

300 Series Pivot Table

For Models:

300, 310, 31X

Applicable for Service Kits:

201648K, 201649K, 201650K, 201651K, 201652K, 201653K, 201654K

CUSTOMER INSTRUCTIONS

PLEASE READ AND FAMILIARIZE YOURSELF WITH ALL INSTRUCTIONS BEFORE USING THIS PRODUCT. DESIGN, APPEARANCE, PARTS, AND CONSTRUCTION ARE SUBJECT TO CHANGE WITHOUT NOTICE.

If you have trouble understanding these instructions, contact Customer Service before attempting to use this product; otherwise injury may occur.



TO REDUCE THE RISK OF INJURY TO PERSONS:

1. READ AND FOLLOW ALL DIRECTIONS.
2. This kit was designed for a specific repair, based on the serial number provided. If kit is used on a different model, unexpected results may occur.
3. This chair has moving parts that may create pinch points. Work or cleaning should be performed only in the upright position with the chair latched OR in the full recline position. Keep hands clear of the mechanism, and all other pinch points, when moving the chair from one position to another.
4. Immediately remove any chair with mechanical or visible damage from service.
5. USE ONLY AUTHORIZED REPLACEMENT PARTS.
6. Ensure hardware is torqued as specified, otherwise damage to product may occur.
7. Do not exceed the 20lb weight capacity for the pivot table, otherwise damage to product may occur. Reference the chair manual for more information.

Symbols



WARNING

General Warning - If the warning is not heeded, it can cause serious injury



CAUTION

Caution - If the precaution is not taken, it may cause minor or moderate injury

IMPORTANT

Important information

IMPORTANT*Left & Right is determined as if sitting in the chair.***Parts Included**

Part Number	Description	Quantity
N/A	Assembled Stryker Pivot Table Bracket - Left	1
N/A	Assembled Stryker Pivot Table Bracket - Right	1
001229	BLT – 1/4-20 X 1", HEX G8	4
566130	WASHER – 1/4" LOCK, EXT TOOTH	4
SNAP-HEX	SNAP HEXCAP 7/16-180	4
N/A	Assembled Stryker Pivot Table Top	1
506100	PIN – LINCH, 3/16" DIA X 1.25"	1
207007	KNOB, PIOT TABLE	1

Tools Needed

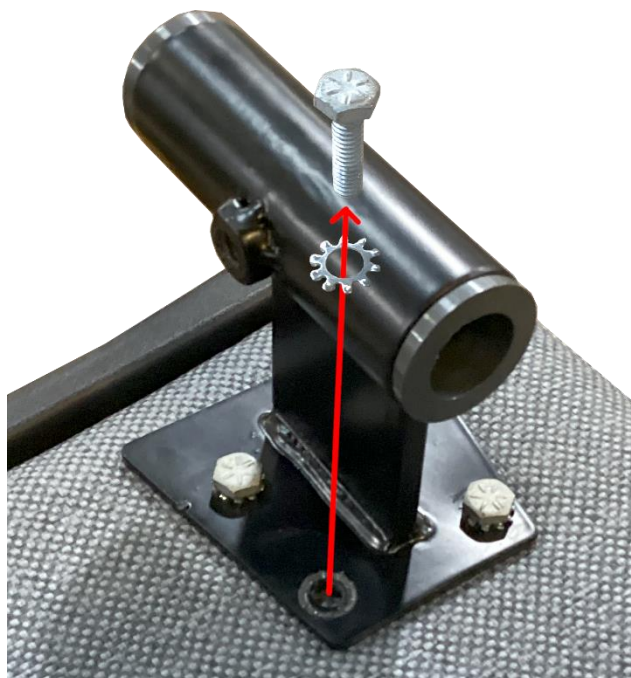
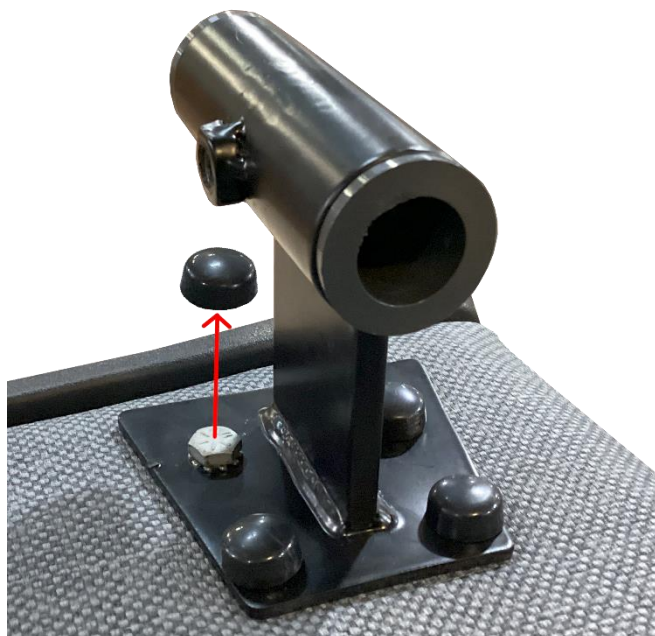
Pry tool
7/16" wrench
Torque wrench
Scissors/Snipers/Awl

- 201648K 300 Series Retro Left Pivot Table Kit - Steps 1-10
 201649K 300 Series Retro Right Pivot Table Kit - Steps 1-10
 201650K 300 Series Pivot Table - Left Bracket - Steps 1-10
 201651K 300 Series Pivot Table - Right Bracket - Steps 1-10
 201652K 300 Series Pivot Table - Pivot Table - Steps 1 & 7-10
 201653K 300 Series Pivot Table - Linch Pin - Steps 1 & 8
 201654K 300 Series Pivot Table - Knob - Steps 1 & 9

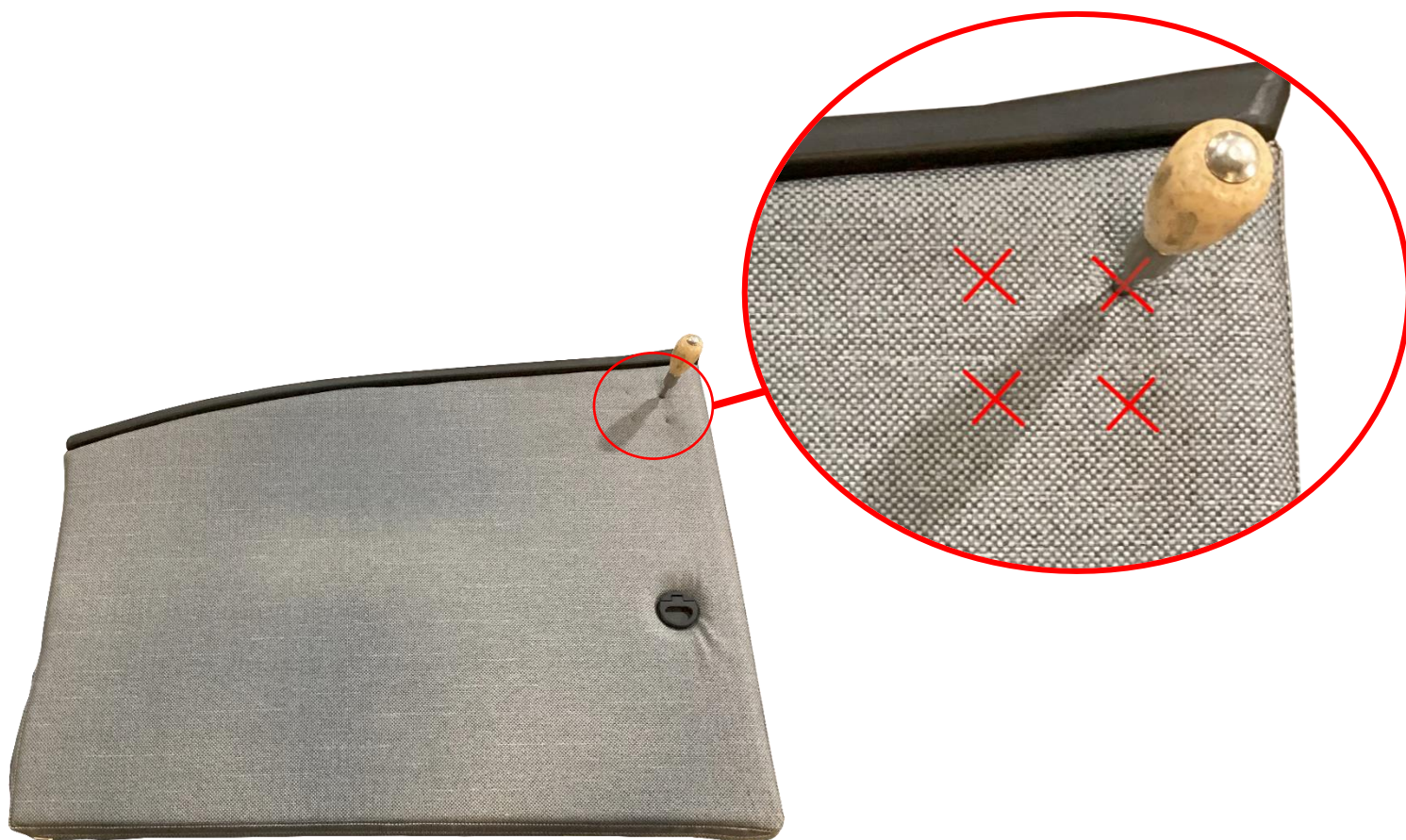
1. If applicable, remove the knob and the linch pin. If needed, remove the current pivot table by lifting the table up and out of the mounting bracket.



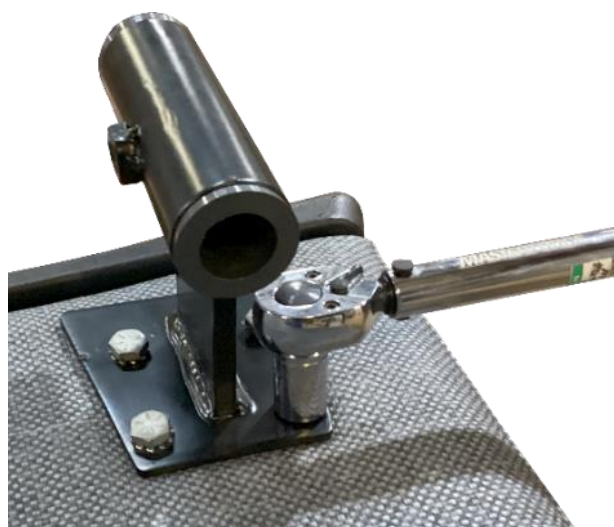
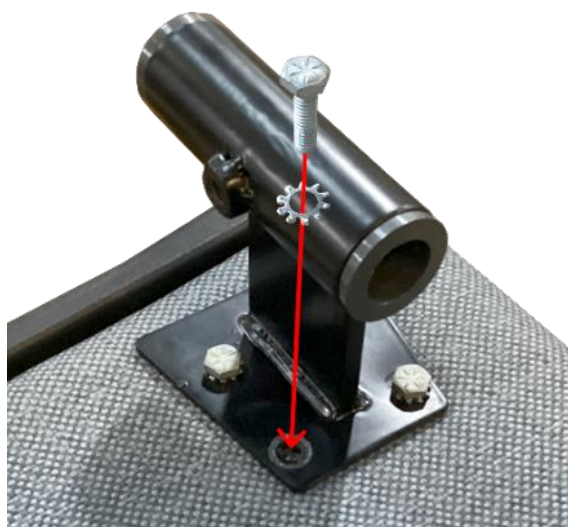
2. If applicable, remove the (4) snap caps, (4) bolts, and (4) washers using a pry tool and a 7/16" socket/wrench.



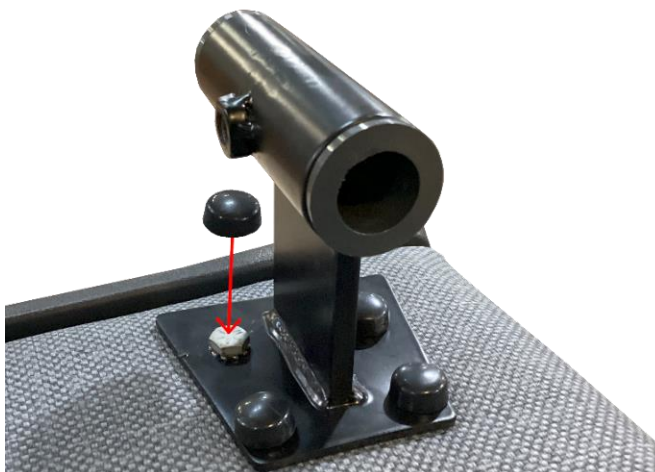
3. For chairs without pivot table preinstalled, locate the four mounting holes on the side of the arm, towards the top front, and cut/poke the vinyl to expose the rivnuts (right side shown in images).



4. Place **(1) Assembled Pivot Table Bracket** (right side shown in images) over the four holes, with the small end at the bottom.
5. Mount bracket using **(4) Lock Washer 001300** and **(4) Bolt 001299** and torque bolts down to **108 in lbs.**



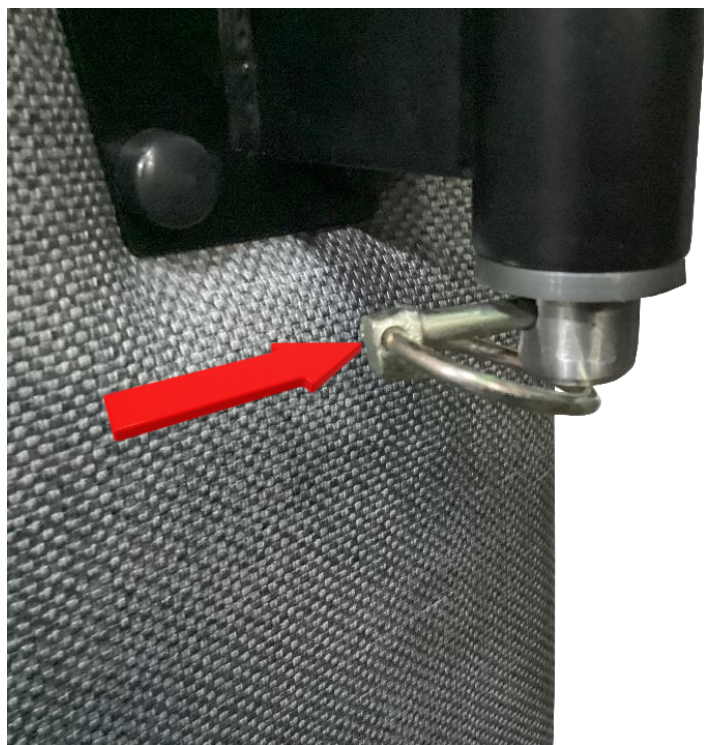
6. Place **(4) Snap Cap SNAP-HEX** onto the bolts.



7. Place **(1) Assembled Pivot Table Top** into the table mount, ensuring it is fully seated.



8. Insert **(1) Linch Pin 506100** into the hole at the bottom of the table rod as shown.



9. Thread **(1) Knob 207007** into the table mount and tighten until snug.



10. Test pivot table to ensure proper functionality.