

Transport Stretcher

Maintenance Manual

REF 747

REF 748



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Warning/Caution/Note Definition

The words **WARNING**, **CAUTION**, and **NOTE** carry special meanings and should be carefully reviewed.

WARNING

Alerts the reader about a situation which, if not avoided, could result in death or serious injury. It may also describe potential serious adverse reactions and safety hazards.

CAUTION

Alerts the reader of a potentially hazardous situation which, if not avoided, may result in minor or moderate injury to the user or patient or damage to the product or other property. This includes special care necessary for the safe and effective use of the device and the care necessary to avoid damage to a device that may occur as a result of use or misuse.

Note - Provides special information to make maintenance easier or important instructions clearer.

Summary of safety precautions

Always read and strictly follow the warnings and cautions listed on this page. Service only by qualified personnel.

WARNING

- Always follow the siderail latch adjustment procedure if you need to adjust the siderail latches. The siderail latches are preset at the factory and do not need adjustment. Incorrect siderail adjustment could result in injury to the patient or operator.
-

Pinch points



Figure 1 – Pinch points

Introduction for service

This manual assists you with the service of your Stryker product. Read this manual to service this product. This manual does not address the operation of this product. See the Operations Manual for operating and use instructions. To view your Operations Manual online, see <https://techweb.stryker.com/>.

Expected service life

The Transport Stretcher has a 10 year expected service life under normal use conditions and with appropriate periodic maintenance.

Contact information

Contact Stryker Customer Service or Technical Support at: 1-800-327-0770.

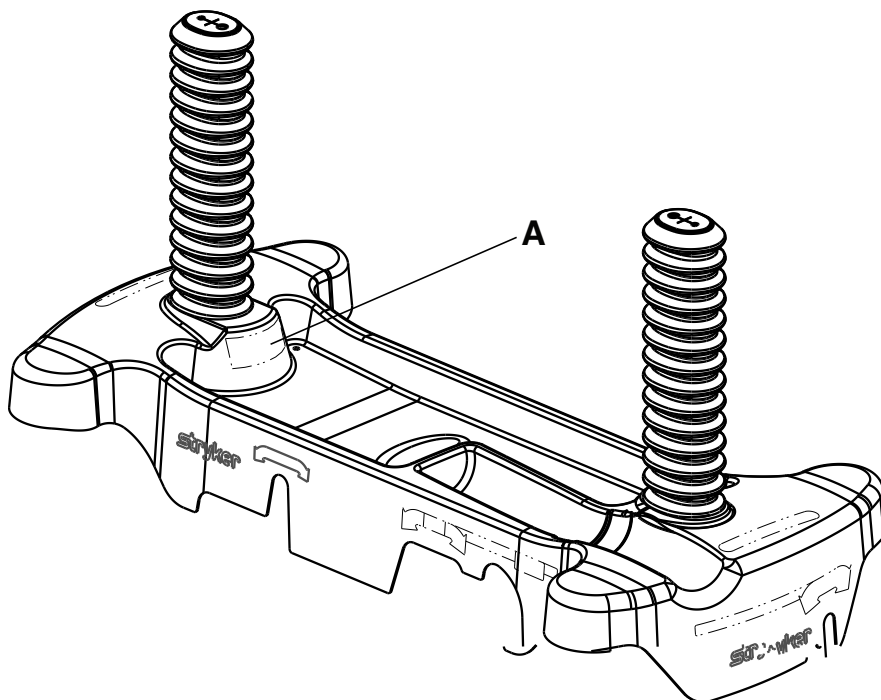
Stryker Medical
3800 E. Centre Avenue
Portage, MI 49002
USA

Note - The user and/or the patient should report any serious product-related incident to both the manufacturer and the Competent authority of the European Member State where the user and/or patient is established.

To view your operations or maintenance manual online, see <https://techweb.stryker.com/>.

Have the serial number (A) of your Stryker product available when calling Stryker Customer Service or Technical Support. Include the serial number in all written communication.

Serial number location



Preventive maintenance

Remove product from service before you perform the preventive maintenance inspection. Check all items listed during annual preventive maintenance for all Stryker Medical products. You may need to perform preventive maintenance checks more often based on your level of product usage. Service only by qualified personnel.

Note - Clean and disinfect the exterior of the mattress before inspection, if applicable.

Inspect the following items:

- _____ All welds
- _____ All fasteners are secure
- _____ Brake mechanism works
- _____ Steer function works
- _____ Siderails raise, lower, and latch
- _____ Casters lock when you apply the brakes
- _____ Casters lock and swivel
- _____ Casters are free of wax and debris
- _____ Fowler backrest raises, lowers, and latches
- _____ Gatch raises, lowers, and latches
- _____ Skins are not cracked
- _____ Trendelenburg/Reverse Trendelenburg raises and lowers from all locations
- _____ IV pole option is intact and latches in all positions
- _____ Oxygen bottle holder option is intact and opens and closes
- _____ No damage to the head and foot trays
- _____ Ground chain intact
- _____ Body restraints option latch and are secure
- _____ No rips or cracks in the mattress cover
- _____ Accessories and mounting hardware in good condition and work
- _____ No leaks at hydraulic connections
- _____ Hydraulic jacks hold
- _____ Hydraulic drop rate set
- _____ Hydraulic oil level sufficient
- _____ Lubricate where required (*Lubrication points* (page 6))

Product serial number:
Completed by:
Date:

Lubrication points

With the Fowler backrest at 0 degrees, apply Syntech grease (3000-200-719) through the slot and hole in the crank screw assembly (Figure 2). Wipe off excess grease.

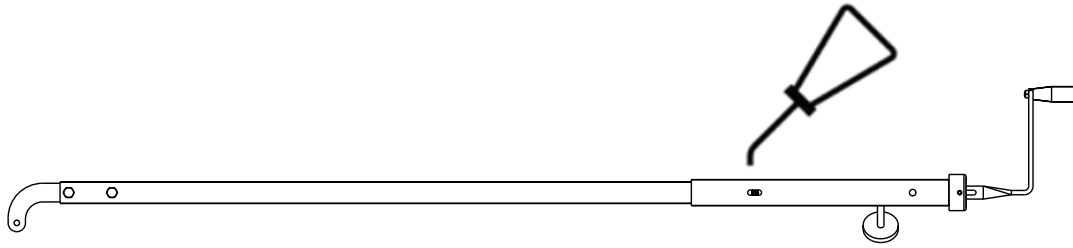


Figure 2 – Crank screw lubrication

Service

Caster assembly replacement

Tools required:

- 1/2" socket
- 3/8" drive ratchet
- 3/8" drive extension
- 3/8" drive torque wrench (in-lb)
- Small jack
- Needle nose pliers
- Bungee cords

Procedure:

1. Raise the litter to the highest position.
2. Raise the base hood and support the hood with bungee cords.
3. Raise both siderails to the up and latched position.
4. Put the brake/steer pedal in the neutral position.
5. Using a 1/2" socket with a 3/8" drive extension and a 3/8" drive ratchet, remove the two Nylock flange hex nuts (A) (one on each side) that secure the brake link assembly (B) to the casters (Figure 3).

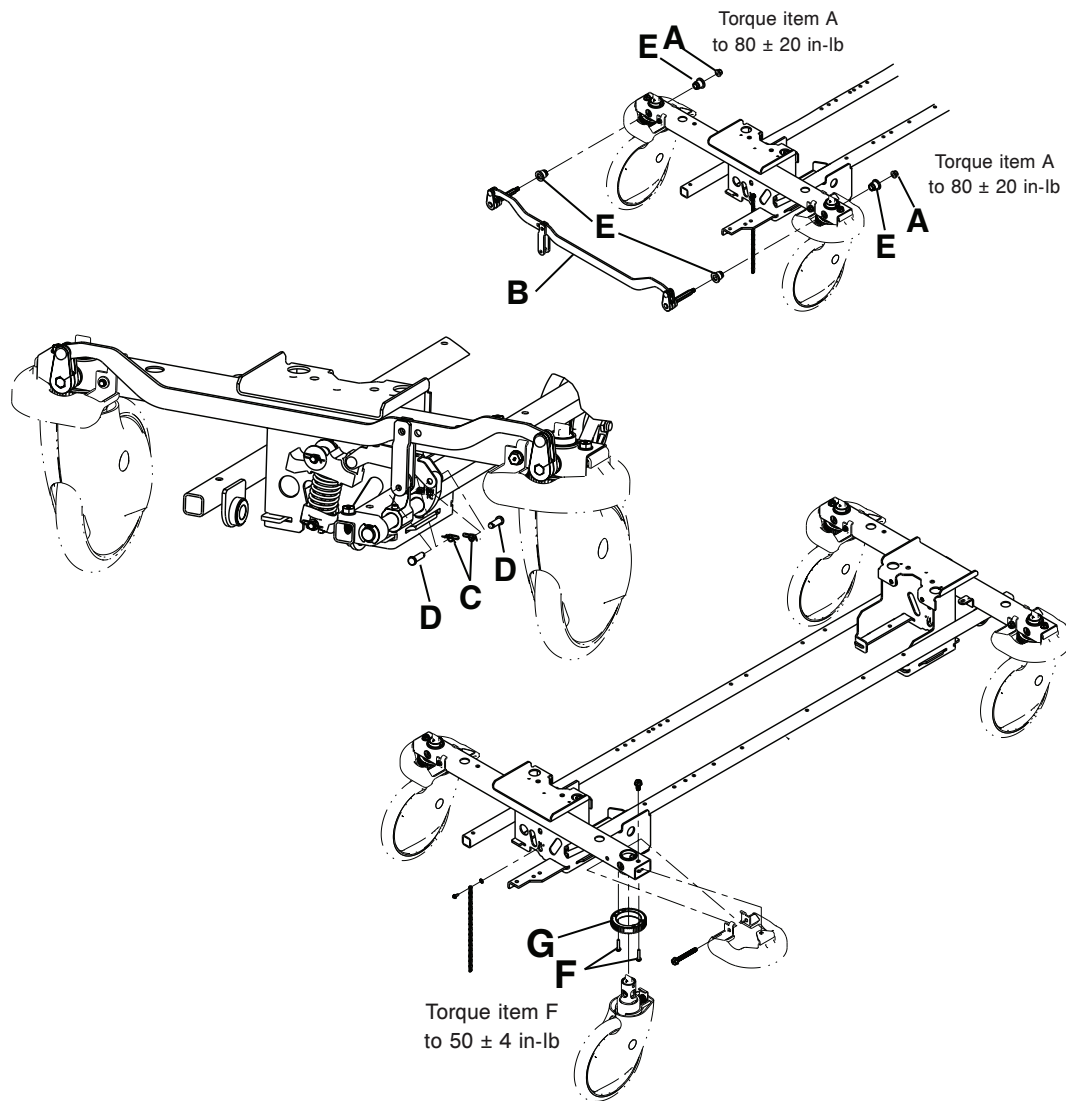


Figure 3 – Caster and brake assembly components

6. Using needle nose pliers, remove the ring cotter (C) and clevis pin (D) from the brake rod activator (Figure 3).
7. Apply the brake. Push on the product to make sure that the brake is locked.
8. Remove the brake link assembly (B). Pull outward with equal force on the assembly (Figure 3).
9. Using a small jack, raise the product until the caster falls out of the frame socket.
10. Position the supplied caster in the frame. Lower the jack until the caster is secure in the base frame. Remove the jack.

Note - Make sure that the arrow located at the top of the caster assembly fork stem points toward the foot end of the product to avoid product damage.

11. Reverse steps to reinstall the remaining components. Use a 3/8" drive torque wrench (in-lb) to torque the two Nylock flange hex nuts (A) that secure the brake link assembly (B) to the casters to 80 ± 20 in-lb (Figure 3).

Note - When you install the supplied brake link assembly (B), be sure to reinstall the bearing (E) which may have fallen off when you removed the brake link assembly (B).

12. Verify proper operation before you return the product to service.

Brake swivel lock ring replacement

Tools required:

- 1/2" socket
- 5/16" socket
- 3/8" drive ratchet
- 3/8" drive extension
- Needle nose pliers
- Bungee cords
- Small bottle jack
- 3/8" drive torque wrench (in-lb)

Procedure:

1. Raise the product to the highest position.
2. Raise both siderails to the up and latched position.
3. Raise the base hood and support the hood with bungee cords.
4. Put the brake/steer pedal in the neutral position.
5. Using a 1/2" socket with a 3/8" drive extension and a 3/8" drive ratchet, remove the two Nylock flange hex nuts (A) (one on each side) that secure the brake link assembly (B) to the casters (Figure 3).
6. Using needle nose pliers, remove the rue ring cotter (C) and clevis pin (D) from the brake rod activator.
7. Apply the brake. Push on the product to make sure that the brake is locked.
8. Remove the brake link assembly (B). Pull outward with equal force on the assembly. Save the brake link assembly.
9. Using a small bottle jack, raise the product until the caster falls out of the frame socket. Discard the caster.
10. Using a 5/16" socket with a 3/8" drive extension and a 3/8" drive ratchet, remove the two hex washer head screws (F) that secure the brake swivel lock ring to the base frame. Remove and discard the brake swivel lock ring.
11. Using a 5/16" socket with a 3/8" drive extension and a 3/8" drive ratchet, install the supplied brake swivel lock ring.

Note - There are two dowels that mate to the base frame when you install the brake swivel lock ring.

12. Position the supplied caster assembly on the base frame. Lower the jack until the caster is secured in the base frame. Remove the jack.

Note - Make sure that the arrow located at the top of the caster assembly fork stem points toward the foot end of the product. If the arrow does not point toward the foot end, damage may occur to the caster assembly.

13. Reverse steps to reinstall. Using a 3/8" drive torque wrench torque the two Nylock flange hex nuts (A) that secure the brake link assembly (B) to the casters to 80 ± 20 in-lb. Using the 3/8" drive torque wrench, torque the two hex washer head screws (F) that secure the brake swivel lock ring to the base frame to 50 ± 4 in-lb.

Note - When you install the supplied brake link assembly, make sure you reinstall the bearing (E) which may have fallen off when you removed the brake link assembly.

14. Verify proper operation before you return the product to service.

Brake link assembly replacement, head end or foot end

Tools required:

- 1/2" socket
- 3/8" drive ratchet
- 3/8" drive extension
- 3/8" drive torque wrench (in-lb)
- Needle nose pliers
- Bungee cords

Procedure:

1. Raise the product to the highest position.
2. Raise both siderails to the up and latched position.
3. Raise the base hood and support the hood with bungee cords.
4. Put the brake/steer pedal in the neutral position.
5. Using a 1/2" socket with a 3/8" drive extension and a 3/8" drive ratchet, remove the two Nylock flange hex nuts (A) (one on each side) that secure the brake link assembly (B) to the casters (Figure 3).
6. Using needle nose pliers, remove the rue ring cotter (C) and clevis pin (D) from the brake rod activator.
7. Apply the brake. Push on the product to make sure that the brake is locked.
8. Remove the brake link assembly (B). Pull outward with equal force on the assembly.
9. Reverse steps to reinstall. Using a 3/8" drive torque wrench (in-lb), torque the two Nylock flange hex nuts (A) that secure the brake link assembly to the casters to 80 ± 20 in-lb.

Note - When you install the brake link assembly, be sure to reinstall the bearing (E) which may have fallen off when you removed the brake link assembly.

10. Verify proper operation before you return the product to service.

Brake cam and link replacement

Tools Required:

- Needle nose pliers
- Bungee cords

Procedure:

1. Raise the product to the highest position.
2. Raise both siderails to the up and latched position.
3. Raise the base hood and support the hood with bungee cords.
4. Put the brake/steer pedal in the neutral position.
5. Using needle nose pliers, remove the rue ring cotter (A) and clevis pin (B) that secure the brake cam and link assembly to the brake rod (Figure 4).

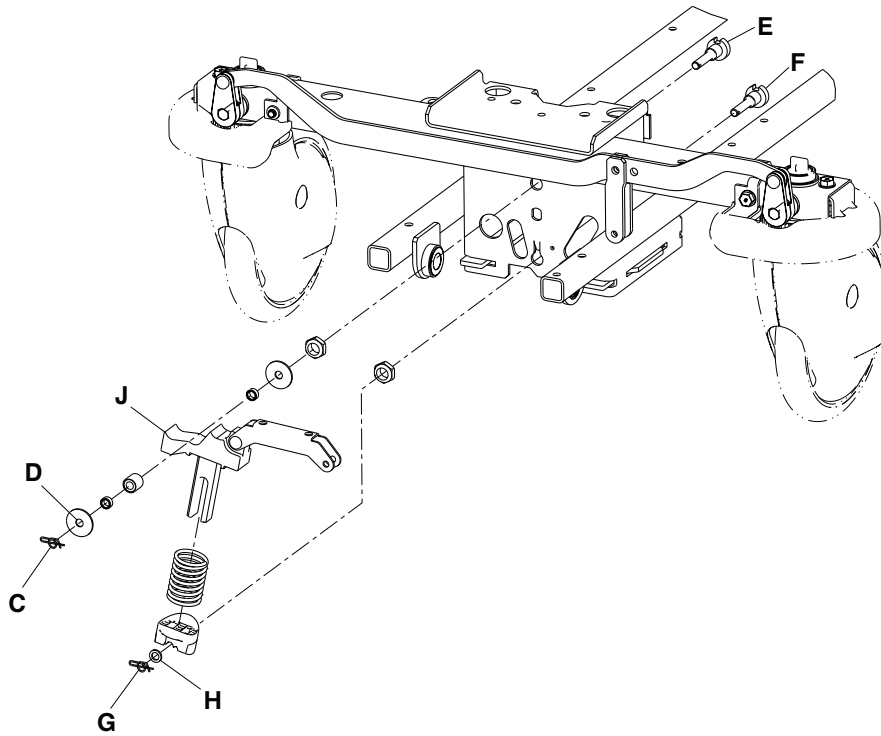


Figure 4 – Remove the brake cam and link assembly

6. Using needle nose pliers, remove the rue ring cotter (C) and washer (D) from the bearing pivot support (E).
7. Using needle nose pliers, remove the rue ring cotter (G) and plastic washer (H) from the bottom support (F).
8. Raise the brake cam and link assembly (J) off of the brake rod actuator and pull outward on the assembly.
9. Reverse steps to reinstall.

Note - When you install the brake cam and link assembly, install the bottom first, and then push downward and inward to install the assembly under the top bearing.

10. Verify proper operation before you return the product to service.

Brake rod replacement

Tools required:

- 1/2" socket
- 3/8" drive torque wrench (ft-lb)
- 3/8" drive ratchet
- Needle nose pliers

Procedure:

1. Raise the litter to the highest height.
2. Raise the base hood and support the hood with bungee cords.
3. Raise the siderails to the up and latched position.
4. Put the product into the steer position.
5. At the head end of the product, use needle nose pliers to remove the rue ring cotter (A) and clevis pin (B) that secure the head end brake link assembly to the brake activation crank (Figure 5). Remove the brake rod crank cap. Save the rue ring cotter, clevis pin, and brake rod crank cap.

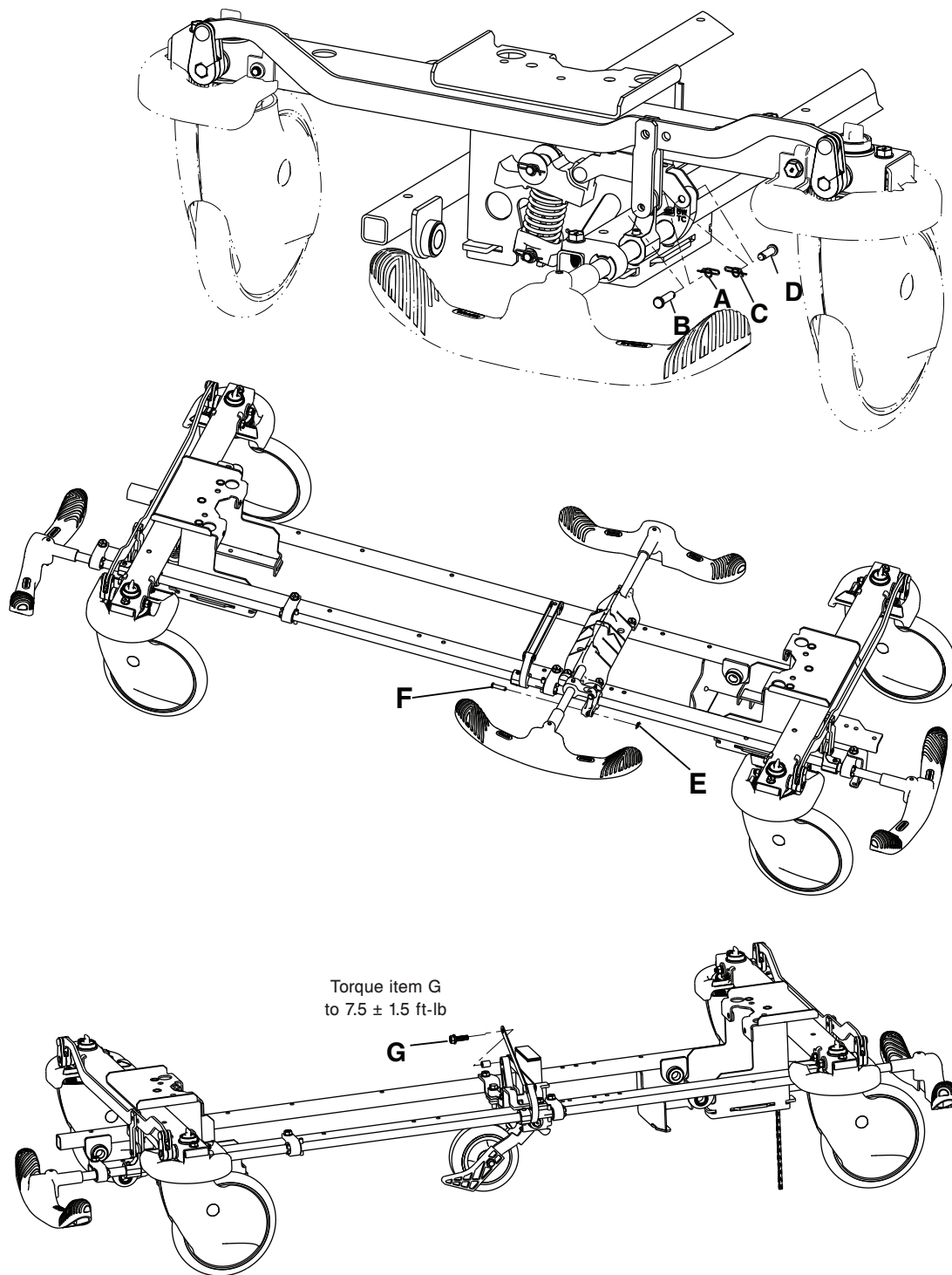


Figure 5 – Replace the brake rod

6. Using needle nose pliers, remove the rue ring cotter (C) and clevis pin (D) that secure the brake cam and link assembly to the brake rod assembly. Save the rue ring cotter and clevis pin.
7. At the foot end of the product, use needle nose pliers to remove the rue ring cotter (C) and clevis pin (D) that secure the foot end brake link assembly to the brake activation crank. Remove the brake rod crank cap. Save the rue ring cotter, clevis pin, and brake rod crank cap.
8. If the product is equipped with the four-sided brakes, proceed to step 9. If the product is equipped with the standard brakes, proceed to step 10.

9. Using needle nose pliers, remove the rue ring cotter (E) and clevis pin (F) that secure the side control brake assembly to the side control brake rod link. Save the rue ring cotter and clevis pin.
10. Using a 1/2" socket and a 3/8" drive ratchet, remove the hex washer head screw (G) and sleeve bearing that secure the fifth wheel drive link assembly to the brake rod assembly. Save the screw and sleeve bearing. When you reinstall the screw, use a 3/8" drive torque wrench to torque the screw to 7.5 ± 1.5 ft-lb.
11. At the foot end of the product, use needle nose pliers to disconnect the return spring (H).
12. Using a 1/2" socket and a 3/8" drive ratchet, remove the four hex washer head screws (J) that secure the brake rod supports to the brake rod assembly. Remove the return spring hook (K) (Figure 6). Save the screws and the return spring hook. When you reinstall the hex washer head screws, use a 3/8" drive torque wrench to torque the screws to 7.5 ± 1.5 ft-lb.

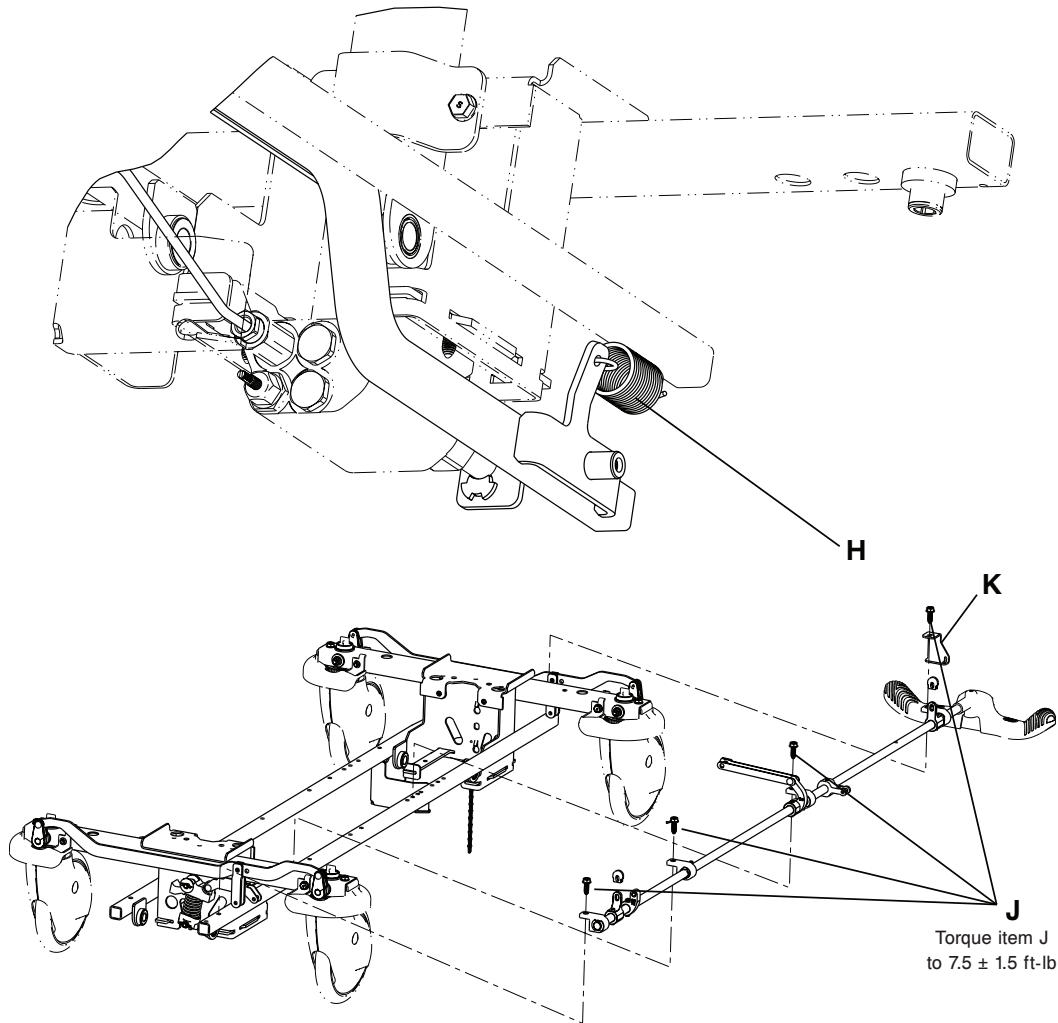


Figure 6 – Replace the brake rod - foot end

13. Reverse steps to install.
14. Verify proper operation before you return the product to service.

Side control brake rod replacement

Tools required

- 1/2" socket
- 3/8" drive torque wrench (ft-lb)
- 3/8" drive ratchet

- Needle nose pliers
- Bungee cords

Procedure:

1. Raise the litter to the highest position.
2. Raise the siderails to the up and latched position.
3. Raise the base hood and support the base hood with bungee cords.
4. Apply the brake. Push on the product to make sure that the brake is locked.
5. Using needle nose pliers, remove the rue ring cotter (A) and clevis pin (B) that secure the side control brake assembly to the side control brake rod link (Figure 7). Save the rue ring cotter and clevis pin.

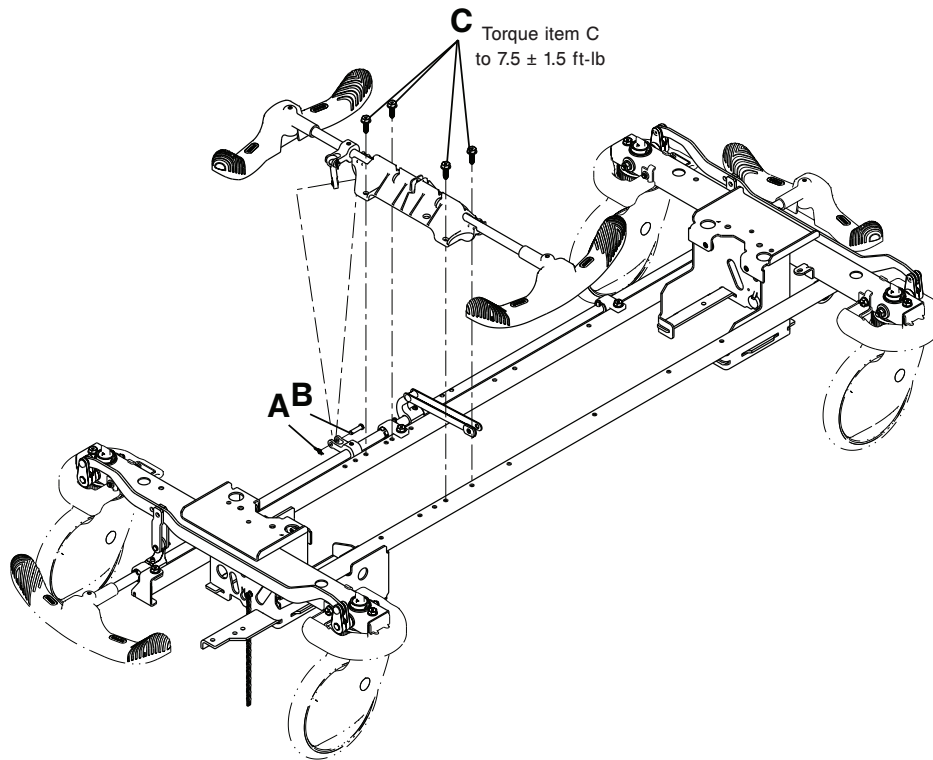


Figure 7 – Replace the side control brake rod

6. Using a 1/2" socket and 3/8" drive ratchet, remove the four hex washer head screws (C) that secure the side control brake rod assembly to the base assembly. Discard the assembly. Save the screws. When you reinstall the screws, use a 3/8" drive torque wrench to torque the screws to 7.5 ± 1.5 ft-lb.
7. Reverse steps to install the supplied side control brake rod assembly.
8. Verify proper operation before you return the product to service.

Fifth wheel assembly replacement

Tools required:

- 1/2" socket
- 3/8" drive ratchet
- 3/8" drive torque wrench (ft-lb)
- Needle nose pliers
- Bungee cords

Procedure:

1. Raise the litter to the highest position.
2. Raise both siderails to the up and latched position.
3. Raise the base hood and support the hood with bungee cords.
4. Using a 1/2" socket with a 3/8" drive ratchet, remove the hex washer head screw (B) that holds the fifth wheel cam drive link to the cam (Figure 8).

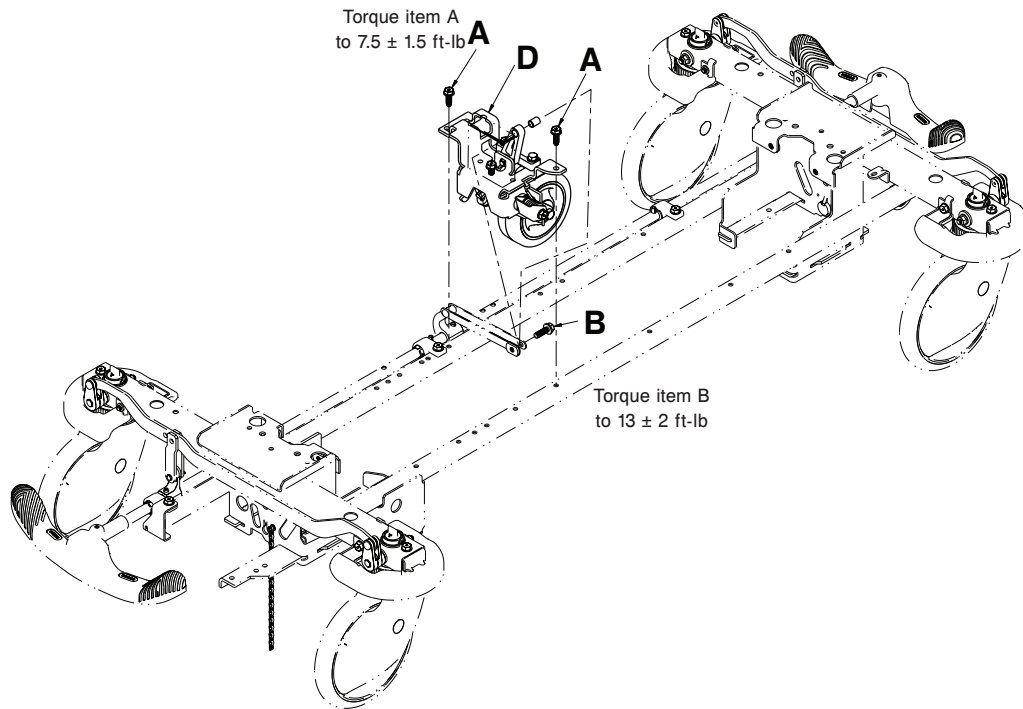


Figure 8 – Replace the fifth wheel assembly

5. Using a 1/2" socket with a 3/8" drive ratchet, remove the two hex washer head screws (A) that secure the fifth wheel assembly (D) to the base frame.
6. Using needle nose pliers, remove the pump pedal return spring from the fifth wheel bracket.
7. Using needle nose pliers, remove the rue ring cotter that secures the foot end release rod to the release pedal weldment.
8. Remove the foot end release rod.
9. Working from the patient left side, rotate the fifth wheel assembly counterclockwise. Lift the fifth wheel assembly up and out.
10. Reverse steps to reinstall.
11. Using a 3/8" drive torque wrench, torque the two hex washer head screws (A) to 7.5 ± 1.5 ft-lb. Torque the hex washer head screw (B) to 13 ± 2 ft-lb.
12. Verify proper operation before you return the product to service.

Jack replacement, head end

Tools required:

- 1/2" socket
- 3/8" drive ratchet
- 3/8" drive extension

- 3/8" drive torque wrench (ft-lb)

Procedure:

1. Apply the brake. Push on the product to make sure that the brake is locked.
2. Remove the litter from the product (*Litter top removal* (page 22)).
3. Lift the hood off of the base frame and set aside.
4. At the head end of the product, use a 1/2" socket with a 3/8" drive extension and a 3/8" drive ratchet, remove the two hex washer head screws (B) that hold the jack and reservoir clamp (F) to the base frame and remove the clamp (Figure 9).

Note - Litter top reinstallation requires two people.

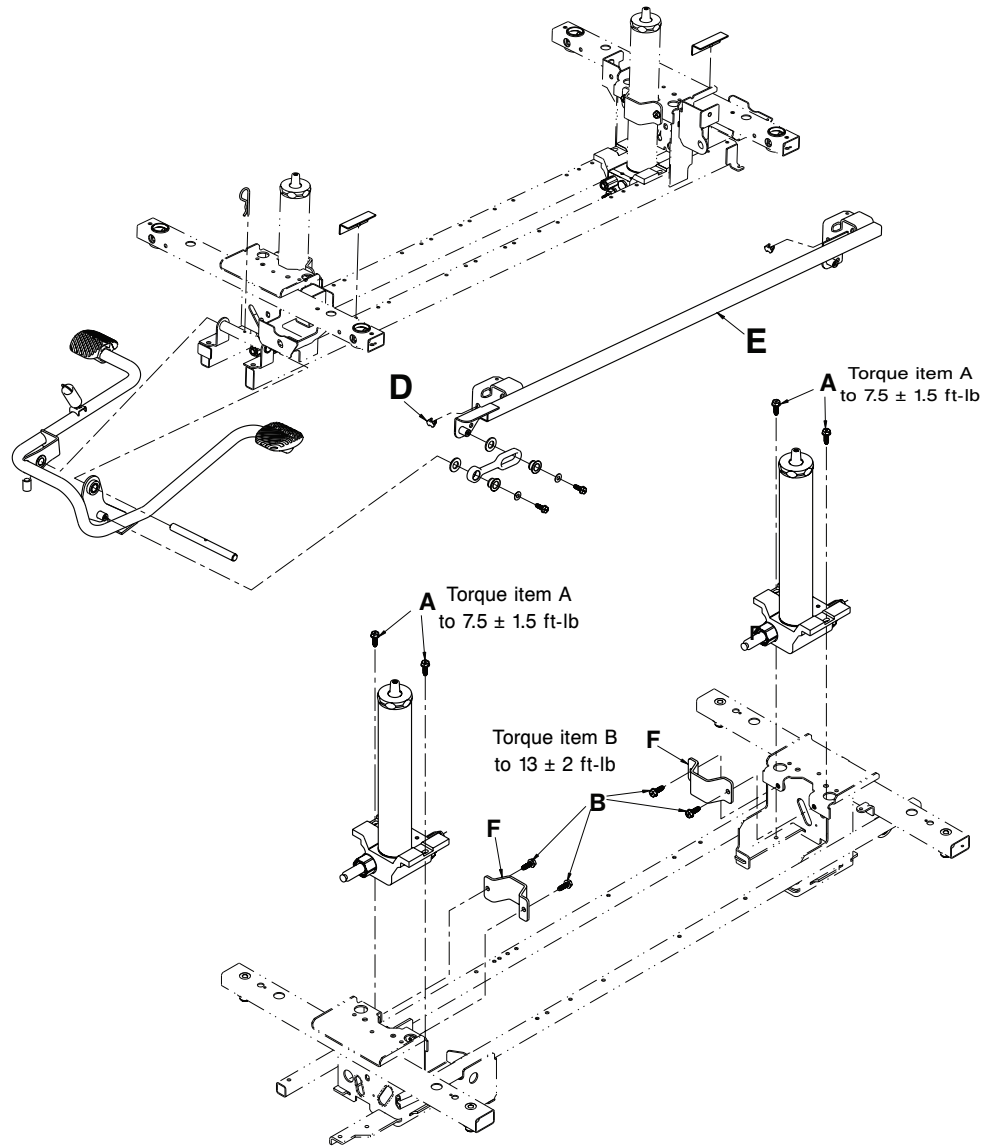


Figure 9 – Replace the jack

5. Lift up on the pump connecting rod and disconnect the pump piston from the connecting rod.
6. Disconnect the release pedal swivel from the pins on the release pedal weldment.
7. Remove the head end release rod from the release valve on the jack assembly.
8. Use a 1/2" socket with a 3/8" drive extension and a 3/8" drive ratchet to remove the two hex washer head screws (A) that secure the jack base assembly to the base frame.
9. Remove the jack assembly.

10. Position the supplied jack assembly on the base frame.
11. Install the hex washer head screws on the jack and reservoir clamp, but do not tighten them.
12. Reinstall the pump connecting rod and release rod.
13. Press the pump pedal to the floor to position the jack on the base frame.
14. Tighten the hex washer head screws (B) on the jack and reservoir clamp (F). Use a 3/8" drive torque wrench to torque the four hex washer head screws to 13 ± 2 ft-lb.
15. Install the hex washer head screws (A) that secure the jack base assembly to the base frame. Use a 3/8" drive torque wrench to torque the four hex washer head screws to 7.5 ± 1.5 ft-lb.
16. Reinstall the hood.
17. Reinstall the litter top (*Litter top removal* (page 22)).
18. Raise the litter to the highest position. Apply weight to the litter to make sure that the jacks hold and do not drift.
19. Verify proper operation before you return the product to service.

Note - The jack descent rate is set at the factory. Do not adjust the rate.

Jack replacement, foot end

Tools required:

- 1/2" socket
- 3/8" drive ratchet
- 3/8" drive extension
- 3/8" drive torque wrench (ft-lb)

Procedure:

1. Apply the brake. Push on the product to make sure that the brake is locked.
2. Remove the litter from the product (*Litter top removal* (page 22)).
3. Lift the hood off of the base frame and set aside.
4. Use a 1/2" socket with a 3/8" drive extension and a 3/8" drive ratchet to remove the two hex washer head screws (B) that hold the jack and reservoir clamp (F) to the base frame and remove the clamp (Figure 9).

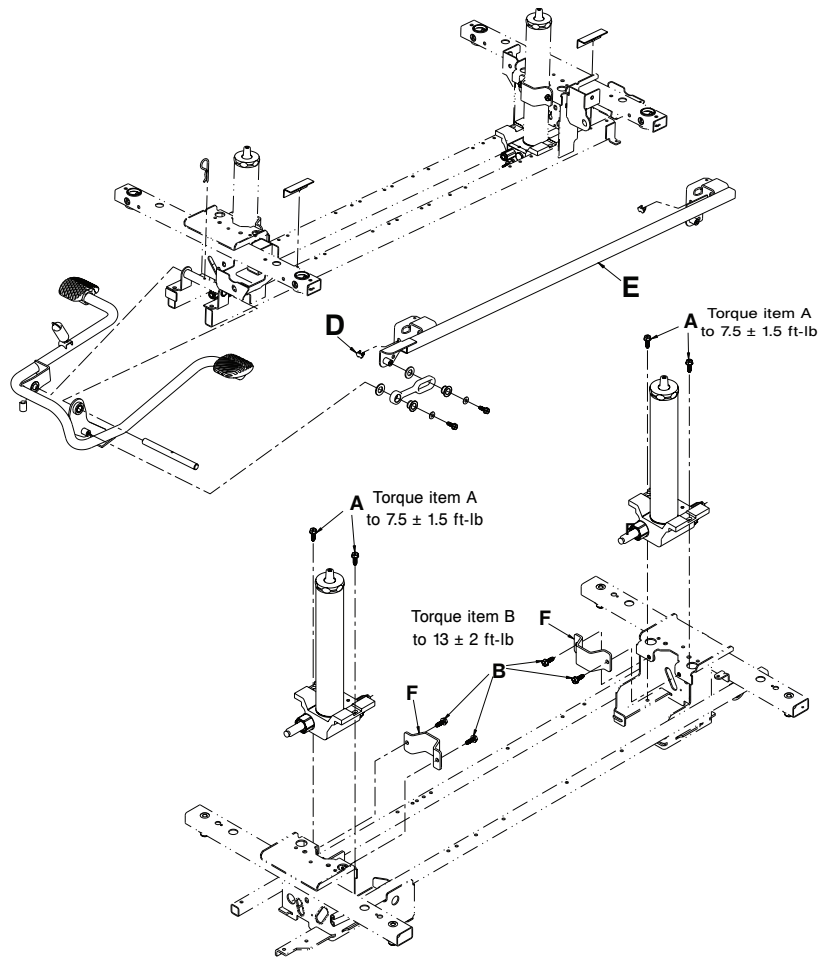


Figure 10 – Replace the jack

5. Disconnect the release pedal swivel from the pins on the release pedal weldment.
6. Remove the foot end release rod from the release valve on the jack assembly.
7. Using your hand, remove the pump ram plug.
8. Disconnect the jack pump piston from the pump connecting rod.
9. Use a 1/2" socket with a 3/8" drive extension and a 3/8" drive ratchet to remove the two hex washer head screws (A) that hold the jack base assembly to the base frame.
10. Remove the jack assembly.
11. Position the supplied jack assembly on the base frame.
12. Install the hex washer head screws on the jack and reservoir clamp, but do not tighten them.
13. Reinstall the pump connecting rod, release rod, and pump ram plug.
14. Press the pump pedal to the floor to position the jack on the base frame.
15. Tighten the hex washer head screws (B) on the jack and reservoir clamp (F). Use a 3/8" drive torque wrench to torque the four hex washer head screws to 13 ± 2 ft-lb.
16. Install the hex washer head screws (A) that secure the jack base assembly to the base frame. Use a 3/8" drive torque wrench to torque the four hex washer head screws to 7.5 ± 1.5 ft-lb.
17. Reinstall the hood.
18. Reinstall the litter top.

Note - Litter top reinstallation requires two people.

19. Raise the litter to the highest position. Apply weight to the litter to make sure that the jacks hold and do not drift.

20. Verify proper operation before you return the product to service.

Note - The jack descent rate is set at the factory. Do not adjust the rate.

Release pedal adjustment

Tools Required:

- Needle nose pliers
- Bungee cords

Procedure:

1. Raise the base hood and support the base hood with bungee cords.
2. Using needle nose pliers, remove the rue ring cotter from the release pedal assembly.
3. Remove the clevis joint from the release pedal assembly.
4. To increase the descent rate, increase the amount of the release rod thread in the clevis joint.
5. To decrease the descent rate, decrease the amount of release rod thread in the clevis joint.
6. Reverse steps 1-3 to reinstall.
7. Verify proper operation before you return the product to service.

Note - If you thread the clevis joint too far on the release rod, the release valve will activate and the jack will drift.

Release pedal replacement, foot end (three-sided hydraulics)

Tools required:

- Bungee cords
- Needle nose pliers

Procedure:

1. Apply the brake. Push on the product to make sure that the brake is locked.
2. Raise the base hood and support the base hood with bungee cords.
3. Disconnect the release pedal return springs (C) from the foot end release pedals (Figure 11).

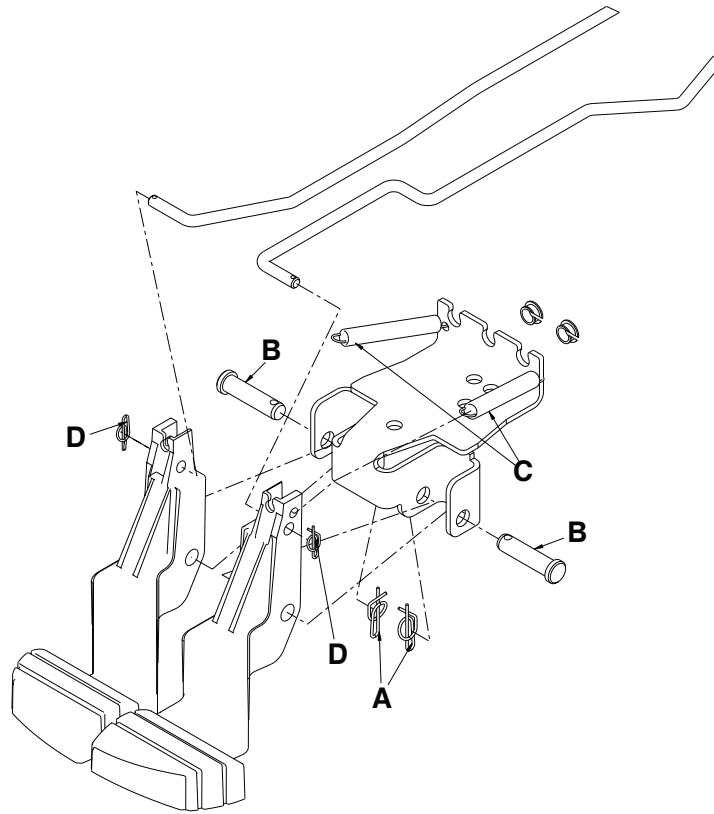


Figure 11 – Replace the release pedal

4. Using needle nose pliers, remove the ring cotters (A) and the clevis pins (B) that connect the foot end release pedals to the mounting bracket.
5. Rotate the pedals upward.
6. Using needle nose pliers, remove the ring cotters (D) that connect the head end and foot end release rods to the foot end release pedals and remove the pedals.
7. Reverse steps to install the supplied pedals.
8. Verify proper operation before you return the product to service.

Release pedal rod replacement, foot end (three-sided hydraulics)

Tools required:

- Needle nose pliers
- Bungee cords

Procedure:

1. Raise the hood and support the base hood with bungee cords.
2. Remove the foot end release pedal (see *Release pedal replacement, foot end (three-sided hydraulics)* (page 19)).
3. Remove the snap-in Nyliners that hold the foot end pedal release rods to the pedal mounting bracket.
4. Unsnap the foot end pedal release rods from the white plastic release rod brackets (A) (Figure 12).

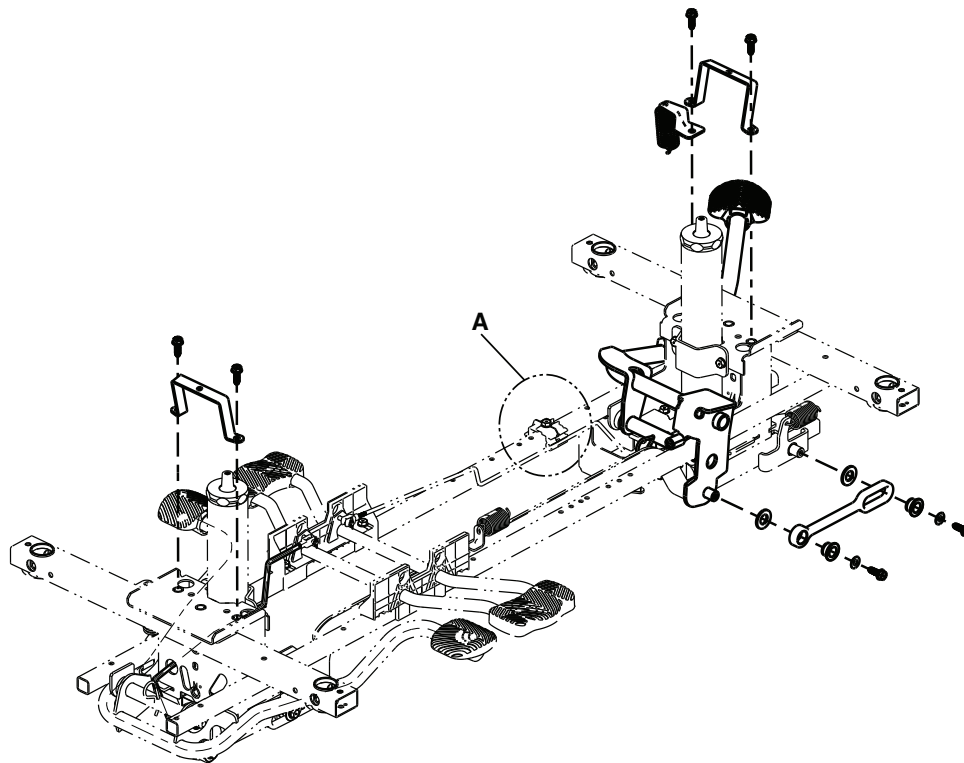


Figure 12 – Release rod brackets

5. Remove the rue ring cotters (B) from the studs (C) on the side control release pedal weldment (Figure 13).

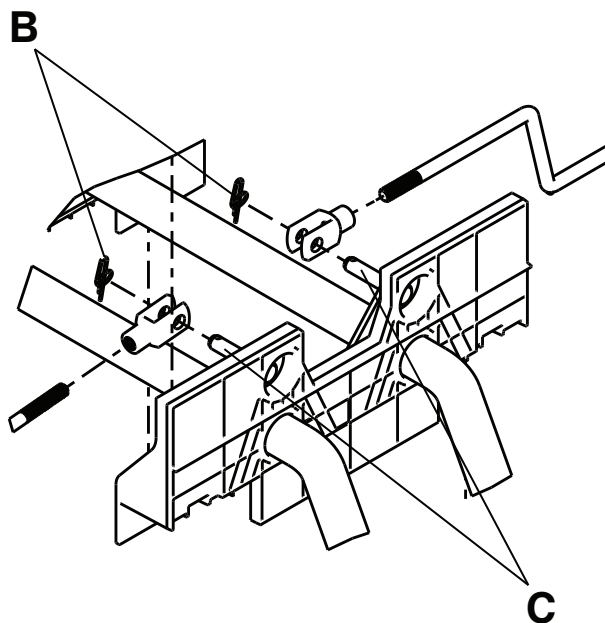


Figure 13 – Remove rue ring cotters from studs

6. Remove the foot end pedal release rods.
7. Reverse steps to install the release pedal rods.
8. Verify proper operation before you return the product to service.

Litter top removal

Tools required:

- 1/2" socket
- 3/8" drive extension
- 3/8" drive ratchet
- 3/8" drive torque wrench (ft-lb)
- 7/16-20 fine thread bolt

Procedure:

1. Apply the brake. Push on the product to make sure that the brake is locked.
2. Raise the product to the highest position.
3. Raise the Fowler backrest.
4. At the head end and the foot end, using a 1/2" socket with a 3/8" drive extension and a 3/8" drive ratchet, remove the two hex washer head screws (A) that hold the jack support tubes to the jack shafts (Figure 14).

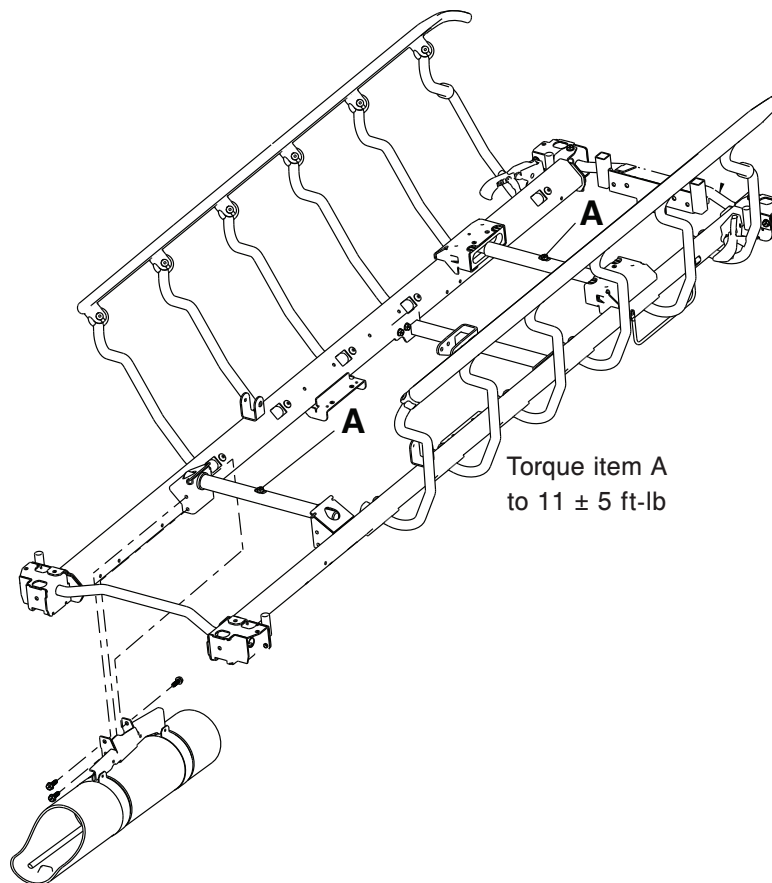


Figure 14 – Litter top removal

5. Insert a fine-thread 7/16-20 bolt far enough into the top of the jack supports to separate the litter top from the jack shaft.
6. Lift the litter off of the jack shafts and set the litter aside.

Note - Litter top removal requires two people.

7. Reverse steps to reinstall. Using a 3/8" drive torque wrench, torque the hex washer head screws on the support tube weldments to 11 ± 5 ft-lb.
8. Verify proper operation before you return the product to service.

Siderail latch adjustment

WARNING - Always follow the siderail latch adjustment procedure if you need to adjust the siderail latches. The siderail latches are preset at the factory and do not need adjustment. Incorrect siderail adjustment could result in injury to the patient or operator.

Tools required:

- 1/8" hex wrench

Procedure:

1. Using a 1/8" hex wrench, adjust the hex screw located on the latch assembly opposite the latch.
2. Turn the screw:

- a. Clockwise to tighten the latching mechanism.
- b. Counterclockwise to loosen the latching mechanism.

Note - The amount siderail movement, when the siderail is latched in the highest height position, should be approximately 1/8" to 3/16".

- Too much siderail movement, when the siderail is latched in the highest height position, will give the siderail the appearance of being unstable. This may result in premature wearing of the latch system.
 - Not enough siderail movement, when the siderail is latched in the highest height position, will obstruct the latch and the latch will not lock in place. This may result in damage to the latch or injury to the patient or operator.
3. Verify proper operation before you return the product to service.

Remove excess air from the hydraulic system

Tools required:

- None

Procedure:

1. Raise the product to the highest height position.
2. Push down on the pump pedal several times to force the air through the system.
3. Verify proper operation before you return the product to service.

Pneumatic backrest adjustment

Tools required:

- 1/2" combination wrench
- 5/32" hex wrench

Procedure:

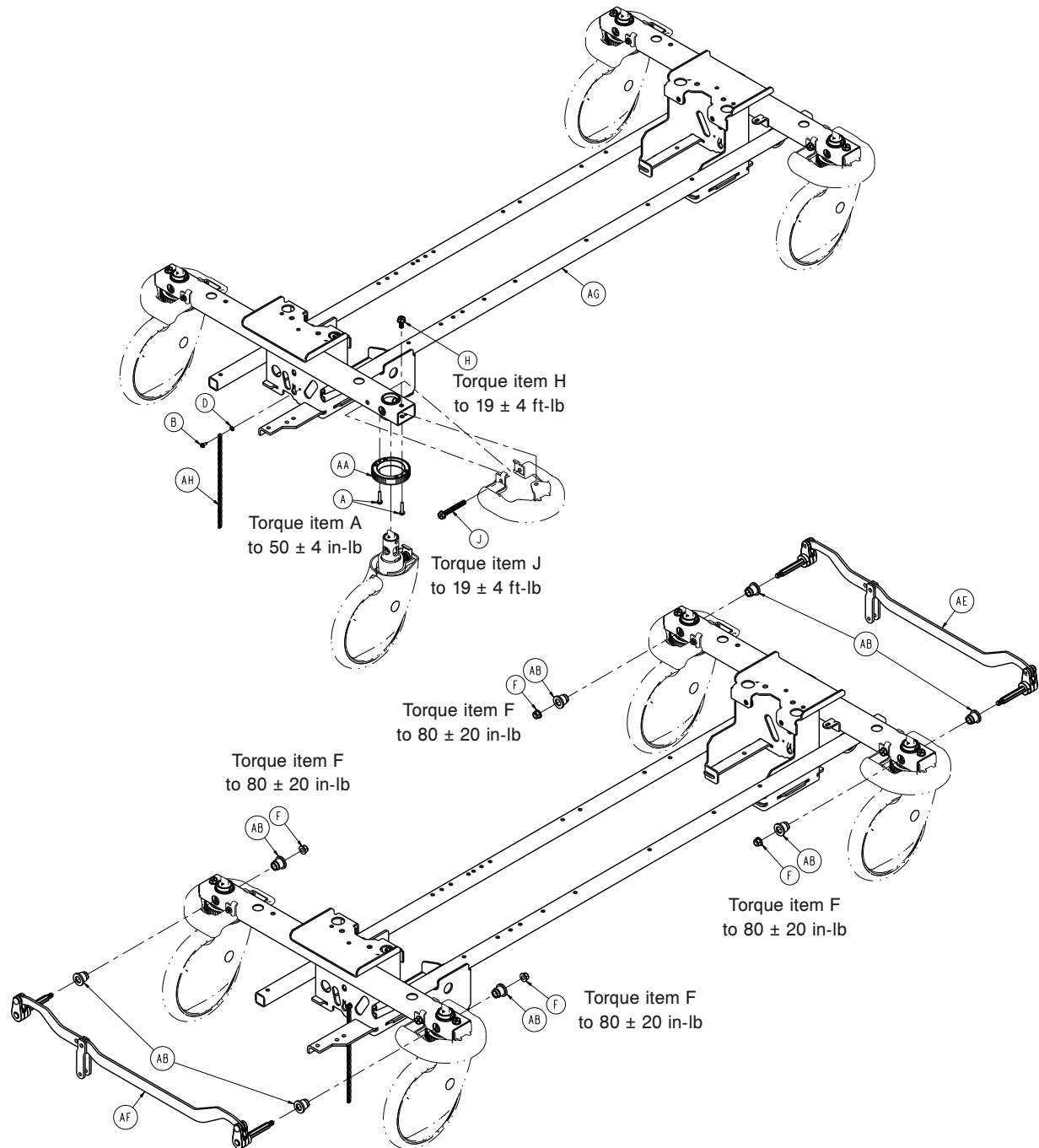
1. Raise the backrest to 75 degrees or higher.
2. Using a 1/2" combination wrench, loosen the hex nuts in the actuator arms on the end of the trip bar.
3. To adjust the backrest, use a 5/32" hex wrench to turn the hex screws:
 - a. Counterclockwise (1 to 2 turns) if the backrest will not move.
 - b. Clockwise (1 to 2 turns) if the backrest will not hold its position.
4. Using a 1/2" combination wrench, tighten the hex nuts. Raise the backrest from flat to 90 degrees, then lower the backrest until flat again.

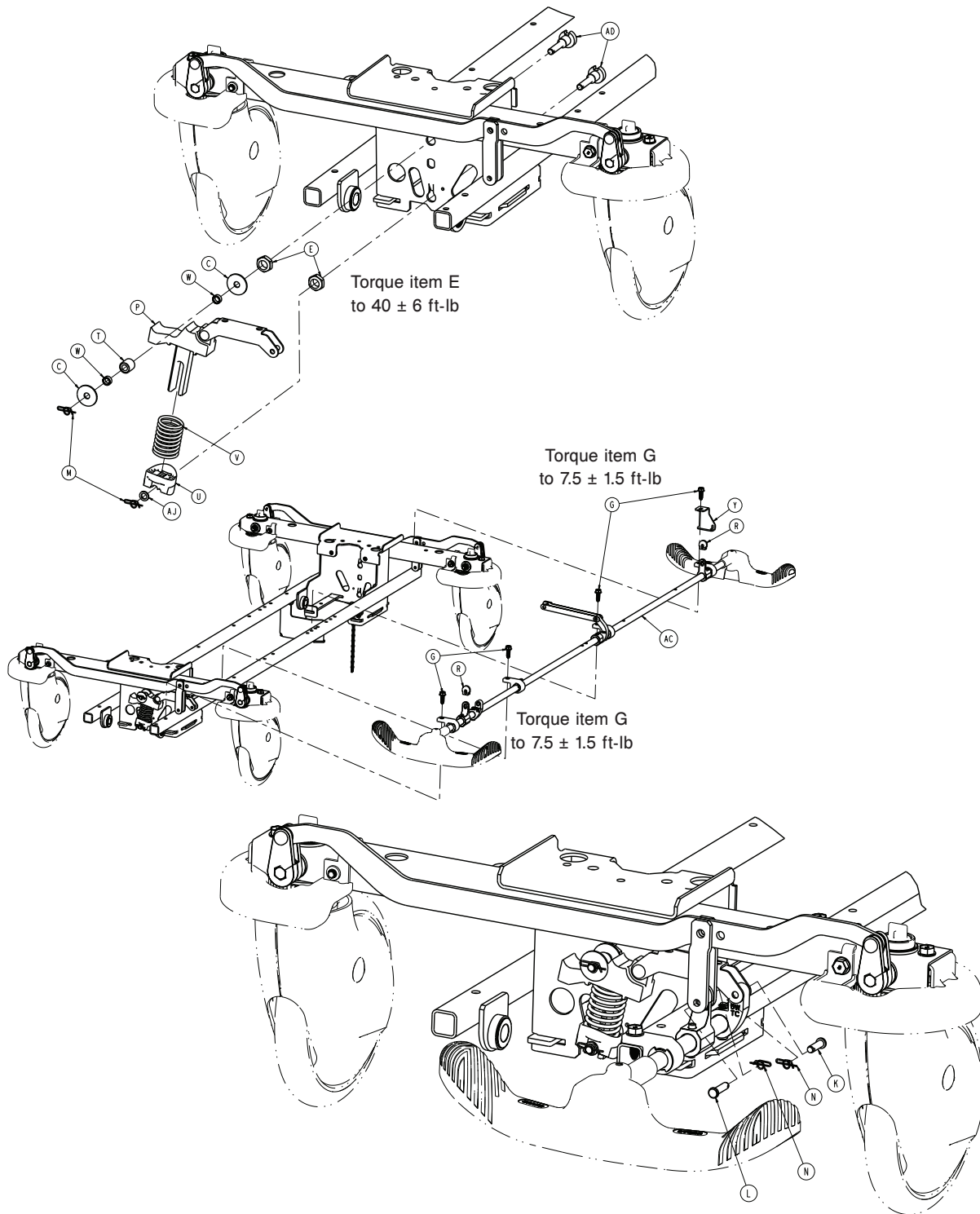
Note - Apply weight to the backrest when raised to make sure that it holds the position with weight applied.

5. Verify proper operation before you return the product to service.

Standard brake assembly

1105-003-205 Rev AB (Reference only)



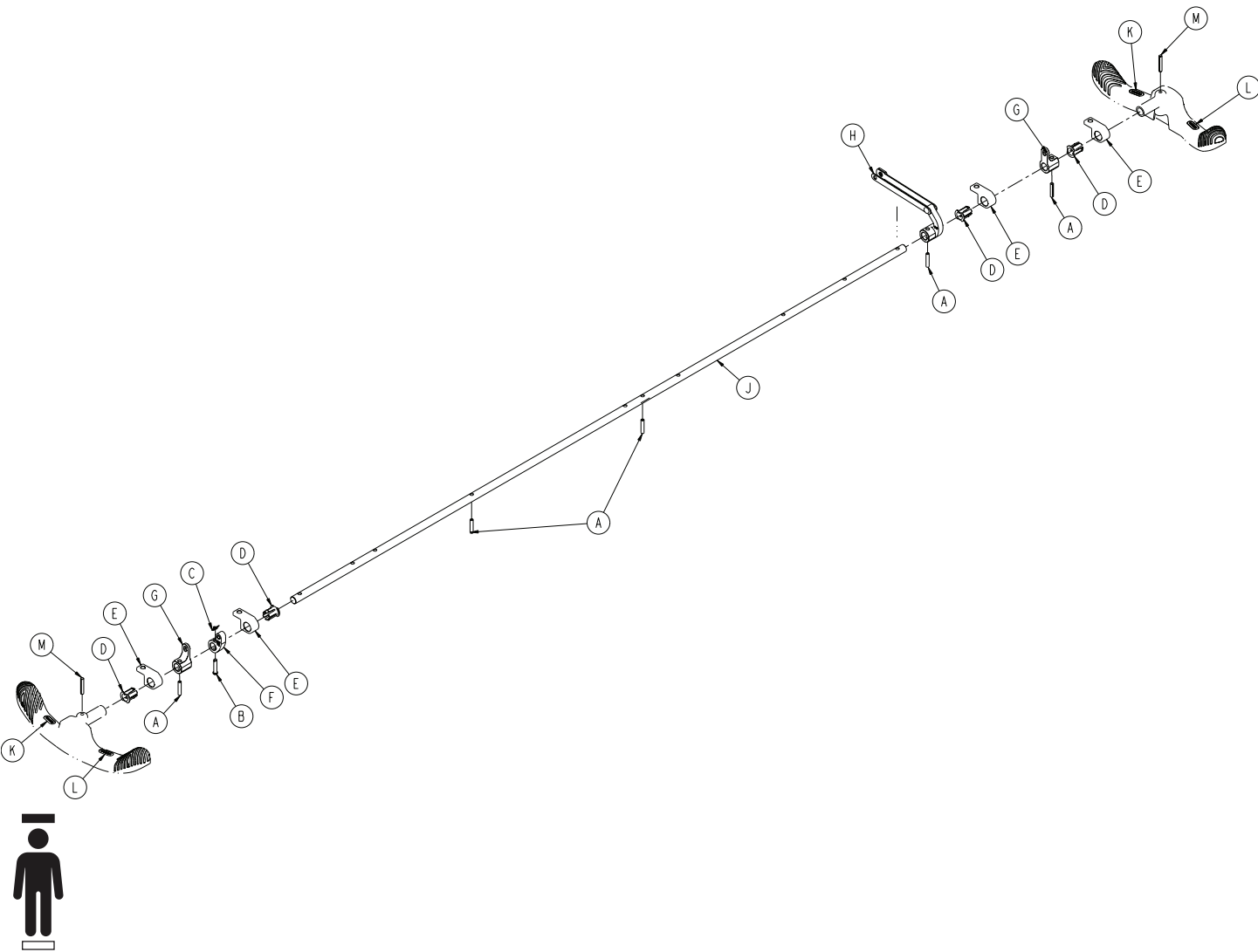


Item	Number	Name	Quantity
A	0003-147-000	Hex washer head screw	8
B	0023-071-000	Hex washer head unslopped tapping screw	1
C	0011-263-000	Washer	2
D	0013-018-000	External tooth lock washer	1
E	0016-049-000	Nylock hex nut	2

Item	Number	Name	Quantity
F	0016-135-000	Nylock flange hex nut	4
G	0023-288-000	Hex washer head screw	4
H	0023-330-000	Hex washer head screw	4
J	0023-331-000	Hex washer head screw	4
K	0026-295-000	Clevis pin	1
L	0026-393-000	Clevis pin	2
M	0027-019-000	Rue ring cotter	2
N	0027-020-000	Rue ring cotter	3
P	0853-003-035	Brake cam and link assembly	1
R	0853-003-064	Brake rod crank cap	2
T	0853-003-075	Timing cam bearing assembly	1
U	0853-003-103	Timing cam spring retainer	1
V	0853-003-104	Fifth wheel timing cam spring	1
W	0853-003-131	Timing cam spacer	2
Y	1105-005-087	Return spring hook	1
AA	0853-102-003	Caster steer lock gear	4
AB	0853-102-004	Stepped flange bearing	8
AC	0853-203-201	<i>Brake rod assembly</i> (page 28)	1
AD	0853-203-230	Bearing pivot support	2
AE	0853-303-010	Brake link assembly, head end	1
AF	0853-303-020	Brake link assembly, foot end	1
AG	0853-401-001	Base weldment	1
AH	3001-200-052	Grounding chain	1
AJ	0014-003-000	Washer	1

Brake rod assembly

0853-203-201 Rev AA (Reference only)

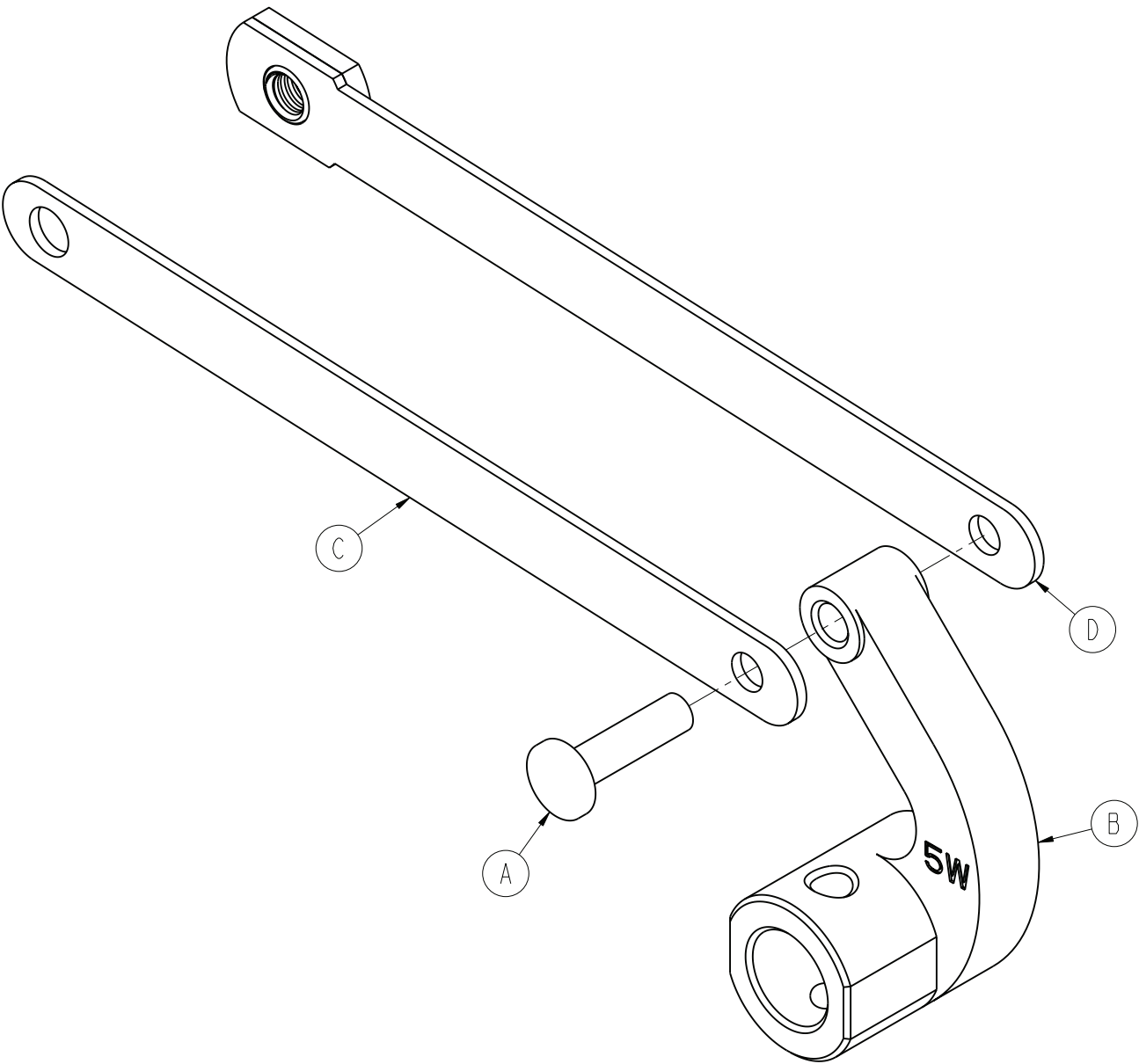


Item	Number	Name	Quantity
A	0026-014-000	Slotted spring pin	5
B	0026-251-000	Clevis pin	1
C	0027-020-000	Rue ring cotter	1
D	0753-003-015	Brake rod nyliner	4
E	0853-003-004	Brake rod support	4
F	0853-003-055	Fifth wheel timing cam crank assembly	1
G	0853-203-011	Brake activation crank	2
H	0853-206-135	Fifth wheel drive link assembly	1
J	0853-303-014	Brake rod	1
K	1105-001-335	Label, brake	2

Item	Number	Name	Quantity
L	1105-001-336	Label, steer	2
M	0026-342-000	Grooved pin	2

Fifth wheel drive link assembly

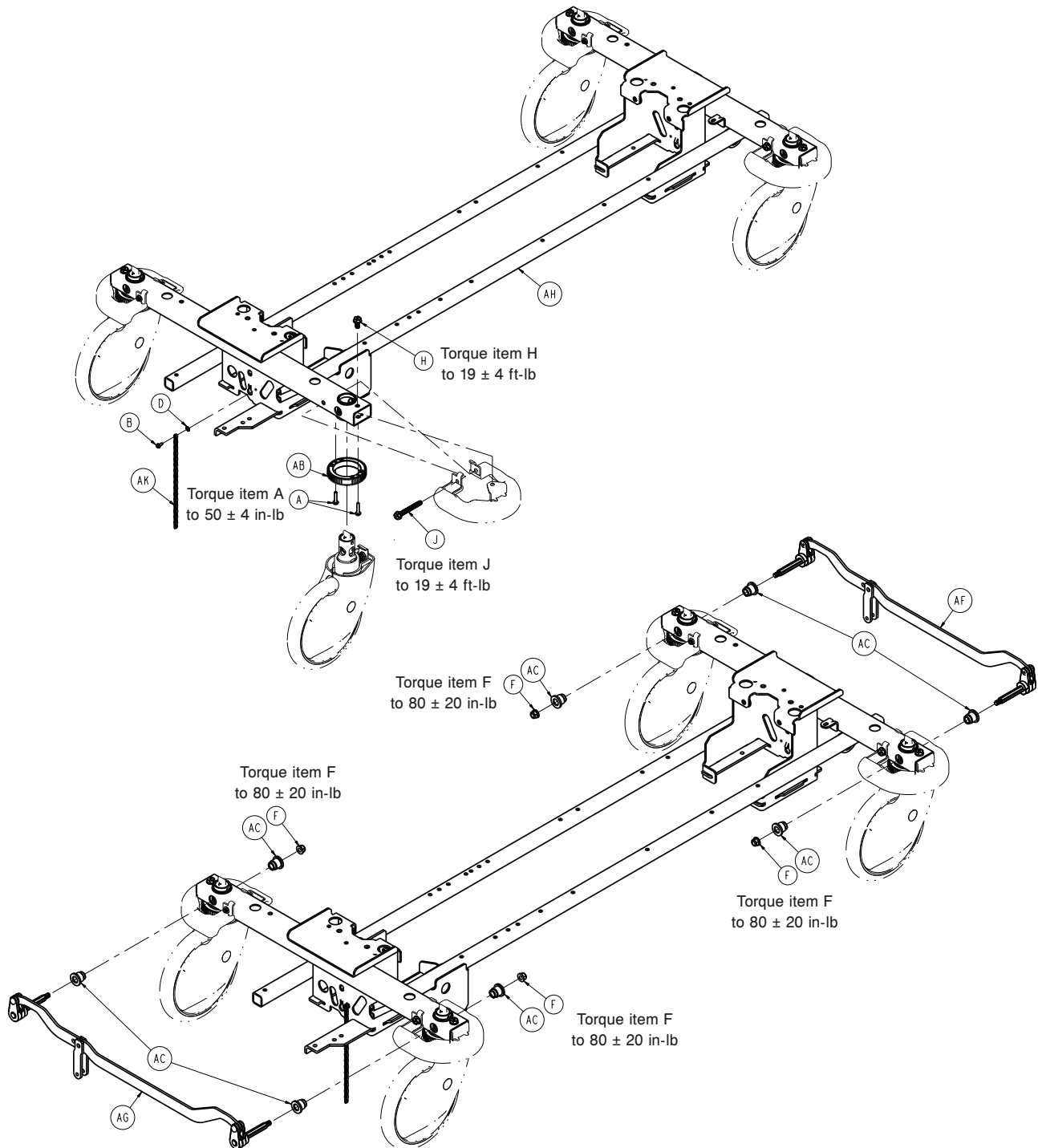
0853-206-135 Rev E (Reference only)

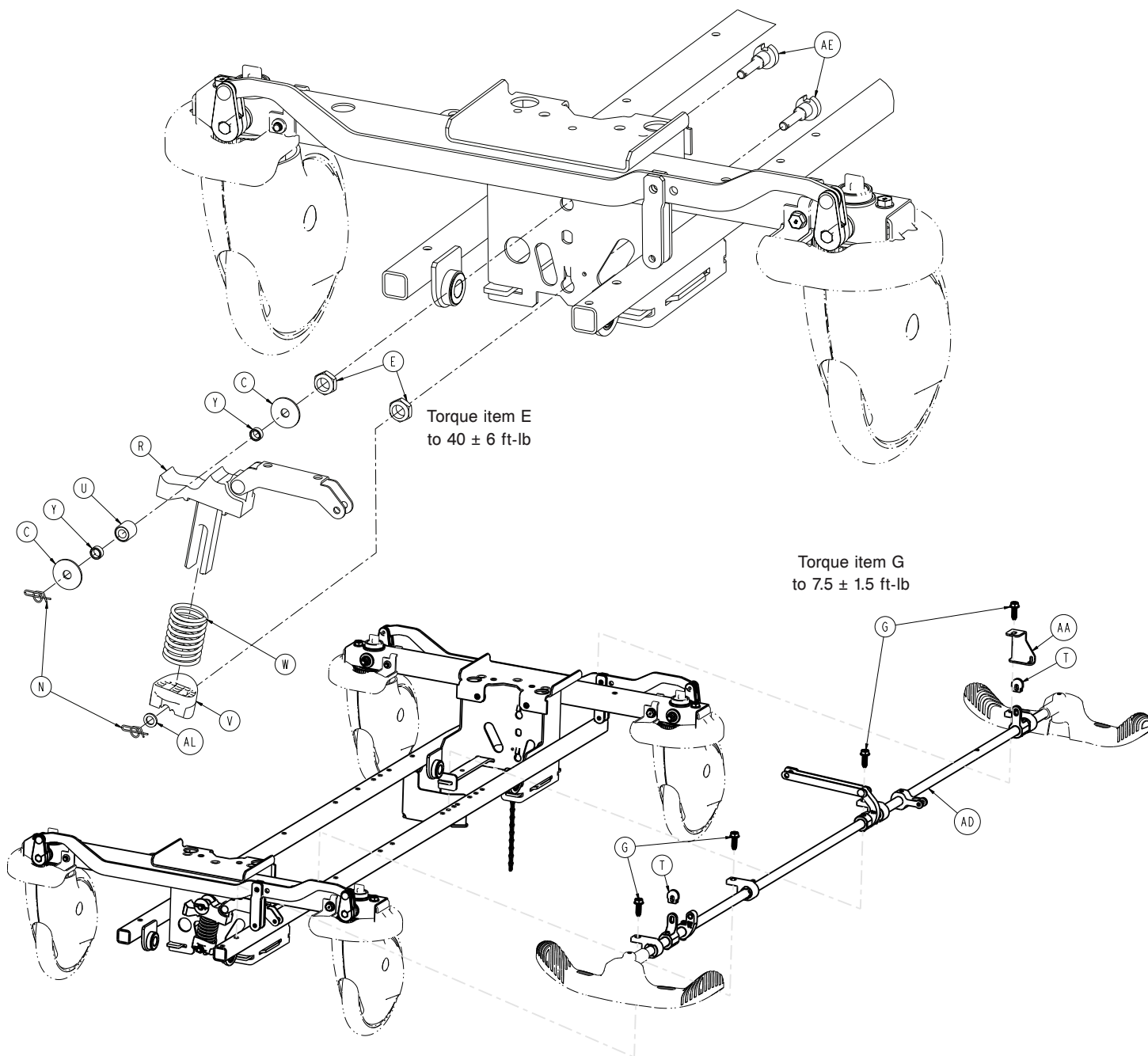


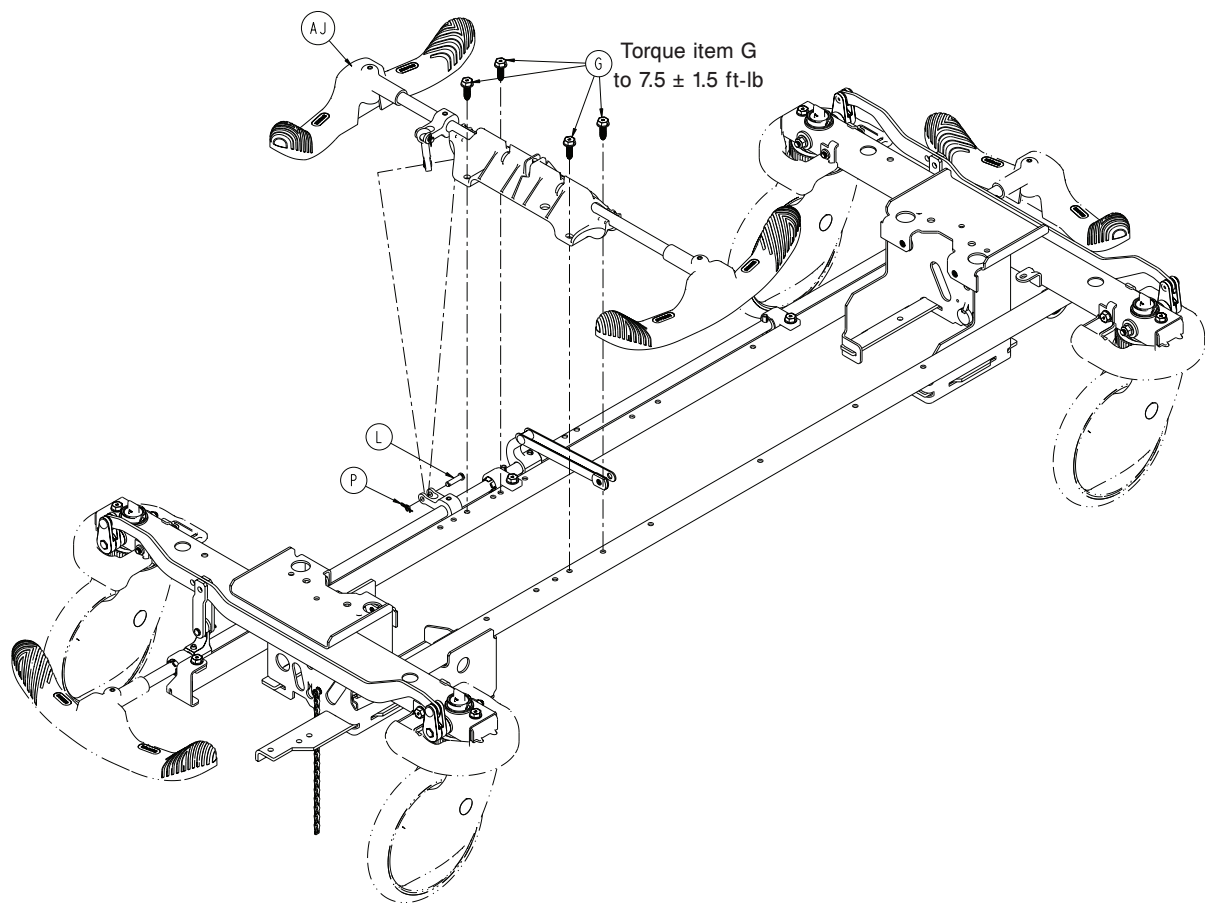
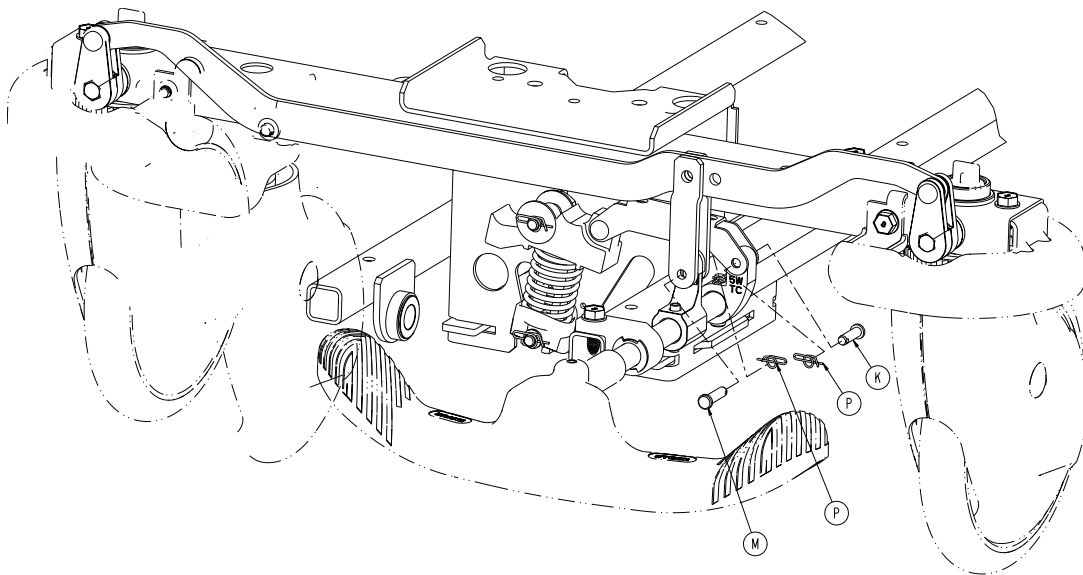
Item	Number	Name	Quantity
A	0753-003-098	Semi-tubular rivet	1
B	0853-206-011	Brake rod drive link	1
C	0853-206-022	Fifth wheel cam drive link	1
D	0853-206-047	Fifth wheel cam drive link	1

Side control brake assembly

1105-003-220 Rev AB (Reference only)





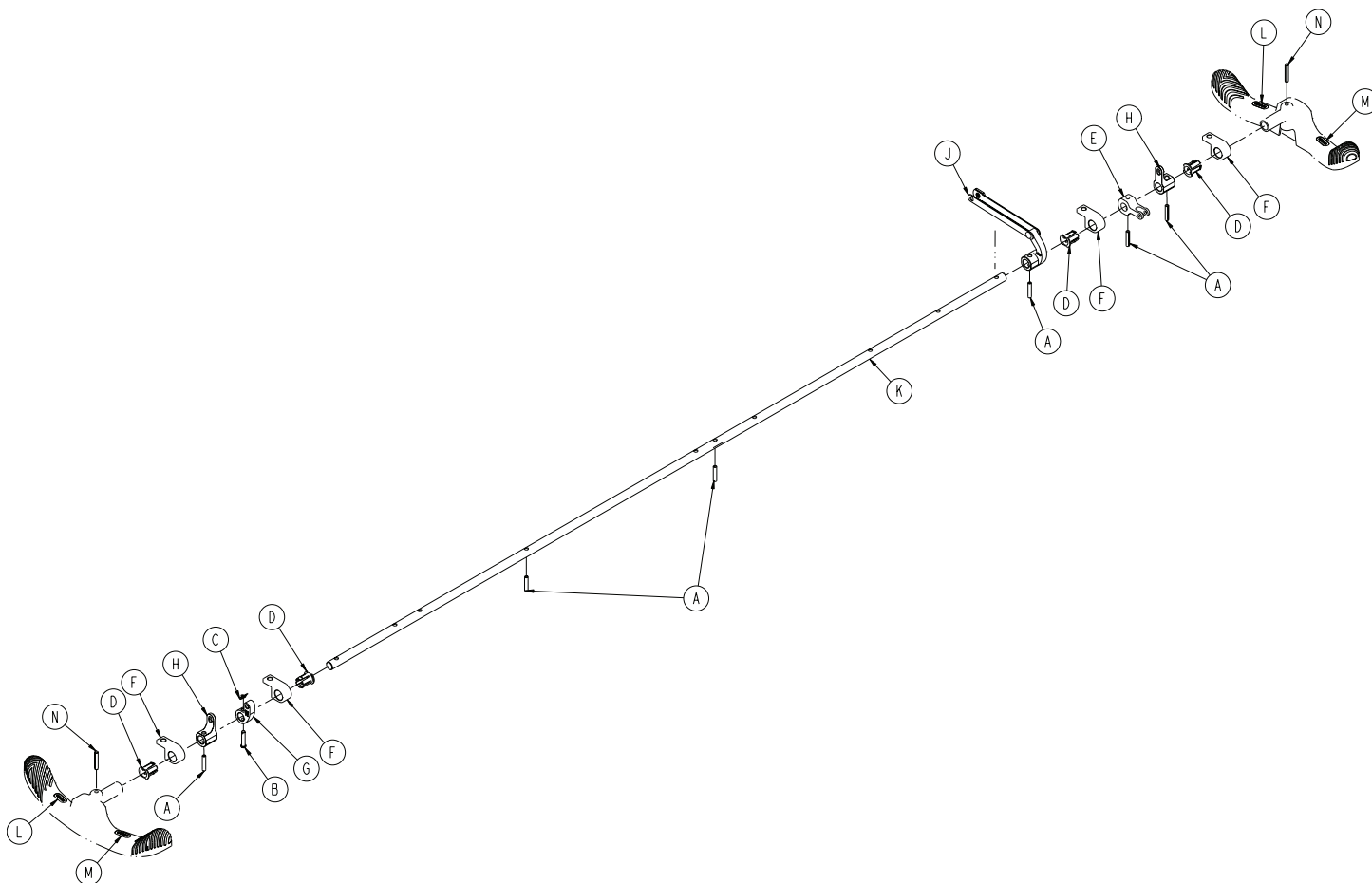


Item	Number	Name	Quantity
A	0003-147-000	Hex washer head screw	8
B	0023-071-000	Hex washer head unslotted tapping screw	1
C	0011-263-000	Washer	2
D	0013-018-000	External tooth lock washer	1
E	0016-049-000	Nylock hex nut	2

Item	Number	Name	Quantity
F	0016-135-000	Nylock flange hex nut	4
G	0023-288-000	Hex washer head screw	8
H	0023-330-000	Hex washer head screw	4
J	0023-331-000	Hex washer head screw	4
K	0026-295-000	Clevis pin	1
L	0026-340-000	Clevis pin	1
M	0026-393-000	Clevis pin	2
N	0027-019-000	Rue ring cotter	2
P	0027-020-000	Rue ring cotter	4
R	0853-003-035	Brake cam and link assembly	1
T	0853-003-064	Brake rod crank cap	2
U	0853-003-075	Timing cam bearing assembly	1
V	0853-003-103	Timing cam spring retainer	1
W	0853-003-104	Fifth wheel timing cam spring	1
Y	0853-003-131	Timing cam spacer	2
AA	1105-005-087	Return spring hook	1
AB	0853-102-003	Caster steer lock gear	4
AC	0853-102-004	Stepped flange bearing	8
AD	0853-203-225	<i>Brake rod/side control assembly</i> (page 35)	1
AE	0853-203-230	Bearing pivot support	2
AF	0853-303-010	Brake link assembly, head end	1
AG	0853-303-020	Brake link assembly, foot end	1
AH	0853-401-001	Base weldment	1
AJ	1105-003-210	<i>Side control brake assembly</i> (page 36)	1
AK	3001-200-052	Grounding chain	1
AL	0014-003-000	Washer	1

Brake rod/side control assembly

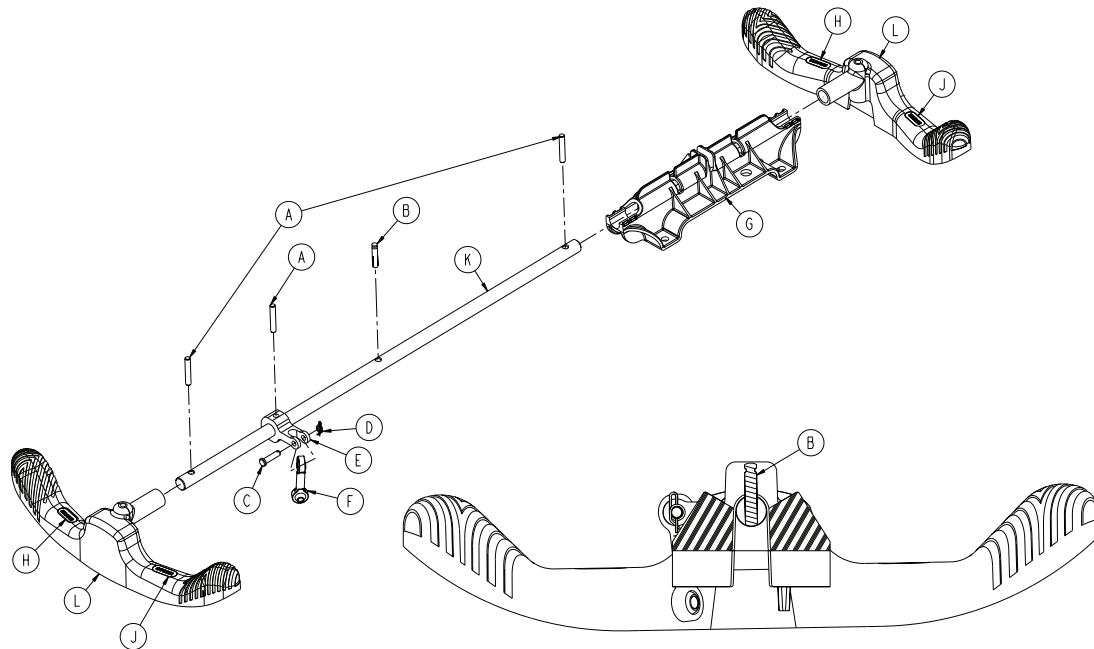
0853-203-225 Rev AA (Reference only)



Item	Number	Name	Quantity
A	0026-014-000	Slotted spring pin	6
B	0026-251-000	Clevis pin	1
C	0027-020-000	Rue ring cotter	1
D	0753-003-015	Brake rod Nyliner	4
E	0753-003-112	Side control link	1
F	0853-003-004	Brake rod support	4
G	0853-003-055	Fifth wheel timing cam crank assembly	1
H	0853-203-011	Brake activation crank	2
J	0853-206-135	Fifth wheel drive link assembly	1
K	0853-303-014	Brake rod	1
L	1105-001-335	Label , brake	2
M	1105-001-336	Label, steer	2
N	0026-342-000	Grooved pin	2

Side control brake assembly

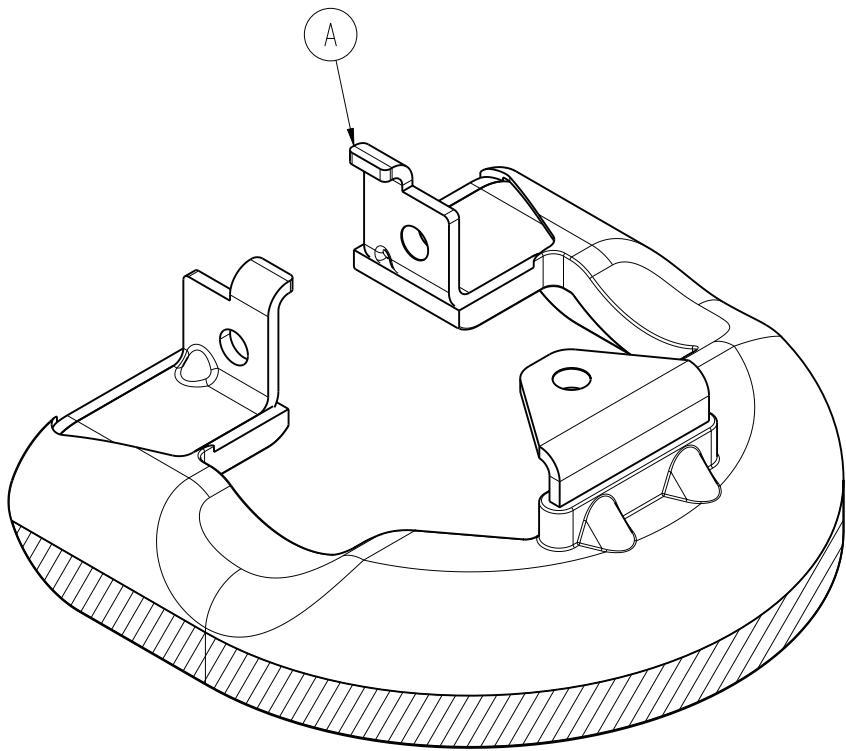
1105-003-210 Rev B (Reference only)



Item	Number	Name	Quantity
A	0026-342-000	Grooved pin	3
B	0026-138-000	Grooved pin	1
C	0026-340-000	Clevis pin	1
D	0027-020-000	Rue ring cotter	1
E	0753-003-112	Side control link	1
F	0753-003-117	Rod end link	1
G	0853-003-214	Side control shaft support	1
H	1105-001-335	Label, brake	2
J	1105-001-336	Label, steer	2
K	1105-003-319	Side control brake rod table	1
L	1105-005-154	Butterfly "V" pedal	2

Bumper color options

0853-003-085 Rev E (Reference only)

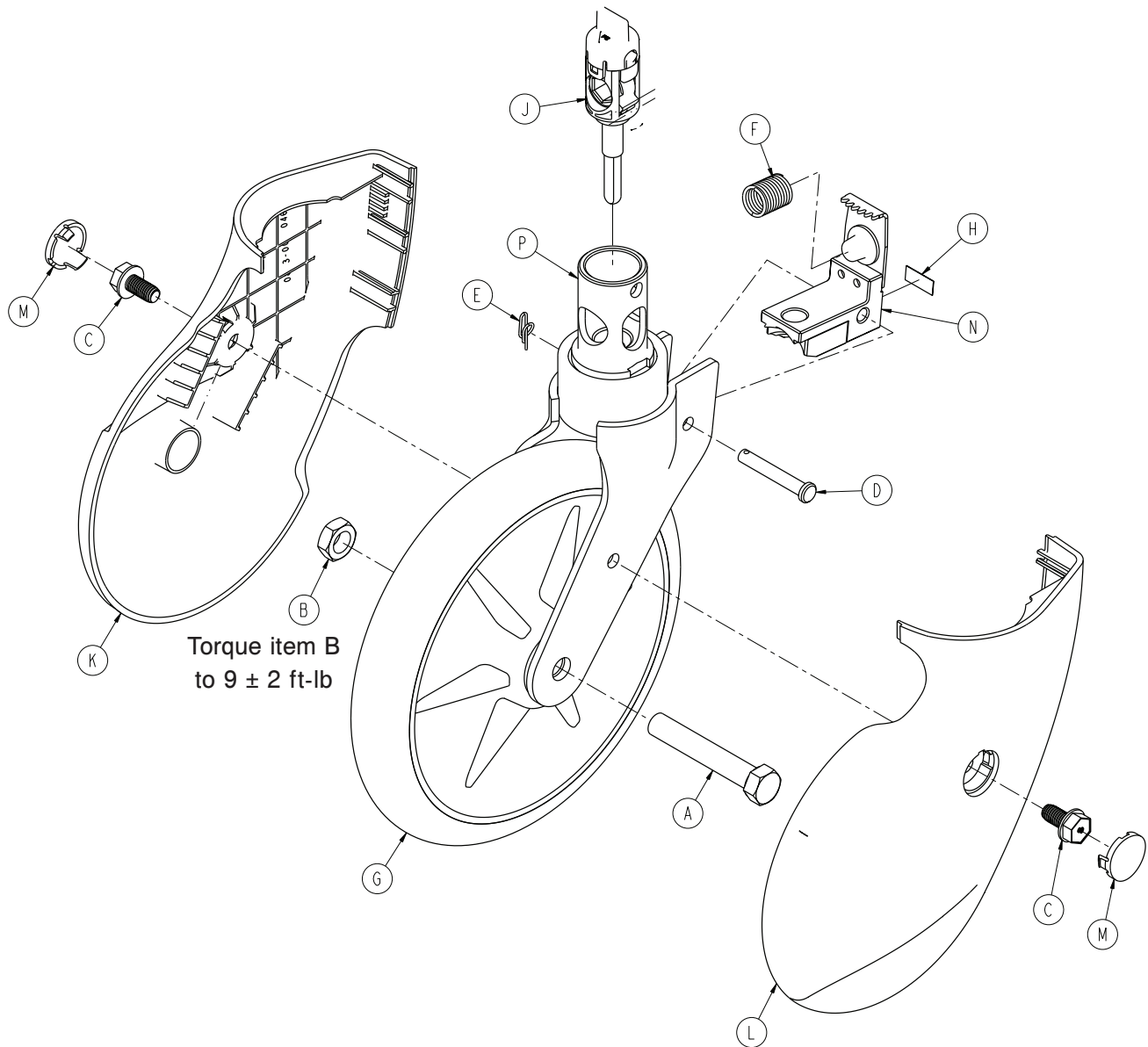


Item	Number	Name	Quantity
A	0853-003-082	Bumper	1

Bumper color	Set of four number	Quantity
Cool grey	1105-003-552	4
Red	1105-003-554	4
Navy	1105-003-555	4

8" caster with full cover assembly - 0853-003-615

0853-503-020 Rev C (Reference only)

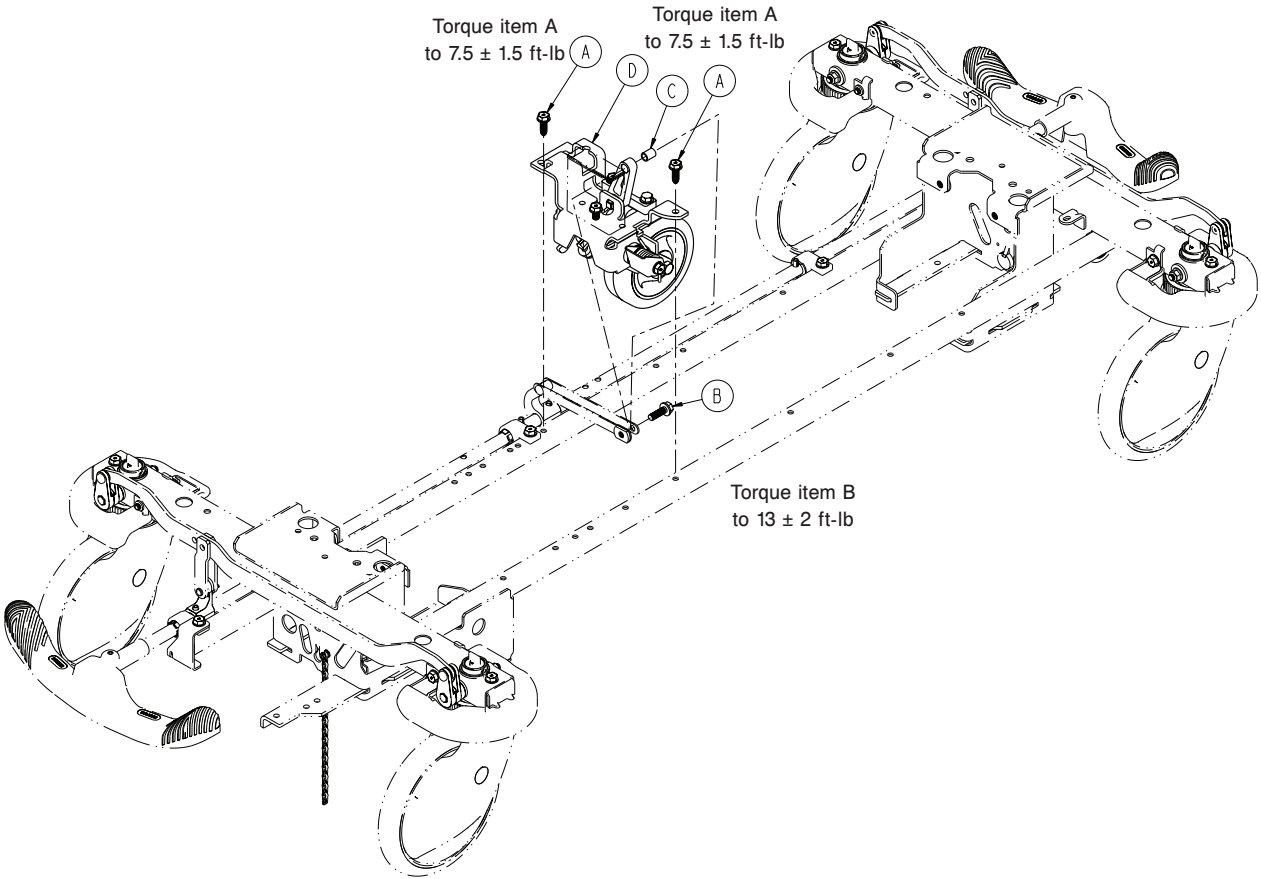


Item	Number	Name	Quantity
A	0003-099-000	Hex head cap screw	1
B	0016-060-000	Toplock hex jam nut	1
C	0023-330-000	Hex washer head screw	2
D	0026-377-000	Clevis pin	1
E	0027-020-000	Rue ring cotter	1
F	0038-596-000	Compression wire	1
G	0753-103-215	Molded wheel assembly	1
H	0853-003-032	Label, caster brake pad	1
J	0853-003-040	Cam housing assembly	1

Item	Number	Name	Quantity
K	0853-003-046	Caster cover, right	1
L	0853-003-047	Caster cover, left	1
M	0853-003-048	Caster cover plug	2
N	0853-203-030	Brake pad assembly	1
P	0853-303-021	Caster horn with bearing assembly	1

Retractable fifth wheel assembly

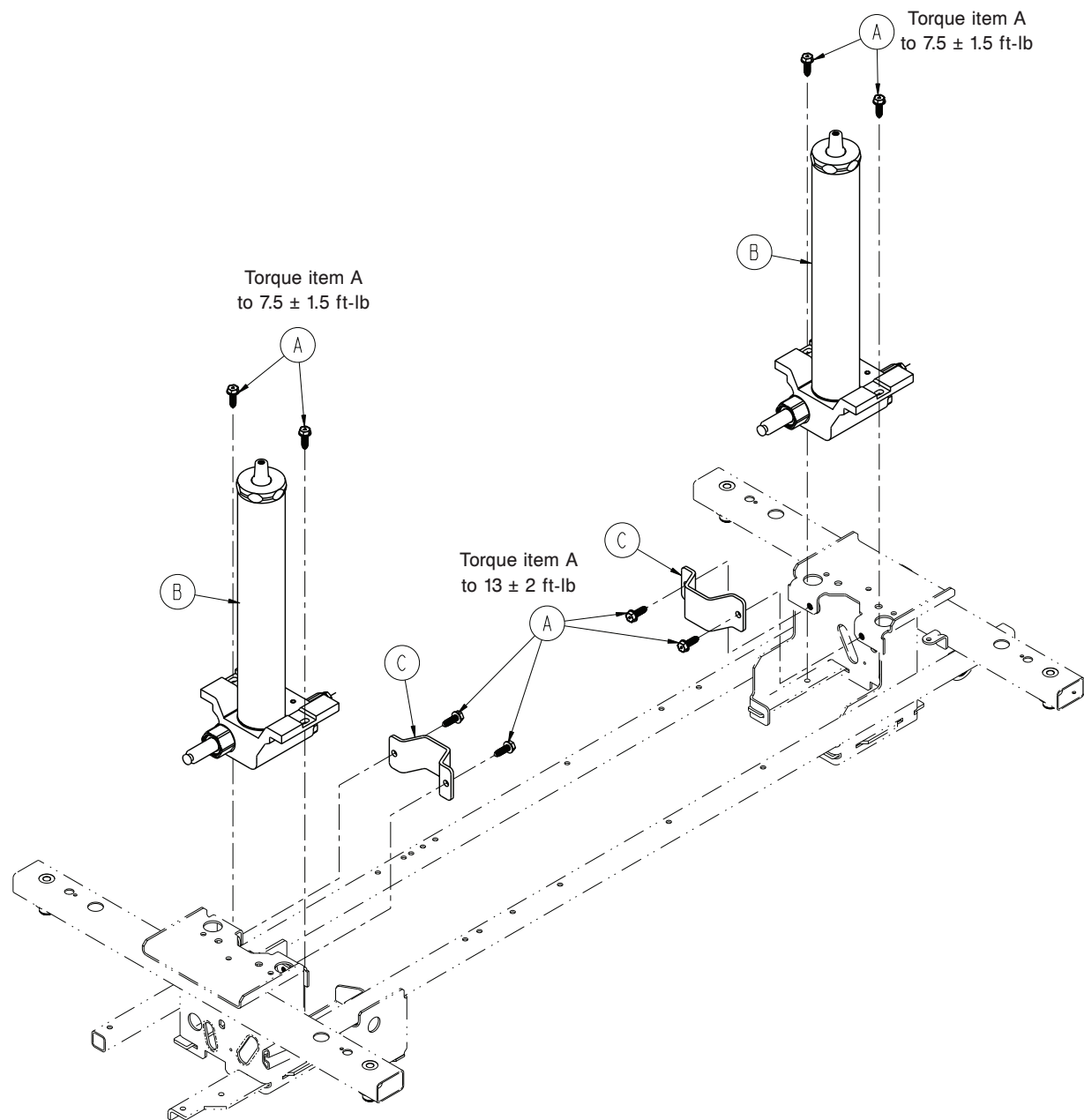
1105-006-110 Rev AA (Reference only)



Item	Number	Name	Quantity
A	0023-288-000	Hex washer head screw	2
B	0023-305-000	Hex washer head screw	1
C	0753-006-148	Cam bearing	1
D	1105-006-130	Fifth wheel assembly - 1105-006-130 (page 42)	1

Non-constant descent jack

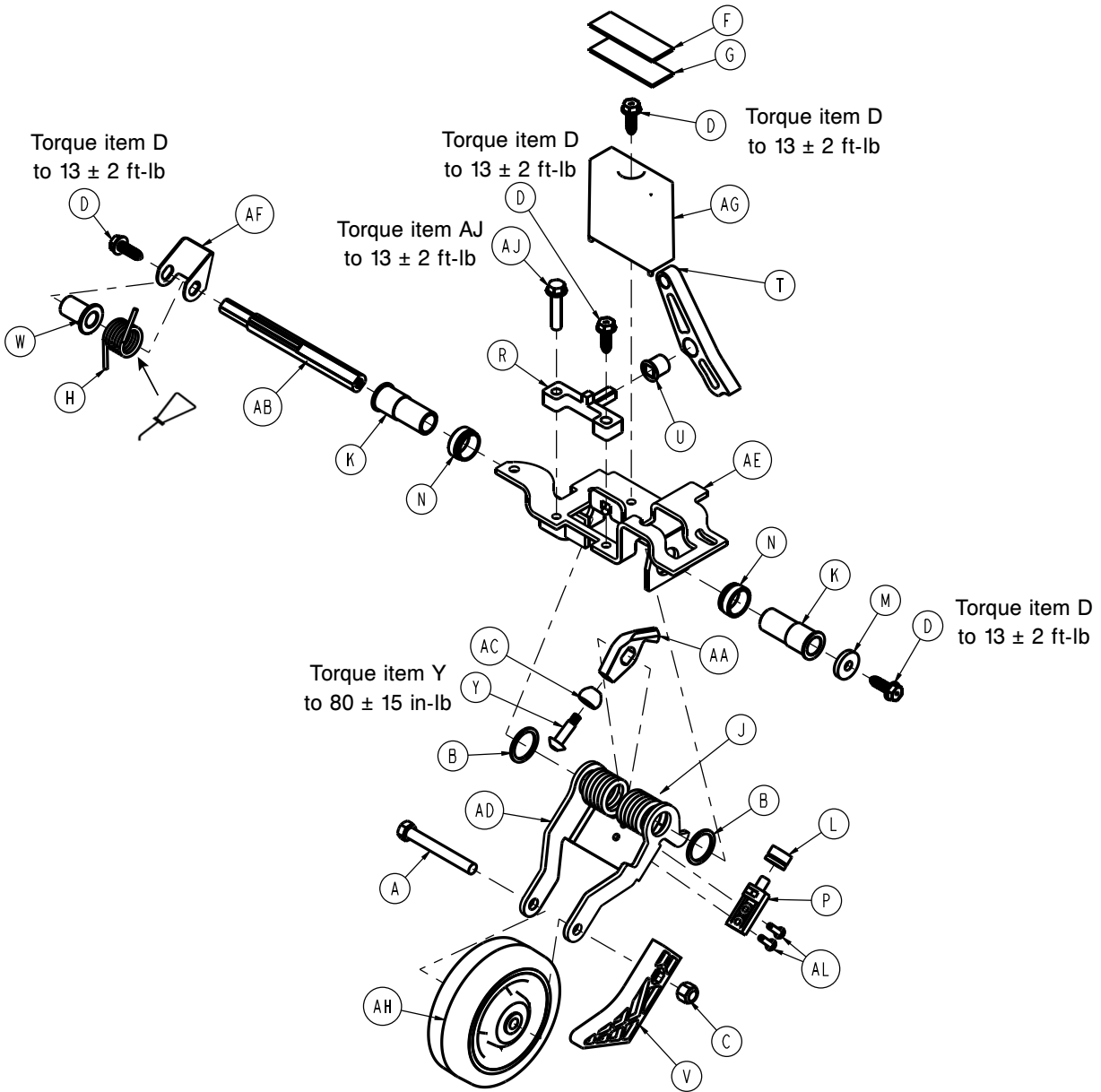
0853-002-080 Rev AA (Reference only)



Item	Number	Name	Quantity
A	0023-288-000	Hex washer head screw	8
B	0753-002-070	Non-constant descent jack assembly	2
C	0853-010-007	Reservoir clamp	2

Fifth wheel assembly - 1105-006-130

Rev E (Reference only)

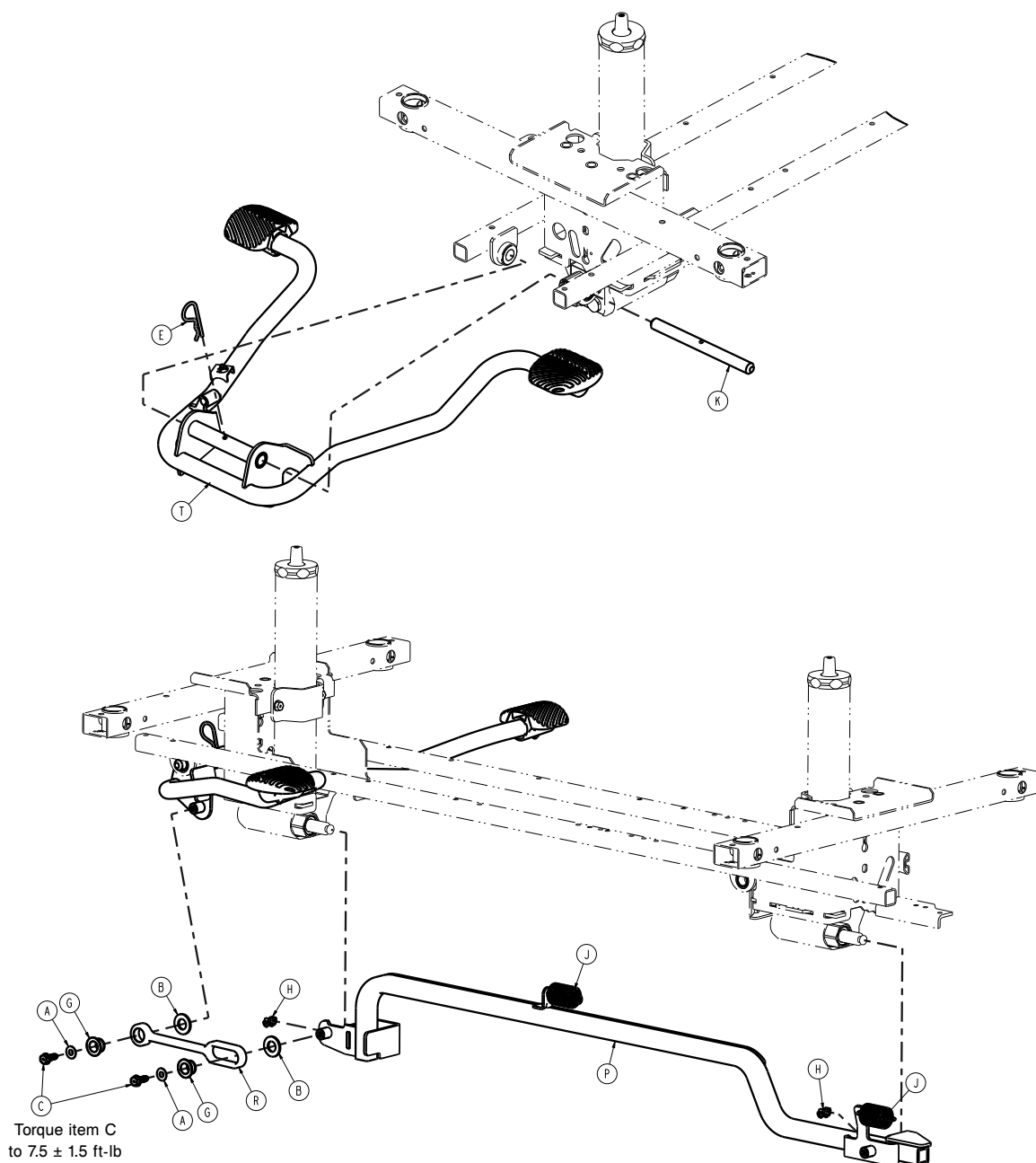


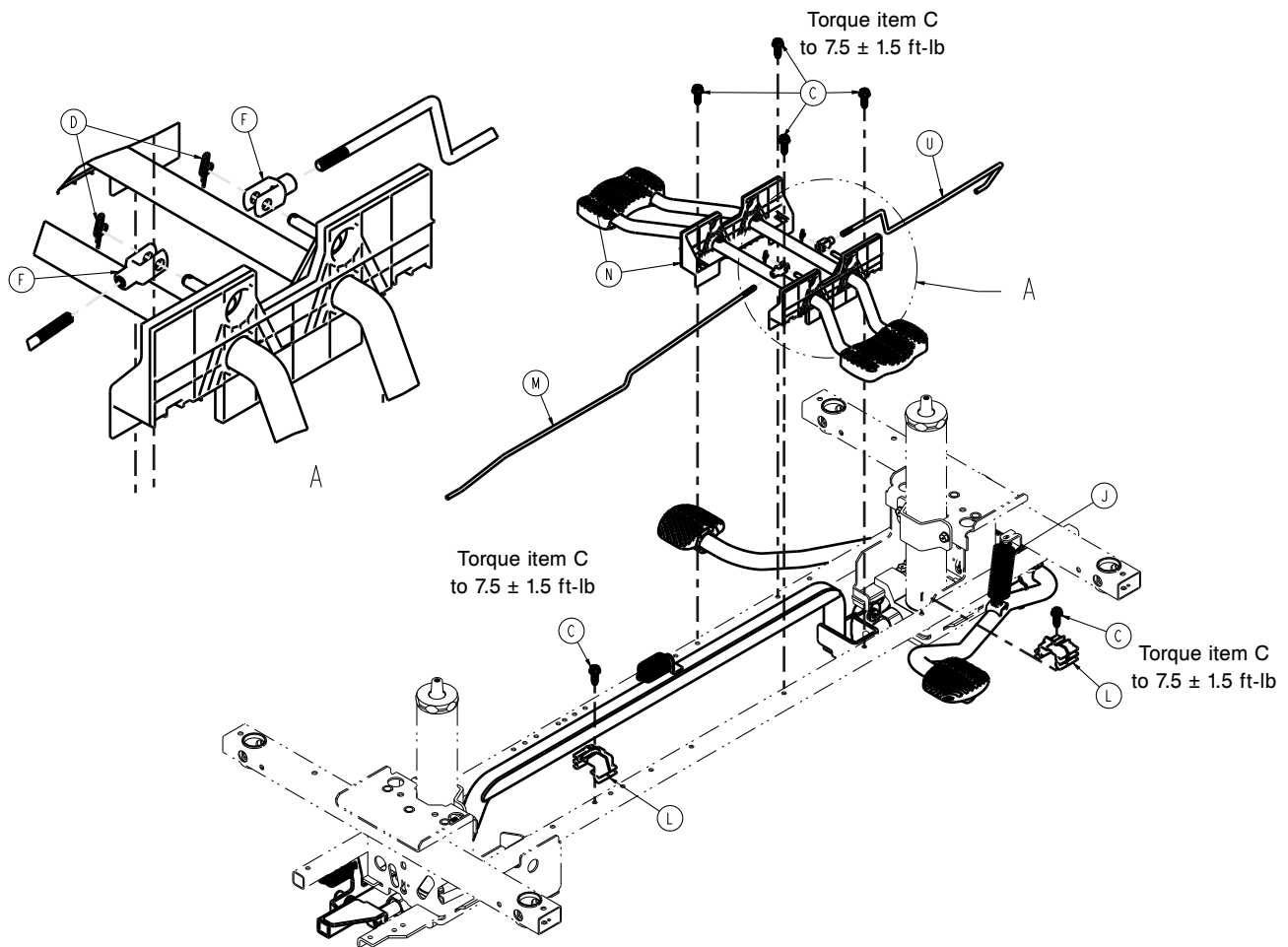
Item	Number	Name	Quantity
A	0003-083-000	Hex head cap screw	1
B	0011-360-000	Washer	2
C	0016-035-000	Nylock hex nut	1
D	0023-288-000	Hex washer head screw	4
F	0029-007-000	Dual lock	1
G	0029-009-000	Dual lock	1
H	0753-006-074	Torsion spring	1
J	0753-006-075	Torsion spring	1

Item	Number	Name	Quantity
K	0753-006-097	Drive shaft bearing	2
L	0753-006-106	Dampener	1
M	0753-006-108	Thrust washer	1
N	0753-006-115	Bearing race	2
P	0753-006-120	Bumper mounting pin	1
R	0753-006-133	Cam pivot block	1
T	0753-006-142	Fifth wheel cam	1
U	0753-006-143	Cam bearing	1
V	0753-006-149	Fifth wheel ramp	1
W	0753-006-152	Spring spacer	1
Y	0753-006-153	Roller stem	1
AA	0753-006-198	Drive pin	1
AB	0753-006-223	Drive shaft	1
AC	0753-006-277	Roller	1
AD	1105-006-126	Fifth wheel bracket	1
AE	1105-006-131	Fifth wheel weldment	1
AF	0853-006-227	Return spring hook	1
AG	0853-010-045	Hood standoff	1
AH	1210-001-147	Fifth wheel	1
AJ	0023-160-000	Hex washer head screw	1
AL	0025-270-000	Rivet	2

Dual-sided hydraulics assembly

1105-005-500 Rev AA (Reference only)



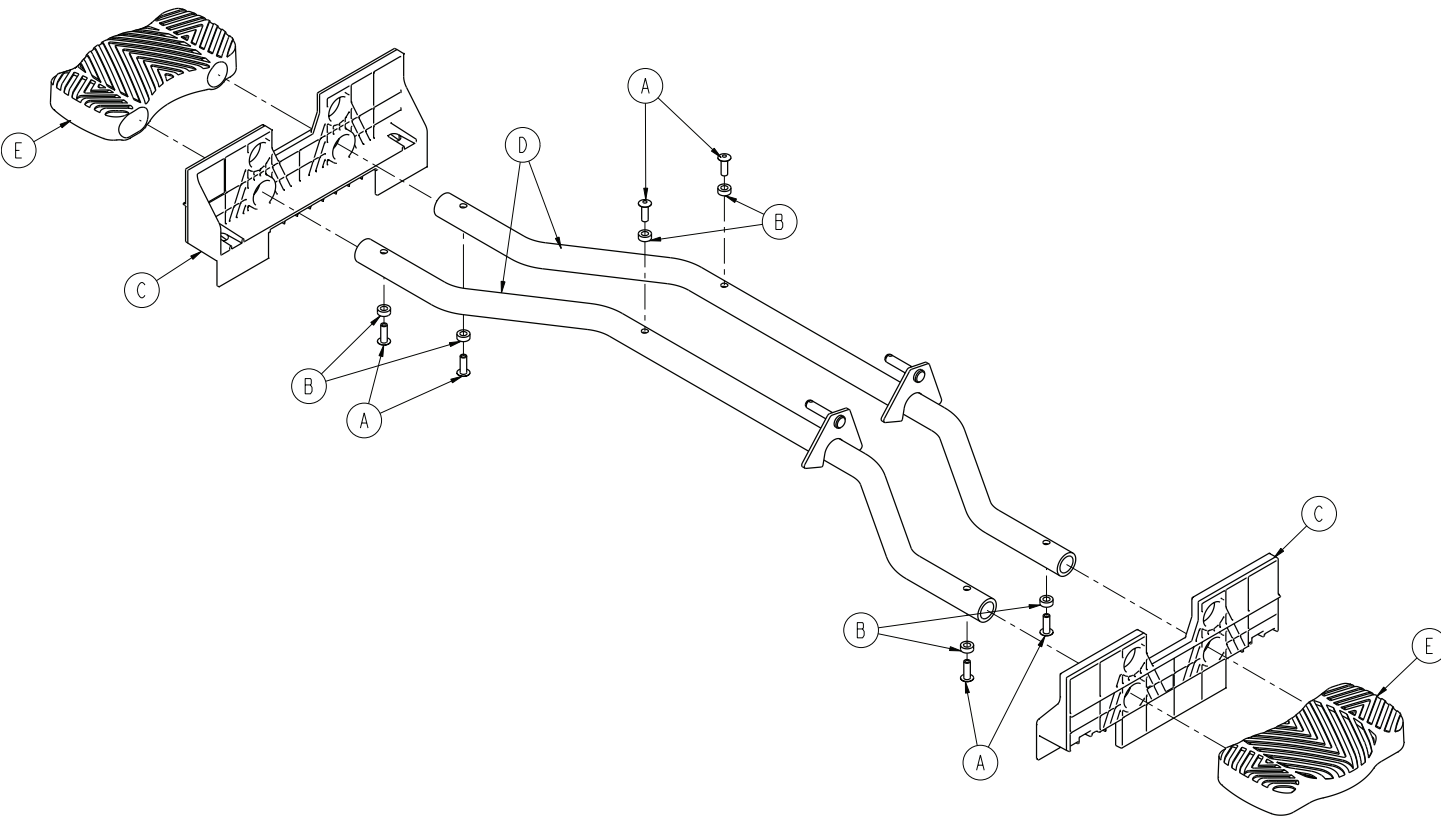


Item	Number	Name	Quantity
A	0011-023-000	Washer	2
B	0014-071-000	Washer	2
C	0023-288-000	Hex washer head screw	8
D	0027-020-000	Rue ring cotter	2
E	0027-031-000	Hair pin cotter	1
F	0052-909-000	Clevis joint	2
G	0753-005-044	Pump pedal bushing	2
H	0753-005-089	Pump ram plug	2
J	0853-005-009	Return spring	3
K	0853-005-074	Pivot pin	1
L	0853-010-215	Release rod bracket	2
M	1105-004-015	Release rod, foot end	1
N	0853-004-251	Lowering pedal assembly	1
P	1105-005-035	Pump connecting tube weldment	1
R	1105-005-075	Pump pedal link	1

Item	Number	Name	Quantity
T	1105-005-285	<i>Pump pedal assembly, head end - 1105-005-285 (page 48)</i>	1
U	0853-204-014	Release rod, head end	1

Lowering pedal assembly - 1105-004-201

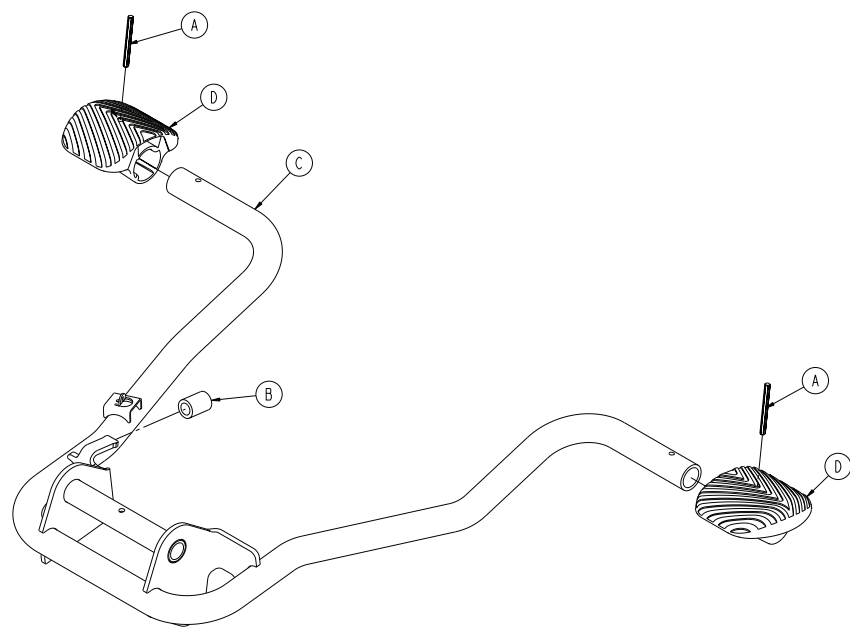
Rev A (Reference only)



Item	Number	Name	Quantity
A	0025-133-000	Dome head rivet	6
B	0753-004-29	Release pedal standoff	6
C	0853-004-320	Release pedal support	2
D	1105-004-004	Release pedal weldment	2
E	1105-201-127	Short uni-pedal	2

Pump pedal assembly, head end - 1105-005-285

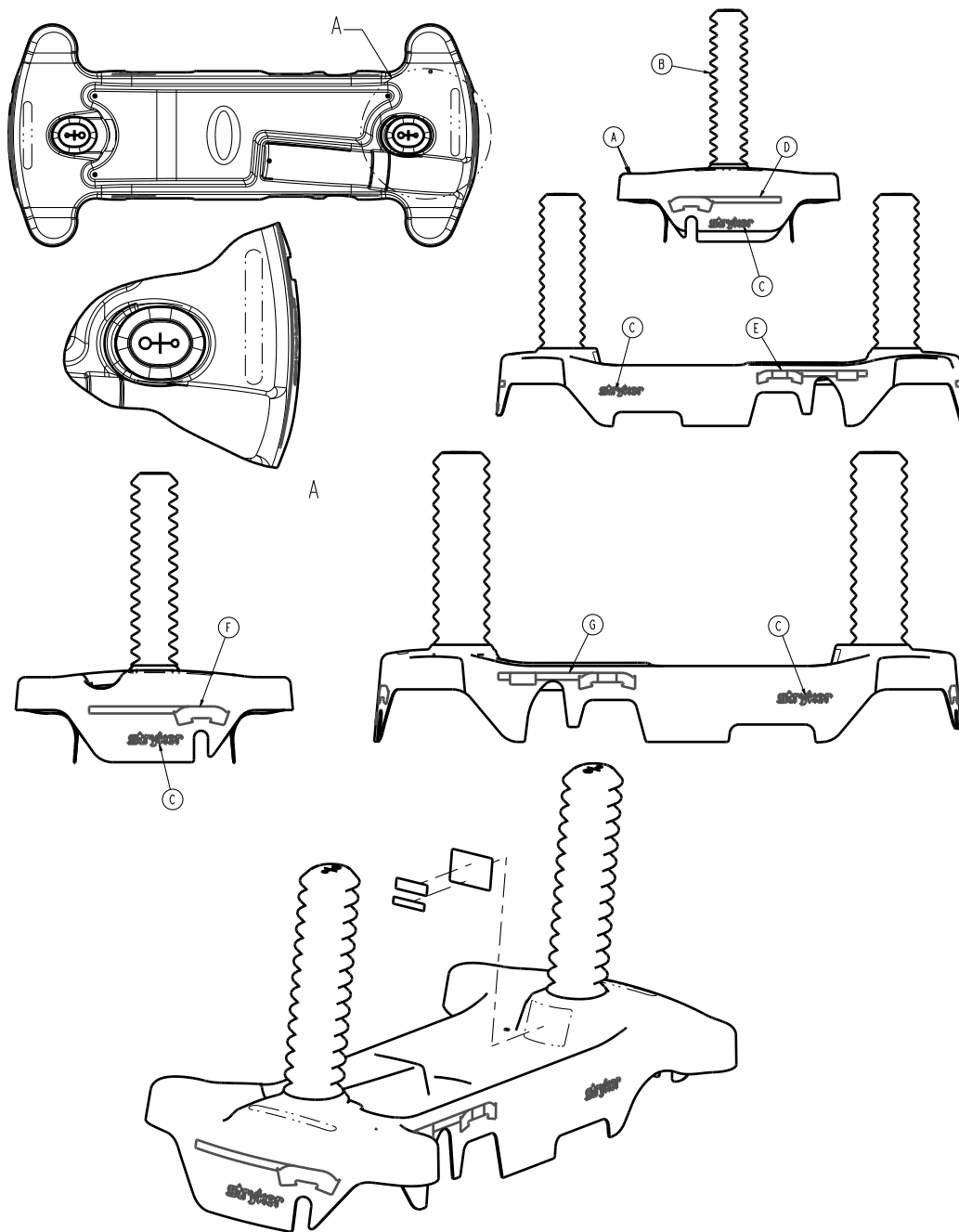
Rev B (Reference only)



Item	Number	Name	Quantity
A	0026-343-000	Groove pin	2
B	0715-001-140	Vinyl tube	1
C	1105-105-180	Pump pedal weldment, head end	1
D	1105-201-126	Pump pedal	2

Labeling assembly - standard hood

0747-010-100 Rev B (Reference only)



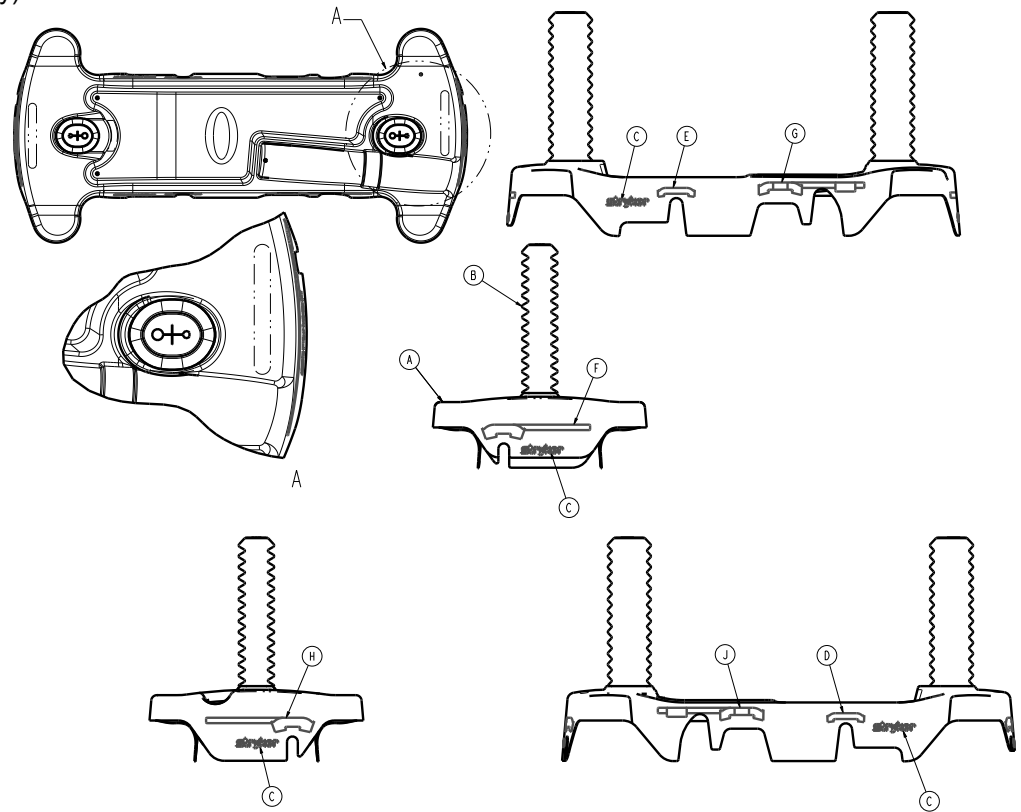
Item	Number	Name	Quantity
A	0747-001-035	Base hood	1
B	0747-010-134	Bellows	2
C	0946-201-060	Label, Stryker logo	4
D	0753-010-351	Label, brake/steer, foot end	1
E	0853-010-355	Label, lift-lower, left	1

Item	Number	Name	Quantity
F	0753-010-370	Label, brake/steer, head end	1
G	0853-010-354	Label, lift-lower, right	1

Department labels	Number	Quantity
Emergency	1105-023-004	2
PACU	1105-023-007	2
Transport	1105-023-005	2
Surgery	1105-023-006	2
Maternity	1105-023-013	2
Endoscopy	1105-023-008	2
Radiology	1105-023-009	2
Ambulatory Surgery	1105-023-011	2
G.I. Lab	1105-023-014	2
Cath. Lab	1105-023-010	2
Same Day Surgery	1105-023-012	2
Ultrasound	1105-023-015	2
Stryker Demo	1105-023-016	2

Labeling assembly - four-sided brakes

0747-010-200 Rev B (Reference only)



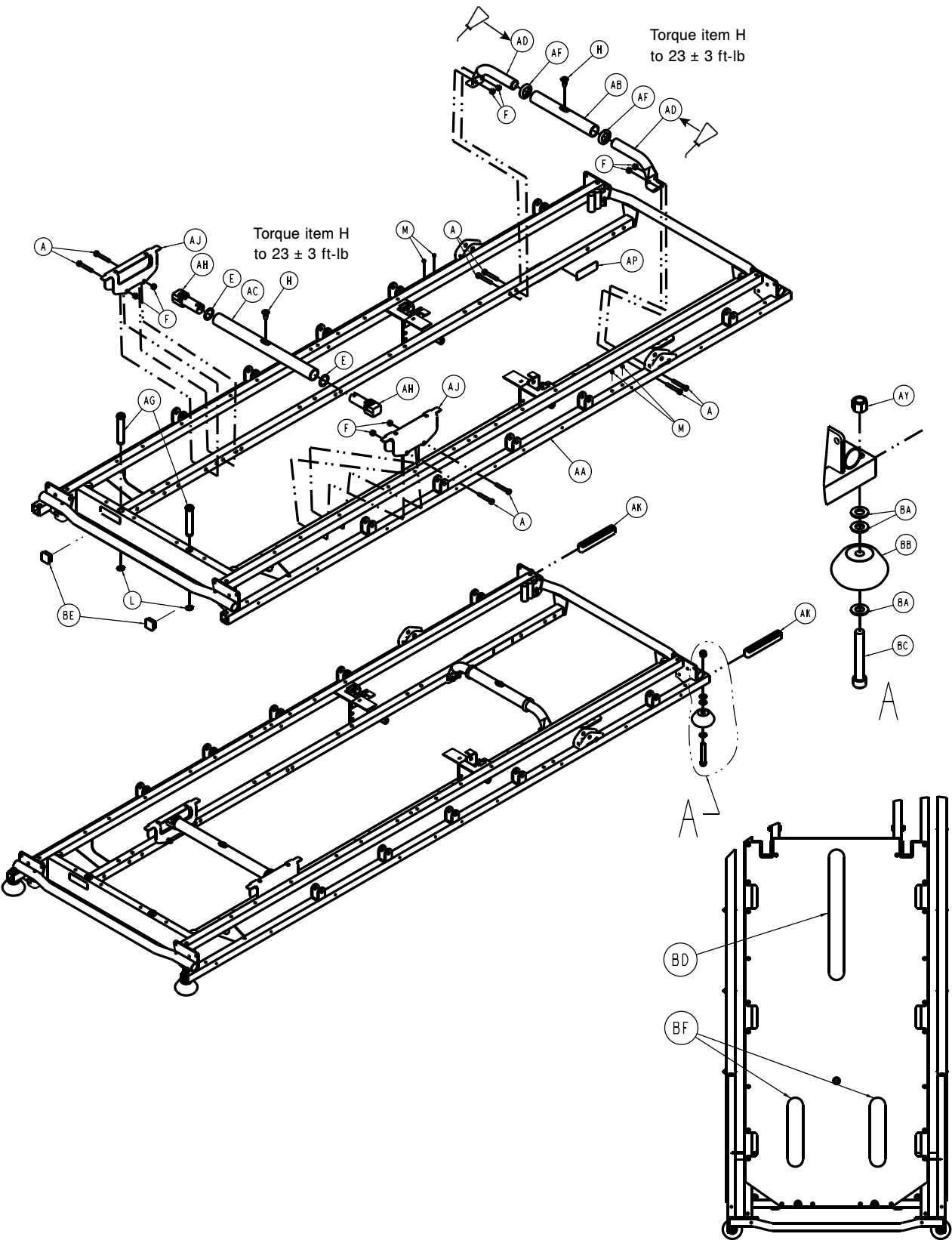
Item	Number	Name	Quantity
A	0747-001-034	Hood, four-sided brakes	1
B	0747-010-134	Bellows	2
C	0946-201-060	Label, Stryker logo	4
D	0853-010-018	Label, brake/steer, right	1
E	0853-010-019	Label, brake/steer, left	1
F	0753-010-351	Label, brake/steer, foot end	1
G	0853-010-355	Label, lift-lower, left	1
H	0753-010-370	Label, brake/steer, head end	1
J	0853-010-354	Label, lift-lower, right	1

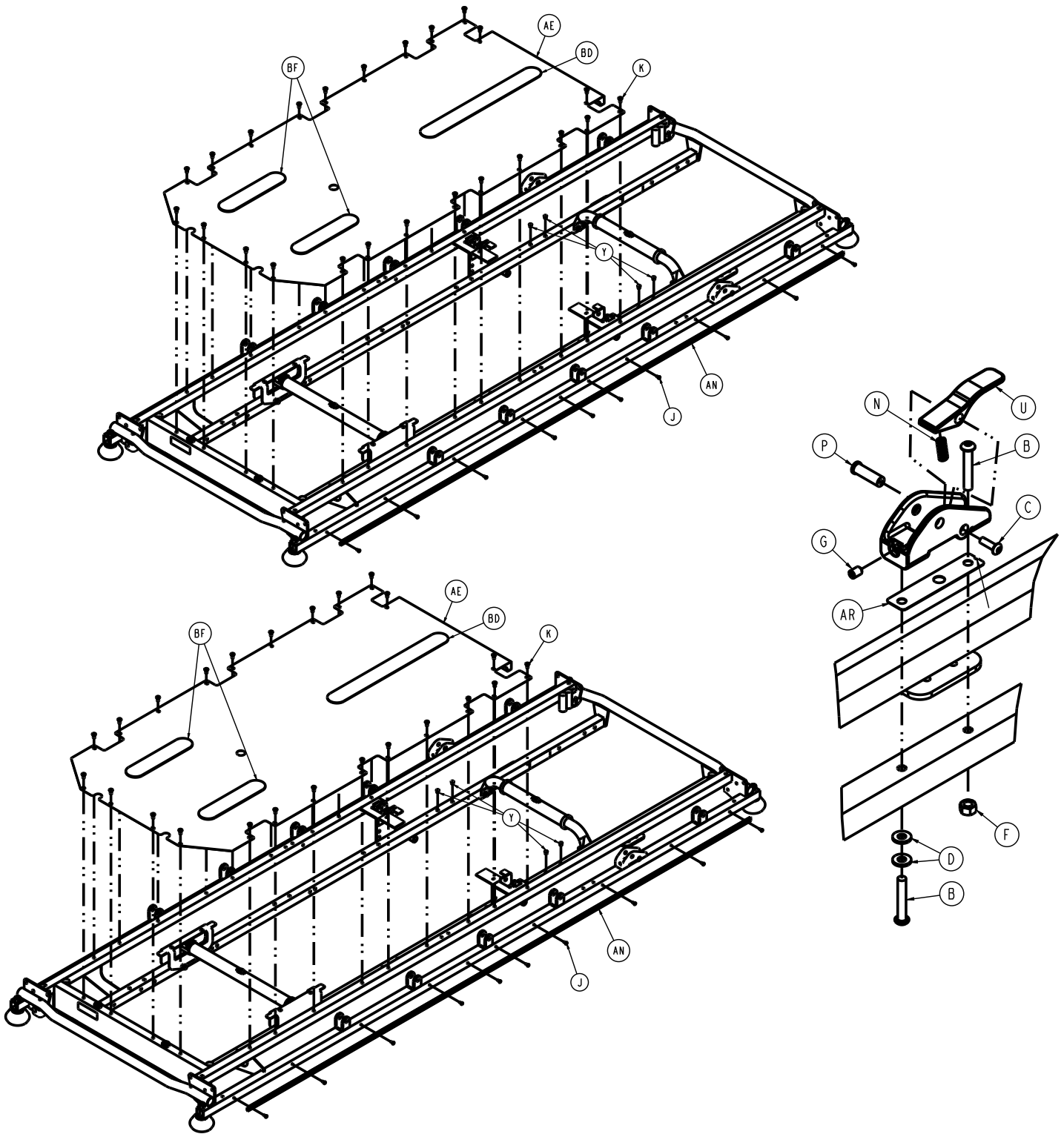
Department labels	Number	Quantity
Emergency	1105-023-004	2
PACU	1105-023-007	2
Transport	1105-023-005	2
Surgery	1105-023-006	2
Maternity	1105-023-013	2
Endoscopy	1105-023-008	2

Department labels	Number	Quantity
Radiology	1105-023-009	2
Ambulatory Surgery	1105-023-011	2
G.I. Lab	1105-023-014	2
Cath. Lab	1105-023-010	2
Same Day Surgery	1105-023-012	2
Ultrasound	1105-023-015	2
Stryker Demo	1105-023-016	2

Litter assembly, standard - Model 747

0747-301-010 Rev AA (Reference only)





Item	Number	Name	Quantity
A	0003-078-000	Hex head cap screw	8
B	0004-135-000	Button head cap screw	4
C	700000689500	Button head cap screw	14
D	0011-002-000	Washer	4
E	0011-360-000	Washer	2

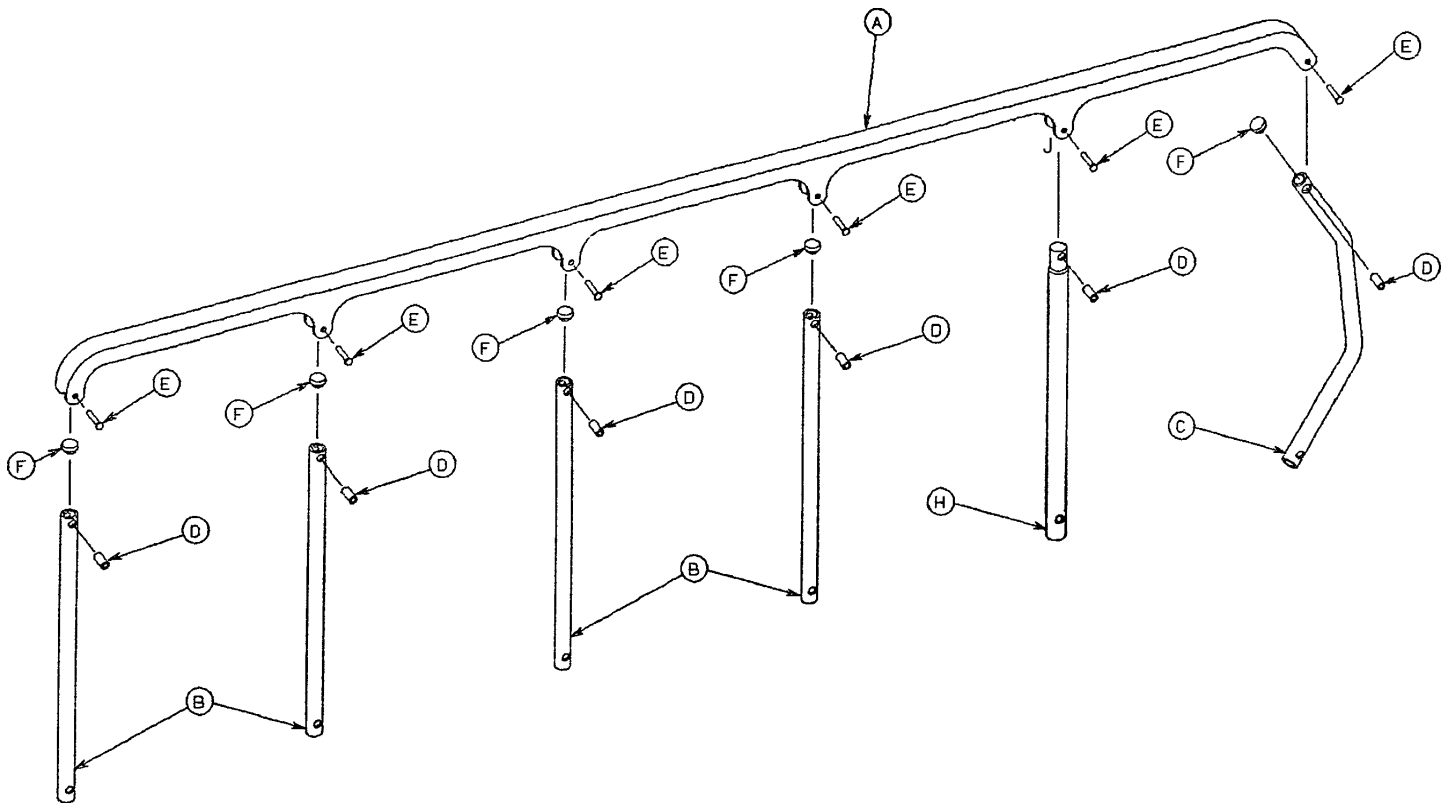
Item	Number	Name	Quantity
F	0016-028-000	Hex nut	10
G	0021-104-000	Set screw	2
H	0007-074-000	Truss head machine screw	2
J	0025-038-000	Rivet	20
K	0025-079-000	Rivet	24
L	0028-023-000	External retaining ring	2
M	0037-074-000	Hole plug	4
N	0038-220-000	Compression spring	2
P	0721-026-066	Pivot screw	14
R	0721-026-068	Upright cradle	6
T	0721-026-069	Upright sleeve	4
U	0721-026-074	Lock handle	2
V	0721-026-096	<i>Siderail assembly - Model 747 (page 57)</i>	1
W	0721-026-097	<i>Siderail assembly - Model 747 (page 57)</i>	1
Y	0721-031-065	Hole plug	4
AA	0747-201-020	Litter frame weldment	1
AB	0742-010-036	Support tube, head end	1
AC	0742-010-042	Support tube, foot end	1
AD	0753-010-043	Jack support tube, head end	2
AE	0747-010-044	Stationary foot section skin	1
AF	0938-001-401	Collar	2
AG	1001-040-012	Footboard receptacle	2
AH	1001-201-029	Nylon insert	2
AJ	1001-401-030	Trend support	2
AK	1010-026-069	Lock support	2
AL	0742-026-087	Lock housing, left	1
AM	0742-026-086	Lock housing, right	1
AN	1010-201-027	Bumper channel	2
AP	1210-800-008	Label, patent	1
AR	0747-026-103	Spring retainer	2
AY	0016-035-000	Nylock hex nut	4
BA	0014-021-000	Washer	12
BB	1089-400-142	Bumper	4

Item	Number	Name	Quantity
BC	0004-201-000	Socket head cap screw	4
BD	7900-001-102	Velcro® pile	17 in.
BE	0037-010-000	Singleglide	2
BF	7900-001-102	Velcro® pile	1.5 ft

Siderail assembly - Model 747

0721-026-096 (Right) Rev C (Reference only)

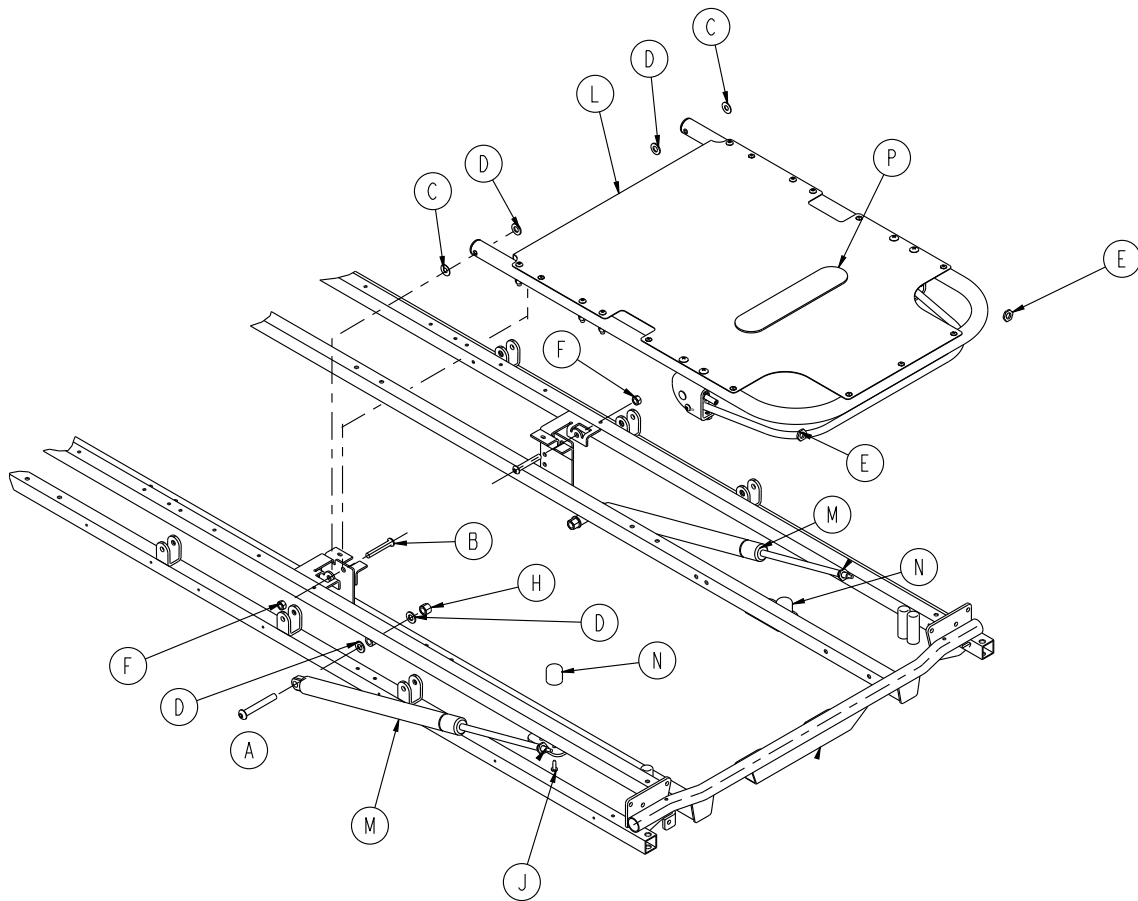
0721-026-097 (Left) Rev C (Reference only)



Item	Number	Name	Quantity
A	1010-026-015	Top rail	1
B	1010-026-083	Upright	4
C	1010-026-084	Upright, bent	1
D	1010-026-082	Sleeve bearing	6
E	0025-106-000	Semi-tubular rivet	6
F	1010-026-010	Round hold plug	4
H	1010-026-085	Upright, latch	1
J	1010-026-012	Bent spindle stop	1

Litter assembly, Fowler to frame - Model 747

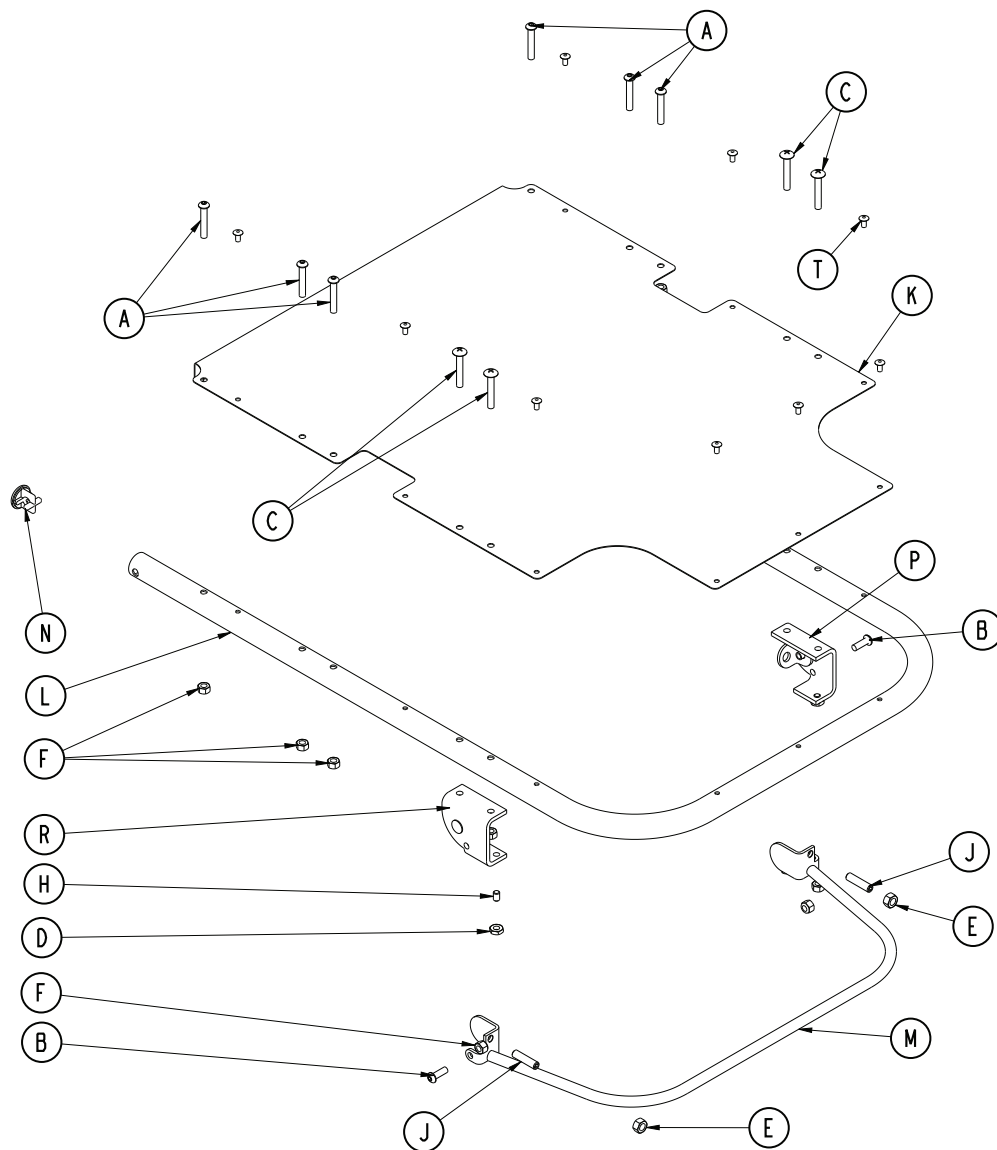
0744-231-110 Rev B (Reference only)



Item	Number	Name	Quantity
A	0004-182-000	Socket button head cap screw	2
B	0004-183-000	Socket button head cap screw	2
C	0011-079-000	Washer	2
D	0014-021-000	Washer	6
E	0015-060-000	Metric hex nut	2
F	0016-036-000	Nylock hex nut	2
H	0016-117-000	Hex nut	2
J	0023-256-000	Pan head tapping screw	2
L	0744-231-120	<i>Litter assembly, pneumatic Fowler - Model 747 (page 59)</i>	1
M	1010-031-078	Gas cylinder	2
N	1211-031-031	Pneumatic Fowler rest	2
P	7900-001-102	Velcro® pile	9 in.

Litter assembly, pneumatic Fowler - Model 747

0744-231-120 Rev A (Reference only)

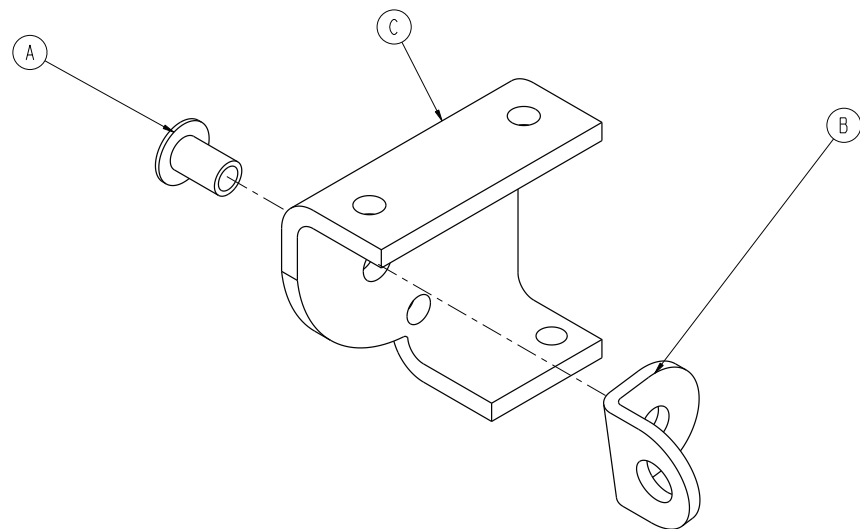


Item	Number	Name	Quantity
A	0004-135-000	Button head cap screw	6
B	0004-161-000	Button head cap screw	2
C	0007-071-000	Truss head machine screw	4
D	0015-037-000	Hex jam nut	2
E	0015-050-000	Hex nut	2
F	0016-028-000	Fiberlock hex nut	12
H	0021-125-000	Set screw	2
J	0021-126-000	Set screw	2
K	0721-231-012	Fowler skin	1

Item	Number	Name	Quantity
L	0721-231-013	Fowler tube	1
M	0721-231-118	Trip bar assembly	1
N	1001-001-036	Hole plug	2
P	1210-031-106	<i>Outer housing assembly, right - 1210-031-106 (page 61)</i>	1
R	1210-031-107	<i>Outer housing assembly, left - 1210-031-107 (page 62)</i>	1
T	0025-079-000	Rivet	9

Outer housing assembly, right - 1210-031-106

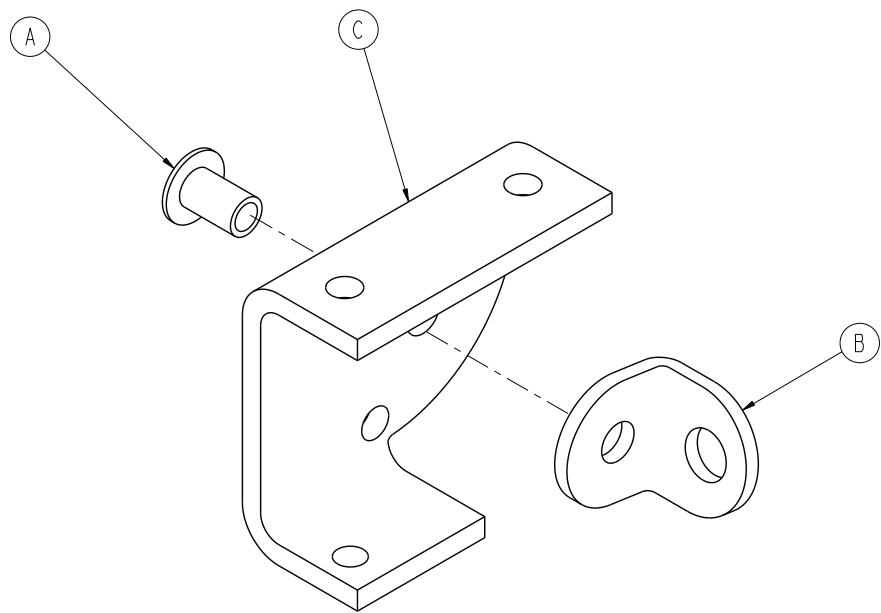
Rev A (Reference only)



Item	Number	Name	Quantity
A	0025-174-000	Rivet	1
B	1210-031-103	Pivot tab	1
C	1210-031-104	Outer housing, right	1

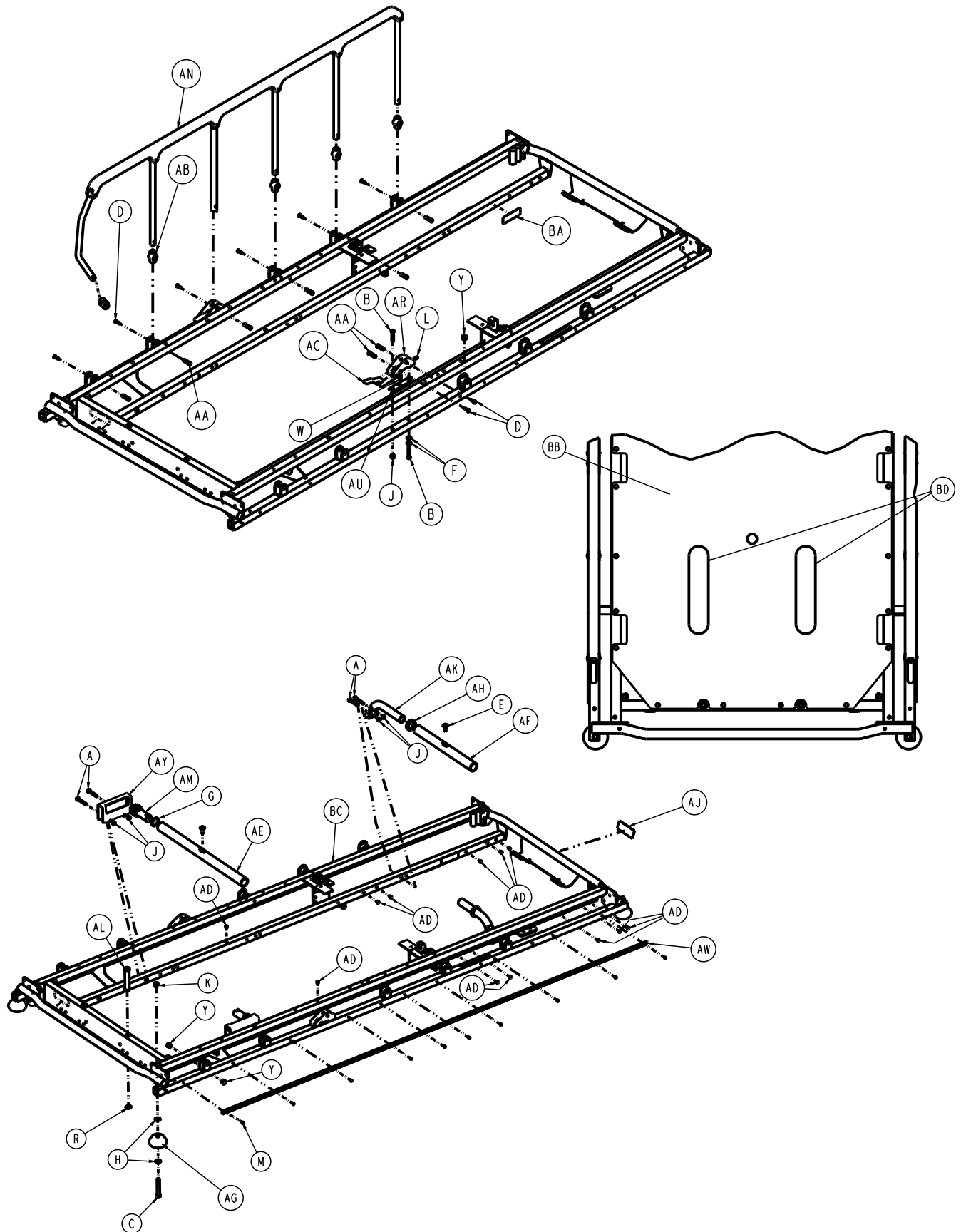
Outer housing assembly, left - 1210-031-107

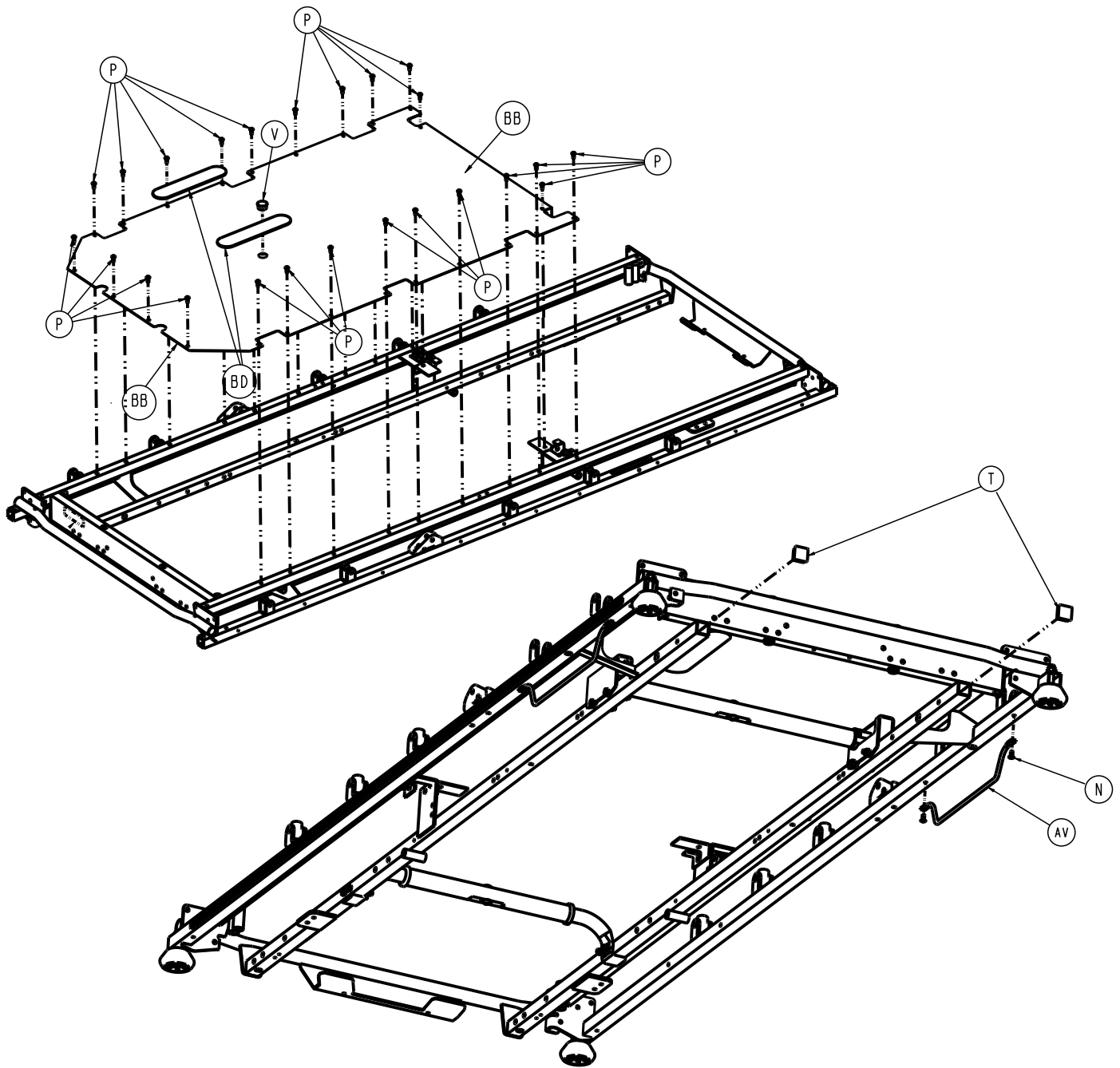
Rev A (Reference only)



Item	Number	Name	Quantity
A	0025-174-000	Rivet	1
B	1210-031-103	Pivot tab	1
C	1210-031-105	Outer housing, left	1

0748-010-010 Rev AA (Reference only)





Item	Number	Name	Quantity
A	0003-078-000	Hex head cap screw	8
B	0004-135-000	Button head cap screw	4
C	0004-201-000	Socket head cap screw	4
D	700000689500	Button head cap screw	14
E	0007-074-000	Truss head machine screw	2
F	0011-002-000	Washer	4
G	0011-360-000	Washer	2
H	0014-021-000	Washer	12

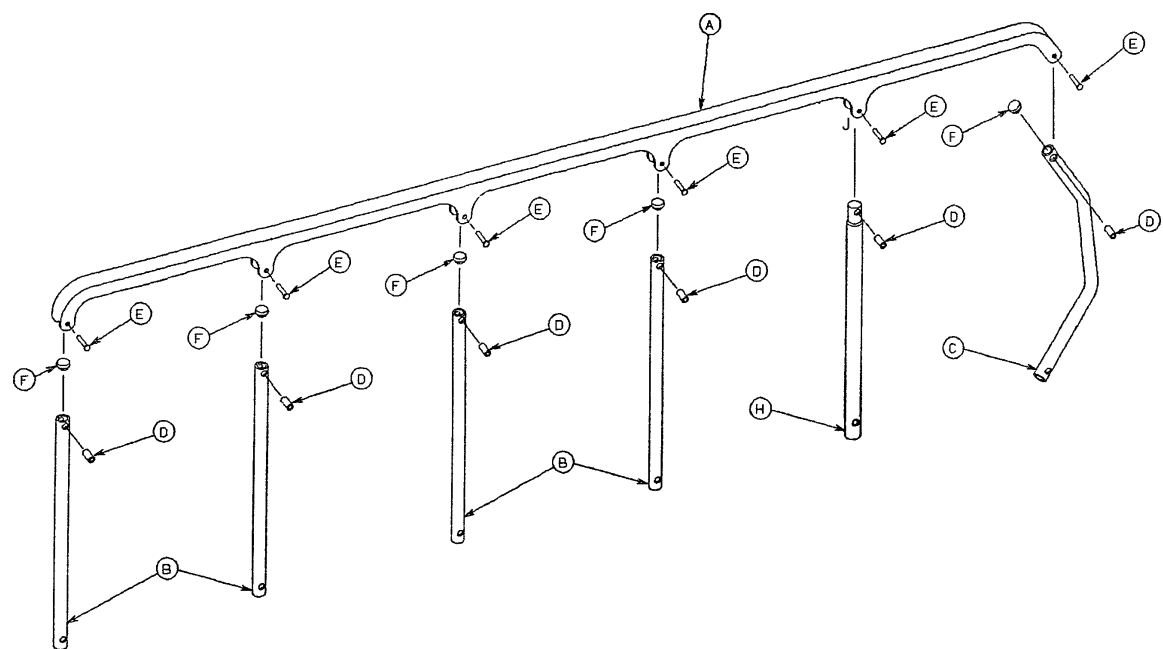
Item	Number	Name	Quantity
J	0016-028-000	Fiberlock hex nut	10
K	0016-035-000	Nylock hex nut	4
L	0021-104-000	Set screw	2
M	0025-038-000	Rivet	20
N	0025-079-000	Rivet	4
P	0025-171-000	Rivet	24
R	0028-023-000	Retaining ring, external	2
T	0037-010-000	Hole plug	2
V	0037-208-000	Hole plug	1
W	0038-220-000	Compression spring	2
Y	0059-100-000	Hole plug	6
AA	0721-026-066	Pivot screw	14
AB	0721-026-069	Upright sleeve	10
AC	0721-026-074	Lock handle	2
AD	0721-031-065	Hole plug	22
AE	0742-010-026	Support tube	1
AF	1037-010-030	Support tube	1
AG	1089-400-142	Bumper	4
AH	0938-001-401	Collar	2
AJ	0946-001-060	Label, Stryker logo	1
AK	1001-001-037	Jack support tube, head end	2
AL	1001-040-012	Footboard receptacle	2
AM	1001-201-029	Nylon insert	2
AN	1010-026-017	<i>Siderail assembly (page 67)</i>	1
AP	1010-026-019	<i>Siderail assembly (page 67)</i>	1
AR	0742-026-086	Lock housing, right	1
AT	0742-026-087	Lock housing, left	1
AU	0747-026-103	Spring retainer	2
AV	1010-032-092	Foley bag rack	2
AW	1010-201-027	Bumper channel	2
AY	1070-010-023	Trend support	2
BA	1210-800-008	Label, patent	1
BB	0748-432-021	Foot section skin	1

Item	Number	Name	Quantity
BC	0748-030-005	Frame weldment	1
BD	7900-001-102	Velcro® pile	1.5 ft

Siderail assembly

1010-026-017 Rev D (Reference only)

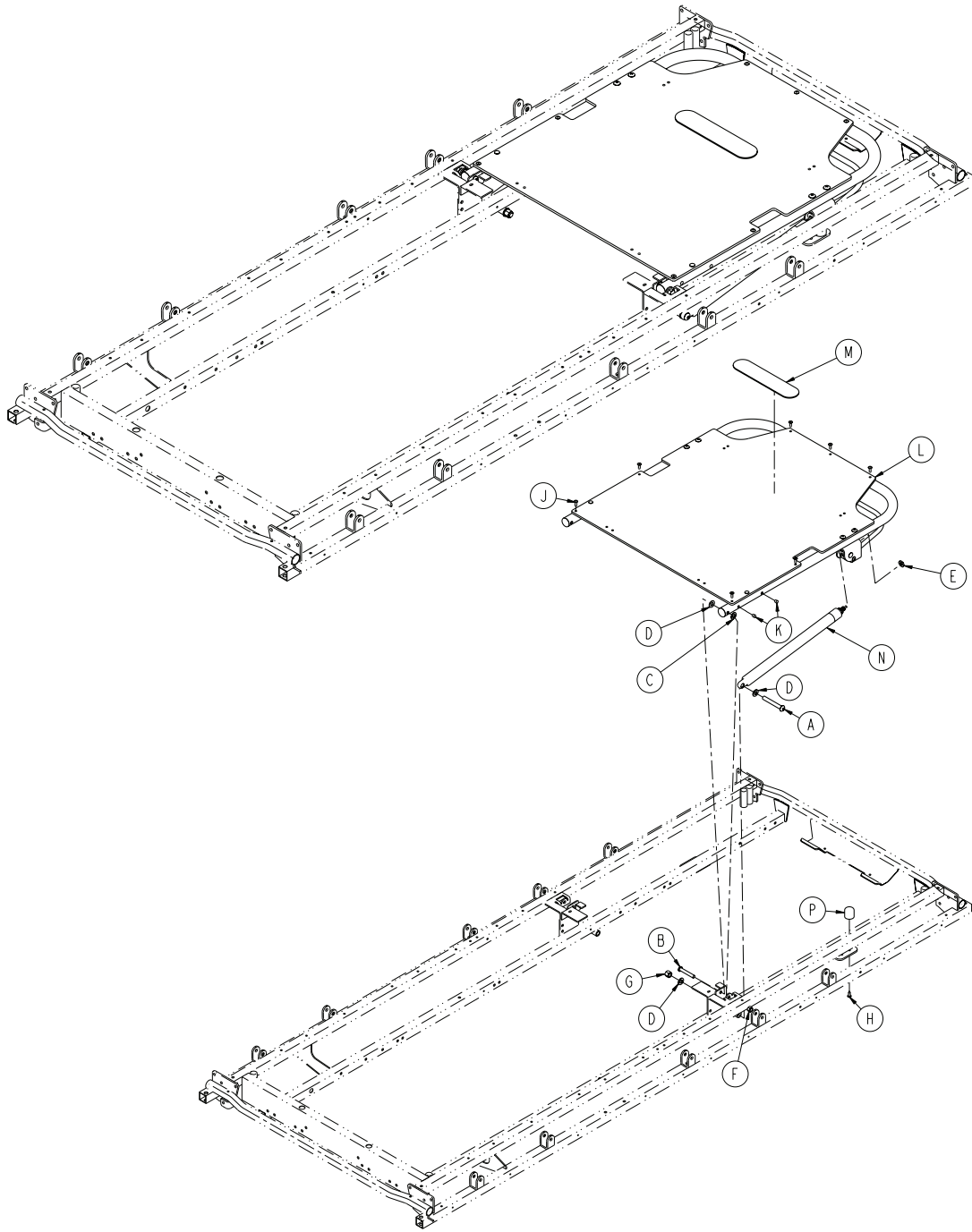
1010-026-019 Rev D (Reference only)



Item	Number	Name	Quantity
A	1010-026-015	Top rail	1
B	1010-026-083	Upright	4
C	1010-026-084	Upright, bent	1
D	1010-026-082	Sleeve bearing	6
E	0025-106-000	Blind rivet	6
F	1010-026-010	Round hole plug	4
H	1010-026-085	Upright, latch	1
J	1010-026-012	Bent spindle rest	1

Litter assembly, Fowler to litter - Model 748

0746-031-010 Rev A (Reference only)

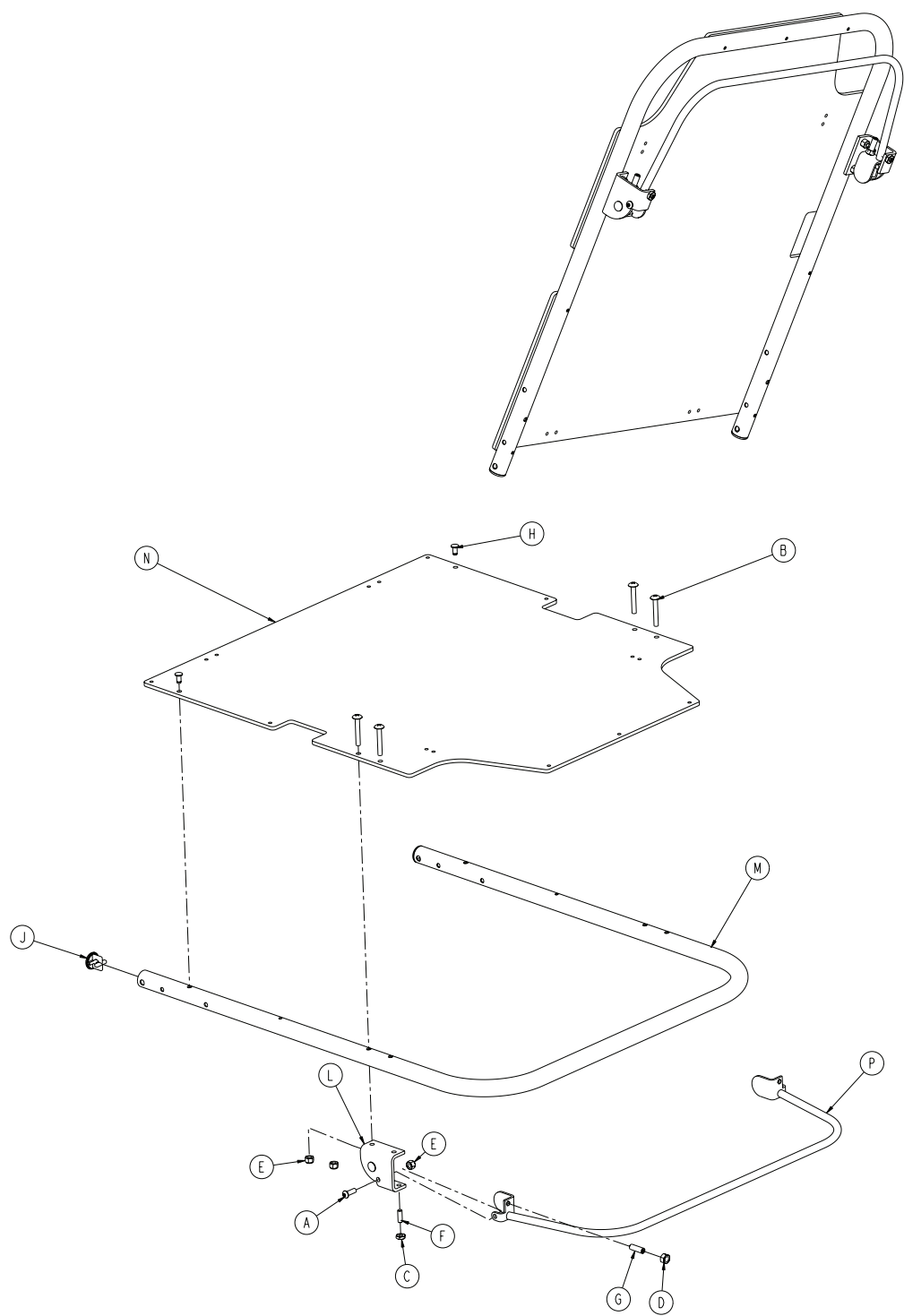


Item	Number	Name	Quantity
A	0004-182-000	Button head cap screw	2
B	0004-183-000	Button head cap screw	2
C	0014-020-000	Washer	2
D	0014-021-000	Washer	6
E	0015-060-000	Metric hex nut	2

Item	Number	Name	Quantity
F	0016-036-000	Nylock hex nut	2
G	0016-117-000	Hex lock nut	2
H	0023-256-000	Pan head tapping screw	2
J	0025-050-000	Rivet	7
K	0721-031-065	Hole plug	4
L	0748-031-120	<i>Litter assembly, pneumatic Fowler - Model 748 (page 70)</i>	1
M	7900-001-102	Velcro® pile	9 in.
N	1010-031-078	Gas cylinder	2
P	1211-031-031	Pneumatic Fowler rest	2

Litter assembly, pneumatic Fowler - Model 748

0748-031-120 Rev A (Reference only)

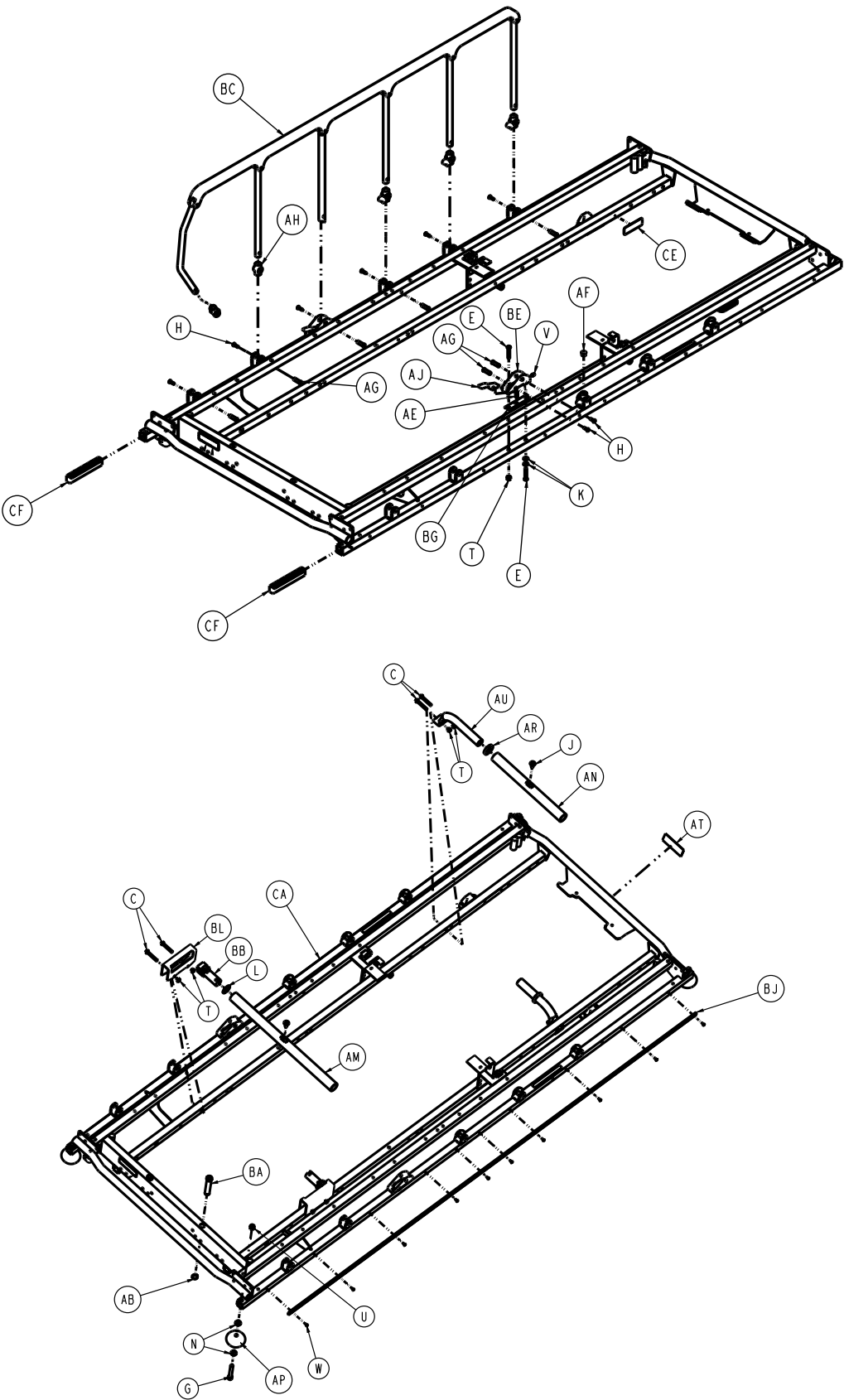


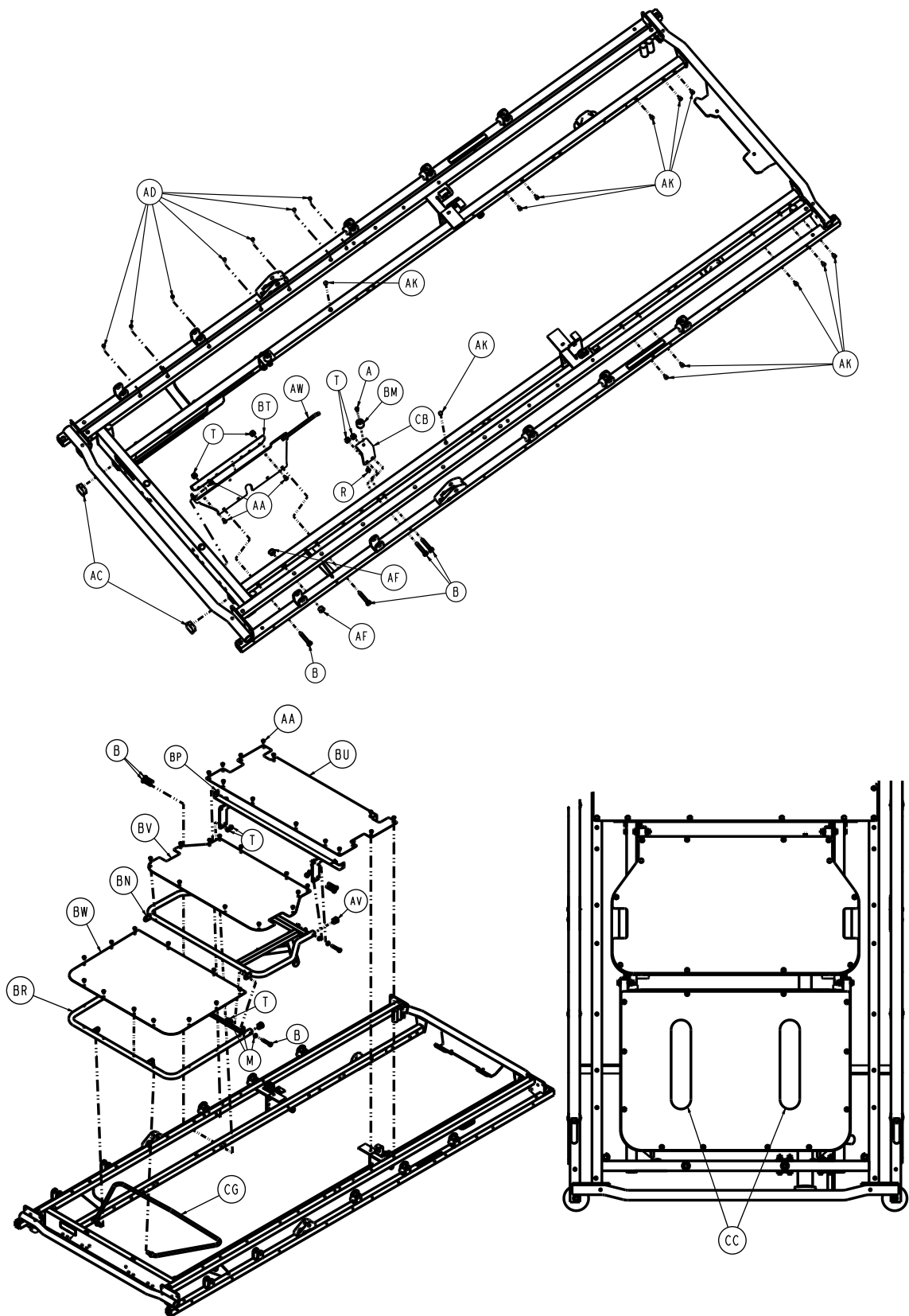
Item	Number	Name	Quantity
A	0004-161-000	Button head cap screw	2
B	0007-020-000	Truss head machine screw	4
C	0015-037-000	Hex jam nut	2

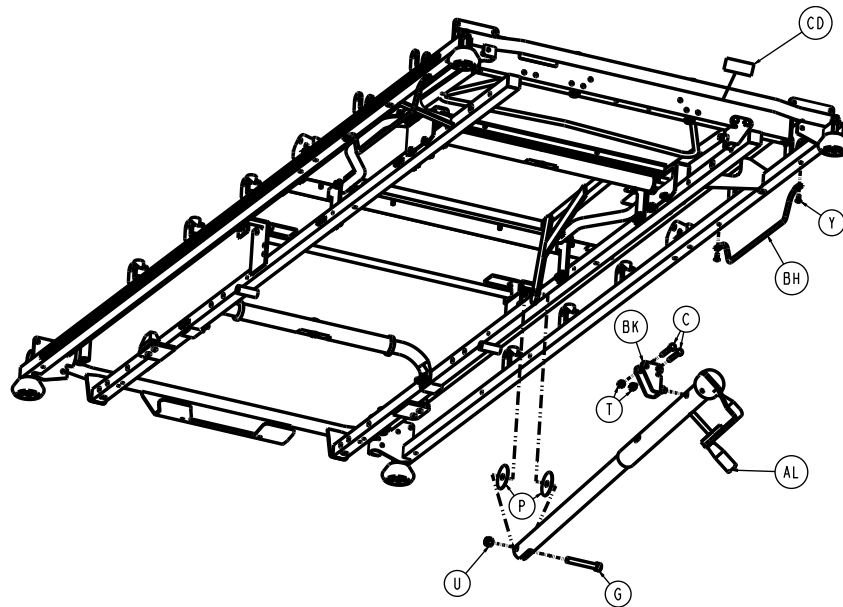
Item	Number	Name	Quantity
D	0015-050-000	Hex nut	2
E	0016-028-000	Fiberlock hex nut	6
F	0021-125-000	Set screw	2
G	0021-126-000	Set screw	2
H	0025-120-000	Pop rivet	2
J	1001-001-036	Hole plug	2
K	1210-031-106	<i>Outer housing assembly, right - 1210-031-106 (page 61)</i>	1
L	1210-031-107	<i>Outer housing assembly, left - 1210-031-107 (page 62)</i>	1
M	0748-031-013	Fowler tube	1
N	15210-231-012	Fowler skin	1
P	1710-031-118	Trip bar assembly	1

Litter assembly with Gatch option - Model 748

0746-010-010 Rev AA (Reference only)







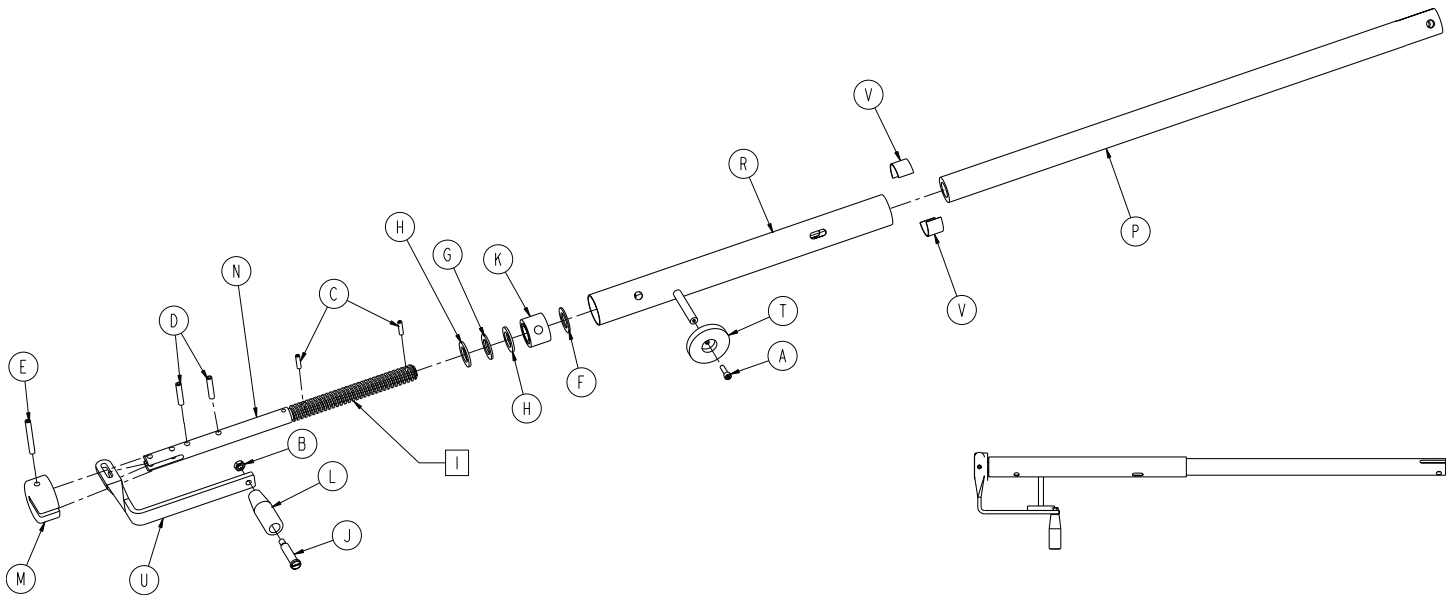
Item	Number	Name	Quantity
A	0002-031-000	Machine screw	2
B	0003-047-000	Hex head cap screw	16
C	0003-078-000	Hex head cap screw	12
E	0004-135-000	Button head cap screw	4
G	0004-201-000	Socket head cap screw	5
H	700000689500	Button head cap screw	14
J	0007-074-000	Truss head machine screw	2
K	0011-002-000	Washer	4
L	0011-360-000	Washer	2
M	0014-003-000	Washer	12
N	0014-021-000	Washer	8
P	0014-055-000	Washer	2
R	0016-014-000	Fiberlock hex nut	2
T	0016-028-000	Fiberlock hex nut	30
U	0016-035-000	Nylock hex nut	5
V	0021-104-000	Set screw	2
W	0025-038-000	Dome head rivet	20
Y	0025-079-000	Dome head rivet	4
AA	0025-122-000	Dome head rivet	46
AB	0028-023-000	External retaining ring	2
AC	0037-010-000	Hole plug	2
AD	0037-074-000	Hole plug	14
AE	0038-220-000	Compression spring	2

Item	Number	Name	Quantity
AF	0059-100-000	Hole plug	6
AG	0721-026-066	Pivot screw	14
AH	0721-026-069	Upright sleeve	10
AJ	0721-026-074	Lock handle	2
AK	0721-031-065	Hole plug	22
AL	0746-046-010	<i>Gatch crankscrew assembly option</i> (page 77)	1
AM	0742-010-026	Support tube	1
AN	1037-010-030	Support tube	1
AP	1089-400-142	Bumper	4
AR	0938-001-401	Collar	2
AT	0946-001-060	Label, Stryker logo	1
AU	1001-001-037	Jack support tube, head end	2
AV	1001-034-025	Hole plug	4
AW	0748-034-029	Slider support assembly, left	1
AY	0748-034-030	Slider support assembly, right	1
BA	1001-040-012	Footboard receptacle	2
BB	1001-201-029	Nylon insert	2
BC	1010-026-017	<i>Siderail assembly</i> (page 67)	1
BD	1010-026-019	<i>Siderail assembly</i> (page 67)	1
BE	0742-026-086	Lock housing assembly, right	1
BF	0742-026-087	Lock housing assembly, left	1
BG	0747-026-103	Spring retainer	2
BH	1010-032-092	Foley bag rack	2
BJ	1010-201-027	Bumper channel	2
BK	0748-234-015	Mounting bracket assembly	2
BL	1070-010-023	Trend support	2
BM	1070-014-009	Bumper	2
BN	0748-034-011	Thigh frame assembly	1
BP	0748-034-023	Mid-section support assembly	1
BR	0748-034-112	Calf frame weldment	1
BT	1510-034-090	Slider pad	2
BU	0748-234-027	Mid-section skin	1
BV	0748-234-028	Thigh section skin	1

Item	Number	Name	Quantity
BW	0748-234-126	Calf section skin	1
CA	0748-030-005	Frame weldment	1
CB	0746-034-021	Thigh support	2
CC	7900-001-102	Velcro® pile	1.5 ft
CD	1550-090-034	Label, engage Gatch	1
CE	1210-800-008	Label, patent	1
CF	1010-026-069	Lock support	2
CG	0746-031-127	Calf stand bar	1

Gatch crankscrew assembly option

746-046-010 Rev B (Reference only)

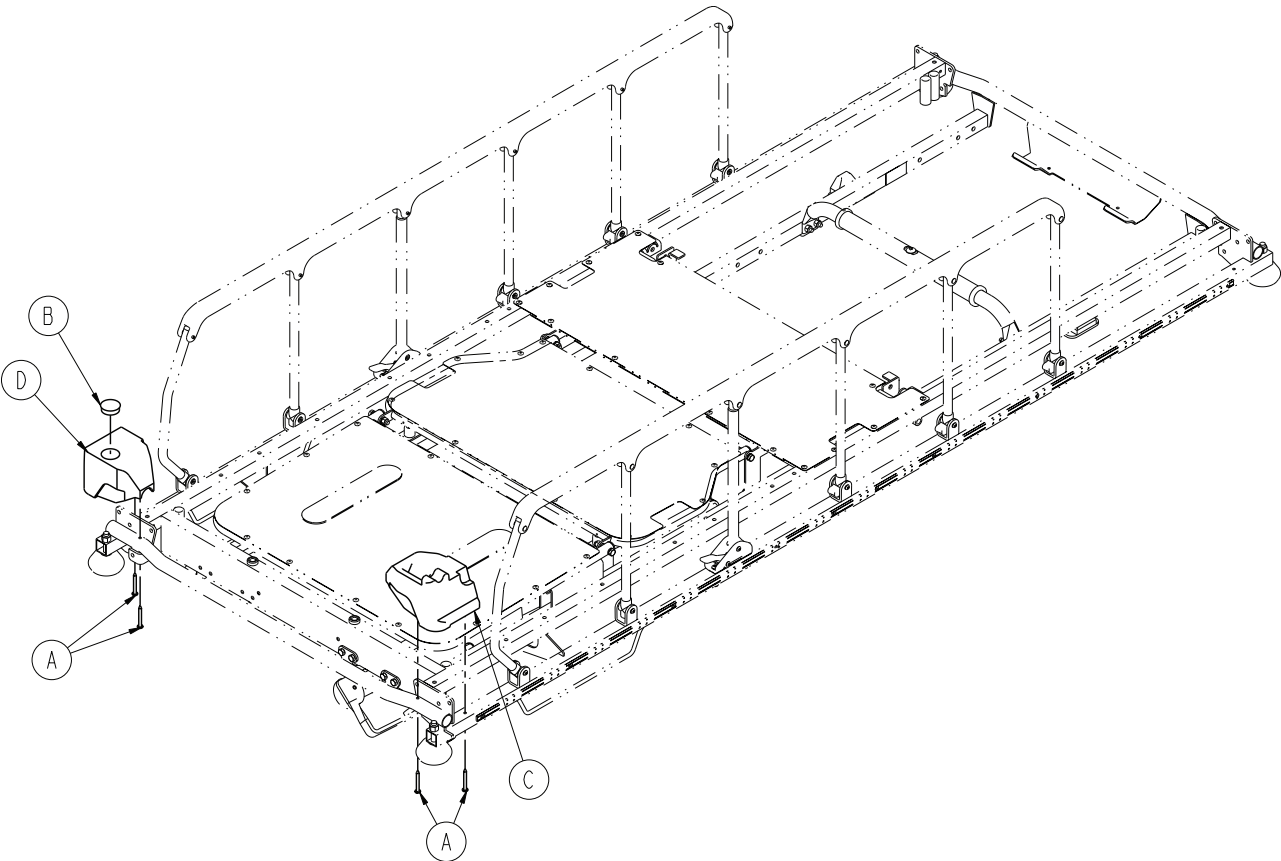


Item	Number	Name	Quantity
A	0004-007-000	Socket head cap screw	1
B	0016-005-000	Conelock nut	1
C	0026-010-000	Slotted spring pin	2
D	0026-014-000	Slotted spring pin	2
E	0026-045-000	Slotted spring pin	1
F	0081-174-000	Washer	1
G	0081-175-000	Washer	1
H	0081-176-000	Washer	2
J	0378-024-029	Shoulder bolt	1
K	0938-001-175	Bearing assembly	1
L	0938-001-177	Knob	1
M	0946-033-018	Crank disc	1
N	1001-134-047	Knee Gatch screw	1
P	1510-034-055	Gatch drive tube assembly	1
R	0748-034-084	Screw cover assembly	1
T	1550-001-014	Magnet	1
U	1089-001-016	Crank handle	1
V	7900-001-102	Velcro® pile	2 in.

Corner cover assembly

0746-035-010 Rev A (Head) (Reference only)

0746-035-060 Rev A (Foot) (Reference only)

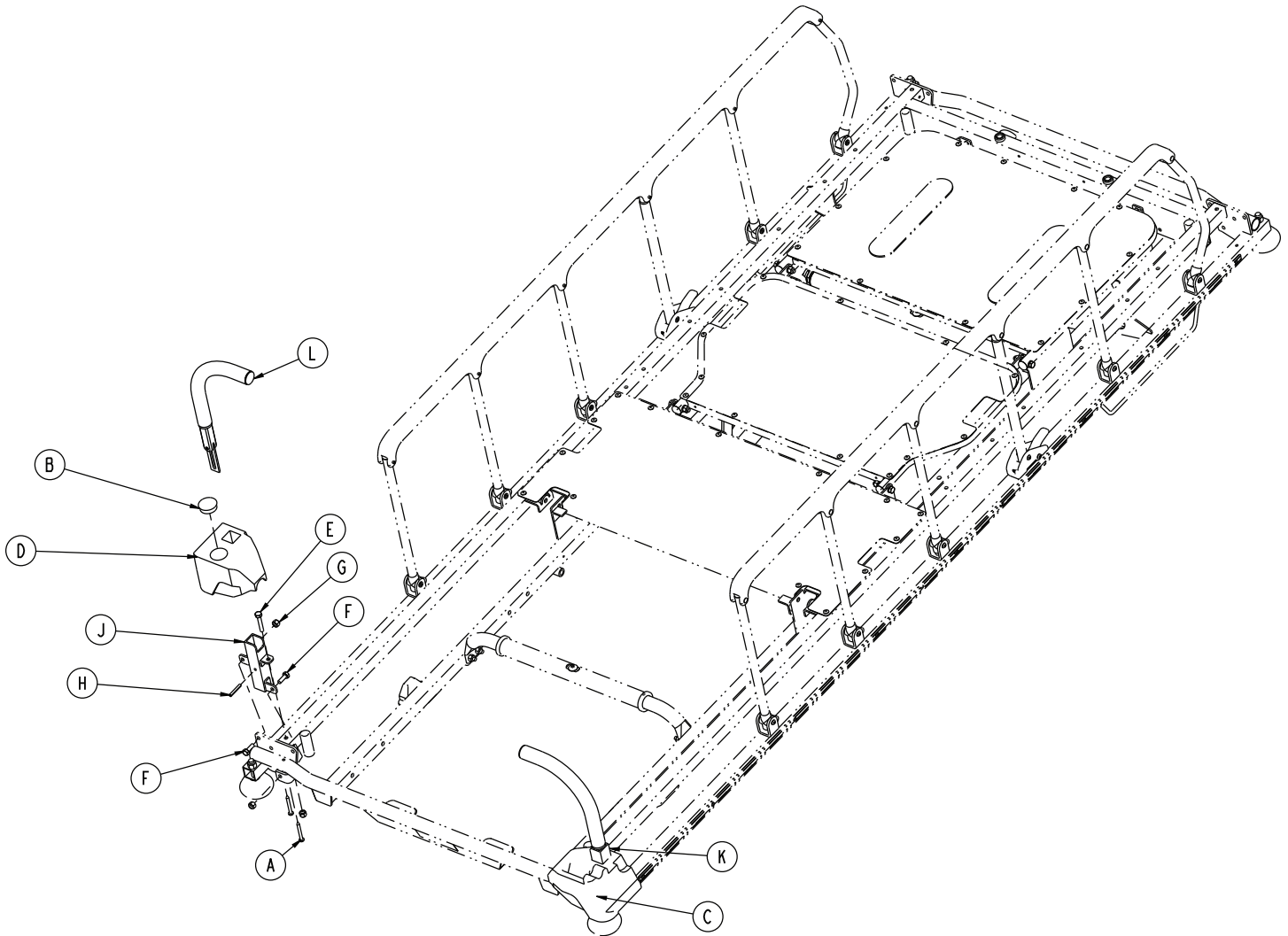


Item	Number	Name	Quantity
A	0023-283-000	Self-tapping screw	4
B	0037-059-000	Heyco hole plug	1
C	0742-201-238	Corner cover, slot	1
D	0742-201-239	Corner cover, hole	1

Corner cover assembly with push handles option

0746-035-015 Rev A (Head) (Reference only)

0746-035-065 Rev A (Foot) (Reference only)

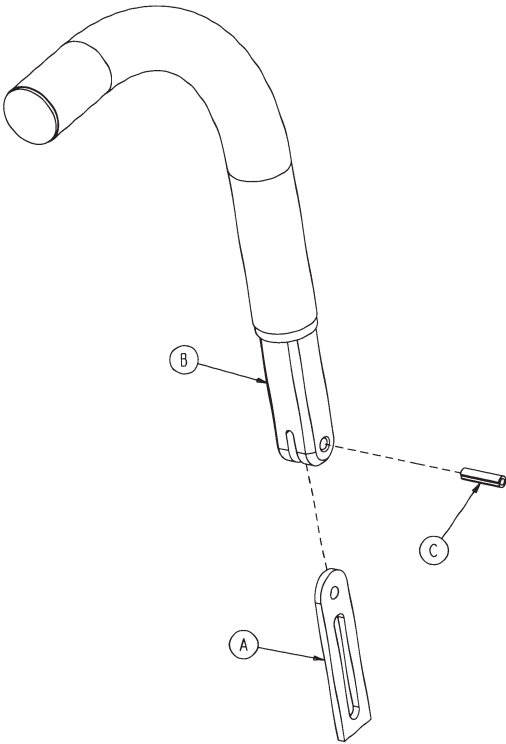


Item	Number	Name	Quantity
A	0023-283-000	Self-tapping screw	4
B	0037-059-000	Heyco hole plug	1
C	0742-201-236	Corner cover, slot	1
D	0742-201-237	Corner cover, hole	1
E	0003-047-000	Hex head cap screw	2
F	0003-050-000	Hex head cap screw	4
G	0016-028-000	Fiberlock hex nut	6
H	0026-012-000	Slotted spring pin	2
J	0748-254-004	Push handle socket, left	1

Item	Number	Name	Quantity
K	0748-254-006	Push handle socket, right	1
L	1211-351-010	Push handle assembly	2

Push handle assembly

1211-351-010 Rev A (Reference only)

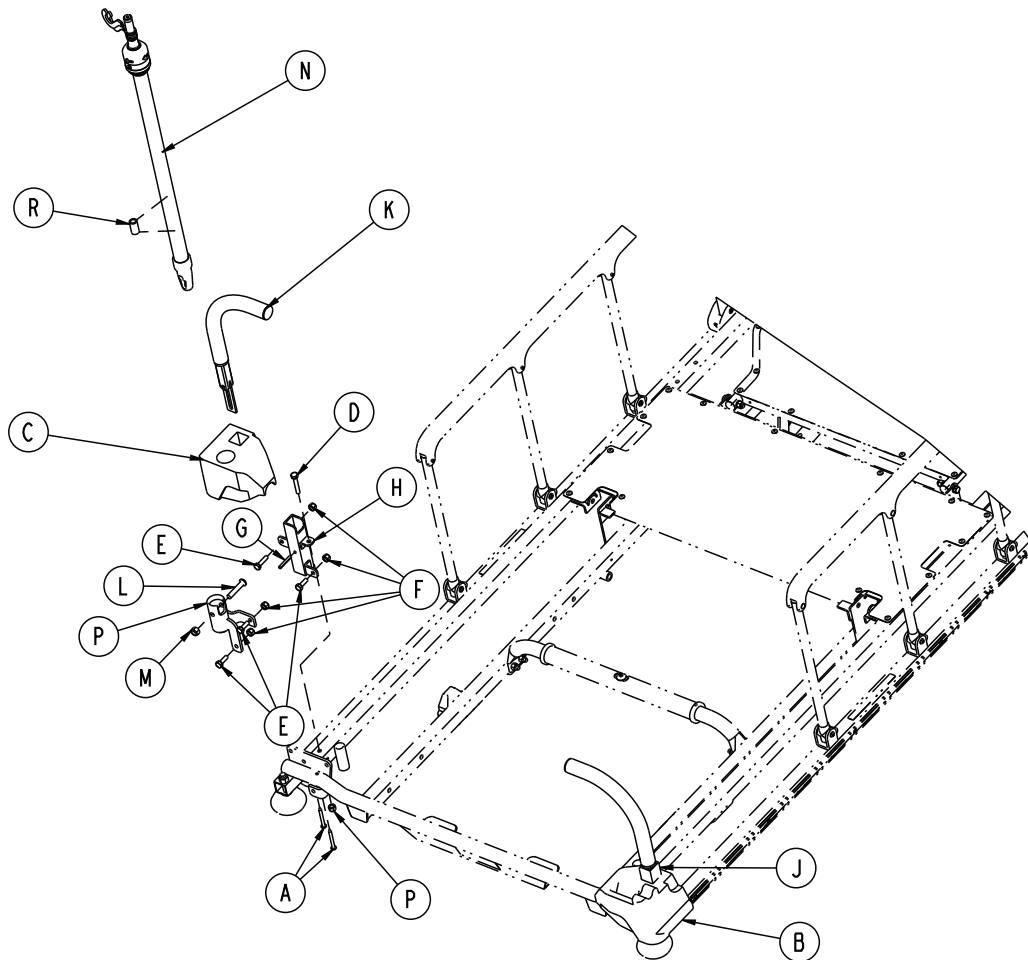


Item	Number	Name	Quantity
A	1010-354-024	P.U.P stop link	1
B	1211-151-018	P.U.P sleeve assembly	1
C	0026-118-000	Spring pin	1

Corner cover assembly with push handles and two-stage IV pole option

0744-035-025 Rev A (Head) (Reference only)

0744-035-075 Rev A (Foot) (Reference only)



Item	Number	Name	Quantity
A	0023-283-000	Self-tapping screw	4
B	0742-201-236	Corner cover, slot	1
C	0742-201-237	Corner cover, hole	1
D	0003-047-000	Hex head cap screw	2
E	0003-050-000	Hex head cap screw	6
F	0016-028-000	Fiberlock hex nut	8
G	0026-012-000	Slotted spring pin	2
H	0748-254-004	Push handle socket, left	1
J	0748-254-006	Push handle socket, right	1
K	1211-351-010	Push handle assembly (page 81)	2
L	0004-199-000	Button head cap screw	1

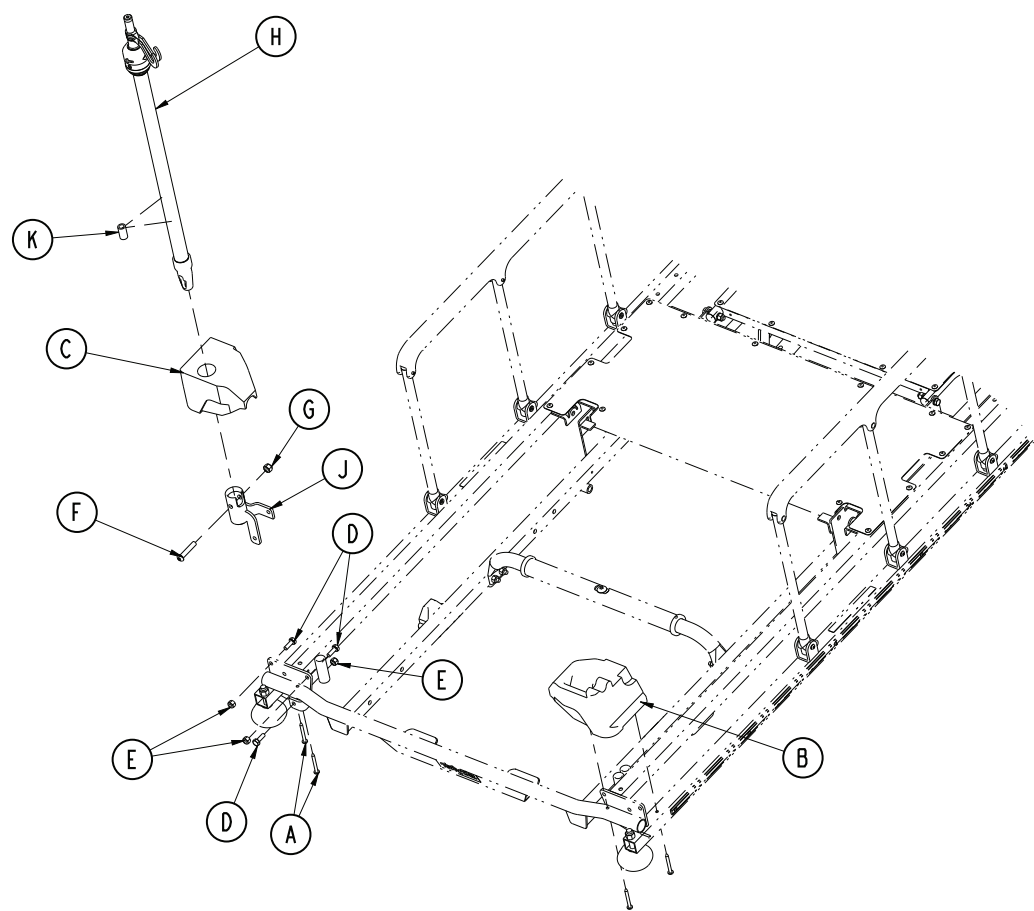
Item	Number	Name	Quantity
M	0016-036-000	Nylock hex nut	1
N	1211-210-010	Three-stage IV pole assembly	1
P	0748-259-103	IV pivot weldment	1
R	1001-259-042	IV plug	1

Item	Number	Name	Quantity
M	0016-036-000	Nylock hex nut	1
N	1211-211-010	Three-stage IV pole assembly	1
P	0748-259-103	IV pivot weldment	1
R	1001-259-042	IV plug	1

Corner cover assembly with two-stage IV pole option

0744-035-020 Rev A (Head) (Reference only)

0744-035-070 Rev A (Foot) (Reference only)

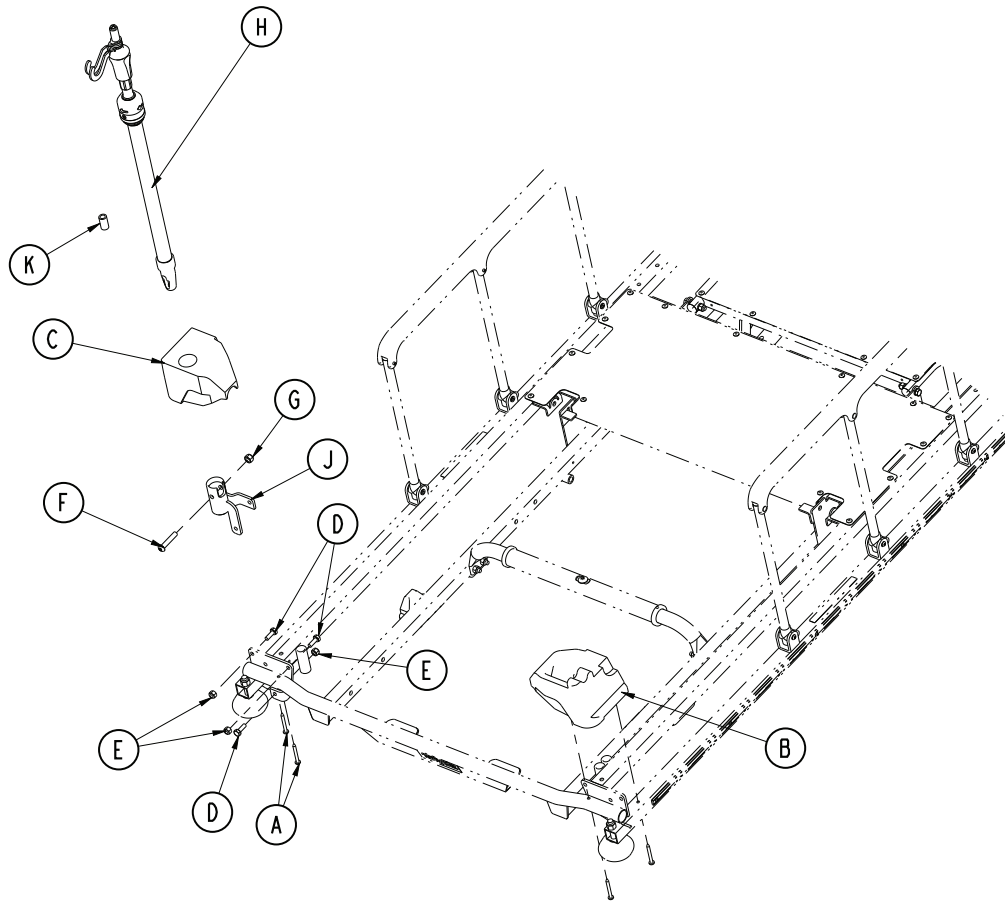


Item	Number	Name	Quantity
A	0023-283-000	Self-tapping screw	4
B	0742-201-238	Corner cover, slot	1
C	0742-201-239	Corner cover, hole	1
D	0003-050-000	Hex head cap screw	3
E	0016-028-000	Fiberlock hex nut	3
F	0004-199-000	Button head cap screw	1
G	0016-036-000	Nylock hex nut	1
H	1211-210-010	Two-stage IV pole assembly	1
J	0748-259-103	IV pivot weldment	1
K	1001-259-042	IV plug	1

Corner cover assembly with three-stage IV pole option

0744-035-030 Rev A (Head) (Reference only)

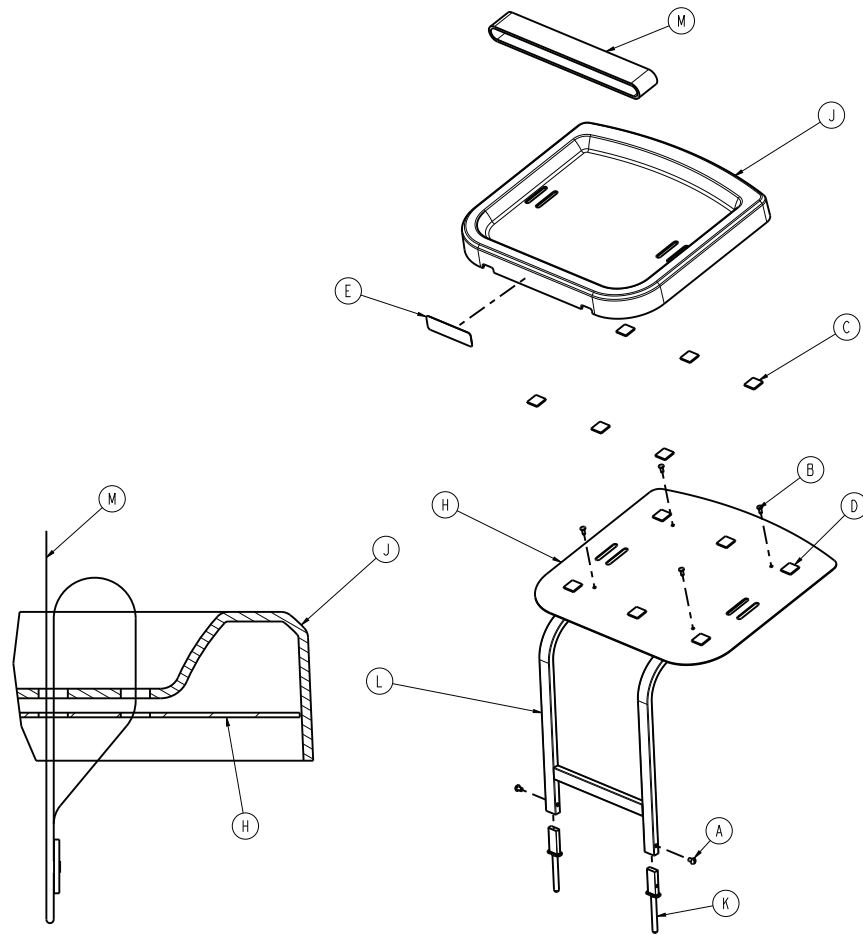
0744-035-080 Rev A (Foot) (Reference only)



Item	Number	Name	Quantity
A	0023-283-000	Self-tapping screw	4
B	0742-201-238	Corner cover, slot	1
C	0742-201-239	Corner cover, hole	1
D	0003-050-000	Hex head cap screw	3
E	0016-028-000	Fiberlock hex nut	3
F	0004-199-000	Button head cap screw	1
G	0016-036-000	Nylock hex nut	1
H	1211-211-010	Three-stage IV pole assembly	1
J	0748-259-103	IV pivot weldment	1
K	1001-259-042	IV plug	1

Defibrillator tray assembly - 1105-045-200

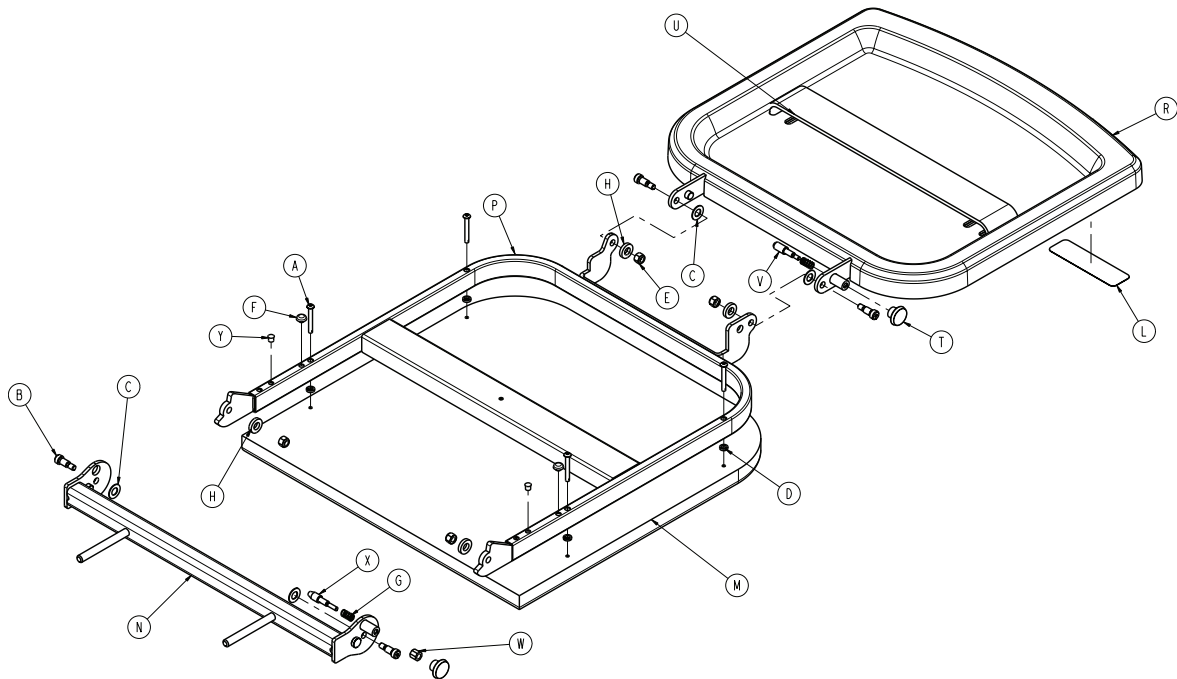
Rev B (Reference only)



Item	Number	Name	Quantity
A	0002-044-000	Round head machine screw	2
B	0025-055-000	Blind hole rivet	4
C	0029-008-000	Dual lock	6
D	0029-010-000	Dual lock	6
E	1105-145-201	Label, defibrillator tray	1
H	1105-045-204	Tray support	1
J	1105-045-207	Tray	1
K	0785-045-208	Bayonet	2
L	1105-045-210	Defibrillator tray frame weldment	1
M	1010-050-021	Long strap	1

Defibrillator tray/foot extender/footboard - 1105-045-400

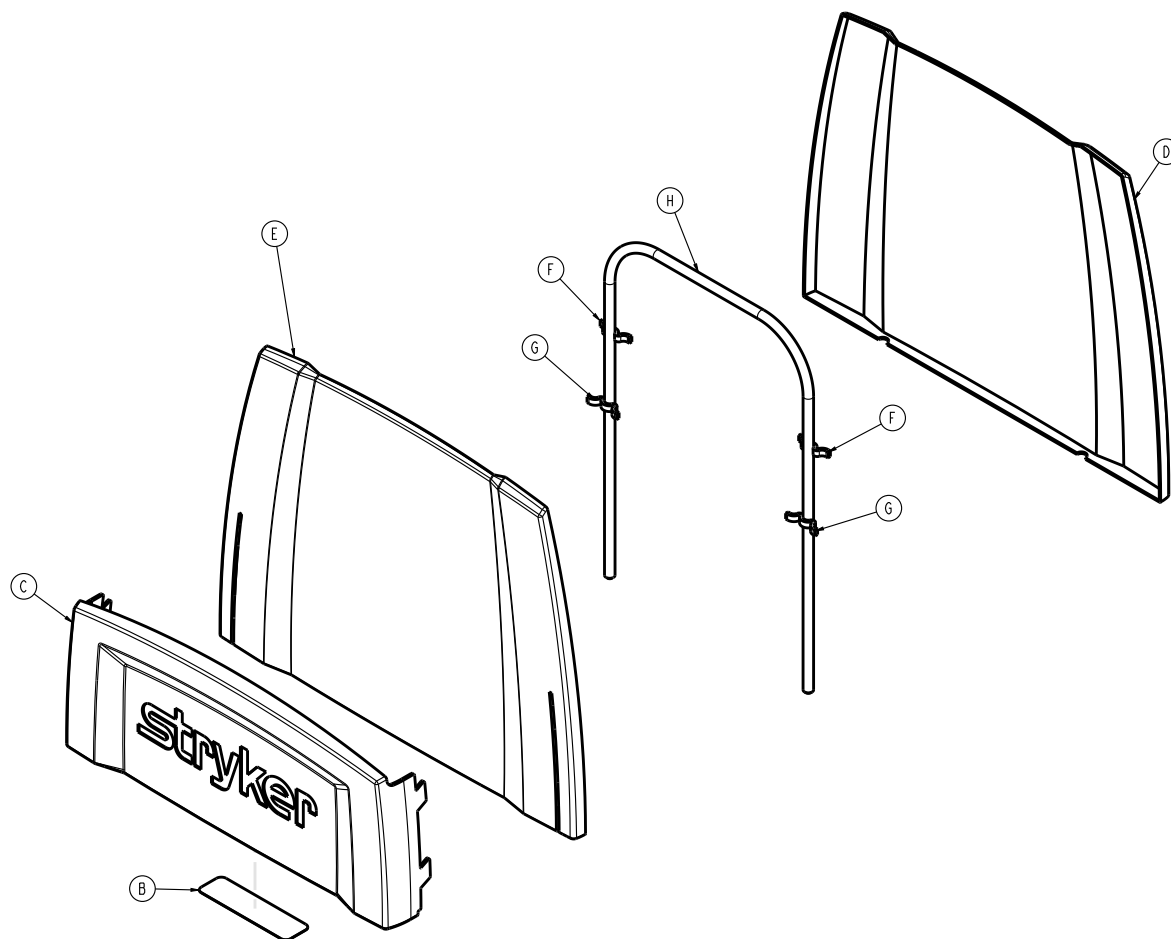
Rev B (Reference only)



Item	Number	Name	Quantity
A	0004-215-000	Button head cap screw	4
B	0008-049-000	Socket head cap screw	4
C	0014-020-000	Washer	4
D	0014-120-000	Washer	4
E	0016-028-000	Hex nut	4
F	0037-052-000	Rubber bumper	2
G	0038-133-000	Compression spring	2
H	0052-017-000	Spacer	4
L	1105-145-401	Label, foot extender/defibrillator tray	1
M	0785-045-405	Cushion	1
N	0785-045-410	Base mounting weldment	1
P	0785-045-420	Frame pivot weldment	1
R	0747-045-430	Tray assembly	1
T	0785-045-450	Knob	2
U	1010-050-021	Long strap	1
V	1010-050-242	Pin lock	1
W	1010-050-250	Lock adjuster	1
X	1010-050-248	Lower pin lock	1
Y	0721-031-065	Hole plug	2

Footboard/chart holder - 1105-045-500

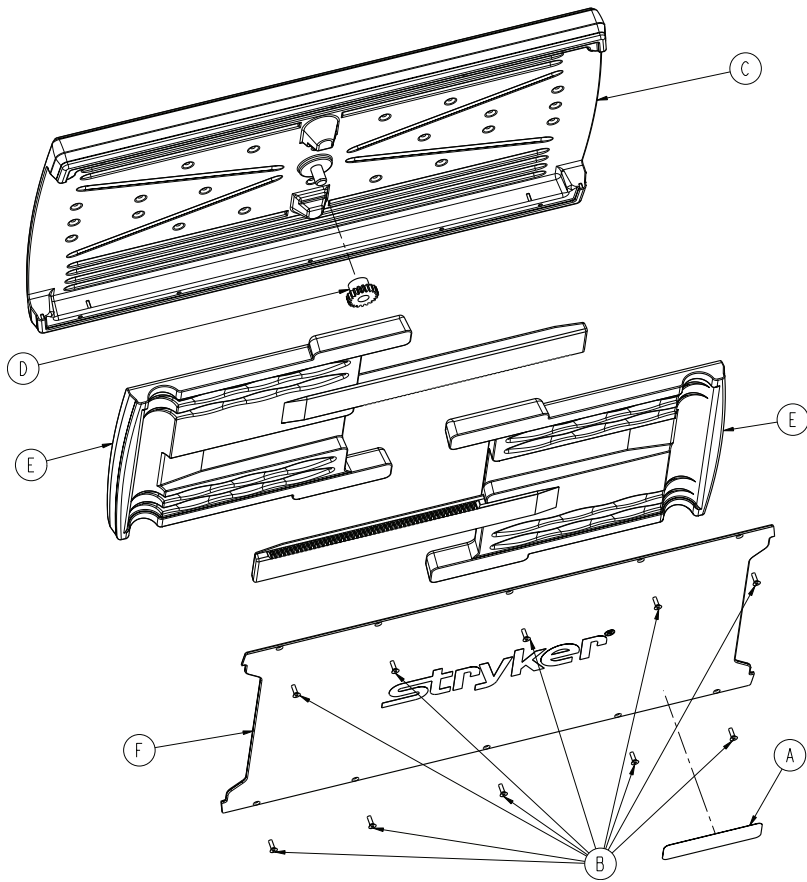
Rev AA (Reference only)



Item	Number	Name	Quantity
B	1105-045-501	Label, footboard	1
C	1105-045-511	Chart holder	1
D	1105-045-512	Footboard back	1
E	1105-045-513	Footboard front	1
F	1105-045-514	Small standoff	2
G	1105-045-515	Large standoff	2
H	0946-029-010	Support	1

Serving tray - 1105-045-700

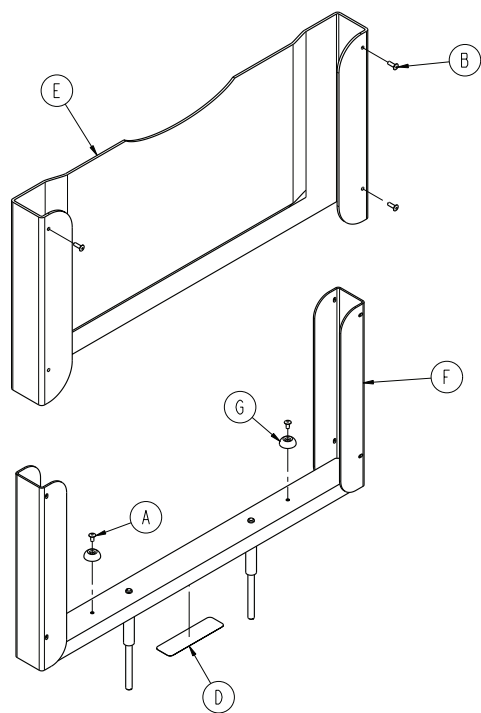
Rev B (Reference only)



Item	Number	Name	Quantity
A	1105-145-701	Label, serving tray	1
B	0785-045-704	Flat head Torx screw	10
C	1105-045-705	Serving tray top	1
D	0785-045-706	Serving tray pinion	1
E	1105-045-710	Serving tray slider	2
F	1105-045-715	Serving tray cover	1

Footboard/serving tray holder - 1105-045-800

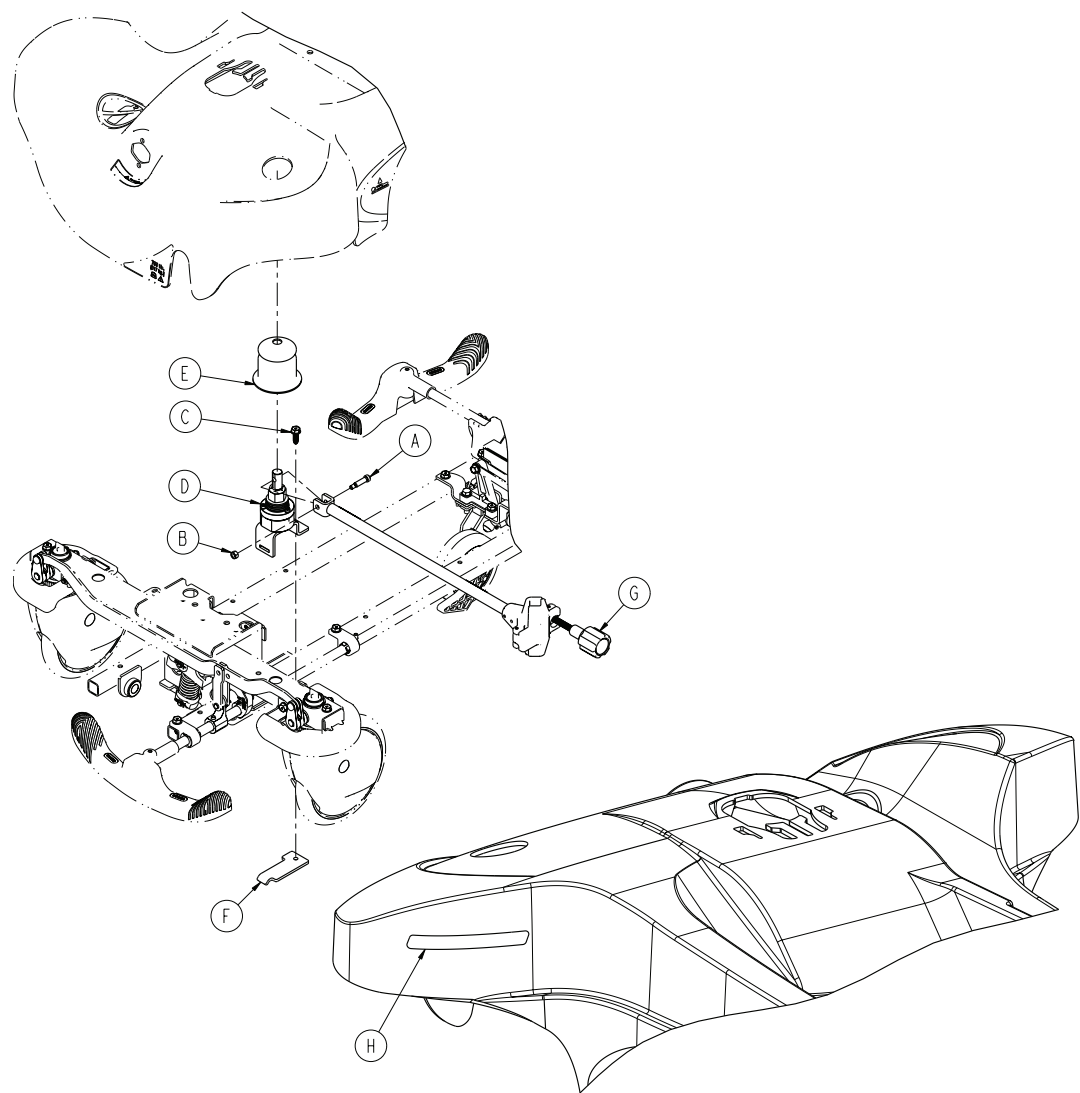
Rev B (Reference only)



Item	Number	Name	Quantity
A	0025-079-000	Rivet	2
B	0025-133-000	Rivet	4
D	1105-145-801	Label, serving tray holder	1
E	1105-045-805	Footboard	1
F	1105-045-810	Footboard support weldment	1
G	0946-001-155	Bumper	2

IV caddy - 0785-155-000

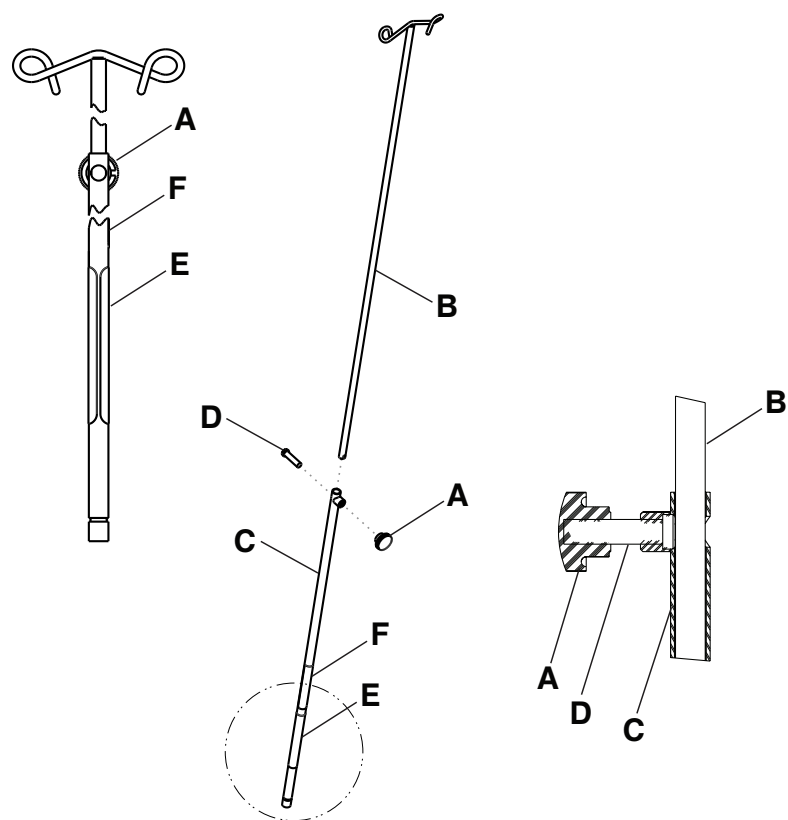
Rev A (Reference only)



Item	Number	Name	Quantity
A	0008-006-000	Socket head shoulder screw	1
B	0016-118-000	Hex lock nut	1
C	0023-288-000	Hex washer head screw	1
D	0753-122-001	Clutch assembly	1
E	0753-122-036	Boot	1
F	0753-122-103	IV caddy plate	1
G	1050-091-044	Arm assembly	1
H	1105-024-010	Label, store properly	1

Havasu IV pole, removable - 0390-025-000

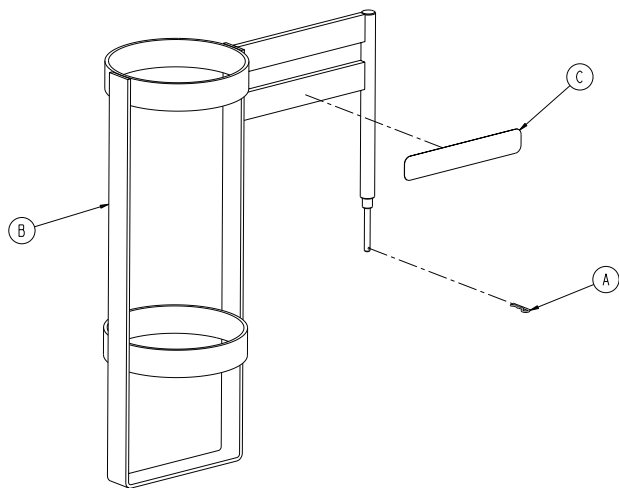
Rev AA (Reference only)



Item	Number	Name	Quantity
A	0390-003-056	Knob	1
B	0390-003-053	Double IV assembly	1
C	0393-003-043	Chrome tube assembly	1
D	0004-496-000	Socket head cap screw	1
E	0390-125-011	Label, IV pole, removable	1
F	108900350901	Label, EAR	1

Upright bottle holder - 1115-130-000

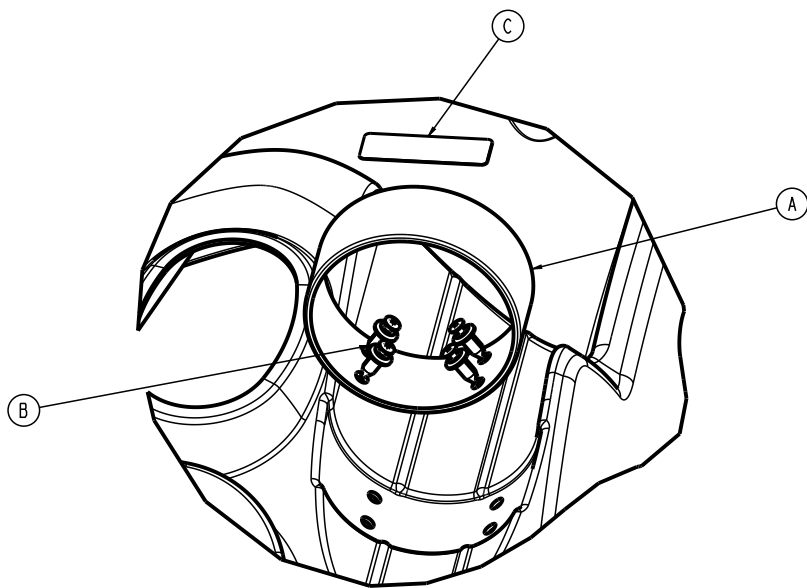
Rev B (Reference only)



Item	Number	Name	Quantity
A	0027-030-000	Hair pin cotter	1
B	1115-030-111	Upright bottle holder	1
C	1115-130-117	Label, oxygen bottle holder	1

Oxygen bottle retainer assembly - 1037-010-090

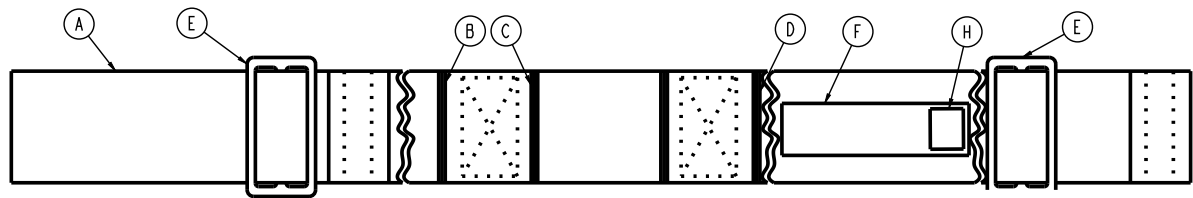
1037-010-095 Rev B (Reference only)



Item	Number	Name	Quantity
A	0747-010-091	Bottle retainer hoop	1
B	1040-010-092	Scrulok assembly	4
C	0747-610-901	Label, specification	1

Ankle restraint strap - 0946-043-001

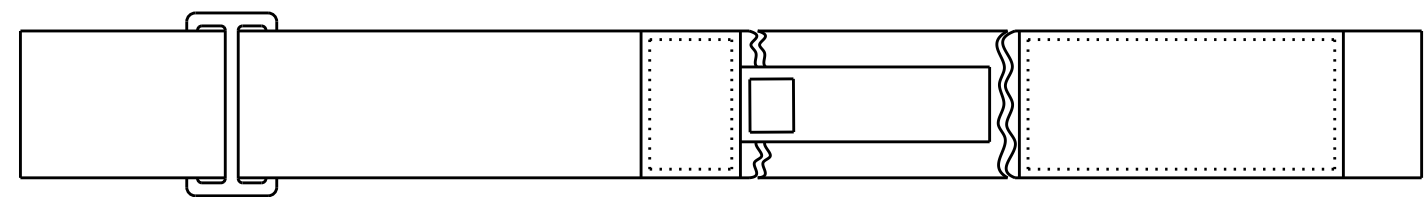
Rev AC (Reference only)



Item	Number	Name	Quantity
A	7900-001-011	Nylon webbing	1
B	7900-001-011	Nylon webbing	2
C	7900-001-101	Velcro® pile	2
D	7900-001-100	Velcro® hook	2
E	0390-057-014	Buckle	2
F	0946-001-085	Label, ankle restraint	1
H	0036-019-968	Label, JAC restraint symbols	1

Chest restraint strap - 1010-058-000

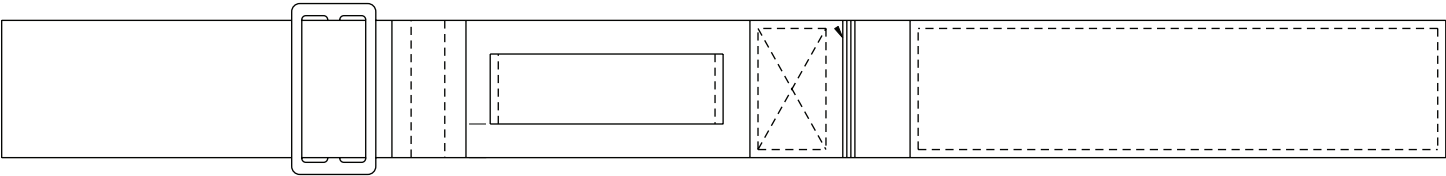
Rev AC (Reference only)



Number	Name
0390-019-001	Restraining strap, long
0390-019-002	Restraining strap, short

Wrist restraint strap - 0946-044-000

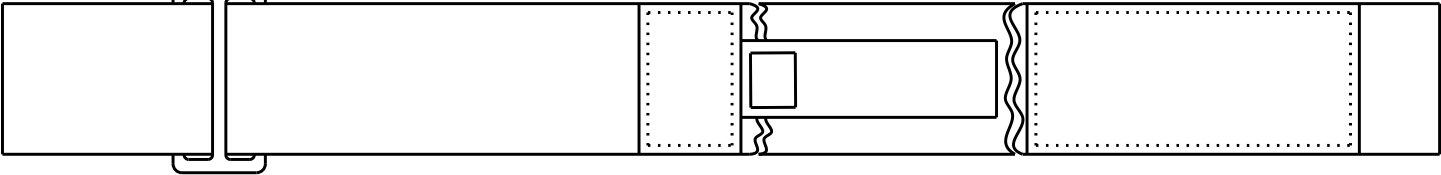
Rev C (Reference only)



Number	Name
0946-044-001	Wrist restraining strap

Body restraint strap - 0390-019-000

Rev AC (Reference only)



Number	Name
0390-019-001	Restraining strap, long
0390-019-002	Restraining strap, short

Full restraint strap package - 1010-077-000

Rev C (Reference only)

Number	Name
0390-019-000	Body restraint
0946-043-001	Ankle restraint strap assembly
0946-044-001	Wrist restraint
1010-058-000	Chest restraint

Mattresses and siderail pads

4" x 26" Enhanced Comfort 0785-034-623	4" x 26" Ultra Comfort 0785- 034-603	5" x 26" Ultra Comfort 0785- 034-633	3" x 26" Standard 1059-326- 001
4" x 30" Ultra Comfort 0785- 034-303	3" x 30" Enhanced Comfort 0785-034-313	4" x 30" Enhanced Comfort 0785-034-323	5" x 30" Ultra Comfort 0785- 034-333
ComfortGel SE without fire barrier, 30" 1805-034-300	ComfortGel SE fire barrier, 30" 1805-034-301	IsoFlex SE fire barrier, 30" 1806-034-300	IsoFlex SE fire barrier, 30", international 1806-034-301
ComfortGel SE without fire barrier, 26" 1805-034-600	ComfortGel SE fire barrier, 26" 1805-034-601	Ultra Comfort SE, 4" x 26" 1704-034-600	Ultra Comfort SE, 4" x 26", international 1704-034-601
Ultra Comfort SE, 3" x 30" 1703-034-300	Ultra Comfort SE, 3" x 30" internatioanl 1703-034-301	Ultra Comfort SE, 4" x 30" 1704-034-300	Ultra Comfort SE, 4" x 30", international 1704-034-301
Siderail pad set		1001-052-000	



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