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## *Head/Neck Surgery Series*

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### *1067 Head/Neck Surgery Stretcher Maintenance Manual*

*For stretchers with serial numbers of 9803034902 and above.*

*For Parts or Technical Assistance  
800-327-0770*

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# Introduction

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## INTRODUCTION

This manual is designed to assist you with the maintenance of the 1067 Head/Neck Surgery Stretcher. Read it thoroughly before using the equipment or beginning any maintenance on it.

## SPECIFICATIONS

Maximum Weight Capacity	500 pounds
Overall Bed Length \ Width	84"/28.25"
Minimum \ Maximum Bed Height	24.5" \ 37.5"
Fowler Angle	0 to 90 degrees
Knee Gatch Angle	0 to 35 degrees
Trendelenburg \ Reverse Trendelenburg	+12 to -18 degrees

## WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

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### WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

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### CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

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### NOTE

This provides special information to make maintenance easier or important instructions clearer.

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### WARNING

Patients should be discouraged from sitting directly on the ends of the stretcher. Excessive weight will cause the litter surface to tip up, possibly causing patient injury.

Always apply the caster brakes when a patient is getting on or off the stretcher. Push on the stretcher to ensure the brakes are securely locked. Always engage the brakes unless the stretcher is being moved. Injury could result if the stretcher moves while a patient is getting on or off the stretcher.

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# Preventative Maintenance

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## CHECKLIST

- \_\_\_\_\_ All fasteners secure (reference all assembly prints)
- \_\_\_\_\_ Siderails move and latch properly (page 61 & 62)
- \_\_\_\_\_ Engage brake pedal and push on the stretcher to ensure all casters lock securely (page 9)
- \_\_\_\_\_ Steer function working properly
- \_\_\_\_\_ All casters secure and swivel properly
- \_\_\_\_\_ Body restraints working properly
- \_\_\_\_\_ I.V. pole intact and operating properly (page 64)
- \_\_\_\_\_ Oxygen bottle holder intact and operating properly
- \_\_\_\_\_ Fowler operates and latches properly (crank: page 52 or 59; manual: page 49 or 57)
- \_\_\_\_\_ Knee Gatch operates properly (page 54)
- \_\_\_\_\_ Trendelenburg/Reverse Trendelenburg operating properly
- \_\_\_\_\_ No rips or cracks in mattress cover
- \_\_\_\_\_ Ground chain intact
- \_\_\_\_\_ No leaks at hydraulic connections
- \_\_\_\_\_ Hydraulic jacks holding properly (page 12)
- \_\_\_\_\_ Hydraulic drop rate set properly (page 13)
- \_\_\_\_\_ Hydraulic oil level sufficient (page 13)
- \_\_\_\_\_ Lubricate where required, including the brake adjuster assembly and brake cam (page 16)

Serial No. \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Completed By: \_\_\_\_\_ Date: \_\_\_\_\_

## NOTE

References to the right or left side of the stretcher refer to the right and left sides of a patient lying face up on the stretcher.

# Cleaning

Hand wash all surfaces of the stretcher with warm water and mild detergent. Dry thoroughly. **DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN.** Using these methods of cleaning is **not** recommended and may void this product's warranty.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect **WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.\***

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi-Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly. If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

## REMOVAL OF IODINE COMPOUNDS

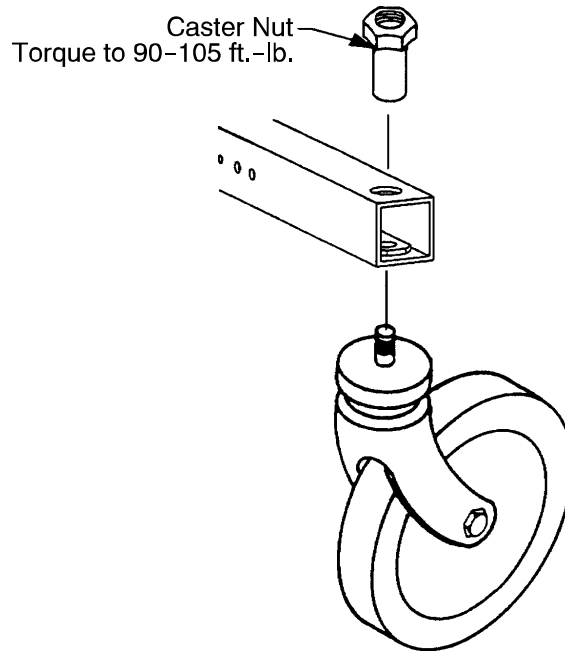
This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

# Service Information

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## CASTER ASSEMBLY REPLACEMENT



1. Remove the old caster assembly.
2. Install the replacement caster and caster nut. Tighten the caster nut to 90–105 ft.-lb. with a torque wrench.

### NOTE

A new caster assembly with a 3M patch does not require the application of Loctite at assembly. However, the patch is appropriate for only one installation. If the caster is removed and reassembled for any reason, apply Loctite 242 to two or three threads of both the bolt and caster nut and tighten to 90–105 ft.-lb. with a torque wrench.

## FIFTH WHEEL REPLACEMENT

### Required Tools:

Pliers

String or Bungee Cord

3/16" Allen Wrench

(2) 9/16" Box End Wrenches

### Procedure:

1. Apply the stretcher brakes.
2. Pump the litter up to full height.
3. Lift and support the base hood using string or bungee cord.
4. Using pliers, remove the cotter pin from the end of the fifth wheel pivot rod and remove the two washers.
5. Pull up on the fifth wheel arm and pull down on the tension spring to release the pressure on the arm.
6. Using a 3/16" Allen wrench, remove the hex Allen bolt from the center of the pivot rod and pull the pivot rod out of the wheel arm.
7. Reverse the above steps to install a new fifth wheel assembly.

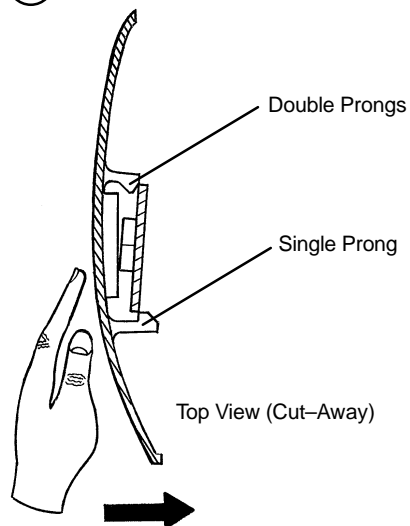
### NOTE

To replace the wheel only, use two 9/16" box end wrenches to remove the bolt and nut holding it to the wheel arm.

# Service Information

## CASTER COVER INSTALLATION AND REMOVAL

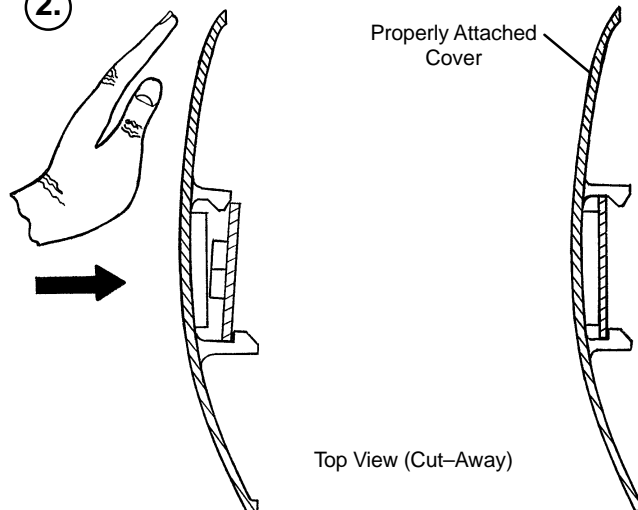
1.



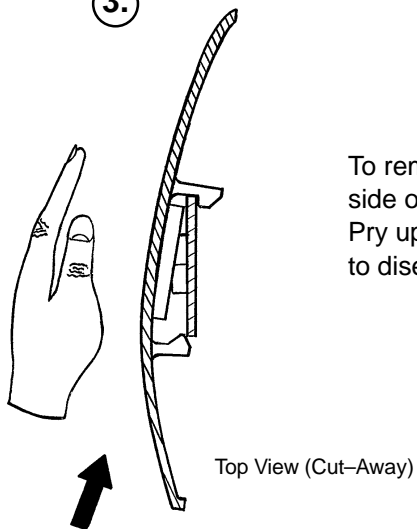
Looking through the larger of the two side cut-outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

Push with palm on cover until double prongs engage.

2.



3.



To remove wheel cover, insert large screwdriver into cut-out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.



# Service Information

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## BRAKE CAM REPLACEMENT

Brake Cam Part Number 715–201–213

### Required Tools:

Phillips Screwdriver	String or Bungee Cord	3/32" Allen Wrench
1/8" Allen Wrench		

### Procedure:

1. Remove the four Phillips screws holding the base hood to the frame. Lift and support the base hood using string or bungee cord.
2. Using a 3/32" Allen wrench, loosen the set screw holding the brake adjuster to the brake ring and turn the adjuster clockwise to remove it.
3. Using a 1/8" Allen wrench, remove the shoulder bolt and nut holding the brake link on the cam and remove the cam.
4. Reverse steps 3 and 4 to install the new cam. Verify the brakes are operating properly. If adjustment is required, see page 9. Reinstall the base hood.

## BRAKE RING REPLACEMENT

Brake Ring Part Number 715–1–61

### Required Tools:

Phillips Screwdriver	String or Bungee Cord	Floor Jack, Small Crate (or equiv.)
Large Standard Screwdriver	3/32" Allen Wrench	11/16" Socket & Ratchet
5/8" Wrench	Needle–Nose Pliers	(2) 7/16" Wrenches

### Procedure:

1. Remove the four Phillips screws holding the base hood to the frame. Lift and support the base hood using string or bungee cord. Put the brake/steer pedal in the neutral position. Lift the end of the base needing service until the casters are approximately 12" off the floor and support it with a jack or the equivalent.
2. Using a 3/32" Allen wrench, loosen the set screw holding the brake adjuster to the brake ring and turn the adjuster clockwise to remove it.
3. Remove the caster covers on both casters (see page 7).
4. Remove one of the casters (see page 6). On the other caster, use an 11/16" socket and ratchet and a 5/8" wrench to remove the nut and bolt holding the wheel on the caster horn and remove only the wheel.
5. Using needle–nose pliers, carefully squeeze and remove the spring between the brake cam and the brake ring.

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### WARNING

The spring is tightly compressed. Use caution when removing it or personal injury could result.

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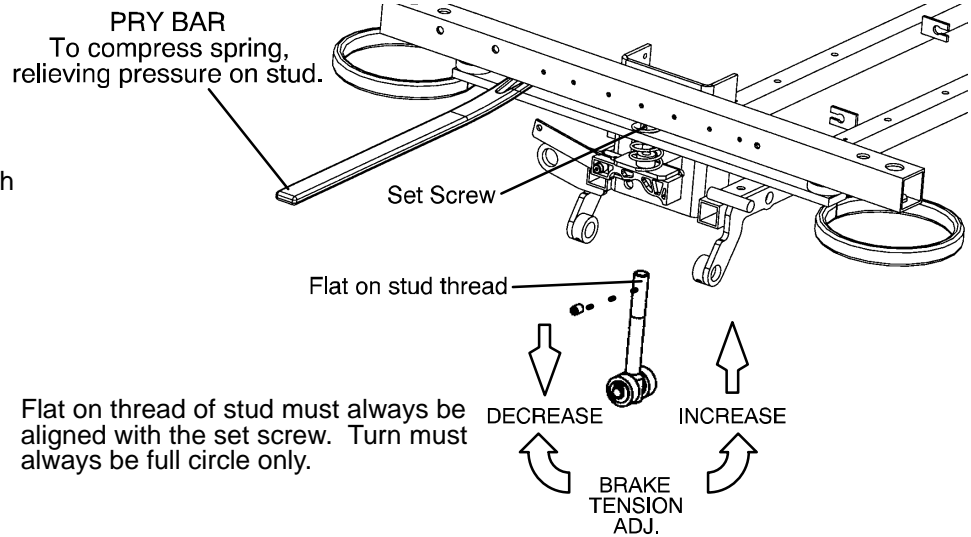
6. If you are working on an end control base, remove the spring from the pump pedal.
7. Lower the brake ring and remove it from the base. Remove the brake pads and bushings and install them on the new brake ring.
8. Reverse the above steps to install the new brake ring and reinstall the caster and wheel. Apply and release the brakes to verify they operate properly. If adjustment is required, see page 9. Reinstall the base hood.

# Service Information

## BRAKE ADJUSTMENT

### Required Tools:

3/32" Hex Allen Wrench  
Pry Bar  
Thread "Locktite"



## BASE SIDE CONTROL PEDAL LINKAGE ADJUSTMENT

### Required Tools:

3/8" Wrench

5/32" Hex Allen Wrench

7/16" Wrench

Bungee Cords

### Adjustment Procedure:

1. Place 150–200 pounds on the litter and pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the bungee cords, support the base hood.
3. Using a 3/8" wrench and a 5/32" hex Allen wrench, loosen the appropriate pedal linkage adjustment nut until the jack stops "drifting". Raise the litter to full up.
4. Tighten the pedal linkage adjustment nut until the jack begins to slowly descend.
5. Using a 7/16" wrench, back the pedal linkage adjustment nut out four full turns. Raise the litter to full up.
6. Loosen the pedal linkage adjustment nut and ensure no drift occurs. If the jack drifts, repeat procedure.

# Service Information

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## BASE SIDE CONTROL BRAKE/STEER GEAR REPLACEMENT

### Required Tools:

Pliers	String or Bungee Cord	Floor Jack or Equivalent
1/8" Allen Wrench	5/32" Allen Wrench	3/8" Box End Wrench
(2) 9/16" Box End Wrenches	3/16" Punch	1/4" Punch
Hammer		

### Procedure:

1. Apply the stretcher brakes.
2. Pump the litter up to full height.
3. Lift and support the base hood using string or bungee cord.
4. Using pliers, remove the cotter pins from both jack pump pistons and the pump linkage.
5. Using the 9/16" box end wrenches, remove the two bearing plate bolts.
6. Remove the cotter pin on the side brake bar.
7. Remove the bearing plate and pull out the idler gear rod while holding onto the gear. Lift the gear out.
8. Slide the miter gear away from the rod spacer and remove the dowel pin.
9. Using the floor jack, raise the side of the base you are working on approximately four inches.
10. Rotate the brake bar so the pedals are upside down.
11. Using a 1/4" punch and a hammer, remove the groove pin from the side brake rod.
12. Using a 3/16" punch and hammer, remove the 3/16" groove pin from the pedal.
13. Using a 5/32" Allen wrench, remove the set screw from the collar inside the gear box.
14. Remove the brake rod while holding the gear on the rod.
15. Using a 1/8" Allen wrench and a 3/8" box end wrench, remove the nuts and bolts holding the brake link to the rod.
16. Using a 5/32" Allen wrench, remove the set screw from the collar outside of the gear box.
17. Using a 1/4" punch, remove the roll pin from the cam and brake link collar.
18. Reverse the above steps to install the replacement gear.
19. Inspect each gear for wear. Lube with MPG-2 grease or the equivalent if necessary.

## UNI-PEDAL REPLACEMENT

### Required Tools:

Drill w/3/16" Drill Bit	Floor Jack	Pop Rivet Tool
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### Replacement Procedure:

1. Set the stretcher brake and pump the litter up fully.
2. Use the floor jack to raise the side of the base frame off the floor approximately four inches.
3. Using a drill with a 3/16" drill bit, drill out the rivets on the bottom of the pedal to be replaced.
4. Using a pop rivet tool and rivets, install the replacement pedal.
5. Lower the stretcher to the floor. Test the operation of the pedal before returning the stretcher to service.

# Service Information

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## JACK REPLACEMENT (WITHOUT COMPRESSION SPRING)

### Required Tools:

3/8" Wrench

1/2" Socket

1/2" Wrench

Needle-Nosed Pliers

### Replacement Procedure:

1. Apply stretcher brakes. Raise litter to full up. Raise Fowler to full up and raise siderails.
2. Use a 3/8" wrench to remove the bolt in the litter support tube above black bellows on both ends.
3. With the assistance of another person, lift off the stretcher litter and set it aside, taking care not to damage the siderails, etc.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using a 1/2" socket and 1/2" wrench, remove the four bolts, washers and nuts holding the jack support straps to the base frame.
7. Using needle-nosed pliers, remove the two cotter keys on the pump link and remove the pump link.
8. Using a 1/2" socket and a 1/2" wrench, remove the four bolts holding the jack base to the base frame (using a 3" extension may be required). Remove the jack from the base frame.
9. Reverse steps 6–8 to install the replacement jack. Reinstall the base hood and the stretcher litter.

## JACK REPLACEMENT (WITH COMPRESSION SPRING)

### Required Tools:

3/8" Wrench

Needle-Nosed Pliers

Straight Screwdriver

Spring Compression Tool

### Replacement Procedure:

1. Apply stretcher brakes. Raise litter to full up. Raise Fowler to full up and raise siderails.
2. Use a 3/8" wrench to remove the bolt in the litter support tube above black bellows on both ends.
3. With the assistance of another person, lift off the stretcher litter and set it aside, taking care not to damage the siderails, etc.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using needle-nosed pliers, pull cotter pin from pump cylinder.
7. Using a straight screwdriver and pump spring compression tool (available upon request), compress the pump spring and pry the pump link out of the pump cylinder.

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### CAUTION

Be sure not to let the pump piston come out of the jack or damage may occur.

8. Remove and replace jack as described in the procedure above.
9. Replace pump spring and pump link using the straight screwdriver and the pump compression tool.
10. Reinstall the base hood and the stretcher litter.

# Service Information

## JACK ASSEMBLY TORQUE SPECIFICATION

### Jack Assembly with Threads Oiled

- |   |                      |
|---|----------------------|
| 1. Jack Cap Assembly to Jack Actuator Cylinder  | 75 to 85 Foot Pounds |
| 2. Jack Actuator Cylinder to Jack Base Assembly | 55 to 65 Foot Pounds |

### Jack Base Assembly with Threads Oiled

- |   |                      |
|---|----------------------|
| 1. Jack Pump Cylinder to Jack Base Machined | 45 to 55 Foot Pounds |
| 2. Jack Pin Housing to Jack Base Machined   | 35 to 45 Foot Pounds |
| 3. Jack Base Plugs to Jack Base Machined    | 8 to 12 Foot Pounds  |
| 4. Jack Valve Plug to Jack Base Machined    | 8 to 12 Foot Pounds  |

## HYDRAULIC TROUBLESHOOTING

Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 9).

PROBLEM/SYMPTOM	SOLUTION
Jack will not raise to full height.	Add hydraulic fluid (see p.13). Check for leaks.
Jack will not hold in raised position.	Close the needle valve completely. If the jack holds, replace valve #1 (see p. NO TAG). If the jack does not hold, replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod <b>does not</b> move.	Close the needle valve. If the jack will now pump up, replace valve #1. If the jack still will not pump up after closing the needle valve, replace valve #3 (see p. 15).
Jack will not pump up but the jack actuator rod <b>does</b> move when the pump pedal is activated.	Replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod may or may not move.	Remove excess air (vacuum) in system (see below).

Contact Stryker technical service at 1-800-327-0770 for further assistance.

## REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

### Procedure:

1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure page 9).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

# Service Information

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## CHECKING HYDRAULIC FLUID LEVEL

### Required Tools:

3/8 Open End Wrench

3/4 Open End Wrench

### Procedure:

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#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
4. Lower the jack to the full down position.
5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020–70–475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.

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#### CAUTION

Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

## JACK DESCENT RATE ADJUSTMENT

### Required Tools:

Screwdriver

Bungee Cords (or equivalent)

### Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the bungee cords, support the base hood.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.
4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

#### NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

#### NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

# Service Information

## HYDRAULIC CHECK VALVE REPLACEMENT

### Required Tools:

3/8 Open End Wrench  
3/4 Open End Wrench  
1/2 Inch Diameter Rod

Stiff Wire (with bent, pointed end)  
Torque Wrench (with Ft. Lbs. adjust.)

Small Needle Nose Pliers  
7/32 Hex Allen Wrench

### Replacement of Valve #1

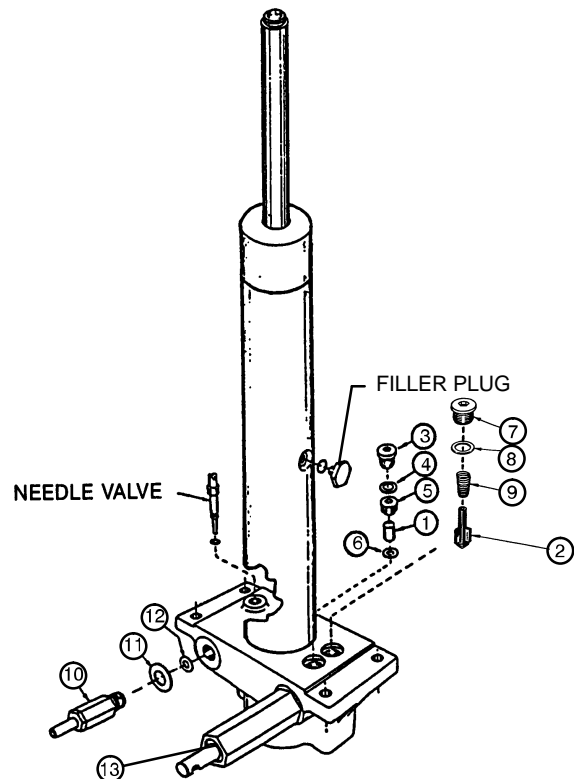
#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (3) and discard the seal (4).
2. Remove the valve plug (5).
3. Using a stiff wire with a bent, pointed end, remove the valve (1) and the seal (6) and discard the seal.
4. Install the new seal (6) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (1) with the beveled end out (as shown in the illustration).
6. Install the valve plug (5) and tighten to 10 foot-pounds torque.
7. Install the new seal (4) with the base plug (3) and tighten to 10 foot-pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

ITEM	PART NO.	PART NAME
1	926-20-153	Check Valve
2	715-1-341	Poppet
3	715-1-301	Base Plug
4	926-20-156	Seal
5	715-1-309	Valve Plug
6	926-20-154	Seal
7	715-1-301	Base Plug
8	926-20-156	Seal
9	390-2-134	Con. Comp. Spring
10	1210-70-9	Valve Assembly*
10	715-270-100	Valve Assembly**
11	45-966	O-Ring
12	45-967	O-Ring
13	715-100-325	Pump Piston

\* Used on jack part number 1210-70-10.  
\*\* Used on jack part number 715-270-10.  
(See label on side of jack reservoir for jack part number).



# Service Information

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## HYDRAULIC CHECK VALVE REPLACEMENT (CONTINUED)

### Replacement of Valve #2

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#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

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1. Remove the base plug (8) and discard the seal (9).
2. Remove the valve plug (10).
3. Using a stiff wire with a bent, pointed end, remove the valve (2) and the seal (11) and discard the seal.
4. Install the new seal (11) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (2) with the beveled end out (as shown in the illustration).
6. Install the valve plug (10) and tighten to 10 foot-pounds torque.
7. Install the new seal (9) with the base plug (8) and tighten to 10 foot-pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

### Replacement of Valve (Poppet) #3

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#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

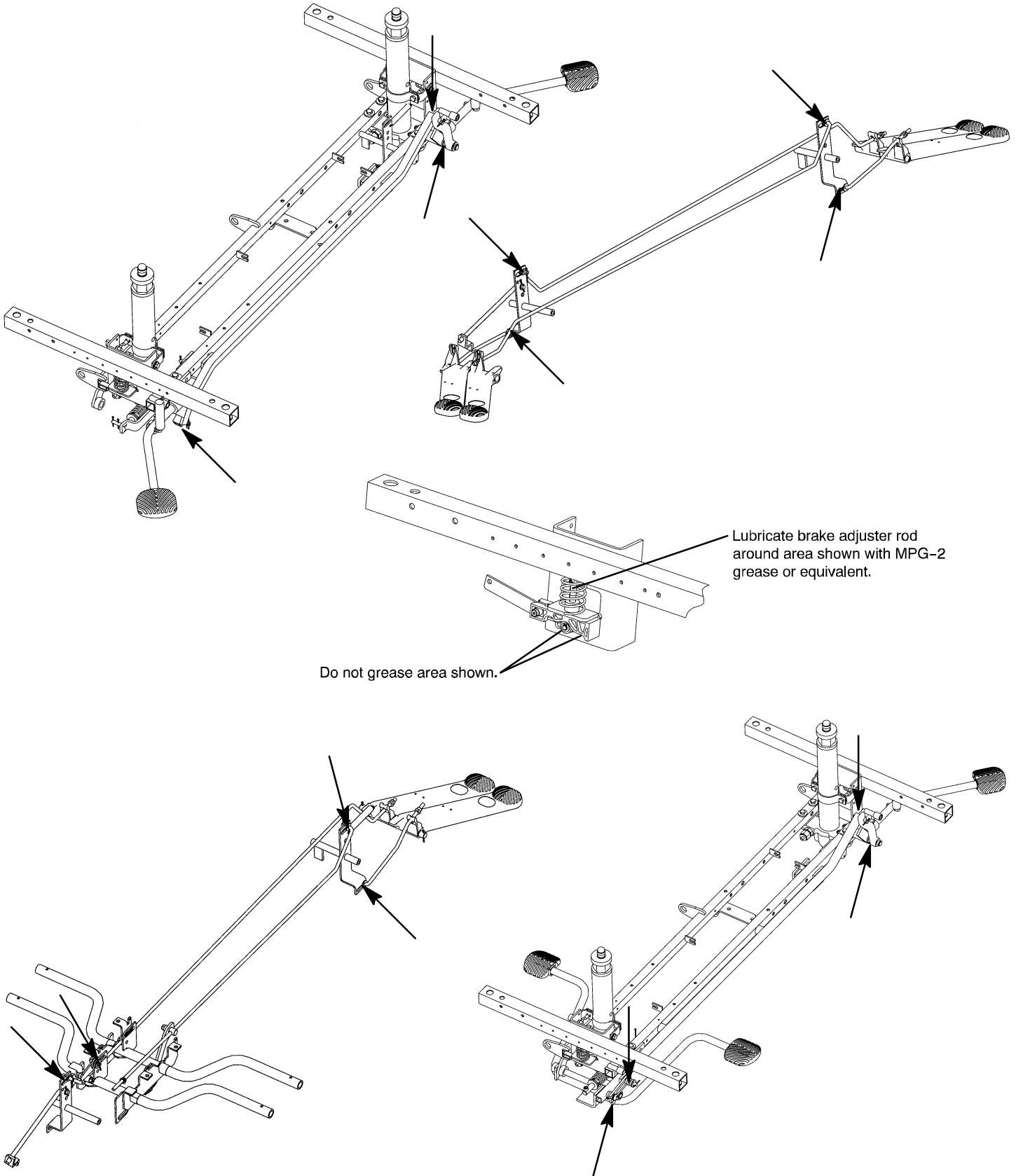
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1. Remove the base plug (12) and discard the seal (13).
2. Remove the compression spring (14).
3. Using a small needle nose pliers, remove the poppet (3).
4. Install the new poppet (3).
5. Install the compression spring (14).
6. Install the new seal (13) and the base plug (12) and tighten to 10 foot-pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.



# Service Information

## BASE LUBRICATION



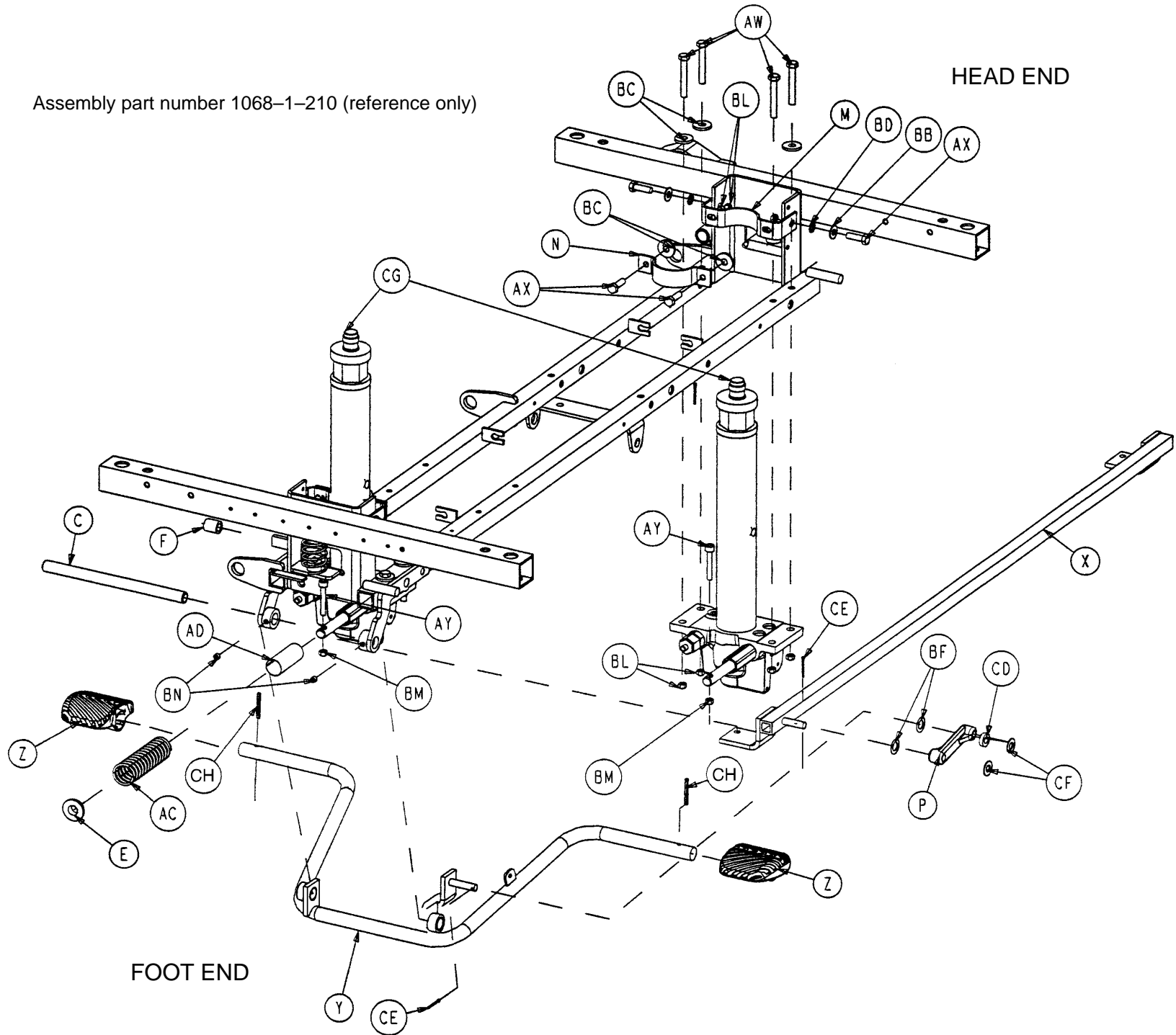
# Replacement Parts and Kits

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<b><u>PART NAME</u></b>	<b><u>PART NUMBER</u></b>
Caster Cover Kit .....	1010-56-100
Defibrillator/Equipment Tray .....	926-39
Foot Board/Chartholder .....	926-40-100
Head Support Cushion .....	962-29
Hydraulic Oil, Mobil Aero HFA – 1 Quart .....	2020-70-475
Inflatable Head Piece Assembly .....	1068-82
I.V. Pole, Folding, Permanent .....	946-224-200
I.V. Pole, Removable, Standard .....	390-25
Mattress, 3" Articulating .....	1067-78
Mattress, 3" Non-Articulating .....	1067-38
Mattress, 4" Articulating .....	966-77
Mattress, 4" Enhanced Comfort w/ Inflatable Head .....	1067-77
Mattress, 4", Tapered .....	966-37
Paint, Touch-Up, Gloss Black, Bottle w/Brush .....	7000-1-322
Paint, Touch-Up, Gloss Black, Spray Can .....	7000-1-319
Paint, Touch-Up, Gray, Bottle w/Brush .....	7000-1-320
Paint, Touch-Up, Gray, Spray Can .....	7000-1-317
Restraint Strap, Ankle .....	946-43-100
Restraint Strap, Body .....	390-19
Restraint Strap, Wrist .....	946-44-100
SAFR™ Patient Transfer Board, Long .....	701-51
SAFR™ Patient Transfer Board, Short .....	701-41
Siderail Pads .....	946-96
Wrist Rest Assembly .....	966-51-100



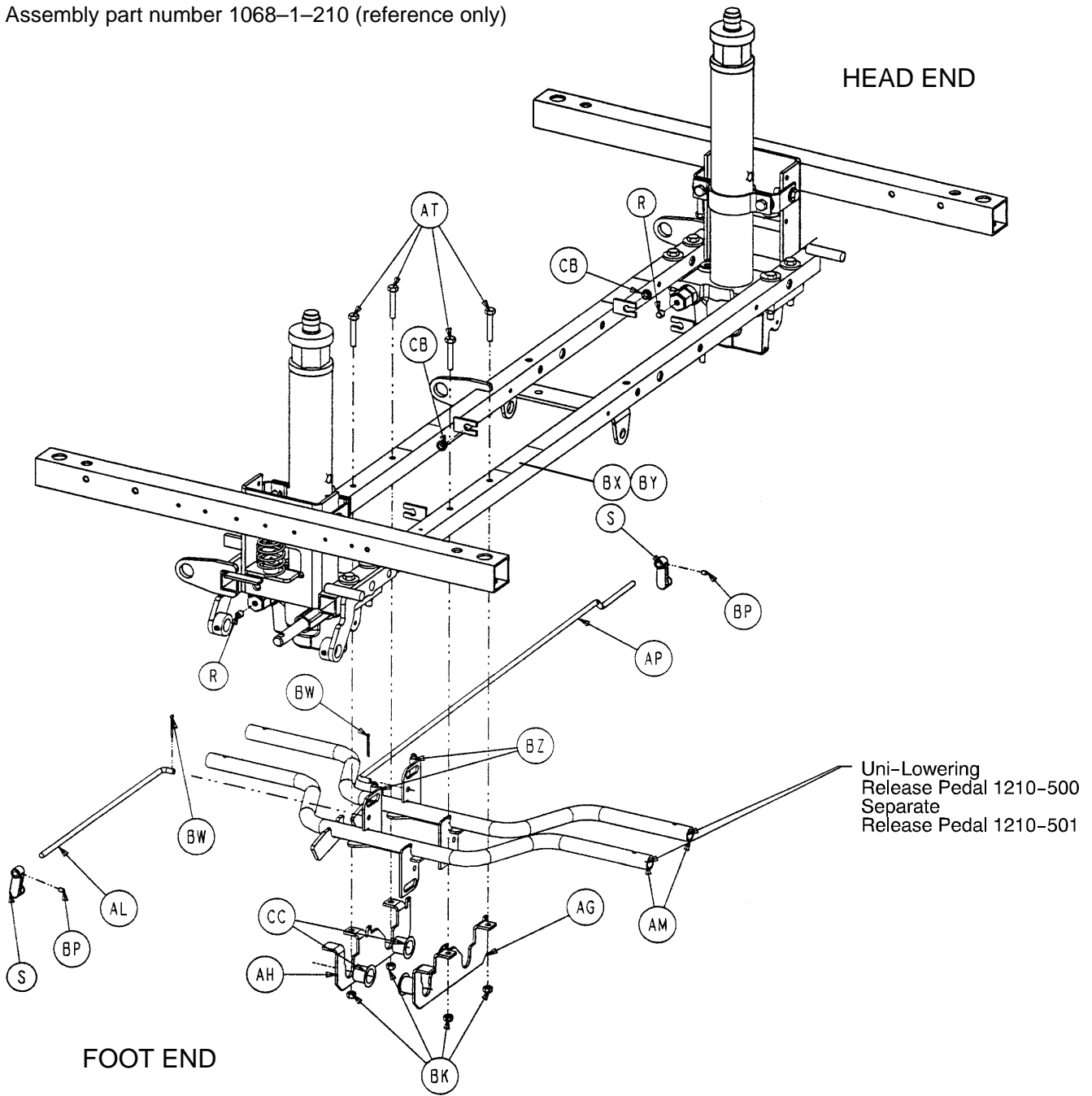
Assembly part number 1068-1-210 (reference only)



Side Control Base Assembly

# Side Control Base Assembly

Assembly part number 1068-1-210 (reference only)



# Side Control Base Assembly

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Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	715-1-11	Brake Cushion	4	AW	3-62	Hex Hd. Cap Screw	8
B	715-1-61	Caster Brake Weldment	2	AX	3-85	Hex Hd. Cap Screw	8
C	715-1-92	Pump Pedal Shaft	1	AY	4-146	Soc. Hd. Cap Screw	2
D	715-201-94	Compression Spring	2	AZ	4-160	Soc. Hd. Cap Screw	1
E	715-1-133	Collar	1	BA	8-17	Shoulder Bolt	2
F	715-1-140	Vinyl Tube	1	BB	11-3	Washer	12
G	(page 26)	Brake Adjuster	2	BC	11-262	Washer	12
H	715-1-156	Ground Chain	1	BD	13-38	Ext. Tooth Lock Washer	4
K	715-1-158	Caster Nut	4	BE	14-2	Washer	6
L	715-1-165	Actuator Plate Weldment	2	BF	14-9	Washer	2
M	715-1-192	Jack Support	2	BG	16-2	Hex Nut	2
N	715-1-193	Jack Support Clamp	2	BH	16-3	Fiberlock Nut	1
P	715-1-214	Connecting Link	1	BK	16-28	Hex Nut	4
R	715-1-333	Release Rod Stop Sleeve	2	BL	16-36	Hex Nut	16
S	715-1-346	Release Paddle	2	BM	16-48	Hex Nut	2
X	715-201-27	Pump Rod Assembly	1	BN	21-22	Set Screw	2
Y	(page 28)	Pump Pedal Assembly	1	BP	21-50	Set Screw	4
Z	715-201-126	Slip-On Pump Pedal	2	BR	23-25	Self-Tapping Screw	1
AA	(page 27)	Brake Cam Assembly	2	BS	26-13	Spring Pin	2
AC	38-246	Jack Spring	1	BW	27-4	Cotter Pin	2
AD	763-1-16	Spring Holder	1	BX	29-12	Velcro Loop	3
AE	946-1-116	Brake Bar Bushing	4	BY	29-14	Velcro Hook	3
AF	1068-201-45	Brake/Steer Rod Ass'y	1	BZ	38-355	Extension Spring	2
AG	1210-1-114	Pedal Pivot, Left	1	CA	42-20	Collar	2
AH	1210-1-115	Pedal Pivot, Right	1	CB	52-245	Nyliner	2
AK	1210-201-120	Base Frame Weldment	1	CC	52-747	Flange Bearing	4
AL	1210-201-139	Pull Release Rod, Head	1	CD	52-284	Spacer Washer	1
AM	1210-201-152	Release Pedal Weldment	2	CE	27-3	Cotter Pin	2
AN	1210-201-153	Butterfly "V" Pedal	2	CF	11-4	Washer	2
AP	1210-201-222	Push Release Rod	1	CG	(page 32)	Jack Assembly	2
AR	1210-201-251	Insert	3	CH	26-143	Groove Pin	4
AT	3-47	Hex Hd. Cap Screw	4	CJ	(page 36)	Caster Assembly	*
				CK	1068-300	Removable Pedal Adapter	1

\* Caster assembly is quantity of 4 if the fifth wheel option is present on the stretcher and quantity of 3 if the steering caster option is present.

Assembly part number 1068-2-210 (reference only)

1210-201-335

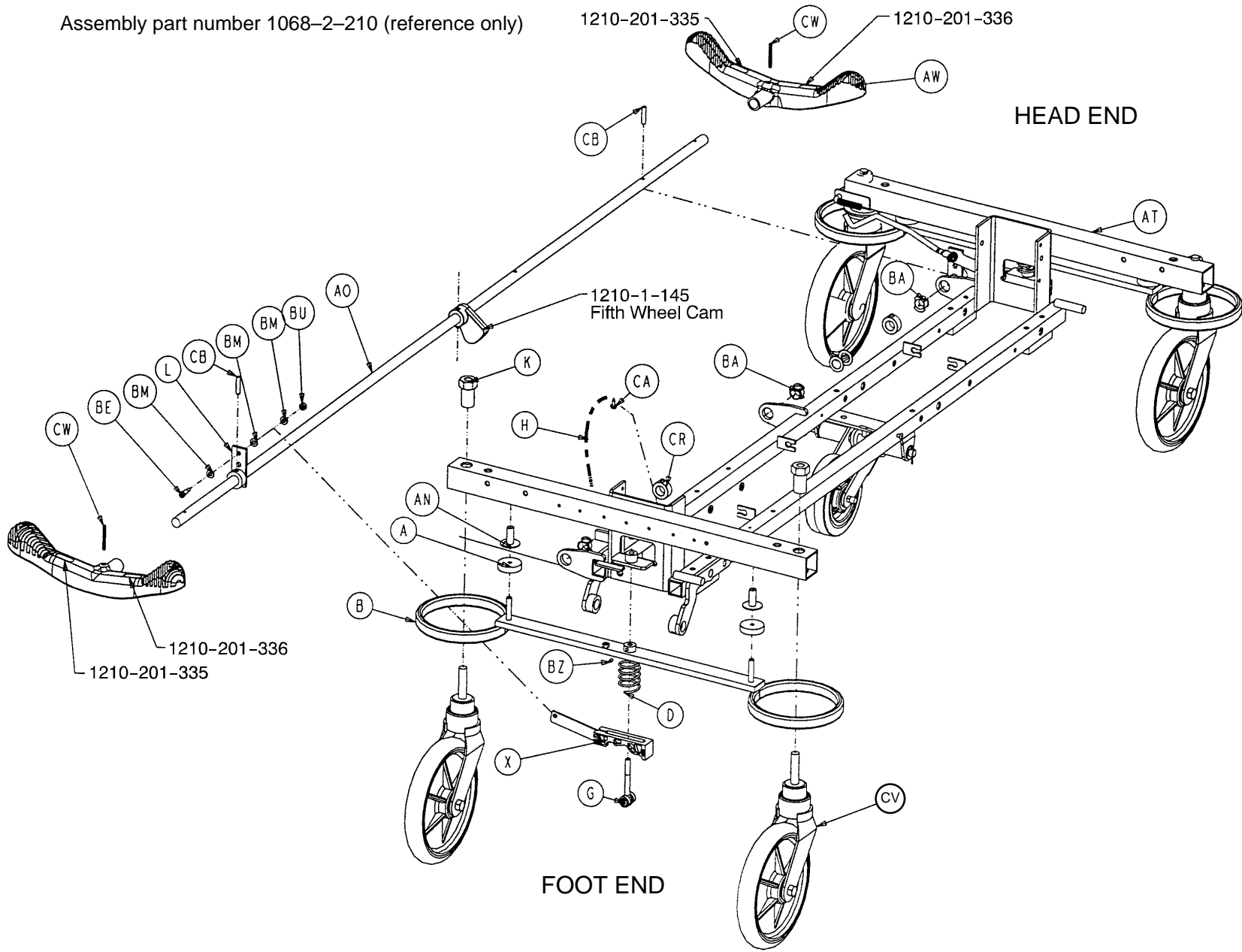
CW

1210-201-336

AW

HEAD END

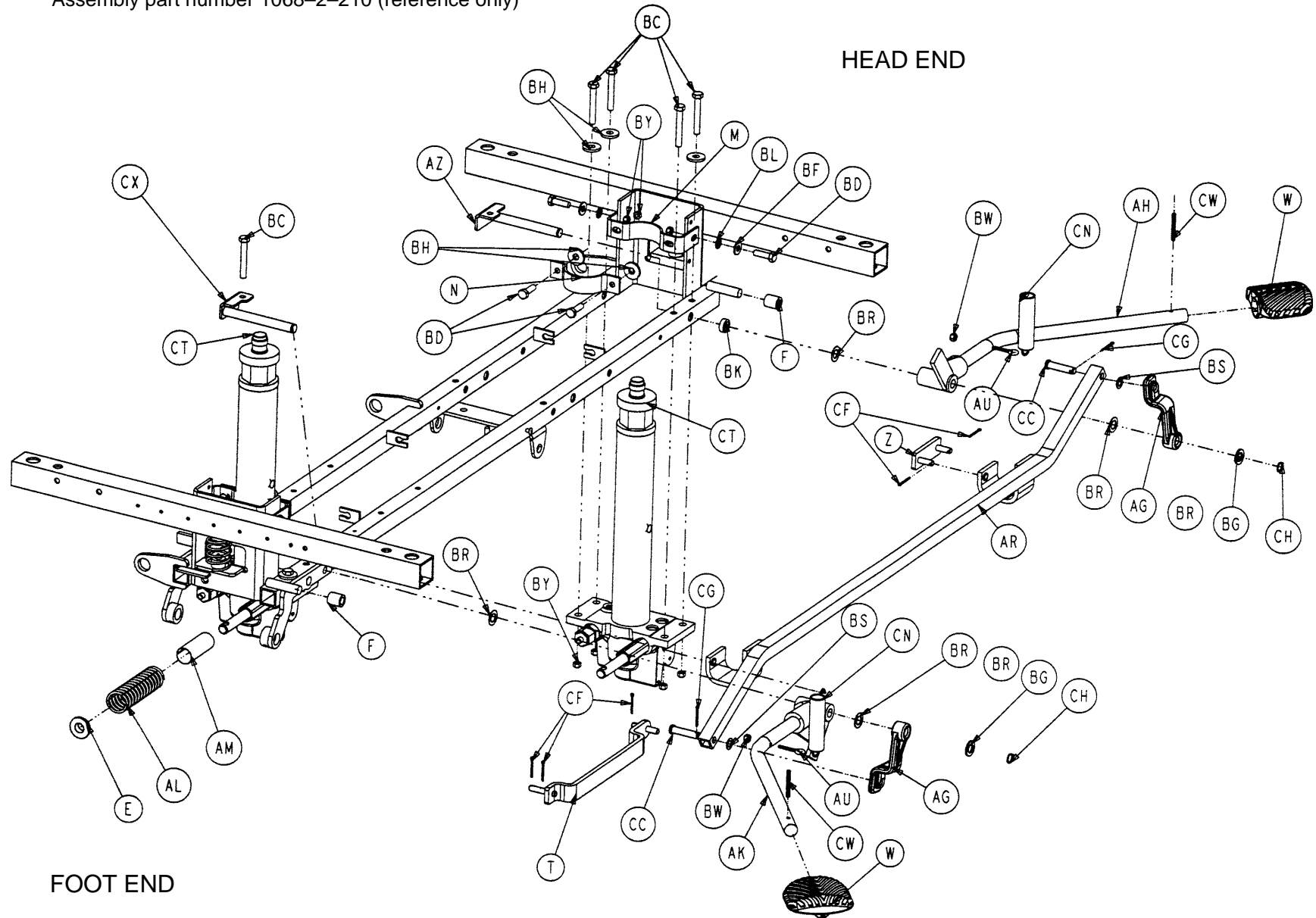
22



End Control Base Assembly

Assembly part number 1068-2-210 (reference only)

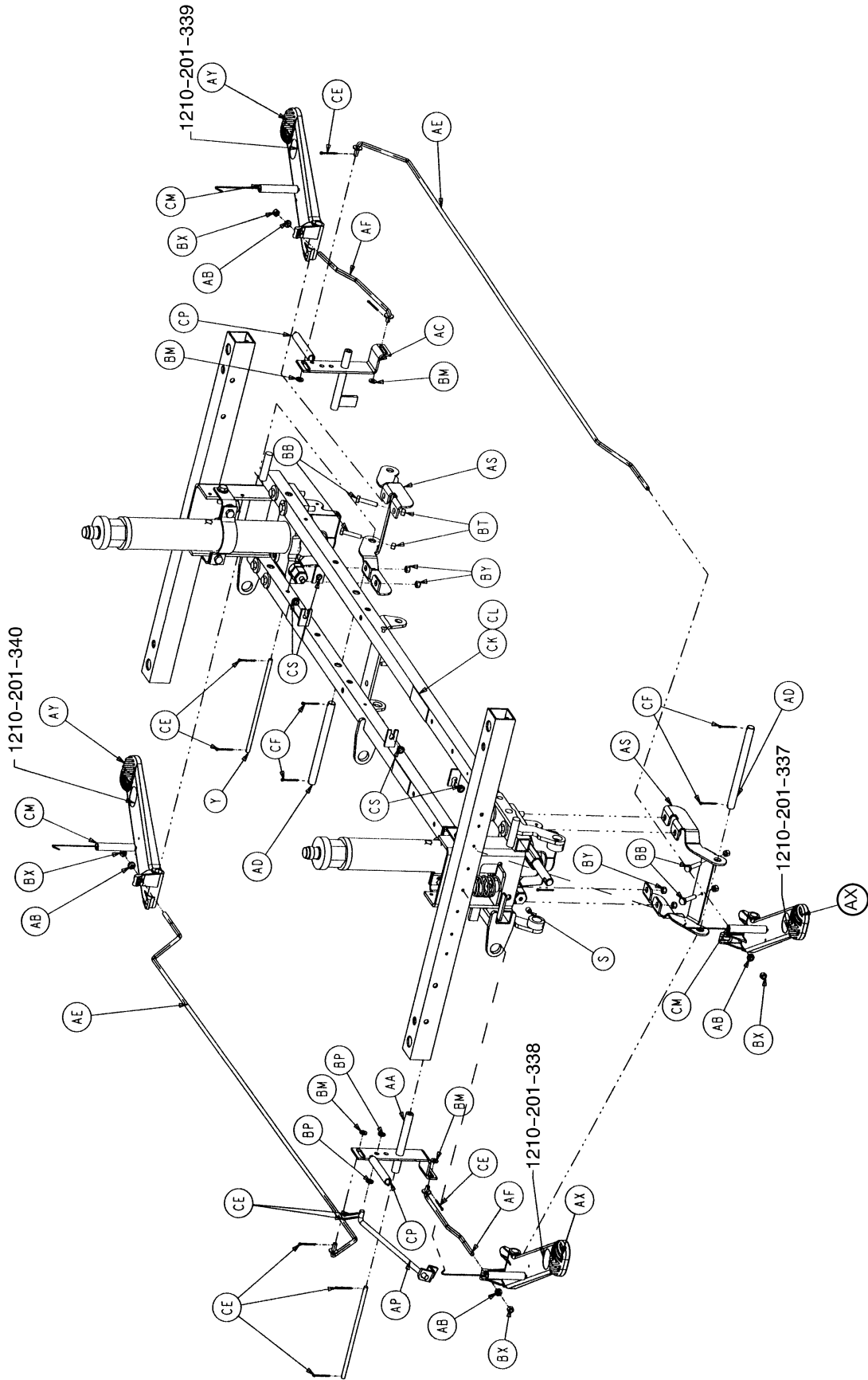
23



End Control Base Assembly



# End Control Base Assembly



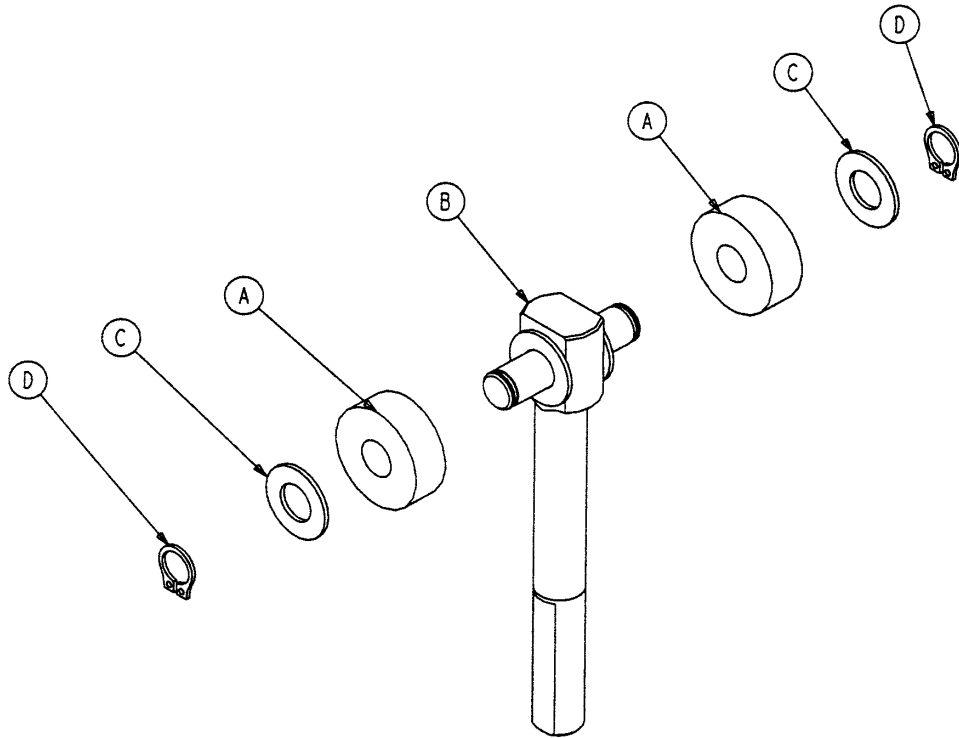
# End Control Base Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	715-1-11	Brake Cushion	4	AZ	1210-201-201	Pivot Pin Bracket, Foot	1
B	715-1-61	Caster Brake Weldment	2	BA	1210-201-251	Insert	3
D	715-201-94	Compression Spring	2	BB	3-3	Hex Hd. Cap Screw	4
E	715-1-133	Collar	2	BC	3-62	Hex Hd. Cap Screw	8
F	715-1-140	Vinyl Tube	2	BD	3-85	Hex Hd. Cap Screw	8
G	(page 26)	Brake Adjuster	2	BE	8-17	Shoulder Bolt	2
H	715-1-156	Ground Chain	1	BF	11-3	Washer	4
K	715-1-158	Caster Nut	4	BG	11-13	Washer	2
L	715-1-165	Actuator Plate Weldment	2	BH	11-262	Washer	10
M	715-1-192	Jack Support	2	BK	11-350	Spacer Washer	1
N	715-1-193	Jack Support Clamp	2	BL	13-38	Ext. Tooth Lock Washer	4
S	715-1-333	Release Rod Stop Sleeve	2	BM	14-2	Washer	7
T	716-1-109	Pump Link, Head End	1	BP	14-3	Washer	2
W	715-201-126	Slip-On Pump Pedal	2	BR	14-7	Washer	4
X	(page 27)	Brake Cam Assembly	2	BS	14-9	Washer	2
Y	716-1-15	Release Pivot Bar	2	BT	15-11	Hex Nut	4
Z	716-1-102	Pump Link, Foot End	1	BU	16-2	Hex Nut	2
AA	716-1-119	Pivot Ass'y, Head End	1	BW	16-14	Nylock Nut	2
AB	716-1-286	Release Ball Spacer	4	BX	16-28	Hex Nut	4
AC	716-1-52	Pivot Ass'y, Foot End	1	BY	16-36	Hex Nut	16
AD	716-201-61	Rel. Pedal Pivot Rod	2	BZ	21-50	Set Screw	2
AE	716-201-70	Long Release Rod	2	CA	23-25	Self-Tapping Screw	1
AF	716-201-74	Release Rod	2	CB	26-13	Spring Pin	2
AG	716-201-281	Pump Idler Link	2	CC	26-195	Clevis Pin	2
AH	(page 30)	Pump Pedal Ass'y, Ft. End	1	CE	27-4	Cotter Pin	9
AK	(page 31)	Pump Pedal Ass'y, Hd. End	1	CF	27-3	Cotter Pin	9
AL	763-1-15	Jack Spring	1	CG	27-16	Cotter Pin	2
AM	763-1-16	Spring Holder	1	CH	28-97	External Retaining Ring	2
AN	946-1-116	Brake Bar Bushing	4	CK	29-7	Dual Lock	3
AO	721-201-230	Brake/Steer Rod Ass'y	1	CL	29-9	Dual Lock	3
AP	1210-1-112	Rel. Rod, Head End, Left	1	CM	38-235	Descent Pedal Ret. Spring	4
AR	1210-201-27	Pump Rod Angle	1	CN	38-251	Pump Return Spring	2
AS	1210-201-111	End Rel. Pedal Bracket	2	CP	38-326	Extension Spring	2
AT	1210-201-120	Base Frame Weldment	1	CR	42-20	Collar	2
AU	1210-201-551	Eye Bolt	2	CS	52-245	Nyliner	4
AW	1210-201-153	Butterfly "V" Pedal	2	CT	(page 32)	Jack Assembly	2
AX	1210-201-154	Rel. Pedal, Offset, Hd., Rt.	2	CV	(page 36)	Caster Assembly	*
AY	1210-201-155	Rel. Pedal, Offset, Ft., Lt.	2	CW	26-143	Groove Pin	4

\* Caster assembly is quantity of 4 if the fifth wheel option is present on the stretcher and quantity of 3 if the steering caster option is present.

# 715-201-150 Brake Adjuster Assembly

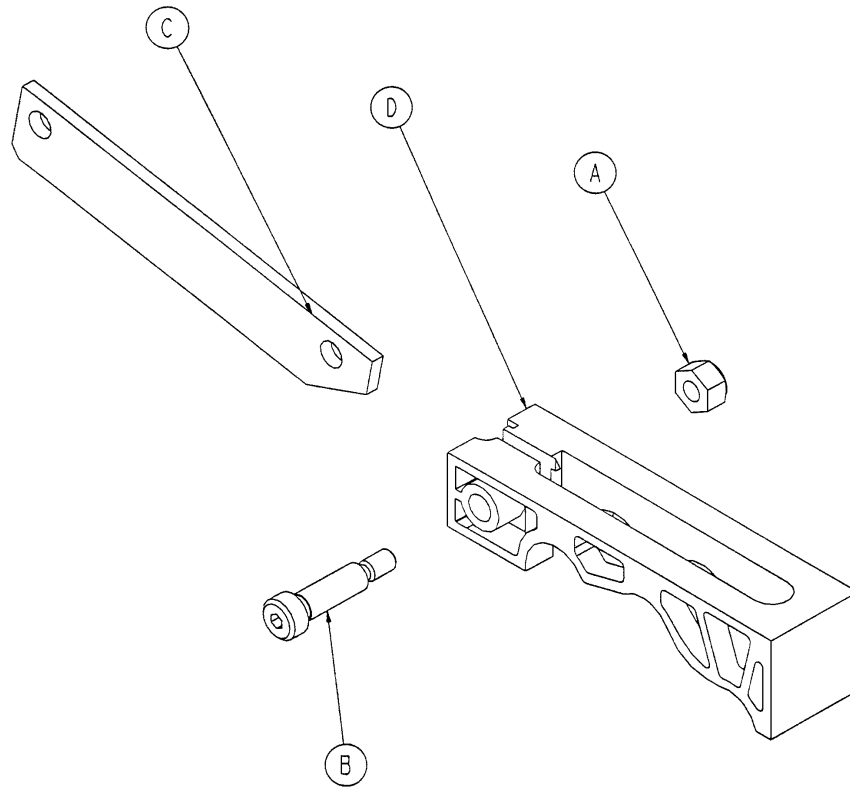
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Item	Part No.	Part Name	Qty.
A	715-1-180	Cam Bearing	2
B	715-201-62	Threaded Stud Assembly	1
C	14-4	Nylon Washer	4
D	28-8	External Retaining Ring	2

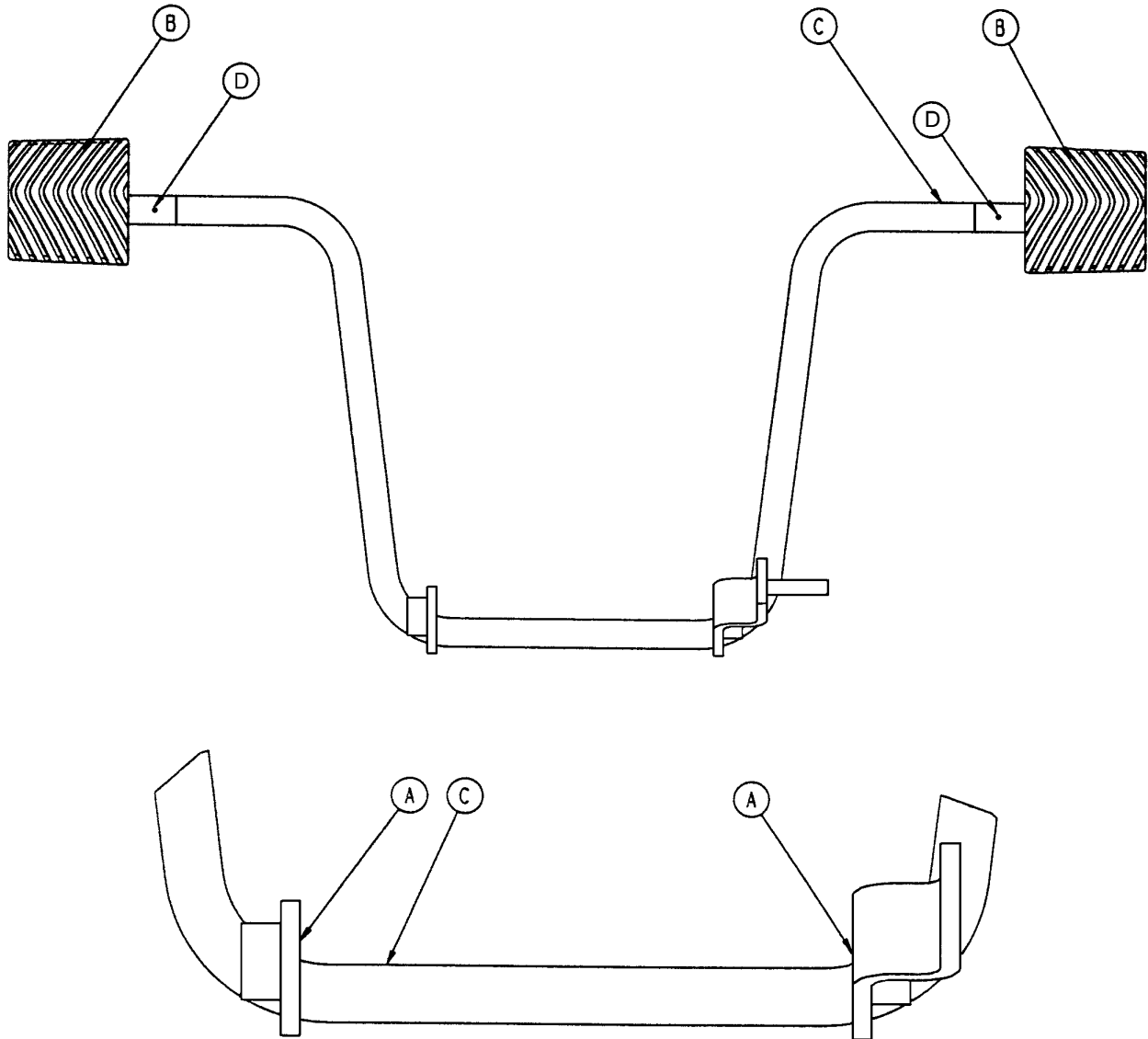
# 715-201-213 Brake Cam Assembly

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Item	Part No.	Part Name	Qty.
A	16-59	Hex Nut	1
B	8-21	Soc. Hd. Shoulder Screw	1
C	715-201-173	Brake Connecting Link	1
D	715-301-221	Brake Cam	1

# Side Control Pump Pedal Assembly

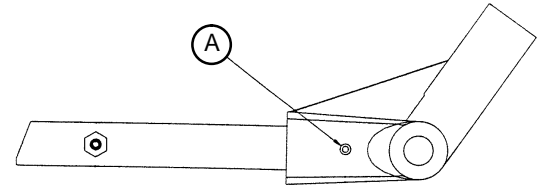
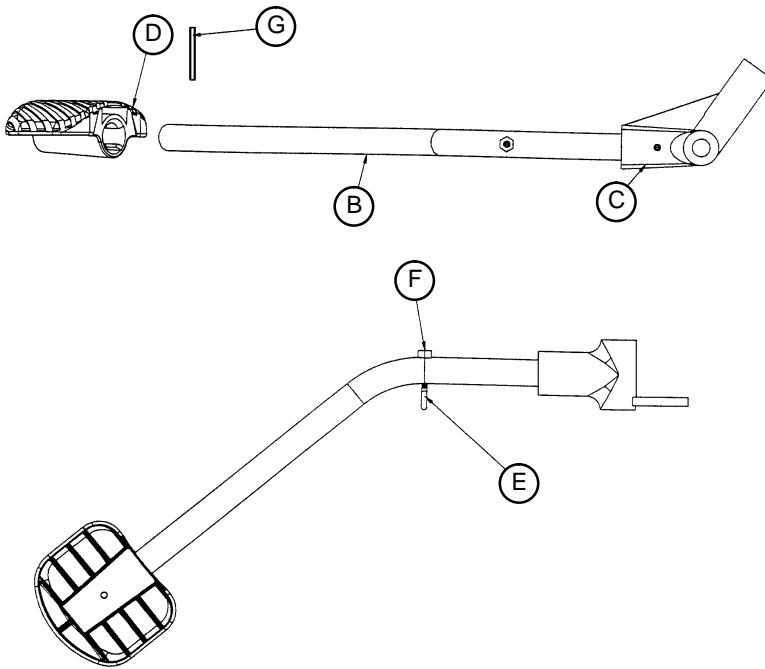


Item	Part No.	Part Name	Qty.
A	81-44	Bronze Bearing	2
B	715-201-126	Slip-On Pedal Pad	2
C	715-201-83	Pump Pedal Weldment	1
D	26-143	Groove Pin	2

# Notes

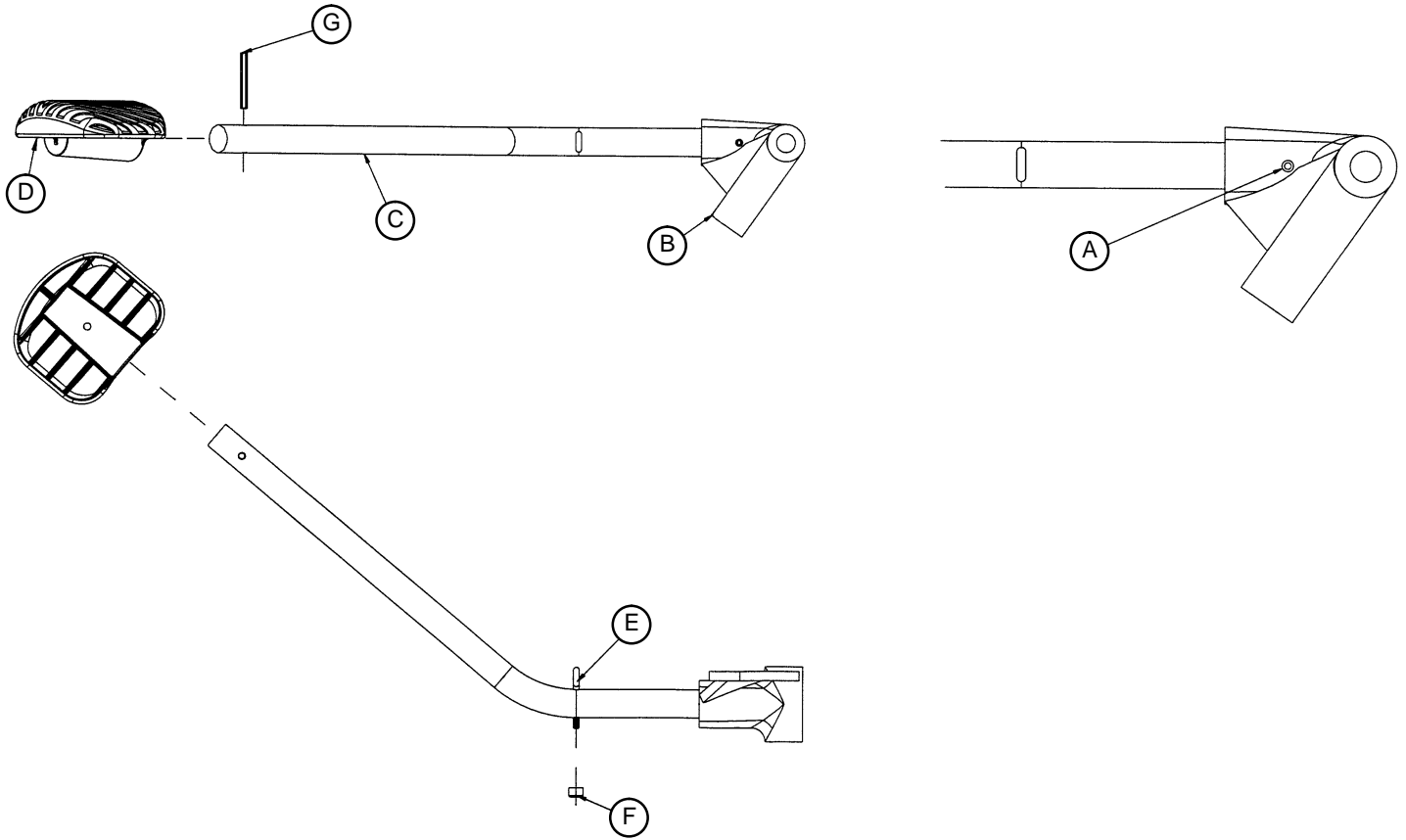
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# 716-201-288 Foot End Pump Pedal Assembly



Item	Part No.	Part Name	Qty.
A	26-12	Spring Pin	1
B	716-201-14	Foot End Pump Rod	1
C	716-1-283	Pump Pivot Housing	1
D	715-201-126	Pedal	1
E	1210-201-551	Eye Bolt	1
F	16-14	Nylock Nut	1
G	26-143	Groove Pin	1

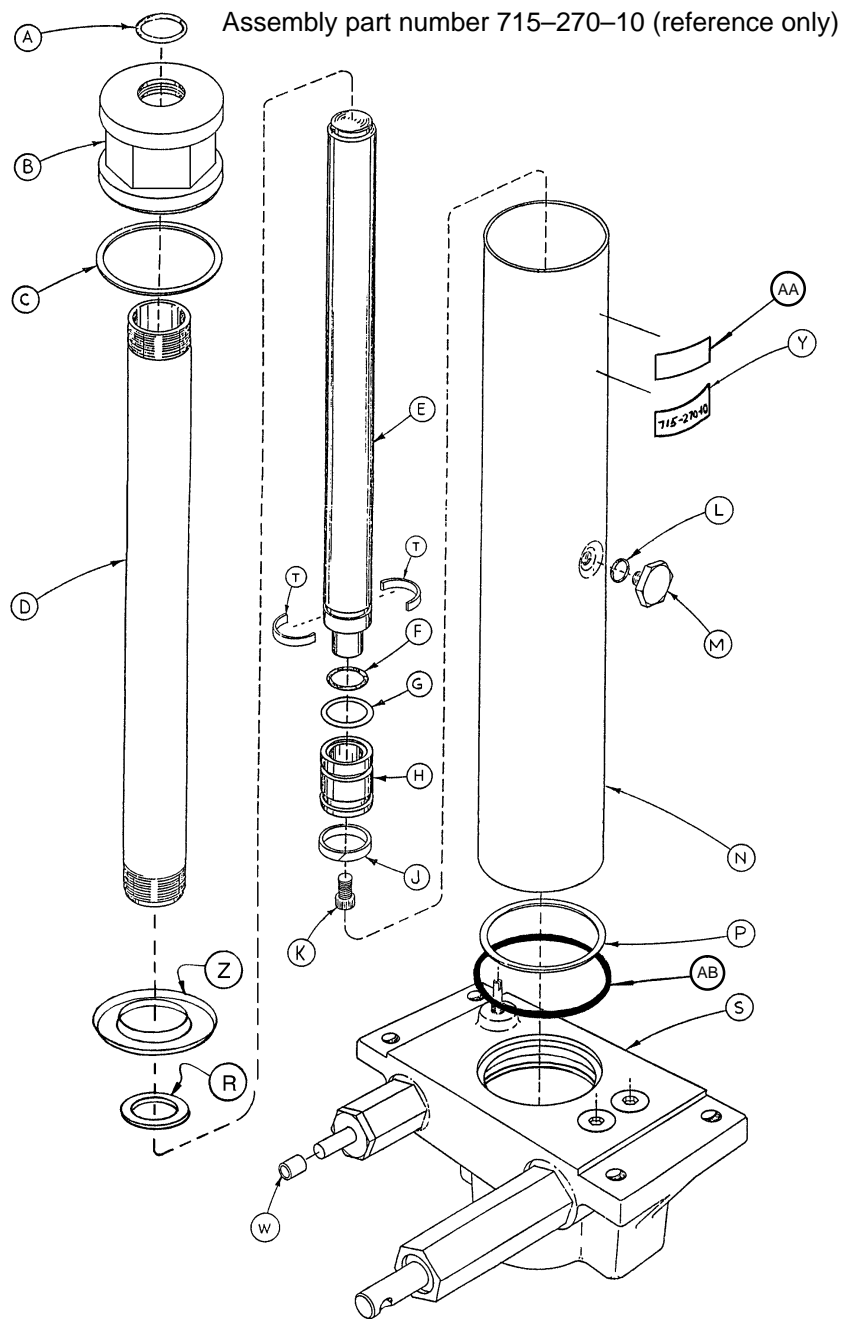
# 716-201-292 Head End Pump Pedal Assembly



Item	Part No.	Part Name	Qty.
A	26-12	Spring Pin	1
B	716-1-285	Pump Pivot Housing, Hd. End	1
C	716-201-14	Head End Pump Rod	1
D	715-201-126	Pedal	1
E	1210-201-551	Eye Bolt	1
F	16-14	Nylock Nut	1
G	26-143	Groove Pin	1



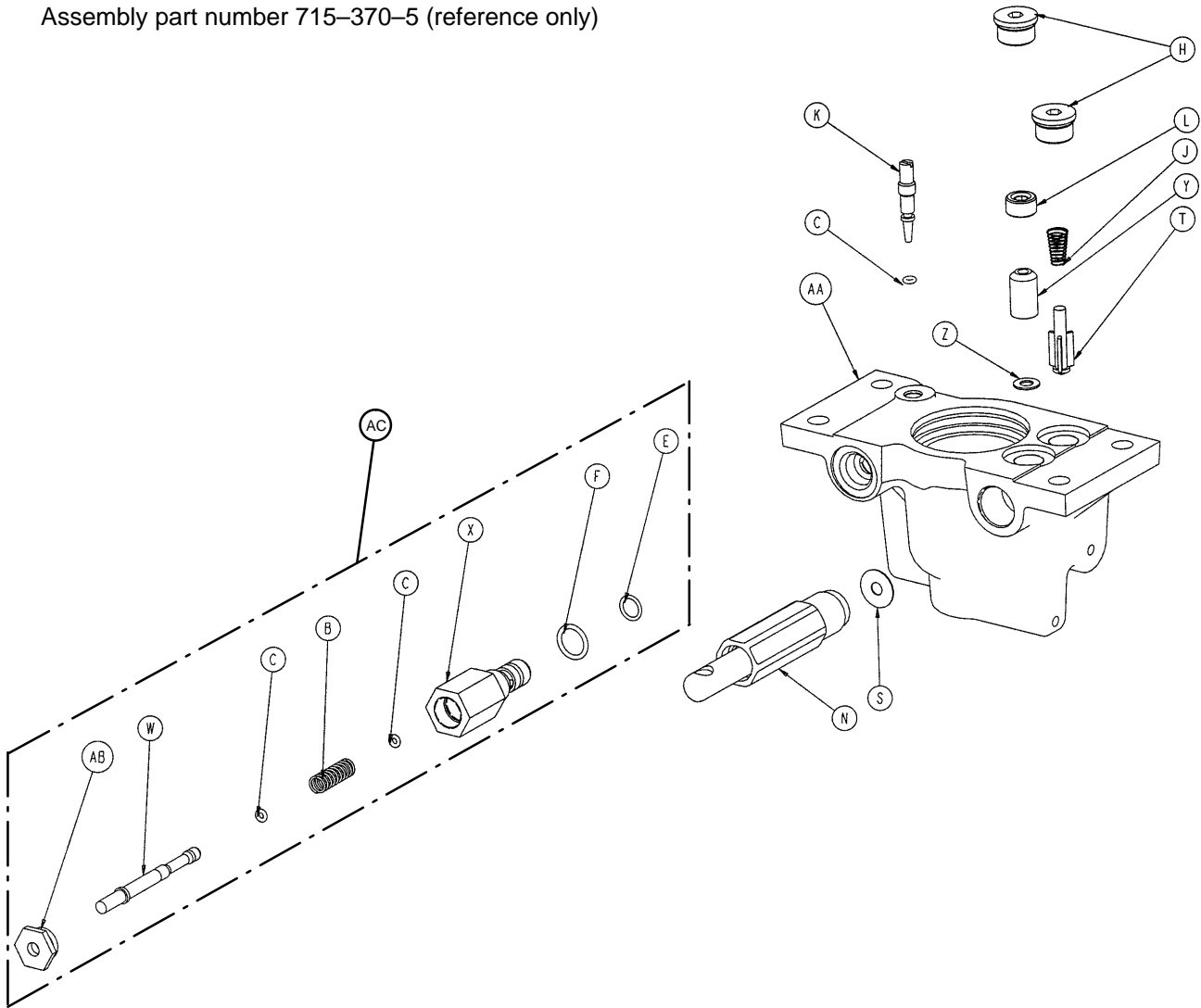
# 715-270-400 Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	O-Ring	1	M	388-1-38	Plug	1
B	715-1-340	Cap Assembly	1	N	715-1-422	Reservoir	1
C	390-1-243	Gasket	1	P	390-1-244	Gasket	1
D	715-1-323	Actuator Cylinder	1	R	390-1-238	Gasket, Actuator	1
E	715-1-325	Actuator	1	S	(page 33)	Jack Base Assembly	1
F	45-14	O-Ring	1	T	390-2-139	Retaining Collar	2
G	926-20-161	Parker Packing	1	W	715-1-333	Rel. Valve Stop Sleeve	1
H	715-1-331	Piston End	1	Y	715-270-11	Label	1
J	926-20-162	Wear Ring	1	Z	715-1-320	Jack Screen	1
K	4-14	Soc. Hd. Cap Screw	1	AA	921-1-252	Serial No. Label	1
L	45-110	O-Ring	1	AB	45-978	O-Ring	1

# Jack Base Assembly

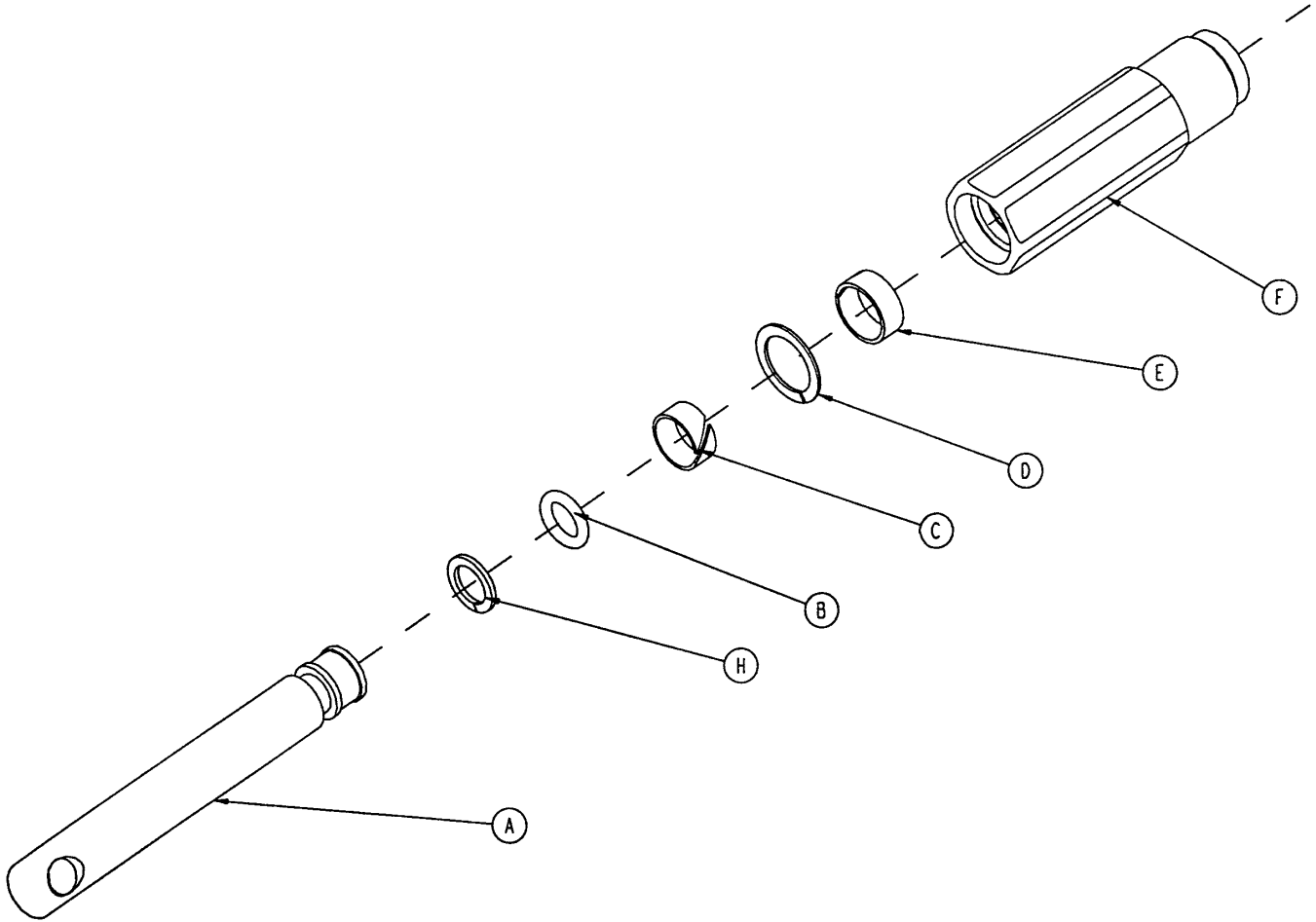
Assembly part number 715-370-5 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	38-311	Compression Spring	1	S	715-1-329	Pump Seal	1
C	45-6	O-Ring	3	T	715-1-341	Poppet	1
E	45-966	O-Ring	1	W	715-270-1	Pin	1
F	45-967	O-Ring	1	X	715-270-2	Pin Housing	1
H	48-147	Base Plug	2	Y	926-20-153	Check Valve	1
J	390-2-134	Conical Comp. Spring	1	Z	926-20-154	Seal	1
K	715-1-307	Needle Valve	1	AA	1210-270-12	Jack Base	1
L	715-1-309	Valve Plug	1	AB	1210-70-13	Base Plug	1
N	(page 33.1)	Pump Piston Assembly	1	AC	715-270-100	Valve Assembly	1

# 715-200-325 Jack Pump Piston Assembly

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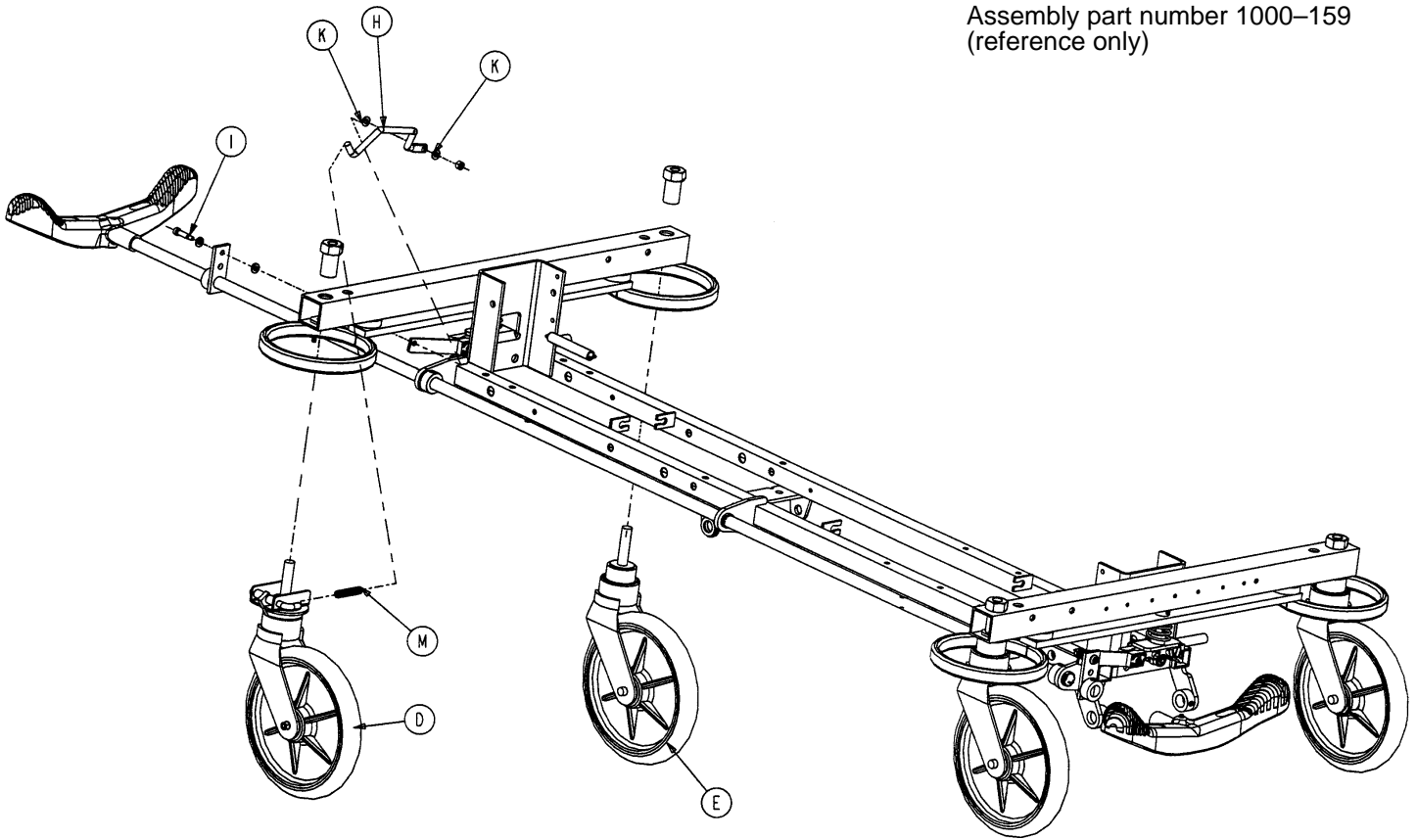
Item	Part No.	Part Name	Qty.
A	715-201-318	Pump Piston	1
B	45-110	O-Ring	1
C	715-1-328	Piston Wear Ring	1
D	14-50	Bearing Retainer	1
E	715-201-327	Cylinder Wear Ring	1
F	715-1-316	Pump Cylinder	1
H	715-1-400	O-Ring Back Up	1

# Notes

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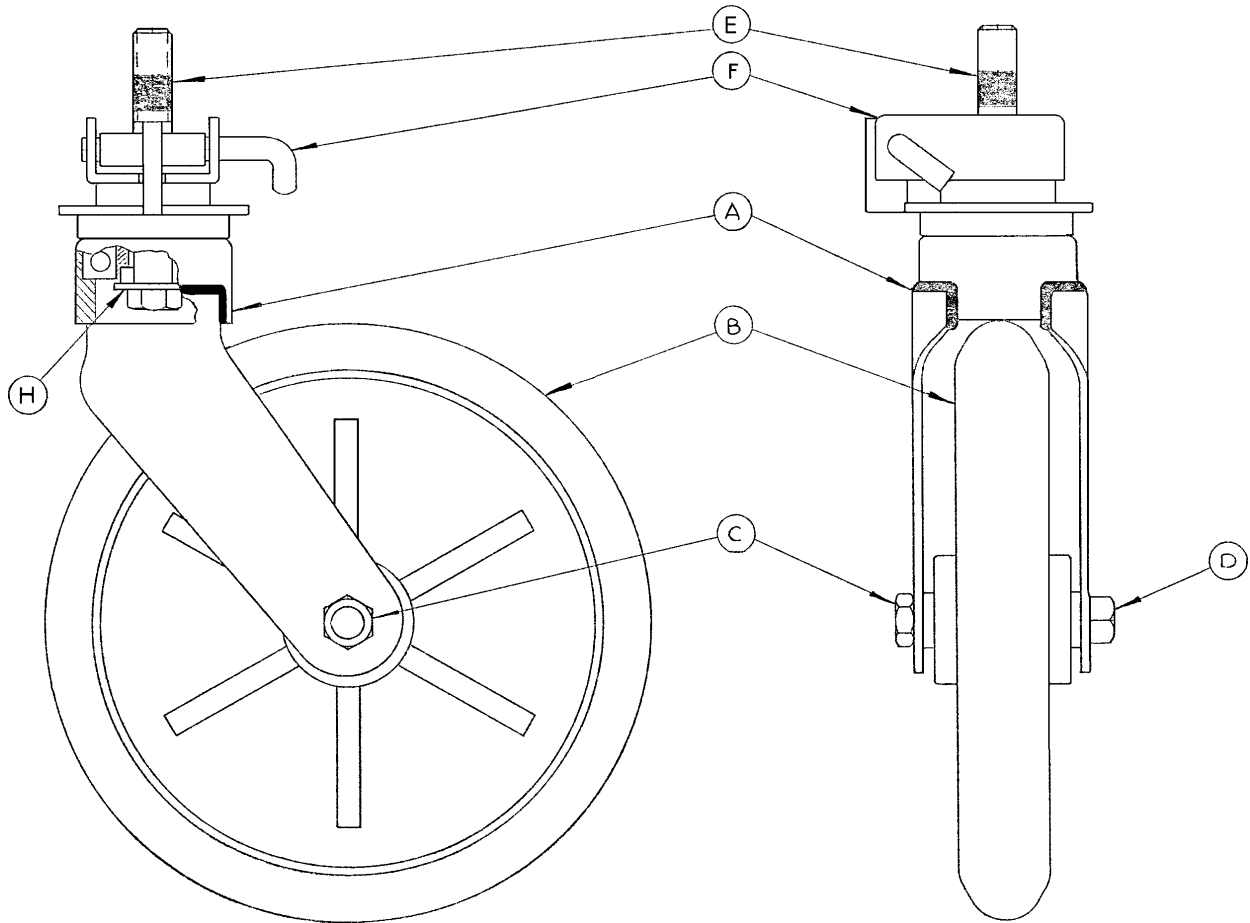
# Base Assembly w/Steerlock Caster Option

Assembly part number 1000-159  
(reference only)



Item	Part No.	Part Name	Qty.
D	(page 35)	Steer Caster Assembly	1
E	(page 36)	Caster Assembly	3
H	1000-210-62	Steer Lock Linkage Bar	1
I	8-21	Shoulder Bolt	1
K	14-2	Washer	2
M	38-211	Spring	1

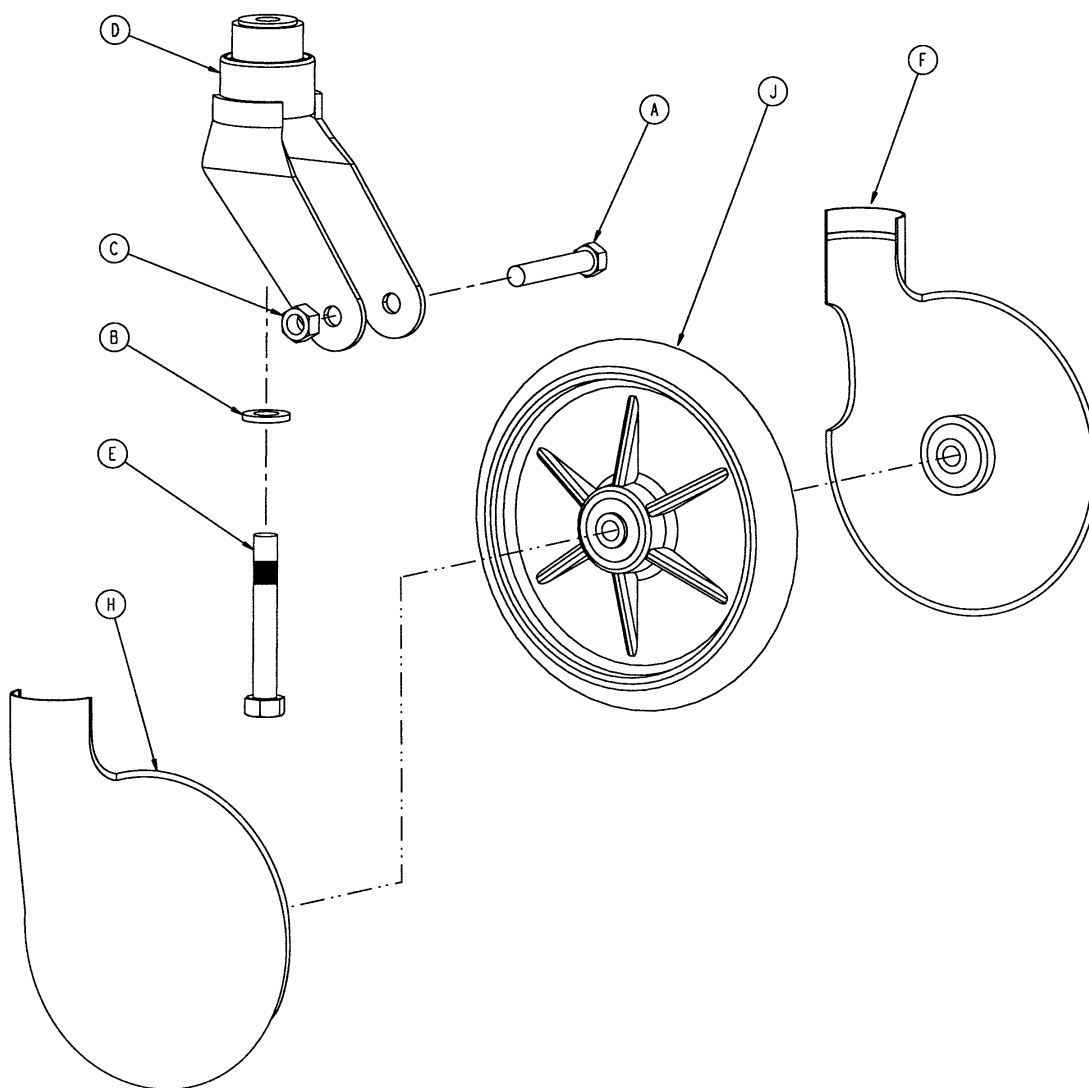
# 715-269-100 Caster Assembly w/Steerlock



Assembly part number 715-2-21 (reference only)

Item	Part No.	Part Name	Qty.
A	700-10-50	Steer Lock Caster Weldment	1
B	715-2-25	Caster Wheel	1
C	16-60	Hex Nut	1
D	3-99	Hex Bolt	1
E	715-3-96	Hex Bolt	1
F	1000-59-10	Latch Assembly	1
H	11-310	Flat Washer	1

# Standard Caster Assembly



Item	Part No.	Part Name	Qty.
A	3-99	Hex Hd. Cap Screw	1
B	11-310	Washer	1
C	16-60	Hex Nut	1
D	715-2-16	Horn Assembly	1
E	715-3-96	Hex Hd. Cap Screw	1
F	715-1-265	Wheel Cover, Right	1
H	715-1-266	Wheel Cover, Left	1
J	715-2-25	Wheel	1
	715-1-158	Caster Nut (not shown)	1

p/n 715-259-400 – Kit to replace 4 standard caster assemblies with hardware – no caster covers.

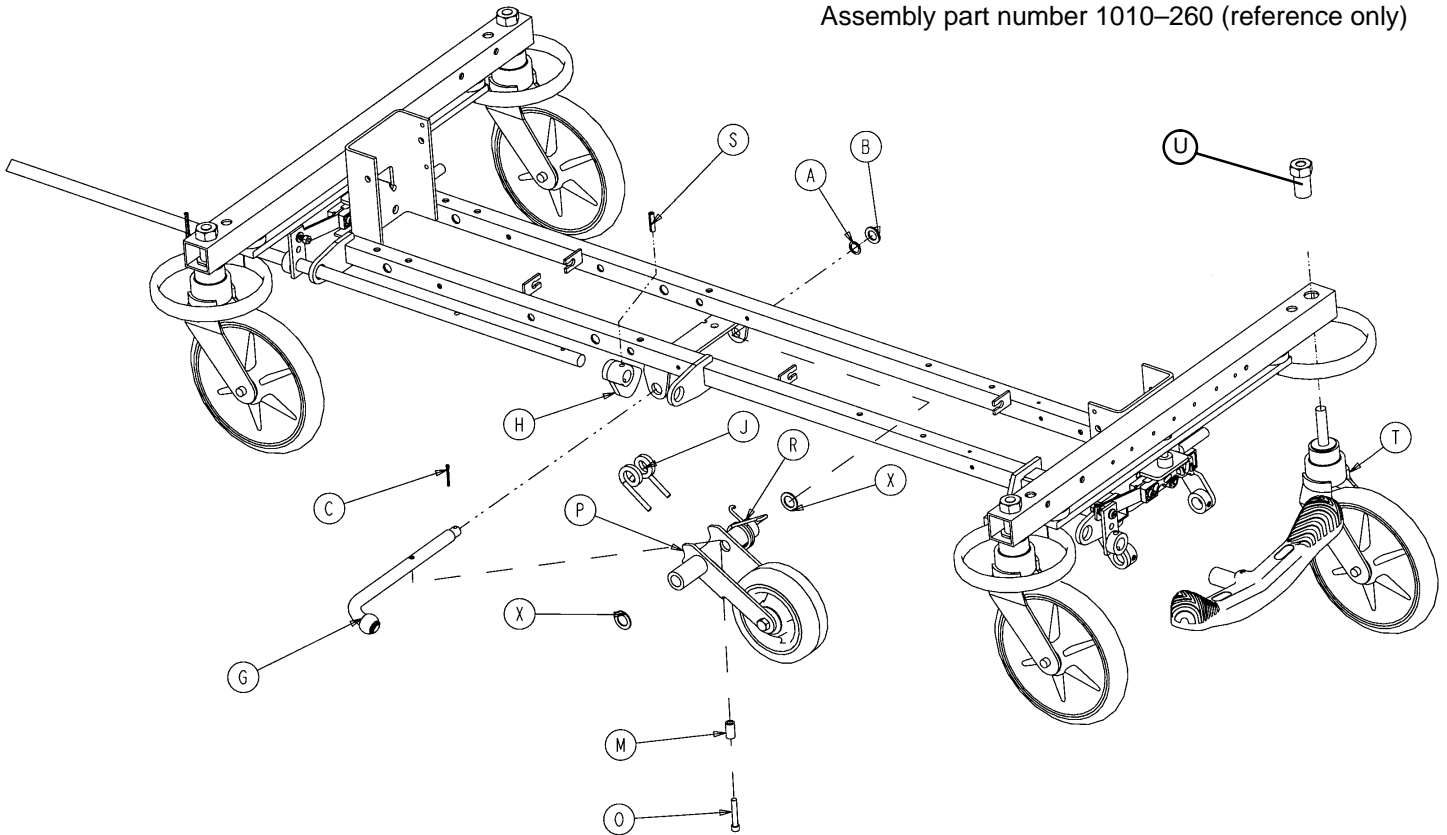
p/n 715-269-400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with hardware – no caster covers.

p/n 715-259-100 – Kit to replace 1 standard caster assembly with hardware – no caster covers.

p/n 1010-56-200 – Kit to replace both caster covers on all four wheels.

# Base Assembly w/Fifth Wheel Option

Assembly part number 1010-260 (reference only)

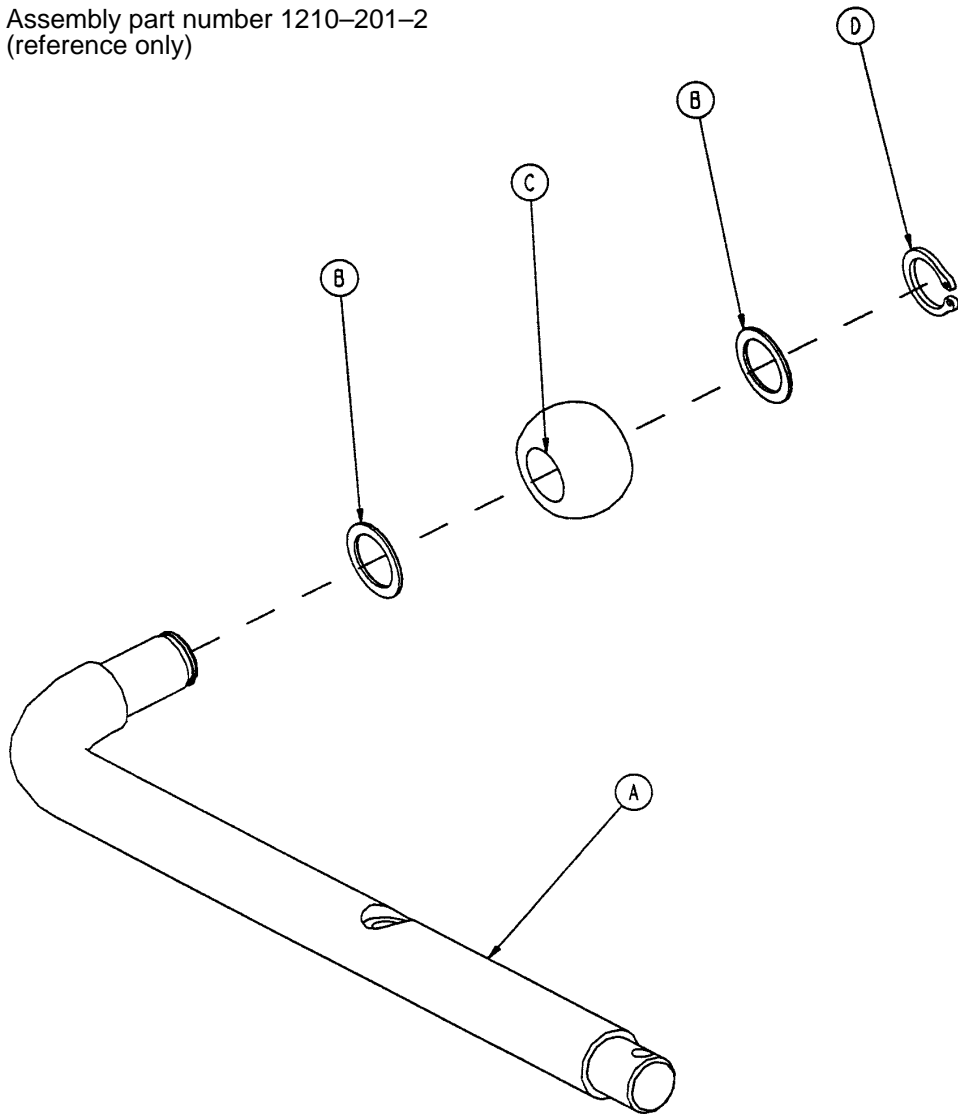


Item	Part No.	Part Name	Qty.
A	14-79	Nylon Washer	1
B	11-13	Washer	1
C	27-16	Cotter Pin	1
G	(page 38)	Pivot Rod Assembly	1
H	1210-1-145	Cam	1
J	1210-1-148	Torsion Spring	1
M	1210-201-149	Spring Spacer	1
O	4-10	Bolt	1
P	(page 39)	Wheel Arm Assembly	1
R	1210-1-146	Torsion Spring	1
S	26-35	Roll Pin	1
T	(page 36)	Caster Assembly	4
U	715-1-158	Caster Nut	4
X	14-80	Nylon Washer	2



# Pivot Rod Assembly

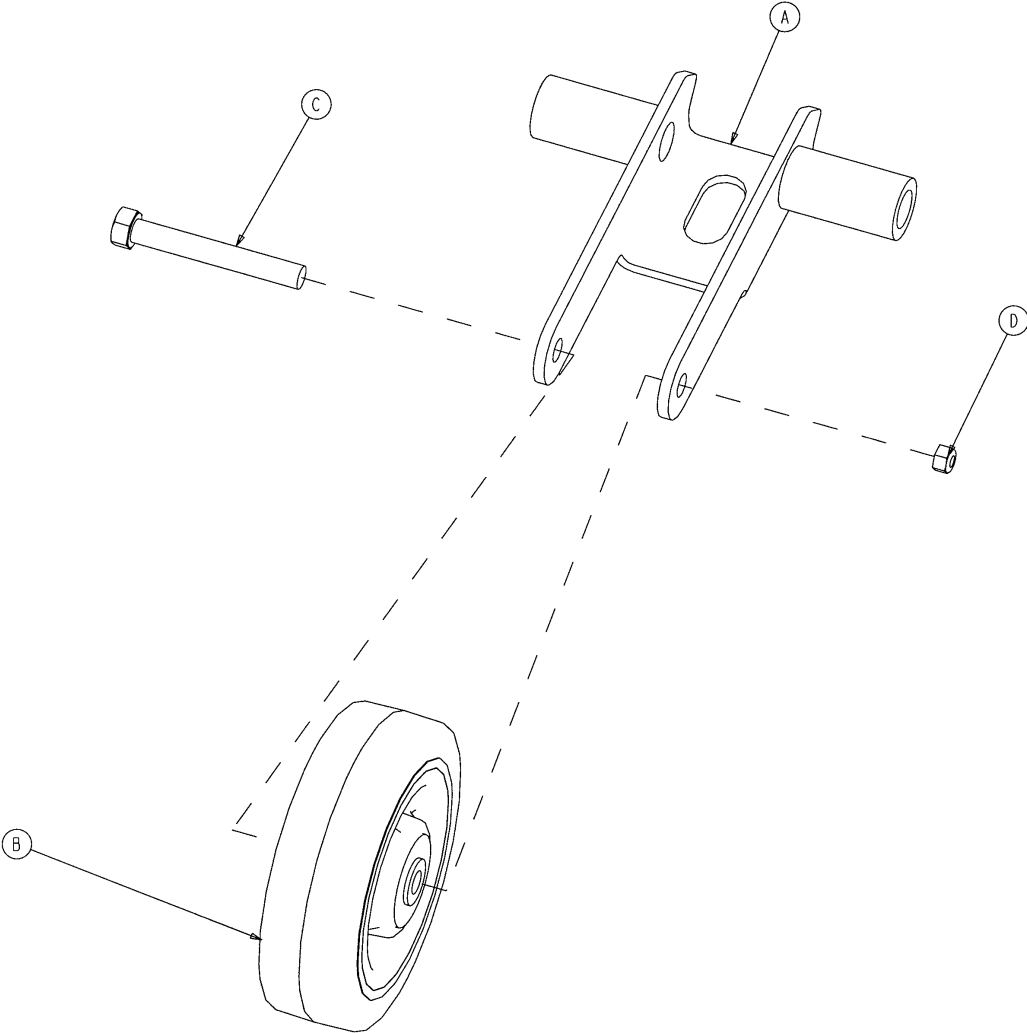
Assembly part number 1210-201-2  
(reference only)



Item	Part No.	Part Name	Qty.
A	1210-1-143	Pivot Rod	1
B	14-79	Nylon Washer	2
C	1210-1-144	Roller	1
D	28-131	Snap Ring	1
E	27-16	Cotter Pin	1

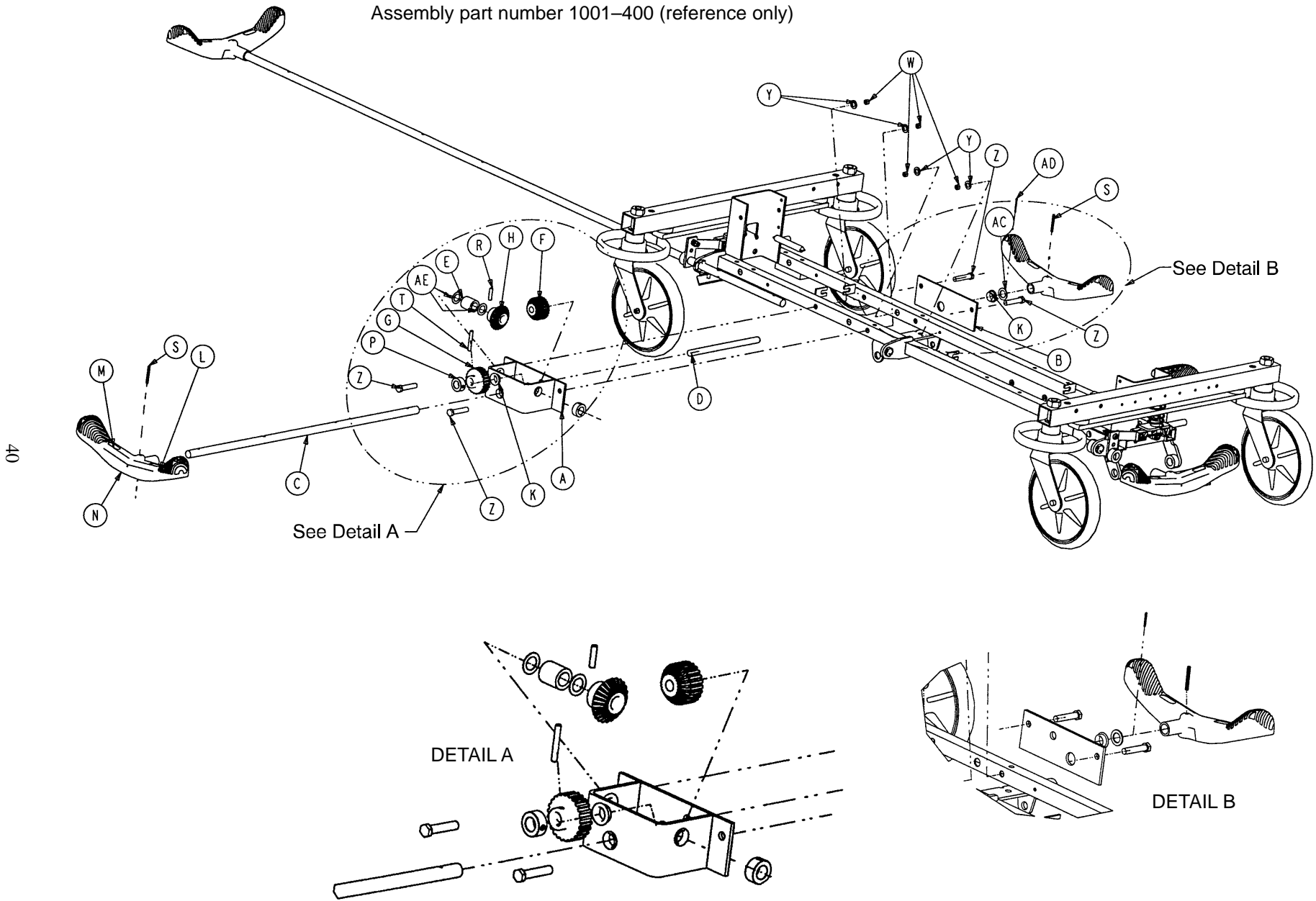
# 715-201-125 Wheel Arm Assembly

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Item	Part No.	Part Name	Qty.
A	1210-201-553	Wheel Arm	1
B	1210-1-147	Fifth Wheel	1
C	3-31	Hex Hd. Cap Screw	1
D	16-12	Nylock Nut	1

Assembly part number 1001-400 (reference only)



# Optional Side Control Brake Assembly

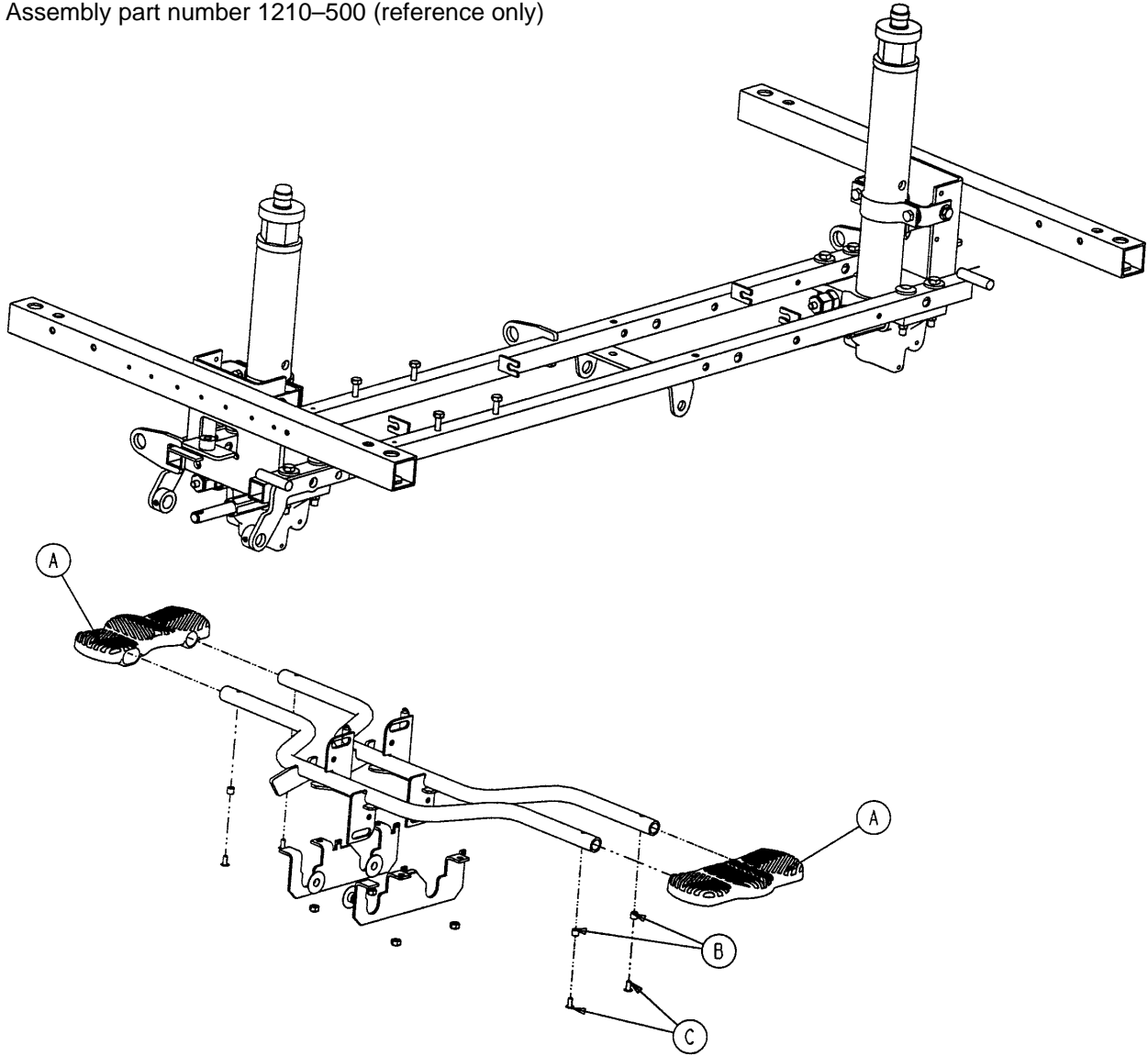
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Item	Part No.	Part Name	Qty.
A	1210-301-400	Gear Box Weldment	1
B	1210-301-412	Support	1
C	1210-201-409	Side Control Brake/Steer Rod	1
D	1210-201-407	Pin	1
E	1210-301-406	Spacer	1
F	1210-301-405	Miter/Spur Gear	1
G	1210-301-404	Spur Gear	1
H	1210-301-403	Miter Gear	1
K	1210-201-401	Flange Bearing	5
L	1210-201-336	Steer Label	2
M	1210-201-335	Brake Label	2
N	1210-201-153	Butterfly "V" Pedal	2
P	42-20	Collar	1
R	26-265	Gear Dowel Pin	1
S	26-143	Pedal Dowel Pin	2
T	26-166	Groove Pin	1
W	16-35	Lock Nut	4
Y	11-4	Flat Washer	4
Z	3-45	Hex Hd. Cap Screw	4
AA	1210-201-341	Brake/Steer Label, Right*	1
AB	1210-201-342	Brake/Steer Label, Left*	1
AC	14-71	Washer	1
AD	27-16	Cotter Pin	1
AE	14-80	Washer	2

\* Reference hood/label assembly drawing (page NO TAG) for label positioning.

# Optional Uni-Lower Pedal Assembly

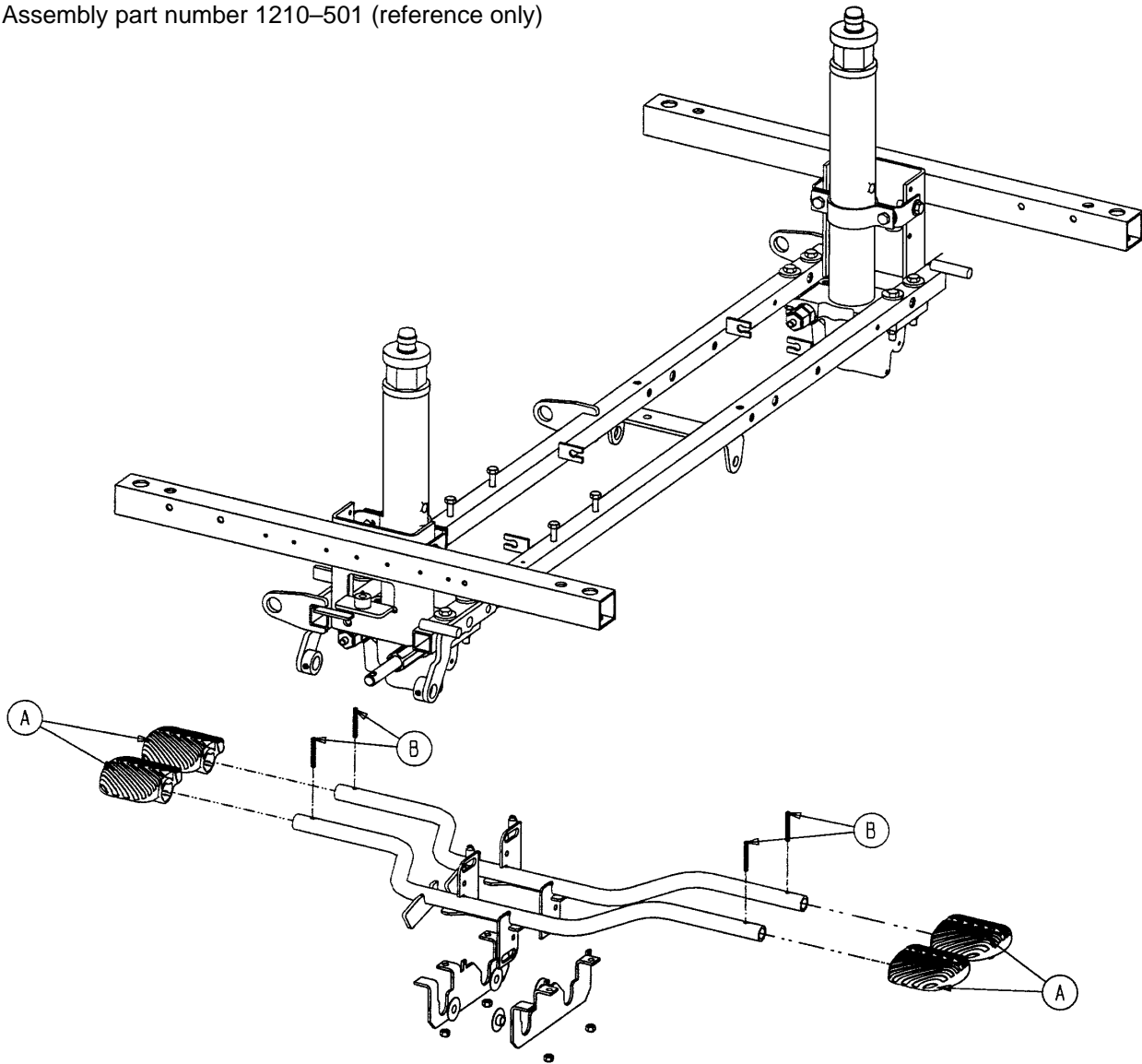
Assembly part number 1210-500 (reference only)



Item	Part No.	Part Name	Qty.
A	715-201-127	Uni-Lowering Pedal	2
B	715-1-333	Release Rod Stop Sleeve	4
C	25-50	Pop Rivet	4

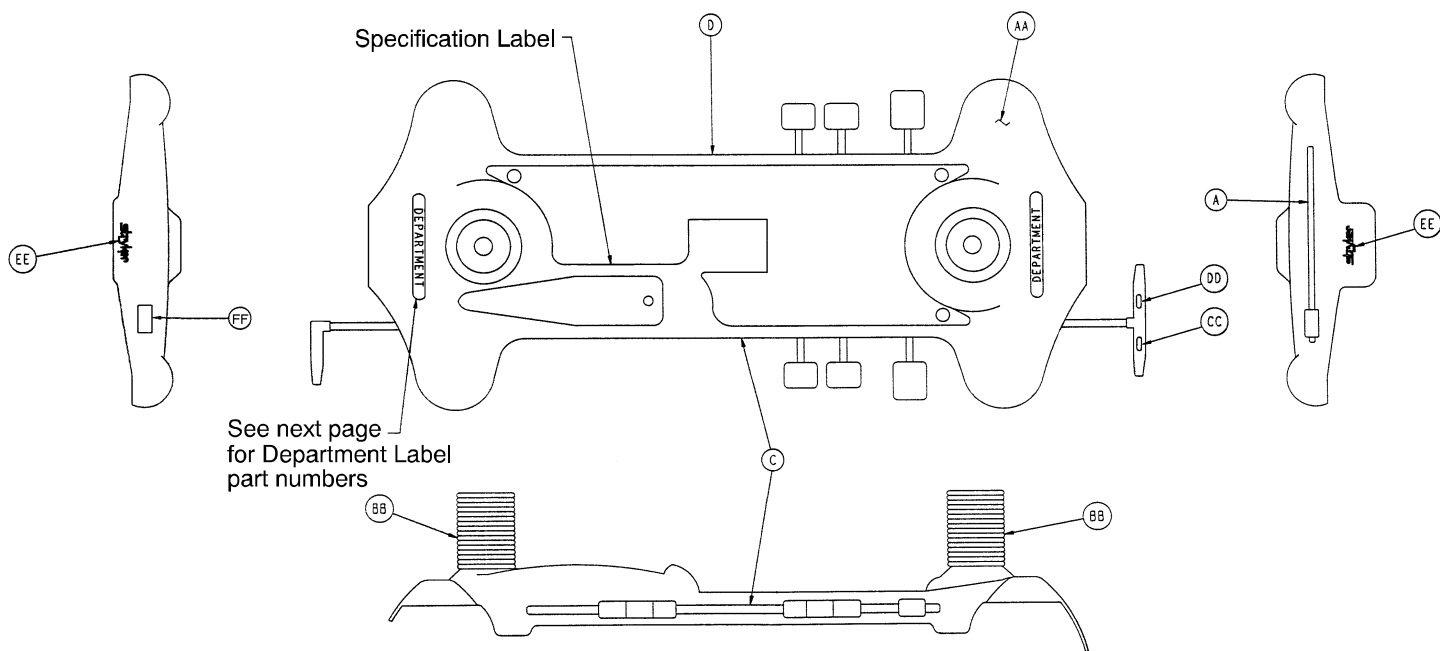
# Optional Dual Lowering Pedal Assembly

Assembly part number 1210-501 (reference only)



Item	Part No.	Part Name	Qty.
A	715-201-126	Pump Pedal	4
B	26-143	Groove Pin	4

# Side Control Base Labeling Assembly



Item	Part No.	Part Name	Qty.
AA	1001-200-2	Base Hood	1
BB	715-1-134	Bellows	2
CC	1210-201-335	Red Brake Label	1
DD	1210-201-336	Green Steer Label	1
EE	946-201-60	Stryker Logo Label	2
FF	721-31-45	Brake/Steer Label	1

Color Set P/N	Item B Control Label, Head End	Item C Control Label, Right	Item D Control Label, Left	Litter Bumper Strip
RED 1068-702-210	1001-700-113	1068-702-211	1068-702-212	1010-700-15
PURPLE 1068-702-220	1001-700-123	1068-702-221	1068-702-222	1010-700-25
GREEN 1068-702-230	1001-700-133	1068-702-231	1068-702-232	1010-700-35
GRAY 1068-702-240	1001-700-143	1068-702-241	1068-702-242	1010-700-45
TEAL 1068-702-250	1001-700-153	1068-702-251	1068-702-252	1010-700-55
PINK 1068-702-260	1001-700-163	1068-702-261	1068-702-262	1010-700-65
BLUE 1068-702-270	1001-700-173	1068-702-271	1068-702-272	1010-700-75

# Department Labels

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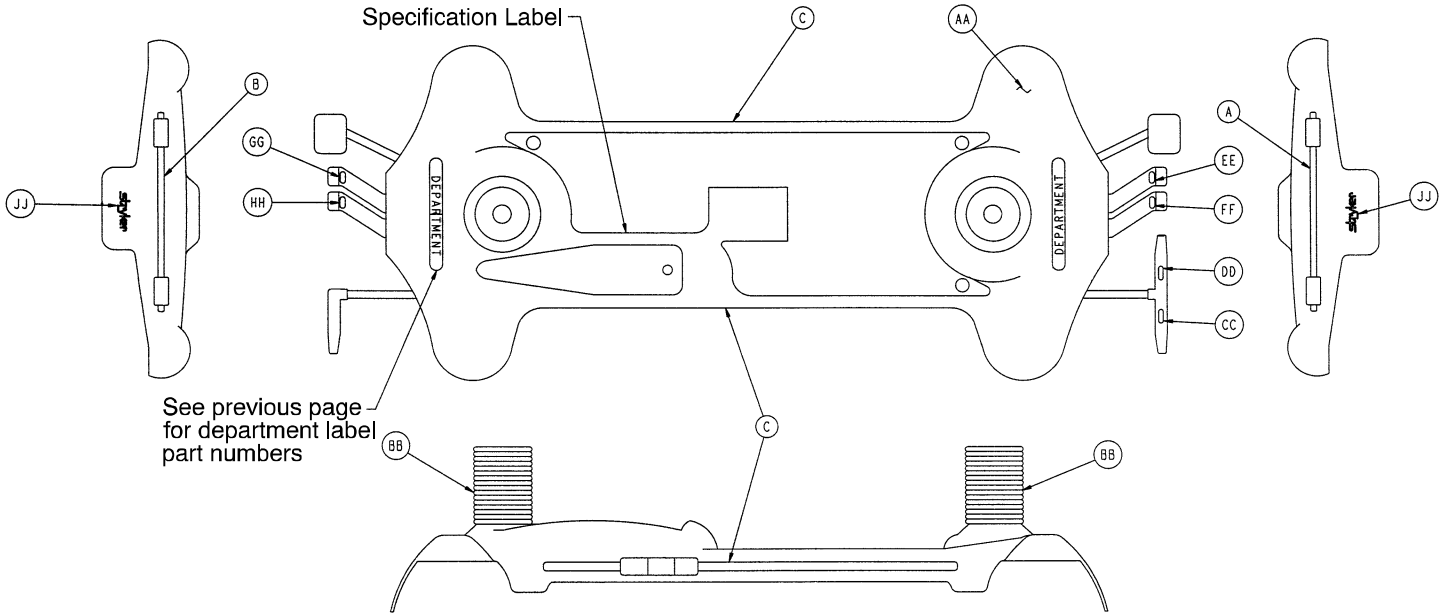
<b>Department</b>	<b>Label Part Number</b>
Emergency	1010-900-215
PACU	1010-900-220
Transport	1010-900-225
Surgery	1010-900-230
Extended Stay	1010-900-235
Maternity	1010-900-240
Endoscopy	1010-900-245
Radiology	1010-900-250
Nuclear Medicine	1010-900-255
Ambulatory Surgery	1010-900-260
G.I. Lab	1010-900-265
Cath. Lab	1010-900-270
Same Day Surgery	1010-900-275
Cardio.	1010-900-280
Ultrasound	1010-900-285

**NOTE**

All department labels are quantity of two.



# End Control Base Labeling Assembly

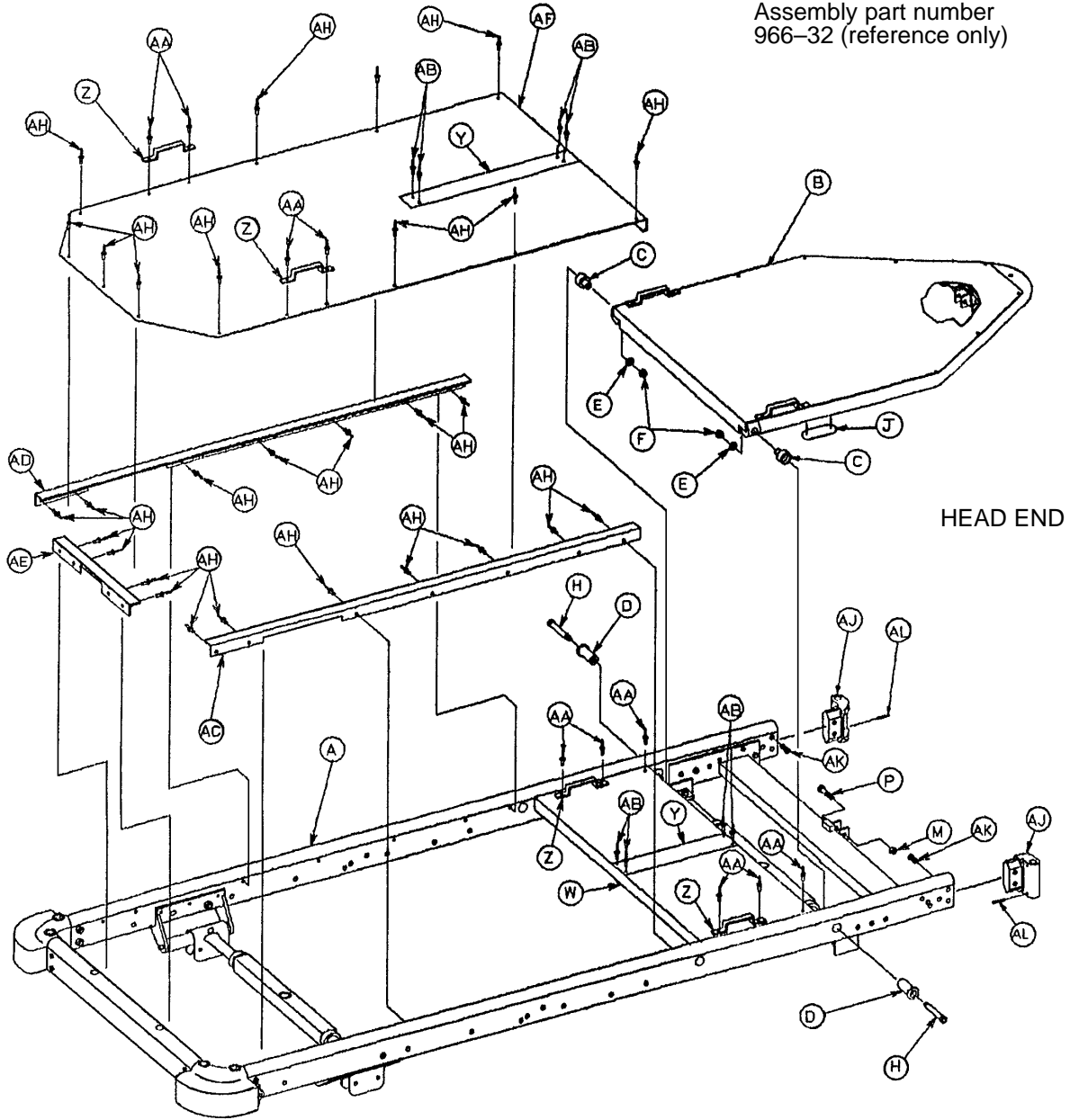


Item	Part No.	Part Name	Qty.
AA	1001-200-1	Hood	1
BB	715-1-134	Bellows	2
CC	1210-201-335	Red Brake Label	1
DD	1210-201-336	Green Steer Label	1
EE	1210-201-337	Head Down Label, Foot End	1
FF	1210-201-338	Foot Down Label, Foot End	1
GG	1210-201-339	Head Down Label, Head End	1
HH	1210-201-340	Foot Down Label, Head End	1
JJ	946-201-6	Stryker Logo Label	2

Color Set P/N	Item A Control Label, Head End	Item B Control Label, Foot End	Item C Side Control Label	Litter Bumper Strip
RED 1001-800-110	1001-800-111	1001-800-112	1001-800-13	1010-700-15
PURPLE 1001-800-120	1001-800-121	1001-800-122	1001-800-23	1010-700-25
GREEN 1001-800-130	1001-800-131	1001-800-132	1001-800-33	1010-700-35
GRAY 1001-800-140	1001-800-141	1001-800-142	1001-800-43	1010-700-45
TEAL 1001-800-150	1001-800-151	1001-800-152	1001-800-53	1010-700-55
PINK 1001-800-160	1001-800-161	1001-800-162	1001-800-63	1010-700-65
BLUE 1001-800-170	1001-800-171	1001-800-172	1001-800-73	1010-700-75

# Litter Assembly, Manual Fowler, Stationary Foot End

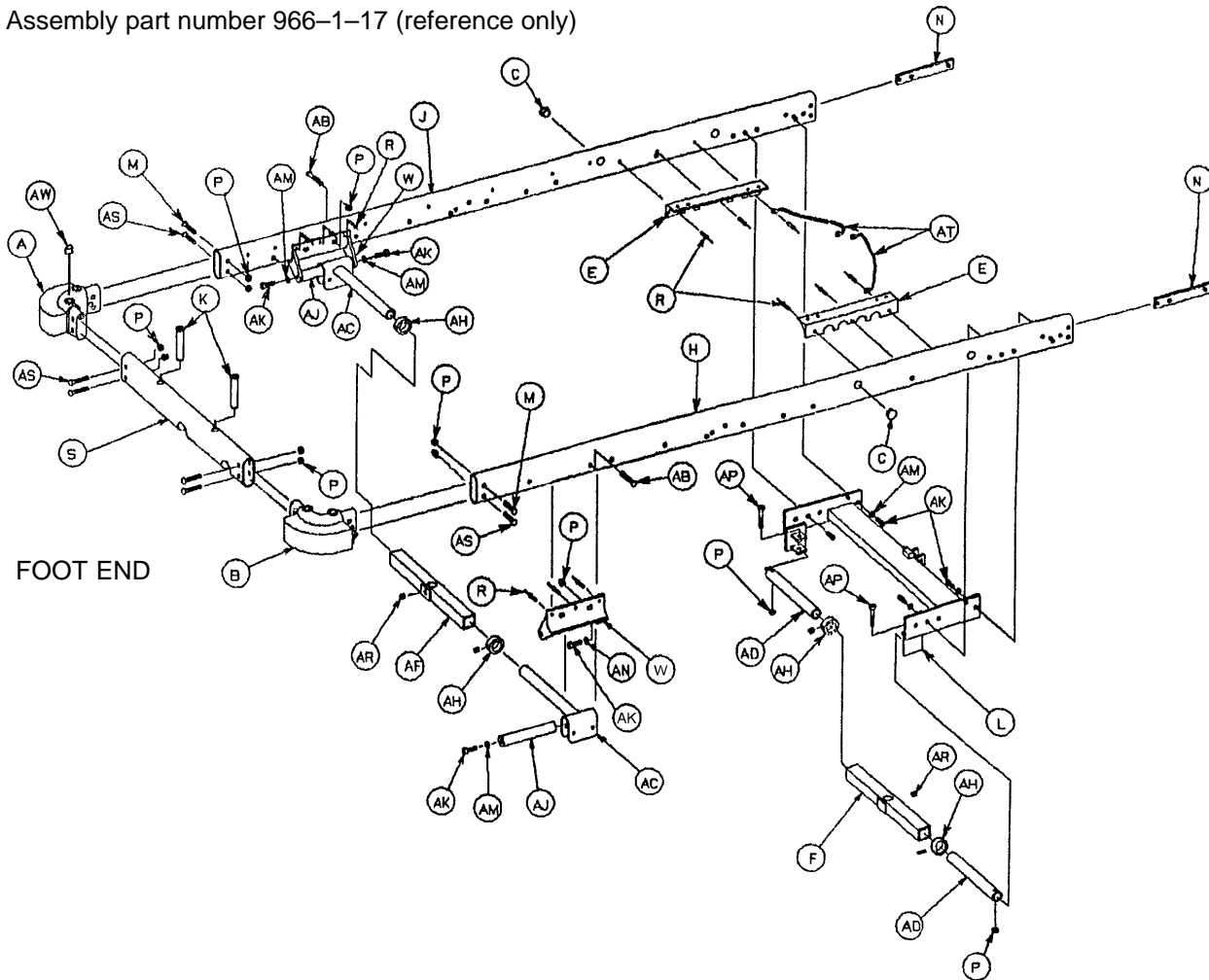
Assembly part number  
966-32 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 48)	Frame Assembly	1	Z	393-53-20	Strap Anchor	4
B	(page 49)	Fowler Assembly	1	AA	25-77	Pop Rivet	10
C	966-34-40	Pivot Sleeve	2	AB	25-40	Pop Rivet	8
D	966-34-41	Pivot	2	AC	966-32-41	Skin Support Angle, Lt.	1
E	52-17	Washer	2	AD	966-32-42	Skin Support Angle, Rt.	1
F	16-36	Nyloc Hex Nut	2	AE	946-34-40	Skin Support Angle, End	1
H	8-32	Shoulder Bolt	2	AF	966-32-31	Stationary Skin, Alum.	1
J	966-1-45	Protective Strip	2	AH	25-55	Pop Rivet	29
M	16-5	Conelock Hex Nut	1	AJ	966-1-28	I.V. Holder, Machined	2
P	3-17	Hex Hd. Cap Screw	1	AK	4-13	Soc. Hd. Cap Screw	4
W	926-33-39	Midsection Skin	1	AL	26-7	Roll Pin	2
Y	7900-1-102	Velcro Pile Tape	A/R				

# Basic Frame Assembly, Stationary Foot End

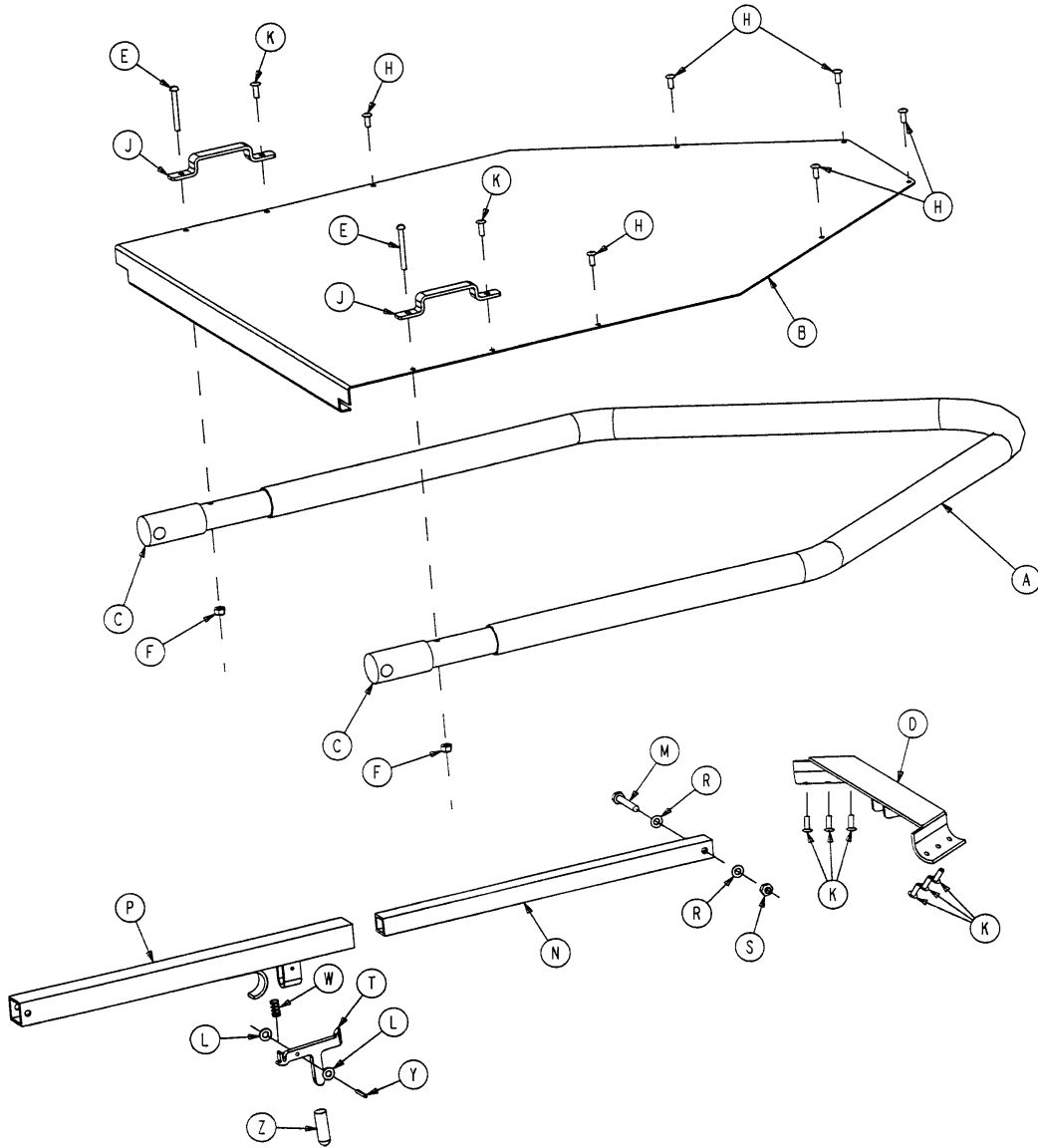
Assembly part number 966-1-17 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-37	Hd. End Corner, Lt.	1	W	946-1-30	Ft. End Litter Supt.	2
B	946-1-38	Hd. End Corner, Rt.	1	AB	4-52	Soc. Hd. Cap Screw	2
C	37-30	Hole Plug	2	AC	946-1-36	Supt. Tube & Roller Ass'y	2
E	966-32-64	Supt. Angle, Modified	2	AD	938-1-399	Hd. End Carrier Tube	2
F	399-9-13	Top Tube Supt. Ass'y	1	AF	390-9-13	Top Supt. Tube Ass'y	1
H	966-1-75	Side Tube, Lt.	1	AH	42-7	Collar Assembly	4
J	966-1-76	Side Tube, Rt.	1	AJ	938-1-155	Carrier Tube Supt. Bar	2
K	946-1-35	Board Support	2	AK	4-21	Soc. Hd. Cap Screw	8
L	966-31-16	Crossbrace Ass'y, Hd.	1	AM	11-3	Washer	8
M	4-54	Hex But. Hd. Cap Screw	2	AP	4-37	Soc. Hd. Cap Screw	2
N	966-1-19	Crossbar Support	2	AR	46-1	Square Hd. Set Screw	2
P	16-36	Fiberlock Nut	12	AS	4-54	Hex But. Hd. Cap Screw	6
R	25-50	Pop Rivet	12	AT	946-1-285	Grounding Cable	2
S	926-1-26	Crosstube	1	AW	30-21	Rubber Cap	2

# Manual Fowler Assembly

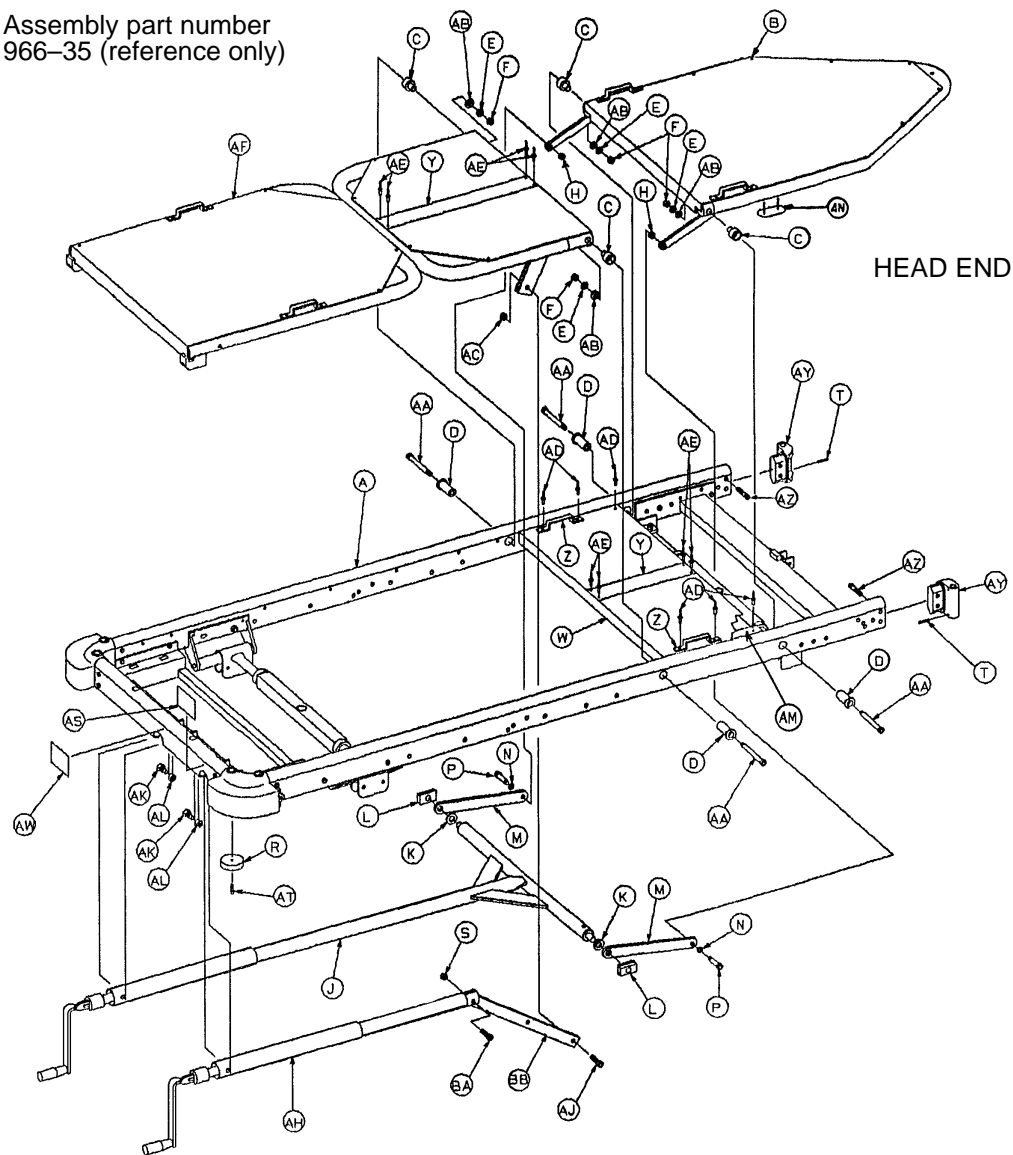
Assembly part number 966-32-60 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	966-32-62	Fowler Tube	1	M	3-5	Hex Hd. Cap Screw	1
B	966-32-63	Fowler Skin	1	N	966-1-13	Fowler Support Slide	1
C	966-32-61	Manual Fowler Pivot	2	P	966-1-14	Fowler Slide Assembly	1
D	966-1-30	Fowler Crossbar Ass'y	1	R	14-4	Thrust Washer	4
E	2-15	Rd. Hd. Mach. Screw	2	S	16-5	Conelock Hex Nut	1
F	16-2	Fiberlock Nut	2	T	966-70-38	Latch	1
H	25-55	Pop Rivet	8	W	38-133	Compression Spring	1
J	393-53-20	Strap Anchor	2	Y	26-6	Spring Pin	1
K	25-56	Pop Rivet	8	Z	966-70-39	Modified Vinyl Cap	1
L	14-2	Nylon Washer	2				

# Litter Assembly, Crank Fowler, Crank Knee Gatch

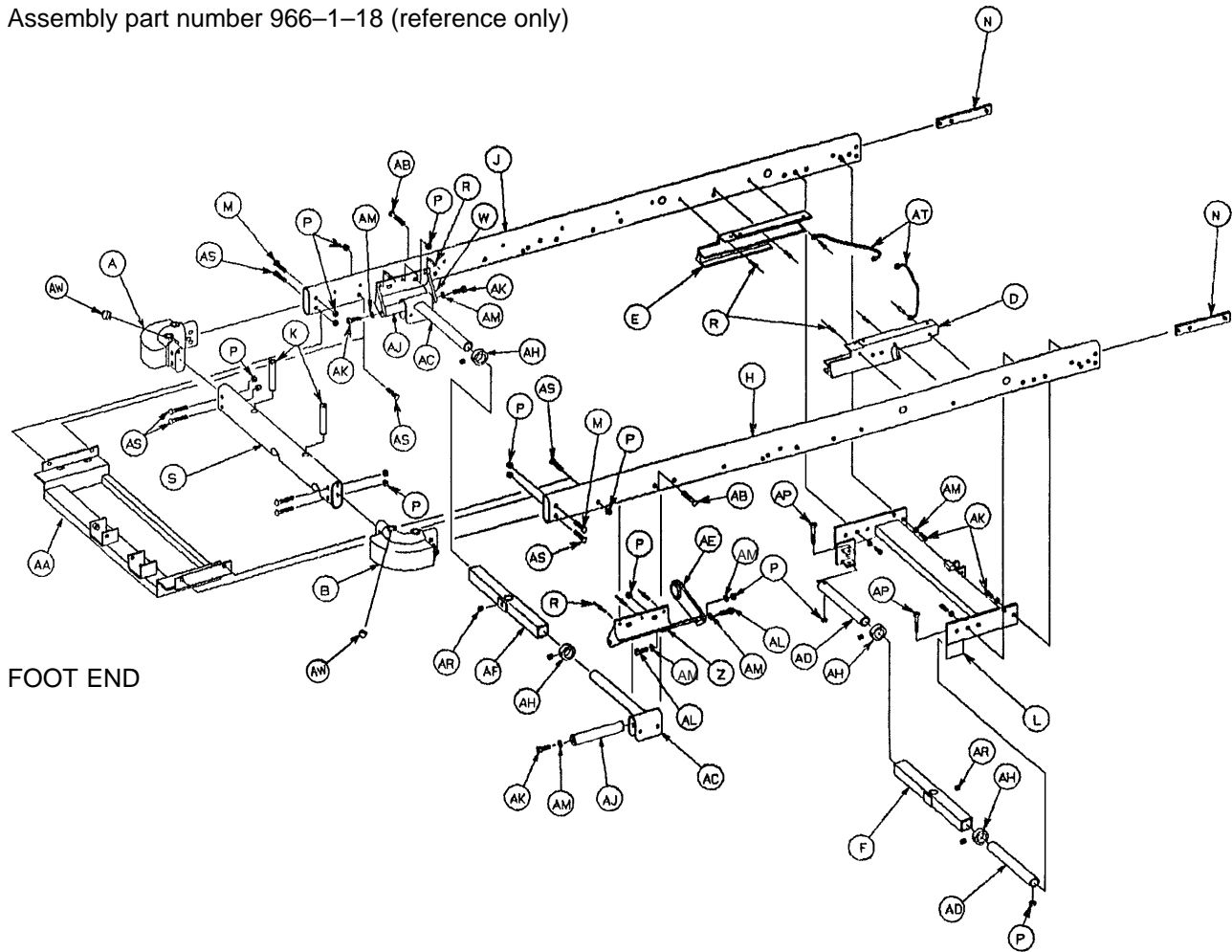
Assembly part number  
966-35 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 51)	Frame Assembly	1	AA	8-32	Shoulder Bolt	4
B	(page 52)	Fowler Assembly	1	AB	52-17	Spacer	4
C	966-34-40	Pivot Sleeve	4	AC	16-16	Fiberlock Hex Nut	1
D	966-34-41	Pivot	4	AD	25-75	Pop Rivet	6
E	11-108	Washer	4	AE	25-40	Pop Rivet	8
F	16-36	Nylock Nut	4	AF	(page 54)	Gatch Assembly	1
H	16-11	Hex Castle Nut	2	AH	(page 55)	Gatch Cr'kscrew Ass'y	1
J	(page 53)	Fowler Cr'kscrew Ass'y	1	AJ	8-15	Shoulder Bolt	1
K	926-33-17	Spacer	2	AK	938-1-166	Modified Bolt	2
L	926-33-36	Bearing	2	AL	15-13	Hex Nut	2
M	946-33-26	Pivot Linkage	2	AM	926-1-37	Midsect. Skin Spacer	2
N	14-21	Washer	2	AN	966-1-45	Protective Strip	2
P	8-24	Shoulder Bolt	2	AS	946-1-65	Label, Knee Gatch	1
R	1550-1-14	Magnet	2	AT	4-29	Soc. Hd. Cap Screw	2
S	16-12	Flexlock Hex Nut	1	AW	946-1-64	Label, Fowler	1
T	26-7	Roll Pln	2	AY	966-1-28	I.V. Holder	2
W	926-33-39	Midsection Skin	1	AZ	4-13	Soc. Hd. Cap Screw	4
Y	7900-1-102	Velcro Pile Tape	A/R	BA	4-105	Soc. Hd. Cap Screw	1
Z	393-53-20	Strap Anchor	2	BB	966-34-12	Lever	1

# Basic Frame Assembly, Crank Knee Gatch

Assembly part number 966-1-18 (reference only)

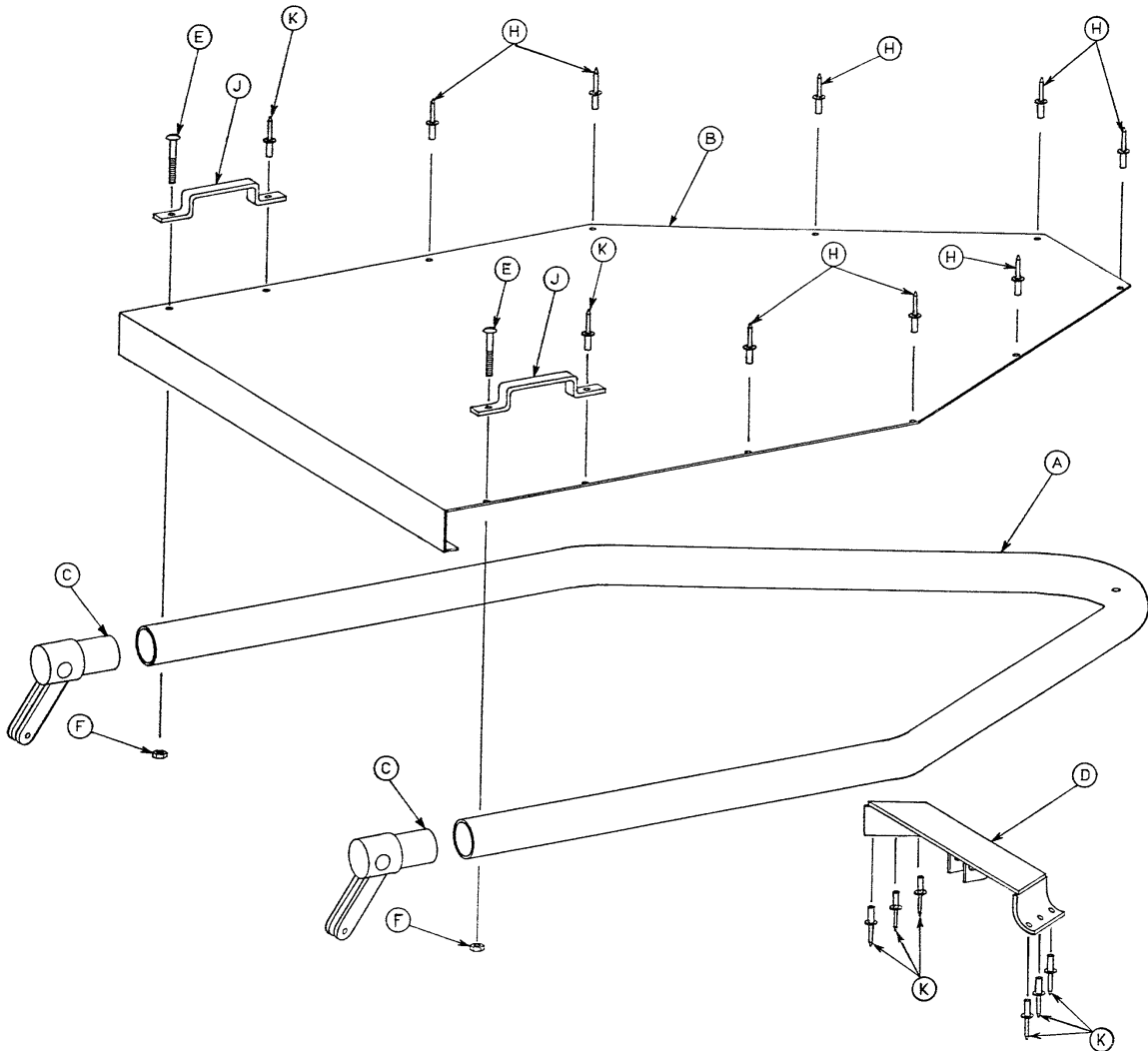


FOOT END

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-1-37	Hd. End Corner, Lt.	1	AA	966-31-11	Crank Supt. Ass'y	1
B	946-1-38	Hd. End Corner, Rt.	1	AB	4-52	Soc. Hd. Cap Screw	2
D	966-31-19	Fowler Track, Lt.	1	AC	946-1-36	Supt. Tube & Roller Ass'y	2
E	966-31-15	Fowler Track, Rt.	1	AD	938-1-399	Carrier Tube	2
F	399-9-13	Top Tube Supt. Ass'y	1	AE	946-34-15	Tube Support	1
H	966-1-75	Side Tube, Left	1	AF	390-9-13	Top Supt. Tube Ass'y	1
J	966-1-76	Side Tube, Right	1	AH	42-7	Collar Assembly	4
K	946-1-35	Board Support	2	AJ	938-1-155	Carrier Tube Supt. Bar	2
L	966-31-16	Crossbrace Ass'y, Hd.	1	AK	4-21	Soc. Hd. Cap Screw	7
M	4-94	Hex But. Hd. Cap Screw	2	AL	4-51	Soc. Hd. Cap Screw	2
N	966-1-19	Crossbar Support	2	AM	11-3	Washer	10
P	16-36	Fiberlock Nut	15	AP	4-37	Soc. Hd. Cap Screw	2
R	25-50	Pop Rivet	12	AR	46-1	Sq. Hd. Set Screw	2
S	966-31-12	Crosstube	1	AS	4-54	Hex But. Hd. Cap Screw	8
W	946-1-30	Ft. End Litter Supt.	1	AT	946-1-285	Grounding Cable	2
Z	946-1-50	Ft. End Litter Supt., Mod.	1	AW	30-21	Rubber Cap	2

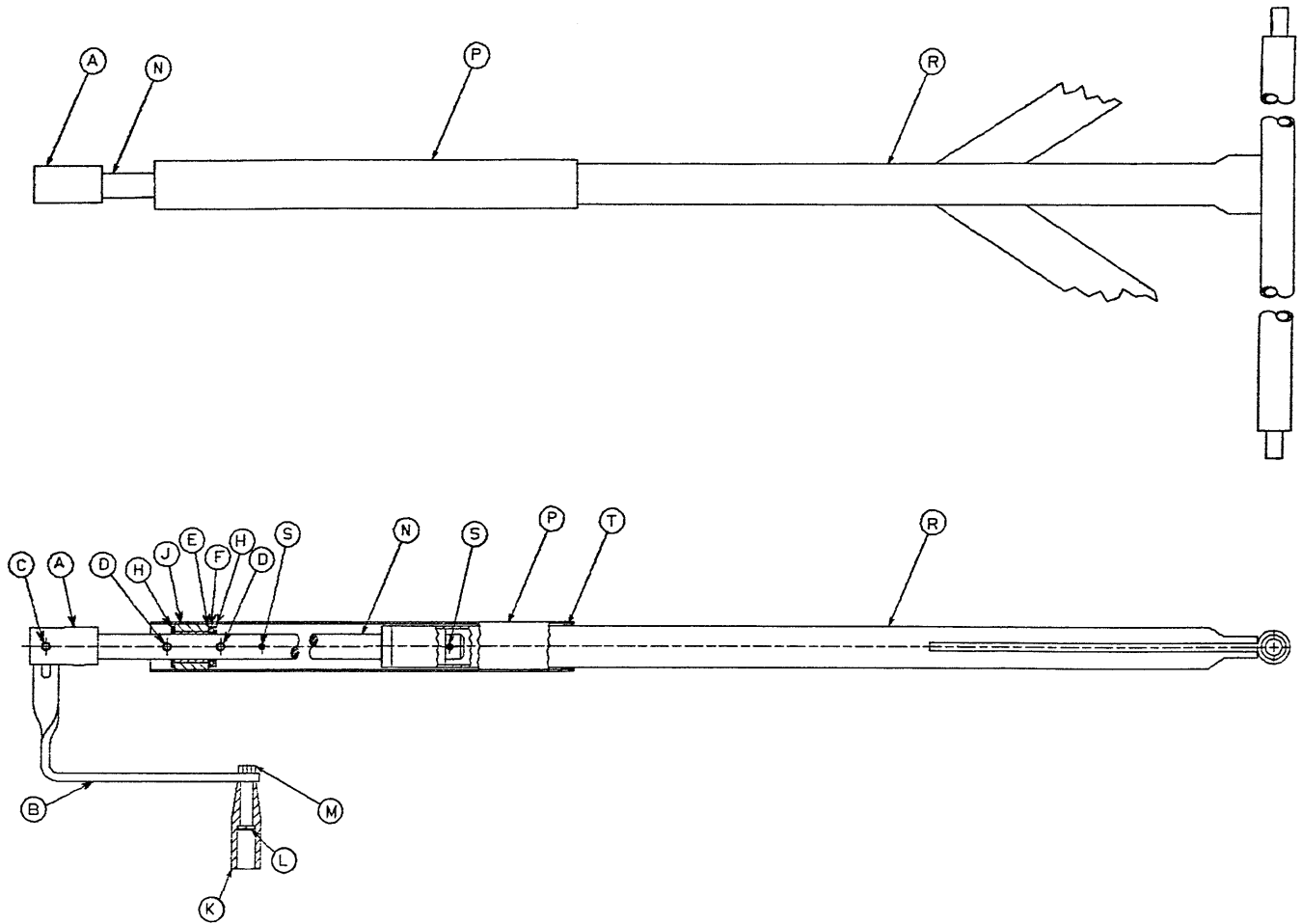
# Crank Fowler Assembly

Assembly part number 966-33-10 (reference only)



Item	Part No.	Part Name	Qty.
A	966-32-62	Fowler Tube	1
B	966-32-63	Fowler Skin	1
C	966-33-11	Fowler Pivot Assembly	2
D	966-1-30	Fowler Crossbar Assembly	1
E	2-15	Rd. Hd. Mach. Screw	2
F	16-2	Fiberlock Nut	2
H	25-55	Pop Rivet	8
J	393-53-20	Strap Anchor	2
K	25-56	Pop Rivet	8

# 966-33-15 Fowler Crankscrew Assembly

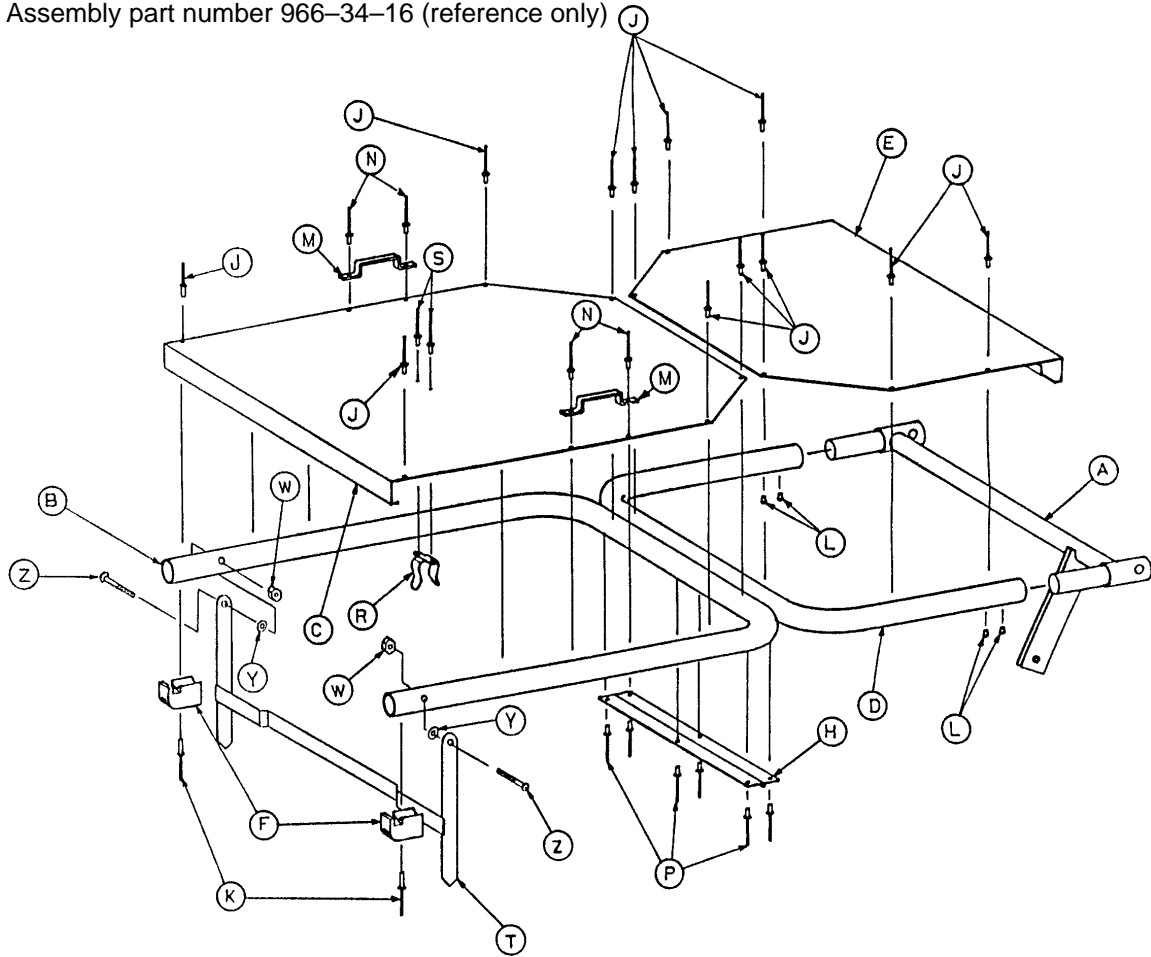


Item	Part No.	Part Name	Qty.
A	958-1-545	Crank Disk	1
B	1550-1-16	Crank Handle	1
C	26-166	Groove Pin	1
D	26-14	Roll Pin	2
E	81-176	Thrust Washer	1
F	81-175	Thrust Bearing	1
H	81-174	Thrust Washer	2
J	938-1-175	Bearing Assembly	1
K	938-1-177	Knob	1
L	378-24-29	Shoulder Bolt	1
M	16-6	Kep Nut	1
N	966-33-16	Fowler Screw	1
P	966-33-17	Screw Cover	1
R	966-33-19	Crossbrace Assembly	1
S	26-10	Roll Pin	2
T	7900-1-102	Velcro Pile Tape	1



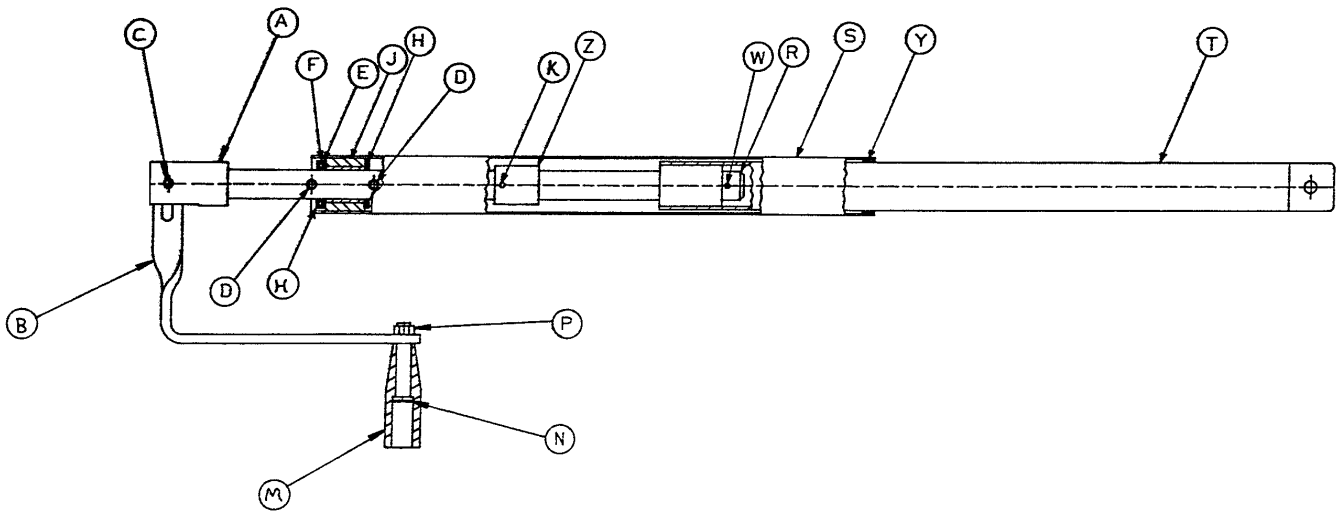
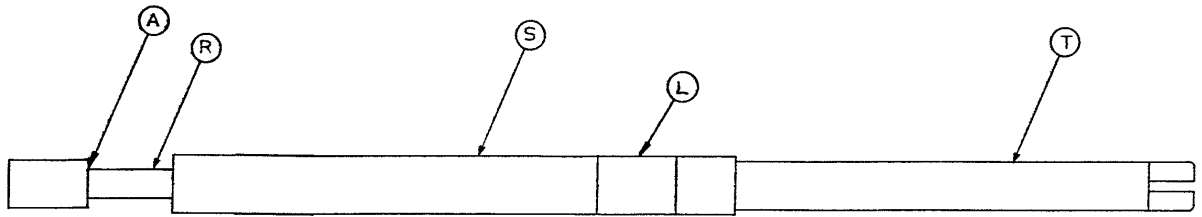
# Knee Gatch Assembly

Assembly part number 966-34-16 (reference only)



Item	Part No.	Part Name	Qty.
A	926-34-30	Lever Assembly	1
B	966-34-45	Calf Section Tube	1
C	966-34-23	Calf Section Skin	1
D	926-34-22	Thigh Section Tube	1
E	926-34-17	Thigh Section Skin	1
F	946-34-26	Guide	2
H	389-32-13	Hinge	1
J	25-55	Pop Rivet	12
K	25-76	Pop Rivet	2
L	22-7	Drive Screw	4
M	393-53-20	Strap Anchor	2
N	25-77	Pop Rivet	4
P	25-79	Pop Rivet	6
R	946-34-33	Stand Clip	1
S	25-38	Pop Rivet	2
T	926-34-29	Stand Assembly	1
W	16-16	Hex Nut	2
Y	14-2	Nylon Washer	2
Z	2-23	Rd. Hd. Mach. Screw	2

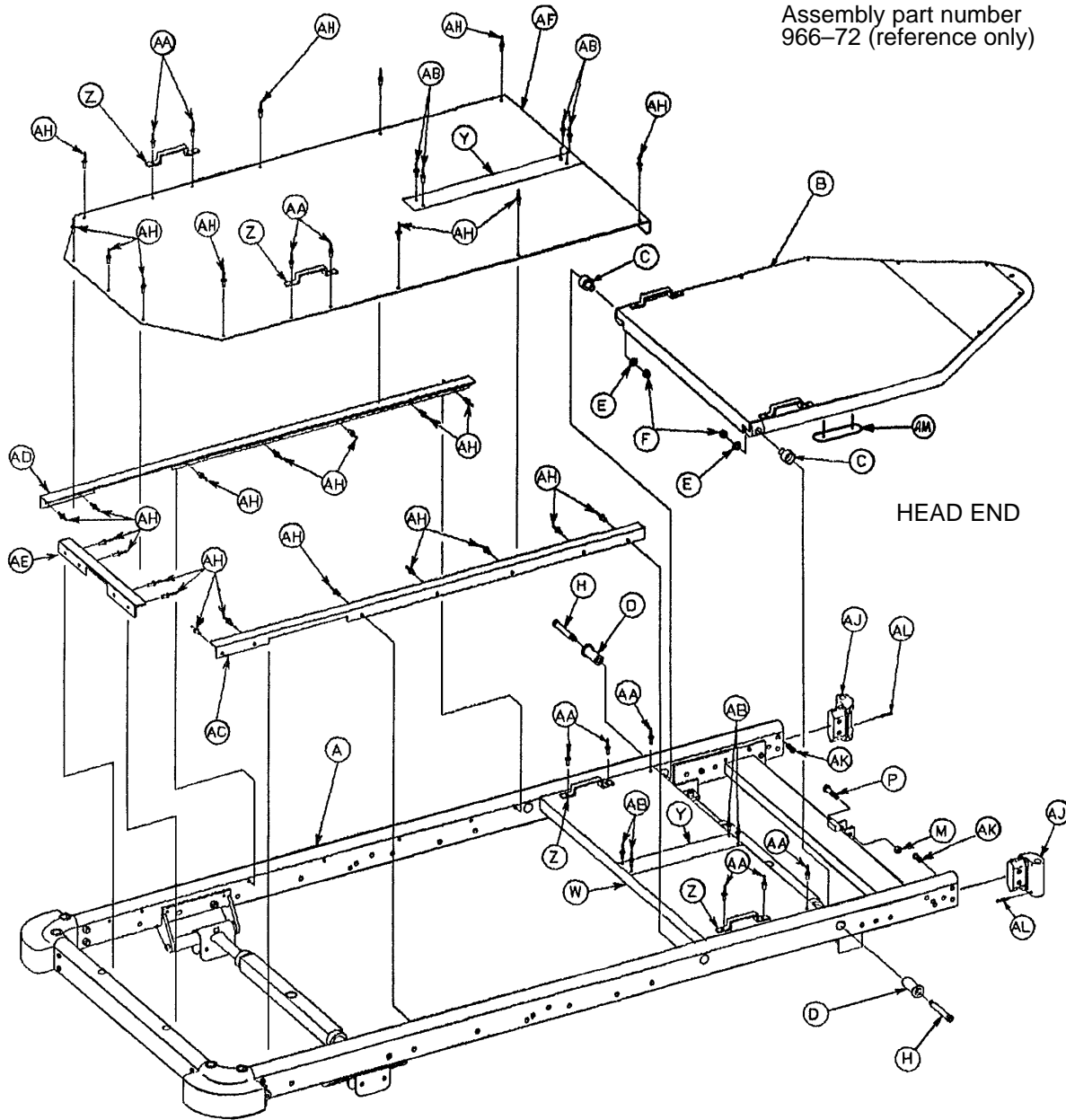
# 966-34-15 Knee Gatch Crankscrew Assembly



Item	Part No.	Part Name	Qty.
A	958-1-545	Crank Disk	1
B	1550-1-16	Crank Handle	1
C	26-166	Groove Pin	1
D	26-14	Roll Pin	2
E	81-176	Thrust Washer	2
F	81-175	Thrust Bearing	1
H	81-174	Thrust Washer	2
J	938-1-175	Bearing Assembly	1
K	26-11	Roll Pin	1
L	966-34-37	Label	1
M	938-1-177	Knob	1
N	378-24-29	Shoulder Bolt	1
P	16-6	Kep Nut	1
R	946-34-25	Knee Gatch Screw	1
S	966-33-17	Screw Cover	1
T	946-34-32	Extension Tube Assembly	1
W	26-10	Roll Pin	1
Y	7900-1-102	Velcro Pile Tape	1
Z	966-34-11	Stop Sleeve	1

# Litter Ass'y, Articulating Manual Fowler, Stat. Ft. End

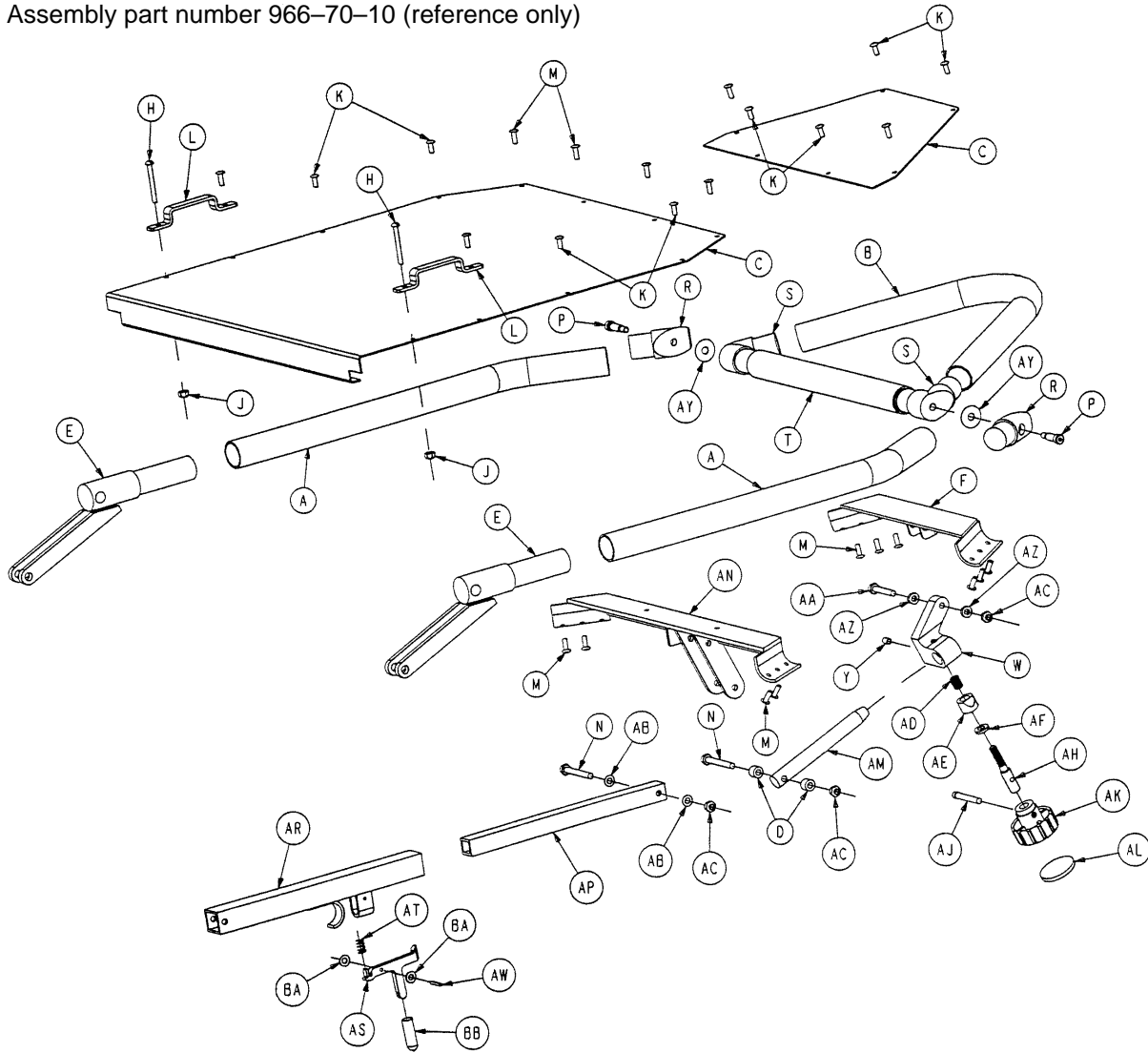
Assembly part number  
966-72 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 48)	Frame Assembly	1	AA	25-77	Pop Rivet	10
B	(page 57)	Man. Articulating Fowler	1	AB	25-40	Pop Rivet	8
C	966-34-40	Pivot Sleeve	2	AC	966-32-41	Skin Supt. Angle, Lt.	1
D	966-34-41	Pivot	2	AD	966-32-42	Skin Supt. Angle, Rt.	1
E	52-17	Washer	2	AE	946-34-40	Skin Supt. Angle, End	1
F	16-36	Nylock Hex Nut	2	AF	966-32-31	Stationary Skin	1
H	8-32	Shoulder Bolt	2	AH	25-55	Pop Rivet	29
M	16-5	Conelock Hex Nut	1	AJ	966-1-28	I.V. Holder, Mach.	2
P	3-17	Hex Hd, Cap Screw	1	AK	4-13	Soc. Hd. Cap Screw	4
W	926-33-39	Midsection Skin	1	AL	26-7	Roll Pin	2
Y	7900-1-102	Velcro Pile Tape	A/R	AM	966-1-45	Protective Strip	2
Z	393-53-20	Strap Anchor	4				

# Articulating Manual Fowler Assembly

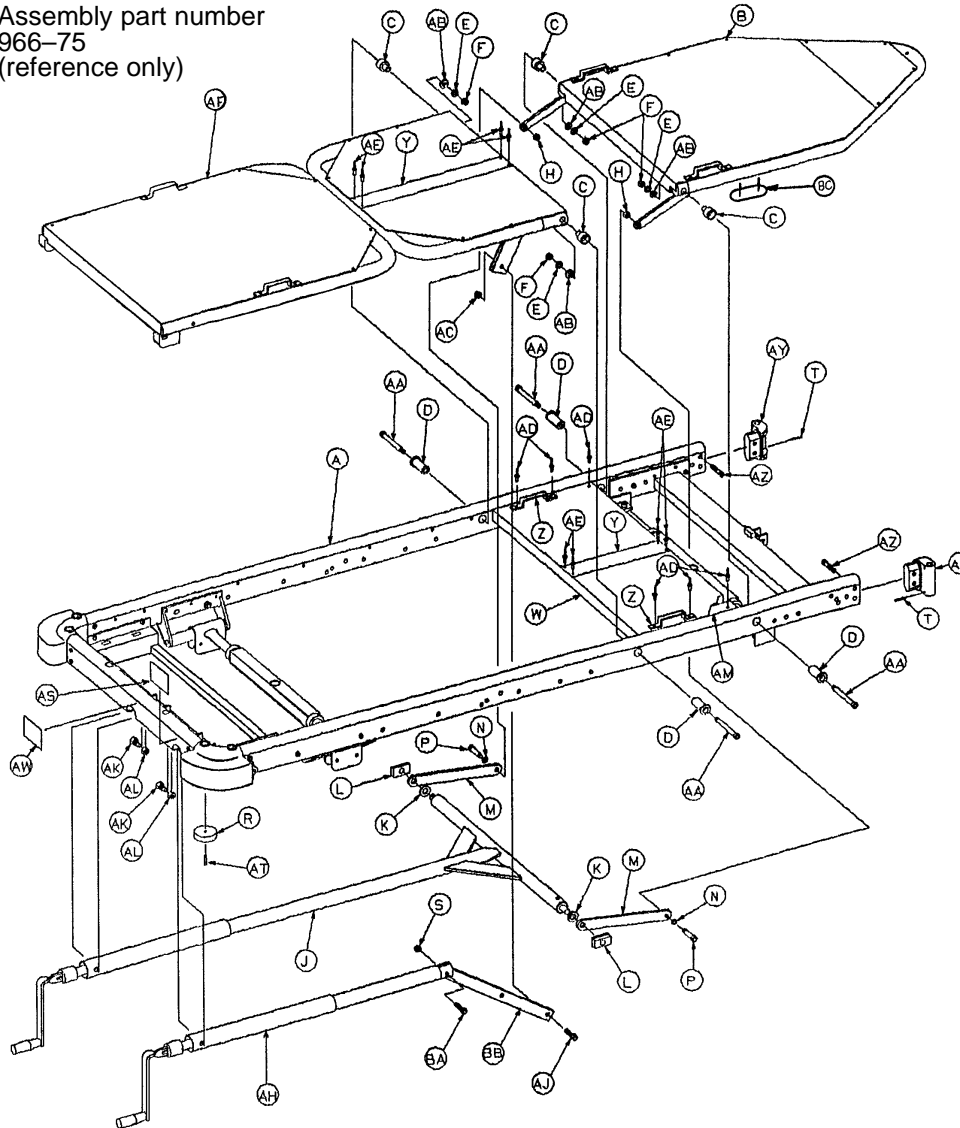
Assembly part number 966-70-10 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	966-70-18	Fowler Side Tube	2	AC	16-5	Conelock Hex Nut	3
B	966-70-17	Fowler Head Tube	1	AD	38-171	Compression Spring	1
C	966-70-35	Art. Fowler Skin Set	1	AE	966-51-19	Wedge Lock, Mod.	1
D	966-70-36	Spacer	2	AF	11-108	Washer	1
E	966-33-11	Fowler Pivot Ass'y	2	AH	966-51-18	Shaft	1
F	966-1-30	Fowler Crossbar Ass'y	1	AJ	4-66	Soc. Hd. Cap Screw	1
H	2-15	Rd. Hd. Mach. Screw	2	AK	966-51-24	Knob Ass'y, Mod.	1
J	16-2	Fiberlock Nut	2	AL	966-1-65	Label	1
K	25-55	Pop Rivet	8	AM	966-70-25	Slide Bar	1
L	393-53-20	Strap Anchor	2	AN	966-70-31	Shldr. Crossbrace Ass'y	1
M	25-56	Pop Rivet	18	AP	966-70-34	Fowler Support Slide	1
N	3-20	Hex Hd. Cap Screw	2	AR	966-70-32	Fowler Slide Ass'y	1
P	8-27	Shoulder Bolt	2	AS	966-70-38	Latch	1
R	966-70-21	Shoulder Casting	2	AT	38-133	Compression Spring	1
S	966-70-23	Head Pivot Casting	2	AW	26-6	Roll Pin	1
T	966-70-28	Crosstube	1	AY	14-19	Thrust Washer	2
W	966-70-27	Bar Clamp	1	AZ	966-70-37	Spacer	2
Y	21-73	Set Screw	1	BA	14-2	Washer	2
AA	3-5	Hex Hd. Cap Screw	1	BB	966-70-39	Modified Vinyl Cap	1
AB	14-4	Thrust Washer	2				

# Litter Ass'y, Articulating Crank Fowler, Crank Gatch

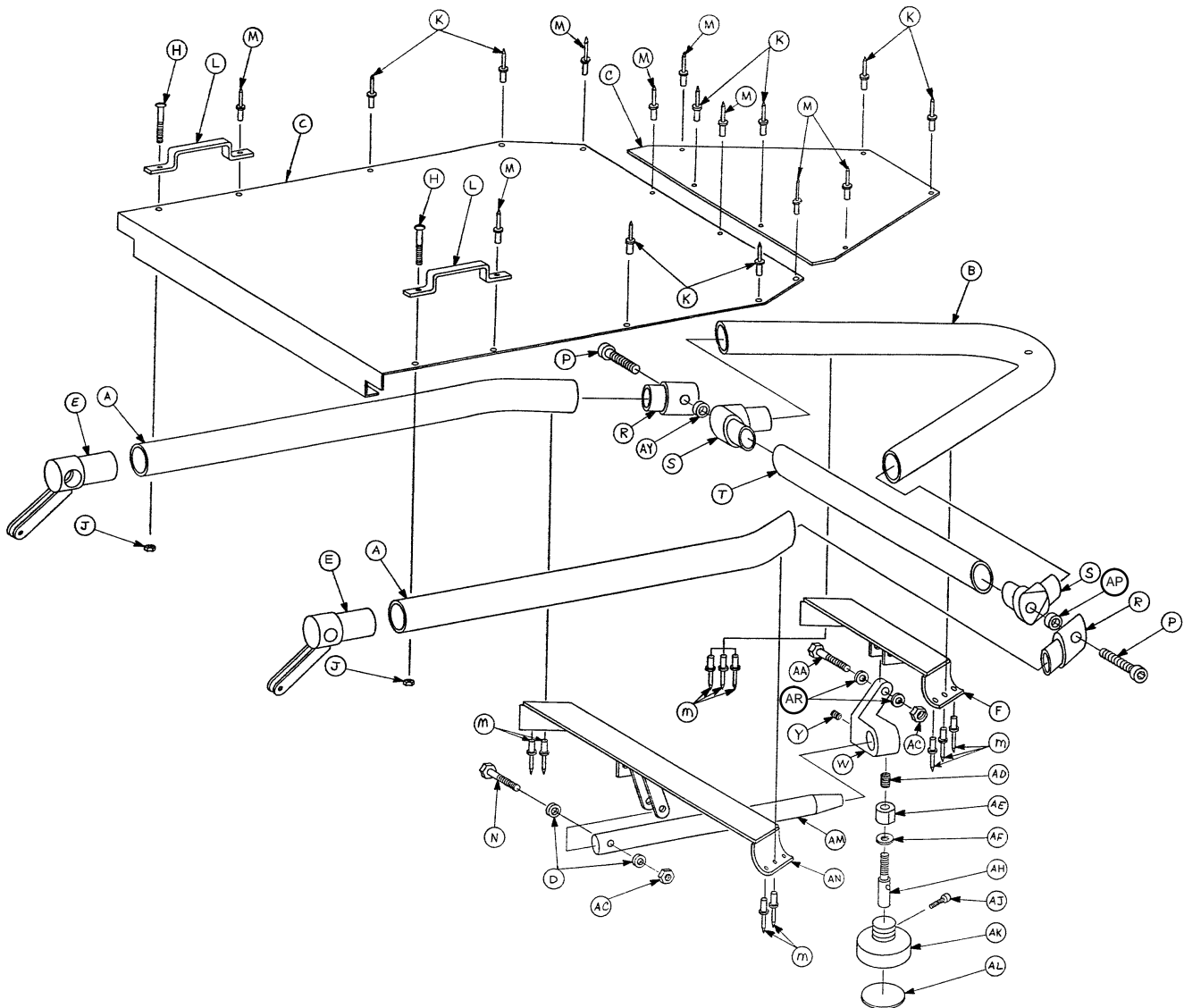
Assembly part number  
966-75  
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 51)	Frame Assembly	1	AA	8-32	Shoulder Bolt	4
B	(page 59)	Crk. Articulating Fowler	1	AB	52-17	Spacer	4
C	966-34-40	Pivot Sleeve	4	AC	16-16	Fiberlock Hex Nut	1
D	966-34-41	Pivot	4	AD	25-75	Pop Rivet	6
E	11-108	Washer	4	AE	25-40	Pop Rivet	8
F	16-36	Nylock Nut	4	AF	(page 54)	Gatch Assembly	1
H	16-11	Hex Castle Nut	2	AH	(page 55)	Gatch Cr'kscrew Ass'y	1
J	(page 53)	Fowler Cr'kscrew Ass'y	1	AJ	8-15	Shoulder Bolt	1
K	926-33-17	Spacer	2	AK	938-1-166	Modified Bolt	2
L	926-33-36	Bearing	2	AL	15-13	Hex Nut	2
M	946-33-26	Pivot Linkage	2	AM	926-1-37	Midsect. Skin Spacer	2
N	14-21	Washer	2	AS	946-1-65	Knee Gatch Label	1
P	8-24	Shoulder Bolt	2	AT	4-29	Soc. Hd. Cap Screw	2
R	1550-1-14	Magnet	2	AW	946-1-64	Fowler Label	1
S	16-12	Flexlock Hex Nut	1	AY	966-1-28	I.V. Holder, Mach.	2
T	26-7	Roll Pin	2	AZ	4-13	Soc. Hd. Cap Screw	4
W	926-33-39	Midsection Skin	1	BA	4-105	Soc. Hd. Cap Screw	1
Y	7900-1-102	Velcro Pile Tape	A/R	BB	966-34-12	Lever	1
Z	393-53-20	Strap Anchor	2	BC	966-1-45	Protective Strip	2

# Articulating Crank Fowler Assembly

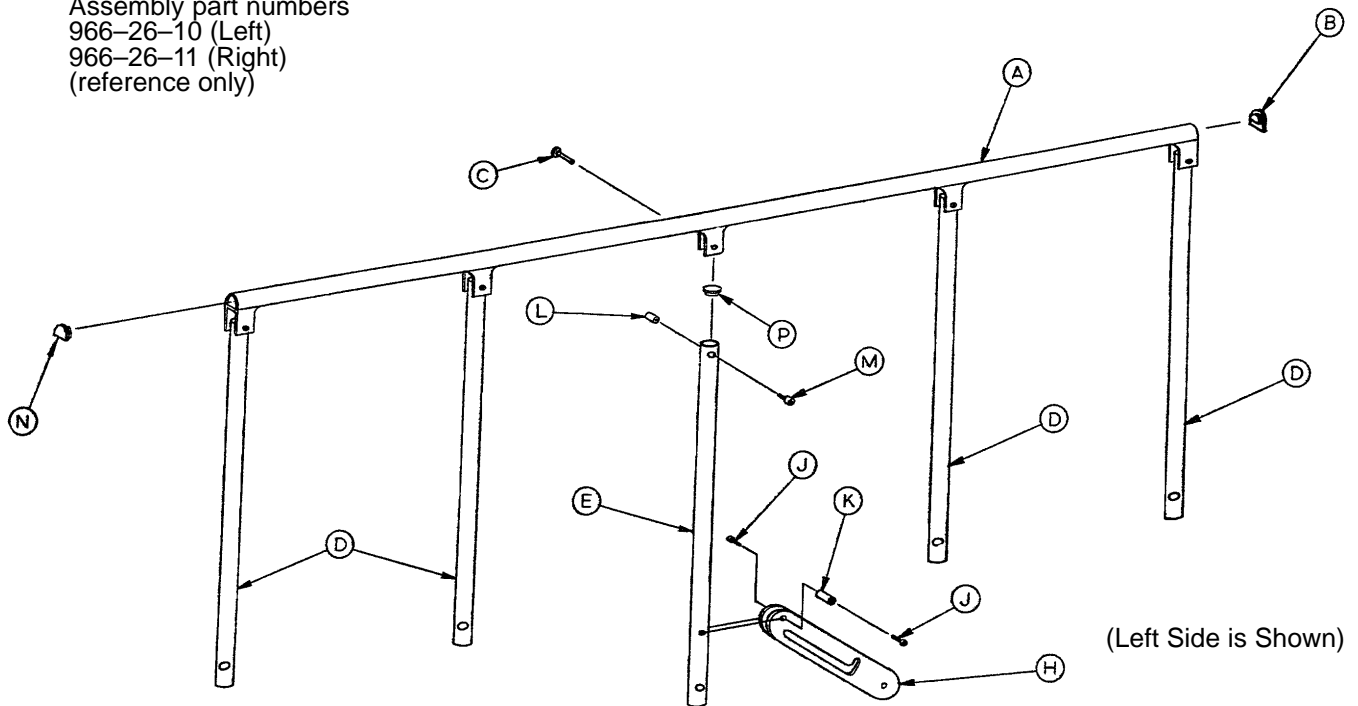
Assembly part number 966-71-10 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	966-70-18	Fowler Side Tube	2	W	966-70-27	Bar Clamp	1
B	966-70-17	Fowler Head Tube	1	Y	21-73	Set Screw	1
C	966-70-35	Art. Fowler Skin Set	1	AA	3-5	Hex Hd. Cap Screw	1
D	966-70-36	Spacer	2	AC	16-5	Conelock Hex Nut	2
E	966-33-11	Fowler Pivot Ass'y	2	AD	38-171	Compression Spring	1
F	966-1-30	Fowler Crossbar Ass'y	1	AE	966-51-19	Wedge Lock, Mod.	1
H	2-15	Rd. Hd. Mach. Screw	2	AF	11-108	Washer	1
J	16-2	Fiberlock Nut	2	AH	966-51-18	Shaft	1
K	25-55	Pop Rivet	8	AJ	4-66	Soc. Hd. Cap Screw	1
L	393-53-20	Strap Anchor	2	AK	966-51-24	Knob Ass'y, Mod.	1
M	25-56	Pop Rivet	16	AL	966-1-65	Label	1
N	3-20	Hex Hd. Cap Screw	1	AM	966-70-25	Slide Bar	1
P	8-27	Shoulder Bolt	2	AN	966-70-31	Shldr. Crossbrace Ass'y	1
R	966-70-21	Shoulder Casting	2	AP	14-19	Thrust Washer	2
S	966-70-23	Head Pivot Casting	2	AR	966-70-37	Spacer	2
T	966-70-28	Crosstube	1				

# Siderail Assembly, Left & Right

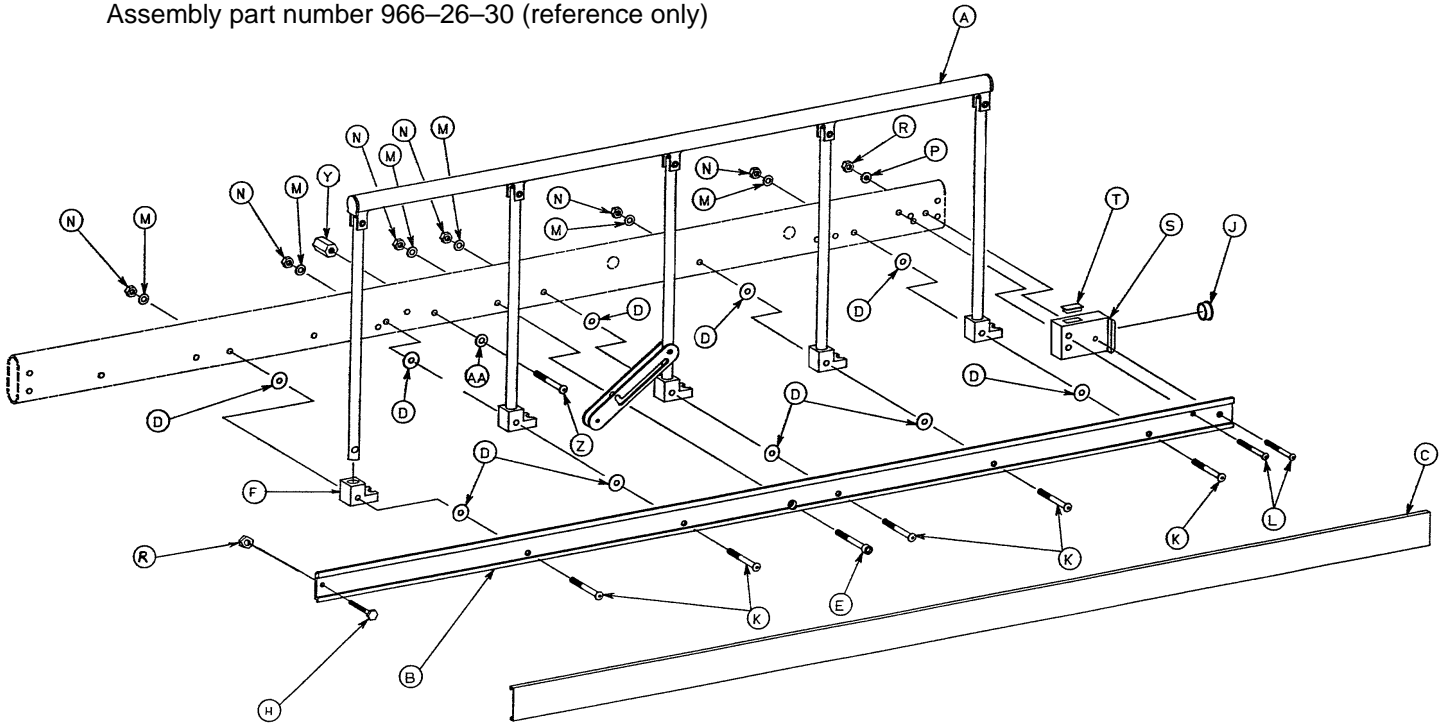
Assembly part numbers  
 966-26-10 (Left)  
 966-26-11 (Right)  
 (reference only)



Item	Part No.	Part Name	Qty.
A	919-26-40	Top Rail	1
B	37-44	Siderail End Plug, Mod.	1
C	25-61	Semi-Tubular Rivet	5
D	919-26-37	Upright	4
E	919-26-38	Latch Upright	1
H	919-26-39	Siderail Latch Assembly	1
J	4-49	Hex Soc. But. Hd. Cap Scr.	2
K	946-26-35	Pivot Sleeve	1
L	52-14	Spacer	5
M	52-13	Spacer	5
N	37-43	Siderail End Plug	1
P	37-42	Round Hole Plug	5

# Siderail and Bumper Assembly, Left

Assembly part number 966-26-30 (reference only)

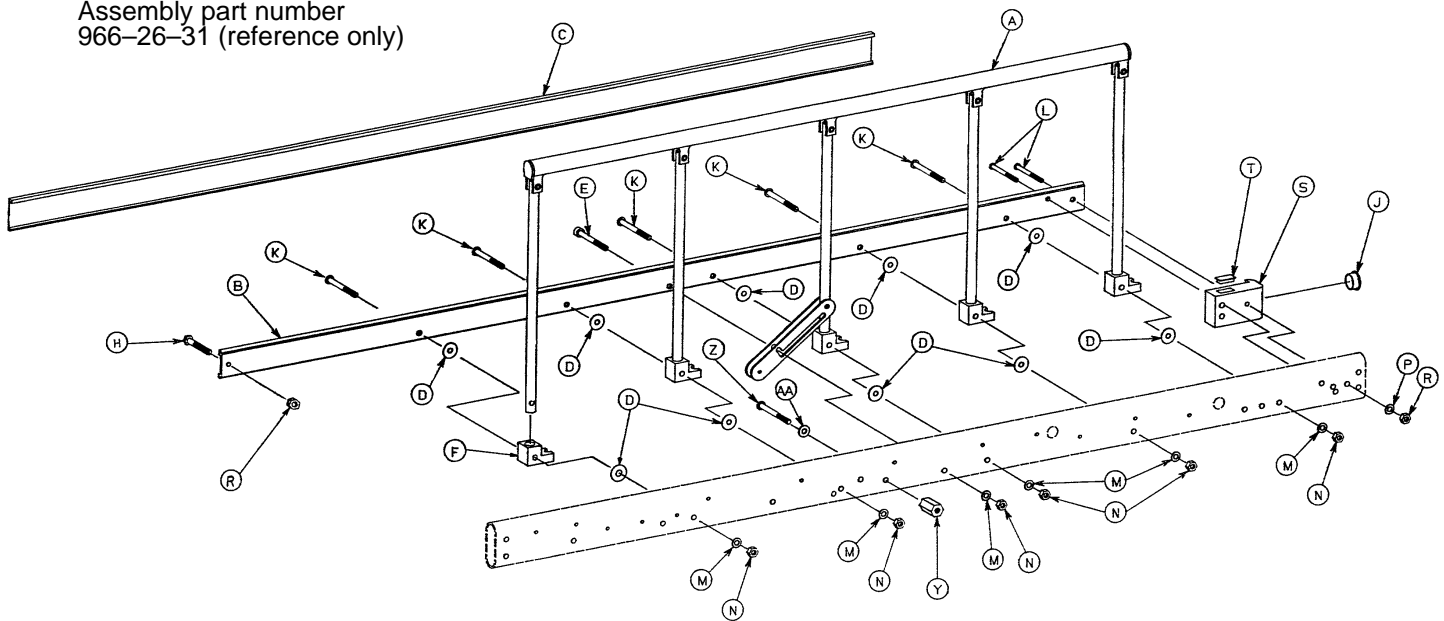


Item	Part No.	Part Name	Qty.
A	(page 60)	Siderail Assembly	1
B	966-26-47	Bumper, Left	1
C	966-26-41	Cap	1
D	14-19	Washer	15
E	4-56	Soc. Hd. Cap Screw	1
F	946-26-12	Siderail Pivot	5
H	3-2	Hex Hd. Cap Screw	1
J	37-45	Round Hole Plug	1
K	4-53	But. Hd. Cap Screw	5
L	4-67	But. Hd. Cap Screw	2
M	14-17	Washer	6
N	16-11	Hex Nut	6
P	11-65	Washer	1
R	16-16	Fiberlock Nut	2
S	926-26-13	Mounting Block	1
T	926-26-38	Plug	1
Y	946-34-18	Support	1
Z	4-94	But. Hd. Cap Screw	1
AA	11-3	Washer	1



# Siderail and Bumper Assembly, Right

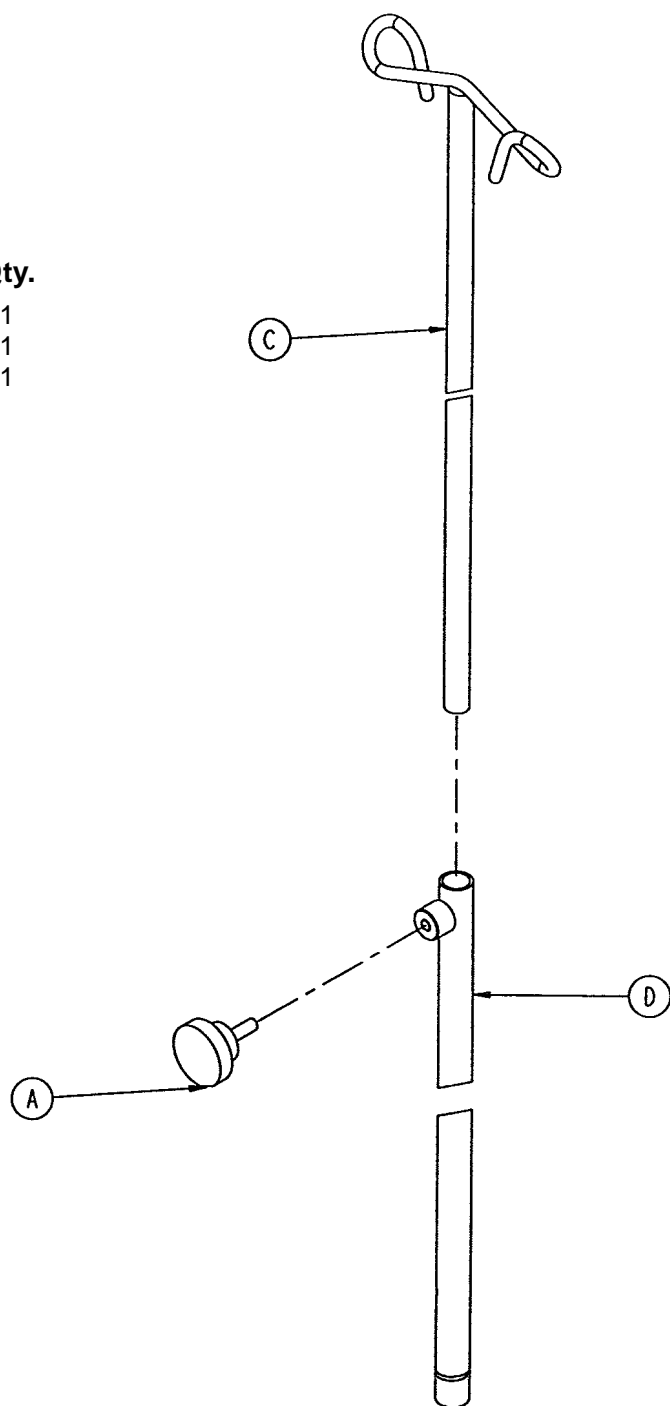
Assembly part number  
966-26-31 (reference only)



Item	Part No.	Part Name	Qty.
A	(page 60)	Siderail Assembly	1
B	966-26-46	Bumper, Right	1
C	966-26-41	Cap	1
D	14-19	Washer	15
E	4-56	Soc. Hd. Cap Screw	1
F	946-26-12	Siderail Pivot	5
H	3-2	Hex Hd. Cap Screw	1
J	37-45	Round Hole Plug	1
K	4-53	But. Hd. Cap Screw	5
L	4-67	But. Hd. Cap Screw	2
M	14-17	Washer	6
N	16-11	Hex Nut	6
P	11-65	Washer	1
R	16-16	Fiberlock Nut	2
S	926-26-13	Mounting Block	1
T	926-26-38	Plug	1
Y	946-34-18	Support	1
Z	4-94	But. Hd. Cap Screw	1
AA	11-3	Washer	1

# 390-25 Standard, Removable I.V. Pole Assembly

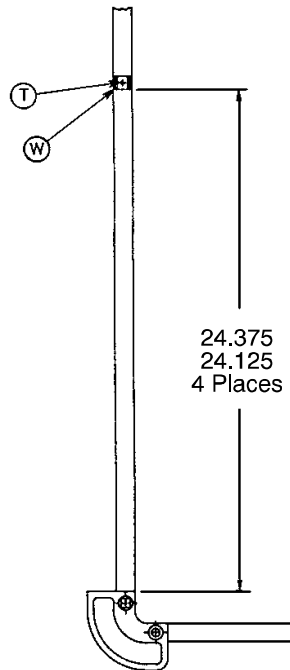
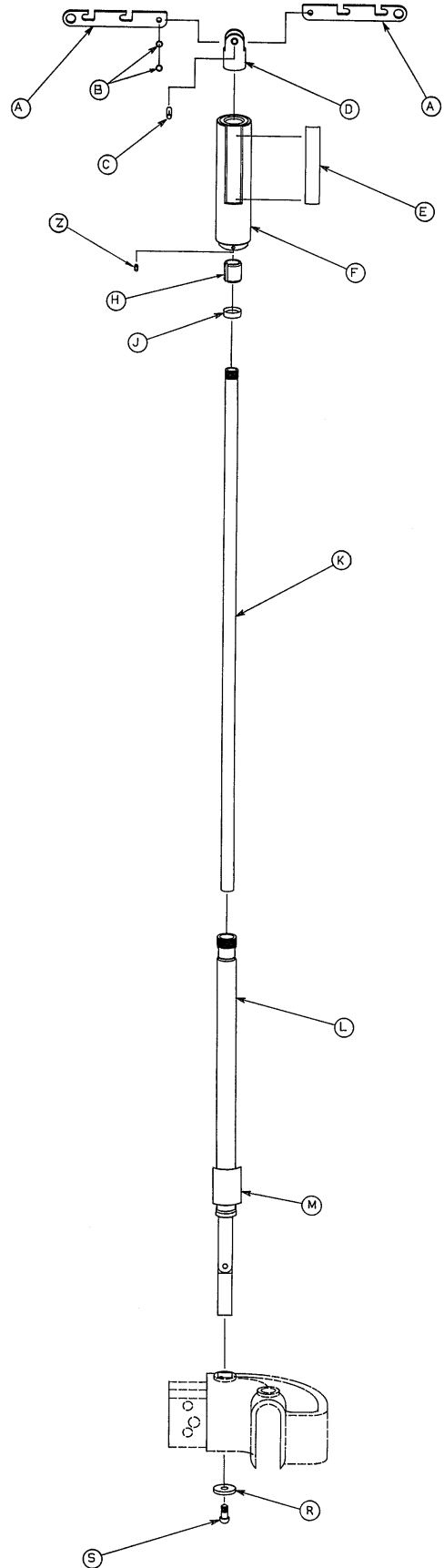
Item	Part No.	Part Name	Qty.
A	24-23	Plastic Knob	1
C	390-3-53	Double I.V. Ass'y	1
D	393-3-43	Tube Assembly	1



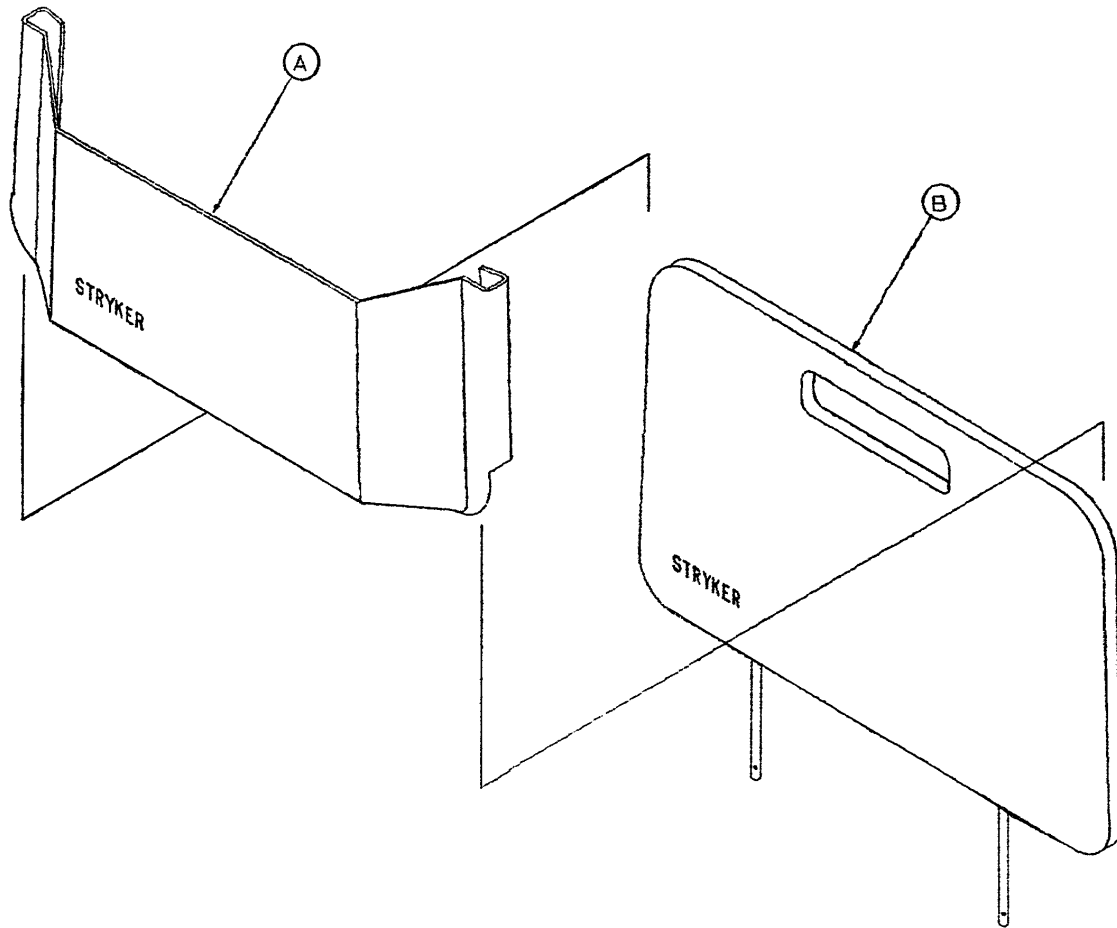
# 946-224-200 Folding I.V. Holder Assembly

Assembly part number 946-224-10 (reference only)

Item	Part No.	Part Name	Qty.
A	946-224-1	Hanger	2
B	14-16	Washer	2
C	26-147	Groove Pin	1
D	946-224-2	Top Bracket, Mach'd	1
E	946-224-18	Label	2
F	946-224-33	Grip Assembly	1
H	946-224-4	Lock	1
J	946-224-5	Ring	1
K	946-224-3	Inner Tube	1
L	946-224-30	Hinge & Outer Tube Ass'y	1
M	946-224-19	Label	1
R	11-158	Washer	1
S	4-113	But. Hd. Cap Screw	1
T	25-86	Pop Rivet	2
W	946-224-22	Rest	2
Z	21-107	Set Screw	1

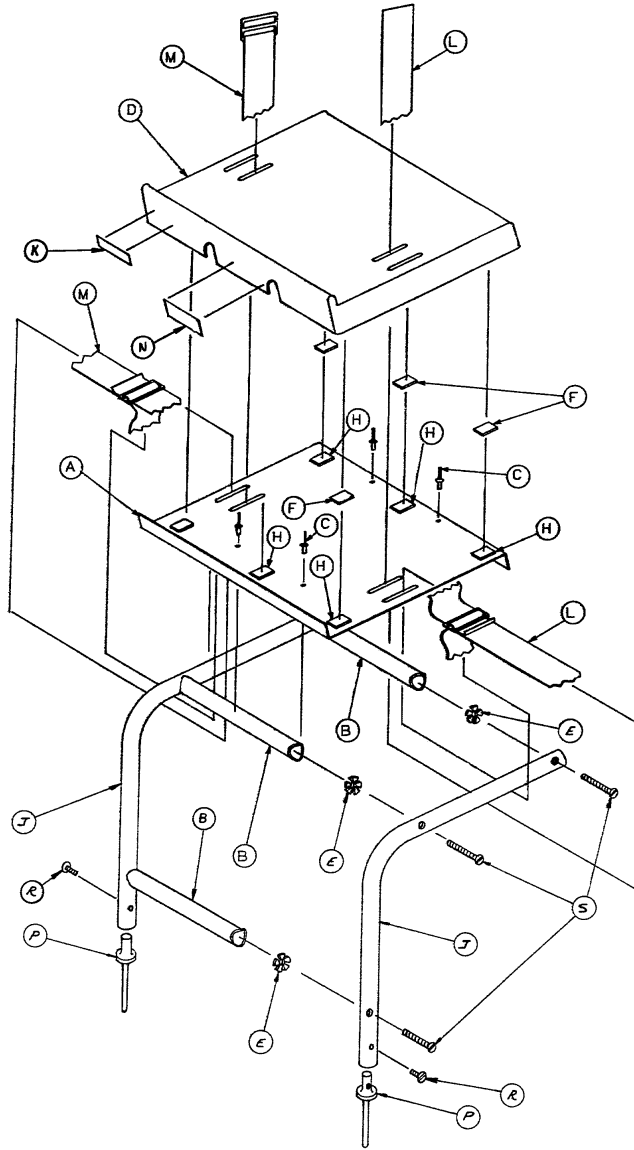


# 926-40-100 Foot Board/Chartholder Assembly



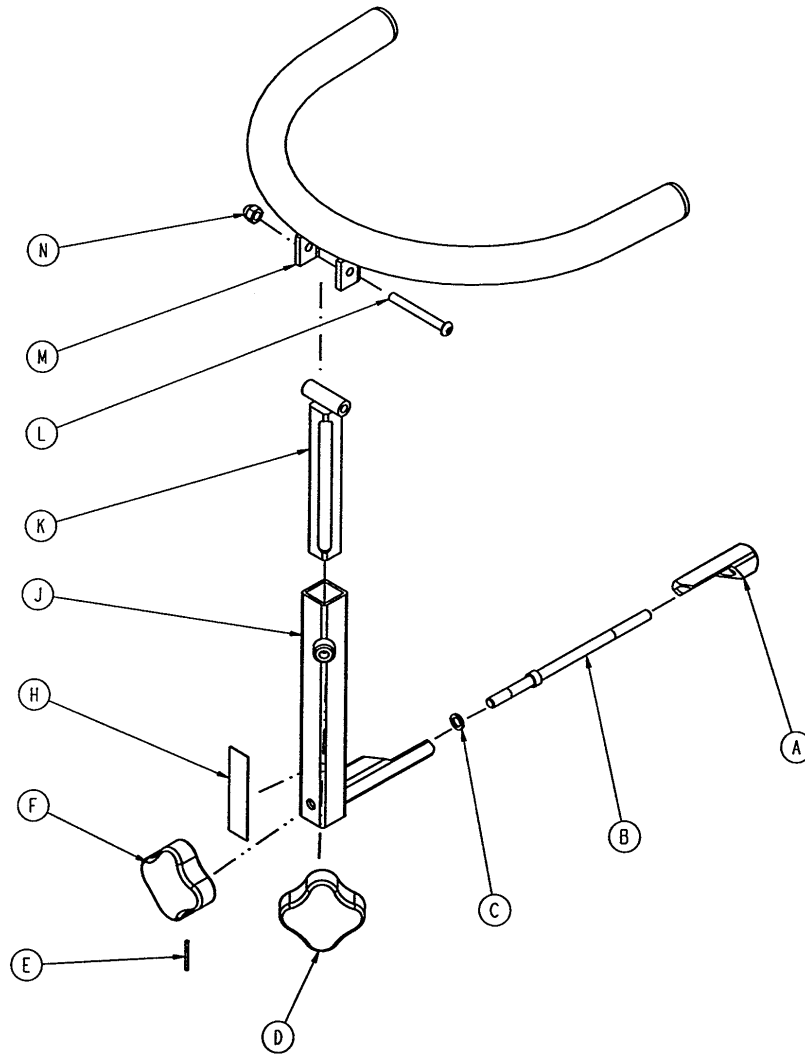
Item	Part No.	Part Name	Qty.
A	946-28-11	Chart Holder	1
B	946-29-6	Foot Board	1

# 926-39 Optional Defibrillator Tray Assembly



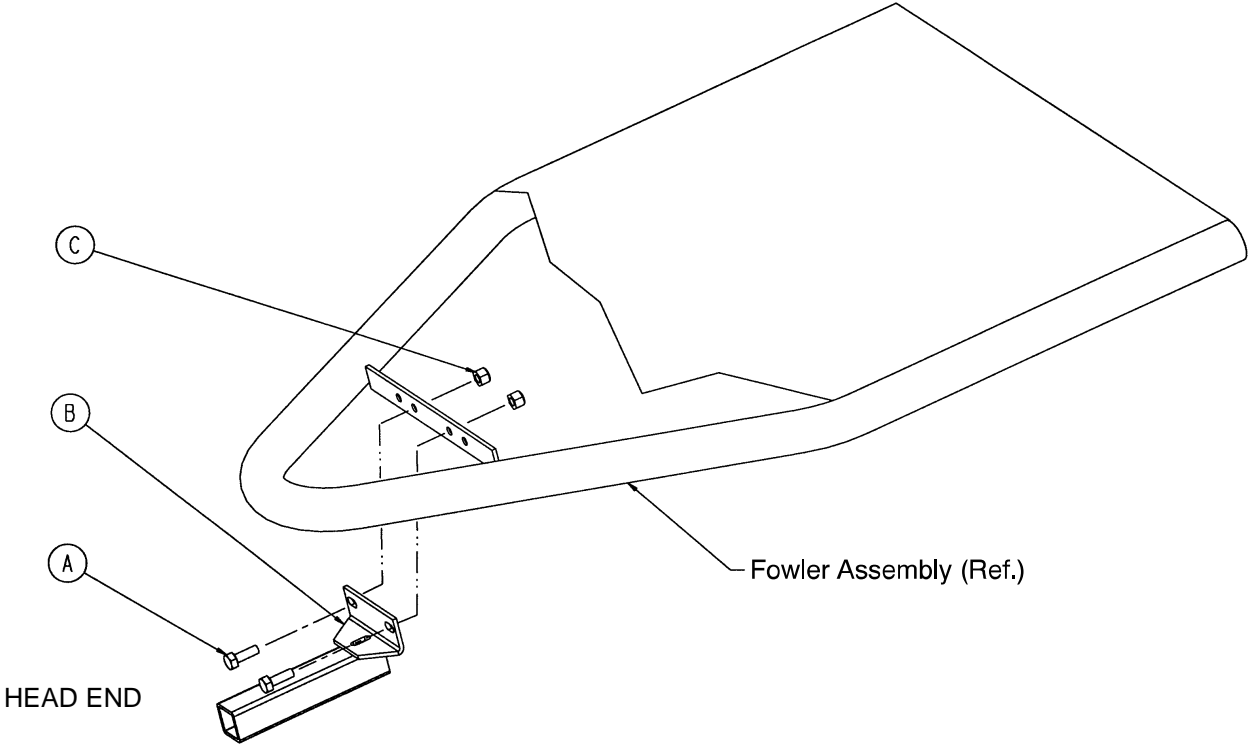
Item	Part No.	Part Name	Qty.
A	946-39-4	Tray	1
B	926-39-16	Crosstube	3
C	25-55	Rivet	4
D	926-39-9	Cover	1
E	18-6	Umbrella Nut	6
F	29-8	Dual Lock	6
H	29-10	Dual Lock	6
J	946-39-3	Support Tube	2
K	926-1-82	Label	1
L	390-57-12	Long Strap	1
M	390-57-13	Short Strap	1
N	946-1-283	Label	1
P	926-39-15	Holder	2
R	2-44	Screw	2
S	2-25	Screw	6

# 1067-250 Optional Wrist Rest Assembly



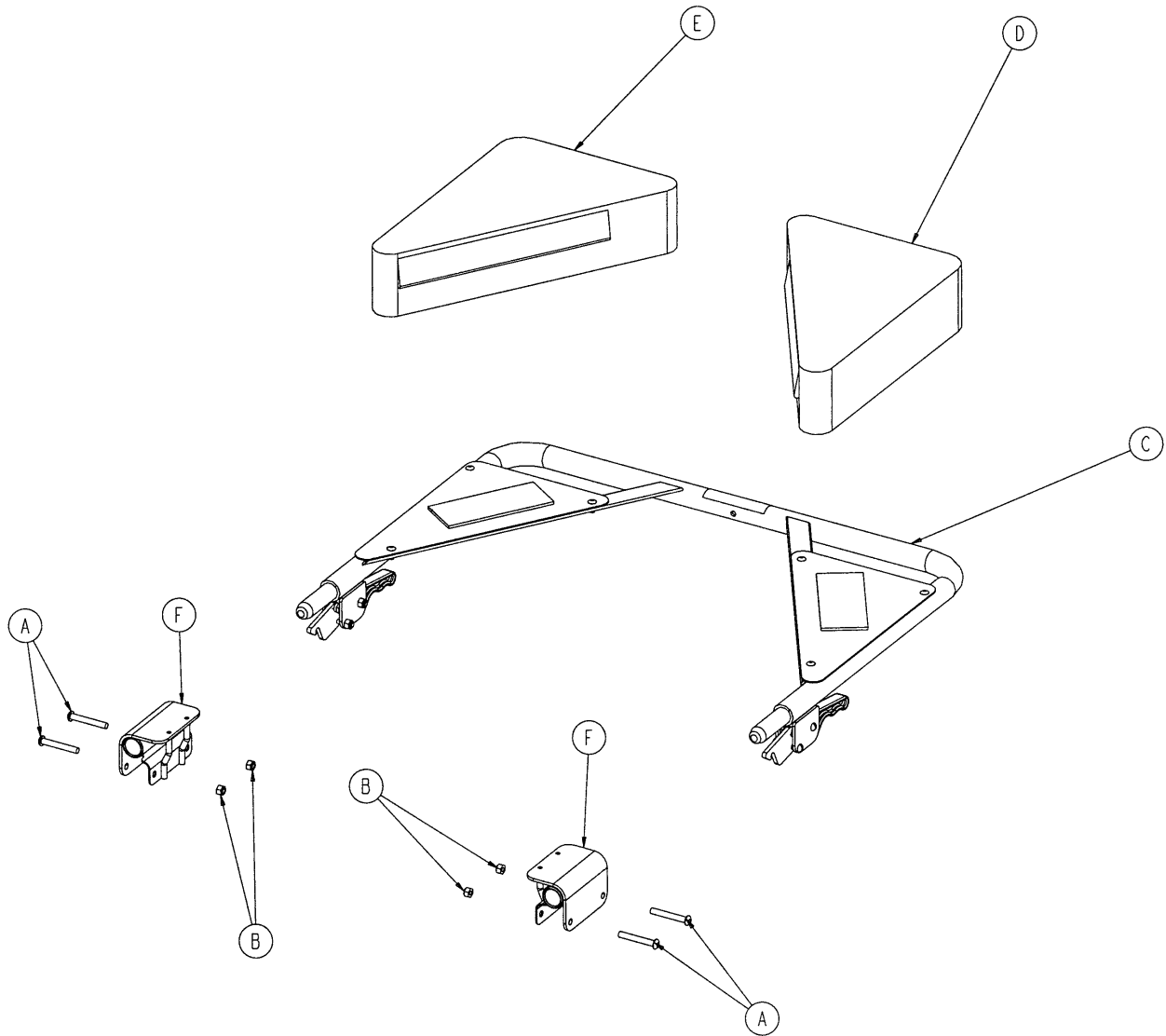
Item	Part No.	Part Name	Qty.
A	1068-250-42	Locking Wedge	1
B	1068-250-41	Wedge Bolt	1
C	14-3	Fiber Washer	1
D	24-55	Knob, Male	1
E	26-42	Roll Pin	1
F	24-54	Knob, Female	1
H	1067-290-50	Specification Label	1
J	1067-250-50	Base Tube Weldment	1
K	1068-252-55	Support Bar Weldment	1
L	4-163	But. Hd. Cap Screw	1
M	1068-50-55	Tube Weldment	1
N	17-4	Acorn Nut	1

# 1067-50-10 Optional Wrist Rest Mounting Tube Ass'y



Item	Part No.	Part Name	Qty.
A	3-50	Hex Hd. Cap Screw	2
B	1067-50-50	Mtg. Tube Weldment	1
C	16-28	Nylock Nut	2

# 1067-60 Optional Head Extension Kit Assembly

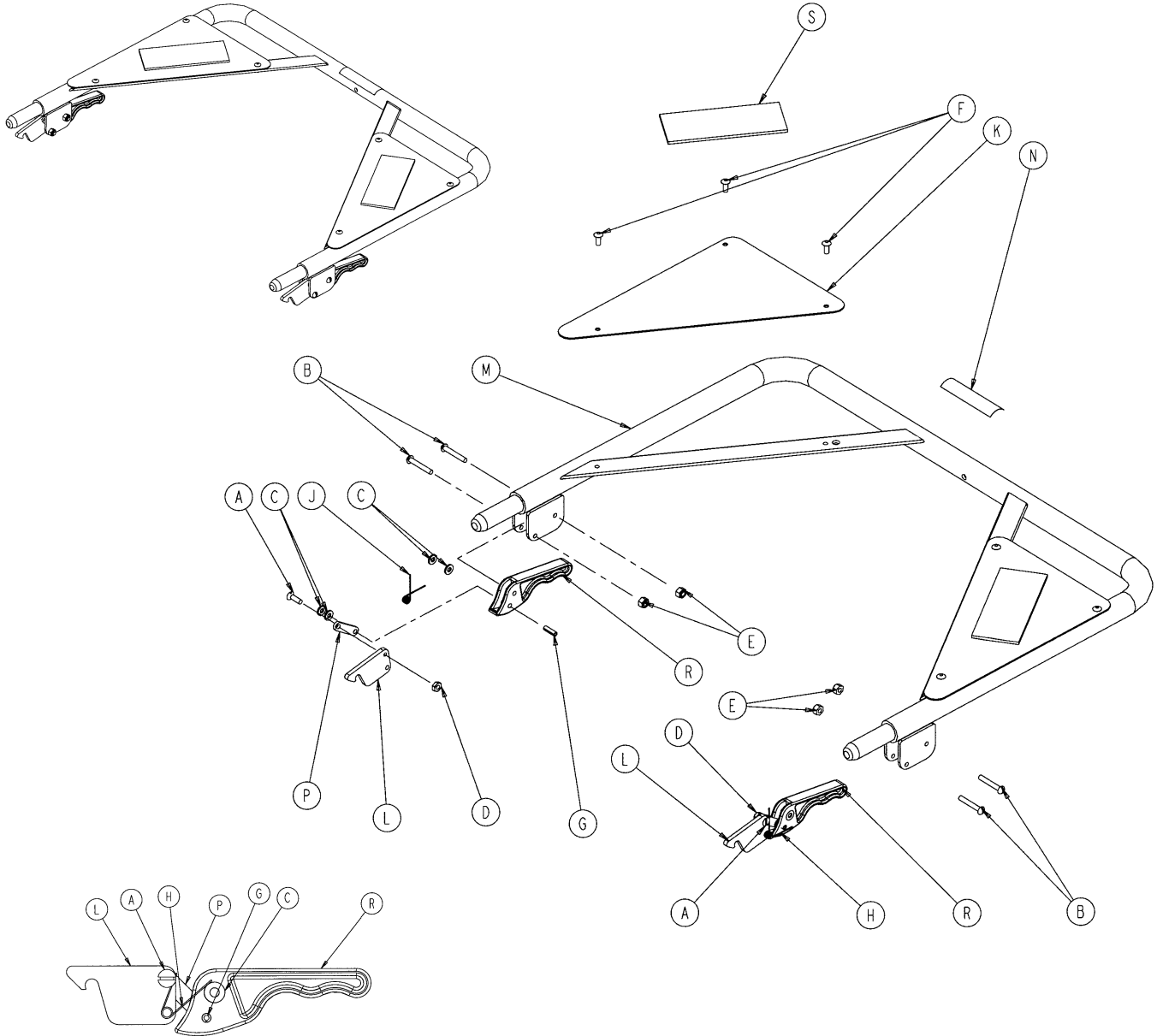


Item	Part No.	Part Name	Qty.
A	4-173	But. Hd. Mach. Screw	4
B	16-28	Lock Nut	4
C	(page 68.2)	Head Extension Assembly	1
D	1067-160-21	Pad Assembly, Left	1
E	1067-160-22	Pad Assembly, Right	1
F	1067-60-35	Receptacle Weldment	2



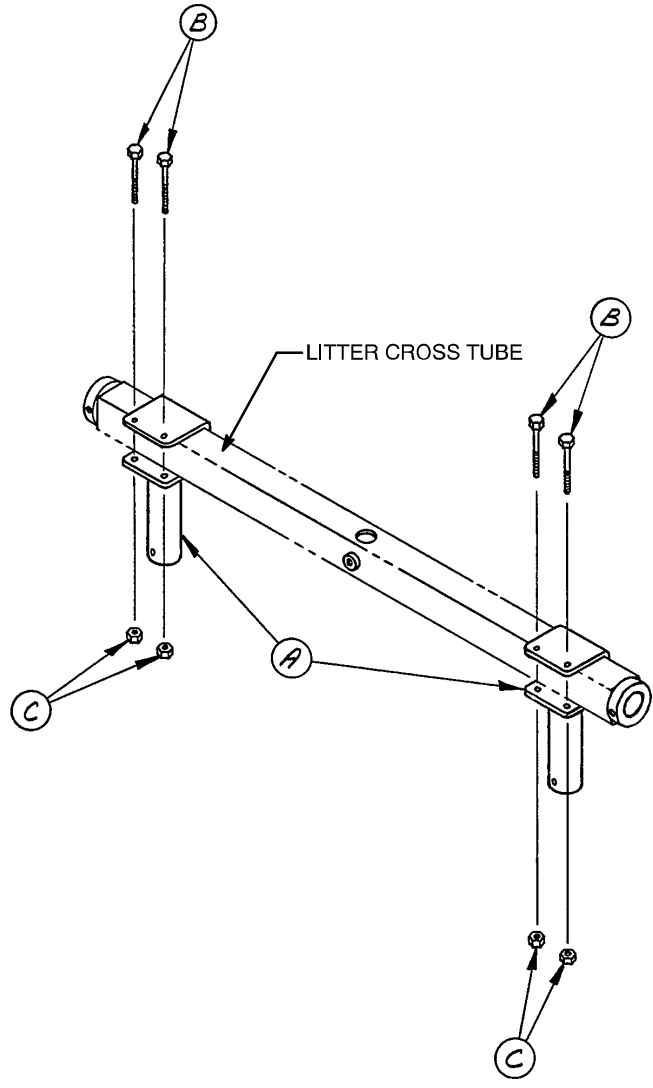
# Optional Head Extension Assembly

Assembly part number 1067-60-10 (reference only)



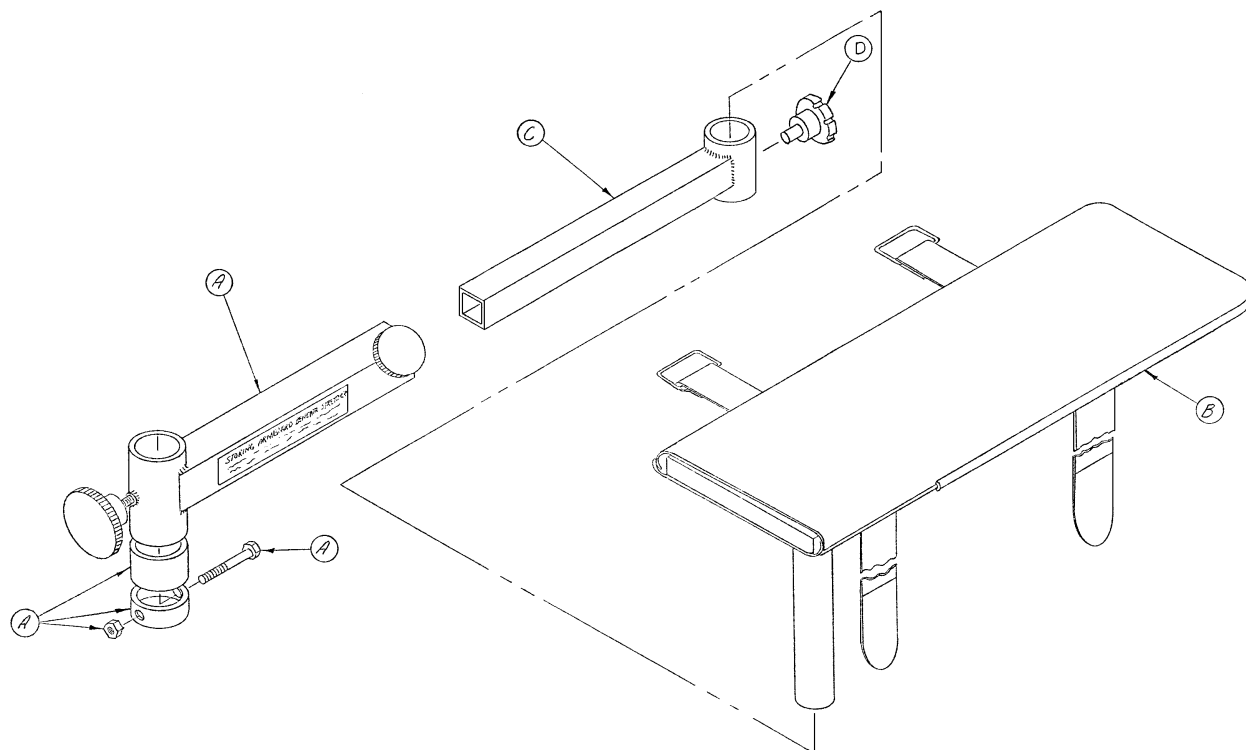
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1-12	Flat Hd. Machine Screw	2	J	38-341	Right Torsion Spring	1
B	2-89	Rd. Hd. Machine Screw	4	K	1067-60-40	Extension Skin	2
C	14-56	Flat Washer	8	L	1067-60-42	Latch	2
D	15-4	Hex Nut	2	M	1067-60-50	Tube Weldment	1
E	16-3	Fiberlock Nut	4	N	1067-60-92	Label	1
F	25-55	Rivet	6	P	1068-234-34	Release Link	2
G	26-172	Roll Pin	2	R	6060-36-37	Lock Release Handle	2
H	38-340	Left Torsion Spring	1	S	7900-1-102	Velcro Pile	2

# 390-56-100 Optional Accessory Adapter Bracket Ass'y



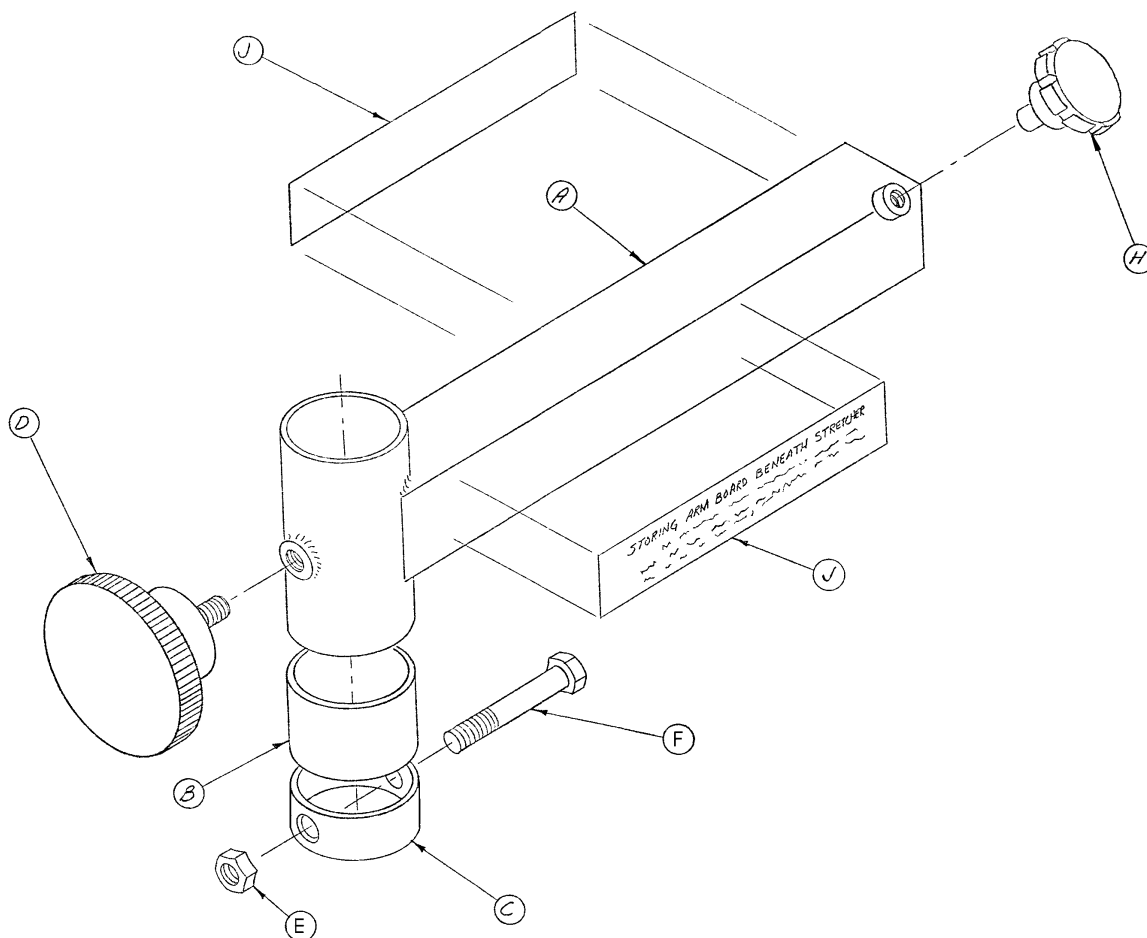
Item	Part No.	Part Name	Qty.
A	390-56-1	Bracket Assembly	2
B	3-17	Hex Hd. Cap Screw	4
C	16-6	Kep Hex Nut	4

# 390-11 Optional Arm Board & Support Tube Assembly



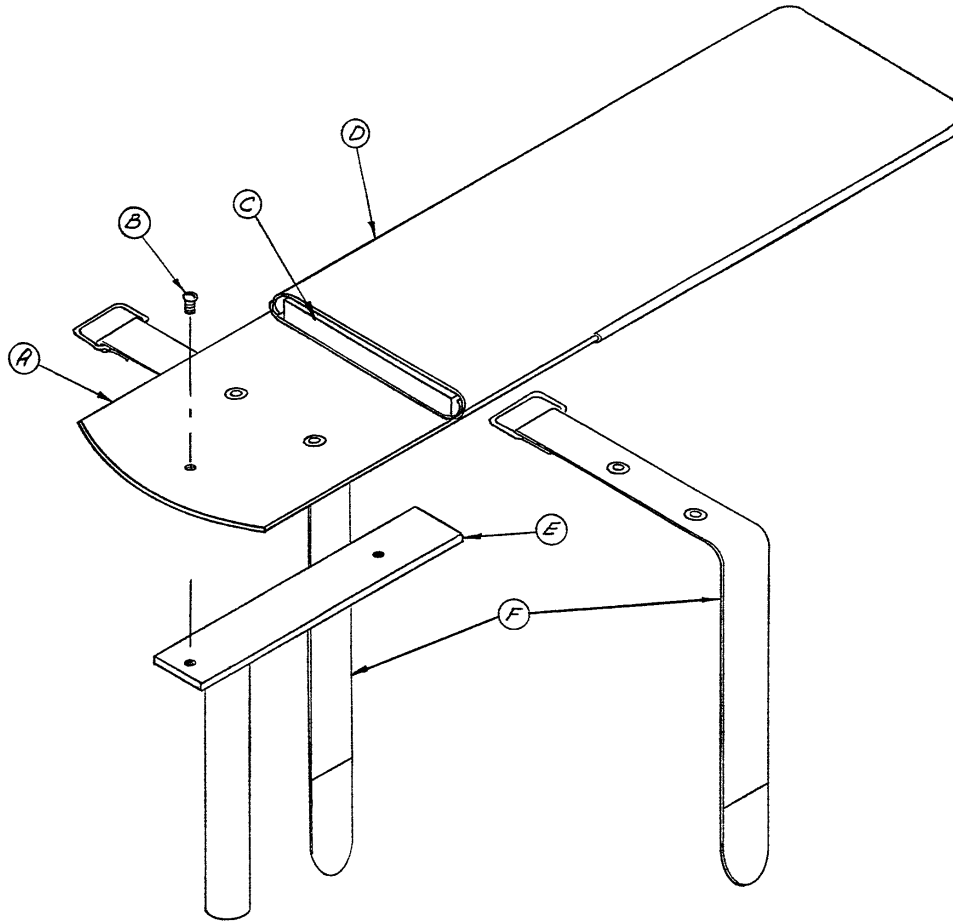
Item	Part No.	Part Name	Qty.
A	(page 71)	Swivel Tube Assembly	1
B	(page 72)	Armboard Assembly	1
C	390-11-6	Extension Tube	1
D	24-53	Fluted Knob	1

# 390-11-50 Optional Arm Board Swivel Tube Assembly



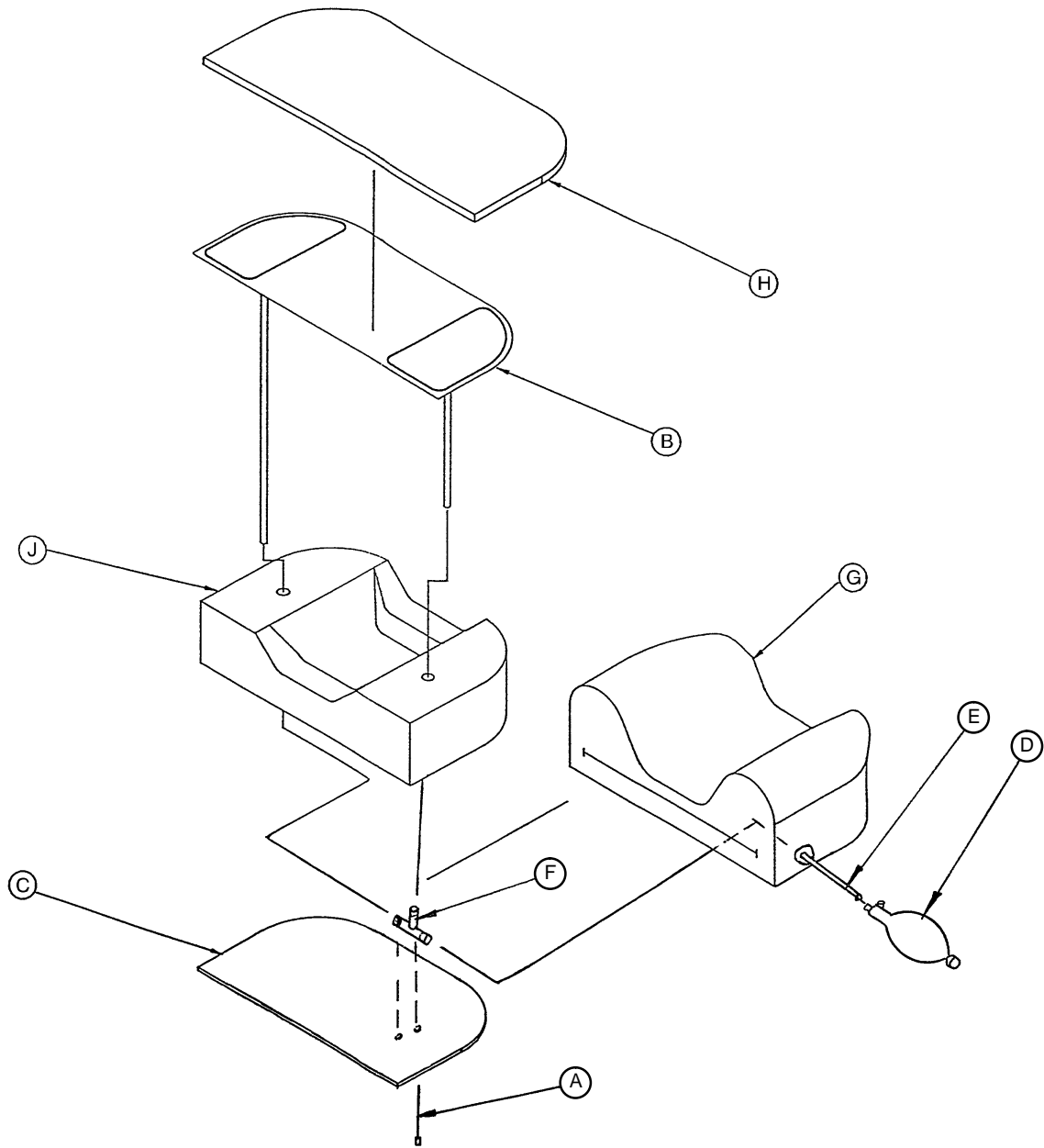
Item	Part No.	Part Name	Qty.
A	390-11-8	Swivel Tube	2
B	390-11-20	Spacer	2
C	350-2-24	Collar	2
D	24-11	Plastic Knob, Large	2
E	16-5	Hex Nut	2
F	3-5	Hex Hd. Cap Screw	2
H	24-53	Fluted Knob	2
J	390-11-14	Storage Label	4

# 390-11-51 Optional Arm Board Assembly



Item	Part No.	Part Name	Qty.
A	390-11-4	Arm Holder Assembly	1
B	2-16	Rd. Hd. Mach. Screw	2
C	390-11-12	Foam Pad	1
D	390-11-13	Arm Board Cover	1
E	390-11-1	Arm Support	1
F	390-11-10	Arm Band Assembly	2

# 1068-182 Inflatable Head Pad Assembly



Item	Part No.	Part Name	Qty.
A	58-14	Cable Tie	1
B	1066-82-14	Bladder	1
C	1068-82-15	Head Piece Base	1
D	1066-82-20	Latex Bulb	1
E	1066-82-21	Connector	1
F	1066-82-22	"T" Connector	1
G	1068-182-9	Cover Assembly	1
H	1068-182-12	Top Foam	1
J	1068-182-13	Bottom Foam	1

# Warranty

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## Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical stretchers are designed for a 10 year expected life under normal use conditions and appropriate periodic maintenance as described in the maintenance manual for each device.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

## To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

## Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

### **Extended (Parts and Labor)**

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Standard (Labor Only):**

- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Basic (Parts Only):**

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

**Please call your local representative, or call (800) 327-0770 for further information**

# Warranty

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## **Return Authorization:**

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

## **Damaged Merchandise:**

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

## **International Warranty Clause:**

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.





## European Representative

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