

QQ-30201
310 STD SEAT, PREMIUM

Product:	-310 RECLINER
Tools Required:	-7/16" WRENCH
Tools Recommended:	-IMPACT GUN WITH 7/16" SOCKET
Components Supplied:	-310 STANDARD SEAT ASSEMBLY – PREMIUM CONFIGURATION -PROVIDED HARDWARE

⚠ CAUTION: This part was designed for a specific repair, based on the build of the chair from the serial number you provided. If the part is used on another chair, you may get unexpected results. Discard these directions once the repair is complete.

Directions:

Please read all the directions before beginning the repair. Refer back to the directions as you make the replacement. Call if you have any questions or problems. Suggested tools are not required. Note that references to “left” or “right” are determined from the seated position.

⚠ CAUTION: This chair has moving parts that may create pinch points. Work or cleaning should be performed only in the upright position with the chair latched or in the full recline position. Keep your hands clear of the mechanism when moving the chair from one position to another.

1. Assemble your tools and move the chair to your chosen work area.
2. Lock the casters, a carpeted work area is suggested.
3. Actuate the chair into the full recline position and verify that the back is lowered before proceeding to the next step. The outside springs of the mechanism should be visible past the arms if the chair is positioned correctly.
4. Under each side of the seat, locate the nylon hex-nuts (NU-HEXN) securing the seat to the mechanism rails (2 total).
5. Remove the nylon hex-nuts with a 7/16" wrench (or recommended tools) and discard hardware.
6. Before removing the seat, make note of the original mounting hole locations for the threaded studs on the seat frame.
7. Raise the front of the seat until the threaded studs clear the mounting holes, you should now be able to remove the seat by sliding it forward off the mechanism rails. Set aside the seat to discard.
8. Fit the rear rail-guides on the frame of the replacement seat onto the mechanism rail and slide the seat into position.
9. Place the threaded studs towards the front of the seat through the mounting hole locations on each mechanism rail.
10. Hand-tighten 1 replacement nylon hex-nut (NU-HEXN) onto each threaded stud (2 total).
11. Use a 7/16th wrench or recommended tools to tighten all hardware.
12. Place the chair in the upright position and actuate the chair to check the seat is assembled correctly and functional.