

Electrical  
MedSurg Bed  
Model FL23E

# stryker<sup>®</sup>

## Maintenance Manual



For Parts or Technical Assistance:  
USA: 1-800-327-0770 (option 2)  
Canada: 1-888-233-6888





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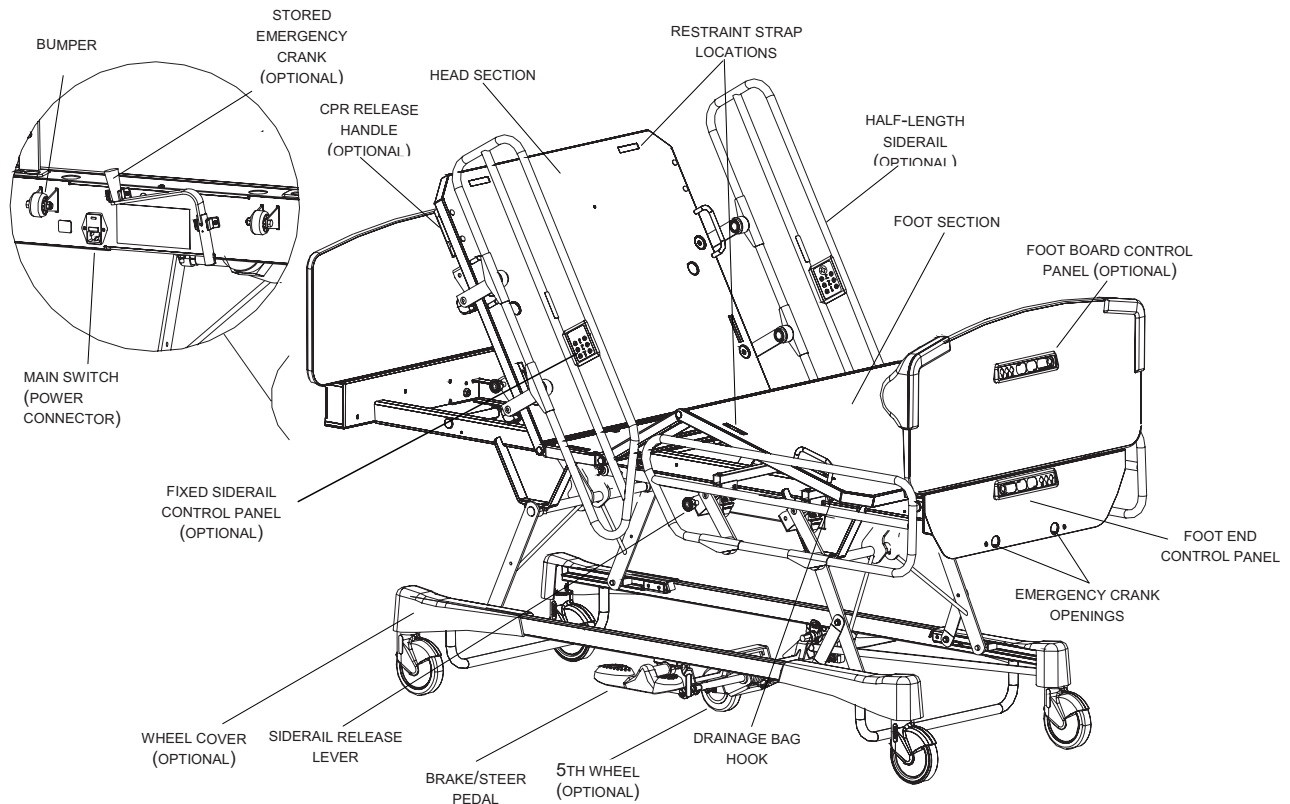
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# Introduction

## INTENDED USE


This manual is designed to assist you with the maintenance of Stryker Model FL23E Electrical MedSurg Bed. Carefully read this manual thoroughly before using the equipment or beginning maintenance on it. To ensure safe operation of this equipment, it is recommended that methods and procedures be established for educating and training staff on the safe operation of this bed.

## PRODUCT ILLUSTRATION



# Introduction

## SPECIFICATIONS

	Safe Working Load			
	<b>Note:</b> Safe Working Load indicates the sum of the patient, mattress, and accessory weight.		500 lbs	227 kg
Overall Length/Width	Half-Length Siderails Raised		90.4" x 41.3"	2296 x 1049 mm
	Full-Length Siderails Raised		90.4" x 39.9"	2296 x 1013 mm
Weight with Boards			390 lbs	177 kg
Patient Sleep Surface			35" x 78"	89 x 198 cm
Recommended Mattress Size	Length/Width		35" x 78" or 80"	89 x 198 cm or 203 cm
Maximum Thickness	BNQ Standard	Bed with diameter 12.7 cm (5") casters	6"	15.2 cm
		Bed with diameter 15.2 cm (6") casters	5"	12.7 cm
	Non-BNQ Standard		5"	12.7 cm
Minimum/Maximum Bed Height	With diameter 12.7 cm (5") casters		11.75" to 29"	29.8 to 73.7 cm
	With diameter 15.2 cm (6") casters		12.75" to 30"	32.4 to 76.2 cm
Fowler Angle			0° to 62°	
Knee Gatch Angle	With Auto Contour		0° to 25°	
	Without Auto Contour		0° to 32°	
Trendelenburg/Reverse Trendelenburg			+17° to -17°	
Environmental Conditions	Transport and Storage		-40° to 158°F 10 to 100% 500 to 1060 hPa	-40° to 70°C
	Operating		50° to 104°F 5 to 95% <b>without condensation</b> 700 to 1060 hPa	10° to 40°C
Electrical Requirement	Complies with the following standards: CSA C22.2 No. 601.1, UL 60601-1, IEC 60601-1, 60601-2-38 and BNQ 6641-120 : 2003.		100V~, 50-60Hz, 7.5A - Two 250V, 10A Fast Acting Fuses 120V~, 50-60Hz, 4A (9.8A with 120V Optional Auxiliary Outlet) - Two 250V, 10A Fast Acting Fuses 200V~, 50-60Hz, 3.2A - Two 250V, 6.3A Slow Blow Fuses 220V~, 50-60Hz, 2.9A - Two 250V, 6.3A Slow Blow Fuses 240V~, 50-60Hz, 2.7A - Two 250V, 6.3A Slow Blow Fuses	

**Stryker reserves the right to change specifications without notice.**

Specifications listed are approximate and may vary slightly from unit to unit or by power supply fluctuations.

\* This device has a 10% duty cycle.

### Note

The Safe Working Load for the BNQ beds is of 390 lbs (176 kg).

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# Introduction

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## **WARNING / CAUTION / NOTE DEFINITION**

The words WARNING, CAUTION, and NOTE carry special meanings and should be carefully reviewed.

---

### **WARNING**

Alerts the reader about a situation, which if not avoided, could result in death or serious injury. It may also describe potential serious adverse reactions and safety hazards.

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### **CAUTION**

Alerts the reader of a potentially hazardous situation, which if not avoided, may result in minor or moderate injury to the user or patient or damage to the equipment or other property. This includes special care necessary for the safe and effective use of the device and the care necessary to avoid damage to a device that may occur as a result of use or misuse.

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### **Note**

This provides special information to make maintenance easier or important instructions clearer.



# Symbols

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Warning, Refer to Accompanying Documentation



Alternating Current



Type B Equipment: Equipment providing a particular degree of protection against electric shock, particularly regarding allowable leakage current and reliability of the protective earth connection.

Class 1 Equipment: Equipment in which protection against electric shock does not rely on basic insulation only, but which includes an additional safety precaution in that means are provided for the connection of the equipment to the protective earth conductor in the fixed wiring of the installation in such a way that accessible metal parts cannot become live in the event of a failure of the basic insulation.

**IPX4**

Protection from liquid splash



Dangerous Voltage Symbol



Protective Earth Terminal



Potential Equalization Symbol



Medical Equipment Classified by Underwriters Laboratories Inc. with respect to Electric Shock, Fire, Mechanical and Other Specified Hazards Only in Accordance with UL 60601-1, First Edition (2003) and CAN/CSA C22.2 No. 601.1-M90 with updates 1 and 2.



Safe Working Load Symbol



Fuse rating for bed with 100V $\sim$  and 120V $\sim$  electric systems.



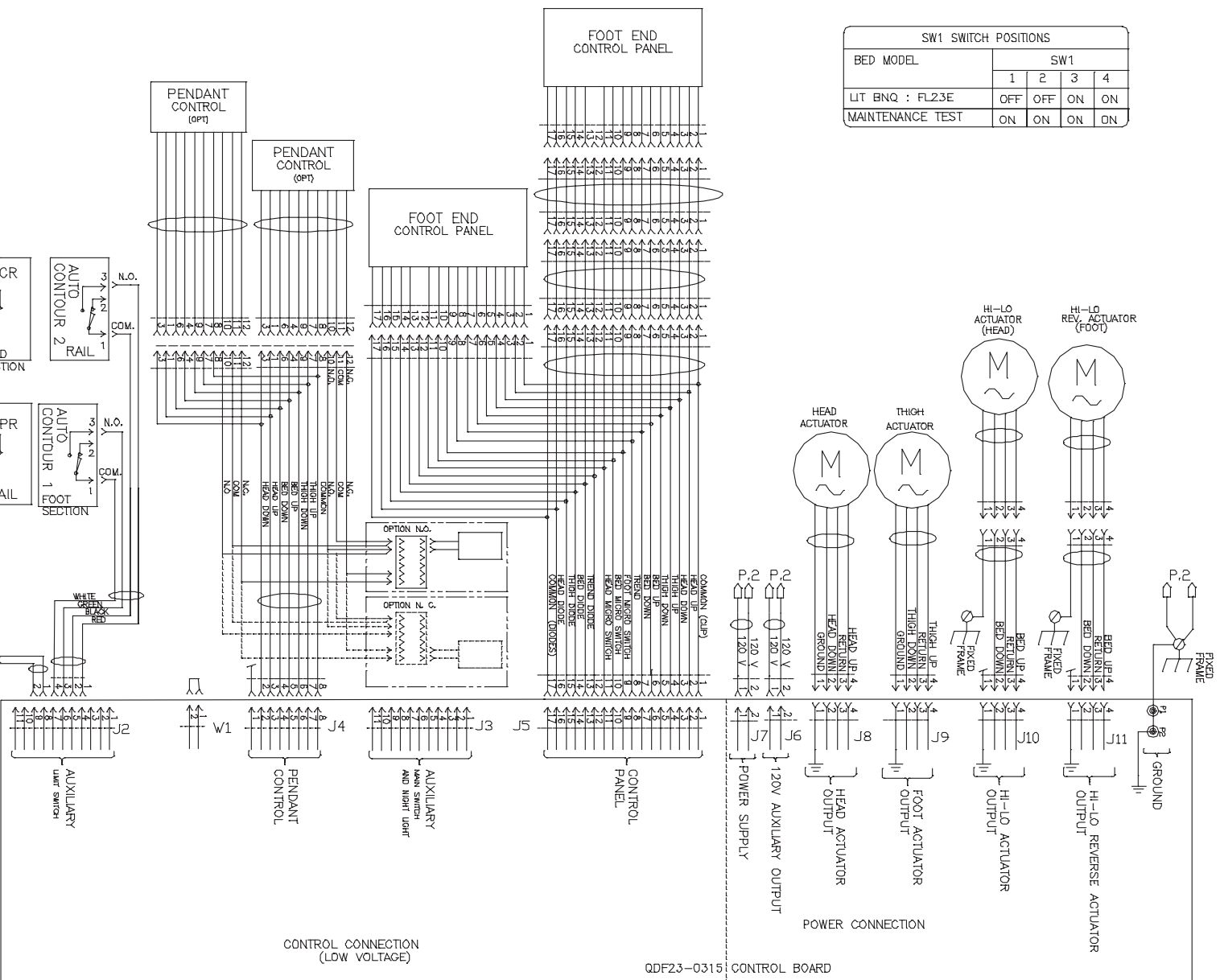
Fuse rating for bed with 200V $\sim$ , 220V $\sim$  and 240V $\sim$  electric systems.



In accordance with **European Directive 2002/96/EC** on Waste Electrical and Electronic Equipment (**WEEE**), this symbol indicates that the product must not be disposed of as unsorted municipal waste, but should be collected separately. Refer to your local distributor for return and/or collection systems available in your country.

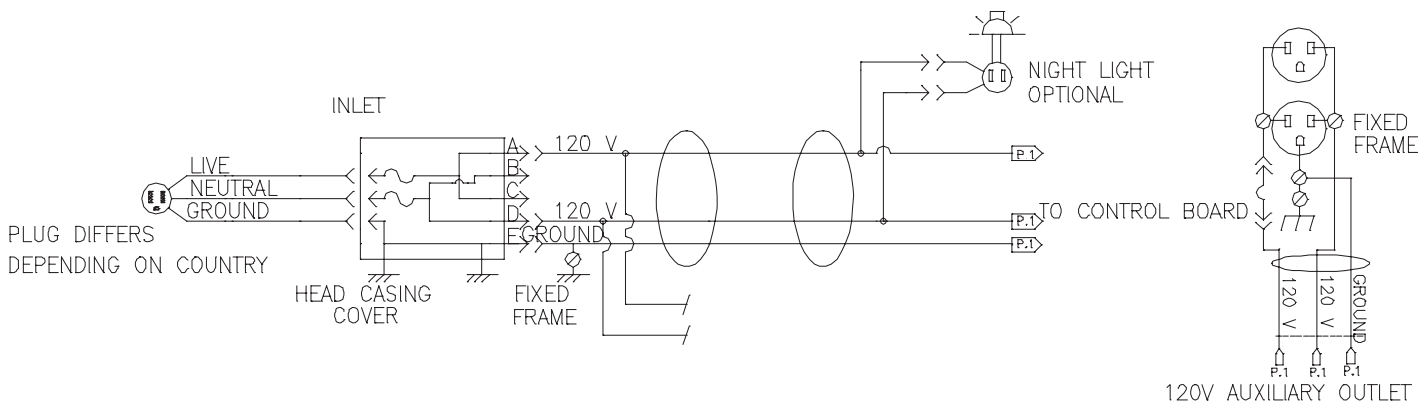
## CONNECTION DIAGRAM

BED MODEL	SW1 SWITCH POSITIONS			
	1	2	3	4
LIT BNQ : FL23E	OFF	OFF	ON	ON
MAINTENANCE TEST	ON	ON	ON	ON

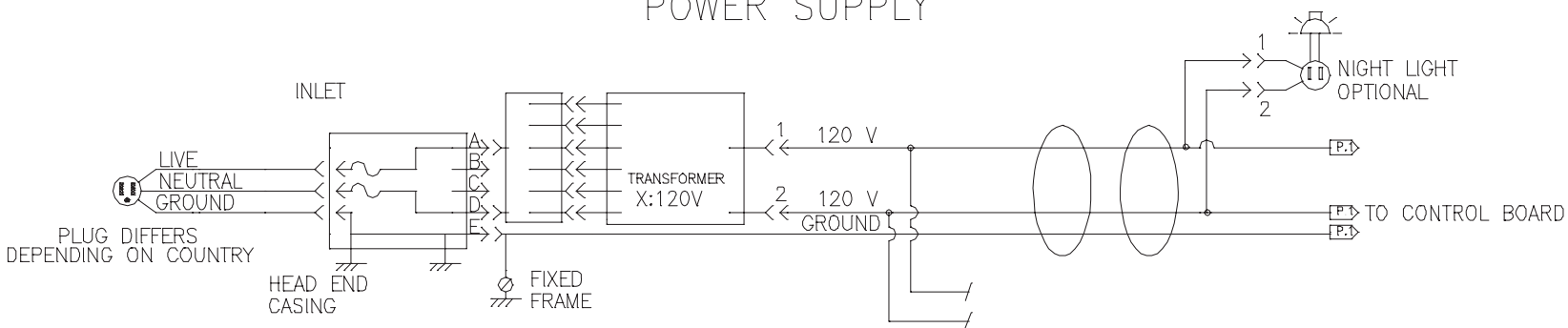


CONNECTION DIAGRAM (CONTINUED)

120V POWER SUPPLY



100V - 200V - 220V - 240V  
POWER SUPPLY



# Preventative Maintenance

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 **WARNING**

Use only replacement parts provided by Stryker.

**ANNUAL CHECKLIST**

- \_\_\_\_\_ All fasteners secure.
- \_\_\_\_\_ Inspect for excessive wear the oil-impregnated bronze shoulder spacers found at the bed hinge points. Replace as needed. **Do not lubricate these spacers.**
- \_\_\_\_\_ On both sides of the bed, depress fully down the side of the pedal identified with a red sticker and ensure that the brakes are applied and the bed immobilized. Toggle the pedal to neutral and ensure the brakes are released.
- \_\_\_\_\_ On both sides of the bed, depress fully down the side of the pedal identified with a green sticker and ensure that the steer mode (5<sup>th</sup> wheel (optional) or bed wheel) is engaged. Toggle the pedal to neutral and ensure that the steer mode disengages.
- \_\_\_\_\_ Siderails move smoothly and latch properly in high position.
- \_\_\_\_\_ Ensure that each control of the inner and outer head siderail control panels (optional) and those of the removable pendant control (optional) are working properly.
- \_\_\_\_\_ All controls of the foot end panel and those of the foot board panel (optional) working properly, including Trendelenburg and lockout LED's.
- \_\_\_\_\_ Fowler and Knee Gatch (if raised) flatten and the Fowler control motor resets itself automatically when the two CPR handles (optional) are pulled until Fowler is flattened. Wait about 30 seconds, the time for the Fowler motor to reset itself, and then raise the Fowler to ensure that the resetting of the motor has indeed occurred.
- \_\_\_\_\_ Verify the Fowler, Knee Gatch and Hi-Lo movements to ensure that the motion interrupt switch integrated to the four electric actuators is operating properly.
- \_\_\_\_\_ Auxiliary outlet (option available only with 120V beds) working properly.
- \_\_\_\_\_ Night light (optional) working properly.
- \_\_\_\_\_ Head end bumpers tightly secured to frame and working properly.
- \_\_\_\_\_ No rips or cracks in mattress cover.
- \_\_\_\_\_ Power cord is not frayed. Replace if the protective sleeve is cut or torn.
- \_\_\_\_\_ No cables worn or pinched.
- \_\_\_\_\_ All electrical connections tight.
- \_\_\_\_\_ All grounds secured to the frame.
- \_\_\_\_\_ All casters roll properly. Check caster for cuts, wear, etc.
- \_\_\_\_\_ Measure current leakage and grounding continuity of the bed and the optional auxiliary outlet. Check with our Technical Service department for the acceptable values.

Bed Serial Number:		

Completed by: \_\_\_\_\_

Date: \_\_\_\_\_

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# Cleaning

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## BED CLEANING

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### CAUTION

Do not use harsh cleaners, solvents or detergents. Equipment damage could occur. **Do not steam clean, hose off or ultrasonically clean the bed. Do not immerse any part of the bed.** The bed electrical parts may be damaged by exposure to water.

Germicidal disinfectant, used as directed, and/or Chlorine Bleach products are not considered as mild detergents. These products are corrosive in nature and may cause damage to your bed if used improperly. If these types of products are used, ensure the beds **are wiped with clean water and thoroughly dried following cleaning.** Failure to properly rinse and dry the beds will leave a corrosive residue on the surface of the bed, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void the product's warranty.

## CLEANING BEDS

Hand wash all surfaces of the bed with a soft cloth moistened with a solution of lukewarm water and a mild detergent. Wipe the bed clean and dry thoroughly to avoid build up of cleaning solution.

## MATTRESS CARE

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### WARNING

Inspect the mattress after each use. Discontinue use if any cracks or rips, which may allow fluid to enter the mattress, are found in the mattress cover. Failure to properly clean the mattress, or dispose of it if defective, may increase the risk of exposure to pathogenic substances and may bring about diseases to the patient and user.

- **Inspection**
  - Implement local policies to address regular care, maintenance, and cleaning of mattresses and covers. The cover cleaning procedure can be found below and on the bed label.
  - Inspect mattress cover surface, interior and exterior, as well as zip fasteners and cover inner surface if mattresses have zip fasteners, regularly for signs of damage. If the mattress cover is heavily stained or soiled, or is torn, remove the mattress from service.
- **Cleaning**

Stains: Wash with lukewarm water using a mild detergent. Rinse with water and let dry. For tough stains, use bleach diluted with ten parts of water.

# Troubleshooting Guide

Problem/Failure	Recommended Action
<p>No power to bed</p>	<ul style="list-style-type: none"> <li>• Is the bed power switch at the head end of the bed turned on?</li> <li>• Is the power cord connected to the power connector and plugged into the power source?</li> <li>• Is the power cord severed? Replace if so.</li> <li>• Are the two fuses inside the power connector still operational (see <a href="#">page 50</a>)</li> <li>• Verify power at the power source.</li> </ul>
<p>No bed up or down motion when:</p> <ul style="list-style-type: none"> <li>• The removable pendant control (optional) is used.</li> <li>• The foot board command is used.</li> </ul>	<ul style="list-style-type: none"> <li>• Is the Hi-Lo lockout activated (LED off)? If so, deactivate it (LED on).</li> <li>• Is the cable of the removable pendant control (optional) properly connected to the bed connector under the mattress support?</li> <li>• Check points of the “No power to bed” problem described above.</li> </ul>
<p>No Fowler up or down motion when:</p> <ul style="list-style-type: none"> <li>• The siderail (optional) or removable pendant control (optional) is used.</li> <li>• The foot board command is used.</li> </ul>	<ul style="list-style-type: none"> <li>• Is the Fowler lockout activated (LED off)? If so, deactivate it (LED on).</li> <li>• Is the cable of the siderail control panel (optional) or of the removable pendant control (optional) properly connected to the bed connector under the mattress support?</li> <li>• Check points of the “No power to bed” problem described above.</li> </ul>
<p>The Fowler does <b>not fully raise</b>.</p>	<p>This situation arises when the CPR emergency release (optional) is used to partially lower the Fowler. The use of the CPR for this purpose creates a situation where the Fowler motor is out of sync with the actual position of the Fowler. To correct the situation:</p> <ul style="list-style-type: none"> <li>• Lower the Fowler <b>completely</b> using a CPR handle or the Fowler electric control to enable the Fowler motor to reset itself and thus synchronize its course with the actual position (flatten) of the Fowler.</li> </ul>
<p>No Knee Gatch up or down motion when:</p> <ul style="list-style-type: none"> <li>• The siderail (optional) or removable pendant control (optional) is used.</li> <li>• The foot board command is used.</li> </ul>	<ul style="list-style-type: none"> <li>• Is the Knee Gatch lockout activated (LED off)? If so, deactivate it (LED on).</li> <li>• Is the cable of the siderail control panel (optional) or of the removable pendant control (optional) properly connected to the bed connector under the mattress support?</li> <li>• Check points of the “No power to bed” problem described above.</li> </ul>

# Troubleshooting Guide

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Problem/Failure	Recommended Action
The positioning mechanisms of the Fowler, and/or the Knee Gatch, and/or the bed height operate with difficulty.	<ul style="list-style-type: none"><li>• Check the four actuator screws to verify their lubrication condition and apply grease if needed (see <a href="#">page 19</a>).</li></ul>
No Auto Contour (optional) motion.	<ul style="list-style-type: none"><li>• Is the Knee Gatch lockout activated (LED off)? If so, deactivate it (LED on).</li><li>• Check and replace if needed the two Auto Contour limit switches (see <a href="#">page 51</a>).</li></ul>
Improper operation of the CPR emergency release (optional): Knee Gatch does not lower and/or the Fowler actuator does not reset.	<ul style="list-style-type: none"><li>• Check and replace if needed the two CPR mechanism limit switches (see <a href="#">page 53</a>).</li></ul>

# Quick Reference Replacement Parts List

## Note

The parts and accessories listed on this page are all currently available for purchase. Some of the parts identified on the assembly drawing parts in this manual may not be individually available for purchase. Please call Stryker Customer Service USA: 1-800-327-0770 (Option 2), Canada: 1-888-233-6888 for availability and pricing.

Part Name	Part Number	Parts List
<b>Electric/Electronic Components</b>		
Motor Control Board	QDF23-0315	OL230015G
Micro Switch	1325P003 / QDF9159	OL230227G / OL230037
Fuse - Fast Acting 10A, 250V (100/120V)	QDF8078	OL230015G / OL230112
Fuse - Slow Blow 6.3A, 250V (200/220/240V)	QDF8068	OL230116
Power Cord with Straight North American Molded Plug	QDF8066	OL250053
Night Light (Optional)	QDF9539	OL230017
5A Circuit Breaker for Auxiliary Outlet (optional)	QDF9025	OL230010G
Hi-Lo Actuator	23-0702	OL230015G
Head Section Actuator	23-0335	OL230015G
Thigh Section Actuator	23-0336	OL230015G
Toroidal Transformer - International Series Beds	QDF14-1160	OL230117 / 118 / 119
Stand-Off Pins: Motors Control Board	QP23-0258	OL230015G
Strain-Relief Bushing	QDF9541	OL230015G
Support for the Foot End Control Panel Membrane	QP17-0127-07	OL230209 / OL230210
Foot End Control Panel Membrane	QDF17-0693 / QDF17-0180	OL2300209 / OL230210 OP230196 / OP230206
<b>Siderail Components</b>		
Protective Cap	QDFP1514	OL230235C/CG / OL230236C/CG
Transfer Plate - Half-Length Siderail	23-0664G 23-0663G	OL230235C/CG / OL230236C/CG
Left Inner Membrane without Nurse Call Right Inner Membrane without Nurse Call	QDF23-0392 QDF23-0393	OL230199
Right Inner Membrane with Nurse Call Left Inner Membrane with Nurse Call	QDF23-0396 QDF23-0397	OL230198
Left Outer Membrane	QDF23-0405	OL230236C / CG
Right Outer Membrane	QDF23-0406	OL230236C / CG
PVC Protector for Painted Head Half-Length Siderails	23-0476	OL230029
PVC Protector for Painted Foot Half-Length Siderails	23-0478	OL230029
PVC Protector for Painted Full-Length Siderails	23-0641	OL230063



# Quick Reference Replacement Parts List

Part Name	Part Number	Parts List
<b>Mattress Support Components</b>		
Lateral Mattress Retainer	QP14034-07	L23-002G
IV Pole Holder	QP17-0121	L23-003G
<b>Caster</b>		
6" with Lock Mechanism	RD25038807	OL230048
6" without Lock Mechanism	RD25049307	OL230048
6" with Steer Mechanism	RD25049607	OL230048
5" with Lock Mechanism	RD25049407	OL230044
5" without Lock Mechanism	RD25039107	OL230044
5" with Steer Mechanism	RD25049507	OL230044
5 <sup>th</sup> Wheel Mechanism 5" Caster (Optional)	RL5	OL230113G
<b>Base Components</b>		
Rue Ring Cotter Diameter 3/8"	QDF7878	OL230042G / OL230043G
Green Sticker - 5 <sup>th</sup> Wheel	QE71-0496	OL230042G / OL230043G
Red Sticker - Brake	QE71-0511	OL230042G / OL230043G
Wheel Cover - Right (Optional)	QP28-0299-07	OL230101
Wheel Cover - Left (Optional)	QP28-0300-07	OL230101
Brake/Steer Pedal	QP23-0627	OL230042G
Velcro Fastener	25-0550	OL230101
<b>Miscellaneous</b>		
Grey Spray Paint	DDCAP-GSP	
Shoulder Spacer	QDF17-0020	
Nylon Cable Tie	QDF9518	

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# Operation Guide

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## MAINTENANCE PROCEDURES

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### WARNING

Always unplug the bed power cord when cleaning or servicing the bed.

To prevent injury when working under the bed with the bed in the high position, always place blocks under the Hi-Lo levers and apply the brakes. Always unplug the bed power cord from the power source when servicing or cleaning the bed.

## STATIC DISCHARGE PRECAUTIONS

The electronic circuits of the bed are protected from static electricity damage only while the bed is assembled. It is extremely important that all service personnel always use adequate static protection when servicing the electronic components of the bed.

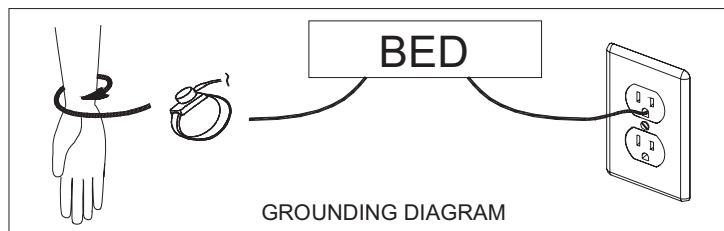
## STATIC PROTECTION EQUIPMENT

The necessary equipment for a proper static protection is:

- 1 static wrist strap
- 1 grounding plug
- 1 test lead with a banana plug on one end and an alligator clip on the other.

## STATIC PROTECTION PROCEDURE

1. Unplug the bed power cord from the power source.
2. Insert the grounding plug into a properly grounded hospital grade wall receptacle. Plug the banana plug of the test lead into the receptacle on the grounding plug. Connect the alligator clip on the other end of the test lead to a ground point on the bed.
3. Place the static control wrist strap on your wrist. Connect the clip at the other end of the wrist strap cord to a ground point on the bed.



# Service Information

## WARNING

Always unplug the bed power cord when cleaning or servicing the bed.

To prevent injury when working under the bed with the bed in the high position, always place blocks under the Hi-Lo levers and apply the brakes. Always unplug the bed power cord from the power source when servicing or cleaning the bed.

## ACTUATOR LUBRICATION

### Note

In compliance with the service life requirement of the BNQ 6641-120/2003 standard, this unit was designed maintenance free with regard to lubrication. However, if the bed is used improperly or cleaned without following the recommendations set forth in the Maintenance Manual (presence of cleaning detergent on the actuator screws), a lubrication of the actuator could be necessary.

### Tools Required:

- No. 2 Phillips Screwdriver
- 1/4" Ratchet (with 6" extension) and 5/16" Socket
- Bungee Cords
- OG2 Grease
- Brush

Les cache-vis illustrés sont en option  
/ Screw Covers Shown Are Optional

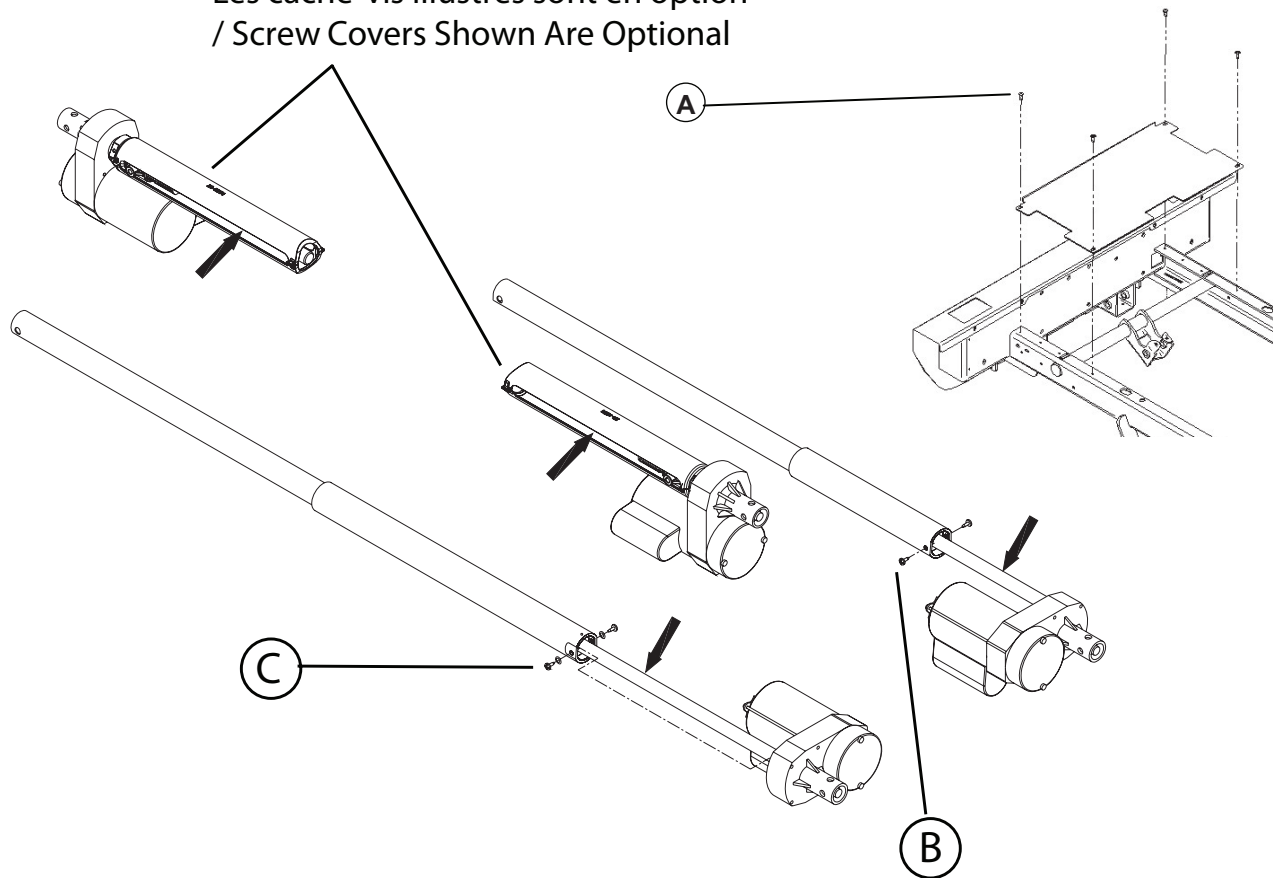


Figure 2.2

[Return To Table of Contents](#)

# Service Information

---

## ACTUATOR LUBRICATION (CONTINUED)

### Procedure:

#### Head and Thigh Actuators

1. Completely raise the bed and apply the brakes.
2. Completely raise the head section and flatten the thigh section to expose maximum screw threads on both actuators. Lower the four siderails.
3. Unplug the power cord from the power source.
4. Lift and fold back the foot section toward the head end of the bed. Attach the section to the bed using bungee cords.
5. Using a no. 2 Phillips screwdriver, remove the four screws (A) holding the cover plate to the frame and remove the plate. Remove the optional night light if present.
6.
  - a. Using a 1/4" ratchet (with 6" extension) and a 5/16" socket, remove the two screws (B) holding the dust tube of each knee gatch actuator. Push the tube to free it.
  - b. For the head actuator, remove the two screws, spring washer (C) holding the dust tube of the actuator. Push the tube to free the threads.
7. Using a brush, apply grease on the screw threads. Make sure the grease reaches the bottom of the threads.
8. Replace the dust tubes.
9. Using the electric controls, raise and lower several times the Fowler and Knee Gatch to spread the grease evenly.
10. Replace the cover plate.

#### Hi-Lo Actuators

1. Lower the bed completely.
2. Completely raise the head and foot sections, then lift and fold back the foot section toward the head end of the bed.
3. Unplug the power cord from the power source.
4. Using a brush, apply grease on the threads of the Hi-Lo actuators screws. Optional dust tubes may be present, if so, simply apply grease through the dust tube side openings.
5. Using the electric controls, raise and lower the bed several times to spread the grease evenly.

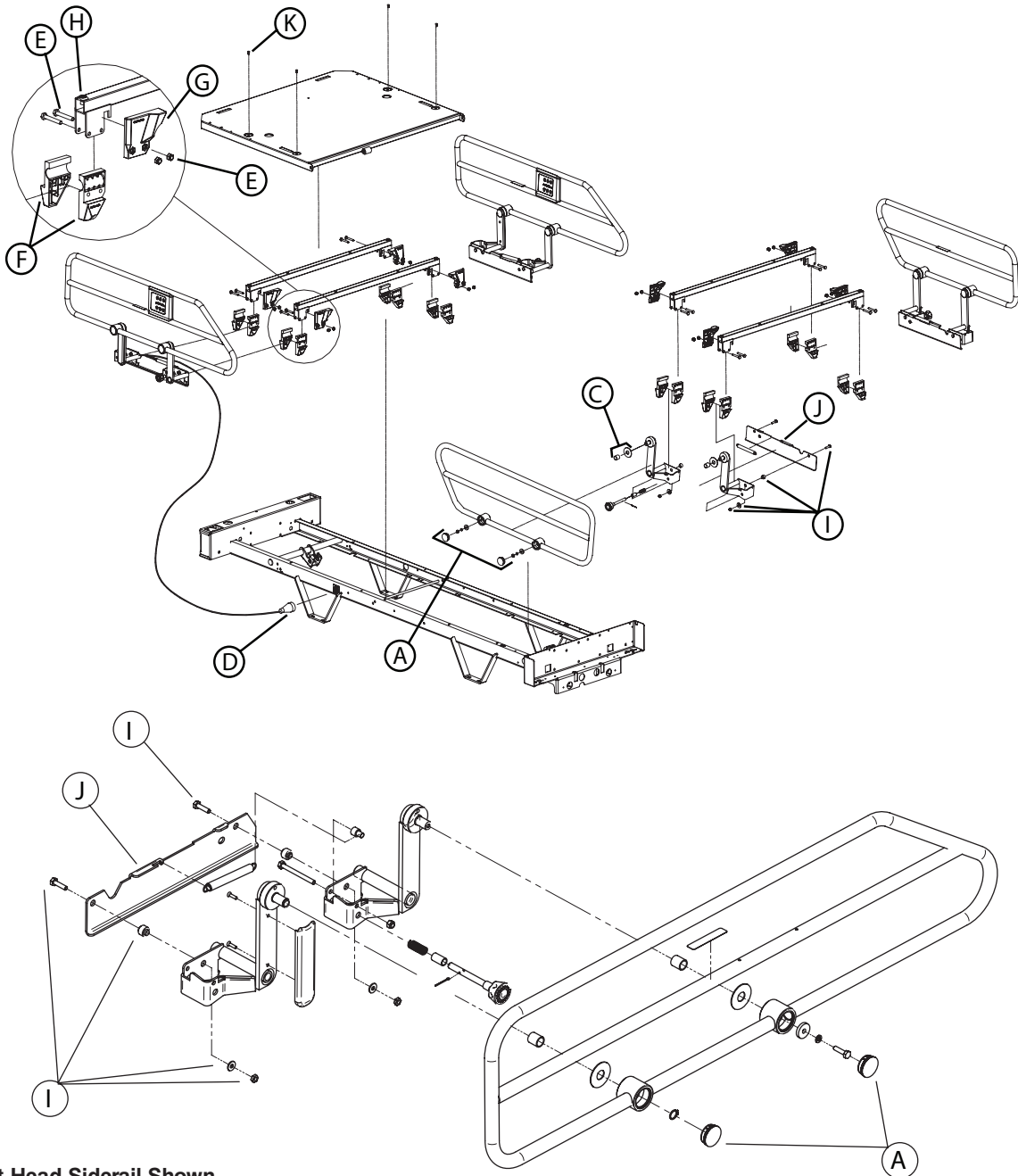
# Service Information

## SIDERAIL REPLACEMENT

### HALF-LENGTH RAIL REPLACEMENT

#### Tools Required:

- Small Slotted Head Screwdriver
- Long Nose Pliers
- Retaining Ring Pliers
- Rubber Mallet
- 7/16" Socket Wrench



Right Head Siderail Shown

Figure 4.1A

[Return To Table of Contents](#)

# Service Information

---

## SIDERAIL REPLACEMENT (CONTINUED)

### HALF-LENGTH SIDERAIL

#### Procedure:

1. Completely raise the bed and apply the brakes.
2. Position all the mattress support sections to flat.
3. Unplug the bed power cord from the power source.
4. Raise the siderail needing repair.
5. Using a small slotted head screwdriver and long nose pliers, remove the two protective caps (A). Be careful while using the tools not to damage the siderail paint.

#### Note

Replace the caps using a rubber mallet. The removal of the caps may damage them; make sure you have some on hand.

6. a. For a head siderail, using the retaining ring pliers, remove the retaining ring on one arm and using the 7/16" socket wrench, remove the nut, spring washer and spacer holding the rail in place.  
b. For a foot siderail, remove using the 7/16" socket wrench the nut, the spring washer and the spacer holding the siderail in place.

#### Note

Inspect the self-lubricating bearings for wear and replace them if need be.

7. Reverse the above steps to install the replacement rail.
8. Verify the siderail movement for proper operation before returning the bed to service.

# Service Information

---

## HALF-LENGTH SIDERAIL ASSEMBLY REPLACEMENT

### Tools Required:

- 7/16" Socket Wrench
- 7/16" Wrench
- Cutting Pliers

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.1A on [page 21](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Depending on the position of the siderail needing repair, place the mattress support sections as follows:
  - Head Siderail: Completely raise the head section.
  - Foot Siderail: Lower completely the head section. Completely raise the thigh section, then lift and fold back the foot section toward the head end of the bed.
3. Unplug the bed power cord from the power source.
4. Raise the siderail needing repair.
5. Using cutting pliers, cut, if applicable, the cable ties holding the siderails fixed control cable (optional). Loosen the lock ring (D) and unplug the cable.

#### Note

Note the position and the gathering of the cable before cutting the cable ties to make sure the replacement cable will be connected correctly.

6. Using the 7/16" socket wrench and 7/16" wrench, remove the two locknuts and bolts (E) holding the two half bushings (F), the stopper (G) and the siderail mechanism to each of the two siderail support (H). Remove the half bushings and the mechanism from their location, hold the bushings tightly to prevent them from falling to the ground.

#### Note

First, remove the two locknuts and bolts at one end of the assembly and, while holding the assembly, finish with the ones at the opposite end.

7. Reverse the above steps to install the replacement siderail assembly.
8. Verify the siderail for proper operation before returning the bed to service.

# Service Information

---

## TRANSFER PLATE REPLACEMENT

### Tools Required:

- 7/16" Socket Wrench
- 7/16" Wrench
- Torque Wrench

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.1A on [page 21](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Depending on the siderail position, place the mattress support sections as follows:
  - Head Siderail: Completely raise the head section.
  - Foot Siderail: Lower completely the head section. Completely raise the thigh section, then lift and fold back the foot section toward the head end of the bed.
3. Unplug the bed power cord from the power source.
4. Lower the siderail needing repair.
5. Using the 7/16" socket wrench and 7/16" wrench, remove the two locknuts, bushings, washers and bolts (I) holding the transfer plate (J) to the siderail mechanism.

#### Note

At assembly, tighten the two locknuts to a 75 lb/in torque using the torque wrench.

6. Reverse the above steps to install the replacement transfer plate.
7. Verify the siderail for proper operation before returning the bed to service.



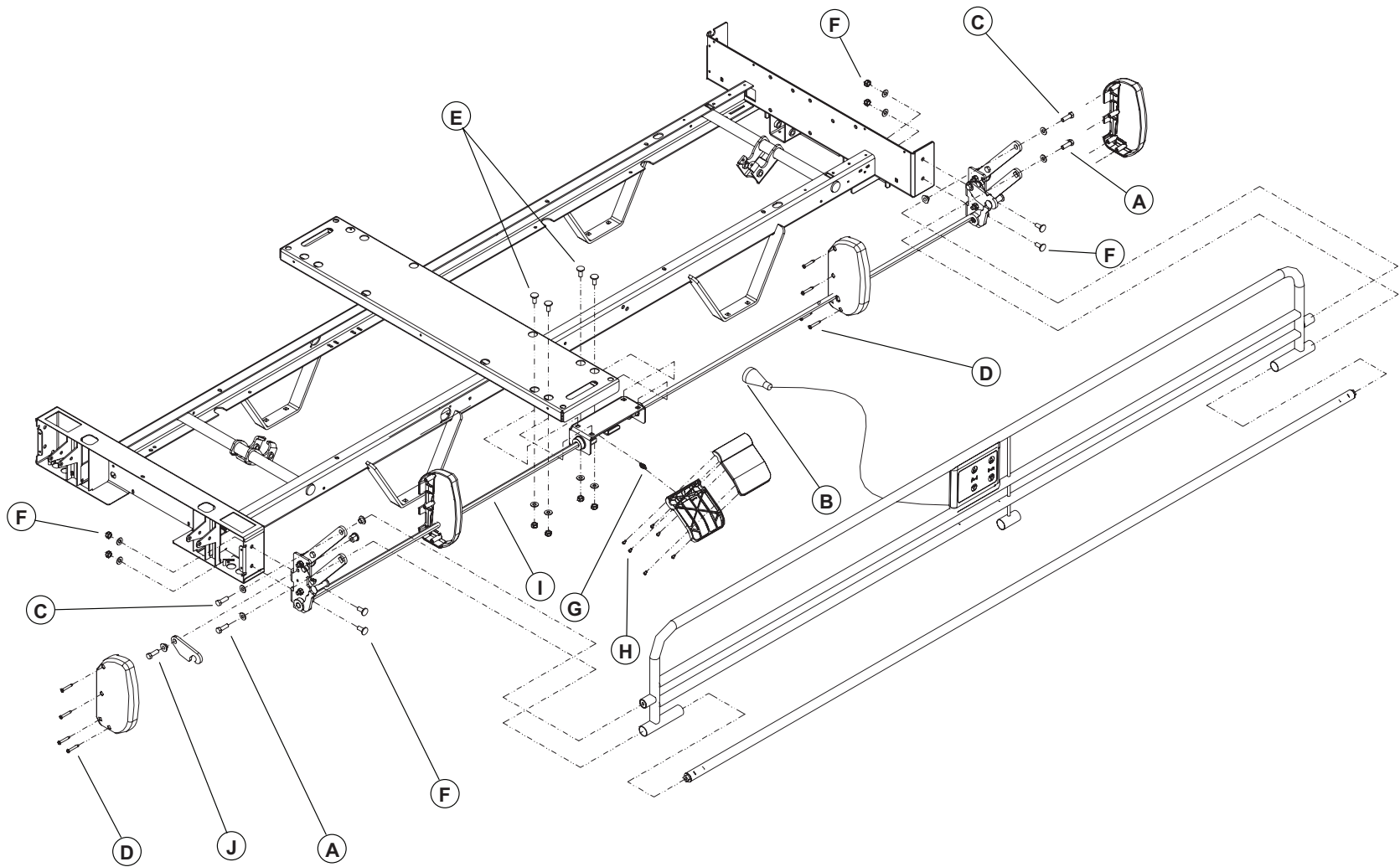


Figure 4.1B

# Service Information

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## FULL-LENGTH SIDERAIL PIVOT TUBE REPLACEMENT

### Tools Required:

- 1/2" Wrench
- Rubber Mallet

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.1B on [page 25](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the power source.
3. Lower the siderail needing repair.
4. Using the 1/2" wrench, remove the two bolts and washers (A) holding the pivot tube ends to the siderail mechanism arms. Use a rubber mallet to free the tube ends from the arms.
5. Slide the tube out of its location.

#### Note

Apply grease on a 4" distance from both ends of the tube.

6. Reverse the above steps to install the replacement pivot tube.
7. Verify the siderail movement before returning the bed to service.

# Service Information

---

## FULL-LENGTH RAIL REPLACEMENT

### Tools Required:

- 1/2" Wrench
- Rubber Mallet

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.1B on [page 25](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the power source.
3. Raise the siderail needing repair.
4. Loosen, if applicable, the lock ring (B) and unplug the removable pendant control (optional) cable. Remove the pendant control from the siderail by sliding it out its supports.
5. Using the 1/2" wrench, remove the four bolts and washers (A, C) holding the rail to the siderail mechanism arms. Use a rubber mallet to free the tube ends from the arms.

#### Note

Hold the rail firmly when removing the last bolts.

6. Reverse the above steps to install the replacement rail.
7. Verify the siderail movement before returning the bed to service.

# Service Information

---

## FULL-LENGTH SIDERAIL ASSEMBLY REPLACEMENT

### Tools Required:

- No. 2 Phillips Screwdriver
- Two 1/2" Wrenches

### Procedure:

### Note

Unless otherwise indicated, refer to figure 4.1B on [page 25](#) for the following replacement procedure.

1. Completely raise the bed and raise the siderail needing repair.
2. Unplug the bed power cord from the power source.
3. Remove the head and foot boards.
4. Using two 1/2" wrenches, remove the two locknuts and bolts (K, figure 4.3C, [page 42](#)) holding the two bumpers to their supports at the head end of the bed.
5. Using the no. 2 Phillips screwdriver, remove the seven screws (Q, figure 4.3C, [page 42](#)) holding the cover to the head end casing. Remove the cables connected to the power connector after having noted their location and remove the cover.
6. Using the no. 2 Phillips screwdriver, remove the ten screws (A, figure 4.2A, [page 31](#)) holding the cover and the IV pole holders to the foot casing. Lift and remove the cover while taking care to disconnect the control panel cable (B, figure 4.2A, [page 31](#)) from the control board and, if applicable, the foot end casing connector cable (C, figure 4.2A, [page 31](#)) (optional).
7. Using the no. 2 Phillips screwdriver, remove the four screws (D) holding together the two parts of both siderail mechanism covers. Remove the covers.
8. Using the 1/2" wrench, remove the four nuts, washers and bolts (E) holding the siderail release handle to the seat section.
9. Using the 1/2" wrench, remove the two nuts, washers and bolts (F) holding each end of the full-length siderail to the head end and foot end casings.
10. Reverse the above steps to install the replacement siderail assembly.
11. Verify the siderail for proper operation before returning the bed to service.

# Service Information

---

## FULL-LENGTH SIDERAIL RELEASE HANDLE REPLACEMENT

### Tools Required:

- Long Nose Pliers
- No. 1 Phillips Screwdriver
- Bungee Cord
- 7/16" Wrench

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.1B on [page 25](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the power source.
3. Raise both siderails.
4. Using long nose pliers, remove the return spring (G).
5. Attach the siderail needing repair to the other siderail using a bungee cord.
6. Using the No. 1 Phillips screwdriver, remove the six screws (H) holding both parts of the release handle. Hold the lower part to prevent it from falling.
7. Using the 7/16" wrench, remove the upper part of the handle by turning the lock rod (I) towards the floor.

#### Note

Use the same procedure to insert the upper part of the new handle on the rod, but this time turning the lock rod up.

8. Reverse the above steps to install the replacement release handle.
9. Verify the release handle for proper operation before returning the bed to service.

# Service information

---

## FULL-LENGTH SIDERAIL LOCKING HOOK REPLACEMENT

### Tools Required:

- No. 2 Phillips Screwdriver
- Bungee Cord
- Two 1/2" Wrenches

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.1B on [page 25](#) for the following replacement procedure.

1. Completely raise the bed and raise the siderail needing repair.
2. Unplug the bed power cord from the power source.

**If the hook is at the head end of the bed, follow steps 3 to 6, then go to step 8.**

**If the hook is at the foot end of the bed, go directly to step 7.**

#### Head End

3. Remove the head board.
4. Raise the defective siderail.
5. Using the two 1/2" wrenches, remove the two locknuts and bolts (K, figure 4.3C, [page 42](#)) holding the bumpers to their support.
6. Using the No. 2 Phillips screwdriver, remove the seven screws (Q, figure 4.3C, [page 42](#)) holding the cover of the head box. Remove cables connected to power connector taking note of their position then remove cover.

#### Foot End

7. Using the No. 2 Phillips screwdriver, remove the ten screws (A, figure 4.2A, [page 31](#)) holding the cover as well as the two IV poles to the foot box. Raise and remove the cover taking care to disconnect the electronic board first, the cable (B, Figure 4.2A, [page 31](#)) of the control panel and, if applicable, the cable (C, figure 4.2A, [page 31](#)) of the connector from the foot box (optional).
8. Using the No. 2 Phillips screwdriver, remove the four screws (D) holding the two parts of the plastic cover over the siderail mechanism. Remove cover.
9. Using the two 1/2" wrenches, remove locknut, shoulder spacer and bolt (J) holding the locking hook to the plate. Remove hook.
10. Reverse the preceding steps to install the new hook.
11. Verify siderail for proper operation before returning the bed to service.

# Service Information

## FOOT END CONTROL PANEL REPLACEMENT

### Tools Required:

- No. 2 Phillips Screwdriver

### Note

The control panel is made of a membrane and its support. Both parts should be ordered for this replacement procedure. Refer to the “Quick Reference Replacement Parts List” section on [page 16](#).

### Procedure:

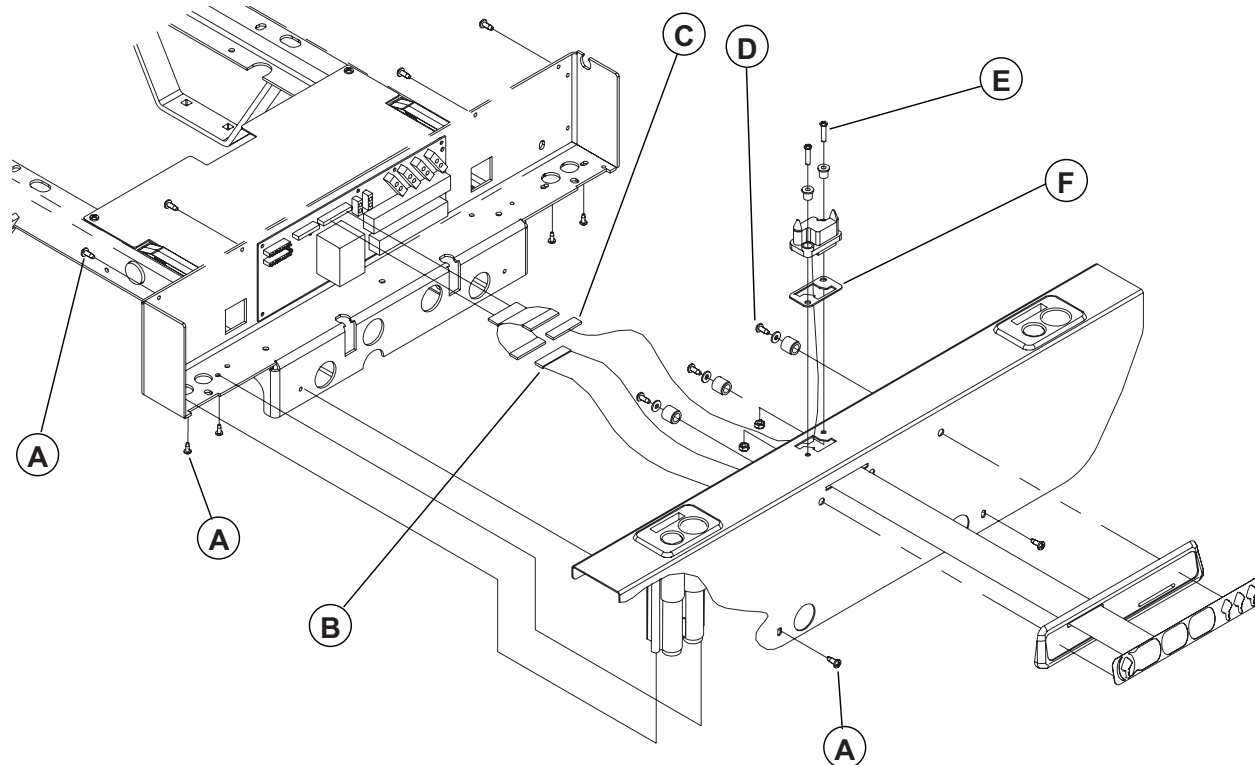


Figure 4.2A

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the power source.
3. Remove the foot board.
4. Using the No. 2 Phillips screwdriver, remove the ten screws (A) holding the cover and the IV pole holders to the foot casing.
5. Use the Static Discharge Precautions procedure (see page xx).
6. Lift and remove the cover taking care to disconnect the electronic board, the cable (B) from the control panel and, if applicable, the foot casing connector cable ((optional), C). Lay the cover on a workbench.
7. Using the No. 2 Phillips screwdriver, remove the three screws, washers and spacers (D) holding the panel to the cover.
8. Reverse the above steps to install the new control panel.
9. Verify all the controls of the foot end control panel before returning the bed to service.

# Service Information

---

## FOOT END CASING CONNECTOR REPLACEMENT (OPTIONAL)

### Tools Required:

- No. 2 Phillips Screwdriver
- 3/8" Wrench

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.2A on [page 31](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the power source.
3. Remove the foot board.
4. Using the No. 2 Phillips screwdriver, remove the ten screws (A) holding the cover and the two IV pole holders to the foot casing.
5. Lift and remove the cover taking care to disconnect the electronic board, the control panel cable (B) and the foot casing connector cable (C). Lay the cover on a workbench.
6. Using the 3/8" wrench, remove the two locknuts, shoulder spacers and screws (E) holding the connector and the seal (F) to the cover. Remove the defective connector using the 3/8" wrench and No. 2 Phillips screwdriver. Keep the seal for the replacement connector.
7. Reverse the above steps to install the new connector.
8. Verify all the controls of the foot end control panel for proper operation before returning the bed to service.



# Service Information

## FOOT BOARD CONTROL PANEL REPLACEMENT (OPTIONAL)

### Tools Required:

- No. 2 Phillips Screwdriver
- Double-Sided Tape

### Procedure:

#### Note

The control panel is made of a membrane and its support. Both parts should be ordered for this replacement procedure. Refer to the “Quick Reference Replacement Parts List” section on [page 16](#).

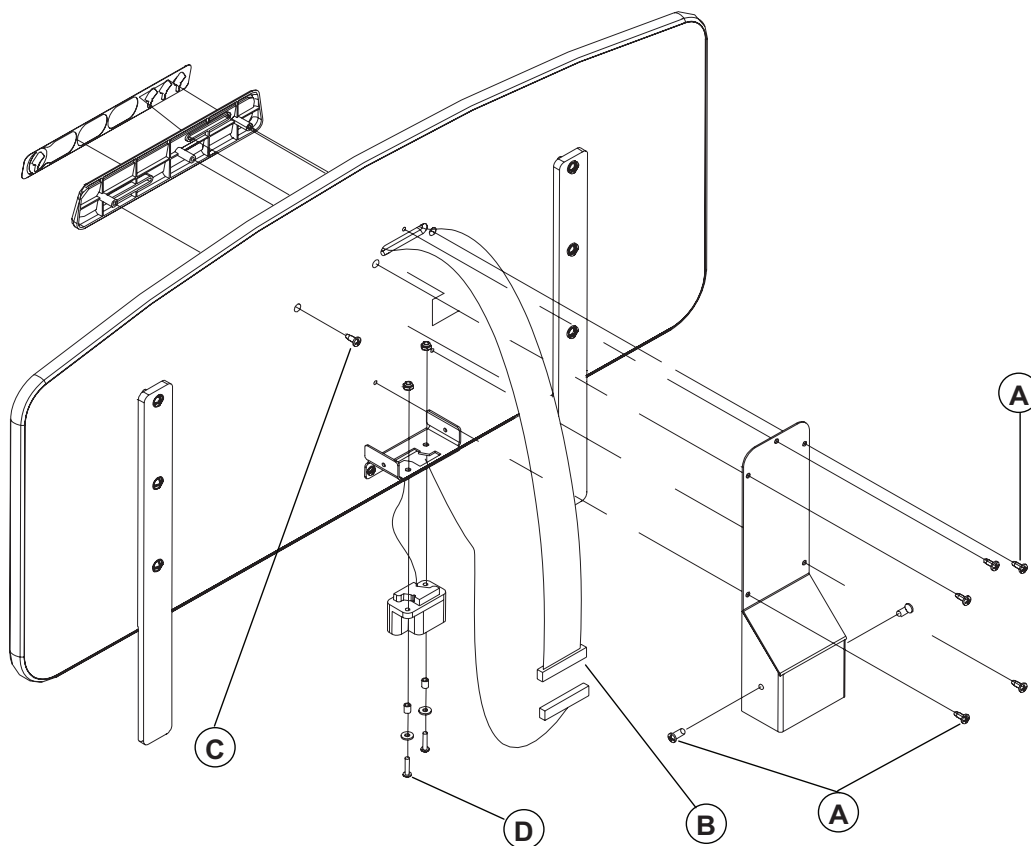


Figure 4.2B

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the power source.
3. Remove the foot board and lay it on a workbench.
4. Using the No. 2 Phillips screwdriver, remove the seven screws (A) holding the support cover to the inner face of the foot board and remove the cover.
5. Disconnect the foot board panel cable (B).
6. Using the No. 2 Phillips screwdriver, remove the last screw (C) holding the control panel to the foot board. Remove the panel. A small part of the panel cable is stuck to the inner face of the panel with a small double-sided tape. Do the same at reassembly.
7. Reverse the above steps to install the replacement foot board panel.
8. Verify all the controls of the foot board panel for proper operation before returning the bed to service.

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# Service Information

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## FOOT BOARD CONNECTOR REPLACEMENT (OPTIONAL)

### Tools Required:

- No. 2 Phillips Screwdriver
- 9 mm Wrench

### Procedure:

#### Note

This connector is present when the bed is equipped with a foot board control panel.

Unless otherwise indicated, refer to figure 4.2B on [page 33](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the power source.
3. Remove the foot board and lay it on a workbench.
4. Using the No. 2 Phillips screwdriver, remove the seven screws (A) holding the support cover to the inner face of the foot board and remove the cover.
5. Disconnect the foot board connector cable (B).
6. Using the 9 mm wrench and No. 2 Phillips screwdriver, remove the two locknuts, washers, sleeves and screws (D) holding the connector to its support. Remove the defective connector.
7. Reverse the above steps to install the replacement connector.
8. Verify the foot board controls for proper operation before returning the bed to service.

# Service Information

## SIDERAIL CONTROL PANEL MEMBRANE REPLACEMENT

### Tools Required:

- No. 2 Phillips Screwdriver

### Note

The replacement of a membrane implies that the one facing it on the inner or outer control panel also has to be replaced. Service kits, including both membranes are available.

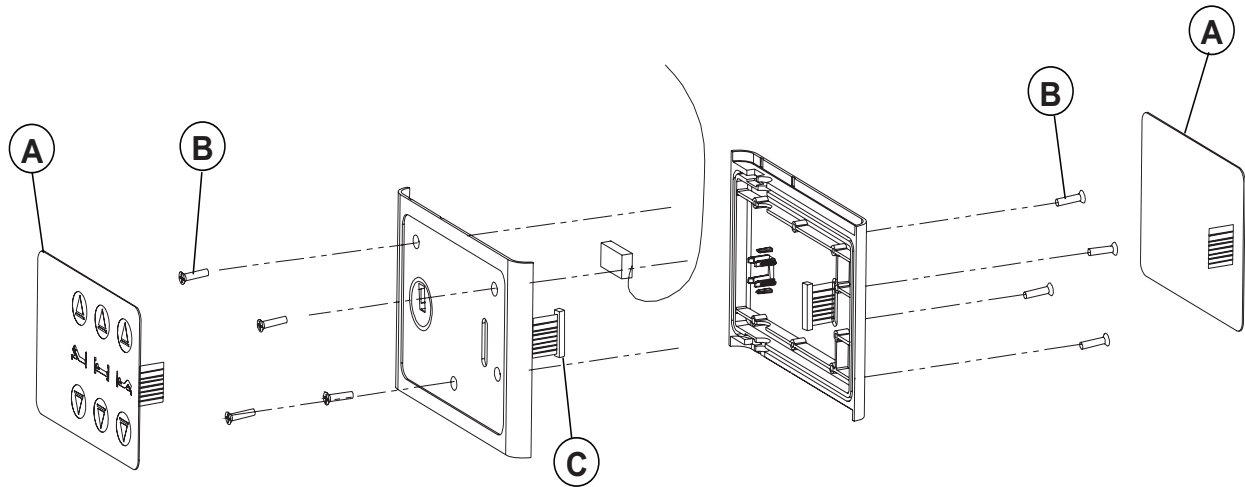


Figure 4.2C

### Procedure:

1. Completely raise the bed and apply the brakes. Bring the head section to horizontal position.
2. Unplug the bed power cord.
3. Raise the head siderail needing repair.
4. Properly ground yourself (see [page 18](#)).
5. Detach the two membranes (A) from their mounting plates and let them hang down.
6. Using a No. 2 Phillips screwdriver, remove the eight screws (B) holding together the two sections of the control panel housing.
7. Open the housing, disconnect the defective membrane cable (C) and remove the membrane.
8. Reverse the above steps to install the new control panel membranes.

### Note

Make sure to connect the membrane cables before fastening together the two sections of the control panel housing. Stick the membranes to the support at the end of the replacement procedure.

9. Verify all the siderail functions for proper operation before returning the bed to service.

## MATTRESS SUPPORT REPLACEMENT

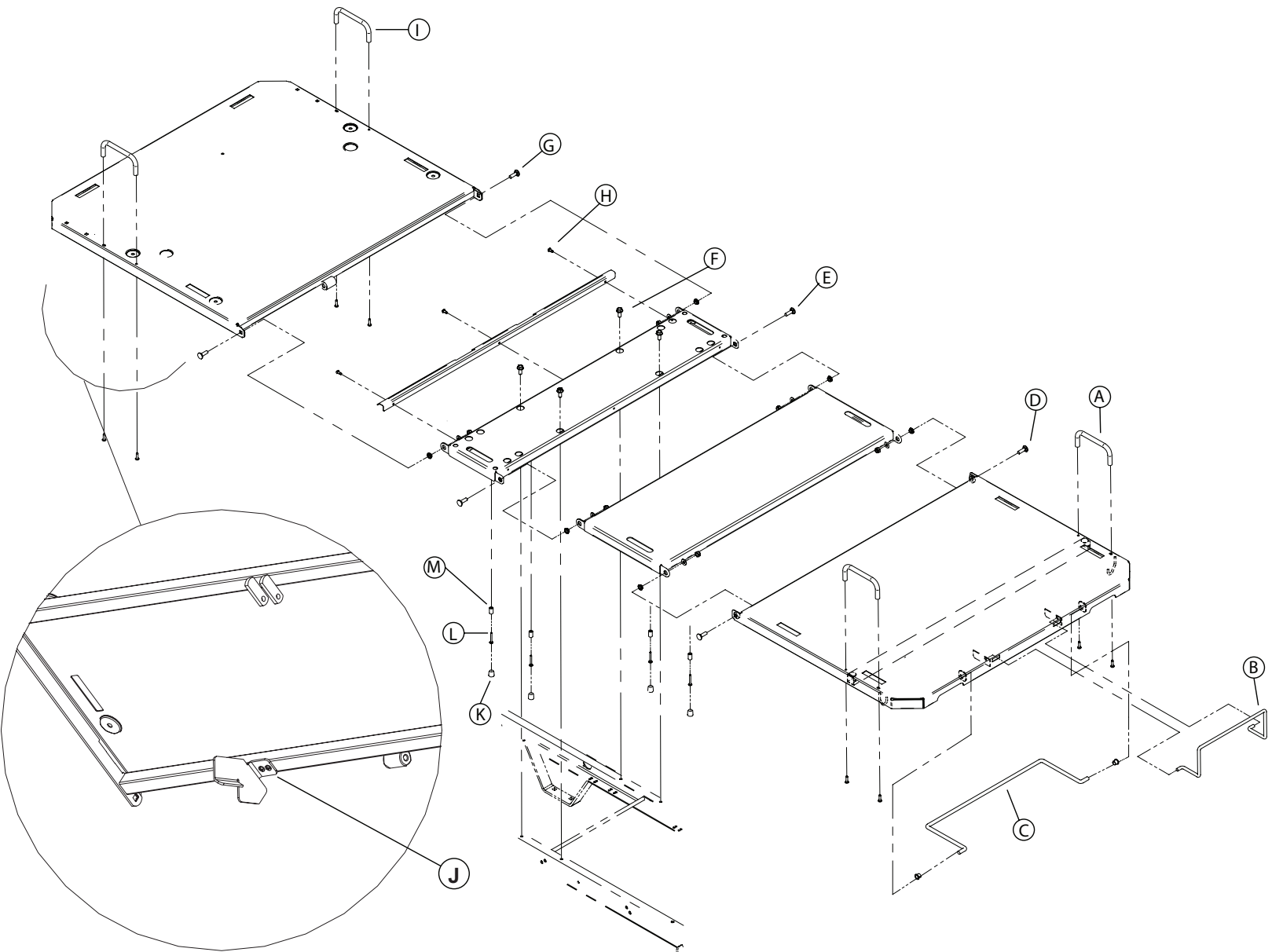


Figure 4.3A

# Service Information

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## FOOT SECTION REPLACEMENT

### Tools Required:

- No. 2 Phillips Screwdriver
- 1/2" Wrench
- Bungee Cords

### Procedure:

1. Completely raise the bed and apply the brakes. Flatten all sections of the mattress support.
2. Unplug the bed power cord from the power source.
3. Lower the siderails.
4. Lift and fold back the foot section toward the head end of the bed. Secure the section to the bed using a bungee cord.
5. Using the No. 2 Phillips screwdriver, remove the two lateral mattress retainers (A).
6. Remove the foot end mattress retainer (B).
7. Remove the foot prop rod (C).
8. Remove the bungee cord and replace the foot section to horizontal position.
9. Using the 1/2" wrench, remove the two locknuts, washers, shoulder spacers and bolts (D) linking the foot section to the thigh section and remove the defective section.
10. Reverse the above steps to install the new foot section.

# Service Information

---

## THIGH SECTION REPLACEMENT

### Tools Required:

- Long Nose Pliers
- 1/2" Wrench
- Bungee Cords

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.3A on [page 36](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes. Flatten all sections of the mattress support.
2. Unplug the bed power cord from the power source.
3. Lower the siderails.
4. Lift and fold back the foot section toward the head end of the bed. Secure the section to the bed using a bungee cord.
5. Using long nose pliers, remove the rue ring cotter, washers and clevis pin (D, figure 4.3C, [page 42](#)) linking the thigh section lever arms to the thigh actuator tube.

#### Note

Before linking back the thigh actuator tube to the thigh section lever arms, verify that the actuator course was preserved. To do so, refer to the caution that follows step 16 of the "Knee Gatch Actuator Replacement Procedure" on [page 44](#) and proceed with step 17 of the procedure.

6. Remove the bungee cord and bring the foot section back to flat position.
7. Using the 1/2" wrench, remove the four locknuts, washers, shoulder spacers and bolts (D, E) linking the thigh section to the foot and seat sections and remove the thigh section.
8. Reverse the above steps to install the replacement thigh section.

# Service Information

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## SEAT SECTION REPLACEMENT

### Tools Required:

- 1/2" Long Socket Wrench
- Torque Wrench
- 1/2" Wrench
- No. 2 Phillips Screwdriver

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.3A on [page 36](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes. Flatten the mattress support.
2. Unplug the power plug from the power source.
3. Lower the siderails.
4. Using the 1/2" long socket wrench, remove the four thread rolling bolts (F) holding the seat section to the frame.

#### Note

At reassembly, screw the bolts in manually and then tighten applying a 135 lb/in torque.

5. Using the 1/2" wrench, remove the four locknuts, washers, shoulder spacers and bolts (E, G) linking the seat section to the thigh and head sections and remove the seat section.
6. Using the Phillips No. 2 screwdriver turn the seat section up side down and remove the three screws (H) holding the protective plate to the seat section. Keep the plate for the replacement seat section.
7. Remove the four rubber caps (K) covering the screws (L) holding the stops (M) to the defective section and replace the parts on the replacement section.
8. Reverse the above steps to install the replacement seat section.

# Service Information

## HEAD SECTION REPLACEMENT

### Tools Required:

- No. 2 Phillips Screwdriver
- Strap
- Two 1/2" Wrenches
- Two 7/16" Wrenches

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.3A on [page 36](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. If the bed is equipped with full-length siderails, lower them. If equipped with half-length siderails, raise the head siderails and lower the foot ones.
3. Remove the head board.
4. Completely raise the head section and attach it securely to the bed using a strap. **It must not move during the procedure.**
5. Unplug the bed power cord from the power source.
6. Using the No. 2 Phillips screwdriver, remove the two lateral mattress retainers (I) and keep them for the replacement head section.

If the bed is not equipped with the CPR emergency release (optional), proceed with steps 7 to 14. Otherwise, proceed with steps 15 to 24.

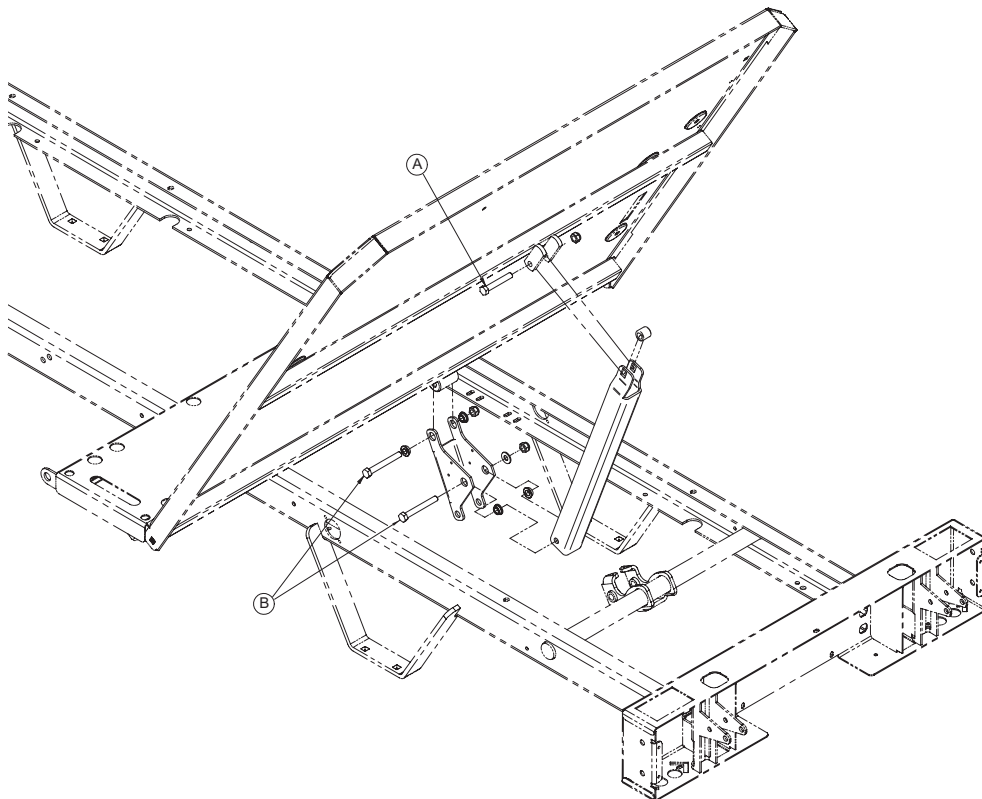


Figure 4.3B



# Service Information

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## HEAD SECTION REPLACEMENT (CONTINUED)

7. Using two 1/2" wrenches, remove the locknut, spacer and bolt holding the upper part of the compression bar to the head section and lay it down.
8. Using two 1/2" wrenches, remove the locknut, shoulder spacers and bolt (B) linking the mattress support lever to the head section and remove the lever-compression bar assembly.
9. Remove the strap and manually lower the head section completely.
10. If the bed is equipped with half-length siderails, lower the head siderails, and use the No. 2 Phillips screwdriver to remove the four screws (K, figure 4.1A, [page 21](#)) holding the two siderail supports to the head section. Let the supports-siderails assembly rest on the frame.
11. Using the 1/2" wrench, remove the two locknuts, flat washers, shoulder spacers and bolts (G) linking the head section to the seat section. Remove the defective head section.
12. Using the no. 2 Phillips screwdriver, remove the two screws (J) holding the micro switch activator (optional) to the head section.

### Note

This activator is present only if the bed is equipped with the optional Auto Contour positioning. Remember the position of the micro switch activator before removing the screws. Properly positioned, the blade of the Auto Contour micro switch is pushed in by the activator when the Fowler is in flat position.

13. Reverse the above steps to install the replacement head section.
14. Verify the Auto Contour positioning (optional) for proper operation before returning the bed to service.

**End of the procedure for beds with Auto Contour.**

### Note

Unless otherwise indicated, refer to figure 4.3A on [page 36](#) for the following replacement procedure.

15. Disconnect the two wires (A, figure 4.3F, [page 53](#)) from the micro switch located on the head section lever. Note their position before doing so.
16. Using two 7/16" wrenches, remove the locknut and bolt (O, figure 4.3F, [page 53](#)) holding the cylinder end fitting to the head section.
17. Using two 1/2" wrenches, remove the nut, shoulder spacers and bolt (P, figure 4.3F, [page 53](#)) holding the upper part of the section lever to the head section.
18. Using a 7/16" wrench, remove the two locknuts and bolts (Q, figure 4.3F, [page 53](#)) holding each CPR release handle to the head section.
19. Remove the strap and manually lower the head section completely.
20. If the bed is equipped with half-length siderails, lower the head siderails and use the No. 2 Phillips screwdriver to remove the four screws (K, figure 4.1A, [page 21](#)) holding the two siderail supports to the head section. Let the supports-siderails assembly rests on the frame.
21. Using the 1/2" wrench, remove the two locknuts, shoulder spacers, washers and bolts (G) holding the head section to the seat section. Remove the defective head section.
22. Using the No. 2 Phillips screwdriver, remove the two screws holding the activator (J) to the head section.

### Note

Note the position of the activator before removing the screws. Properly positioned, the blade of the CPR and Auto Contour (optional) micro switches are pushed in by the activator when the Fowler is in flat position.

23. Reverse the above steps to install the replacement head section.
24. Verify the CPR emergency release and the Auto Contour positioning (optional) for proper operation before returning the bed to service.

**End of the procedure for beds with CPR and Auto Contour.**

# Service Information

## FOWLER ACTUATOR REPLACEMENT

### Tools Required:

- Long Nose Pliers
- No. 2 Phillips Screwdriver
- Cutting Pliers
- 5/16" Socket Wrench
- Small Slotted Head Screwdriver
- Pliers
- Bungee Cord

### Procedure:

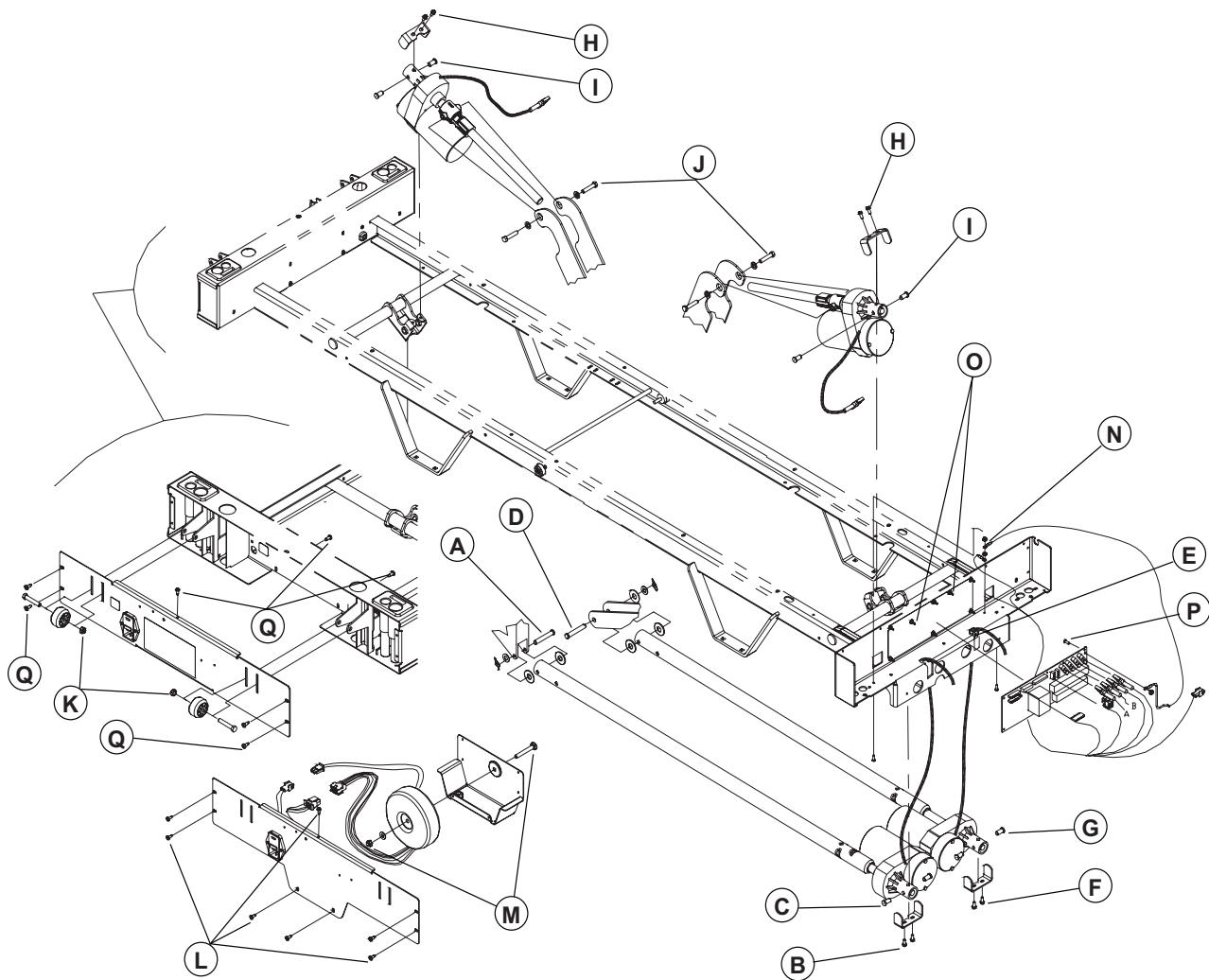


Figure 4.3 C

1. Completely raise the bed and apply the brakes. Completely raise the Knee Gatch section and flatten the Fowler section.
2. Unplug the bed power cord from the power source.
3. Raise the siderails.

# Service Information

---

## FOWLER ACTUATOR REPLACEMENT (CONTINUED)

4. Manually lift and fold the foot section back toward the head end of the bed. Attach it securely to the bed using a bungee cord.
5. Using long nose pliers, remove the rue ring cotter, washers and clevis pin (A) linking the head actuator tube to the section lever arms.
6. Remove the foot board.
7. Using the No. 2 Phillips screwdriver, remove the ten screws (A, figure 4.2A, [page 31](#)) holding the cover and the two IV pole holders to the foot casing.
8. Lift up and remove the cover, taking care first to disconnect, from the control board, the control panel cable (B, figure 4.2A, [page 31](#)) and, if applicable, the foot casing connector cable ((optional), C, figure 4.2A, [page 31](#)).
9. Properly ground yourself (see [page 18](#)).
10. Using cutting pliers, cut the cable tie holding the head actuator cable to the other cables.
11. Disconnect the actuator cable (connector J8) from the control board and remove the cable from the foot end casing.
12. Using the 5/16" socket wrench, remove the two screws (B) holding the retaining plate to the actuator support.
13. Remove the two pivot pins (C) holding the actuator to the support. To facilitate the removal of the pins, insert a small slotted head screwdriver into the opening at the end of the actuator and push out the pins.
14. Move the actuator toward the centre of the bed to remove it from its location.
15. Reverse the above steps to install the replacement actuator. Take note of the following caution before hooking up the actuator tube to the head section lever arms.

---

 **CAUTION**

**It is of utmost importance** that the course of the replacement head actuator be adjusted before hooking up its tube to the head section lever arms. An improper adjustment can damage the head section structure.

16. To adjust the course of the replacement head actuator, proceed as follows:
  - A. Make sure that the actuator cable is connected to the control board, and then connect the bed power cord.
  - B. Grab the replacement actuator tube and position its holes horizontally. While firmly holding the tube with one hand to prevent it from rotating, press the Fowler up control for a few seconds using the other hand, then press the down control until the actuator stops. This will be the lower limit of the Fowler actuator course.
  - C. Gently turn the tube in either direction to align the tube holes with those of the head section lever arms. Then, still holding firmly the tube, raise again the Fowler a few inches, and lower it completely.
  - D. Check the alignment of the holes. If the tube holes are not aligned any more with those of the lever arms, repeat steps B and C until they are. Once the holes are aligned, install the washers and the clevis pin. Slightly raise the head section manually to ease the insertion of the clevis pin.
  - E. Before installing the rue ring cotter to finalize the head actuator replacement, raise and lower completely the Fowler. Check that the actuator stops working as soon as the head section reaches the frame.

# Service Information

---

## KNEE GATCH ACTUATOR REPLACEMENT

### Tools Required:

- Bungee Cord
- Long Nose Pliers
- No. 2 Phillips Screwdriver
- Pliers
- Cutting Pliers
- Small Slotted Head Screwdriver
- 5/16" Socket Wrench

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.3C on [page 42](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes. Flatten the mattress support.
2. Unplug the bed power cord from the power source.
3. Raise the siderails.
4. Manually lift and fold the foot section back toward the head end of the bed. Attach it securely to the bed using a bungee cord.
5. Using long nose pliers, remove the rue ring cotter, washers and clevis pin (D) linking the thigh actuator tube to the thigh section lever arms.
6. Using the No. 2 Phillips screwdriver, remove the ten screws (A, figure 4.2A, [page 31](#)) holding the cover and the two IV pole holders to the foot casing.
7. Lift up and remove the cover, taking care first to disconnect, from the control board, the control panel cable (B, figure 4.2A, [page 31](#)) and, if applicable, the foot casing connector cable ((optional), C, figure 4.2A, [page 31](#)).
8. Properly ground yourself (see [page 18](#)).
9. Using cutting pliers, cut the cable tie holding the thigh actuator cable to the other cables.
10. Disconnect the actuator cable (connector J9) from the control board.
11. Using pliers, squeeze the upper part of the black strain-relief bushing (E) holding the actuator cable to the foot casing and raise the bushing to disengage it from its location.
12. Disengage the cable from the strain-relief bushing and remove the cable from the foot casing.
13. Using the 5/16" socket wrench, remove the two screws (F) holding the retaining plate to the actuator support.
14. Remove the two pivot pins (G) holding the actuator to the support. To facilitate the removal of the pins, insert a small slotted head screwdriver into the opening at the end of the actuator and push out the pins.
15. Push on the defective actuator toward the centre of the bed to remove it from its location.
16. Reverse the above steps to install the replacement actuator. Take note of the following caution before hooking up the actuator tube to the thigh section lever arms.



### CAUTION

**It is of utmost importance** that the course of the replacement thigh actuator be adjusted before hooking up its tube to the thigh section lever arms. An improper adjustment can damage the thigh section structure.

# Service Information

---

## KNEE GATCH ACTUATOR REPLACEMENT (CONTINUED)

17. To adjust the course of the replacement thigh actuator, proceed as follows:

- A. Make sure that the actuator cable is connected to the control board, then connect the bed power cord.
- B. Grab the replacement actuator tube and position its holes horizontally. While firmly holding the tube with one hand to prevent it from rotating, press the Knee Gatch up control for a few seconds using the other hand, then press the down control until the actuator stops. This will be the lower limit of the Knee Gatch actuator course
- C. Gently turn the tube in either direction to align the tube holes with those of the thigh section lever arms. Then, still holding firmly the tube, raise again the Knee Gatch a few inches, and lower it completely.
- D. Check the alignment of the holes. If the tube holes are not aligned any more with those of the lever arms, repeat steps B and C until they are. Once the holes are aligned, install the washers and the clevis pin. Slightly raise the head section manually to ease the insertion of the clevis pin.
- E. Before installing the rue ring cotter to finalize the head actuator replacement, raise and lower completely the Knee Gatch. Check that the actuator stops working as soon as the thigh section reaches the frame.

# Service Information

## HI-LO ACTUATOR REPLACEMENT

### Tools Required:

- KR0121 Tool Kit
- Cutting Pliers
- 5/16" Socket Wrench
- Small Slotted Head Screwdriver
- No. 2 Phillips Screwdriver
- 1/2" Wrench
- Bungee Cord

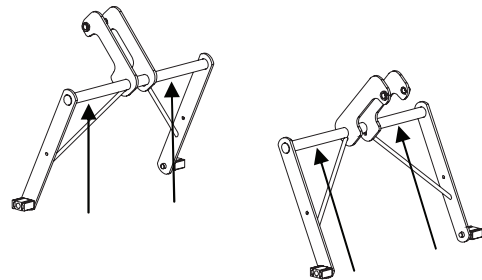
### Procedure:

#### Note

In order to preserve the adjustment of the bed's lowest position when replacing a Hi-Lo actuator, a special tool kit designed for that purpose must be used. The kit includes alignment jigs. To obtain this kit, contact our Technical Service department and order part number KR0121.

Unless otherwise indicated, refer to figure 4.3C on [page 42](#) for the following replacement procedure.

1. Position the mattress support sections depending on the location of the Hi-Lo actuator to replace:
  - A. At the **foot of the bed**: Completely raise the thigh section, then lift and fold back the foot section toward the head end of the bed. Attach it securely to the bed using a bungee cord. Finally completely raise the Fowler.
  - B. At the **head of the bed**: Completely raise the Fowler.
2. Position the alignment jigs on the floor, on a plane surface, right under the two transversal tubes supporting the link arms of both Hi-Lo levers. Lower the bed until the tubes come to rest on the jigs (see opposite figure). Use the 3/8" socket wrench with the 1/2" socket provided in the kit to lower a defective Hi-Lo actuator until the tube rests on the jig.
3. Unplug the bed power cord from the power source.
4. Raise the siderails.
5. Disconnect the actuator cable and cut, using cutting pliers, the cable ties holding it to the frame.
6. Using the 5/16" socket wrench, remove the two screws (H) holding the retaining plate to the actuator support.
7. Remove the two pivot pins (I) holding the actuator to the support. To facilitate the removal of the pins, insert the small slotted head screwdriver into the opening at the end of the actuator and push out the pins.
8. Using the 1/2" wrench, remove the two bolts and washers (J) holding the molded nut support to the Hi-Lo lever. Remove the molded nut support and keep it for the replacement actuator.



#### Note

Make sure that the support and the molded nut holes are aligned before screwing in the bolts. If resistance is felt, it means that the holes are not aligned.

9. Remove the defective actuator.
10. Using the No. 2 Phillips screwdriver, remove the two screws holding together the two parts of the screw cover (optional) and keep it for the replacement actuator.
11. Reverse the above steps to install the replacement actuator. Take note of the following caution before hooking up the actuator to the Hi-Lo lever.

# Service Information

---

## HI-LO ACTUATOR REPLACEMENT (CONTINUED)

---

 **CAUTION**

---

The course of the replacement actuator must be adjusted prior to hooking it to the Hi-Lo lever. An improper adjustment can damage the Hi-Lo mechanism.

12. To adjust the replacement actuator, proceed as follows:

- A. Once the replacement actuator cable is connected, plug the bed power cord and press the bed down control until the actuator stops. This will be the lower limit of the actuator course.
- B. Link the actuator to the Hi-Lo lever.
- C. The alignment jigs still in position, completely raise and lower the bed to ensure that the lower limit has been preserved following the actuator replacement.

# Service Information

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## TOROIDAL TRANSFORMER REPLACEMENT (INTERNATIONAL SERIES MODELS)

### Tools Required:

- No. 2 Phillips Screwdriver
- Two 1/2" Wrenches

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.3C on [page 42](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the wall socket.
3. Remove the head board.
4. Using two 1/2" wrenches, remove the two locknuts and bolts (K) holding the bumpers to their support.
5. Using a No. 2 Phillips screwdriver, remove the seven screws (L) holding the cover to the head casing.
6. Remove the cables connected to the power connector after having carefully noted their position and remove the cover.
7. Disconnect the transformer cables.
8. Using the 1/2" wrench, remove the nut, washer and bolt (M) holding the transformer to the head casing.

#### Note

Do not over tighten the nut.

9. Reverse the above steps to install the replacement transformer.
10. Test all the bed electric controls for proper operation before returning the bed to service.



# Service Information

---

## MOTOR CONTROL BOARD REPLACEMENT

### Tools Required:

- No. 2 Phillips Screwdriver
- Long-Nose Pliers
- Cutting Pliers
- 3/8" Wrench

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.3C on [page 42](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the power source.
3. Remove the foot board.
4. Using the No. 2 Phillips screwdriver, remove the ten screws (A, figure 4.2A, [page 31](#)) holding the cover and the IV pole holders to the foot casing.
5. Lift up and remove the cover, taking care first to disconnect from the control board, the control panel cable (B, figure 4.2A, [page 31](#)) and, if applicable, the foot casing connector cable ((optional), C, figure 4.2A, [page 31](#)).
6. Properly ground yourself (see [page 16](#)).
7. Using cutting pliers, cut the cable ties holding together the cables.

#### Note

Carefully note the position and the grouping together of the cables before clipping the cable ties.

8. Remove all cables connected to the control board. Note their location so they will be connected properly to the replacement board. Refer to the connection diagram in the "Electrical Service Information" section for the connecting position of the cables on the motor control board.
9. Using the 3/8" wrench, remove the nut (N) holding the ground cable to the frame and remove the cable.
10. Using long-nose pliers, pinch the upper part of the stand-off pins (O) and gradually lift the board up and out.

#### Note

Verify that the DIP switches of the replacement control board are set as the ones of the defective board. They should be as follows:

#### DIP switches

- no. 1: off;
- no. 2: off;
- no. 3: on;
- no. 4: on.

11. Using the 3/8" wrench and No. 2 Phillips screwdriver, remove the nut and screw (P) holding the ground cable to the board.
12. Keep the jumper (W1) that is located on the electronic board before replacing the board.
13. Reverse the above steps to install the replacement control board.
14. Test all the bed electric functions before returning the bed to service.

# Service Information

## POWER CONNECTOR AND FUSE REPLACEMENT

### Tools Required:

- Two 1/2" Wrenches
- No. 2 Phillips Screwdriver
- No. 1 Phillips Screwdriver
- Small Slotted Head Screwdriver

### Procedure:

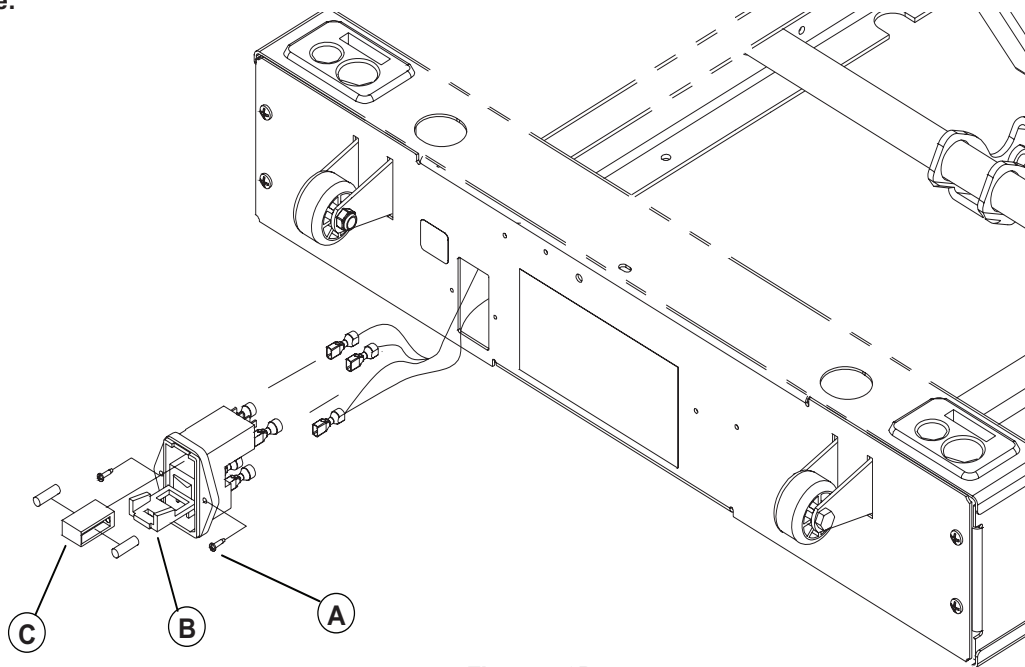


Figure 4.3D

### Note

Fuses used in this bed, powered by the 120V electrical system, are of the fast acting type and their rating is 250V, 10A. For beds powered by other electrical system, see the "Specifications" section on [page 7](#) for the fuse ratings.

### For the replacement of a fuse, proceed with steps 8 to 10.

1. Completely raise the bed and apply the brakes.
2. Unplug the bed power cord from the power source.
3. Remove the foot board.
4. Using two 1/2" wrenches, remove the two nuts and bolts (K, figure 4.3C, [page 42](#)) holding the bumpers to their supports.
5. Using the No. 2 Phillips screwdriver, remove the seven screws (Q, figure 4.3C, [page 42](#)) holding the cover to the head casing. Remove all the cables connected to the power connector. Note their location so they will be connected correctly to the replacement power connector. Remove the cover and lay it on a work bench.
6. Using the No. 1 Phillips screwdriver, remove the two screws (A) holding the power connector to the cover.
7. Press the connector clips to remove it from its location.
8. Using the small slotted screwdriver, open and slide down the fuse compartment door (B).
9. Still using the small screwdriver, remove the fuse holder (C).
10. Remove the fuses from the fuse holder and keep them for the replacement power connector, taking care to check that they are still in good condition, or replace them if you are only proceeding with the replacement of the fuses.
11. Reverse the above steps to install the replacement power connector.
12. Turn the power switch on and check that the bed is powered before returning it to service.

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# Service information

## AUTO CONTOUR MICRO SWITCH REPLACEMENT (OPTIONAL)

### Tools Required:

- No. 2 Phillips Screwdriver
- No. 1 Phillips Screwdriver

### Procedure:

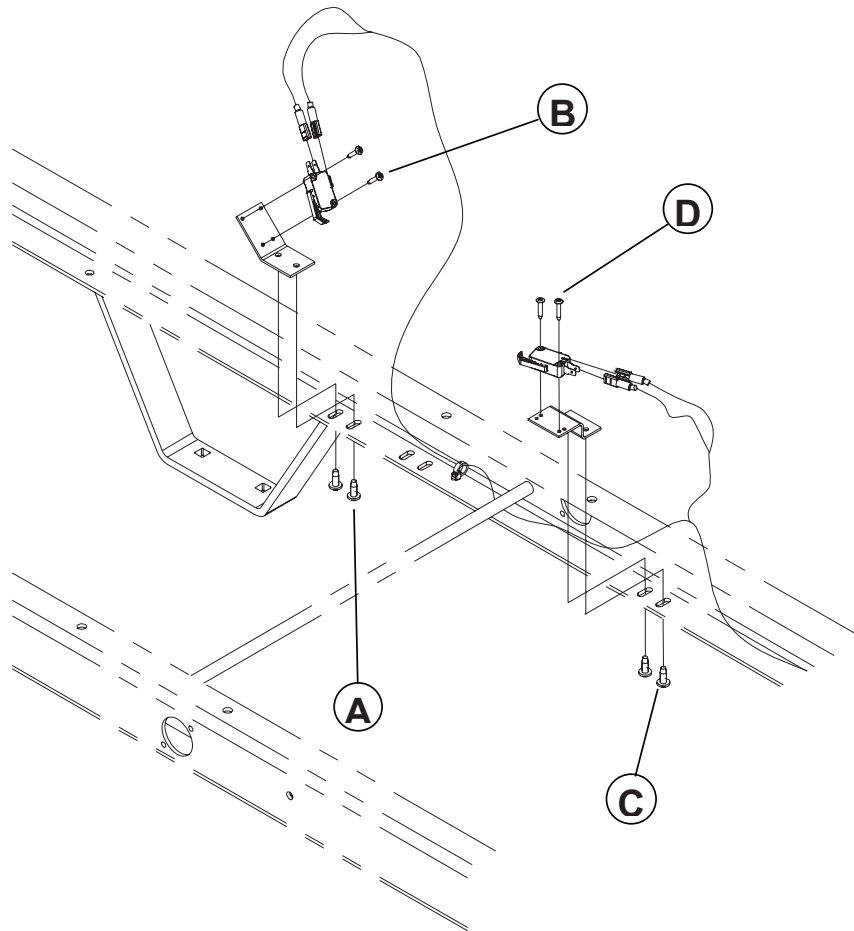


Figure 4.3E

1. Completely raise the bed and apply the brakes.
2. Deactivate the Auto Contour function by pressing the Knee Gatch lockout switch at the foot end of the bed. The lockout switch LED will go off.
3. Completely raise the Fowler.
4. Unplug the bed power cord from the wall socket.

### Head Section Micro Switch

#### Note

This switch signals to the motor control board that the Knee Gatch must be lowered. The signal is sent during the lowering of the Fowler when the bed is in the Auto Contour position.

# Service Information

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## AUTO CONTOUR MICRO SWITCH REPLACEMENT (OPTIONAL) (CONTINUED)

5. Remove the cable wires from the switch. Note their location so they will be connected correctly to the replacement switch.
6. Using the No. 2 Phillips screwdriver, remove the two screws (A) holding the support to the frame and remove the support.

### Note

The mounting position of the support may be adjusted thanks to the oblong holes present on the frame. The proper adjustment of the support is obtained when the switch blade is pushed in by the activator, located at the base of the head section, when the Fowler is in flat position.

7. Using the No. 1 Phillips screwdriver, remove the two screws (B) holding the switch to the support and remove the defective switch.
8. Reverse the above steps to install the replacement micro switch.
9. Test the Auto Contour positioning for proper operation before returning the bed to service.

## Thigh Section Micro Switch

### Note

This switch signals to the motor control board that the Knee Gatch has reached the maximum elevation angle in the Auto Contour positioning context. As a consequence, the Knee Gatch stops raising.

1. Remove the cable wires from the switch. Note their location so they will be connected correctly to the replacement switch.
2. Using the No. 2 Phillips screwdriver, remove the two screws (C) holding the support to the frame and remove the support.

### Note

The mounting position of the support may be adjusted thanks to the oblong holes present on the frame. The proper adjustment of the support is obtained when the switch blade is pushed in by the thigh section outer lever arm, located underneath the thigh section, when the thigh section is in flat position.

3. Using the No. 1 Phillips screwdriver, remove the two screws (D) holding the switch to the support.
4. Reverse the above steps to install the replacement micro switch.
5. Test the Auto Contour positioning for proper operation before returning the bed to service.

# Service Information

## CPR MICRO SWITCH REPLACEMENT (OPTIONAL)

### Tools Required:

- Angle Indicator
- No. 1 Phillips Screwdriver
- No. 2 Phillips Screwdriver

### Procedure:

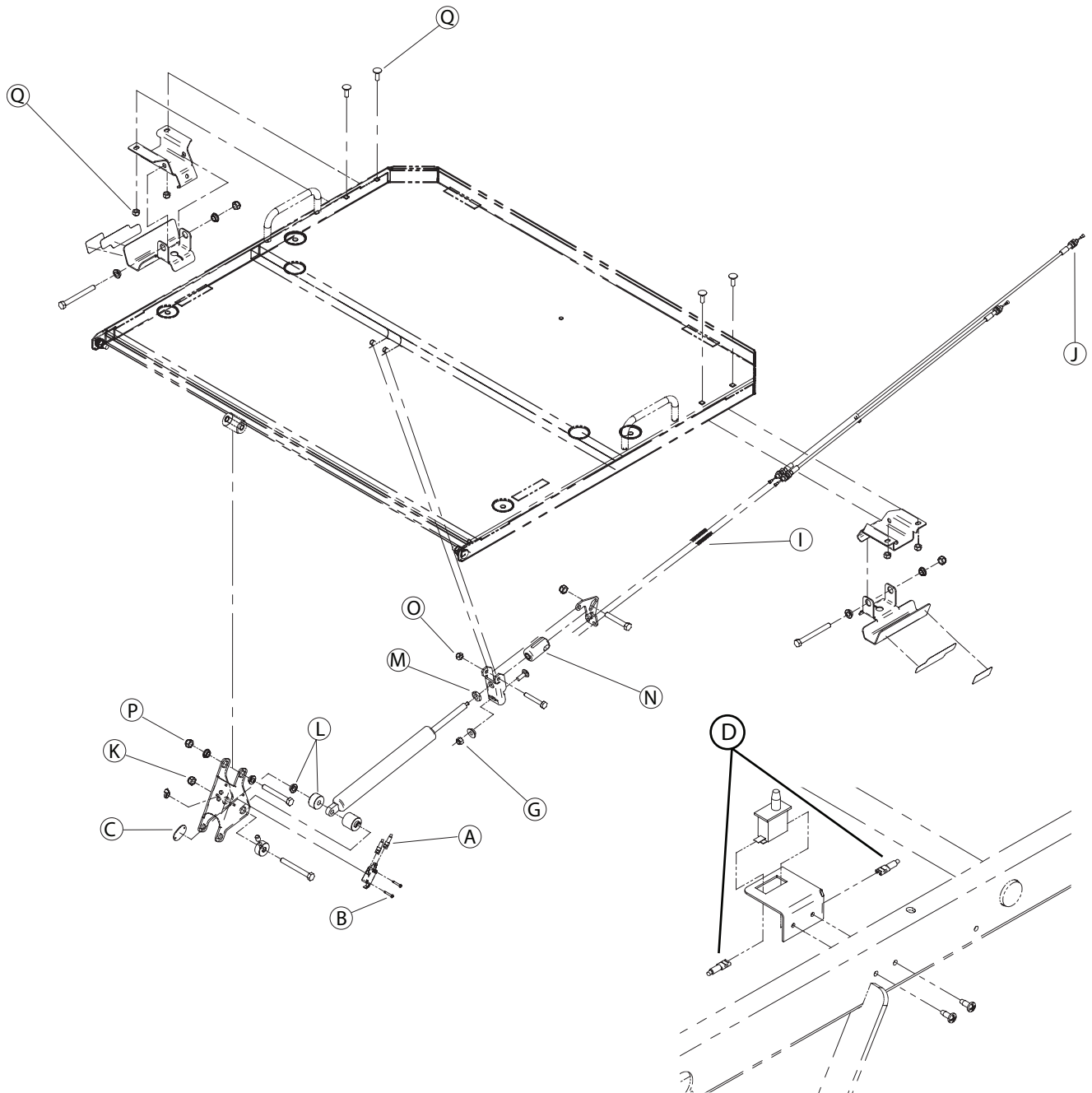


Figure 4.3F

# Service Information

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## CPR MICRO SWITCH REPLACEMENT (OPTIONAL) (CONTINUED)

### Micro Switch Attached to the Head Section Lever

#### Note

This switch informs on the state of the Fowler actuator (engaged or disengaged) when the CPR emergency release is activated.

1. Completely raise the bed and apply the brakes.
2. Raise the head siderails.
3. Raise the head section at an angle of 45°.
4. Unplug the bed power cord from the power source.
5. Remove the wires (A) from the micro switch. Note the location of the wires so they will be connected correctly to the replacement micro switch.
6. Using the No. 1 Phillips screwdriver, remove the two screws (B) holding the micro switch to the head section lever. Keep the mounting plate (C). Remove the defective micro switch.
7. Reverse the above steps to install the replacement micro switch.
8. Test the CPR emergency release before returning the bed to service.

### Micro Switch Attached to the Frame

#### Note

This switch signals to the motor control board on one hand, that the resetting of the Fowler actuator may begin because the Fowler is completely lowered, and on the other hand, that the lowering to flat of the Knee Gatch may also begin.

1. Completely raise the Fowler.
2. Unplug the bed power cord from the power source.
3. Remove the cable wires (D) from the micro switch. Note the location of the wires so they will be connected correctly to the replacement micro switch.
4. Using the flat screwdriver, remove the micro switch from its support.
5. Reverse the above steps to install the replacement micro switch.
6. Test the CPR emergency release before returning the bed to service.

# Service Information

---

## CPR ACTIVATION CABLE REPLACEMENT (OPTIONAL)

### Tools Required:

- 7/16" Wrench

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.3F on [page 53](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Completely raise the Fowler and remove the head board.
3. Unplug the bed power cord from the power source.
4. Using the 7/16" wrench, remove the nut, sleeve and bolt (G) holding both ends of the activation cable to the fixed lever.
5. Using the 7/16" wrench, remove the nut and washer (H) holding the defective cable jacket to the mobile lever. Remove the cable from the mobile lever and keep the spring (I). Try not to move the other cable from its position.
6. Unscrew completely the two locknuts (J) holding the defective cable to the CPR handle end. Remove the cable.
7. Reverse the above steps to install the replacement cable.

#### Note

Make sure there is no free play at the CPR handle once the replacement cable is installed.

8. Test the CPR emergency release before returning the bed to service.

# Service Information

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## CPR PNEUMATIC CYLINDER REPLACEMENT (OPTIONAL)

### Tools Required:

- Two 1/2" Wrenches
- 11/16" Wrench

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.3F on [page 53](#) for the following replacement procedure.

1. Completely raise the bed and apply the brakes.
2. Completely raise the head section.
3. Unplug the bed power cord from the power source.
4. Using two 1/2" wrenches, remove the nut (K) from the bolt holding the lower end of the pneumatic cylinder.
5. Partially remove the bolt until the lower end of the cylinder is free. Keep the shoulder spacer and sleeve (L). Disengage the lower end of the cylinder from the sleeve still in place.
6. Using the 11/16" wrench, loosen the locknut (M) and unscrew the cylinder completely from the end fitting (N). Note the location of the locknut before loosening it so the replacement cylinder will be properly screwed into the end fitting.
7. Reverse the above steps to install the replacement cylinder.
8. Test the CPR emergency release for proper operation before returning the bed to service.



# Service Information

## BRAKE/STEER PEDAL REPLACEMENT

### Tools Required:

- 1/2" Socket Wrench
- Rubber Mallet

### Procedure:

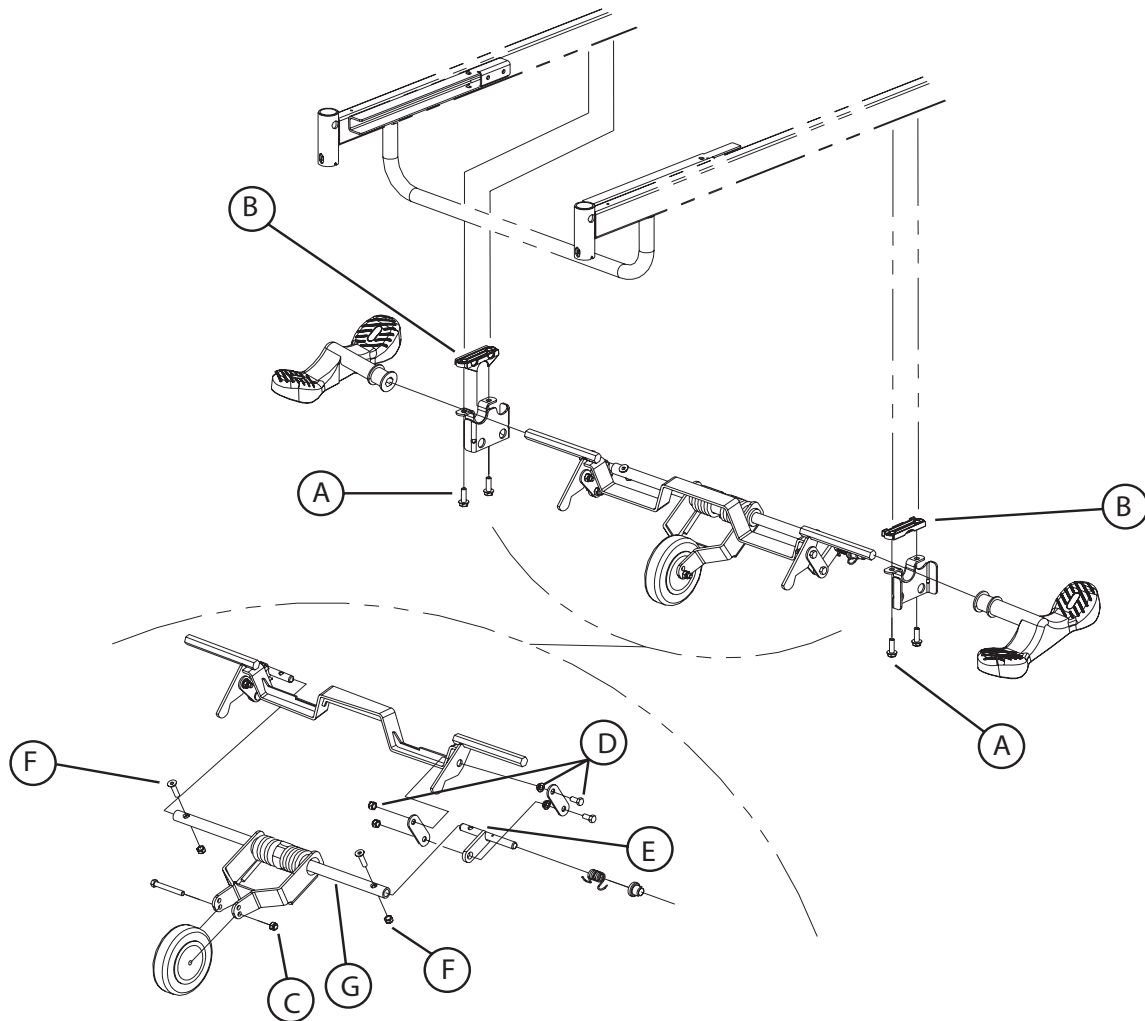


Figure 4.4A

1. Completely raise the bed.
2. Unplug the bed power cord from the power source.
3. Position the brake/steer pedal to neutral.
4. Using the 1/2" socket wrench, remove the two bolts (A) holding the 5<sup>th</sup> wheel support (optional) or the lever support (F, figure 4.4B, (without 5<sup>th</sup> wheel option) [page 61](#)) on the side of the defective pedal and lay the support down. Keep the molded spacer (B).
5. Remove the pedal from the activation lever shaft. Use a rubber mallet if necessary.
6. Reverse the above steps to install the replacement pedal.

# Service Information

---

## 5<sup>TH</sup> WHEEL CASTER REPLACEMENT (OPTIONAL)

### Tools Required:

- Two 1/2" Wrenches

### Procedure:

### Note

Unless otherwise indicated, refer to figure 4.4A on [page 57](#) for the following replacement procedure.

1. Completely raise the bed.
2. Unplug the bed power cord from the power source.
3. Position the brake/steer pedal to neutral.
4. Using two 1/2" wrenches, remove the nut and bolt (C) holding the caster to the swing arm.
5. Reverse the above steps to install the replacement caster.

# Service Information

---

## 5<sup>TH</sup> WHEEL ASSEMBLY REPLACEMENT (OPTIONAL)

### Tools Required:

- 1/2" Wrench
- 1/2" Socket Wrench
- Rubber Mallet

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.4A on [page 57](#) for the following replacement procedure.

1. Completely raise the bed.
2. Unplug the bed power cord from the power source.
3. Position the brake/steer pedal to neutral.
4. Using the 1/2" wrench, remove the two nuts, washers, shoulder spacers and bolts (E1, figure 4.4B, [page 61](#)) linking the end of the brake rod to the locking levers, on the side of the pedals. If the optional four-wheel brake system is present on the bed, also remove the fasteners linking the end of the two other brake rods to the same locking levers.
5. Using the 1/2" socket wrench, remove the four bolts (A) holding both 5<sup>th</sup> wheel supports to the base. Keep the molded spacers (B). Remove the assembly.
6. Remove the two brake/steer pedals from the activation lever shafts. Use a rubber mallet if necessary.
7. Remove and keep the two locking levers (G, figure 4.4B, [page 61](#)).
8. Reverse the above steps to install the replacement 5<sup>th</sup> wheel assembly.
9. Test the 5<sup>th</sup> wheel for proper operation before returning the bed to service.

# Service Information

---

## 5<sup>TH</sup> WHEEL SWING ARM ASSEMBLY REPLACEMENT (OPTIONAL)

### Tools Required:

- 1/2" Socket Wrench
- Two 1/2" Wrenches
- 3/16" Allen Key

### Procedure:

#### Note

Unless otherwise indicated, refer to figure 4.4A on [page 57](#) for the following replacement procedure.

1. Completely raise the bed.
2. Unplug the bed power cord from the power source.
3. Position the brake/steer pedal to neutral.
4. Using the 1/2" socket wrench, remove the two bolts (A) holding the left or right 5<sup>th</sup> wheel support to the base. Lay the support down and keep the molded spacer (B).
5. Using two 1/2" wrenches, remove the nut, shoulder spacer and bolt (D) holding the torsion lever (E) to the lower part of the counter lever.
6. Using the 1/2" wrench and 3/16" Allen key, remove the two nuts and Allen screws (F) holding the torsion levers (E) to both ends of the torque shaft (G).

#### Note

At reassembly, screw down the Allen screws before installing the nuts.

7. Disengage the swing arm assembly from the torsion levers and remove it.
8. Using two 1/2" wrenches, remove the nut and bolt (C) holding the caster to the swing arm and keep it for the replacement swing arm assembly.
9. Reverse the above steps to install the replacement swing arm assembly.
10. Test the 5<sup>th</sup> wheel for proper operation before returning the bed to service.

# Service Information

## BED CASTER REPLACEMENT

### Tools Required:

- Jack Stand
- Long Nose Pliers
- 1/2" Wrench

### Procedure:

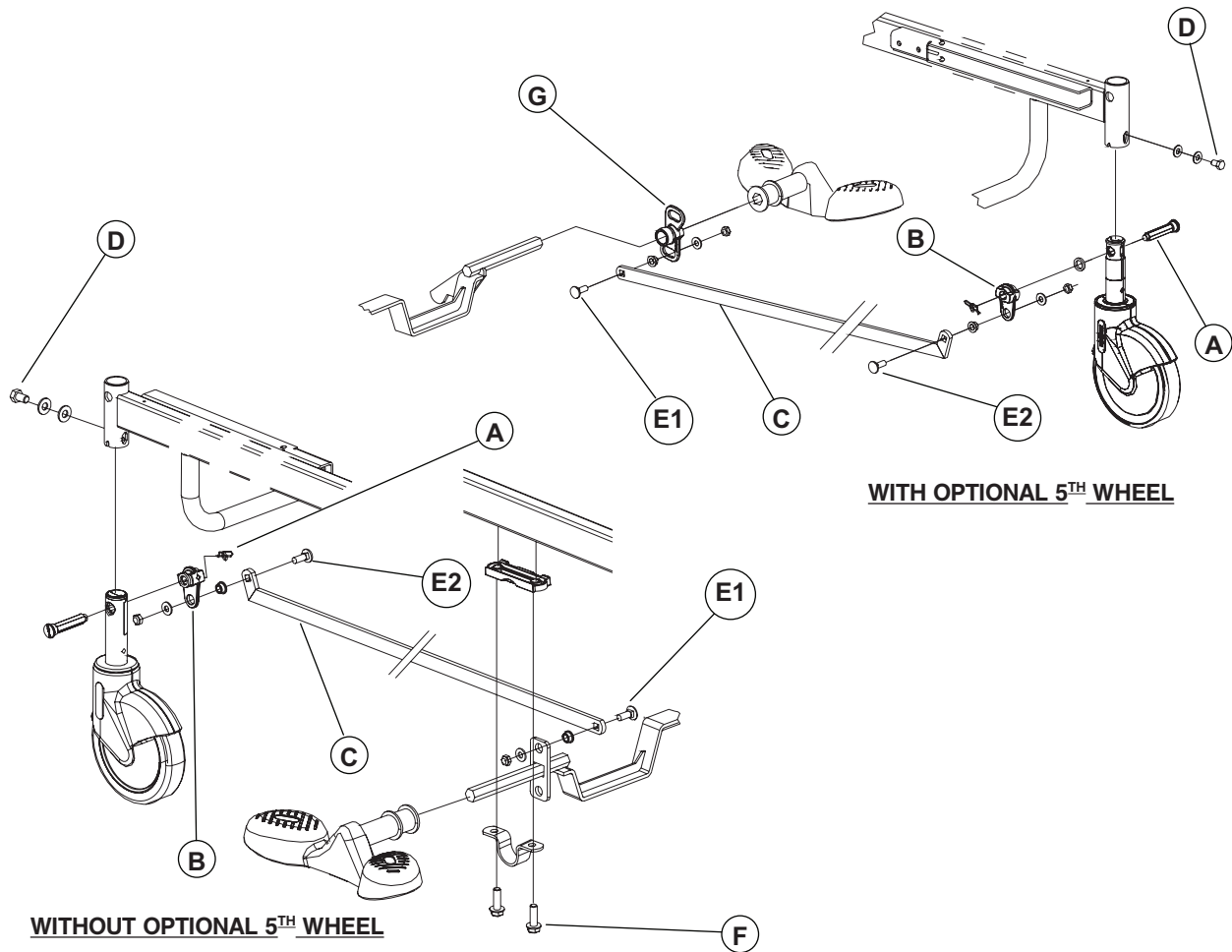


Figure 4.4B

1. Completely raise the bed.
2. Position the brake/steer to neutral.
3. Install a jack stand under the frame near the defective caster.
4. If present, remove the wheel cover (optional).
5. Lower the bed until the caster is six inches off the ground.
6. Unplug the bed power cord from the power source.
7. Remove, using long-nose pliers, the rue ring, washer and locking axle (A) linking the caster shaft to the locking lever (B) and the brake rod (C) if the caster is part of the braking system.

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# Service Information

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## BED CASTER REPLACEMENT (CONTINUED)

### Note

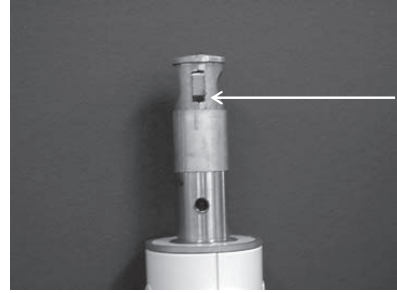
The shaft of a caster that is part of the braking mechanism must be properly oriented before mounting it to the base. The opposite illustration shows the side of the shaft that should be facing the inside of the bed: it is the side showing the largest opening below the cam in neutral position.

8. Using the 1/2" wrench, remove the bolt and washers (D) holding the caster to the base.

### Note

Before completely tightening the bolt (D), make sure that the caster shaft is completely inserted into the mounting socket.

9. Reverse the above steps to install the replacement caster.
10. If the replacement caster is part of the brake mechanism, apply the brakes and check that the caster is locked before returning the bed to service.



# Service Information

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## BRAKE ROD REPLACEMENT

### Tools Required:

- 1/2" Wrench

### Procedure:

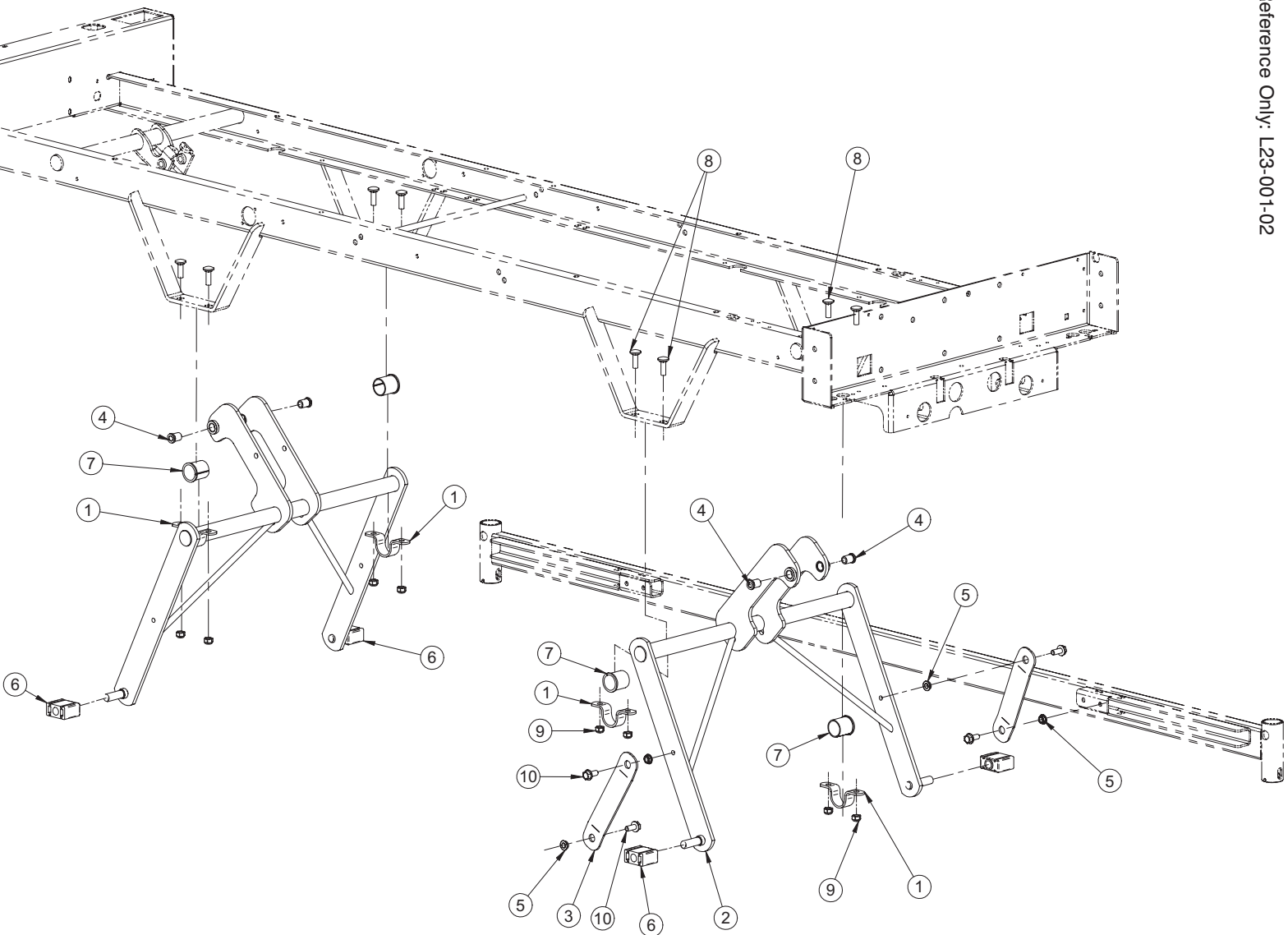
### Note

Unless otherwise indicated, refer to figure 4.4B on [page 61](#) for the following replacement procedure.

1. Completely raise the bed.
2. Using a 1/2" wrench, remove the nut, shoulder spacer, washer and bolt (E1, E2) holding each end of the linking rod.
3. Remove the defective linking rod.
4. Reverse the above steps to install the replacement linking rod.
5. Check the braking mechanism before returning the bed to service.

# Hi-Lo Mechanism - L23-001

For Reference Only: L23-001-02



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# Hi-Lo Mechanism - L23-001

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For Reference Only: L23-001G-03

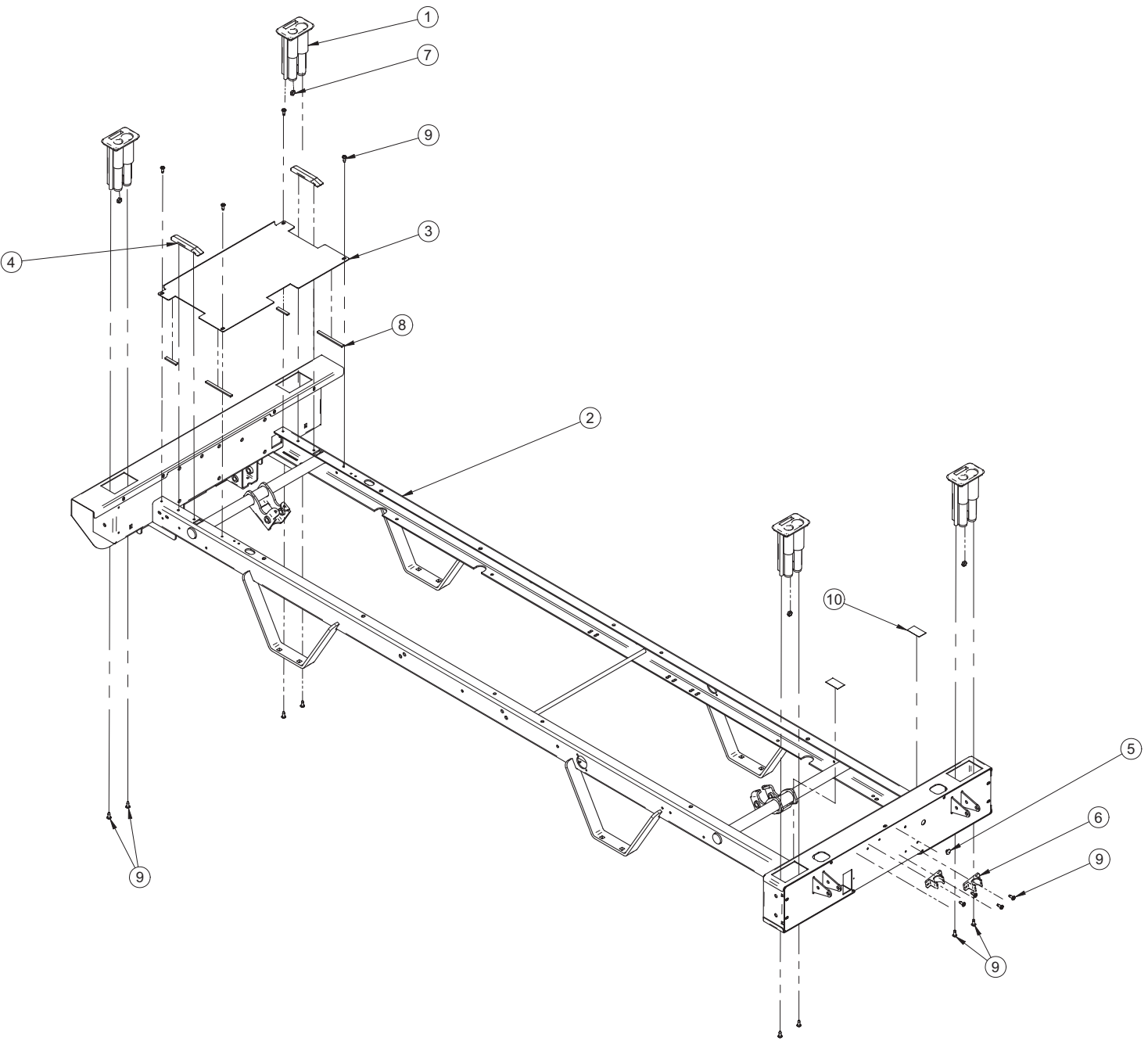
Item	Part No.	Part Name	Qty.
1	14662Z	Lever Clamp	4
2	23-0234G	Hi-Lo Lever S.A.	2
3	25-0281G	Stabilizer	2
4	25-0521	Spacer	4
5	QDF17-0020	Shoulder Spacer Diameter 5/16" x 0.210"	4
6	QPN-1310P009	Nylon Glide	4
7	QPN-18121	Molded Frame Bushing	4
8	VB35A1O32	Carriage Bolt (Short Neck) 5/16-18-1" z.p.	8
9	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	8
10	VVB4A1O24	Bolt 5/16" - 18 X 3/4" Thread Rolling	4

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# Frame - L23-003

For Reference Only: L23-003-09



# Frame - L23-003

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For Reference Only: L23-003G-09

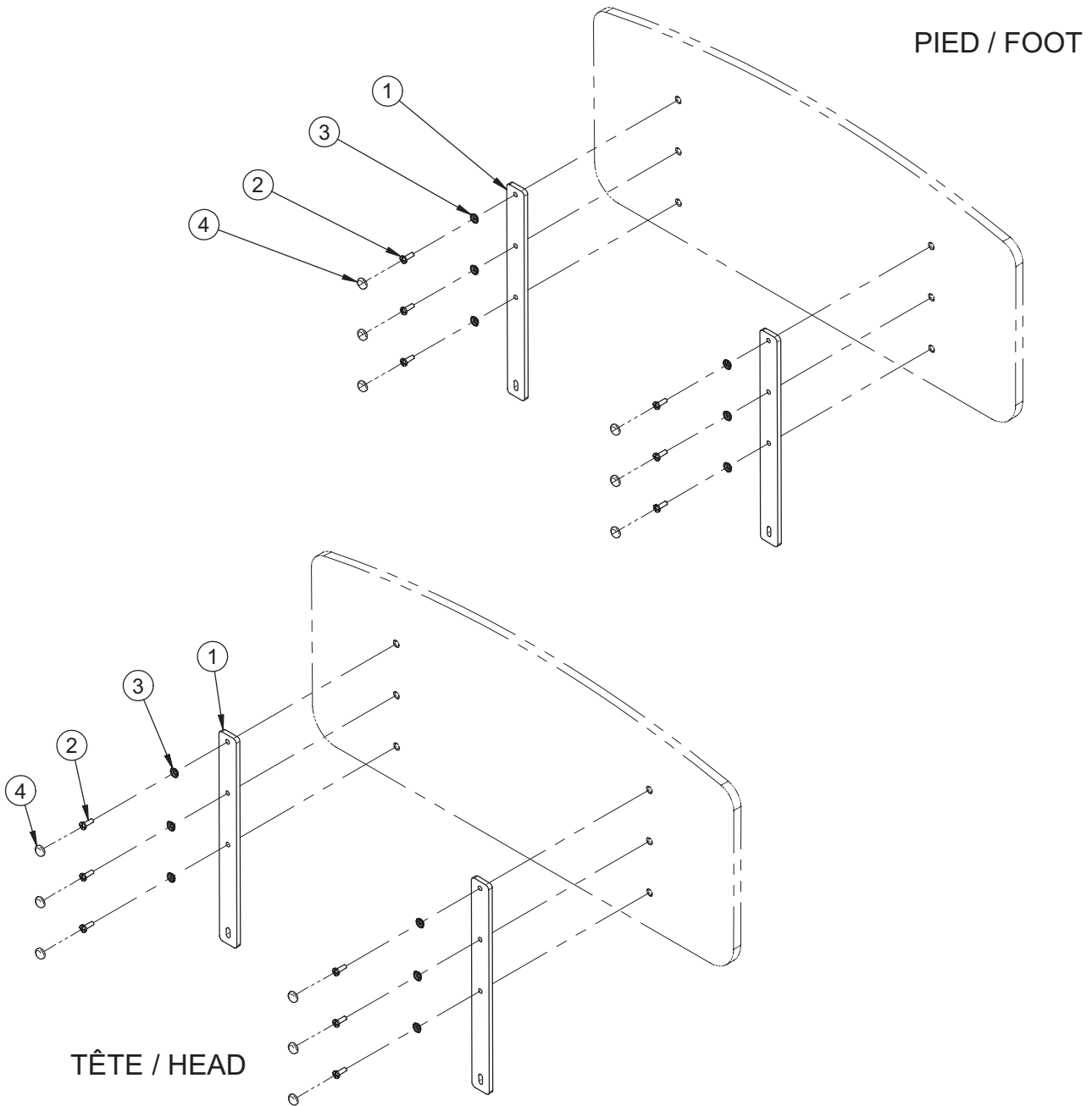
Item	Part No.	Part Name	Qty.
1	QP17-0121-07	IV Pole Holder	4
2	23-0043G	Frame S.A.	1
3	23-0167G	Foot Cover Plate	1
4	QP23-0257	Mattress Support Glide	2
5	QPCK3001	Plug Bumper #RB-143	1
6	QPVG1801	Black ABS Rod Support 3/4" Diameter	2
7	VE20A1N	Hexagonal Locknut 1/4-20 z.p.	4
8	QDF132X	"Perma-Stick" Anti-Cold Stopper	0.75
9	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	16
10	QE71-1069	Frame Protector Sticker	2

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# Post Set - L23-005

For Reference Only: L23-005-03

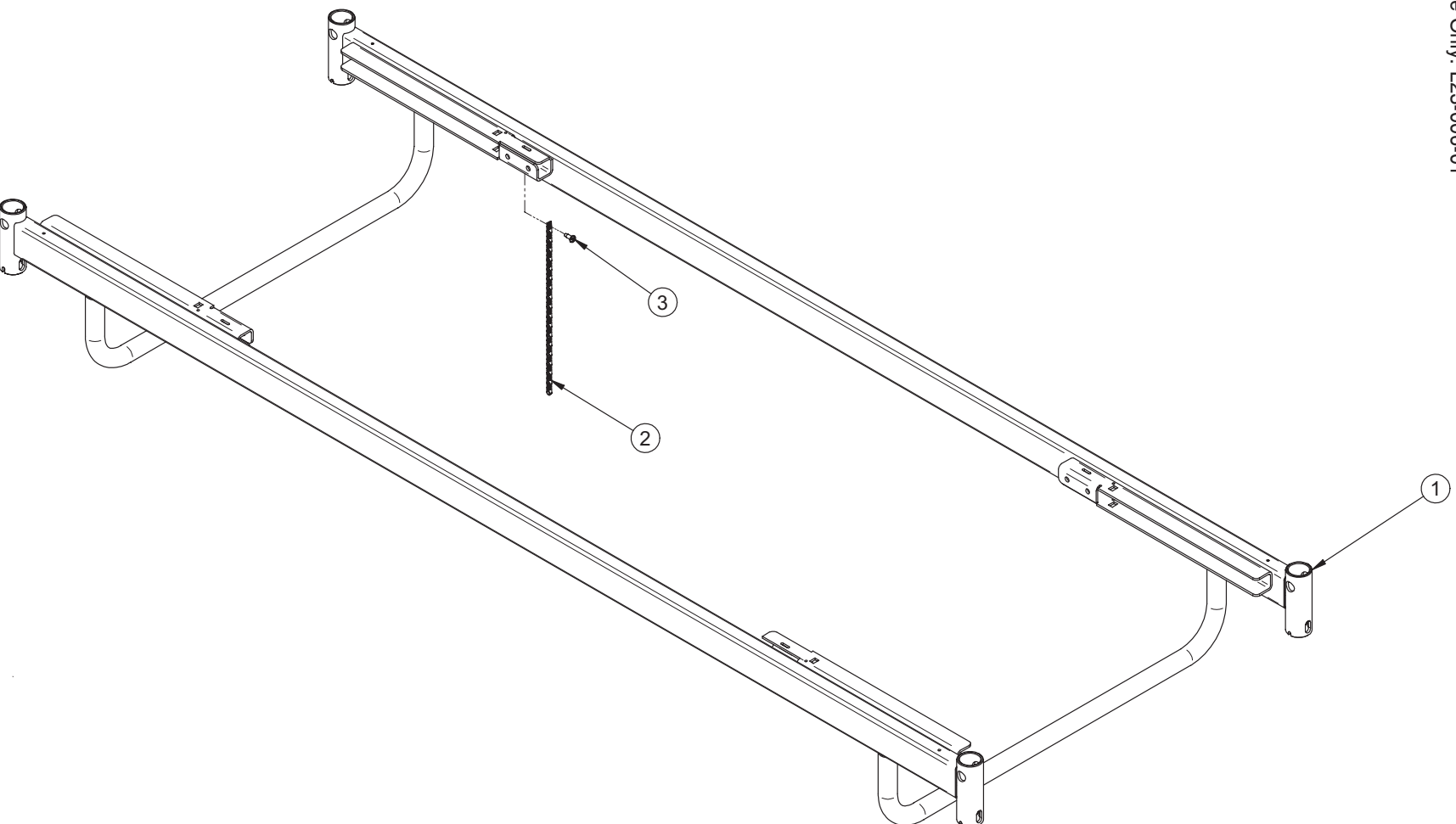


For Reference Only: L23-005G-05

Item	Part No.	Part Name	Qty.
1	23-0124G	Post	4
2	VV33A1N24-S	Machine Screw Pan Head 1/4-20 x 3/4" Scotch Grip	12
3	QPPF1521	Metal Washer 1/4" Diameter	12
4	QPPF1514-1	White Plastic Cap	12

# Base - L23-006

For Reference Only: L23-006-01



# Base - L23-006

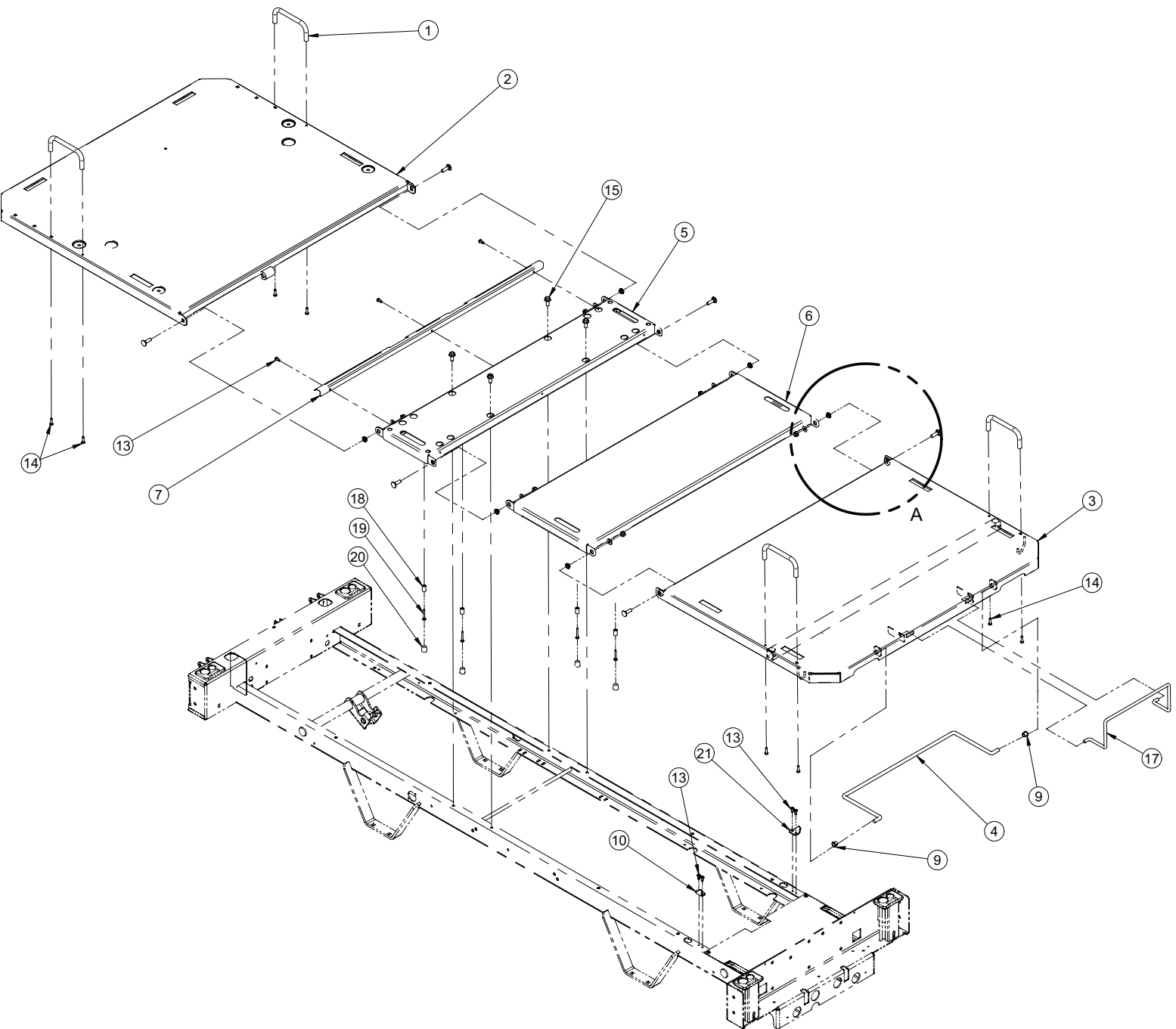
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For Reference Only: L23-006G-02

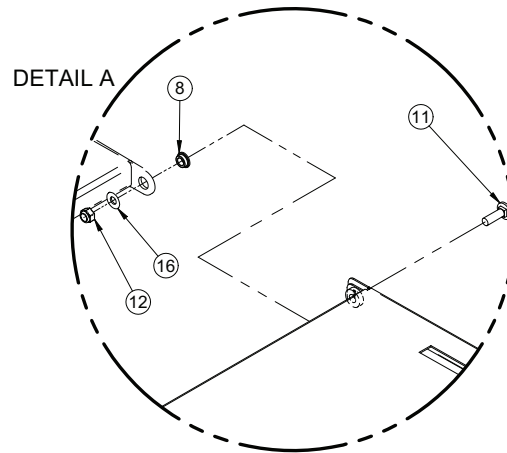
Item	Part No.	Part Name	Qty.
1	25-0108G	Base S.A.	1
2	28-0469	Ground Chain	1
3	VV83A9G16	Tapping Screw Pan Type B Phillips #10 x 1/2" z.p.	1

# Mattress Support - L23-016

For Reference Only: L23-016G-00



# Mattress Support - L23-016



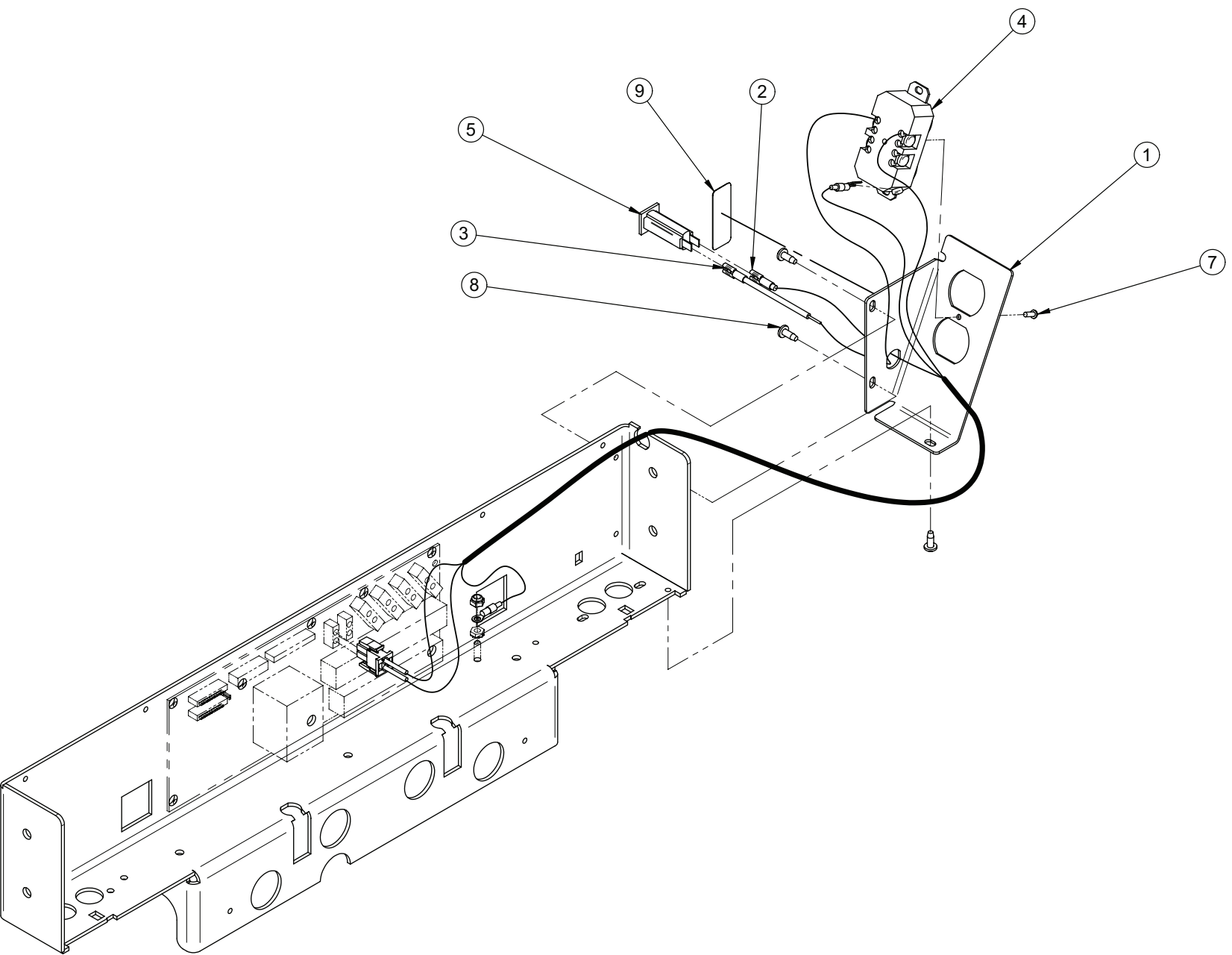
For Reference Only: L23-016G-01

Item	Part No.	Part Name	Qty.
1	QP14034-07	Mattress Retainer	4
2	23-0091G	Head Section S.A.	1
3	23-0705G	Foot Section S.A.	1
4	23-0704G	Foot Prop Rod S.A.	1
5	23-0640G	Seat Section S.A.	1
6	25-0634G	Thigh Section S.A.	1
7	25-0274G	Protective Bracket	1
8	QDF17-0020	Shoulder Spacer Diameter 5/16" x 0.210"	6
9	QPNI2404	Nylon Shoulder Bushing 3/8" ID	2
10	28-0461Z	Right Hook	1
11	VB35A1O32	Carriage Bolt (Short Neck) 5/16-18-1" Grade 5 z.p.	6
12	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	6
13	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	7
14	VV83A9G24	Tapping Screw Pan Phillips Type B #10 x 3/4" z.p.	8
15	VVB4A1O24	Bolt 5/16" - 18 X 3/4" Thread Rolling	4
16	VW10A10	Flat Washer 5/16" SAE z.p.	6
17	17-0211G	Foot End Mattress Retainer	1
18	23-0368Z	Centre Section Stop	4
19	VV83A9G36	Type B Screw, #10 X 1-1/4	4
20	QPCF1002	Rubber Cap	4
21	28-0468Z	Left Hook	1

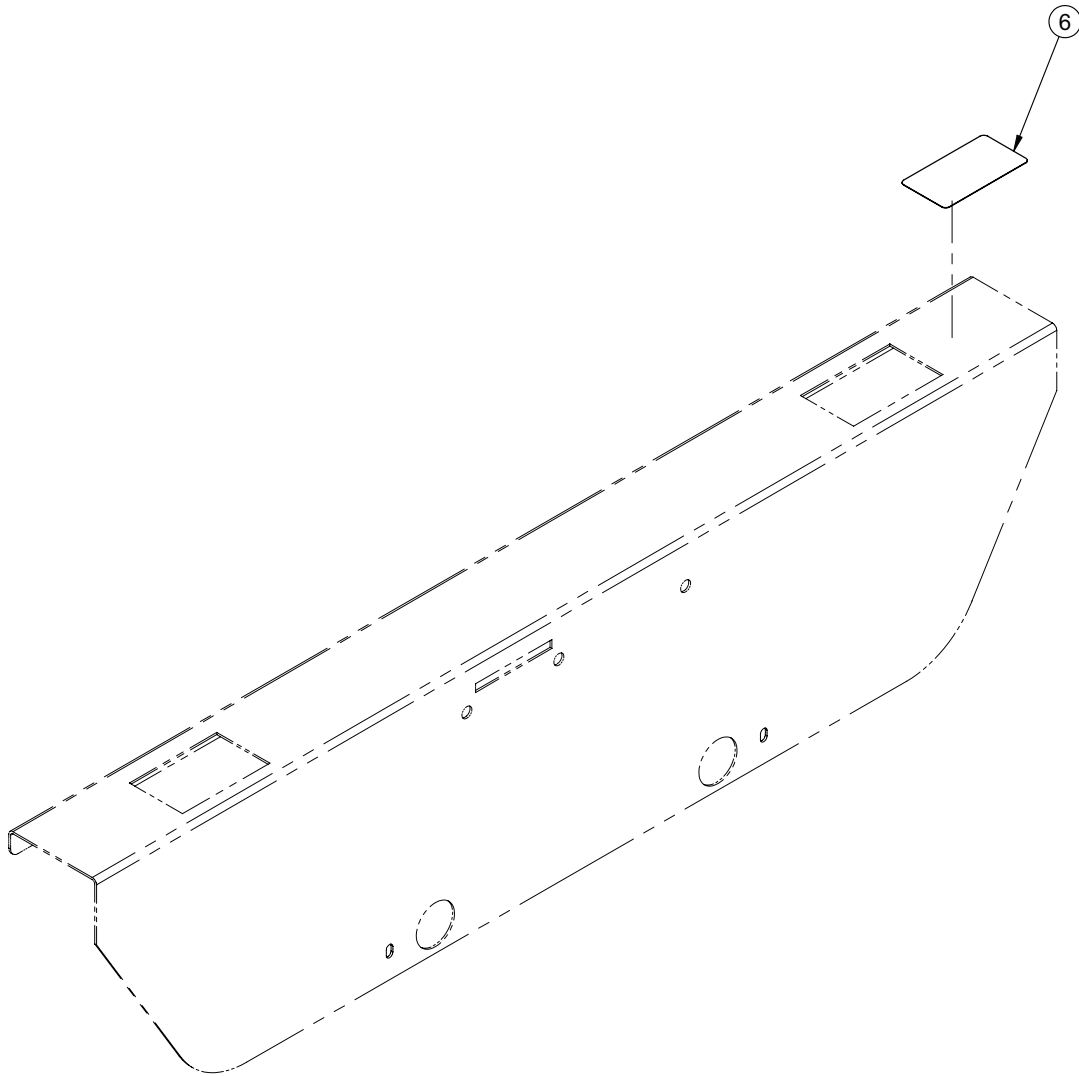


# 120V Auxiliary Outlet - OL230010

For Reference Only: OL230010-02



# 120V Auxiliary Outlet - OL230010

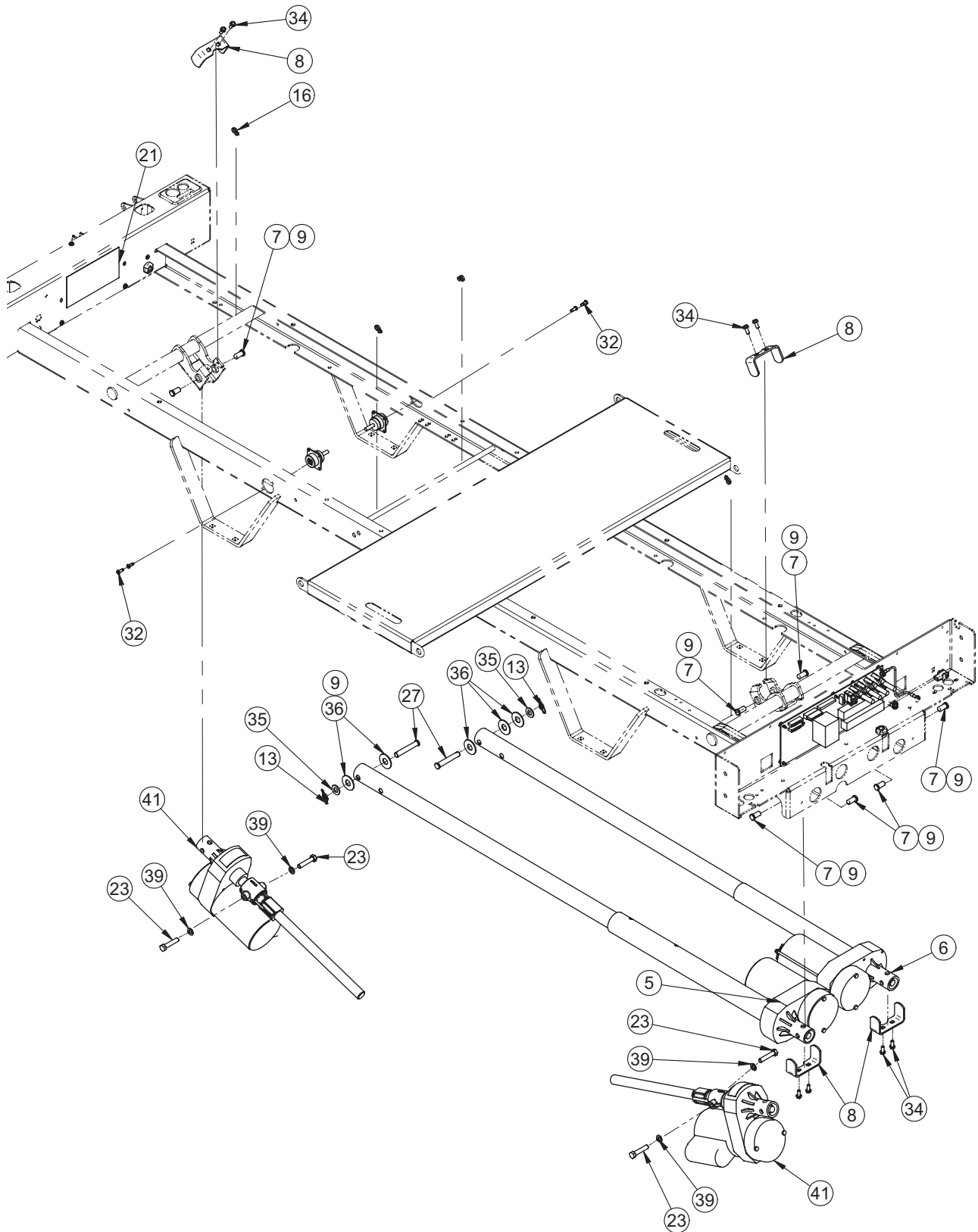


For Reference Only: OL230010G-03

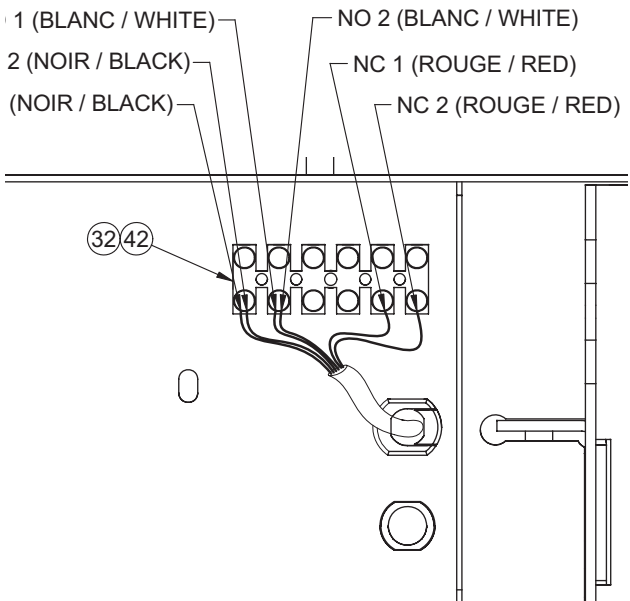
Item	Part No.	Part Name	Qty.
1	23-0219G	Auxiliary Power Casing	1
2	QDF17-0199	120V Auxiliary Plug Wire	1
3	QDF17-0223	Circuit Breaker Wire	1
4	QDF8024	8200-W Leviton Double Socket	1
5	QDF9025	5A Circuit Breaker	1
6	QE71-0742T	Power Source Label	1
7	VV37A1C12	Machine Screw Truss Phillips #6-32 x 3/8" z.p.	1
8	VV83A9G16	Type B Pan Phillips Tapping Screw #10 x 1/2" z.p.	3
9	QE71-0225-T	Sticker - Circuit Breaker	1

# 120V Electric System - OL230015

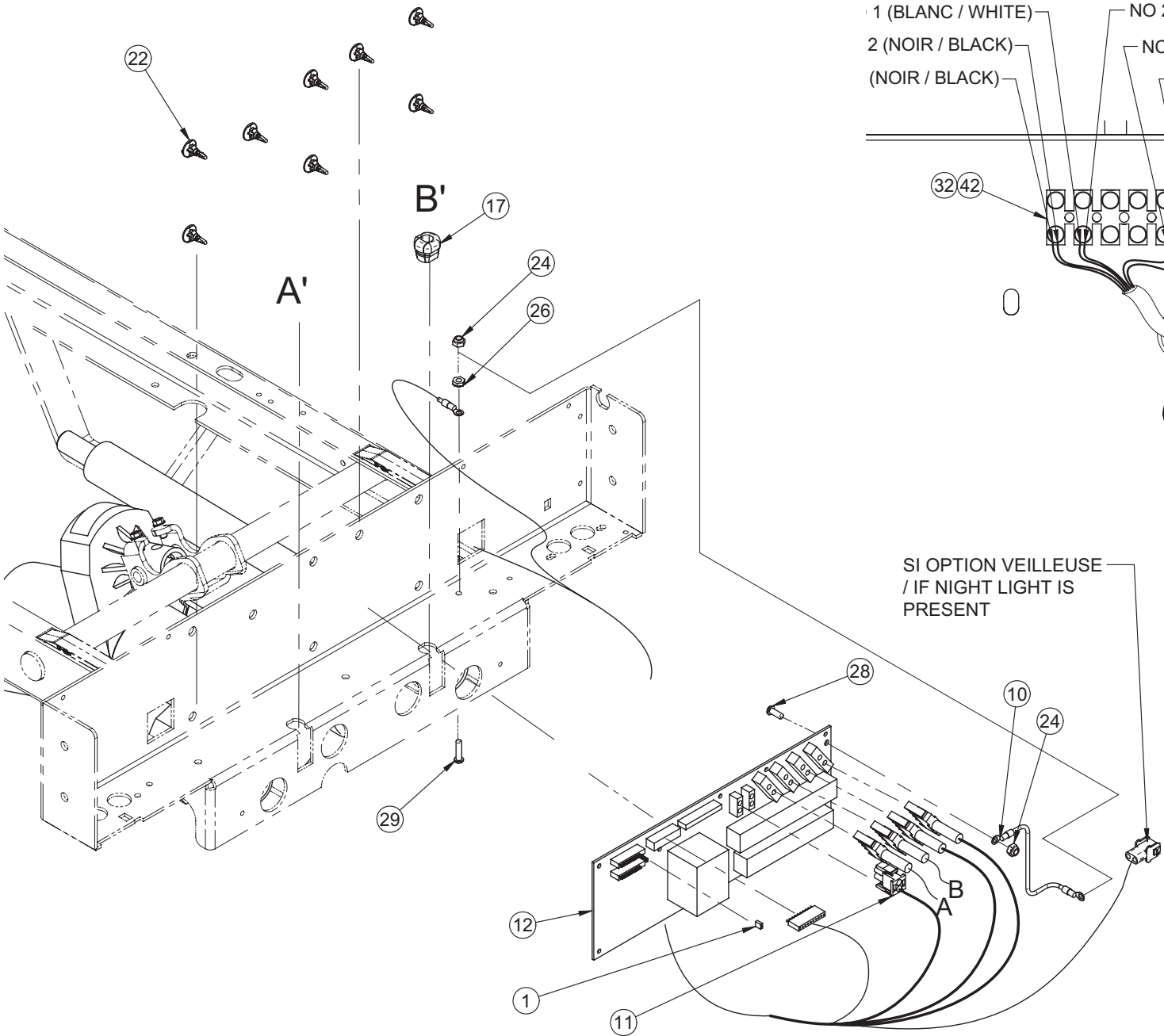
For Reference Only: OL230015-13



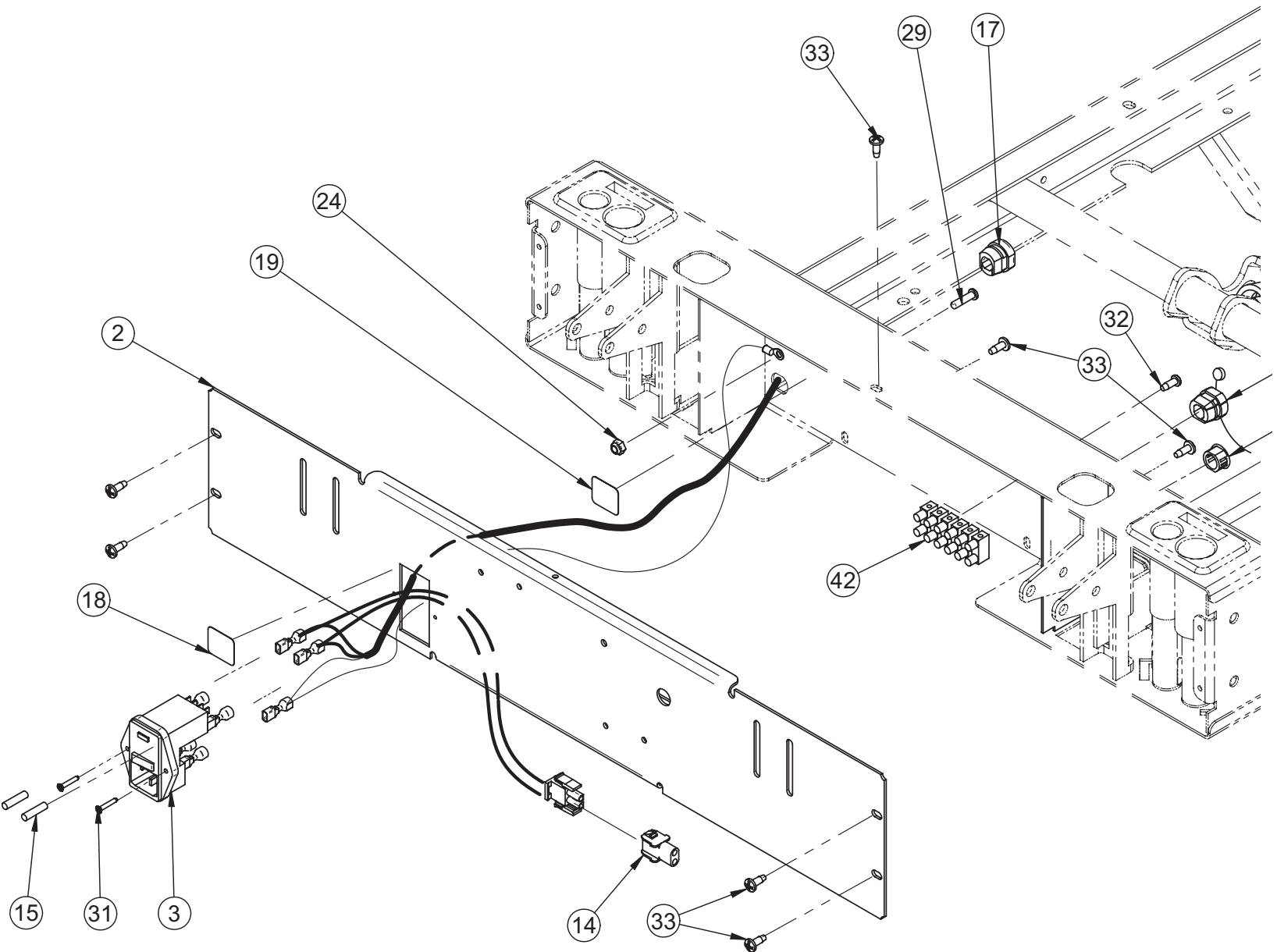
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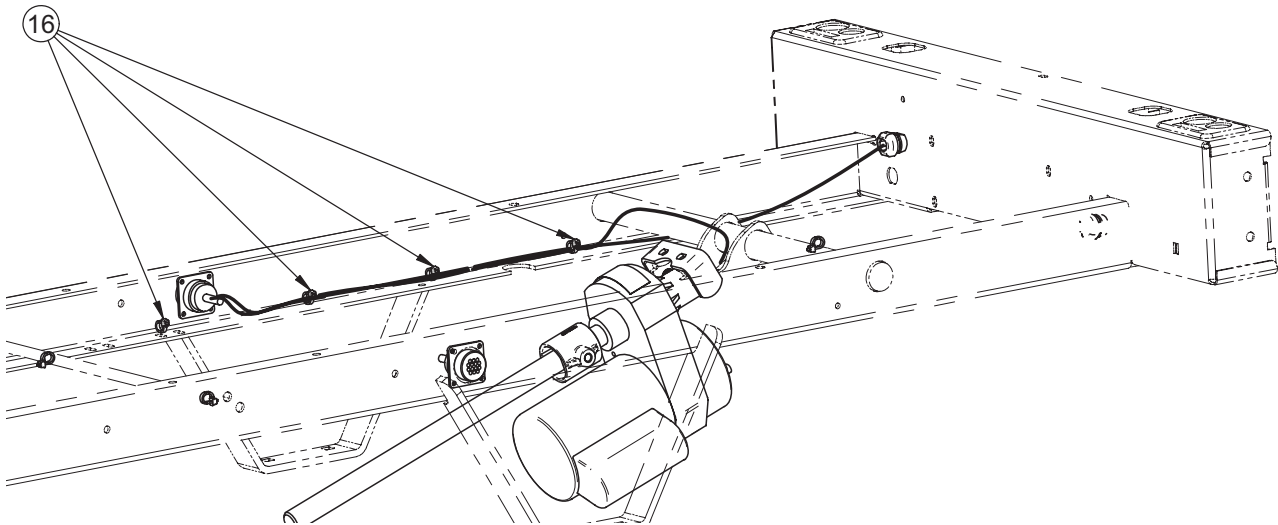


# 120V Electric System - OL230015



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# 120V Electric System - OL230015



For Reference Only: OL230015G-12

Item	Part No.	Part Name	Qty.
1	QDF8047	PC Board Jumper	1
2	23-0423G	Head Casing Cover	1
3	23-0267	Power Connector S.A.	1
5	23-0335G	Hubble Head Actuator	1
6	23-0336	Hubble Thigh Actuator	1
7	25-0250Z	Actuator Pivot	8
8	25-0251Z	Head/Thigh Actuator Support Cover	4
9	M0019	OG2 Petro Canada Grease	.0150
10	QDF17-0138	PC Board Ground Wire	1
11	QDF23-0574	FL23E Siderail Control Cable S.A.	1
12	QDF23-0315	Control Board	1
13	QDF7878	Rue Ring Cotter Diameter 3/8" z.p.	2
14	QDF8042	«AMP» Cap Housing # 1-480699-0	1
15	QDF8078	10A, 250V Long Fast Action Fuse	2
16	QDF9518	Nylon Ty-Rap Black (0.143 X 8")	8
17	QDF9541	Strain Relief SR 6P3-4	2
18	QE71-0571	Sticker - 10A, 250V Fuses	1
19	QE71-0572	Sticker - Ground	1
21	QE71-0753-F	120V CSA Sticker	1
22	QP23-0735	Control Board Stand-off Pin	8
23	VB15A1O40	Hexagonal Bolt 5/16-18 X 1 1/2" Grade 5 z.p.	4
24	VE30A0G	Nylon Hexagonal Locknut #10-32 z.p.	3
26	VE80A0G	"K-Lok" Locknut #10-32 z.p.	1
27	VG50B1250	Clevis Pin Diameter 3/8" x 2-1/4" z.p.	2
28	VV33A0G16	Machine Screw Pan Phillips #10-32 x 1/2" z.p.	1

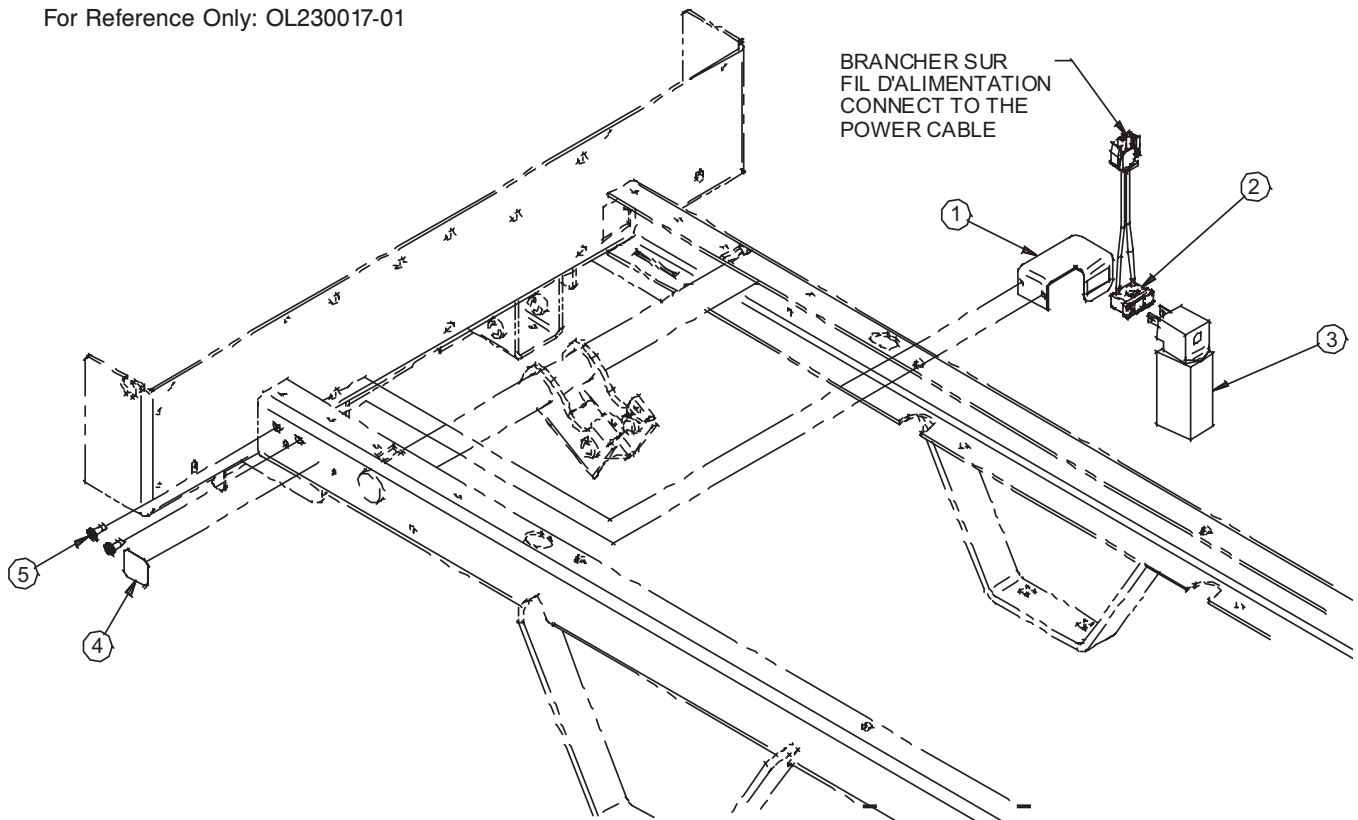
## 120V Electric System - OL230015

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Item	Part No.	Part Name	Qty.
29	VV33A0G24	Machine Screw Phillips Pan Head #10-32 x 3/4" z.p.	2
31	VV41A1A20	Phillips Countersunk Screw Type F #4-40 x 5/8" zp	2
32	VV83A9E16	Tapping Screw Pan Phillips Type B #8 x 1/2" z.p.	5
33	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	7
34	VV84A1H46	Flanged Hexagonal Head Tapping Screw #12 X 1/2 Type B z.p.	8
35	VW10A12	Washer 3/8" SAE z.p.	2
36	VW10C173602	Nylon Washer 1/2" Ins. Dia. x 1 1/4" OU	5
39	VW20A10	Spring Washer 5/16" Diameter	4
40	QPPF1518	Plug Double "D" Diameter 5/8"	1
41	23-0702	Hubble Hi-Lo Actuator	2
42	QDF9012	Terminal Strip (6 x 2)	1
43	QPNC0606	Strain Relief Bushing	1

# Night Light - OL230017

For Reference Only: OL230017-01



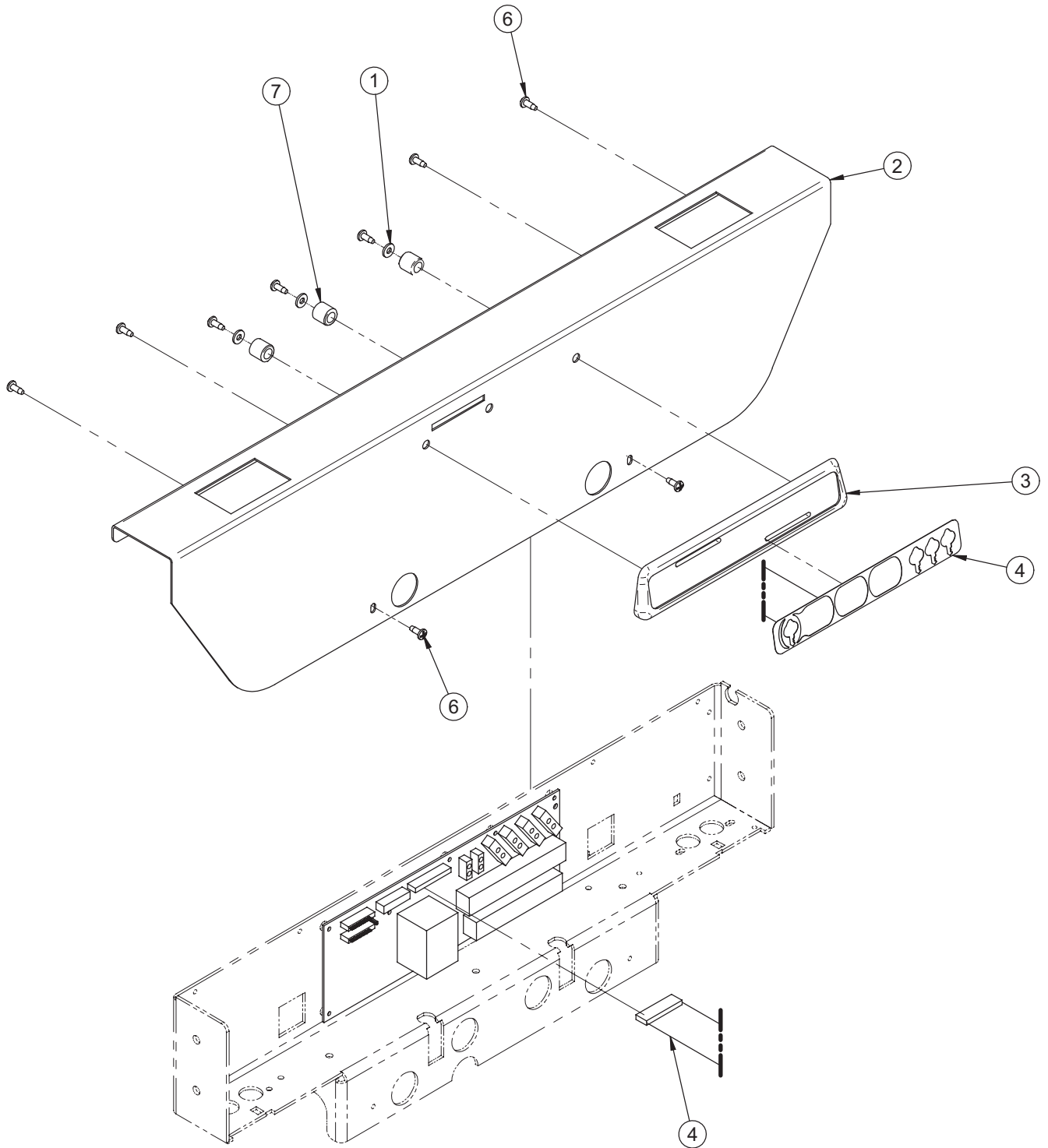
For Reference Only: OL230017-02

Item	Part No.	Part Name	Qty.
1	25-0273Z	Night Light Support	1
2	QDF18825	Interlocking Outlet	1
3	QDF9539	Night Light	1
4	QE71-0712	Sticker - Night Light	1
5	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	2



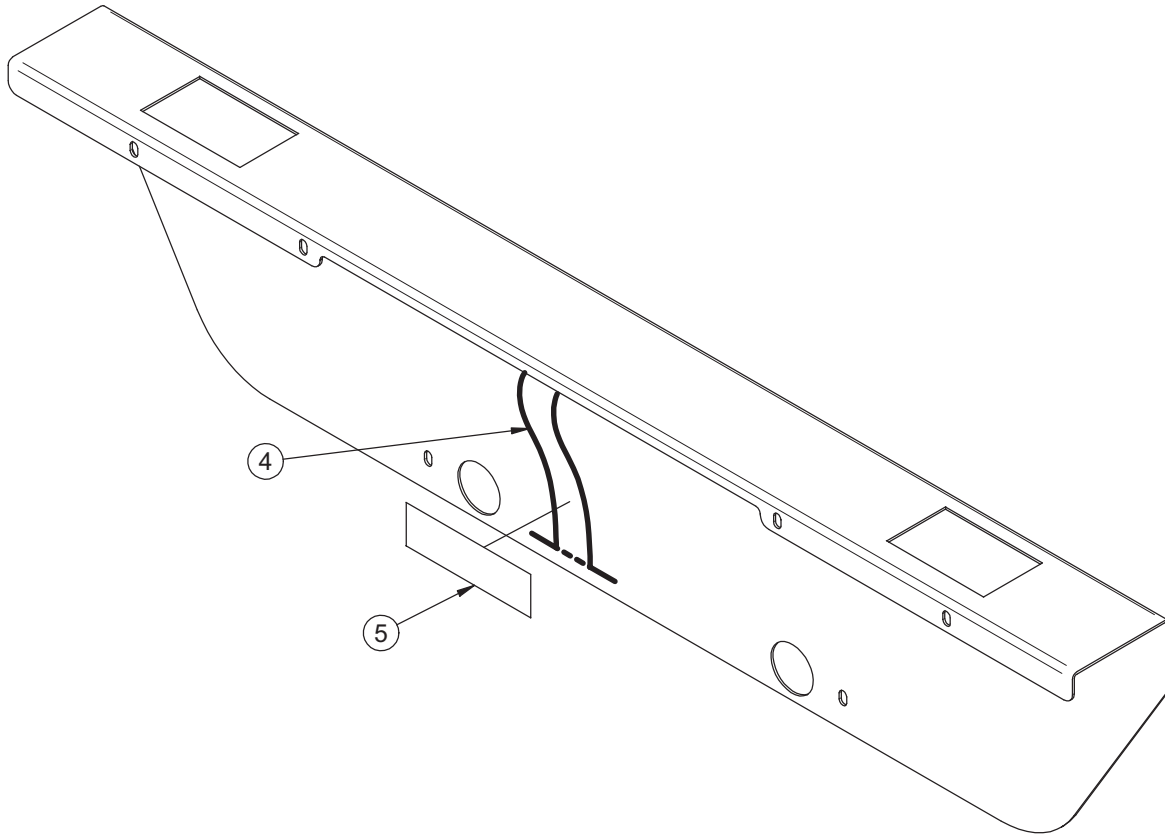
# Foot End Control Panel - OL230026

For Reference Only: OL230026-04



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# Foot End Control Panel - OL230026

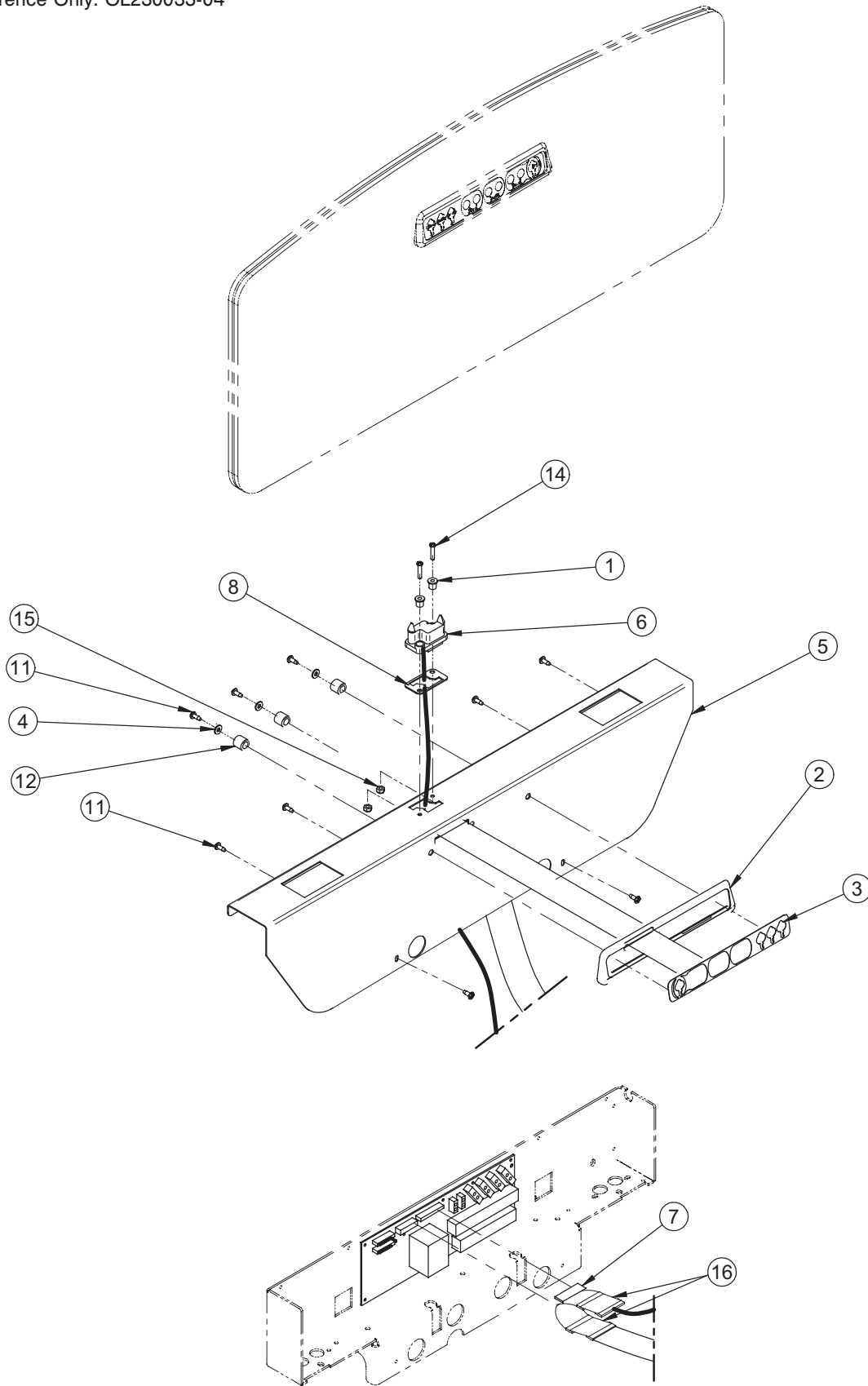


For Reference Only: OL230026G-05

Item	Part No.	Part Name	Qty.
1	VW10A06	Flat Washer #10 z.p.	3
2	23-0119G	Foot Casing Cover	1
3	QP17-0127-07	Nurse Control Board	1
4	QDF23-0693	Nurse Control Membrane	1
5	QDF7826	3M Adhesive Tape #950 x 1"	.1250
6	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	9
7	VW60C201320	Nylon Spacer 5/8" x .386" x 39/64"	3

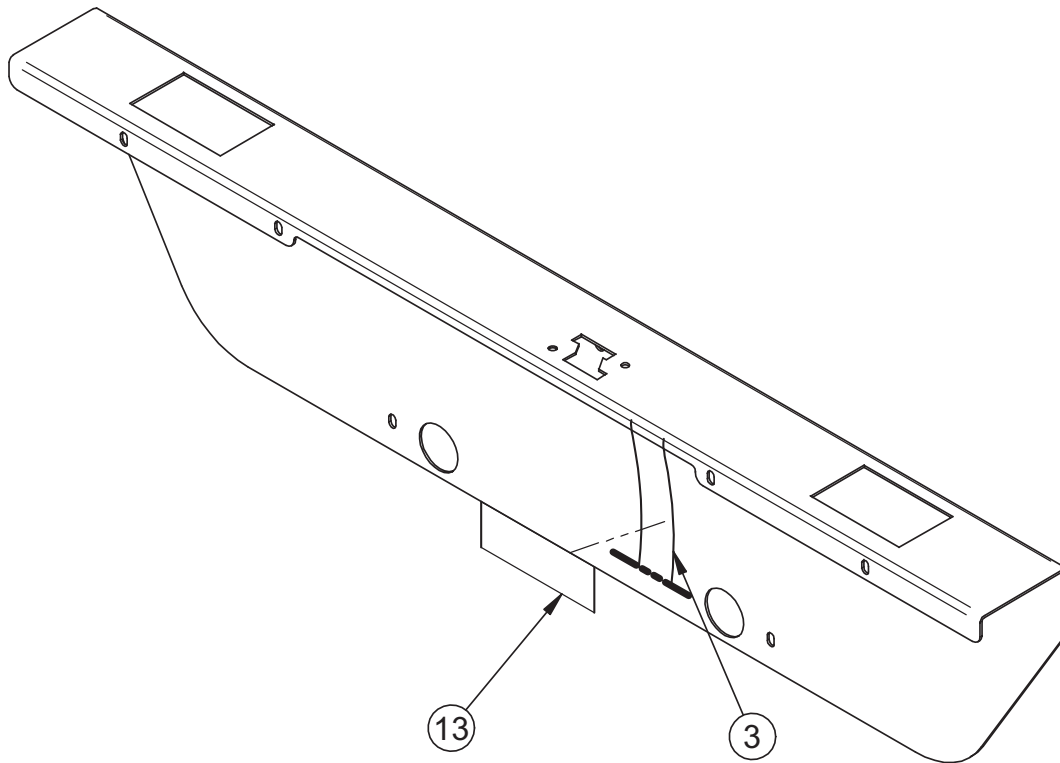
# Foot End and Foot Board Control Panels - OL230033

For Reference Only: OL230033-04



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# Foot End and Foot Board Control Panels - OL230033

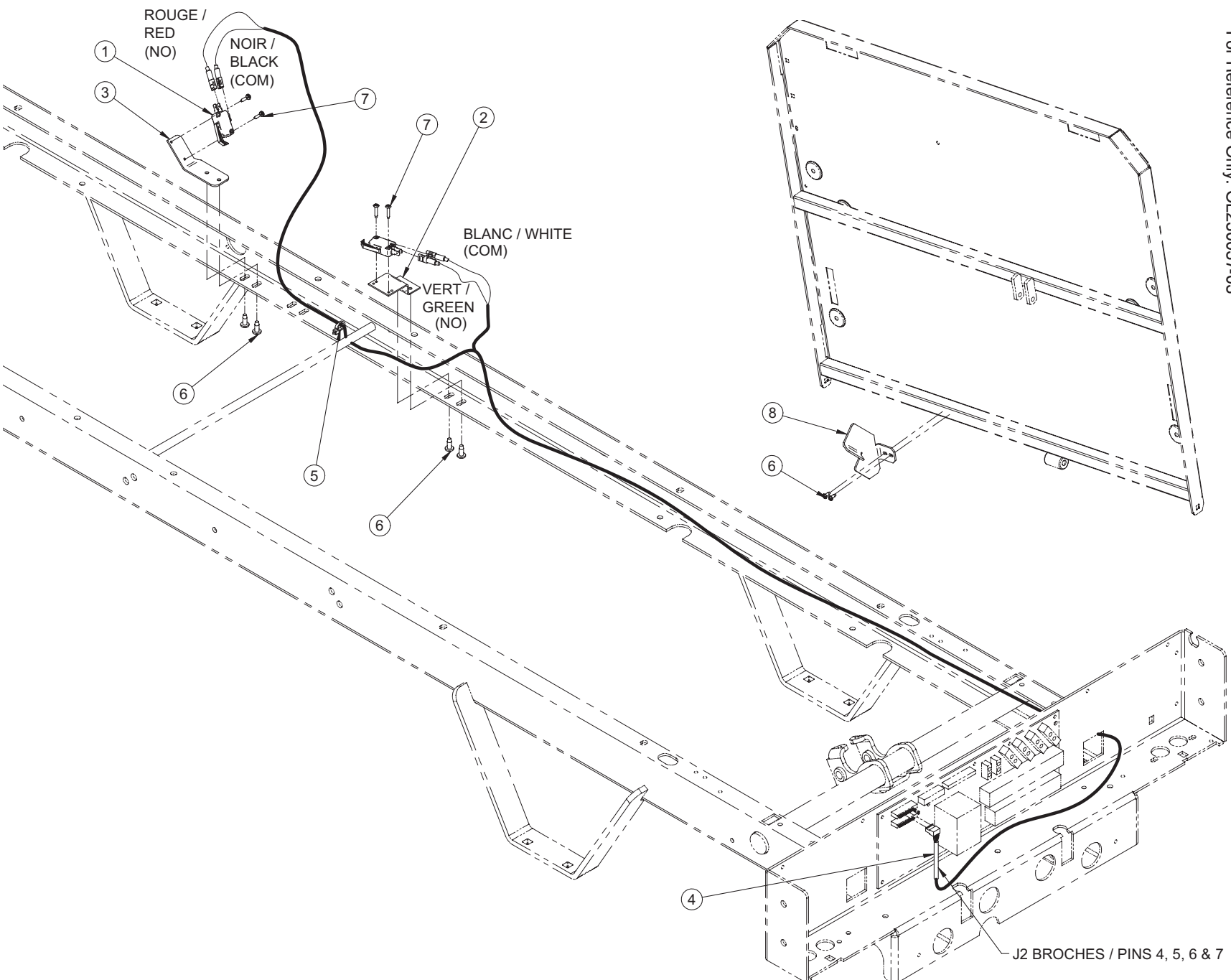


For Reference Only: OL230033G-05

Item	Part No.	Part Name	Qty.
1	17-0014Z	Shoulder Sleeve	2
2	QP17-0127-07	Nurse Control Board	1
3	QDF23-0693	Nurse Control Membrane	1
4	VW10A06	Flat Washer #10 z.p.	3
5	23-0261G	Foot Casing Cover with Connector	1
6	QDF17-0141	PC-Board/Connector Cable	1
7	QDF23-0279	Y Cable S.A.	1
8	QPN-17-0011	Seal	1
11	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	9
12	VW60C201320	Nylon Spacer 5/8" x .386" x 39/64"	3
13	QDF7826	3M Adhesive Tape #950 x 1"	.2500
14	VV33A1G28	Machine Screw Pan Phillips #10-24 x 7/8" z.p.	2
15	VE30A1G	Nylon Hexagonal Locknut #10-24 z.p.	2
16	QDF2053	Red PVC Tape	.5000

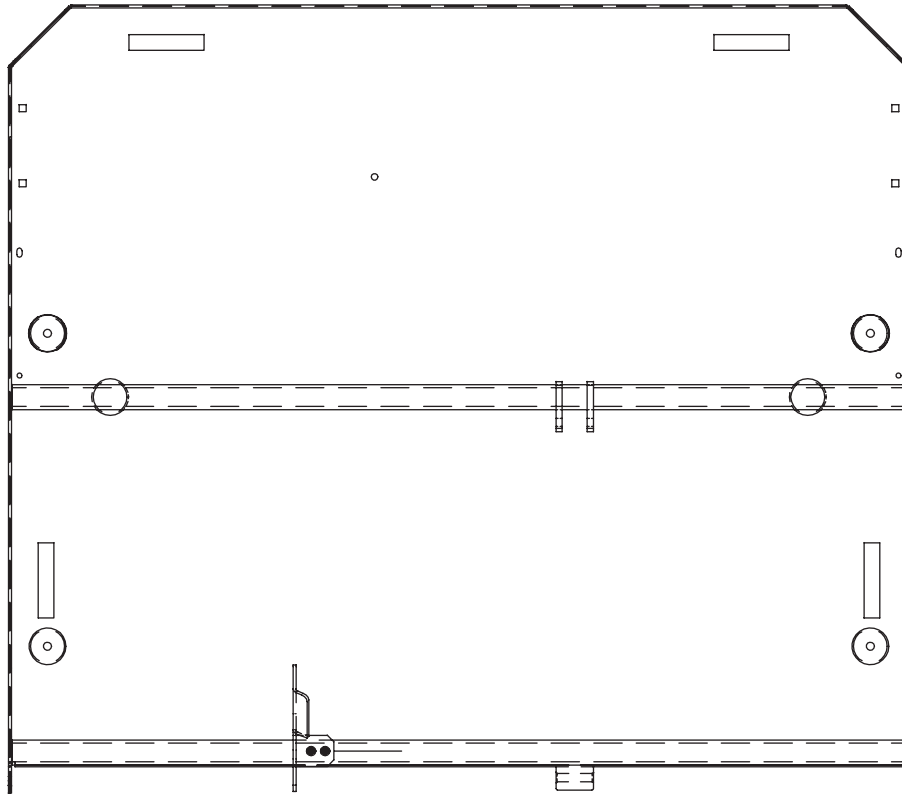
# Auto Contour Positioning - OL230037

For Reference Only: OL230037-03



J2 BROCHES / PINS 4, 5, 6 & 7

# Auto Contour Positioning - OL230037

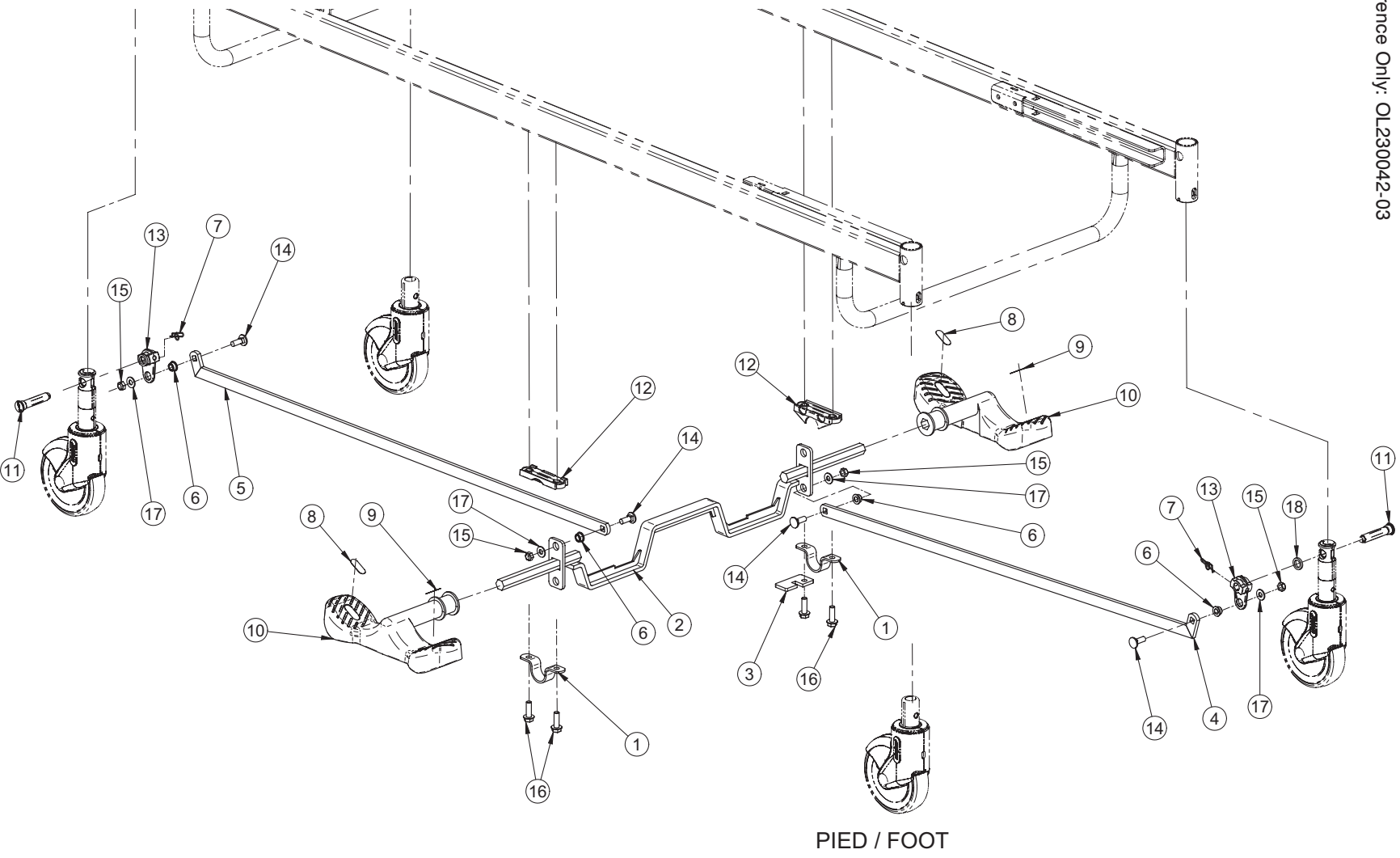


For Reference Only: OL230037-04

Item	Part No.	Part Name	Qty.
1	1325P003	Micro Switch	2
2	23-0164Z	Micro Switch Support	1
3	23-0451Z	Micro Switch Support	1
4	QDF13-0251	Auto Contour Positioning Connection Cable	1
5	QDF9518	Nylon Ty-Rap Black (0.143 X 8")	1
6	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	6
7	VV87A9A20	Tapping Screw Truss Phillips Socket #4 x 5/8" Type B z.p	4
8	23-0452G	Angle Sensor Arm	1

# Brake Mechanism without 5<sup>th</sup> Wheel - OL230042

For Reference Only: OL230042-03



PIED / FOOT

# Brake Mechanism without 5<sup>th</sup> Wheel - OL230042

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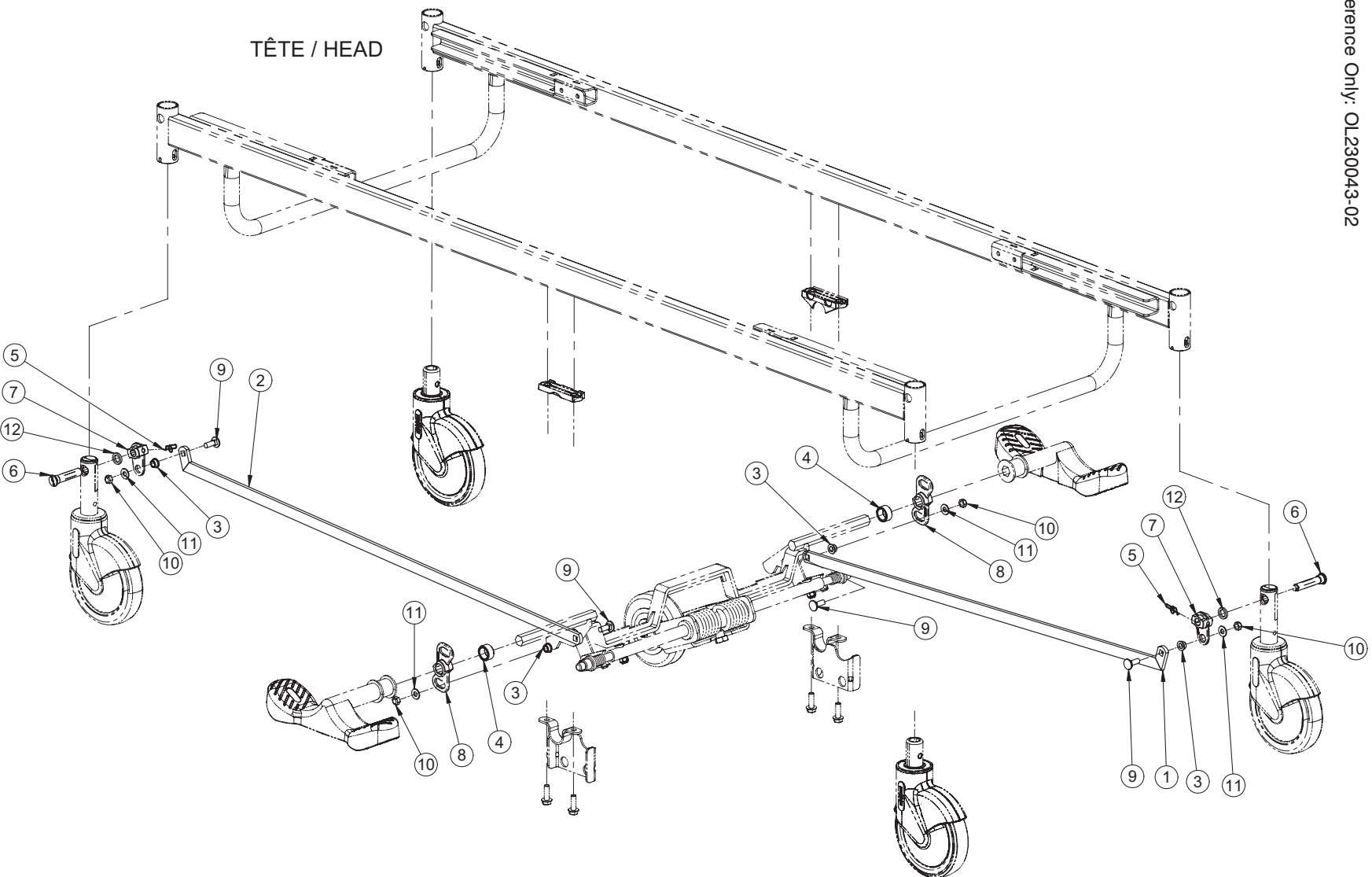
For Reference Only: OL230042G-03

Item	Part No.	Part Name	Qty.
1	14662Z	Lever Clamp	2
2	23-0327G	Brake Lever S.A.	1
3	23-0333Z	Steer Stop	1
4	25-0291G	Linking Rod - Foot S.A.	1
5	25-0292G	Linking Rod - Head S.A.	1
6	25-0340	5/16 X 3/16 Spacer	4
7	QDF7878	Rue Ring Cotter Diameter 3/8" z.p.	2
8	QE71-0496	5 <sup>th</sup> Wheel Green Sticker	2
9	QE71-0511	Brake Sticker	2
10	QP23-0627-11	Pedal	2
11	QPA23-0233	Locking Axle	2
12	QPA25-0312	Molded Spacer	2
13	QPA25-0411	Brake Lever	2
14	VB35A1028FT	Long Neck Carriage Bolt 5/16 - 18 X 7-8" Grade 5, z.p.	4
15	VE79A1O	UNC Grade C ESNA Nut 5/16 - 18	4
16	VVB4A1O32	Bolt 5/16" - 18 X 1" Thread Rolling	4
17	VW10A10	Flat Washer 5/16" SAE z.p.	4
18	VW10C162404	Nylon Washer 1/2" Int. x 3/4" Ext. x 1/8" ep.	2



# Brake Mechanism with 5<sup>th</sup> Wheel - OL230043

For Reference Only: OL230043-02



# Brake Mechanism with 5<sup>th</sup> Wheel - OL230043

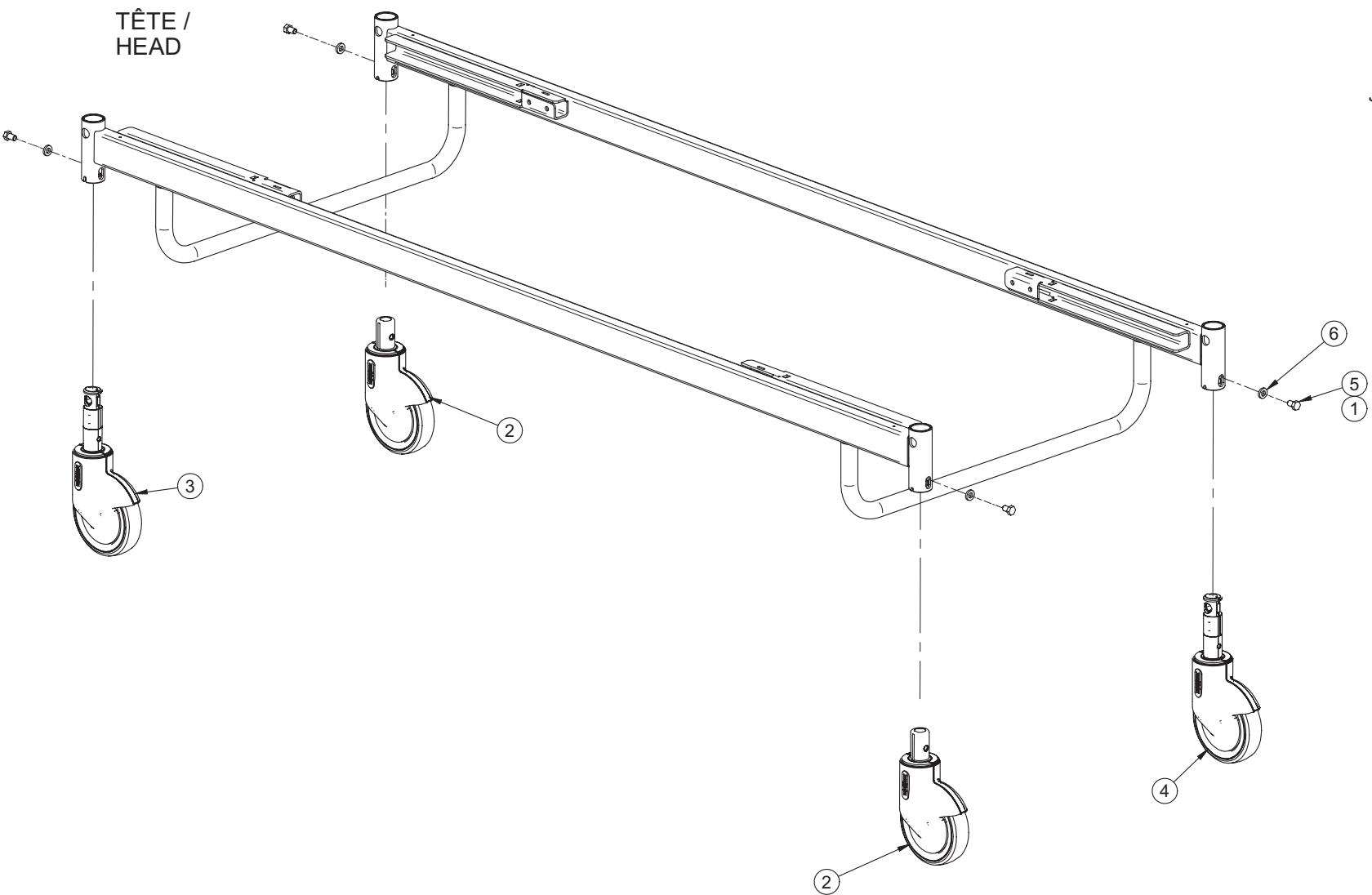
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For Reference Only: OL230043G-02

Item	Part No.	Part Name	Qty.
1	25-0291G	Linking Rod - Foot S.A.	1
2	25-0292G	Linking Rod - Head S.A.	1
3	25-0340	5/16 X 3/16 Spacer	4
4	25-0451	Lever Spacer	2
5	QDF7878	Rue Ring Cotter Diameter 3/8" z.p.	2
6	QPA23-0233	Locking Axle	2
7	QPA25-0411	Brake Lever	2
8	QPA25-0427	Locking Lever	2
9	VB35A1O28FT	Long Neck Carriage Bolt 5/16 - 18 X 7-8" Grade 5, z.p.	4
10	VE79A1O	UNC Grade C ESNA Nut 5/16 - 18	4
11	VW10A10	Flat Washer 5/16" SAE z.p.	4
12	VW10C162404	Nylon Washer 1/2" Int. x 3/4" Ext. x 1/8" ep.	2

# 5" Casters without 5<sup>th</sup> Wheel - OL230044

For Reference Only: OL230044-04



# 5" Casters without 5<sup>th</sup> Wheel - OL230044

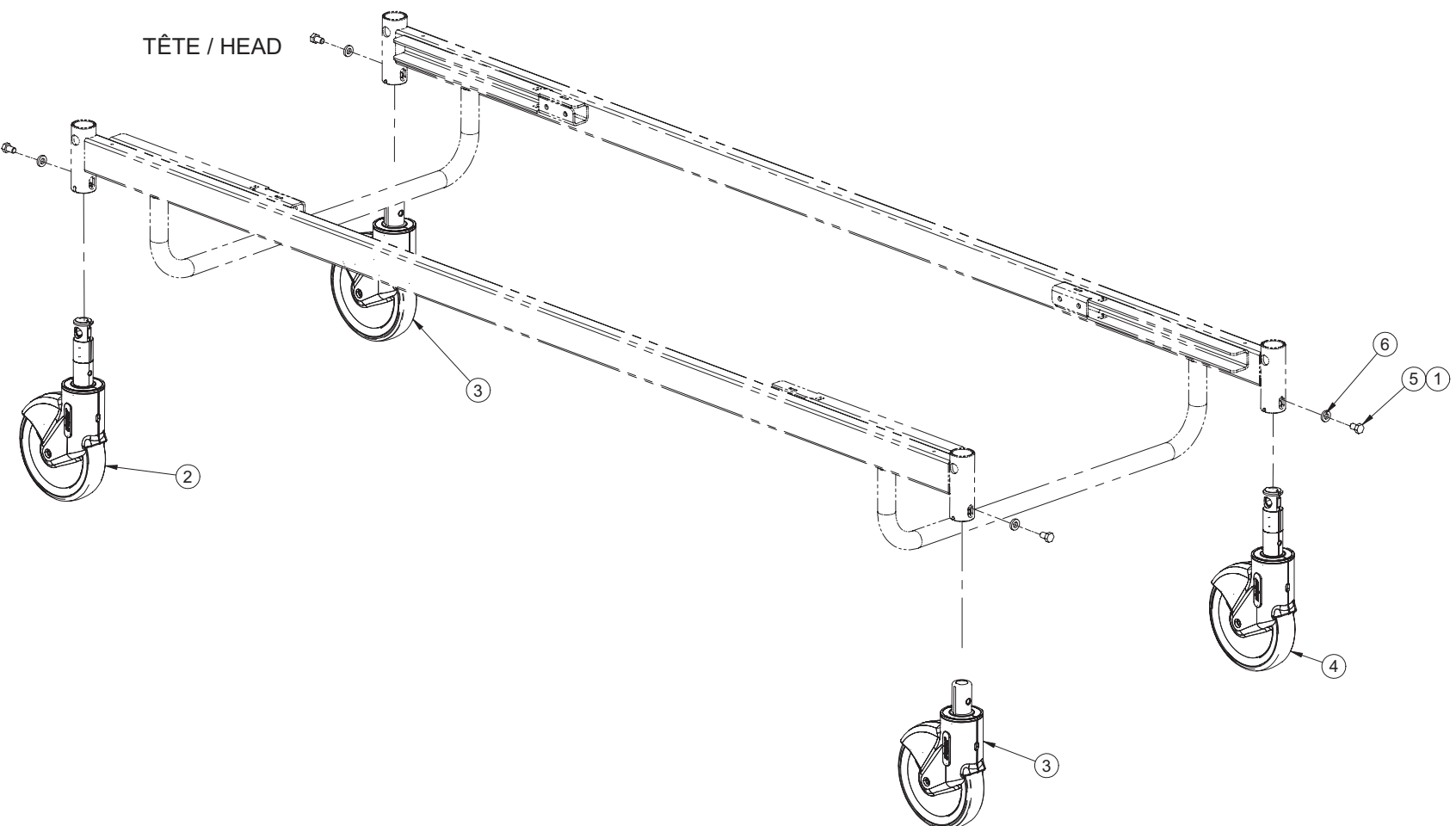
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For Reference Only: OL230044-03

Item	Part No.	Part Name	Qty.
1	M0008	Threadlocker - Medium Strength (Blue)	.0500
2	RD25039107	5" Swivel Caster	2
3	RD25049407	5" Locking Caster	1
4	RD25049507	5" Steer Caster	1
5	VB15A1O16	Hexagonal Bolt 5/16-18 x 1/2" Grade 5, z.p	4
6	VW10A1120	Flat Washer 5/16" SAE z.p.	4

# 6" Casters without 5<sup>th</sup> Wheel - OL230048

For Reference Only: OL230048-04



# 6" Casters without 5<sup>th</sup> Wheel - OL230048

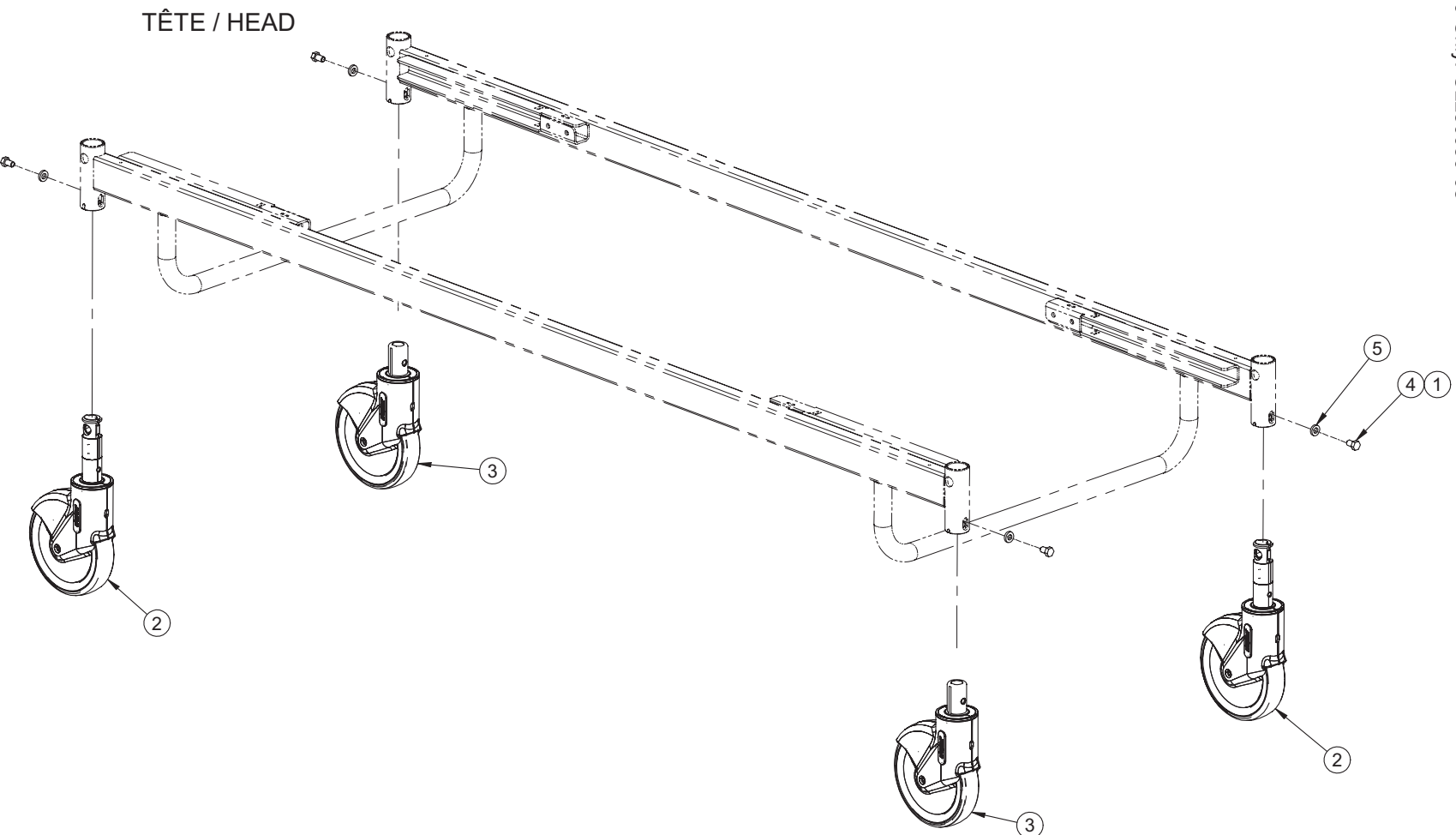
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For Reference Only: OL230048-04

Item	Part No.	Part Name	Qty.
1	M0008	Threadlocker - Medium Strength (Blue)	.0500
2	RD25038807	6" Locking Caster	1
3	RD25049307	6" Swivel Caster	2
4	RD25049607	6" Steer Caster	1
5	VB15A1O16	Hexagonal Bolt 5/16-18 x 1/2" Grade 5, z.p.	4
6	VW10A1120	Flat Washer 5/16" SAE z.p.	4

# 6" Casters with 5<sup>th</sup> Wheel - OL230050

For Reference Only: OL230050-03



# 6" Casters with 5<sup>th</sup> Wheel - OL230050

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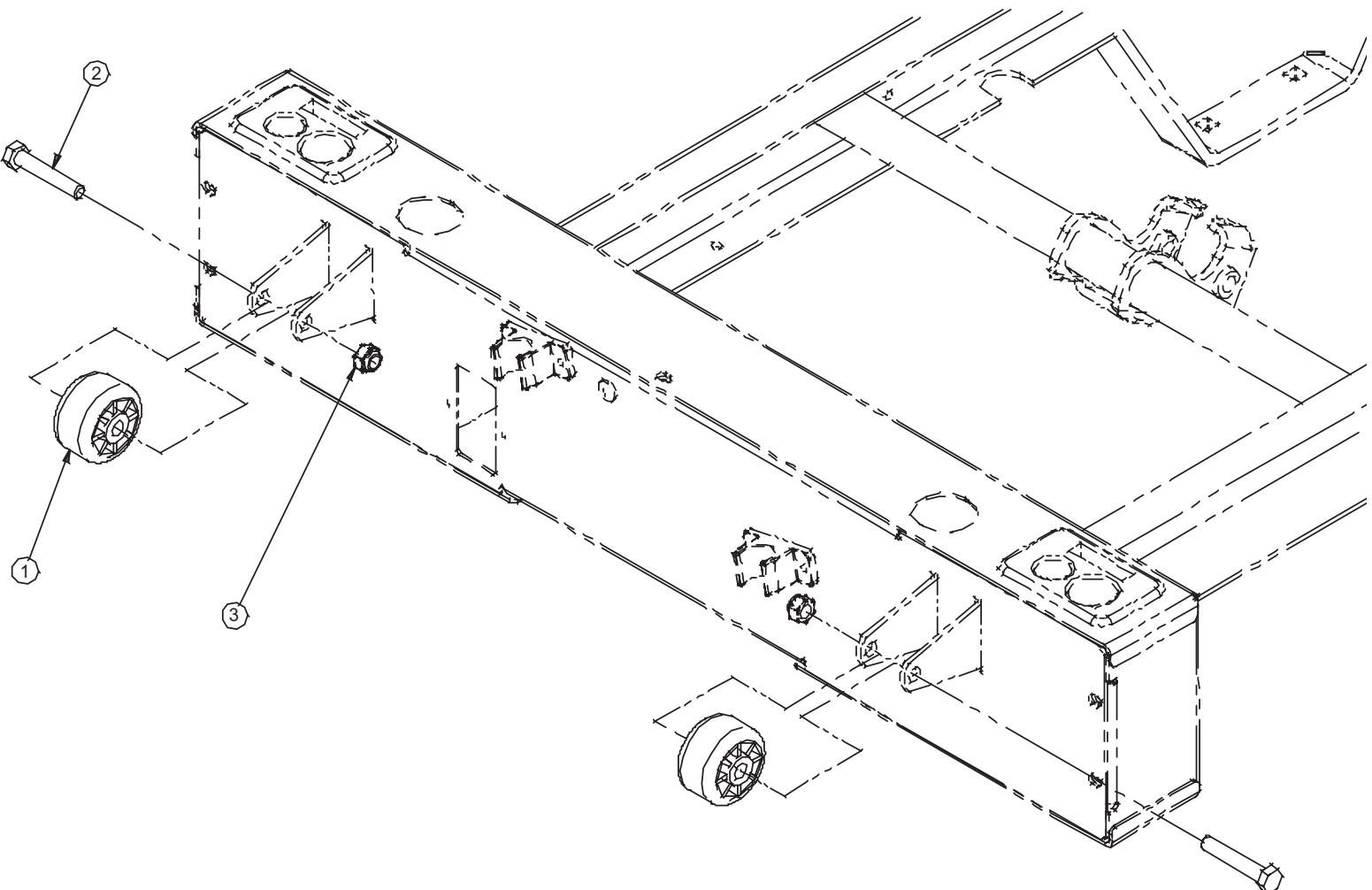
For Reference Only: OL230050-05

Item	Part No.	Part Name	Qty.
1	M0008	Threadlocker - Medium Strength (Blue)	.0500
2	RD25038807	6" Locking Caster	2
3	RD25049307	6" Swivel Caster	2
4	VB15A1O16	Hexagonal Bolt 5/16-18 x 1/2" Grade 5, z.p.	4
5	VW10A1120	Flat Washer 5/16" SAE z.p.	4



# Bumpers - One Rigid Roller - OL230052

For Reference Only: OL230052-01



# Bumpers - One Rigid Roller - OL230052

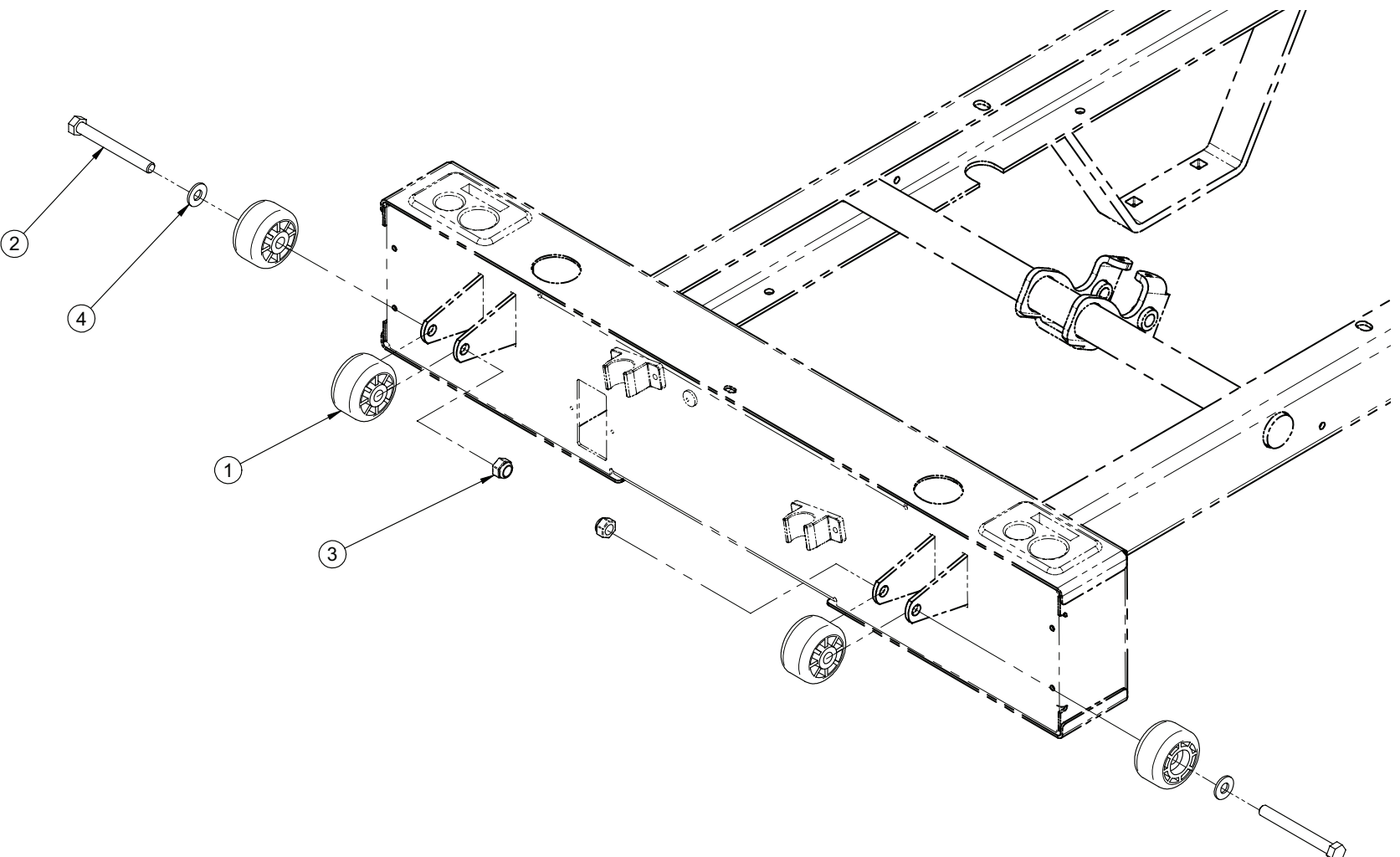
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For Reference Only: OL230052G-03

Item	Part No.	Part Name	Qty.
1	QPN-14-0705	Roller	2
2	VB15A1O44	Hexagonal Bolt 5/16-18 x 1 3/4" Grade 5, z.p.	2
3	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	2

# Bumpers - Two Soft Rollers - OL230053

For Reference Only: OL230053-00



# Bumpers - Two Soft Rollers - OL230053

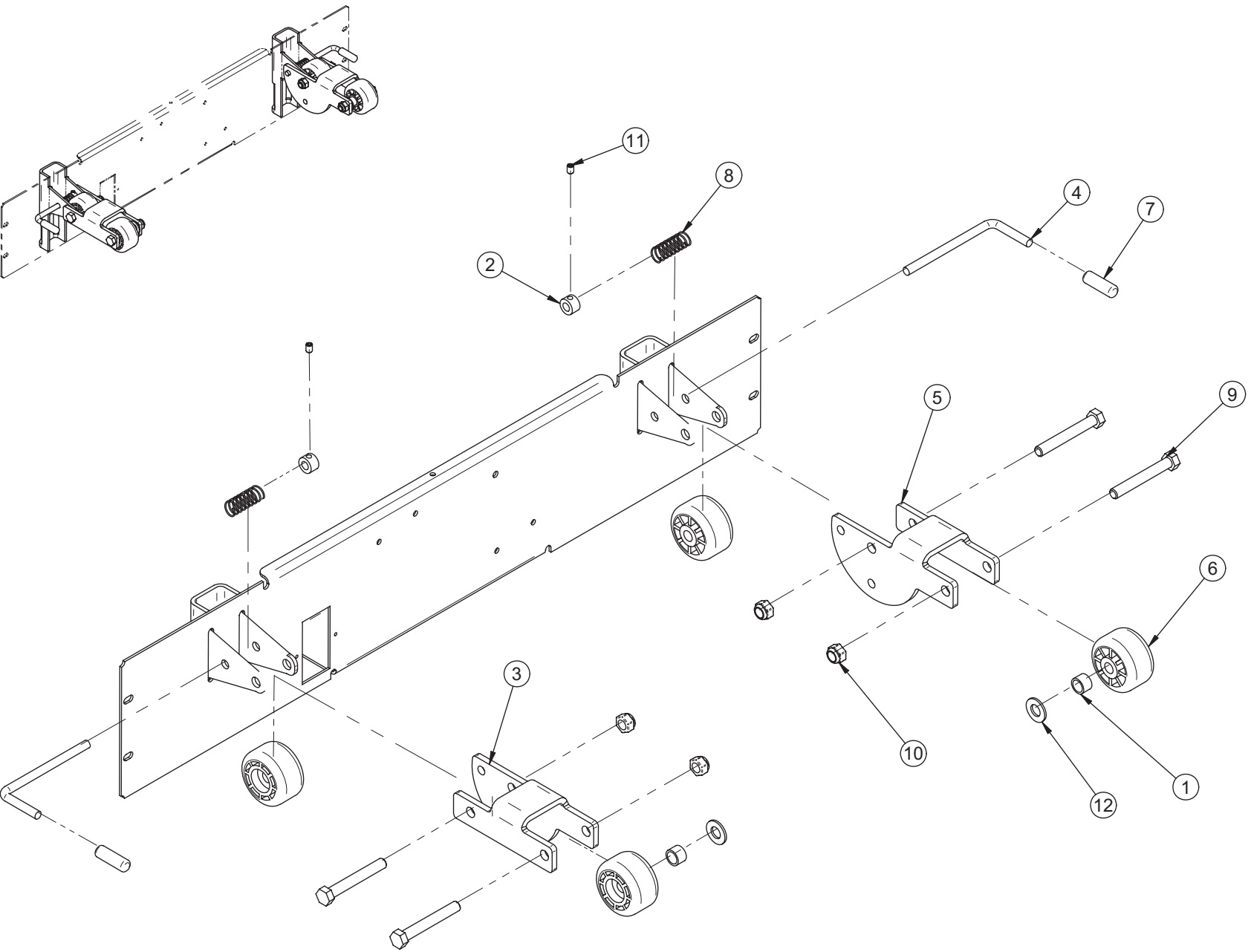
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For Reference Only: OL230053G-02

Item	Part No.	Part Name	Qty.
1	QPC-14-0321	Bumper Roller 1-3/4" Diameter	4
2	VB15A1O54	Hexagonal Bolt 5/16-18 unc x 2-3/4" Grade 5, z.p.	2
3	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	2
4	VW10A10	Flat Washer 5/16" SAE z.p.	2

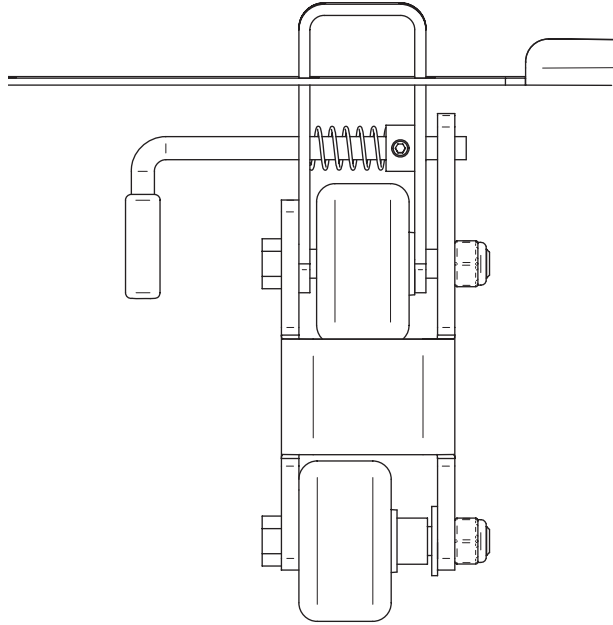
# Adjustable Bumpers - OL230054

For Reference Only: OL230054-02



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# Adjustable Bumpers - OL230054

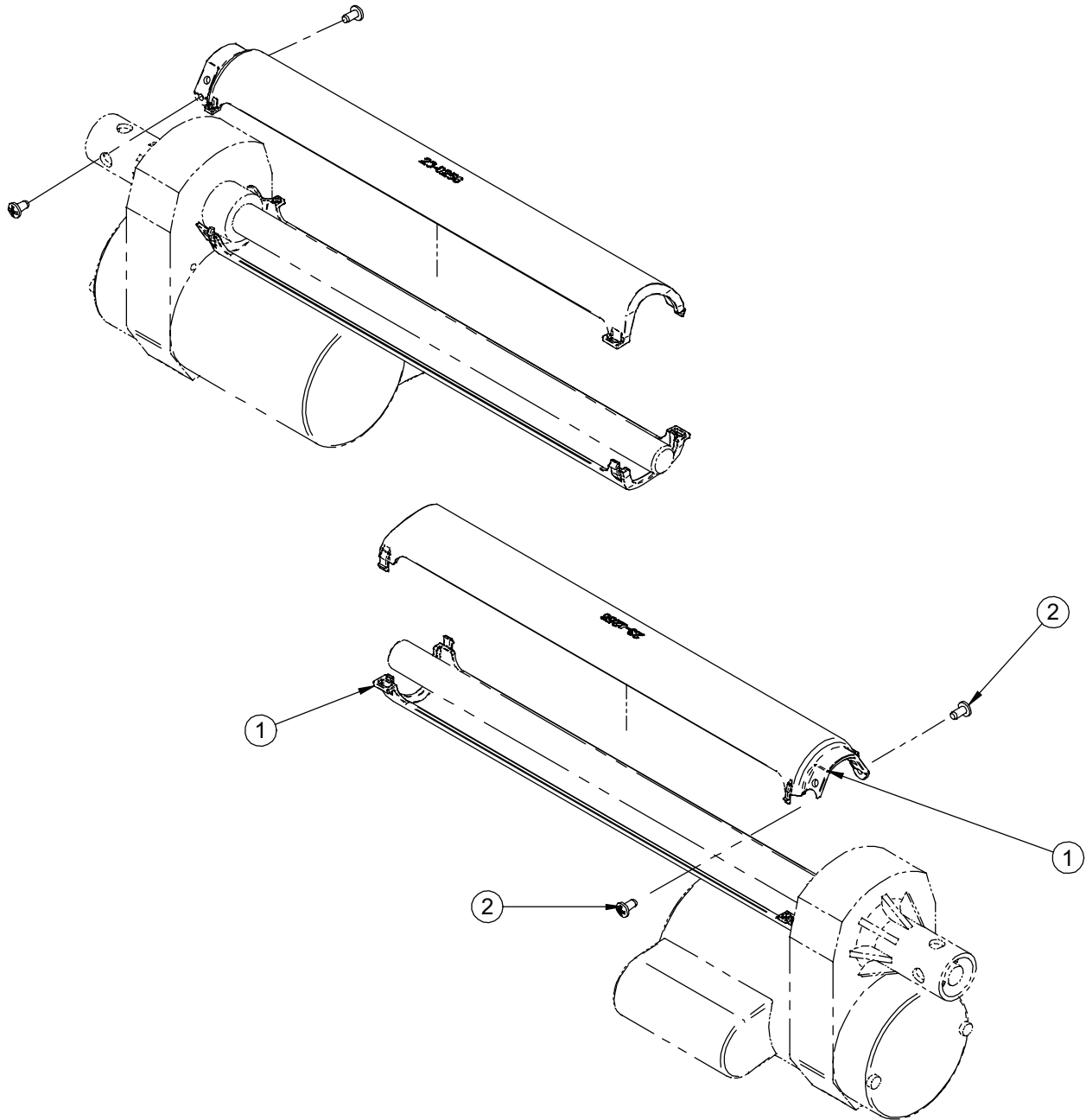


For Reference Only: OL230054G-03

Item	Part No.	Part Name	Qty.
1	14403Z	Spacer	2
2	19-0478Z	Adjustable Stopper	2
3	23-0347G	Left Pivot Plate	1
4	23-0348Z	Lock	2
5	23-0349G	Right Pivot Plate	1
6	QPN-14-0705	Roller	4
7	QPVA0012	Vinyl Cap Diameter 1/4" x 1 1/4"	2
8	QRC18642	Release Mechanism Spring z.p.	2
9	VB15A1O50	Hexagonal Bolt 5/16-18 x 2 1/4" Grade 5, z.p.	4
10	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	4
11	VV60A0G08-S	Hexagonal Socket Set Screw 10-32 x 1/4" Scotch Grip	2
12	VW10C122402	Nylon Washer 3/8" Ins. Diameter x 1/16"	2

# Hi-Lo Actuators Screw Covers - OL230091

For Reference Only: OL230091-00



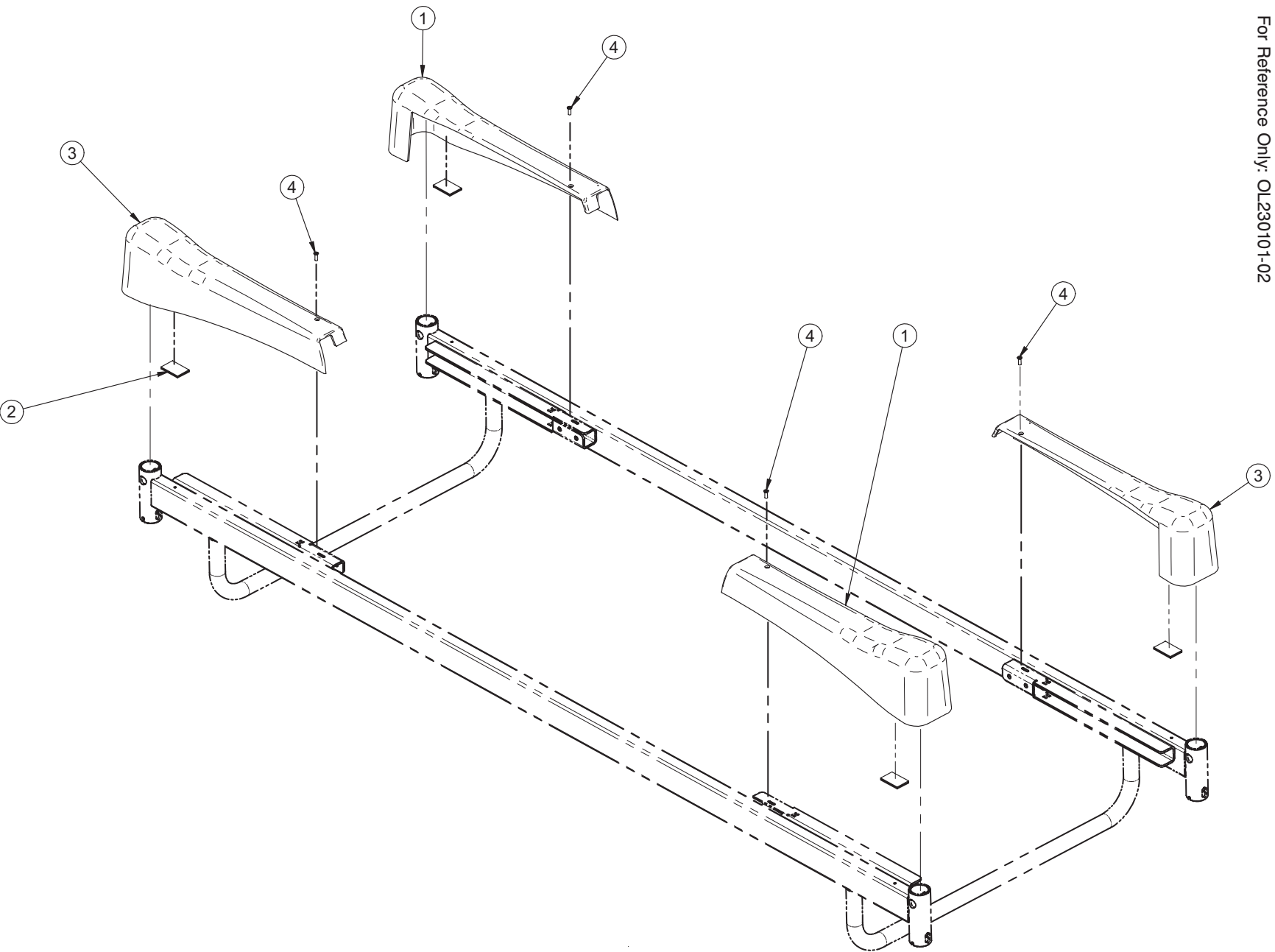
For Reference Only: OL230091-01

Item	Part No.	Part Name	Qty.
1	QP23-0256	Screw Cover	4
2	VV83A9G12	Tapping Screw Pan Phillips Type B #10 x 3/8" z.p.	4

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# Wheel Covers - OL230101

For Reference Only: OL230101-02



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# Wheel Covers - OL230101

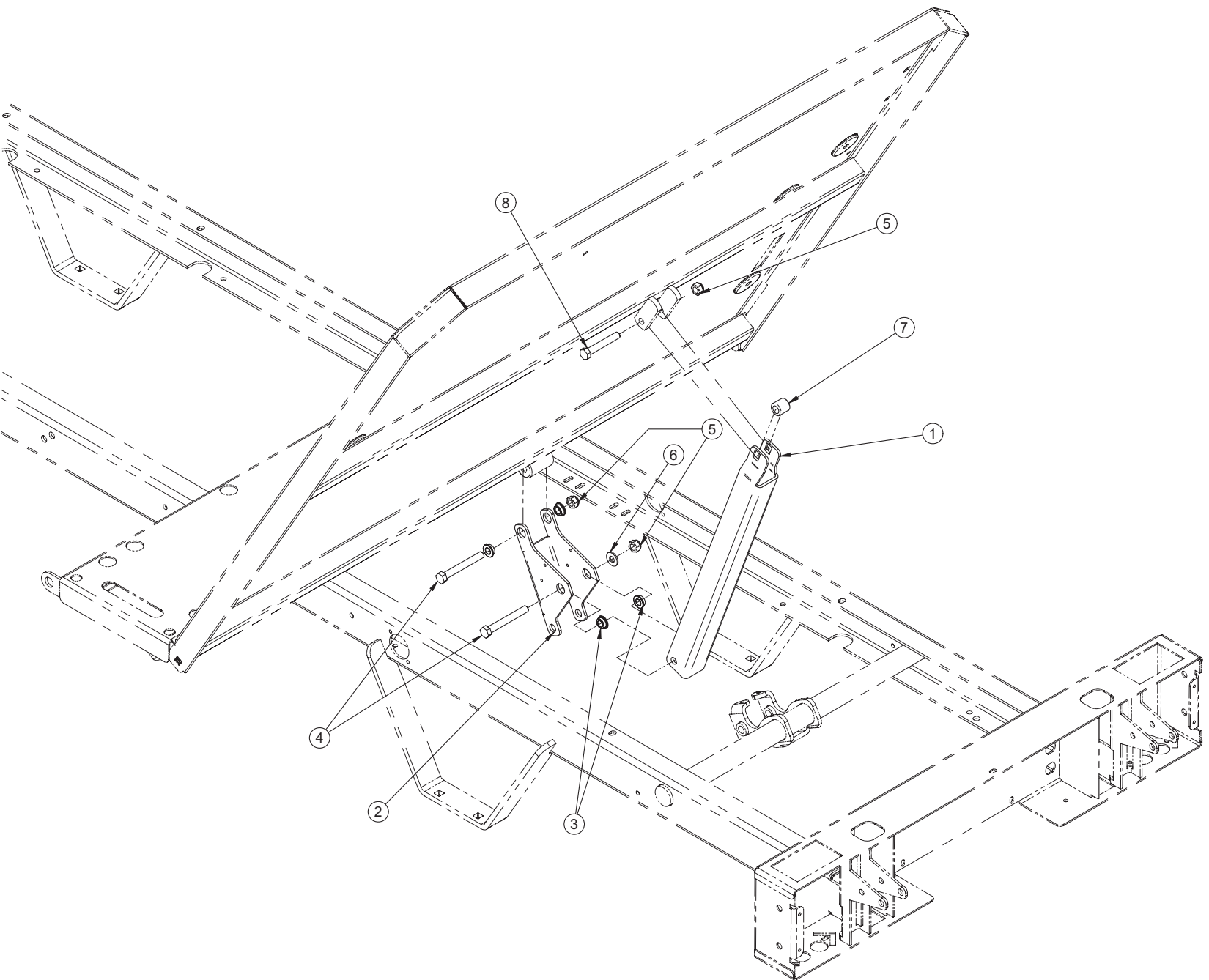
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For Reference Only: OL230101-03

<b>Item</b>	<b>Part No.</b>	<b>Part Name</b>	<b>Qty.</b>
1	QP25-0299-07	Right Caster Cover	2
2	25-0550	Caster Hood Velcro	4
3	QP28-0300-07	Left Caster Cover	2
4	VV81A9E16	Tapping Screw Type B Flat Head Phillips # 8 x 1/2 z.p.	4

# Without CPR Emergency Release - OL230105

For Reference Only: OL230105-02



# Without CPR Emergency Release - OL230105

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For Reference Only: OL230105G-03

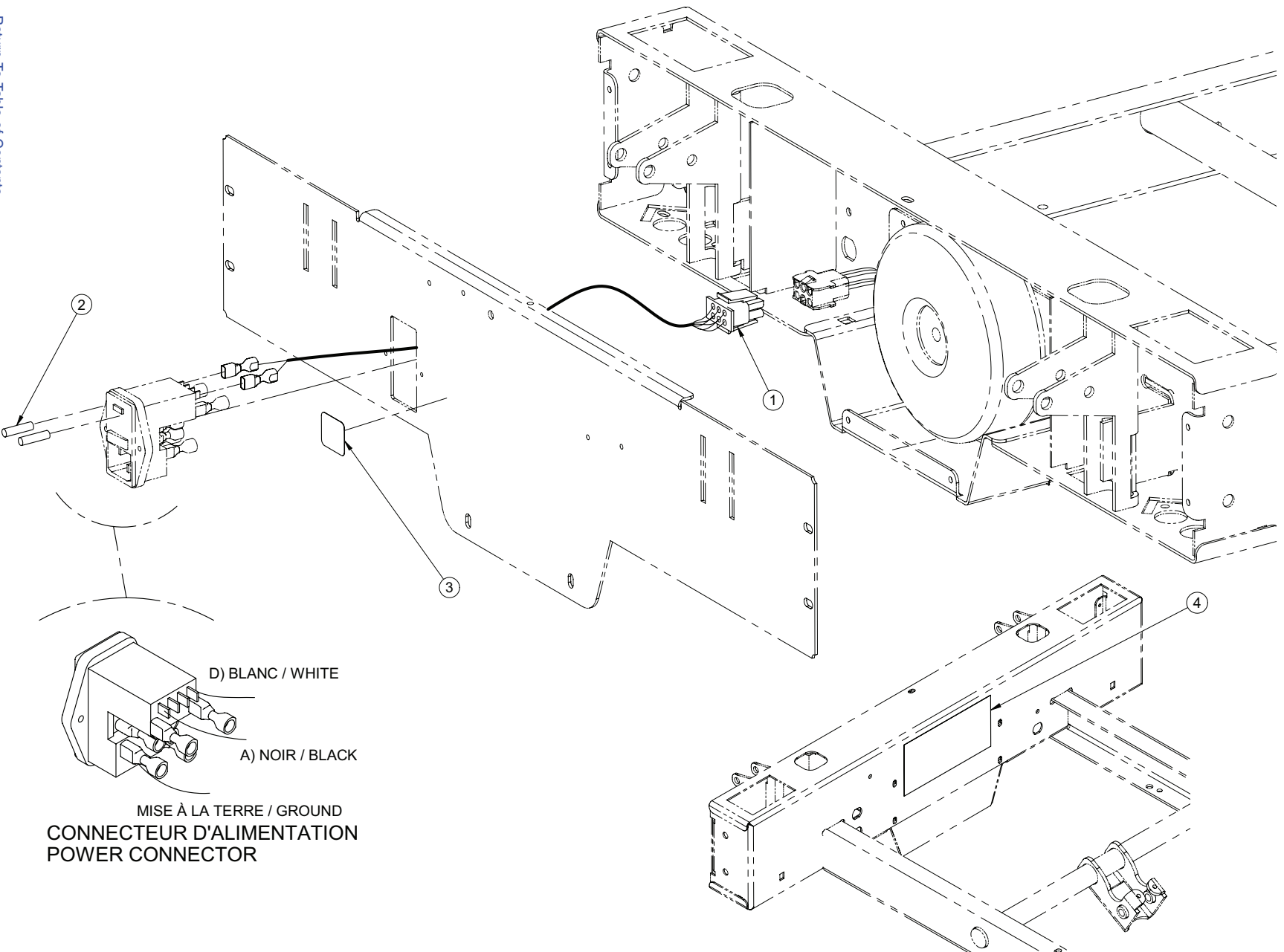
Item	Part No.	Part Name	Qty.
1	20-0223G	Head Section Arm Lever	1
2	25-0362Z	Mattress Support Lever	1
3	QDF17-0020	Shoulder Spacer Diameter 5/16" x 0.210"	4
4	VB18A1O52	Hexagonal Bolt 5/16-18 x 2 1/2" Grade 8, z.p.	2
5	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	3
6	VW10A10	Flat Washer 5/16" SAE z.p.	1
7	VW60C201320	Nylon Spacer 5/8" x .386" x 39/64"	1
8	VB15A1O48	Hexagonal Bolt 5/16-18 2" Grade 5	1

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# 100V Electric System - OL230112

For Reference Only: OL230112-02



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# 100V Electric System - OL230112

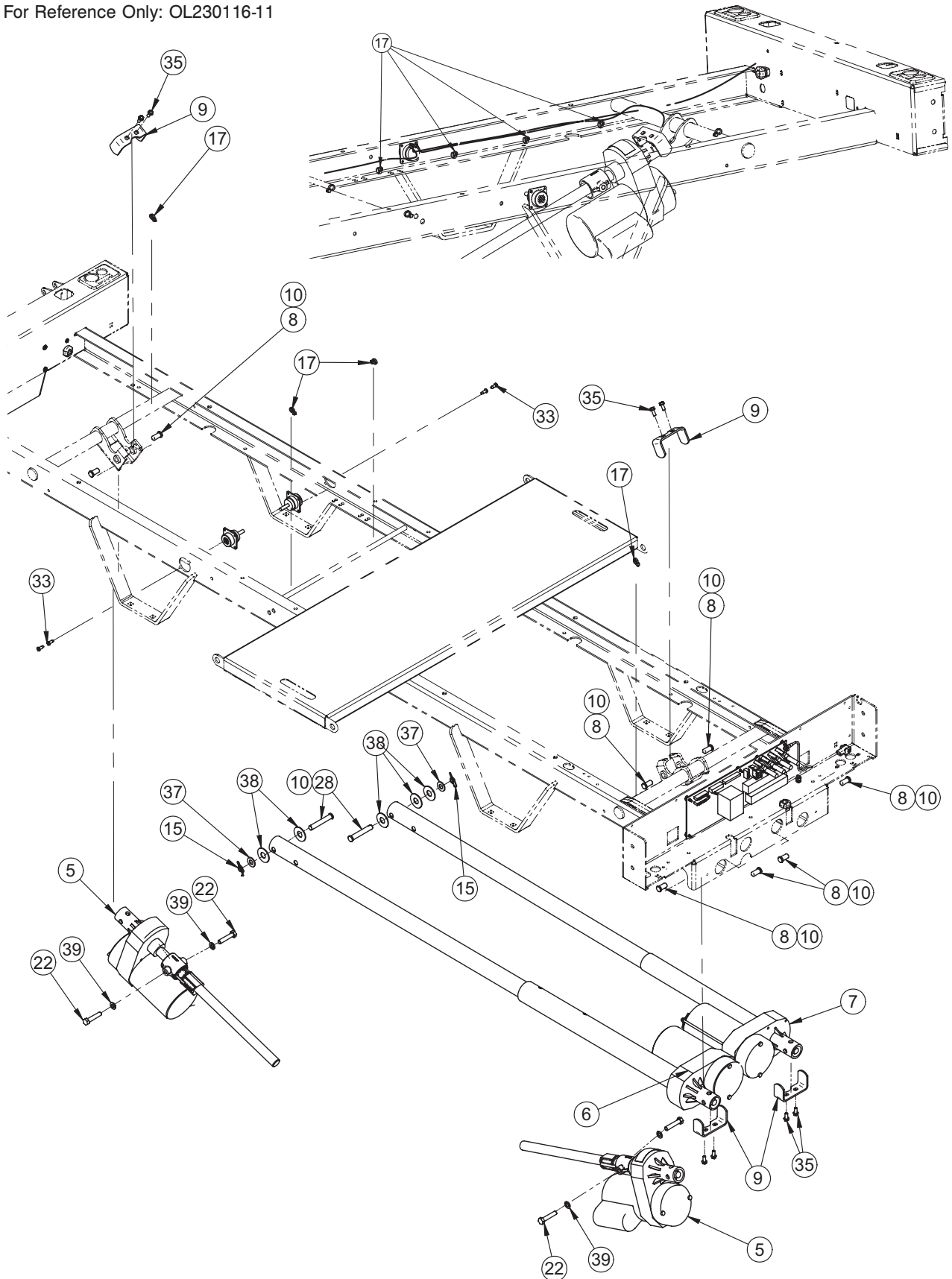
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For Reference Only: OL230112-01

Item	Part No.	Part Name	Qty.
1	QDF20-0081	100V Connector	1
2	QDF8078	10A, 250V Long Fast Action Fuse	2
3	QE71-0571	Sticker - 10A, 250V Fuses	1
4	QE71-0754	100V CSA Sticker	1

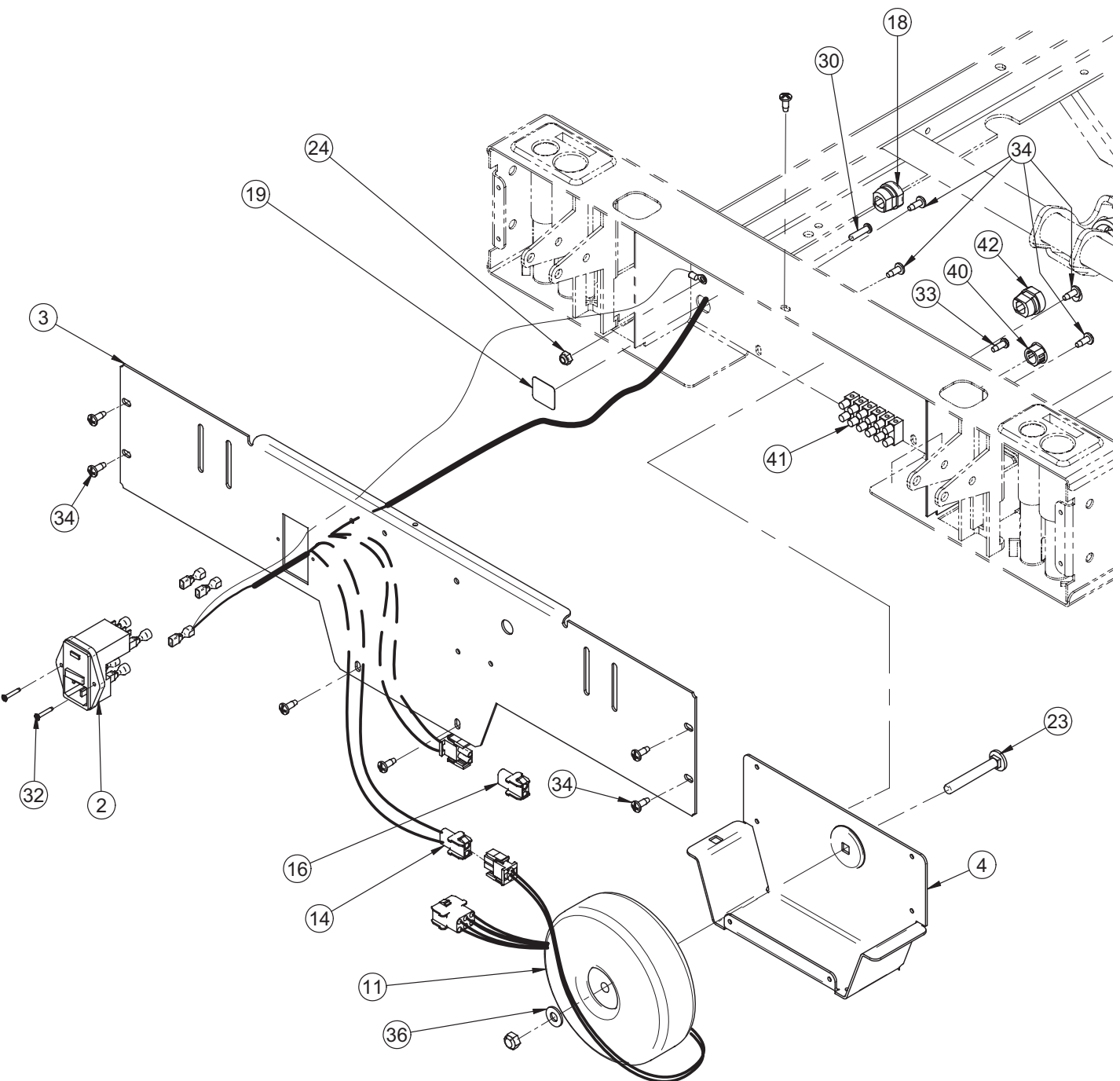
# International Electric System - OL230116

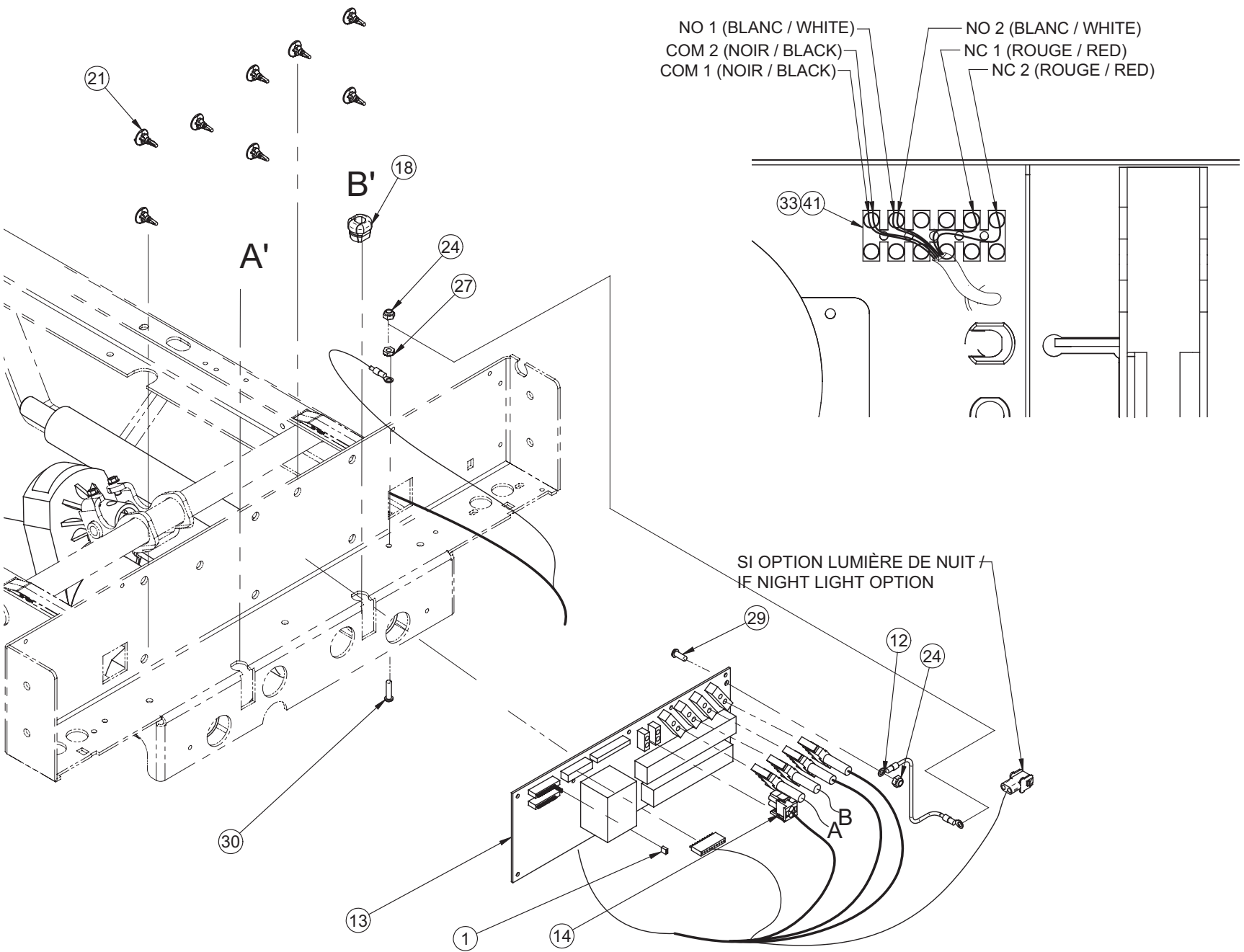
For Reference Only: OL230116-11



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# International Electric System - OL230116







# International Electric System - OL230116

For Reference Only: OL230116G-10

Item	Part No.	Part Name	Qty.
1	QDF8047	PC Board Jumper	1
2	23-0267	Power Connector S.A.	1
3	23-0424G	International Head Casing Cover	1
4	23-0317G	Transformer Support	1
5	23-0702	Hubble Hi-Lo Actuator	2
6	23-0335G	Hubble Head Actuator	1
7	23-0336	Hubble Thigh Actuator	1
8	25-0250Z	Actuator Pivot	8
9	25-0251Z	Head/Thigh Actuator Support Cover	4
10	M0019	Petro Canada OG2 Grease	.0100
11	QDF14-1160	Medical Toroid Transformer	1
12	QDF17-0138	PC Board Ground Wire	1
13	QDF23-0315	Control Board	1
14	QDF23-0573	FL23E Siderail Control Cable - International Electric System S.A.	1
15	QDF7878	Rue Ring Cotter Diameter 3/8" z.p.	2
16	QDF8042	«AMP» Cap Housing #1-480699-0	1
17	QDF9518	Nylon Ty-Rap Black (0.143 X 8")	8
18	QDF9541	Strain Relief SR 6P3-4	2
19	QE71-0572	Sticker - Ground	1
21	QP23-0735	Control Board Stand-off Pin	8
22	VB15A1O40	Hexagonal Bolt 5/16-18 X 1 1/2" Grade 5 z.p.	4
23	VB35A1O50	Carriage Bolt 5/16-18 x 2 1/4" z.p.	1
24	VE30A0G	Nylon Hexagonal Locknut #10-32 z.p.	3
26	VE30A1O	UNC Grade C ESNA Nut 5/16 - 18	1
27	VE80A0G	"K-lok" Locknut #10-32 z.p.	1
28	VG50B1250	Clevis Pin Diameter 3/8" x 2-1/4" z.p.	2
29	VV33A0G16	Machine Screw Pan Phillips #10-32 x 1/2" z.p.	1
30	VV33A0G24	Machine Screw Phillips Pan Head #10-32 x 3/4" z.p.	2
32	VV41A1A20	Phillips Countersunk Screw Type F #4-40 x 5/8" zp	2
33	VV83A9E16	Tapping Screw Pan Phillips Type B #8 x 1/2" z.p.	5
34	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	11
35	VV84A1H46	Flanged Hexagonal Head Tapping Screw #12 X 1/2 Type B z.p.	8

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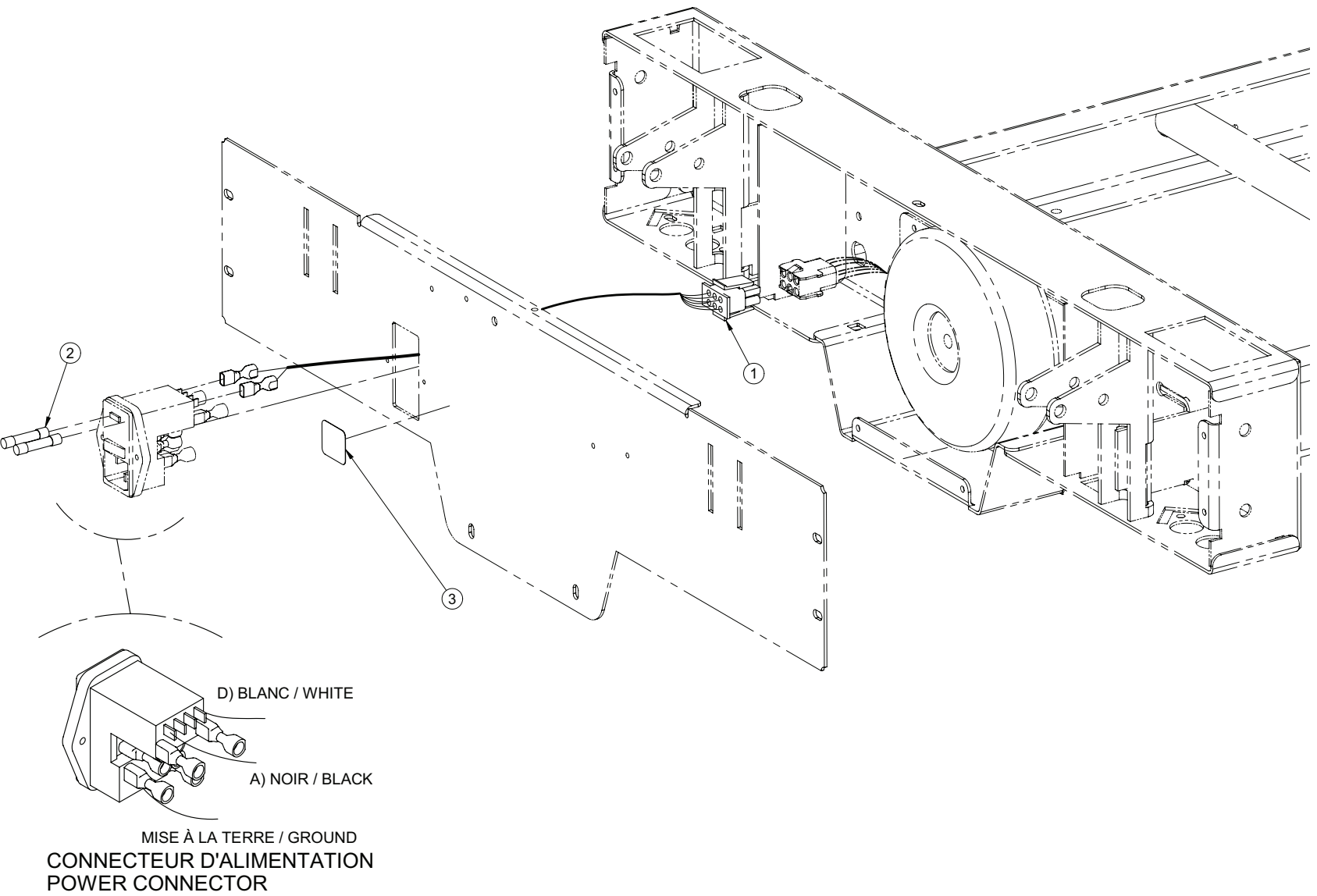
# International Electric System - OL230116

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Item	Part No.	Part Name	Qty.
36	VW10A10	Flat Washer 5/16" SAE z.p	1
37	VW10A12	Washer 3/8" SAE z.p.	2
38	VW10C173602	Nylon Washer 1/2" Ins. Dia. x 1 1/4" OU	5
39	VW20A10	Spring Washer 5/16"	4
40	QPPF1518	Plug Double "D" 5/8" Diameter	1
41	QDF9012	Terminal Strip (6 x 2)	1
42	QPNC0606	Strain Relief Bushing	1

# 200V Electric System - OL230117

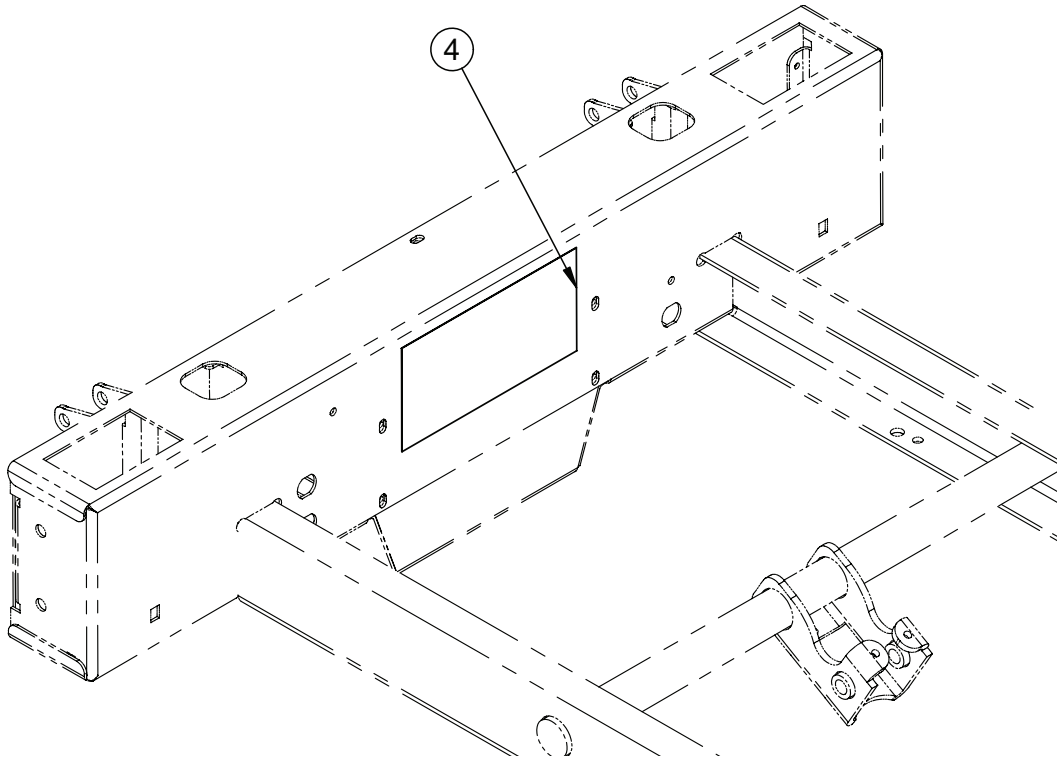
For Reference Only: OL230117-02



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# 200V Electric System - OL230117

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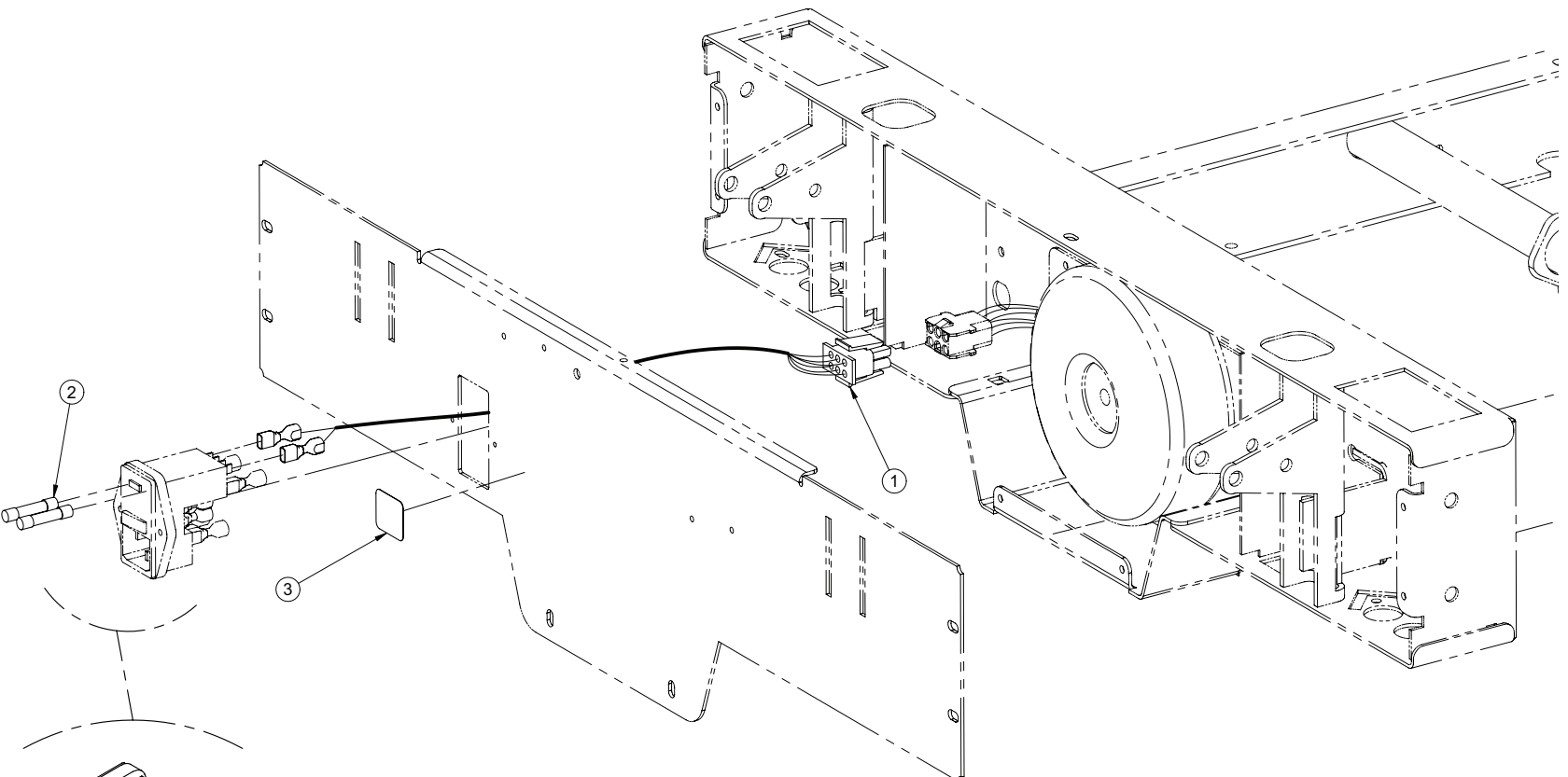


For Reference Only: OL230117-01

Item	Part No.	Part Name	Qty.
1	QDF20-0082	200V Connector	1
2	QDF8068	6.3A, 250V Slow-Blow Fuse	2
3	QE71-0573	Sticker - 6.3A, 250V Fuses	1
4	QE71-0755	200V CSA Sticker	1

# 220V Electric System - OL230118

For Reference Only: OL230118-02



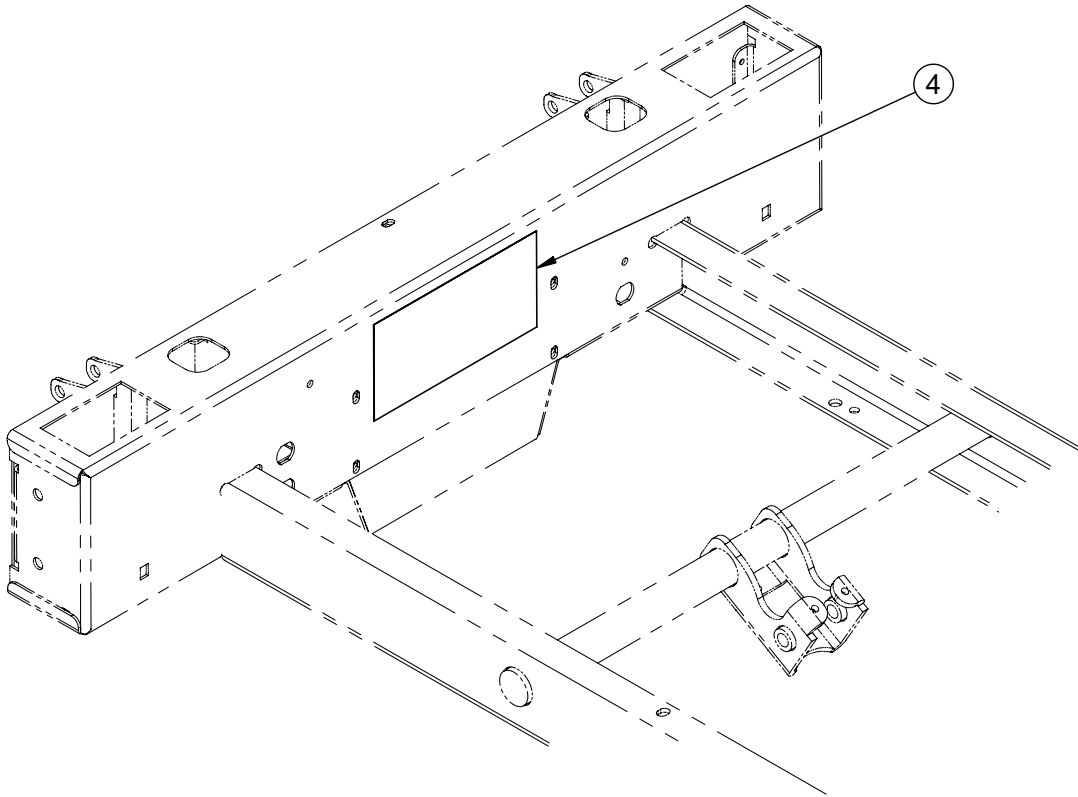
D) BLANC / WHITE

A) NOIR / BLACK

MISE À LA TERRE / GROUND  
CONNECTEUR D'ALIMENTATION  
POWER CONNECTOR

# 220V Electric System - OL230118

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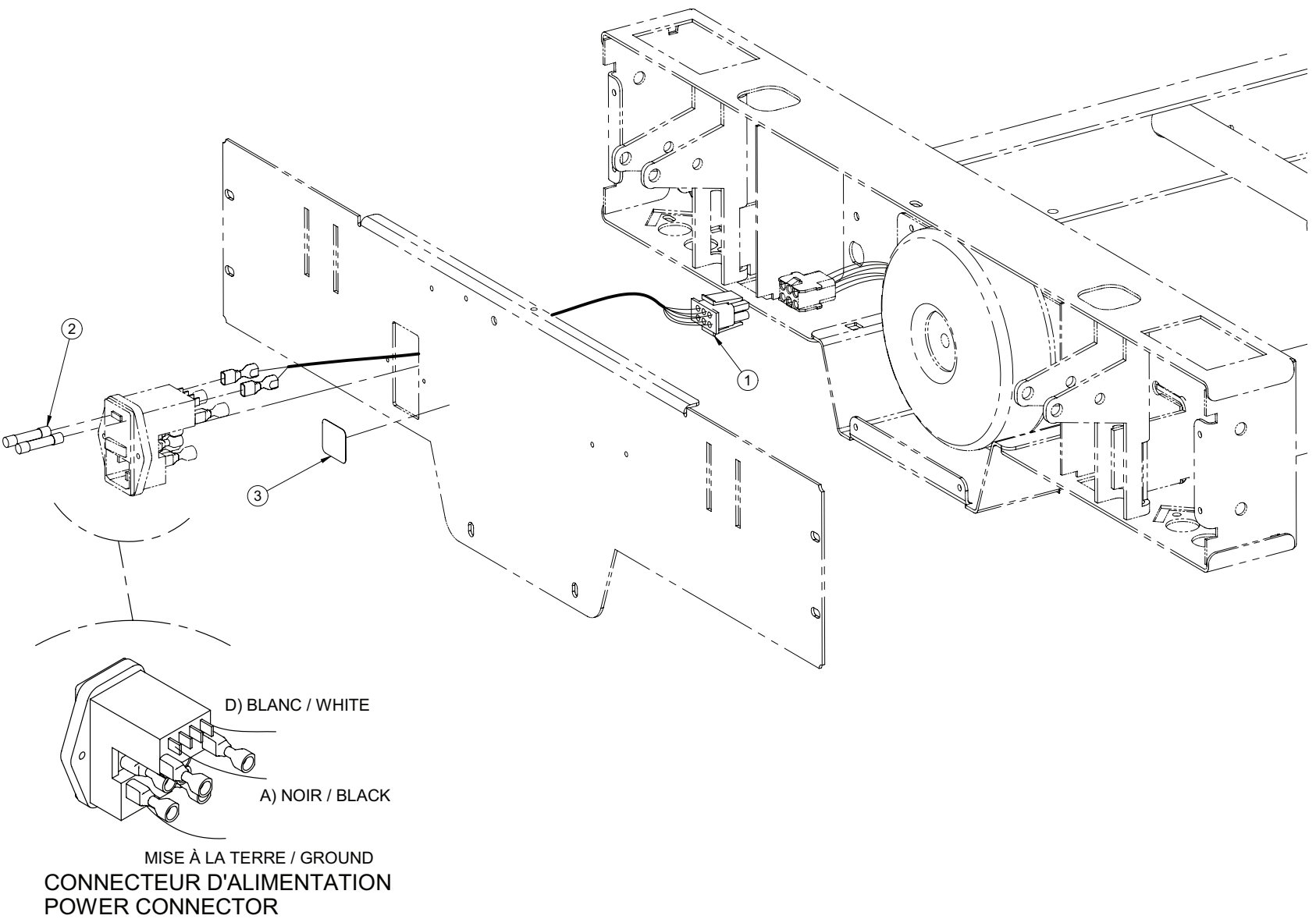


For Reference Only: OL230118-01

Item	Part No.	Part Name	Qty.
1	QDF20-0083	220V Connector	1
2	QDF8068	6.3A, 250V Slow-Blow Fuse	2
3	QE71-0573	Sticker - 6.3A, 250V Fuses	1
4	QE71-0756	220V CSA Sticker	1

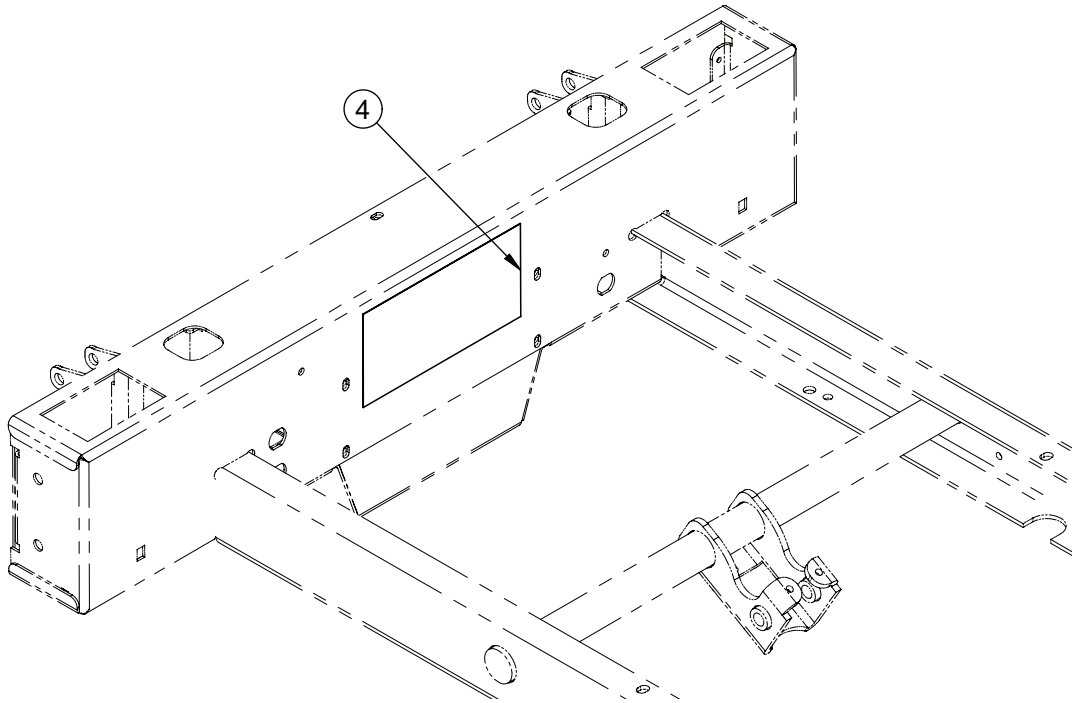
# 240V Electric System - OL230119

For Reference Only: OL230119-02



# 240V Electric System - OL230119

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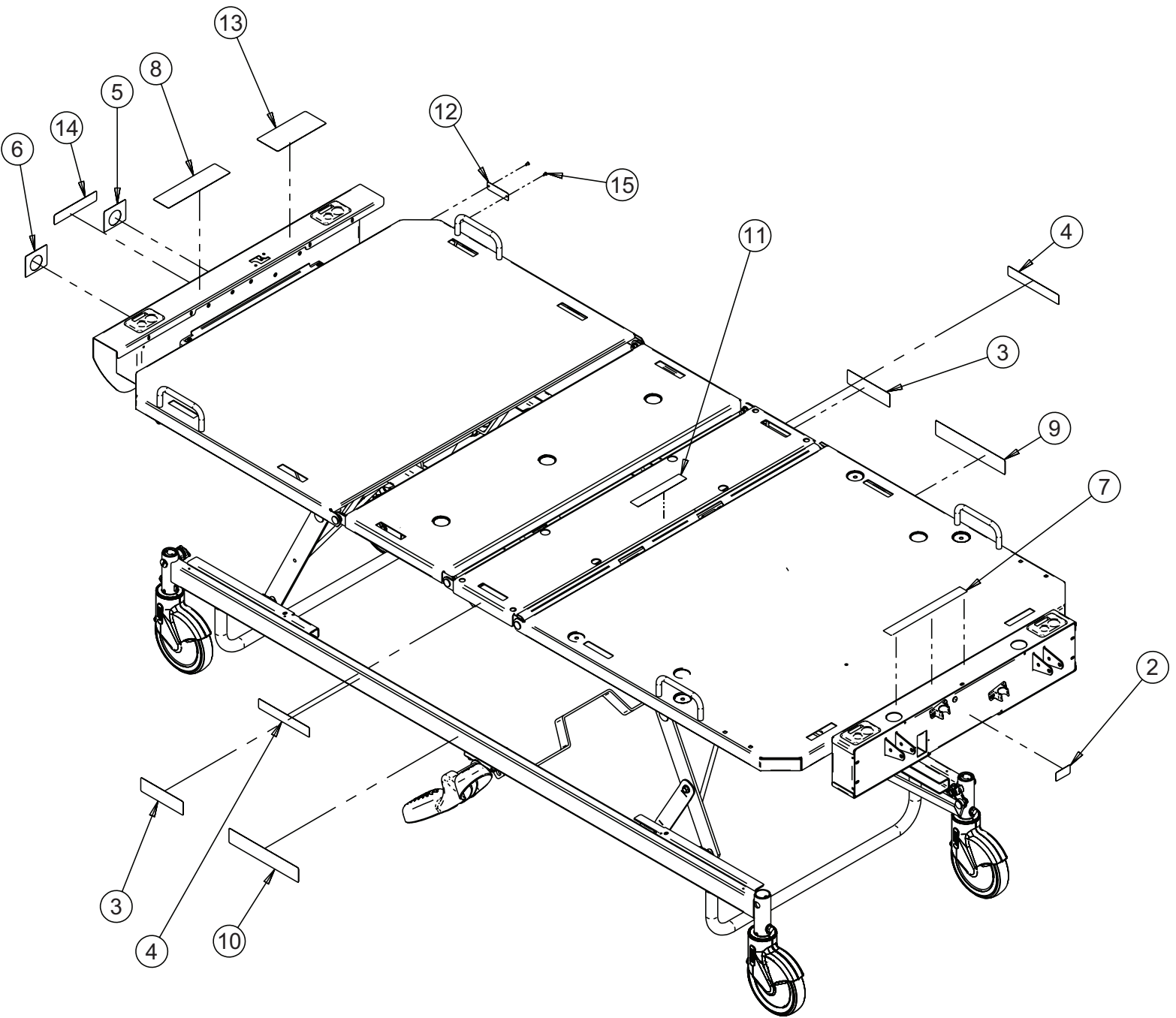
For Reference Only: OL230119-01

Item	Part No.	Part Name	Qty.
1	QDF20-0084	240V Connector	1
2	QDF8068	6.3A, 250V Slow-Blow Fuse	2
3	QE71-0573	6.3A Fuses - Sticker	1
4	QE71-0757	240V CSA - Sticker	1

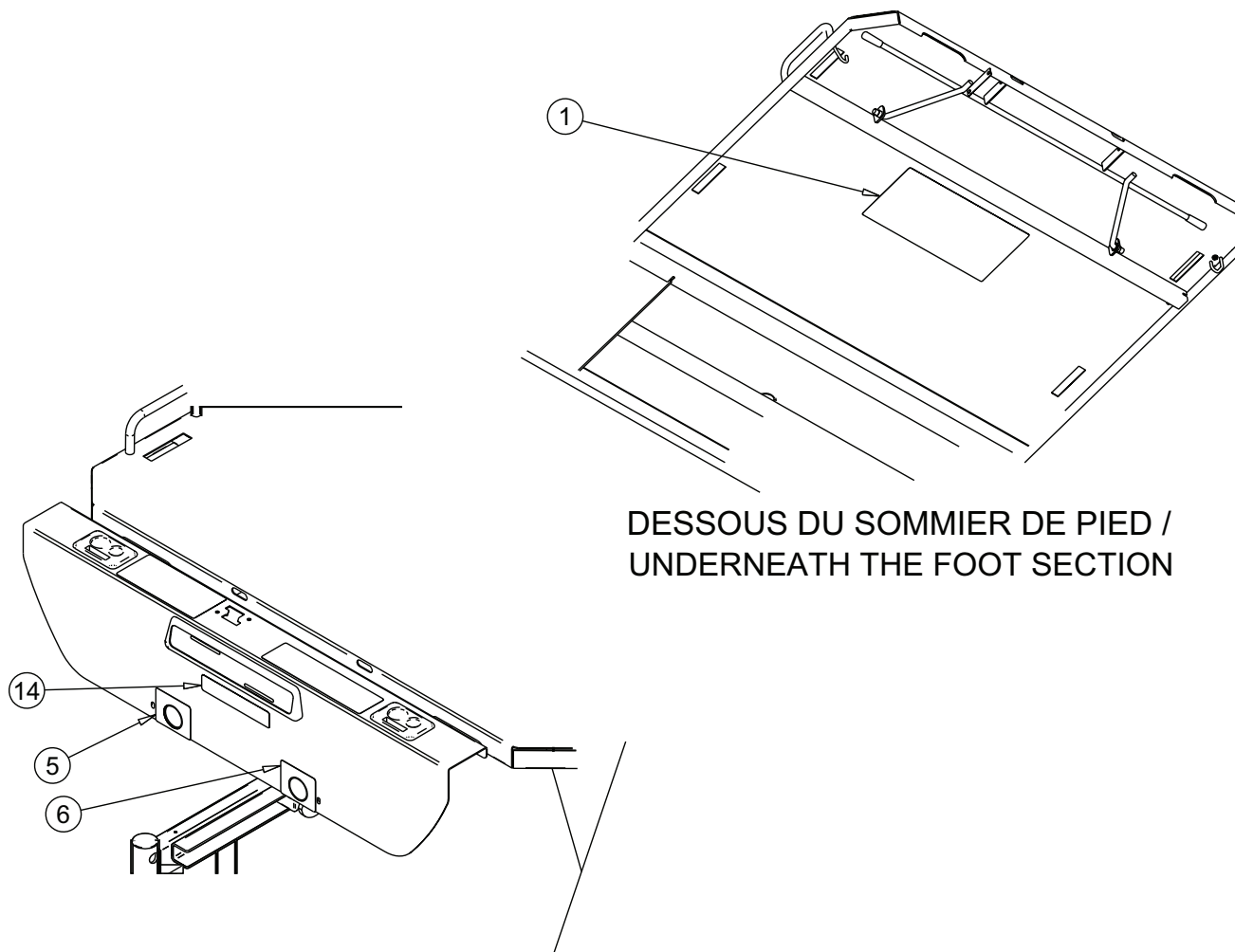


# Stickers French/English - OL230120

For Reference Only: OL230120-05



# Stickers French/English - OL230120



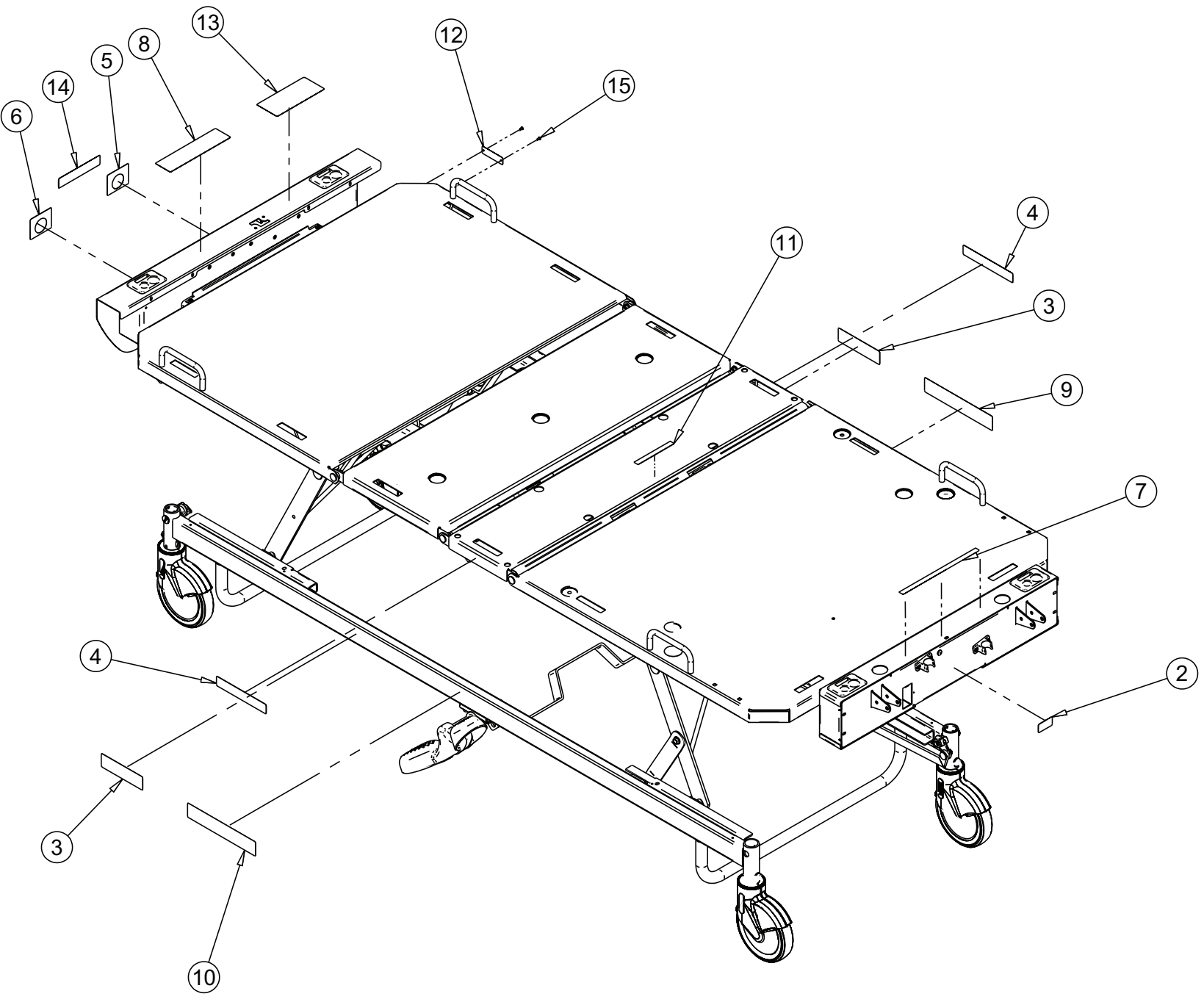
DESSOUS DU SOMMIER DE PIED /  
UNDERNEATH THE FOOT SECTION

For Reference Only: OL230120-03

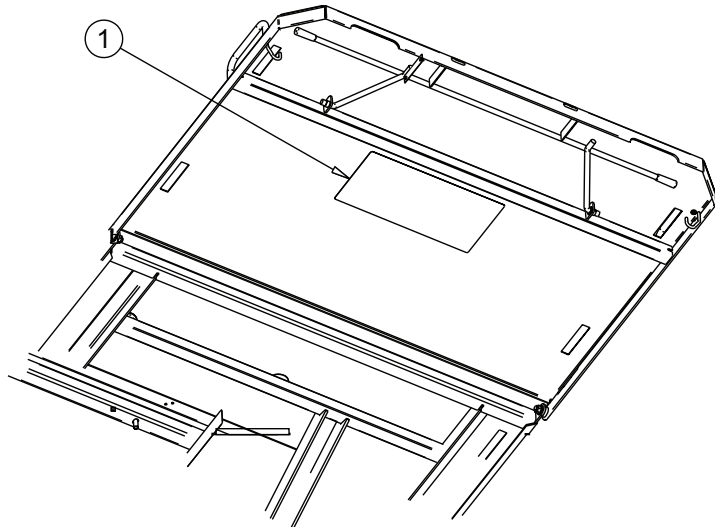
Item	Part No.	Part Name	Qty.
1	QE14400-F	Sticker - Results of Automated Tests	1
2	QE18545	"Refer to Manual" Sticker	1
3	QE71-0346	Sticker - STRYKER	2
4	QE71-0547	Sticker - Maximum Load	2
5	QE71-0707	Sticker - Emergency Handle Position/Head Section	1
6	QE71-0708	Sticker - Emergency Handle Position/Thigh Section	1
7	QE71-0737-T	Sticker - Serious Injury	1
8	QE71-0738-T	Sticker - Electric Shock Hazard	1
9	QE71-0739-T	Sticker - Right Pedal Positions	1
10	QE71-0740-T	Sticker - Left Pedal Positions	1
11	QE71-0741-T	Sticker - Mattress Maximum Thickness	1
12	QE71-0749-T	Serial Number Plate	1
13	QE71-0752-F	Fire Hazard - Sticker	1
14	QE71-0778-F	Sticker - Accessory Warning	1
15	VR11H43	Dome Head Pop Rivet #43	2

# Stickers English/Spanish - OL230121

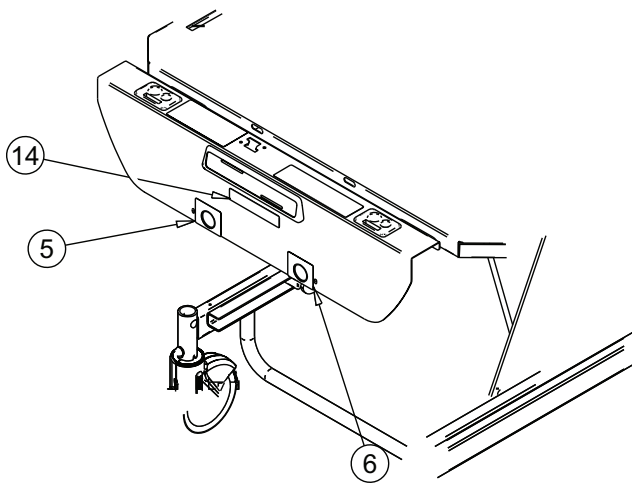
For Reference Only: OL230121-05



# Stickers (English/Spanish) - OL230121



DESSOUS DU SOMMIER DE PIED /  
UNDERNEATH THE FOOT SECTION

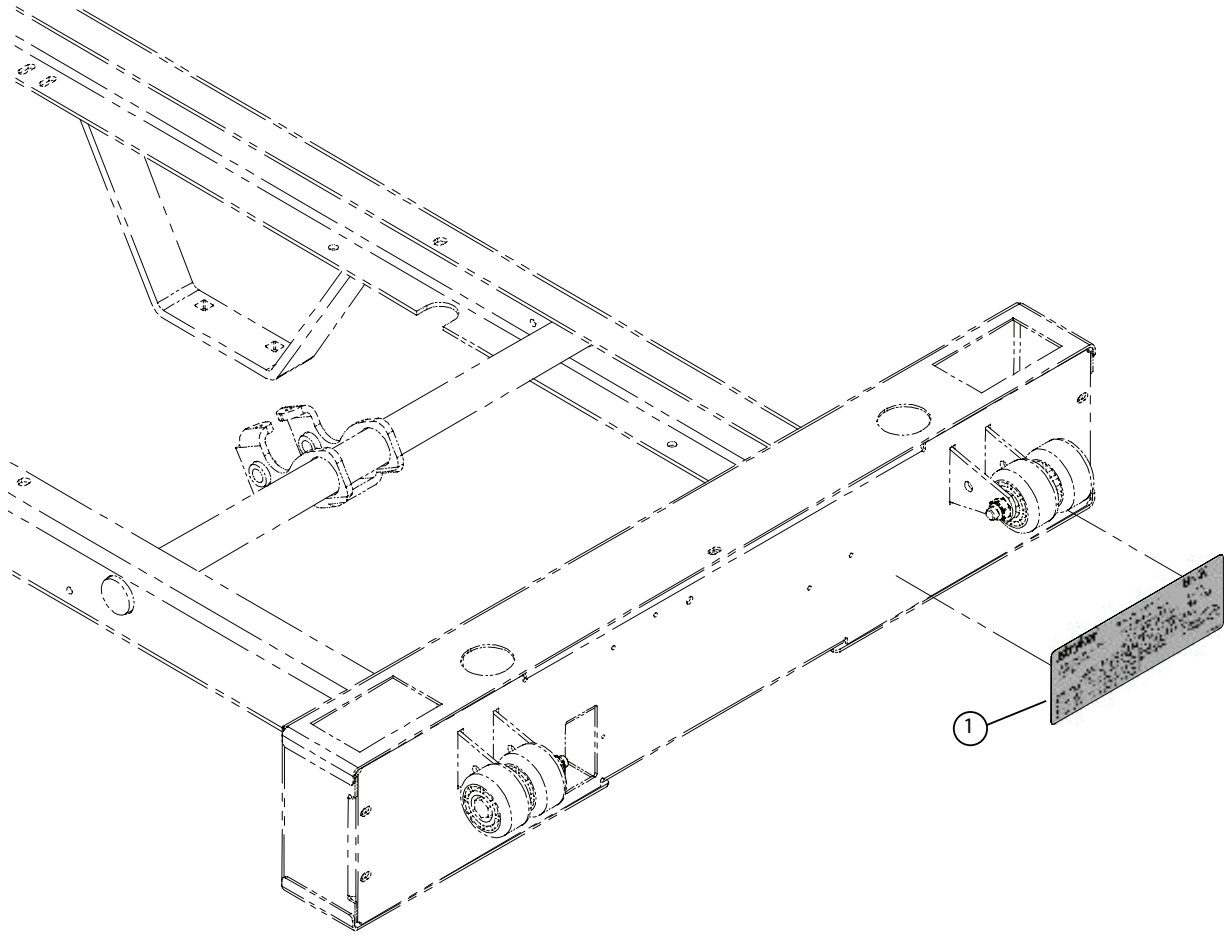


For Reference Only: OL230121-03

Item	Part No.	Part Name	Qty.
1	QE14400-F	Sticker - Results of Automated Tests	1
2	QE18545	"Refer to Manual" Sticker	1
3	QE71-0346	Sticker - STRYKER	2
4	QE71-0547	Sticker - Maximum Load	2
5	QE71-0707	Sticker - Emergency Handle Position/Head Section	1
6	QE71-0708	Sticker - Emergency Handle Position/Thigh Section	1
7	QE71-0737-T	Sticker - Serious Injury	1
8	QE71-0738-T	Sticker - Electric Shock Hazard	1
9	QE71-0739-T	Sticker - Right Pedal Positions	1
10	QE71-0740-T	Sticker - Left Pedal Positions	1
11	QE71-0741-T	Sticker - Mattress Maximum Thickness	1
12	QE71-0749-T	Serial Number Plate	1
13	QE71-0752-E	Fire Hazard - Sticker	1
14	QE71-0778-E	Sticker: Accessory Warning	1
15	VR11H43	Dome Head Pop Rivet #43	2

# BNQ Certification - OL230144

For Reference Only: OL230144-00

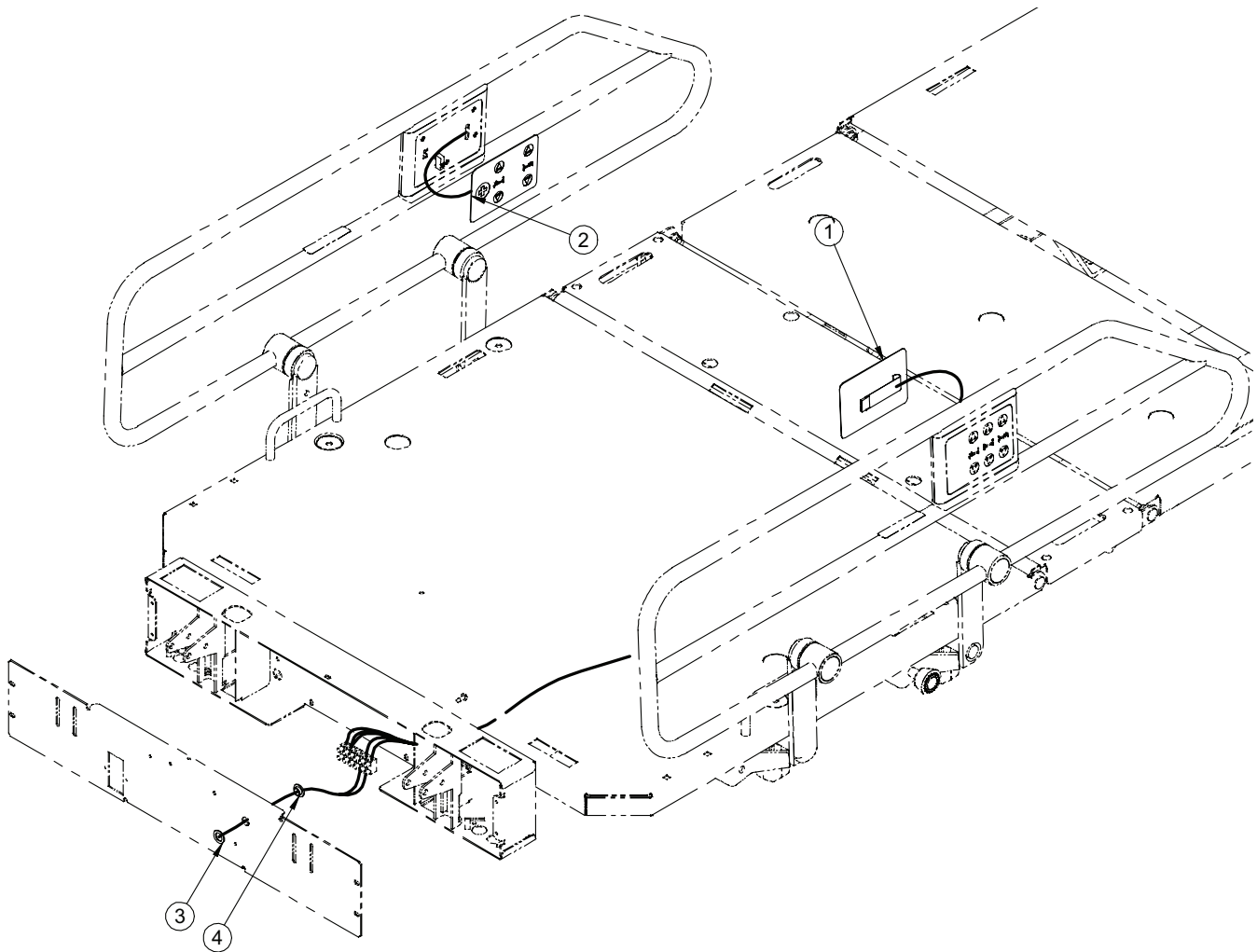


For Reference Only: OL230144-01

Item	Part No.	Part Name	Qty.
1	QE71-0796-F	BNQ Certified Bed	1

# Fixed Control Panel with Nurse Call - OL230198

For Reference Only: OL230198-01

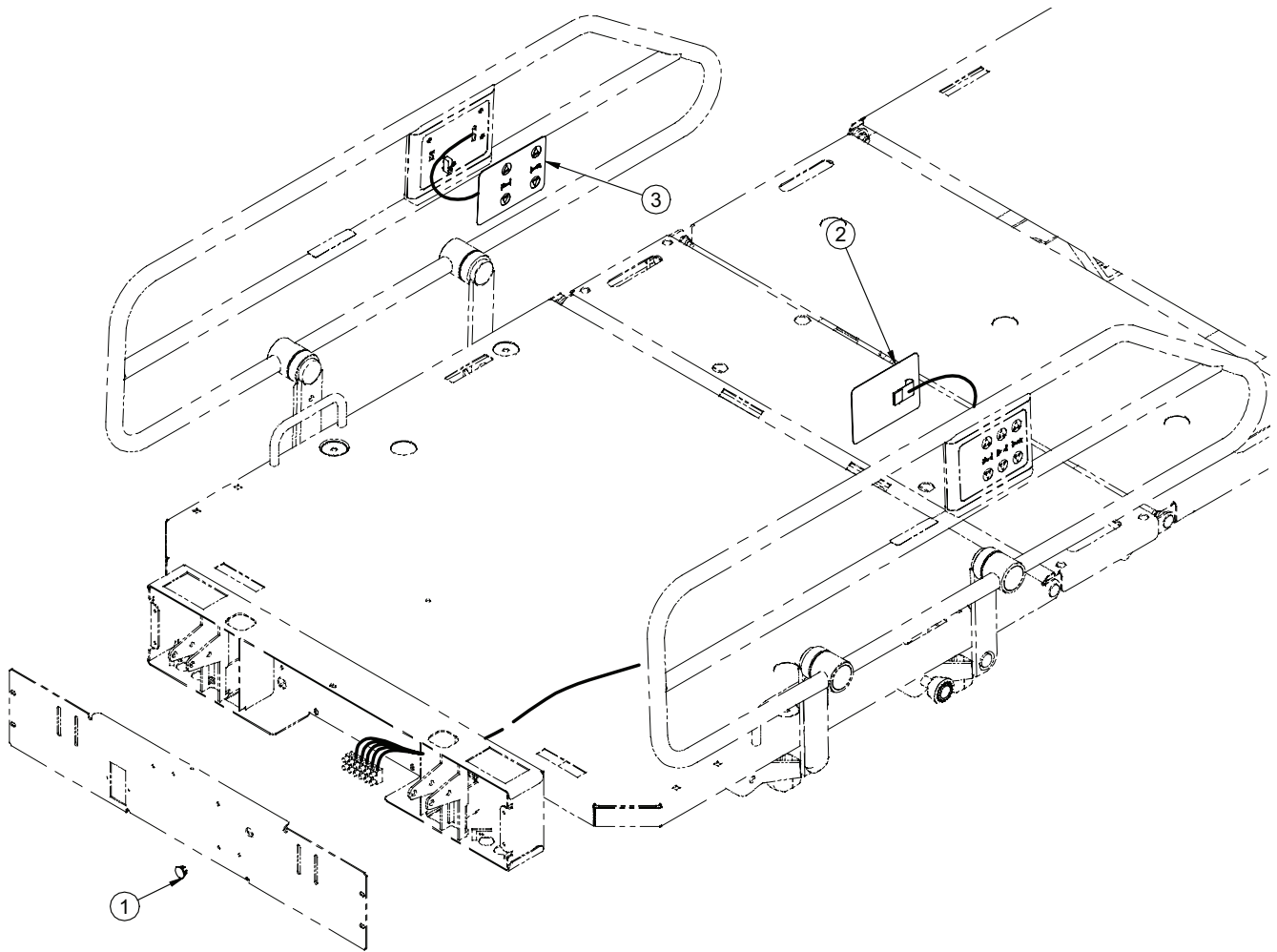


For Reference Only: OL230198-01

Item	Part No.	Part Name	Qty.
1	QDF23-0396	Foot/Head Membrane with Nurse Call	1
2	QDF23-0397	Head/Foot Membrane with Nurse Call	1
3	VW10C162402	Nylon Washer 0,505" Ins. Dia. x 3/4" OU	1
4	VW60C122408	Shoulder Spacer 3/8" Ins. Dia.	1

# Fixed Control Panel without Nurse Call - OL230199

For Reference Only: OL230199-02



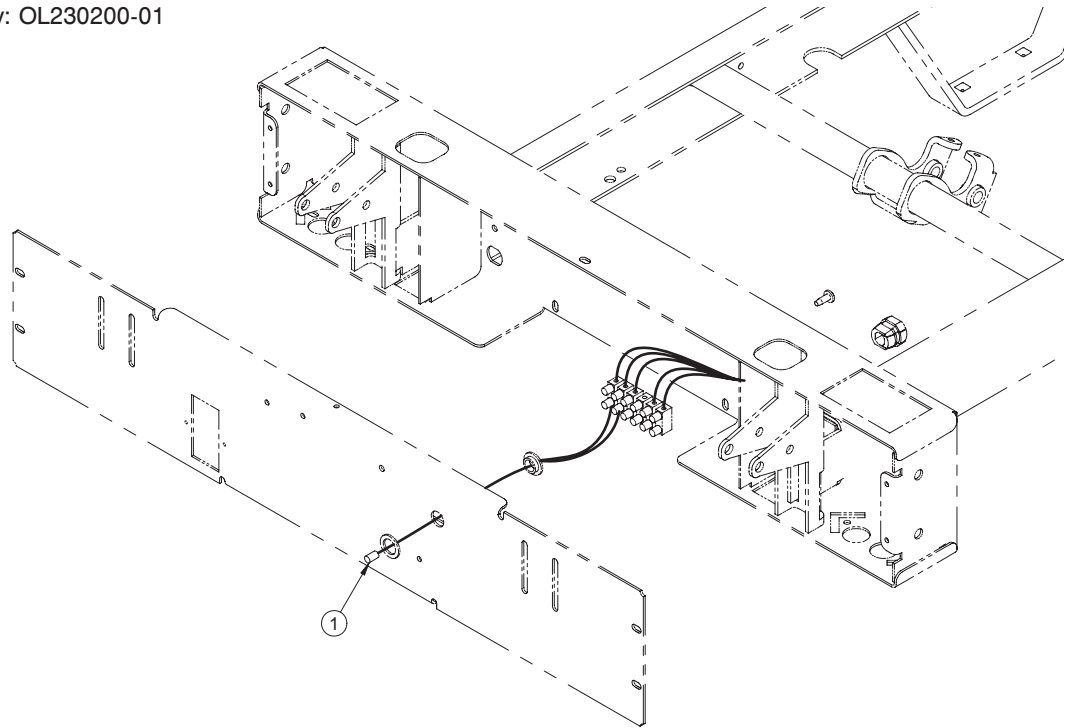
For Reference Only: OL230199-01

Item	Part No.	Part Name	Qty.
1	QPCE1207	Diameter 5/8"-18 unc ga 16-18 Cap	1
2	QDF23-0392	Left Membrane without Nurse Call	1
3	QDF23-0393	Right Membrane without Nurse Call	1

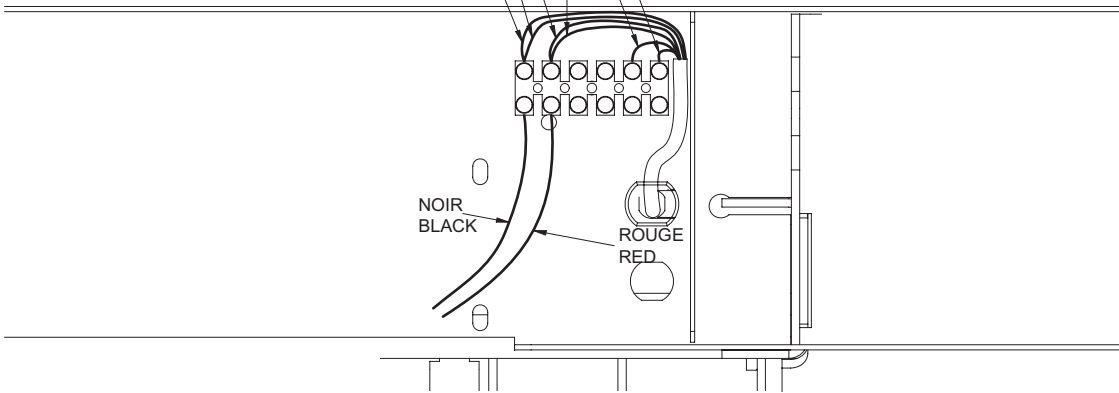
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# Control with Nurse Call Normally Open (N.O.) - OL230200

For Reference Only: OL230200-01



NO 1 - BLANC / WHITE  
 COM 2 - NOIR / BLACK  
 COM 1 - NOIR / BLACK  
 NO 2 - BLANC / WHITE  
 NC 1 - ROUGE / RED  
 NC 2 - ROUGE / RED



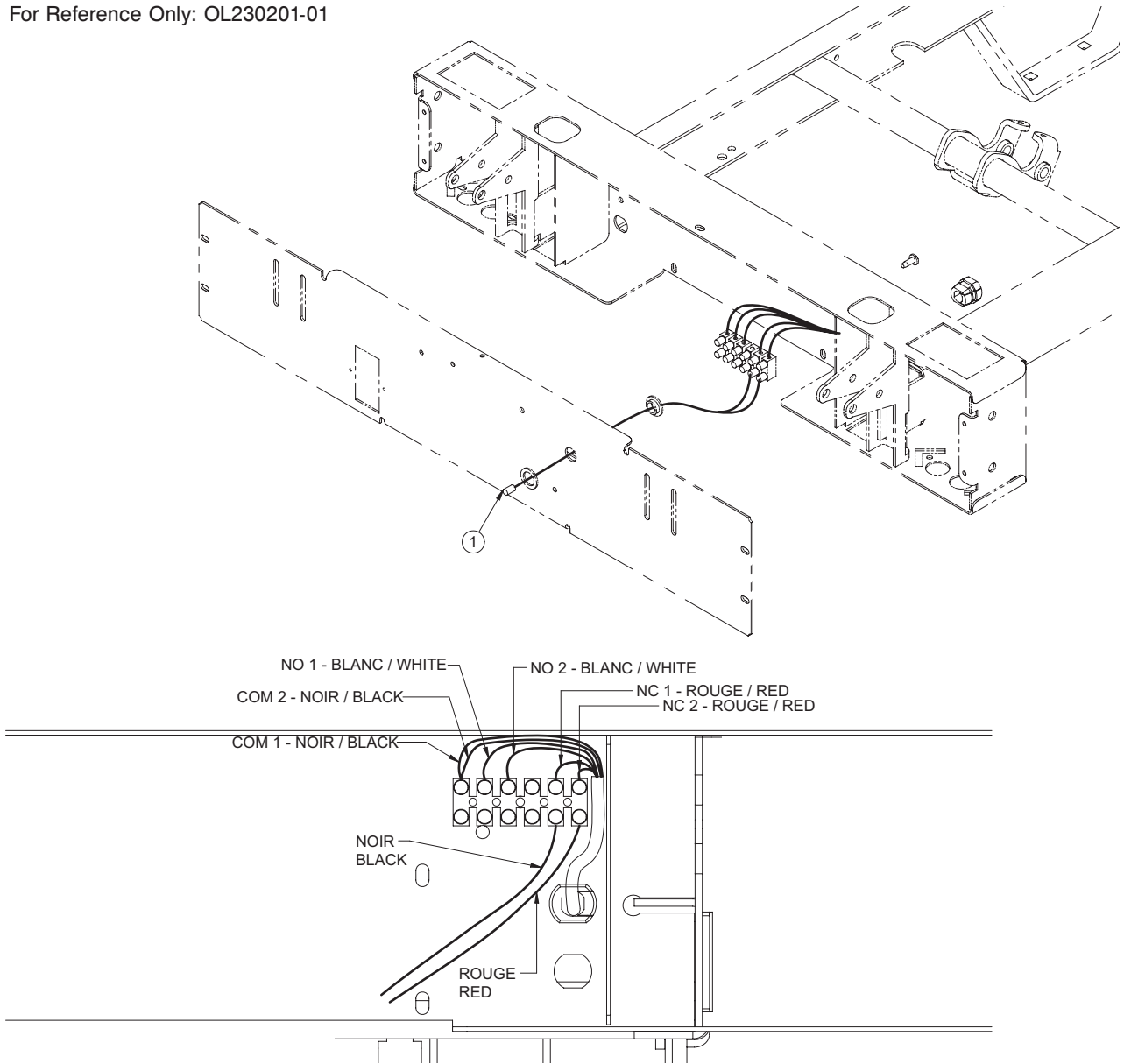
For Reference Only: OL230200-01

Item	Part No.	Part Name	Qty.
1	QDF23-0530	1/4 Normally Open (N.O.) Phono Plug Cable	1



# Control with Nurse Call Normally Closed (N.C.) - OL230201

For Reference Only: OL230201-01



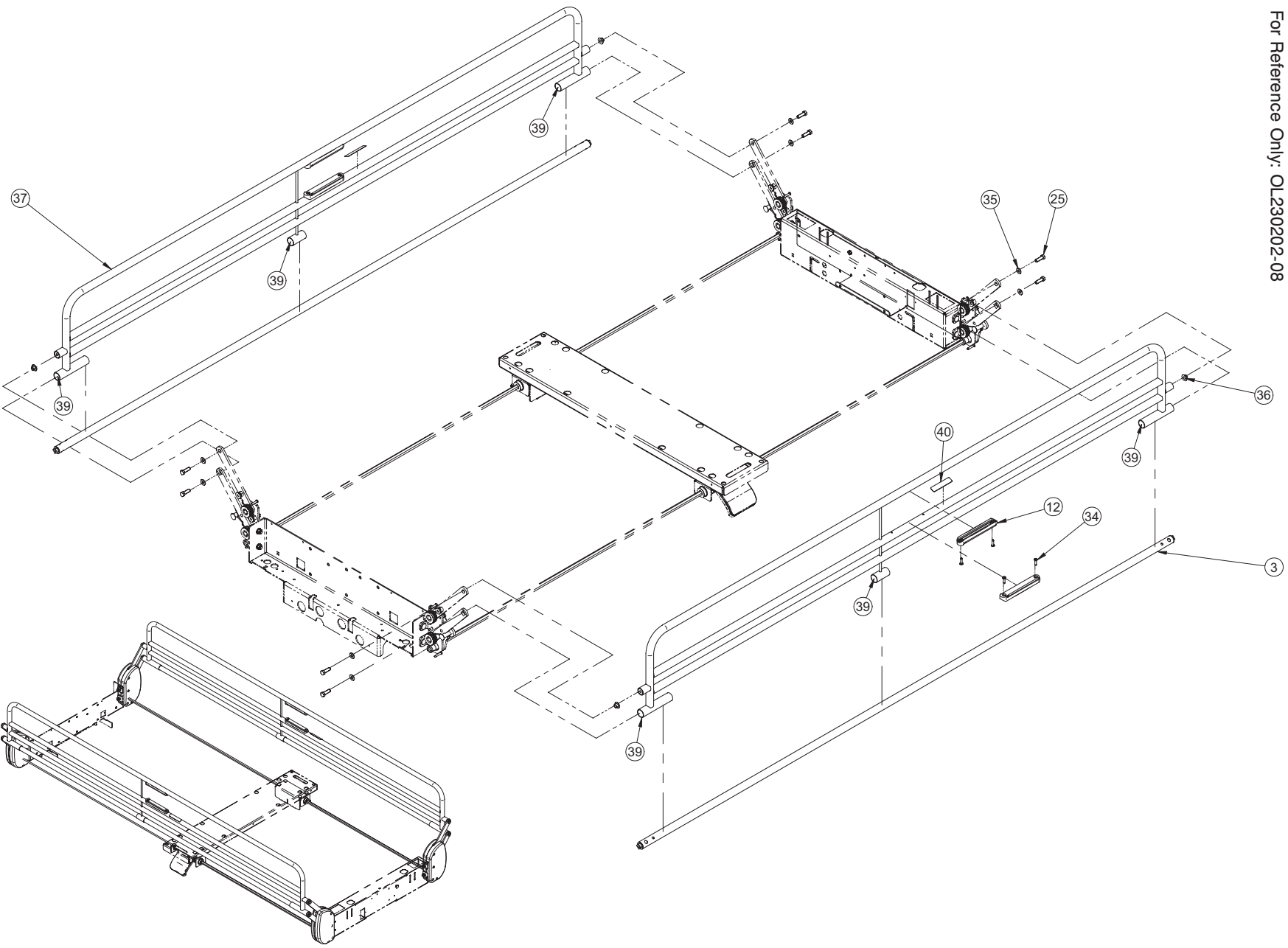
For Reference Only: OL230201-01

Item	Part No.	Part Name	Qty.
1	QDF23-0531	1/4 Normally Closed (N.C.) Phono Plug Cable	1

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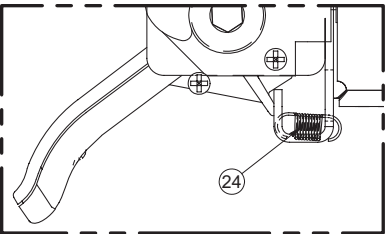
# Full-Length Retractable Siderail - OL230202

For Reference Only: OL230202-08

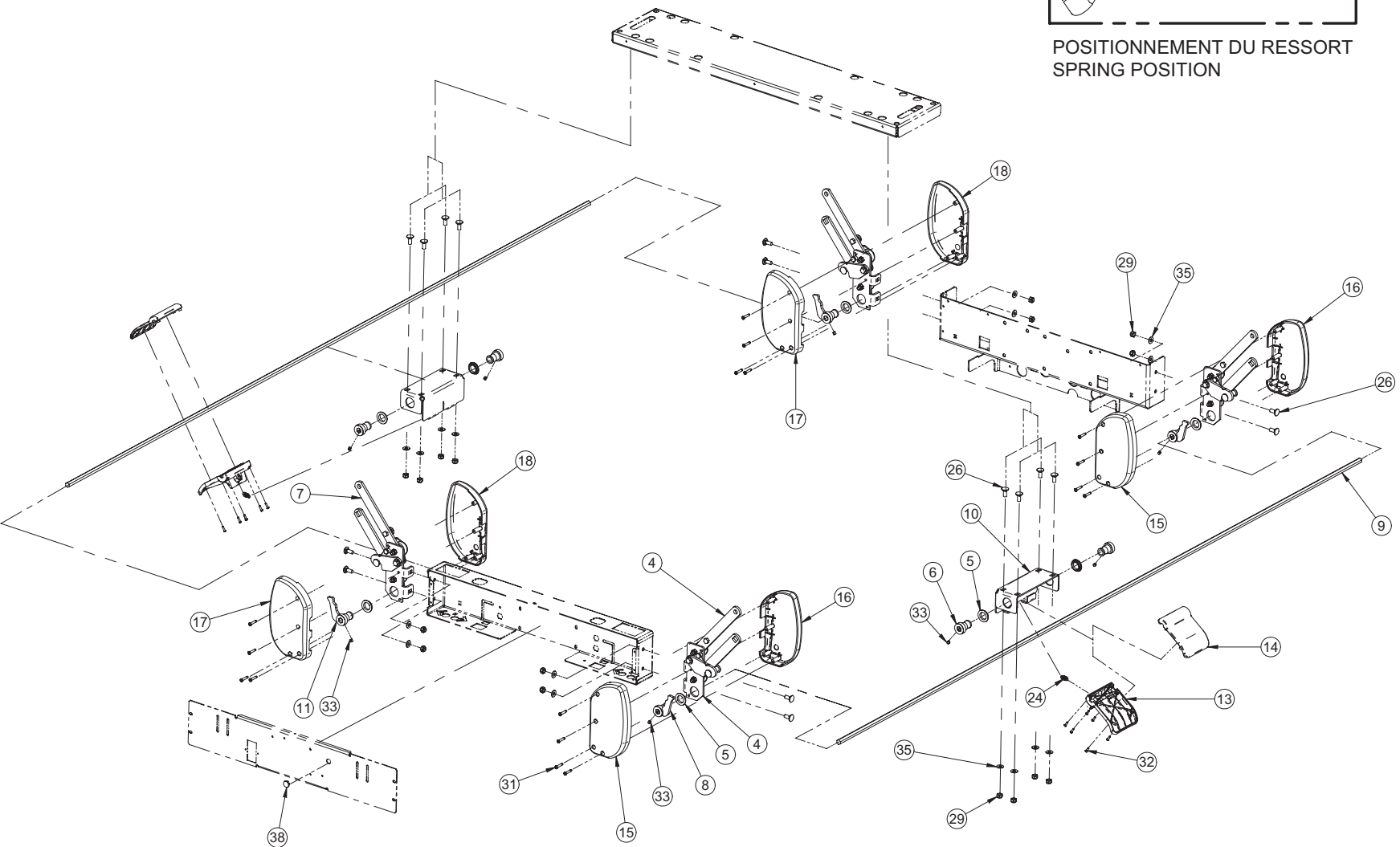


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# Full-Length Retractable Siderail - OL230202



POSITIONNEMENT DU RESSORT  
SPRING POSITION



# Painted Full-Length Retractable Siderail - OL230202G

For Reference Only: OL230202G-06

Item	Part No.	Part Name	Qty.
3	23-0492G	Pivot Tube S.A.	2
4	23-0535G	Right Siderail Mechanism S.A.	2
5	23-0541	Shoulder Spacer	8
6	23-0547Z	Lock Bushing	4
7	23-0548G	Left Siderail Mechanism S.A.	2
8	23-0549Z	Right Release Finger S.A.	2
9	23-0550Z	Release Rod - Head	2
10	23-0551G	Release Handle Bracket	2
11	23-0555Z	Left Release Finger S.A.	2
12	QP23-0389-07	Removable Control Panel Support	4
13	QP23-0556-08	Release Handle - Upper Part	2
14	QP23-0557-08	Release Handle - Lower Part	2
15	QP23-0623-07	Head Right Siderail Mechanism Outer Cover	2
16	QP23-0624-07	Foot Right Siderail Mechanism Outer Cover	2
17	QP23-0625-07	Head Left Siderail Mechanism Outer Cover	2
18	QP23-0626-07	Foot Left Siderail Mechanism Outer Cover	2
24	QRE23-0561	Release Handle Extension Spring	2
25	VB15A1O32-S	Hexagonal Bolt 5/16 - 18 x 1" Grade 5 z.p.	8
26	VB35A1O24	Carriage Bolt (Short Neck) 5/16-18 x 3/4" z.p. Grade 5	16
29	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	16
31	VV23A1G32HL	Tapping Screw Pan Phillips Type High-Low #10 x 1" z.p.	16
32	VV23A9C16HL	Phillips Pan Head High-Low Tapping Screw Type B #6 X 1/2	12
33	VV61A0M08	Nylon Tipped Hexagonal Socket Set Screw 1/4 - 28 x 1/4"	8
34	VV83A9G24	Tapping Screw Pan Phillips Type B #10 x 3/4" z.p.	8
35	VW10A10	Flat Washer 5/16" SAE z.p.	24
36	23-0658	Spacer	4
37	23-0485G	Full-Length Retractable Siderails S.A.	2
38	QPCE1207	Diameter 5/8"-18 unc ga 16-18 Cap	1
39	M0019	Petro Canada OG2 Grease	.0300
40	QE71-0764T	Sticker: Manipulate Here	2

# Chromed Full-Length Retractable Siderail - OL230202CG

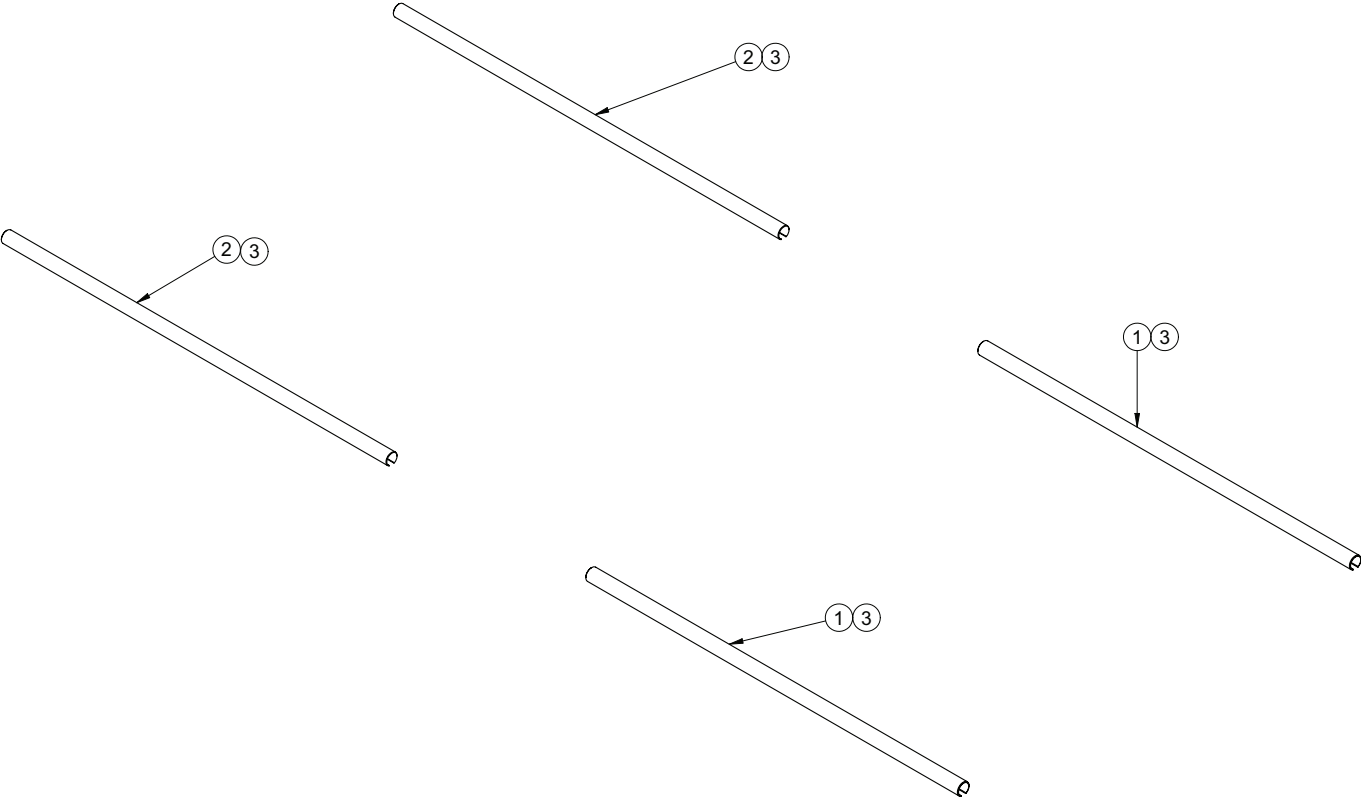
For Reference Only: OL230202CG-06

Item	Part No.	Part Name	Qty.
3	23-0492C	Pivot Tube S.A.	2
4	23-0535G	Right Siderail Mechanism S.A.	2
5	23-0541	Shoulder Spacer	8
6	23-0547Z	Lock Bushing	4
7	23-0548G	Left Siderail Mechanism S.A.	2
8	23-0549Z	Right Release Finger S.A.	2
9	23-0550Z	Release Rod - Head	2
10	23-0551G	Release Handle Bracket	2
11	23-0555Z	Left Release Finger S.A.	2
12	QP23-0389-07	Removable Control Panel Support	2
13	QP23-0556-08	Release Handle - Upper Part	2
14	QP23-0557-08	Release Handle - Lower Part	2
15	QP23-0623-07	Head Right Siderail Mechanism Outer Cover	2
16	QP23-0624-07	Foot Right Siderail Mechanism Outer Cover	2
17	QP23-0625-07	Head Left Siderail Mechanism Outer Cover	2
18	QP23-0626-07	Foot Left Siderail Mechanism Outer Cover	2
24	QRE23-0561	Release Handle Extension Spring	2
25	VB15A1O32-S	Hexagonal Bolt 5/16 - 18 x 1" Grade 5 z.p.	8
26	VB35A1O24	Carriage Bolt (Short Neck) 5/16-18 x 3/4" z.p. Grade 5	16
29	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	16
31	VV23A1G32HL	Tapping Screw Pan Phillips Type High-Low #10 x 1" z.p.	16
32	VV23A9C16HL	Phillips Pan Head High-Low Tapping Screw Type B #6 X 1/2	12
33	VV61A0M08	Nylon Tipped Hexagonal Socket Set Screw 1/4 - 28 x 1/4"	8
34	VV83A9G24	Tapping Screw Pan Phillips Type B #10 x 3/4" z.p.	8
35	VW10A10	Flat Washer 5/16" SAE z.p.	24
36	23-0658	Spacer	4
37	23-0485C	Full-Length Retractable Siderails S.A.	2
38	QPCE1207	Diameter 5/8"-18 unc ga 16-18 Cap	1
39	M0019	Petro Canada OG2 Grease	.0300
40	QE71-0764T	Sticker: Manipulate Here	2

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# PVC Protector - Half-Length Retractable Siderails - OL230205

For Reference Only: OL230205-01

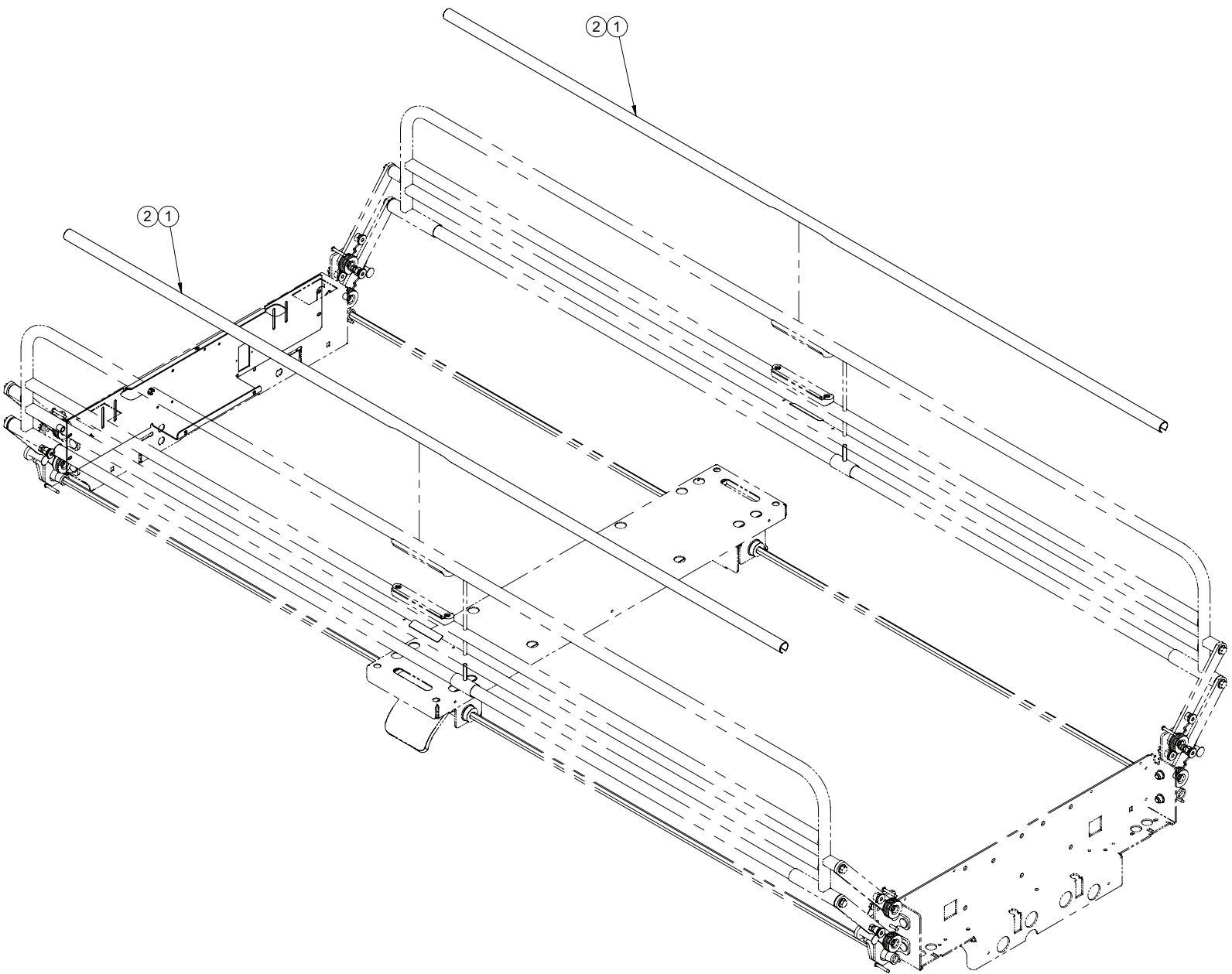


For Reference Only: OL230205-01

Item	Part No.	Part Name	Qty.
1	23-0478	Foot Siderail PVC Protector	2
2	23-0617	PVC Protector, Retractable Split Siderails, Head	2
3	QDF7826	3M Adhesive Tape #950 x 1"	10

# PVC Protector for Full-Length Siderail - OL230208

For Reference Only: OL230208-00



# PVC Protector for Full-Length Siderail - OL230208

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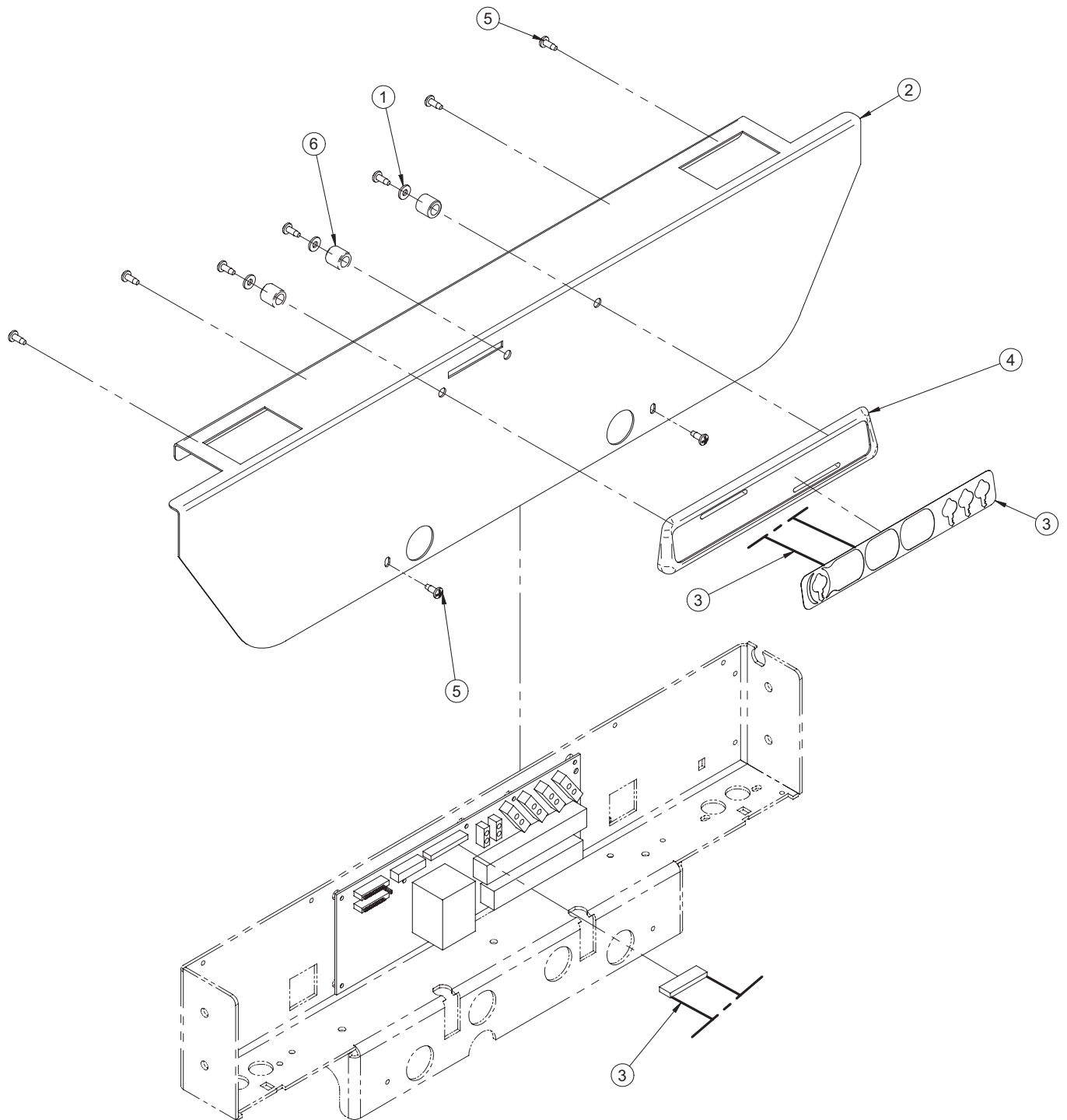
For Reference Only: OL230208-01

Item	Part No.	Part Name	Qty.
1	23-0641	Full-Length Siderail PVC Protector	2
2	QDF7826	3M Adhesive Tape #950 x 1"	12



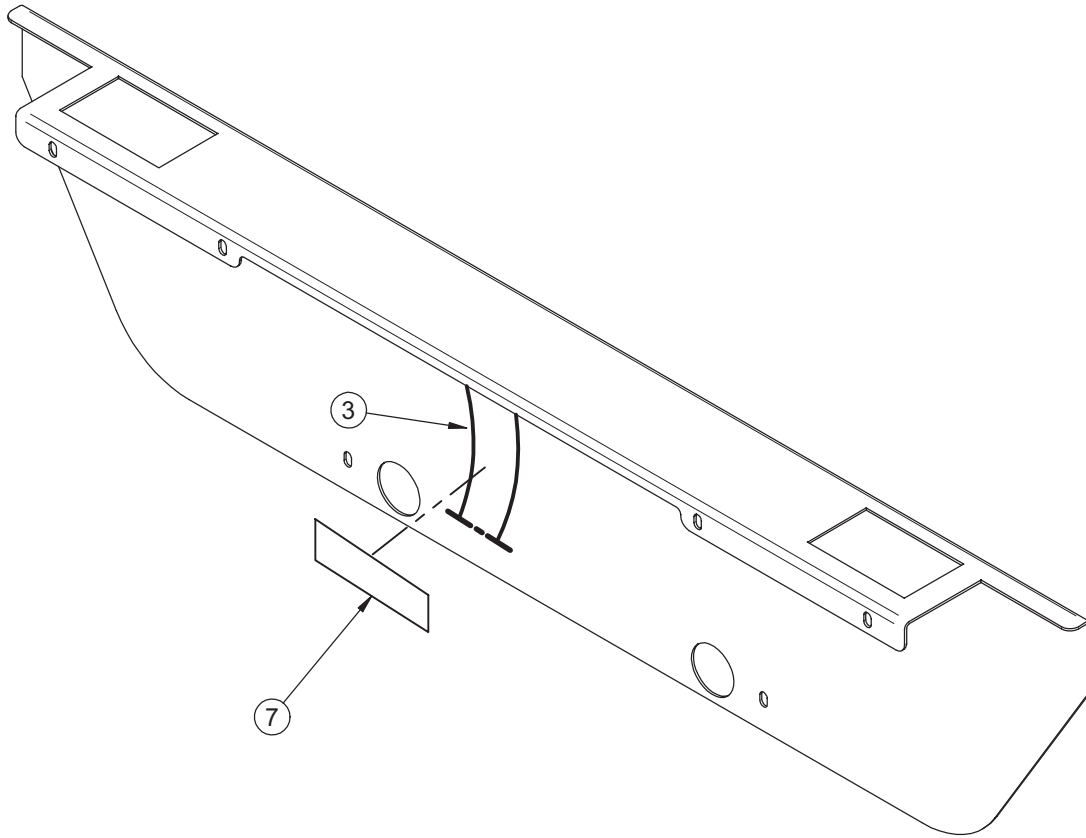
# Control Panel on Frame for Full-Length - OL230209

For Reference Only: OL230209-01



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# Control Panel on Frame for Full Length - OL230209

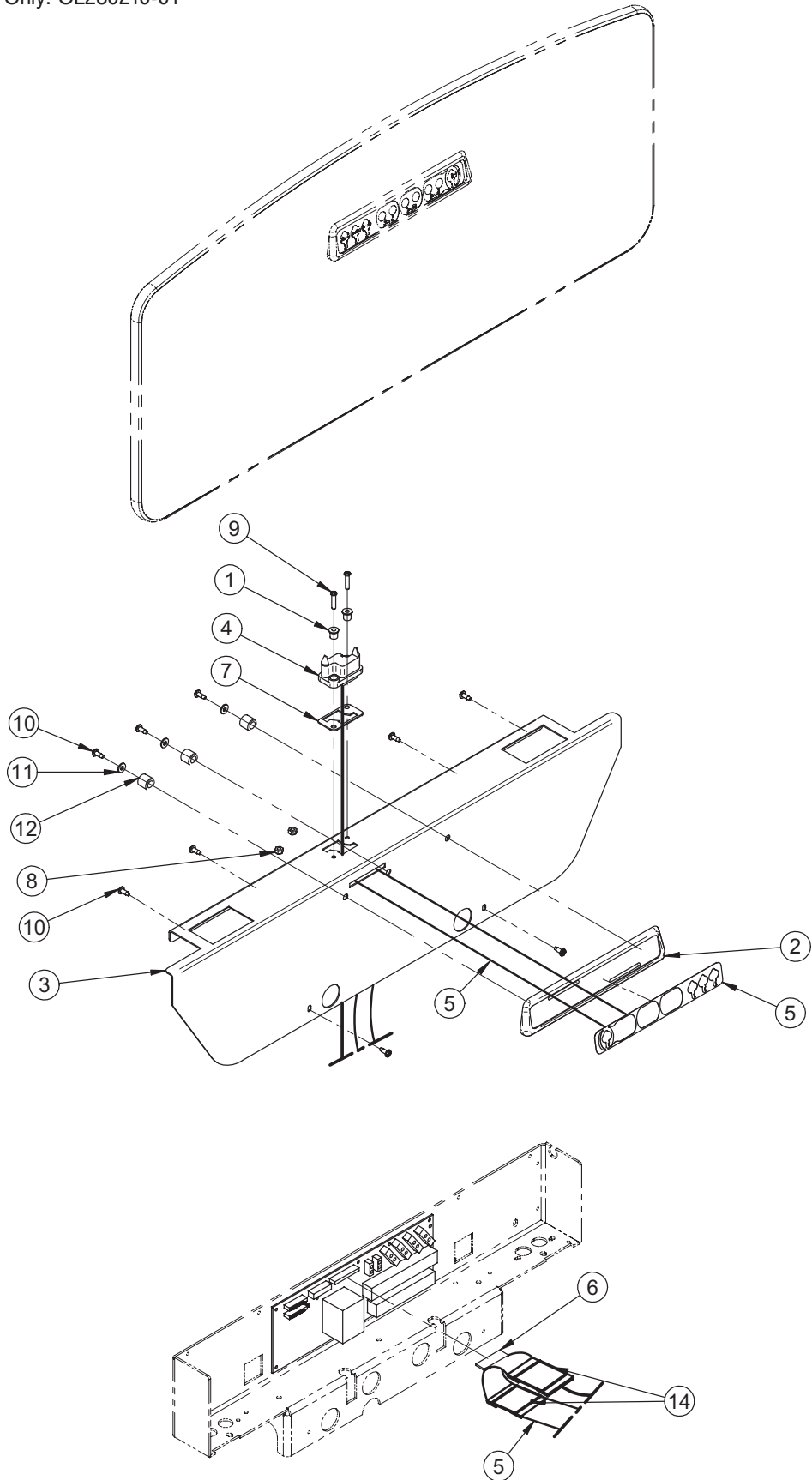


For Reference Only: OL230209G-02

Item	Part No.	Part Name	Qty.
1	VW10A06	Flat Washer #10 z.p.	3
2	23-0635G	Foot End Casing Cover without Connector	1
3	QDF23-0693	Nurse Control Membrane	1
4	QP17-0127-07	Nurse Control Board	1
5	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	9
6	VW60C201320	Nylon Spacer 5/8" x .386" x 39/64"	3
7	QDF7826	3M Adhesive Tape #950 x 1"	.2500

# Foot End and Foot Board Control Panels - Full-Length Siderail - OL230210

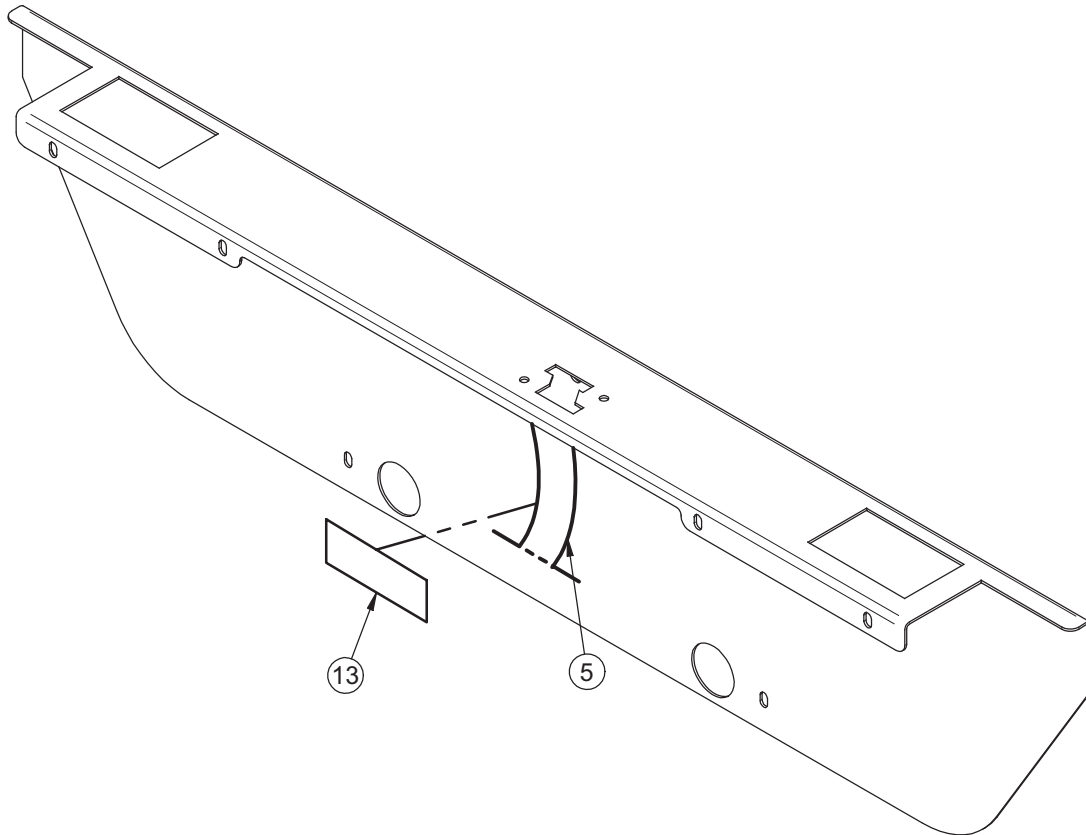
For Reference Only: OL230210-01



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# Foot End and Foot Board Control Panels - Full-Length Siderail

## - OL230210

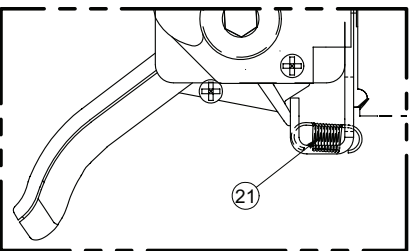


For Reference Only: OL230210G-02

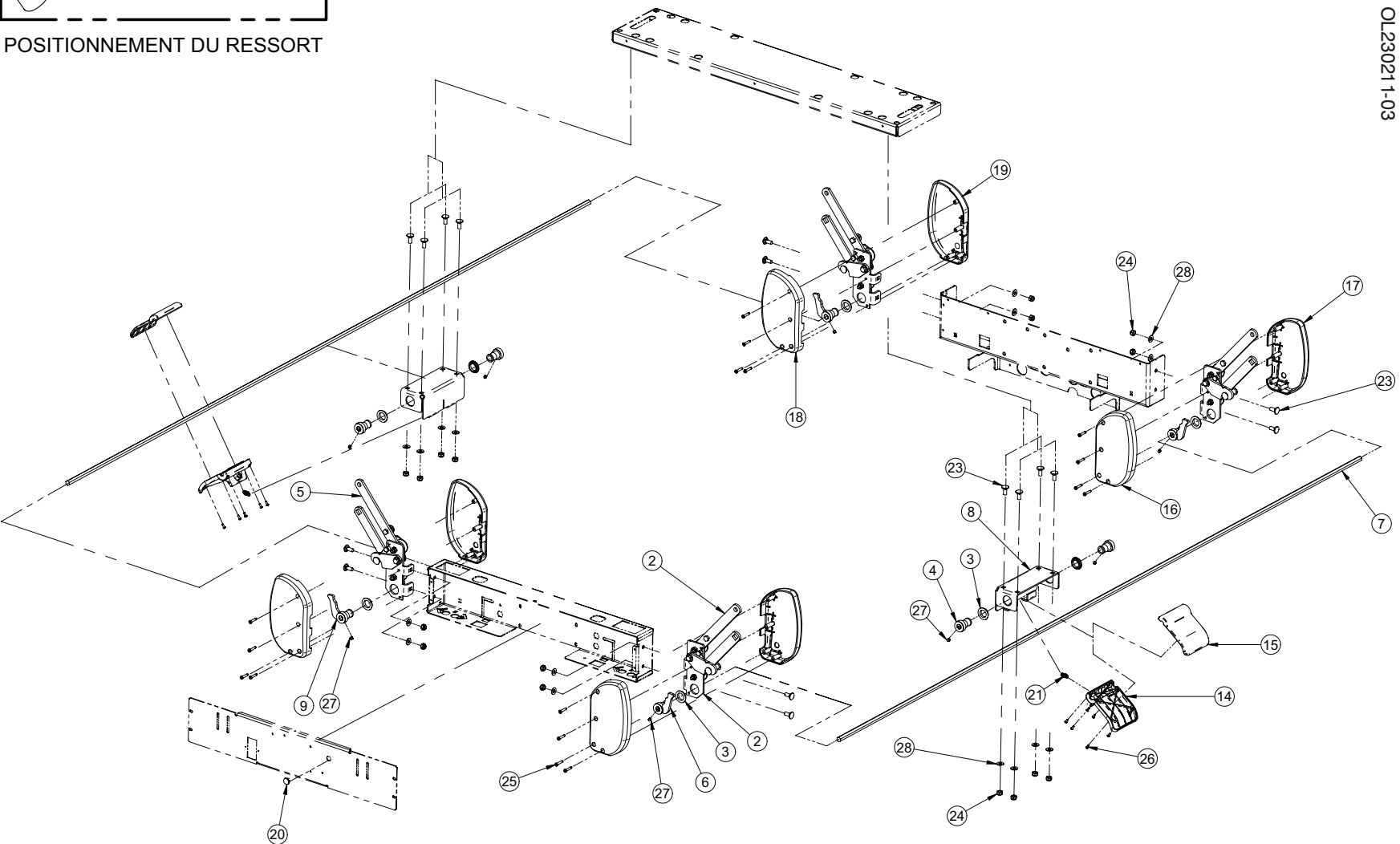
Item	Part No.	Part Name	Qty.
1	17-0014Z	Shoulder Sleeve	2
2	QP17-0127-07	Nurse Control Board	1
3	23-0513G	Foot End Casing Cover with Connector	1
4	QDF17-0141	PC-Board/Connector Cable	1
5	QDF23-0693	Nurse Control Membrane	1
6	QDF23-0279	Y Cable S.A.	1
7	QPN-17-0011	Seal	1
8	VE30A1G	Nylon Hexagonal Locknut #10-24 z.p.	2
9	VV33A1G28	Machine Screw Pan Phillips #10-24 x 7/8" z.p.	2
10	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	9
11	VW10A06	Flat Washer # 10 z.p.	3
12	VW60C201320	Nylon Spacer 5/8" x .386" x 39/64"	3
13	QDF7826	3M Adhesive Tape #950 x 1"	.2500
14	QDF2053	Red PVC Tape	.5000

# Retractable Full-Length Siderail without Pendant - OL230211

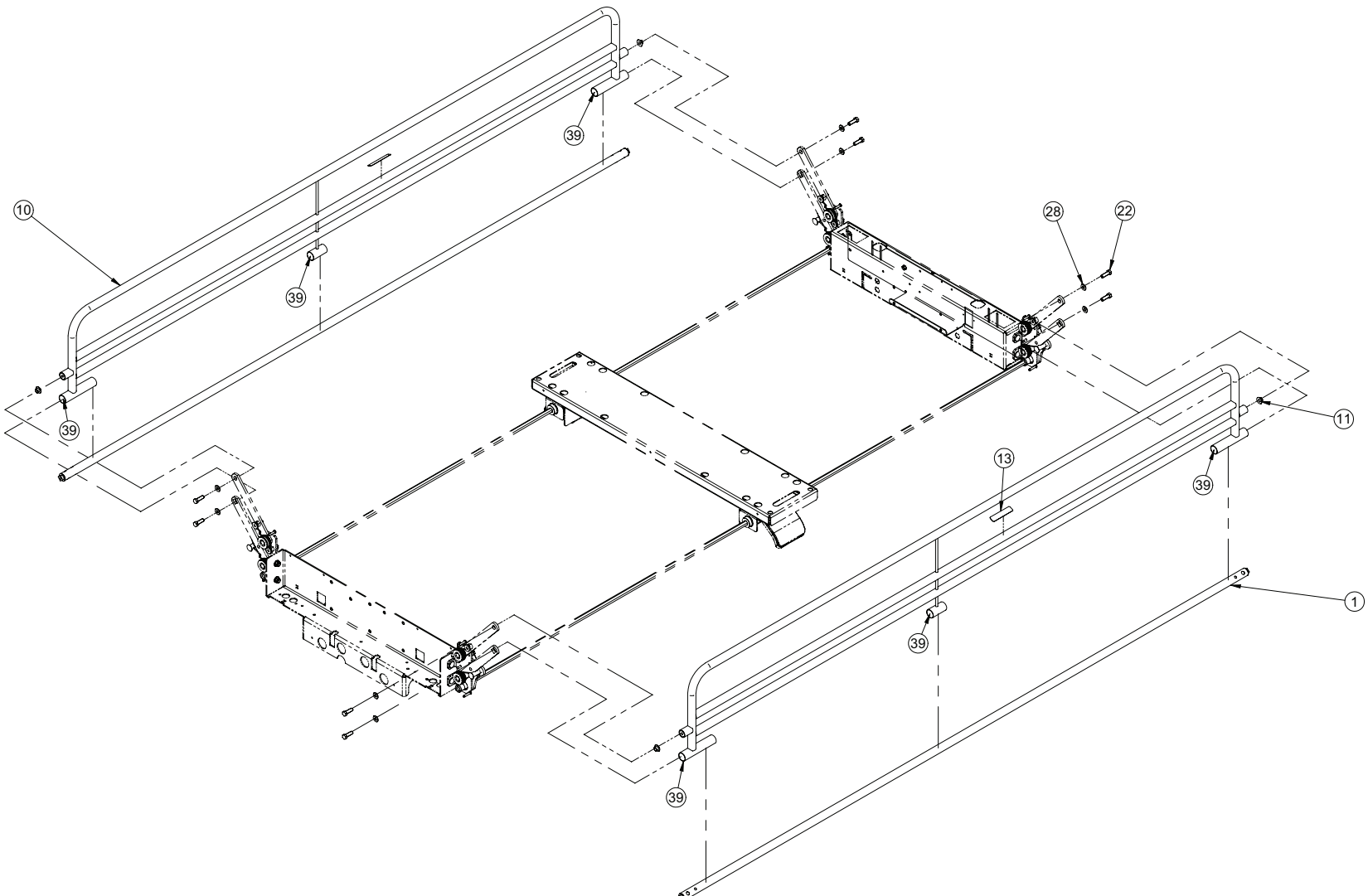
For Reference Only: OL23021-1-03



POSITIONNEMENT DU RESSORT



# Retractable Full-Length Siderail without Pendant - OL230211



# Painted Retractable Full-Length Siderail without Pendant

## - OL230211

For Reference Only: OL230211G-03

Item	Part No.	Part Name	Qty.
1	23-0492G	Painted Pivot Tube S.A.	2
2	23-0535G	Right Siderail Mechanism S.A.	2
3	23-0541	Shoulder Spacer	8
4	23-0547Z	Lock Bushing	4
5	23-0548G	Left Siderail Mechanism S.A.	2
6	23-0549Z	Right Release Finger S.A.	2
7	23-0550Z	Release Rod - Head	2
8	23-0551G	Siderail Handle Bracket	2
9	23-0555Z	Left Release Finger S.A.	2
10	23-0654G	Painted Full-Length Siderail without Pendant S.A.	2
11	23-0658	Spacer	4
12	M0019	Petro Canada OG2 Grease	0.0300
13	QE71-0764T	Sticker: Manipulate Here	2
14	QP23-0556-08	Release Handle - Upper Part	2
15	QP23-0557-08	Release Handle - Lower Part	2
16	QP23-0623-07	Head Right Siderail Mechanism Outer Cover	2
17	QP23-0624-07	Foot Right Siderail Mechanism Outer Cover	2
18	QP23-0625-07	Head Left Siderail Mechanism Outer Cover	2
19	QP23-0626-07	Foot Left Siderail Mechanism Outer Cover	2
20	QPCE1207	Diameter 5/8"-18 unc ga 16-18 Cap	1
21	QRE23-0561	Handle Extension Spring	2
22	VB15A1O32-S	Release Hexagonal Bolt 5/16"-18 x 1" LG Grade 5	8
23	VB35A1O24	Carriage Bolt (short neck) 5/16-18 x 3/4" Grade 5 z.p.	16
24	VE30A1O	Nylon Hexagonal Locknut 5/16"-18 UNC z.p.	16
25	VV23A1G32HL	Tapping Screw "High-Low" Type Phillips Pan #10 x 1" z.p.	16
26	VV23A9C16HL	Phillips Pan Head High-Low Tapping Screw Type B #6 x 1/2"	12
27	VV61A0M08	Nylon Tipped Hexagonal Socket Set Screw 1/4-28 x 1/4"	8
28	VW10A10	Flat Washer Diameter 5/16" S.A.E. z.p.	24

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# Chromed Retractable Full-Length Siderail without Pendant

## - OL230211

For Reference Only: OL230211CG-03

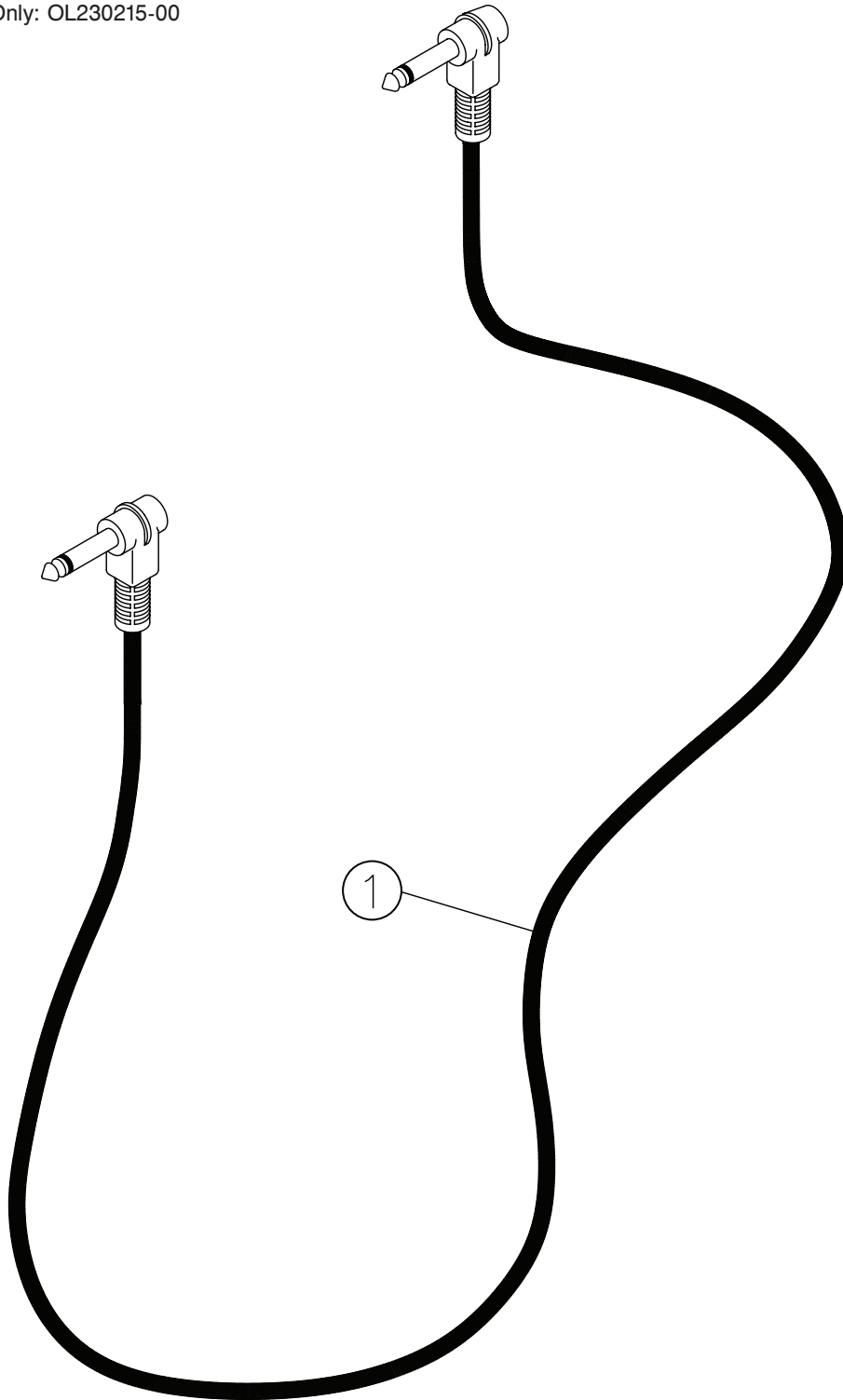
Item	Part No.	Part Name	Qty.
1	23-0492C	Chromed Pivot Tube S.A.	2
2	23-0535G	Right Siderail Mechanism S.A.	2
3	23-0541	Shoulder Spacer	8
4	23-0547Z	Lock Bushing	4
5	23-0548G	Left Siderail Mechanism S.A.	2
6	23-0549Z	Right Release Finger S.A.	2
7	23-0550Z	Release Rod - Head	2
8	23-0551G	Siderail Handle Bracket	2
9	23-0555Z	Left Release Finger S.A.	2
10	23-0654C	Chromed Full-Length Siderail without Pendant S.A.	2
11	23-0658	Spacer	4
12	M0019	Petro Canada OG2 Grease	0.0300
13	QE71-0764T	Sticker: Manipulate Here	2
14	QP23-0556-08	Release Handle - Upper Part	2
15	QP23-0557-08	Release Handle - Lower Part	2
16	QP23-0623-07	Head Right Siderail Mechanism Outer Cover	2
17	QP23-0624-07	Foot Right Siderail Mechanism Outer Cover	2
18	QP23-0625-07	Head Left Siderail Mechanism Outer Cover	2
19	QP23-0626-07	Foot Left Siderail Mechanism Outer Cover	2
20	QPCE1207	Diameter 5/8"-18 unc ga 16-18 Cap	1
21	QRE23-0561	Handle Extension Spring	2
22	VB15A1O32-S	Release Hexagonal Bolt 5/16"-18 x 1" LG Grade 5	8
23	VB35A1O24	Carriage Bolt (short neck) 5/16-18 x 3/4" Grade 5 z.p.	16
24	VE30A1O	Nylon Hexagonal Locknut 5/16"-18 UNC z.p.	16
25	VV23A1G32HL	Tapping Screw "High-Low" Type Phillips Pan #10 x 1" z.p.	16
26	VV23A9C16HL	Phillips Pan Head High-Low Tapping Screw Type B #6 x 1/2"	12
27	VV61A0M08	Nylon Tipped Hexagonal Socket Set Screw 1/4-28 x 1/4"	8
28	VW10A10	Flat Washer Diameter 5/16" S.A.E. z.p.	24



# Cable and Phone Plug 1/4 - OL230215

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For Reference Only: OL230215-00



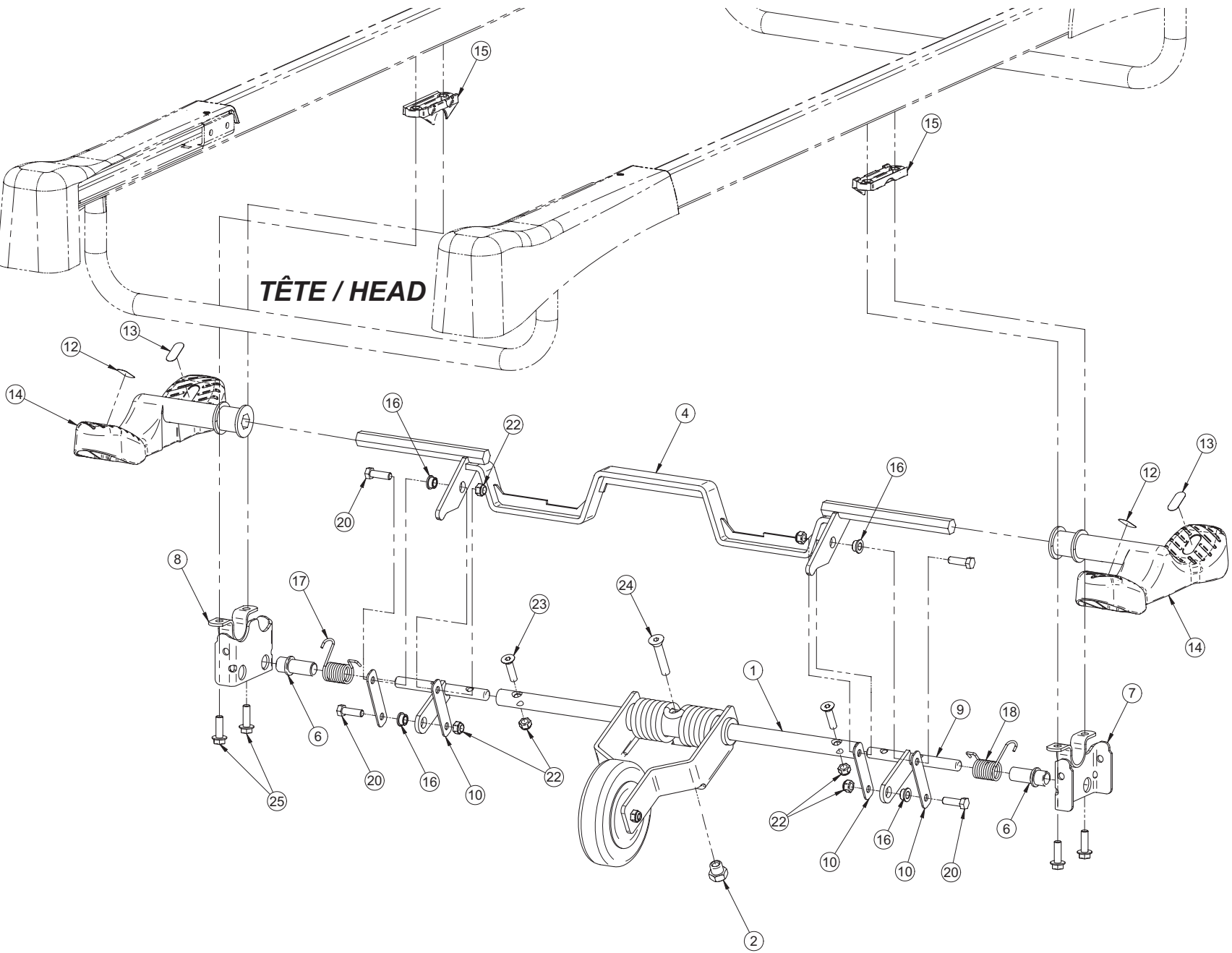
For Reference Only: OL230215-01

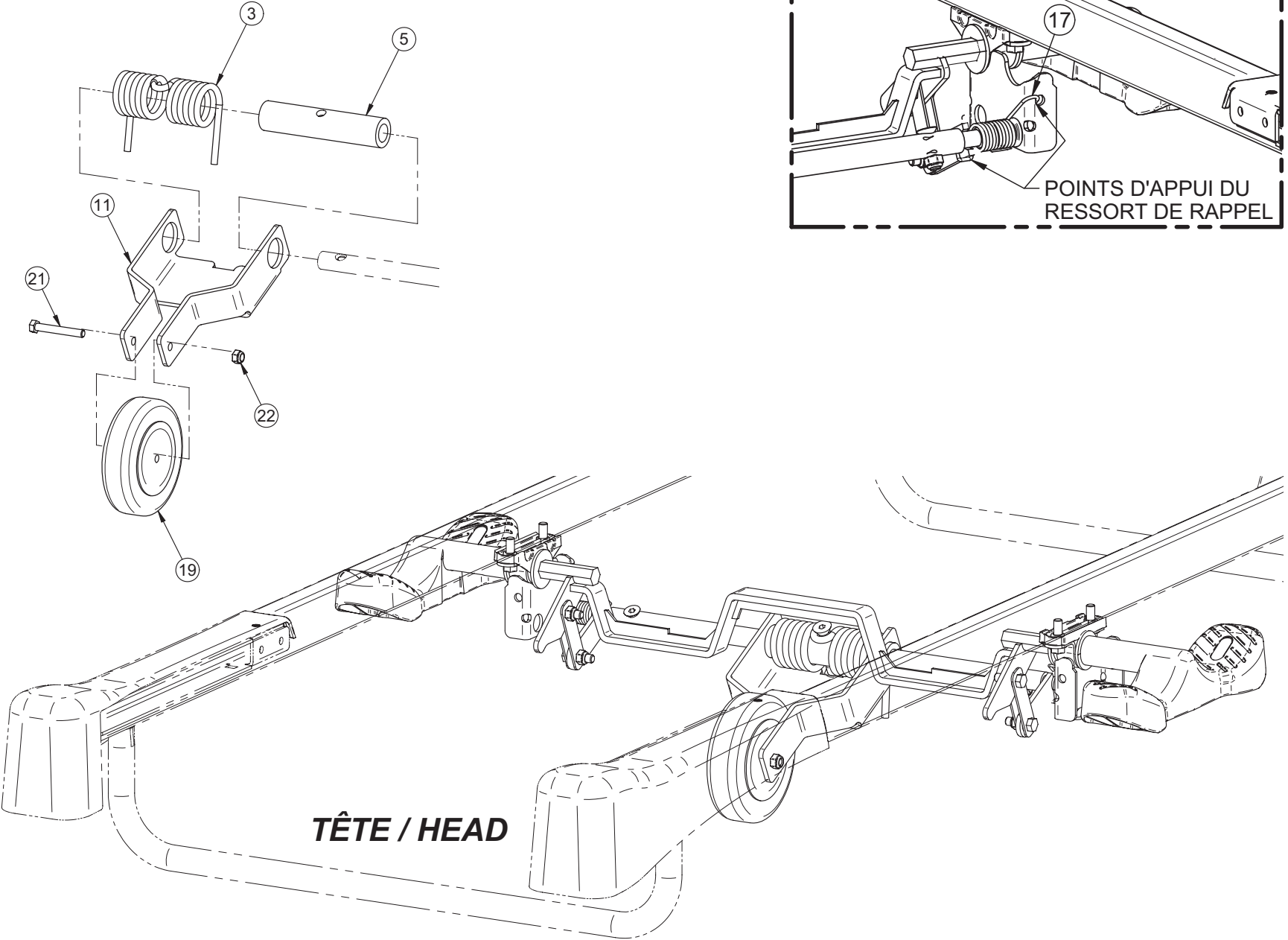
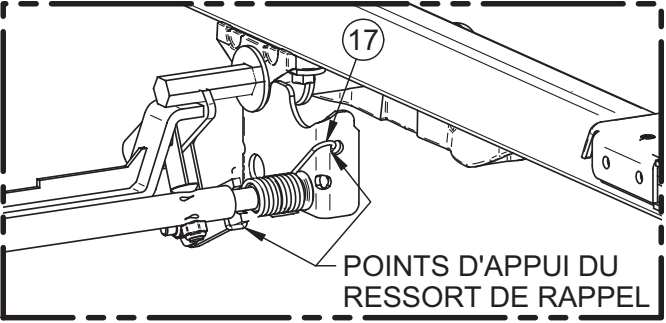
Item	Part No.	Part Name	Qty.
1	QDF23-0571	Mono Wall Connection Cable	1

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# 5<sup>th</sup> Wheel - OL230219

For Reference Only: OL230219-02





# 5<sup>th</sup> Wheel - OL230219G

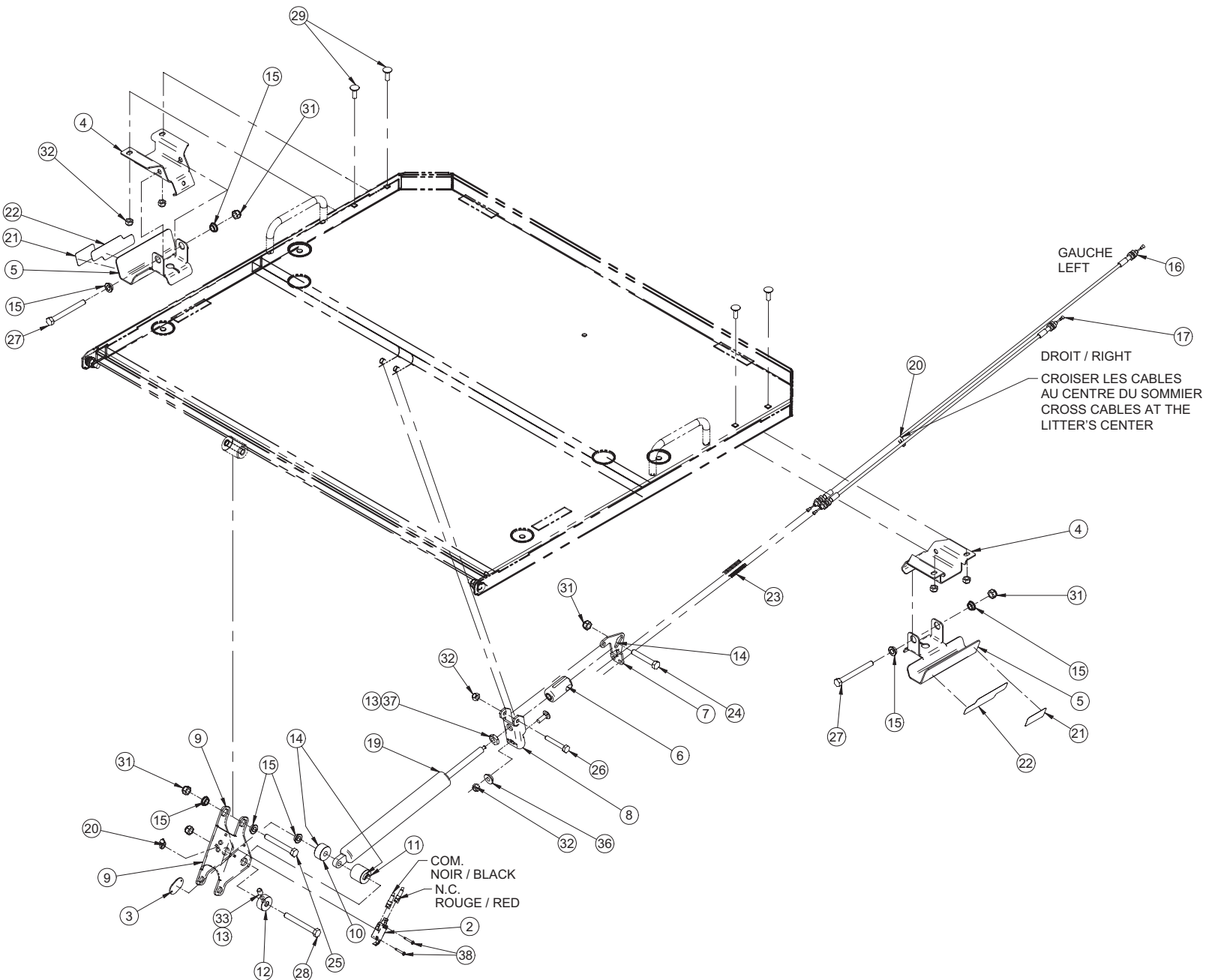
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For Reference Only: OL230219G-01

Item	Part No.	Part Name	Qty.
1	17-0082G	Torque Shaft	1
2	17-0104Z	5 <sup>th</sup> Wheel Support	1
3	17-0124G	5 <sup>th</sup> Wheel Spring	1
4	17-0714G	Actuating Lever S.A.	1
5	25-0068	5 <sup>th</sup> Wheel Bushing	1
6	25-0340	5/16 x 3/16 Spacer	4
7	25-0581	Nylon Bushing 1/2" ID	2
8	28-0132Z	Right 5 <sup>th</sup> Wheel Support S.A.	1
9	28-0133Z	Left 5 <sup>th</sup> Wheel Support S.A.	1
10	28-0149Z	Torsion Lever	2
11	28-0150Z	Counter Lever	4
12	28-0151G	Clearance Arm	1
13	QE71-0496	5 <sup>th</sup> Wheel Green Sticker	2
14	QE71-0511	Brake Sticker	2
15	QP23-0627-11	Pedal	2
16	QPA25-0312	Molded Spacer	2
17	QRD25-0582	Left Torsion Spring	1
18	QRD25-0585	Right Torsion Spring	1
19	RL5	5 <sup>th</sup> Wheel	1
20	VB15A1O32	Hexagonal Bolt 5/16-18 x 1" Grade 5, z.p.	4
21	VB15A1O50	Hexagonal Bolt 5/16-18 2 1/4" Grade 5 z.p.	1
22	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	7
23	VV11A1O36	Flat Head Hexagonal Socket Cap Screw 5/16-18 UNC x 1 1/4" z.p.	2
24	VV11A1P48	Flat Head Hexagonal Socket Cap Screw 3/8-16 UNC x 2" z.p.	1
25	VVB4A1O32	Bolt 5/16" - 18 X 1" Thread Rolling	4

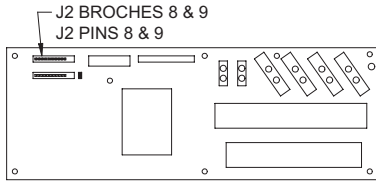
# CPR Emergency Release - OL230227

For Reference Only: OL230227-00

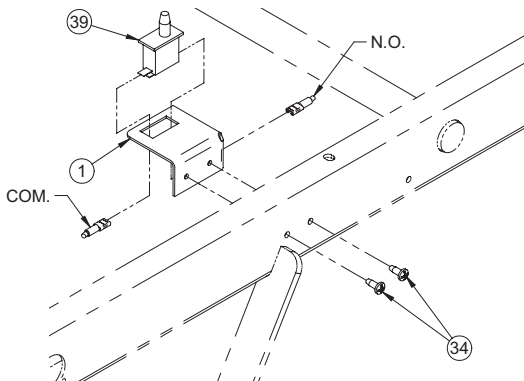
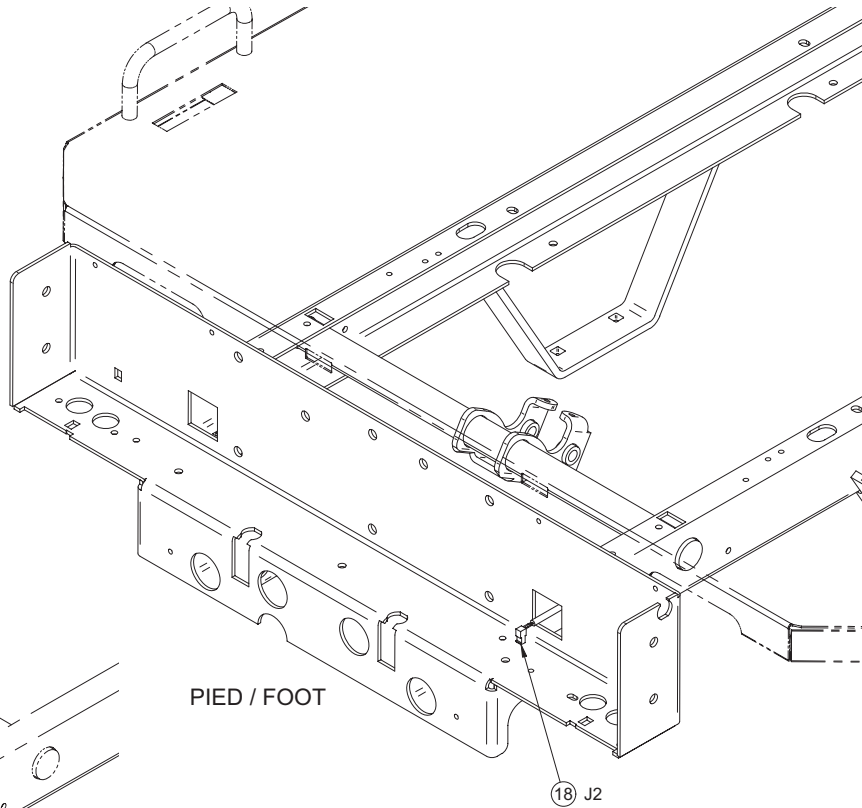


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# CPR Emergency Release - OL230227



CARTE CONTRÔLE  
CONTROL BOARD



For Reference Only: OL230227G-00

Item	Part No.	Part Name	Qty.
1	23-0736Z	Micro Switch Support	1
2	1325P003	Micro Switch	1
3	17-0192	Nut for Micro Switch	1
4	20-0015Z	Activation Handle Bracket	2
5	20-0242G	Activation Handle	2
6	20-0017Z	Activation Mechanism Socket	1
7	20-0018Z	Mobile Lever	1
8	20-0019Z	Fixed Lever	1
9	25-0362Z	Mattress Support Lever	1
10	25-0456Z	Sleeve	1
11	25-0514Z	Cylinder Inner Sleeve	1
12	25-0515Z	Cylinder Outer Sleeve	1
13	M0008	Threadlocker - Medium Strength (Blue)	.3000
14	M0019	Petro Canada OG2 Grease	.0450
15	QDF17-0020	Shoulder Spacer Diameter 5/16" x 0.210"	7

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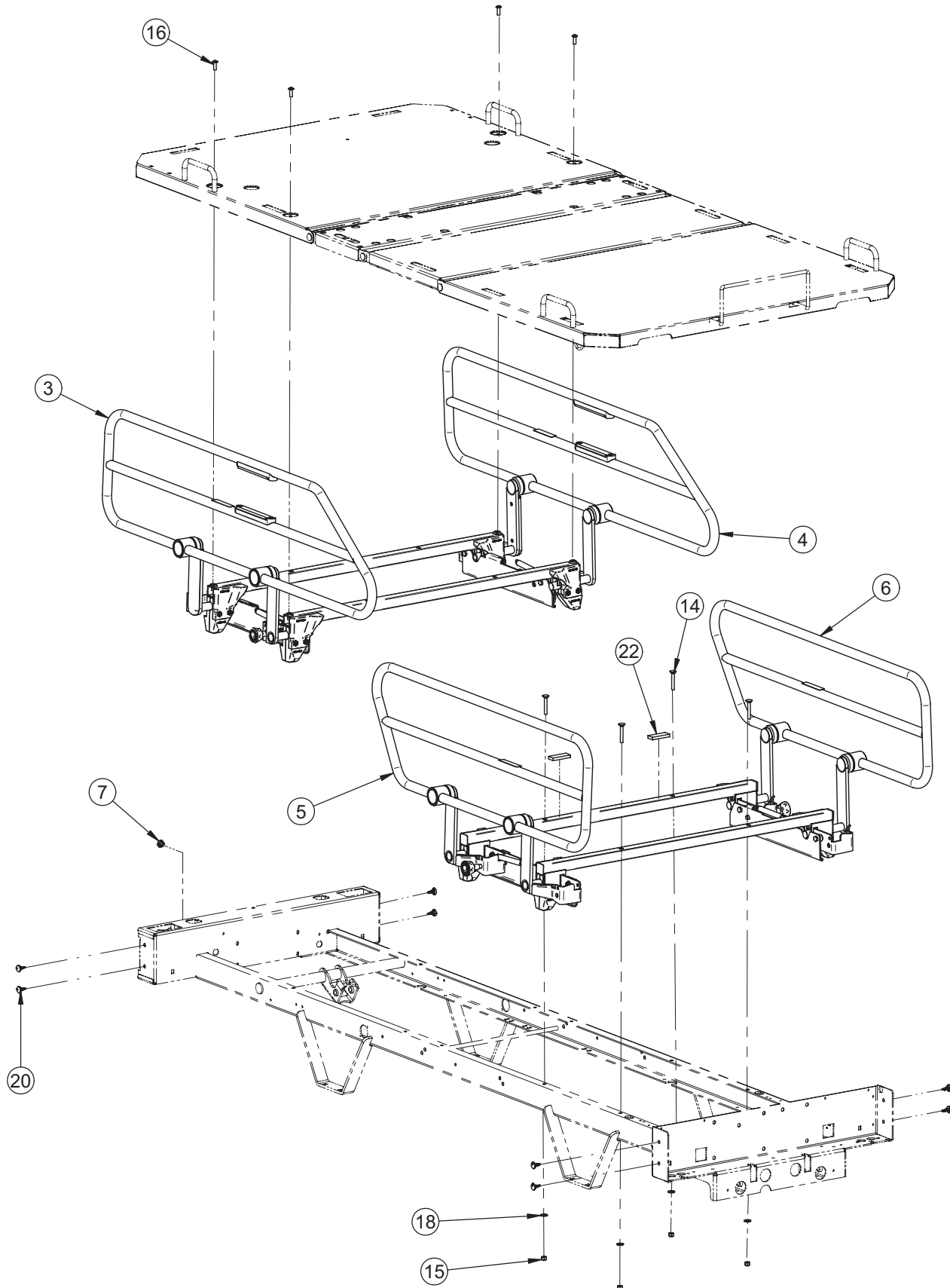
# CPR Emergency Release - OL230227

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Item	Part No.	Part Name	Qty.
16	QDF19-0354	Head Section Cable	1
17	QDF19-0815	Short Head Section Cable	1
18	QDF23-0747	CPR Cable	1
19	QDF5090	CPR Pneumatic Cylinder (Bloc-o-Lift #682802)	1
20	QDF9518	Nylon Ty-Rap Black (0.143 X 8")	2
21	QE18545	"Refer to Manual" Sticker	2
22	QE71-0222	Sticker - CPR	2
23	QRC18579	Compression Spring	2
24	VB15A1O48	Hexagonal Bolt 5/16-18 x 2" Grade 5, z.p.	1
25	VB18A1O52	Hexagonal Bolt 5/16-18 x 2 1/2" Grade 8, z.p.	1
26	VB15A1N44	Hexagonal Bolt 1/4-20 x 1 3/4" Grade 5 z.p.	1
27	VB15A1O56	Hexagonal Bolt 5/16-18 x 3" Grade 5, z.p.	2
28	VB15A1O54	Hexagonal Bolt 5/16-18 unc x 2-3/4" Grade 5, z.p.	1
29	VB35A1N24	Carriage Bolt 1/4-20 x 3/4" z.p.	5
31	VE30A1O	Nylon Hexagonal Locknut 5/16-18 UNC z.p.	5
32	VE30A1N	Nylon Hexagonal Locknut 1/4-20 z.p.	6
33	VV60B1O12	Hexagonal Socket Set Screw 5/16-18 x 3/8 z.p.	1
34	VV83A9G16	Tapping Screw Pan Phillips Type B #10 x 1/2" z.p.	2
36	VW60C081624	Nylon Shoulder Washer (ID 270" x D 480" x OD 720")	1
37	VE20AOP	Locknut M10 x 1.0 z.p.	1
38	VV87A9A24	Tapping Screw Truss Phillips Socket #4 x 1/2"	2
39	QDF9159	Cherry Limit Switch	1

# Retractable Siderails with Removable Controls - OL230235

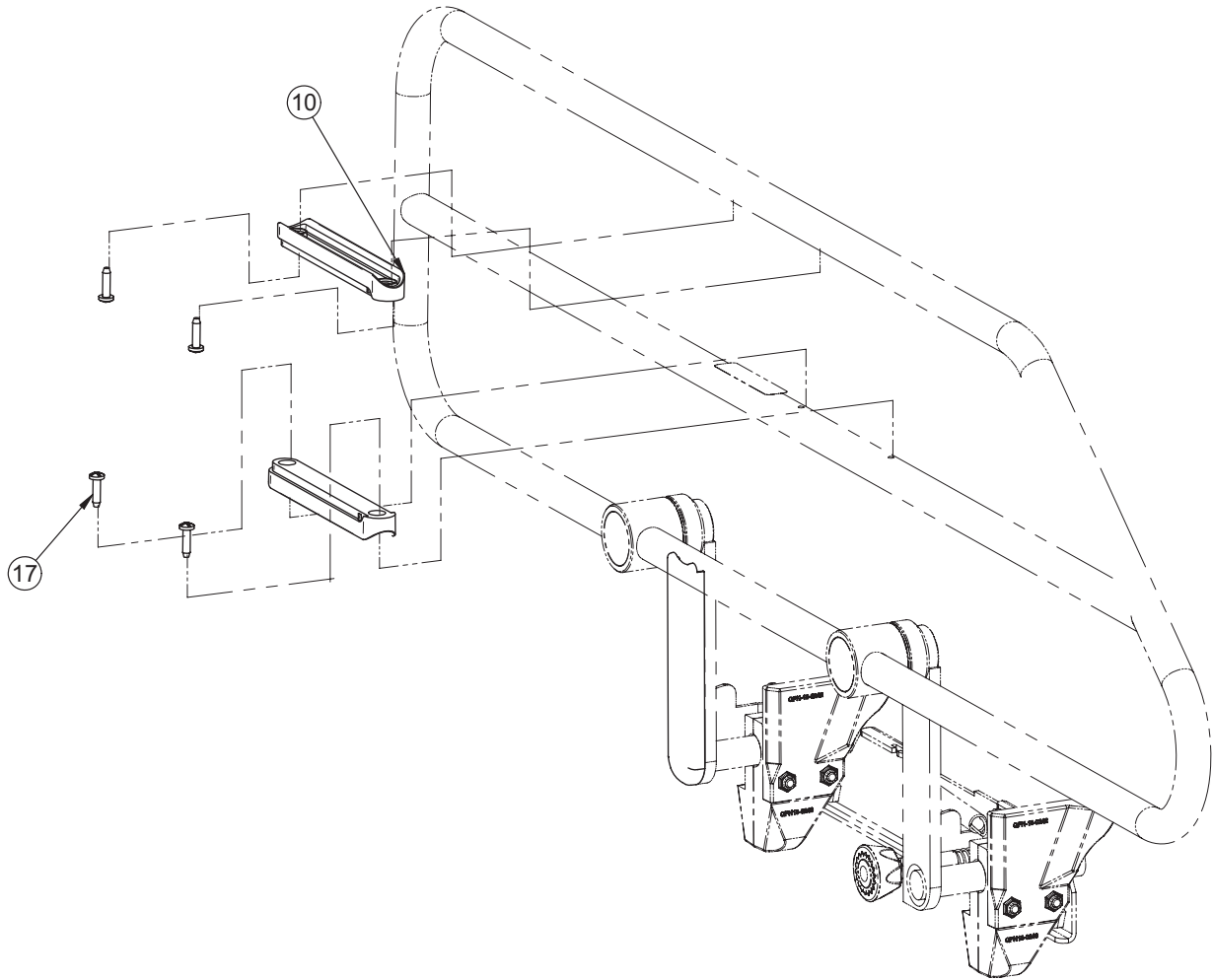
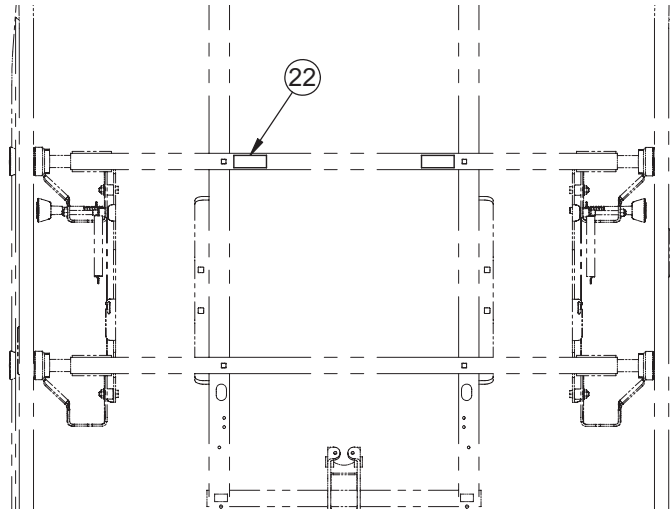
For Reference Only: OL230235-00



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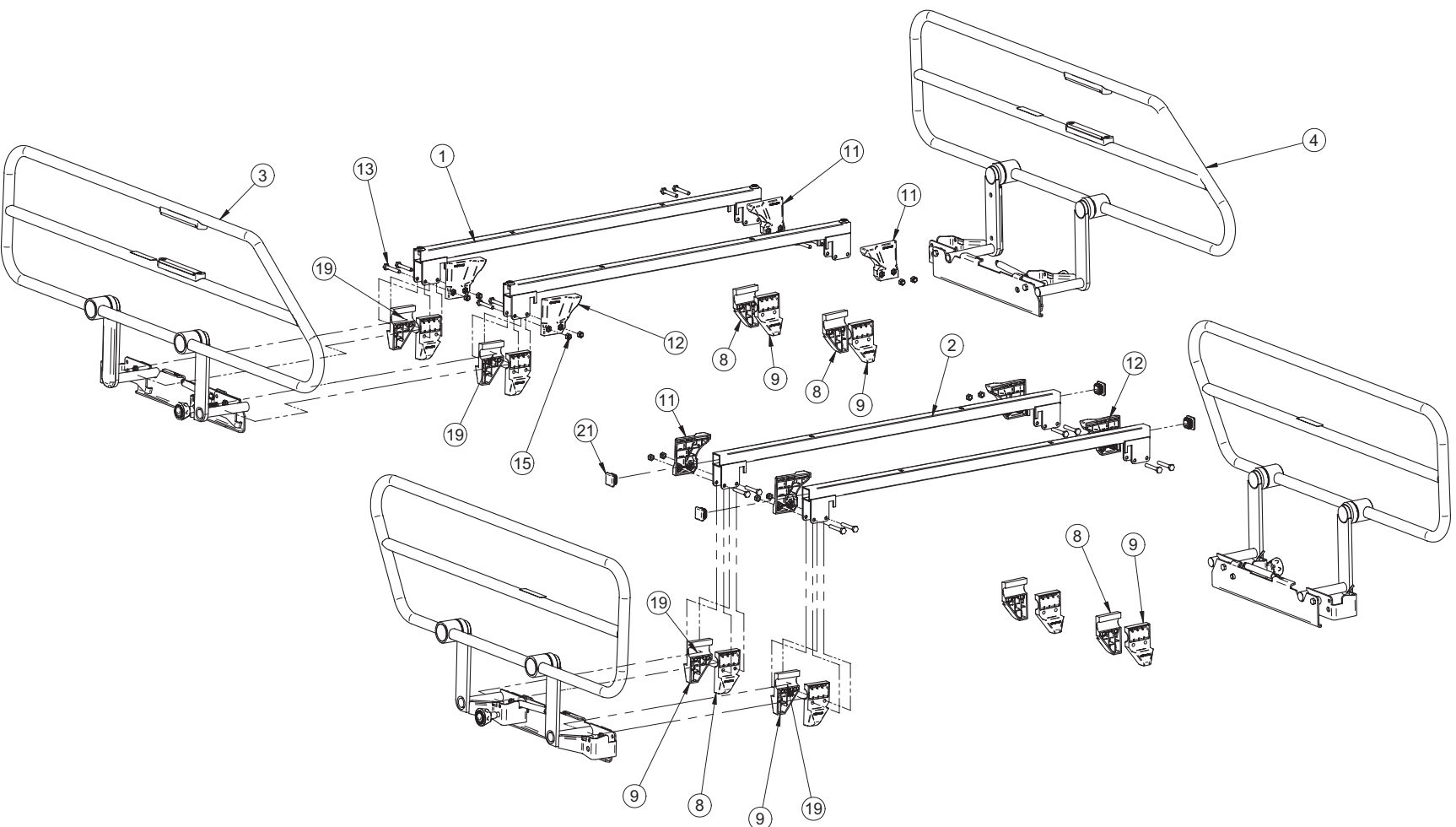


# Retractable Siderails with Removable Controls - OL230235



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# Retractable Siderails with Removable Controls - OL230235



# Retractable Chromed Siderails With Removable Controls - OL230235

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For Reference Only: OL230235CG-00

Item	Part No.	Part Name	Qty.
1	23-0188G	Siderail Support and Insert	2
2	23-0650G	Siderail Support	2
3	23-0755C	Chromed Head Right Siderail	1
4	23-0756C	Chromed Head Left Siderail	1
5	23-0757C	Chromed Foot Right Siderail	1
6	23-0758C	Chromed Foot Left Siderail	1
7	QPCE1207	Cap	1
8	QP18-0240-07	Left Sleeve Bearing	8
9	QP18-0243-07	Right Sleeve Bearing	8
10	QP23-0389-07	Removable Control Panel Support	4
11	QP18-0241-07	Positioning Guide - Right	4
12	QP18-0242-07	Positioning Guide - Left	4
13	VB15A1N44	Bolt 1/4-20 UNC x 1 3/4" Grade 5	16
14	VB35A1N44	Carriage Bolt 1/4-20 x 1 3/4" Grade 5	4
15	VE30A1N	Nylon Locknut 1/4-20	20
16	VV37A1N24-S	Machine Screw Truss Phillips 1/4-20 x 3/4" Scotch Grip	4
17	VV83A9G24	Tapping Screw Pan Phillips Type B #10 x 3/4"	8
18	VW10A08	Flat Washer 1/4" x 1/16"	4
19	M0019	Petro Canada OG2 Grease	.0300
20	QP23-0735	PCB Support	8
21	QDF7908	Black Plug 1" #SQR-1-10-14	4
22	QDF299X	Adhesive Neoprene 1/4 x 3/4	.3333

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# Retractable Painted Siderails with Removable Controls

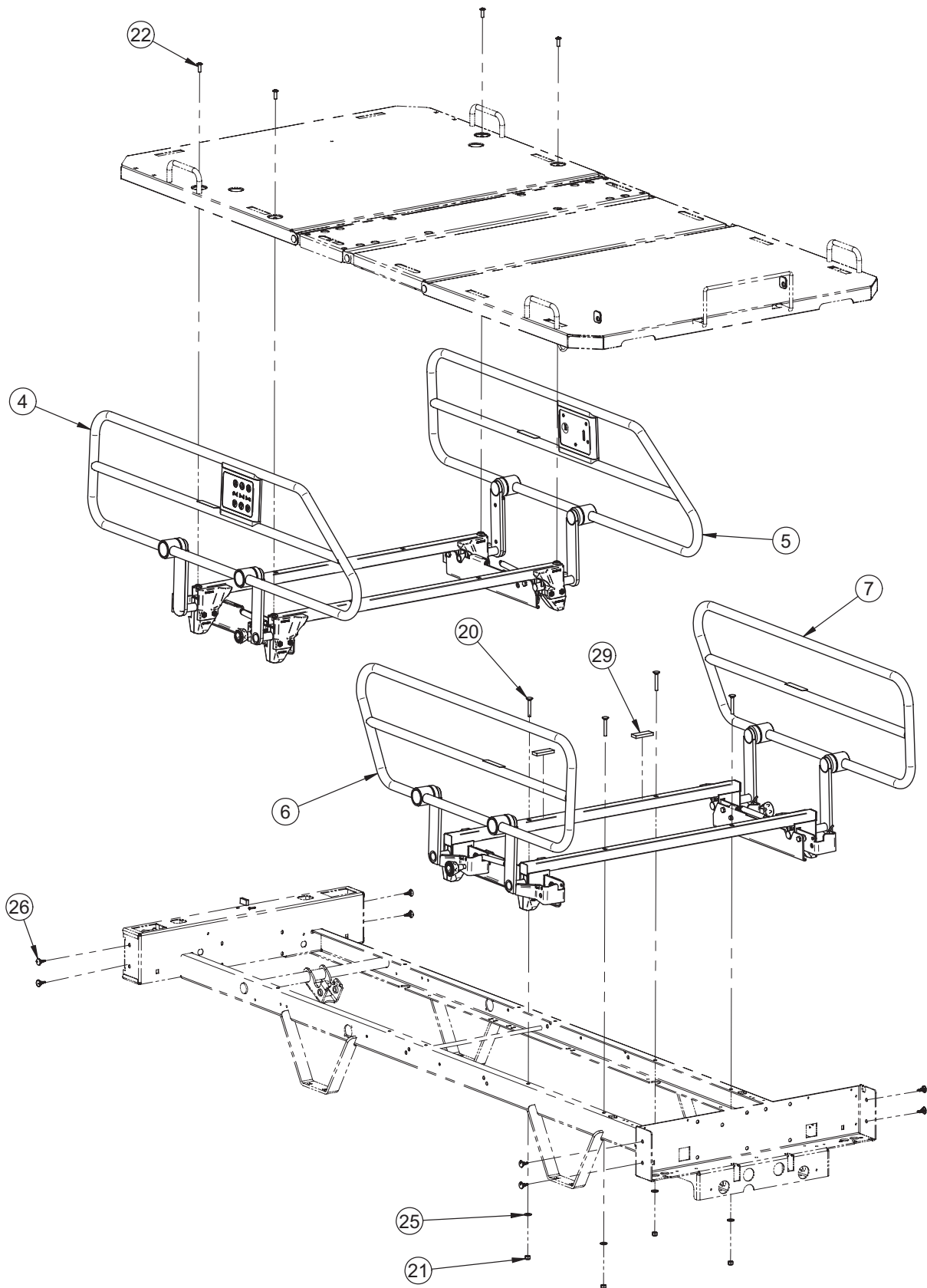
## - OL230235

For Reference Only: OL230235G-00

Item	Part No.	Part Name	Qty.
1	23-0188G	Siderail Support and Insert	2
2	23-0650G	Siderail Support	2
3	23-0755G	Painted Head Right Siderail	1
4	23-0756G	Painted Head Left Siderail	1
5	23-0757G	Painted Foot Right Siderail	1
6	23-0758G	Painted Foot Left Siderail	1
7	QPCE1207	Cap	1
8	QP18-0240-07	Left Sleeve Bearing	8
9	QP18-0243-07	Right Sleeve Bearing	8
10	QP23-0389-07	Removable Control Panel Support	4
11	QP18-0241-07	Positioning Guide - Right	4
12	QP18-0242-07	Positioning Guide - Left	4
13	VB15A1N44	Bolt 1/4-20 x 1 3/4" Grade 5	16
14	VB35A1N44	Carriage Bolt 1/4-20 x 1 3/4" Grade 5	4
15	VE30A1N	Nylon Locknut 1/4-20	20
16	VV37A1N24-S	Machine Screw Truss Phillips 1/4-20 x 3/4" Scotch Grip	4
17	VV83A9G24	Tapping Screw Pan Phillips Type B #10 x 3/4" z.p.	8
18	VW10A08	Flat Washer 1/4" x 1/16	4
19	M0019	Petro Canada OG2 Grease	.0300
20	QP23-0735	PCB Support	8
21	QDF7908	Black Plug 1" #SQR-1-10-14	4
22	QDF299X	Adhesive Neoprene 1/4 x 3/4	.3333

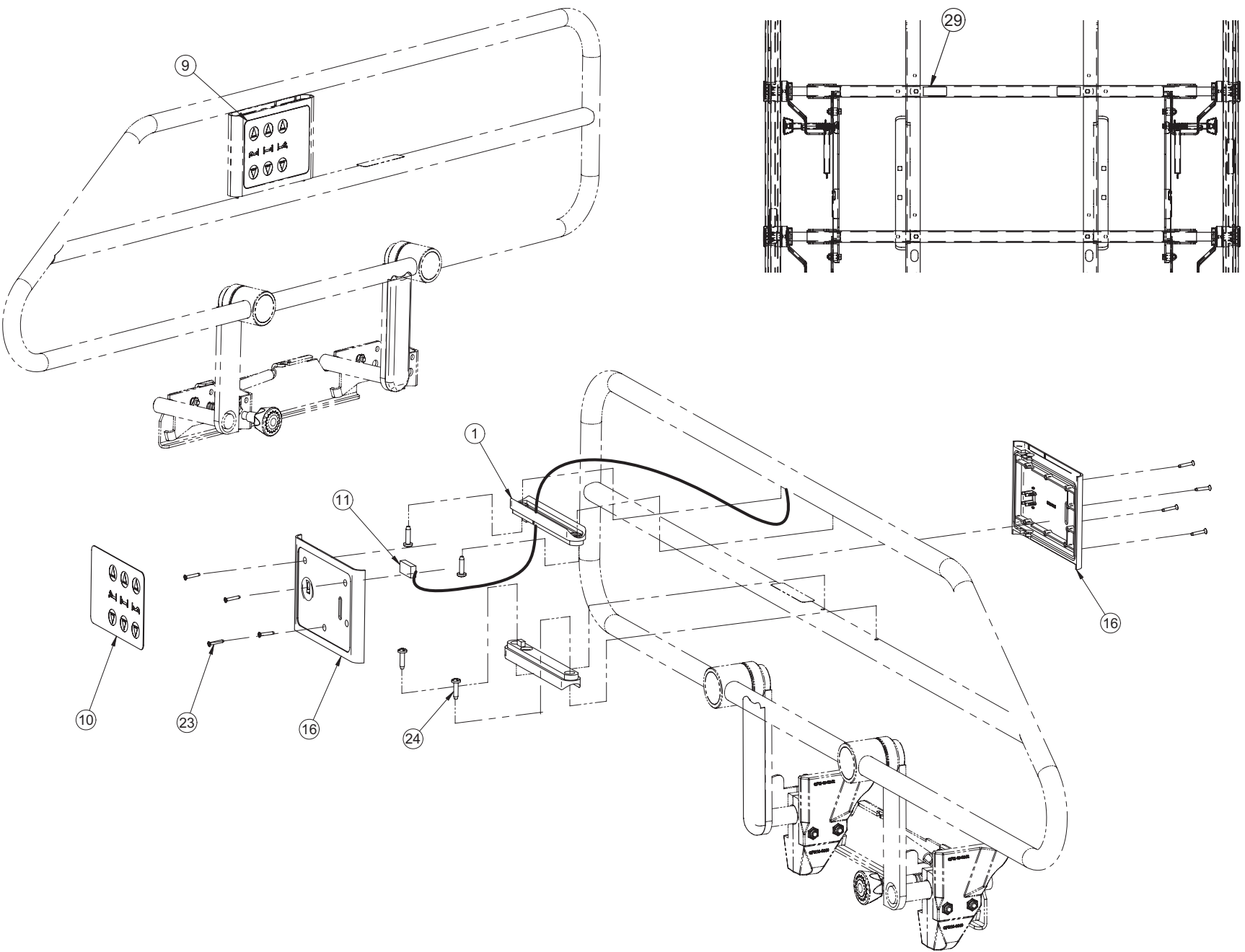
# Retractable Half-Length Siderails with Fixed Control - OL230236

For Reference Only: OL230236-00



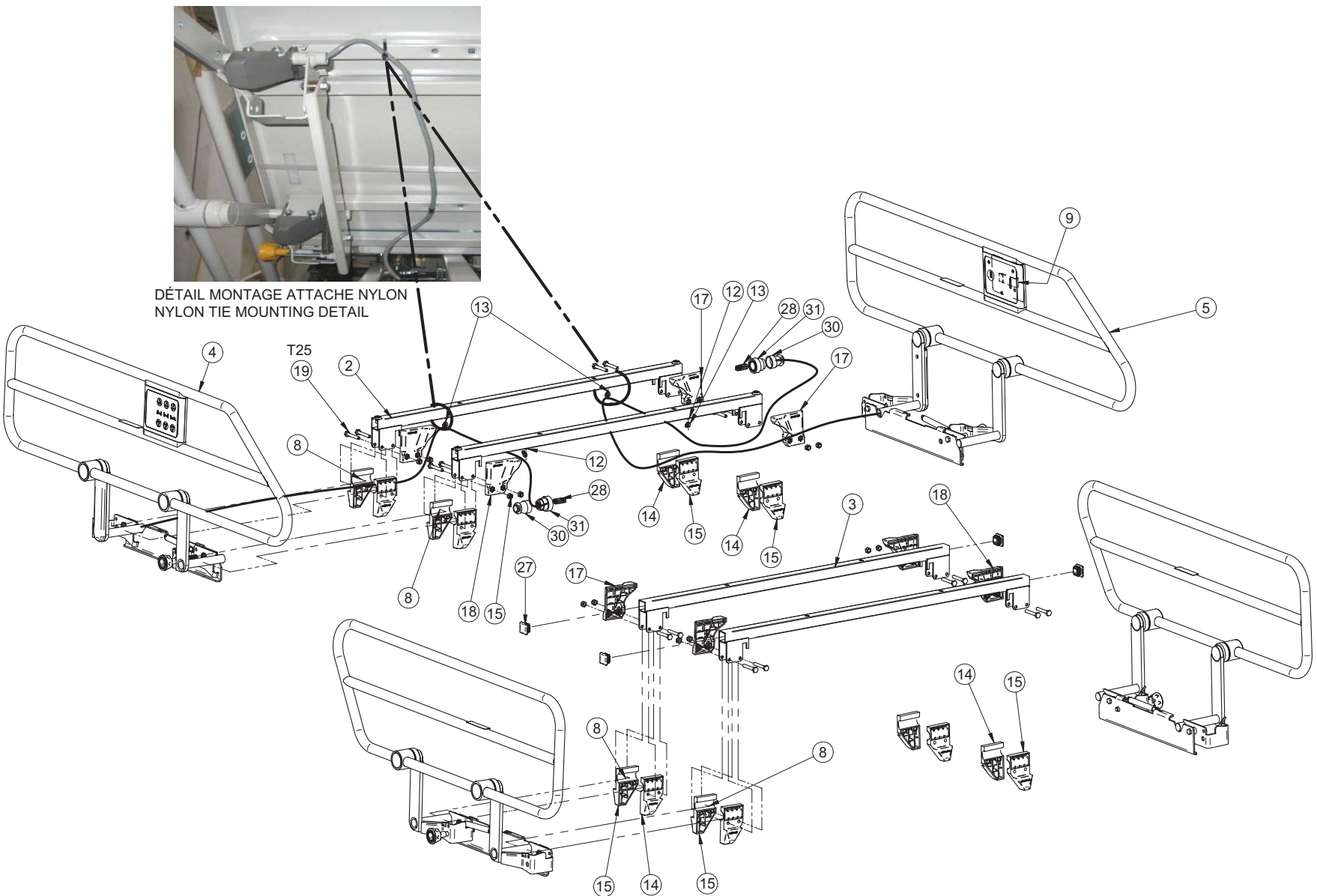
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# Retractable Half-Length Siderails with Fixed Control - OL230236



# Retractable Chromed Half-Length Siderails with Fixed Control

- OL230236



# Retractable Chromed Half-Length Siderails with Fixed Control

## - OL230236

For Reference Only: OL230236CG-00

Item	Part No.	Part Name	Qty.
1	QP18821-07	Control Panel Support	4
2	23-0188G	Siderail Support and Insert	2
3	23-0650G	Siderail Support	2
4	23-0755C	Chromed Head Right Siderail	1
5	23-0756C	Chromed Head Left Siderail	1
6	23-0757C	Chromed Foot Right Siderail	1
7	23-0758C	Chromed Foot Left Siderail	1
8	M0019	Petro Canada OG2 Grease	.0300
9	QDF23-0405	Left Three-Function Membrane	1
10	QDF23-0406	Right Three-Function Membrane	1
11	QDF23-0521	Siderail Control Panel Cable	2
12	QDF5096	Flat Tie Holder	2
13	QDF9518	Nylon Ty-Rap Black (0.143 X 8")	4
14	QP18-0240-07	Left Sleeve Bearing	8
15	QP18-0243-07	Right Sleeve Bearing	8
16	QP23-0391-07	Pendant Control Casing	4
17	QP18-0241-07	Positioning Guide - Right	4
18	QP18-0242-07	Positioning Guide - Left	4
19	VB15A1N44	Hexagonal Bolt 1/4-20 UNC x 1 3/4" Grade 5 z.p.	16
20	VB35A1N44	Carriage Bolt 1/4-20 x 1 3/4" lg Grade 5	4
21	VE30A1N	Nylon Hexagonal Locknut 1/4-20 z.p.	20
22	VV37A1N24-S	Machine Screw Truss Phillips 1/4-20 x 3/4" Scotch Grip	4
23	VV41A1A20	Phillips Countersunk Screw Type F #4-40 x 5/8" zp	16
24	VV83A9G24	Tapping Screw Pan Phillips Type B #10 x 3/4" z.p.	8
25	VW10A08	Flat Washer 1/4" SAE zp	4
26	QP23-0735	Control Board Stand-off Pin	8
27	QDF7908	Black Plug 1" #SQR-1-10-14	4
28	QDF9018	"AMP" Pin Contact #66103-2	20
29	QDF299X	Adhesive Neoprene 1/4 x 3/4	.1666
30	QDF2042	Cable Clamp "AMP" 206070-1	2
31	QDF2043	14-Positions Circular Connector	2



# Retractable Painted Half-Length Siderails with Fixed Control

## - OL230236

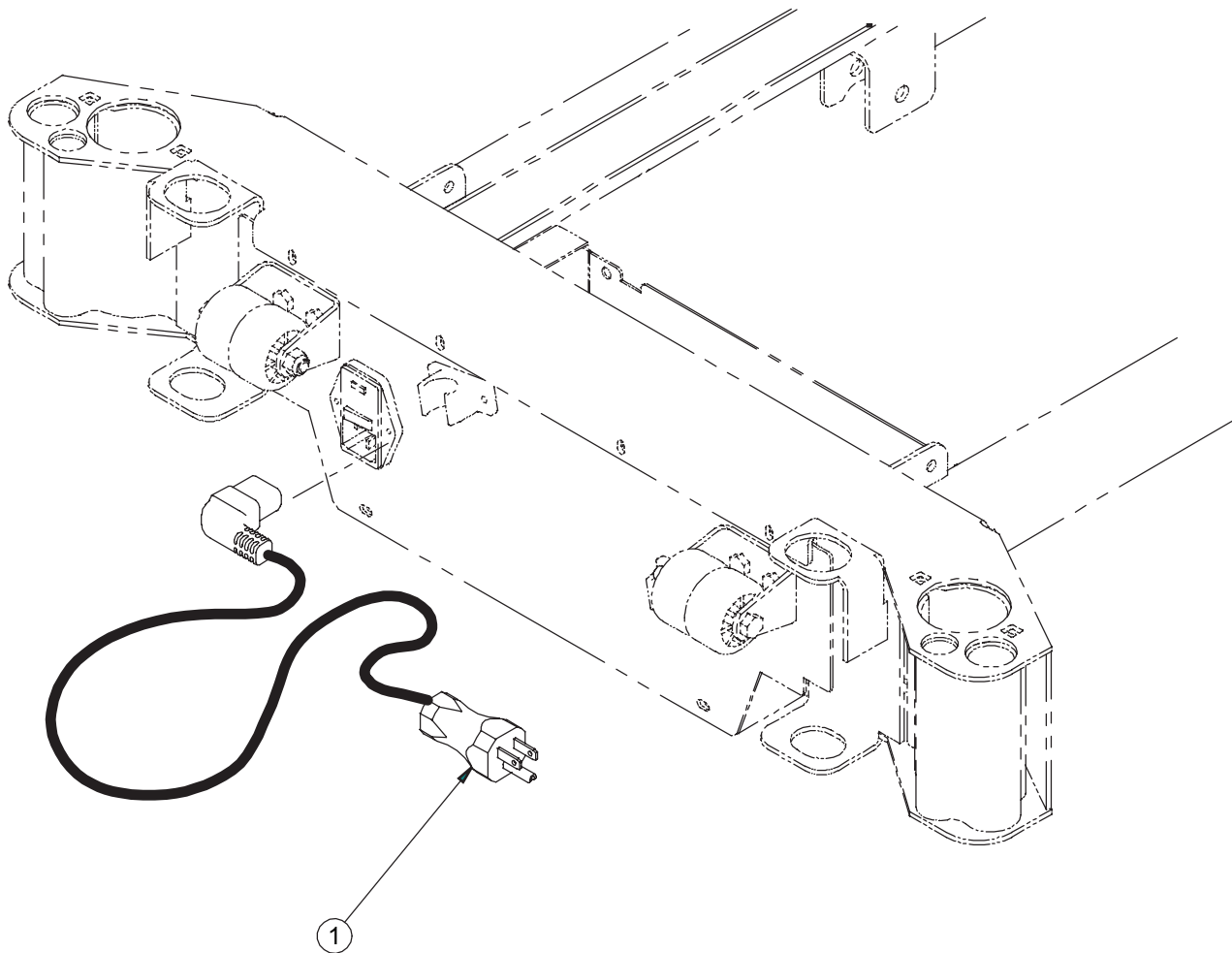
For Reference Only: OL230236G-00

Item	Part No.	Part Name	Qty.
1	QP18821-07	Control Panel Support	4
2	23-0188G	Siderail Support and Insert	2
3	23-0650G	Siderail Support	2
4	23-0755G	Painted Head Right Siderail	1
5	23-0756G	Painted Head Left Siderail	1
6	23-0757G	Painted Foot Right Siderail	1
7	23-0758G	Painted Foot Left Siderail	1
8	M0019	Petro Canada OG2 Grease	.0300
9	QDF23-0405	Left Three-Function Membrane	1
10	QDF23-0406	Right Three-Function Membrane	1
11	QDF23-0521	Siderail Control Panel Cable	2
12	QDF5096	Flat Tie Holder	2
13	QDF9518	Nylon Ty-Rap Black (0.143 X 8")	4
14	QP18-0240-07	Left Sleeve Bearing	8
15	QP18-0243-07	Right Sleeve Bearing	8
16	QP23-0391-07	Pendant Control Casing	4
17	QP18-0241-07	Positioning Guide - Right	4
18	QP18-0242-07	Positioning Guide - Left	4
19	VB15A1N44	Hexagonal Bolt 1/4-20 UNC x 1 3/4" Grade 5 z.p.	16
20	VB35A1N44	Carriage Bolt 1/4-20 x 1 3/4" lg Grade 5	4
21	VE30A1N	Nylon Hexagonal Locknut 1/4-20 z.p.	20
22	VV37A1N24-S	Machine Screw Truss Phillips 1/4-20 x 3/4" Scotch Grip	4
23	VV41A1A20	Phillips Countersunk Screw Type F #4-40 x 5/8" zp	16
24	VV83A9G24	Tapping Screw Pan Phillips Type B #10 x 3/4" z.p.	8
25	VW10A08	Flat Washer 1/4" SAE zp	4
26	QP23-0735	Control Board Stand-off Pin	8
27	QDF7908	Black Plug 1" #SQR-1-10-14	4
28	QDF9018	"AMP" Contact Pin #66103-2	20
29	QDF299X	Adhesive Neoprene 1/4 x 3/4	.1666
30	QDF2042	Cable Clamp "AMP" 206070-1	2
31	QDF2043	14-Positions Circular Connector	2

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# Power Cord with Straight Molded North American Hospital Grade Plug- OL250053

For Reference Only: OL250053-00

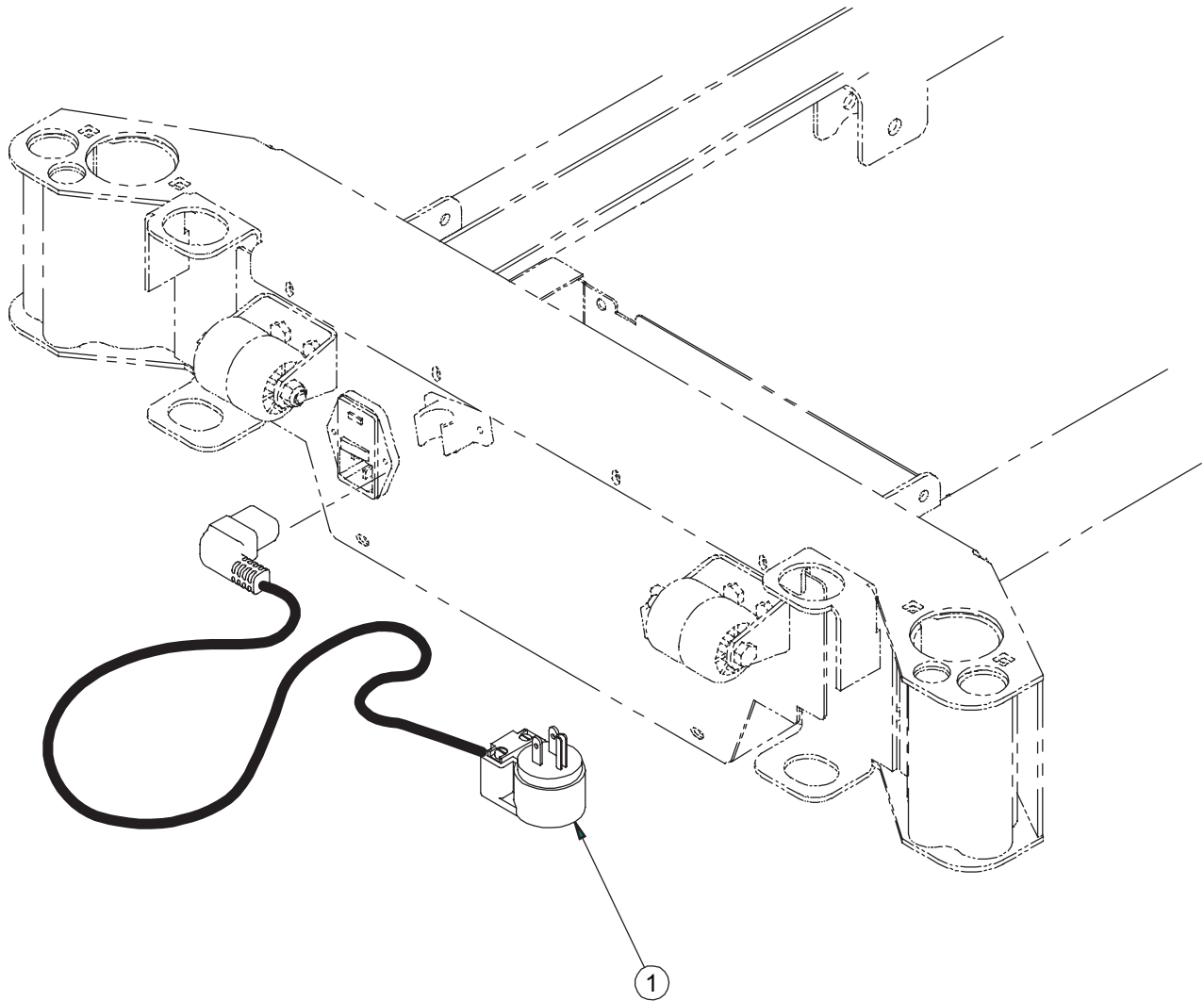


For Reference Only: OL250053-01

Item	Part No.	Part Name	Qty.
1	QDF8066	Power Cord with Straight Molded North American Hospital Grade Plug	1

# Power Cord with 90° North American Grade Plug - OL250055

For Reference Only: OL250055-00



For Reference Only: OL250055-01

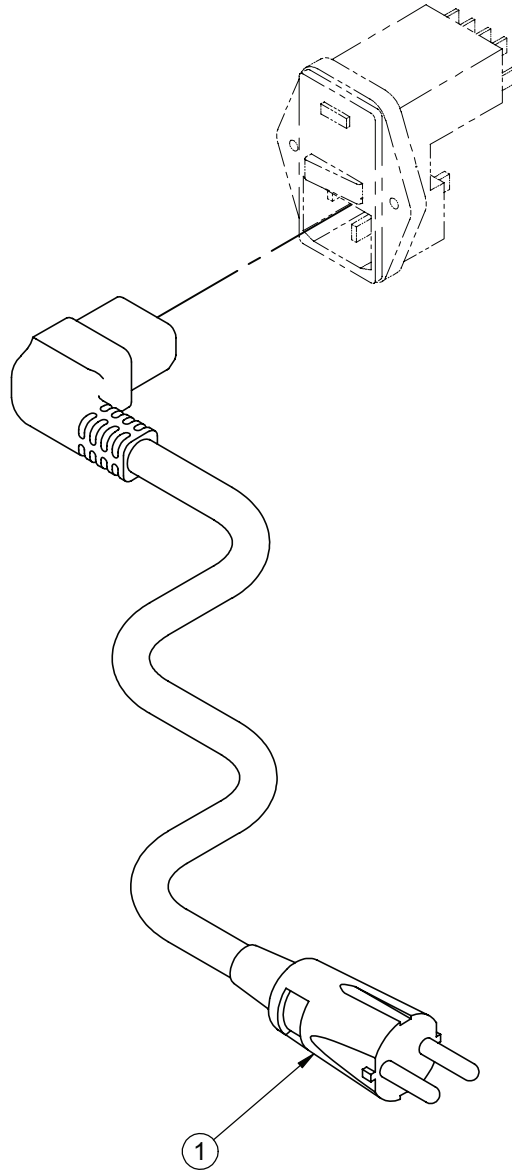
Item	Part No.	Part Name	Qty.
1	QDF8066-90D	Power Cord with 90° North American Grade Plug	1

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# Continental Europe Plug and Power Cord - OL250058

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For Reference Only: OL250058-01



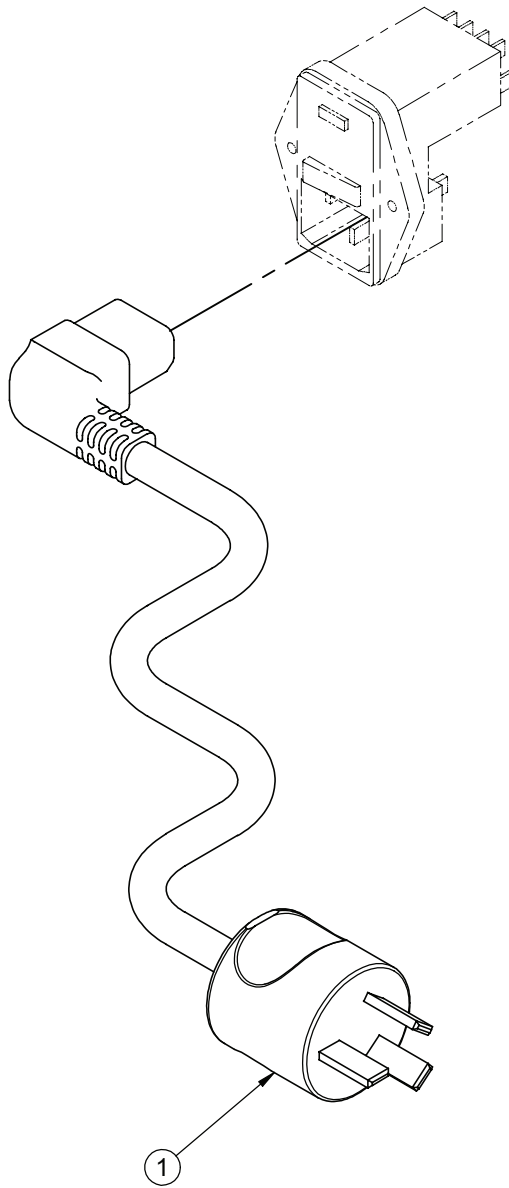
For Reference Only: OL250058-02

Item	Part No.	Part Name	Qty.
1	QDF8066-EUR	Power Cord and Continental Europe Plug	1

# Australia Plug and Power Cord - OL250059

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For Reference Only: OL250059-01



For Reference Only: OL250059-02

Item	Part No.	Part Name	Qty.
1	QDF8066-AUS	Power Cord and Australia Plug	1

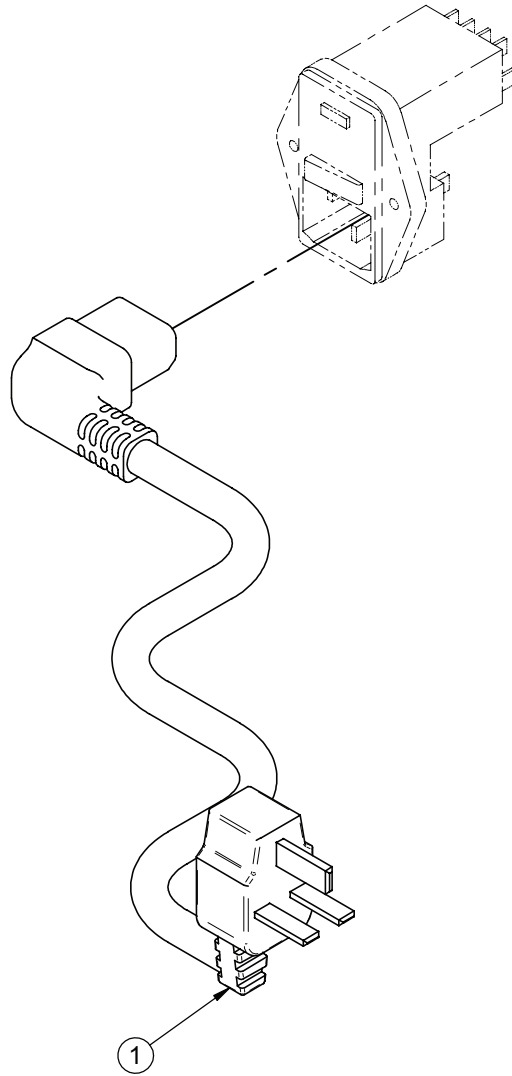
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# United Kingdom Plug and Power Cord - OL250060

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For Reference Only: OL250060-01



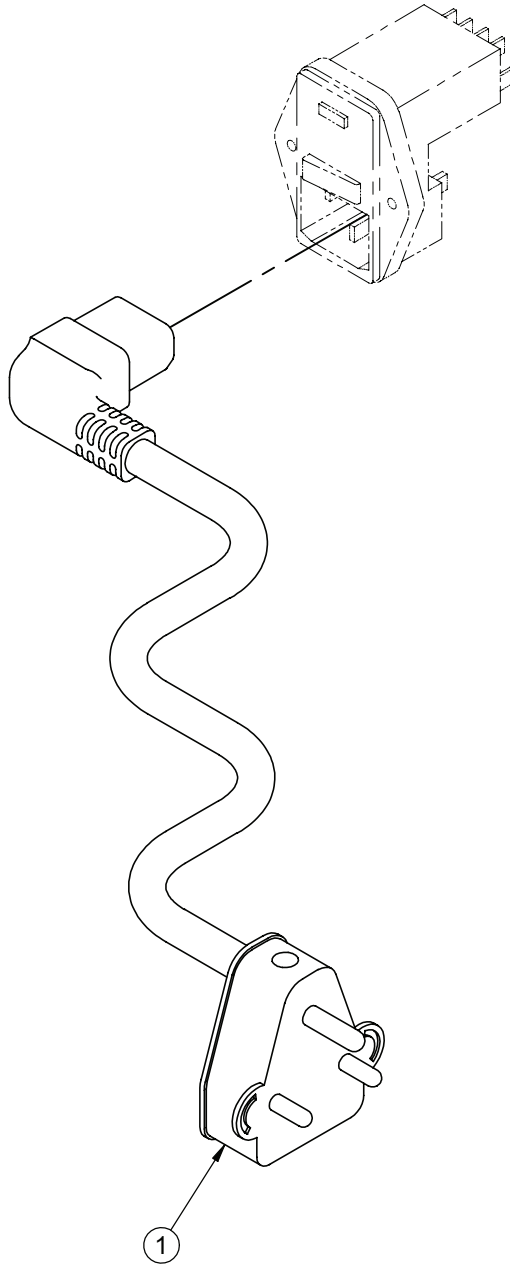
For Reference Only: OL250060-02

Item	Part No.	Part Name	Qty.
1	QDF8066-ROY	Power Cord and United Kingdom Plug	1

# India Plug and Power Cord - OL250061

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For Reference Only: OL250061-01



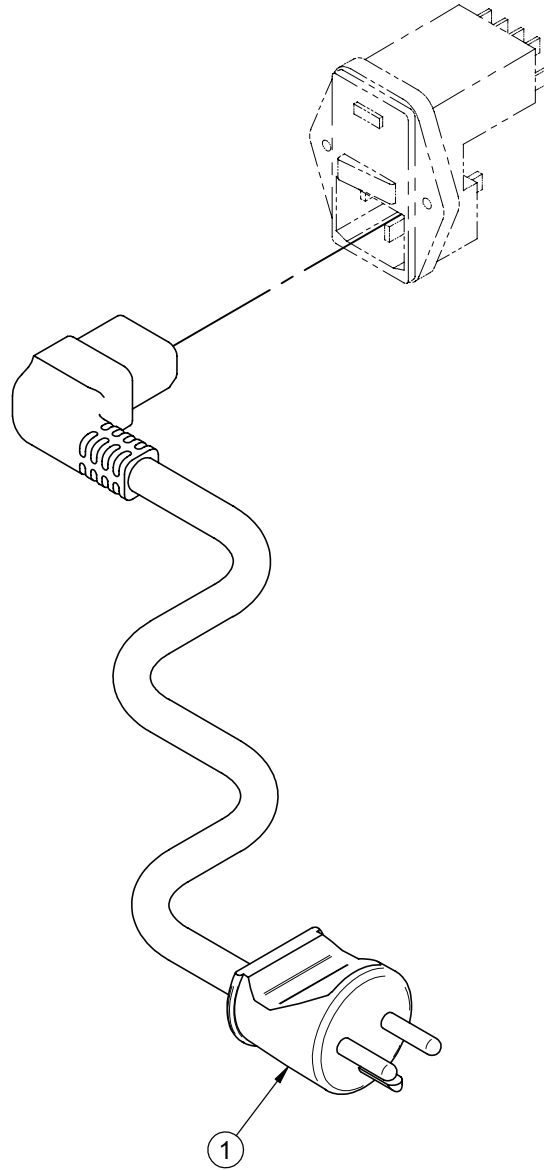
For Reference Only: OL250061-02

Item	Part No.	Part Name	Qty.
1	QDF8066-IND	Power Cord and India Plug	1

# Denmark Plug and Power Cord - OL250067

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For Reference Only: OL250067-01



For Reference Only: OL250067-02

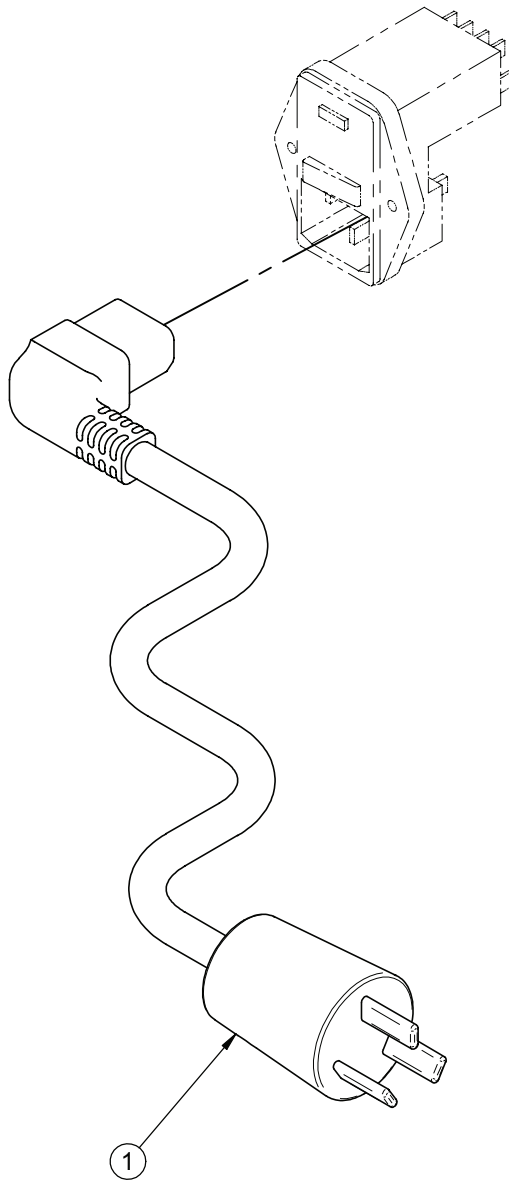
Item	Part No.	Part Name	Qty.
1	QDF8066-DAN	Power Cord and Denmark Plug	1



# Israel Plug and Power Cord - OL250068

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For Reference Only: OL250068-01



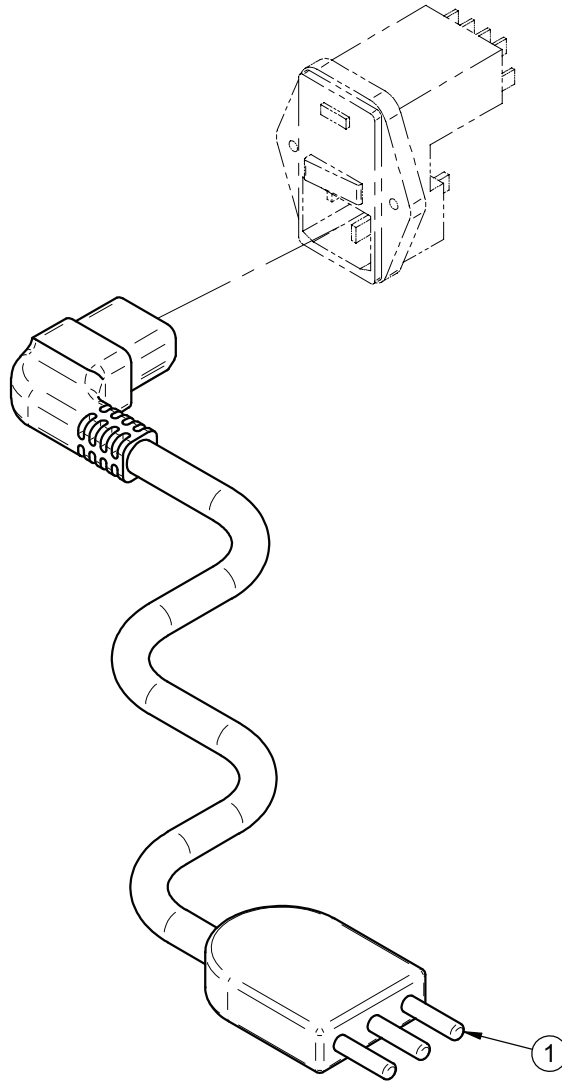
For Reference Only: OL250068-02

Item	Part No.	Part Name	Qty.
1	QDF8066-ISR	Power Cord and Israel Plug	1

# Italy/Chili Plug and Power Cord - OL250069

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For Reference Only: OL250069-01



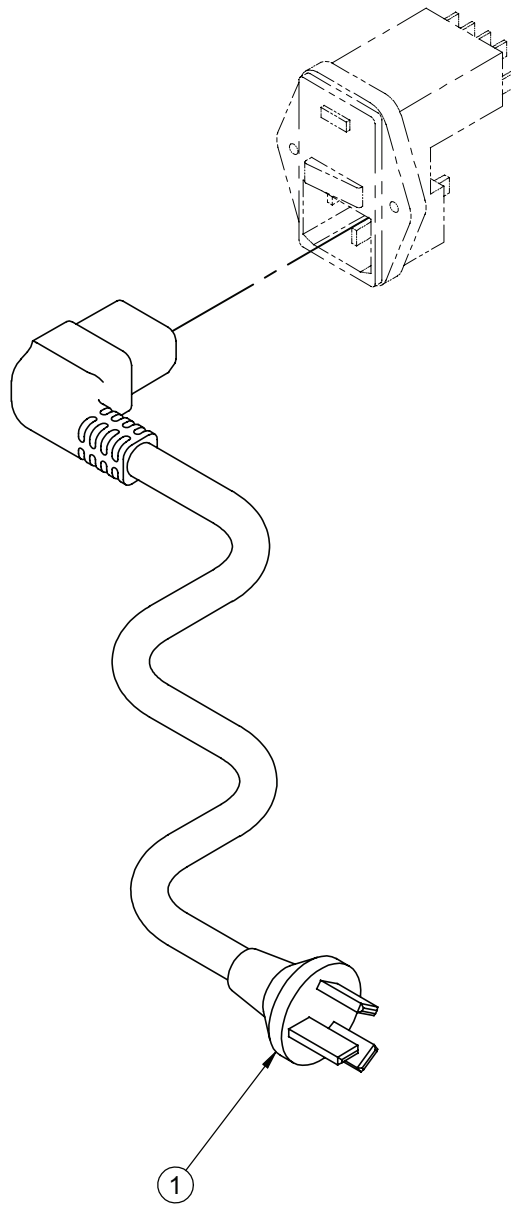
For Reference Only: OL250069-02

Item	Part No.	Part Name	Qty.
1	QDF8066-ITA/CHILI	Power Cord and Italy/Chili Plug	1

# Argentina Plug and Power Cord - OL250073

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For Reference Only: OL250073-01



For Reference Only: OL250073-02

Item	Part No.	Part Name	Qty.
1	QDF8066-ARG	Power Cord and Argentina Plug	1

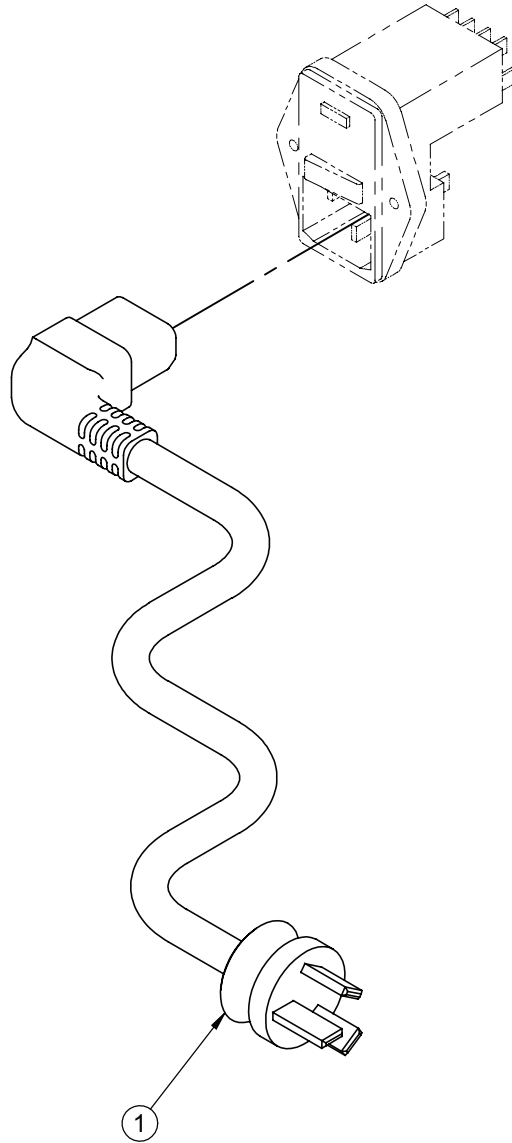
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# China Plug and Power Cord - OL250074

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For Reference Only: OL250074-01

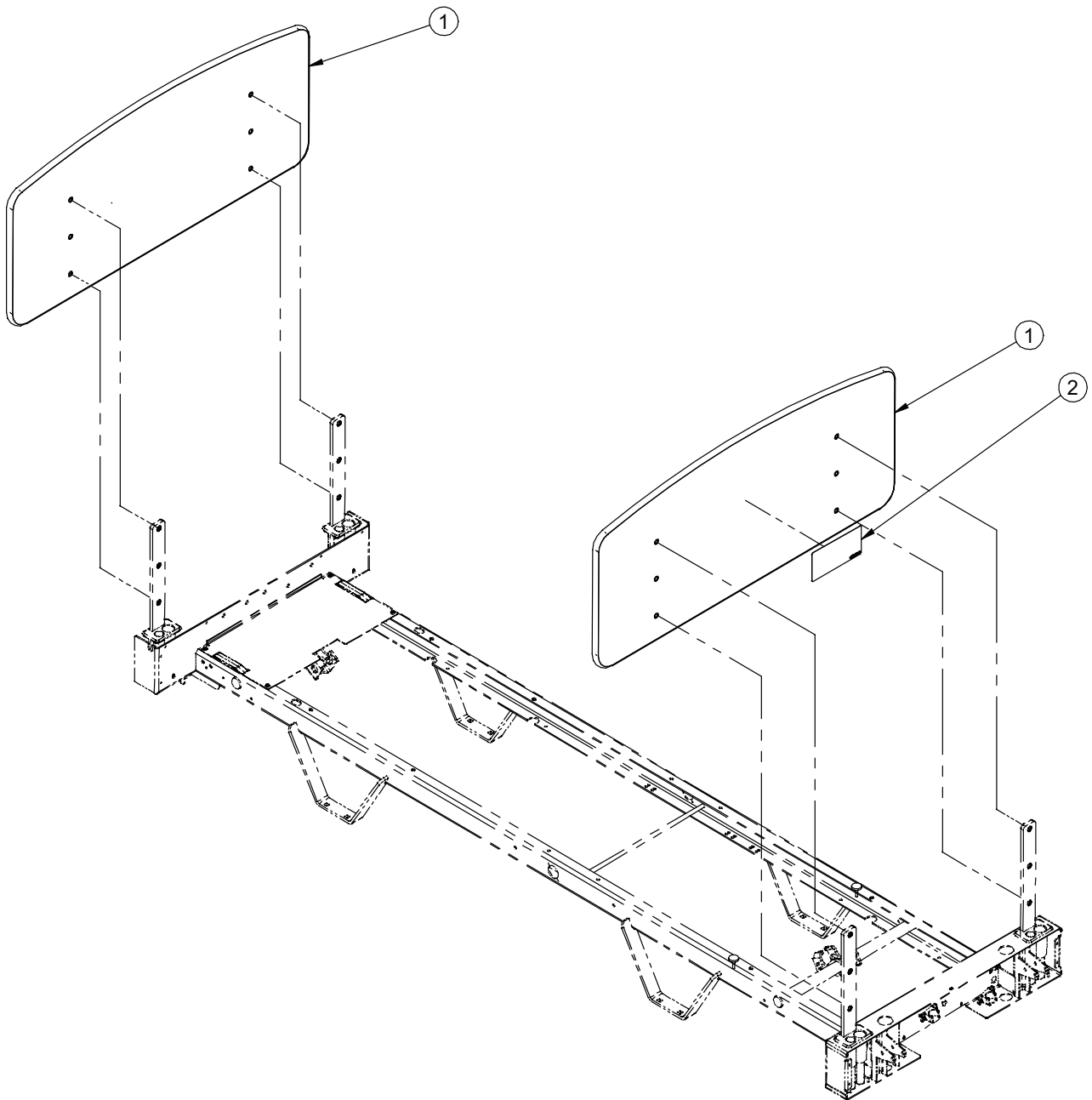


For Reference Only: OL250074-02

Item	Part No.	Part Name	Qty.
1	QDF8066-CHI	Power Cord and China Plug	1

# MDF Laminated Boards without Control Panel - OP230074

For Reference Only: OP230074-02



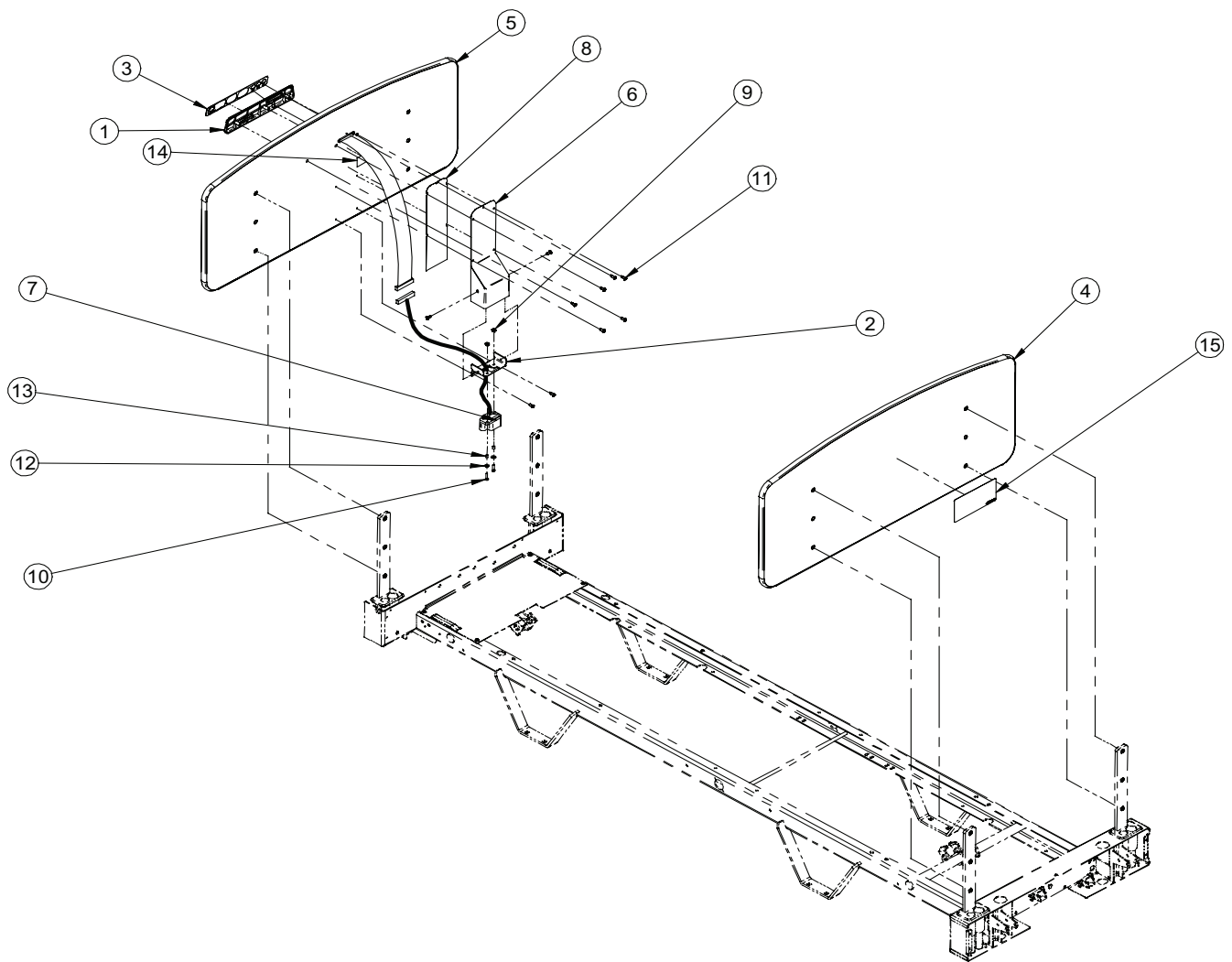
For Reference Only: OP230074XXXX-01

Item	Part No.	Part Name	Qty.
1	23-0122XXXX	MDF Laminated Board	2
2	QE14376-T	Sticker - Head Board Installation	1

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# MDF Laminated Boards with Control Panel - OP230086

For Reference Only: OP230086-04



# MDF Laminated Boards with Control Panel - OP230086

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For Reference Only: OP230086XXXXG-01

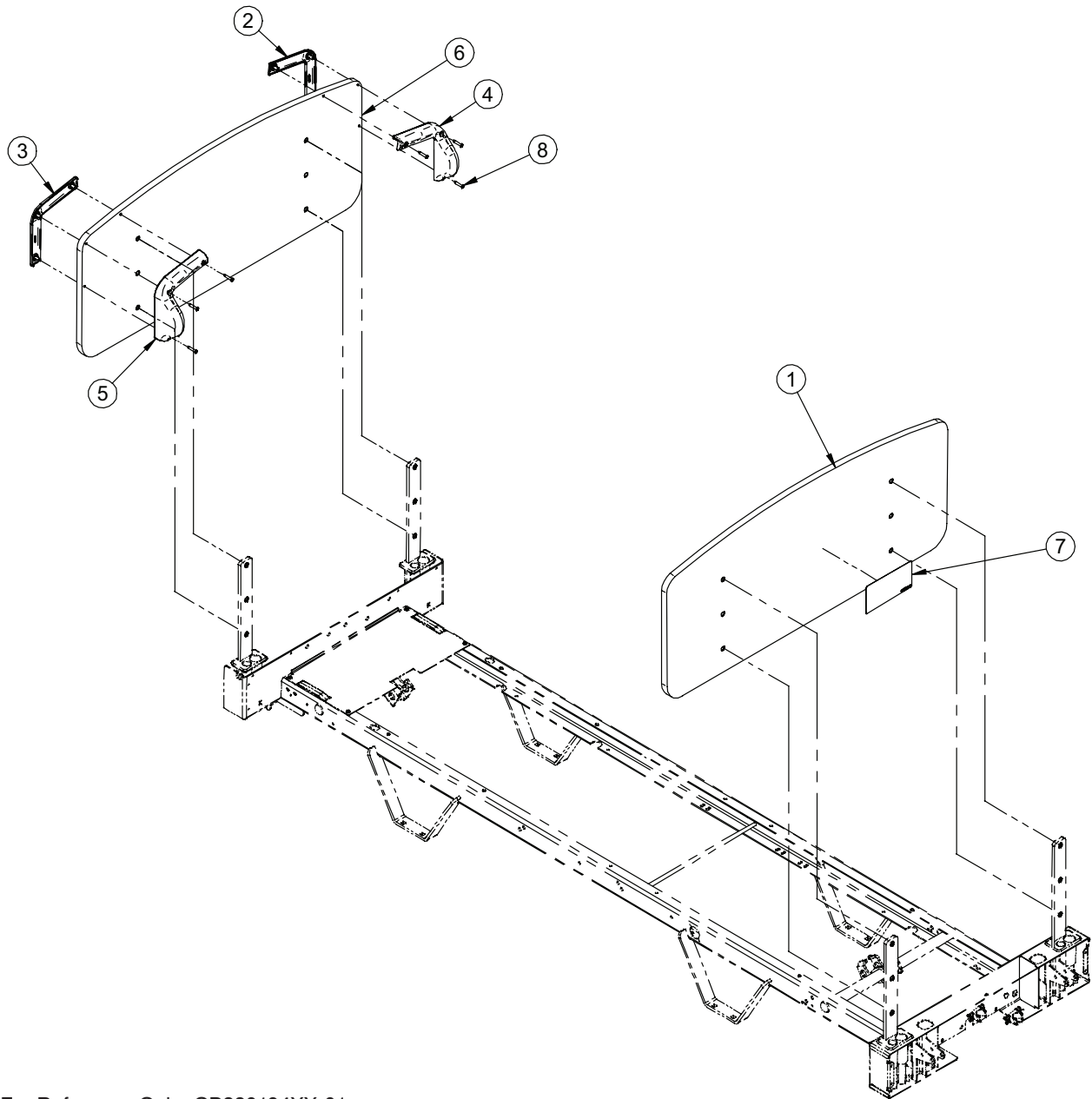
Item	Part No.	Part Name	Qty.
1	QP17-0127-07	Nurse Control Board	1
2	17-0144G	Connector Support	1
3	QDF17-0180	Nurse Control Membrane	1
4	23-0122XXXX	MDF Laminated Board	1
5	23-0262XXXX	MDF Laminated Foot Board for Control Panel	1
6	23-0334G	Support Cover	1
7	QDF17-0139	Extension Cord for Membrane	1
8	QE71-0751	Foot Board Isolating Strip	1
9	VE30A1E	Nylon Hexagonal Locknut #8-32 z.p.	2
10	VV33A1E24	Machine Screw Pan Phillips #8-32 x 3/4" z.p.	2
11	VV83A9G16	Tapping screw pan Phillips Type B #10 x 1/2" z.p.	10
12	VW11A9E	Flat Washer #8	2
13	VW60C081005	Sleeve	2
14	QDF7826	3M Adhesive Tape #950 x 1"	.2500
15	QE14376-T	Sticker - Headboard Installation	1

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# Melamine Boards without Control Panel - OP230194

For Reference Only: OP230194-00



For Reference Only: OP230194XX-01

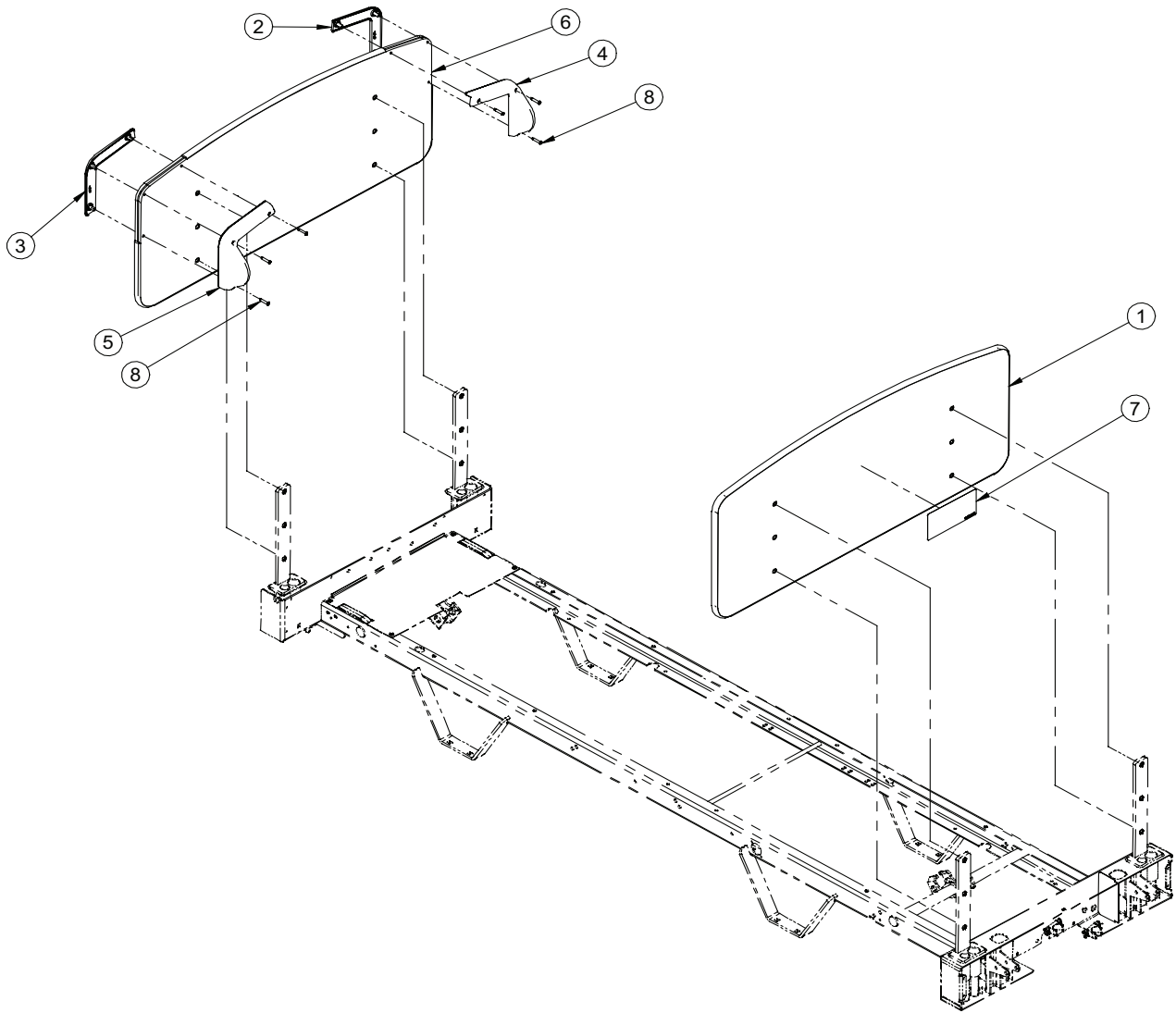
Item	Part No.	Part Name	Qty.
1	XB23-0218XX	Melamine Board without Control Panel	1
2	QP23-0472-07	Outer Right Handle	1
3	QP23-0473-07	Outer Left Handle	1
4	QP23-0474-07	Inner Right Handle	1
5	QP23-0475-07	Inner Left Handle	1
6	23-0514XX	Melamine Foot Board	1
7	QE14376-T	Sticker - Headboard Installation	1
8	VV23A1G32HL	Tapping Screw Pan Phillips Type High-Low #10 x 1" z.p.	6

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# MDF Laminated Boards without Control Panel - OP230195

For Reference Only: OP230195-00



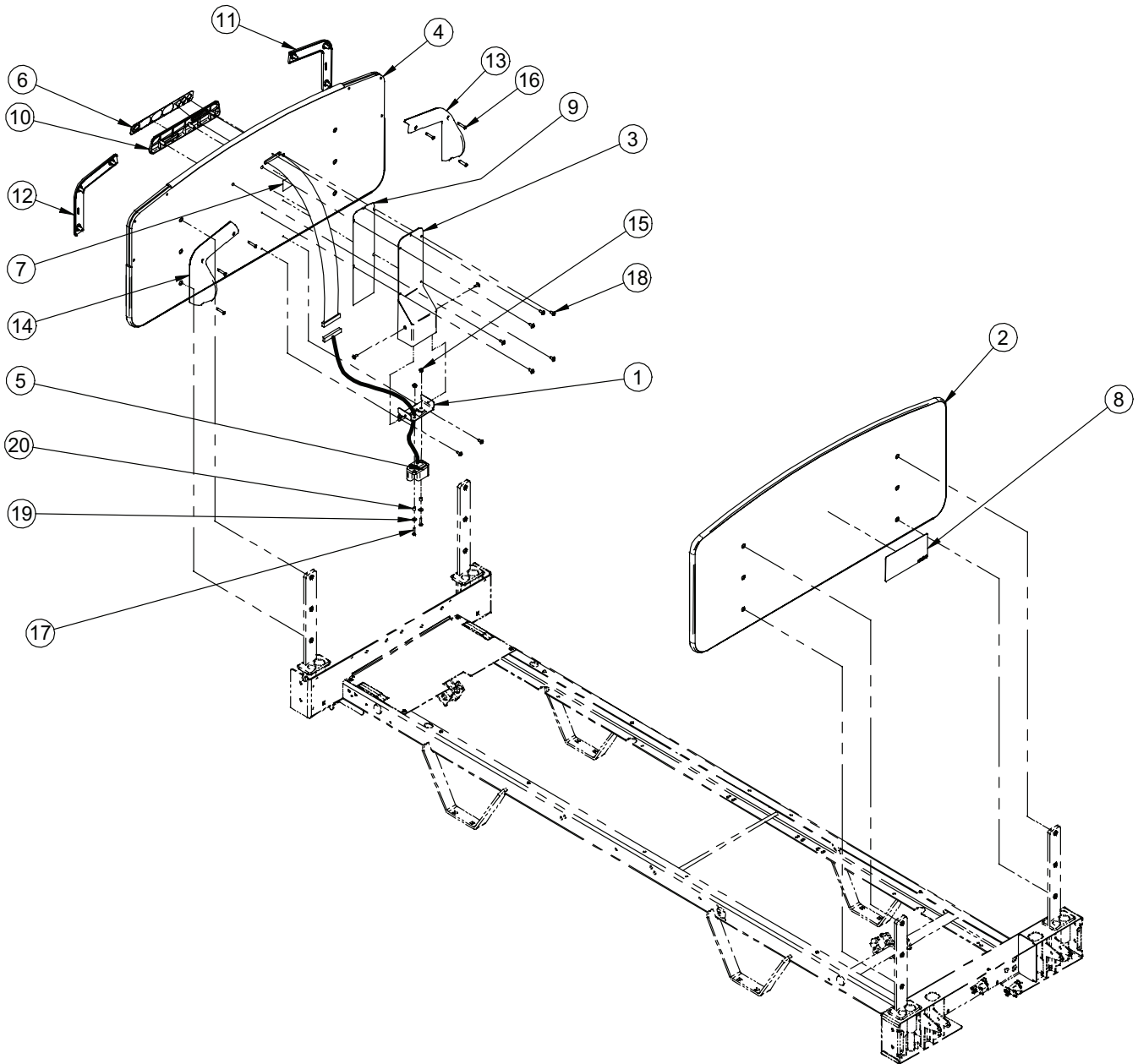
For Reference Only: OP230195XXXX-01

Item	Part No.	Part Name	Qty.
1	23-0122XXXX	MDF Laminated Board	1
2	QP23-0472-07	Outer Right Handle	1
3	QP23-0473-07	Outer Left Handle	1
4	QP23-0474-07	Inner Right Handle	1
5	QP23-0475-07	Inner Left Handle	1
6	23-0516XXXX	Laminated Board	1
7	QE14376-T	Sticker - Headboard Installation	1
8	VV23A1G32HL	Tapping Screw Pan Phillips Type High-Low #10 x 1" z.p.	6

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# MDF Laminated Boards with Control Panel - OP230196

For Reference Only: OP230196-01



# MDF Laminated Boards with Control Panel - OP230196

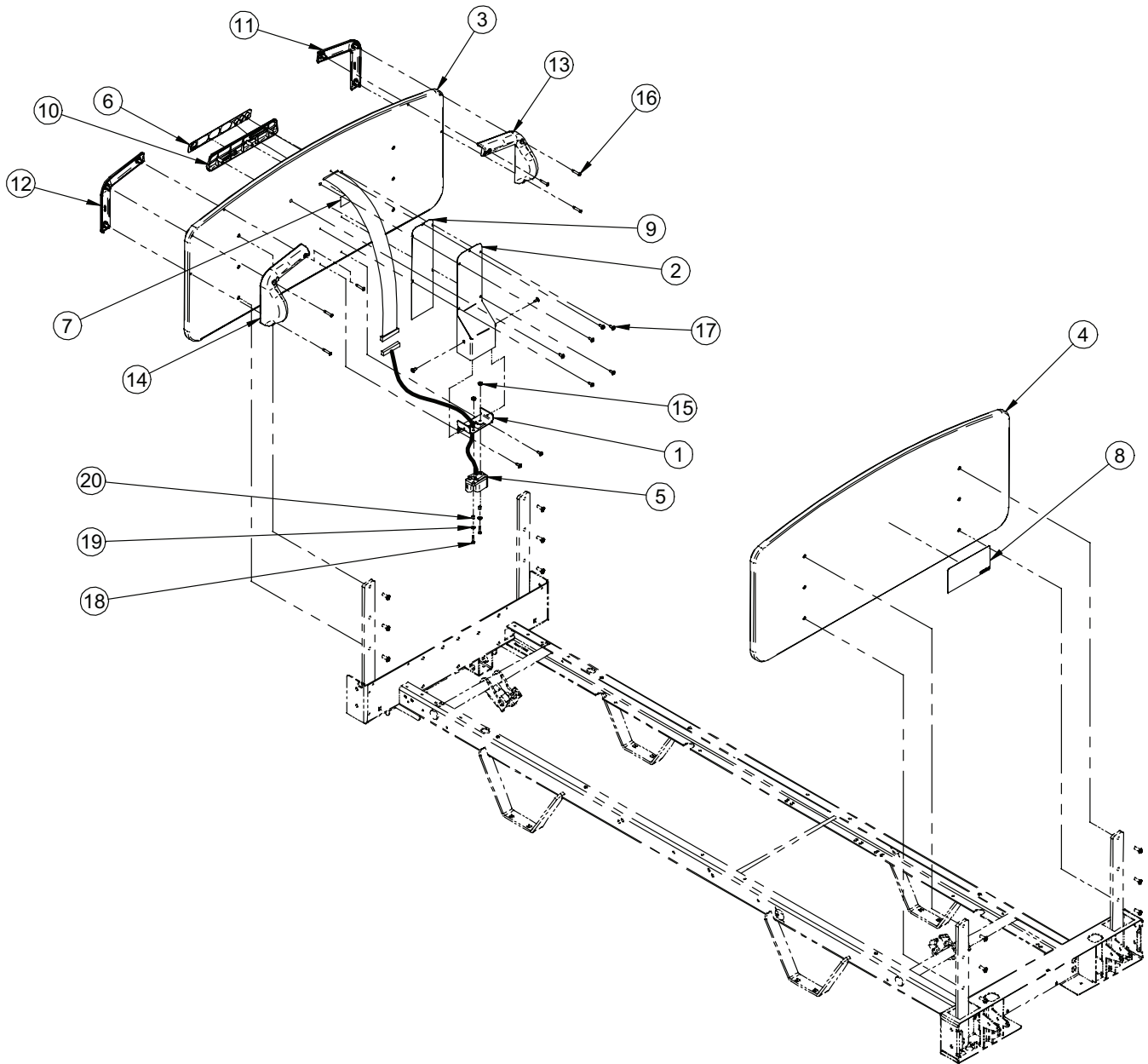
For Reference Only: OP230196XXXXG-02

Item	Part No.	Part Name	Qty.
1	QP17-0127-07	Nurse Control Board	1
2	17-0144G	Connector Support	1
3	QDF17-0180	Nurse Control Membrane	1
4	23-0122XXXX	MDF Laminated Board	1
5	23-0519XXXX	Laminated Foot Board with Control Panel	1
6	23-0334G	Support Cover	1
7	QDF17-0139	Extension Cord for Membrane	1
8	QE71-0751	Foot Board Isolating Strip	1
9	VE30A1E	Nylon Hexagonal Locknut #8-32 z.p.	2
12	VW11A9E	Flat Washer #8	2
13	VW60C081005	Sleeve	2
14	QDF7826	3M Adhesive Tape #950 x 1"	1
15	QE14376-T	Sticker - Headboard Installation	1
16	VV33A1E24	Machine Screw Pan Phillips #8-32 x 3/4" z.p.	2
17	QP23-0474-07	Inner Right Handle	1
18	VV27A9G16	Tapping Screw Truss Phillips Type A #10 x 1/2" z.p.	10
19	QP23-0475-07	Inner Left Handle	1
20	QP23-0472-07	Outer Right Handle	1
21	QP23-0473-07	Outer Left Handle	1
22	VV23A1G32HL	Tapping Screw Pan Phillips Type High-Low #10 x 1" z.p.	6

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# Solid Wood Boards with Control Panel - OP230206

For Reference Only: OP230206-00



# Solid Wood Boards with Control Panel - OP230206

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For Reference Only: OP230206XX-01

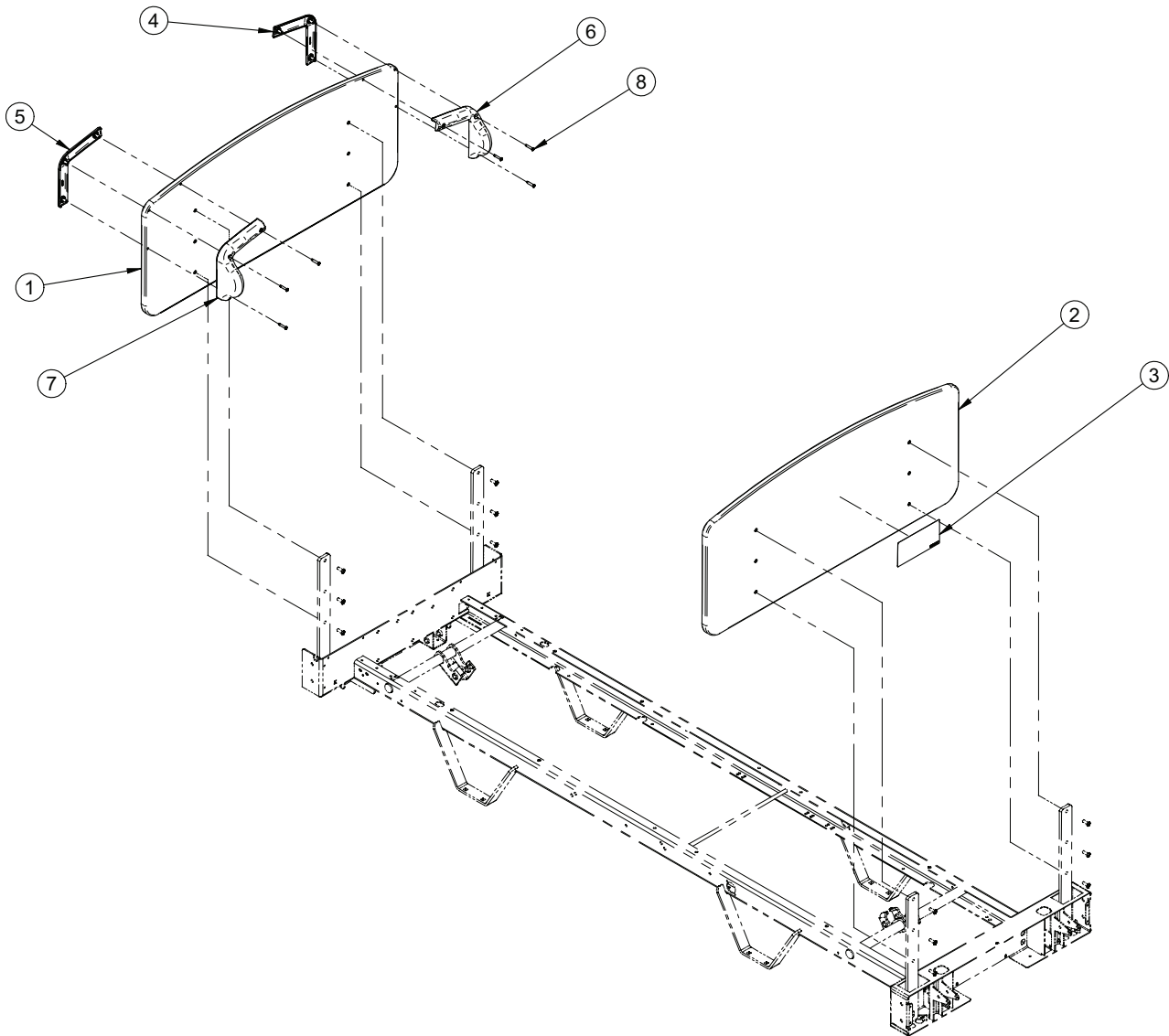
Item	Part No.	Part Name	Qty.
1	17-0144G	Connector Support	1
2	23-0334G	Support Cover	1
3	23-0633XX	Foot Solid Core Laminated Board	1
4	23-0634XX	Head Solid Core Laminated Board	1
5	QDF17-0139	Extension Cord for Membrane	1
6	QDF17-0180	Nurse Control Membrane	1
7	QDF7826	3M Adhesive Tape #950 x 1"	1
8	QE14376-T	Sticker - Headboard Installation	1
9	QE71-0751	Foot Board Isolating Strip	1
10	QP17-0127-07	Nurse Control Board	1
11	QP23-0472-07	Outer Right Handle	1
12	QP23-0473-07	Outer Left Handle	1
13	QP23-0474-07	Inner Right Handle	1
14	QP23-0475-07	Inner Left Handle	1
15	VE30A1E	Nylon Hexagonal Locknut #8-32 z.p.	2
16	VV23A1G32HL	Tapping Screw Pan Phillips Type High-Low #10 x 1" z.p.	6
17	VV27A9G16	Tapping Screw Truss Phillips Type A #10 x 1/2" z.p.	10
18	VV33A1E24	Machine Screw Pan Phillips #8-32 x 3/4" z.p.	2
19	VW11A9E	Flat Washer #8	2
20	VW60C081005	Sleeve	2

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# Solid Wood Board without Control Panel - OP230214

For Reference Only: OP230214-00

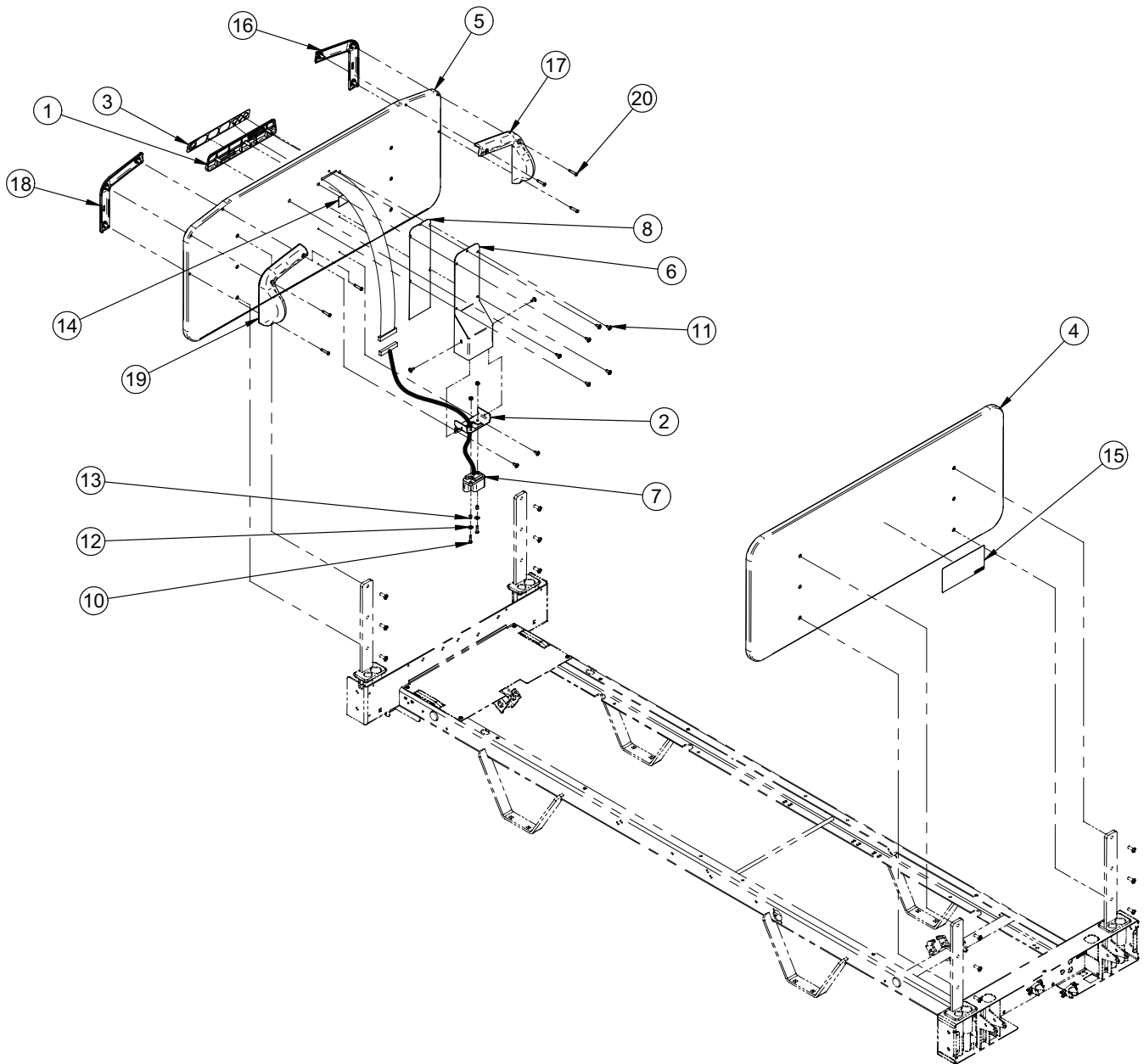


For Reference Only: OP230214XX-

Item	Part No.	Part Name	Qty.
1	23-0660XX	Solid Wood Board without Control Panel S.A.	1
2	23-0634XX	Head Solid Core Laminated Board	1
3	QE14376-T	Sticker - Headboard Installation	1
4	QP23-0472-07	Outer Right Handle	1
5	QP23-0473-07	Outer Left Handle	1
6	QP23-0474-07	Inner Right Handle	1
7	QP23-0475-07	Inner Left Handle	1
8	VV23A1G32HL	Tapping Screw Pan Phillips Type High-Low #10 x 1" z.p.	6

# Solid Core Boards with Flat Top and Control Panel - OP230216

For Reference Only: OP230216-00



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# Solid Core Boards with Flat Top and Control Panel - OP230216

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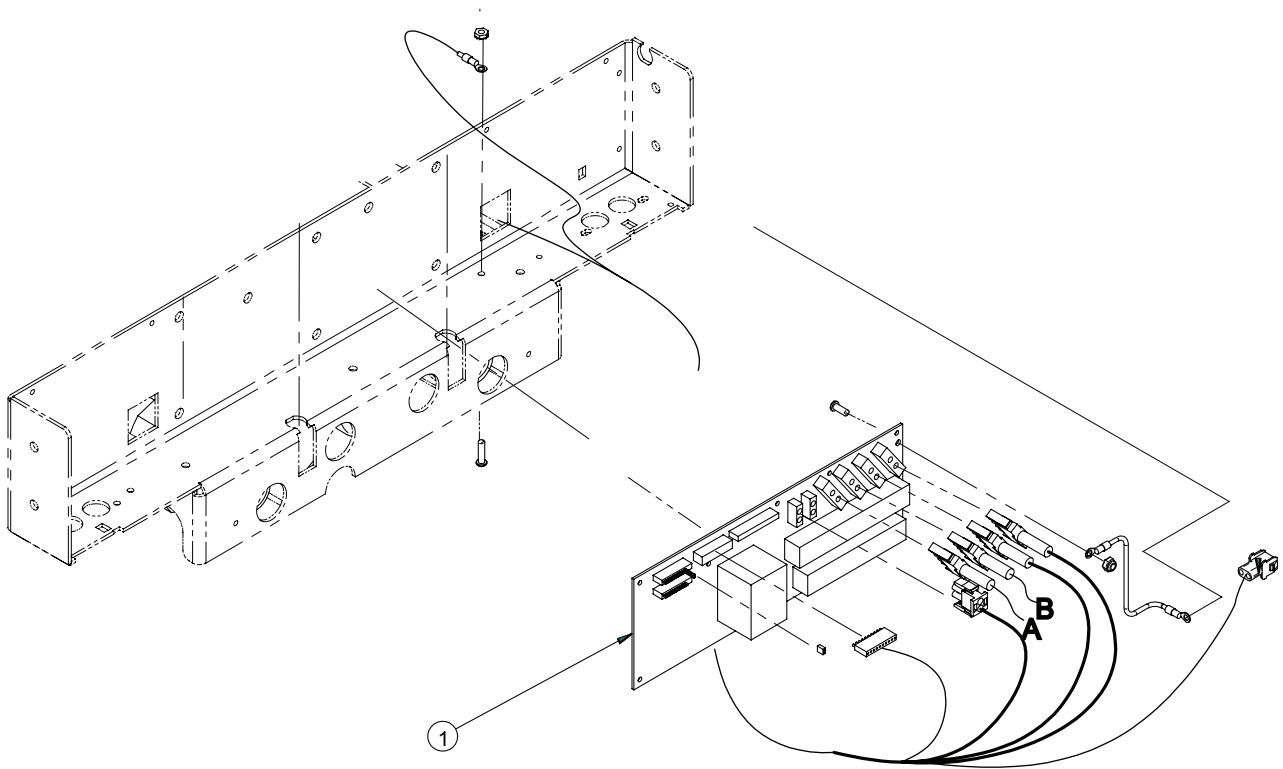
For Reference Only: OP230216XX-

Item	Part No.	Part Name	Qty.
1	QP17-0127-07	Nurse Control Board	1
2	17-0144G	Connector Support	1
3	QDF17-0180	Nurse Control Membrane	1
4	23-0683XX	Solid Core Head Boards S.A.	1
5	23-0681XX	Solid Core Foot Boards with Control Panel S.A.	1
6	23-0334G	Support Cover	1
7	QDF17-0139	Extension Cord for Membrane	1
8	QE71-0751	Foot Board Isolating Strip	1
9	VE30A1E	Nylon Hexagone Locknut #8-32 z.p.	2
10	VV33A1E24	Machine Screw Pan Phillips #8-32 x 3/4" z.p.	2
11	VV27A9G16	Tapping Screw truss Phillips Type A #10 x 1/2" z.p.	10
12	VW11A9E	Flat Washer #8	2
13	VW60C081005	Sleeve	2
14	QDF7826	3M Adhesive Tape #950 x 1"	.1666
15	QE14376-T	Sticker - Headboard Installation	1
16	QP23-0472-07	Outer Right Handle	1
17	QP23-0474-07	Inner Right Handle	1
18	QP23-0473-07	Outer Left Handle	1
19	QP23-0475-07	Inner Left Handle	1
20	VV23A1G32HL	Tapping Screw Pan Phillips Type High-Low #10 x 1" z.p.	6



# Recycling Passport

Assembly Part Number: OL230015G



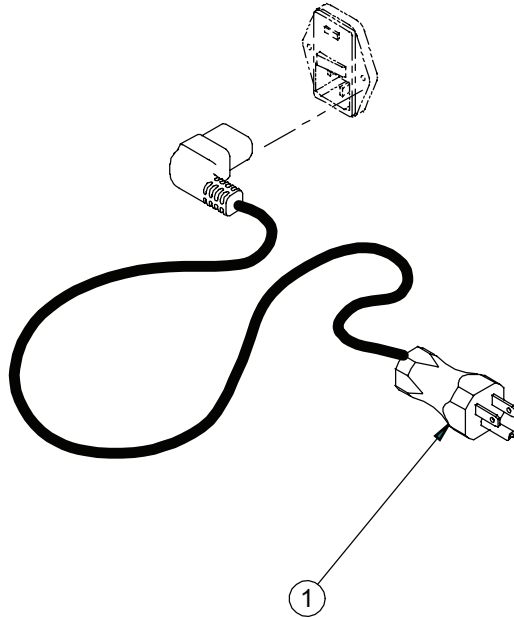
Item	Recycling/Material Code	Qty
1	Control Board (QDF23-0315)	1

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# Recycling Passport



Assembly Part Number: OL250053



Item	Recycling/Material Code	Qty
1	QDF8066-EUR 120V Power Cord and Continental Europe Plug (OL250058)	1
1	QDF8066 120V Power Cord with Straight Molded North American Hospital Grade Plug (OL250053)	1
1	QDF8066-90D 120V Power Cord with 90° North American Hospital Grade Plug (OL250055)	1
1	QDF8066-AUS 120V Power Cord and Australia Plug (OL250059)	1
1	QDF8066-ROY 120V Power Cord and United Kingdom Plug (OL250060)	1
1	QDF8066-IND 120V Power Cord and India Plug (OL250061)	1
1	QDF8066-DAN 120V Power Cord and Denmark Plug (OL250067)	1
1	QDF8066-ISR 120V Power Cord and Israel Plug (OL250068)	1
1	QDF8066-ITA 120V Power Cord and Italy Plug (OL250069)	1
1	QDF8066-ARG 120V Power Cord and Argentina Plug (OL250073)	1
1	QDF8066-CHI 120V Power Cord and China Plug (OL250074)	1

# Warranty

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## LIMITED WARRANTY

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser the Electrical MedSurg Bed, model FL23E, to be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to the factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgment affects the product materially and adversely shall void this warranty. Any repair of Stryker products using parts not provided or authorized by Stryker shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical Bed products are designed for a 15 year expected service life under normal use, conditions, and with appropriate periodic maintenance as described in the maintenance manual for each device. Stryker warrants to the original purchaser that the welds on its Bed products will be free from structural defects for the expected 15 year life of the Bed product as long as the original purchaser owns the product.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. **Stryker makes no other warranty or representation, either expressed or implied, except as set forth herein. There is no warranty of merchantability and there are no warranties of fitness for any particular purpose. In no event shall Stryker be liable here under for incidental or consequential damages arising from or in any manner related to sales or use of any such equipment.**

## TO OBTAIN PARTS AND SERVICE

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service USA at 1-800-327-0770, Canada 1-888-233-6888.

## SERVICE CONTRACT COVERAGE

Stryker has developed a comprehensive program of service contract options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated before the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges.

### **A Service Contract helps to:**

- Ensure equipment reliability
- Stabilize maintenance budgets
- Diminish downtime
- Establish documentation for JCAHO
- Increase product life
- Enhance trade-in value
- Address risk management and safety

# Warranty

## SERVICE CONTRACT PROGRAMS

Stryker offers the following service contract programs:

Service Agreement Options *	Gold	Silver	Parts	Labor	PM
Annually scheduled preventative maintenance	X				X
All parts	X	X	X		
All labor and travel	X	X		X	
Unlimited emergency service calls	X	X		X	
Priority one contact: two hour phone response	X	X	X	X	
Most repairs completed within 3 days	X	X		X	
JCAHO documentation	X	X		X	X
On-site record of PM & emergency service	X				X
Factory-trained Stryker service technician	X	X		X	X
Stryker authorized parts used	X	X	X	X	X
Service during regular business hours (8–5)	X	X	X	X	X

\* Does not include maintenance due to abuse or for any disposable items. Stryker reserves the right to change options without notice.

Stryker Medical also offers personalized service contracts.  
Pricing is determined by age, location, model and condition of product.

**For more information on our service contracts,  
please call your local representative.**

## RETURN AUTHORIZATION

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items. **Special, modified, or discontinued, items not subject to return.**

## DAMAGED MERCHANDISE

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **Do not accept damaged shipments unless such damage is noted on the delivery receipt at the time of receipt.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full. Claims for any short shipment must be made within thirty (30) days of invoice.

## INTERNATIONAL WARRANTY CLAUSE

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.



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EC	REP
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