

QQ-30010
300 SERIES TREND BRACKETS

Product: -STRYKER 310 & 31X – STD, XL

Tools Required: -#1 PHILLIPS SCREWDRIVER
-#2 PHILLIPS SCREWDRIVER
-7/16” WRENCH
-7/16” RATCHETING WRENCH
-NEEDLE NOSE PLIERS

Tools Recommended: -#2 PHILLIPS BIT
-IMPACT GUN

Components Supplied: -TREND BRACKETS
-INSTALLATION HARDWARE

 **CAUTION:** This part was designed for a specific repair, based on the build of the chair from the serial number you provided. If the part is used on another chair, you may get unexpected results. Discard these directions once the repair is complete.

Directions:

Please read all the directions before beginning the repair. Refer back to the directions as you make the replacement. Call if you have any questions or problems. Suggested tools are not required. Note that references to “left” or “right” are determined from the seated position.

 **CAUTION:** This chair has moving parts that may create pinch points. Work or cleaning should be performed only in the upright position with the chair latched or in the full recline position. Keep your hands clear of the mechanism when moving the chair from one position to another.

1. Assemble your tools and move the chair to your chosen work area.
2. Lock the casters, a carpeted work area is suggested.
3. Near the push handle, locate the trend covers on the left-hand and right-hand sides (002121 & 002122).
4. Use a #1 Phillips screwdriver to remove the 2 screws (SC-619516PPHZ) securing each trend cover to the trend brackets (DO NOT DISCARD HARDWARE). Set trend covers and hardware aside.
5. Use a #2 Phillips screwdriver to remove the 2 screws (SC-14134B) securing the push handle. (DO NOT DISCARD HARDWARE) Set Push handle and hardware aside.
6. Use needle-nose pliers to pull the cotter pin securing the clevis pin, detach the trend cable and remove the nylon spacer and clevis pin. Repeat for the opposite side and set aside removed hardware (DO NOT DISCARD HARDWARE).
7. Use needle-nose pliers to squeeze and remove the trend cable retainer clips from each trend bracket.
8. The trend handle is connected by a bolt (BL-14X1H) and lock-nut (NU-14L) on each end. Note the bolt-hole mounting location on the trend bracket for re-installation.
9. Using a 7/16” ratcheting wrench and 7/16” open-end wrench, remove the lock-nut (NU-14L) from bolt (BL-14X1H). Repeat for the opposite end (DISCARD LOCK-NUTS NU-14L AND KEEP BOLTS BL-14X1H).

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10. Set the trend handle and bolts aside.
11. Note the proper orientation for each trend bracket before removing them.
12. Using a #2 Phillips screwdriver, remove the screw (001631) securing each trend bracket (002068 & 002069). Discard old trend brackets and removed hardware.
13. Align the holes of the replacement trend bracket to the back frame. Match the original orientation noted in step 10. Use a #2 Phillips screwdriver and secure using screw (001631), repeat for the opposite side.
14. Attach the trend cables by inserting the retainer clip onto each trend bracket.
15. Insert bolt (BL-14X1H) into the trend handle set aside in step 9, and add the black nylon-washer (WA-BLK).
16. Insert assembled end of the trend handle into the bolt-hole mounting location on the trend bracket, THE BLACK NYLON WASHER SHOULD BE BETWEEN THE TREND HANDLE AND THE TREND BRACKET.
17. Add replacement lock-nut (NU-14L). DO NOT OVERLY TIGHTEN; the trend handle needs to move freely in order to operate trend.
18. Insert the clevis pin (002125) into the trend handle and through the pin mounting location on the trend bracket.
19. Add nylon spacer (002130) to the clevis pin and attach the end of the trend cable. Insert the cotter pin into the clevis pin hole.
20. Repeat steps 13-17 for the opposite end of the trend handle.
21. Verify that the trend handle is able to move freely and operate the trend feature before proceeding with this installation.
22. Align the push handle set aside in step 5 to the back-frame mounting holes. Insert 2 screws (SC-14134B) and tighten with a #2 Phillips screwdriver (or recommended tools).
23. Re-install covers and hardware set aside in step 4. Use a #1 Phillips screwdriver and 2 screws (SC-619516PPHZ) to secure each trend cover to the trend brackets.
24. Use applicable tools to tighten all hardware.
25. Verify proper installation and that the chair is functional.