Page 1 of 1	QQ-30210 300 SERIES SEAT INSTALLATION HARDWARE	REV A: 08/24/2023
Product:	-300 SERIES RECLINERS	
Tools Required:	-7/16" WRENCH	
Tools Recommended:	-IMPACT GUN WITH 7/16" SOCKET	
Components Supplied:	-SEAT INSTALLATION HARDWARE ONLY	

<u>CAUTION</u>: This part was designed for a specific repair, based on the build of the chair from the serial number you provided. If the part is used on another chair, you may get unexpected results. Discard these directions once the repair is complete.

Directions:

Please read all the directions before beginning the repair. Refer back to the directions as you make the replacement. Call if you have any questions or problems. Suggested tools are not required. Note that references to "left" or "right" are determined from the seated position.

<u>CAUTION</u>: This chair has moving parts that may create pinch points. Work or cleaning should be performed only in the upright position with the chair latched or in the full recline position. Keep your hands clear of the mechanism when moving the chair from one position to another.

- 1. Assemble your tools and move the chair to your chosen work area.
- 2. Lock the casters, a carpeted work area is suggested.
- 3. Actuate the chair into the full recline position and verify that the back is lowered before proceeding to the next step. The outside springs of the mechanism should be visible past the arms if the chair is positioned correctly.
- 4. Under each side of the seat, locate the nylon hex-nuts (NU-HEXN) securing the seat to the mechanism rails (2 total).
- 5. Remove the nylon hex-nuts with a 7/16" wrench (or recommended tools) and discard hardware.
- 6. Hand-tighten 1 replacement nylon hex-nut (NU-HEXN) onto each threaded stud (2 total).
- 7. Use a 7/16th wrench or recommended tools to tighten all hardware.
- 8. Place the chair in the upright position and actuate the chair to check the seat is assembled correctly and functional.