



300 SERIES ARM MOUNTING HARDWARE (SINGLE)

Product:	-300 SERIES RECLINERS
Tools Required:	-7/16" WRENCH
Tools Recommended:	-RATCHET WITH 7/16" SOCKET -7/16" RATCHETING WRENCH -IMPACT GUN
Components Supplied:	-ARM INSTALLATION HARDWARE

 CAUTION: This part was designed for a specific repair, based on the build of the chair from the serial number you provided. If the part is used on another chair, you may get unexpected results. Discard these directions once the repair is complete.

Directions:

Please read all the directions before beginning the repair. Refer back to the directions as you make the replacement. Call if you have any questions or problems. Suggested tools are not required. Note that references to "left" or "right" are determined from the seated position.

 CAUTION: This chair has moving parts that may create pinch points. Work or cleaning should be performed only in the upright position with the chair latched or in the full recline position. Keep your hands clear of the mechanism when moving the chair from one position to another.

1. Assemble your tools and move the chair to your chosen work area.
2. Lock the casters, a carpeted work area is suggested.
3. Identify the arm to be replaced and locate the zipper on the rear of the arm assembly.
4. Unzip the zipper to the bottom-most corner, this will expose two bolts securing the arm to the rear mounting plate.
5. Remove the 2 rear bolts (BL-14C112HTC5Z) with lock-washers (WA-14SL) from the fixed arm with 7/16" wrench (or recommended tools).
6. Discard removed hardware.
7. Using provided hardware, place 1 lock-washer (WA-14SL) onto bolt (BL-14C112HTC5Z) and hand-tighten through the mounting plate into the arm. Repeat for remaining bolt location.
8. Locate the bracket securing the bottom of the arm assembly to the chair frame.
9. Remove the single bolt (BL-14C112HTC5Z) with lock-washer (WA-14SL) securing the bottom of the arm assembly to the bracket with a 7/16" wrench (or recommended tools).
10. Discard removed hardware.
11. Using provided hardware, place 1 lock-washer (WA-14SL) onto bolt (BL-14C112HTC5Z) and hand-tighten up through the bracket into the fixed arm.
12. Use a 7/16" wrench (or recommended tools) to tighten the front bolt installed in step 11.

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13. Use a 7/16" wrench (or recommended tools) to tighten the 2 bolts installed in step 7. Close zipper.
14. Place the chair in the upright position and actuate the chair to check the arm is assembled correctly and functional.