



**Trio® Mobile
Surgery Platform**
Model 1033

stryker®

Maintenance Manual



For Parts or Technical Assistance:
USA: 1-800-327-0770 (option 2)



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Introduction

INTENDED USE

This manual is designed to assist you with the operation of Stryker Model 1033 Trio® Mobile Surgery Platform. Carefully read this manual thoroughly before using the equipment or beginning maintenance on it. To ensure safe operation of this equipment, it is recommended that methods and procedures be established for educating and training staff on the safe operation of this stretcher.

SPECIFICATIONS

| | | | |
|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------|------------------|
|  | Safe Working Load | | |
| | Note: Safe Working Load indicates the sum of the patient, mattress, and accessory weight. | 500 pounds | 227 kg |
| Patient Surface Length / Width | | 78"/27" | 198.1cm / 68.6cm |
| Overall Length / Width (rails down) | | 80"/30" | 203.2cm / 76.2cm |
| Overall Length / Width (rails up) | | 33" | 83.8cm |
| Minimum / Maximum Height | | 26"/40" | 66cm / 101.6cm |
| Fowler Angle | | 1° to 80° | |
| Foot Section Angle | | 0 to 50° | |
| Trendelenburg / Reverse Trendelenburg | | +20° to -15° | |
| Lateral Tilt | | +15° to -15° | |

Stryker reserves the right to change specifications without notice.

Specifications listed are approximate and may vary slightly from unit to unit or by power supply fluctuations.

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION, and NOTE carry special meanings and should be carefully reviewed.

WARNING

Alerts the reader about a situation, which if not avoided, could result in death or serious injury. It may also describe potential serious adverse reactions and safety hazards.

CAUTION

Alerts the reader of a potentially hazardous situation, which if not avoided, may result in minor or moderate injury to the user or patient or damage to the equipment or other property. This includes special care necessary for the safe and effective use of the device and the care necessary to avoid damage to a device that may occur as a result of use or misuse.

Note

This provides special information to make maintenance easier or important instructions clearer.

Symbols



Warning, Refer to Service/Maintenance Manual



Safe Working Load Symbol

Safety Tips and Guidelines

Before operating this unit, it is important to read and understand all information in this manual. Carefully read and strictly follow the warnings and cautions listed on this page and the next page.

WARNINGS

- Injury could result if the table moves during procedures or examinations or while a patient is getting on or off the table. Always engage the brakes unless the table is being moved. Push on the table to ensure the brakes are securely locked.
- Do not attempt to move the unit sideways while the steer system is engaged. It will be difficult to move and injury to the operator may result. When the pedal is in the neutral position, the steering wheel will retract and the unit can be moved in all directions.
- To avoid patient injury or damage to the unit, when moving the surgery platform, be sure the I.V. poles are lowered sufficiently to clear the tops of doors or other overhead obstructions.
- Do not rest your feet on the cover of the surgery table base. Injury may occur, especially if the litter is lowered while in a non-horizontal position.
- To avoid injury, keep hands/fingers clear of area between the litter frame and the Fowler when lowering the Fowler.
- To avoid injury, keep hands/fingers clear of the area between the litter frame and the foot section when lowering the foot section.
- Always hold the foot section when adjusting it. The foot section may rise too quickly and injury may result.
- To avoid injury, always support the patient's feet and legs when removing the foot section.
- Do not sit on the foot section. Sitting on the foot section may result in a fall and injury. When the load on the foot section exceeds 150 pounds, the foot section will lower to prevent the unit from tipping.
- To avoid patient falls and injury, always use proper patient restraints when positioning the surgery table litter in Trendelenburg or Reverse Trendelenburg or in lateral tilt.
- To avoid injury, be sure the siderail latching mechanisms are holding properly at all times.
- When repositioning the siderails, grasp the top rail to avoid potential pinch points.
- To avoid injury or damage to the equipment, do not allow the siderail to lower on its own.
- When lowering the siderail to the collapsed position, keep extremities of patients and staff away from the siderail spindles or injury could occur.
- To avoid patient injury or damage to the unit, remove equipment from the foot end accessory rail before changing the position of the foot section and from the Fowler accessory rail before changing the position of the Fowler.
- To avoid patient injury or damage to the unit, remove I.V. poles from the foot end receptacles before lowering the foot section.
- Do not sit on the Foot End Back Rest. Excessive weight on the Foot End Back Rest could cause the unit to tip, resulting in injury.
- The weight of the patient's head is resting on the head piece and must be supported by the operator when the latches are released and the head piece is being positioned. Failure to adequately support the head piece while positioning the head could result in patient injury.
- To avoid possible pinch points when adjusting the head piece, keep your fingers away from the jointed areas.
- Do not reach between the side of the head extension and the articulating head piece to pull the release handle. Finger injury could result.
- The clamp-on siderails are only for use with the Foot End Back Rest. Do not use the clamp-on siderails on any accessory rail other than those on the Foot End Back Rest and do not use the clamp-on siderails with a standard foot section or the siderail may not be secure and injury could occur.
- Do not use the clamp-on siderails on opposite sides of the litter. They are designed to pivot in one direction and may not provide proper security if used on the wrong side.
- To ensure proper security for the patient, after attaching the siderail, be sure to slide it all the way to the end of the accessory rail until it hits the stop and won't go any farther.

Safety Tips and Guidelines

CAUTIONS

- When transporting the surgery table, push from the head end at the top of the Fowler frame to avoid damaging the unit.
- To avoid damage, move any equipment that may hinder motion before raising or lowering the table height and positioning the table.
- If the unit is positioned in Reverse Trendelenburg with the foot section lowered, the foot section may contact the floor. To avoid damaging the unit, raise the litter or raise the foot section to the flat position before positioning the unit in Reverse Trendelenburg.
- The weight of the I.V. bags should not exceed 40 pounds.
- Do not use the clamp-on siderails as push/pull devices or damage to the rails could occur.
- The hood may not be used for stepping.

Note

The bottom of the brake rings should be cleaned regularly to prevent wax and/or floor remnant buildup.

Preventative Maintenance

- _____ All fasteners secure.
- _____ Siderails move and latch properly.
- _____ Siderails stow easily and without noise (see Service Information for Lubrication Points).
- _____ Engage brake pedal and push on the stretcher to ensure all casters lock securely.
- _____ Brake pedal adjusted properly (see Service Information for Brake Adjustment).
- _____ Base release linkage functions properly with weight on unit.
- _____ Steer function works properly.
- _____ All casters secure and swivel properly.
- _____ Body restraints work properly.
- _____ I.V. pole intact and operates properly.
- _____ I.V. pole receptacle weldments secure.
- _____ Fowler operates properly.
- _____ Fowler trip bar adjusted properly (reference items K, P and AW on Fowler Assembly).
- _____ Foot section raises, lowers and latches properly.
- _____ Foot section level.
- _____ Trendelenburg/Reverse Trendelenburg operates properly.
- _____ Lateral tilt operates properly.
- _____ No rips or cracks in mattresses/Velcro® attachments.
- _____ Ground chain intact.
- _____ No leaks at hydraulic connections.
- _____ Hydraulic lift jack holds properly.
- _____ Hydraulic drop rate set properly.
- _____ Hydraulic oil level sufficient.
- _____ Lubricate as required (see Service Information for Lubrication Points).
- _____ Tighten surgery accessory rails on Fowler and seat section.
- _____ Accessories and mounting hardware in good condition and working properly.

| | | |
|--------------------------|--|--|
| Stretcher Serial Number: | | |
| | | |
| | | |
| | | |

Completed by: _____

Date: _____

Cleaning

Hand wash all surfaces of the stretcher with warm water and mild detergent. **Dry thoroughly.** Do not steam clean, pressure wash, hose off or ultrasonically clean the stretcher. Using these methods of cleaning is **not** recommended and may void this product's warranty.

Suggested cleaners for stretcher surfaces:

- Quaternary Cleaners (active ingredient - ammonium chloride).
- Phenolic Cleaners (active ingredient - o-phenylphenol).
- Chlorinated Bleach Solution (5.25% - less than 1 part bleach to 100 parts water).

Avoid oversaturation and ensure the product does not stay wet longer than the chemical manufacturer's guidelines for proper disinfecting.

 **CAUTION**

SOME CLEANING PRODUCTS ARE CORROSIVE IN NATURE AND MAY CAUSE DAMAGE TO THE PRODUCT IF USED IMPROPERLY. If the products suggested above are used to clean Stryker patient care equipment, measures must be taken to insure the stretcher is wiped with a damp cloth soaked in clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretcher will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

For mattress cleaning instructions, please see the tag on the mattress, or contact the mattress manufacturer.

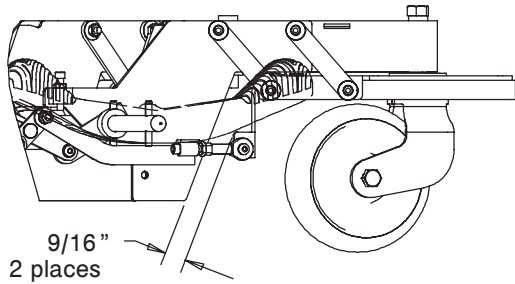
Clean Velcro® **after each use.** Saturate Velcro® with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro® should be determined by the hospital).

Service Information

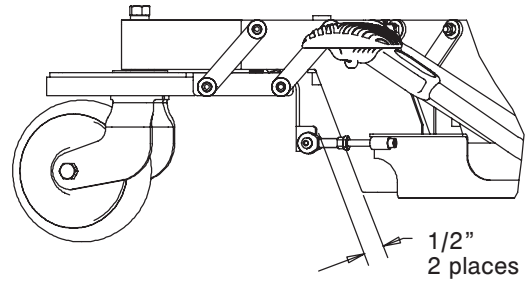
BRAKE ADJUSTMENT

Tools Required:

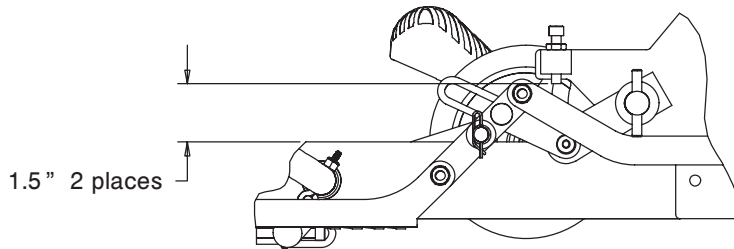
- 3/16" Allen Wrench
- 7/16" Wrench



FOOT END BRAKE ADJUSTEMENT



HEAD END BRAKE ADJUSTEMENT



Procedure:

1. Locate the brake ring assembly.
2. To increase the brake force, loosen the 7/16" nut and use a 3/16" Allen wrench to tighten the set screw toward the tie rod until enough brake force to keep the casters from rolling or pivoting is attained.
3. To decrease the brake force, use a 3/16" Allen wrench to turn the set screw away from the tie rod.
4. Tighten the 7/16" nut.

CASTER COVER REPLACEMENT

Tools Required:

- 1/8" Allen Wrench

Procedure:

1. Using a 1/8" Allen wrench, remove the screw and washer holding the caster cover to the wheel assembly.
2. Reuse the screw and washer to install the new caster cover.

Service Information

BASE HOOD REMOVAL

Tools Required:

- Phillips Screwdriver

Procedure:

1. Engage the wheel brakes.
2. Raise the litter to the full up position.
3. Using a Phillips screwdriver, remove the four screws and 4 U-nuts holding the hood cover plate to the base frame at the head end of the unit.
4. Remove the black hood grommet around the column cover.
5. Remove the base hood.
6. Reverse the above steps to reinstall the hood.

CHECKING HYDRAULIC FLUID LEVEL

Tools Required:

- Standard Screwdriver
- Phillips Screwdriver
- 1/8" Allen Wrench
- 3/4" Open End Wrench
- 3/8" Open End Wrench
- 3/16" Allen Wrench
- Needle Nose Pliers 7/16" Wrench

Procedure:

1. Using a standard screwdriver, remove the screw and handle on the Trend crank at the head end of the surgery platform (see 1033-033-130 Trend Actuator Assembly for part reference).
2. Remove the base hood assembly (see procedure above).
3. Remove the jack (see Jack Assembly Removal and Replacement).
4. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
5. Lower the jack to the full down position.
6. Using a 3/4" open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
7. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020-070-475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.

CAUTION

Use of other types of oil may damage hydraulic units.

8. Replace the jack.
9. Reinstall the base hood.

Service Information

JACK ASSEMBLY REMOVAL AND REPLACEMENT

Tools Required:

- Standard Screwdriver
- 1/8" Allen Wrench
- 3/8" Wrench
- 3/16" Allen Wrench
- Needle Nose Pliers
- 7/16" Wrench
- Phillips Screwdriver

Procedure:

1. Engage the wheel brakes.
2. Using a standard screwdriver, remove the screw and handle on the Trend crank at the head end of the surgery platform (see 1033-33-130 Trend Actuator Assembly for part reference).
3. To gain access to the bottom of the unit, lift the base at the foot end of the surgery platform and tip up the unit until it rests on its head end.
4. Remove the base hood (see Base Hood Removal).
5. Using needle nose pliers, remove the two extension springs on the head end pump/release pedal actuators.
6. Remove the two roll pins on the inner side of the base frame for the side pump pedal assembly.
7. Using a 7/16" wrench, remove the pump pedal linkage and release mechanism.
8. Remove the 3/16" Allen screw at the top of the jack actuator on the jack cradle support.
9. Using a 7/16" wrench, remove the two sets of nuts and bolts holding the jack assembly to the base.
10. Reverse the above procedure to install the new jack assembly.
11. To test the jack operation before returning the unit to service, pump the lift pedal to raise the jack all the way up and depress the release pedal to lower the jack fully down. Repeat several times.

CONSTANT FLOW JACK DESCENT RATE ADJUSTMENT

Adjustment Procedure:

1. Engage the wheel brakes.
2. Pump the litter up to full height.
3. The adjustable jack descent valve has a blue knob on the end and is located on the base of the jack (see Pedestal Lift Jack Assembly for part reference). To adjust the jack descent rate, turn the silver locking ring counterclockwise to loosen it. Turn the blue knob clockwise to increase the litter descent rate. Turn it counterclockwise to decrease the litter descent rate.
4. Adjust the valve so that the jack at the foot end of the stretcher will descend slightly faster than the jack at the head end.

Service Information

ADJUSTABLE PRESSURE COMPENSATED (P.C.) VALVE REPLACEMENT

Tools Required:

- Standard Screwdriver
- Phillips Screwdriver
- 1/8" Allen Wrench
- 13/16" Wrench
- 3/8" Wrench

Replacement Procedure:

1. Using a standard screwdriver, remove the screw and handle on the Trend crank at the head end of the surgery platform (see 1033-0++33-130 Tendelenburg Actuator assembly for part reference).
2. Remove the base hood assembly (see Base Hood Removal).
3. Remove the jack assembly (see Jack Assembly Removal and Replacement)
4. Push down on the jack actuator to put the jack in the full down position.
5. Using a 13/16" wrench, remove the adjustable P.C. valve.
6. Check for any contaminants in the valve and in the jack base.
7. Install a new P.C. valve. Moisten the O-ring seal with hydraulic fluid to ensure a good seal.
8. Tighten the valve manually and then an additional 1/8-1/4 turn with 13/16" wrench. **Do not over-tighten** or damage may occur to the O-ring seal.
9. Reinstall the jack assembly
10. To test the jack operation before returning the unit to service, pump the lift pedal to raise the jack all the way up and depress the release pedal to lower the jack fully down. Repeat several times.
11. Adjust the jack descent rate, if necessary (reference procedure above).
12. Check for any hydraulic fluid leaks before replacing the base hood.

PNEUMATIC CYLINDER REPLACEMENT

Tools Required:

- Standard Screwdriver
- 3/8" Wrench
- 1/8" Allen Wrench
- 5/32" Allen Wrench
- 7/16" Wrench

Replacement Procedure:

1. Engage the wheel brakes.
2. Using a standard screwdriver, remove the screw and handle on the lateral tilt assembly at the head end of the surgery platform.
3. Remove the base hood assembly (see Base Hood Removal).
4. Using a 5/32" Allen wrench and a 7/16" wrench, remove the bolts and nuts holding the pneumatic cylinder(s) to the fifth wheel assembly and remove the cylinder(s).
5. Reuse the bolts and nuts to install the new pneumatic cylinder(s).
6. Replace the base hood.

Service Information

LITTER REMOVAL

Tools Required:

- 7/32" Hex Allen Wrench
- 9/16" Open End Wrench

Procedure:

1. Engage the wheel brakes.
2. Lower the litter to the full down position.
3. Using a 7/32" hex Allen wrench and a 9/16" open end wrench, remove the eight Allen bolts and Nylock nuts holding the litter frame to the lateral tilt assembly.
4. With the assistance of another person, lift the litter off the lateral tilt assembly and carefully set it aside.
5. Reverse the above procedure to reinstall the litter.

TREND ACTUATOR ASSEMBLY REMOVAL

Tools Required:

- 5/8" Hex Allen Wrench
- Needle Nose Pliers

Procedure:

1. Engage the wheel brakes.
2. Using needle nose pliers, remove the rue ring and clevis pin holding the Trend actuator assembly to the outer box assembly.
3. Using a 5/8" hex Allen wrench, remove the two Allen bolts holding the Trend actuator assembly to the lateral tilt assembly.
4. Reverse the above procedure to reinstall.

LATERAL TILT ASSEMBLY REMOVAL

Tools Required:

- Needle Nose Pliers
- 7/32" Hex Allen Wrench
- 9/16" Open End Wrench

Procedure:

1. Engage the wheel brakes.
2. Lower the litter to the full down position.
3. Remove the litter (see procedure above).
4. Using needle nose pliers, remove the rue ring from the left or right side of the outer box assembly and pull out the trend pivot shaft.
5. Lift the lateral tilt assembly off the base assembly.
6. Reverse the above procedure for reassembly.

Service Information

OUTER BOX ASSEMBLY REMOVAL

Tools Required:

- Needle Nose Pliers
- 7/32" Hex Allen Wrench
- 9/16" Open End Wrench
- 5/32" Hex Allen Wrench
- 7/16" Wrench

Procedure:

1. Engage the wheel brakes.
2. Lower the litter to the full down position.
3. Remove the litter (see Litter Removal).
4. Remove the lateral tilt assembly (see procedure above).
5. Using a 5/32" hex Allen wrench and a 7/16" wrench, **loosen but do not completely remove** the ten Nylock nuts and six Allen screws holding the gear racks on the outer box assembly.
6. Lift the outer box assembly off the base assembly.
7. Reverse the above procedure for reassembly.

LIFT GEAR REPLACEMENT

Required Tools:

- Needle Nose Pliers
- 7/32" Hex Allen Wrench
- 9/16" Open End Wrench
- 5/32" Hex Allen Wrench
- 7/16" Wrench
- T27 Torx Wrench

Procedure:

1. Engage the wheel brakes.
2. Remove the litter (see Litter Removal).
3. Remove the lateral tilt assembly (see Lateral tilt Assembly Removal)
4. Remove the outer box assembly (see procedure above)
5. Remove the T27 Torx head screw holding the lift gear on the gear shaft.
6. Reverse the above steps to install the new gear.

Service information

SIDERAIL TENSION ADJUSTMENT

Tools Required:

- 1/4" Hex Allen Wrench
- 1/2" Open End Wrench

Adjustment Procedure:

1. Engage the wheel brakes.
2. Using a 1/2" open end wrench, tighten or loosen the Nylock nut on the inside of the litter frame at the siderail mounting point.
3. Using a 1/4" Allen wrench, tighten or loosen the four Allen screws on the siderail timing link until the desired tension is achieved.

PNEUMATIC FOWLER ADJUSTMENT

Tools Required:

- 5/32" Hex Allen Wrench
- 1/2" Open End Wrench

Adjustment Procedure:

1. Engage the wheel brakes.
2. For easier access, move the Fowler to 75° or higher.
3. Using a 1/2" open end wrench, loosen the nuts in the actuator arms on the end of the trip bar.
4. To adjust the Fowler, use a 5/32" hex Allen wrench to turn the Allen set screws 1 to 2 turns counterclockwise if the Fowler will not move or 1 to 2 turns clockwise if the Fowler will not hold its position.
5. Retighten the nuts. Be sure the Fowler will travel from flat to 90° and down again and will hold its position when weight is applied before returning the unit to service.

FOOT SECTION LATCH ADJUSTMENT

Tools Required:

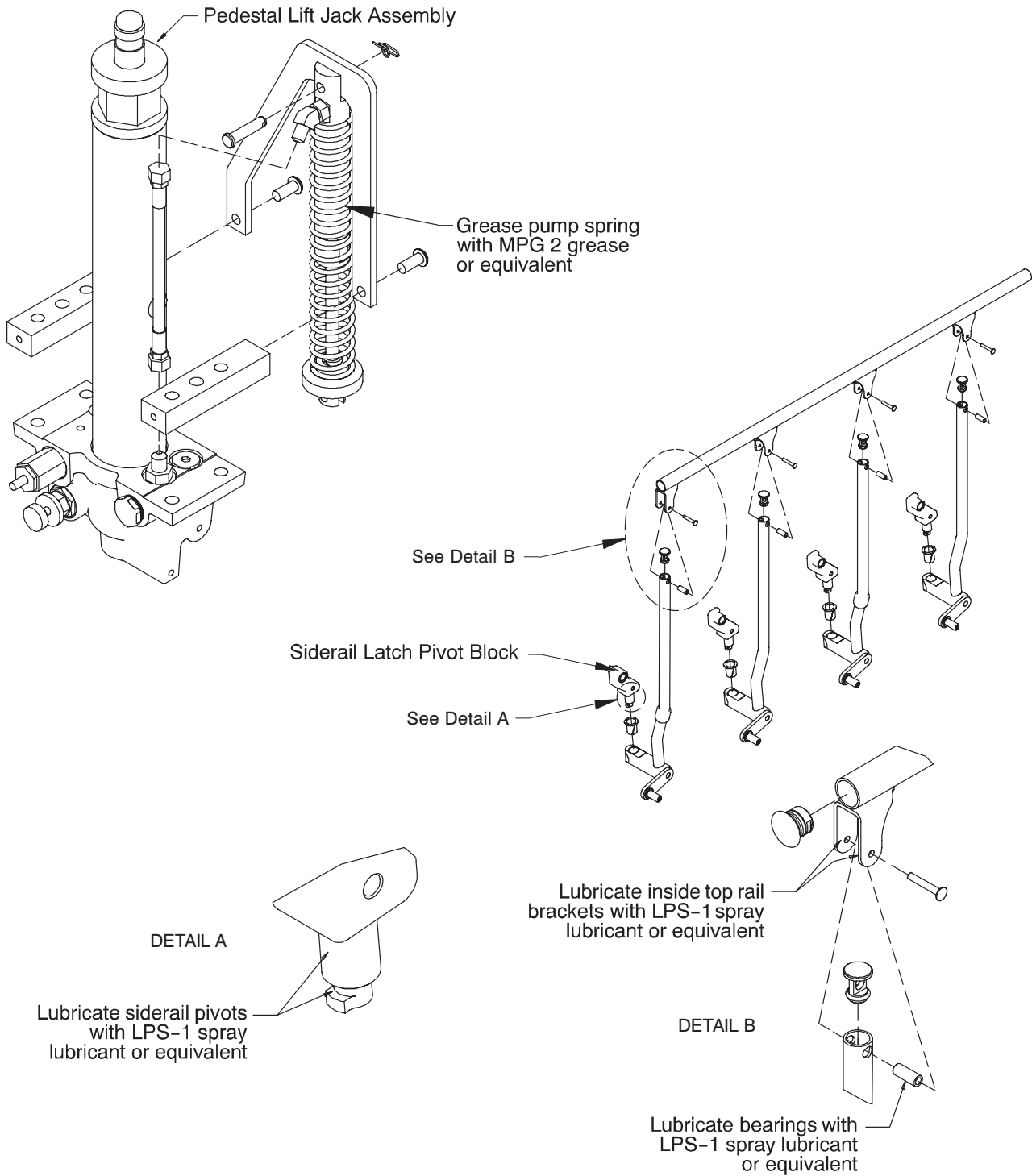
- 3/32" Hex Allen Wrench

Adjustment Procedure:

1. Engage the wheel brakes.
2. Remove the foot section from the unit and turn it over.
3. Using a 3/32" hex Allen wrench, loosen the Allen screw on the red release handle.
4. Move the handle until the desired locking force is achieved.
5. Tighten the Allen screw.

Service Information

LUBRICATION POINTS



Quick Reference Replacement Parts List

Note

The parts and accessories listed on this page are all currently available for purchase. Some of the parts identified on the assembly drawing parts in this manual may not be individually available for purchase. Please call Stryker Customer Service USA: 1-800-327-0770 (Option 2), Canada: 1-888-233-6888 for availability and pricing.

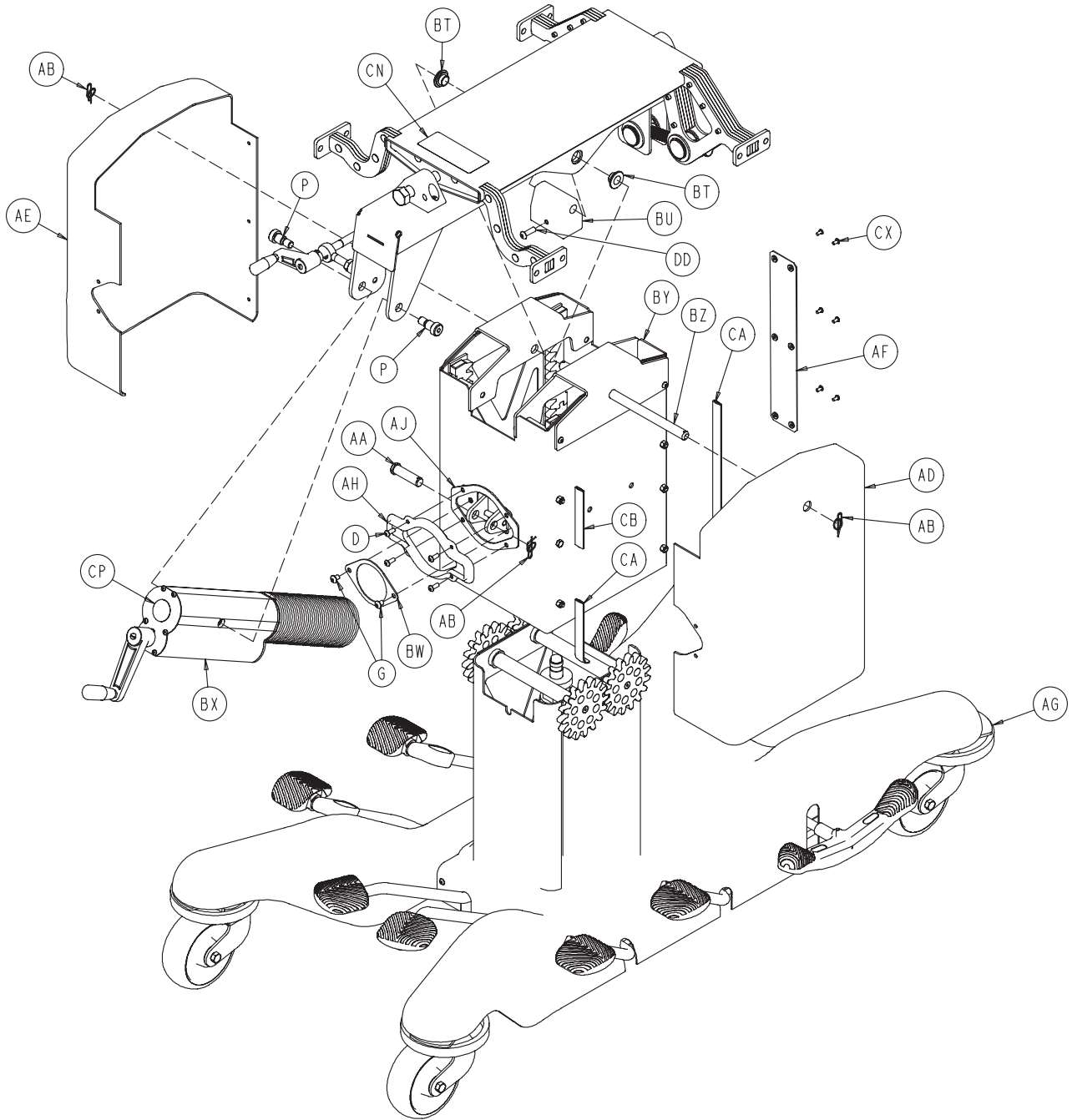
| Part Name | Part Number |
|----------------------------------------------------------|--------------|
| Air Delivery/Drape Support Assembly | 1068-168-000 |
| Direct Clamp | 1068-054-010 |
| Foot Board/Foot Extender Assembly | 1033-130-010 |
| Gas Spring, Fifth Wheel | 5010-040-010 |
| Gas Spring, Fowler & Foot Section | 0360-031-077 |
| Hydraulic Oil, Mobil Aero HFA - 1 Quart | 2020-070-475 |
| Jack Service Kit | 1033-700-003 |
| Jack Pressure Control (P.C.) Valve | 5050-070-050 |
| Jack Pump Assembly | 1033-001-070 |
| Label, Brake/Steer Pedal, Left Side | 1033-090-025 |
| Label, Brake/Steer Pedal, Right Side | 1033-090-026 |
| Label, Descent Pedal, Left Side | 1033-090-030 |
| Label, Descent Pedal, Right Side | 1033-090-028 |
| Label, "Do Not Sit on Foot Section" | 1033-090-034 |
| Label, Pump Pedal, Left Side | 1033-090-029 |
| Label, Pump Pedal, Right Side | 1033-090-027 |
| Label, Trendelenburg | 1033-090-031 |
| Mattress Assembly, 3" Ultra-Comfort, Foot Section | 1033-041-020 |
| Mattress Assembly, 3" Ultra-Comfort, Fowler/Seat Section | 1033-041-010 |
| Mattress Assembly, 3" Ultra-Comfort Set | 1033-041-001 |
| Pad, Knee/Gatch | 1033-136-002 |
| Pedal, "Butterfly" Brake/Steer | 1033-001-233 |
| Pedal, Pump, Plastic | 1033-001-240 |
| Perineal Pad 3" Cushion | 1033-041-030 |
| Restraint Strap, Ankle | 0946-043-100 |
| Restraint Strap, Body | 0390-019-000 |
| Restraint Strap, Chest | 1010-058-000 |
| Restraint Strap, Wrist | 0946-044-100 |
| Restraint Straps, Full Patient Security Package | 1010-077-000 |
| Siderail Pads | 1010-052-000 |
| Wheel Assembly | 1033-001-225 |
| Wheel Covers (set of 4) | 1033-001-301 |

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Notes

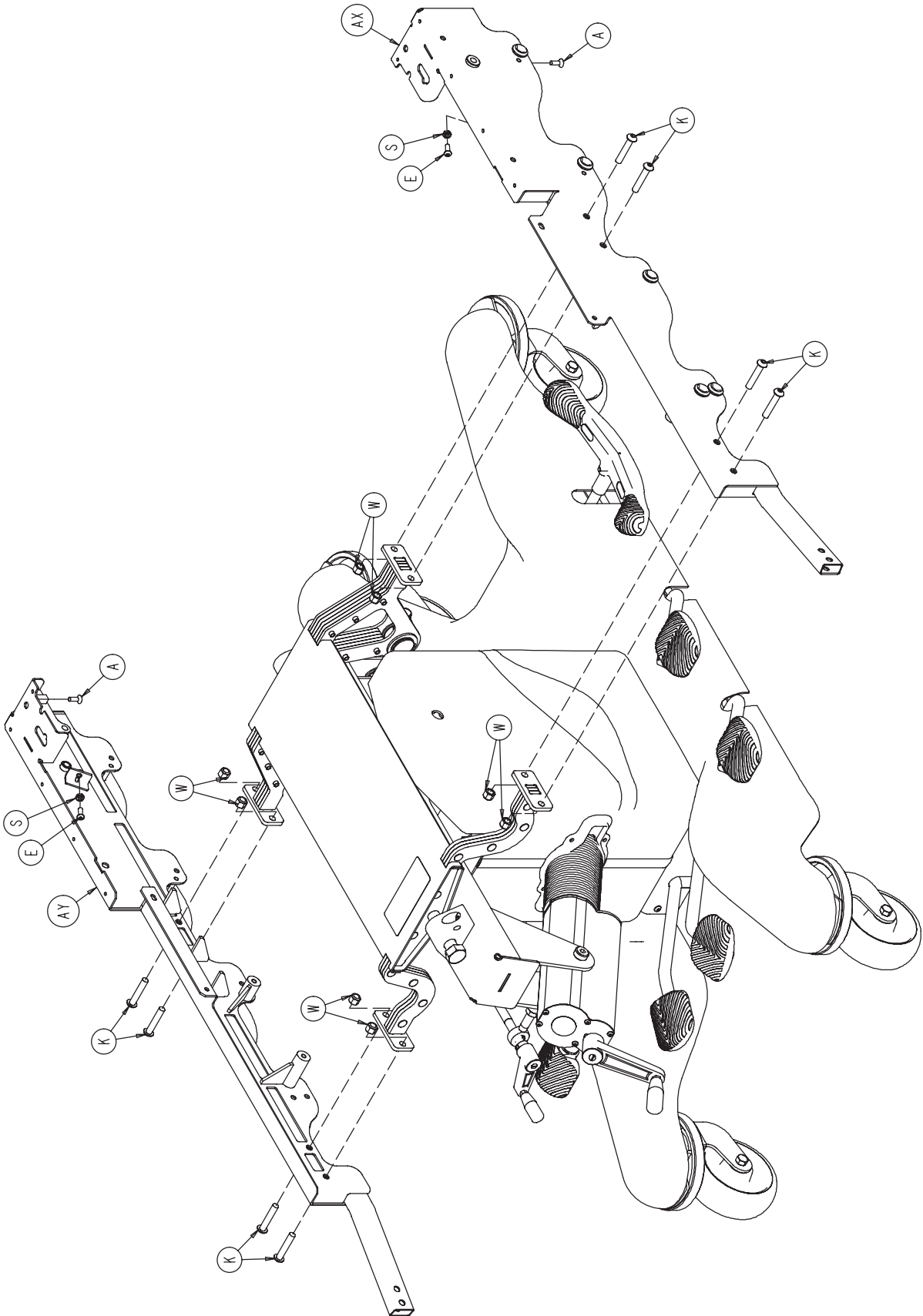
Common Components

For Reference Only: Part Number 1033-026-010

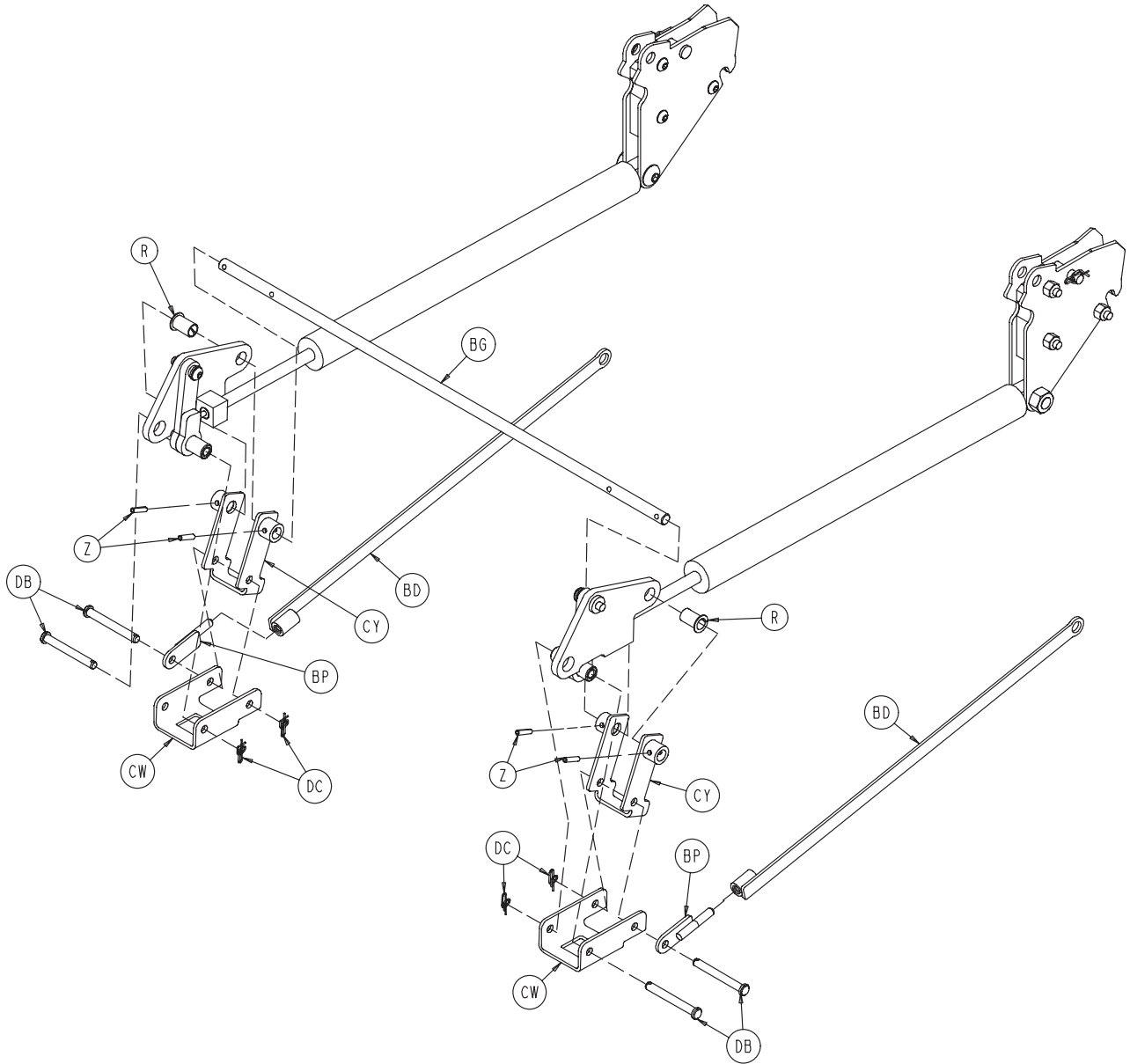


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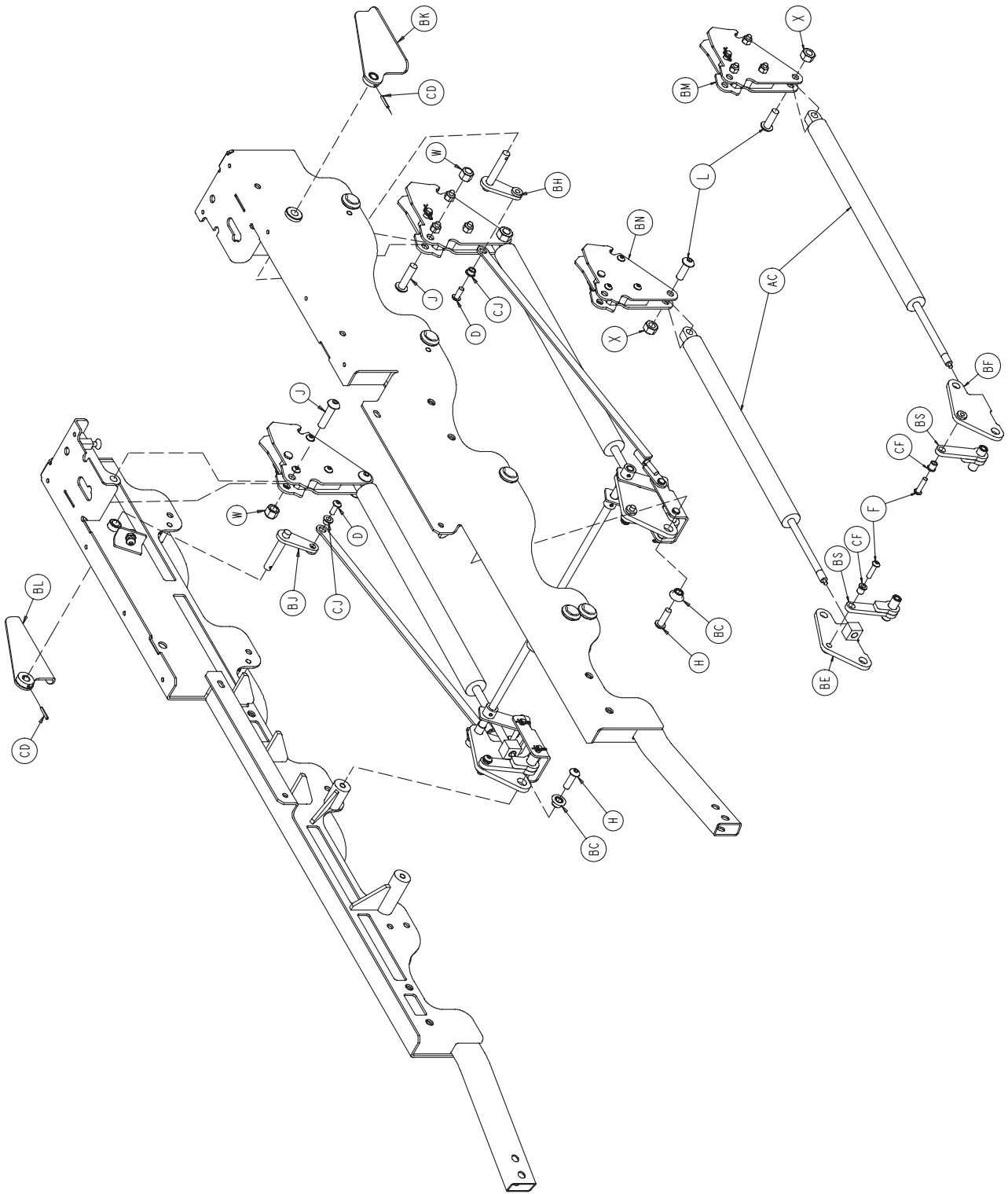
Common Components



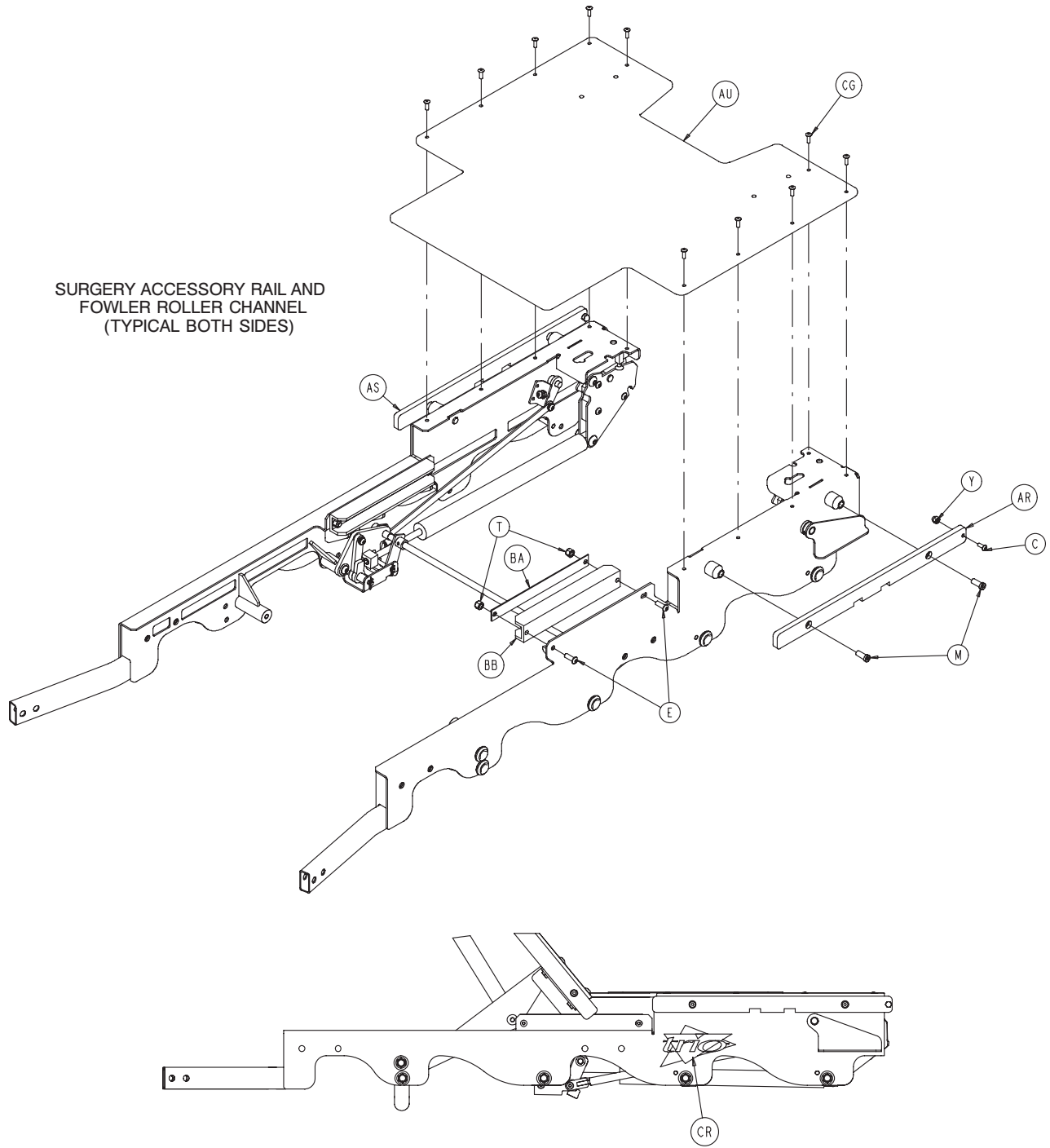
Common Components



Common Components

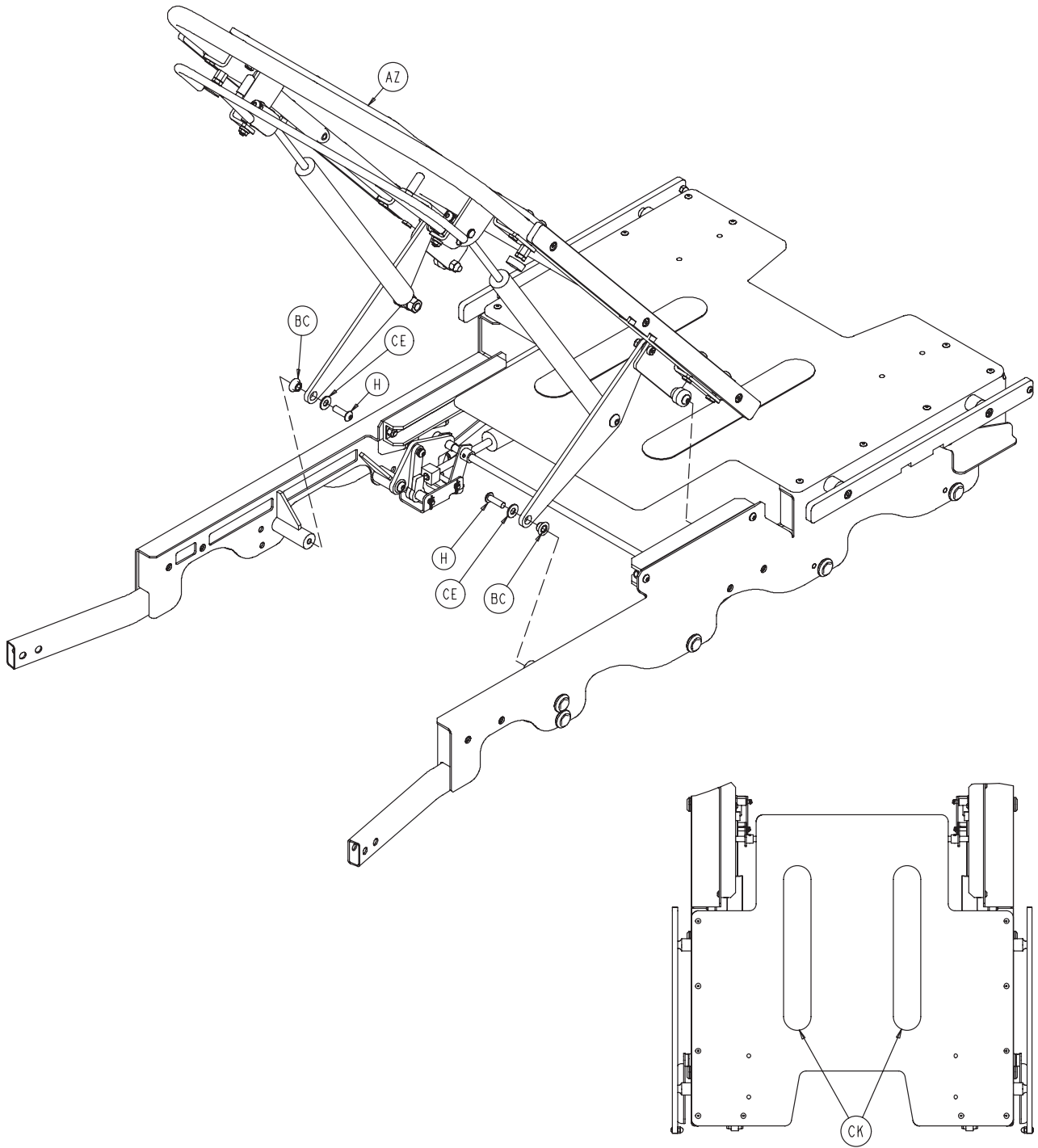


Common Components

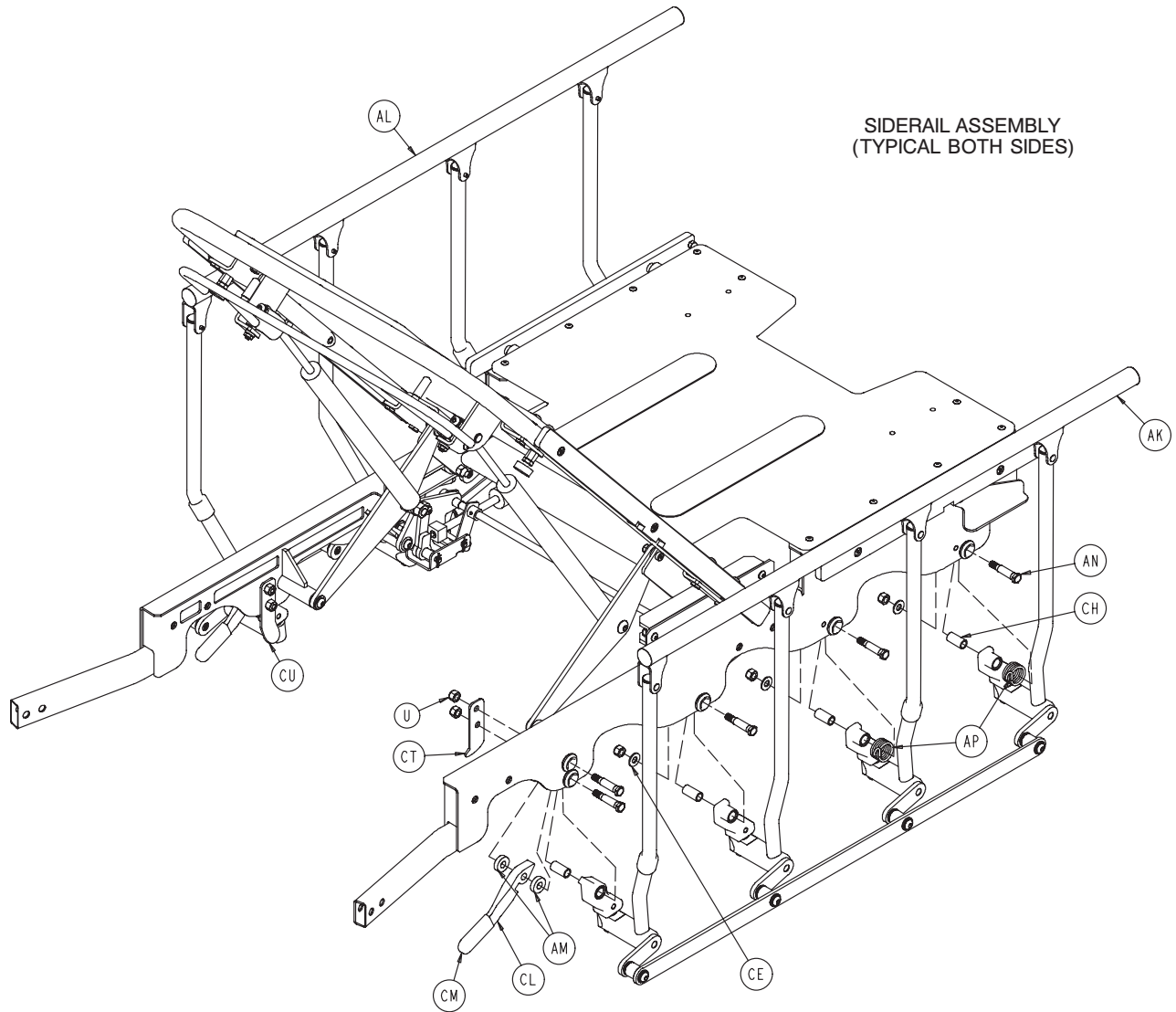


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Common Components



Common Components



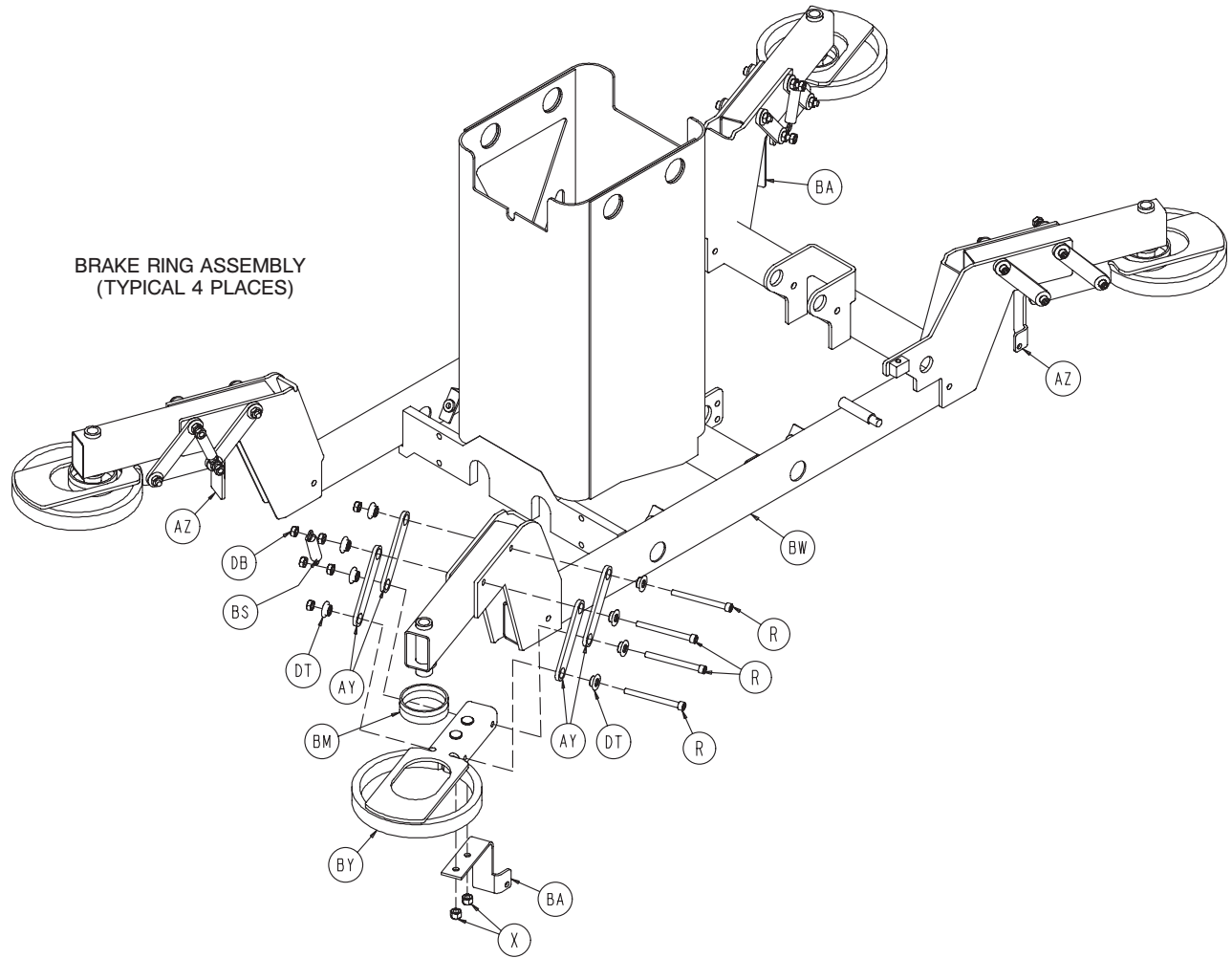
SIDERAIL ASSEMBLY
(TYPICAL BOTH SIDES)

Common Components

| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|-----------------------------|------|------|--------------|------------------------------|------|
| A | 0001-001-000 | Flat Hd. Socket Screw | 2 | BC | 1033-031-071 | Fowler Link Bushing | 4 |
| C | 0004-356-000 | But. Hd. Cap Screw | 2 | BD | 1033-032-420 | Foot Release Link | 2 |
| D | 0004-156-000 | But. Hd. Cap Screw | 6 | BE | 1033-032-430 | Ft. Cylinder Rel. Block, Rt. | 1 |
| E | 0004-358-000 | But. Hd. Cap Screw | 6 | BF | 1033-032-435 | Ft. Cylinder Rel. Block, Lt. | 1 |
| F | 0004-359-000 | But. Hd. Cap Screw | 2 | BG | 1033-032-436 | Ft. Rel Handle. Cross Rod | 1 |
| G | 0004-479-000 | But. Hd. Cap Screw | 2 | BH | 1033-032-540 | Ft.Hand. Rel. Timing, Rt. | 1 |
| H | 0004-363-000 | But. Hd. Cap Screw | 4 | BJ | 1033-032-545 | Ft.Hand. Rel. Timing, Lt. | 1 |
| J | 0004-366-000 | But. Hd. Cap Screw | 2 | BK | 1033-032-140 | Foot Release Handle, Rt. | 1 |
| K | 0004-145-000 | But. Hd. Cap Screw | 8 | BL | 1033-032-145 | Foot Release Handle, Lt. | 1 |
| L | 0004-369-000 | But. Hd. Cap Screw | 2 | BM | 1033-032-110 | Foot Receptacle Ass'y, Rt. | 1 |
| M | 0004-558-000 | Low Soc. Hd. Cap Scr. | 4 | | 1033-032-590 | Foot/Fowler Recept., Rt. | 1 |
| P | 0008-059-000 | Soc. Hd. Shoulder Screw | 2 | BN | 1033-032-115 | Foot Receptacle Ass'y, Lt. | 1 |
| R | 0052-815-000 | Nyliner | 2 | | 1033-032-595 | Foot/Fowler Recept., Lt. | 1 |
| S | 0015-066-000 | Hex Jam Nut | 2 | BP | 1033-032-560 | Foot Release Adjust | 2 |
| T | 0016-122-000 | Nylock Nut | 4 | BS | 1033-032-580 | GS Lever | 2 |
| U | 0016-123-000 | Nylock Nut | 10 | BT | 1033-033-026 | Trend Flange Bearing | 2 |
| W | 0016-124-000 | Nylock Nut | 10 | BU | 1033-033-031 | Jack Trend Pivot Block | 1 |
| X | 0016-126-000 | Hex Nylock Nut | 2 | BW | 1033-033-038 | Tr. Bellows Outer Box Plate | 1 |
| Y | 0017-023-000 | Acorn Nut | 2 | BX | 1033-033-130 | Trend Actuator Assembly | 1 |
| Z | 0026-314-000 | Slotted Spring Pin | 4 | BY | 1033-034-001 | Outer Box Assembly | 1 |
| AA | 0026-317-000 | Clevis Pin | 1 | BZ | 1033-034-021 | Trend Pivot Shaft | 1 |
| AB | 0027-024-000 | Rue Ring Cotter | 3 | CA | 1033-001-232 | 15.5" Extrusion Profile | 1 |
| AC | 0360-031-077 | Gas Cylinder | 2 | CB | 1033-001-232 | 5.50" Extrusion Profile | 1 |
| AD | 1033-001-004 | Outer Box Cover, Right | 1 | CC | 1033-001-232 | 4.75" Extrusion Profile | 1 |
| AE | 1033-001-005 | Outer Box Cover, Left | 1 | CD | 0026-006-000 | Spring Pin | 2 |
| AF | 1033-001-009 | O. B. Cov. Attach. Strip | 1 | CE | 0011-447-000 | Washer | 8 |
| AG | 1033-001-010 | Base Assembly | 1 | CF | 0081-327-000 | Flange Bearing | 2 |
| AH | 1033-001-045 | Cover/Interface Bellows | 1 | CG | 0025-133-000 | Blind Rivet | 10 |
| AJ | 1033-001-046 | Bellows/Cover Plate | 1 | CH | 0081-229-000 | Bearing | 8 |
| AK | 1033-020-200 | Siderail Assembly, Right | 1 | CJ | 0081-293-000 | Flange Bearing | 2 |
| AL | 1033-020-205 | Siderail Assembly, Left | 1 | CK | 7900-001-102 | 12" Velcro® Pile | 2 |
| AM | 1033-020-240 | Latch Stop | 4 | CL | 1033-020-241 | Latch Plate | 2 |
| AN | 1033-020-233 | Spindle Bolt | 10 | CM | 1033-020-237 | Latch Cover | 2 |
| AP | 1033-020-235 | Siderail Spring | 4 | CN | 1033-090-021 | Specification Label | 1 |
| AR | 1033-030-031 | Seat Surgery Acc. Rail, Rt. | 1 | | 1033-090-121 | International Spec. Label | 1 |
| | 1033-630-031 | Int. Surgery Acc. Rail, Rt. | 1 | CP | 1033-090-031 | Trend Label | 1 |
| AS | 1033-030-032 | Seat Surgery Acc. Rail, Lt. | 1 | | 1033-090-131 | International Trend Label | 1 |
| | 1033-630-032 | Int. Surgery Acc. Rail, Lt. | 1 | CR | 1033-090-024 | Trio® Logo Label | 2 |
| AU | 1033-030-434 | Seat Skin | 1 | CT | 1033-020-151 | Siderail Stop Brkt., Right | 1 |
| AX | 1033-030-400 | Litter Frame Weldment, Rt. | 1 | CU | 1033-020-152 | Siderail Stop Brkt., Left | 1 |
| AY | 1033-030-405 | Litter Frame Weldment, Lt. | 1 | CW | 1033-032-571 | Relay Bracket | 2 |
| AZ | 1033-031-010 | Fowler Assembly | 1 | CX | 004-073-000 | But. Hd. Cap Screw | 6 |
| BA | 1033-031-029 | Fowler Roller Rub Strip | 2 | CY | 1033-032-440 | Shaft Pivot Bracket | 2 |
| BB | 1033-031-031 | Fowler Roller Channel | 2 | DB | 0026-334-000 | Clevis Pin | 4 |
| | | | | DC | 0027-020-000 | Rue Ring Cotter | 4 |
| | | | | DD | 0004-484-000 | But. Hd. Cap Screw | 1 |

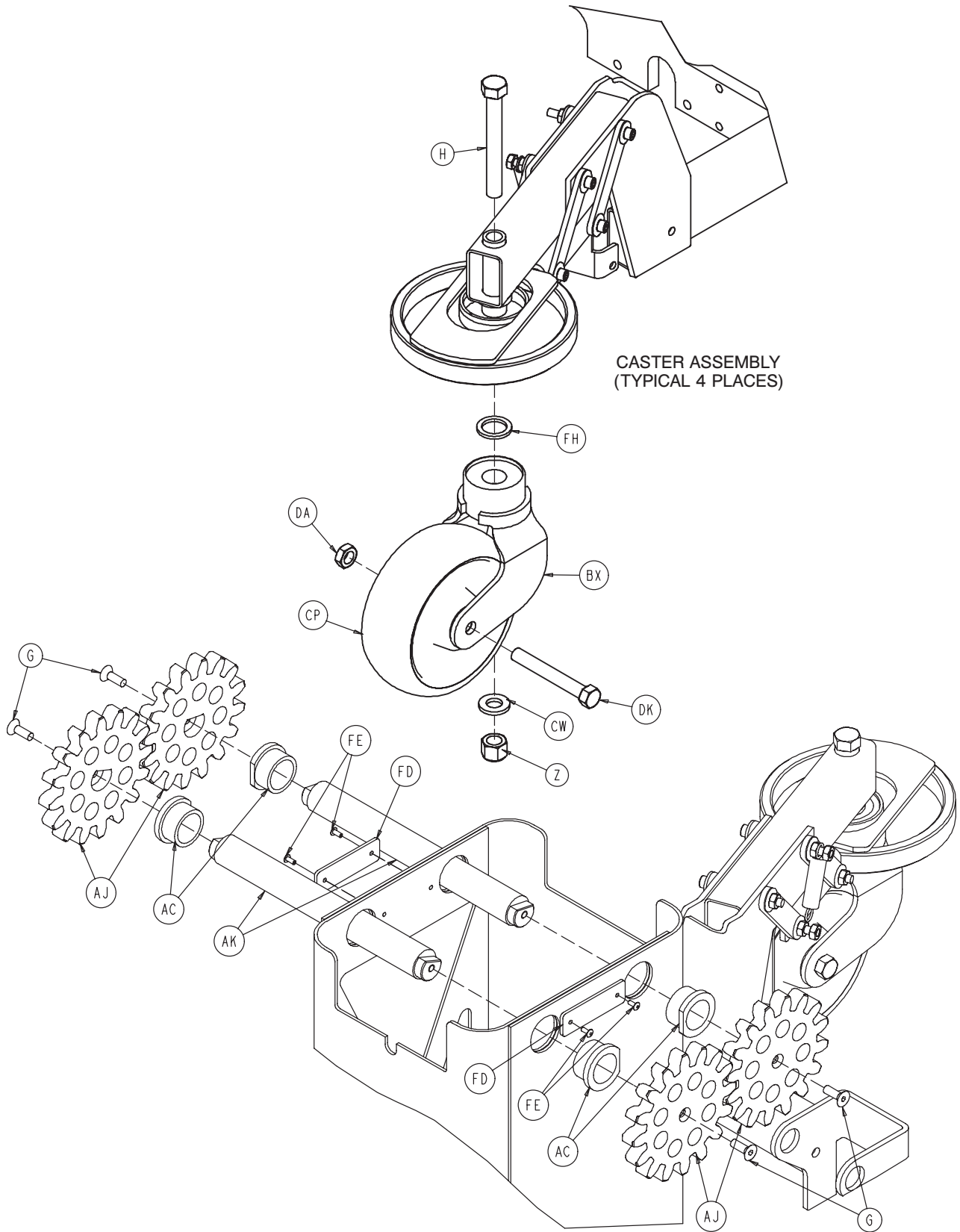
Base Assembly

For Reference Only: Part Number 1033-1-10

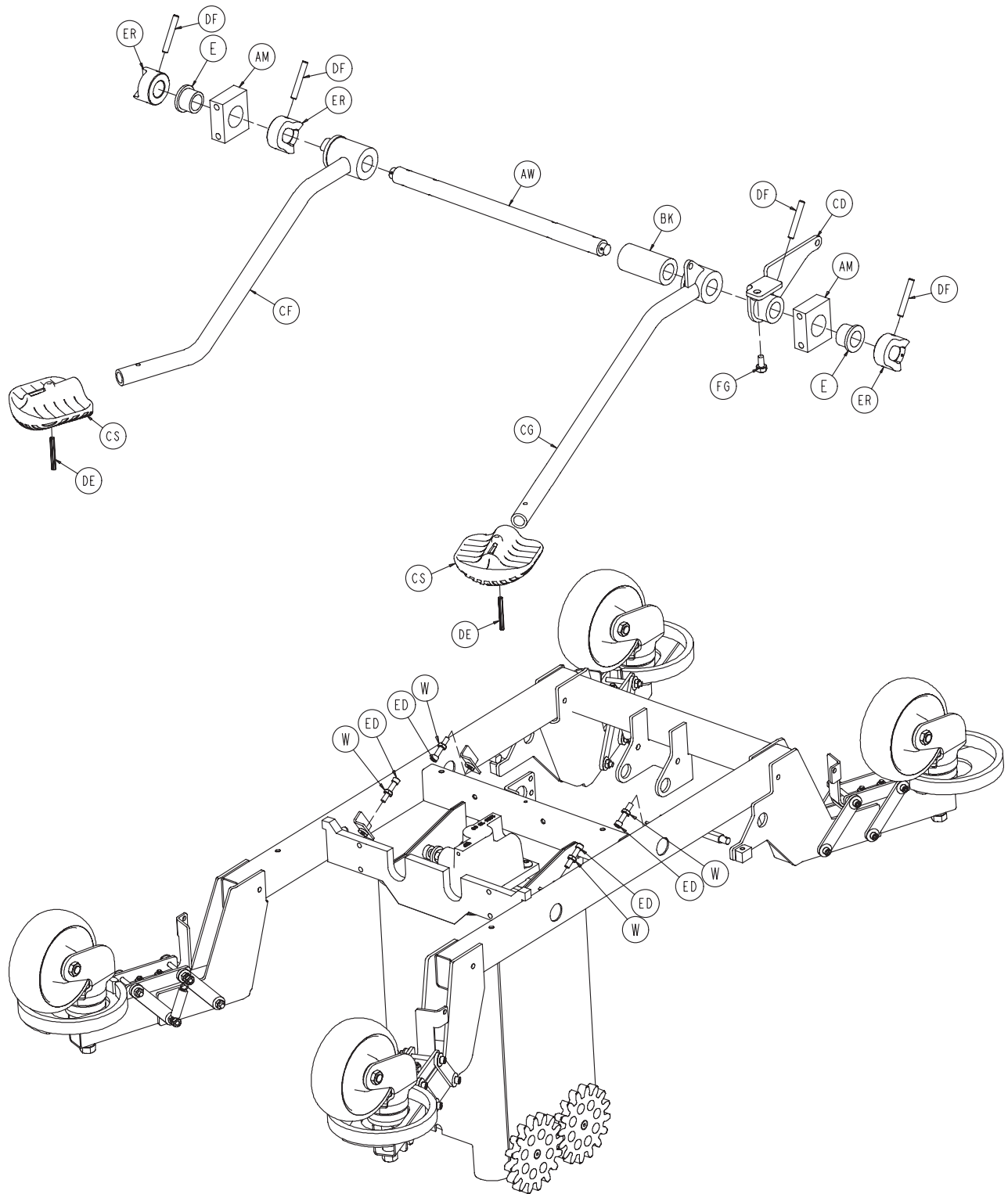


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Base Assembly

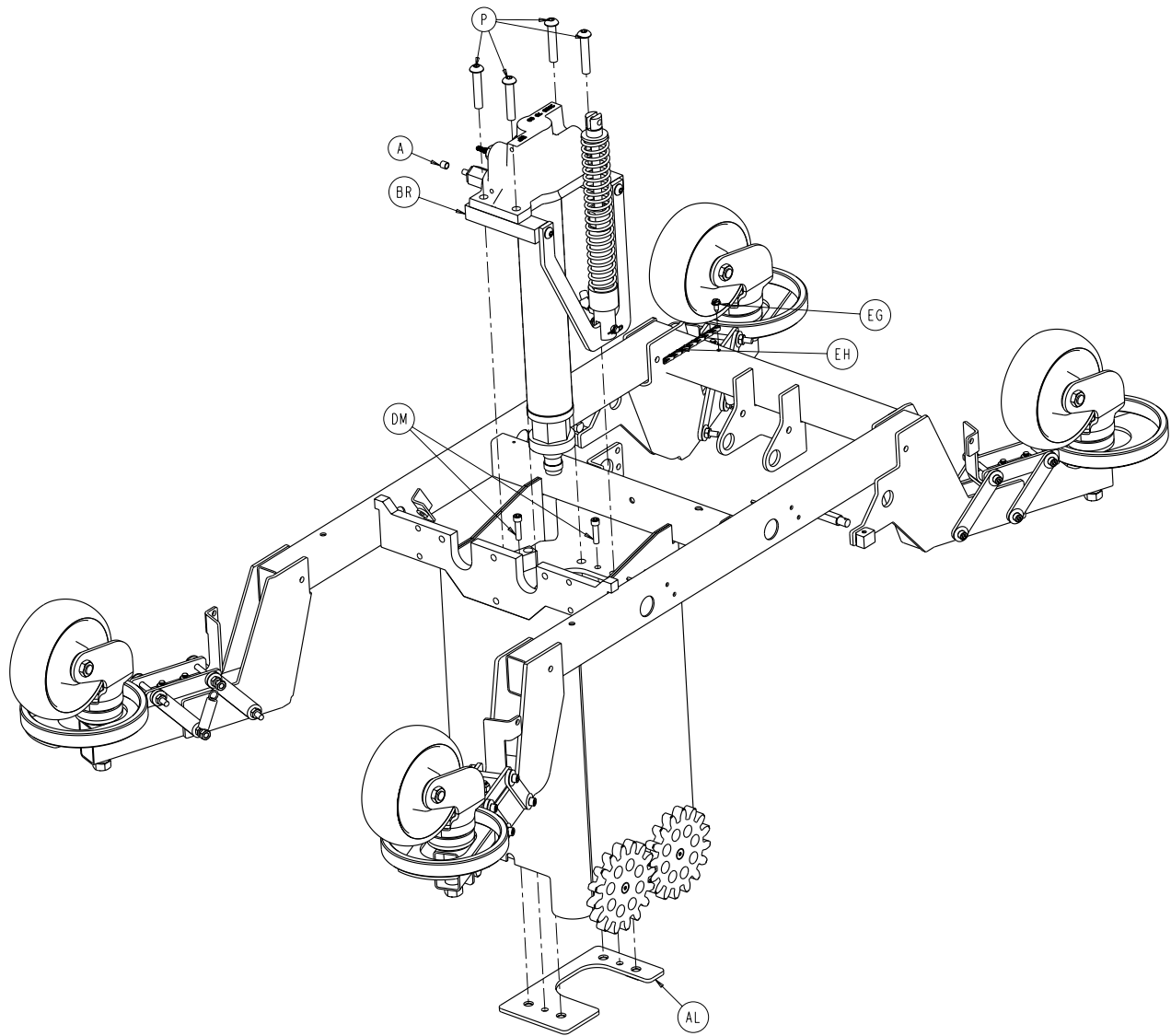


Base Assembly

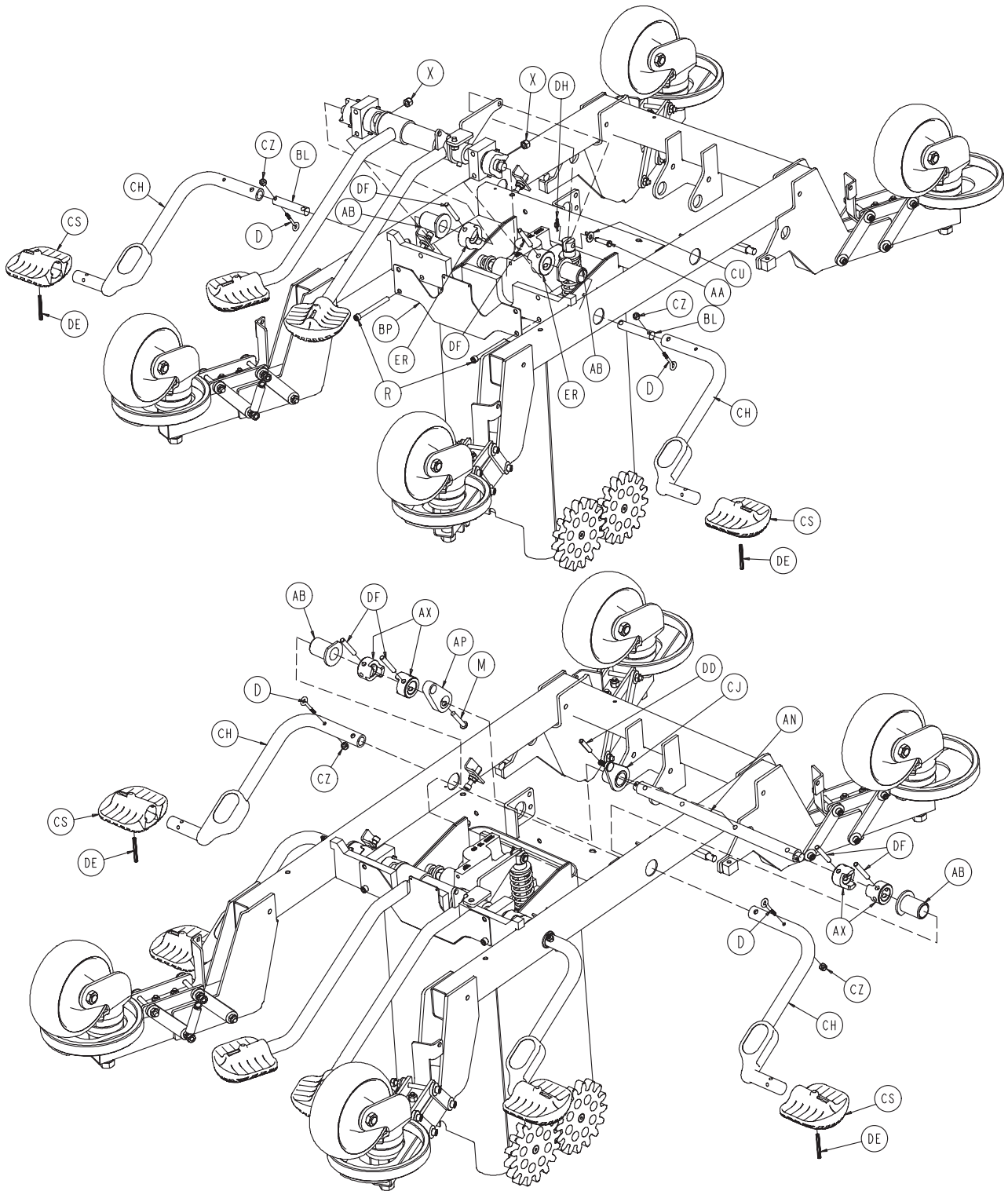


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Base Assembly

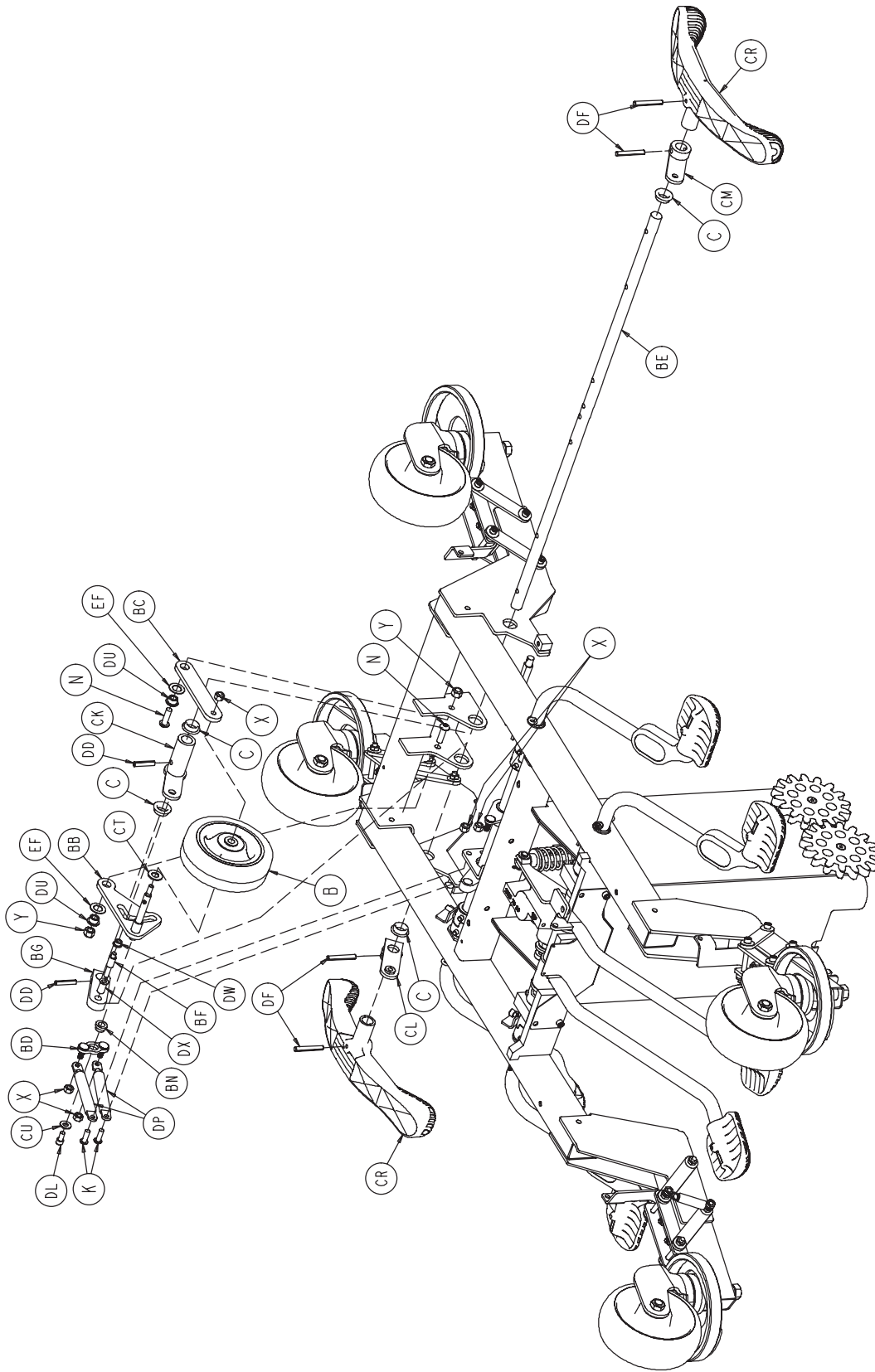


Base Assembly

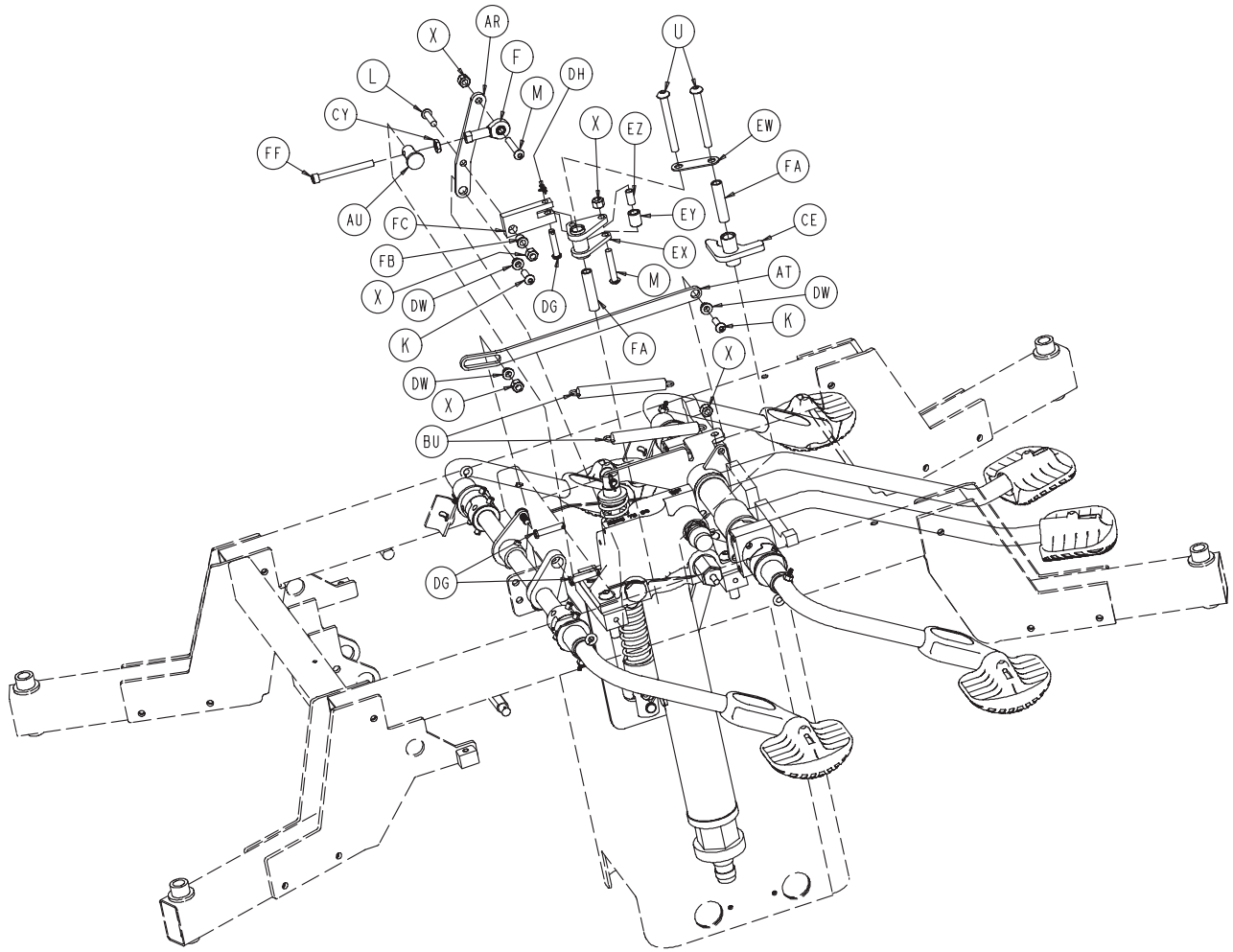


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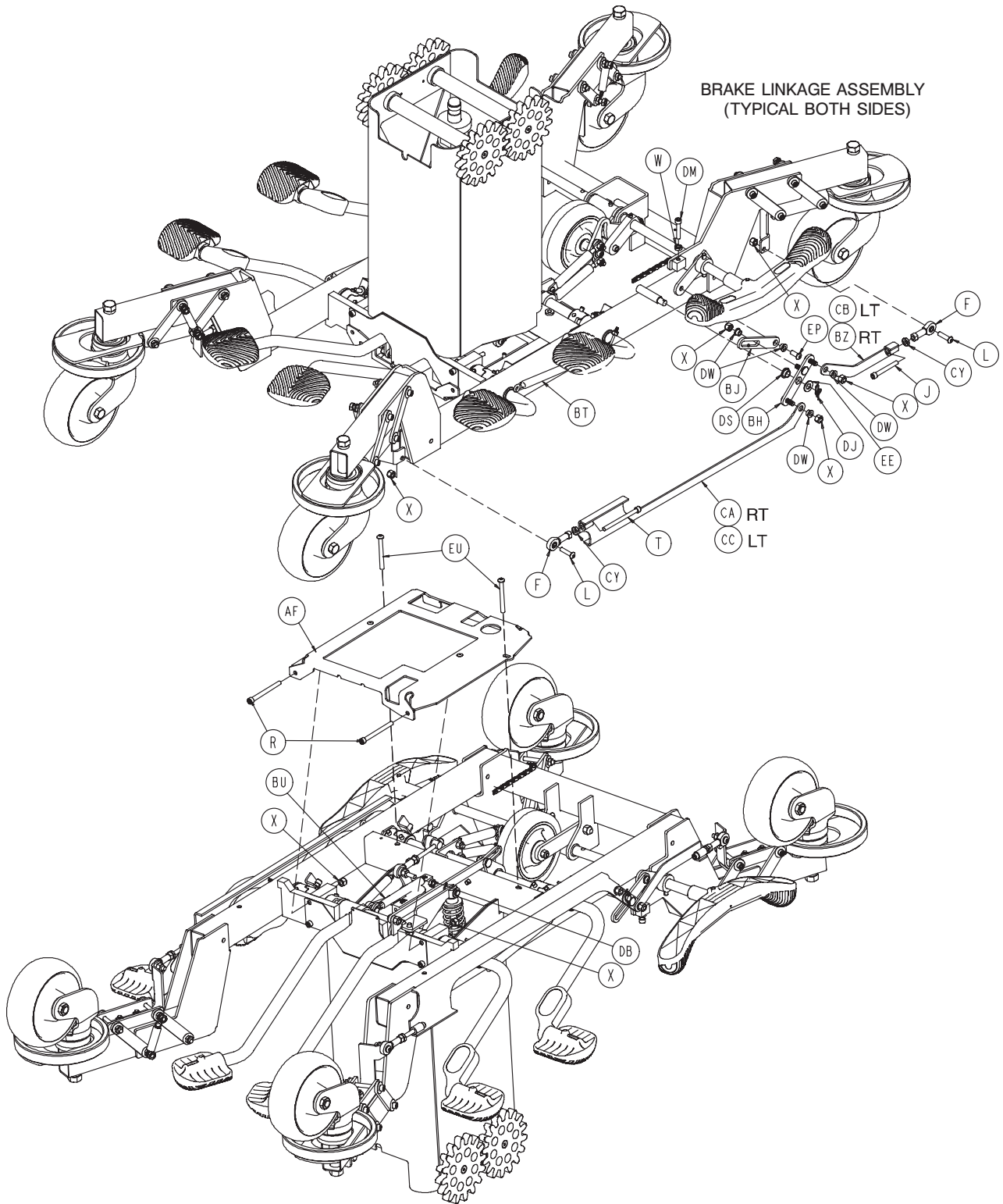
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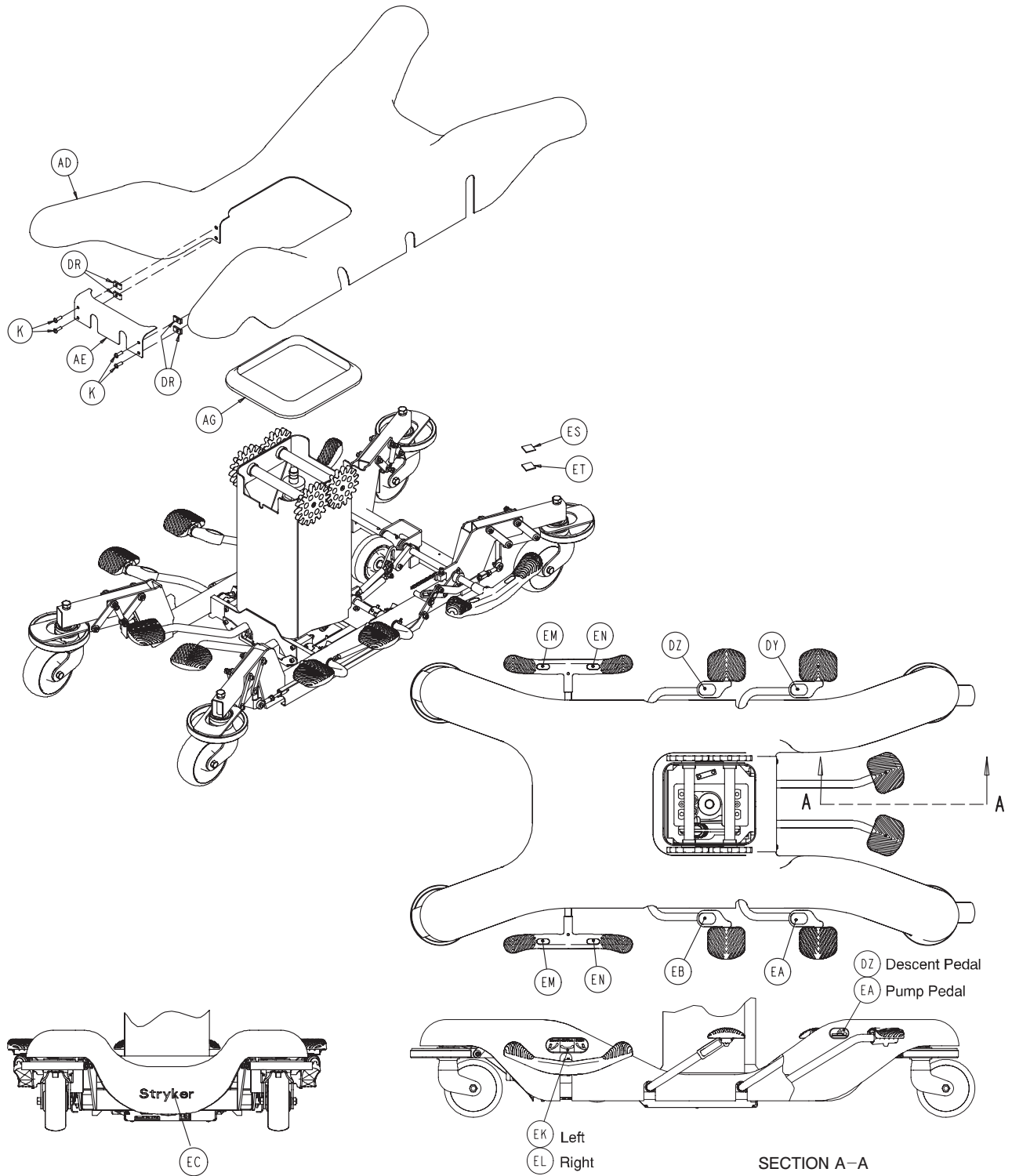
Base Assembly



Base Assembly



Base Assembly



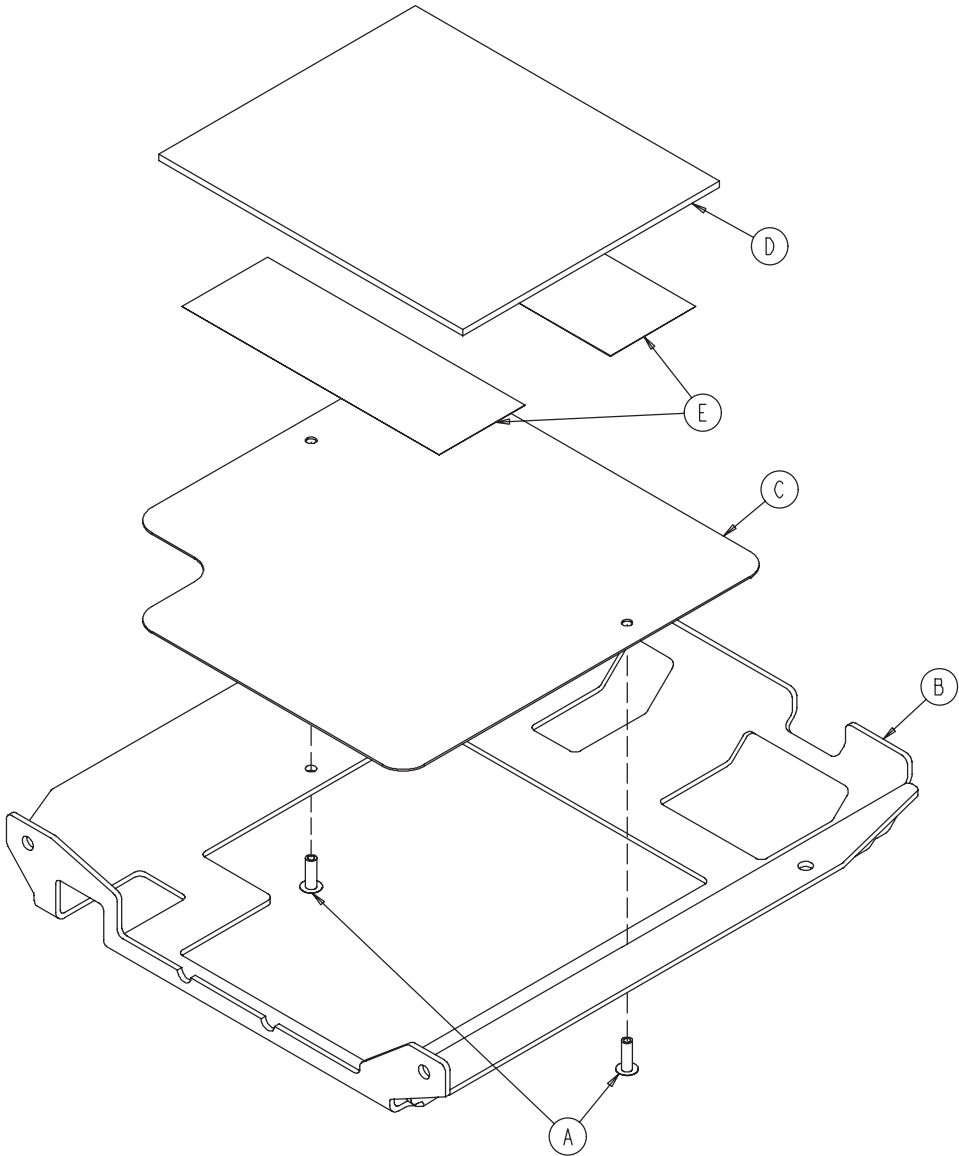
Base Assembly

| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|-------------------------|------|------|--------------|-----------------------------|------|
| A | 0715-001-333 | Rel. Valve Stop Sleeve | 1 | BB | 1033-001-331 | Fifth Wheel Pivot Bracket | 1 |
| B | 1210-001-147 | Fifth Wheel | 1 | BC | 1033-001-032 | Fifth Wheel Arm | 1 |
| C | 1210-201-401 | Bushing | 4 | BD | 1033-001-034 | Fifth Wheel Cylinder Strap | 1 |
| D | 1033-001-251 | Eyebolt | 4 | BE | 1033-001-035 | Brake/Steer Shaft | 1 |
| E | 2025-032-068 | Flange Bearing | 2 | BF | 1033-001-036 | Fifth Wheel Drive Roller | 1 |
| F | 5050-001-232 | Rod End Bearing | 5 | BG | 1033-001-037 | Fifth Wheel Main Drive Arm | 1 |
| G | 0001-001-000 | Flat Hd. Soc. Screw | 4 | BH | 1033-001-038 | Bell Crank Link | 2 |
| H | 0003-362-000 | Hex Hd. Cap Screw | 4 | BJ | 1033-001-039 | Slide Link | 2 |
| J | 0004-564-000 | Soc. Hd. Cap Screw | 2 | BK | 1033-001-040 | Pump Cross Shaft Spacer | 1 |
| K | 0004-358-000 | But. Hd. Cap Screw | 8 | BL | 1033-001-041 | Pump Pedal Plug | 2 |
| L | 0004-359-000 | But. Hd. Cap Screw | 5 | BM | 1033-001-043 | Brake Ring Stabilizer Bshg. | 4 |
| M | 0004-361-000 | But. Hd. Cap Screw | 3 | BN | 1033-001-044 | Gas Cylinder Strap Bushing | 1 |
| N | 0004-363-000 | But. Hd. Cap Screw | 2 | BP | 1033-001-147 | Hd. End Pedal Stop Plate | 1 |
| P | 0004-145-000 | But. Hd. Cap Screw | 4 | BR | 1033-001-050 | Pedestal Lift Jack Ass'y | 1 |
| R | 0004-306-000 | Soc. Hd. Cap Screw | 20 | BS | 1033-001-081 | Brake Wldmt. Ret. Spring | 4 |
| T | 0004-492-000 | Soc. Hd. Cap Screw | 2 | BT | 1033-001-082 | Side Lower Ped. Ret. Spr. | 2 |
| U | 0004-129-000 | But. Hd. Cap Screw | 2 | BU | 1033-001-083 | Front Pedal Return Spring | 3 |
| W | 0015-066-000 | Hex Jam Nut | 6 | BW | 1033-001-400 | Base Weldment | 1 |
| X | 0016-122-000 | Nylock Nut | 29 | BX | 1033-001-129 | Caster Horn w/Bearing | 4 |
| Y | 0016-123-000 | Nylock Nut | 2 | BY | 1033-001-130 | Brake Ring Weldment | 4 |
| Z | 0016-125-000 | Nylock Nut | 4 | BZ | 1033-001-140 | Short Brake Link, Right | 1 |
| AA | 0026-316-000 | Clevis Pin | 1 | CA | 1033-001-145 | Long Brake Link, Right | 1 |
| AB | 1033-001-311 | Flange Bearing Bushing | 4 | CB | 1033-001-150 | Short Brake Link, Left | 1 |
| AC | 1033-001-322 | Flange Bearing | 4 | CC | 1033-001-155 | Long Brake Link, Left | 1 |
| AD | 1033-001-001 | Base Hood | 1 | CD | 1033-001-260 | Pump Link Weldment | 1 |
| AE | 1033-001-002 | Hood Cover Plate | 1 | CE | 1033-001-465 | Release Arm Weldment | 1 |
| AF | 1033-002-065 | Base Pan | 1 | CF | 1033-001-270 | Pump Pedal, Head End | 1 |
| AG | 1033-001-006 | Hood Grommet | 1 | CG | 1033-001-175 | Release Pedal, Head End | 1 |
| AJ | 1033-001-012 | Lift Gear | 4 | CH | 1033-001-180 | Side Pedal | 4 |
| AK | 1033-001-013 | Gear Shaft | 2 | CJ | 1033-001-490 | Release Driver | 1 |
| AL | 1033-001-414 | Jack Nut Plate | 1 | CK | 1033-001-200 | Fifth Wheel Drive Arm | 1 |
| AM | 1033-001-017 | Pillow Block | 2 | CL | 1033-001-210 | Brake Shaft Arm, Right | 1 |
| AN | 1033-001-418 | Release Cross Shaft | 1 | CM | 1033-001-215 | Brake Shaft Arm, Left | 1 |
| AP | 1033-001-019 | Main Release Drive Arm | 1 | CP | 1033-001-225 | Wheel Assembly | 4 |
| AR | 1033-001-320 | Short Release Link | 1 | CR | 1033-001-233 | Butterfly "V" Pedal | 2 |
| AT | 1033-001-323 | Long Release Link | 1 | CS | 1033-001-240 | Plastic Pump Pedal | 6 |
| AU | 1033-001-024 | Release Drive Pivot Pin | 1 | CT | 0011-004-000 | Flat Washer | 1 |
| AW | 1033-001-025 | Pump Cross Shaft | 1 | CU | 0011-077-000 | Washer | 2 |
| AX | 1033-001-026 | Jack Pump Coupler | 4 | CW | 0011-310-000 | Flat Washer | 4 |
| AY | 1033-001-028 | Brake Ring Link | 16 | CY | 0015-037-000 | Hex Jam Nut | 5 |
| AZ | 1033-001-029 | Brake Spring, Right | 2 | CZ | 0016-014-000 | Dynalock Nut | 4 |
| BA | 1033-001-030 | Brake Spring, Left | 2 | DA | 0016-060-000 | Torque Lock Nut | 4 |

Base Assembly

| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------------|------|------|--------------|--------------------------|------|
| DB | 0016-078-000 | Center Lock Nut | 25 | EG | 0023-025-000 | Hex Washer Hd. Screw | 1 |
| DD | 0026-014-000 | Roll Pin | 3 | EH | 1033-001-256 | Ground Chain | 1 |
| DE | 0026-143-000 | Groove Pin | 6 | EK | 1033-090-025 | Brake/Steer Label, Left | 1 |
| DF | 0026-239-000 | Groove Pin | 14 | EL | 1033-090-026 | Brake/Steer Label, Right | 1 |
| DG | 0026-251-000 | Clevis Pin | 3 | EM | 1210-201-335 | Red Brake Label | 2 |
| DH | 0027-020-000 | Rue Ring Cotter | 2 | EN | 1210-201-336 | Green Steer Label | 2 |
| DJ | 0027-022-000 | Rue Ring Cotter | 2 | EP | 0004-156-000 | But. Hd. Cap Screw | 2 |
| DK | 0003-342-000 | Hex Hd. Cap Screw | 4 | ER | 1033-001-126 | Jack Pump Coupler | 5 |
| DL | 0004-018-000 | Soc. Hd. Screw | 1 | ES | 0029-010-000 | Dual Lock | 4 |
| DM | 0004-028-000 | Soc. Hd. Cap Screw | 2 | ET | 0029-008-000 | Dual Lock | 4 |
| DP | 5010-040-010 | Gas Spring | 2 | EU | 0004-163-000 | But. Hd. Cap Screw | 2 |
| DR | 0052-702-000 | U-Nut | 4 | EW | 1033-001-478 | Pivot Link | 1 |
| DS | 0081-240-000 | Flange Bushing | 2 | EX | 1033-001-470 | Roller Pivot Weldment | 1 |
| DT | 0081-268-000 | Flange Bushing | 32 | EY | 1033-001-475 | Jack Release Roller | 1 |
| DU | 0081-279-000 | Bronze Bushing | 2 | EZ | 0081-328-000 | Plane Bearing | 1 |
| DW | 0081-293-000 | Flange Bearing | 12 | FA | 1033-001-477 | Plane Bearing | 2 |
| DX | 0081-294-000 | Flange Bearing | 1 | FB | 0081-327-000 | Flange Bearing | 1 |
| DY | 1033-090-027 | Pump Pedal Label, Rt. | 1 | FC | 1033-001-480 | Jack Release Link | 1 |
| DZ | 1033-090-028 | Descent Pedal Label, Rt. | 2 | FD | 1033-001-321 | Aligner Bearing | 2 |
| EA | 1033-090-029 | Pump Pedal Label, Lt. | 2 | FE | 0025-099-000 | Blind Rivet | 4 |
| EB | 1033-090-030 | Descent Pedal Label, Lt. | 1 | FF | 0004-491-000 | Soc. Hd. Cap Screw | 1 |
| EC | 0946-201-060 | Stryker Logo Label | 1 | FG | 0003-041-000 | Hex Hd. Cap Screw | 1 |
| ED | 0004-142-000 | Hex Soc. Hd. Screw | 6 | FH | 1033-001-306 | Washer | 4 |
| EE | 0014-021-000 | Washer | 2 | | | | |
| EF | 0014-007-000 | Washer | 2 | | | | |

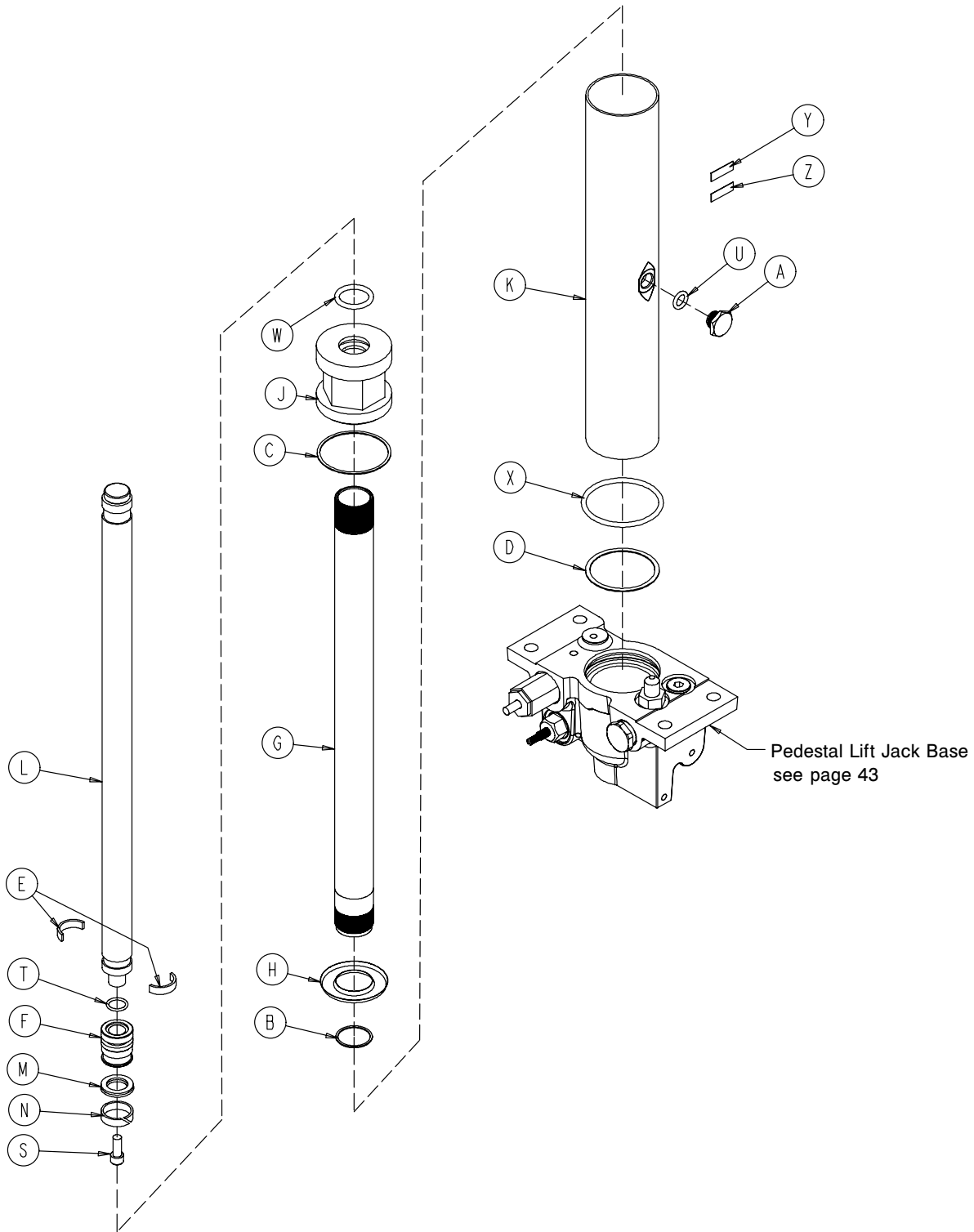
Base Pan Assembly - 1033-001-65



| Item | Part No. | Part Name | Qty. |
|------|--------------|-----------------------|------|
| A | 0025-133-000 | Blind Rivet | 2 |
| B | 1033-001-066 | Base Pan | 1 |
| C | 1033-001-067 | Base Pan Filler Plate | 1 |
| D | 1033-001-068 | Base Pan Felt Pad | 1 |
| E | 0044-039-000 | 2" x 6" Acrylic Tape | 2 |

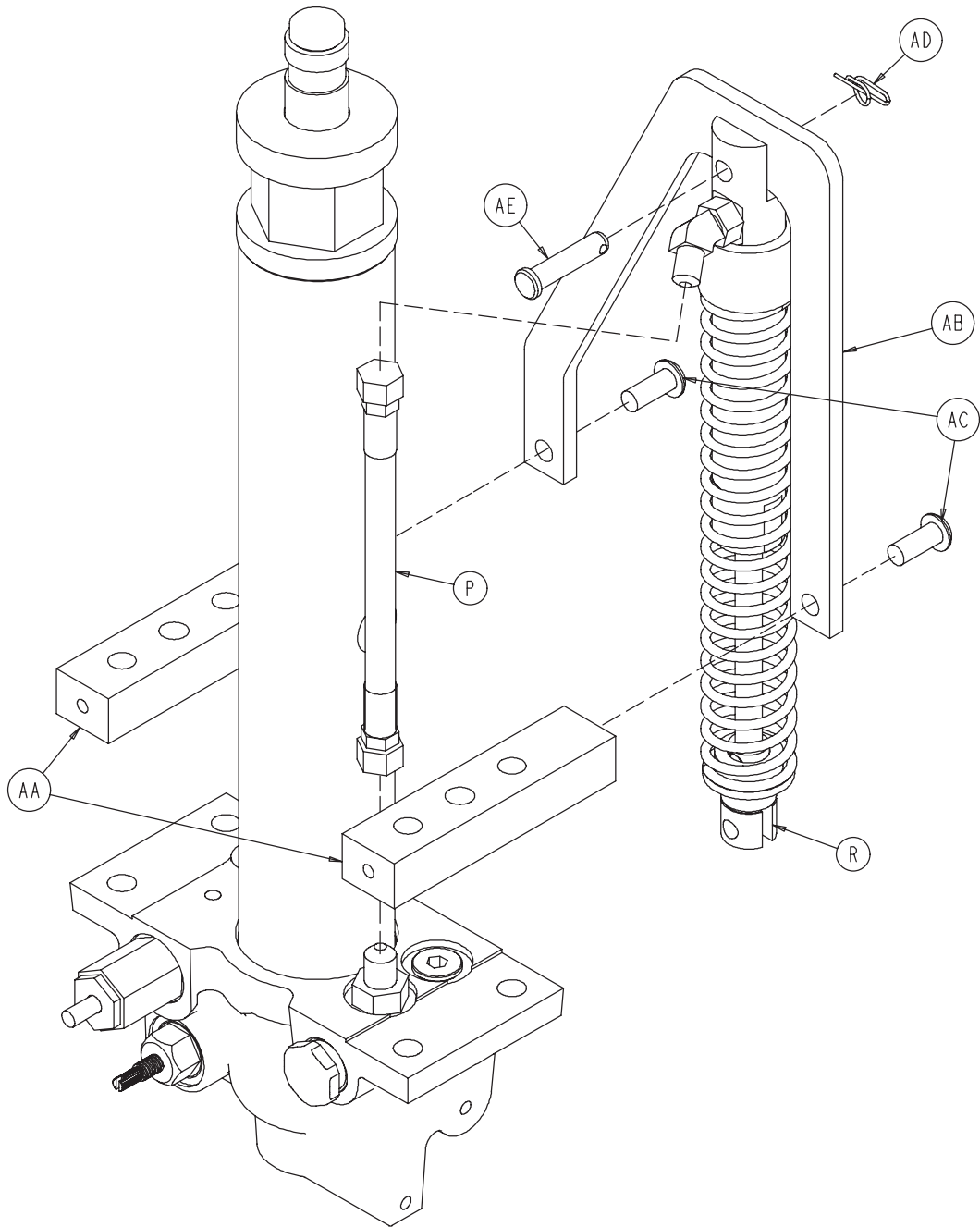
Pedestal Lift Jack Assembly

For Reference Only: Part Number 1033-001-050



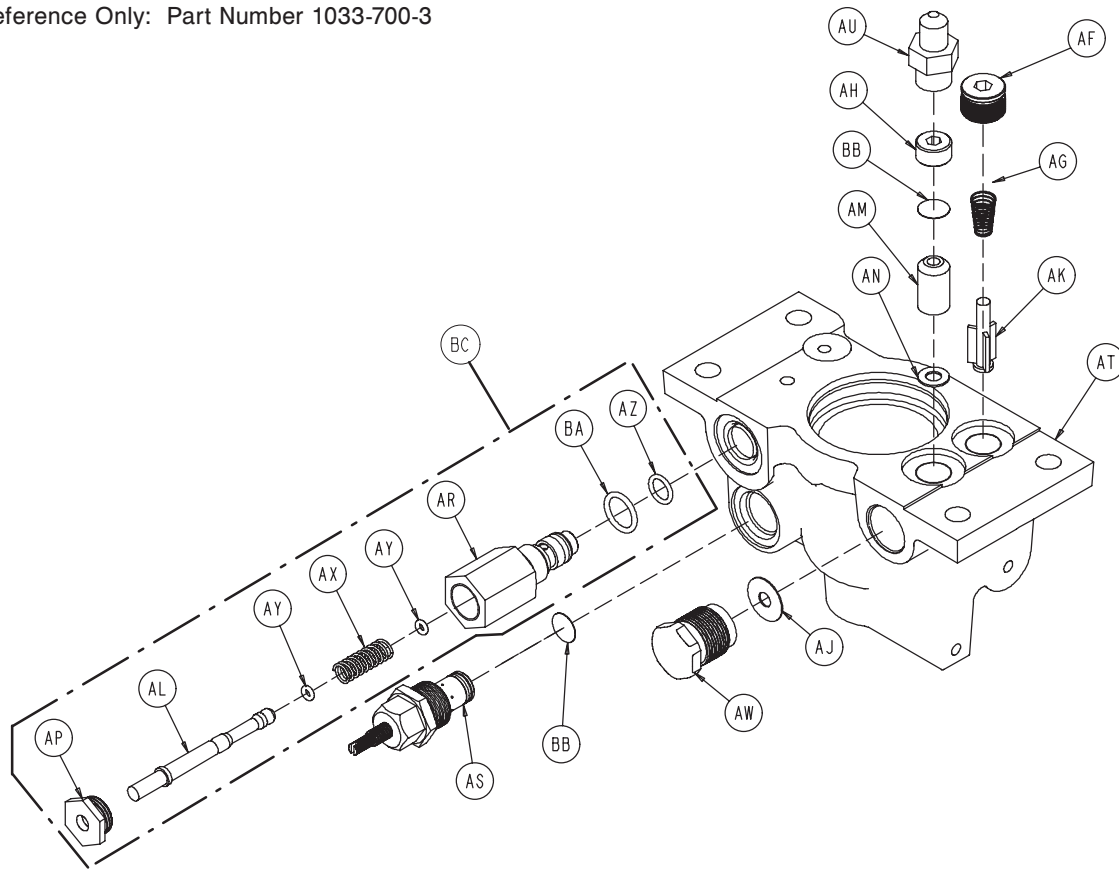
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Pedestal Lift Jack Assembly



Pedestal Lift Jack Assembly

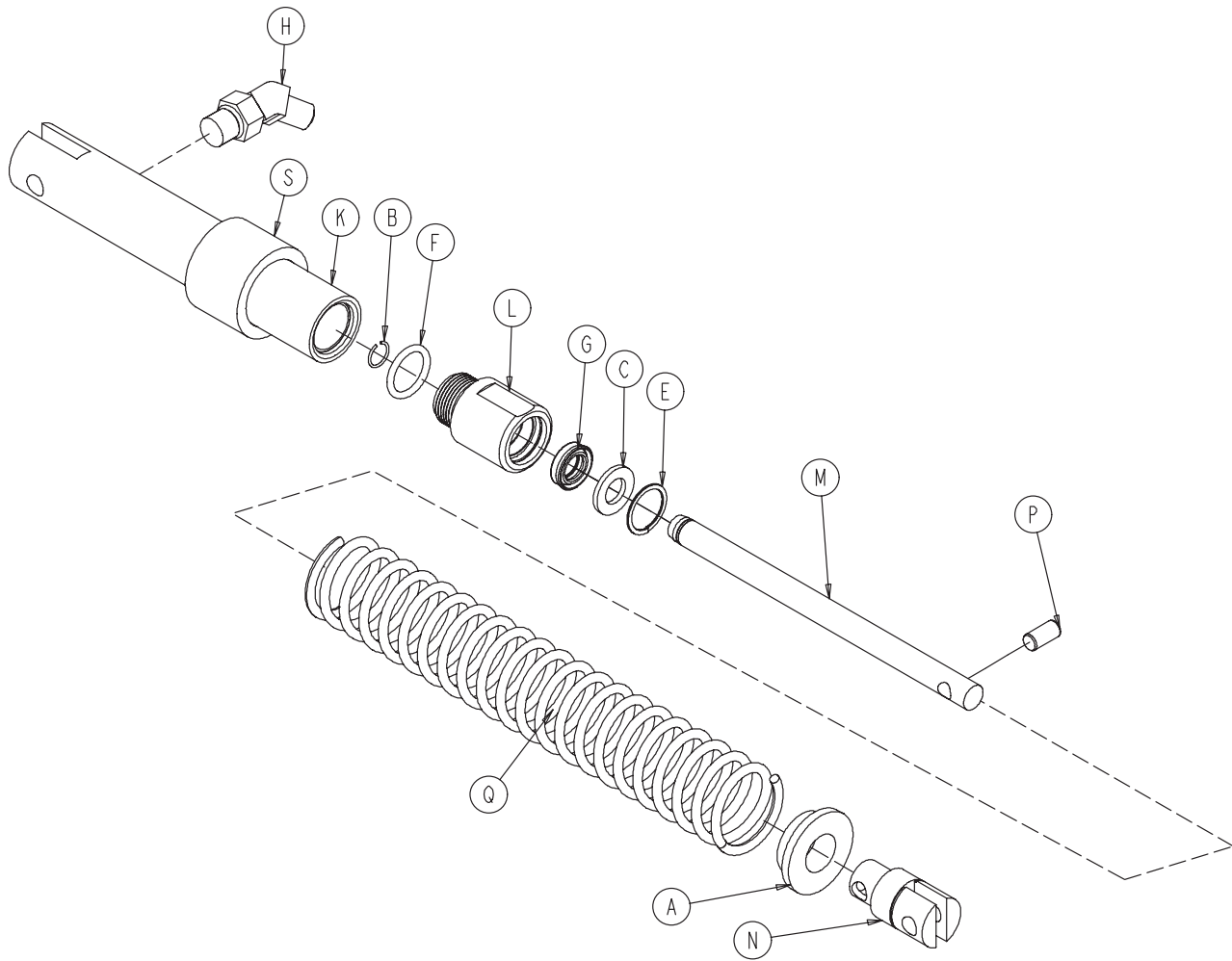
For Reference Only: Part Number 1033-700-3



| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|---------------|---------------------|------|------|--------------|---------------------------|------|
| A | 0388-100-0038 | Plug | 1 | AC | 0004-469-000 | Soc. Hd. Cap Screw | 2 |
| B | 0390-001-238 | Actuator Gasket | 1 | AD | 0027-025-000 | Rue Ring Cotter | 1 |
| C | 0390-001-243 | Gasket | 1 | AE | 0026-270-000 | Clevis Pin | 1 |
| D | 0390-001-244 | Base Gasket | 1 | AF | 0048-147-000 | Hex Hd. O-Ring Plug | 1 |
| E | 0390-002-139 | Retaining Ring | 2 | AG | 0390-002-134 | Conical Comp. Spring | 1 |
| F | 0660-001-031 | Piston | 1 | AH | 0715-001-309 | Valve Plug | 1 |
| G | 1033-001-052 | Actuator Cylinder | 1 | AJ | 0715-001-329 | Pump Seal | 1 |
| H | 0715-001-320 | Jack Screen | 1 | AK | 0715-001-341 | Poppet | 1 |
| J | 0715-001-340 | Jack Cap | 1 | AL | 0715-270-001 | Pin | 1 |
| K | 0715-001-422 | Reservoir | 1 | AM | 0926-020-153 | Check Valve | 1 |
| L | 0715-101-325 | Parker Packing | 1 | AN | 0926-020-154 | Seal | 1 |
| M | 0926-020-161 | Parker Packing | 1 | AP | 1210-170-013 | Base Plug | 1 |
| N | 0926-020-162 | Wear Ring | 1 | AR | 2025-075-087 | Pin Housing | 1 |
| P | 0048-174-000 | Pump Hose | 1 | AS | 5050-070-050 | Adj. P.C. Valve Cartridge | 1 |
| R | 1033-001-070 | Jack Pump Assembly | 1 | AT | 1033-010-055 | Machined Jack Base | 1 |
| S | 0004-014-000 | Soc. Hd. Cap Screw | 1 | AU | 0048-173-000 | Jack Base Fitting | 1 |
| T | 0045-014-000 | O-Ring | 1 | AW | 1033-001-061 | Jack Base Plug | 1 |
| U | 0045-110-000 | O-Ring | 1 | AX | 0038-311-000 | Compression Spring | 1 |
| W | 0045-904-000 | O-Ring | 1 | AY | 0045-006-000 | O-Ring | 2 |
| X | 0045-978-000 | O-Ring | 1 | AZ | 0045-966-000 | O-Ring | 1 |
| Y | 0921-001-252 | Serial Number Label | 1 | BA | 0045-967-000 | O-Ring | 1 |
| Z | 1033-001-051 | Jack Assembly Label | 1 | BB | 0715-001-321 | Check Valve Screen | 2 |
| AA | 1033-001-015 | Jack Spacer Block | 2 | BC | 2025-700-026 | Relief Valve Assembly | 1 |
| AB | 1033-001-027 | Jack Pump Supt Arm. | 1 | | | | |

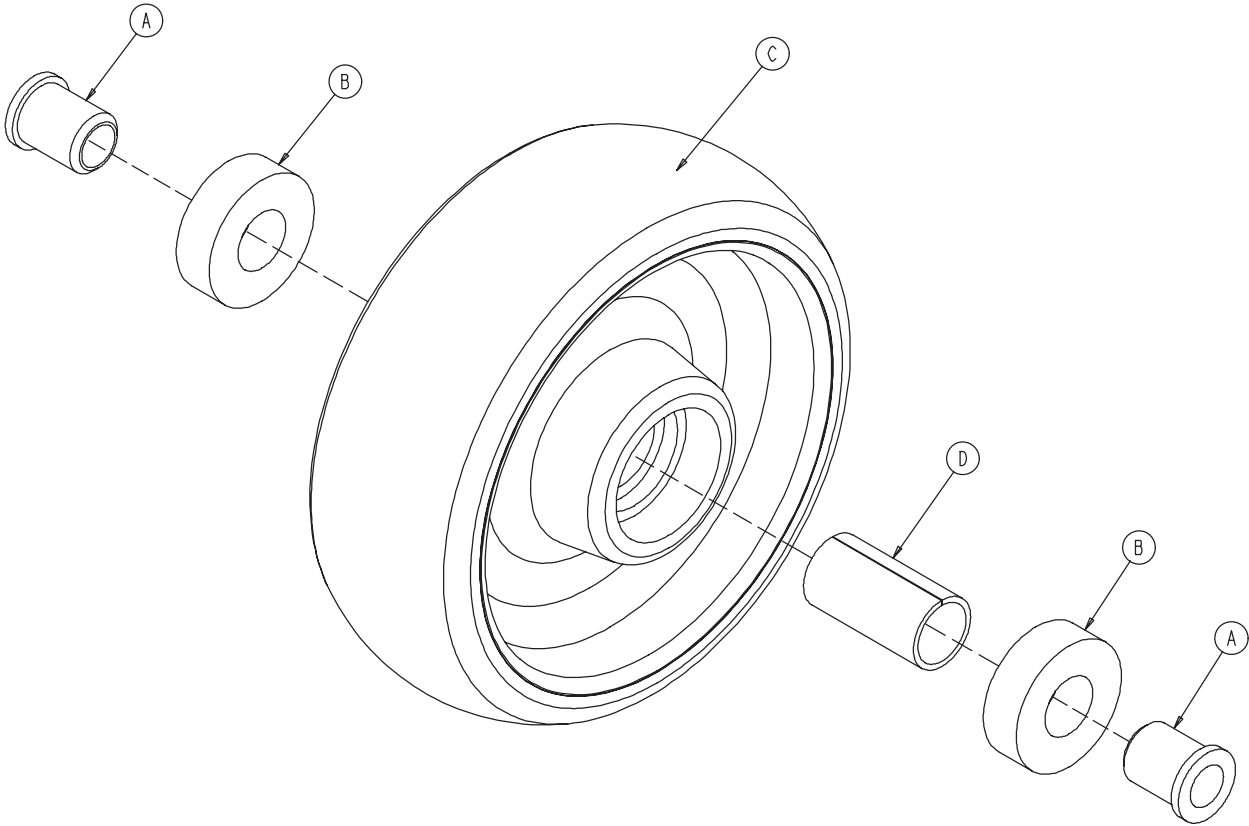
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Pedestal Lift Jack Pump Assembly - 1033-001-070



| Item | Part No. | Part Name | Qty. |
|------|--------------|---------------------------|------|
| A | 0715-001-133 | Collar | 1 |
| B | 0052-704-000 | External Retaining Ring | 1 |
| C | 1033-001-063 | Washer | 1 |
| E | 0028-188-000 | Spiral Retaining Ring | 1 |
| F | 0045-242-000 | O-Ring | 1 |
| G | 0047-021-000 | Seal | 1 |
| H | 0048-175-000 | 45° Straight Thread Elbow | 1 |
| K | 1033-001-071 | Pump Body | 1 |
| L | 1033-001-072 | Pump Brass End Cap | 1 |
| M | 1033-001-073 | Pump Shaft | 1 |
| N | 1033-001-074 | Pump Shaft Clevis | 1 |
| P | 0026-318-000 | Dowel Pin | 1 |
| Q | 1033-001-080 | Pump Cylinder Spring | 1 |
| S | 1033-001-090 | Spring Seat | 1 |

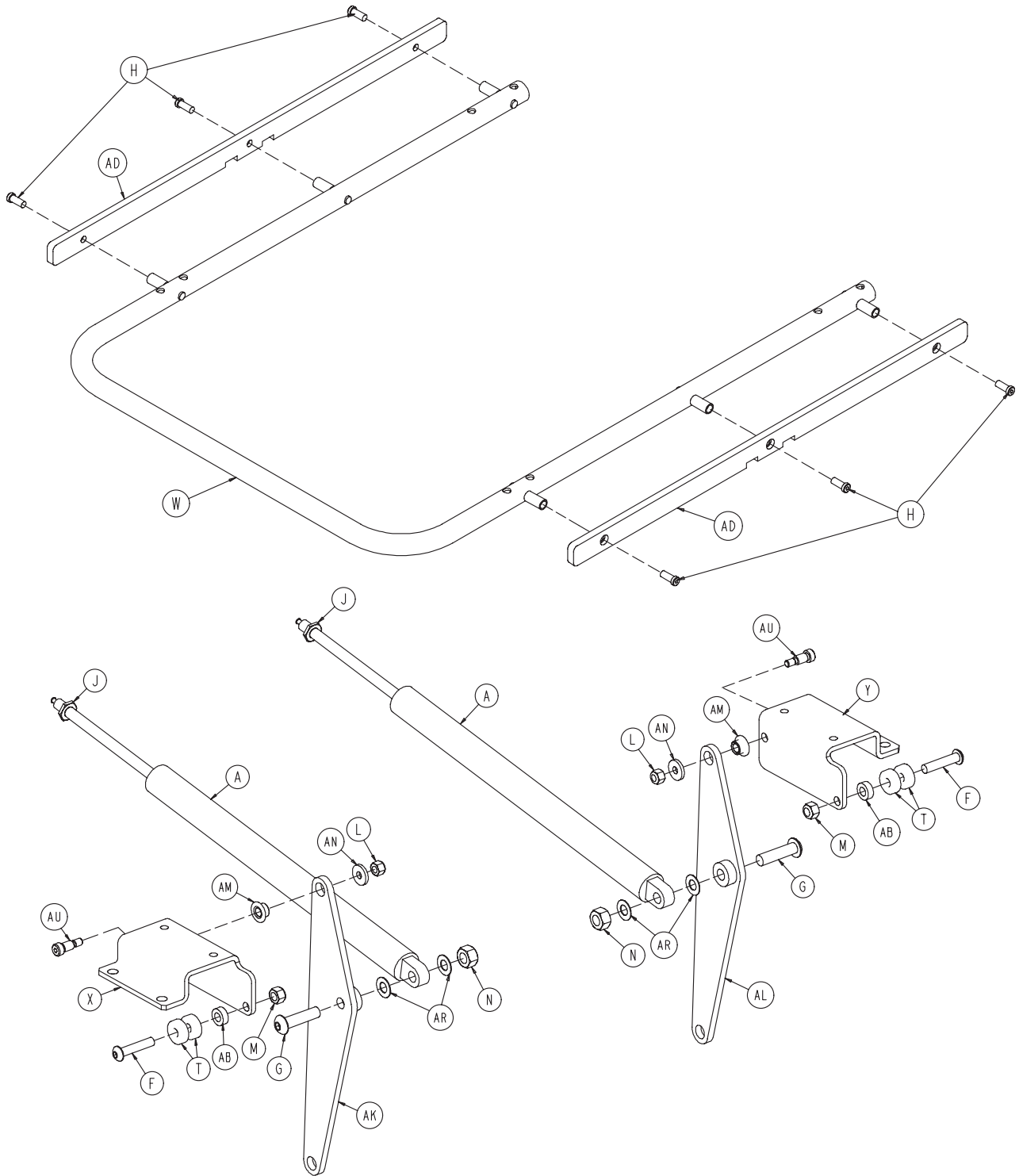
Wheel Assembly - 1033-001-225



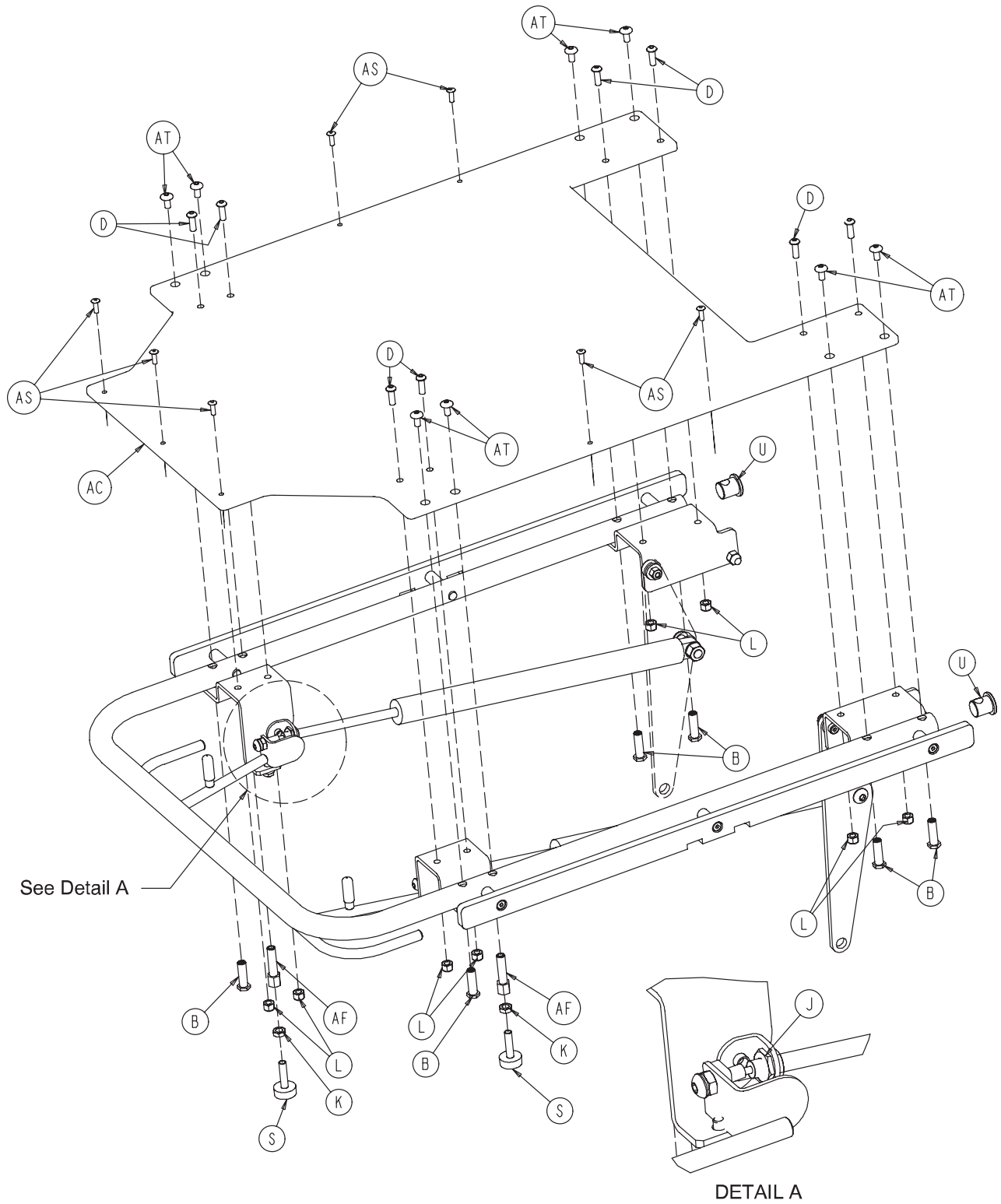
| Item | Part No. | Part Name | Qty. |
|------|--------------|----------------|------|
| A | 0715-001-255 | Wheel Bushing | 2 |
| B | 6060-002-046 | Bearing Spacer | 1 |
| C | 1033-001-231 | Molded Wheel | 1 |
| D | 0081-226-000 | Bearing | 2 |

Fowler Assembly

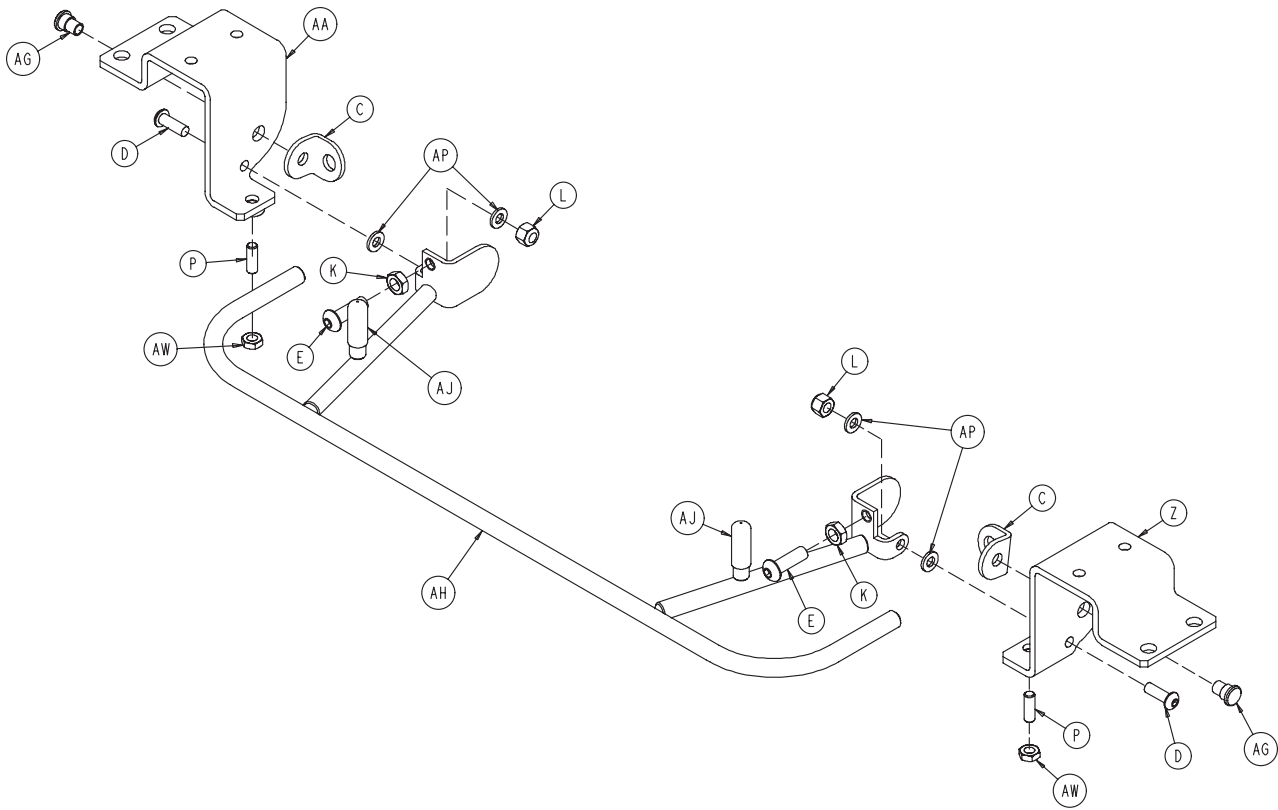
For Reference Only: Part Number 1033-031-010



Fowler Assembly

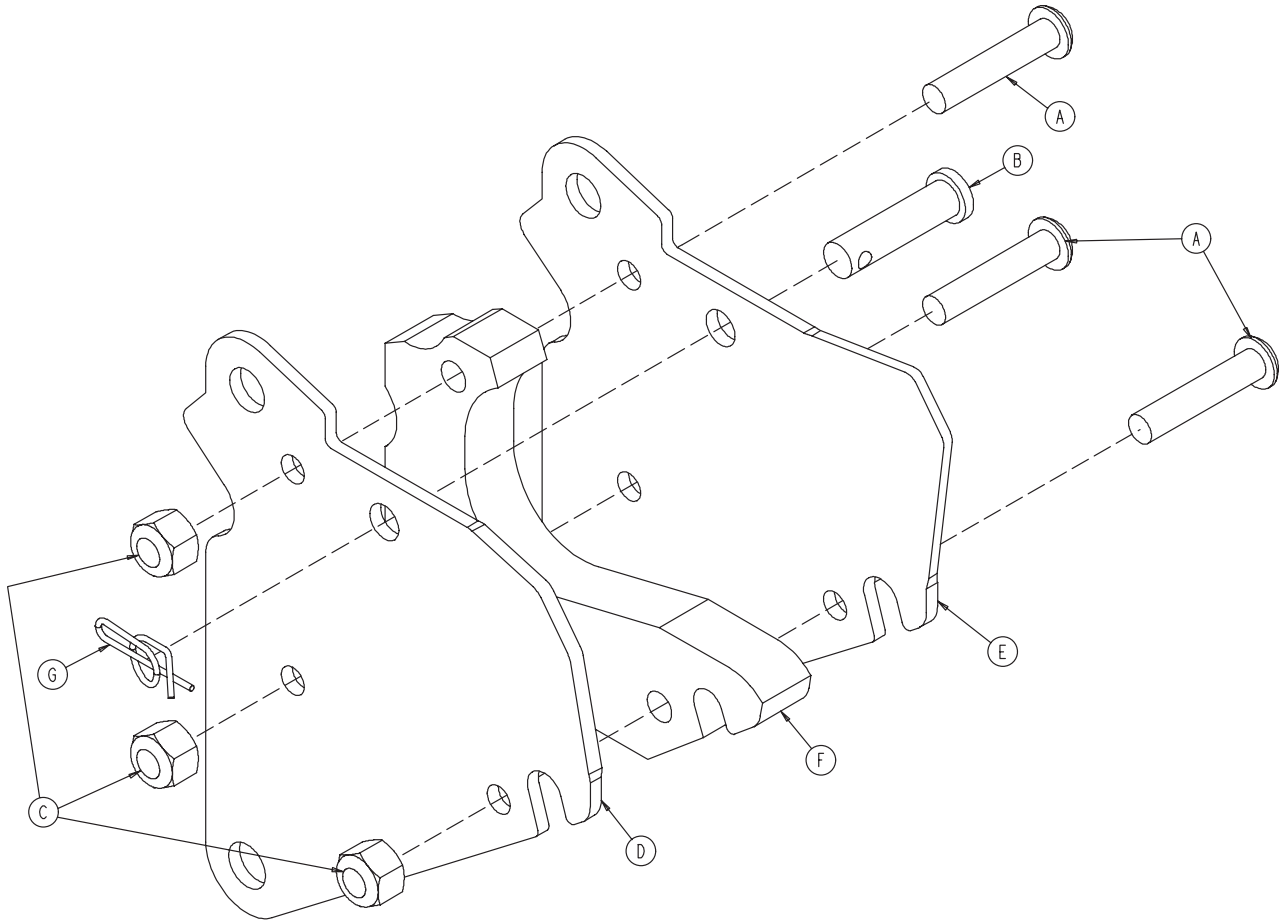


Fowler Assembly



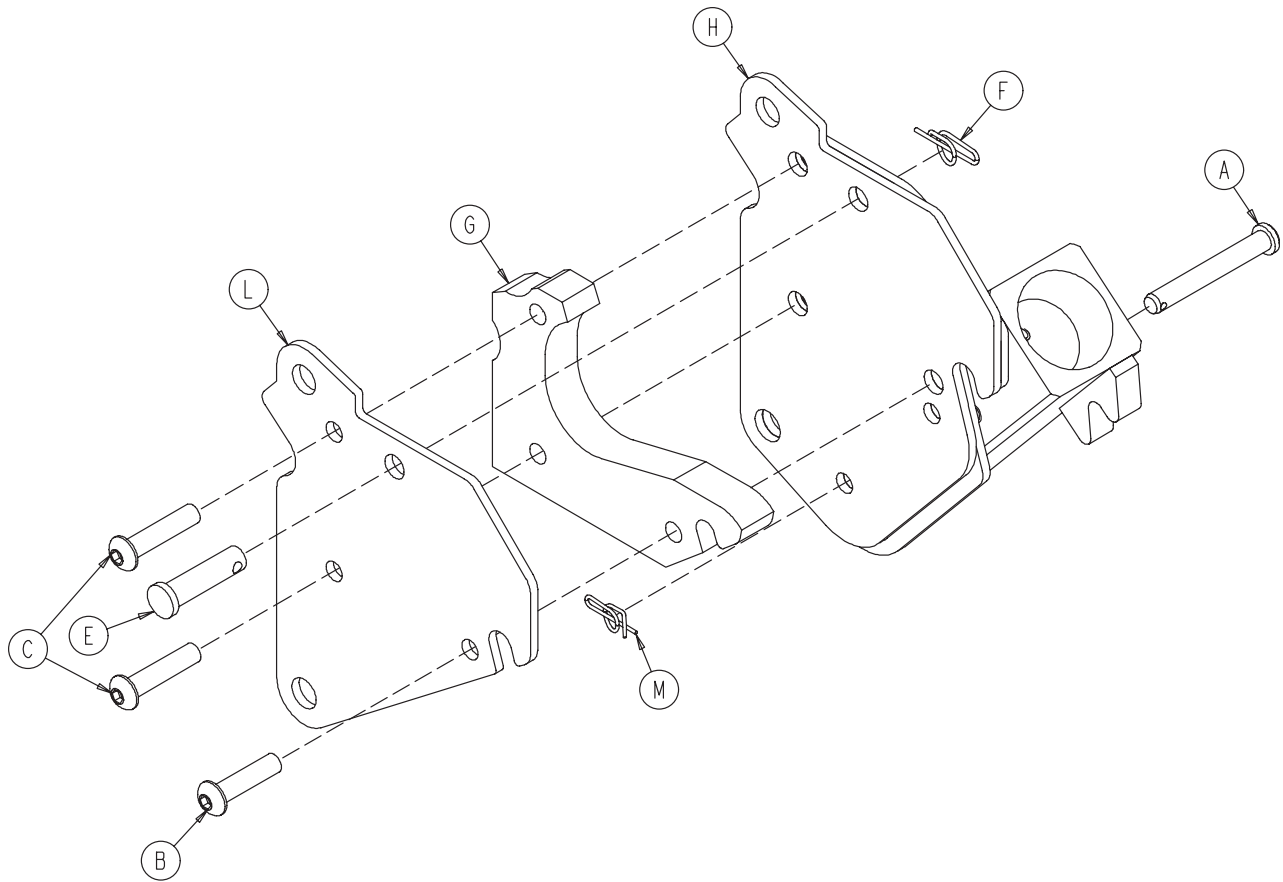
| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------------|------|------|--------------|--------------------------|------|
| A | 0360-031-077 | Gas Cylinder | 2 | Z | 1033-031-014 | Fowler Handle Brkt., Rt. | 1 |
| B | 1069-031-012 | Barrel Nut | 6 | AA | 1033-031-015 | Fowler Handle Brkt., Lt. | 1 |
| C | 1210-031-103 | Pivot Tab | 2 | AB | 1033-031-016 | Fowler Roller Spacer | 2 |
| D | 0004-358-000 | Button Hd. Cap Screw | 10 | AC | 1033-031-017 | Fowler Skin | 1 |
| E | 0004-363-000 | Button Hd. Cap Screw | 2 | AD | 1033-031-018 | Fowler Acc. Rail, Dom. | 2 |
| F | 0004-364-000 | Button Hd. Cap Screw | 2 | | 1033-631-018 | Fowler Acc. Rail, Int. | 2 |
| G | 0004-370-000 | Button Hd. Cap Screw | 2 | AF | 1033-031-020 | Fowler Bumper Nut | 2 |
| H | 0004-558-000 | Socket Hd. Cap Screw | 6 | AG | 1033-031-021 | Cylinder Shoulder Rivet | 2 |
| J | 0015-060-000 | Metric Hex Nut | 4 | AH | 1033-031-035 | Fowler Trip Bar | 1 |
| K | 0015-067-000 | Hex Jam Nut | 4 | AJ | 1033-031-041 | Fow. Trip Bar Stop Cov. | 2 |
| L | 0016-122-000 | Nylock Nut | 12 | AK | 1033-031-050 | Fowler Link, Right | 1 |
| M | 0016-123-000 | Nylock Nut | 2 | AL | 1033-031-055 | Fowler Link, Left | 1 |
| N | 0016-126-000 | Nylock Hex Nut | 2 | AM | 1033-031-071 | Fowler Link Bushing | 2 |
| P | 0021-078-000 | Set Screw | 2 | AN | 0011-159-000 | Washer | 2 |
| S | 3000-300-003 | Adjustable Bumper | 2 | AP | 0014-002-000 | Washer | 4 |
| T | 0081-307-000 | Ball Bearing | 4 | AR | 0014-020-000 | Washer | 4 |
| U | 1033-031-008 | Fowler Tube Plug | 2 | AS | 0025-133-000 | Blind Rivet | 7 |
| W | 1033-031-111 | Fowler Tube | 1 | AT | 0007-042-000 | Truss Hd. Mach. Screw | 8 |
| X | 1033-031-012 | Fowler Roller Brkt., Rt. | 1 | AU | 0008-056-000 | Soc. Hd. Should. Screw | 2 |
| Y | 1033-031-013 | Fowler Roller Brkt., Lt. | 1 | AW | 0015-066-000 | Hex Jam Nut | 2 |

Foot Section Receptacle, Right/Left - 1033-32-110/115



| Item | Part No. | Part Name | Qty. |
|------|--------------|------------------------------|------|
| A | 0004-360-000 | Button Hd. Cap Screw | 3 |
| B | 0026-299-000 | Clevis Pin | 1 |
| C | 0016-122-000 | Nylock Nut | 3 |
| D | 1033-032-088 | Foot Receptacle Plate, Left | 1 |
| E | 1033-032-089 | Foot Receptacle Plate, Right | 1 |
| F | 1033-032-090 | Foot Section Insert Guide | 1 |
| G | 0027-025-000 | Rue Ring Cotter | 1 |

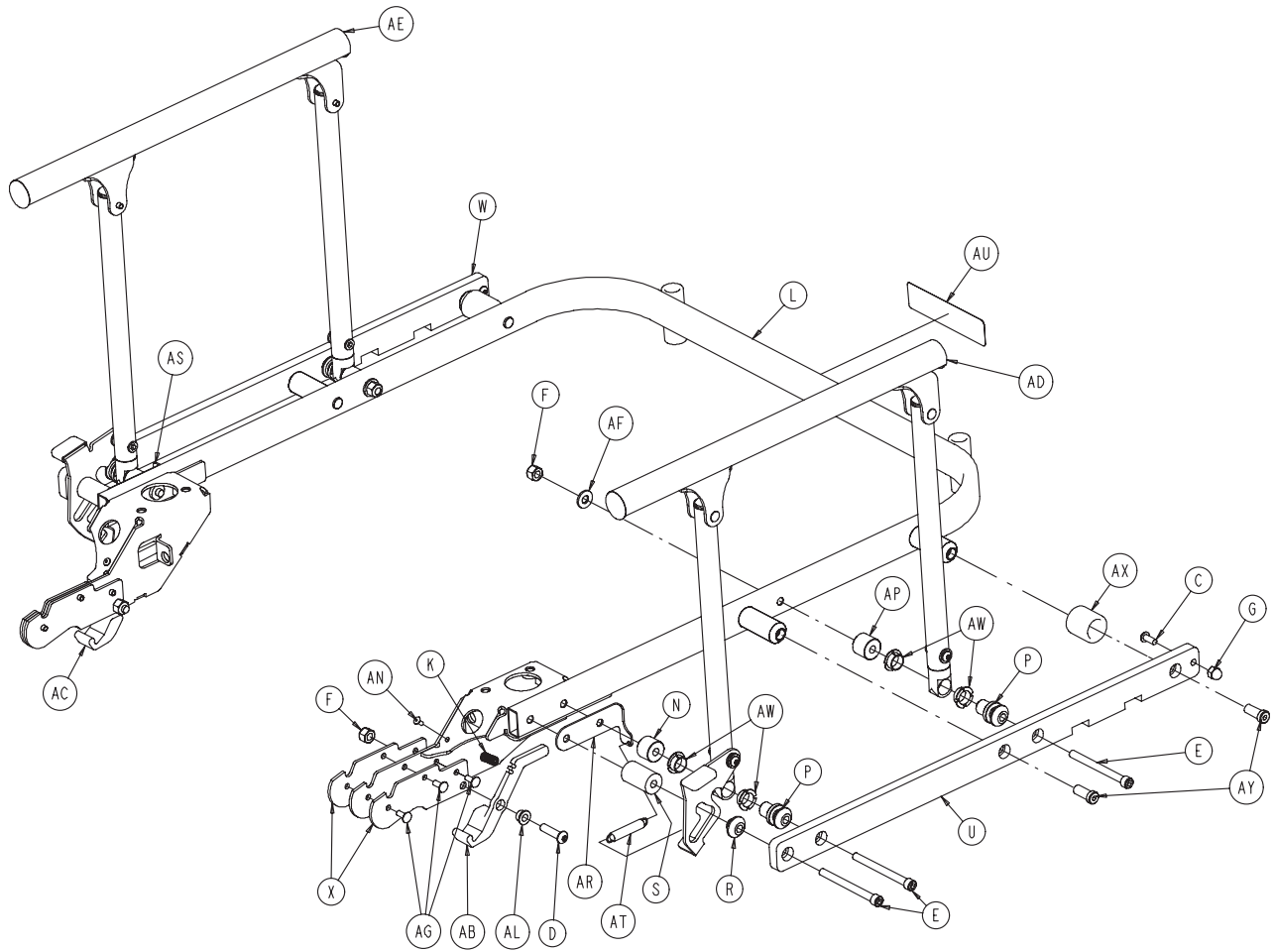
Foot/Fowler Receptacle, Right/Left



| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------|------|------|--------------|--------------------|------|
| A | 0026-330-000 | Clevis Pin | 1 | A | 0026-330-000 | Clevis Pin | 1 |
| B | 0004-359-000 | But. Hd. Cap Screw | 1 | B | 0004-359-000 | But. Hd. Cap Screw | 1 |
| C | 0004-176-000 | But. Hd. Cap Screw | 2 | C | 0004-176-000 | But. Hd. Cap Screw | 2 |
| E | 0026-299-000 | Clevis Pin | 1 | E | 0026-299-000 | Clevis Pin | 1 |
| F | 0027-025-000 | Rue Ring Cotter | 1 | F | 0027-025-000 | Rue Ring Cotter | 1 |
| G | 1033-032-090 | Guide Insert | 1 | G | 1033-032-090 | Guide Insert | 1 |
| H | 1033-032-480 | Receptacle, Right | 1 | H | 1033-032-485 | Receptacle, Left | 1 |
| L | 1033-032-489 | Outside Plate | 1 | L | 1033-032-489 | Outside Plate | 1 |
| M | 0027-020-000 | Rue Ring Cotter | 1 | M | 0027-020-000 | Rue Ring Cotter | 1 |

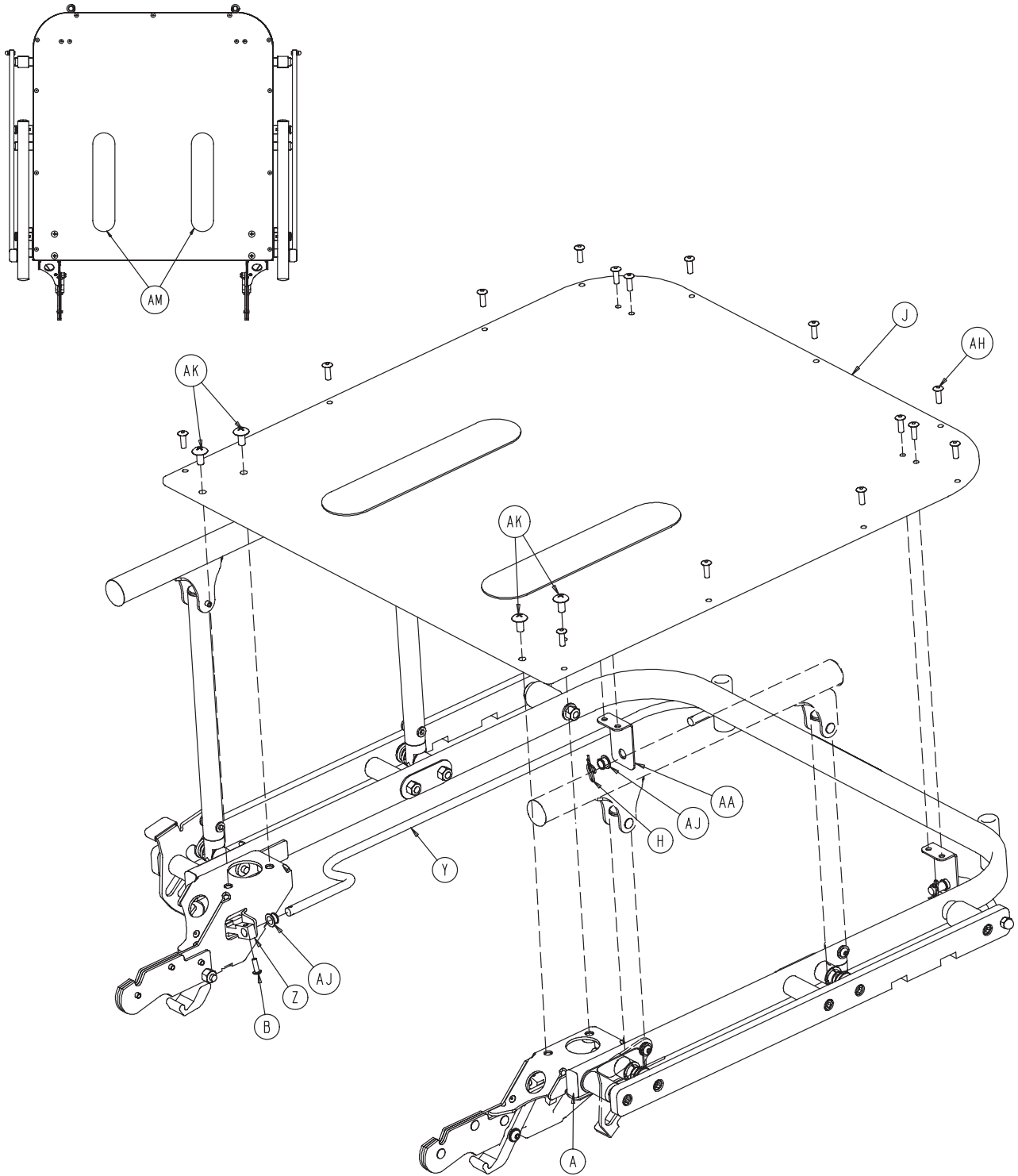
Foot Assembly

For Reference Only: Part Number 1033-032-050



SIDERAIL & SURGERY ACCESSORY RAIL ASSEMBLY
(TYPICAL BOTH SIDES)

Foot Assembly

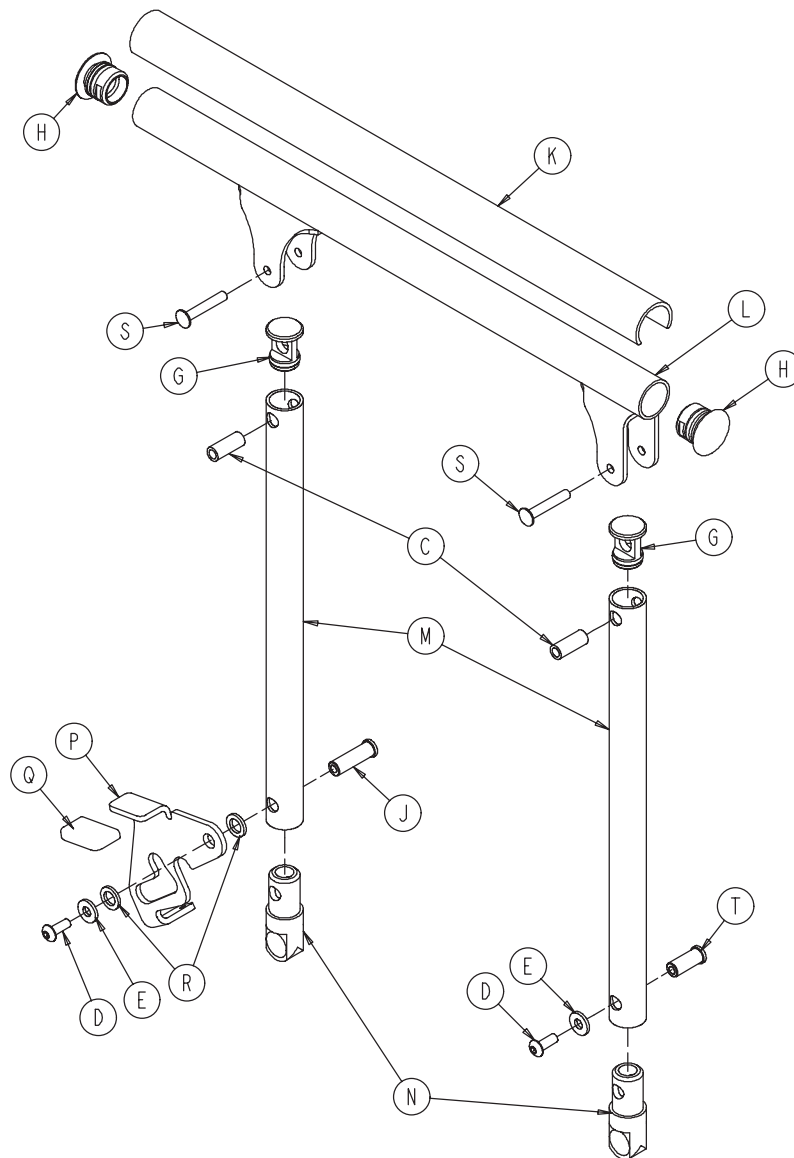


FOOT RELEASE HANDLE ASSEMBLY
(TYPICAL BOTH SIDES)

Foot Assembly

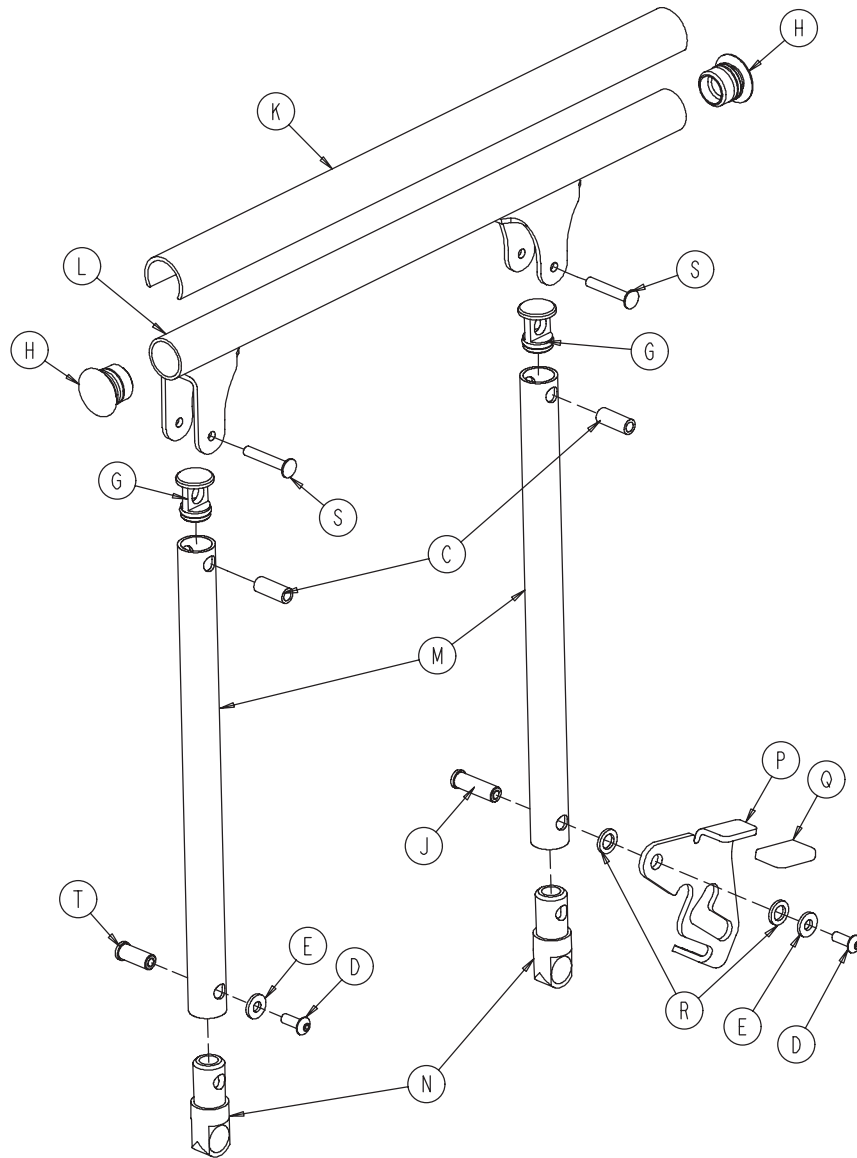
| Item | Part No. | Part Name | Qty. |
|------|--------------|------------------------------------|------|
| A | 1010-032-066 | Hole Plug | 2 |
| B | 0004-355-000 | But. Hd. Cap Screw | 2 |
| C | 0004-356-000 | But. Hd. Cap Screw | 2 |
| D | 0004-359-000 | But. Hd. Cap Screw | 2 |
| E | 0004-306-000 | Soc. Hd. Cap Screw | 10 |
| F | 0016-122-000 | Nylock Nut | 8 |
| G | 0017-023-000 | Acorn Nut | 2 |
| H | 0027-025-000 | Rue Ring Cotter | 2 |
| J | 1033-032-052 | Foot Section Skin | 1 |
| K | 1033-032-059 | Foot Latch Spring | 2 |
| L | 1033-032-060 | Outer Frame Weldment | 1 |
| N | 1033-032-123 | Foot Siderail Lock Spacer | 2 |
| P | 1033-032-122 | Foot Siderail Pivot Spacer | 4 |
| R | 1033-032-080 | Siderail Latch Spacer | 2 |
| S | 1033-032-081 | Foot Section Long Spacer | 2 |
| U | 1033-032-084 | Foot Acc. Rail, Rt., Domestic | 1 |
| | 1033-632-084 | Foot Acc. Rail, Rt., International | 1 |
| W | 1033-032-085 | Foot Acc. Rail, Lt., Domestic | 1 |
| | 1033-632-085 | Foot Acc. Rail, Lt., International | 1 |
| X | 1033-032-086 | Ft. Sect. Insert Cover | 4 |
| Y | 1033-032-092 | Ft. Sect. Release Handle | 2 |
| Z | 1033-032-193 | Ft. Sect. Release End Pivot | 2 |
| AA | 1033-032-095 | Foot Sect. Handle Support | 2 |
| AB | 1033-032-096 | Foot Section Latch, Right | 1 |
| AC | 1033-032-097 | Foot Section Latch, Left | 1 |
| AD | 1033-032-100 | Foot Section Siderail, Right | 1 |
| AE | 1033-032-105 | Foot Section Siderail, Left | 1 |
| AF | 0011-077-000 | Washer | 2 |
| AG | 0025-126-000 | Semi-Tubular Rivet | 6 |
| AH | 0025-133-000 | Rivet | 15 |
| AJ | 0052-245-000 | Nyliner Bearing | 4 |
| AK | 0007-058-000 | Phillips Truss Hd. Screw | 4 |
| AL | 0081-293-000 | Flange Bearing | 2 |
| AM | 7900-001-102 | Velcro® Adhesive Pile | 2 |
| AN | 0025-038-000 | Blind Rivet | 2 |
| AP | 1033-032-124 | Ft. Siderail Non-Lock Spacer | 2 |
| AR | 1033-032-057 | Ft. Siderail Spring Brkt., Rt. | 1 |
| AS | 1033-032-058 | Ft. Siderail Spring Brkt., Lt. | 1 |
| AT | 1033-032-012 | Ft. Siderail Latch Spring | 2 |
| AU | 1033-090-034 | Label, "Do Not Sit", Domestic | 1 |
| | 1061-600-040 | Label, "Do Not Sit", International | 1 |
| AW | 0052-316-000 | Nyliner | 8 |
| AX | 1001-226-019 | Rubber Stop | 2 |
| AY | 0004-558-000 | Soc. Hd. Cap Screw | 4 |

Foot End Siderail Assembly, Right - 1033-032-100



| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|------------------------|------|------|--------------|--------------------------|------|
| C | 1010-226-082 | Top Rail Bearing | 2 | M | 1033-032-074 | Foot Siderail Spindle | 2 |
| D | 0004-493-000 | Button Hd. Cap Screw | 2 | N | 1033-032-121 | Ft. Spindle Pivot | 2 |
| E | 0011-467-000 | Washer | 2 | P | 1033-032-077 | Foot Siderail Latch, Rt. | 1 |
| G | 1033-020-015 | Spindle Top Plug Ass'y | 2 | Q | 1033-032-099 | Siderail Latch Cover | 1 |
| H | 1033-020-017 | Top Bar End Cap Ass'y | 2 | R | 0014-003-000 | Washer | 2 |
| J | 1033-032-011 | Barrel Pivot Nut | 1 | S | 0025-061-000 | Semi-Tubular Rivet | 2 |
| K | 1033-032-069 | Top Rail Cap | 1 | T | 1033-032-013 | Barrel Nut | 1 |
| L | 1033-032-072 | Siderail Top Bar | 1 | | | | |

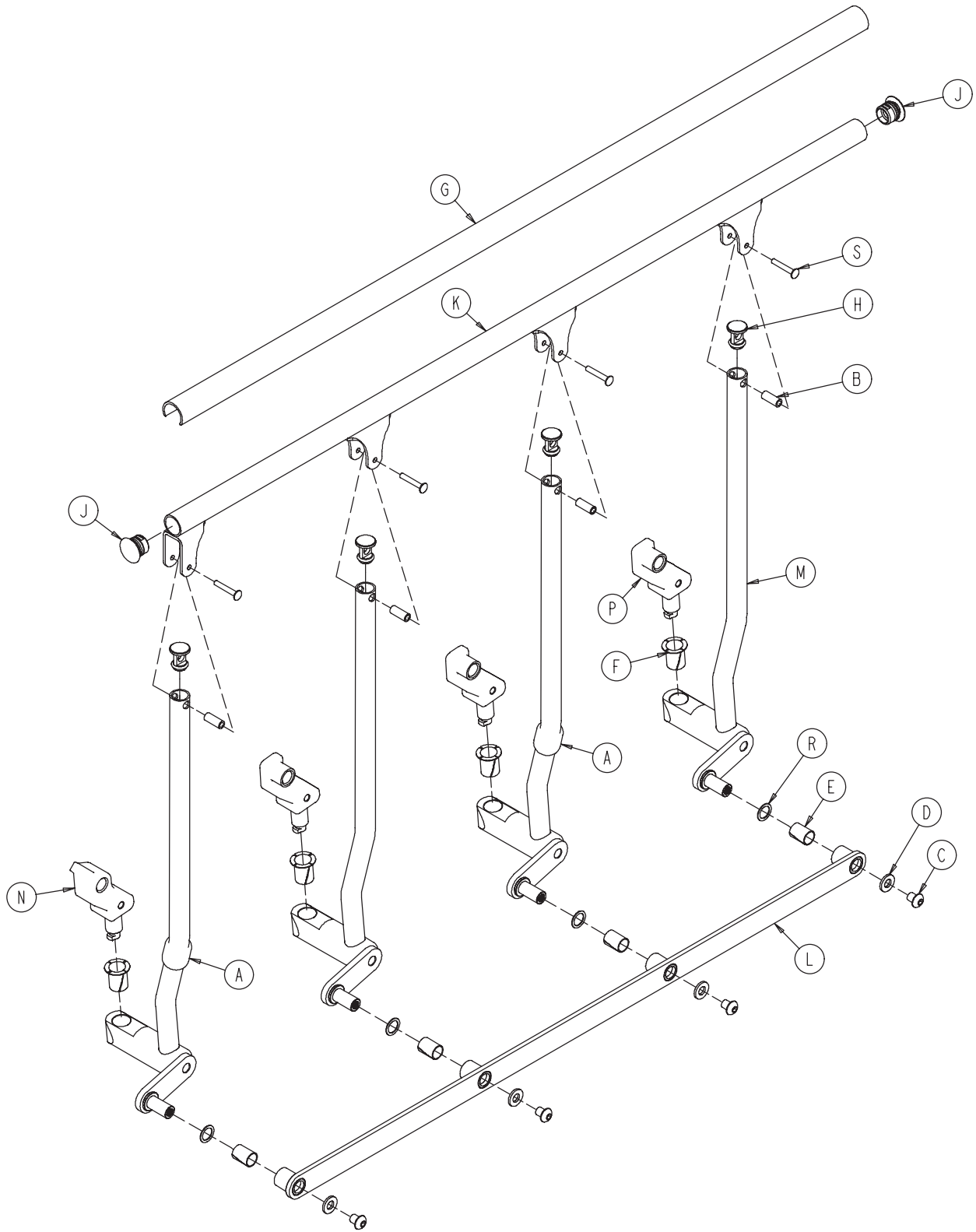
Foot End Siderail Assembly, Left - 1033-032-105



| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|------------------------|------|------|--------------|--------------------------|------|
| C | 1010-226-082 | Top Rail Bearing | 2 | M | 1033-032-074 | Foot Siderail Spindle | 2 |
| D | 0004-493-000 | Button Hd. Cap Screw | 2 | N | 1033-032-121 | Ft. Spindle Pivot | 2 |
| E | 0011-467-000 | Washer | 2 | P | 1033-032-076 | Foot Siderail Latch, Lt. | 1 |
| G | 1033-020-015 | Spindle Top Plug Ass'y | 2 | Q | 1033-032-099 | Siderail Latch Cover | 1 |
| H | 1033-020-017 | Top Bar End Cap Ass'y | 2 | R | 0014-003-000 | Washer | 2 |
| J | 1033-032-011 | Barrel Pivot Nut | 1 | S | 0025-061-000 | Semi-Tubular Rivet | 2 |
| K | 1033-032-069 | Top Rail Cap | 1 | T | 1033-032-013 | Barrel Nut | 1 |
| L | 1033-032-072 | Siderail Top Bar | 1 | | | | |

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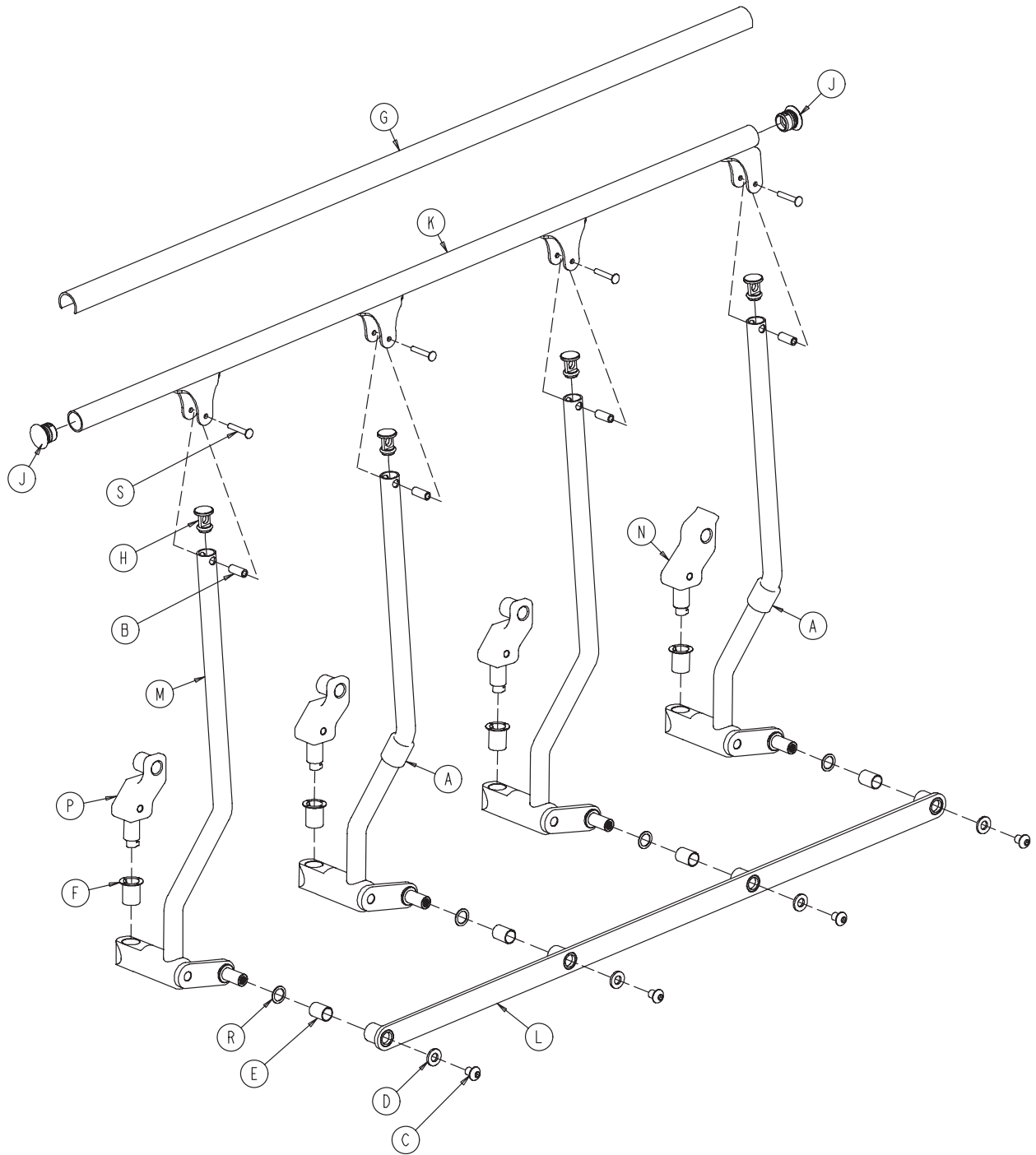
Siderail Assembly, Right - 1033-020-200



Siderail Assembly, Right - 1033-020-200

| Item | Part No. | Part Name | Qty. |
|------|--------------|---------------------------|------|
| A | 1001-226-019 | Rubber Stop | 2 |
| B | 1010-226-082 | Top Rail Bearing | 4 |
| C | 0004-050-000 | But. Hd. Cap Screw | 4 |
| D | 0011-458-000 | Washer | 4 |
| E | 0052-829-000 | Nyliner | 4 |
| F | 0052-803-000 | Nyliner | 4 |
| G | 1033-020-013 | Siderail Top Bar Cap | 1 |
| H | 1033-020-020 | Siderail Top Plug | 4 |
| J | 1033-020-017 | Siderail Top Bar End Cap | 2 |
| K | 1033-020-030 | Siderail Top Bar Weldment | 1 |
| L | 1033-020-238 | Siderail Timing Link | 1 |
| M | 1033-020-210 | Spindle Weldment, Right | 4 |
| N | 1033-020-220 | Latch Pivot Block | 1 |
| P | 1033-020-230 | Siderail Pivot Block | 3 |
| R | 0014-079-000 | Nylon Washer | 4 |
| S | 0025-061-000 | Semi-Tubular Rivet | 4 |

Siderail Assembly, Left - 1033-020-205

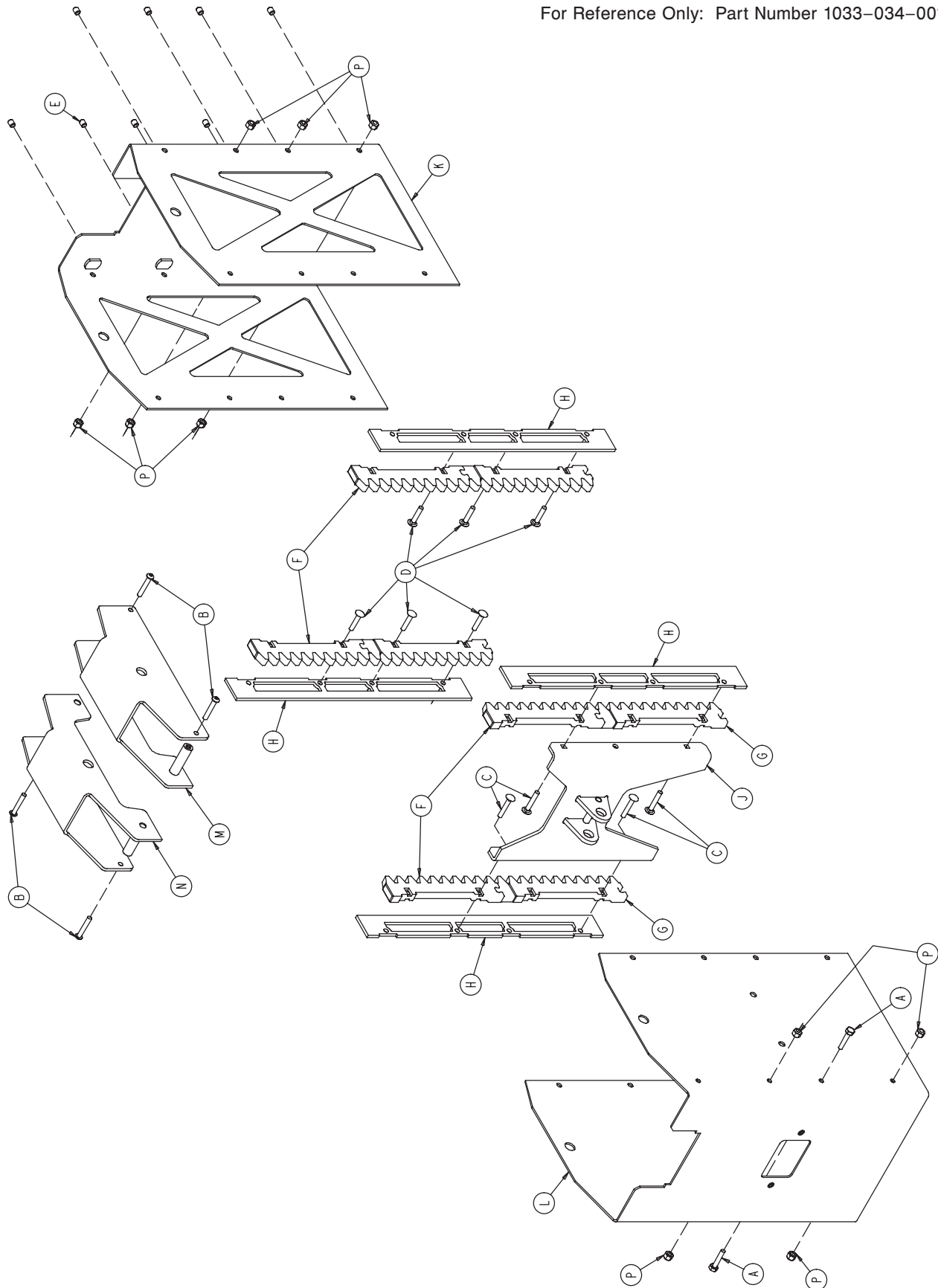


Siderail Assembly, Left - 1033-020-205

| Item | Part No. | Part Name | Qty. |
|------|--------------|---------------------------|------|
| A | 1001-226-019 | Rubber Stop | 2 |
| B | 1010-226-082 | Top Rail Bearing | 4 |
| C | 0004-050-000 | But. Hd. Cap Screw | 4 |
| D | 0011-458-000 | Washer | 4 |
| E | 0052-829-000 | Nyliner | 4 |
| F | 0052-803-000 | Nyliner | 4 |
| G | 1033-020-013 | Siderail Top Bar Cap | 1 |
| H | 1033-020-020 | Siderail Spindle Top Plug | 4 |
| J | 1033-020-017 | Siderail Top Bar End Cap | 2 |
| K | 1033-020-030 | Siderail Top Bar Weldment | 1 |
| L | 1033-020-238 | Siderail Timing Link | 1 |
| M | 1033-020-215 | Spindle Weldment, Left | 4 |
| N | 1033-020-220 | Latch Pivot Block | 1 |
| P | 1033-020-230 | Siderail Pivot Block | 3 |
| R | 0014-079-000 | Nylon Washer | 4 |
| S | 0025-061-000 | Semi-Tubular Rivet | 4 |

Outer Box Assembly

For Reference Only: Part Number 1033-034-001

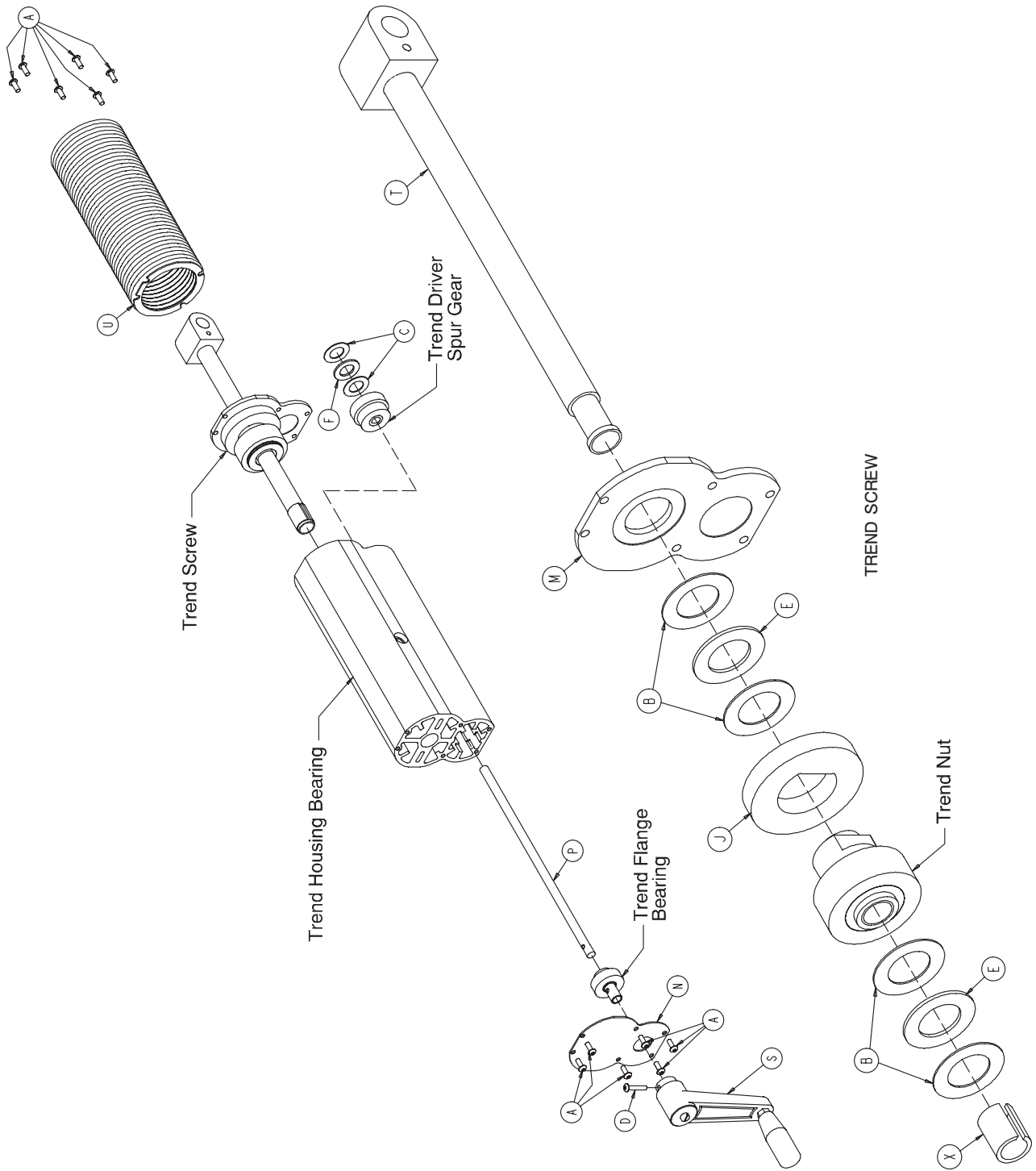


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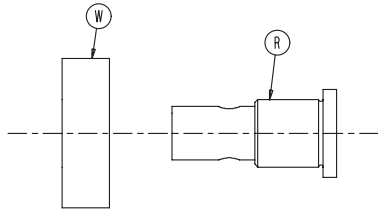
Outer Box Assembly

| Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------------------|------|
| A | 0003-074-000 | Hex Hd. Cap Screw | 2 |
| B | 0004-361-000 | Button Hd. Cap Screw | 4 |
| C | 0005-035-000 | Carriage Bolt | 4 |
| D | 0005-036-000 | Carriage Bolt | 6 |
| E | 0021-025-000 | Set Screw | 8 |
| F | 1033-034-031 | Outer Box Top Rack | 4 |
| G | 1033-034-032 | Outer Box Bottom Rack | 4 |
| H | 1033-034-036 | Outer Box Rack Spacer | 4 |
| J | 1033-034-050 | Outer Box Lower Trend Pivot | 1 |
| K | 1033-034-061 | Outer Box Foot Box | 1 |
| L | 1033-034-062 | Outer Box Head Box | 1 |
| M | 1033-034-070 | Outer Box Trend Pivot Cap, Rt. | 1 |
| N | 1033-034-075 | Outer Box Trend Pivot Cap, Lt. | 1 |
| P | 0016-122-000 | Nylock Nut | 10 |

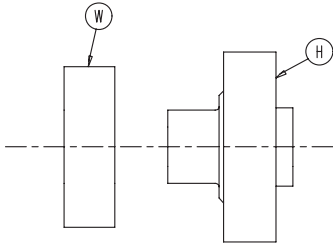
Trend Actuator Assembly - 1033-033-130



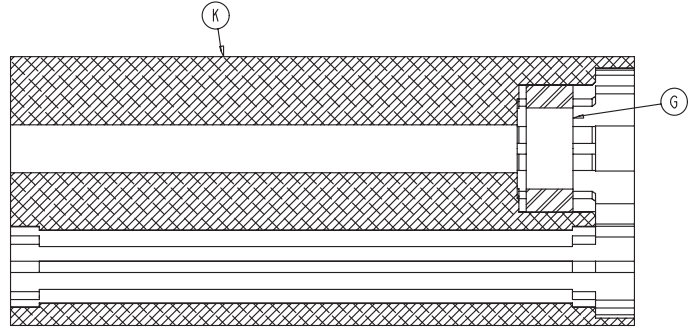
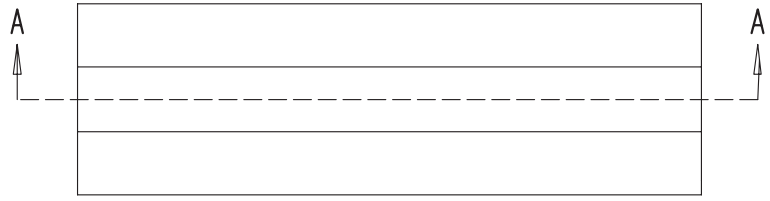
Trend Actuator Assembly - 1033-033-130



TREND FLANGE BEARING

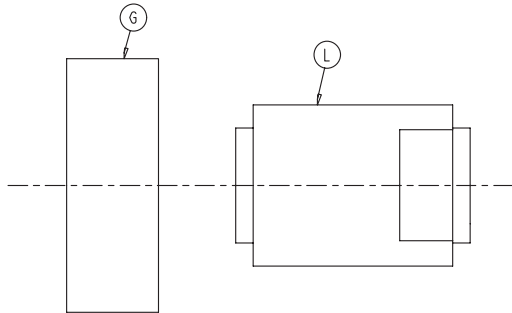


TREND DRIVER SPUR GEAR



SECTION A-A

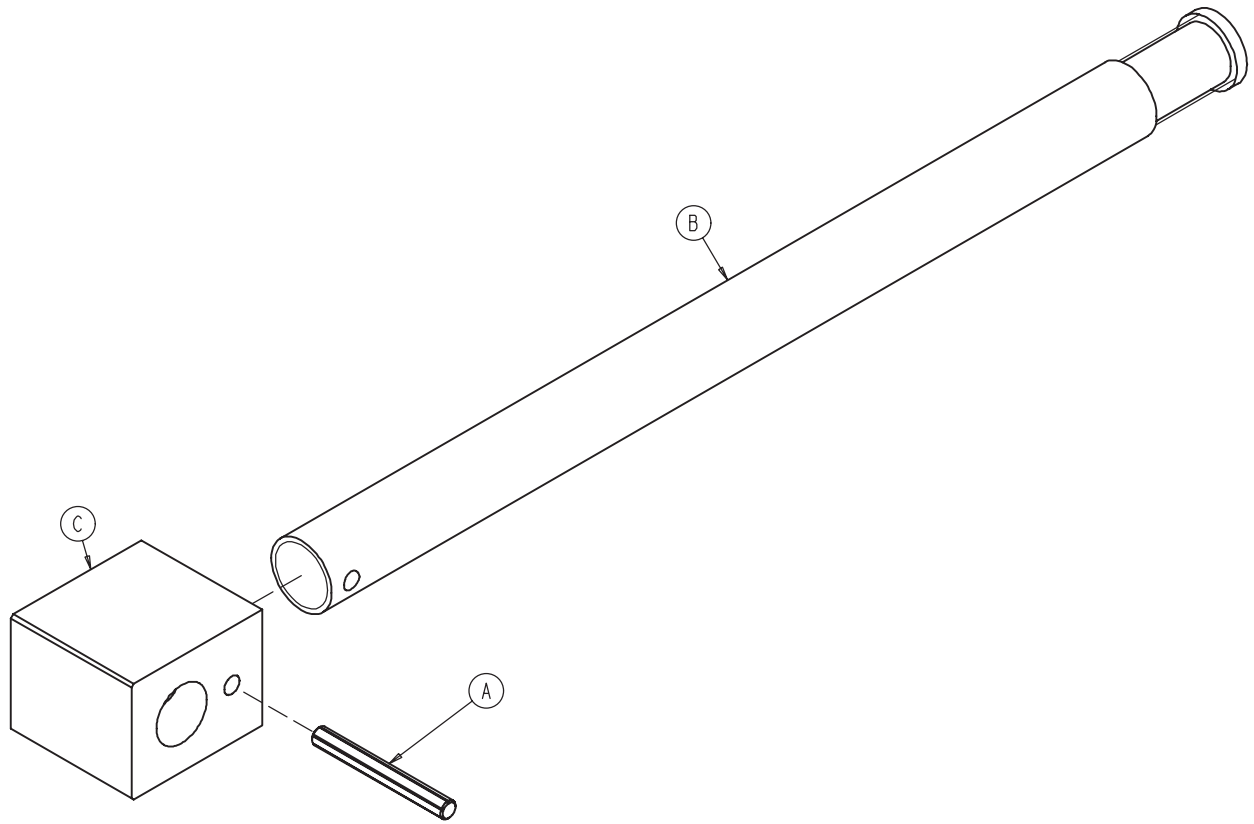
TREND HOUSING BEARING



TREND NUT

| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|------------------------|------|------|--------------|-------------------------|------|
| A | 0004-304-000 | But Hd. Cap Screw | 12 | L | 1033-033-043 | Trend Acme Nut | 1 |
| B | 0011-464-000 | Thrust Washer | 4 | M | 1033-033-044 | Trend Back Plate | 1 |
| C | 0011-465-000 | Thrust Washer | 2 | N | 1033-033-046 | Trend Front Plate | 1 |
| D | 0004-222-000 | But. Hd. Cap Screw | 1 | P | 1033-033-047 | Trend Drive Shaft | 1 |
| E | 0081-314-000 | Thrust Bearing | 2 | R | 1033-033-048 | Trend Flanged Bearing | 1 |
| F | 0081-315-000 | Thrust Bearing | 1 | S | 1033-033-049 | Trend Crank Handle | 1 |
| G | 0081-316-000 | Radial Bearing | 1 | T | 1033-033-135 | Trend Inner Screw Ass'y | 1 |
| H | 1033-033-036 | Trend Driver Spur Gear | 1 | U | 1033-033-035 | Crank Bellows | 1 |
| J | 1033-033-037 | Trend Driver Spur Gear | 1 | W | 0081-226-000 | Bearing | 2 |
| K | 1033-033-042 | Trend Housing | 1 | X | 1033-033-033 | Trend Glide Bearing | 1 |

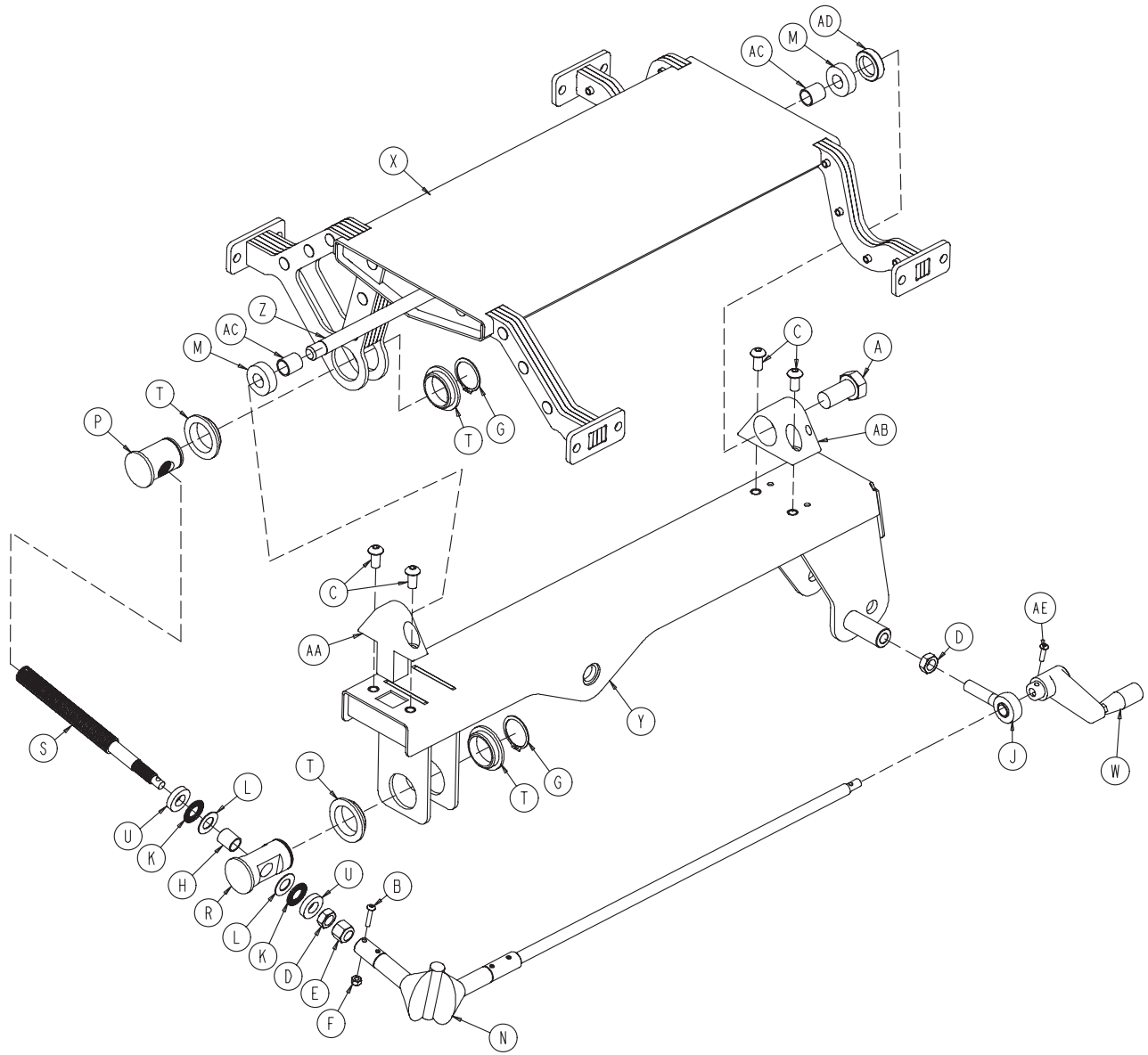
Trend Inner Screw Assembly - 1033-033-135



| Item | Part No. | Part Name | Qty. |
|------|--------------|-------------------|------|
| A | 0026-143-000 | Spring Pin | 1 |
| B | 1033-033-032 | Trend Screw | 1 |
| C | 1033-033-034 | Trend Screw Pivot | 1 |

Lateral Tilt Assembly

For Reference Only: Part Number 1033-033-001



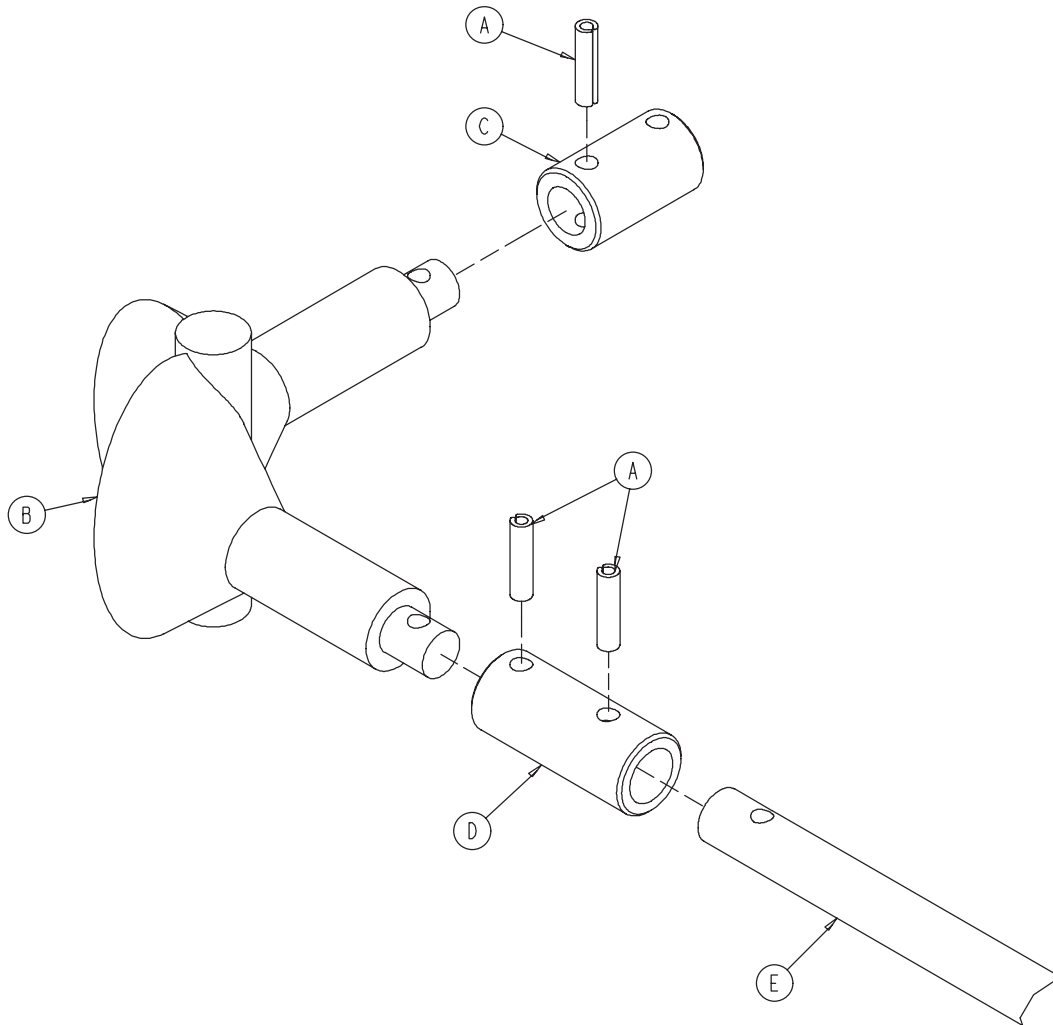
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Lateral Tilt Assembly

| Item | Part No. | Part Name | Qty. |
|------|--------------|----------------------------------|------|
| A | 0003-363-000 | Hex Hd. Cap Screw | 1 |
| B | 0004-357-000 | But. Hd. Cap Screw | 1 |
| C | 0004-365-000 | But. Hd. Cap Screw | 4 |
| D | 0015-068-000 | Hex Jam Nut | 2 |
| E | 0016-125-000 | Nylock Nut | 1 |
| F | 0016-127-000 | Nylock Nut | 1 |
| G | 0028-302-000 | External Retaining Ring | 2 |
| H | 0052-703-000 | Bronze Bearing Sleeve | 1 |
| J | 0052-825-000 | Rod End Ball Joint | 1 |
| K | 0081-308-000 | Thrust Bearing | 2 |
| L | 0081-309-000 | Axial Bearing Washer | 2 |
| M | 0081-226-000 | Single Row Radial Ball Bearing | 2 |
| N | 1033-033-018 | Lateral Tilt Hinged Gear Ass'y | 1 |
| P | 1033-033-021 | Lateral Tilt Nut | 1 |
| R | 1033-033-022 | Lateral Tilt Screw Pivot | 1 |
| S | 1033-033-023 | Lateral Tilt Screw | 1 |
| T | 1033-033-024 | Lateral Tilt Flange Bearing | 4 |
| U | 1033-033-027 | Lateral Tilt Bearing Plate | 2 |
| W | 1033-033-030 | Lateral Tilt Crank Handle | 1 |
| X | 1033-033-050 | Lateral Tilt Frame Wldmt. | 1 |
| Y | 1033-033-110 | Trend Frame Weldment | 1 |
| Z | 1033-034-022 | Trend Pivot Shaft | 1 |
| AA | 1033-034-111 | Lateral Tilt Foot Pillow Block | 1 |
| AB | 1033-034-112 | Lateral Tilt Head Pillow Block | 1 |
| AC | 1033-034-113 | Lateral Tilt Pivot Spacer | 2 |
| AD | 1033-034-114 | Lat. Tilt Brg. Adjustment Spacer | 1 |
| AE | 0004-456-000 | But. Hd. Cap Screw | 1 |

Lateral Tilt Hinged Gear Assembly

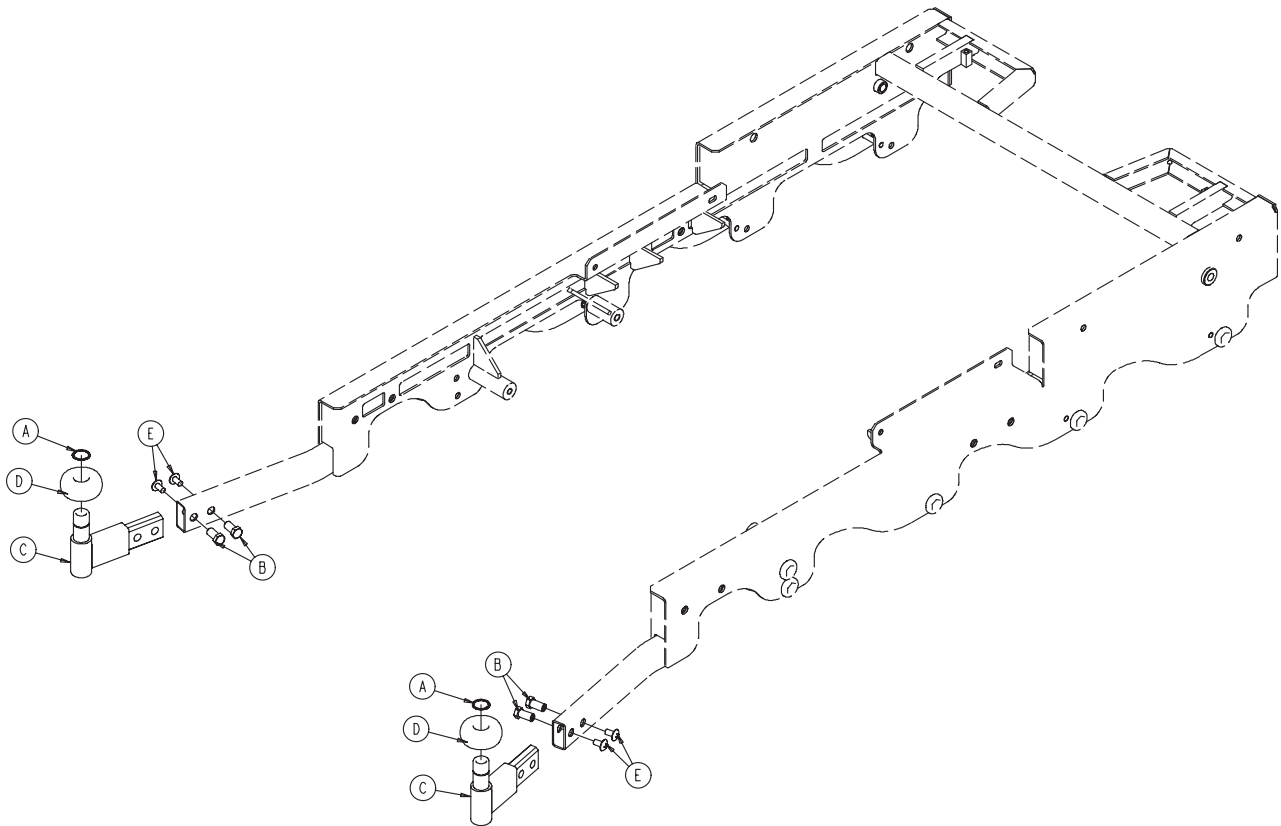
For Reference Only: Part Number 1033-033-018



| Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------------------|------|
| A | 0026-118-000 | Spring Pin | 3 |
| B | 0052-826-000 | Hinged Gear Joint | 1 |
| C | 1033-033-019 | Acme Screw Hinge Gear Coupler | 1 |
| D | 1033-033-016 | Crank Shaft Hinge Gear Coupler | 1 |
| E | 1033-033-029 | Lateral Tilt Crank Shaft | 1 |
| F | 1033-033-028 | Hinge Gear Cover | 1 |

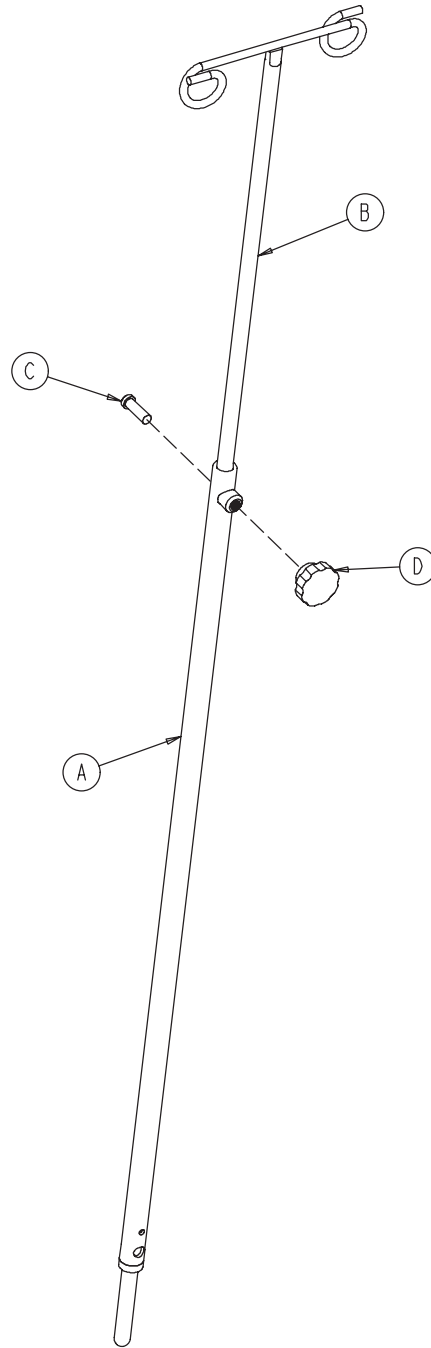
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Optional I.V. Pole Receptacles - 1033-110-030



| Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------------|------|
| A | 0028-187-000 | Spiral Retaining Ring | 2 |
| B | 1033-030-038 | Barrel Nut | 4 |
| C | 1033-030-040 | I.V. Pole Receptacle | 2 |
| D | 1033-030-050 | Bumper Roller | 2 |
| E | 0007-058-000 | Phillips Truss Hd. Screw | 4 |

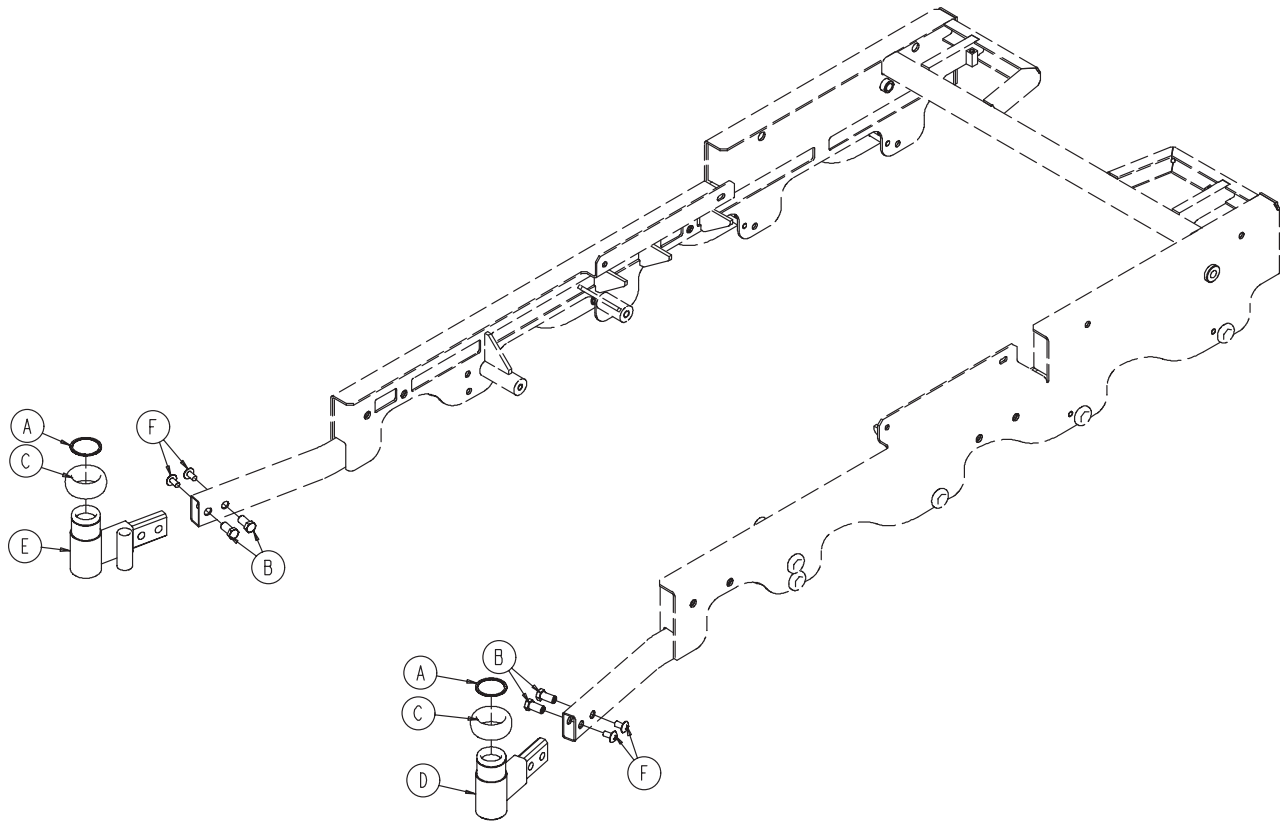
Removable I.V. Pole Assembly - 0721-047-006



| Item | Part No. | Part Name | Qty. |
|------|--------------|----------------------|------|
| A | 0938-001-305 | Pole Socket Assembly | 1 |
| B | 0938-001-308 | Pole Assembly | 1 |
| C | 0004-495-000 | Soc. Hd. Cap Screw | 1 |
| D | 1211-117-016 | Knob | 1 |

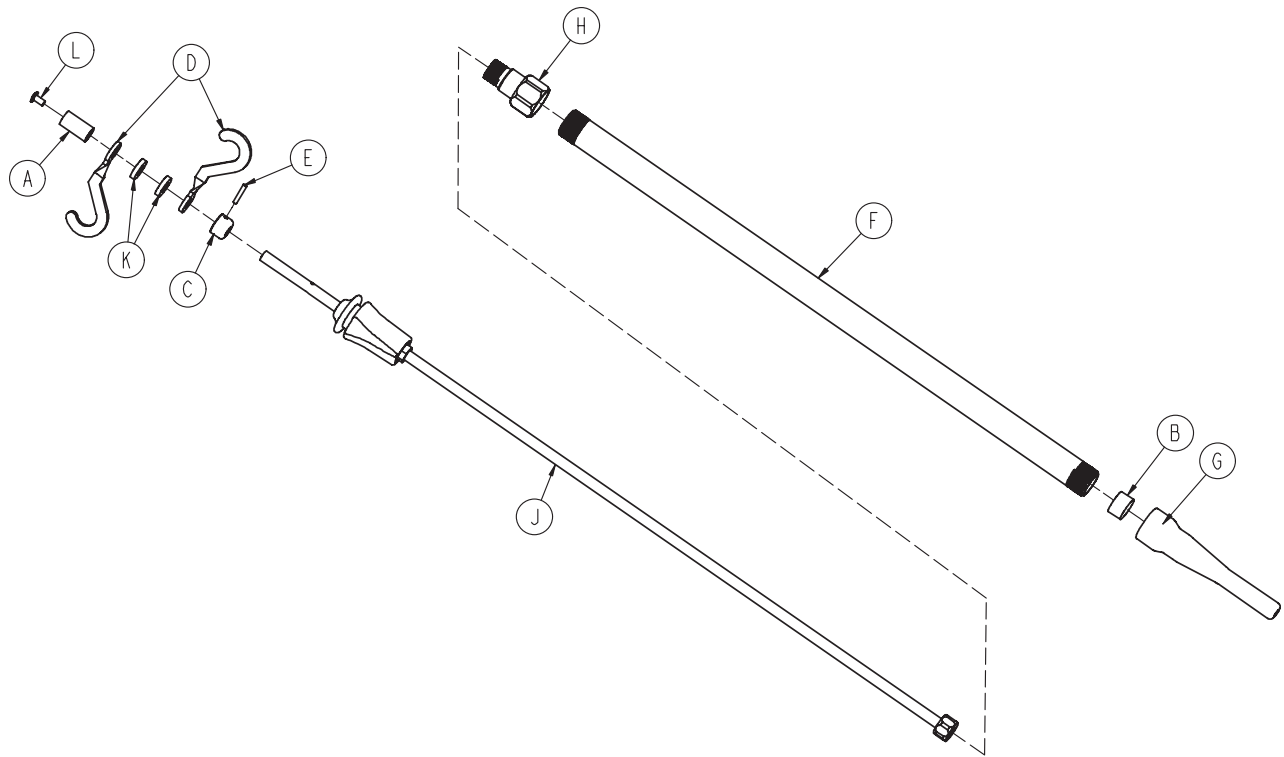
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Optional Heavy-Duty I.V. Receptacles - 1033-110-130



| Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------------------|------|
| A | 0028-191-000 | Spiral Retaining Ring | 2 |
| B | 1033-030-038 | Barrel Nut | 4 |
| C | 1033-110-125 | Bumper Roller | 2 |
| D | 1033-110-140 | I.V. Pole Receptacle, Right | 1 |
| E | 1033-110-145 | I.V. Pole Receptacle, Left | 1 |
| F | 0007-058-000 | Phillips Truss Hd. Mach. Screw | 4 |

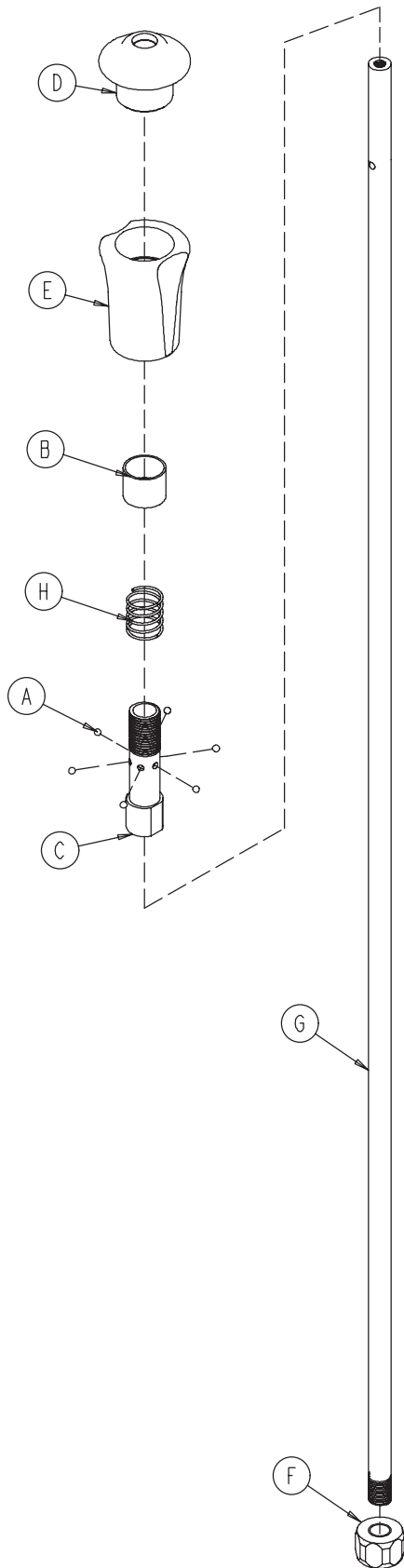
Optional Heavy-Duty I.V. Pole Assembly - 1033-110-110



| Item | Part No. | Part Name | Qty. |
|------|--------------|----------------------------|------|
| A | 0926-400-162 | Spacer | 1 |
| B | 1001-259-013 | Dampener | 1 |
| C | 1010-061-014 | Collar | 1 |
| D | 1010-059-016 | I.V. Hook | 2 |
| E | 0026-076-000 | Spring Pin | 1 |
| F | 1033-110-111 | H.D.I.V. Pole Tube | 1 |
| G | 1033-110-112 | H.D.I.V. Pole Insert | 1 |
| H | 1033-110-113 | H.D.I.V. Pole Tube Adapter | 1 |
| J | 1033-110-120 | H.D.I.V. Pole Extension | 1 |
| K | 0052-017-000 | Spacer | 2 |
| L | 0007-004-000 | Truss Hd. Mach. Screw | 1 |

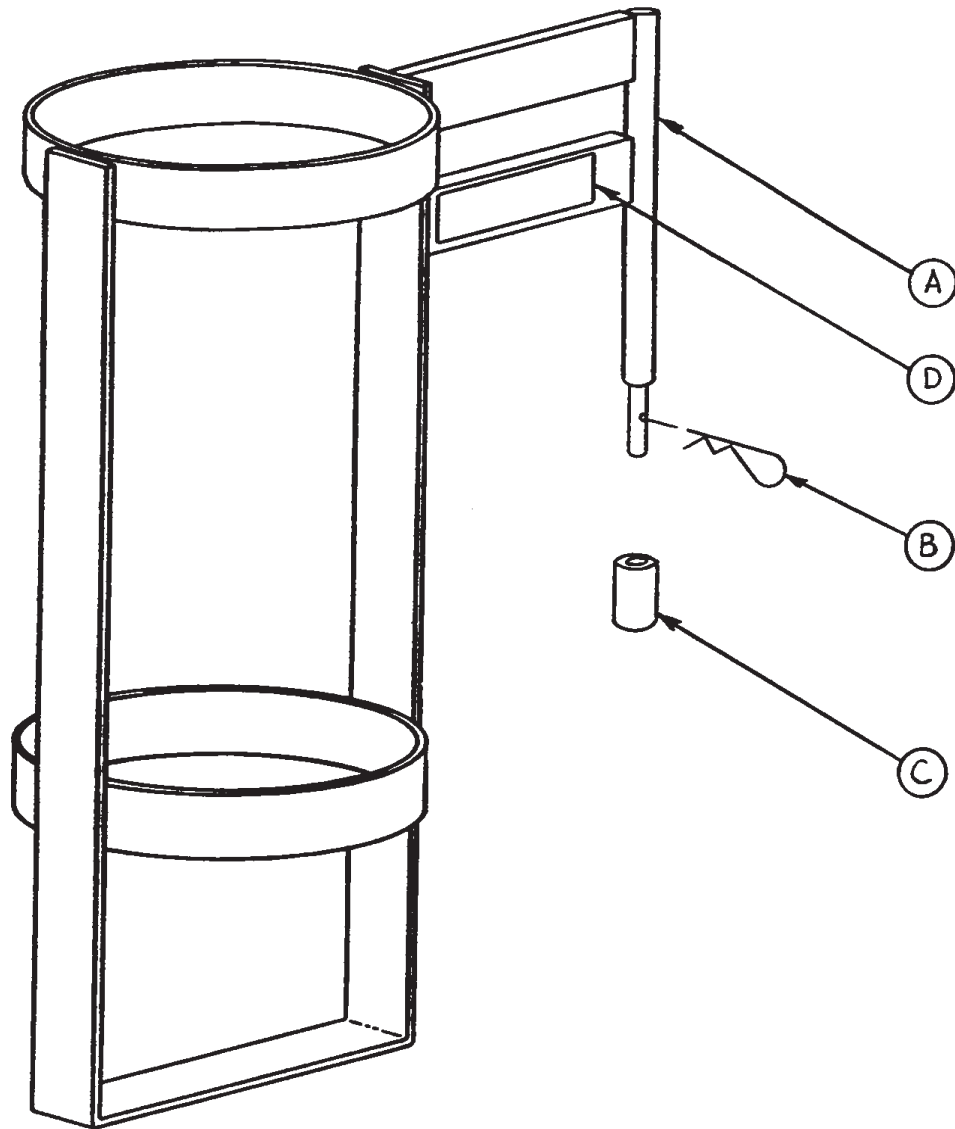
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Heavy-Duty I.V. Pole Extension Assembly - 1033-110-120



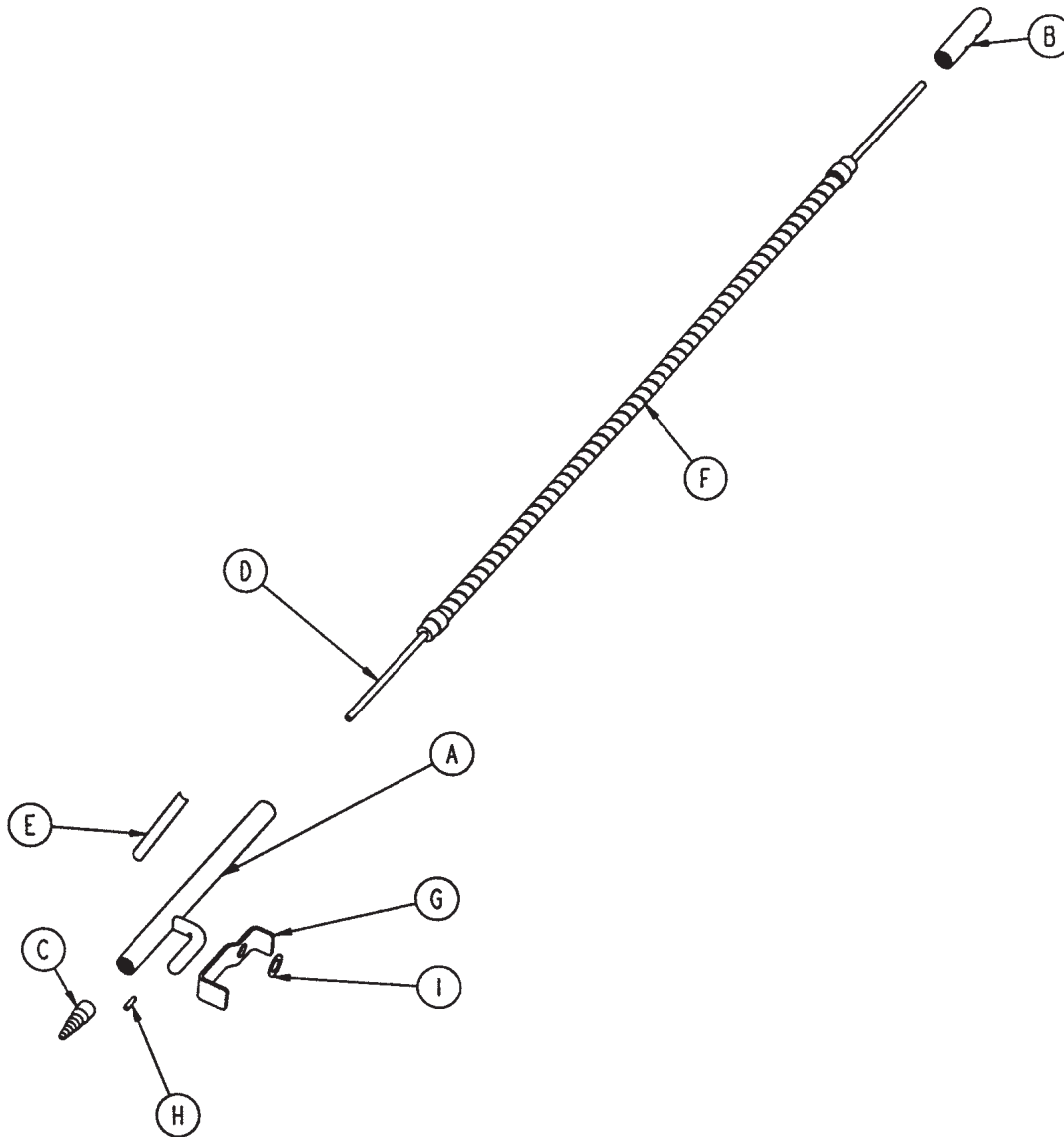
| Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------|------|
| A | 0031-021-000 | Ball Bearing | 6 |
| B | 1010-061-013 | Ball Retainer | 1 |
| C | 1010-061-016 | Retaining Shaft | 1 |
| D | 1010-061-017 | Thumb Knob | 1 |
| E | 1010-061-018 | Hand Guard | 1 |
| F | 1033-110-017 | Nut | 1 |
| G | 1033-110-121 | Extension Rod | 1 |
| H | 0038-303-000 | Compression Spring | 1 |

Optional Upright Oxygen Bottle Holder - 1010-030-000



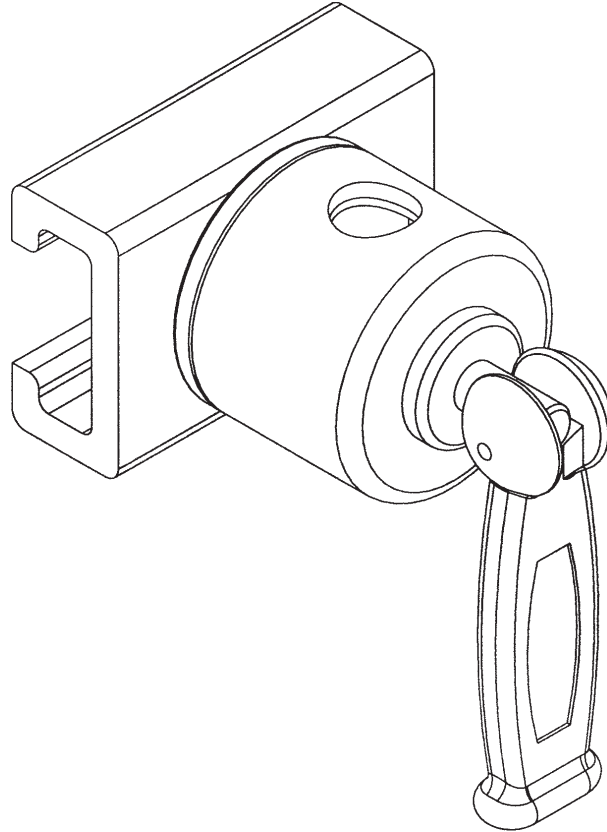
| Item | Part No. | Part Name | Qty. |
|------|--------------|-----------------------|------|
| A | 1010-030-011 | Upright Bottle Holder | 1 |
| B | 0027-012-000 | Cotter Pin | 1 |
| C | 0741-030-024 | Nylon Stand-Off | 1 |
| D | 1010-030-017 | Specification Label | 1 |

Optional Drape Support Assembly - 1068-168-000

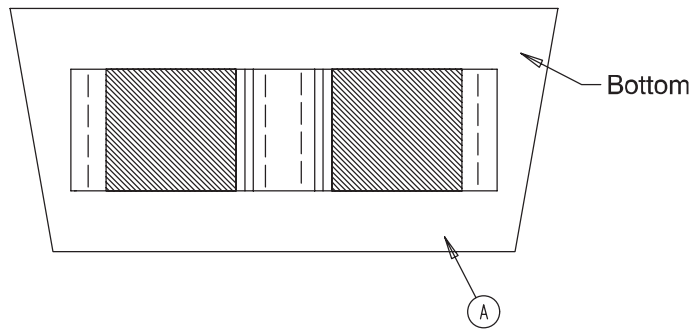
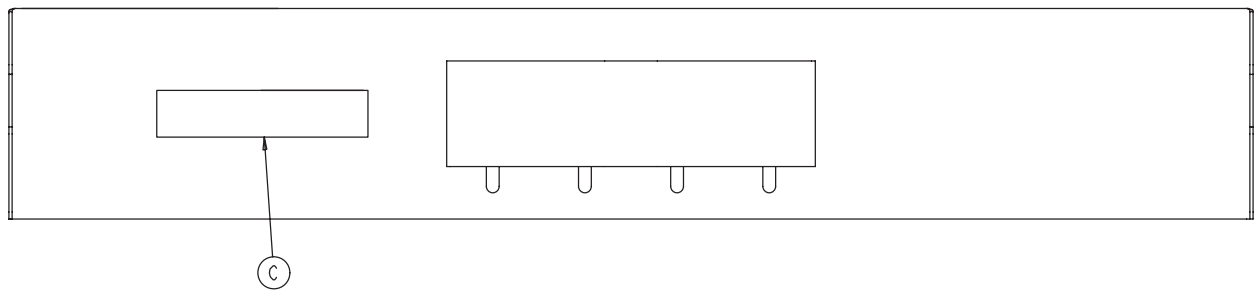
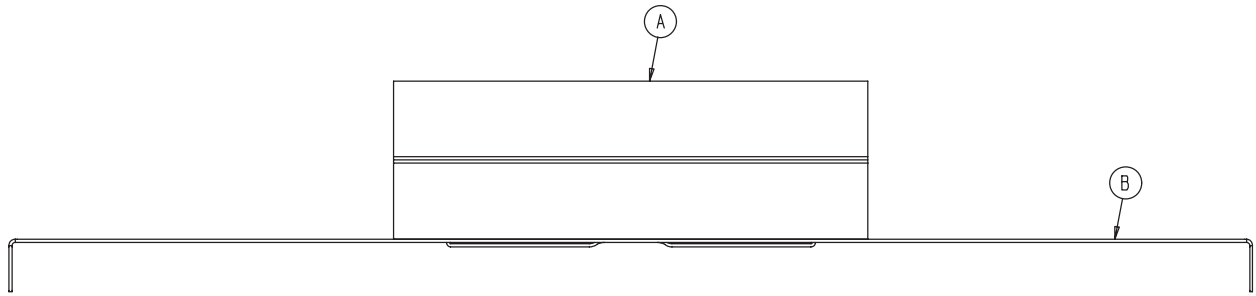


| Item | Part No. | Part Name | Qty. |
|------|--------------|------------------------|------|
| A | 1068-168-050 | Drape Support Weldment | 1 |
| B | 1068-068-043 | Oxygen Tube Cap | 1 |
| C | 1068-268-042 | Oxygen Tube Receptacle | 1 |
| D | 1068-068-041 | Oxygen Supply Line | 1 |
| E | 1068-090-068 | Specification Label | 1 |
| F | 1066-085-013 | Goose Neck | 1 |
| G | 1068-168-015 | O ² Latch | 1 |
| H | 0026-172-000 | Roll Pin | 1 |
| I | 0014-007-000 | Nylon Washer | 1 |

Optional Direct Clamp - 1068-054-010

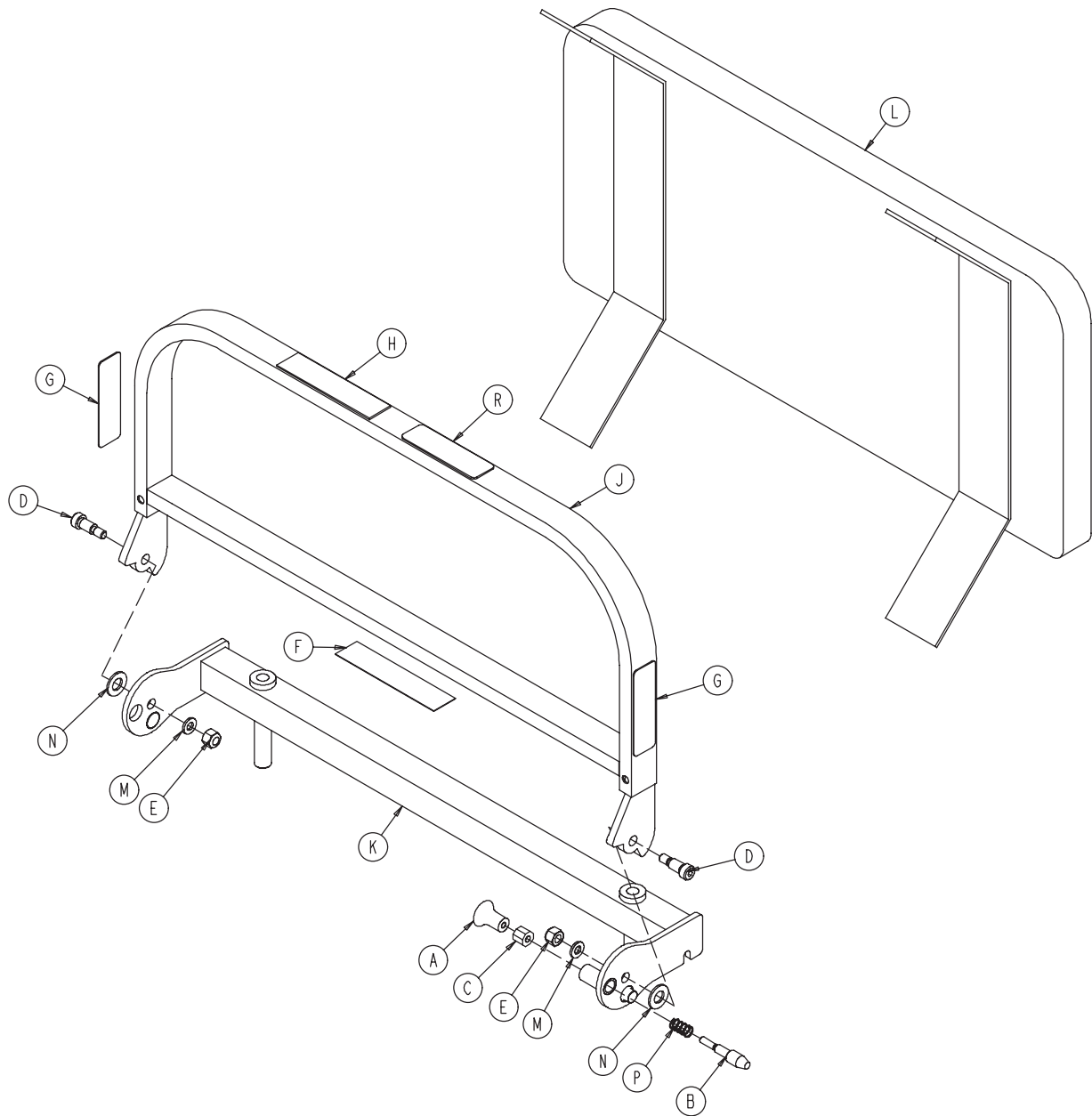


Optional Perineal Pad Assembly - 1033-41-201



| Item | Part No. | Part Name | Qty. |
|------|------------|----------------------|------|
| A | 1033-41-30 | Perineal Pad Cushion | 1 |
| B | 1033-41-34 | Perineal Pad Plate | 1 |
| C | 1033-41-39 | Perineal Pad Label | 1 |

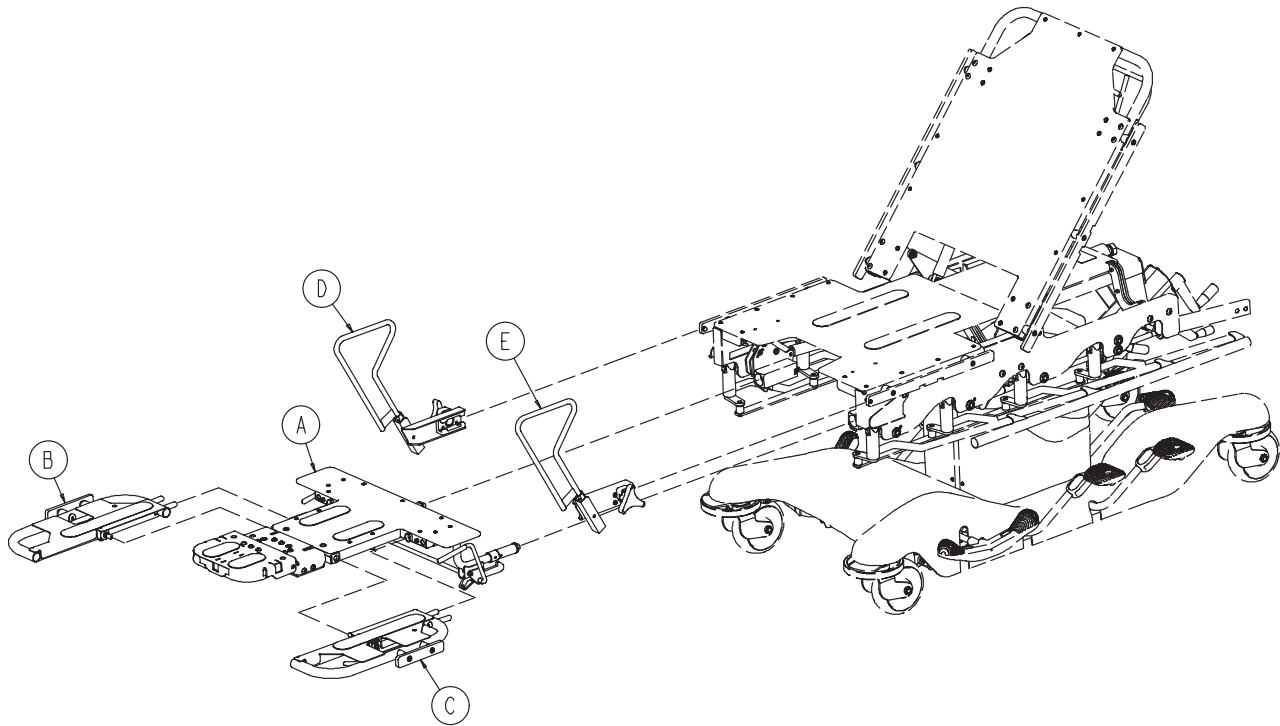
Optional Foot Board/Foot Extender Assembly - 1033-130-010



| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|-------------------------|------|------|--------------|-----------------------|------|
| A | 1010-050-050 | Knob | 1 | J | 1033-130-030 | Extender Pivot Frame | 1 |
| B | 1010-050-248 | Lower Pin Lock | 1 | K | 1033-130-045 | Extender Mount | 1 |
| C | 1010-050-250 | Lock Adjuster | 1 | L | 1033-130-050 | Foot Extender Cushion | 1 |
| D | 0008-056-000 | Soc. Hd. Shoulder Screw | 2 | M | 0014-002-000 | Nylon Washer | 2 |
| E | 0016-122-000 | Nylock Nut | 2 | N | 0014-020-000 | Nylon Washer | 2 |
| F | 1033-130-021 | Specification Label | 1 | P | 0038-133-000 | Compression Spring | 1 |
| G | 1033-130-022 | Maximum Weight Label | 2 | R | 1033-090-034 | "Do Not Sit" Label | 1 |
| H | 1033-130-023 | Push/Pull Label | 1 | | | | |

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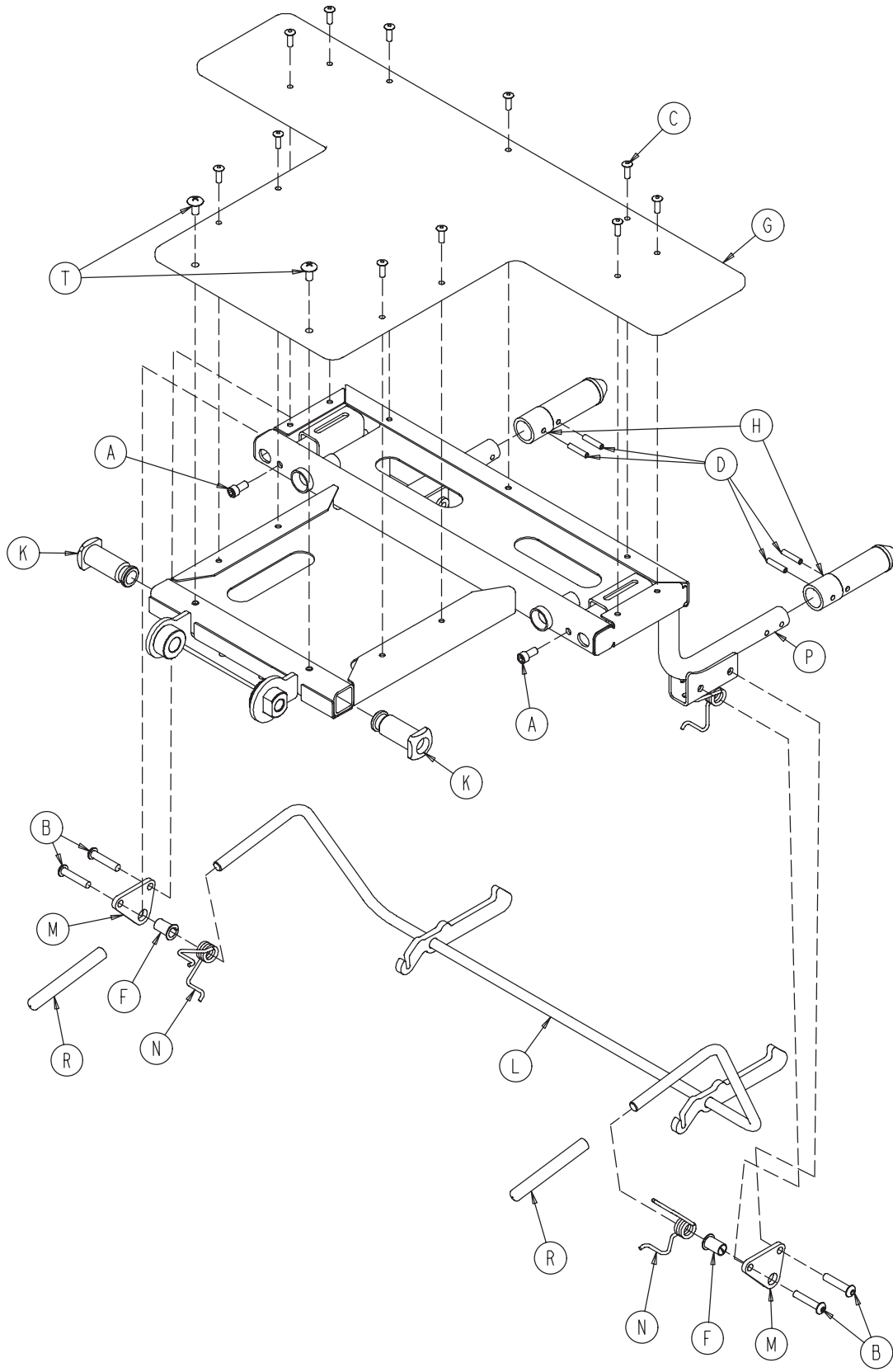
Foot/Fowler Option Assembly - 1033-132-000



| Item | Part No. | Part Name | Qty. |
|------|--------------|---------------------------------|------|
| A | 1033-132-010 | Foot Fowler Assembly | 1 |
| B | 1033-132-050 | Pre-Op/Post-Op Head Pad, Rt. | 1 |
| C | 1033-132-055 | Pre-Op/Post-Op Head Pad, Lt. | 1 |
| D | 1033-132-200 | Foot End Siderail Assembly, Rt. | 1 |
| E | 1033-132-205 | Foot End Siderail Assembly, Lt. | 1 |

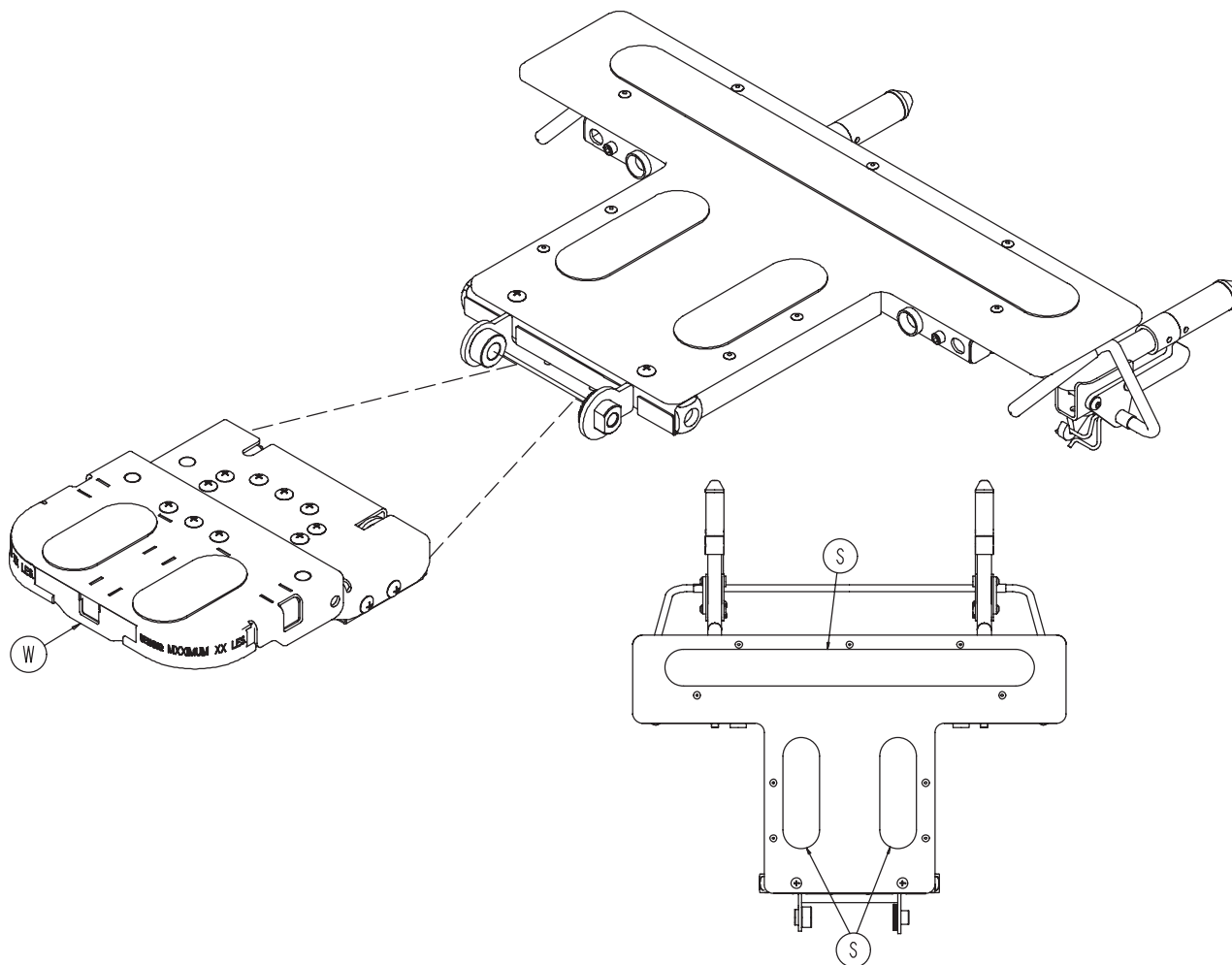
Refer to Foot/Fowler Receptacle, Right/Left for the part numbers of the Foot/Fowler mounting receptacles.

Optional Foot/Fowler Assembly - 1033-132-010



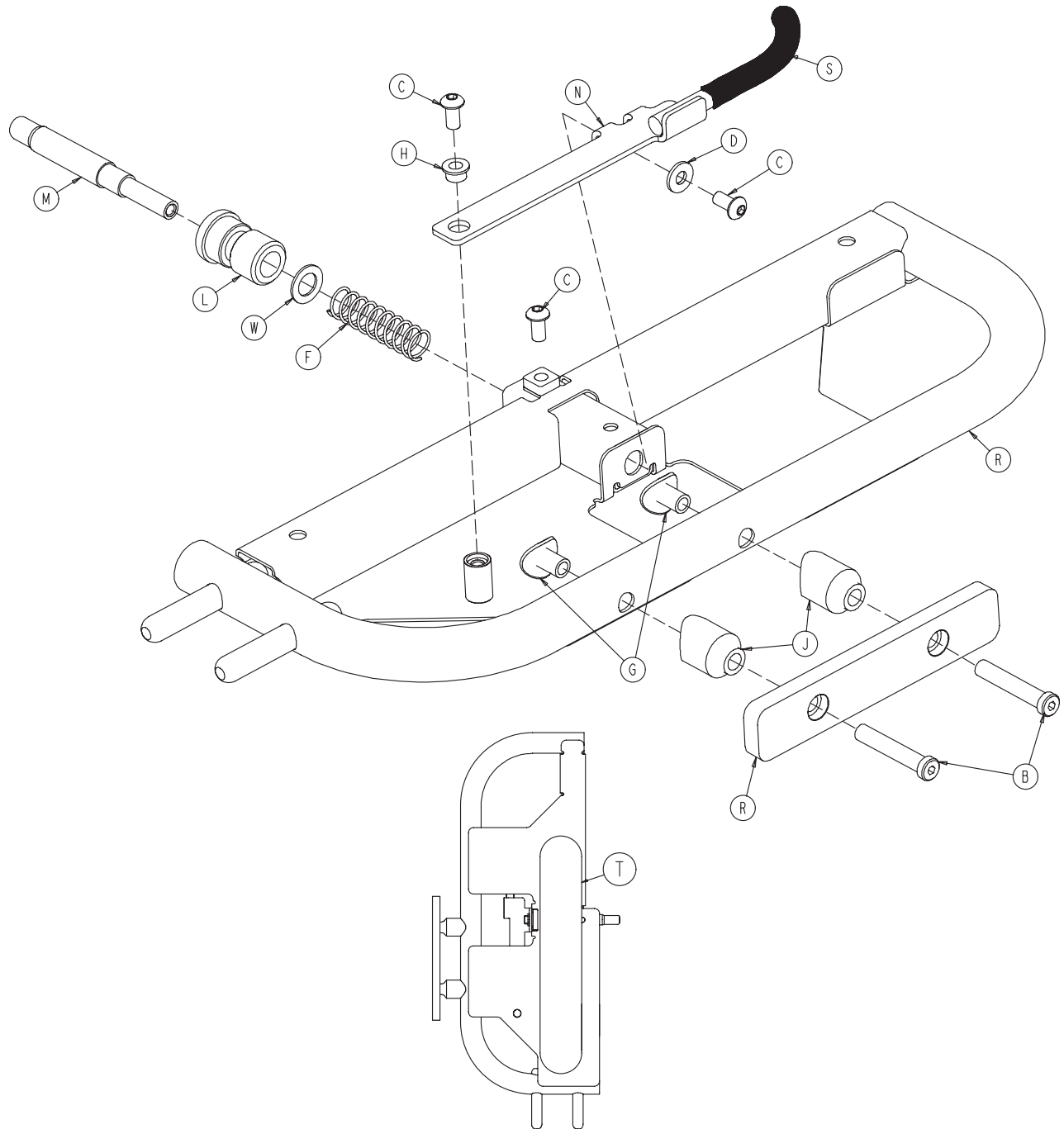
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Optional Foot/Fowler Assembly - 1033-132-010



| Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------------|----------|
| A | 0004-018-000 | Soc. Hd. Cap Screw | 2 |
| B | 0004-360-000 | But. Hd. Cap Screw | 4 |
| C | 0025-133-000 | Blind Rivet | 11 |
| D | 0026-149-000 | Slotted Spring Pin | 4 |
| F | 0052-815-000 | Nyliner | 2 |
| G | 1033-132-015 | Foot/Fowler Skin | 1 |
| H | 1033-132-020 | Prong Insert | 2 |
| K | 1033-132-030 | Pre-Op Pad Insert | 2 |
| L | 1033-132-040 | Release Rod | 1 |
| M | 1033-132-045 | Release Rod Hanger Plate | 2 |
| N | 1033-132-047 | Release Torsion Spring | 2 |
| P | 1033-132-100 | Foot/Fowler Weldment | 1 |
| R | 0037-200-000 | Vinyl Cap | 2 |
| S | 7900-001-102 | 6" Velcro® Pile | 2.67 Ft. |
| T | 0007-080-000 | Truss Hd. Mach. Screw | 2 |
| W | 1069-133-020 | Head Piece Assembly | 1 |

Optional Pre-Op/Post-Op Pad Assembly



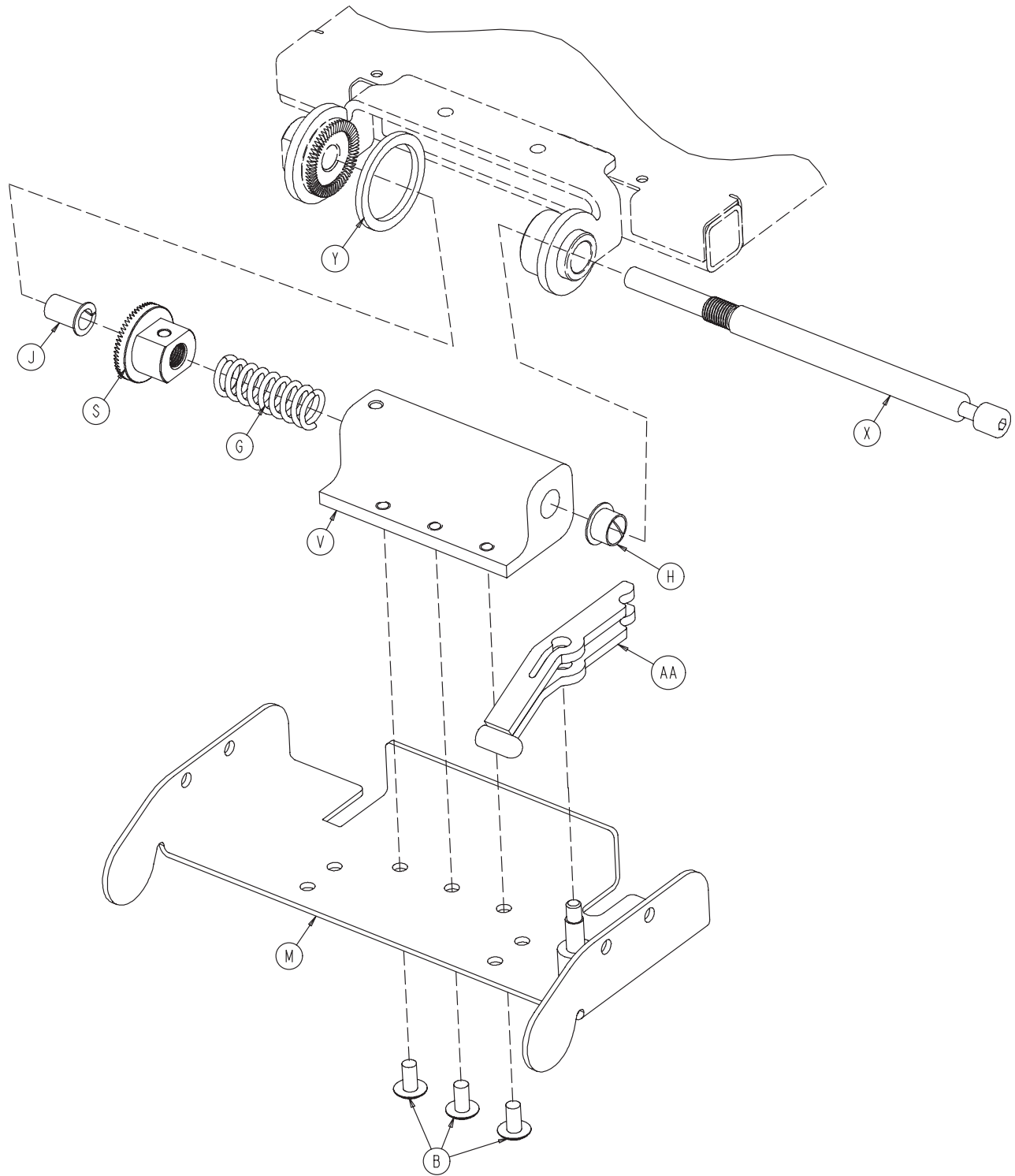
Optional Pre-Op/Post-Op Pad Assembly

1033-132-050 Pre-Op/Post-Op Pad, Right

1033-132-055 Pre-Op/Post-Op Pad, Left

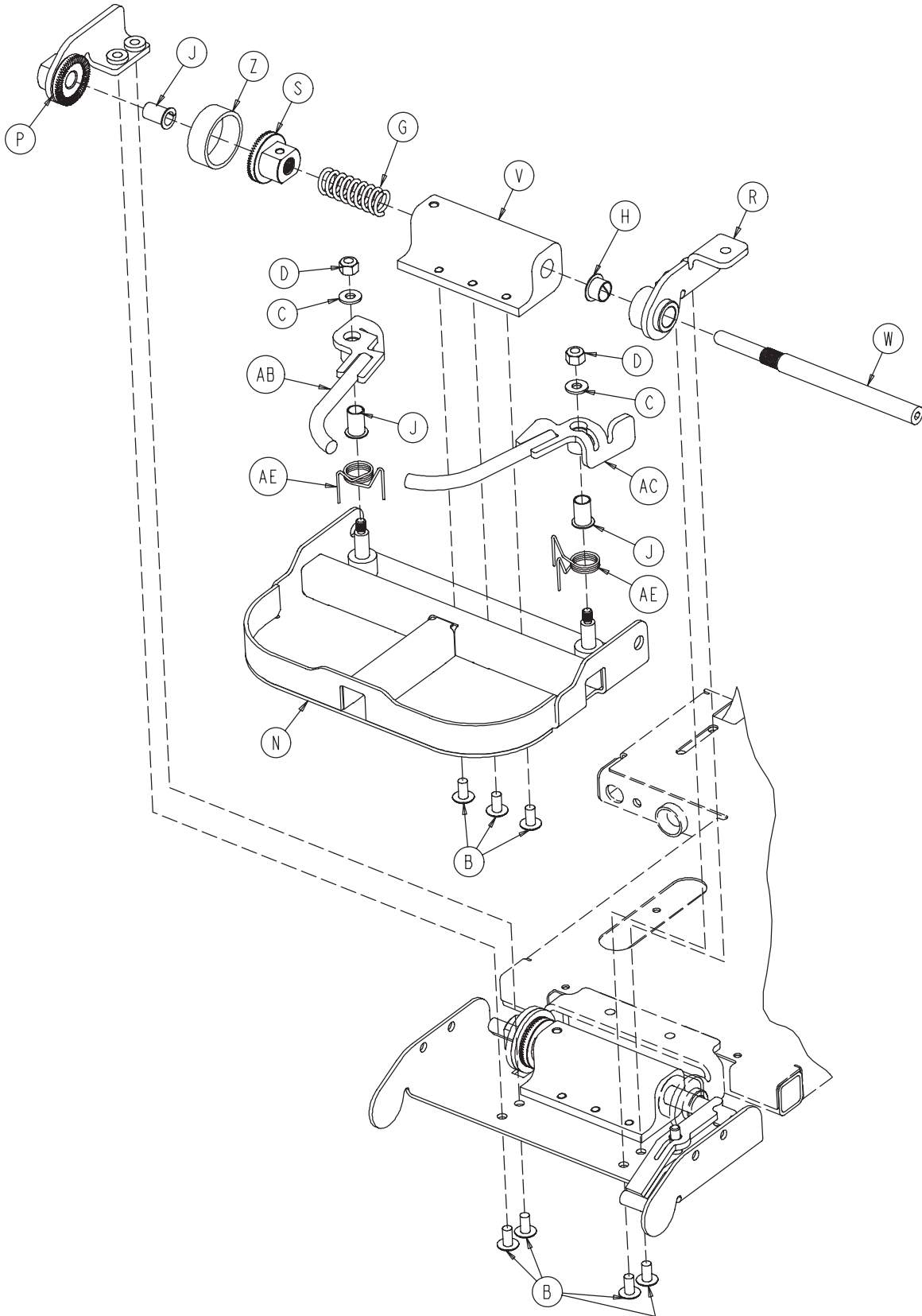
| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------------|------|------|--------------|--------------------------|------|
| B | 0004-371-000 | Low Soc. Hd. Cap Screw | 2 | B | 0004-371-000 | Low Soc. Hd. Cap Screw | 2 |
| C | 0004-325-000 | But. Hd. Cap Screw | 3 | C | 0004-325-000 | But. Hd. Cap Screw | 3 |
| D | 0011-456-000 | Washer | 1 | D | 0011-456-000 | Washer | 1 |
| F | 0038-499-000 | Compression Spring | 1 | F | 0038-499-000 | Compression Spring | 1 |
| G | 0052-795-000 | Weld Nut | 2 | G | 0052-795-000 | Weld Nut | 2 |
| H | 0081-293-000 | Flange Bearing | 1 | H | 0081-293-000 | Flange Bearing | 1 |
| J | 1033-031-019 | Spacer | 2 | J | 1033-031-019 | Spacer | 2 |
| L | 1033-132-060 | Slider Tube | 1 | L | 1033-132-060 | Slider Tube | 1 |
| M | 1033-132-070 | Slider Pin | 1 | M | 1033-132-070 | Slider Pin | 1 |
| N | 1033-132-081 | Pre-Op Lever, Right | 1 | N | 1033-132-080 | Pre-Op Lever, Left | 1 |
| P | 1033-132-090 | Pre-Op Surgery Acc. Rail | 1 | P | 1033-132-090 | Pre-Op Surgery Acc. Rail | 1 |
| R | 1033-132-151 | Pre-Op Frame, Right | 1 | R | 1033-132-150 | Pre-Op Frame, Left | 1 |
| S | 0037-200-000 | Handle Grip | 1 | S | 0037-200-000 | Handle Grip | 1 |
| T | 7900-001-102 | 11.5" Velcro® Pile | .96' | T | 7900-001-102 | 11.5" Velcro® Pile | .96' |
| W | 0011-286-000 | Washer | 1 | W | 0011-286-000 | Washer | 1 |

Optional Head Piece Assembly - 1069-133-020

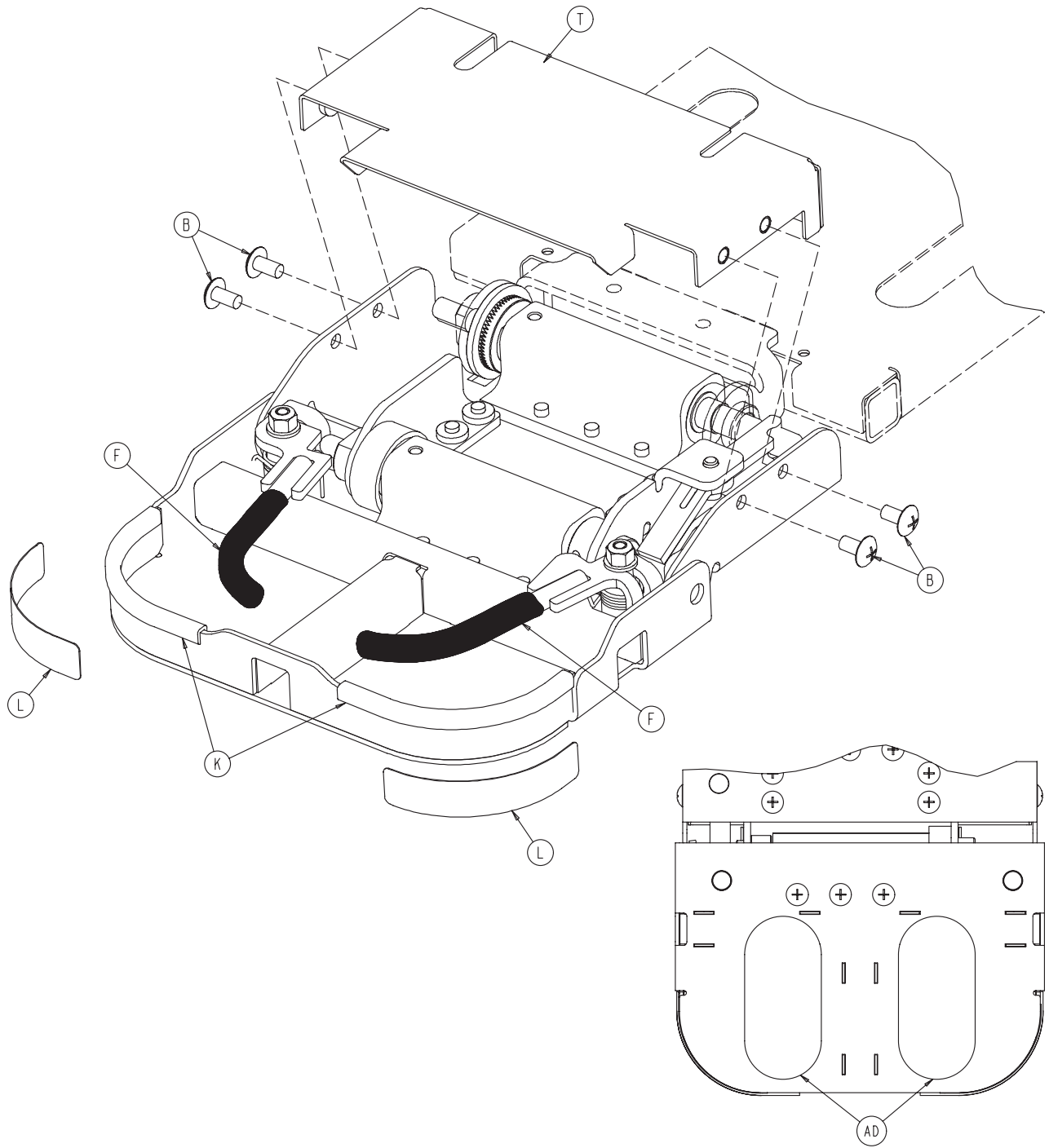


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Optional Head Piece Assembly - 1069-133-020



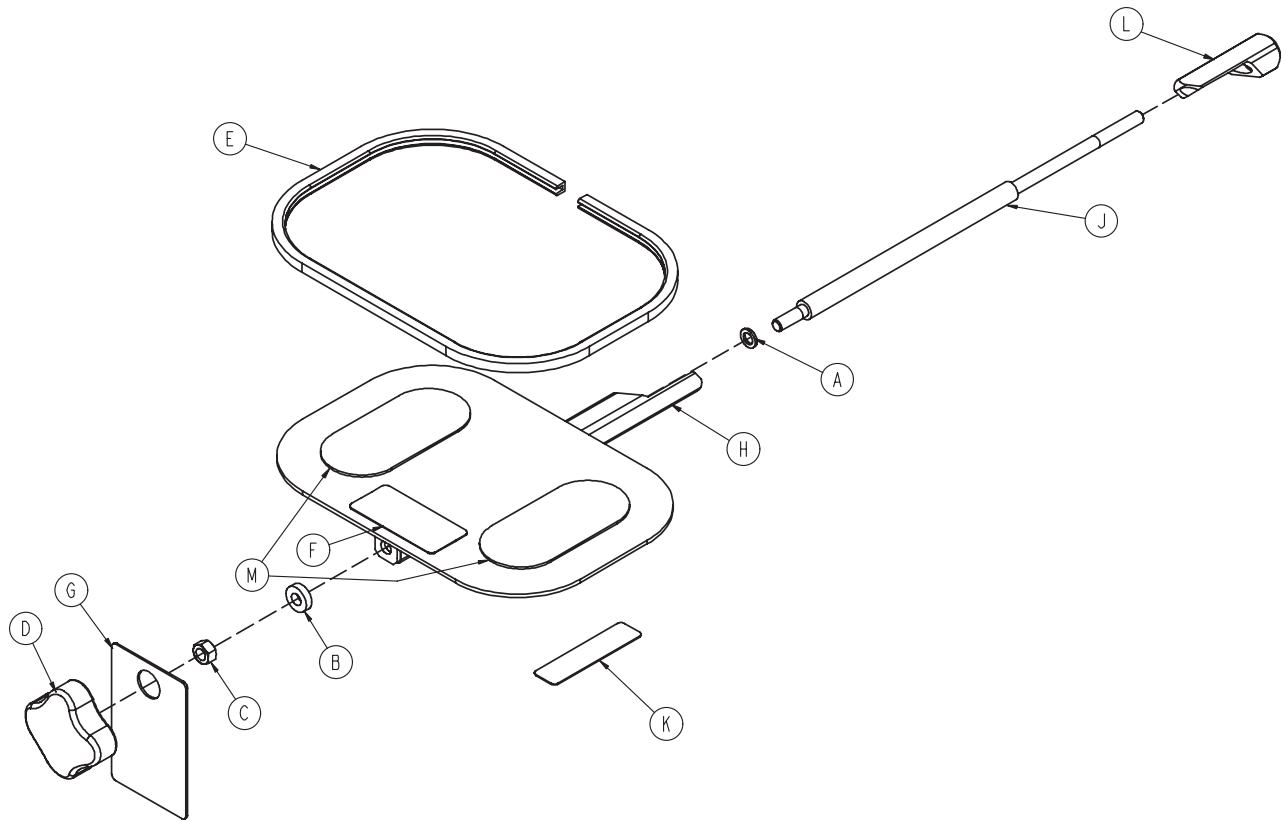
Optional Head Piece Assembly - 1069-133-020



Optional Head Piece Assembly - 1069-133-020

| Item | Part No. | Part Name | Qty. |
|------|--------------|----------------------------|---------|
| B | 0007-080-000 | Truss Hd. Mach. Screw | 14 |
| C | 0011-304-000 | Washer | 2 |
| D | 0016-123-000 | Hex Nut | 2 |
| F | 0037-200-000 | Vinyl Cap | 2 |
| G | 0038-474-000 | Compression Spring | 2 |
| H | 0052-086-000 | Nyliner | 2 |
| J | 0052-815-000 | Nyliner | 4 |
| K | 0058-056-000 | Edge Trim | 2 |
| L | 1068-091-021 | 40 Pounds Max. Label | 2 |
| M | 1069-133-030 | Neck Weldment | 1 |
| N | 1069-133-040 | Head Weldment | 1 |
| P | 1069-133-057 | Head Bracket Weldment, Rt. | 1 |
| R | 1069-133-058 | Head Bracket Weldment, Lt. | 1 |
| S | 1069-133-073 | Shaft Gear | 2 |
| T | 1069-133-075 | Head Piece Cover | 1 |
| V | 1069-133-076 | Gear Housing | 2 |
| W | 1069-133-083 | Head Shaft | 1 |
| X | 1069-133-084 | Neck Shaft | 1 |
| Y | 1069-133-085 | Neck Spacer | 1 |
| Z | 1069-133-088 | Head Spacer | 1 |
| AA | 1069-133-100 | Link Weldment | 1 |
| AB | 1069-133-110 | Handle Weldment, Right | 1 |
| AC | 1069-133-115 | Handle Weldment, Left | 1 |
| AD | 7900-001-102 | 4.25" Velcro® Pile | .71 Ft. |
| AE | 1069-133-121 | Handle Torsion Spring | 2 |

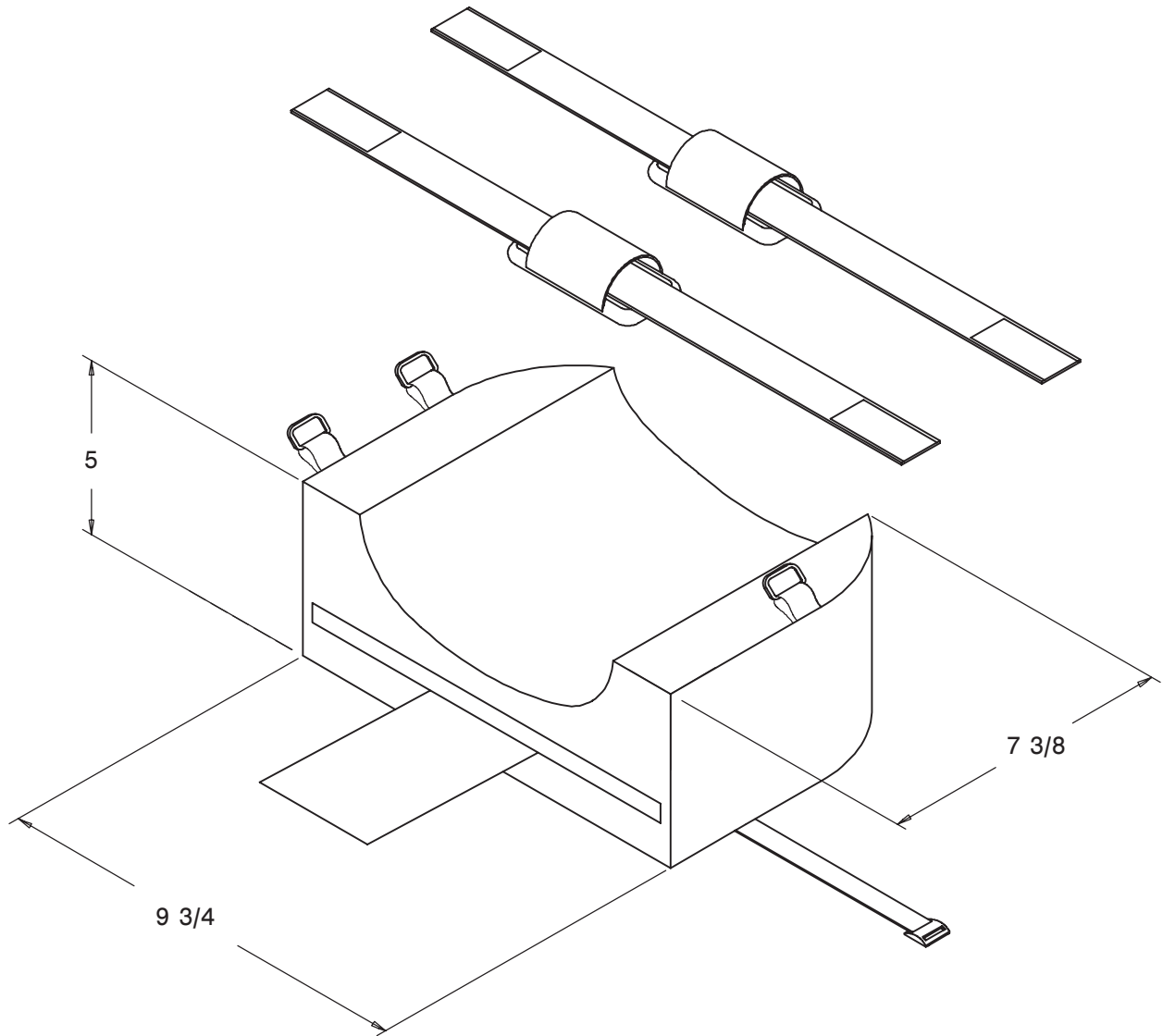
Head Piece Extension Assembly - 1033-137-020



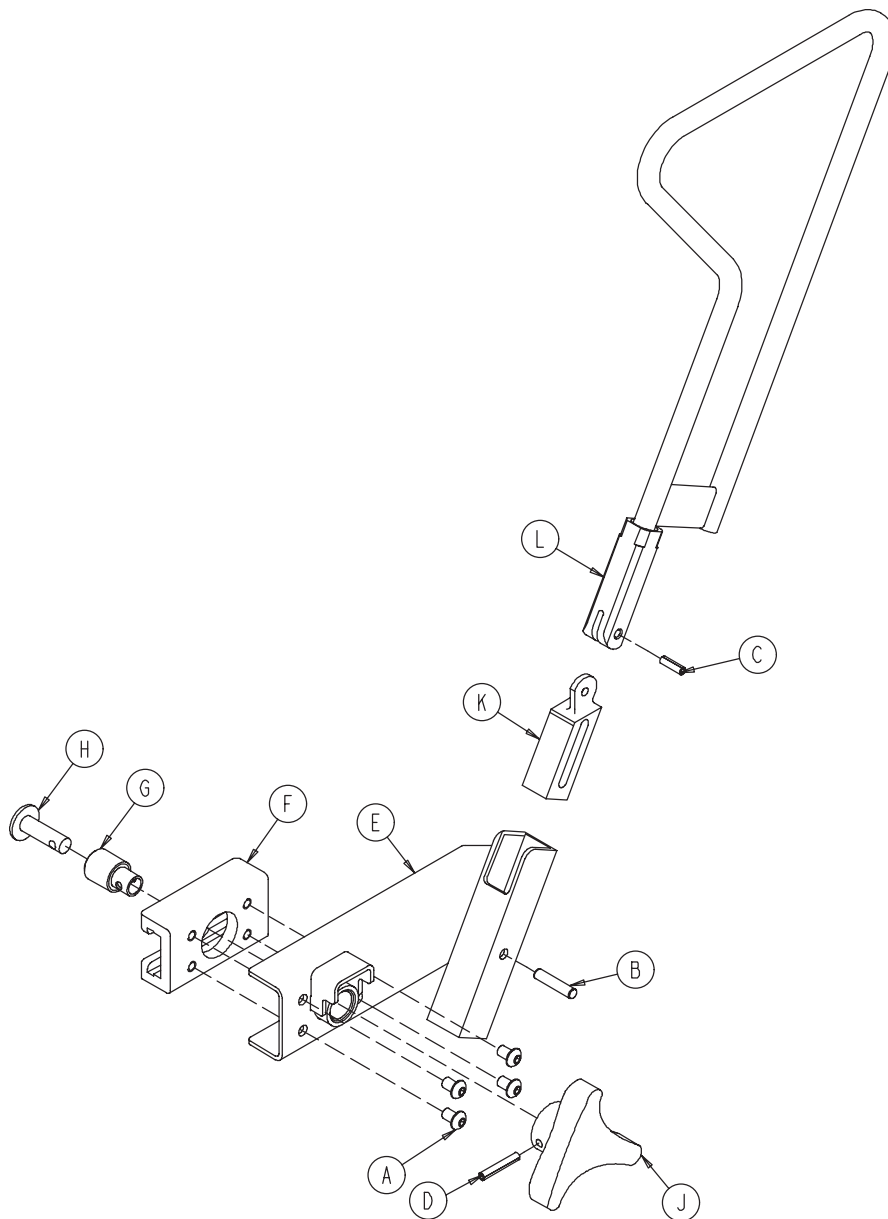
| Item | Part No. | Part Name | Qty. |
|------|--------------|---------------------|------|
| A | 0014-003-000 | Washer | 2 |
| B | 0014-070-000 | Washer | 1 |
| C | 0015-050-000 | Hex Nut | 1 |
| D | 0024-054-000 | Knob | 1 |
| E | 0058-056-000 | Edge Trim | 2 |
| F | 1033-137-003 | Max. Weight Label | 1 |
| G | 1033-137-004 | Max. Weight Label | 1 |
| H | 1033-137-010 | Extension Weldment | 1 |
| J | 1033-137-011 | Wedge Bolt | 1 |
| K | 1033-137-013 | Specification Label | 1 |
| L | 1068-250-042 | Lock Wedge | 1 |
| M | 7900-001-102 | Velcro® Pile | 2 |

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Head Piece Extension Pad - 1033-135-030



Optional Foot End Siderail Assembly - 1033-132-201



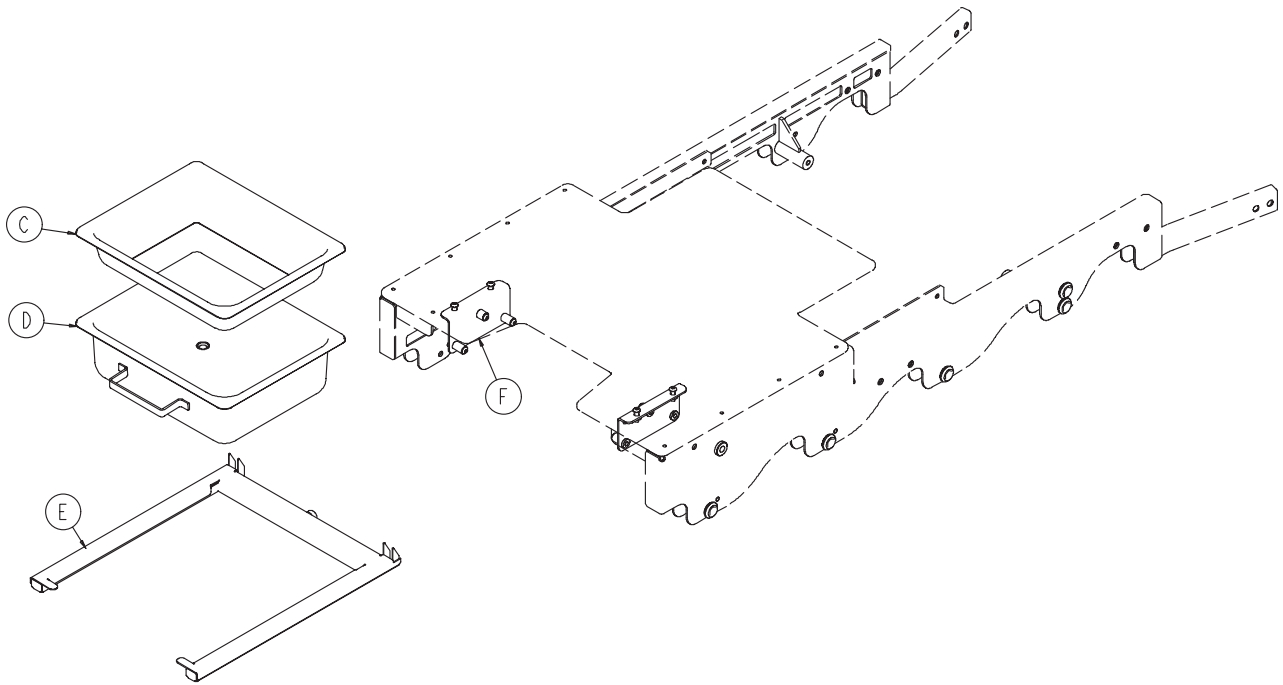
1033-132-200 Siderail Assembly, Right

1033-132-205 Siderail Assembly, Left

| Item | Part No. | Part Name | Qty. | Item | Part No. | Part Name | Qty. |
|------|--------------|----------------------------|------|------|--------------|----------------------------|------|
| A | 0004-074-000 | But. Hd. Cap Screw | 4 | A | 0004-074-000 | But. Hd. Cap Screw | 4 |
| B | 0026-332-000 | Dowel Pin | 1 | B | 0026-332-000 | Dowel Pin | 1 |
| C | 0026-172-000 | Slotted Spring Pin | 1 | C | 0026-172-000 | Slotted Spring Pin | 1 |
| D | 0026-209-000 | Slotted Spring Pin | 1 | D | 0026-209-000 | Slotted Spring Pin | 1 |
| E | 1033-132-210 | Siderail Brkt. Wldmt., Rt. | 1 | E | 1033-132-215 | Siderail Brkt. Wldmt., Lt. | 1 |
| F | 1033-132-230 | Slderail Clamp | 1 | F | 1033-132-230 | Slderail Clamp | 1 |
| G | 1033-132-233 | Clamp Screw | 1 | G | 1033-132-233 | Clamp Screw | 1 |
| H | 1033-132-235 | Clamp Contact Pad | 1 | H | 1033-132-235 | Clamp Contact Pad | 1 |
| J | 1033-132-240 | Siderail Knob | 1 | J | 1033-132-240 | Siderail Knob | 1 |
| K | 1033-132-245 | Tube Insert Link | 1 | K | 1033-132-245 | Tube Insert Link | 1 |
| L | 1033-132-250 | Siderail Bar Weldment | 1 | L | 1033-132-250 | Siderail Bar Weldment | 1 |

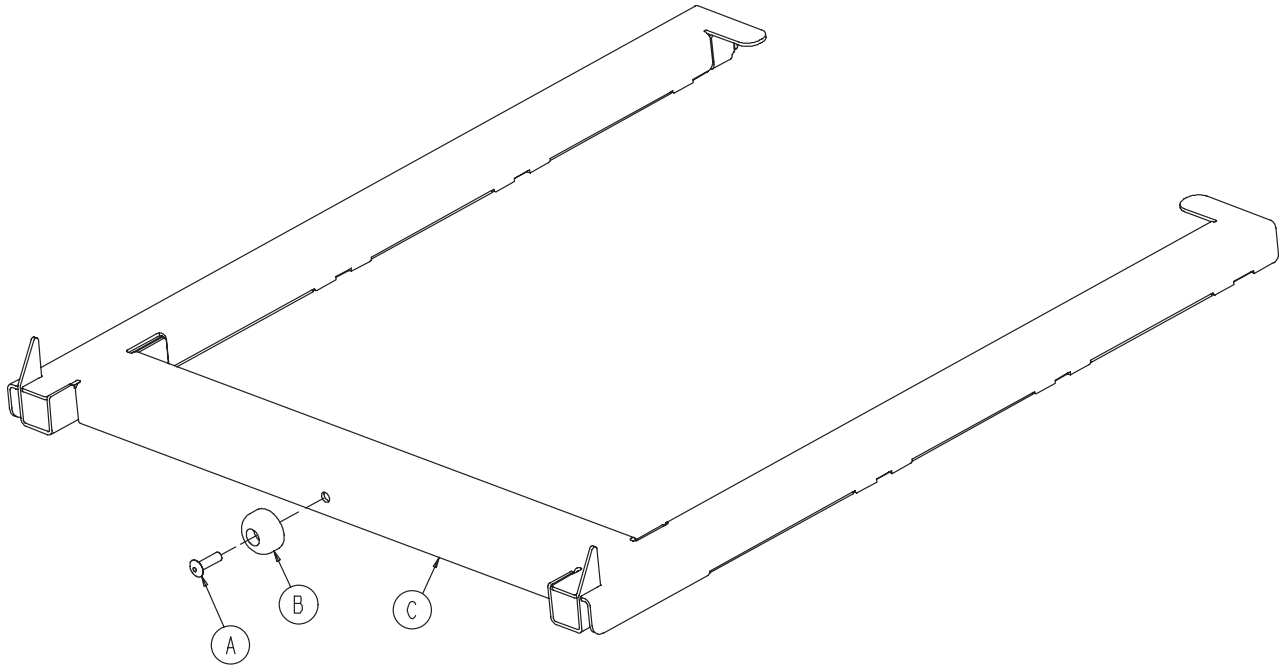
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Optional Cysto Pan Assembly - 1033-134-000



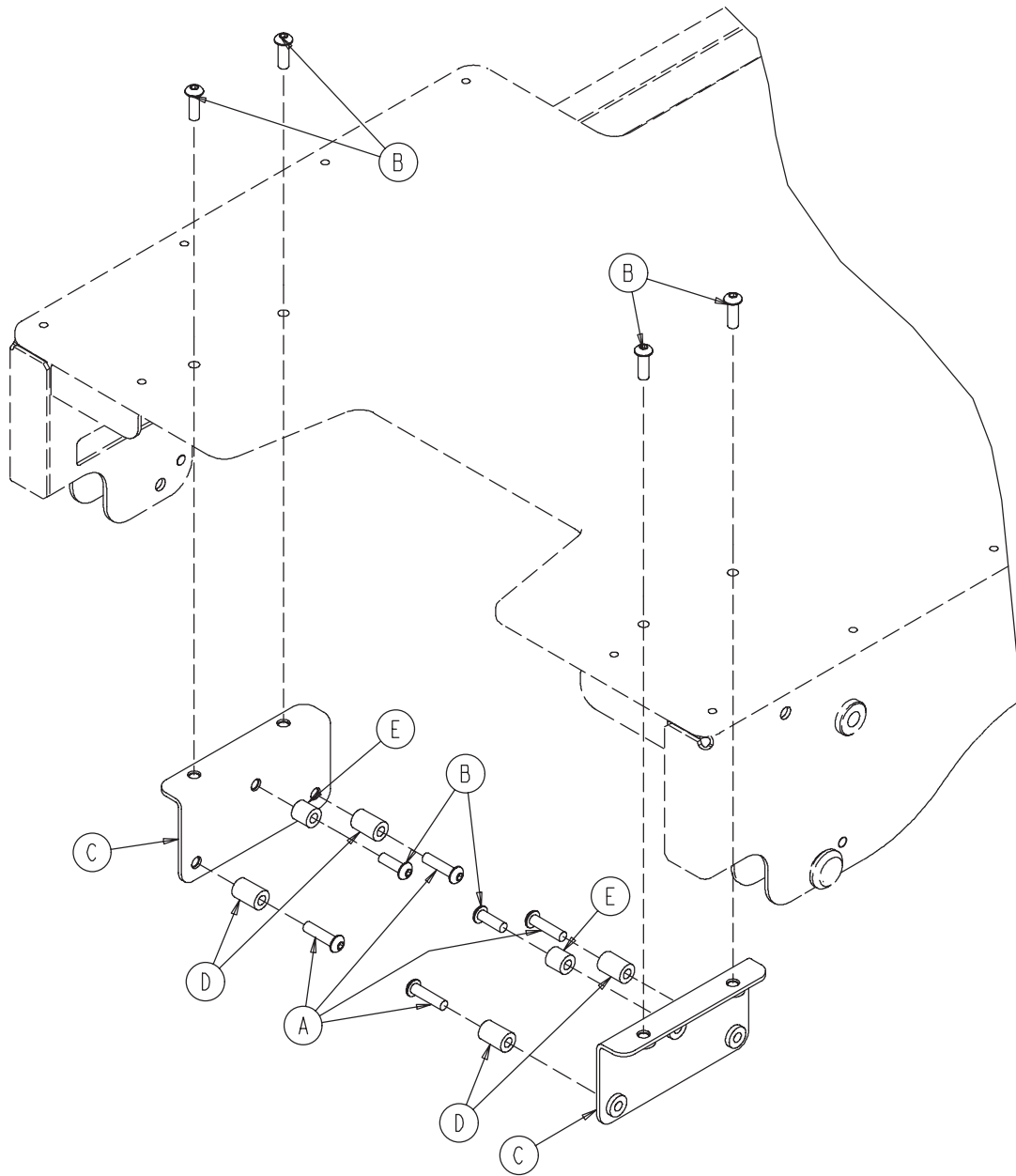
| Item | Part No. | Part Name | Qty. |
|------|--------------|-------------------|------|
| C | 1033-134-030 | Inner Pan | 1 |
| D | 1033-134-035 | Outer Pan | 1 |
| E | 1033-134-040 | Tray Assembly | 1 |
| F | 1033-134-020 | Mounting Brackets | 1 |

Optional Cysto Tray Assembly - 1033-134-040



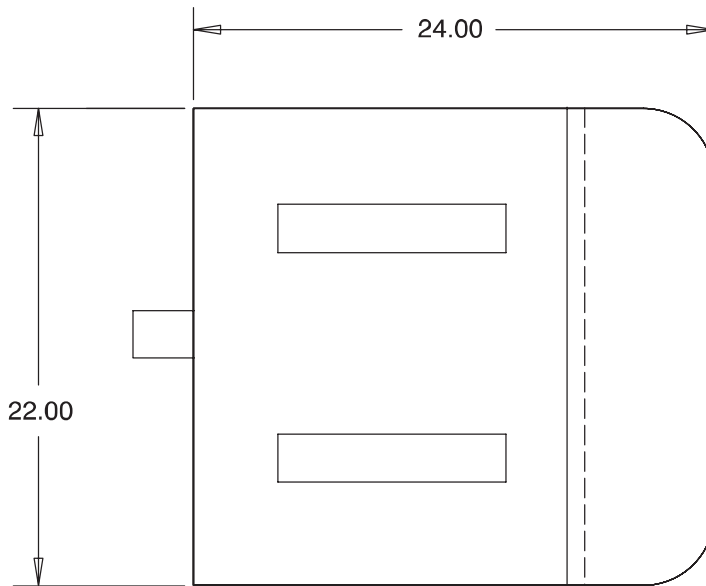
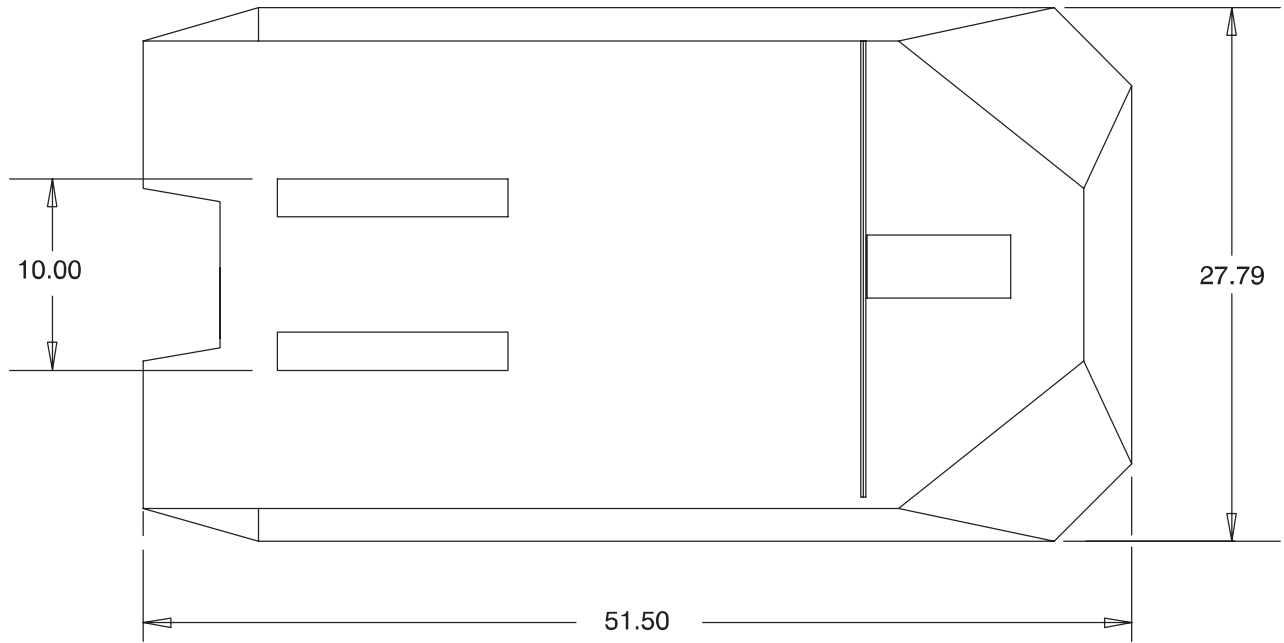
| Item | Part No. | Part Name | Qty. |
|------|--------------|---------------|------|
| A | 0025-157-000 | Blind Rivet | 1 |
| B | 0056-019-000 | Bumper | 1 |
| C | 1033-134-050 | Tray Weldment | 1 |

Optional Cysto Pan Mounting Brackets - 1033-134-020



| Item | Part No. | Part Name | Qty. |
|------|--------------|--------------------|------|
| A | 0004-359-000 | But. Hd. Cap Screw | 4 |
| B | 0004-358-000 | But. Hd. Cap Screw | 6 |
| C | 1033-134-013 | Mounting Bracket | 2 |
| D | 0081-025-000 | Bearing | 4 |
| E | 0081-021-000 | Bearing | 2 |

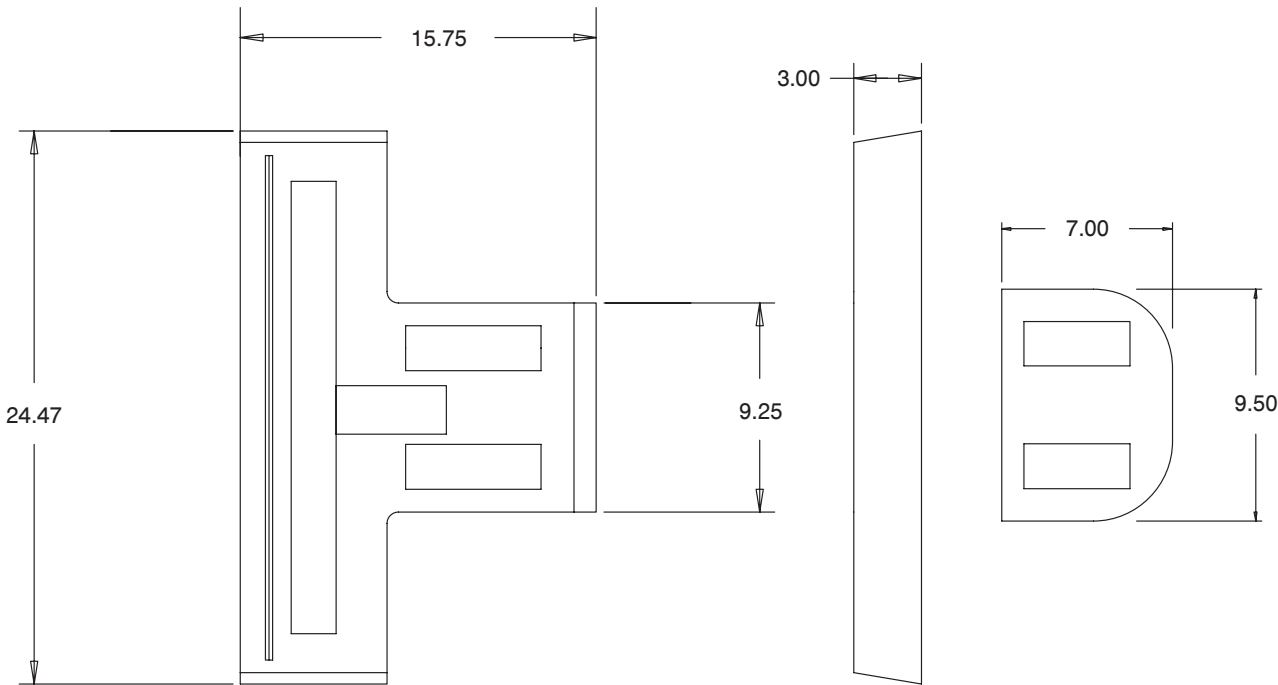
Mattresses and Siderail Pads



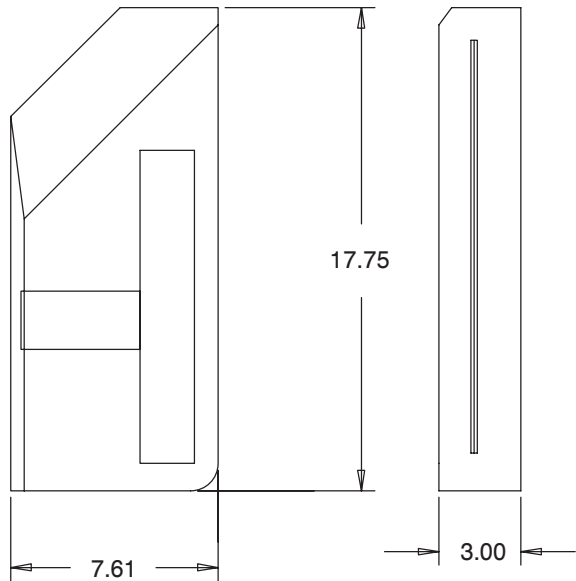
- Mattress Assembly, 3" Ultra-Comfort Set part # 1033-041-001
- Mattress Assembly, 3" Ultra-Comfort, Fowler/Seat Section part # 1033-041-010
- Mattress Assembly, 3" Ultra-Comfort, Foot Section part # 1033-041-020

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Mattresses and Siderail Pads

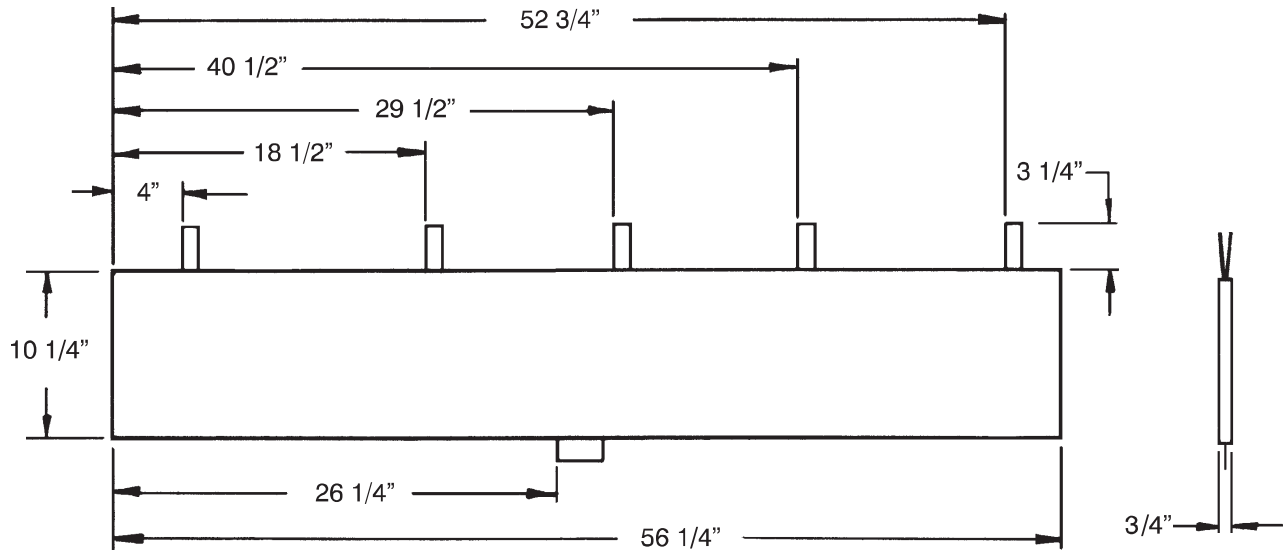


- Foot/Fowler Mattress part # 1033-132-025
- Flat Head Pad part # 1033-133-010



- Foot/Fowler Pre-Op/Post-Op Pad, Right part # 1033-132-052
- Foot/Fowler Pre-Op/Post-Op Pad, Left part # 1033-132-057

Mattresses and Siderail Pads



Siderail Pad Setpart # 1010-052-000

Warranty

LIMITED WARRANTY

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser the Trio® Mobile Surgery Platform Model 1020 to be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to the factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgment affects the product materially and adversely shall void this warranty. Any repair of Stryker products using parts not provided or authorized by Stryker shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical Stretcher products are designed for a 10 year expected service life under normal use, conditions, and with appropriate periodic maintenance as described in the maintenance manual for each device. Stryker warrants to the original purchaser that the welds on its Stretcher products will be free from structural defects for the expected 10 year life of the Stretcher product as long as the original purchaser owns the product.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. **Stryker makes no other warranty or representation, either expressed or implied, except as set forth herein. There is no warranty of merchantability and there are no warranties of fitness for any particular purpose. In no event shall Stryker be liable here under for incidental or consequential damages arising from or in any manner related to sales or use of any such equipment.**

TO OBTAIN PARTS AND SERVICE

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service USA at 1-800-327-0770, Canada 1-888-233-6888.

SERVICE CONTRACT COVERAGE

Stryker has developed a comprehensive program of service contract options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated before the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges.

A Service Contract helps to:

- Ensure equipment reliability
- Stabilize maintenance budgets
- Diminish downtime
- Establish documentation for JCAHO
- Increase product life
- Enhance trade-in value
- Address risk management and safety

Warranty

SERVICE CONTRACT PROGRAMS

Stryker offers the following service contract programs:

| Service Agreement Options * | Gold | Silver | Parts | Labor | PM |
|-----------------------------------------------|------|--------|-------|-------|----|
| Annually scheduled preventative maintenance | X | | | | X |
| All parts | X | X | X | | |
| All labor and travel | X | X | | X | |
| Unlimited emergency service calls | X | X | | X | |
| Priority one contact: two hour phone response | X | X | X | X | |
| Most repairs completed within 3 days | X | X | | X | |
| JCAHO documentation | X | X | | X | X |
| On-site record of PM & emergency service | X | | | | X |
| Factory-trained Stryker service technician | X | X | | X | X |
| Stryker authorized parts used | X | X | X | X | X |
| Service during regular business hours (8-5) | X | X | X | X | X |

* Does not include maintenance due to abuse or for any disposable items. Stryker reserves the right to change options without notice.

Stryker Medical also offers personalized service contracts.
Pricing is determined by age, location, model and condition of product.

**For more information on our service contracts,
please call your local representative.**

RETURN AUTHORIZATION

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items. **Special, modified, or discontinued, items not subject to return.**

DAMAGED MERCHANDISE

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **Do not accept damaged shipments unless such damage is noted on the delivery receipt at the time of receipt.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full. Claims for any short shipment must be made within thirty (30) days of invoice.

INTERNATIONAL WARRANTY CLAUSE

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.

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