

**stryker<sup>®</sup>**  
**Medical**

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*Renaissance Series*

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*1060 OB/GYN Stretcher*

*Maintenance Manual*

*For stretchers with serial numbers of 9803034835 and above*

*For Parts or Technical Assistance*  
*800-327-0770*

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# Introduction

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## INTRODUCTION

This manual is designed to assist you with the maintenance of the 1060 OB/GYN Trauma Bed. Read it thoroughly before using the equipment or beginning any maintenance on it.

## SPECIFICATIONS

Maximum Weight Capacity	400 pounds
Overall Bed Length/Width	86.5"/31.75"
Minimum/Maximum Bed Height	22.5"/36"
Bed Weight w/Accessories	410 pounds
Fowler Angle	0 to 90 Degrees
Trendelenburg/Reverse Trendelenburg	-18 degrees to +12 degrees

Stryker reserves the right to change specifications without notice.

## WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

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### WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

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### CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

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### NOTE

This provides special information to make maintenance easier or important instructions clearer.

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### WARNING

Patients should be discouraged from sitting directly on the ends of the stretcher. Excessive weight will cause the litter surface to tip up, possibly causing patient injury.

Always apply the caster brakes when a patient is getting on or off the stretcher. Push on the stretcher to ensure the brakes are securely locked. Always engage the brakes unless the stretcher is being moved. Injury could result if the stretcher moves while a patient is getting on or off the stretcher.

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# Preventative Maintenance

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## CHECKLIST

- \_\_\_\_\_ All fasteners secure (reference all assembly prints)
- \_\_\_\_\_ Siderails move and latch properly (page 18)
- \_\_\_\_\_ Engage brake pedal and push on the stretcher to ensure all casters lock securely (page 9)
- \_\_\_\_\_ Steer function working properly
- \_\_\_\_\_ All casters secure and swivel properly
- \_\_\_\_\_ Body restraints working properly
- \_\_\_\_\_ I.V. pole intact and operating properly (page 58–64)
- \_\_\_\_\_ Oxygen bottle holder intact
- \_\_\_\_\_ Fowler operates and latches properly
- \_\_\_\_\_ Trendelenburg/Reverse Trendelenburg operating properly
- \_\_\_\_\_ No rips or cracks in mattress cover
- \_\_\_\_\_ Arm boards intact and operating properly (page 46 & 47)
- \_\_\_\_\_ Arm board support levers intact and operating properly (page 48)
- \_\_\_\_\_ Ground chain intact
- \_\_\_\_\_ No leaks at hydraulic connections
- \_\_\_\_\_ Hydraulic jacks holding properly (page 12)
- \_\_\_\_\_ Hydraulic drop rate set properly (page 13)
- \_\_\_\_\_ Hydraulic oil level sufficient (page 13)
- \_\_\_\_\_ Lubricate where required, including the brake adjuster assembly and the brake cam (page 16)
- \_\_\_\_\_ Foot pan assemblies intact and operating properly (page 49 & 50)
- \_\_\_\_\_ Accessories and mounting hardware in good condition and working properly

Serial No. \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Completed By: \_\_\_\_\_ Date: \_\_\_\_\_

## NOTE

Preventative maintenance should be performed at a minimum of annually. A preventative maintenance program should be established for all Stryker Medical equipment. Preventative maintenance may need to be performed more frequently based on the usage level of the product.

## NOTE

References to the right or left side of the stretcher refer to the right and left sides of a patient lying face up on the stretcher.

# Cleaning

Hand wash all surfaces of the stretcher with warm water and mild detergent. Dry thoroughly. **DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN.** Using these methods of cleaning is **not** recommended and may void this product's warranty.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect **WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.\***

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi-Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in **dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly.** If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components.

## NOTE

Failure to follow the above directions when using these types of cleaners may void this product's warranty.

## REMOVAL OF IODINE COMPOUNDS

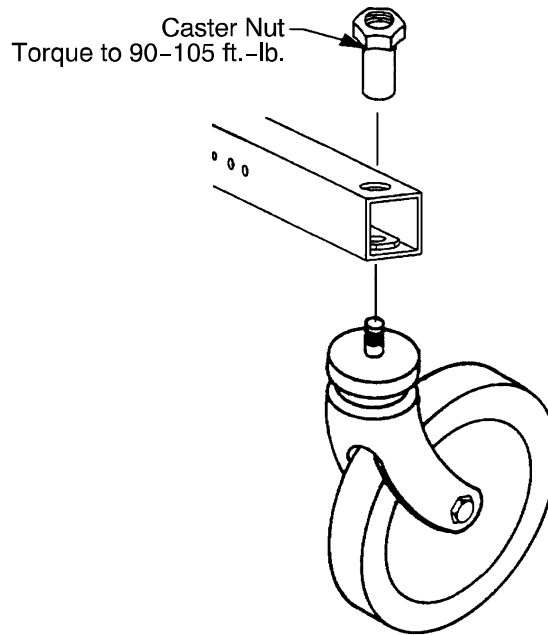
This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

# Service Information

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## CASTER ASSEMBLY REPLACEMENT



1. Remove the old caster assembly.
2. Install the replacement caster and caster nut. Tighten the caster nut to 90–105 ft.-lb. with a torque wrench.

### NOTE

A new caster assembly with a 3M patch does not require the application of Loctite at assembly. However, the patch is appropriate for only one installation. If the caster is removed and reassembled for any reason, apply Loctite 242 to two or three threads of both the bolt and caster nut and tighten to 90–105 ft.-lb. with a torque wrench.

## FIFTH WHEEL REPLACEMENT

### Required Tools:

Pliers

String or Bungee Cord

3/16" Allen Wrench

(2) 9/16" Box End Wrenches

### Procedure:

1. Apply the stretcher brakes.
2. Pump the litter up to full height.
3. Lift and support the base hood using string or bungee cord.
4. Using pliers, remove the cotter pin from the end of the fifth wheel pivot rod and remove the two washers.
5. Pull up on the fifth wheel arm and pull down on the tension spring to release the pressure on the arm.
6. Using a 3/16" Allen wrench, remove the hex Allen bolt from the center of the pivot rod and pull the pivot rod out of the wheel arm.
7. Reverse the above steps to install a new fifth wheel assembly.

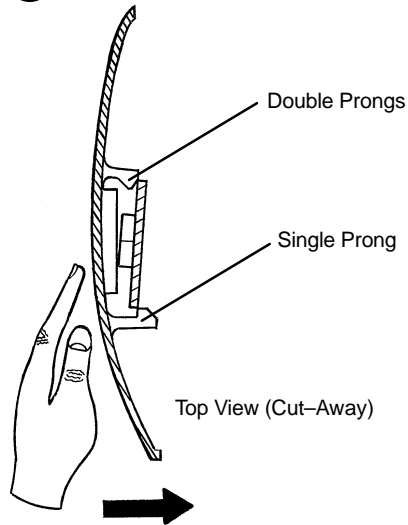
### NOTE

To replace the wheel only, use two 9/16" box end wrenches to remove the bolt and nut holding it to the wheel arm.

# Service Information

## CASTER COVER INSTALLATION AND REMOVAL

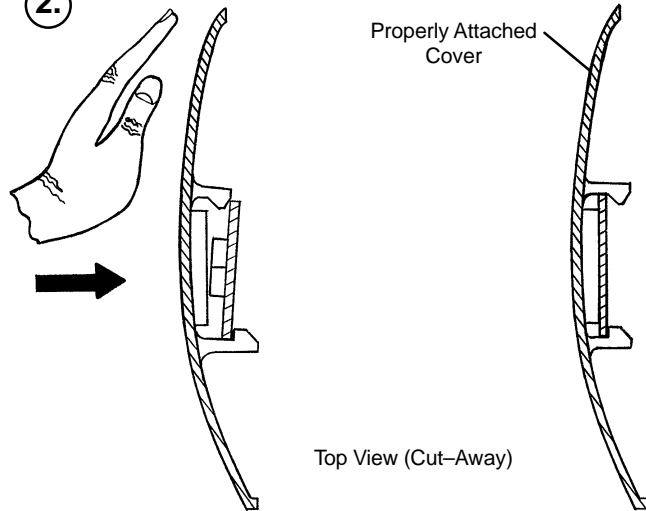
1.



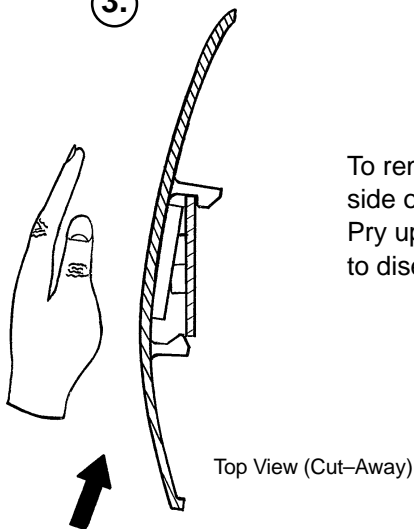
Looking through the larger of the two side cut-outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

Push with palm on cover until double prongs engage.

2.



3.



To remove wheel cover, insert large screwdriver into cut-out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.



# Service Information

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## BRAKE CAM REPLACEMENT

Brake Cam Part Number 715–201–213

### Required Tools:

Phillips Screwdriver	String or Bungee Cord	3/32" Allen Wrench
1/8" Allen Wrench		

### Procedure:

1. Remove the four Phillips screws holding the base hood to the frame. Lift and support the base hood using string or bungee cord.
2. Using a 3/32" Allen wrench, loosen the set screw holding the brake adjuster to the brake ring and turn the adjuster clockwise to remove it.
3. Using a 1/8" Allen wrench, remove the shoulder bolt and nut holding the brake link on the cam and remove the cam.
4. Reverse steps 3 and 4 to install the new cam. Verify the brakes are operating properly. If adjustment is required, see page 9. Reinstall the base hood.

## BRAKE RING REPLACEMENT

Brake Ring Part Number 715–1–61

### Required Tools:

Phillips Screwdriver	String or Bungee Cord	Floor Jack, Small Crate (or equiv.)
Large Standard Screwdriver	3/32" Allen Wrench	11/16" Socket & Ratchet
5/8" Wrench	Needle–Nose Pliers	(2) 7/16" Wrenches

### Procedure:

1. Remove the four Phillips screws holding the base hood to the frame. Lift and support the base hood using string or bungee cord. Put the brake/steer pedal in the neutral position. Lift the end of the base needing service until the casters are approximately 12" off the floor and support it with a jack or the equivalent.
2. Using a 3/32" Allen wrench, loosen the set screw holding the brake adjuster to the brake ring and turn the adjuster clockwise to remove it.
3. Remove the caster covers on both casters (see page 7).
4. Remove one of the casters (see page 6). On the other caster, use an 11/16" socket and ratchet and a 5/8" wrench to remove the nut and bolt holding the wheel on the caster horn and remove only the wheel.
5. Using needle–nose pliers, carefully squeeze and remove the spring between the brake cam and the brake ring.

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### WARNING

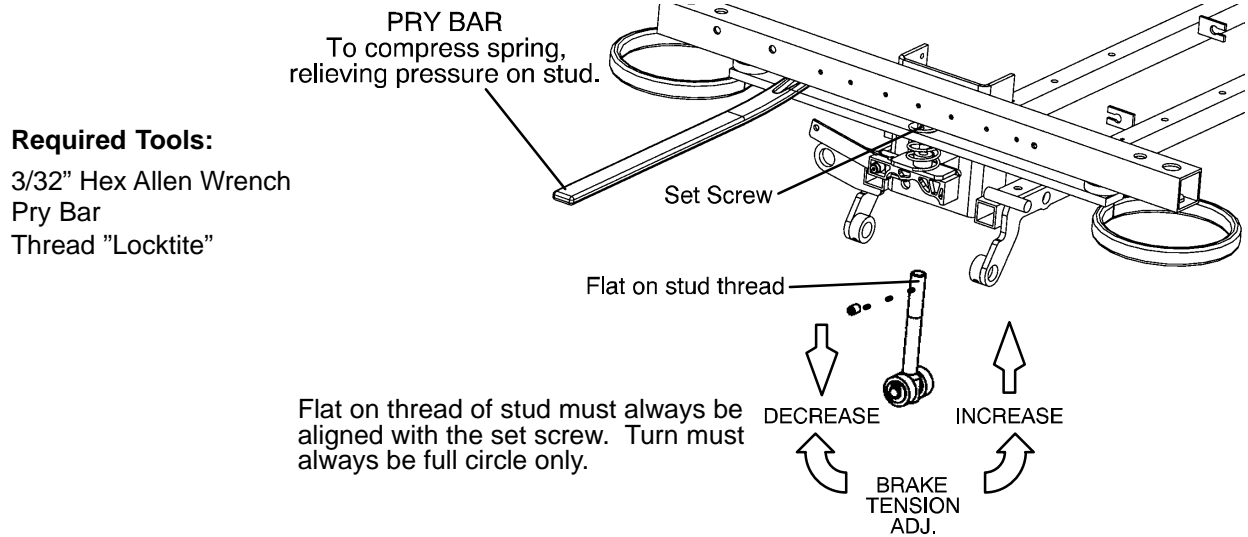
The spring is tightly compressed. Use caution when removing it or personal injury could result.

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6. If you are working on an end control base, remove the spring from the pump pedal.
7. Lower the brake ring and remove it from the base. Remove the brake pads and bushings and install them on the new brake ring.
8. Reverse the above steps to install the new brake ring and reinstall the caster and wheel. Apply and release the brakes to verify they operate properly. If adjustment is required, see page 9. Reinstall the base hood.

# Service Information

## BRAKE ADJUSTMENT



## BASE SIDE CONTROL PEDAL LINKAGE ADJUSTMENT

### Required Tools:

3/8" Wrench

5/32" Hex Allen Wrench

7/16" Wrench

Bungee Cords

### Adjustment Procedure:

1. Place 150–200 pounds on the litter and pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the bungee cords, support the base hood.
3. Using a 3/8" wrench and a 5/32" hex Allen wrench, loosen the appropriate pedal linkage adjustment nut until the jack stops "drifting". Raise the litter to full up.
4. Tighten the pedal linkage adjustment nut until the jack begins to slowly descend.
5. Using a 7/16" wrench, back the pedal linkage adjustment nut out four full turns. Raise the litter to full up.
6. Loosen the pedal linkage adjustment nut and ensure no drift occurs. If the jack drifts, repeat procedure.

# Service Information

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## BASE SIDE CONTROL BRAKE/STEER GEAR REPLACEMENT

### Required Tools:

Pliers	String or Bungee Cord	Floor Jack or Equivalent
1/8" Allen Wrench	5/32" Allen Wrench	3/8" Box End Wrench
(2) 9/16" Box End Wrenches	3/16" Punch	1/4" Punch
Hammer		

### Procedure:

1. Apply the stretcher brakes.
2. Pump the litter up to full height.
3. Lift and support the base hood using string or bungee cord.
4. Using pliers, remove the cotter pins from both jack pump pistons and the pump linkage.
5. Using the 9/16" box end wrenches, remove the two bearing plate bolts.
6. Remove the cotter pin on the side brake bar.
7. Remove the bearing plate and pull out the idler gear rod while holding onto the gear. Lift the gear out.
8. Slide the miter gear away from the rod spacer and remove the dowel pin.
9. Using the floor jack, raise the side of the base you are working on approximately four inches.
10. Rotate the brake bar so the pedals are upside down.
11. Using a 1/4" punch and a hammer, remove the groove pin from the side brake rod.
12. Using a 3/16" punch and hammer, remove the 3/16" groove pin from the pedal.
13. Using a 5/32" Allen wrench, remove the set screw from the collar inside the gear box.
14. Remove the brake rod while holding the gear on the rod.
15. Using a 1/8" Allen wrench and a 3/8" box end wrench, remove the nuts and bolts holding the brake link to the rod.
16. Using a 5/32" Allen wrench, remove the set screw from the collar outside of the gear box.
17. Using a 1/4" punch, remove the roll pin from the cam and brake link collar.
18. Reverse the above steps to install the replacement gear.
19. Inspect each gear for wear. Lube with MPG-2 grease or the equivalent if necessary.

## UNI-PEDAL REPLACEMENT

### Required Tools:

Drill w/3/16" Drill Bit	Floor Jack	Pop Rivet Tool
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### Replacement Procedure:

1. Set the stretcher brake and pump the litter up fully.
2. Use the floor jack to raise the side of the base frame off the floor approximately four inches.
3. Using a drill with a 3/16" drill bit, drill out the rivets on the bottom of the pedal to be replaced.
4. Using a pop rivet tool and rivets, install the replacement pedal.
5. Lower the stretcher to the floor. Test the operation of the pedal before returning the stretcher to service.

# Service Information

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## JACK REPLACEMENT (WITHOUT COMPRESSION SPRING)

### Required Tools:

3/8" Wrench

1/2" Socket

1/2" Wrench

Needle-Nosed Pliers

### Replacement Procedure:

1. Apply stretcher brakes. Raise litter to full up. Raise Fowler to full up and raise siderails.
2. Use a 3/8" wrench to remove the bolt in the litter support tube above black bellows on both ends.
3. With the assistance of another person, lift off the stretcher litter and set it aside, taking care not to damage the siderails, etc.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using a 1/2" socket and 1/2" wrench, remove the four bolts, washers and nuts holding the jack support straps to the base frame.
7. Using needle-nosed pliers, remove the two cotter keys on the pump link and remove the pump link.
8. Using a 1/2" socket and a 1/2" wrench, remove the four bolts holding the jack base to the base frame (using a 3" extension may be required). Remove the jack from the base frame.
9. Reverse steps 6–8 to install the replacement jack. Reinstall the base hood and the stretcher litter.

## JACK REPLACEMENT (WITH COMPRESSION SPRING)

### Required Tools:

3/8" Wrench

Needle-Nosed Pliers

Straight Screwdriver

Spring Compression Tool

### Replacement Procedure:

1. Apply stretcher brakes. Raise litter to full up. Raise Fowler to full up and raise siderails.
2. Use a 3/8" wrench to remove the bolt in the litter support tube above black bellows on both ends.
3. With the assistance of another person, lift off the stretcher litter and set it aside, taking care not to damage the siderails, etc.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using needle-nosed pliers, pull cotter pin from pump cylinder.
7. Using a straight screwdriver and pump spring compression tool (available upon request), compress the pump spring and pry the pump link out of the pump cylinder.

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### CAUTION

Be sure not to let the pump piston come out of the jack or damage may occur.

8. Remove and replace jack as described in the procedure above.
9. Replace pump spring and pump link using the straight screwdriver and the pump compression tool.
10. Reinstall the base hood and the stretcher litter.

# Service Information

## JACK ASSEMBLY TORQUE SPECIFICATION

### Jack Assembly with Threads Oiled

- |   |                      |
|---|----------------------|
| 1. Jack Cap Assembly to Jack Actuator Cylinder  | 75 to 85 Foot Pounds |
| 2. Jack Actuator Cylinder to Jack Base Assembly | 55 to 65 Foot Pounds |

### Jack Base Assembly with Threads Oiled

- |   |                      |
|---|----------------------|
| 1. Jack Pump Cylinder to Jack Base Machined | 45 to 55 Foot Pounds |
| 2. Jack Pin Housing to Jack Base Machined   | 35 to 45 Foot Pounds |
| 3. Jack Base Plugs to Jack Base Machined    | 8 to 12 Foot Pounds  |
| 4. Jack Valve Plug to Jack Base Machined    | 8 to 12 Foot Pounds  |

## HYDRAULIC TROUBLESHOOTING

Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 9).

PROBLEM/SYMPTOM	SOLUTION
Jack will not raise to full height.	Add hydraulic fluid (see p.13). Check for leaks.
Jack will not hold in raised position.	Close the needle valve completely. If the jack holds, replace the release valve (see p. 15).
Jack will not pump up and the jack actuator rod <b>does not</b> move.	Close the needle valve. If the jack will now pump up, replace the release valve (see p. 15). If the jack still will not pump up after closing the needle valve, replace the poppet valve (see p. 15).
Jack will not pump up but the jack actuator rod <b>does</b> move when the pump pedal is activated.	Replace the check valve (see p. 14).
Jack will not pump up and the jack actuator rod may or may not move.	Remove excess air (vacuum) in system (see below).

Contact Stryker technical service at 1-800-327-0770 for further assistance.

## REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

### Procedure:

1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure page 9).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

# Service Information

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## CHECKING HYDRAULIC FLUID LEVEL

### Required Tools:

3/8 Open End Wrench

3/4 Open End Wrench

### Procedure:

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#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

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1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
  2. Lift base hood off base frame and set aside.
  3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
  4. Lower the jack to the full down position.
  5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
  6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020–70–475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.
- 

#### CAUTION

Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

## JACK DESCENT RATE ADJUSTMENT

### Required Tools:

Screwdriver

Bungee Cords (or equivalent)

### Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the bungee cords, support the base hood.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.
4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

#### NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

#### NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

# Service Information

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## CONSTANT FLOW JACK DESCENT RATE ADJUSTMENT

### Required Tools:

Bungee Cords

### Adjustment Procedure:

1. Pump the litter up to full height
2. Lift the base hood, separating the Velcro holding it to the base frame.
3. The adjustable descent valve is located on the base of the jack and has a blue knob on the end. To adjust, loosen the silver locking ring by turning it counterclockwise. Turning the blue knob clockwise will increase the rate of litter descent. Turning it counterclockwise will decrease the rate of descent.
4. Adjust the valve so that the jack at the foot end of the stretcher will descend slightly faster than the jack at the head end.
5. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

## ADJUSTABLE PRESSURE COMPENSATED (P.C.) VALVE REPLACEMENT

P.C. Valve Part Number 5050–70–50

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### WARNING

To avoid personal injury or damage to the stretcher, always remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack.

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### Required Tools:

3/8" Wrench

13/16" Wrench

### Replacement Procedure:

### NOTE

It requires two people to safely perform this procedure.

1. Apply the stretcher brakes. Raise the litter to full up. Raise the Fowler and the siderails.
2. Using a 3/8" wrench, remove the bolts in the litter support tubes above the black bellows on both ends of the litter.
3. With the assistance of another person, lift the litter off the base and set it aside, taking care not to damage the leg section linkages and other litter components.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using a 13/16" wrench, remove the adjustable P.C. valve (see page 29.3 for part reference).
7. Check for any contaminants in the valve as well as in the jack base.

# Service Information

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## ADJUSTABLE PRESSURE COMPENSATED (P.C.) VALVE REPLACEMENT (CONTINUED)

8. Install the replacement P.C. valve. Moisten the O-ring seal with hydraulic fluid to ensure a tight seal.
9. Tighten the valve manually and then an additional 1/8–1/4 turn with a 13/16" wrench. **Do not over-tighten** or damage may occur to the O-ring seal.
10. Pump up the jack to the maximum height and press the release pedal to lower it to check the jack's operation.
11. Check for any hydraulic fluid leaks before replacing the base hood and litter.

### NOTE

The jack descent rate was preset at the factory to lower the foot end 3–7 seconds faster than the head. It is recommended to have the foot end lower faster to avoid patient disorientation.



# Service Information

## HYDRAULIC CHECK VALVE REPLACEMENT

### Required Tools:

3/8 Open End Wrench  
3/4 Open End Wrench

Stiff Wire (with bent, pointed end)  
Torque Wrench (with Ft. Lbs. adjust.)

Small Needle Nose Pliers  
7/32 Hex Allen Wrench

Check Valve Part Number 926-20-153

### Replacement of Check Valve

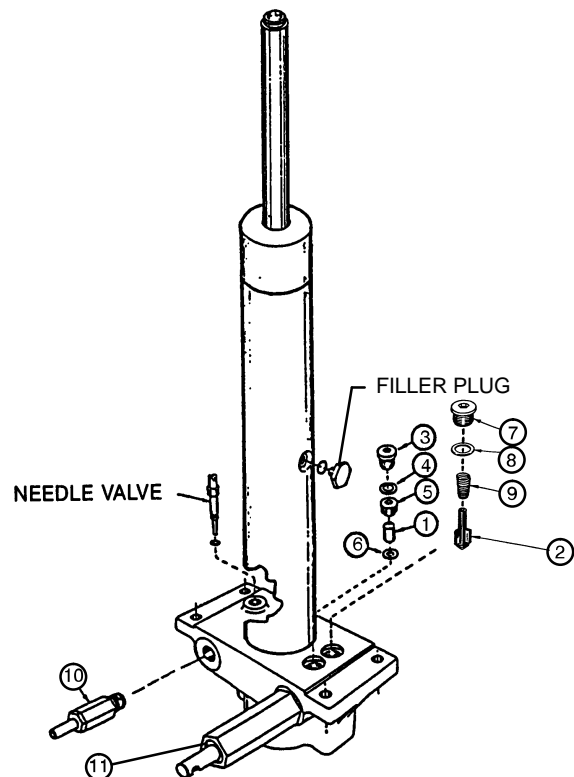
#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (3) and the seal (4).
2. Remove the valve plug (5).
3. Using a stiff wire with a bent, pointed end, remove the valve (1).
4. Install the new valve (1) with the beveled end up (as shown in the illustration).
5. Reinstall the valve plug (5) with the beveled end down toward valve (1) and tighten to 10 foot-pounds torque.
6. Reinstall the seal (4) and the base plug (3) and tighten to 10 foot-pounds torque.
7. Pump up the jack to the maximum height.
8. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

ITEM	PART NO.	PART NAME
1	926-20-153	Check Valve
2	715-1-341	Poppet
3	715-1-301	Base Plug
4	926-20-156	Seal
5	715-1-309	Valve Plug
6	926-20-154	Seal
7	715-1-301	Base Plug
8	926-20-156	Seal
9	390-2-134	Con. Comp. Spring
10	1210-70-9	Valve Assembly*
10	715-270-100	Valve Assembly**
11	715-100-325	Pump Piston

\* Used on jack part number 1210-70-10.  
\*\* Used on jack part number 715-270-10.  
(See label on side of jack reservoir for jack part number).



# Service Information

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## HYDRAULIC CHECK VALVE REPLACEMENT (CONTINUED)

### Replacement of Release Valve

Release Valve Part Number 715–270–100

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#### **WARNING**

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

---

1. Remove the release valve (10).
2. Install the new release valve (10).
3. Pump up the jack to the maximum height.
4. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

### Replacement of Poppet Valve

Poppet Valve Part Number 715–1–341

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#### **WARNING**

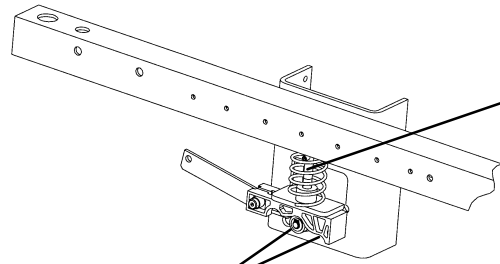
To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

---

1. Remove the base plug (7) and the seal (8).
2. Remove the compression spring (9).
3. Using small needle nose pliers, remove the poppet valve (2).
4. Install the new poppet valve (2).
5. Reinstall the compression spring (9).
6. Reinstall the seal (8) and the base plug (7) and tighten to 10 foot–pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.

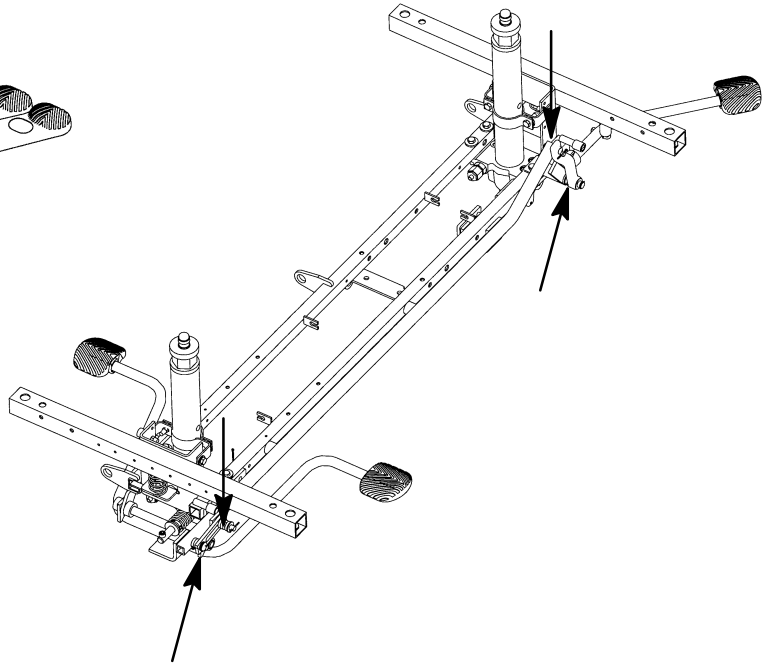
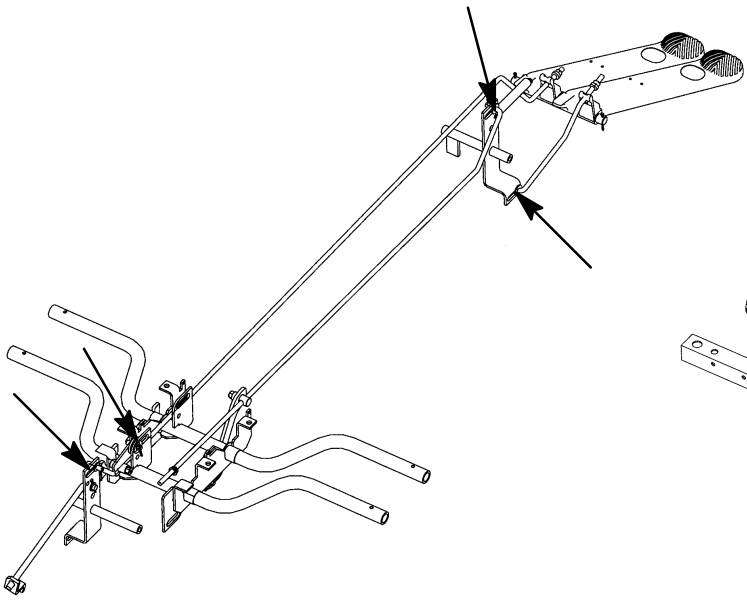
# Service Information

## BASE LUBRICATION



Lubricate brake adjuster rod around area shown with MPG-2 grease or equivalent.

Do not grease area shown.



# Service Information

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## PNEUMATIC FOWLER ADJUSTMENT

### Required Tools:

3/32 Hex Allen Wrench	5/8 Open End Wrench
1/8 Hex Allen Wrench	Channel Lock Pliers
3/16 Hex Allen Wrench	Towel or Cloth
7/16 Open End Wrench	Thread "Locktite"

### Adjustment Procedure:

1. Refer to drawing 1060–1–30 (Pneumatic Fowler Assembly, page 55).
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 3/32 hex Allen wrench, remove set screws (N), located in center of yokes (D).
4. Wrap a towel or cloth around the gas cylinder actuator shaft(s) so as not to mark the shaft. Using channel lock pliers, turn actuator shaft(s) into yoke(s) (D) until tight.
5. Using thread locktite, reinstall set screws (N).
6. While holding the jam nut spacers (R) with a 5/8 open end wrench, turn the adjustment screws (P) using a 3/16 hex Allen wrench until they JUST touch the cylinder pins.
7. Bring the Fowler fully down, and with the handle fully released, using a 1/8 hex Allen wrench, tighten the bottom set screws (S) so the handle is lifted 1/8–1/4 inch above the spine tube. Both set screws must touch the handle. Using a 7/16 open end wrench, tighten the jam nuts (Y) on these set screws.
8. Be sure the Fowler will travel from flat to at least 90 degrees. If it doesn't, turn each adjustment screw (P) clockwise 1/2 turn. Repeat until at least 90 degrees of travel is achieved.
9. Lower the Fowler to a 5–10 degree angle and release the handle. Apply approximately 50 pounds downward to the end of the Fowler. If either side drifts down, turn the adjustment screw (P) on that side 1/4 turn counterclockwise. Repeat until the Fowler is firm with 50 pounds applied.
10. While holding the adjustment screws (P), tighten the jam nut spacers (R).

## ARM BOARD COUNTERBALANCE ADJUSTMENT

### Required Tools:

7/16 Open End Wrench

### Adjustment Procedure:

1. Raise the arm board to the full up position.
2. Unhook the extension spring at the eye bolt.
3. Using a 7/16 open end wrench, loosen the jam nut at the eye bolt.
4. Adjust the eye bolt to the desired position.
5. Tighten the jam nut.
6. Hook the extension spring to the eye bolt.
7. Allow the arm board to lower on its own.
8. Repeat steps 1–7 until the desired counterbalance is achieved.

# Service Information

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## SIDERAIL LATCH ADJUSTMENT

### Required Tools:

1/8 Hex Allen Wrench

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### WARNING

The siderail latch adjustment is pre-set at the factory, and there should not normally be a need for readjustment. If adjustment must be done it is important to follow the procedure below. If it is not done properly, injury to the patient or user could occur.

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### Adjustment Procedure:

1. Using a 1/8 hex Allen wrench, adjust the hex Allen screw located on the latch assembly opposite the latch. Turning the Allen screw clockwise will **DECREASE** the amount of "play" in the latching mechanism. Turning counterclockwise will **INCREASE** the amount.

### NOTE

The amount of "play" in the siderail, when in full up engaged position, should be approximately 1/8 to 3/16 inches.

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### CAUTION

Too much "play" when the siderail is in the full up engaged position will give the siderail the appearance of being unstable and could also cause premature wearing of the latch system.

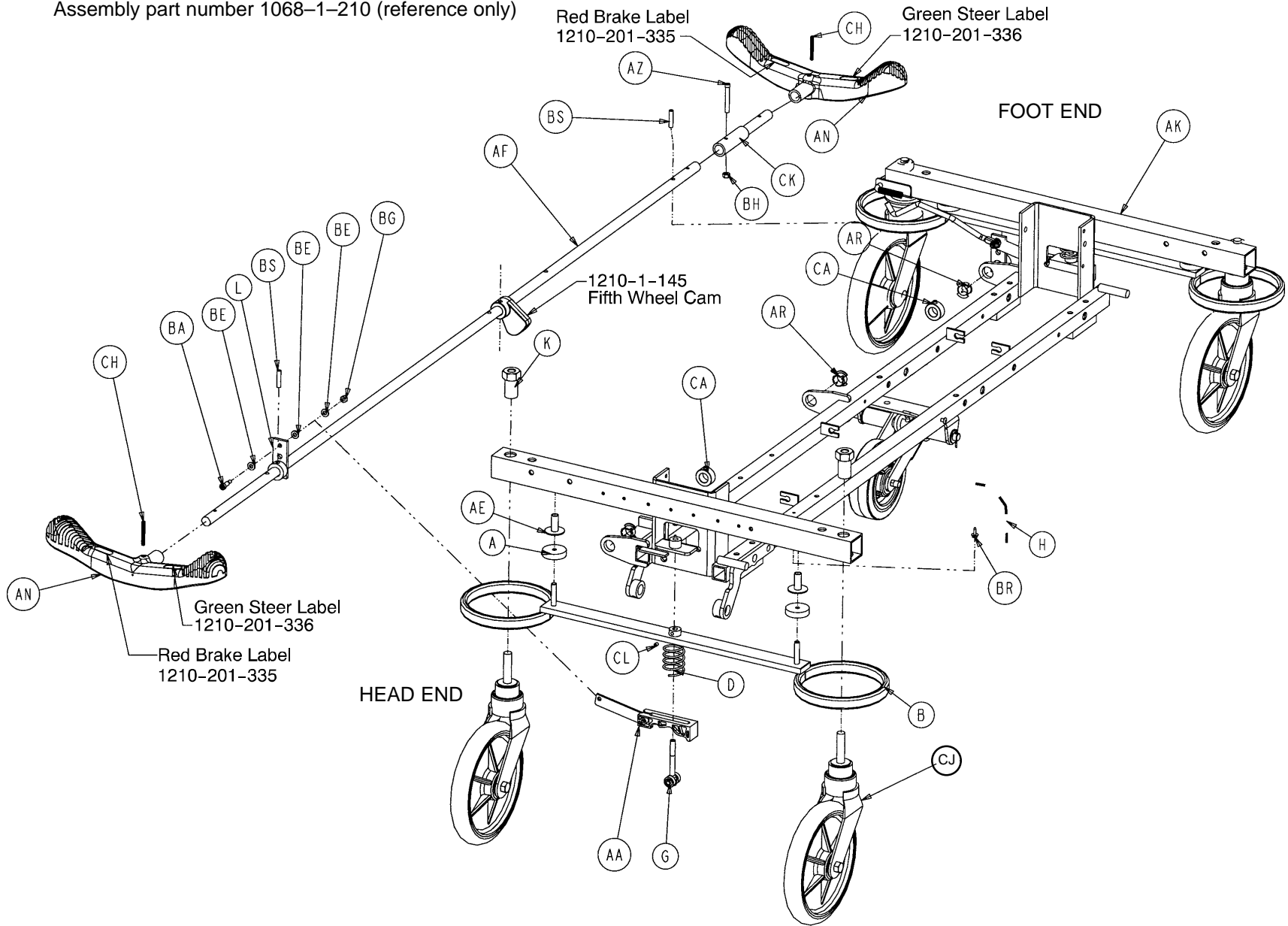
Too little "play" will obstruct the latch and keep it from engaging completely in the full up position, which may cause damage to the latch and/or injury to the patient or user.

# Replacement Parts

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Basin, Fluid .....	1060-1-78
Caster Cover Kit .....	1010-56-100
C-Spine Cassette Holder .....	1020-70
Hydraulic Oil, Mobil Aero HFA – 1 Quart .....	2020-70-475
I.V. Caddy .....	1050-1-100
I.V. Pole, 2-Stage, Permanent .....	1010-81-100
I.V. Pole, 3-Stage, Permanent, Head End .....	1020-61
I.V. Pole, Standard, Removable .....	390-25
Leg Support, 13" Rest .....	1060-1-158
Leg Support, 13" Rest, Qty. of 2 .....	960-32
Mattress, 3" x 26", Head, With Duracote Cover .....	1060-225-1
Mattress, 4" x 26", Head, Enhanced Comfort .....	1060-725-40
Mattress, 4" x 26", Head, With Duracote Cover .....	1060-125-101
Mattress, 2" x 30", Foot With Push Bar, With Duracote Cover .....	1060-225-2
Mattress, 3" x 30", Foot, With Push Bar, With Duracote Cover .....	1060-125-102
Mattress, 4" x 30", Foot With Push Bar, Enhanced Comfort .....	1060-725-25
Mattress, 3" x 30", Foot, T-Shaped, With Push Bar .....	1060-630-10
Oxygen Bottle Holder .....	1020-30
Paint, Touch-Up, Gloss Black, Bottle w/Brush .....	7000-1-322
Paint, Touch-Up, Gloss Black, Spray Can .....	7000-1-319
Paint, Touch-Up, Gray, Bottle w/Brush .....	7000-1-320
Paint, Touch-Up, Gray, Spray Can .....	7000-1-317
Procto Board .....	1060-50
Restraint Straps, Ankle .....	946-43
Restraint Straps, Body .....	390-19
Restraint Straps, Chest .....	1010-58
Restraint Straps, Wrist .....	946-44
Restraint Straps. Full Patient Security Package .....	1010-77
Serving/Instrument Tray .....	1052-26
Siderail Pads .....	1010-52

Assembly part number 1068-1-210 (reference only)

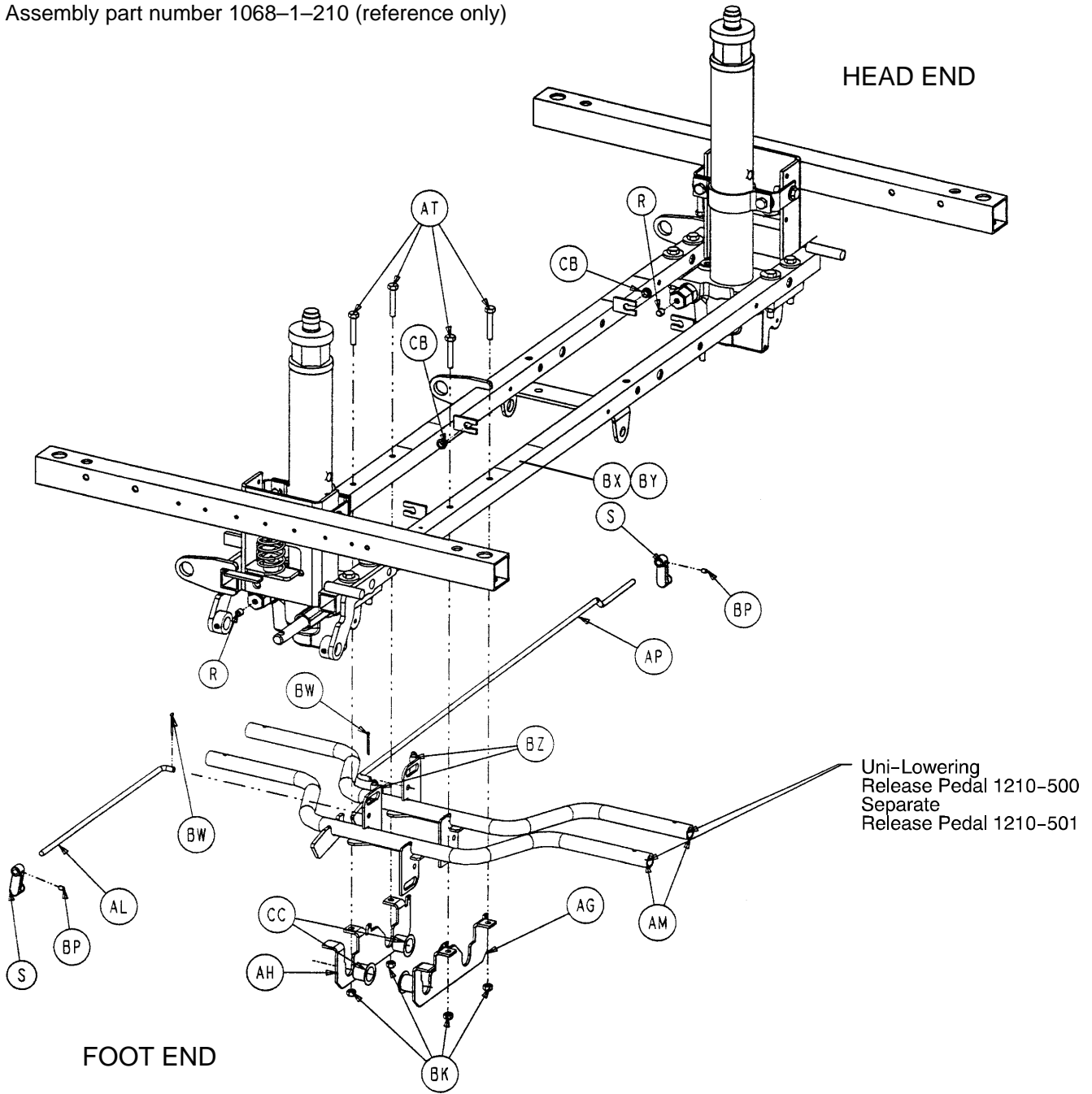






# Side Control Base Assembly

Assembly part number 1068-1-210 (reference only)



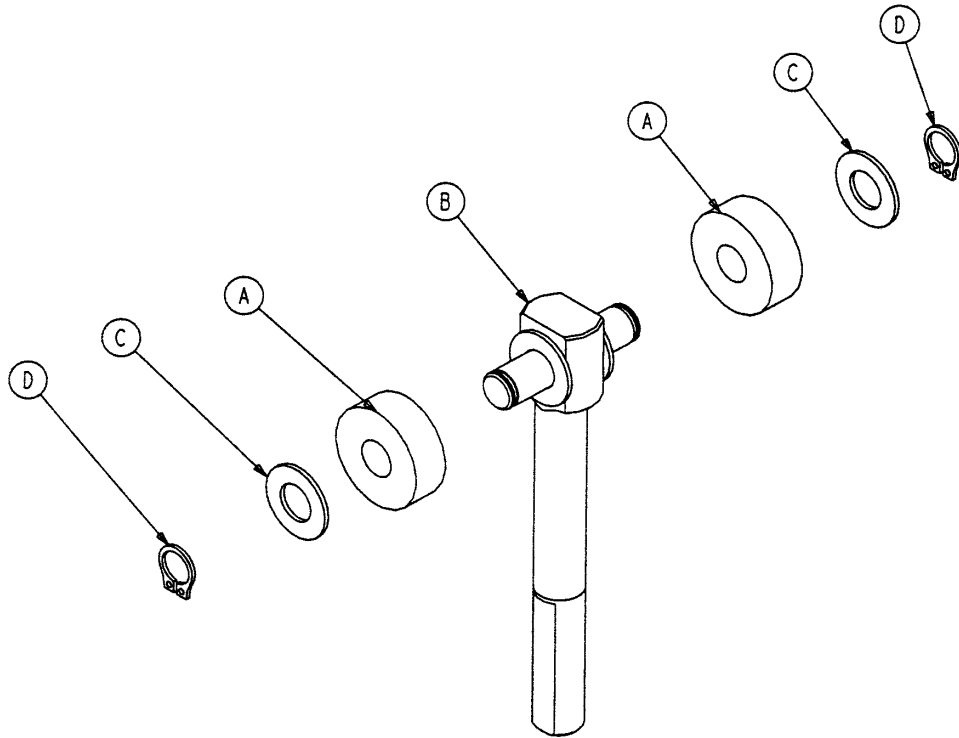
# Side Control Base Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	715-1-11	Brake Cushion	4	AX	3-85	Hex Hd. Cap Screw	8
B	715-1-61	Caster Brake Weldment	2	AY	4-146	Soc. Hd. Cap Screw	2
C	715-1-92	Pump Pedal Shaft	1	AZ	4-160	Soc. Hd. Cap Screw	1
D	715-201-94	Compression Spring	2	BA	8-17	Shoulder Bolt	2
E	715-1-133	Collar	1	BB	11-3	Washer	12
F	715-1-140	Vinyl Tube	1	BC	11-262	Washer	12
G	(24)	Brake Adjuster	2	BD	13-38	Ext. Tooth Lock Washer	4
H	715-1-156	Ground Chain	1	BE	14-2	Washer	6
K	715-1-158	Caster Nut	4	BF	14-9	Washer	2
L	715-1-165	Actuator Plate Weldment	2	BG	16-2	Hex Nut	2
M	715-1-192	Jack Support	2	BH	16-3	Fiberlock Nut	1
N	715-1-193	Jack Support Clamp	2	BK	16-28	Hex Nut	4
P	715-1-214	Connecting Link	1	BL	16-36	Hex Nut	16
R	715-1-333	Release Rod Stop Sleeve	2	BM	16-48	Hex Nut	2
S	715-1-346	Release Paddle	2	BN	46-2	Sq. Hd. Set Screw	2
X	715-201-27	Pump Rod Assembly	1	BP	21-50	Set Screw	2
Y	(26)	Pump Pedal Assembly	1	BR	23-25	Self-Tapping Screw	1
Z	715-201-126	Slip-On Pump Pedal	2	BS	26-13	Spring Pin	2
AA	(25)	Brake Cam Assembly	2	BW	27-4	Cotter Pin	2
AC	38-246	Jack Spring	1	BX	29-12	Velcro Loop	3
AD	763-1-16	Spring Holder	1	BY	29-14	Velcro Pile	3
AE	946-1-116	Brake Bar Bushing	4	BZ	38-355	Extension Spring	2
AF	1068-201-45	Brake/Steer Rod Ass'y	1	CA	42-20	Collar	2
AG	1210-1-114	Pedal Pivot, Left	1	CB	52-245	Nyliner	2
AH	1210-1-115	Pedal Pivot, Right	1	CC	52-747	Flange Bearing	4
AK	1210-201-120	Base Frame Weldment	1	CD	52-284	Spacer Washer	1
AL	1210-201-139	Pull Release Rod, Head	1	CE	27-3	Cotter Pin	2
AM	1210-201-152	Release Pedal Weldment	2	CF	11-4	Washer	2
AN	1210-201-153	Butterfly "V" Pedal	2	CG	(28)	Jack Assembly	2
AP	1210-201-222	Push Release Rod	1	CH	26-143	Groove Pin	4
AR	1210-201-251	Insert	3	CJ	(32)	Caster Assembly	*
AT	3-47	Hex Hd. Cap Screw	4	CK	1068-300	Removable Pedal Adapter	1
AW	3-62	Hex Hd. Cap Screw	8	CL	21-151	Set Screw	2

\* Caster assembly is quantity of 4 if the fifth wheel option is present on the stretcher and quantity of 3 if the steering caster option is present.

# 715-201-150 Brake Adjuster Assembly

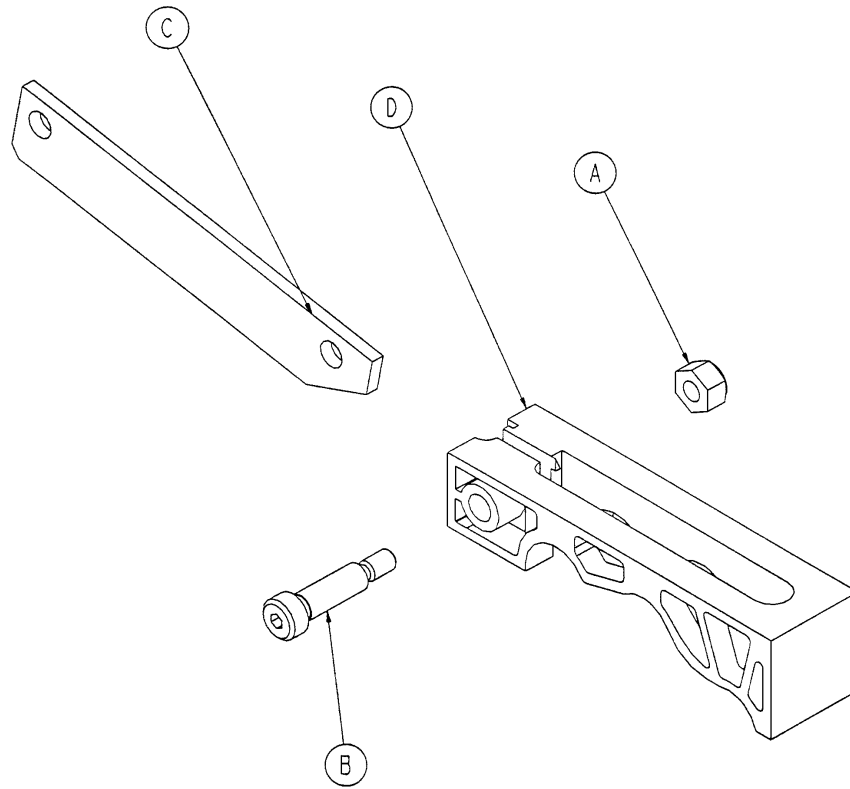
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Item	Part No.	Part Name	Qty.
A	715-1-180	Cam Bearing	2
B	715-201-62	Threaded Stud Assembly	1
C	14-4	Nylon Washer	4
D	28-8	External Retaining Ring	2

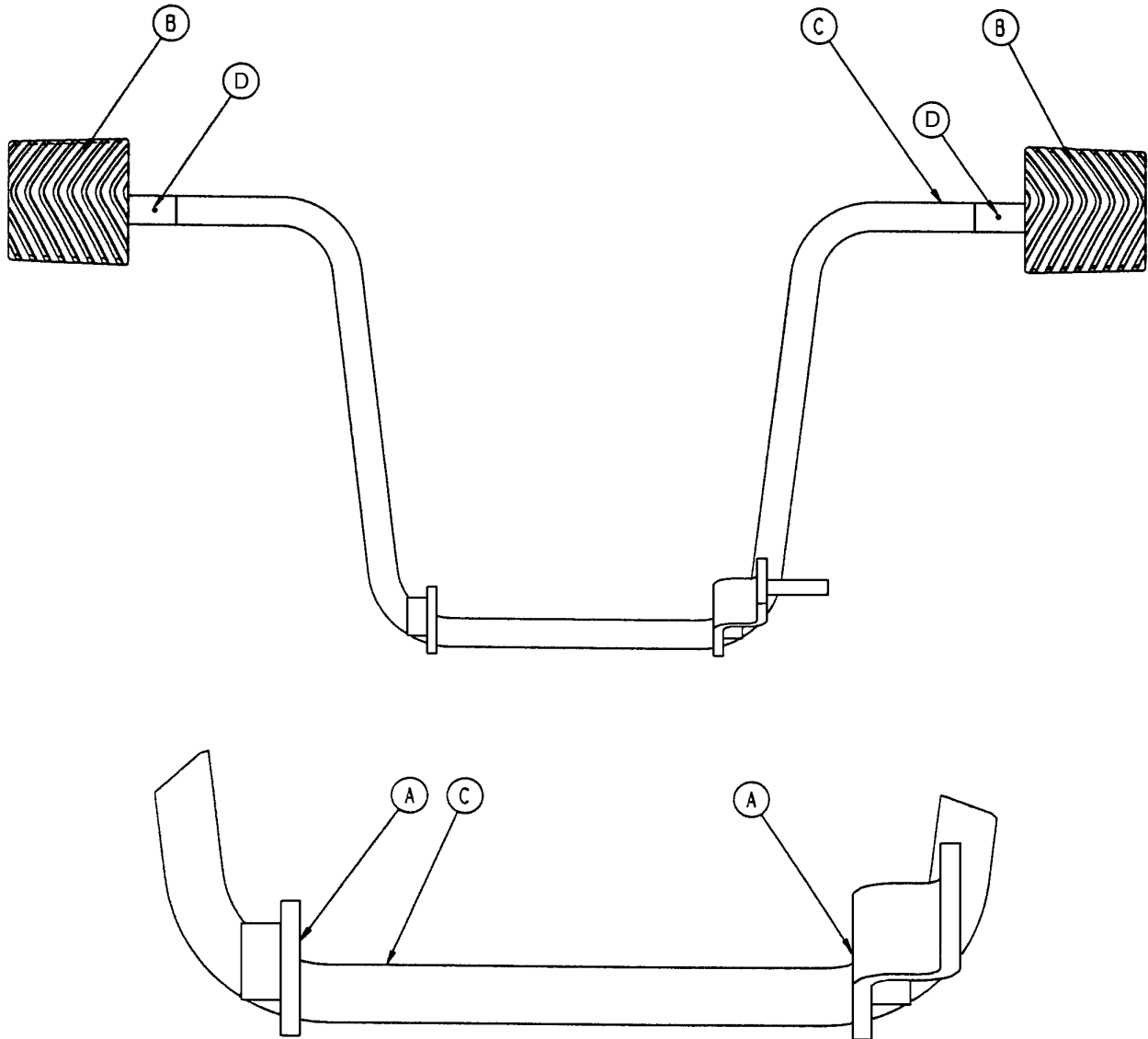
# 715-201-213 Brake Cam Assembly

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Item	Part No.	Part Name	Qty.
A	8-21	Hex Nut	1
B	16-59	Soc. Hd. Shoulder Screw	1
C	715-201-173	Brake Connecting Link	1
D	715-301-221	Brake Cam	1

# Side Control Pump Pedal Assembly

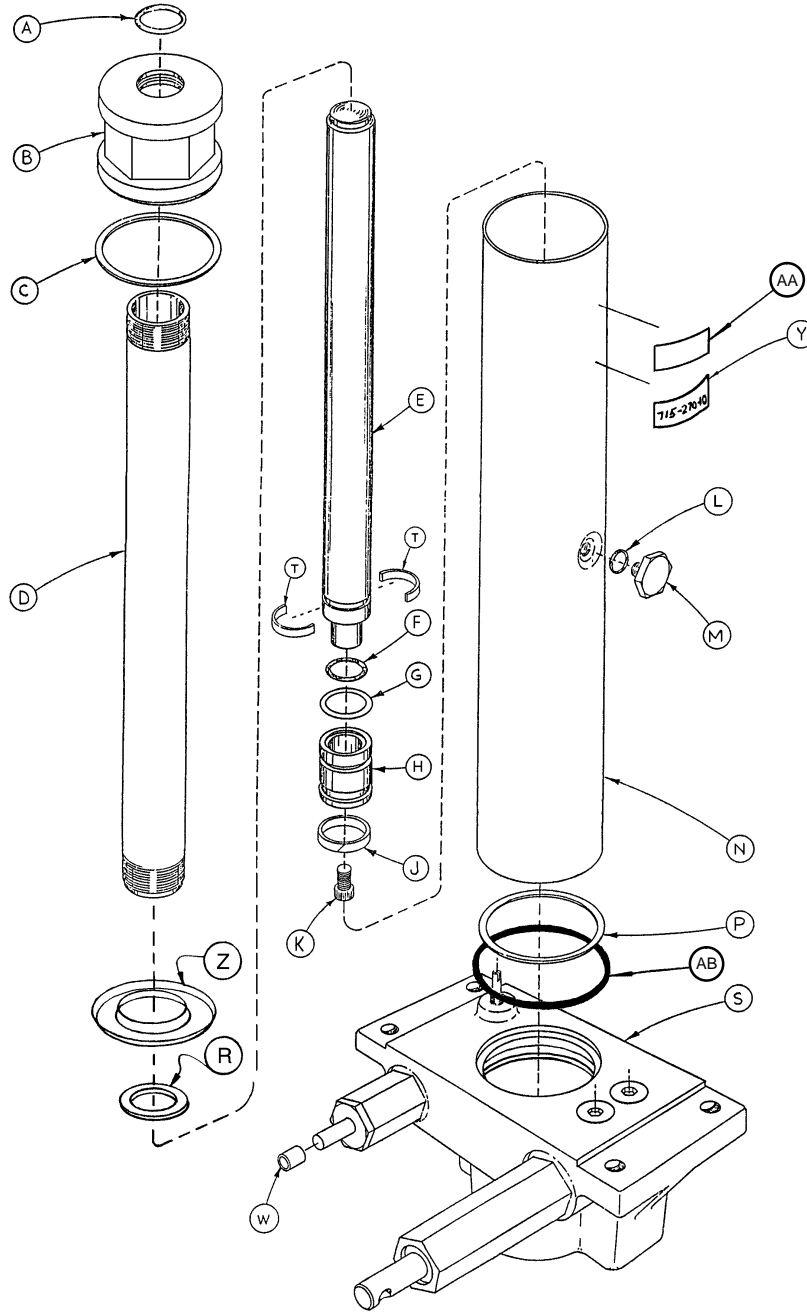


Item	Part No.	Part Name	Qty.
A	81-44	Bronze Bearing	2
B	715-201-126	Slip-On Pedal Pad	2
C	715-201-83	Pump Pedal Weldment	1
D	26-143	Groove Pin	2

# Notes

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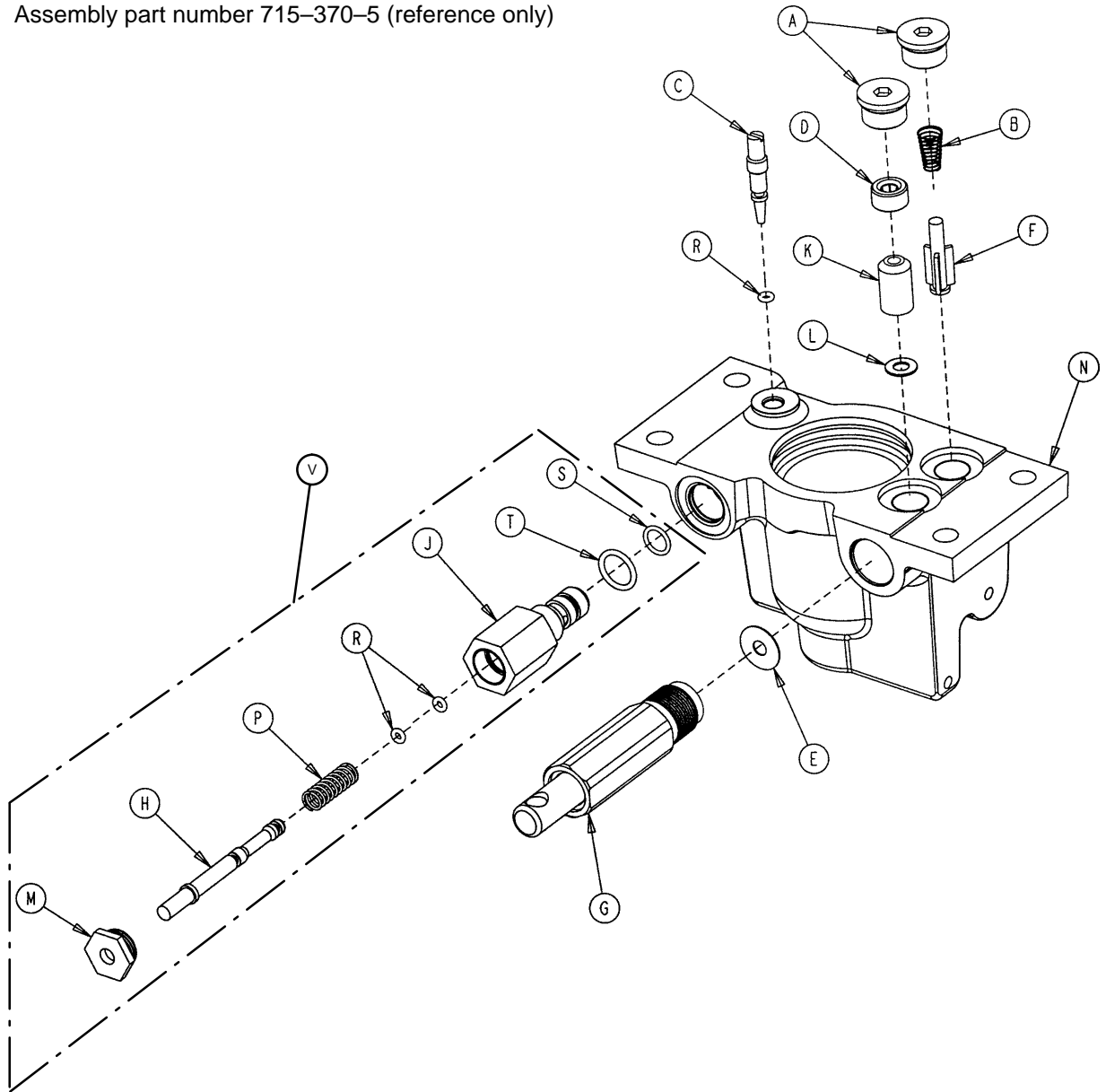
# 715-270-10 Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	O-Ring	1	M	388-1-38	Plug	1
B	715-1-340	Cap Assembly	1	N	715-1-422	Reservoir	1
C	390-1-243	Gasket	1	P	390-1-244	Gasket	1
D	715-1-323	Actuator Cylinder	1	R	390-1-238	Gasket, Actuator	1
E	715-1-325	Actuator	1	S	(page 29)	Jack Base Assembly	1
F	45-14	O-Ring	1	T	390-2-139	Retaining Collar	2
G	926-20-161	Parker Packing	1	W	715-1-333	Rel. Valve Stop Sleeve	1
H	715-1-331	Piston End	1	Y	715-270-11	Label	1
J	926-20-162	Wear Ring	1	Z	715-1-320	Jack Screen	1
K	4-14	Soc. Hd. Cap Screw	1	AA	921-1-252	Serial No. Label	1
L	45-110	O-Ring	1	AB	45-978	O-Ring	1

# Jack Base Assembly

Assembly part number 715-370-5 (reference only)

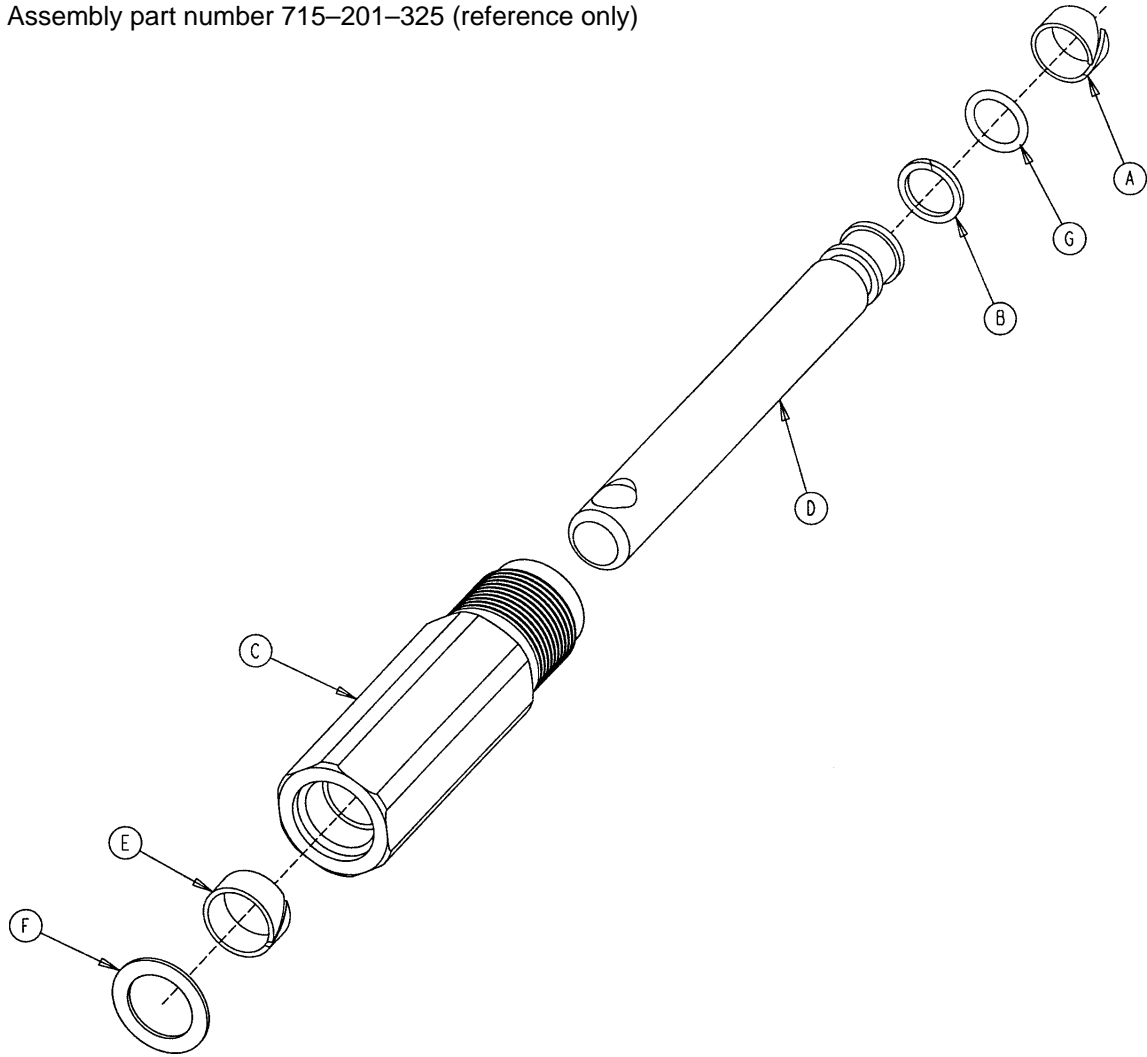


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	48-147	Base Plug	2	K	926-20-153	Check Valve	1
B	390-2-134	Conical Comp. Spring	1	L	926-20-154	Seal	1
C	715-1-307	Needle Valve	1	M	1210-170-13	Base Plug	1
D	715-1-309	Valve Plug	1	N	1210-270-12	Jack Base	1
E	715-1-329	Pump Seal	1	P	38-311	Compression Spring	1
F	715-1-341	Poppet	1	R	45-6	O-Ring	3
G	(page 29.1)	Pump Piston Assembly	1	S	45-966	O-Ring	1
H	715-270-1	Pin	1	T	45-967	O-Ring	1
J	715-270-2	Pin Housing	1	V	715-270-100	Valve Assembly	1



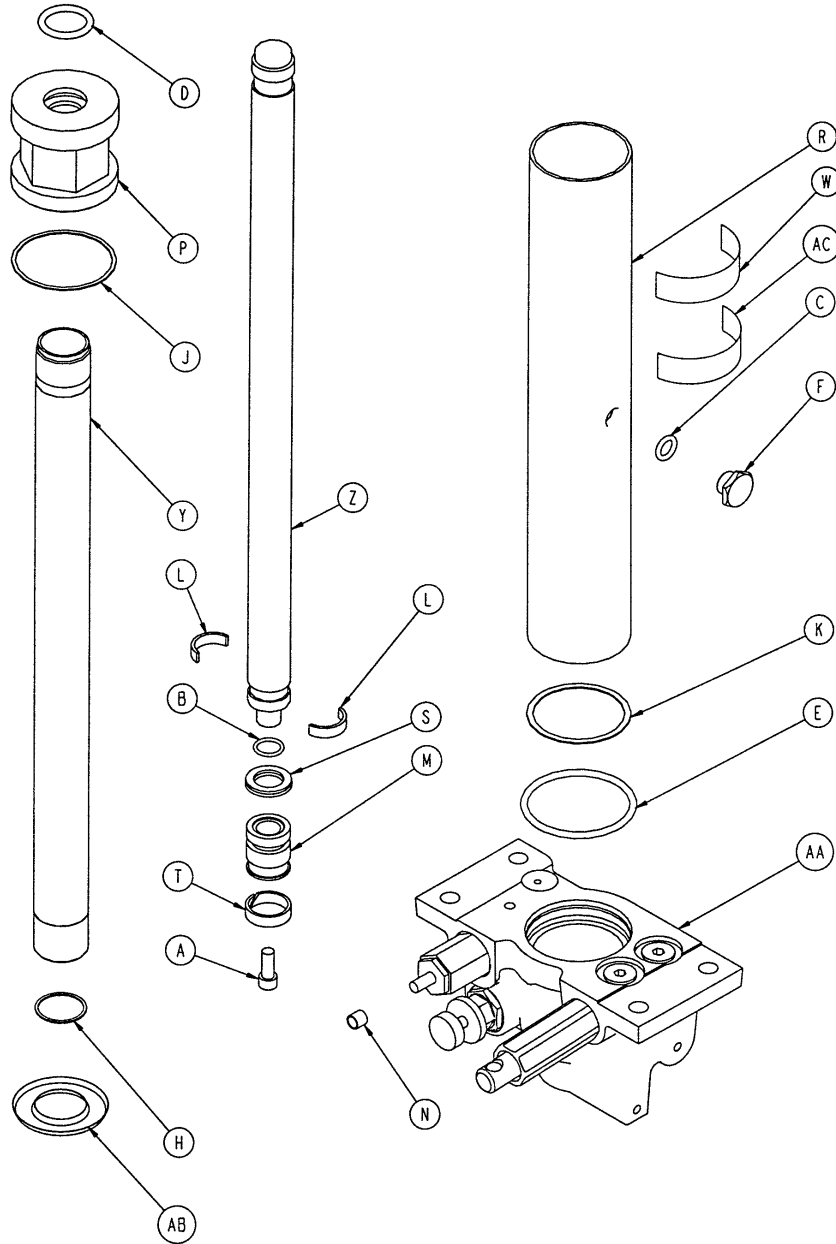
# 715-100-425 Jack Pump Piston Assembly

Assembly part number 715-201-325 (reference only)



Item	Part No.	Part Name	Qty.
A	715-1-328	Piston Wear Ring	1
B	715-1-400	O-Ring Back Up	1
C	715-200-316	Pump Cylinder	1
D	715-201-318	Pump Piston	1
E	715-201-327	Cylinder Wear Ring	1
F	14-50	Bearing Retainer	1
G	45-110	O-Ring	1
	715-1-329	Pump Seal (not shown)	1

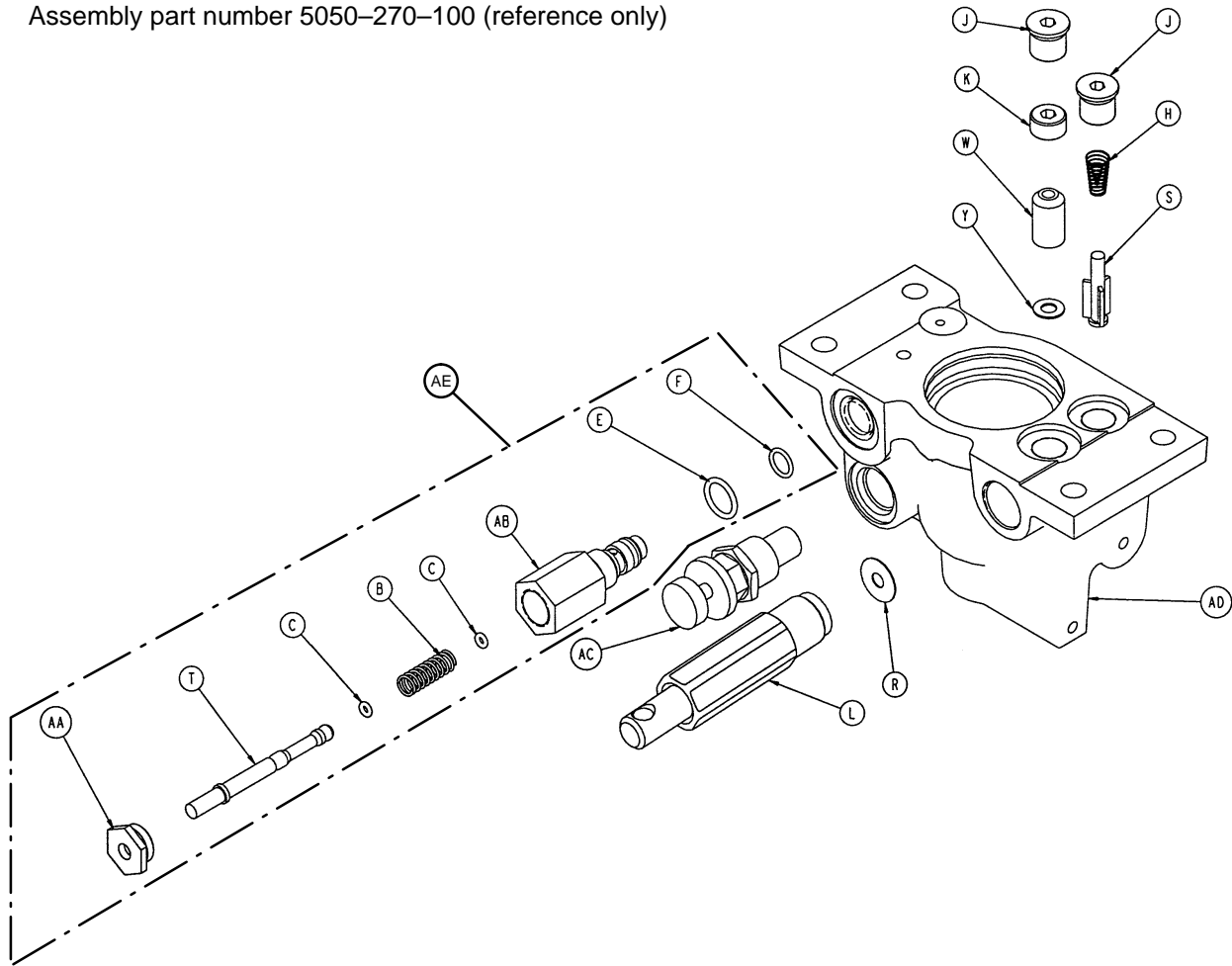
# 715-270-210 Constant Flow Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	4-14	Soc. Hd. Cap Screw	1	N	715-1-333	Rel. Rod Stop Sleeve	1
B	45-14	O-Ring	1	P	715-1-340	Jack Cap Assembly	1
C	45-110	O-Ring	1	R	715-1-422	Reservoir	1
D	45-904	O-Ring	1	S	926-20-161	Parker Packing	1
E	45-978	O-Ring	1	T	926-20-162	Wear Ring	1
F	388-1-38	Plug	1	W	715-270-11	Label	1
H	390-1-238	Actuator Gasket	1	Y	715-1-323	Actuator Cylinder	1
J	390-1-243	Gasket	1	Z	715-1-325	Actuator	1
K	390-1-244	Base Gasket	1	AA	(page 29.3)	Jack Base Ass'y	1
L	390-2-139	Retaining Ring	2	AB	715-1-320	Jack Screen	1
M	715-1-331	Piston End	1	AC	921-1-252	Serial Number Label	1

# Constant Flow Jack Base Assembly

Assembly part number 5050-270-100 (reference only)



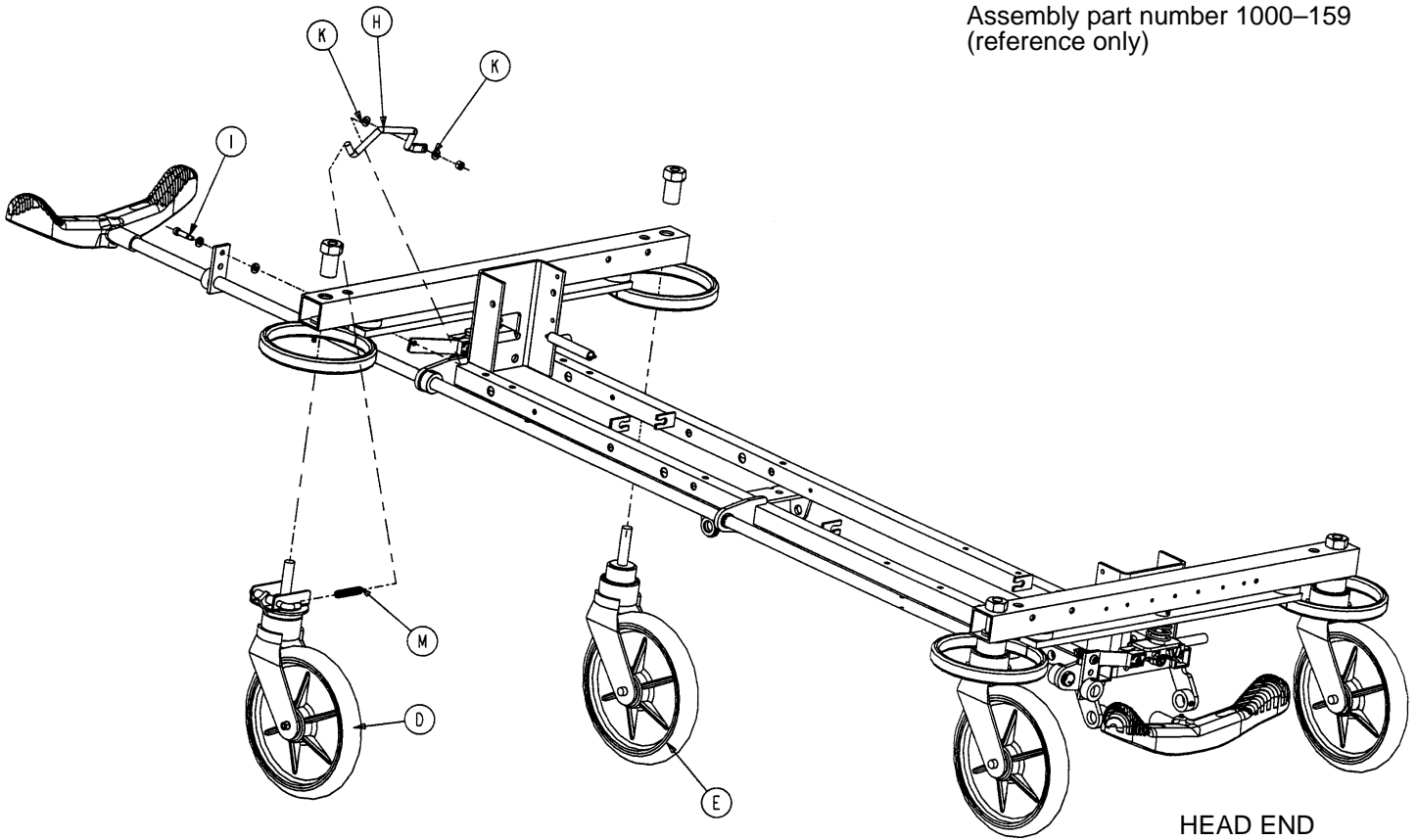
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	38-311	Compression Spring	1	S	715-1-341	Poppet	1
C	45-6	O-Ring	2	T	715-270-1	Pin	1
E	45-966	O-Ring	1	W	926-20-153	Check Valve	1
F	45-967	O-Ring	1	Y	926-20-154	Seal	1
H	390-2-134	Conical Comp. Spring	1	AA	1210-70-13	Base Plug	1
J	48-147	Base Plug	2	AB	2025-75-87	Pin Housing	1
K	715-1-309	Valve Plug	1	AC	5050-70-50	Adj. P.C. Valve Cartridge	1
L	(page 29.1)	Pump Piston Assembly	1	AD	5050-370-110	Jack Base	1
R	715-1-329	Pump Seal	1	AE	715-270-100	Relief Valve Assembly	1

# Notes

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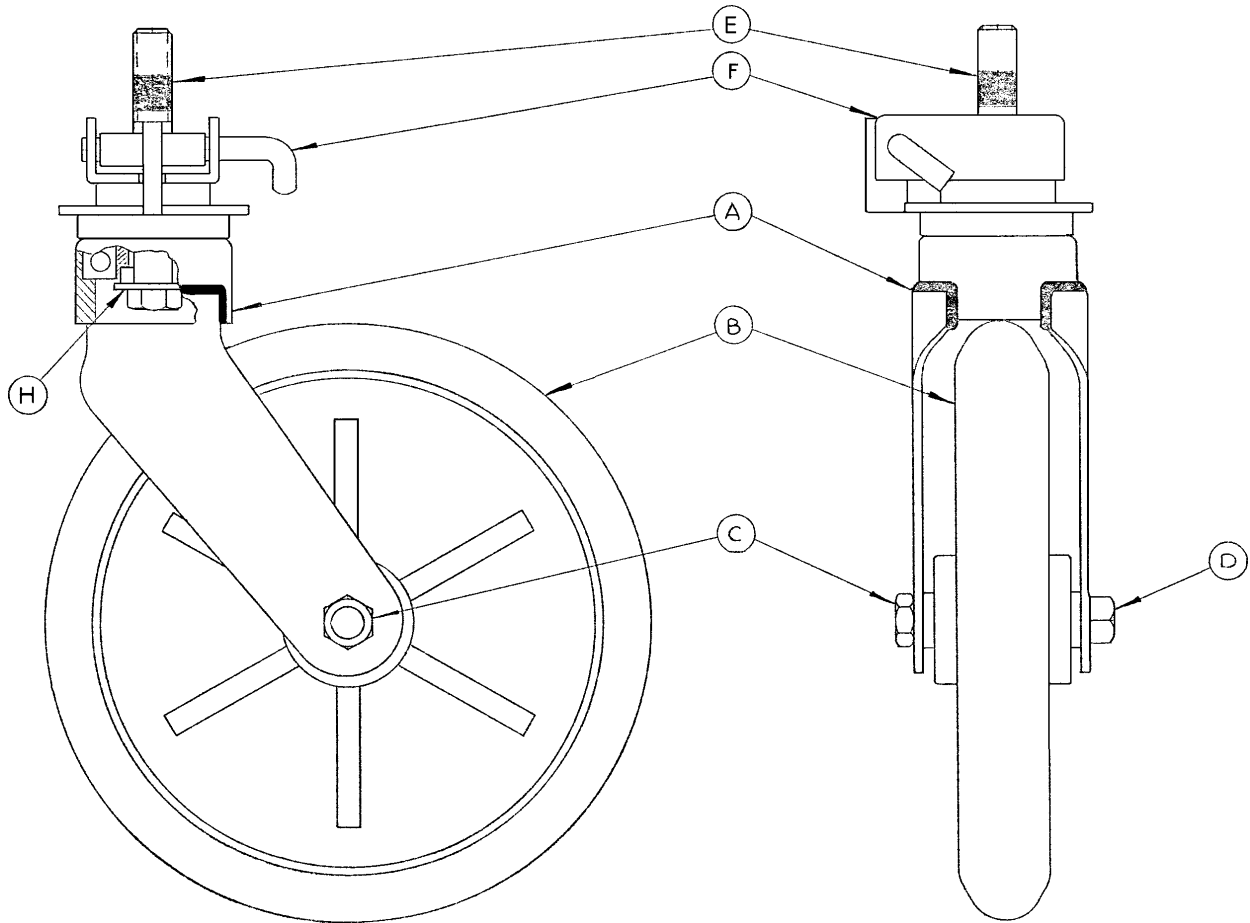
# Base Assembly w/Steerlock Caster Option

Assembly part number 1000-159  
(reference only)



Item	Part No.	Part Name	Qty.
D	(page 31)	Steer Caster Assembly	1
E	(page 32)	Caster Assembly	3
H	1000-210-62	Steer Lock Linkage Bar	1
I	8-21	Shoulder Bolt	1
K	14-2	Washer	2
M	38-211	Spring	1

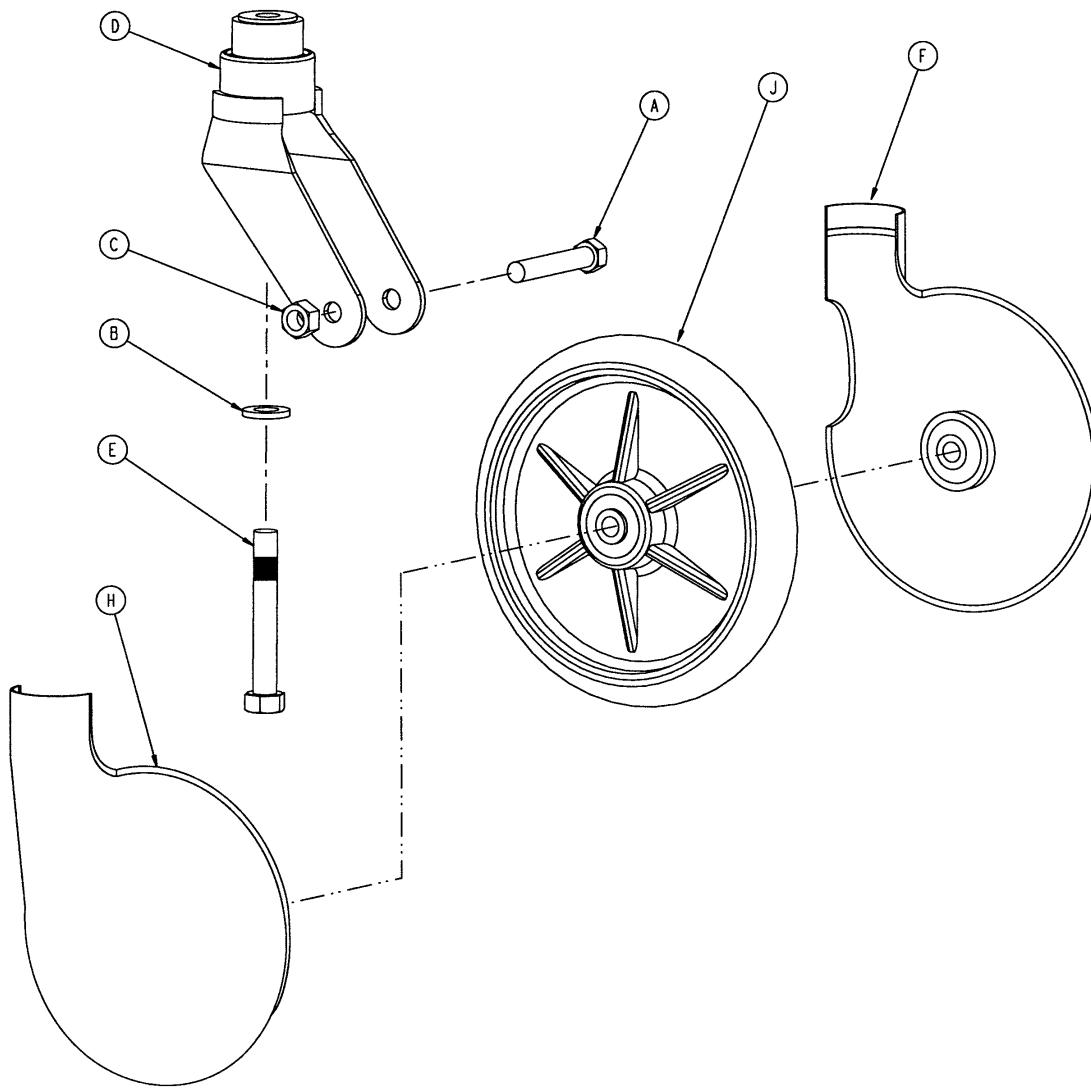
# 715-269-100 Caster Assembly w/Steerlock



Assembly part number 715-2-21 (reference only)

Item	Part No.	Part Name	Qty.
A	700-10-50	Steer Lock Caster Weldment	1
B	715-2-25	Caster Wheel	1
C	16-60	Hex Nut	1
D	3-99	Hex Bolt	1
E	715-3-96	Hex Bolt	1
F	1000-59-10	Latch Assembly	1
H	11-310	Flat Washer	1

# Standard Caster Assembly



Item	Part No.	Part Name	Qty.
A	3-99	Hex Hd. Cap Screw	1
B	11-310	Washer	1
C	16-60	Hex Nut	1
D	715-2-16	Horn Assembly	1
E	715-3-96	Hex Hd. Cap Screw	1
F	715-1-265	Wheel Cover, Right	1
H	715-1-266	Wheel Cover, Left	1
J	715-2-25	Wheel	1
	715-1-158	Caster Nut (not shown)	1

p/n 715-259-400 – Kit to replace 4 standard caster assemblies with hardware – no caster covers.

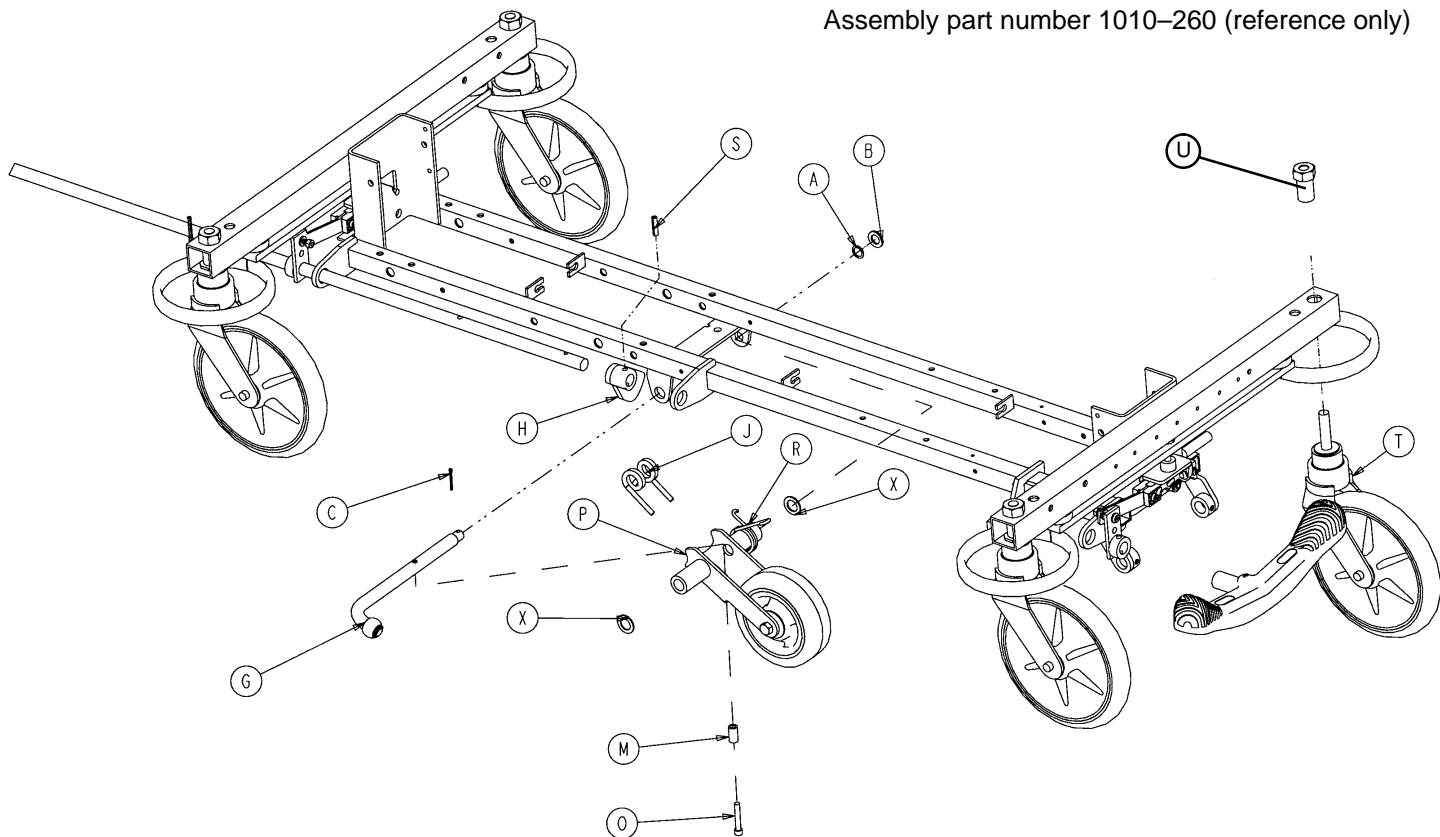
p/n 715-269-400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with hardware – no caster covers.

p/n 715-259-100 – Kit to replace 1 standard caster assembly with hardware – no caster covers.

p/n 1010-56-200 – Kit to replace both caster covers on all four wheels.

# Base Assembly w/Fifth Wheel Option

Assembly part number 1010-260 (reference only)

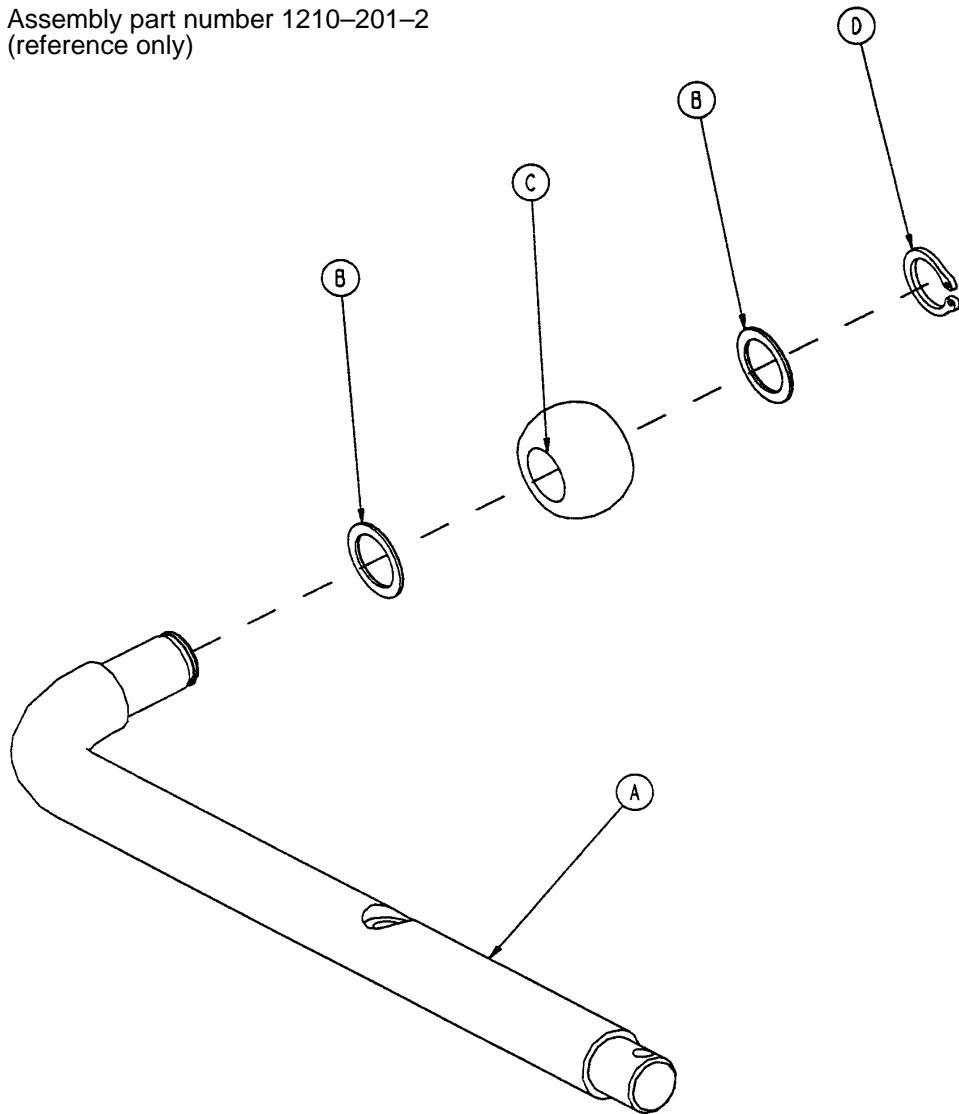


Item	Part No.	Part Name	Qty.
A	14-79	Nylon Washer	1
B	11-13	Washer	1
C	27-16	Cotter Pin	1
G	(page 34)	Pivot Rod Assembly	1
H	1210-1-145	Cam	1
J	1210-1-148	Torsion Spring	1
M	1210-201-149	Spring Spacer	1
O	4-10	Bolt	1
P	(page 35)	Wheel Arm Assembly	1
R	1210-1-146	Torsion Spring	1
S	26-35	Roll Pin	1
T	(page 32)	Caster Assembly	4
U	715-1-158	Caster Nut	4
X	14-80	Nylon Washer	2



# Pivot Rod Assembly

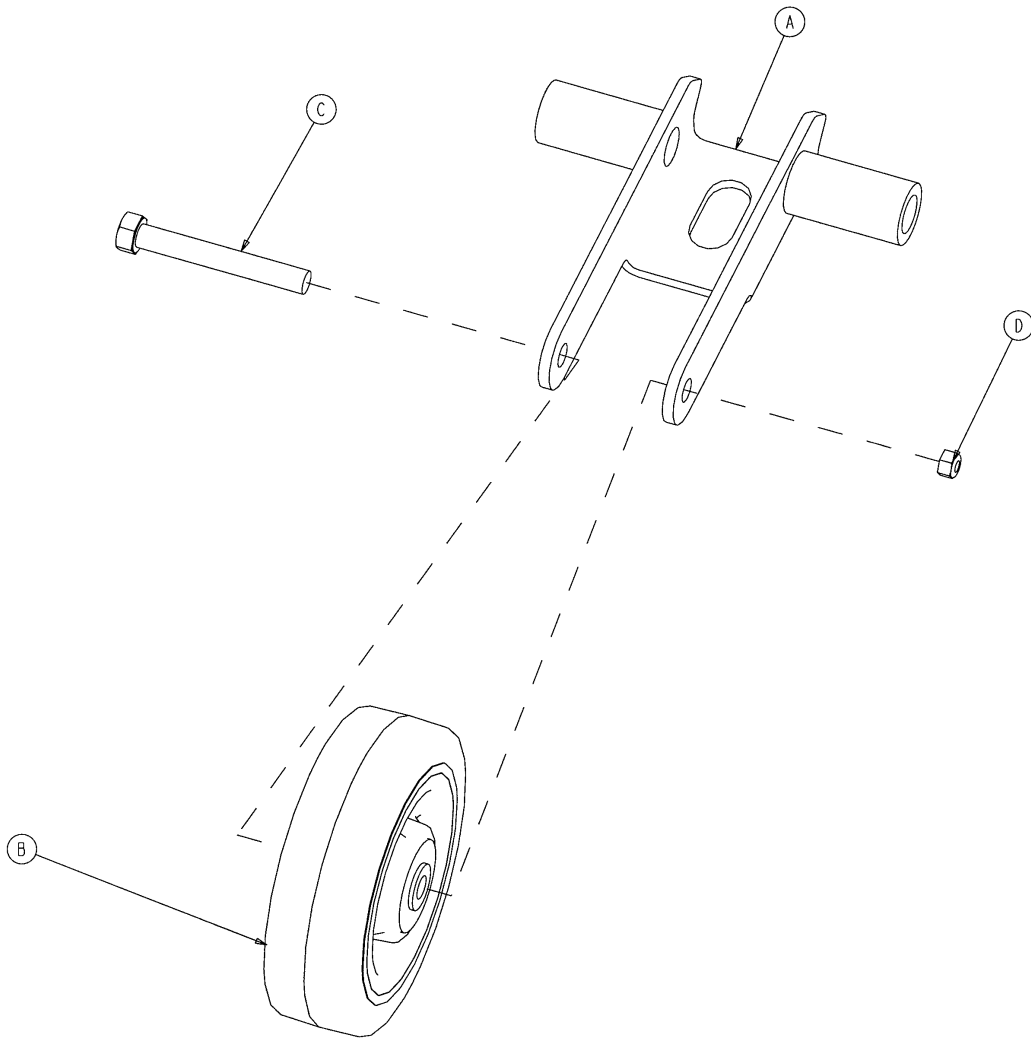
Assembly part number 1210-201-2  
(reference only)



Item	Part No.	Part Name	Qty.
A	1210-1-143	Pivot Rod	1
B	14-79	Nylon Washer	2
C	1210-1-144	Roller	1
D	28-131	Snap Ring	1
E	27-16	Cotter Pin	1

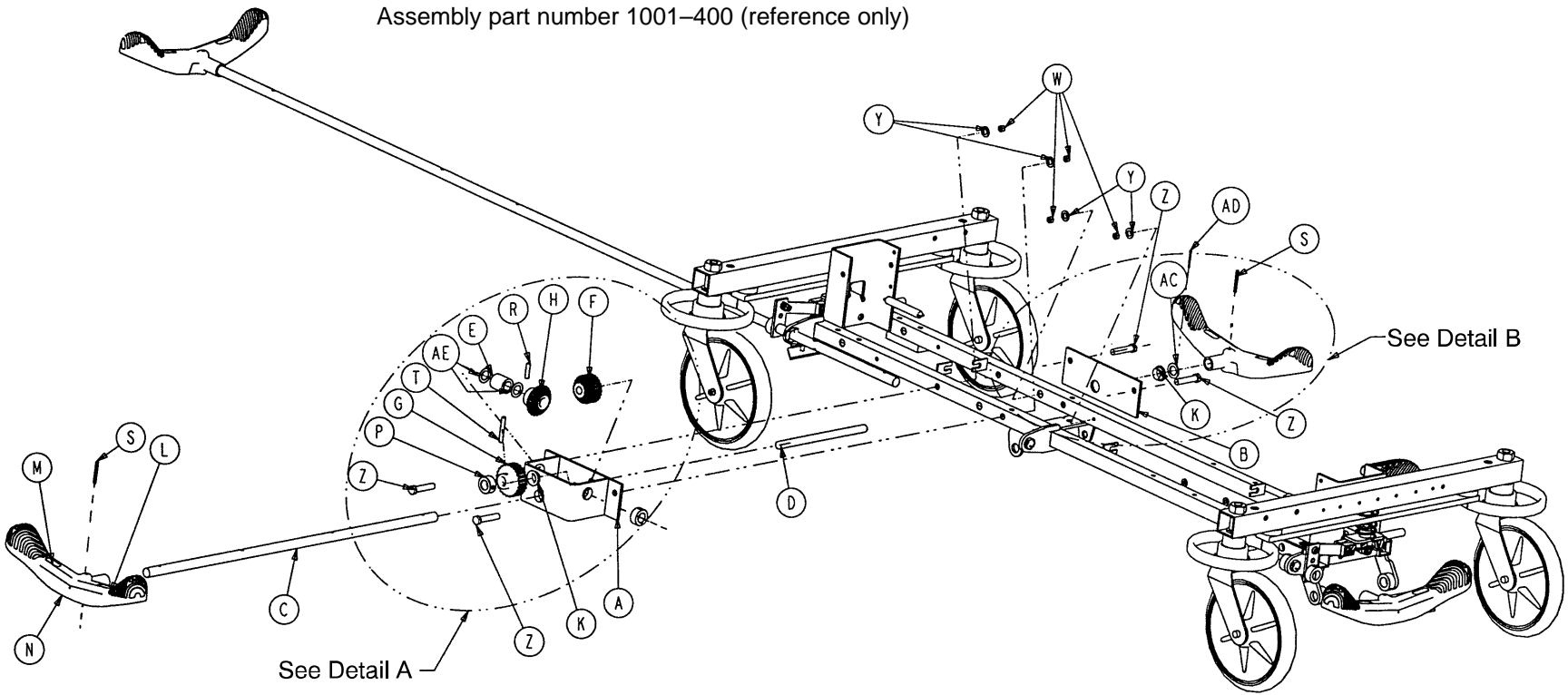
# 715-201-125 Wheel Arm Assembly

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Item	Part No.	Part Name	Qty.
A	1210-201-553	Wheel Arm	1
B	1210-1-147	Fifth Wheel	1
C	3-31	Hex Hd. Cap Screw	1
D	16-12	Nylock Nut	1

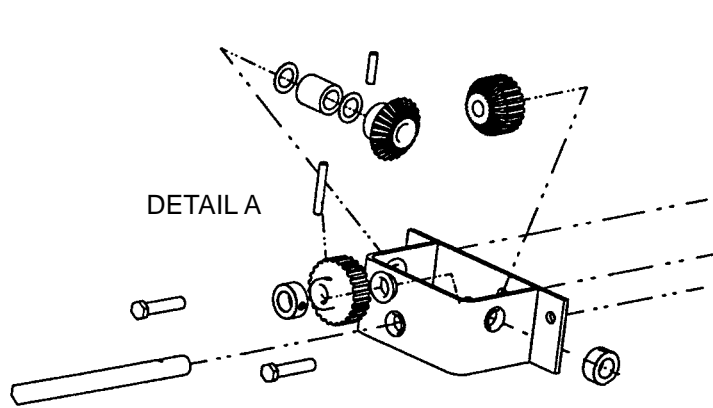
Assembly part number 1001-400 (reference only)



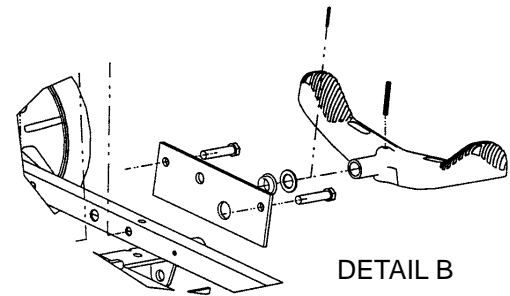
See Detail A

See Detail B

36



DETAIL A



DETAIL B

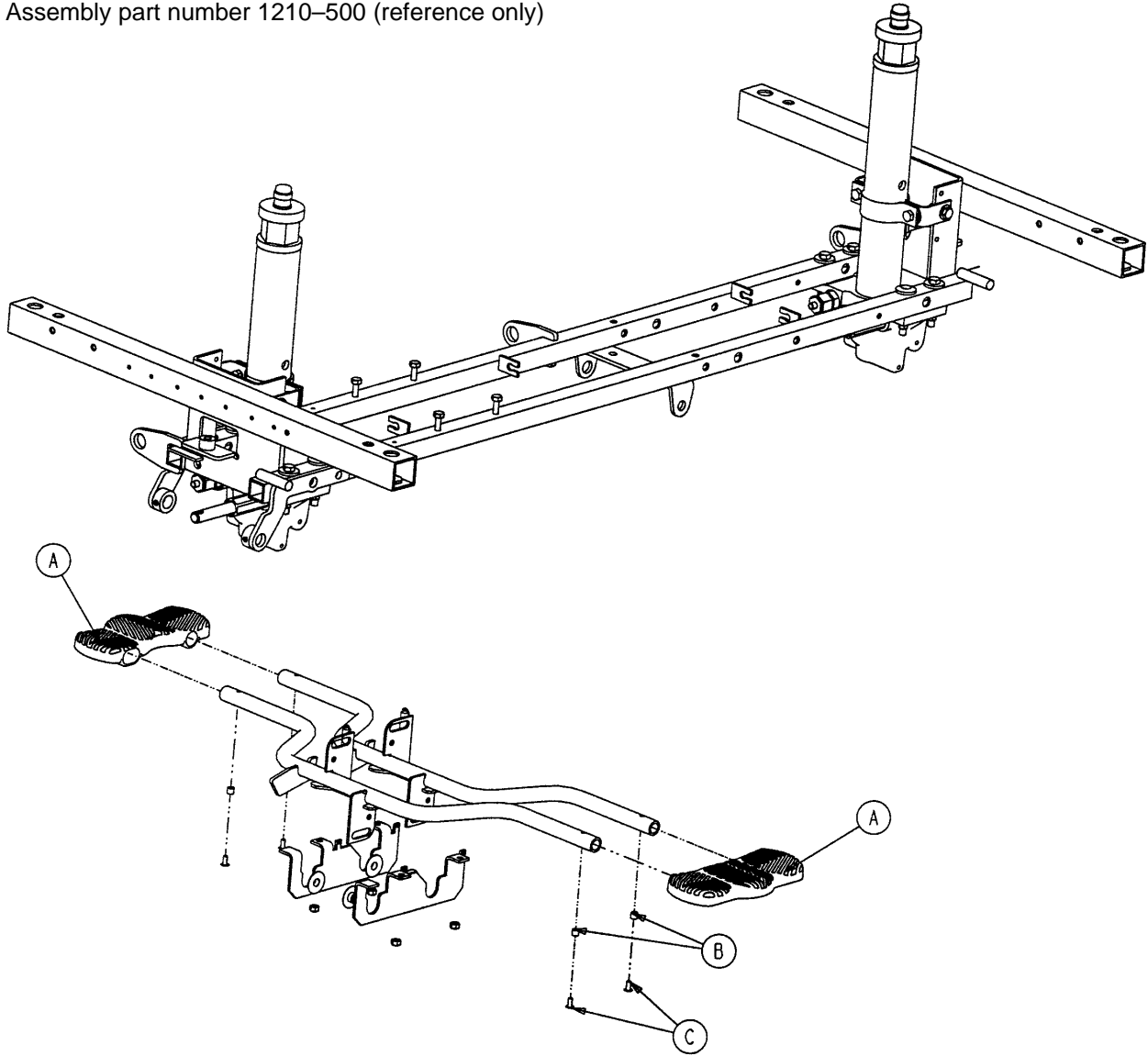
# Optional Side Control Brake Assembly

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Item	Part No.	Part Name	Qty.
A	1210-301-400	Gear Box Weldment	1
B	1210-301-412	Support	1
C	1210-201-409	Side Control Brake/Steer Rod	1
D	1210-201-407	Pin	1
E	1210-301-406	Spacer	1
F	1210-301-405	Miter/Spur Gear	1
G	1210-301-404	Spur Gear	1
H	1210-301-403	Miter Gear	1
K	1210-201-401	Flange Bearing	5
L	1210-201-336	Steer Label	2
M	1210-201-335	Brake Label	2
N	1210-201-153	Butterfly "V" Pedal	2
P	42-20	Collar	1
R	26-265	Gear Dowel Pin	1
S	26-143	Pedal Dowel Pin	2
T	26-166	Groove Pin	1
W	16-35	Lock Nut	4
Y	11-4	Flat Washer	4
Z	3-45	Hex Hd. Cap Screw	4
AA	1210-201-341	Brake/Steer Label, Right*	1
AB	1210-201-342	Brake/Steer Label, Left*	1
AC	14-71	Washer	1
AD	27-16	Cotter Pin	1
AE	14-80	Washer	2

# Optional Uni-Lower Pedal Assembly

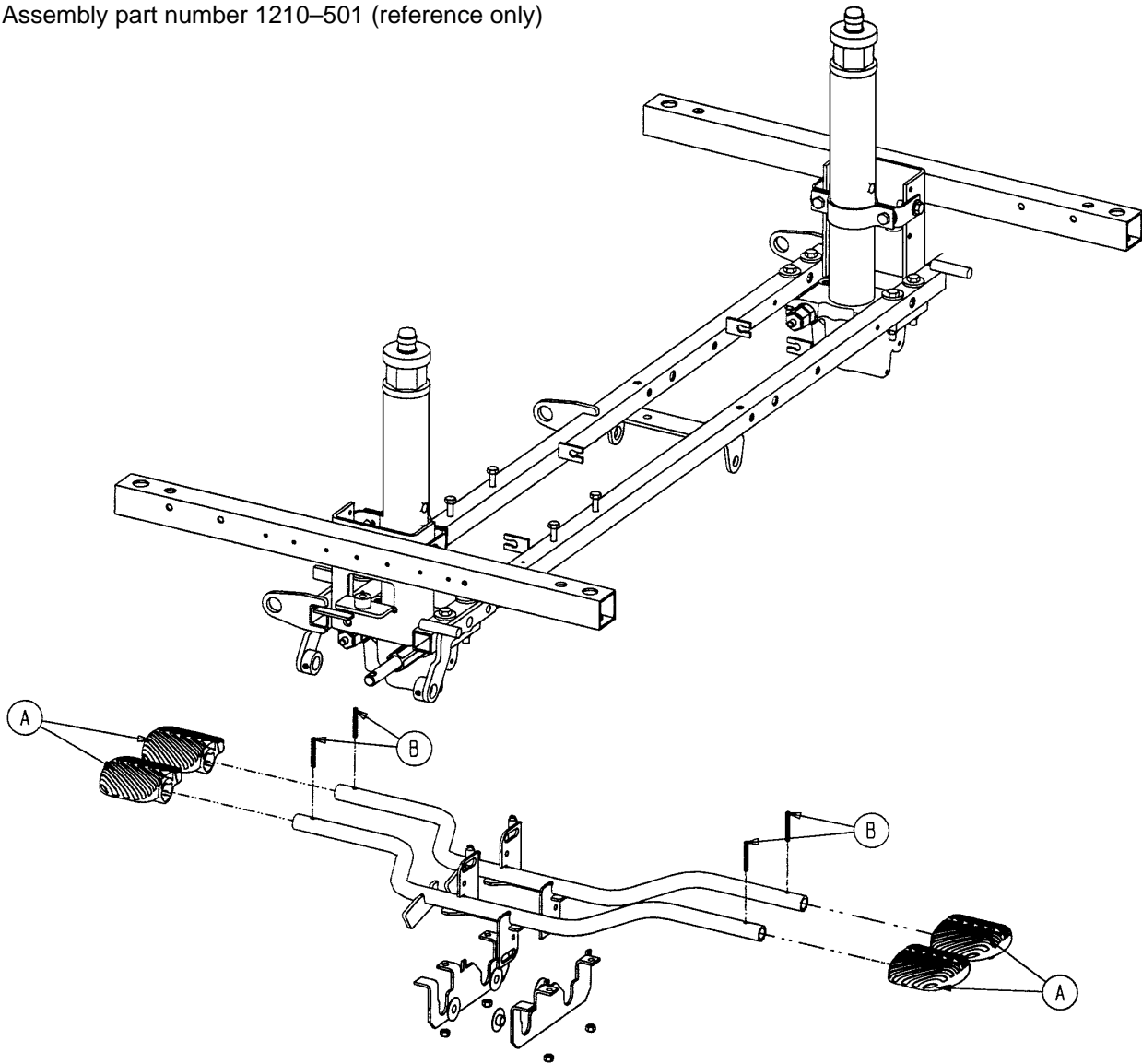
Assembly part number 1210-500 (reference only)



Item	Part No.	Part Name	Qty.
A	715-201-127	Uni-Lowering Pedal	2
B	715-1-333	Release Rod Stop Sleeve	4
C	25-50	Pop Rivet	4

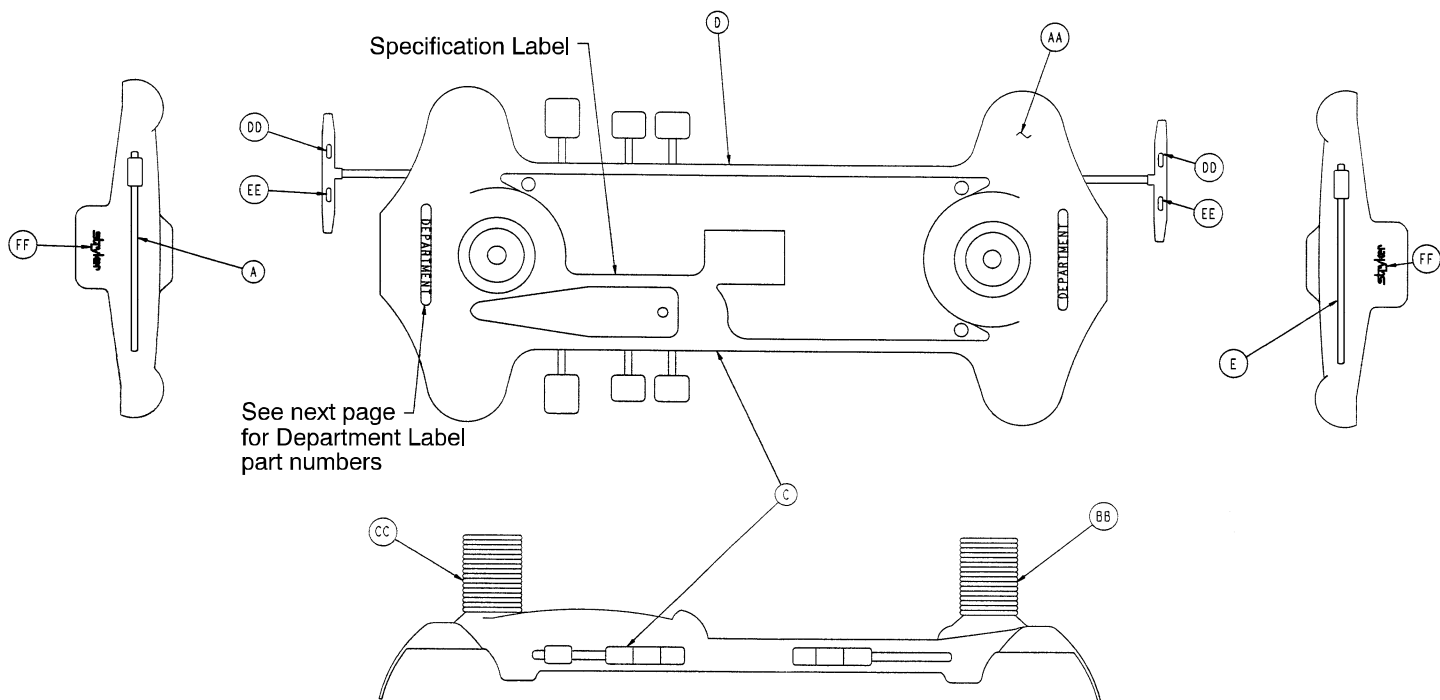
# Optional Dual Lowering Pedal Assembly

Assembly part number 1210-501 (reference only)



Item	Part No.	Part Name	Qty.
A	715-201-126	Pump Pedal	4
B	26-143	Groove Pin	4

# Side Control Base Labeling Assembly



Item	Part No.	Part Name	Qty.
AA	1001-200-1	Base Hood	1
BB	715-1-134	Bellows	1
CC	715-1-95	Bellows	1
DD	1210-201-335	Red Brake Label	2
EE	1210-201-336	Green Steer Label	2
FF	946-201-60	Stryker Logo Label	4

Color Set Part Number	Item A Control Label, Head End	Item B Control Label, Right	Item C Control Label, Left	Litter Bumper Strip	Item E Control Label, Head End
RED 1001-700-110	1001-700-113	1001-700-211	1001-700-212	1010-700-15	1001-700-114
PURPLE 1001-700-120	1001-700-123	1001-700-221	1001-700-222	1010-700-25	1001-700-124
GREEN 1001-700-130	1001-700-133	1001-700-231	1001-700-232	1010-700-35	1001-700-134
GRAY 1001-700-140	1001-700-143	1001-700-241	1001-700-242	1010-700-45	1001-700-144
TEAL 1001-700-150	1001-700-153	1001-700-251	1001-700-252	1010-700-55	1001-700-154
PINK 1001-700-160	1001-700-163	1001-700-261	1001-700-262	1010-700-65	1001-700-164
BLUE 1001-700-170	1001-700-173	1001-700-271	1001-700-272	1010-700-75	1001-700-174

# Department Labels

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<b>Department</b>	<b>Label Part Number</b>
Emergency	1010-900-215
PACU	1010-900-220
Transport	1010-900-225
Surgery	1010-900-230
Extended Stay	1010-900-235
Maternity	1010-900-240
Endoscopy	1010-900-245
Radiology	1010-900-250
Nuclear Medicine	1010-900-255
Ambulatory Surgery	1010-900-260
G.I. Lab	1010-900-265
Cath. Lab	1010-900-270
Same Day Surgery	1010-900-275
Cardio.	1010-900-280
Ultrasound	1010-900-285

**NOTE**

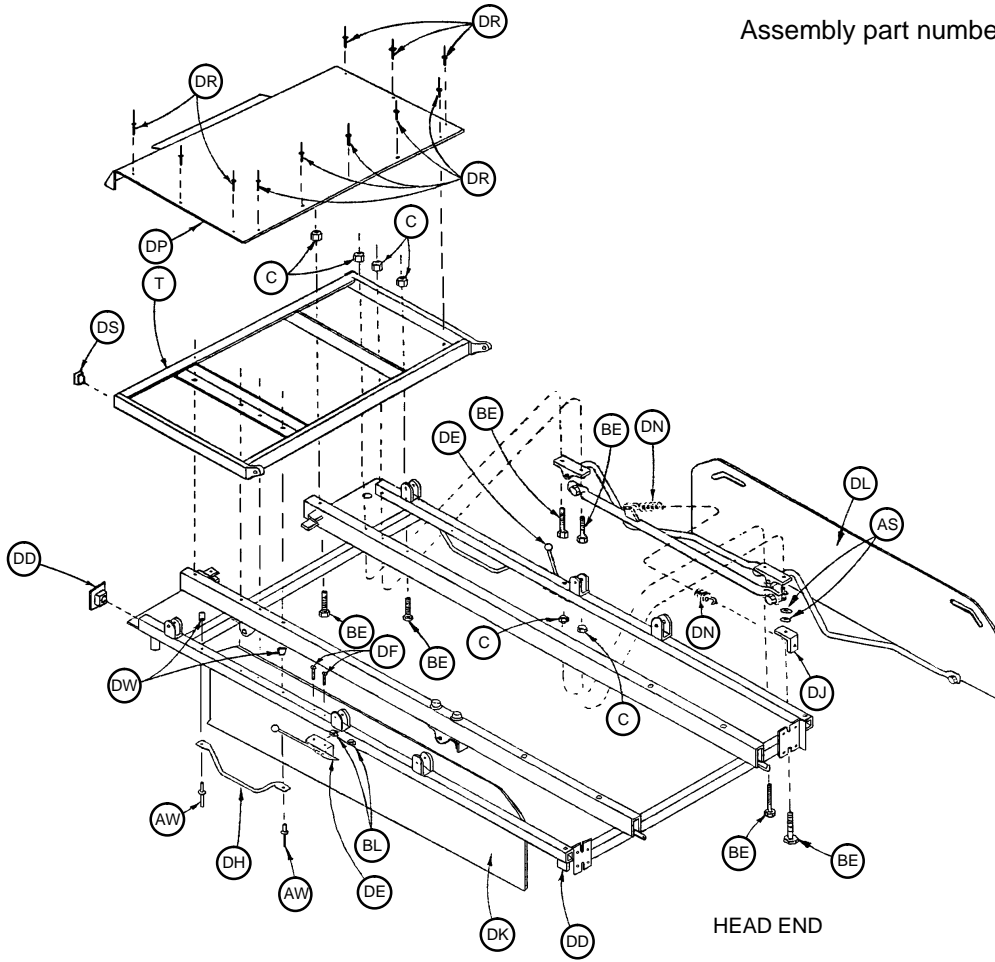
All department labels are quantity of two.



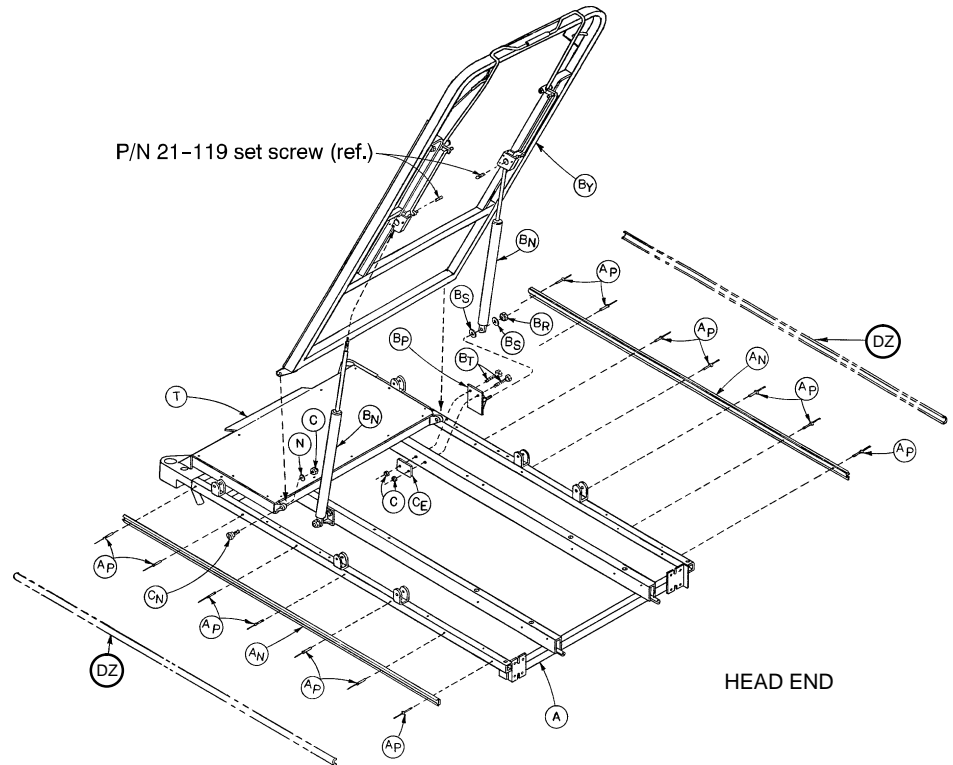


# Litter Assembly

Assembly part number 1060-1-210 (reference only)



HEAD END



HEAD END

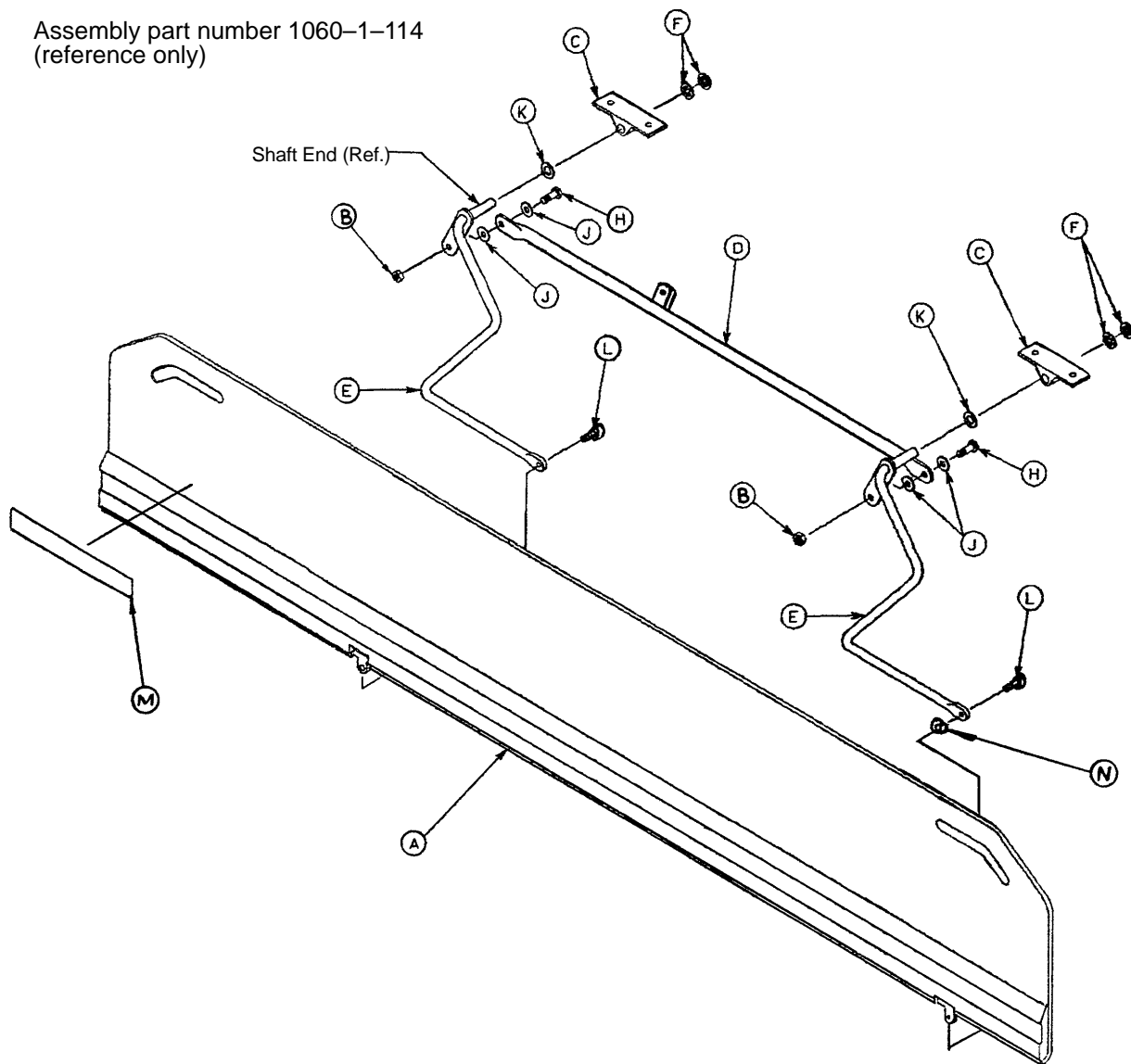


# Litter Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1060-1-245	Frame Weldment	1	BK	1010-1-35	Handle Rest	2
B	721-26-69	Upright Sleeve	6	BL	16-3	Fiberlock Hex Nut	4
C	16-28	Nylock Hex Nut	32	BN	1010-31-77	Gas Cylinder	2
D	(page 56)	Handle Ass'y	2	BP	1010-31-31	Cylinder Mount	2
E	1010-26-80	Lock Pivot Ass'y, Rt.	1	BR	16-35	Nylock Hex Nut	2
F	1010-26-81	Lock Pivot Ass'y, Lt.	1	BS	14-75	Flat Washer	4
H	(page 57)	Siderail Ass'y, Rt.	1	BT	3-78	Hex Hd. Cap Screw	4
J	(page 57)	Siderail Ass'y, Lt.	1	BW	4-161	H. Soc. B. Hd. Cap Scr.	4
K	26-12	Roll Pin	2	BY	(page 55)	Pneu. Fowler Ass'y	1
L	721-26-66	Pivot Screw	10	BZ	37-49	Rect. Hole Plug	2
M	4-136	But. Hd. Cap Screw	10	CA	1060-1-23	Counterweight	2
P	4-135	But. Hd. Cap Screw	4	CB	(page 49)	Foot Pan Ass'y, Rt.	1
R	38-220	Compression Spring	2	CC	(page 50)	Foot Pan Ass'y, Lt.	1
S	(page 53)	Jack Supt. & Trend. Lim.	1	CD	24-40	T-Knob	2
T	1060-1-57	Midsection Weldmt.	14	CE	1060-1-109	Backing Plate	2
W	1010-54-70	Socket Ass'y, Left	1	CF	1060-1-81	Ft. Supt., Mach'd, Rt.	1
Y	1010-54-71	Socket Ass'y, Right	1	CH	1060-1-83	Ft. Supt., Mach'd, Lt.	1
Z	1010-1-15	Cover, Head, Left	1	CJ	1060-1-106	Ft. Corner Sleeve, Rt.	1
AA	1010-1-16	Cover, Head, Right	1	CK	1060-1-104	Ft. Corner Sleeve, Lt.	1
AB	721-32-49	Bumper Roller	2	CL	1010-26-69	Lock Support	2
AC	1010-1-17	Roller Plate	2	CM	(page 51)	Foot Rest Ass'y	2
AD	8-24	Shoulder Bolt	2	CN	1010-32-60	Pivot Bolt	2
AE	1060-1-69	Support Tube Ass'y	1	CP	1001-259-11	I.V. Socket Ass'y	1
AF	46-1	Sq. Hd. Set Screw	1	CR	4-163	H. Soc. B. Hd. Cap Scr.	4
AH	938-1-401	Collar Assembly	2	CS	4-164	Soc. Hd. Cap Screw	4
AJ	721-32-107	Roller Sleeve	4	CT	4-21	Soc. Hd. Cap Screw	2
AK	721-32-108	Support Roller	4	CW	4-54	Soc. Hd. Cap Screw	10
AL	3-76	Hex Hd. Cap Screw	4	CY	16-36	Hex Nylock Nut	14
AM	721-26-74	Lock Handle, Mach'd	2	CZ	3-92	Hex Hd. Cap Screw	4
AN	1060-1-18	Bumper Channel	2	DB	11-3	Flat Washer	5
AP	25-38	Pop Rivet	14	DD	37-10	Square Hole Plug	6
AR	21-104	Set Screw	2	DE	(page 48)	Board Supt. Ass'y	2
AS	11-2	Flat Washer	4	DF	2-100	Pan Hd. Mach. Screw	4
AT	11-14	Flat Washer	8	DH	1010-32-92	Foley Bag Rack	2
AW	25-79	Pop Rivet	8	DJ	1010-24-25	Spring Retainer	2
AY	2-89	Rd. Hd. Mach. Screw	2	DK	(page 46)	Arm Bd. Assembly, Lt.	1
AZ	26-57	Roll Pin	4	DL	(page 47)	Arm Bd. Assembly, Rt.	1
BA	3-40	Hex Hd. Cap Screw	4	DN	38-218	Tension Spring	2
BB	1010-32-108	Roller Assembly	2	DP	1060-1-12	Midsection Skin	1
BC	1010-32-64	Carrier Tube, Std.	2	DR	25-105	Pop Rivet	11
BD	3-47	Hex Hd. Cap Screw	2	DS	1010-32-66	Rect. Hole Plug	2
BE	3-73	Hex Hd. Cap Screw	1	DT	1060-1-144	Weight Cover	2
BF	3-54	Hex Hd. Cap Screw	2	DW	37-74	Hole Plug	6
BH	919-30-28	Rack Guide	2	DY	1060-1-78	Steel Basin	1
BJ	44-29	Double-Sided Tape	6"	DZ	(page 40)	Litter Bumper (not shown)	2

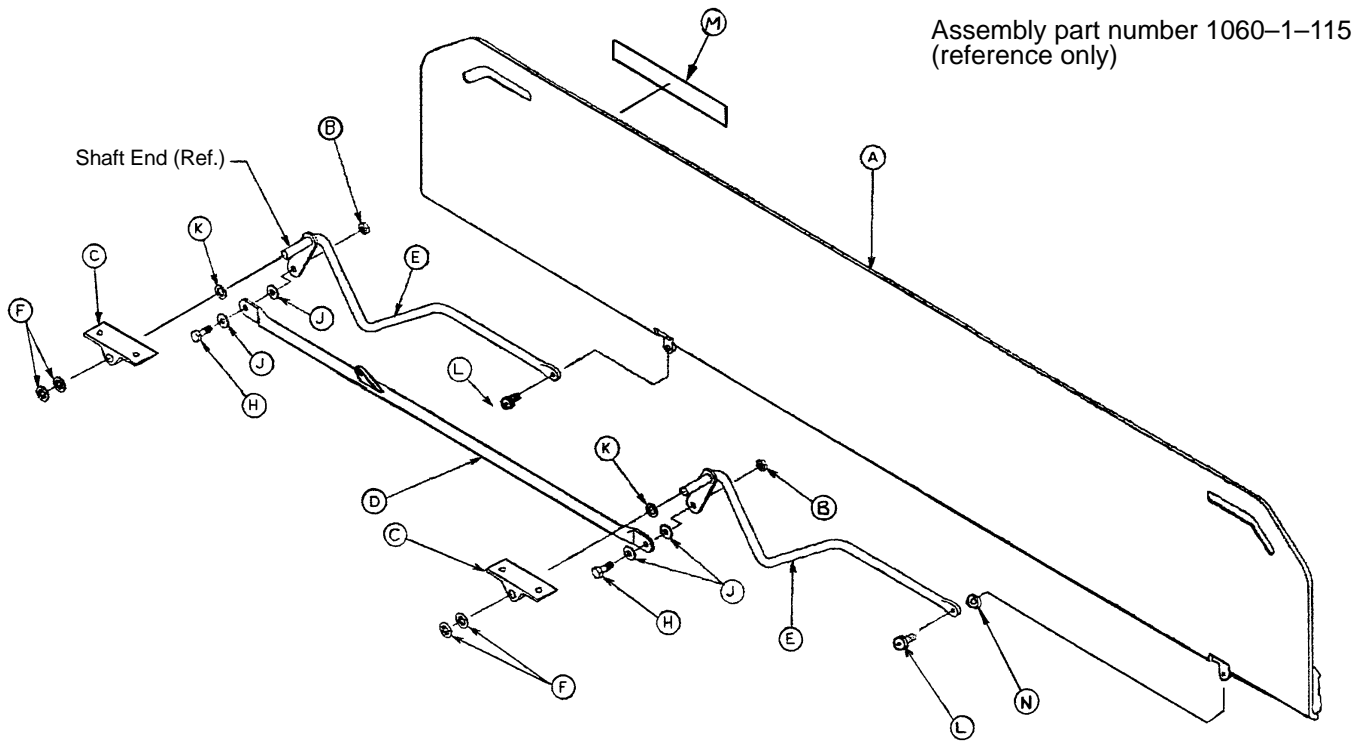
# Transfer System Assembly, Left

Assembly part number 1060-1-114  
(reference only)



Item	Part No.	Part Name	Qty.
A	1060-1-77	Arm Board Ass'y, Left	1
B	16-28	Nylock Hex Nut	2
C	1010-32-98	Pivot	2
D	1060-1-74	Connecting Link Ass'y	1
E	1010-32-94	Pivot Arm Ass'y, Left	2
F	28-93	Retaining Ring	4
H	3-50	Hex Hd. Cap Screw	2
J	11-224	Nylon Flat Washer	4
K	14-21	Nylon Flat Washer	2
L	4-156	Soc. Hd. Cap Screw	2
M	721-24-46	Label	1
N	14-2	Washer	1

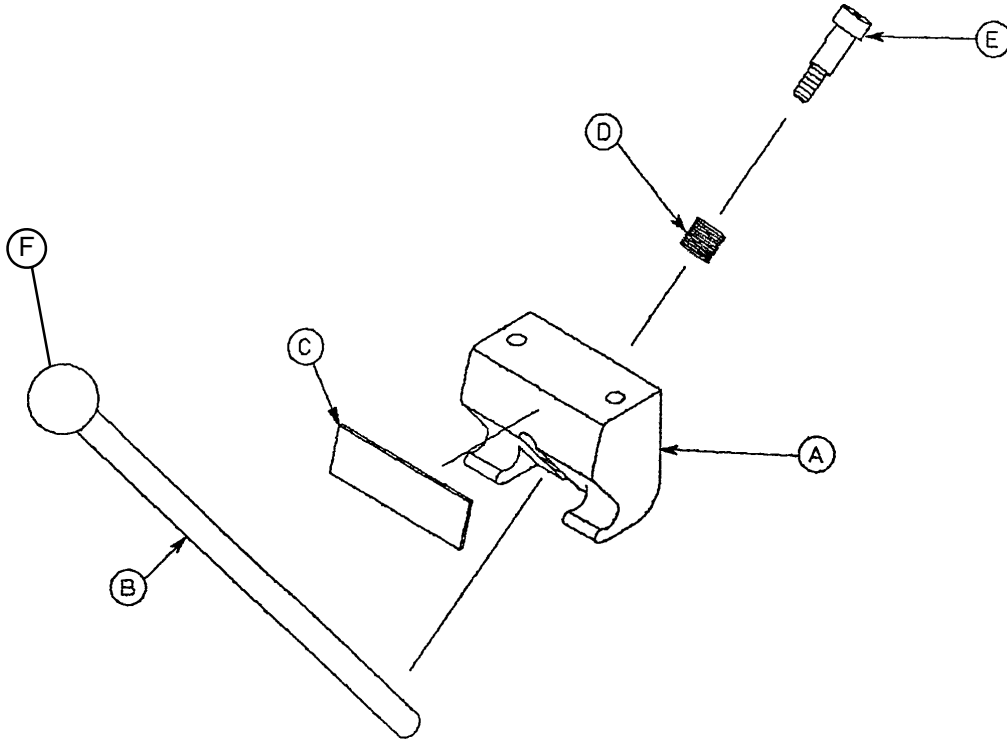
# Transfer System Assembly, Right



Item	Part No.	Part Name	Qty.
A	1060-1-76	Arm Board Ass'y, Right	1
B	16-28	Nylock Hex Nut	2
C	1010-32-98	Pivot	2
D	1060-1-74	Connecting Link Ass'y	1
E	1010-32-96	Pivot Arm Ass'y, Right	2
F	28-93	Retaining Ring	4
H	3-50	Hex Hd. Cap Screw	2
J	11-224	Nylon Flat Washer	4
K	14-21	Nylon Flat Washer	2
L	4-156	Soc. Hd. Cap Screw	2
M	721-24-46	Label	1
N	14-2	Washer	1

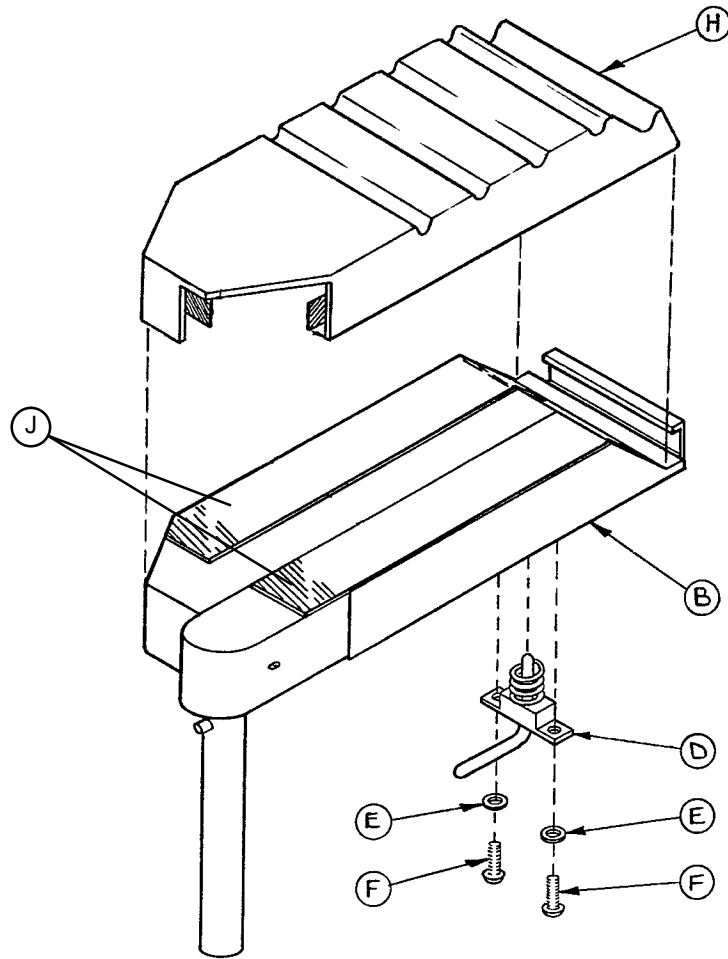
# 1010-24-30 Arm Board Support Assembly

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Item	Part No.	Part Name	Qty.
A	1010-24-15	Support Block	1
B	1010-24-16	Support Arm	1
C	1010-24-14	Warning Label	1
D	38-263	Spring	1
E	8-17	Shoulder Bolt	1
F	1010-26-46	Ball Knob	1

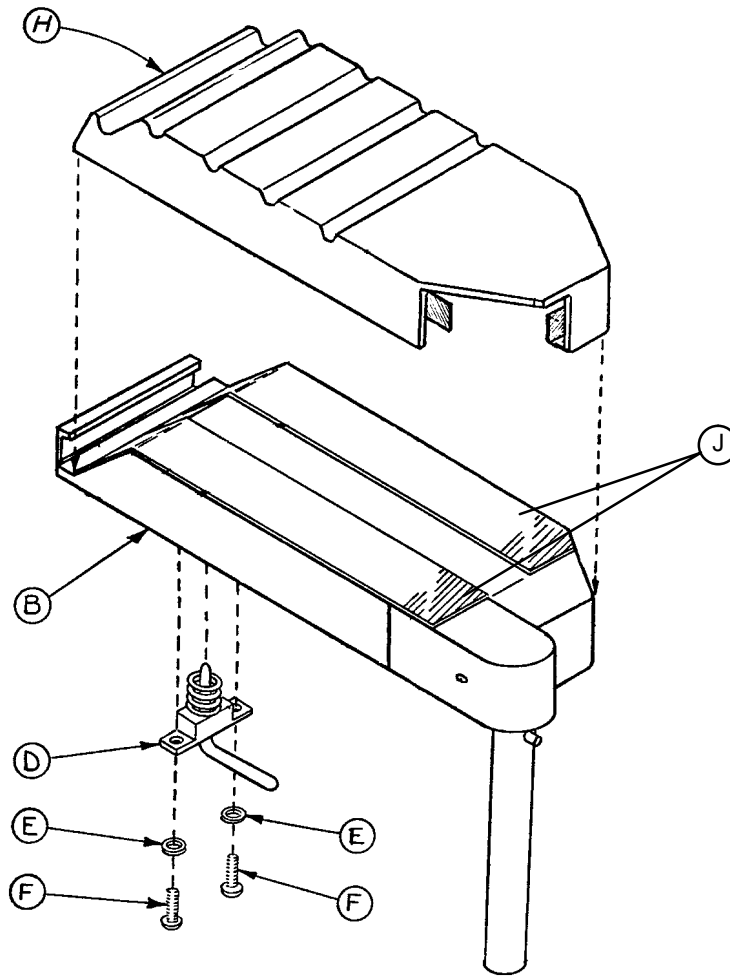
# 1060-1-97 Foot Pan Assembly, Right



Item	Part No.	Part Name	Qty.
B	1060-1-95	Foot Pan Weldment, Right	1
D	(page 51)	Foot Pan Latch Assembly	1
E	13-33	Internal Tooth Lock Washer	2
F	7-10	Truss Head Mach. Screw	2
H	1060-1-85	Foot Rest Cover, Right	1
J	44-39	2" Double-Sided Tape	13"

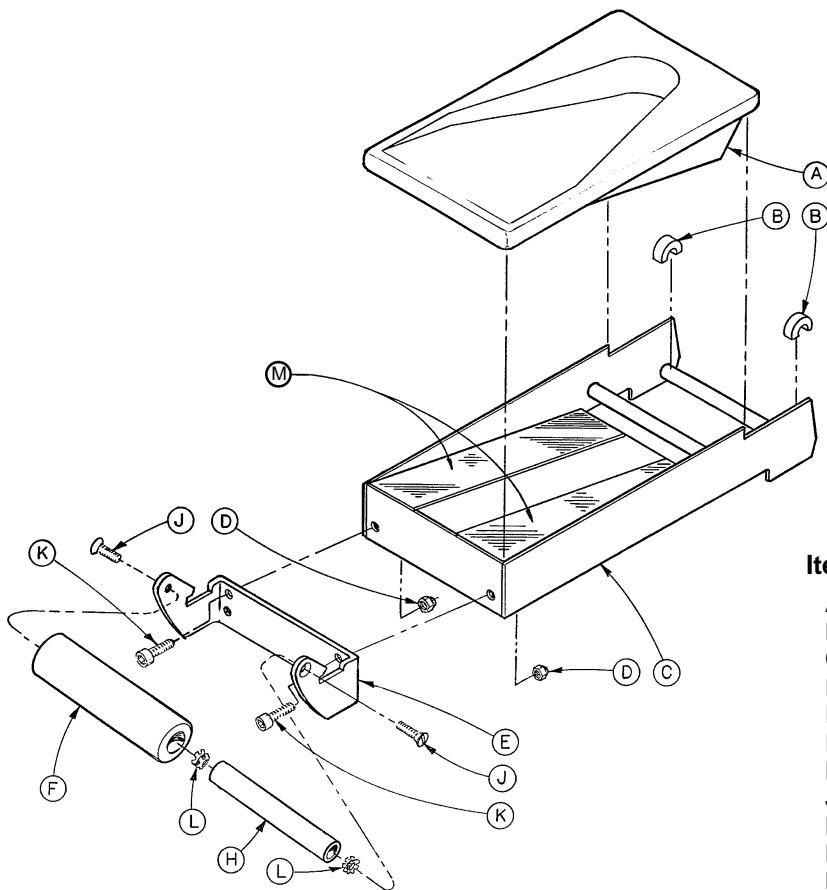


# 1060-1-98 Foot Pan Assembly, Left



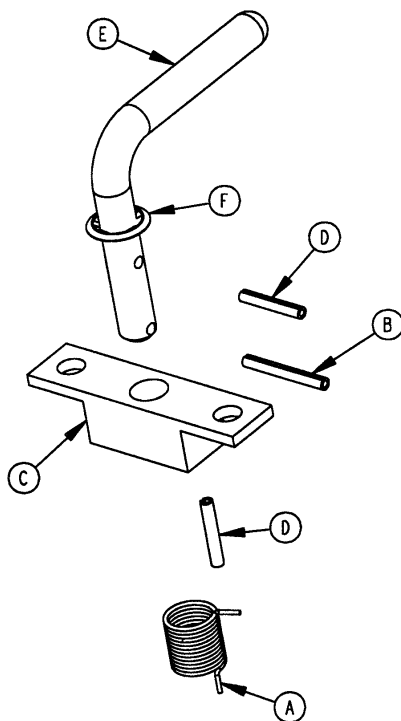
Item	Part No.	Part Name	Qty.
B	1060-1-96	Foot Pan Weldment, Left	1
D	(page 51)	Foot Pan Latch Assembly	1
E	13-33	Internal Tooth Lock Washer	2
F	7-10	Truss Head Mach. Screw	2
H	1060-1-86	Foot Rest Cover, Left	1
J	44-39	2" Double-Sided Tape	13"

## 1060-1-99 Foot Rest Assembly



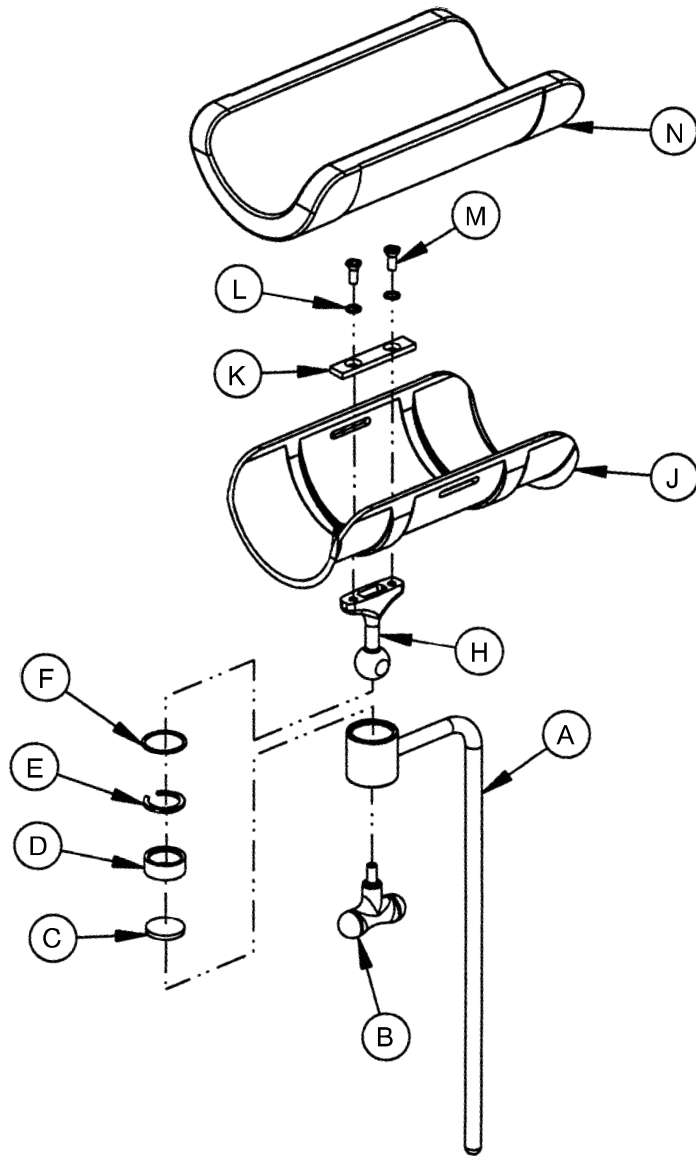
Item	Part No.	Part Name	Qty.
A	1060-1-117	Pad, Foot Rest	1
B	1060-1-119	Bushing, Ft. Rest Lock	2
C	1060-1-118	Foot Rest	1
D	16-36	Nylock Nut	2
E	1060-1-132	Ft. Pan Handle Brkt.	1
F	1060-1-133	Foam Cover, Push Bar	1
H	1060-1-130	Tubing, Ft. Pan Handle	1
J	1-105	Flat Hd. Mach. Screw	2
K	4-178	H. Soc. But. Hd. Scr.	2
L	18-8	Umbrella Nut	2
M	44-39	Double-Sided Tape	2'

## 1060-1-84 Foot Pan Latch Assembly



Item	Part No.	Part Name	Qty.
A	38-266	Torsion Spring	1
B	26-7	Roll Pin	1
C	1060-1-151	Latch Base	1
D	26-6	Roll Pin	2
E	1060-1-150	Latch Pin	1
F	28-93	Retaining Ring	1

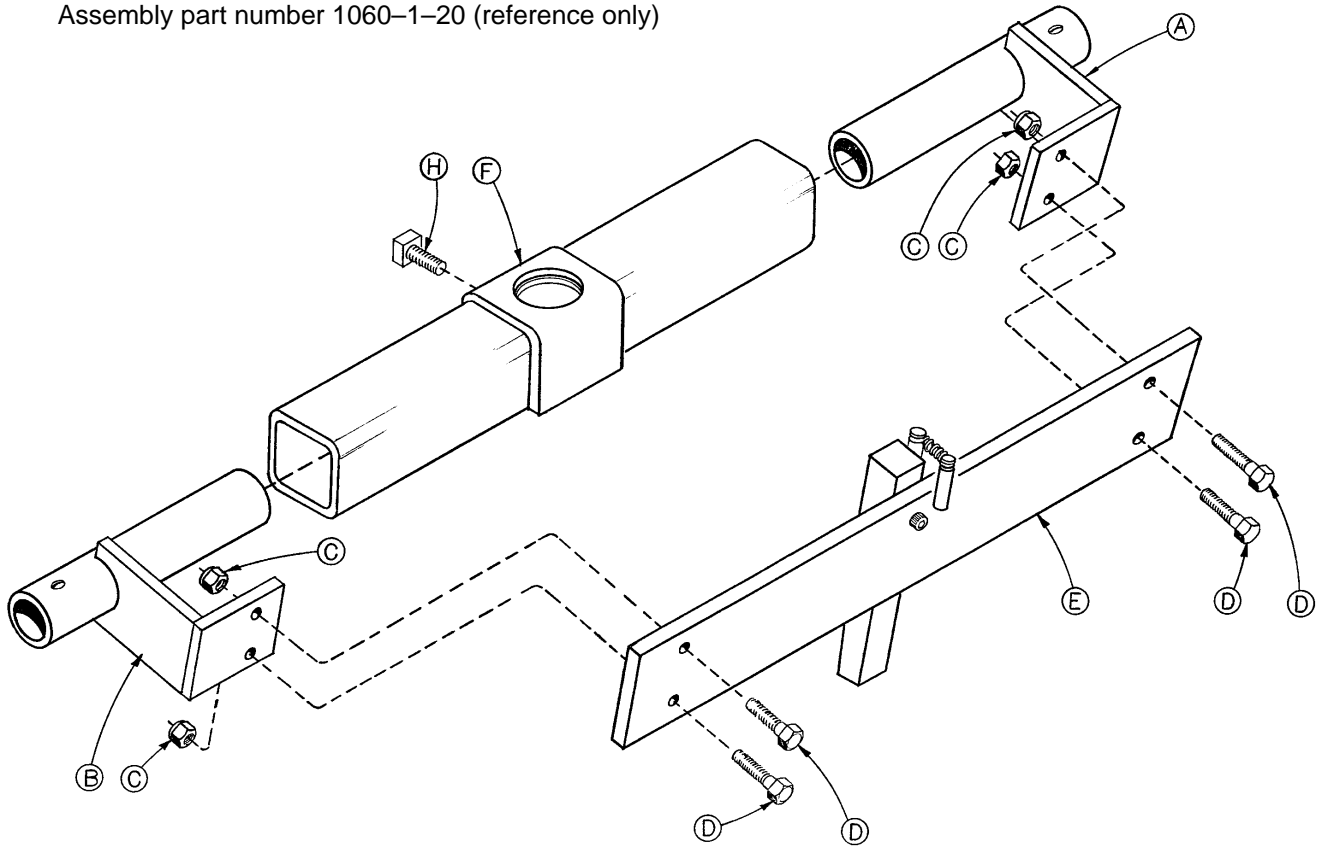
# 1060-1-165 (One) Leg Support w/13" Rest 960-32 (Two) Leg Supports w/13" Rest



Item	Part No.	Part Name	Qty.
A	1060-1-159	Leg Support Bar	1
B	24-44	T-Handle	1
C	1060-1-152	Disc	1
D	1060-1-153	Jaw	1
E	1060-1-154	Split Ring	1
F	28-104	Retaining Ring	1
H	1060-1-155	Ball Post	1
J	1060-1-156	Leg Rest, ABS	1
K	1060-1-157	Mounting Plate	1
L	13-24	Lock Washer	2
M	1-97	Flat Soc. Hd. Mach. Screw	2
N	1060-1-158	Leg Rest Pad	1

# Jack Support and Trend. Limiter Assembly

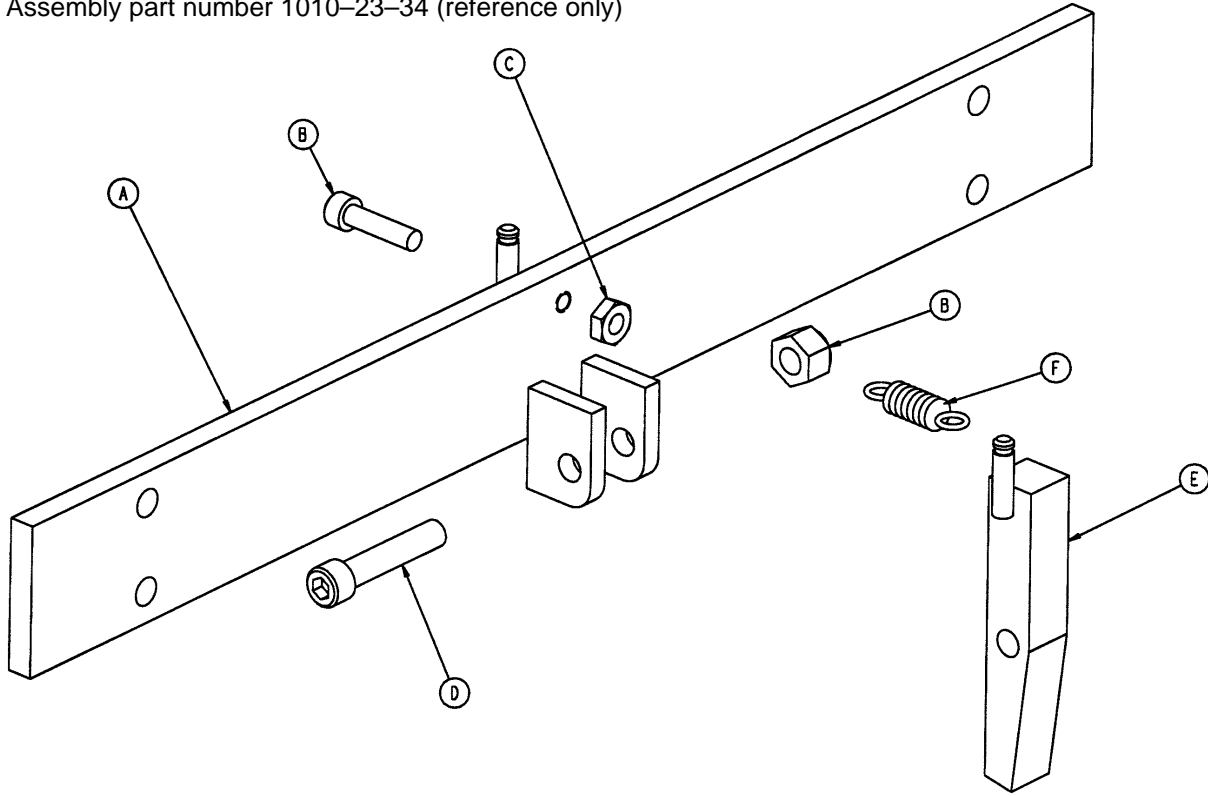
Assembly part number 1060-1-20 (reference only)



Item	Part No.	Part Name	Qty.
A	1060-1-8	Jack Support Ass'y, Right	1
B	1060-1-9	Jack Support Ass'y, Left	1
C	16-28	Nylock Nut	4
D	3-15	Hex Hd. Cap Screw	4
E	(Page 54)	Trend. Limiter Assembly	1
F	1010-32-85	Support Tube Assembly	1
H	46-1	Set Screw	1

# Trend. Limiter Assembly

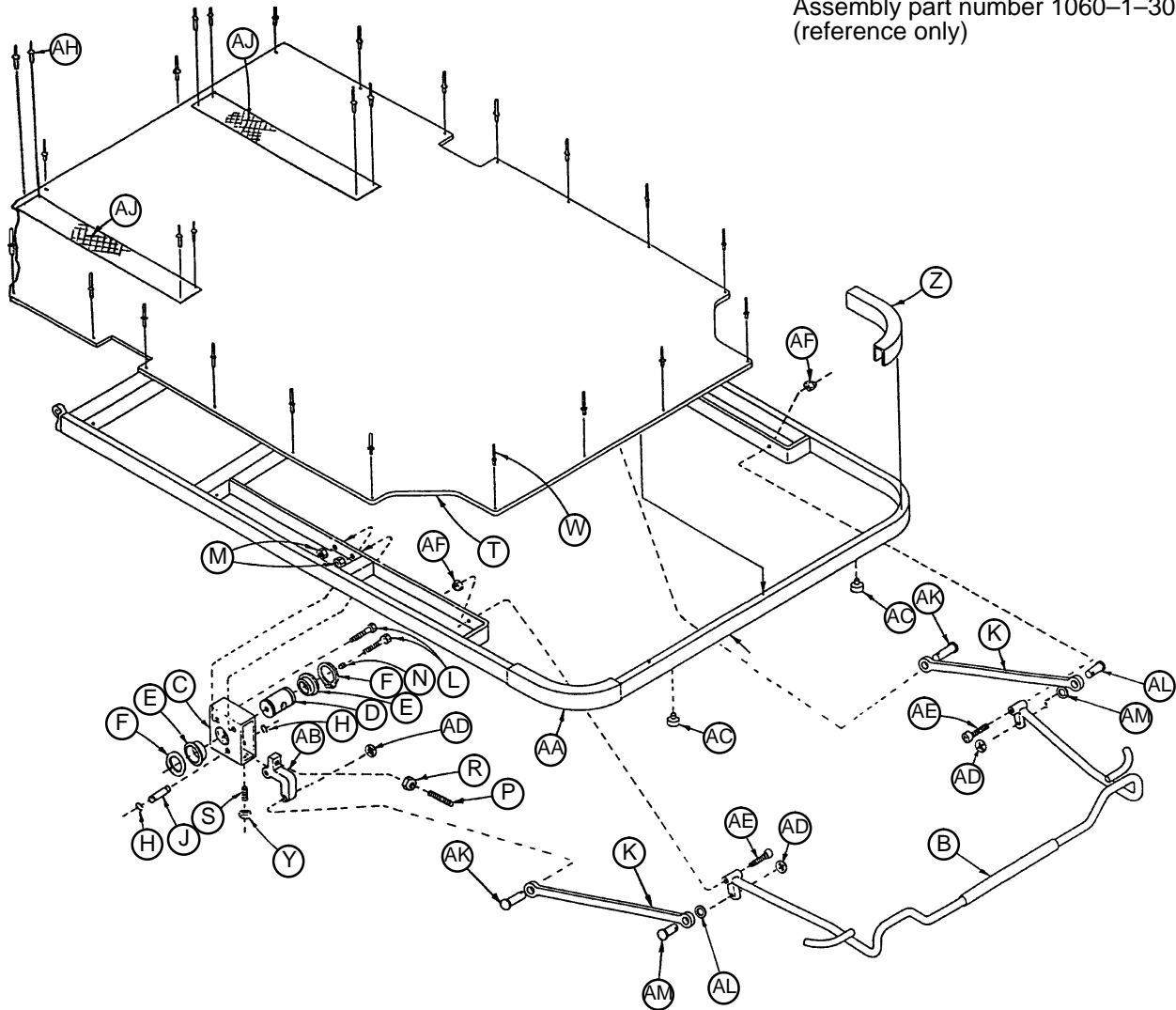
Assembly part number 1010-23-34 (reference only)



Item	Part Name	Part No.	Qty.
A	1010-23-35	Limiter Plate Ass'y	1
B	4-8	Hex Soc. Machine Screw	1
C	15-4	Hex Nut	1
D	4-142	Hex Soc. Machine Screw	1
E	715-1-114	Limiter Pin Assembly	1
F	38-233	Extension Spring	1
H	16-16	Fiberlock Nut	1

# Pneumatic Fowler Assembly

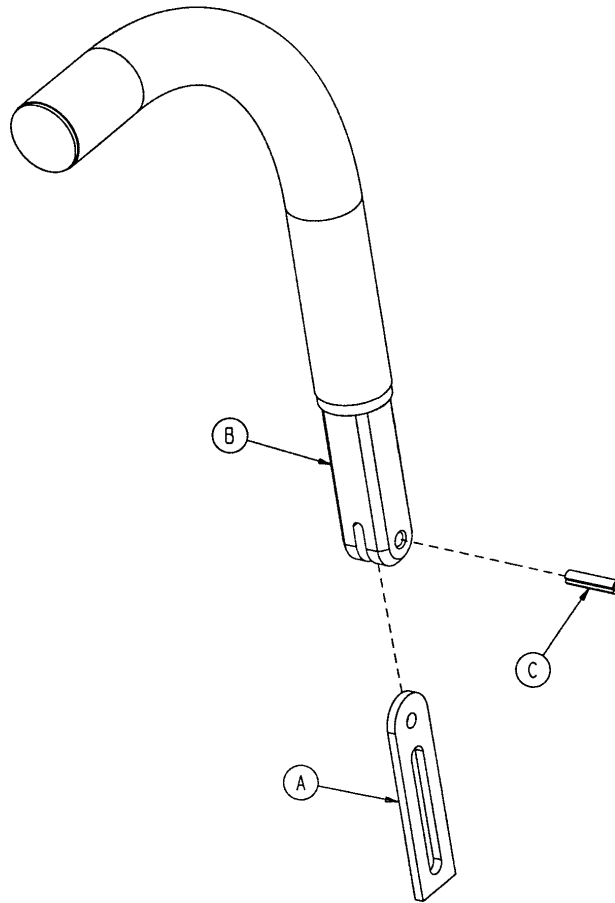
Assembly part number 1060-1-30  
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1060-1-28	Fowler Weldment	1	T	1060-1-32	Fowler Skin	1
B	1060-1-31	Handle Assembly	1	W	25-105	Pop Rivet	20
C	1510-31-26	Housing	2	Y	15-37	Jam Nut	2
D	1510-31-28	Yoke	2	Z	1010-54-26	Handle Cover, Right	1
E	946-35-25	Liner	4	AA	1010-54-16	Handle Cover, Left	1
F	28-76	Retaining Ring	4	AB	1060-1-66	Pneumatic Trigger	2
H	28-8	Retaining Ring	4	AC	37-52	Rubber Bumper	2
J	1510-31-37	Pivot	2	AD	28-301	Retaining Ring	4
K	1060-201-22	Extension Rod Wldmnt.	2	AE	3-5	Soc. Hd. Cap Screw	2
L	3-78	Hex Hd. Cap Screw	4	AF	16-16	Hex Coneloc Nut	2
M	16-28	Nylock Hex Nut	4	AH	25-40	Pop Rivet	8
N	21-119	Set Screw	2	AJ	7900-1-102	Velcro Pile	2
P	21-126	Set Screw	2	AK	26-299	Clevis Pin	2
R	15-50	Hex Nut	2	AL	26-300	Clevis Pin	2
S	21-104	Set Screw	2	AM	14-3	Washer	2

# 1211-351-10 Push Handle Assembly

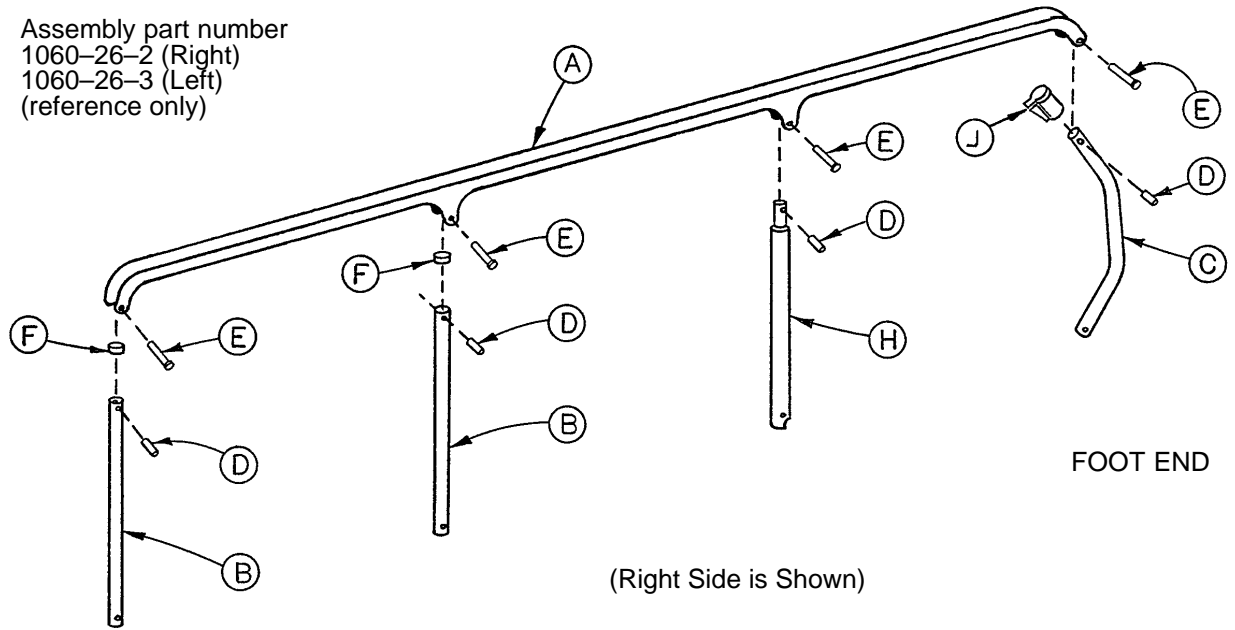
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Item	Part No.	Part Name	Qty.
A	26-118	Roll Pin	1
B	1010-354-24	Stop Link	1
C	1211-151-18	Sleeve Assembly	1

# Siderail Assembly

Assembly part number  
 1060-26-2 (Right)  
 1060-26-3 (Left)  
 (reference only)

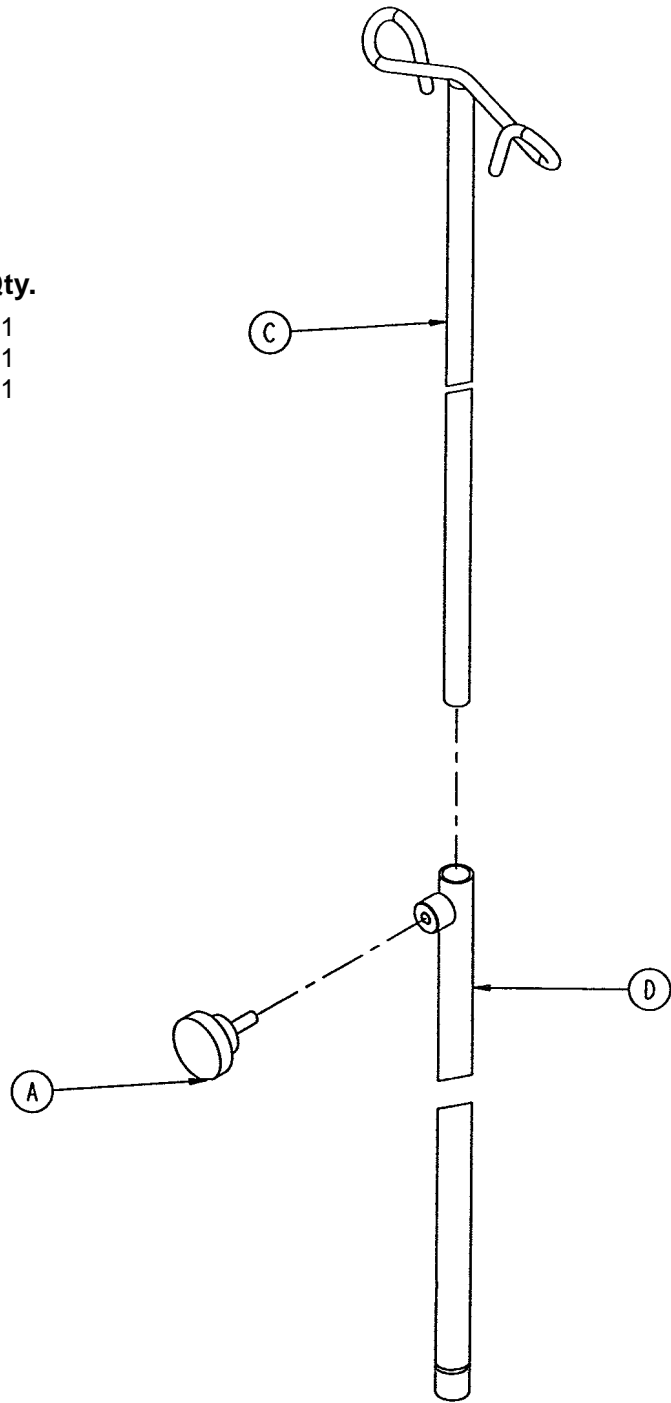


Item	Part No.	Part Name	Qty.
A	1060-26-4	Top Rail	1
B	1010-26-83	Upright	2
C	1010-26-84	Upright, Bent	1
D	1010-26-82	Spacer	4
E	25-106	Semi-Tubular Rivet	4
F	1010-26-10	Round Hole Plug	2
H	1010-26-85	Upright, Latch	1
J	1010-26-12	Bent Spindle Stop	1

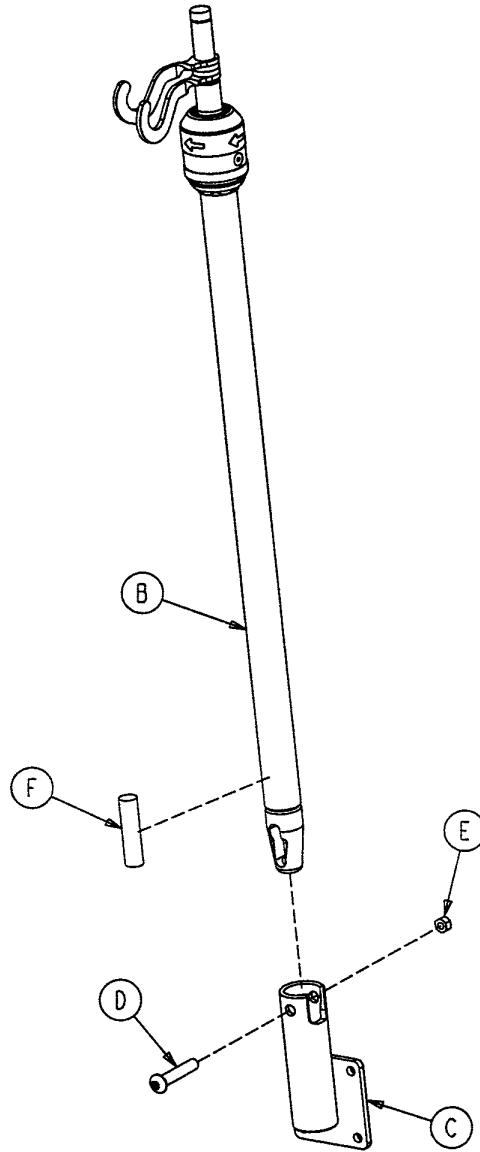


# 390-25 Standard, Removable I.V. Pole Assembly

Item	Part No.	Part Name	Qty.
A	24-23	Plastic Knob	1
C	390-3-53	Double I.V. Ass'y	1
D	393-3-43	Tube Assembly	1

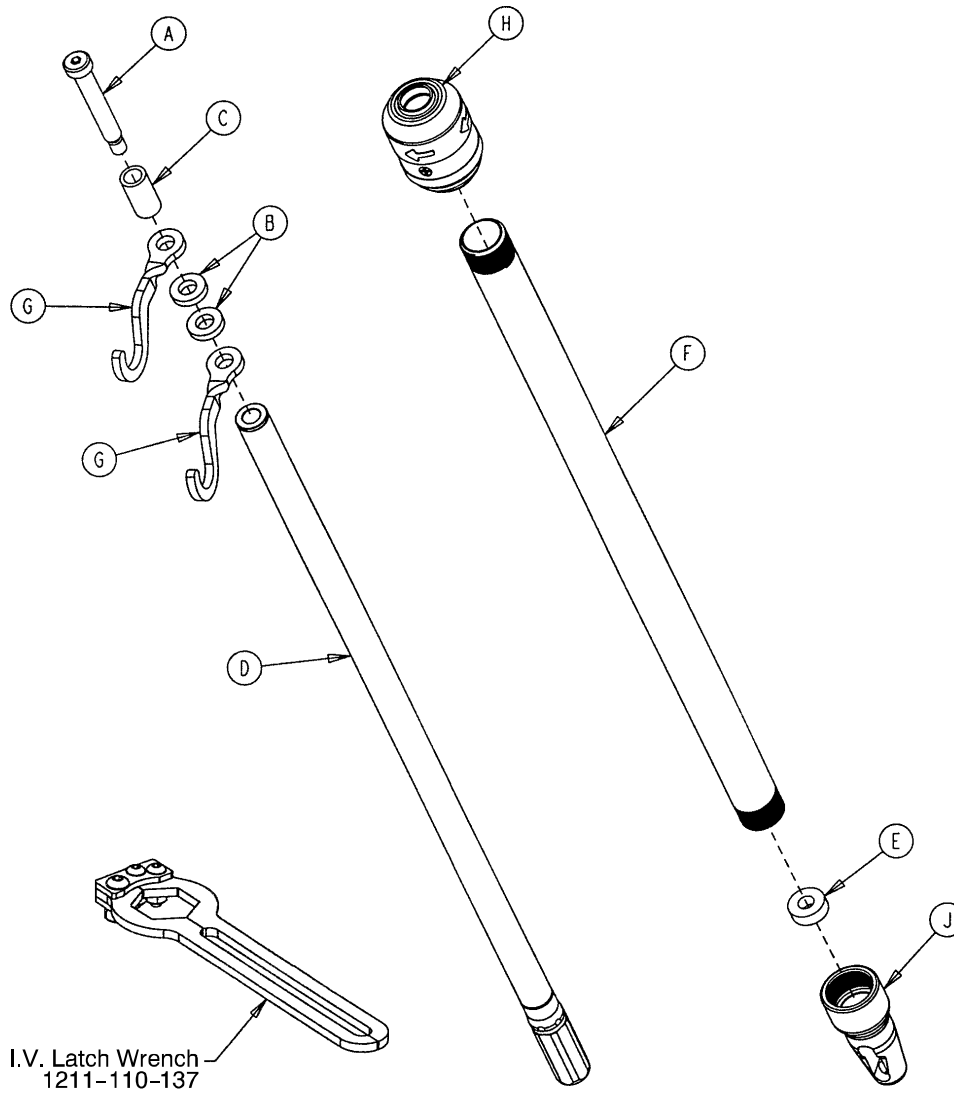


# 1010-81 Optional 2-Stage I.V. Mounting Assembly



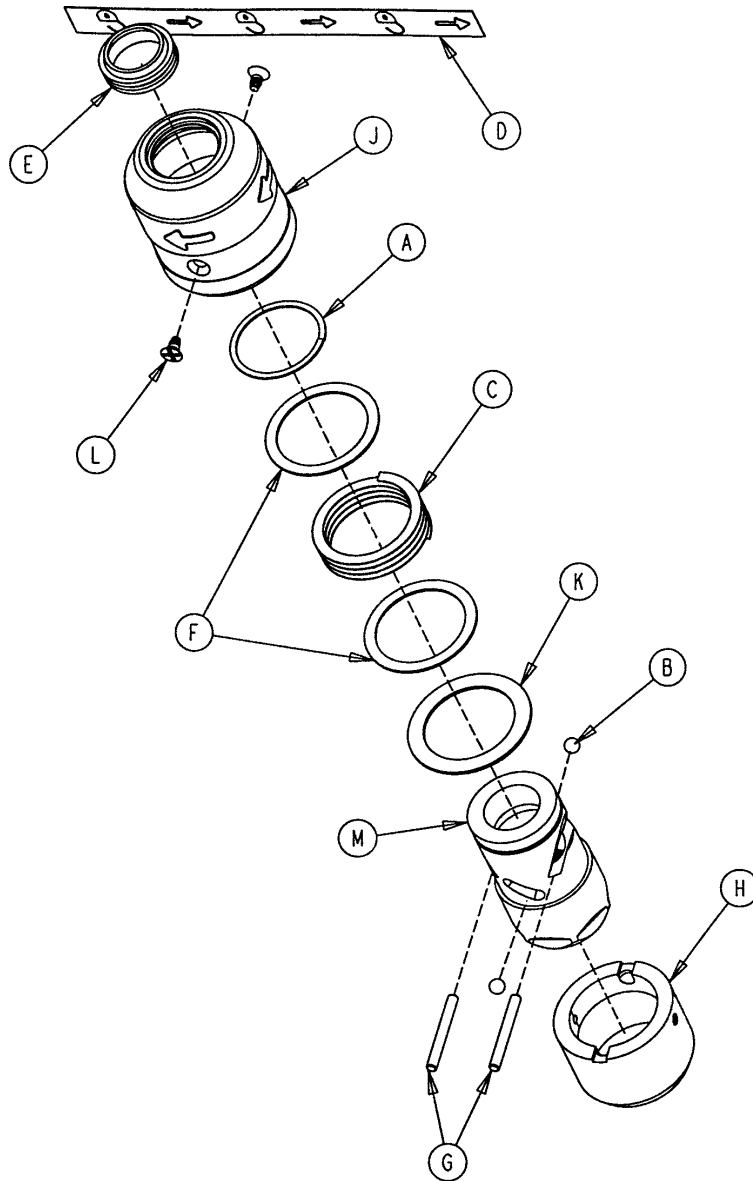
Item	Part No.	Part Name	Qty.
B	(page 60)	I.V. Pole Ass'y	1
C	1001-259-111	I V. Socket Ass'y	1
D	4-199	But. Hd. Cap Screw	1
E	16-11	Flexlock Nut	1
F	1001-59-42	I.V. Plug	1

# 1211-210-10 Optional 2-Stage I.V. Pole Assembly



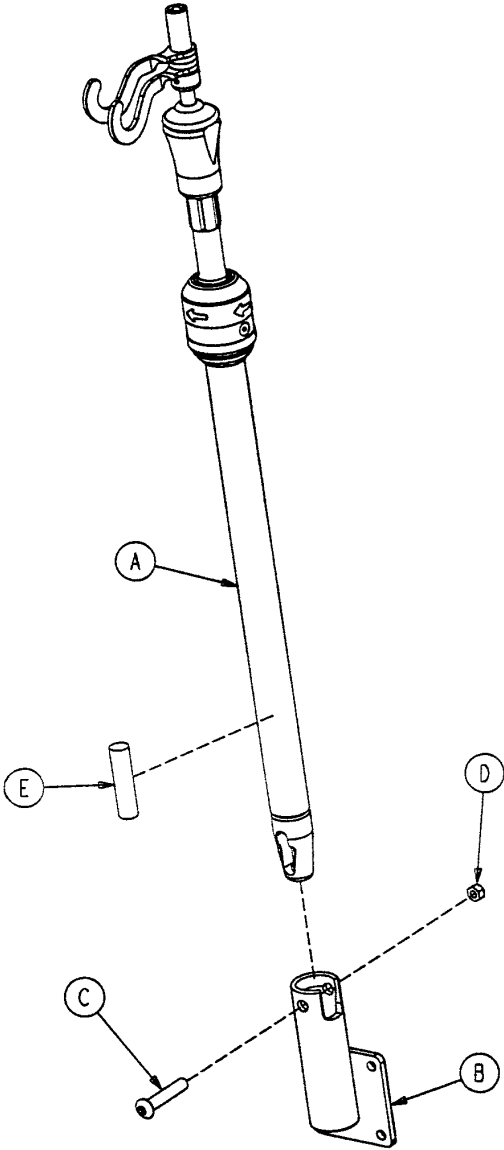
Item	Part No.	Part Name	Qty.
A	8-31	Soc. Hd. Cap Screw	1
B	52-17	Washer	2
C	926-400-162	Spacer	1
D	1211-210-29	2nd Stage Assembly	1
E	1001-359-13	Dampener	1
F	1001-159-28	Base Tube	1
G	1010-259-16	I.V. Hook	2
H	(page 61)	I.V. Pole Latch	1
J	1001-359-112	Pivot	1

# 1211-210-26 Optional I.V. Pole Latch Assembly



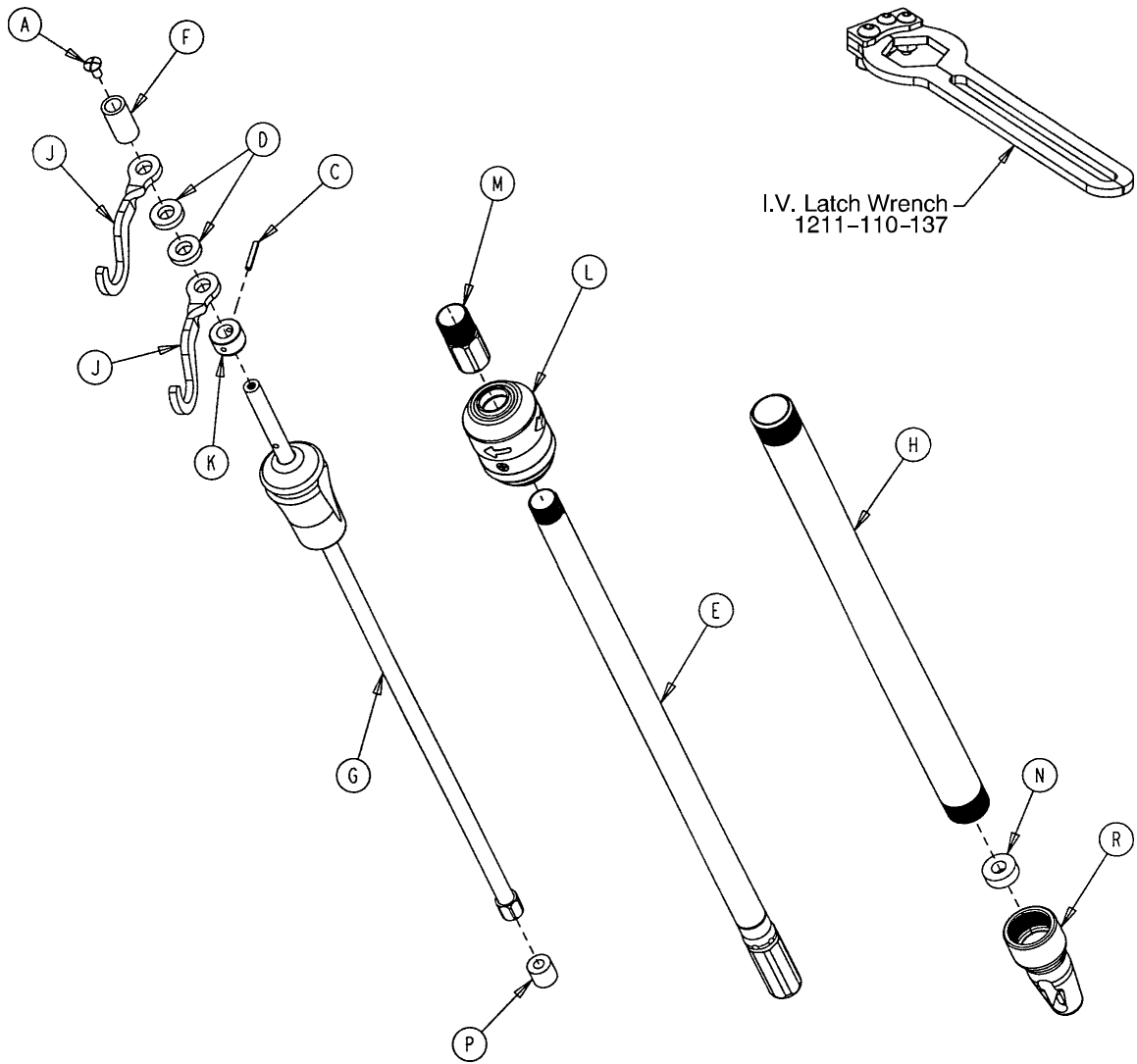
Item	Part No.	Part Name	Qty.
A	28-167	Retaining Ring	1
B	31-4	Steel Ball	2
C	38-392	Crest-to-Crest Spring	1
D	1211-91-34	Release Label	1
E	1211-110-18	I.V. Latch Seal	1
F	1211-110-20	Washer	2
G	1211-110-21	I.V. Latch Locking Pin	2
H	1211-110-22	I.V. Latch Guide	1
J	1211-110-24	I.V. Latch O.D. Housing	1
K	1211-110-35	Washer	1
L	1211-110-36	Self-Tapping Screw	2
M	1211-210-23	I.V. Latch I.D. Housing	1

# 1020-61 Optional 3-Stage I.V. Pole Mounting Ass'y



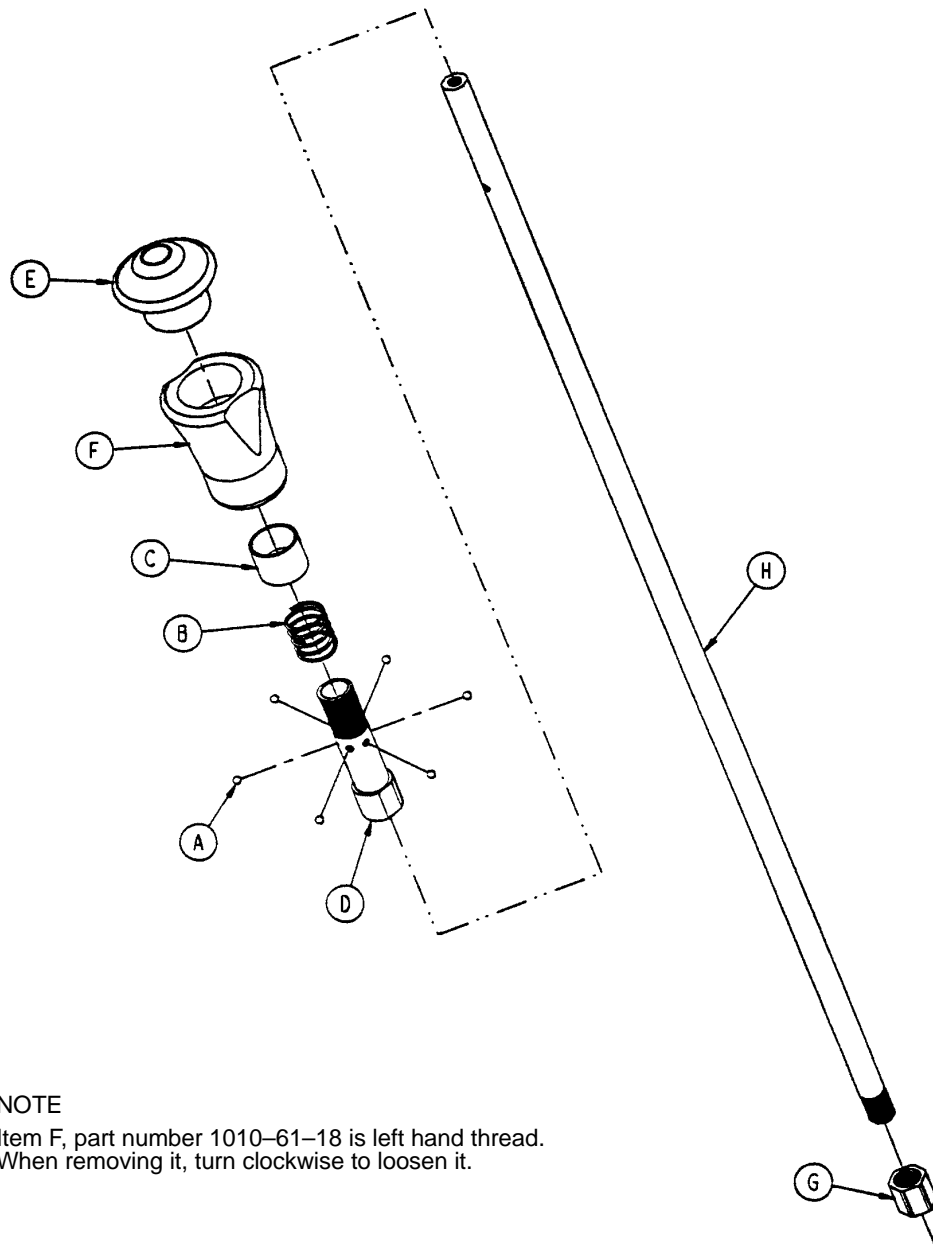
Item	Part No.	Part Name	Qty.
A	(page 63)	I.V. Pole Assembly	1
B	1001-259-111	I.V. Socket Assembly	1
C	4-199	But. Hd. Cap Screw	1
D	16-11	Flexlock Nut	1
E	1001-59-42	Plug	1

# 1211-211-10 Optional 3-Stage I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	7-4	Truss Hd. Machine Screw	1
C	26-76	Roll Pin	1
D	52-17	Spacer	2
E	1211-210-31	2nd Stage Assembly	1
F	926-400-162	Spacer	1
G	(page 64)	3rd Stage Assembly	1
H	1001-161-23	Base Tube	1
J	1010-259-16	I.V. Hook	2
K	1010-61-14	Collar	1
L	(page 61)	I.V. Pole Latch	1
M	1211-110-16	Threaded Adaptor	1
N	1001-359-13	Dampener	1
P	1001-359-14	Dampener	1
R	1001-359-112	Pivot	1

# 1211-110-32 Optional 3rd Stage Assembly

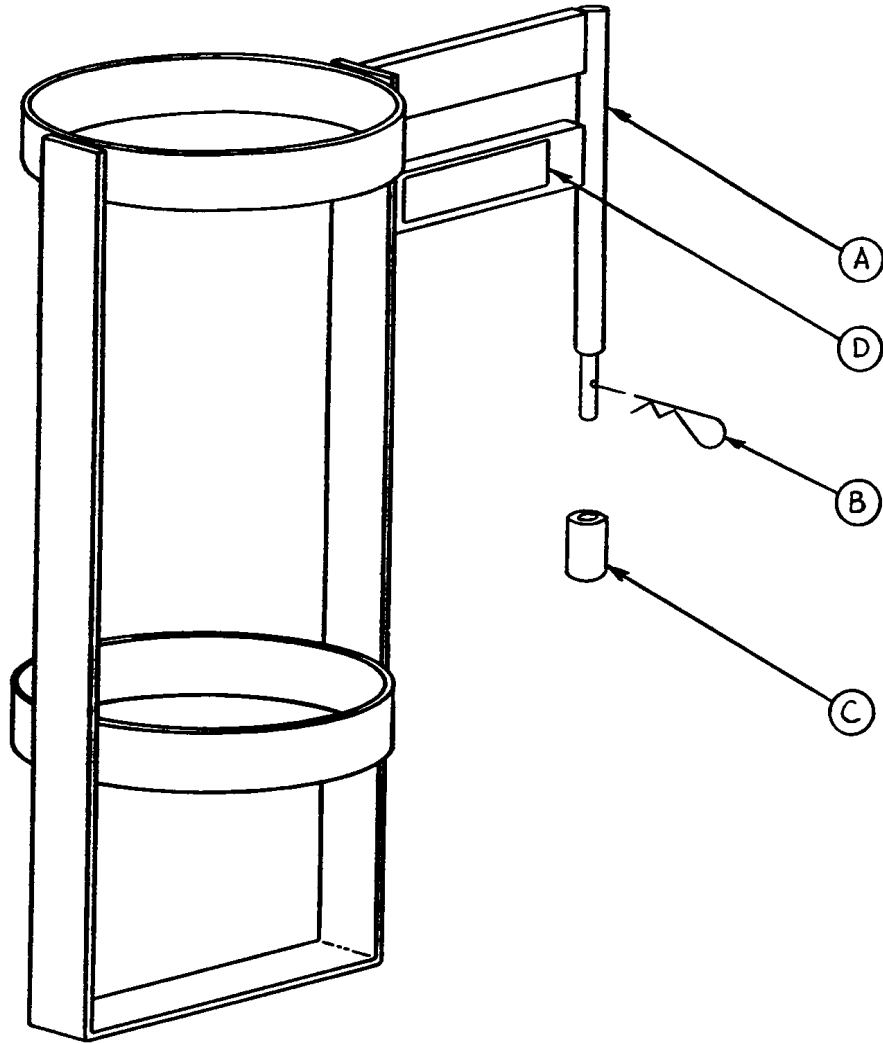


**NOTE**

Item F, part number 1010-61-18 is left hand thread.  
When removing it, turn clockwise to loosen it.

Item	Part No.	Part Name	Qty.
A	31-21	Ball	6
B	38-303	Compression Spring	1
C	1010-61-13	Ball Retainer	1
D	1010-61-16	Retaining Shaft	1
E	1010-61-17	Thumb Knob	1
F	1010-61-18	Hand Guard	1
G	1211-110-17	Nut	1
H	1211-110-33	3rd Extension Rod	1

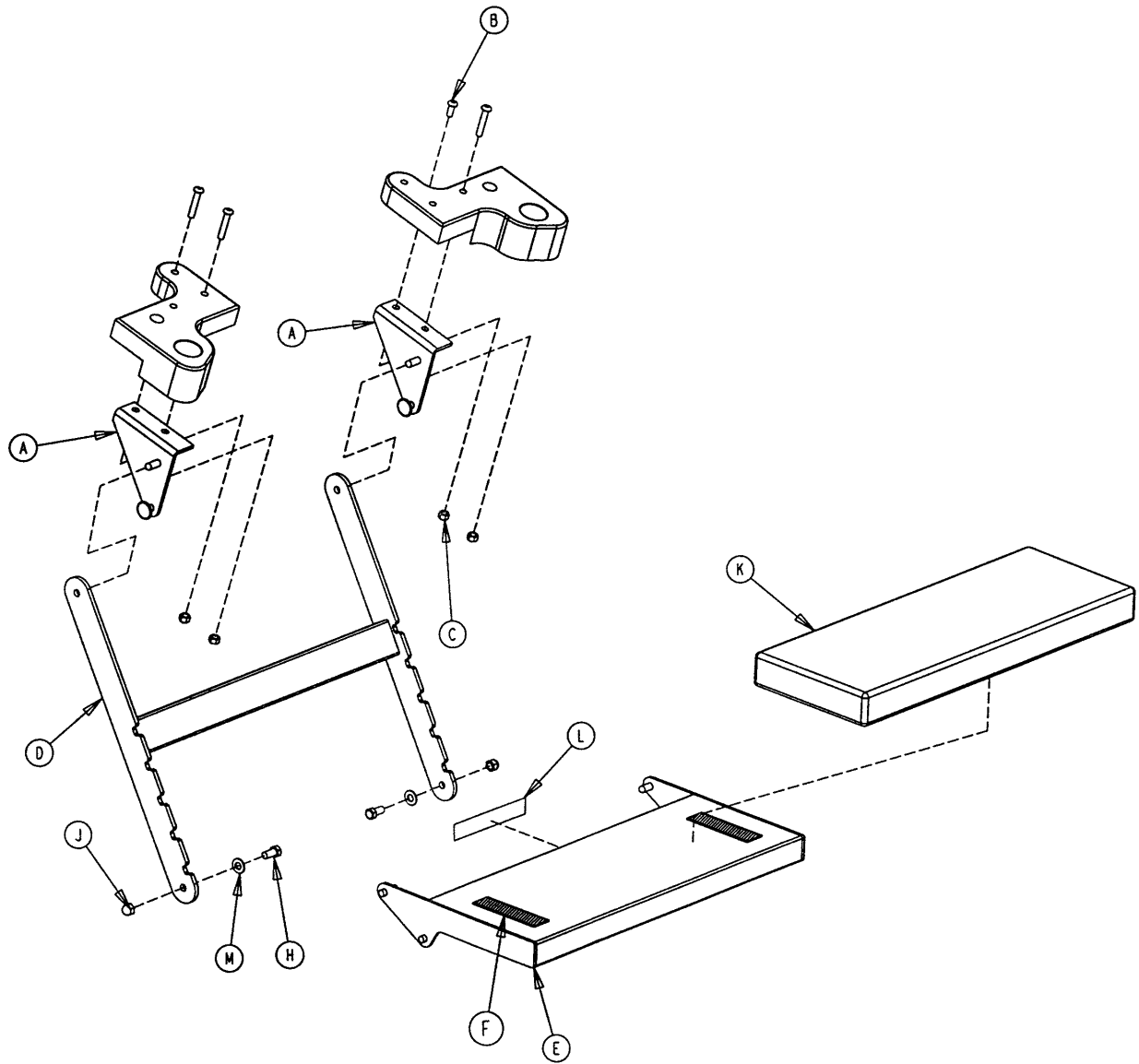
# 1010-30 Upright Oxygen Bottle Holder Assembly



Item	Part No.	Part Name	Qty.
A	1010-30-11	Upright Bottle Holder	1
B	27-12	Cotter Pin	1
C	741-30-24	Nylon Stand-Off	1
D	1010-30-17	Spec. Label	1



# 1060-50 Optional Procto Board Assembly



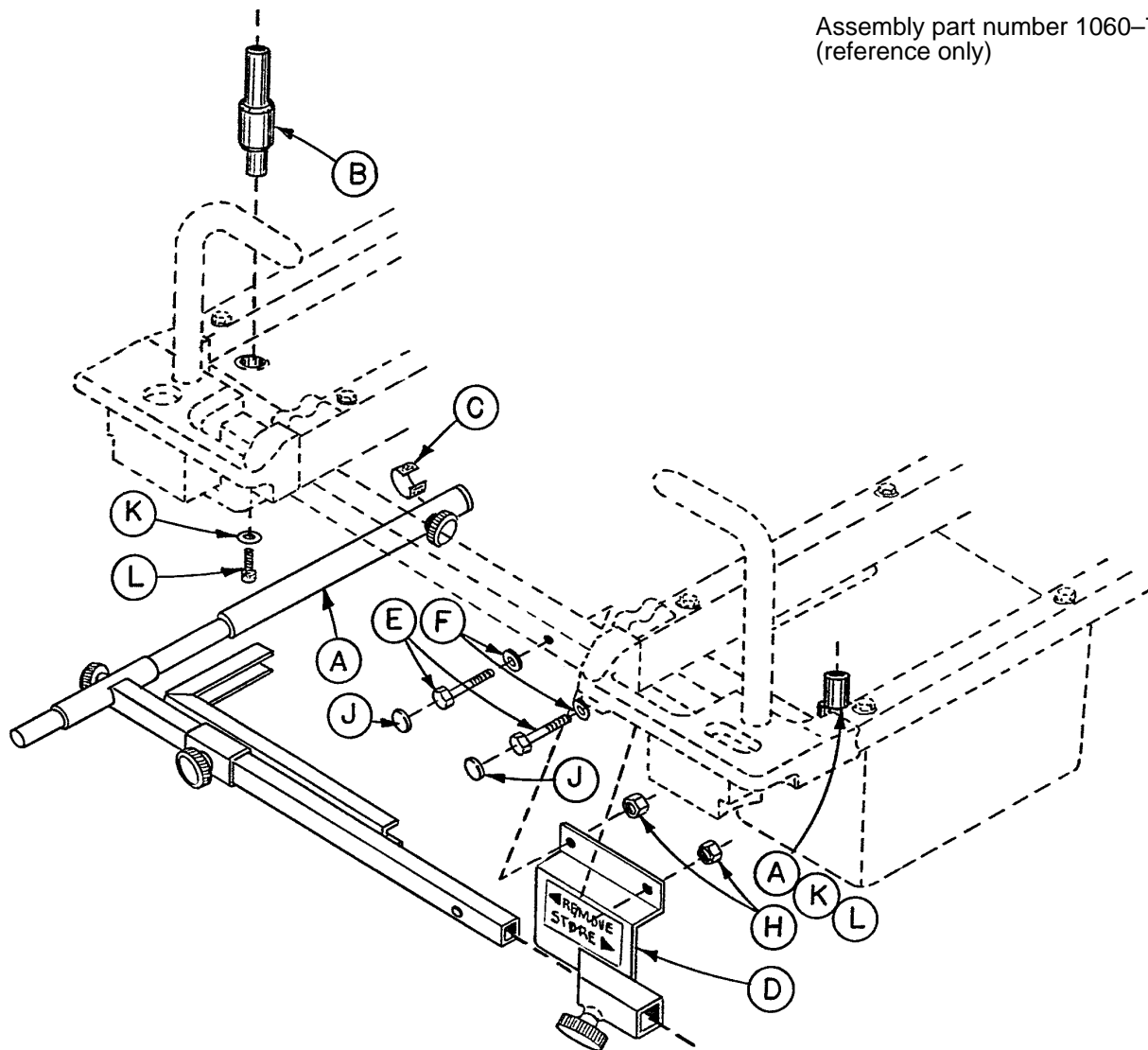
Item	Part No.	Part Name	Qty.
A	1060-50-9	Mounting Bracket Ass'y	2
B	4-178	Hex Soc. But. Hd. Cap Screw	1
C	16-36	Nylock Nut	1
D	1060-50-11	Arm Assembly	1
E	1060-50-10	Platform Assembly	1
F	7900-1-101	Velcro Pile	2
H	3-21	Hex Hd. Cap Screw	2
J	17-6	Acorn Nut	2
K	1060-150-20	Mattress Assembly	1
L	1060-50-25	Label	1
M	11-4	Washer	2

**NOTE**

Screws and nuts not identified are existing fasteners on the litter assembly.

# 1060-70 Optional C-Spine Cassette Holder Ass'y

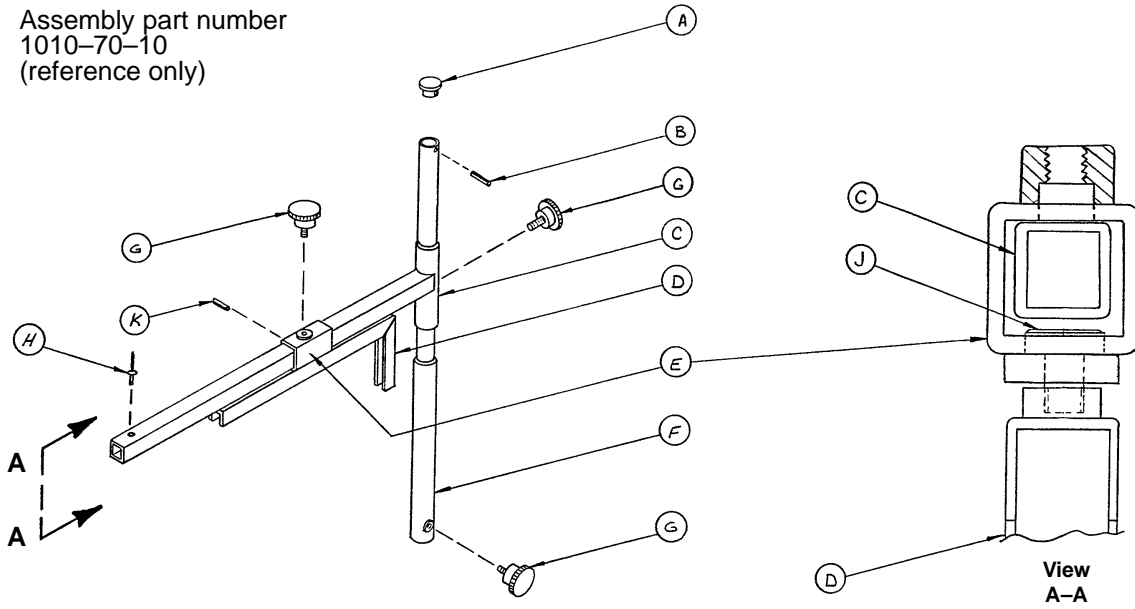
Assembly part number 1060-70-1  
(reference only)



Item	Part No.	Part Name	Qty.
A	(page 68)	Support Pole Assembly	1
B	1060-70-25	I.V. Adaptor	2
C	1010-70-18	Specification Label	1
D	(page 69)	Storage Bracket Assembly	1
E	3-47	Hex Hd. Cap Screw	2
F	37-56	Washer	2
H	16-28	Nylock Nut	2
J	37-55	Cap	2
K	11-2	Washer	2
L	4-75	Soc. Hd. Cap Screw	2

# C–Spine Support Pole Assembly

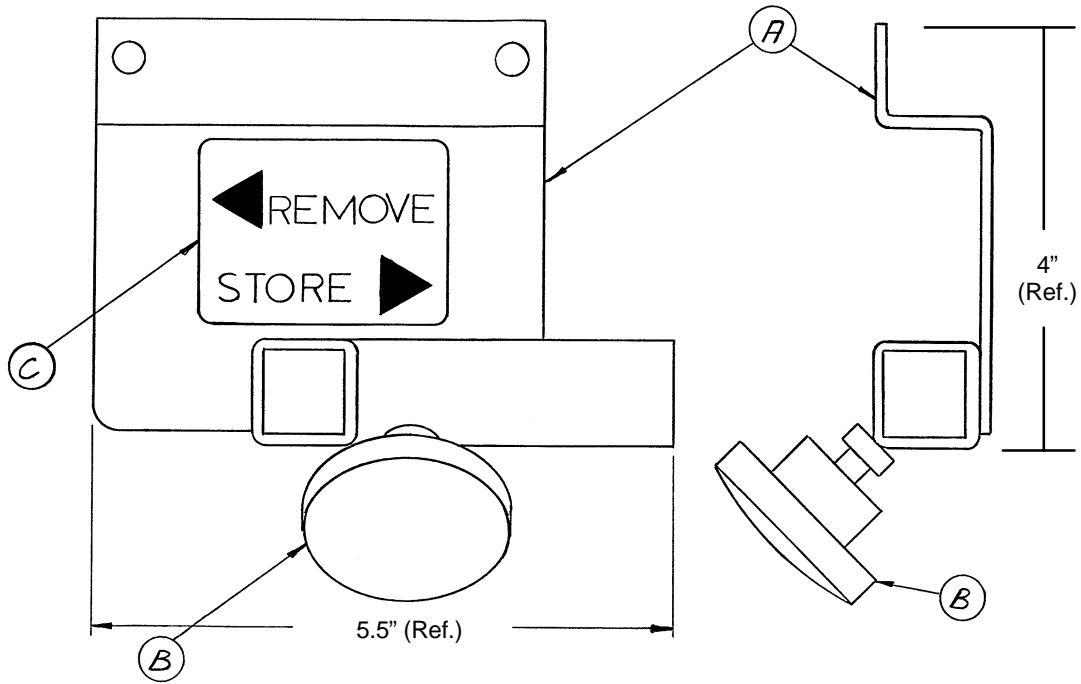
Assembly part number  
1010-70-10  
(reference only)



Item	Part No.	Part Name	Qty.
A	1010-70-33	Support Tube Cap	1
B	26-6	Roll Pin	1
C	1010-70-34	Support Arm Weldment	1
D	1010-70-42	Cassette Holder Weldment	1
E	1010-70-50	Adjustment Tube Weldment	1
F	1010-70-30	Base Tube Weldment	1
G	1010-70-45	Knob	3
H	25-55	Pop Rivet	1
J	1010-70-44	Pivot Pin	1
K	26-5	Roll Pin	1

# Storage Bracket Assembly

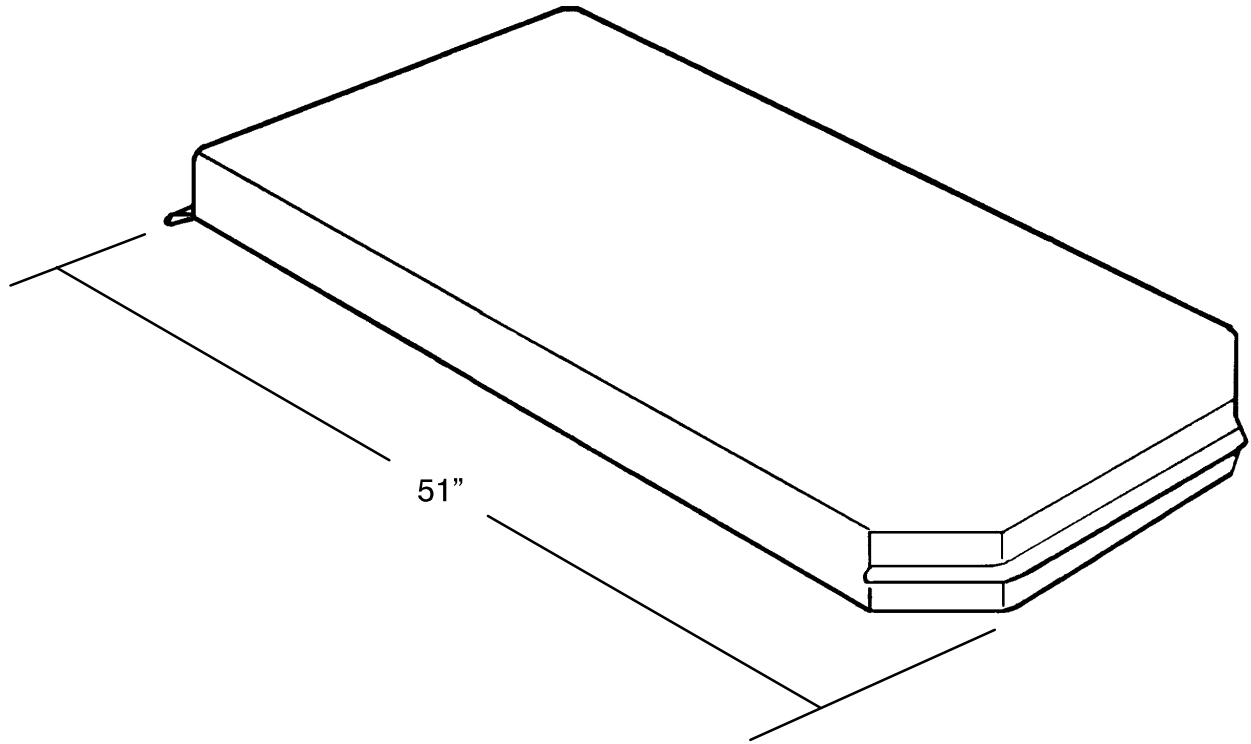
Assembly part number 921 70-19 (reference only)



Item	Part No.	Part Name	Qty.
A	921-70-20	Storage Bracket Weldment	1
B	1010-70-45	Knob	1
C	1010-70-23	Storage Label	1

# Head End Mattress Assemblies

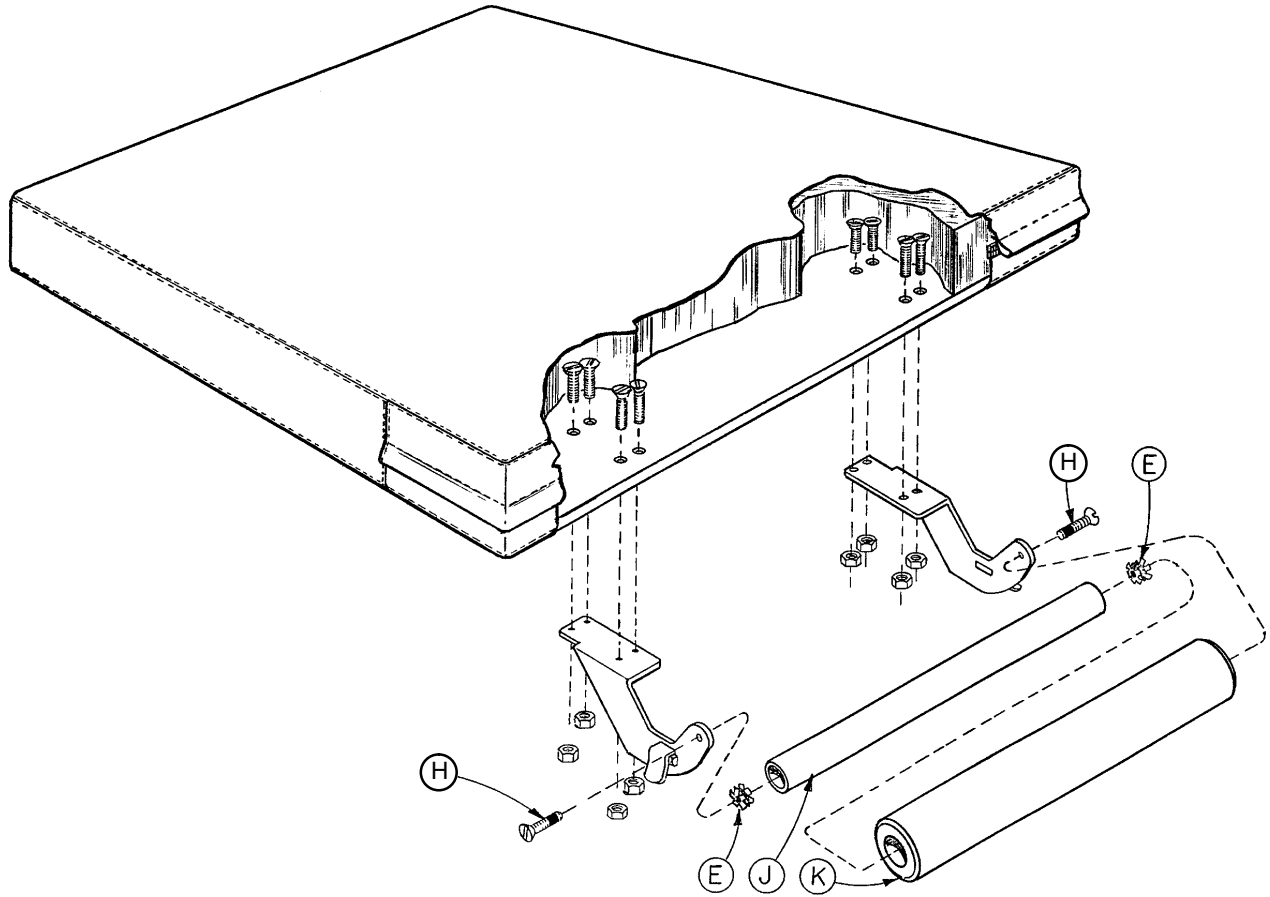
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Mattress, Head, 3" Thick x 26" Wide, Duracote Cover .....	1060-225-1
Mattress, Head, 4" Thick x 26" Wide, Duracote Cover .....	1060-125-101
Mattress, Head, 4" Thick x 26" Wide, Enhanced Comfort .....	1060-725-40

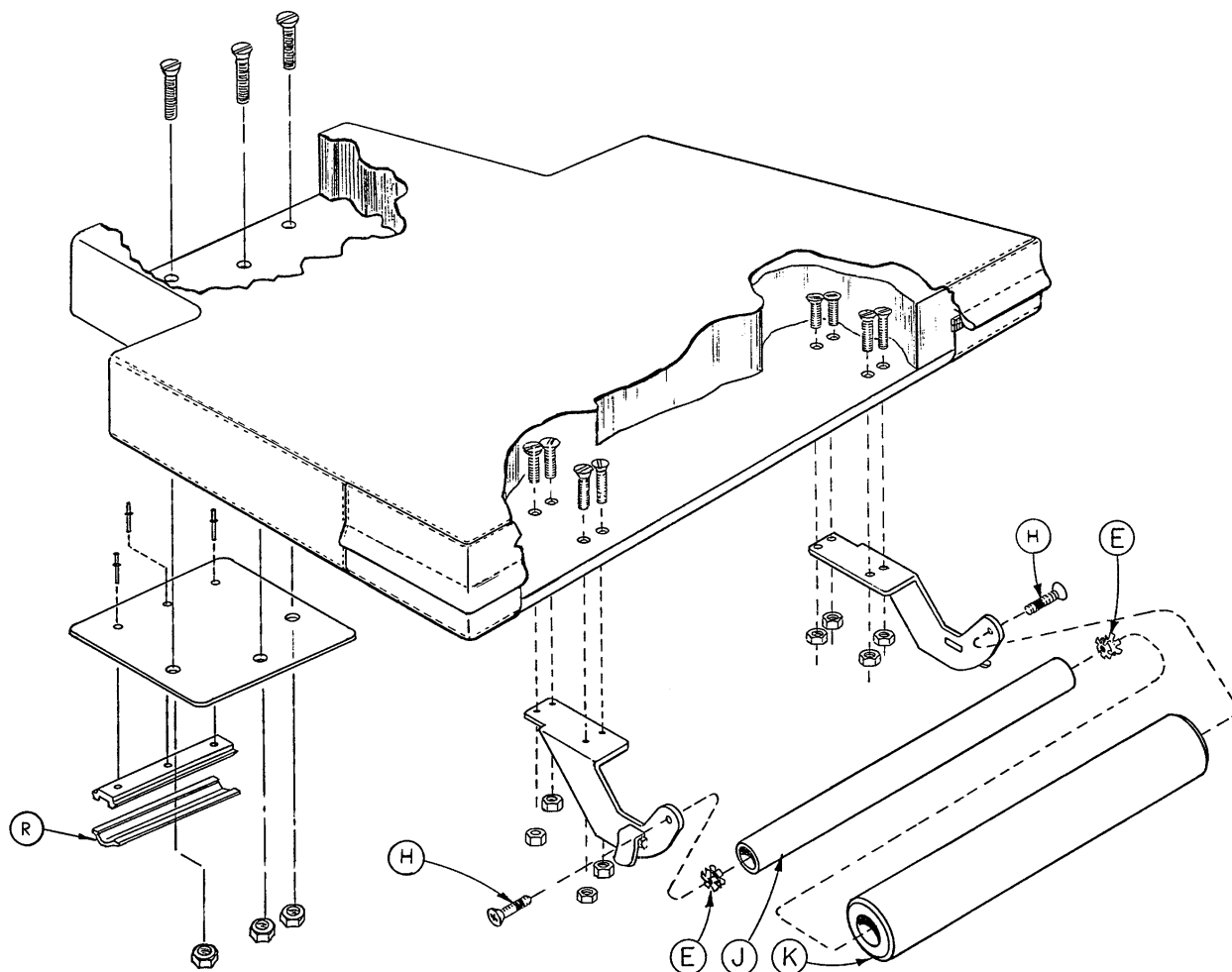
# Foot End Mattress & Push Bar Assemblies

Part Number 1060-225-2 – With Duracoat Cover – 2”  
 Part Number 1060-125-102 – With Duracoat Cover – 3”  
 Part Number 1060-725-25 – With Enhanced Comfort – 4”



Item	Part No.	Part Name	Qty.
E	18-8	Umbrella Nut	2
H	1-105	Flat Hd. Mach. Screw	2
J	1060-1-131	Spacer, Push Bar	1
K	1060-1-129	Foam Cover, Push Bar	1

# 1060-630-10 Ft. End Mattress/ Push Bar, 3", T-Shaped



Item	Part No.	Part Name	Qty.
E	18-8	Umbrella Nut	2
H	1-105	Flat Hd. Mach. Screw	2
J	1060-1-131	Spacer, Push Bar	1
K	1060-1-129	Foam Cover, Push Bar	1
R	*	Bumper	1

\* Bumper is color coordinated with litter bumper strip as shown on page 40.

# Warranty

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## **Limited Warranty:**

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical stretchers are designed for a 10 year expected life under normal use conditions and appropriate periodic maintenance as described in the maintenance manual for each device.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

## **To Obtain Parts and Service:**

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

## **Supplemental Warranty Coverage:**

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

### **Extended (Parts and Labor)**

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Standard (Labor Only):**

- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Basic (Parts Only):**

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

**Please call your local representative, or call (800) 327-0770 for further information**



# Warranty

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## **Return Authorization:**

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

## **Damaged Merchandise:**

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

## **International Warranty Clause:**

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.



## European Representative

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Cedex-France

Phone: 33148632290  
Fax: 33148632175

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**Medical**

6300 Sprinkle Road, Kalamazoo, MI 49001-9799

(800) 327-0770



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