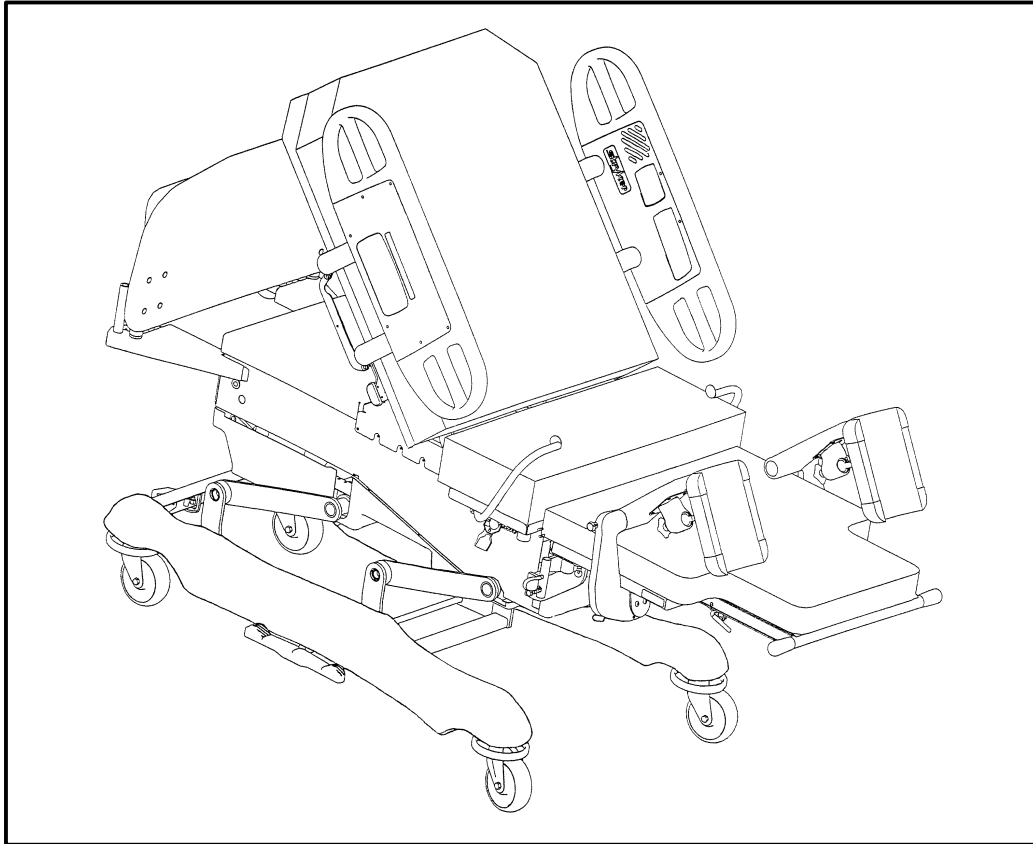

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records

stryker[®]
Medical



Stryker FIRSTCARE™ ULTRA Maternity Bed Model 5010 & 5012

MAINTENANCE MANUAL

For beds with serial numbers 9712035379 and above
(excluding 9712035394, 95, 96 & 9891935320)

For Parts or Technical Assistance
1-800-327-0770

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Introduction

INTRODUCTION

This manual is designed to assist you with the maintenance of the Stryker FIRSTCARE™ ULTRA Maternity Bed. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

Maximum Weight Capacity	500 pounds (227 kilograms)
Bed Length/Width	92.5" x 40" (with siderails up) – 35" (with siderails down) 237 cm x 102 cm (with siderails up) – 89 cm (with siderails down)
Bed Height (to top of seat litter)	19" (Low) – 37" (High) 49 cm (Low) – 95 cm (High) (w/8" Casters)
Mattress Size	84" long x 33" wide x 5" thick (215 cm long x 84 cm wide x 13 cm thick) Head – 52" (133 cm) x 33" (84 cm) Foot – 31" (79 cm) x 30" (77 cm)
Critical Angles	Maximum Elevation – Head 70°; Seat 8°; Trendelenburg 8°
Break-Away Point from Wall	63"
Electrical	Standard 4 motor function: Head–Bed–Foot–Trendelenburg 4 function patient comfort 120 VAC, 60 Hz, 6 Amp – 105 to 135 VAC operating range. Optional: 230 V~, 50/60 Hz, 6 A – 220 to 240 VAC operating range Current leakage less than 100 microamperes (5010) or less than 300 microamperes (5012). Hospital grade plug and 3–wire heavy duty cord. Compatible with non–flammable anesthetic agents and oxygen by nasal catheter or mask.
Caster Size	8" Standard; 6" Optional

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

To ensure its proper use and the safety of patients and staff, the Stryker FIRST CARE™ ULTRA has been marked with the following caution and warning labels:

DANGER Explosion Hazard – do not use in the presence of flammable anesthetics.

CAUTION This unit is equipped with a hospital grade attachment plug. Grounding reliability can be achieved only when equipment is connected to equivalent receptacle.

CAUTION Electrical shock hazard. Do not remove cover panels. Refer all servicing to qualified personnel.

CAUTION Disconnect power cord before using the back up hand crank. Remove hand crank from back up outlet before connecting power cord.

Introduction

SAFETY TIPS AND GUIDELINES

Before operating the Stryker FIRSTCARE™ Maternity Bed, it is important to read and understand all information in this manual. Carefully read and strictly follow the safety guidelines listed on this page.

It is important that all users have been trained and educated on the inherent hazards associated with the usage of electric beds.

WARNING

- The Stryker FIRSTCARE™ is equipped with a hospital grade plug for protection against shock hazard. It must be plugged directly into a properly grounded three-prong receptacle. Grounding reliability can be achieved only when a hospital grade receptacle is used.
 - Powered bed mechanisms can cause serious injury. Operate bed only when all persons are clear of the mechanisms.
 - To help reduce the number and severity of falls by patients, always leave the bed in the lowest position when the patient is unattended.
 - Leave the siderails fully up and locked when the patient is unattended. When raising the siderails, listen for the "click" that indicates the siderail has locked into the up position. Pull firmly on the siderail to ensure it is locked into position. Siderails are not intended to be a patient restraint device. It is the responsibility of the attending medical personnel to determine the degree of restraint necessary to ensure a patient will remain safely in bed.
 - Always keep the caster brakes applied when a patient is on the bed (except during transport). Serious injury could result if the bed moves while a patient is getting in or out of bed. After the brake pedal is applied, push on the bed to ensure the brakes are locked. When moving the bed, toggle the steer pedal to put the bed in the steer mode. This locks the swivel motion of the right foot end caster and makes the bed easier to move.
 - The instant CPR release is for emergency use only. When activating the instant CPR, all persons and equipment must be removed from the area below and around the Fowler section of the bed or serious personal injury or damage to the equipment could occur.
 - When large spills occur in the area of the circuit boards, 110 volt cables and motors, immediately unplug the bed power cord from the wall socket. Remove the patient from the bed and clean up the fluid. Have maintenance completely check the bed. Fluids can have an affect on operational capabilities of any electrical product. DO NOT put the bed back into service until it is completely dry and has been thoroughly tested for safe operation.
 - Do not steam clean or hose off the bed. Do not immerse any part of the bed. The internal electric parts may be damaged by exposure to water. Hand wash all surfaces of the bed with warm water and mild detergent. Dry thoroughly. Inspect the mattress cover after each use. Discontinue use if any cracks or rips are found in the cover which may allow fluids to enter the mattress. Exposure to fluids may cause injury to patient and/or user.
 - Preventative maintenance should be performed biannually to ensure all bed features are functioning as designed. Close attention should be given to safety features including, but not limited to:
 - Safety side latching mechanisms,
 - Frayed electrical cords and components,
 - All electrical controls return to off or neutral position when released,
 - Caster braking system,
 - No controls or cabling entangled in bed mechanisms,
 - Leakage current 100 MA max.
 - For additional maintenance information, refer to your maintenance manual.
 - Always unplug bed during service or cleaning. When working under the bed with the bed in the high position, always place blocks under the litter frame and set the brakes to prevent injury in case the Bed Down switch is accidentally pressed.
 - Unplug the bed power cord from the wall socket before using the hand crank. Remove the hand crank before plugging the power cord into the wall socket or personal injury could result.
-

Unpacking and Initial Set-Up Procedures

UNPACKING INSTRUCTIONS

Refer to unpacking instructions attached to the bed inside the crate.

SET-UP PROCEDURES

It is important that the Stryker FIRSTCARE™ Maternity Bed is working properly before it is put into service. The following list will help ensure that each part of the bed is tested.

- Plug the bed into a properly grounded, hospital grade wall receptacle.

WARNING

The FIRSTCARE™ is equipped with a hospital grade plug for protection against shock hazard. It must be plugged directly into a properly grounded three-prong receptacle. Grounding reliability can be achieved only when a hospital grade receptacle is used.

-
- Ensure the siderails raise and lower smoothly and lock in the up position.
 - Ensure that the brakes hold when the brake pedal is engaged.
 - Run through each function on the hand pendant to ensure that each function is working properly.

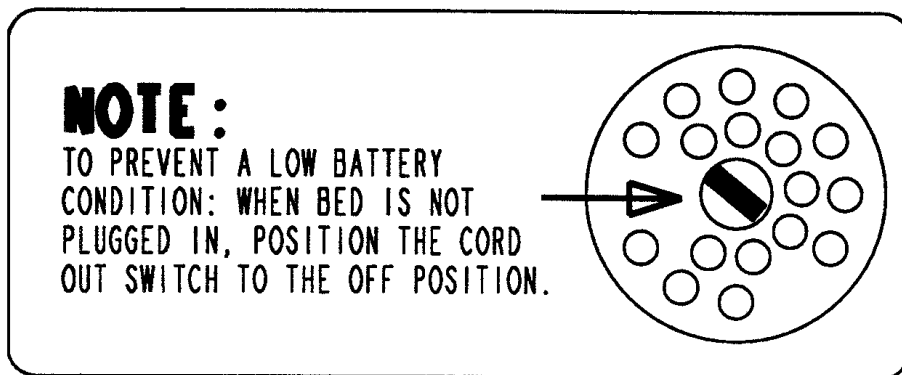
Beds equipped with nurse communication siderail control option only:

- Plug the interface cable into the 37 pin connector in the litter frame at the head end of the bed, and into the "Patient Station", "Head Wall", "Docker Station", or equivalent (whichever applies).
- Run through each function on the siderail control panels to ensure that each function is working properly.

NOTE

To prevent a low battery condition when the bed is not plugged in, position the cord out switch at the head end of the bed to the off position. The switch is identified by the label shown below. If the switch is not positioned as shown below and the bed power cord and pendant cord are unplugged, the life of the back-up battery will be significantly reduced.

If the siderail lights LED (located on the outside of both siderails) is flashing, the Nurse Call battery needs to be replaced. The battery is located on the patient's right side at the head end of the bed. No tools are required to replace the battery. Unplug the bed power cord from the wall socket and replace the battery. After replacing the battery, verify the siderail lights LED is no longer flashing and operates normally when the different light settings are selected.



Bed Symbols



Warning, Refer to Service/Maintenance Manual



Alternating Current



Type B Equipment: equipment providing a particular degree of protection against electric shock, particularly regarding allowable leakage current and reliability of the protective earth connection.

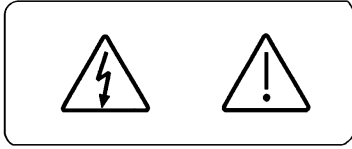
Class 1 Equipment: equipment in which protection against electric shock does not rely on BASIC INSULATION only, but which includes an additional safety precaution in that means are provided for the connection of the EQUIPMENT to the protective earth conductor in the fixed wiring of the installation in such a way that ACCESSIBLE METAL PARTS cannot become live in the event of a failure of the BASIC INSULATION.

IPX4: Protection from liquid splash

Bed Symbols

SYMBOL

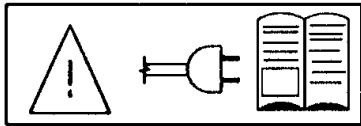
DESCRIPTION



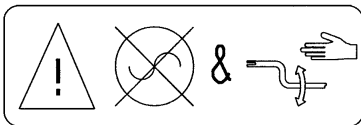
Warning: Potential Electrical Shock if Cover is Removed.



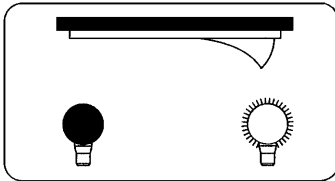
Keep Feet Clear.



Warning: Read all Instructions Before Plugging in the Bed.



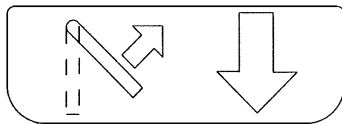
Warning: Unplug Bed Before Using the Hand Crank.



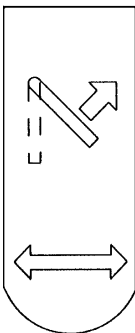
Night Light On/Off Switch



CPR Release



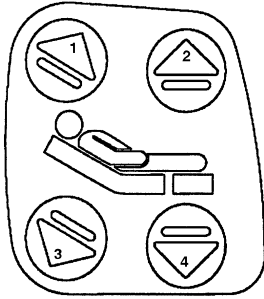
Lift to Lower



Lift to Move In or Out

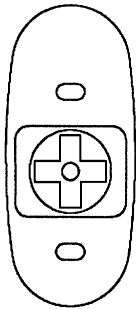
Bed Symbols

SYMBOL

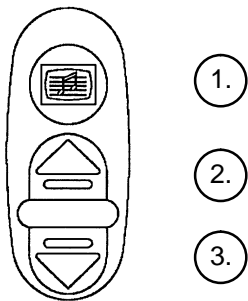


DESCRIPTION

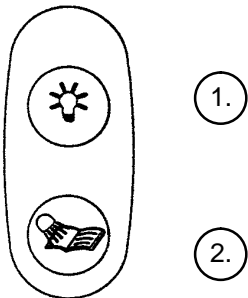
1. Raise Fowler.
2. Raise foot section.
3. Lower Fowler.
4. Lower foot section.



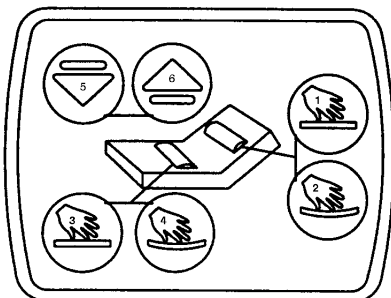
Activate Nurse Call



1. Turn TV or radio on or select a channel.
2. Increase volume.
3. Decrease volume.



1. Turn the room light on or off.
2. Turn the bed overhead light on or off.

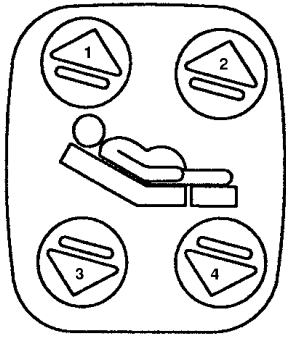


1. More support to the patient's lower back.
2. Less support to the patient's lower back.
3. Press for more support to the patient's seat section.
4. Press for less support to the patient's seat section.
5. Press to lower the volume of the television.
6. Press to raise the volume of the television.

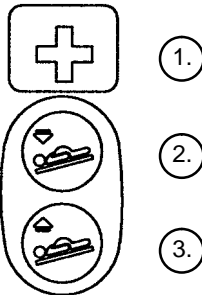
Bed Symbols

SYMBOL

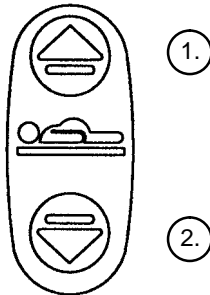
DESCRIPTION



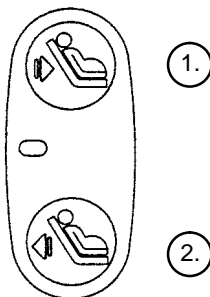
1. Raise Fowler.
2. Raise foot section.
3. Lower Fowler.
4. Lower foot section.



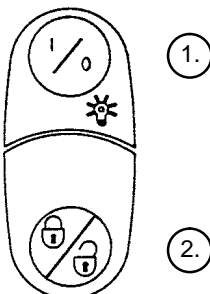
1. Activate Nurse Call.
2. Lower head end of bed
3. Raise head end of bed and/or return bed to level.



1. Raise bed height.
2. Lower bed height.



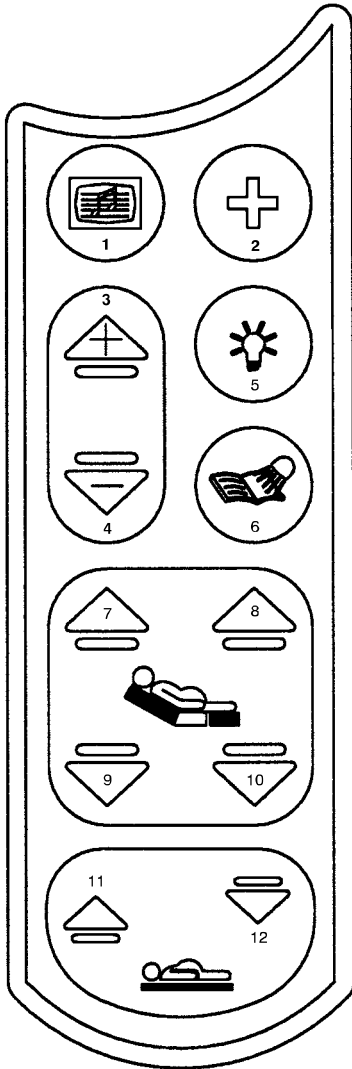
1. Decrease seat depth.
2. Increase seat depth.



1. Toggle siderail lights to different settings
2. Lock out or unlock all bed motion.

Bed Symbols

SYMBOL

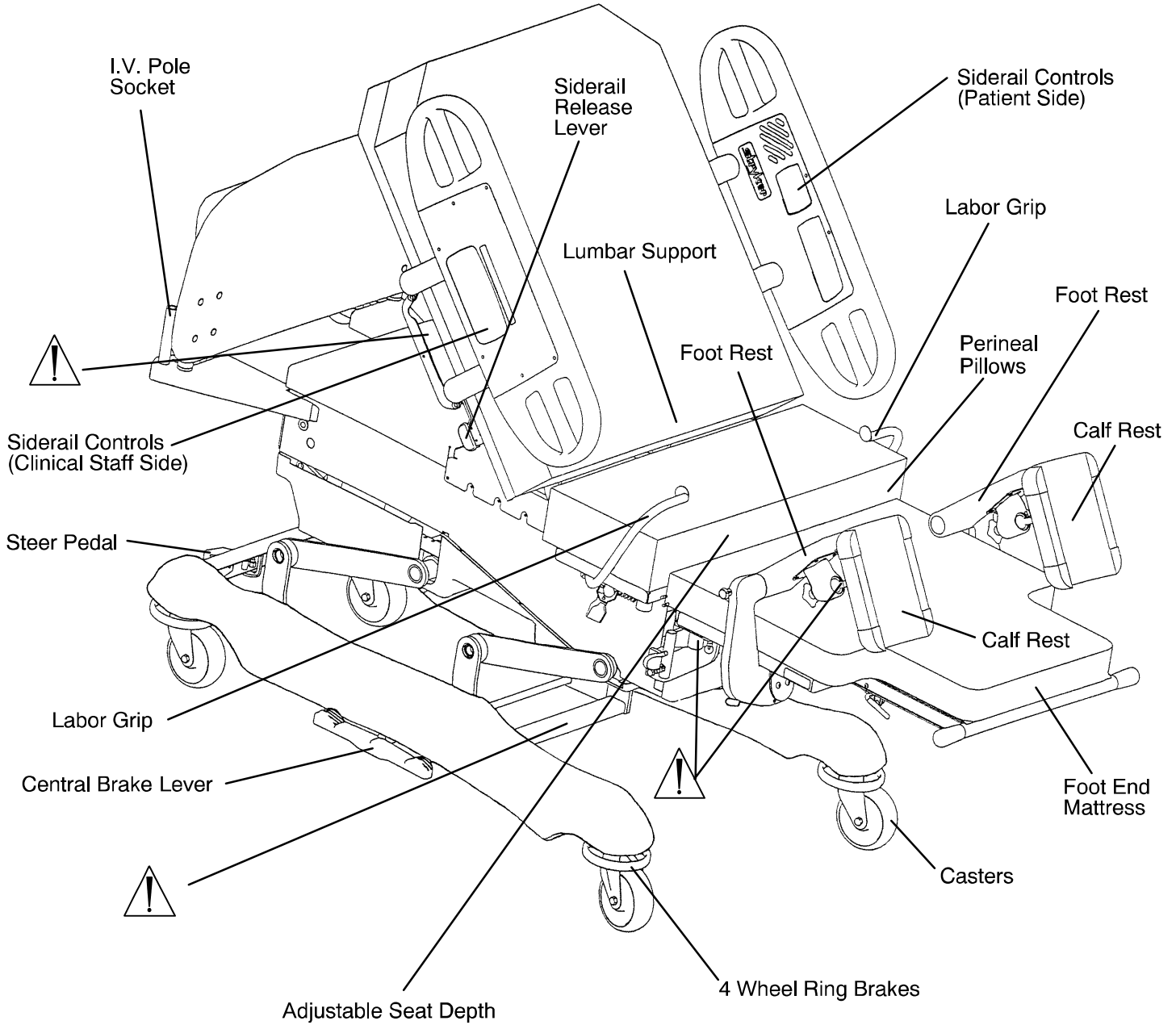


DESCRIPTION

1. Turn TV or radio on or select a channel.
2. Activate Nurse Call.
3. Increase volume.
4. Decrease volume.
5. Turn the room light on or off.
6. Turn the bed overhead light on or off.
7. Raise Fowler.
8. Raise foot section.
9. Lower Fowler.
10. Lower foot section.
11. Raise bed height.
12. Lower bed height.

Notes

Bed Illustration



WARNING

Potential pinch points

Cleaning

WARNING

Hand wash all surfaces of the bed with warm water and mild detergent. Dry thoroughly. **DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN.** Using these methods of cleaning is **not** recommended and may void this product's warranty.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect **WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.***

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi-Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

NOTE

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are corrosive in nature and may cause damage to your bed if used improperly. If these types of products are used to clean Stryker equipment, measures must be taken to insure the unit is rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the unit will leave a corrosive residue on the surface of the unit, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

REMOVAL OF IODINE COMPOUNDS

NOTE

This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

Preventive Maintenance Checklist

CHECKLIST

- _____ All fasteners secure
- _____ All welds intact, not cracked or broken
- _____ No bent or broken tubing or sheet metal
- _____ No debris in casters
- _____ All casters secure and swivel properly
- _____ Engage brake pedal and push on the bed to ensure all casters lock securely
- _____ Steer caster latches properly
- _____ Siderails move and latch properly
- _____ Fowler operates properly
- _____ Fowler Slide operates properly
- _____ Bed Up/Down operates properly
- _____ Foot operates properly
- _____ Trendelenburg operates properly
- _____ I.V. pole intact and operating properly
- _____ No rips or cracks in mattress cover
- _____ Lubricate where required
- _____ Replace Nurse Call 9V battery (annually)
- _____ Power cord not frayed
- _____ No cables worn or pinched
- _____ All electrical connections tight
- _____ All grounds secure to the frame
- _____ Ground impedance not more than 100 milliohms
- _____ Current leakage not more than 100 microamps

Serial No. _____

Completed By: _____

Date: _____

Static Discharge Precautions

The electronic circuits in the Stryker FIRSTCARE™ are completely protected from static electricity damage only while the bed is assembled. It is extremely important that all service personnel always use adequate static protection when servicing the electronic systems of the FIRSTCARE™. *Whenever you are touching wires or circuit boards, you should be using static protection.*

Static Protection Equipment

The necessary equipment for proper static protection is:

- 1 static wrist strap; 3M part number 2214 or equivalent,
- 1 grounding plug; 3M part number 61038 or equivalent,
- 1 test lead with a banana plug on one end and an alligator clip on the other; Smith part number N132B699 or equivalent.

Stryker has available the following equipment for proper static protection:

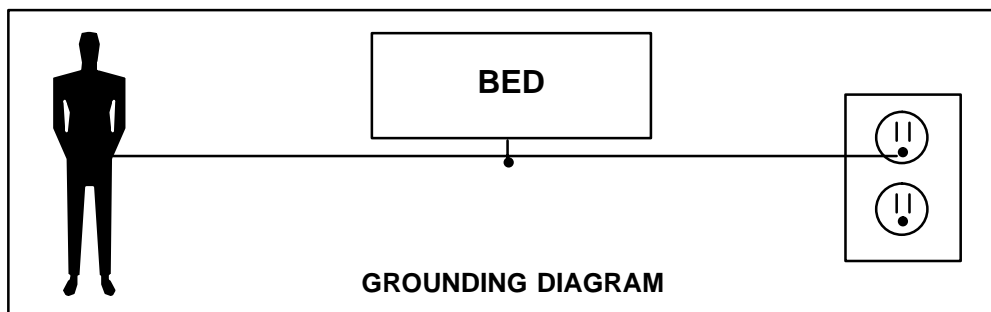
- Complete static protection system – part number 3000–000–753
- 1 grounding plug – Stryker part number 3000–000–754
- 1 static wrist strap – Stryker part number 3000–000–755
- 1 test lead – Stryker part number 3000–000–756

CAUTION

All electronic service parts will be shipped in static shielding bags. Do not open the bags until you have completed steps 2 and 3 of the following procedure. All circuit boards must be returned to Stryker Medical. Return circuit boards in the static shielding bags the new boards were shipped in.

Static Protection Procedure

1. Unplug the power cord from the wall receptacle.
2. Insert the grounding plug into a properly grounded hospital grade wall receptacle. Plug the banana plug of the test lead into the receptacle on the grounding plug. Connect the alligator clip on the other end of the test lead to a ground point on the bed.
3. Place the static control wrist strap on your wrist. Connect the alligator clip at the other end of the wrist strap cord to a ground point on the bed.



Service Information – Base

STEER WHEEL CABLE ADJUSTMENT

Required Tools:

(2) 10 mm Open End Wrenches

Adjustment Procedure:

1. Remove the base frame cover from the (patient) right side of the bed.
2. Position the steer pedal (located at the head end of the bed) in the off position.
3. Using two 10 mm open end wrenches, adjust the steer cable so the steer latch lever is approximately 3/16" away from the caster horn.
4. Test the steer wheel to ensure it engages when the steer pedal is in the on position and disengages when the steer pedal is in the off position.
5. Reinstall the base cover.

BRAKE ADJUSTMENT

Required Tools:

3/32" Allen Wrench

6" C-Clamp

Adjustment Procedure:

1. Remove the base frame cover on the side of the bed needing service.
2. Put the brake pedal (located at the center of the base frame on both sides of the bed) in the neutral position.
3. Using a 6" C-clamp, clamp the brake bar to the frame to relieve the spring tension from the brake adjuster.
4. Using a 3/32" Allen wrench, loosen the set screw on the end of the brake bar.
5. Turn the brake adjuster clockwise to increase the brake tension and counterclockwise to decrease the brake tension.

NOTE

All four wheel brakes should be set with equal brake tension.

6. Check the brakes to ensure they engage and disengage properly.
7. Using the 3/32" Allen wrench, tighten the set screw.
8. Reinstall the base frame cover.

Service Information – Litter

LIFT MOTOR REMOVAL AND REPLACEMENT

Required Tools:

1/2" Wrench	T27 Torx Wrench	Hammer
Punch	3/8" Socket Wrench	Standard Screwdriver
Snap Ring Pliers	5/16" Nut Driver	3/16" Allen Wrench
5/32" Allen Wrench	9/16" Wrench	(2) 2x4's

Removal Procedure:

1. Raise the bed to the full up position.

NOTE

If the bed will not raise electrically, crank the bed up manually.

2. Remove all accessories from the foot end of the bed (foot pan, mattress, basin, etc.).
3. Using a 5/16" nut driver, remove the 8 bolts holding the bottom cover to the litter.
4. Using a T27 Torx wrench, remove the six bolts holding the seat section to the frame and remove the seat section.
5. Raise the Fowler to the full up position.
6. Run the Fowler to the full in position (toward the foot end of the bed).
7. Unplug the bed power cord from the wall socket.
8. Using a 3/8" socket wrench, remove the four bolts holding the electrical cover to the electrical pan.
9. Using a 3/8" socket wrench, remove the four bolts holding the electrical pan to the frame.
10. Using a 3/8" socket wrench, remove the two bolts holding the cover over the Fowler motor and remove the cover.
11. Slide the electrical panel toward the head end of the bed.
12. Using a standard screwdriver, remove the screw holding the potentiometer coil to the bed motor drive tube.

CAUTION

The potentiometer coil spring recoils very quickly. Hold spring securely to avoid damaging the potentiometer.

13. Using a hammer and punch, remove the pin holding upward hard stop to the drive screw.
14. Using (2) 2x4's, support both ends of the bed between the base frame and the crank arms. Lower the bed until it is supported by the 2x4's.

WARNING

It is **very important** to properly support the bed before removing the drive tube bolt or serious personal injury could result.

15. Using a 3/16" Allen wrench and a 1/2" wrench, remove the bolt from the end of the bed lift drive tube.
16. Turn the drive tube counter clockwise until the stop collar and wear bushing are visible through the slot in the bed drive tube. Using the hammer and punch, drive the roll pin out of the stop collar and the wear bushing.
17. Disconnect the motor connectors from the CPU board and the capacitor.
18. Using a 1/4" Allen wrench, remove the two shoulder bolts holding the motor to the litter frame.
19. Using a 1/4" Allen wrench and a 9/16" wrench, remove the trend. link shoulder bolt from the patient/right side of the bed.

Service Information – Litter

LIFT MOTOR REMOVAL AND REPLACEMENT (CONTINUED)

Removal Procedure (Continued):

20. Move the lift motor assembly toward the head end of the bed.
21. Unscrew the drive tube from the end of the motor drive screw
22. Remove the motor by sliding it down and back out of the bottom of the bed.
23. Reverse the above procedure to reinstall the replacement lift motor. After the replacement lift motor is installed, the lift potentiometer must be set and “burned in”. See page 18 for potentiometer replacement and adjustment.

TREND MOTOR REMOVAL AND REPLACEMENT

Required Tools:

7/16” Socket Wrench
5/16” Socket Wrench
3/8” Socket Wrench

3/16” Allen Wrench
1/2” Open End Wrench

11/32” Open End Wrench
1/2” Socket Wrench

Removal Procedure:

1. Raise the bed to the full up position.
2. Remove all accessories from the foot end of the bed (foot pan, mattress, basin, etc.).
3. Using a 5/16” nut driver, remove the 8 bolts holding the bottom cover to the litter.
4. Support the head end of the bed from the head board mounting post to the floor.

WARNING

It is **very important** to properly support the bed before removing the drive tube bolt or serious personal injury could result.

5. Unplug the bed power cord from the wall socket.
6. Using a 3/8” socket wrench or nut driver, remove the four 3/8” bolts from the electrical cover and remove the cover.
7. Using a 3/8” socket wrench or nut driver, remove the two 3/8” bolts holding the holding the Fowler motor access cover to the electrical pan.
8. Unplug the Trend motor from the litter CPU board.
9. Disconnect the motor to capacitor wires from the capacitor.
10. Using a 3/16” Allen wrench and 1/2” open end wrench, reach under the bed and remove the bolt and nut on the end of the drive tube.
11. Using a 11/32” open end wrench, remove the nut from the air compressor.
12. Using a 1/2” open end wrench and a 1/2” socket wrench, remove the four nuts and bolts from the motor mounting bracket and remove the motor. (When installing the replacement motor, use Loctite 242 on the bolts.)
13. Reverse the above procedure to install the new motor.

Service Information – Litter

FOWLER IN/OUT MOTOR REMOVAL AND REPLACEMENT

Required Tools:

3/8" Socket Wrench 5/16" Socket Wrench

Removal Procedure:

1. Raise the bed and the Fowler to the full up position.
2. Run the Fowler to the full out position (toward the head end of the bed).

WARNING

If the Fowler slide will not run electrically, it must be manually cranked out (toward the head of the bed) to prevent personal injury when the motor is removed. Remove the crank from the two clips at the head end of the bed. Unplug the bed power cord from the wall socket. Insert the crank into the opening marked with the Fowler Up/Down symbol. Center the notch in the end of the crank on the roll pin on the motor assembly and crank to the desired height.

3. Raise the siderails to the full up position.
4. Unplug the bed power cord from the wall socket.
5. Using a 3/8" socket wrench, remove the four bolts holding the electrical cover to the electrical pan and remove the cover.
6. Using the 3/8" socket wrench, remove the two bolts holding the Fowler motor access cover to the electrical pan and remove the cover.
7. Using a 5/16" socket wrench, remove the 8 bolts holding the bottom cover to the litter frame and remove the cover.
8. Disconnect the capacitor wires and the option power board connector for the Fowler slide motor.
9. Using a 3/8" socket wrench, remove the five bolts holding the motor mounting bracket to the frame and remove the motor.
10. Reverse the above procedure to install the replacement Fowler In/Out motor.

FOWLER MOTOR REMOVAL AND REPLACEMENT

Required Tools:

3/8" Socket Wrench 5/16" Socket Wrench Tie-Down Straps

Removal Procedure:

1. Raise the bed and the Fowler to the full up position.
2. Raise the siderails to the full up position.
3. Unplug the bed power cord from the wall socket.
4. Using a 3/8" socket wrench, remove the four bolts holding the electrical cover to the electrical pan.
5. Using a 3/8" socket wrench, remove the two bolts holding the Fowler motor access cover to the electrical pan and remove the cover.
6. Using a 3/8" socket wrench, remove the four bolts holding the electrical pan to the frame.
7. Unplug the Fowler motor from the main power board.

Service Information – Litter

FOWLER MOTOR REMOVAL AND REPLACEMENT (CONTINUED)

8. Unplug the capacitor wires.
9. Lift the electrical pan up slightly and turn it sideways on an angle.

 **WARNING**

It is important to properly support the Fowler before proceeding or personal injury could result.

10. Using a 3/8" inch socket wrench, remove the five 5/16" bolts holding the motor mounting bracket to the litter frame.
11. Lift the motor up and out.
12. Reverse the above procedure to install the replacement Fowler motor.

FOOT MOTOR REMOVAL AND REPLACEMENT

Required Tools:

T27 Torx Driver
7/16" Socket

Hammer
9/16" Socket

Punch
Ratchet

Removal Procedure:

1. Raise the bed to the full up position.
2. Remove all accessories from the foot end of the bed (foot pan, mattress, basin, etc.).
3. Using a 5/16" nut driver, remove the 8 bolts holding the bottom cover to the litter.
4. Using a 9/16" socket, remove the bolts holding the left and right foot pan support brackets. (When replacing the brackets during re-assembly, use Loctite 242 on the bolts and torque them to 40 foot-pounds.)
5. Remove the head/seat section mattress.
6. Using a T27 Torx driver, remove the six bolts holding the seat section.
7. Run the foot motor half way up from the bottom stop.
8. Unplug the motor connector from the power board.
9. Unplug the connector from the foot motor capacitor.
10. While holding the motor to prevent it from falling, use a 7/16" wrench to remove the four bolts from the seat section.
11. Using a hammer and punch, drive the roll pin out of the manual override nut.
12. With the motor and crosstube sitting on the seat frame, push down on the foot motor to force the screw nut out of the crosstube and remove the nut from the screw.
13. Tilt the motor toward the head end of the bed and carefully lift it up to remove it from the bed.
14. Reverse the above procedure to install the replacement foot motor. See page 18 for the potentiometer adjustment procedure.

Service Information – Litter

POWER SUPPLY BOARD REPLACEMENT

Required Tools:

3/8" Socket

Ratchet

Needle Nose Pliers

Procedure:

1. Properly ground yourself (see page 9 for static discharge precautions).
2. Raise the Fowler to the full up position.
3. Unplug the bed power cord from the wall socket.
4. Remove the four 3/8" bolts from the electrical service panel and remove the access cover.
5. Unplug all connectors from the power supply board.
6. Using needle nose pliers, squeeze the four stand-offs and pull up gently on the CPU board to remove it.
7. Reverse the above procedure to install the replacement power supply.

CPU BOARD REPLACEMENT

Required Tools:

3/8" Socket

Ratchet

Needle Nose Pliers

Removal Procedure:

1. Properly ground yourself (see page 9 for static discharge precautions).
2. Raise the Fowler to the full up position.
3. Unplug the bed power cord from the wall socket.
4. Remove the four 3/8" bolts from the electrical service panel and remove the access cover.
5. Unplug all connectors from the CPU board. Note the location of the connectors so each will be attached properly to the replacement CPU board. (See standard electrical assembly on page 91).
6. Using needle nose pliers, squeeze the five stand-offs and pull up gently on the CPU board to remove it.
7. Install the replacement CPU board and plug all the connectors into the proper locations.

NOTE

All cables and board connections are lettered to aid with re-connection.

8. All replacement CPU boards must be calibrated. See page 17 & 18 for calibration procedures.
9. Reinstall the access cover.

Service Information – Litter

OPTIONAL POWER BOARD REPLACEMENT

Required Tools:

3/8" Socket

Ratchet

5/16" Nut Driver

Removal Procedure:

1. Properly ground yourself (see page 9 for static discharge precautions).
2. Raise the Fowler to the full up position.
3. Unplug the bed power cord from the wall socket.
4. Remove the four 3/8" bolts from the electrical service panel and remove the access cover.
5. Unplug all connectors from the optional power board.
6. Note the location of each connector so all will be attached properly to the replacement power board.
7. Remove the six 5/16" screws holding the optional power board to the electrical service panel.
8. Reverse the above procedure to install the replacement power board.

NOTE

All cables and board connections are lettered to aid with re-connection. (See standard electrical assembly on page 91).

Service Information – Litter

LIFT, FOOT, AND FOWLER CALIBRATION PROCEDURE

Required Tools:

Tape Measure

Inclinometer

Digital Volt Meter

Diagnostics Procedure:

1. Unplug the bed power cord from the wall socket.
2. Press and hold the “head up” and “head down” (Trendelenburg) buttons.
3. While continuing to hold down the “head up” and “head down” buttons, plug the bed power cord into a properly grounded wall receptacle.
4. Release the “head up” and “head down” buttons. These indicators will show the bed is in diagnostics mode:
 - LDR–P Model Bed – Motion Lock LED will flash and/or a beeper will sound indicating calibration mode.
 - LDR Model Bed – Motion Lock LED will flash.

Lift Calibration Procedure:



Raise the foot section of the bed to prevent the bed from being damaged when it is lowered.

1. Place the inclinometer on the seat section skin. Level the bed using the “head down” button.
2. Press the “bed down” button and lower the bed until the seat section skin is 17 3/8” above the floor ($\pm 1/8$ ”).
3. To set the lift limit: press first the “head down” (Trendelenburg) button, then the “bed down” button. Note: It is important to press the “head down” button first. The beeper will sound and/or the Motion Lock LED will light. Continue to hold the buttons until the LED and/or beeper alternates on and off.
4. If Fowler or foot section calibration is not necessary, end the calibration procedure by unplugging the bed power cord from the wall socket.

Fowler Calibration Procedure:

1. Adjust the Fowler slide to the full out position. The Fowler down motion will not occur until this limit is met.
2. Press the Fowler down button until the Fowler is flat.
3. To set the Fowler limit: press first the “head down” (Trendelenburg) button then the Fowler down button. Note: It is important to press the “head down” button first. The beeper will sound and/or the Fowler LED will light. Continue to hold the buttons until the LED and/or beeper alternates on and off.
4. If lift or foot section calibration is not necessary, end the calibration procedure by unplugging the bed power cord from the wall socket.

Service Information – Litter

LIFT, FOOT, AND FOWLER CALIBRATION PROCEDURE (CONTINUED)

Foot Calibration Procedure:

CAUTION

Raise the bed high enough to allow the foot section to be lowered without damaging the bed.

1. Press the “foot down” button until the the foot section reaches full down or the bottom limit.
2. To set the foot limit: press first the “head down” (Trendelenburg) button, then the “foot down” button.
Note: It is important to press the “head down” button first. The beeper will sound and/or the LED will light. Continue to hold the buttons until the LED and/or beeper alternates on and off.
3. If lift or Fowler calibration is not necessary, end the calibration procedure by unplugging the bed power cord from the wall socket.

Potentiometer Initial Settings for Lift, Fowler, and Foot:

Lift Potentiometer (reference page 59)

Looking at the stem of the potentiometer, turn potentiometer fully counterclockwise until it stops, then turn it back (clockwise) two full turns.

Upper Limit (35") HDR 23	5000 ohms \pm 500 ohms + Lead Pin 3, – Lead Pin 2	2.5 VDC \pm 0.2 VDC
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Foot Potentiometer (reference page 64)

Looking at the stem of the potentiometer, turn potentiometer fully counterclockwise until it stops, then turn it back (clockwise) six full turns.

Upper Limit HDR 28	3300 ohms \pm 500 ohms + Lead Pin 3, – Lead Pin 2	1.65 VDC \pm 0.2 VDC
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Fowler Potentiometer (reference page 45)

Looking at the stem of the potentiometer, turn potentiometer fully clockwise until it stops, then turn it back (counterclockwise) one full turn.

Upper Limit (@68°) HDR 3	6750 ohms \pm 500 ohms + Lead Pin 3, – Lead Pin 4	3.37 VDC \pm 0.2 VDC
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Electrical Troubleshooting

TROUBLESHOOTING GUIDE

DEFINITIONS:

DMM = Digital Multi-Meter
 PCB = Printed Circuit Board
 CPU = Central Processing Unit

NOTE

See pages 22–26 for an outline of bed PCB's and voltage test points. See pages 17 & 18 for potentiometer calibration.

PROBLEM/FAILURE	RECOMMENDED ACTION
No power to bed	<p>A. Unplug bed power cord and check continuity of fuses F1 and F2 with DMM.</p> <p>B. Check for 120 VAC power at J1 on power supply. See page 25 for power supply voltage test points.</p> <p>C. Check for DC voltages on J2 (pins 1,2,3 & 6) on power supply. See page 25 for power supply voltage test points.</p>
No bed down motion.	<p>A. Enter diagnostics, (see page 17) and press bed down. If motion is present, re-burn lift potentiometer. Monitor Pin 3 (Red) and Pin 2 (Black) of HDR7 on the CPU PCB using DMM. Verify voltage changes on Pin 3 with changes in lift motion. See page 18 for voltage parameters for low and high limits.</p> <p>B. If no down motion in diagnostics, check for 120 VAC power on HDR33, pin 1 and pin 3, of the CPU.</p> <p>C. Check for 5VDC signal on O6 Pin 1 and HDR2 Pin 5 of the CPU PCB.</p> <p>D. Check for jumpers on HDR3.</p>
No bed up motion.	<p>A. Check 120 VAC power on HDR33, Pin1 and Pin 6 of the CPU board.</p> <p>B. Check for 5VDC signal on O5 Pin 1 and HDR2 Pin 5 of the CPU PCB</p>
No foot down motion.	<p>A. Enter diagnostics, (see page 17) and check for Foot down motion. If motion is present, re-burn Foot potentiometer.</p> <p>B. If no down motion in diagnostics, check for 120 VAC on HDR29 pin 1 and 3 of the CPU board.</p> <p>C. Check for 5VDC signal on O3 Pin 1 and HDR2, Pin 5 of the CPU PCB.</p> <p>D. Check for jumpers on HDR3.</p>
No foot up motion.	<p>A. Check for 120 VAC on HDR29, Pin1 and Pin 2 of the CPU board.</p> <p>B. Check for 5VDC on O1 Pin 1 and HDR2, Pin 5.</p>
No Fowler up motion.	<p>A. Check for 120VDC on HDR30, Pin 1 and Pin 3 of the power supply.</p> <p>B. Check for 5VDC on O2 Pin 1 and HDR2 Pin 5.</p>

Electrical Troubleshooting

TROUBLESHOOTING GUIDE (CONTINUED)

PROBLEM/FAILURE	RECOMMENDED ACTION
No Fowler down motion.	<p>A. Enter diagnostics, (see page 17) and check for Fowler down motion. If motion is present, re-burn Fowler potentiometer.</p> <p>B. If no Fowler down motion is present, check the Fowler Slide Out switch for proper connection. See page 13 for details.</p> <p>C. Check for 120 VAC power on HDR29 Pin 3 and Pin 1 of the CPU board.</p> <p>D. Check for 5 VDC signal on O4 Pin 1 and HDR2 Pin 5.</p>
No Trend motion.	<p>A. Check for jumpers on HDR3 of the CPU PCB.</p> <p>B. Check for bed up and down limits.</p> <p>C. Check for 120 VAC on HDR34, Pin 1 and Pin 6 of the CPU board.</p> <p>D. Check for 5 VDC on O7, Pin 1 and HDR2 Pin 5 of the CPU PCB.</p>
No Trend Out motion.	<p>A. Check for 120 VAC on HDR34, Pin 1 and Pin 3 of the CPU board.</p> <p>B. Check for 5 VDC on O8, Pin 1 and HDR2 Pin 5 of the CPU PCB.</p>
No Fowler Slide In motion.	<p>A. Check for Fowler up and down limits. See Fowler section for help if no limits.</p> <p>B. Check for 5 VDC on HDR8, Pin 5 and Pin 1 of the CPU board.</p> <p>C. Check for 120 VAC on HDR11 Pin 3 and Pin 2 of the option power supply.</p> <p>D. Check for 5 VDC on HDR2 Pin 5 (Red) and Pin 1 (Black) of the option power supply.</p>
No Fowler Slide Out motion.	<p>A. Check for 5 VDC on HDR8, Pin 4 and Pin 1 of the CPU board.</p> <p>B. Check for 120 VAC on HDR11, Pin 3 and Pin 1 of the Option power supply.</p> <p>C. Check for 5 VDC on HDR2 Pin 4 (Red) and Pin 1 (Black) of the option power supply.</p>
No Lumbar Firm.	<p>A. Check for 5VDC on HDR8 Pin 8 and Pin 1 of the CPU board.</p> <p>B. Check for 120 VAC on HDR7 Pin 3 and Pin 1 of the option power supply.</p> <p>C. Check for 5 VDC on HDR2 Pin 8 (Red) and Pin 1 (Black) of the option power supply.</p> <p>D. Check for proper compression function, see page 21 for details.</p>
No Lumbar Soft.	<p>A. Check for 5VDC on HDR8 Pin 9 and Pin 1 of the CPU board.</p> <p>B. Check for 120 VAC on HDR7 Pin 2 and Pin 1 of the option power supply.</p> <p>C. Check for 5 VDC on HDR2 Pin 7 (Red) and Pin 1 (Black) of the option power supply.</p>

Electrical Troubleshooting

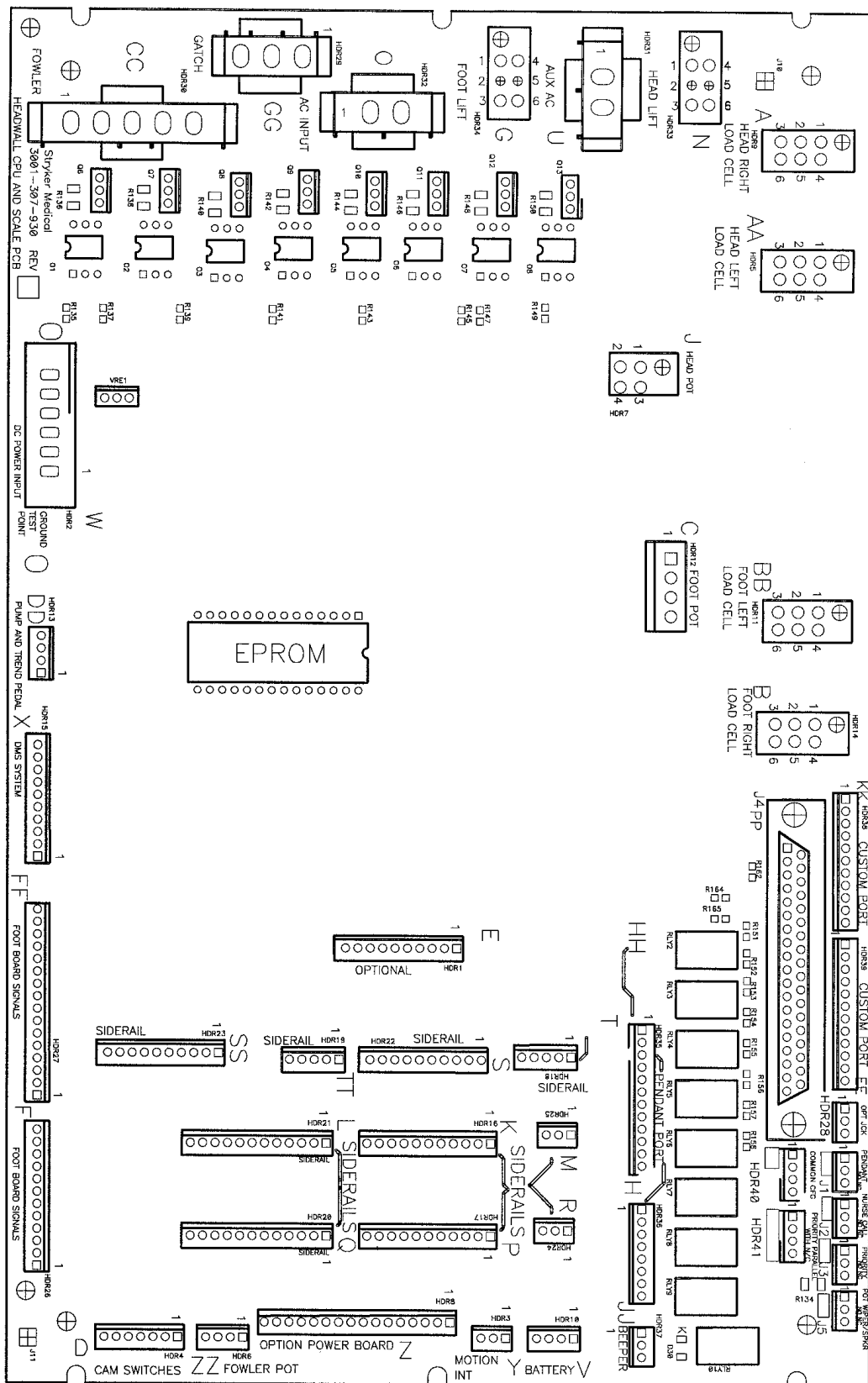
TROUBLESHOOTING GUIDE (CONTINUED)

PROBLEM/FAILURE	RECOMMENDED ACTION
No Seat Firm.	A. Check for 5VDC on HDR8 Pin 10 and Pin 1 of the CPU board. B. Check for 120 VAC on HDR5 Pin 3 and Pin 1 of the option power supply. C. Check for 5 VDC on HDR2 pin 10 (Red) and Pin 1 (Black) of the option power supply. D. Check for proper compression function, see below for details.
No Seat Soft	A. Check for 5VDC on HDR8 Pin 9 and Pin 1 of the CPU board. B. Check for 120 VAC on HDR5 Pin 2 and Pin 1 of the option power supply. C. Check for 5 VDC on HDR2 pin 9 (Red) and Pin 1 (Black) of the option power supply.
No compressor function.	A. Check for 5VDC on HDR8 Pin 6 and Pin 1 of the CPU board. B. Check for 120 VAC on HDR8 Pin 3 and Pin 1 of the option power supply. C. Check for 5 VDC on HDR2 pin 6 (Red) and Pin 1 (Black) of the option power supply.

Bed Circuit Boards

CPU BOARD KIT WITH HEAD WALL INTERFACE – P/N 5010-500-2

CPU BOARD KIT WITHOUT HEAD WALL INTERFACE – P/N 5010-500-3



Bed Circuit Boards

CPU BOARD KIT WITH HEAD WALL INTERFACE – P/N 5010–500–2

CPU BOARD KIT WITHOUT HEAD WALL INTERFACE – P/N 5010–500–3

CONNECTOR LOCATION	CABLE LOCATION	VOLTAGE	POSITIVE LEAD	NEGATIVE LEAD	DESCRIPTION
HDR 2	W	+12 VDC	Pin 1	Pin 4 or 5	Relays & Siderails Light Voltage
HDR 2	W	+5 VDC	Pin 2 & 3	Pin 4 or 5	+5 VDC from Power Supply
HDR 2	W	-12 VDC	Pin 6	Pin 4 or 5	Relays & Siderails Light Voltage
HDR 6	ZZ	+5 VDC	Pin 1	Pin 4	+5 VDC for Fowler Potentiometer
HDR 6	ZZ	0 – 5 VDC	Pin 3	Pin 4	Fowler Potentiometer Wiper
HDR 6	ZZ	2.8 VDC	Pin 2	Pin 4	Fowler Potentiometer
HDR 7	J	0 – 5 VDC	Pin 3	Pin 2	Lift Potentiometer Wiper
HDR 7	J	+5 VDC	Pin 4	Pin 2	+5 VDC for Lift Potentiometer
HDR 8	Z	+5 VDC	Pin 2	Pin 1	+5 VDC to Option Power Board
HDR 8	Z	+12 VDC	Pin 3	Pin 1	Relay Voltage: Option Power Board
HDR 8	Z	0 VDC w/o Switch +5 VDC w/Switch	Pin 4	Pin 1	Fowler Slide Out
HDR 8	Z	0 VDC w/o Switch +5 VDC w/Switch	Pin 5	Pin 1	Fowler Slide In
HDR 8	Z	0 VDC w/o Switch +5 VDC w/Switch	Pin 6	Pin 1	Compressor
HDR 8	Z	0 VDC w/o Switch +5 VDC w/Switch	Pin 7	Pin 1	Lumbar Soft
HDR 8	Z	0 VDC w/o Switch +5 VDC w/Switch	Pin 8	Pin 1	Lumbar Firm
HDR 8	Z	0 VDC w/o Switch +5 VDC w/Switch	Pin 9	Pin 1	Seat Soft
HDR 8	Z	0 VDC w/o Switch +5 VDC w/Switch	Pin 10	Pin 1	Seat Firm
HDR 12	C	+5 VDC	Pin 1	Pin 2	+5 VDC for Foot Potentiometer
HDR 12	C	0 – 5 VDC	Pin 3	Pin 2	Foot Potentiometer Wiper
HDR 34	GG	0 VAC w/o Switch 110 VAC w/Switch	Neutral Pin 1	Pin 2	Foot Up
HDR 34	GG	0 VAC w/o Switch 110 VAC w/Switch	Neutral Pin 1	Pin 3	Foot Down

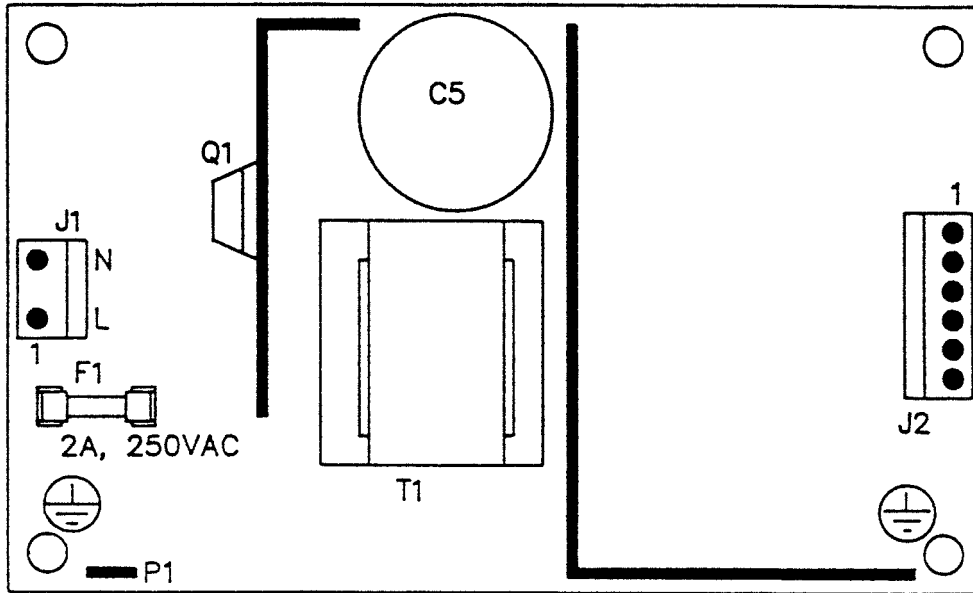
Bed Circuit Boards

CPU BOARD KIT WITH HEAD WALL INTERFACE – P/N 5010–500–2
CPU BOARD KIT WITHOUT HEAD WALL INTERFACE – P/N 5010–500–3

CONNECTOR LOCATION	CABLE LOCATION	VOLTAGE	POSITIVE LEAD	NEGATIVE LEAD	DESCRIPTION
HDR 30	CC	0 VAC w/o Switch 120 VAC w/ Switch	Neutral Pin 3	Pin 1	Fowler Up
HDR 30	CC	0 VAC w/o Switch 120 VAC w/ Switch	Neutral Pin 3	Pin 2	Fowler Down
HDR 32	O	110 VAC	Pin 1	Pin 2	Line Voltage to Bed
HDR 33	N	0 VAC w/o Switch 120 VAC w/ Switch	Neutral Pin 1 or Pin 4	Pin 3	Bed Down
HDR 33	N	0 VAC w/o Switch 120 VAC w/ Switch	Neutral Pin 1 or Pin 4	Pin 6	Bed Up
HDR 34	G	0 VAC w/o Switch 120 VAC w/ Switch	Neutral Pin 1 or Pin 4	Pin 3	Trend. Out
HDR 34	G	0 VAC w/o Switch 120 VAC w/ Switch	Neutral Pin 1 or Pin 4	Pin 6	Trend.

Bed Circuit Boards

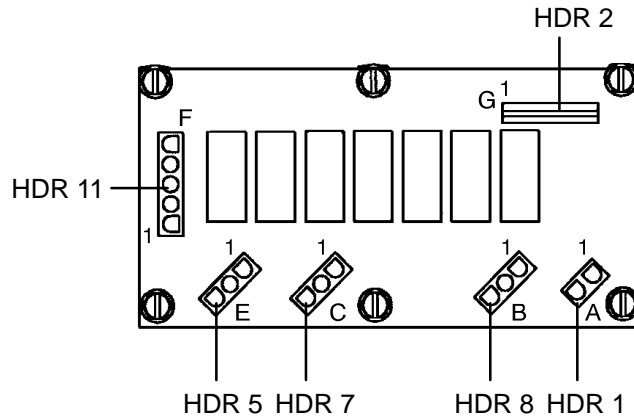
POWER SUPPLY – P/N 59-157



CONNECTOR LOCATION	VOLTAGE	POSITIVE LEAD	NEGATIVE LEAD
J1	110V	Pin 1	Pin 2
J2	12V	Pin 1	Pin 4 or 5
J2	5V	Pin 2	Pin 4 or 5
J2	5V	Pin 3	Pin 4 or 5
J2	GND	Pin 4	Pin 4 or 5
J2	GND	Pin 5	Pin 4 or 5
J2	-12V	Pin 6	Pin 4 or 5

Bed Circuit Boards

OPTION POWER BOARD – P/N 5000-300-900

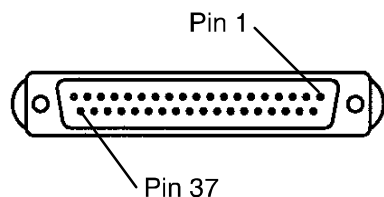


CONNECTOR LOCATION	CABLE LOCATION	VOLTAGE	POSITIVE LEAD	NEGATIVE LEAD	DESCRIPTION
HDR 1	A	120 VAC*	Pin 1	Pin 2	AC Line Voltage from CPU Board
HDR 2	G	+5 VDC	Pin 2	Pin 1	+5 VDC from CPU
HDR 2	G	16 – 18 VDC	Pin 3	Pin 1	Voltage for Relays
HDR 2	G	0 VDC w/o Switch 5 VDC w/Switch	Pin 4	Pin 1	Fowler Slide Out
HDR 2	G	0 VDC w/o Switch 5 VDC w/Switch	Pin 5	Pin 1	Fowler Slide In
HDR 2	G	0 VDC w/o Switch 5 VDC w/Switch	Pin 6	Pin 1	Compressor
HDR 2	G	0 VDC w/o Switch 5 VDC w/Switch	Pin 7	Pin 1	Lumbar Soft
HDR 2	G	0 VDC w/o Switch 5 VDC w/Switch	Pin 8	Pin 1	Lumbar Firm
HDR 2	G	0 VDC w/o Switch 5 VDC w/Switch	Pin 9	Pin 1	Seat Soft
HDR 5	E	0 VAC w/o Switch 120 VAC w/Switch	Pin 1	Pin 2	Seat Soft
HDR 5	E	0 VAC w/o Switch 120 VAC w/Switch	Pin 1	Pin 3	Seat Firm
HDR 7	C	0 VAC w/o Switch 120 VAC w/Switch	Pin 1	Pin 2	Lumbar Soft
HDR 7	C	0 VAC w/o Switch 120 VAC w/Switch	Pin 1	Pin 3	Lumbar Firm
HDR 8	B	0 VAC w/o Switch 120 VAC w/Switch	Pin 1	Pin 3	Compressor
HDR 11	F	0 VAC w/o Switch 120 VAC w/Switch	Pin 3	Pin 1	Fowler Slide Out
HDR 11	F	0 VAC w/o Switch 120 VAC w/Switch	Pin 3	Pin 2	Fowler Slide In

* 120 VAC present when Fowler slide, lumbar, or seat button is pressed.

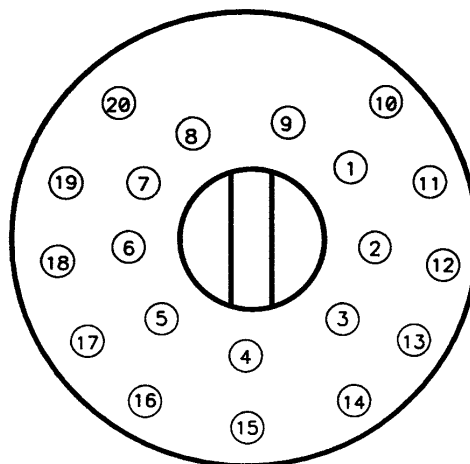
Head Wall Output Configuration

37-PIN CONNECTOR



Pin 1	Option 2 Common
Pin 2	Read Light
Pin 3	Room Light
Pin 4	Speaker High
Pin 5	Pot Wiper
Pin 6	Radio Common
Pin 7	Nurse Call Interlock
Pin 8	Audio Transfer –
Pin 9	Audio Transfer +
Pin 10	Interlock +
Pin 11	Interlock –
Pin 12	Spare
Pin 13	Options 3 Common
Pin 14	Pot Low Common
Pin 15	Pot High Common
Pin 16	Nurse Answer Light +
Pin 17	Option 1 NO/NC
Pin 18	Option 1 Common
Pin 19	Nurse Call Light +
Pin 20	Option 2 NO/NC
Pin 21	Option 3 NO/NC
Pin 22	Option 3A NO/NC
Pin 23	Option 2A Common
Pin 24	Option 2A NO/NC
Pin 25	Nurse Call +
Pin 26	Nurse Call NO/NC
Pin 27	Room/Read Light Common
Pin 28	Nurse Call Light –
Pin 29	Nurse Answer Light –
Pin 30	Priority NO/NC
Pin 31	Priority Common
Pin 32	Option 3A Common
Pin 33	TV –
Pin 34	TV +
Pin 35	Speaker Low Common
Pin 36	Audio Shield
Pin 37	Radio NO/NC

STRYKER PENDANT PORT



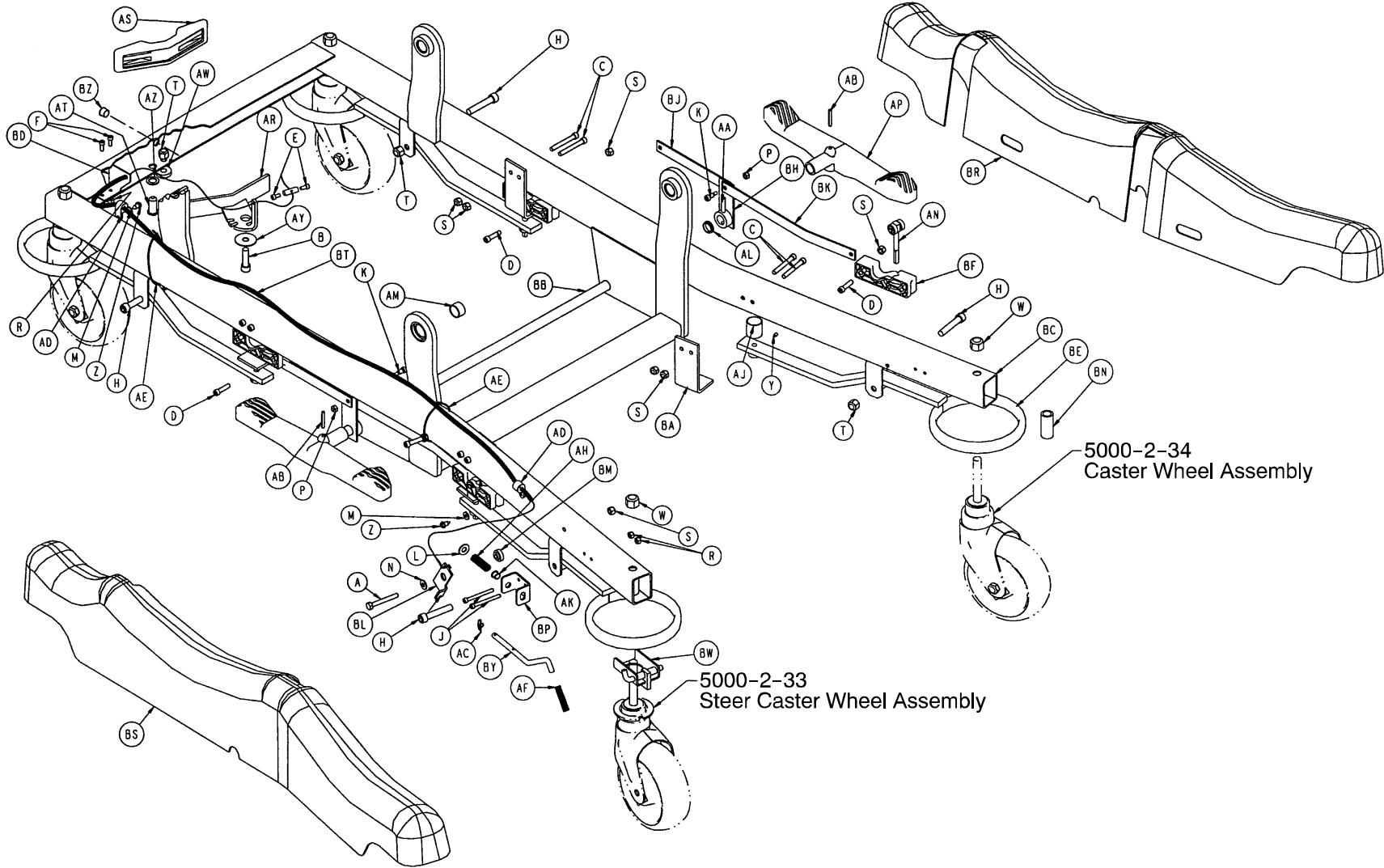
1	Scan Line
2	Audio (–)
3	Nurse Call (+)
4	+5 VDC
5	Scan Line
6	Scan Line
7	Nurse Call (–)
8	TV Channel Up
9	Backlight
10	Audio (+)
11	Gatch Up/Fowler In/Foot Up/DMS Firm
12	Gatch Down/Fowler Out/Foot Out/DMS Soft
13	Fowler Up/Trend In
14	Fowler Down/Trend Out
15	Audio Shield
16	Not Used – Socket Filled
17	Bed Up
18	Ground
19	Read Light/Bed Down
20	Room Light

Replacement Parts

<u>PART NAME</u>	<u>PART NUMBER</u>
Brake Adjuster	715-1-150
Brake Cam Actuator	5000-1-21
Capacitor, Bed Motor	59-140
Capacitor, Bed Motor, 230V	59-155
Capacitor, Foot Motor	59-151
Capacitor, Foot Motor, 230V	59-158
Capacitor, Fowler Motor	59-151
Capacitor, Fowler Motor, 230V	59-158
Capacitor, Fowler Slide Motor	59-151
Capacitor, Fowler Slide Motor, 230V	59-158
Capacitor, Trendelenburg Motor	59-151
Capacitor, Trendelenburg Motor, 230V	59-158
CPU Board Kit, with Head Wall Interface	5010-500-2
CPU Board Kit without Head Wall Interface	5010-500-3
Crank Handle Assembly	5000-230-320
Fluid Basin	5000-30-297
Fluid Basin Liners	8813-320-000
Fuse, 7Amp, 3AG, 250 VAC, Slo-Blo	59-150
Linens, Set of Two	5010-45-1
Linens, 500XL Foot Section, Set of 2	5000-45-23
Mattress Assembly, Foot	5000-45-20
Mattress Assembly, Head w/Electric Lumbar	5010-48
Mattress Assembly, Head w/Manual Lumbar	5010-46
Motor, Bed Lift	5010-30-71
Motor, Bed Lift, 230V	5012-30-71
Motor w/Clutch, Fowler and/or Fowler Slide	5000-30-271
Motor w/Clutch, Fowler and/or Fowler Slide, 230V	5002-30-271
Motor, Trendelenburg	5000-230-68
Motor, Trendelenburg, 230V	5002-30-68
Multi-Purpose Shelf Assembly	5000-101-44
Night Light	59-160
9V Battery	3000-303-871
Option Power Board Assembly	5000-300-900
Paint, Touch-Up, Gloss Black, Bottle w/Brush	7000-1-322
Paint, Touch-Up, Gloss Black, Spray Can	7000-1-319
Paint, Touch-Up, Opal, Bottle w/Brush	7000-1-321
Paint, Touch-Up, Opal, Spray Can	7000-1-318
Potentiometer Assembly, Bed	5000-30-225
Potentiometer Assembly, Foot	5000-30-317
Potentiometer Assembly, Fowler	5000-30-316
Power Cord Assembly, 110V	39-248
Power Supply	59-157
Siderail Lumbar PCB Board, Left	5000-400-930
Siderail Lumbar PCB Board, Right	5000-400-920
Siderail Main PCB Board Assembly	3001-400-930
Siderail Outside PCB Board Assembly	5000-400-910

Notes

Assembly part number
5000-1 (reference only)

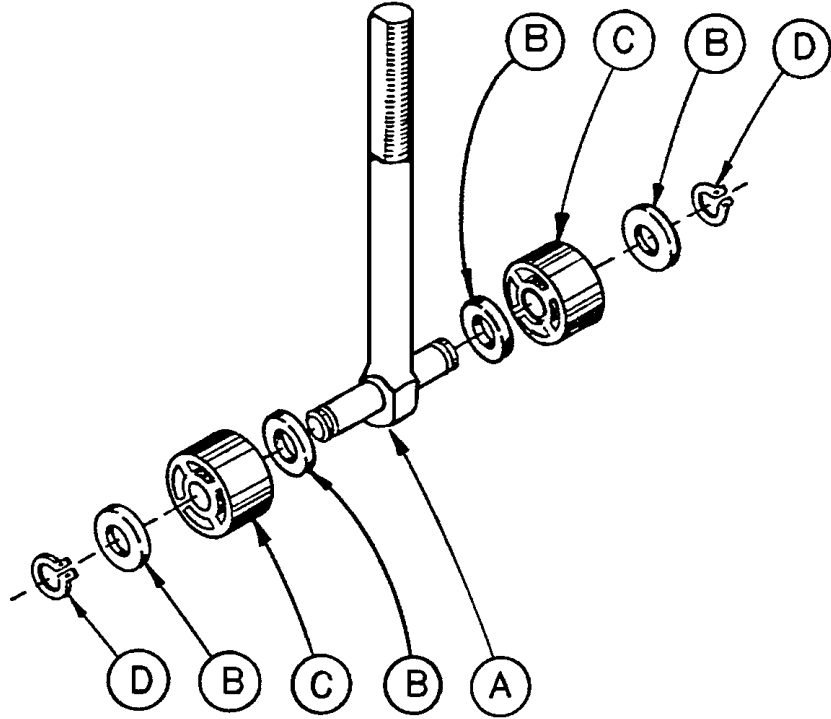


Base Assembly

Base Assembly

Item	Part No.	Part Name	Qty.
A	3-79	Hex Hd. Cap Screw	1
B	4-12	Soc. Hd. Cap Screw	1
C	4-24	Soc. Hd. Cap Screw	8
D	4-28	Soc. Hd. Cap Screw	4
E	4-298	Soc. Hd. Cap Screw	2
F	4-32	Soc. Hd. Cap Screw	2
H	4-86	Soc. Hd. Cap Screw	4
J	4-114	Soc. Hd. Cap Screw	2
K	8-7	Soc. Hd. Shoulder Bolt	2
L	11-3	Washer	1
N	11-280	Washer	1
P	16-2	Fiberlock Nut	2
R	16-3	Fiberlock Nut	4
S	16-28	Nylock Nut	13
T	16-12	Flexlock Nut	5
W	16-57	Fiberlock Nut	4
Y	21-50	Set Screw	4
Z	23-25	Hex Washer Hd. Tap. Screw	2
AA	26-13	Spring Pin	2
AB	26-261	Groove Pin	2
AC	27-21	Rue Ring Cotter	1
AD	59-145	Cable Clamp	2
AE	38-151	Cable Tie	2
AF	38-211	Extension Spring	1
AH	38-390	Compression Spring	1
AJ	38-395	Brake Compression Spring	4
AK	52-245	Nyliner Bearing	1
AL	52-301	Nyliner Bearing	2
AM	81-270	DU Bearing	4
AN	(page 32)	Brake Adjuster Assembly	4
AP	715-201-201	Brake/Steer Pedal	2
AR	3000-200-335	Steer Pedal Arm	1
AS	3000-200-336	Steer Pedal	1
AT	3000-200-337	Ball Plunger	1
AW	3000-200-341	Steer Pedal Bushing	1
AY	3000-200-348	Special Wide Washer	1
AZ	3000-200-349	Special Narrow Washer	1
BA	5000-1-3	Brake Cam Bracket	4
BB	5000-1-6	Base Brake Rod	1
BC	5000-1-10	Base Frame Weldment	1
BD	5000-1-14	Steer Cable Plate	1
BE	5000-1-20	Caster Brake Assembly	4
BF	5000-1-21	Brake Cam Actuator	4
BH	5000-1-23	Brake Actuator Weldment	2
BJ	5000-1-26	Brake Link, Head End	2
BK	5000-1-27	Brake Link, Foot End	2
BL	5000-1-33	Steer Lock Cable Lever	1
BM	5000-1-34	Steer Lock Lever Bushing	1
BN	5000-1-35	Caster Sleeve	4
BP	5000-1-36	Steer Lock Guide Bracket	1
BR	5000-1-38	Base Hood, Left	1
BS	5000-1-39	Base Hood, Right	1
BT	5000-1-40	Steer Lock Cable	1
BW	5000-2-40	Steer Lock Assembly	1
BY	5050-1-270	Steer Lock Linkage	1
BZ	59-100	Dome Plug	1

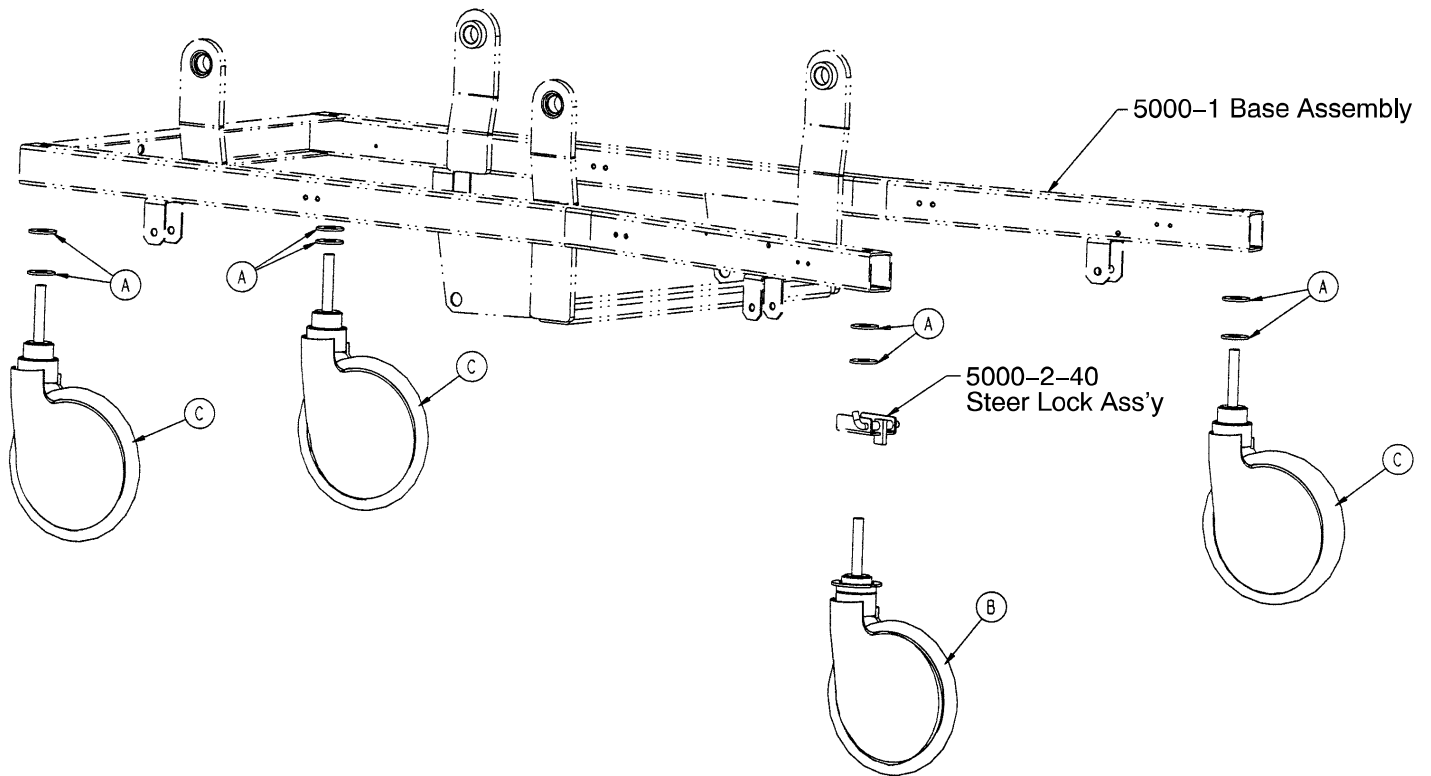
715-1-150 Brake Adjuster Assembly



Item	Part No.	Part Name	Qty.
A	715-1-62	Threaded Stud Assembly	1
B	14-4	Nylon Washer	4
C	715-1-180	Bearing	2
D	28-8	Retaining Ring	2

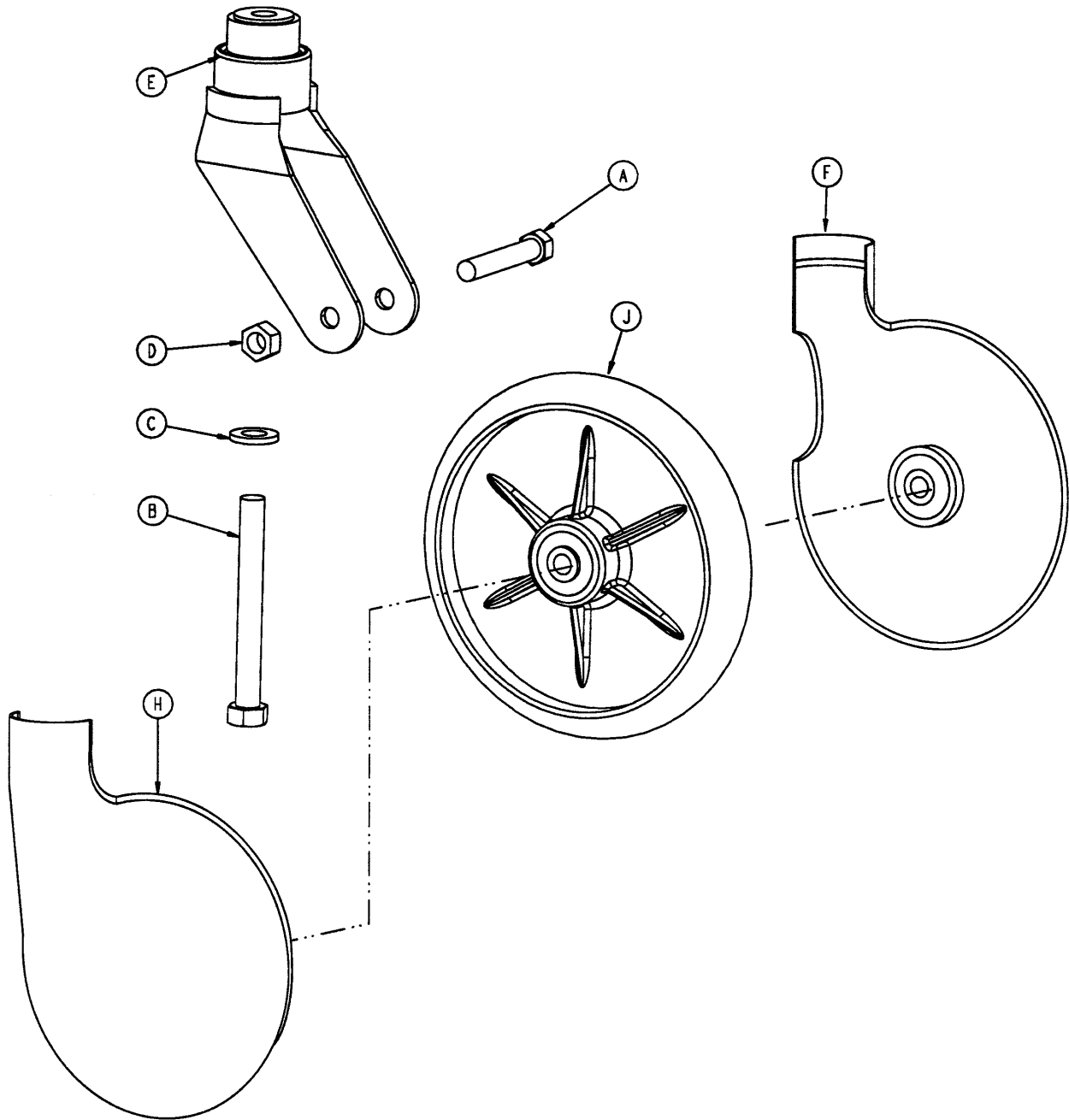
8" Caster Assembly

Assembly part number 5000-1-32



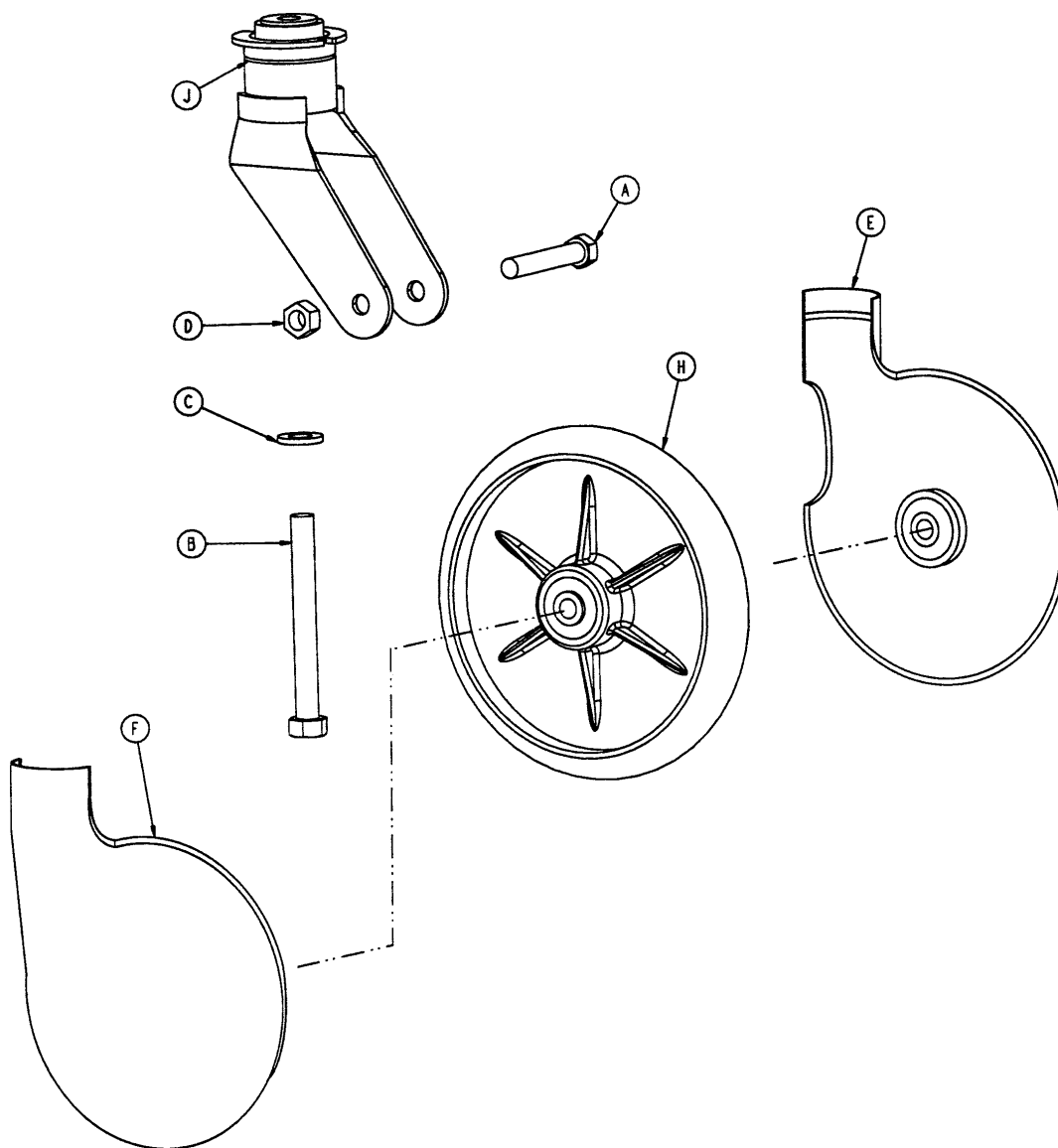
Item	Part No.	Part Name	Qty.
A	11-225	Washer	8
B	(page 35)	8" Steer Caster Assembly	1
C	(page 34)	8" Caster Assembly	3

5000-2-34 8" Caster Assembly



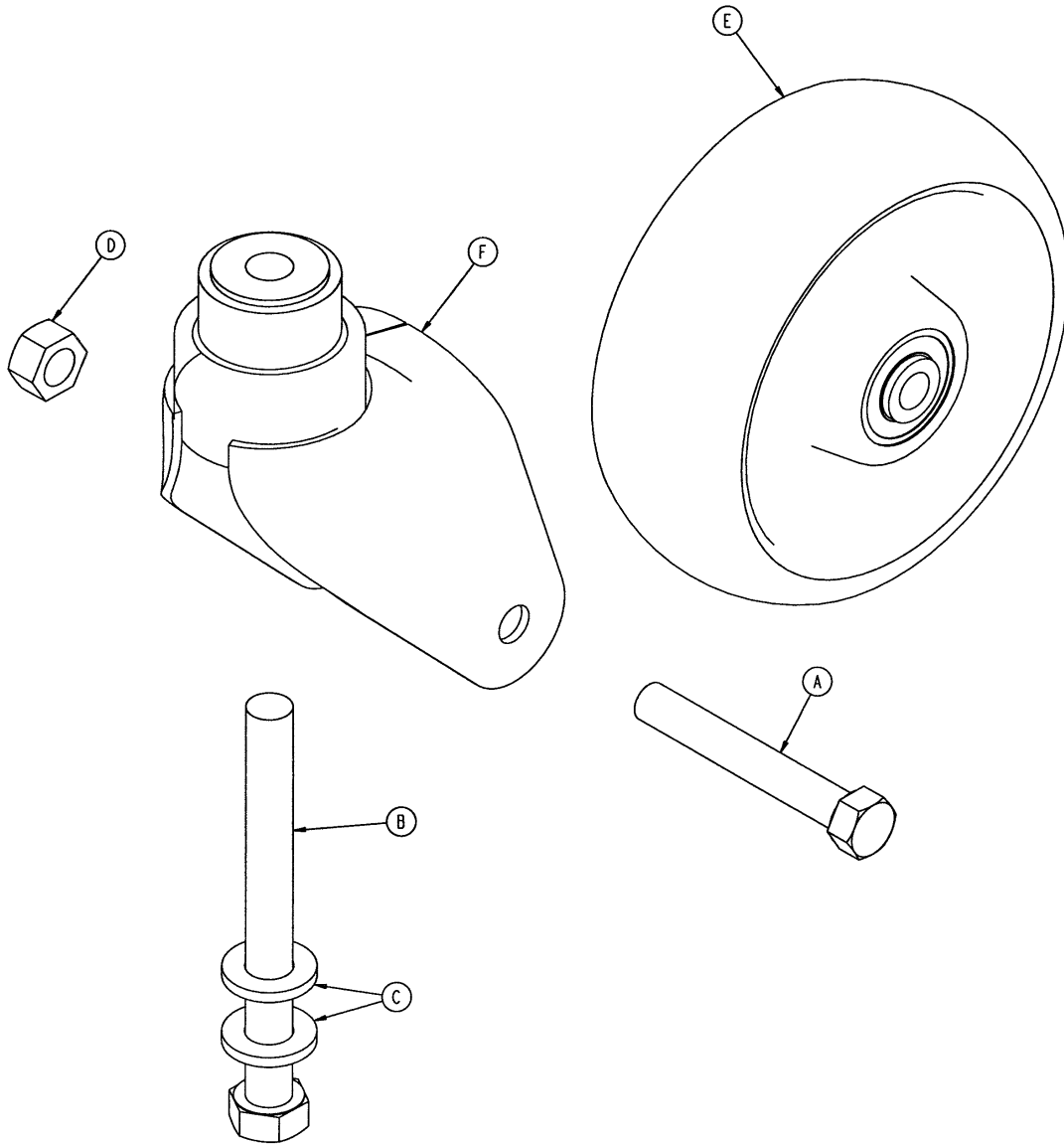
Item	Part No.	Part Name	Qty.
A	3-99	Hex Hd. Cap Screw	1
B	3-227	Hex Hd. Cap Screw	1
C	11-310	Washer	1
D	16-60	Hex Nut	1
E	715-2-16	Caster Horn w/Bearing	1
F	2025-1-47	Wheel Cover, Right	1
H	2025-1-48	Wheel Cover, Left	1
J	715-2-25	Molded Wheel Assembly	1

5000-2-33 8"Steer Caster Assembly



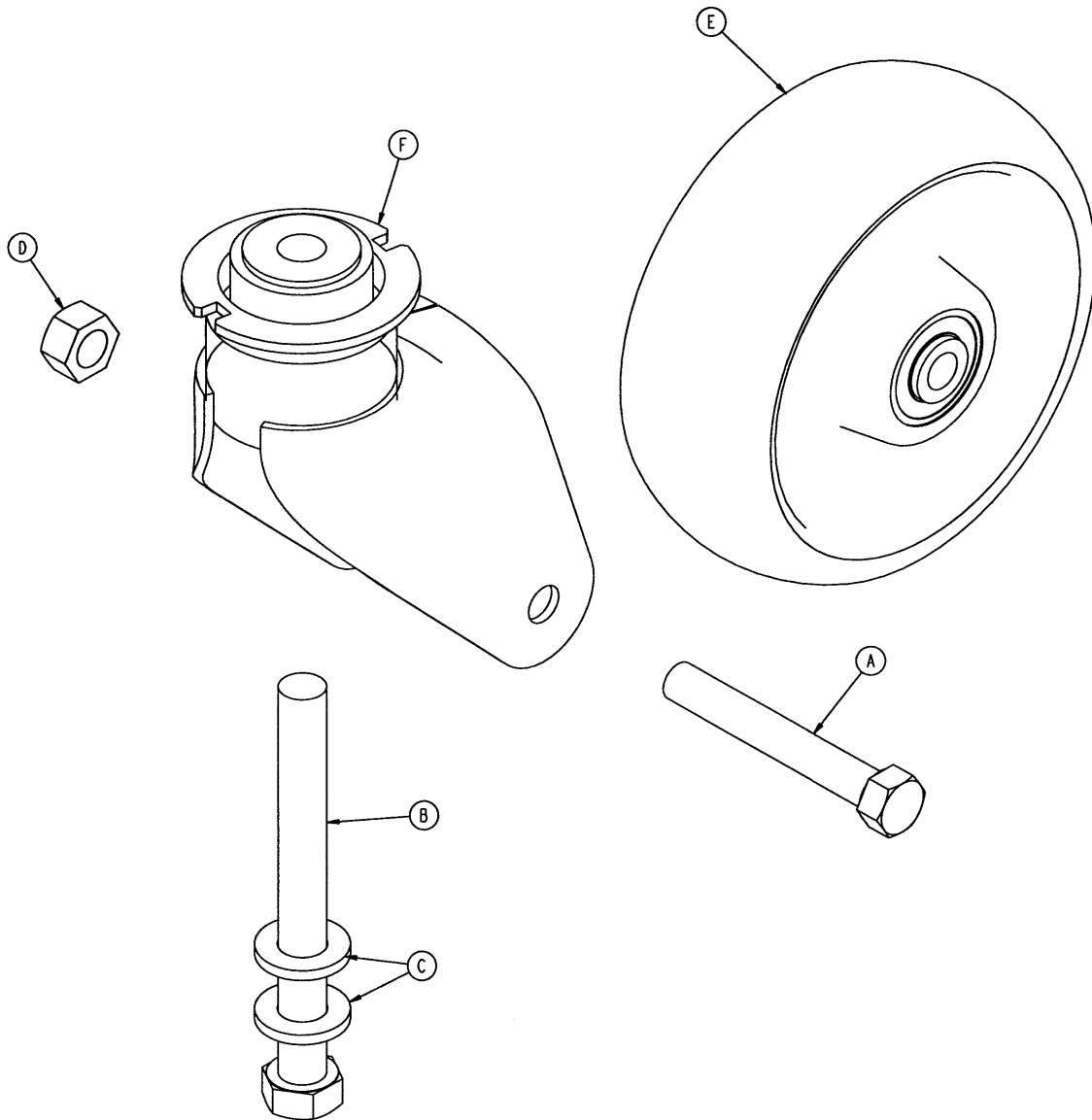
Item	Part No.	Part Name	Qty.
A	3-99	Hex Hd. Cap Screw	1
B	3-227	Hex Hd. Cap Screw	1
C	11-310	Washer	1
D	16-60	Hex Nut	1
E	2025-1-47	Wheel Cover, Right	1
F	2025-1-48	Wheel Cover, Left	1
H	715-2-25	Molded Wheel Assembly	1
J	5000-2-32	Steer Caster Weldment	1

5000-2-50 Optional 6" Caster Assembly



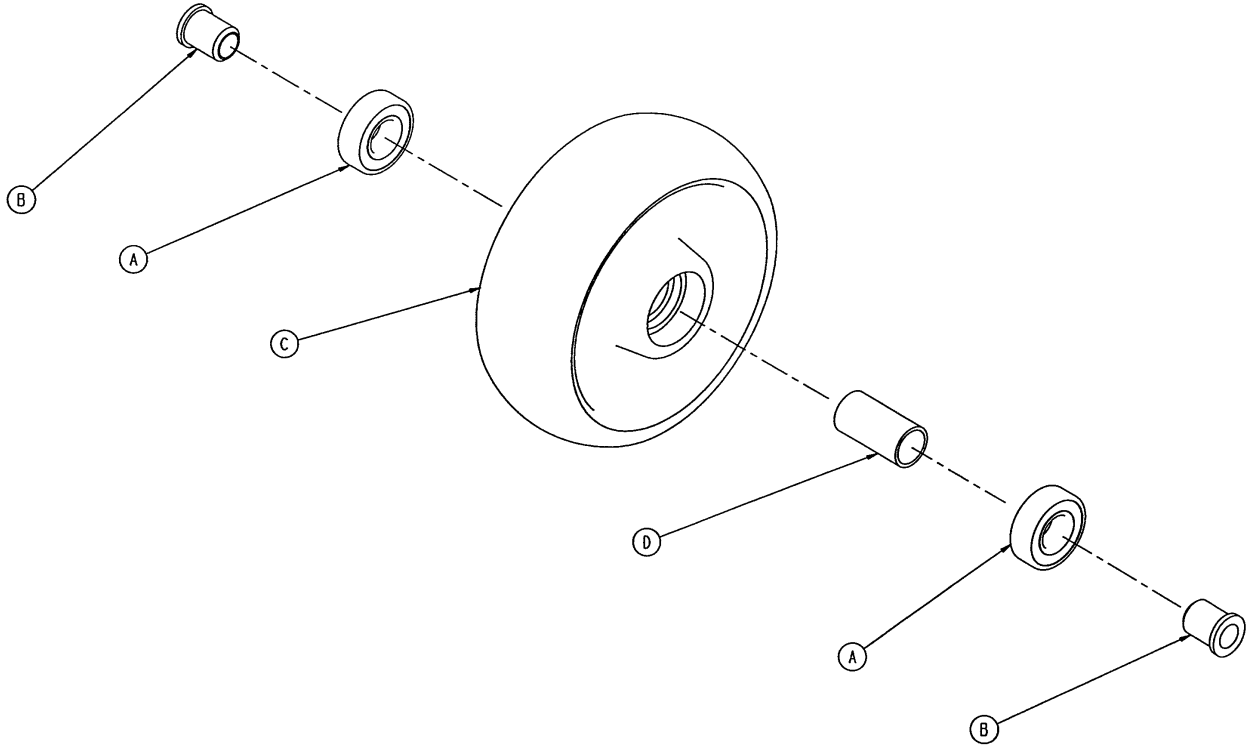
Item	Part No.	Part Name	Qty.
A	3-205	Hex Hd. Cap Screw	1
B	3-227	Hex Hd. Cap Screw	1
C	11-310	Washer	2
D	16-60	Hex Nut	1
E	(page 38)	Wheel Assembly	1
F	5000-2-30	Caster Horn Assembly	1

5000-2-51 Optional 6" Steer Caster Assembly



Item	Part No.	Part Name	Qty.
A	3-205	Hex Hd. Cap Screw	1
B	3-227	Hex Hd. Cap Screw	1
C	11-310	Washer	2
D	16-60	Hex Nut	1
E	(page 38)	Wheel Assembly	1
F	5000-2-31	Steer Caster Horn Ass'y	1

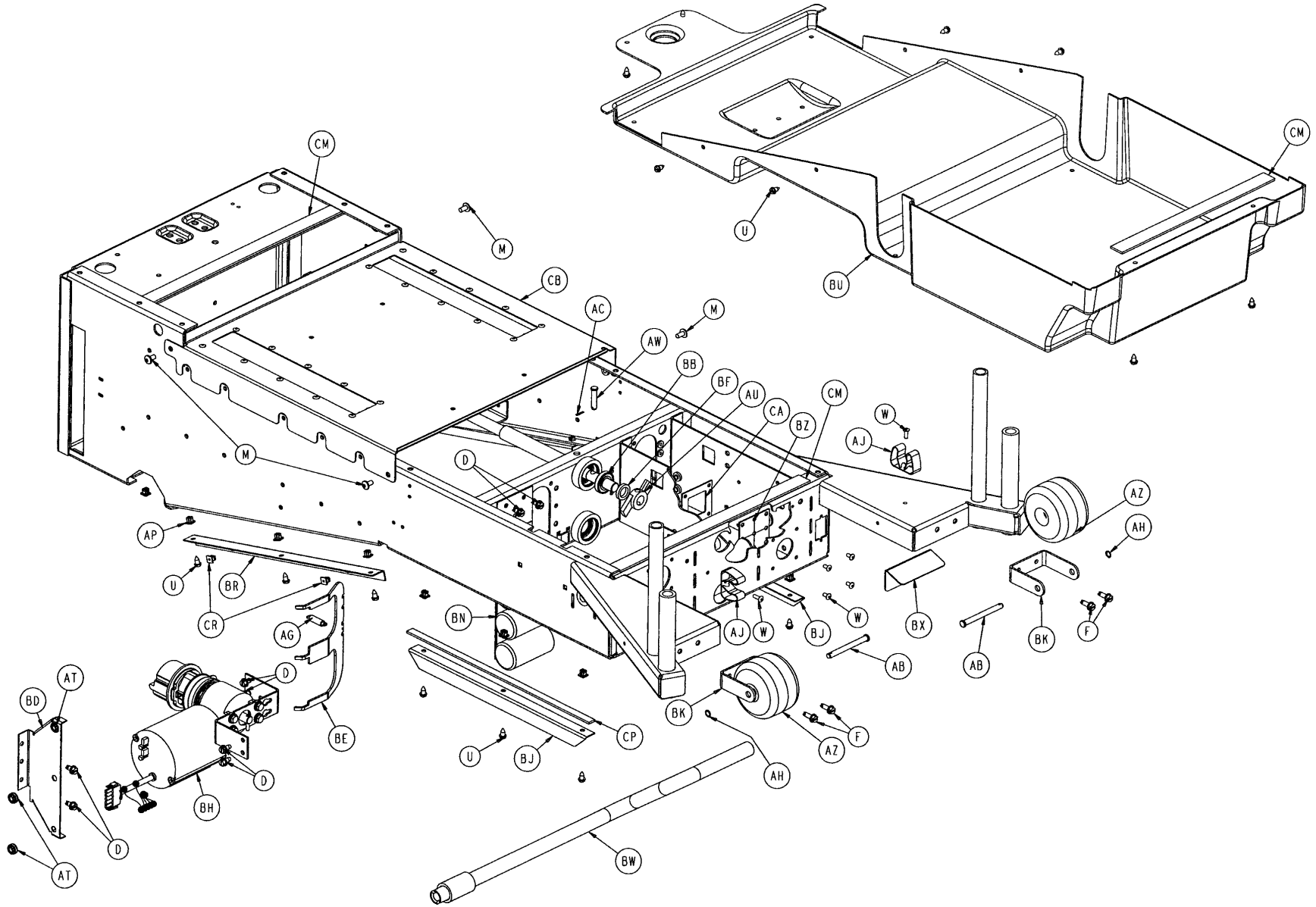
5000-2-10 Optional 6" Molded Wheel Assembly



Item	Part No.	Part Name	Qty.
A	81-226	Bearing	2
B	715-1-255	Wheel Bushing	2
C	5000-2-20	Molded Wheel	1
D	6060-2-46	Bearing Spacer	1

Domestic Litter Assembly part number 5010-30 (reference only)

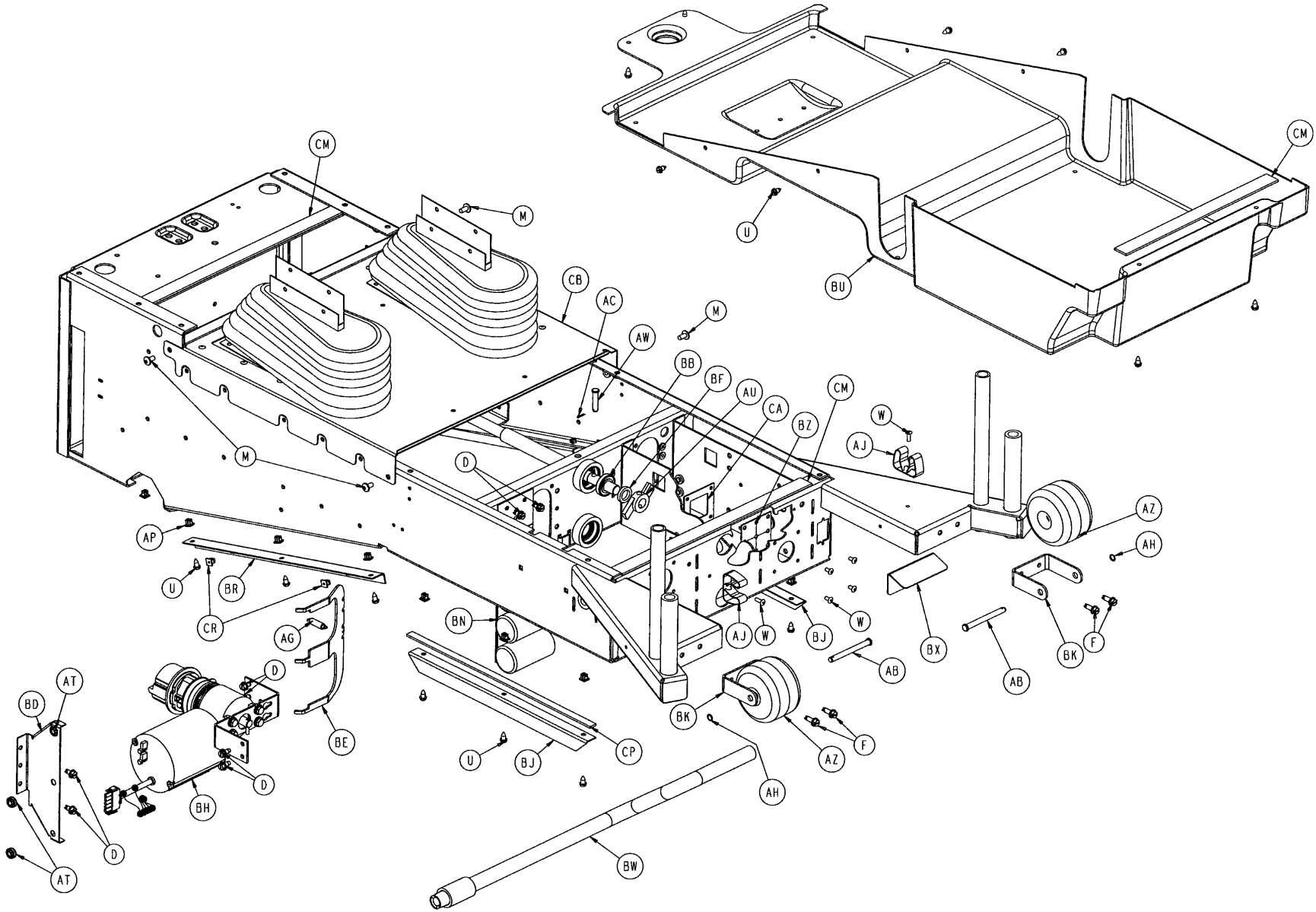
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Litter Assembly

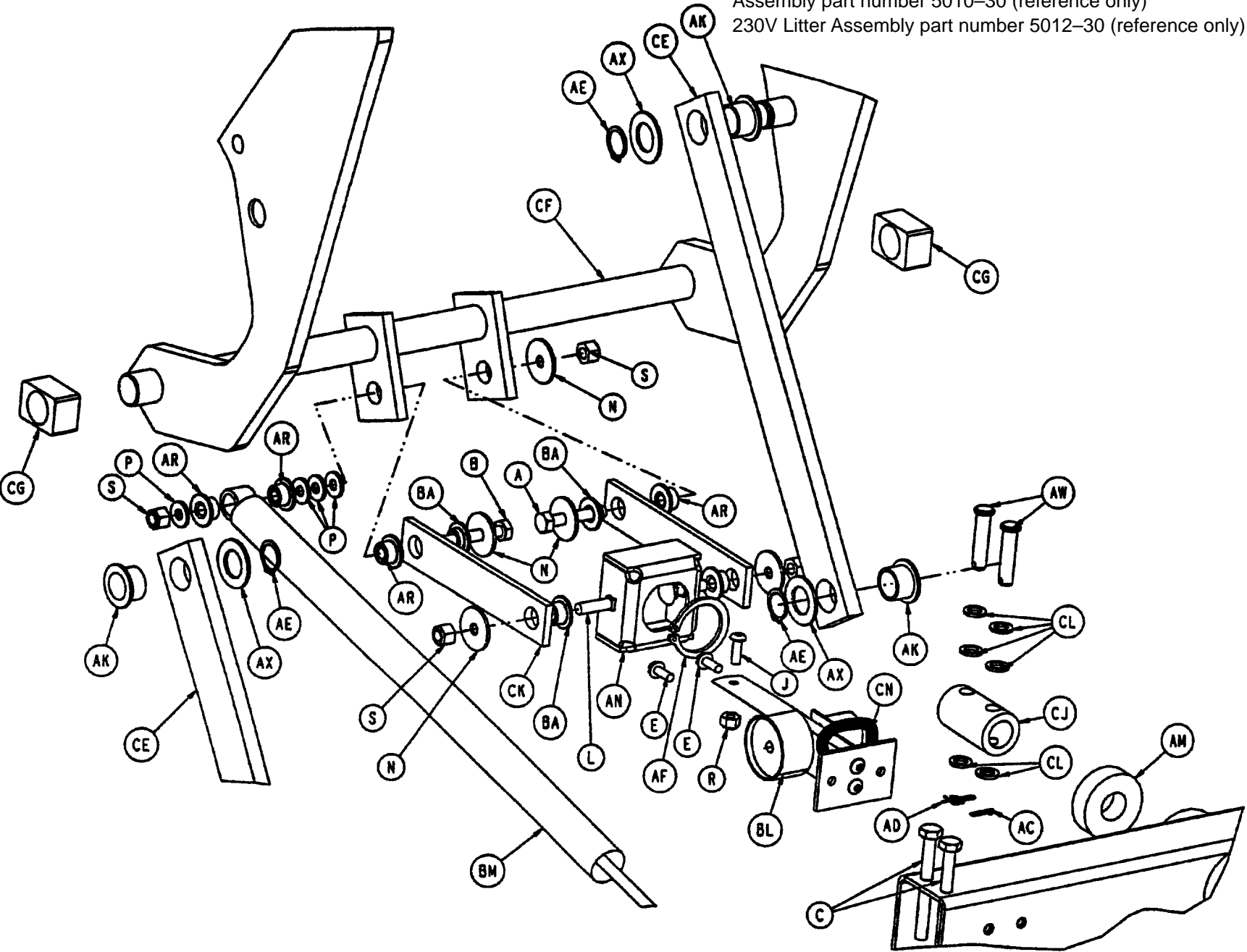
International Litter Assembly part number 5012-30 (reference only)

40



Litter Assembly

Assembly part number 5010-30 (reference only)
230V Litter Assembly part number 5012-30 (reference only)

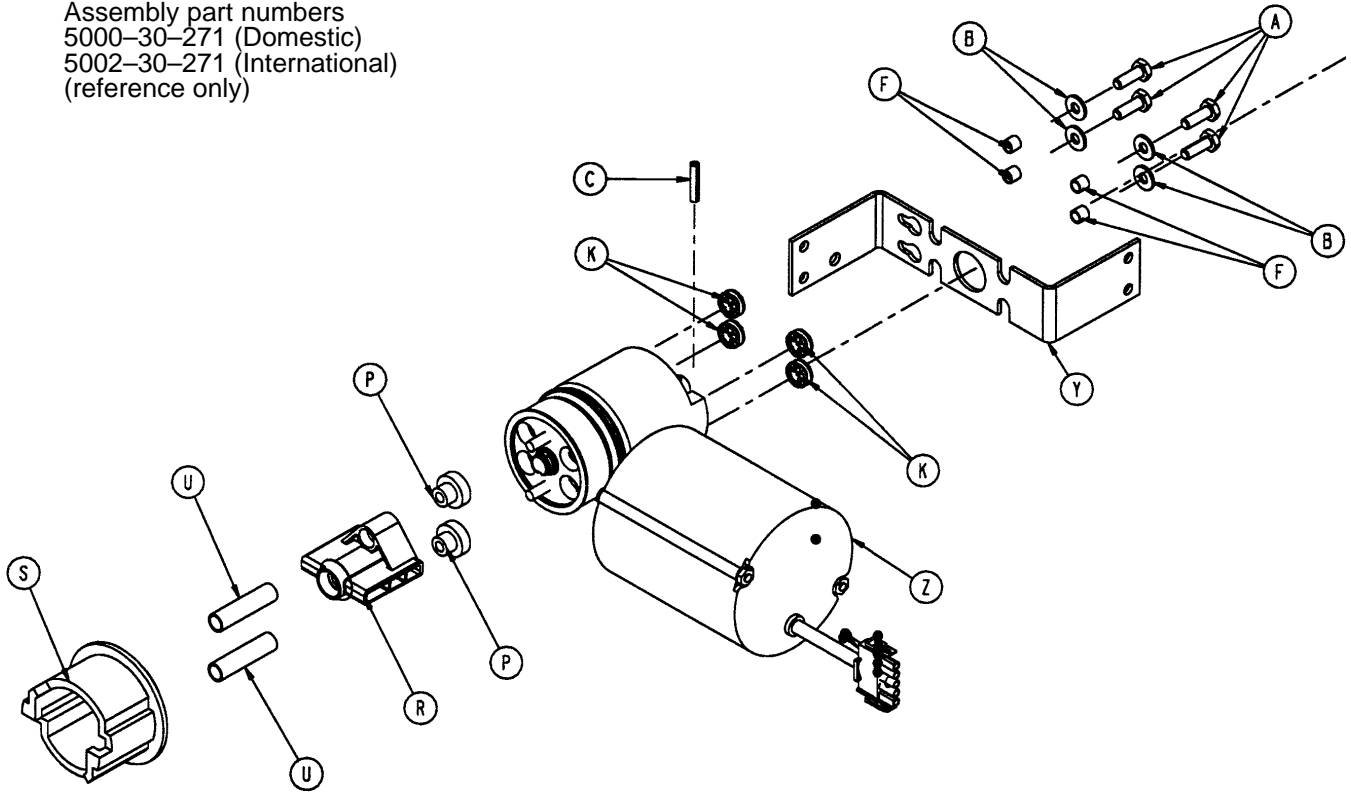


Litter Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-47	Hex Hd. Cap Screw	1	AX	3000-300-482	Thrust Washer	4
B	3-76	Hex Hd. Cap Screw	1	AZ	3000-335-11	Roller Bumper	2
C	8803-016-000	Hex Hd. Cap Screw	4	BA	81-268	Flange Bushing	4
D	3-221	Hex Washer Hd. Screw	8	BB	3001-300-471	Roller Bearing	1
E	3-224	Hex Washer Hd. Screw	2	BC	5000-30-62	Slide Bearing	16
F	3-226	Hex Washer Hd. Screw	4	BD	5000-30-160	CPR Actuator Bracket	1
G	4-15	Soc. Hd. Cap Screw	2	BE	5000-30-161	Double Horseshoe Brkt.	1
H	4-46	H. Soc. But. Hd. Cap Scr.	24	BF	5000-30-223	Bearing Spacer	1
J	4-149	But. Hd. Cap Screw	1	BG	5000-30-255	Thrust Collar	1
K	4-198	But. Hd. Cap Screw	1	BH	(page 43)	Fowler Motor/CPR Ass'y	1
L	5-22	Carriage Bolt	2	BJ	5000-30-285	Hood Bracket	2
M	7-58	Truss Hd. Torx	4	BK	5000-30-293	Roller Bumper Bracket	2
N	11-53	Washer	5	BL	(page 45)	Fowler Pot. Assembly	1
P	11-63	Washer	4	BM	5000-30-328	CPR Dampener	1
R	16-3	Nylock Nut	1	BN	(page 46)	Capacitor Assembly	1
S	16-28	Nylock Nut	9	BP	5000-30-366	Fowler Nut Adaptor	1
T	16-102	Fiberlock Jam Nut	24	BR	5000-30-371	Bottom Cover Bracket	2
U	23-25	Hex Washer Hd. Tap. Scr.	20	BS	5000-30-397	Fowler In/Out Weldment	1
W	25-50	Pop Rivet	6	BT	5000-230-91	Fowler Ball Screw Ass'y	1
Z	26-168	Spirol Pin	1	BU	5000-230-229	Litter Bottom Cover	1
AB	26-278	Clevis Pin	2	BW	(page 47)	Crank Handle Assembly	1
AC	27-17	Cotter Pin	2	BX	5002-30-69	Inlet Filter Splash Cover	1
AD	27-20	Rue Ring Cotter	1	BZ	5002-30-70	Man. Over. Splash Gask.	1
AE	28-23	External Retaining Ring	4	CA	5002-30-71	Over. Gask. Backer Plate	1
AF	28-120	External Retaining Ring	1	CB	(page 48)	Front Cover Assembly	1
AG	38-404	CPR Extension Spring	1		(page 48.1 & 48.2)	230V Front Cover Ass'y	1
AH	52-727	Grooveless Ret. Ring	2	CC	5010-30-24	Fowler Slide, Left	1
AJ	58-65	Hand Crank Clip	2	CD	5010-30-25	Fowler Slide, Right	1
AK	81-243	I-Glide Bearing	4	CE	5010-30-30	Fowler Link	2
AL	1550-31-2	Threaded End Fitting	2	CF	5010-30-31	Fowler Guide Weldment	1
AM	2025-32-76	Ball Bearing	2	CG	5010-30-38	Bar Sleeve	2
AN	2025-232-89	Fowler Nut Box	1	CH	5010-30-39	Fowler Cross Brace	1
AP	3000-300-2	Plastic Clip Nut	16	CJ	5010-30-47	Ball Screw Coupler	1
AR	3000-300-99	Modified Fowler Bushing	6	CK	5010-30-48	Fowler Drive Link	2
AS	3000-300-349	Cap	2	CL	14-3	Nylon Washer	6
AT	3000-300-442	Fowler Drive Grommet	3	CM	8800-380-000	Neoprene Sponge	3.9'
AU	3000-300-462	CPR Wing	1	CN	8815-029-200	Cable Tie	1
AW	3000-300-473	Clevis Pin	3	CP	7000-1-326	Neoprene Sponge Tape	2.6'
				CR	52-287	Grommet	4

Fowler Motor/CPR Assembly

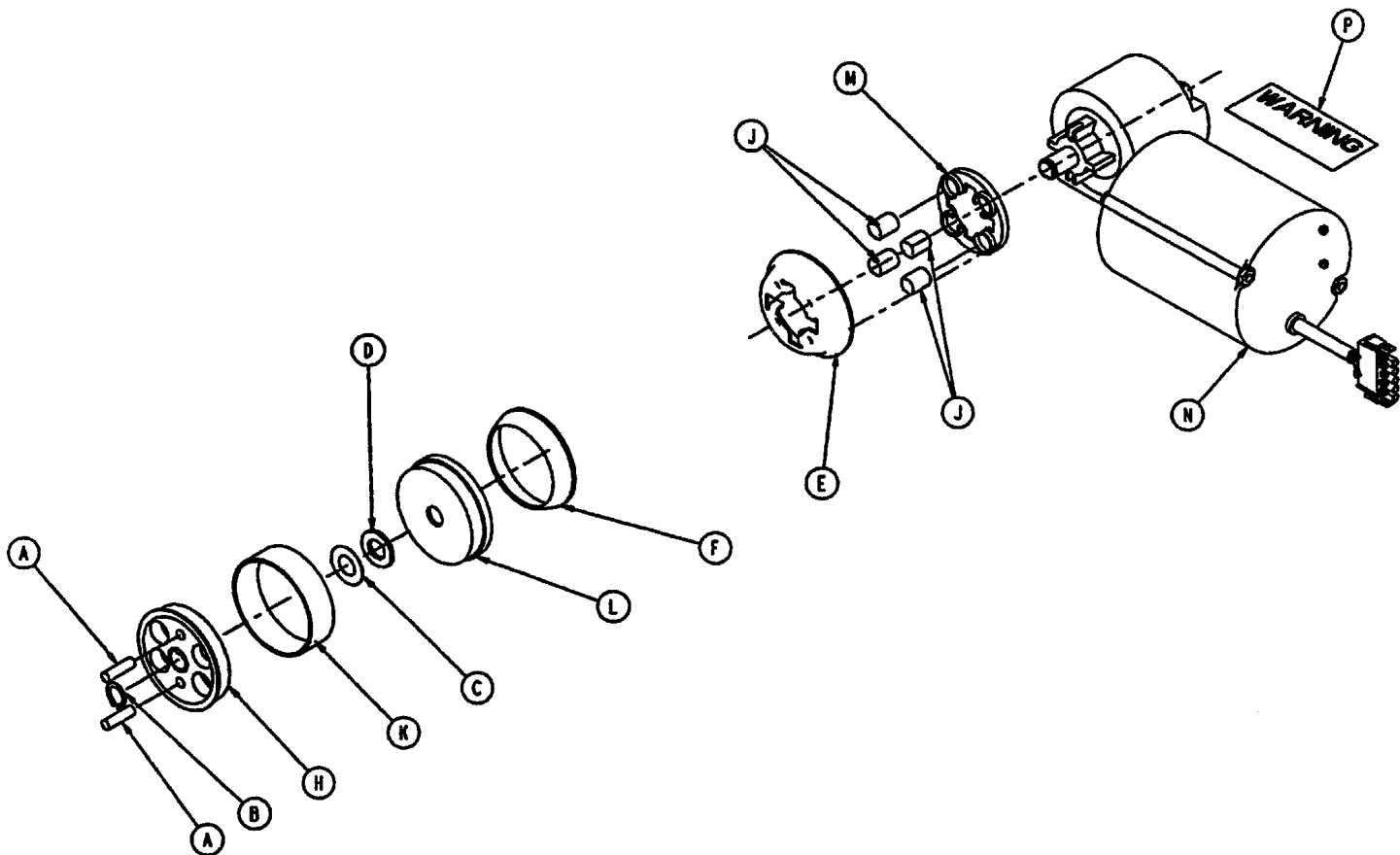
Assembly part numbers
 5000-30-271 (Domestic)
 5002-30-271 (International)
 (reference only)



Item	Part No.	Part Name	Qty.
A	3-214	Hex Hd. Cap Screw	4
B	11-63	Washer	4
C	26-53	Spring Pin	1
F	715-1-333	Release Valve Stop Sleeve	4
K	3000-300-442	Motor Mount Grommet	4
P	3000-300-455	CPR Isolation Bushing	2
R	3000-300-456	CPR Isolator	1
S	3000-300-461	CPR Decoupler	1
U	3000-300-464	CPR Engagement Spring	2
Y	5000-30-234	Motor Mount Bracket	1
Z	(page 44)	Fowler Motor/CPR Subass'y	1

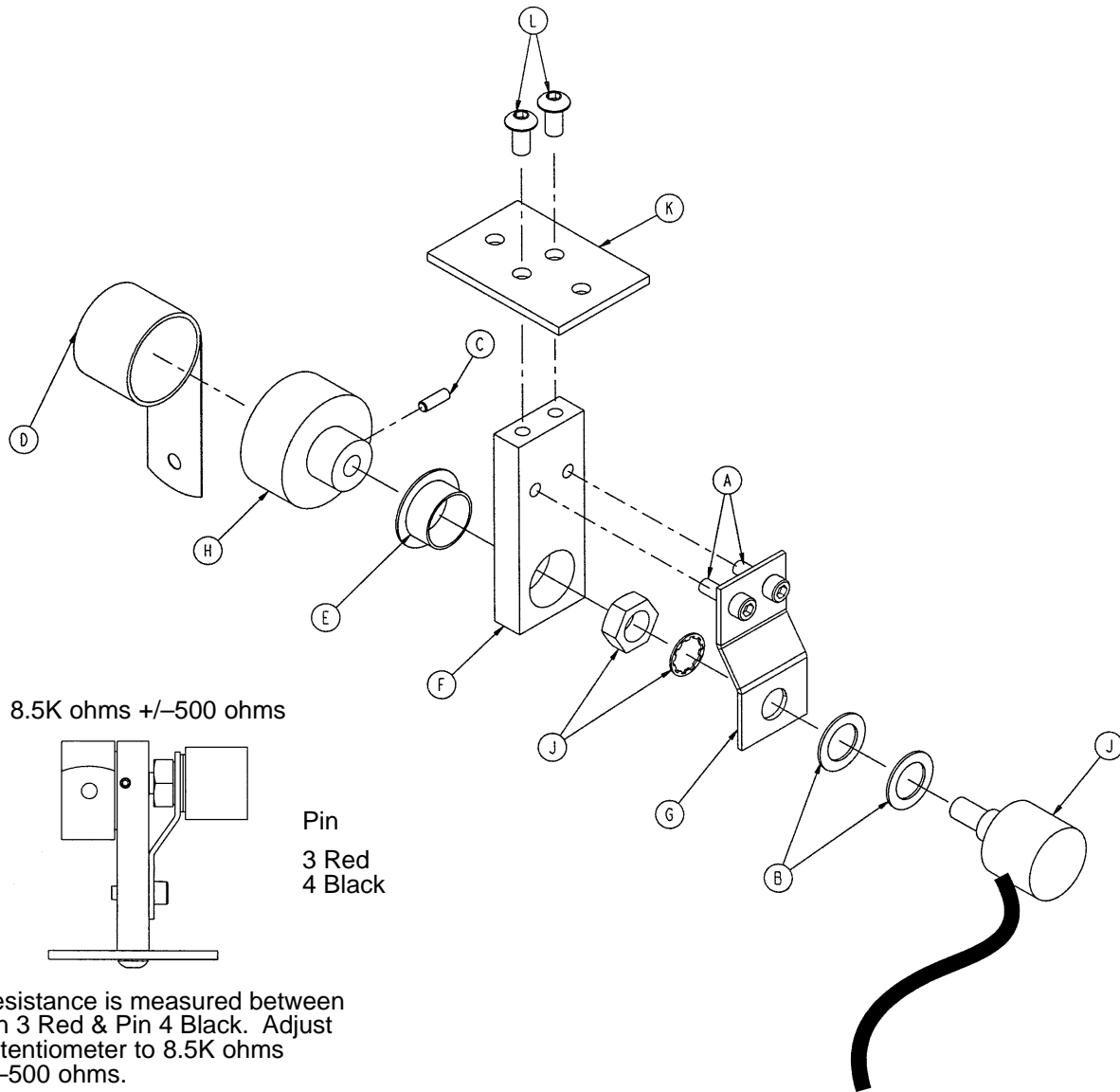
5000-30-271 Domestic Fowler/CPR Motor Assembly

5002-30-271 International Fowler/CPR Motor Assembly



Item	Part No.	Part Name	Qty.
A	26-268	Dowel Pin	2
B	28-131	Retaining Ring	1
C	3000-200-224	Thrust Washer	2
D	3000-200-225	Roller Thrust Bearing	1
E	3000-300-451	CPR Spring Cup	1
F	3000-300-452	CPR Brake Disk	1
H	3000-300-454	CPR Coupler	1
J	3000-300-463	CPR Brake Spring	4
K	3000-300-465	CPR Clutch Spring	1
L	3000-300-469	Brake Cup	1
M	3000-300-470	CPR Spring Seat	1
N	5000-30-340	Fowler Motor	1
	5002-30-340	230V Fowler Motor	1
P	3000-300-604	Warning Label	1

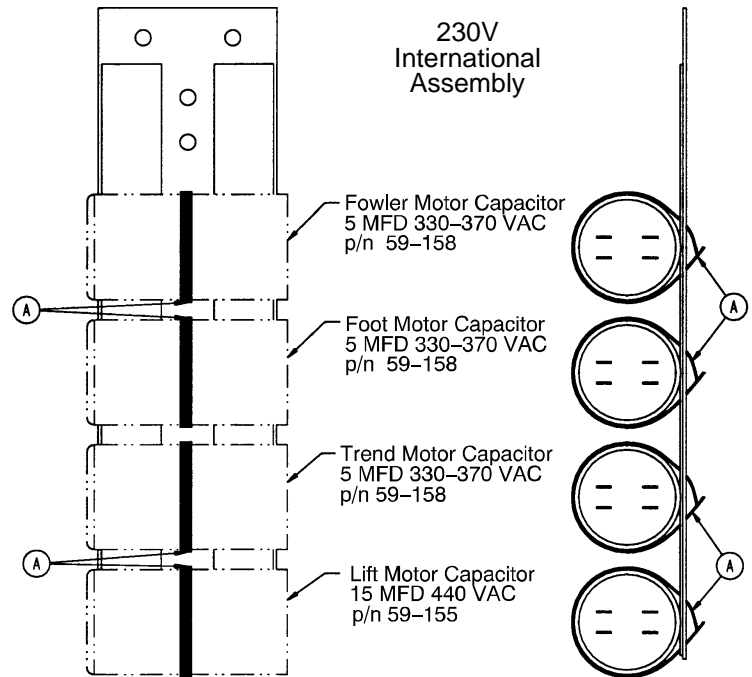
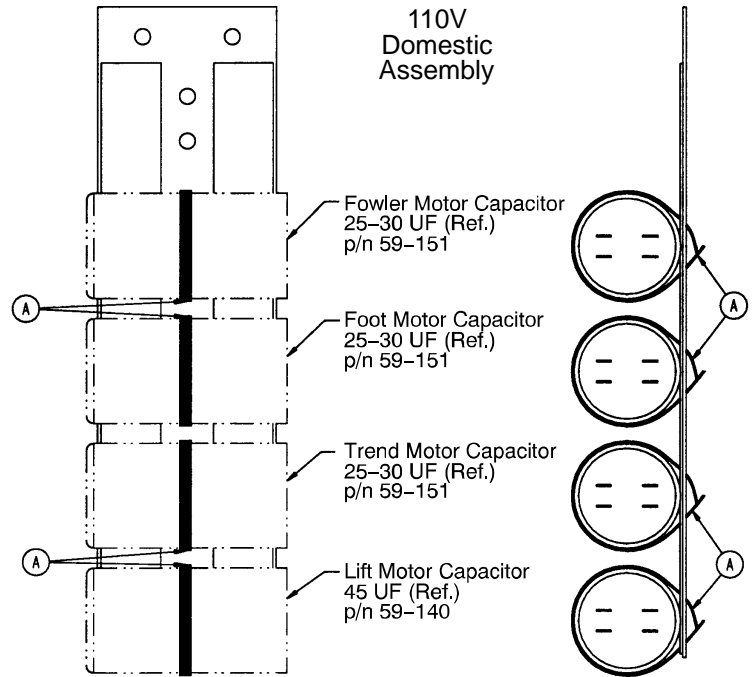
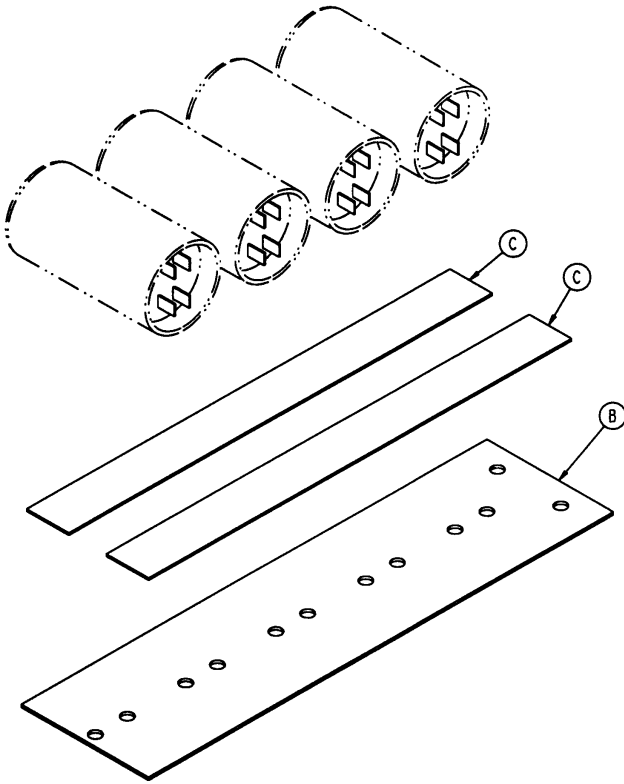
5000-30-316 Fowler Pot Assembly



Item	Part No.	Part Name	Qty.
A	4-38	Soc. Hd. Cap Screw	2
B	14-8	Nylon Washer	2
C	21-149	Set Screw	1
D	38-389	Constant Force Spring	1
E	81-275	Flange Bearing	1
F	5000-30-226	Pot Mount	1
G	5000-30-227	Pot Mount Plate	1
H	5000-30-228	Drum	1
J	5000-280-7	Fowler Pot Cable	1
K	5000-30-219	Fowler Pot Bracket	1
L	4-307	But. Hd. Cap Screw	2

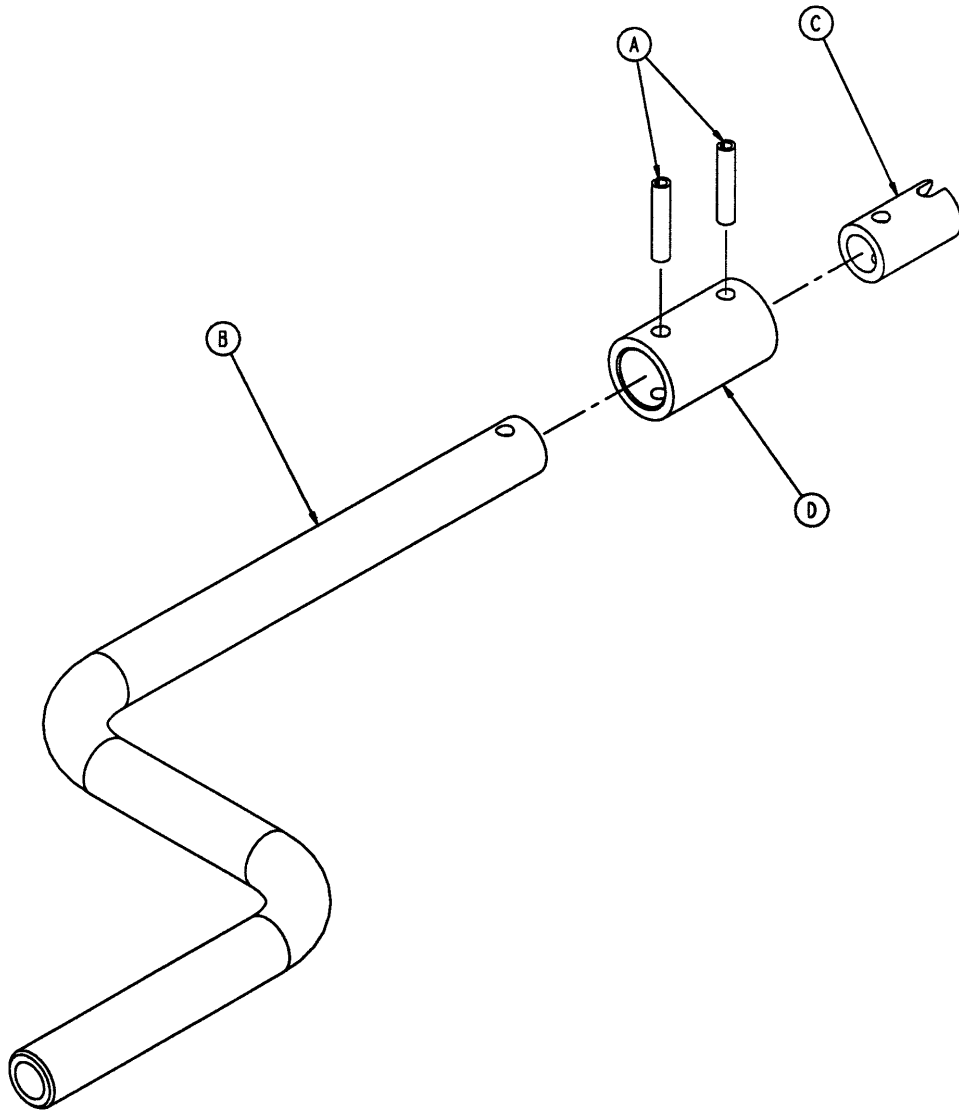
Litter Capacitor Assembly

Assembly part numbers
 5000-30-330 (Domestic)
 5002-30-330 (International)
 (reference only)



Item	Part No.	Part Name	Qty.
A	38-151	11" Cable Tie	4
B	5000-30-5	Capacitor Mounting Panel	1
C	8806-052-500	Adhesive Foam Tape	1.67'

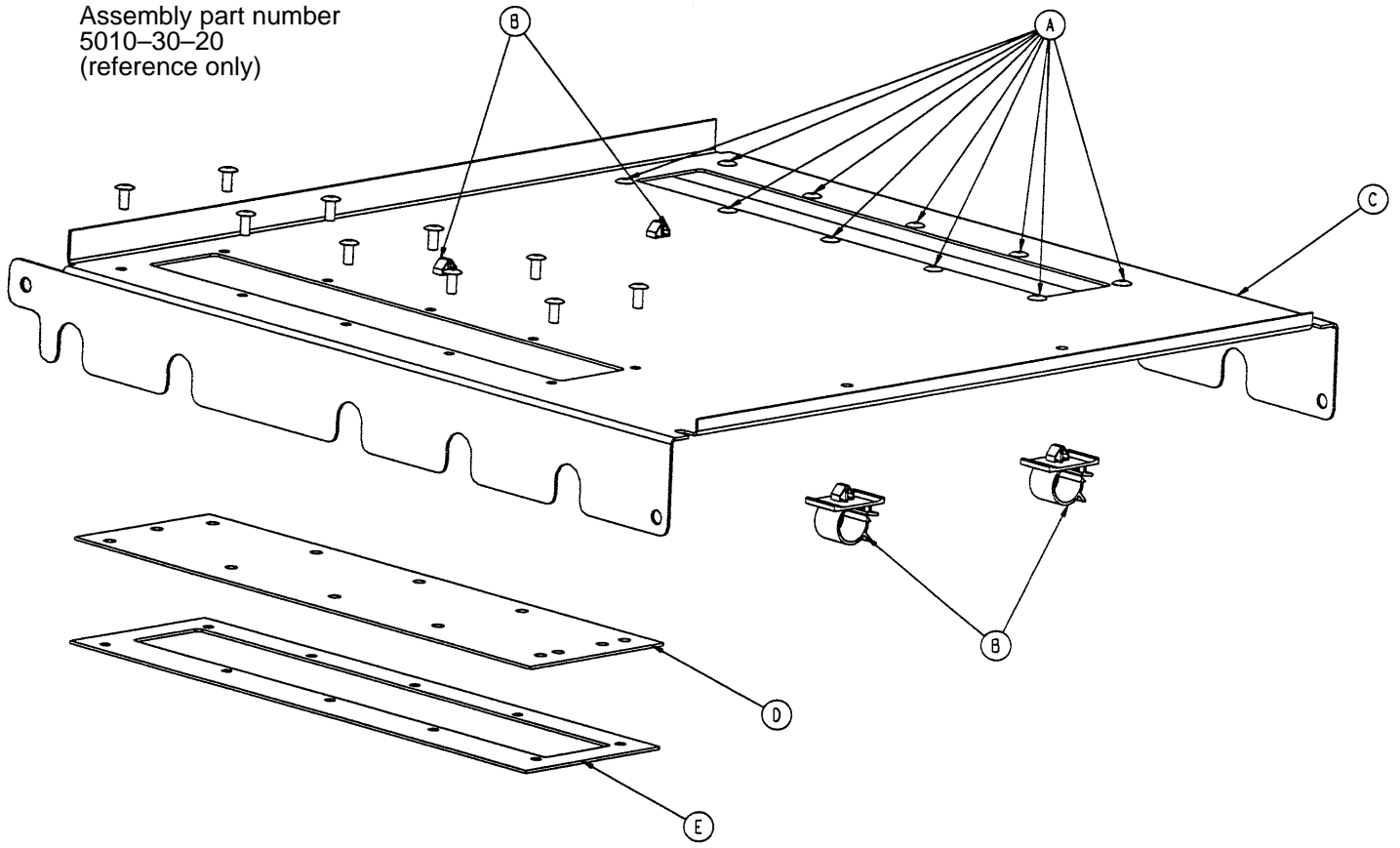
5000-230-320 Crank Handle Assembly



Item	Part No.	Part Name	Qty.
A	26-267	Spring Pin	2
B	5000-230-321	Crank Handle	1
C	5000-30-322	Crank End	1
D	5000-30-323	Crank Handle Collar	1

Front Cover Assembly

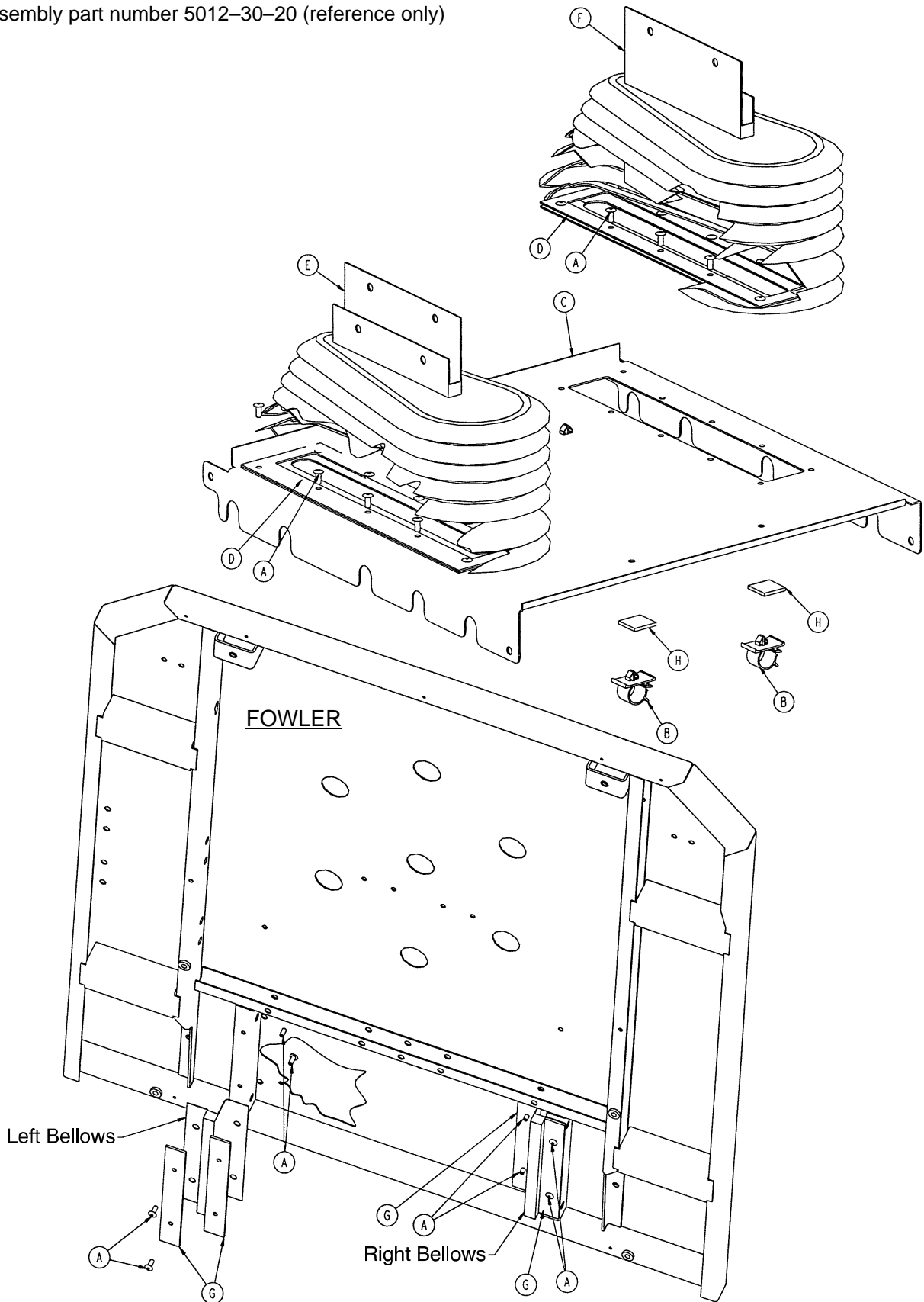
Assembly part number
5010-30-20
(reference only)



Item	Part No.	Part Name	Qty.
A	25-50	Rivet	20
B	59-136	Push-Mount Wire Clip	4
C	5010-30-21	Top Cover	1
D	5010-30-22	Top Cover Gasket	2
E	5010-30-23	Top Cover Backer Plate	2

230V Litter Front Cover Assembly

Assembly part number 5012-30-20 (reference only)

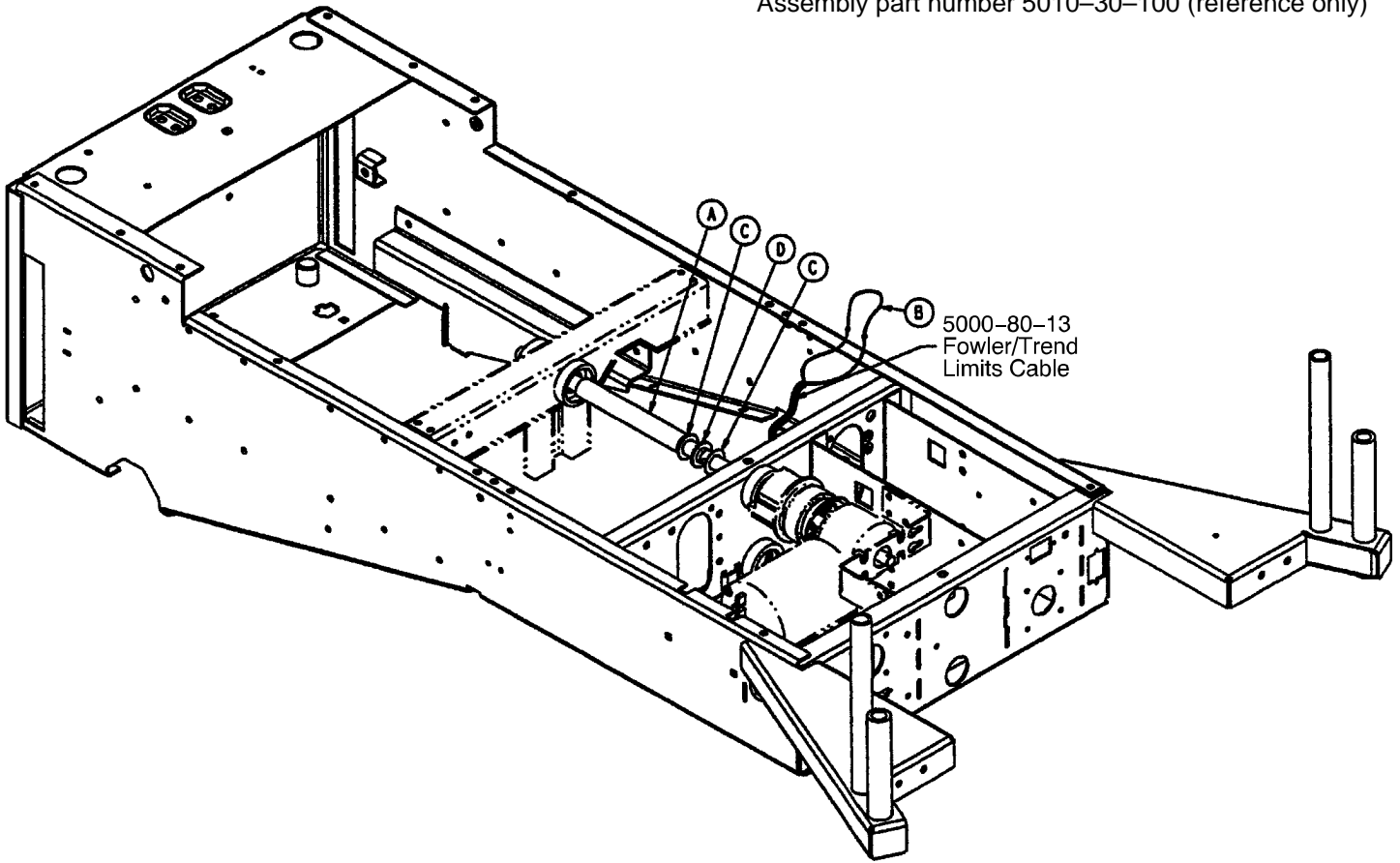


230V Litter Front Cover Assembly

Item	Part No.	Part Name	Qty.
A	25-50	Rivet	28
B	59-136	Push Mount Wire Clip	4
C	5010-30-21	Top Cover	1
D	5010-30-23	Top Cover Backer Plate	2
E	5012-30-1	Bellows, Left	1
F	5012-30-2	Bellows, Right	1
G	5012-30-3	Bellows Plate	4
H	8815-029-200	Neoprene Sponge	.33'

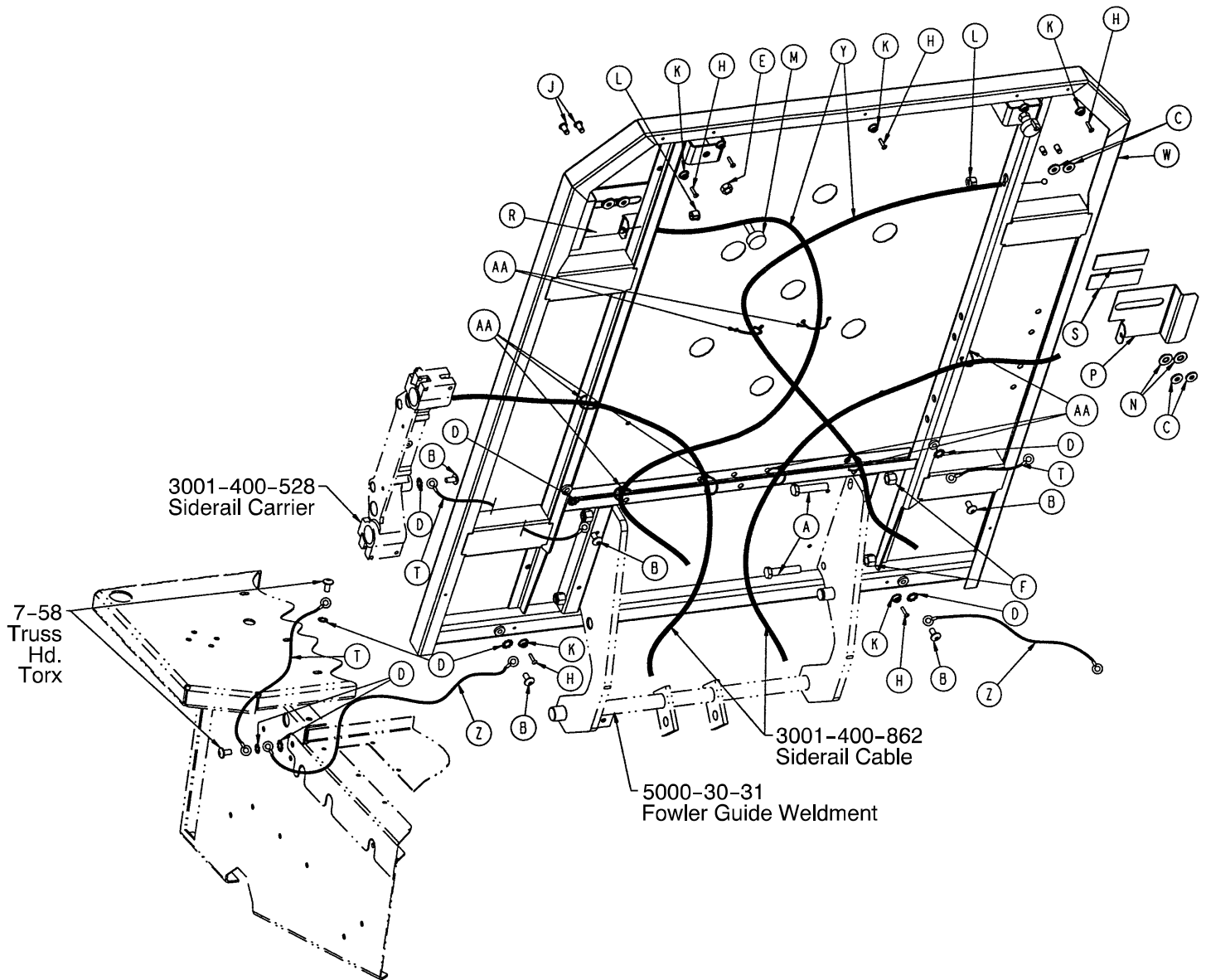
Non-In/Out Fowler Assembly

Assembly part number 5010-30-100 (reference only)



Item	Part No.	Part Name	Qty.
A	5000-230-294	Fowler Connecting Shaft	1
B	5000-80-23	Non-Fowler Slide Opt. Cable	1
C	2025-32-86	Thrust Washer	2
D	2025-32-87	Needle Thrust Bearing	1

5010-30-50 Fowler Assembly

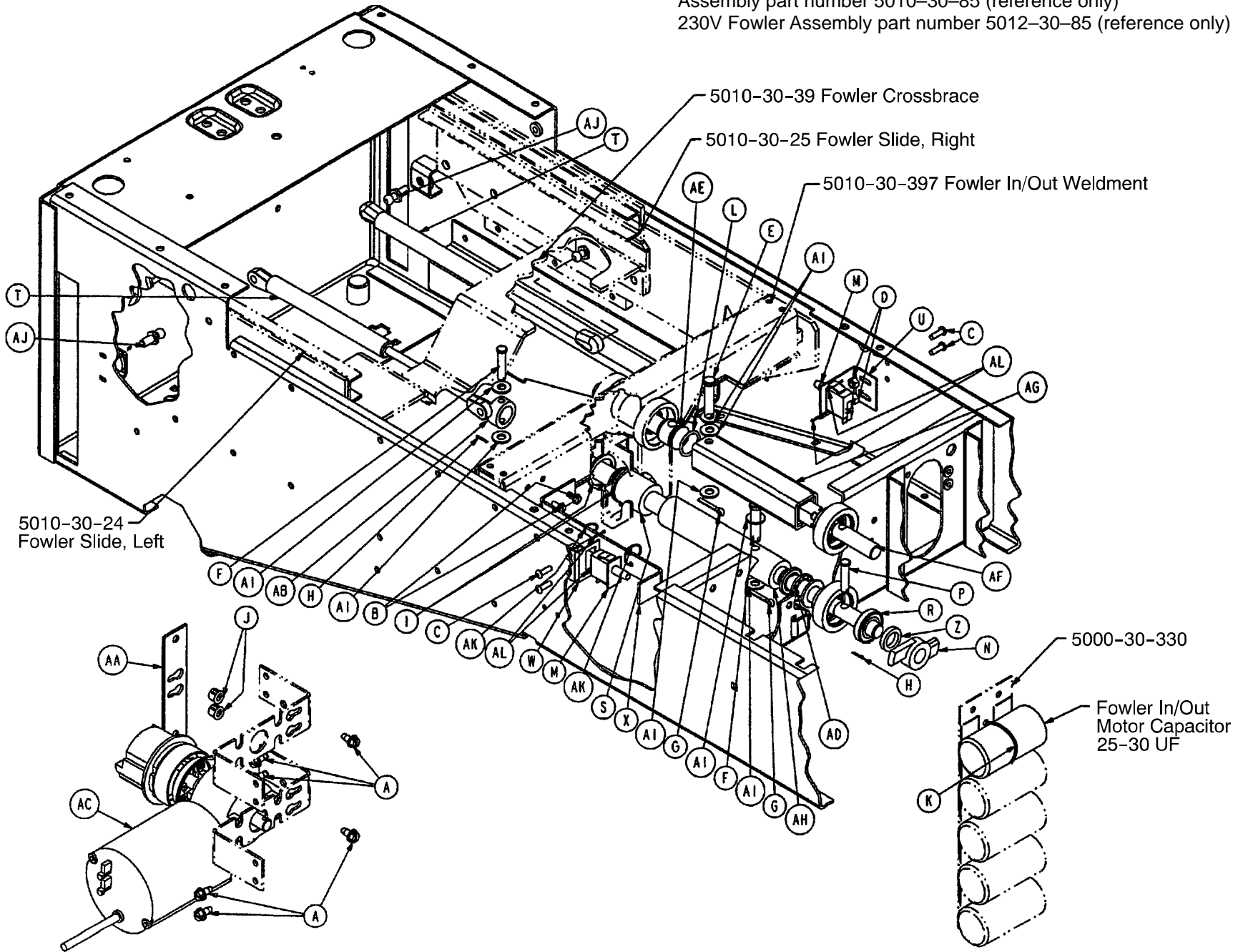


5010-30-50 Fowler Assembly

Item	Part No.	Part Name	Qty.
A	3-64	Hex Hd. Cap Screw	4
B	7-58	Truss Hd. Torx	6
C	11-376	Washer	8
D	13-38	External Lock Washer	12
E	15-12	Hex Nut	2
F	16-12	Nylock Nut	4
H	25-38	Pop Rivet	5
J	25-120	Pop Rivet	4
K	29-3	Brass Eyelet	5
L	30-52	Heyco Plug	2
M	3000-300-3	Bumper	2
N	3001-300-99	Fowler Bushing	4
P	5000-30-388	CPR Handle, Right	1
R	5000-30-387	CPR Handle, Left	1
S	29-9	Dual Lock	2
T	3001-300-870	8" Ground Jumper	4
W	5000-30-150	Fowler Weldment	1
Y	5000-30-269	CPR Cable	2
Z	5000-80-24	11" Ground Jumper	2
AA	8815-029-200	Cable Tie	8

Assembly part number 5010-30-85 (reference only)
 230V Fowler Assembly part number 5012-30-85 (reference only)

Fowler In-Out Option Assembly

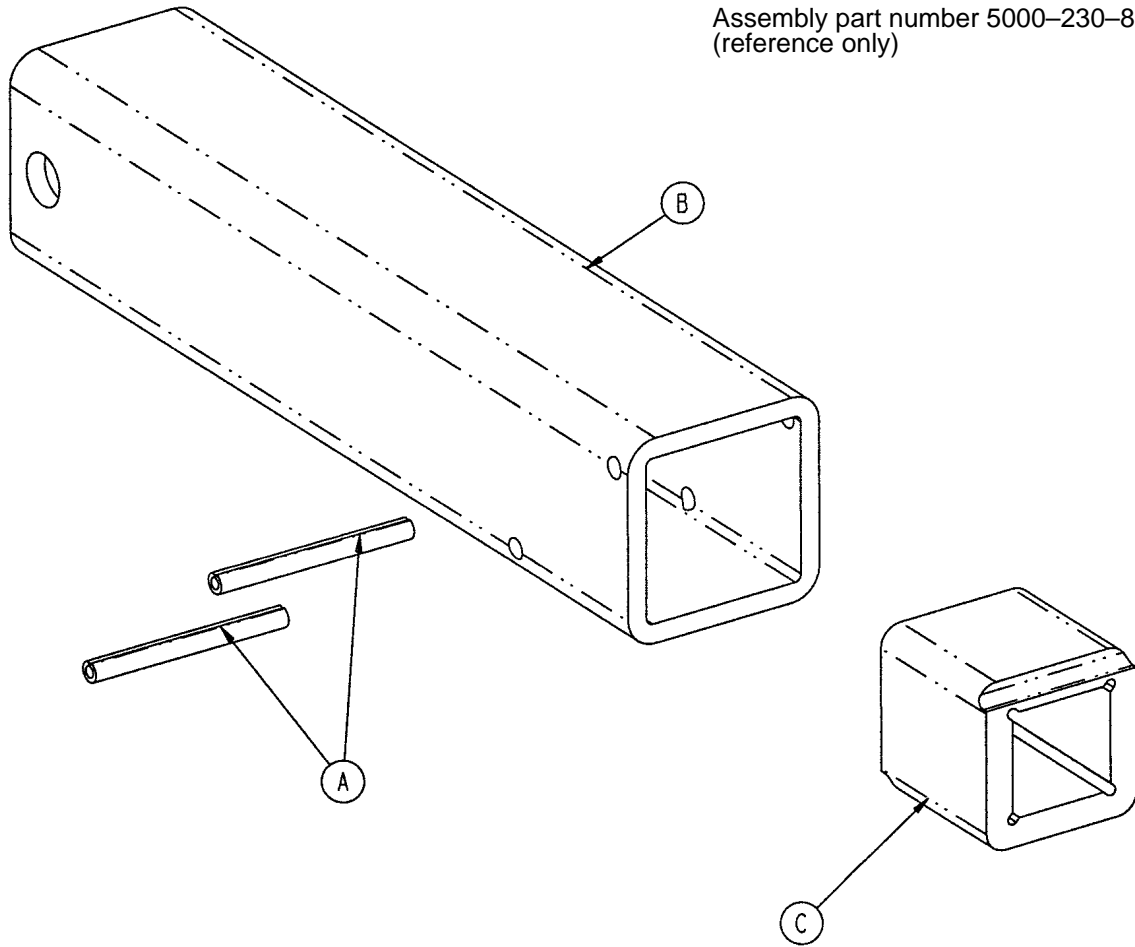


Fowler In-Out Option Assembly

Item	Part No.	Part Name	Qty.
A	3-221	Hex Washer Hd. Screw	6
B	3-224	Hex Washer Hd. Screw	2
C	4-149	Hex Soc. But. Hd. Cap Screw	4
D	16-3	Fiberlock Nut	4
E	26-271	Clevis Pin	2
F	26-273	Clevis Pin	1
G	27-16	Cotter Pin	2
H	27-17	Cotter Pin	2
I	28-120	External Retaining Ring	2
J	30-52	Snap Bushing	2
K	38-151	11" Cable Tie	1
L	45-137	O-Ring	1
M	3000-300-58	Cherry Switch	2
N	3000-300-462	CPR Wing	1
P	3000-300-473	Clevis Pin	1
R	3001-300-471	Roller Bearing	1
S	5000-30-103	Ball Screw Assembly, Left	1
T	5000-30-213	Gas Spring	2
U	5000-30-215	Fowler Out Limit Switch Bracket	1
W	5000-30-216	Fowler In Limit Switch Bracket	1
X	5000-30-221	Fowler In Trip Link Bracket	1
Z	5000-30-223	Bearing Spacer	1
AA	5000-30-252	CPR Strip Weldment	1
AB	5000-30-255	Thrust Collar	1
AC	(page 43)	Fowler Motor/CPR Assembly	1
AD	5000-30-289	Ball Thrust Bearing	1
AE	5000-30-398	Spline Adapter	1
AF	5000-230-86	Spline Shaft	1
AG	(page 54)	Square In/Out Tube Assembly	1
AH	5000-230-288	In/Out Hard Stop	1
AI	14-3	Nylon Washer	7
AJ	8808-500-100	Ball Stud Gas Spring	2
AK	8815-029-200	Cable Tie	2
AL	27-8	Cotter Pin	4

Square In/Out Tube Assembly

Assembly part number 5000-230-89
(reference only)

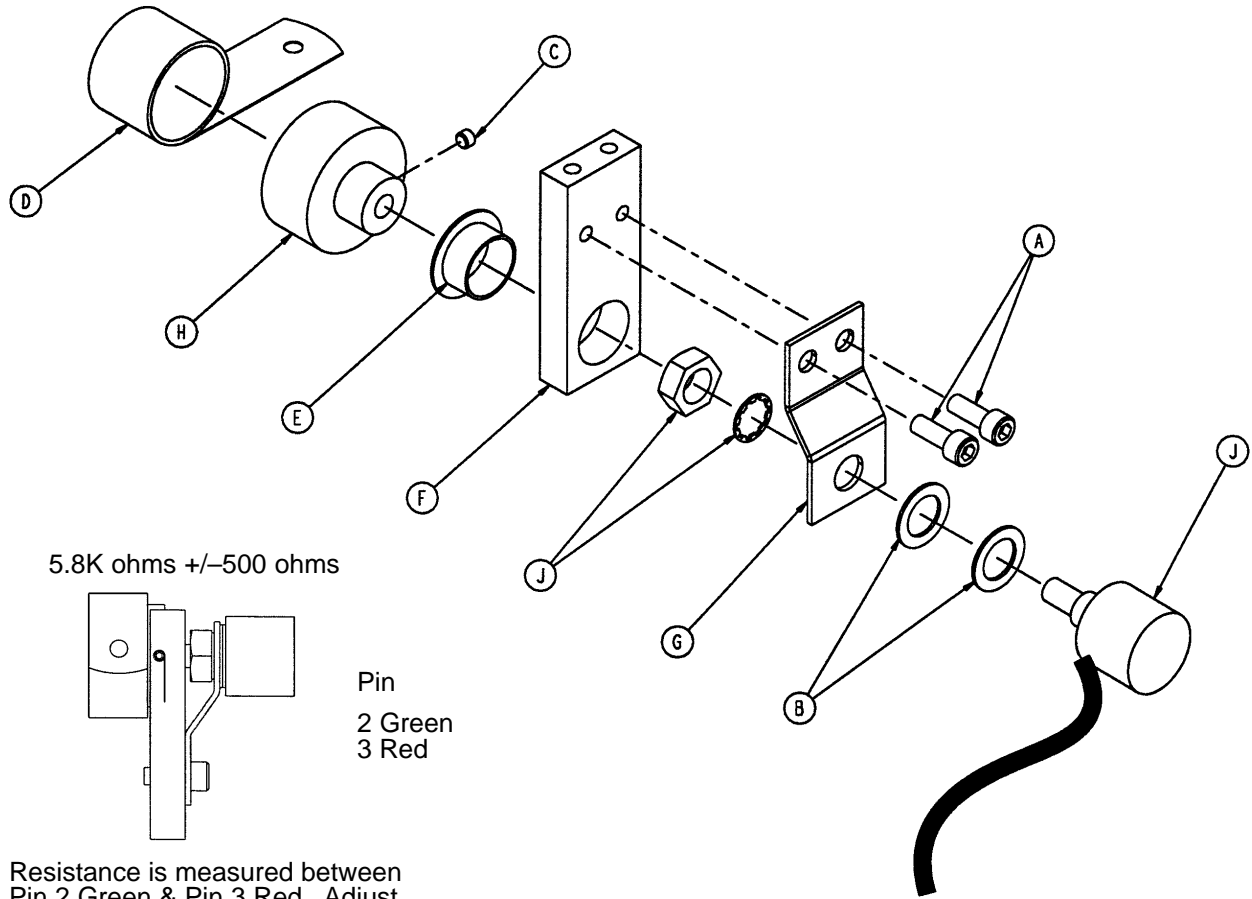


Item	Part No.	Part Name	Qty.
A	26-8	Spring Pin	2
B	5000-230-87	Square In/Out Tube	1
C	5000-230-90	Square In/Out Nut	1

Litter/Lift/Trend. Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	2-34	Round Hd. Mach. Screw	1	AH	5000-30-171	Trend Motor Mount Plate	1
B	3-68	Hex Hd. Cap Screw	2	AJ	5000-230-212	Lift Screw Tube Ass'y	1
C	3-82	Hex Hd. Cap Screw	4	AK	5000-30-217	Trend Limit Switch Brkt.	1
D	3-88	Hex Hd. Cap Screw	8	AL	5000-30-220	Lift Motor Pot Bracket	1
E	3-93	Hex Hd. Cap Screw	4	AM	5000-30-222	Trend Up Link Bracket	1
F	3-224	Hex Hd. Cap Screw	4	AN	(page 59)	Lift Pot Assembly	1
G	3-228	Hex Hd. Cap Screw	4	AP	5000-30-237	Crank Retainer Block	20
H	4-231	H. Soc. But. Hd. Cap Scr.	2	AR	5000-30-240	Front Crank Ass'y Wldmt.	1
J	8-2	H. Soc. Hd. Should. Bolt	2	AS	5000-30-244	Rear Crank Ass'y Wldmt.	1
K	8-45	Hex Soc. Hd. Should. Bolt	4	AT	5000-30-246	Trend Link Weldment	1
L	8-50	Hex Soc. Hd. Should. Bolt	2	AU	5000-30-258	Rail Weldment, Right	1
M	11-3	Flat Washer	9	AV	5000-30-259	Rail Weldment, Left	1
N	11-4	Flat Washer	4	AW	5000-30-260	Filter Shield Weldment	1
P	11-54	Flat Washer	2	AX	(page 60)	Lift Actuator Assembly	1
R	16-3	Fiberlock Nut	2	AY	(page 61)	Trend Actuator Ass'y	1
S	16-11	Nylock Nut	20	BA	5000-30-341	Trend Up Trip Bracket	1
T	16-12	Nylock Nut	4	BB	88-0308-86-00	Rubber Stem Bumper	4
U	26-168	Coil Spring Pin	1	BC	3-221	Hex Hd. Cap Screw	2
V	28-163	Ext. Tooth Ret. Ring	8	BD	5000-30-349	Lift Tube Cross Tube	1
W	81-8	Flange Bearing	2	BE	5000-30-255	Thrust Collar	1
X	81-269	DU Bearing	4	BF	5010-30-69	Lift Hard Stop	1
Y	81-270	DU Bearing	4	BH	37-216	Round Hole Plug	4
Z	81-271	DU Bearing	8	BJ	38-283	Worm Drive Hose Clamp	1
AA	3000-300-58	Limit Switch	2	BK	4-307	But. Hd. Cap Screw	2
AB	5000-30-374	Crank Bushing	4	BL	11-350	Flat Washer	2
AC	5000-1-24	Pivot Pin	4	BM	14-7	Nylon Washer	7
AD	5010-30-10	Litter Weldment	1	BN	11-339	Shim Washer	12
AE	5000-30-139	Trend Block Strap	2	BP	3000-300-114	4" Cable Tie	4
AF	5000-30-144	Drag Link Weldment	1	BR	8815-029-200	7.4" Cable Tie	2
AG	5000-30-166	Trend Follower Link	2	BS	27-8	Cotter Pin	4

5000-30-225 Bed Lift Pot Assembly

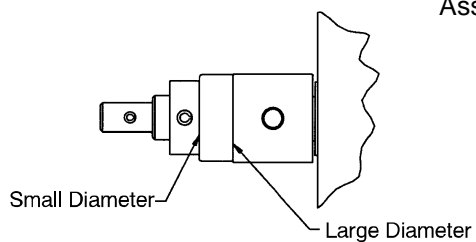


Resistance is measured between
Pin 2 Green & Pin 3 Red. Adjust
potentiometer to 5.8K ohms
+/-500 ohms.

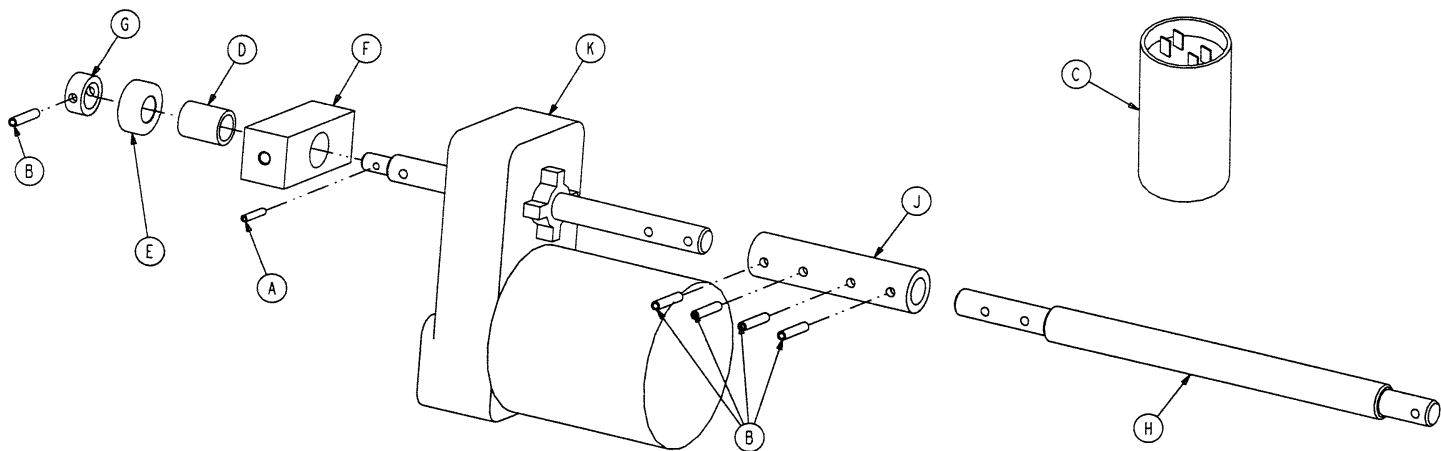
Item	Part No.	Part Name	Qty.
A	4-38	Soc. Hd. Cap Screw	2
B	14-8	Nylon Washer	2
C	21-149	Set Screw	1
D	38-389	Constant Force Spring	1
E	81-275	Flange Bearing	1
F	5000-30-226	Pot Mount	1
G	5000-30-227	Pot Mount Plate	1
H	5000-30-228	Drum	1
J	5000-280-6	Bed Up/Down Pot Cable	1

Lift Actuator Assembly

Assembly part number 5010-230-71 (Domestic)
 Assembly part number 5012-30-71 (International)



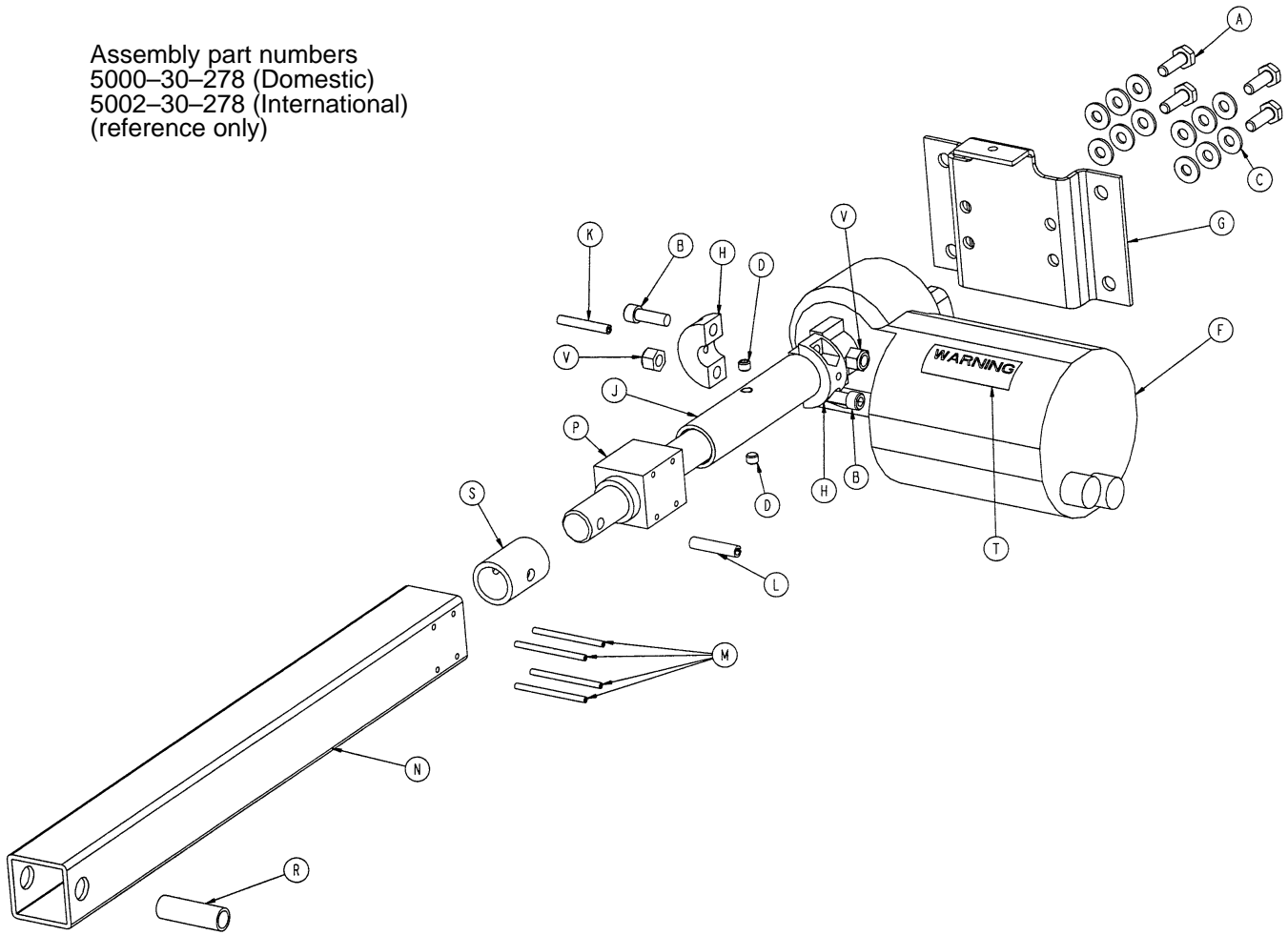
Thrust Bearing Installation Detail



Item	Part No.	Part Name	Qty.
A	26-11	Spring Pin	1
B	26-267	Spring Pin	5
C	59-140	Capacitor	1
	59-155	230V Capacitor	1
D	81-9	Bronze Bearing	1
E	81-276	Thrust Ball Bearing	1
F	5000-30-194	Motor Pivot Block	1
G	5000-30-255	Thrust Collar	1
H	5000-30-379	Lift Screw	1
J	5000-30-380	Lift Coupler	1
K	5000-30-381	Lift Motor Assembly	1
	5012-230-70	230V Lift Motor Assembly	1

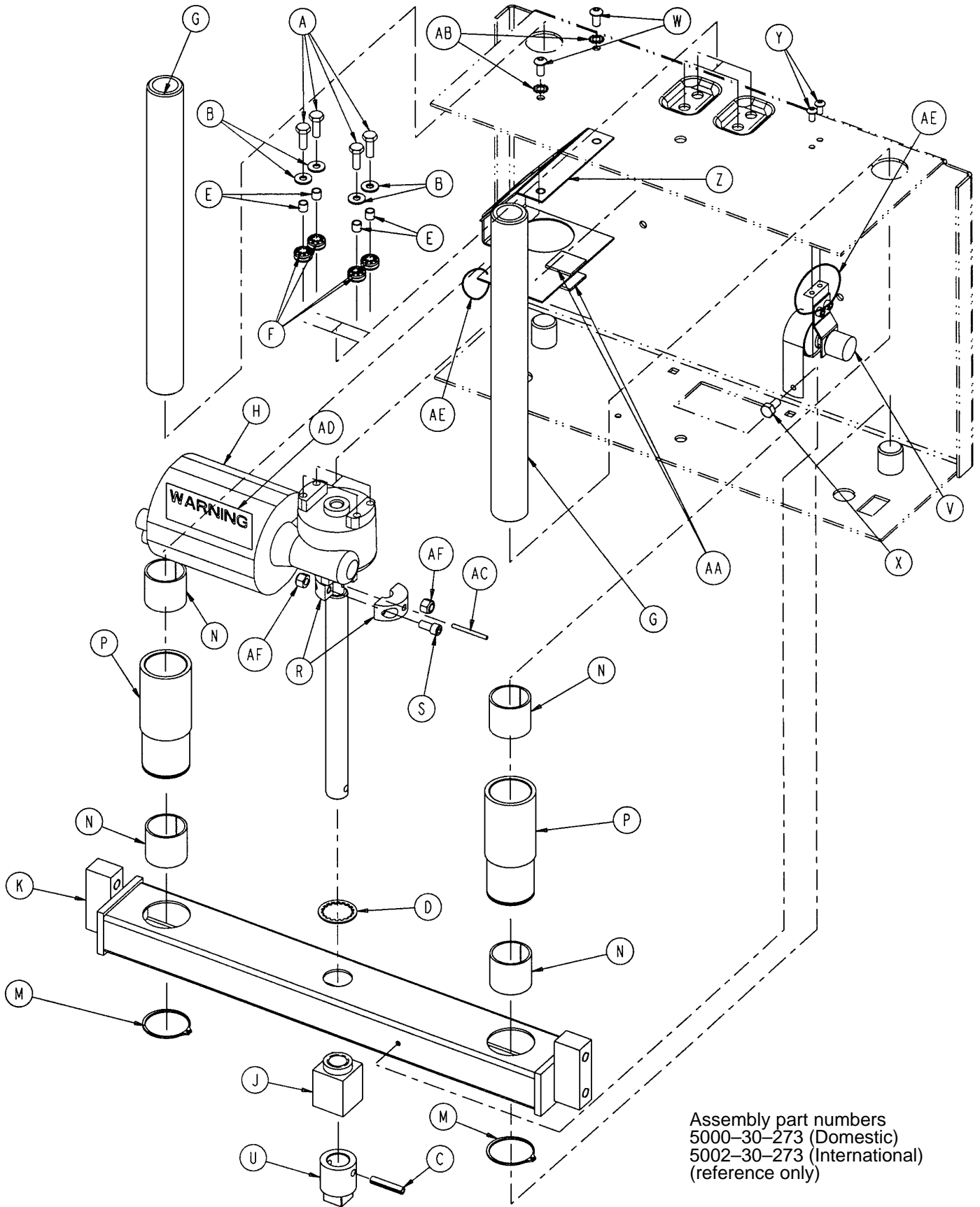
Trend Actuator Assembly

Assembly part numbers
 5000-30-278 (Domestic)
 5002-30-278 (International)
 (reference only)



Item	Part No.	Part Name	Qty.
A	3-214	Hex Hd. Cap Screw	4
B	4-90	Soc. Hd. Cap Screw	2
C	11-63	Flat Washer	12
D	21-16	Set Screw	2
F	5000-230-68	Right Angle Motor Ass'y	1
	5002-30-68	230V Right Angle Motor Ass'y	1
G	5000-30-170	Trend Motor Mount Bracket	1
H	5000-30-286	Split Stop Collar	2
J	5000-30-312	Trend Hard Stop	1
K	26-52	Spring Pin	1
L	26-280	Spirol Pin	1
M	26-266	Spring Pin	4
N	5000-30-172	Trend Drive Tube	1
P	5000-30-208	Acme Nut	1
R	5000-30-301	Trend Spacer Tube	1
S	5000-30-372	Trend Hard Stop	1
T	3000-300-604	Warning Label	1
V	16-102	Nylock Jam Nut	2

Foot Lift Assembly

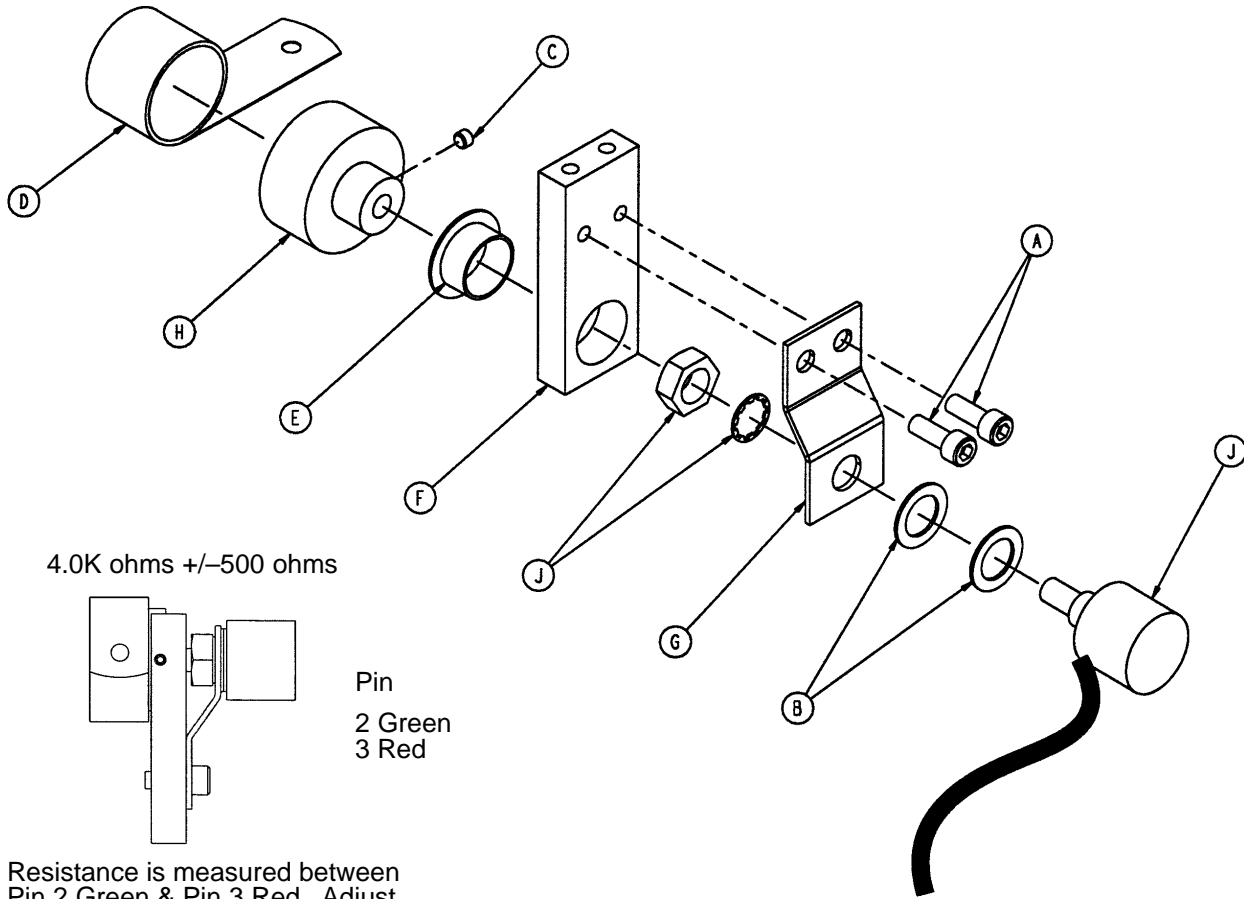


Assembly part numbers
5000-30-273 (Domestic)
5002-30-273 (International)
(reference only)

Foot Lift Assembly

Item	Part No.	Part Name	Qty.
A	3-214	Hex Hd. Cap Screw	4
B	11-63	Washer	4
C	26-267	Spring Pin	1
D	28-160	Circular Retaining Ring	1
E	715-1-333	Release Valve Stop Sleeve	4
F	3000-300-442	Motor Mount Grommet	4
G	5000-30-36	Foot Lift Shaft	2
H	5000-230-68	Right Angle Motor Ass'y	1
	5002-30-68	230V Right Angle Motor Ass'y	1
J	5000-30-401	Acme Nut	1
K	5000-30-211	Foot Tube Weldment	1
M	8800-200-700	Retaining Ring	2
N	8800-210-400	Split Tube Bushing	4
P	8812-400-100	Bushing Housing	2
R	5000-30-286	Split Stop Collar	2
S	4-90	Soc. Hd. Cap Screw	2
U	5000-30-327	Foot Lift Manual Nut	1
V	(page 64)	Foot Pot Assembly	1
W	7-58	Truss Hd. Torx	2
X	3-224	Hex Washer Hd. Screw	1
Y	4-307	Hex Soc. But. Hd. Cap Screw	2
Z	5000-230-284	Foot Motor Shroud	1
AA	8800-380-000	Sponge	.167'
AB	13-10	External Tooth Lock Washer	2
AC	26-52	Spring Pin	1
AD	3000-300-604	Warning Label	1
AE	8815-029-200	Cable Tie	2
AF	16-102	Nylock Jam Nut	2

5000-30-317 Foot Pot Assembly

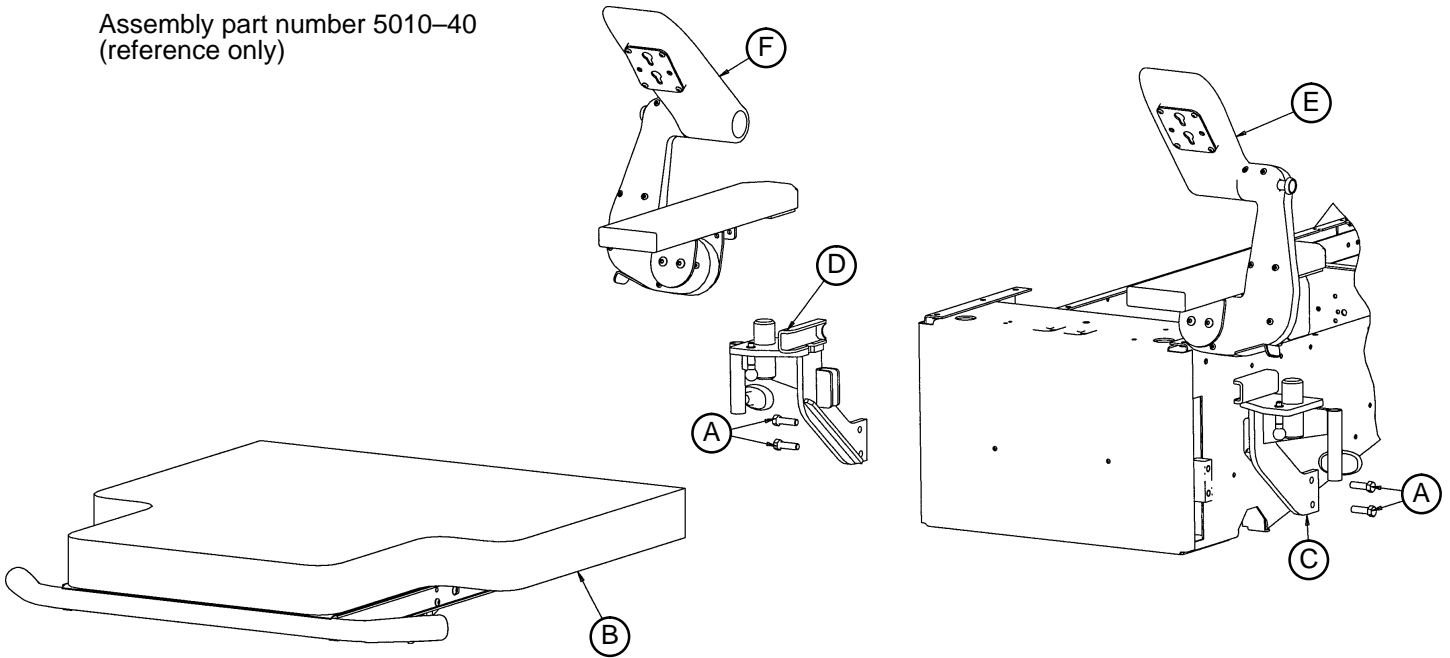


Resistance is measured between
Pin 2 Green & Pin 3 Red. Adjust
potentiometer to 4.0K ohms
+/-500 ohms.

Item	Part No.	Part Name	Qty.
A	4-38	Soc. Hd. Cap Screw	2
B	14-8	Nylon Washer	2
C	21-149	Set Screw	1
D	38-389	Constant Force Spring	1
E	81-275	Flange Bearing	1
F	5000-30-226	Pot Mount	1
G	5000-30-227	Pot Mount Plate	1
H	5000-30-228	Drum	1
J	5000-80-5	Foot Pot Cable	1

Glide-Away Foot Assembly

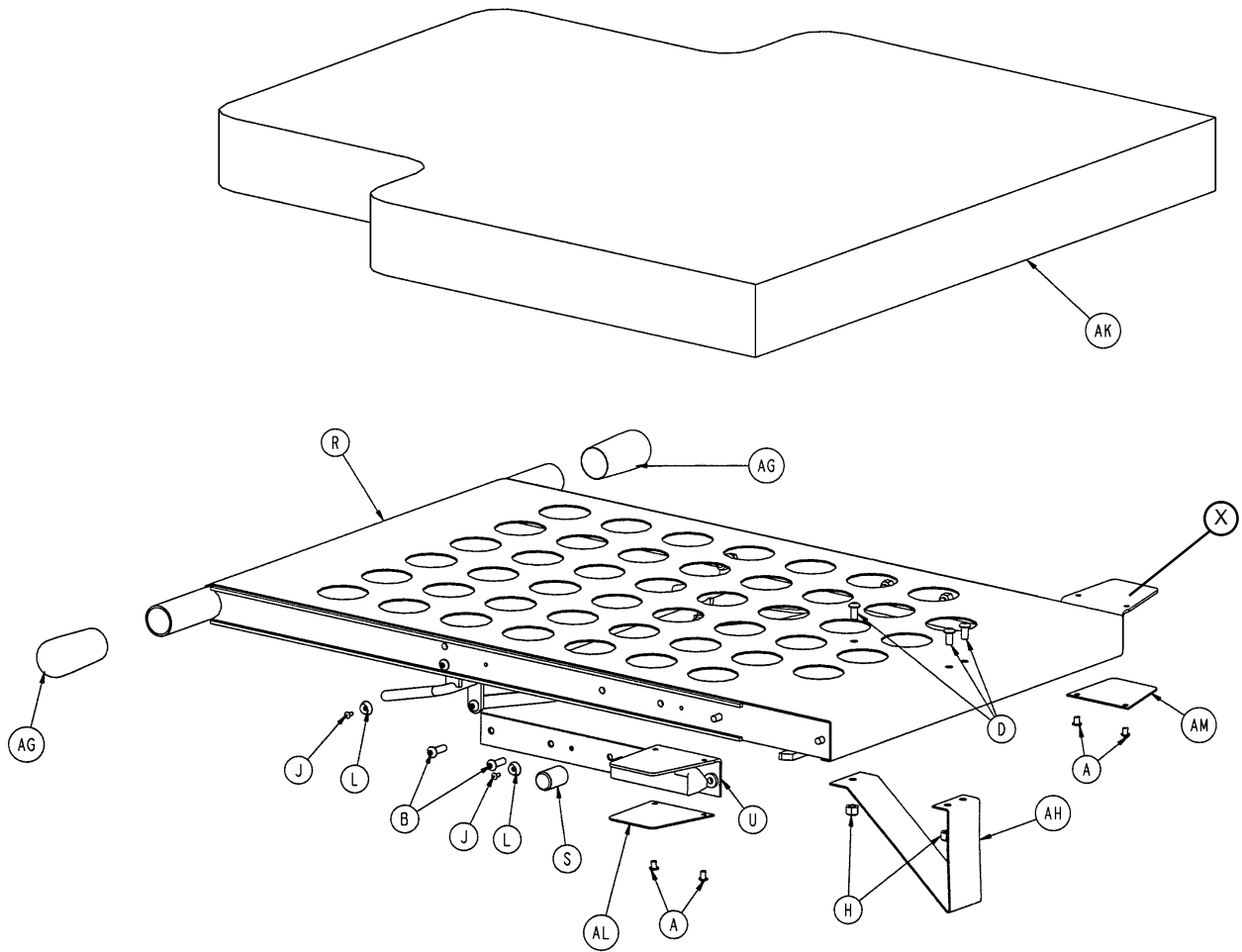
Assembly part number 5010-40
(reference only)



Item	Part No.	Part Name	Qty.
A	3-229	Hex Hd. Cap Screw	4
B	(page 66 & 67)	Foot Mattress Assembly	1
C	(page 68)	Left Upright Assembly	1
D	(page 69)	Right Upright Assembly	1
E	(page 70)	Left Glide-Away Assembly	1
F	(page 71)	Right Glide-Away Assembly	1

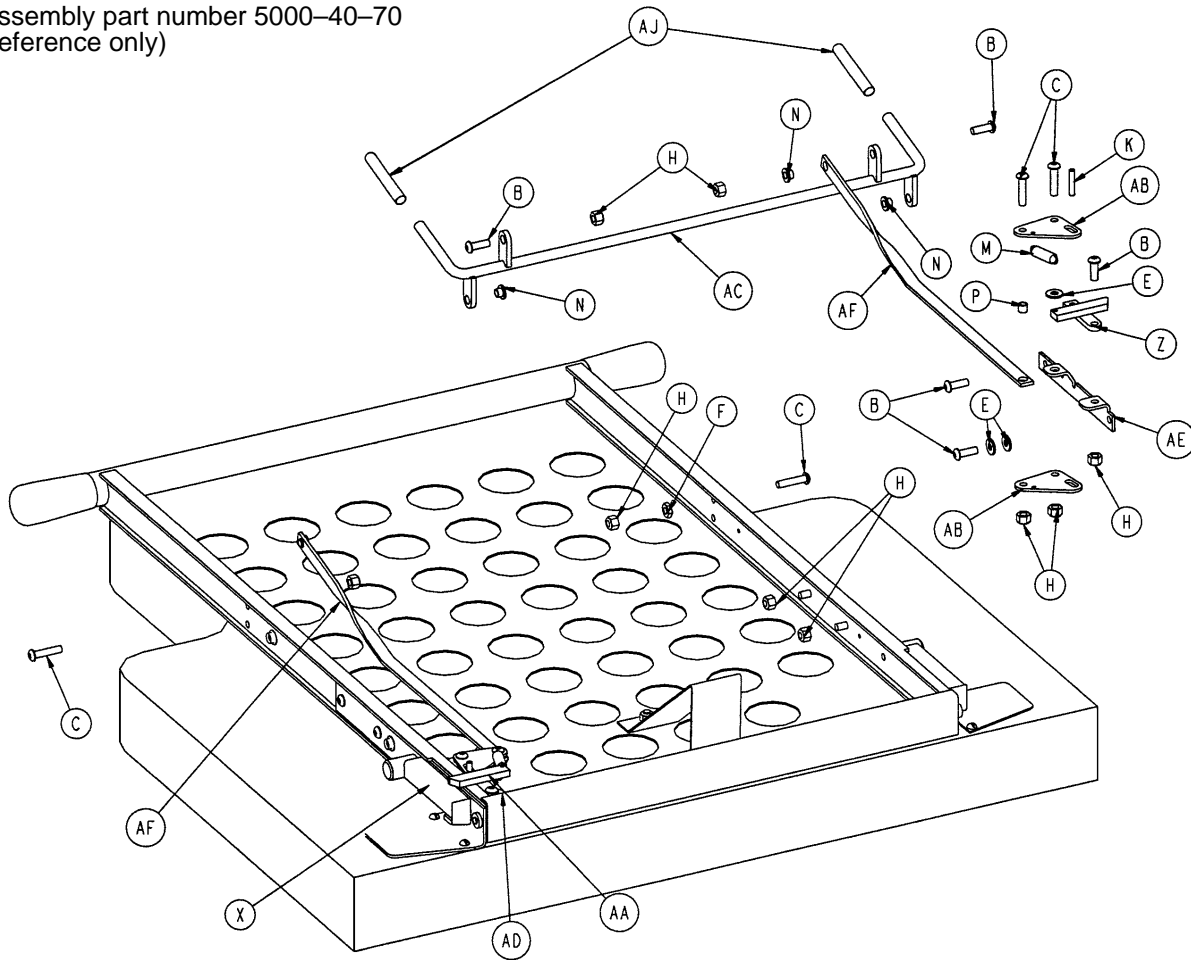
Foot Mattress Assembly

Assembly part number 5000-40-70
(reference only)



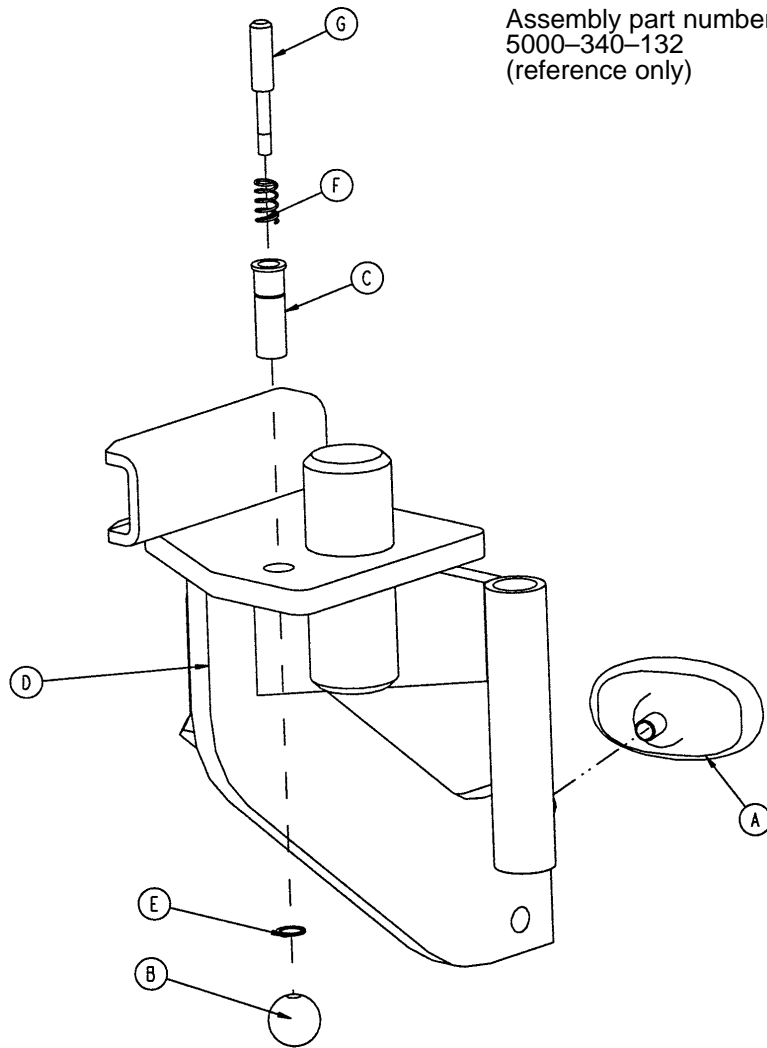
Foot Mattress Assembly

Assembly part number 5000-40-70
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	25-151	Semi-Tubular Rivet	4	U	5000-40-95	Pilot Weldment, Left	1
B	4-161	But. Hd. Cap Screw	12	X	5000-40-96	Pilot Weldment, Right	1
C	4-176	But. Hd. Cap Screw	6	Z	5000-40-135	Latch Weldment, Left	1
D	4-232	But. Hd. Cap Screw	3	AA	5000-40-136	Latch Weldment, Right	1
E	11-63	Flat Washer	6	AB	5000-40-139	Pull Plate	4
F	15-11	Jam Nut	2	AC	5000-40-140	Trip Handle Weldment	1
H	16-28	Nylock Nut	17	AD	5000-40-143	Pivot, Right	1
J	25-37	Pop Rivet	4	AE	5000-40-144	Pivot, Left	1
K	26-11	Spring Pin	2	AF	5000-40-150	Handle Pull	2
L	29-3	Brass Eyelet	4	AG	5000-240-167	Foam Hand Grip	2
M	38-330	Extension Spring	2	AH	5000-40-168	Kickstand	1
N	52-718	Nylon Insulator	4	AJ	5000-40-200	Vinyl Cap	2
P	715-1-133	Release Rod Stop Sleeve	2	AK	5000-45-20	Foot Mattress	1
R	5000-40-71	Foot Mattress Weldment	1	AL	5000-40-227	Plastic Plate, Left	1
S	5000-40-88	Round Stop	2	AM	5000-40-228	Plastic Plate, Right	1

Left Upright Assembly

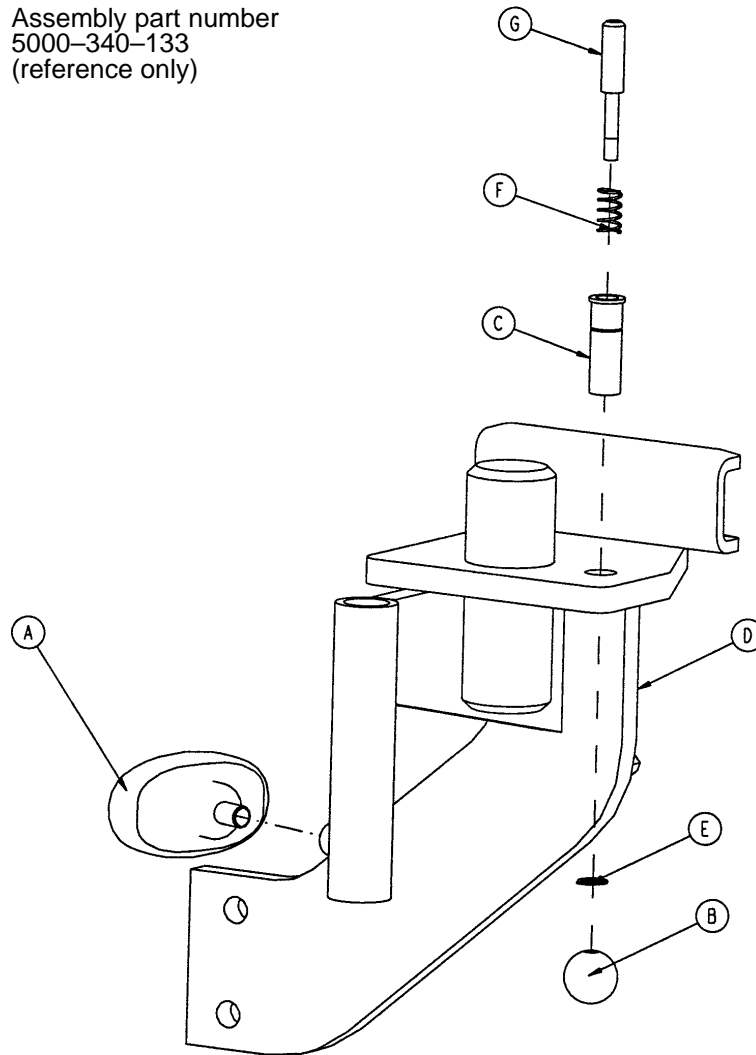


Assembly part number
5000-340-132
(reference only)

Item	Part No.	Part Name	Qty.
A	24-61	T-Knob	1
B	24-62	Plastic Ball	1
C	5000-40-134	Latch Pin Sleeve	1
D	5000-340-10	Left Upright Weldment	1
E	8800-201-100	Retaining Ring	1
F	8810-290-600	Compression Spring	1
G	8813-070-100	Foot Latch Pin	1

Right Upright Assembly

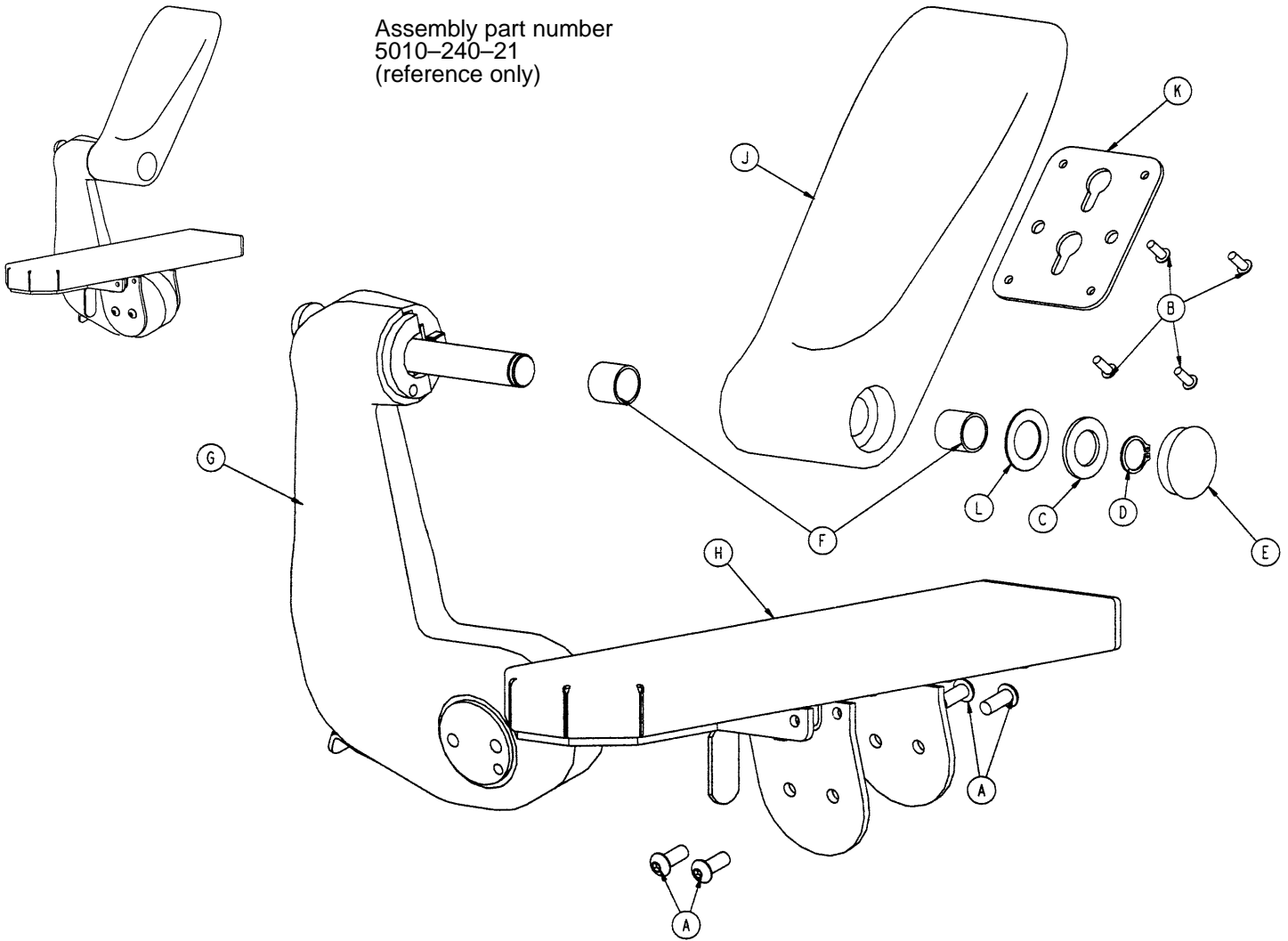
Assembly part number
5000-340-133
(reference only)



Item	Part No.	Part Name	Qty.
A	24-61	T-Knob	1
B	24-62	Plastic Ball	1
C	5000-40-134	Latch Pin Sleeve	1
D	5000-340-11	Right Upright Weldment	1
E	88-0020-11-00	Retaining Ring	1
F	8810-290-600	Compression Spring	1
G	8813-070-100	Foot Latch Pin	1

Left Glide-Away Assembly

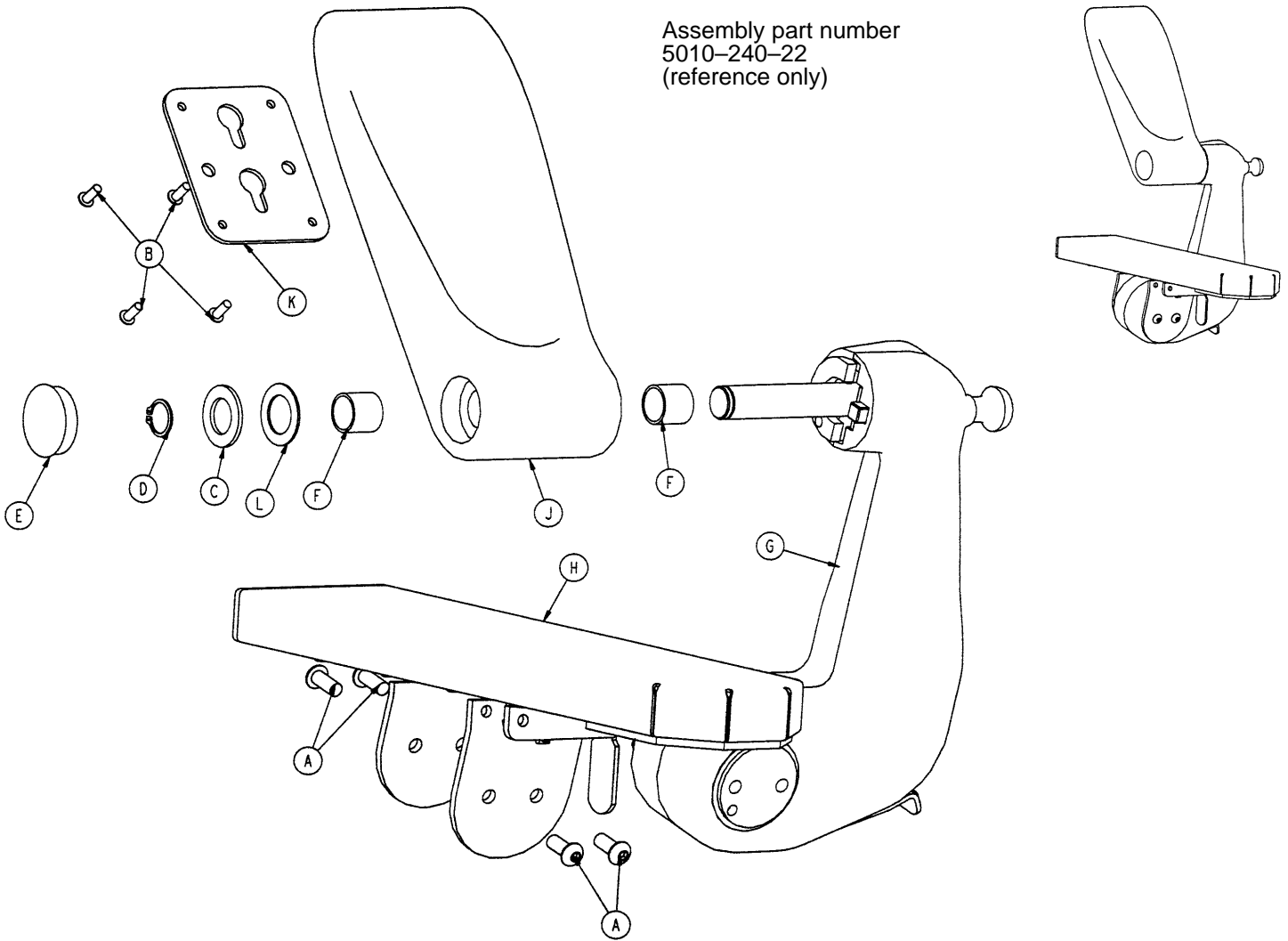
Assembly part number
5010-240-21
(reference only)



Item	Part No.	Part Name	Qty.
A	4-178	But. Hd. Cap Screw	4
B	4-320	But. Hd. Cap Screw	4
C	11-411	Washer	1
D	28-166	External Retaining Ring	1
E	37-220	Hole Plug	1
F	81-289	Glide Bearing	2
G	(page 72)	Left Cast Link Assembly	1
H	(page 74)	Left Foot Pan Assembly	1
J	5010-240-25	Left Foot Rest	1
K	5010-40-39	Keyhole Plate	1
L	11-343	Shim Washer	A/R

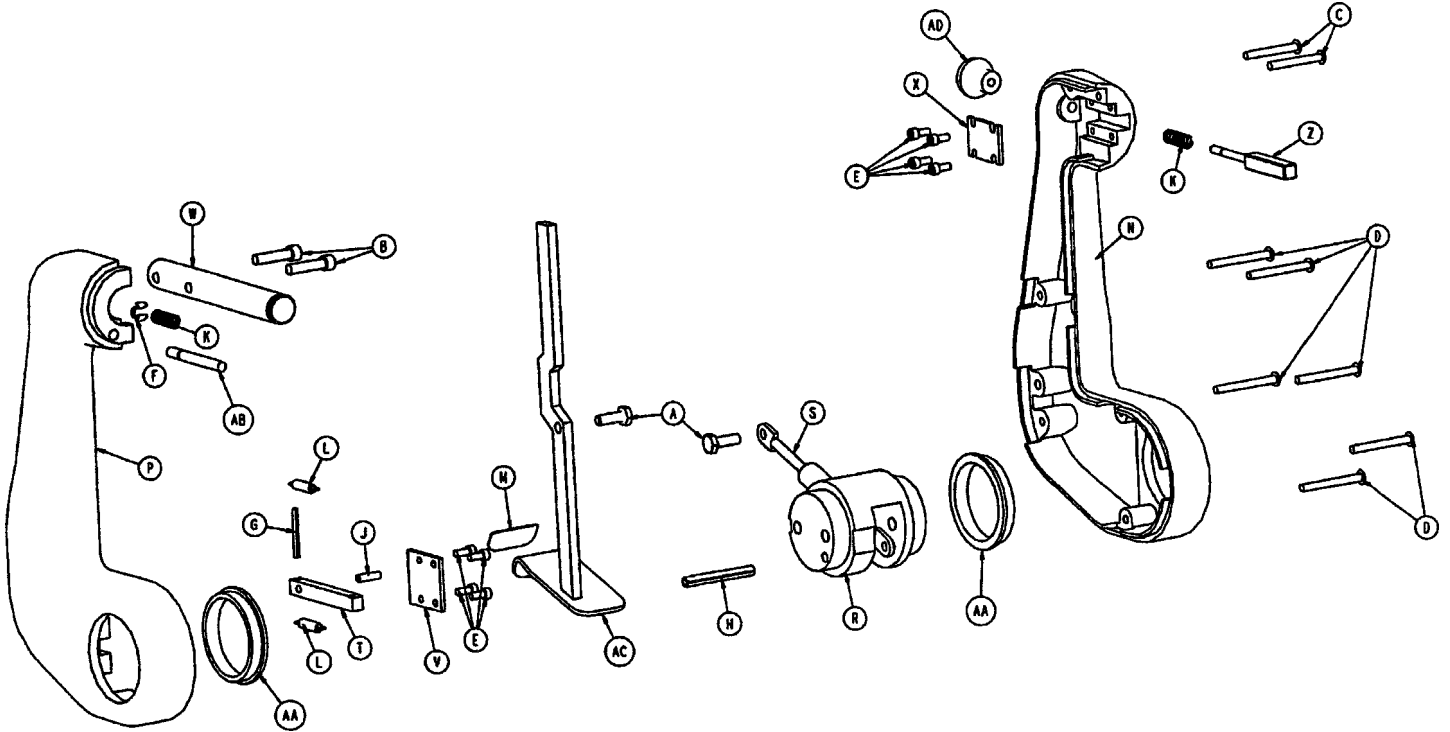
Right Glide-Away Assembly

Assembly part number
5010-240-22
(reference only)



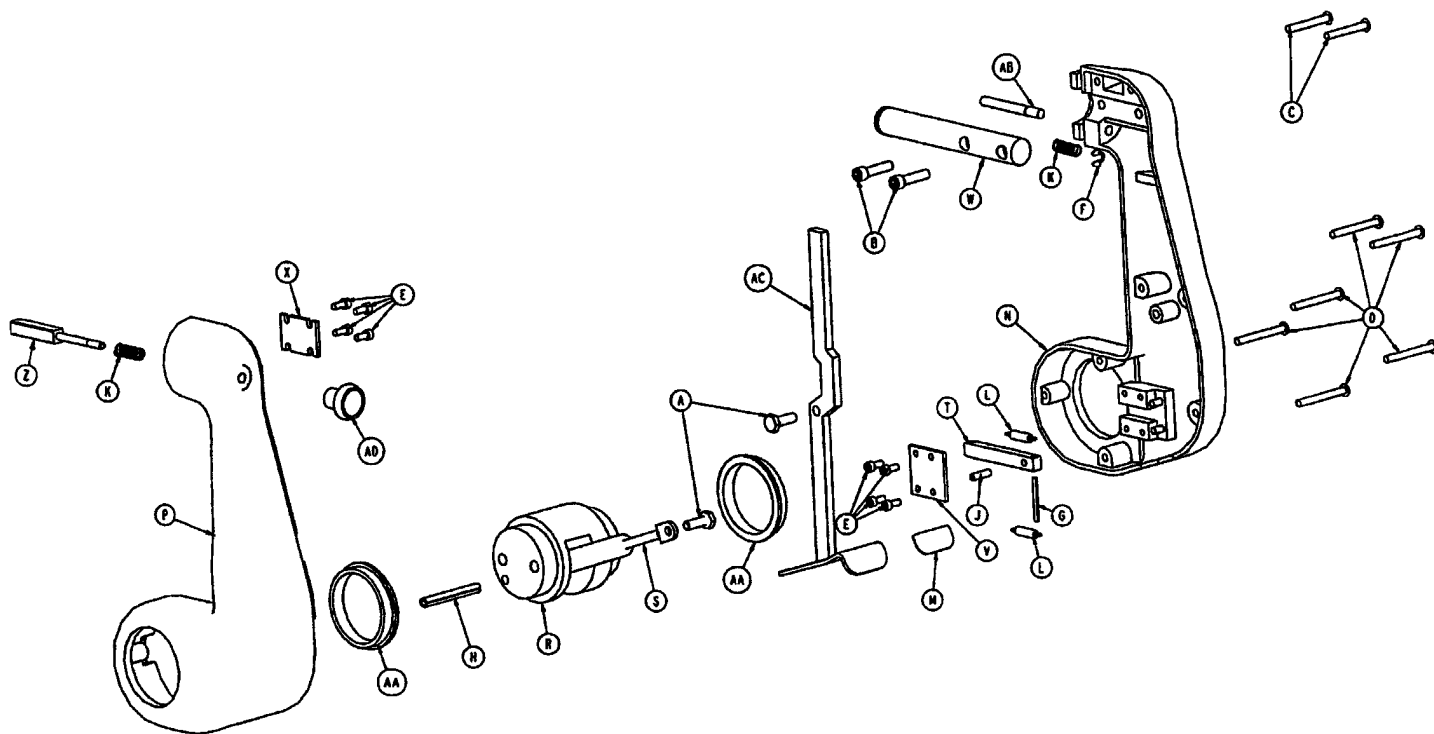
Item	Part No.	Part Name	Qty.
A	4-178	But. Hd. Cap Screw	4
B	4-320	But. Hd. Cap Screw	4
C	11-411	Washer	1
D	28-166	External Retaining Ring	1
E	37-220	Hole Plug	1
F	81-289	Glide Bearing	2
G	(page 73)	Right Cast Link Assembly	1
H	(page 75)	Right Foot Pan Assembly	1
J	5010-40-26	Right Foot Rest	1
K	5010-40-39	Keyhole Plate	1
L	11-343	Shim Washer	A/R

5010-40-7 Left Cast Link Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-214	Hex Hd. Cap Screw	2	P	5010-40-4	Lt. Hd. End Link Half	1
B	4-28	Soc. Hd. Cap Screw	2	R	5010-40-9	Center Casting	1
C	4-314	But. Hd. Cap Screw	2	S	5010-40-10	Glide-Away Gas Spring	1
D	4-315	But. Hd. Cap Screw	6	T	5010-40-11	Lower Latch Pin	1
E	4-316	Soc. Hd. Cap Screw	8	V	5010-40-12	Small Retainer	1
F	28-183	Retaining Ring	1	W	5010-40-13	Flipper Pivot	1
G	26-8	Roll Pin	1	X	5010-40-14	Upper Retainer	1
H	26-45	Roll Pin	1	Z	5010-40-15	Flipper Pin	1
J	26-172	Roll Pin	1	AA	5010-40-16	Glide-Away Bearing	2
K	38-110	Compression Spring	2	AB	5010-40-17	Lock Pin	1
L	38-411	Extension Spring	2	AC	5010-40-18	Pull Handle Weldment	1
M	5000-90-19	"Pull" Label	1	AD	8800-410-600	Pull Knob	1
N	5010-40-3	Lt. Ft. End Link Half	1				

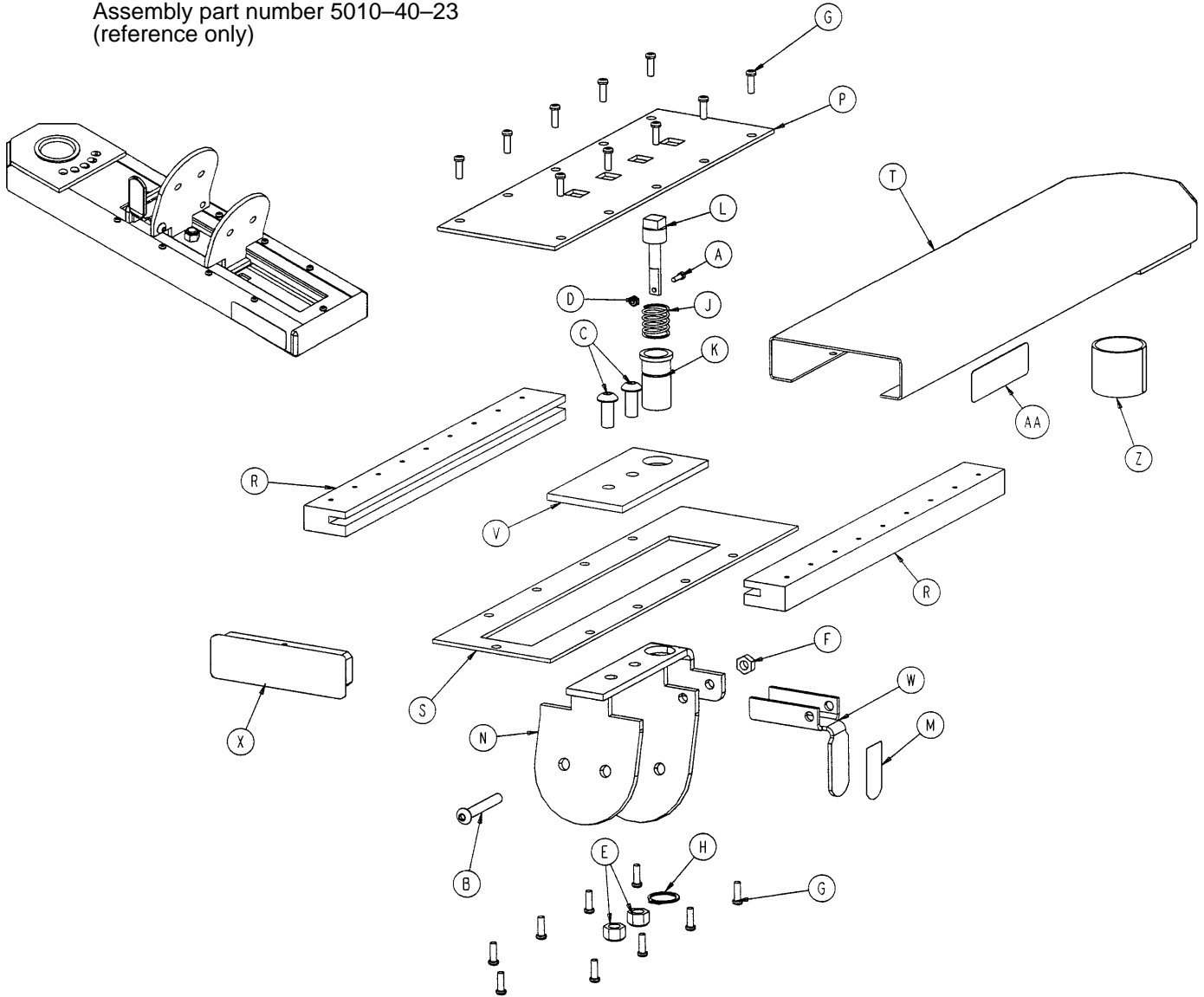
5010-40-8 Right Cast Link Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-214	Hex Hd. Cap Screw	2	P	5010-40-6	Rt. Hd. End Link Half	1
B	4-28	Soc. Hd. Cap Screw	2	R	5010-40-9	Center Casting	1
C	4-314	But. Hd. Cap Screw	2	S	5010-40-10	Glide-Away Gas Spring	1
D	4-315	But. Hd. Cap Screw	6	T	5010-40-11	Lower Latch Pin	1
E	4-316	Soc. Hd. Cap Screw	8	V	5010-40-12	Small Retainer	1
F	28-183	Retaining Ring	1	W	5010-40-13	Flipper Pivot	1
G	26-8	Roll Pin	1	X	5010-40-14	Upper Retainer	1
H	26-45	Roll Pin	1	Z	5010-40-15	Flipper Pin	1
J	26-172	Roll Pin	1	AA	5010-40-16	Glide-Away Bearing	2
K	38-110	Compression Spring	2	AB	5010-40-17	Lock Pin	1
L	38-411	Extension Spring	2	AC	5010-40-18	Pull Handle Weldment	1
M	5000-90-19	"Pull" Label	1	AD	8800-410-600	Pull Knob	1
N	5010-40-5	Rt. Ft. End Link Half	1				

Left Foot Pan Assembly

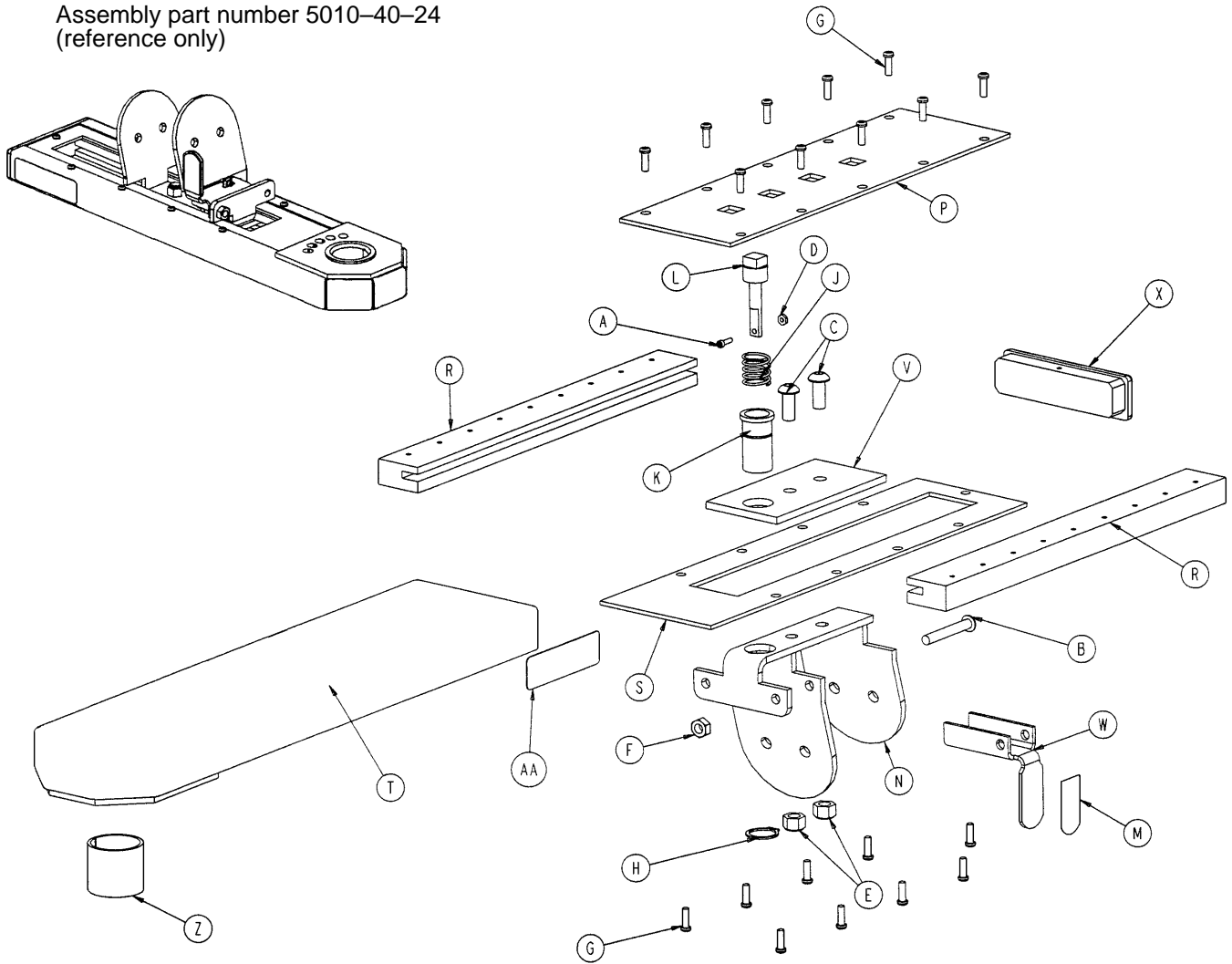
Assembly part number 5010-40-23
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	4-42	Soc. Hd. Cap Screw	1	M	5000-90-44	"Pull" Label	1
B	4-173	But. Hd. Cap Screw	1	N	5010-40-27	Slide Weldment	1
C	4-178	But. Hd. Cap Screw	2	P	5010-40-33	Locking Plate	1
D	16-7	Nylock Nut	1	R	5010-40-34	Slide Extrusion	2
E	16-11	Nylock Nut	2	S	5010-40-35	Pan Bottom	1
F	16-78	Centerlock Nut	1	T	5010-40-36	Pan Weldment	1
G	23-260	Pan Hd. Tapping Screw	19	V	5010-40-37	Slide Top	1
H	28-166	External Retaining Ring	1	W	5010-40-38	Pull Handle	1
J	38-387	Compression Spring	1	X	5010-40-41	Pan End Cap	1
K	5000-40-32	Square Latch Housing	1	Z	8800-210-400	DU Bearing	1
L	5000-40-37	Square Latch Pin	1	AA	5010-90-2	Glide-Away Label, Lt.	1

Right Foot Pan Assembly

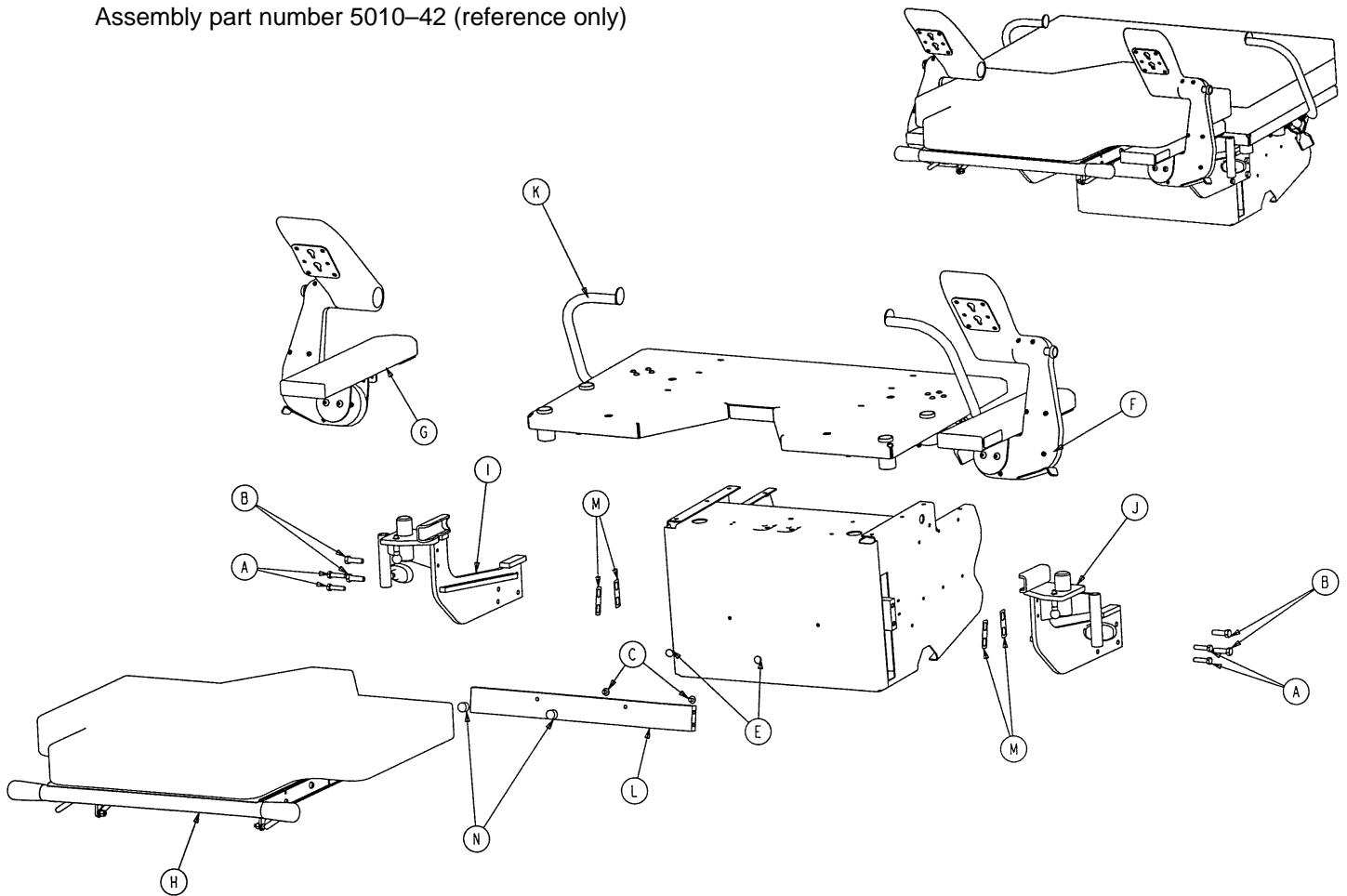
Assembly part number 5010-40-24
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	4-42	Soc. Hd. Cap Screw	1	M	5000-90-44	"Pull" Label	1
B	4-173	But. Hd. Cap Screw	1	N	5010-40-27	Slide Weldment	1
C	4-178	But. Hd. Cap Screw	2	P	5010-40-33	Locking Plate	1
D	16-7	Nylock Nut	1	R	5010-40-34	Slide Extrusion	2
E	16-11	Nylock Nut	2	S	5010-40-35	Pan Bottom	1
F	16-78	Centerlock Nut	1	T	5010-40-36	Pan Weldment	1
G	23-260	Pan Hd. Tapping Screw	19	V	5010-40-37	Slide Top	1
H	28-166	External Retaining Ring	1	W	5010-40-38	Pull Handle	1
J	38-387	Compression Spring	1	X	5010-40-41	Pan End Cap	1
K	5000-40-32	Square Latch Housing	1	Z	8800-210-400	DU Bearing	1
L	5000-40-37	Square Latch Pin	1	AA	5010-90-3	Glide-Away Label, Rt.	1

5010-500-42 Optional V-Cut Foot Section Assembly

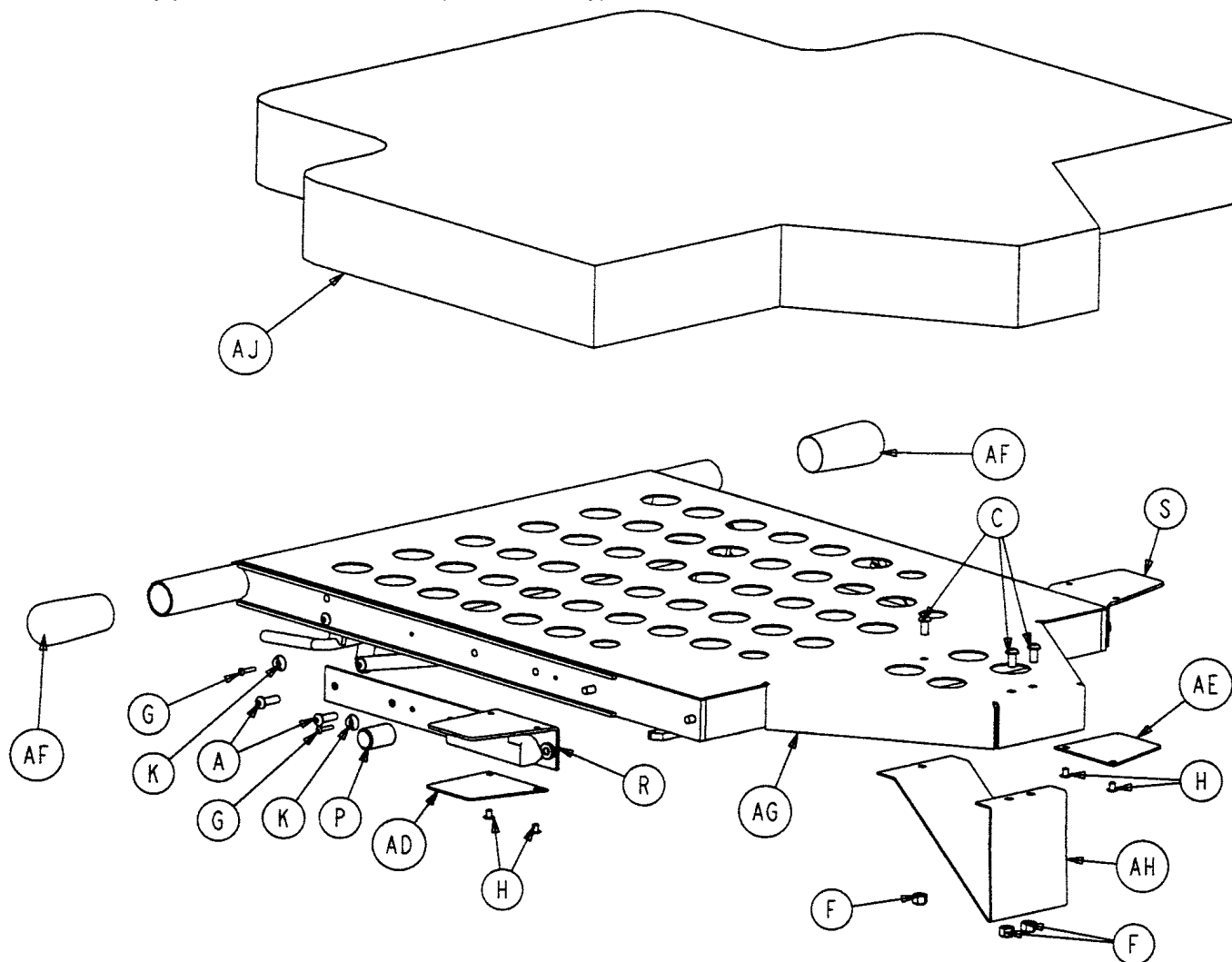
Assembly part number 5010-42 (reference only)



Item	Part No.	Part Name	Qty.
A	3-85	Hex Hd. Cap Screw	4
B	3-216	Hex Hd. Cap Screw	4
C	7-41	Phillips Truss Hd. Screw	2
E	721-31-65	Hole Plug	2
F	(page 70)	Glide-Away Assembly, Left	1
G	(page 71)	Glide-Away Assembly, Right	1
H	(page 75.2 & 75.3)	V-Cut Foot Mattress Ass'y	1
I	(page 75.4)	Upright Assembly, Right	1
J	(page 75.5)	Upright Assembly, Left	1
K	(page 75.6)	V-Cut Seat Assembly	1
L	5010-42-23	V-Cut Adjustment Rod	1
M	5010-42-24	Adjustment Rod Shim	A/R
N	8803-050-900	Basin Mount	2

Foot Mattress Assembly – V-Cut Option

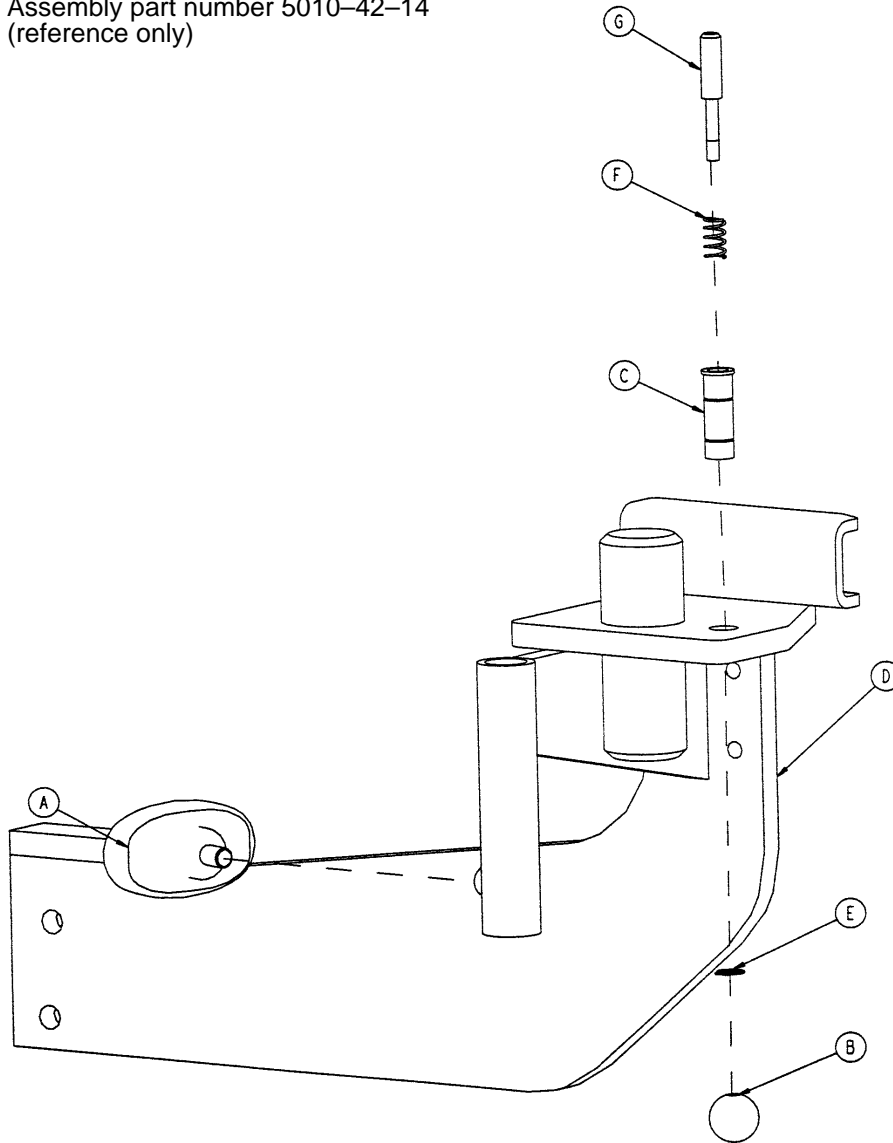
Assembly part number 5010-42-7 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	4-161	But. Hd. Cap Screw	12	S	5000-40-96	Pilot Weldment, Right	1
B	4-176	But. Hd. Cap Screw	6	T	5000-40-135	Latch Weldment, Left	1
C	4-232	But. Hd. Cap Screw	3	V	5000-40-136	Latch Weldment, Right	1
D	11-63	Flat Washer	6	W	5000-40-139	Pull Plate	4
E	15-11	Jam Nut	2	X	5000-40-140	Trip Handle Weldment	1
F	16-28	Nylock Nut	17	Z	5000-40-143	Pivot, Right	1
G	25-37	Pop Rivet	4	AA	5000-40-144	Pivot, Left	1
H	25-151	Semi-Tubular Rivet	4	AB	5000-40-150	Handle Pull	2
J	26-11	Spring Pin	2	AC	5000-40-200	Vinyl Cap	2
K	29-3	Brass Eyelet	4	AD	5000-40-227	Plastic Plate, Left	1
L	38-330	Extension Spring	2	AE	5000-40-228	Plastic Plate, Right	1
M	52-718	Nylon Insulator	4	AF	5000-240-167	Foam Hand Grip	2
N	715-1-133	Release Rod Stop Sleeve	2	AG	5010-42-5	Ft. Mattress Weldment	1
P	5000-40-88	Round Stop	2	AH	5000-40-168	Kickstand	1
R	5000-40-95	Pilot Weldment, Left	1	AJ	5010-45-18	Foot Mattress	1

Right Upright Assembly – V-Cut Option

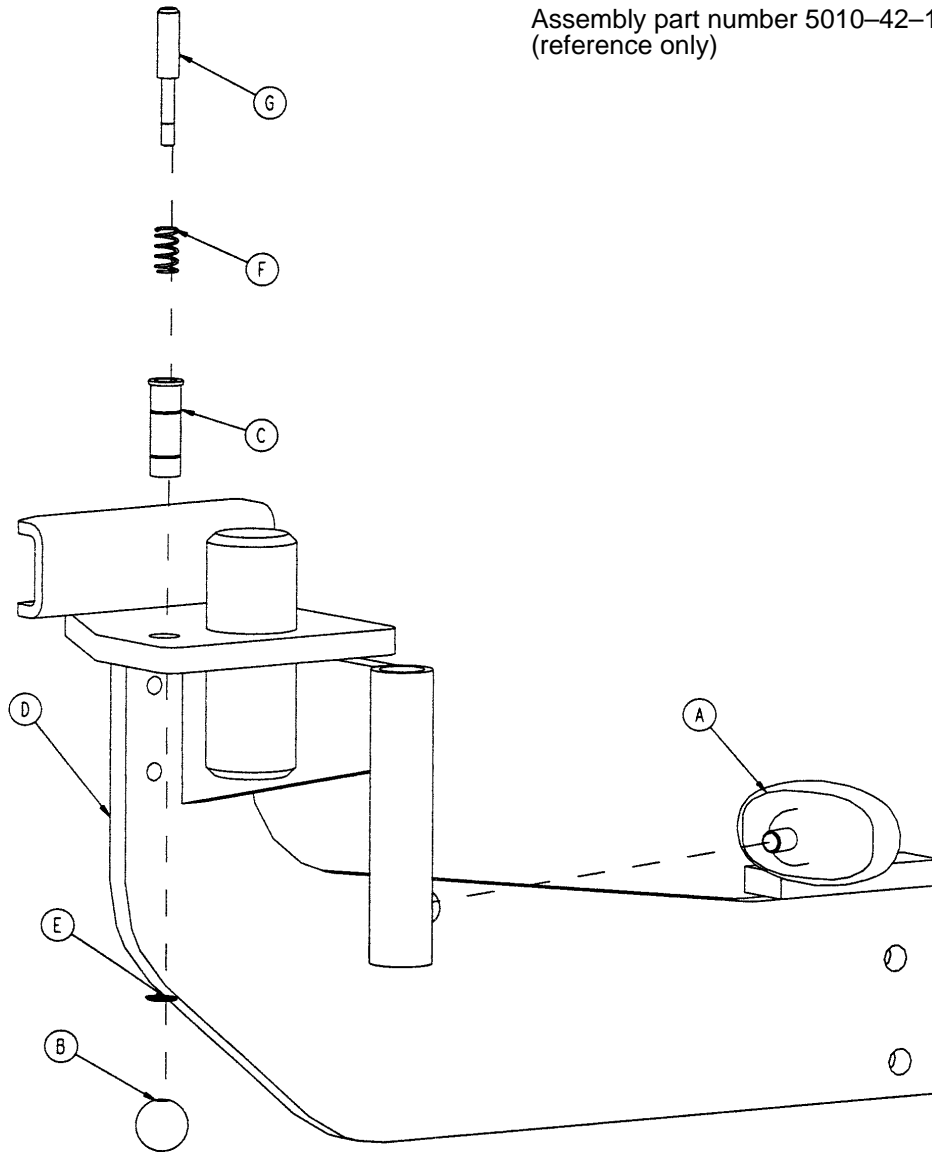
Assembly part number 5010-42-14
(reference only)



Item	Part No.	Part Name	Qty.
A	24-61	T-Knob	1
B	24-62	Plastic Ball	1
C	5000-40-134	Latch Pin Sleeve	1
D	5010-42-12	Upright Weldment, Right	1
E	8800-201-100	Retaining Ring	1
F	8810-290-600	Compression Spring	1
G	8813-070-100	Foot Latch Pin	1

Left Upright Assembly – V-Cut Option

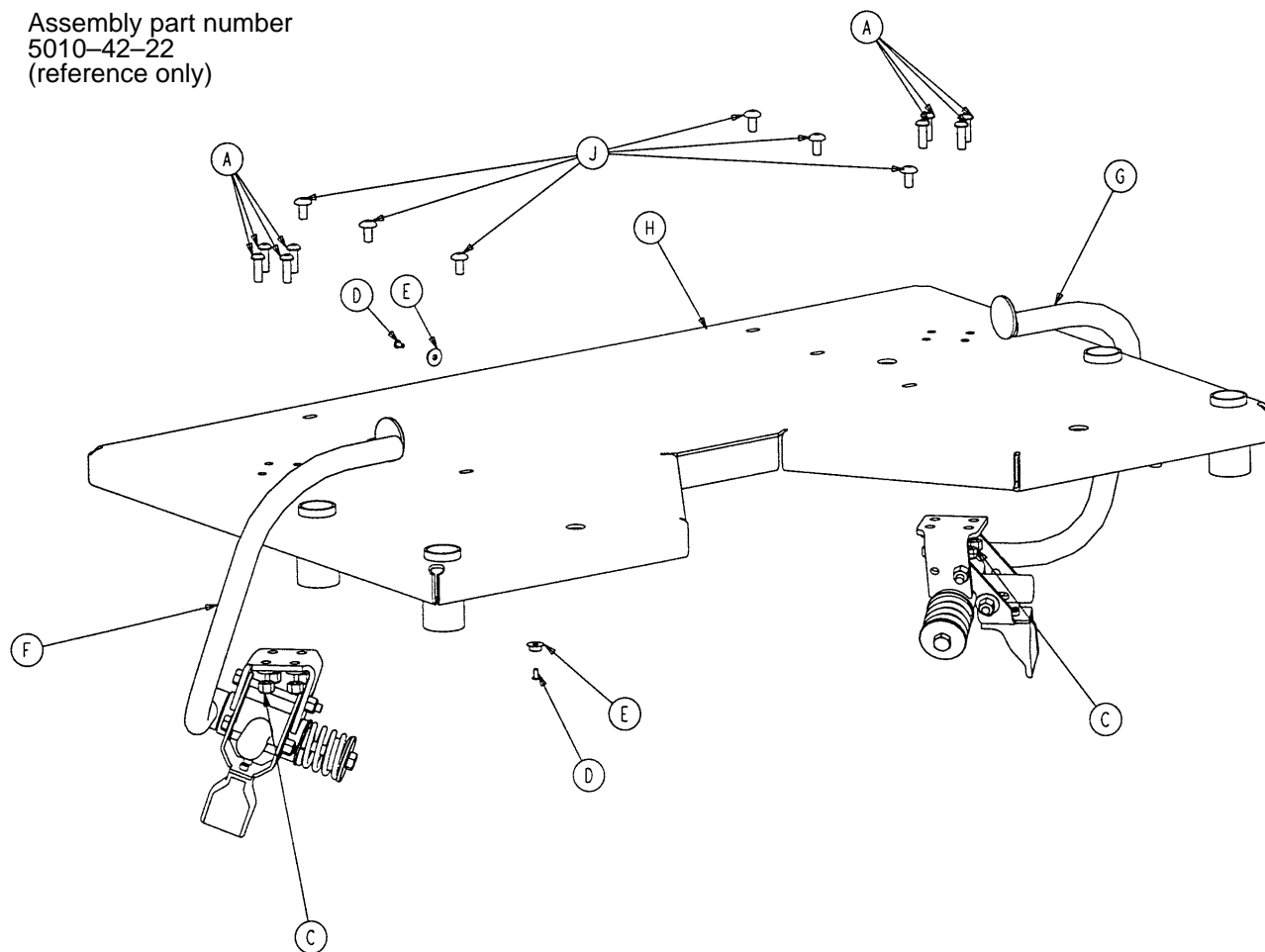
Assembly part number 5010-42-15
(reference only)



Item	Part No.	Part Name	Qty.
A	24-61	T-Knob	1
B	24-62	Plastic Ball	1
C	5000-40-134	Latch Pin Sleeve	1
D	5010-42-13	Upright Weldment, Left	1
E	8800-201-100	Retaining Ring	1
F	8810-290-600	Compression Spring	1
G	8813-070-100	Foot Latch Pin	1

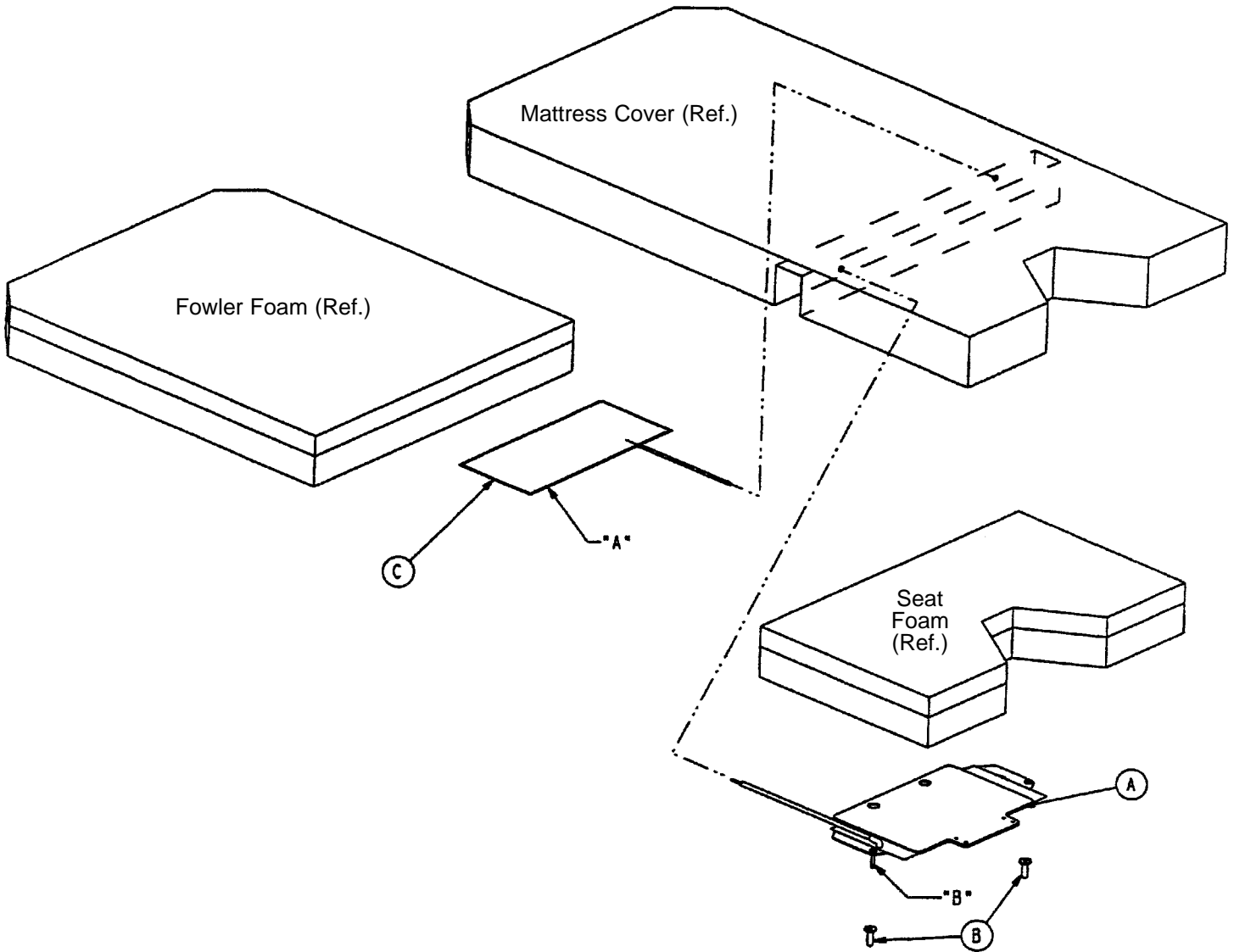
Seat Assembly – V-Cut Option

Assembly part number
5010-42-22
(reference only)



Item	Part No.	Part Name	Qty.
A	4-161	But. Hd. Cap Screw	8
C	16-28	Nylock Nut	8
D	25-38	Rivet	5
E	29-3	Brass Eyelet	5
F	(page 88)	Hand Grip Assembly, Right	1
G	(page 89)	Hand Grip Assembly, Left	1
H	5010-42-9	V-Cut Seat Weldment	1
J	7-58	Torx Hd. Screw	6

5010-48-2 Power Lumbar Mattress – V-Cut Option



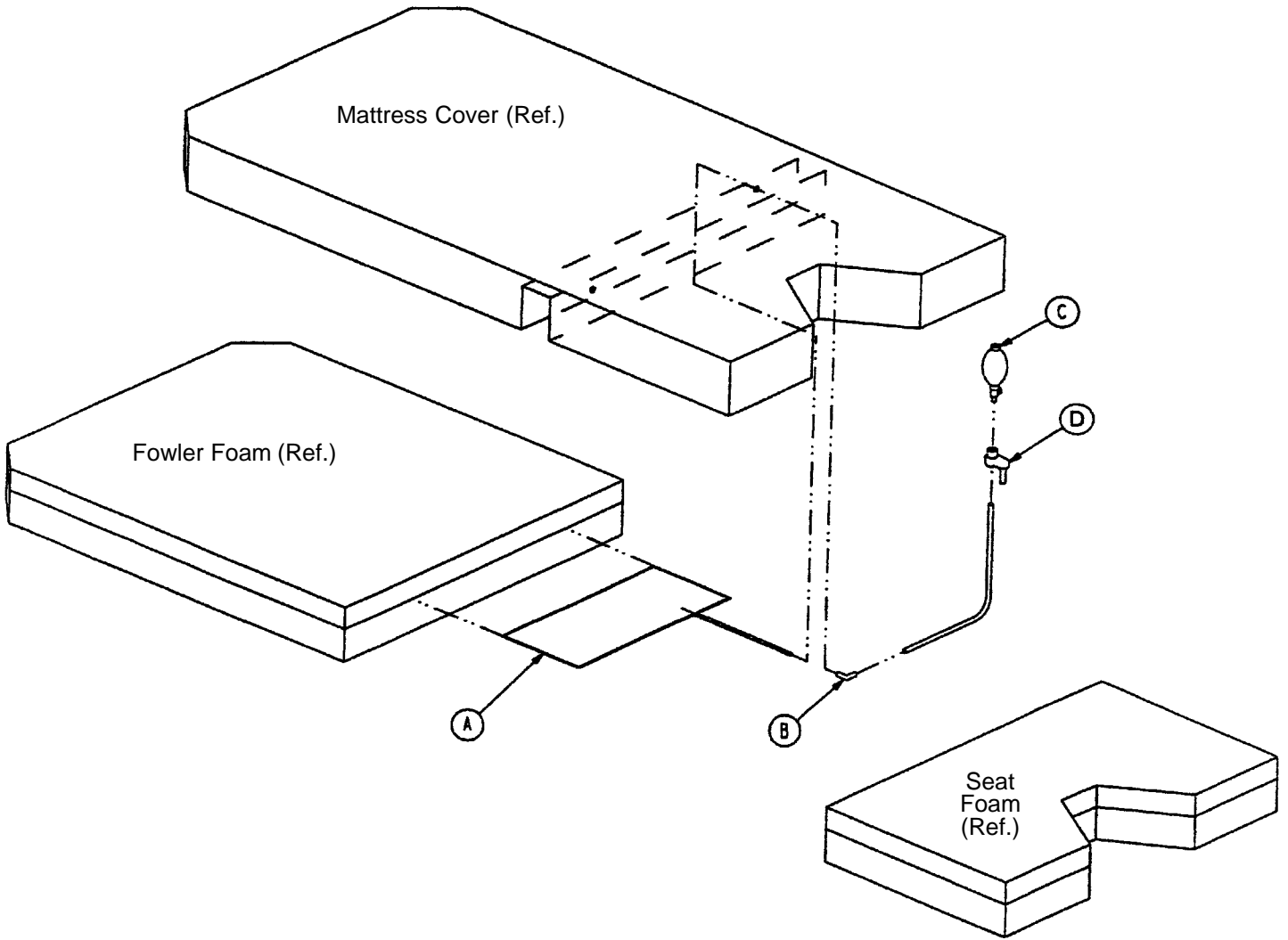
Item	Part No.	Part Name	Qty.
A	(page 102)	Perineal Pillow Assembly	1
B	5010-30-59	Plastic Cap	2
C	8803-002-400	Lumbar Bag	1

NOTE

Insert the perineal pillow into the bottom of the mattress. Use the guide pins (B) on the bottom plate to locate the assembly in the holes in the bottom of the mattress cover.

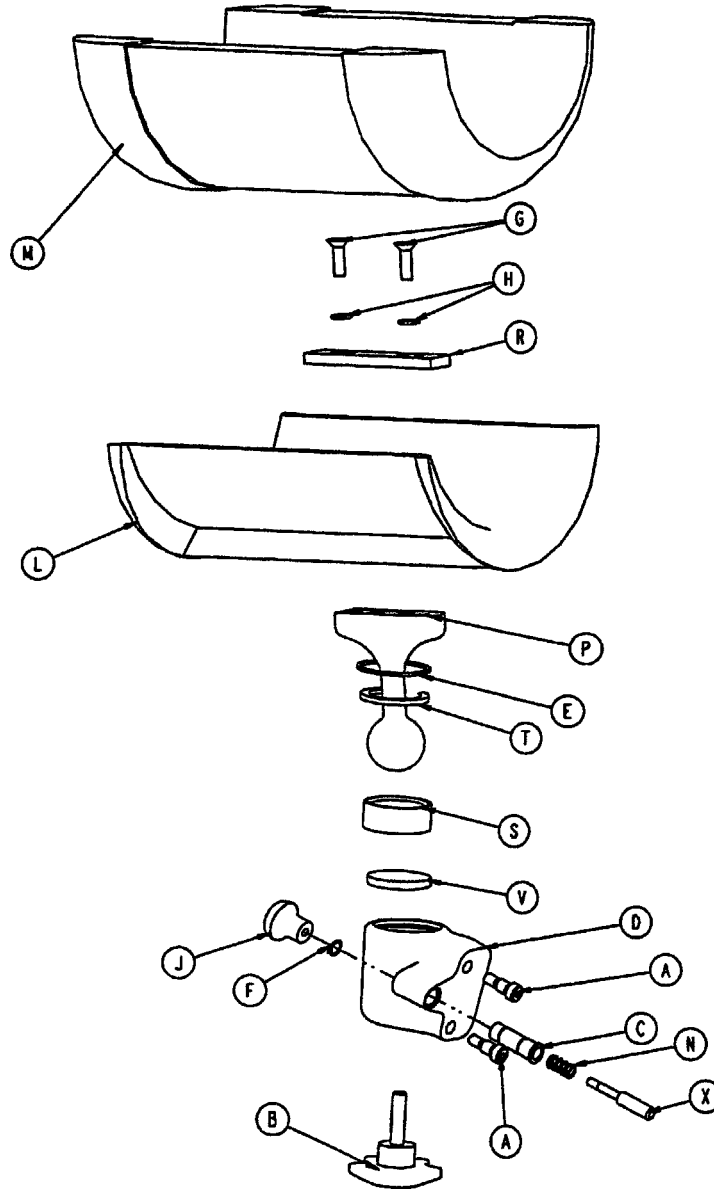
Insert the lumbar bag (item C) so the edge marked "A" is in line with the edge of the Fowler foam.

5010-46 Manual Lumbar Mattress Assembly



Item	Part No.	Part Name	Qty.
A	8803-002-400	Lumbar Bag	1
B	8803-085-600	1/4 x 90° Connector	1
C	8805-907-900	Air Pump Bulb	1
D	8805-942-600	Bulb Holder Spring	1

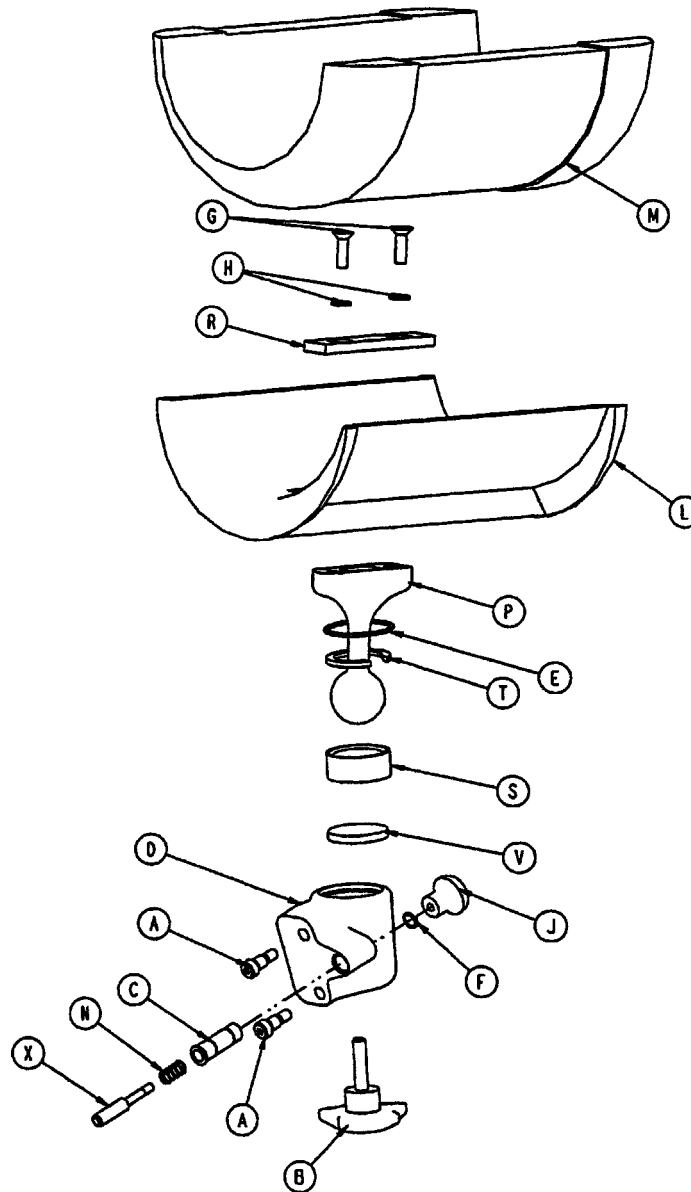
5000-40-253 Locking Calf Rest Assembly, Left



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	8-51	H. Soc. Hd. Sh. Bolt	2	L	8805-906-900	Calf Rest	1
B	24-59	5-Star Knob	1	M	8805-907-400	Calf Rest Pad Ass'y	1
C	5000-40-134	Latch Pin Sleeve	1	N	8810-290-600	Foot Latch Spring	1
D	5000-40-233	Ball Joint Housing, Left	1	P	1060-1-155	Ball Post	1
E	8800-200-800	Spiral Retainer Ring	1	R	1060-1-157	Leg Support Mtg. Plate	1
F	8800-201-100	Retaining Ring	1	S	8812-670-000	Leg Support Jaw	1
G	8800-244-100	H. Soc. Flat Hd. Screw	2	U	8812-680-000	Split Ring	1
H	8800-250-900	Int. Tooth Lock Washer	2	V	8812-690-000	Leg Supt. Pressure Disc	1
J	8800-410-600	Pull Knob	1	X	8813-070-100	Foot Latch Pin	1

p/n 5000-240-159 = set of one p/n 5000-240-253 left locking calf rest and one p/n 5000-240-254 right locking calf rest

5000-40-254 Locking Calf Rest Assembly, Right

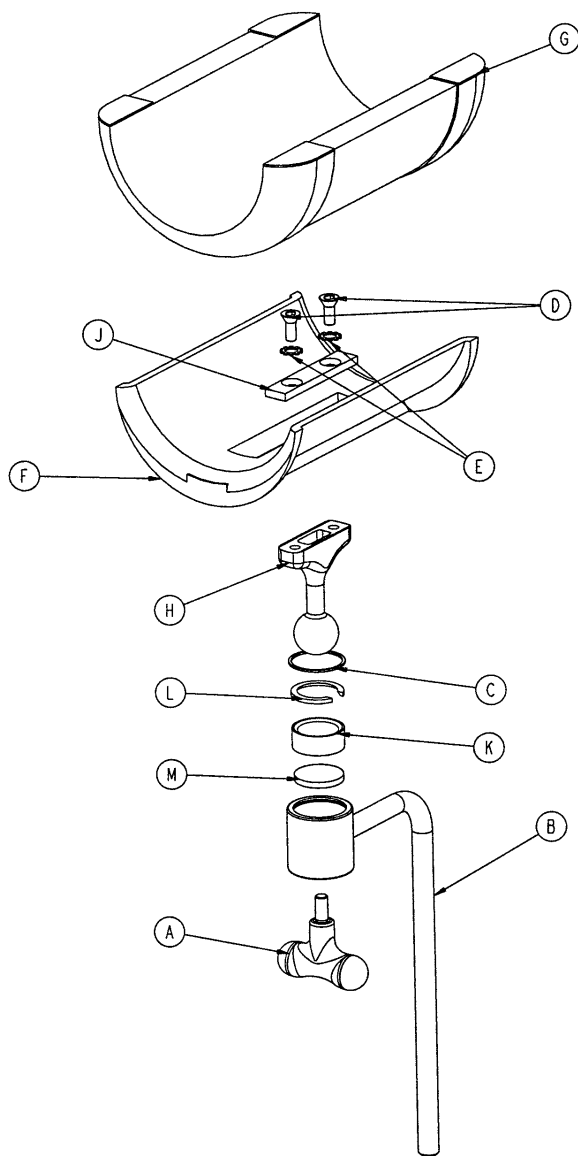


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	8-51	H. Soc. Hd. Sh. Bolt	2	L	8805-906-900	Calf Rest	1
B	24-59	5-Star Knob	1	M	8805-907-400	Calf Rest Pad Ass'y	1
C	5000-40-134	Latch Pin Sleeve	1	N	8810-290-600	Foot Latch Spring	1
D	5000-40-234	Ball Joint Housing, Rt.	1	P	1060-1-155	Ball Post	1
E	8800-200-800	Spiral Retainer Ring	1	R	1060-1-157	Leg Support Mtg. Plate	1
F	8800-201-100	Retaining Ring	1	S	8812-670-000	Leg Support Jaw	1
G	8800-244-100	H. Soc. Flat Hd. Screw	2	U	8812-680-000	Split Ring	1
H	8800-250-900	Int. Tooth Lock Washer	2	V	8812-690-000	Leg Supt. Pressure Disc	1
J	8800-410-600	Pull Knob	1	X	8813-070-100	Foot Latch Pin	1

p/n 5000-240-159 = set of one p/n 5000-240-253 left locking calf rest and one p/n 5000-240-254 right locking calf rest

5000-240-170 Optional Calf Support Assembly – Single

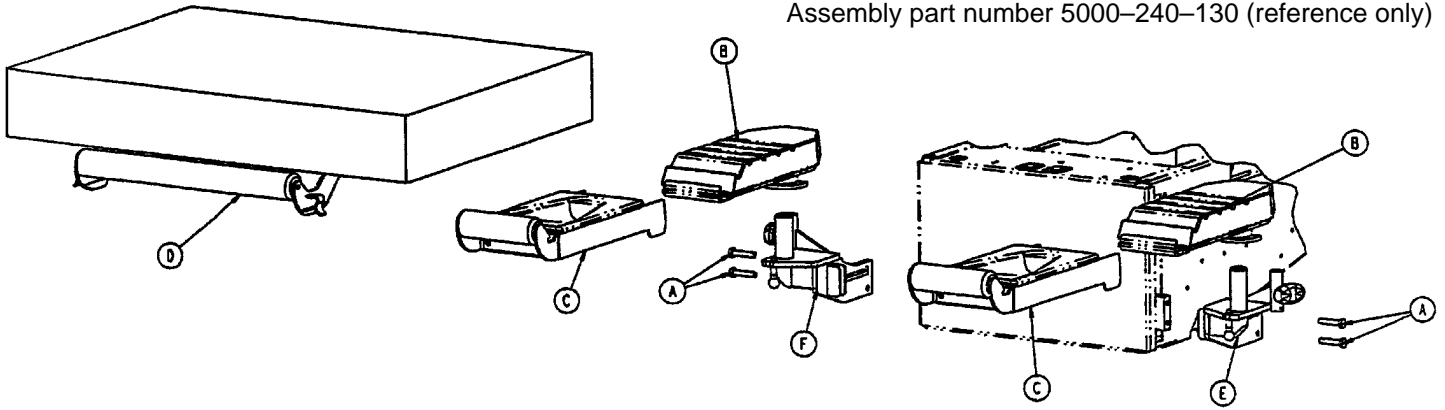
5000-240-160 Optional Calf Support Assembly – Two



Item	Part No.	Part Name	Qty.
A	24-44	T-Knob	1
B	5000-40-171	Calf Support Weldment	1
C	8800-200-800	Spiral Retaining Ring	1
D	8800-224-100	Flat Hd. Soc. Screw	2
E	8800-250-900	Internal Tooth Lock Washer	2
F	8805-906-900	Calf Rest	1
G	8805-907-400	Calf Rest Pad Assembly	1
H	8812-620-000	Ball Post	1
J	8812-640-000	Calf Support Mounting Plate	1
K	8812-670-000	Calf Support Jaw	1
L	8812-680-000	Split Ring	1
M	8812-690-000	Calf Support Pressure Disc	1

Optional 500XL Foot Section Assembly

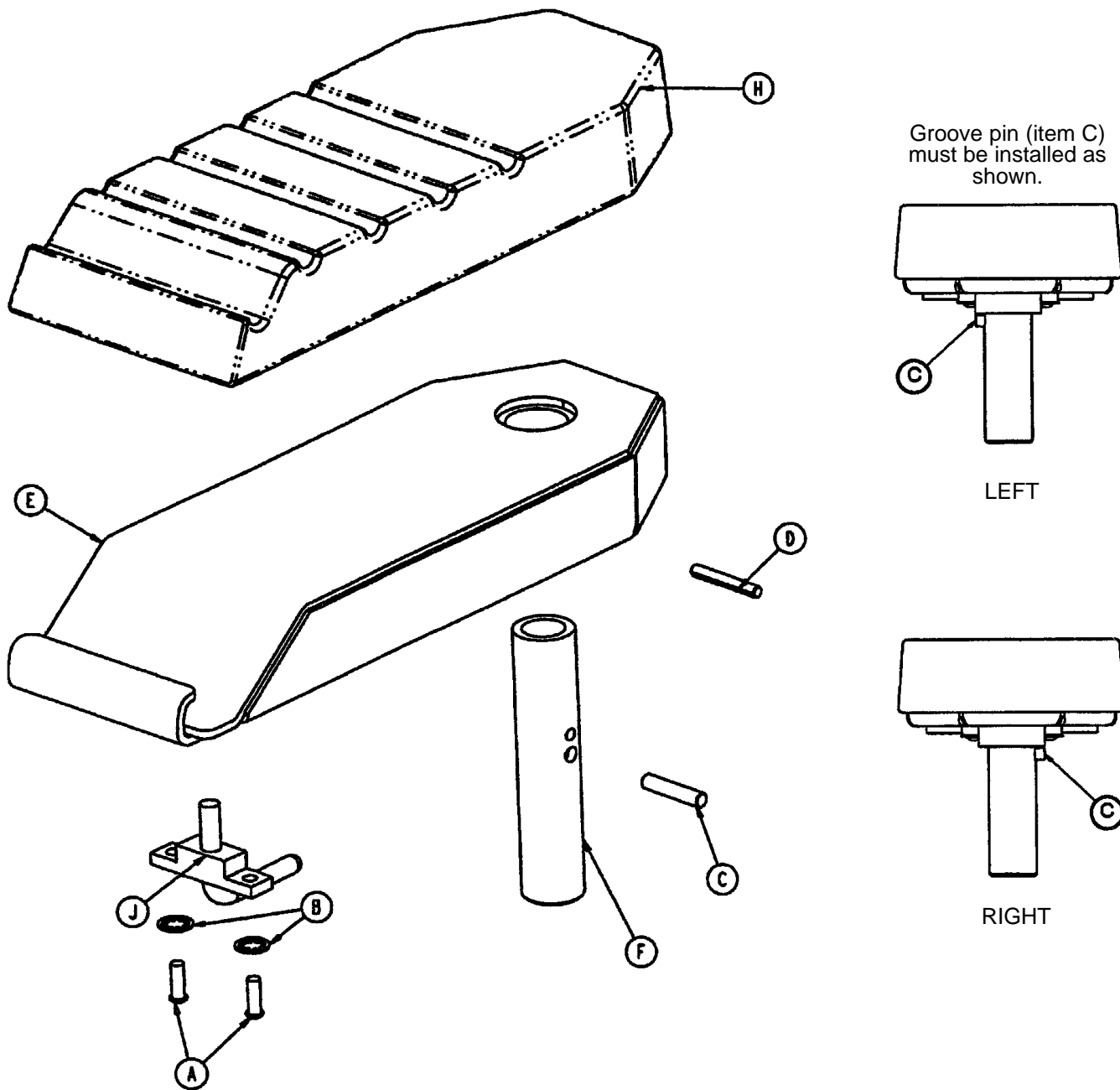
Assembly part number 5000-240-130 (reference only)



Item	Part No.	Part Name	Qty.
A	3-229	Hex Hd. Cap Screw	4
B	(page 80)	Foot Pan Assembly	2
C	(page 82)	Foot Rest Assembly	2
D	(page 85)	Foot Mattress Assembly	1
E	(page 83)	Left Upright Assembly	1
F	(page 84)	Right Upright Assembly	1

5000-40-210 Optional 500XL Foot Pan Assembly, Left

5000-40-230 Optional 500XL Foot Pan Assembly, Right

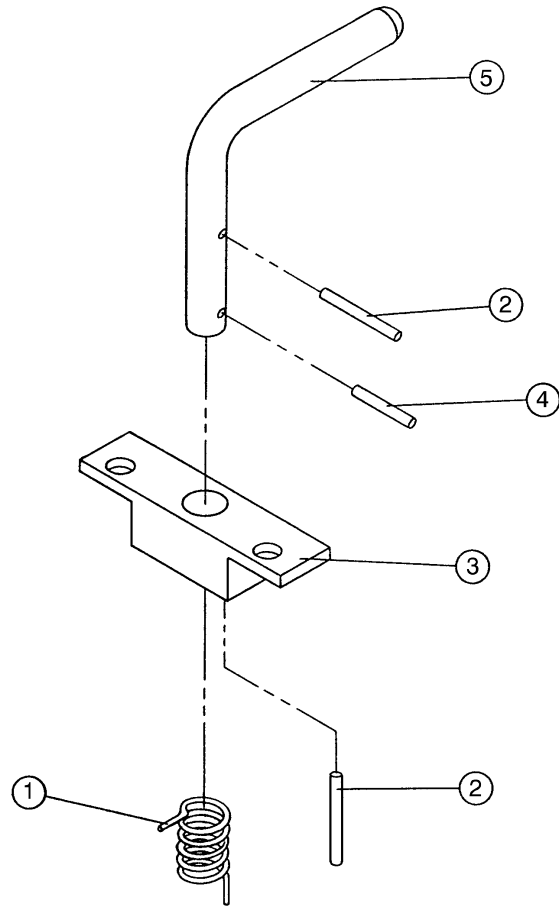


Item	Part No.	Part Name	Qty.
A	4-161	But. Hd. Cap Screw	2
B	13-33	Int. Tooth Lock Washer	2
C	26-169	Groove Pin	1
D	26-239	Groove Pin	1
E	5000-40-213	Foot Pan Weldment	1
F	5000-40-218	Foot Pan Mtg. Post	1
H	8805-905-800	Foot Pan Pad	1
J	(page 81)	Foot Pan Latch Ass'y	1

NOTE

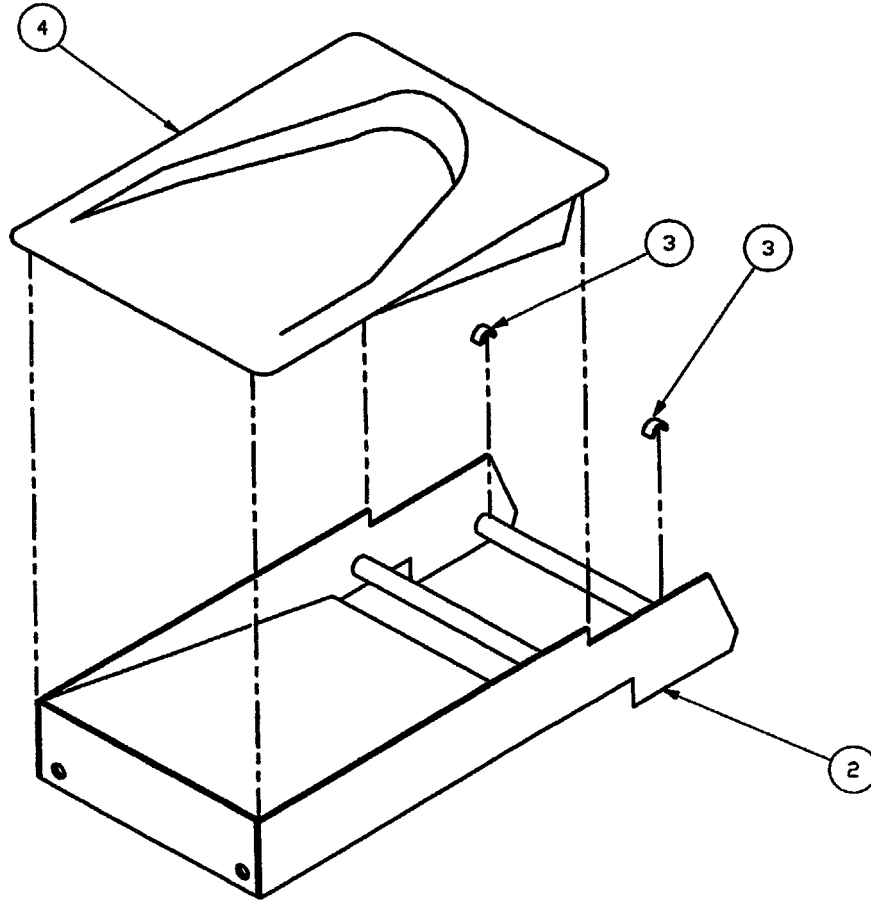
Apply Loctite 454 (part number 51-23) to the mating surfaces of items E & H.

8805-906-100 Optional 500XL Foot Pan Latch Assembly



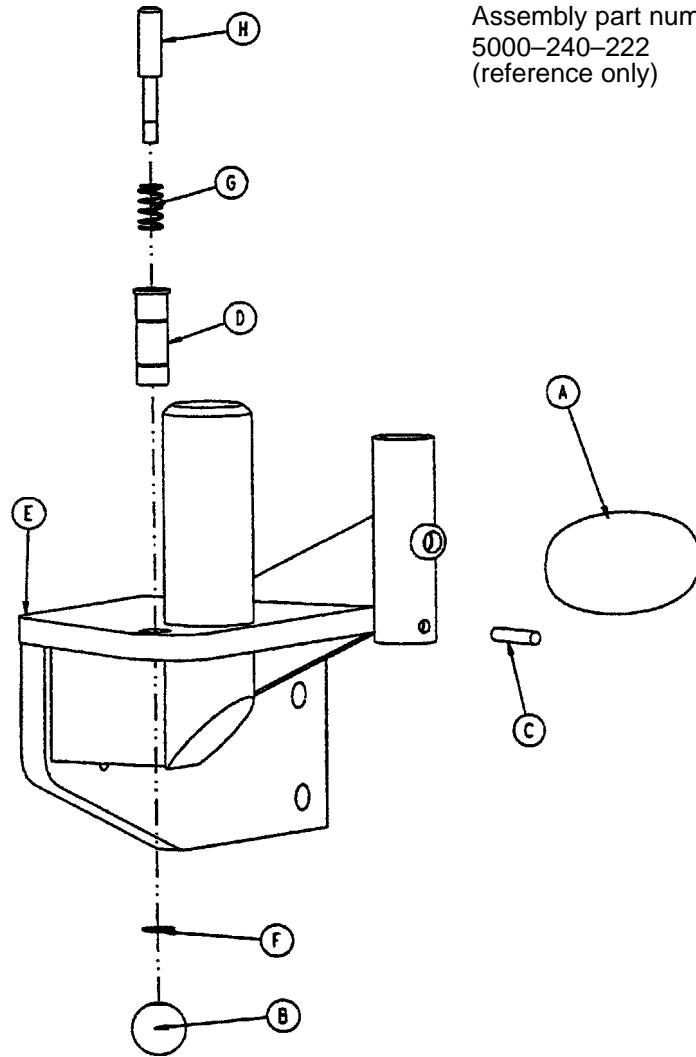
Item	Part No.	Part Name	Qty.
1	8805-906-500	Torsion Spring	1
2	8839-783-300	Roll Pin	2
3	8805-906-300	Foot Pan Latch Base	1
4	8805-906-400	Roll Pin	1
5	8805-906-200	Foot Pan Latch Pin	1

500-30-41 Optional 500XL Foot Rest Assembly



Item	Part No.	Part Name	Qty.
A	0500-30-21	Foot Rest	1
B	8805-944-900	Foot Rest Bushing	2
C	8805-906-000	Foot Rest Pad	1

Left Upright Assembly

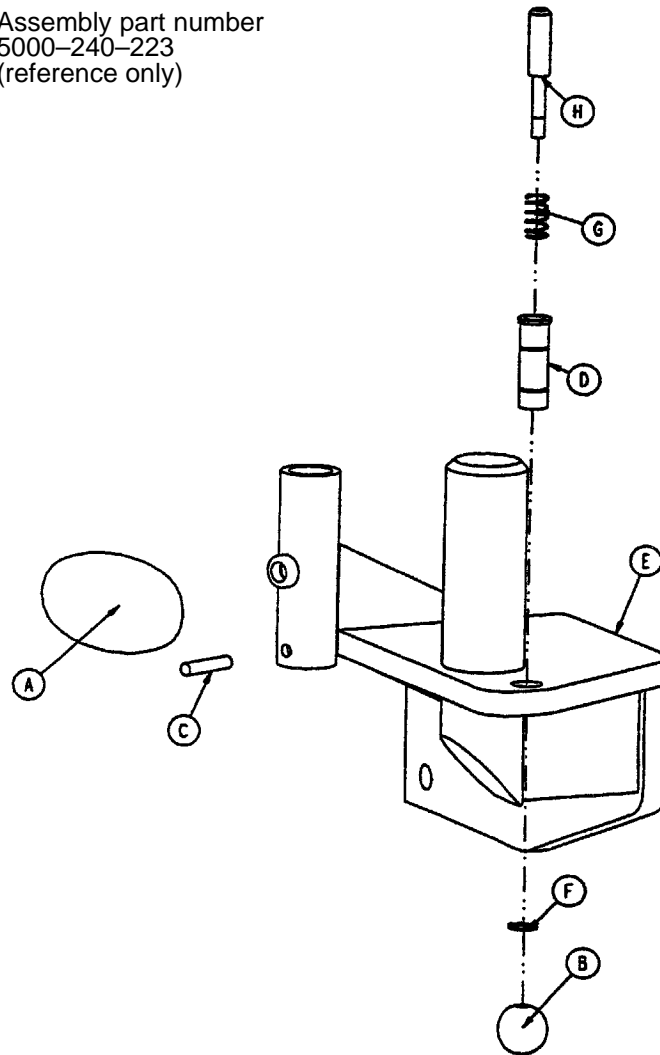


Assembly part number
5000-240-222
(reference only)

Item	Part No.	Part Name	Qty.
A	24-61	T-Knob	1
B	24-62	Plastic Ball	1
C	26-43	Spring Pin	1
D	5000-40-134	Latch Pin Sleeve	1
E	5000-240-190	Left Upright Weldment	1
F	8800-201-100	Retaining Ring	1
G	8810-290-600	Compression Spring	1
H	8813-070-100	Foot Latch Pin	1

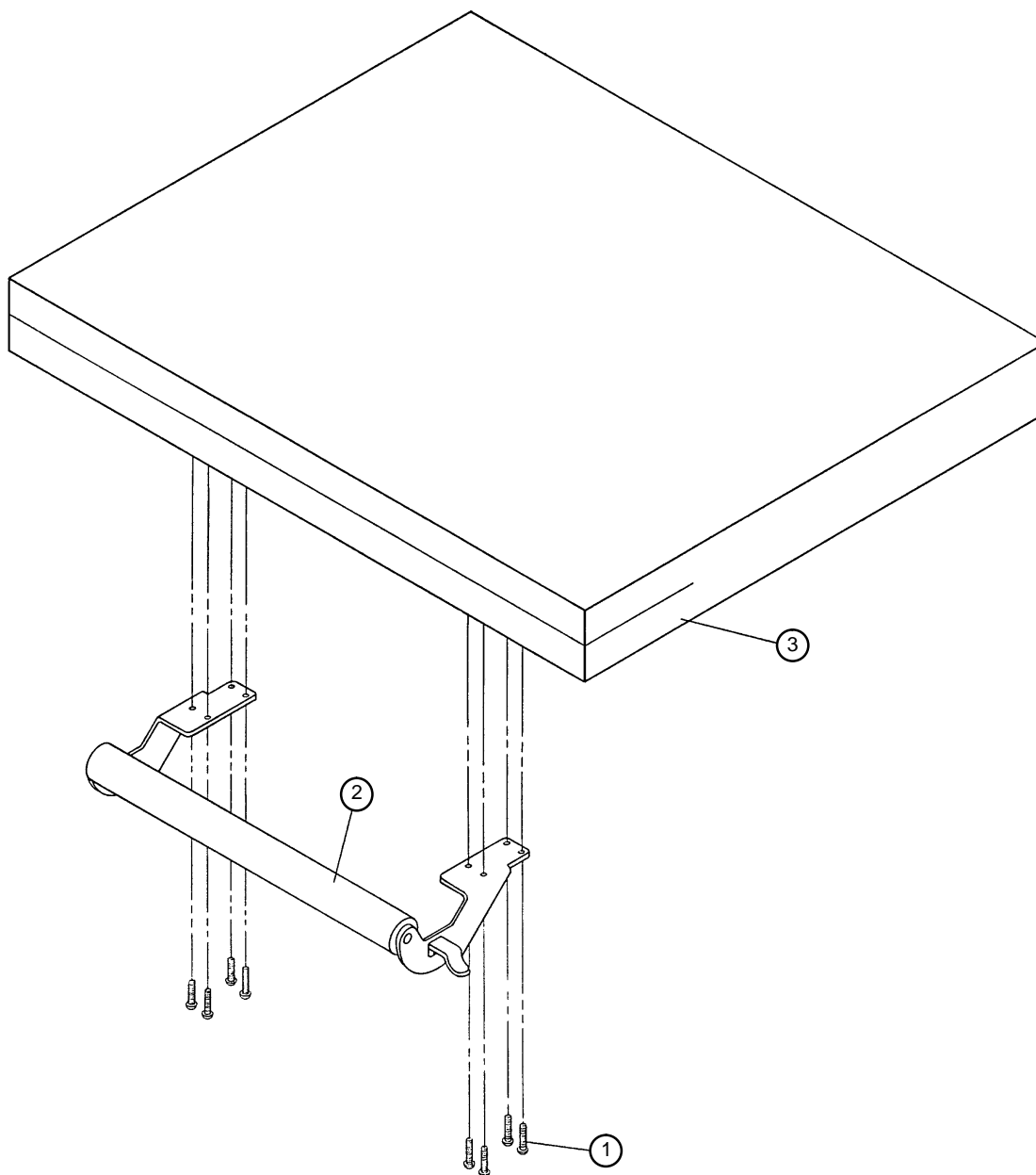
Right Upright Assembly

Assembly part number
5000-240-223
(reference only)



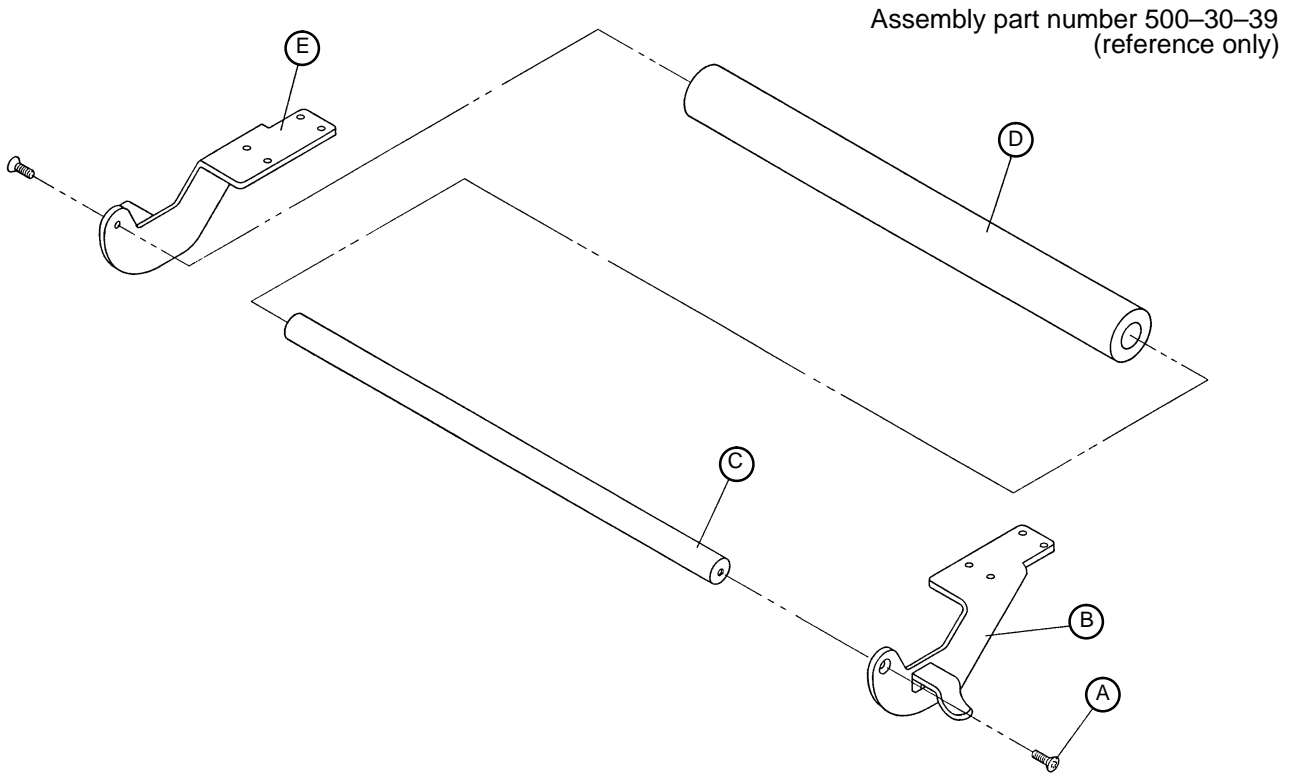
Item	Part No.	Part Name	Qty.
A	24-61	T-Knob	1
B	24-62	Plastic Ball	1
C	26-43	Spring Pin	1
D	5000-40-134	Latch Pin Sleeve	1
E	5000-240-191	Right Upright Weldment	1
F	8800-201-100	Retaining Ring	1
G	8810-290-600	Compression Spring	1
H	8813-070-100	Foot Latch Pin	1

500-30-46 Optional 500XL Foot Mattress Assembly



Item	Part No.	Part Name	Qty.
1	8806-900-000	Self-Tapping Screw	8
2	(page 86)	Push Bar Assembly	1
3	8805-954-500	Mattress Assembly, Foot	1

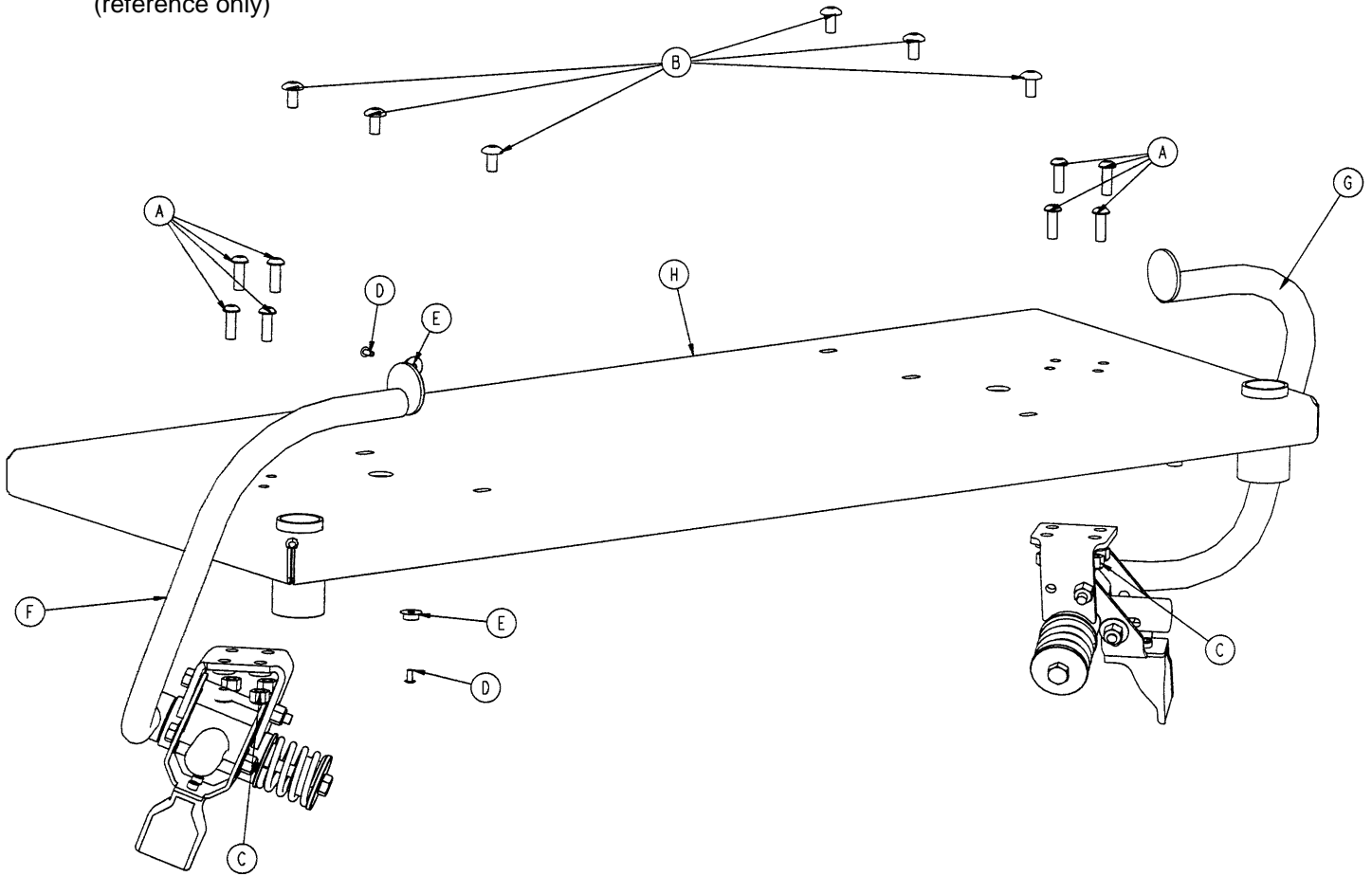
Optional 500XL Push Bar Assembly



Item	Part No.	Part Name	Qty.
A	8800-224-400	Flat Hd. Screw	2
B	0500-30-17	Push Bar Bracket, Left	1
C	8803-073-800	Pushbar	1
D	8805-899-000	Foam Cover	1
E	0500-30-18	Push Bar Bracket, Right	1

Seat Assembly

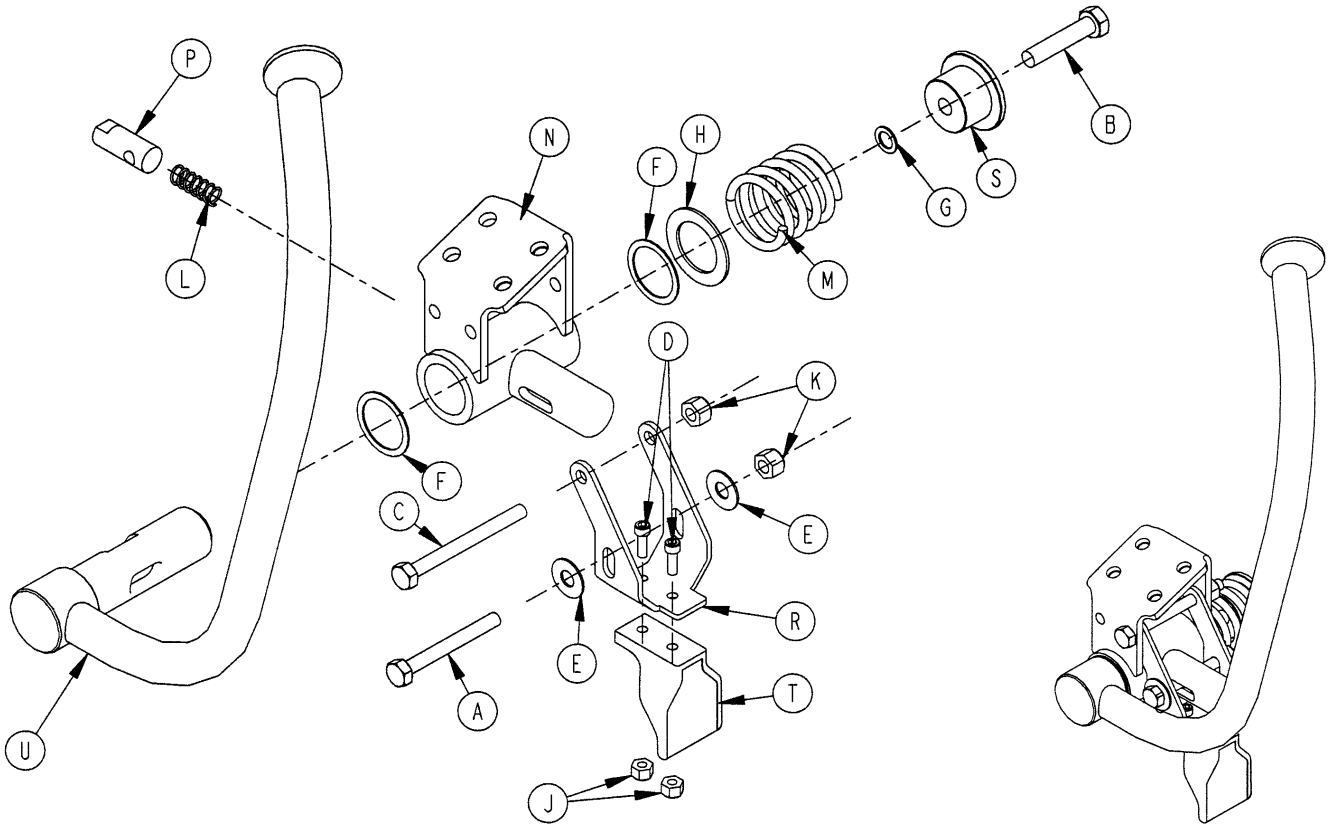
Assembly part number 5010-30-17
(reference only)



Item	Part No.	Part Name	Qty.
A	4-161	But. Hd. Cap Screw	8
B	7-58	Torx Hd. Screw	6
C	16-28	Nylock Nut	8
D	25-38	Rivet	5
E	29-3	Brass Eyelet	5
F	(page 88)	Hand Grip Ass'y, Right	1
G	(page 89)	Hand Grip Ass'y, Left	1
H	5010-30-19	Seat Weldment	1

Right Hand Grip Assembly

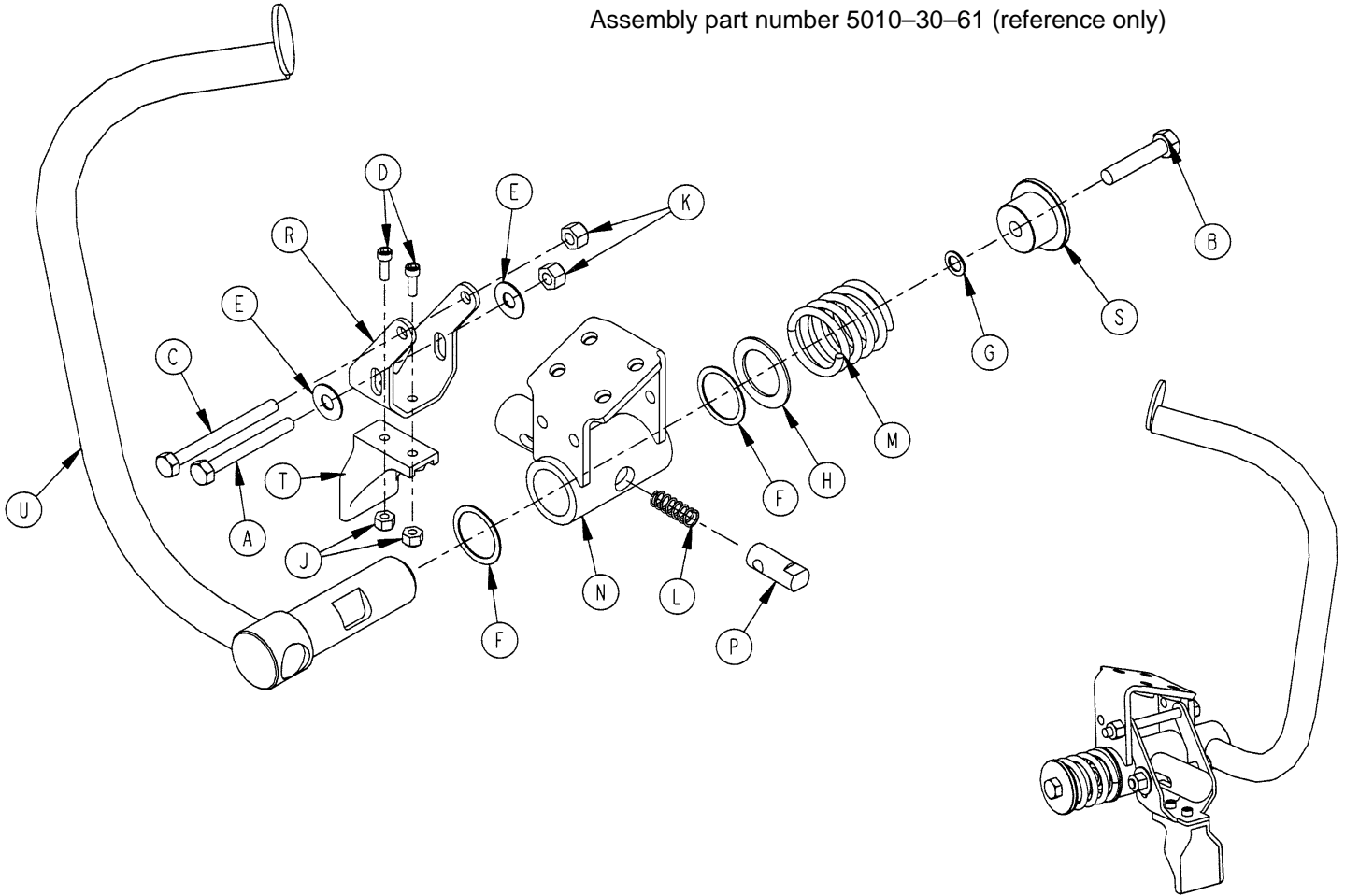
Assembly part number 5010-30-60 (reference only)



Item	Part No.	Part Name	Qty.
A	3-32	Hex Hd. Cap Screw	1
B	3-57	Hex Hd. Cap Screw	1
C	3-73	Hex Hd. Cap Screw	1
D	4-5	Soc. Hd. Cap Screw	2
E	11-179	Nylon Washer	2
F	11-392	Nylon Washer	2
G	11-397	Serrated Belleville Washer	1
H	11-406	Flat Washer	1
J	16-14	Nylock Nut	2
K	16-28	Nylock Nut	2
L	38-344	Compression Spring	1
M	38-391	Compression Spring	1
N	5000-30-124	Pivot Block, Right	1
P	5000-30-128	Hand Grip Lock Pin	1
R	5000-30-129	Hand Grip Latch Bracket	1
S	5000-30-315	Hand Grip Spring Spacer	1
T	5000-40-118	Pull Handle	1
U	5010-30-62	Hand Grip Weldment, Rt.	1

Left Hand Grip Assembly

Assembly part number 5010-30-61 (reference only)

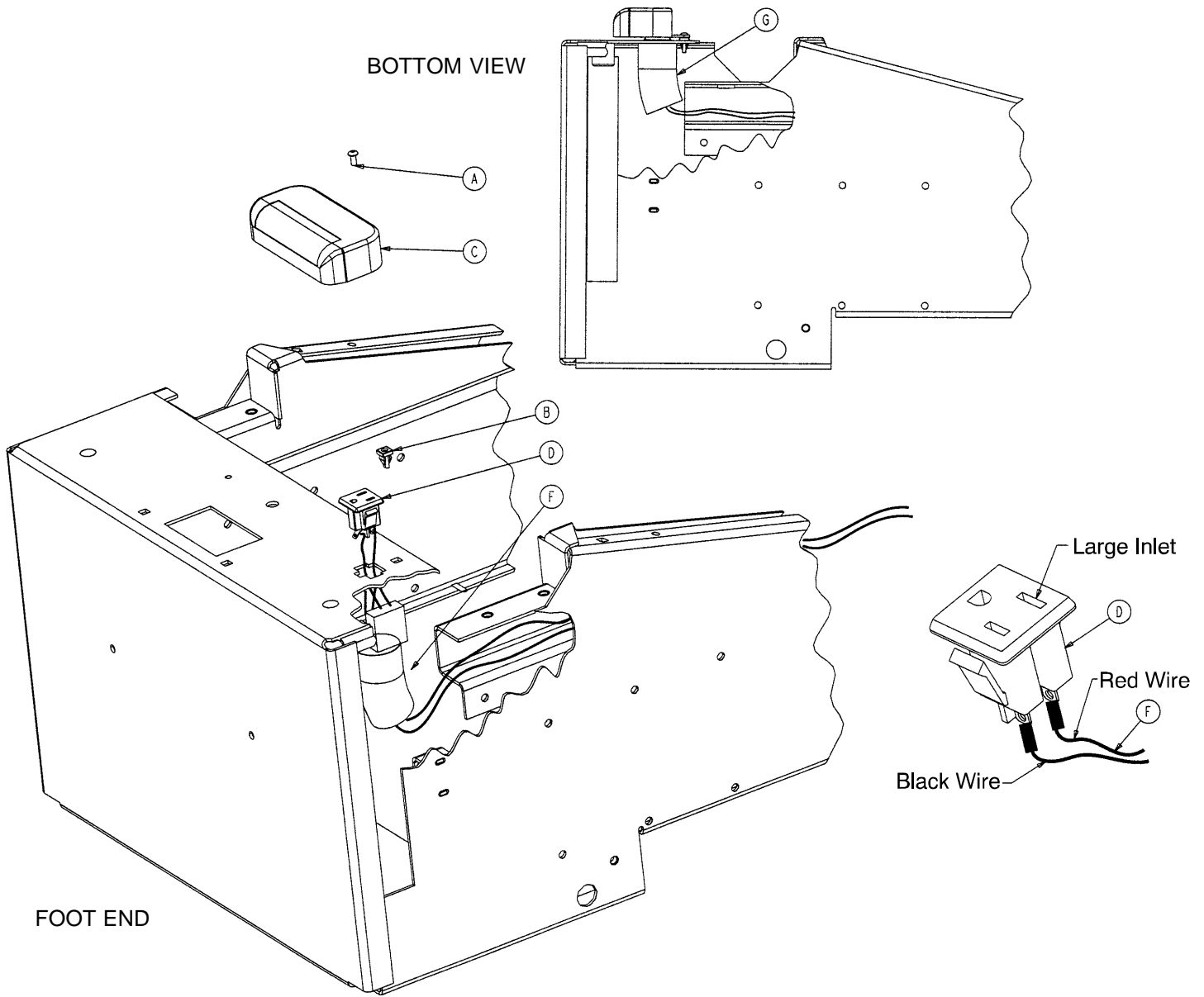


Item	Part No.	Part Name	Qty.
A	3-32	Hex Hd. Cap Screw	1
B	3-57	Hex Hd. Cap Screw	1
C	3-73	Hex Hd. Cap Screw	1
D	4-5	Soc. Hd. Cap Screw	2
E	11-179	Nylon Washer	2
F	11-392	Nylon Washer	2
G	11-397	Serrated Belleville Washer	1
H	11-406	Flat Washer	1
J	16-14	Nylock Nut	2
K	16-28	Nylock Nut	2
L	38-344	Compression Spring	1
M	38-391	Compression Spring	1
N	5000-30-125	Pivot Block, Left	1
P	5000-30-128	Hand Grip Lock Pin	1
R	5000-30-129	Hand Grip Latch Bracket	1
S	5000-30-315	Hand Grip Spring Spacer	1
T	5000-40-118	Pull Handle	1
U	5010-30-63	Hand Grip Weldment, Lt.	1

Electrical Assembly

Item	Part No.	Part Name	Qty.
A	2-41	Round Hd. Mach. Screw	2
B	3-221	Hex Washer Hd. Screw	2
C	3-226	Hex Washer Hd. Screw	4
D	7-58	Truss Hd. Torx	4
E	13-10	External Tooth Lock Washer	12
F	13-38	External Tooth Lock Washer	1
G	16-23	Nylock Nut	2
H	16-33	Keyp Nut	2
I	39-254	Power Cord	1
J	59-135	Push Mount Wire Clip	5
K	59-136	Push Mount Wire Clip	3
L	59-137	Shunt	2
M	59-150	7A Fuse	2
N	59-157	Power Supply	1
P	59-171	Push Spacer	2
R	2011-1-215	Grounding Lug	1
S	2020-2-664	Fuse Holder	2
T	3000-300-114	Cable Tie	1
U	3000-300-115	Standoff	9
W	3001-300-7	Jack Screw	4
X	5010-80-13	Fowler/Trend. Limits Cable	1
Z	5010-30-108	Service Shelf Panel	1
AA	5010-30-109	Circuit Boards Cover	1
AB	5010-30-272	Inner Panel Cover	1
AC	5010-80-1	Siderail Extension Cable	1
AD	5010-80-2	Inlet/CPU Ground Cable	1
AE	5010-80-3	CPU/Power Supply Cable	1
AF	5010-80-4	Power Inlet Cable	1
AG	5010-80-10	Power Junction Cable	1
AH	8800-380-000	Sponge	1.51'
AI	8815-029-200	Cable Tie	6
AJ	13-37	Int. Tooth Lock Washer	2
AK	5010-80-7	Power Supply Ground Cable	1
AL	5010-30-77	Fuse Cover	1
AM	4-307	Hex Soc. But. Hd. Cap Screw	2
AN	7000-1-326	Sealing Tape	5.75'

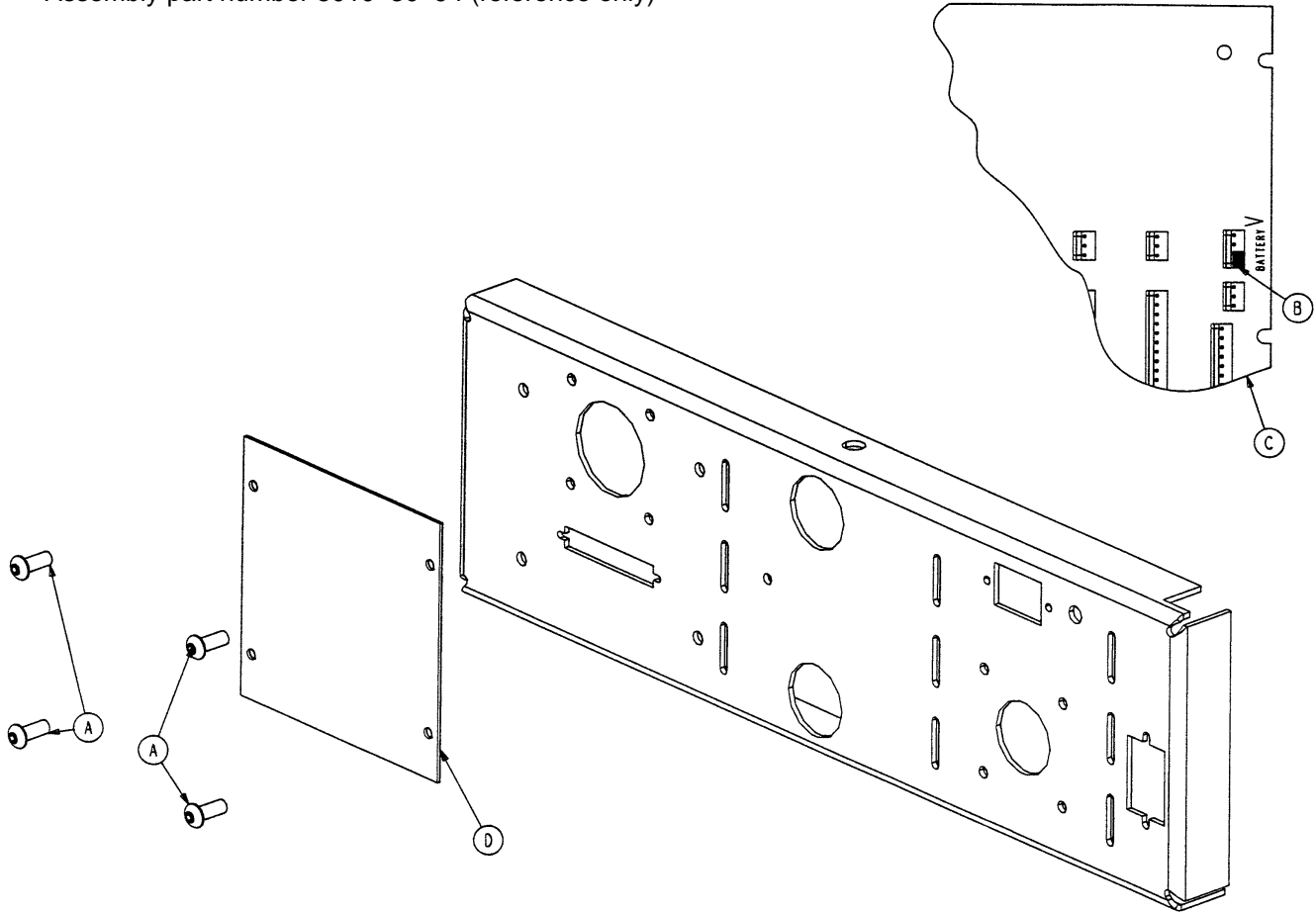
5010-30-75 Optional Night Light Assembly 5012-30-75 Optional 230V Night Light Assembly



Item	Part No.	Part Name	Qty.
A	23-103	Hex Washer Hd. Screw	1
B	52-816	Grommet	1
C	59-160	Night Light	1
D	59-166	AC Socket	1
F	5010-80-18	Night Light Cable	1
	5012-80-18	230V Night Light Cable	1
G	7000-1-327	PVC Tubing	.33'

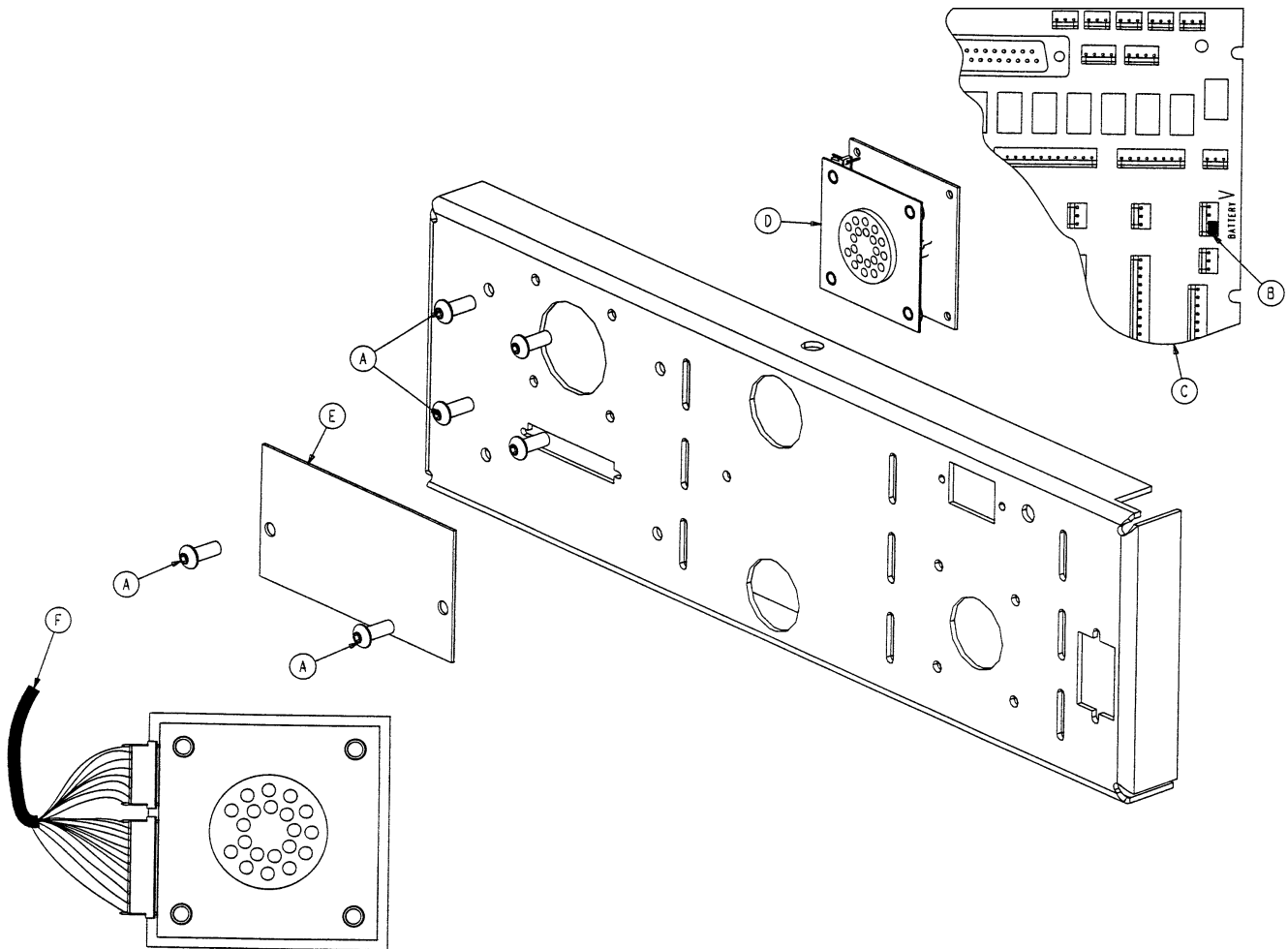
No Head Wall Interface Assembly

Assembly part number 5010-30-94 (reference only)



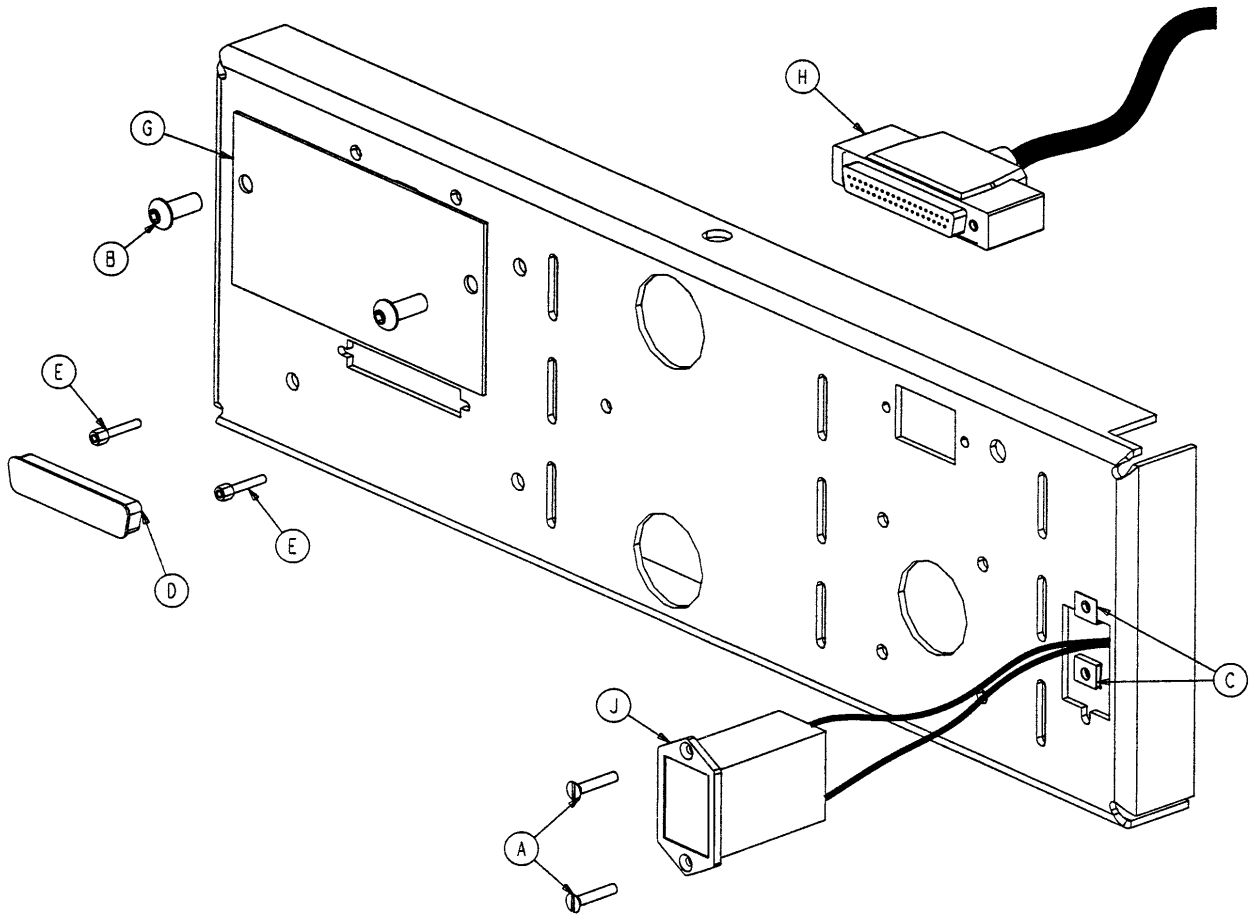
Item	Part No.	Part Name	Qty.
A	4-307	Hex Soc. But. Hd. Cap Screw	4
B	59-137	Shunt	1
C	3001-300-960	CPU, No Head Wall, No Scale	1
D	5000-30-367	No Head Wall Plate	1
E	5010-300-933	Eprom Assembly	1

5010-30-92 Pendant Port Assembly with No Nurse Call



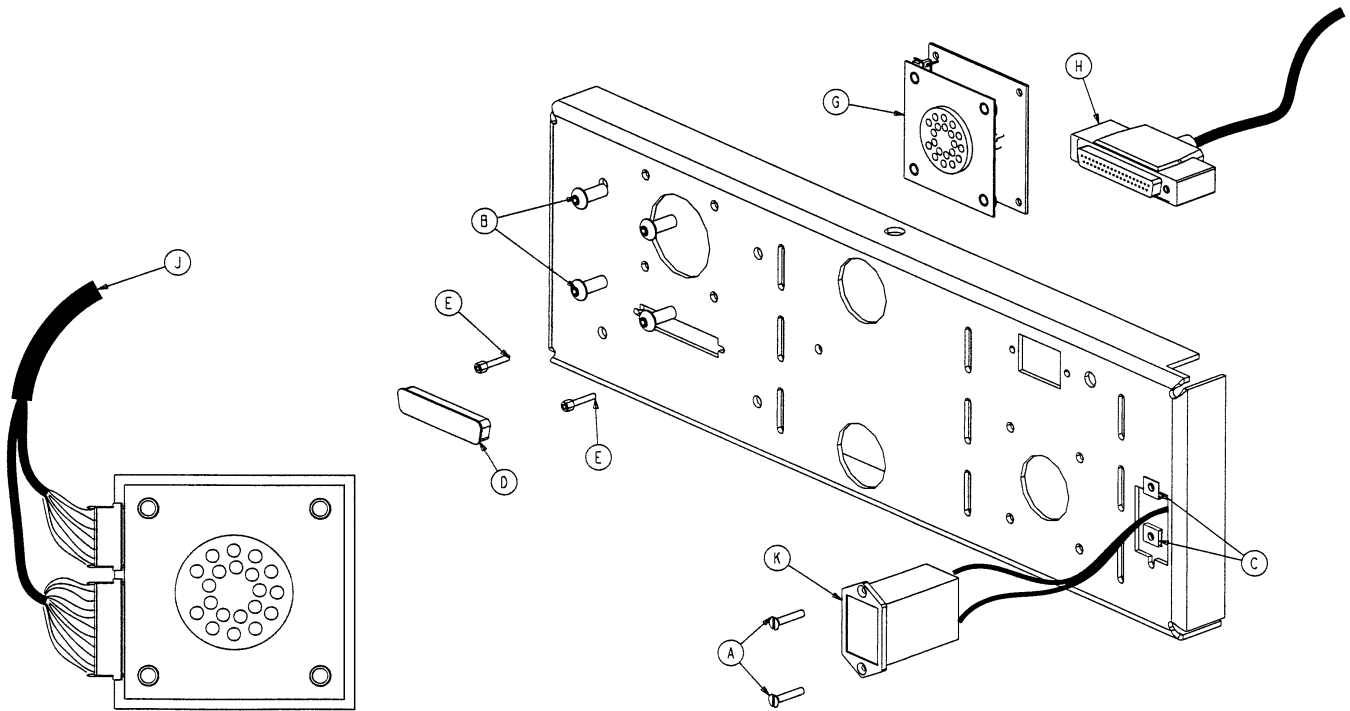
Item	Part No.	Part Name	Qty.
A	4-307	Hex Soc. But. Hd. Cap Screw	6
B	59-137	Shunt	1
C	3001-303-960	Head Wall CPU, Non-Scale	1
D	3001-314-920	Pendant Port PCB Ass'y	1
E	5010-30-1	Cover Panel	1
F	5010-80-19	Pendant Port Option Cable	1
G	5010-300-933	Eprom Assembly	1

5010-30-93 Head Wall Interface w/Nurse Call – No Port



Item	Part No.	Part Name	Qty.
A	1-87	Flat Hd. Ctr. Sk. Mach. Screw	2
B	4-307	Hex Soc. But. Hd. Cap Screw	2
C	52-307	Speed Nut	2
D	59-710	Static Plug	1
E	3001-300-7	Jack Screw	2
F	3001-303-960	Head Wall CPU, Non-Scale	1
G	5010-30-1	Cover Panel	1
H	5010-80-8	Head Wall Interface Cable	1
J	5010-80-20	9V Battery Box Cable	1
K	5010-300-933	Eprom Assembly	1

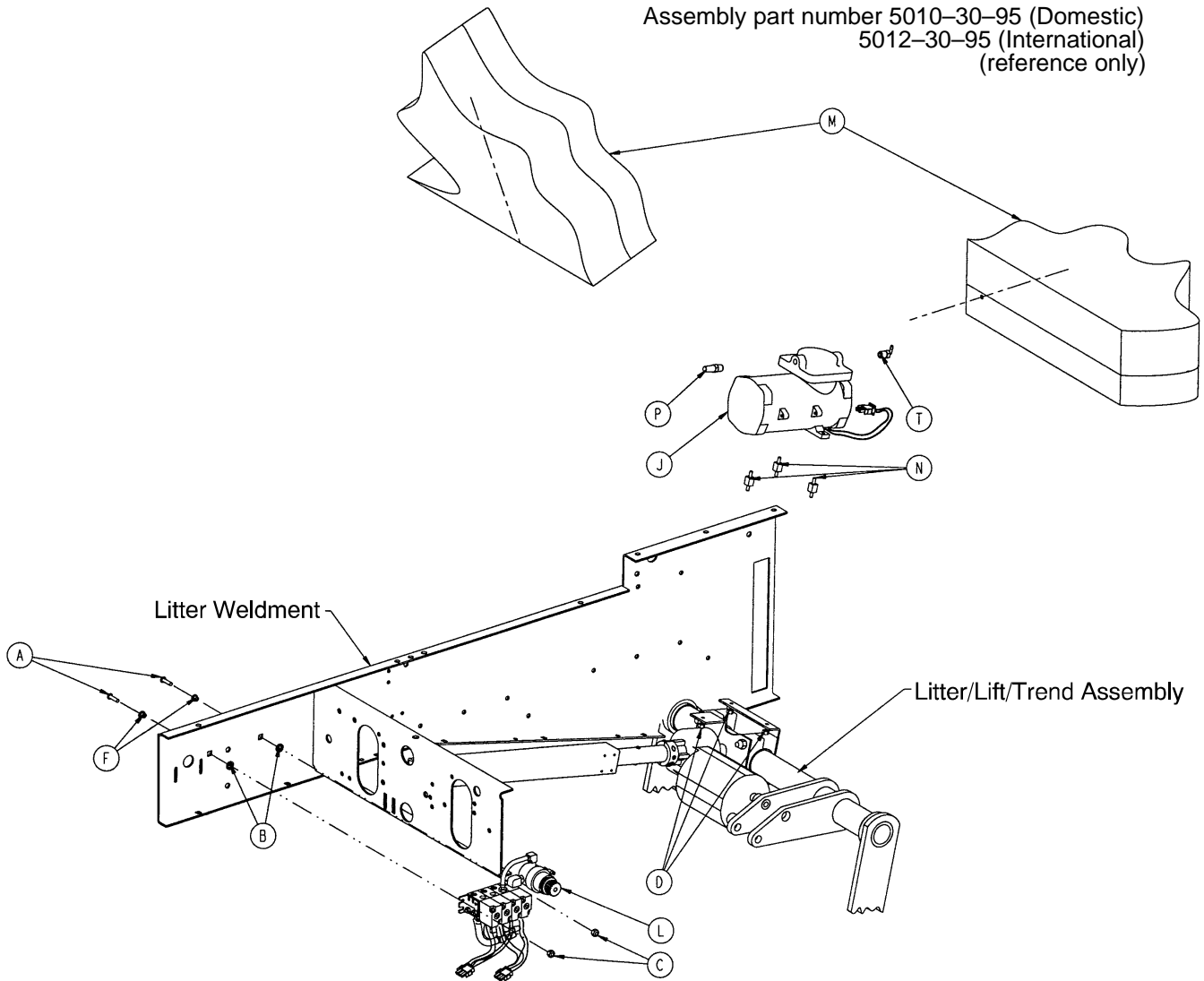
5010-30-91 Head Wall Interface w/Nurse Call & Comm.



Item	Part No.	Part Name	Qty.
A	1-87	Flat Hd. Ctr. Sk. Mach. Screw	2
B	4-307	Hex Soc. But. Hd. Cap Screw	4
C	52-307	Speed Nut	2
D	59-710	Static Plug	1
E	3001-300-7	Jack Screw	2
F	3001-303-960	Head Wall CPU, Non-Scale	1
G	3001-314-920	Pendant Port PCB Ass'y	1
H	5010-80-8	Head Wall Interface Cable	1
J	5010-80-19	Pendant Port Option Cable	1
K	5010-80-20	9V Battery Box Cable	1
L	5010-300-933	Eprom Assembly	1

Optional Air Mattress Assembly

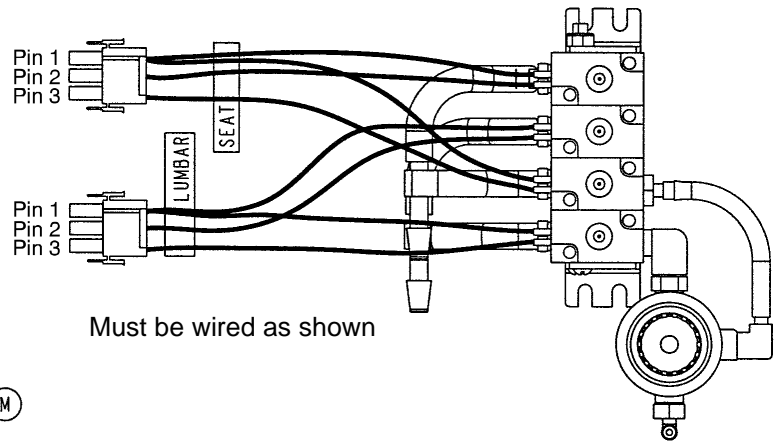
Assembly part number 5010-30-95 (Domestic)
5012-30-95 (International)
(reference only)



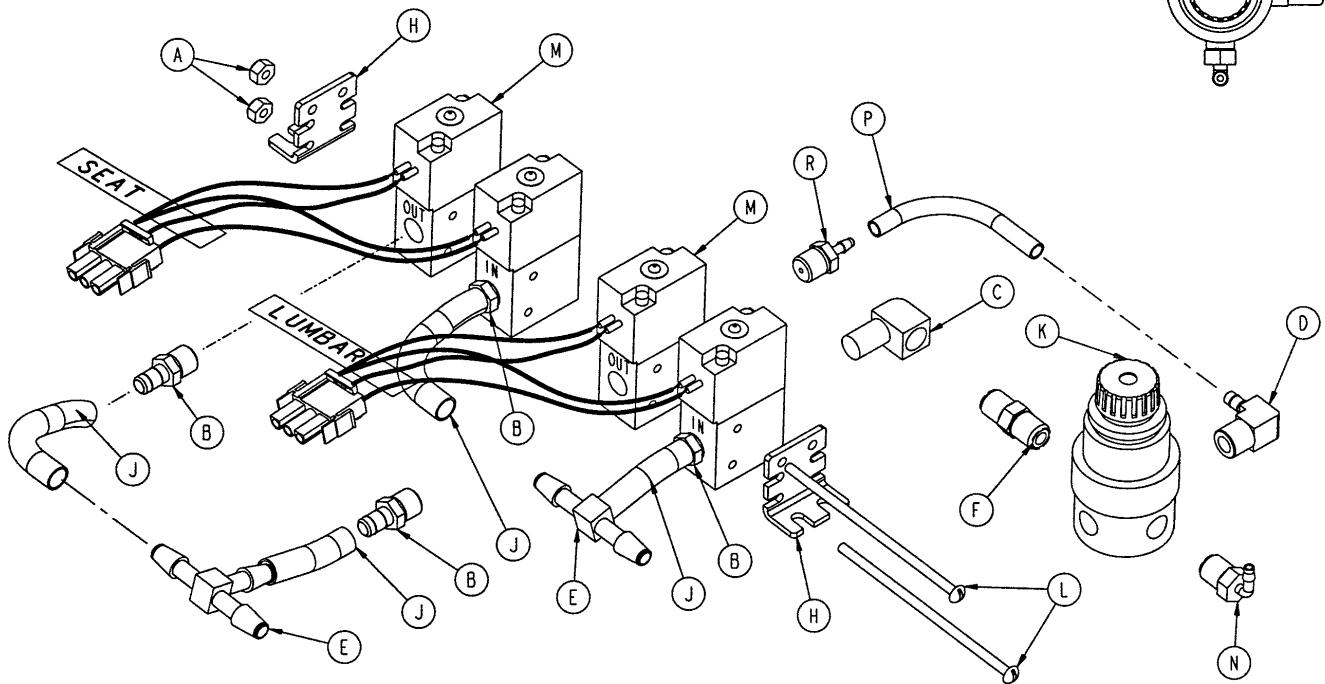
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	4-169	But. Hd. Cap Screw	2	K	5000-80-21	Compressor Cable	1
B	14-3	Nylon Washer	2	L	(page 100)	Manifold Assembly	1
C	16-3	Fiberlock Nut	2	M	(page 101)	Mattress Assembly	1
D	16-14	Nylock Nut	3	N	8803-008-200	Compressor Mount	3
E	48-164	Elbow	2	P	8803-008-700	Muffler	1
F	52-308	Nylon Insulator	2	R	8803-009-500	1/4" Tubing	4'
G	2500-900-12	Panel Mount Coupler	2	S	8803-009-600	3/8" Tubing	7.17'
H	3000-300-114	4" Cable Tie	1	T	8803-134-000	Nylon Barbed Elbow	1
J	5000-30-299	Compressor Assembly	1	W	8815-029-200	Cable Tie	7
	5002-30-299	230V Compressor Ass'y	1				

5000-230-300 Optional Manifold Assembly, Domestic

5002-30-300 Optional Manifold Assembly, International

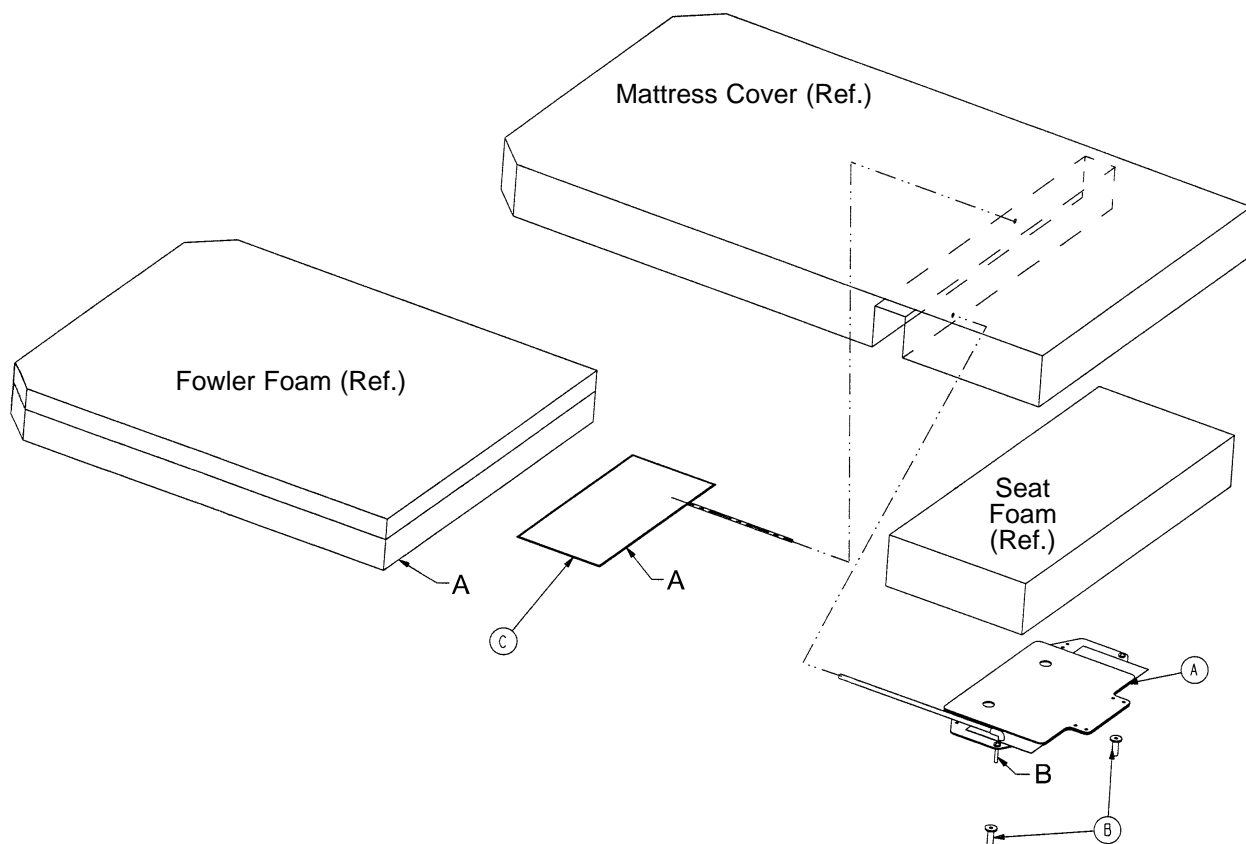


Must be wired as shown



Item	Part No.	Part Name	Qty.
A	16-23	But. Hd. Cap Screw	2
B	48-159	Barbed Fitting	4
C	48-160	Nylon Elbow	1
D	48-166	Male Elbow	1
E	48-162	Miniature Barbed Tee	2
F	48-163	Brass Nipple	1
H	5002-30-239	Mounting Bracket	2
J	5002-30-240	Poly Tubing	N/A
K	5002-30-241	Regulator	1
L	5002-30-242	Soc. Hd. Cap Screw	1
M	5000-30-290	Solenoid Valve Ass'y (Dom.)	2
	5002-30-290	Solenoid Valve Ass'y (Int.)	1
N	48-168	90° Barbed Fitting	1
P	5002-30-243	Poly Tubing	N/A
R	48-167	Barbed Fitting	1

5010-48 Optional Power Mattress Assembly



Item	Part No.	Part Name	Qty.
A	(page 102)	Perineal Pillow Assembly	1
B	5010-30-59	Plastic Cap	2
C	8803-002-400	Lumbar Bag	1

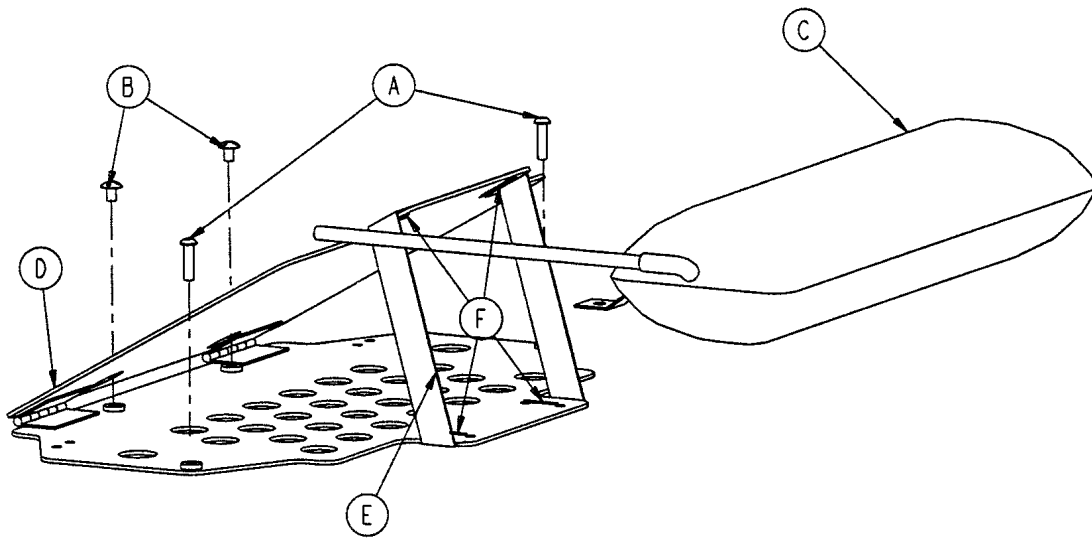
NOTE

Insert the perineal pillow into the bottom of the mattress. Use the guide pins (B) on the bottom plate to locate the assembly in the holes in the bottom of the mattress cover.

Insert the lumbar bag (item F) so the edge marked "A" is four inches in from the edge of the Fowler foam.

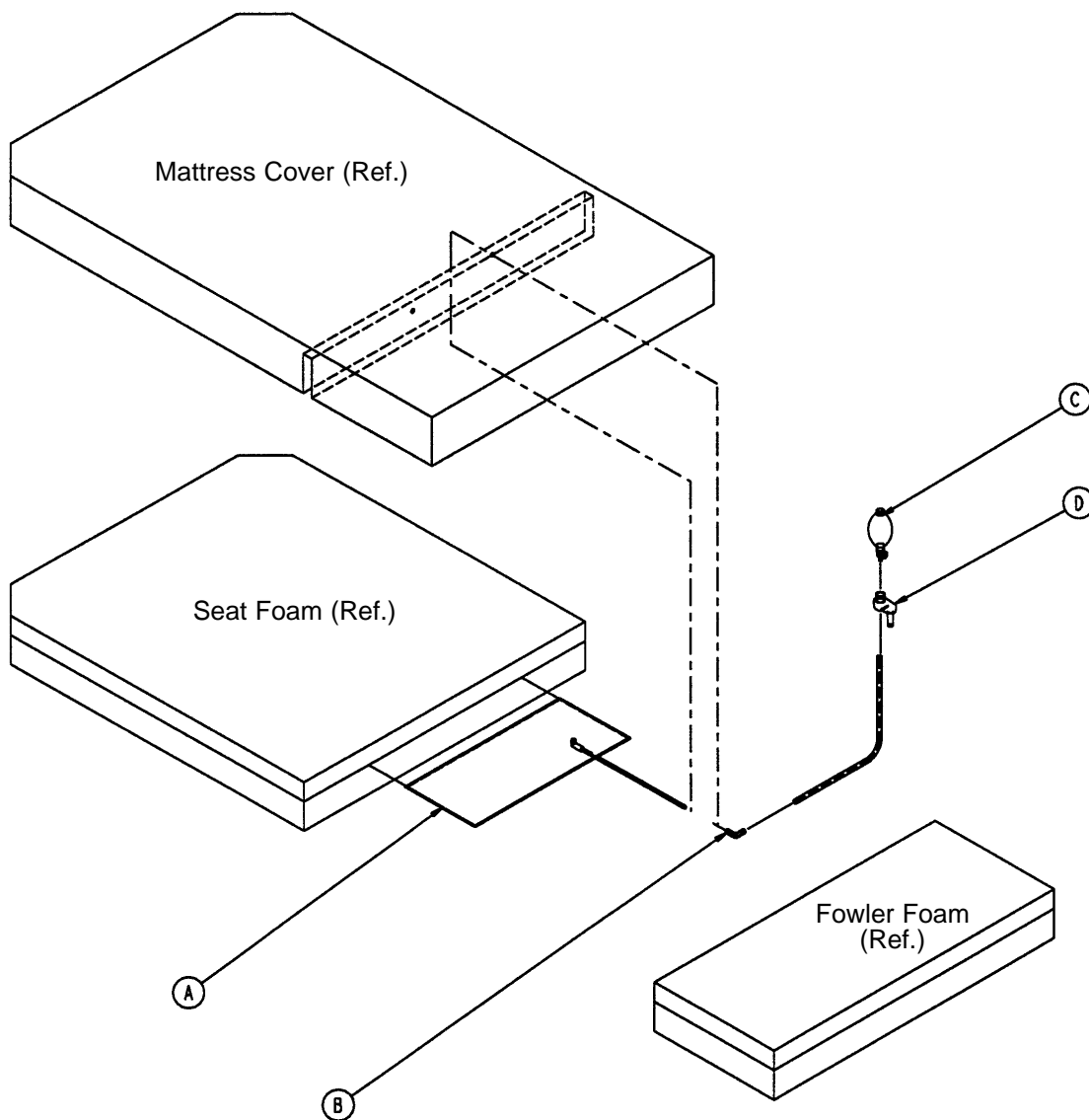
Optional Perineal Pillow Assembly

Assembly part number 5010-30-45 (reference only)



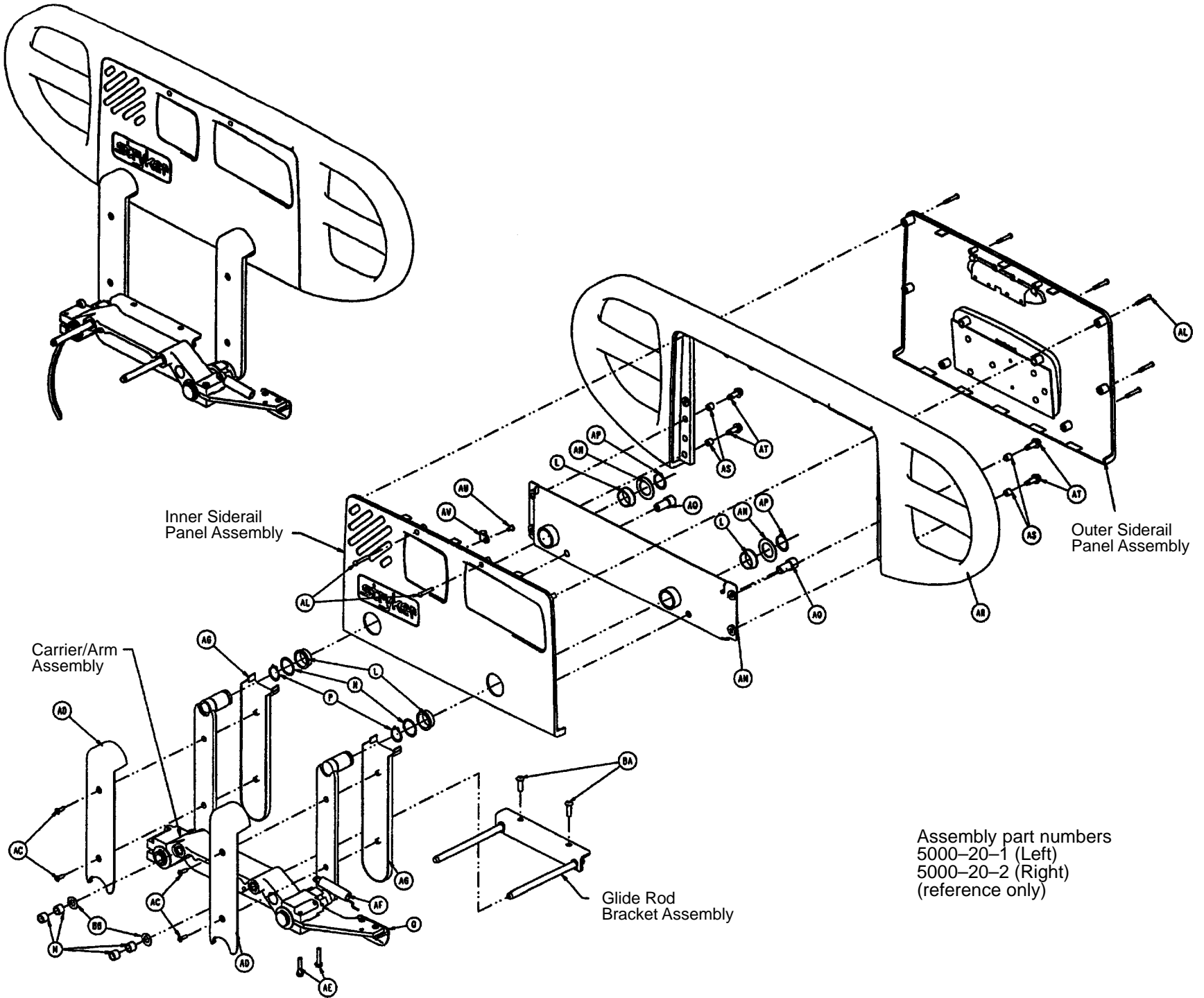
Item	Part No.	Part Name	Qty.
A	4-189	But. Hd. Cap Screw	2
B	7-41	Truss Hd. Mach Screw	2
C	5010-30-43	Air Bladder	1
D	5010-30-44	Dist. Plate Weldment	1
E	5010-30-46	1" Limit Strap	1
F	8815-029-200	Tie Wrap	4
H (not shown)	58-56	Edge Cover w/Adhesive	5"

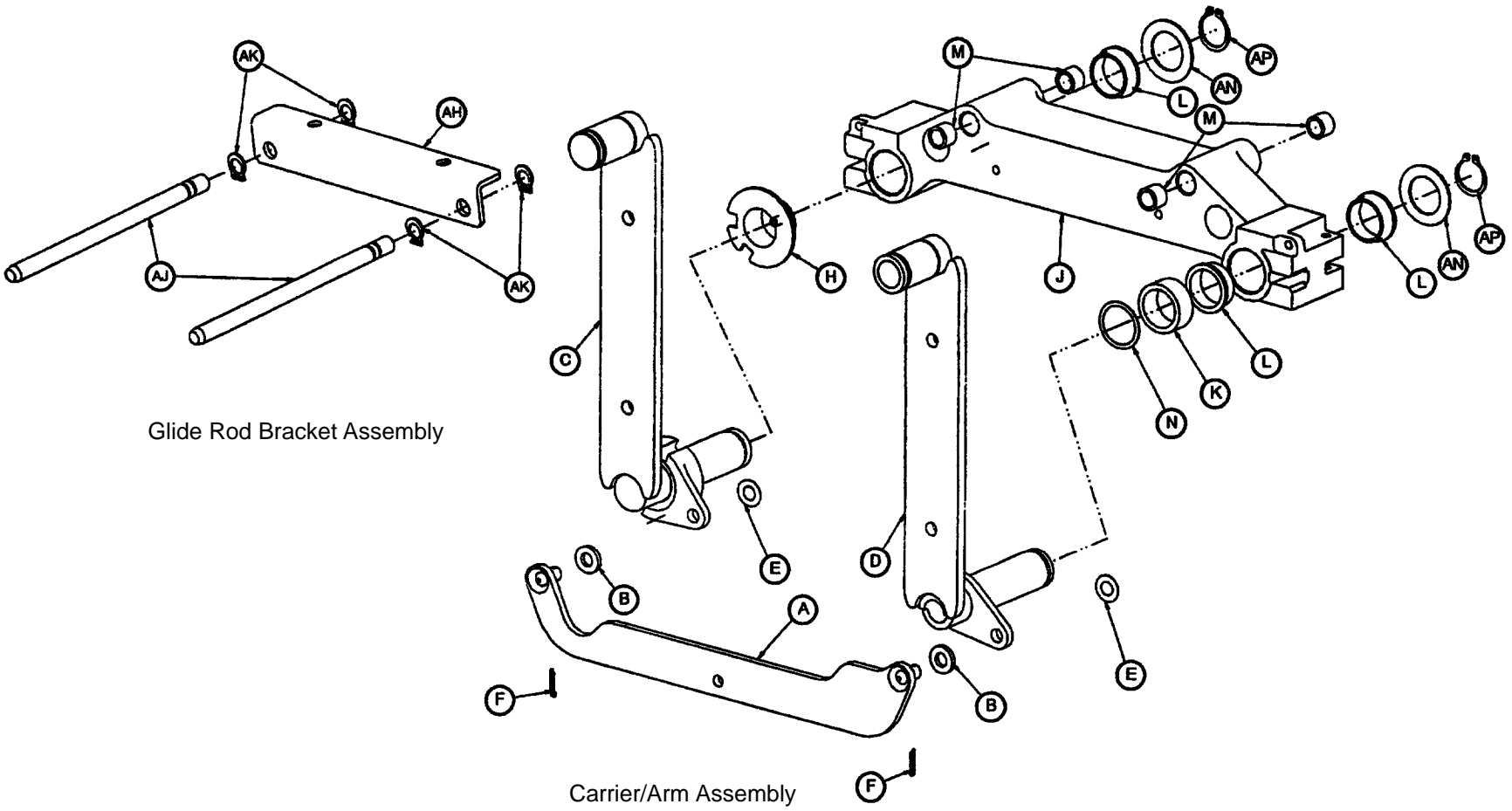
5010-46 Manual Lumbar Mattress Assembly



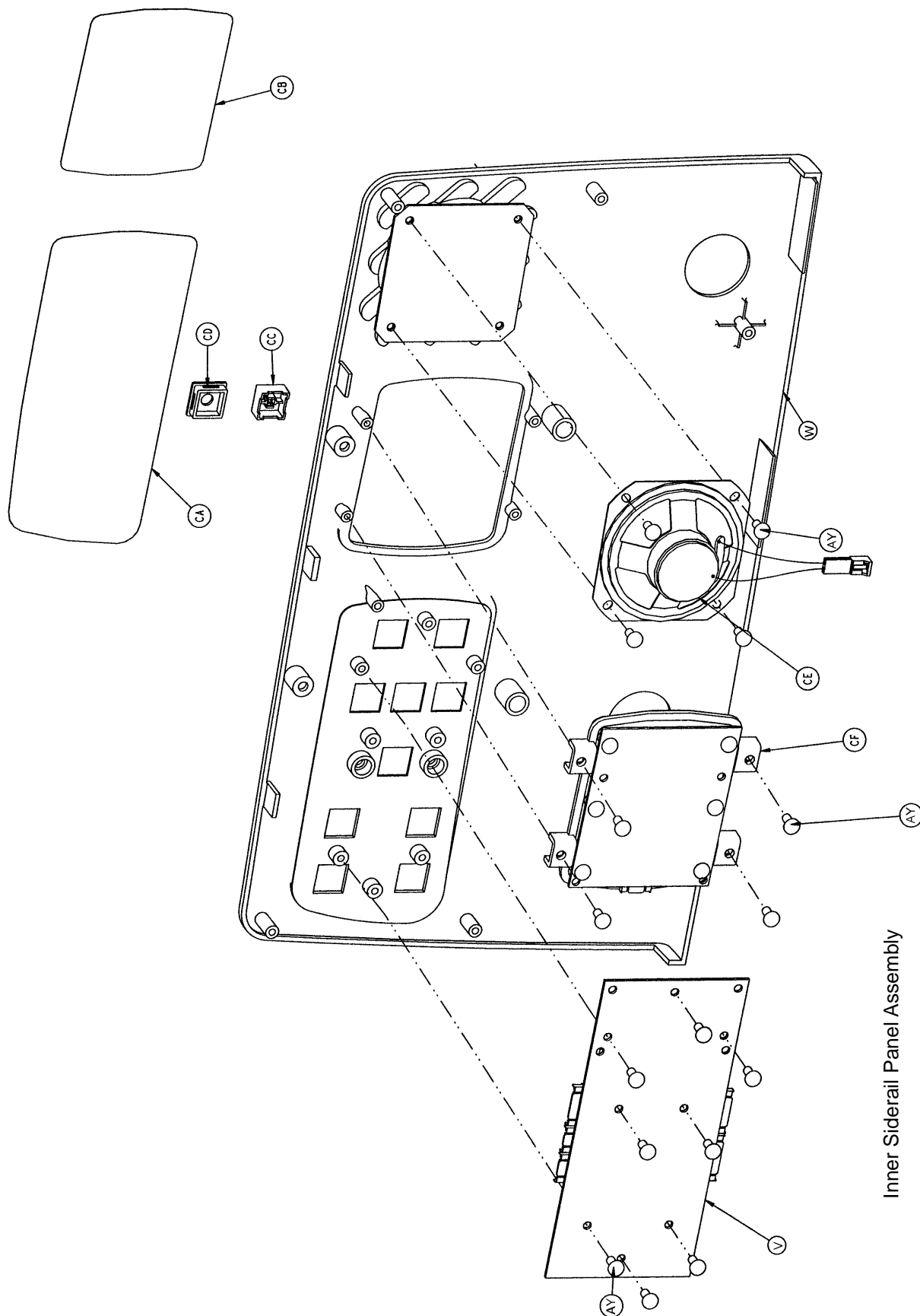
Item	Part No.	Part Name	Qty.
A	8803-002-400	Lumbar Bag	1
B	8803-085-600	1/4 x 90° Connector	1
C	8805-907-900	Air Pump Bulb	1
D	8805-942-600	Bulb Holder Spring	1

Siderail Assembly (With In-Rail Controls)



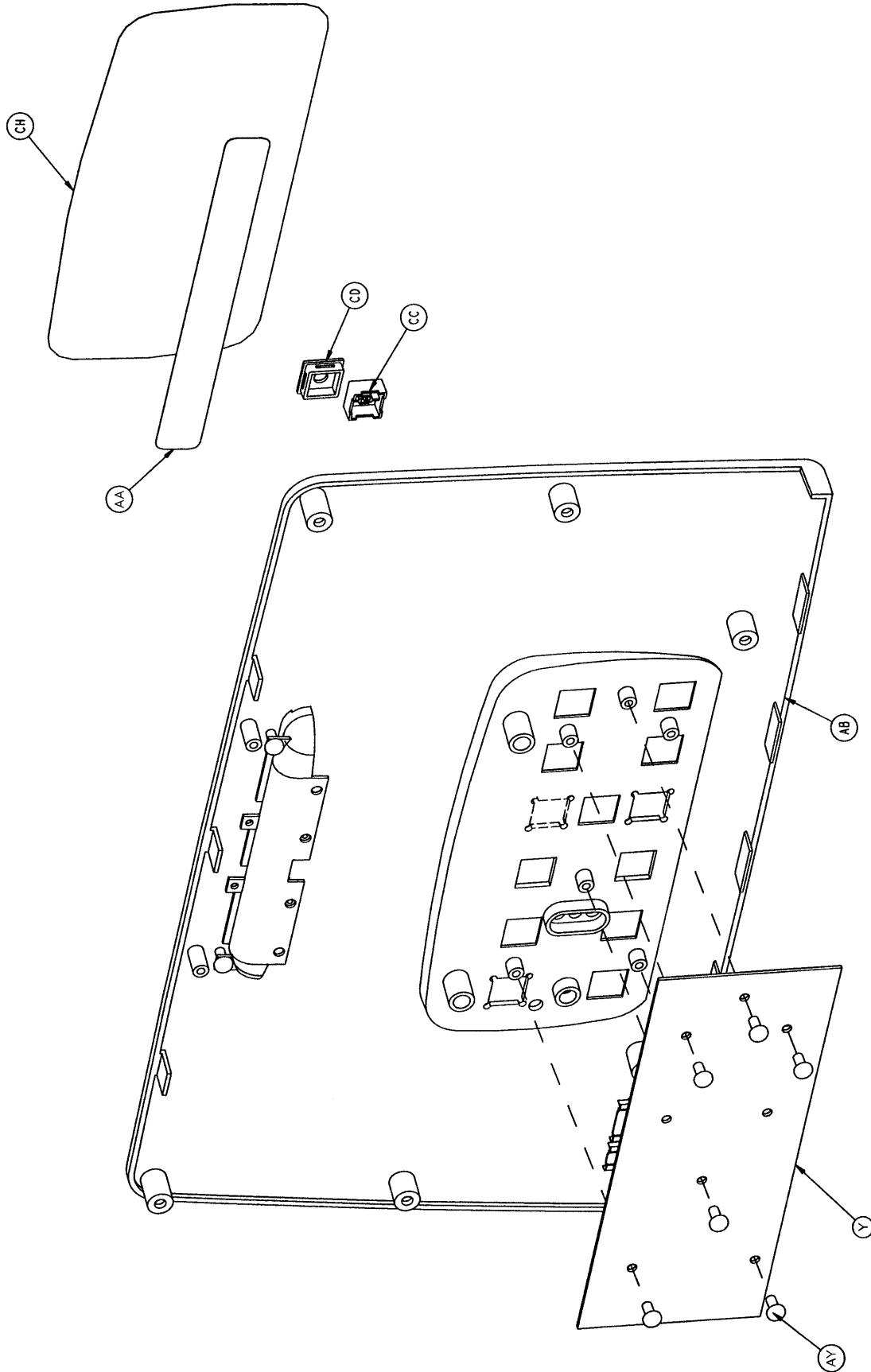


Siderail Assembly (With In-Rail Controls)



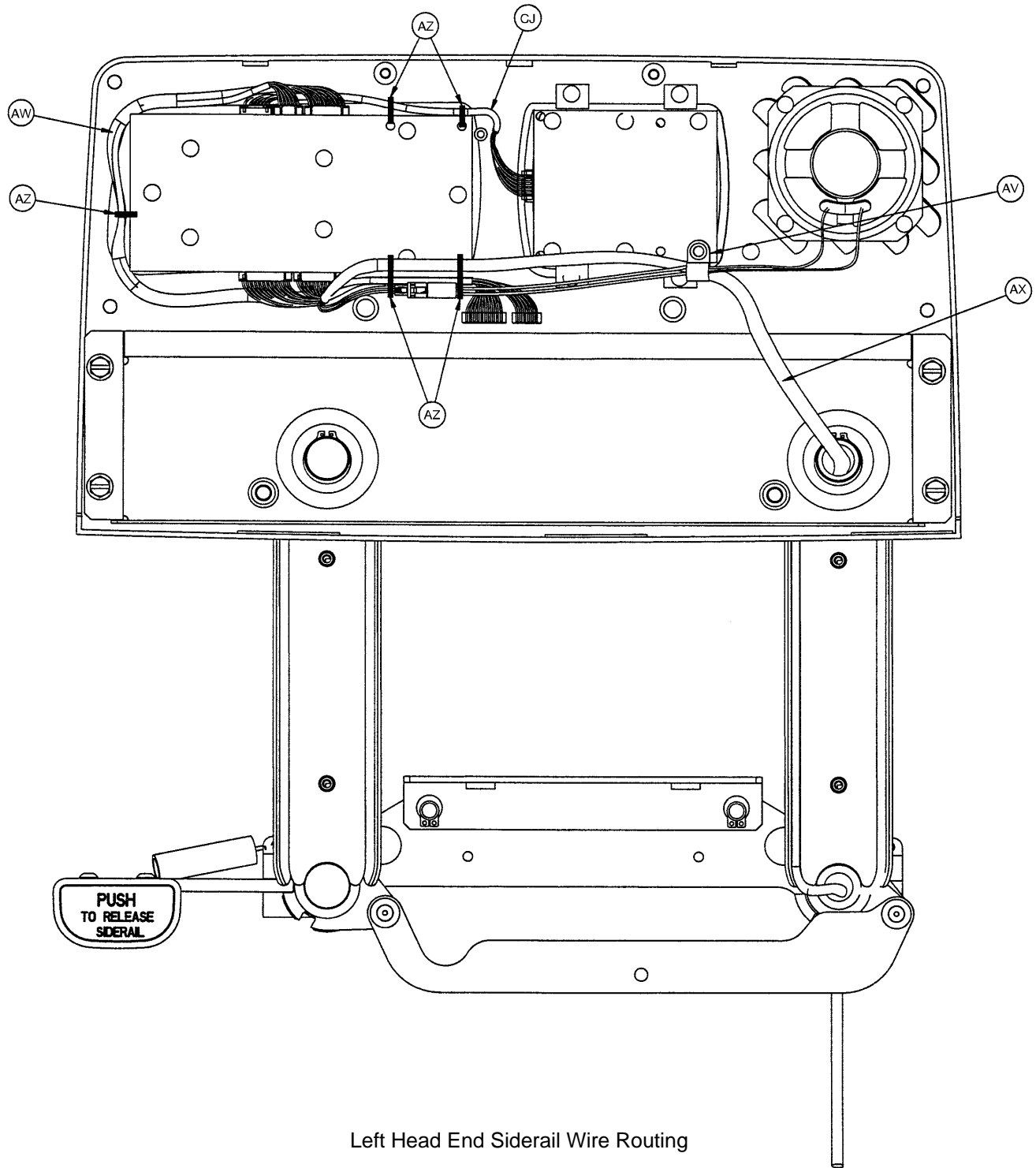
Inner Siderail Panel Assembly

Siderail Assembly (With In-Rail Controls)



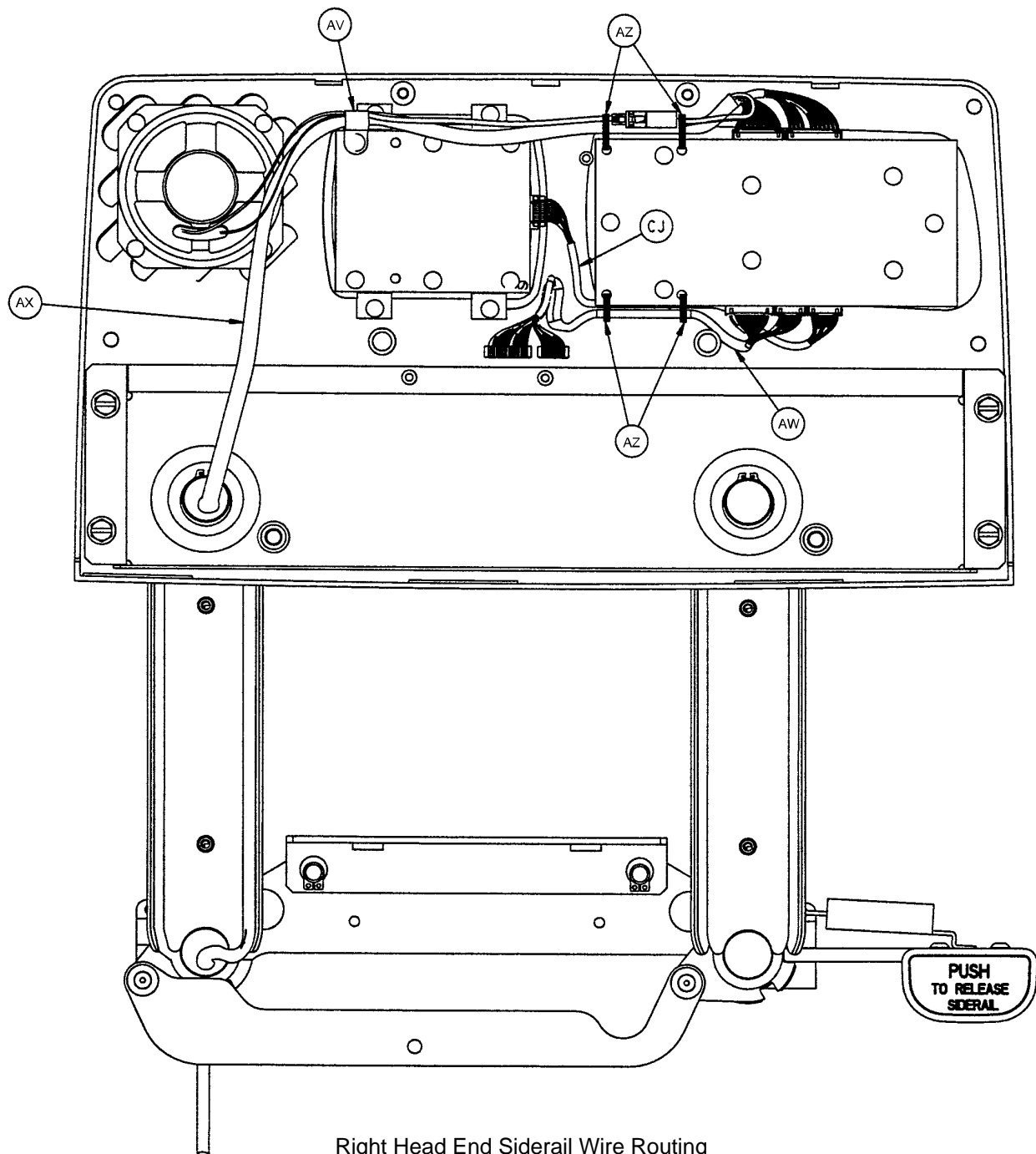
Outer Siderail Panel Assembly

Siderail Assembly (With In-Rail Controls)



Left Head End Siderail Wire Routing

Siderail Assembly (With In-Rail Controls)



Right Head End Siderail Wire Routing

Siderail Assembly (With In-Rail Controls)

5000-20-1 Left Head End Siderail

Item	Part No.	Part Name	Qty.
A	5000-20-20	Timing Link Weldment Lt.	1
B	11-304	Shim Washer	2
C	3001-400-127	Arm Wldmt., Left, Hd., Ft.	1
D	3001-400-128	Arm Wldmt., Left, Hd., Hd.	1
E	11-377	Nylon Washer	2
F	27-17	Rue Ring Cotter	2
H	3001-400-513	Wear Bushing	4
J	3001-400-528	Siderail Carrier	1
K	3001-400-530	Siderail Arm Spacer	1
L	3000-400-513	Flange Bearing	7
M	3000-400-557	Sleeve Bearing	8
N	11-353	Shim Washer	3
P	28-128	Retaining Ring	2
Q	(page 125)	Release Lever Ass'y, Lt.	1
V	3001-400-930	Main PCB Assembly	1
W	3001-400-101	Inner Panel, Left	1
Y	5000-400-910	Outside PCB Assembly	1
AA	3000-400-556	Warning Label	1
AC	23-252	Self-Tapping Screw	4
AD	5000-20-5	Inner Arm Cover	2
AE	3-330	Hex Washer Hd. Screw	2
AF	3000-200-334	Extension Spring	1
AG	5000-20-6	Outer Arm Cover	2
AH	3001-400-543	Mounting Bracket	1
AJ	5000-20-7	Glide Rod	2
AK	28-126	Retaining Ring	4
AL	23-90	High-Low Tapping Screw	8
AM	3001-400-130	Supt. Weldment, Hd., Lt.	1
AN	11-343	Shim Washer	4
AP	28-132	Bowed Retaining Ring	4
AQ	3000-400-523	Panel Spacer	2
AR	3001-400-515	Head Rail	1
AS	3001-400-558	Siderail Spacer	4
AT	3-226	Hex Washer Hd. Screw	4
AU	23-86	High-Low Tapping Screw	1
AV	3000-300-478	CPR Conduit Clamp	1
AW	5000-80-12	Main Outside Cable, Lt.	1
AX	3001-400-862	Siderail Cable	1
AY	23-112	High-Low Tapping Screw	24
AZ	3000-300-114	4" Cable Tie	5
BA	7-58	Truss Hd. Torx Screw	2
BB	14-20	Nylon Washer	2

5000-20-2 Right Head End Siderail

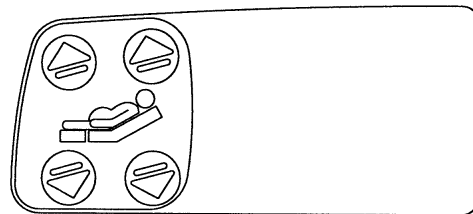
Item	Part No.	Part Name	Qty.
A	5000-20-30	Timing Link Weldment Rt.	1
B	11-304	Shim Washer	2
C	3001-400-227	Arm Wldmt., Right, Hd., Ft.	1
D	3001-400-228	Arm Wldmt., Right, Hd., Hd.	1
E	11-377	Nylon Washer	2
F	27-17	Rue Ring Cotter	2
H	3001-400-513	Wear Bushing	4
J	3001-400-528	Siderail Carrier	1
K	3001-400-530	Siderail Arm Spacer	1
L	3000-400-513	Flange Bearing	7
M	3000-400-557	Sleeve Bearing	8
N	11-353	Shim Washer	3
P	28-128	Retaining Ring	2
Q	(page 126)	Release Lever Ass'y, Rt.	1
V	3001-400-930	Main PCB Assembly	1
W	3001-400-201	Inner Panel, Right	1
Y	5000-400-910	Outside PCB Assembly	1
AA	3000-400-556	Warning Label	1
AC	23-252	Self-Tapping Screw	4
AD	5000-20-5	Inner Arm Cover	2
AE	3-330	Hex Washer Hd. Screw	2
AF	3000-200-334	Extension Spring	1
AG	5000-20-6	Outer Arm Cover	2
AH	3001-400-543	Mounting Bracket	1
AJ	5000-20-7	Glide Rod	2
AK	28-126	Retaining Ring	4
AL	23-90	High-Low Tapping Screw	8
AM	3001-400-230	Supt. Weldment, Hd., Rt.	1
AN	11-343	Shim Washer	4
AP	28-132	Bowed Retaining Ring	4
AQ	3000-400-523	Panel Spacer	2
AR	3001-400-515	Head Rail	1
AS	3001-400-558	Siderail Spacer	4
AT	3-226	Hex Washer Hd. Screw	4
AU	23-86	High-Low Tapping Screw	1
AV	3000-300-478	CPR Conduit Clamp	1
AW	5000-80-11	Main Outside Cable, Rt.	1
AX	3001-400-862	Siderail Cable	1
AY	23-112	High-Low Tapping Screw	24
AZ	3000-300-114	4" Cable Tie	4
BA	7-58	Truss Hd. Torx Screw	2
BB	14-20	Nylon Washer	2

Siderail Assembly (With In-Rail Controls)

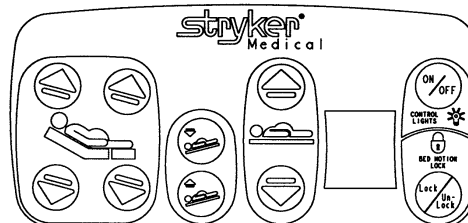
5000-20-101 Standard Siderail

Item	Part No.	Part Name	Qty.
AB	(page 124)	Outer Panel Ass'y, No Nurse Call	2
CA	5000-90-20	Standard Label, Inner, Right	1
CA	5000-90-30	Standard Label, Inner, Left	1
CC	3001-400-953	Switch Cap	14
CD	3001-400-522	Filler Cap	8
CE	3001-400-517	Speaker Seal	2
CF	3001-400-535	Blank Module	2
CH	5000-90-43	Standard Label, Outer, Right	1
CH	5000-90-53	Standard Label, Outer, Left	1

Inner Option Label



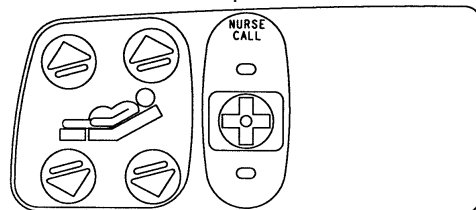
Outer Option Label



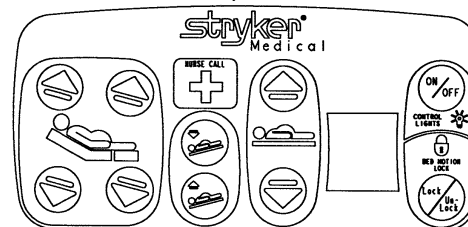
5000-20-102 Standard Siderail with Nurse Call

Item	Part No.	Part Name	Qty.
AB	(page 124)	Outer Panel Ass'y	2
CA	5000-90-21	Nurse Call Label, Inner, Right	1
CA	5000-90-31	Nurse Call Label, Inner, Left	1
CC	3001-400-953	Switch Cap	16
CD	3001-400-522	Filler Cap	7
CE	3001-403-831	Speaker With Cable	2
CF	3001-400-535	Blank Module	2
CH	5000-90-41	Nurse Call Label, Outer, Right	1
CH	5000-90-51	Nurse Call Label, Outer, Left	1

Inner Option Label



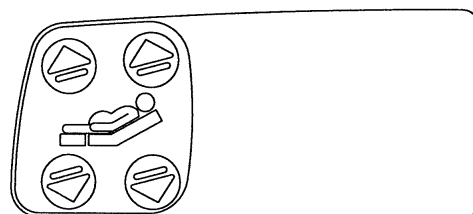
Outer Option Label



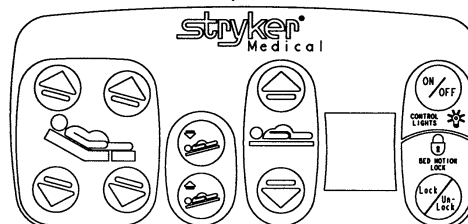
5000-20-105 Standard Siderail with Lumbar

Item	Part No.	Part Name	Qty.
AB	(page 124)	Outer Panel Ass'y, No Nurse Call	2
AY	23-112	Tapping Screw	8
AZ	3000-300-114	Cable Tie	3
CA	5000-90-20	Standard Label, Inner, Right	1
CA	5000-90-30	Standard Label, Inner, Left	1
CB	5000-90-68	Lumbar Label, Right	1
CB	5000-90-69	Lumbar Label, Left	1
CC	3001-400-953	Switch Cap	14
CD	3001-400-522	Filler Cap	8
CE	3001-400-517	Speaker Seal	2
CF	(page 117)	Lumbar Module, Left	1
CF	(page 118)	Lumbar Module, Right	1
CH	5000-90-43	Standard Label, Outer, Right	1
CH	5000-90-53	Standard Label, Outer, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2

Inner Option Label



Outer Option Label

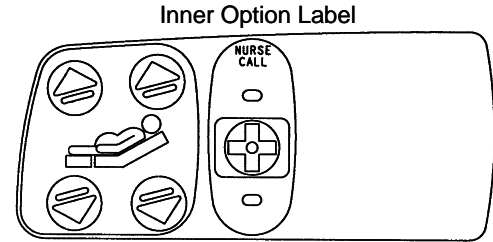


All labels shown are right side.

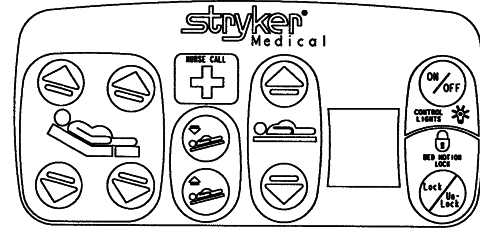
Siderail Assembly (With In-Rail Controls)

5000-20-112 Standard Siderail with Nurse Call & Lumbar

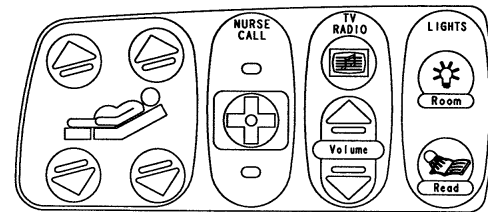
Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
AY	23-112	Tapping Screw	8
AZ	3000-300-114	Cable Tie	3
CA	5000-90-21	Nurse Call Label, Inner, Right	1
CA	5000-90-31	Nurse Call Label, Inner, Left	1
CB	5000-90-68	Lumbar Label, Right	1
CB	5000-90-69	Lumbar Label, Left	1
CC	3001-400-953	Switch Cap	16
CD	3001-400-522	Filler Cap	7
CE	3001-403-831	Speaker With Cable	2
CF	(page 117)	Lumbar Module, Left	1
CF	(page 118)	Lumbar Module, Right	1
CH	5000-90-41	Nurse Call Label, Outer, Right	1
CH	5000-90-51	Nurse Call Label, Outer, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2



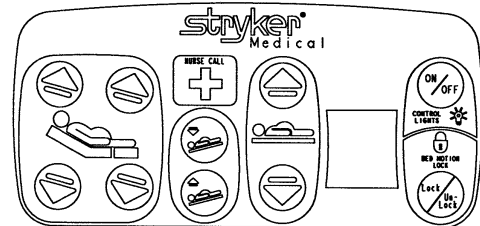
Outer Option Label



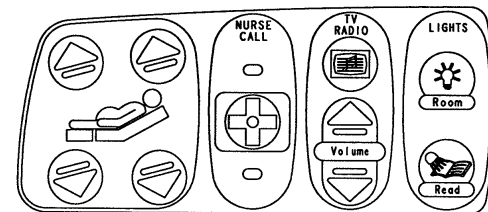
Inner Option Label



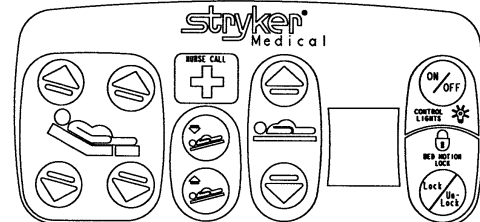
Outer Option Label



Inner Option Label



Outer Option Label



5000-20-113 Std. Siderail w/NC, TV/Radio, Lights & Lumbar

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
AY	23-112	Tapping Screw	8
AZ	3000-300-114	Cable Tie	3
CA	5000-90-23	N/C, TV, Lights Label, Inner, Right	1
CA	5000-90-33	N/C, TV, Lights Label, Inner, Left	1
CB	5000-90-68	Lumbar Label, Right	1
CB	5000-90-69	Lumbar Label, Left	1
CC	3001-400-953	Switch Cap	21
CD	3001-400-522	Filler Cap	2
CE	3001-403-831	Speaker with Cable	2
CF	(page 117)	Lumbar Module, Left	1
CF	(page 118)	Lumbar Module, Right	1
CH	5000-90-41	Nurse Call Label, Outside, Right	1
CH	5000-90-51	Nurse Call Label, Outside, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2

5000-20-114 Standard Siderail w/NC, TV/Radio & Lights

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
CA	5000-90-23	N/C, TV, Lights Label, Inner, Right	1
CA	5000-90-33	N/C, TV, Lights Label, Inner, Left	1
CC	3001-400-953	Switch Cap	21
CD	3001-400-522	Filler Cap	2
CE	3001-403-831	Speaker With Cable	2
CF	3001-400-535	Blank Module	2
CH	5000-90-41	Nurse Call Label, Outside, Right	1
CH	5000-90-51	Nurse Call Label, Outside, Left	1

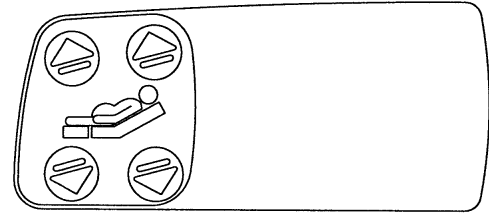
All labels shown are right side.

Siderail Assembly (With In-Rail Controls)

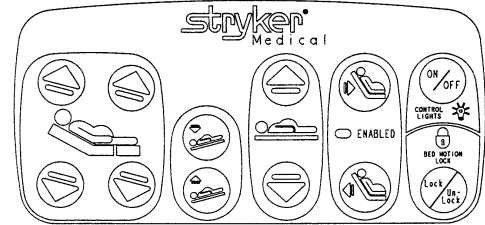
5000-220-117 Standard Siderail with In/Out

Item	Part No.	Part Name	Qty.
AB	(page 124)	Outer Panel Ass'y, No Nurse Call	2
CA	5000-90-20	Standard Label, Inner, Right	1
CA	5000-90-30	Standard Label, Inner, Left	1
CC	3001-400-953	Switch Cap	16
CD	3001-400-522	Filler Cap	6
CE	3001-400-517	Speaker Seal	2
CF	3001-400-535	Blank Module	2
CH	5000-290-42	In/Out Label, Outside, Right	1
CH	5000-290-52	In/Out Label, Outside, Left	1

Inner Option Label



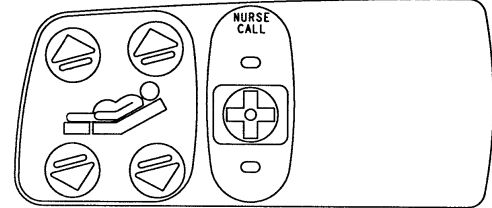
Outer Option Label



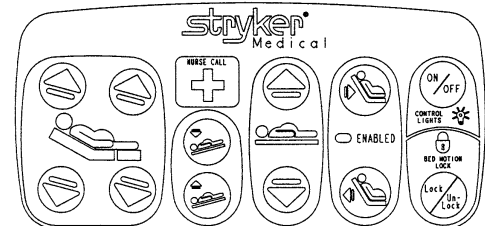
5000-220-118 Standard Siderail with In/Out & Nurse Call

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
CA	5000-90-21	Nurse Call Label, Inner, Right	1
CA	5000-90-31	Nurse Call Label, Inner, Left	1
CC	3001-400-953	Switch Cap	18
CD	3001-400-522	Filler Cap	5
CE	3001-403-831	Speaker With Cable	2
CF	3001-403-535	Blank Module	2
CH	5000-290-40	N/C, In/Out Label, Outside, Right	1
CH	5000-290-50	N/C, In/Out Label, Outside, Left	1

Inner Option Label



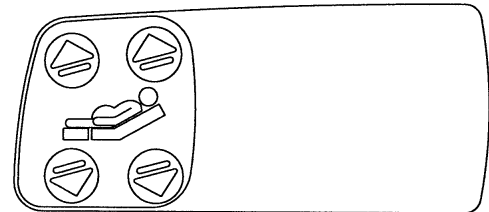
Outer Option Label



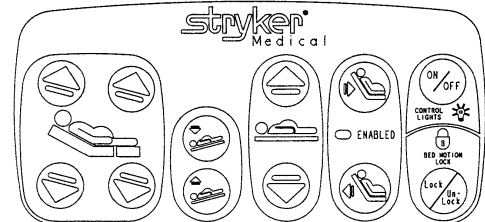
5000-220-121 Standard Siderail with In/Out & Lumbar

Item	Part No.	Part Name	Qty.
AB	(page 124)	Outer Panel Ass'y, No Nurse Call	2
AY	23-112	Tapping Screw	8
AZ	3000-300-114	Cable Tie	3
CA	5000-90-20	Standard Label, Inner, Right	1
CA	5000-90-30	Standard Label, Inner, Left	1
CB	5000-90-68	Lumbar Label, Right	1
CB	5000-90-69	Lumbar Label, Left	1
CC	3001-400-953	Switch Cap	16
CD	3001-400-522	Filler Cap	6
CE	3001-400-517	Speaker Seal	2
CF	(page 117)	Lumbar Module, Left	1
CF	(page 118)	Lumbar Module, Right	1
CH	5000-290-42	In/Out Label, Outside, Right	1
CH	5000-290-52	In/Out Label, Outside, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2

Inner Option Label



Outer Option Label



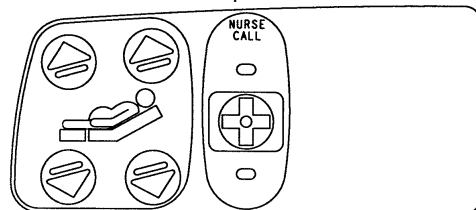
All labels shown are right side.

Siderail Assembly (With In-Rail Controls)

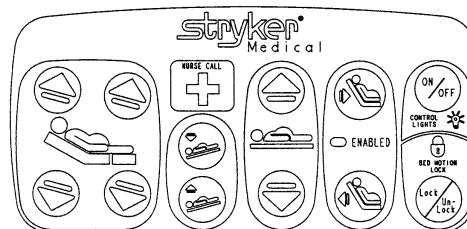
5000-220-124 Std. Siderail with In/Out, Nurse Call & Lumbar

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
AY	23-112	Tapping Screw	8
AZ	3000-300-114	Cable Tie	3
CA	5000-90-21	Nurse Call Label, Inner, Right	1
CA	5000-90-31	Nurse Call Label, Inner, Left	1
CB	5000-90-68	Lumbar Label, Right	1
CB	5000-90-69	Lumbar Label, Left	1
CC	3001-400-953	Switch Cap	18
CD	3001-400-522	Filler Cap	5
CE	3001-403-831	Speaker With Cable	2
CF	(page 117)	Lumbar Module, Left	1
CF	(page 118)	Lumbar Module, Right	1
CH	5000-290-40	N/C, In/Out Label, Outside, Right	1
CH	5000-290-50	N/C, In/Out Label, Outside, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2

Inner Option Label



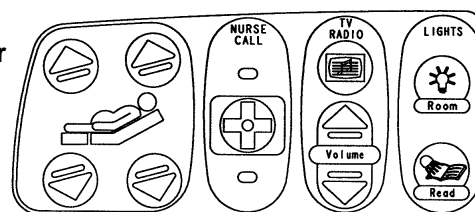
Outer Option Label



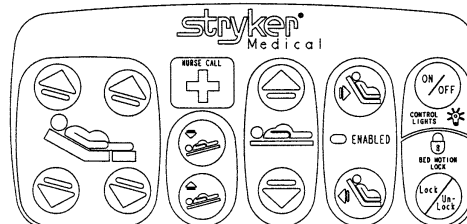
5000-220-125 Std. Rail with In/Out, NC, TV/Radio, Lights & Lumbar

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
AY	23-112	Tapping Screw	8
AZ	3000-300-114	Cable Tie	3
CA	5000-90-23	N/C, TV, Lights Label, Inner, Right	1
CA	5000-90-33	N/C, TV, Lights Label, Inner, Left	1
CB	5000-90-68	Lumbar Label, Right	1
CB	5000-90-69	Lumbar Label, Left	1
CC	3001-400-953	Switch Cap	23
CE	3001-403-831	Speaker with Cable	2
CF	(page 117)	Lumbar Module, Left	1
CF	(page 118)	Lumbar Module, Right	1
CH	5000-290-40	N/C, In/Out Label, Outside, Right	1
CH	5000-290-50	N/C, In/Out Label, Outside, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2

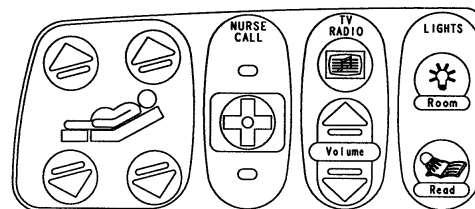
Inner Option Label



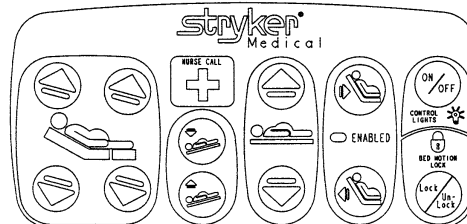
Outer Option Label



Inner Option Label



Outer Option Label



5000-220-126 Std. Rail with In/Out, NC, TV/Radio & Lights

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
CA	5000-90-23	N/C, TV, Lights Label, Inner, Right	1
CA	5000-90-33	N/C, TV, Lights Label, Inner, Left	1
CC	3001-400-953	Switch Cap	23
CE	3001-403-831	Speaker with Cable	2
CF	3001-400-535	Blank Module	2
CH	5000-290-40	N/C, In/Out Label, Outer, Right	1
CH	5000-290-50	N/C, In/Out Label, Outer, Left	1

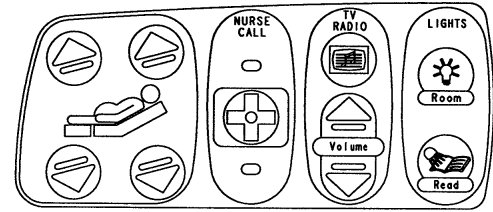
All labels shown are right side.

Siderail Assembly (With In-Rail Controls)

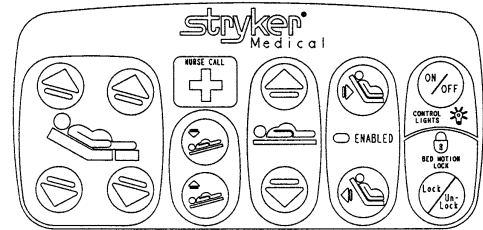
5000-20-133 Std. Rail with NC, TV Up/Down, Lights & Lumbar

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
AY	23-112	Tapping Screw	8
AZ	3000-300-114	Cable Tie	3
CA	5000-90-23	N/C, TV, Lights Label, Inner, Right	1
CA	5000-90-33	N/C, TV, Lights Label, Inner, Left	1
CB	5000-90-79	Lumbar/TV Label, Right	1
CB	5000-90-80	Lumbar/TV Label, Left	1
CC	3001-400-953	Switch Cap	21
CD	3001-400-522	Filler Cap	2
CE	3001-403-831	Speaker With Cable	2
CF	(page 119)	Lumbar/TV Module, Left	1
CF	(page 120)	Lumbar/TV Module, Right	1
CH	5000-90-41	N/C Label, Outside, Right	1
CH	5000-90-51	N/C Label, Outside, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2

Inner Option Labels



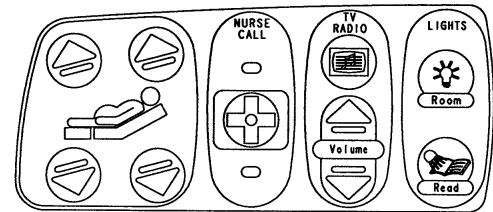
Outer Option Label



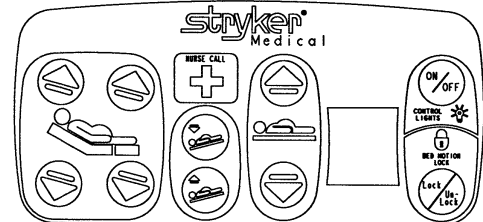
5000-20-134 Std. Siderail with NC, TV Up/Down & Lights

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
CA	5000-90-23	N/C, TV, Lights Label, Inner, Right	1
CA	5000-90-33	N/C, TV, Lights Label, Inner, Left	1
CB	5000-90-81	TV Label, Right	1
CB	5000-90-82	TV Label, Left	1
CC	3001-400-953	Switch Cap	21
CD	3001-400-522	Filler Cap	2
CE	3001-403-831	Speaker with Cable	2
CF	(page 121)	TV Module, Left	1
CF	(page 122)	TV Module, Right	1
CH	5000-90-41	N/C Label, Outside, Right	1
CH	5000-90-51	N/C Label, Outside, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2

Inner Option Labels



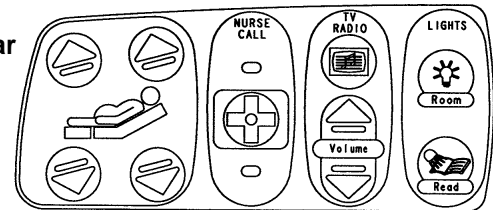
Outer Option Label



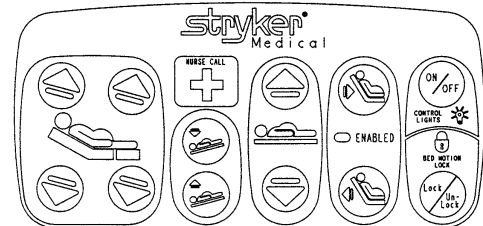
5000-220-135 Std. Rail with In/Out, NC, TV Up/Dn, Lights & Lumbar

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
AY	23-112	Tapping Screw	8
AZ	3000-300-114	Cable Tie	3
CA	5000-90-23	N/C, TV, Lights Label, Inner, Right	1
CA	5000-90-33	N/C, TV, Lights Label, Inner, Left	1
CB	5000-90-79	Lumbar/TV Label, Right	1
CB	5000-90-80	Lumbar/TV Label, Left	1
CC	3001-400-953	Switch Cap	23
CE	3001-403-831	Speaker With Cable	2
CF	(page 119)	Lumbar/TV Module, Left	1
CF	(page 120)	Lumbar/TV Module, Right	1
CH	5000-290-40	N/C, In/Out Label, Outside, Right	1
CH	5000-290-50	N/C, In/Out Label, Outside, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2

Inner Option Labels



Outer Option Label



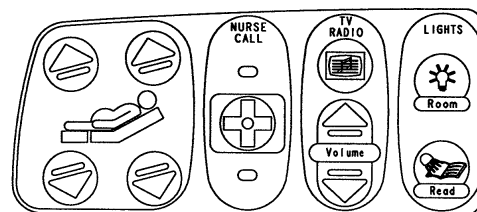
All labels shown are right side.

Siderail Assembly (With In-Rail Controls)

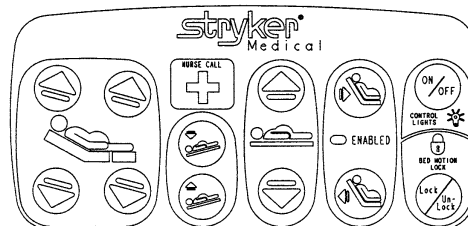
5000-220-136 Std. Rail with In/Out, NC, TV Up/Down & Lights

Item	Part No.	Part Name	Qty.
AB	(page 123)	Outer Panel Ass'y	2
CA	5000-90-23	N/C, TV, Lights Label, Inner, Right	1
CA	5000-90-33	N/C, TV, Lights Label, Inner, Left	1
CB	5000-90-81	TV Label, Right	1
CB	5000-90-82	TV Label, Left	1
CC	3001-400-953	Switch Cap	23
CE	3001-403-831	Speaker With Cable	2
CF	(page 121)	TV Module, Left	1
CF	(page 122)	TV Module, Right	1
CH	5000-290-40	N/C, In/Out Label, Outside, Right	1
CH	5000-290-50	N/C, In/Out Label, Outside, Left	1
CJ	5000-80-16	Main to Options PCB Cable	2

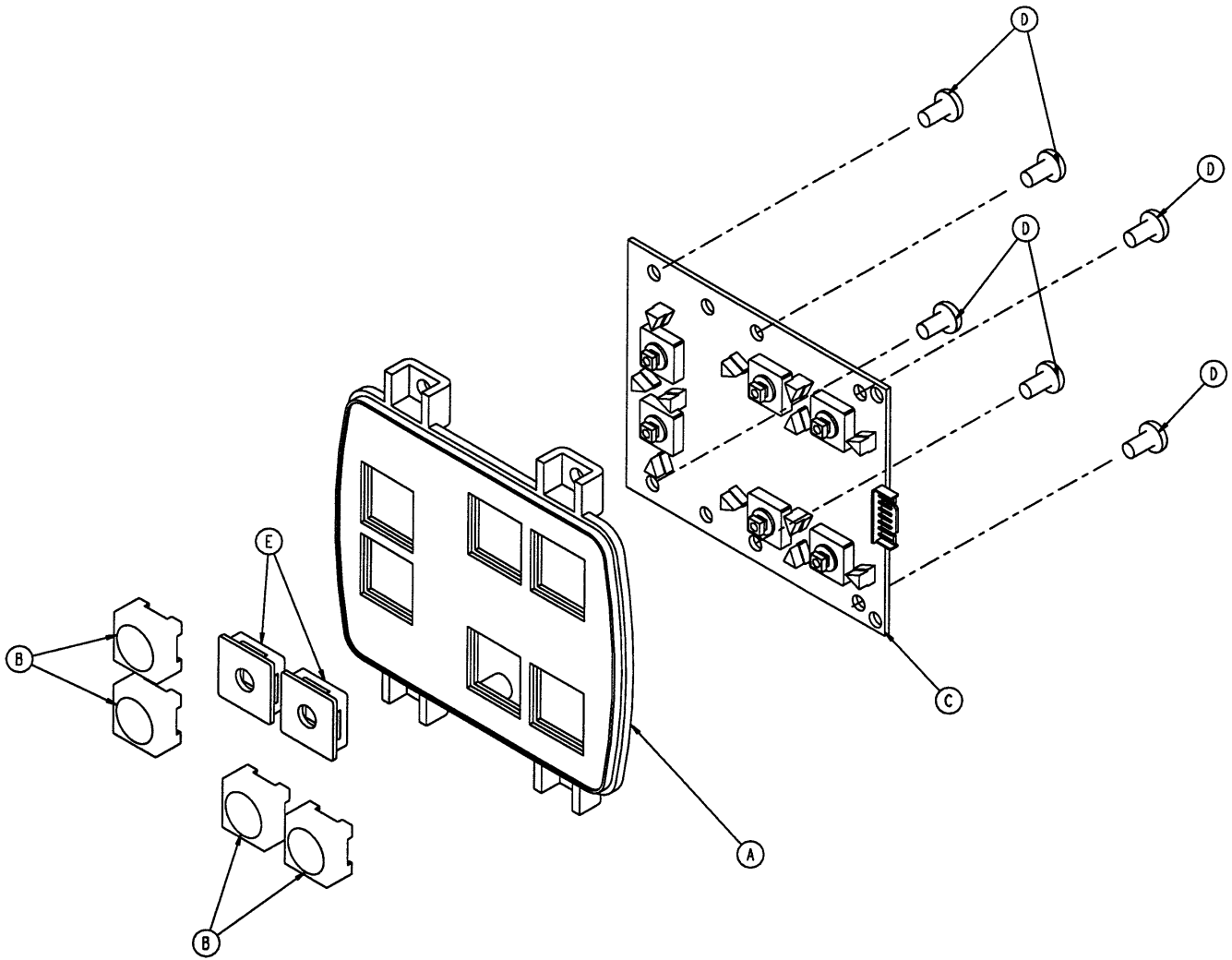
Inner Option Labels



Outer Option Label

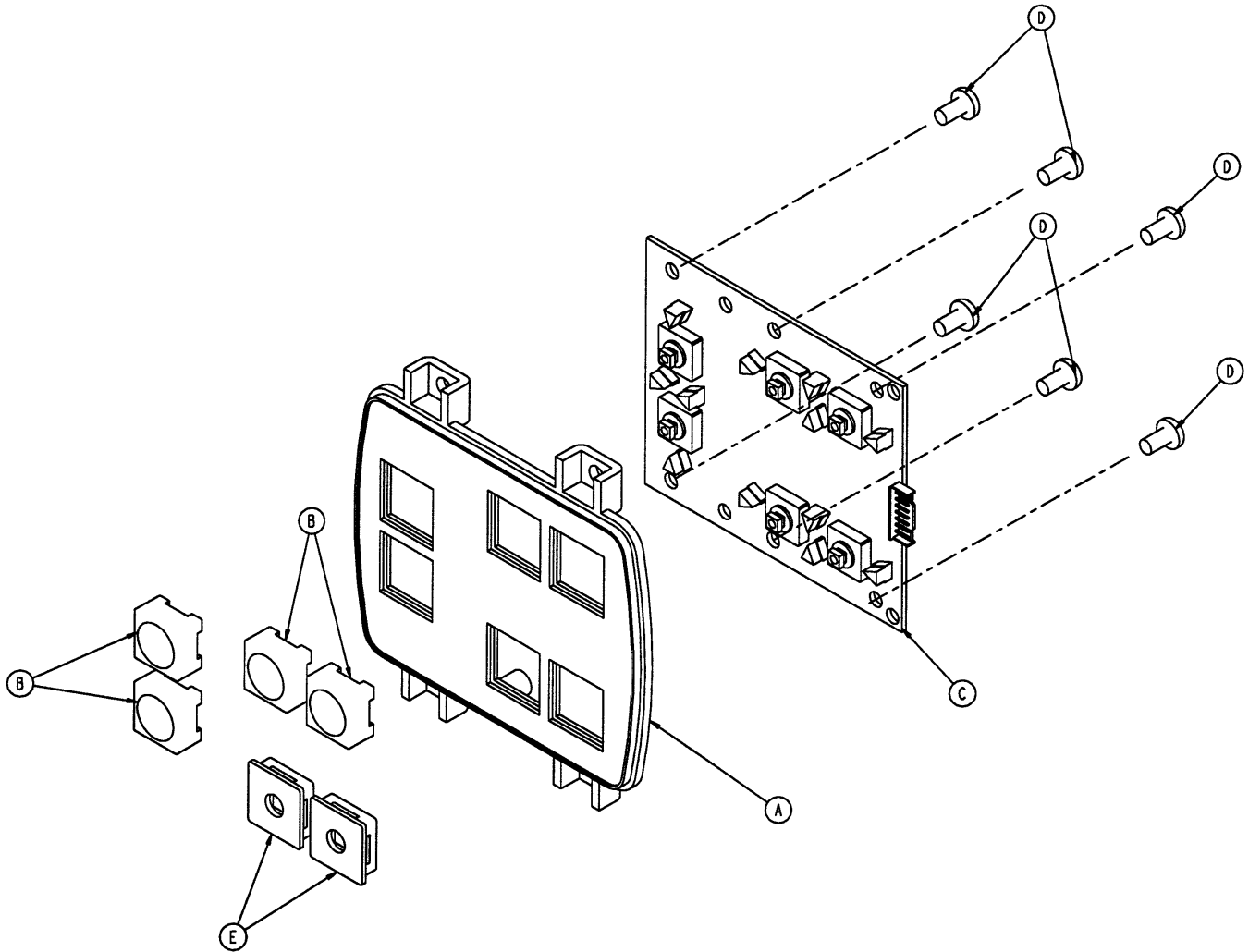


5000-220-8 Optional Siderail Lumbar Module, Left



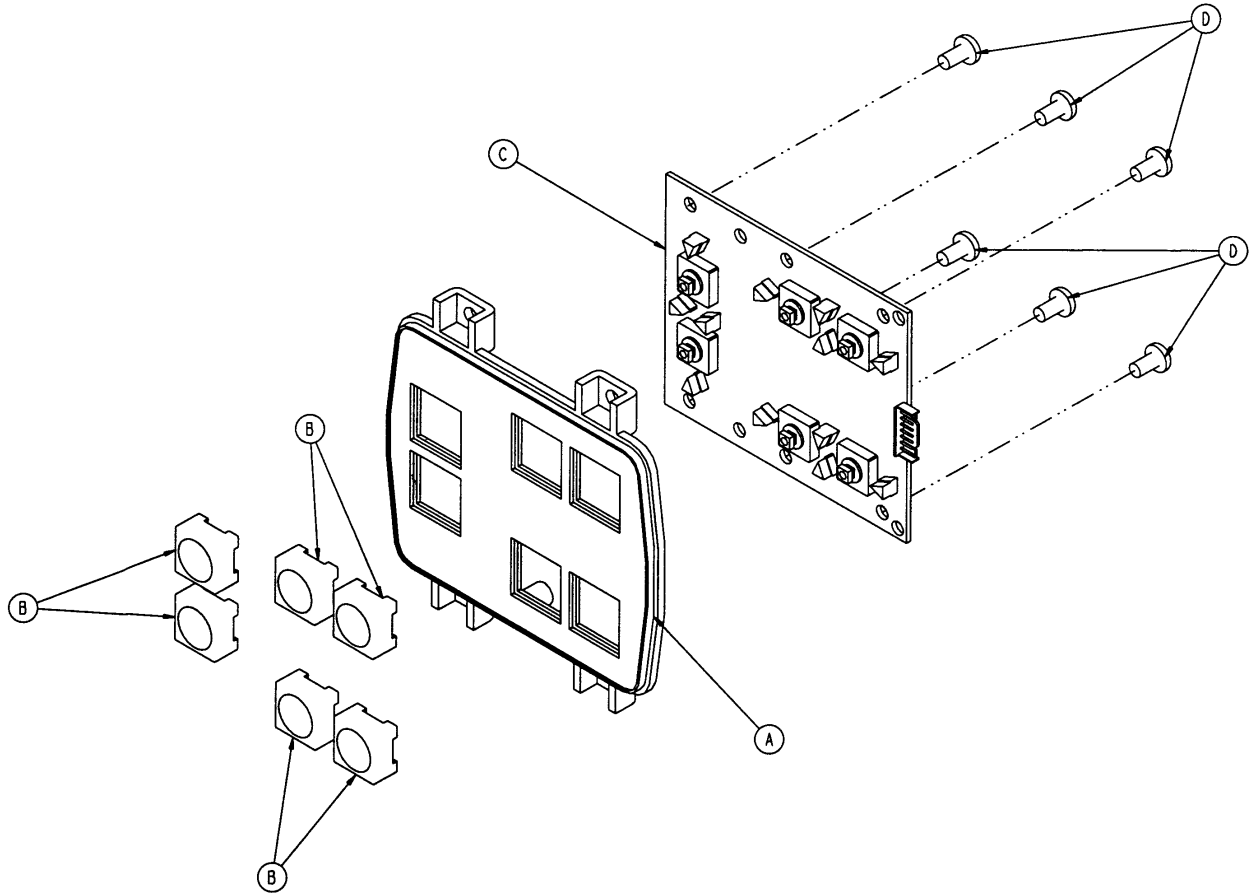
Item	Part No.	Part Name	Qty.
A	3001-400-524	Lumbar Module	1
B	3001-400-953	Switch Cap	4
C	5000-400-930	Lumbar Keypad PCB, Left	1
D	23-112	Tapping Screw	6
E	3001-400-522	Filler Cap	2

5000-220-10 Optional Siderail Lumbar Module, Right



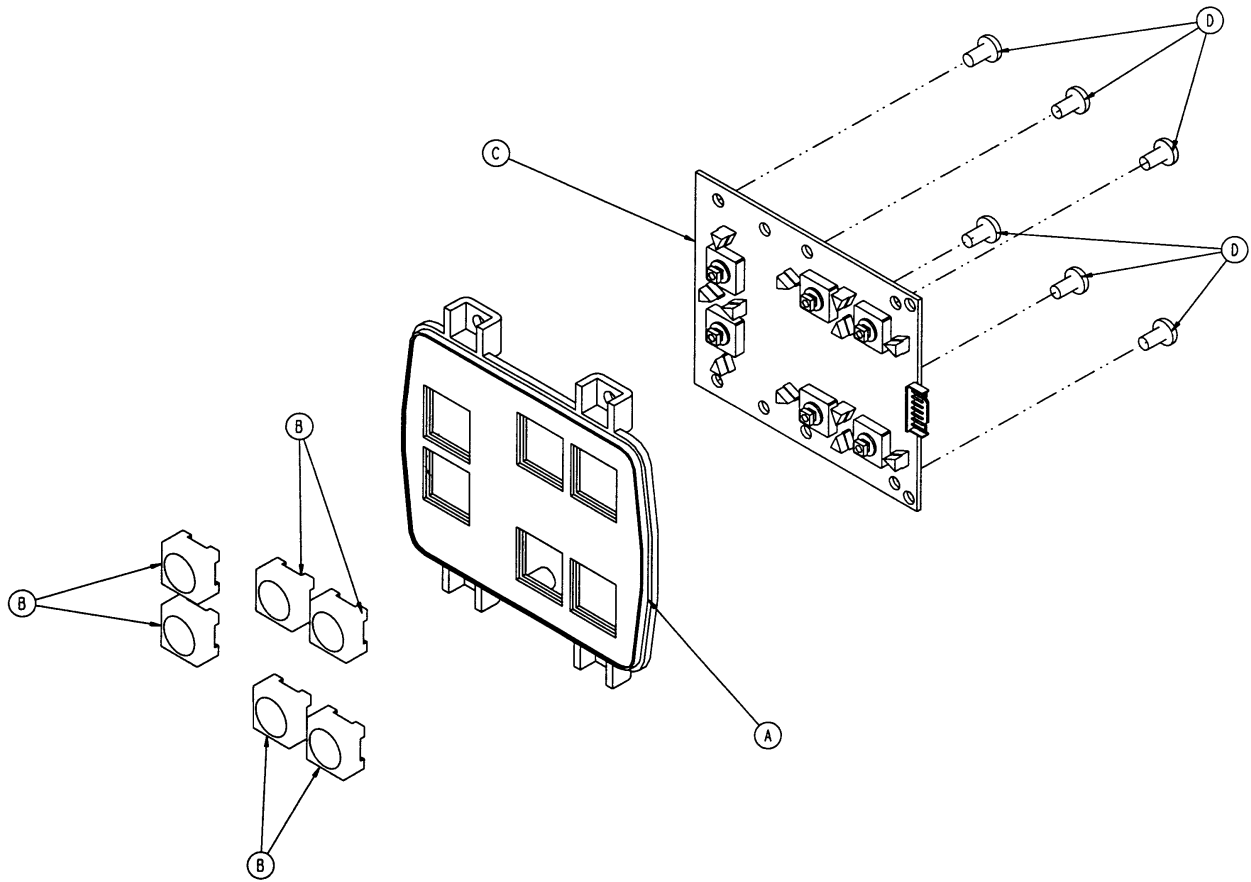
Item	Part No.	Part Name	Qty.
A	3001-400-524	Lumbar Module	1
B	3001-400-953	Switch Cap	4
C	5000-400-920	Lumbar Keypad PCB, Right	1
D	23-112	Tapping Screw	6
E	3001-400-522	Filler Cap	2

5000-20-26 Optional TV Module with Lumbar, Left



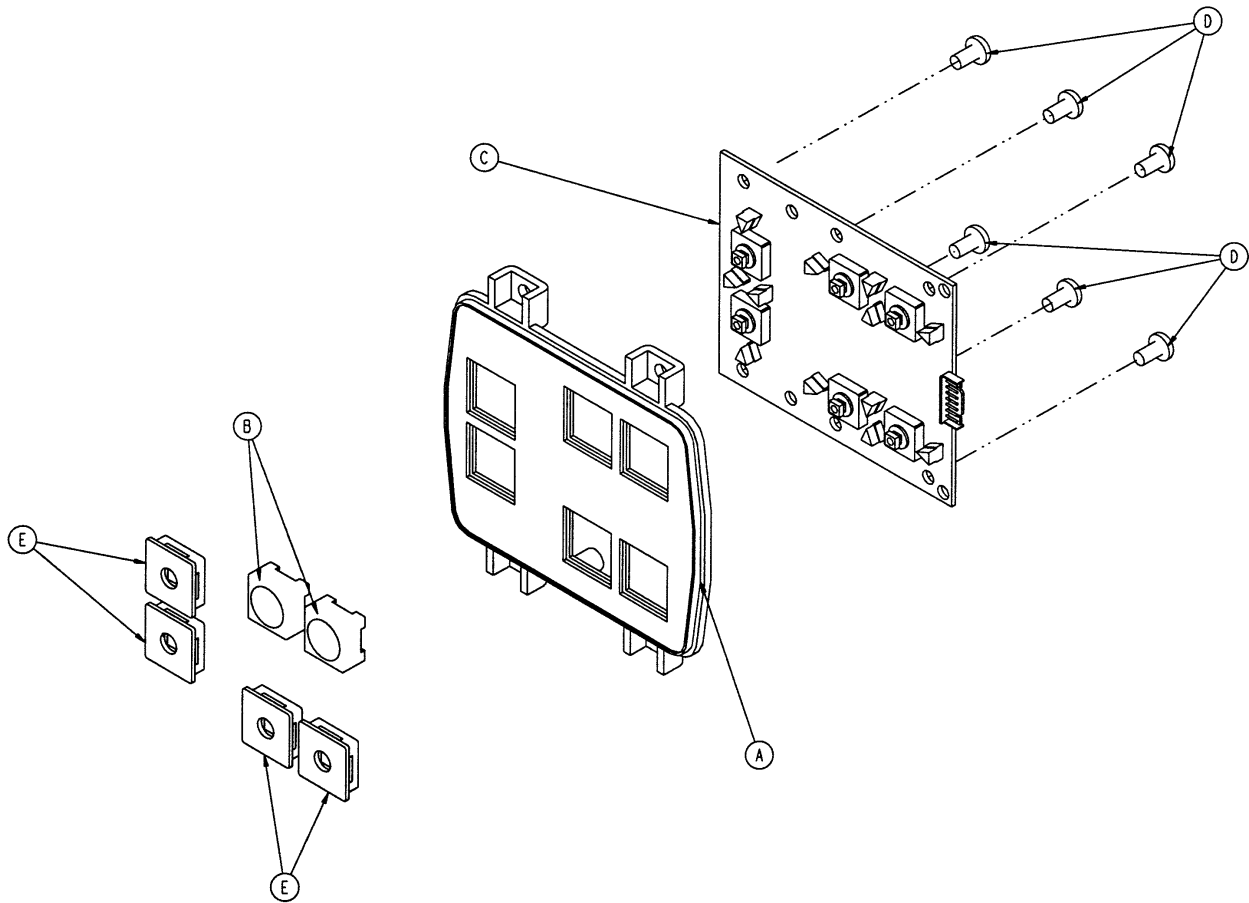
Item	Part No.	Part Name	Qty.
A	3001-400-524	Lumbar Module	1
B	3001-400-953	Switch Cap	6
C	5000-400-930	Lumbar Keypad PCB, Left	1
D	23-112	Tapping Screw	6

5000-20-27 Optional TV Module with Lumbar, Right



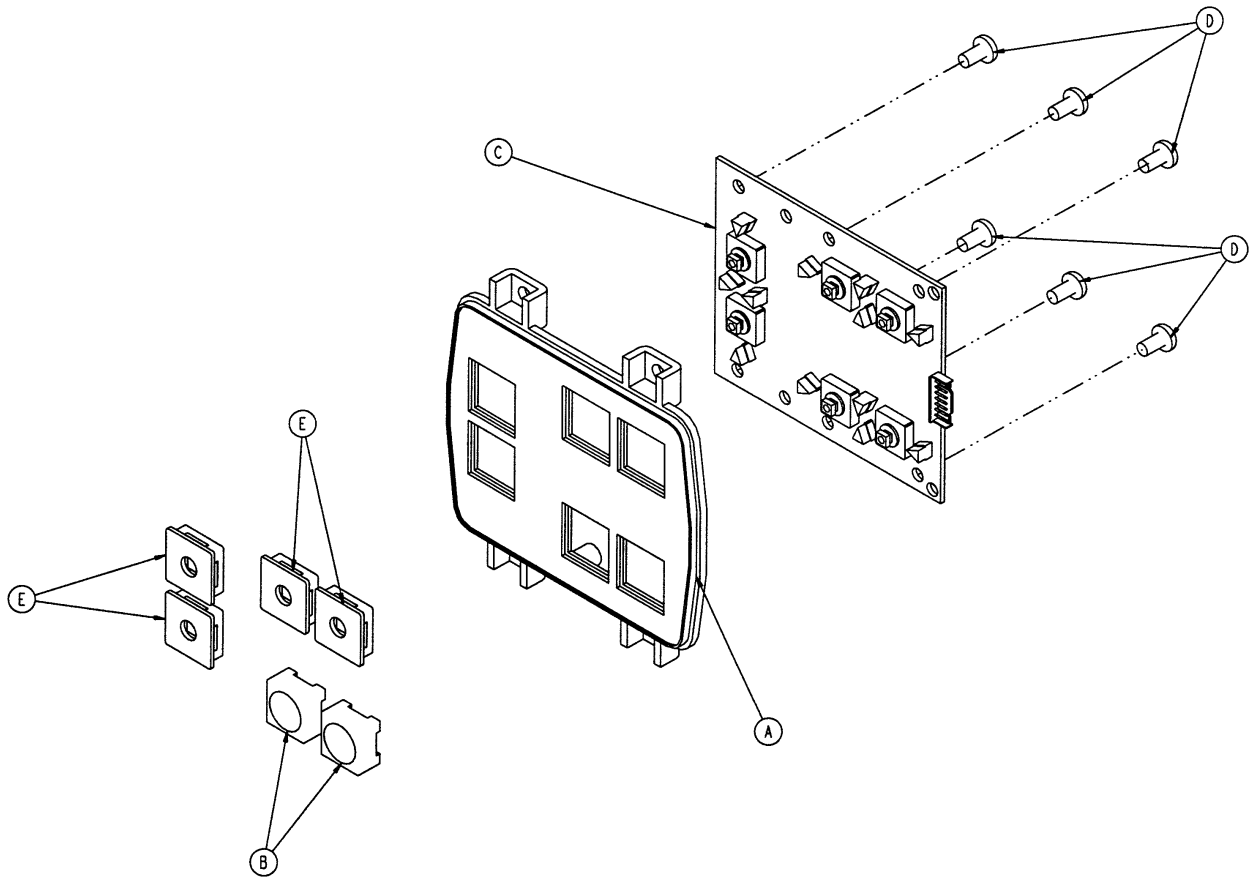
Item	Part No.	Part Name	Qty.
A	3001-400-524	Lumbar Module	1
B	3001-400-953	Switch Cap	6
C	5000-400-920	Lumbar Keypad PCB, Right	1
D	23-112	Tapping Screw	6

5000-20-28 Optional TV Module, No Lumbar, Left



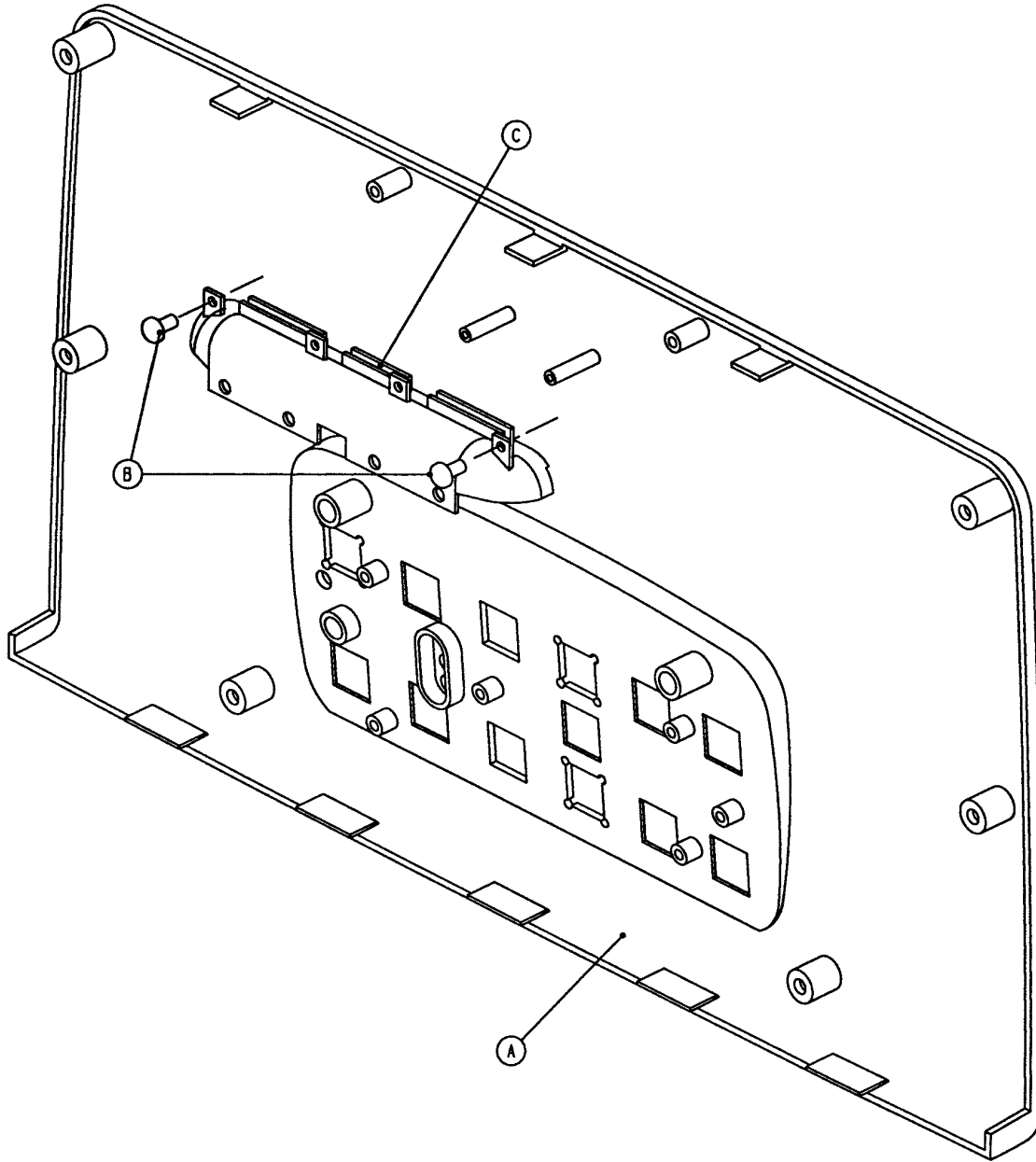
Item	Part No.	Part Name	Qty.
A	3001-400-524	Lumbar Module	1
B	3001-400-953	Switch Cap	2
C	5000-400-930	Lumbar Keypad PCB, Lt.	1
D	23-112	Tapping Screw	6
E	3001-400-522	Filler Cap	4

5000-20-29 Optional TV Module, No Lumbar, Right



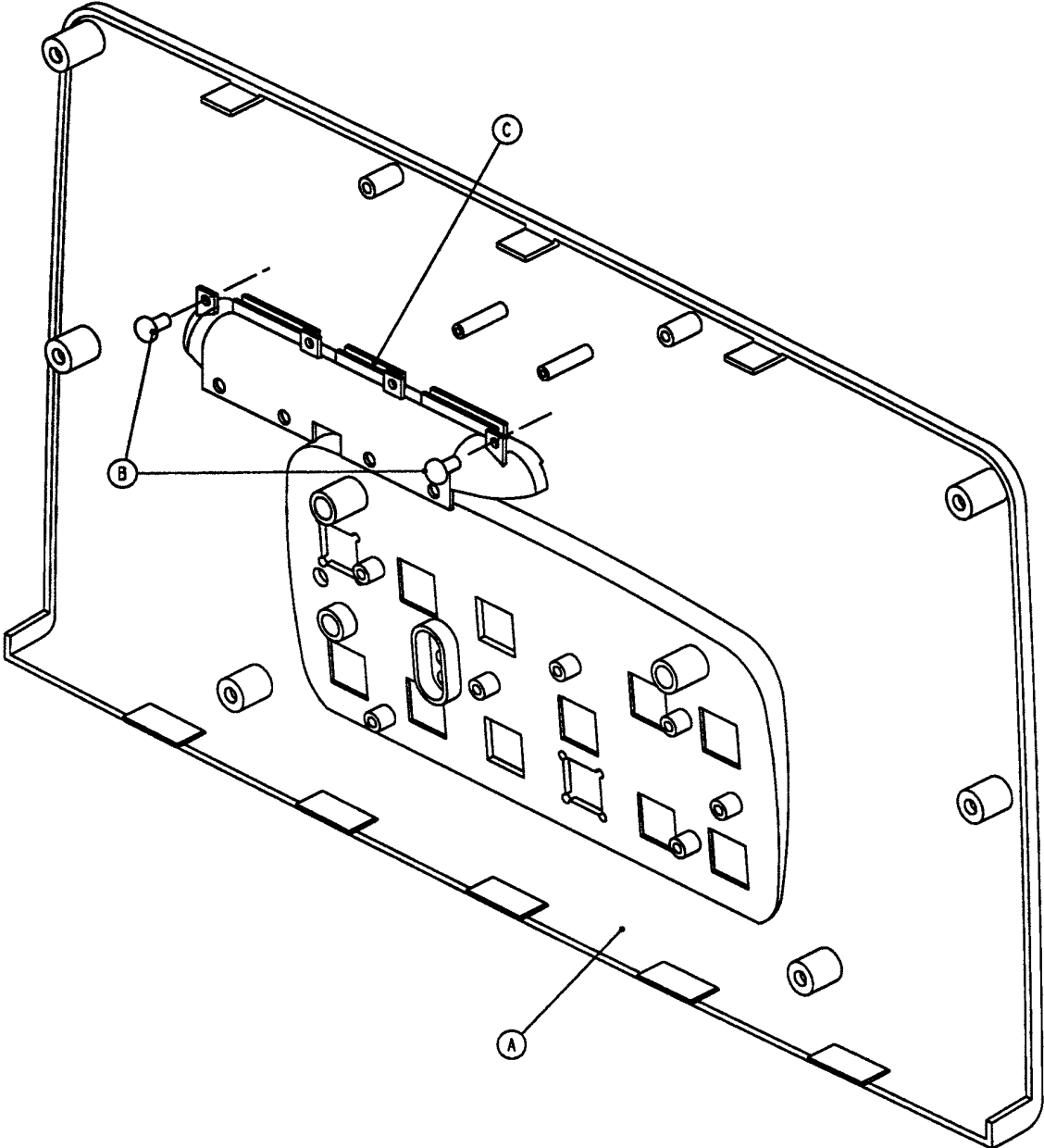
Item	Part No.	Part Name	Qty.
A	3001-400-524	Lumbar Module	1
B	3001-400-953	Switch Cap	2
C	5000-400-920	Lumbar Keypad PCB, Rt.	1
D	23-112	Tapping Screw	6
E	3001-400-522	Filler Cap	4

5000-20-4 Siderail Outer Panel Assembly w/Nurse Call



Item	Part No.	Part Name	Qty.
A	5000-20-3	Outer Panel	1
B	23-112	Tapping Screw	2
C	3001-400-599	Handle Insert	1

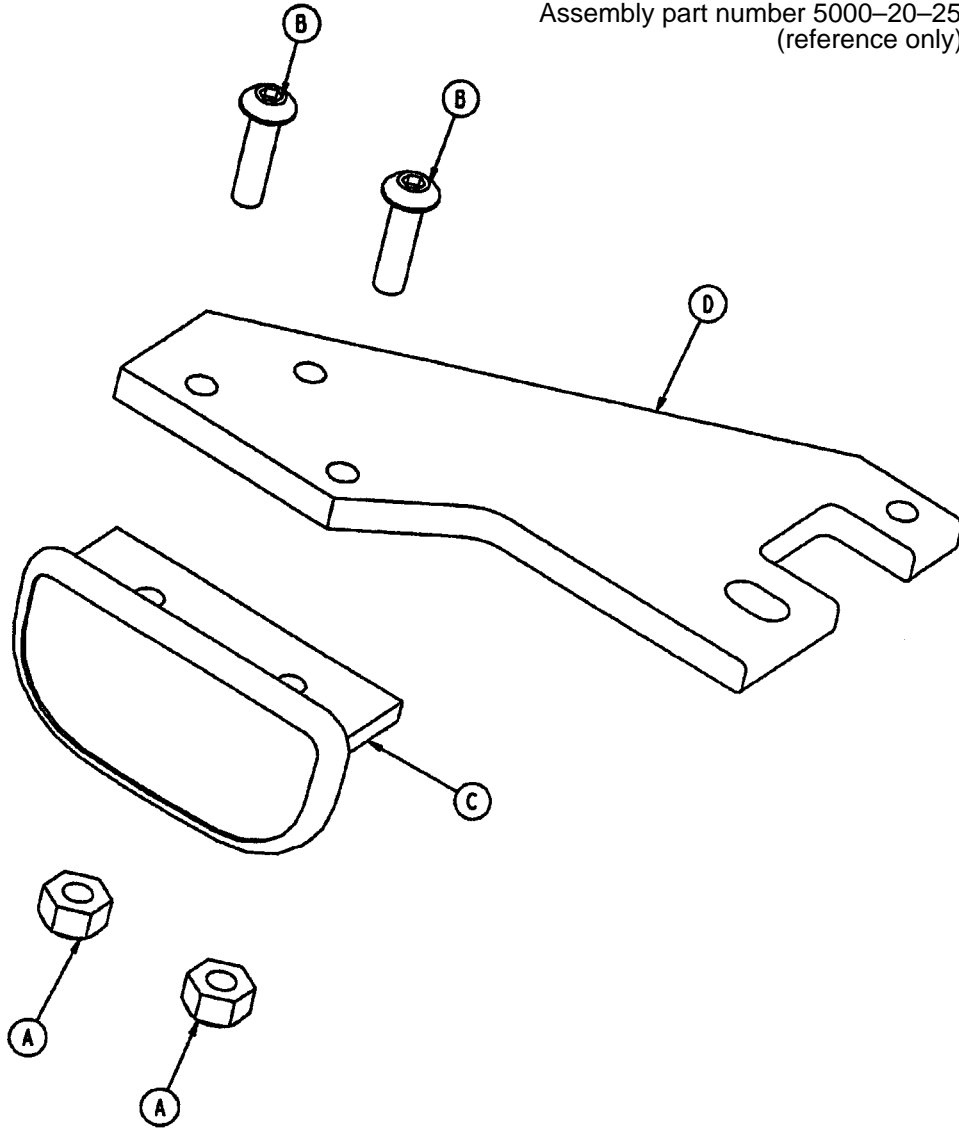
5000-20-14 Siderail Outer Panel Ass'y – No Nurse Call



Item	Part No.	Part Name	Qty.
A	5000-20-15	Outer Panel, No N.C.	1
B	23-112	Tapping Screw	2
C	3001-400-599	Handle Insert	1

Siderail Release Lever Assembly, Left

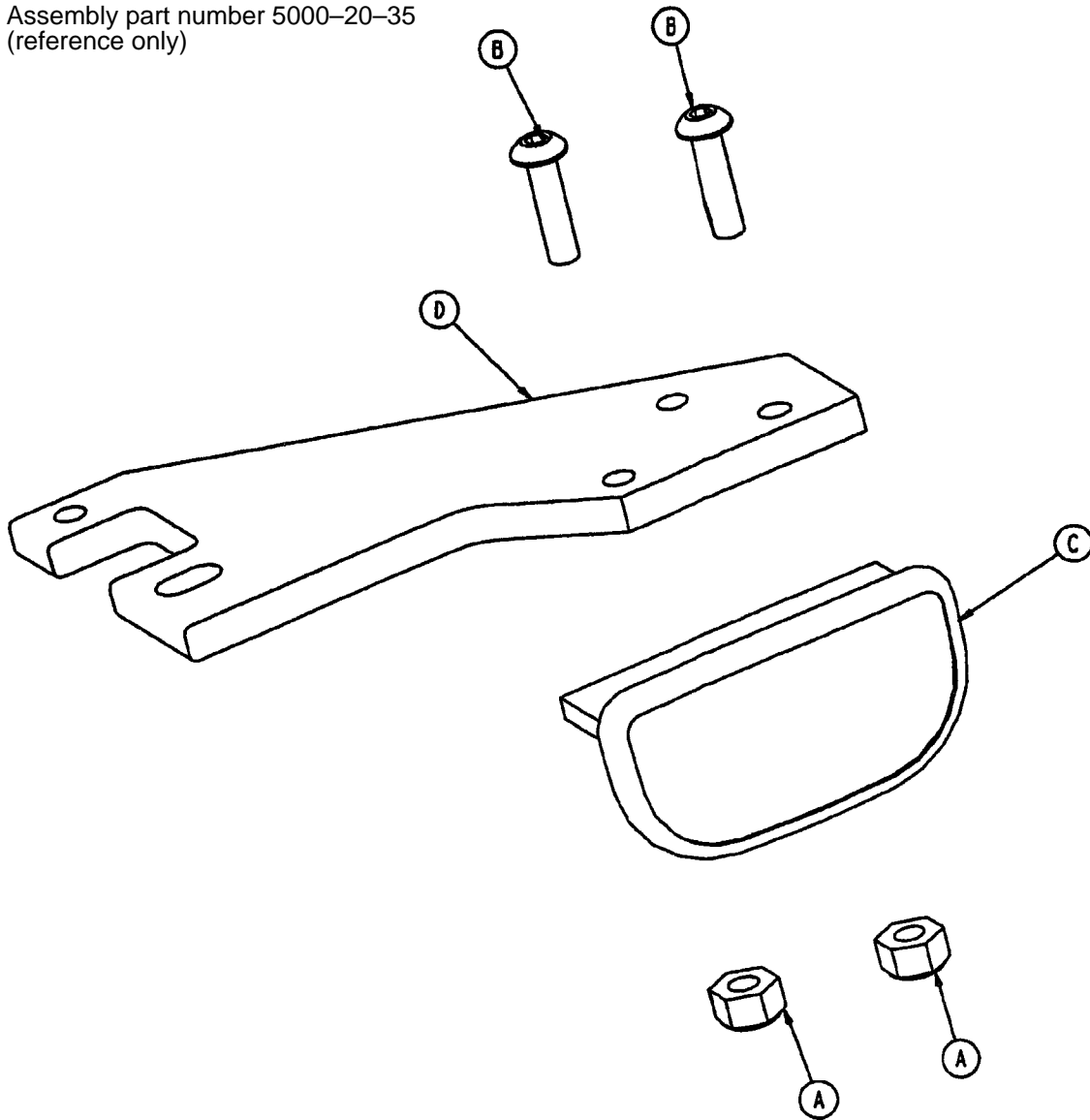
Assembly part number 5000-20-25
(reference only)



Item	Part No.	Part Name	Qty.
A	16-2	Nylock Nut	2
B	4-278	But. Hd. Cap Screw	2
C	3001-400-514	Release Lever Pad	1
D	3001-400-552	Release Lever	1

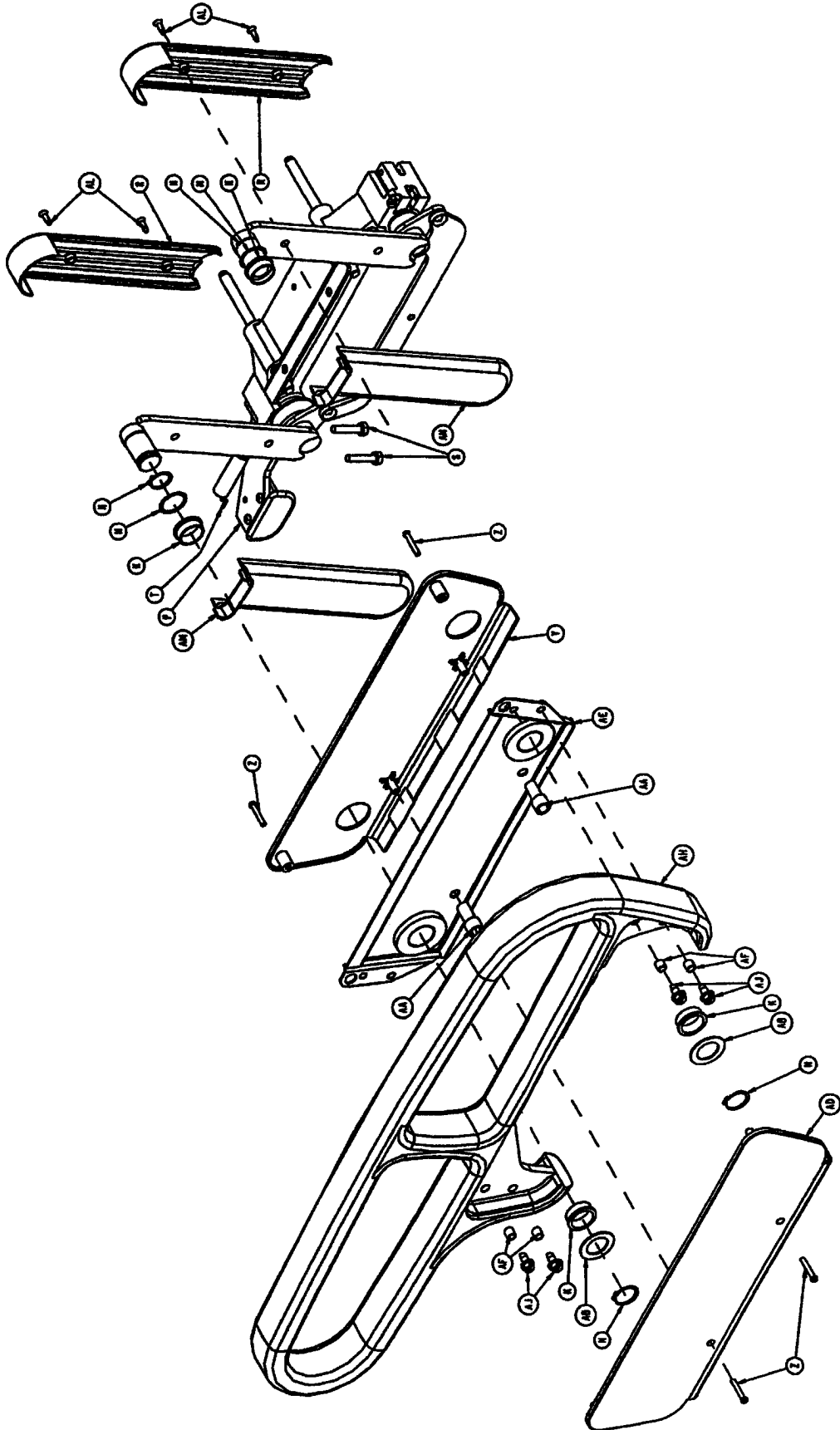
Siderail Release Lever Assembly, Right

Assembly part number 5000-20-35
(reference only)



Item	Part No.	Part Name	Qty.
A	16-2	Nylock Nut	2
B	4-278	But. Hd. Cap Screw	2
C	3001-400-514	Release Lever Pad	1
D	3001-400-552	Release Lever	1

Siderail Assembly (No In-Rail Controls)



Siderail Assembly (No In-Rail Controls)

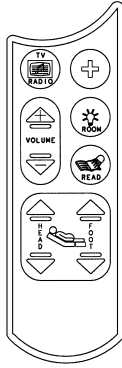
5000-20-31 Left Siderail

Item	Part No.	Part Name	Qty.
A	5000-20-20	Timing Link Weldment Lt.	1
B	11-304	Shim Washer	2
C	3001-400-127	Arm Wldmt., Left, Hd., Ft.	1
D	3001-400-128	Arm Wldmt., Left, Hd., Hd.	1
E	11-377	Nylon Washer	2
F	27-20	Cotter Pin	2
H	3001-400-528	Siderail Carrier	1
J	3001-400-530	Siderail Arm Spacer	1
K	3000-400-513	Flange Bearing	7
L	3000-400-557	Sleeve Bearing	4
M	11-353	Shim Washer	5
N	28-128	Retaining Ring	4
P	(page 125)	Release Lever Ass'y, Lt.	1
R	5000-20-5	Inner Arm Cover	2
S	3-330	Hex Washer Hd. Screw	2
T	3000-200-334	Extension Spring	1
W	5000-20-7	Glide Rod	2
Y	5000-20-17	Inner Panel	1
Z	23-90	High-Low Tapping Screw	8
AA	3000-400-523	Panel Spacer	2
AB	11-343	Shim Washer	2
AC	28-132	Bowed Retaining Ring	2
AD	3001-400-527	Outer Panel	1
AE	3001-400-580	Ft. End Supt. Plate Wldmt.	1
AF	3001-400-558	Siderail Spacer	4
AH	3000-400-520	Foot Rail	1
AJ	3-226	Hex Washer Hd. Screw	4
AK	3001-400-513	Wear Bushing	1
AL	23-252	Flush Hd. Self-Tap. Screw	4
AM	5000-20-6	Outer Arm Cover	2
AN	3001-400-543	Mounting Bracket	1
AP	28-126	Retaining Ring	4

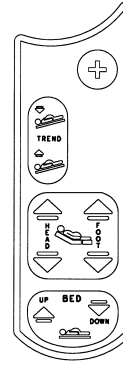
5000-20-32 Right Siderail

Item	Part No.	Part Name	Qty.
A	5000-20-30	Timing Link Weldment Rt.	1
B	11-304	Shim Washer	2
C	3001-400-227	Arm Wldmt., Right, Hd., Ft.	1
D	3001-400-228	Arm Wldmt., Right, Hd., Hd.	1
E	11-377	Nylon Washer	2
F	27-20	Cotter Pin	2
H	3001-400-528	Siderail Carrier	1
J	3001-400-530	Siderail Arm Spacer	1
K	3000-400-513	Flange Bearing	7
L	3000-400-557	Sleeve Bearing	4
M	11-353	Shim Washer	5
N	28-128	Retaining Ring	4
P	(page 126)	Release Lever Ass'y, Rt.	1
R	5000-20-5	Inner Arm Cover	2
S	3-330	Hex Washer Hd. Screw	2
T	3000-200-334	Extension Spring	1
W	5000-20-7	Glide Rod	2
Y	5000-20-17	Inner Panel	1
Z	23-90	High-Low Tapping Screw	8
AA	3000-400-523	Panel Spacer	2
AB	11-343	Shim Washer	2
AC	28-132	Bowed Retaining Ring	2
AD	3001-400-527	Outer Panel	1
AE	3001-400-580	Ft. End Supt. Plate Wldmt.	1
AF	3001-400-558	Siderail Spacer	4
AH	3000-400-520	Foot Rail	1
AJ	3-226	Hex Washer Hd. Screw	4
AK	3001-400-513	Wear Bushing	1
AL	23-252	Flush Hd. Self-Tap. Screw	4
AM	5000-20-6	Outer Arm Cover	2
AN	3001-400-543	Mounting Bracket	1
AP	28-126	Retaining Ring	4

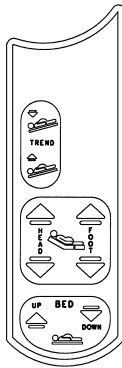
Optional Pendant Assembly



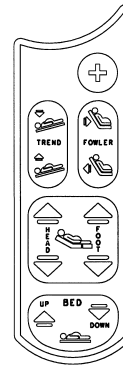
5000-81-20 Communication Pendant



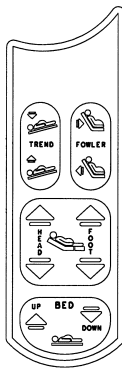
5000-81-23 – No Fowler In/Out with Nurse Call Pendant



5000-81-21 Motion Pendant No Fowler In/Out



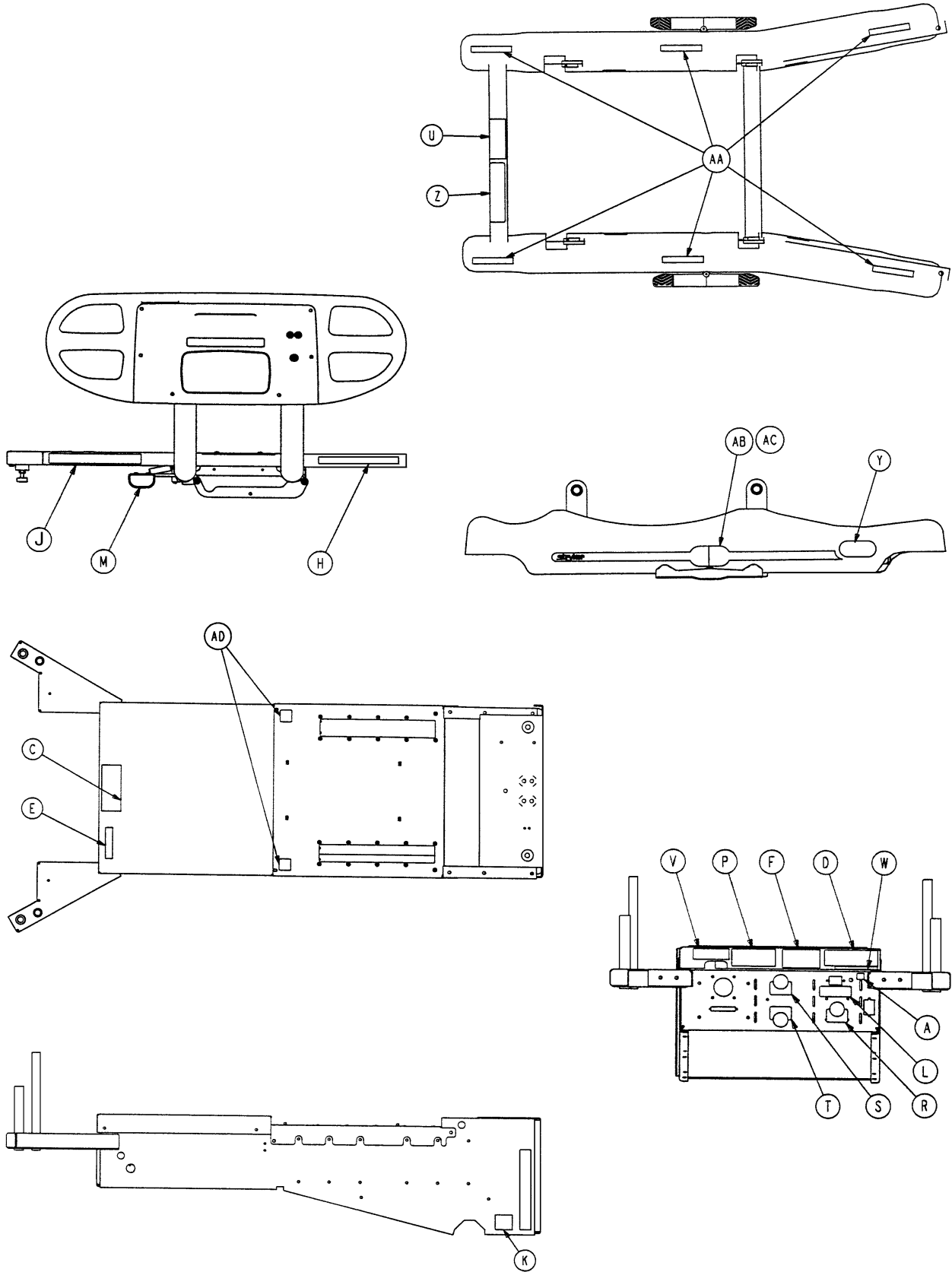
5000-81-24 Motion Pendant With Fowler In/Out and Nurse Call



5000-81-22 Motion Pendant With Fowler In/Out

Notes

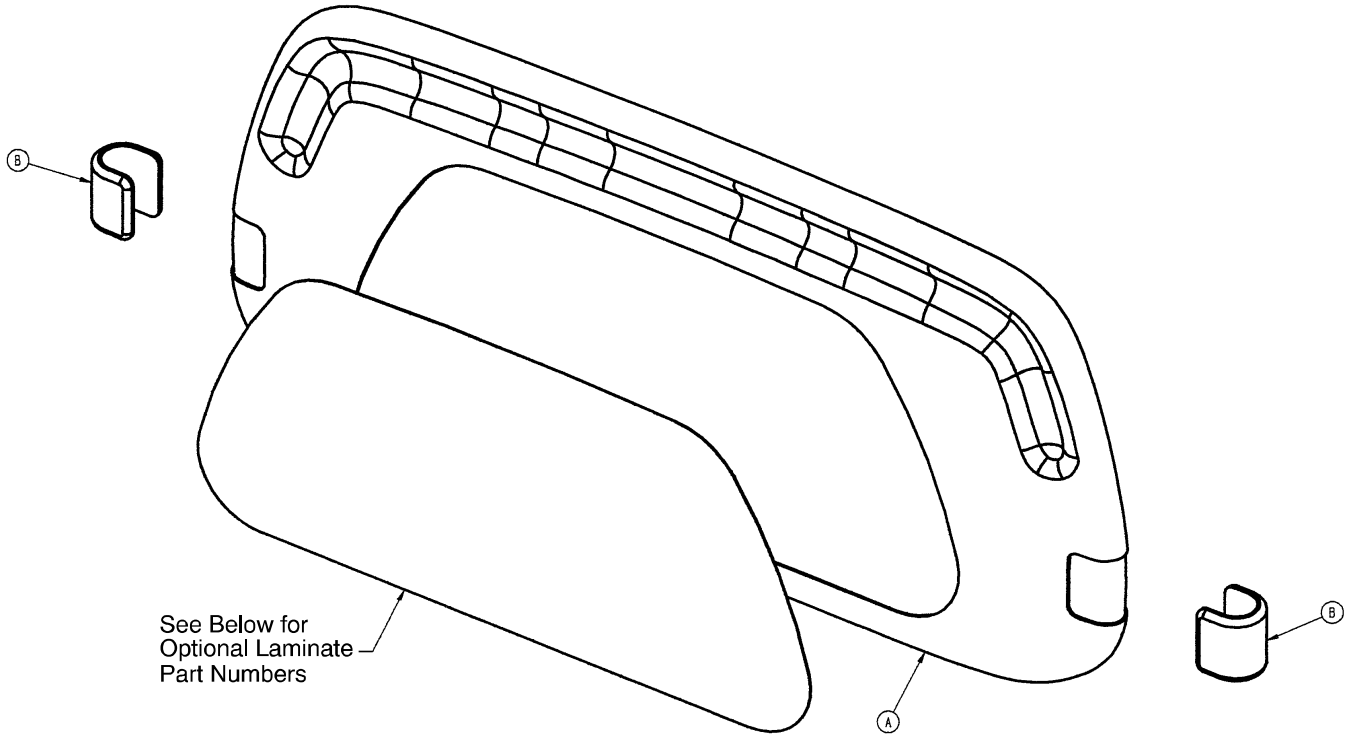
Label Assembly



Label Assembly

Item	Part No.	Part Name	Qty.
A	36-115	Ground Label	1
B	946-1-60	Stryker Logo Label	2
C	988-2-708	Electric Shock Caution Label	1
D	1550-90-1	Grounding Caution Label	1
E	1550-90-20	O2 Caution Label	1
F	2011-1-104	Anesthetics Danger Label	1
H	2020-88-820	Fire Hazard Label	2
J	3001-300-603	CPR Release Label	2
K	3001-310-601	Night Light Label	1
L	5000-90-4	Power Cord Caution Label	1
M	5000-90-16	"Push to Release" Label	2
N	5000-90-18	Pull Label	2
P	5000-90-28	HWI Port Label	1
R	5000-90-64	Bed Up/Down Label	1
S	5000-90-66	Up/Down Label	1
T	5000-90-65	Fowler In/Out Label	1
U	5010-90-7	Specification Label	1
	5012-90-2	230V Specification Label	1
V	5010-90-9	6A Fuse Label	1
W	5010-90-8	Caution Label	1
Y	5010-90-11	First Care Ultra Logo Label	2
Z	5010-90-12	Steer Label	1
AA	5010-90-13	"Keep Feet Clear" Label	6
AB	5010-90-15	Base Hood Label, Right	1
AC	5010-90-16	Base Hood Label, Left	1
AD	6060-90-14	"Keep Hands Clear" Label	2

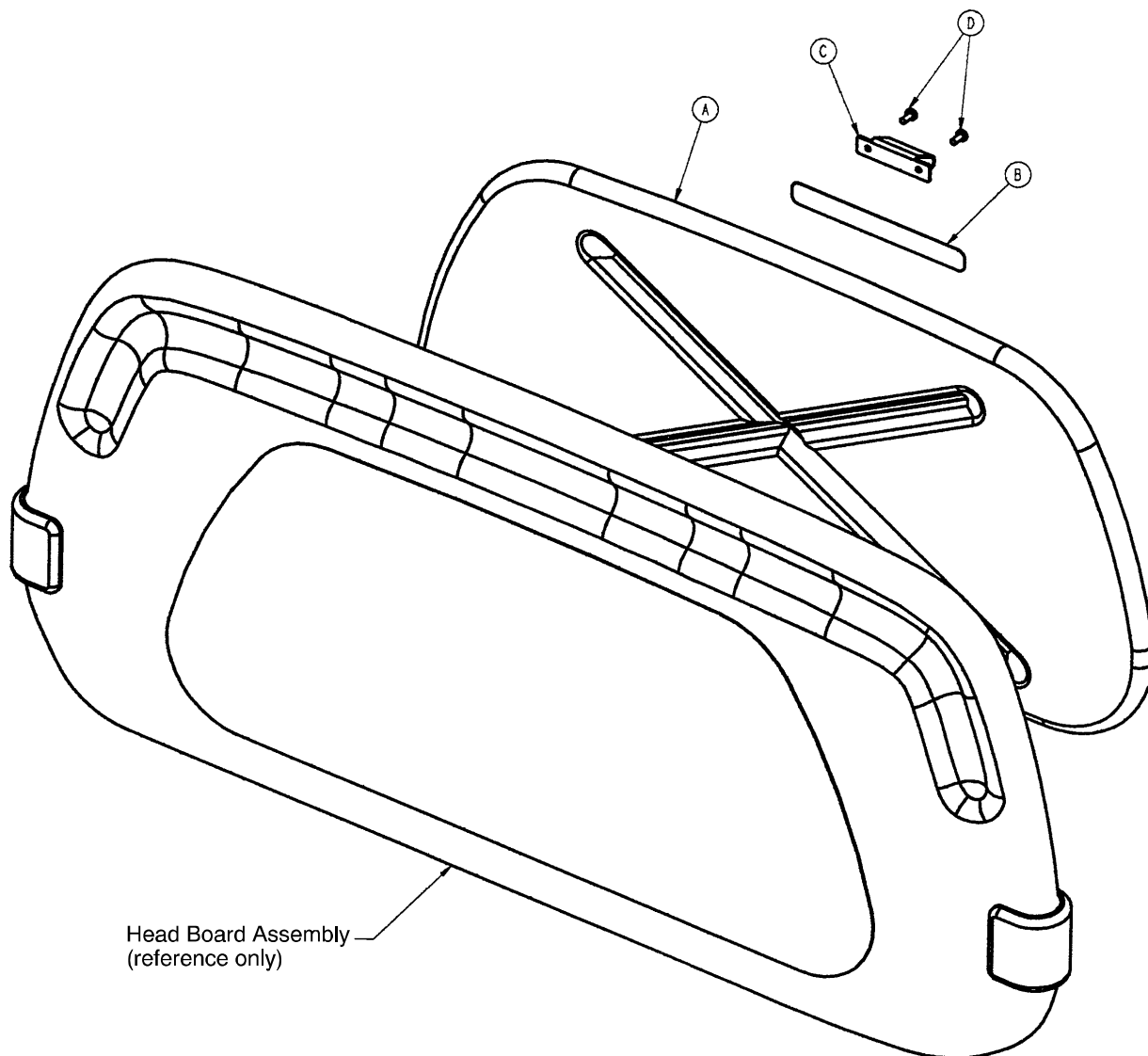
3000-600-000 Standard Head Board Assembly



Item	Part No.	Part Name	Qty.
A	3000-600-10	Clamshell Assembly	1
B	3000-500-7	"C" Bumper	2

Laminate Color	Part Number
Victorian Cherry	3000-600-50
English Oak	3000-600-49
Pech Contempe Blush	3000-600-45
Oak Suede Classic	3000-600-48

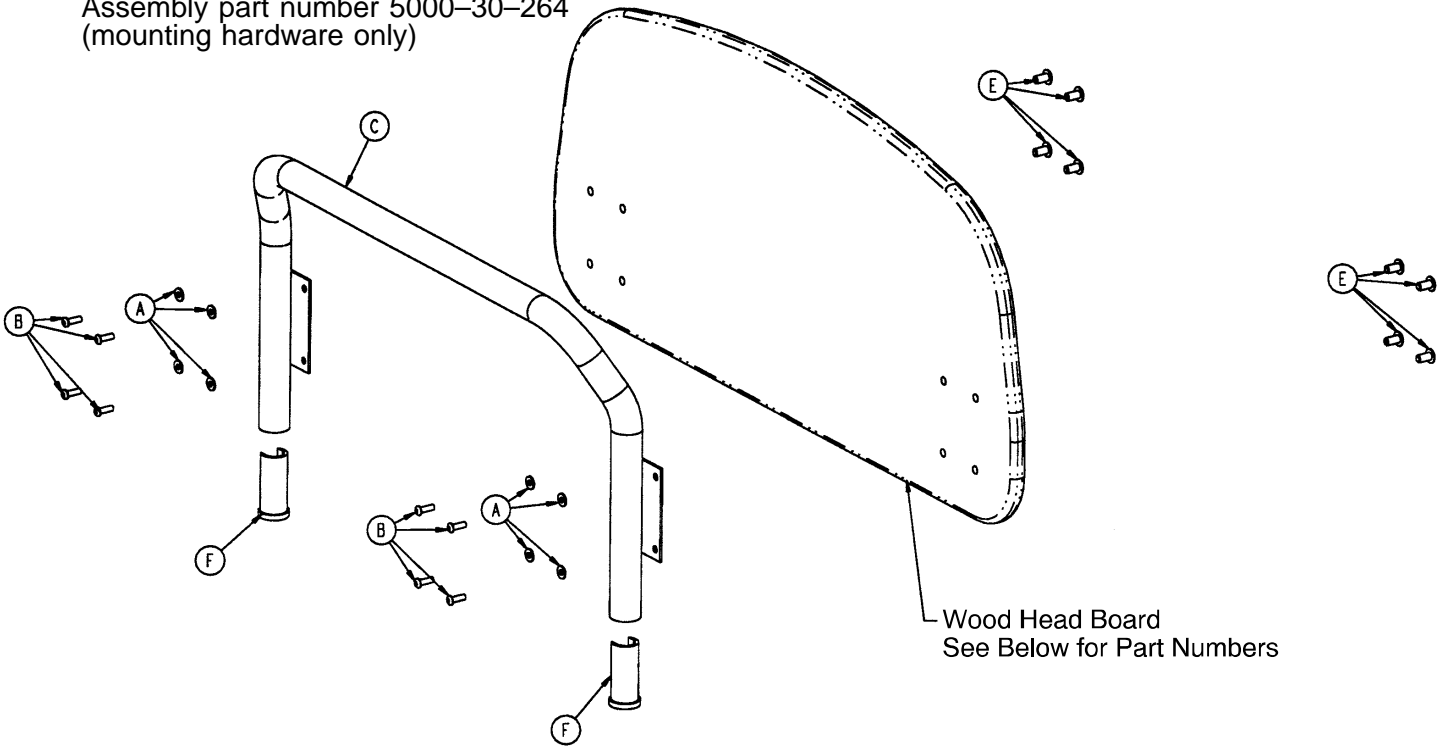
3000-526-10 Optional CPR Board Assembly



Item	Part No.	Part Name	Qty.
A	3000-526-1	CPR Board	1
B	3000-526-3	CPR Board Label	1
C	3000-526-2	CPR Head Board Clip	1
D	23-88	Pan Hd. Tapping Screw	2

Optional Wood Head Board Mounting Bracket Assembly

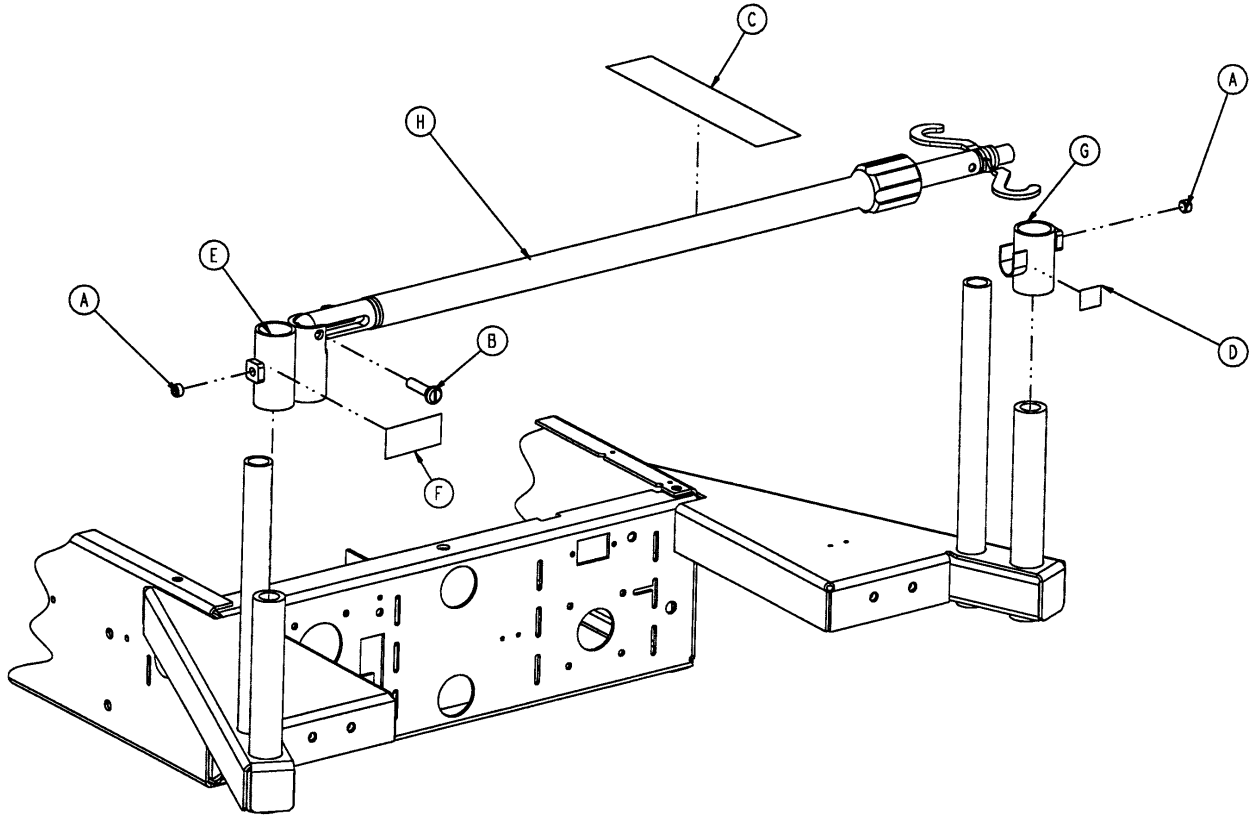
Assembly part number 5000-30-264
(mounting hardware only)



Item	Part No.	Part Name	Qty.
A	11-63	Washer	8
B	4-232	Soc. But. Hd. Cap Screw	8
C	5000-30-268	Head Board Frame Weldment	1
E	8808-340-100	Conn. Joint Cap	8
F	5000-30-337	Cut Plastic Insert	2

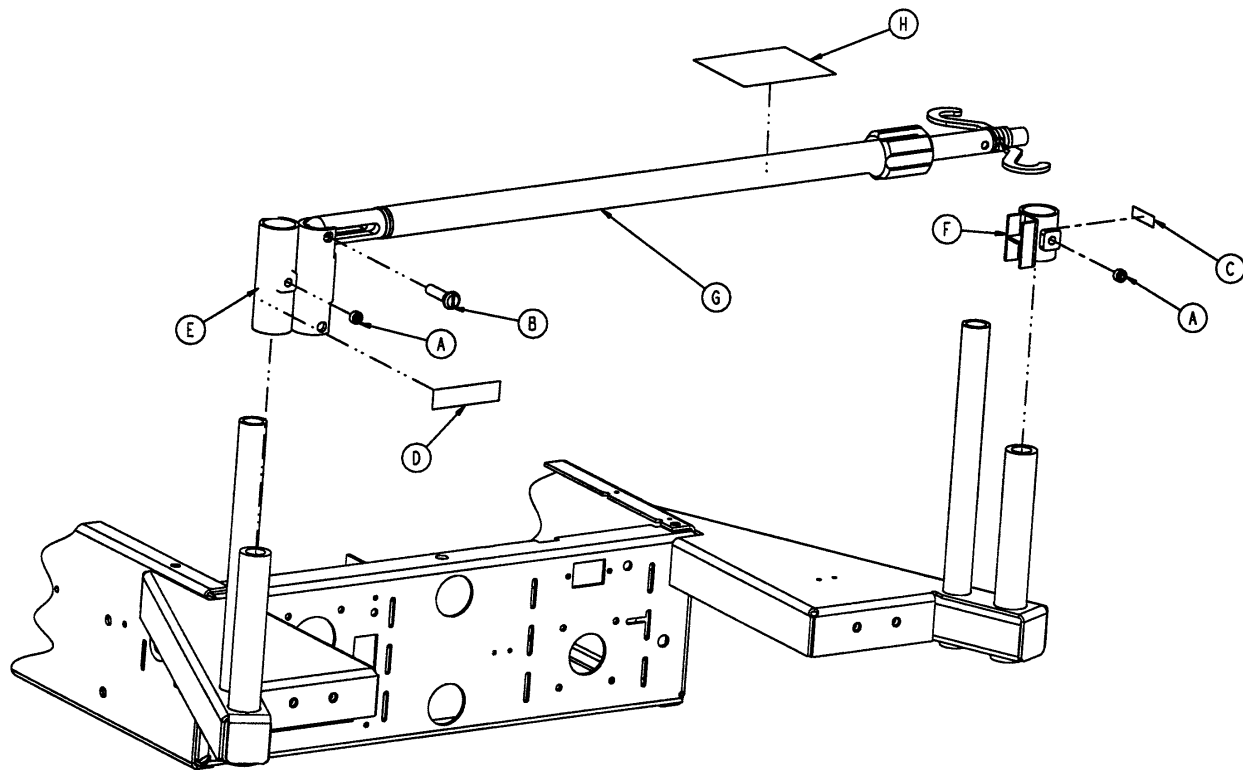
Stain Color	Part Number
Classic	5000-30-280
Chestnut	5000-30-281
Blush	5000-30-282
Cherry	5000-30-283
Light Oak (Adel)	5000-30-344
Toasted Oak (Adel)	5000-30-345
Whitewash (Adel)	5000-30-346
Cherry (Adel)	5000-30-347

5000-101-12 I.V. Pole Assembly



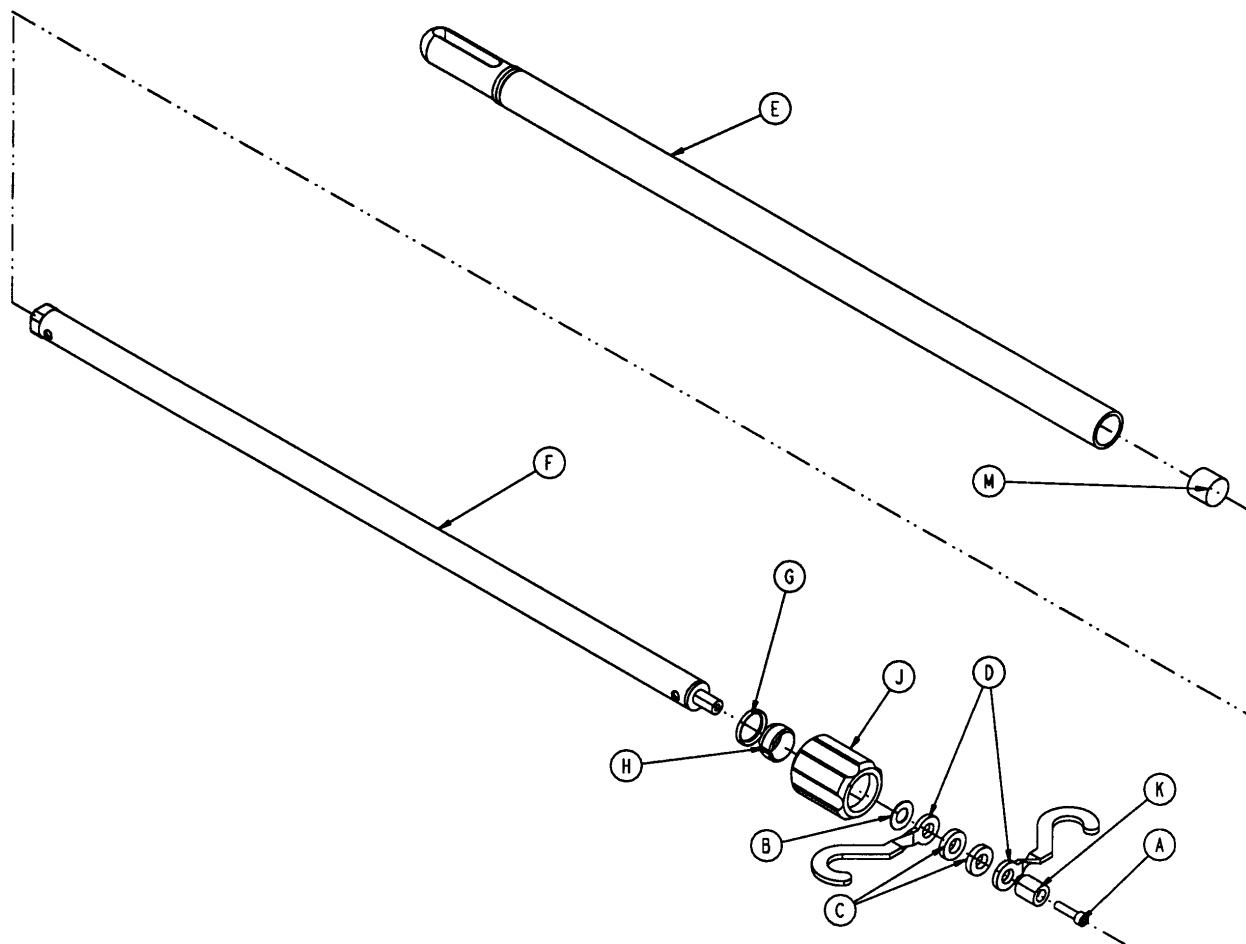
Item	Part No.	Part Name	Qty.
A	21-140	Set Screw	2
B	1015-24-35	Retaining Pin	1
C	5000-90-46	I.V. Pole Caution Label	1
D	3000-311-6	I.V. Cradle Label	1
E	3000-311-11	I.V. Receptacle Assembly	1
F	3000-311-15	Receptacle Label	1
G	3000-311-16	I.V. Rest Assembly	1
H	(page 139)	I.V. Pole Assembly	1

5000-101-32 I.V. Pole Assembly – Wood Head Board



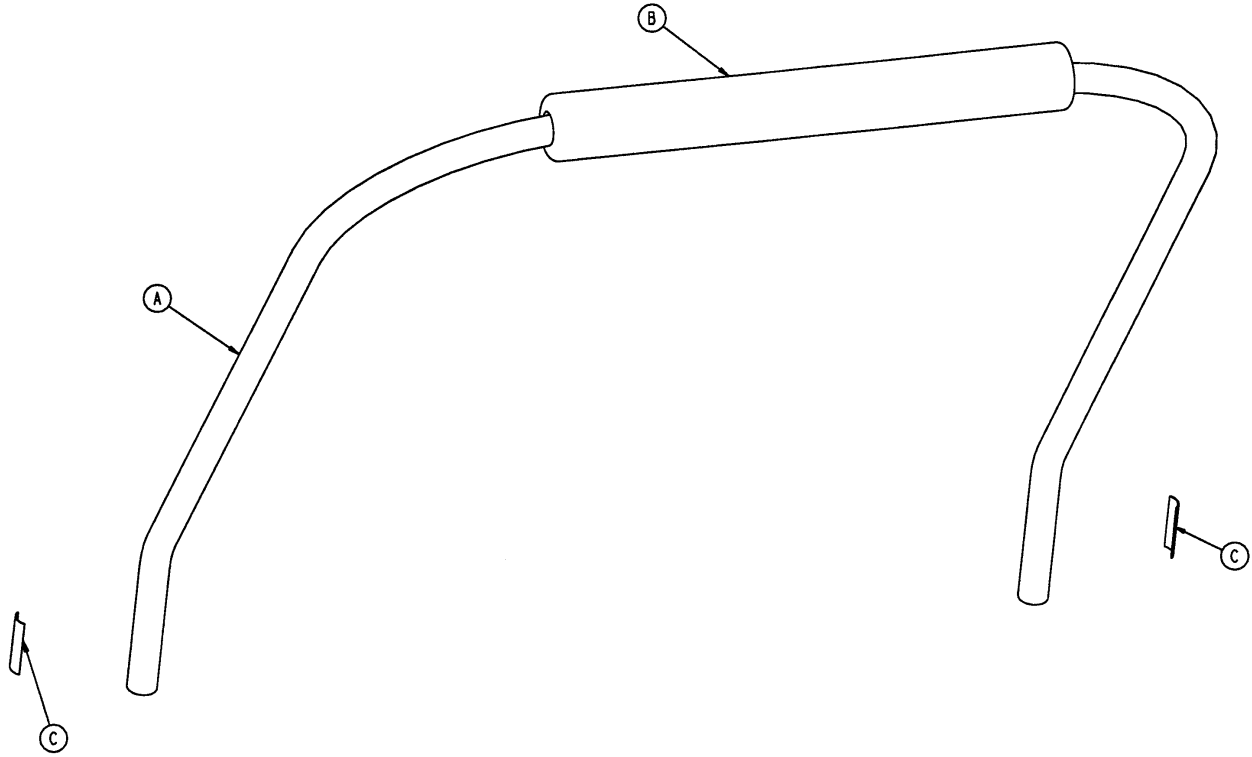
Item	Part Number	Part Name	Qty.
A	21-140	Set Screw	2
B	1015-24-35	Retaining Pin	1
C	3000-312-6	Foot End Cradle Label	1
D	3000-312-7	Foot End Receptacle Label	1
E	3000-312-11	Foot End Receptacle Ass'y	1
F	3000-312-35	Foot End Cradle Ass'y	1
G	(page 139)	I.V. Pole Assembly	1
H	5000-90-46	I.V. Pole Label	1

5000-30-356 I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	4-8	Soc. Hd. Cap Screw	1
B	14-20	Nylon Flat Washer	1
C	52-17	Nylon Spacer	2
D	1010-59-16	I.V. Hook	2
E	1010-59-24	Base Tube Assembly	1
F	1010-59-30	Extension Tube Assembly	1
G	1210-110-46	Back-Up Ring	1
H	1210-110-47	Lock Ring	1
J	1210-110-49	Actuator	1
K	3000-311-19	End Spacer	1
M	5000-30-355	Nylon Spacer	1

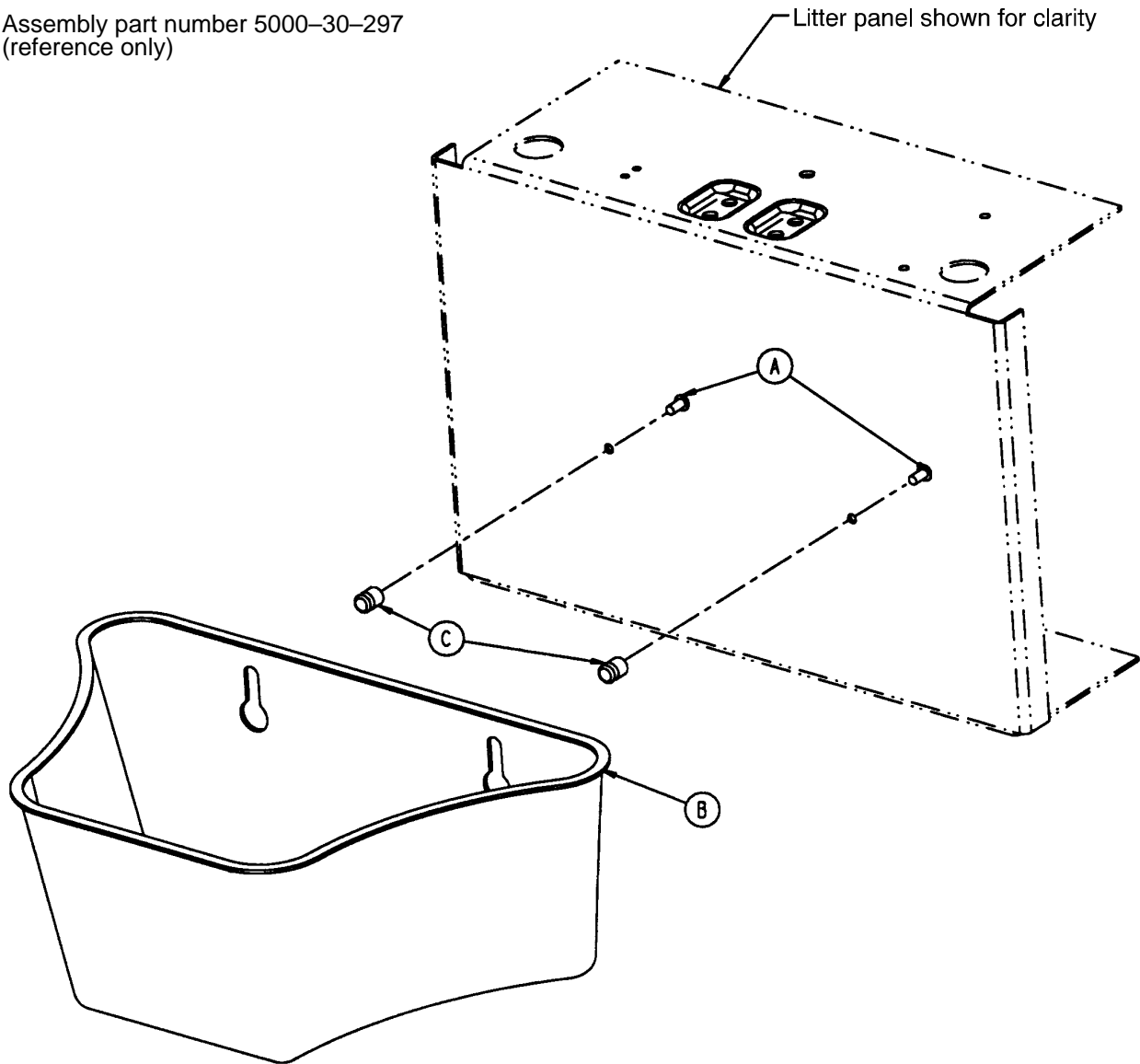
5000-101-27 Optional Labor Bar Assembly



Item	Part No.	Part Name	Qty.
A	5000-101-2	Labor Bar	1
B	5000-101-31	Pad	1
C	8809-520-500	Labor Bar Label	2

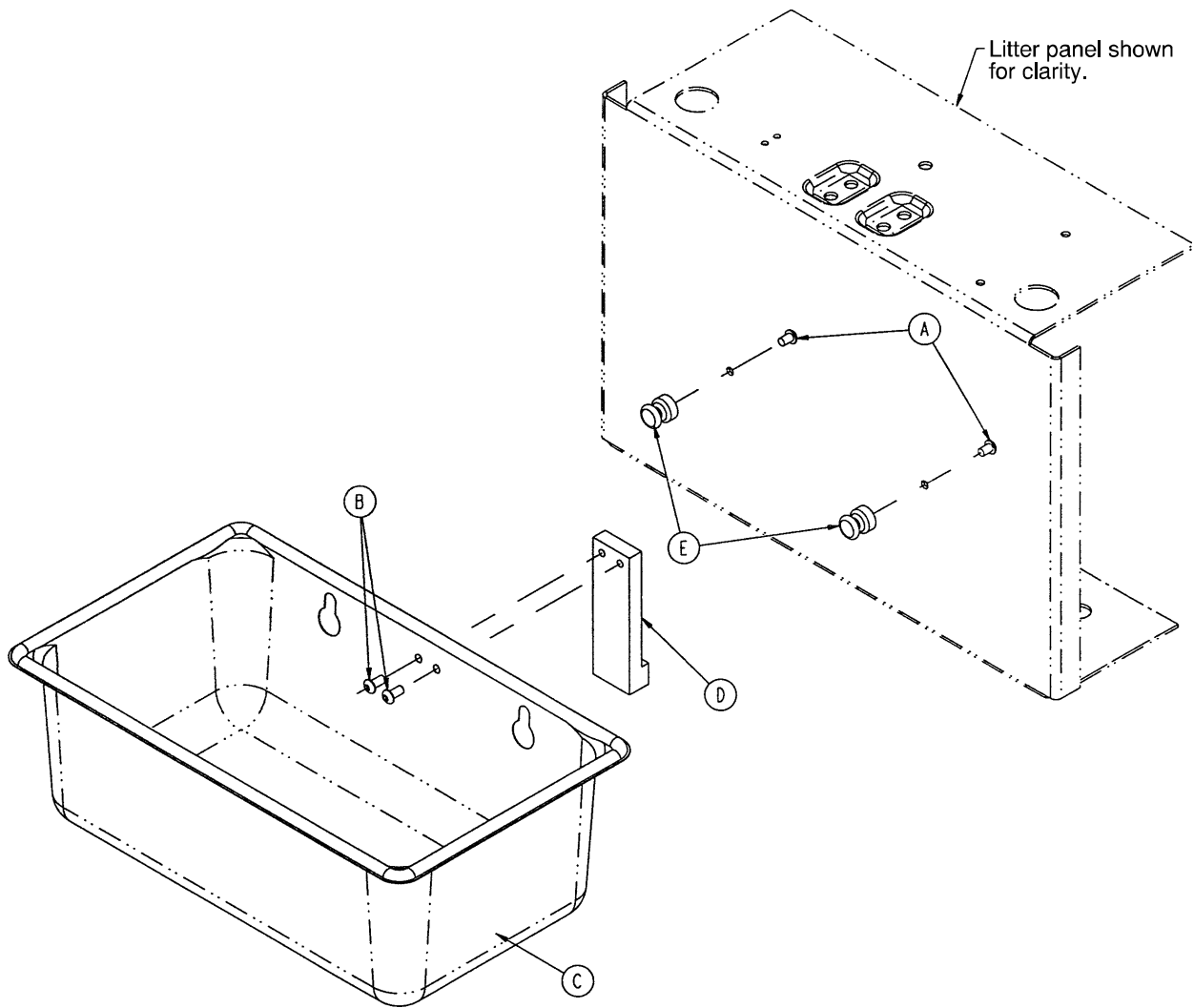
Standard Plastic Basin Assembly

Assembly part number 5000-30-297
(reference only)



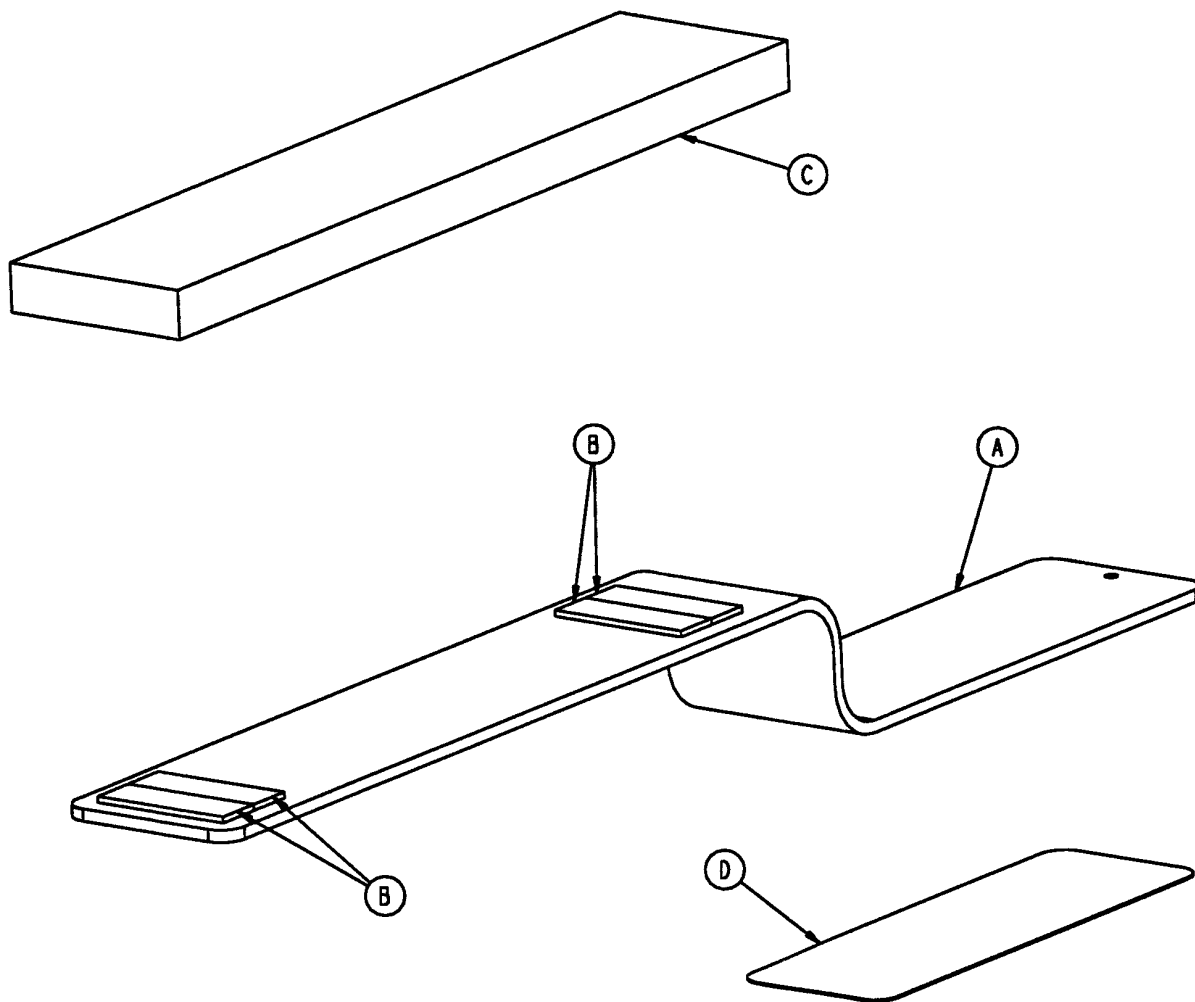
Item	Part No.	Part Name	Qty.
A	4-232	Button Hd. Cap Screw	2
B	5000-30-230	Basin	1
C	8812-290-000	Basin Button	2

5000-101-28 Optional Stainless Steel Basin Assembly



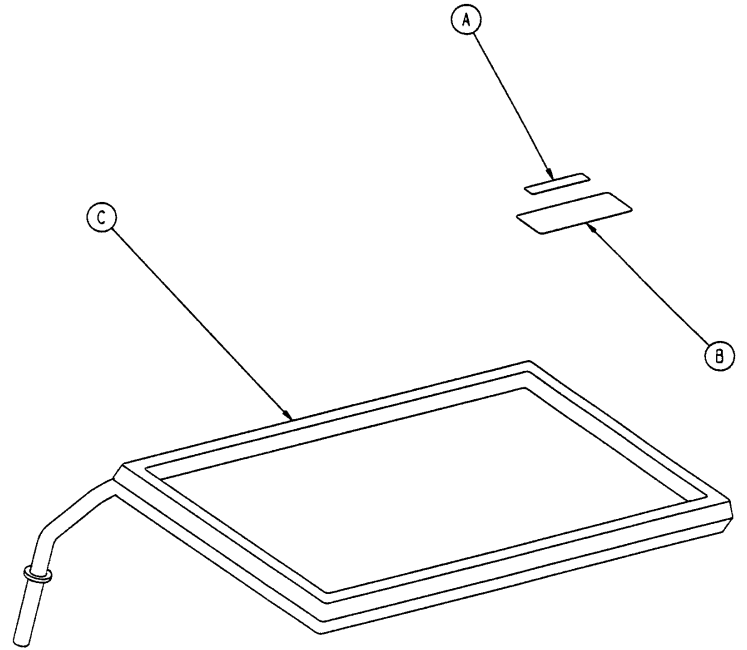
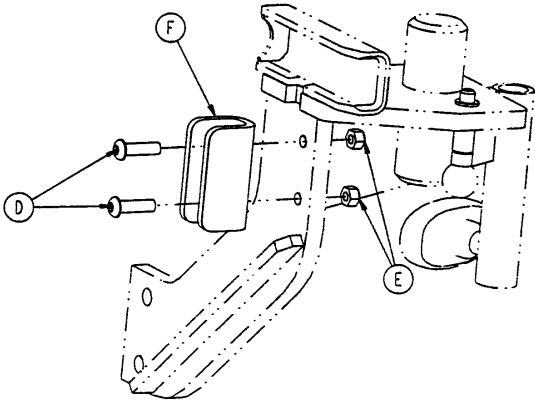
Item	Part No.	Part Name	Qty.
A	4-232	Button Hd. Cap Screw	2
B	7-52	Truss Hd. Torx	2
C	5000-201-29	Stainless Steel Basin	1
D	5000-101-30	Pan Spacer	1
E	8812-290-000	Basin Button	2

5000-101-3 Optional Arm Board Assembly



Item	Part No.	Part Name	Qty.
A	5000-101-4	Arm Board	1
B	8800-440-200	1" Hook Tape	4
C	5000-101-6	Arm Board Mattress	1
D	8805-897-900	Arm Board Pad	1

5000-101-44 Optional Multi-Purpose Shelf Assembly



Item	Part No.	Part Name	Qty.
A	8805-946-000	Weight Capacity Label	1
B	8805-997-400	Shelf Label	1
C	5000-101-001	Shelf	1
D	4-46	But. Hd. Cap Screw	4
E	16-28	Nylock Nut	4
F	5000-40-179	Shelf Mount	2

Warranty

Limited Warranty:

Stryker Medical Division warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of two (2) years after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

Extended (Parts and Labor)

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Standard (Labor Only):

- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Basic (Parts Only):

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

Please call your local representative, or call (800) 327-0770 for further information

Warranty

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

International Warranty Clause:

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker representative for additional information.



European Representative

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