



2025/2026 Stryker Critical Care Bed

Maintenance Manual

*For Parts or Technical Assistance
800-327-0770*

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Introduction

INTRODUCTION

This manual is designed to assist you with the maintenance of the Model 2025/2026 Stryker Critical Care Bed. Read it thoroughly before using the equipment.

SPECIFICATIONS

Maximum Weight Capacity	500 pounds or 227 kilograms
Weigh System Capacity (optional equipment)	patients weighing up to 400 pounds or patients weighing up to 181.5 kilograms
Overall Bed Length/Width	L-91" /W-38 1/2" or L-231 cm /W-98 cm)
Minimum/Maximum Bed Height	22 1/2" to 35" (20 1/2" to 31" low height option) or 57 cm to 89 cm (52 cm to 79 cm low height option)
Knee Gatch Angle	0 degrees to 35 degrees
Back Angle	0 degrees to 90 degrees
Trendelenburg/Reverse Trendelenburg	-10 degrees to +10 degrees
Electrical Requirements	115 VAC, 60 Hz, 7.0 Amps (w/o optional 115V outlet) 115 VAC, 60 HZ, 12.0 Amps (with optional 115V outlet) or 230 VAC, 50/60 Hz, 4.0 Amps

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

NOTE

The CE mark stamped on this product refers to directive 89/336/EEC as amended by directives 92/31/EEC and 93/68/EEC. This CE mark is not applicable to the directive 93/42/EEC.

Preventative Maintenance

CLEANING

Hand wash all surfaces of the bed with warm water and mild detergent. Dry thoroughly.

CAUTION

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water **are not** considered mild detergents. **THESE PRODUCTS ARE CORROSIVE IN NATURE AND MAY CAUSE DAMAGE TO YOUR BED IF USED IMPROPERLY.** If these types of products are used to clean Stryker patient care equipment, measures must be taken to insure the beds are wiped with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the beds will leave a corrosive residue on the surface of the bed, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

CAUTION

Do not steam clean or hose off the 2025/2026 bed. Do not immerse any part of the bed. Some of the internal parts of the bed are electric and may be damaged by exposure to water.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used with Staph–Chek fabrics. Iodophor type disinfectants are not recommended for use on Staph–Chek fabrics because staining may result. The following products have been tested by the Herculite Laboratory and have been found not to have a harmful effect on Staph–Chek fabrics **WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.***

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi–Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Preventative Maintenance

REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover and foam surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.

MAINTENANCE CHECKLIST (PERFORM A MINIMUM OF TWICE A YEAR)

- _____ All fasteners secure
- _____ All casters lock with brake pedal engaged
- _____ Optional locking steer caster or Fifth Wheel engages and disengages properly
- _____ Siderails move, latch and stow properly
- _____ All functions on siderails working properly (including LED's)
- _____ CPR release working properly
- _____ Foot prop intact and working properly
- _____ I.V. pole working properly
- _____ Optional Foley bag hooks intact
- _____ Optional chart rack intact and working properly
- _____ Optional CPR board not cracked or damaged and stores properly
- _____ No cracks or splits in head and foot boards
- _____ All functions on footboard working properly (including LED's)
- _____ No rips or cracks in mattress cover
- _____ No hydraulic hoses worn, kinked, or leaking
- _____ No leaks at hydraulic connections
- _____ Power cord not frayed
- _____ No cables worn or pinched
- _____ All electrical connections tight
- _____ All grounds secure to the frame
- _____ Ground impedance not more than 100 milliohms
- _____ Current leakage not more than 100 microamps
- _____ Apply grease to litter grease points

Bed Serial No. _____

Completed By: _____ Date: _____

Static Discharge Precautions

The electronic circuits in the 2025 are completely protected from static electricity damage only while the bed is assembled. It is extremely important that all service personnel always use adequate static protection when servicing the electronic systems of the 2025. *Whenever you are touching wires, you should be using static protection.*

Static Protection Equipment

The necessary equipment for proper static protection is:

- 1 static wrist strap; 3M part number 2214 or equivalent,
- 1 grounding plug; 3M part number 61038 or equivalent,
- 1 test lead with a banana plug on one end and an alligator clip on the other; Smith part number N132B699 or equivalent.

Stryker has available the following equipment for proper static protection:

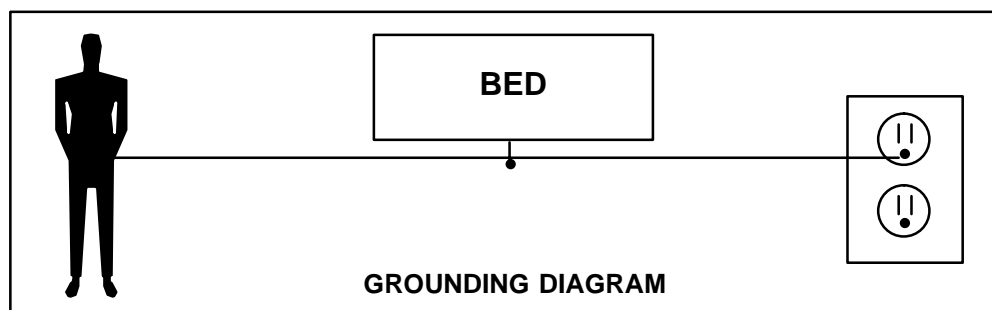
- Complete static protection system – part number 3000–000–753
- 1 grounding plug – part number 3000–000–754
- 1 static wrist strap – part number 3000–000–755
- 1 test lead – part number 3000–000–756

CAUTION

All electronic service parts will be shipped in static shielding bags. Do not open the bags until you have completed steps 2 and 3 of the following procedure. Do not place unprotected circuit boards on the floor. All circuit boards to be returned to Stryker Medical should be shipped in the static shielding bags the new boards were shipped in.

Static Protection Procedure

1. Unplug the power cord from the wall receptacle.
2. Insert the grounding plug into a properly grounded hospital grade wall receptacle. Plug the banana plug of the test lead into the receptacle on the grounding plug. Connect the alligator clip on the other end of the test lead to a ground point on the bed.
3. Place the static control wrist strap on your wrist. Connect the alligator clip at the other end of the wrist strap cord to a ground point on the bed.



Maintenance Procedures – Base

CHECKING HYDRAULIC FLUID LEVEL

Required Tools:

3/8" Box End Wrench	3/4" Open End Wrench	(2) Sawhorses (or equivalent)
Large Phillips Screwdriver	Bungee Cords (or equivalent)	Hydraulic Fluid

Procedure:

1. Raise the litter to the full up position.
2. Using a sawhorse or the equivalent, support the end of the litter needing service.
3. Using a 3/8" box end wrench, remove the square head set screw from the litter support tube at the end of the bed needing service.
4. Press down on the release pedal for the end of the bed you are working on and, at the same time, push down on the jack actuator until it is fully down.
5. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
6. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
7. Using bungee cords or the equivalent, lift and support the base hood high enough to access the fill plug on the side of the jack.
8. Verify there are no hydraulic leaks. If there are, jack replacement will be necessary.
9. Using a 3/4" open end wrench, slowly turn the fill plug counterclockwise to allow excess system pressure to vent. Remove the fill plug.
10. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil AW-32 hydraulic fluid (Stryker part number 1550-570-10) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.

CAUTION

Use of other types of oil may damage hydraulic units.

11. Replace the base hood and reattach the litter support tube.

BLEEDING AIR FROM THE HYDRAULIC SYSTEM

If the lift motion is jerky or sluggish when the "BED UP" button is pressed or when the lift pedal is pumped, and/or the litter does not hold when it is pushed down, there may be air in the hydraulic system. This may have been caused when the bed was unloaded from the shipping carton if it was lifted out by the litter instead of by the brake rings.

1. To bleed air from the hydraulic system, raise the litter to full up using the lift pedal and continue to pump 10-12 times after full up is reached.
2. Lower the bed using the foot release pedals. While continuing to hold the release pedals down, pump the lift pedal an additional 10-12 times.
3. Repeat the procedure 2-3 times or until the bed motion is smooth and the pedal action is firm.

Maintenance Procedures – Base

JACK DESCENT RATE ADJUSTMENT

Required Tools:

Standard Screwdriver

#2 Phillips Screwdriver

Bungee Cords (or equivalent)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
3. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
4. Use bungee cords or the equivalent to secure the hood up and out of the way.
5. The descent rate needle valve is located on the top of the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.
6. Adjust the needle valve so the foot end of the stretcher descends slightly faster than the head end.

NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

7. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

CASTER ASSEMBLY REPLACEMENT

Required Tools:

#2 Phillips Screwdriver

Floor Jack

3/4" Wrench

Bungee Cords (or equivalent)

1" Wrench

Torque Wrench (w/ Ft. Lbs. Adjust.)

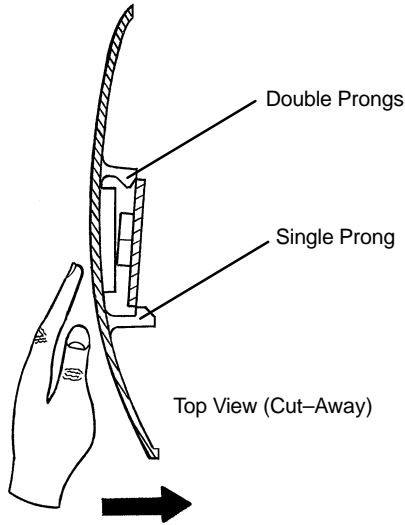
Replacement Procedure:

1. Pump the litter up to full height.
2. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
3. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
4. Use bungee cords or the equivalent to secure the hood up and out of the way.
5. Carefully remove the plastic wheel covers (see page 9).
6. Using a floor jack, lift the corner of the base frame approximately 4 inches off the floor.
7. While holding the cap screw with a 3/4" wrench, turn the lug nut with a 1" wrench to loosen the wheel assembly from the base frame. Remove the wheel.
8. Install the new wheel assembly and tighten the nut to 60 – 65 foot-pounds torque.
9. Lower the floor jack.
10. Install the plastic wheel covers onto the new wheel.
11. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

Maintenance Procedures – Base

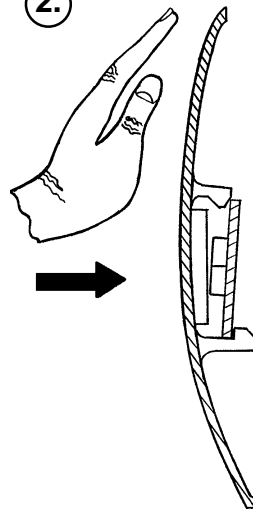
CASTER COVER INSTALLATION AND REMOVAL

1.



Looking through the larger of the two side cut-outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

2.

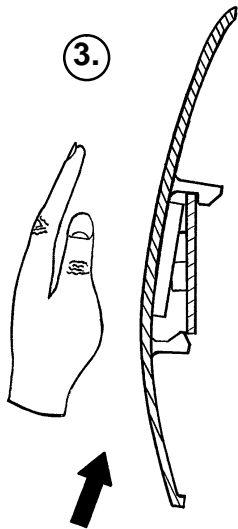


Push with palm on cover until double prongs engage.

Properly Attached Cover

Top View (Cut-Away)

3.



To remove wheel cover, insert large screwdriver into cut-out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.

Top View (Cut-Away)

Maintenance Procedures – Base

STEER CASTER LINKAGE ADJUSTMENT

Required Tools:

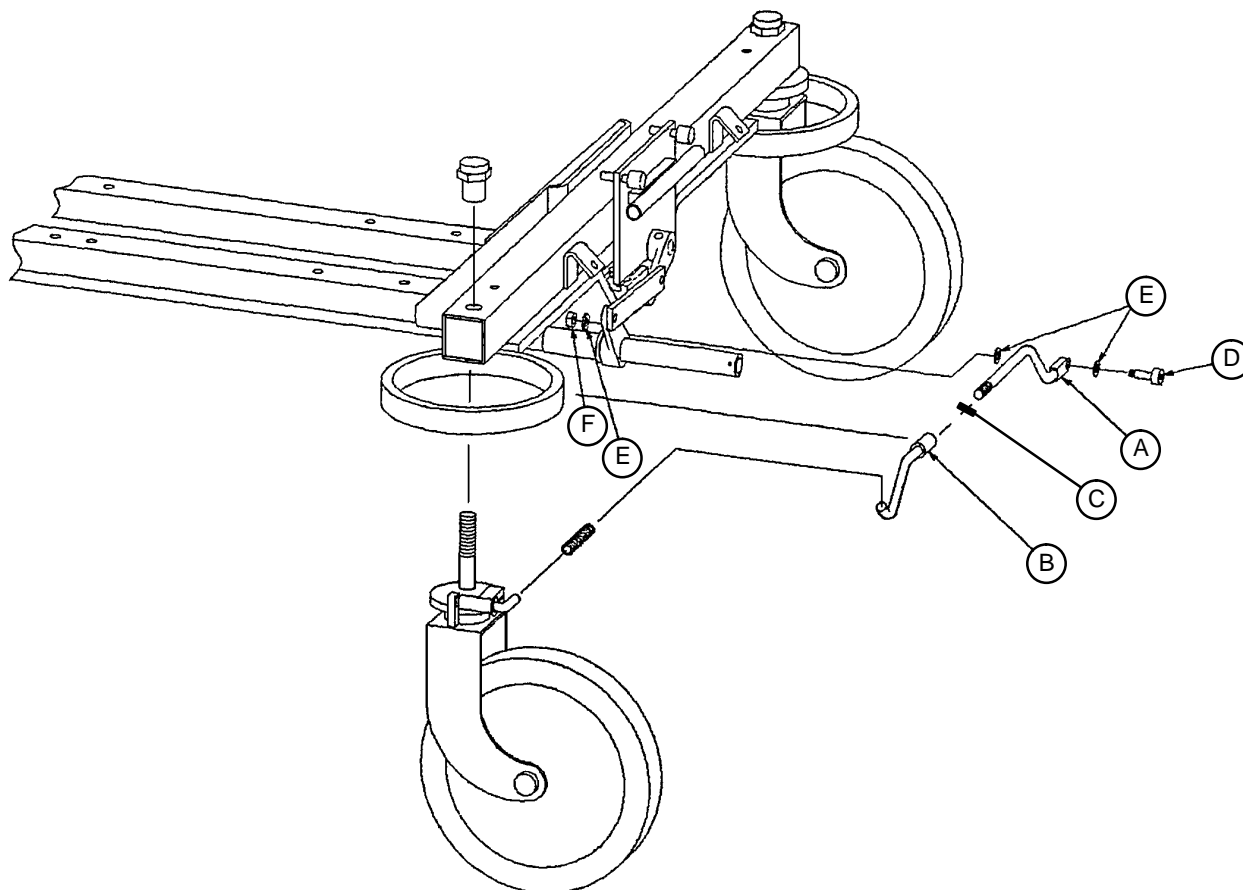
#2 Phillips Head Screwdriver

3/8" Open End Wrench

5/32" Allen Wrench

1/2" Open End Wrench

Bungee Cords (or Equivalent)



Adjustment Procedure:

1. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
2. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
3. Use bungee cords or the equivalent to secure the hood up and out of the way.
4. Using a 5/32" Allen wrench and 3/8" open end wrench, remove items (D), (E) and (F).
5. Using a 1/2" open end wrench, loosen jam nut (C).
6. Tighten item (A) into item (B) for more lever engagement or away from item (B) for less engagement.
7. To reassemble linkage, reverse steps 4 and 5.
8. Check steering wheel engagement. When properly adjusted, the locking tab should clear the notch in the steer caster when in the neutral position, and should fully engage when in the steer position.
9. After the linkage is properly adjusted, reinstall the base hood.

Maintenance Procedures – Base

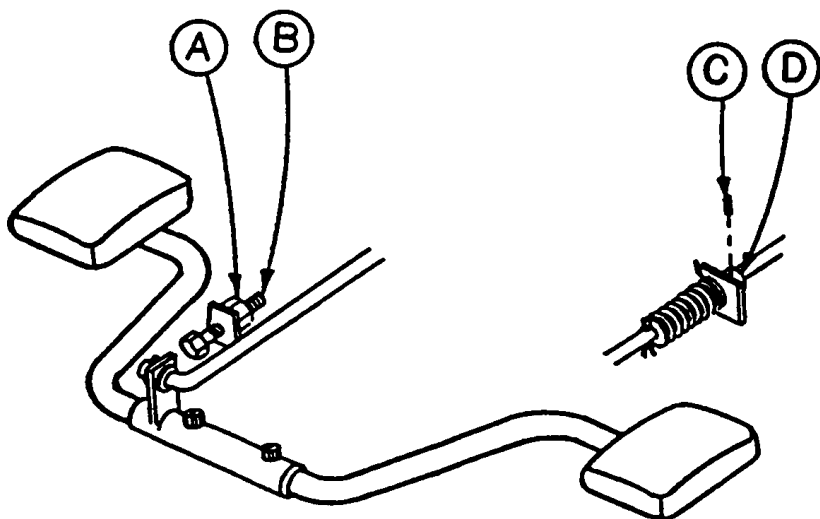
PEDAL LINKAGE ADJUSTMENT

Required Tools:

3/32" Hex Allen Wrench	7/16" Open End Wrench
1/2" Open End Wrench	Bungee Cords (or equivalent)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
3. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
4. Use bungee cords or the equivalent to secure the hood up and out of the way.
5. To adjust the foot end descent pedal, use a 5/32" hex Allen wrench to loosen the set screw (C) in the stop collar (D) on the release rod. Hold the pedal parallel to the floor and slide the collar up to the bracket on the release rod. Tighten the set screw on the stop collar. Be sure the head and foot end descent pedals are level with each other. Repeat for the head end pedal, if necessary.
6. Once the pedals are level, be sure the paddle on the end of the release rod for the foot end jack is slightly touching the actuating stem on the jack base. If it is not, use a 3/32" hex Allen wrench to loosen the set screw on the paddle hub. Adjust the paddle to **JUST** touch the stem of the jack. Tighten the set screw in the paddle hub. Repeat for the head end jack, if necessary.
7. Depress the pedal for the foot end jack. The jack should start to descend at approximately the same time the paddle on the end of the rod contacts the sleeve on the jack actuating stem. The bracket on the foot pedal body should hit the stop screw (B). Any further movement could cause damage to the stem components inside the jack housing. To adjust the stop screw, use a 1/2" open end wrench to loosen the hex jam nut (A). Turn the screw and re-tighten the hex jam nut. Repeat for the head end jack.
8. Pump the litter up to full height.
9. Step on both descent pedals at the same time. Both ends of the litter should lower with the foot end lowering slightly faster than the head end. If it does not, refer to the procedure for adjusting the jack descent rate.
10. Remove the bungee cords supporting the base hood. Use the pedal cut-outs on the side of the hood as a guide for proper re-positioning.

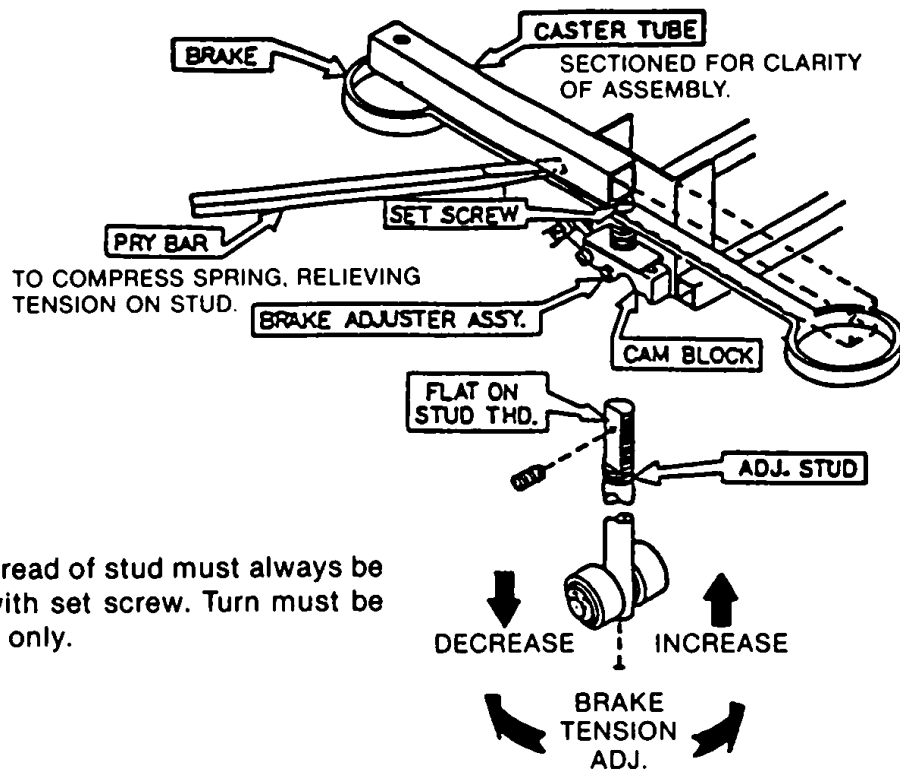


Maintenance Procedures – Base

BRAKE ADJUSTMENT

Required Tools:

3/32" Hex Allen Wrench
Pry Bar
Thread "Locktite"



Flat on thread of stud must always be aligned with set screw. Turn must be full circle only.

POWER TRENCH AND PUMP PEDAL SWITCH REPLACEMENT

Required Tools:

#2 Phillips Screwdriver Bungee Cords (or equivalent)

Replacement Procedure:

1. Pump the litter up to full height.
2. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
3. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
4. Use bungee cords or the equivalent to secure the hood up and out of the way.
5. Locate the defective switch. Remove the two connectors from the switch, noting the location of each so they will be reattached properly.
6. Push in on the retaining clips on both sides of the switch and remove it from the bracket.
7. Reverse the procedure to install the new switch and reinstall the base hood.

Maintenance Procedures – Base

POWER CORD REPLACEMENT

Required Tools:

#2 Phillips Screwdriver	7/64" Allen Wrench	Bungee Cords (or Equivalent)
7/16" Socket Wrench	Heyco Pliers	

Replacement Procedure:

1. Raise the litter up to full height.
2. Unplug the power cord from the wall socket.
3. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
4. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
5. Use bungee cords or the equivalent to secure the hood up and out of the way.
6. Remove the two 7/64" Allen screws holding the cover plate to the junction box and remove the cover.
7. Using a 7/16" socket wrench, remove the bolt from the ground ring terminal.
8. Unplug the power cord from the wiring harness and remove the power cord.
9. Reverse the procedure to install the replacement power cord and reinstall the base hood.

HYDRAULIC PUMP COVER REMOVAL

Required Tools:

#2 Phillips Screwdriver	Standard Screwdriver	7/16" Socket Wrench
Bungee Cords (or Equivalent)		

Removal Procedure:

1. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
2. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
3. Use bungee cords or the equivalent to secure the hood up and out of the way.
4. Using a 7/16" socket wrench, remove the four bolts holding the hydraulic cover to the frame and remove the cover.

Maintenance Procedures – Base

LIFT POTENTIOMETER REPLACEMENT

Required Tools:

#2 Phillips Screwdriver	Small Standard Screwdriver	Bungee Cords (or Equivalent)
1/2" Open End Wrench	Wire Cutters	

Replacement Procedure:

1. Raise the litter up to full height and unplug the bed power cord from the wall socket.
2. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
3. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
4. Use bungee cords or the equivalent to secure the hood up and out of the way.
5. Using a 1/2" open end wrench, remove the nut holding the potentiometer to the bracket.
6. Remove the potentiometer by pulling it outward.

NOTE

The nylon gear will slide off the end of the shaft.

7. Using wire cutters, remove the cable ties holding the cable to the bracket and frame, unplug the cable, and remove the potentiometer.
8. Reverse steps 5–7 to install the replacement potentiometer.

LIFT POTENTIOMETER CALIBRATION

1. After a new potentiometer has been installed, it must be calibrated. Use a small standard screwdriver to reach through the access hole in the potentiometer bracket into the slot in the end of the potentiometer shaft. Turn the potentiometer shaft clockwise until it stops and then back counterclockwise 1 1/2 turns.
2. Press and hold the "Knee Lockout" and "Bed Motion Lock" buttons on the foot board.
3. While continuing to hold the two buttons down, plug the bed power cord into the wall socket. Release the two buttons and the Knee Lockout LED should be flashing. This indicates the bed is in the correct calibration mode.
4. To "burn" the Bed Up/Down limits, lower the bed to the full down position. Press and hold the "Bed Motion Lock" button. The "Bed Motion Lock" LED will light. Continue to hold the "Bed Motion Lock" button until the "Bed Motion Lock" LED flashes. The flashing LED indicates the limits have been set. Release the button and unplug the bed power cord to complete the calibration mode.

NOTE

* If a low height option is required, press the "Gatch Down" button at the same time as the "Bed Motion Lock" button.

5. Reattach the base hood and run the bed up and down a few times to verify proper operation.
6. The distance between the floor and the top of the litter seat section (without mattress) on a standard bed should be approximately 22 1/2" with the litter fully down and approximately 35" with the litter fully up. On a low height bed, the distances should be approximately 20 1/2 " to 31".

NOTE

This procedure is the same for the head and the foot end of the bed.

Maintenance Procedures – Base

COIL AND WIRE REPLACEMENT (HEAD END)

Required Tools:

#2 Phillips Screwdriver	Small Standard Screwdriver	Bungee Cords (or Equivalent)
3/8" Nut Driver	7/64" Allen Wrench	

Replacement Procedure:

1. Raise the litter up to full height and unplug the bed power cord from the wall socket.
2. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
3. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
4. Use bungee cords or the equivalent to secure the base hood up and out of the way.
5. Using a 3/8" nut driver, remove the nut holding the coil and wire to the solenoid valve and remove the coil and wire from the valve.
6. Using a 7/64" Allen wrench, remove the two screws holding the cover on the power junction box and remove the cover.
7. Unplug and remove the wires from the junction box.
8. Reverse the above procedure to install a new coil and wire assembly and reinstall the base hood.

COIL AND WIRE REPLACEMENT (FOOT END)

Required Tools:

#2 Phillips Screwdriver	Small Standard Screwdriver	Bungee Cords (or Equivalent)
3/8" Nut Driver	5/32" Allen Wrench	Large Vise Grip Pliers
Wire Cutters		

Replacement Procedure:

1. Raise the litter up to full height and unplug the bed power cord from the wall socket.
2. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
3. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
4. Use bungee cords or the equivalent to secure the hood up and out of the way.
5. Depress the pump pedal and hold it in the down position. Using large vise grip pliers, clamp the pump bar from the top so the pliers rest against the pump motor plate.

NOTE

Be sure the pliers are clamped tight before continuing with the next step.

6. Using a 5/32" Allen wrench, loosen the two set screws on the pump pedal pivot bar.
7. Push the pivot bar completely out of the pump pedal assembly and lower the pedal assembly to the floor.
8. Using a 3/8" nut driver, remove the nut holding the coil and wire assembly to the solenoid valve and remove the coil and wire from the valve.
9. Using wire cutters, cut the wire ties holding the wires to the frame and unplug the wires.
10. Reverse the above procedure to install the new coil and wire assembly

CAUTION

Do not remove the vise grips until the pump pivot bar is securely back in place. Damage to the equipment or personal injury could occur.

Maintenance Procedures – Base

MANUAL RELEASE VALVE REPLACEMENT

Required Tools:

#2 Phillips Screwdriver	Small Standard Screwdriver	Bungee Cords (or Equivalent)
Sawhorses (or Equivalent)	3/32" Allen Wrench	7/8" Open End Wrench

Replacement Procedure:

1. Raise the litter up to full height and unplug the bed power cord from the wall socket.
2. Support both ends of the litter top with sawhorses or the equivalent.
3. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
4. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
5. Use bungee cords or the equivalent to secure the hood up and out of the way.
6. Using a 3/32" Allen wrench, loosen the set screw holding the release paddle to the pedal rod. Slide the paddle out of the way.
7. Using a 7/8" open end wrench, remove the valve. Remove the stop sleeve from the old valve. It will be used with the new valve.
8. Reverse the above procedure to install the new valve and reinstall the base hood.

SOLENOID RELEASE VALVE REPLACEMENT

Required Tools:

#2 Phillips Screwdriver	Small Standard Screwdriver	1 1/8" Deep Well Socket Wrench
Bungee Cords (or Equivalent)	Sawhorses (or Equivalent)	3/8" Nut Driver
5/32" Allen Wrench	Large Vise Grip Pliers	Wire Cutters

Replacement Procedure:

1. Remove the coil and wire from the solenoid (see page 15).
2. Support both ends of the litter top with sawhorses or the equivalent.
3. Using a 1 1/8" deep well socket wrench, remove the valve.
4. Reverse the above procedure to install the replacement valve.

Maintenance Procedures – Base

HYDRAULIC PUMP AND MOTOR REPLACEMENT

Required Tools:

#2 Phillips Screwdriver	Small Standard Screwdriver	11/16" Open End Wrench
Bungee Cords (or Equivalent)	Saw Horses (or Equivalent)	1/4" Allen Wrench
Wire Cutters	9/16" Open End Wrench	

Replacement Procedure:

1. Raise the litter up to full height and unplug the bed power cord from the wall socket.
2. Support both ends of the litter top with sawhorses or the equivalent.
3. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
4. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
5. Use bungee cords or the equivalent to secure the hood up and out of the way.
6. Using wire cutters, cut the wire tie holding the motor power and capacitor cables. Unplug the cables, noting the location of each so they will be reconnected properly.
7. Using a 11/16" open end wrench, remove the two return line fittings from the pump.
8. Using a 9/16" open end wrench, remove the two pressure line fittings from the pump. Note the location of each fitting so they will be reconnected properly.
9. Using a 1/4" Allen wrench, remove the two bolts holding the pump motor to the bracket and remove the motor.
10. Reverse the above procedure to install the new pump and motor assembly and reinstall the base hood.
11. Run the bed up and down a few times to verify proper operation before returning it to service.

JACK REPLACEMENT

Required Tools:

#2 Phillips Screwdriver	Small Standard Screwdriver	Bungee Cords (or Equivalent)
Sawhorses (or Equivalent)	3/8" Box End Wrench	3/8" Nut Driver
9/16" Open End Wrench	11/16" Open End Wrench	1/2" Open End Wrench
1/2" Socket Wrench	Floor Jack	1/4" Allen Wrench
Wire Cutters		

Replacement Procedure:

1. Raise the litter up to full height and unplug the bed power cord from the wall socket. If the bed will not raise electrically or manually, pull up on the litter top until it is fully raised.
2. Support both ends of the litter top with sawhorses or the equivalent.
3. Using a #2 Phillips screwdriver, remove the three Phillips screws holding the base hood to the base frame.
4. If the bed is equipped with the 110V outlet option, remove the slotted screw holding the outlet cover. If the bed does not have the 110V outlet option, remove the two slotted screws holding the cover plate.
5. Use bungee cords or the equivalent to secure the hood up and out of the way.
6. Using a 3/8" box end wrench, remove the square head set screw from the litter support tube at the end of the bed needing service.

Maintenance Procedures – Base

JACK REPLACEMENT (CONTINUED)

7. While depressing the appropriate release pedal, separate the jack shaft from the support tube and depress the jack shaft to the full down position.
8. Using a 1/4" Allen wrench and a 1/2" socket wrench, remove the nut and bolt holding the pump piston to the pump bar.

NOTE

If you are working on the foot end of the bed, be careful when removing the bolt. The spring must be compressed and the pump bar bracket must be pushed down and out of the way so the bolt and the spring can be removed.

9. Using wire cutters, remove all wire ties holding the pressure and return lines to the frame.
10. Using a 3/8" socket wrench, remove the three bolts holding the pump motor cover to the base and remove the cover.
11. Using a 9/16" wrench for the pressure line and a 11/16" wrench for the return line, remove the lines for the jack being replaced at the pump.
12. Using a 1/2" wrench and a 1/2" socket wrench, remove the two nuts and bolts holding the jack support bracket on the jack and remove the bracket.
13. Using a 1/2" wrench and a 1/2" socket wrench, remove the four nuts and bolts holding the jack assembly to the frame. Using a floor jack, lift the end of the bed you are servicing and remove the jack from underneath the base frame.
14. Reverse the above procedure to install the new jack and reinstall the base hood.

COIL CORD REPLACEMENT

Required Tools:

#2 Phillips Screwdriver	Small Standard Screwdriver	Wire Cutters
Bungee Cords (or Equivalent)	7/16" Socket Wrench	Large Adjustable Wrench
Channel Lock Pliers		

Replacement Procedure:

1. Manually crank the knee section up until it stops. Fold the knee section up and out of the way.
2. Using a #2 Phillips screwdriver, remove the four screws holding the litter access cover to the litter.
3. Using a 7/16" socket wrench, remove the three bolts securing the coil cord access cover.
4. Using an adjustable wrench and channel lock pliers, remove the two strain relief grommets from the bracket.
5. Using wire cutters, cut the wire ties holding the cord to the litter and the frame.
6. Unplug all connectors from both ends of the coil cord, noting their locations so they will be reconnected properly.
7. Remove the cord from the bed.
8. Reverse the above procedure to install the replacement coil cord.

Maintenance Procedures – Litter

CPU BOARD REPLACEMENT

Required Tools:

#2 Phillips Screwdriver Needle Nosed Pliers

Replacement Procedure:

1. Properly ground yourself (see page 6 for static discharge precautions). Verify the bed power cord has been unplugged from the wall socket.
2. Manually crank up the knee section until it stops.
3. Using a #2 Phillips screwdriver, remove the four screws holding the litter access cover to the litter and remove the cover.
4. Remove all connectors from the CPU board, noting where they were connected so they will be connected properly to the new CPU board.
5. Use needle nosed pliers to release the standoffs under the CPU board and remove the board from the standoffs.
6. Reverse the above procedure to install the replacement CPU board.
7. After a CPU board is replaced, a “burn-in” procedure must be performed (see below).

NOTE

If the bed is equipped with a scale system, a scale calibration procedure must also be performed after the CPU board is replaced (see page 20).

LIFT AND FOWLER POT “BURN-IN” PROCEDURE

NOTE

It requires **two people** to enable the diagnostics mode for the bed.

1. Unplug the bed power cord from the wall socket. Press and hold the “Knee Lockout” and “Bed Motion Lock” buttons on the foot board.
2. Plug the power cord into the wall socket. Release the two buttons. The “Knee Lockout” LED should be flashing. This indicates the bed is in the proper calibration mode.
3. To “burn” the Bed Up/Down limits, lower the bed to the full down position. Press and hold the “Bed Motion Lock” button.* The “Bed Motion Lock” LED will light. Continue to hold the “Bed Motion Lock” button until the “Bed Motion Lock” LED flashes. This indicates the limits have been set. Release the buttons. Continue with the calibration procedure for the Fowler limits or unplug the power cord from the wall socket to complete the calibration mode.

NOTE

*If the bed is the low height version, press the “Gatch Down” button along with the “Bed Motion Lock” button.

4. To “burn” the Fowler limit, raise the Fowler to 90°. Press and hold the “Fowler Lock” button. The LED will light and then start to flash. This indicates the limit has been set. Release the “Fowler Lock” button and unplug the power cord from the wall socket to complete the calibration mode.

NOTE

The Fowler potentiometer should be set at 150 ohms (± 10 ohms) in the full down position. The lift potentiometer should be set in the full up bed position. The potentiometer should be adjusted to 1 1/2 turns from the bottom stop.

Maintenance Procedures – Litter

SCALE CALIBRATION PROCEDURE

1. Unplug the bed power cord from the wall socket.
2. Press and hold the “LBS/KG” button on the foot board. While holding the button, plug the bed power cord into the wall socket.
3. Release the “LBS/KG” button. The LCD will display “CALIBRATE SCALE”.
4. Press and hold the “LBS/KG” button. The LCD will display “HOLD TO ZERO WEIGHT”, “RELEASE TO ZERO”, and then “DO NOT TOUCH BED”.
5. The LCD will display “REF X100=<2>0000”. This is set up to default at 200 pounds.
6. Press the “LBS/KG” button. The LCD will display “ADD H/L, HIT ON”. Place the known weight on the litter over the head, left load cell.
7. Press the “Scale On” button. The LCD will display “RELEASE TO CAL.” and “DO NOT TOUCH BED”.
8. The LCD will display “ADD H/R, HIT ON”. Place the known 200 pound weight on the litter over the head, right load cell.
9. Press the “Scale On” button. The LCD will display “RELEASE TO CAL.” and “DO NOT TOUCH BED”.
10. The LCD will display “ADD F/R, HIT ON”. Place the known 200 pound weight on the litter over the foot, right load cell.
11. Press the “Scale On” button. The LCD will display “RELEASE TO CAL” and “DO NOT TOUCH BED”.
12. The LCD will display “ADD F/L, HIT ON”. Place the known 200 pound weight on the litter over the foot, left load cell.
13. Press the “Scale On” button, the LCD will display “RELEASE TO CAL” and “DO NOT TOUCH BED”
14. After all four corners have been calibrated, the LCD will display “CENTER WT ON BED”.
15. Remove the weight from the foot, left corner and position it on the center of the bed.
16. Press the “Scale On” button and the LCD will display “PRESS REV. TREND”. Press the “Reverse Trend.” button until the LCD will displays “DO NOT TOUCH BED”.
17. The LCD will display “CALIBRATE SCALE”. This indicates the calibration procedure is complete.
18. Exit the scale system by pressing the “Scale On” button until the LCD displays “EXIT DIAGNOSTICS”. Press the “Enter” button to exit.
19. Remove the weight and zero the bed.

Maintenance Procedures – Litter

POWER BOARD REPLACEMENT

Required Tools:

#2 Phillips Screwdriver 11/32" Nut Driver

Replacement Procedure:

1. Properly ground yourself (see page 6 for static discharge precautions). Verify the bed power cord has been unplugged from the wall socket.
2. Manually crank the knee section up until it stops.
3. Using a #2 Phillips screwdriver, remove the four screws holding the litter access cover to the litter and remove the cover.
4. Remove all connectors from the power board, noting their locations so they will be connected properly to the new power board.
5. Using a 11/32" nut driver, remove the six nuts on top of the power board standoffs and remove the power board from the standoffs.
6. Reverse the above procedure to install the new power board.

HEAD WALL INTERFACE BOARD REPLACEMENT

Required Tools:

#2 Phillips Screwdriver Needle–Nosed Pliers 3/16" Nut Driver
1/4" Nut Driver 5/16" Socket Wrench

Replacement Procedure:

1. Properly ground yourself (see page 6).
2. Crank the Fowler up to gain access to the head wall cover.
3. Using a 5/16" socket wrench, remove the two bolts holding the head wall interface cover to the litter frame and remove the cover.
4. Using a #2 Phillips screwdriver, remove the two screws holding the head wall port bracket to the litter frame.
5. Using needle–nosed pliers, remove the board from the standoffs.
6. Using a 3/16" nut driver and a 1/4" nut driver, remove the standoff and nuts from the port bracket.
7. Reverse the above procedure to install the replacement head wall interface board.

Maintenance Procedures – Litter

LOAD CELL REPLACEMENT

Required Tools:

9/16" Socket Wrench
Wire Cutters

9/16" Open End Wrench
#2 Phillips Screwdriver

Saw Horse (or Equivalent)

Replacement Procedure:

1. Raise the head or Knee section depending on which end of the litter needs service.
2. Unplug the load cell connector from the load cell cable. If service is being done at the head end of the bed, the J-channel must be removed to access the load cell connector.
3. Using wire cutters, remove the wire ties holding the cable to the frame.
4. Using a 9/16" socket and a 9/16" open end wrench, remove the two bolts holding the load cell to the litter cross tube and remove the load cell.
5. Using a saw horse, support the litter at the end where the load cell was removed. Reverse the above procedure to install the new load cell.

NOTE

Scale calibration procedure must be performed after the load cell is replaced (see page 20).

FOWLER MOTOR REPLACEMENT

Required Tools:

#2 Phillips Screwdriver
1/8" Roll Pin Punch

Wire Cutters
7/16" Socket Wrench

Hammer

Replacement Procedure:

1. Unplug the bed power cord from the wall socket.
2. Manually crank the Fowler down until it stops.

WARNING

If the Fowler cannot be cranked fully down, use a 2x4 or the equivalent to brace it to prevent it from falling and causing injury.

3. Manually crank the knee section up until it stops. Fold the knee section up and out of the way.
4. Using a #2 Phillips screwdriver, remove the four Phillips screws holding the litter access panel to the litter and remove the panel.
5. Using wire cutters, remove the wire ties from the Fowler motor wires.
6. Unplug the Fowler motor from the power board and unplug the capacitor from the motor.
7. Using a 1/8" roll pin punch, remove the roll pin closest to the motor from the manual crank shaft.
8. Using a 7/16" socket wrench, remove the four bolts under the litter holding the motor bracket to the litter.
9. Push the motor toward the head end of the bed and lift it out of the bed.
10. Reverse the above procedure to install the new motor.

NOTE

Be sure the guide pins on the motor line up with the two bushings on the motor coupler.

Maintenance Procedures – Litter

GATCH (KNEE) MOTOR REPLACEMENT

Required Tools:

#2 Phillips Screwdriver	1/2" Socket Wrench	Hammer
1/8" Roll Pin Punch	7/16" Socket Wrench w/Short Extension	

Replacement Procedure:

1. Unplug the bed power cord from the wall socket.
2. If possible, manually crank the knee section up until it stops. (Even if the knee section will not crank up, proceed with step 3.)
3. Reach under the litter and remove the clip and pin from the knee motor drive tube.
4. Lift up the knee section and fold it back and out of the way.
5. Using a #2 Phillips screwdriver, remove the four screws holding the litter access cover to the litter and remove the cover.
6. Disconnect the knee motor power cable and the capacitor cable from the motor.
7. Using a hammer and a 1/8" roll pin punch, remove the roll pin closest to the manual crank handle.
8. Using a 1/2" socket wrench, remove the lock nut from the motor pivot shaft bolt
9. Using a 7/16" socket wrench, remove the motor pivot shaft bolt.
10. Lift up on the motor and remove it from the bed.
11. Using a hammer and a 1/8" roll pin punch, remove the remaining roll pin from the manual overdrive shaft and remove the sleeve from the shaft.
12. Using a 7/16" socket wrench with a short extension, remove the four bolts holding the motor mounting bracket to the motor and remove the bracket.

NOTE

This bracket will be installed on the the new motor.

13. Reverse the above procedure to install the replacement motor.

NOTE

Do not install the pin and clip until the motor limits have been set.

14. To set the limits on the new motor, hold the motor drive tube while electrically running the knee down until it stops
15. Lower the knee section down until it rests on the top of the litter access panel.
16. Manually turn the drive tube in or out until the hole in the drive tube and the hole in the knee section line up. Install the pin and clip.

Maintenance Procedures – Litter

FOWLER POTENTIOMETER REPLACEMENT

Required Tools:

#2 Phillips Screwdriver Wire Cutters 3/8" Deep Well Socket Wrench
7/64" Allen Wrench

Replacement Procedure:

1. Manually crank the knee section up until it stops.
2. Using a #2 Phillips screwdriver, remove the four screws holding the litter access cover to the litter and remove the cover.
3. Using a 7/64" Allen wrench, loosen the screw holding the linkage to the pot. shaft and remove the linkage from the shaft.
4. Using a 3/8" deep well socket wrench, remove the nut holding the pot. to the frame.
5. Using wire cutters, remove the cable ties from the cable. Unplug the cable from the CPU and remove the pot.
6. Reverse the above procedure to install the replacement potentiometer.
7. The new potentiometer must be calibrated after it has been installed.
8. The Fowler pot. should be set at 150 ohms (\pm 10 ohms) in the full down position. This reading must be taken from pins 3 and 4 on the connector with the pot. unplugged from the board. After the correct ohm reading is achieved, tighten the screw on the linkage.
9. Press and hold the "Knee Lockout" and "Bed Motion Lock" buttons on the foot board.
10. Plug the power cord into the wall socket. Release the two buttons and the "Knee Lockout" LED should be flashing. This indicates the bed is in the correct calibration mode.
11. To burn the Fowler limit, raise the Fowler to 90°. Press and hold the "Fowler Lock" button. The LED will light and then begin to flash. This indicates the limit has been set. Release the "Fowler Lock" button and unplug the power cord to complete the calibration mode.

FOWLER CYLINDER REPLACEMENT

Required Tools:

7/16" Box End Wrench 7/16" Socket Wrench

Replacement Procedure:

1. Crank the Fowler up until it stops.
2. Using a 7/16" socket wrench, remove the bolt holding the cylinder to the frame.
3. Using a 7/16" socket wrench and a 7/16" box end wrench, remove the nut and bolt holding the cylinder to the Fowler link. Remove the cylinder.
4. Reverse the above procedure to install the replacement cylinder.

Maintenance Procedures – Siderail

SIDERAIL SWITCH BOARD REPLACEMENT

Required Tools:

#2 Phillips Screwdriver Razor Knife

Replacement Procedure:

1. Unplug the bed power cord from the wall socket.
2. Using a razor knife, carefully remove the outside siderail switch label.
3. Using a #2 Phillips screwdriver, remove the four screws holding the siderail switch assembly together.
4. Using a #2 Phillips screwdriver, remove the screws holding the switch board to the switch panel. Unplug the cables from the defective switch board.
5. Reverse the above procedure to install the replacement switch board.

NOTE

A new switch label may be required if the old label was damaged when it was removed.

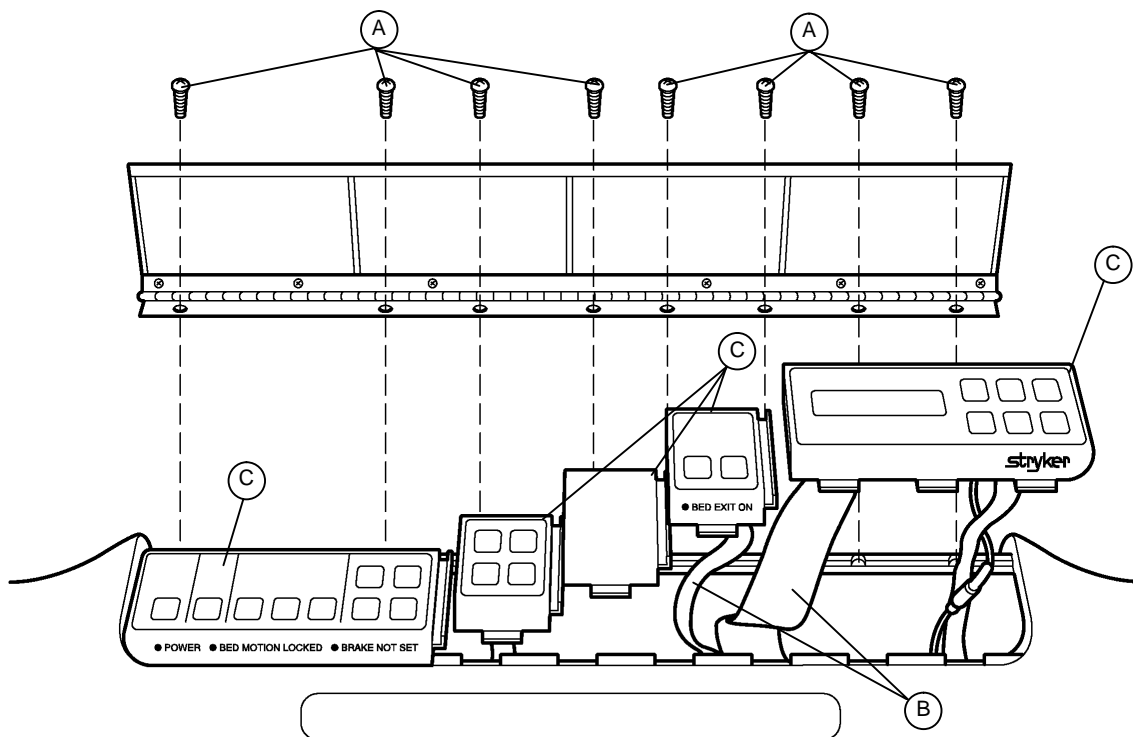
Maintenance Procedures – Foot Board

FOOT BOARD HINGE REMOVAL

Required Tools: #2 Phillips Screwdriver

Procedure:

1. Using a #2 Phillips screwdriver, remove the screws (A) holding the door and hinge assembly to the foot board.
2. If replacing the hinge only, use a #2 Phillips screwdriver to remove the screws holding the hinge to the door.
3. Reverse the above steps to attach the replacement door and/or hinge.



FOOT BOARD MODULE REPLACEMENT

Required Tools: #2 Phillips Screwdriver

Procedure:

1. Unplug the bed power cord from the wall socket. Remove the foot board hinge (see above).

NOTE

Regardless of which module is being replaced, the farthest module to the right must be removed first.

2. Pull the module out of the foot board and disconnect the ribbon cable (B) from the module (C).
3. Reverse the above steps to install the new module.

CAUTION

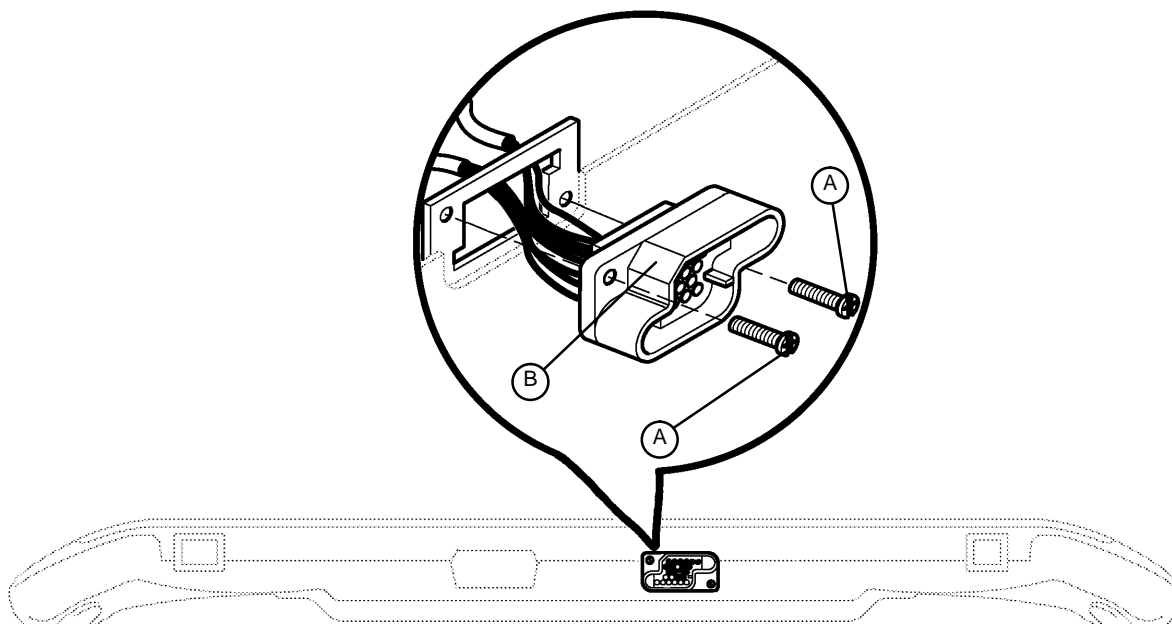
The modules must be overlapped as shown in the illustration or fluids could enter the board cavity.

Maintenance Procedures – Foot Board

FOOT BOARD INTERFACE PLUG REPLACEMENT

Required Tools:

#2 Phillips Screwdriver



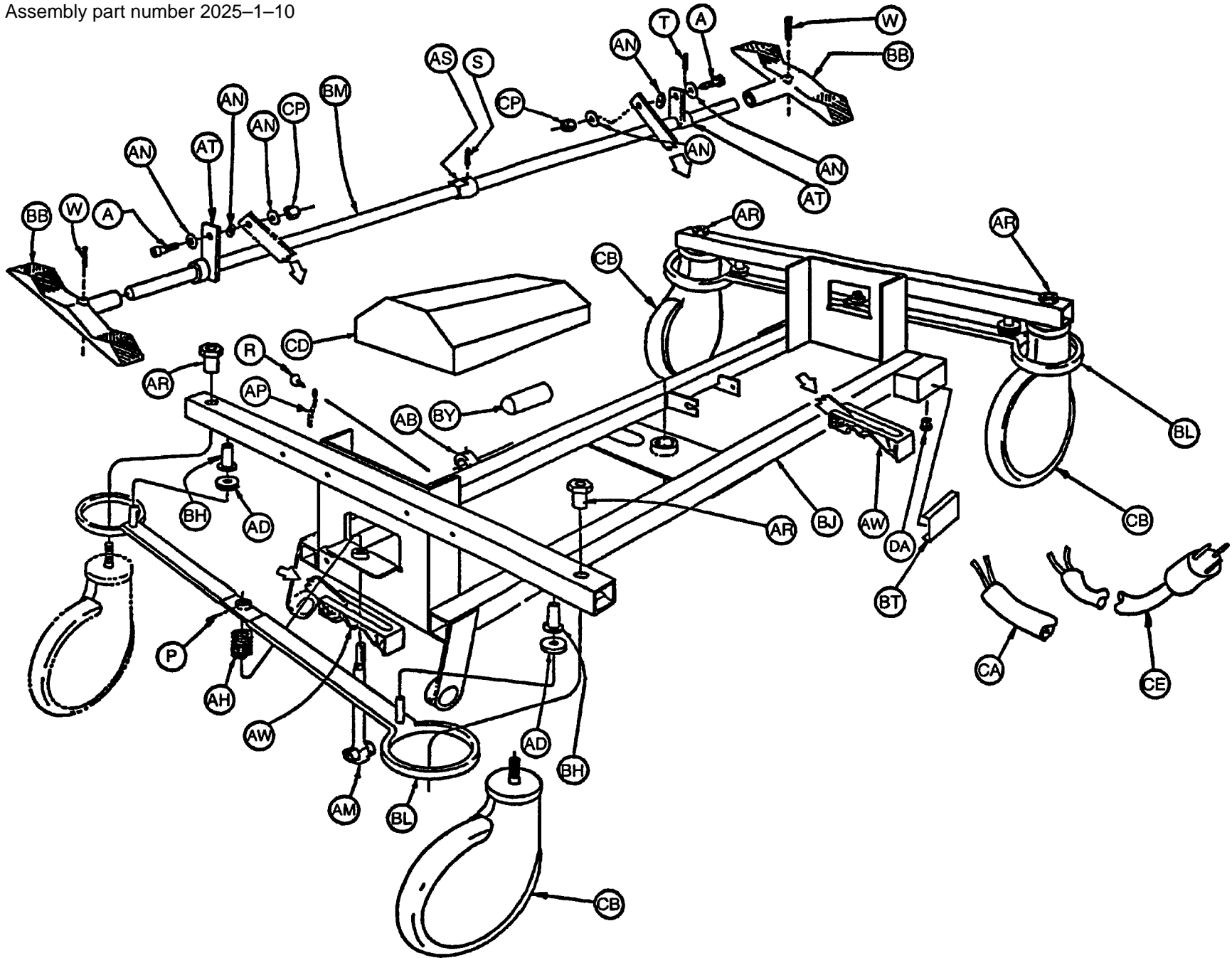
BOTTOM VIEW OF FOOT BOARD

Procedure:

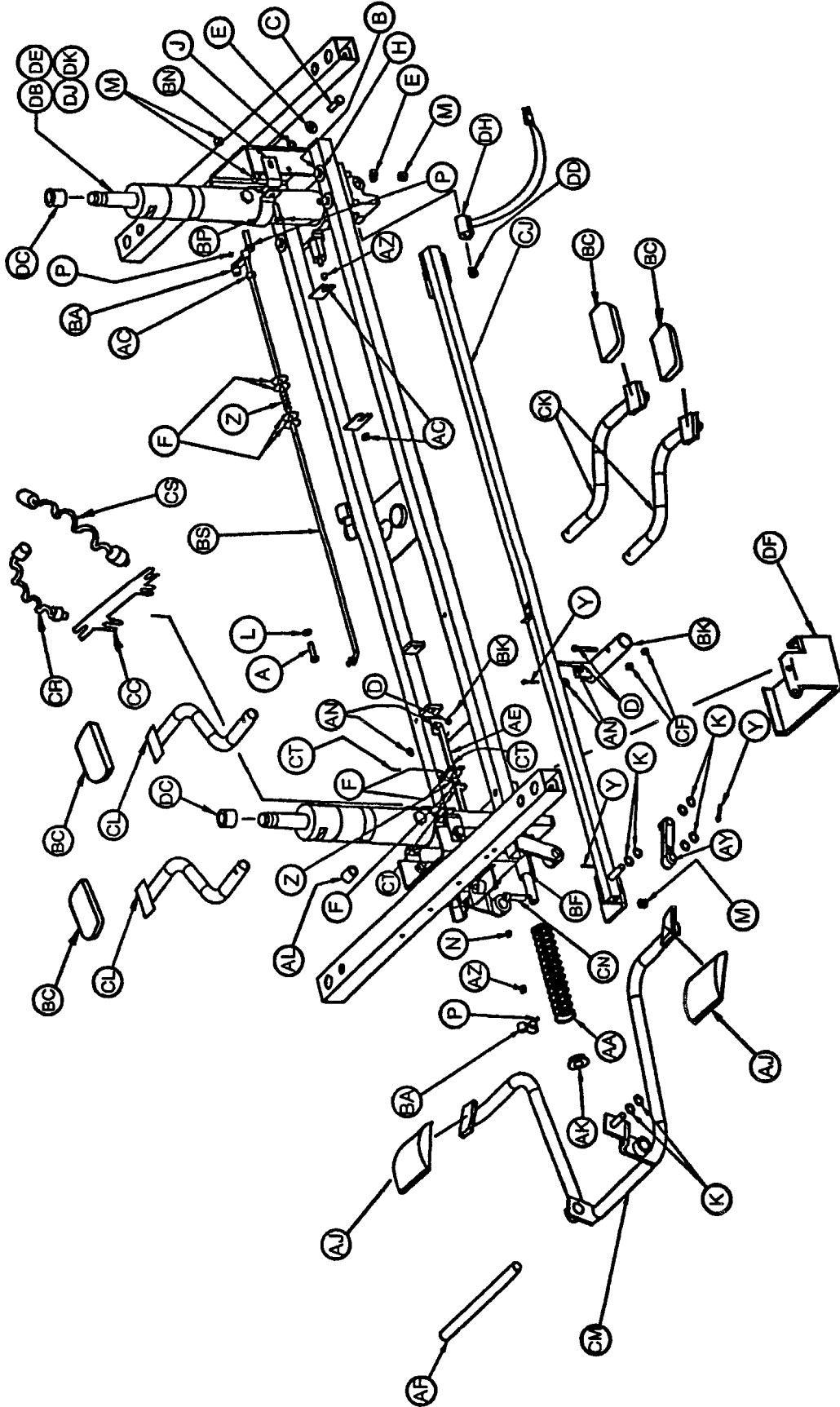
1. Unplug the bed power cord from the wall socket.
2. Remove the foot board from the bed to access the bottom of the board.
3. Properly ground yourself (see page 6 for static discharge precautions).
4. Using a #2 Phillips screwdriver, remove the eight screws holding the foot board door to the foot board and remove the door.
5. Using a #2 Phillips screwdriver, remove the two screws (A) holding the plug to the foot board.
6. Disconnect the cable from the foot board module cable. Note proper placement of the cable so it will be reconnected properly.
7. Reverse the above steps to install the new interface plug.

CAUTION

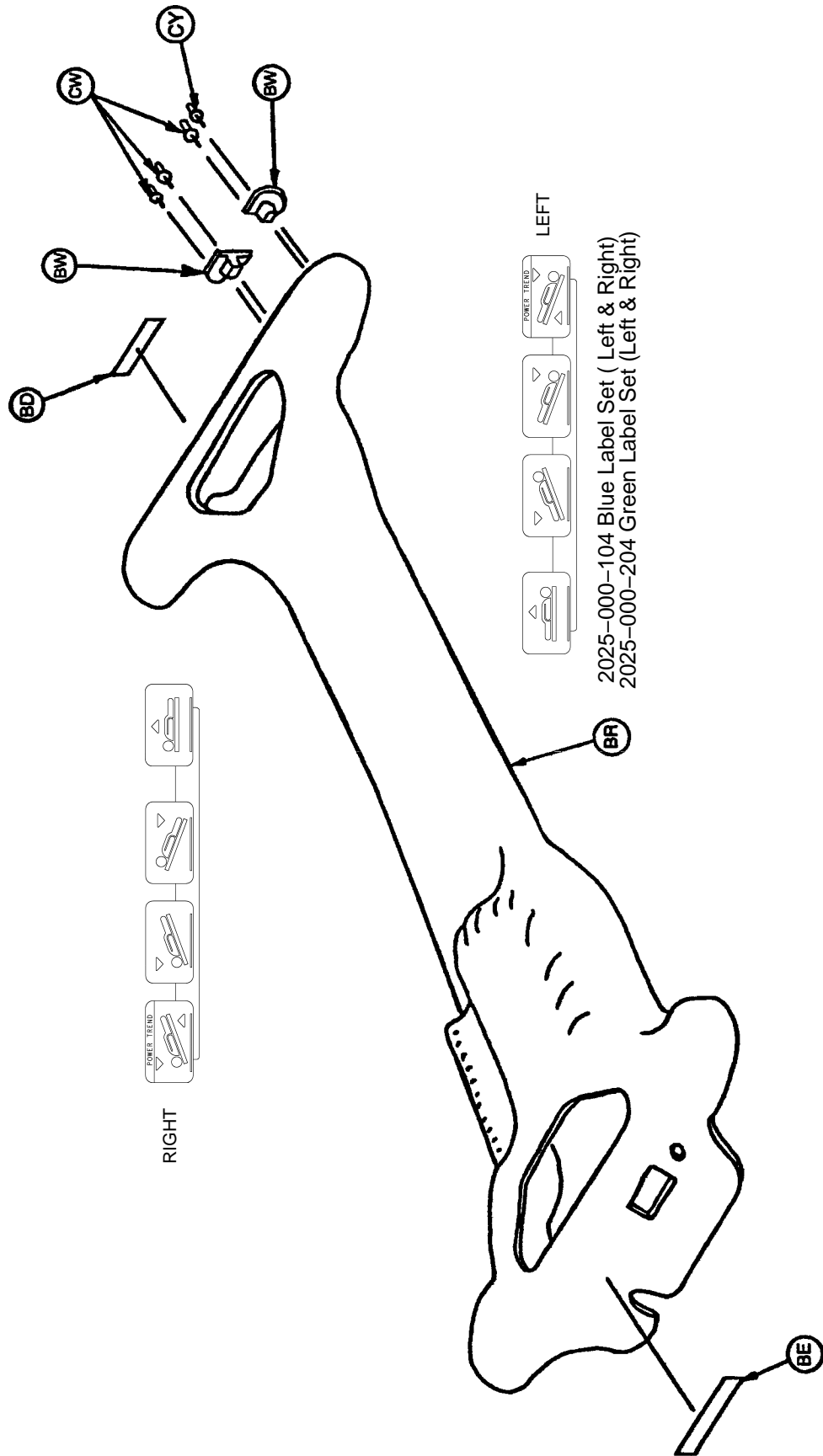
Be sure to install the plug with the flat edge (B) at the top left, as shown in the illustration, or the foot board interface plug will not mate properly with the bed and damage to the plug or foot board could result.



Base Assembly



Base Assembly



Base Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	8-17	Shoulder Bolt	2	AZ	715-1-333	Rel. Valve Stop Sleeve	2
B	3-62	Hex Hd. Cap Screw	8	BA	715-1-346	Release Paddle	2
C	3-85	Hex Hd. Cap Screw	8	BB	715-201-201	Brake/Steer Pedal	2
D	4-85	Soc. Hd. Cap Screw	4	BC	721-40-25	Pedal	4
E	11-3	Washer	8	BD	741-1-145	Brake Label, Head	1
F	11-53	Flat Washer	6	BE	741-1-146	Brake Label, Foot	1
H	11-262	Washer	6	BF	763-1-16	Spring Holder	1
J	13-38	Ext. Tooth Lock Washer	8	BH	946-1-116	Brake Bar Bushing	4
K	14-20	Nylon Washer	8	BJ	2025-1-50	Base Frame Weldment	1
L	15-11	Hex Jam Nut	4	BK	2025-1-54	Rel. Connector Wldmt.	2
M	16-48	Nylock Hex Nut	2	BL	2025-1-58	Brake Ring Assembly	2
N	21-22	Set Screw	2	BM	2025-1-73	Brake Rod	1
P	21-50	Set Screw	4	BN	2025-1-75	Outer Jack Support	2
R	23-25	Hex Wash. Hd. Tap. Scr.	1	BP	2025-1-76	Inner Jack Support	2
S	26-8	Roll Pin	1	BR	2025-1-77	Hood	1
T	26-13	Roll Pin	2	BS	2025-1-79	Long Release Rod	1
W	26-261	Groove Pin	2	BT	2025-1-80	Pwr. Cord Conn. Box Cvr.	1
Y	27-7	Cotter Pin	2	BW	2025-1-88	Power Cord Holder	2
Z	38-234	Compression Spring	2	BY	2025-1-103	Capacitor	1
AA	38-246	Compression Spring	1	BZ	2025-1-805	Base Cable (DC)	1
AB	42-20	Collar	1	CA	2025-1-806	Base Cable (AC)	1
AC	52-245	Bearing	4	CB	(page 43)	Caster Assembly	3
AD	715-1-11	Brake Cushion	4	CC	2025-201-96	Coil Retainer Bracket	1
AE	715-1-46	Release Rod	1	CD	2025-375-89	Pump/Motor Top Cover	1
AF	715-1-92	Pump Pedal Shaft	1	CE	3001-300-830	Power Cord	1
AH	715-1-94	Compression Spring	2	CF	16-3	Nylock Nut	4
AJ	715-1-126	Side Control Pedal Pad	2	CJ	2025-1-53	Pump Rod Connector	1
AK	715-1-133	Collar	1	CK	2025-201-55	Rel. Pedal Wldmt., Lt.	2
AL	715-1-140	Vinyl Tubing	1	CL	2025-201-56	Rel. Pedal Wldmt., Rt.	2
AM	(page 40)	Brake Adjuster	2	CM	2025-201-57	Pump Pedal Wldmt.	1
AN	14-4	Thrust Washer	5	CN	4-146	Soc. Hd. Cap Screw	2
AP	715-1-156	Ground Chain	1	CP	16-2	Fiberlock Nut	2
AR	715-1-158	Caster Nut	4	CR	2025-1-801	Lift Coil Cord (DC)	1
AS	715-1-161	Fifth Wheel Cam	1	CS	2025-1-802	Lift Power Coil Cord (AC)	1
AT	715-1-165	Actuator Plate Ass'y	2	CT	27-4	Cotter Pin	4
AW	(page 41)	Brake Cam Ass'y	2	CW	25-69	Pop Rivet	3
AY	715-1-214	Connecting Link	1	CY	25-8	Screw	1

2025-70 Low Ht. Hydraulic Ass'y (w/o Solenoid)

Item	Part No.	Part Name	Qty.
DA	37-215	Dome Plug	1
DB	(page 38 & 39)	Jack/Motor Ass'y (Low)	1
DC	2025-71-99	Low Height Spacer	2

2025-71 Low Ht. Hydraulic Ass'y (w/Solenoid)

Item	Part No.	Part Name	Qty.
DC	2025-71-99	Low Height Spacer	2
DD	15-4	Hex Nut	2
DE	(page 38 & 39)	Jack/Motor Ass'y	1
DF	2025-76-99	Solenoid Guard Bracket	2
DH	2025-276-801	Solenoid Cable Ass'y	2

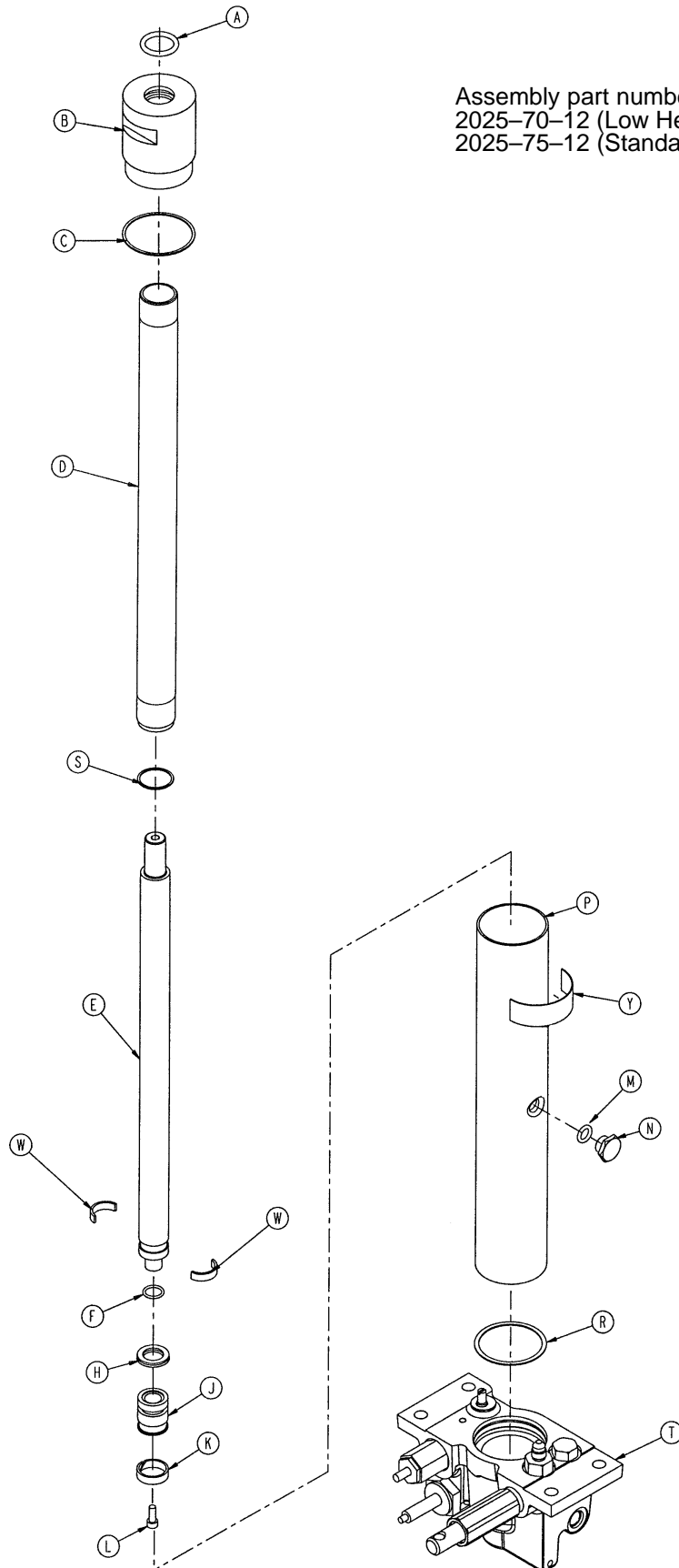
2025-75 Std. Ht. Hydraulic Ass'y (w/o Solenoid)

Item	Part No.	Part Name	Qty.
DA	37-215	Dome Plug	1
DJ	(page 38 & 39)	Jack/Motor Ass'y	1

2025-76 Std. Ht. Hydraulic Ass'y (w/Solenoid)

Item	Part No.	Part Name	Qty.
DD	15-4	Hex Nut	2
DF	2025-76-99	Solenoid Guard Bracket	2
DH	2025-276-801	Solenoid Cable Ass'y	2
DJ	(page 38 & 39)	Jack/Motor Ass'y	1

Standard Jack & Low Height Jack Assembly



Assembly part numbers:
2025-70-12 (Low Height Jack Assembly)
2025-75-12 (Standard Jack Assembly)

Standard Jack & Low Height Jack Assembly

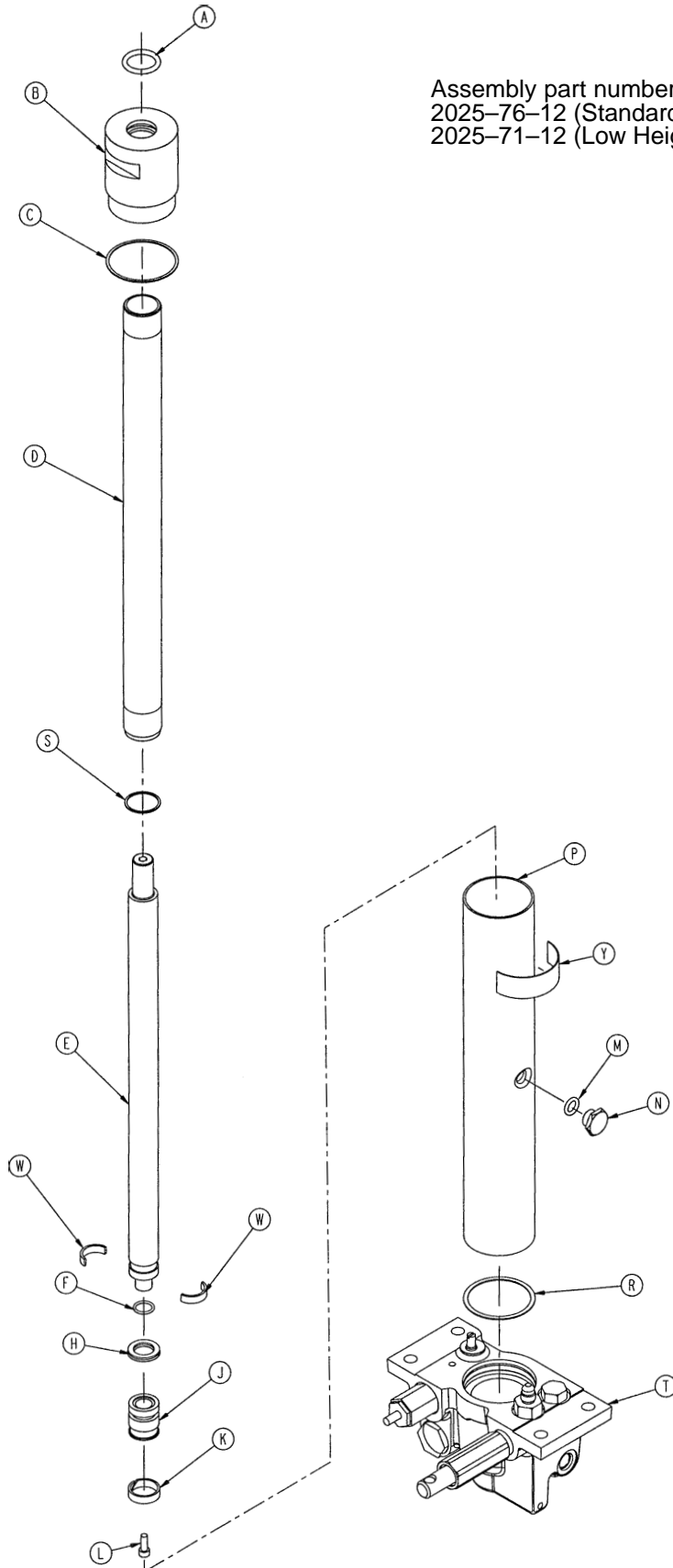
2025-75-12 Standard Jack Assembly

Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1
B	1550-70-6	Cap Assembly	1
C	390-1-243	Gasket	1
D	1550-70-4	Actuator Cylinder	1
E	715-1-325	Actuator	1
F	45-14	O-Ring	1
H	926-20-161	Parker Packing	1
J	715-1-331	Piston End	1
K	926-20-162	Wear Ring	1
L	4-14	Soc. Hd. Cap Screw	1
M	45-110	O-Ring	1
N	388-1-38	Plug	1
P	2025-75-97	Reservoir	1
R	390-1-244	Gasket	1
S	390-1-238	Actuator Gasket	1
T	(page 36 & 37)	Jack Base Assembly	1
W	390-2-139	Retaining Collar	2
Y	2025-75-96	Label	1

2025-70-12 Low Height Jack Assembly

Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1
B	1550-70-6	Cap Assembly	1
C	390-1-243	Gasket	1
D	2025-70-98	Actuator Cylinder, Low Ht.	1
E	2025-70-99	Actuator, Low Height	1
F	45-14	O-Ring	1
H	926-20-161	Parker Packing	1
J	715-1-331	Piston End	1
K	926-20-162	Wear Ring	1
L	4-14	Soc. Hd. Cap Screw	1
M	45-110	O-Ring	1
N	388-1-38	Plug	1
P	2025-70-97	Reservoir, Low Height	1
R	390-1-244	Gasket	1
S	390-1-238	Actuator Gasket	1
T	(page 36 & 37)	Jack Base Assembly	1
W	390-2-139	Retaining Collar	2
Y	2025-70-96	Low Height Label	1

Std. Jack w/Solenoid & Low Height Jack w/Solenoid



Assembly part numbers:
2025-76-12 (Standard Jack w/Solenoid)
2025-71-12 (Low Height Jack w/Solenoid)

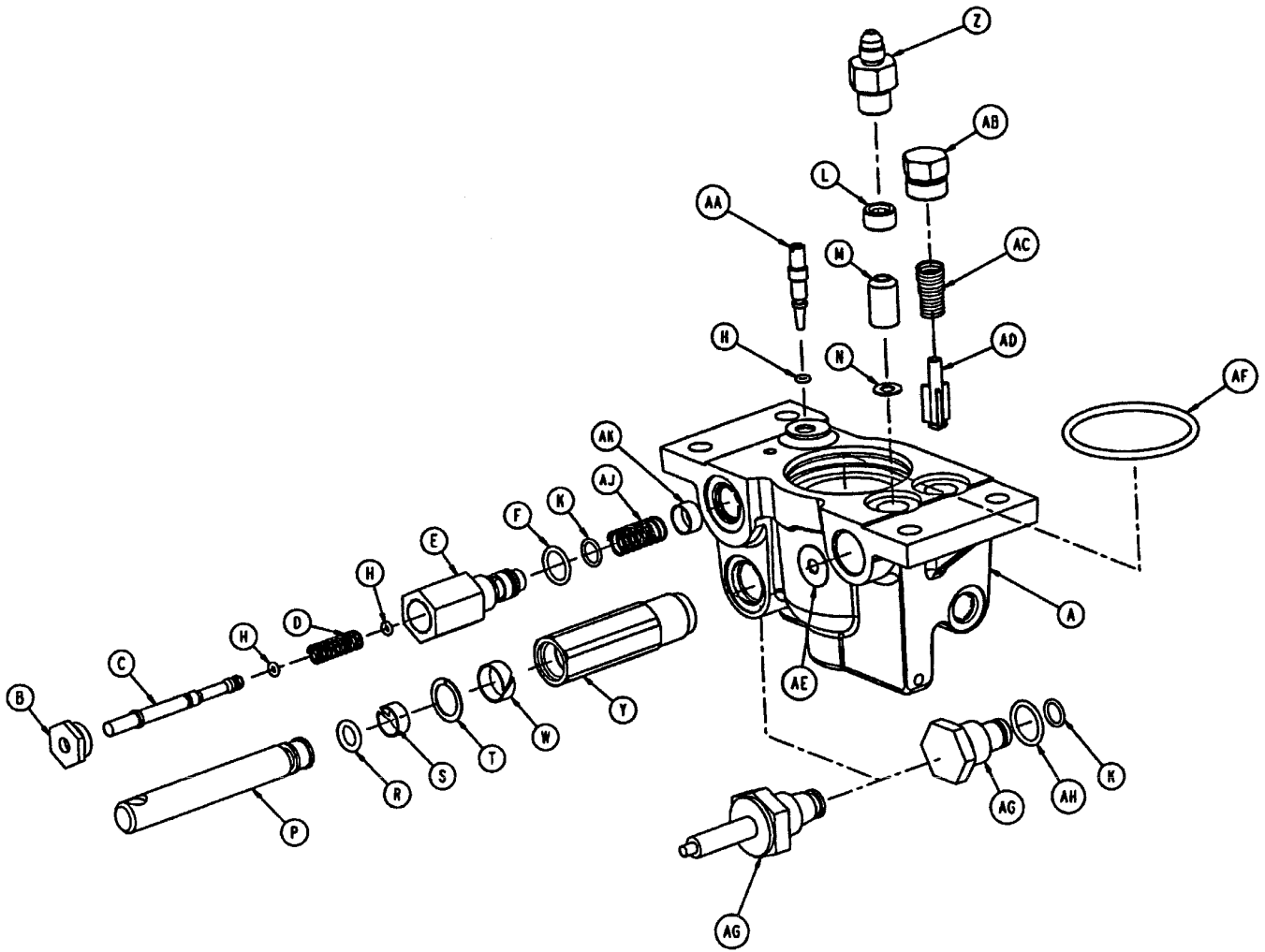
Std. Jack w/Solenoid & Low Height Jack w/Solenoid

2025-76-12 Jack Assembly w/Solenoid

2025-71-12 Low Height Jack Assembly w/Solenoid

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	Quad Ring	1	A	45-904	Quad Ring	1
B	1550-70-6	Cap Assembly	1	B	1550-70-6	Cap Assembly	1
C	390-1-243	Gasket	1	C	390-1-243	Gasket	1
D	1550-70-4	Actuator Cylinder	1	D	2025-70-98	Actuator Cylinder, Low Ht.	1
E	715-1-325	Actuator	1	E	2025-70-99	Actuator, Low Height	1
F	45-14	O-Ring	1	F	45-14	O-Ring	1
H	926-20-161	Parker Packing	1	H	926-20-161	Parker Packing	1
J	715-1-331	Piston End	1	J	715-1-331	Piston End	1
K	926-20-162	Wear Ring	1	K	926-20-162	Wear Ring	1
L	4-14	Soc. Hd. Cap Screw	1	L	4-14	Soc. Hd. Cap Screw	1
M	45-110	O-Ring	1	M	45-110	O-Ring	1
N	388-1-38	Plug	1	N	388-1-38	Plug	1
P	2025-75-97	Reservoir	1	P	2025-70-97	Reservoir, Low Height	1
R	390-1-244	Gasket	1	R	390-1-244	Gasket	1
S	390-1-238	Actuator Gasket	1	S	390-1-238	Actuator Gasket	1
T	(page 36 & 37)	Jack Base Assembly	1	T	(page 36 & 37)	Jack Base Assembly	1
W	390-2-139	Retaining Collar	2	W	390-2-139	Retaining Collar	2
Y	2025-76-96	Label	1	Y	2025-71-96	Low Height Label	1

Standard Jack Base & Solenoid Jack Base Assembly

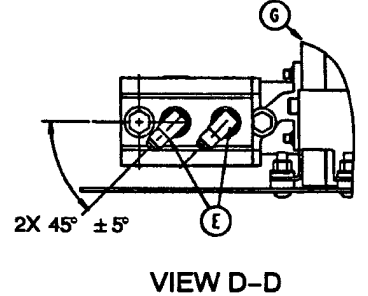
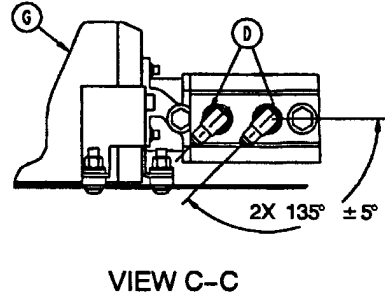
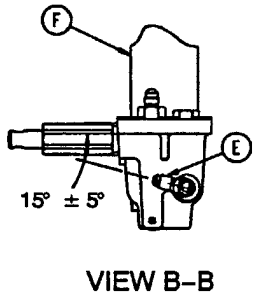
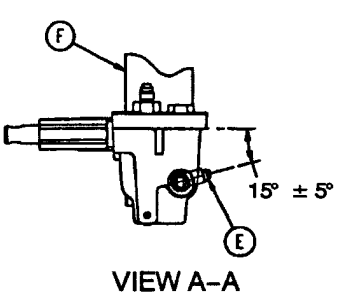
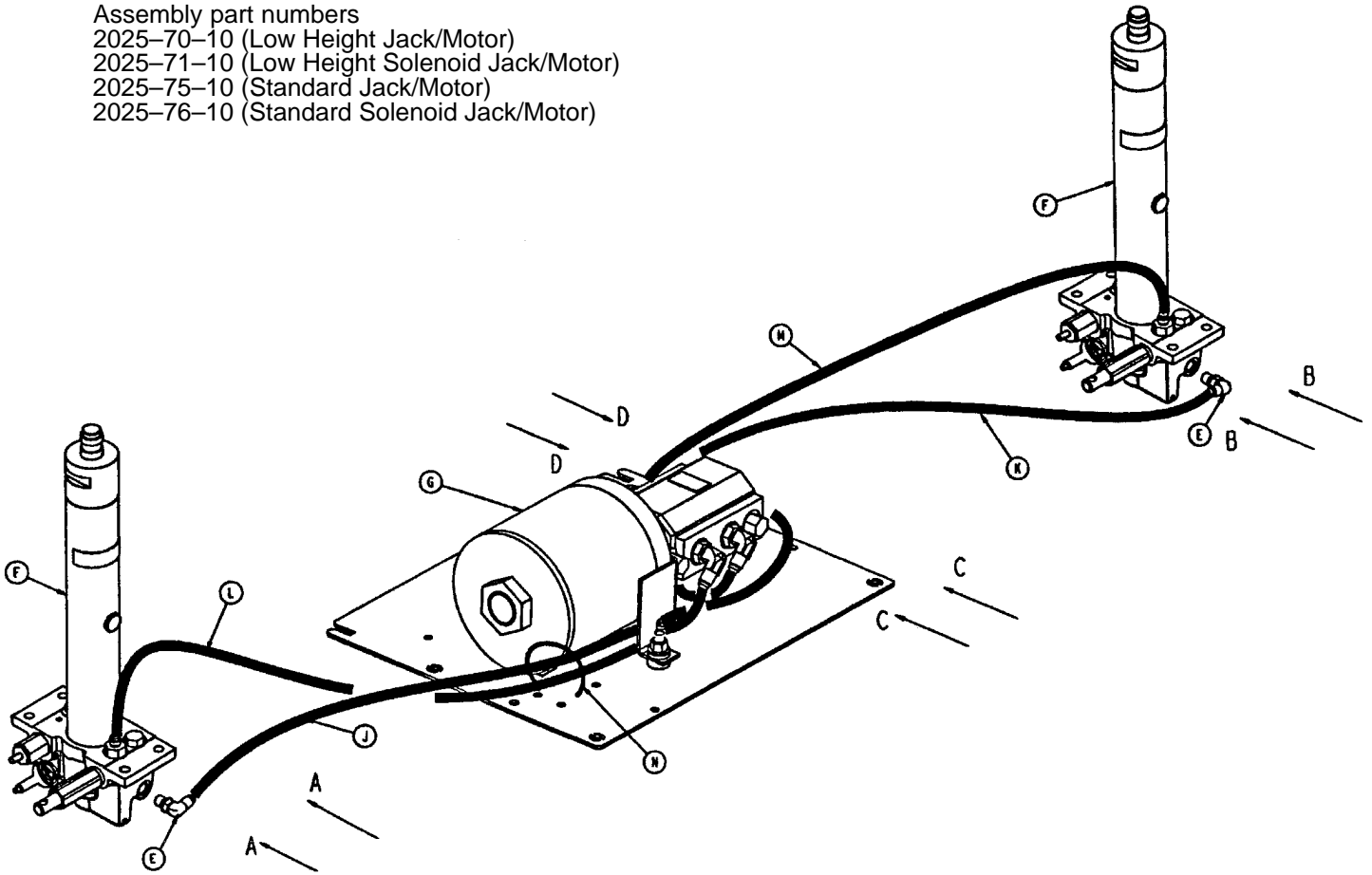


Standard Jack Base & Solenoid Jack Base Assembly

Item	Part No.	Part Name	Qty.
A	48-147	Hex Hd. O-Ring Plug	1
B	48-150	Check Valve	1
C	390-2-134	Conical Comp. Spring	1
D	715-1-307	Needle Valve	1
E	715-1-309	Valve Plug	1
F	715-1-329	Pump Seal	1
G	715-1-341	Poppet	1
H	715-201-325	Pump Piston Assembly	1
J	715-270-1	Pin	1
K	926-20-153	Check Valve	1
L	926-20-154	Seal	1
M	1210-170-13	Base Plug	1
N	2025-75-85	Filter Screen	1
P	2025-75-87	Pin Housing	1
R	2025-76-96	Solenoid Valve Body	1
S	2025-75-98	Jack Base	1
T	38-311	Compression Spring	1
W	45-6	O-Ring	3
Y	45-966	O-Ring	2
Z	45-967	O-Ring	1
AA	45-978	O-Ring	1
AB	38-383	Compression Spring	1
AC	2025-700-26	Release Valve Assembly	1

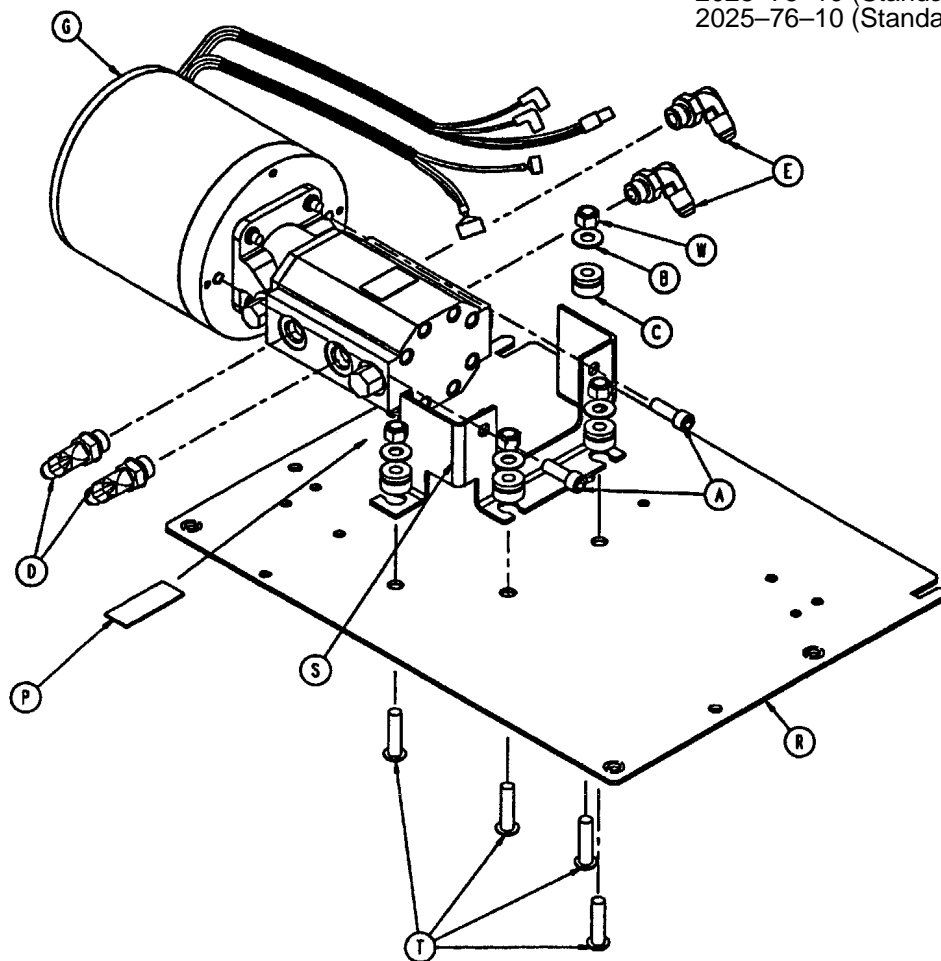
Jack/Motor Assembly, Standard & Low Height

Assembly part numbers
 2025-70-10 (Low Height Jack/Motor)
 2025-71-10 (Low Height Solenoid Jack/Motor)
 2025-75-10 (Standard Jack/Motor)
 2025-76-10 (Standard Solenoid Jack/Motor)



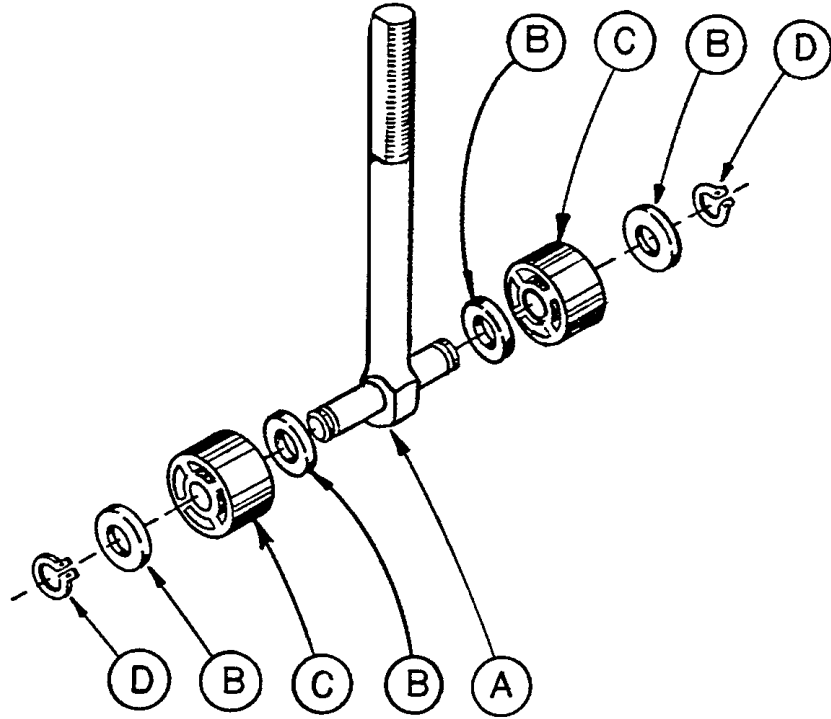
Jack/Motor Assembly, Standard & Low Height

Assembly part numbers
 2025-70-10 (Low Height Jack/Motor)
 2025-71-10 (Low Height Solenoid Jack/Motor)
 2025-75-10 (Standard Jack/Motor)
 2025-76-10 (Standard Solenoid Jack/Motor)



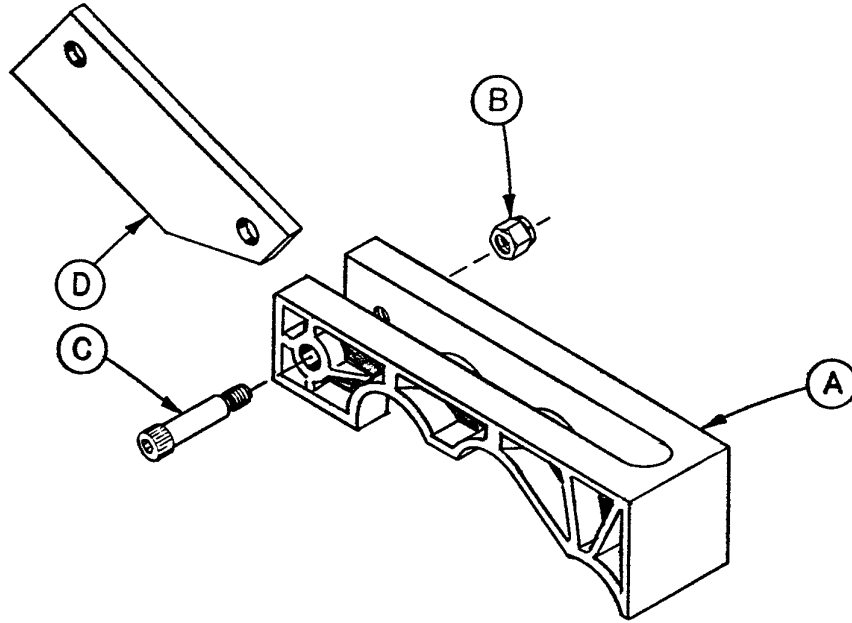
Item	Part No.	Part Name	Qty.
A	4-221	Soc. Hd. Cap Screw	2
B	11-3	Flat Washer	4
C	30-40	E-A-R Grommet	4
D	48-144	90° Elbow O-Ring Fitting	2
E	48-155	90° Elbow O-Ring Fitting	4
F	(page 32 & 33 or 34 & 35)	Jack Assembly	2
G	2025-75-16	Pump/Motor	1
J	2025-75-91	Short Return Line	1
K	2025-75-92	Long Return Line	1
L	2025-75-93	Short Pressure Line	1
M	2025-75-94	Long Pressure Line	1
N	—	Cable Tie	1
P	3000-300-402	2-Sided Tape	1
R	2025-275-90	Bottom Plate	1
S	2025-275-86	Mounting Bracket	1
T	4-130	But. Hd. Cap Screw	4
W	16-36	Nylock Nut	4

715-1-150 Brake Adjuster Assembly



Item	Part No.	Part Name	Qty.
A	715-1-62	Threaded Stud Assembly	1
B	14-4	Nylon Washer	4
C	715-1-180	Bearing	2
D	28-8	Retaining Ring	2

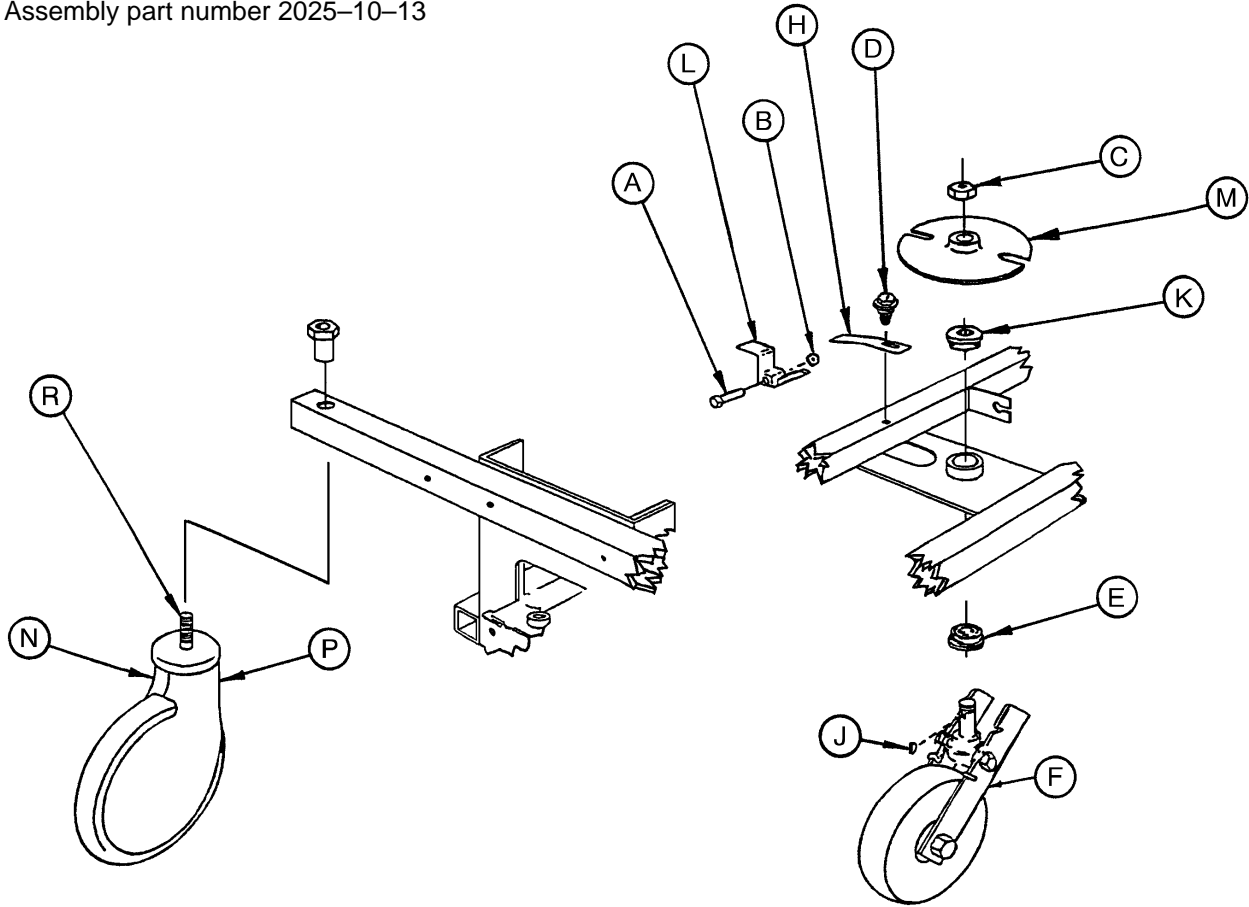
715-1-213 Brake Cam Assembly



Item	Part No.	Part Name	Qty.
A	715-1-221	Brake Cam	1
B	16-59	Fiberlock Nut	1
C	8-21	Soc. Hd. Cap Screw	1
D	715-1-173	Brake Connecting Link	1

Fifth Wheel Option Assembly

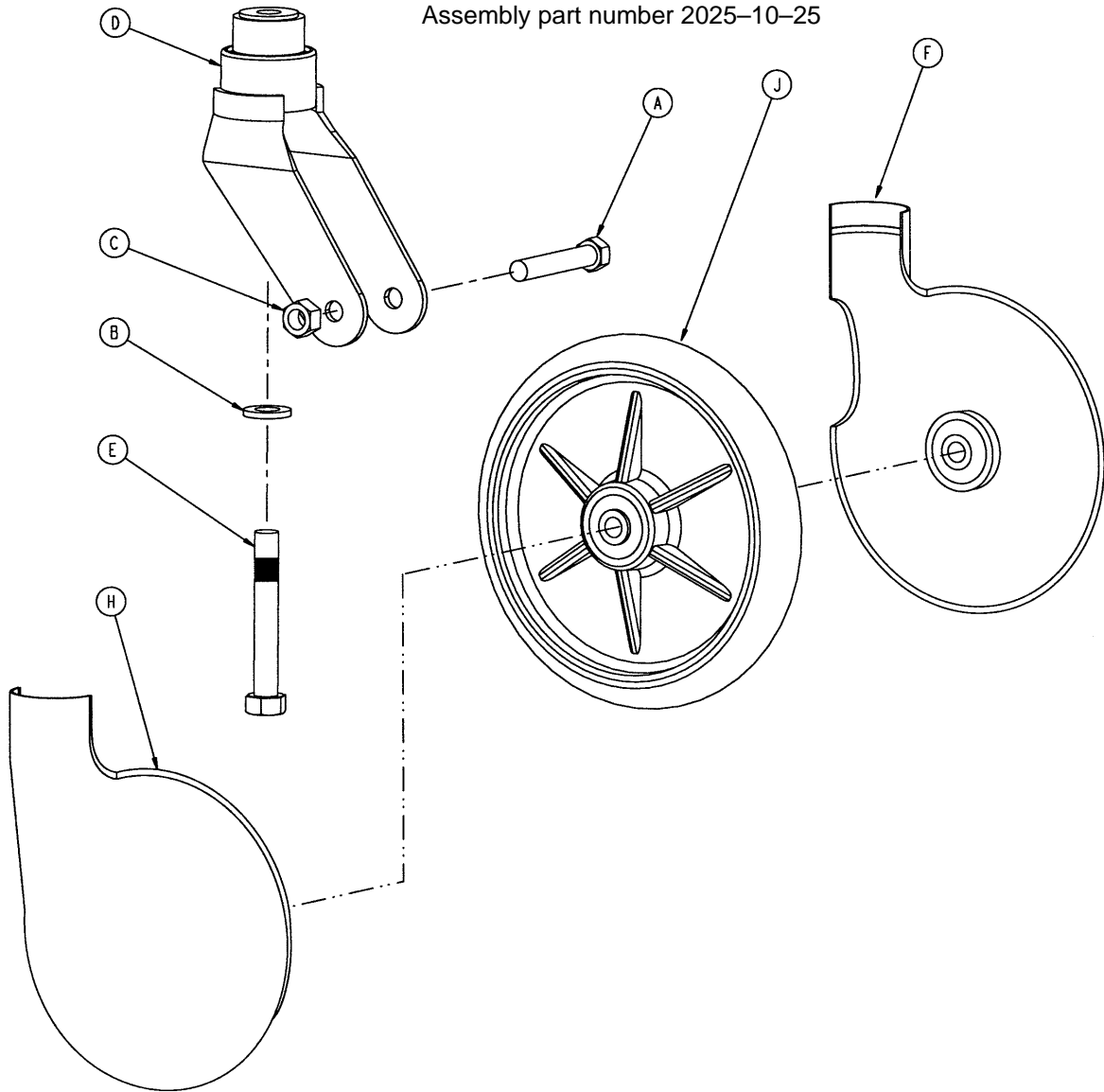
Assembly part number 2025-10-13



Item	Part No.	Part Name	Qty.
A	3-20	Machine Screw	1
B	16-16	Lock Nut	1
C	16-49	Nylock Hex Nut	1
D	23-25	Hex Wash. Hd. Tap. Screw	1
E	81-219	Ball Bearing	1
F	(page 45)	Fifth Wheel Assembly	1
H	715-1-136	Fifth Wheel Spring	1
J	715-1-149	Key	1
K	715-1-157	Fifth Wheel Bearing	1
L	715-1-217	Fifth Wheel Latch	1
M	715-1-337	Fifth Wheel Plate	1
N	2025-1-47	Wheel Cover, Right	1
P	2025-1-48	Wheel Cover, Left	1
R	(page 43)	Caster Horn & Bearing Ass'y	1

Caster Assembly

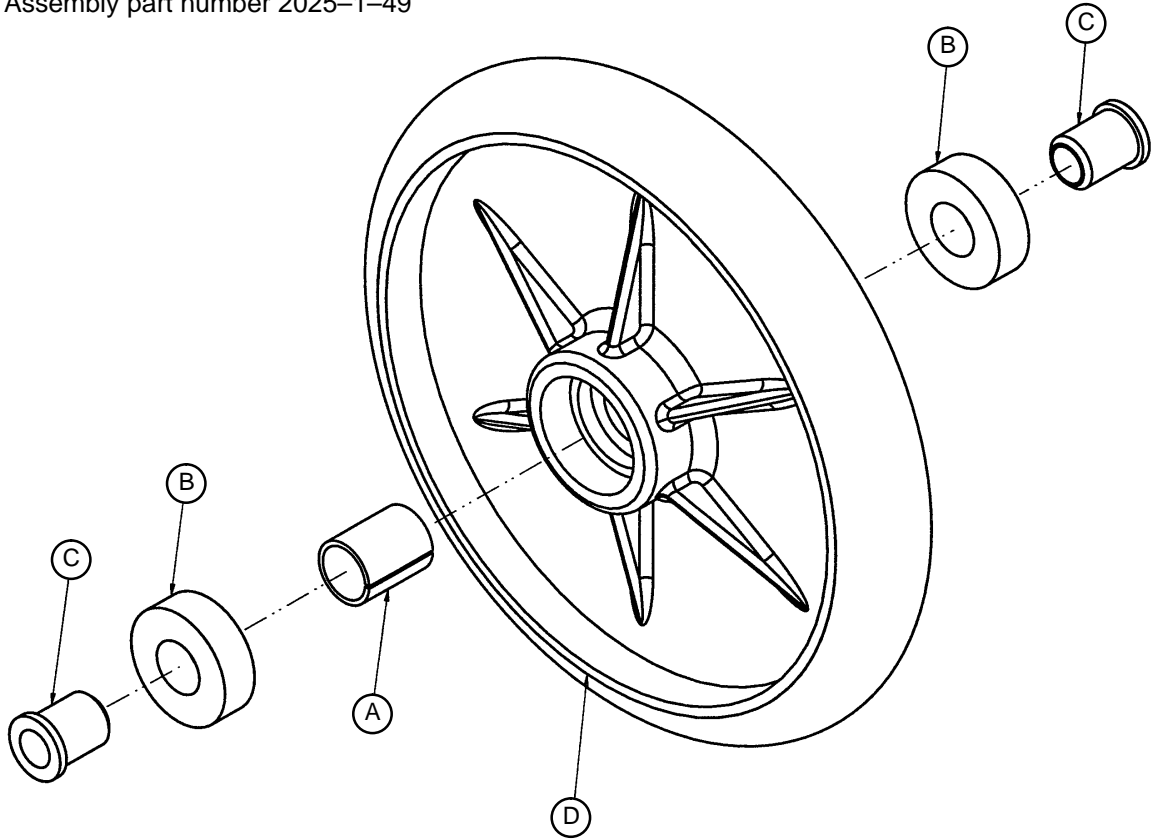
Assembly part number 2025-10-25



Item	Part No.	Part Name	Qty.
A	3-99	Hex Hd. Cap Screw	1
B	11-310	Washer	1
C	16-60	Hex Nut	1
D	715-2-16	Horn Assembly	1
E	715-3-96	Hex Hd. Cap Screw	1
F	2025-1-47	Wheel Cover, Right	1
H	2025-1-48	Wheel Cover, Left	1
J	(page 44)	Molded Wheel Assembly	1

Wheel Assembly

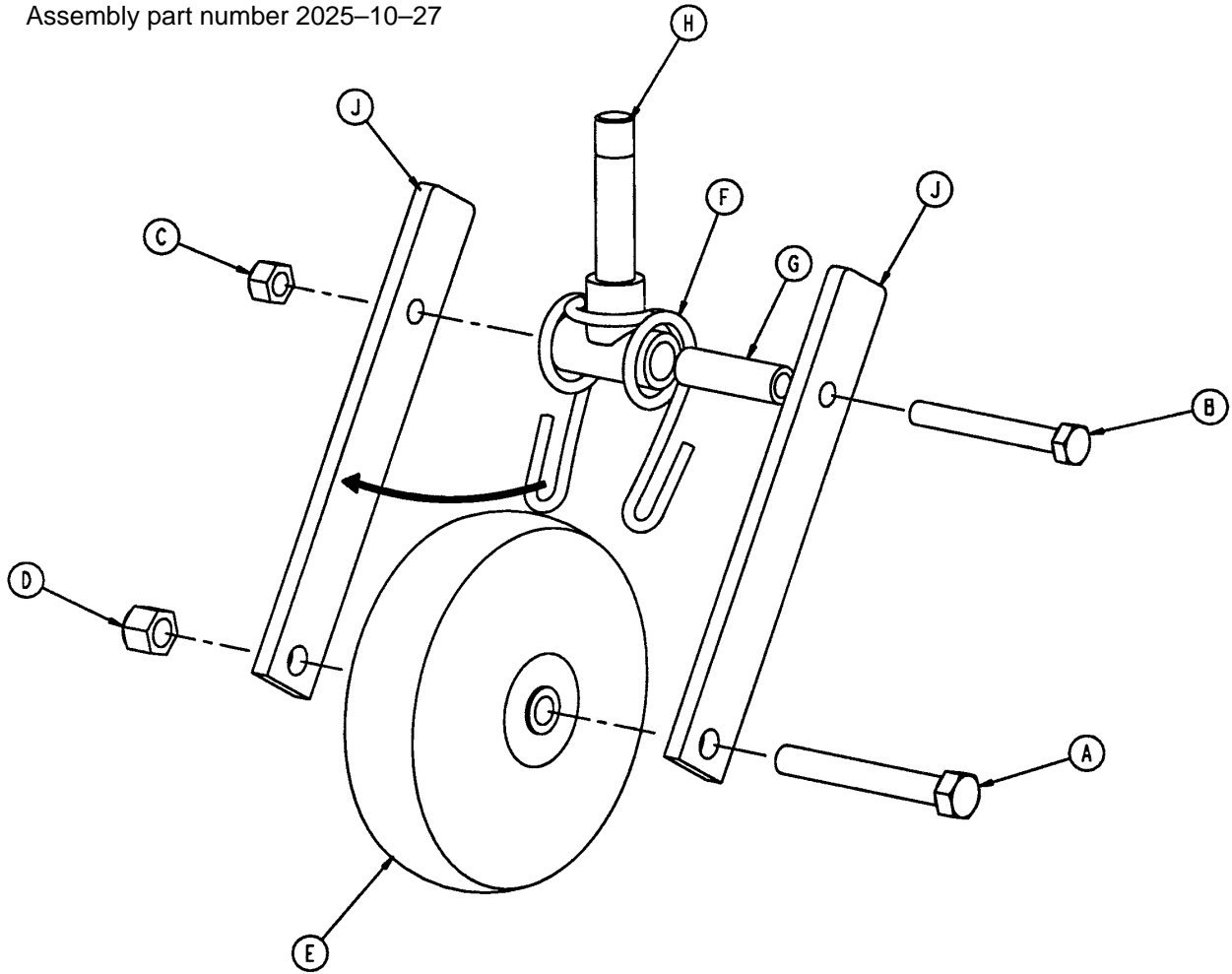
Assembly part number 2025-1-49



Item	Part No.	Part Name	Qty.
A	52-503	Bearing Spacer	1
B	81-226	Bearing	2
C	715-1-255	Wheel Bearing	2
D	2025-1-46	Wheel	1

Fifth Wheel Assembly

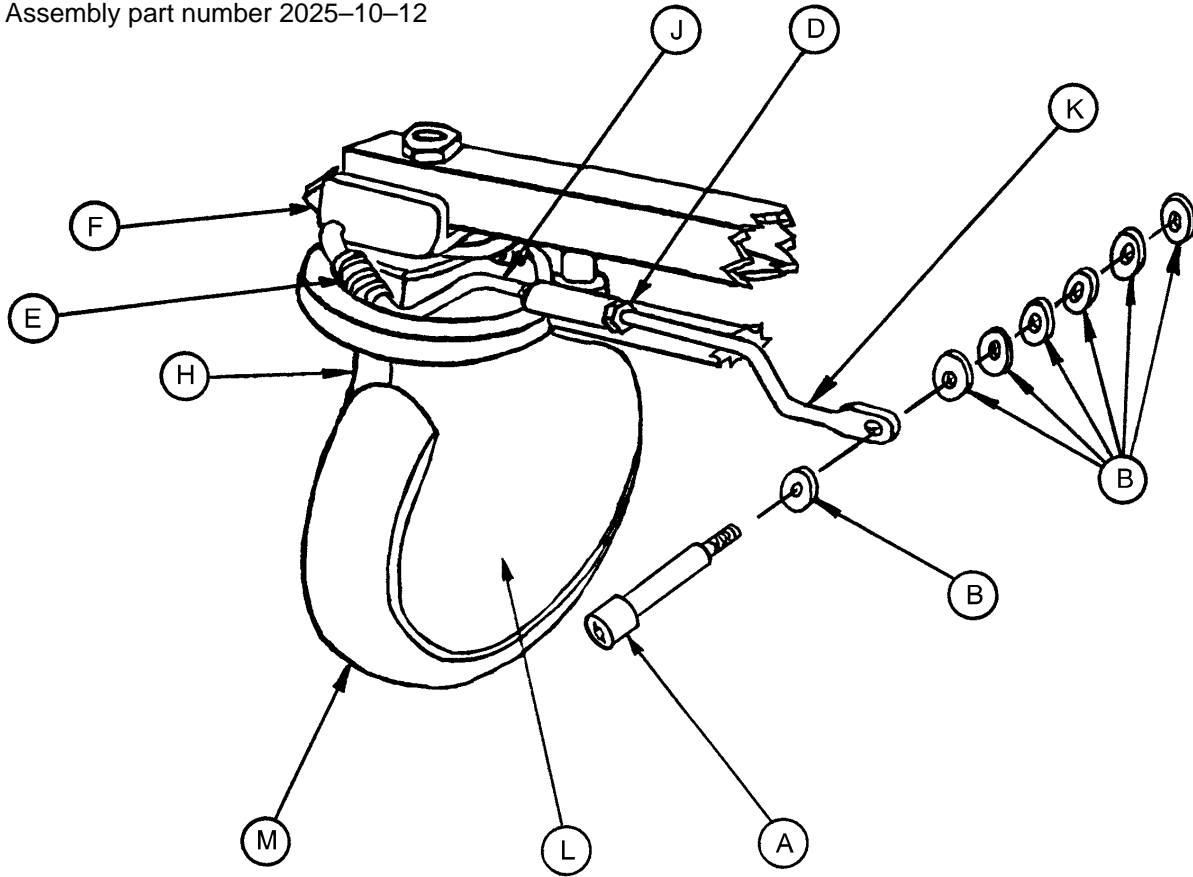
Assembly part number 2025-10-27



Item	Part No.	Part Name	Qty.
A	3-31	Hex Head Cap Screw	1
B	3-82	Hex Head Cap Screw	1
C	16-11	Flexlock Nut	1
D	16-12	Flexlock Nut	1
E	390-1-54	Wheel	1
F	715-1-15	Spring	1
G	715-1-17	Fifth Wheel Bushing	1
H	715-1-339	Fifth Wheel Pivot Assembly	1
J	2025-10-98	Fifth Wheel Bracket	2

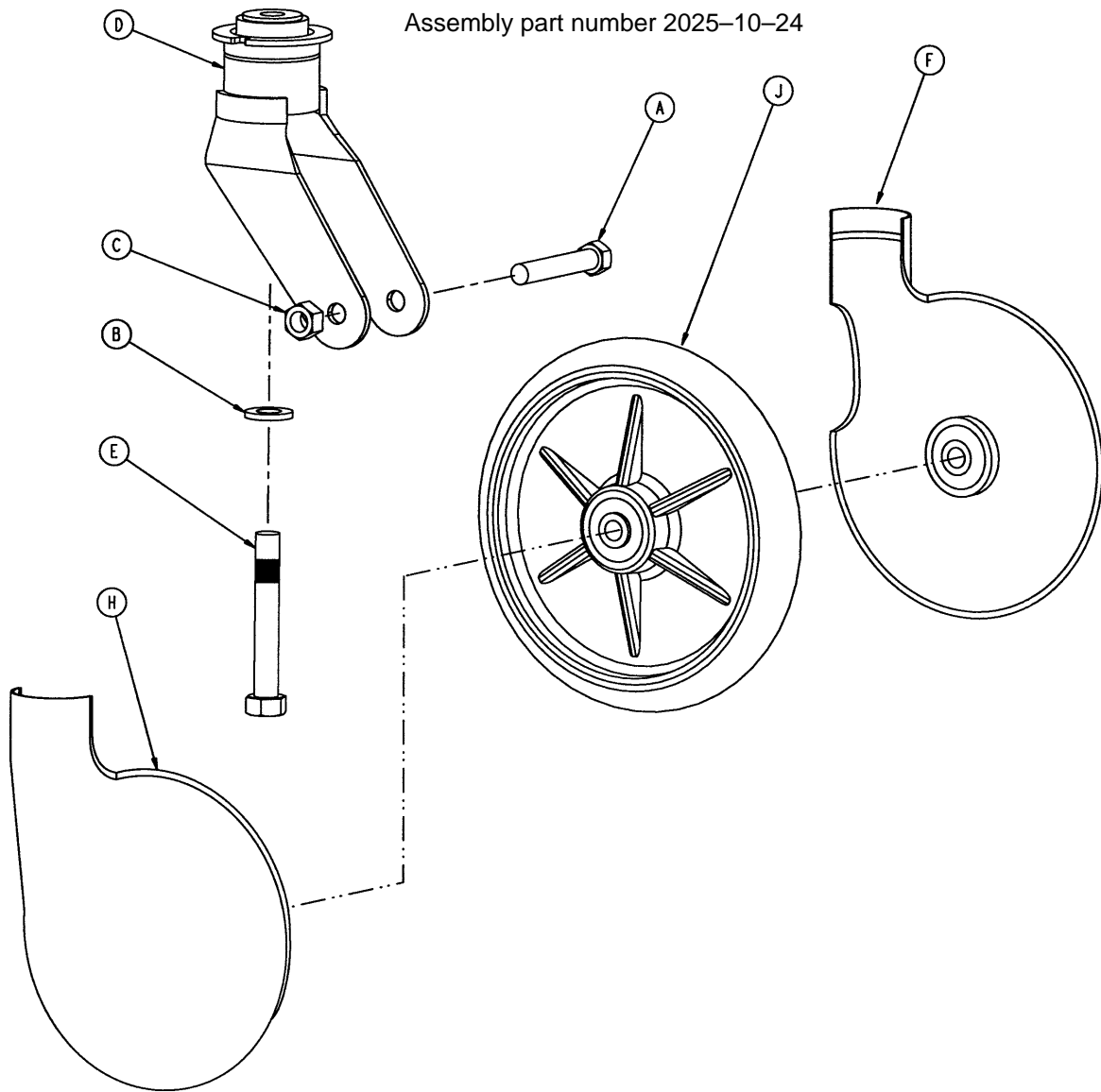
Steer Caster Option Assembly

Assembly part number 2025-10-12



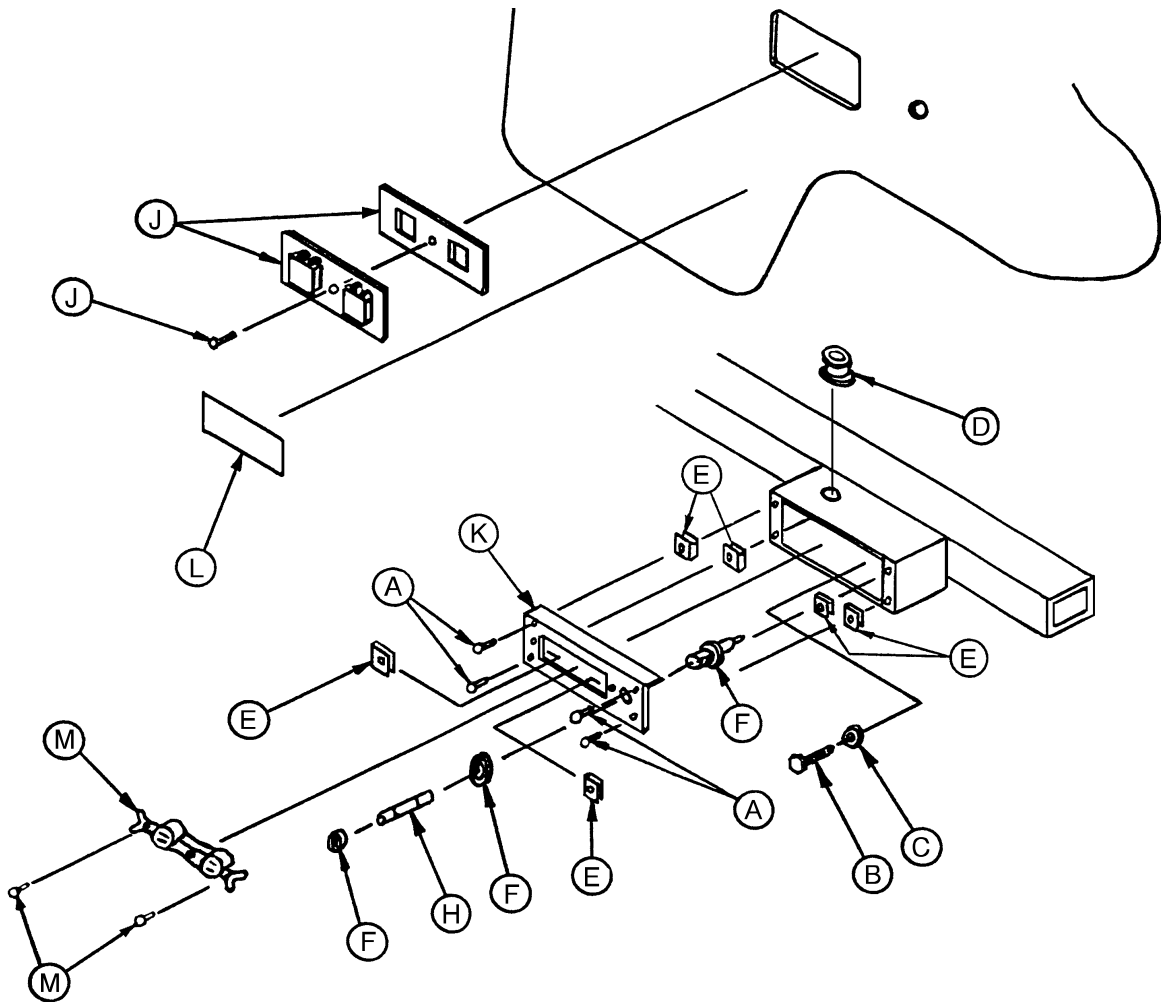
Item	Part No.	Part Name	Qty.
A	8-30	Shoulder Bolt	1
B	14-2	Nylon Washer	9
D	15-32	Hex Jam Nut	1
E	38-211	Compression Spring	1
F	1000-59-10	Latch Assembly	1
H	(page 47)	Steer Caster Assembly	1
J	2020-46-215	Linkage Bar Assembly	1
K	2020-46-218	Right Linkage Bar	1
L	2025-1-47	Wheel Cover, Right	1
M	2025-1-48	Wheel Cover, Left	1

Steer Caster Assembly



Item	Part No.	Part Name	Qty.
A	3-99	Hex Hd. Cap Screw	1
B	11-310	Washer	1
C	16-60	Hex Nut	1
D	700-10-50	Steering Horn Assembly	1
E	715-3-96	Hex Hd. Cap Screw	1
F	2025-1-47	Wheel Cover, Right	1
H	2025-1-48	Wheel Cover, Left	1
J	(page 44)	Molded Wheel Assembly	1

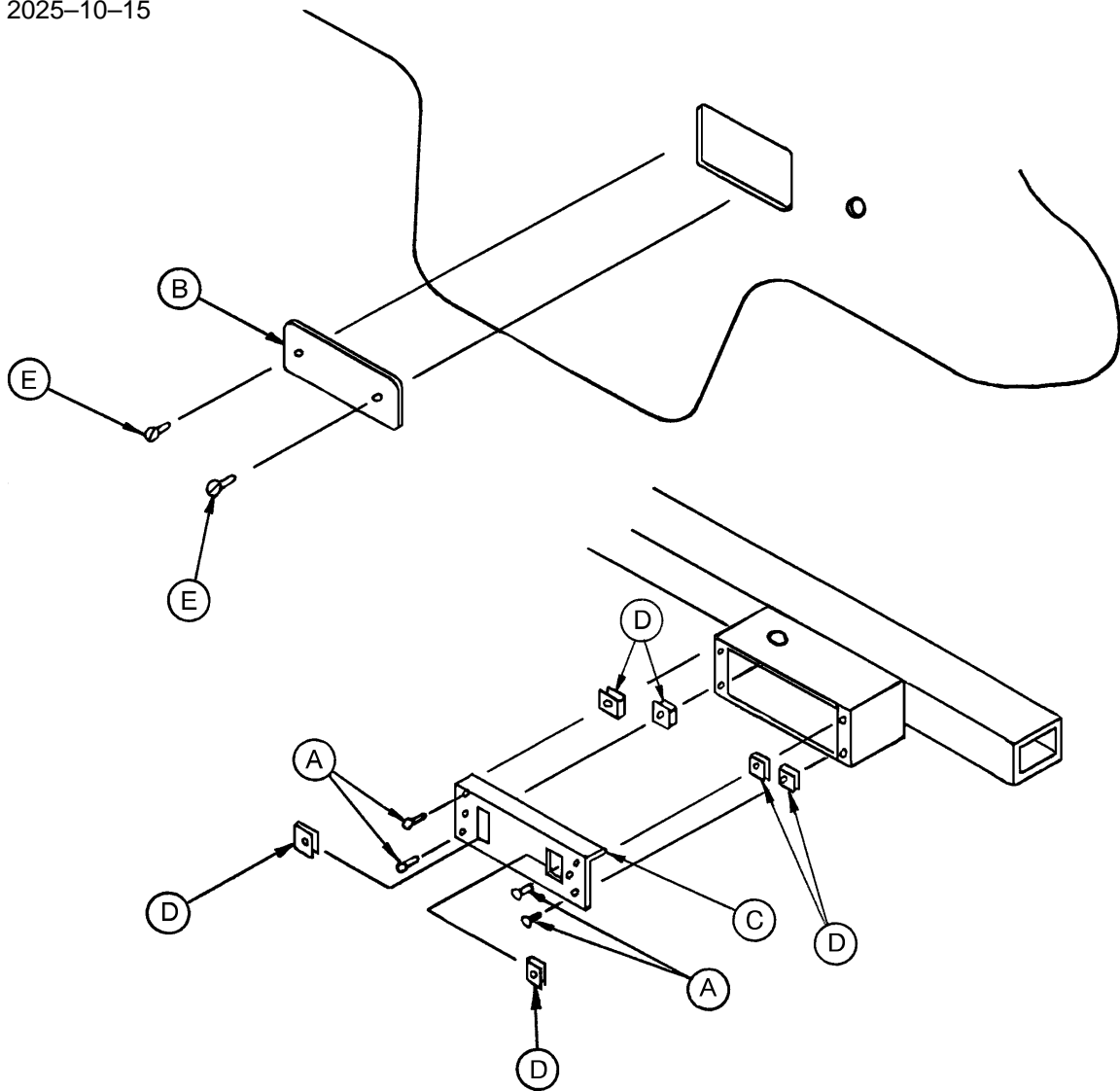
2025-10-14 110V Outlet Option Assembly



Item	Part No.	Part Name	Qty.
A	1-87	Flat Hd. Slotted Screw	4
B	3-121	Hex Hd. Cap Screw	1
C	13-10	Washer	1
D	59-107	Strain Relief Bushing	1
E	52-783	"U" Clip	6
F	2020-2-664	Fuse Holder	1
H	2020-2-666	Fuse	1
J	2020-11-222	Outlet Cover	1
K	2025-10-20	110 Box Cover	1
L	2026-10-99	110 V Caution Label	1
M	2025-10-801	Fuse Jumper Cable	1

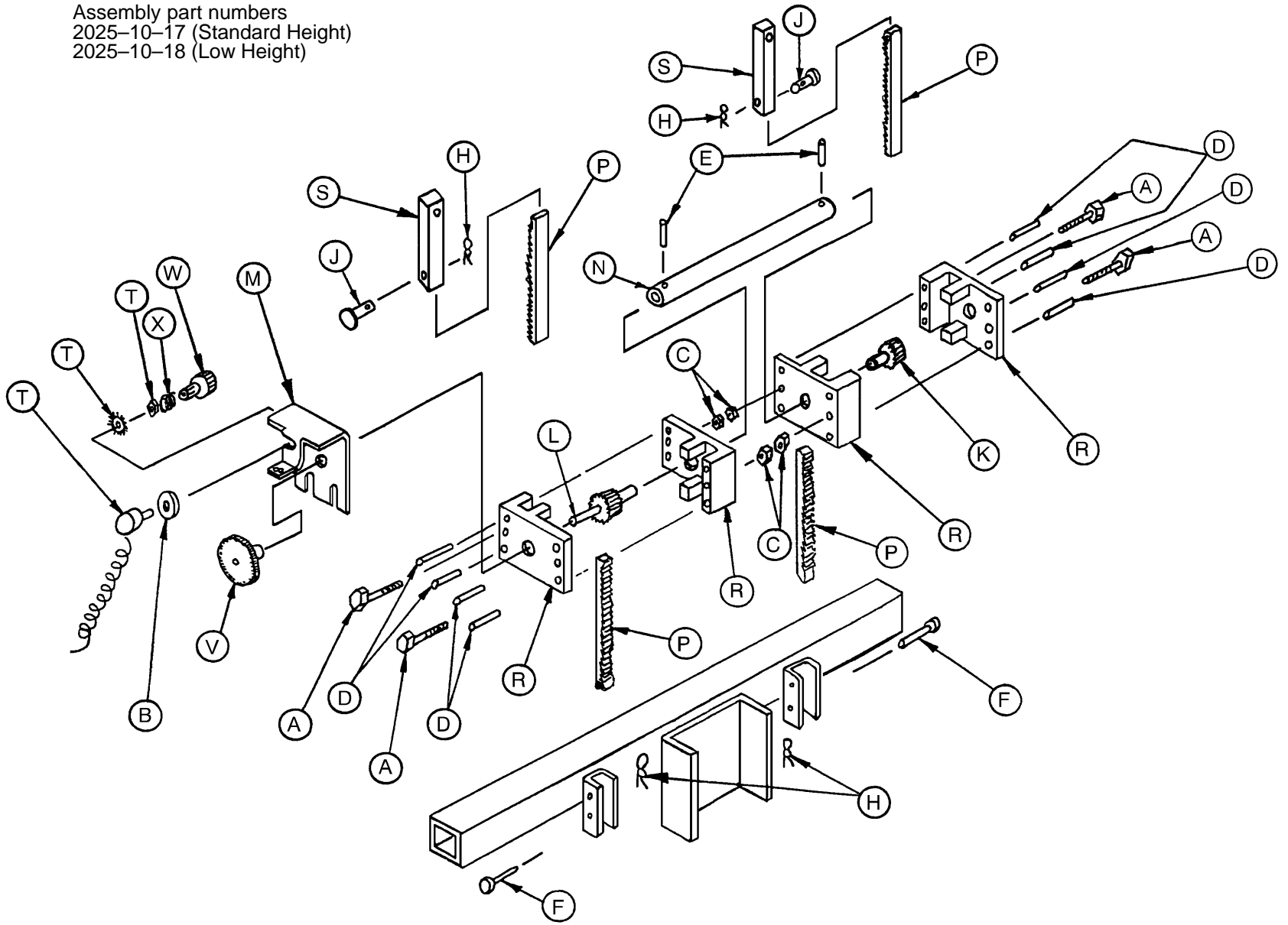
No 110 Volt Outlet Option Assembly

Assembly part number
2025-10-15



Item	Part No.	Part Name	Qty.
A	1-87	Flat Hd. Slotted Screw	4
B	2025-210-21	Box Cover Plate (w/o 110)	1
C	2025-10-22	Box Cover (w/o 110)	1
D	52-783	"U" Clip	6
E	4-126	Soc. Hd. Cap Screw	2

Assembly part numbers
2025-10-17 (Standard Height)
2025-10-18 (Low Height)

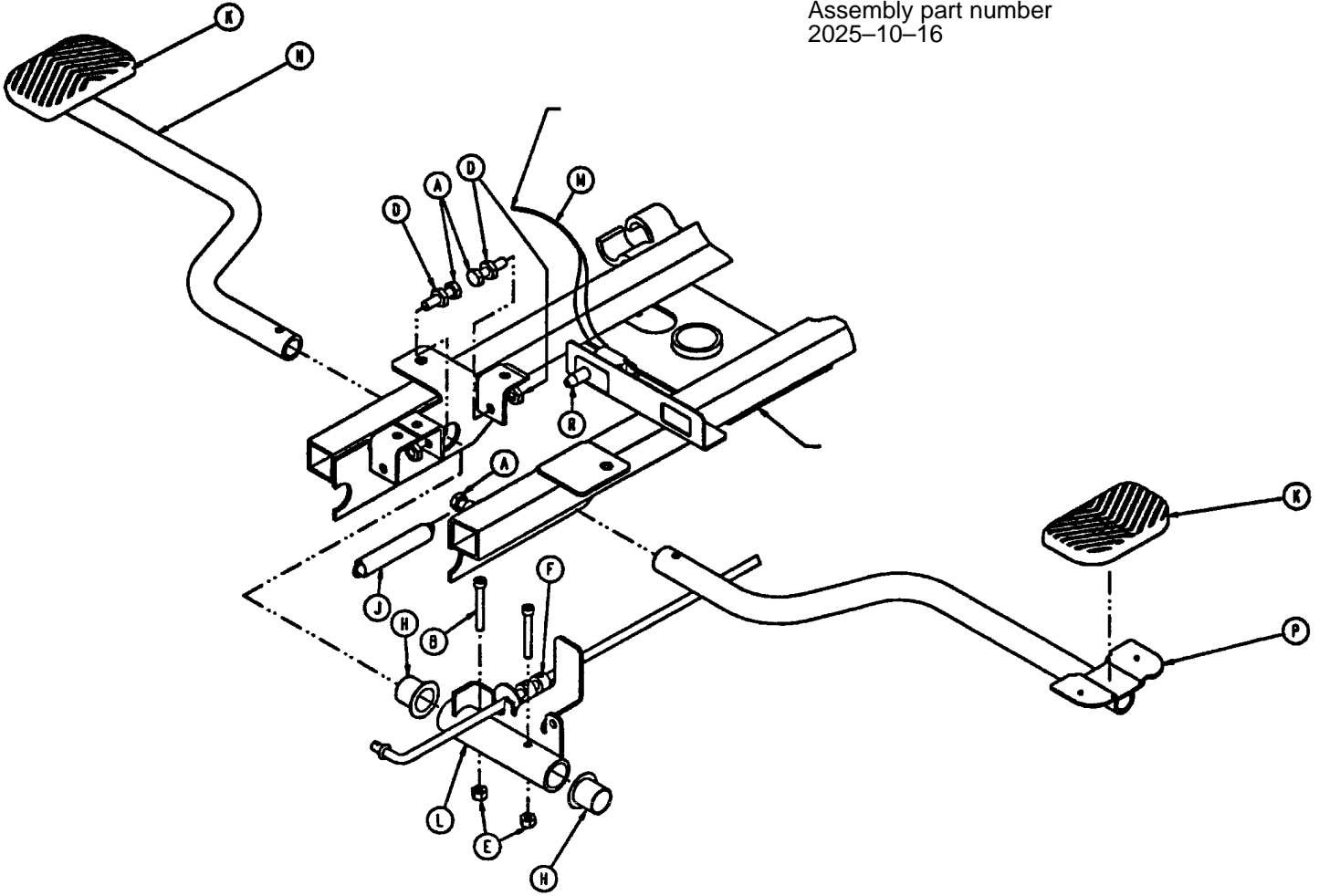


Rack and Pinion Assembly

2025-10-18				2025-10-17			
Low Height Rack & Pinion Assembly				Standard Height Rack & Pinion Assembly			
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-17	Hex Hd. Cap Screw	8	A	3-17	Hex Hd. Cap Screw	8
B	14-8	Washer	2	B	14-8	Washer	2
C	16-28	Nylock Nut	8	C	16-28	Nylock Nut	8
D	26-168	Spirol Pin	16	D	26-168	Spirol Pin	16
E	26-179	Roll Pin	4	E	26-179	Roll Pin	4
F	26-251	Pin	4	F	26-251	Clevis Pin	4
H	26-252	Cotter Pin	8	H	26-252	Cotter Pin	8
J	26-269	Clevis Pin	4	J	26-269	Clevis Pin	4
K	2025-1-61	Stabilizing Pinion	2	K	2025-1-61	Stabilizing Pinion	2
L	2025-1-64	Stabilizing Pinion & Pin	2	L	2025-1-64	Stabilizing Pinion & Pin	2
M	2025-1-67	Pot. Gear Bracket	2	M	2025-1-67	Pot. Gear Bracket	2
N	2025-1-68	Pinion Retaining Tube	2	N	2025-1-68	Pinion Retaining Tube	2
P	2025-1-70	Stabilizing Rack	8	P	2025-1-70	Stabilizing Rack	8
R	2025-1-71	Stabilizing Plate	8	R	2025-1-71	Stabilizing Plate	8
S	2025-10-23	Stabilizing Rack Sleeve	4	S	2025-1-100	Stabilizing Rack Sleeve	4
T	2025-1-807	Pot. Coil Cord	2	T	2025-1-807	Pot. Coil Cord	2
V	2025-201-66	Pot. Spur Gear	2	V	2025-201-66	Pot. Spur Gear	2
W	3000-200-215	Pot. Worm Gear	2	W	3000-200-215	Pot. Worm Gear	2
X	3000-200-253	Pot. Worm Gear Retainer	4	X	3000-200-253	Pot. Worm Gear Retainer	4

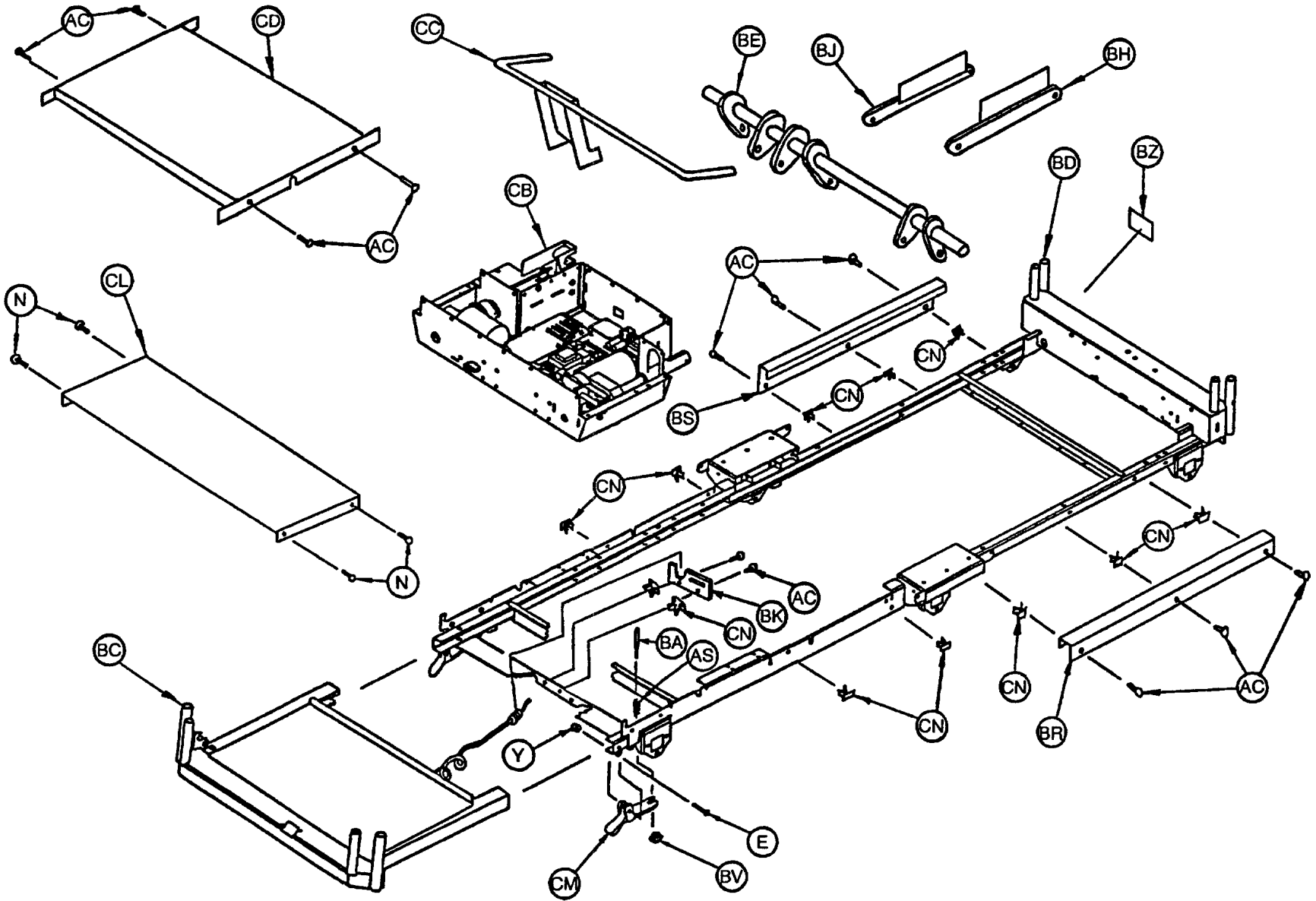
Instant Trend Pedal Option Assembly

Assembly part number
2025-10-16

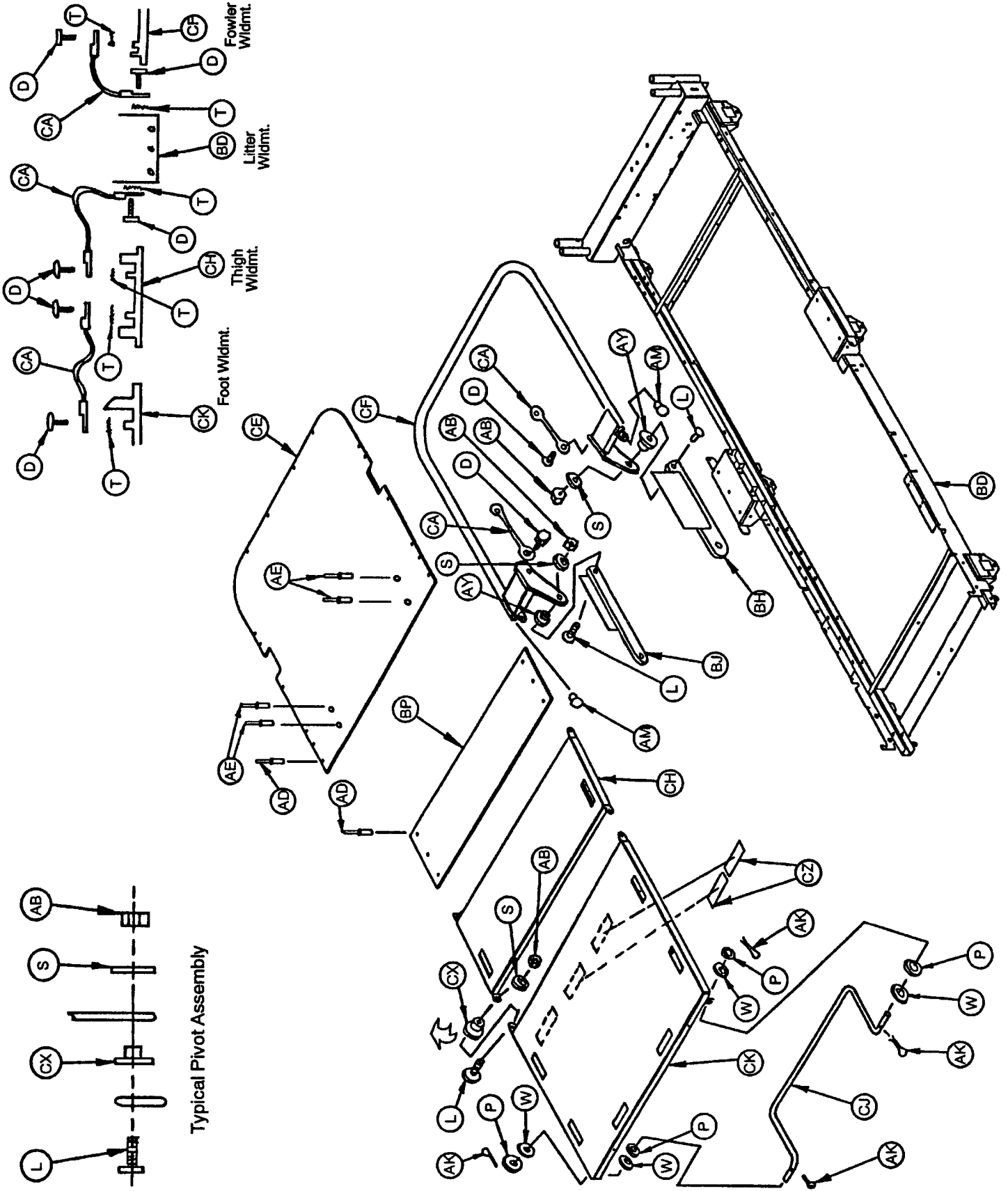


Item	Part No.	Part Name	Qty.
A	3-3	Hex Hd. Cap Screw	3
B	4-85	Soc. Hd. Cap Screw	2
C	11-53	Flat Washer	1
D	15-11	Hex Jam Nut	4
E	16-3	Nylock Nut	2
F	42-13	Stop Collar	2
H	52-747	Flange Bearing	2
J	390-2-2	Extension Spring	1
K	715-40-25	Pedal Pad	2
L	2025-10-50	Connector Weldment	1
M	2025-1-804	Power Trend Cable	1
N	2025-201-55	Release Pedal Weldment, Lt.	1
P	2025-201-56	Release Pedal Weldment, Rt.	1
R	3000-300-58	Cherry Switch	1

Assembly part number 2025-31-10

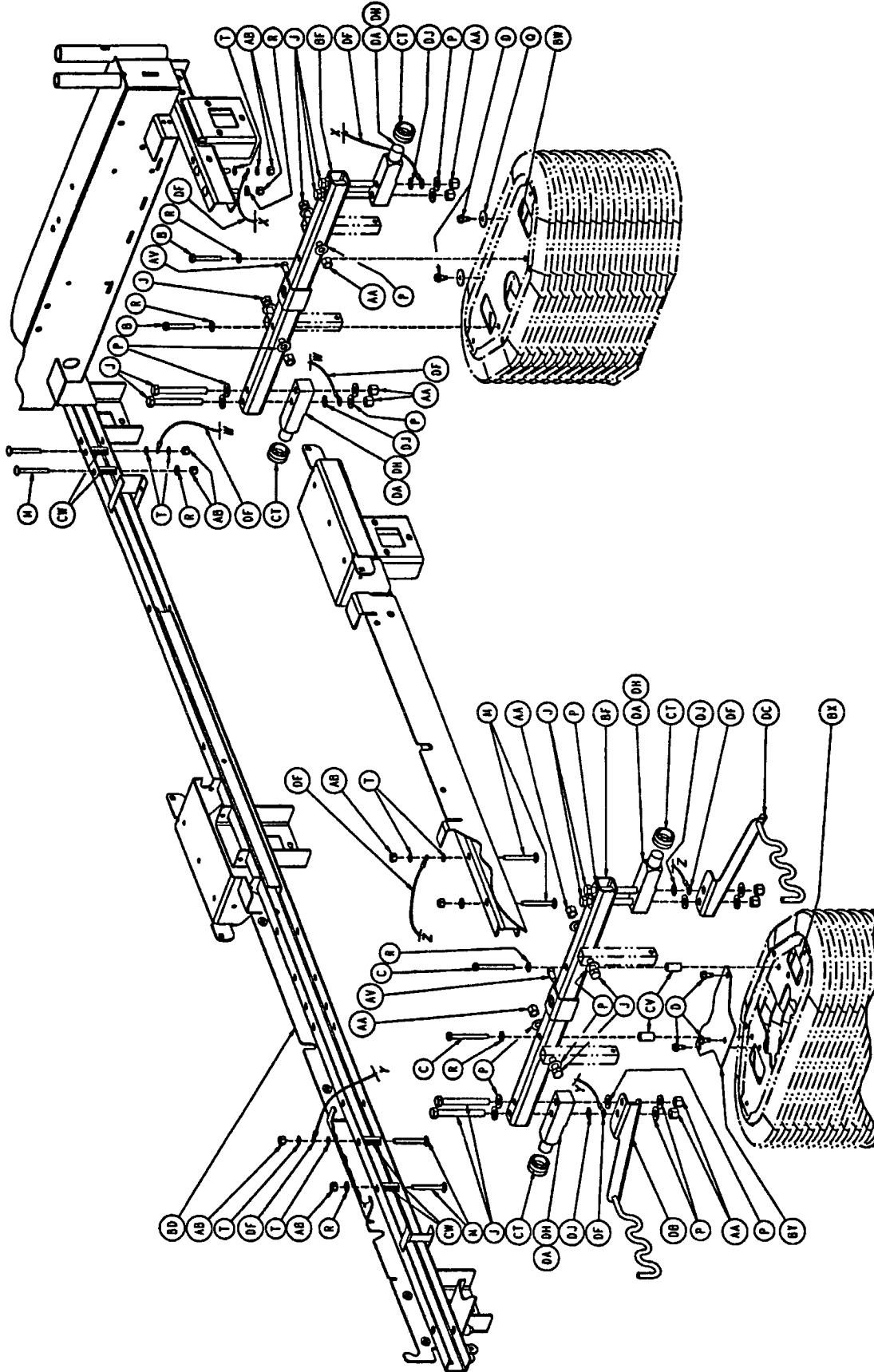


Litter Assembly



Typical Pivot Assembly

Litter Assembly



Litter Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-4	Hex Hd. Cap Screw	1	BA	1550-90-13	Shock Caution Label	1
B	3-17	Hex Hd. Cap Screw	2	BB	2020-34-758	Calf Section Rest	2
C	3-23	Hex Hd. Cap Screw	2	BC	(page 66 & 67)	Bed Extender Assembly	1
D	3-221	Hex Washer Hd. Screw	20	BD	2025-31-50	Litter Frame Weldment	1
E	4-85	Soc. Hd. Cap Screw	2	BE	2025-31-51	Torque Tube Weldment	1
F	4-101	Soc. Hd. Cap Screw	1	BF	2025-31-52	Header Tube Weldment	2
H	4-156	But. Hd. Cap Screw	2	BH	2025-31-53	Fowler Link Weldment, Lt.	1
J	4-283	Hex Hd. Cap Screw	12	BJ	2025-31-54	Fowler Link Weldment, Rt.	1
K	4-287	But. Hd. Cap Screw	2	BK	2025-31-60	Litter Coil Cord Plate	1
L	5-19	Carriage Bolt	12	BL	2025-31-61	Pot. Timing Clamp	1
M	5-24	Rd. Hd. Square Neck Bolt	16	BM	2025-31-62	Pot. Actuator Link	1
N	7-49	Screw	8	BN	2025-31-90	Torque Tube Nut	2
P	11-4	Washer	28	BP	2025-31-97	Midection Skin	1
Q	11-53	Washer	2	BR	2025-31-98	Litter J-Bracket, Left	1
R	11-63	Washer	12	BS	2025-31-100	Litter J-Bracket, Right	1
S	11-158	Washer	14	BT	2025-31-108	Gatch Motor Coupler	1
T	3-10	Ext. Tooth Washer	43	BV	2025-31-112	Bed Ext. Pull Lock Pin	2
W	14-8	Nylon Washer	4	BW	2025-31-115	Bellows Bracket, Hd.	1
X	15-11	Jam Nut	2	BX	2025-31-116	Bellows Bracket, Ft.	1
Y	16-3	Nylock Nut	2	BY	2025-31-117	Bellows Ret. Plate, Ft.	1
Z	16-6	Kep Nut	2	BZ	2025-31-125	Specification Label	1
AA	16-12	Nylock Nut	12	CA	2025-31-802	Ground Strap	6
AB	16-28	Nylock Nut	24	CB	(page 59-65)	Actuator Box Assembly	1
AC	23-80	Truss Hd. Screw	12	CC	2025-32-51	CPR Release Weldment	1
AD	25-142	Pop Rivet	20	CD	2025-32-75	Actuator Box Cover	1
AE	25-147	Pop Rivet	4	CE	2025-33-7	Fowler Skin	1
AF	26-53	Roll Pin	2	CF	2025-33-50	Fowler Weldment	1
AH	26-132	Clevis Pin	1	CH	2025-34-50	Thigh Section Weldment	1
AJ	27-9	Hitch Pin	1	CJ	2025-35-5	Foot Prop Rod	1
AK	27-13	Cotter Pin	4	CK	2025-35-50	Calf Section Weldment	1
AL	37-200	Vinyl Cap	2	CL	2025-231-94	Foot Support Cover	1
AM	37-214	Tube Plug	2	CM	2025-231-99	Bed Ext. Release Lever	2
AN	38-111	Short Cable Tie	15	CN	3000-300-2	Plastic Clip Nut	8
AP	38-151	Long Cable Tie	20	CP	3000-300-99	Mod. Fowler Bushing	4
AR	38-382	Compression Spring	2	CR	3000-300-349	Cap	4
AS	44-32	1" Poly Tape	5'	CS	3000-300-350	Head End Bumper Strip	2
AT	46-1	Square Hd. Set Screw	2	CT	3000-300-353	Roller	4
AV	52-755	Flange Bearing	2	CV	3000-300-428	Spacer	2
AW	52-759	Flange Bearing	2	CW	3001-300-4	Stationary Frame Spacer	16
AX	52-762	Flange Bearing	4	CX	3001-300-99	Flange Bearing	8
AY	81-268	Flange Bearing	4	CY	7900-1-102	Velcro Pile	.17'
AZ	1010-250-242	Lock Pin	2	CZ	29-7	Dual Lock	3

Litter Assembly

2025-30-100

Litter Option Assembly – No Scale/No Bed Exit

Item	Part No.	Part Name	Qty.
	2025-30-101	Ft. Bd. – No Scale or B.E.	1
DA	3001-300-511	Imitation Load Cell	4

2025-30-125

Litter Option Assembly – Scale Only

Item	Part No.	Part Name	Qty.
	2025-30-126	Ft. Bd. – Scale w/o B.E.	1
DB	2025-30-226	Iso. Foley Bag Hook, Rt.	1
DC	2025-30-227	Iso. Foley Bag Hook, Lt.	1
DD	2025-30-801	Load Cell Cable, Hd.	1
DE	2025-30-802	Load Cell Cable, Ft.	1
DF	2025-31-803	Ground Jumper	4
DH	3001-307-53	Load Cell	4
DJ	13-32	Ext. Tooth Lock Washer	4

2025-30-150

Litter Option Assembly – Scale and Bed Exit

Item	Part No.	Part Name	Qty.
	2025-30-151	Ft. Bd. – Scale & B.E.	1
DB	2025-30-226	Iso. Foley Bag Hook, Rt.	1
DC	2025-30-227	Iso. Foley Bag Hook, Lt.	1
DD	2025-30-801	Load Cell Cable, Hd.	1
DE	2025-30-802	Load Cell Cable, Ft.	1
DF	2025-31-803	Ground Jumper	4
DH	3001-307-53	Load Cell	4
DJ	13-32	Ext. Tooth Lock Washer	4

2025-30-175

Litter Option Assembly – Bed Exit Only

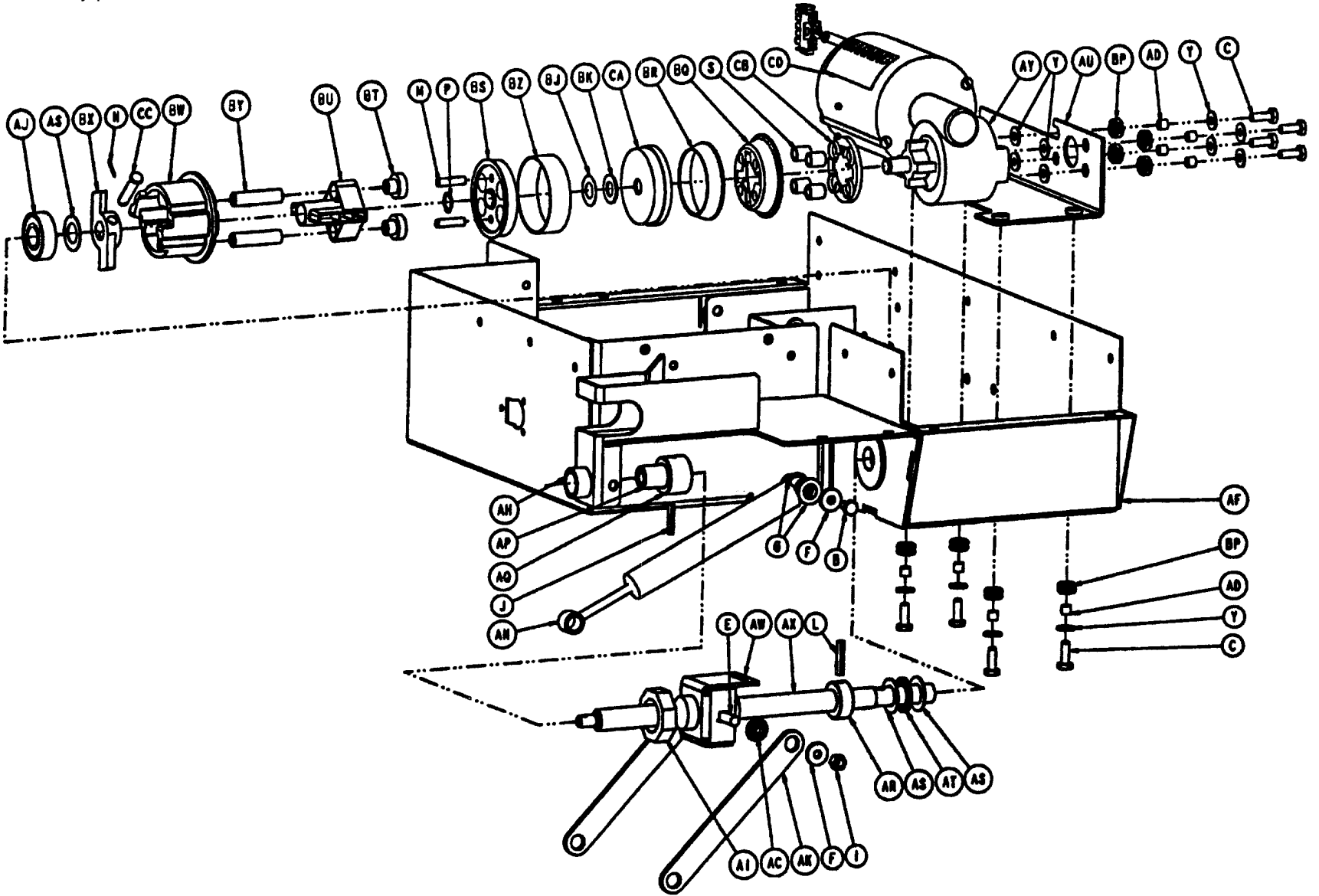
Item	Part No.	Part Name	Qty.
	2025-30-176	Ft. Bd. – Bed Exit Only	1
DD	2025-30-801	Load Cell Cable, Hd.	1
DE	2025-30-802	Load Cell Cable, Ft.	1
DF	2025-31-803	Ground Jumper	4
DH	3001-307-53	Load Cell	4
DJ	13-32	Ext. Tooth Lock Washer	4

2025-30-225

Litter Option Assembly – Drainage Bag Hooks

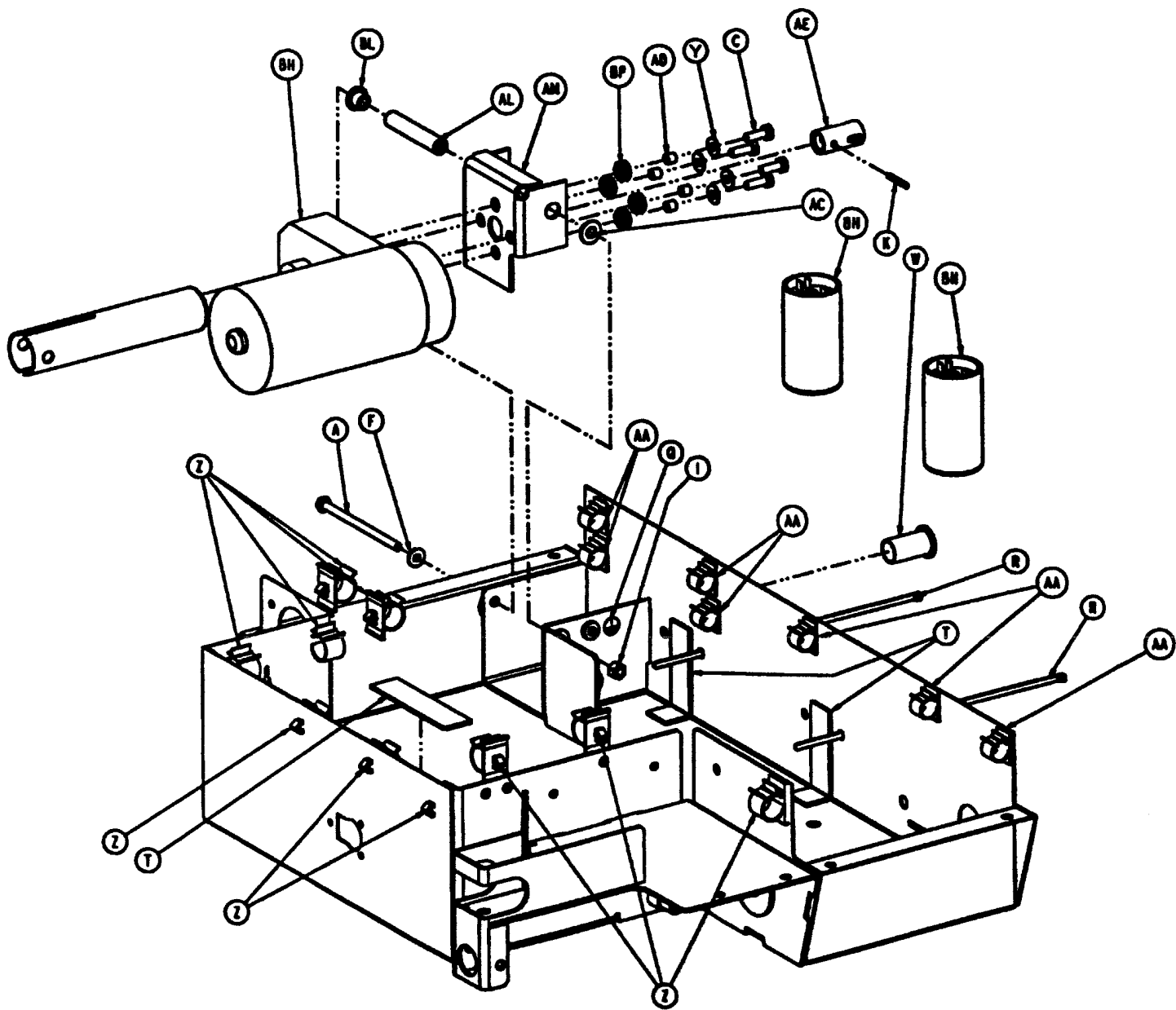
Item	Part No.	Part Name	Qty.
DB	2025-30-226	Iso. Foley Bag Hook, Rt.	1
DC	2025-30-227	Iso. Foley Bag Hook, Lt.	1

Assembly part number 2025-332-10

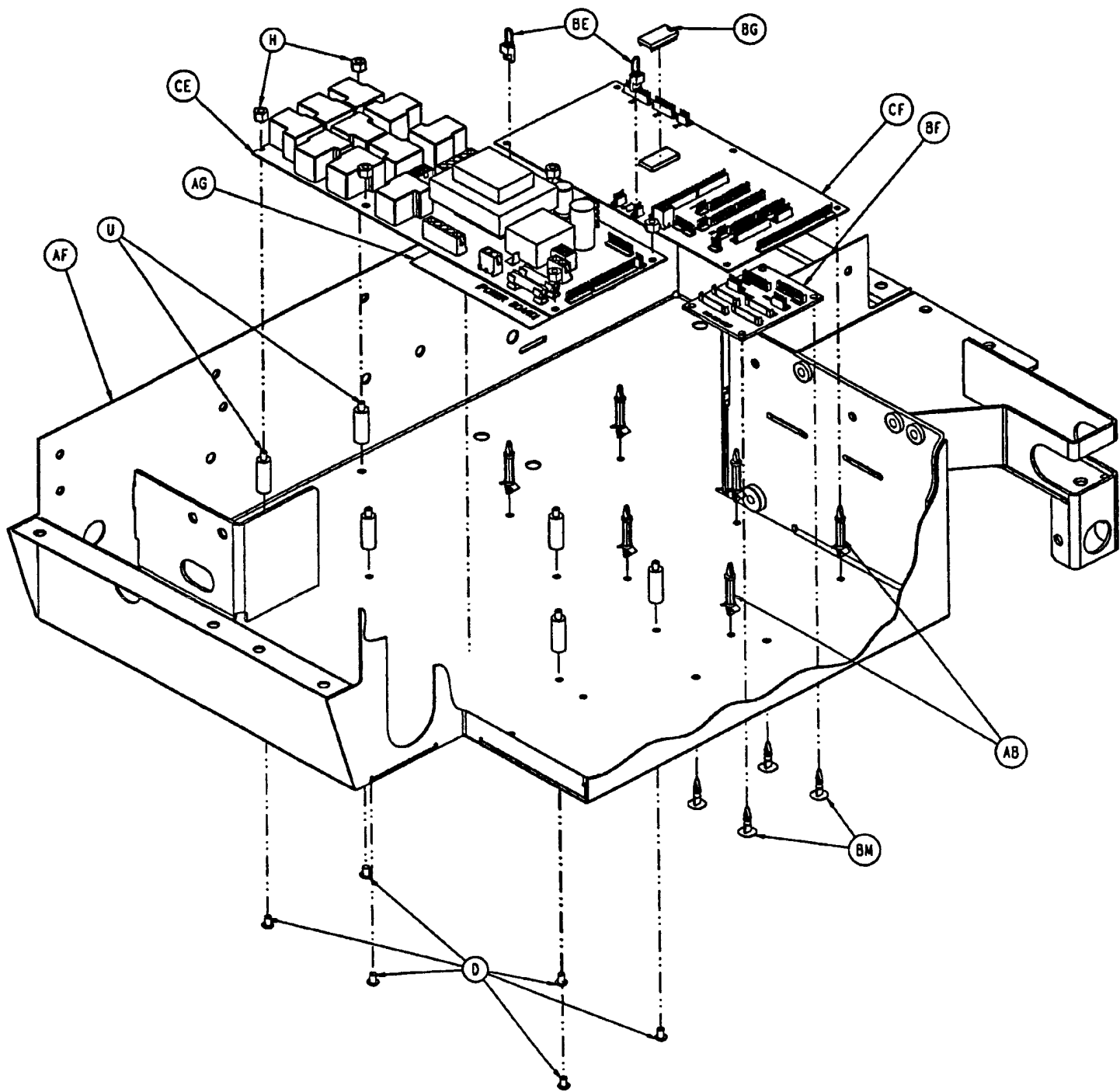


Actuator Box Assembly

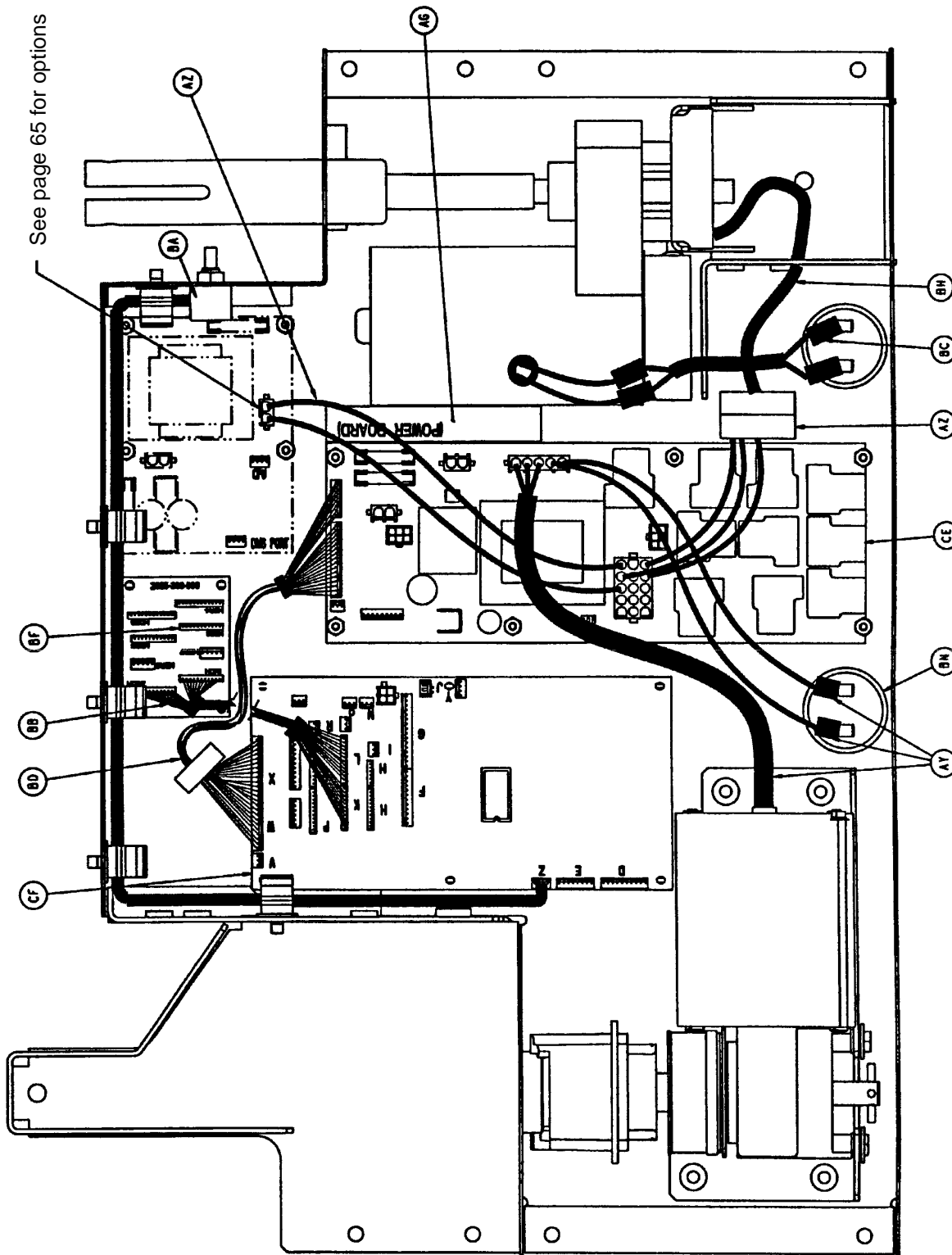
Actuator Box Assembly



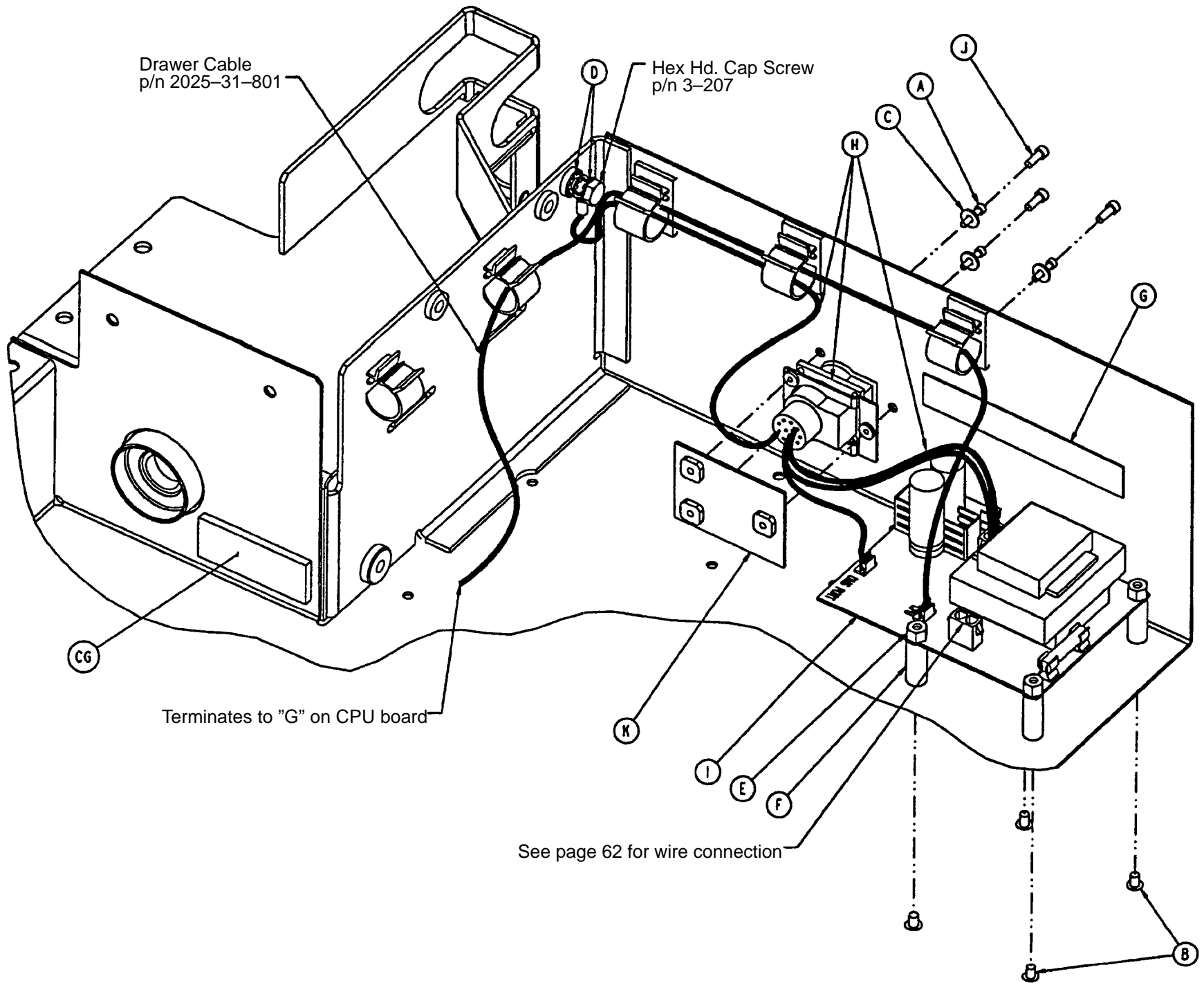
Actuator Box Assembly



Actuator Box Assembly



Actuator Box Assembly



Actuator Box Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-129	Hex Hd. Cap Screw	1	AQ	2025-32-84	Fowler Screw Up Stop	1
B	3-207	Hex Hd. Cap Screw	1	AR	2025-32-85	Fowler Screw Down Stop	1
C	3-214	Hex Hd. Cap Screw	12	AS	2025-32-86	Hardened Washer	3
D	4-299	But. Hd. Cap Screw	6	AT	2025-32-87	Big Roller Cage Bearing	1
E	5-19	Carriage Bolt	2	AU	2025-232-88	Fow. Motor Mtg. Brckt.	1
F	11-158	Washer	3	AW	2025-32-89	Fowler Nut Box	1
G	14-7	Thrust Washer	2	AX	2025-32-90	Fowler Ball Screw	1
H	16-43	Nylon Nut	6	AY	2025-32-91	Fowler Motor	1
I	16-28	Nylock Nut	3	AZ	2025-32-801	DMS/Gatch Pwr. Jumper	1
J	26-12	Roll Pin	1	BA	2025-32-803	Fowler Potentiometer Cable	1
K	26-53	Roll Pin	1	BB	2025-32-804	CPU/Siderail Interface Cable	1
L	26-168	Spiral Pin	1	BC	2025-32-805	Gatch Cap. Jumper Cable	1
M	26-231	Dowel Pin	2	BD	2025-32-806	Power/CPU Control Cable	1
N	27-13	Cotter Pin	1	BE	2025-32-807	Motion Interrupt Shunt	2
P	28-131	Retaining Ring	1	BF	2025-300-900	Siderail Junction Board	1
Q	36-46	Ground Label	1	BG	2025-300-993	EProm Assembly	1
R	38-151	Long Cable Tie	2	BH	2025-302-714	Gatch Motor	1
S	38-370	Compression Spring	4	BJ	3000-200-224	Idler Gear Thrust Washer	1
T	44-29	2-Sided Foam Tape	.33'	BK	3000-200-225	Small Roller Cage Bearing	1
U	52-295	Nylon Standoff	6	BL	3000-300-1	Flange Bearing	1
W	52-755	Flange Bearing	1	BM	3000-300-115	Junction Board Standoff	4
Y	11-63	Washer	17	BN	3000-300-401	Capacitor	1
Z	59-135	Big Push Mount Wire Clip	10	BP	3000-300-442	Motor Mount Grommet	12
AA	59-136	Small Push Mt. Wire Clip	7	BQ	3000-300-451	CPR Spring Clip	1
AB	59-737	Circuit Bd. Locking Supt.	6	BR	3000-300-452	CPR Brake Disc	1
AC	81-268	Flange Bearing	3	BS	3000-300-454	CPR Coupler	1
AD	715-1-333	Release Valve Stop Sleeve	12	BT	3000-300-455	CPR Isolation Bushing	2
AE	2025-31-108	Gatch Motor Coupler	1	BU	3000-300-456	CPR Isolator	1
AF	2025-32-50	Actuator Box Weldment	1	BW	3000-300-461	CPR Decoupler	1
AG	2025-32-67	Power Board Fuse Label	1	BX	3000-300-462	CPR Wing	1
AH	2025-32-68	Flange Bearing	1	BY	3000-300-464	CPR Engagement Spring	2
AI	2025-32-69	Hex Nut	1	BZ	3000-300-465	CPR Clutch Spring	1
AJ	2025-32-76	Ball Bearing	1	CA	3000-300-469	Brake Cup	1
AK	2025-32-77	Fowler Actuator Link	2	CB	3000-300-470	CPR Spring Seat	1
AL	2025-32-79	Gatch Spacer Tube	1	CC	26-270	Clevis Pin	1
AM	2025-232-80	Gatch Motor Pivot Mount	1	CD	3000-300-604	Fowler Motor Warning Label	1
AN	2025-32-82	Hydraulic Dampener	1	CE	2025-300-930	Power Board	1
AP	2025-32-83	Ball Screw Extension Bar	1	CF	3001-307-910	Scale/Bed Exit CPU Board	1
				CG	7900-1-102	Velcro Pile	.08'

Actuator Box Assembly

2025-41 Hybrid DMS Option

Item	Part No.	Part Name	Qty.
A	4-127	Soc. Hd. Cap Screw	3
B	4-299	But. Hd. Cap Screw	4
C	11-103	Washer	3
D	13-10	Ext. Tooth Star Washer	2
E	16-43	Nylon Nut	4
F	52-295	Nylon Standoff	4
G	2020-250-527	Fuse Label	1
H	2025-42-801	DMS Cable Assembly	1
I	3001-302-900	DMS Power Supply	1

2025-42 Integrated DMS Option

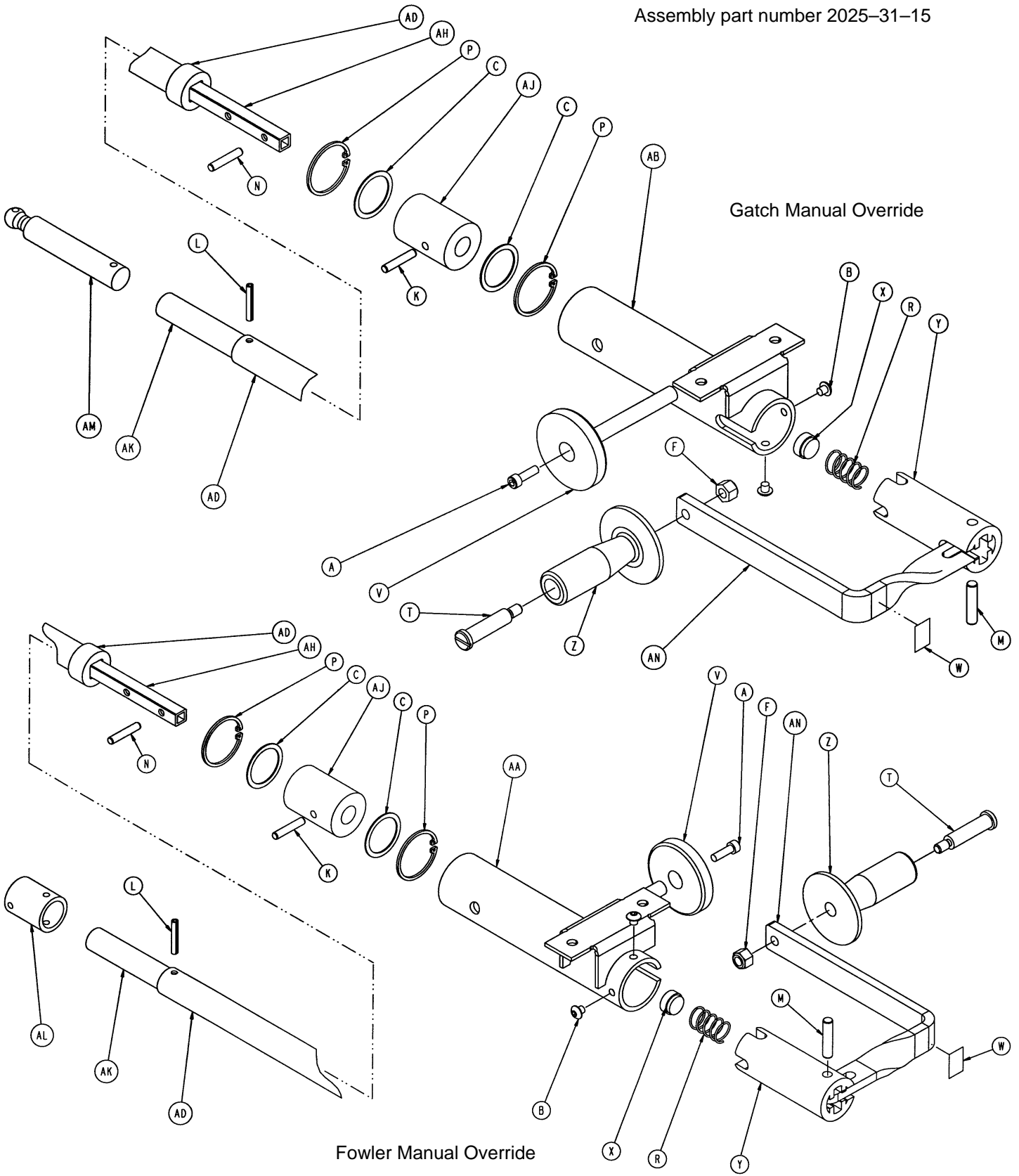
Item	Part No.	Part Name	Qty.
A	4-127	Soc. Hd. Cap Screw	3
B	4-299	But. Hd. Cap Screw	4
C	11-103	Washer	3
D	13-10	Ext. Tooth Star Washer	2
E	16-43	Nylon Nut	4
F	52-295	Nylon Standoff	4
G	2020-250-527	Fuse Label	1
H	2025-42-801	DMS Cable Assembly	1
I	3001-302-900	DMS Power Supply	1

2025-43 No DMS Option

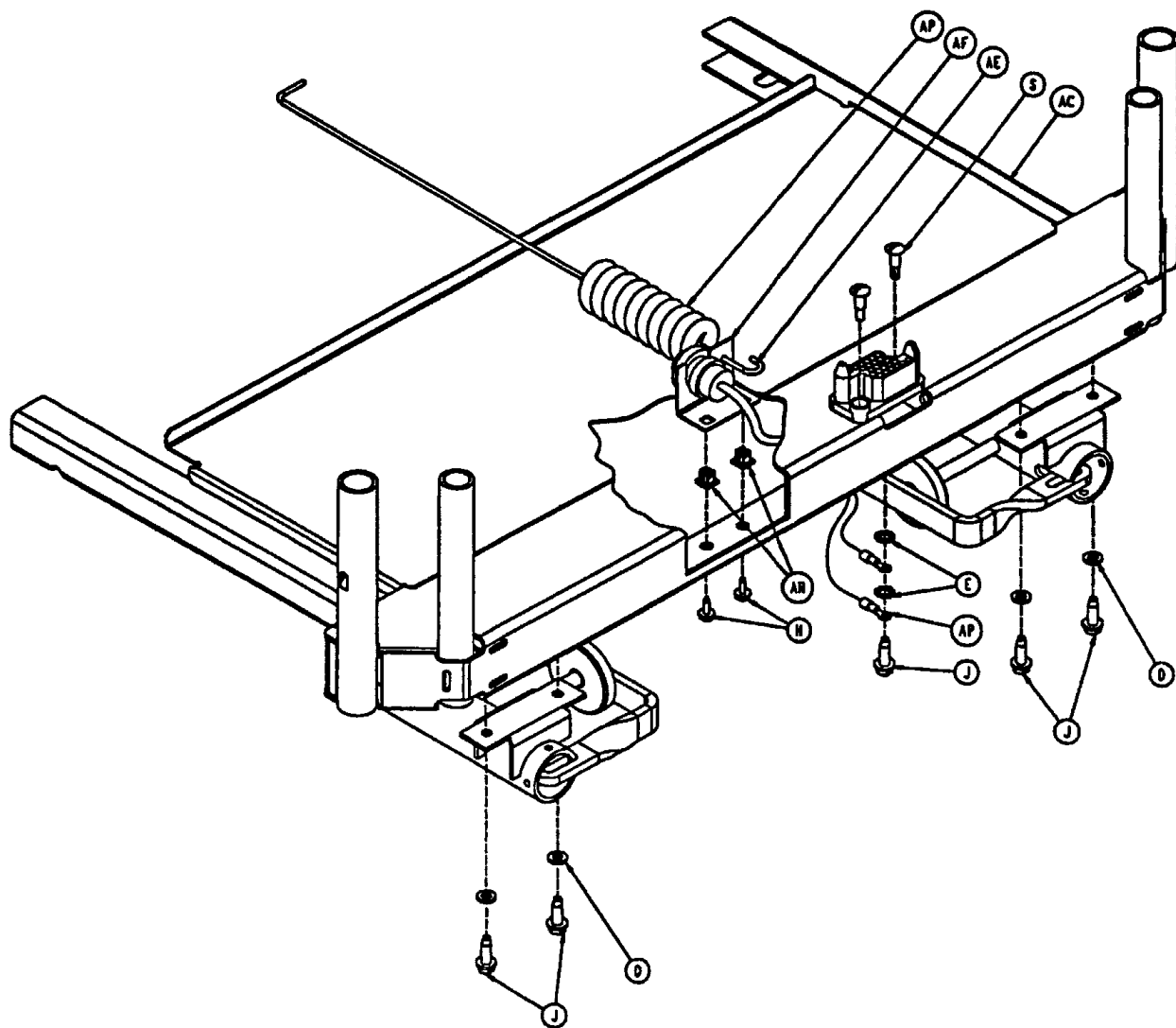
Item	Part No.	Part Name	Qty.
Y	4-101	Soc. Hd. Cap Screw	3
Z	2025-32-74	DMS Cover Plate	1

Bed Extender Assembly

Assembly part number 2025-31-15



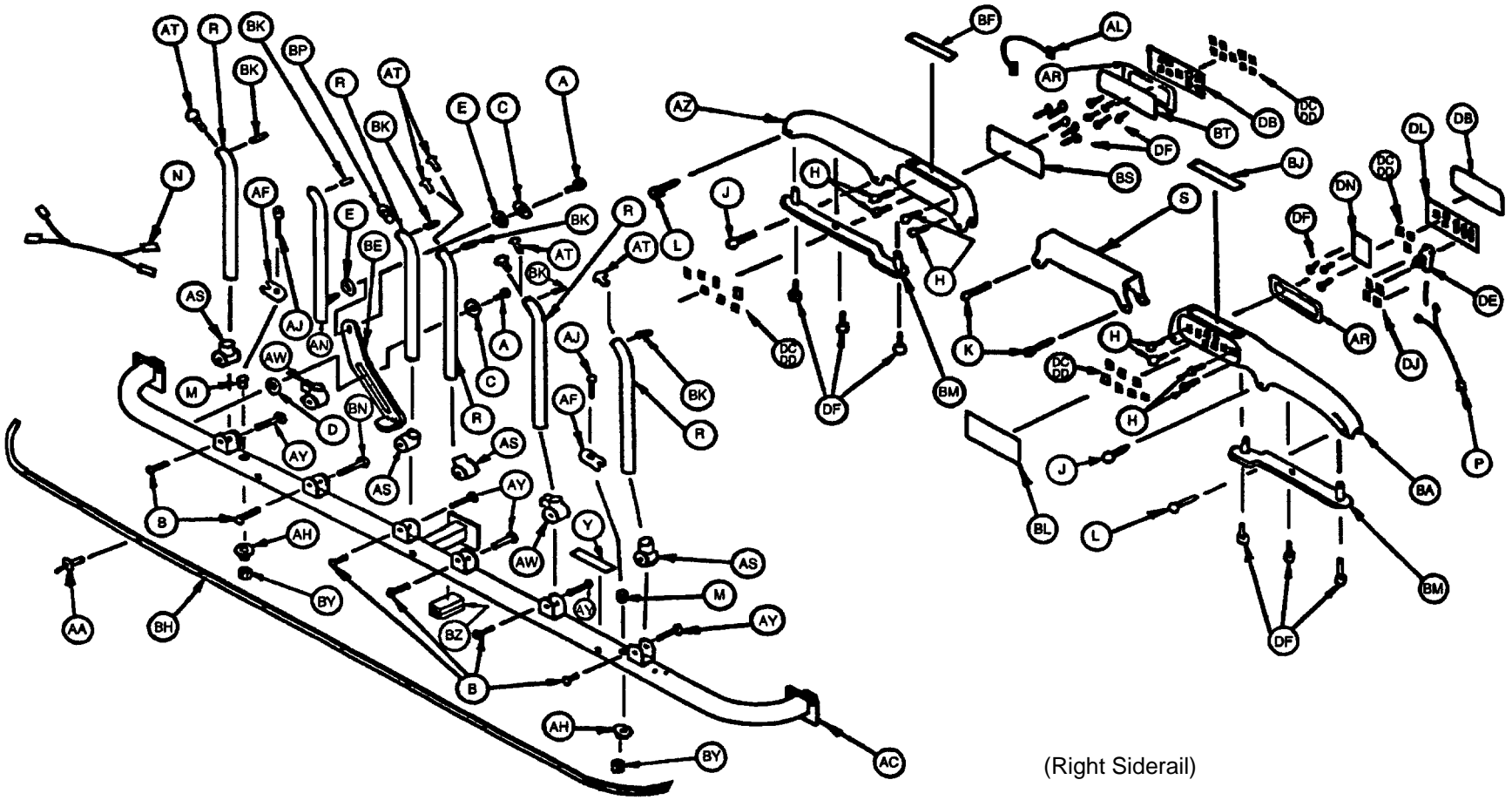
Bed Extender Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	4-7	Soc. Hd. Cap Screw	2	X	2020-1-524	Crank Spring Button	2
B	4-148	Soc. Hd. Cap Screw	4	Y	2020-1-526	Crank Coupler	2
C	11-392	Nylon Washer	4	Z	2020-16-521	Man. Override Crk. Knob	2
D	12-12	Lock Washer	4	AA	2025-31-55	Crank Hsg. Wldmt., Lt.	1
E	13-10	Ext. Tooth Lock Washer	2	AB	2025-31-56	Crank Hsg. Wldmt., Rt.	1
F	16-78	Centerlock Nut	2	AC	2025-31-57	Bed Extender Wldmt.	1
H	23-25	Hex Wash. Hd. Tap. Screw	2	AD	2025-31-58	Tube/Coupler Wldmt.	2
J	23-42	Hex Wash. Hd. Tap. Screw	4	AE	2025-31-64	Coil Cord Guide Rod	1
K	26-11	Roll Pin	2	AF	2025-31-65	Coil Cord Bracket	1
L	26-53	Roll Pin	2	AH	2025-31-101	Manual Override Shaft	2
M	26-168	Roll Pin	2	AJ	2025-31-104	Plastic Bearing	2
N	26-179	Roll Pin	2	AK	2025-31-105	Plastic Tubing	2
P	28-88	Int. Retaining Ring	4	AL	2025-31-107	Fowler Motor Coupler	1
R	38-209	Compression Spring	2	AM	2025-31-109	Gatch Shaft Extension	1
S	52-729	Truss Hd. Shoulder Bolt	2	AN	2025-31-110	Crank Handle	2
T	378-24-29	Shoulder Bolt	2	AP	2025-31-801	Foot Board Coil Cord	1
V	958-34-717	Magnet	2	AR	3000-300-2	Plastic Clip Nut	2
W	2020-1-115	Label	2				

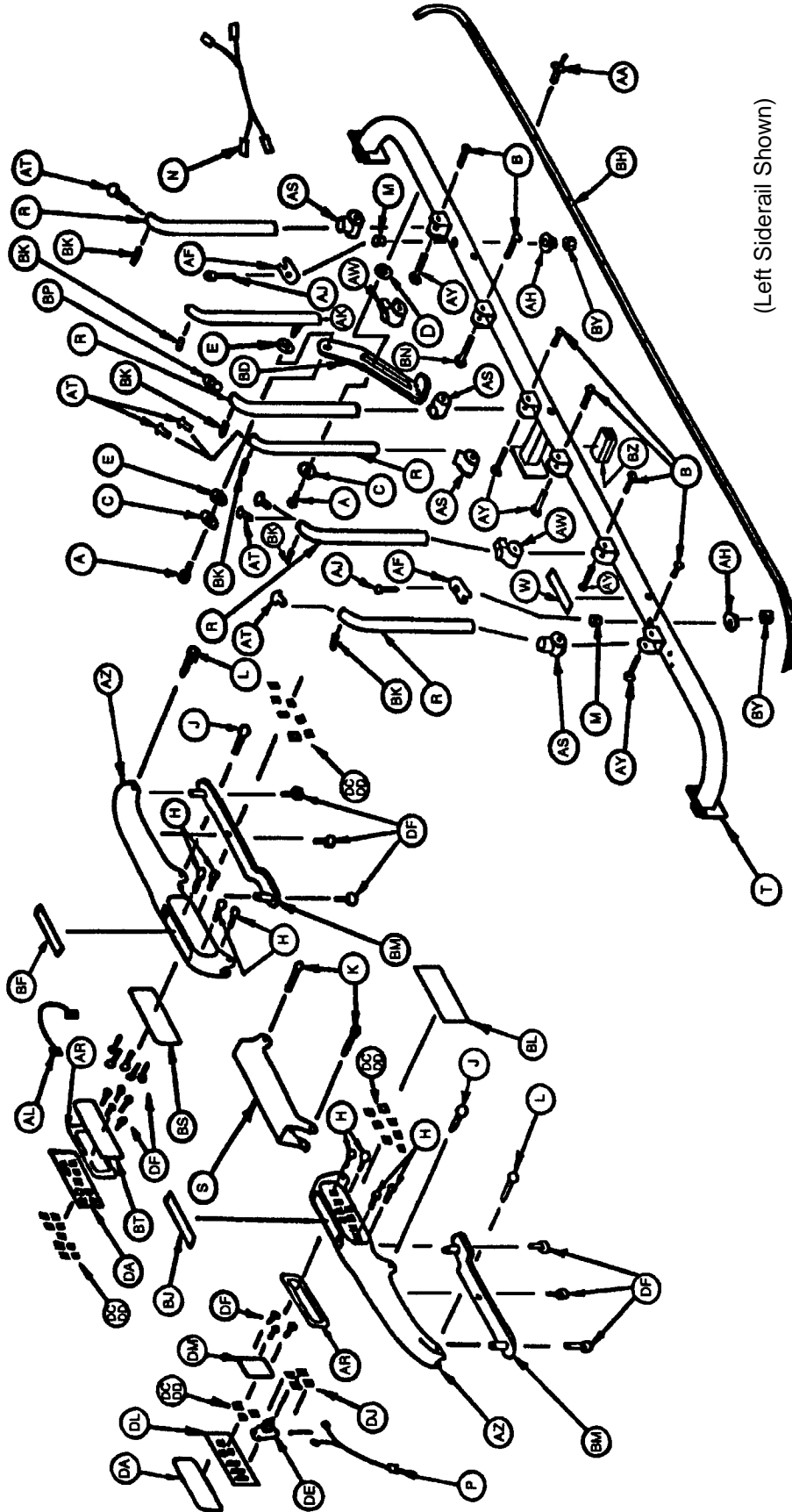
Common Full Length Siderail Assembly

Assembly part number 2025-21-10



(Right Siderail)

Common Full Length Siderail Assembly



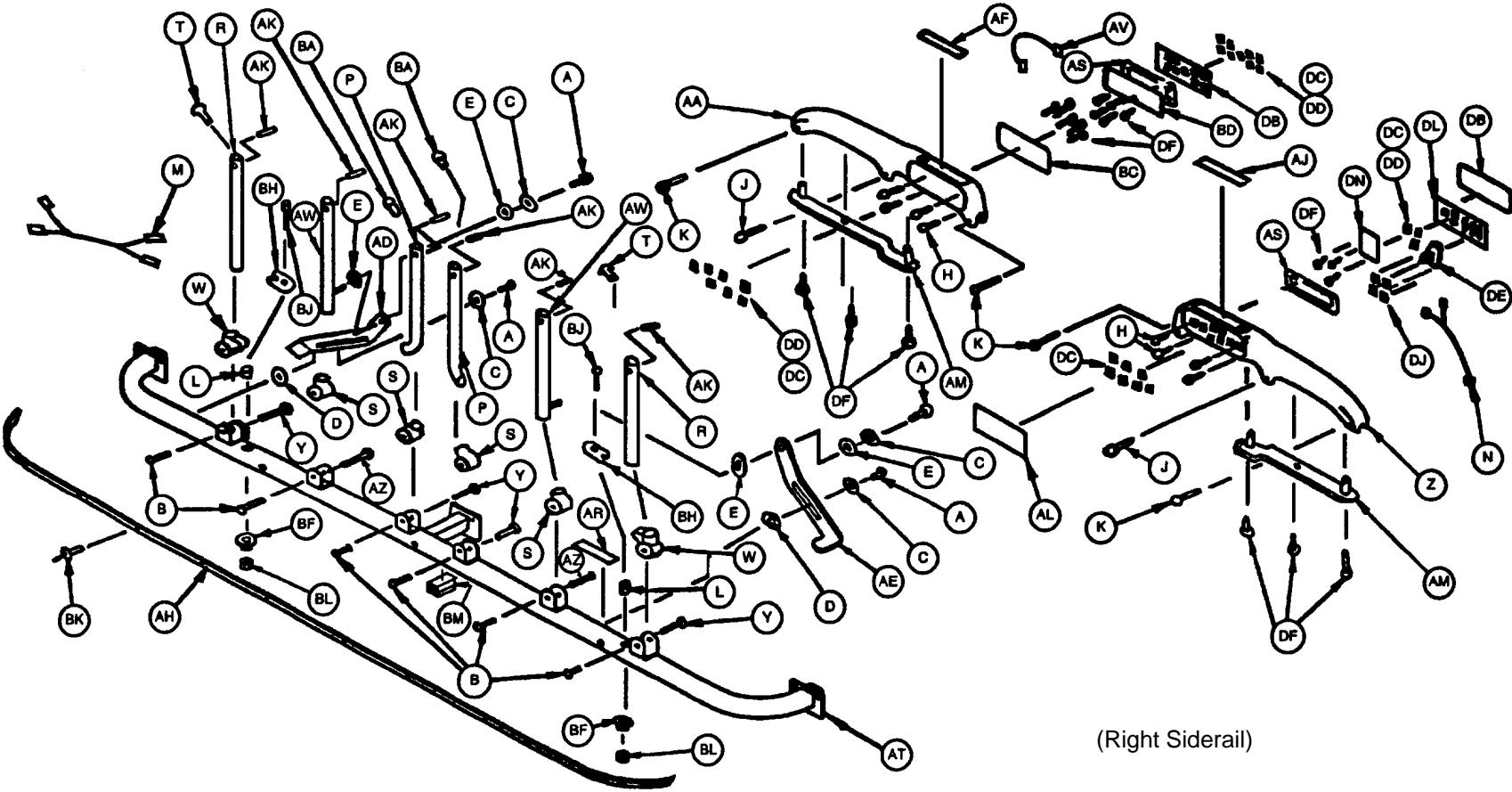
(Left Siderail Shown)

Common Full Length Siderail Assembly

Item	Part No.	Part Name	Qty.
A	4-5	Handle Retainer Screw	4
B	4-301	Pivot Screw	12
C	11-156	Washer	4
D	11-354	Nylon Washer	2
E	14-20	Nylon Washer	4
H	23-248	Self-Tapping Screw	16
J	25-139	Short Top Rail Rivet	4
K	25-149	Long Top Rail Rivet	4
L	25-150	Medium Top Rail Rivet	4
M	30-38	Cable Bushing	4
N	2025-20-801	Head End Cable Assembly	2
P	2025-20-803	Foot End Cable Assembly	2
R	2025-21-43	Angled Spindle	10
S	2025-21-46	Center Top Rail Connector	2
T	2025-221-50	Pivot Tube Weldment, Left	1
W	2025-22-62	Quick Drop Label, Left	1
Y	2025-22-63	Quick Drop Label, Right	1
AA	25-38	Pop Rivet	22
AC	2025-221-51	Pivot Tube Weldment, Right	1
AF	2025-222-65	Cover	4
AH	11-154	Washer	4
AJ	4-306	Soc. Hd. Cap Screw	4
AK	2025-21-55	Lock Spindle Weldment, Left	1
AL	2025-20-802	Siderail Jumper Cable	2
AN	2025-21-56	Lock Spindle Weldment, Right	1
AR	2025-22-64	Gasket	4
AS	2025-22-26	Spindle Pivot	10
AT	2025-22-27	Spindle End Cap	12
AW	2025-22-28	Spindle Pivot Stop	2
AY	2025-22-29	Pivot Bolt Spacer	10
AZ	2025-22-31	Top Rail #1	2
BA	2025-22-32	Top Rail #2	2
BD	2025-22-37	Latch Handle, Left	1
BE	2025-22-38	Latch Handle, Right	1
BF	2025-22-39	Caution Label	2
BH	2025-22-40	Bumper Channel	2
BJ	2025-22-41	Warning Label	2
BK	2025-22-43	Top Rail Rivet Spacer	12
BL	2025-22-46	Stryker Label	2
BM	2025-22-48	Top Rail Bottom Cover	4
BN	2025-22-60	Lock Pivot Bolt Spacer	2
BP	2025-22-66	Siderail Dome Plug	2
BR	2025-400-960	Inside Siderail PCB, Left	1
BS	2025-400-910	Outside Siderail PCB, Right	1
BT	2025-400-970	Inside Siderail PCB, Right	1
BW	2025-400-930	Outside Siderail PCB, Left	1
BY	16-28	Fiberlock Nut	4
BZ	59-144	Split Ferrite	2
DA	2025-22-33	Siderail Module, Left	1
DB	2025-22-34	Siderail Module, Right	1
DF	23-112	Pan Hd. Screw	36

For items DA through DZ, refer to pages 74-85 for siderail control options.

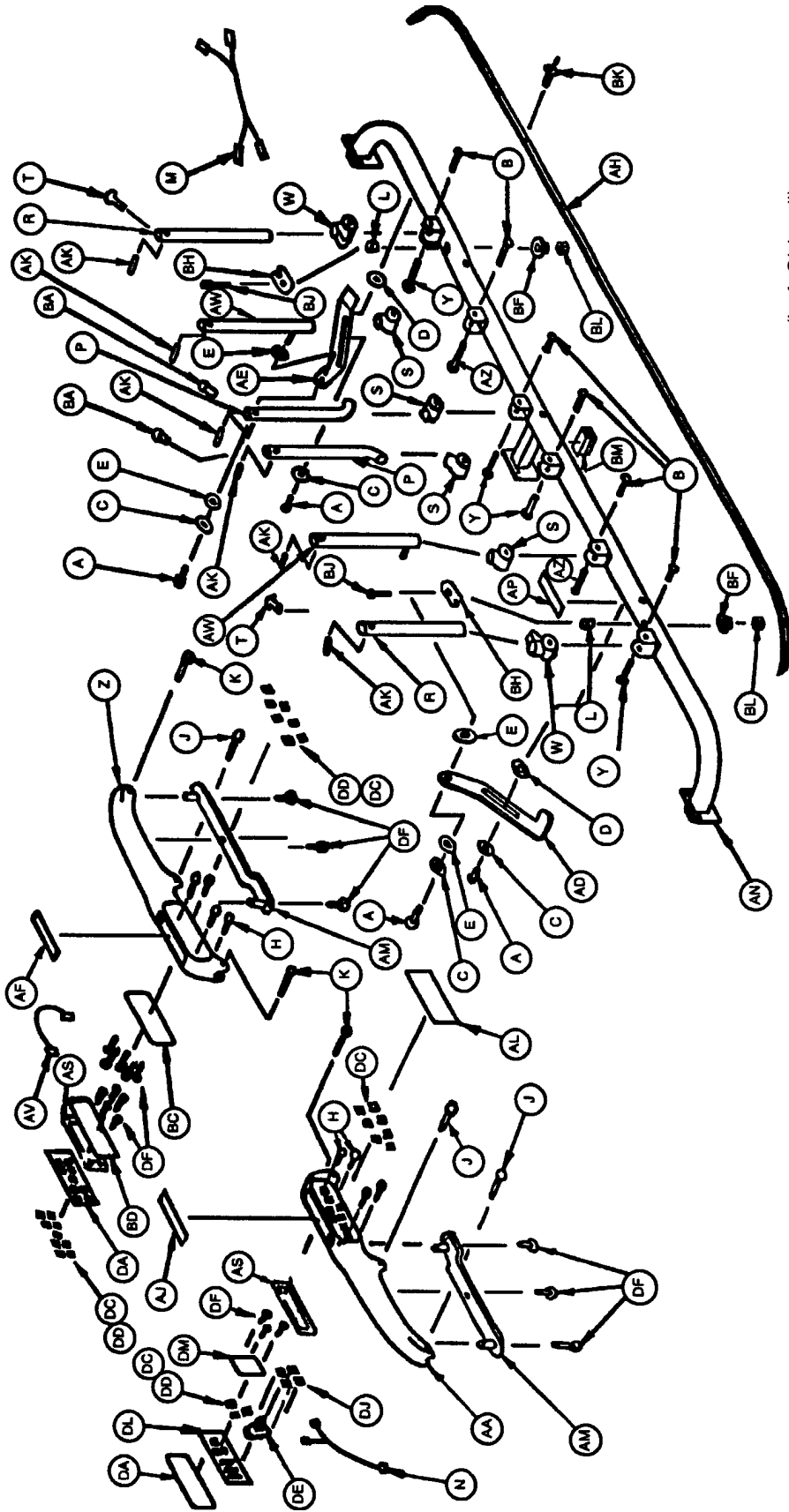
Assembly part number 2025-22-10



(Right Siderail)

Split Siderail Assembly

Split Siderail Assembly



(Left Siderail)

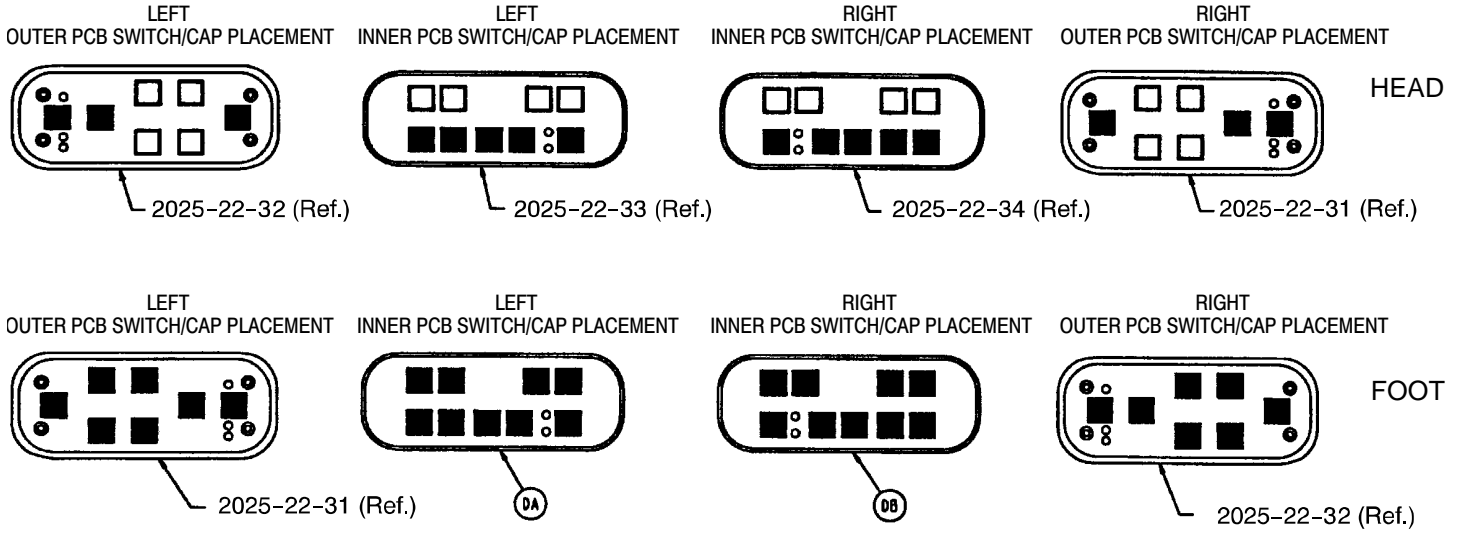
Split Siderail Assembly

Item	Part No.	Part Name	Qty.
A	4-5	Handle Retainer Screw	8
B	4-301	Pivot Screw	12
C	11-156	Washer	8
D	11-354	Nylon Washer	4
E	14-20	Nylon Washer	8
H	23-248	Self-Tapping Screw	16
J	25-139	Short Top Rail Rivet	4
K	25-150	Medium Top Rail Rivet	8
L	30-38	Cable Bushing	4
M	2025-20-801	Head End Cable Assembly	2
N	2025-20-803	Foot End Cable Assembly	2
P	2025-21-43	Angled Spindle	4
R	2025-22-25	Straight Spindle	4
S	2025-22-26	Spindle Pivot	8
T	2025-22-27	Spindle End Cap	4
W	2025-22-28	Spindle Pivot Stop	4
Y	2025-22-29	Pivot Bolt Spacer	8
Z	2025-22-31	Top Rail #1	2
AA	2025-22-32	Top Rail #2	2
AD	2025-22-37	Latch Handle, Left	2
AE	2025-22-38	Latch Handle, Right	2
AF	2025-22-39	Caution Label	2
AH	2025-22-40	Bumper Channel	2
AJ	2025-22-41	Warning Label	2
AK	2025-22-43	Top Rail Rivet Spacer	12
AL	2025-22-46	Stryker Label	2
AM	2025-22-48	Top Rail Bottom Cover	4
AN	2025-222-50	Pivot Tube Weldment, Left	1
AP	2025-22-62	Quick Drop Label, Left	1
AR	2025-22-63	Quick Drop Label, Right	1
AS	2025-22-64	Gasket	4
AT	2025-222-51	Pivot Tube Weldment, Right	1
AV	2025-20-802	Siderail Jumper Cable	2
AW	2025-22-55	Lock Spindle Weldment	4
AZ	2025-22-60	Lock Pivot Bolt Spacer	4
BA	2025-22-66	Siderail Dome Plug	4
BB	2025-400-960	Inside Siderail PCB, Left	1
BC	2025-400-910	Outside Siderail PCB, Right	1
BD	2025-400-970	Inside Siderail PCB, Right	1
BE	2025-400-930	Outside Siderail PCB, Left	1
BF	11-154	Washer	4
BH	2025-222-65	Wire Cover	4
BJ	4-306	Soc. Hd. Cap Screw	4
BK	25-38	Pop Rivet	22
BL	16-28	Fiberlock Nut	4
BM	59-144	Split Ferrite	2
DA	2025-22-33	Siderail Module, Left	1
DB	2025-22-34	Siderail Module, Right	1
DF	23-112	Pan Hd. Screw	36

For items DA through DZ, refer to pages 74 – 85 for siderail control options.

Siderail Control Option Assembly

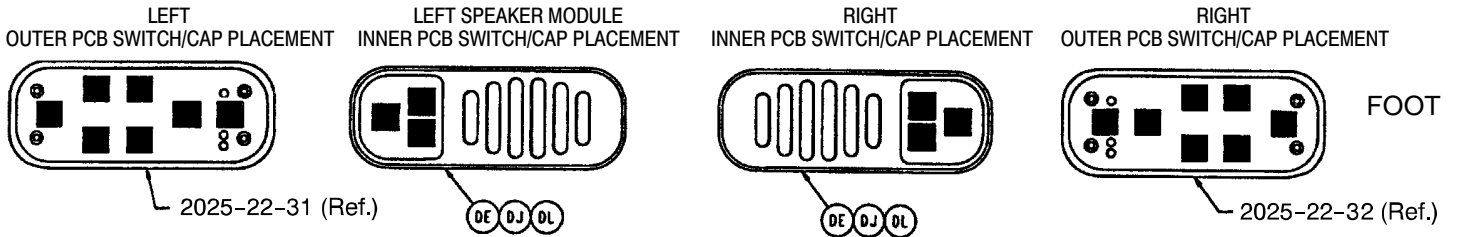
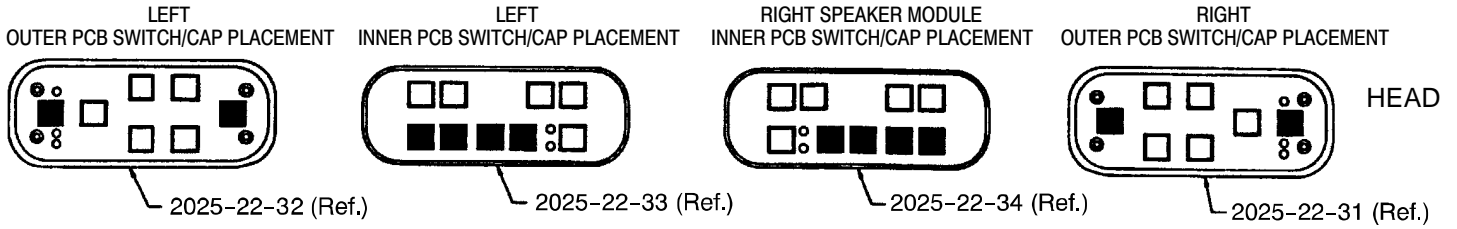
Option part number 2025-20-11 – Standard Siderail



Item	Part No.	Part Name	Qty.
DA	2025-22-33	Module, Left	1
DB	2025-22-34	Module, Right	1
DC	3001-400-522	Filler Cap	48
DD	3001-400-953	Switch Cap	16

Siderail Control Option Assembly

Option part number 2025-20-12 – Nurse Call Siderail Option



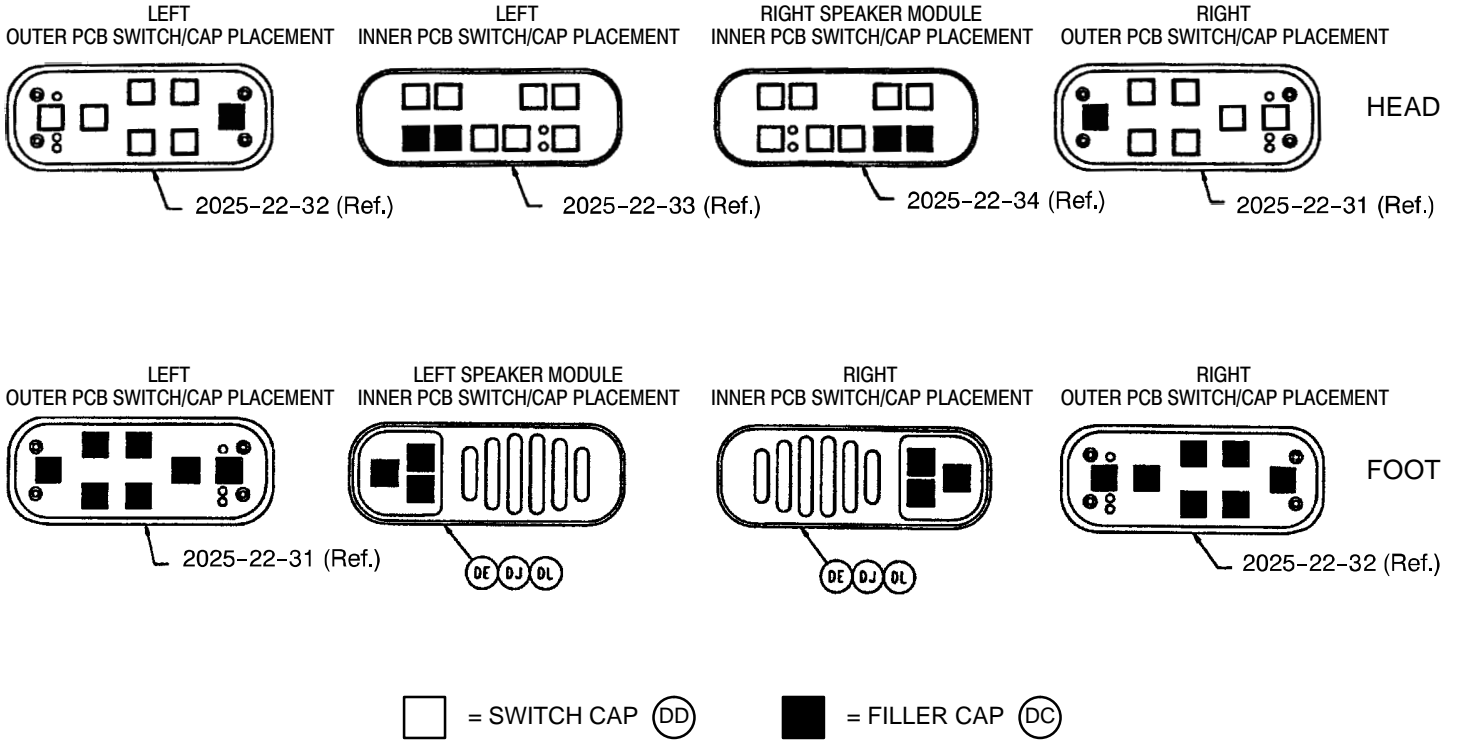
□ = SWITCH CAP (DD)

■ = FILLER CAP (DC)

Item	Part No.	Part Name	Qty.
DC	3001-400-522	Filler Cap	32
DD	3001-400-953	Switch Cap	20
DE	2025-22-49	Speaker	2
DJ	52-722	Thread Cutting Nut	8
DL	2025-22-47	Speaker Module	2

Siderail Control Option Assembly

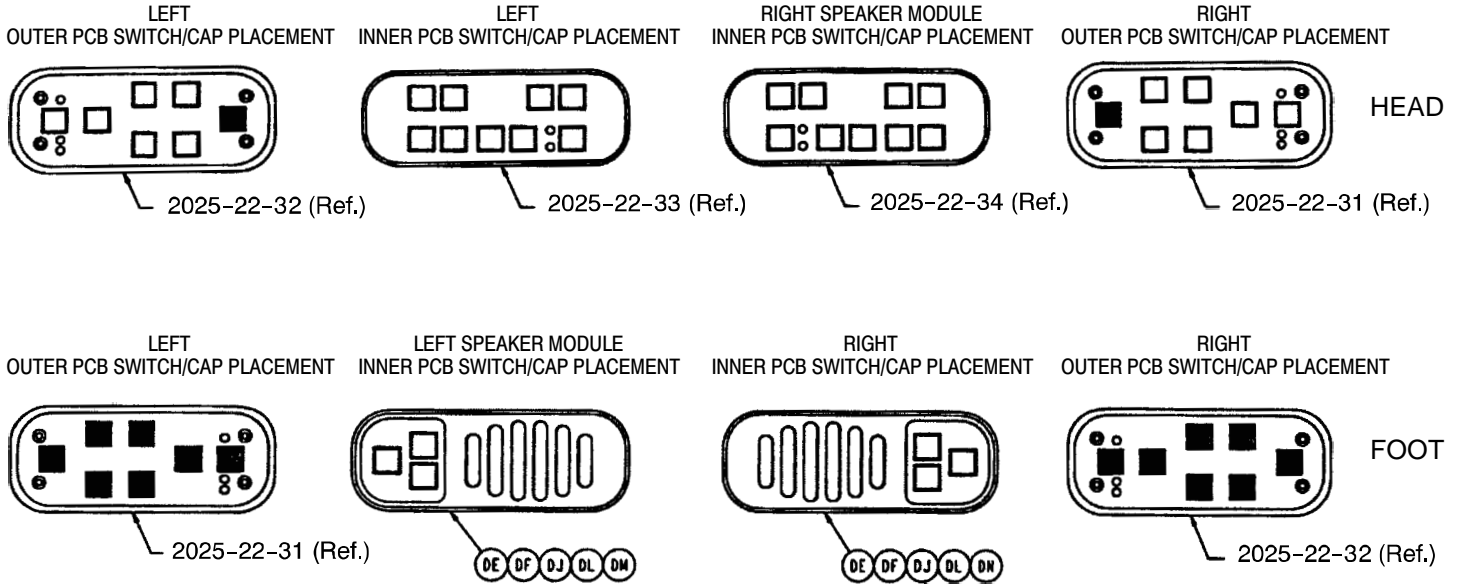
Option part number 2025-20-13 – Nurse Call & DMS Siderail Option



Item	Part No.	Part Name	Qty.
DC	3001-400-522	Filler Cap	26
DD	3001-400-953	Switch Cap	26
DE	2025-22-49	Speaker	2
DJ	52-722	Thread Cutting Nut	8
DL	2025-22-47	Speaker Module	2
	2025-41	DMS Option	1

Siderail Control Option Assembly

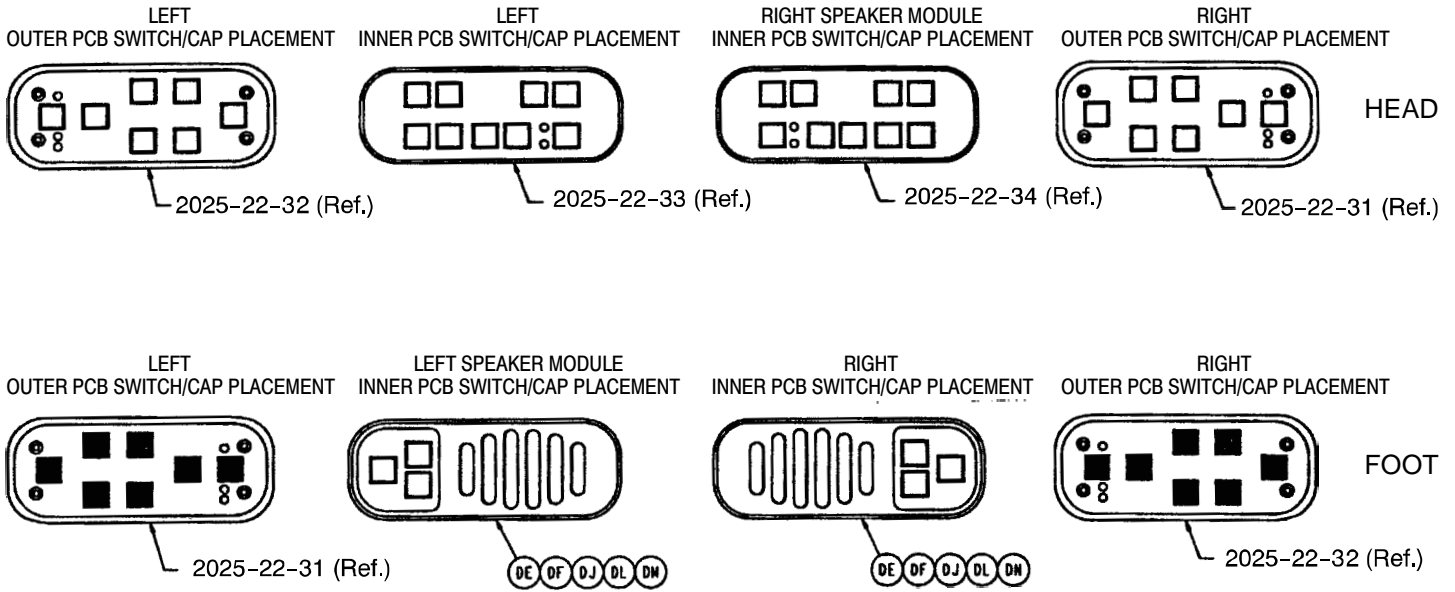
Option part number 2025-20-14 – Nurse Call, DMS & Communication Siderail Option



Item	Part No.	Part Name	Qty.
DC	3001-400-522	Filler Cap	16
DD	3001-400-953	Switch Cap	36
DE	2025-22-49	Speaker	2
DF	23-112	Pan Hd. Tapping Screw	6
DJ	52-722	Thread Cutting Nut	8
DL	2025-22-47	Speaker Module	2
DM	2025-400-940	TV/Radio Volume PCB, Left	1
DN	2025-400-950	TV/Radio Volume PCB, Right	1
	2025-41	Domestic DMS Option	1

Siderail Control Option Assembly

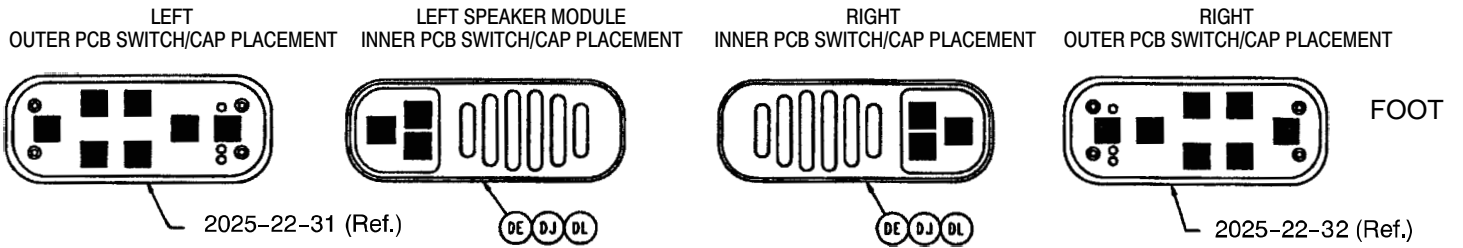
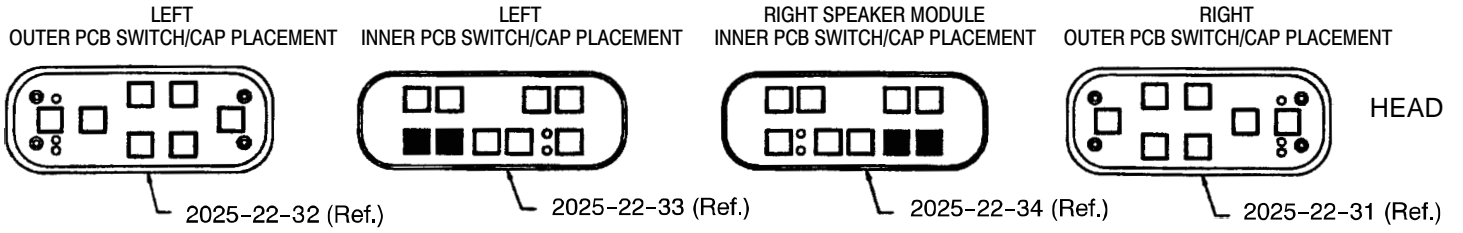
Option part number 2025-20-15 – DMS, Communication & Position Package #2 Siderail Option



Item	Part No.	Part Name	Qty.
DC	3001-400-522	Filler Cap	14
DD	3001-400-953	Switch Cap	38
DE	2025-22-49	Speaker	2
DF	23-112	Pan Hd. Tapping Screw	6
DJ	52-722	Thread Cutting Nut	8
DL	2025-22-47	Speaker Module	2
DM	2025-400-940	TV/Radio Volume PCB, Left	1
DN	2025-400-950	TV/Radio Volume PCB, Right	1
	2025-41	Domestic DMS Option	1
	2025-136-10	Patient Pos. #2 Ft. Board	1

Siderail Control Option Assembly

Option part number 2025-20-16 – Nurse Call, DMS & Position Package #2 Siderail Option



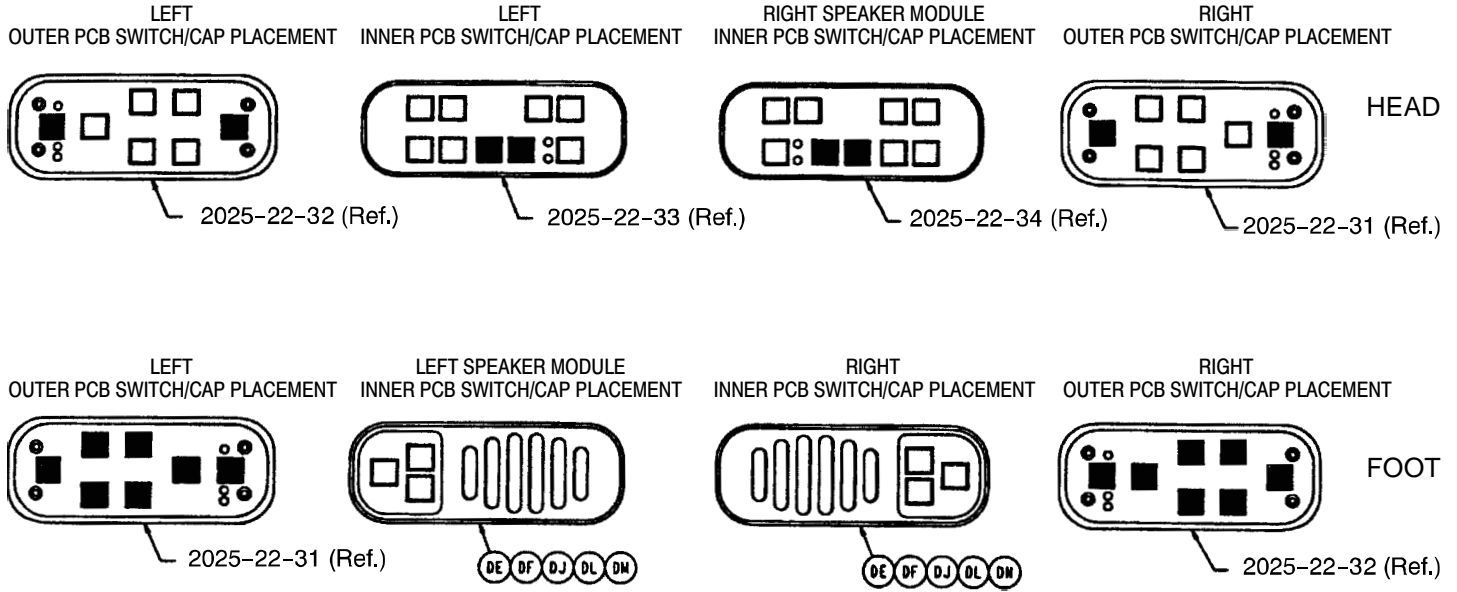
□ = SWITCH CAP DD

■ = FILLER CAP DC

Item	Part No.	Part Name	Qty.
DC	3001-400-522	Filler Cap	24
DD	3001-400-953	Switch Cap	28
DE	2025-22-49	Speaker	2
DJ	52-722	Thread Cutting Nut	8
DL	2025-22-47	Speaker Module	2
	2025-41	Domestic DMS Option	1
	2025-136-10	Patient Pos. #2 Ft. Bd. Option	1

Siderail Control Option Assembly

Option part number 2025-20-17 – Communication Siderail Option (Including Nurse Call)

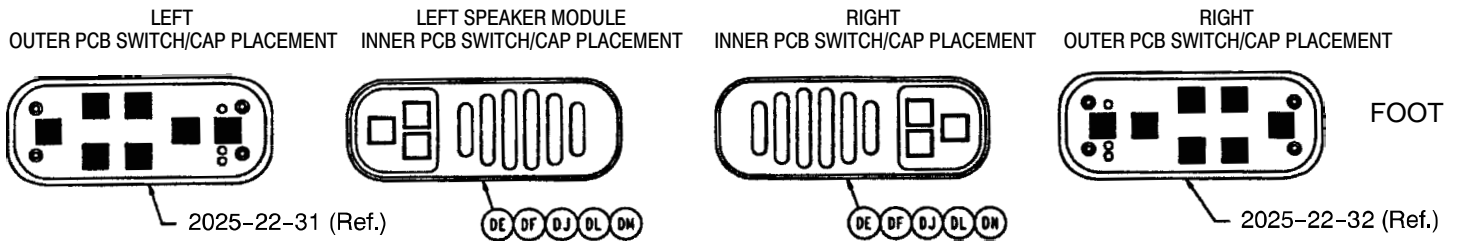
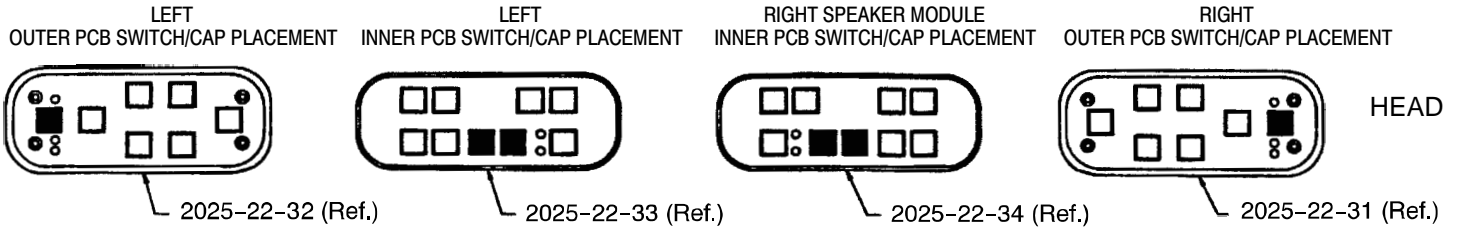


□ = SWITCH CAP (DD) ■ = FILLER CAP (DC)

Item	Part No.	Part Name	Qty.
DC	3001-400-522	Filler Cap	22
DD	3001-400-953	Switch Cap	30
DE	2025-22-49	Speaker	2
DF	23-112	Pan Hd. Tapping Screw	6
DJ	52-722	Thread Cutting Nut	8
DL	2025-22-47	Speaker Module	2
DM	2025-400-940	TV/Radio Volume PCB, Left	1
DN	2025-400-950	TV/Radio Volume PCB, Right	1

Siderail Control Option Assembly

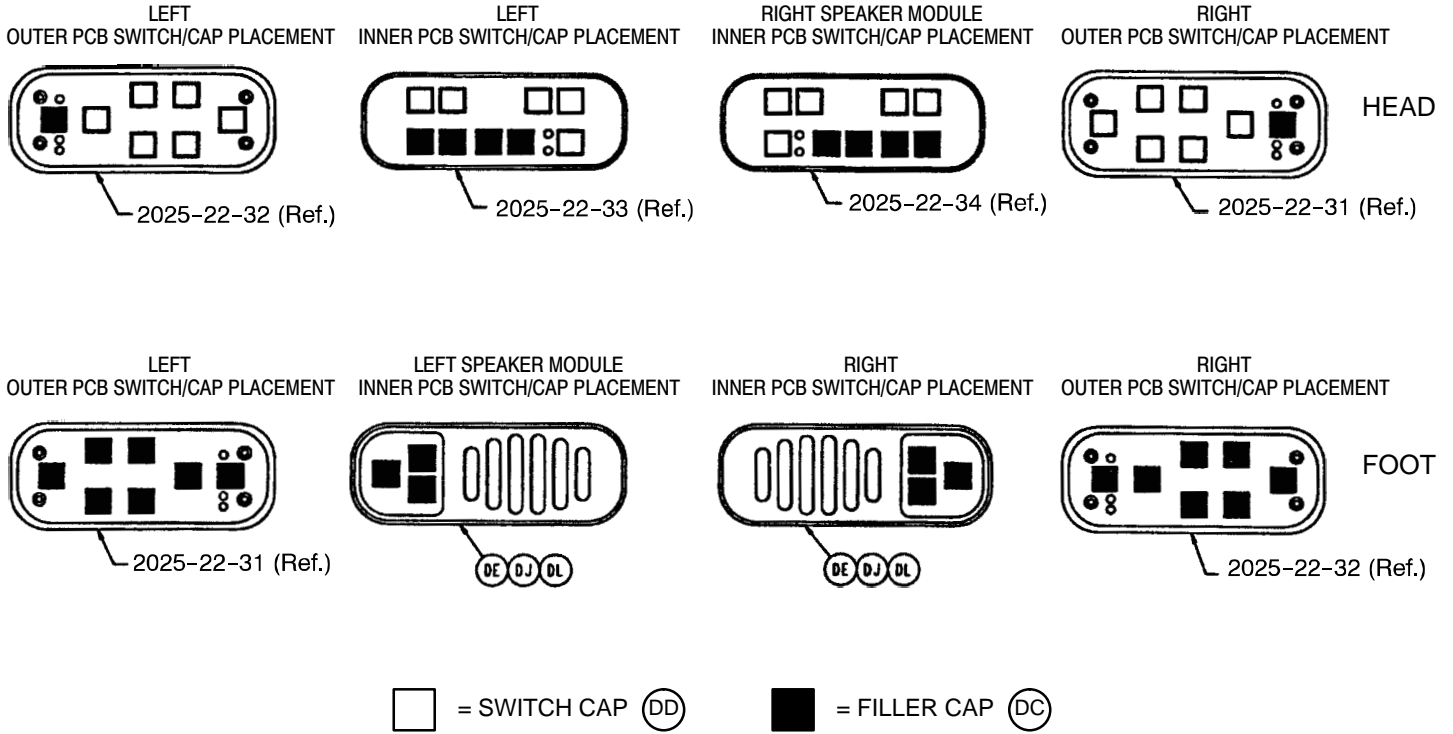
Option part number 2025-20-18 – Nurse Call, DMS & Position Package #2 Siderail Option



Item	Part No.	Part Name	Qty.
DC	3001-400-522	Filler Cap	20
DD	3001-400-953	Switch Cap	32
DE	2025-22-49	Speaker	2
DF	23-112	Pan Hd. Tapping Screw	6
DJ	52-722	Thread Cutting Nut	8
DL	2025-22-47	Speaker Module	2
DM	2025-400-940	TV/Radio Volume PCB, Left	1
DN	2025-400-950	TV/Radio Volume PCB, Right	1
	2025-136-10	Patient Pos. #2 Ft. Bd. Option	1

Siderail Control Option Assembly

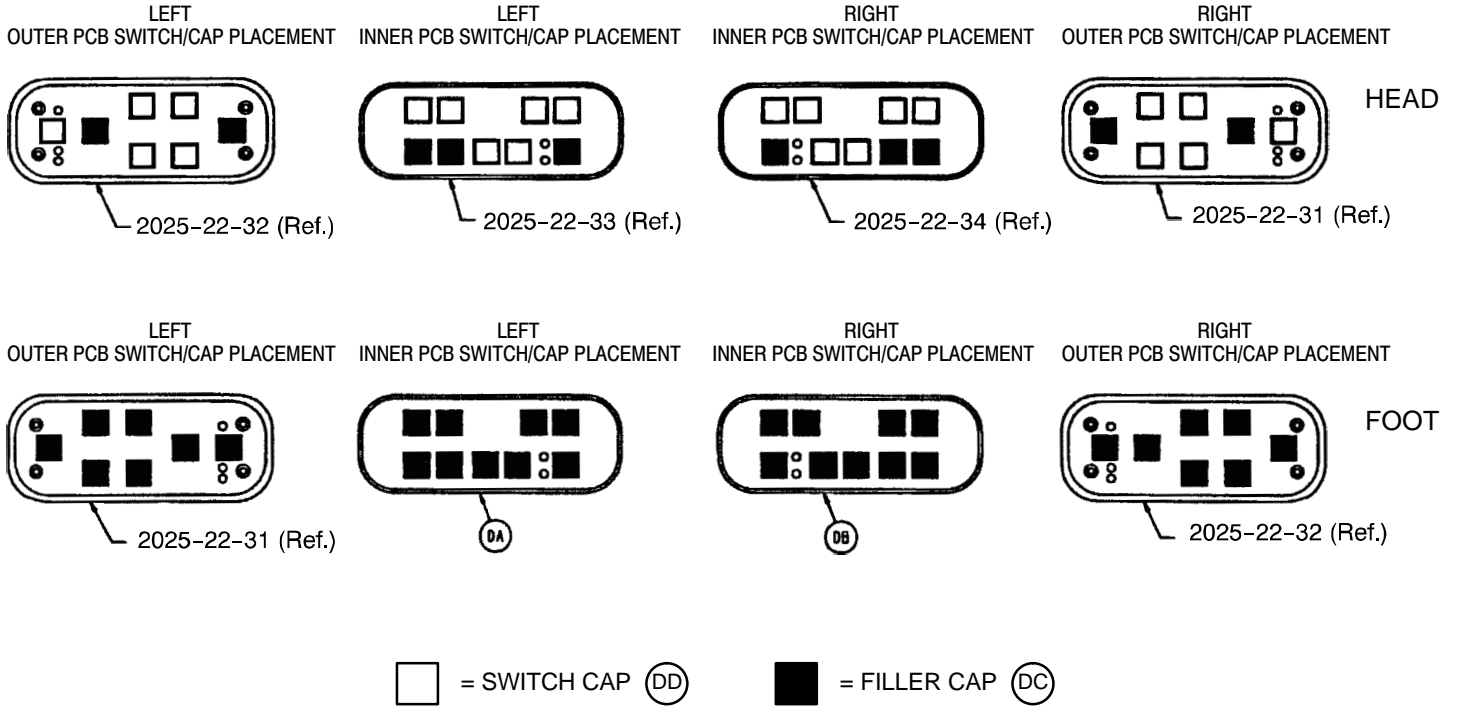
Option part number 205-20-19 – Nurse Call & Position Package #2 Siderail Option



Item	Part No.	Part Name	Qty.
DC	3001-400-522	Filler Cap	30
DD	3001-400-953	Switch Cap	22
DE	205-22-49	Speaker	2
DJ	52-722	Thread Cutting Nut	8
DL	205-22-47	Speaker Module	2
	205-136-10	Patient Pos. #2 Ft. Bd. Option	1

Siderail Control Option Assembly

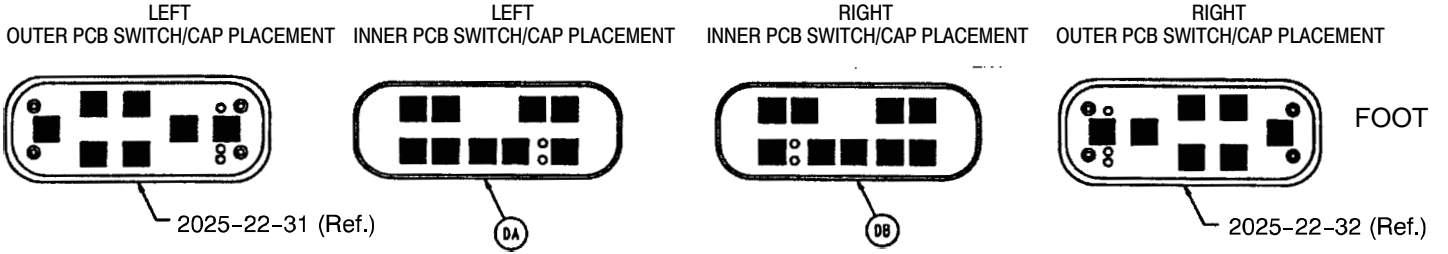
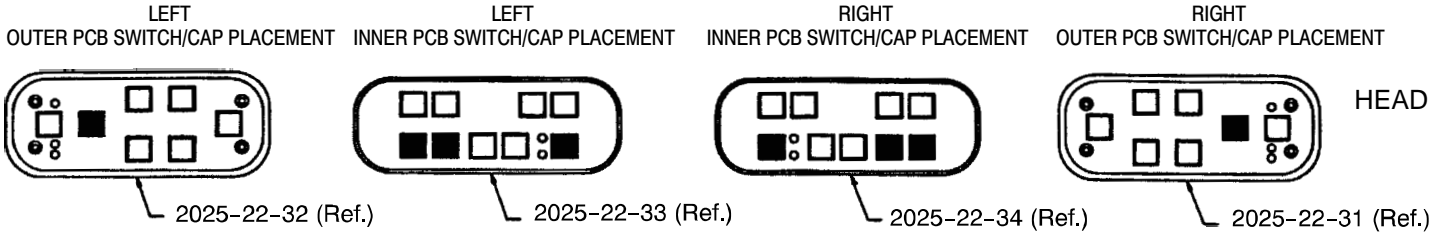
Option part number 2025-20-20 DMS Siderail Option



Item	Part No.	Part Name	Qty.
DA	2025-22-33	Siderail Module, Left	1
DB	2025-22-34	Siderail Module, Right	1
DC	3001-400-522	Filler Cap	42
DD	3001-400-953	Switch Cap	22
	2025-41	Domestic DMS Option	1

Siderail Control Option Assembly

Option part number 2025-20-21 – DMS & Position Package #2 Siderail Option

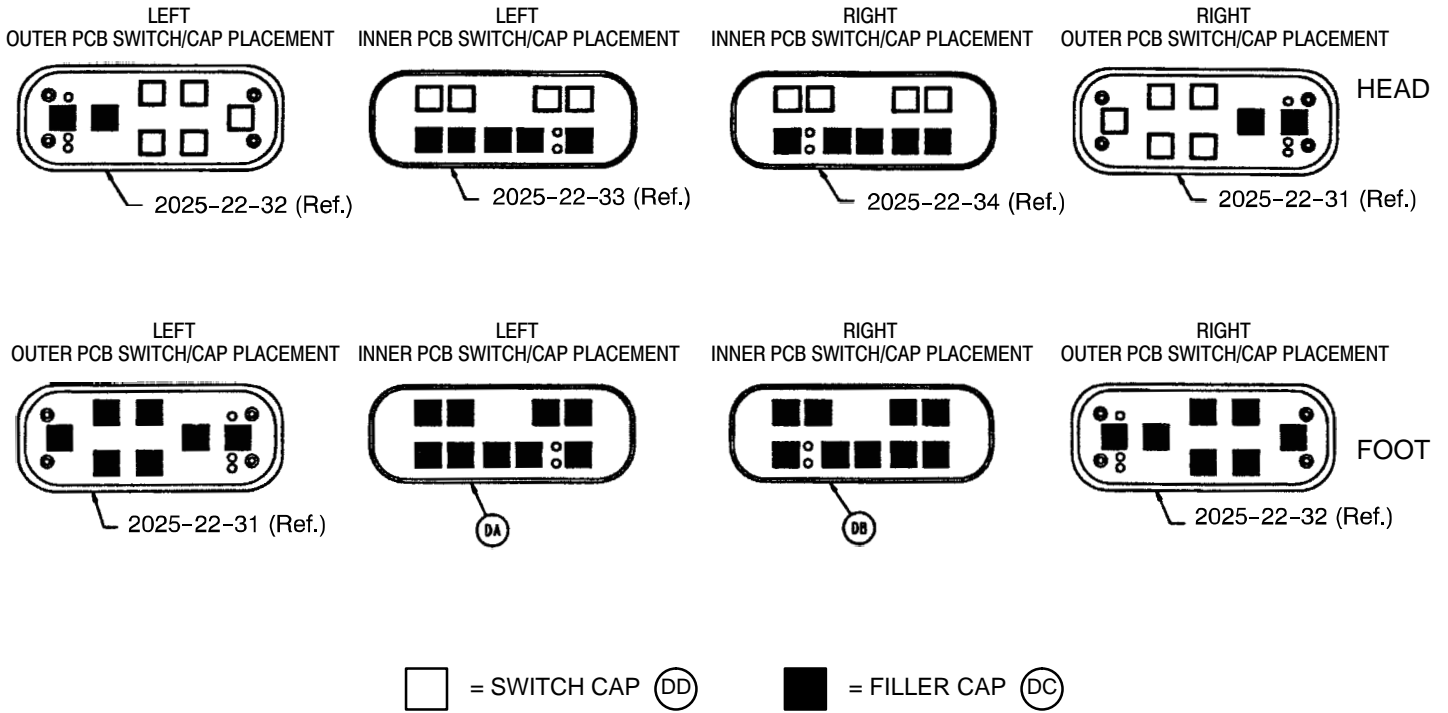


□ = SWITCH CAP (DD) ■ = FILLER CAP (DC)

Item	Part No.	Part Name	Qty.
DA	2025-22-33	Siderail Module, Left	1
DB	2025-22-34	Siderail Module, Right	1
DC	3001-400-522	Filler Cap	40
DD	3001-400-953	Switch Cap	24
	2025-41	Domestic DMS Option	1
	2025-136-10	Patient Pos. #2 Ft. Bd. Option	1

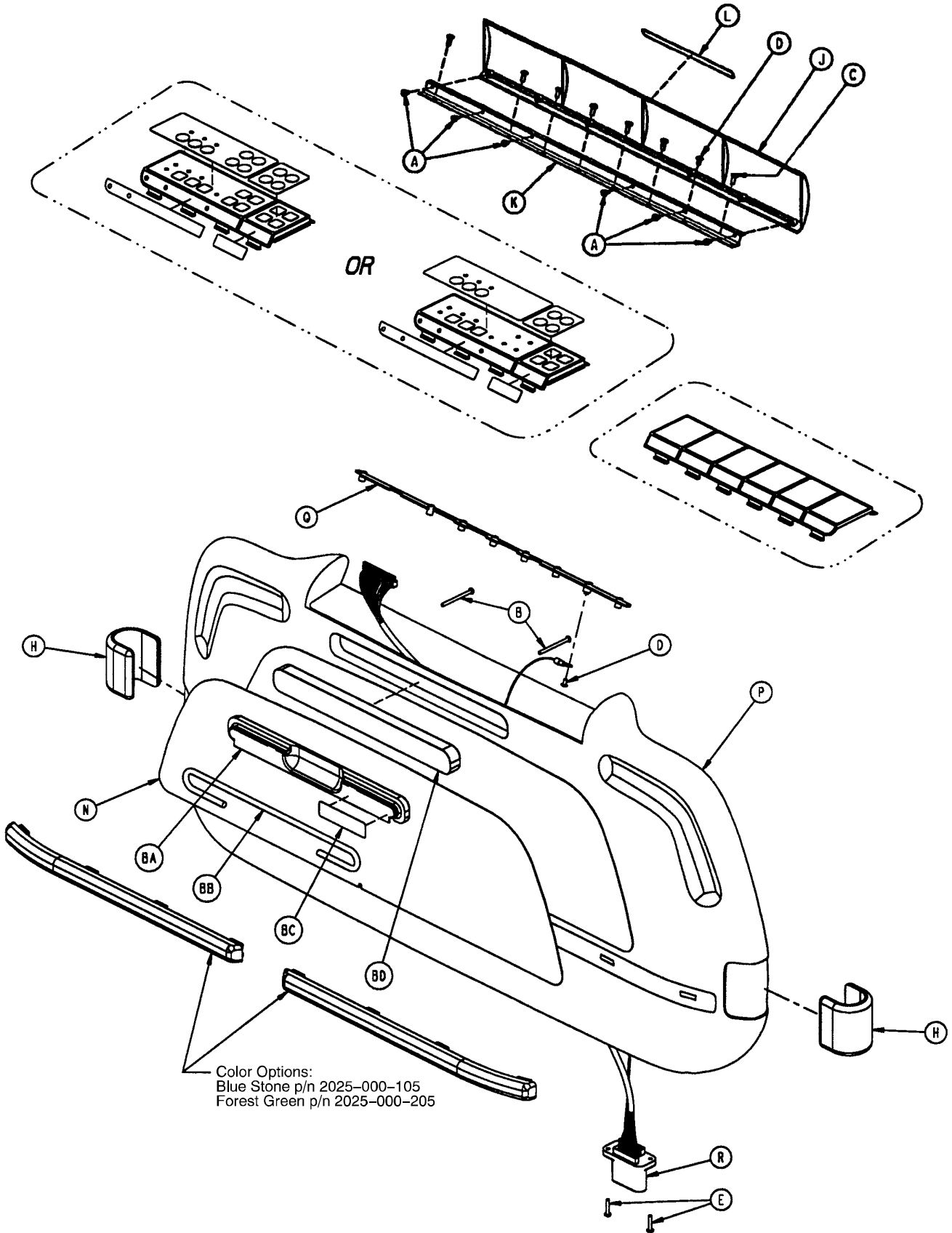
Siderail Control Option Assembly

Option part number 2025-20-22 – Position Package #2 Siderail Option



Item	Part No.	Part Name	Qty.
DA	2025-22-33	Siderail Module, Left	1
DB	2025-22-34	Siderail Module, Right	1
DC	3001-400-522	Filler Cap	46
DD	3001-400-953	Switch Cap	18
	2025-136-10	Patient Pos. #2 Ft. Bd. Option	1

Foot Board Assembly



Foot Board Assembly

2025-135-10 Foot Board Assembly – Standard Components

Item	Part No.	Part Name	Qty.
A	23-87	Pan Hd. Screw	6
B	23-99	Pan Hd. Screw	2
C	23-103	Pan Hd. Screw	7
D	50-38	Pan Hd. Machine Screw	2
E	50-39	Pan Hd. Machine Screw	2
F	946-1-64	Fowler Symbol Label	1
G	946-1-65	Knee Gatch Symbol Label	1
H	2222-500-7	Black "C" Bumper	2
J	3000-500-1	Foot Board Lid	1
L	3000-500-25	Lid Label	1
M	3000-500-29	Caution Fire Hazard Label	1
N	3000-500-56	Beige Laminate	1
P	3001-500-10	Foot Board Clam Shell Ass'y	1
Q	3001-500-64	Hinge Plate	1
R	3001-500-801	Foot Board Cable	1

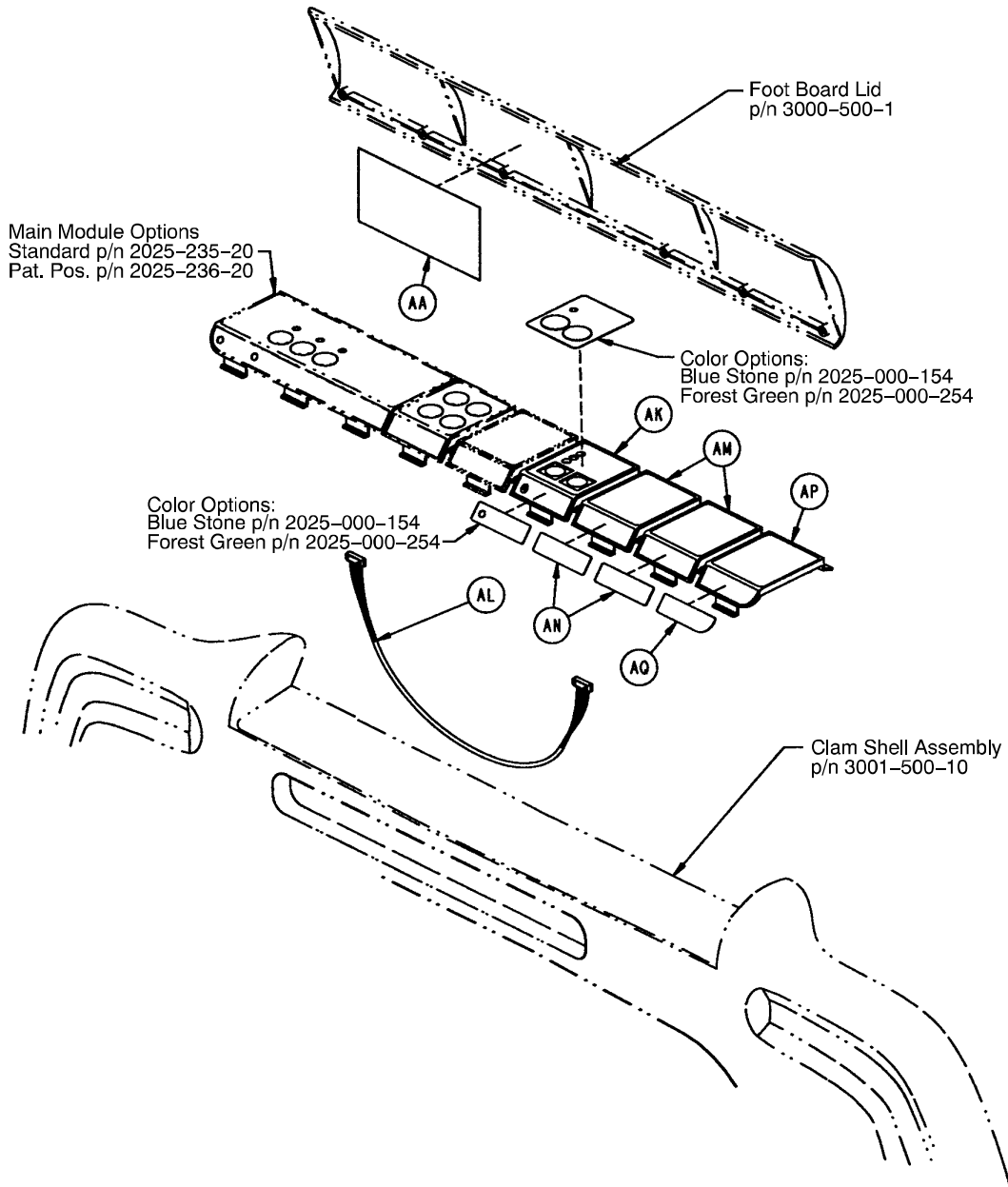
2025-136-13 Foot Board Assembly – Chart Rack Option

Item	Part No.	Part Name	Qty.
BA	3000-525-1	Chart Rack	1
BB	3000-525-2	Chart Rod	1
BC	3000-525-4	Pull Handle Label	1

2025-136-14 Foot Board Assembly – No Chart Rack Option

Item	Part No.	Part Name	Qty.
BD	3000-500-8	Chart Rack Cover	1

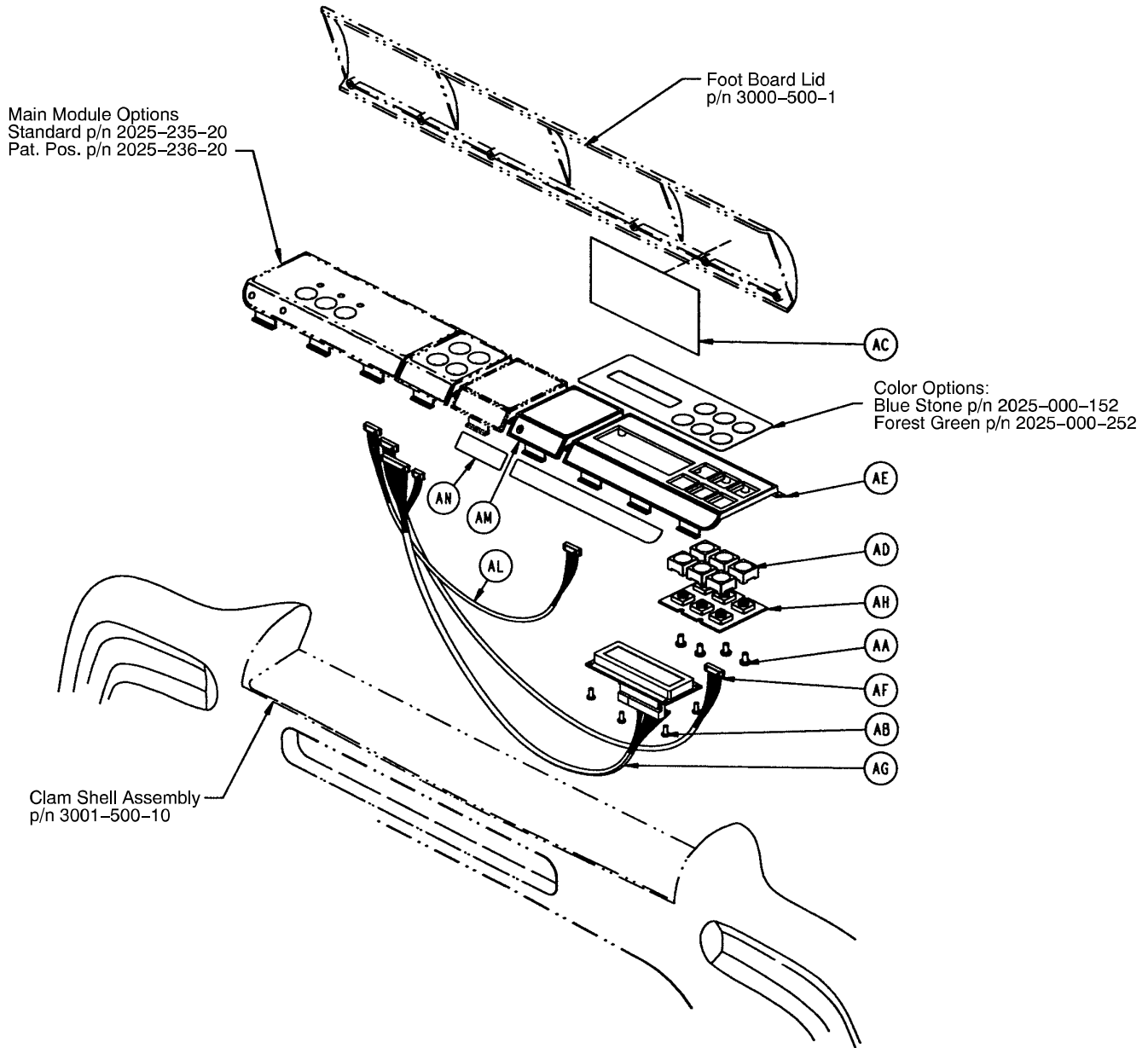
Foot Board Assembly



2025-30-176 Foot Board Assembly – Bed Exit Option Only

Item	Part No.	Part Name	Qty.
AA	2025-30-177	Bed Exit Label	1
AD	3001-400-953	Switch Cap	2
AK	3001-508-30	Bed Exit Module Assembly	1
AL	3001-508-800	Bed Exit Keypad Cable	1
AM	3001-500-3	Blank Module	2
AN	3000-500-26	Blank Module Label	2
AP	3000-500-4	End Module	1
AQ	3000-500-27	Blank End Label	1

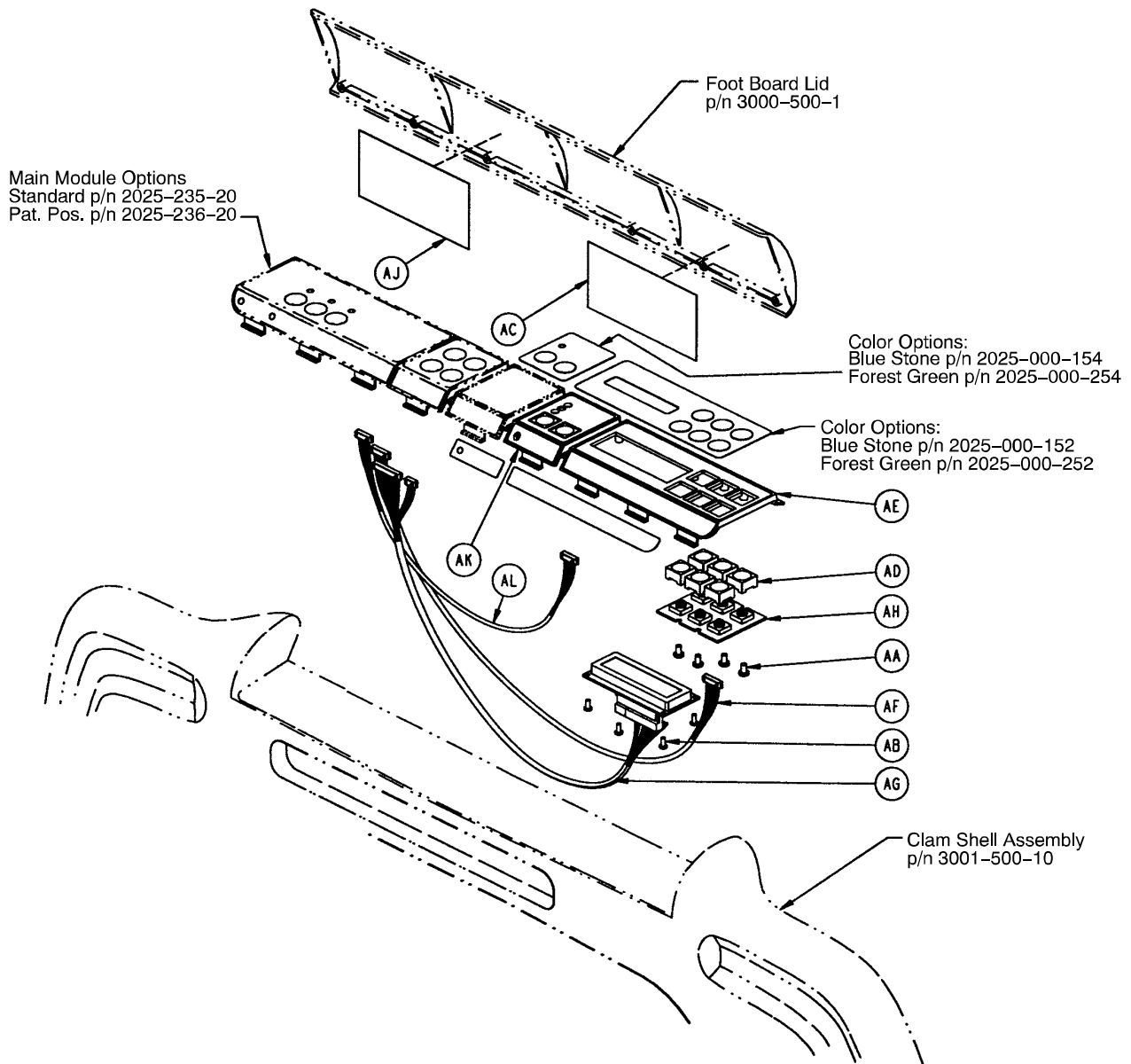
Foot Board Assembly



2025-30-126 Foot Board Assembly – Scale Option Only

Item	Part No.	Part Name	Qty.
AA	23-87	Pan Hd. Tapping Screw	4
AB	23-91	Pan Hd. Tapping Screw	4
AC	2025-30-127	Scale Lid Label	1
AD	3001-400-953	Switch Cap	6
AE	3001-507-1	Scale Module	1
AF	3001-507-800	Scale Keypad Cable	1
AG	3001-507-900	Scale LCD Display Cable	1
AH	3001-507-910	Scale Keypad PCB	1
AM	3001-500-3	Blank Panel	1
AN	3000-500-26	Blank Module Label	1

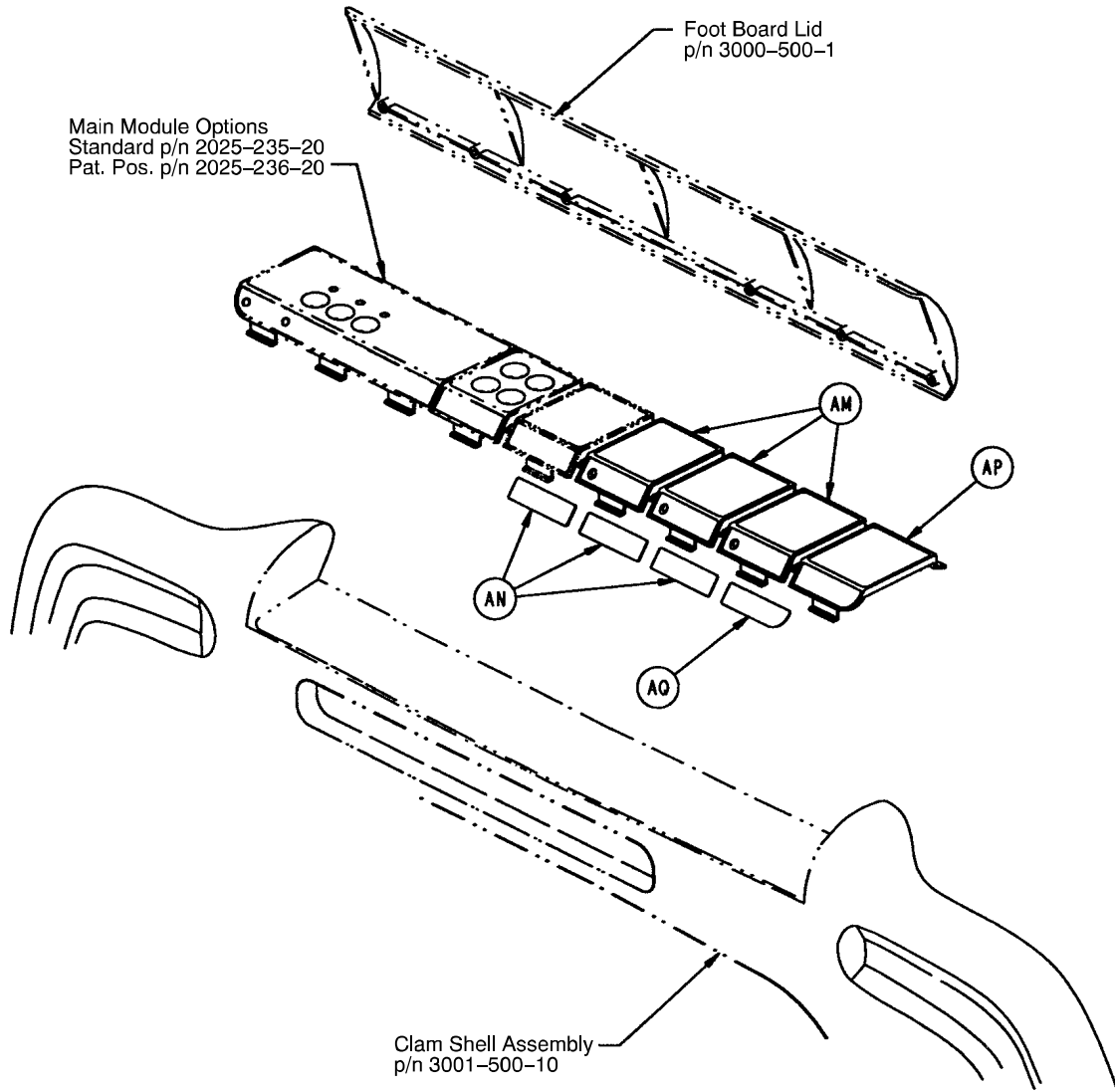
Foot Board Assembly



2025-30-151 Foot Board Assembly – Scale and Center of Gravity Bed Exit Option Only

Item	Part No.	Part Name	Qty.
AA	23-87	Pan Hd. Tapping Screw	4
AB	23-91	Pan Hd. Tapping Screw	4
AC	2025-30-127	Scale Lid Label	1
AD	3001-400-953	Switch Cap	6
AE	3001-507-1	Scale Module	1
AF	3001-507-800	Scale Keypad Cable	1
AG	3001-507-900	Scale LCD Display Cable	1
AH	3001-507-910	Scale Keypad PCB	1
AJ	2025-30-177	Bed Exit Lid Label	1
AK	3001-508-30	Bed Exit Module Assembly	1
AL	3001-508-800	Bed Exit Keypad Cable	1

Foot Board Assembly

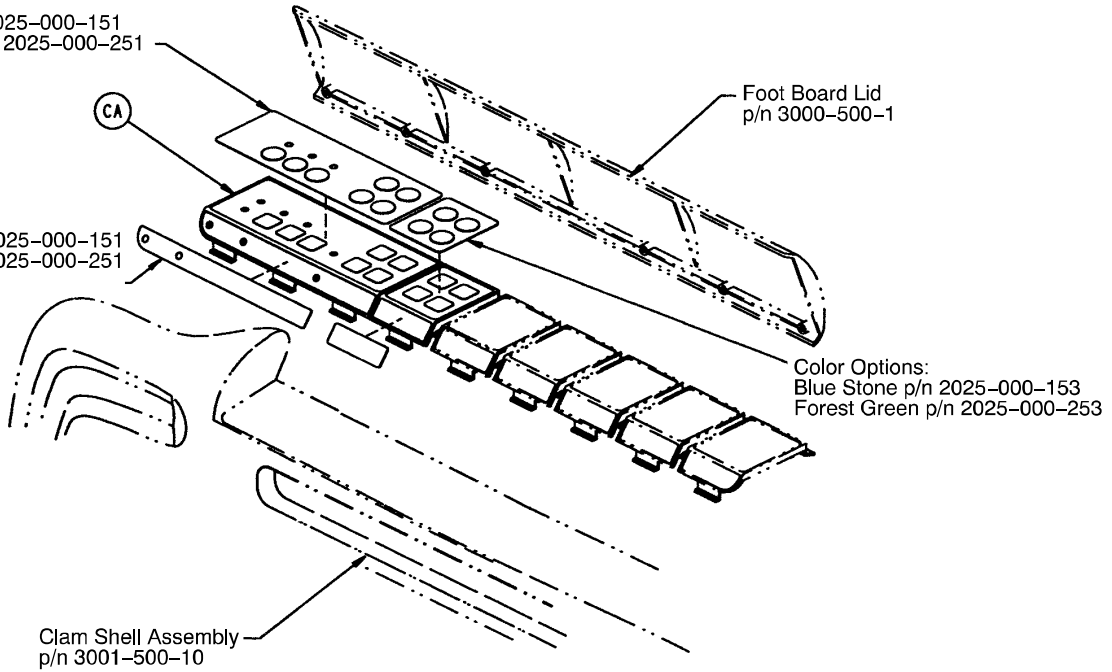


2025-30-101 Foot Board Assembly – No Scale and No Bed Exit Option

Item	Part No.	Part Name	Qty.
AM	3001-500-3	Blank Module	3
AN	3000-500-26	Blank Module Label	3
AP	3000-500-4	End Module	1
AQ	3000-500-27	Blank End Label	1

Foot Board Assembly

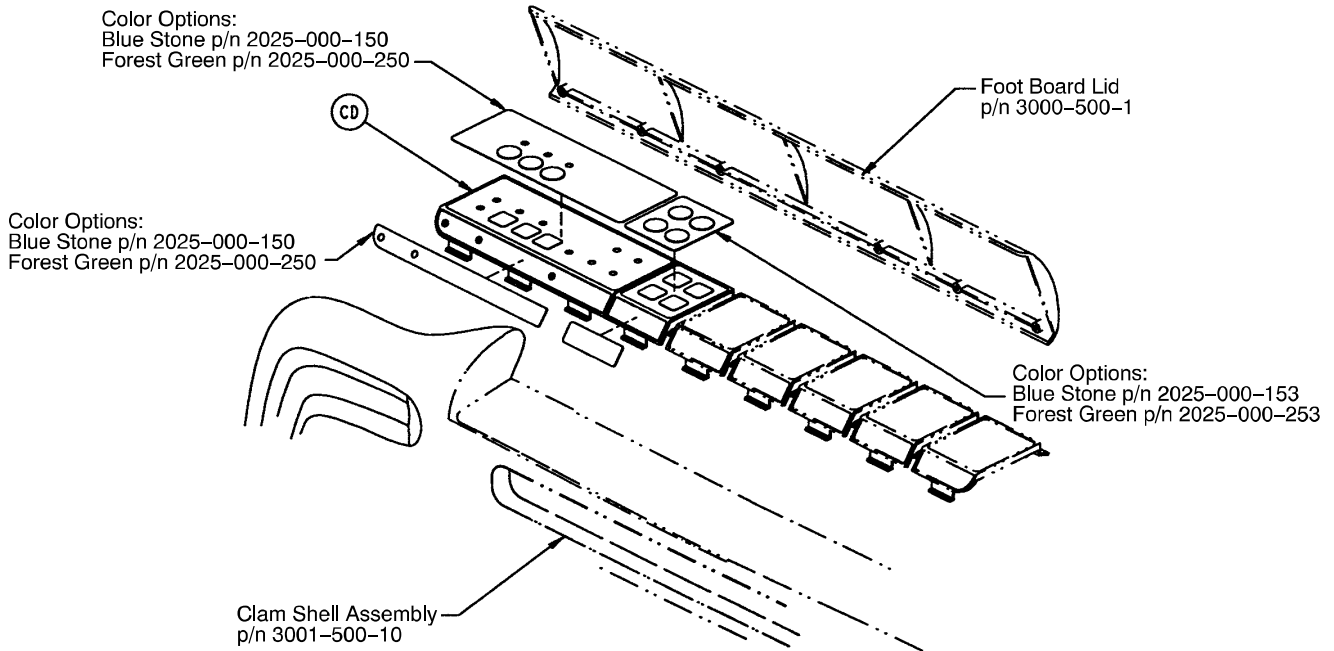
Color Options:
Blue Stone p/n 2025-000-151
Forest Green p/n 2025-000-251



2025-136-12 Foot Board Assembly – Patient Positioning Option #1

Item	Part No.	Part Name	Qty.
CA	2025-136-20	Patient Pos. Module Ass'y	1

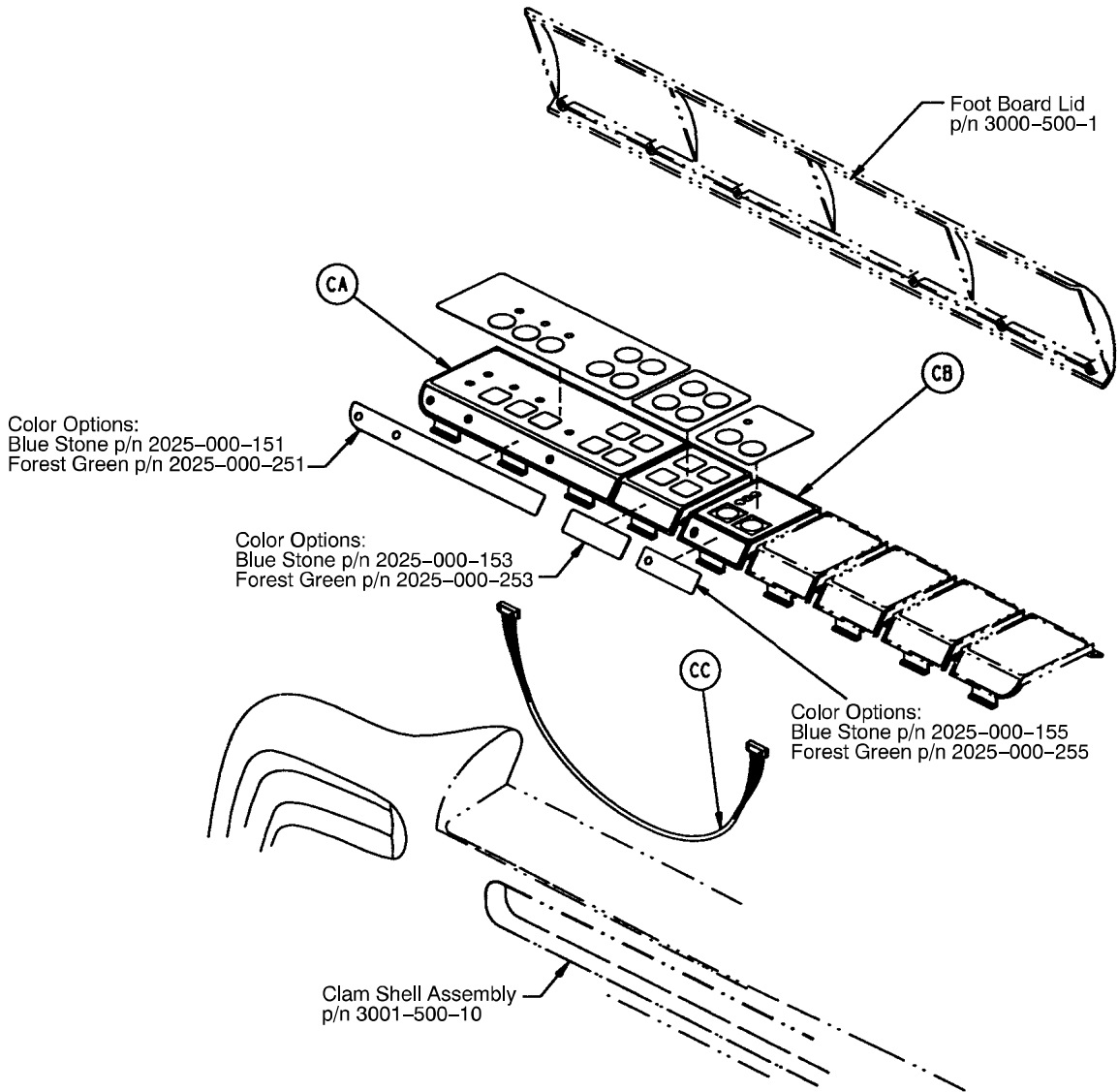
Color Options:
Blue Stone p/n 2025-000-150
Forest Green p/n 2025-000-250



2025-136-11 Foot Board Assembly – No Position Package

Item	Part No.	Part Name	Qty.
CD	2025-135-20	Standard Module Assembly	1

Foot Board Assembly

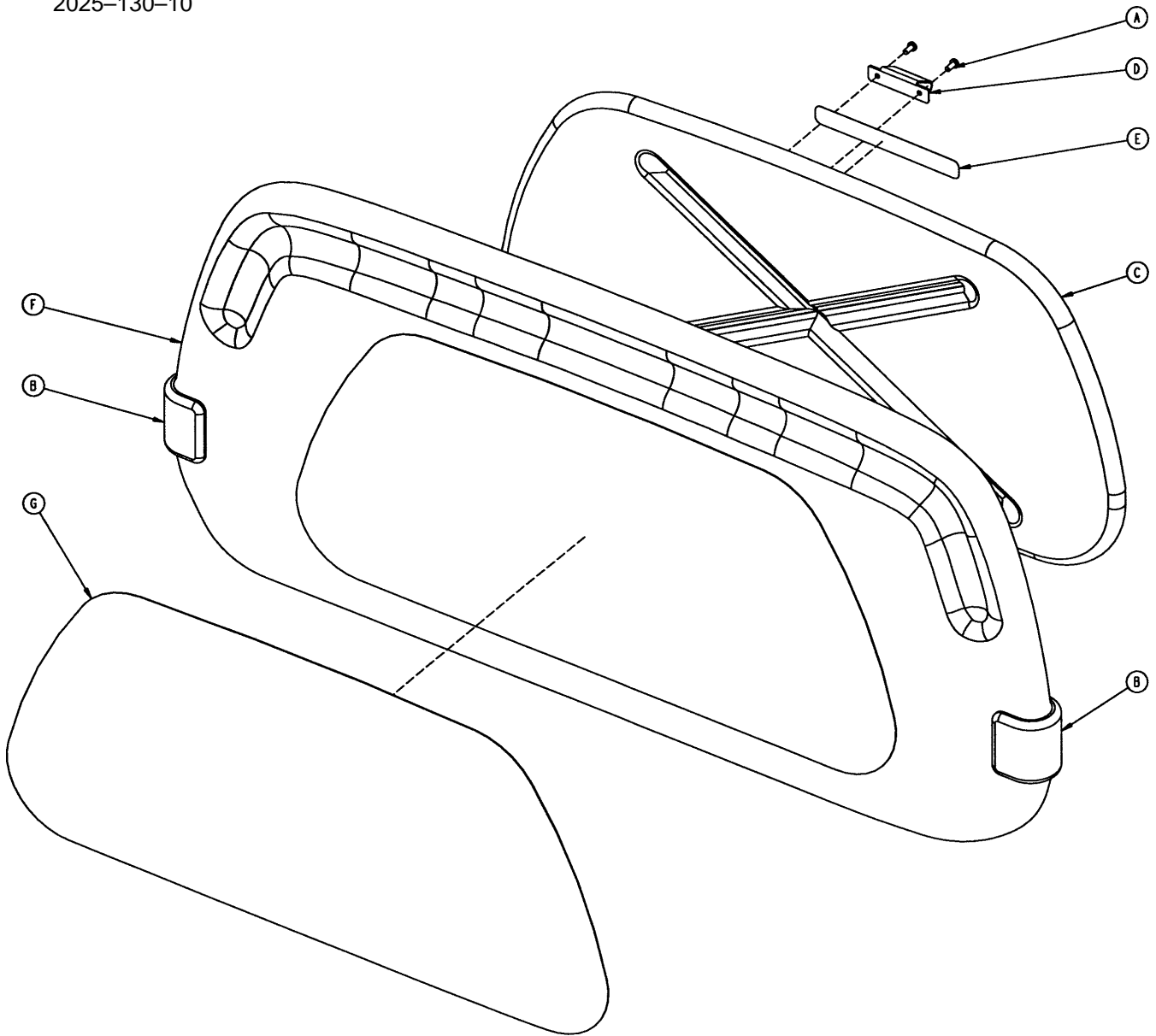


2025-136-11 Foot Board Assembly – Patient Positioning Option #2

Item	Part No.	Part Name	Qty.
CA	2025-136-20	Patient Pos. Module Ass'y	1
CB	2025-136-21	E-Drop/Card. Ch. Module Ass'y	1
CC	2025-136-801	E-Drop/Card. Chair Cable	1

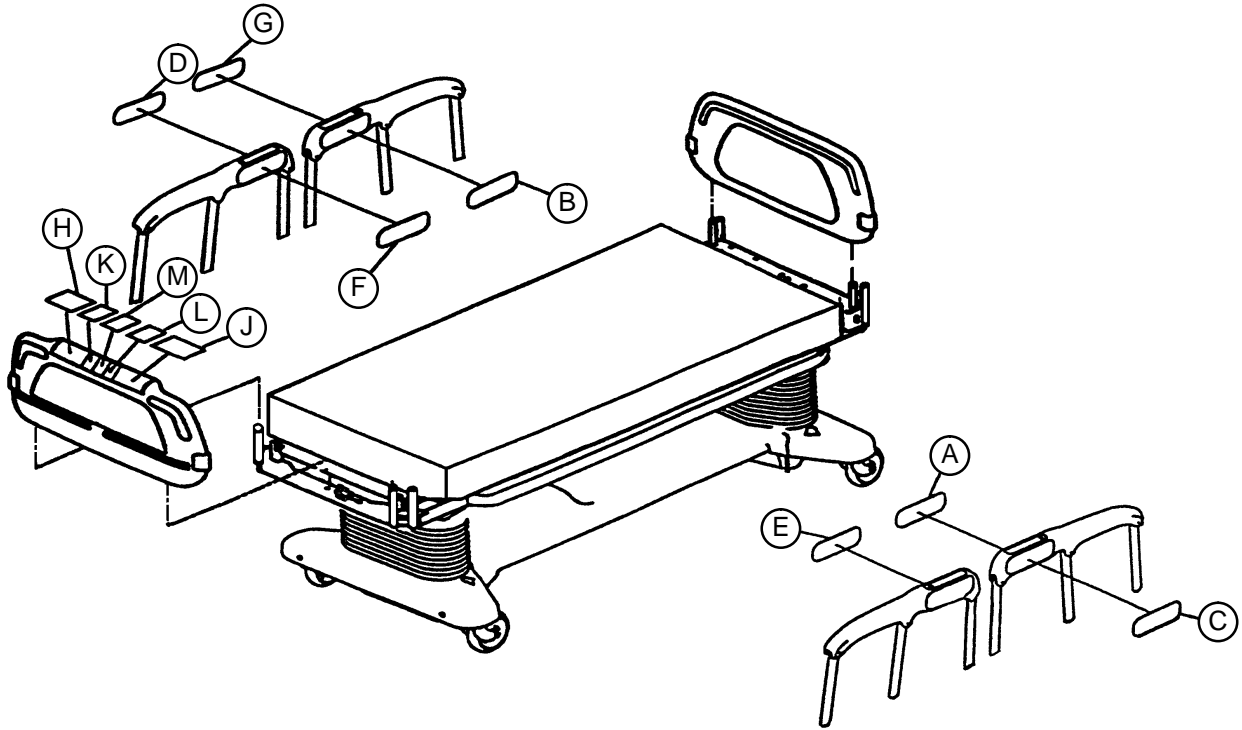
Head Board Assembly

Assembly part number
2025-130-10



Item	Part No.	Part Name	Qty.
A	23-88	Pan Hd. Screw	2
B	2222-500-7	Black "C" Bumper	2
C	3000-526-1	CPR Board	1
D	3000-526-2	CPR Board Clip	1
E	3000-526-3	CPR Board Label	1
F	3000-600-10	Head Board Clam Shell Ass'y	1
G	3000-600-56	Beige Head Board Laminate	1

Blue Stone Labeling Assembly Options



2025-000-160 Standard Labels + Nurse Call

Item	Part No.	Part Name	Qty.
A	2025-000-111	Std. NC Label, Inside, Lt.	1
B	2025-000-121	Std. NC Label, Inside, Rt.	1
C	2025-200-131	Std. NC Label, Outside, Lt.	1
D	2025-200-141	Std. NC Label, Outside, Rt.	1
E	2025-000-117	Small Blank Label, Inside	2
H	2025-000-150	Std. Module Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1

2025-000-161 Std. Labels + Nurse Call + DMS

Item	Part No.	Part Name	Qty.
A	2025-000-112	Std. DMS-NC, Inside, Lt.	1
B	2025-000-122	Std. DMS-NC, Inside, Rt.	1
C	2025-200-135	Std. NC-DMS, Outside, Lt.	1
D	2025-200-145	Std. NC-DMS, Outside, Rt.	1
E	2025-000-117	Small Blank Label, Inside	2
H	2025-000-150	Std. Module Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1

2025-000-162 Standard Labels + DMS + Communication Option

Item	Part No.	Part Name	Qty.
A	2025-000-113	Std. DMS-Comm., Inside, Lt.	1
B	2025-000-123	Std. DMS-Comm., Inside, Rt.	1
C	2025-200-135	Std. DMS-Comm., Outside, Lt.	1
D	2025-200-145	Std. DMS-Comm., Outside, Rt.	1
E	2025-000-116	TV/Radio Label, Left	1
F	2025-000-126	TV/Radio Label, Right	1
H	2025-000-150	Std. Module Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1

2025-000-163 Std. Labels + Communication

Item	Part No.	Part Name	Qty.
A	2025-000-115	Std. Comm., Inside, Lt.	1
B	2025-000-125	Std. Comm., Inside, Rt.	1
C	2025-200-131	Std. NC Label, Outside, Lt.	1
D	2025-200-141	Std. NC Label, Outside, Rt.	1
E	2025-000-116	TV/Radio Label, Left	1
F	2025-000-126	TV/Radio Label, Right	1
H	2025-000-150	Std. Module Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1

Blue Stone Labeling Assembly Options

2025-000-164 Standard Labels

Item	Part No.	Part Name	Qty.
A	2025-000-114	Std. DMS Label, Inside, Lt.	1
B	2025-000-120	Std. Label, Inside, Rt.	1
C	2025-200-130	Std. Label, Outside, Lt.	1
D	2025-200-140	Std. Label, Outside, Rt.	1
E	2025-000-118	Big Blank Label, Inside	2
H	2025-000-150	Std. Module Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1

2025-000-165 Standard Labels + DMS Option

Item	Part No.	Part Name	Qty.
A	2025-000-114	Std. DMS Label, Inside, Lt.	1
B	2025-000-124	Std. DMS Label, Inside, Rt.	1
C	2025-200-137	Std. DMS Label, Outside, Lt.	1
D	2025-200-147	Std. DMS Label, Out., Rt.	1
E	2025-000-118	Big Blank Label, Inside	2
H	2025-000-150	Std. Module Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1

2025-000-166 Patient Positioning Option #1

Item	Part No.	Part Name	Qty.
H	2025-000-151	Pos. Mod. Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1

2025-000-167 Standard Labels + DMS + Communication + Pat. Pos. Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-113	Std. DMS-Comm. Inside, Lt.	1
B	2025-000-123	Std. DMS-Comm. In., Rt.	1
C	2025-200-133	Std. DMS-NC Outside, Lt.	1
D	2025-200-143	Std. DMS-NC Outside, Rt.	1
E	2025-000-116	TV/Radio Label, Left	1
F	2025-000-126	TV/Radio Label, Right	1
H	2025-000-151	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-155	E-Drop/CC Label, Ft. Bd.	1

2025-000-168 Standard Labels + DMS + Nurse Call + Pat. Pos. Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-112	Std. DMS-NC, Inside, Lt.	1
B	2025-000-122	Std. DMS-NC, Inside, Rt.	1
C	2025-200-133	Std. DMS-NC Outside, Lt.	1
D	2025-200-143	Std. DMS-NC Outside, Rt.	1
E	2025-000-117	Small Blank Label, Inside	2
H	2025-000-151	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-155	E-Drop/CC Label, Ft. Bd.	1

2025-000-169 Std. Labels + Communication + Pat. Pos. Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-115	Std. Comm., Inside, Lt.	1
B	2025-000-125	Std. Comm., Inside, Rt.	1
C	2025-200-132	Std. NC-PP2, Outside, Lt.	1
D	2025-200-142	Std. NC-PP2, Outside, Rt.	1
E	2025-000-116	TV/Radio Label, Left	1
H	2025-000-151	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-155	E-Drop/CC Label, Ft. Bd.	1

2025-000-170 Standard Labels+ Nurse Call + Patient Positioning Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-111	Std. NC, Label, Inside, Lt.	1
B	2025-000-121	Std. NC, Label, Inside, Lt.	1
C	2025-200-132	Std. NC-PP2, Outside, Lt.	1
D	2025-200-142	Std. NC-PP2, Outside, Rt.	1
E	2025-000-117	Small Blank Label, Inside	2
H	2025-000-151	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-155	E-Drop/CC Label, Ft. Bd.	1

2025-000-171 Std. Labels + DMS + Patient Positioning Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-114	Std. DMS Label, Inside, Lt.	1
B	2025-000-124	Std. DMS Label, Inside, Rt.	1
C	2025-200-134	Std. DMS-PP2, Outside, Lt.	1
D	2025-200-144	Std. DMS-PP2, Outside, Rt.	1
E	2025-000-118	Big Blank Label, Inside	2
H	2025-000-151	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-155	E-Drop/CC Label, Ft. Bd.	1

Blue Stone Labeling Assembly Options

2025-000-172 Std. Labels + Pat. Pos. Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-110	Standard Label, Inside, Left	1
B	2025-000-120	Standard Label, Inside, Right	1
C	2025-200-136	Std. PP2 Label, Outside, Left	1
D	2025-200-146	Std. PP2 Label, Outside, Right	1
E	2025-000-118	Big Blank Label, Inside	2
H	2025-000-151	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-153	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-155	E-Drop/CC Label, Ft. Bd.	1

2025-000-173 Scale Option Labels Only

Item	Part No.	Part Name	Qty.
J	2025-000-152	Scale Module Label, Ft. Bd	1

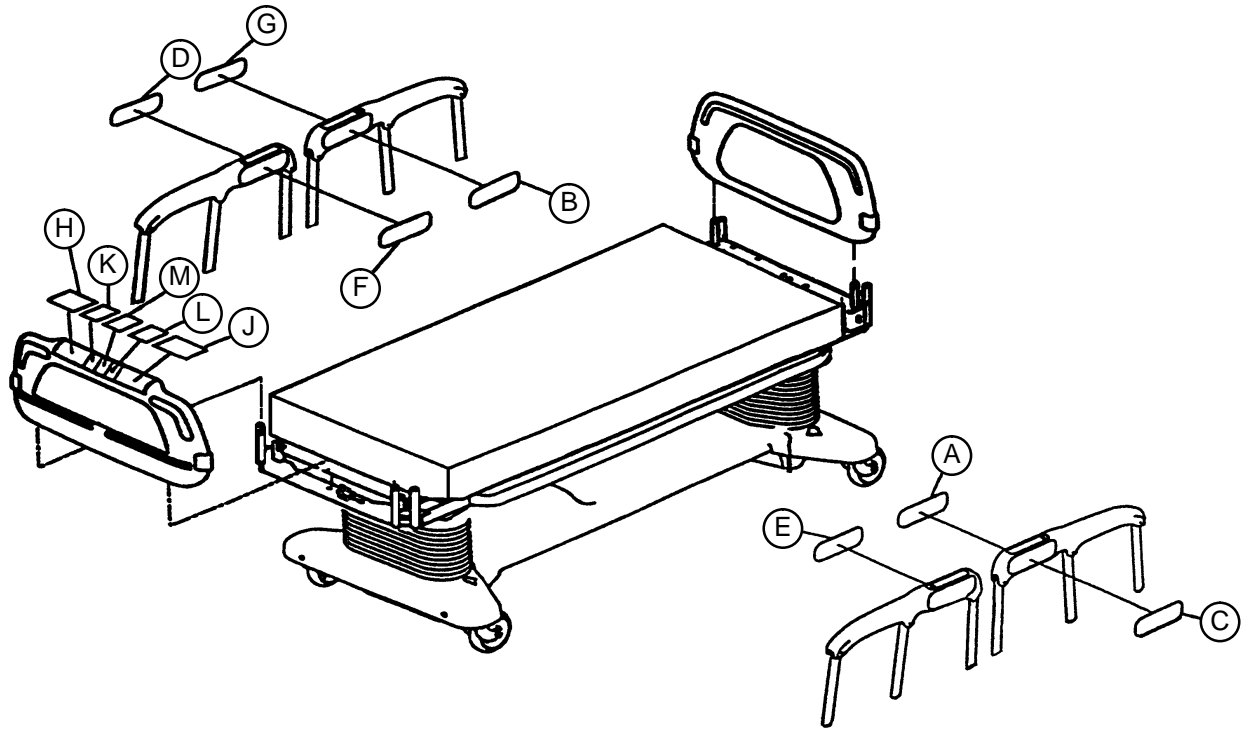
2025-000-174 Center of Gravity Bed Exit Only

Item	Part No.	Part Name	Qty.
L	2025-000-154	Bed Exit Label, Foot Board	1

2025-000-175 Scale +Cent, of Grav. Bed Exit

Item	Part No.	Part Name	Qty.
J	2025-000-152	Scale Module Label, Ft. Bd.	1
L	2025-000-154	Bed Exit Label, Foot Board	1

Forest Green Labeling Assembly Options



2025-000-260 Standard Labels + Nurse Call

Item	Part No.	Part Name	Qty.
A	2025-000-211	Std. NC Label, Inside, Lt.	1
B	2025-000-221	Std. NC Label, Inside, Rt.	1
C	2025-200-231	Std. NC Label, Outside, Lt.	1
D	2025-200-241	Std. NC Label, Outside, Rt.	1
E	2025-000-117	Small Blank Label, Inside	2
H	2025-000-250	Std. Module Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1

2025-000-261 Std. Labels + Nurse Call + DMS

Item	Part No.	Part Name	Qty.
A	2025-000-212	Std. DMS-NC, Inside, Lt.	1
B	2025-000-222	Std. DMS-NC, Inside, Rt.	1
C	2025-200-235	Std. NC-DMS, Outside, Lt.	1
D	2025-200-245	Std. NC-DMS, Outside, Rt.	1
E	2025-000-117	Small Blank Label, Inside	2
H	2025-000-250	Std. Module Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1

2025-000-262 Standard Labels + DMS + Communication Option

Item	Part No.	Part Name	Qty.
A	2025-000-213	Std. DMS-Comm., Inside, Lt.	1
B	2025-000-223	Std. DMS-Comm., Inside, Rt.	1
C	2025-200-235	Std. DMS-Comm., Outside, Lt.	1
D	2025-200-245	Std. DMS-Comm., Outside, Rt.	1
E	2025-000-216	TV/Radio Label, Left	1
F	2025-000-226	TV/Radio Label, Right	1
H	2025-000-250	Std. Module Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1

2025-000-263 Std. Labels + Communication

Item	Part No.	Part Name	Qty.
A	2025-000-215	Std. Comm., Inside, Lt.	1
B	2025-000-225	Std. Comm., Inside, Rt.	1
C	2025-200-231	Std. NC Label, Outside, Lt.	1
D	2025-200-241	Std. NC Label, Outside, Rt.	1
E	2025-000-216	TV/Radio Label, Left	1
F	2025-000-226	TV/Radio Label, Right	1
H	2025-000-250	Std. Module Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1

Forest Green Labeling Assembly Options

2025-000-264 Standard Labels

Item	Part No.	Part Name	Qty.
A	2025-000-214	Std. DMS Label, Inside, Lt.	1
B	2025-000-220	Std. Label, Inside, Rt.	1
C	2025-200-230	Std. Label, Outside, Lt.	1
D	2025-200-240	Std. Label, Outside, Rt.	1
E	2025-000-118	Big Blank Label, Inside	2
H	2025-000-250	Std. Module Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1

2025-000-265 Standard Labels + DMS Option

Item	Part No.	Part Name	Qty.
A	2025-000-214	Std. DMS Label, Inside, Lt.	1
B	2025-000-224	Std. DMS Label, Inside, Rt.	1
C	2025-200-237	Std. DMS Label, Outside, Lt.	1
D	2025-200-247	Std. DMS Label, Out., Rt.	1
E	2025-000-118	Big Blank Label, Inside	2
H	2025-000-250	Std. Module Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1

2025-000-266 Patient Positioning Option #1

Item	Part No.	Part Name	Qty.
H	2025-000-251	Pos. Mod. Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1

2025-000-267 Standard Labels + DMS + Communication + Pat. Pos. Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-213	Std. DMS-Comm. Inside, Lt.	1
B	2025-000-223	Std. DMS-Comm. In., Rt.	1
C	2025-200-233	Std. DMS-NC Outside, Lt.	1
D	2025-200-243	Std. DMS-NC Outside, Rt.	1
E	2025-000-216	TV/Radio Label, Left	1
F	2025-000-226	TV/Radio Label, Right	1
H	2025-000-252	Pat. Pos.Label, Ft. Bd.	2
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-255	E-Drop/CC Label, Ft. Bd.	1

2025-000-268 Standard Labels + DMS + Nurse Call + Pat. Pos. Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-212	Std. DMS-NC, Inside, Lt.	1
B	2025-000-222	Std. DMS-NC, Inside, Rt.	1
C	2025-200-233	Std. DMS-NC Outside, Lt.	1
D	2025-200-243	Std. DMS-NC Outside, Rt.	1
E	2025-000-117	Small Blank Label, Inside	2
H	2025-000-251	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-255	E-Drop/CC Label, Ft. Bd.	1

2025-000-269 Std. Labels + Communication + Pat. Pos. Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-215	Std. Comm., Inside, Lt.	1
B	2025-000-225	Std. Comm., Inside, Rt.	1
C	2025-200-232	Std. NC-PP2, Outside, Lt.	1
D	2025-200-242	Std. NC-PP2, Outside, Rt.	1
E	2025-000-216	TV/Radio Label, Left	1
H	2025-000-251	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-255	E-Drop/CC Label, Ft. Bd.	1

2025-000-270 Standard Labels+ Nurse Call + Patient Positioning Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-211	Std. NC, Label, Inside, Lt.	1
B	2025-000-221	Std. NC, Label, Inside, Lt.	1
C	2025-200-232	Std. NC-PP2, Outside, Lt.	1
D	2025-200-242	Std. NC-PP2, Outside, Rt.	1
E	2025-000-117	Small Blank Label, Inside	2
H	2025-000-251	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-255	E-Drop/CC Label, Ft. Bd.	1

2025-000-271 Std. Labels + DMS + Patient Positioning Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-214	Std. DMS Label, Inside, Lt.	1
B	2025-000-224	Std. DMS Label, Inside, Rt.	1
C	2025-200-234	Std. DMS-PP2, Outside, Lt.	1
D	2025-200-244	Std. DMS-PP2, Outside, Rt.	1
E	2025-000-118	Big Blank Label, Inside	2
H	2025-000-251	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-255	E-Drop/CC Label, Ft. Bd.	1

Forest Green Labeling Assembly Options

2025-000-272 Std. Labels + Pat. Pos. Option #2

Item	Part No.	Part Name	Qty.
A	2025-000-210	Standard Label, Inside, Left	1
B	2025-000-220	Standard Label, Inside, Right	1
C	2025-200-236	Std. PP2 Label, Outside, Left	1
D	2025-200-246	Std. PP2 Label, Outside, Right	1
E	2025-000-118	Big Blank Label, Inside	2
H	2025-000-251	Pat. Pos.Label, Ft. Bd.	1
K	2025-000-253	Gat./Fow. Label, Ft. Bd.	1
M	2025-000-255	E-Drop/CC Label, Ft. Bd.	1

2025-000-273 Scale Option Labels Only

Item	Part No.	Part Name	Qty.
J	2025-000-252	Scale Module Label, Ft. Bd	1

2025-000-274 Center of Gravity Bed Exit Only

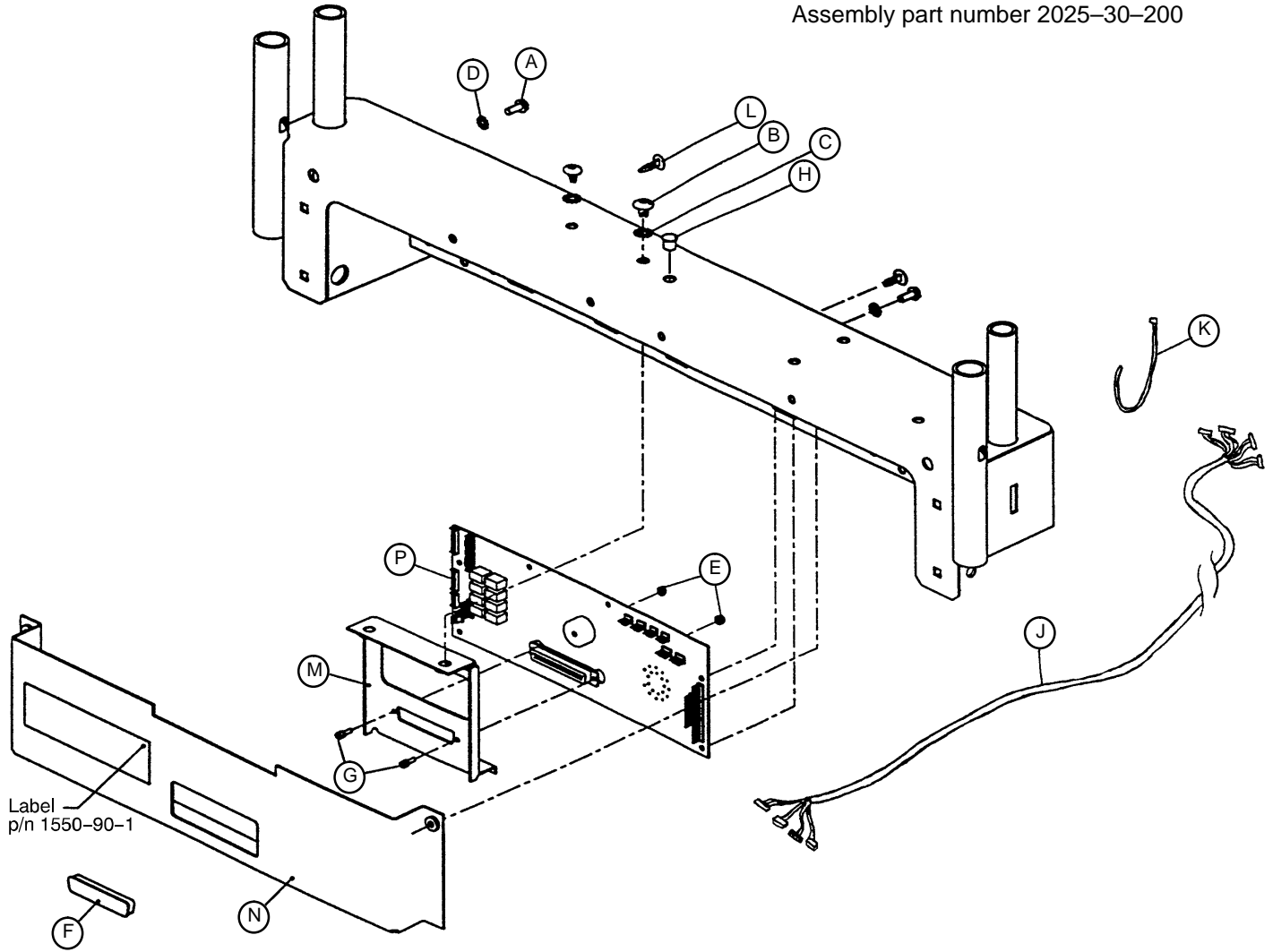
Item	Part No.	Part Name	Qty.
L	2025-000-254	Bed Exit Label, Foot Board	1

2025-000-275 Scale +Cent, of Grav. Bed Exit

Item	Part No.	Part Name	Qty.
J	2025-000-252	Scale Module Label, Ft. Bd.	1
L	2025-000-254	Bed Exit Label, Foot Board	1

Head Wall Communication Option Assembly

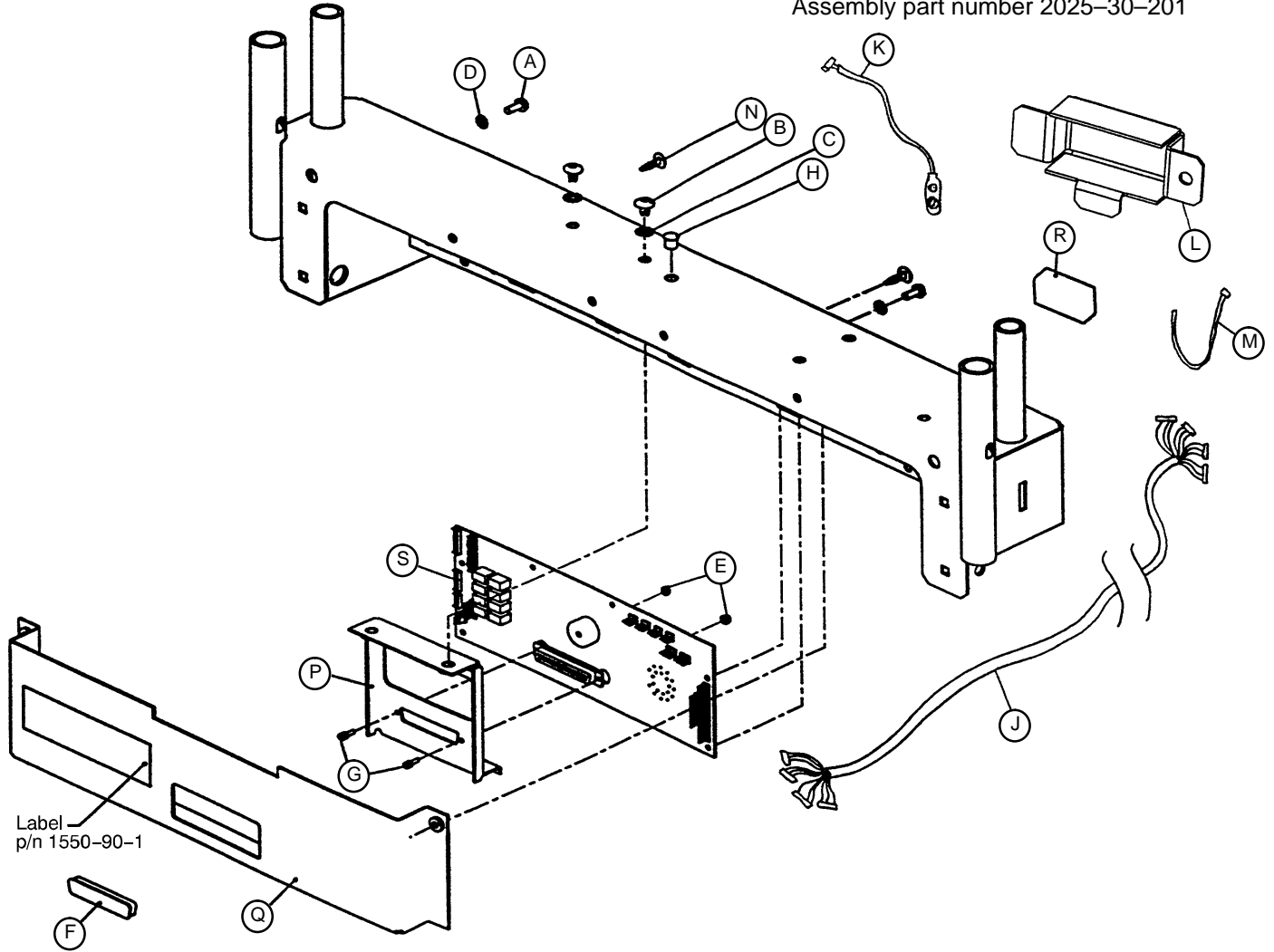
Assembly part number 2025-30-200



Item	Part No.	Part Name	Qty.
A	3-124	Hex Washer Hd. Screw	2
B	7-49	Truss Hd. Screw	2
C	13-10	Ext. Tooth Lock Washer	2
D	13-18	Ext. Tooth Lock Washer	2
E	16-7	Fiberlock Nut	2
F	59-710	Static Cap	1
G	59-727	Jack Screw	2
H	59-738	Dome Plug	1
J	2025-230-805	Head Wall Interface Cable	1
K	3000-300-113	Cable Tie	5
L	3000-300-115	Standoff	4
M	3001-303-11	Bracket	1
N	3001-303-32	Head Wall Interface Enclosure	1
P	3001-303-900	Head Wall Interface PCB	1
R	3001-303-850	Docker Cable (not shown)	1

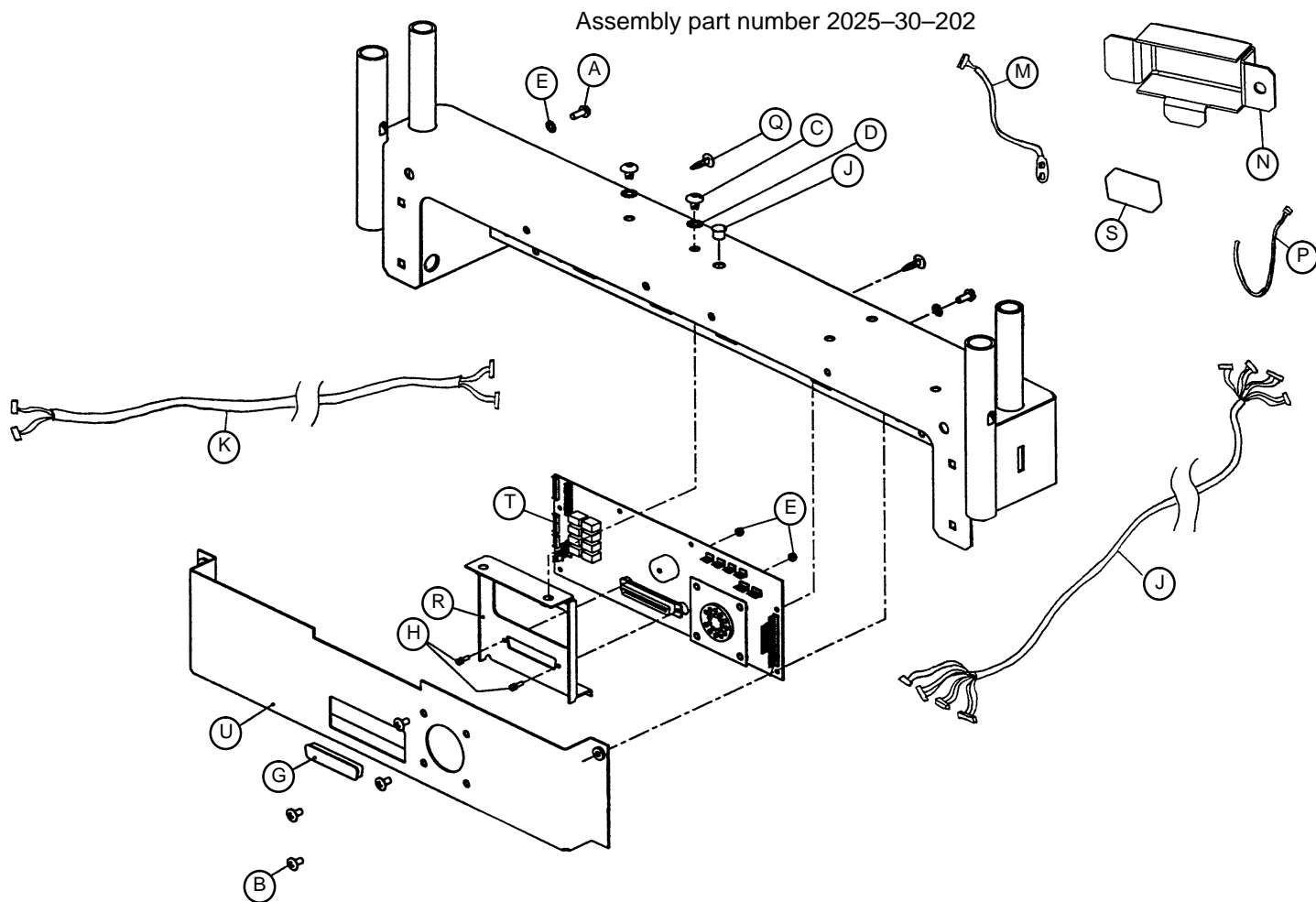
Head Wall w/Nurse Call & Battery Option Assembly

Assembly part number 2025-30-201



Item	Part No.	Part Name	Qty.
A	3-124	Hex Washer Hd. Screw	2
B	7-49	Truss Hd. Screw	2
C	13-10	Ext. Tooth Lock Washer	2
D	13-18	Ext. Tooth Lock Washer	2
E	16-7	Fiberlock Nut	2
F	59-710	Static Cap	1
G	59-727	Jack Screw	2
H	59-738	Dome Plug	1
J	2025-30-805	Head Wall Interface Cable	1
K	2025-30-806	Battery Cable	1
L	2025-32-71	Battery Enclosure	1
M	3000-300-113	Cable Tie	6
N	3000-300-115	Standoff	4
P	3001-303-11	Bracket	1
Q	3001-303-32	Head Wall Interface Enclosure	1
R	3000-303-871	Battery	1
S	3001-303-900	Head Wall Interface PCB Ass'y	1
T	3001-303-850	Docker Cable (not shown)	1

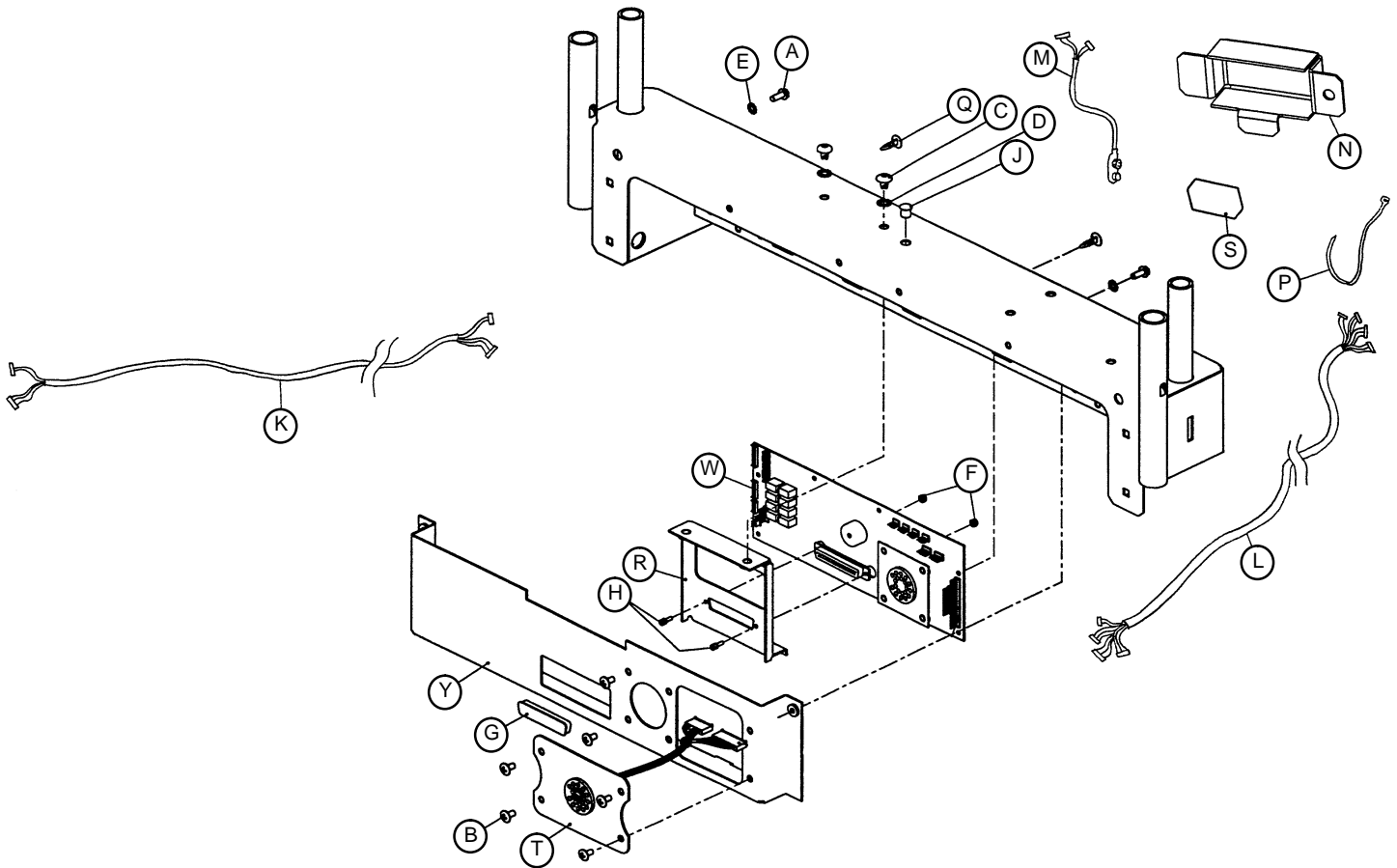
Head Wall w/Nurse Call & 1 Stryker Port Option Ass'y



Item	Part No.	Part Name	Qty.
A	3-124	Hex Washer Hd. Screw	2
B	4-302	Hex Soc. But. Hd. Cap Screw	4
C	7-49	Truss Hd. Screw	2
D	13-10	Ext. Tooth Lock Washer	2
E	13-18	Ext. Tooth Lock Washer	2
F	16-7	Fiberlock Nut	2
G	59-710	Static Cap	1
H	59-727	Jack Screw	2
J	59-738	Dome Plug	1
K	2025-30-804	Pendant Port Cable	1
L	2025-30-805	Head Wall Interface Cable	1
M	2025-30-806	Battery Cable	1
N	2025-32-71	Battery Enclosure	1
P	3000-300-113	Cable Tie	6
Q	3000-300-115	Standoff	4
R	3001-303-11	Bracket	1
S	3000-303-871	Battery	1
T	3001-314-900	H. W. IFC PCB w/Stryker Port	1
U	3001-340-41	Hd. Wall Enc. w/ Cust. Port	1
V	3001-303-850	Docker Cable (not shown)	1

Head Wall w/Nurse Call & 2 Stryker Ports Option Ass'y

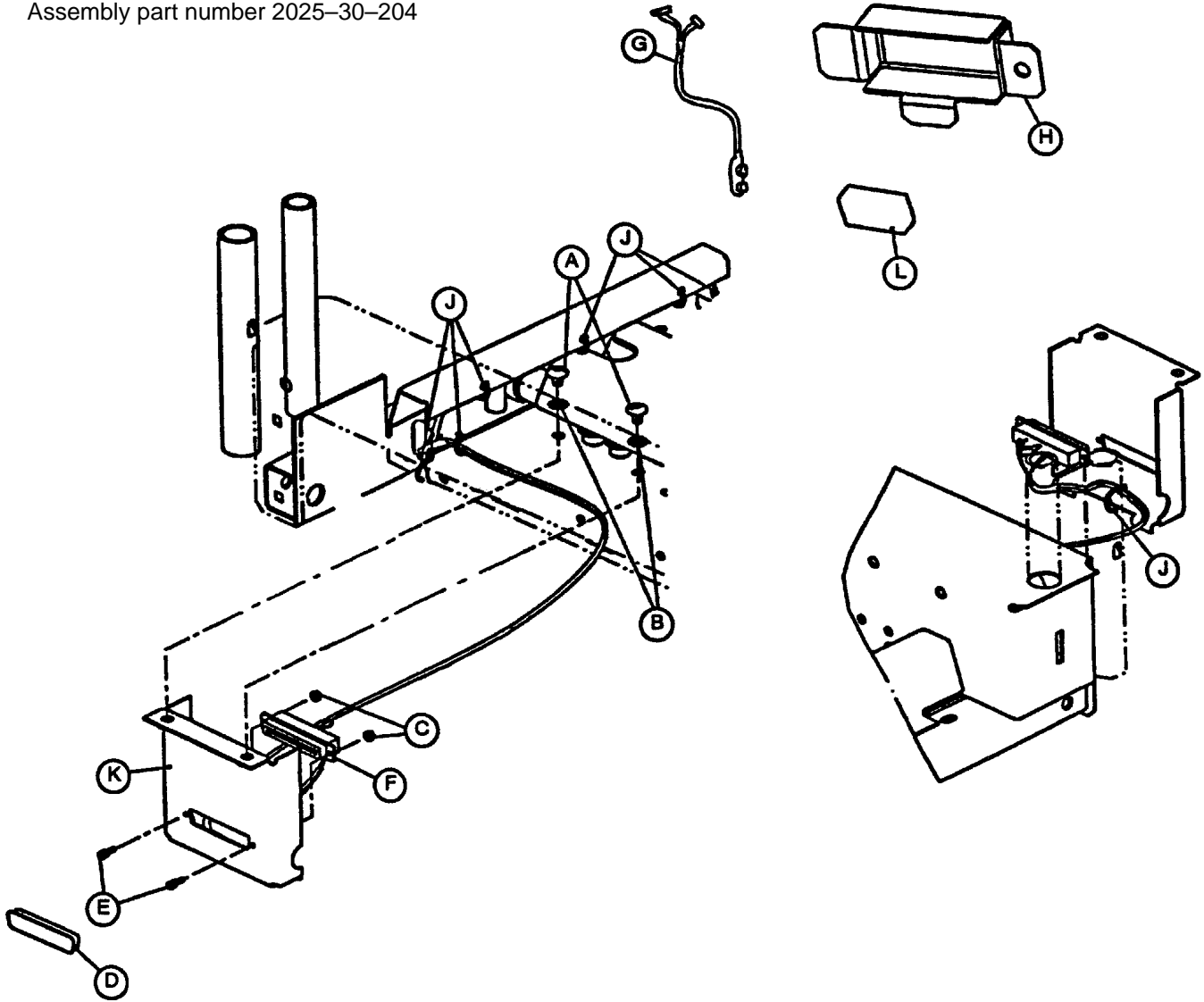
Assembly part number 2025-30-203



Item	Part No.	Part Name	Qty.
A	3-124	Hex Washer Hd. Screw	2
B	4-302	Hex Soc. But. Hd. Cap Screw	6
C	7-49	Truss Hd. Screw	2
D	13-10	Ext. Tooth Lock Washer	2
E	13-18	Ext. Tooth Lock Washer	2
F	16-7	Fiberlock Nut	2
G	59-710	Static Cap	1
H	59-727	Jack Screw	2
J	59-738	Dome Plug	1
K	2025-30-804	Pendant Port Cable	1
L	2025-30-805	Head Wall Interface Cable	1
M	2025-30-806	Battery Cable	1
N	2025-32-71	Battery Enclosure	1
P	3000-300-113	Cable Tie	6
Q	3000-300-115	Standoff	4
R	3001-303-11	Bracket	1
S	3000-303-871	Battery	1
T	3001-314-802	Port & Cable Assembly	1
W	3001-314-900	H. W. IFC PCB w/Stryker Port	1
Y	3001-340-41	Hd. Wall Enc. w/ Cust. Port	1
Z	3001-303-850	Docker Cable (not shown)	1

Head Wall Interface Assembly, Nurse Call Option

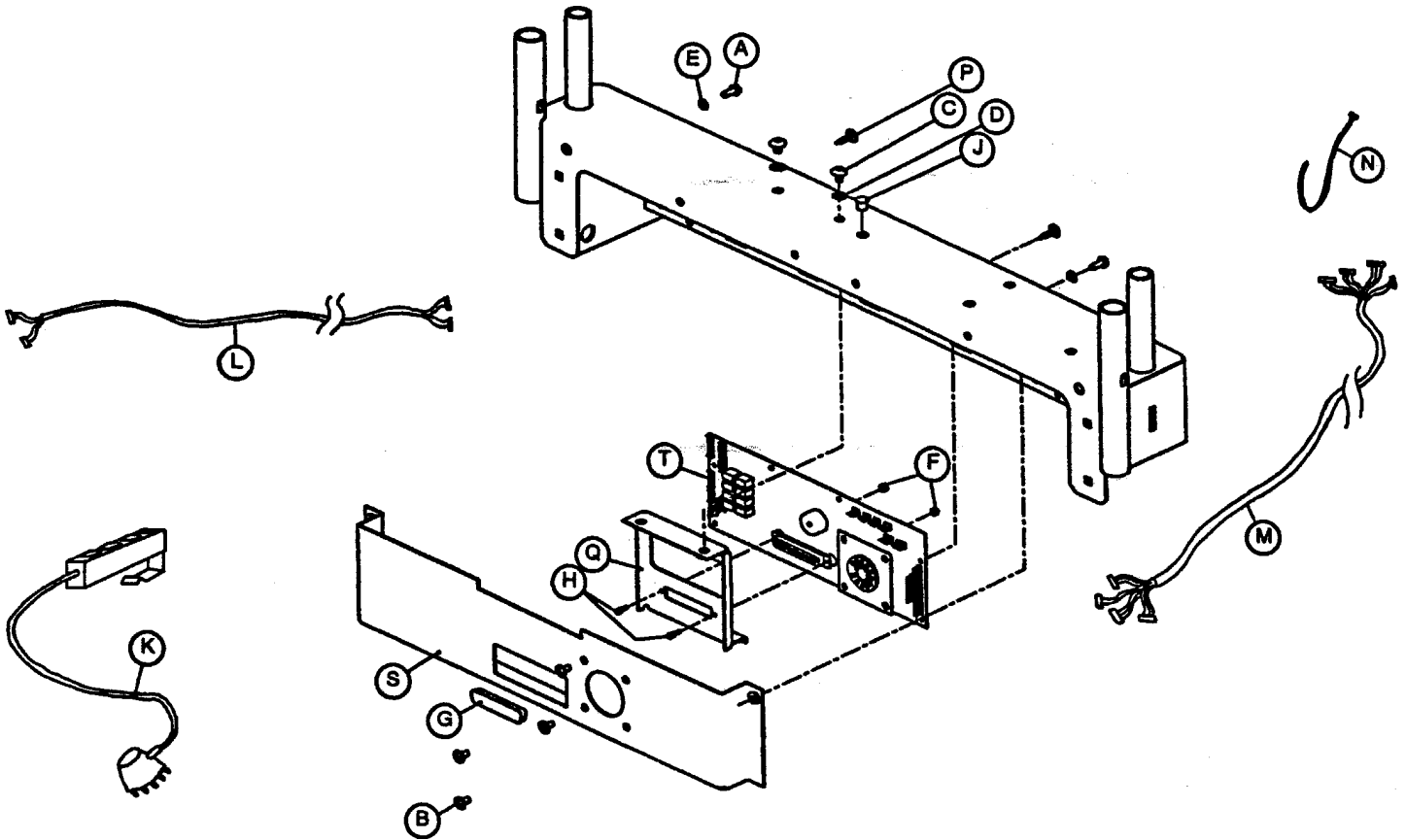
Assembly part number 2025-30-204



Item	Part No.	Part Name	Qty.
A	7-49	Truss Hd. Screw	2
B	13-10	Ext. Tooth Lock Washer	2
C	16-7	Fiberlock Nut	2
D	59-710	Static Cap	1
E	59-727	Jack Screw	2
F	2025-30-803	Nurse Call Cable	1
G	2025-30-806	Battery Cable	1
H	2025-32-71	Battery Enclosure	1
J	3000-303-113	Cable Tie	7
K	3001-303-16	PCB Mounting Bracket	1
L	3000-303-871	Battery	1
M	3001-303-850	Docker Cable (not shown)	1

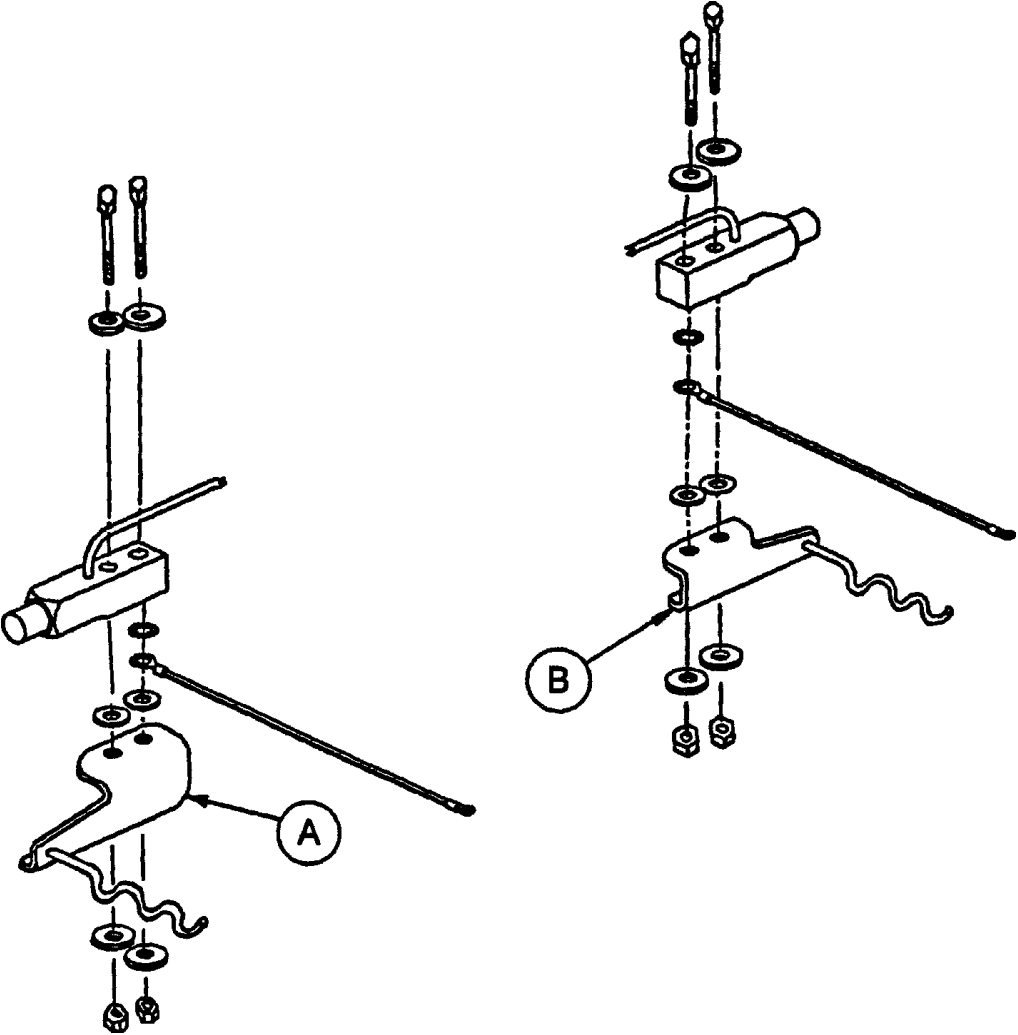
Pendant Port Option Assembly, Motion Only

Assembly part number 2025-30-205



Item	Part No.	Part Name	Qty.
A	3-124	Hex Washer Hd. Screw	2
B	4-302	Hex Soc. But. Hd. Cap Screw	4
C	7-49	Truss Hd. Screw	2
D	13-10	Ext. Tooth Lock Washer	2
E	13-18	Ext. Tooth Lock Washer	2
F	16-7	Fiberlock Nut	2
G	59-710	Static Cap	1
H	59-727	Jack Screw	2
J	59-738	Dome Plug	1
K	2025-30-10	Pendant Cable Ass'y	1
L	2025-30-804	Pendant Port Cable	1
M	2025-30-805	Head Wall Interface Cable	1
N	3000-300-113	Cable Tie	5
P	3000-300-115	Standoff	4
Q	3001-303-11	Bracket	1
R	3001-314-900	Head Wall IFC PCB	1
S	3001-340-31	H.W. Enclosure w/Std. Port	1
T	3001-303-850	Docker Cable (not shown)	1

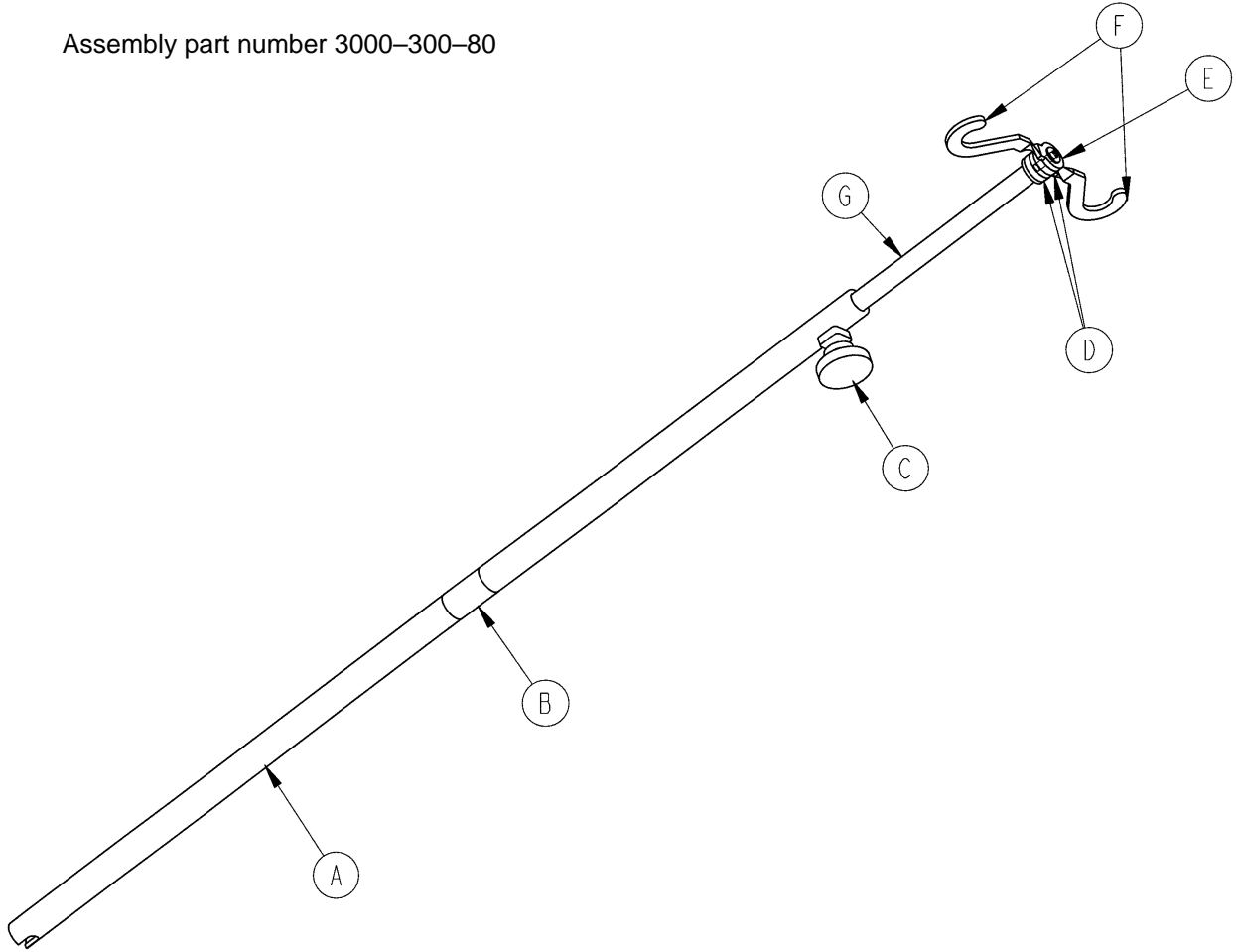
Litter Drainage Bag Hooks Option Assembly



Item	Part No.	Part Name	Qty.
A	2025-30-226	Isolated Foley Bag Hook, Rt.	1
B	2025-30-227	Isolated Foley Bag Hook, Lt.	1

Removable I.V. Pole Assembly

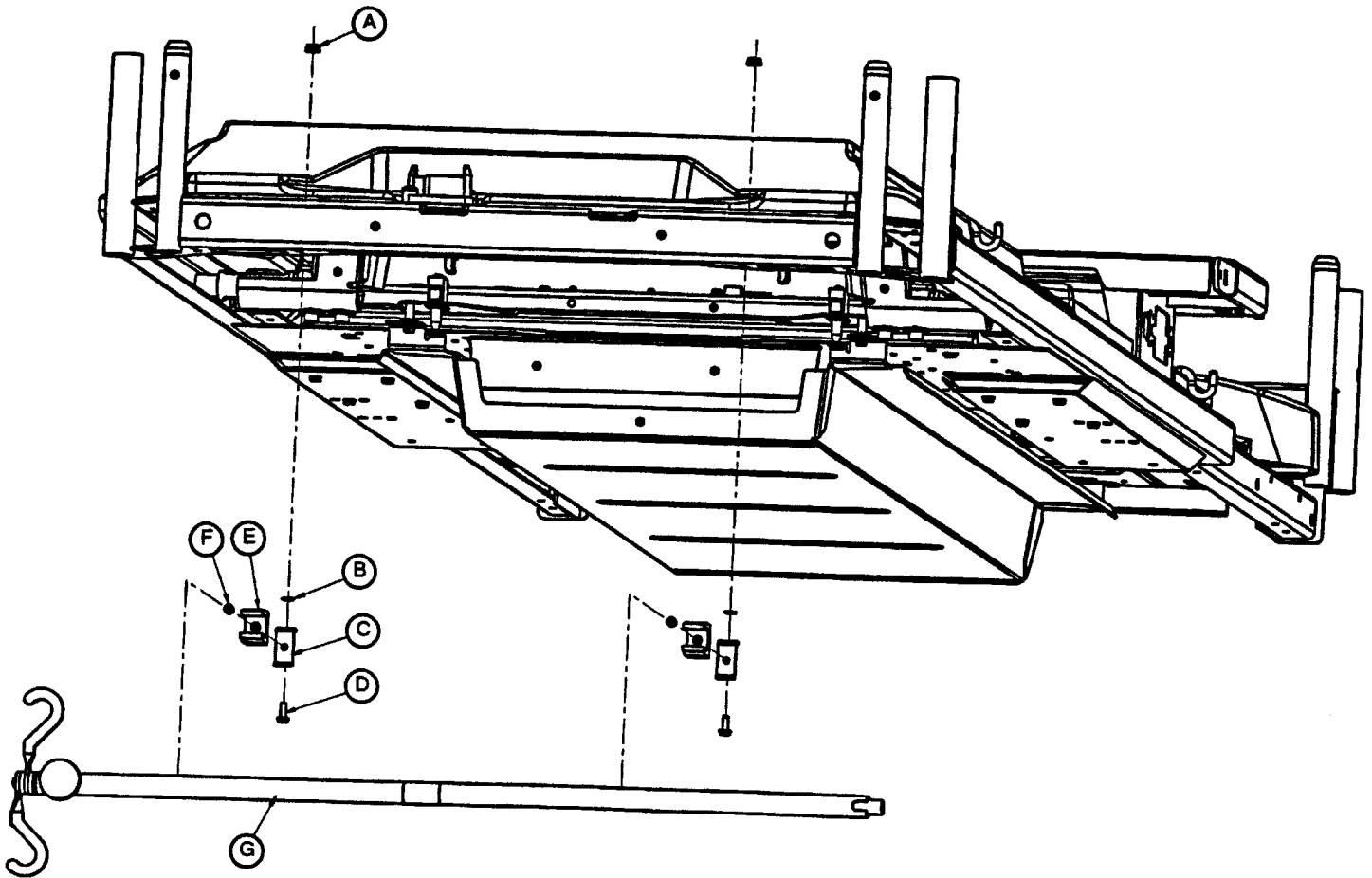
Assembly part number 3000-300-80



Item	Part No.	Part Name	Qty.
A	3000-300-81	Outer Tube	1
B	3000-300-89	Label	1
C	24-50	Fluted Knob	1
D	52-17	Spacer	2
E	7-40	Phillips Truss Hd. Screw	1
F	1010-59-16	I.V. Hook	2
G	3000-300-85	Inner Tube Assembly	1

Removable I.V. Pole Mounting Assembly

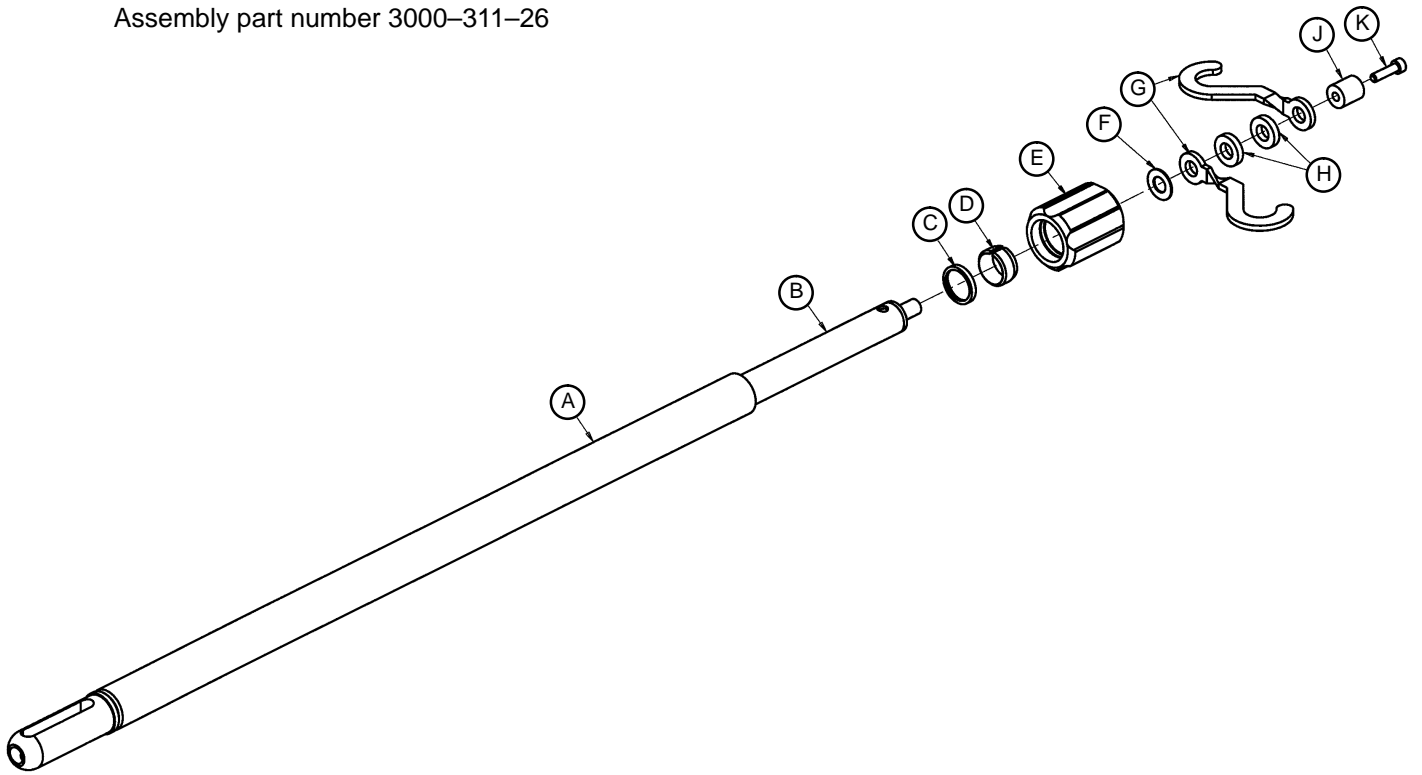
Assembly part number 3000-338-10



Item	Part No.	Part Name	Qty.
A	6-74	Flange Nut	2
B	13-18	External Tooth Lock Washer	2
C	3001-300-87	Mounting Bracket	2
D	3-124	Hex Washer Hd. Screw	2
E	958-1-224	I.V. Clip	2
F	2-31	Round Hd. Screw	2
G	(page 108)	I.V. Pole Assembly	1

Permanent I.V. Pole Assembly

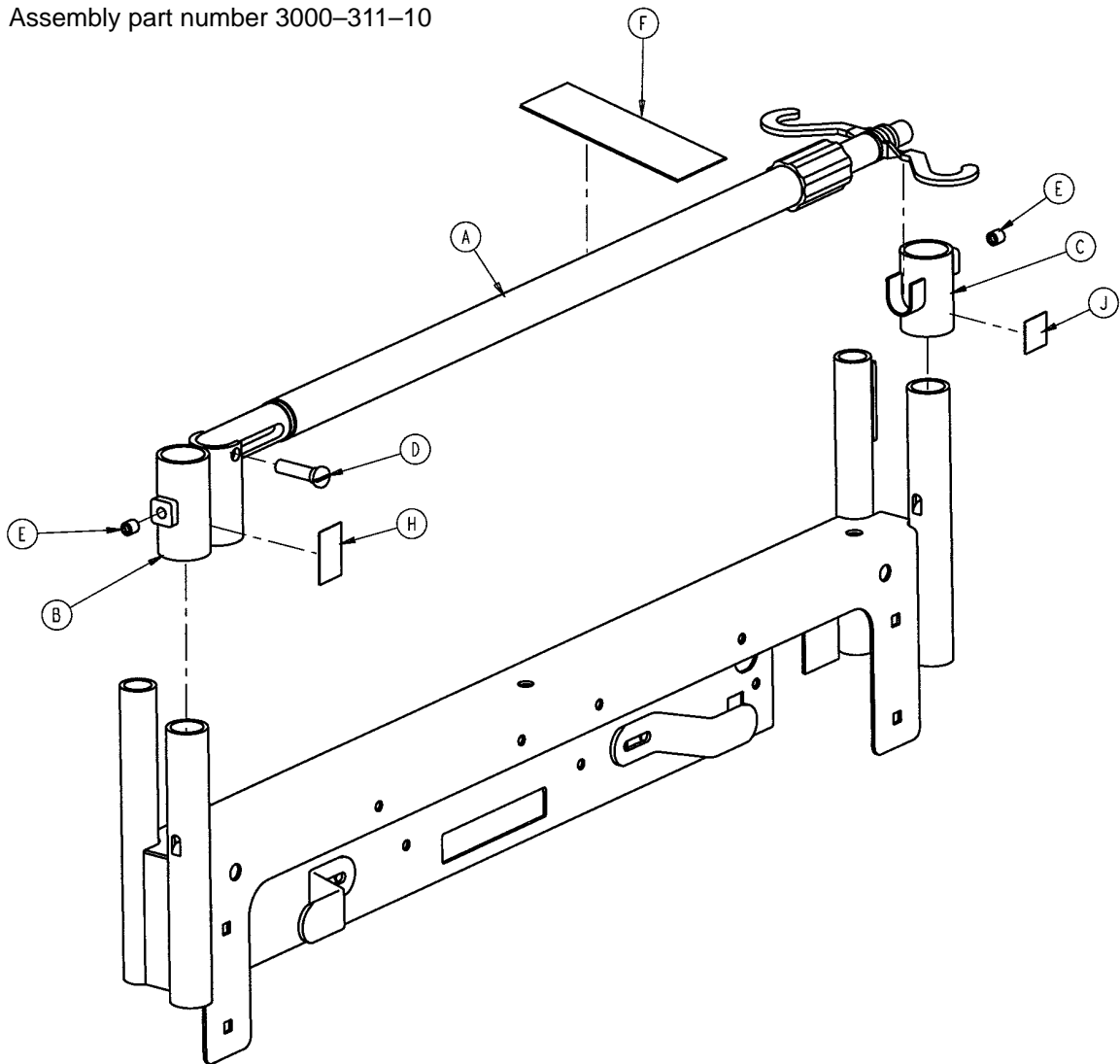
Assembly part number 3000-311-26



Item	Part No.	Part Name	Qty.
A	1010-59-24	Base Tube Assembly	1
B	1010-59-30	Extension Tube Assembly	1
C	1210-110-46	Back-Up Ring	1
D	1210-110-47	Lock Ring	1
E	1210-110-49	Actuator	1
F	14-20	Nylon Flat Washer	1
G	1010-59-16	I.V. Hook	2
H	52-17	Nylon Spacer	2
J	3000-311-19	End Spacer	1
K	4-8	Socket Hd. Cap Screw	1

Permanent I.V. Pole Mounting Assembly, Head End

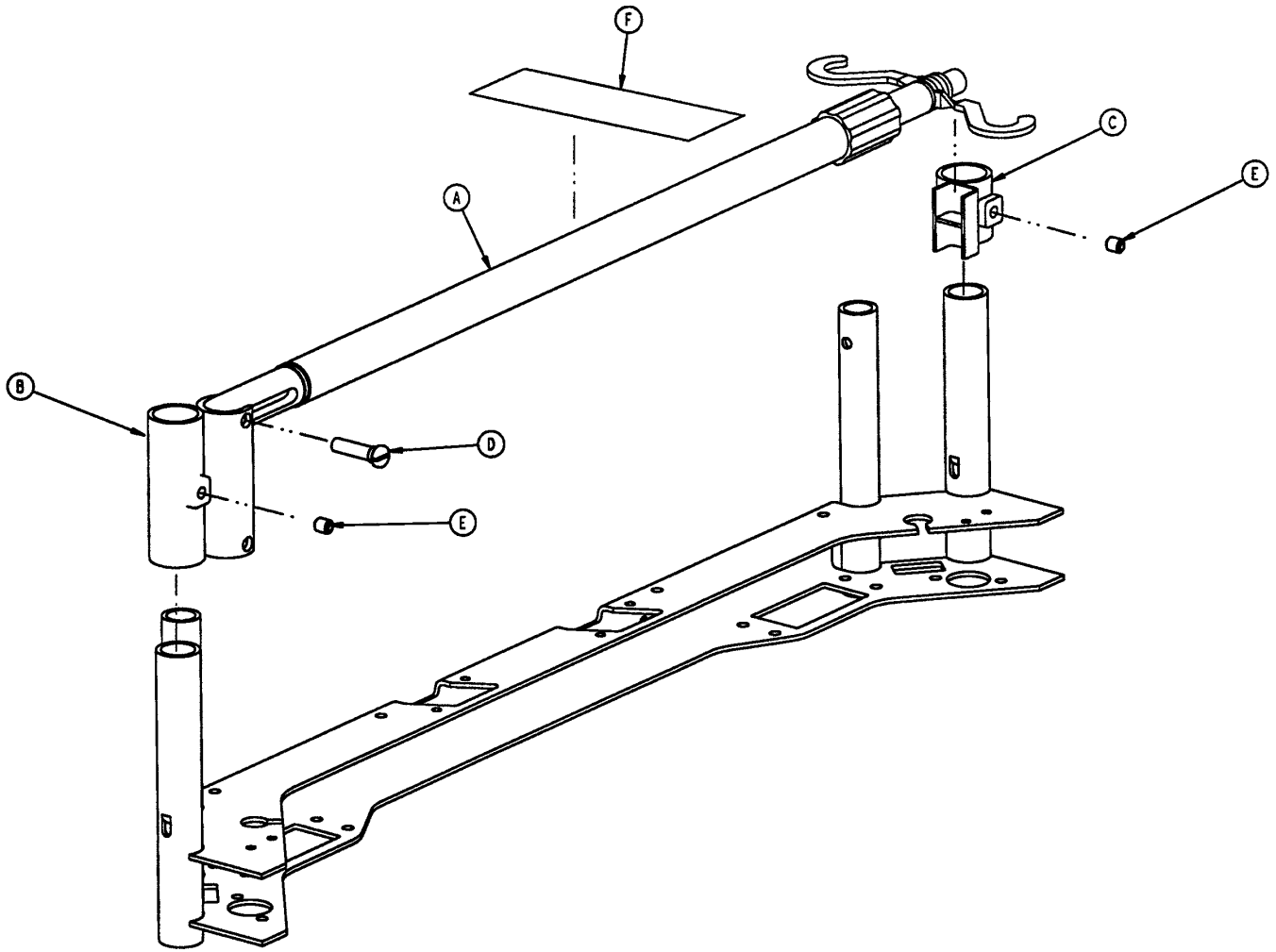
Assembly part number 3000-311-10



Item	Part No.	Part Name	Qty.
A	(page 110)	I.V. Pole Assembly	1
B	3000-311-11	I.V. Receptacle Assembly	1
C	3000-311-16	I.V. Rest Assembly	1
D	1015-24-35	Retaining Pin	1
E	21-140	Set Screw	2
F	3000-311-5	Spec. Label	1
H	3000-311-15	Receptacle Label	1
J	3000-311-6	Cradle Label	1

Permanent I.V. Pole Mounting Assembly, Foot End

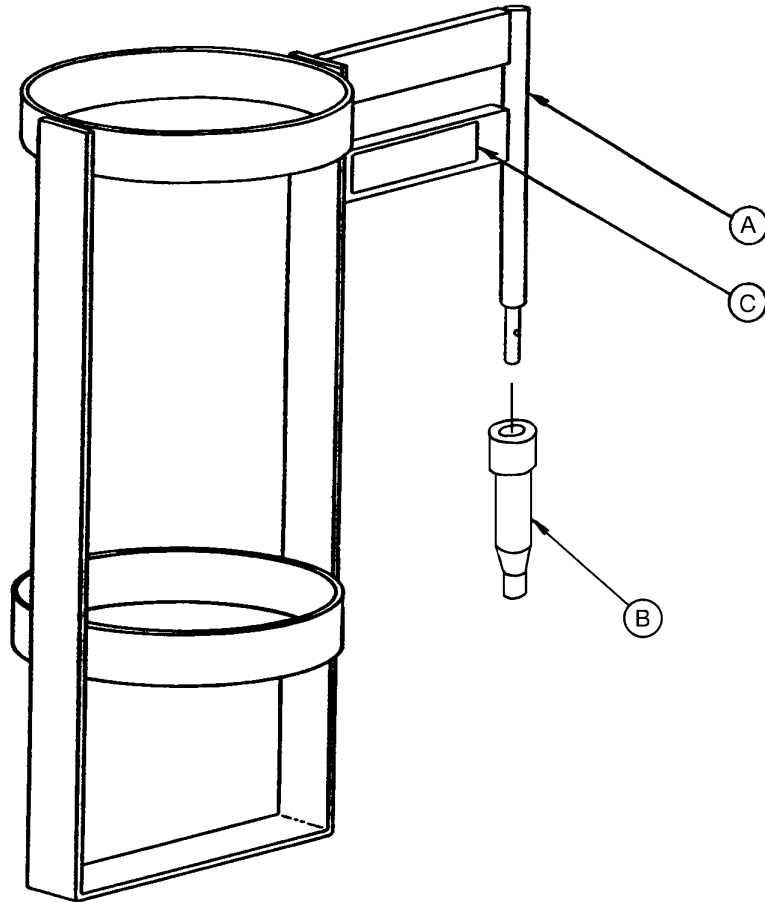
Assembly part number 2025-111



Item	Part Name	Part No.	Qty.
A	(page 110)	I.V. Pole Assembly	1
B	3000-311-11	I.V. Receptacle Assembly	1
C	3000-312-35	I.V. Cradle Assembly	1
D	1015-24-35	Retaining Pin	1
E	21-140	Set Screw	2
F	3000-311-5	Specification Label	1

Upright Oxygen Bottle Holder Assembly

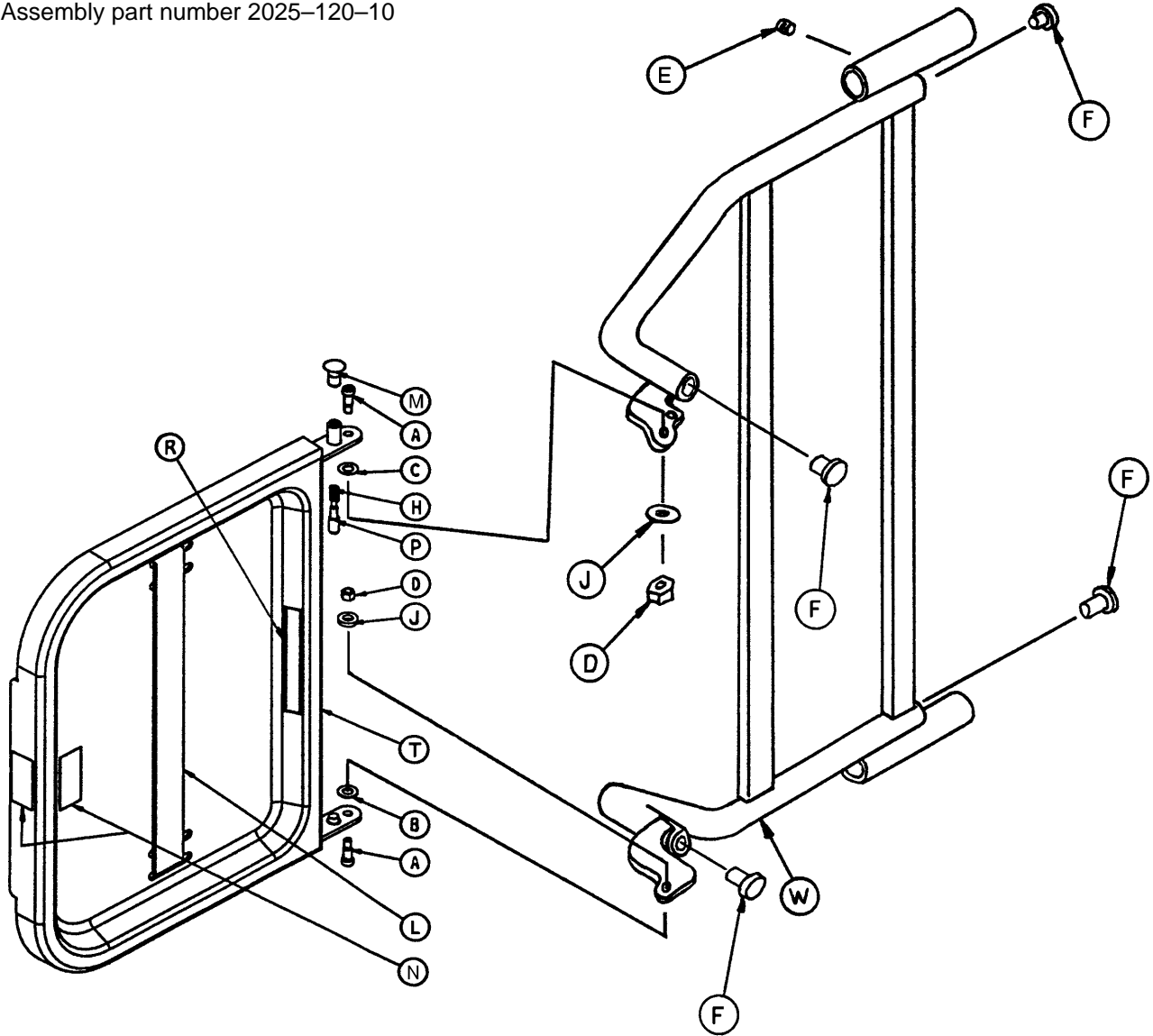
Assembly part number 2025-150-10



Item	Part No.	Part Name	Qty.
A	1010-30-11	Upright Bottle Holder	1
B	2025-150-1	Bottle Holder Adapter	1
C	2025-150-2	Specification Label	1

Defibrillator Tray Assembly

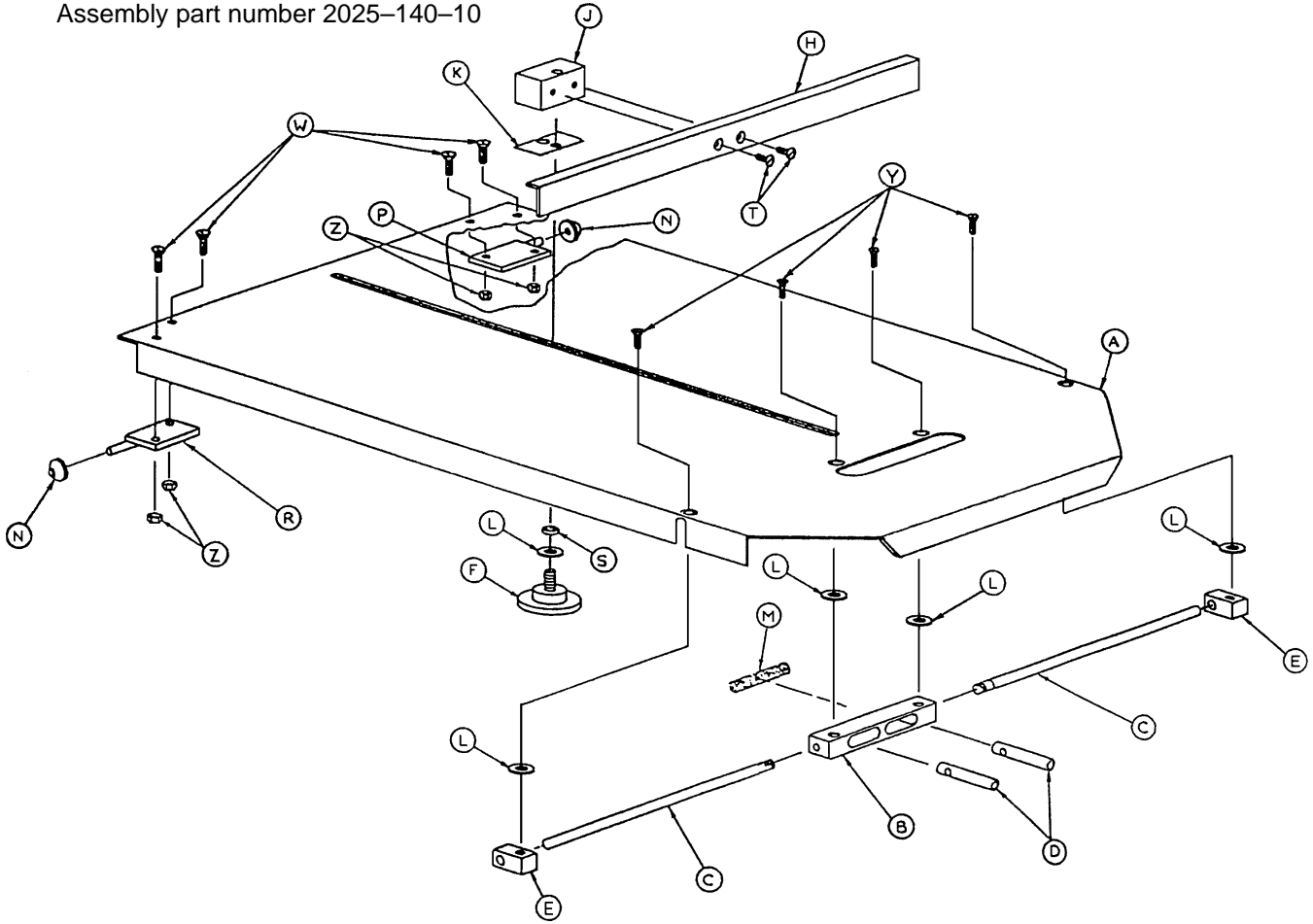
Assembly part number 2025-120-10



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	8-49	Soc. Hd. Shoulder Bolt	2	L	1010-50-21	Long Strap	1
B	14-20	Thrust Washer	1	M	1010-50-50	Knob	1
C	14-21	Thrust Washer	1	N	1010-50-57	Max. Weight Label	4
D	16-28	Fiberlock Nut	2	P	1010-50-242	Lock Pin	1
E	21-17	Set Screw	4	R	2025-120-5	Equipment Label	1
F	37-214	Hole Plug	4	S	2025-120-6	Specification Label	1
H	38-133	Spring	1	T	2025-120-18	Tray Assembly	1
J	52-17	Spacer	2	W	2025-120-25	Pivot Weldment Frame	1
K	1010-50-19	"Push/Pull" Label	1				

Fowler X-Ray Cassette Tray Assembly

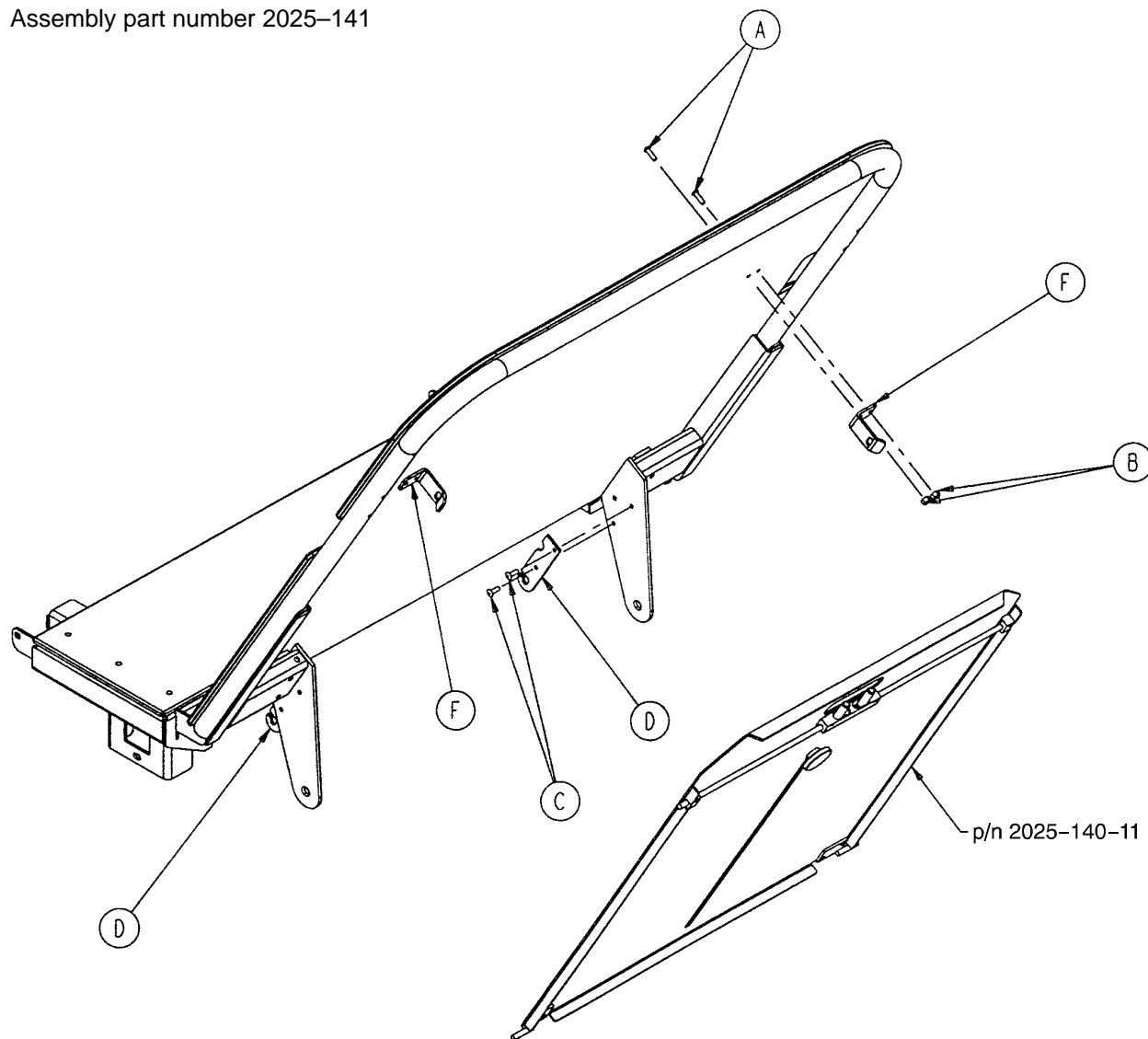
Assembly part number 2025-140-10



Item	Part No.	Part Name	Qty.
A	2025-140-1	Tray	1
B	1020-23-16	Post Housing	1
C	2025-140-2	Actuating Rod	2
D	926-23-64	Post	2
E	1010-23-37	Rod Guide	2
F	1020-23-21	Knob	1
H	1010-23-28	Tray Angle	1
J	926-23-70	Block Assembly	1
K	926-23-69	Washer	1
L	14-3	Washer	1
M	38-122	Compression Spring	1
N	1020-23-26	Spacer	2
P	1020-23-19	Tray Hinge, Right	1
R	1020-23-20	Tray Hinge, Left	1
S	926-23-71	Bushing	1
T	1-20	Flat Hd. Mach. Screw	2
W	4-149	Hex Soc. But. Hd. Cap Screw	4
Y	1-22	Flat Hd. Screw	4
Z	16-3	Nylock Nut	4
AA	1010-23-19	Tray Removal Label	1
AB	2025-140-25	Specification Label	1

Fowler X-Ray Cassette Mounting Assembly

Assembly part number 2025-141



Item	Part No.	Part Name	Qty.
A	4-149	Hex Soc. But. Hd. Cap Screw	4
B	16-3	Self Locking Nut	4
C	25-50	Pop Rivet	4
D	2025-140-3	Tray Hinge	2
F	1020-23-14	Tray Latch	2

Warranty

Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

Extended (Parts and Labor)

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Standard (Labor Only):

- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Basic (Parts Only):

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

Please call your local representative, or call (800) 327-0770 for further information

Warranty

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.



6300 Sprinkle Road, Kalamazoo, MI 49001-9799

(800) 327-0770

DH 1/97 2025-100-5 REV D