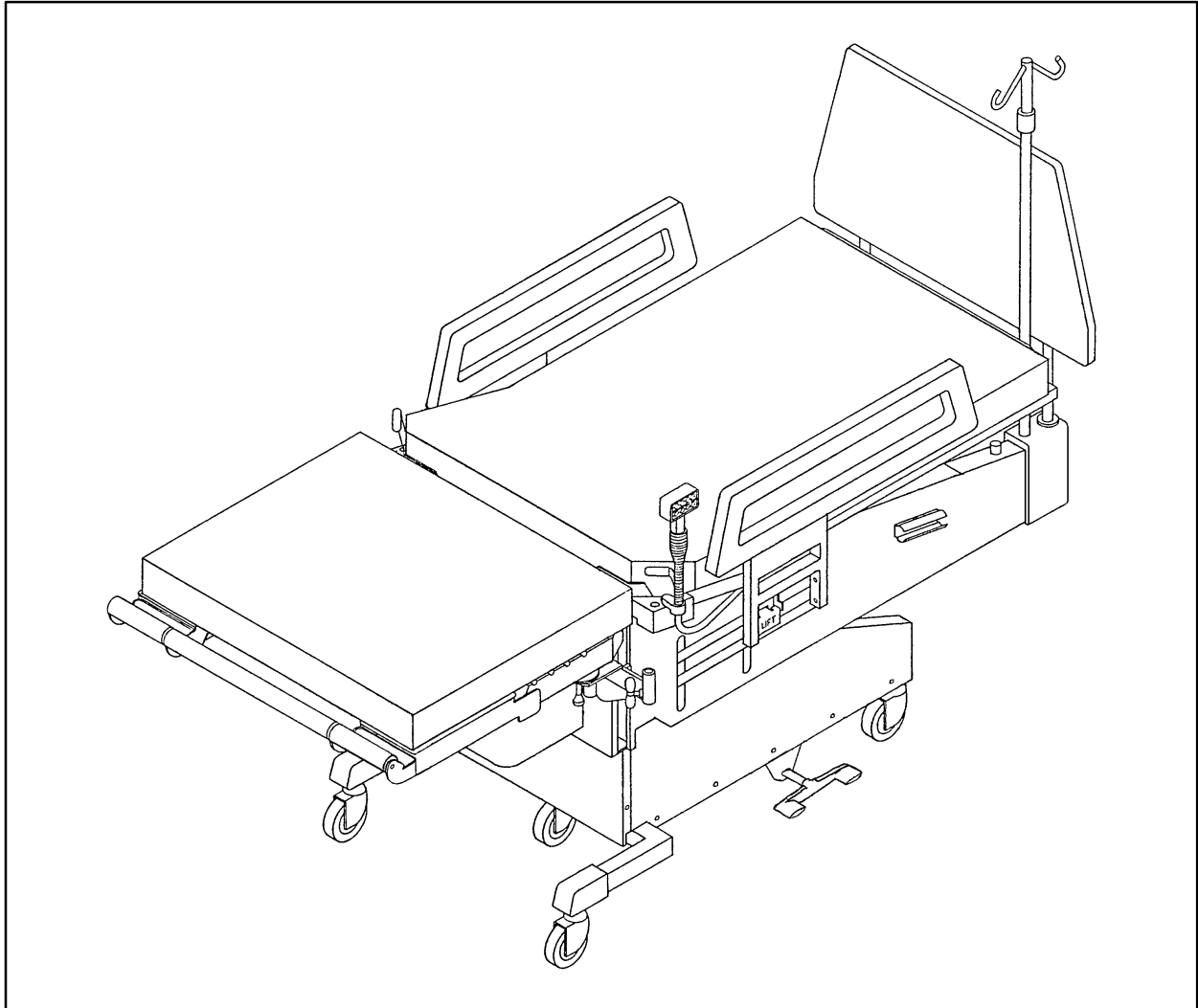

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Medical



500 XL/500XL+ Childbearing Bed

MAINTENANCE MANUAL

For Parts or Technical Assistance
1-800-327-0770

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Introduction

INTRODUCTION

This manual is designed to assist you with the maintenance of the 500XL/500XL+ Childbearing Bed. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

Maximum Weight Capacity	300 pounds (135 kilograms)
Bed Length/Width	88" x 35" (with siderails up) – 36.5" (with siderails down) 223.5 cm x 89 cm (with siderails up) – 93 cm (with siderails down)
Bed Height (to top of litter)	24" (Low) – 33" (High) 61 cm (Low) – 84 cm (High) (w/5" Casters)
Critical Angles	Maximum Elevation – Head 75°; Trendelenburg 0–10°
Break-Away Point from Wall	56"
Electrical	120 VAC, 60 Hz, 3.5 Amp – 105 to 135 VAC operating range. Optional: 220V, 50/60 Hz, 1.6 Amp – 210 to 240 VAC operating range. Current leakage less than 100 microamperes. Hospital grade plug and 3-wire heavy duty cord. Compatible with non-flammable anesthetic agents and oxygen by nasal catheter or mask.
Caster Size	Standard – 5" Optional – 4"

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

WARNING

The 500XL is equipped with a hospital grade plug for protection against shock hazard. It must be plugged directly into a properly grounded 3-prong receptacle. Beds manufactured for special voltages such as 220 volts are equipped with a step-down transformer, and the plug should be replaced with one compatible with your wall receptacle. Grounding reliability can be achieved only when a hospital grade receptacle is used.

Always apply the caster brakes when a patient is getting on or off the bed. Push on the bed to ensure the brakes are securely locked. Always engage the brakes unless the bed is being moved. Injury could result if the bed moves while a patient is getting on or off the bed.

Unpacking and Initial Set-Up Instructions

INITIAL SET-UP AND OPERATIONAL CHECK

NOTE

The pendant controller was disconnected from the electrical/pneumatic controller prior to shipment to ensure pressure equalization at various altitudes.

To equalize the pneumatic subsystem and prepare for operation:

1. Connect power cord to electrical receptacle. One pneumatic tube (white) has been left connected to operate the head panel. If the elevation is such that the pendant control for the head panel does not work, use the hand crank to elevate the head panel.

CAUTION

If the altitude is greater than 2,000 feet above sea level, the head panel may automatically rise to its full height.

2. Disconnect the power cord from the electrical receptacle.
3. The pneumatic manifold is located on the underside of the head panel. Disconnect the white tubing, then reconnect the white tubing and all other tubes. Match colors (yellow/yellow, blue/blue, etc.). Be sure to fully insert and secure the tubes to prevent air leaks and possible malfunctions.
4. Connect the power cord to the electrical receptacle and check the operation of the pendant controller: BED UP and DOWN; HEAD UP and DOWN; FOOT UP and DOWN; CHAIR; TILT.

Preventative Maintenance

PREVENTATIVE MAINTENANCE PROGRAM

Observation of the following scheduled maintenance and inspection program will help assure continuous trouble-free operation of your 500XL Childbearing Bed.

ACTIVITY	MONTHLY INTERVAL	TOOLS REQUIRED	SUPPLIES REQUIRED
Lubricate screw threads on leg support clamping knobs.	12	N/A	Lubricant
Clean and lubricate vertical slide rods supporting foot panels.	12	Phillips screwdriver to remove access cover.	Lubricant
Inspect and adjust wheel brake shoes on central locking casters.	12	Phillips screwdriver	See page 15
Lubricate foot lift gear box U-joint. Refer to gearbox drawing, page 31.	12 or as required	N/A	Lubricant
Inspect power cord and plug for damage.	12	N/A	N/A
Inspect exposed metal surfaces and apply touch-up paint where required.	12	N/A	Touch-up paint*
Check electrical safety by testing for leakage current and ground continuity.	12	Electrical testing equipment	N/A
Scratched wood components. Remove loose dust; spray a light coat of Varathane over the area. Apply a second coat in approximately six hours.	N/A	N/A	Satin Varathane #91
Remove stains from mattress covers.	Each occurrence		See page 6.
Inspect drive tube nut on bed lift screw for excessive wear. Replace drive tube if 1/16 inch or more axial play is observed	12	See bed motor replacement (page 11).	Bed motor drive tube for replacement.

*Touch-up paint

Tan Brown (spray) p/n 8800-640-600

Tan Brown (touch-up) p/n 8800-640-800

Camel (spray) p/n 8800-640-700

Camel (touch-up) p/n 8800-640-900

Opal (spray) p/n 7000-001-318

Opal (touch-up) 7000-001-324

Cleaning

Hand wash all surfaces of the bed with warm water and mild detergent. Dry thoroughly. **DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN.** Using these methods of cleaning is **not** recommended and may void this product's warranty.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect **WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.***

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi-Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in **dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly.** If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components.

NOTE

Failure to follow the above directions when using these types of cleaners may void this product's warranty.

REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

Troubleshooting Guide

TROUBLESHOOTING GUIDE

The following chart is intended to assist qualified service personnel with identifying and correcting problems associated with the electrical/pneumatic systems. The schematic diagrams on the following pages should be used for reference.

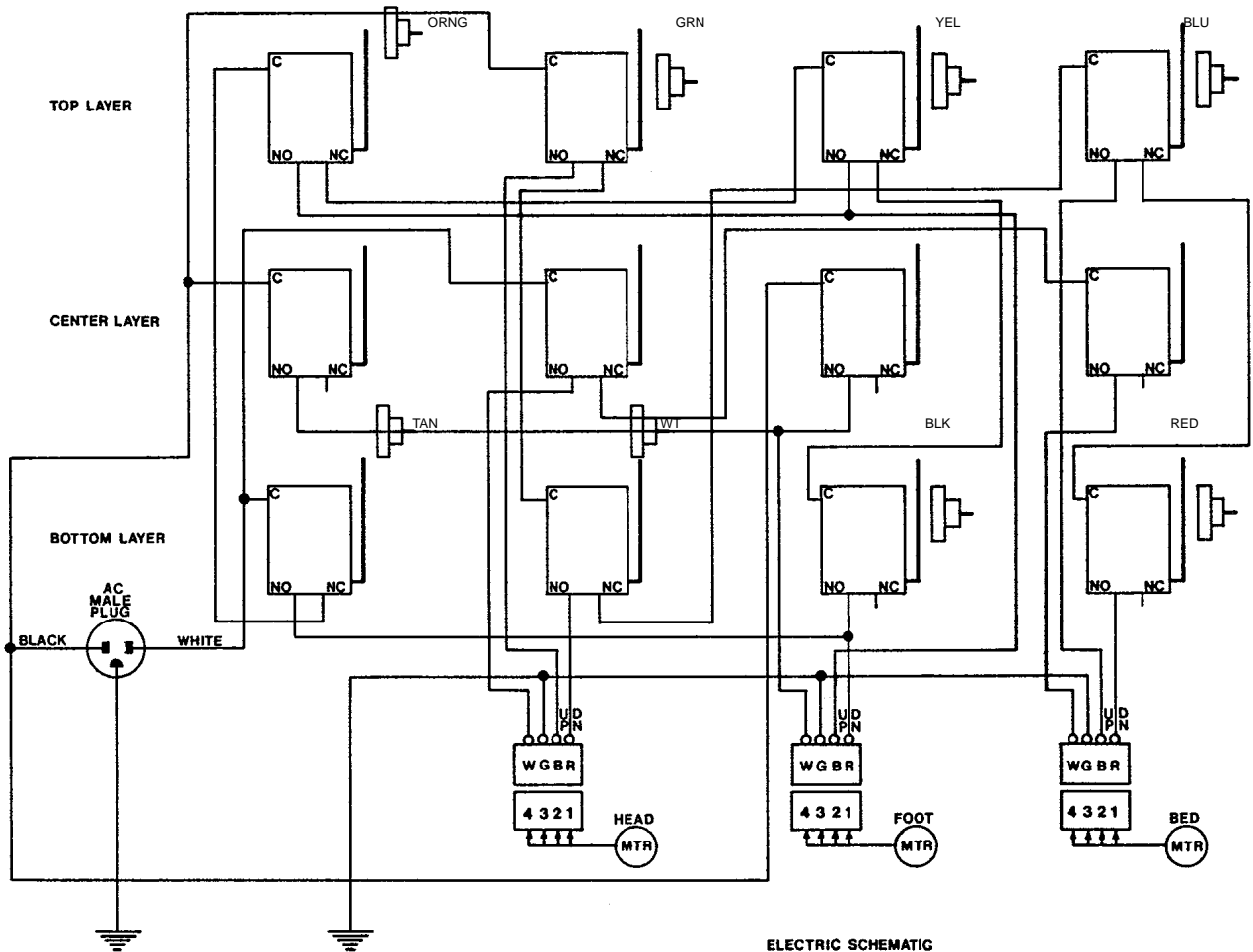
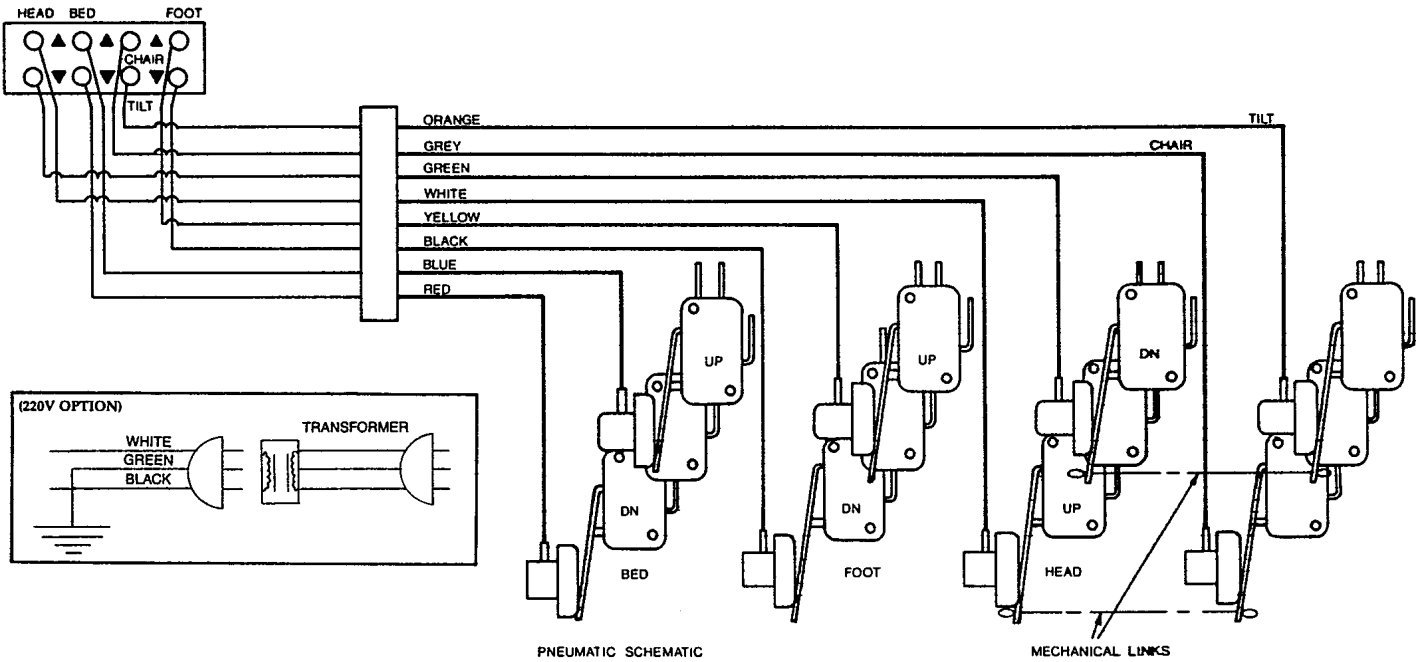
WARNING

Because these problem solving methods may involve interchanging motor plugs or pneumatic air lines to isolate the fault or probable cause, the patient should always be removed from the bed before corrective action is taken.

PROBLEM/SYMPTOM	POSSIBLE CAUSE	RECOMMENDED ACTION
No motors functioning.	No power supply. Defective power cord or plug. Defective electrical/pneumatic controller. Pressurized pneumatic subsystem	Test voltage at wall receptacle Examine and test for continuity. Test input and output voltages (see schematics page 8 & 9). Disconnect air lines and balance pressure before reconnecting (see Set-Up Check page 4).
One motor not functioning.	Air leak in pneumatic subsystem. Loose wire at motor plug or receptacle. Defective motor. Defective pendant controller. Defective electrical/pneumatic controller.	Check air lines at interconnect fittings. Inspect connectors; check continuity. Interchange motor plugs to isolate. Interchange air lines to isolate. Test input and output voltages (see schematics page 8 & 9).
Incorrect travel limits – head, bed or foot.	Physical blockage of movement. Defective motor or drive screw. Motor drive tube out of adjustment.	Inspect moving parts. Replace motor (see pages 10–12). Reset (see motor replacement–pages 10–12)

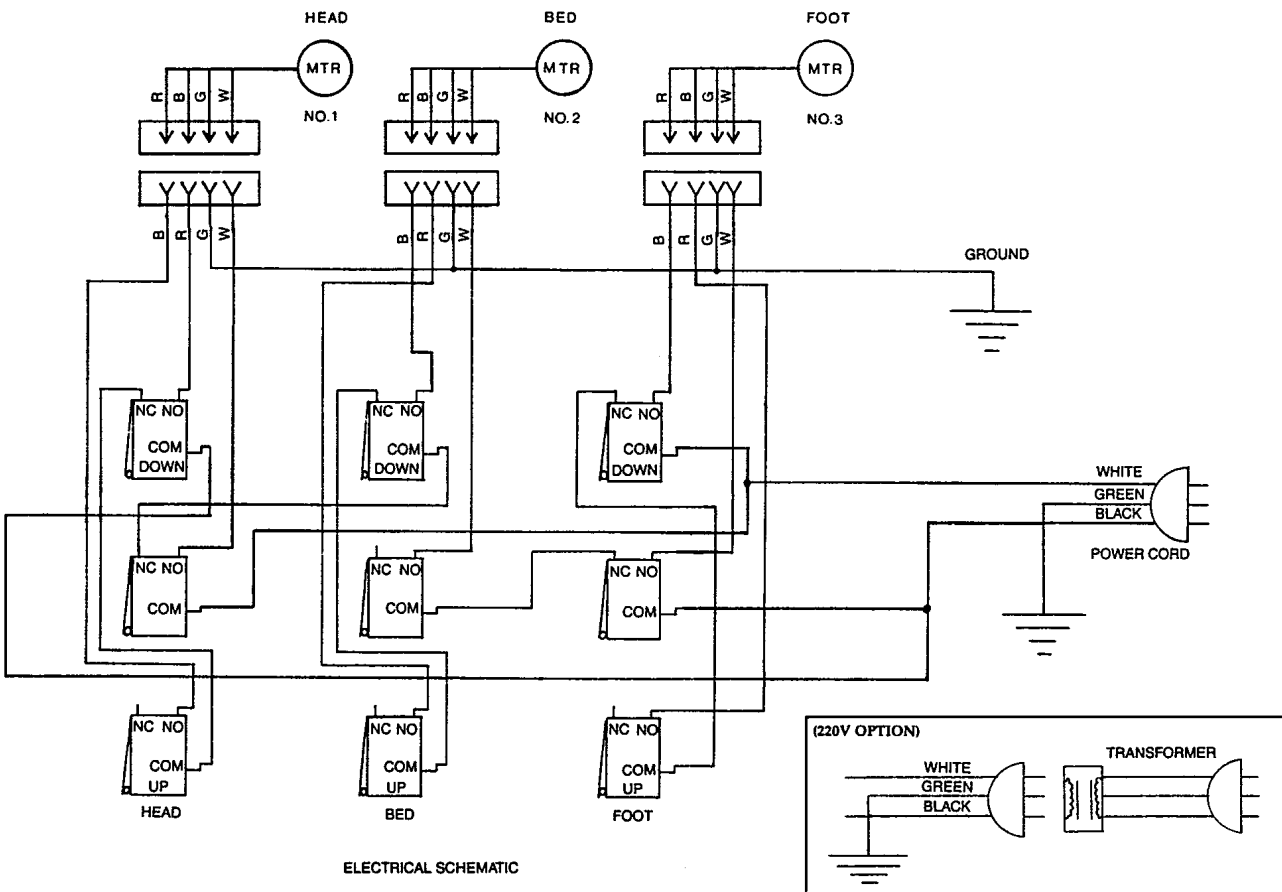
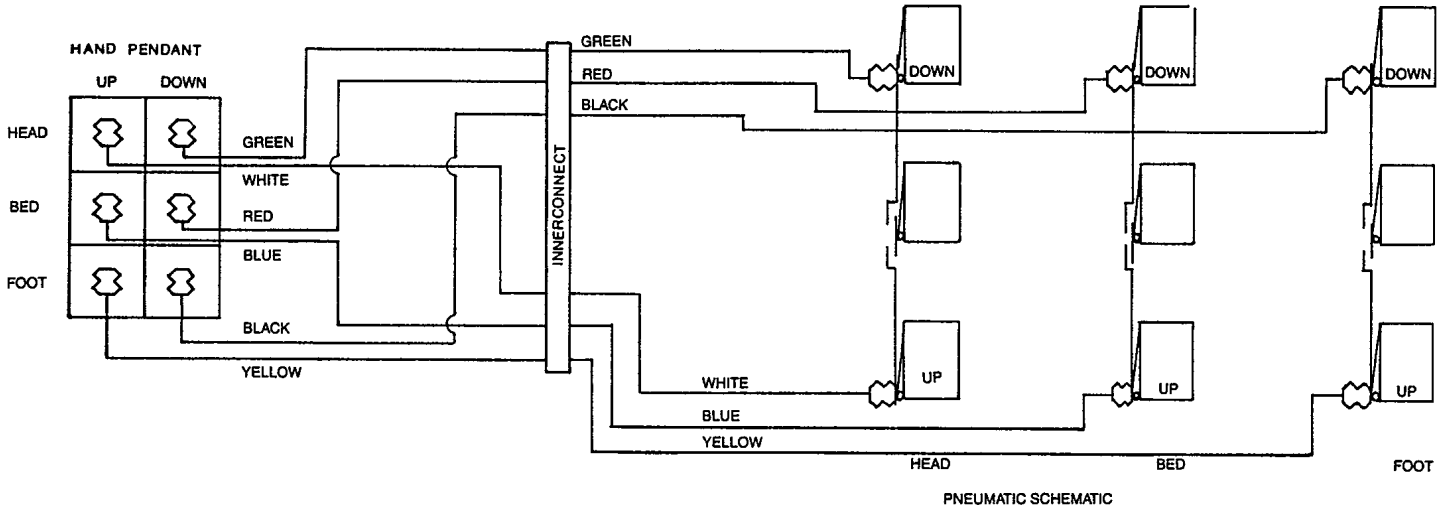
Schematic Diagrams

ELECTRICAL/PNEUMATIC (8-BUTTON HAND CONTROLLER)



Schematic Diagrams

ELECTRICAL/PNEUMATIC (6-BUTTON HAND CONTROLLER OPTION)



Service Information

HEAD MOTOR REPLACEMENT

HEAD MOTOR KIT #8805–901–300

Required Tools:

Phillips Screwdriver
Blade Screwdriver

7/16 Hex Socket and Ratchet
Hammer and Punch

Replacement Procedure:

NOTE

Refer to page 28 for parts reference.

1. Unplug the power cord from the wall receptacle.
2. Use hand crank to raise head and bed to full up position.
3. Remove access cover.
4. Disconnect motor plug labeled head #1 from controller receptacle. Note position of cable and routing clamps before removing to assure proper reinstallation.

CAUTION

Before proceeding with step five and removing the pivot pin, hold or secure the head panel.

5. Remove retaining ring from pivot pin and pull pivot pin from head panel.
6. Remove the four hex screws from trunnion motor mounts.
7. Remove motor, drive tube and mounting hardware as one unit.

NOTE

Before proceeding, notice that the new head motor assembly is supplied with the proper stroke setting and is fully retracted (Ref: 1/8 " from tube to motor). Drive tube **must not be allowed to rotate**.

8. Remove the two white trunnion bearings from the defective motor and place them onto the new motor trunnion mounts. Place motor back into seat section, attaching the trunnion mounting hardware to the seat section first.
9. Remove the blocking that has secured the head panel in the up position and align the hole in the end of the drive tube with the head panel lever bars. Push the pivot pin through the head panel lever bars and drive tube; replace the retaining ring. The head panel is now in the full up position (75 degree angle). Connect motor plug in controller receptacle labeled head #1. Plug power cord into a properly grounded wall receptacle.
10. Operate head motor from full up position to full down position. Be sure motor stops electrically before drive tube bottoms out on mechanical stops. Check motor cable routing and attachment to prevent interference.
11. Be sure that all pins, screws, cables and electrical connections are secure. Check motor function using pendant control. Check angular position of head panel from –10 degrees Trendelenburg to +75 degrees chair position (maximum manual operation is –12 degrees and +80 degrees).
12. Use pendant control to operate bed motor to full down position. Check for clearance of drive tube and motor. Motor should stop electrically before drive tube bottoms out on mechanical stops. Using hand crank, crank bed against mechanical stop. Crank should rotate from 180 degrees to 270 degrees. Repeat same procedure for up position.
13. Check position and routing of motor cable assembly to assure freedom of movement during head and bed functions (both up and down).
14. Replace access cover.
15. Check electrical safety in conformance with specified hospital requirements (leakage current, ground continuity, etc.) before returning the bed to service.

Service Information

BED MOTOR REPLACEMENT

BED MOTOR KIT: See field replacement parts list (page 16) for correct part number.

Required Tools:

Phillips Screwdriver

7/16 Hex Socket and Ratchet

Loctite 242

Standard Screwdriver

Snap Ring Tool

Allen Wrench

Wood 2x4x12 3/4" Long

Replacement Procedure:

NOTE

Refer to page 27 for parts reference.

1. Use pendant controller to elevate head panel and foot section to full up position.
2. Unplug power cord from wall receptacle.
3. Remove access cover and front and side cover panels by removing Phillips head screws.
4. Use hand crank to elevate bed to full up position.
5. Disconnect motor plug labeled bed #2 from controller receptacle and cable clamps routing cord.
6. Use a piece of wood to block seat section in up position to prevent it from falling when bed motor is removed.
7. Remove four hex screws from trunnion motor mounts.
8. Disconnect cable clamp holding motor cable in place.
9. Remove retaining ring from pivot pin and pull pivot pin from crank. Motor and drive tube can now be removed.

NOTE

Before proceeding, notice that the bed motor is supplied with the proper stroke setting and is fully extended. The drive tube **must not be allowed to rotate**. If the drive tube does rotate, index by turning tube against one of the mechanical stops and then backing off one complete rotation.

10. Remove the two white trunnion bearings from the faulty motor and place them onto the motor trunnions of the new motor.
11. Lift motor into place and attach the drive tube to the front crank using pivot pin. Install retaining ring.
12. Apply load to seat section to collapse gas spring enough to bring the motor back against the frame trunnion bearing mount pads. Replace the bearing threaded plate and tighten the four hex screws.

NOTE

Motor plug must be fully inserted into receptacle.

13. Connect motor plug to controller receptacle marked bed #2. Install cable in cable clamps and dress cable to prevent interference with moving parts.
14. Remove block from seat section.
15. Use pendant controller to operate bed motor to full down position. Check for clearance of drive tube and motor. Motor should stop electrically before drive tube bottoms out on mechanical stops. Using hand crank, crank bed against mechanical stop. Crank should rotate from 180° to 270°. Repeat for up position.
16. Ensure all pins, screws, cables and electrical connections are secure. Check position and routing of all motor cables to assure freedom of movement during all functions.
17. Replace access covers. Check electrical safety in conformance with specified hospital requirements (leakage current, ground continuity, etc.) before returning the bed to service.

Service Information

FOOT MOTOR REPLACEMENT

FOOT MOTOR KIT #8805–900–800

Required Tools:

Phillips Screwdriver

7/16 Hex Socket and Ratchet

3/32 Allen Wrench

Replacement Procedure:

NOTE

Refer to page 29 for parts reference.

1. Use pendant controller (if functional) or hand crank to elevate head, foot and bed to full up position.
2. Unplug power cord from wall receptacle.
3. Remove top access cover.
4. Disconnect motor plug labeled foot #3 from controller receptacle. Remove cable from clamps. Note routing and positioning of cable and clamps before removing to assure proper reinstallation.
5. Loosen set screws in drive tube next to U–joint. (May not be installed on all beds.)
6. Remove four hex screws from trunnion motor mounts. Slide motor and drive tube forward and swing downward; motor and drive tube can now be removed through bottom of seat section.

NOTE

Before proceeding, notice that the foot motor is supplied with the proper stroke setting. Motor shaft should be only turned slightly to align drive tube roll pin with U–joint slot.

7. Remove two white trunnion bearings from the faulty motor and place them onto the motor trunnion of the new motor.
8. Insert drive tube of new motor over U–joint of gear box making sure that roll pin in drive tube is aligned with slot in U–joint. Push motor and drive tube as far forward as possible and rotate motor upward into mounting position. Replace the threaded bearing plate and tighten the four hex bolts.
9. Tighten set screws in drive tube next to U–joint.

NOTE

Motor plug must be fully inserted into receptacle (when fully inserted, the plug snaps into the housing).

10. Connect motor plug in controller receptacle labelled foot #3.
11. Install cable and cable clamps and dress cable to prevent interference.
12. Use pendant controller to operate foot motor up and down. Check proper travel, positioning and clearance. Motor should stop electrically before foot lift bar bottoms out on mechanical stops.
13. Ensure that all pins, bolts, cables and electrical connections are secure. Check position and routing of all motor cables to assure freedom of movement during all functions.
14. Replace access cover.
15. Check electrical safety in conformance with specified hospital requirements (leakage current, ground continuity, etc.) before returning the bed to service.

Service Information

CONTROLLER REPLACEMENT

REFERENCE PAGE 16 FOR CONTROLLER KIT PART NUMBERS.

Required Tools:

Phillips Screwdriver

Replacement Procedure:

1. Use pendant controller (if functional) or hand crank to elevate head and bed to full up position.
2. Unplug the power cord from the wall receptacle.
3. Remove top access cover.
4. Disconnect motor interconnect plugs.
5. Remove screws securing power cord clamps, ground leads, controller housing and pendant control clamps.
6. Install new controller using the two mounting screws.
7. Install the two ground leads using #10–32 screws with lockwashers. Stack–up should be lockwasher, ground lead, lockwasher.
8. Reconnect motor cable plugs to controller.
9. Install power cord clamps using #10–32 screws with lockwashers. Install pendant cord clamps.
10. Assure all hardware is properly secured. Check ground connections.
11. Replace access cover. Secure pendant controller tubing and route to ensure moving parts do not chafe or restrict air flow. Plug the power cord into a properly grounded wall receptacle.
12. Check functional operation of pendant controller: bed up and down; head up and down; foot up and down; chair; tilt.
13. Check electrical safety in conformance with specified hospital requirements (leakage current, ground continuity, etc.). Return bed to normal service.

Service Information

FOOT LIFT GEAR BOX REPLACEMENT

FOOT LIFT GEAR BOX KIT #8805–902–200

Required Tools:

External Snap Ring Pliers
Ratchet Extension

1/2 Socket
5/32 Allen Wrench

7/16 Hex Socket and Ratchet
Phillips Screwdriver

Replacement Procedure:

1. Remove foot extension panel, foot pans, and headboard.
2. Raise bed to full up position; raise head panel to full up position; raise foot to full up position (rotate vertical lift screw, if necessary).
3. Unplug power cord from wall receptacle.
4. Remove top cover; remove side and front covers.
5. Raise front of bed onto blocks and lock brakes.
6. Disconnect motor plug labeled foot #3 from controller receptacle. Remove cable from clamps and loosen set screw in foot motor connecting tube located at gear box end (may not be installed on all beds).
7. Remove four hex bolts that hold foot motor to seat section.
8. Slide motor forward, tilt towards bottom of seat section, then pull motor backwards to remove from gear box. **Do not rotate the motor shaft.**

NOTE

If the motor shaft turns, see page 12 for the adjustment procedure.

9. Remove bottom snap ring from gear box lead screw nut housing located in center of foot lift bar. Slide foot lift bar to bottom of seat section.

CAUTION

The lift bar may drop freely when the snap ring is removed. Support it to avoid damage or injury.

10. Remove the four hex nuts holding gear box to studs in seat section and remove gear box. Do not remove studs.
11. Position lift nut 1/2–1 turn below gear box bumper O–ring.
12. Install gear box and tighten four hex nuts so nut housing is centered in the mounting hole in the lift bar.
13. Slide lift bar onto nut housing while making sure anti–rotation pin in lift bar is aligned with slot in nut housing. Do not rotate nut housing more than 180° while aligning anti–rotation pin.
14. Install snap ring; install foot motor; tighten set screw in foot motor connecting tube.
15. Connect motor plug in controller receptacle labeled foot #3; secure cable and clamps; remove blocks and lower bed to the floor. Plug power cord into a properly grounded wall receptacle.
16. Operate foot motor and assure motor stops electrically before lift bar bottoms out on gear box or stop collar (located on lead screw). If motor fails to stop before hitting lower stop or gear box, use the following procedure to reset motor travel: disconnect motor as described in steps 6–8 and run electrically in the foot pan up direction until it stops electrically. Reset lift nut position as in step 11, by turning the shaft to the gear box by hand. Reinstall motor with minimum rotation of shafts and recheck travel as described above.
17. Install foot pans and foot extension panel. Sit on foot pan and ride up and down several times to ensure proper operation.
18. Install covers and headboard.

Service Information

CASTER BRAKE ADJUSTMENT

Required Tools

#2 Phillips Screwdriver

Loctite 242

Procedure:

1. Place brake/neutral/steer pedal in the neutral position.
2. Raise the bed to the full up position.
3. Remove the Phillips screw (item A in figure 1) from the base frame.
4. Turn the collar (item B in figure 2) clockwise to increase brake pressure. Turn the collar counterclockwise to decrease brake pressure.

NOTE

Check for lint or other debris on the caster pad (item C in figure 3) prior to adjustment.

The collar must be turned either 180° or 360° because there are two holes 180° apart in the caster stem that the screw goes through to secure the caster to the base frame.

5. Reinstall the Phillips screw removed in step 3.
6. Activate the brakes and check for proper engagement. If the brakes engage properly, remove the Phillips screw, apply Loctite 242, and reinstall the screw. If the brakes do not engage properly, repeat steps 3–6.



FIGURE 1



FIGURE 2

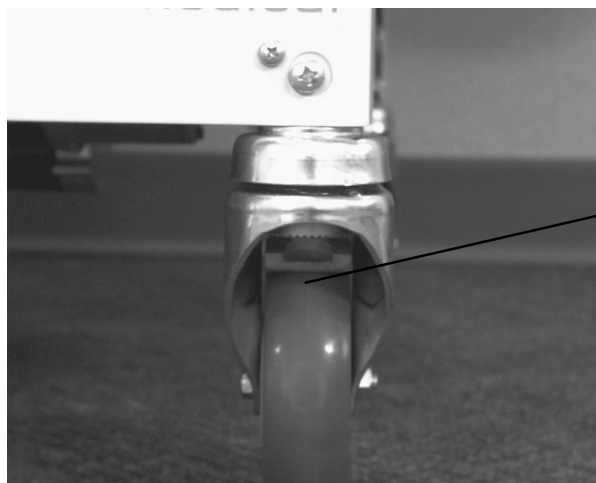


FIGURE 3

Field Replacement Parts

<u>PART NAME</u>	<u>PART NUMBER</u>
Controller Kit, 6-button	8805-901-400
Controller Kit, Single 8-button	8805-900-900
Controller Kit, Dual 8-button	8805-945-000
Controller Bellows	8800-011-100
Controller Micro Switch	0059-164-000
Fluid Basin, Plastic, 10-Liter	8812-280-100
Fluid Basin, Stainless Steel, 10-liter	8805-006-900
Fluid Basin Liners, package of 250	8813-320-000
Foot Pan Latch Kit	8805-995-600
Gear Box Kit, Foot Lift	8805-902-200
Gear Box Gear	8805-820-000
Hand Pendant, 6-button	8800-010-300
Hand Pendant, Single 8-button	8808-271-100
Hand Pendant, Dual 8-button	8805-956-100
Hand Pendant Bellows	8800-010-700
I.V. Pole	8805-896-700
Labor Bar	8809-520-400
Motor Kit, Bed (beds serial numbered 90110032 and below)	8805-900-300
Motor Kit, Bed (beds serial numbered 90110033 through 91090004) ...	8805-320-300
Motor Kit, Bed (beds serial numbered 91090005 and above)	8805-974-000
Motor Kit, Foot	8805-900-800
Motor Kit, Head	8805-901-300

MATTRESSES

Mattress Assembly, Head (500XL)	8805-173-100
Mattress Assembly, Head (500XL+)	8805-173-500
Mattress Assembly, Head, Manual Lumbar (500XL)	8805-174-100
Mattress Assembly, Head, Manual Lumbar (500XL+)	8805-174-200
Mattress Assembly, Foot, w/o Pushbar	8805-173-200
Mattress Assembly, Foot, w/Pushbar (Camel)	8805-174-000
Mattress Assembly, Foot, w/Pushbar (Opal)	0500-030-046
Mattress Assembly, Foot, 2-Step Breakdown	8805-173-800
Mattress Enhanced Comfort Pad	8805-184-000

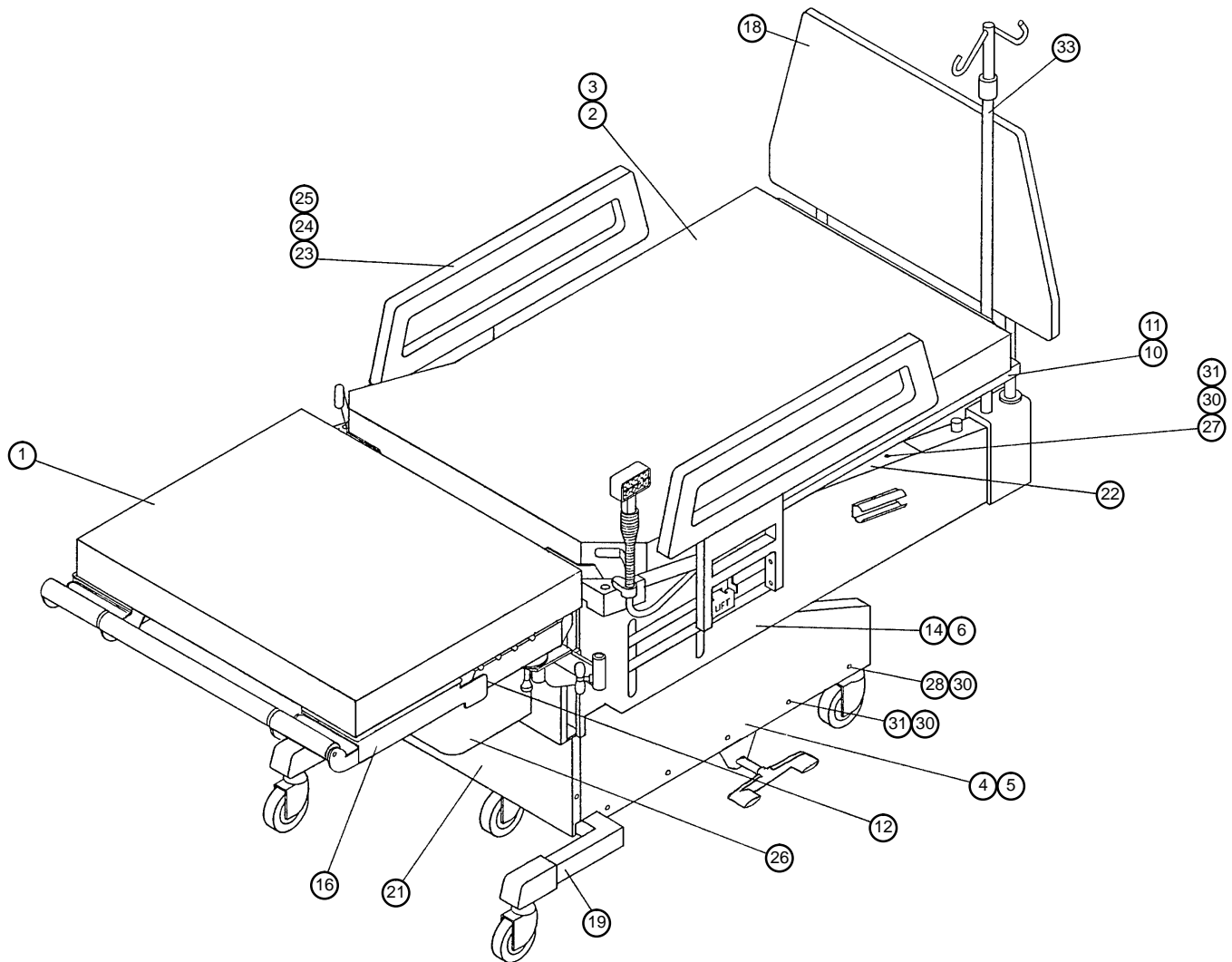
LINENS

500XL	8813-200-400
500XL+	8813-200-500

CASTERS

5" Brake, Patient Head/Left & Fifth Wheel	8803-012-200
5" Brake/Steer, Patient Head/Right	8803-012-300
4" Brake, Patient Head/Left & Fifth Wheel (Optional)	8805-903-700
4" Brake/Steer, Patient Head/Right (Optional)	8805-903-800

8805-953-800/900 Narrow/Wide Bed Ass'y (Camel) 0500-030-047/048 Narrow/Wide Bed Ass'y (Opal)

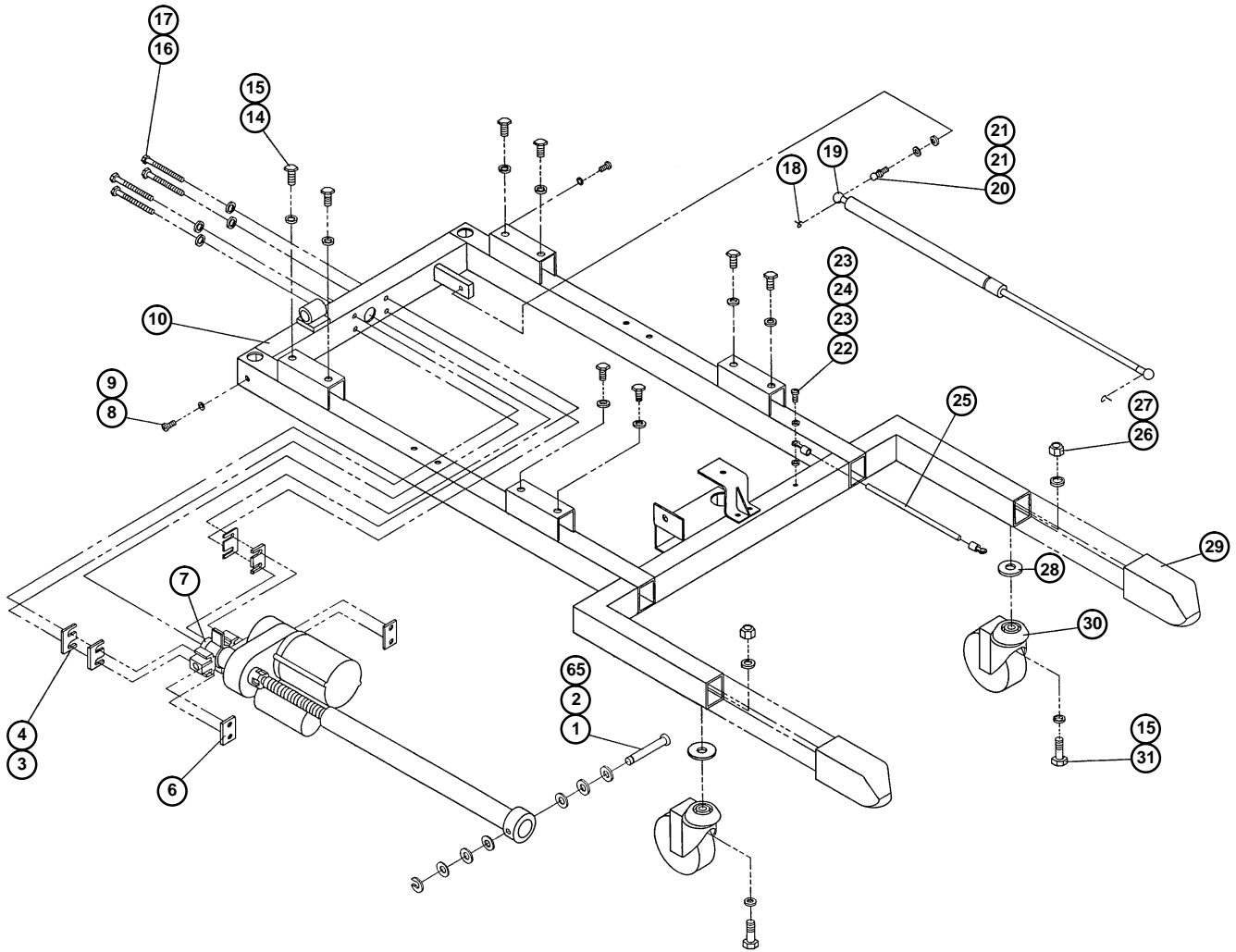


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
1	(page 40)	Ft. Matt./Push Bar Ass'y	1	22	(page 34)	Top Cover Ass'y	1
2	(page 65)	Hd. Matt. Wide Wedge	1	23	*	Wood Siderail	2
3	(page 65)	Hd. Matt. Nar. Wedge	1	24	8808-340-100	Conn. Joint Cap	6
4	(page 23)	Side Cover Ass'y, Lt.	1	25	8808-340-200	Conn. Joint Bolt	6
5	(page 23)	Side Cover Ass'y, Rt.	1	26	(page 63)	Fluid Basin	1
6	(page 24-26)	Seat Sect. Ass'y, Wide	1	27	8805-892-100	Flat Washer	6
10	(page 32)	Head Panel Ass'y, Std.	1	28	8800-233-500	Phil. Pan Hd. Tap. Scr.	2
11	(page 32)	Head Panel Ass'y, Wide	1	29	8800-220-000	Phil. Pan Hd. Screw	4
12	(page 36)	Foot Pan Assembly	2	30	8800-250-200	Int. Th. Lock Washer	20
14	(page 24 & 25)	Seat Sect. Ass'y, Std.	1	31	8800-232-400	Phil. Hd. Tap. Screw	19
15	(page 34)	Hand Crank Ass'y	1	32	8800-460-200	1/2 Cable Clamp	5
16	(page 38)	Foot Rest Assembly	2	33	8805-896-700	I.V. Pole Assembly	1
18	(page 60)	Headboard Ass'y	1	34	8800-200-600	Retaining Ring	2
19	(page 18 & 19)	Chassis Assembly	1	35	8800-251-100	Flat Washer	5
21	(page 23)	Front Cover Assembly	1	36	8813-660-500	Pivot Pin	2

* Toasted Oak Wood Siderail – 8807-000-200
Light Oak Wood Siderail – 8807-002-001
White Wash Wood Siderail – 8807-002-002

Cherry Wood Siderail – 8807-002-003
Custom Stain Wood Siderail – 8807-002-004

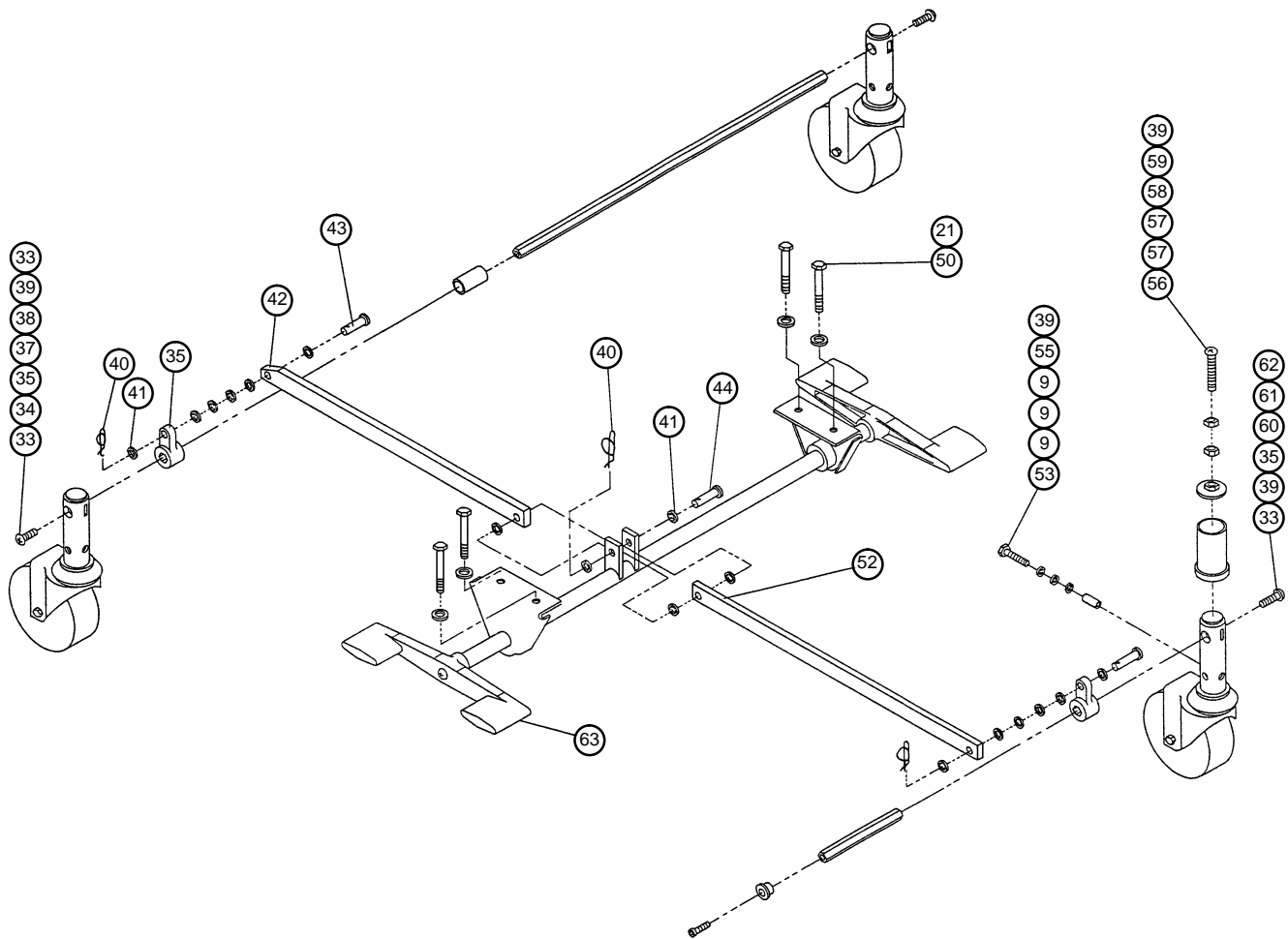
8805-953-400 Chassis Assembly (Camel) 0500-001-006 Chassis Assembly (Opal)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
1	8801-460-100	Drive Tube Pin	1	17	8800-250-700	Int. Tooth Lk. Washer	4
2	8800-251-100	Flat Washer	6	18	8808-500-200	Gas Spring Ret. Clip	2
3	8801-110-200	Motor Trunnion Shim	A/R	19	8803-036-400	Gas Spring	1
4	8801-110-300	Motor Trunnion Shim	A/R	20	8808-500-100	Gas Spring Ball Stud	1
6	8801-110-100	Trunnion Plate	2	21	8800-250-900	Int. Tooth Lk. Washer	6
7	(page 27)	Bed Motor Assembly	1	22	8800-232-400	Pan Hd. Tap. Screw	1
8	8800-221-800	Phil. Pan Hd. Screw	2	23	8800-250-200	Int. Tooth Lk. Washer	2
9	8801-770-000	Int. Tooth Lk. Washer	5	24	8800-500-300	Ring Terminal	2
10	8805-951-500	Frame Weldment (Camel)	1	25	8805-948-600	Ground Wire	2.2'
	0500-001-005	Frame Weldment (Opal)	1	26	8800-240-300	Nut	2
12*	8800-630-300	Adhesive Transfer Tape	1.42 Yd.	27	8800-250-000	Flat Washer	2
13	8805-897-000	"Bed" Label	1	28	8805-530-100	Wheel Spacer	2
14	8800-231-500	Hex Hd. Cap Screw	8	29	8805-290-100	Front Bumper	2
15	8808-140-700	Ext. Tooth Lk. Washer	10	30	8806-002-000	Swivel Caster, 5"	2
16	8805-770-000	Hex Hd. Cap Screw	4	31	8805-903-600	Swivel Caster, 4"	2
					8800-232-500	Hex Hd. Cap Screw	2

*Item 12 is not shown. It is used to fasten item 29 to item 10.

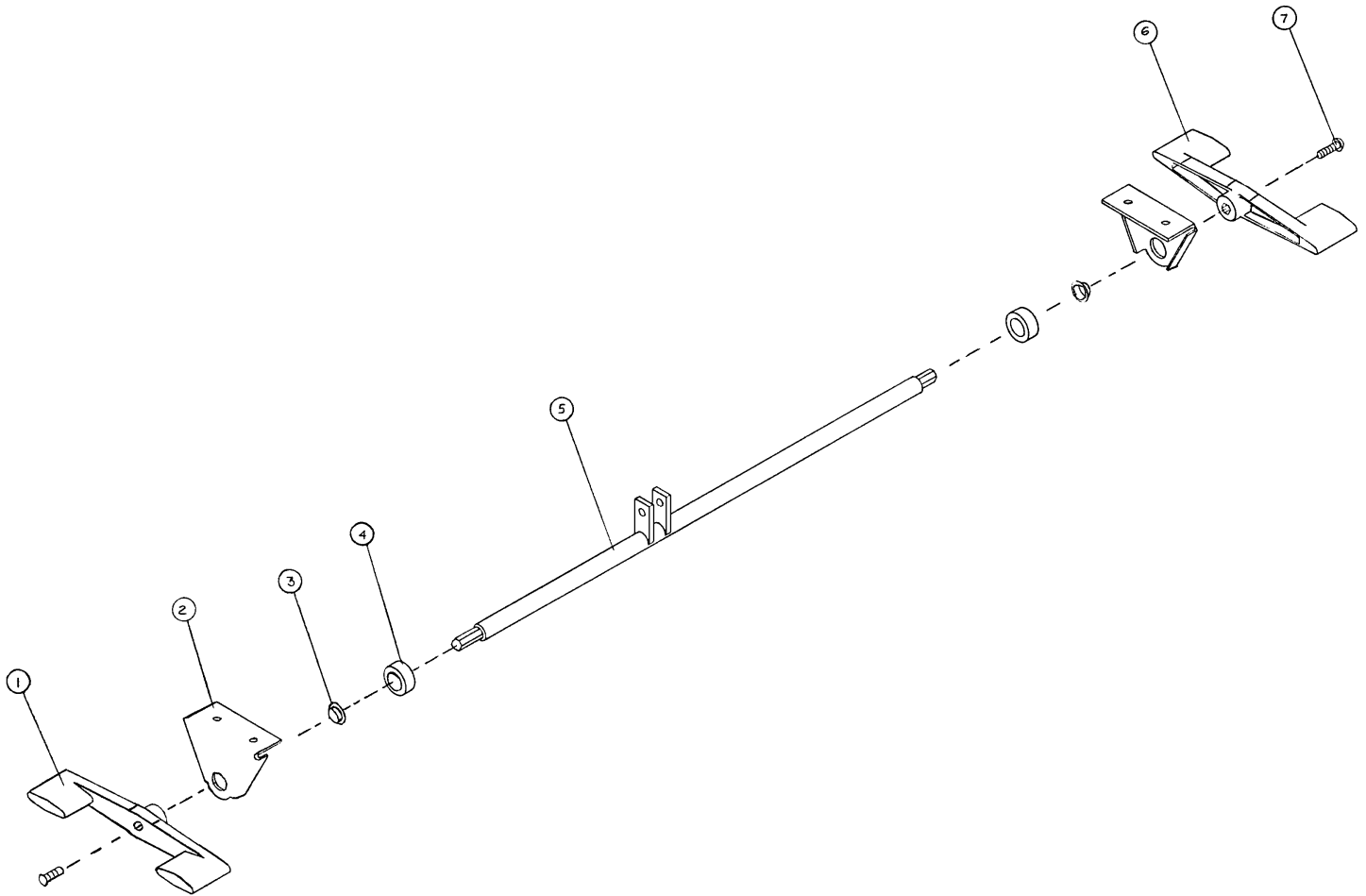
8805-953-400 Chassis Assembly (Camel) 0500-001-006 Chassis Assembly (Opal)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
33	8800-222-400	Pan Truss Hd. Screw	3	52	8805-952-600	Brake Front Link	1
34	8803-012-300	Caster, Brake/Steer, 5"	1	53	8805-895-900	Hex Bolt	1
	8805-903-800	Caster, Brake/Steer, 4"	1	55	8805-896-000	5th Whl. Bolt Spacer	1
35	8805-690-000	Brake Connecting Lever	2	56	8806-061-700	Round Hd. Screw	1
37	8803-160-000	Rear Bushing	1	57	8800-241-700	Hex Nut	2
38	8805-580-000	Rear Shaft	1	58	8839-780-300	Cap	1
39	8803-012-200	Caster, Brake, 5"	2	59	8839-780-400	5th Wheel Sleeve	1
	8805-903-700	Caster, Brake, 4"	2	60	8805-590-500	Brk. Shaft, 5th Wheel	1
40	0027-021-000	Rue Ring Cotter	4	61	8805-894-000	5th Whl. Shaft Bushing	1
41	8800-253-000	Flat Washer	20	62	8805-241-400	Hex Hd. Cap Screw	1
42	8805-952-700	Rear Brake Link	1	63	(page 20)	Brake Crank Ass'y	1
43	8805-570-000	Brake Link Pin	2	64*	(page 22)	Crank Assembly	1
44	8805-570-200	Clevis Pin	1	65	8800-200-600	Retaining Ring	1
50	8805-949-600	Hex Screw	4				

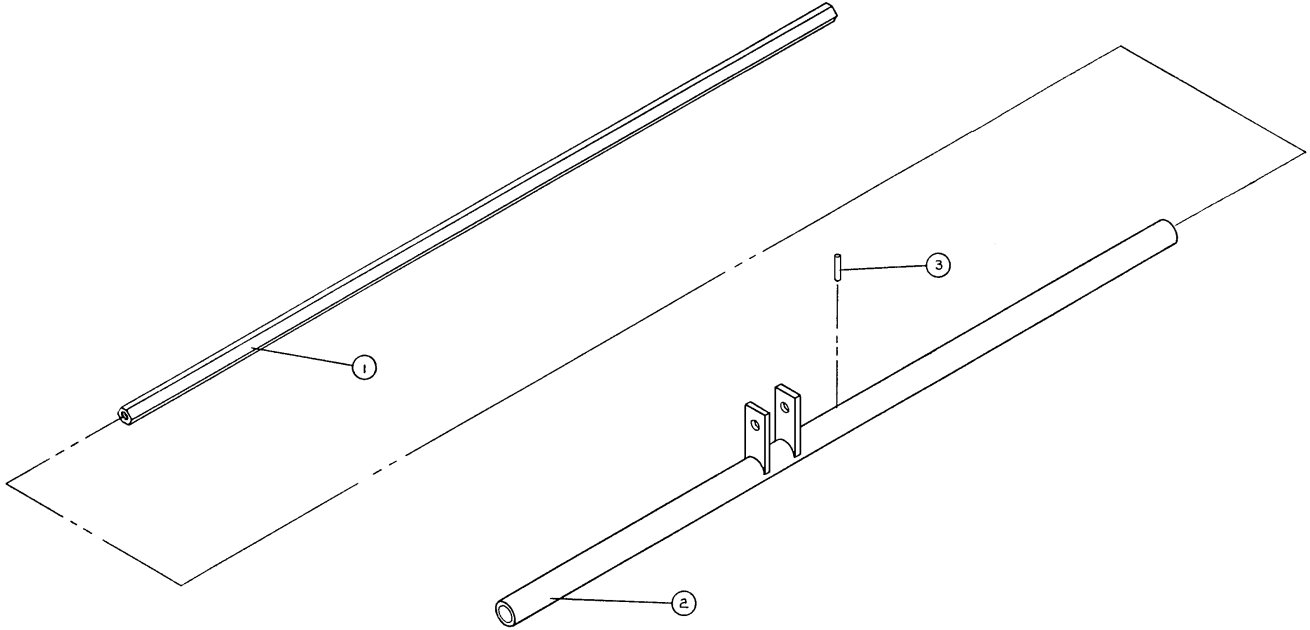
*Item 64 is not shown. Refer to drawing 8839-780-900, Crank Assembly, (page 22).

8805-953-500 Brake Crank Assembly (Camel) 0500-001-008 Brake Crank Assembly (Opal)



Item	Part No.	Part Name	Qty.
1	(page 21)	Pedal Assembly, Right	1
2	8805-952-200	Brake Shaft Bracket (Camel)	2
	0500-001-007	Brake Shaft Bracket (Opal)	2
3	8805-952-000	Bushing	2
4	8805-951-900	Shaft Collar	2
5	(page 21)	Brake Shaft Assembly	1
6	(page 21)	Pedal Assembly, Left	1
7	8800-222-400	Truss Pan Hd. Screw	2

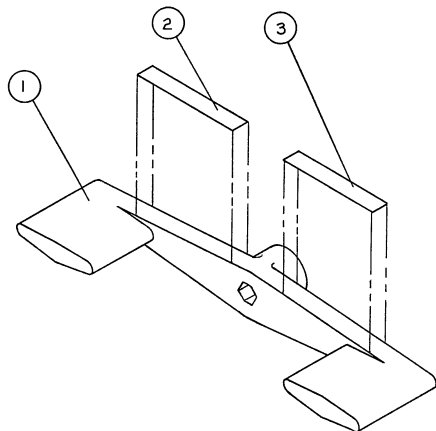
8805-953-600 Brake Shaft Assembly



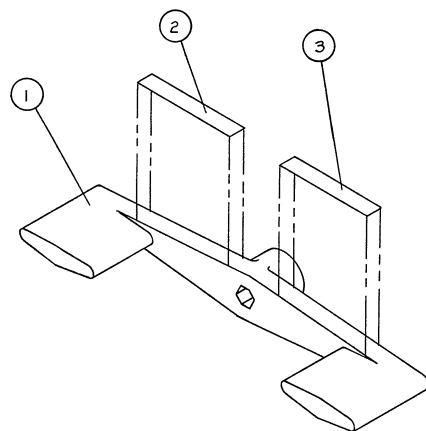
Item	Part No.	Part Name	Qty.
1	8805-955-500	Hex Brake Shaft	1
2	8805-955-400	Brake Shaft Crank	1
3	8805-953-100	Drive Pin	1

8805-994-100/000 Brake Pedal Ass'y, Left & Right

Assembly part number 8805-971-100
(reference only)

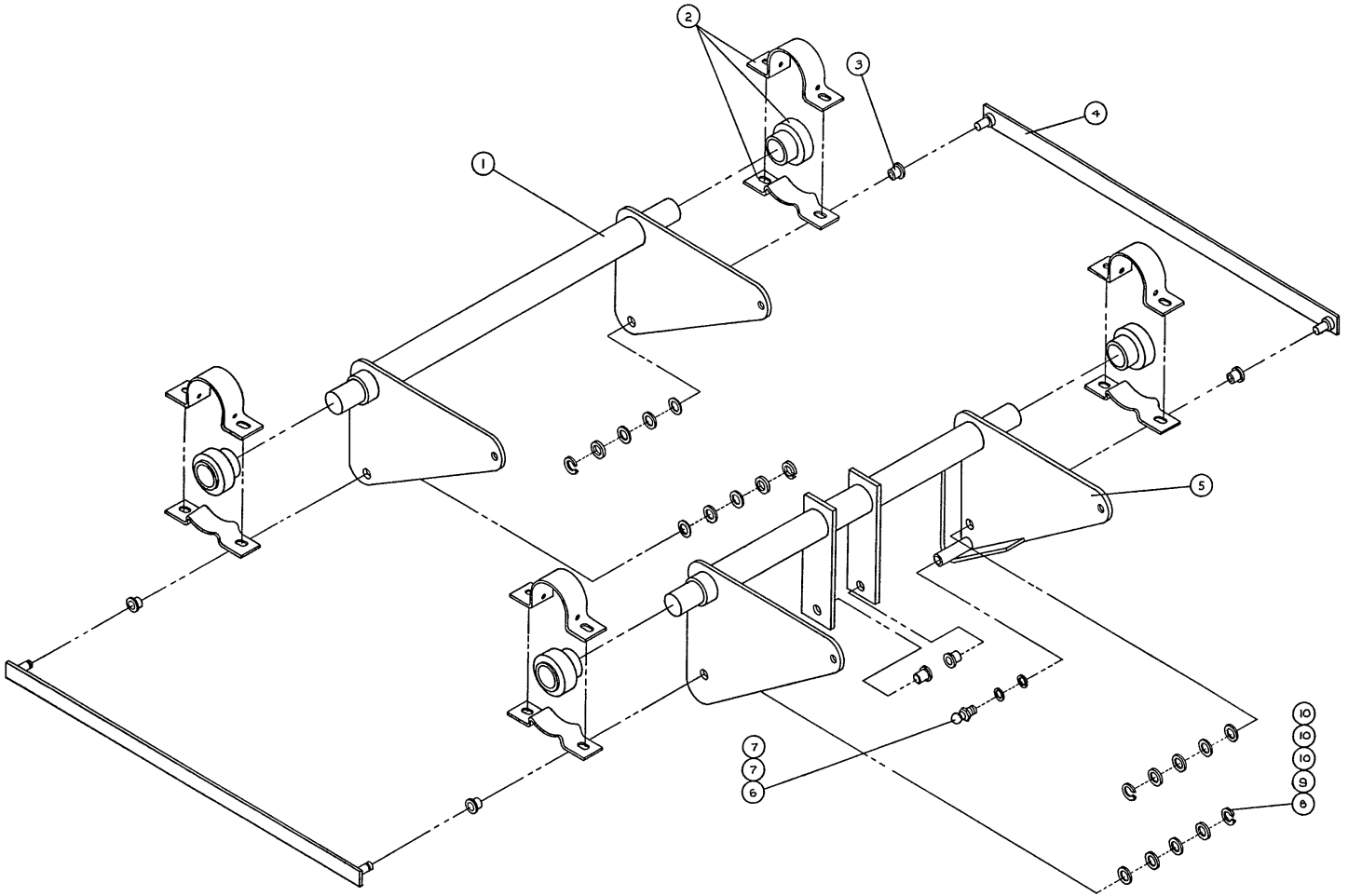


Assembly part number 8805-971-200
(reference only)



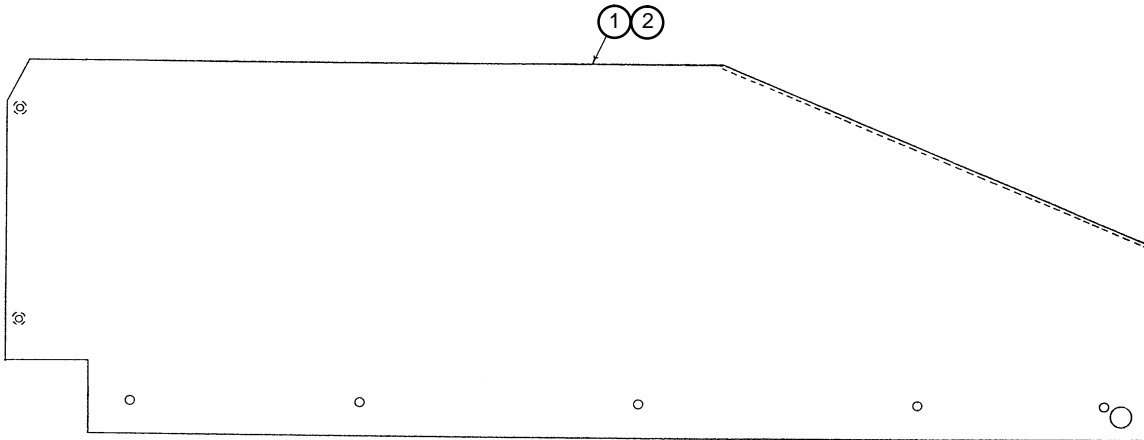
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
1	8800-070-100	Brake Lock Lever, Rt.	1	1	8800-070-000	Brake Lock Lever, Lt.	1
2	8810-760-900	Label, Brake	1	2	8810-761-000	Label, Steer	1
3	8810-761-000	Label, Steer	1	3	8810-760-900	Label, Brake	1

8839-780-900 Crank Assembly



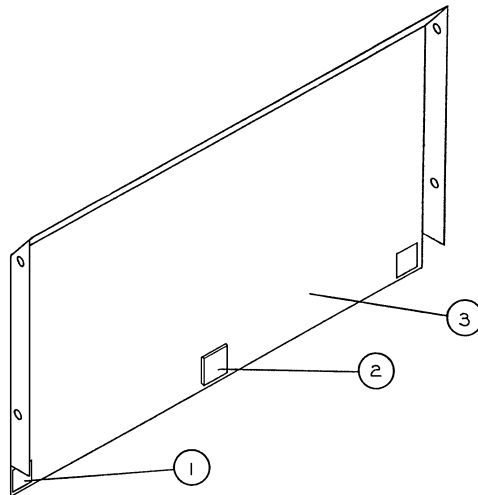
Item	Part No.	Part Name	Qty.
1	8805-030-000	Rear Bed Lift Crank	1
2	8800-290-000	Pillow Bearing	4
3	8800-210-100	Bronze Bushing	6
4	8805-710-000	Tie Bar	2
5	8805-020-000	Front Bed Lift Crank	1
6	8808-500-100	Gas Spring Ball Stud	1
7	8800-250-900	Internal Tooth Lock Washer	2
8	8800-200-600	Retaining Ring	4
9	8800-251-000	Flat Washer	4
10	8805-892-600	Tie Bar Washer	12

8805-955-200/300 Side Cover, Left/Right (Camel) 0500-030-042/043 Side Cover, Left/Right (Opal)



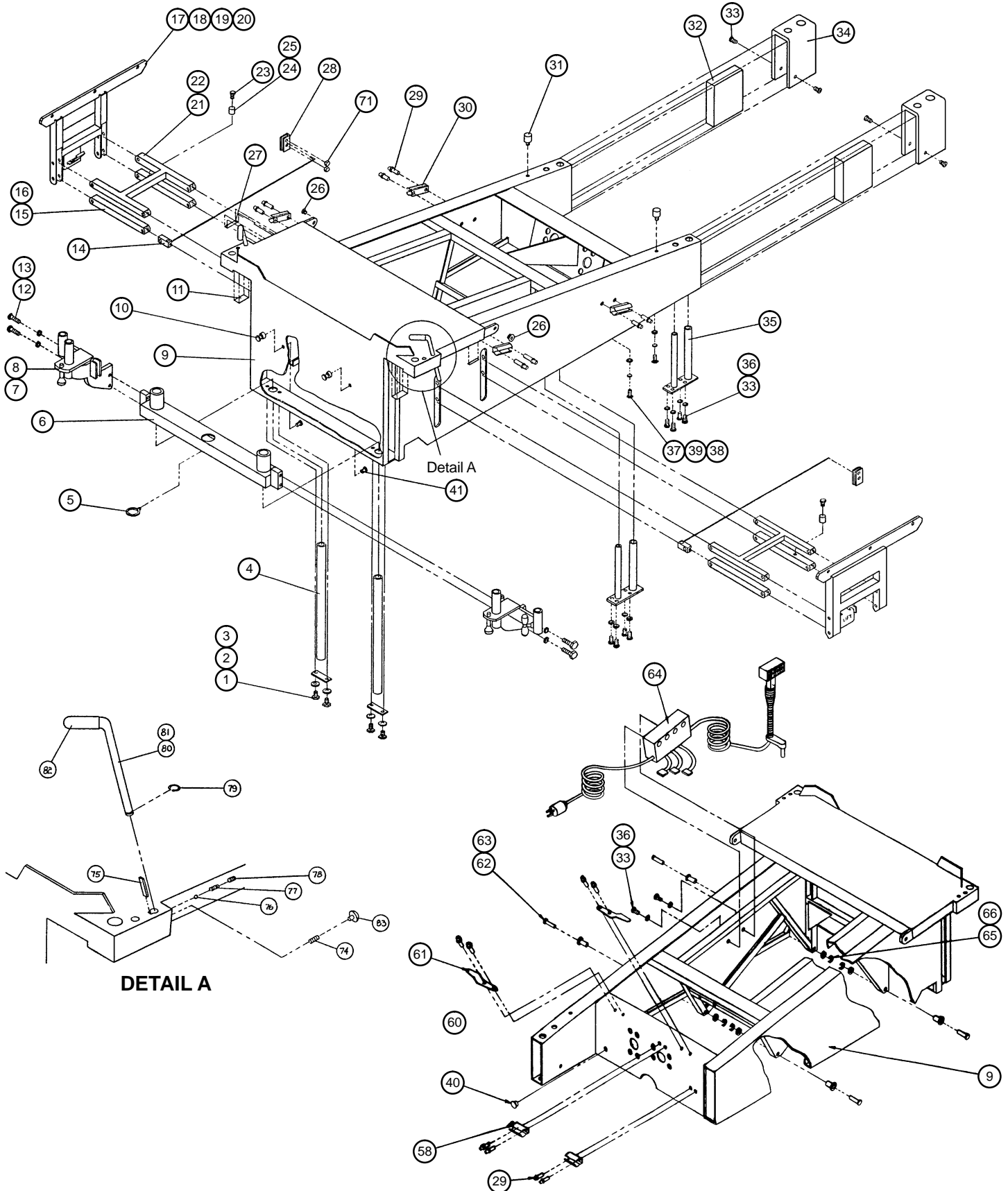
Item	Part No.	Part Name	Qty.
1	8805-951-700	Side Cover, Left (Camel)	1
	8805-003-022	Side Cover, Left (Opal)	1
2	8805-951-800	Side Cover, Right (Camel)	1
	8805-003-023	Side Cover, Right (Opal)	1

8805-955-100 Front Cover (Camel) 0500-030-044 Front Cover (Opal)

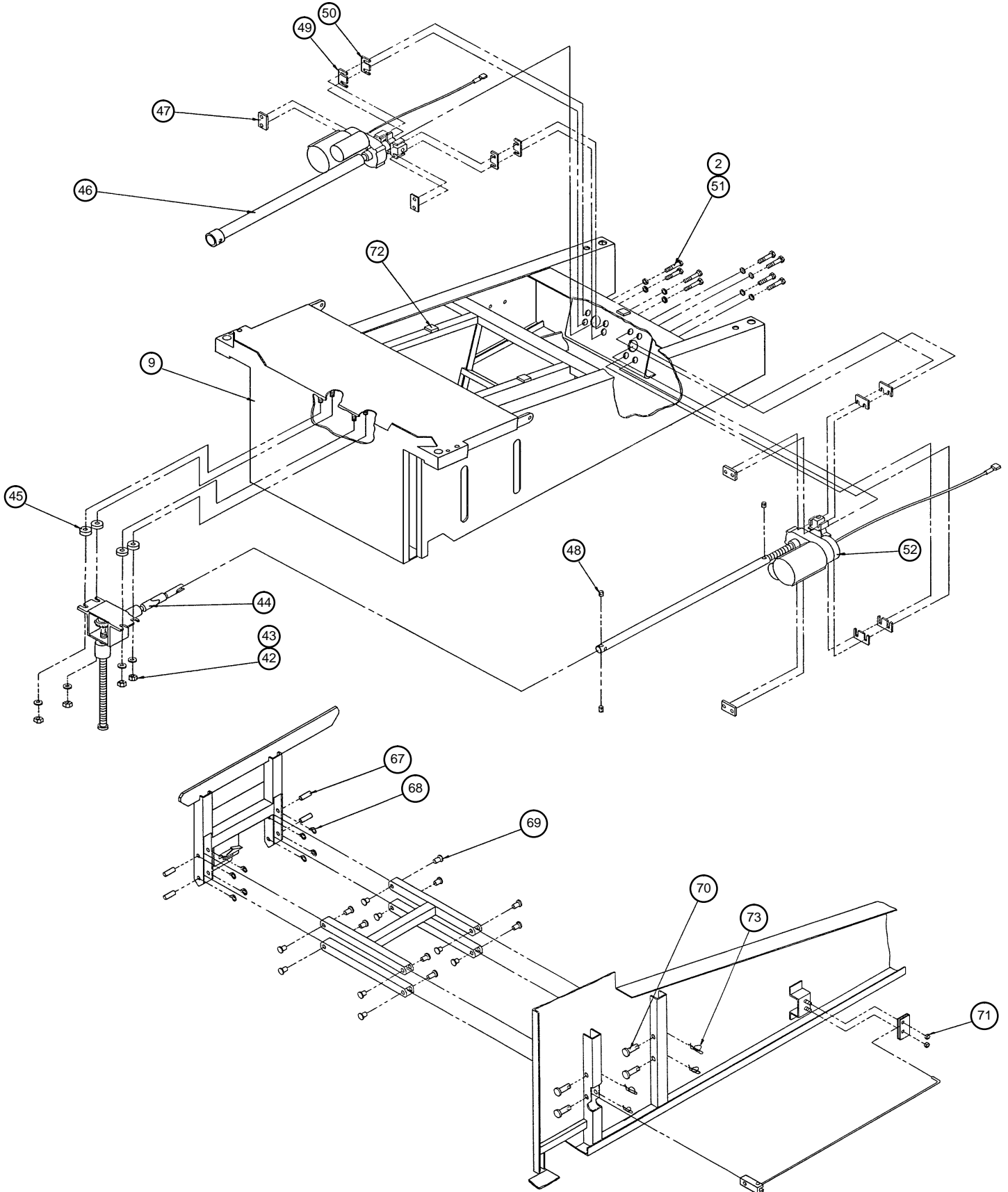


Item	Part No.	Part Name	Qty.
1	8800-420-400	Bump-On	A/R
2	8800-380-000	Sponge Tape	A/R
3	8805-951-600	Front Cover (Camel)	1
	8805-003-024	Front Cover (Opal)	1

8805-954-800/900 Seat Sect. Ass'y, Nar./Wide (Camel) 0500-030-028/029 Seat Section Ass'y Nar./Wide (Opal)



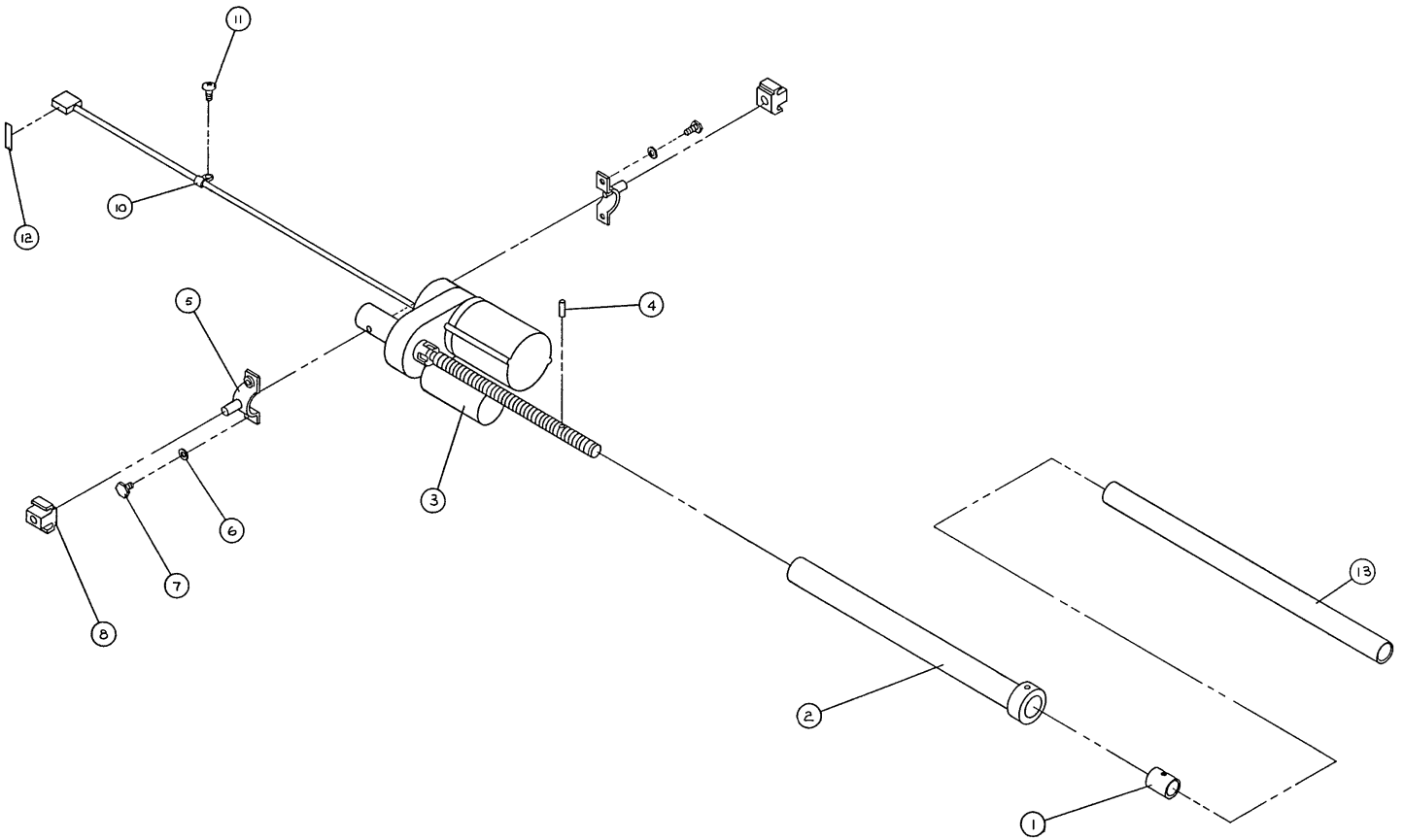
8805-954-800/900 Seat Sect. Ass'y, Nar./Wide (Camel) 0500-030-028/029 Seat Section Ass'y Nar./Wide (Opal)



8805-954-800/900 Seat Sect. Ass'y, Nar./Wide (Camel) 0500-030-028/029 Seat Section Ass'y Nar./Wide (Opal)

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
1	8800-230-400	Hex Hd. Cap Screw	4	38	8805-920-800	Split Lock Washer	2
2	8800-250-700	Int. Tooth Lock Washer	12	39	8800-250-500	Flat Washer	2
3	8812-340-000	Retainer Bar	2	40	8805-261-000	Plug	A/R
4	8805-100-000	Foot Lift Shaft	2	41	8800-222-100	Slotted Pan Hd. Screw	2
5	8800-200-700	Retaining Ring	1	42	8800-240-200	Nut	4
6	(page 30)	Foot Lift Bar Assembly	1	43	8805-490-000	Flat Washer	4
7	(page 35)	Foot Pan Mount Ass'y, Rt.	1	44	(page 31)	Gear Box Assembly	1
8	(page 35)	Foot Pan Mount Ass'y, Lt.	1	45	8805-390-000	Step Bushing	4
9	8805-909-900	Seat Sect. Wldmt. (Camel)	1	46	8805-440-300	Motor Hd. Panel Ass'y	1
	0500-030-001	Seat Sect. Wldmt. (Opal)	1	47	8801-110-100	Trunnion Plate	4
10	8812-290-000	Basin Holder Button	2	48	8800-233-000	Set Screw	3
11	8800-440-200	Tape Hook Fastener	A/R	49	8801-110-300	Trunnion Motor Shim	A/R
12	8805-470-000	Hex Hd. Cap Screw	4	50	8801-110-200	Trunnion Motor Shim	A/R
13	8805-780-000	Int. Tooth Lock Washer	4	51	8801-490-100	Hex Hd. Cap Screw	8
14	(page 53)	Torsion Bar/Spring Ass'y	2	52	8805-440-000	Motor Gear Ass'y	1
15	8805-160-400	Lower Arm, Nar. (Camel)	4	58	8822-060-000	Hand Crank Clip	2
	0500-030-002	Lower Arm, Nar. (Opal)	4	59	8805-530-100	4" Wheel Spacer	2
16	8805-890-500	Lower Arm, Wide (Camel)	4	61	8815-006-300	Cord Clip (Camel)	2
	0500-030-003	Lower Arm, Wide (Opal)	4		0500-030-049	Cord Clip (Opal)	2
17	(page 51)	S/R Brkt., Narrow, Rt.	1	62	8813-660-000	Pivot Pin	4
18	(page 52)	S/R Brkt., Wide, Right	1	63	8800-210-500	Brze. Flan. Bushing	4
19	(page 51)	S/R Brkt., Narrow, Lt.	1	64	(page 56)	Control Button Ass'y	1
20	(page 52)	S/R Brkt., Wide, Left	1	65	8800-200-600	Retaining Ring	4
21	8805-160-100	Upper Supt. Arm, Narrow	2	66	8800-251-000	Flat Washer	4
	0500-030-004	Upper Supt. Arm, Narrow	2	67	8810-190-100	Pivot Pin	8
22	8805-890-600	Upper Supt. Arm, Wide	2	68	8800-200-000	Retaining Ring	16
	0500-030-005	Upper Supt. Arm, Wide	2	69	8800-210-200	Nyl. Flan. Bushing	32
23	8805-894-400	Flat Head Screw	2	70	8805-932-000	Clevis Pin	8
24	8805-891-100	Siderail Stop, Narrow	2	71	8800-240-100	Hex Lock Nut	4
25	8805-891-000	Siderail Stop, Wide	2	72	8800-380-000	Sponge	A/R
26	8800-210-100	Bushing	2	73	8800-272-000	Rue Ring Cotter	8
27	8800-630-100	Tape	A/R	74	8800-850-300	Set Screw	2
28	8812-470-100	Torsion Bar Clamp	2	75	8805-909-800	Stock Key	2
29	8801-730-700	Pop Rivet	16	76	8805-941-800	Ball Bearing	2
30	8805-730-200	I.V. Pole Clip	4	77	8805-941-900	Compression Spring	2
31	8800-420-700	Access Cover Bumper	2	78	0021-150-000	Set Screw	2
32	8805-894-200	Ballast	2	79	8806-124-800	Leg Support Ring	2
33	8800-232-400	Pan Hd. Tapping Screw	13	80	8805-952-900	Handgrip Bar, Left	1
34	8805-300-100	Rear Bumper	2	81	8805-953-000	Handgrip Bar, Right	1
35	8805-330-100	I.V. Weldment Tube	2	82	8803-042-300	Handgrip	2
36	8800-250-200	Int. Tooth Lock Washer	6	83	8805-940-100	Nylon Plug	2
37	8800-230-600	Hex Hd. Cap Screw	2				

Bed Motor Assembly*

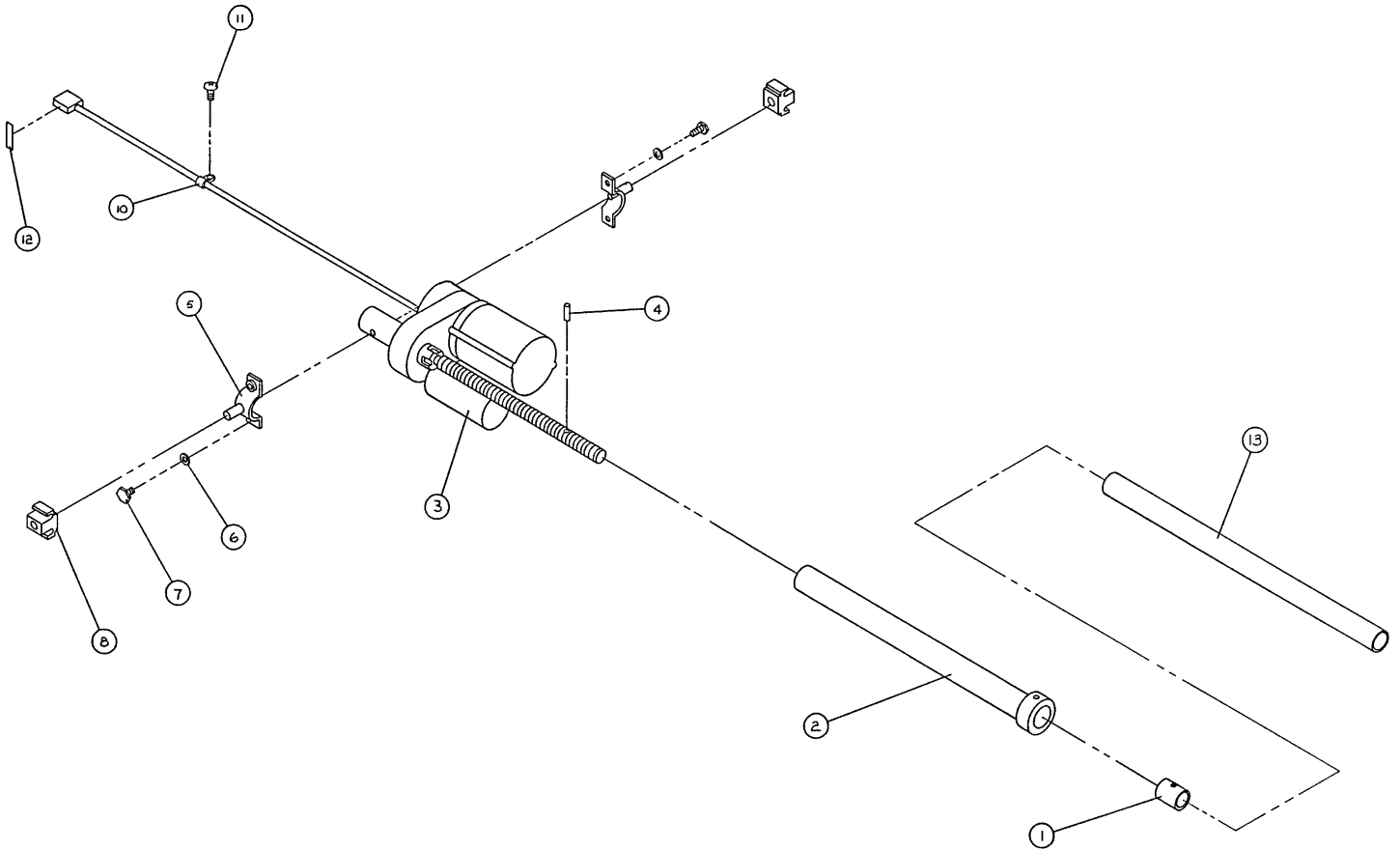


Item	Part No.	Part Name	Qty.
1	8808-461-500	Screw Stop Collar	1
2	**	Bed Drive Tube	1
3	8805-440-803	Motor	1
4	8801-610-200	Roll Pin	1
5	8839-792-100	Trunion Mount	2
6	8800-250-700	Internal Tooth Lock Washer	2
7	8800-230-400	Hex Hd. Cap Screw	2
8	8801-510-000	Bearing Trunion	2
10	8800-460-000	Cable Clamp	1
11	8800-232-400	Pan Hd. Tapping Screw	1
12	8800-840-200	#2 Wire Label	1
13	8805-960-500	Golf Tube	1

* To replace the complete motor assembly, reference page 16 for the proper kit number.

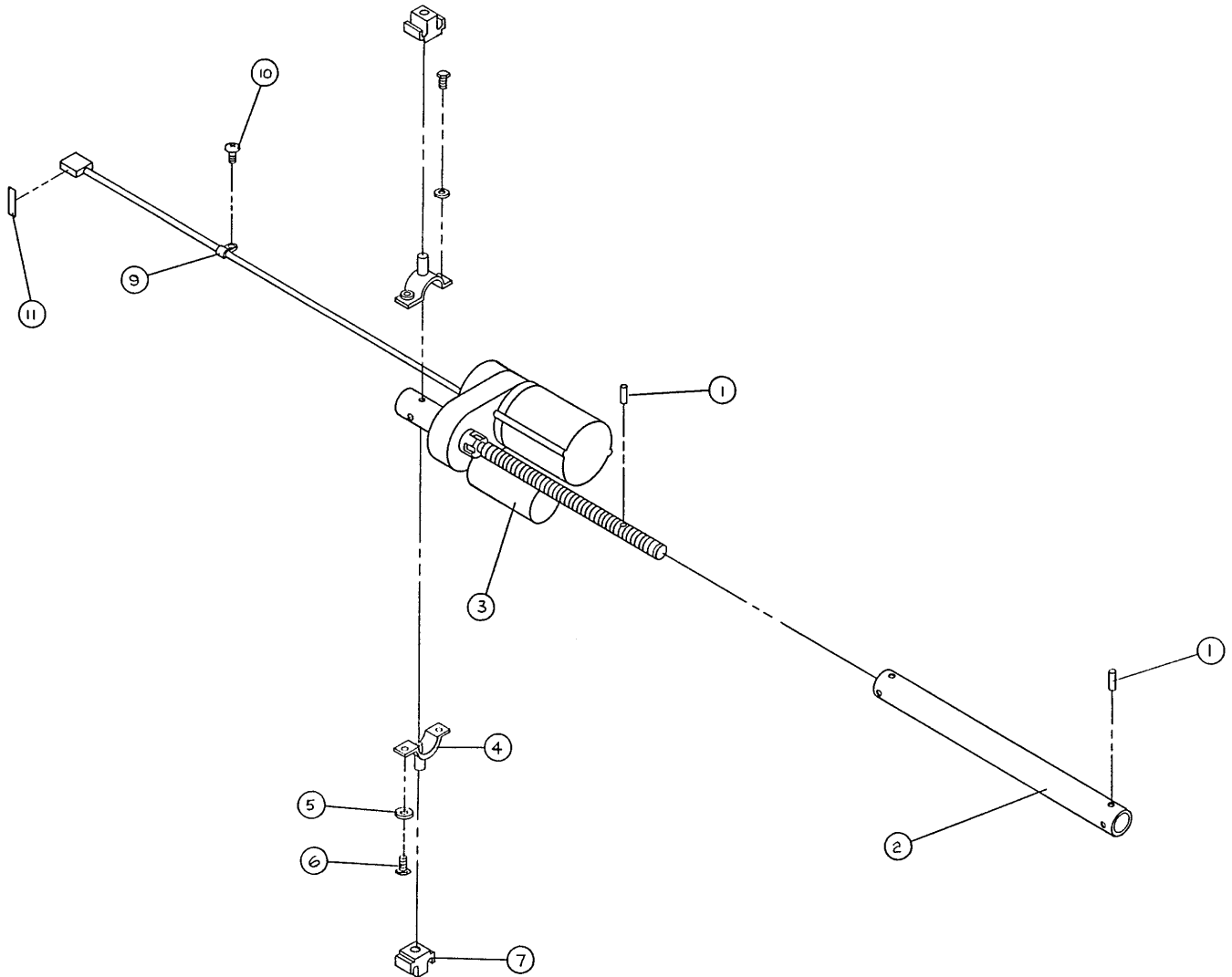
** Bed serial numbers through 90110032 (4 3/4" length) – 8805-310-100
 Bed serial numbers 90110033 through 91090000 (16 3/4" length) – 8805-320-200
 Bed serial numbers 91090001 and up (16 1/4" length) – 8805-953-200

8805-901-300 Head Motor Assembly



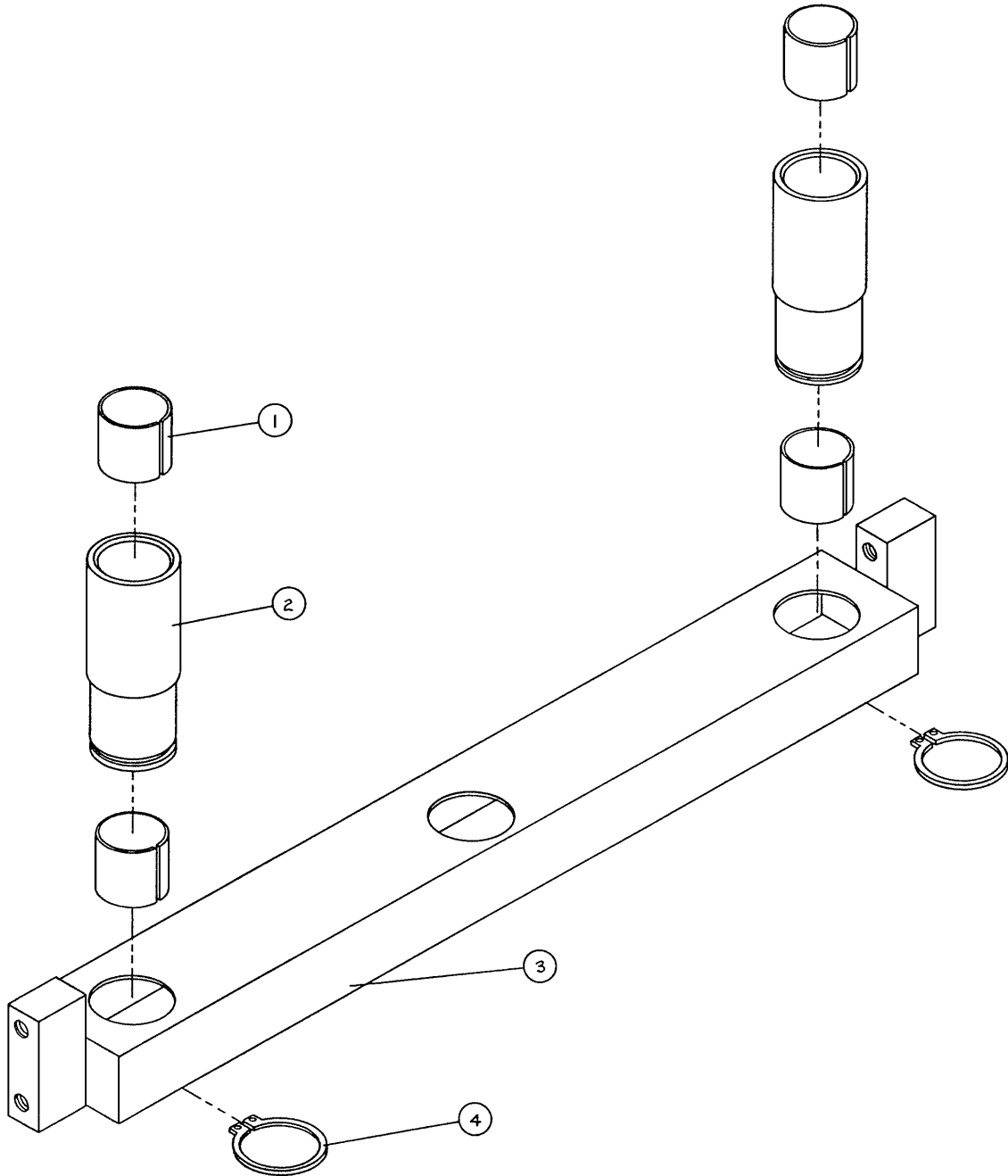
Item	Part No.	Part Name	Qty.
1	8805-740-000	Stop Collar, Head	1
2	8805-320-000	Head Drive Tube	1
3	8805-440-803	Motor	1
4	8801-610-200	Roll Pin	1
5	8839-792-100	Trunion Mount	2
6	8800-250-700	Internal Tooth Lock Washer	2
7	8800-230-400	Hex Hd. Cap Screw	2
8	8801-510-000	Bearing Trunion	2
10	8800-460-000	Cable Clamp	1
11	8800-232-400	Pan Hd. Tapping Screw	1
12	8800-840-100	#1 Wire Label	1
13	8805-960-500	Golf Tube	1

8805-900-800 Foot Motor Assembly



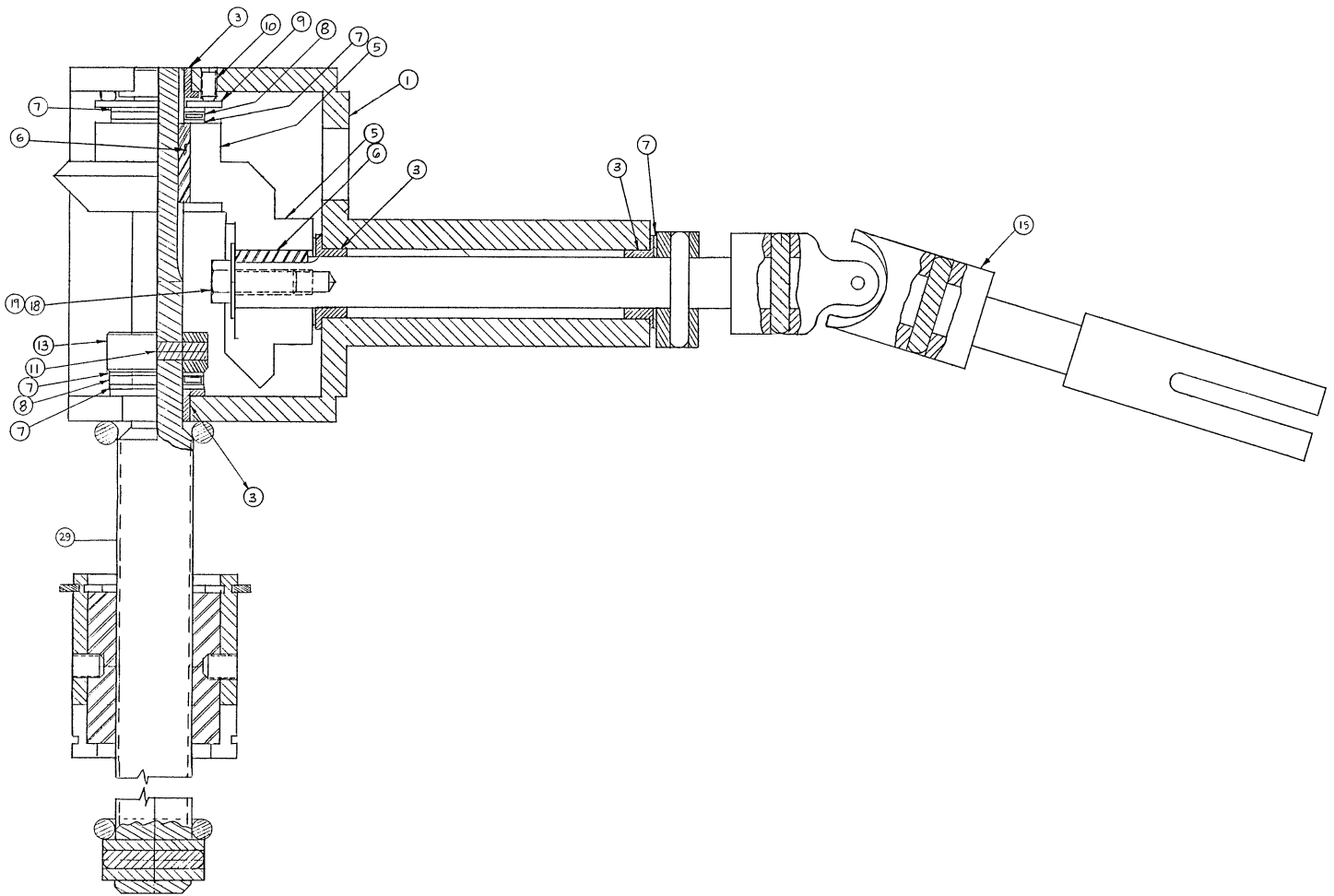
Item	Part No.	Part Name	Qty.
1	8801-610-000	Roll Pin	2
2	8805-080-500	Connecting Shaft	1
3	8805-440-800	Motor	1
4	8839-792-100	Trunion Mount	2
5	8800-250-700	Internal Tooth Lock Washer	2
6	8800-230-400	Hex Hd. Cap Screw	2
7	8801-510-000	Bearing Trunion	2
9	8800-460-000	Cable Clamp	1
10	8800-232-400	Pan Hd. Tapping Screw	1
11	8800-840-300	#3 Wire Label	1

8805-040-200 Foot Lift Bar Assembly (Camel) 0500-030-030 Foot Lift Bar Assembly (Opal)



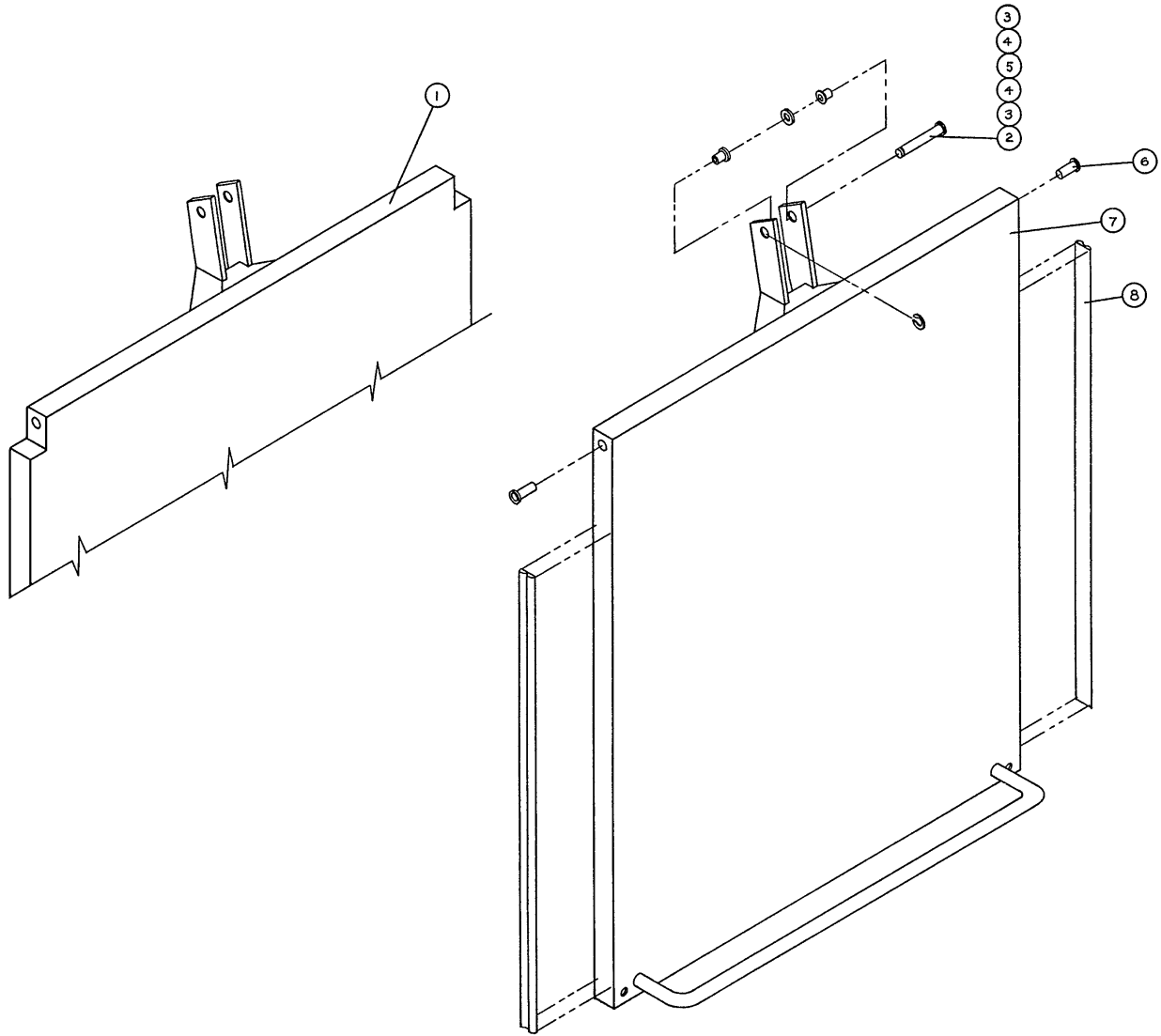
Item	Part No.	Part Name	Qty.
1	8800-210-400	Bushing	4
2	8812-400-100	Bushing Housing	2
3	8805-040-000	Foot Lift Bar (Camel)	1
	0500-030-006	Foot Lift Bar (Opal)	1
4	8800-200-700	Retaining Ring	2

8805-893-400 Gear Box Assembly



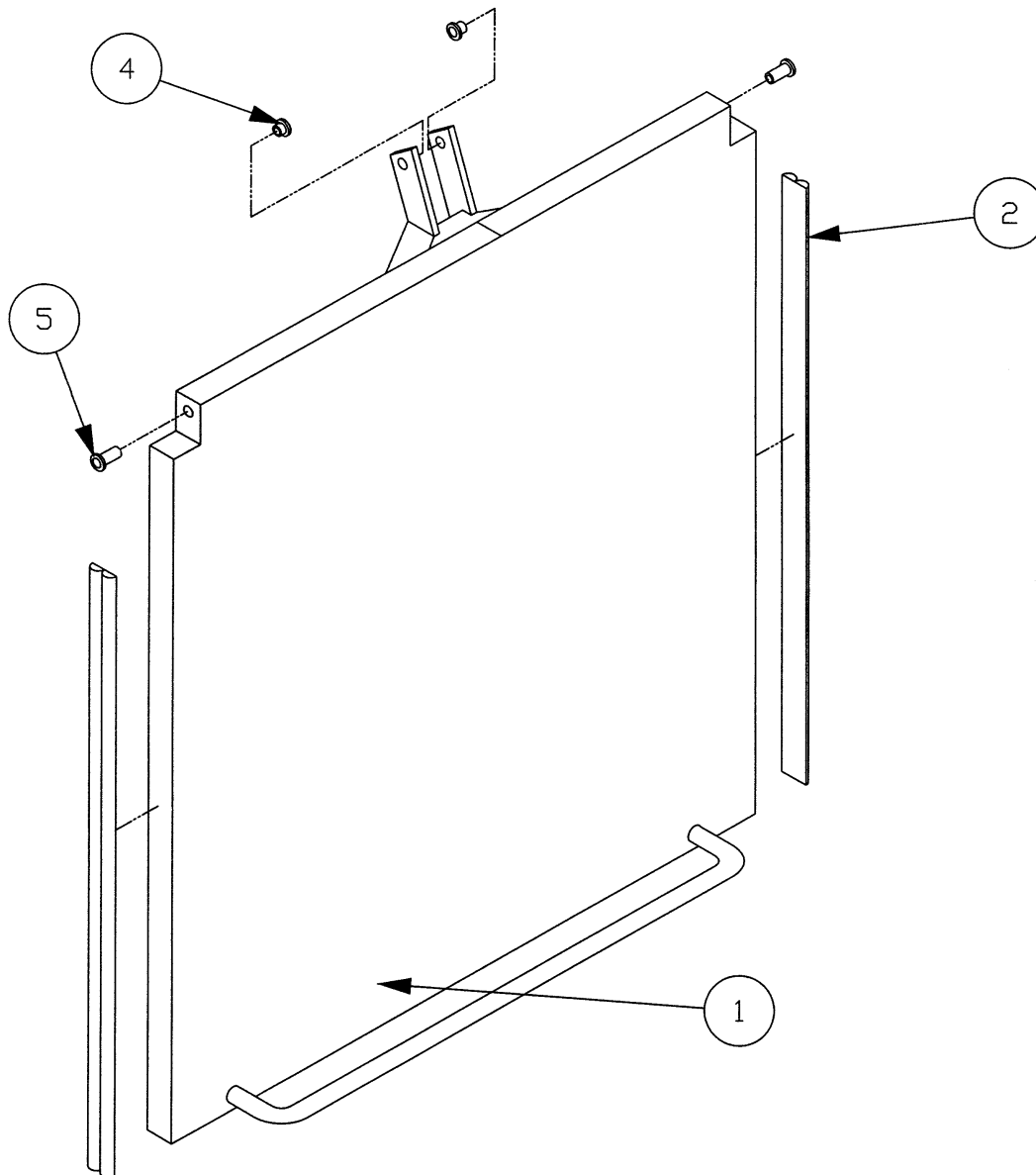
Item	Part No.	Part Name	Qty.
1	8805-892-200	Gear Box	1
3	8805-081-100	Gear Box Bushing	4
5	8805-820-000	Gear	2
6	8805-810-100	Gear Shaft Key	2
7	8805-081-300	Thrust Washer	5
8	81-212	Gear Box Bearing	2
9	8805-800-000	Gear Box Washer	1
10	8800-223-600	Set Screw	3
11	8801-610-200	Roll Pin	1
13	8805-130-000	Collar Bearing	1
15	8805-897-100	U-Joint Assembly	1
18	8800-230-400	Hex Hd. Cap Screw	1
19	8800-250-500	Flat Washer	1
28	8805-850-000	Gearbox Shim	A/R
29	8805-893-600	Foot Lift Screw Assembly	1

8805-450/460-100 Hd. Panel Ass'y, Std./Wide (Camel) 0500-030-035/036 Head Panel Ass'y, Std./Wide (Opal)



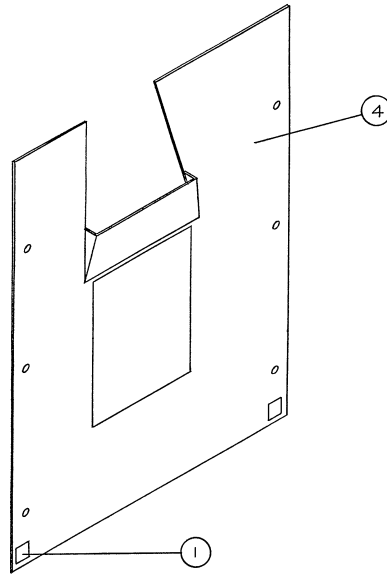
Item	Part No.	Part Name	Qty.
1	8805-460-000	Head Panel, Wide (Camel)	1
	0500-030-014	Head Panel, Wide (Opal)	1
2	8801-460-100	Drive Tube Pin	1
3	8800-200-600	Retaining Ring	1
4	8800-210-100	Bronze Flange Bearing	2
5	8800-251-100	Flat Washer	1
6	8800-210-300	Bushing	2
7	8805-450-000	Head Panel, Std. (Camel)	1
	0500-030-013	Head Panel, Std. (Opal)	1
8	8805-898-600	Bumper Strip	5.5'

0500-500-001 Head Panel Kit Assembly, Wide (Opal)



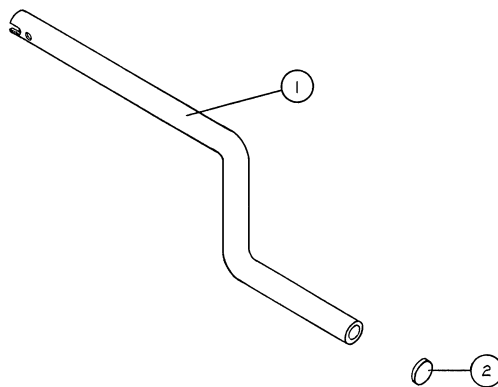
Item	Part No.	Part Name	Qty.
1	0500-030-014	Head Panel, Wide (Opal)	1
2	8805-898-600	Bumper Strip	6'
3	8800-200-600	Retaining Ring	1
4	8800-210-100	Bushing	2
5	8800-210-300	Bushing	2
6	8830-690-000	Replacement Instructions	1

8805-250-000 Top Cover Assembly (Camel) 0500-030-037 Top Cover Assembly (Opal)



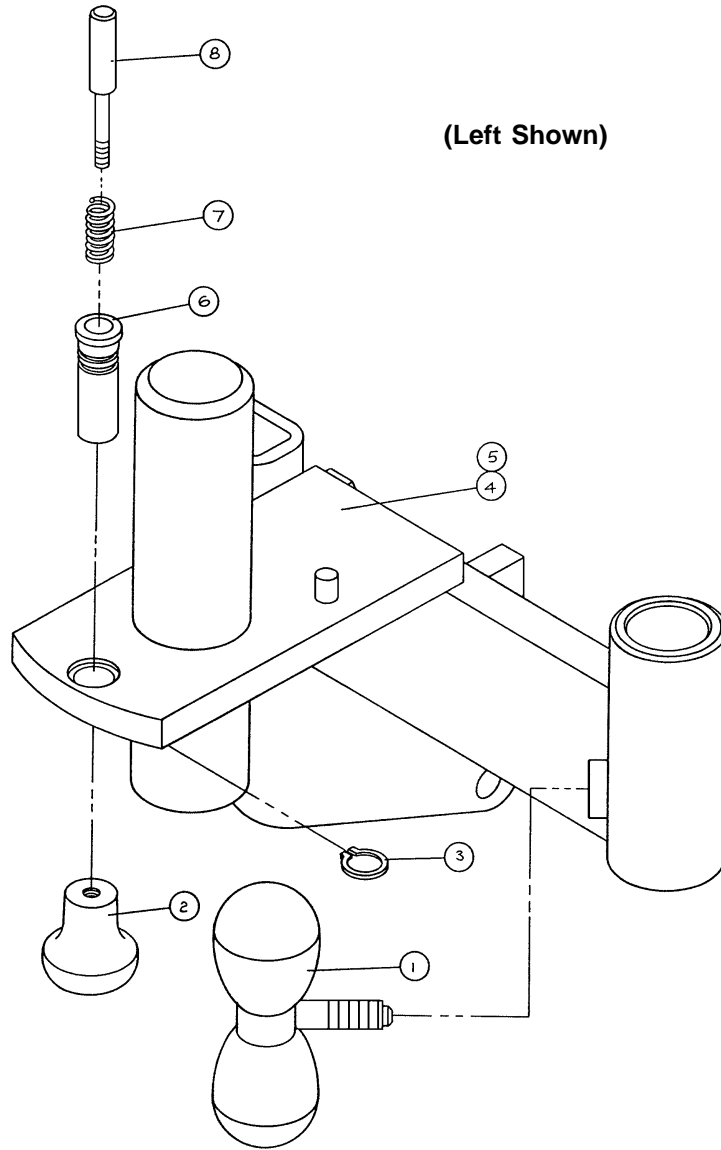
Item	Part No.	Part Name	Qty.
1	8800-420-400	Bump-On	A/R
4	8805-270-000	Top Cover (Camel)	1
	0500-030-015	Top Cover (Opal)	1

8805-931-100 Hand Crank Assembly (Camel) 0500-030-038 Hand Crank Assembly (Opal)



Item	Part No.	Part Name	Qty.
1	8805-894-300	Hand Crank (Camel)	1
	0500-030-016	Hand Crank (Opal)	1
2	8800-550-100	Plug	1

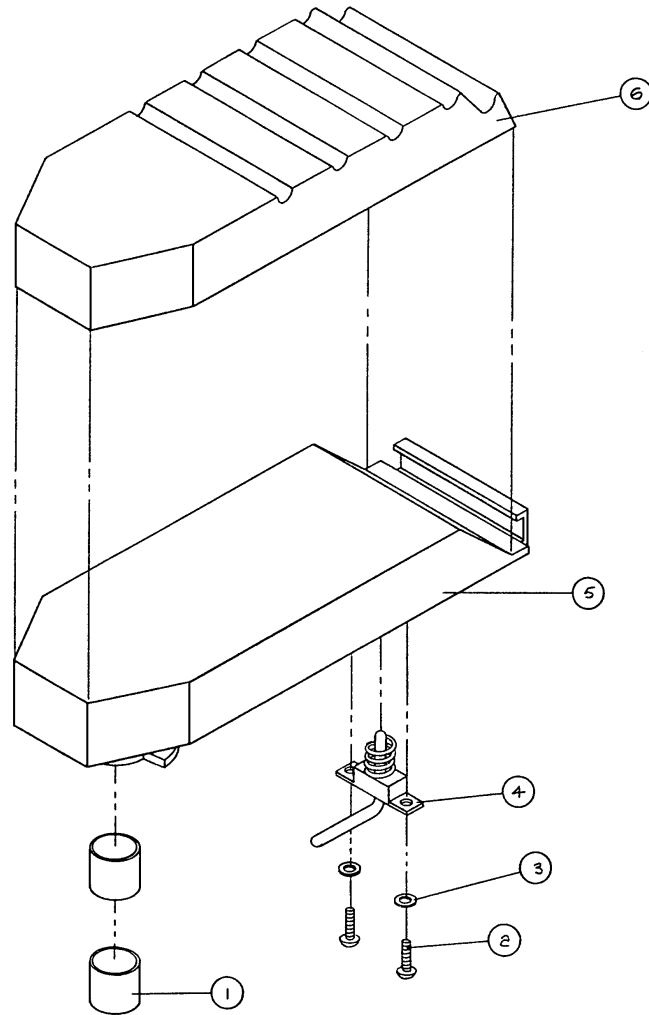
8805-911/912-100 Foot Pan Mount Ass'y, Left/Right



Item	Part No.	Part Name	Qty.
1	8811-410-300	T-Knob Assembly	1
2	8800-410-600*	Pull Knob	1
3	8800-201-100*	Retaining Ring	1
4	8805-905-400	Foot Pan Mount, Left	1
5	8805-905-300	Foot Pan Mount, Right	1
6	5000-040-134*	Latch Pin Sleeve	1
7	8810-290-600*	Foot Latch Spring	1
8	8813-070-100*	Foot Panel Latch Pin	1

* Included in part number 8805-995-600 Foot Pan Latch Kit.

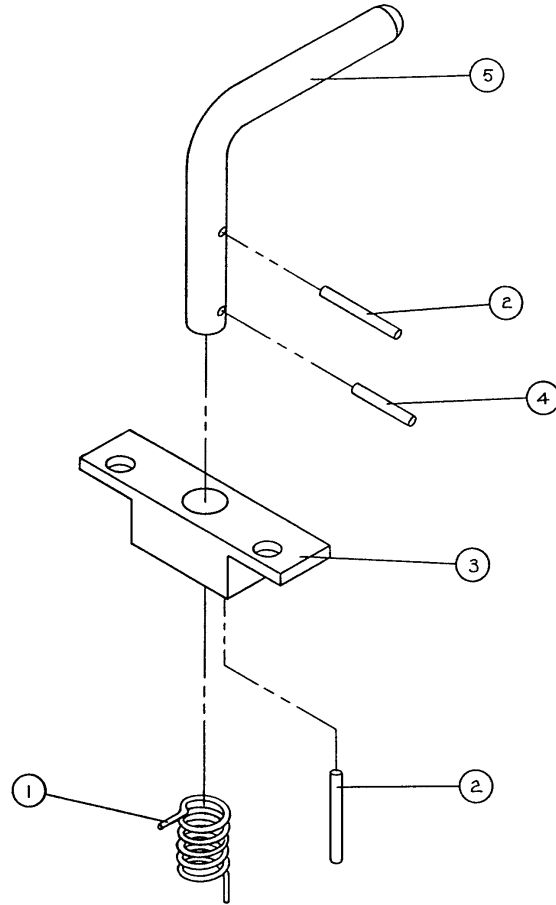
8805-910-900 Foot Pan Assembly (Camel) 0500-030-040 Foot Pan Assembly (Opal)



Item	Part No.	Part Name	Qty.
1	8800-210-400	Bushing	2
2	8800-222-400	Truss Head Screw	2
3	8800-250-700	Internal Tooth Lock Washer	2
4	(page 37)	Foot Pan Latch Assembly	1
5	8805-905-700	Foot Pan (Camel)	1
	0500-030-019	Foot Pan (Opal)	1
6	8805-905-800	Foot Pan Pad	1
7	0051-023-000	Loctite 454 (not shown)	1

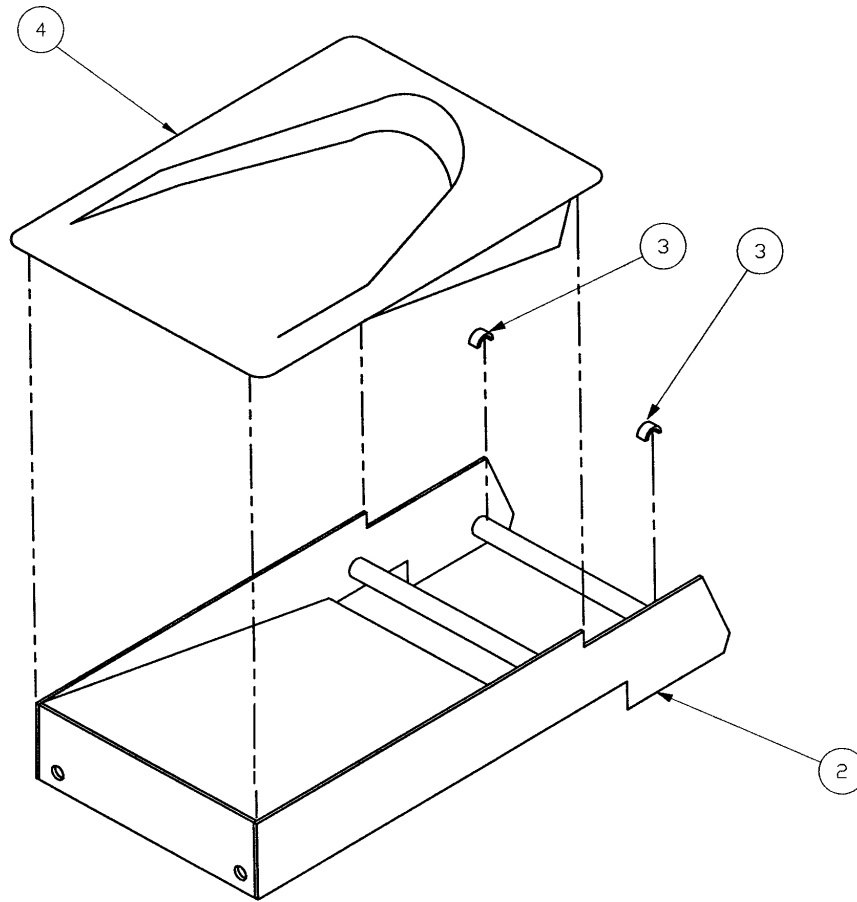
Apply item 7 (Loctite 454) to the mating surfaces of items 5 & 6.

8805-906-100 Foot Pan Latch Assembly



Item	Part No.	Part Name	Qty.
1	8805-906-500	Torsion Spring	1
2	8839-783-300	Roll Pin	2
3	8805-906-300	Foot Pan Latch Base	1
4	8805-906-400	Roll Pin	1
5	8805-906-200	Foot Pan Latch Pin	1

8805-955-000 Foot Rest Assembly (Camel) 8805-003-041 Foot Rest Assembly (Opal)

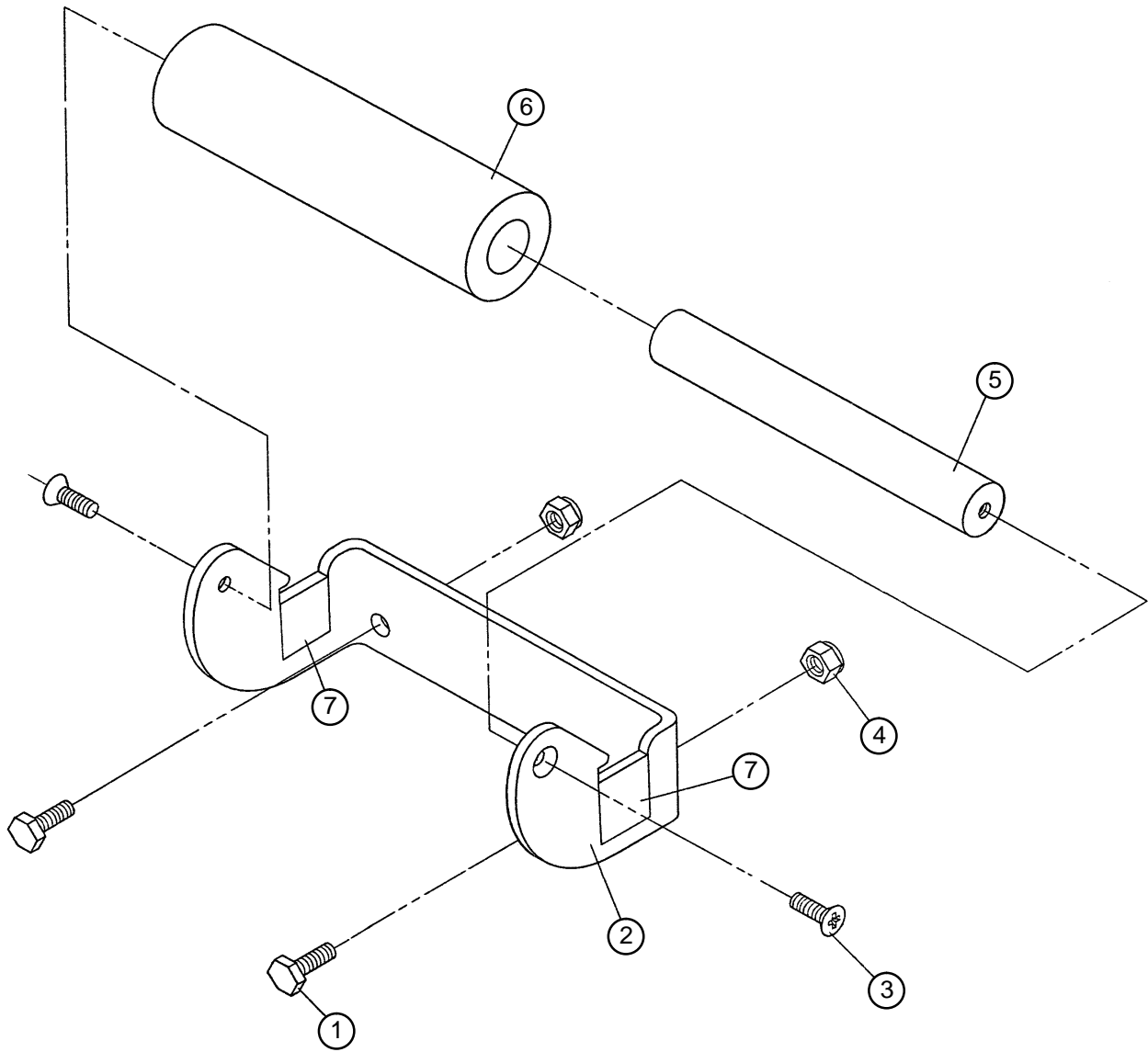


Item	Part No.	Part Name	Qty.
2	8805-905-900	Foot Rest (Camel)	1
	8805-003-021	Foot Rest (Opal)	1
3	8805-944-900	Foot Rest Bushing	2
4	8805-906-000	Foot Rest Pad	1
5	0051-023-000	Loctite 454 (not shown)	1

Apply item 5 (Loctite 454) to the mating surfaces of items 2 and 4.

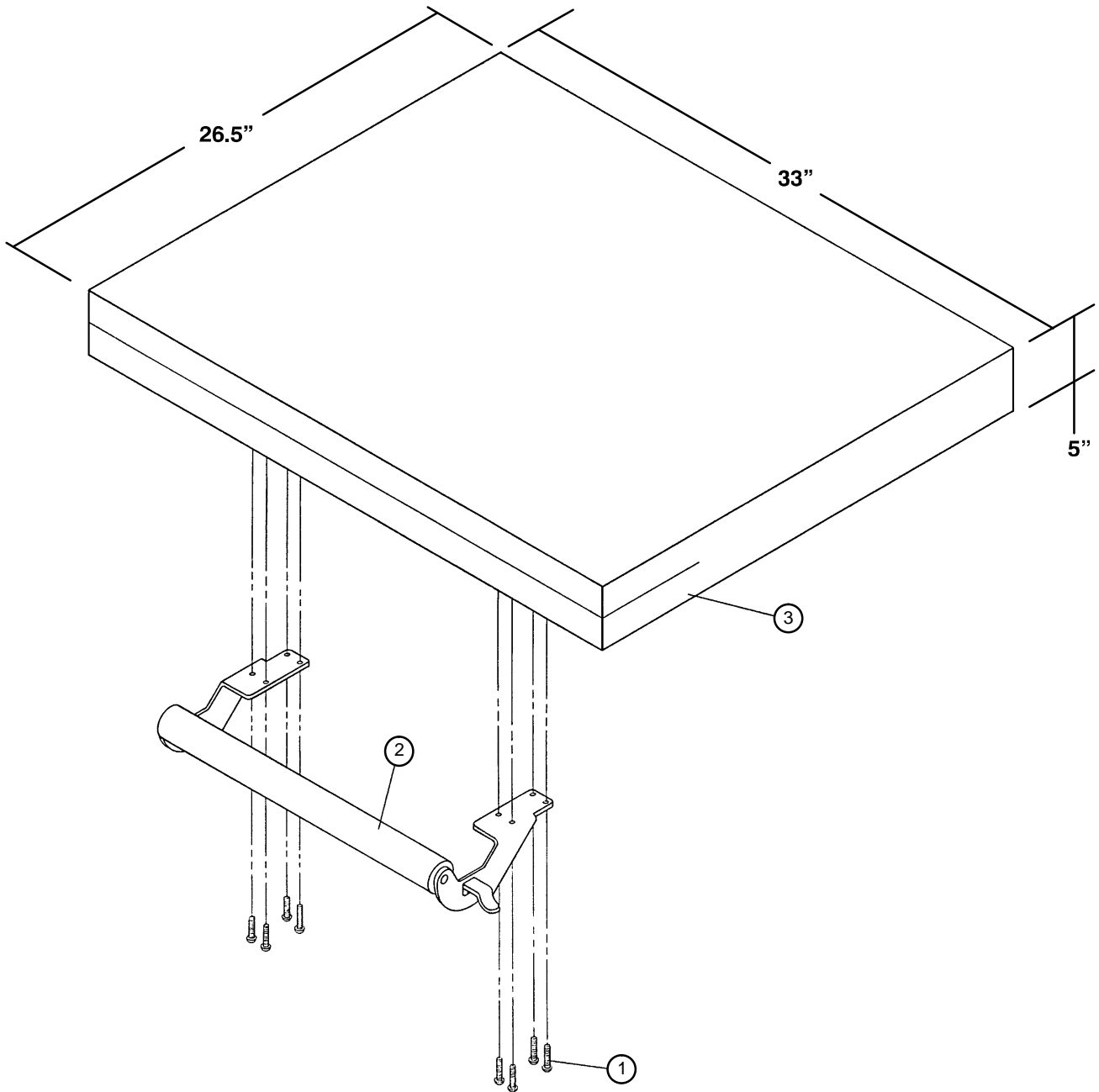
8805-954-400 Foot Rest Handle Assembly (Camel)

8805-003-060 Foot Rest Handle Assembly (Opal)



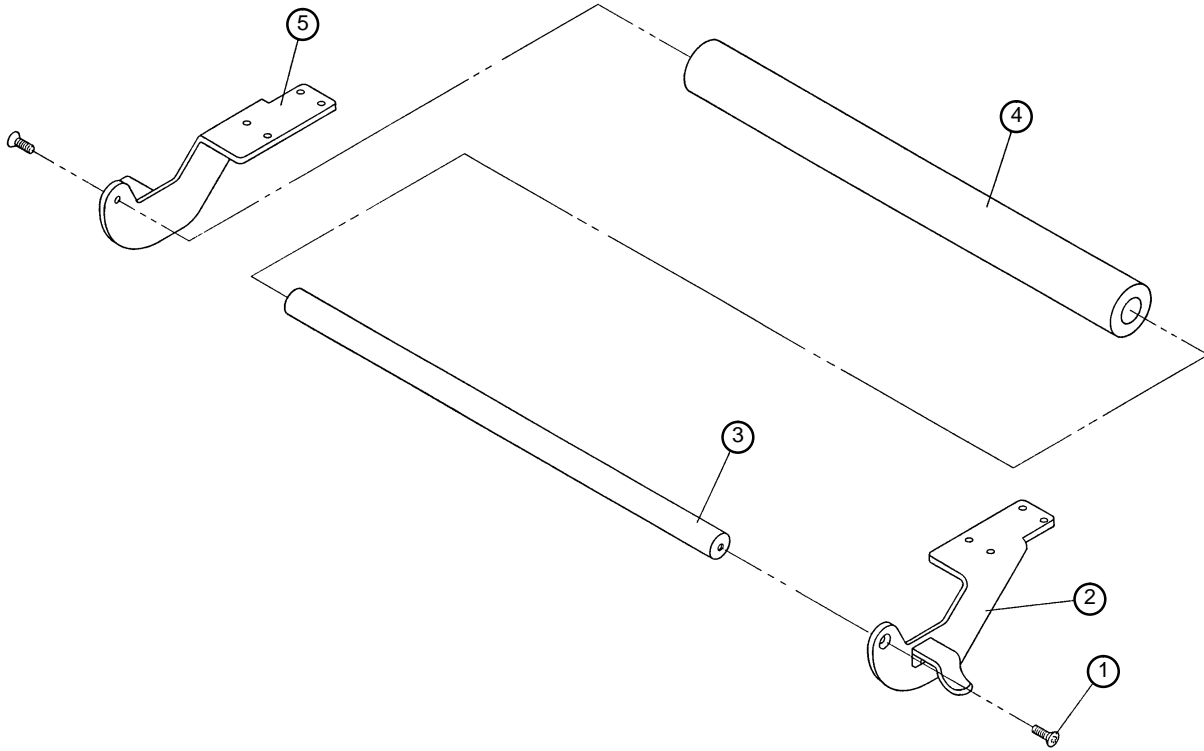
Item	Part No.	Part Name	Qty.
1	8839-793-700	Hex Hd. Cap Screw	2
2	8805-952-500	Handle Bracket (Camel)	1
	8805-003-020	Handle Bracket (Opal)	1
3	8800-224-400	Phillips Flat Hd. Screw	2
4	8800-240-200	Nut	2
5	8803-074-000	Handle Bar	1
6	8803-074-300	Foam Cover	1
7	8800-630-100	Tape	4

8805-174-000 Ft. Mattress/Push Bar Ass'y, (Camel)
0500-030-046 Ft. Mattress/Push Bar Ass'y, (Opal)



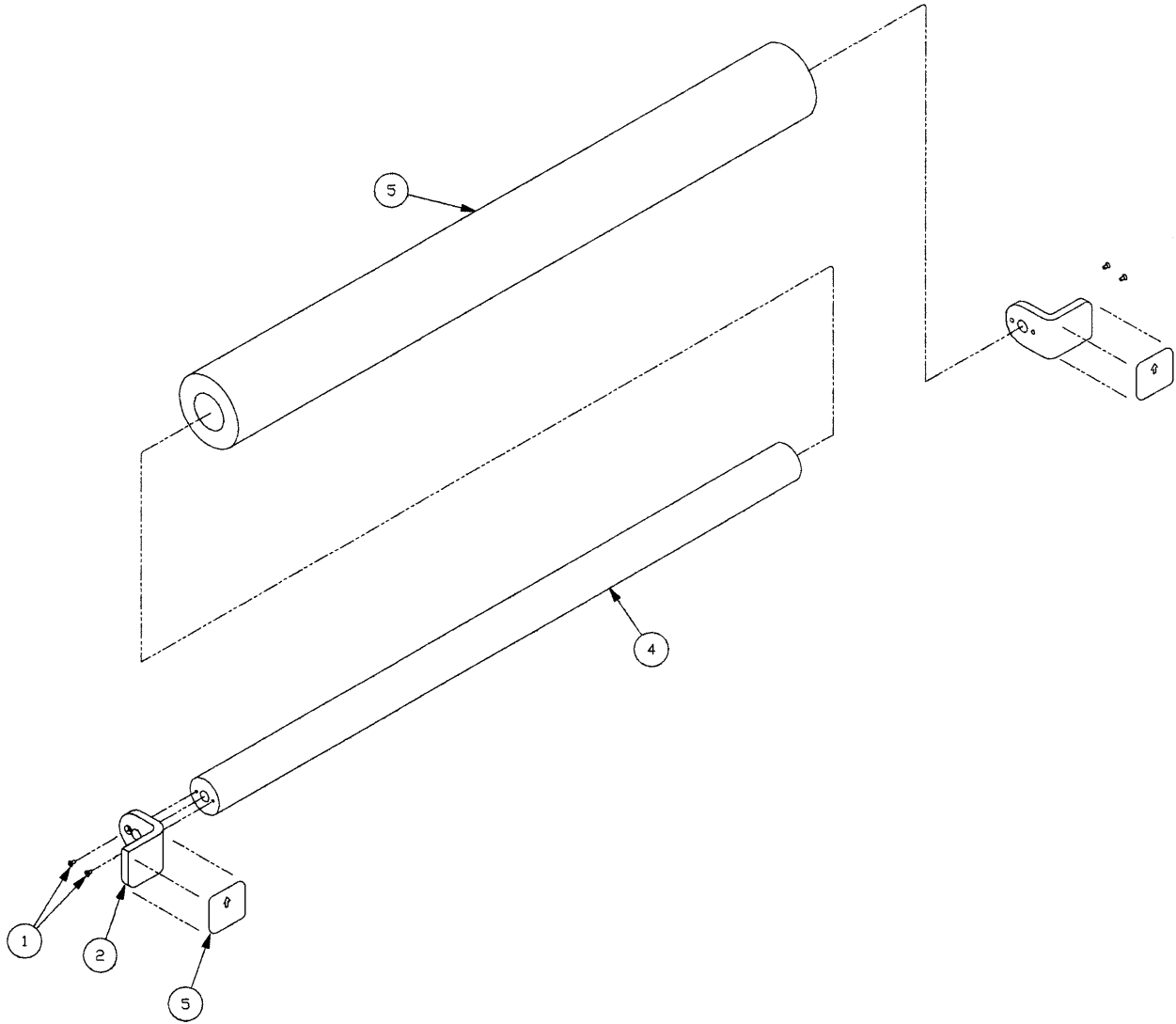
Item	Part No.	Part Name	Qty.
1	8806-900-000	Self-Tapping Screw	8
2	(page 41)	Push Bar Assembly	1
3	8805-173-200	Mattress Assembly, Foot	1

8805-954-200 Push Bar Assembly (Camel) 0500-030-039 Push Bar Assembly (Opal)



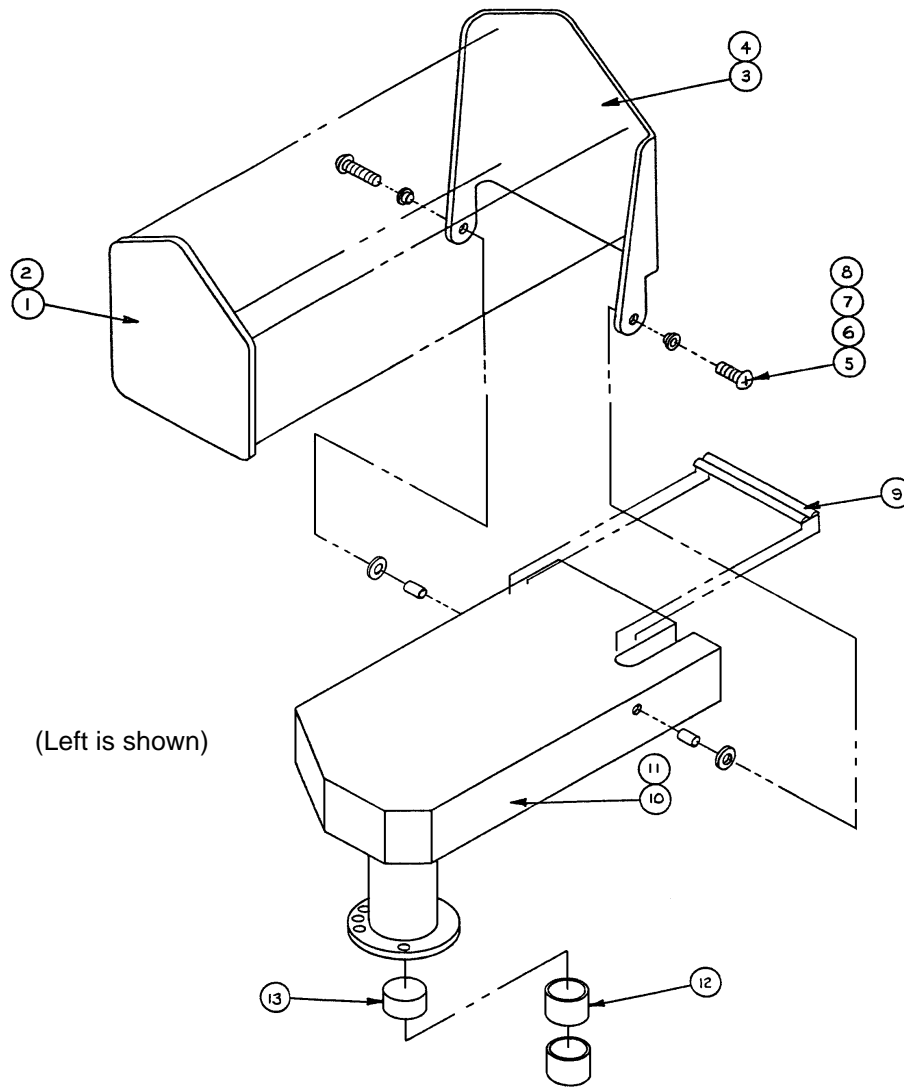
Item	Part No.	Part Name	Qty.
1	8800-224-400	Flat Hd. Screw	2
2	8805-952-300	Push Bar Bracket, Left (Camel)	1
	0500-030-017	Push Bar Bracket, Left (Opal)	1
3	8803-073-800	Pushbar	1
4	8805-899-000	Foam Cover	1
5	8805-952-400	Push Bar Bracket, Right (Camel)	1
	0500-030-018	Push Bar Bracket, Right (Opal)	1

8803-099-800 Optional Push Bar Lock Assembly



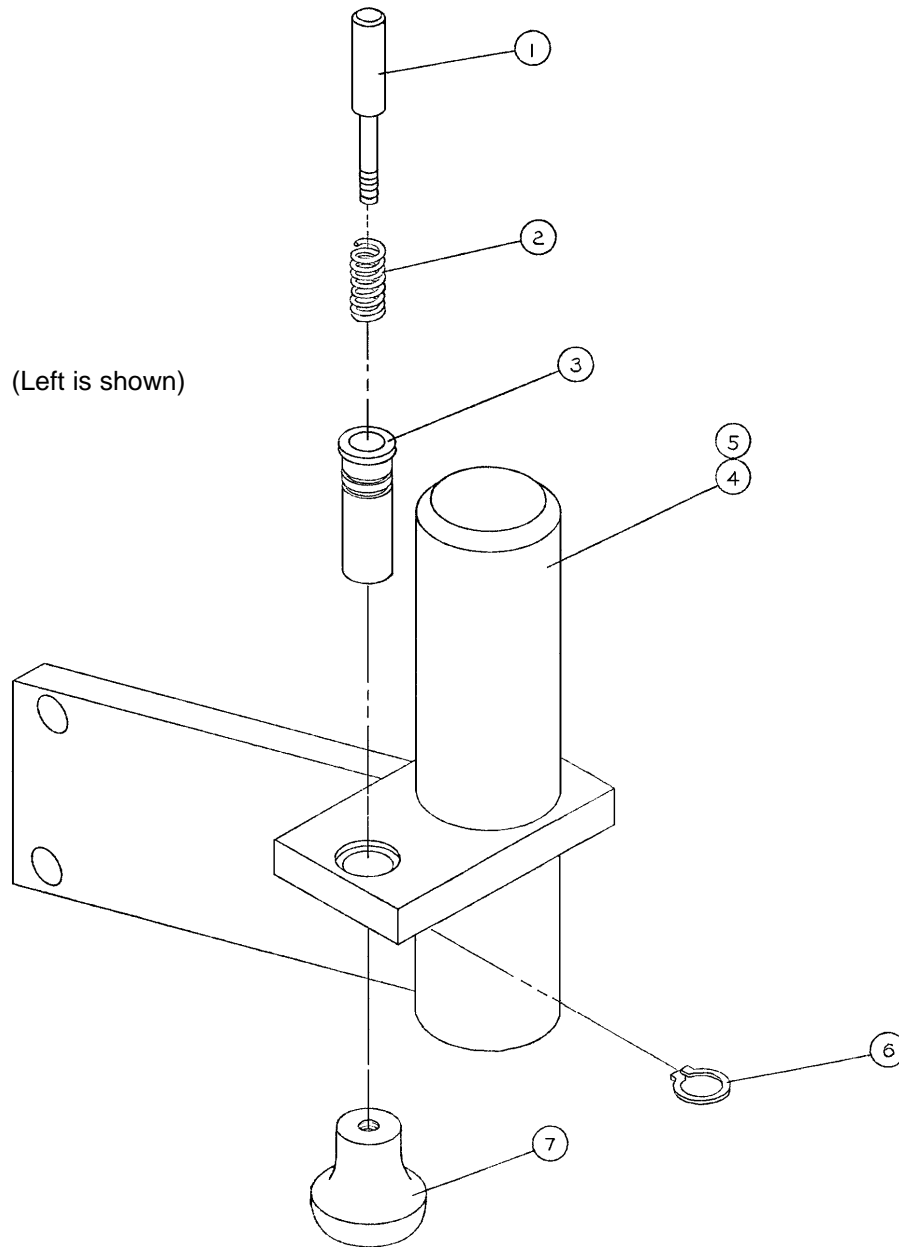
Item	Part No.	Part Name	Qty.
1	8803-097-900	Flat Head Screw	4
2	8803-108-200	Angle Bracket	2
3	8803-098-700	Bar	1
4	8805-899-200	Foam Cover	1
5	8803-098-800	Foot Lock Label	2

8805-930-600/700 2-Step Brkdwn. Foot Pan Ass'y (Camel) 0500-030-085/086 2-Step Brkdwn. Ft. Pan Ass'y (Opal)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
1	8805-400-200	Foot Rest Foam Pad, Left	1	8	8808-340-400	Nutsert	2
2	8805-400-300	Foot Rest Foam Pad, Right	1	9	8805-898-600	Bumper Strip	4.5"
3	8805-230-200	Left Foot Rest (Camel)	1	10	8805-120-600	Left Foot Pan (Camel)	1
	0500-030-082	Left Foot Rest (Opal)	1		0500-030-084	Left Foot Pan (Opal)	1
4	8805-230-300	Right Foot Rest (Camel)	1	11	8805-120-700	Right Foot Pan (Camel)	1
	0500-030-081	Right Foot Rest (Opal)	1		0500-030-083	Right Foot Pan (Opal)	1
5	8800-222-400	Phillips Truss Hd. Screw	2	12	8800-210-400	Bushing	2
6	8800-210-000	Flange Bushing	2	13	8805-997-500	Foot Pan Bearing Plug	1
7	8800-251-100	Flat Washer	2				

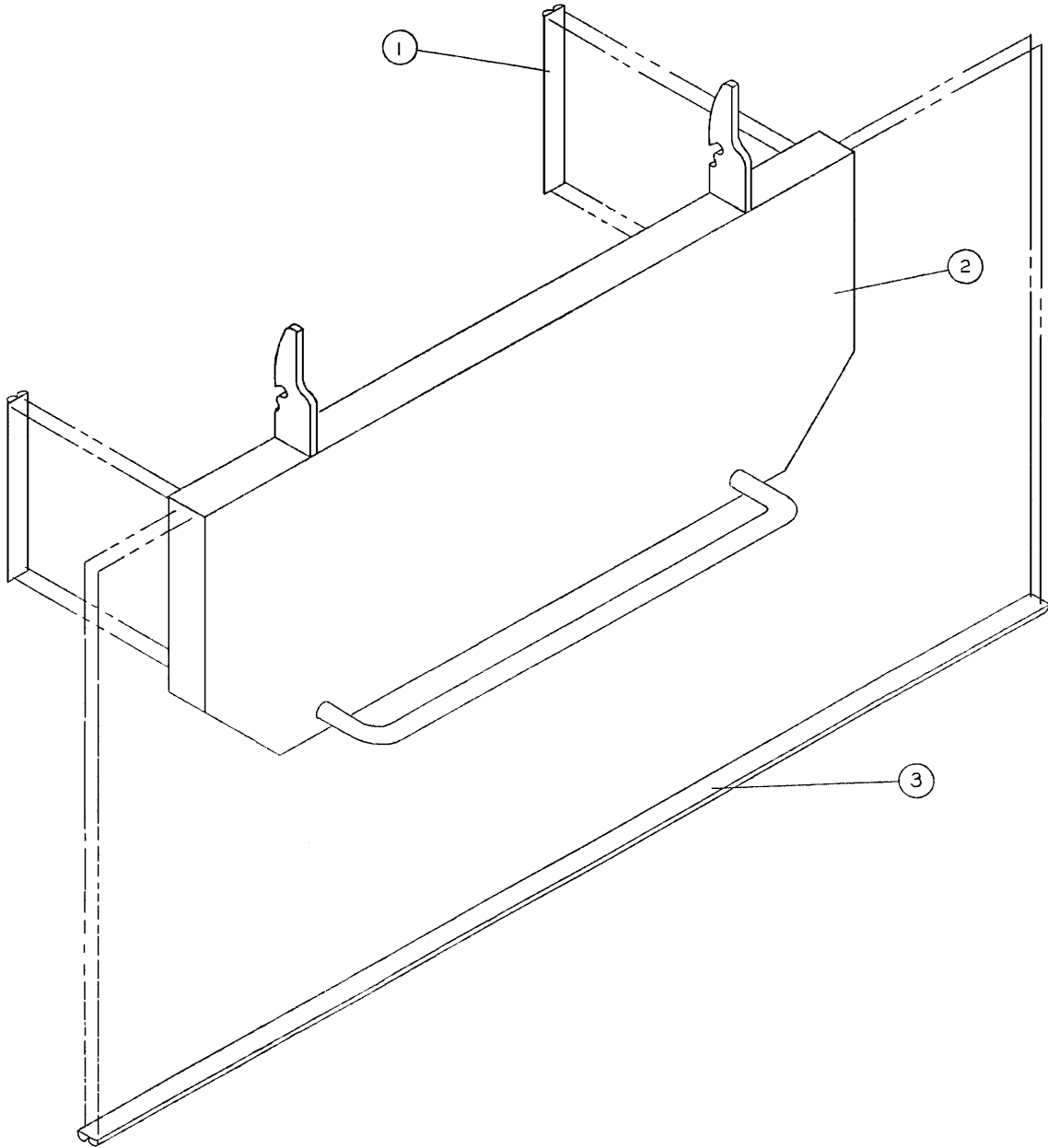
8805-050-200/300 2-Step Brkdwn. Foot Pan Mount Ass'y



Item	Part No.	Part Name	Qty.
1	8813-070-100*	Foot Panel Latch Pin	1
2	8810-290-600*	Foot Latch Spring	1
3	5000-040-134*	Latch Pin Sleeve	1
4	8805-050-100	Foot Pan Mount, Right	1
5	8805-050-000	Foot Pan Mount, Left	1
6	8800-201-100*	Retaining Ring	1
7	8800-410-600*	Pull Knob	1

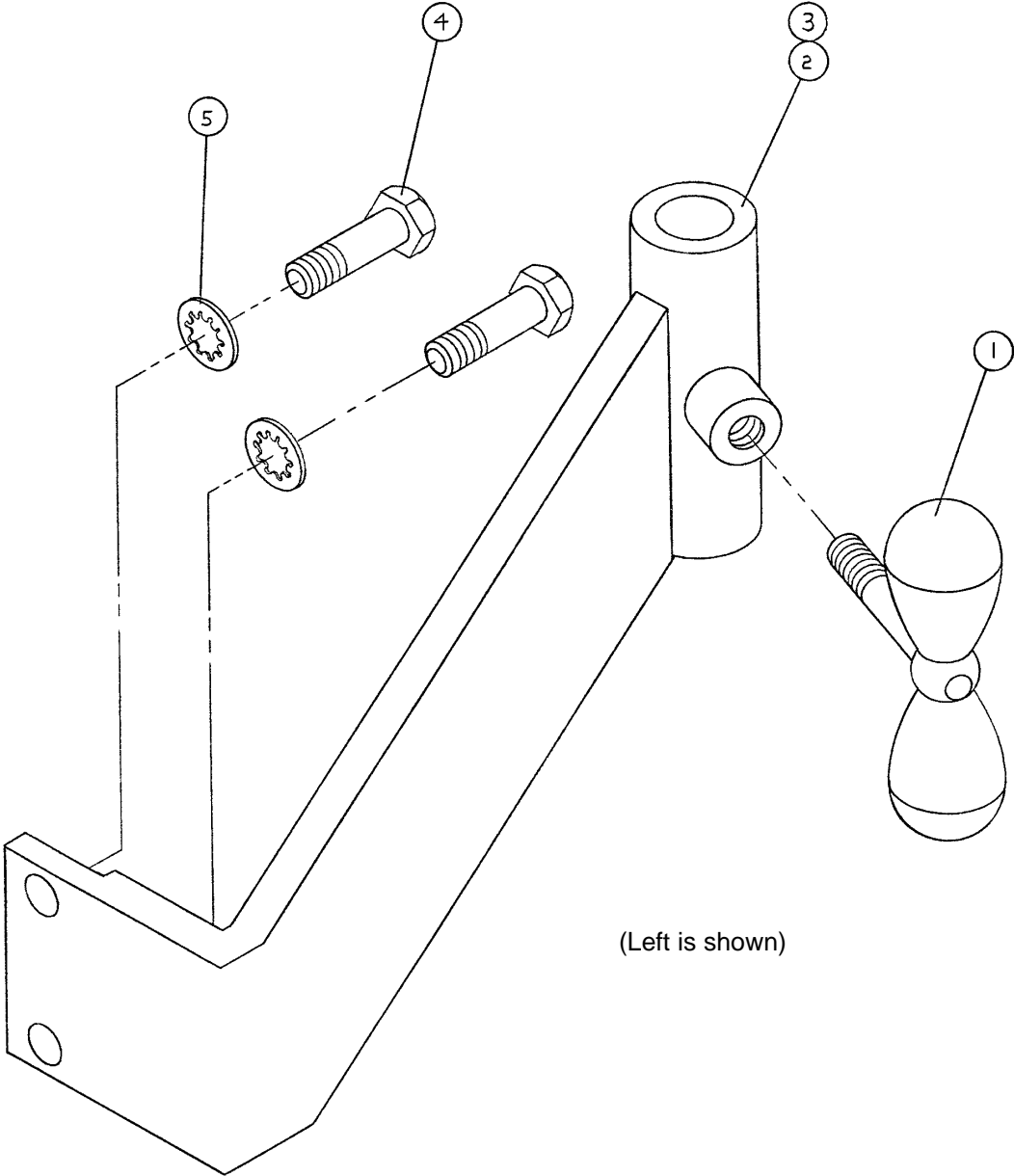
* Included in part number 8805-995-600 Foot Pan Latch Kit.

8805-931-200 2-Step Brkdwn. Extension Panel Ass'y



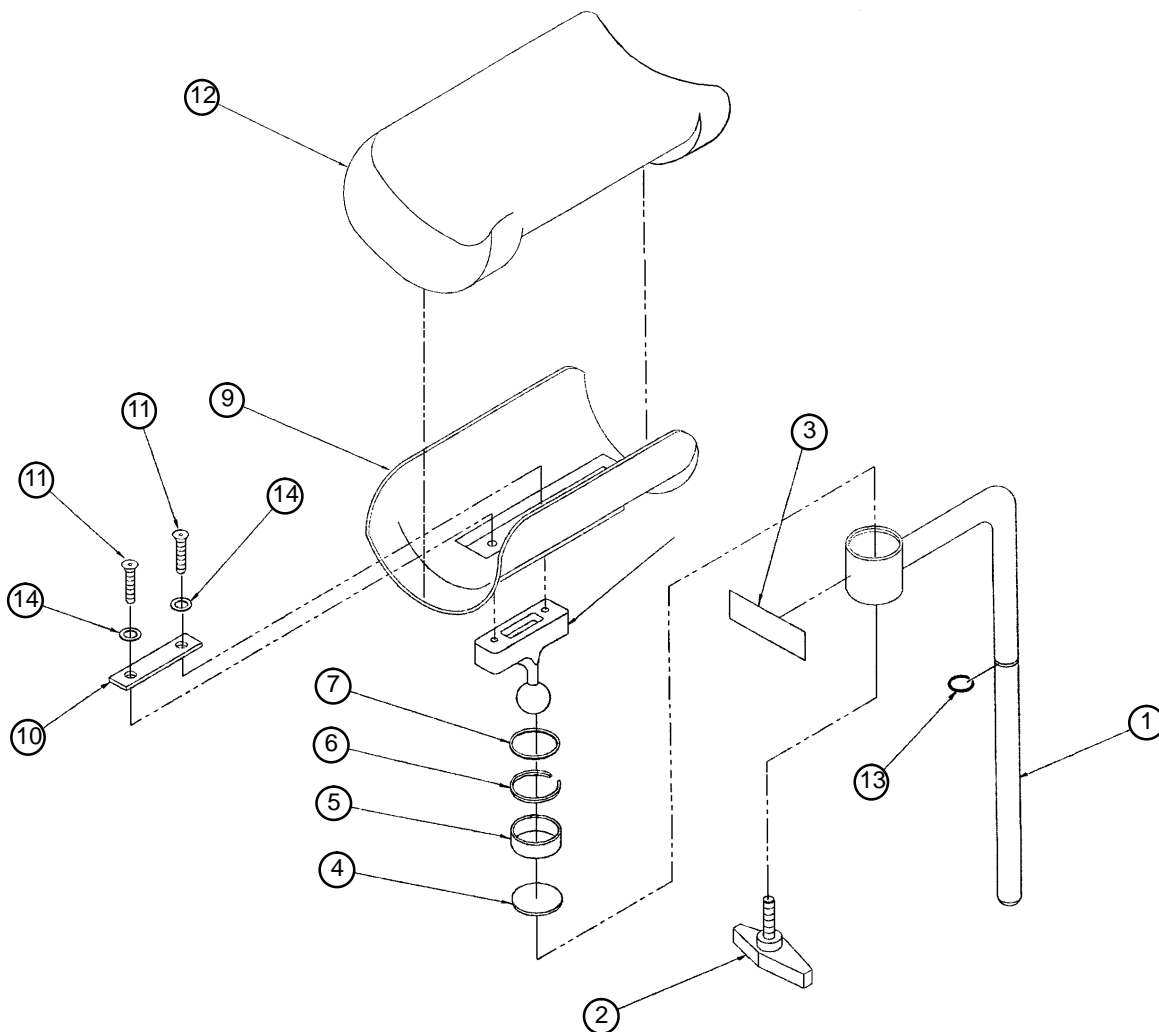
Item	Part No.	Part Name	Qty.
1	8805-898-600	Bumper Strip	16"
2	8805-110-500	Foot Extension Panel	1
3	8805-898-600	Bumper Strip	4.5'

8805-941-300/400 Optional Leg Support Mtg. Bracket



Item	Part No.	Part Name	Qty.
1	8811-410-300	T-Knob	1
2	8805-940-500	Leg Bracket, Left	1
3	8805-940-600	Leg Bracket, Right	1
4	8805-942-000	Hex Bolt	2
5	8805-780-000	Lock Washer	2

Leg Support Assembly

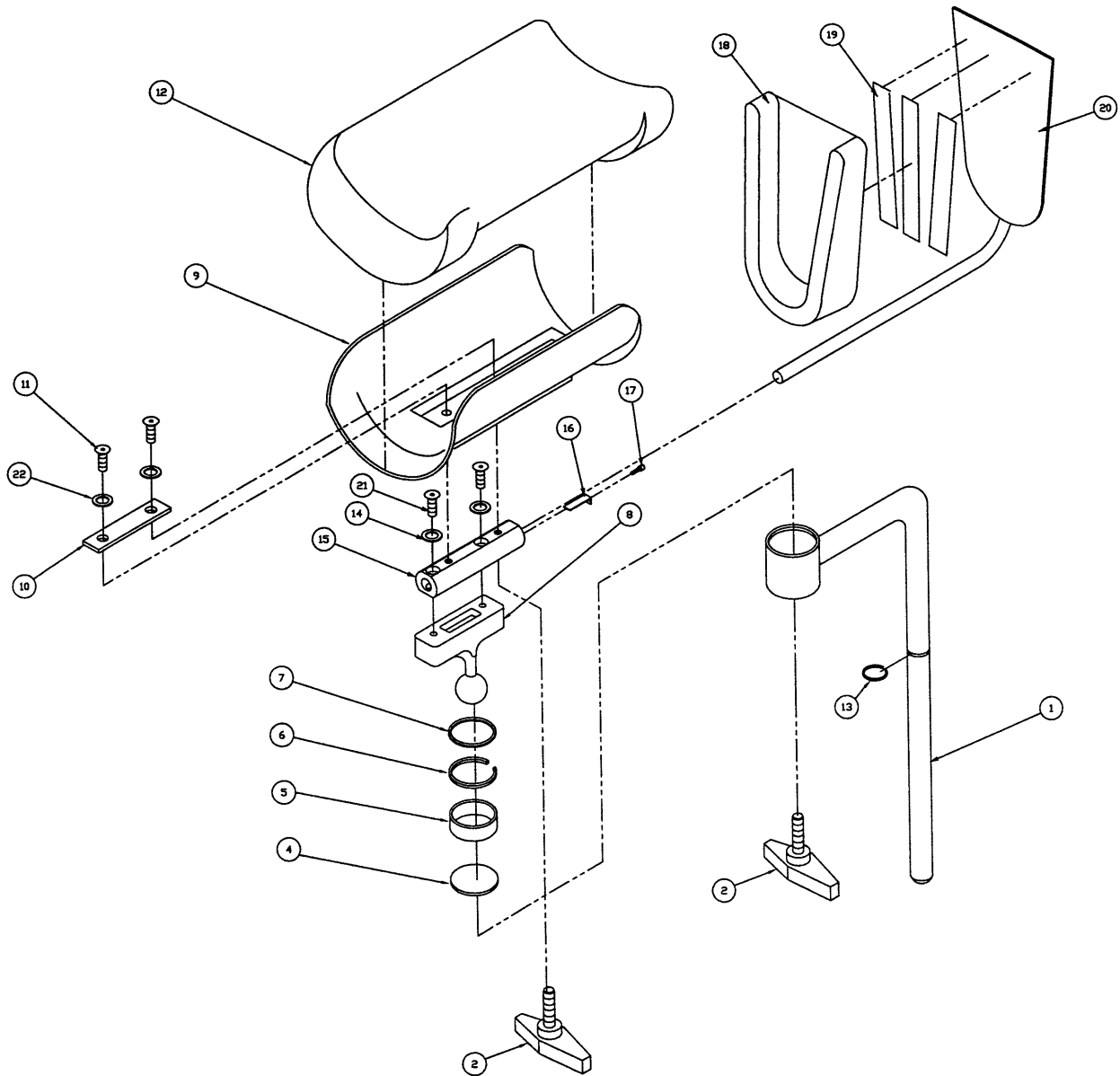


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
1	8803-084-900	5/8" Supt. Bar, Self-Stor.	1	8	8812-620-000	Ball Post	1
	8806-124-700	5/8" Support Bar	1	9	8805-906-900	10" Leg Support	1
	8805-906-800	7/8" Support Bar	1		8812-630-000	13" Leg Support	1
2	8811-410-300	T-Knob Assembly	1	10	8812-640-000	Leg Support Mtg. Plate	1
3	8805-911-700	Leg Supt. Warning Label	1	11	8800-224-100	Flat Soc. Hd. Screw	2
4	8812-690-000	Leg Supt. Pressure Disc	1	12	8805-907-400	10" Leg Pad	1
5	8812-670-000	Leg Support Jaw	1		8812-730-000	13" Leg Pad	1
6	8812-680-000	Split Ring	1	13	8806-124-800	Wire Ring	1
7	8800-200-800	Spiral Retaining Ring	1	14	8800-250-900	Int. Tooth Lock Washer	2

Assembly Number

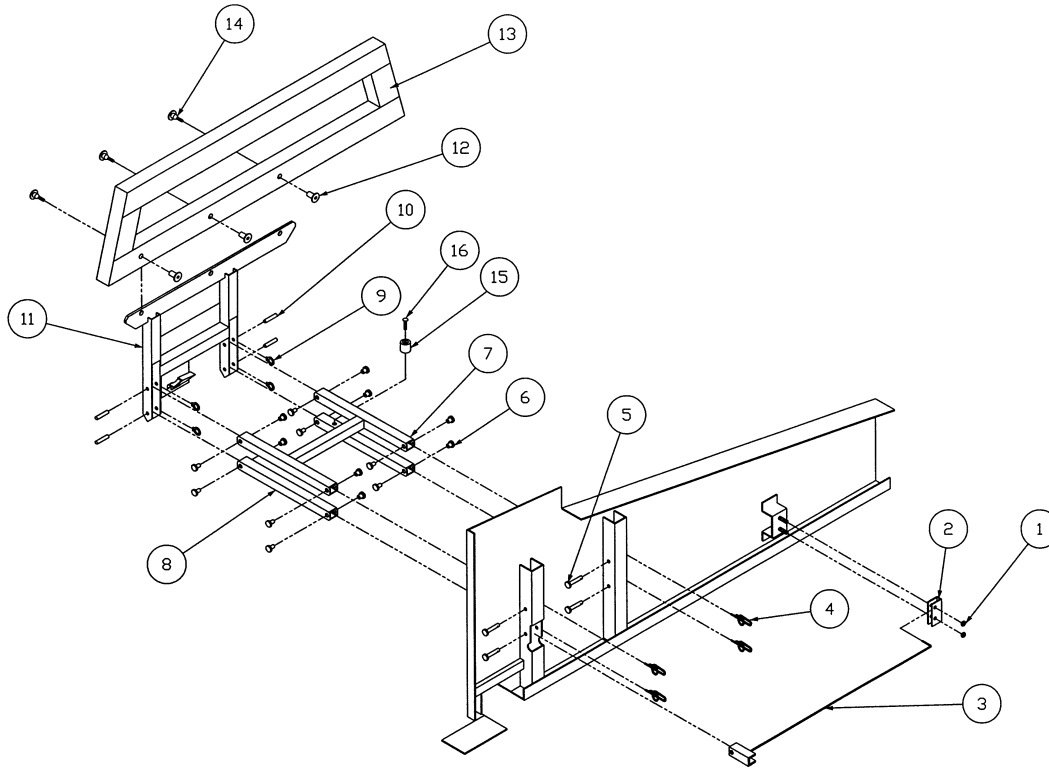
Assembly Number	Part Number
5/8" Shaft w/10" Rest (Self-Storing)	part # 8803-085-100
5/8" Shaft w/13" Rest (One)	part # 8812-600-100
5/8" Shaft w/13" Rest (Set of Two)	part # 8811-300-200
5/8" Shaft w/13" Rest (Self-Storing, One)	part # 8803-085-100
5/8" Shaft w/13" Rest (Self-Storing w/Brackets, Camel, Set of Two)	part # 8803-085-200
5/8" Shaft w/13" Rest (Self-Storing w/Brackets, Opal, Set of Two)	part # 0500-030-078
7/8" Shaft w/13" Rest (One)	part # 8805-909-300
7/8" Shaft w/13" Rest (Set of Two)	part # 8805-909-600

8805-909-500 Leg Support w/Heel Cradle Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
1	8805-906-800	Leg Support Bar	2	13	8800-201-900	Wire Ring	2
2	8811-410-300	T-Knob Ass'y	4	14	8800-250-900	Int. Tooth Lock Washer	4
4	8812-690-000	Leg Supt. Pressure Disc	2	15	8805-906-700	Heel Mount Tube	2
5	8812-670-000	Leg Support Jaw	2	16	8805-912-000	Heel Cradle Bar Ret.	2
6	8812-680-000	Split Ring	2	17	8805-945-600	Round Soc. Hd. Screw	2
7	8800-200-800	Spiral Retaining Ring	2	18	8805-911-800	Molded Heel Cradle	2
8	8812-620-000	Ball Post	2	19	8806-052-500	Adhesive Tape	66"
9	8805-906-900	Leg Rest	2	20	8805-907-000	Heel Cradle Bar	2
10	8805-907-500	Leg Supt. Mtg. Plate	2	21	8800-224-200	Flat Soc. Hd. Screw	4
11	8800-224-300	Flat Soc. Hd. Screw	4	22	8805-780-000	Int. Tooth Lock Washer	4
12	8805-907-400	Short Leg Rest Ass'y	2				

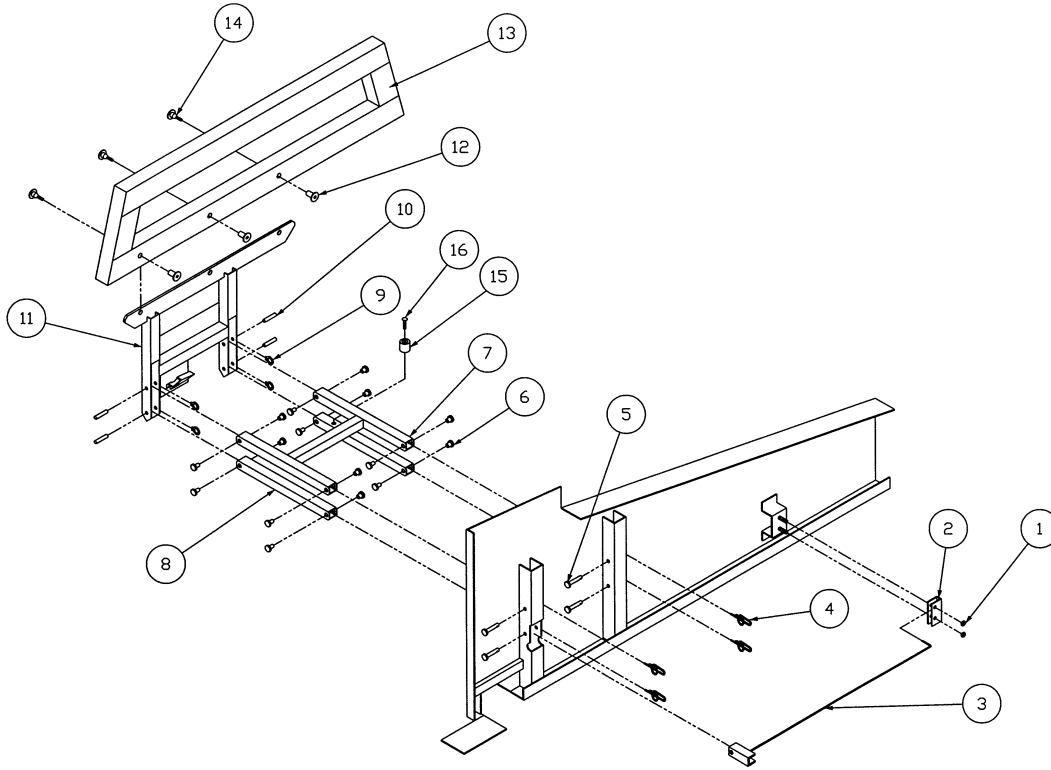
8805-951-100/000 Narrow Siderail Kit Ass'y, Rt. & Lt.



Item	Part No.	Part Name	Qty.
1	8800-240-100	Hex Lock Nut	2
2	8812-470-100	Torsion Bar Clamp	1
3	(page 53)	Torsion Spring Assembly	1
4	0027-020-000	Rue Ring	4
5	8805-932-000	Clevis Pin	4
6	8800-210-200	Nylon Flange Bushing	16
7	8805-160-100	Narrow Upper Support Arm	1
8	8805-160-400	Narrow Lower Support Arm	1
9	8800-200-000	Retaining Ring	4
10	8810-190-100	Pivot Pin	4
11	(page 51)	Nar. Siderail Bracket Ass'y, Rt.	1
	(page 51)	Nar. Siderail Bracket Ass'y, Lt.	1
12	8808-340-100	Connecting Cap	3
13	*	Siderail	1
14	8808-340-200	Connecting Joint Bolt	3
15	8805-891-100	Siderail Stop	1
16	8805-894-400	Flat Head Screw	1

* Toasted Oak Wood Siderail – 8807-000-200
 Light Oak Wood Siderail – 8807-002-001
 White Wash Wood Siderail – 8807-002-002
 Cherry Wood Siderail – 8807-002-003
 Custom Stain Wood Siderail – 8807-002-004

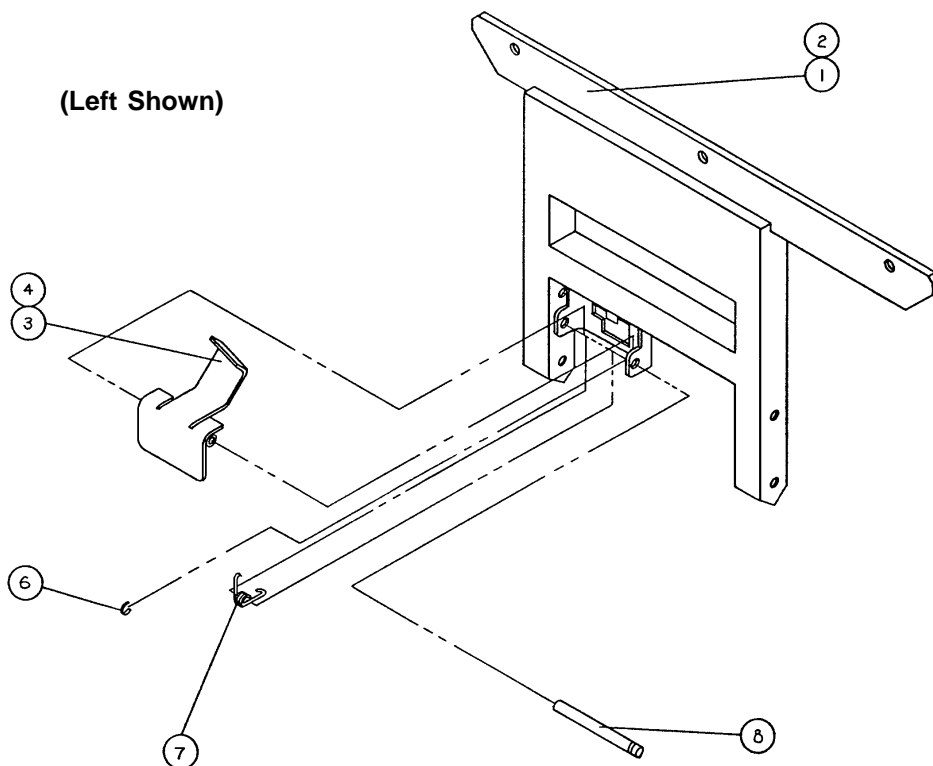
8805-951-300/200 Wide Siderail Kit Ass'y, Rt. & Lt.



Item	Part No.	Part Name	Qty.
1	8800-240-100	Hex Lock Nut	2
2	8812-470-100	Torsion Bar Clamp	1
3	(page 53)	Torsion Spring Assembly	1
4	0027-020-000	Rue Ring	4
5	8805-932-000	Clevis Pin	4
6	8800-210-200	Nylon Flange Bushing	16
7	8805-160-100	Narrow Upper Support Arm	1
8	8805-160-400	Narrow Lower Support Arm	1
9	8800-200-000	Retaining Ring	4
10	8810-190-100	Pivot Pin	4
11	(page 52)	Wide Siderail Bracket Ass'y, Rt.	1
	(page 52)	Wide Siderail Bracket Ass'y, Lt.	1
12	8808-340-100	Connecting Cap	3
13	*	Siderail	1
14	8808-340-200	Connecting Joint Bolt	3
15	8805-891-000	Siderail Stop	1
16	8805-894-400	Flat Head Screw	1

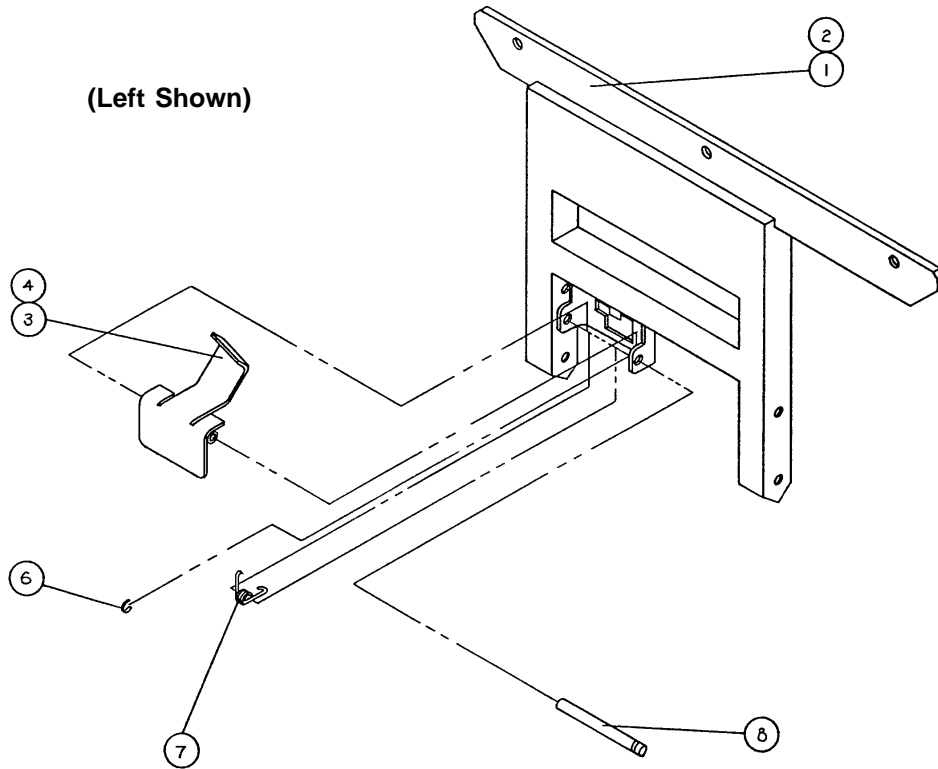
* Toasted Oak Wood Siderail – 8807-000-200
 Light Oak Wood Siderail – 8807-002-001
 White Wash Wood Siderail – 8807-002-002
 Cherry Wood Siderail – 8807-002-003
 Custom Stain Wood Siderail – 8807-002-004

8805-930-001/000 Nar. S'rail Bkt. Ass'y, Rt./Lt. (Camel)
0500-030-031/032 Nar. S'rail Brkt. Ass'y Rt./Lt. (Opal)



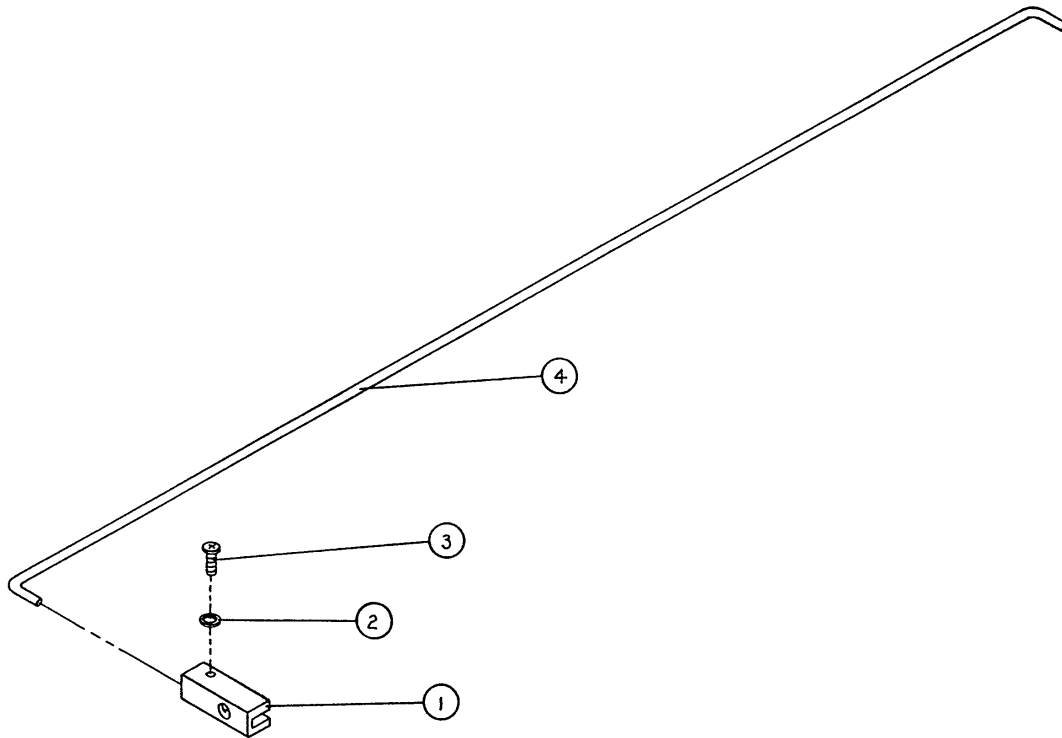
Item	Part No.	Part Name	Qty.
1	8805-280-300	Support Bracket, Left (Camel)	1
	0500-030-007	Support Bracket, Left (Opal)	1
2	8805-280-200	Support Bracket, Right (Camel)	1
	0500-030-008	Support Bracket, Right (Opal)	1
3	8805-280-400	Latch Handle, Left (Camel)	1
	0500-030-009	Latch Handle, Left (Opal)	1
4	8805-280-500	Latch Handle, Right (Camel)	1
	0500-030-010	Latch Handle, Right (Opal)	1
6	8800-200-000	Retaining Ring	1
7	8813-110-200	Latch Handle Spring	1
8	8805-280-600	Latch Pin	1

8805-930-200/300 Wide S'rail Bkt. Ass'y, Rt./Lt. (Camel)
0500-030-033/034 Wide S'rail Brkt. Ass'y, Rt./Lt. (Opal)



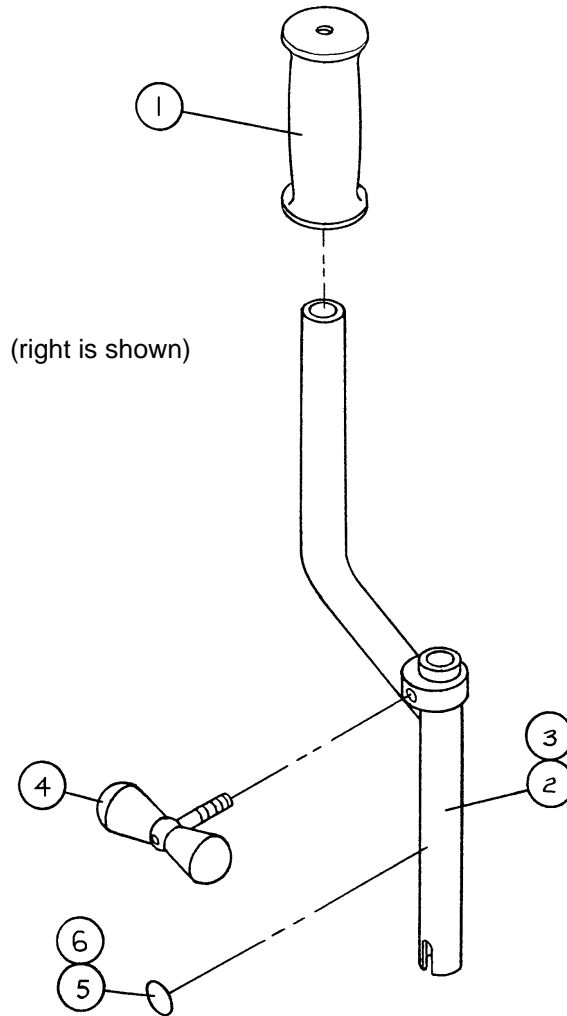
Item	Part No.	Part Name	Qty.
1	8805-280-300	Support Bracket, Left (Camel)	1
	0500-030-007	Support Bracket, Left (Opal)	1
2	8805-280-200	Support Bracket, Right (Camel)	1
	0500-030-008	Support Bracket, Right (Opal)	1
3	8805-890-300	Latch Handle, Left (Camel)	1
	0500-030-011	Latch Handle, Left (Opal)	1
4	8805-890-400	Latch Handle, Right (Camel)	1
	0500-030-012	Latch Handle, Right (Opal)	1
6	8800-200-000	Retaining Ring	1
7	8813-110-200	Latch Handle Spring	1
8	8805-280-600	Latch Pin	1

8805-980-500 Siderail Torsion Bar/Spring Assembly



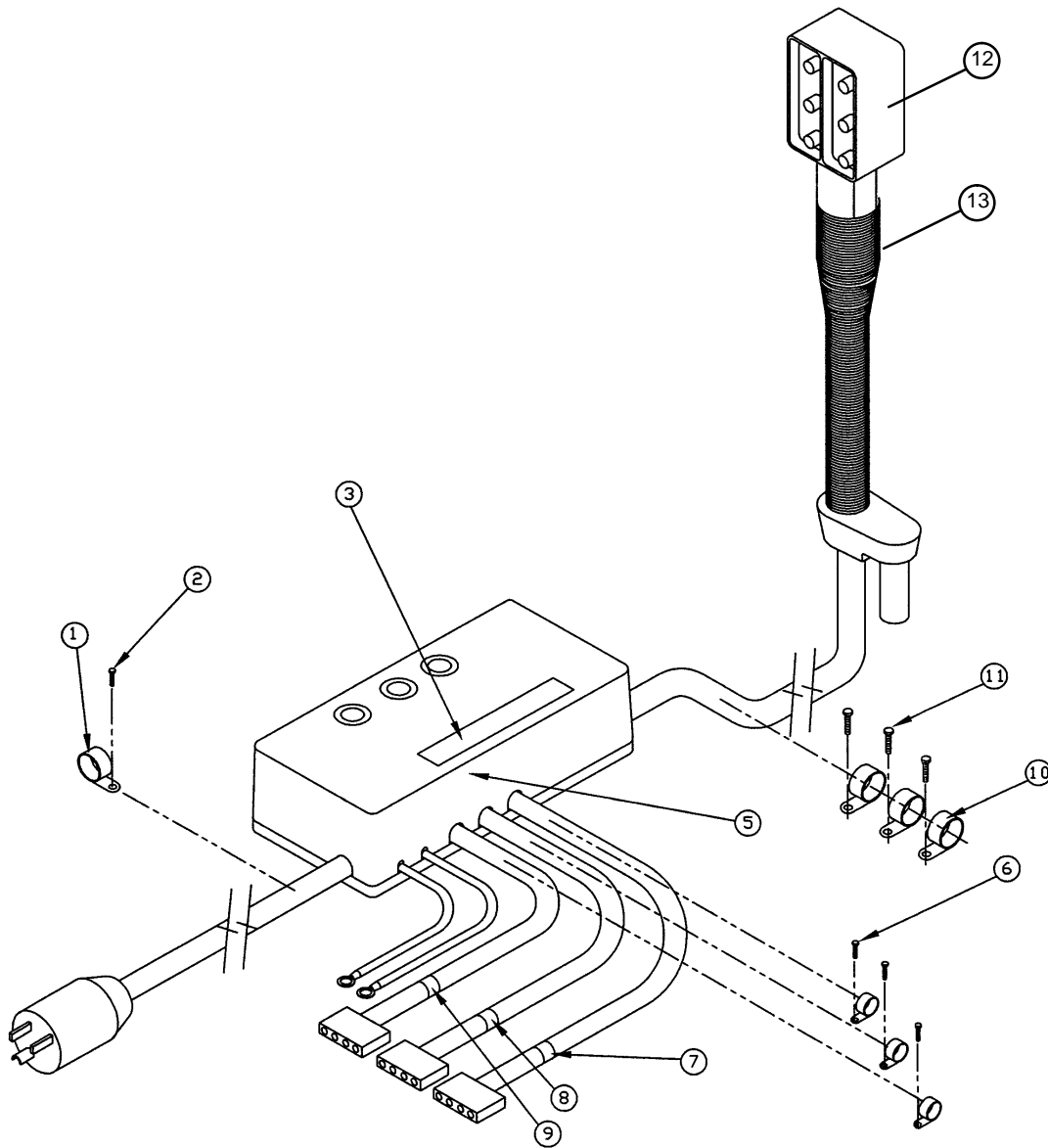
Item	Part No.	Part Name	Qty.
1	8812-460-000	Torsion Bar Holder	1
2	8800-250-200	Internal Tooth Lock Washer	1
3	8800-221-400	Pan Head Screw	1
4	8812-450-200	Torsion Bar/Spring	1
(not shown)	8800-420-400	Torsion Bar Foam Pad	1

8805-931-400/500 Optional Hand Grip Assembly



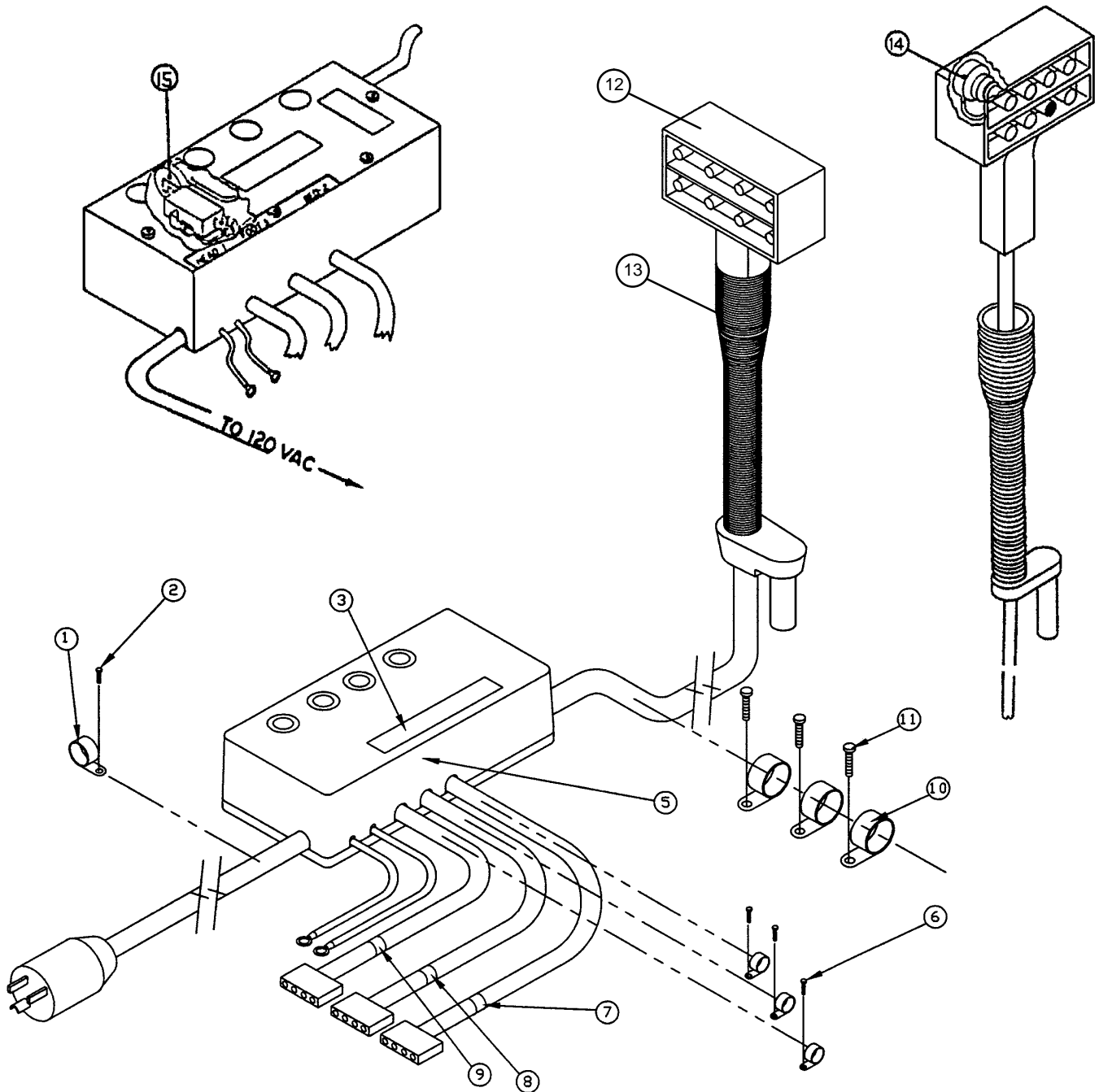
Item	Part No.	Part Name	Qty.
1	8800-490-000	Grip	1
2	8811-390-800	Right Hand Grip	1
3	8811-390-900	Left Hand Grip	1
4	8811-410-300	T-Knob	1
5	8810-761-900	Blue Marking Dot	1
6	8810-762-000	Brown Marking Dot	1

8805-901-500 Six Button Control Assembly



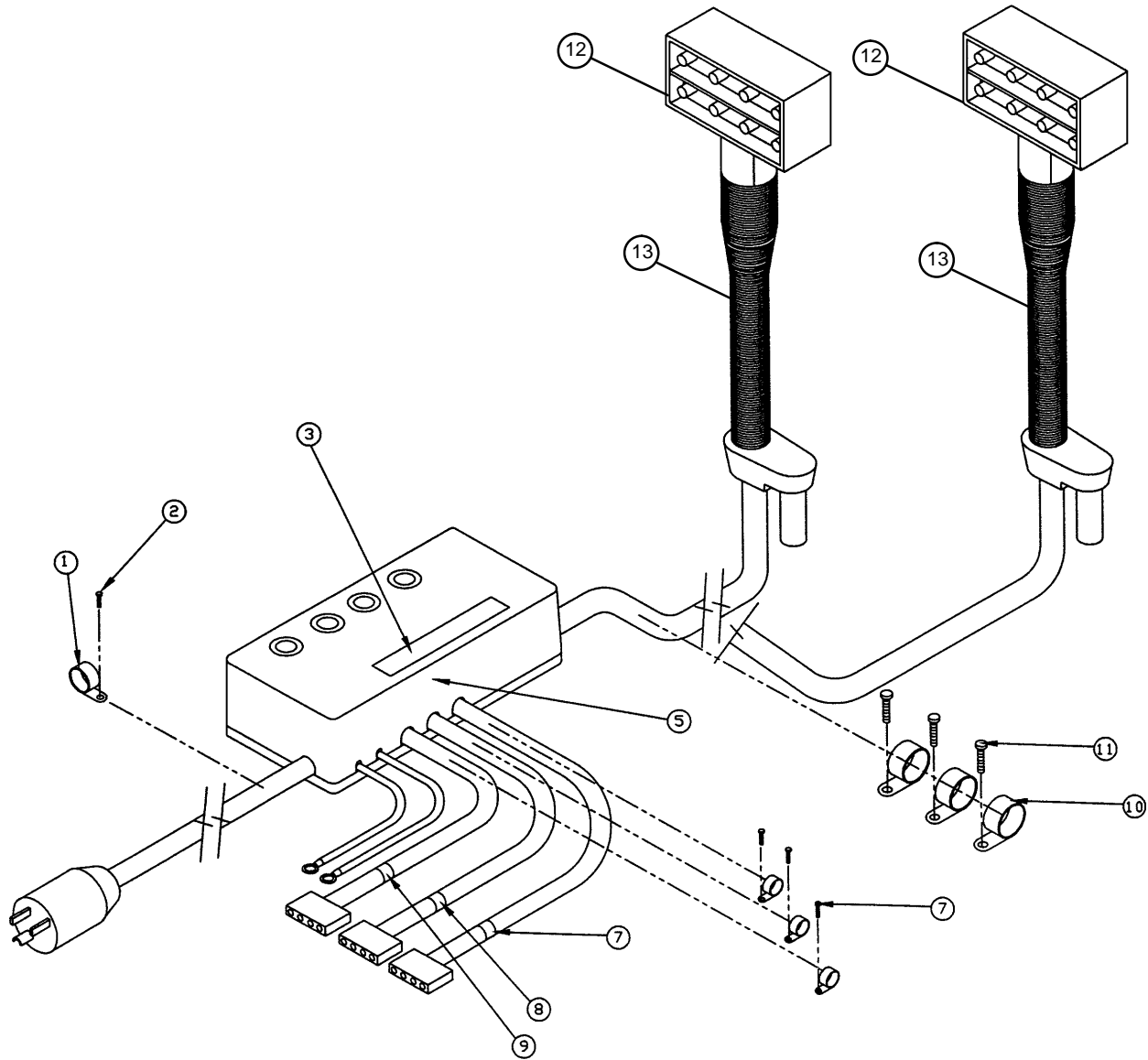
Item	Part No.	Part Name	Qty.
1	8800-460-000	Cable Clamp	4
2	8800-231-300	Sheet Metal Screw	1
3	8810-761-200	Controller Label	1
5	8801-190-200	6-Button Controller	1
6	8800-220-000	Phillips Pan Hd. Screw	3
7	8800-840-300	#3 Wire Label	1
8	8800-840-200	#2 Wire Label	1
9	8800-840-100	#1 Wire Label	1
10	8800-460-200	Cable Clamp	3
11	8800-232-400	Self-Tapping Screw	3
12	8800-010-300	Hand Pendant	1
13	8812-900-000	Spring Holder	1
(not shown)	8812-250-100	Interconnect	1
(not shown)	8800-010-700	Pendant Bellows	1
(not shown)	8800-011-100	Controller Bellows	1

8805-940-000 Eight Button Control Assembly



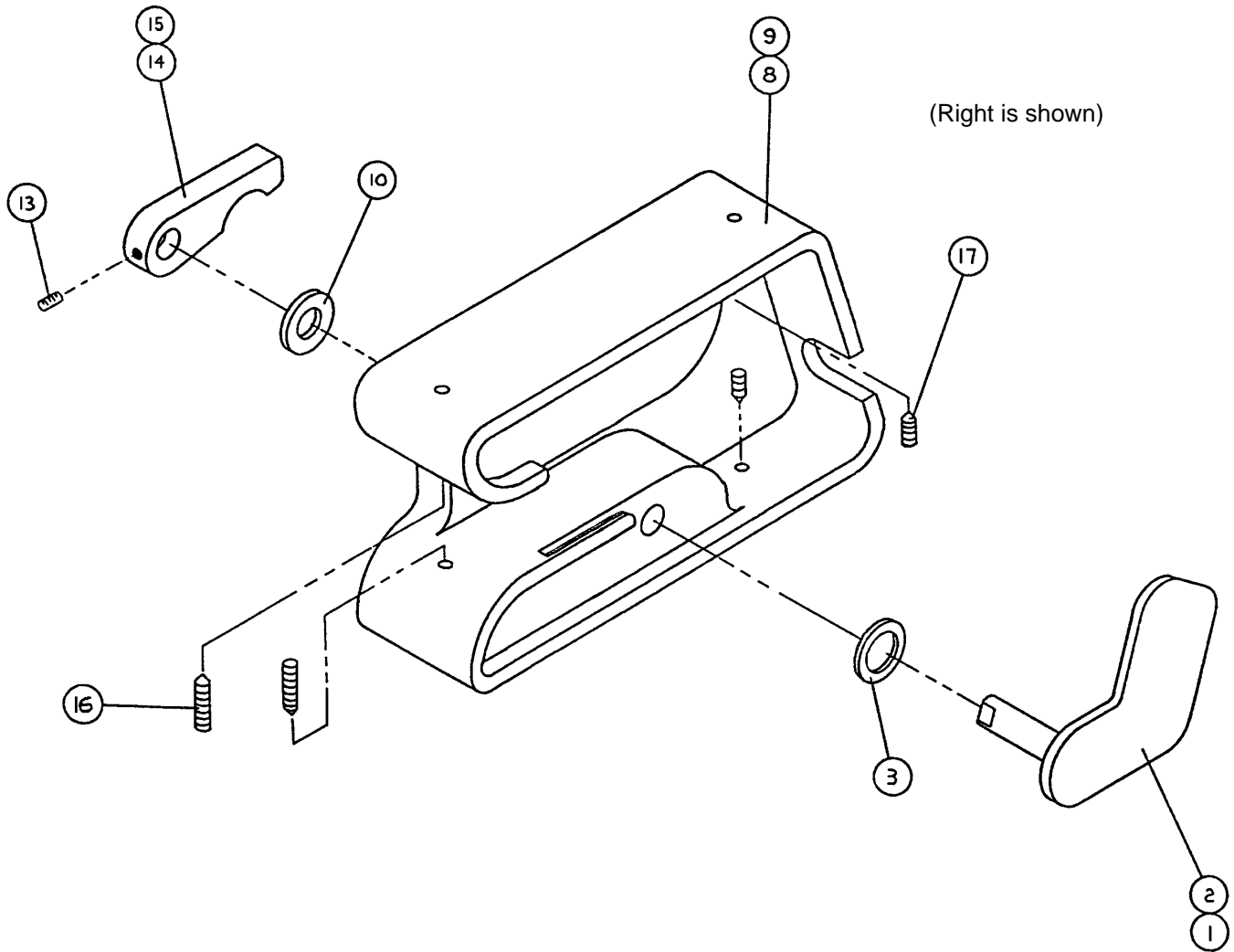
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
1	8800-460-200	Cable Clamp	4	10	8800-460-200	Cable Clamp	3
2	8800-231-300	Sheet Metal Screw	1	11	8800-232-400	Self-Tapping Screw	3
3	8810-761-200	Controller Label	1	12	8808-271-100	Hand Pendant	1
5	8801-190-300	8 Button Controller	1	13	8812-900-000	Spring Holder	1
6	8800-220-000	Phillips Pan Hd. Screw	3	14	8800-010-700	Pendant Bellows	1
7	8800-840-200	Wire Label #2	1	15	8800-010-400	Controller Bellows	1
8	8800-840-300	Wire Label #3	1		8812-250-200	Interconnect	1
9	8800-840-100	Wire Label #4	1		8800-420-400	1" Rubber Square	2

8805-942-200 Dual Pendant 8-Button Control Assembly



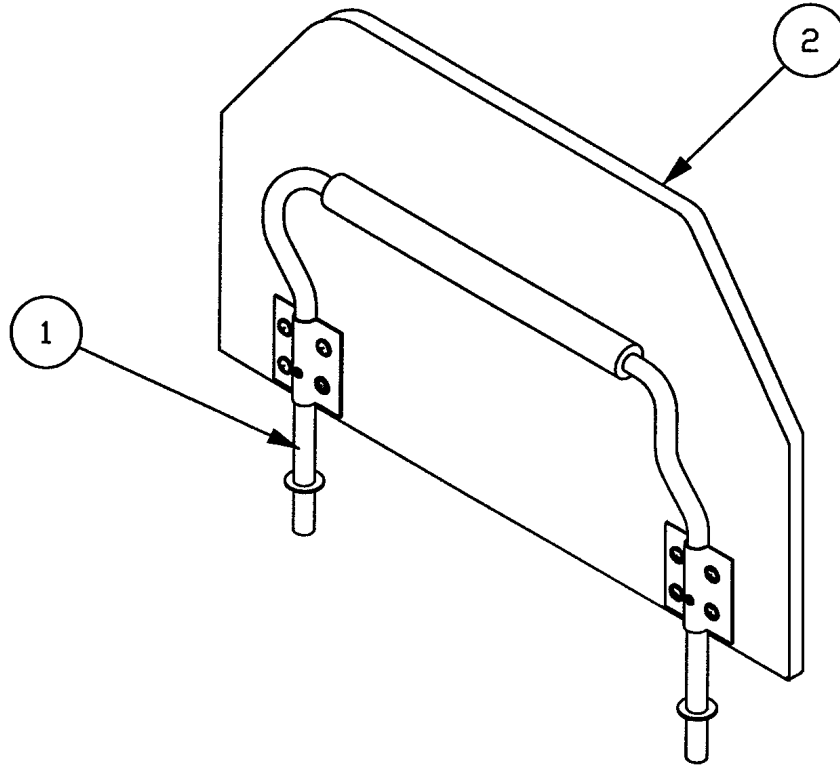
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
1	8800-460-200	Cable Clamp	4	10	8800-460-200	Cable Clamp	3
2	8800-231-300	Sheet Metal Screw	1	11	8800-232-400	Self-Tapping Screw	3
3	8810-761-200	Controller Label	1	12	8805-956-100	Hand Pendant	2
5	8801-190-400	Dual Pendant Controller	1	13	8812-900-000	Spring Holder	2
6	8800-220-000	Phillips Pan Hd. Screw	3	(not shown)	8800-010-700	Pendant Bellows	2
7	8800-840-200	Wire Label #2	1	(not shown)	8800-010-400	Controller Bellows	1
8	8800-840-300	Wire Label #3	1	(not shown)	8812-904-400	T-Barb Interconnect	8
9	8800-840-100	Wire Label #4	1	(not shown)	8800-420-400	1" Rubber Square	3

8805-943-900/944-000 Pendant Bracket Assembly



Item	Part No.	Part Name	Qty.
1	8805-943-100	Pendant Mount Latch, Left	1
2	8805-943-500	Pendant Mount Latch, Right	1
3	8800-253-700	Nylon Washer	1
8	8805-956-000	Pendant Mount Bracket, Rt.	1
9	8805-955-900	Pendant Mount Bracket, Lt.	1
10	8800-251-100	Nylon Flat Washer	1
13	8805-943-800	Set Screw	1
14	8805-943-700	Pendant Mount Handle, Rt.	1
15	8805-943-600	Pendant Mount Handle, Lt.	1
16	8800-242-800	Set Screw	2
17	8810-790-000	Set Screw	2

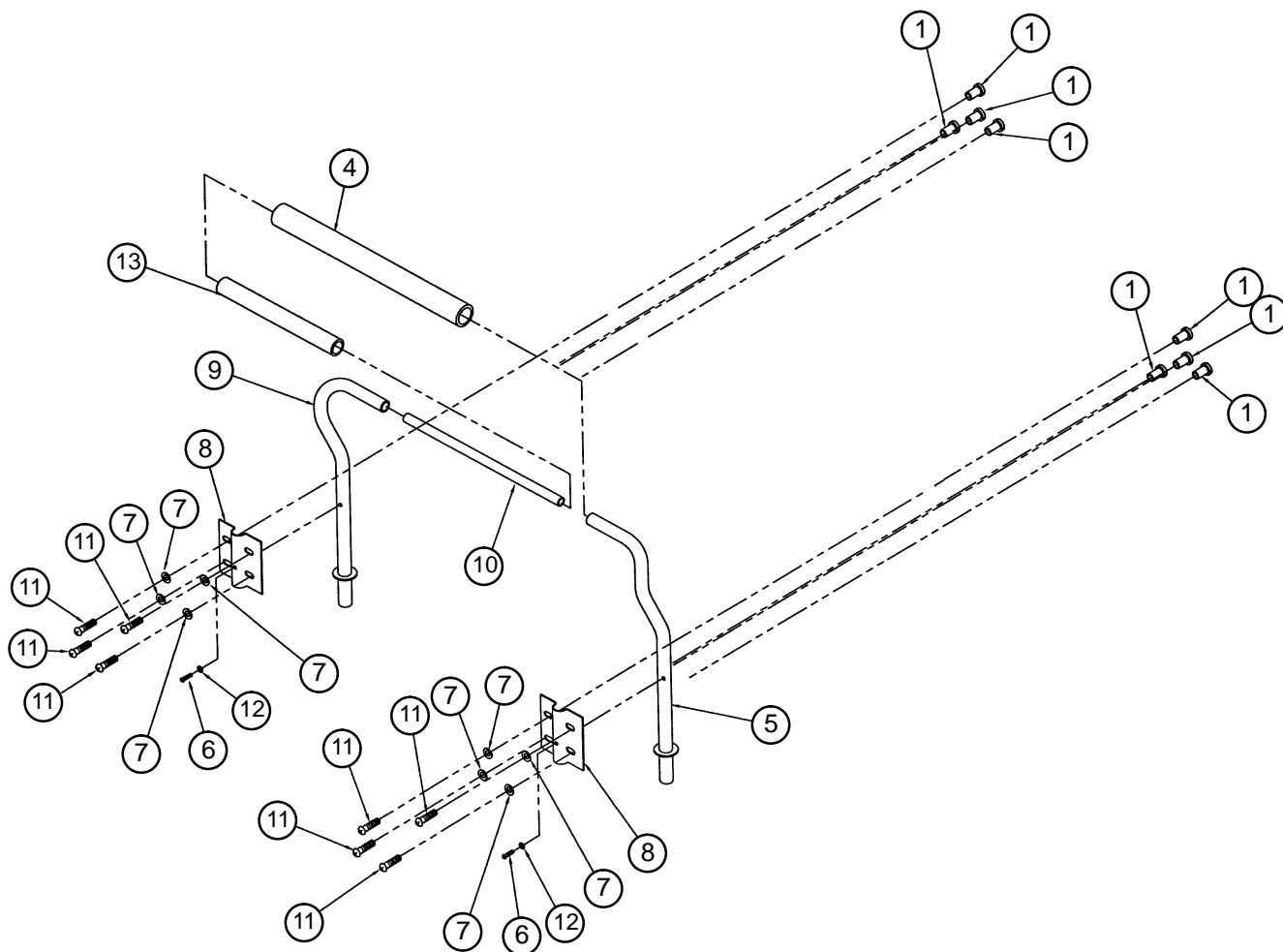
Head Board Assembly*



*	Toasted Oak	Light Oak	White Wash	Cherry	Custom Stain
Camel Hardware	8805-520-600	8807-002-901	8807-002-902	8807-002-903	8807-902-904
Opal Hardware	0500-030-066	0500-030-069	0500-030-070	0500-030-071	0500-030-072

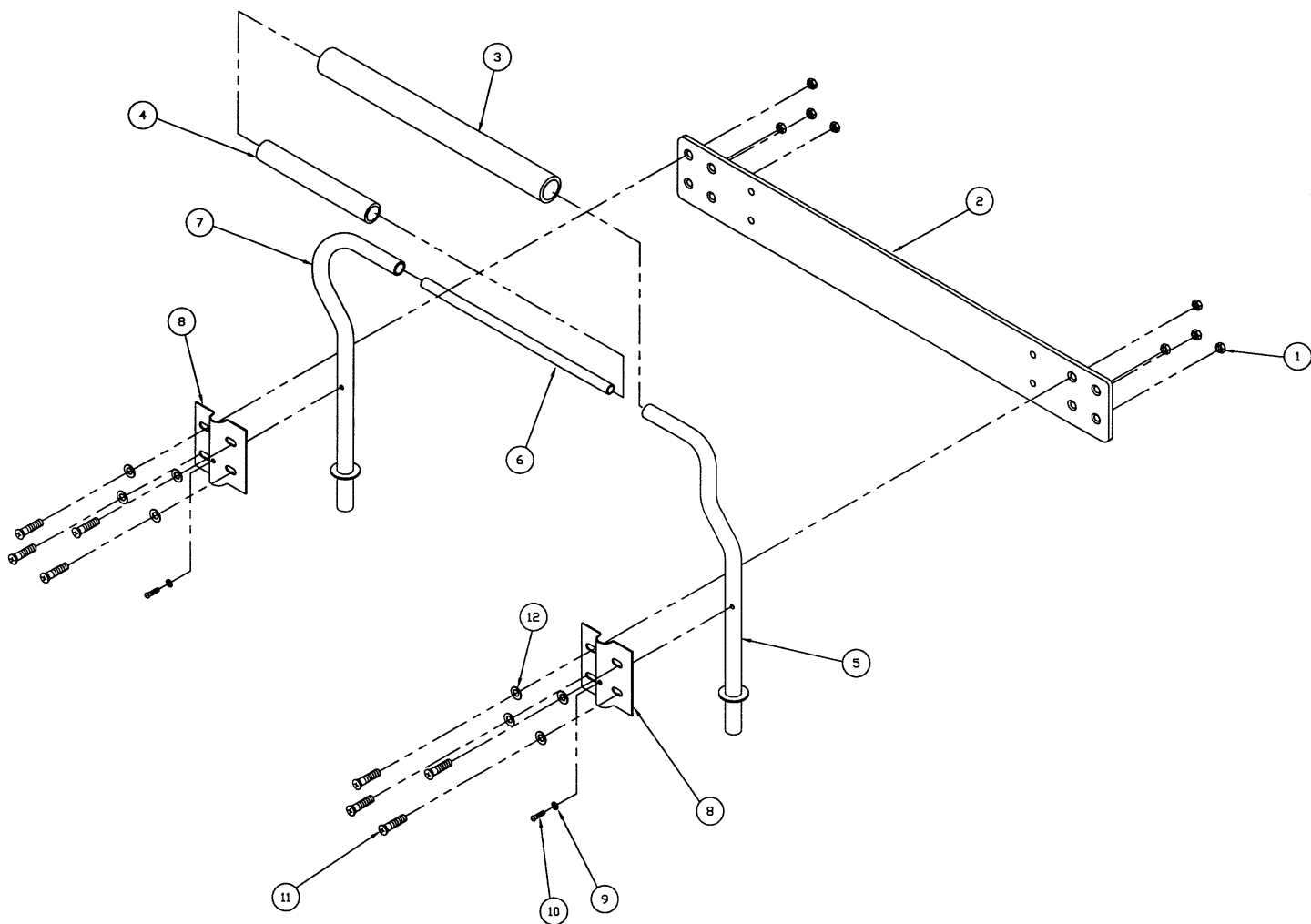
Item	Part No.	Part Name	Qty.
1	8805-521-900	Head Board Hardware (Camel)	2
	0500-030-067	Head Board Hardware (Opal)	2
2	8805-995-100	Head Board Wood , Toasted Oak	1
	8805-995-201	Head Board Wood, Light Oak	1
	8805-995-202	Head Board Wood, White Wash	1
	8805-995-203	Head Board Wood, Cherry	1
	8805-995-204	Head Board Wood, Custom Stain	1

8805-521-900 Head Board Hardware (Camel) 0500-030-067 Head Board Hardware (Opal)



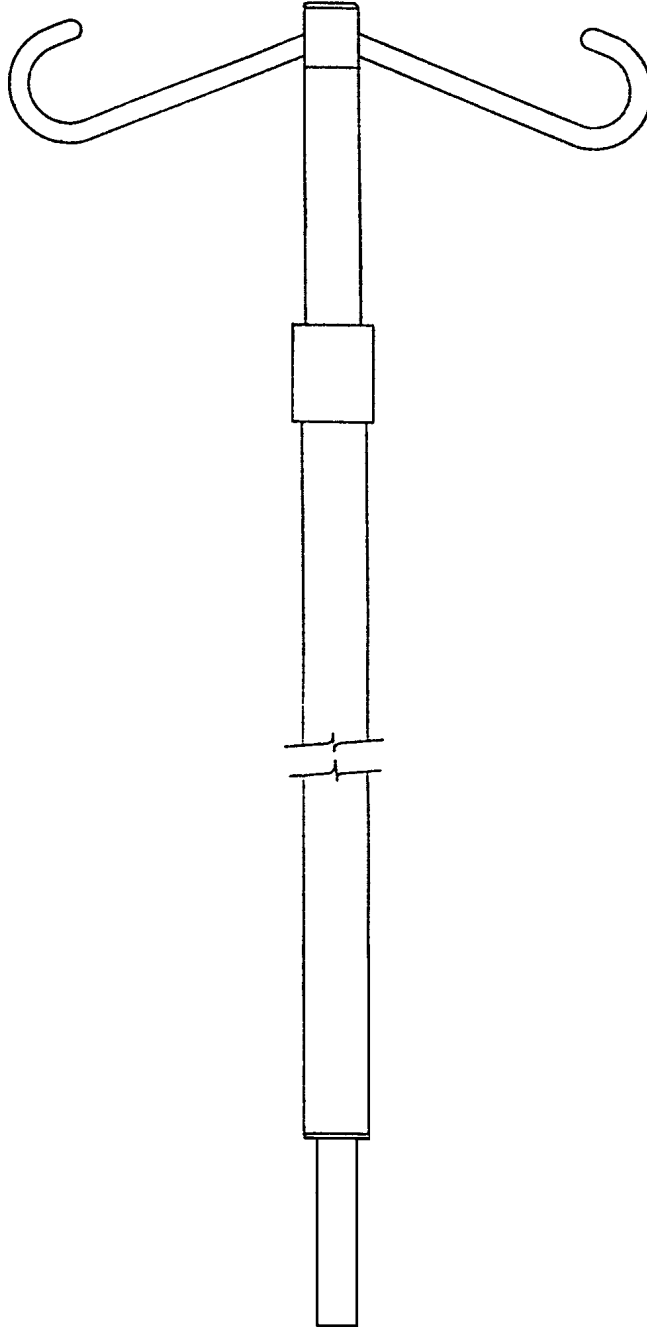
Item	Part No.	Part Name	Qty.
1	8808-340-100	Conn. Joint Cap	8
4	8805-899-000	Foam Cover	1
5	8805-500-000	Push Bar, Right (Camel)	1
	0500-030-025	Push Bar, Right (Opal)	1
6	8800-220-000	Phillips Pan Hd. Screw	2
7	8800-250-500	Flat Washer	8
8	8805-260-600	Head Board Mtg. Brkt. (Camel)	2
	0500-030-027	Head Board Mtg. Brkt. (Opal)	2
9	8805-500-100	Push Bar, Left (Camel)	1
	0500-030-026	Push Bar, Left (Opal)	1
10	8805-899-100	Push Handle Tube	1
11	8800-222-400	Phillips Truss Hd. Screw	8
12	8800-250-200	Int. Tooth Lock Washer	2
13	8807-004-200	Head Board Spacer Tube	1

8807-003-300 No Head Board Ass'y Option (Camel) 0500-030-073 No Head Board Assembly Option (Opal)

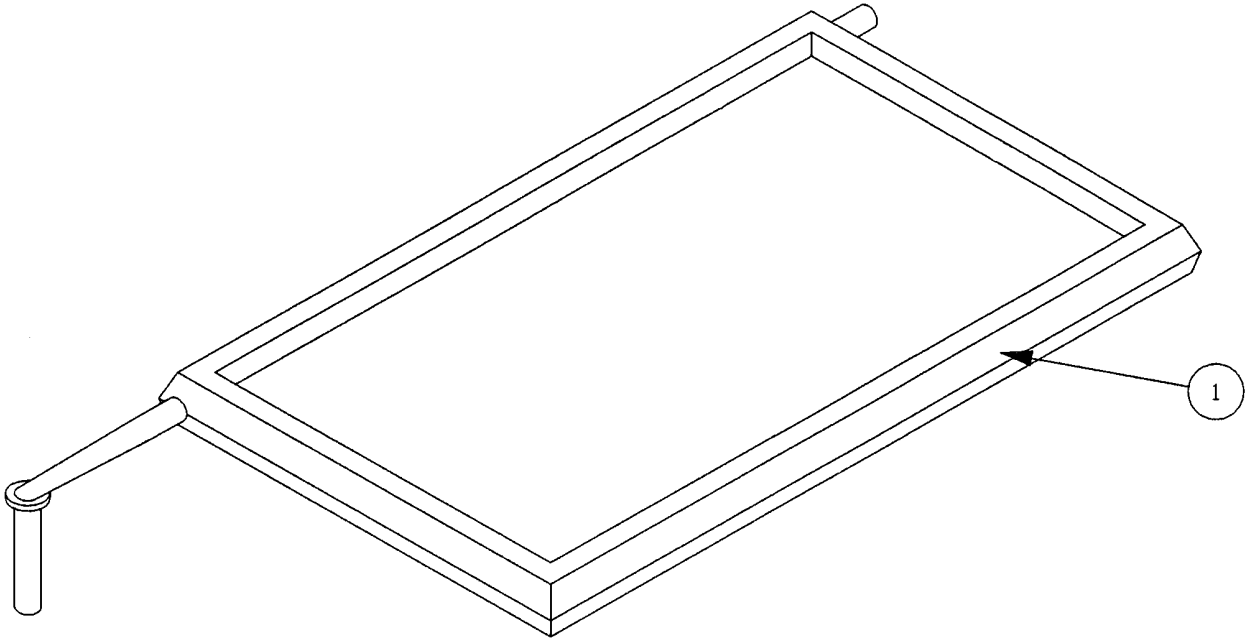


Item	Part No.	Part Name	Qty.
1	8800-240-100	Hex Lock Nut	8
2	8805-260-500	Head Board Nut Plate	1
3	8805-899-200	Push Bar Foam Cover	1
4	8807-004-200	Head Board Spacer Tube	1
5	8805-500-000	Push Bar, Right (Camel)	1
	0500-030-018	Push Bar, Right (Opal)	1
6	8805-899-100	Push Handle Tube	1
7	8805-500-100	Push Bar, Left (Camel)	1
	0500-030-017	Push Bar, Left (Opal)	1
8	8805-260-600	Hd. Bd. Mtg. Bracket (Camel)	1
	0500-030-027	Hd. Bd. Mtg. Bracket (Opal)	2
9	8800-250-200	Internal Tooth Lock Washer	2
10	8800-220-000	Phillips Pan Hd. Screw	2
11	8800-231-700	Phillips Flat Hd. Screw	8
12	8800-250-500	Flat Washer	8

8805-896-700 I.V. Pole

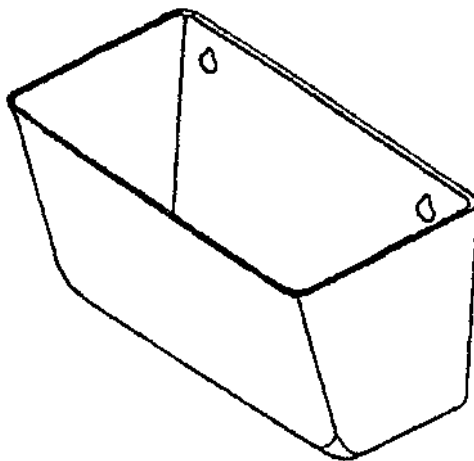


8805-946-500 Multi-Purpose Shelf Assembly

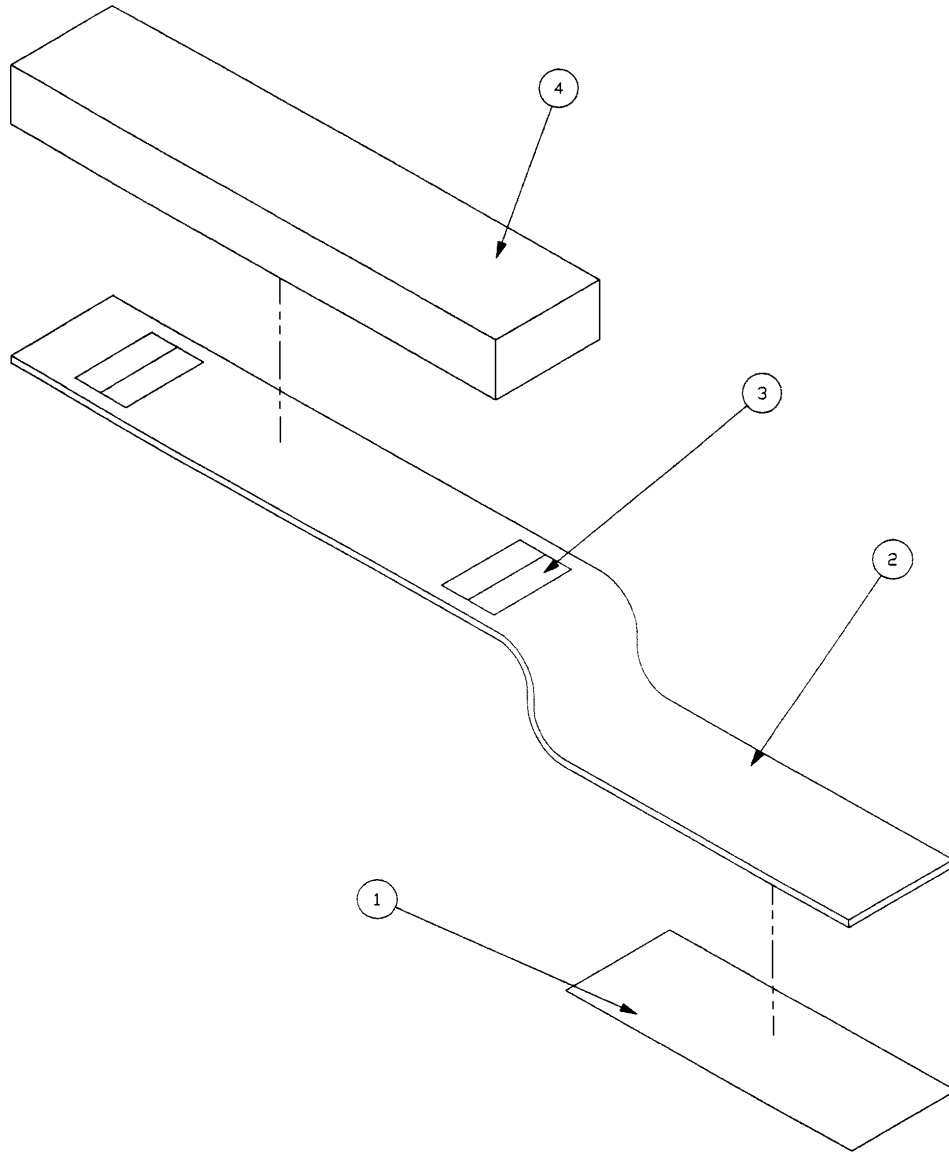


Item	Part No.	Part Name	Qty.
1	8805-907-200	Multi-Purpose Shelf	1

8812-280-100 10 Liter Plastic Fluid Basin

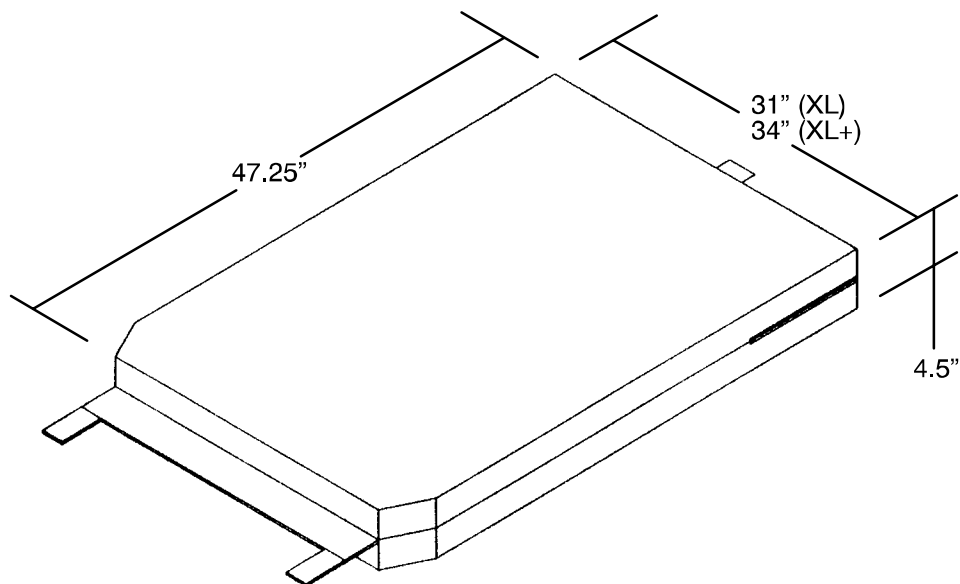


8803-170-000 Optional Arm Board Assembly (Camel) 5000-101-003 Optional Arm Board Assembly (Opal)

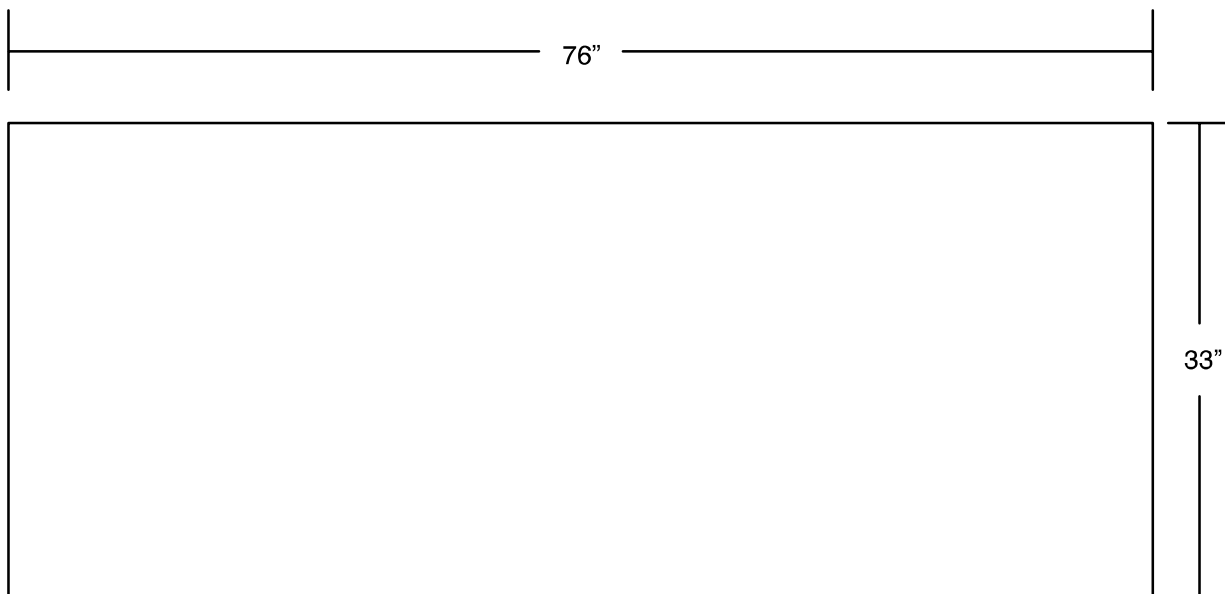


Item	Part No.	Part Name	Qty.
1	8805-897-900	Arm Board Pad	1
2	8805-898-000	Arm Board (Camel)	1
	5000-101-004	Arm Board (Opal)	1
3	8800-440-200	Hook Fastener Tape	12"
4	8803-170-200	Arm Board Mattress (Camel)	1
	5000-101-006	Arm Board Mattress (Opal)	1

Mattress Assembly

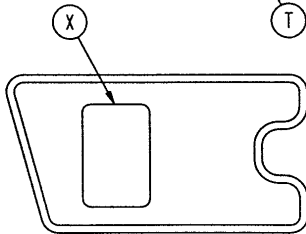
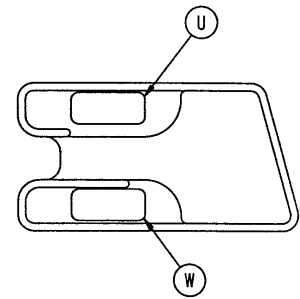
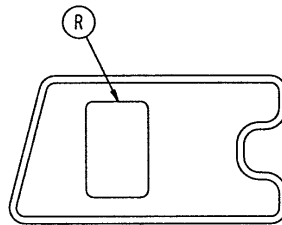
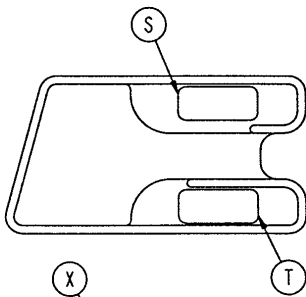
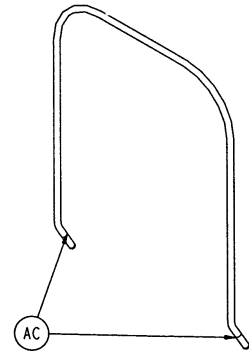
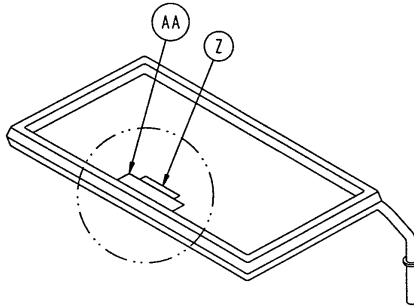
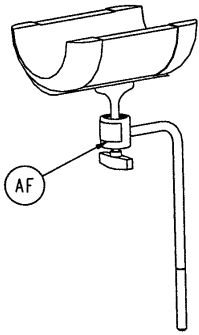
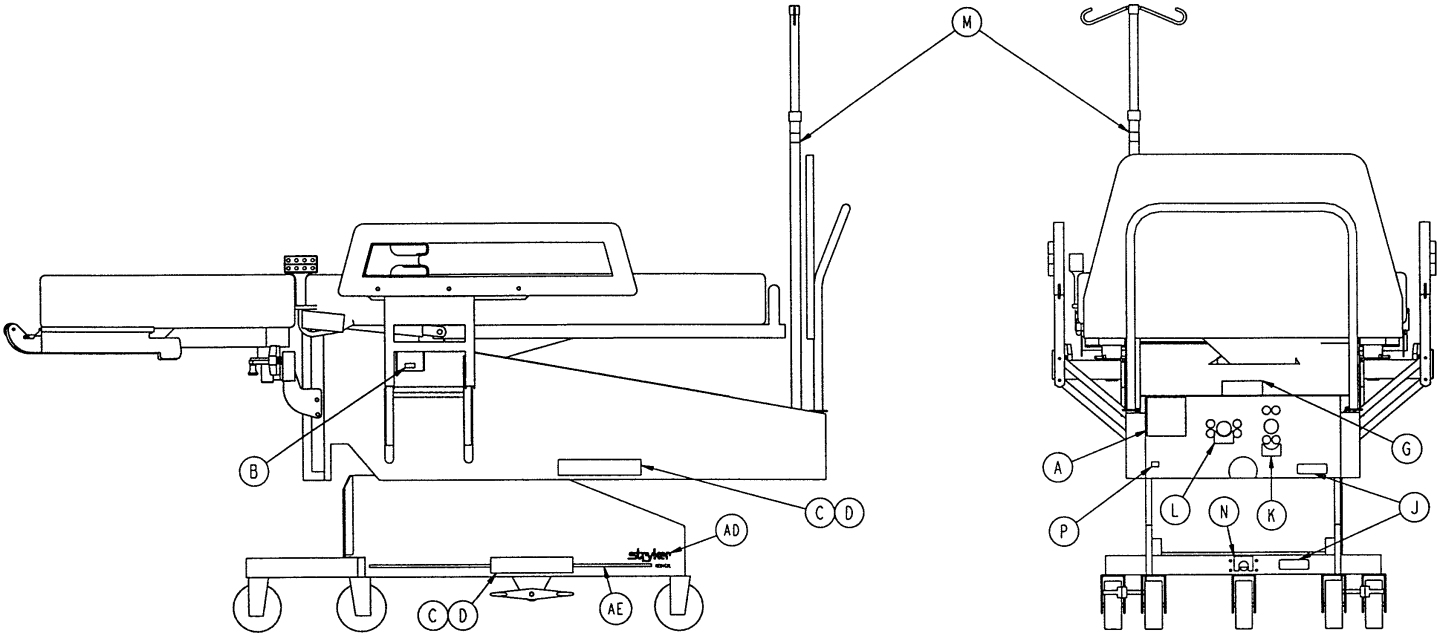


Head XL Mattress	part # 8805-173-100
Head XL Manual Lumbar Mattress	part # 8805-174-100
Head XL+ Mattress	part # 8805-173-500
Head XL+ Manual Lumbar Mattress	part # 8805-174-200
Foot Mattress	part # 8805-173-800



Mattress Overlay, Enhanced Comfort	part # 8805-184-000
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Bed Labels



Bed Labels

Item	Part No.	Part Name	Qty.
A	0500-090-002	Specification Label	1
B	8808-041-000	Lift Label	2
C	0500-091-004	Brake/Steer Label, Right	2
D	0500-091-005	Brake/Steer Label, Left	2
G	8811-312-800	Caution Label	1
J	8801-410-000	Crank Caution Label	2
K	8803-050-500	Head Crank Label	1
L	8803-050-700	Foot Crank Label	1
M	8805-896-400	I.V. Pole Label	1
N	8805-897-000	Bed Crank Label	1
P	8803-100-100	Ground Label	1
R	8805-943-100	Pendant Mount Label, Left	1
S	8805-943-200	Head/Bed Label	1
T	8805-944-300	Chair/Tilt, Foot Label	1
U	8805-945-100	Foot, Chair/Tilt Label	1
W	8805-945-200	Bed/Head Label	1
X	8805-945-300	Pendant Mount Label, Right	1
Z	8805-946-000	Max. Shelf Weight Label	1
AA	8805-997-400	Shelf Label	1
AC	8809-520-500	Labor Bar Label	2
AD	8803-100-100	Stryker Label	2
AE	8803-050-300	Long Stripe Label	2
AF	8805-911-700	Leg Support Warning Label	2

Warranty

Limited Warranty:

Stryker Medical Division warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

Extended (Parts and Labor)

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Standard (Labor Only):

- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Basic (Parts Only):

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

Please call your local representative, or call (800) 327-0770 for further information

Warranty

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

International Warranty Clause:

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.



European Representative

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Cedex-France

Phone: 33148632290
Fax: 33148632175

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