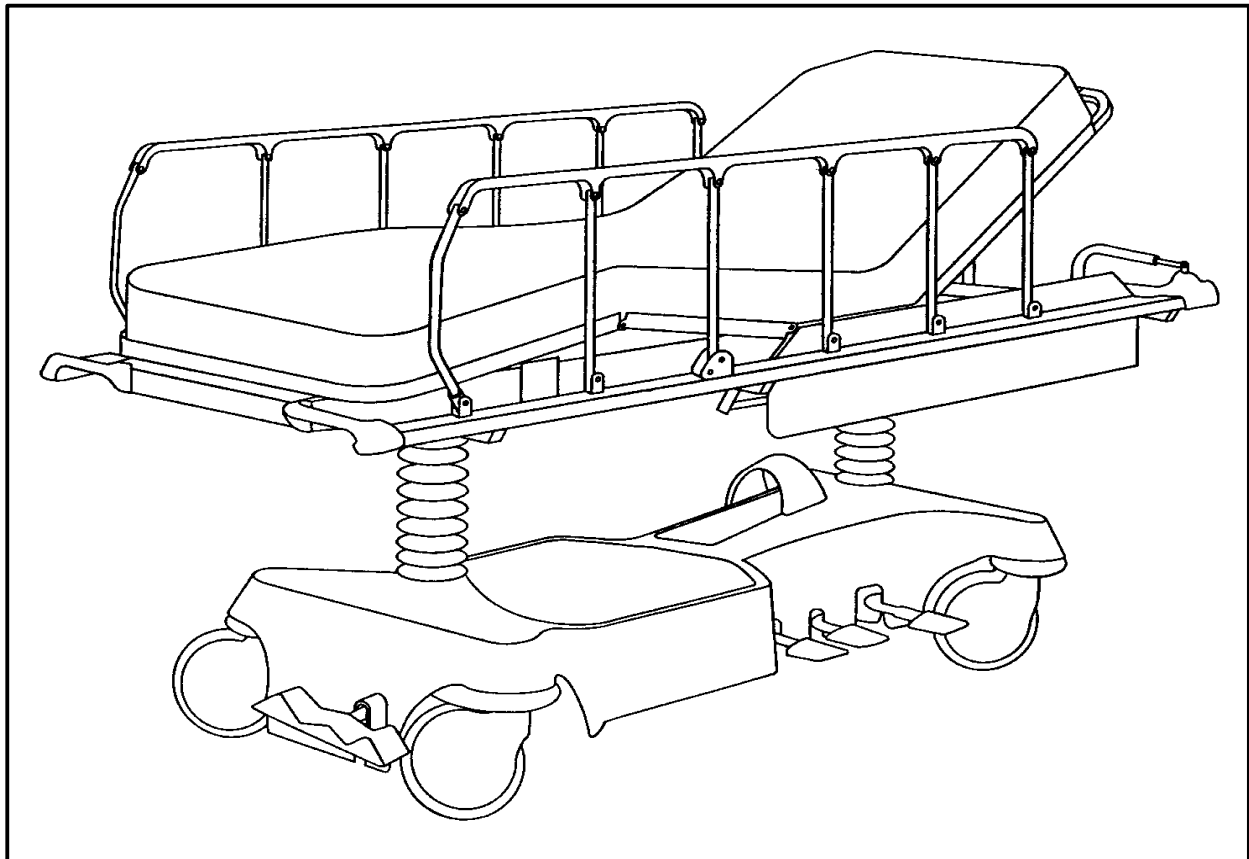


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**IMPORTANT**  
File in your  
maintenance  
records

**stryker**<sup>®</sup>  
Medical



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## **Renaissance Series**

**1020 Full-Length X-Ray Emergency Room Stretcher**  
For stretchers with serial numbers of 9711034756 and above

### **MAINTENANCE MANUAL**

For Parts or Technical Assistance  
1-800-327-0770

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# Introduction

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## INTRODUCTION

This manual is designed to assist you with the operation and maintenance of the 1020 Full–Length X–Ray Emergency Room Stretcher. Read it thoroughly before using the equipment or beginning any maintenance on it.

## SPECIFICATIONS

Maximum Weight Capacity	400 pounds
Overall Bed Length/Width	86.5"/31.25"
Minimum/Maximum Bed Height	26"/39.25"
Bed Weight w/Accessories	290 pounds
Fowler Angle	0 to 90 degrees
Trendelenburg/Reverse Trendelenburg	–15 degrees to +18 degrees

## WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

---

### WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

---

### CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

---

### NOTE

This provides special information to make maintenance easier or important instructions clearer.

---

### WARNING

Patients should be discouraged from sitting directly on the ends of the stretcher. Excessive weight will cause the litter surface to tip up, possibly causing patient injury.

Always apply the caster brakes when a patient is getting on or off the stretcher. Push on the stretcher to ensure the brakes are securely locked. Always engage the brakes unless the stretcher is being moved. Injury could result if the stretcher moves while a patient is getting on or off the stretcher.

---

# Preventative Maintenance

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## CHECKLIST (PERFORM A MIMIMUM OF BIANNUALLY)

- \_\_\_\_\_ All fasteners secure (reference all assembly prints)
- \_\_\_\_\_ Siderails move and latch properly (page 7)
- \_\_\_\_\_ Engage brake pedal and push on the stretcher to ensure all casters lock securely (page 17)
- \_\_\_\_\_ Steer function working properly
- \_\_\_\_\_ All casters secure and swivel properly
- \_\_\_\_\_ Body restraints working properly
- \_\_\_\_\_ I.V. pole intact and operating properly (page 75– 84)
- \_\_\_\_\_ Oxygen bottle holder intact and operating properly
- \_\_\_\_\_ Fowler operates and latches properly
- \_\_\_\_\_ Trendelenburg/Reverse Trendelenburg operating properly
- \_\_\_\_\_ No rips or cracks in mattress cover
- \_\_\_\_\_ Transfer boards intact and operating properly (page 53 & 54)
- \_\_\_\_\_ Arm board support levers intact and operating properly (page 55)
- \_\_\_\_\_ Ground chain intact
- \_\_\_\_\_ No leaks at hydraulic connections
- \_\_\_\_\_ Hydraulic jacks holding properly (page 12)
- \_\_\_\_\_ Hydraulic drop rate set properly (page 14)
- \_\_\_\_\_ Hydraulic oil level sufficient (page 13)
- \_\_\_\_\_ Lubricate where required (page 17)
- \_\_\_\_\_ X-Ray Tray slide tracks cleaned of dust and debris
- \_\_\_\_\_ Accessories and mounting hardware in good condition and working properly

Serial No. \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Completed By: \_\_\_\_\_

Date: \_\_\_\_\_

# Cleaning

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.\*

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi-Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in **dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly.** If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components.

## NOTE

Failure to follow the above directions when using these types of cleaners may void this product's warranty.

## REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

# Service Information

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## PNEUMATIC FOWLER ADJUSTMENT

### Required Tools:

3/32 Hex Allen Wrench	5/8 Open End Wrench
1/8 Hex Allen Wrench	Channel Lock Pliers
3/16 Hex Allen Wrench	Towel or Cloth
7/16 Open End Wrench	Thread "Locktite"

### Adjustment Procedure:

1. Refer to drawing 1020–31–10 (Pneumatic Fowler Assembly, page 57).
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 3/32 hex Allen wrench, remove set screws (R), located in center of yokes (E).
4. Wrap a towel or cloth around the gas cylinder actuator shaft(s) so as not to mark the shaft. Using channel lock pliers, turn actuator shaft(s) into yoke(s) (E) until tight.
5. Using thread locktite, reinstall set screws (R).
6. While holding the jam nut spacers (H) with a 5/8 open end wrench, turn the adjustment screws (J) using a 3/16 hex Allen wrench until they JUST touch the cylinder pins.
7. Bring the Fowler fully down, and with the handle fully released, using a 1/8 hex Allen wrench, tighten the bottom set screws (P) so the handle is lifted 1/8–1/4 inch above the spine tube. Both set screws must touch the handle. Using a 7/16 open end wrench, tighten the jam nuts (O) on these set screws.
8. Be sure the Fowler will travel from flat to at least 90 degrees. If it doesn't, turn each adjustment screw (J) clockwise 1/2 turn. Repeat until at least 90 degrees of travel is achieved.
9. Lower the Fowler to a 5–10 degree angle and release the handle. Apply approximately 50 pounds downward to the end of the Fowler. If either side drifts down, turn the adjustment screw (J) on that side 1/4 turn counterclockwise. Repeat until the Fowler is firm with 50 pounds applied.
10. While holding the adjustment screws (J), tighten the jam nut spacers (H).

## TRANSFER BOARD COUNTERBALANCE ADJUSTMENT

### Required Tools:

7/16 Open End Wrench

### Adjustment Procedure:

1. Raise the transfer board to the full up position.
2. Unhook the extension spring at the eye bolt.
3. Using a 7/16 open end wrench, loosen the jam nut at the eye bolt.
4. Adjust the eye bolt to the desired position.
5. Tighten the jam nut.
6. Hook the extension spring to the eye bolt.
7. Allow the transfer board to lower on its own.
8. Repeat steps 1–7 until the desired counterbalance is achieved.

# Service Information

---

## SIDERAIL LATCH ADJUSTMENT

### Required Tools:

1/8 Hex Allen Wrench

---

### WARNING

The siderail latch adjustment is pre-set at the factory, and should not normally need adjustment. If adjustment must be done, it is important to follow the procedure below. If it is not done properly, injury could occur.

---

### Adjustment Procedure:

1. Using a 1/8 hex Allen wrench, adjust the hex Allen screw located on the latch assembly opposite the latch. Turning the screw clockwise will **DECREASE** the amount of "play" in the latching mechanism. Turning counterclockwise will **INCREASE** the amount.

### NOTE

The amount of "play" in the siderail, when in full up engaged position, should be approximately 1/8 to 3/16".

---

### CAUTION

Too much "play" when the siderail is in the full up engaged position will give the siderail the appearance of being unstable and could also cause premature wearing of the latch system.

Too little "play" will obstruct the latch and keep it from engaging completely in the full up position, which may cause damage to the latch and/or injury to the patient or user.



# Service Information

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## PEDAL LINKAGE ADJUSTMENT – DUAL SIDE CONTROL BASE

### Required Tools:

3/32 Hex Allen Wrench

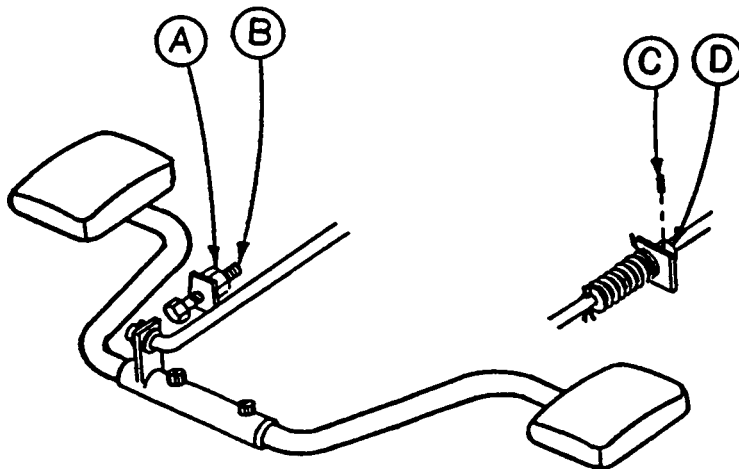
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden blocks (10 – 12 inches in length)

### Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. To adjust the foot end descent pedal, use a 5/32 hex Allen wrench to loosen the set screw (C) in the stop collar (D) on the release rod. Hold the pedal parallel to the floor and slide the collar up to the bracket on the release rod. Tighten the set screw on the stop collar. Be sure the head end and foot end descent pedals are level with each other. Repeat for the head end pedal, if necessary.
4. Once the pedals are level, be sure the paddle on the end of the release rod for the foot end jack is slightly touching the actuating stem on the jack base. If it is not, use a 3/32 hex Allen wrench to loosen the set screw on the paddle hub. Adjust the paddle to **JUST** touch the stem of the jack. Tighten the set screw in the paddle hub. Repeat for the head end jack, if necessary.
5. Depress the pedal for the foot end jack. The jack should start to descend about the same time the paddle on the end of the rod contacts the sleeve on the jack actuating stem. The bracket on the foot pedal body should hit the stop screw (B). Any further movement could cause damage to the stem components inside the jack housing. To adjust the stop screw, use a 1/2 open end wrench to loosen the hex jam nut (A). Turn the screw and re-tighten the hex jam nut. Repeat for the head end jack.
6. Pump the litter up to full height.
7. Step on both descent pedals at the same time. Both ends of the litter should lower with the foot end lowering slightly faster than the head end. If it does not, refer to the procedure for adjusting the jack descent rate.
8. Remove the wooden blocks supporting the base hood. Use the pedal cut-outs on the side of the hood as a guide for proper re-positioning.



# Service Information

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## PEDAL LINKAGE ADJUSTMENT – DUAL END CONTROL BASE

### Required Tools:

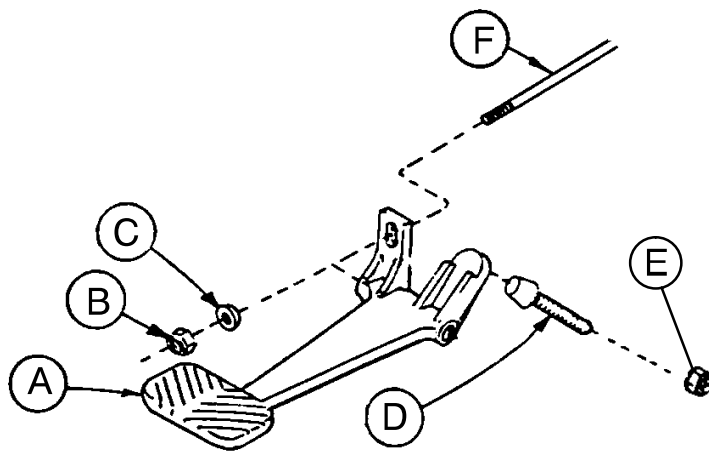
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden Blocks (10 – 12 inches in length)

### Adjustment Procedure:

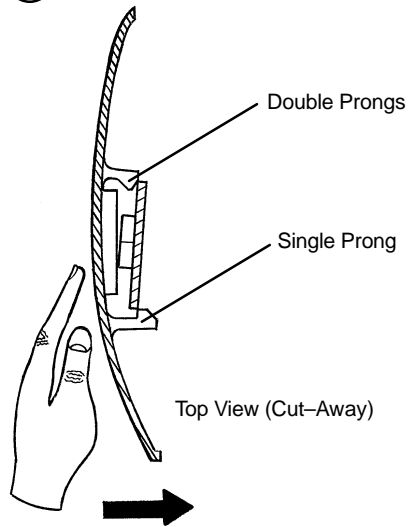
1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent pedals should be level with each other and there should be approximately 4 inches between the floor and the bottom of the pedal. To raise the pedal height, use a 1/2 open end wrench to loosen the hex jam nut (E). Using your hand, turn the screw (D) into the bracket. To lower the pedal height, loosen the screw. Tighten the hex jam nut (E) after the correct height is achieved.
4. Once the pedals are level, the release rod can be adjusted. Using a 7/16 wrench, turn nut (B) clockwise to shorten the release length and counterclockwise to increase the length.
5. Depress the pedal and be sure the jack descent is triggered when the pedal is approximately one inch from the floor. The descent should stop when the pedal is released and the jack height should hold. Repeat the above procedures for the descent pedal at the other end of the bed.
6. After adjusting each descent pedal individually, depress both pedals at the same time. Both jacks should start descending when the pedals are approximately one inch from the floor. The foot end should lower slightly faster than the head end. If it does not, see procedure for adjusting the jack descent rate.
7. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.



# Service Information

## CASTER COVER INSTALLATION AND REMOVAL

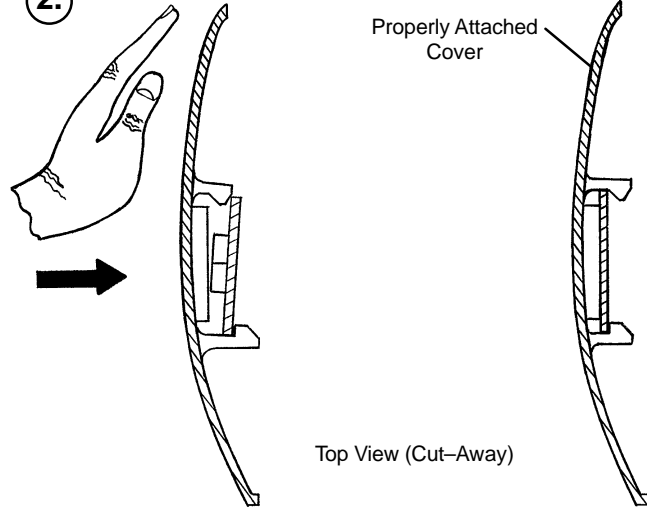
1.



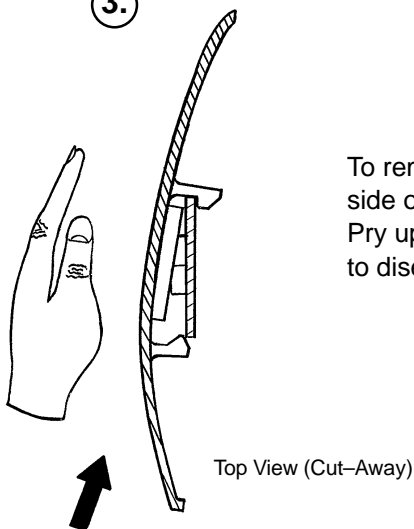
Looking through the larger of the two side cut-outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

Push with palm on cover until double prongs engage.

2.



3.



To remove wheel cover, insert large screwdriver into cut-out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.

# Service Information

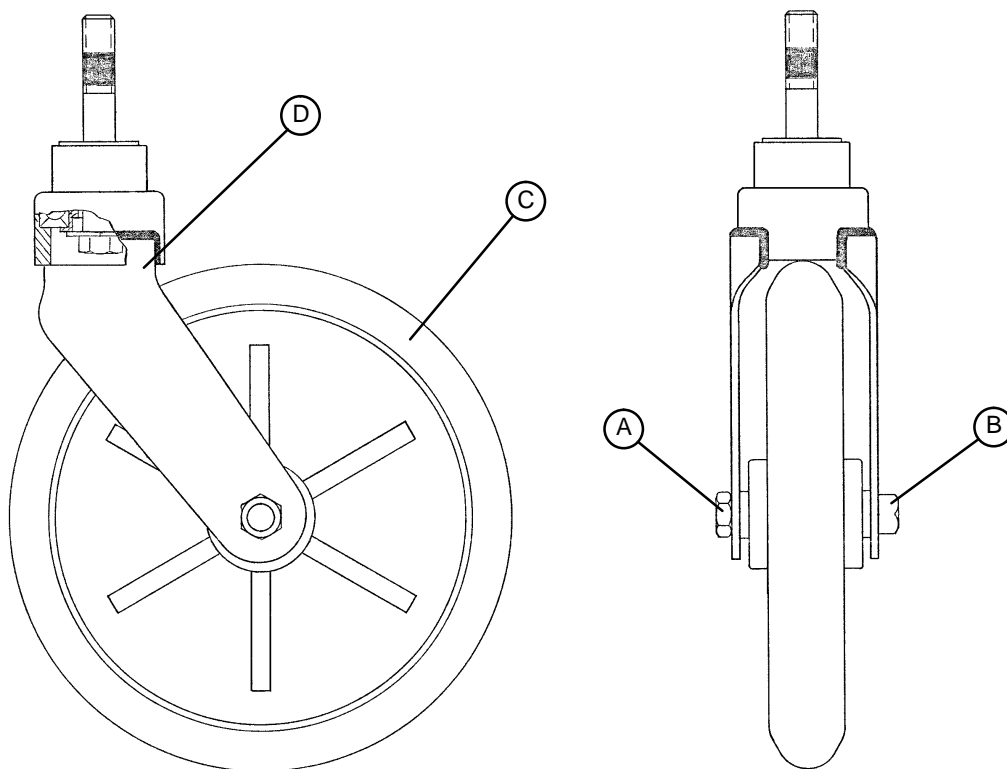
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## CASTER MAINTENANCE

### Required Tools:

5/8" Wrench  
11/16" Wrench

### Maintenance Procedure:



1. Remove the plastic caster cover (see page 10).
2. Using the 5/8" wrench and the 11/16" wrench, remove the centerlock nut (item A) from the through bolt (item B) for the caster wheel.
3. Support the corner of the stretcher where the wheel is being removed and remove the through bolt (item B) and the molded wheel (item C) .
4. Clean the through bolt, molded wheel, and the inside of the caster horn (item D) removing any dirt and debris. Ensure the bearings in the molded wheel spin freely and easily.
5. Replace the molded wheel and the through bolt.
6. Replace the centerlock nut on the through bolt and use the 5/8" and 11/16" wrenches to tighten it securely.

\* See page 27 for replacement part numbers.

# Service Information

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## HYDRAULIC TROUBLESHOOTING

### NOTE

Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 8 or page 9).

PROBLEM/SYMPTOM	SOLUTION
Jack will not raise to full height.	Add hydraulic fluid (see p.13). Check for leaks.
Jack will not hold in raised position.	Close the needle valve completely. If the jack holds, replace valve #1 (see p. 15). If the jack does not hold, replace valve #2 (see p. 16).
Jack will not pump up and the jack actuator rod <b>does not</b> move.	Close the needle valve. If the jack will now pump up, replace valve #1. If the jack still will not pump up after closing the needle valve, replace valve #3 (see p. 16).
Jack will not pump up but the jack actuator rod <b>does</b> move when the pump pedal is activated.	Replace valve #2 (see p. 16).
Jack will not pump up and the jack actuator rod may or may not move.	Remove excess air (vacuum) in system (see p. 13).

Contact Stryker technical service at 1-800-327-0770 for further assistance.

# Service Information

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## CHECKING HYDRAULIC FLUID LEVEL

### Required Tools:

3/8 Open End Wrench

3/4 Open End Wrench

### Procedure:

---

#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

---

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
  2. Lift base hood off base frame and set aside.
  3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
  4. Lower the jack to the full down position.
  5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
  6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020-70-475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.
- 

#### CAUTION

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Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

## REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

### Procedure:

1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure (page 8 or page 9).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

# Service Information

---

## JACK DESCENT RATE ADJUSTMENT

### Required Tools:

Screwdriver

Bungee Cords (or equivalent)

### Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the bungee cords, support the base hood.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.
4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

### NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

### NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

# Service Information

## HYDRAULIC CHECK VALVE REPLACEMENT

### Required Tools:

3/8 Open End Wrench  
 3/4 Open End Wrench  
 7/32 Hex Allen Wrench

Stiff Wire (with bent, pointed end)  
 Torque Wrench (with Ft. Lbs. adjust.)  
 1/2 Inch Diameter Rod

Small Needle Nose Pliers

### Replacement of Valve #1

#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the stretcher.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Lower the jack to full down position. The actuator must be manually lowered while depressing the appropriate release pedal.
4. Remove the pin body assembly (4) with a 3/4 open end wrench and discard the housing gasket (5).

#### NOTE

Although the hydraulic fluid is not under pressure, some fluid loss will occur. The fluid loss should be minimal but covering the floor is advisable.

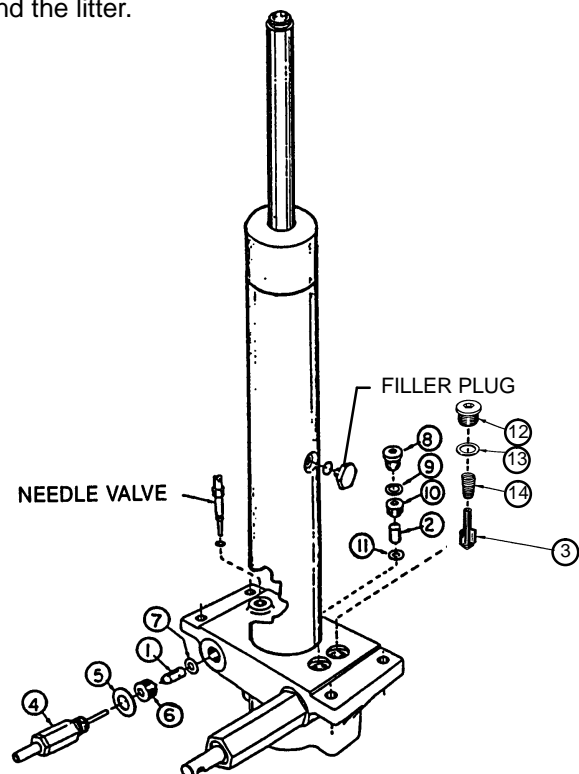
5. Using a 7/32 hex Allen wrench, remove the valve plug (6).
6. Using a stiff wire with a bent, pointed end, remove and discard the valve (1) and the seal (7).
7. Install the new seal (7) flat to the bottom of its hole with a 1/2 inch diameter rod and install the new valve (1) with the beveled end out (as shown in the illustration).
8. Install the valve plug (6) with the countersunk end first and the beveled end out. Tighten to 10 foot pounds torque.
9. Install the pin body assembly (4) with the new housing gasket (5) and tighten to 10 foot pounds torque.
10. Pump up the jack to the maximum height. Apply weight to be sure the jack holds its position and there are no hydraulic leaks before replacing the base hood and the litter.

ITEM	PART NO.	PART NAME
1	926-20-153	Check Valve
2	926-20-153	Check Valve
3	715-1-341	Poppet
4	715-100-312	Pin Housing Assembly*
	715-270-100	Valve Assembly**
5	715-1-330	Housing Gasket
6	715-1-309	Valve Plug
7	926-20-154	Seal
8	715-1-101	Base Plug
9	926-20-156	Seal
10	715-1-309	Valve Plug
11	926-20-154	Seal
12	715-1-301	Base Plug
13	926-20-156	Seal
14	390-2-134	Conical Comp. Spring

\* Used on jack part number 715-100-310.

\*\* Used on jack part number 715-270-10.

(see label on side of jack reservoir for jack part number)





# Service Information

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## HYDRAULIC CHECK VALVE REPLACEMENT (CONT'D)

### Replacement of Valve #2

---

#### **WARNING**

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

---

1. Remove the base plug (8) and discard the seal (9).
2. Remove the valve plug (10).
3. Using a stiff wire with a bent, pointed end, remove the valve (2) and the seal (11) and discard the seal.
4. Install the new seal (11) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (2) with the beveled end out (as shown in the illustration).
6. Install the valve plug (10) and tighten to 10 foot-pounds torque.
7. Install the new seal (9) with the base plug (8) and tighten to 10 foot-pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

### Replacement of Valve (Poppet) #3

---

#### **WARNING**

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

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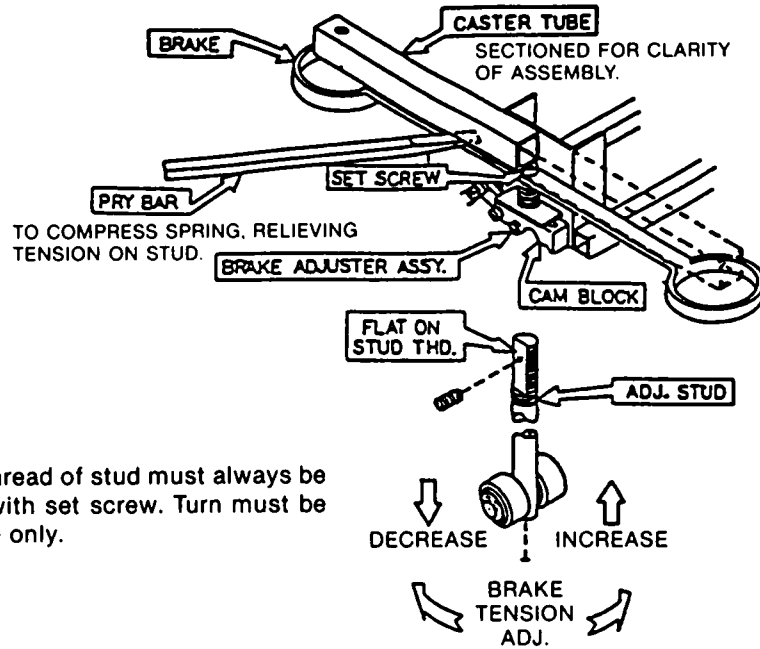
1. Remove the base plug (12) and discard the seal (13).
2. Remove the compression spring (14).
3. Using a small needle nose pliers, remove the poppet (3).
4. Install the new poppet (3).
5. Install the compression spring (14).
6. Install the new seal (13) and the base plug (12) and tighten to 10 foot-pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.

# Service Information

## BRAKE ADJUSTMENT

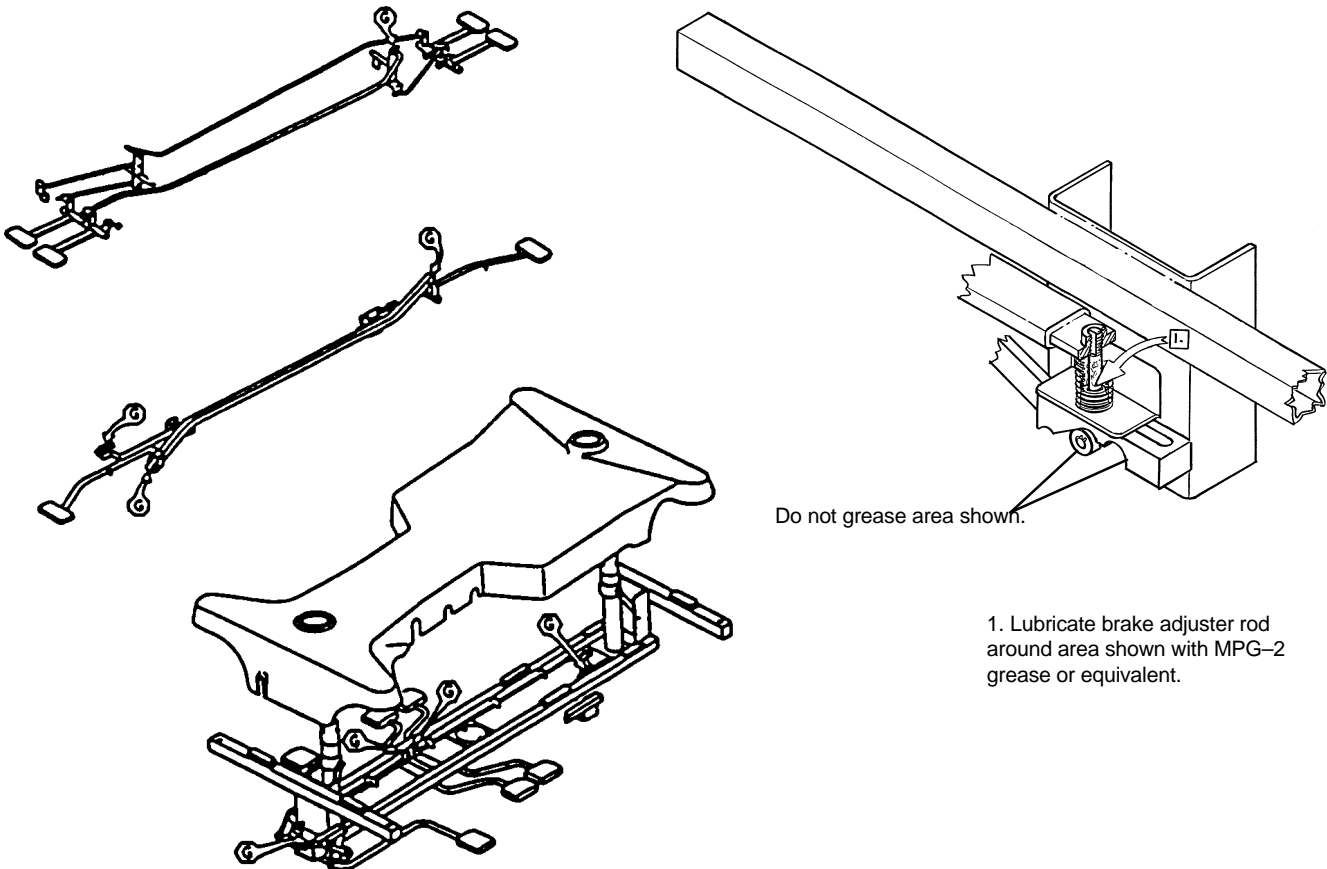
### Required Tools:

- 3/32" Hex Allen Wrench
- Pry Bar
- Thread "Locktite"

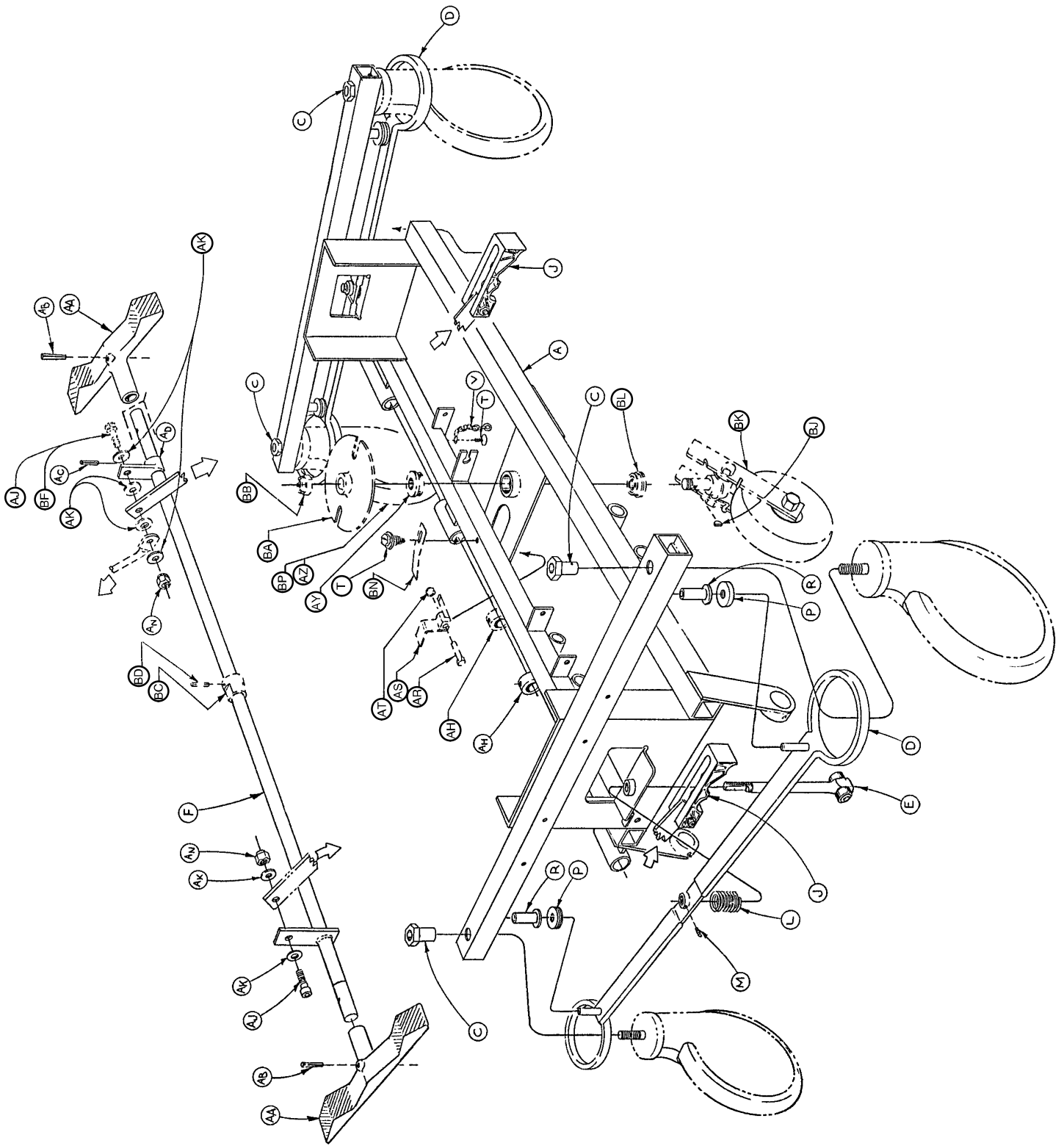


Flat on thread of stud must always be aligned with set screw. Turn must be full circle only.

## BASE LUBRICATION



# 715-1-250 Side Control Base Assembly (with Brakes)



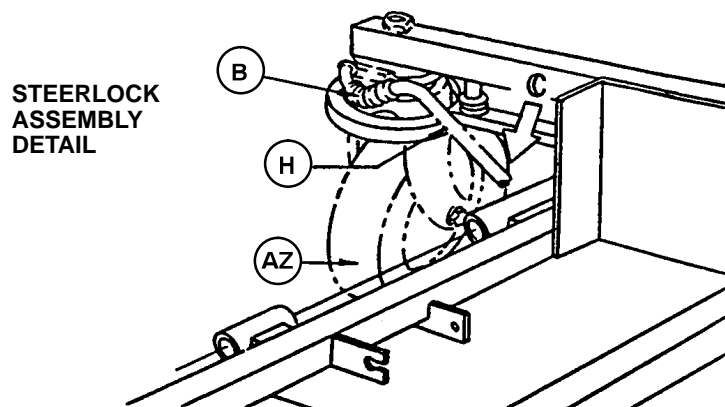
# 715-1-250 Side Control Base Assembly (with Brakes)

Item	Part No.	Part Name	Qty.
A	715-1-245	Base Weldment Assembly	1
B	38-211	Spring	1
C	715-1-158	Caster Nut	4
D	715-1-61	Caster Brake Assembly	2
E	(Page 20)	Brake Adjuster Assembly	2
F	715-1-231	Brake/Steering Rod Assembly	1
H	1000-10-62	Steering Lock Linkage Bar	1
J	(Page 21)	Brake Cam Assembly	2
L	715-1-94	Compression Spring	2
M	21-50	Set Screw	2
P	715-1-11	Brake Cushion	4
R	946-1-116	Brake Bar Bushing	4
T	23-25	Self-Tapping Screw	2
V	715-1-156	Grounding Chain	1
AA	715-201-201	Brake/Steer Pedal	2
AB	26-261	Groove Pin	2
AC	26-13	Roll Pin	1
AD	715-1-165	Actuator Plate Assembly	1
AH	42-20	Collar w/ Set Screw	2
AJ	8-17	Soc. Hd. Cap Screw	2*
AK	14-2	Nylon Washer	4
AN	16-2	Fiberlock Nut	2
AR	3-20	Hex Hd. Cap Screw	1
AS	715-1-217	Fifth Wheel Latch	1
AT	16-16	Nylock Nut	1
AY	715-1-157	Fifth Wheel Bearing	1
AZ	(Page 26)	Steering Caster Assembly	1**
BA	715-1-337	Fifth Wheel Plate Assembly	1
BB	16-49	Flexlock Nut	1
BC	715-1-161	Fifth Wheel Cam	1
BD	26-8	Roll Pin	1
BF	8-21	Soc. Hd. Cap Screw	1**
BJ	715-1-149	Woodruff Key	1
BK	(Page 30)	Fifth Wheel Assembly	1
BL	81-219	Bearing	1
BN	715-1-136	Fifth Wheel Spring	1
BP	(Page 27)	Caster Wheel Assembly	3***

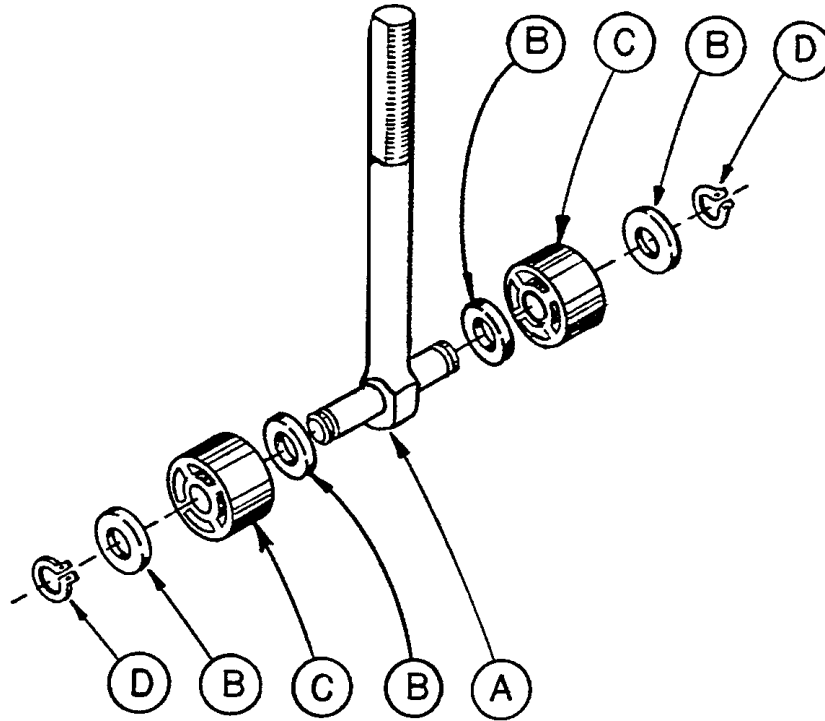
\* Item AJ to be used only when fifth wheel is ordered.

\*\* Items AZ and BF to be used only when steerlock caster is ordered.

\*\*\* Item BP quantity of four when fifth wheel is ordered.



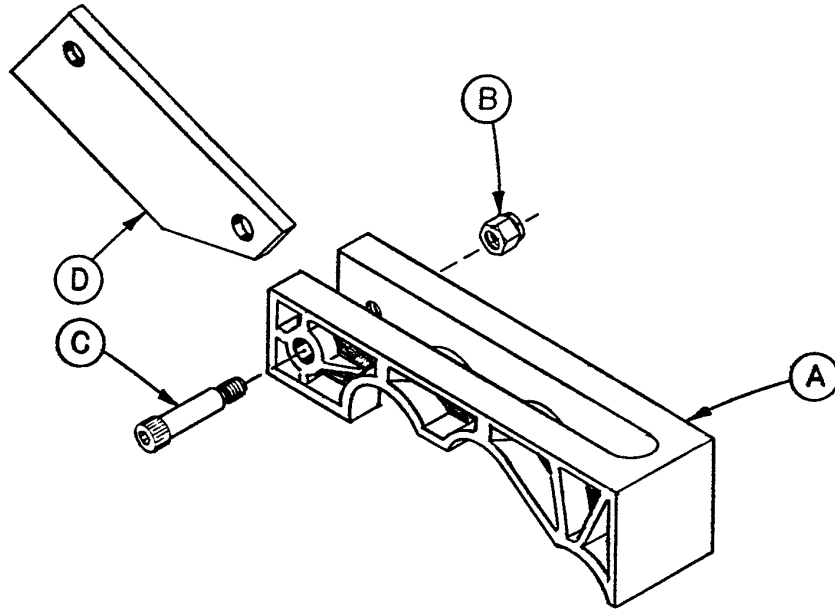
# 715-1-150 Brake Adjuster Assembly



Item	Part No.	Part Name	Qty.
A	715-1-62	Threaded Stud Assembly	1
B	14-4	Nylon Washer	4
C	715-1-180	Bearing	2
D	28-8	Retaining Ring	2

# 715-1-213 Brake Cam Assembly

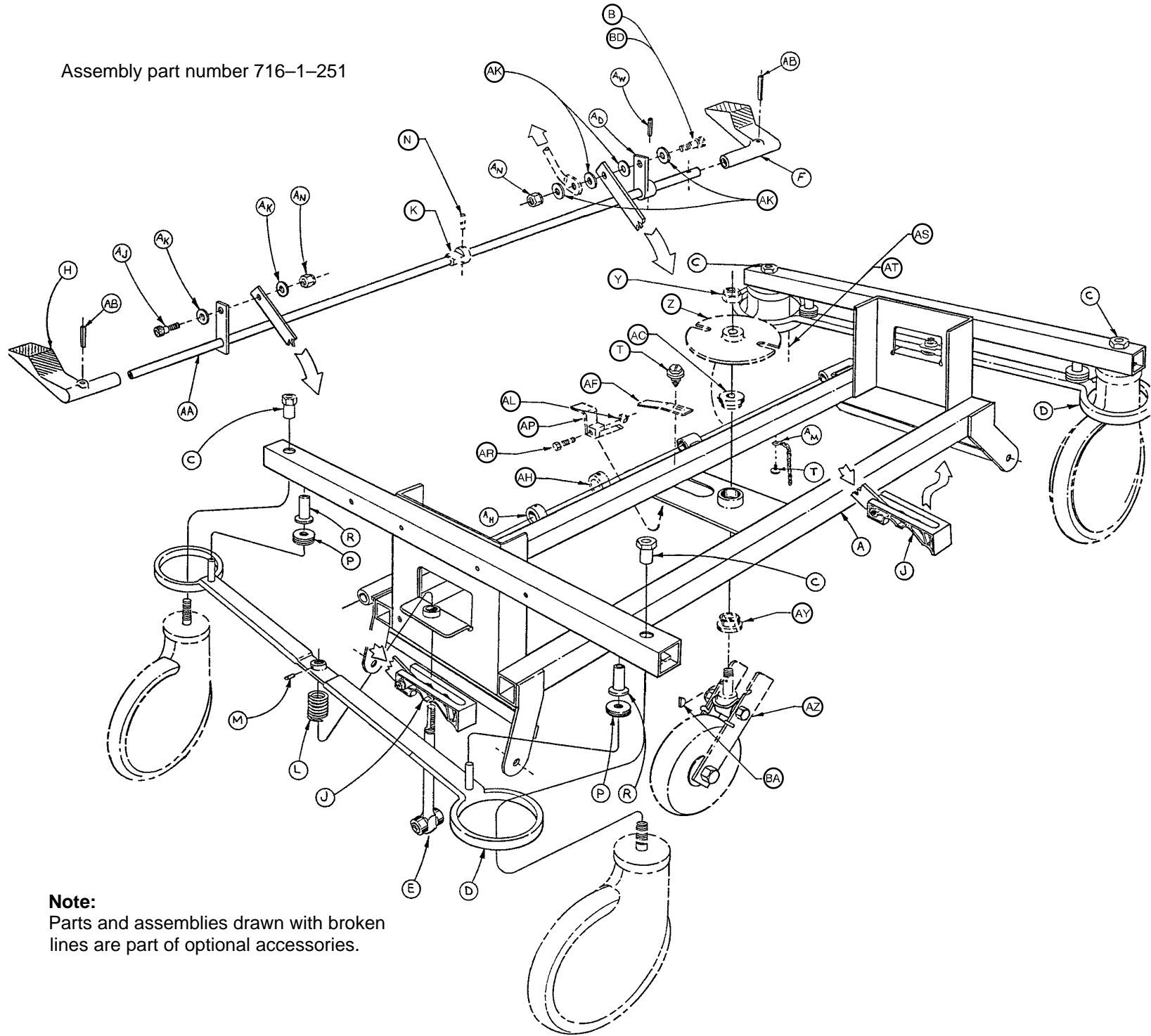
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Item	Part No.	Part Name	Qty.
A	715-1-221	Brake Cam	1
B	16-59	Fiberlock Nut	1
C	8-21	Soc. Hd. Cap Screw	1
D	715-1-173	Brake Connecting Link	1

716-1-251 End Control Base Assembly (with Brakes)

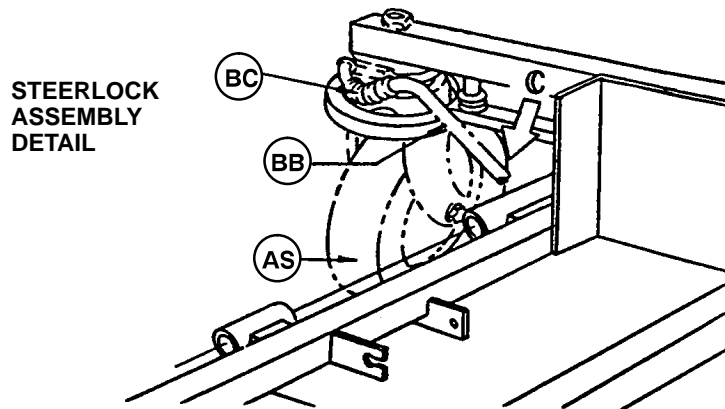
Assembly part number 716-1-251



**Note:**  
Parts and assemblies drawn with broken lines are part of optional accessories.

# 716-1-251 End Control Base Assembly (with Brakes)

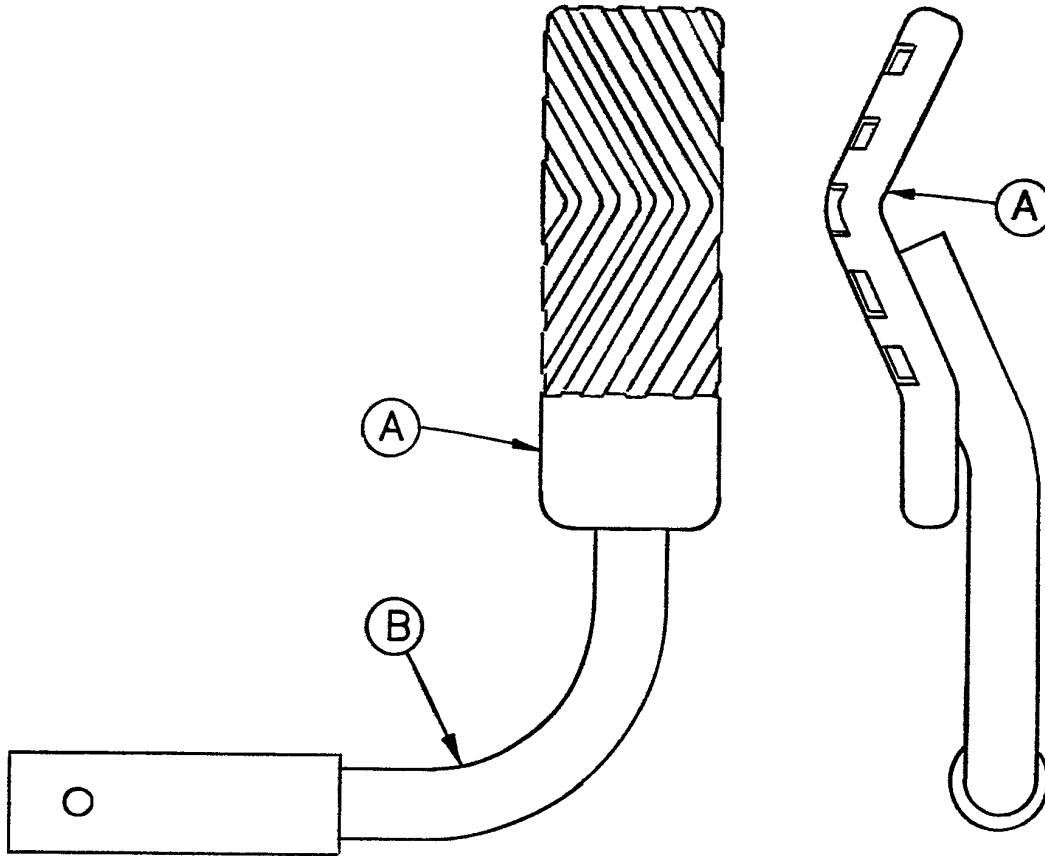
Item	Part No.	Part Name	Qty.
A	716-1-246	Base Weldment Ass'y	1
B	8-17	Soc. Hd. Shoulder Bolt	1
C	715-1-158	Caster Nut	4
D	715-1-61	Caster Brake Assembly	2
E	(Page 20)	Brake Adjuster Assembly	2
F	1210-1-345	Brake/Steer Pedal, Ft. End	1
H	1210-1-346	Brake/Steer Pedal, Hd. End	1
J	(Page 21)	Brake Cam Assembly	2
K	26-8	Roll Pin	1
L	715-1-94	Compression Spring	2
M	21-50	Set Screw	2
N	715-1-161	Fifth Wheel Cam	1
P	715-1-11	Brake Cushion	4
R	946-1-116	Brake Bar Bushing	4
T	23-25	Self-Tapping Screw	2
Y	16-49	Flexlock Nut	1
Z	715-1-337	Fifth Wheel Plate Ass'y	1
AA	715-1-231	Brake/Steer Rod Weldment	1
AB	26-261	Clevis Pin	2
AC	715-1-157	Fifth Wheel Bearing	1
AD	715-1-165	Actuator Plate Assembly	1
AF	715-1-136	Fifth Wheel Spring	1
AH	42-20	Collar w/ Set Screw	2
AJ	8-17	Soc. Hd. Shoulder Bolt	1
AK	14-2	Nylon Washer	6
AL	16-16	Nylock Nut	1
AM	715-1-156	Grounding Chain	1
AN	16-2	Fiberlock Nut	2
AP	715-1-217	Fifth Wheel Latch	1
AR	3-20	Hex Hd. Cap Screw	1
AS	(Page 26)	Steering Caster Ass'y	1
AT	(Page 27)	Caster Wheel Ass'y	3
AY	81-219	Bearing	1
AW	26-13	Roll Pin	1
AZ	(Page 30)	Fifth Wheel Ass'y	1
BA	715-1-149	Woodruff Key	1
BB	1000-10-62	Steering Lock Linkage Bar	1
BC	38-211	Spring	1
BD	8-21	Soc. Hd. Shoulder Bolt	1





# 716-1-263 End Control Brake Pedal Ass'y, Foot End

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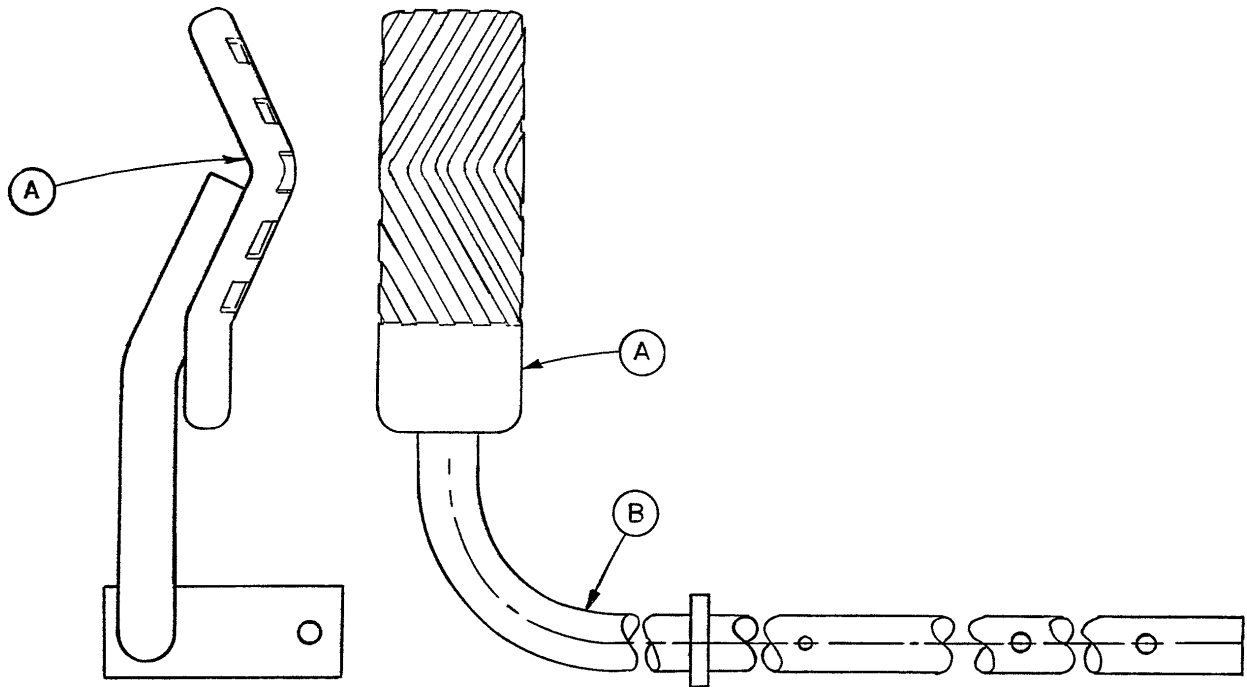
Item	Part No.	Part Name	Qty.
A	716-1-275	Brake Pedal	1
B	716-1-262	Brake Rod Ass'y, Ft. End	1

**NOTE**

Apply plastic adhesive to the mating surfaces of item A prior to assembly.

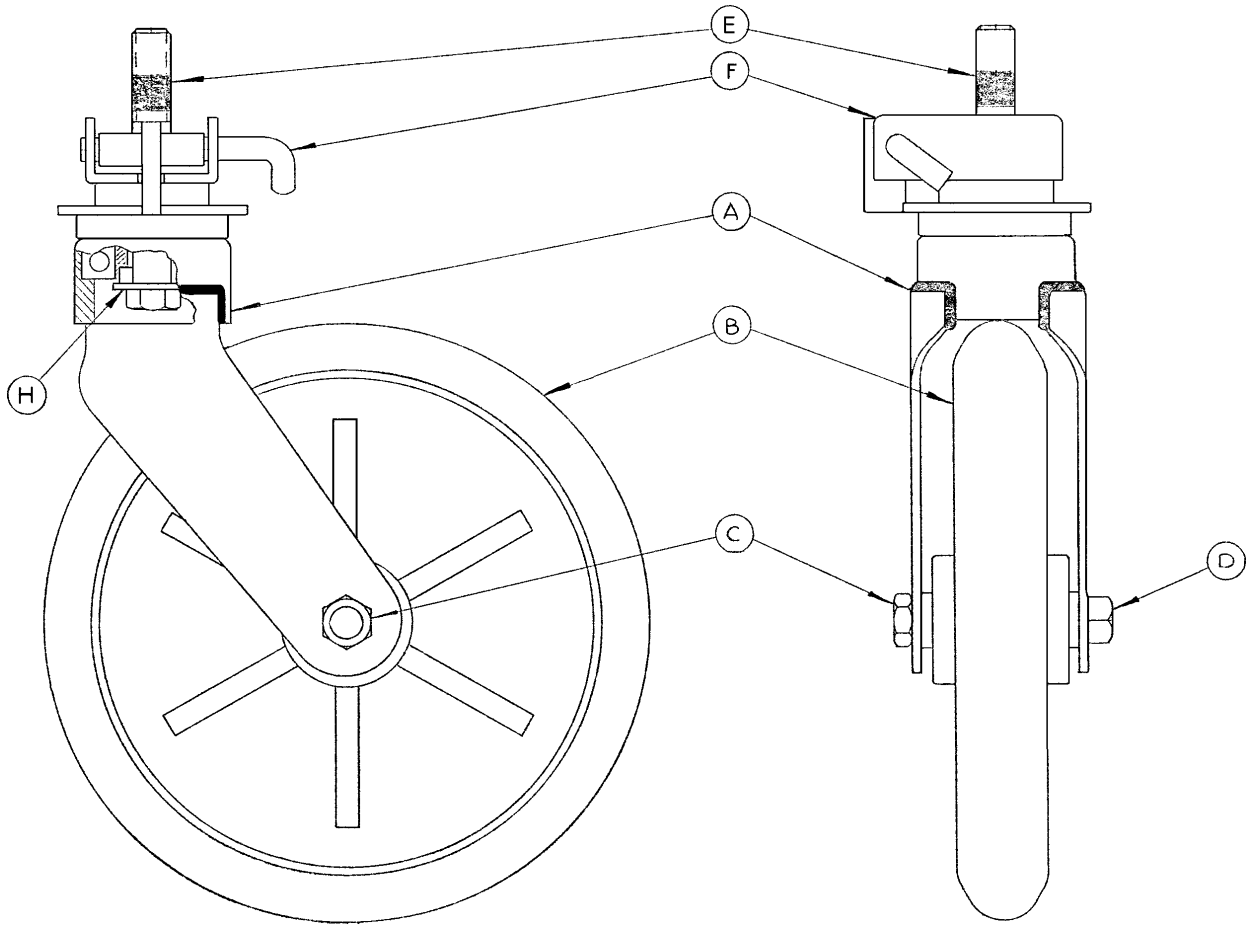
# 716-1-269 End Control Brake Pedal Ass'y, Head

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Item	Part No.	Part Name	Qty.
A	716-1-275	Brake Pedal	1
B	716-1-267	Brake Rod Ass'y, Welded	1

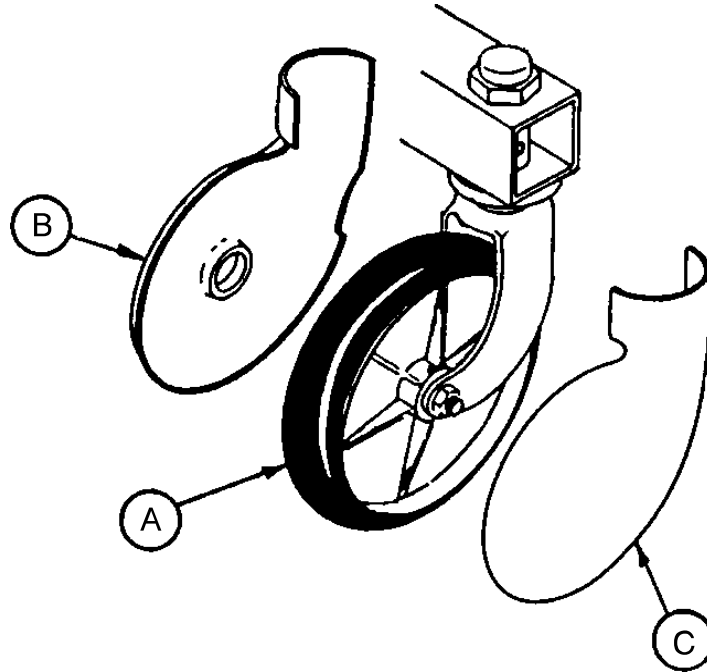
# 715-2-21 Caster Assembly with Steerlock



Item	Part No.	Part Name	Qty.
A	700-10-50	Steer Lock Caster Weldment	1
B	715-2-25	Caster Wheel	1
C	16-60	Hex Nut	1
D	3-99	Hex Bolt	1
E	715-3-96	Hex Bolt	1
F	1000-59-10	Latch Assembly	1
H	11-310	Flat Washer	1

# Caster and Caster Cover Replacement Kits

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Item	Part No.	Part Name	Qty.
A	715-2-20	Caster Assembly	1
B	715-1-266	Caster Cover, Left	1
C	715-1-265	Caster Cover, Right	1

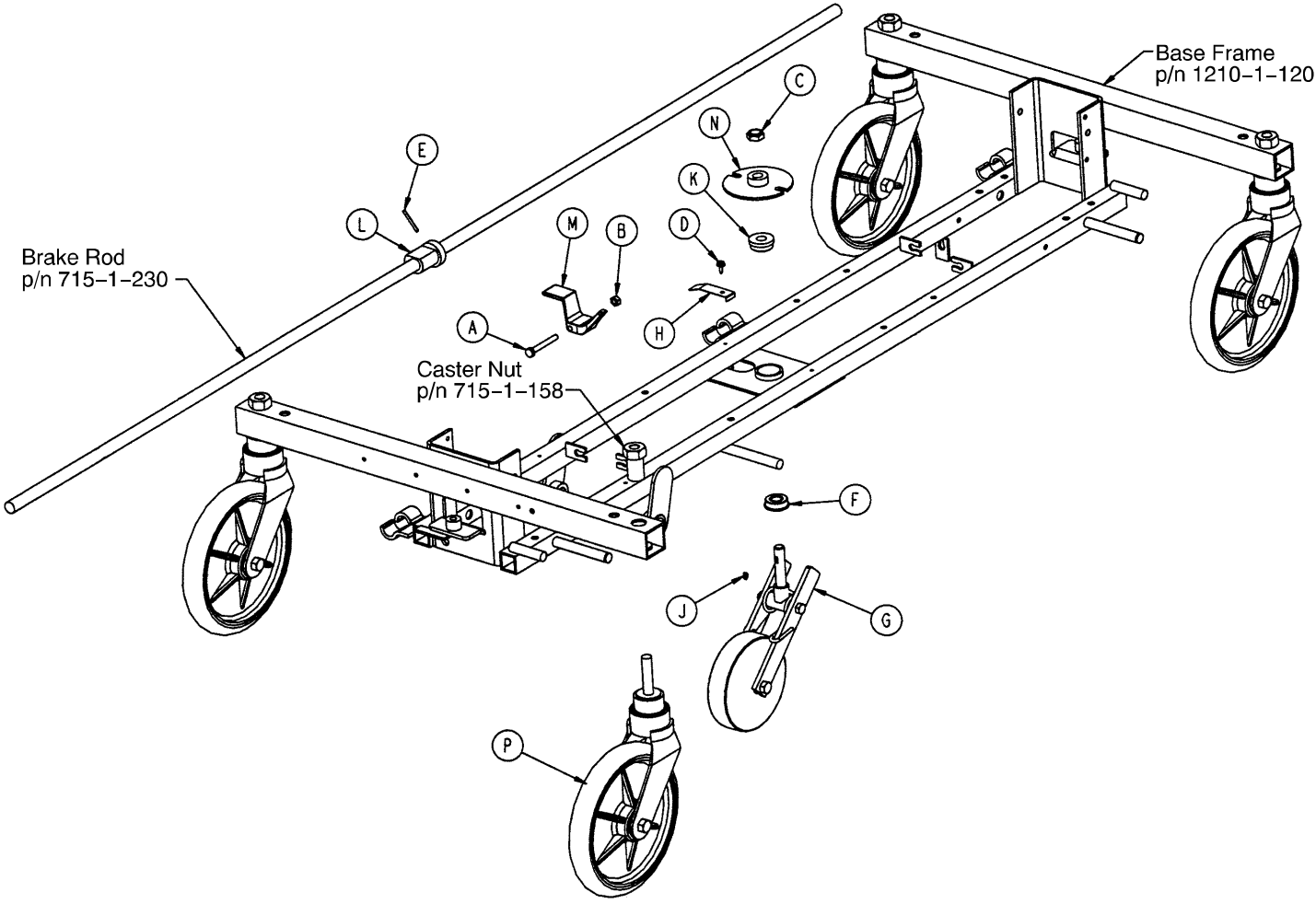
P/N 715-259-400 – Kit to replace 4 standard caster assemblies with necessary hardware – no caster covers.

P/N 715-269-400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with necessary hardware – no caster covers.

P/N 715-259-100 – Kit to replace 1 standard caster assembly with necessary hardware – no caster covers.

P/N 1010-56-200 – Kit to replace both caster covers on all four wheels.

# Optional Fifth Wheel Base Assembly

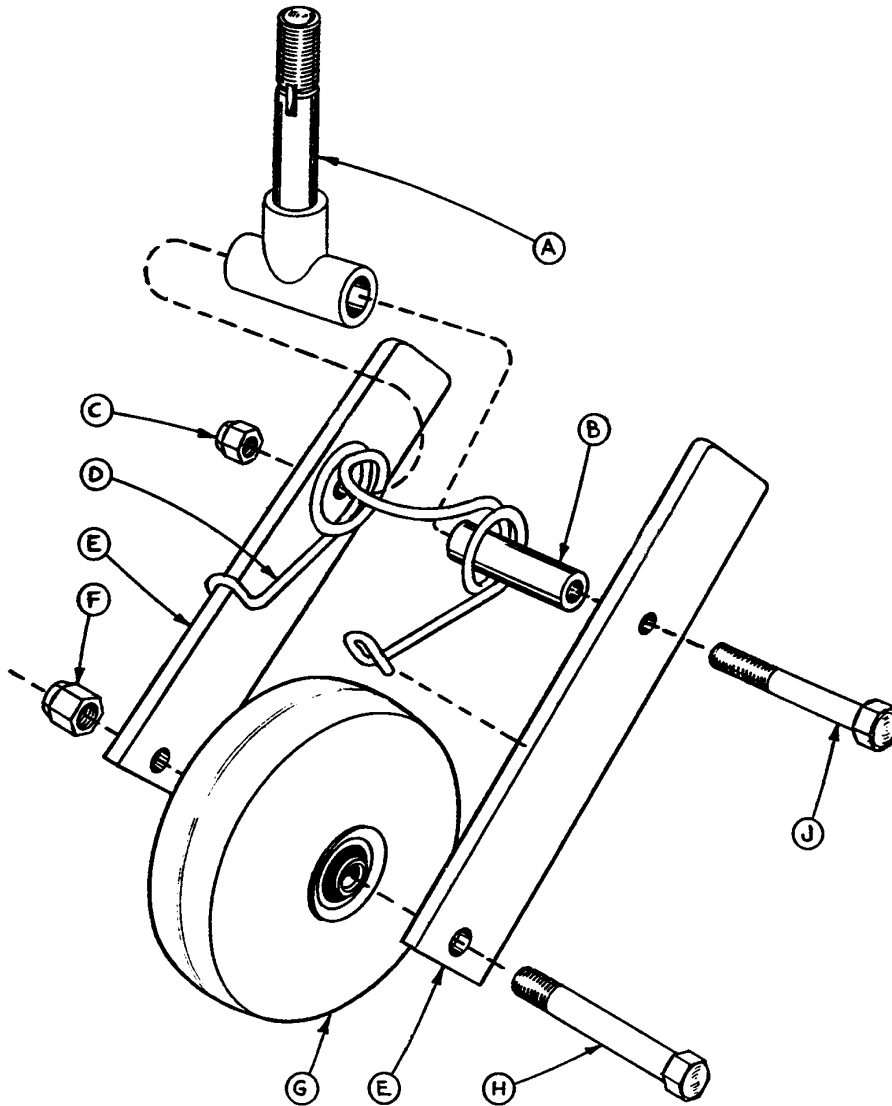


Item	Part No.	Part Name	Qty.
A	3-20	Hex Hd. Cap Screw	1
B	16-16	Fiberlock Nut	1
C	16-49	Nylock Hex Nut	1
D	23-25	Hex Washer Hd. Screw	1
E	26-8	Roll Pin	1
F	81-219	Bearing	1
G	(page 30)	Fifth Wheel Assembly	1
H	715-1-136	Fifth Wheel Spring	1
J	715-1-149	Key	1
K	715-1-157	Fifth Wheel Bearing	1
L	715-1-161	Fifth Wheel Cam	1
M	715-1-217	Fifth Wheel Latch	1
N	715-1-337	Fifth Wheel Plate	1
P	(page 27)	Caster Assembly	4

# Notes

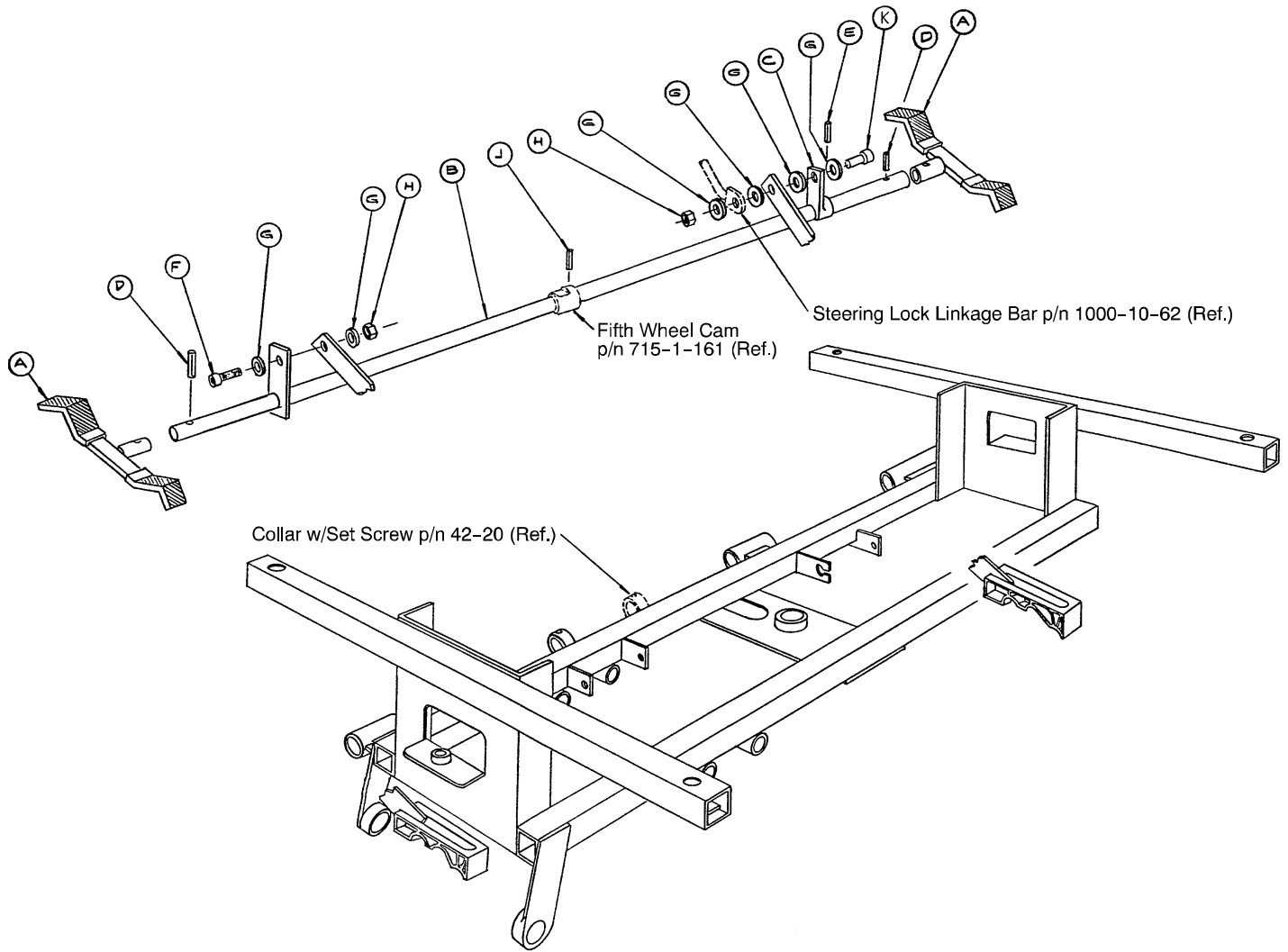
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# 715-1-25 Fifth Wheel Assembly



Item	Part No.	Part Name	Qty.
A	715-1-339	Fifth Wheel Pivot Assembly	1
B	715-1-17	Fifth Wheel Bushing	1
C	16-11	Flexlock Nut	1
D	715-1-15	Spring	1
E	715-1-13	Fifth Wheel Bracket	2
F	16-12	Flexlock Nut	1
G	390-1-54	Wheel	1
H	3-31	Hex Head Cap Screw	1
J	3-82	Hex Head Cap Screw	1

# 1010-90 Reduced Length Brake/Steer Base Option



Item	Part No.	Part Name	Qty.
A	1010-90-10	Brake Pedal Assembly	2
B	1010-90-24	Brake Bar	1
C	715-1-165	Actuator Plate Assembly	1
D	26-35	Roll Pin	2
E	26-13	Roll Pin	1
F	8-17	Shoulder Bolt	1
G	14-2	Nylon Washer	6
H	16-2	Fiberlock Nut	2
J	26-8	Roll Pin	1
K	8-21	Shoulder Bolt	1

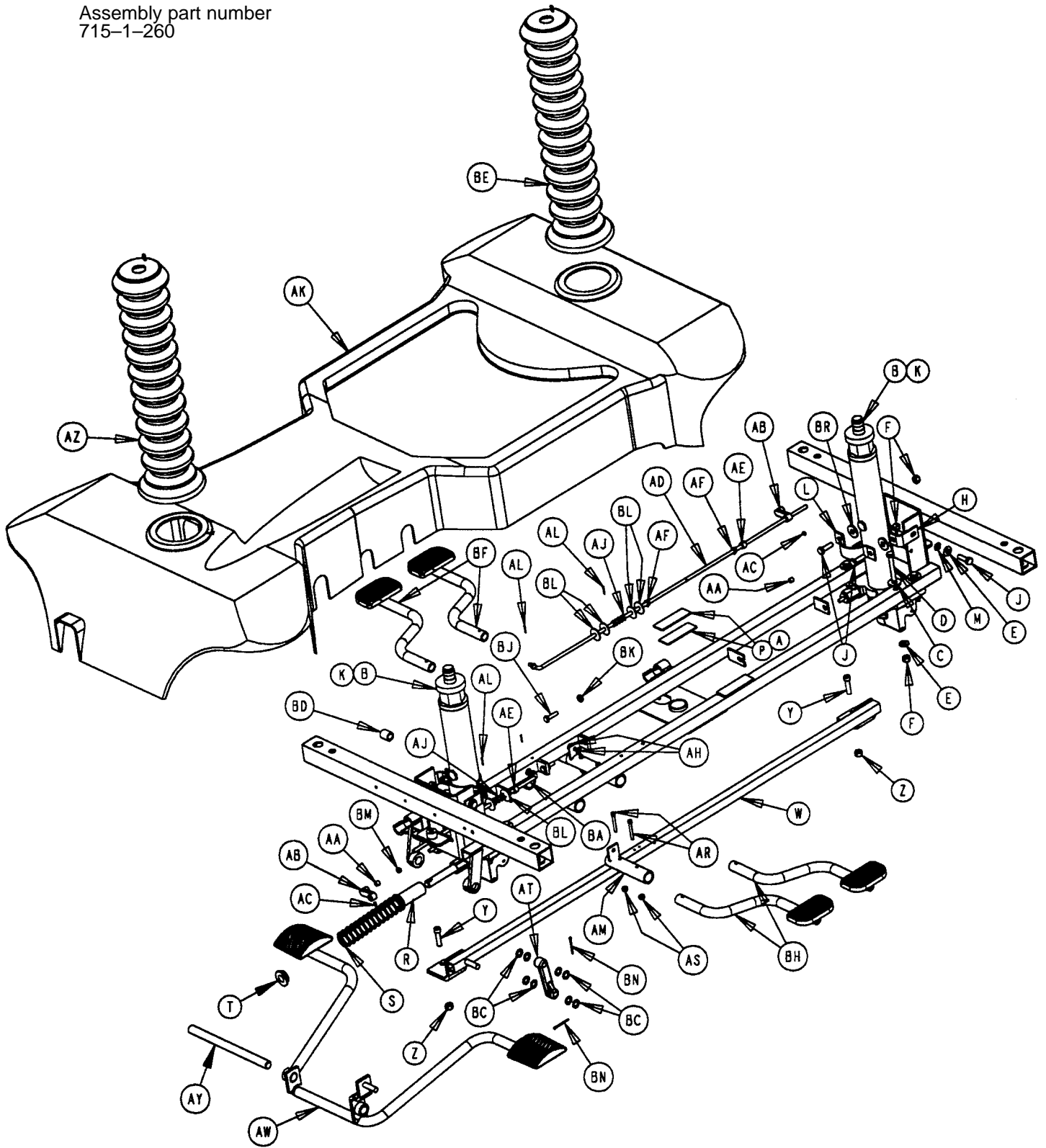
## NOTE

This assembly pertains only to units equipped with the reduced length brake/steer option (for Surgi-lift clearance). The width of the brake/steer pedal will be 11 1/4 inches if the unit is equipped with this option.



# Side Control Base Assembly (with Jacks)

Assembly part number  
715-1-260

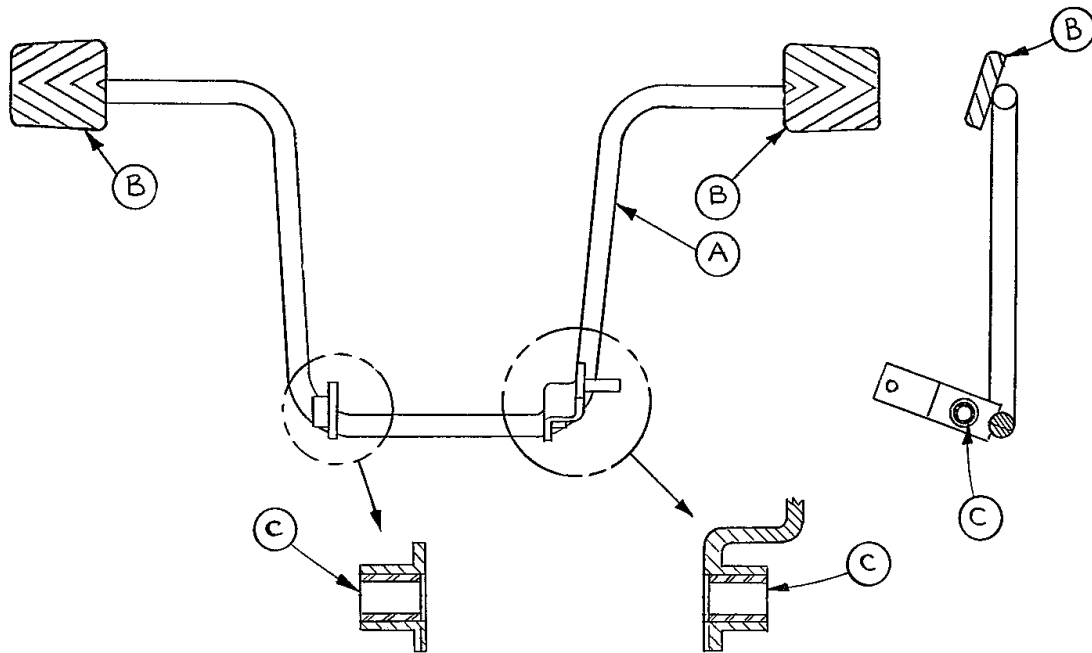


# Side Control Base Assembly (with Jacks)

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Item	Part No.	Part Name	Qty.
A	29-7	Dual Lock	2
B	(Page 43)	Jack Assembly	2
C	11-262	Flat Washer	8
D	3-62	Hex Hd. Cap Screw	8
E	11-3	Flat Washer	12
F	16-36	Nylock Hex Nut	16
H	715-1-192	Jack Support	2
J	3-85	Hex Hd. Cap Screw	8
L	715-1-193	Jack Support Clamp	2
M	13-38	Ext. Tooth Lock Washer	4
P	29-9	Dual Lock	2
R	763-1-16	Spring Holder	1
S	38-246	Jack Spring	1
T	715-1-133	Collar	1
W	715-1-27	Pump Connect. Rod Ass'y	1
Y	4-146	Hex Socket Hd. Cap Screw	2
Z	16-48	Nylock Hex Nut	2
AA	715-1-333	Release Rod Stop Sleeve	2
AB	715-1-346	Release Paddle	2
AC	21-50	Hex Socket Set Screw	2
AD	715-1-40	Release Rod Ass'y, Ft. End	1
AE	42-13	Shaft Collar w/ Set Screw	2
AF	52-245	Nyliner	2
AH	14-4	Nylon Washer	4
AJ	38-234	Compression Spring	2
AK	1001-100-1	Hood	1
AL	27-4	Cotter Pin	3
AM	715-1-187	Rel. Pedal Sleeve Ass'y	2
AR	4-85	Soc. Hd. Cap Screw	4
AS	16-3	Fiberlock Nut	4
AT	715-1-214	Connector Link, Mach'd	1
AW	(Page 34)	Pedal Base Assembly	1
AY	715-1-92	Pump Pedal Shaft	1
AZ	715-1-134	Bellows	2
BA	715-1-46	Rel. Rod Ass'y, Hd. End	1
BC	14-9	Nylon Washer	8
BD	715-1-140	Raufilam Braid Tubing	1
BF	(Page 35)	Pedal Base Ass'y, Hd. Left	2
BH	(Page 35)	Pedal Base Ass'y, Hd. Right	2
BJ	3-3	Hex Hd. Cap Screw	2
BK	15-11	Fiberlock Nut	2
BL	11-53	Washer	8
BM	21-22	Set Screw	2
BN	27-3	Cotter Pin	2
BP	921-1-252	Serial Number Label	1
BR	11-262	Washer	4

# 715-1-108 Pedal Base Assembly, Pump

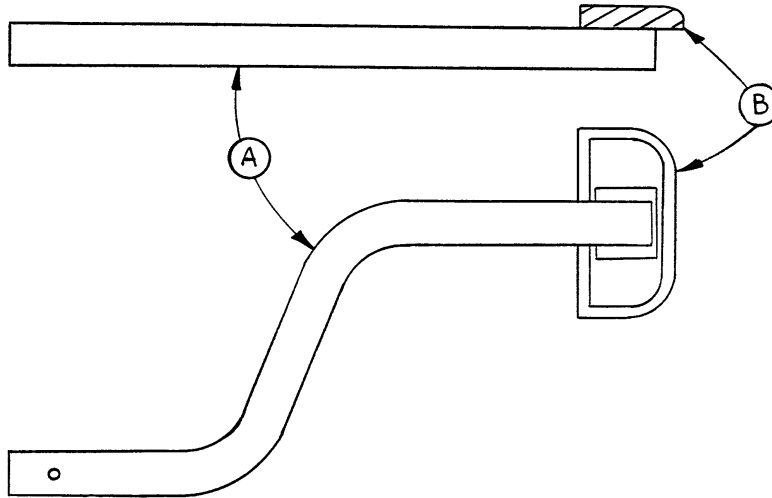


Item	Part No.	Part Name	Qty.
A	715-1-83	Pedal Ass'y Weldm't, Pump	1
B	715-1-126	Side Control Pedal Pad	2
C	81-44	Bearing, Bronze	2

## NOTE

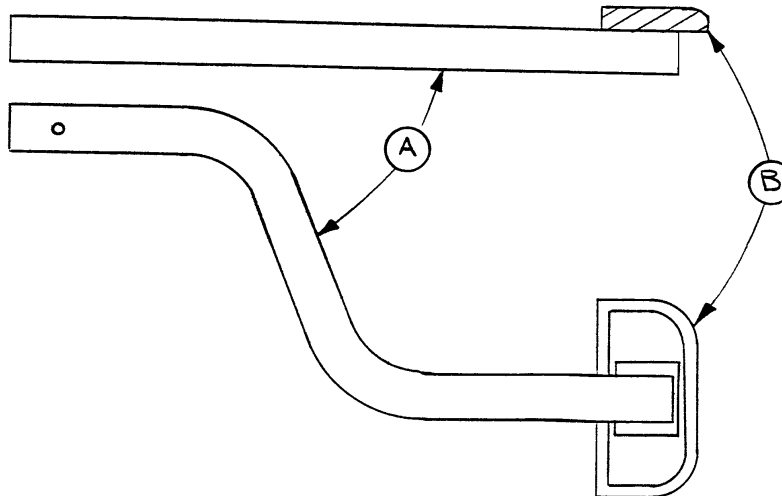
Apply plastic adhesive to the mating surfaces of item B prior to assembly.

## 715-1-109 Pedal Base Assembly, Head End, Left



Item	Part No.	Part Name	Qty.
A	715-1-98	Release Ped. Wldmt., Hd. Lt.	1
B	721-40-25	Pedal	1

## 715-1-110 Pedal Base Assembly, Head End, Right

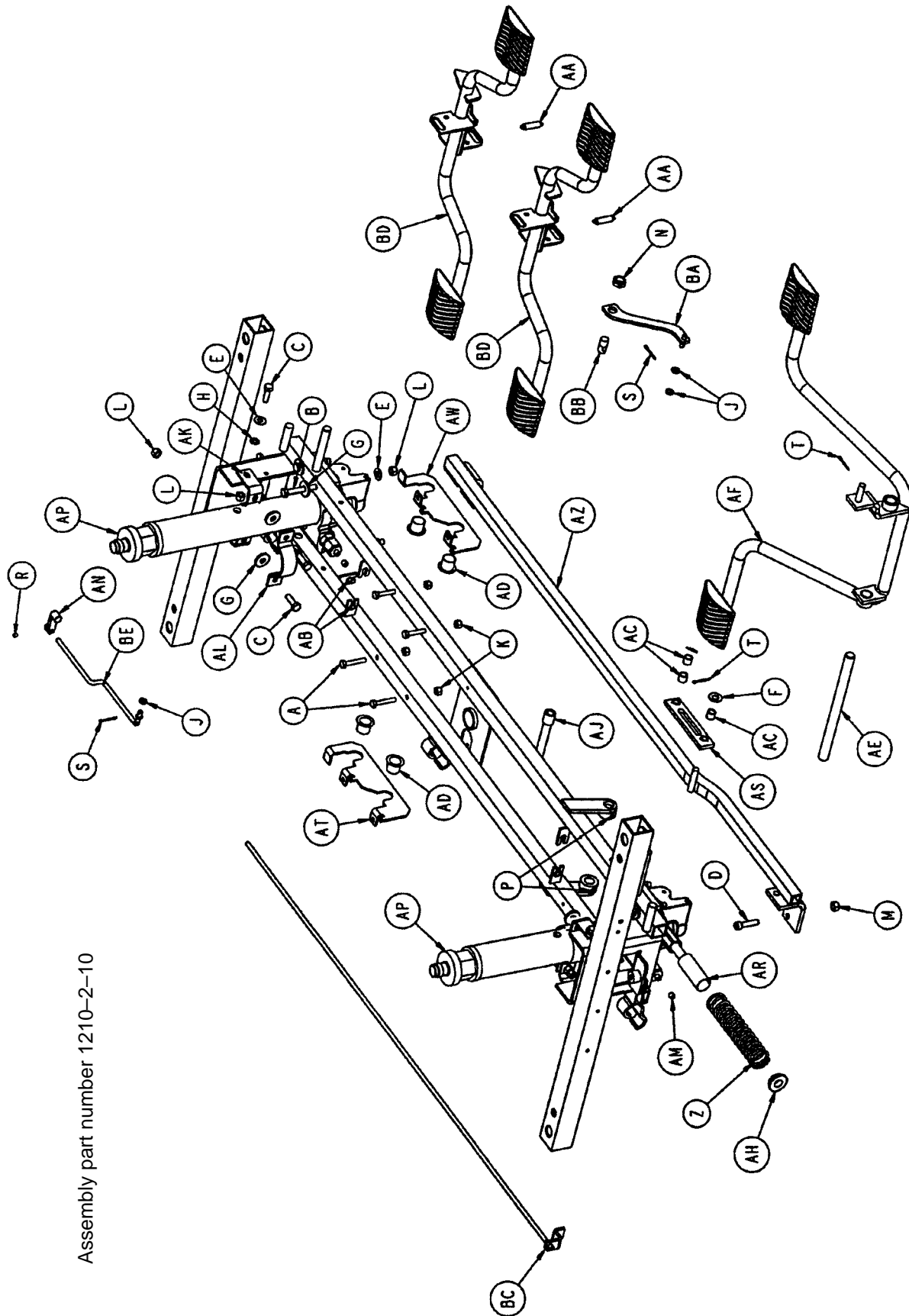


Item	Part No.	Part Name	Qty.
A	715-1-97	Release Pedal Weldment	1
B	721-40-25	Pedal	1

### NOTE

Apply plastic adhesive to the mating surfaces of item B prior to assembly.

# Side Control Base Assembly (with Jacks)



Assembly part number 1210-2-10

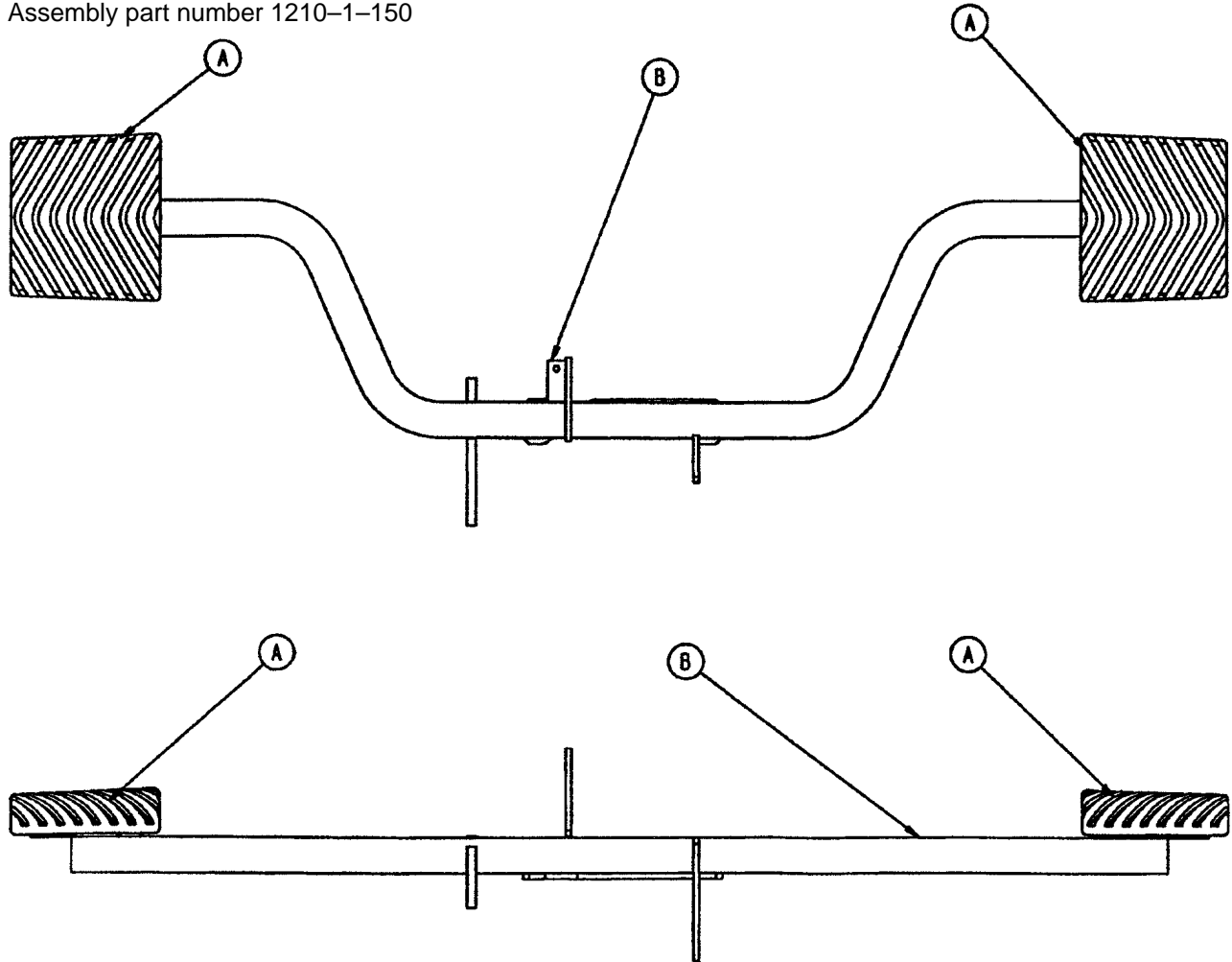
# Side Control Base Assembly (with Jacks)

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Item	Part No.	Part Name	Qty.
A	3-47	Hex Head Cap Screw	4
B	3-62	Hex Hd. Cap Screw	8
C	3-85	Hex Hd. Cap Screw	8
D	4-146	Soc. Hd. Cap Screw	2
E	11-3	Washer	12
F	11-4	Flat Washer	1
G	11-262	Flat Washer	12
H	13-38	Ext. Tooth Lock Washer	4
J	14-2	Washer	3
K	16-28	Nylock Nut	4
L	16-36	Nylock Hex Nut	16
M	16-48	Nylock Nut	2
N	16-49	Nylock Jam Nut	1
P	21-22	Set Screw	2
R	21-50	Set Screw	1
S	27-4	Cotter Pin	2
T	27-7	Cotter Pin	2
W	29-7	Dual Lock	3
Y	29-9	Dual Lock	3
Z	38-246	Compression Spring	1
AA	38-355	Extension Spring	2
AB	52-245	Nyliner	3
AC	52-284	Spacer	3
AD	52-747	Nyliner Bearing	4
AE	715-1-92	Pump Pedal Shaft	1
AF	(page 34)	Pump Pedal Assembly	1
AH	715-1-133	Collar	1
AJ	715-1-140	Vinyl Tubing	1
AK	715-1-192	Jack Support	2
AL	715-1-193	Jack Clamp	2
AM	715-1-333	Release Rod Stop Sleeve	2
AN	715-1-346	Release Paddle	1
AP	(Page 43)	Jack Assembly	2
AR	763-1-16	Spring Guide	1
AS	1210-1-104	Pump Pedal Link Assembly	1
AT	1210-1-114	Pedal Pivot, Right	1
AW	1210-1-115	Pedal Pivot, Left	1
AZ	1210-1-127	Pump Connecting Rod Wldmt.	1
BA	1210-1-134	Release Pedal Linkage Wldmt.	1
BB	1210-1-138	Release Rod Clamp	1
BC	1210-1-139	Release Rod Weldment	1
BD	(Page 38)	Release Pedal Assembly	2
BE	5050-1-222	Head End Linkage	1

# Side Release Pedal Assembly

Assembly part number 1210-1-150



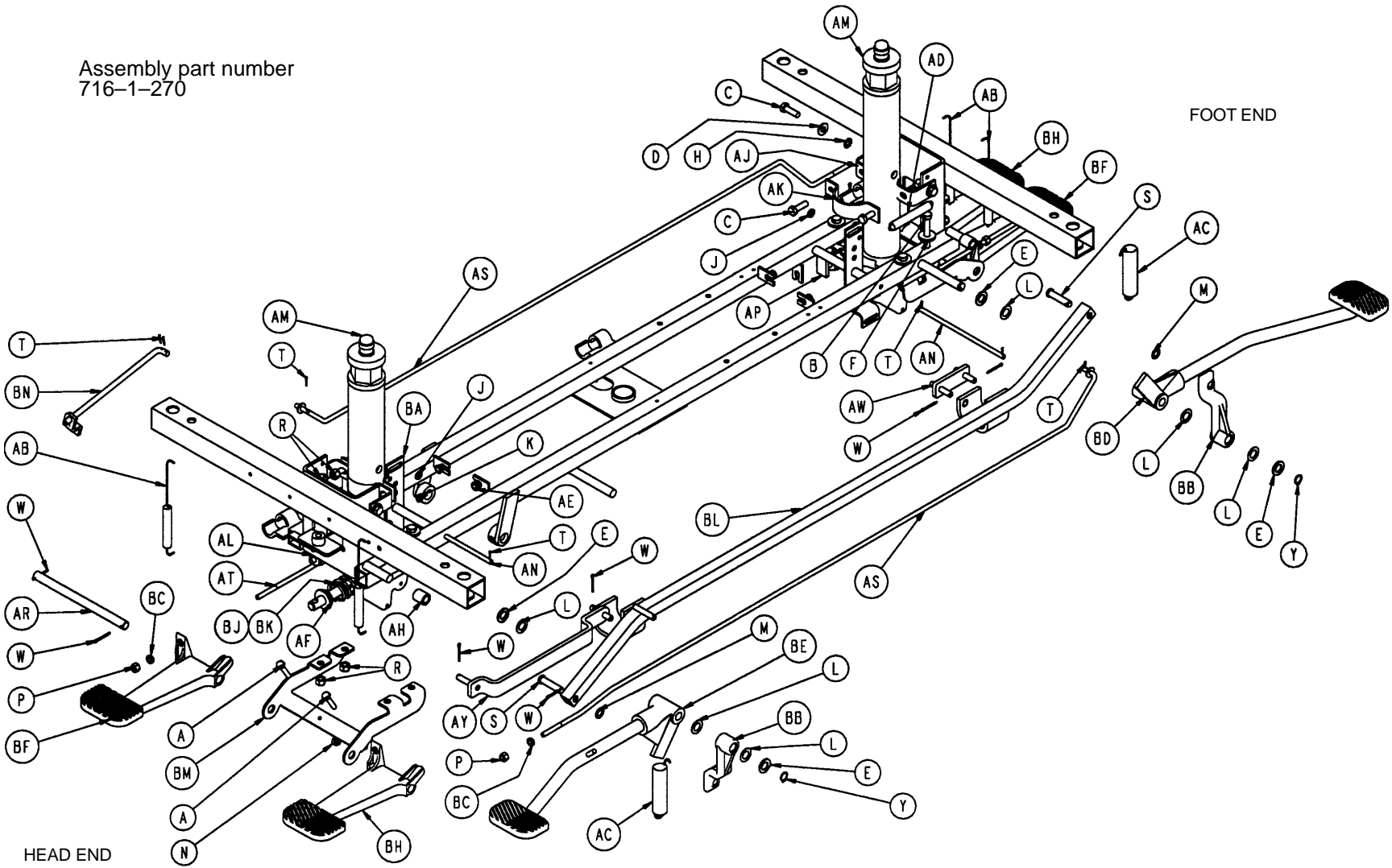
Item	Part No.	Part Name	Qty.
A	715-1-126	Side Control Pedal Pad	2
B	1210-1-152	Side Release Pedal Weldment	1

# Notes

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Assembly part number  
716-1-270



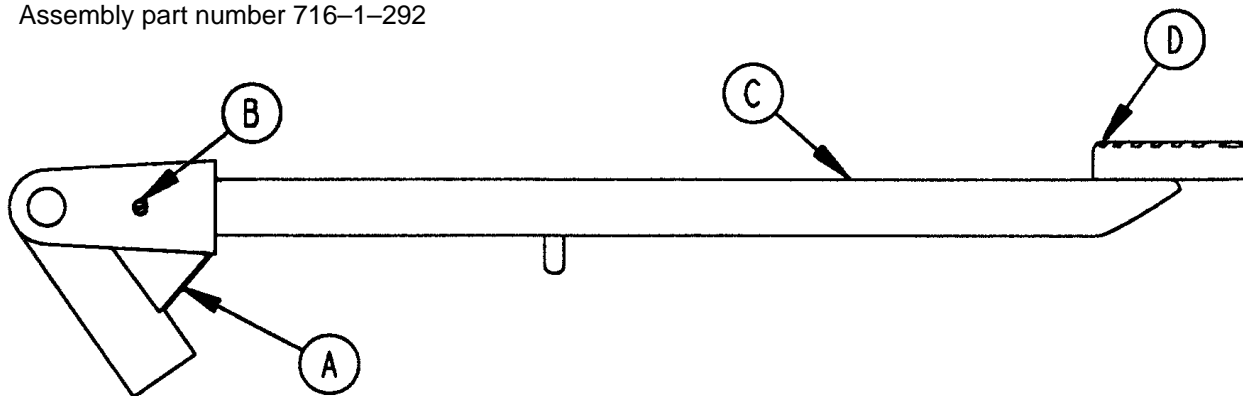
# End Control Base Assembly (with Jacks)

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Item	Part No.	Part Name	Qty.
A	3-4	Hex Head Cap Screw	4
B	3-62	Hex Hd. Cap Screw	8
C	3-85	Hex Hd. Cap Screw	8
D	11-3	Washer	4
E	11-13	Flat Washer	4
F	11-262	Flat Washer	8
H	13-38	Ext. Tooth Lock Washer	4
J	14-2	Washer	4
K	14-3	Washer	2
L	14-7	Nylon Flat Washer	6
M	14-9	Washer	2
N	15-11	Hex Jam Nut	4
P	16-16	Nylock Nut	4
R	16-36	Nylock Hex Nut	16
S	26-195	Clevis Pin	2
T	27-4	Cotter Pin	10
W	27-3	Cotter Pin	10
Y	28-97	Snap Ring	2
Z	29-7	Dual Lock	3
AA	29-9	Dual Lock	3
AB	38-235	Spring	4
AC	38-251	Spring	2
AD	38-326	Extension Spring	2
AE	52-245	Nyliner	4
AF	715-1-133	Spring Collar	1
AH	715-1-140	PVC Tubing	2
AJ	715-1-192	Jack Support	2
AK	715-1-193	Jack Clamp	2
AL	715-1-333	Release Rod Stop Sleeve	2
AM	(Page 43)	Jack Assembly	2
AN	716-1-15	Release Pivot Bar	2
AP	716-1-52	Pivot Assembly, Foot	1
AR	716-1-61	Pedal Shaft	2
AS	716-1-71	Release Rod Ass'y	2
AT	716-1-75	Release Rod	2
AW	716-1-102	Pump Link Wldmt. Ass'y, Ft.	1
AY	716-1-109	Pump Link Bar Wldmt., Hd.	1
BA	716-1-119	Pivot Assembly, Head End	1
BB	716-1-281	Pump Idler Link	2
BC	716-1-286	Cam, Release Pedal	4
BD	(Page 42)	Pump Pedal Ass'y, Foot	1
BE	(Page 42)	Pump Pedal Ass'y, Head	1
BF	716-1-293	Rel Pedal, Hd. Lt. & Ft. Rt.	2
BH	716-1-294	Rel. Pedal, Hd. Rt. & Ft. Lt.	2
BJ	763-1-15	Spring	1
BK	763-1-16	Spring Guide	1
BL	1210-1-27	Pump Conn. Rod Ass'y	1
BM	1210-1-111	End Release Pedal Bracket	2
BN	1210-1-112	Release Rod Wldmt., Head, Left	1

## End Control Pump Pedal Assembly, Head

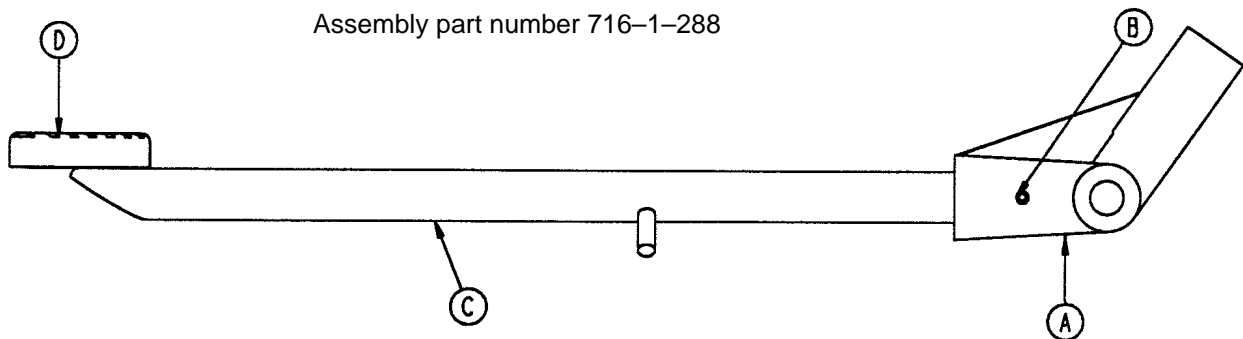
Assembly part number 716-1-292



Item	Part No.	Part Name	Qty.
A	716-1-285	Pump Pivot, Head End	1
B	26-12	Roll Pin	1
C	716-1-290	Pump Ped. Wldmt., Head	1
D	721-40-25	Pedal	1

## End Control Pump Pedal Assembly, Foot

Assembly part number 716-1-288



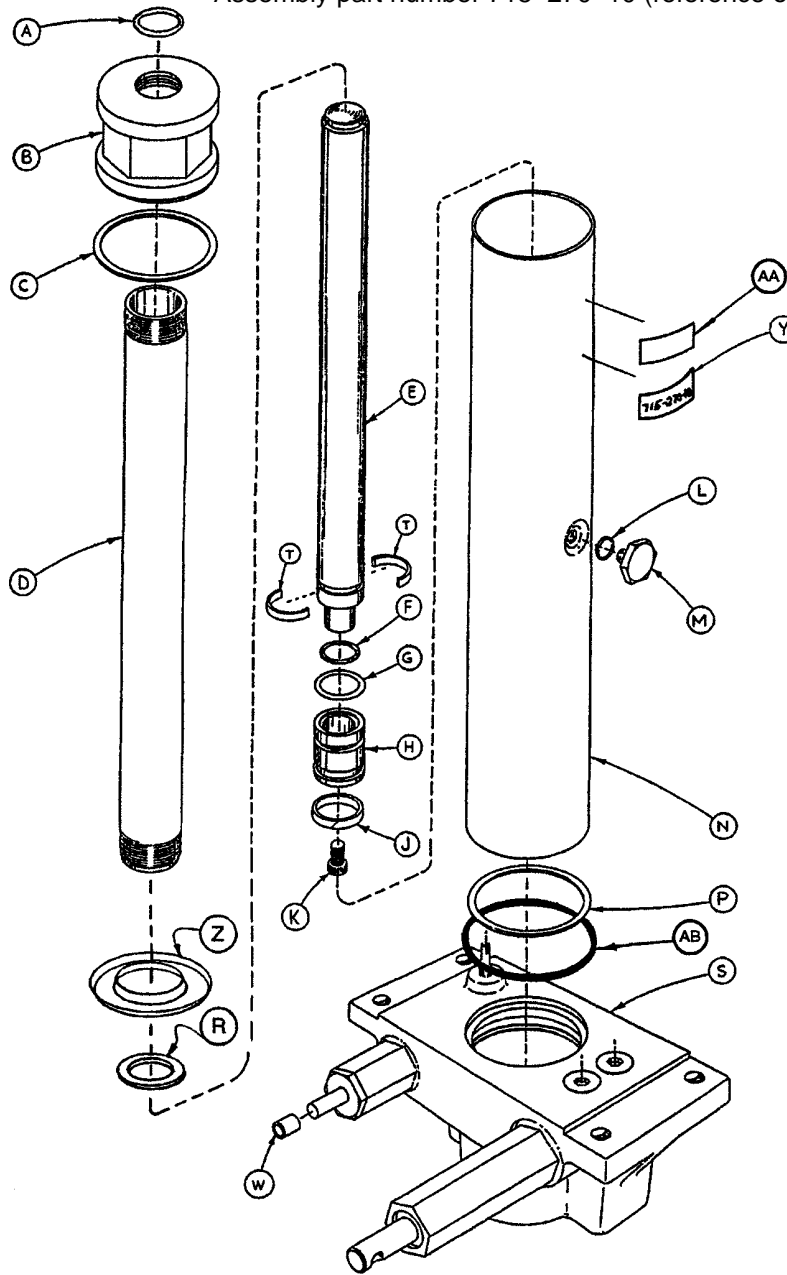
Item	Part No.	Part Name	Qty.
A	716-1-283	Pump Pivot, Foot End	1
B	26-12	Roll Pin	1
C	716-1-289	Pump Ped. Wldmt., Foot	1
D	721-40-25	Pedal	1

### NOTE

Apply plastic adhesive to the mating surfaces of item D prior to assembly.

# 715-270-400 Jack Assembly

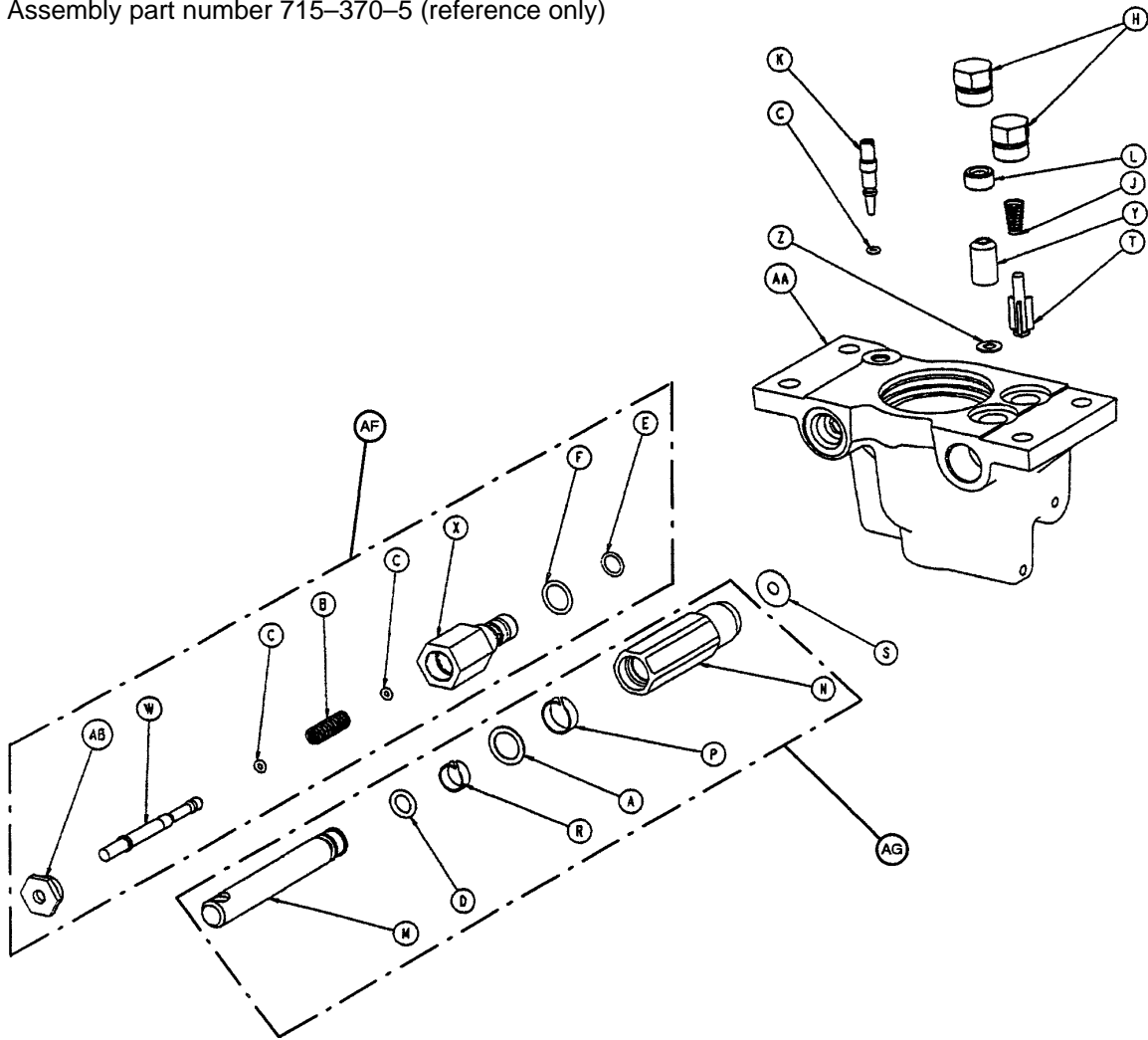
Assembly part number 715-270-10 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	O-Ring	1	M	388-1-38	Plug	1
B	715-1-340	Cap Assembly	1	N	715-1-322	Reservoir	1
C	390-1-243	Gasket	1	P	390-1-244	Gasket	1
D	715-1-323	Actuator Cylinder	1	R	390-1-238	Gasket, Actuator	1
E	715-1-325	Actuator	1	S	(Page 44)	Jack Base Assembly	1
F	45-14	O-Ring	1	T	390-2-139	Retaining Collar	2
G	926-20-161	Parker Packing	1	W	715-1-333	Rel. Valve Stop Sleeve	1
H	715-1-331	Piston End	1	Y	715-270-11	Label	1
J	926-20-162	Wear Ring	1	Z	715-1-320	Jack Screen	1
K	4-14	Soc. Hd. Cap Screw	1	AA	921-1-252	Serial No. Label	1
L	45-110	O-Ring	1	AB	45-978	O-Ring	1

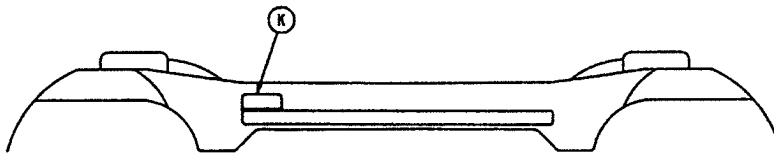
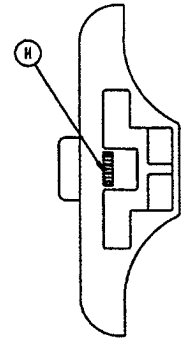
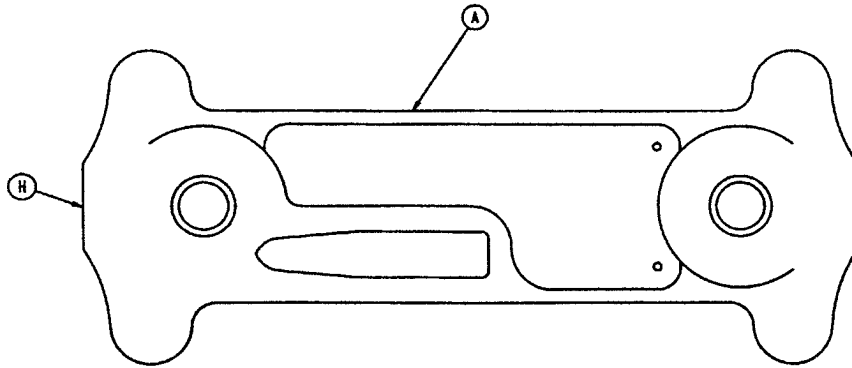
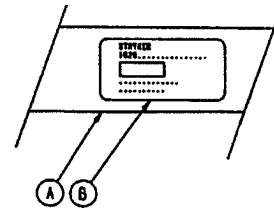
# Jack Base Assembly

Assembly part number 715-370-5 (reference only)



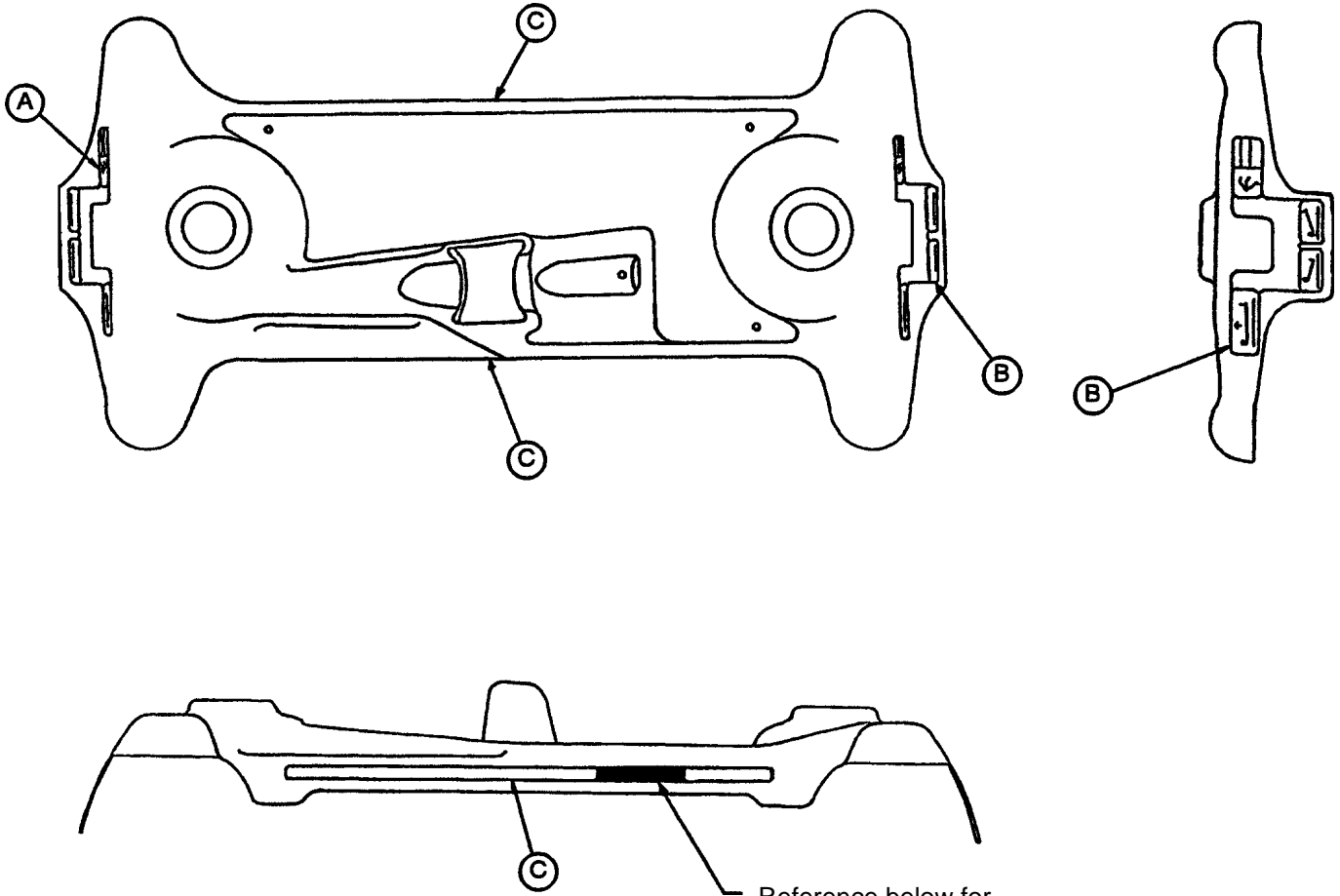
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	14-50	Bearing Retainer	1	P	715-1-327	Cylinder Wear Ring	1
B	38-311	Compression Spring	1	R	715-1-328	Piston Wear Ring	1
C	45-6	O-Ring	3	S	715-1-329	Pump Seal	1
D	45-110	O-Ring	1	T	715-1-341	Poppet	1
E	45-966	O-Ring	1	W	715-270-1	Pin	1
F	45-967	O-Ring	1	X	715-270-2	Pin Housing	1
H	48-147	Base Plug	2	Y	926-20-153	Check Valve	1
J	390-2-134	Conical Comp. Spring	1	Z	926-20-154	Seal	1
K	715-1-307	Needle Valve	1	AA	1210-70-12	Jack Base	1
L	715-1-309	Valve Plug	1	AB	1210-70-13	Base Plug	1
M	715-1-318	Pump Piston	1	AF	715-270-100	Valve Assembly	1
N	715-1-316	Pump Cylinder	1	AF	715-100-325	Pump Piston Ass'y	1

# End Control Base Hood Labeling Assembly



Item	Part No.	Part Name	Qty.
A	1001-100-1	Hood Assembly	1
B	1020-1-54	Specification Label	1
D	29-7	Dual Lock (not shown)	3
E	29-9	Dual Lock (not shown)	3
H	946-1-60	Stryker Logo Label	2
K	1010-1-50	Renaissance Series Logo Label	2

# End Control Graphics



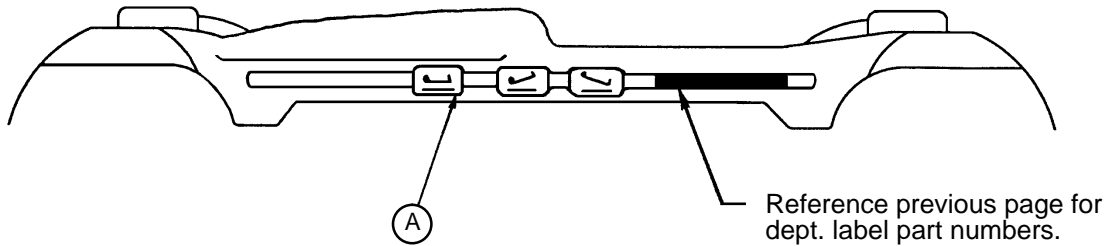
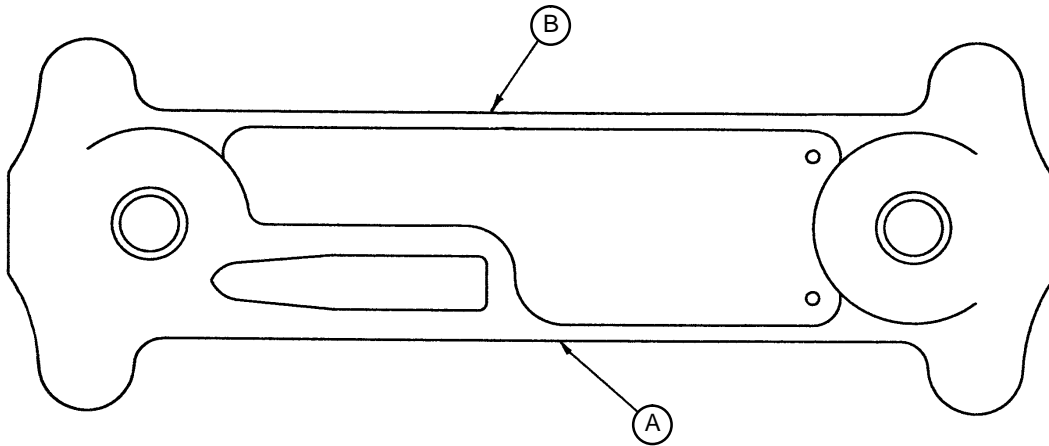
Reference below for dept. label part numbers

Color	Item A Control Label, Head	Item B Control Label, Foot	Item C Stripe Label	Litter Bumper Strip
RED	1010-800-11	1010-800-12	1010-800-13	1010-700-15
PURPLE	1010-800-21	1010-800-22	1010-800-23	1010-700-25
GREEN	1010-800-31	1010-800-32	1010-800-33	1010-700-35
GRAY	1010-800-41	1010-800-42	1010-800-43	1010-700-45
TEAL	1010-800-51	1010-800-52	1010-800-53	1010-700-55
PINK	1010-800-61	1010-800-62	1010-800-63	1010-700-65
BLUE	1010-800-71	1010-800-72	1010-800-73	1010-700-75

Department	Label Part Number
Emergency	1010-900-1
P.A.C.U.	1010-900-2
Transport	1010-900-3
Surgery	1010-900-4
Extended Stay	1010-900-5
Maternity	1010-900-6

Department	Label Part Number
Endoscopy	1010-900-7
Radiology	1010-900-8
Nuclear Medicine	1010-900-9
Ambulatory Surgery	1010-900-10
G.I. Lab	1010-900-11
Cath. Lab	1010-900-12

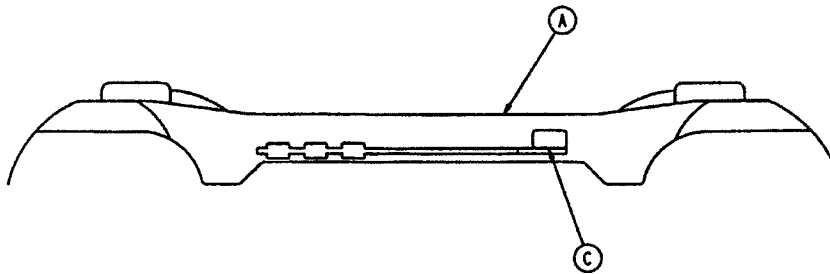
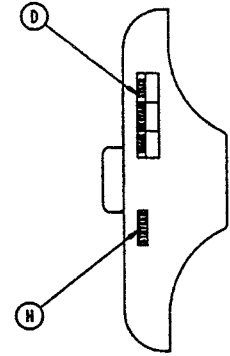
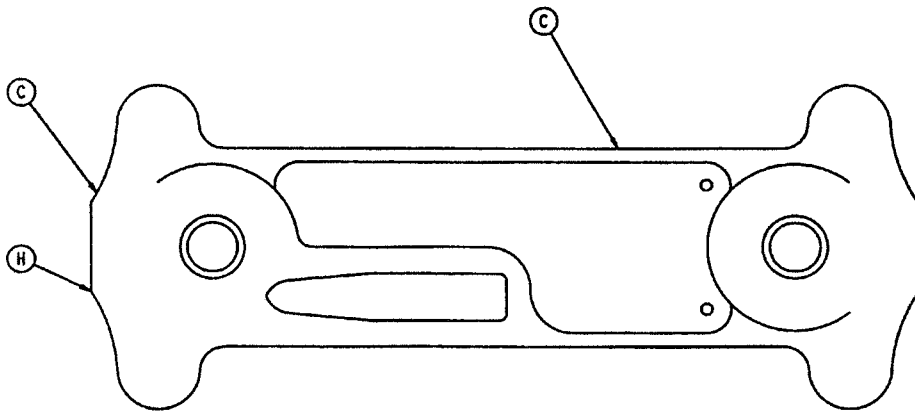
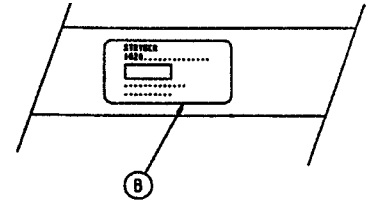
# Side Control Graphics



Color	Item A Control Label, Right	Item B Control Label, Left	Litter Bumper Strip
RED	1001-700-111	1001-700-112	1010-700-15
PURPLE	1001-700-121	1001-700-122	1010-700-25
GREEN	1001-700-131	1001-700-132	1010-700-35
GRAY	1001-700-141	1001-700-142	1010-700-45
TEAL	1001-700-151	1001-700-152	1010-700-55
PINK	1001-700-161	1001-700-162	1010-700-65
BLUE	1001-700-171	1001-700-172	1010-700-75

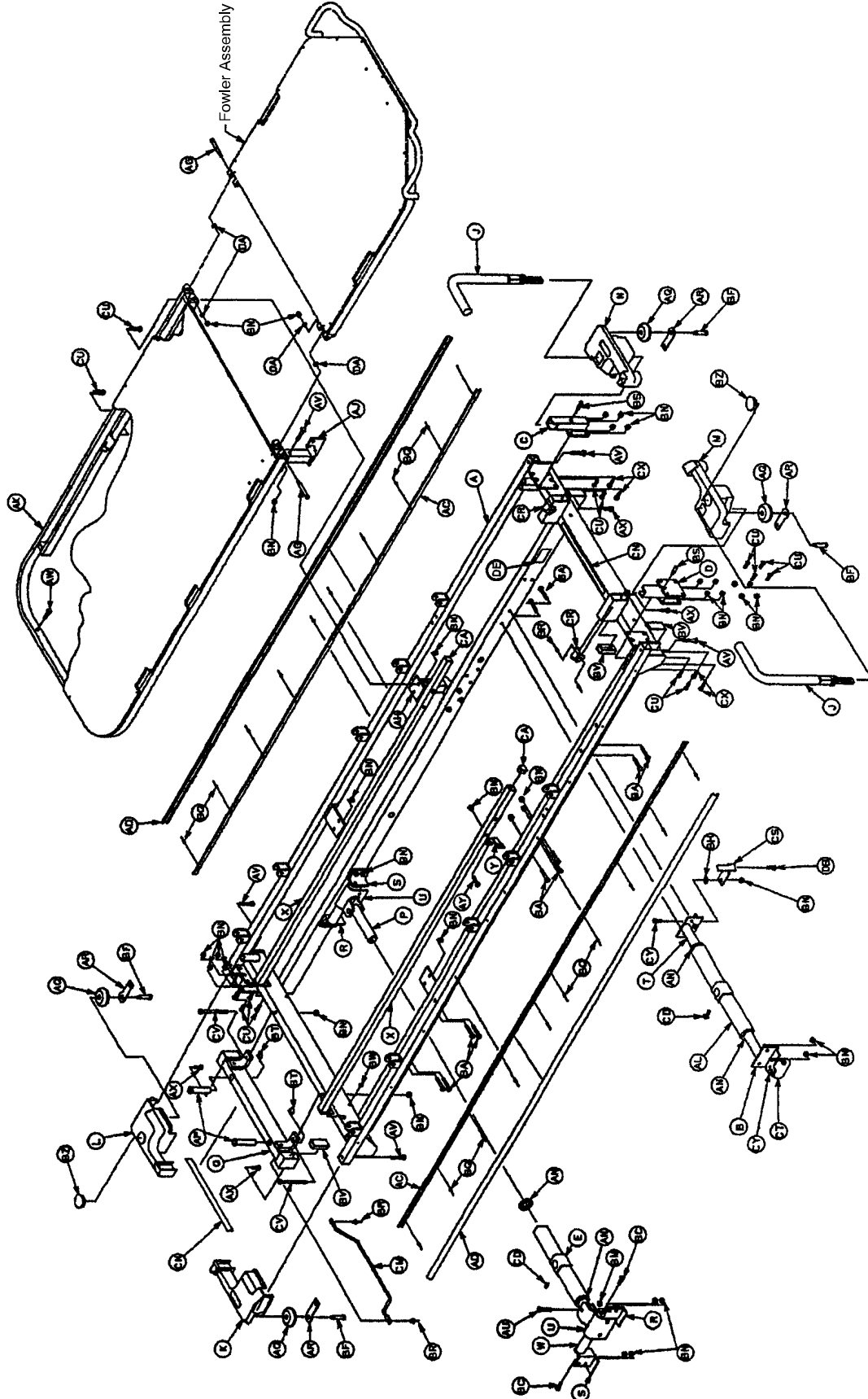


# Side Control Base Hood Labeling Assembly

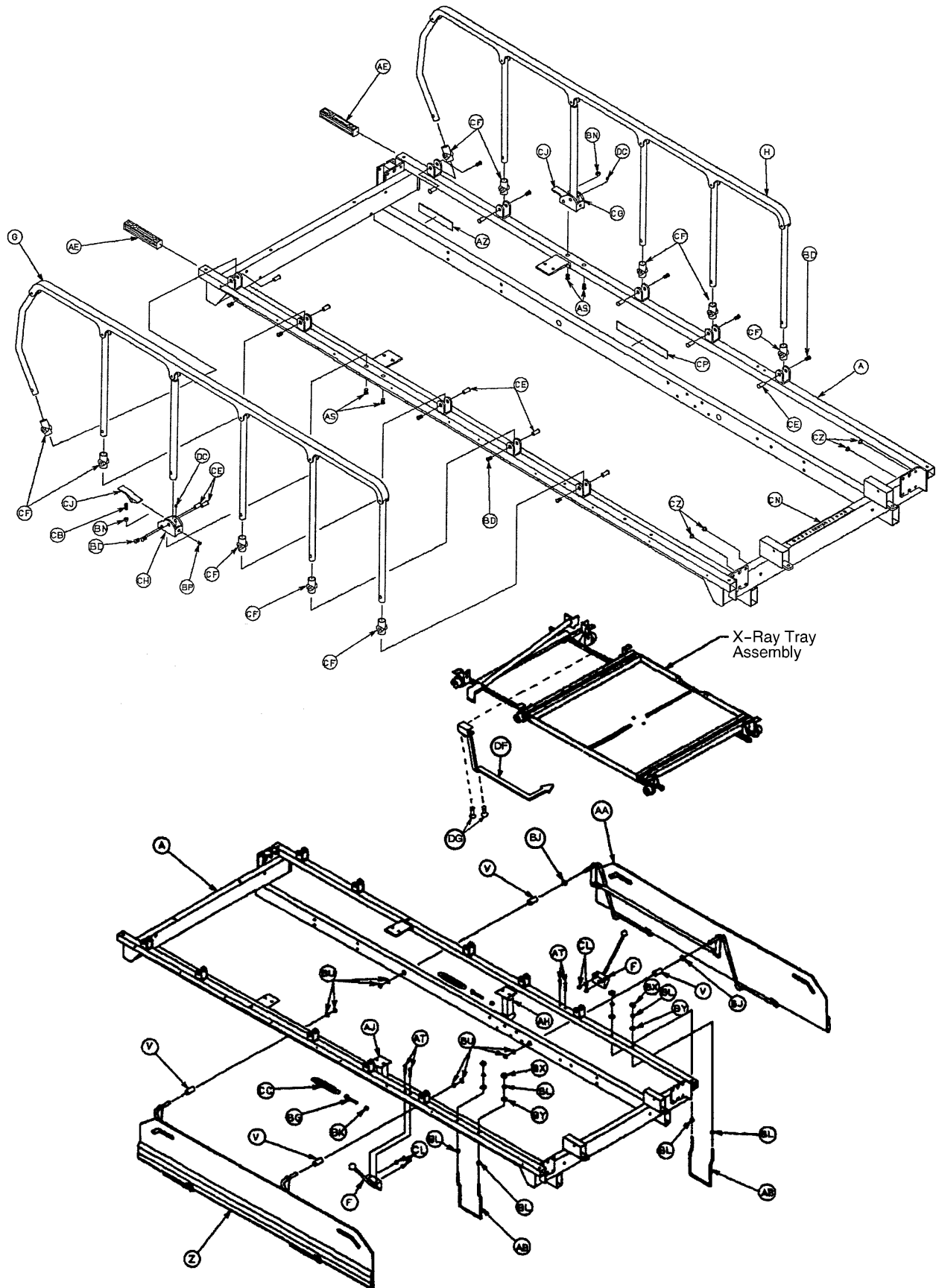


Item	Part No.	Part Name	Qty.
A	1001-100-1	Hood Assembly	1
B	1020-1-54	Specification Label	1
C	741-1-145	Brake/Steer Label, Head	1
D	741-1-146	Brake/Steer Label, Foot	1
H	946-1-60	Stryker Logo Label	2
J	29-7	Dual Lock (not shown)	3
K	29-9	Dual Lock (not shown)	3
L	1010-1-50	Renaissance Series Logo Label	2

# 1020-1-10 Litter Assembly



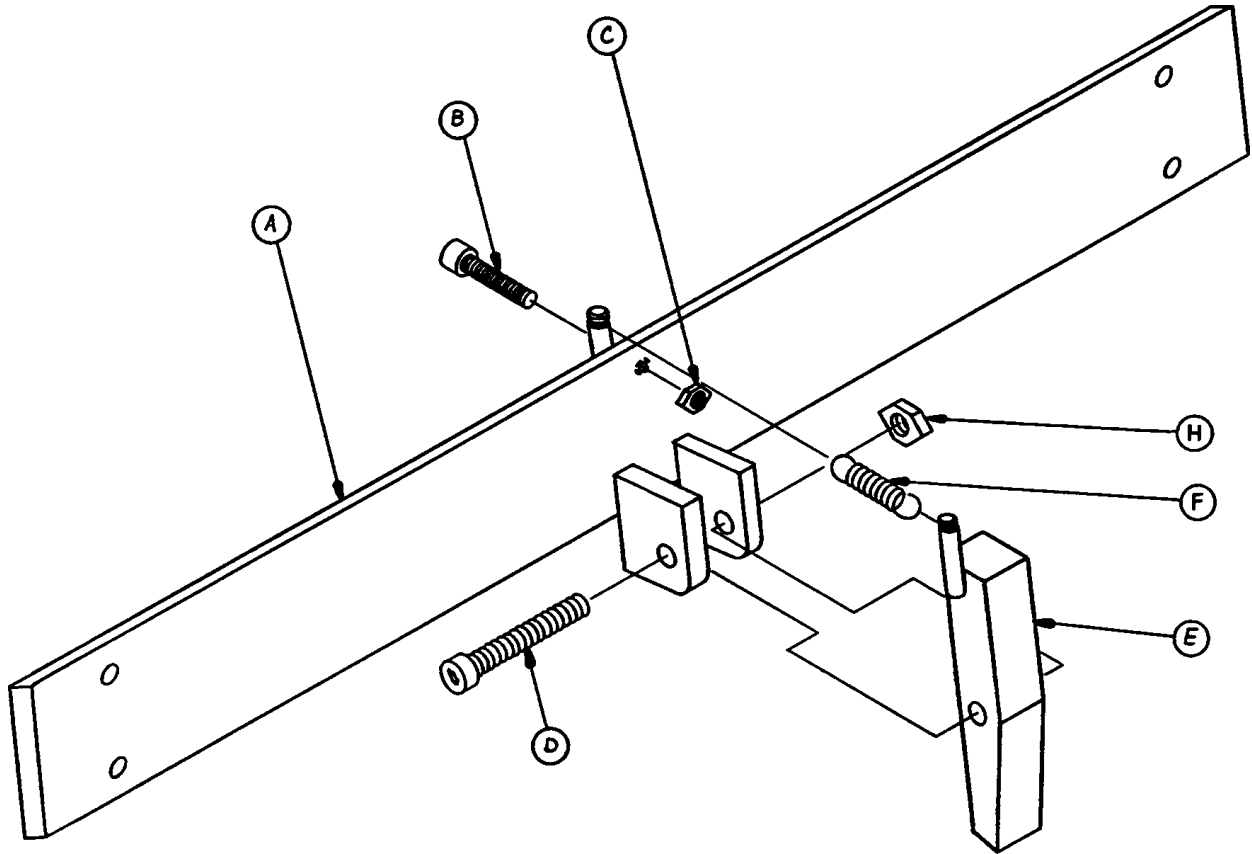
# Litter Assembly



# Litter Assembly

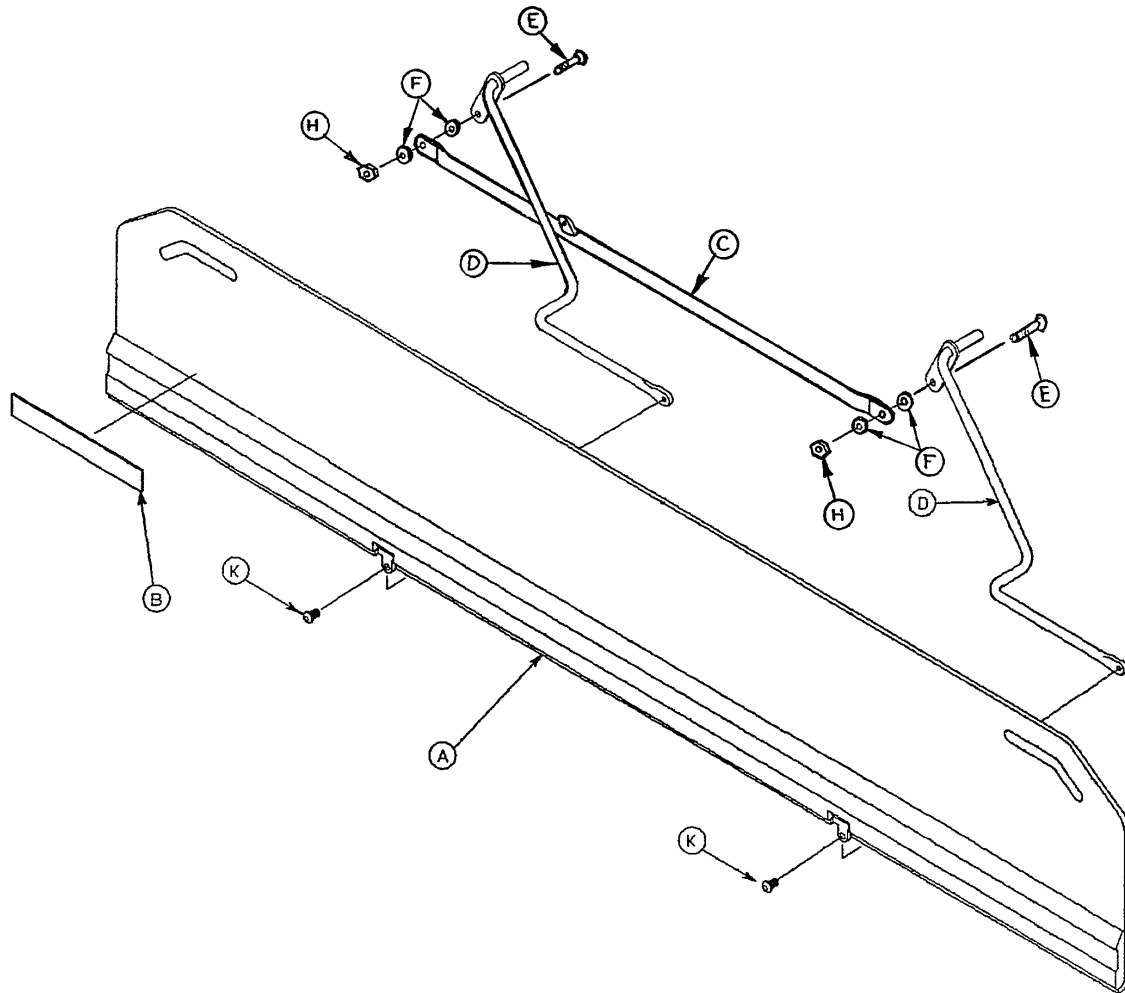
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1020-1-61	Litter Frame Ass'y	1	BC	4-21	Soc. Hd. Cap Screw	4
B	1020-28-14	Jack Supt. Ass'y, Lt.	1	BD	4-136	Hex Soc. But. Hd. Scr.	14
C	1010-54-71	Socket Ass'y, Right	1	BF	8-24	Hex Soc. Sh. Bolt	4
D	1010-54-70	Socket Ass'y, Left	1	BG	10-11	Eye Bolt	2
E	1010-32-85	Support Tube Ass'y	1	BJ	14-21	Washer	4
F	(page 55)	Board Supt. Ass'y	2	BK	15-21	Hex Jam Nut	2
G	(page 63)	Folddown Siderail, Lt.	1	BL	15-37	Hex Jam Nut	8
H	(page 63)	Folddown Siderail, Rt.	1	BM	16-11	Flexlock Nut	2
J	(page 56)	Push Handle Ass'y	2	BN	16-28	Nylock Nut	50
K	1010-1-14	Cover, Foot, Left	1	BP	21-104	Set Screw	2
L	1010-1-13	Cover, Foot, Right	1	BQ	25-38	Rivet	20
M	1010-1-15	Cover, Head, Left	1	BR	25-79	Rivet	6
N	1010-1-16	Cover, Head, Right	1	BS	26-12	Roll Pin	2
P	1010-32-64	Carrier Tube	2	BT	28-23	Retaining Ring	2
Q	1020-1-40	Footboard Supt. Ass'y	1	BU	28-93	Retaining Ring	8
R	1020-1-42	Roller Supt. Ass'y, Lt.	2	BV	37-49	Hole Plug	8
S	1020-1-43	Roller Supt. Ass'y, Rt.	2	BW	37-52	Rubber Bumper	4
T	1020-28-13	Jack Supt. Ass'y, Rt.	1	BX	37-55	Screw Cap	4
U	1020-1-49	Supt. Tube & Roller Ass'y	2	BY	37-56	Screw Cap Washer	4
V	1020-1-29	Bearing	4	BZ	37-59	Hole Plug	2
W	1020-1-59	Trend Roller Bar	2	CA	37-63	Rect. Hole Plug	2
X	1020-22-23	Guide Tube Assembly	2	CB	38-220	Compression Spring	2
Y	1020-22-26	Adjustment Bracket	2	CC	38-252	Extension Spring	2
Z	(page 53)	Transfer Syst. Ass'y, Lt.	1	CD	46-1	Set Screw	2
AA	(page 54)	Transfer Syst. Ass'y, Rt.	1	CE	721-26-66	Pivot Screw	14
AB	1020-24-21	Board Retainer	2	CF	721-26-69	Upright Sleeve	10
AC	1020-26-21	Bumper Channel	2	CG	1010-26-81	Lock Hsg. Ass'y, Lt.	1
AD	(page 46)	Siderail Bumper	2	CH	1010-26-80	Lock Hsg. Ass'y, Rt.	1
AE	1010-26-69	Lock Support	2	CJ	721-26-74	Plated Lock Handle	2
AG	1020-32-19	Pivot Bolt	2	CL	16-3	Fiberlock Hex Nut	4
AH	1020-32-31	Litter Riser, Right	1	CM	1010-32-92	Foley Bag Rack	1
AJ	1020-32-32	Litter Riser, Left	1	CN	1020-1-52	Center Label	2
AK	(page 61)	Footsection Ass'y	1	CP	1020-1-53	Film Label	1
AL	1510-32-20	Support Tube Ass'y	1	CR	1010-1-35	Handle Rest	2
AN	938-1-401	Collar Assembly	4	CS	1020-24-34	Support Plate, Left	1
AP	721-40-26	Foot Bd. Receptacle	2	CT	1020-24-35	Support Plate, Right	1
AQ	721-32-49	Bumper Roller	4	CU	4-161	H. Soc. But. Hd. C. Scr.	16
AR	1010-1-17	Roller Plate	4	CV	3-35	Hex Hd. Cap Screw	2
AS	1-96	Flat Head Screw	4	CW	37-35	Hole Plug	4
AT	2-100	Pan Hd. Mach. Screw	4	CX	4-9	Soc. Hd. Cap Screw	4
AU	3-40	Hex Hd. Cap Screw	2	CY	4-142	Soc. Hd. Cap Screw	2
AV	3-47	Hex Hd. Cap Screw	14	CZ	37-35	Hole Plug	4
AW	3-50	Hex Hd. Cap Screw	2	DA	14-3	Thrust Washer	4
AX	3-54	Hex Hd. Cap Screw	4	DB	4-32	Soc. Hd. Cap Screw	2
AY	3-74	Hex Hd. Cap Screw	2	DC	37-74	Hole Plug	2
AZ	1020-22-28	Squeeze Label	1	DE	1210-800-8	Patent Label	1
BA	3-78	Hex Hd. Cap Screw	18	DF	1020-21-12	Tray Indicator	1
				DG	4-32	Soc. Hd. Cap Screw	2

# 1000-42-49 Trend. Limiter Assembly



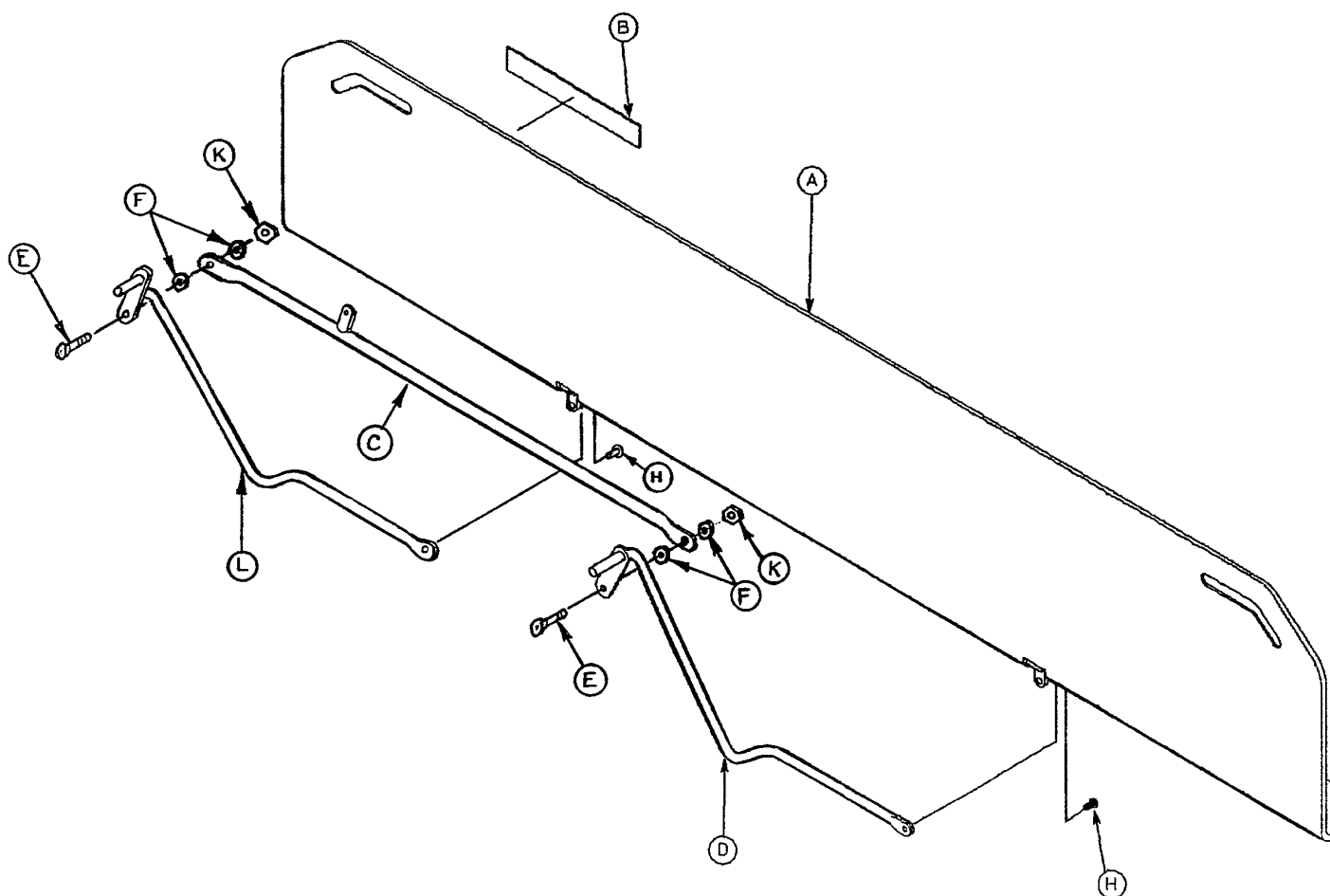
Item	Part No.	Part Name	Qty.
A	1000-42-48	Limiter Plate Ass'y	1
B	4-8	Hex Soc. Machine Screw	1
C	15-23	Hex Nut	1
D	4-142	Hex Soc. Machine Screw	1
E	715-1-114	Limiter Pin Assembly	1
F	38-233	Extension Spring	1
H	16-16	Fiberlock Nut	1

# 1020-24-10 Transfer System Assembly, Left



Item	Part No.	Part Name	Qty.
A	1020-32-100	Transfer Board Assembly	1
B	721-24-46	Label	1
C	1020-24-38	Connecting Link Assembly	1
D	1020-24-12	Pivot Arm Assembly, Left	2
E	1-25	Flat Hd. Machine Screw	2
F	11-224	Nylon Flat Washer	4
H	16-28	Nylock Hex Nut	2
K	4-156	Button Hd. Cap Screw	2

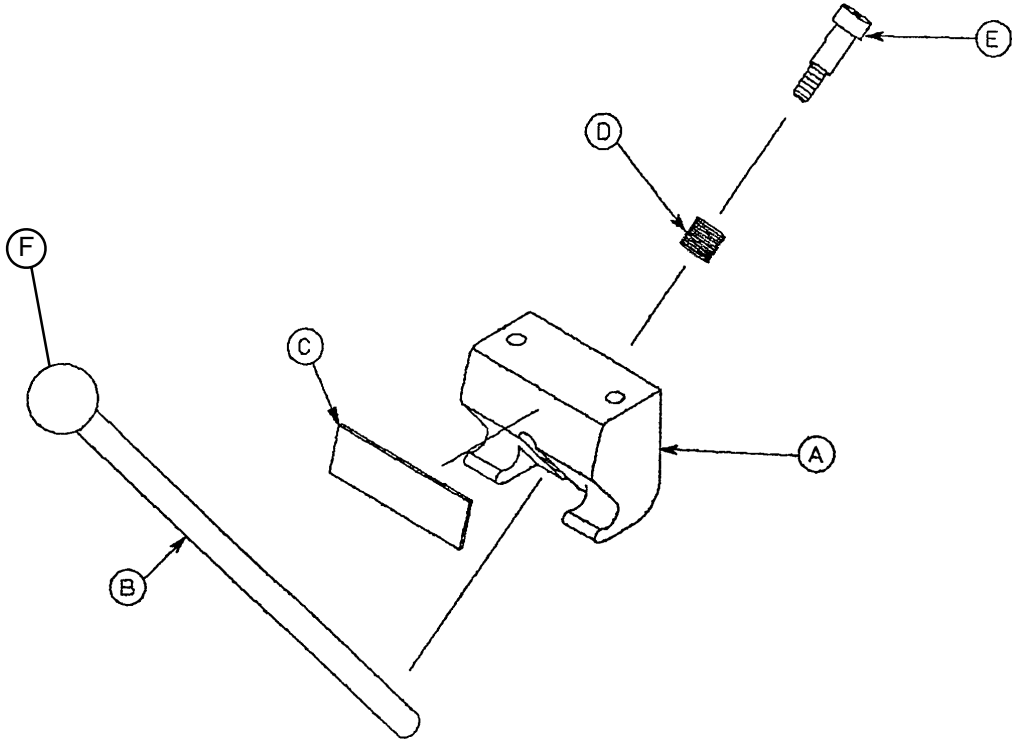
# 1020-24-11 Transfer System Assembly, Right



Item	Part No.	Part Name	Qty.
A	1020-32-100	Transfer Board Assembly	1
B	721-24-46	Label	1
C	1020-24-37	Connecting Link Assembly	1
D	1020-24-13	Pivot Arm Ass'y Head, Rt.	1
E	1-25	Flat Hd. Machine Screw	2
F	11-224	Nylon Flat Washer	4
H	4-156	Button Hd. Cap Screw	2
K	16-28	Nylock Hex Nut	2
L	1020-24-33	Pivot Arm Ass'y, Right	1

# 1010-24-30 Arm Board Support Assembly

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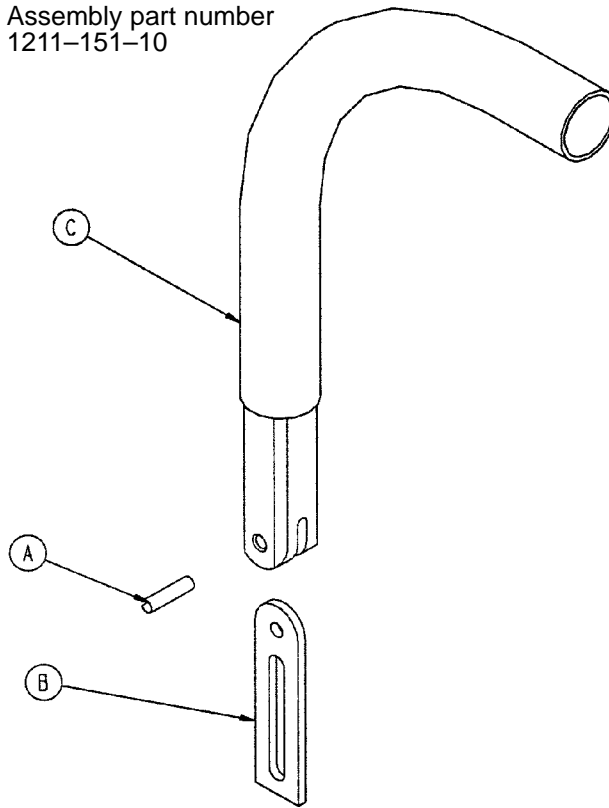
Item	Part No.	Part Name	Qty.
A	1010-24-15	Support Block	1
B	1010-24-16	Support Arm	1
C	1010-24-14	Warning Label	1
D	38-263	Spring	1
E	8-17	Shoulder Bolt	1
F	1010-26-46	Ball Knob	1



# Push Handle Assembly

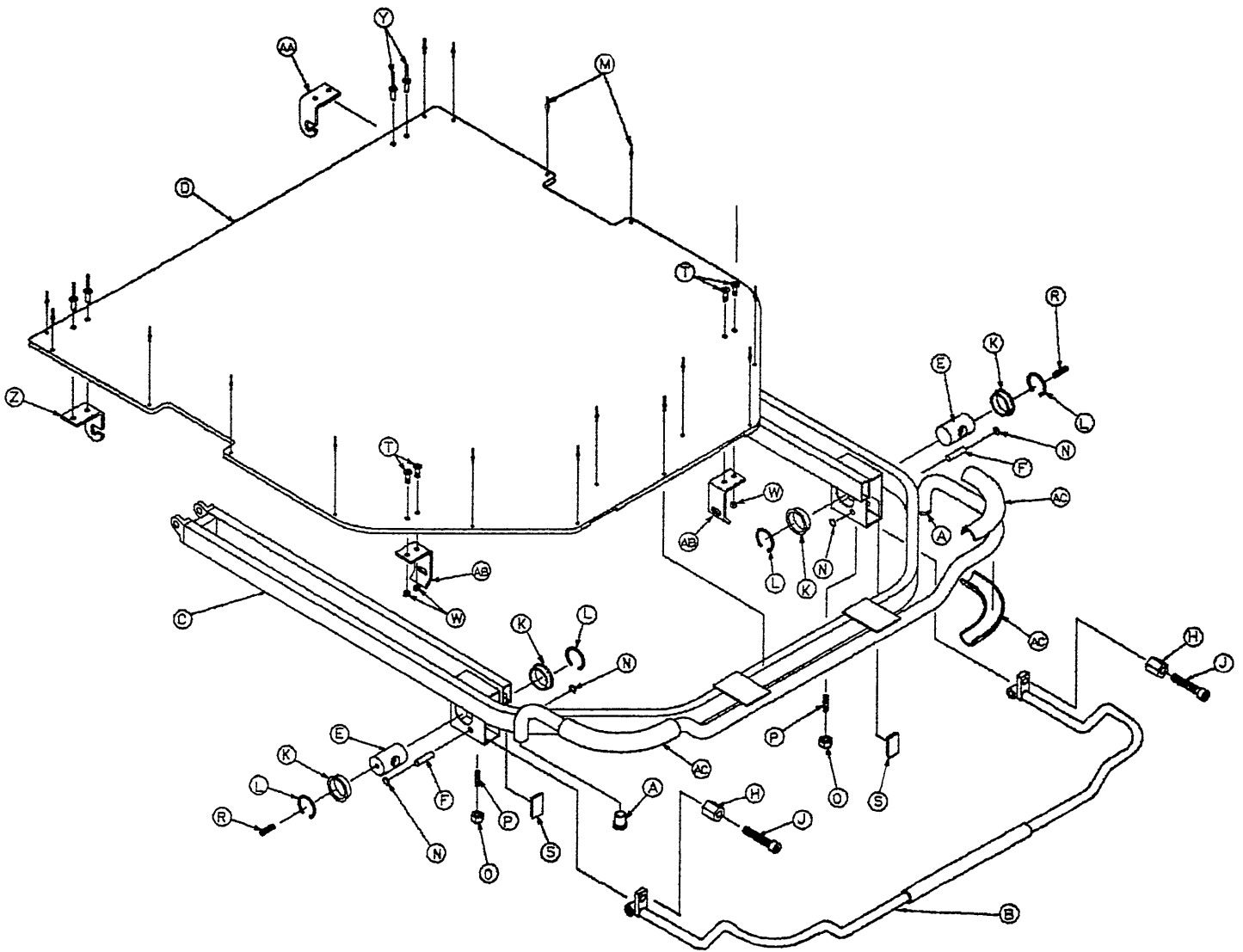
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Assembly part number  
1211-151-10



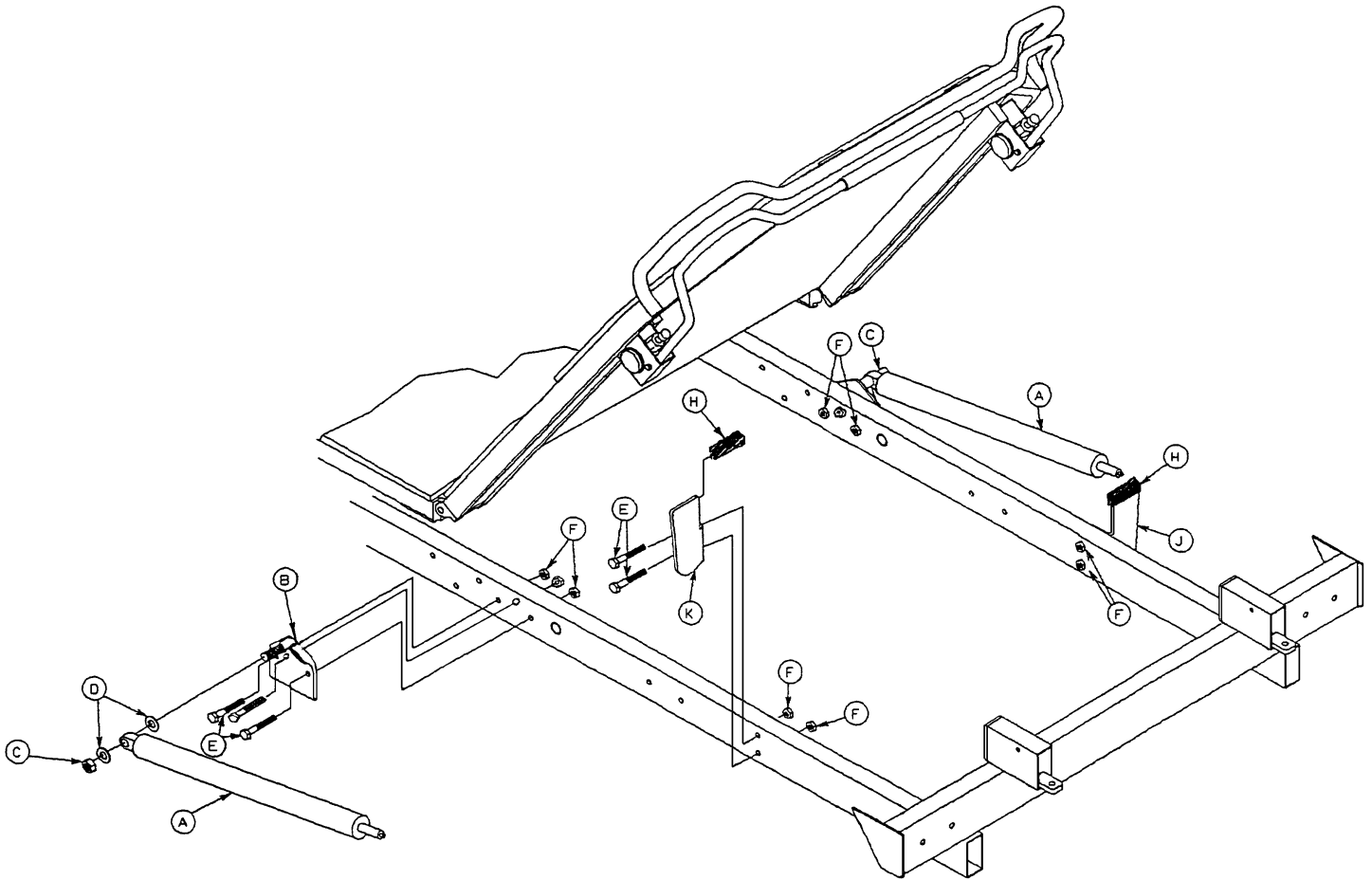
Item	Part No.	Part Name	Qty.
A	26-10	Roll Pin	1
B	1010-254-24	Stop Link	1
C	1211-151-18	Sleeve Assembly	1

# 1020-31-10 Pneumatic Fowler Assembly



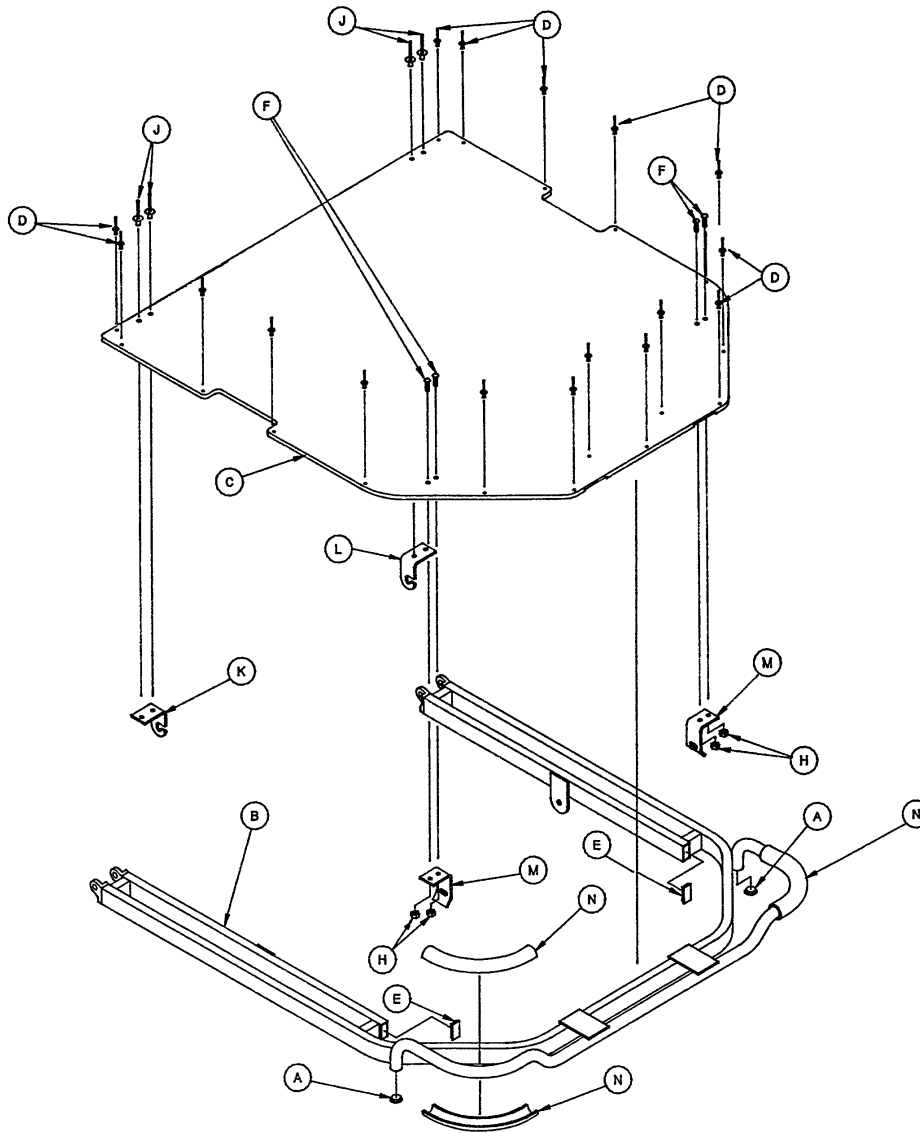
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	37-65	Hole Plug	2	O	15-37	Jam Nut	2
B	1020-31-20	Handle Assembly	1	P	21-104	Set Screw	2
C	1020-31-15	Fowler Weldment	1	R	21-119	Set Screw	2
D	1020-31-39	Fowler Skin	1	S	1010-32-66	Hole Plug	2
E	1510-31-28	Yoke	2	T	4-149	But. Hd. Cap Screw	4
F	1510-31-37	Pivot	2	W	16-3	Self-Locking Nut	4
H	15-50	Hex Nut	2	Y	25-69	Pop Rivet	4
J	21-126	Set Screw	2	Z	1020-23-12	Tray Hinge, Left	1
K	946-35-25	Liner	4	AA	1020-23-13	Tray Hinge, Right	1
L	28-76	Retaining Ring	4	AB	1020-23-14	Tray Latch	2
M	25-99	Pop Rivet	17	AC	1020-1-65	Fowler Handle Cover	4
N	28-8	Retaining Ring	4				

# 1020-31-11 Pneumatic Fowler to Frame Assembly



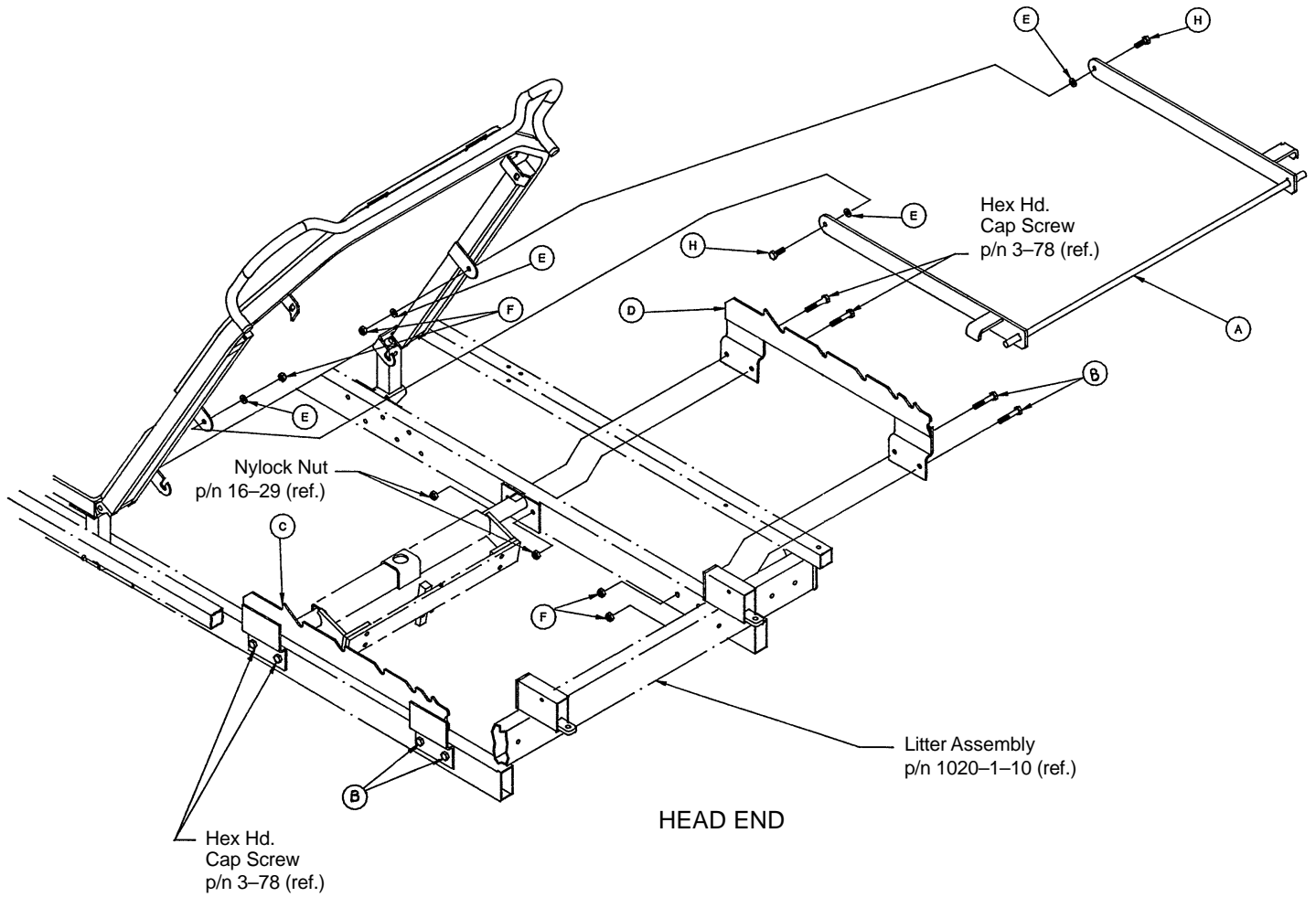
Item	Part No.	Part Name	Qty.
A	1010-31-78	Gas Cylinder	2
B	1020-31-25	Cylinder Mount	2
C	16-35	Nylock Hex Nut	2
D	14-29	Flat Washer	4
E	3-78	Hex Hd. Cap Screw	10
F	16-28	Nylock Hex Nut	10
H	1020-31-38	Fowler Rest Bumper	2
J	1020-31-17	Fowler Rest, Right	1
K	1020-31-19	Fowler Rest, Left	1

# 1020-32-58 Manual Fowler Assembly



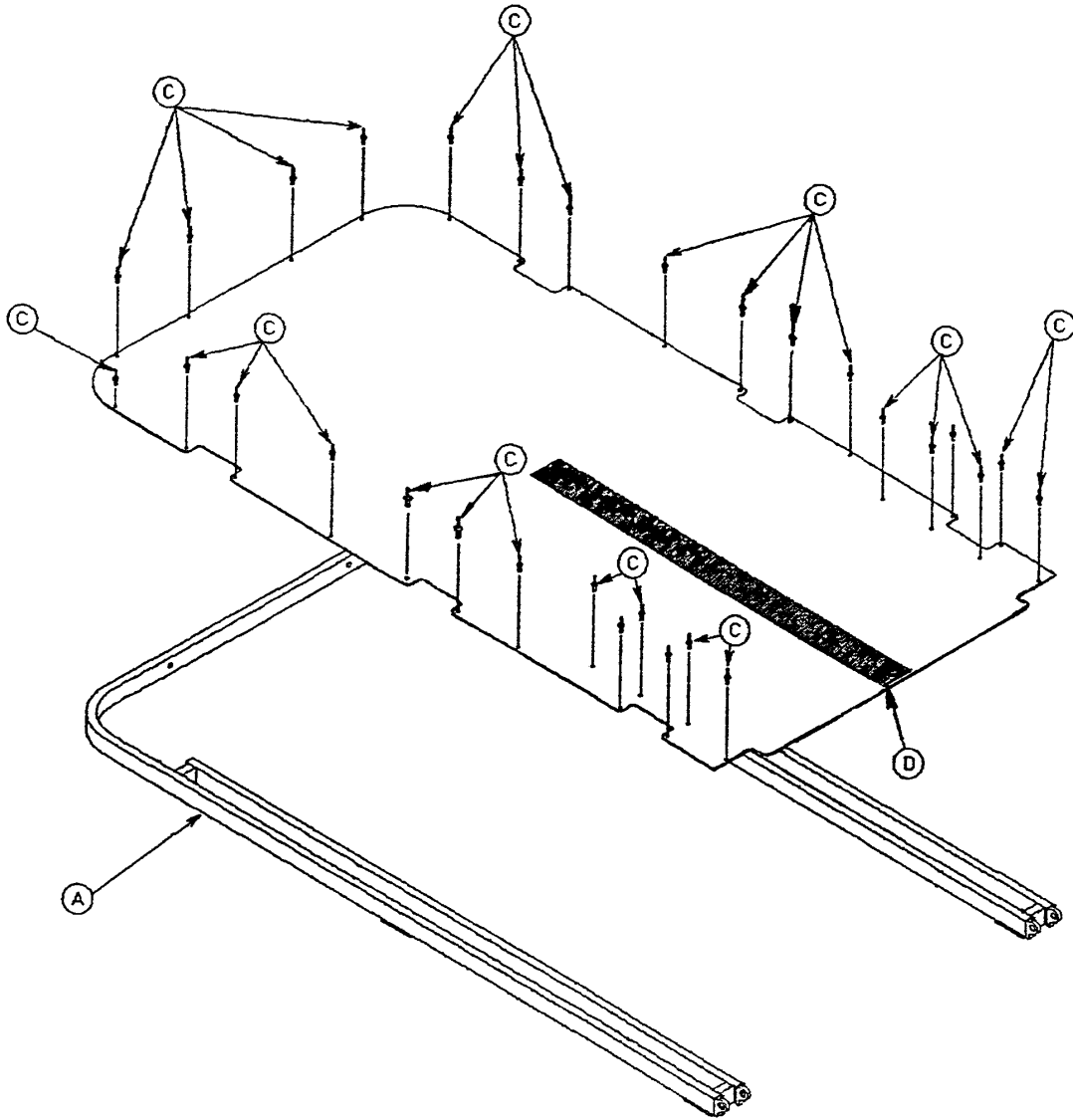
Item	Part No.	Part Name	Qty.
A	37-65	Hole Plug	2
B	1020-32-57	Fowler Weldment	1
C	1020-31-39	Fowler Skin	1
D	25-99	Pop Rivet	17
E	1010-32-66	Hole Plug	2
F	4-149	But. Hd. Cap Screw	4
H	16-3	Self-Locking Nut	4
J	25-69	Pop Rivet	4
K	1020-23-12	Tray Hinge, Left	1
L	1020-23-13	Tray Hinge, Right	1
M	1020-23-14	Tray Hinge	2
N	1020-1-65	Fowler Handle Cover	4

# 1020-32-59 Manual Fowler to Frame Assembly



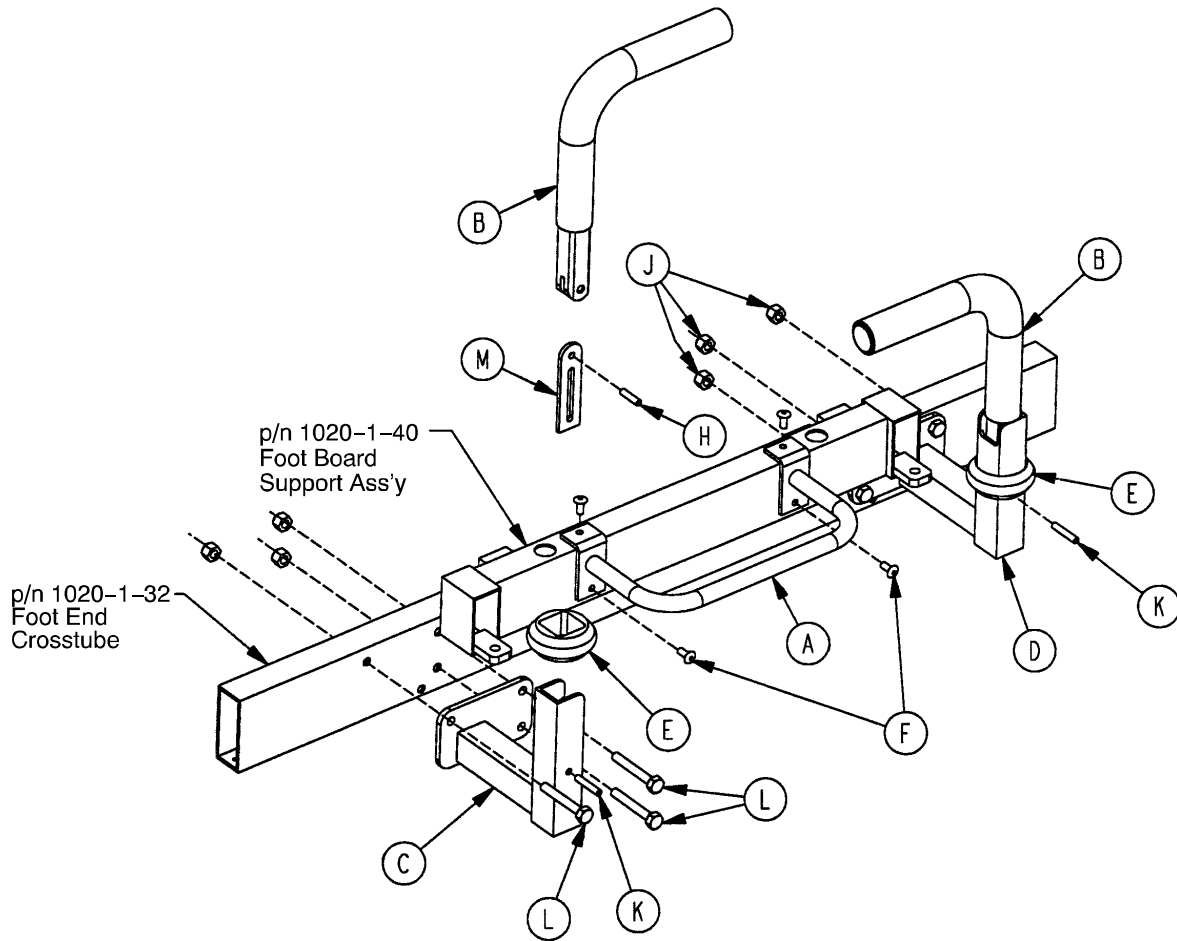
Item	Part No.	Part Name	Qty.
A	1020-32-54	Pivot Leg Assembly	1
B	3-78	Hex Hd. Cap Screw	4
C	1020-32-56	Left Bracket Weldment	1
D	1020-32-55	Right Bracket Weldment	1
E	14-2	Nylon Flat Washer	4
F	16-28	Nylock Nut	6
H	3-50	Hex Hd. Cap Screw	2

# 1020-32-55 Foot Section Assembly



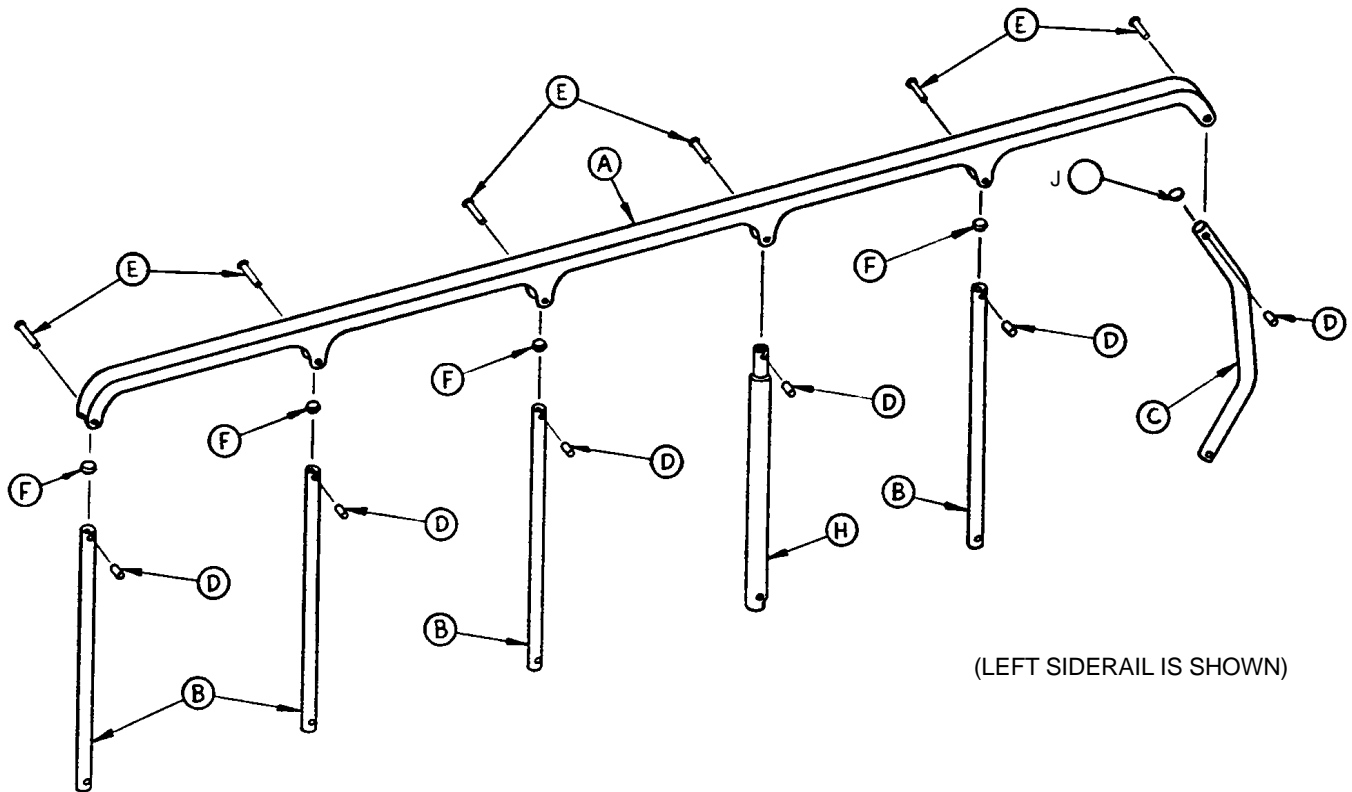
Item	Part No.	Part Name	Qty.
A	1020-32-25	Footsection Weldment	1
B	1020-32-26	Footsection Skin	1
C	25-99	Pop Rivet	30
D	7900-1-102	Velcro	24.5"

# 1020-51-10 Foot End Push Handle Assembly



Item	Part No.	Part Name	Qty.
A	1010-51-19	Guard	1
B	1000-58-19	Push Handle	2
C	1020-51-15	Handle Socket	1
D	1020-51-17	Handle Socket	1
E	1010-51-18	Rubber Bumper	2
F	25-79	Pop Rivet	4
H	26-10	Roll Pin	2
J	16-28	Nylock Nut	6
K	26-11	Roll Pin	2
L	3-78	Hex Hd. Bolt	6
M	1010-254-24	Stop Link	2

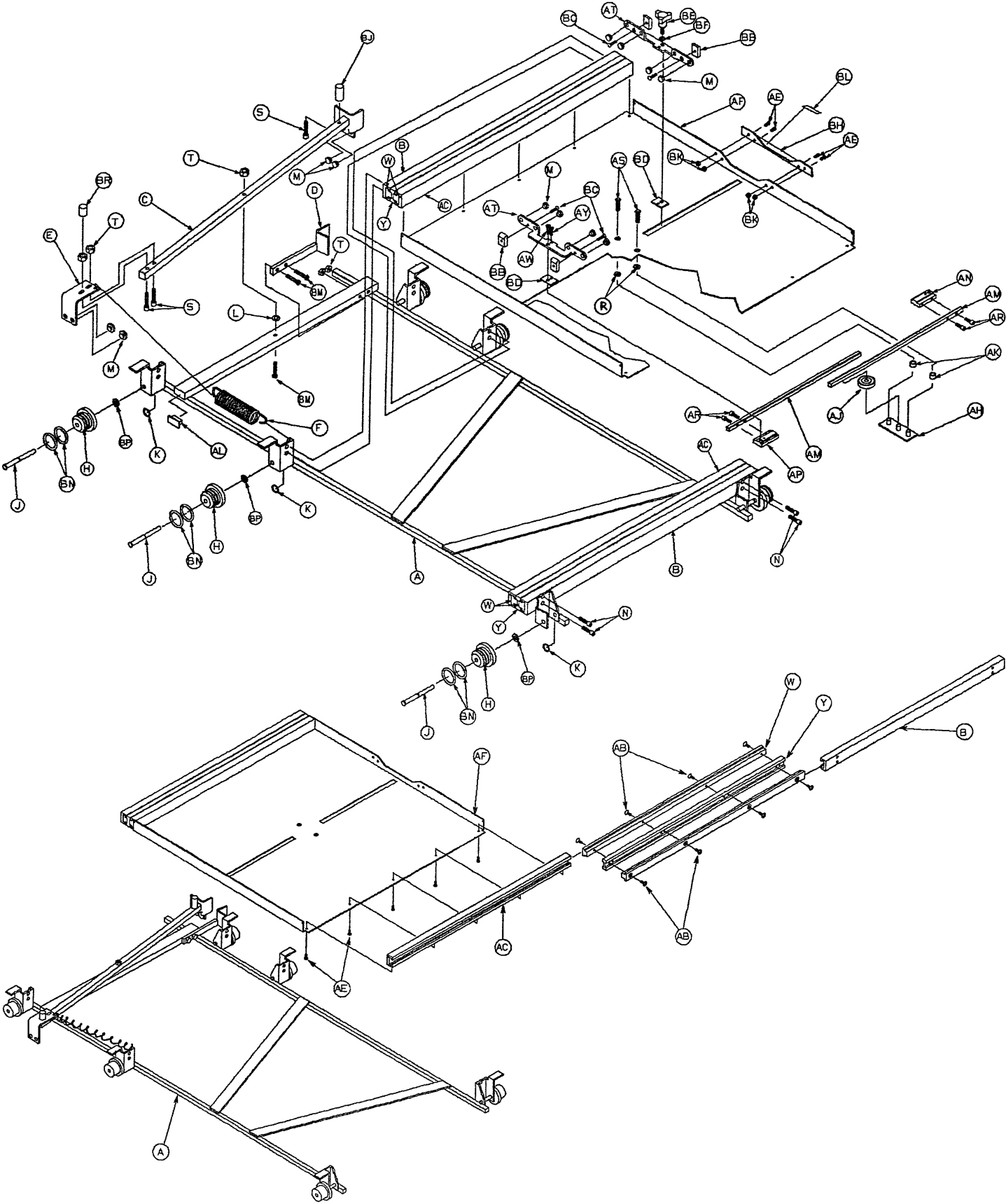
# 1010-26-17 & 1010-26-19 Siderail Ass'y, Right & Left



Item	Part No.	Part Name	Qty.
A	1010-26-15	Top Rail	1
B	1010-26-83	Upright	4
C	1010-26-84	Upright, Bent	1
D	1010-26-82	Sleeve Bearing	6
E	25-106	Semi-Tubular Rivet	6
F	1010-26-10	Round Hole Plug	4
H	1010-26-85	Upright, Latch	1
J	1010-26-12	Bent Spindle Rest	1

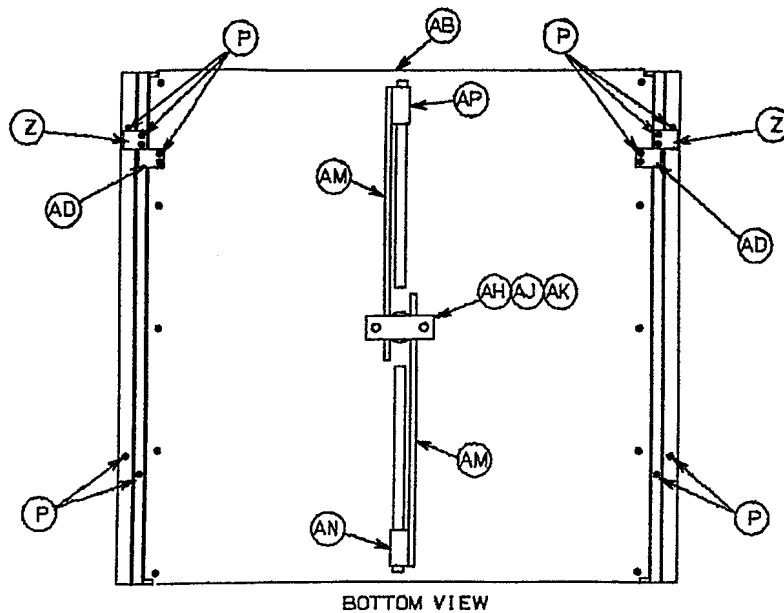


# 1020-22-10 X-Ray Tray Assembly, Right Side Loading

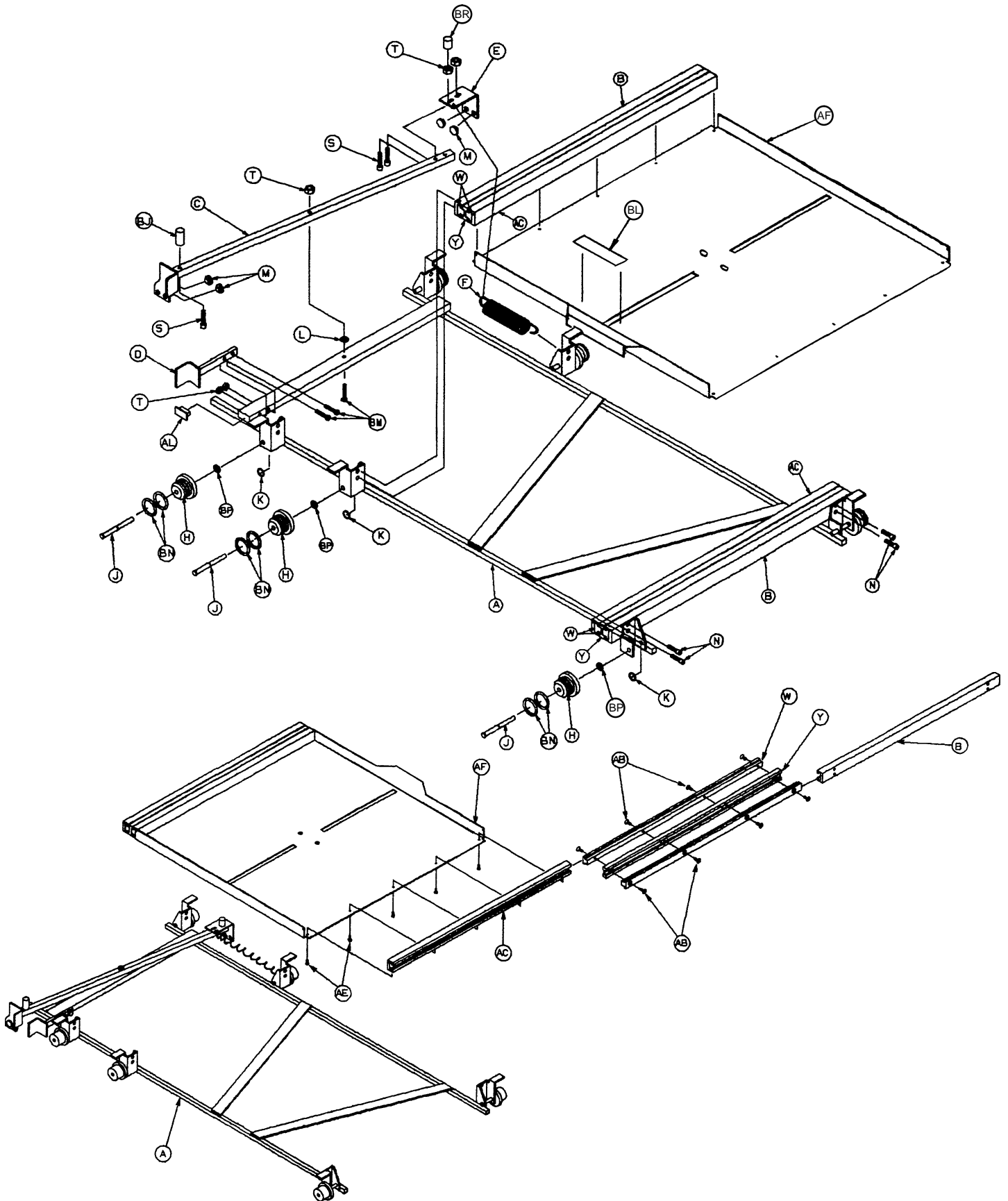


# 1020-22-10 X-Ray Tray Assembly, Right Side Loading

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1020-22-44	Tray Frame Ass'y	1	AJ	1020-22-41	Spur Gear	1
B	1020-22-11	Outer Slide, Mach'd	2	AK	52-250	Spacer	2
C	1020-22-15	Pivot Tube Ass'y	1	AL	1010-32-66	Hole Plug	2
D	1020-22-7	Brake Handle	1	AM	1020-22-43	Rack, Modified	2
E	1020-22-36	Brake Adj. Bracket	1	AN	1020-22-58	Rack Connector Ass'y	1
F	38-253	Extension Spring	1	AP	1020-22-57	Left Rack Connector	1
H	1020-22-59	Tray Wheel	6	AR	4-127	Soc. Hd. Cap Screw	4
J	1020-22-25	Wheel Axle	6	AS	1-26	Flat Hd. Mach. Screw	2
K	28-98	Retaining Ring	6	AT	1020-22-56	Centering Plate	2
L	11-146	Nylon Washer	1	AW	4-169	But. Hd. Cap Screw	1
M	37-64	Rubber Bumper	12	AY	4-170	But. Hd. Cap Screw	1
N	4-136	Soc. Hd. Cap Screw	8	BB	1020-22-21	Slide Block	4
P	4-101	Soc. Hd. Cap Screw	18	BC	1-85	Flat Hd. Screw	4
R	11-11	Fiber Washer	2	BD	1020-22-55	Slide Pad	2
S	4-26	Soc. Hd. Cap Screw	3	BE	24-51	Three-Arm Knob	1
T	16-3	Nylock Hex Nut	5	BF	11-132	Nylon Washer	1
W	1020-22-13	Inner Slide, Mach'd	4	BH	1020-22-29	Handle	1
Y	1020-22-12	Support, Mach'd	2	BJ	1010-22-35	Retention Spacer, Rt.	1
Z	1020-22-45	Stop, First Stage	2	BK	16-23	Nylock Hex Nut	4
AB	1-87	Flat Hd. Screw	16	BL	1020-22-60	Label	1
AC	1020-22-47	Tray Slide, Mach'd	2	BM	4-171	But. Hd. Cap Screw	3
AD	1020-22-46	Stop-2nd Stage	2	BN	45-952	O-Ring	12
AE	4-167	But. Hd. Cap Screw	14	BP	14-4	Nylon Flat Washer	6
AF	1020-22-14	Tray Pan	1	BR	1010-22-36	Retention Spacer, Lt.	1
AH	1020-22-52	Guide Plate Ass'y	1				

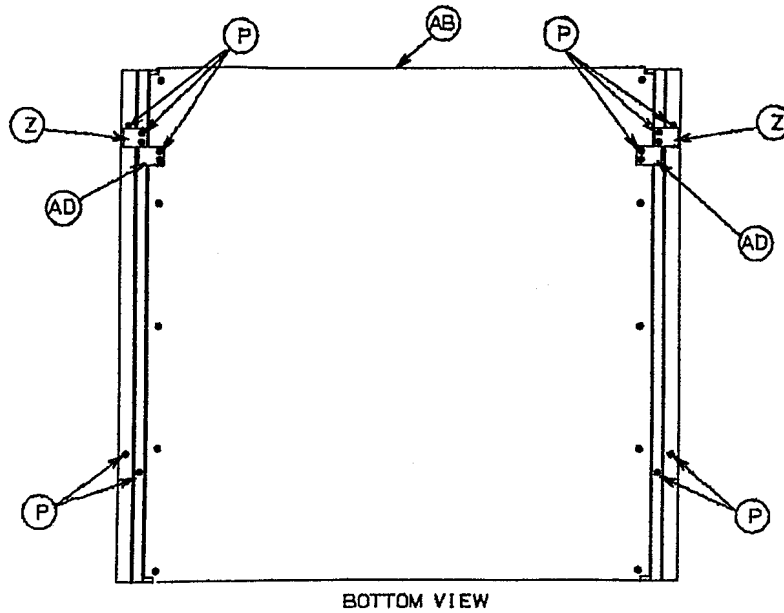


# 1020-21-10 X-Ray Tray Assembly, Left Side Loading

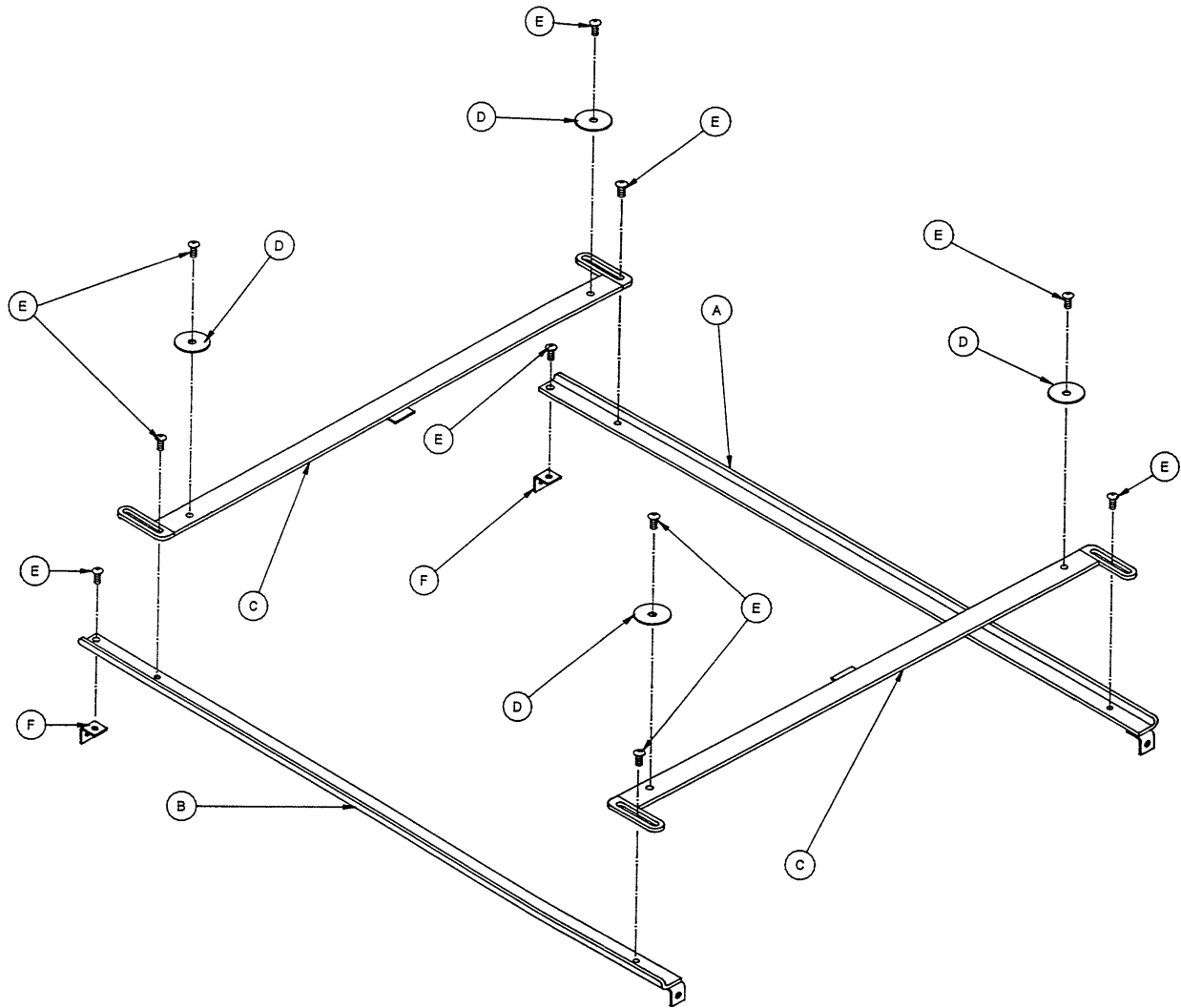


# 1020-21-10 X-Ray Tray Assembly, Left Side Loading

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1020-21-44	Tray Frame Ass'y	1	W	1020-22-13	Inner Slide, Mach'd	4
B	1020-22-11	Outer Slide, Mach'd	2	Y	1020-22-12	Support, Mach'd	2
C	1020-21-15	Pivot Tube Ass'y	1	Z	1020-22-45	Stop, First Stage	2
D	1020-21-7	Brake Handle	1	AB	1-87	Flat Hd. Screw	16
E	1020-21-36	Brake Adj. Bracket	1	AC	1020-22-47	Tray Slide, Mach'd	2
F	38-253	Extension Spring	1	AD	1020-22-46	Stop-2nd Stage	2
H	1020-22-59	Tray Wheel	6	AE	4-167	But. Hd. Cap Screw	10
J	1020-22-25	Wheel Axle	6	AF	1020-21-14	Tray Pan	1
K	28-98	Retaining Ring	6	AL	1010-32-66	Hole Plug	2
L	11-146	Nylon Washer	1	BJ	1010-22-35	Retention Spacer, Rt.	1
M	37-64	Rubber Bumper	4	BL	1020-22-60	Label	1
N	4-136	Soc. Hd. Cap Screw	8	BM	4-171	But. Hd. Cap Screw	3
P	4-101	Soc. Hd. Cap Screw	18	BN	45-952	O-Ring	12
S	4-26	Soc. Hd. Cap Screw	3	BP	14-4	Nylon Flat Washer	6
T	16-3	Nylock Hex Nut	5	BR	1010-22-36	Retention Spacer, Lt.	1

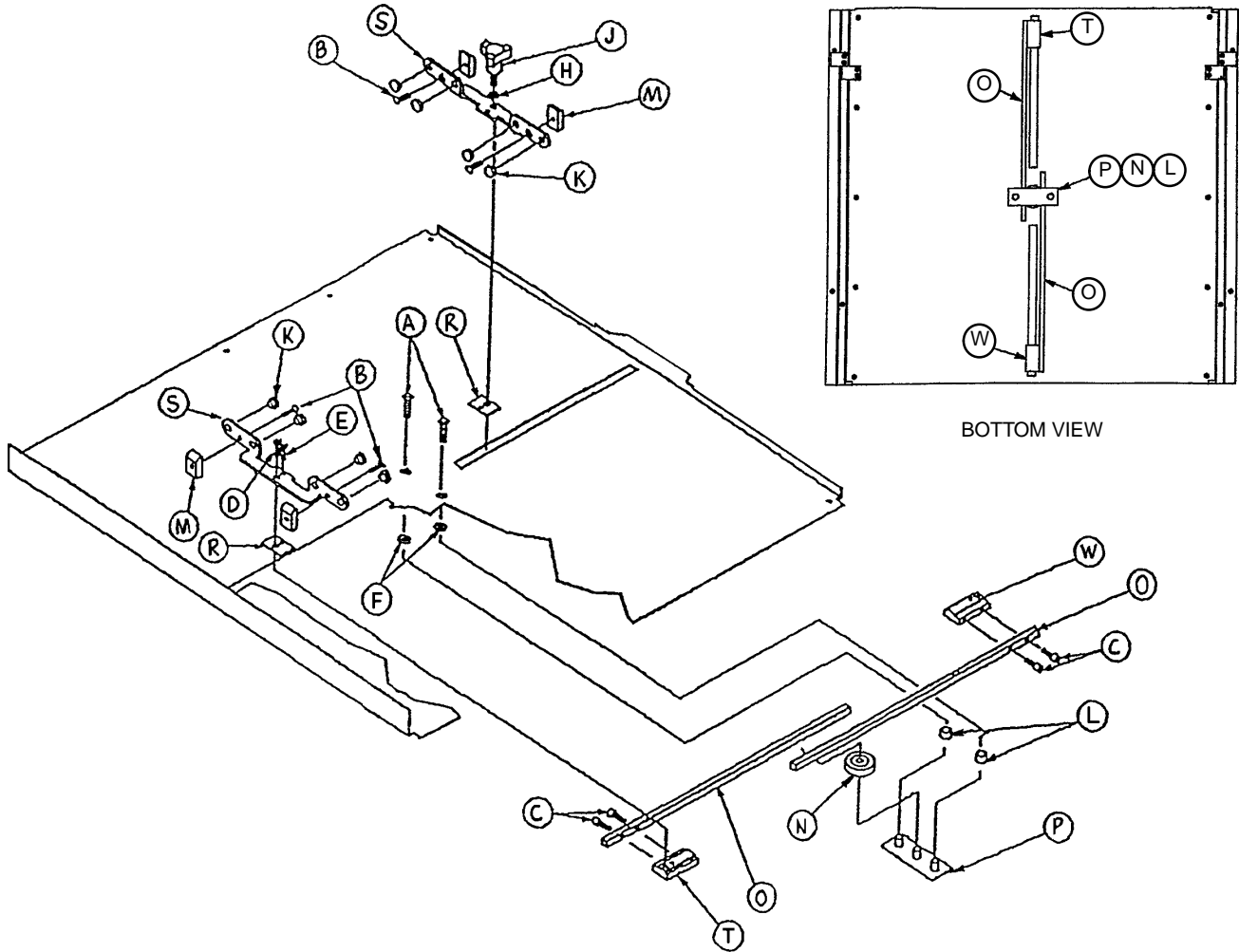


# 1020-27-10 Grid Holder Assembly



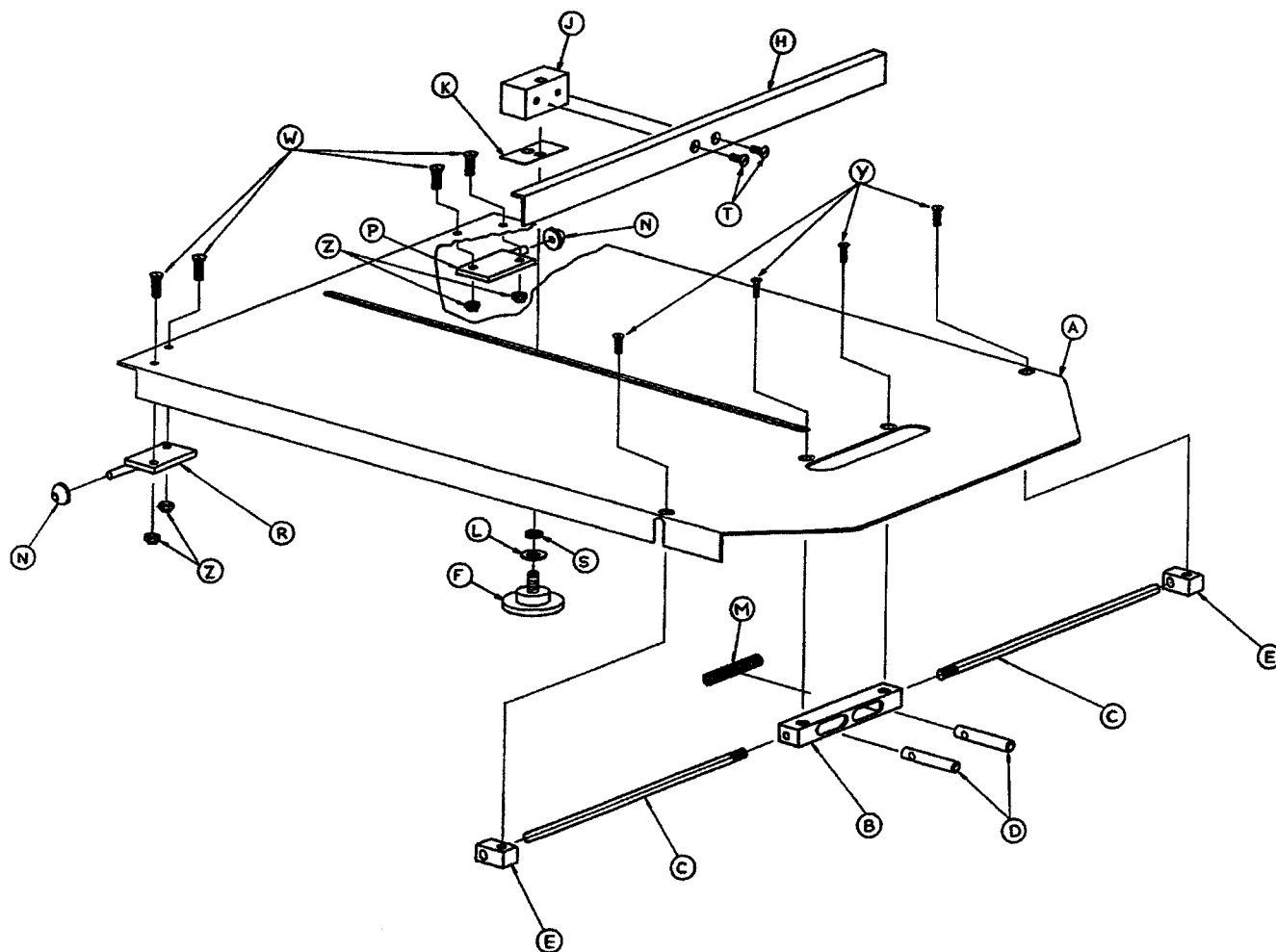
Item	Part No.	Part Name	Qty.
A	1020-27-21	Guide Weldment, Rt.	1
B	1020-27-22	Guide Weldment, Lt.	1
C	1020-27-11	Slider Weldment	2
D	11-271	Fender Washer	4
E	4-131	Button Hd. Cap Screw	10
F	1020-27-24	"L" Bracket	2

# 1020-20 Centering Device Option Assembly



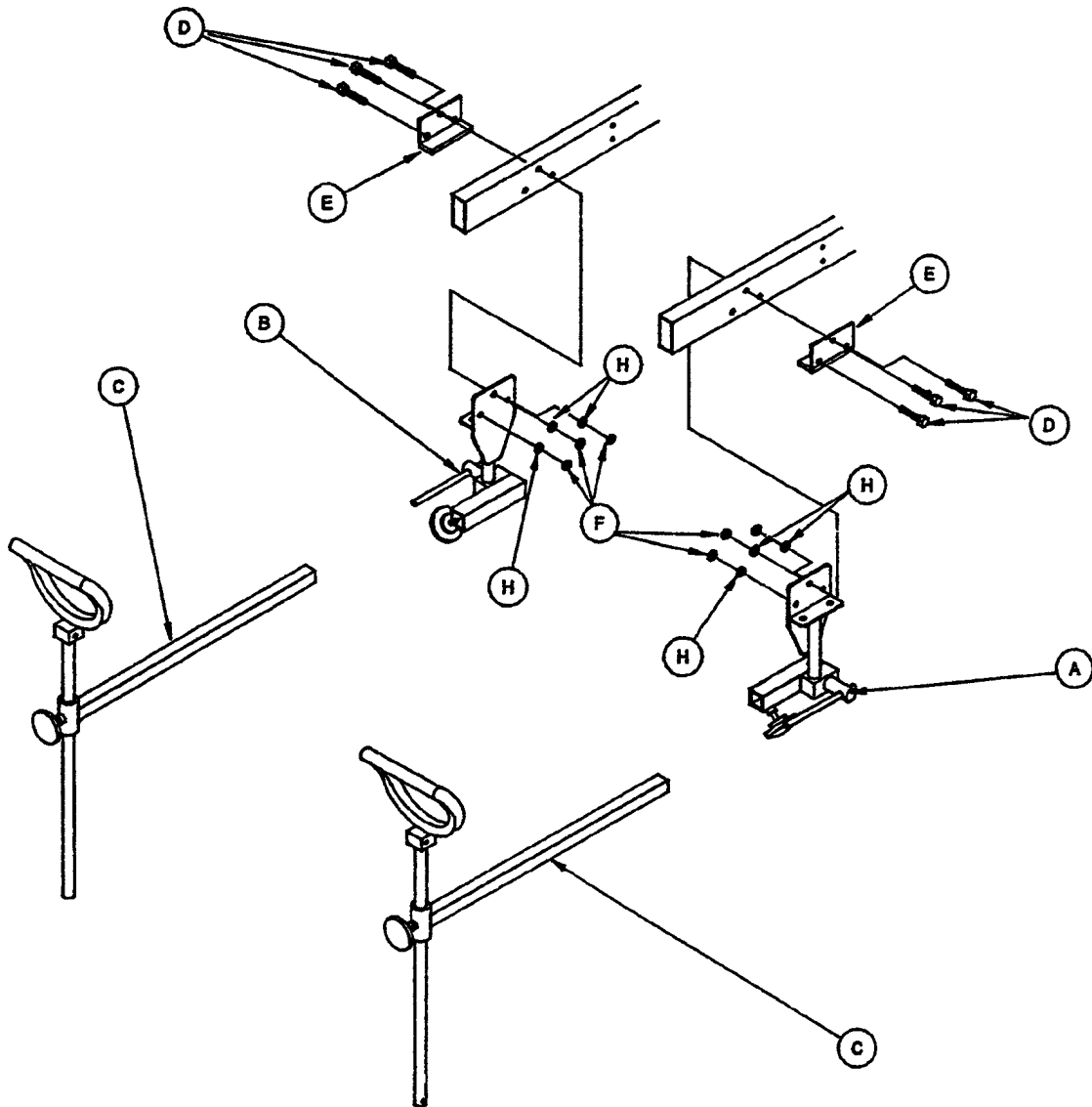
Item	Part No.	Part Name	Qty.
A	1-22	Flat Hd. Mach. Screw	2
B	1-85	Flat Hd. Mach. Screw	4
C	4-127	Soc. Hd. Cap Screw	4
D	4-169	But. Hd. Cap Screw	1
E	4-170	But. Hd. Cap Screw	1
F	11-11	Fiber Washer	2
H	11-132	Nylon Washer	1
J	24-51	Three Arm Knob	1
K	37-64	Rubber Bumper	8
L	52-250	Spacer	2
M	1020-22-21	Slide Block	4
N	1020-22-41	Spur Gear	1
P	1020-22-52	Guide Plate	1
R	1020-22-55	Slide Pad	2
S	1020-22-56	Centering Plate	2
T	1020-22-57	Left Rack Connector	1
W	1020-22-58	Rack Connector Ass'y	1

# 1020-23 Fowler X-Ray Cassette Assembly



Item	Part No.	Part Name	Qty.
A	1020-23-11	Tray	1
B	1020-23-16	Post Housing	1
C	1020-23-25	Actuating Rod	2
D	926-23-64	Post	2
E	1010-23-37	Rod Guide	2
F	1020-23-21	Knob	1
H	1010-23-28	Tray Angle	1
J	926-23-70	Block Assembly	1
K	926-23-69	Washer	1
L	14-3	Washer	1
M	38-122	Compression Spring	1
N	1020-23-26	Spacer	2
P	1020-23-19	Tray Hinge, Right	1
R	1020-23-20	Tray Hinge, Left	1
S	926-23-71	Bushing	1
T	1-20	Flat Hd. Mach. Screw	2
W	4-149	Button Hd. Cap Screw	4
Y	1-22	Flat Hd. Mach. Screw	4
Z	16-3	Nylock Hex Nut	4
AA	1010-23-19	Tray Removal Label	1
AB	1020-23-27	Specification Label	1

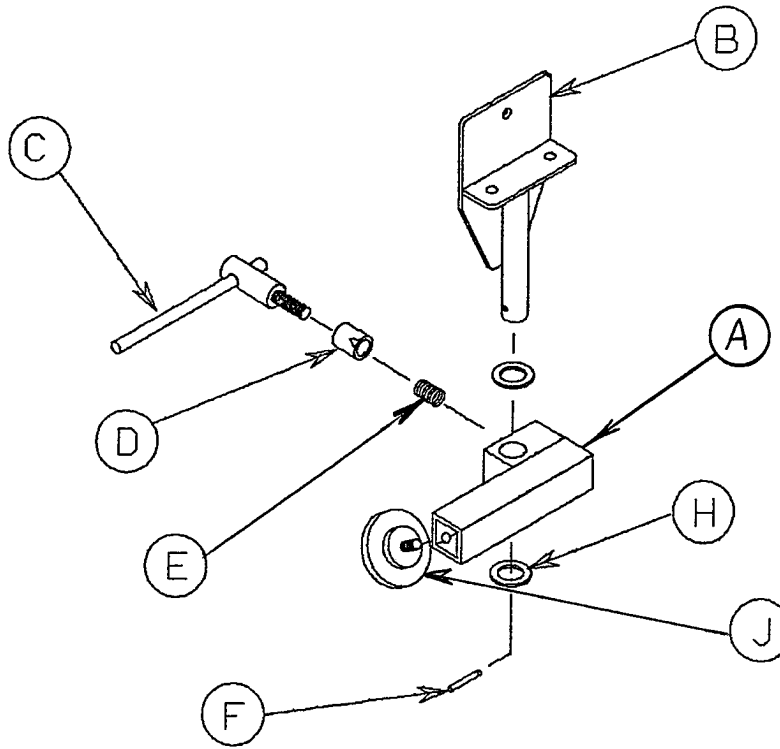
# 1020-55-10 Heel Stirrup and Support Assembly



Item	Part No.	Part Name	Qty.
A	(Page 72)	Rt. Stirrup Support Ass'y	1
B	(Page 73)	Lt. Stirrup Support Ass'y	1
C	(Page 74)	Stirrup Assembly	2
D	3-78	Hex Head Cap Screw	6
E	1020-55-15	Backer Assembly	2
F	16-28	Nylock Hex Nut	6
H	11-158	Flat Washer	6

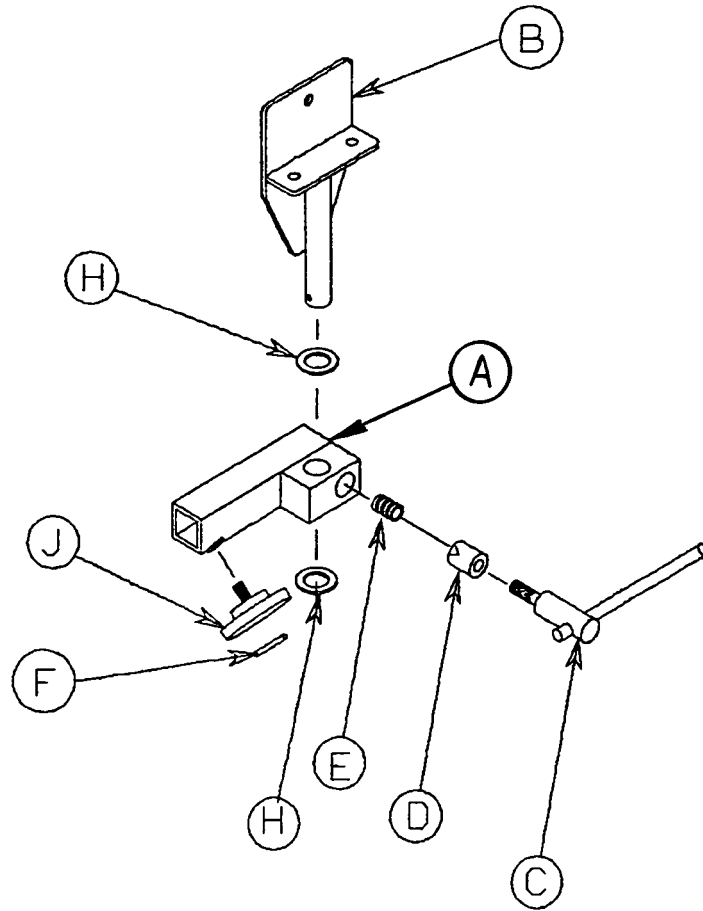


# 1010-55-15 Right Stirrup Support Assembly



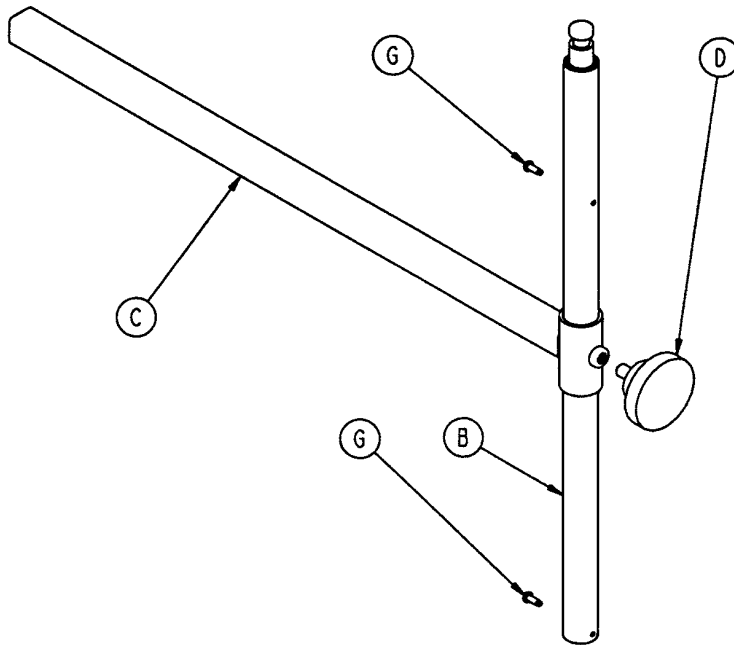
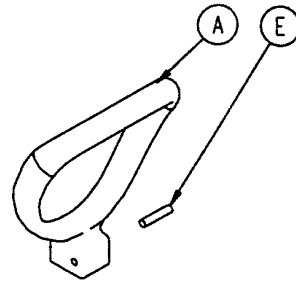
Item	Part No.	Part Name	Qty.
A	1010-55-16	Right Support Tube Ass'y	1
B	1010-55-20	Mounting Bracket	1
C	650-2-32	Lock Screw Assembly	1
D	966-51-19	Wedge Lock, Modified	1
E	38-171	Compression Spring	1
F	26-7	Roll Pin	1
H	14-40	Nylon Flat Washer	2
J	24-11	Knob	1

# 1001-55-16 Left Stirrup Support Assembly



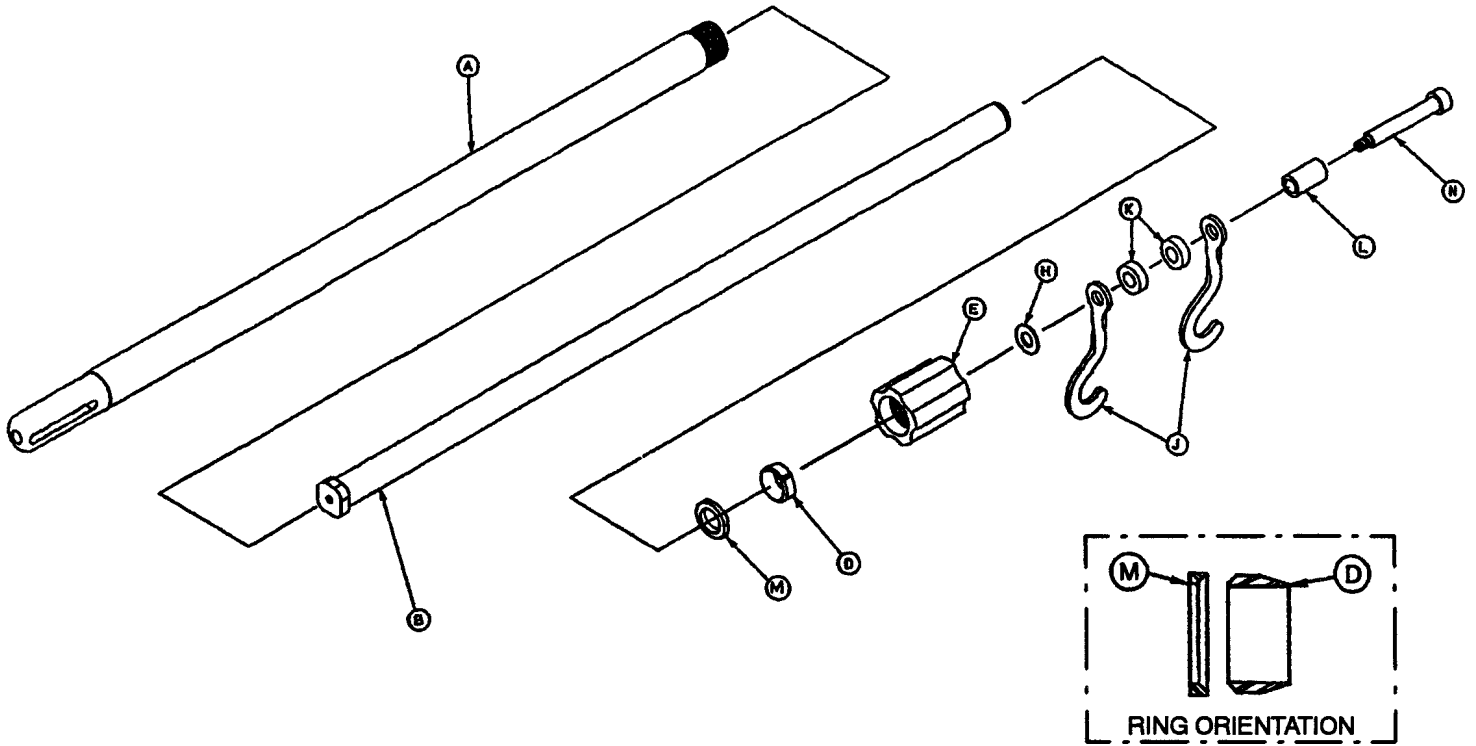
Item	Part No.	Part Name	Qty.
A	1010-55-26	Left Support Tube Ass'y	1
B	1010-55-20	Mounting Bracket	1
C	650-2-32	Lock Screw Assembly	1
D	966-51-19	Wedge Lock, Modified	1
E	38-171	Compression Spring	1
F	26-7	Roll Pin	1
H	14-40	Nylon Flat Washer	2
J	24-11	Knob	1

# 1010-55-29 Heel Stirrup Assembly



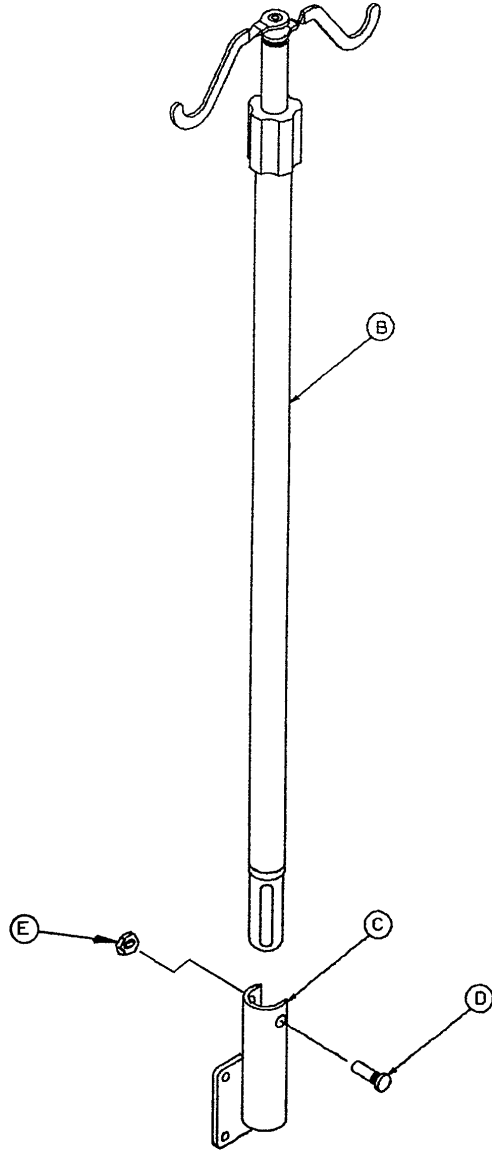
Item	Part No.	Part Name	Qty.
A	390-20-13	Stirrup	1
B	390-20-9	Stirrup Holder Assembly	1
C	1010-55-30	Extension Tube Assembly	1
D	24-11	Knob	1
E	26-43	Roll Pin	1
G	22-8	Drive Screw	2

# 1211-110-10 2-Stage I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	1001-59-32	Base Tube Assembly	1
B	1001-59-31	Extension Tube Assembly	1
D	1210-110-47	Lock Ring	1
E	1210-110-49	Lock Actuator	1
H	14-20	Nylon Flat Washer	As Req'd
J	1010-59-16	I.V. Hook	2
K	52-17	Nylon Spacer	2
L	926-400-62	Stop Sleeve	1
M	1210-110-46	Back-Up Ring	1
N	8-31	Shoulder Bolt	1

# 1010-80 & 1010-81 2-Stage I.V. Mounting Assembly



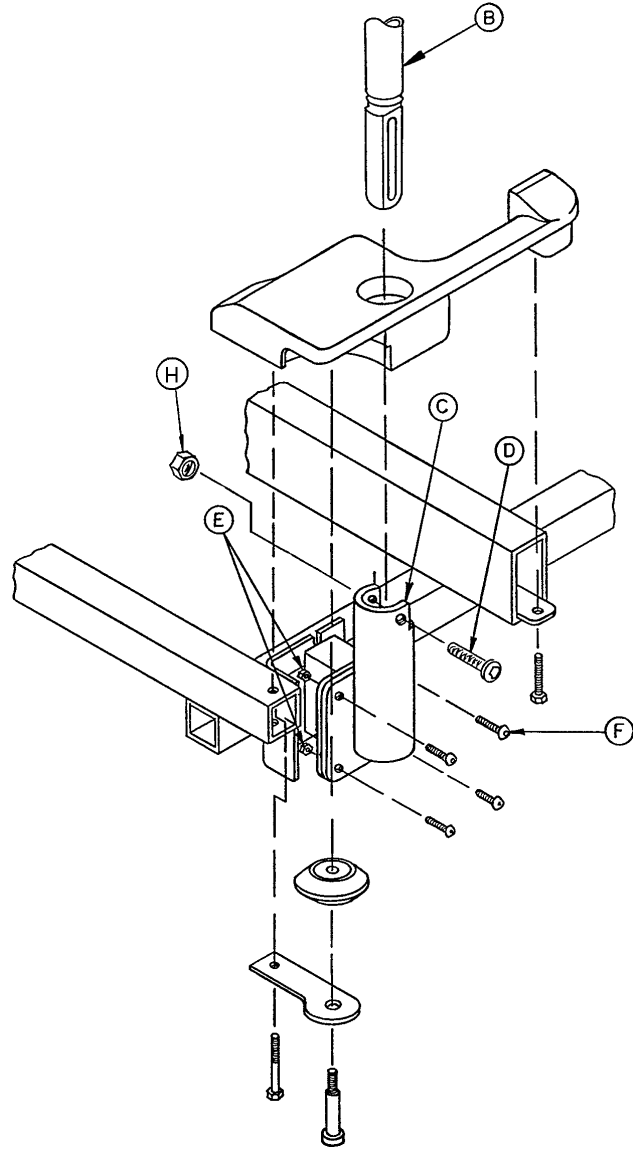
## 1010-80 (Foot)

Item	Part No.	Part Name	Qty.
B	(Page 75)	I.V. Pole Ass'y	1
C	1001-259-11	I.V. Socket Ass'y	1
D	4-91	But. Hd. Cap Screw	1
E	16-20	Self-Locking Nut	1
F	1001-59-42	I.V. Plug	1

## 1010-81 (Head)

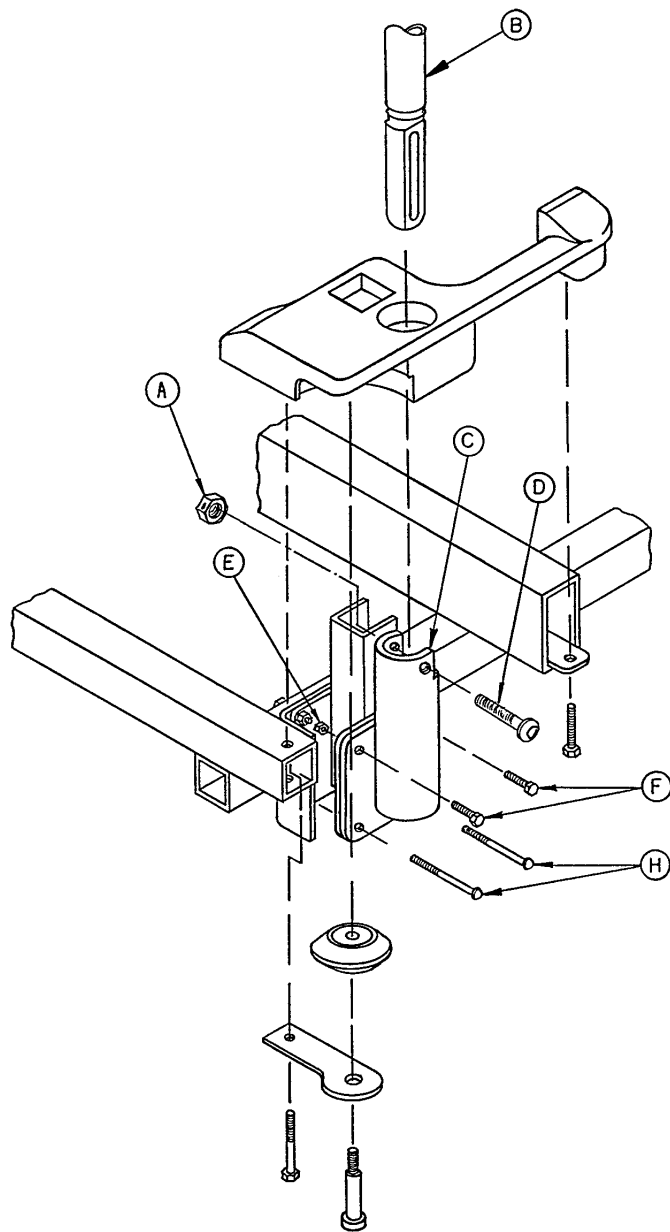
Item	Part No.	Part Name	Qty.
B	(Page 75)	I.V. Pole Ass'y	1
C	1001-259-11	I.V. Socket Ass'y	1
D	4-91	But. Hd. Cap Screw	1
E	16-20	Self-Locking Nut	1
F	1001-59-42	I.V. Plug	1

# 1010-80-100 Replacement Perm. I.V. Pole Ass'y, Foot



Item	Part No.	Part Name	Qty.
B	(Page 75)	I.V. Pole Ass'y	1
C	1001-259-11	Socket Ass'y	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	4
F	4-161	Button Hd. Cap Screw	4
H	16-20	Self-Locking Nut	1
J	1001-59-42	I.V. Plug	1

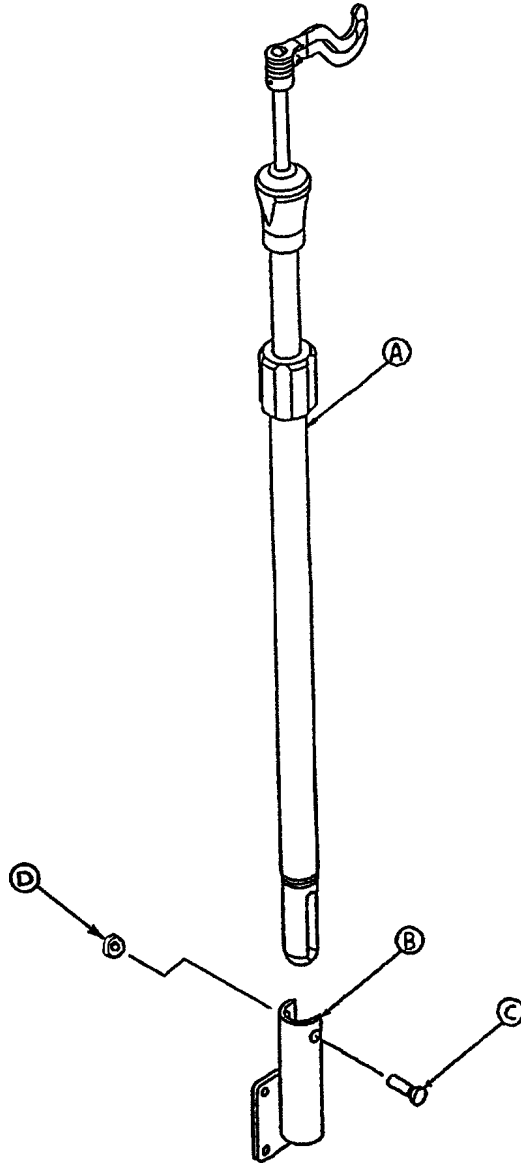
# 1010-81-100 Replacement Perm. I.V. Pole Ass'y, Head



Item	Part No.	Part Name	Qty.
A	16-20	Self-Locking Nut	1
B	(Page 75)	I.V. Pole Ass'y	1
C	1001-259-11	Socket Ass'y	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	4
F	3-50	Hex Hd. Cap Screw	2
H	4-163	Button Hd. Cap Screw	2
J	1001-59-42	I.V. Plug	1

# 1020-61 & 1020-62 3-Stage I.V. Pole Mounting Ass'y

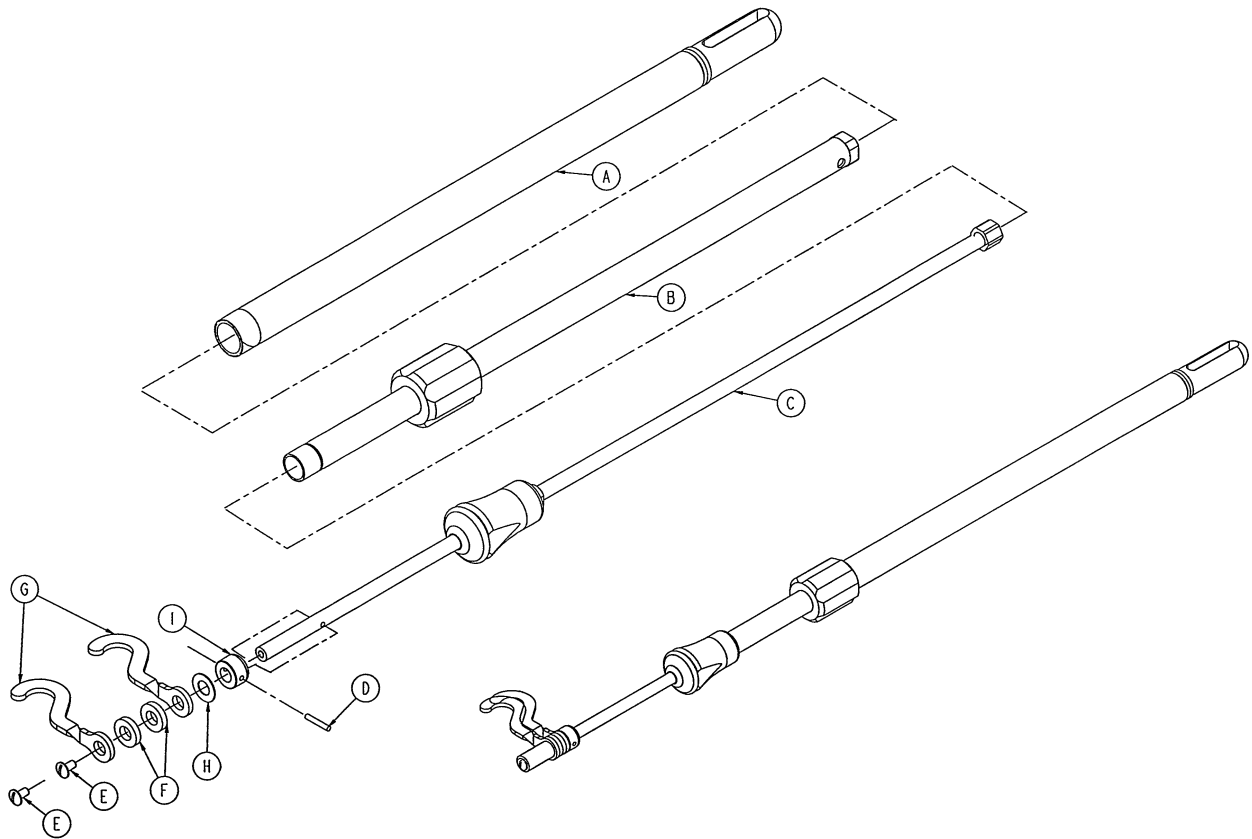
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Item	Part No.	Part Name	Qty.
A	(page 80)	I.V. Pole Assembly	1
B	1001-259-11	I.V. Socket Assembly	1
C	4-91	But. Hd. Cap Screw	1
D	16-20	Self-Locking Nut	1

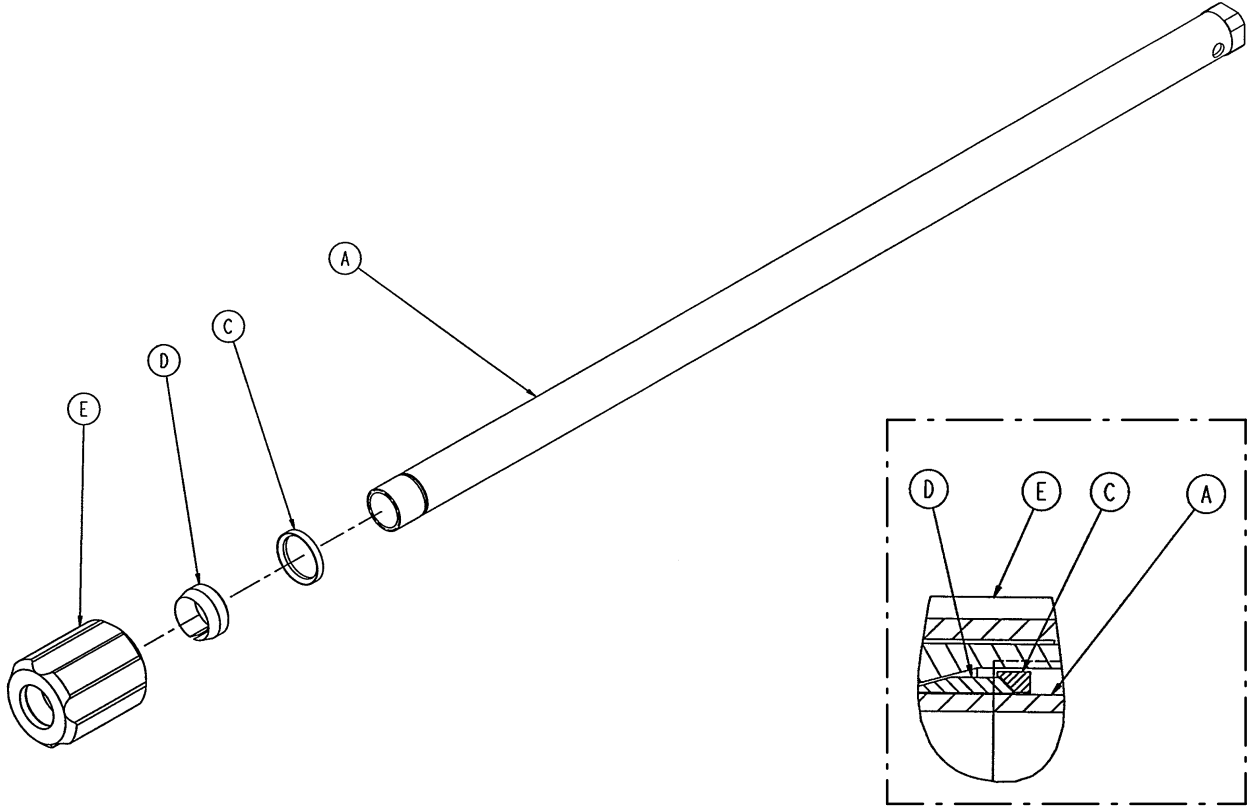


# 1020-61-10 3-Stage I.V. Pole Assembly



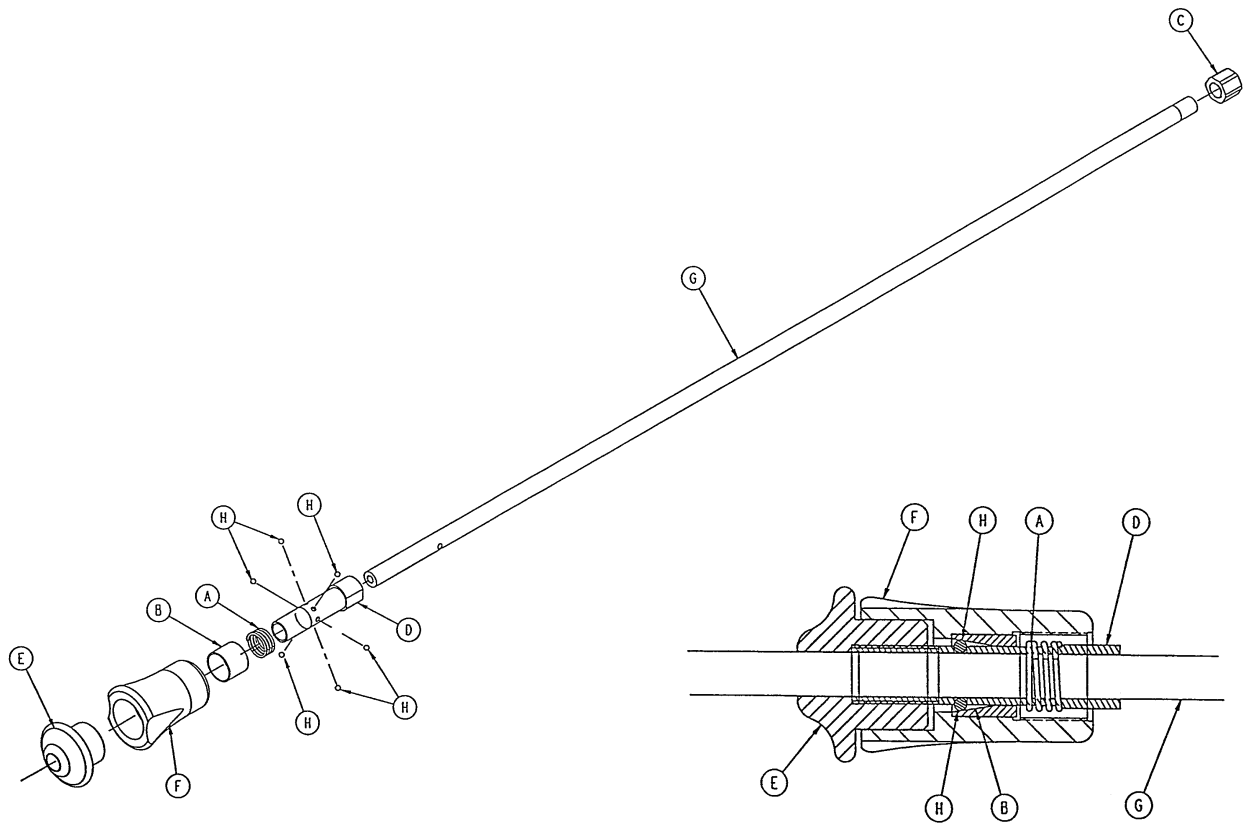
Item	Part No.	Part Name	Qty.
A	1010-61-24	Base Tube Assembly	1
B	(page 81)	2nd Stage Assembly	1
C	(page 82)	3rd Stage Assembly	1
D	26-6	Roll Pin	1
E	7-4	Truss Hd. Mach. Screw	1
F	52-17	Nylon Spacer	2
G	1010-59-16	I.V. Hook	2
H	14-20	Nylon Flat Washer	1
I	1010-61-14	Collar	1

# 1010-61-25 2nd Stage Assembly



Item	Part No.	Part Name	Qty.
A	1010-61-30	2nd Tube Assembly	1
C	1210-110-46	Back-Up Ring	1
D	1210-110-47	Lock Ring	1
E	1210-110-49	Lock Actuator	1

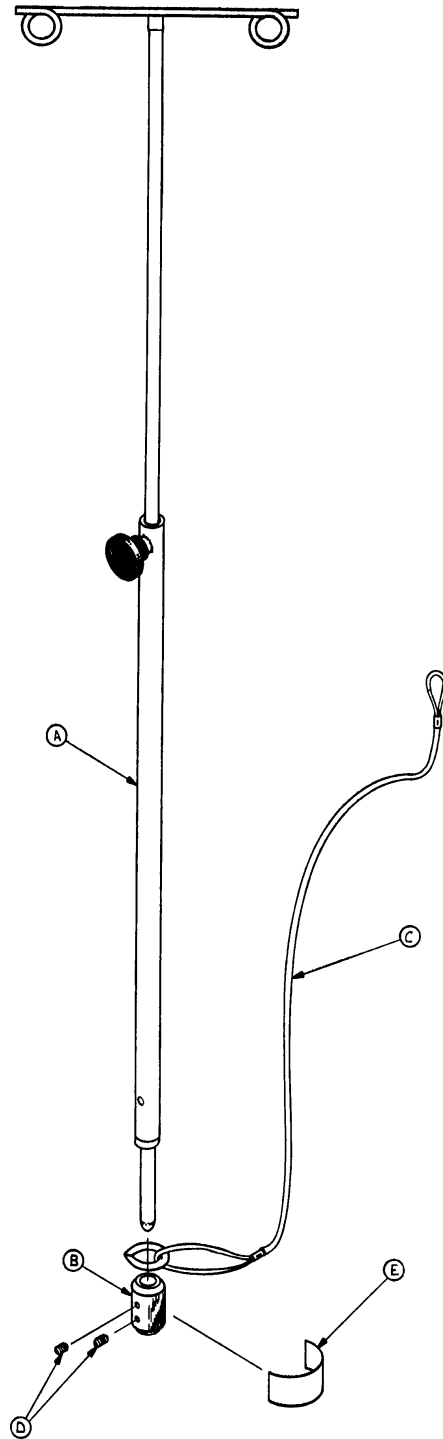
# 1020-61-20 3rd Stage Assembly



Item	Part No.	Part Name	Qty.
A	38-303	Spring	1
B	1010-61-13	Ball Retainer	1
C	1010-61-15	Stop Nut	1
D	1010-61-16	Retaining Shaft	1
E	1010-61-17	Thumb Knob	1
F	1010-61-18	Hand Guard	1
G	1020-61-19	3rd Extension Rod	1
H	31-21	Ball	6

# 1010-22-26 Tethered I.V. Pole Assembly

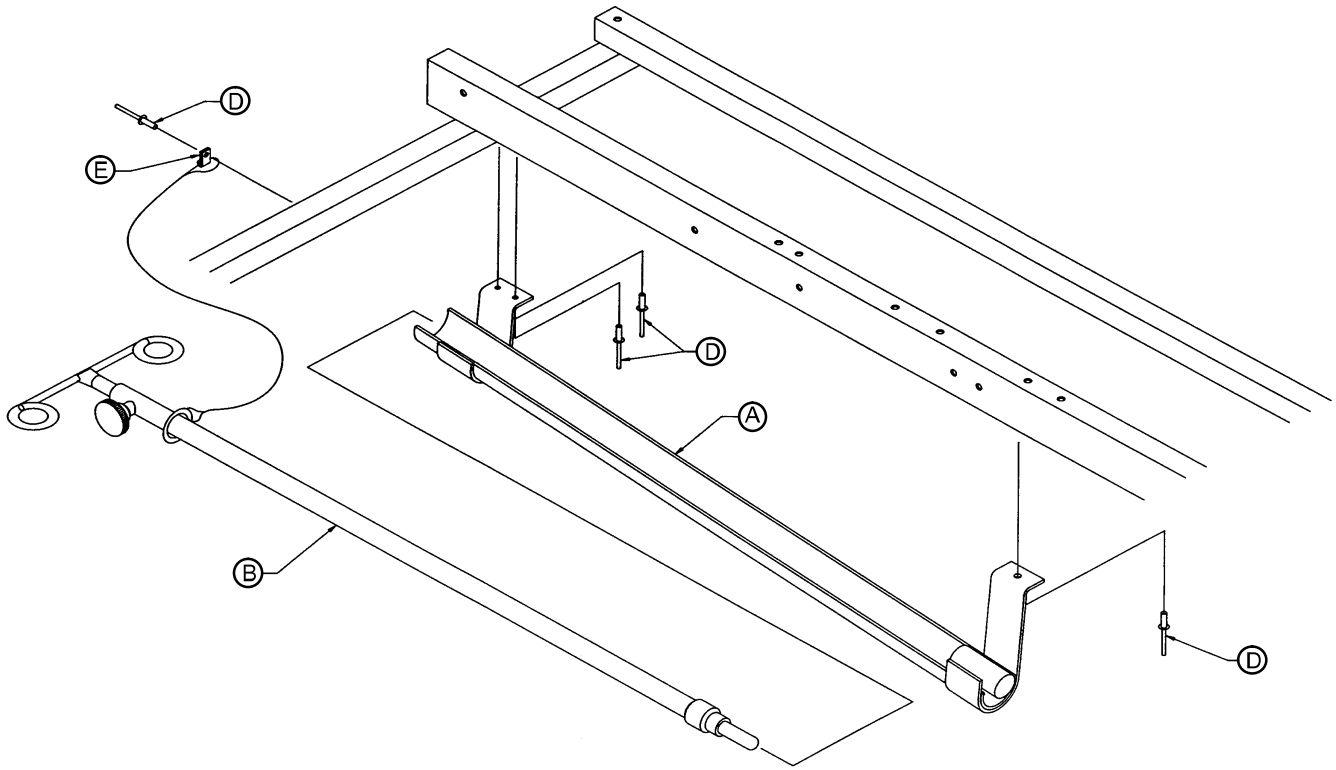
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Item	Part No.	Part Name	Qty.
A	721-47-6	I.V. Holder	1
B	721-47-14	Retainer	1
C	1010-22-27	Cable Assembly	1
D	21-16	Set Screw	2
E	1010-22-27	Label	1

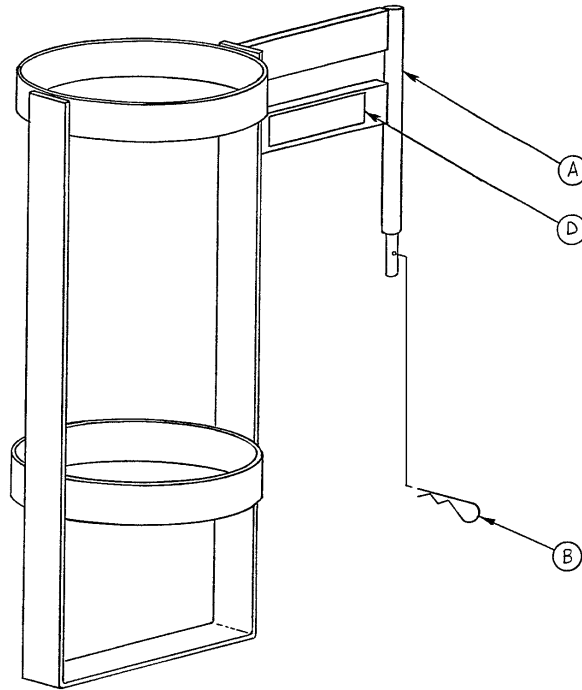
# 1010-22-10 Tethered I.V. Mounting Assembly

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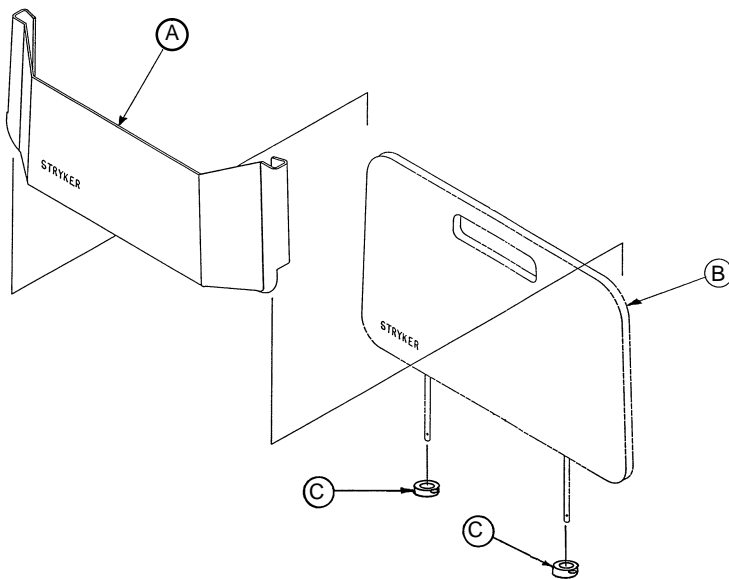
Item	Part No.	Part Name	Qty.
A	1010-22-25	Trough Assembly	1
B	(Page 83)	Tethered I.V. Assembly	1
D	25-92	Pop Rivet	4
E	34-22	Loop Clamp	1

# 1020-30 Upright Oxygen Bottle Holder



Item	Part No.	Part Name	Qty.
A	1020-30-11	Upright Bottle Holder	1
B	27-12	Cotter Pin	1
D	1020-30-17	Specification Label	1

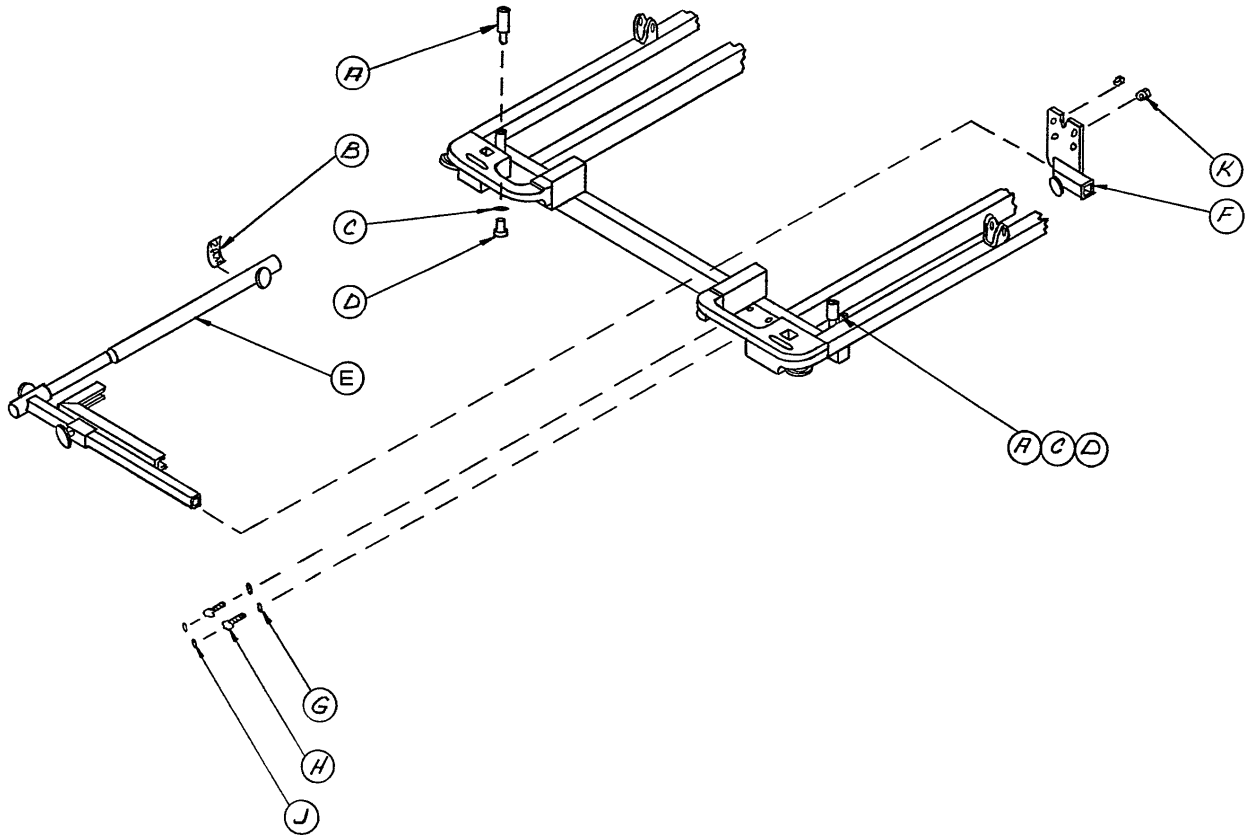
# 741-34\* Foot Board/Chartholder



Item	Part No.	Part Name	Qty.
A	946-28-11	Chart Holder	1
B	741-29-18	Head/Foot Board	1
C	42-6	Collar	2

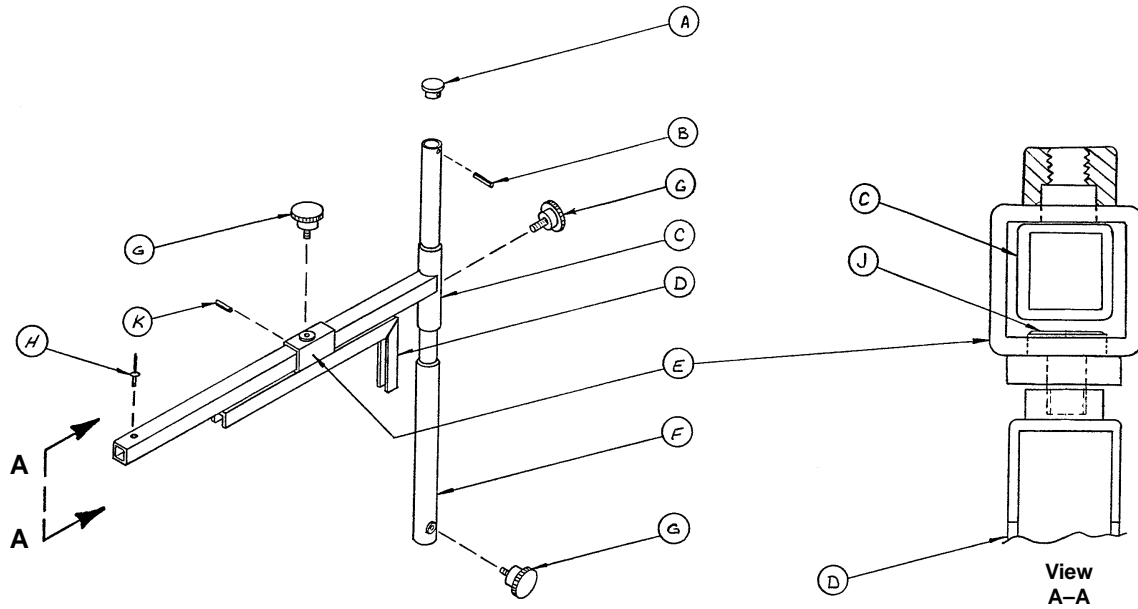
\* Replacement Part Number 741-34-100

# 1020-70-1 C-Spine Cassette Holder Assembly



Item	Part No.	Part Name	Qty.
A	1010-70-25	I.V. Adaptor	2
B	1020-70-18	Specification Label	1
C	11-3	Flat Washer	2
D	4-91	Soc. Hd. Cap Screw	2
E	(page 87)	Support Pole Ass'y	1
F	(page 88)	Storage Bracket Ass'y	1
G	37-56	Washer	2
H	3-47	Hex Hd. Cap Screw	2
J	37-55	Cap	2
K	16-28	Nylock Nut	2

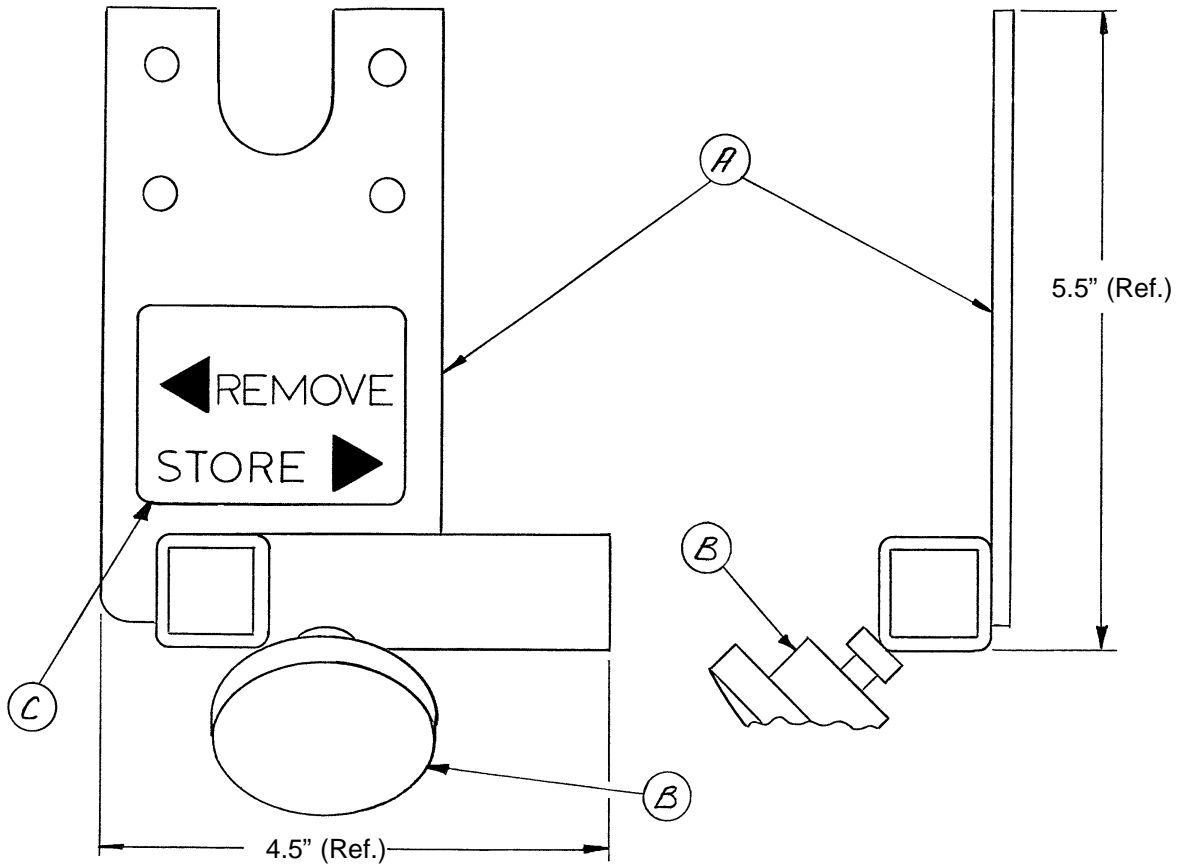
# 1010-70-10 C-Spine Support Pole Assembly



Item	Part No.	Part Name	Qty.
A	1010-70-33	Support Tube Cap	1
B	26-6	Roll Pin	1
C	1010-70-34	Support Arm Weldment	1
D	1010-70-42	Cassette Holder Weldment	1
E	1010-70-50	Adjustment Tube Weldment	1
F	1010-70-30	Base Tube Weldment	1
G	1010-70-45	Knob	3
H	25-55	Pop Rivet	1
J	1010-70-44	Pivot Pin	1
K	26-5	Roll Pin	1



# 1020-70-19 C-Spine Storage Bracket Assembly



Item	Part No.	Part Name	Qty.
A	1020-70-20	Storage Bracket Weldment	1
B	1010-70-45	Knob	1
C	1010-70-23	Storage Label	1

# Replacement Parts and Kits

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<b><u>PART NAME</u></b>	<b><u>PART NUMBER</u></b>
Caster Cover Kit .....	1010-56-100
C-Spine Cassette Holder .....	1020-70-100
Defibrillator Tray .....	741-48
Fowler X-Ray Cassette .....	1020-23
Full-Length X-Ray Tray, Left Side Load .....	1020-21-10
Full-Length X-Ray Tray, Right Side Load .....	1020-22-10
Foot Board/Chartholder .....	741-34-100
Foot Board/Defibrillator Tray .....	1010-50-100
Head/Foot Board .....	741-29-100
Heel Stirrups .....	1020-55
Instrument/Serving Tray .....	1052-26
I.V. Caddy .....	1050-1-100
I.V. Caddy w/Mounting Clip .....	1050-2
I.V. Pole, 2-Stage, Permanent, Foot End .....	1010-80-100
I.V. Pole, 2-Stage, Permanent, Head End .....	1010-81-100
I.V. Pole, 3-Stage, Permanent, Head End .....	1020-61
I.V. Pole, 3-Stage, Permanent, Foot End .....	1020-62
I.V. Pole, Tethered .....	1010-22-100
I.V. Pole, Standard, Removable .....	390-25
Mattress, 3" Enhanced Comfort .....	1001-48-6
Mattress, 4" Enhanced Comfort .....	1001-47-6
Mattress, 3" Low Friction .....	1059-326-40
Mattress, 4" Low Friction .....	1059-426-40
Oxygen Bottle Holder .....	1020-30
Paint, Touch-Up, Gloss Black, Bottle w/Brush .....	7000-1-322
Paint, Touch-Up, Gloss Black, Spray Can .....	7000-1-319
Paint, Touch-Up, Gray, Bottle w/Brush .....	7000-1-320
Paint, Touch-Up, Gray, Spray Can .....	7000-1-317
Push Handles, Foot End .....	1020-51
Restraint Strap, Ankle .....	946-43-100
Restraint Strap, Body .....	390-19
Restraint Strap, Chest .....	1010-58
Restraint Strap, Wrist .....	946-44-100
Restraint Straps, Full Patient Security Package .....	1010-77
Siderail Pads .....	1010-52
X-Ray Grid Holder .....	1020-27

# Warranty

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## Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

## To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

## Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

### **Extended (Parts and Labor)**

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Standard (Labor Only):**

- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Basic (Parts Only):**

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

**Please call your local representative, or call (800) 327-0770 for further information**

# Warranty

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## **Return Authorization:**

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

## **Damaged Merchandise:**

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.



6300 Sprinkle Road, Kalamazoo, MI 49001-9799

(800) 327-0770