

**300 SERIES TREND HANDLE-STANDARD**

<b>Product:</b>	-300, 310 RECLINERS
<b>Tools Required:</b>	-#1 PHILLIPS SCREWDRIVER - NEEDLE-NOSE PLIERS -7/16" WRENCH -7/16" RATCHETING WRENCH
<b>Tools Recommended:</b>	-N/A
<b>Components Supplied:</b>	-TREND HANDLE-STANDARD -INSTALLATION HARDWARE

 **CAUTION: This part was designed for a specific repair, based on the build of the chair from the serial number you provided. If the part is used on another chair, you may get unexpected results. Discard these directions once the repair is complete.**

**Directions:**

Please read all the directions before beginning the repair. Refer back to the directions as you make the replacement. Call if you have any questions or problems. Suggested tools are not required. Note that references to "left" or "right" are determined from the seated position.

 **CAUTION: This chair has moving parts that may create pinch points. Work or cleaning should be performed only in the upright position with the chair latched or in the full recline position. Keep your hands clear of the mechanism when moving the chair from one position to another.**

1. Assemble your tools and move the chair to your chosen work area.
2. Lock the casters, a carpeted work area is suggested.
3. Near the push handle, locate the trend covers on the left-hand and right-hand sides (002121 & 002122).
4. Use a #1 Phillips screwdriver to remove the 2 screws (SC-619516PPHZ) securing each trend cover to the trend brackets (DO NOT DISCARD HARDWARE). Set trend covers and hardware aside.
5. Note that the trend handle has two mounting locations on each side.
6. Locate the clevis and cotter pin (002125) securing the trend handle on each end. Note the pin mounting location on the trend bracket for re-installation.
7. Use needle-nose pliers to pull the cotter pin securing the clevis pin (002125), detach the trend cable and remove the nylon spacer (002130) and clevis pin. Repeat for the opposite side. Replacement hardware is provided for this installation.
8. The trend handle (002071) is connected by a bolt (BL-14X1H) on each end. Note the bolt-hole mounting location on the trend bracket for re-installation.
9. Using a 7/16" ratcheting wrench and 7/16" open-end wrench, remove the lock-nut (NU-14L) from bolt (BL-14X1H). Discard all removed hardware and repeat for the opposite end.
10. Remove the trend handle (002071) and set aside to discard.

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11. Insert bolt (BL-14X1H) into the replacement trend handle (002071) and add the black nylon-washer (WA-BLK).
12. Insert assembled end of the trend handle into the bolt-hole mounting location on the trend bracket, THE BLACK NYLON WASHER SHOULD BE BETWEEN THE TREND HANDLE AND THE TREND BRACKET.
13. Add lock-nut (NU-14L). DO NOT OVERLY TIGHTEN; the trend handle needs to move freely in order to operate trend.
14. Insert the clevis pin (002125) into the trend handle and through the pin mounting location on the trend bracket.
15. Add nylon spacer (002130) to the clevis pin and attach the end of the trend cable. Insert the cotter pin into the clevis pin hole.
16. Repeat steps 11-15 for the opposite end of the trend handle.
17. Verify that the trend handle is able to move freely and operate the trend feature before proceeding with this installation.
18. Re-install covers and hardware set aside in step 4. Use a #1 Phillips screwdriver and 2 screws (SC-619516PPHZ) to secure each trend cover to the trend brackets.
19. Verify the trend handle is assembled correctly and that the chair is functional.