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**IMPORTANT**  
File in your  
maintenance  
records



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## Advantage<sup>™</sup> Series Stretchers

**Model 1001 Emergency Care**  
**Model 1501 PACU**

### **MAINTENANCE MANUAL**

For Parts or Technical Assistance  
1-800-327-0770 (Option 2)

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# Introduction

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## INTRODUCTION

This manual is designed to assist you with the maintenance of the Model 1001 Emergency Care Stretcher and the Model 1501 PACU stretcher. Read it thoroughly before using the equipment or beginning any maintenance on it.

## SPECIFICATIONS

|                                       | 1001        | 1501        |
|---------------------------------------|-------------|-------------|
| Maximum Weight Capacity               | 500 pounds  | 500 pounds  |
| Overall Stretcher Length / Width      | 83" / 31.5" | 83" / 34.5" |
| Minimum / Maximum Bed Height          | 21.5" / 36" | 21.5" / 36" |
| Fowler Angle                          | 0 to 90 °   | 0 to 90 °   |
| Knee Gatch Angle                      | 0 to 30 °   | 0 to 30 °   |
| Trendelenburg / Reverse Trendelenburg | +18 / -18 ° | +18 / -18 ° |

Stryker reserves the right to change specifications without notice.

## WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

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### WARNING

Alerts the reader about a situation, which if not avoided, could result in death or serious injury. It may also describe potential serious adverse reactions and safety hazards.

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### CAUTION

Alerts the reader of a potentially hazardous situation, which if not avoided, may result in minor or moderate injury to the user or patient or damage to the equipment or other property. This includes special care necessary for the safe and effective use of the device and the care necessary to avoid damage to a device that may occur as a result of use or misuse.

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### NOTE

This provides special information to make maintenance easier or important instructions clearer.

# Preventative Maintenance

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## CHECKLIST

- \_\_\_\_\_ All fasteners secure
- \_\_\_\_\_ Siderails move and latch properly
- \_\_\_\_\_ Engage brake pedal and push on the stretcher to ensure all casters lock securely
- \_\_\_\_\_ Steer function working properly
- \_\_\_\_\_ All casters secure and swivel properly
- \_\_\_\_\_ Body restraints working properly
- \_\_\_\_\_ I.V. pole intact and operating properly
- \_\_\_\_\_ Oxygen bottle holder intact and operating properly
- \_\_\_\_\_ Fowler operates and latches properly
- \_\_\_\_\_ Knee Gatch operates properly
- \_\_\_\_\_ Trendelenburg/Reverse Trendelenburg operating properly
- \_\_\_\_\_ No rips or cracks in mattress cover
- \_\_\_\_\_ Ground chain intact
- \_\_\_\_\_ No leaks at hydraulic connections
- \_\_\_\_\_ Hydraulic jacks holding properly
- \_\_\_\_\_ Hydraulic drop rate set properly
- \_\_\_\_\_ Hydraulic oil level sufficient
- \_\_\_\_\_ Lubricate where required
- \_\_\_\_\_ Accessories and mounting hardware in good condition and working properly

Serial No. \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Completed By: \_\_\_\_\_ Date: \_\_\_\_\_

## NOTE

Preventative maintenance should be performed at a minimum of annually. A preventative maintenance program should be established for all Stryker Medical equipment. Preventative maintenance may need to be performed more frequently based on the usage level of the product.

# Cleaning

Hand wash all surfaces of the stretcher with warm water and mild detergent. Dry thoroughly. **DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN.** Using these methods of cleaning is **not** recommended and may void this product's warranty.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect **WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.\***

| TRADE NAME                | DISINFECTANT TYPE | MANUFACTURER                             | *MANUFACTURER'S RECOMMENDED DILUTION |
|---------------------------|-------------------|--|--------------------------------------|
| A33                       | Quaternary        | Airwick (Professional Products Division) | 2 ounces/gallon                      |
| A33 (dry)                 | Quaternary        | Airwick (Professional Products Division) | 1/2 ounce/gallon                     |
| Beaucoup                  | Phenolic          | Huntington Laboratories                  | 1 ounce/gallon                       |
| Blue Chip                 | Quaternary        | S.C. Johnson                             | 2 ounces/gallon                      |
| Elimstaph                 | Quaternary        | Walter G. Legge                          | 1 ounce/gallon                       |
| Franklin Phenomysan F2500 | Phenolic          | Purex Corporation                        | 1 1/4 ounce/gallon                   |
| Franklin Sentinel         | Quaternary        | Purex Corporation                        | 2 ounces/gallon                      |
| Galahad                   | Phenolic          | Puritan Churchill Chemical Company       | 1 ounce/gallon                       |
| Hi-Tor                    | Quaternary        | Huntington Laboratories                  | 1/2 ounce/gallon                     |
| LPH                       | Phenolic          | Vestal Laboratories                      | 1/2 ounce/gallon                     |
| Matar                     | Phenolic          | Huntington Laboratories                  | 1/2 ounce/gallon                     |
| Omega                     | Quaternary        | Airwick (Professional Products Division) | 1/2 ounce/gallon                     |
| Quanto                    | Quaternary        | Huntington Laboratories                  | 1 ounce/gallon                       |
| Sanikleen                 | Quaternary        | West Chemical Products                   | 2 ounces/ gallon                     |
| Sanimaster II             | Quaternary        | Service Master                           | 1 ounce/gallon                       |
| Vesphene                  | Phenolic          | Vestal Laboratories                      | 1 1/4 ounce/ gallon                  |

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in **dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly.** If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components.

## NOTE

Failure to follow the above directions when using these types of cleaners may void this product's warranty.

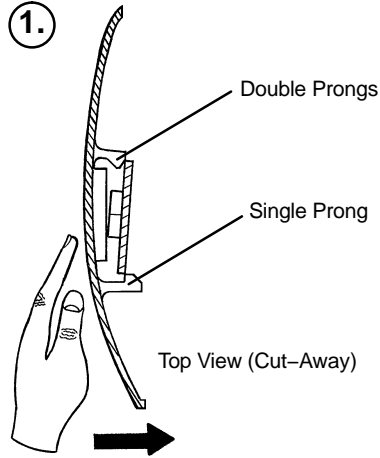
## REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover surfaces.

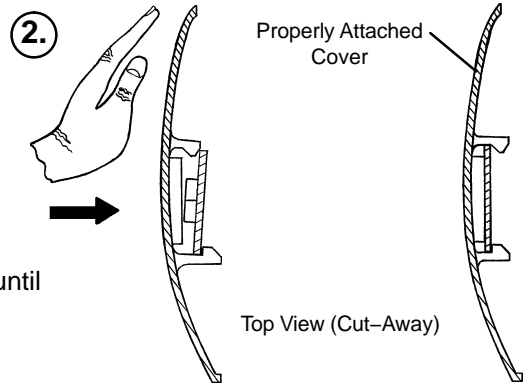
1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

# Service Information

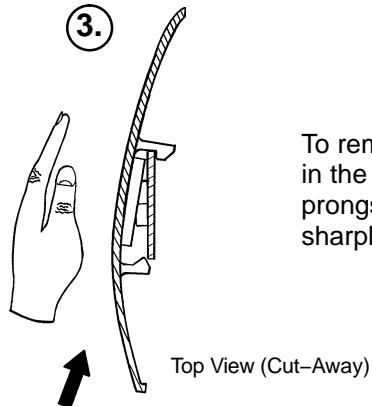
## CASTER COVER INSTALLATION AND REMOVAL



Looking through the larger of the two side cut-outs, align the cover with the axle nut or bolt head, as shown. Push down on the opposite side of the cover until the single prong engages the caster horn.



Push on the cover with your palm until the double prongs engage.



To remove the wheel cover, insert a large screwdriver into the cut-out in the side of the wheel cover and into the space between the double prongs. Pry up the cover to disengage the double prongs and push sharply upward to disengage the single prong.

## CASTER REMOVAL

### Required Tools:

9/16" Open End Wrench

1. Remove the caster cover.
2. While keeping pressure on the caster bolt with your index finger, use a 9/16" open end wrench to remove the nylock hex nut on top of the caster assembly.
3. Using the brake ring, lift up on the base assembly and pull the caster assembly down to remove it.
4. Reverse steps 1-3 to install the new caster.

# Service Information

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## RELEASE PEDAL ADJUSTMENT

1. Manually disengage the release pedal swivel (item J on [page 33](#)) from the release pedal assembly.
2. To increase the release rod engagement with the release valve, turn the release pedal swivel clockwise on the threaded release rod.
3. To decrease the release rod engagement with the release valve, turn the release pedal swivel counter-clockwise on the threaded release rod.

### NOTE

If the pedal swivel assembly is threaded too far onto the release rod, the release valve will be partially activated and the jack will drift.

## BRAKE ROD REMOVAL

### Required Tools:

Hammer

7/32" Punch

String or Bungee Cords

### Fifth Wheel Base

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Remove the hex head cap screws connecting the brake rod supports to the base frame.
4. Remove the bolt connecting the drive link assembly to the fifth wheel cam.
5. Remove the rue ring cotter and clevis pin connecting the rod end link to the side control link.
6. Remove the rue ring cotter connecting the drive link assembly to the bearing pivot support on the base frame (under the brake ring weldment).
7. Remove the three hex washer head screws holding the brake rod assembly to the base frame.
8. Remove the slotted spring pins connecting the butterfly "V" pedals, drive link assemblies and side control link to the brake rod.
9. Reverse steps 1–8 to reinstall the brake rod. When reinstalling the brake rod supports, torque the hex head cap screws to 12–15 ft.-lbs.

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### CAUTION

When reattaching the brake rod assembly to the base frame, set the torque specs **no higher** than 15 ft.-lbs. or damage could occur to the bolts.

### Big Wheel Base

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. With the brake/steer pedal in the steer position, remove the clevis pin and rue ring cotter connecting the brake rod to the brake rod drive link at each end of the stretcher.
4. Remove the two clevis pins and rue ring cotters connecting the brake rods to the drive arm at the center of the base near the cam bracket assembly.
5. Pull on the butterfly "V" pedals to remove the brake rods from the base.
6. Reverse steps 1–5 to reinstall the brake rod.

# Service Information

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## SIDE CONTROL BRAKE ROD REMOVAL

### Required Tools:

Hammer

7/32" Punch

Needle Nose Pliers

String or Bungee Cords

### Fifth Wheel Base

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Remove the rue ring cotter and clevis pin connecting the rod end link to the side control link.
4. Remove the four bolts holding the brake rod assembly to the base frame and remove the entire assembly.
5. Using a hammer and 7/32" punch, drive the slotted spring pin out of the butterfly "V" pedal on the patient's left side and remove the pedal,
6. Using a hammer and 7/32" punch, drive the slotted spring pin out of the hard stop in the center of the support weldment.
7. Using a hammer and 7/32" punch, drive out the slotted spring pin connecting the side control link to the side control brake rod on the patient's right side.
8. Pull on the butterfly "V" pedal on the patient's right side to remove the side control brake rod from the base.
9. Reverse steps 1–8 to reinstall the brake rod. When reinstalling the assembly, torque the hex head cap screws to 12–15 ft.–lbs.

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### CAUTION

When reattaching the brake rod assembly to the base frame, set the torque specs **no higher** than 15 ft.–lbs. or damage could occur to the bolts.

### Big Wheel Base

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Using a hammer and 7/32" punch, drive the groove pin out of the butterfly "V" pedal on the patient's left side and remove the pedal.
4. Using a hammer and 7/32" punch, drive out the groove pin connecting the side control link to the side control brake rod.
5. Pull on the butterfly "V" pedal on the patient's right side to remove the side control brake rod from the base.
6. Reverse steps 1–5 to reinstall the brake rod.

# Service Information

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## FOOT END RELEASE PEDAL REPLACEMENT

### Required Tools:

Needle Nose Pliers

1. Apply the stretcher brakes.
2. Disconnect the release pedal return springs from the foot end release pedals.
3. Remove the rue ring cotters and the clevis pins connecting the foot end release pedals to the mounting bracket.
4. Rotate the pedals upward.
5. Remove the rue ring cotters connecting the head end and foot end release rods to the foot end release pedals and remove the pedals.
6. Reverse steps 2–5 to install the new pedals.

## FOOT END RELEASE PEDAL ROD REMOVAL

### Required Tools:

Needle Nose Pliers

1. Remove the foot end release pedal (see procedure above).
2. Remove the snap in nyliners holding the foot end pedal release rods in the pedal mounting bracket.
3. Unsnap the foot end pedal release rods from the white plastic release rod brackets.
4. Dislodge the side control release pedal swivels from the studs on the side control release pedal weldments.
5. Remove the foot end pedal release rods.
6. Reverse steps 1–5 to reinstall the pedal rods.

# Service Information

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## BRAKE RING REMOVAL

### Required Tools:

9/16" Socket w/Extension    3/8" Drive Ratchet    Needle–Nose Pliers    String or Bungee Cord

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Using needle–nose pliers, unhook the extension springs from the top of the base caster tubes.
4. Remove the plastic caster covers.
5. While putting pressure on the caster carriage bolt, use a 9/16" socket and a 3/8" drive ratchet to remove the caster nut on both sides of the stretcher.
6. Remove the casters.
7. Remove the brake rod (see procedure).
8. Remove the cotter pin from the clevis pin in the center of the brake ring weldment.
9. Remove the cotter pin from the bearing pivot support.
10. Remove the 3/4" nylock hex nut from the bearing pivot support.
11. Remove the drive link assembly.
12. Pull the brake ring down and out away from the stretcher base frame.
13. Reverse steps 1–12 to reinstall the brake ring.

## FIFTH WHEEL ASSEMBLY REMOVAL

### Required Tools:

1/2" Socket    3/8" Drive Ratchet

1. Using a 1/2" socket and 3/8" drive ratchet, remove the 1/2" bolt holding the fifth wheel cam drive link and fifth wheel drive link to the fifth wheel cam.
2. Remove the two 1/2" bolts holding the fifth wheel mounting bracket to the base frame weldment.
3. Remove the fifth wheel assembly.
4. Reverse steps 1 and 2 to reinstall the fifth wheel. When reinstalling the assembly, torque the hex head cap screws to 12–15 ft.–lbs.

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## CAUTION

When reattaching the fifth wheel assembly to the base frame, set the torque specs **no higher** than 15 ft.–lbs. or damage could occur to the bolts.



# Service Information

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## BIG WHEEL REMOVAL

### Required Tools:

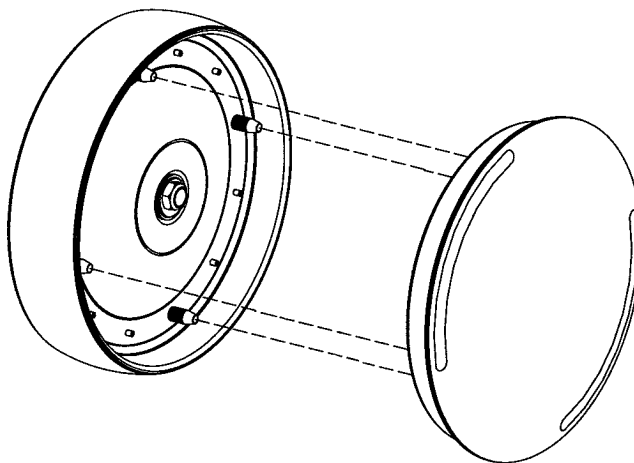
Large Standard Screwdriver      Small Standard Screwdriver      String or Bungee Cords

1. Lift the base hood and separate the Velcro holding it to the base frame. Support the hood from the litter using bungee cords so it is out of the way.
2. Using a large, standard screwdriver, pop off the big wheel cover.
3. Using a small, standard screwdriver, remove the spiral retaining ring from the groove on the Big Wheel axle.
4. Remove the Big Wheel.
5. Reverse steps 1–4 to reinstall the Big Wheel.

## BIG WHEEL HUBCAP REMOVAL

### Required Tools:

Large Standard Screwdriver



1. Using a large standard screwdriver, pry evenly around the entire edge of the Big Wheel hubcap until it pops off the mounting studs on the wheel.

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## CAUTION

Do not attempt to pull off the hubcap after prying up only one side. Damage to the slots on the hubcap or the mounting studs on the wheel could result.

2. To reinstall the hubcap, place it on the wheel, aligning the slots in the hubcap with the mounting studs on the wheel. Press down evenly on the edges of the hubcap until it snaps into place.

# Service Information

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## BIG WHEEL CARRIAGE ASSEMBLY REMOVAL

### Required Tools:

1/2" Socket

3/8" Drive Ratchet

Needle–Nose Pliers

1. Remove the litter top from the stretcher (see [page 16](#)).
2. Lift the base hood off the base frame.
3. With the brake/steer pedal in the steer position, remove the clevis pin and rue ring cotter connecting the brake rod to the brake rod drive link at each end of the stretcher.
4. Remove the two clevis pins and rue ring cotters connecting the brake rods to the drive arm at the center of the base near the cam bracket assembly.
5. Pull the brake shafts straight out away from the base.
6. Remove the four hex washer head screws holding the cam bracket assembly to the base frame and remove the cam bracket assembly.

### NOTE

On a base with 4–sided brakes, remove the rue ring cotter and clevis pin connecting the side control big wheel linkage assembly to the yoke weldment on the end control brake pad at the foot end of the stretcher.

7. Remove the two hex washer head screws holding the carriage weldment to the base frame and remove the carriage assembly.
8. Reverse steps 1–7 to reinstall the carriage assembly.

## SIDE CONTROL BIG WHEEL LINKAGE ASSEMBLY REMOVAL

### Required Tools:

1/4" Punch

Hammer

Needle–Nose Pliers

String or Bungee Cords

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Using a hammer and 1/4" punch, drive out the slotted spring pin connecting the butterfly "V" pedal on the patient's right side to the side control wheel axle.
4. Remove the butterfly "V" pedal and set it aside.
5. Using the hammer and 1/4" punch, drive out the slotted spring pin holding the side control Big Wheel linkage yoke weldment to the side control wheel axle.
6. Pull straight out on the patient's left side butterfly "V" pedal and remove the side control wheel axle.
7. Using needle–nose pliers, remove the hair pin cotter and washer holding the toggle pivot plate to the side control Big Wheel carriage assembly.
8. Remove the rue ring cotter and clevis pin connecting the side control Big Wheel linkage rod end link to the end control brake rod.
9. Remove the side control Big Wheel linkage assembly and set it aside.
10. Reverse steps 1–9 to reinstall the linkage assembly.

# Service Information

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## BIG WHEEL CAM GAS SPRING DAMPENER REMOVAL

### Required Tools:

1/2" Socket

3/8" Drive Ratchet

Needle–Nose Pliers

1. Remove the litter top from the stretcher (see [page 16](#)).
2. Lift the base hood off the base frame.
3. Remove the two clevis pins and rue ring cotters connecting the brake rods to the drive arm at the center of the base near the cam bracket assembly.
4. Pull the brake shafts straight out away from the base.
5. Remove the four hex washer head screws holding the cam bracket assembly to the base frame and remove the cam bracket assembly.
6. Remove the rue ring cotter from the dampener mounting pin and remove the pin.
7. Lift up on the (patient) left side of the cam bracket and remove the rue ring cotter holding the dampener to the dampener arm and remove the dampener.
8. Reverse steps 1–7 to install the new dampener.

## JACK DESCENT RATE ADJUSTMENT

### Required Tools:

Screwdriver

Bungee Cords (or equivalent)

### Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Support the hood from the litter using bungee cords so it is out of the way.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.

### NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

4. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

### NOTE

The jack descent rate is preset at the factory and adjustment is not recommended.

## REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

1. Verify all hydraulic linkages are secure and operating properly.
2. Using the pump pedal, actuate the system several times to force the air through the system. The jack should now raise properly.

# Service Information

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## HEAD END HYDRAULIC JACK REMOVAL

**Required Tools:**                      1/2" Socket w/Extension                      3/8" Drive Ratchet

1. Remove the litter top from the stretcher (see [page 16](#)).
2. Using a 1/2" socket with extension and a 3/8" drive ratchet, remove the two hex head screws holding the jack base to the stretcher base frame.
3. Remove the two hex head screws holding the jack reservoir clamp to the base frame and remove the clamps.
4. Lift straight up on the pump connecting rod and disconnect the pump piston from the connecting rod.
5. Disconnect the pump pedal swivel from the release pedal mounting plate.
6. Remove the head end release rod from the release valve assembly.
7. Using a 1/2" socket with extension and a 3/8" drive ratchet, remove the two hex head screws holding the jack base to the stretcher base frame.
8. Lift out the jack assembly.
9. To reinstall the jack, install the bolts on the jack and reservoir clamp but do not tighten them fully.
10. Reinstall the pump connecting rod and release rod.
11. Depress the pump pedal fully (to the floor). This will properly locate the jack onto the base frame.
12. Tighten the bolts on the jack and reservoir clamp.
13. Pump up the litter and apply weight to verify the jacks hold and do not drift.

### NOTE

The jack descent rate is preset at the factory and adjustment is not recommended.

## FOOT END HYDRAULIC JACK REMOVAL (BASE WITH DUAL CONTROLS)

### Required Tools:

1/2" Socket                                      3/8" Drive Ratchet                                      Pliers

1. Remove the litter top from the stretcher (see [page 16](#)).
2. Lift the base hood off the base frame.
3. Remove the two hex washer head screws and washers connecting the pump pedal link to the foot end pump pedal assembly and pump connecting rod.
4. Remove the foot end release rod from the release valve on the jack assembly by dislodging the release pedal swivel from the pins on the release pedal weldment.
5. Dislodge the jack pump piston from the pump connecting rod.
6. Remove the two hex washer head screws holding the reservoir clamp.
7. Remove the jack assembly.
8. Reverse steps 1–7 to install the new jack.

### NOTE

The jack descent rate is preset at the factory and adjustment is not recommended.

# Service Information

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## FOOT END HYDRAULIC JACK REMOVAL (BIG WHEEL BASE WITH 3-SIDED CONTROLS)

### Required Tools:

1/2" Socket                                      3/8" Drive Ratchet                                      Pliers

1. Remove the litter top from the stretcher (see below).
2. Lift the base hood off the base frame.
3. Remove the hair pin cotter and washer connecting the side control Big Wheel linkage toggle pivot plates to the side control Big Wheel carriage weldment.
4. Remove the rue ring cotter and clevis pin connecting the side control Big Wheel rod end link to the yolk weldment on the end control brake rod.
5. Remove the Big Wheel carriage assembly (see [page 13](#)).
6. Remove the two hex washer head screws and washers connecting the pump pedal link to the foot end pump pedal assembly and pump connecting rod.
7. Remove the foot end pump pedal return spring.
8. Remove the cotter pin from the center of the foot end pump pedal assembly and slide out the pivot pin.
9. Slide the foot end pump pedal assembly up and over the foot end mounting bracket.
10. Remove the four hex washer head screws fastening the foot end mounting bracket to the base frame and set the bracket aside.
11. Remove the foot end release rod from the release valve on the jack assembly by dislodging the release pedal swivel from the pins on the release pedal weldment.
12. Dislodge the jack pump piston from the pump connecting rod.
13. Remove the two hex washer head screws holding the reservoir clamp.
14. Remove the jack assembly.
15. Reverse steps 1–11 to install the new jack.

### NOTE

The jack descent rate is preset at the factory and adjustment is not recommended.

## LITTER TOP REMOVAL

### Required Tools:

1/2" Socket w/Extension                                      3/8" Drive Ratchet                                      Standard Screwdriver

1. Using the foot pedal, pump up the litter top to full height.
2. Remove the stretcher mattress
3. Remove the round, black hole plugs from the jack supports at each end of the litter to expose the jack support tube truss head screws.
4. Using a 1/2" socket, and a 3/8" drive ratchet, remove the truss head screws holding the jack support tubes to the jack shafts.
5. Thread a 7/16–20 fine thread bolt far enough into the top of the jack supports to separate the litter top from the jack shaft.
6. With the assistance of another person, lift the litter straight up to remove it from the jack shafts and set it aside.

# Service Information

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## PNEUMATIC FOWLER ADJUSTMENT (OUTSIDE MOUNTED CYLINDERS)

### Required Tools:

5/32" Hex Allen Wrench                      1/2" Open End Wrench

### Adjustment Procedure:

1. Refer to drawings 1210–31–120 or 1710–31–120 (Pneumatic Fowler Assembly, [page 77](#) or [page 79](#)) for parts reference.
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 1/2" open end wrench, loosen the nuts (item K) in the actuator arms on the end of the trip bar (F).
4. To adjust the Fowler, use a 5/32" hex Allen wrench to turn the Allen screws (item N) 1 to 2 turns counter-clockwise if the Fowler will not move or 1 to 2 turns clockwise if the Fowler will not hold its position.
5. Retighten the nuts. Be sure the Fowler will travel from flat to 90° and down again and will hold its position when weight is applied before returning the stretcher to service.

## PNEUMATIC FOWLER ADJUSTMENT (CENTER MOUNTED CYLINDERS)

### Required Tools:

3/32 Hex Allen Wrench                      1/2 Socket w/Ratchet                      1/8 Hex Allen Wrench  
Channel Lock Pliers                      5/32 Hex Allen Wrench                      Towel or Cloth  
7/16 Open End Wrench                      Thread "Loctite"

### Adjustment Procedure:

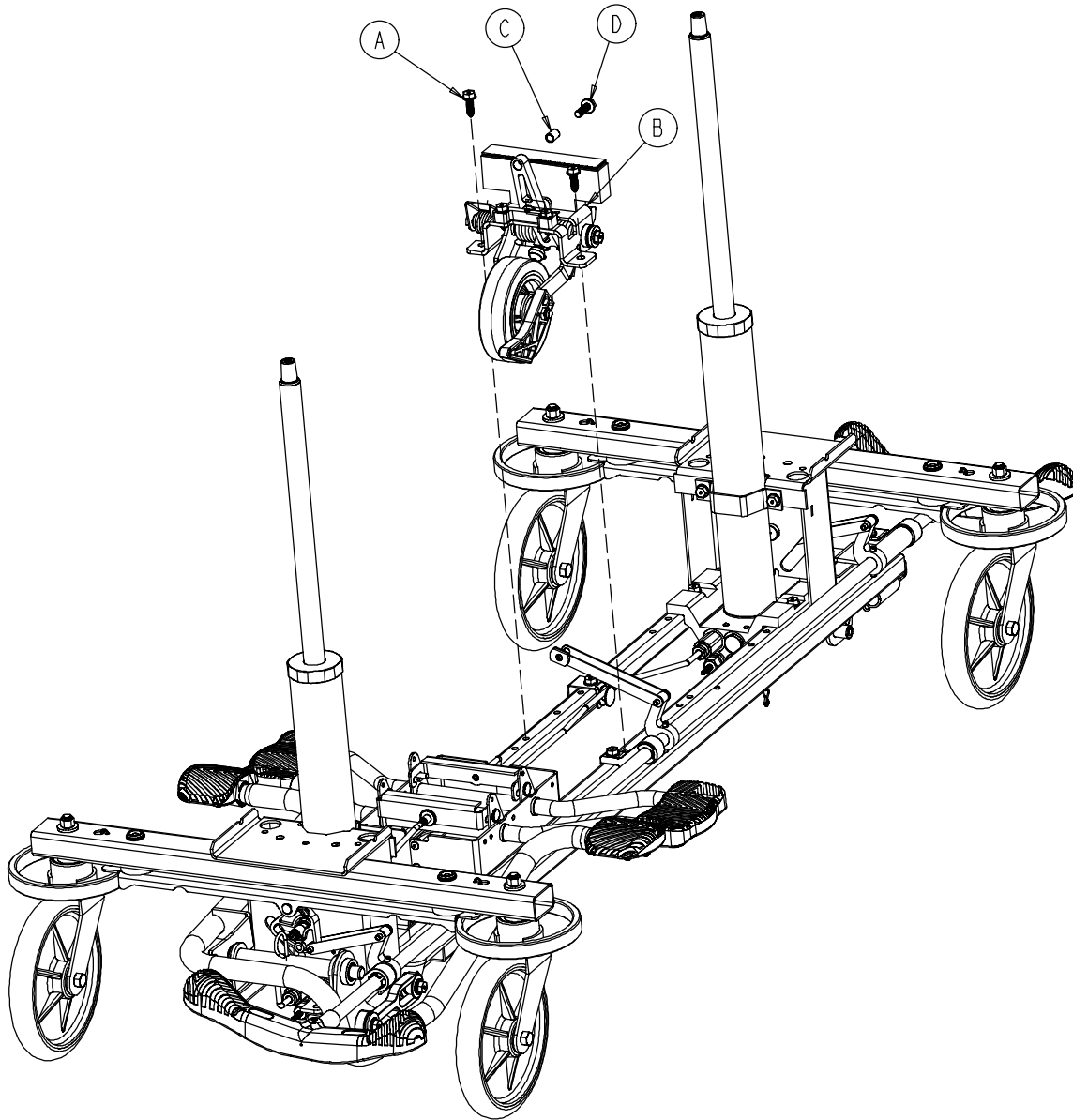
1. Refer to drawings 1211–31–10 & 1211–131–20 or 1711–31–10 & 1711–131–20 (Pneumatic Fowler Assembly, [page 81 & 82](#) or [page 83 & 84](#)) for parts reference.
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 3/32" hex Allen wrench, remove set screws (K on [page 82](#) or [84](#)), located in center of yokes (Y on [page 82](#) or [84](#)).
4. Using a 9/16" box end wrench and 5/16" hex Allen wrench, remove the cap screws (A on [page 81](#) or [83](#)), flat washers (C on p. 81 or 83) and hex nuts (D on p. 81 or 83) holding the gas cylinders (K on p. 81 or 83) to the litter frame.
5. To adjust the Fowler, turn the gas cylinder 1 to 2 turns counterclockwise if the Fowler will not move and 1 to 2 turns clockwise if the Fowler will not hold its position.
6. Replace the cap screws (A) and check the Fowler adjustment. Lower the Fowler approximately 10° to 20°, release the handle and apply weight to the Fowler to assure it will hold its position. If the Fowler will not lower or will not hold its position when weight is applied, repeat step 5.
7. When the Fowler is properly adjusted, replace the washers (C) and hex nuts (D) to secure the pivot bolts.
8. Using thread loctite, reinstall set screws (K).

# Quick Reference Replacement Parts List

---

| <b><u>PART NAME</u></b>   | <b><u>PART NUMBER</u></b> |
|---|---------------------------|
| Cam Replacement Kit, Big Wheel .....                                | 1040-700-003              |
| Hydraulic Jack, Constant Descent .....                              | 0753-002-001              |
| Hydraulic Jack, Variable Descent .....                              | 0753-002-070              |
| Instrument/Serving Tray .....                                       | 1052-129-010              |
| I.V. Caddy .....  | 1050-001-100              |
| I.V. Pole, Tethered (1001) .....                                    | 1001-117-000              |
| I.V. Pole, Tethered (1501) .....                                    | 1501-117-000              |
| I.V. Pole, 2-Stage Permanently Attached, Head End (1001/1501) ..... | 1001/1501-110-000         |
| I.V. Pole, 2-Stage Permanently Attached, Foot End (1001/1501) ..... | 1001/1501-112-000         |
| I.V. Pole, 3-Stage Permanently Attached, Head End (1001/1501) ..... | 1001/1501-111-000         |
| I.V. Pole, 3-Stage Permanently Attached, Foot End (1001/1501) ..... | 1001/1501-113-000         |
| Mattress, 2" x 26", Standard .....                                  | 1059-226-140              |
| Mattress, 3" x 26" Standard .....                                   | 1059-326-140              |
| Mattress, 3" x 29", Standard .....                                  | 1059-329-140              |
| Mattress, 4" x 26", Standard .....                                  | 1059-426-140              |
| Mattress, 4" x 29", Standard .....                                  | 1059-429-140              |
| Mattress, 3" x 26", Enhanced Comfort .....                          | 1001-048-106              |
| Mattress, 3" x 29", Enhanced Comfort .....                          | 1501-048-106              |
| Mattress, 4" x 26", Enhanced Comfort .....                          | 1001-047-106              |
| Mattress, 4" x 29", Enhanced Comfort .....                          | 1501-047-106              |
| Mattress, 4" x 26", Ultra Comfort .....                             | 1210-040-004              |
| Mattress, 5" x 26", Ultra Comfort .....                             | 1210-040-005              |
| Mattress, 4" x 29", Ultra Comfort .....                             | 1710-040-004              |
| Mattress, 5" x 29", Ultra Comfort .....                             | 1710-040-005              |
| Oxygen Bottle Holder Assembly .....                                 | 1020-030-000              |
| Paint, Touch-Up, Gloss Black, Bottle w/Brush .....                  | 7000-001-322              |
| Paint, Touch-Up, Gloss Black, Spray Can .....                       | 7000-001-319              |
| Paint, Touch-Up, Gray, Bottle w/Brush .....                         | 7000-001-320              |
| Paint, Touch-Up, Gray, Spray Can .....                              | 7000-001-317              |
| Restraint Strap, Ankle .....  | 0946-043-100              |
| Restraint Strap, Chest .....  | 1010-058-000              |
| Restraint Strap, Wrist .....  | 0946-044-100              |
| Restraint Strap, 2 Piece .....                                      | 0390-019-000              |
| Siderail Pads, Glideaway™ Rails .....                               | 1001-052-000              |
| Wheel Cover Replacement Kit .....                                   | 1010-056-200              |

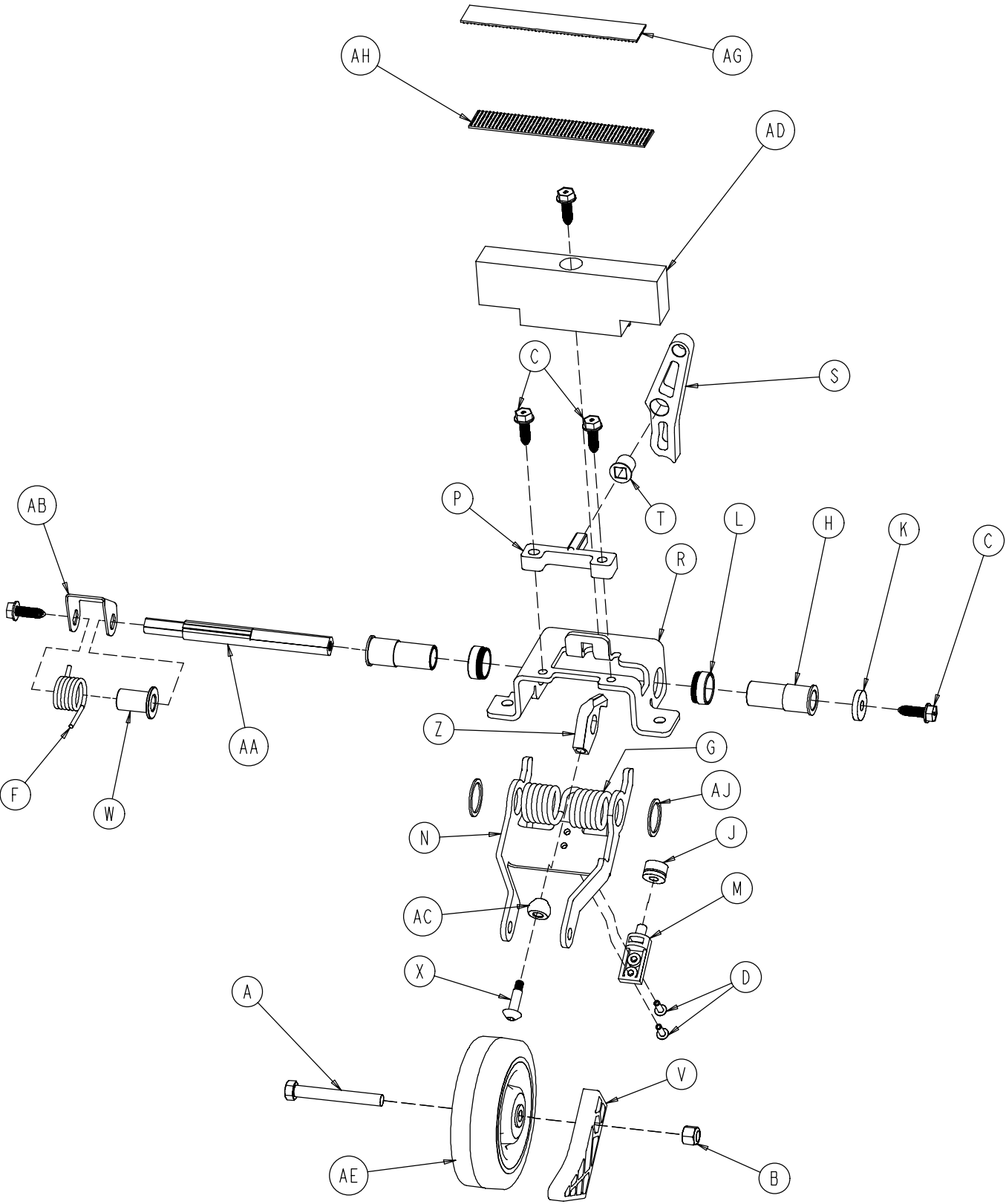
# 0753-006-110 Retractable Fifth Wheel Base Assembly



| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 0023-288-000 | Hex Washer Hd. Screw | 2    |
| B    | (page 20)    | Fifth Wheel Assembly | 1    |
| C    | 0753-006-148 | Cam Bearing          | 1    |
| D    | 0023-305-000 | Hex Hd. Cap Screw    | 1    |



# 0753-006-130 Fifth Wheel Assembly



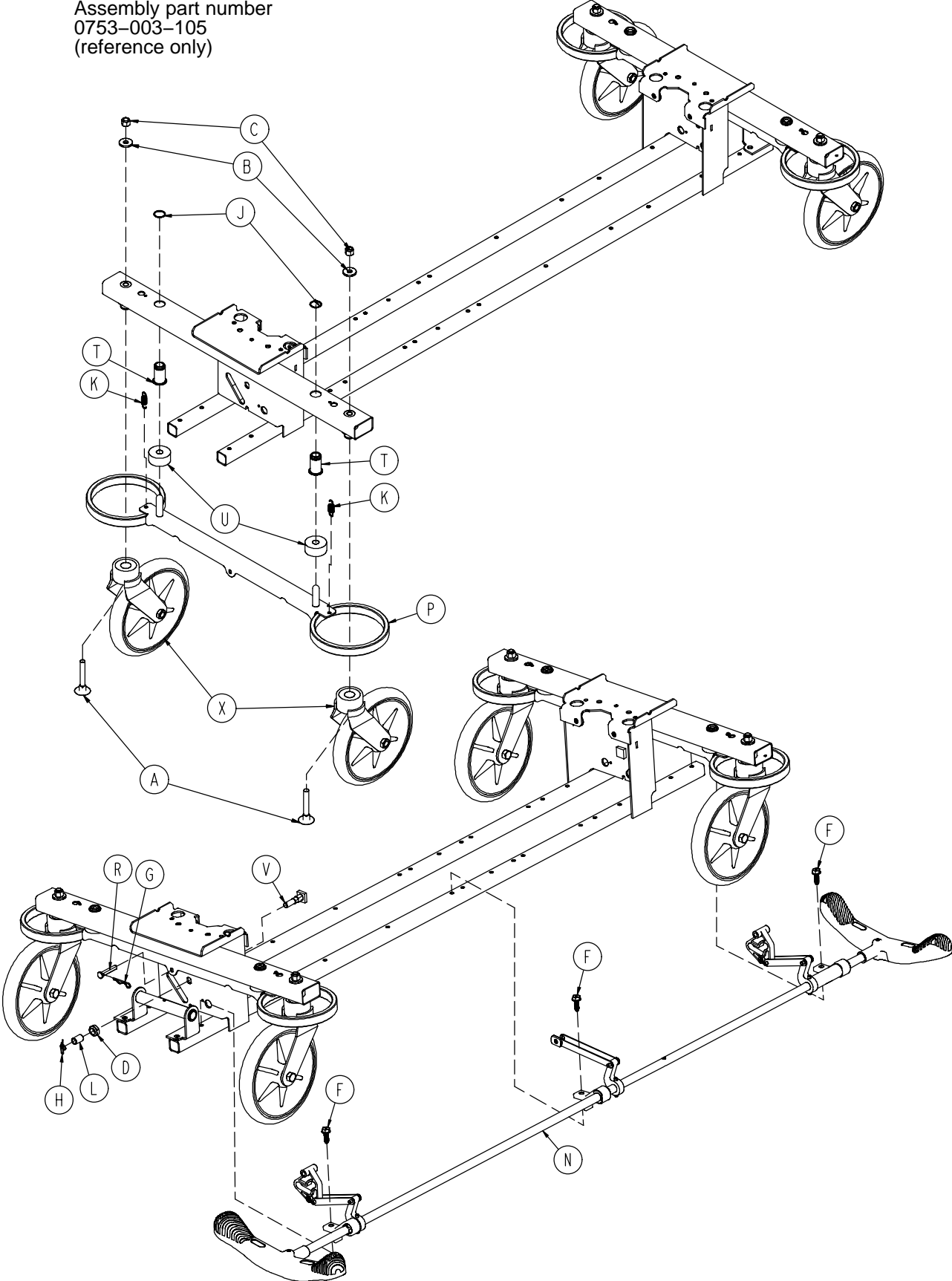
# 0753-006-130 Fifth Wheel Assembly

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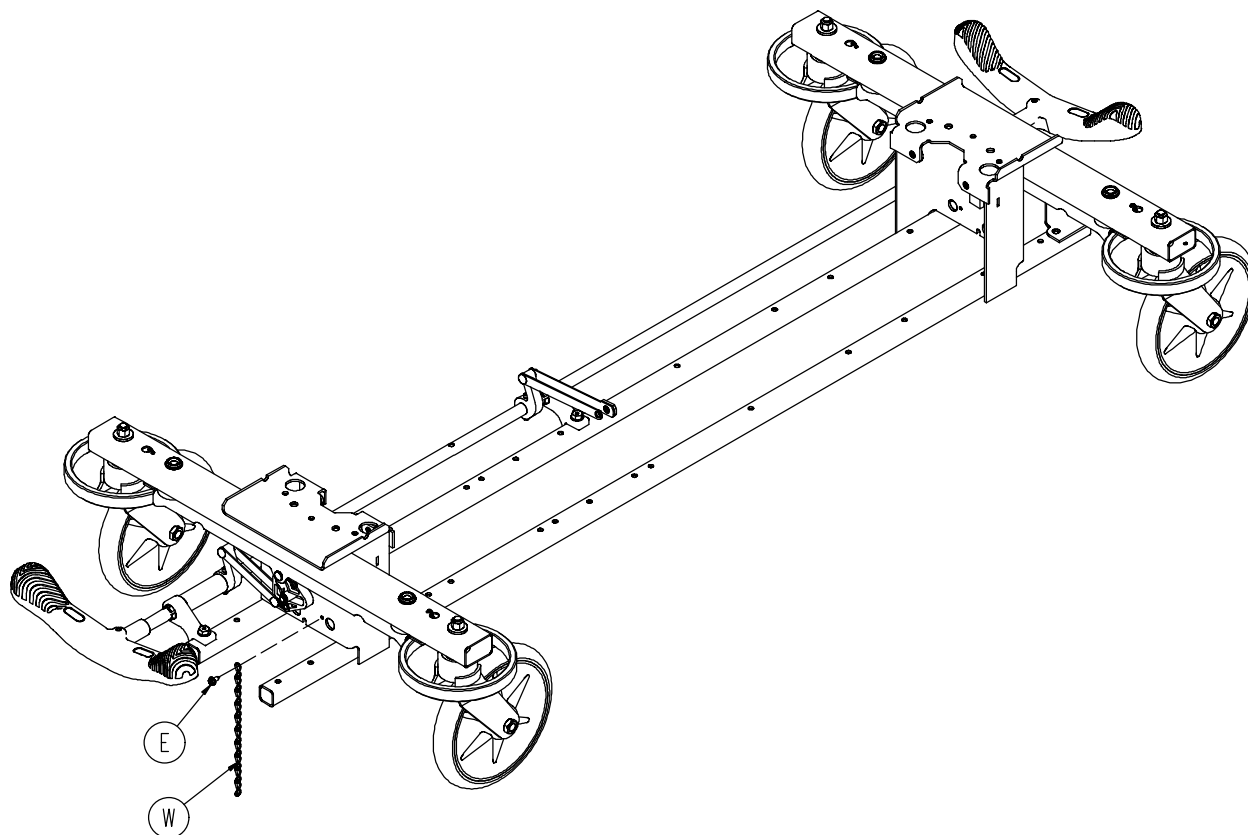
| Item | Part No.     | Part Name                    | Qty. |
|------|--------------|------------------------------|------|
| A    | 0003-083-000 | Hex Hd. Cap Screw            | 1    |
| B    | 0016-035-000 | Nylock Hex Nut               | 1    |
| C    | 0023-288-000 | Hex Washer Hd. Screw         | 5    |
| D    | 0025-050-000 | Rivet                        | 2    |
| F    | 0753-006-074 | Torsion Spring               | 1    |
| G    | 0753-006-075 | Torsion Spring               | 1    |
| H    | 0753-006-097 | Drive Shaft Bearing          | 2    |
| J    | 0753-006-106 | Dampener                     | 1    |
| K    | 0753-006-108 | Thrust Washer                | 1    |
| L    | 0753-006-115 | Bearing                      | 2    |
| M    | 0753-006-120 | Bumper Mounting Pin          | 1    |
| N    | 0753-006-126 | Wheel Bracket                | 1    |
| P    | 0753-006-133 | Cam Pivot Block              | 1    |
| R    | 0753-006-134 | Fifth Wheel Mounting Bracket | 1    |
| S    | 0753-006-142 | Fifth Wheel Cam              | 1    |
| T    | 0753-006-143 | Cam Bearing                  | 1    |
| V    | 0753-006-149 | 5th Wheel Ramp               | 1    |
| W    | 0753-006-152 | Spring Spacer                | 1    |
| X    | 0753-006-153 | Roller Stem                  | 1    |
| Z    | 0753-006-198 | Drive Pin                    | 1    |
| AA   | 0753-006-223 | Drive Shaft                  | 1    |
| AB   | 0753-006-227 | Return Spring Hook           | 1    |
| AC   | 0753-006-277 | Roller                       | 1    |
| AD   | 0753-010-045 | Hood Standoff                | 1    |
| AE   | 1210-001-147 | Wheel                        | 1    |
| AG   | 0753-006-280 | Dual Lock                    | 1    |
| AH   | 0753-006-281 | Dual Lock                    | 1    |
| AJ   | 0011-360-000 | Washer                       | 2    |

# Base Assembly w/Standard Brakes (Fifth Wheel Base)

Assembly part number  
0753-003-105  
(reference only)



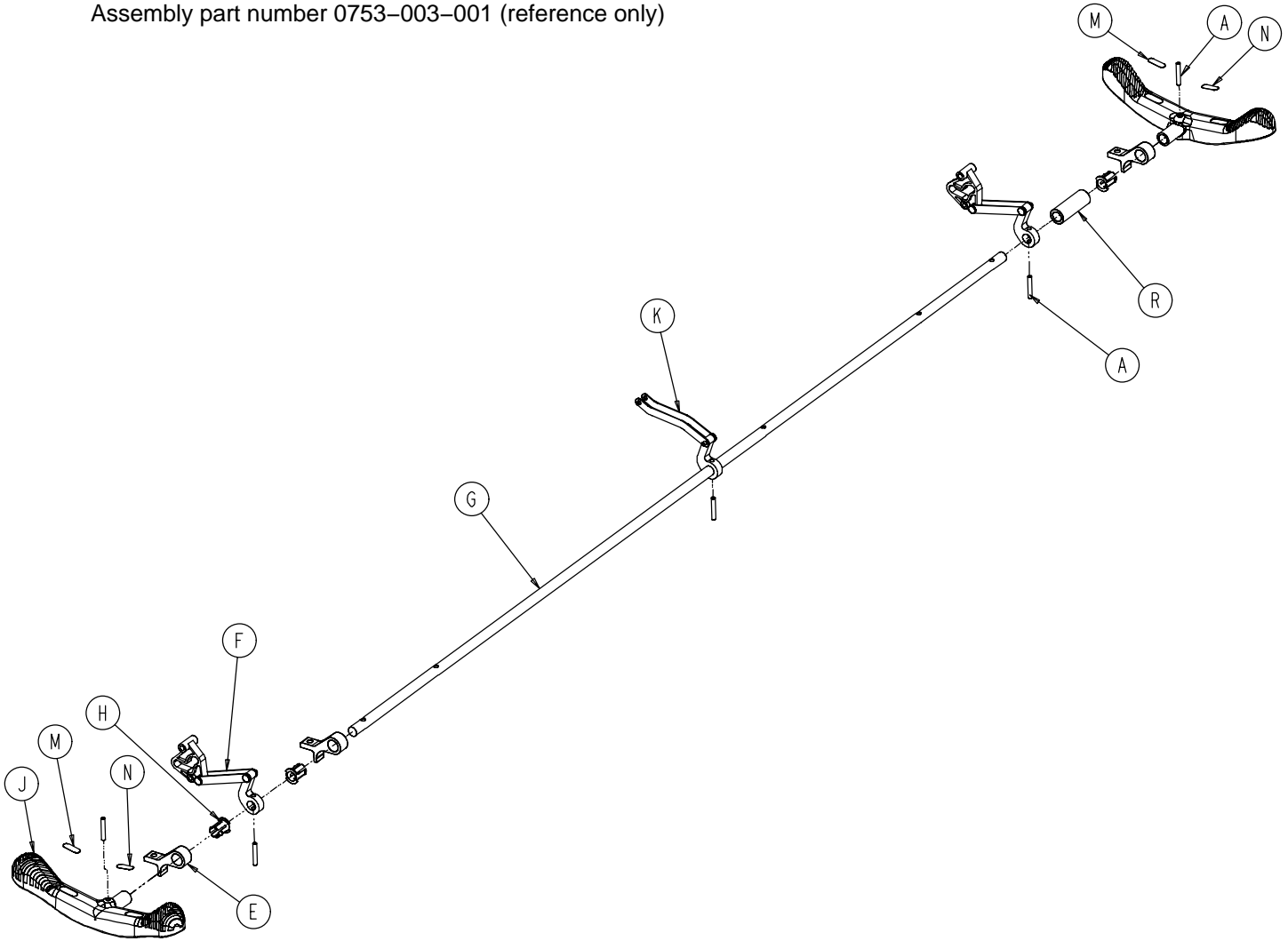
# Base Assembly w/Standard Brakes (Fifth Wheel Base)



| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 0005-039-000 | Step Bolt                   | 4    |
| B    | 0011-262-000 | Washer                      | 4    |
| C    | 0016-035-000 | Nylock Hex Nut              | 4    |
| D    | 0016-049-000 | Nylock Hex Nut              | 2    |
| E    | 0023-025-000 | Hex Washer Hd. Screw        | 1    |
| F    | 0023-288-000 | Hex Washer Hd. Screw        | 3    |
| G    | 0027-012-000 | Hitch Pin                   | 2    |
| H    | 0027-022-000 | Rue Ring Cotter             | 2    |
| J    | 0028-037-000 | External Retaining Ring     | 4    |
| K    | 0038-439-000 | Extension Spring            | 4    |
| L    | 0081-037-000 | Plane Bearing               | 2    |
| M    | 0753-001-001 | Base Frame                  | 1    |
| N    | (page 24)    | Brake Rod Assembly          | 1    |
| P    | 0753-003-006 | Brake Ring                  | 2    |
| R    | 0753-003-066 | Clevis Pin                  | 2    |
| T    | 0753-003-079 | Caster Tube Brake Pin Guide | 4    |
| U    | 0753-003-121 | Brake Cushion               | 4    |
| V    | 0753-003-230 | Bearing Pivot Support       | 2    |
| W    | 0753-010-012 | Ground Chain                | 1    |
| X    | (page 27)    | Caster Assembly             | 4    |

# Brake Rod Assembly

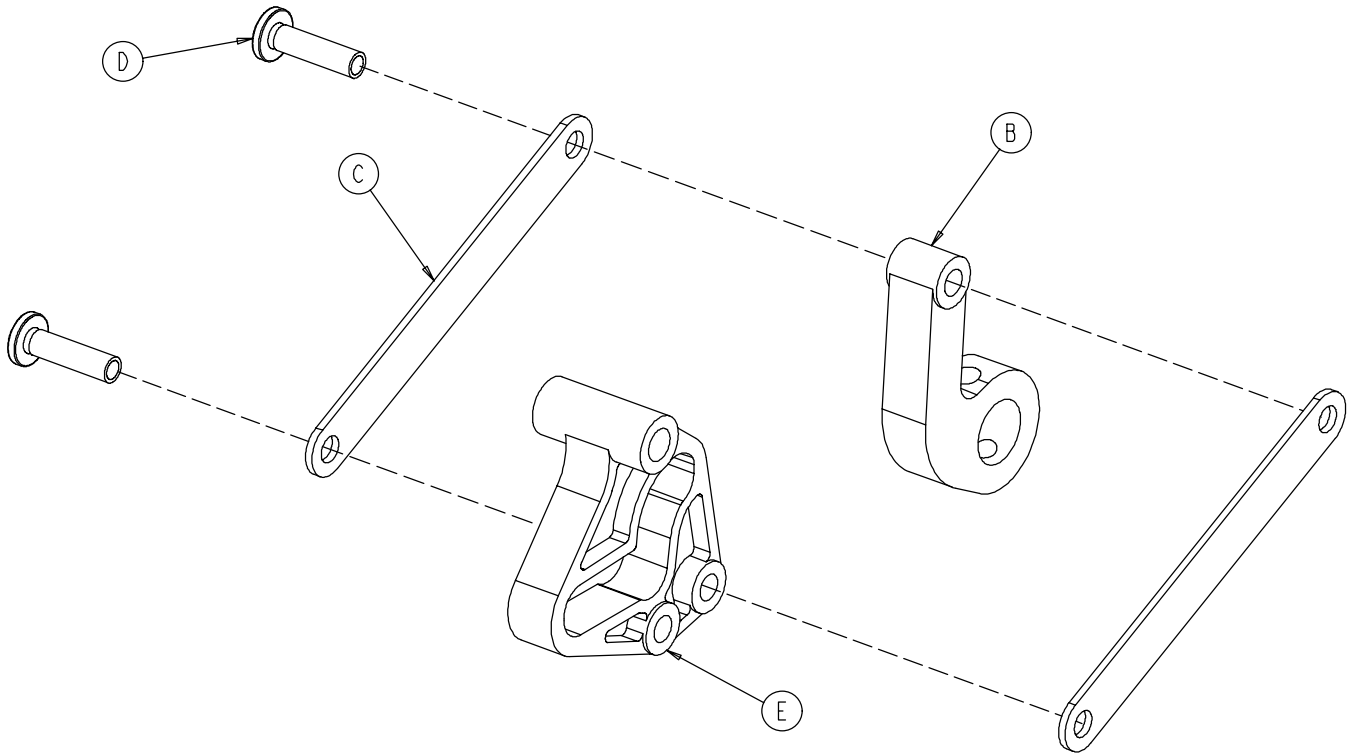
Assembly part number 0753-003-001 (reference only)



| Item | Part No.                  | Part Name           | Qty. |
|------|---------------------------|---------------------|------|
| A    | 0026-067-000              | Slotted Spring Pin  | 2    |
| E    | 0753-003-004              | Brake Rod Support   | 3    |
| F    | <a href="#">(page 25)</a> | Drive Link Assembly | 2    |
| G    | 0753-003-014              | Brake Rod           | 1    |
| H    | 0753-003-015              | Nyliner             | 3    |
| J    | 0753-003-099              | Butterfly "V" Pedal | 2    |
| K    | <a href="#">(page 26)</a> | Drive Link Assembly | 1    |
| M    | 1210-201-335              | Red Brake Label     | 2    |
| N    | 1210-201-336              | Green Steer Label   | 2    |
| R    | 0753-003-133              | Retainment Spacer   | 1    |

# 0753-003-010 Drive Link Assembly

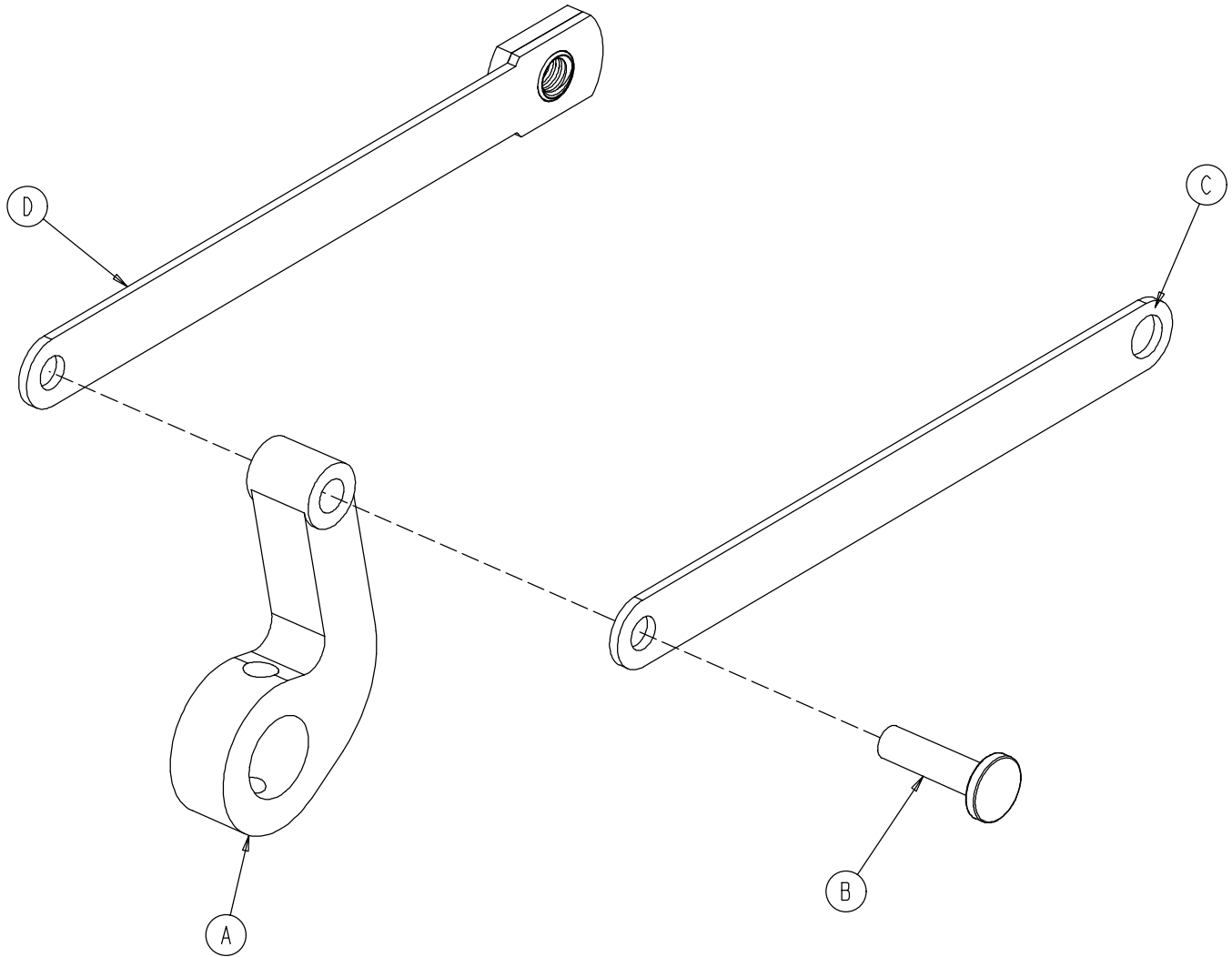
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| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| B    | 0753-003-011 | Brake Rod Drive Link        | 1    |
| C    | 0753-003-061 | Brake Cam Drive Link        | 2    |
| D    | 0753-003-098 | Flat Hd. Semi-Tubular Rivet | 2    |
| E    | 0753-003-102 | Brake Cam                   | 1    |

# 0753-006-135 Drive Link Assembly

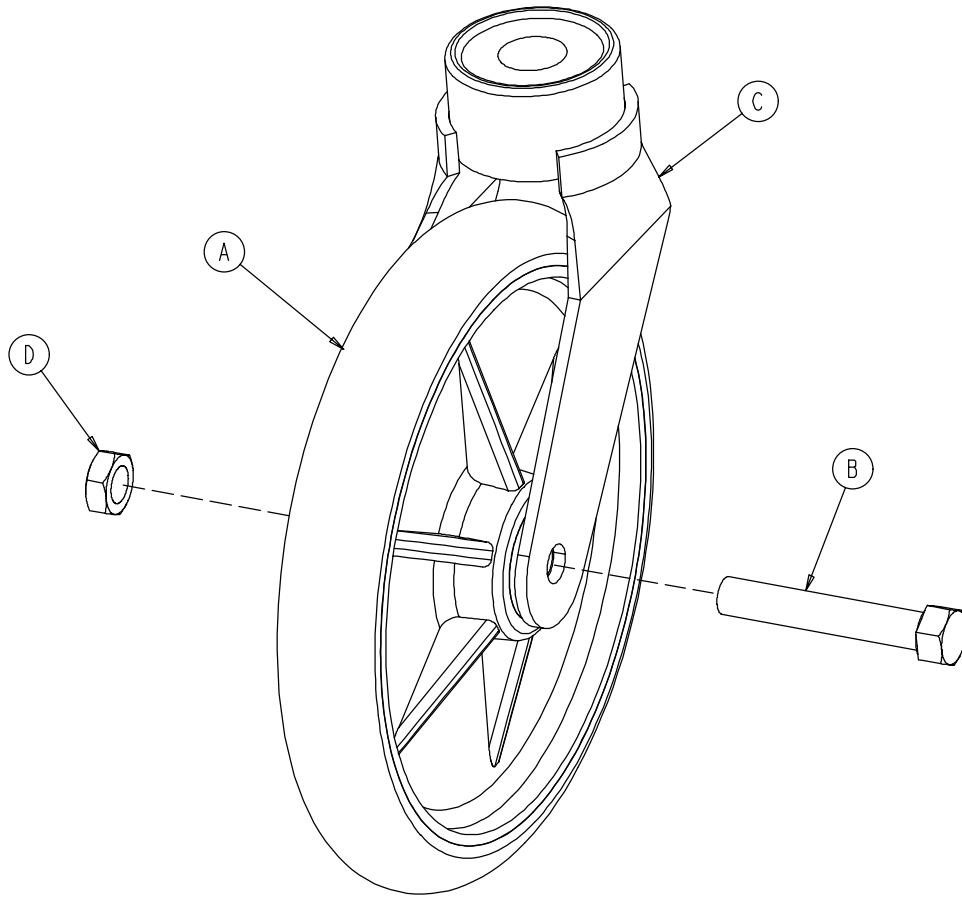
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| Item | Part No.     | Part Name                | Qty. |
|------|--------------|--------------------------|------|
| A    | 0753-003-011 | Brake Rod Drive Link     | 1    |
| B    | 0753-003-098 | Semi-Tubular Rivet       | 1    |
| C    | 0753-006-122 | 5th Wheel Cam Drive Link | 1    |
| D    | 0753-006-147 | Fifth Wheel Drive Link   | 1    |

# 0753-010-020 8" Caster Assembly

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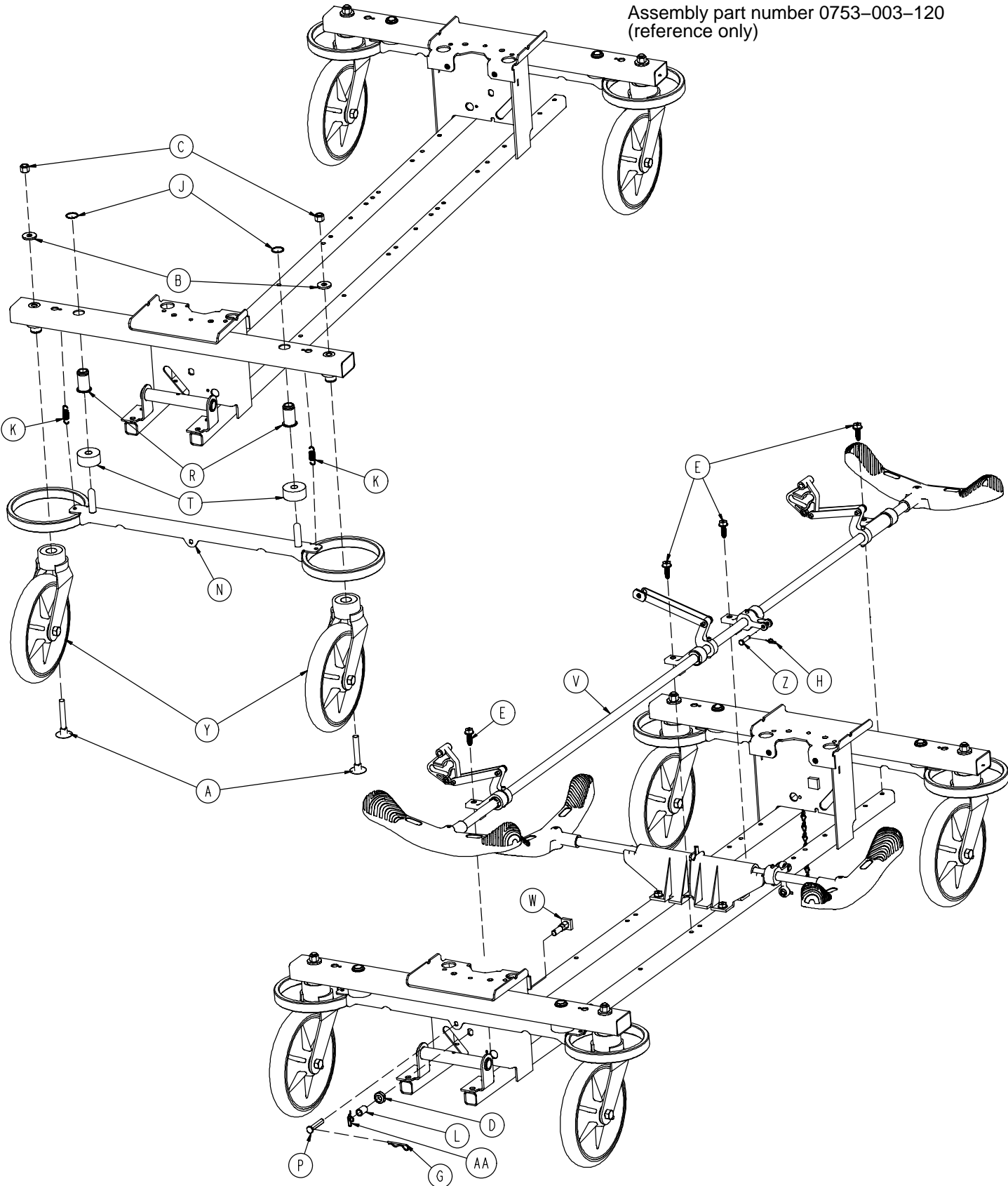


| Item | Part No.     | Part Name             | Qty. |
|------|--------------|-----------------------|------|
| A    | 0715-002-025 | Wheel                 | 1    |
| B    | 0003-099-000 | Hex Hd. Cap Screw     | 1    |
| C    | 0753-010-021 | Caster Horn w/Bearing | 1    |
| D    | 0016-060-000 | Centerlock Nut        | 1    |

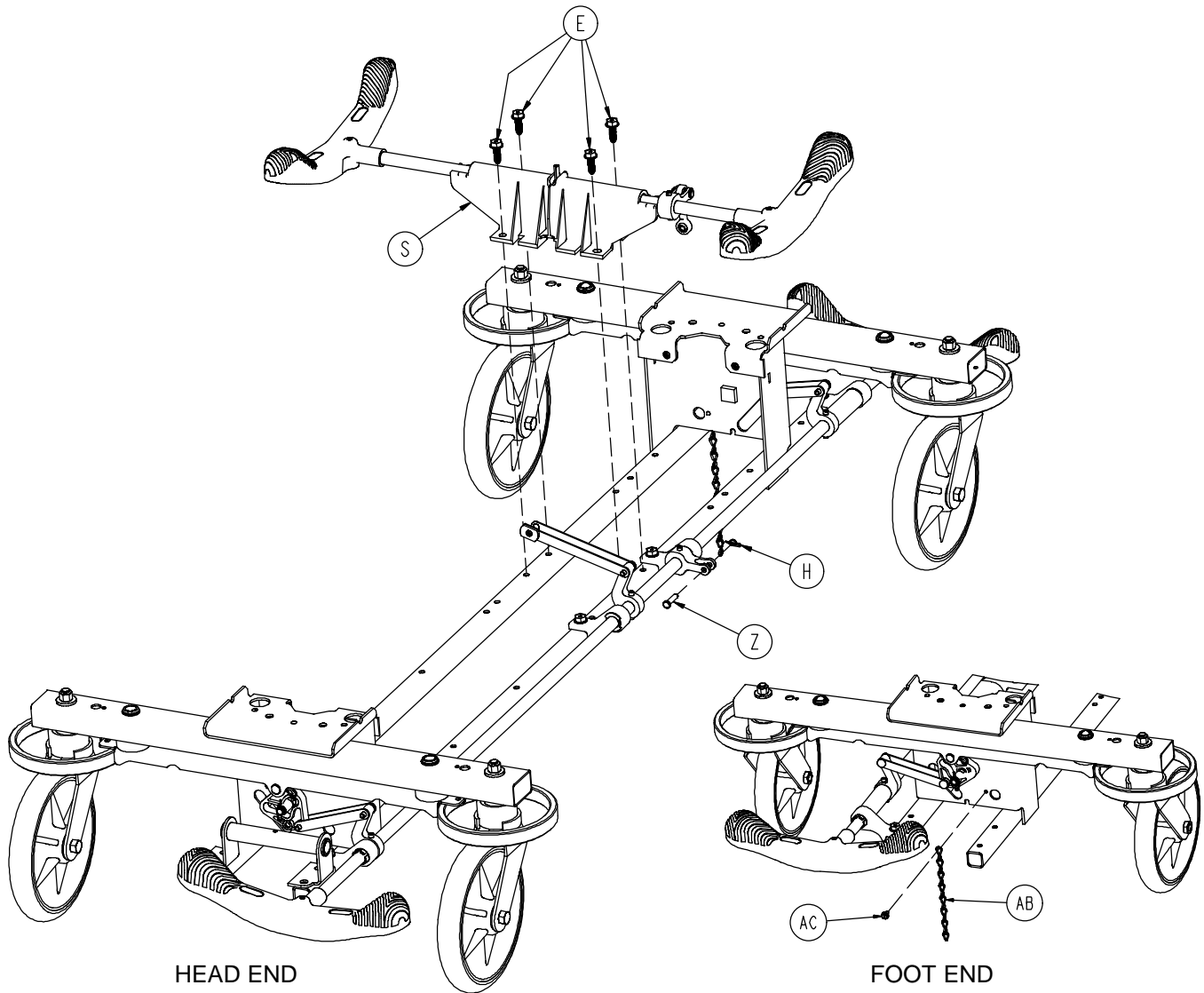


# Base Assembly with 4-Sided Brakes

Assembly part number 0753-003-120  
(reference only)

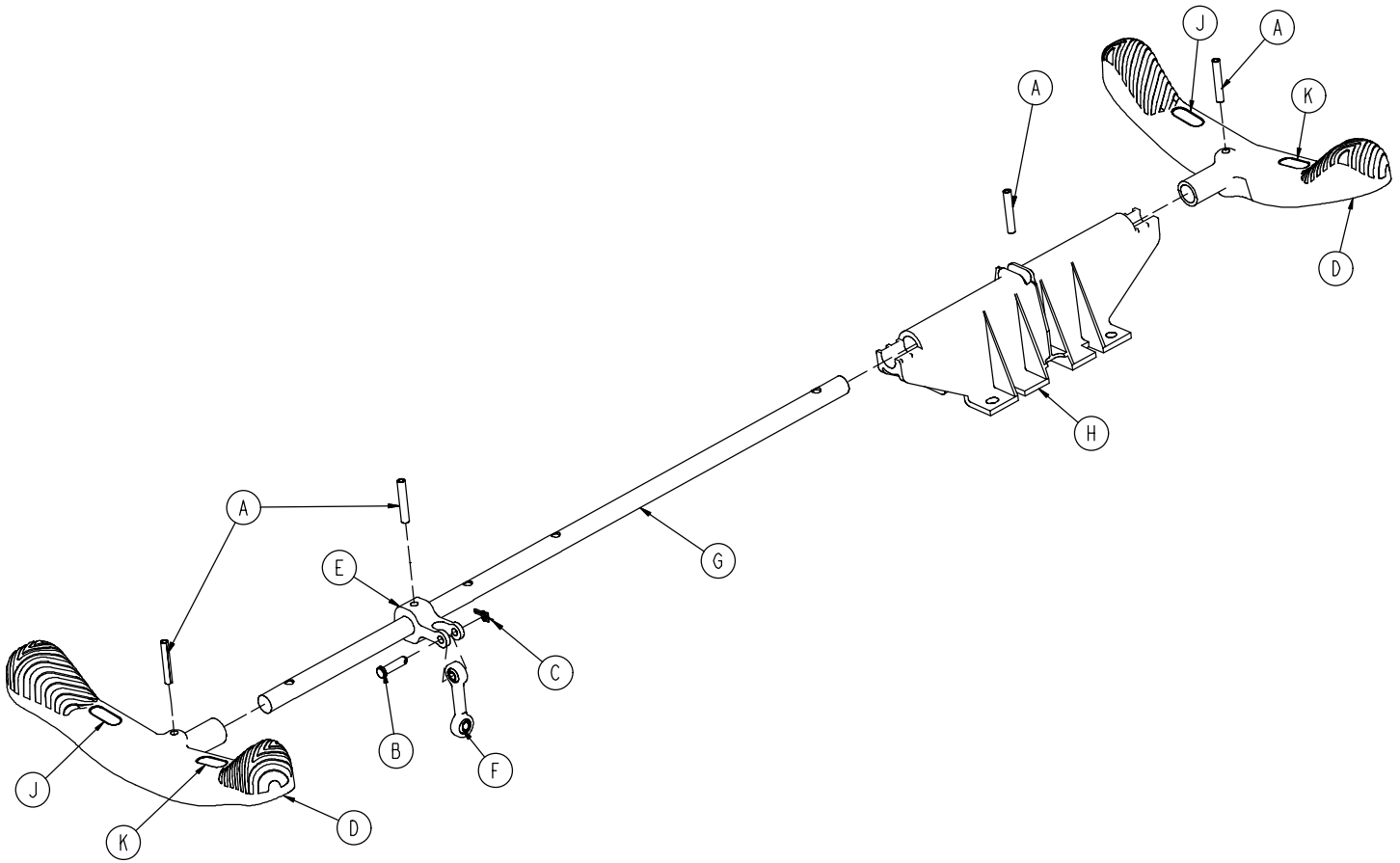


# Base Assembly with 4-Sided Brakes



| Item | Part No.     | Part Name               | Qty. | Item | Part No.     | Part Name               | Qty. |
|------|--------------|-------------------------|------|------|--------------|-------------------------|------|
| A    | 0005-044-000 | Step Bolt               | 4    | P    | 0753-003-066 | Clevis Pin              | 2    |
| B    | 0011-262-000 | Washer                  | 4    | R    | 0753-003-079 | Brake Pin Guide         | 4    |
| C    | 0016-035-000 | Nylock Hex Nut          | 4    | S    | (page 30)    | Side Brake Rod Ass'y    | 1    |
| D    | 0016-049-000 | Nylock Hex Nut          | 2    | T    | 0753-003-121 | Brake Cushion           | 4    |
| E    | 0023-288-000 | Hex Washer Hd. Screw    | 8    | V    | (page 31)    | Brake Rod Assembly      | 1    |
| G    | 0027-012-000 | Hitch Pin               | 2    | W    | 0753-003-230 | Bearing Pivot Support   | 2    |
| H    | 0027-020-000 | Rue Ring Cotter         | 1    | Y    | (page 27)    | Caster Assembly         | 4    |
| J    | 0028-037-000 | External Retaining Ring | 4    | Z    | 0026-340-000 | Clevis Pin              | 1    |
| K    | 0038-439-000 | Extension Spring        | 4    | AA   | 0027-022-000 | Rue Ring Cotter Pin     | 2    |
| L    | 0081-037-000 | Roller Bearing          | 2    | AB   | 0753-010-012 | Ground Chain            | 1    |
| M    | 0753-001-001 | Base Weldment           | 1    | AC   | 0023-025-000 | H. Washer Hd. Tap. Scr. | 1    |
| N    | 0753-003-006 | Brake Ring Weldment     | 2    |      |              |                         |      |

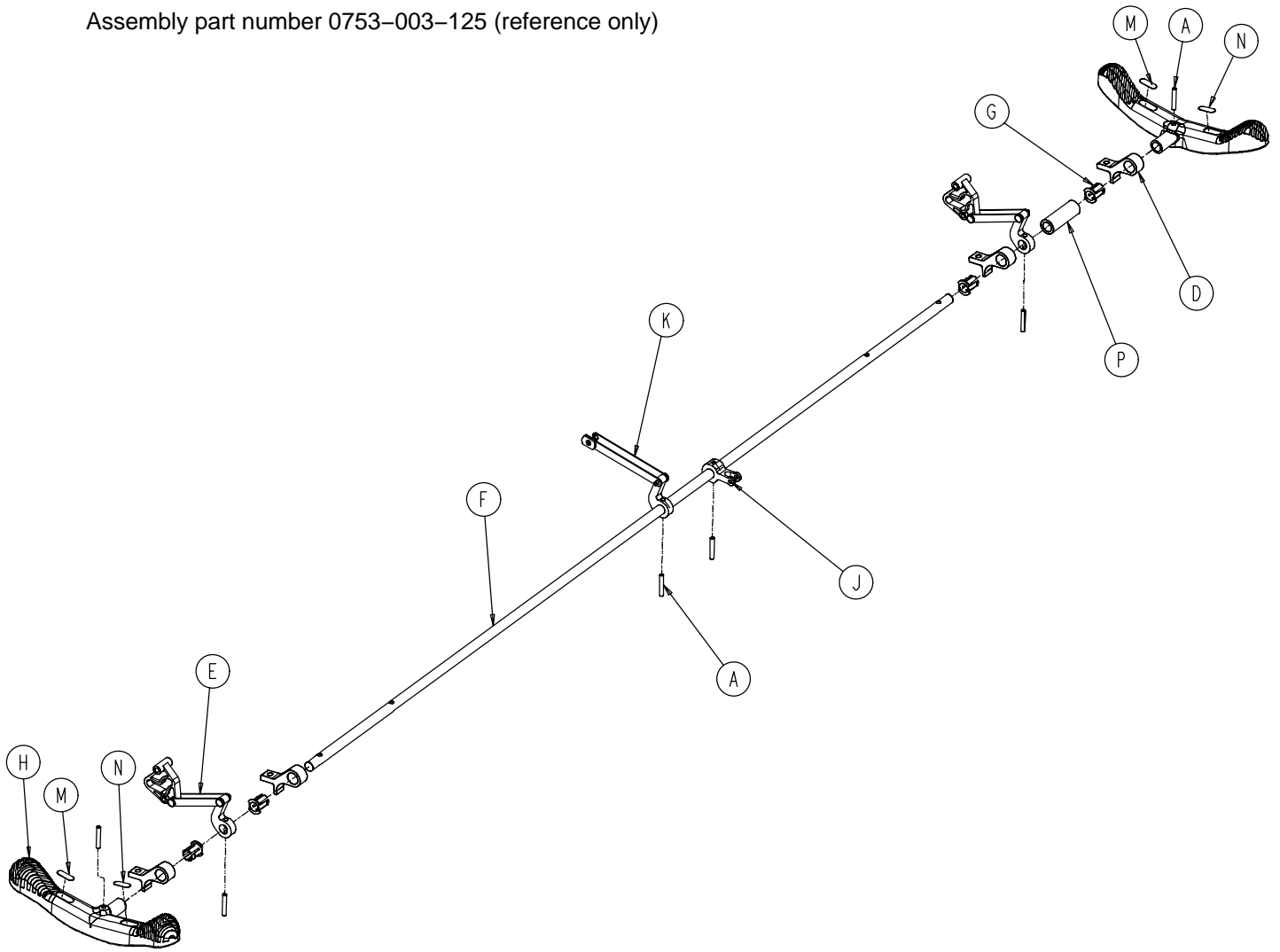
# 0753-003-210 Side Control Brake Rod Assembly



| Item | Part No.     | Part Name              | Qty. |
|------|--------------|------------------------|------|
| A    | 0026-067-000 | Slotted Spring Pin     | 4    |
| B    | 0026-340-000 | Clevis Pin             | 1    |
| C    | 0027-020-000 | Rue Ring Cotter        | 1    |
| D    | 0753-003-099 | Butterfly "V" Pedal    | 2    |
| E    | 0753-003-112 | Side Control Link      | 1    |
| F    | 0753-003-117 | Rod End Link           | 1    |
| G    | 0753-003-119 | Side Control Brake Rod | 1    |
| H    | 0753-003-214 | Shaft Support          | 1    |
| J    | 1210-201-335 | Red Brake Label        | 2    |
| K    | 1210-201-336 | Green Steer Label      | 2    |

# Brake Rod Assembly

Assembly part number 0753-003-125 (reference only)



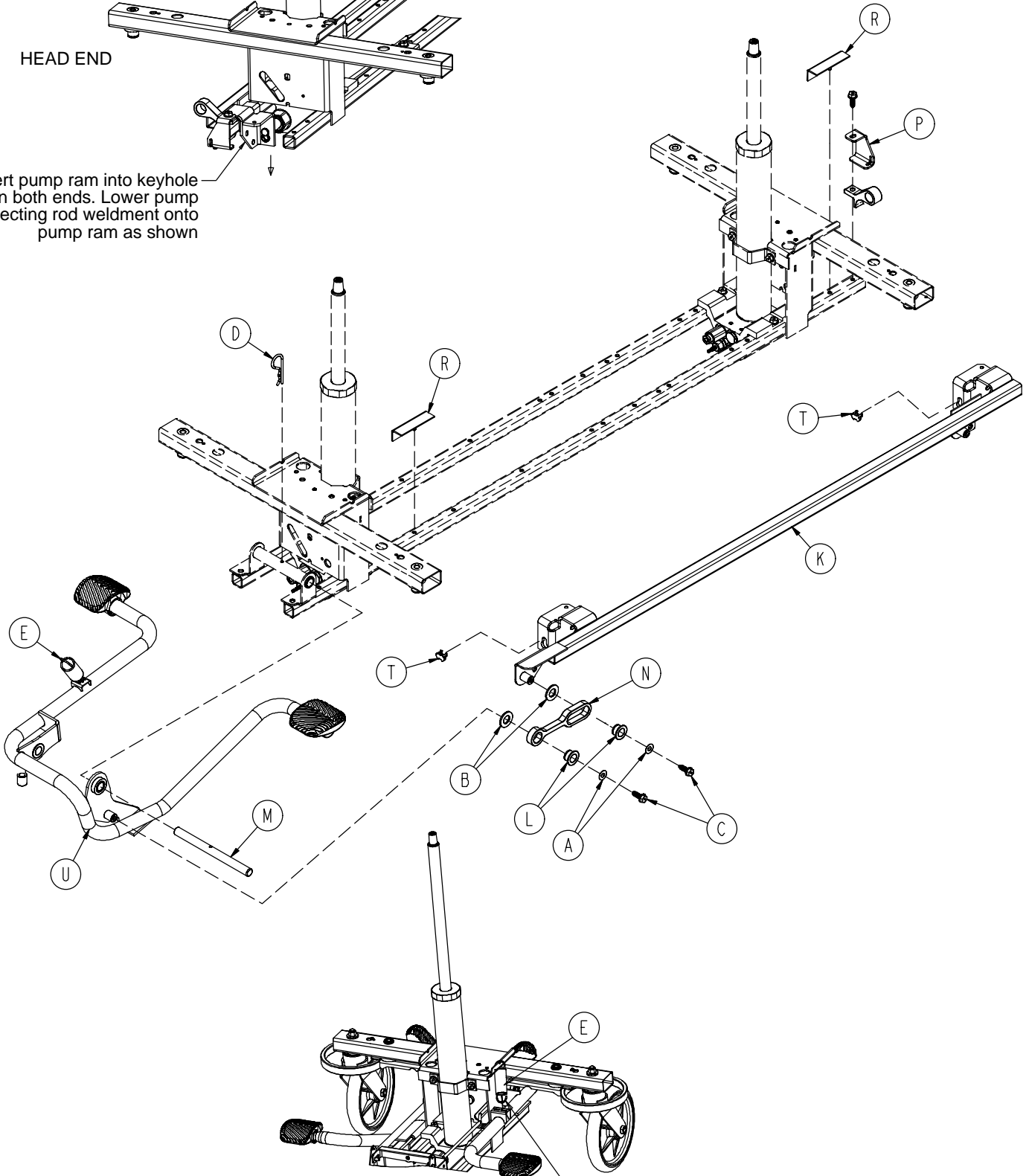
| Item | Part No.                  | Part Name           | Qty. |
|------|---------------------------|---------------------|------|
| A    | 0026-067-000              | Slotted Spring Pin  | 6    |
| D    | 0753-003-004              | Brake Rod Support   | 4    |
| E    | <a href="#">(page 25)</a> | Drive Link Assembly | 2    |
| F    | 0753-003-014              | Brake Rod           | 1    |
| G    | 0753-003-015              | Brake Rod Nyliner   | 4    |
| H    | 0753-003-099              | Butterfly "V" Pedal | 2    |
| J    | 0753-003-112              | Side Control Link   | 1    |
| K    | <a href="#">(page 26)</a> | Drive Link Assembly | 1    |
| M    | 1210-201-335              | Red Brake Label     | 2    |
| N    | 1210-201-336              | Green Steer Label   | 2    |
| P    | 0753-003-133              | Retainment Spacer   | 1    |

# Base with Dual Side Hydraulics (Fifth Wheel Base)

Assembly part number 0753-005-200 (reference only)

HEAD END

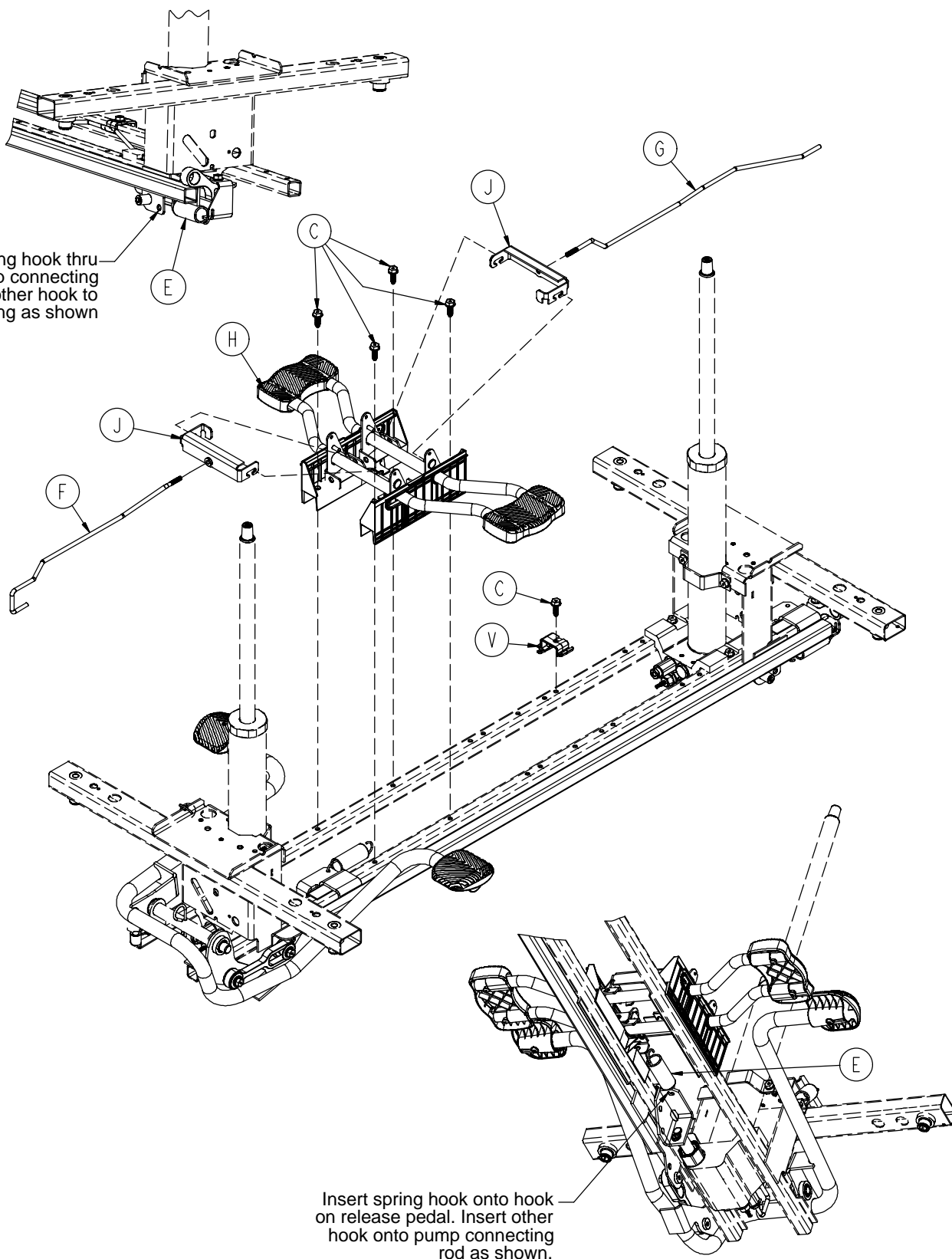
Insert pump ram into keyhole slot on both ends. Lower pump connecting rod weldment onto pump ram as shown



Insert spring hook thru slots in pump pedal  
Attach other end onto jack tower as shown

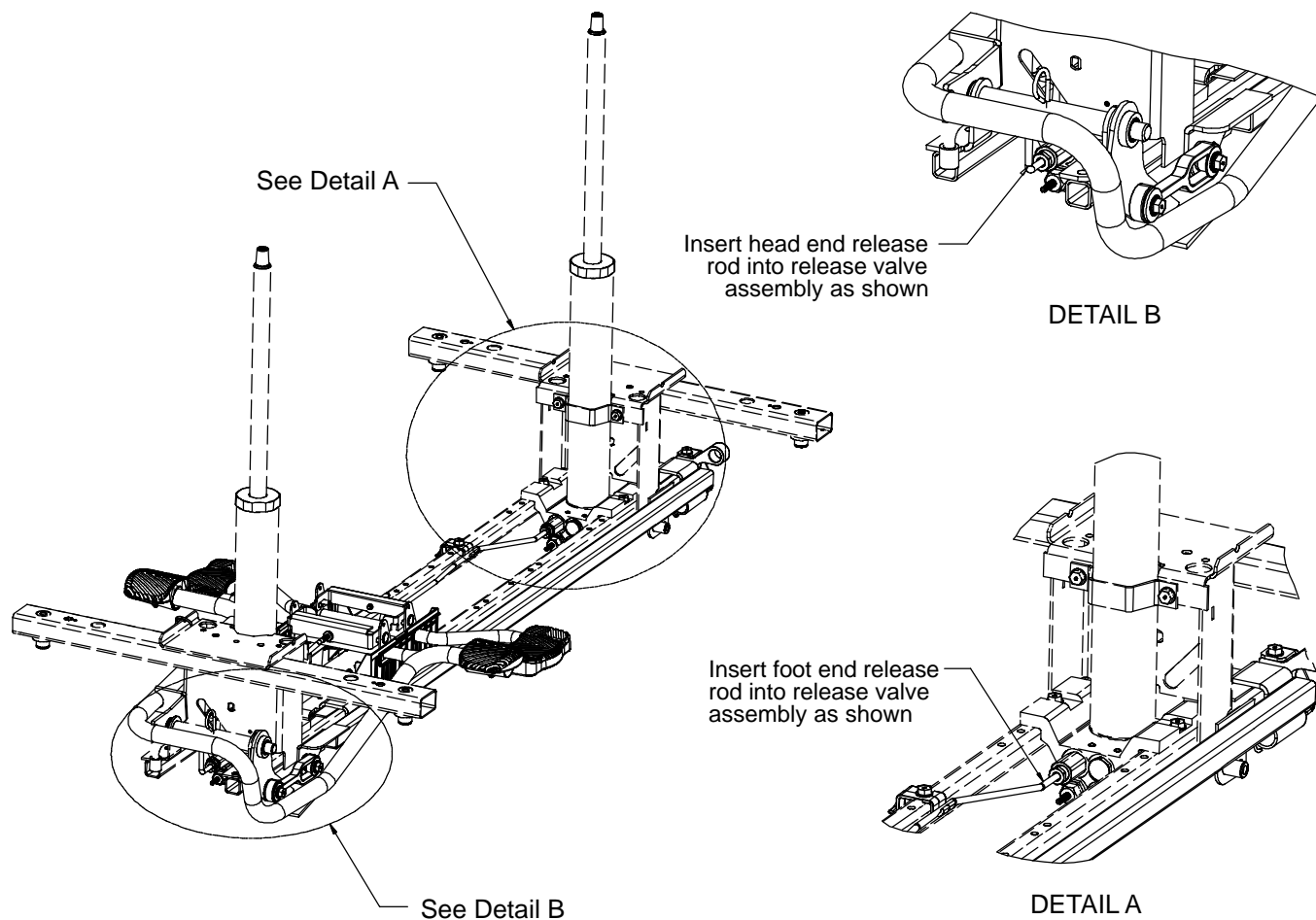
# Base with Dual Side Hydraulics (Fifth Wheel Base)

Insert spring hook thru hole in pump connecting rod. Attach other hook to return spring as shown



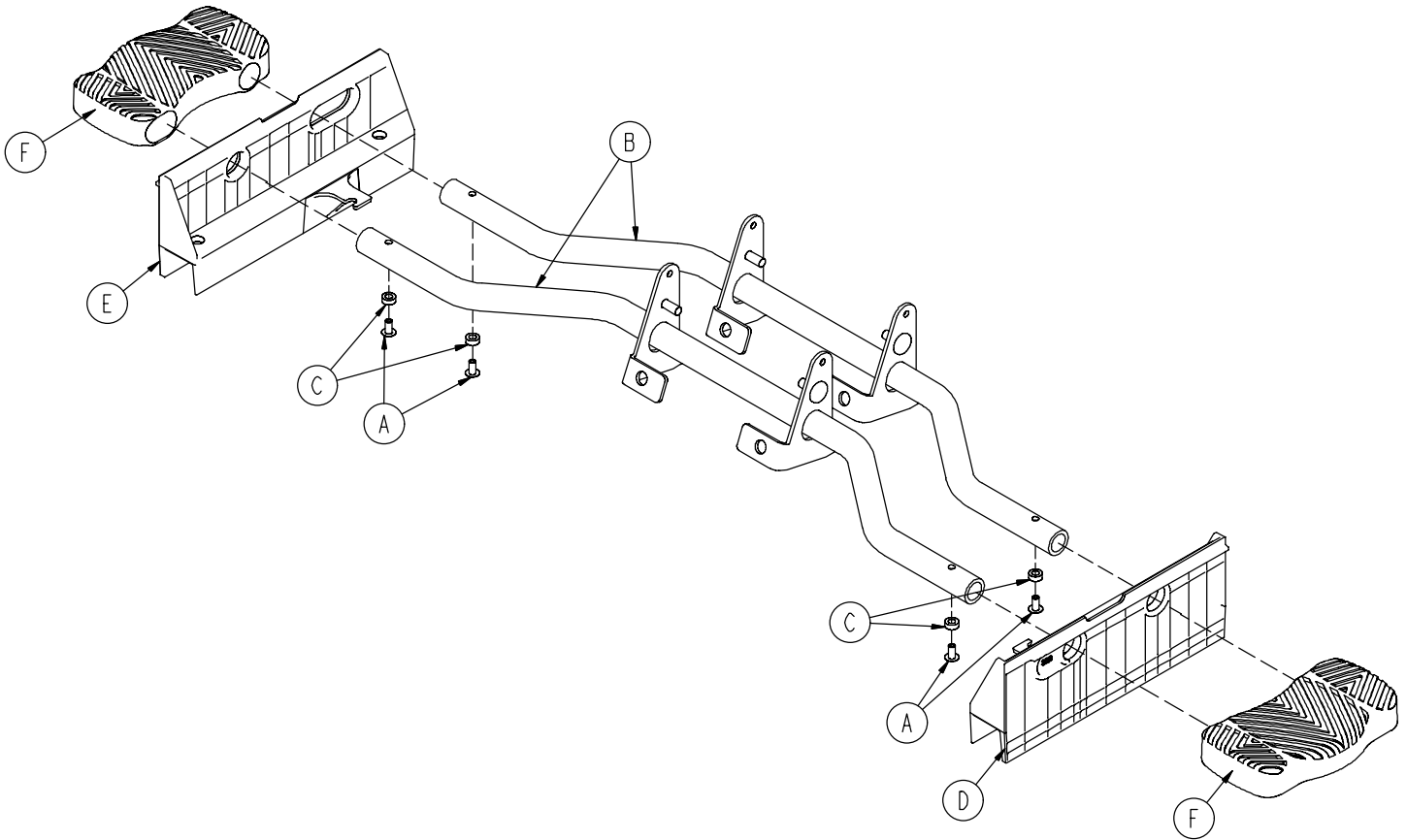
Insert spring hook onto hook on release pedal. Insert other hook onto pump connecting rod as shown.

# Base with Dual Side Hydraulics (Fifth Wheel Base)



| Item | Part No.     | Part Name                 | Qty. |
|------|--------------|---------------------------|------|
| A    | 0011-023-000 | Washer                    | 2    |
| B    | 0014-071-000 | Washer                    | 2    |
| C    | 0023-288-000 | Hex Washer Hd. Screw      | 7    |
| D    | 0027-031-000 | Hair Pin Cotter           | 1    |
| E    | 0038-497-000 | Extension Spring          | 3    |
| F    | 0753-004-014 | Head End Release Rod      | 1    |
| G    | 0753-004-015 | Foot End Release Rod      | 1    |
| H    | (page 35)    | Release Pedal Assembly    | 1    |
| J    | 0753-004-132 | Release Pedal Swivel      | 2    |
| K    | 0753-005-037 | Pump Connecting Rod       | 1    |
| L    | 0753-005-044 | Pump Pedal Bushing        | 2    |
| M    | 0753-005-074 | Pivot Pin                 | 1    |
| N    | 0753-005-075 | Pump Pedal Link           | 1    |
| P    | 0753-005-087 | Return Spring Hook        | 1    |
| R    | 0753-005-088 | Wear Strip                | 2    |
| T    | 0753-005-089 | Pump Ram Plug             | 2    |
| U    | (page 36)    | Head End Pump Pedal Ass'y | 1    |
| V    | 0753-010-215 | Release Rod Bracket       | 1    |

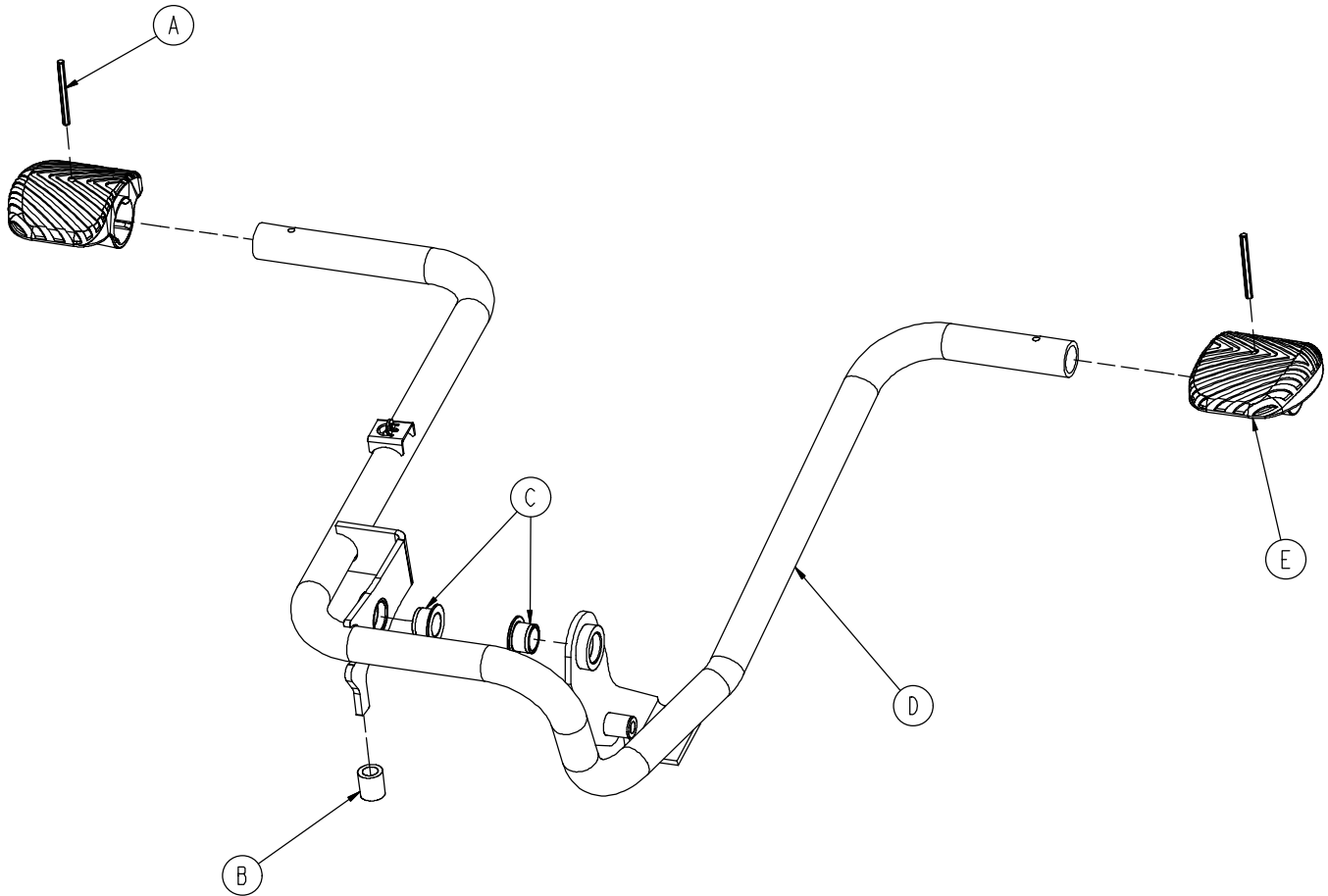
# 0753-004-101 Release Pedal Assembly



| Item | Part No.     | Part Name              | Qty. |
|------|--------------|------------------------|------|
| A    | 0025-079-000 | Rivet                  | 4    |
| B    | 0753-004-004 | Release Pedal Weldment | 2    |
| C    | 0753-004-029 | Release Pedal Standoff | 4    |
| D    | 0753-004-320 | Release Pedal Support  | 1    |
| E    | 0753-004-321 | Release Pedal Support  | 1    |
| F    | 1061-201-127 | Short Uni Pedal        | 2    |



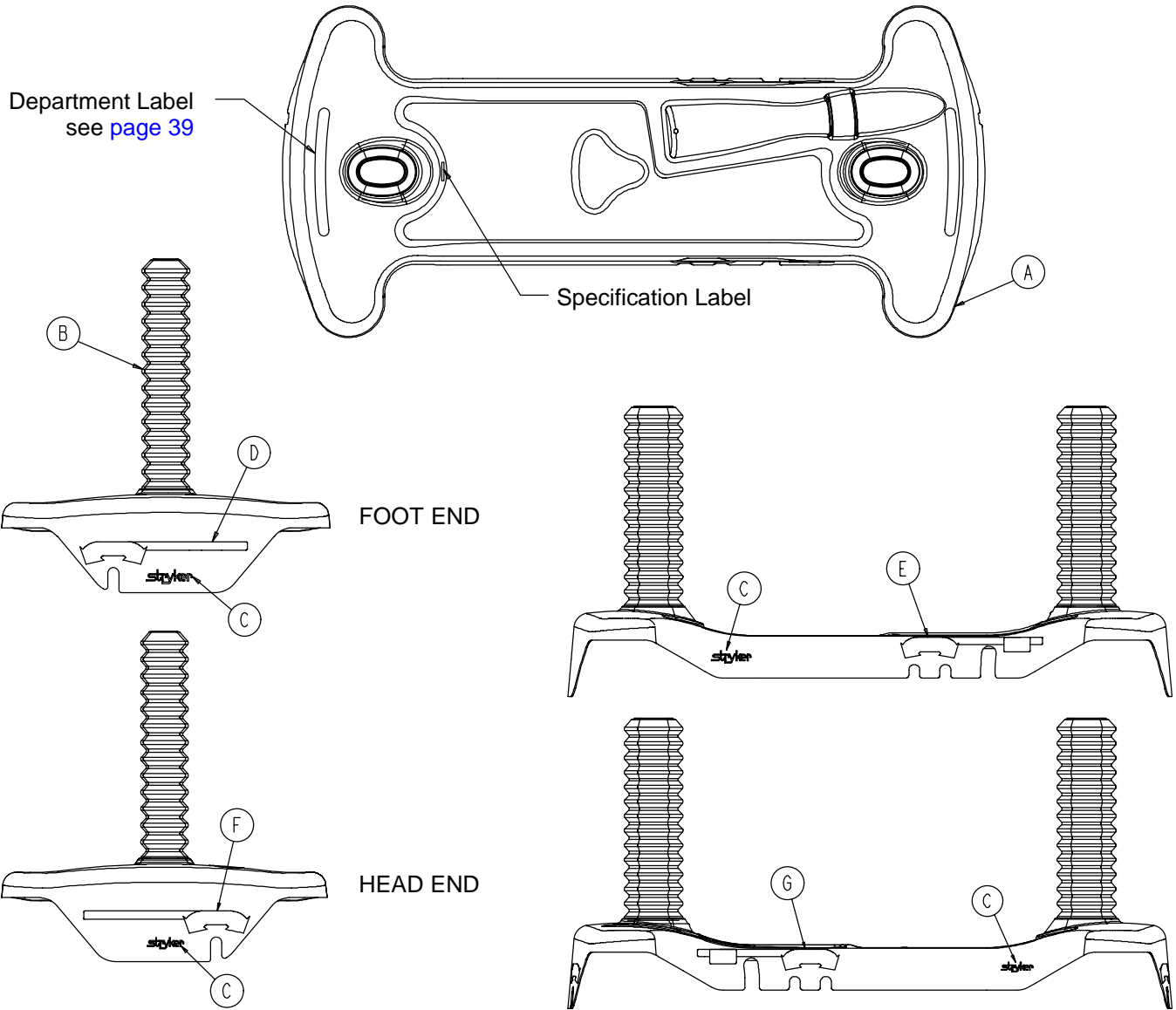
# 0753-005-185 Head End Pump Pedal Assembly



| Item | Part No.     | Part Name                    | Qty. |
|------|--------------|------------------------------|------|
| A    | 0026-343-000 | Groove Pin                   | 2    |
| B    | 0715-001-140 | Vinyl Tube                   | 1    |
| C    | 0753-005-044 | Pump Pedal Bushing           | 2    |
| D    | 0753-005-180 | Head End Pump Pedal Weldment | 1    |
| E    | 0753-201-126 | Pump Pedal                   | 2    |

# Base Labeling Assembly

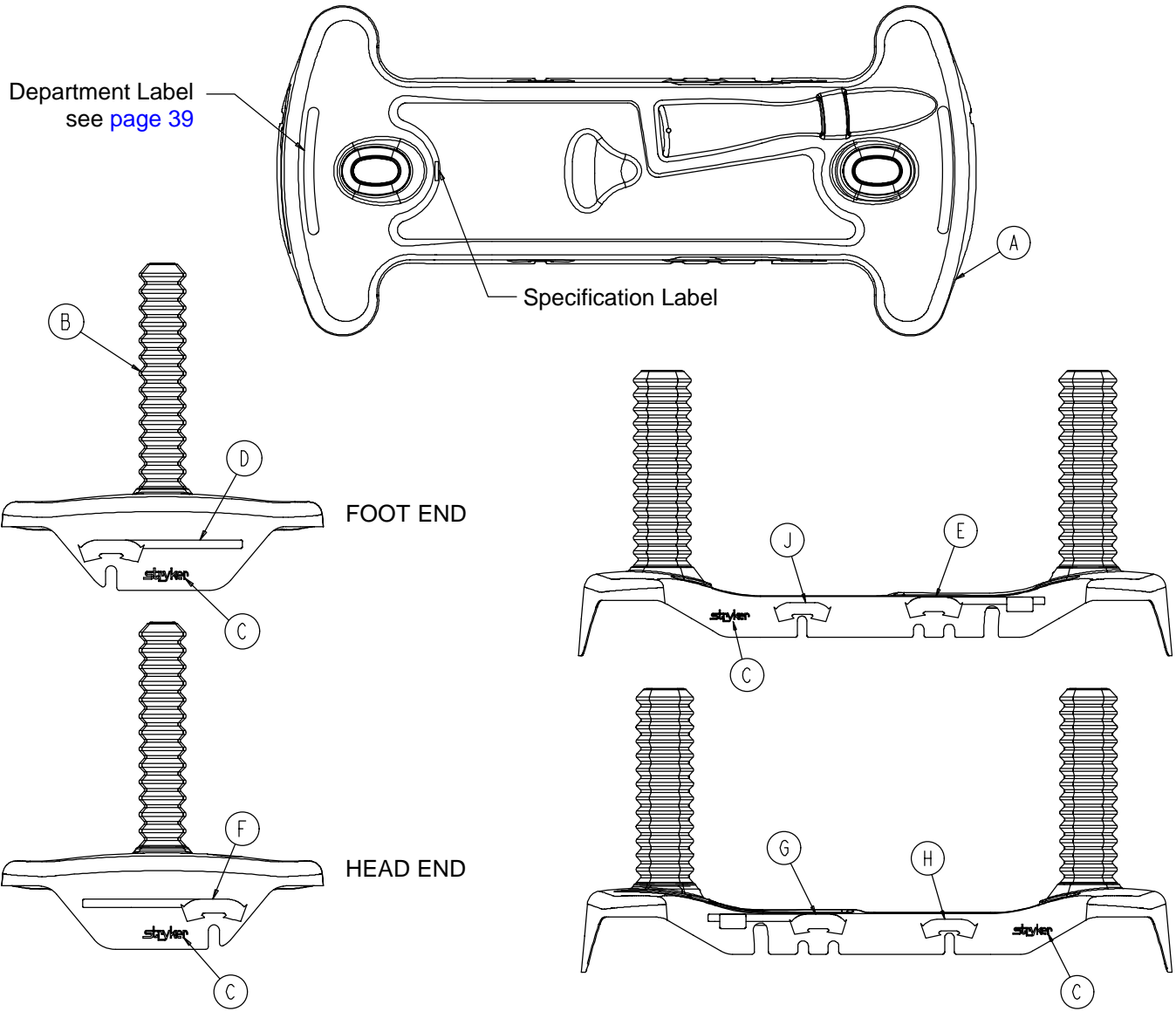
Assembly part number 0753-010-062 (reference only)



| Item | Part No.     | Part Name          | Qty. |
|------|--------------|--------------------|------|
| A    | 0753-010-040 | Base Hood          | 1    |
| B    | 1040-010-134 | Bellows            | 2    |
| C    | 0946-201-060 | Stryker Logo Label | 4    |

# Base Labeling Assembly, 4-Sided Brakes

Assembly part number 0753-010-063 (reference only)



| Item | Part No.     | Part Name                | Qty. |
|------|--------------|--------------------------|------|
| A    | 0753-010-040 | Base Hood                | 1    |
| B    | 1040-010-134 | Bellows                  | 2    |
| C    | 0946-201-060 | Stryker Logo Label       | 4    |
| H    | 0753-010-018 | Brake/Steer Label, Right | 1    |
| J    | 0753-010-019 | Brake/Steer Label, Left  | 1    |

# Base Labeling Assembly

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| <b>Color Set P/N</b>   | <b>Item D Brake/Steer, Foot End</b> | <b>Item E Lift/Lower, Left</b> | <b>Item F Brake/Steer, Head End</b> | <b>Item G Lift/Lower, Right</b> | <b>Litter Bumper Strip</b> |
|------------------------|-------------------------------------|--------------------------------|-------------------------------------|---------------------------------|----------------------------|
| RED<br>0753-010-120    | 0753-010-051                        | 0753-010-055                   | 0753-010-017                        | 0753-010-054                    | 1010-700-015               |
| PURPLE<br>0753-010-121 | 0753-010-151                        | 0753-010-155                   | 0753-010-170                        | 0753-010-154                    | 1010-700-025               |
| GREEN<br>0753-010-122  | 0753-010-251                        | 0753-010-255                   | 0753-010-270                        | 0753-010-254                    | 1010-700-035               |
| GRAY<br>0753-010-123   | 0753-010-351                        | 0753-010-355                   | 0753-010-370                        | 0753-010-354                    | 1010-700-045               |
| TEAL<br>0753-010-124   | 0753-010-451                        | 0753-010-455                   | 0753-010-470                        | 0753-010-454                    | 1010-700-055               |
| PINK<br>0753-010-125   | 0753-010-551                        | 0753-010-555                   | 0753-010-570                        | 0753-010-554                    | 1010-700-065               |
| BLUE<br>0753-010-126   | 0753-010-651                        | 0753-010-655                   | 0753-010-670                        | 0753-010-654                    | 1010-700-075               |

## BASE HOOD DEPARTMENT LABELS

| <b>Department</b>  | <b>Label Part Number</b> |
|--------------------|--------------------------|
| Emergency          | 1010-900-215             |
| PACU               | 1010-900-220             |
| Transport          | 1010-900-225             |
| Surgery            | 1010-900-230             |
| Extended Stay      | 1010-900-235             |
| Maternity          | 1010-900-240             |
| Endoscopy          | 1010-900-245             |
| Radiology          | 1010-900-250             |
| Nuclear Medicine   | 1010-900-255             |
| Ambulatory Surgery | 1010-900-260             |
| G.I. Lab           | 1010-900-265             |
| Cath. Lab          | 1010-900-270             |
| Same Day Surgery   | 1010-900-275             |
| Cardio.            | 1010-900-280             |
| Ultrasound         | 1010-900-285             |

### NOTE

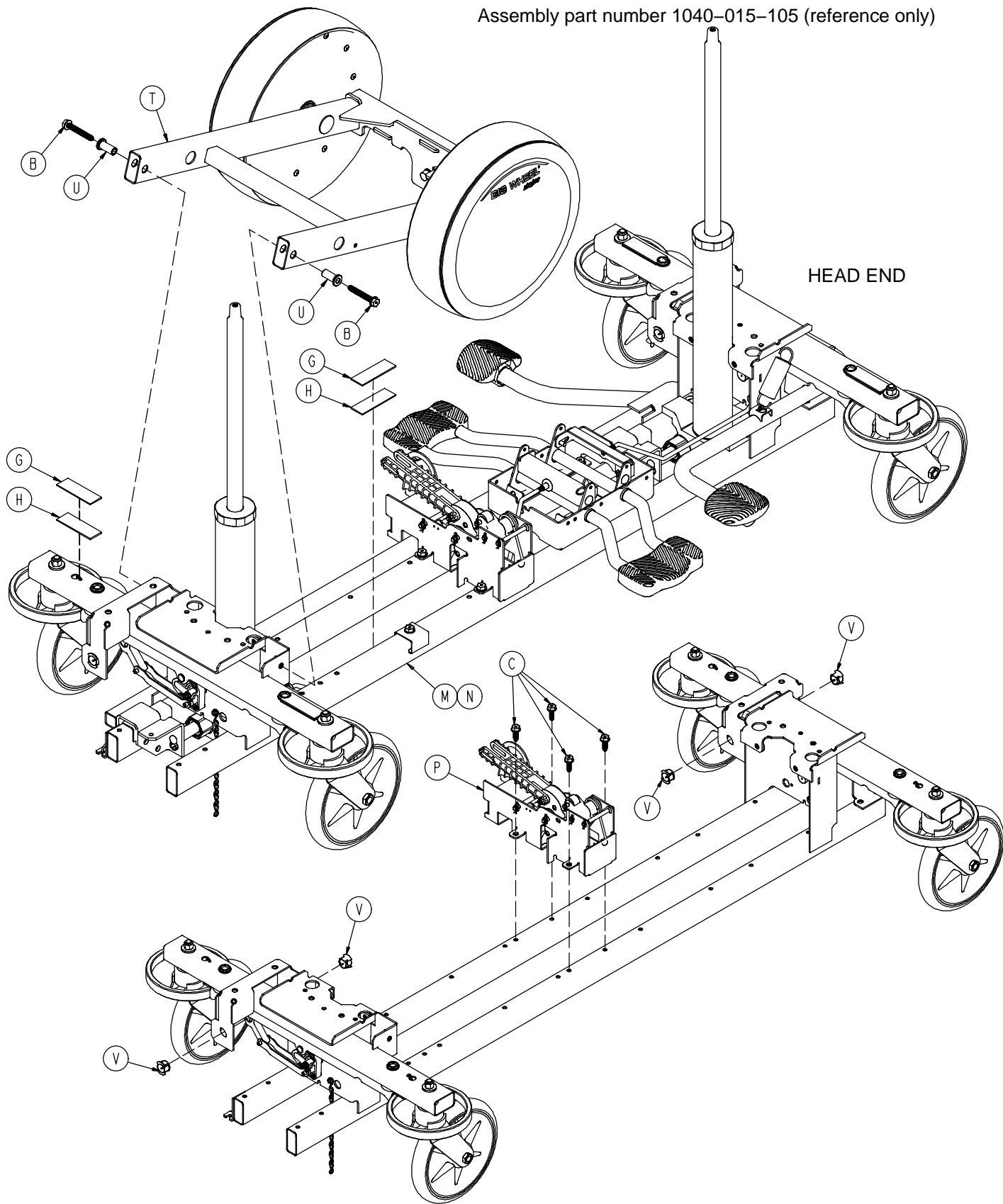
All base hood department labels are quantity of two.

# Notes

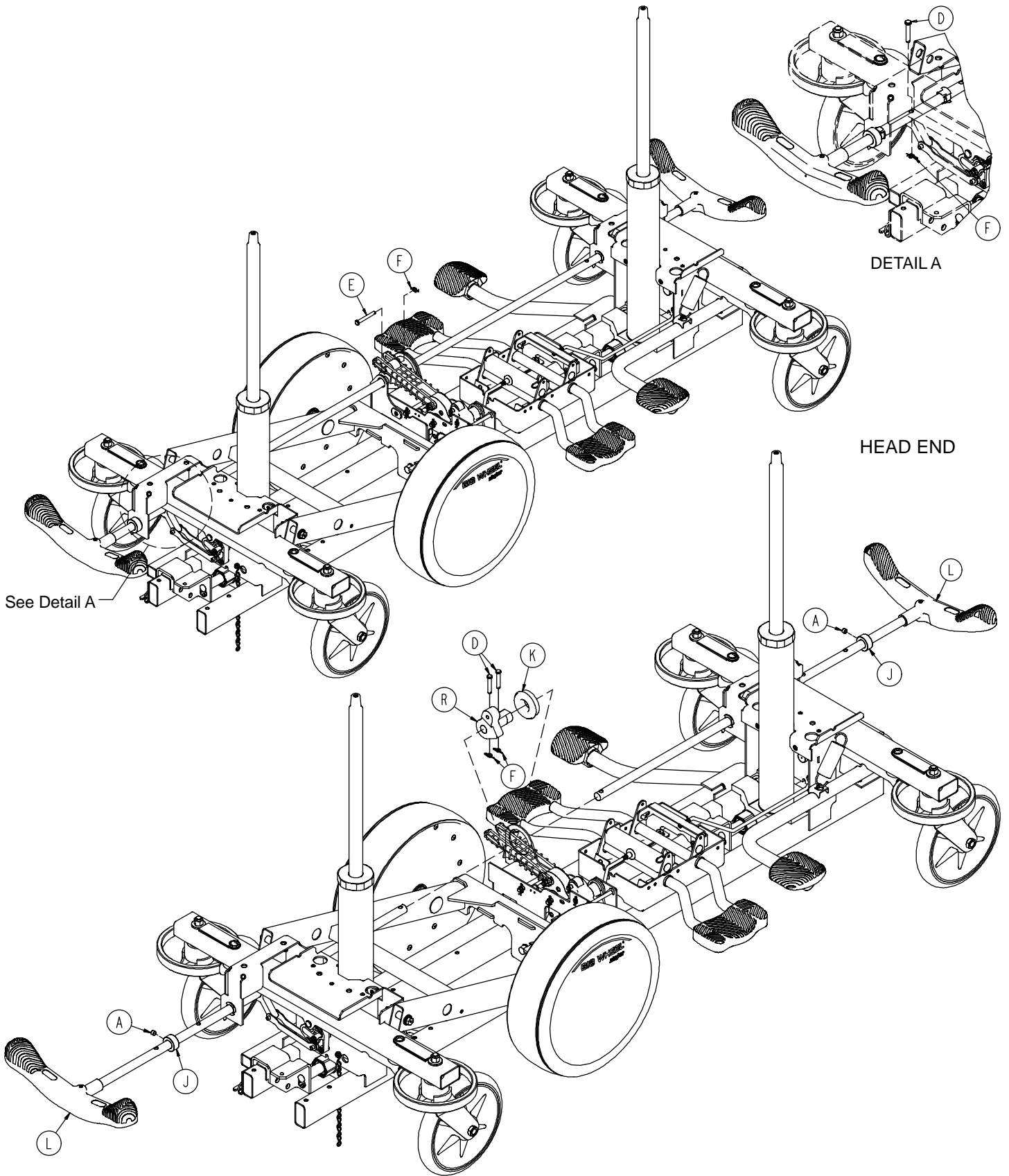
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# Big Wheel End Control Base Assembly

Assembly part number 1040-015-105 (reference only)



# Big Wheel End Control Base Assembly



# Big Wheel End Control Base Assembly

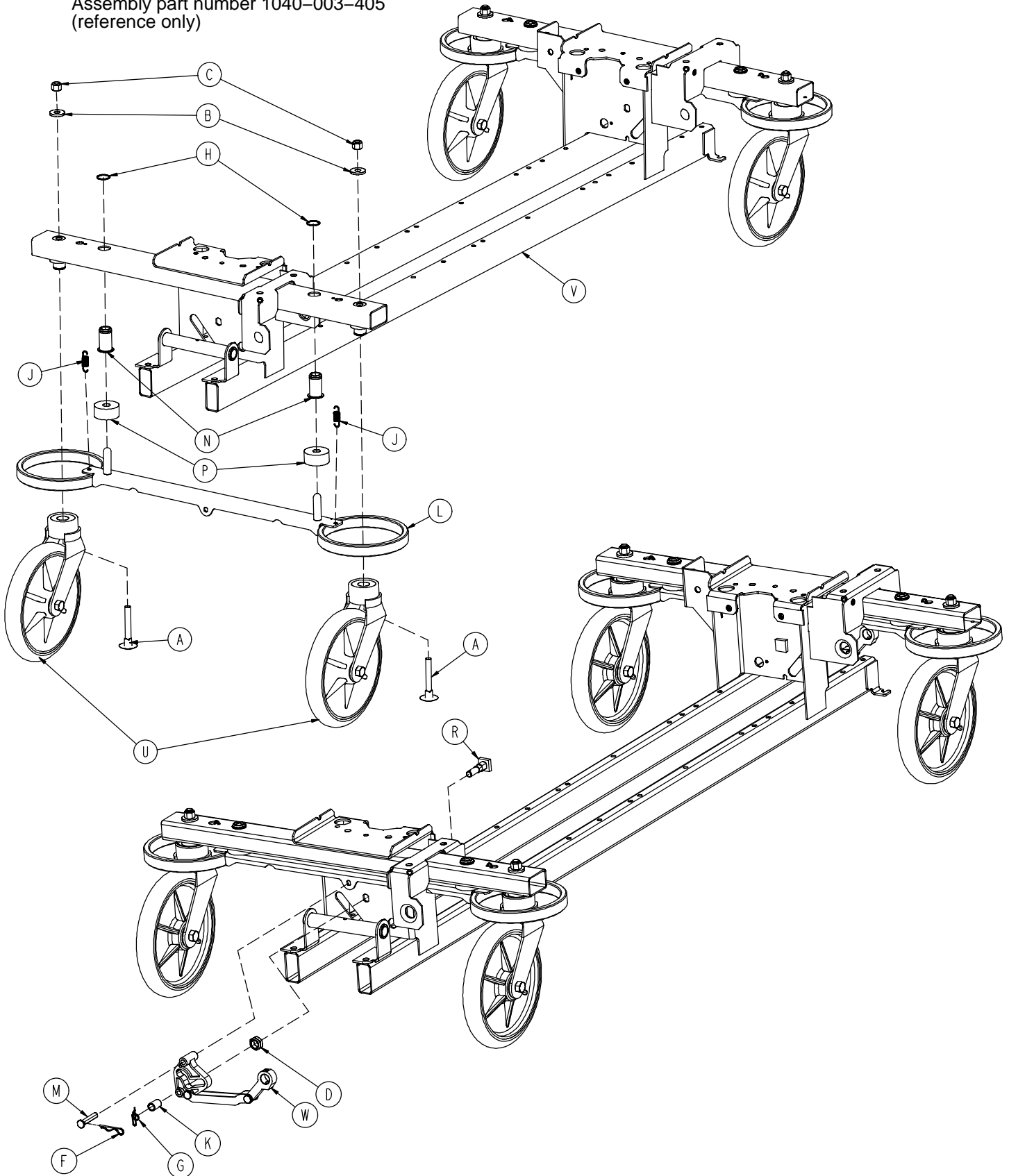
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| Item | Part No.                  | Part Name                        | Qty. |
|------|---------------------------|----------------------------------|------|
| A    | 0021-166-000              | Set Screw                        | 2    |
| B    | 0023-150-000              | Hex Washer Hd. Screw             | 2    |
| C    | 0023-288-000              | Hex Washer Hd. Screw             | 4    |
| D    | 0026-273-000              | Clevis Pin                       | 4    |
| E    | 0025-330-000              | Clevis Pin                       | 1    |
| F    | 0027-020-000              | Rue Ring Cotter                  | 5    |
| G    | 0029-007-000              | Dual Lock                        | 5    |
| H    | 0029-009-000              | Dual Lock                        | 5    |
| J    | 0042-020-000              | Collar                           | 2    |
| K    | 0081-330-000              | Radial Bearing                   | 1    |
| L    | <a href="#">(page 47)</a> | Brake Rod Assembly               | 2    |
| M    | <a href="#">(page 44)</a> | Base Assembly w/ Standard Brakes | 1    |
| N    | <a href="#">(page 48)</a> | Dual Sided Hydraulics            | 1    |
| P    | <a href="#">(page 52)</a> | Cam Bracket Assembly             | 1    |
| R    | 1040-006-231              | Drive Arm                        | 1    |
| T    | <a href="#">(page 54)</a> | Big Wheel Carriage Assembly      | 1    |
| U    | 1040-015-007              | Carriage Pivot Bushing           | 2    |
| V    | 1210-201-251              | Insert                           | 4    |

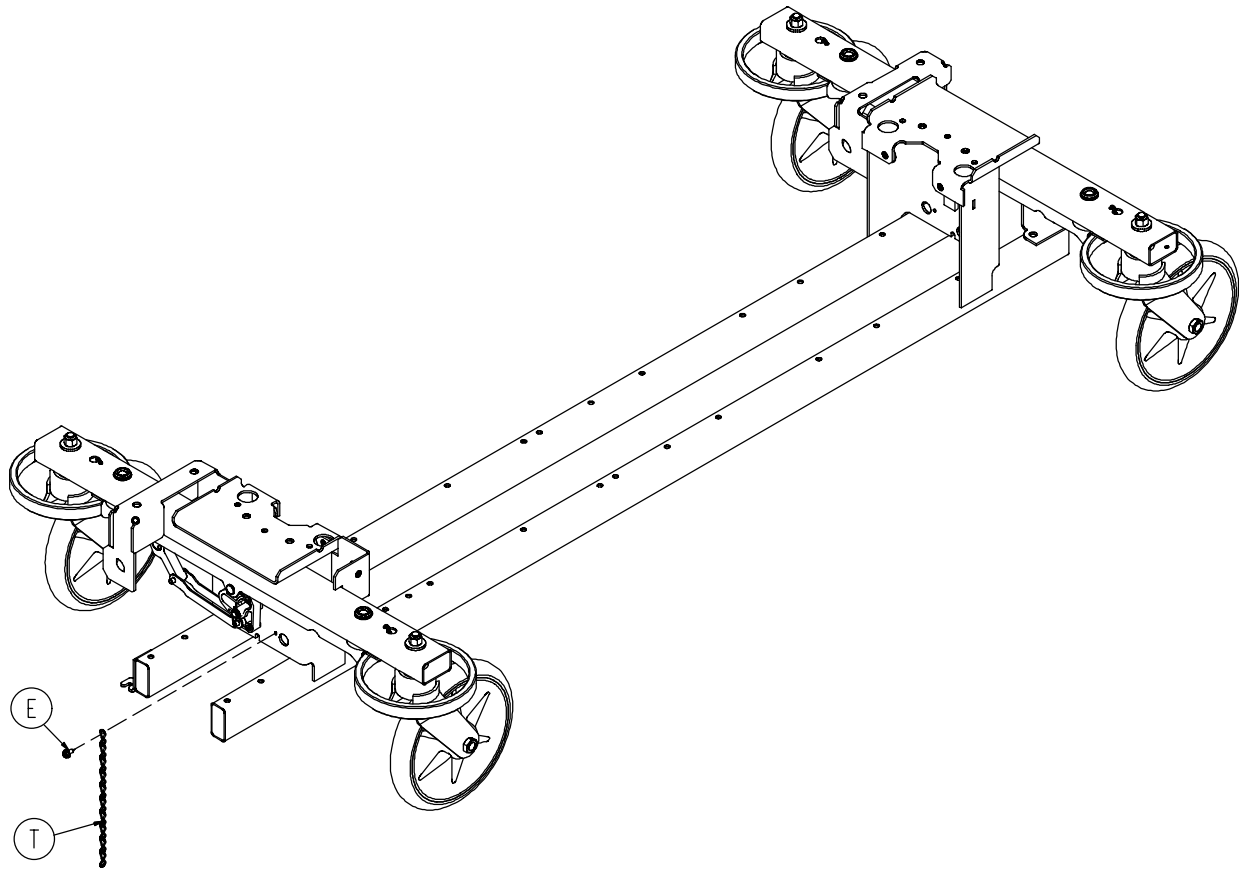


# Base Assembly w/Standard Brakes (Big Wheel Base)

Assembly part number 1040-003-405  
(reference only)



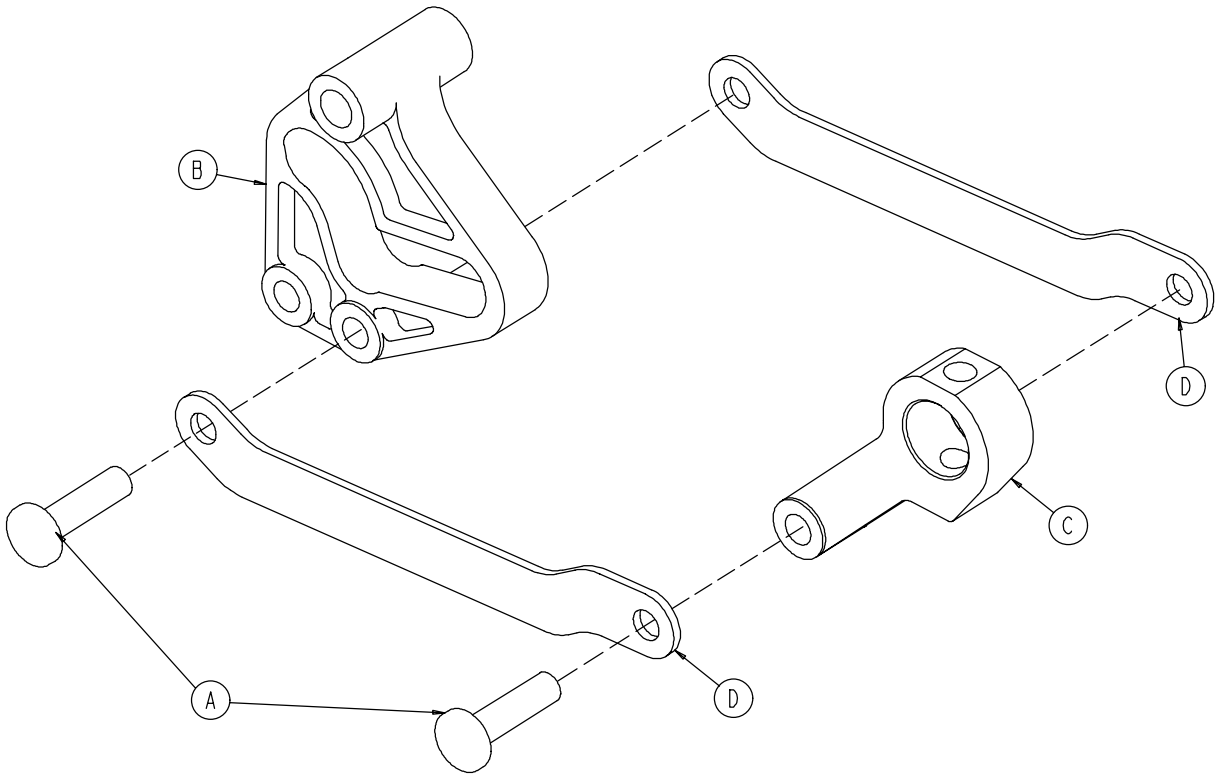
# Base Assembly w/Standard Brakes (Big Wheel Base)



| Item | Part No.                  | Part Name                   | Qty. |
|------|---------------------------|-----------------------------|------|
| A    | 0005-039-000              | Step Bolt                   | 4    |
| B    | 0011-262-000              | Washer                      | 4    |
| C    | 0016-035-000              | Nylock Hex Nut              | 4    |
| D    | 0016-049-000              | Nylock Hex Nut              | 2    |
| E    | 0023-025-000              | Hex Washer Hd. Screw        | 1    |
| F    | 0027-012-000              | Hitch Pin                   | 2    |
| G    | 0027-022-000              | Rue Ring Cotter Pin         | 2    |
| H    | 0028-037-000              | External Retaining Ring     | 4    |
| J    | 0038-439-000              | Extension Spring            | 4    |
| K    | 0081-037-000              | Plane Bearing               | 2    |
| L    | 0753-003-006              | Brake Ring                  | 2    |
| M    | 0753-003-066              | Clevis Pin                  | 2    |
| N    | 0753-003-079              | Caster Tube Brake Pin Guide | 4    |
| P    | 0753-003-121              | Brake Cushion               | 4    |
| R    | 0753-003-230              | Bearing Pivot Support       | 2    |
| T    | 0753-010-012              | Ground Chain                | 1    |
| U    | <a href="#">(page 27)</a> | Caster Assembly             | 4    |
| V    | 1040-001-301              | Base Frame                  | 1    |
| W    | <a href="#">(page 46)</a> | Drive Link Assembly         | 2    |

# 1040-003-185 Drive Link Assembly

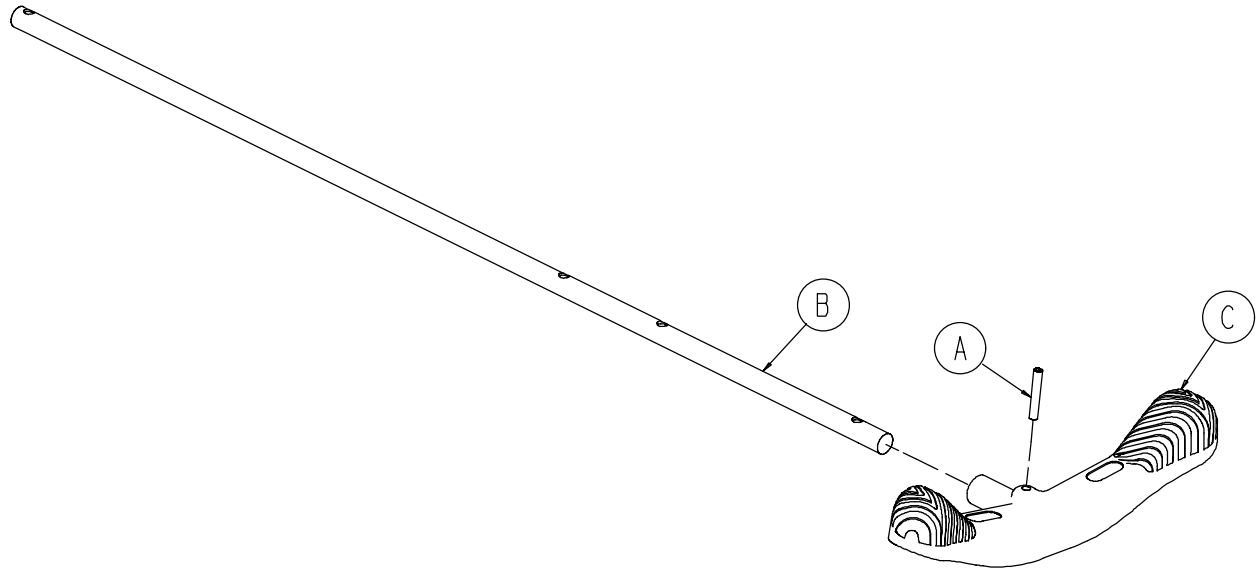
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| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 0753-003-098 | Semi-Tubular Rivet   | 2    |
| B    | 0753-003-102 | Brake Cam            | 1    |
| C    | 1040-003-174 | Brake Rod Drive Link | 1    |
| D    | 1040-003-076 | Cam Drive Link       | 2    |

# 1040-003-191 Brake Rod Assembly (Big Wheel Base)

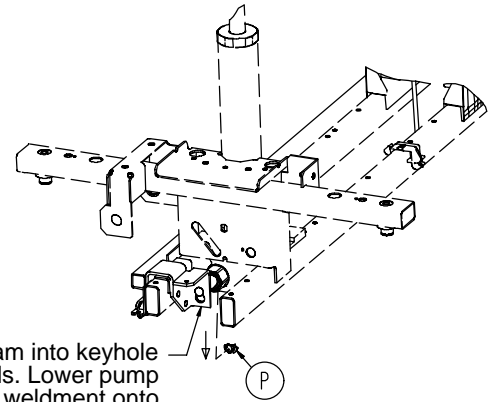
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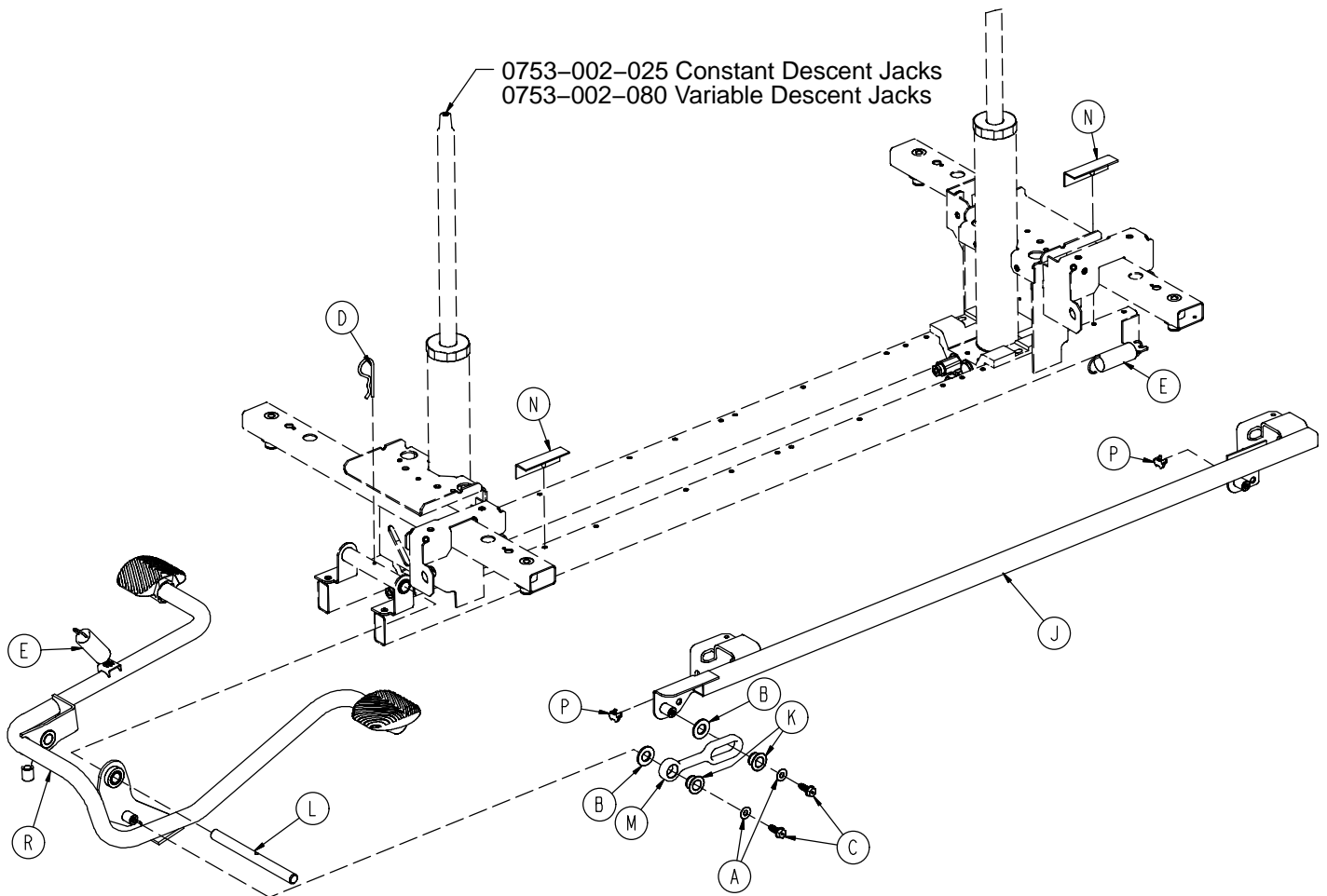
| Item | Part No.     | Part Name           | Qty. |
|------|--------------|---------------------|------|
| A    | 0026-067-000 | Slotted Spring Pin  | 1    |
| B    | 1040-003-113 | Brake Rod           | 1    |
| C    | 0753-003-099 | Butterfly "V" Pedal | 1    |

# Base with Dual Side Hydraulics (Big Wheel Base)

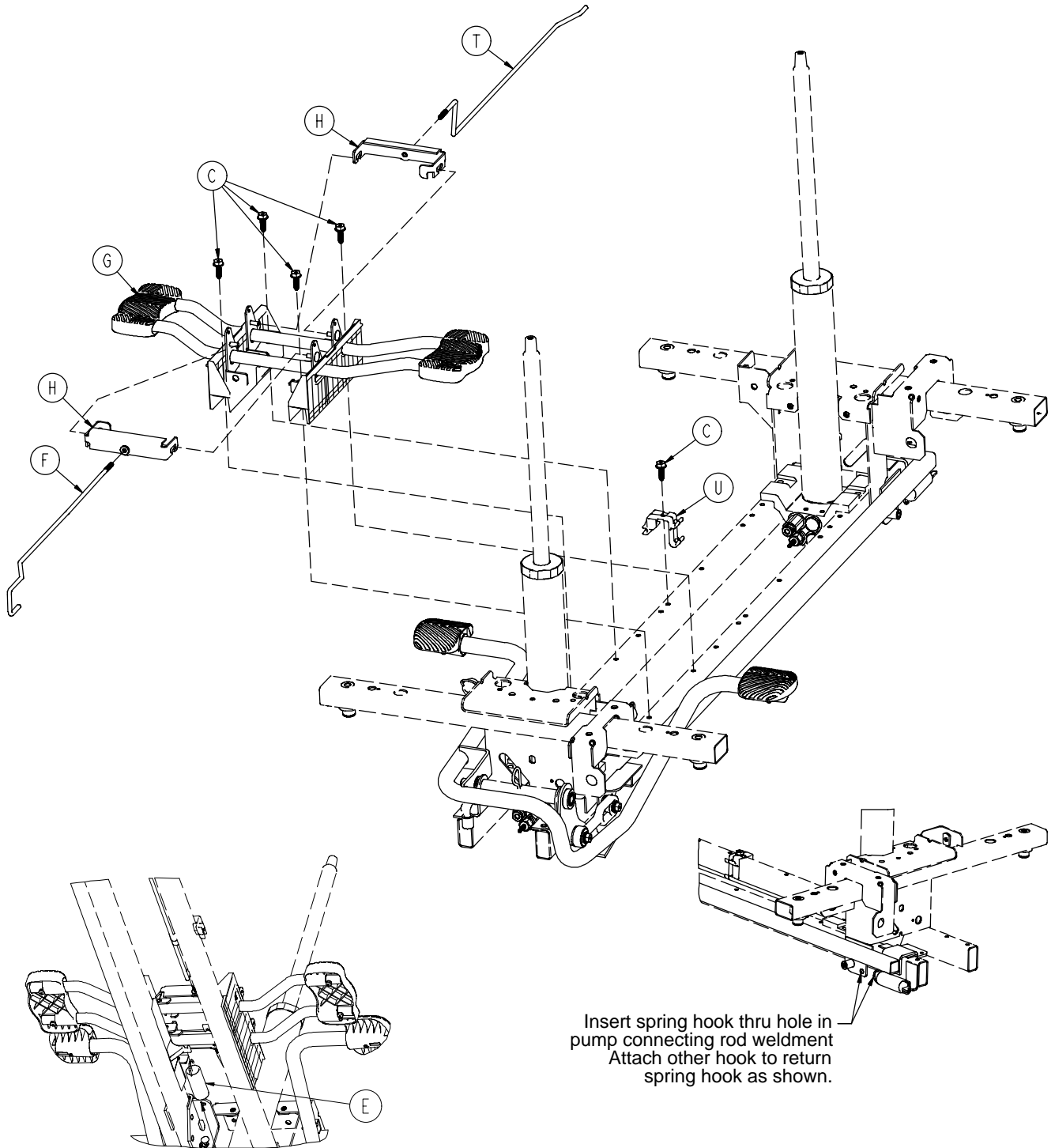
Assembly part number 1040-005-400 (reference only)



Insert pump ram into keyhole slot on both ends. Lower pump connecting rod weldment onto pump ram as shown. Insert item P to retain pump connecting rod.



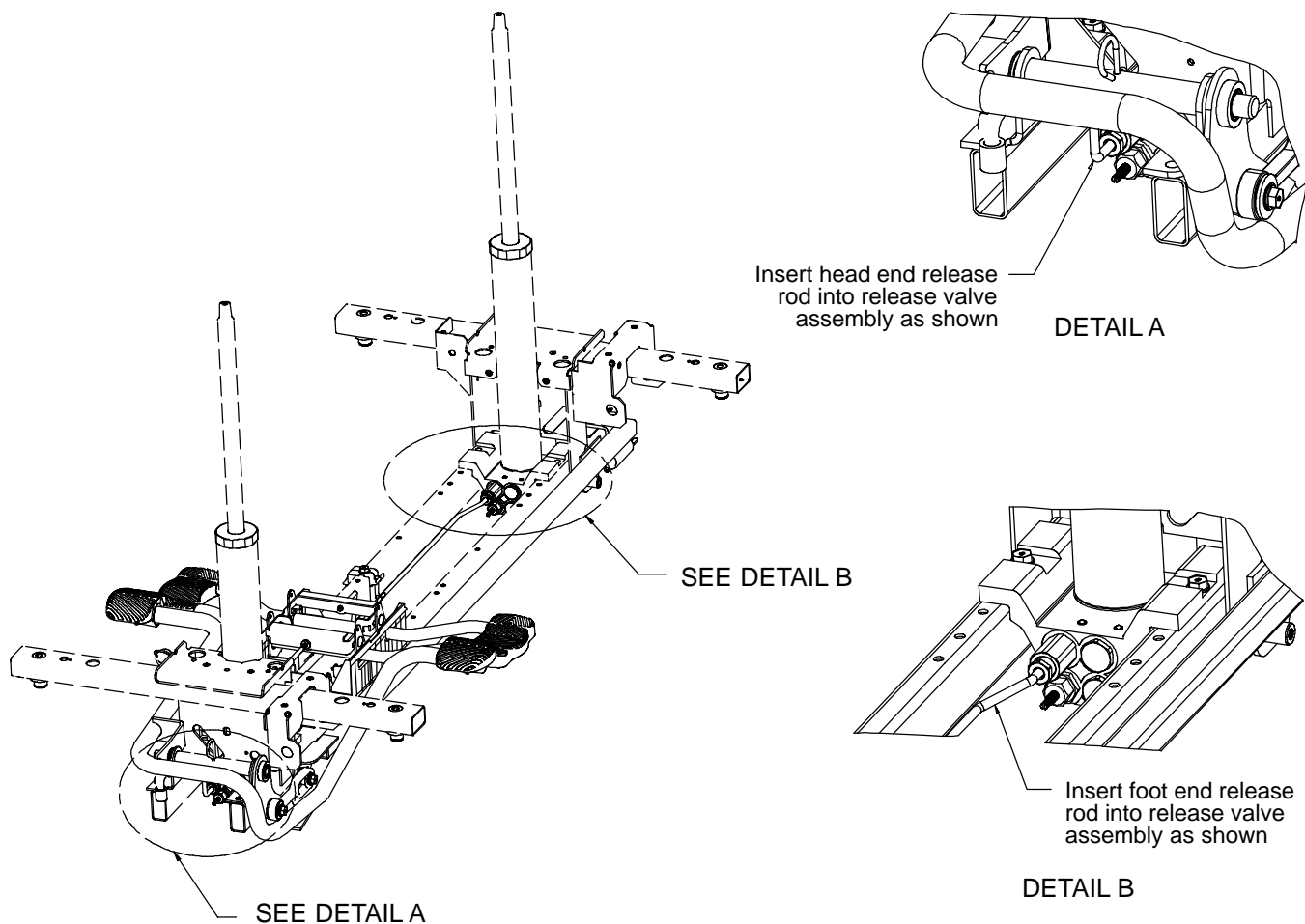
# Base with Dual Side Hydraulics (Big Wheel Base)



Insert spring hook into hook on release pedal assembly. Insert other hook into pump connecting rod weldment as shown.

Insert spring hook thru hole in pump connecting rod weldment. Attach other hook to return spring hook as shown.

# Base with Dual Side Hydraulics (Big Wheel Base)



| Item | Part No.     | Part Name                 | Qty. |
|------|--------------|---------------------------|------|
| A    | 0011-023-000 | Washer                    | 2    |
| B    | 0014-071-000 | Washer                    | 2    |
| C    | 0023-288-000 | Hex Washer Hd. Screw      | 7    |
| D    | 0027-031-000 | Hair Pin Cotter           | 1    |
| E    | 0038-497-000 | Extension Spring          | 3    |
| F    | 0753-004-014 | Head End Release Rod      | 1    |
| G    | (page 35)    | Release Pedal Assembly    | 1    |
| H    | 0753-004-132 | Release Pedal Swivel      | 2    |
| J    | 0753-005-037 | Pump Connecting Rod       | 1    |
| K    | 0753-005-044 | Pump Pedal Bushing        | 2    |
| L    | 0753-005-074 | Pivot Pin                 | 1    |
| M    | 0753-005-075 | Pump Pedal Link           | 1    |
| N    | 0753-005-088 | Wear Strip                | 2    |
| P    | 0753-005-089 | Pump Ram Plug             | 2    |
| R    | (page 36)    | Head End Pump Pedal Ass'y | 1    |
| T    | 1040-004-015 | Foot End Release Rod      | 1    |
| U    | 1040-010-215 | Release Rod Bracket       | 1    |

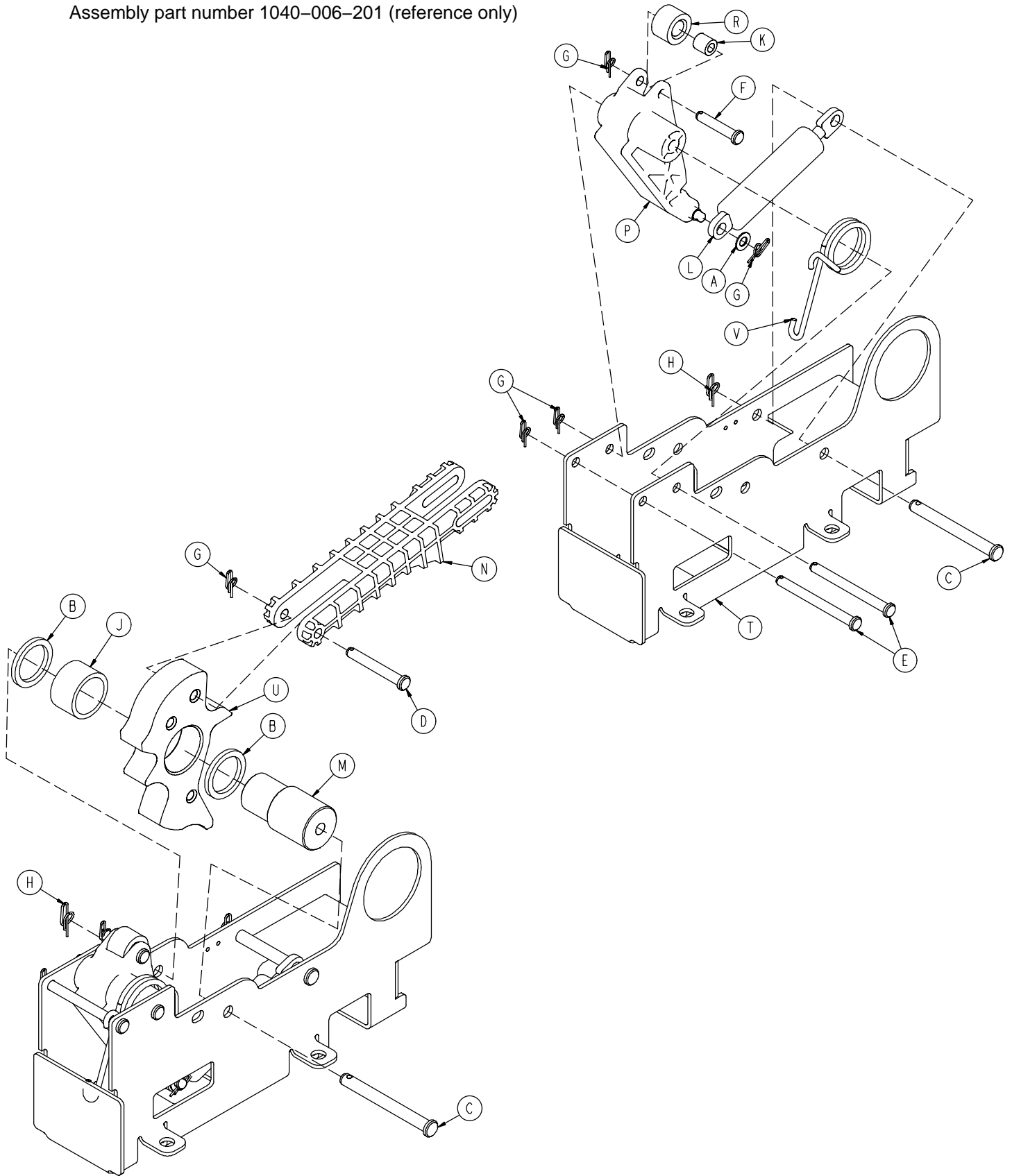
# Notes

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# Cam Bracket Assembly

Assembly part number 1040-006-201 (reference only)



# Cam Bracket Assembly

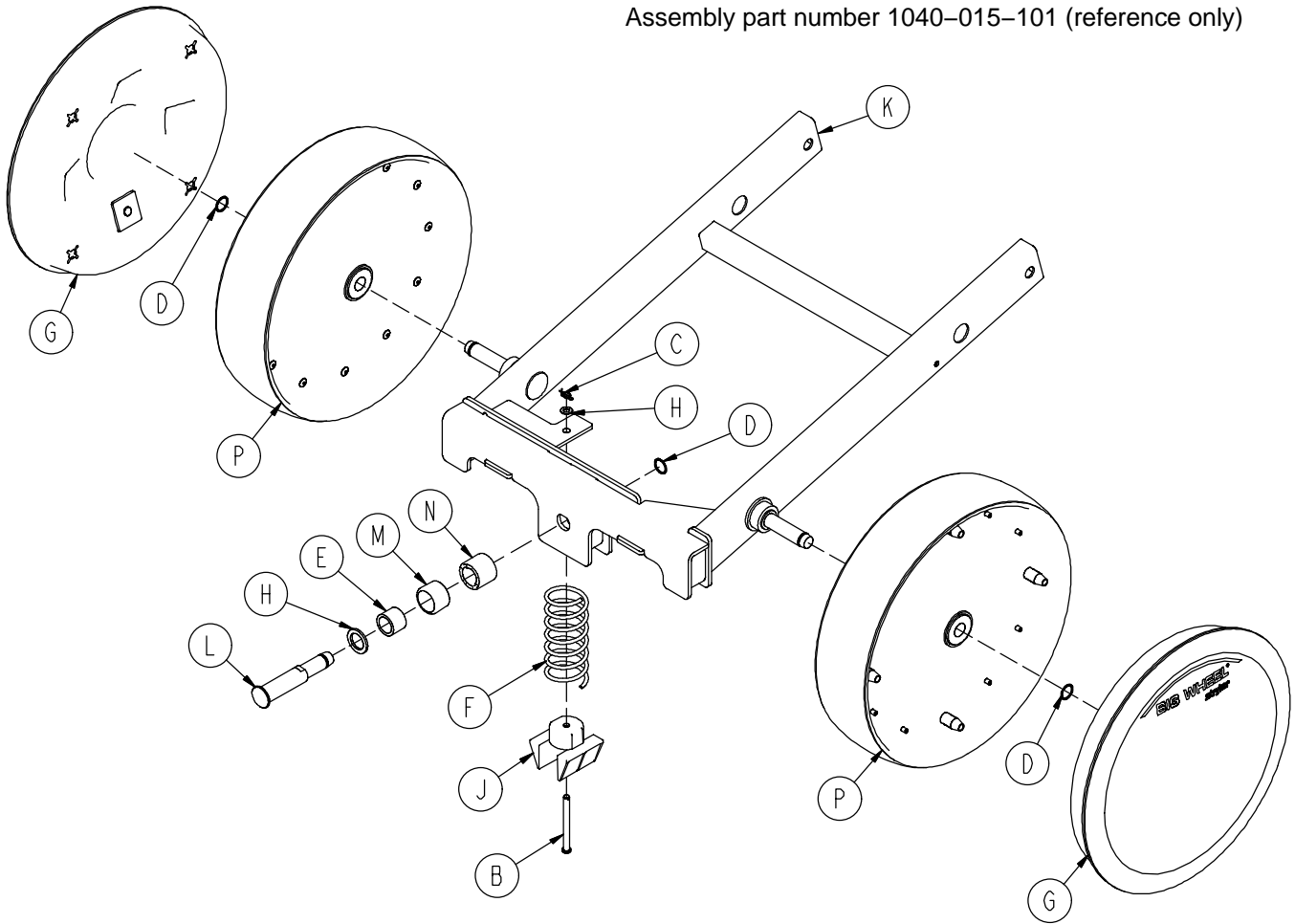
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| Item | Part No.      | Part Name       | Qty. |
|------|---------------|-----------------|------|
| A    | 0014-004-000  | Washer          | 1    |
| B    | 0014-063-000  | Washer          | 2    |
| C    | 0023-262-000  | Clevis Pin      | 2    |
| D    | 0026-330-000  | Clevis Pin      | 1    |
| E    | 0026-341-000  | Clevis Pin      | 2    |
| F    | 0026-349-000  | Clevis Pin      | 1    |
| G    | 0027-020-000  | Rue Ring Cotter | 5    |
| H    | 0027-025-000  | Rue Ring Cotter | 2    |
| J    | 0081-400-000  | Needle Bearing  | 1    |
| K    | 0081-634-000  | Needle Bearing  | 1    |
| L    | 1040-006-209  | Dampener        | 1    |
| M    | 1040-006-141  | Cam Pivot       | 1    |
| N    | 1040-006-144  | Drive Link      | 1    |
| P    | 1040-006-163  | Dampener Arm    | 1    |
| R    | 1040-006-171  | Dampener Roller | 1    |
| T    | 1040-006-221  | Cam Bracket     | 1    |
| U    | 1040-006-313* | Lift Cam        | 1    |
| V    | 1040-006-146  | Torsion Spring  | 1    |

\* Cam Replacement Kit – part number 1040-700-003.

# Big Wheel Carriage Assembly

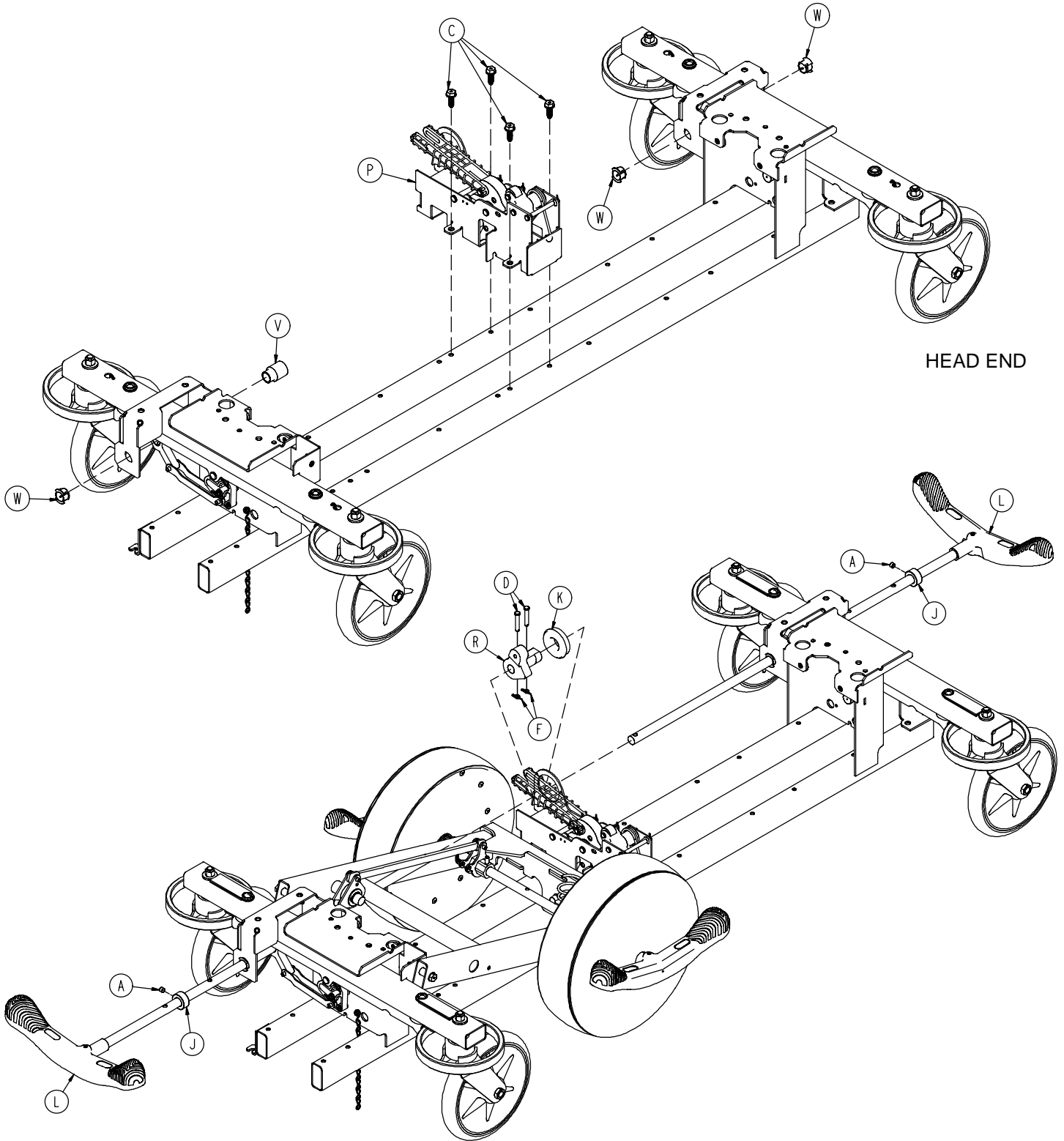
Assembly part number 1040-015-101 (reference only)



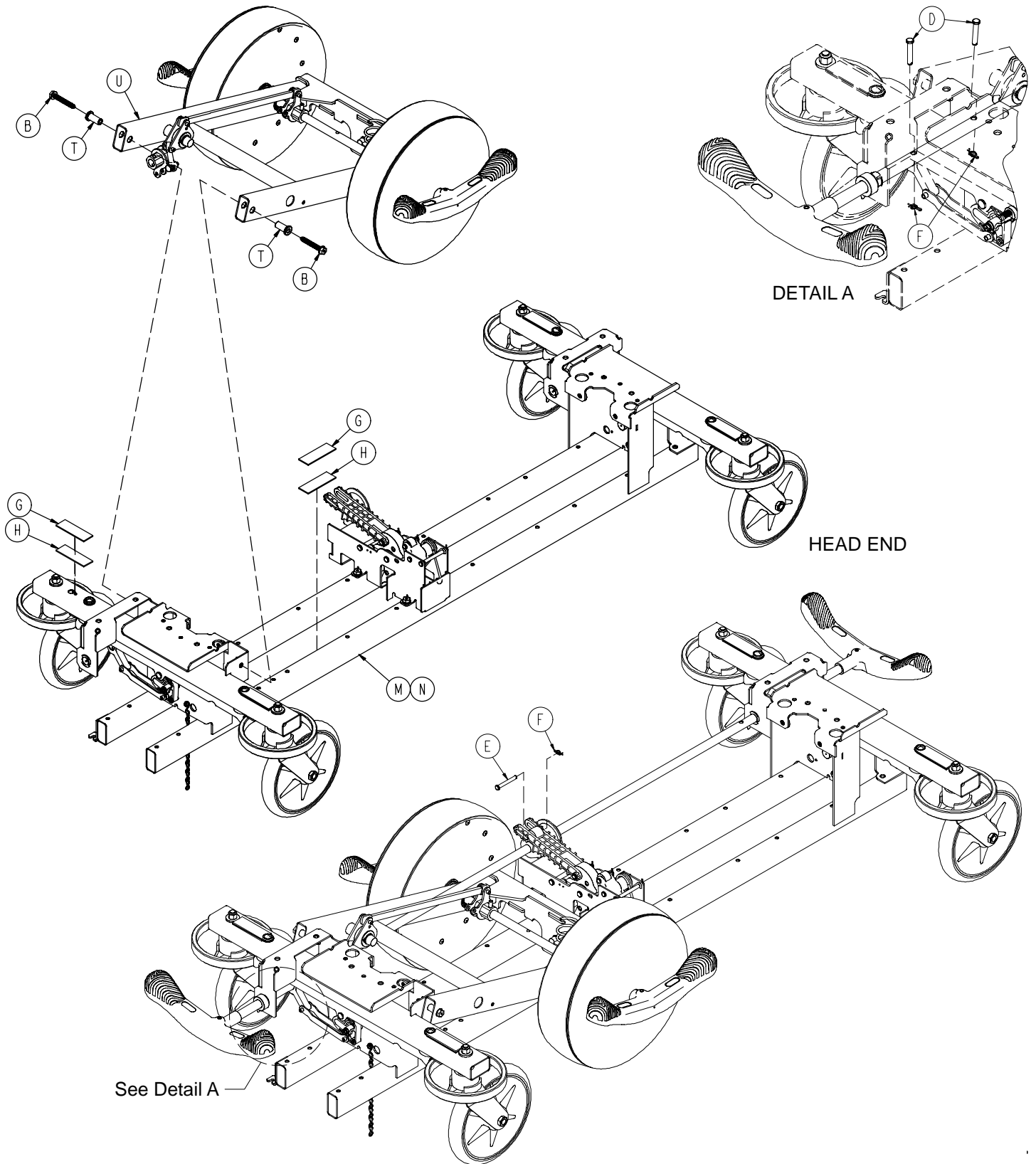
| Item | Part No.     | Part Name                | Qty. |
|------|--------------|--------------------------|------|
| A    | 0014-004-000 | Washer                   | 1    |
| B    | 0026-341-000 | Clevis Pin               | 1    |
| C    | 0027-020-000 | Rue Ring Cotter          | 1    |
| D    | 0028-330-000 | Spiral Retaining Ring    | 3    |
| E    | 0081-011-000 | Needle Bearing           | 1    |
| F    | 1040-015-006 | Carriage Return Spring   | 1    |
| G    | 1040-015-030 | Cover w/Counterweight    | 2    |
| H    | 1040-015-038 | Washer                   | 1    |
| J    | 1040-015-053 | Carriage Spring Retainer | 1    |
| K    | 1040-015-110 | Carriage Weldment        | 1    |
| L    | 1040-020-122 | Cam Follower Pivot Pin   | 1    |
| M    | 1040-020-128 | Lift Cam Roller          | 1    |
| N    | 1040-020-129 | Carriage Roller Guide    | 1    |
| P    | 1210-301-619 | Wheel Assembly           | 2    |

# Big Wheel 4-Sided Control Base

Assembly part number 1040-025-105 (reference only)



# Big Wheel 4-Sided Control Base



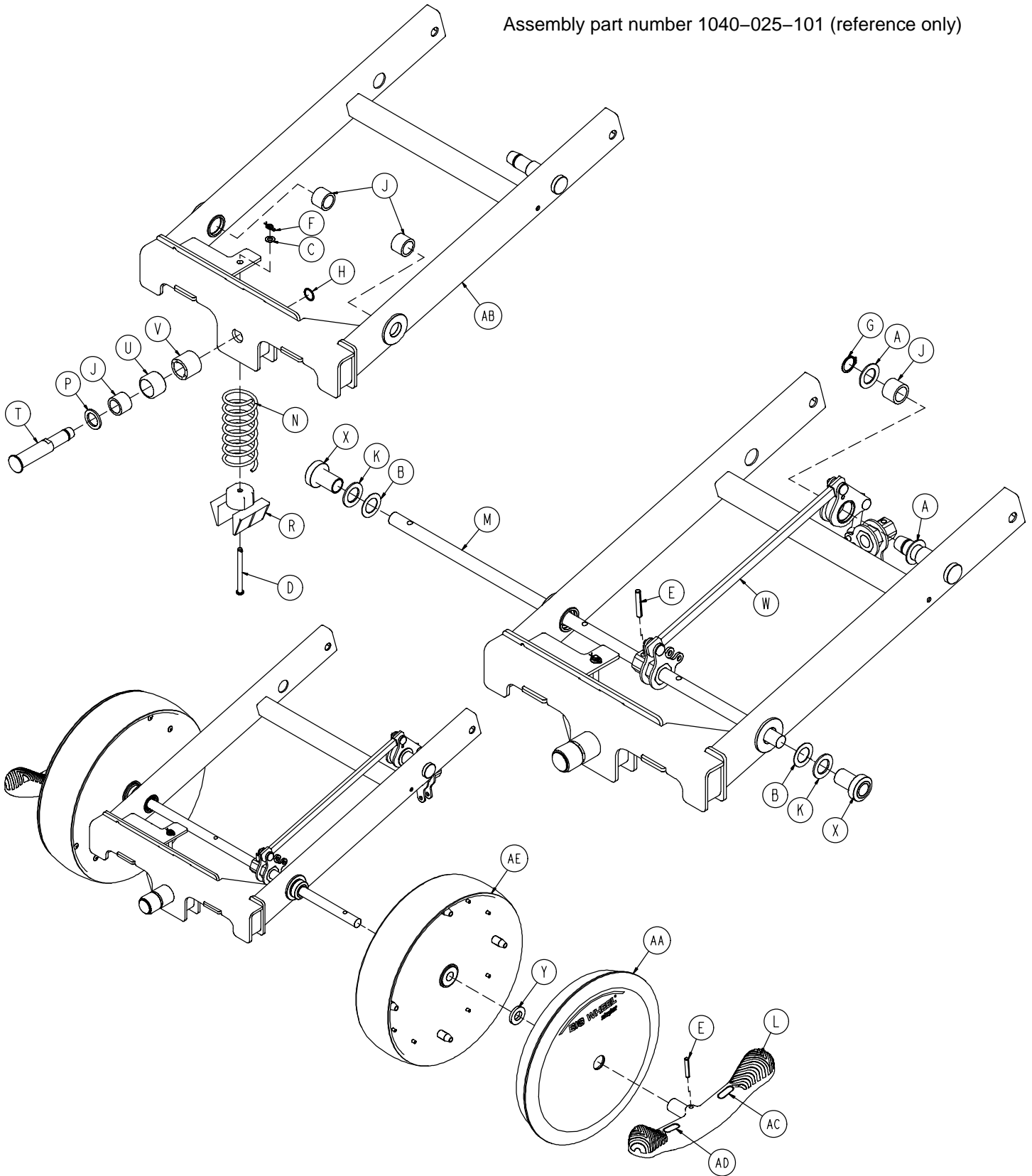
# Big Wheel 4-Sided Control Base

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| Item | Part No.                  | Part Name                             | Qty. |
|------|---------------------------|---------------------------------------|------|
| A    | 0021-166-000              | Set Screw                             | 2    |
| B    | 0023-150-000              | Hex Washer Hd. Screw                  | 2    |
| C    | 0023-288-000              | Hex Washer Hd. Screw                  | 4    |
| D    | 0026-273-000              | Clevis Pin                            | 5    |
| E    | 0026-330-000              | Clevis Pin                            | 1    |
| F    | 0027-020-000              | Rue Ring Cotter                       | 6    |
| G    | 0029-007-000              | Dual Lock                             | 5    |
| H    | 0029-009-000              | Dual Lock                             | 5    |
| J    | 0042-020-000              | Collar                                | 2    |
| K    | 0081-330-000              | Radial Bearing                        | 1    |
| L    | <a href="#">(page 47)</a> | Brake Rod Assembly                    | 2    |
| M    | <a href="#">(page 44)</a> | Base Assembly w/ Standard Brakes      | 1    |
| N    | <a href="#">(page 48)</a> | Dual Sided Hydraulics                 | 1    |
| P    | <a href="#">(page 52)</a> | Cam Bracket Assembly                  | 1    |
| R    | 1040-006-231              | Drive Arm                             | 1    |
| T    | 1040-015-007              | Carriage Pivot Bushing                | 2    |
| U    | <a href="#">(page 58)</a> | Side Control Big Wheel Carriage Ass'y | 1    |
| V    | 1040-025-026              | Brake Rod Bushing                     | 1    |
| W    | 1210-201-251              | Insert                                | 3    |

# Side Control Big Wheel Carriage Assembly

Assembly part number 1040-025-101 (reference only)



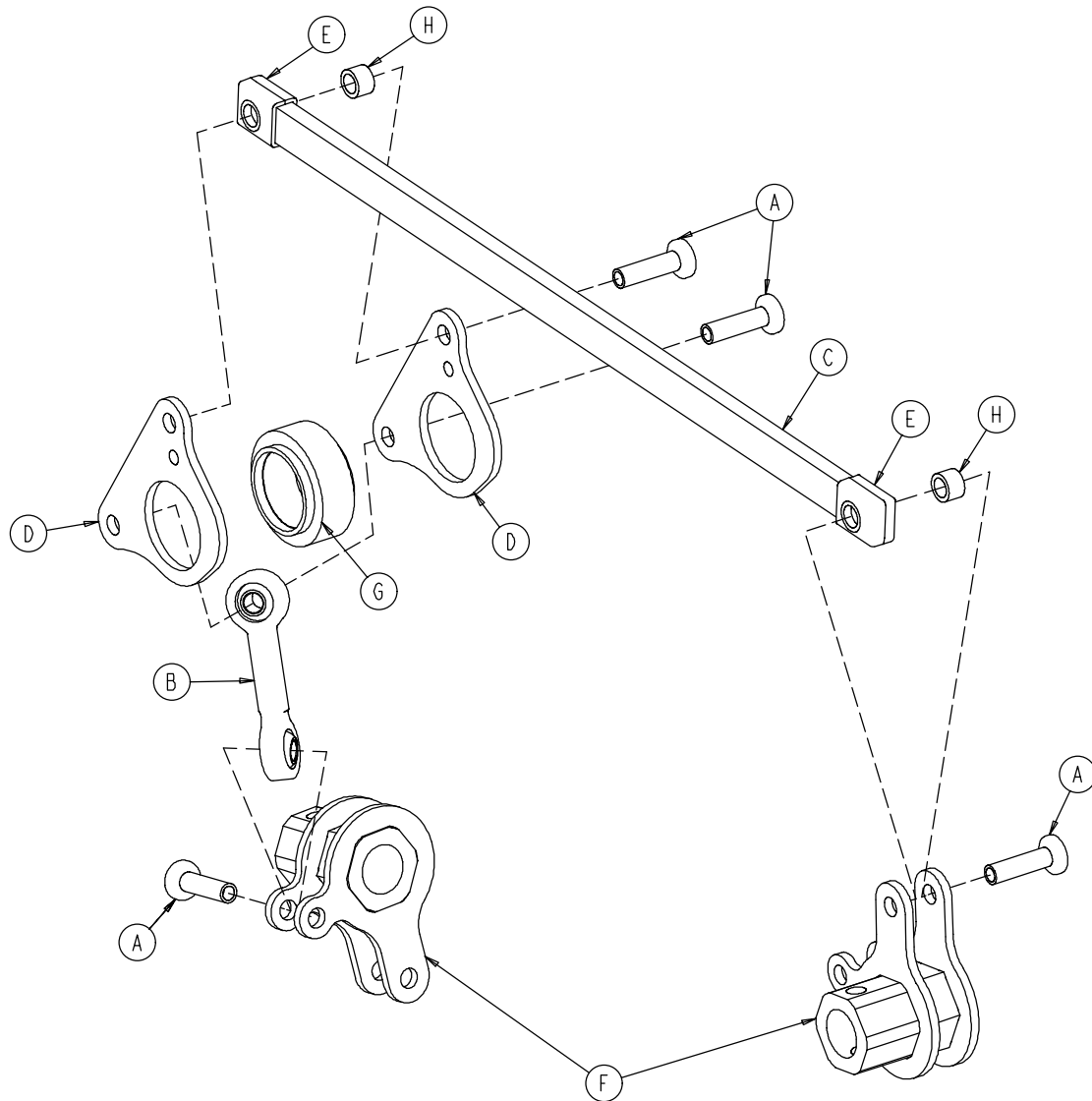
# Side Control Big Wheel Carriage Assembly

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| Item | Part No.                  | Part Name                  | Qty. |
|------|---------------------------|----------------------------|------|
| A    | 0011-148-000              | Washer                     | 2    |
| B    | 0011-525-000              | Washer                     | 2    |
| C    | 0014-004-000              | Washer                     | 1    |
| D    | 0026-341-000              | Clevis Pin                 | 1    |
| E    | 0026-342-000              | Groove Pin                 | 3    |
| F    | 0027-020-000              | Rue Ring Cotter            | 1    |
| G    | 0028-166-000              | External Retaining Ring    | 1    |
| H    | 0028-330-000              | External Retaining Ring    | 1    |
| J    | 0081-011-000              | Needle Bearing             | 4    |
| K    | 0081-175-000              | Thrust Bearing             | 2    |
| L    | 0753-003-099              | Butterfly "V" Pedal        | 2    |
| M    | 0753-003-219              | Side Control Brake Rod     | 1    |
| N    | 1040-015-006              | Carriage Return Spring     | 1    |
| P    | 1040-015-038              | Washer                     | 1    |
| R    | 1040-015-053              | Carriage Spring Retainer   | 1    |
| T    | 1040-020-122              | Cam Follower Pivot Pin     | 1    |
| U    | 1040-020-128              | Lift Cam Roller            | 1    |
| V    | 1040-020-129              | Carriage Roller Guide      | 1    |
| W    | <a href="#">(page 60)</a> | Side Control Linkage Ass'y | 1    |
| X    | 1040-025-014              | Side Control Wheel Spacer  | 2    |
| Y    | 1040-025-017              | Side Control Pedal Spacer  | 2    |
| AA   | 1040-025-030              | Cover w/Counterweight      | 2    |
| AB   | 1040-025-110              | 4-Sided Carriage           | 1    |
| AC   | 1210-201-335              | Red Brake Label            | 2    |
| AD   | 1210-201-336              | Green Steer Label          | 2    |
| AE   | 1210-301-619              | Wheel Assembly             | 2    |



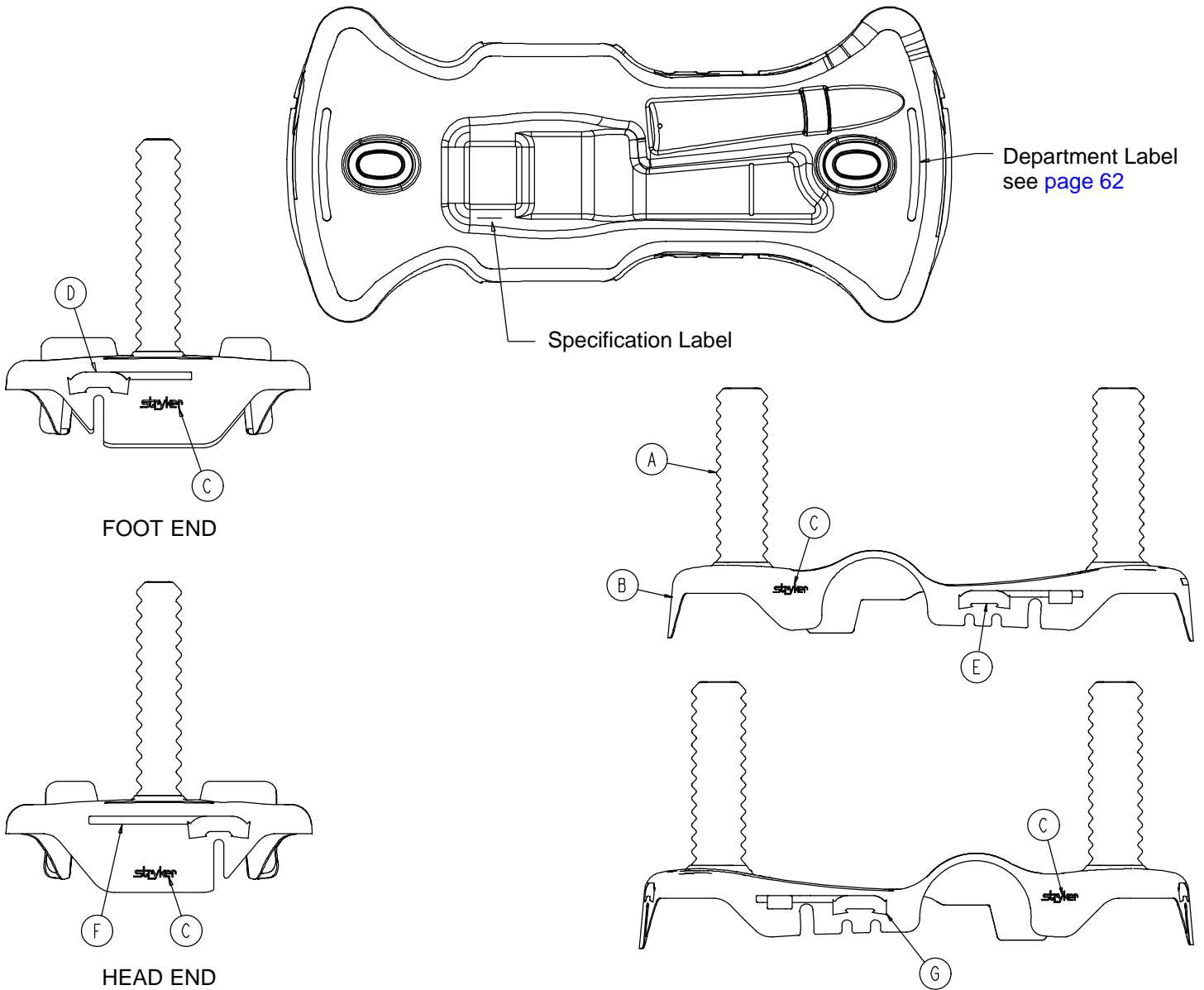
# 1040-025-010 Side Control Big Wheel Linkage Ass'y



| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 0753-003-098 | Flat Hd. Semi-Tubular Rivet | 4    |
| B    | 0753-003-117 | Rod End Link                | 1    |
| C    | 1040-025-011 | Main Link                   | 1    |
| D    | 1040-025-013 | Toggle Pivot Plate          | 2    |
| E    | 1040-025-016 | Main Link Cover             | 2    |
| F    | 1040-025-020 | Yoke Weldment               | 2    |
| G    | 1040-025-018 | Toggle Pivot Spacer         | 1    |
| H    | 1040-025-027 | Link Spacer                 | 2    |

# Base Labeling Assembly – Big Wheel Base

Assembly part number 1040-015-400 (reference only)



| Item | Part No.     | Part Name          | Qty. |
|------|--------------|--------------------|------|
| A    | 1040-010-134 | Bellows            | 2    |
| B    | 1040-015-404 | Base Hood          | 1    |
| C    | 0946-201-060 | Stryker Logo Label | 4    |

# Base Labeling Assembly

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| <b>Color Set P/N</b>   | <b>Item D Brake/Steer, Foot End</b> | <b>Item E Lift/Lower, Left</b> | <b>Item F Brake/Steer, Head End</b> | <b>Item G Lift/Lower, Right</b> | <b>Litter Bumper Strip</b> |
|------------------------|-------------------------------------|--------------------------------|-------------------------------------|---------------------------------|----------------------------|
| RED<br>0753-010-120    | 0753-010-051                        | 0753-010-055                   | 0753-010-017                        | 0753-010-054                    | 1010-700-015               |
| PURPLE<br>0753-010-121 | 0753-010-151                        | 0753-010-155                   | 0753-010-170                        | 0753-010-154                    | 1010-700-025               |
| GREEN<br>0753-010-122  | 0753-010-251                        | 0753-010-255                   | 0753-010-270                        | 0753-010-254                    | 1010-700-035               |
| GRAY<br>0753-010-123   | 0753-010-351                        | 0753-010-355                   | 0753-010-370                        | 0753-010-354                    | 1010-700-045               |
| TEAL<br>0753-010-124   | 0753-010-451                        | 0753-010-455                   | 0753-010-470                        | 0753-010-454                    | 1010-700-055               |
| PINK<br>0753-010-125   | 0753-010-551                        | 0753-010-555                   | 0753-010-570                        | 0753-010-554                    | 1010-700-065               |
| BLUE<br>0753-010-126   | 0753-010-651                        | 0753-010-655                   | 0753-010-670                        | 0753-010-654                    | 1010-700-075               |

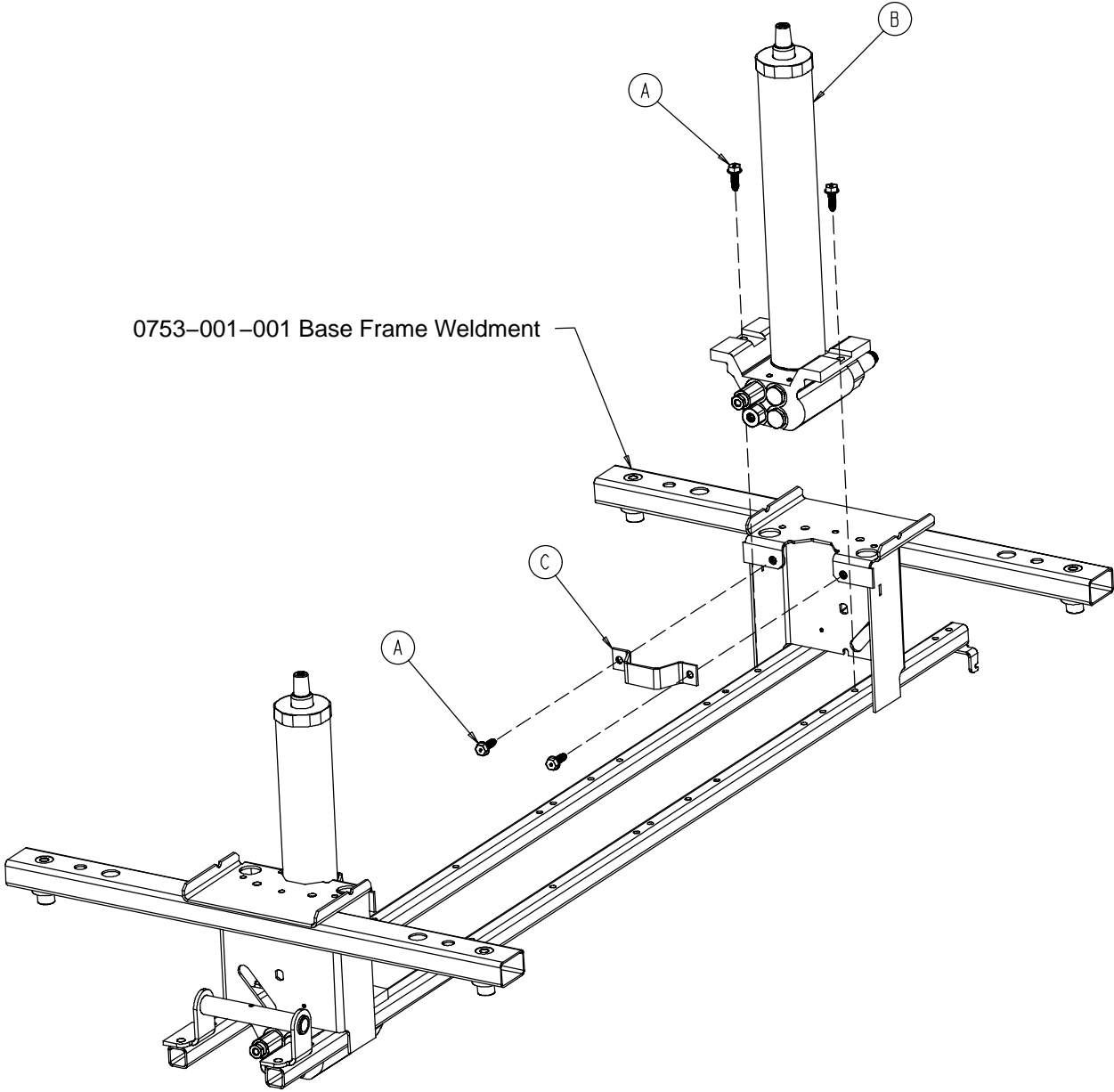
## BASE HOOD DEPARTMENT LABELS

| <b>Department</b>  | <b>Label Part Number</b> |
|--------------------|--------------------------|
| Emergency          | 1010-900-215             |
| PACU               | 1010-900-220             |
| Transport          | 1010-900-225             |
| Surgery            | 1010-900-230             |
| Extended Stay      | 1010-900-235             |
| Maternity          | 1010-900-240             |
| Endoscopy          | 1010-900-245             |
| Radiology          | 1010-900-250             |
| Nuclear Medicine   | 1010-900-255             |
| Ambulatory Surgery | 1010-900-260             |
| G.I. Lab           | 1010-900-265             |
| Cath. Lab          | 1010-900-270             |
| Same Day Surgery   | 1010-900-275             |
| Cardio.            | 1010-900-280             |
| Ultrasound         | 1010-900-285             |

### NOTE

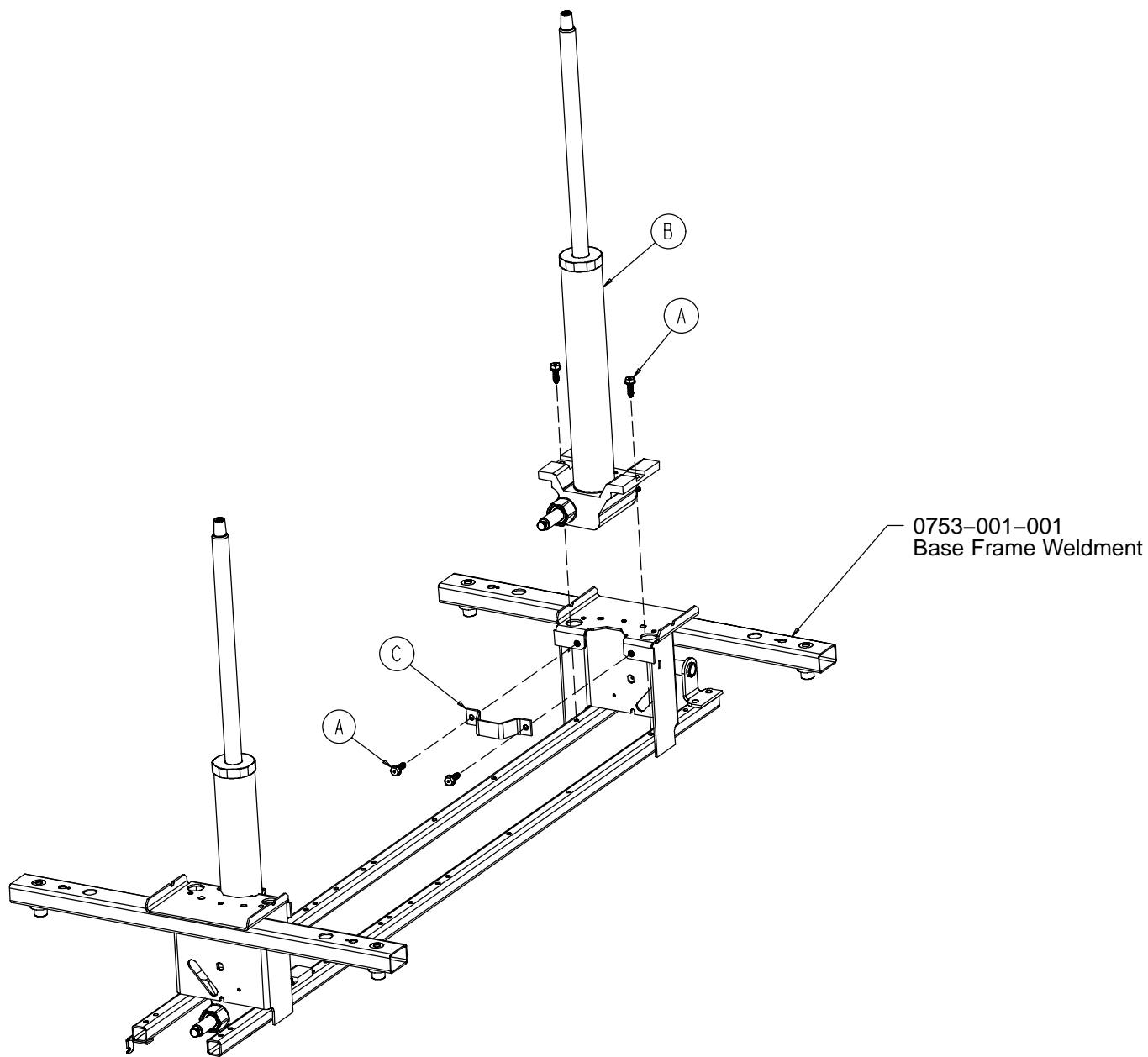
All base hood department labels are quantity of two.

# 0753-002-080 Variable Descent Hydraulic Jack Option



| Item | Part No.     | Part Name                      | Qty. |
|------|--------------|--------------------------------|------|
| A    | 0023-288-000 | Hex Washer Hd. Screw           | 8    |
| B    | 0753-002-070 | Variable Descent Jack Assembly | 2    |
| C    | 0753-010-007 | Reservoir Clamp                | 2    |

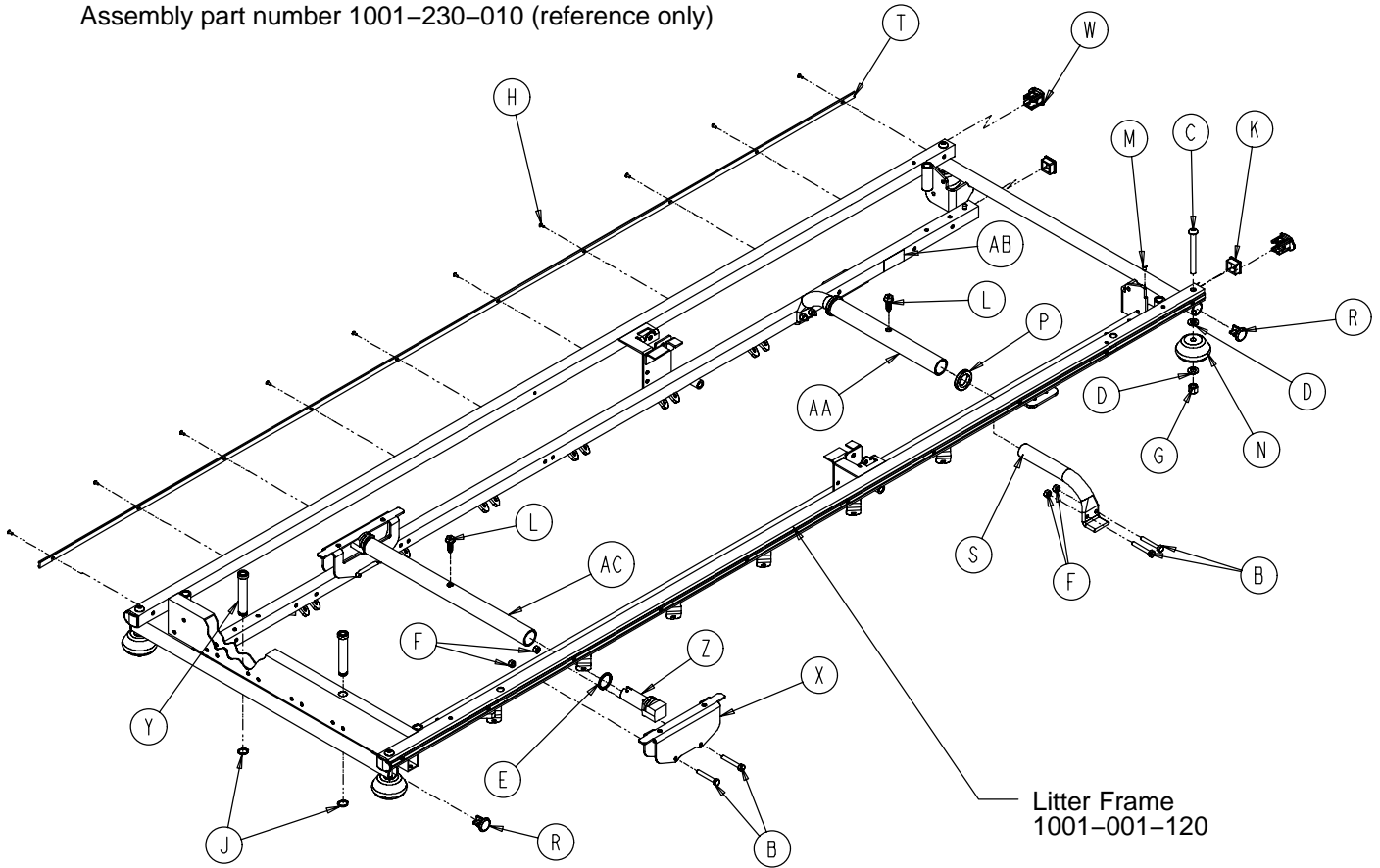
# 0753-002-025 Constant Descent Hydraulic Jack Option



| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 0023-288-000 | Hex Washer Hd. Screw        | 8    |
| B    | 0753-002-001 | Constant Descent Jack Ass'y | 2    |
| C    | 0753-010-007 | Reservoir Clamp             | 2    |

# 1001 Litter Assembly, Fold-to-Head Siderails

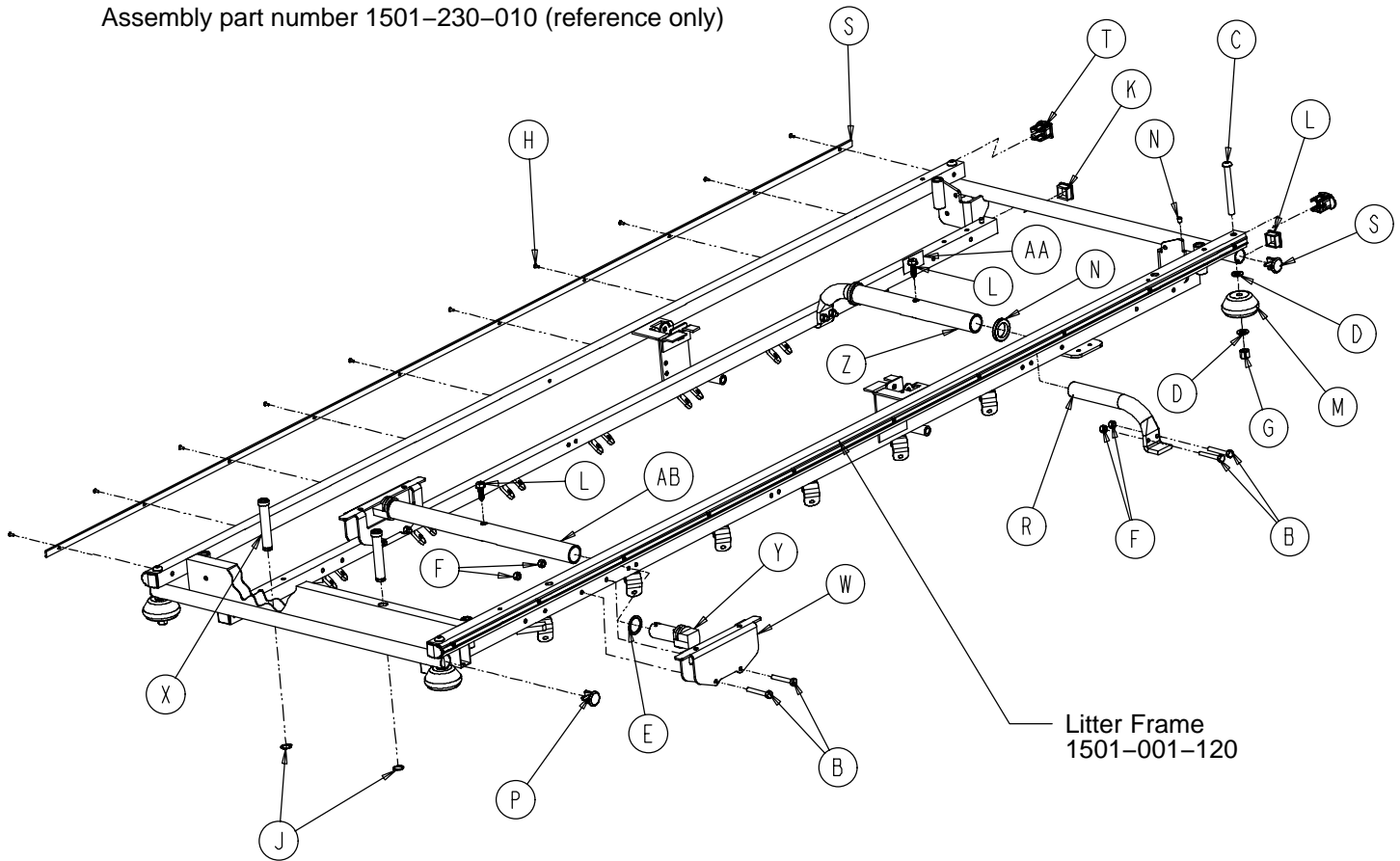
Assembly part number 1001-230-010 (reference only)



| Item | Part No.     | Part Name          | Qty. | Item | Part No.     | Part Name               | Qty. |
|------|--------------|--------------------|------|------|--------------|-------------------------|------|
| B    | 0003-359-000 | Hex Hd. Cap Screw  | 8    | P    | 0938-001-401 | Collar                  | 2    |
| C    | 0004-181-000 | But. Hd. Cap Screw | 4    | R    | 1001-001-036 | Hole Plug               | 4    |
| D    | 0014-021-000 | Washer             | 8    | S    | 1001-001-037 | Hd. End Jack Supt. Tube | 2    |
| E    | 0011-360-000 | Plastic Spacer     | 2    | T    | 1001-026-034 | Bumper Channel          | 2    |
| F    | 0016-118-000 | Hex Nut            | 8    | W    | 1001-030-029 | End Plug                | 4    |
| G    | 0016-117-000 | Hex Nut            | 4    | X    | 1001-401-030 | Trend Slide             | 2    |
| H    | 0025-040-000 | Rivet              | 20   | Y    | 1001-040-012 | Foot Board Receptacle   | 2    |
| J    | 0026-072-000 | Retaining Ring     | 2    | Z    | 1001-201-029 | Plastic Insert          | 2    |
| K    | 0037-010-000 | Hole Plug          | 4    | AA   | 0753-010-029 | Hd. End Jack Supt. Tube | 1    |
| L    | 0004-463-000 | But. Hd. Cap Screw | 2    | AB   | 1210-800-008 | Patent Label            | 1    |
| M    | 0721-031-065 | Hole Plug          | 2    | AC   | 0753-010-022 | Ft. End Jack Supt. Tube | 1    |
| N    | 0926-400-142 | Bumper Wheel       | 4    |      |              |                         |      |

# 1501 Litter Assembly, Fold-to-Head Siderails

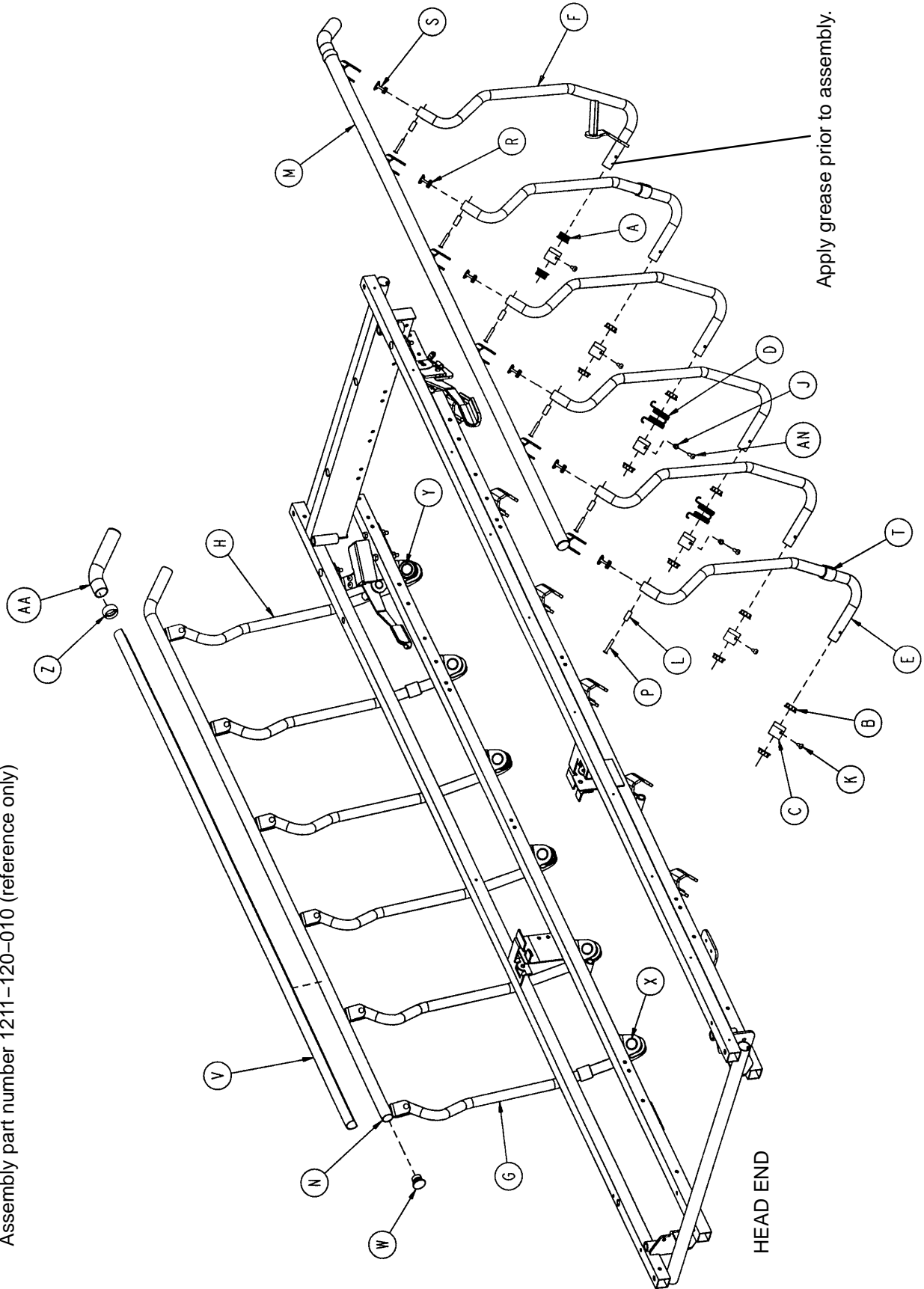
Assembly part number 1501-230-010 (reference only)



| Item | Part No.     | Part Name            | Qty. | Item | Part No.     | Part Name               | Qty. |
|------|--------------|----------------------|------|------|--------------|-------------------------|------|
| B    | 0003-359-000 | Hex Hd. Cap Screw    | 8    | N    | 0938-001-401 | Collar                  | 2    |
| C    | 0004-181-000 | But. Hd. Cap Screw   | 4    | P    | 1001-001-036 | Hole Plug               | 4    |
| D    | 0014-021-000 | Washer               | 8    | R    | 1001-001-037 | Hd. End Jack Supt. Tube | 2    |
| E    | 0011-360-000 | Plastic Spacer       | 2    | S    | 1001-026-034 | Bumper Channel          | 2    |
| F    | 0016-118-000 | Hex Nut              | 8    | T    | 1001-030-029 | End Plug                | 4    |
| G    | 0016-117-000 | Hex Nut              | 4    | W    | 1001-401-030 | Trend Slide             | 2    |
| H    | 0025-040-000 | Rivet                | 20   | X    | 1001-040-012 | Foot Board Receptacle   | 2    |
| J    | 0028-072-000 | Retaining Ring       | 2    | Y    | 1001-201-029 | Plastic Insert          | 2    |
| K    | 0037-010-000 | Hole Plug            | 4    | Z    | 0753-010-030 | Hd. End Jack Supt. Tube | 1    |
| L    | 0004-363-000 | Hex Washer Hd. Screw | 2    | AA   | 1210-800-008 | Patent Label            | 1    |
| M    | 0926-400-142 | Bumper Wheel         | 4    | AB   | 0753-010-026 | Ft. End Jack Supt. Tube | 1    |

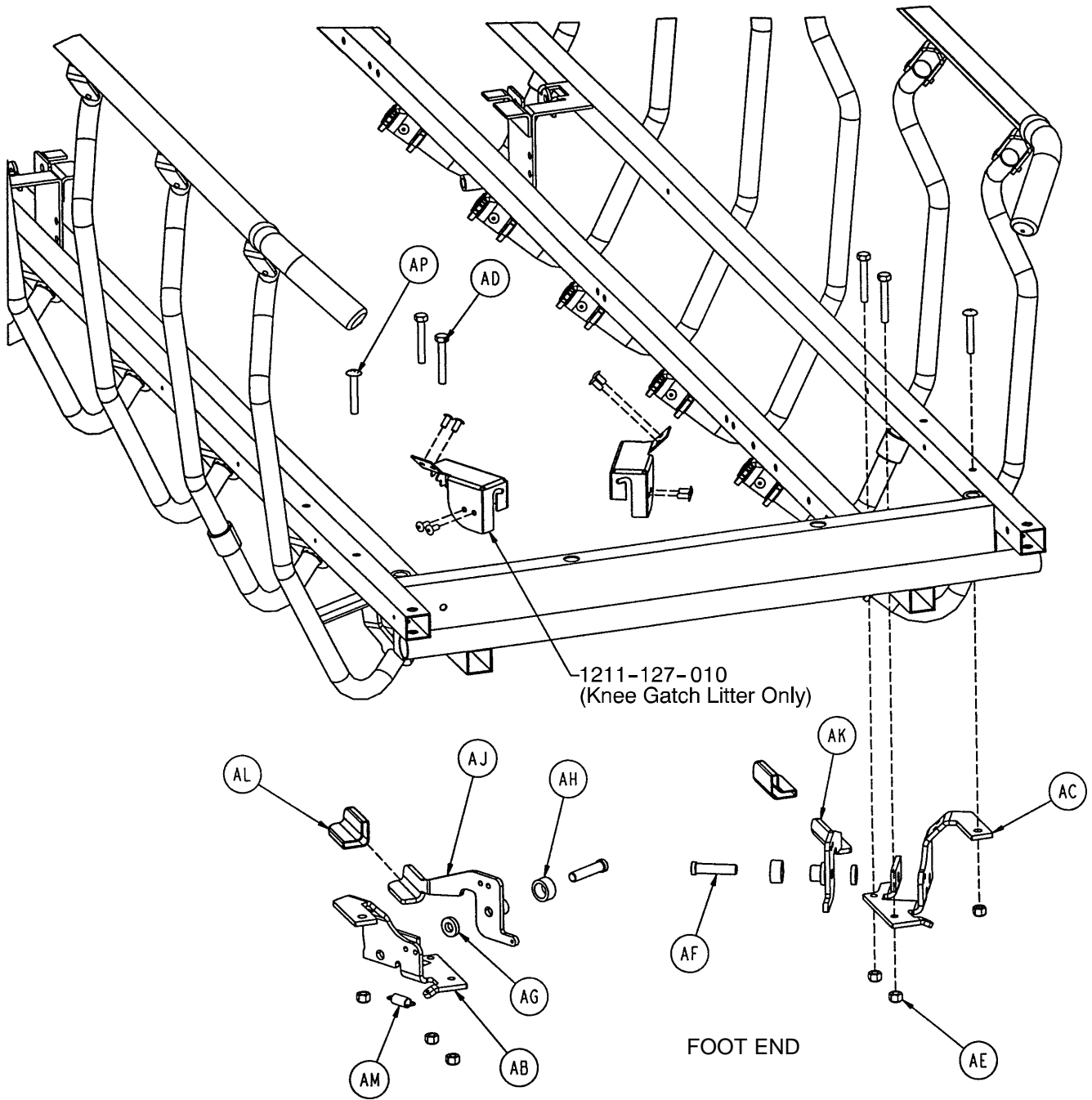
# Siderail to Litter Assembly, Fold-to-Head

Assembly part number 1211-120-010 (reference only)





# Siderail to Litter Assembly, Fold-to-Head



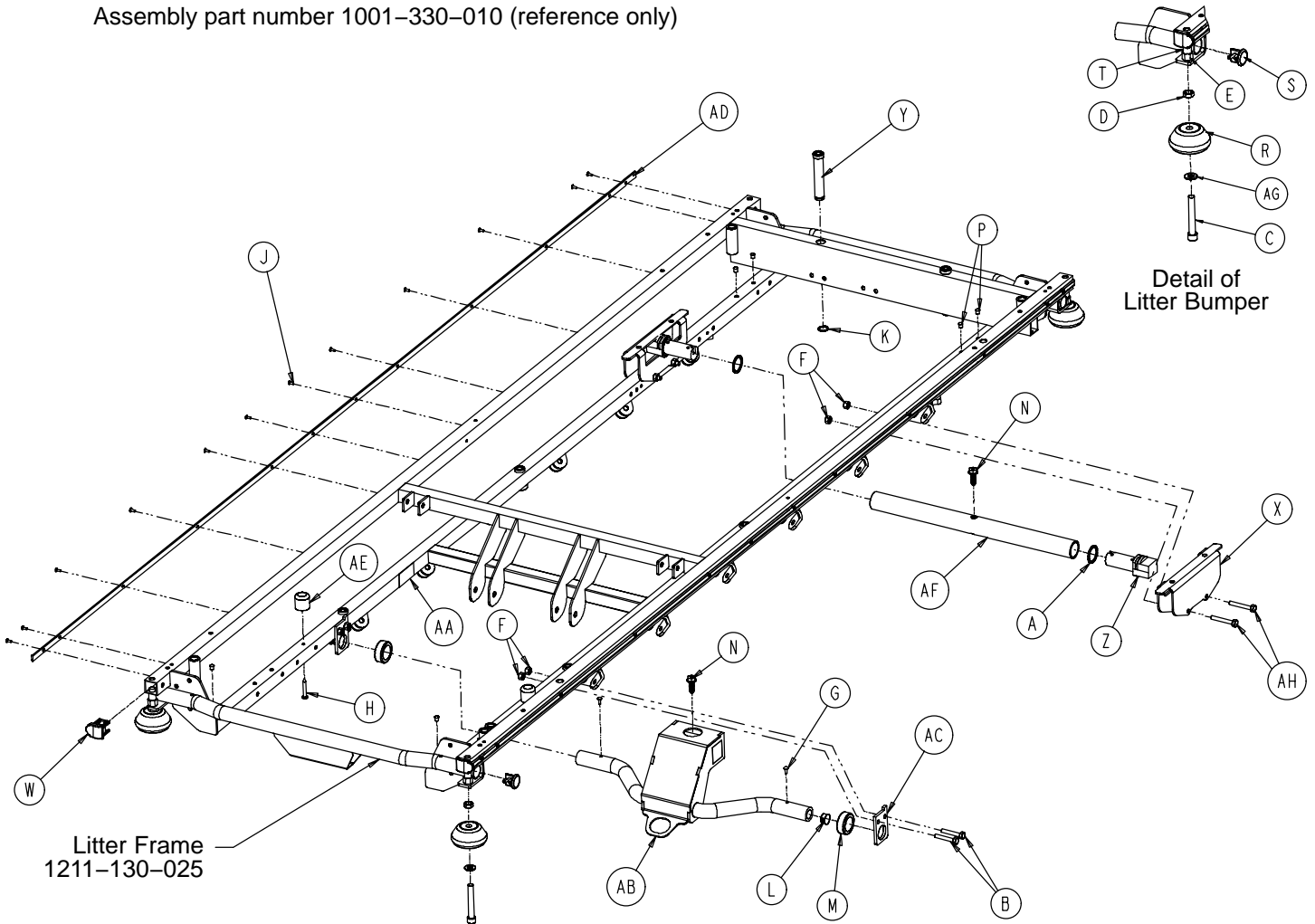
# Siderail to Litter Assembly, Fold-to-Head

---

| Item | Part No.     | Part Name                  | Qty. |
|------|--------------|----------------------------|------|
| A    | 1001-226-116 | Pivot Bearing              | 4    |
| B    | 1001-226-016 | Pivot Bearing              | 20   |
| C    | 1001-226-015 | Pivot Sleeve               | 12   |
| D    | 1001-226-017 | Siderail Spring            | 2    |
| E    | 1001-326-027 | Right Spindle              | 5    |
| F    | 1001-326-031 | Lock Spindle Weldment, Rt. | 1    |
| G    | 1001-326-028 | Left Spindle               | 5    |
| H    | 1001-326-033 | Lock Spindle Weldment, Lt. | 1    |
| J    | 1001-226-020 | Siderail Spring Spacer     | 2    |
| K    | 0025-172-000 | Rivet                      | 8    |
| L    | 1010-226-082 | Top Rail Bearing           | 12   |
| M    | 1001-226-040 | Top Rail Weldment, Right   | 1    |
| N    | 1001-226-030 | Top Rail Weldment, Left    | 1    |
| P    | 0025-061-000 | Semi-Tubular Rivet         | 12   |
| R    | 1001-226-101 | Plug Assembly              | 10   |
| S    | 1001-226-102 | Plug Assembly              | 2    |
| T    | 1001-226-019 | Rubber Stop                | 4    |
| V    | 1001-226-063 | Top Rail Cap               | 2    |
| W    | 1001-226-100 | End Cap Assembly           | 2    |
| X    | 0037-215-000 | Dome Plug                  | 10   |
| Y    | 0059-100-000 | Dome Plug                  | 2    |
| Z    | 1001-226-163 | Top Rail Retainer          | 2    |
| AA   | 1001-226-162 | Top Rail Handle            | 2    |
| AB   | 1001-226-046 | Latch Pivot, Right         | 1    |
| AC   | 1001-226-047 | Latch Pivot, Left          | 1    |
| AD   | 0003-359-000 | But. Hd. Cap Screw         | 4    |
| AE   | 0016-118-000 | Nylock Nut                 | 6    |
| AF   | 1001-226-142 | Latch Pin                  | 2    |
| AG   | 0052-017-000 | Washer                     | 2    |
| AH   | 1001-226-045 | Latch Spacer               | 2    |
| AJ   | 1001-226-152 | Latch Plate Weldment, Rt.  | 1    |
| AK   | 1001-226-153 | Latch Plate Weldment, Lt.  | 1    |
| AL   | 1001-226-158 | Latch Cover                | 2    |
| AM   | 0038-422-000 | Extension Spring           | 2    |
| AN   | 0025-181-000 | Blind Rivet                | 2    |
| AP   | 0007-070-000 | Machine Screw              | 2    |

# 1001 Litter Assembly, Fold-to-Foot Siderails

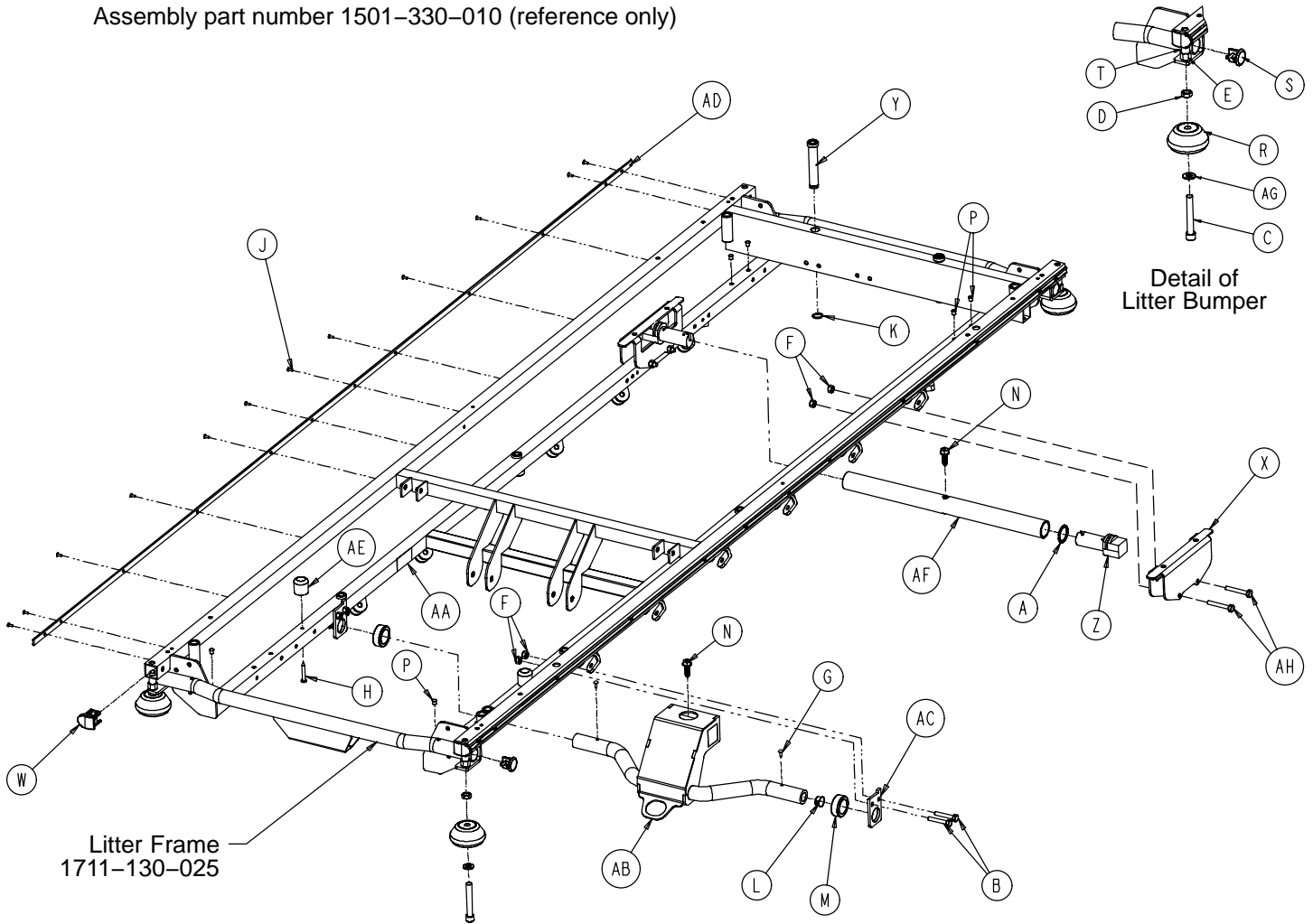
Assembly part number 1001-330-010 (reference only)



| Item | Part No.     | Part Name          | Qty. | Item | Part No.     | Part Name             | Qty. |
|------|--------------|--------------------|------|------|--------------|-----------------------|------|
| A    | 0011-360-000 | Plastic Spacer     | 2    | S    | 1001-001-036 | End Plug              | 4    |
| B    | 0003-355-000 | Hex Hd. Cap Screw  | 4    | T    | 1001-030-028 | Thread Sleeve         | 4    |
| C    | 0004-330-000 | Soc. Hd. Cap Screw | 4    | W    | 1001-030-029 | End Plug              | 4    |
| D    | 0015-027-000 | Jam Nut            | 4    | X    | 1001-401-030 | Trend Support         | 2    |
| E    | 0016-117-000 | Nylock Nut         | 4    | Y    | 1001-040-012 | Foot Board Receptacle | 2    |
| F    | 0016-118-000 | Nylock Nut         | 8    | Z    | 1001-201-029 | Insert                | 2    |
| G    | 0022-010-000 | Drive Screw        | 2    | AA   | 1210-800-008 | Patent Label          | 1    |
| H    | 0023-283-000 | Self Tapping Screw | 2    | AB   | 0753-010-024 | Hd. End Jack Support  | 1    |
| J    | 0025-040-000 | Pop Rivet          | 24   | AC   | 1211-030-018 | Jack Support Bracket  | 2    |
| K    | 0028-072-000 | Retaining Ring     | 2    | AD   | 1001-030-044 | Bumper Channel        | 2    |
| L    | 0037-215-000 | Hole Plug          | 2    | AE   | 1211-031-031 | Pneumatic Fowler Rest | 2    |
| M    | 0042-007-000 | Collar             | 2    | AF   | 0753-010-022 | Ft. End Support Tube  | 1    |
| N    | 0004-363-000 | But. Hd. Cap Screw | 2    | AG   | 0014-021-000 | Nylon Washer          | 4    |
| P    | 0721-031-065 | Hole Plug          | 6    | AH   | 0003-359-000 | Hex Hd. Cap Screw     | 4    |
| R    | 0926-400-142 | Bumper Wheel       | 4    |      |              |                       |      |

# 1501 Litter Assembly, Fold-to-Foot Siderails

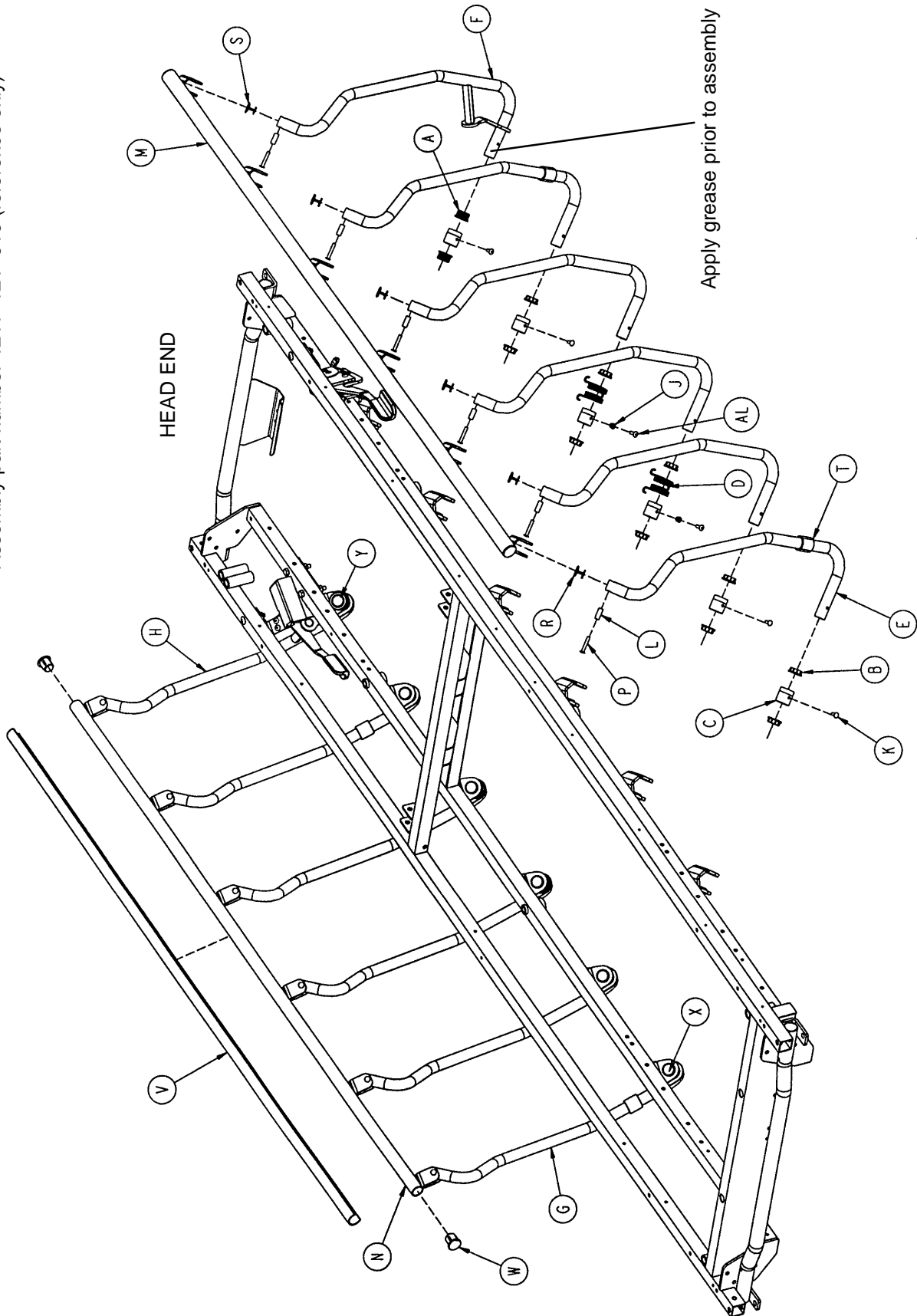
Assembly part number 1501-330-010 (reference only)



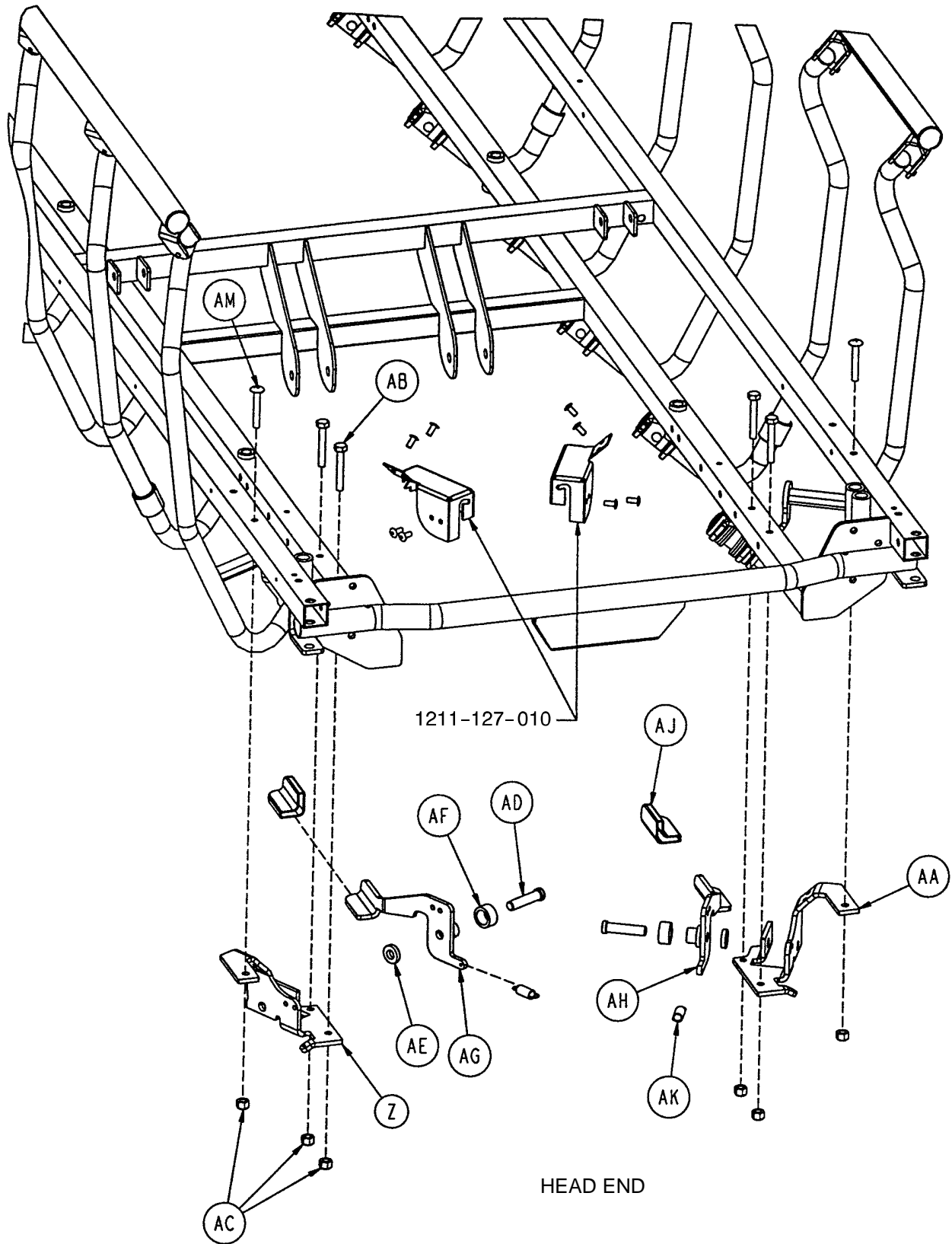
| Item | Part No.     | Part Name            | Qty. | Item | Part No.     | Part Name             | Qty. |
|------|--------------|----------------------|------|------|--------------|-----------------------|------|
| A    | 0011-360-000 | Plastic Spacer       | 2    | S    | 1001-001-036 | End Plug              | 4    |
| B    | 0003-355-000 | Hex Hd. Cap Screw    | 4    | T    | 1001-030-028 | Thread Sleeve         | 4    |
| C    | 0004-330-000 | Soc. Hd. Cap Screw   | 4    | W    | 1001-030-029 | End Plug              | 4    |
| D    | 0015-027-000 | Jam Nut              | 4    | X    | 1001-401-030 | Trend Support         | 2    |
| E    | 0016-117-000 | Nylock Nut           | 4    | Y    | 1001-040-012 | Foot Board Receptacle | 2    |
| F    | 0016-118-000 | Nylock Nut           | 8    | Z    | 1001-201-029 | Insert                | 2    |
| G    | 0022-010-000 | Drive Screw          | 2    | AA   | 1210-800-008 | Patent Label          | 1    |
| H    | 0023-283-000 | Self Tapping Screw   | 2    | AB   | 0753-010-027 | Hd. End Jack Support  | 1    |
| J    | 0025-040-000 | Pop Rivet            | 24   | AC   | 1211-030-018 | Jack Support Bracket  | 2    |
| K    | 0028-072-000 | Retaining Ring       | 2    | AD   | 1001-030-044 | Bumper Channel        | 2    |
| L    | 0037-215-000 | Hole Plug            | 2    | AE   | 1211-031-031 | Pneumatic Fowler Rest | 2    |
| M    | 0042-007-000 | Collar               | 2    | AF   | 0753-010-026 | Ft. End Support Tube  | 1    |
| N    | 0004-363-000 | Hex Washer Hd. Screw | 2    | AG   | 0014-021-000 | Nylon Washer          | 4    |
| P    | 0721-031-065 | Hole Plug            | 6    | AH   | 0003-359-000 | Hex Hd. Cap Screw     | 4    |
| R    | 0926-400-142 | Bumper Wheel         | 4    |      |              |                       |      |

# Siderail to Litter Assembly, Fold-to-Foot

Assembly part number 1211-121-010 (reference only)



# Siderail to Litter Assembly, Fold-to-Foot

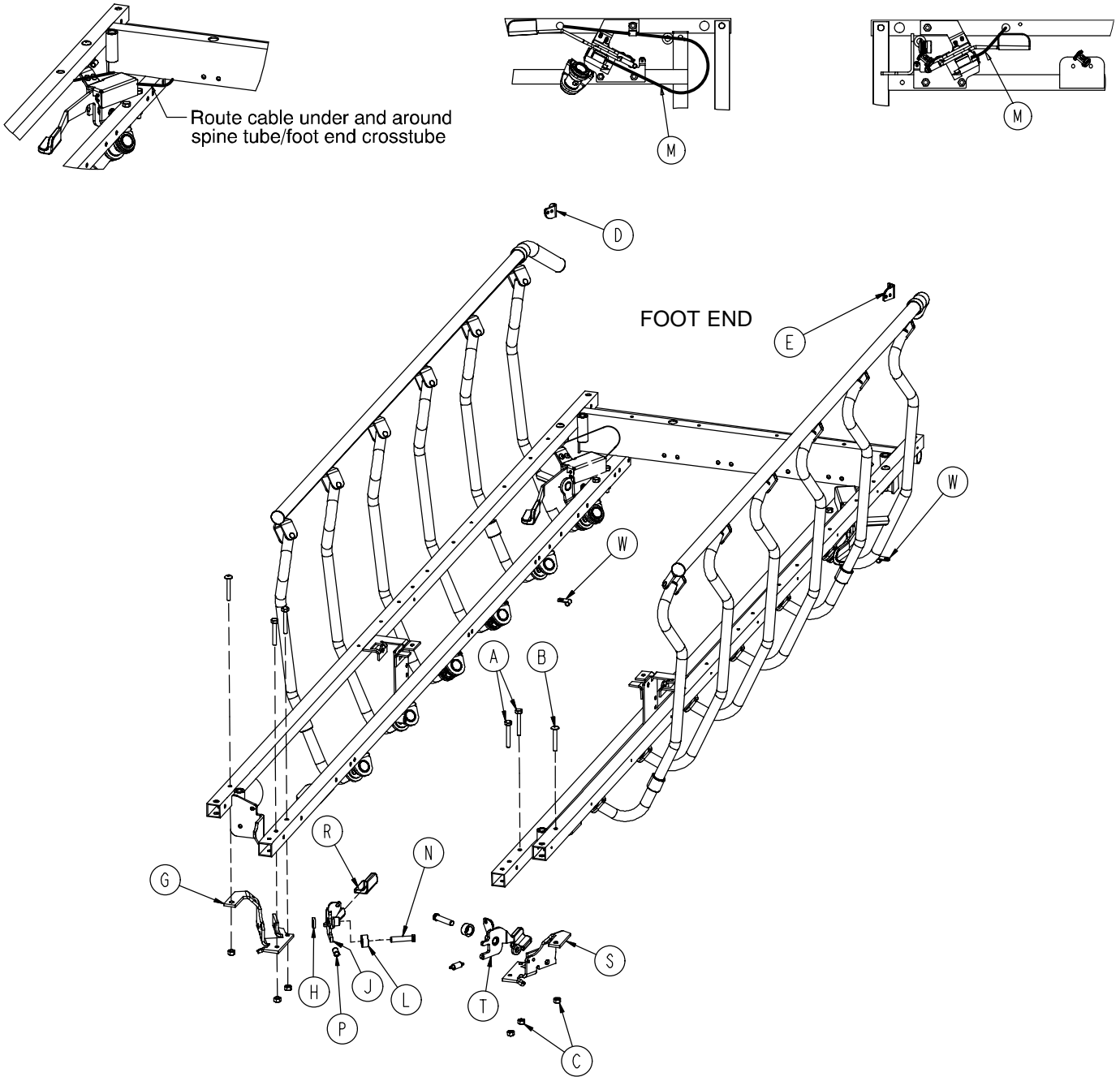


# Siderail to Litter Assembly, Fold-to-Foot

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| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 1001-226-116 | Pivot Bearing               | 4    |
| B    | 1001-226-016 | Pivot Bearing               | 20   |
| C    | 1001-226-015 | Pivot Sleeve                | 12   |
| D    | 1001-226-017 | Siderail Spring             | 4    |
| E    | 1001-326-027 | Right Spindle               | 5    |
| F    | 1001-326-031 | Lock Spindle Weldment, Rt.  | 1    |
| G    | 1001-326-028 | Left Spindle                | 5    |
| H    | 1001-326-033 | Lock Spindle Weldment, Lt.  | 1    |
| J    | 1001-226-020 | Siderail Spring Spacer      | 4    |
| K    | 0025-172-000 | Semi-Tubular Rivet          | 8    |
| L    | 1010-226-082 | Top Rail Bearing            | 12   |
| M    | 1001-226-140 | Top Rail Weldment, Rt., FTF | 1    |
| N    | 1001-226-130 | Top Rail Weldment, Lt., FTF | 1    |
| P    | 0025-061-000 | Semi-Tubular Rivet          | 12   |
| R    | 1001-226-101 | Plug Assembly               | 10   |
| S    | 1001-226-102 | Plug Assembly               | 2    |
| T    | 1001-226-019 | Rubber Stop                 | 4    |
| V    | 1001-226-063 | Top Rail Cap                | 2    |
| W    | 1001-226-100 | End Cap Assembly            | 4    |
| X    | 0037-215-000 | Dome Plug                   | 10   |
| Y    | 0059-100-000 | Dome Plug                   | 2    |
| Z    | 1001-226-046 | Right Latch Pivot           | 1    |
| AA   | 1001-226-047 | Left Latch Pivot            | 1    |
| AB   | 0003-359-000 | But. Hd. Cap Screw          | 4    |
| AC   | 0016-118-000 | Nylock Nut                  | 6    |
| AD   | 1001-226-142 | Latch Pin                   | 2    |
| AE   | 0052-017-000 | Washer                      | 2    |
| AF   | 1001-226-045 | Latch Spacer                | 2    |
| AG   | 1001-226-152 | Latch Plate Weldment, Rt.   | 1    |
| AH   | 1001-226-153 | Latch Plate Weldment, Lt.   | 1    |
| AJ   | 1001-226-158 | Latch Cover                 | 2    |
| AK   | 0038-422-000 | Extension Spring            | 2    |
| AL   | 0025-181-000 | Rivet                       | 4    |
| AM   | 0007-070-000 | Machine Screw               | 2    |

# 1211-127-000 Optional Dual Siderail Latch Assembly

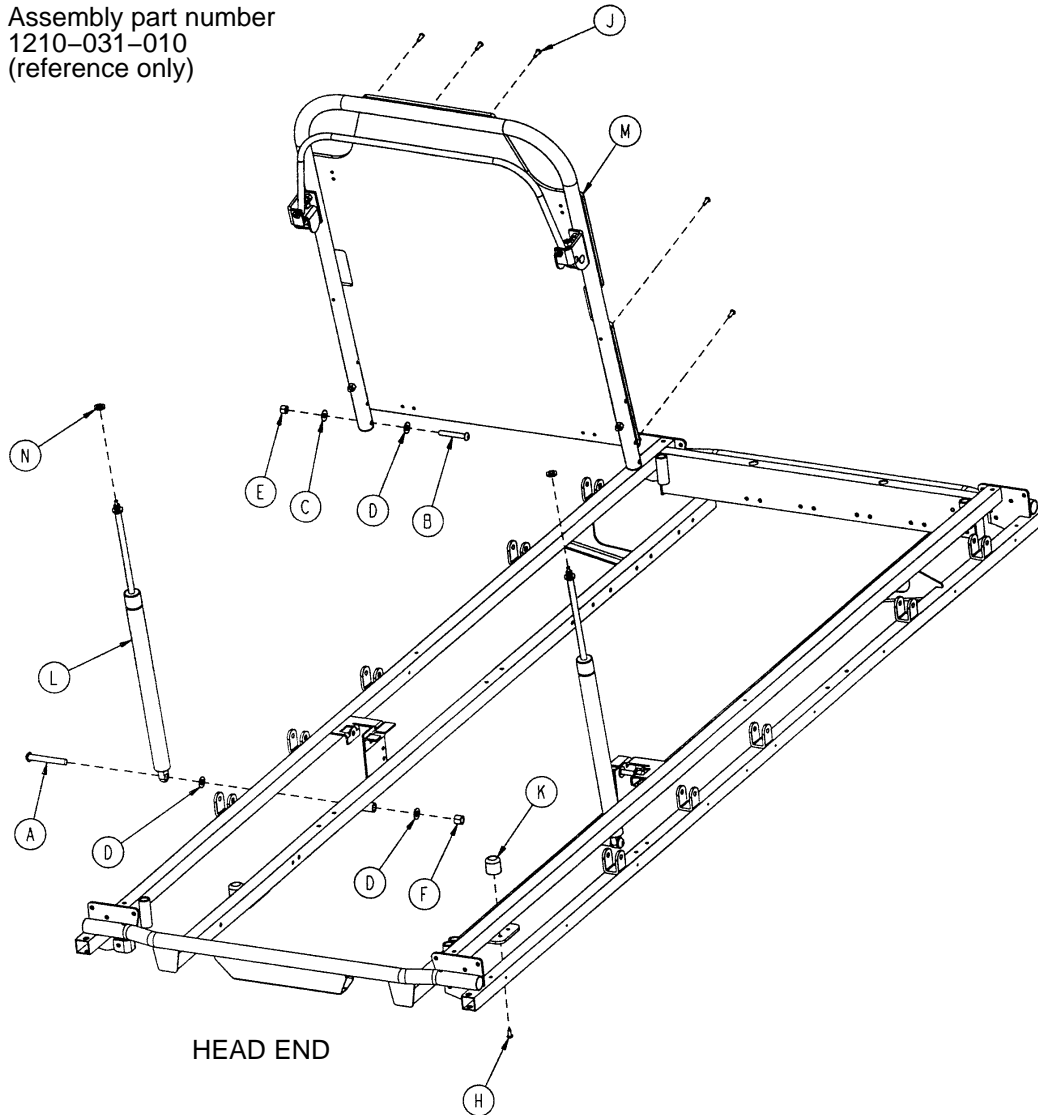


| Item | Part No.     | Part Name                | Qty. | Item | Part No.     | Part Name               | Qty. |
|------|--------------|--------------------------|------|------|--------------|-------------------------|------|
| A    | 0003-359-000 | Hex Hd. Cap Screw        | 4    | L    | 1001-226-045 | Latch Spacer            | 2    |
| B    | 0007-070-000 | Truss Hd. Mach. Screw    | 2    | M    | 1001-226-161 | Dual Latch Cable Ass'y  | 2    |
| C    | 0016-118-000 | Nylock Nut               | 6    | N    | 1001-226-142 | Latch Pin               | 2    |
| D    | 1001-226-147 | Dual Latch Pivot         | 1    | P    | 0038-222-000 | Extension Spring        | 2    |
| E    | 1001-226-170 | Dual Latch Pivot         | 1    | R    | 1001-226-158 | Latch Cover             | 2    |
| G    | 1001-226-046 | Latch Pivot, Right       | 1    | S    | 1001-226-047 | Latch Pivot, Left       | 1    |
| H    | 0052-017-000 | Nylon Washer             | 2    | T    | 1001-226-157 | Dual Latch Wldmt., Left | 1    |
| J    | 1001-226-156 | Dual Latch Wldmt., Right | 1    | W    | 0059-767-000 | Cable Clamp             | 2    |



# 1001 Pneumatic Fowler Assembly Litters with Fold-to-Head Siderails

Assembly part number  
1210-031-010  
(reference only)

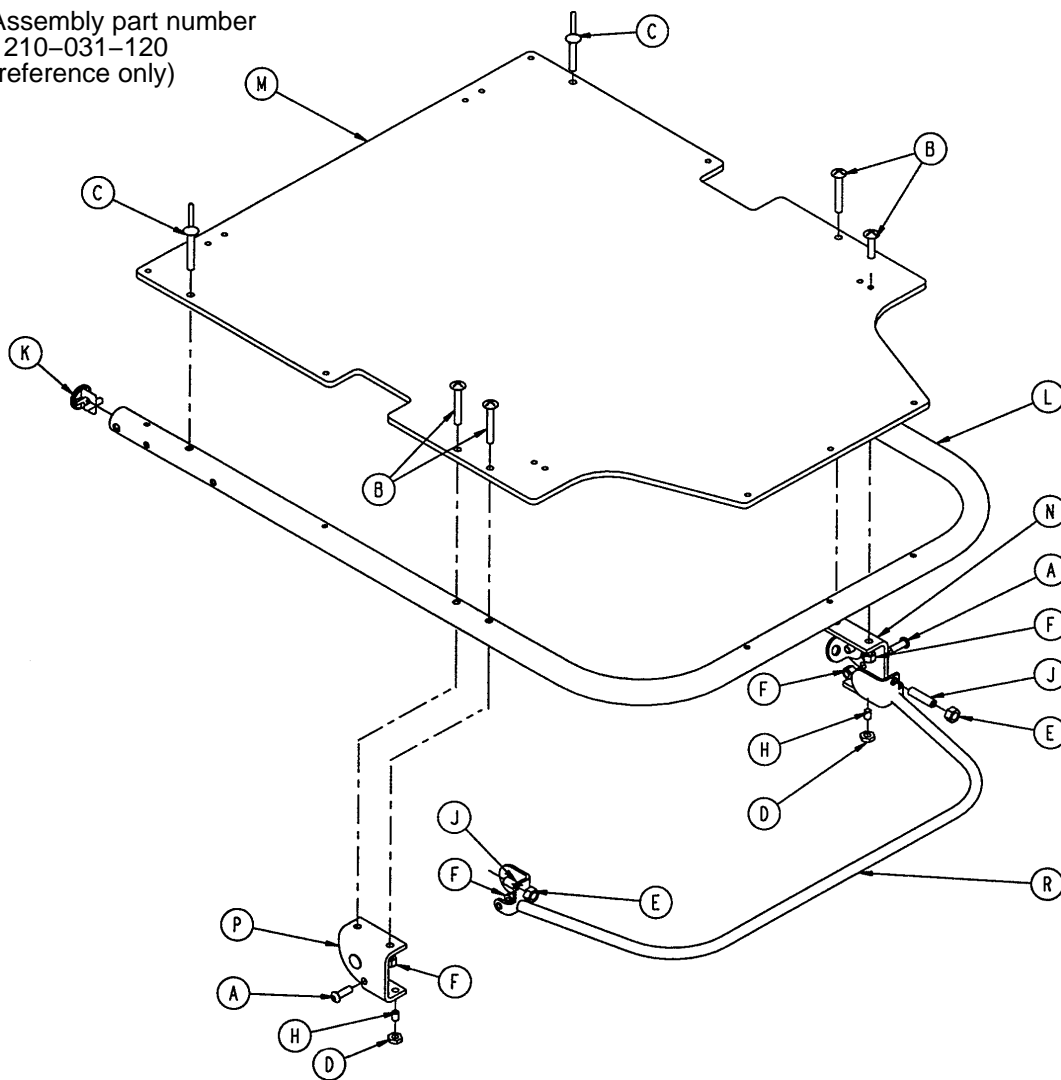


| Item | Part No.                  | Part Name              | Qty. |
|------|---------------------------|------------------------|------|
| A    | 0004-182-000              | But. Hd. Cap Screw     | 2    |
| B    | 0004-104-000              | But. Hd. Cap Screw     | 2    |
| C    | 0011-179-000              | Nylon Washer           | 2    |
| D    | 0014-021-000              | Nylon Washer           | 6    |
| E    | 0016-116-000              | Nylock Hex Nut         | 2    |
| F    | 0016-117-000              | Nylock Hex Nut         | 2    |
| H    | 0023-256-000              | Self-Tapping Screw     | 2    |
| J    | 0025-133-000              | Pop Rivet              | 7    |
| K    | 1211-031-031              | Pneumatic Fowler Rest  | 2    |
| L    | 1010-031-078              | Gas Cylinder           | 2    |
| M    | <a href="#">(page 77)</a> | Pneumatic Fowler Ass'y | 1    |
| N    | 0015-060-000              | Hex Jam Nut            | 2    |

# 1001 Pneumatic Fowler Assembly

## Litters with Fold-to-Head Siderails

Assembly part number  
1210-031-120  
(reference only)

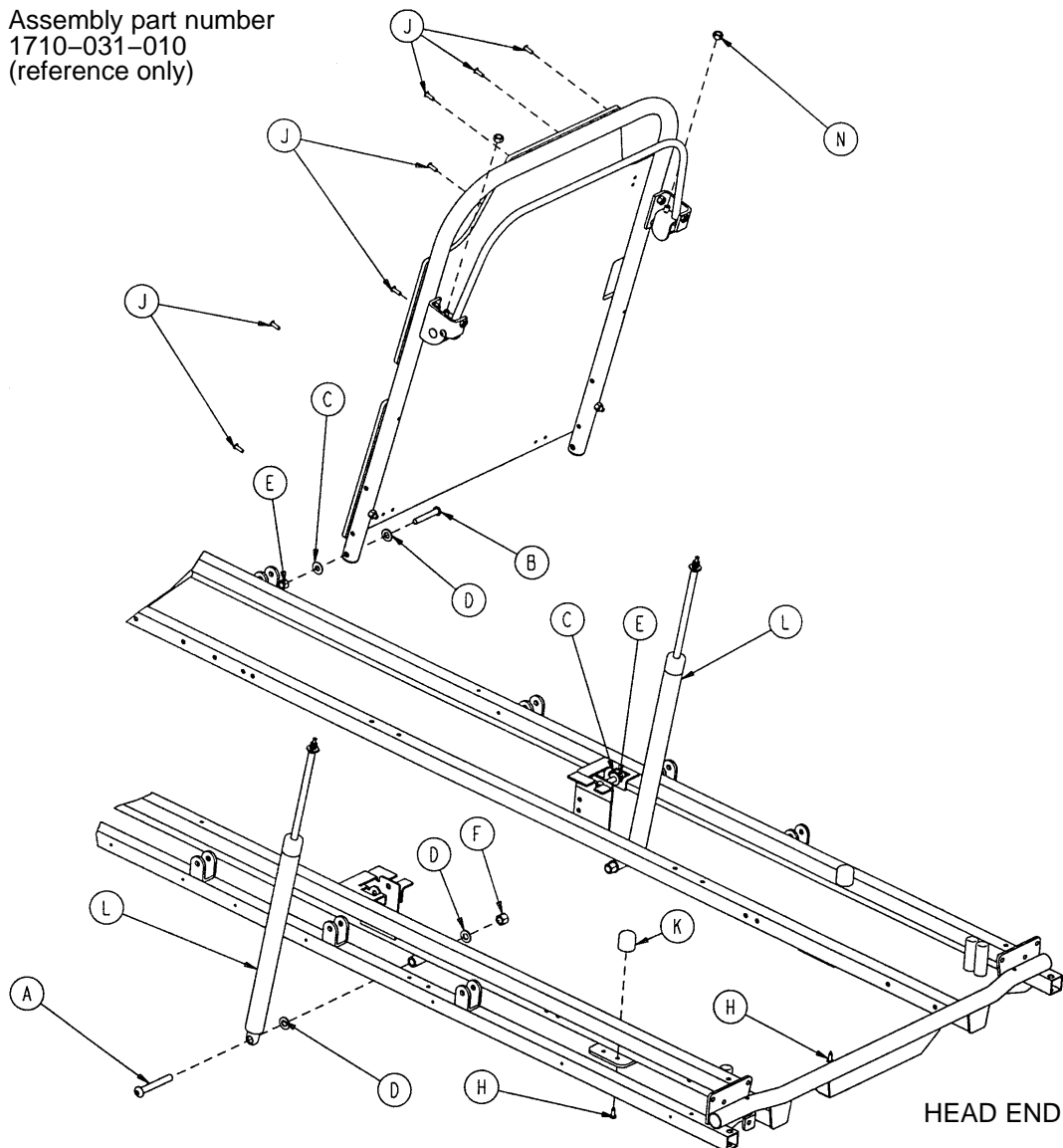


| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 0004-161-000 | Hex Soc. But. Hd. Cap Screw | 2    |
| B    | 0007-020-000 | Truss Hd. Mach. Screw       | 4    |
| C    | 0025-124-000 | Pop Rivet                   | 2    |
| D    | 0015-037-000 | Jam Nut                     | 2    |
| E    | 0015-050-000 | Hex Nut                     | 2    |
| F    | 0016-028-000 | Nylock Nut                  | 6    |
| H    | 0021-125-000 | Set Screw                   | 2    |
| J    | 0021-126-000 | Set Screw                   | 2    |
| K    | 1001-001-036 | Hole Plug                   | 2    |
| L    | 1001-031-013 | Fowler Tube                 | 1    |
| M    | 1010-231-012 | Fowler Skin (Fiberresin)    | 1    |
| N    | (page 80)    | Outer Housing Ass'y, Right  | 1    |
| P    | (page 80)    | Outer Housing Ass'y, Left   | 1    |
| R    | 1210-031-118 | Trip Bar Assembly           | 1    |

# 1501 Pneumatic Fowler Assembly

## Litters with Fold-to-Head Siderails

Assembly part number  
1710-031-010  
(reference only)

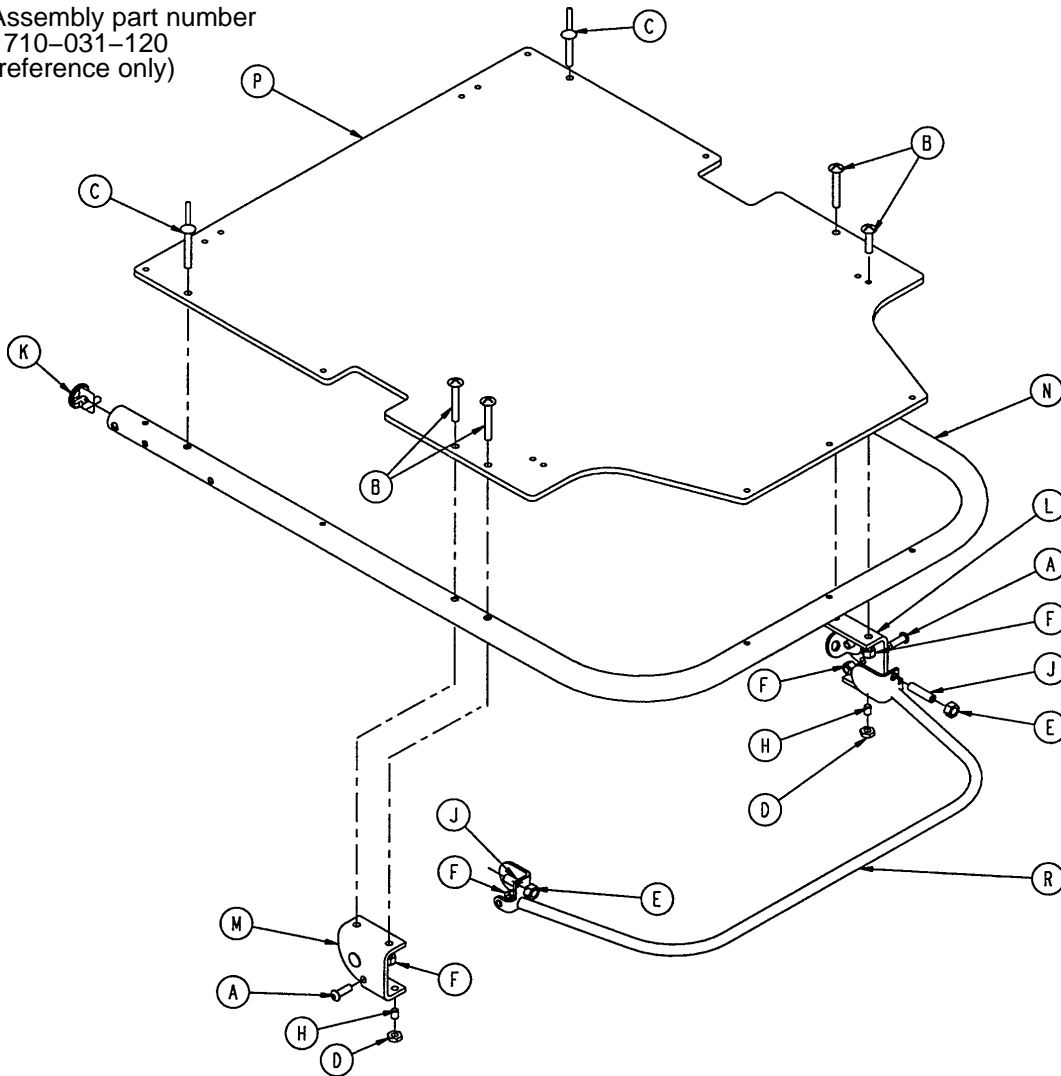


| Item | Part No.                  | Part Name              | Qty. |
|------|---------------------------|------------------------|------|
| A    | 0004-182-000              | But. Hd. Cap Screw     | 2    |
| B    | 0004-104-000              | But. Hd. Cap Screw     | 2    |
| C    | 0011-179-000              | Nylon Washer           | 4    |
| D    | 0014-021-000              | Nylon Washer           | 6    |
| E    | 0016-116-000              | Nylock Hex Nut         | 2    |
| F    | 0016-117-000              | Nylock Hex Nut         | 2    |
| H    | 0023-256-000              | Self-Tapping Screw     | 2    |
| J    | 0025-133-000              | Pop Rivet              | 7    |
| K    | 1211-031-031              | Pneumatic Fowler Rest  | 2    |
| L    | 1010-031-078              | Gas Cylinder           | 2    |
| M    | <a href="#">(page 79)</a> | Pneumatic Fowler Ass'y | 1    |
| N    | 0015-060-000              | Hex Nut                | 2    |

# 1501 Pneumatic Fowler Assembly

## Litters with Fold-to-Head Siderails

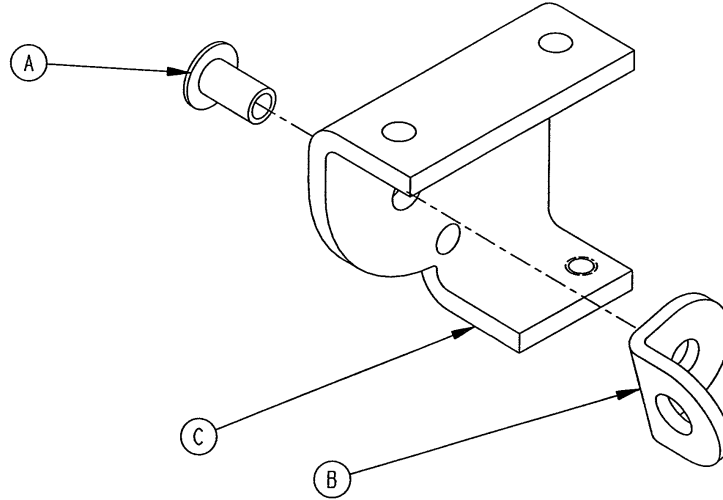
Assembly part number  
1710-031-120  
(reference only)



| Item | Part No.     | Part Name                  | Qty. |
|------|--------------|----------------------------|------|
| A    | 0004-161-000 | But. Hd. Cap Screw         | 2    |
| B    | 0007-020-000 | Truss Hd. Mach. Screw      | 4    |
| C    | 0025-124-000 | Pop Rivet                  | 2    |
| D    | 0015-037-000 | Jam Nut                    | 2    |
| E    | 0015-050-000 | Hex Nut                    | 2    |
| F    | 0016-028-000 | Fiberlock Nut              | 6    |
| H    | 0021-125-000 | Set Screw                  | 2    |
| J    | 0021-126-000 | Set Screw                  | 2    |
| K    | 1001-001-036 | Hole Plug                  | 2    |
| L    | (page 80)    | Outer Housing Ass'y, Right | 1    |
| M    | (page 80)    | Outer Housing Ass'y, Left  | 1    |
| N    | 1501-031-013 | Fowler Tube                | 1    |
| P    | 1510-231-012 | Fowler Skin (Fiberresin)   | 1    |
| R    | 1710-031-118 | Trip Bar Assembly          | 1    |

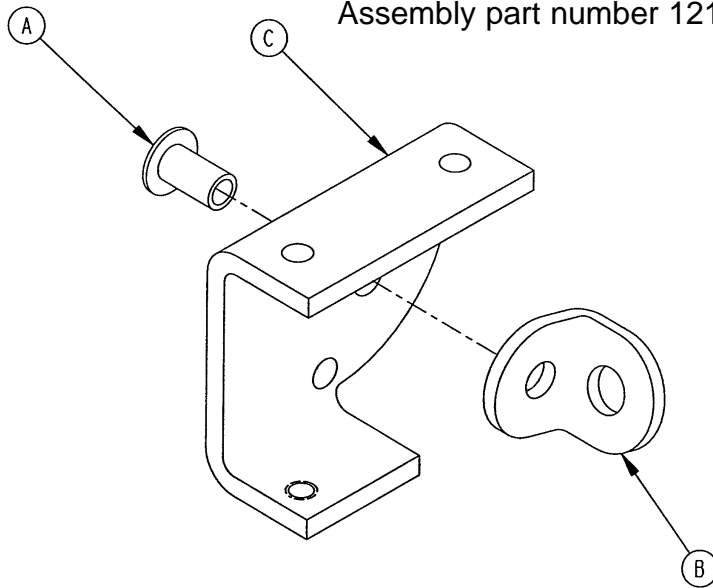
# Pneumatic Fowler Outer Housing Assembly

Assembly part number 1210-031-106 (Right)



| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 0025-144-000 | Semi-Tubular Rivet   | 1    |
| B    | 1210-031-103 | Pivot Tab            | 1    |
| C    | 1210-031-104 | Outer Housing, Right | 1    |

Assembly part number 1210-031-107 (Left)

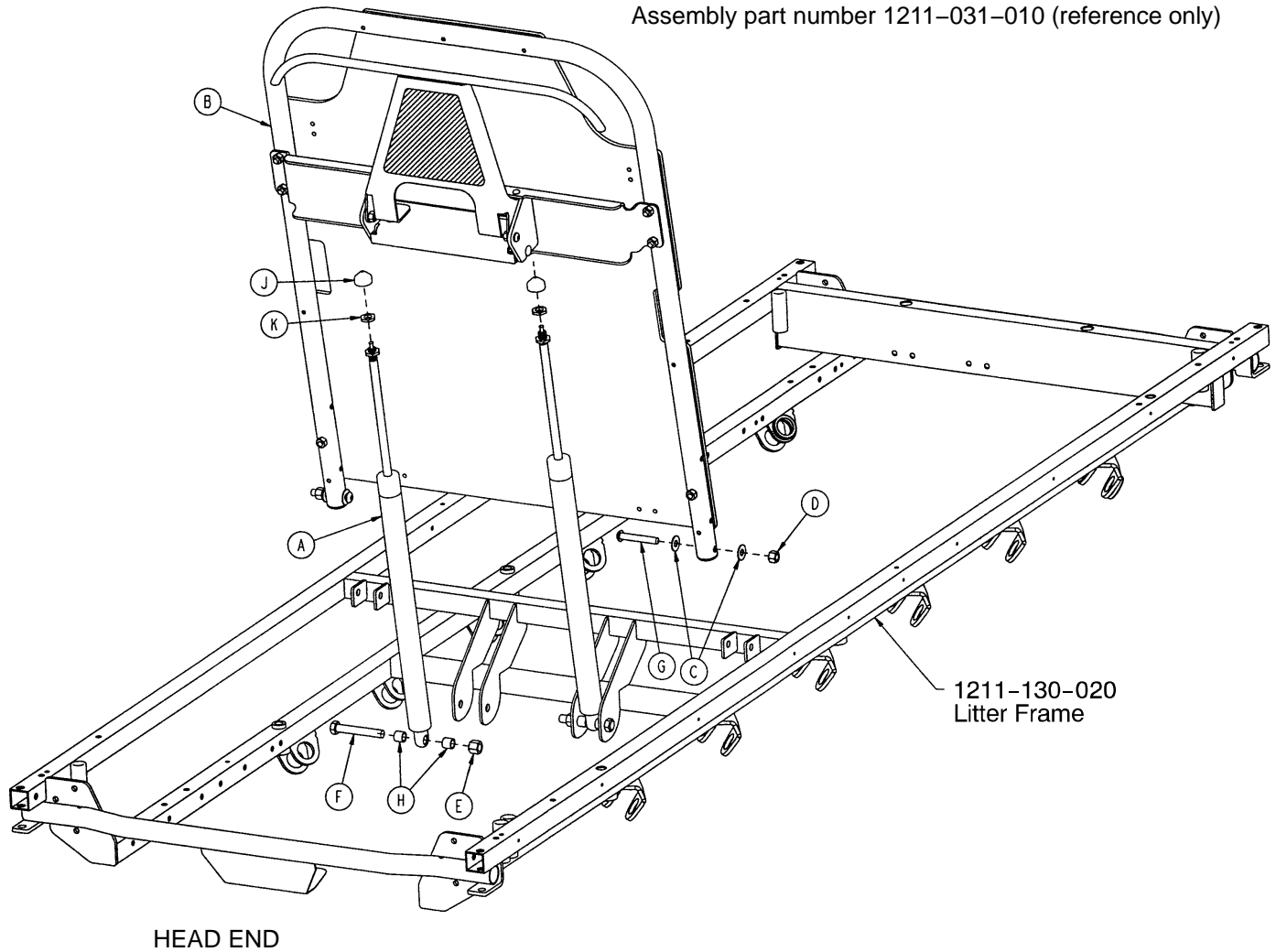


| Item | Part No.     | Part Name           | Qty. |
|------|--------------|---------------------|------|
| A    | 0025-144-000 | Semi-Tubular Rivet  | 1    |
| B    | 1210-031-103 | Pivot Tab           | 1    |
| C    | 1210-031-105 | Outer Housing, Left | 1    |

# 1001 Pneumatic Fowler Assembly

## Litters with Fold-to-Foot Siderails

Assembly part number 1211-031-010 (reference only)

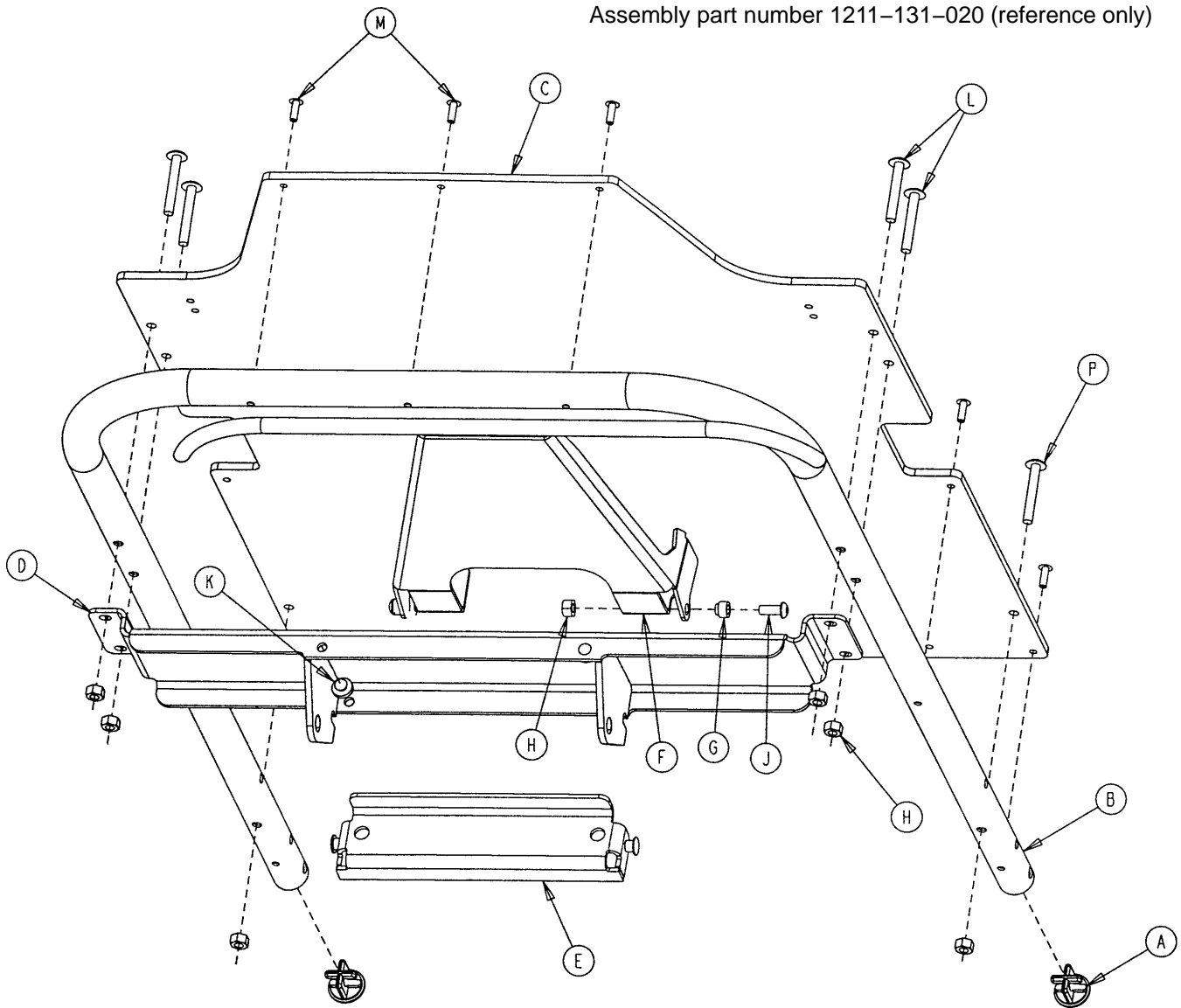


| Item | Part No.                  | Part Name               | Qty. |
|------|---------------------------|-------------------------|------|
| A    | 1010-031-078              | Gas Cylinder            | 2    |
| B    | <a href="#">(page 82)</a> | Pneumatic Fowler Ass'y  | 1    |
| C    | 0011-179-000              | Washer                  | 4    |
| D    | 0016-116-000              | Stover Locknut          | 2    |
| E    | 0016-119-000              | Stover Locknut          | 2    |
| F    | 0003-360-000              | Hex Hd. Cap Screw       | 2    |
| G    | 0004-103-000              | Torx But. Hd. Cap Screw | 2    |
| H    | 0052-306-000              | Nylon Spacer            | 4    |
| J    | 1211-131-026              | Gas Spring Cap          | 2    |
| K    | 0015-060-000              | Metric Jam Nut          | 2    |

# 1001 Pneumatic Fowler Assembly

## Litters with Fold-to-Foot Siderails

Assembly part number 1211-131-020 (reference only)

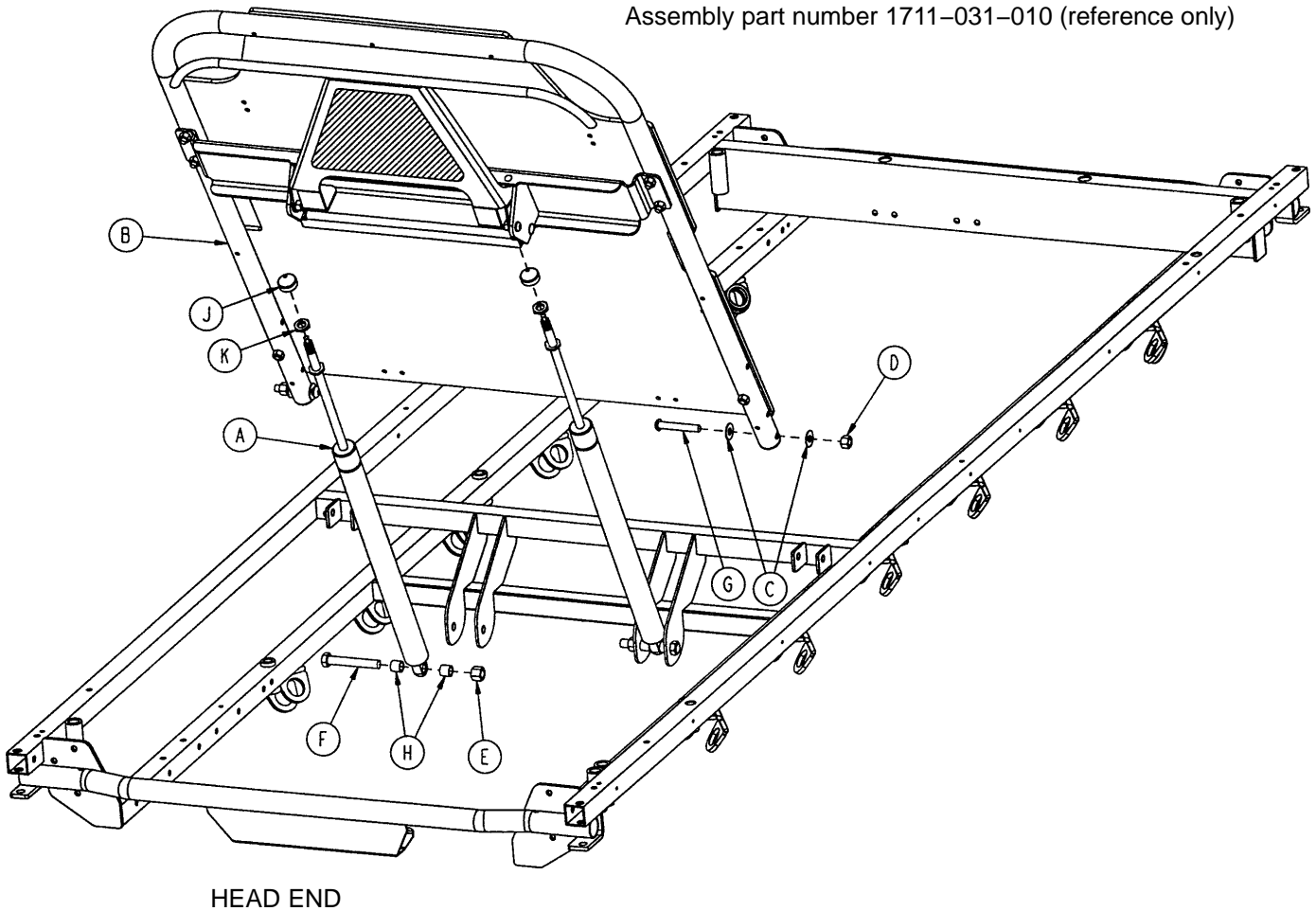


| Item | Part No.     | Part Name                | Qty. | Item | Part No.     | Part Name             | Qty. |
|------|--------------|--------------------------|------|------|--------------|-----------------------|------|
| A    | 1001-001-036 | Hole Plug                | 2    | H    | 0016-118-000 | Hex Nut               | 8    |
| B    | 1001-031-013 | Fowler Tube              | 1    | J    | 0004-455-000 | But. Hd. Cap Screw    | 2    |
| C    | 1010-231-012 | Fowler Skin              | 1    | K    | 0037-064-000 | Grommet Bumper        | 2    |
| D    | 1211-131-014 | Pneu. Pivot Bar Wldmt.   | 1    | L    | 0007-070-000 | Truss Hd. Mach. Screw | 4    |
| E    | 1211-231-029 | Gas Spring Mount, Wldmt. | 1    | M    | 0025-172-000 | Blind Rivet           | 7    |
| F    | 1211-231-018 | Trip Bar Weldment        | 1    | N    | 1211-131-030 | Handle Grip           | 2    |
| G    | 1211-231-025 | Trip Bar Pivot           | 2    | P    | 0004-135-000 | But. Hd. Cap Screw    | 2    |

# 1501 Pneumatic Fowler Assembly

## Litters with Fold-to-Foot Siderails

Assembly part number 1711-031-010 (reference only)

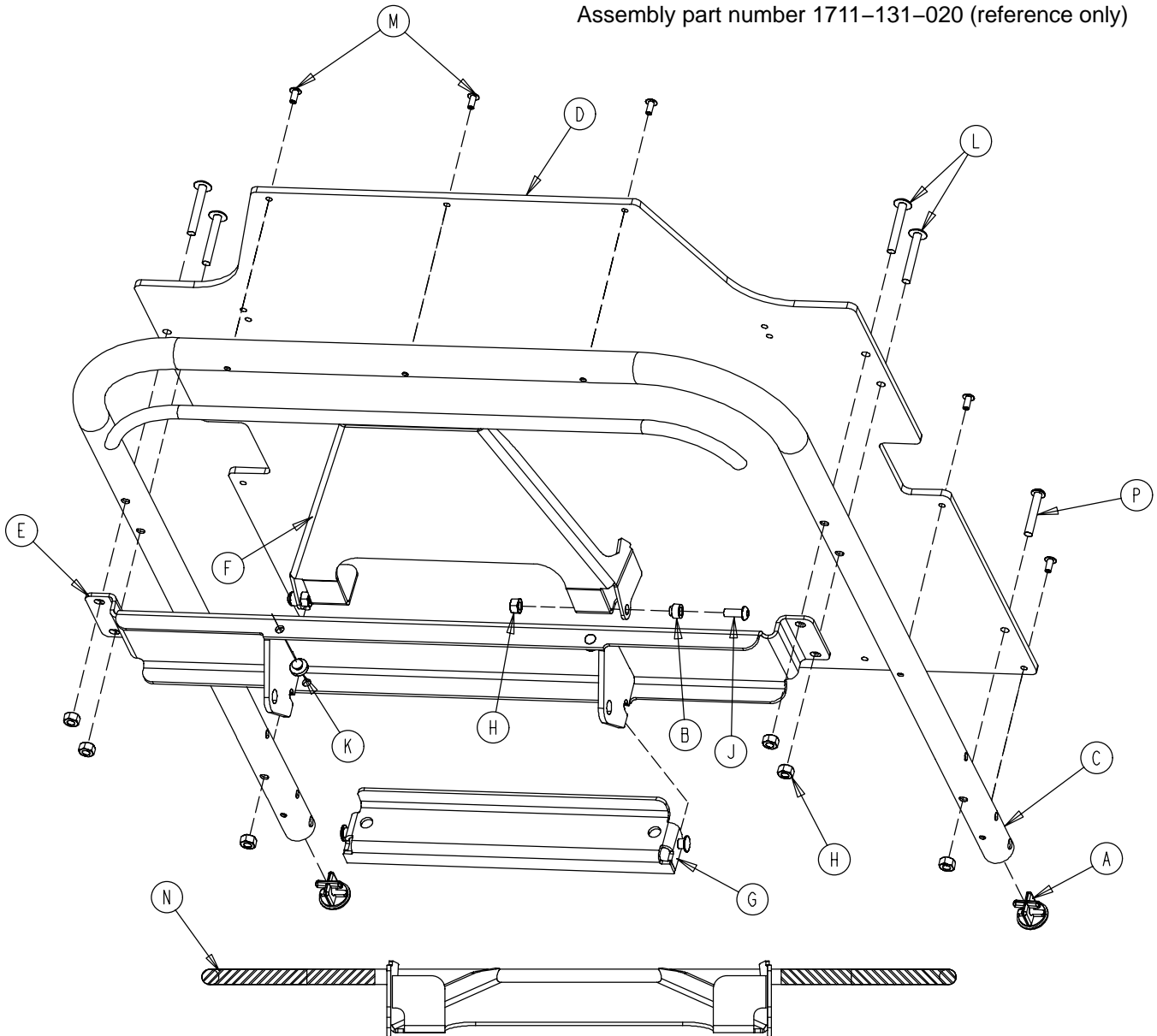


| Item | Part No.                  | Part Name               | Qty. |
|------|---------------------------|-------------------------|------|
| A    | 1010-031-078              | Gas Cylinder            | 2    |
| B    | <a href="#">(page 84)</a> | Pneumatic Fowler Ass'y  | 1    |
| C    | 0011-179-000              | Washer                  | 4    |
| D    | 0016-116-000              | Stover Locknut          | 2    |
| E    | 0016-119-000              | Stover Locknut          | 2    |
| F    | 0003-360-000              | Hex Hd. Cap Screw       | 2    |
| G    | 0004-103-000              | Torx But. Hd. Cap Screw | 2    |
| H    | 0052-306-000              | Nylon Spacer            | 4    |
| J    | 1211-131-026              | Gas Spring Cap          | 2    |
| K    | 0015-060-000              | Metric Jam Nut          | 2    |



# 1501 Pneumatic Fowler Assembly Litters with Fold-to-Foot Siderails

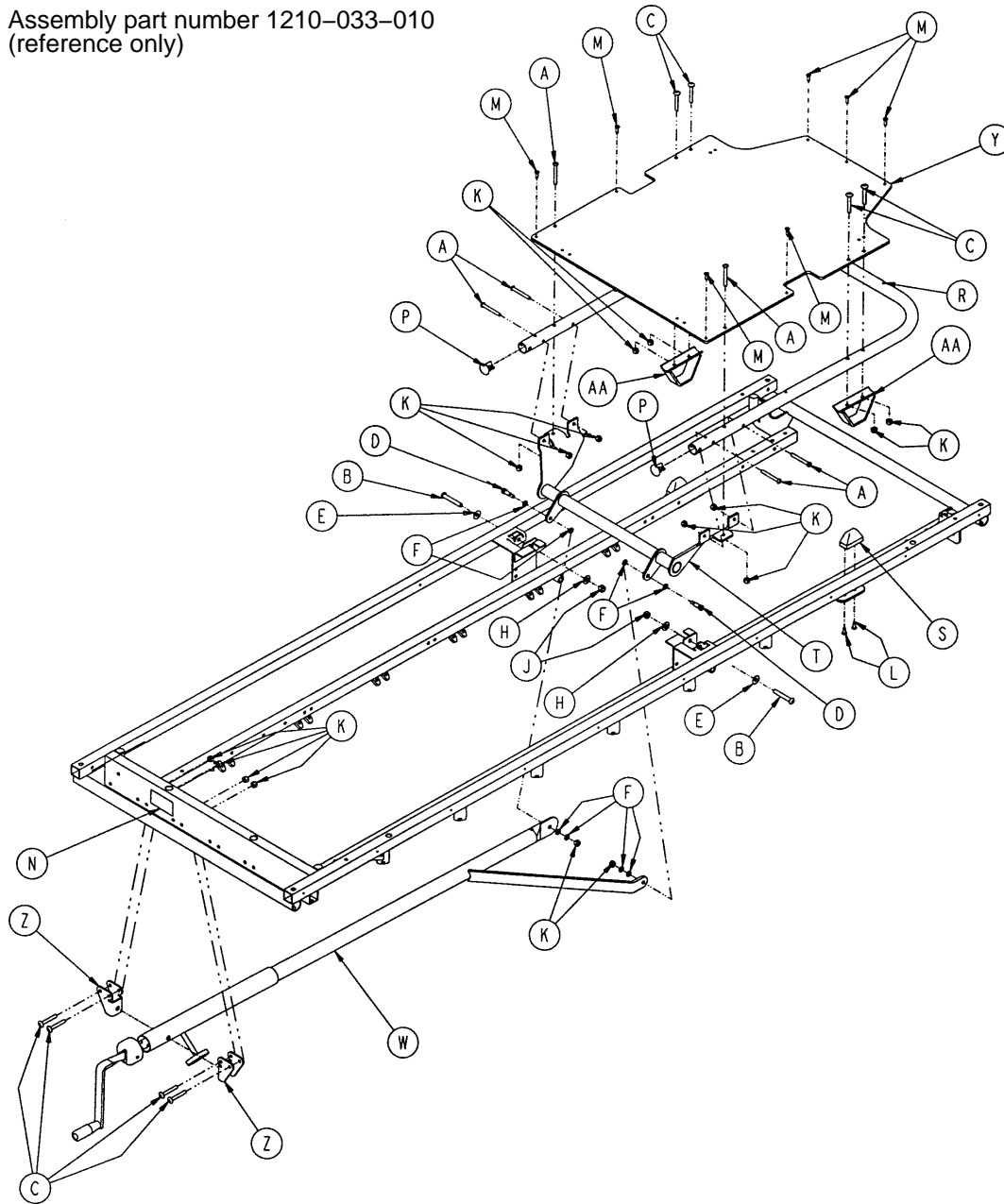
Assembly part number 1711-131-020 (reference only)



| Item | Part No.     | Part Name                | Qty. | Item | Part No.     | Part Name             | Qty. |
|------|--------------|--------------------------|------|------|--------------|-----------------------|------|
| A    | 1001-001-036 | Hole Plug                | 2    | H    | 0016-118-000 | Hex Nut               | 8    |
| B    | 1211-231-025 | Trip Bar Pivot           | 2    | J    | 0004-455-000 | But. Hd. Cap Screw    | 2    |
| C    | 1501-031-013 | Fowler Tube              | 1    | K    | 0037-064-000 | Grommet Bumper        | 2    |
| D    | 1510-231-012 | Fowler Skin (Fiberresin) | 1    | L    | 0007-070-000 | Truss Hd. Mach. Screw | 4    |
| E    | 1711-131-014 | Pneu. Pivot Bar Wldmt.   | 1    | M    | 0025-172-000 | Blind Rivet           | 7    |
| F    | 1711-231-018 | Trip Bar Weldment        | 1    | N    | 1211-131-030 | Handle Grip           | 2    |
| G    | 1711-231-029 | Gas Spring Mount Wldmt.  | 1    | P    | 0004-135-000 | But. Hd. Cap Screw    | 2    |

# 1001 Crank Fowler Assembly

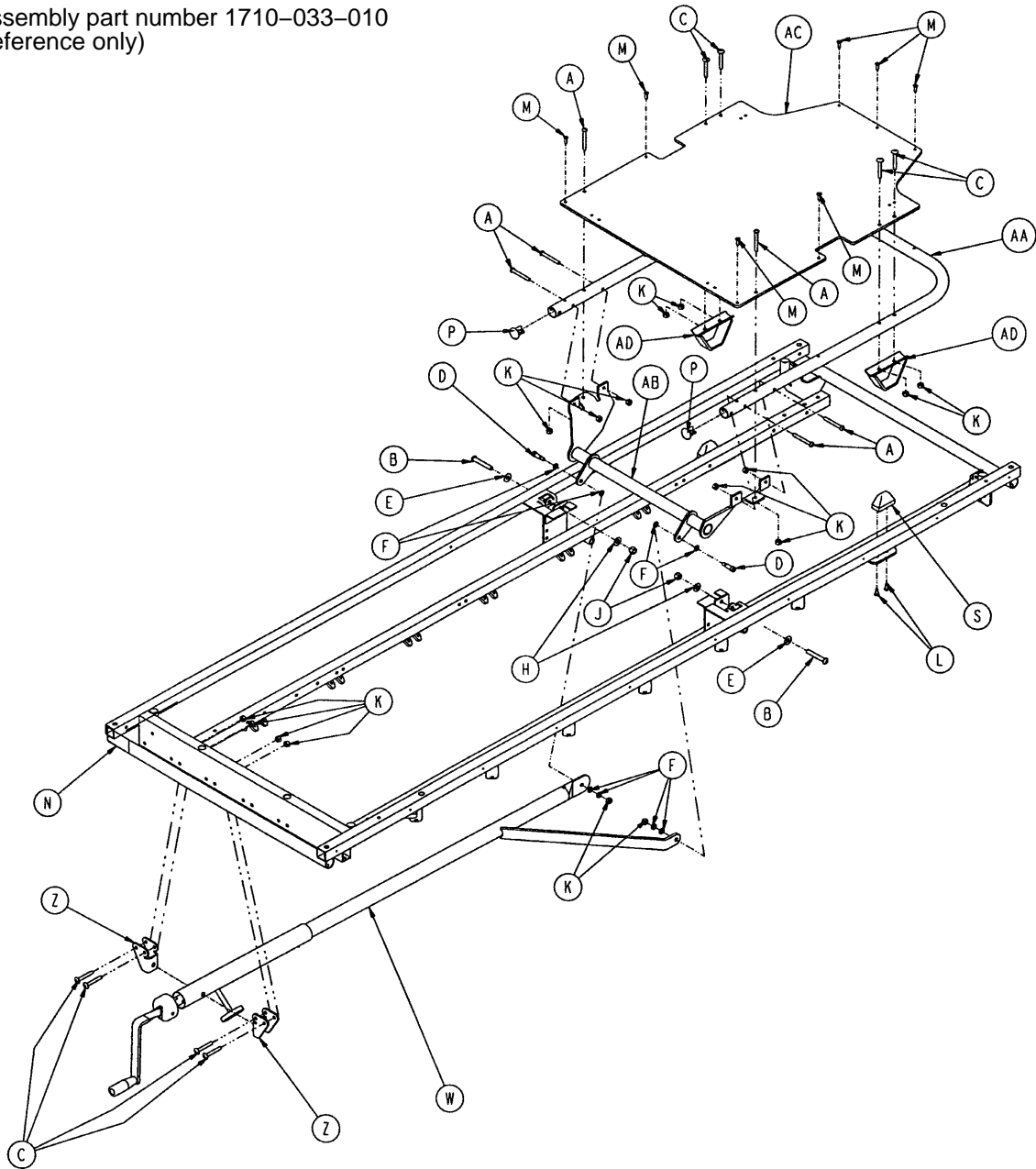
Assembly part number 1210-033-010  
(reference only)



| Item | Part No.     | Part Name               | Qty. | Item | Part No.     | Part Name                | Qty. |
|------|--------------|-------------------------|------|------|--------------|--------------------------|------|
| A    | 0004-097-000 | Hex But. Hd. Cap Screw  | 6    | M    | 0025-133-000 | Pop Rivet                | 7    |
| B    | 0004-104-000 | But. Hd. Cap Screw      | 2    | N    | 0946-001-064 | Fowler Operation Label   | 1    |
| C    | 0007-070-000 | Truss Hd. Mach. Screw   | 8    | P    | 1001-001-036 | Hole Plug                | 2    |
| D    | 0008-015-000 | Shoulder Bolt           | 2    | R    | 1001-031-013 | Fowler Tube              | 1    |
| E    | 0011-179-000 | Nylon Washer            | 4    | S    | 1001-031-031 | Pneumatic Fowler Rest    | 2    |
| F    | 0014-003-000 | Thrust Washer           | 8    | T    | 1001-033-024 | Fowler Lever Assembly    | 1    |
| H    | 0014-021-000 | Washer                  | 2    | W    | (page 87)    | Crankcrew Assembly       | 1    |
| J    | 0016-036-000 | Hex Nut                 | 2    | Y    | 1010-231-012 | Fowler Skin (Fiberresin) | 1    |
| K    | 0016-118-000 | Fiberlock Hex Nut       | 16   | Z    | 1010-234-015 | Mounting Bracket Ass'y   | 2    |
| L    | 0023-256-000 | Ph. Hd. Self-Tap. Screw | 4    | AA   | 1550-033-031 | Fowler Support Ass'y     | 2    |

# 1501 Crank Fowler Assembly

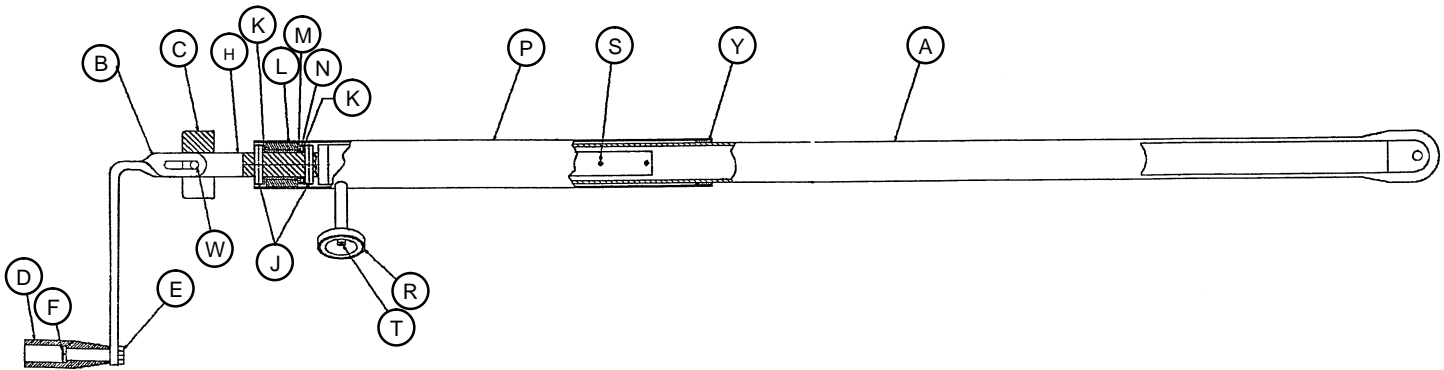
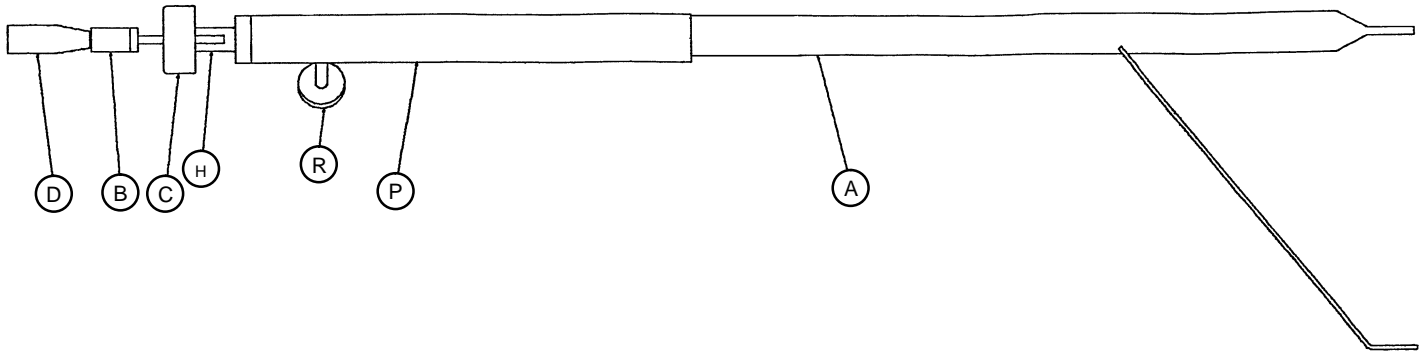
Assembly part number 1710-033-010  
(reference only)



| Item | Part No.     | Part Name               | Qty. | Item | Part No.     | Part Name                | Qty. |
|------|--------------|-------------------------|------|------|--------------|--------------------------|------|
| A    | 0004-097-000 | Hex But. Hd. Cap Screw  | 6    | M    | 0025-133-000 | Pop Rivet                | 7    |
| B    | 0004-104-000 | But. Hd. Cap Screw      | 2    | N    | 0946-001-064 | Fowler Operation Label   | 1    |
| C    | 0007-070-000 | Truss Hd. Mach. Screw   | 8    | P    | 1001-001-036 | Hole Plug                | 2    |
| D    | 0008-015-000 | Shoulder Bolt           | 2    | S    | 1001-031-031 | Pneumatic Fowler Rest    | 2    |
| E    | 0011-179-000 | Washer                  | 2    | W    | (page 87)    | Crankscrew Assembly      | 1    |
| F    | 0014-003-000 | Thrust Washer           | 8    | Z    | 1010-234-015 | Mounting Bracket Ass'y   | 2    |
| H    | 0014-021-000 | Washer                  | 2    | AA   | 1501-031-013 | Fowler Tube              | 1    |
| J    | 0016-116-000 | Nylock Hex Nut          | 2    | AB   | 1501-033-024 | Fowler Lever Ass'y       | 1    |
| K    | 0016-118-000 | Fiberlock Nut           | 16   | AC   | 1510-231-012 | Fowler Skin (Fiberresin) | 1    |
| L    | 0023-256-000 | Ph. Hd. Self-Tap. Screw | 4    | AD   | 1550-033-031 | Fowler Support Ass'y     | 2    |

# 1001-033-025 Fowler Crankscrew Assembly

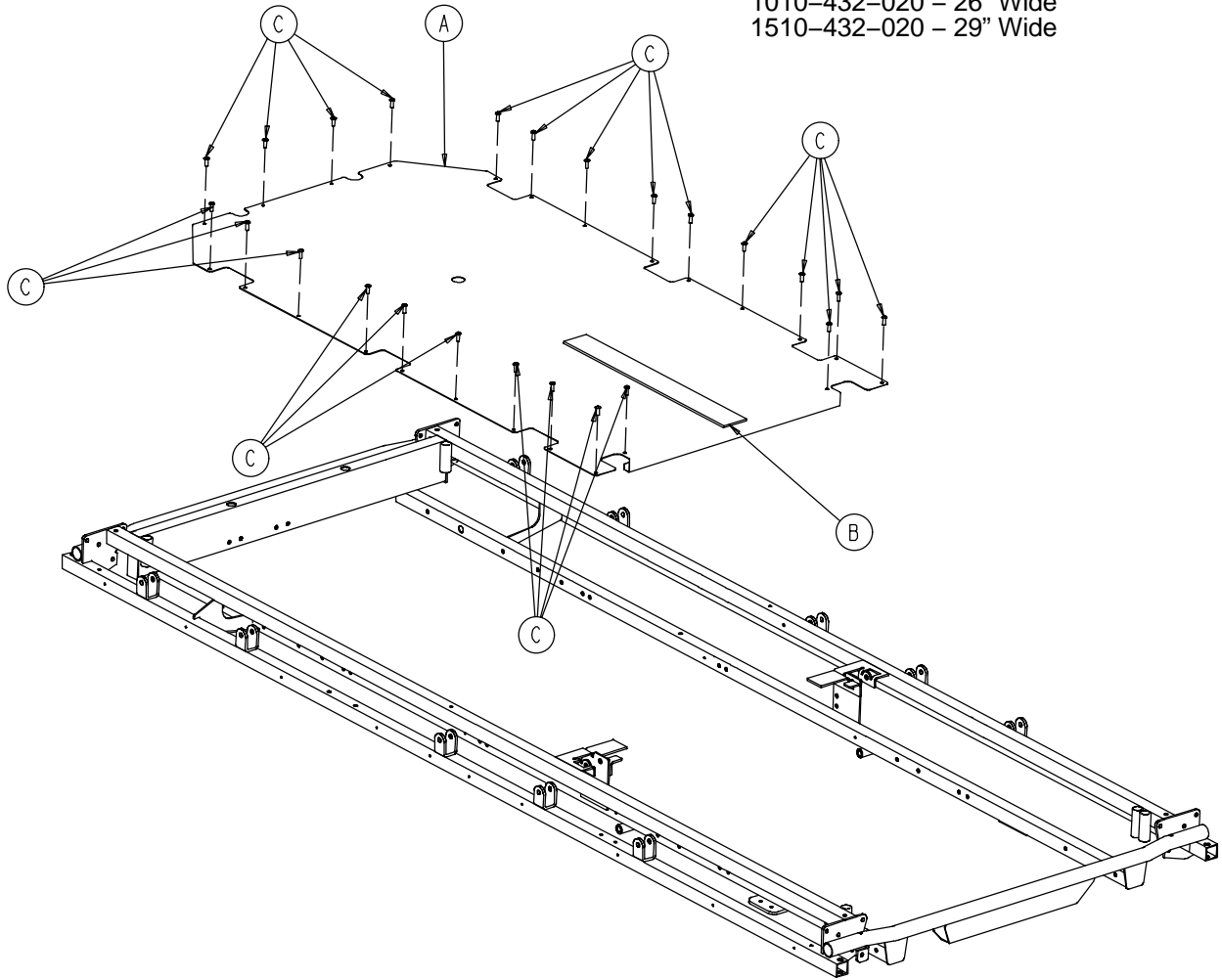
# 1501-033-025 Fowler Crankscrew Assembly



| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 1001-033-026 | Drive Bar Assembly   | 1    |
|      | 1501-033-026 | Drive Bar Assembly   | 1    |
| B    | 1550-001-016 | Crank Assembly       | 1    |
| C    | 0946-033-018 | Crank Disc           | 1    |
| D    | 0938-001-177 | Knob                 | 1    |
| E    | 0016-102-000 | Kep Nut              | 1    |
| F    | 0378-124-029 | Shoulder Bolt        | 1    |
| H    | 0946-033-035 | Fowler Screw         | 1    |
| J    | 0026-014-000 | Roll Pin             | 2    |
| K    | 0081-174-000 | Thrust Washer        | 2    |
| L    | 0938-001-175 | Bearing Assembly     | 1    |
| M    | 0081-176-000 | Thrust Washer        | 1    |
| N    | 0081-175-000 | Thrust Bearing       | 1    |
| P    | 1510-034-084 | Screw Cover Assembly | 1    |
| R    | 1550-001-014 | Magnet               | 1    |
| S    | 0026-118-000 | Roll Pin             | 1    |
| T    | 0004-107-000 | Soc. Hd. Cap Screw   | 1    |
| W    | 0026-145-000 | Roll Pin             | 1    |
| Y    | 7900-001-102 | Velcro Pile          | 1    |

# Steel Stationary Foot Section Assembly

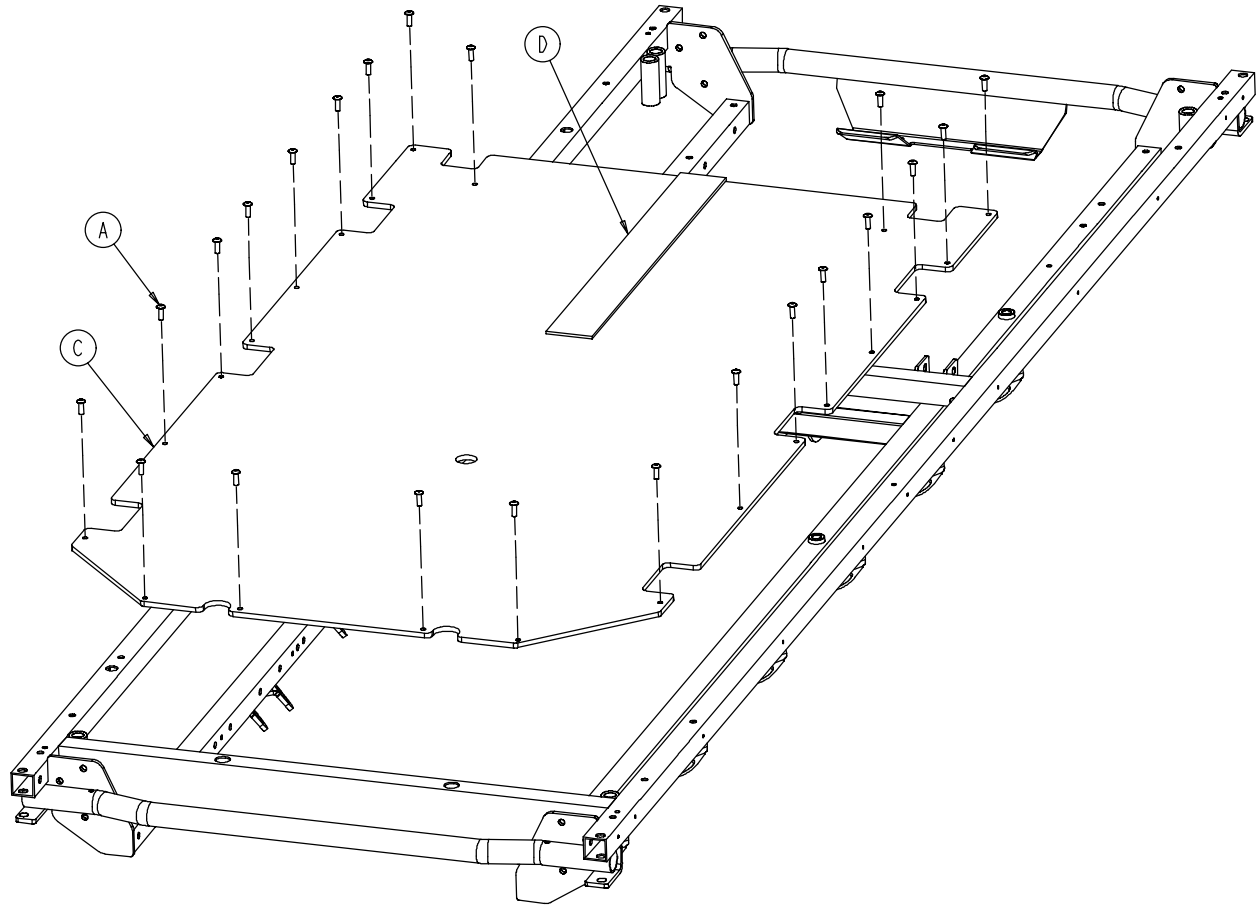
Assembly part numbers (reference only):  
 1010-432-020 - 26" Wide  
 1510-432-020 - 29" Wide



| Item | Part No.     | Part Name                   | Qty.    |
|------|--------------|-----------------------------|---------|
| A    | 1010-432-021 | 26" Steel Foot Section Skin | 1       |
|      | 1510-432-021 | 29" Steel Foot Section Skin | 1       |
| B    | 7900-001-102 | Velcro Pile                 | 24 1/2" |
| C    | 0025-171-000 | Rivet                       | 24      |

# Fiberresin Stationary Foot Section Assembly

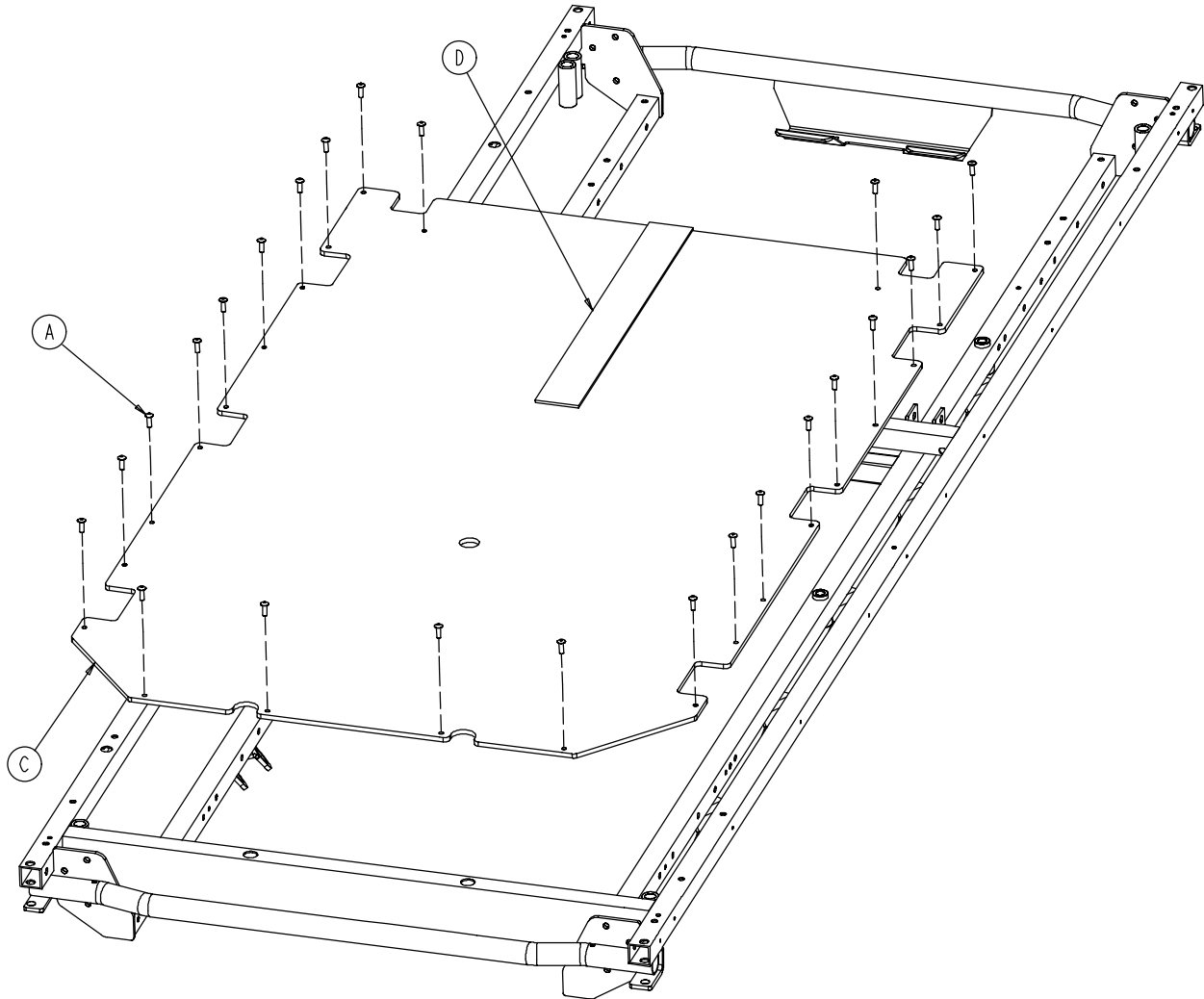
Assembly part number (reference only):  
1231-019-001 - 26" Wide



| Item | Part No.     | Part Name                        | Qty.    |
|------|--------------|----------------------------------|---------|
| A    | 0025-171-000 | Rivet                            | 22      |
| C    | 0753-010-031 | 26" Fiberresin Foot Section Skin | 1       |
| D    | 7900-001-102 | Velcro Pile                      | 24 1/2" |

# Fiberresin Stationary Foot Section Assembly

Assembly part number (reference only):  
1731-019-001 – 29" Wide

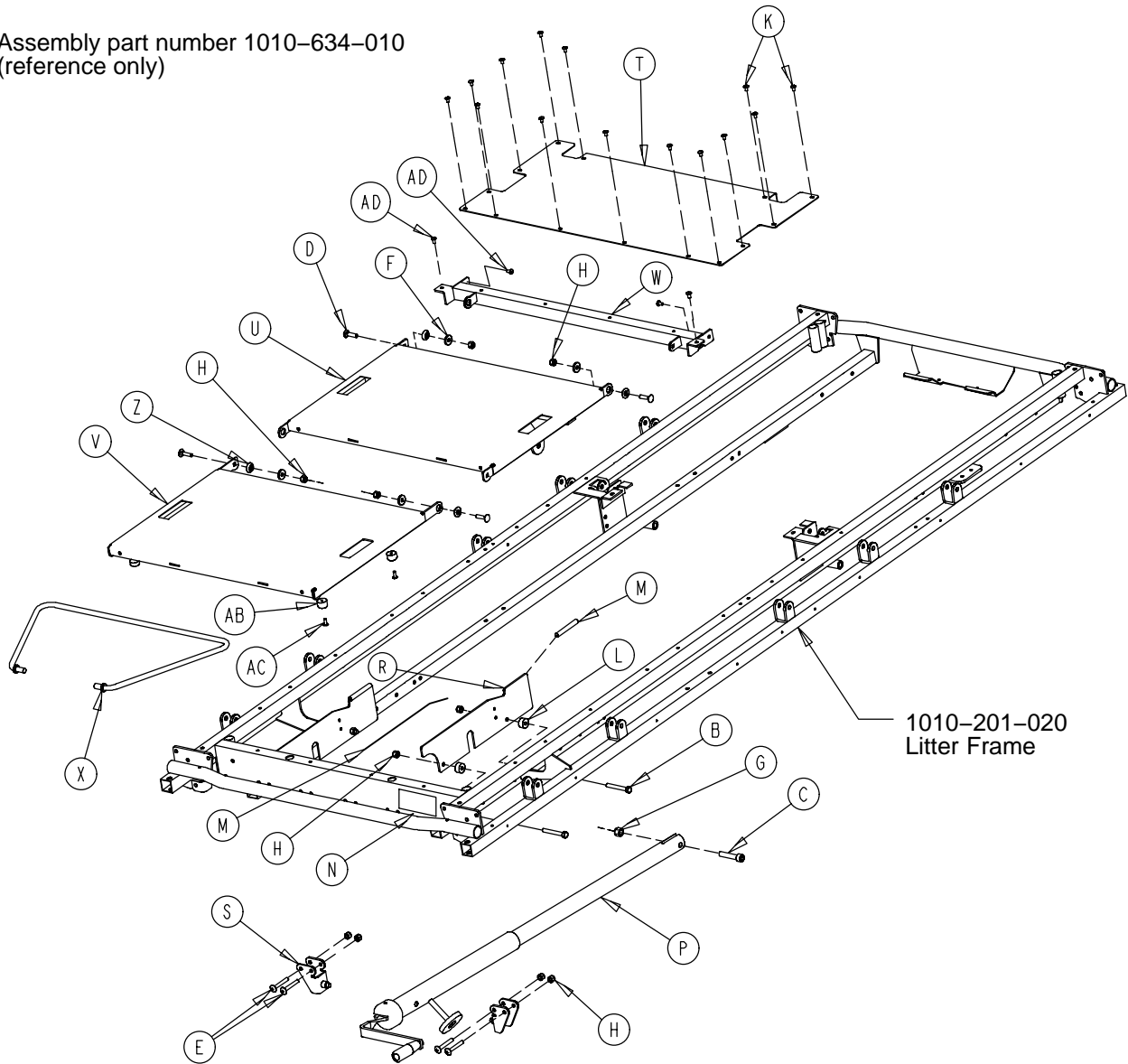


| Item | Part No.     | Part Name                        | Qty.    |
|------|--------------|----------------------------------|---------|
| A    | 0025-171-000 | Rivet                            | 24      |
| C    | 0753-010-032 | 29" Fiberresin Foot Section Skin | 1       |
| D    | 7900-001-102 | Velcro Pile                      | 24 1/2" |

# 1001 Knee Gatch Assembly

## Litters with Fold-to-Head Siderails

Assembly part number 1010-634-010  
(reference only)

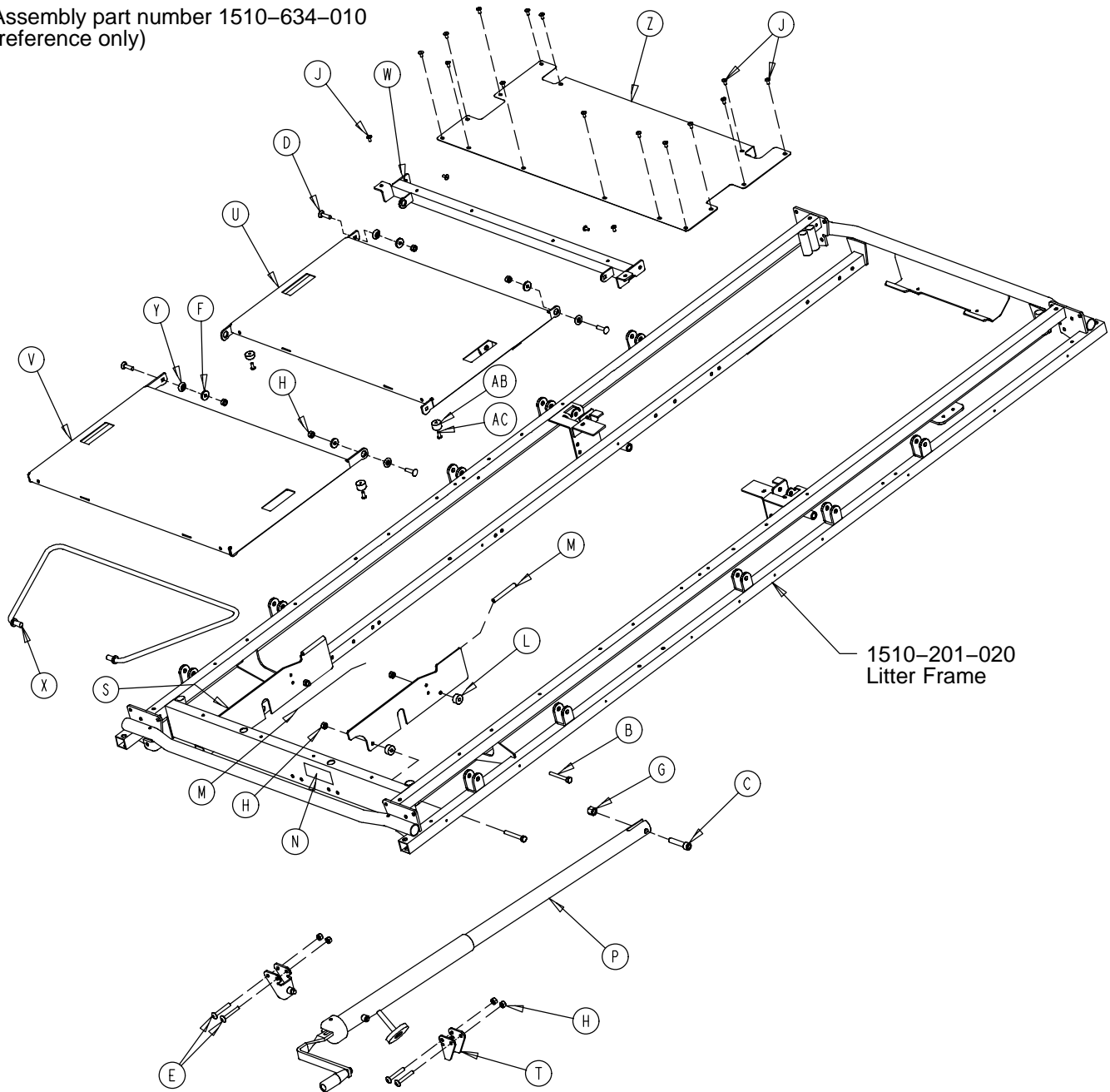


| Item | Part No.     | Part Name              | Qty. | Item | Part No.     | Part Name                | Qty. |
|------|--------------|------------------------|------|------|--------------|--------------------------|------|
| B    | 0003-358-000 | Hex Hd. Cap Screw      | 4    | R    | 1001-034-131 | Slider Support           | 2    |
| C    | 0004-327-000 | Soc. Hd. Cap Screw     | 1    | S    | 1010-234-015 | Mounting Bracket         | 2    |
| D    | 0005-034-000 | Rd. Hd. Sq. Neck Bolt  | 4    | T    | 1010-234-027 | Midsection Skin          | 1    |
| E    | 0007-070-000 | Truss Hd. Mach. Screw  | 4    | U    | 1210-034-011 | Thigh Section Weldment   | 1    |
| F    | 0011-159-000 | Washer                 | 4    | V    | 1210-034-012 | Calf Section Weldment    | 1    |
| G    | 0016-117-000 | Flexlock Nut           | 1    | W    | 1210-034-023 | Midsection Supt. Wldmt.  | 1    |
| H    | 0016-118-000 | Nylock Nut             | 12   | X    | 1210-034-127 | Calf Stand Bar           | 1    |
| K    | 0025-171-000 | Blind Rivet            | 14   | Z    | 3001-300-099 | Modified Fowler Bushing  | 4    |
| L    | 0052-291-000 | Nylon Spacer           | 4    | AB   | 1070-014-009 | Bumper                   | 4    |
| M    | 0058-056-000 | Edge Cover             | 4    | AC   | 0023-256-000 | Pan Hd. Sheet Metal Scr. | 4    |
| N    | 0946-001-065 | Knee Gatch Label       | 1    | AD   | 0025-172-000 | Rivet                    | 4    |
| P    | (page 95)    | Gatch Crankscrew Ass'y | 1    |      |              |                          |      |



# 1501 Knee Gatch – Litters with Fold-to-Head Siderails

Assembly part number 1510-634-010  
(reference only)

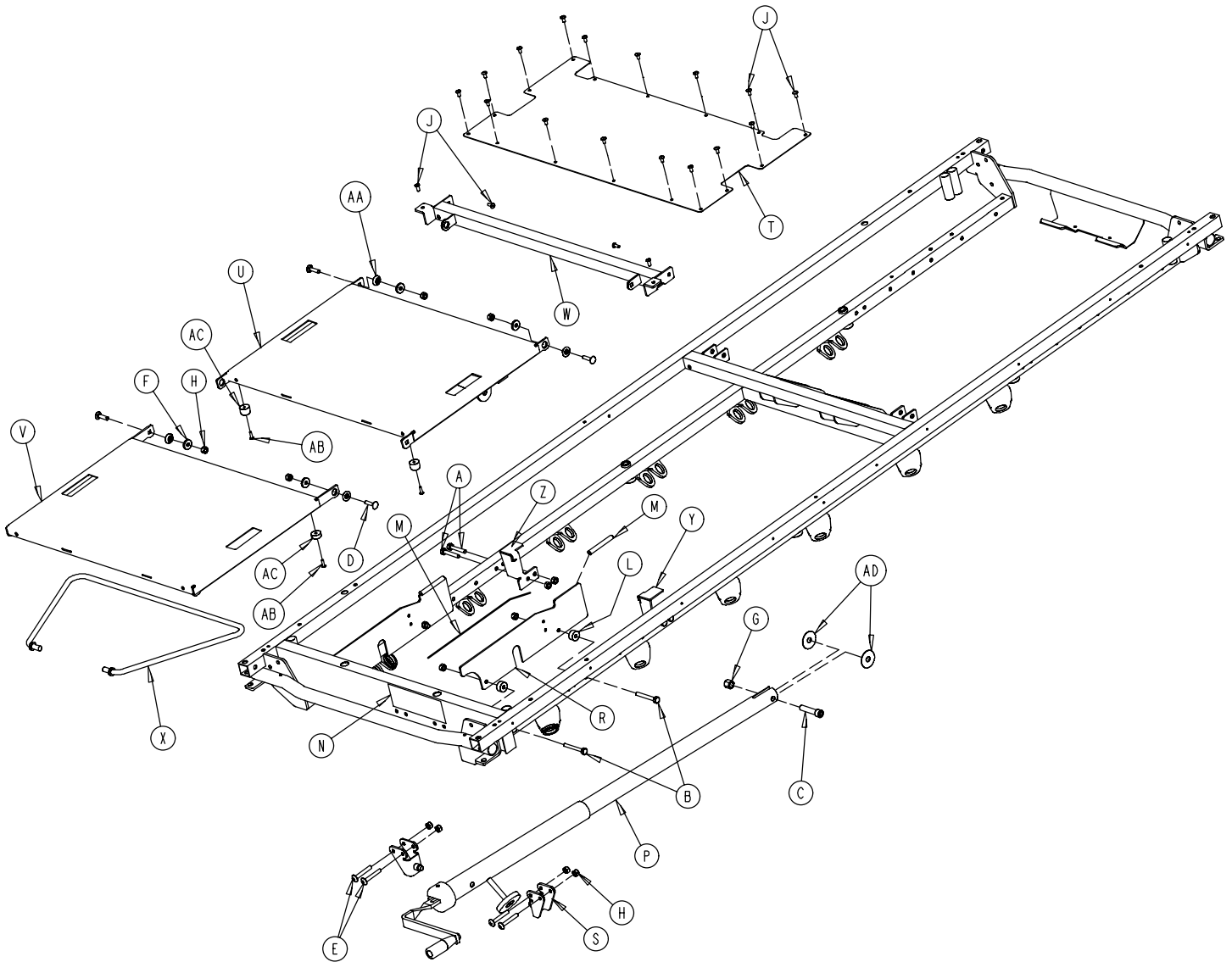


| Item | Part No.     | Part Name             | Qty. | Item | Part No.     | Part Name                | Qty. |
|------|--------------|-----------------------|------|------|--------------|--------------------------|------|
| B    | 0003-358-000 | Hex Hd. Cap Screw     | 4    | P    | (page 95)    | Gatch Crankscrew Ass'y   | 1    |
| C    | 0004-327-000 | Soc. Hd. Cap Screw    | 1    | S    | 1001-034-131 | Slider Support           | 2    |
| D    | 0005-034-000 | Rd. Hd. Sq. Neck Bolt | 4    | T    | 1010-234-015 | Mounting Bracket         | 2    |
| E    | 0007-070-000 | Truss Hd. Mach. Screw | 4    | U    | 1710-034-011 | Thigh Section Weldment   | 1    |
| F    | 0011-159-000 | Washer                | 4    | V    | 1710-034-012 | Calf Section Weldment    | 1    |
| G    | 0016-117-000 | Lock Nut              | 1    | W    | 1710-034-023 | Midsection Supt. Wldmt.  | 1    |
| H    | 0016-118-000 | Lock Nut              | 12   | X    | 1710-034-127 | Calf Stand Bar           | 1    |
| J    | 0025-157-000 | Blind Rivet           | 18   | Y    | 3001-300-099 | Modified Fowler Bushing  | 4    |
| L    | 0052-291-000 | Nylon Spacer          | 4    | Z    | 1510-234-027 | Midsection Skin          | 1    |
| M    | 0058-056-000 | Edge Cover            | 2'   | AB   | 1070-014-009 | Bumper                   | 4    |
| N    | 0946-001-065 | Knee Gatch Label      | 1    | AC   | 0023-256-000 | Pan Hd. Sheet Metal Scr. | 4    |

# 1001 Knee Gatch Assembly

## Litters with Fold-to-Foot Siderails

Assembly part number 1211-334-010 (reference only)

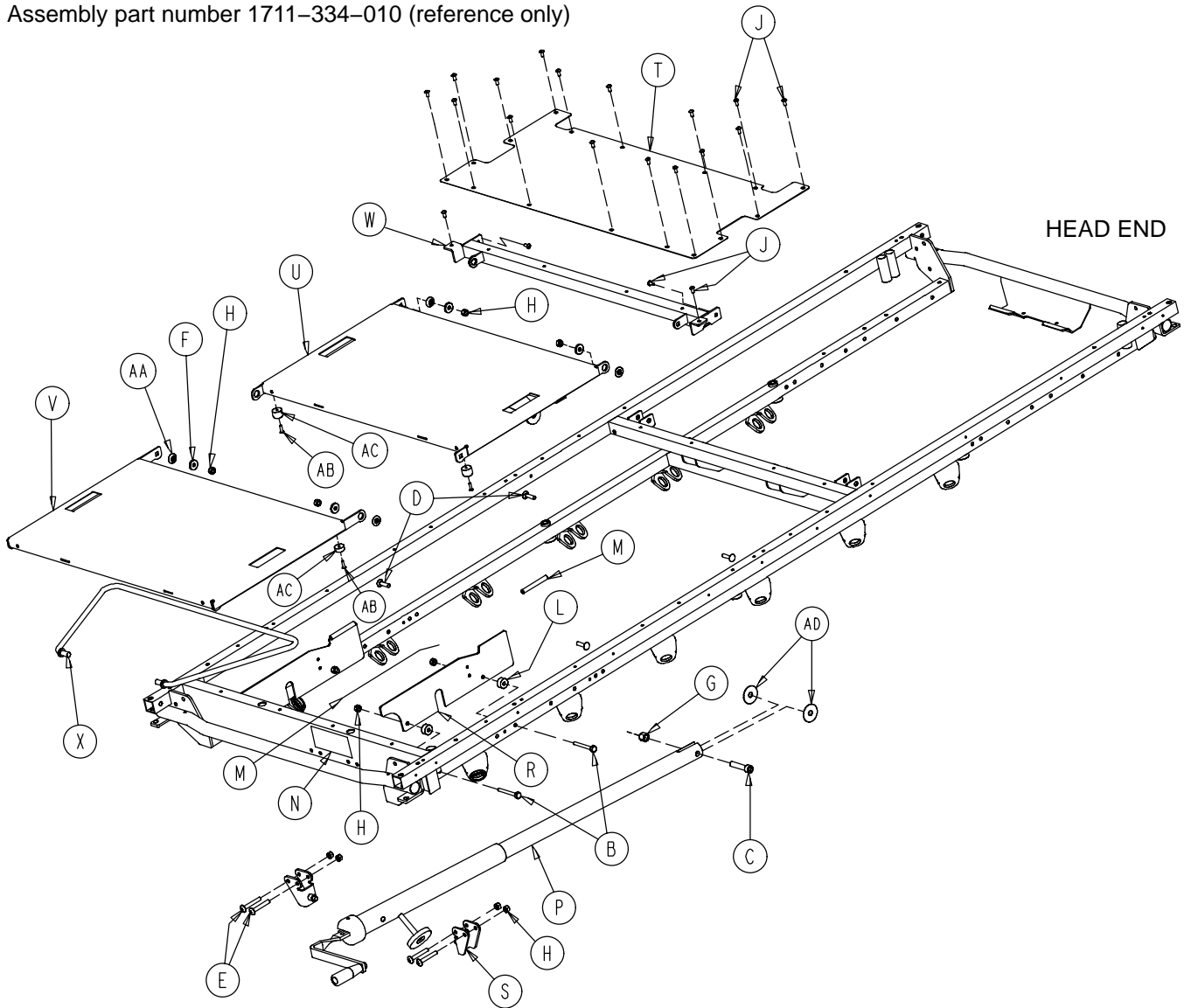


| Item | Part No.                  | Part Name              | Qty. | Item | Part No.     | Part Name                | Qty. |
|------|---------------------------|------------------------|------|------|--------------|--------------------------|------|
| B    | 0003-358-000              | Hex Hd. Cap Screw      | 4    | R    | 1001-034-131 | Slider Support           | 2    |
| C    | 0004-327-000              | Soc. Hd. Cap Screw     | 1    | S    | 1010-234-015 | Mounting Bracket         | 2    |
| D    | 0005-034-000              | Rd. Hd. Sq. Neck Bolt  | 4    | T    | 1001-134-027 | Midsection Skin          | 1    |
| E    | 0007-070-000              | Truss Hd. Mach. Screw  | 4    | U    | 1210-034-011 | Thigh Section Weldmt     | 1    |
| F    | 0011-159-000              | Washer                 | 4    | V    | 1210-034-012 | Calf Section Weldmt      | 1    |
| G    | 0016-117-000              | Flexlock Nut           | 1    | W    | 1210-034-023 | Midsection Supt. Wldmt.  | 1    |
| H    | 0016-118-000              | Nylock Nut             | 12   | X    | 1210-034-127 | Calf Stand Bar           | 1    |
| J    | 0025-172-000              | Blind Rivet            | 18   | AA   | 3001-300-099 | Modified Fowler Bushing  | 4    |
| L    | 0052-291-000              | Nylon Spacer           | 4    | AB   | 0023-256-000 | Pan Hd. Sheet Metal Scr. | 4    |
| M    | 0058-056-000              | Edge Cover             | 2    | AC   | 1070-014-009 | Bumper                   | 4    |
| N    | 0946-001-065              | Knee Gatch Label       | 1    | AD   | 0011-351-000 | Washer                   | 2    |
| P    | <a href="#">(page 95)</a> | Gatch Crankscrew Ass'y | 1    |      |              |                          |      |

# 1501 Knee Gatch Assembly

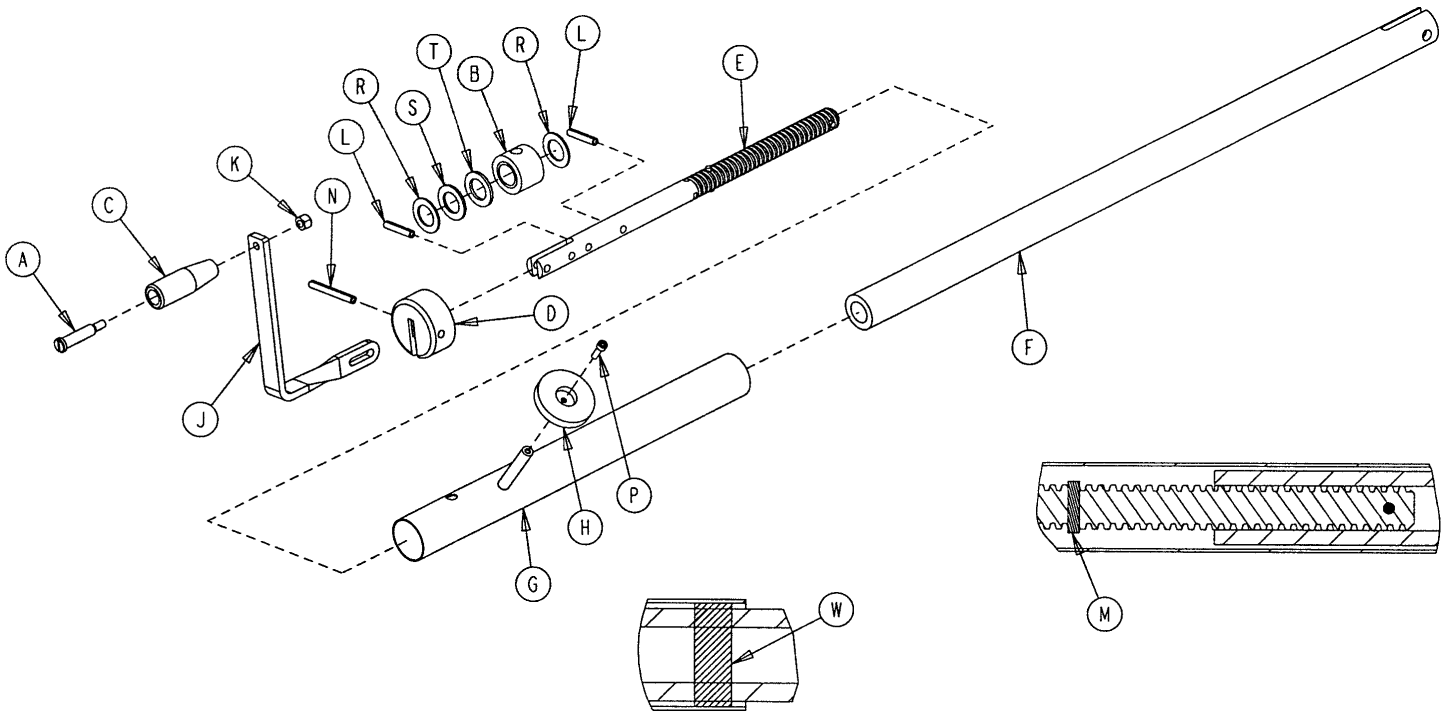
## Litters with Fold-to-Foot Siderails

Assembly part number 1711-334-010 (reference only)



| Item | Part No.     | Part Name              | Qty. | Item | Part No.     | Part Name                | Qty. |
|------|--------------|------------------------|------|------|--------------|--------------------------|------|
| B    | 0003-358-000 | Hex Hd. Cap Screw      | 4    | R    | 1001-034-131 | Slider Support           | 2    |
| C    | 0004-327-000 | Soc. Hd. Cap Screw     | 1    | S    | 1010-234-015 | Mounting Bracket         | 2    |
| D    | 0005-034-000 | Rd. Hd. Sq. Neck Bolt  | 4    | T    | 1501-134-027 | Midsection Skin          | 1    |
| E    | 0007-070-000 | Truss Hd. Mach. Screw  | 4    | U    | 1710-034-011 | Thigh Section Weldment   | 1    |
| F    | 0011-159-000 | Washer                 | 4    | V    | 1710-034-012 | Calf Section Weldment    | 1    |
| G    | 0016-117-000 | Flexlock Nut           | 1    | W    | 1710-034-023 | Midsection Supt. Wldmt.  | 1    |
| H    | 0016-118-000 | Nylock Nut             | 12   | X    | 1710-034-127 | Calf Stand Bar           | 1    |
| J    | 0025-172-000 | Blind Rivet            | 20   | AA   | 3001-300-099 | Modified Fowler Bushing  | 4    |
| L    | 0052-291-000 | Nylon Spacer           | 4    | AB   | 0023-256-000 | Pan Hd. Sheet Metal Scr. | 4    |
| M    | 0058-056-000 | Edge Cover             | 2'   | AC   | 1070-014-009 | Bumper                   | 4    |
| N    | 0946-001-065 | Knee Gatch Label       | 1    | AD   | 0011-351-000 | Washer                   | 2    |
| P    | (page 95)    | Gatch Crankscrew Ass'y | 1    |      |              |                          |      |

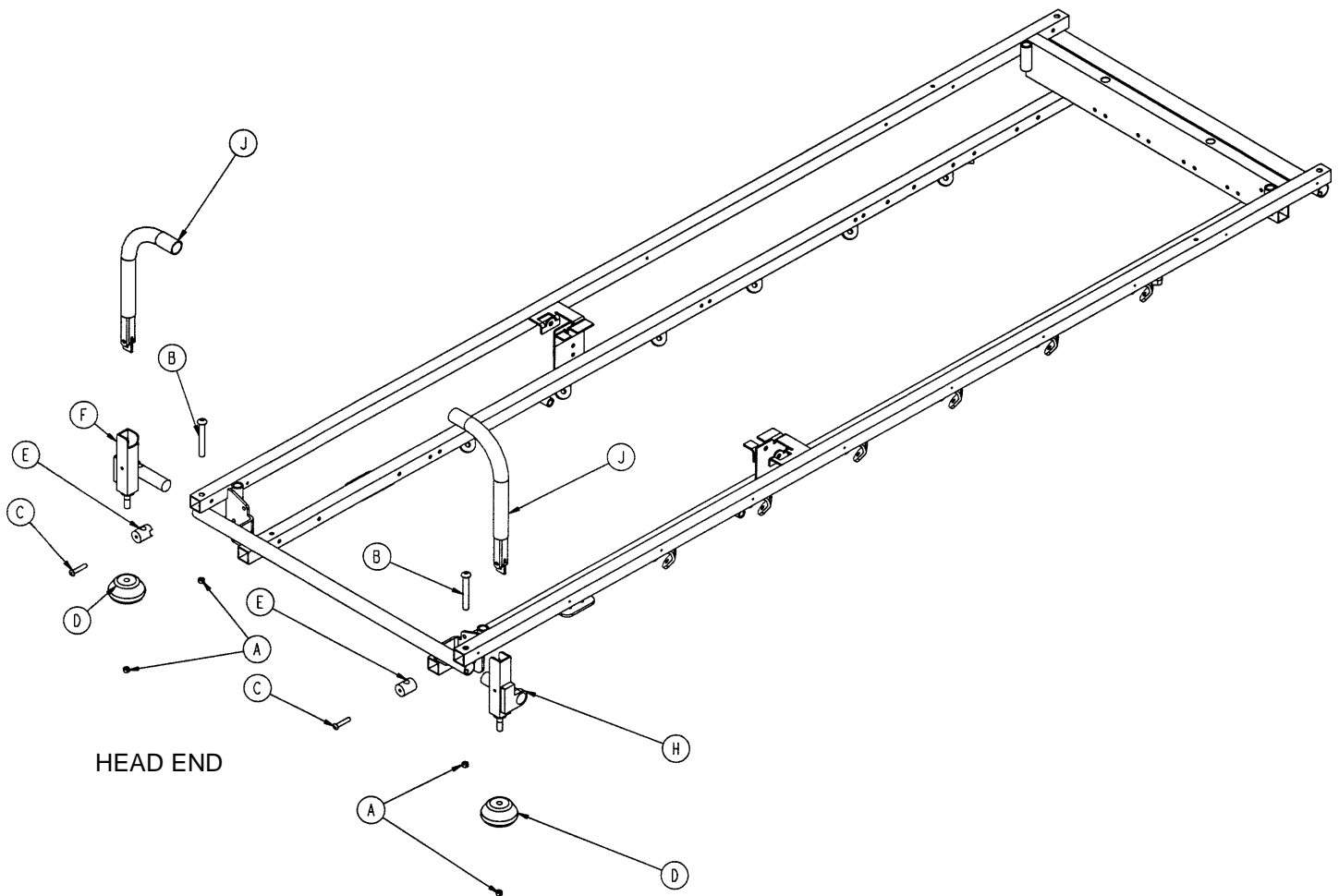
# 1001-134-019 Knee Gatch Crankscrew Assembly



| Item | Part No.     | Part Name                 | Qty. |
|------|--------------|---------------------------|------|
| A    | 0378-124-029 | Shoulder Bolt             | 1    |
| B    | 0938-001-175 | Bearing Assembly          | 1    |
| C    | 0938-001-177 | Knob                      | 1    |
| D    | 0946-033-018 | Crank Disk                | 1    |
| E    | 1001-134-047 | Knee Gatch Screw          | 1    |
| F    | 1510-034-055 | Gatch Drive Tube Assembly | 1    |
| G    | 1510-034-084 | Screw Cover Assembly      | 1    |
| H    | 1550-001-014 | Magnet                    | 1    |
| J    | 1550-001-016 | Crank Assembly            | 1    |
| K    | 0016-118-000 | Nylock Nut                | 1    |
| L    | 0026-014-000 | Spring Pin                | 2    |
| M    | 0026-043-000 | Spring Pin                | 2    |
| N    | 0026-145-000 | Spring Pin                | 1    |
| P    | 0004-107-000 | Soc. Head Cap Screw       | 1    |
| R    | 0081-174-000 | Thrust Washer             | 2    |
| S    | 0081-175-000 | Thrust Bearing            | 1    |
| T    | 0081-176-000 | Thrust Washer             | 1    |
| W    | 7900-001-102 | Velcro Pile Tape          | 2    |

# 1001-151-000 Head End Push Handles

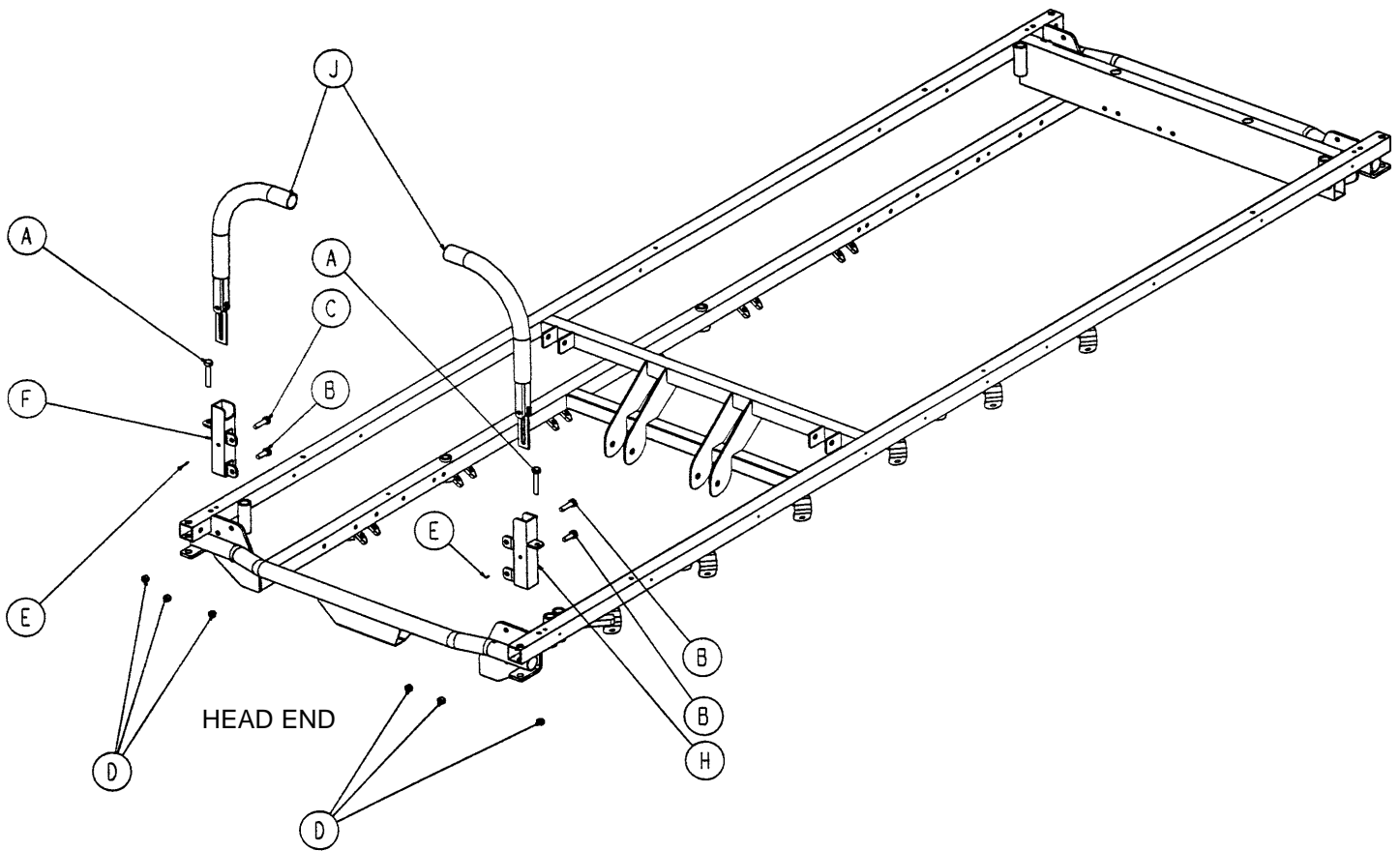
## Litters with Fold-to-Head Siderails



| Item | Part No.     | Part Name                       | Qty. |
|------|--------------|---------------------------------|------|
| A    | 0016-035-000 | Hex Nut                         | 4    |
| B    | 0004-182-000 | Soc. But. Hd. Cap Screw         | 2    |
| C    | 0004-198-000 | Soc. But. Hd. Cap Screw         | 2    |
| D    | 0926-400-142 | Bumper                          | 2    |
| E    | 1001-151-013 | Spacer Post                     | 2    |
| F    | 1001-151-023 | Bolt-On Push Handle Socket, Lt. | 1    |
| H    | 1001-151-024 | Bolt-On Push Handle Socket, Rt. | 1    |
| J    | (page 98)    | Push Handle Assembly            | 2    |

# 1001-152-000 Head End Push Handles

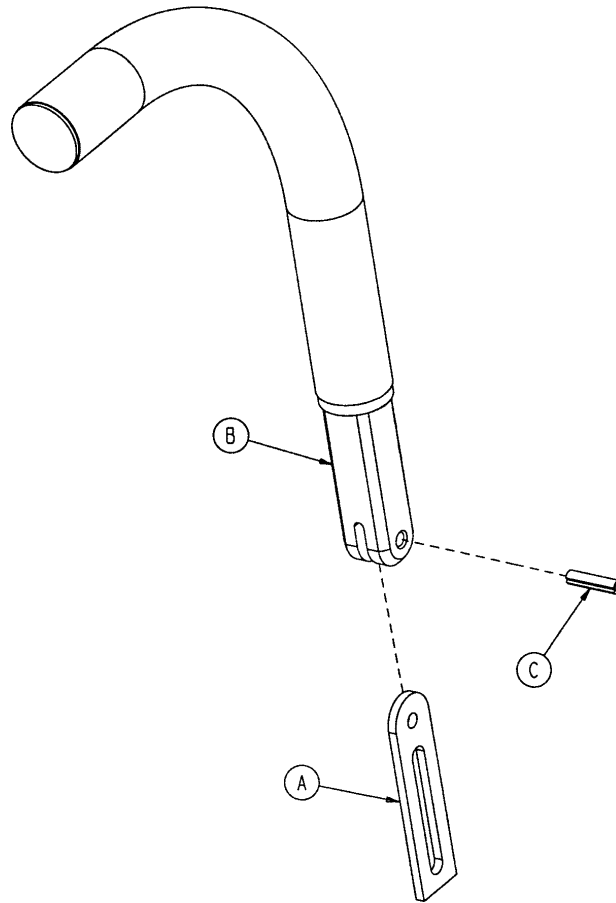
## Litters with Fold-to-Footer Siderails



| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 0003-355-000 | Hex Hd. Cap Screw    | 2    |
| B    | 0003-356-000 | Hex Hd. Cap Screw    | 2    |
| C    | 0003-357-000 | Hex Hd. Cap Screw    | 2    |
| D    | 0016-118-000 | Hex Nut              | 6    |
| E    | 0026-011-000 | Spring Pin           | 2    |
| F    | 1211-151-004 | Receptacle, Left     | 1    |
| H    | 1211-151-006 | Receptacle, Right    | 1    |
| J    | (page 98)    | Push Handle Assembly | 2    |

# 1211-351-010 Push Handle Assembly

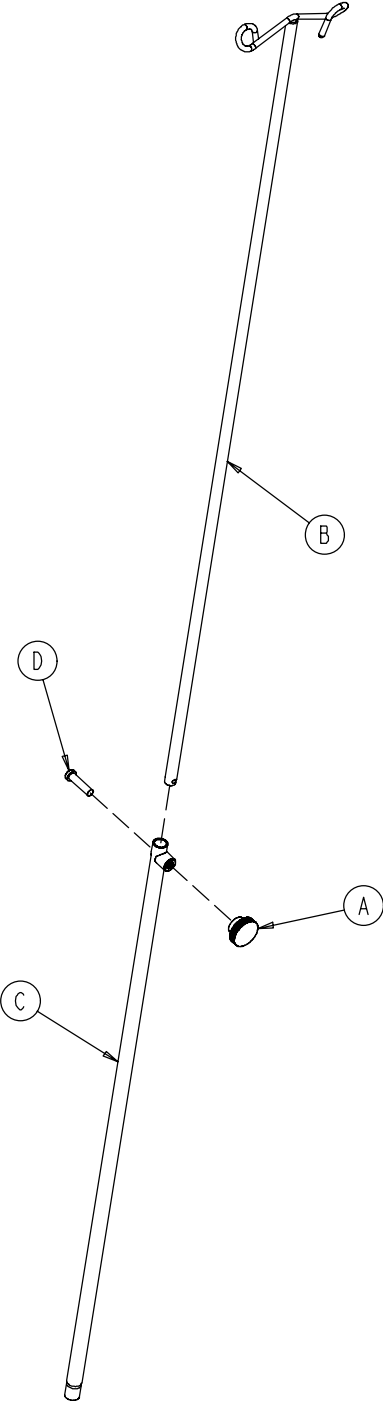
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| Item | Part No.     | Part Name       | Qty. |
|------|--------------|-----------------|------|
| A    | 1010-354-024 | Stop Link       | 1    |
| B    | 1211-151-018 | Sleeve Assembly | 1    |
| C    | 0026-118-000 | Roll Pin        | 1    |

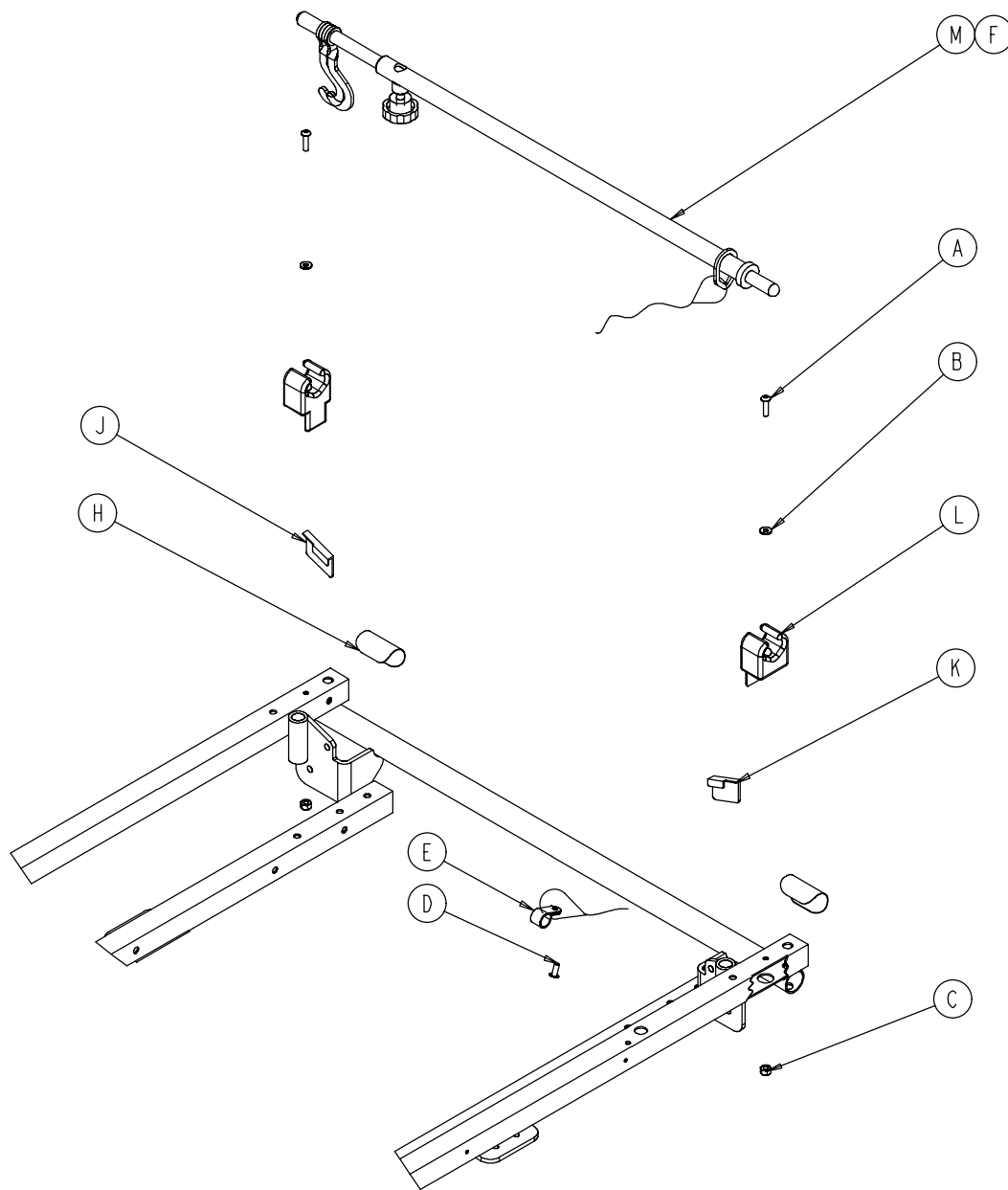
# 0390-025-000 Standard, Removable I.V. Pole Assembly

| Item | Part No.     | Part Name          | Qty. |
|------|--------------|--------------------|------|
| A    | 0024-023-000 | Plastic Knob       | 1    |
| B    | 0390-003-053 | Double I.V. Ass'y  | 1    |
| C    | 0393-003-043 | Tube Assembly      | 1    |
| D    | 0004-496-000 | Soc. Hd. Cap Screw | 1    |



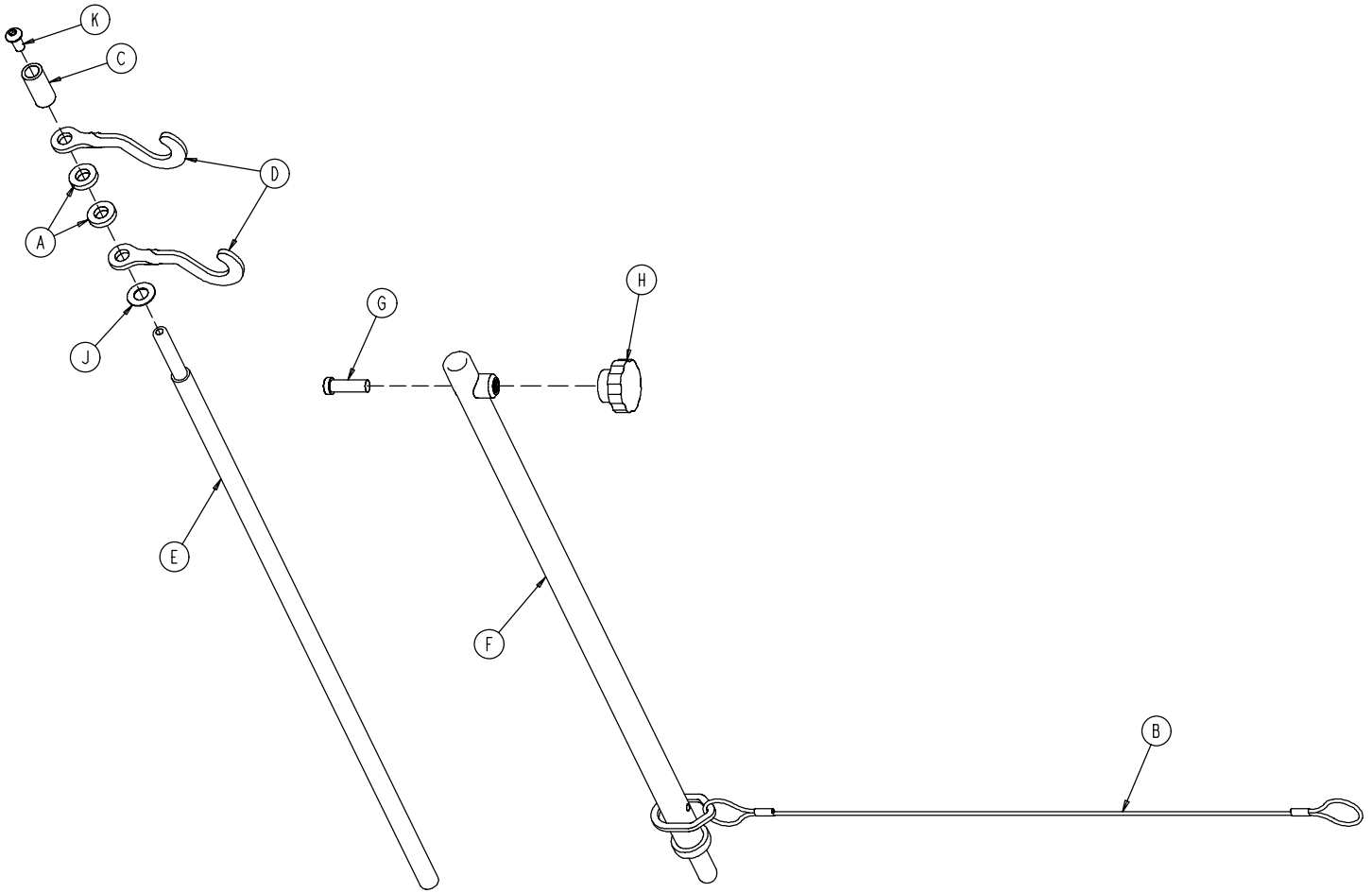


# 1001-117-000 & 1501-117-000 Optional Tethered I.V.



| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 0004-107-000 | Soc. Hd. Cap Screw          | 2    |
| B    | 0011-062-000 | Washer                      | 2    |
| C    | 0016-003-000 | Fiberlock Nut               | 2    |
| D    | 0025-179-000 | Closed End Rivet            | 1    |
| E    | 0034-022-000 | Cord Clamp                  | 1    |
| F    | 0052-015-000 | Spacer                      | 1    |
| H    | 1001-001-056 | Round Hook Protector        | 2    |
| J    | 1001-001-057 | Hook Protector, Left        | 1    |
| K    | 1001-001-058 | Hook Protector, Right       | 1    |
| L    | 1001-059-012 | I.V. Clip                   | 2    |
| M    | (page 101)   | Tethered I.V. Pole Assembly | 1    |

# 1211-117-010 Tethered I.V. Pole Assembly

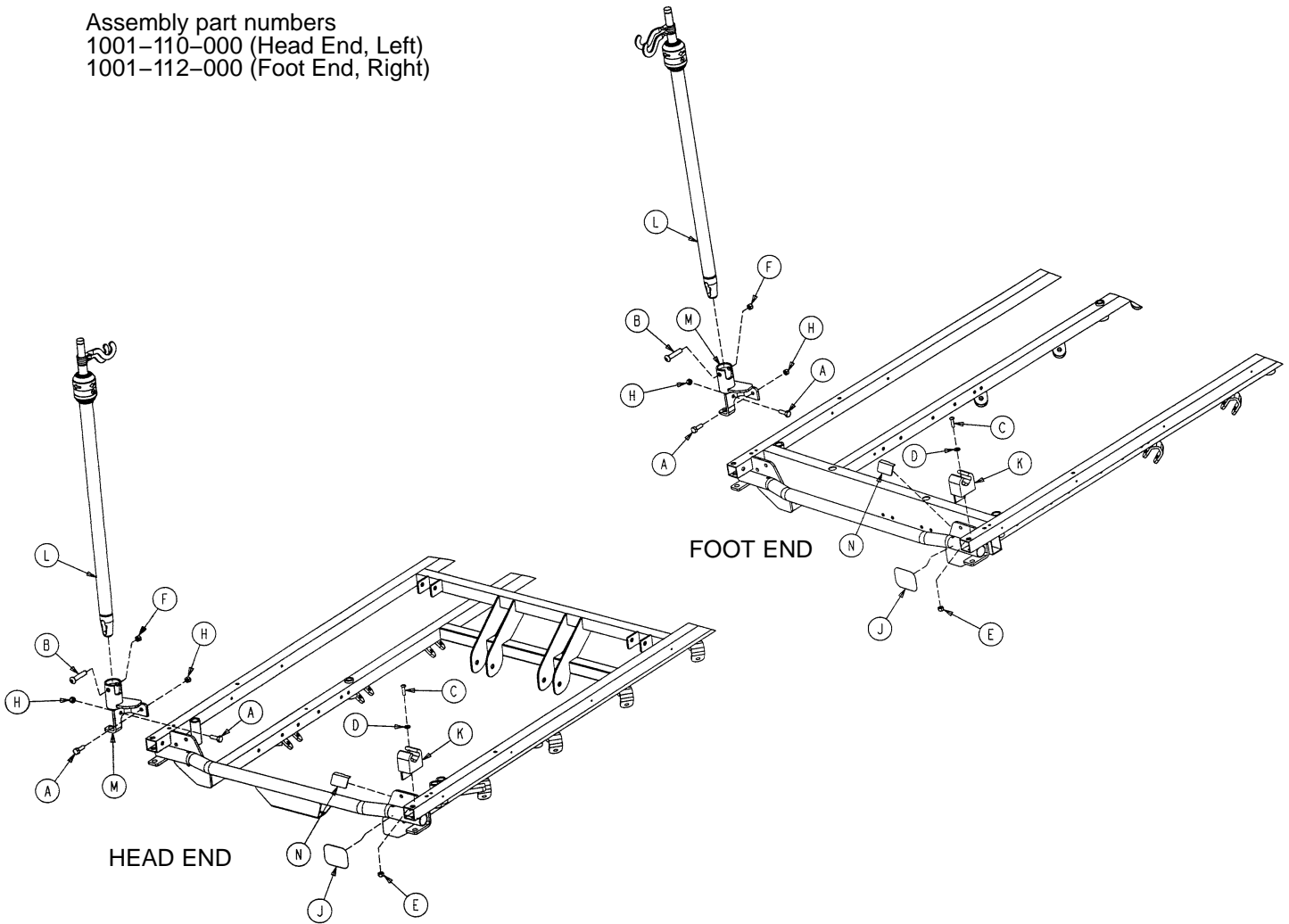


| Item | Part No.     | Part Name                  | Qty. |
|------|--------------|----------------------------|------|
| A    | 0052-017-000 | Spacer                     | 2    |
| B    | 1211-117-020 | Cable Assembly             | 1    |
| C    | 0926-400-062 | Stop Sleeve                | 1    |
| D    | 1010-059-016 | I.V. Hook                  | 2    |
| E    | 1211-117-011 | Extension Rod              | 1    |
| F    | 1211-117-012 | Base Tube Weldment         | 1    |
| G    | 0004-495-000 | Low Hd. Soc. Hd. Cap Screw | 1    |
| H    | 1211-117-016 | Knob                       | 1    |
| J    | 0014-020-000 | Nylon Washer               | 1    |
| K    | 0004-232-000 | Button Hd. Cap Screw       | 1    |

# 1001 Optional 2-Stage I.V. Pole Mounting Assembly

## Litters with Fold-to-Foot Siderails

Assembly part numbers  
 1001-110-000 (Head End, Left)  
 1001-112-000 (Foot End, Right)

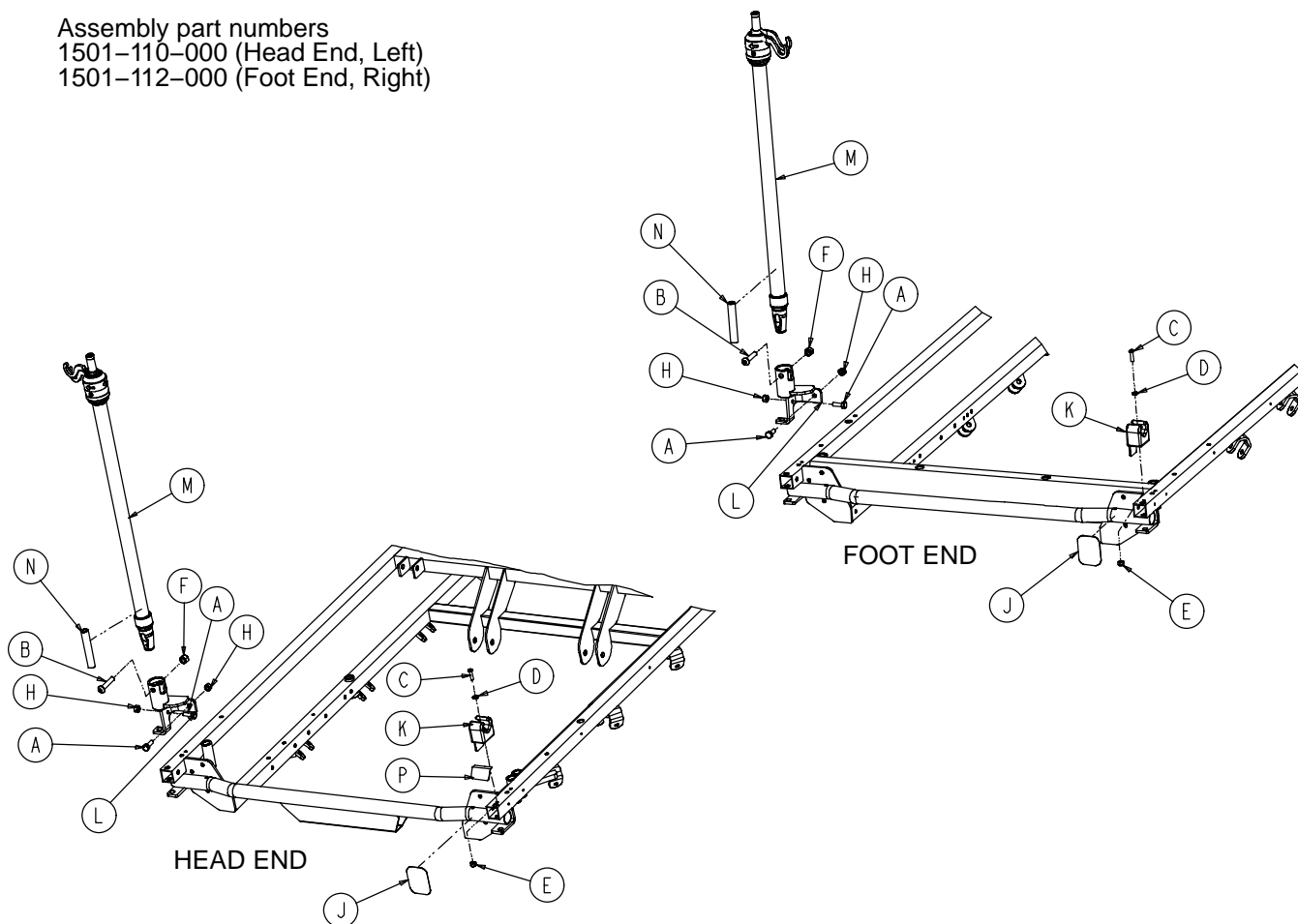


| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 0003-356-000 | Hex Hd. Cap Screw    | 2    |
| B    | 0004-452-000 | But. Hd. Cap Screw   | 1    |
| C    | 0004-169-000 | But. Hd. Cap Screw   | 1    |
| D    | 0011-062-000 | Washer               | 1    |
| E    | 0016-121-000 | Fiberlock Nut        | 1    |
| F    | 0016-116-000 | Center Lock Nut      | 1    |
| H    | 0016-118-000 | Fiberlock Nut        | 2    |
| J    | 1001-001-056 | Round Hook Protector | 1    |
| K    | 1001-059-012 | I.V. Clip            | 1    |
| L    | (page 108)   | I.V. Pole Assembly   | 1    |
| M    | 1211-310-112 | I.V. Pivot Weldment  | 1    |
| N    | 1001-001-058 | Hook Protector       | 1    |

# 1501 Optional 2-Stage I.V. Pole Mounting Assembly

## Litters with Fold-to-Foot Siderails

Assembly part numbers  
 1501-110-000 (Head End, Left)  
 1501-112-000 (Foot End, Right)

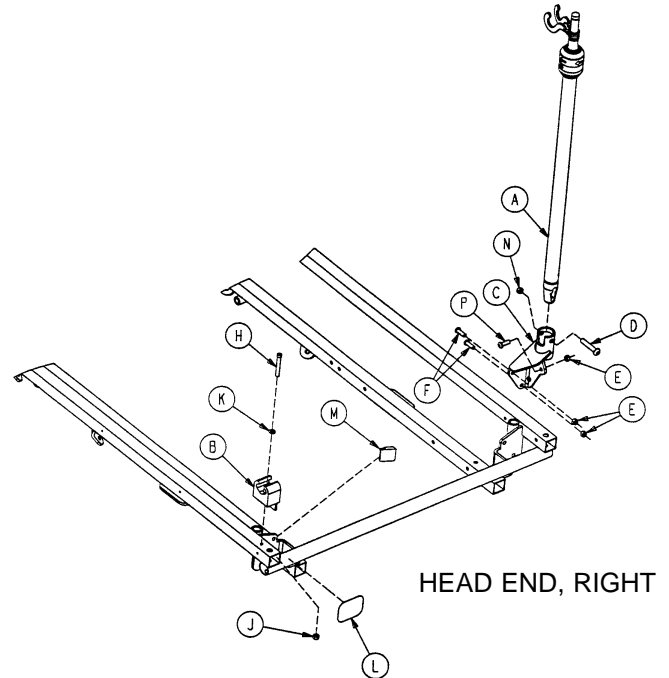
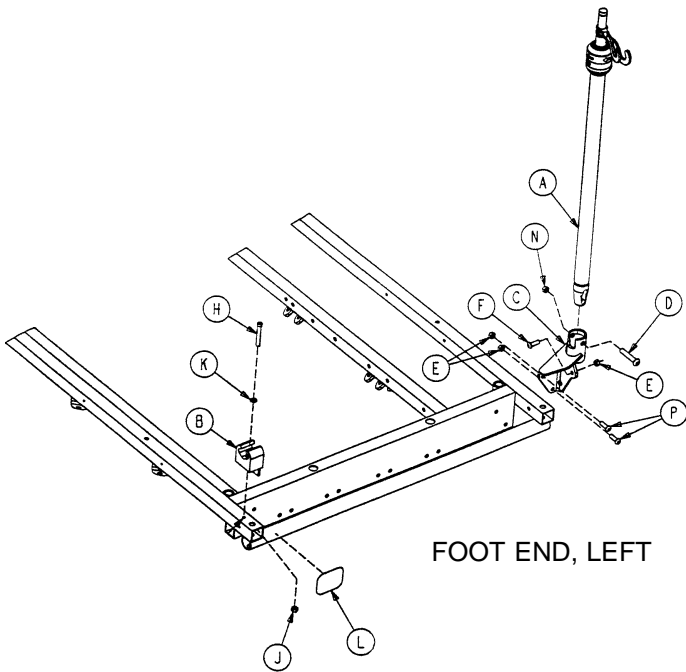


| Item | Part No.     | Part Name             | Qty. |
|------|--------------|-----------------------|------|
| A    | 0003-356-000 | Hex Hd. Cap Screw     | 2    |
| B    | 0004-452-000 | But. Hd. Cap Screw    | 1    |
| C    | 0004-169-000 | But. Hd. Cap Screw    | 1    |
| D    | 0011-016-000 | Washer                | 1    |
| E    | 0016-003-000 | Fiberlock Nut         | 1    |
| F    | 0016-116-000 | Center Lock Nut       | 1    |
| H    | 0016-118-000 | Fiberlock Nut         | 2    |
| J    | 1001-001-056 | Round Hook Protector  | 1    |
| K    | 1001-059-012 | I.V. Clip             | 1    |
| L    | 1211-310-112 | I.V. Pivot Weldment   | 1    |
| M    | (page 108)   | I.V. Pole Assembly    | 1    |
| N    | 1501-127-019 | I.V. Plug             | 1    |
| P    | 1001-001-058 | Hook Protector, Right | 1    |

# 1001 Optional 2-Stage I.V. Pole Mounting Assembly

## Litters with Fold-to-Head Siderails

Assembly part numbers  
 1001-080-000 (Foot End, Left)  
 1001-083-000 (Head End, Right)



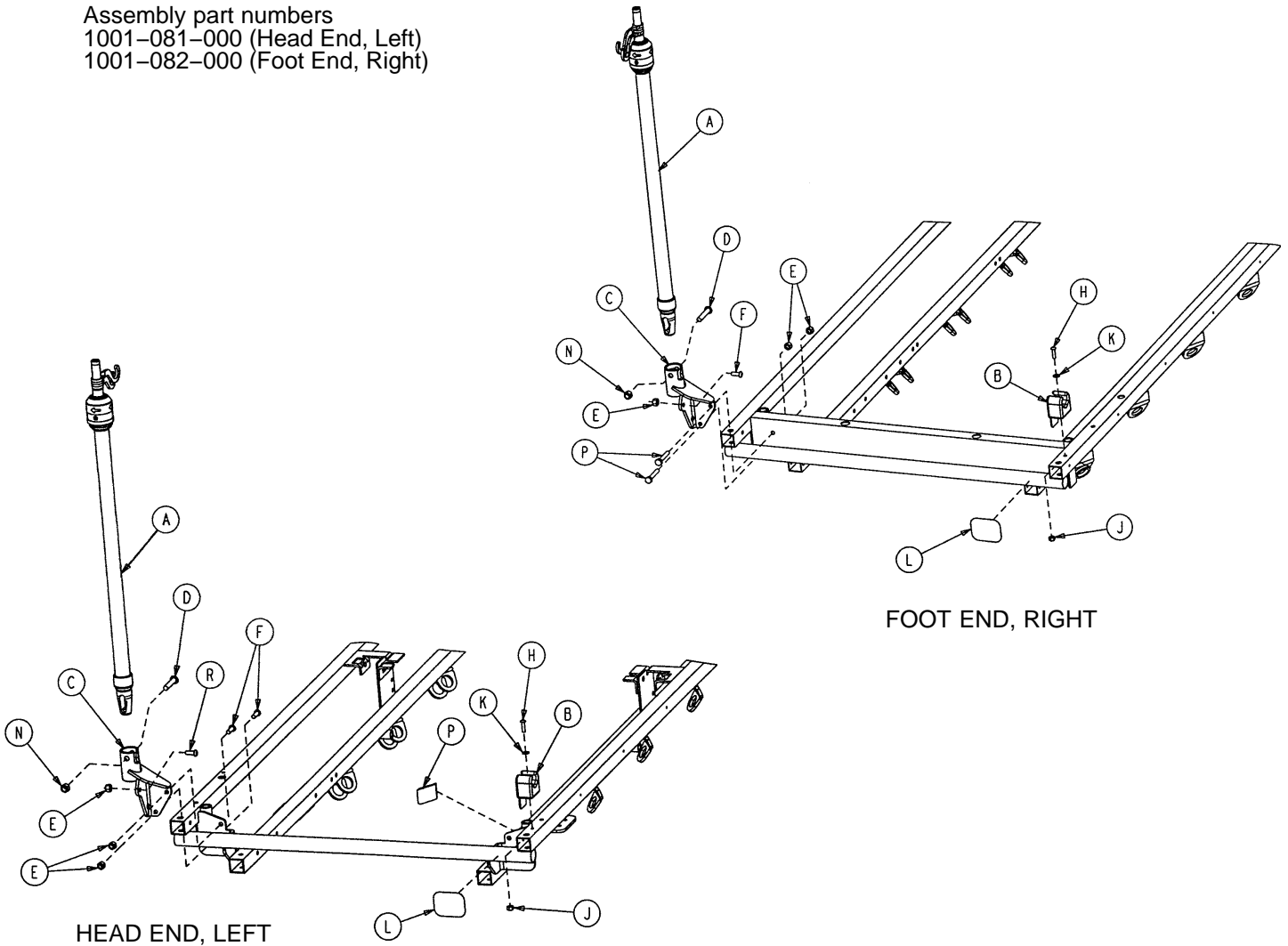
| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | (page 108)   | I.V. Pole Assembly   | 1    |
| B    | 1001-059-012 | I.V. Clip            | 1    |
| C    | 1001-259-121 | Pivot Weldment       | 1    |
| D    | 0004-452-000 | But. Hd. Cap Screw   | 1    |
| E    | 0016-118-000 | Nylock Hex Nut       | 3    |
| F    | 0004-156-000 | But. Hd. Cap Screw   | 1    |
| H    | 0004-456-000 | Soc. Hd. Cap Screw   | 1    |
| J    | 0016-121-000 | Fiberlock Hex Nut    | 1    |
| K    | 0011-062-000 | Washer               | 1    |
| L    | 1001-001-056 | Round Hook Protector | 1    |
| N    | 0016-116-000 | Fiberlock Nut        | 1    |
| P    | 0003-355-000 | Hex Hd. Cap Screw    | 2    |

| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | (page 108)   | I.V. Pole Assembly   | 1    |
| B    | 1001-059-012 | I.V. Clip            | 1    |
| C    | 1001-259-121 | Pivot Weldment       | 1    |
| D    | 0004-452-000 | But. Hd. Cap Screw   | 1    |
| E    | 0016-118-000 | Nylock Hex Nut       | 3    |
| F    | 0004-161-000 | Button Hd. Cap Screw | 2    |
| H    | 0004-456-000 | Soc. Hd. Cap Screw   | 1    |
| J    | 0016-121-000 | Fiberlock Hex Nut    | 1    |
| K    | 0011-062-000 | Washer               | 1    |
| L    | 1001-001-056 | Round Hook Protector | 1    |
| M    | 1001-001-057 | Hook Protector, Left | 1    |
| N    | 0016-116-000 | Fiberlock Nut        | 1    |
| P    | 0004-156-000 | But. Hd. Cap Screw   | 1    |

# 1001 Optional 2-Stage I.V. Pole Mounting Assembly

## Litters with Fold-to-Head Siderails

Assembly part numbers  
 1001-081-000 (Head End, Left)  
 1001-082-000 (Foot End, Right)

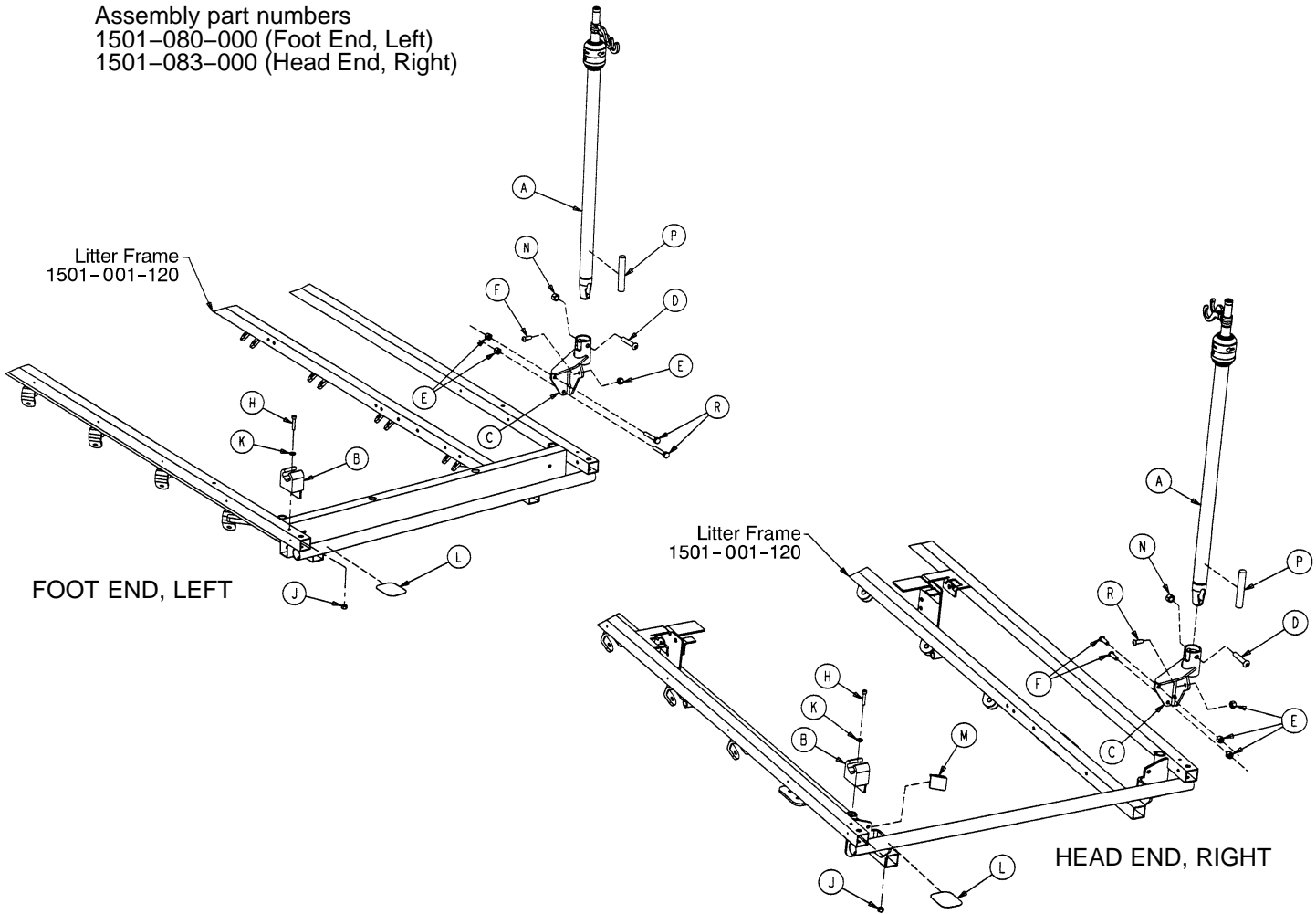


| Item | Part No.     | Part Name            | Qty. | Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|------|--------------|----------------------|------|
| A    | (page 108)   | I.V. Pole Assembly   | 1    | A    | (page 108)   | I.V. Pole Assembly   | 1    |
| B    | 1001-059-012 | I.V. Clip            | 1    | B    | 1001-059-012 | I.V. Clip            | 1    |
| C    | 1001-259-122 | Pivot Weldment       | 1    | C    | 1001-259-122 | Pivot Weldment       | 1    |
| D    | 0004-452-000 | But. Hd. Cap Screw   | 1    | D    | 0004-452-000 | But. Hd. Cap Screw   | 1    |
| E    | 0016-118-000 | Nylock Hex Nut       | 3    | E    | 0016-118-000 | Nylock Hex Nut       | 3    |
| F    | 0004-161-000 | Button Hd. Cap Screw | 2    | F    | 0004-156-000 | Button Hd. Cap Screw | 1    |
| H    | 0004-456-000 | Soc. Hd. Cap Screw   | 1    | H    | 0004-456-000 | Soc. Hd. Cap Screw   | 1    |
| J    | 0016-121-000 | Fiberlock Hex Nut    | 1    | J    | 0016-121-000 | Fiberlock Hex Nut    | 1    |
| K    | 0011-062-000 | Washer               | 1    | K    | 0011-062-000 | Washer               | 1    |
| L    | 1001-001-056 | Round Hook Protector | 1    | L    | 1001-001-056 | Round Hook Protector | 1    |
| N    | 0016-116-000 | Fiberlock Nut        | 1    | N    | 0016-116-000 | Fiberlock Nut        | 1    |
| P    | 1001-001-058 | Hook Protector       | 1    | P    | 0003-355-000 | Hex Hd. Cap Screw    | 2    |
| R    | 0004-156-000 | But. Hd. Cap Screw   | 1    |      |              |                      |      |

# 1501 Optional 2-Stage I.V. Pole Mounting Assembly

## Litters with Fold-to-Head Siderails

Assembly part numbers  
 1501-080-000 (Foot End, Left)  
 1501-083-000 (Head End, Right)

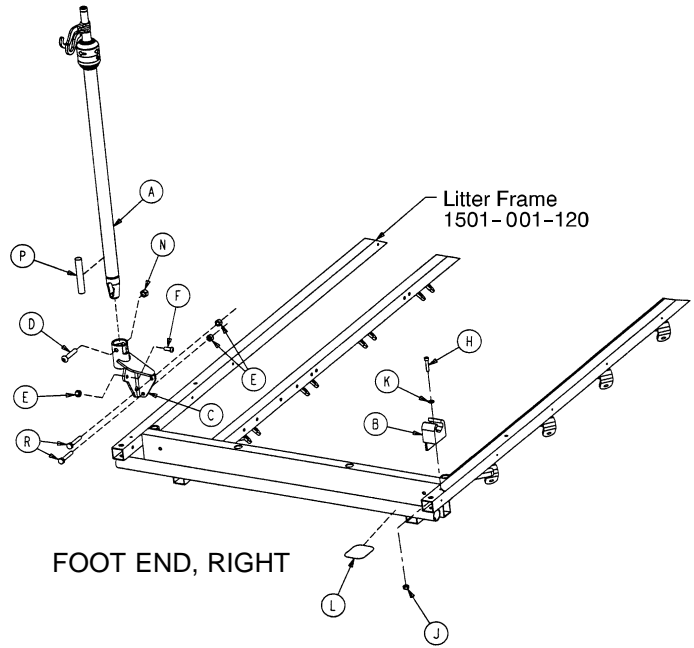
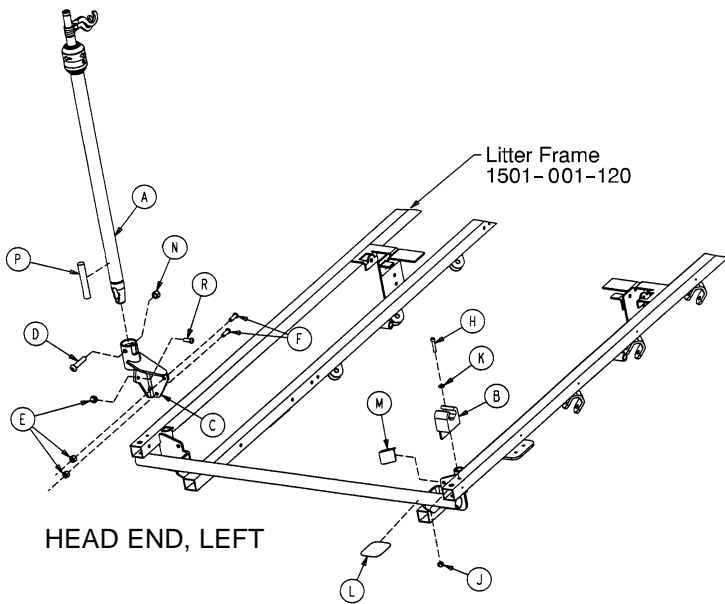


| Item | Part No.     | Part Name            | Qty. | Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|------|--------------|----------------------|------|
| A    | (page 108)   | I.V. Pole Assembly   | 1    | A    | (page 108)   | I.V. Pole Assembly   | 1    |
| B    | 1001-059-012 | I.V. Clip            | 1    | B    | 1001-059-012 | I.V. Clip            | 1    |
| C    | 1001-259-121 | I.V. Pivot           | 1    | C    | 1001-259-121 | I.V. Pivot           | 1    |
| D    | 0004-199-000 | But. Hd. Cap Screw   | 1    | D    | 0004-199-000 | But. Hd. Cap Screw   | 1    |
| E    | 0016-028-000 | Nylock Hex Nut       | 3    | E    | 0016-028-000 | Nylock Hex Nut       | 3    |
| F    | 0004-156-000 | Button Hd. Cap Screw | 3    | F    | 0004-161-000 | But. Hd. Cap Screw   | 2    |
| H    | 0004-456-000 | Soc. Hd. Cap Screw   | 1    | H    | 0004-456-000 | Soc. Hd. Cap Screw   | 1    |
| J    | 0016-003-000 | Fiberlock Hex Nut    | 1    | J    | 0016-003-000 | Fiberlock Hex Nut    | 1    |
| K    | 0011-016-000 | Washer               | 1    | K    | 0011-016-000 | Washer               | 1    |
| L    | 1001-001-056 | Round Hook Protector | 1    | L    | 1001-001-056 | Round Hook Protector | 1    |
| N    | 0016-011-000 | Flexlock Nut         | 1    | M    | 1001-001-057 | Hook Protector, Lt.  | 1    |
| P    | 1501-027-019 | I.V. Plug            | 1    | N    | 0016-011-000 | Flexlock Nut         | 1    |
| R    | 0003-047-000 | Hex Hd. Cap Screw    | 2    | P    | 1501-027-019 | I.V. Plug            | 1    |
|      |              |                      |      | R    | 0004-156-000 | But. Hd. Cap Screw   | 2    |

# 1501 2-Stage I.V. Pole Mounting Assembly

## Litters with Fold-to-Head Siderails

Assembly part numbers  
 1501-081-000 (Head End, Left)  
 1501-082-000 (Foot End, Right)

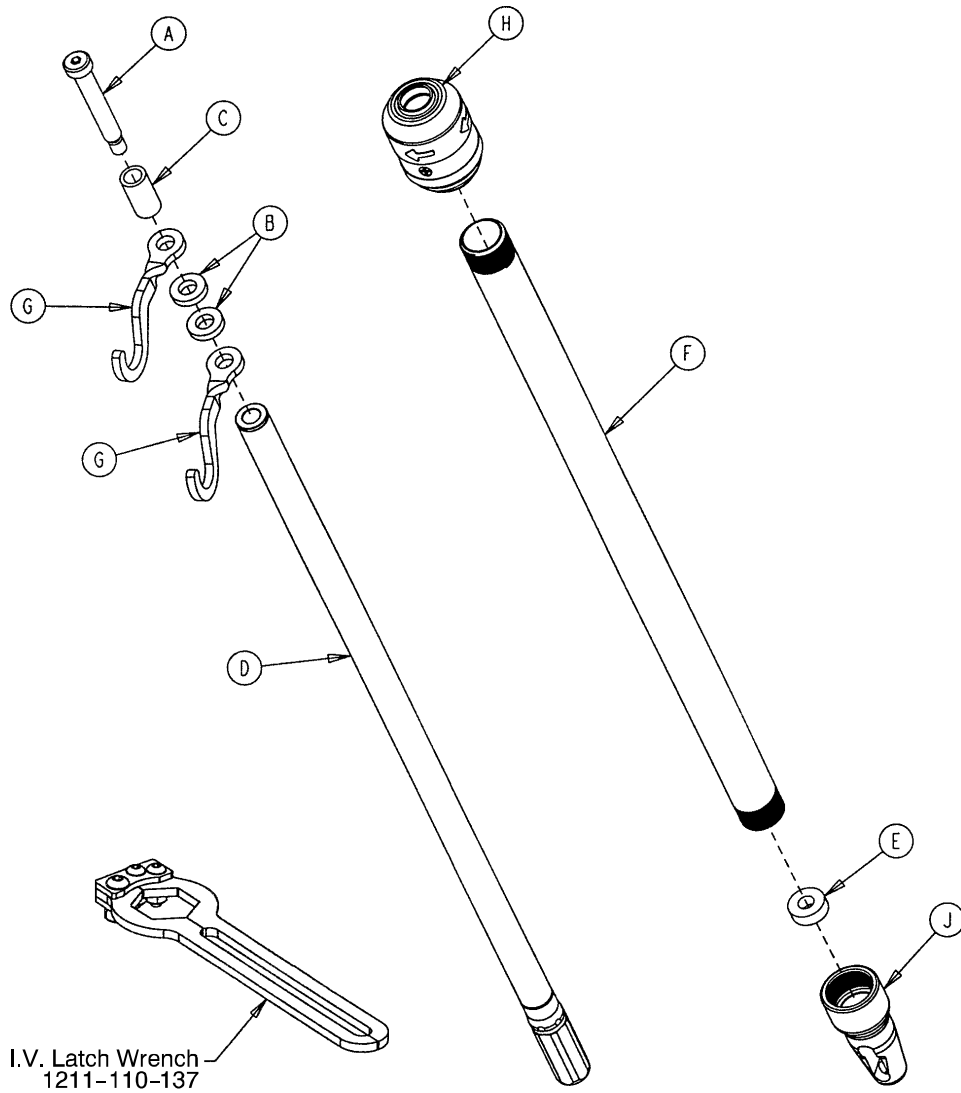


| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | (page 108)   | I.V. Pole Assembly   | 1    |
| B    | 1001-059-012 | I.V. Clip            | 1    |
| C    | 1001-259-122 | I.V. Pivot           | 1    |
| D    | 0004-452-000 | But. Hd. Cap Screw   | 1    |
| E    | 0016-118-000 | Nylock Hex Nut       | 3    |
| F    | 0004-161-000 | Button Hd. Cap Screw | 2    |
| H    | 0004-456-000 | Soc. Hd. Cap Screw   | 1    |
| J    | 0016-003-000 | Fiberlock Hex Nut    | 1    |
| K    | 0011-062-000 | Washer               | 1    |
| L    | 1001-001-056 | Round Hook Protector | 1    |
| M    | 1001-001-058 | Hook Protector, Rt.  | 1    |
| N    | 0016-116-000 | Flexlock Nut         | 1    |
| P    | 1501-127-019 | I.V. Plug            | 1    |
| R    | 0004-156-000 | But. Hd. Cap Screw   | 1    |

| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | (page 108)   | I.V. Pole Assembly   | 1    |
| B    | 1001-059-012 | I.V. Clip            | 1    |
| C    | 1001-259-122 | I.V. Pivot           | 1    |
| D    | 0004-452-000 | But. Hd. Cap Screw   | 1    |
| E    | 0016-118-000 | Nylock Hex Nut       | 3    |
| F    | 0004-156-000 | Button Hd. Cap Screw | 1    |
| H    | 0004-456-000 | Soc. Hd. Cap Screw   | 1    |
| J    | 0016-003-000 | Fiberlock Hex Nut    | 1    |
| K    | 0011-062-000 | Washer               | 1    |
| L    | 1001-001-056 | Round Hook Protector | 1    |
| N    | 0016-116-000 | Flexlock Nut         | 1    |
| P    | 1501-127-019 | I.V. Plug            | 1    |
| R    | 0003-355-000 | Hex Hd. Cap Screw    | 2    |

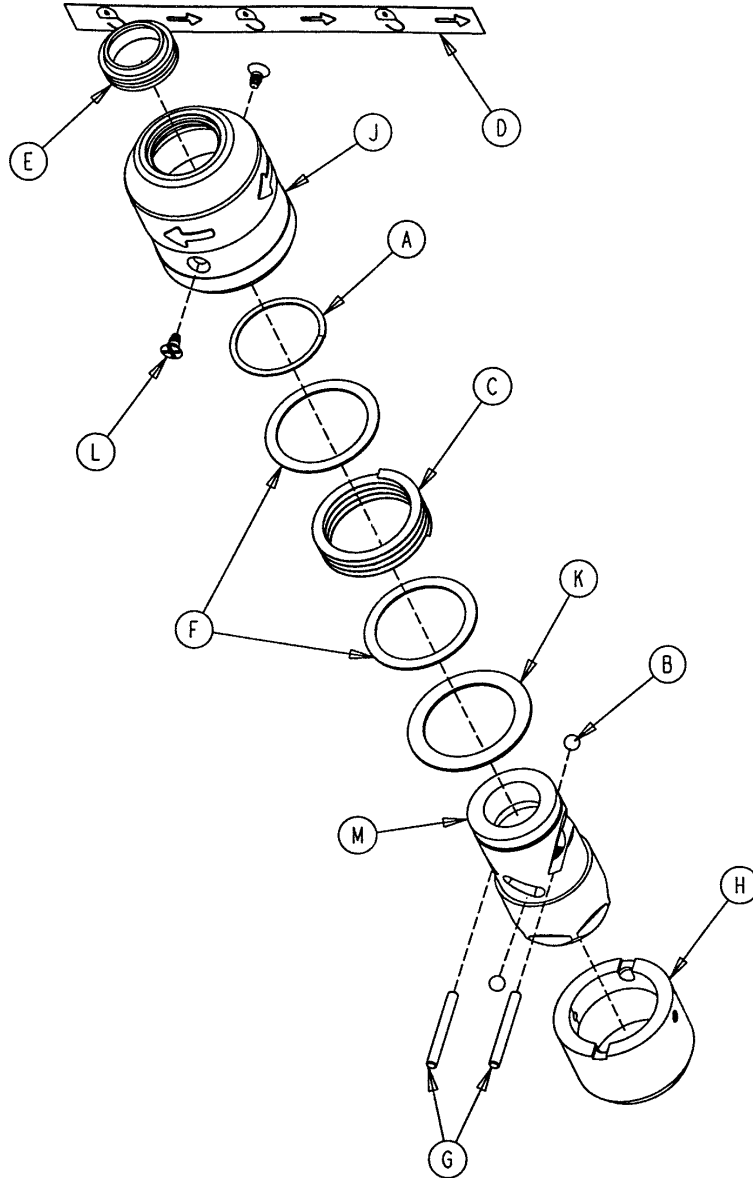


# 1211-210-010 Optional 2-Stage I.V. Pole Assembly



| Item | Part No.     | Part Name          | Qty. |
|------|--------------|--------------------|------|
| A    | 0008-031-000 | Soc. Hd. Cap Screw | 1    |
| B    | 0052-017-000 | Washer             | 2    |
| C    | 0926-400-162 | Spacer             | 1    |
| D    | 1211-210-029 | 2nd Stage Assembly | 1    |
| E    | 1001-359-013 | Dampener           | 1    |
| F    | 1001-159-028 | Base Tube          | 1    |
| G    | 1010-059-016 | I.V. Hook          | 2    |
| H    | (page 109)   | I.V. Pole Latch    | 1    |
| J    | 1001-359-112 | Pivot              | 1    |

# 1211-210-026 I.V. Pole Latch Assembly

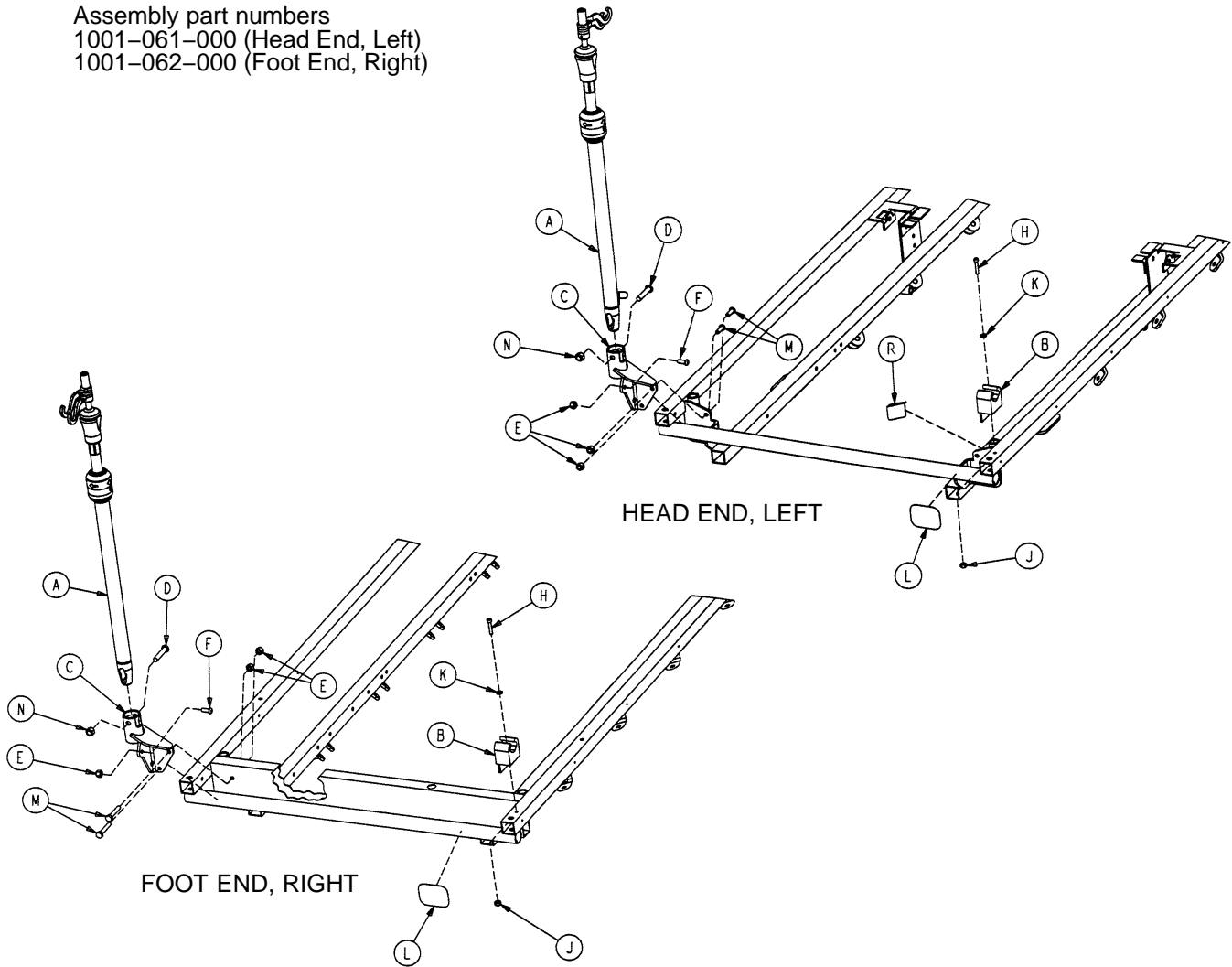


| Item | Part No.     | Part Name               | Qty. |
|------|--------------|-------------------------|------|
| A    | 0028-167-000 | Retaining Ring          | 1    |
| B    | 0031-004-000 | Steel Ball              | 2    |
| C    | 0038-392-000 | Crest-to-Crest Spring   | 1    |
| D    | 1211-091-034 | Release Label           | 1    |
| E    | 1211-110-018 | I.V. Latch Seal         | 1    |
| F    | 1211-110-020 | Washer                  | 2    |
| G    | 1211-110-021 | I.V. Latch Locking Pin  | 2    |
| H    | 1211-110-022 | I.V. Latch Guide        | 1    |
| J    | 1211-110-024 | I.V. Latch O.D. Housing | 1    |
| K    | 1211-110-035 | Washer                  | 1    |
| L    | 1211-110-036 | Self-Tapping Screw      | 2    |
| M    | 1211-210-023 | I.V. Latch I.D. Housing | 1    |

# 1001 Optional 3-Stage I.V. Pole Mounting Assembly

## Litters with Fold-to-Head Siderails

Assembly part numbers  
 1001-061-000 (Head End, Left)  
 1001-062-000 (Foot End, Right)

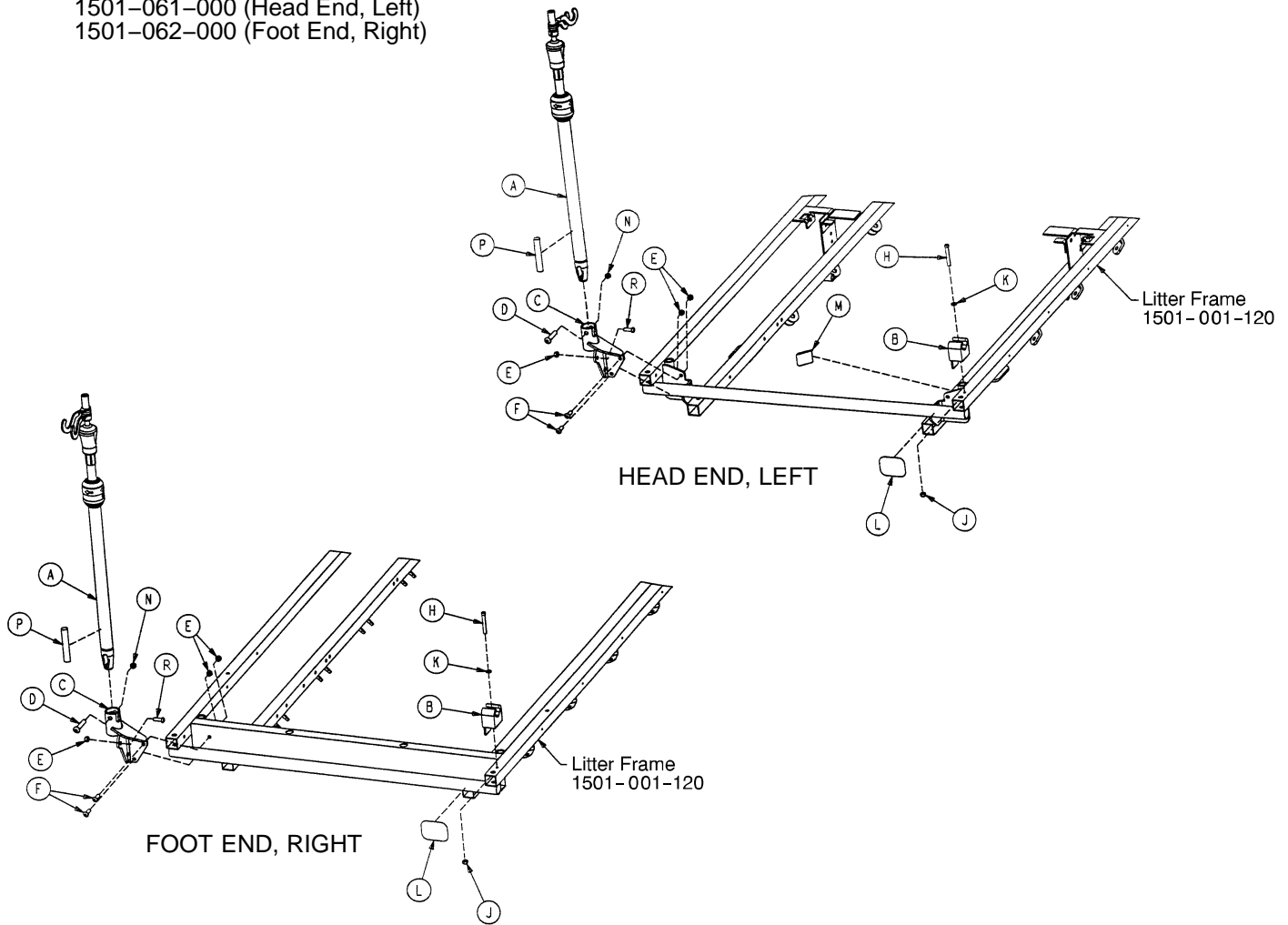


| Item | Part No.     | Part Name             | Qty. | Item | Part No.     | Part Name            | Qty. |
|------|--------------|-----------------------|------|------|--------------|----------------------|------|
| A    | (page 114)   | I.V. Pole Assembly    | 1    | A    | (page 114)   | I.V. Pole Assembly   | 1    |
| B    | 1001-059-012 | I.V. Clip             | 1    | B    | 1001-059-012 | I.V. Clip            | 1    |
| C    | 1001-259-122 | I.V. Pivot            | 1    | C    | 1001-259-122 | I.V. Pivot           | 1    |
| D    | 0004-452-000 | But. Hd. Cap Screw    | 1    | D    | 0004-452-000 | But. Hd. Cap Screw   | 1    |
| E    | 0016-118-000 | Stover Lock Nut       | 3    | E    | 0016-118-000 | Stover Lock Nut      | 3    |
| F    | 0004-156-000 | But. Hd. Cap Screw    | 1    | F    | 0004-156-000 | Button Hd. Cap Screw | 1    |
| H    | 0004-456-000 | Soc. Hd. Cap Screw    | 1    | H    | 0004-456-000 | Soc. Hd. Cap Screw   | 1    |
| J    | 0016-121-000 | Fiberlock Hex Nut     | 1    | J    | 0016-121-000 | Fiberlock Hex Nut    | 1    |
| K    | 0011-062-000 | Washer                | 1    | K    | 0011-062-000 | Washer               | 1    |
| L    | 1001-001-056 | Round Hook Protector  | 1    | L    | 1001-001-056 | Round Hook Protector | 1    |
| M    | 0004-161-000 | Button Hd. Cap Screw  | 2    | M    | 0003-355-000 | Hex Hd. Cap Screw    | 2    |
| N    | 0016-116-000 | Flexlock Nut          | 1    | N    | 0016-116-000 | Flexlock Nut         | 1    |
| R    | 1001-001-058 | Hook Protector, Right | 1    |      |              |                      |      |

# 1501 Optional 3-Stage I.V. Pole Mounting Assembly

## Litters with Fold-to-Head Siderails

Assembly part numbers  
 1501-061-000 (Head End, Left)  
 1501-062-000 (Foot End, Right)

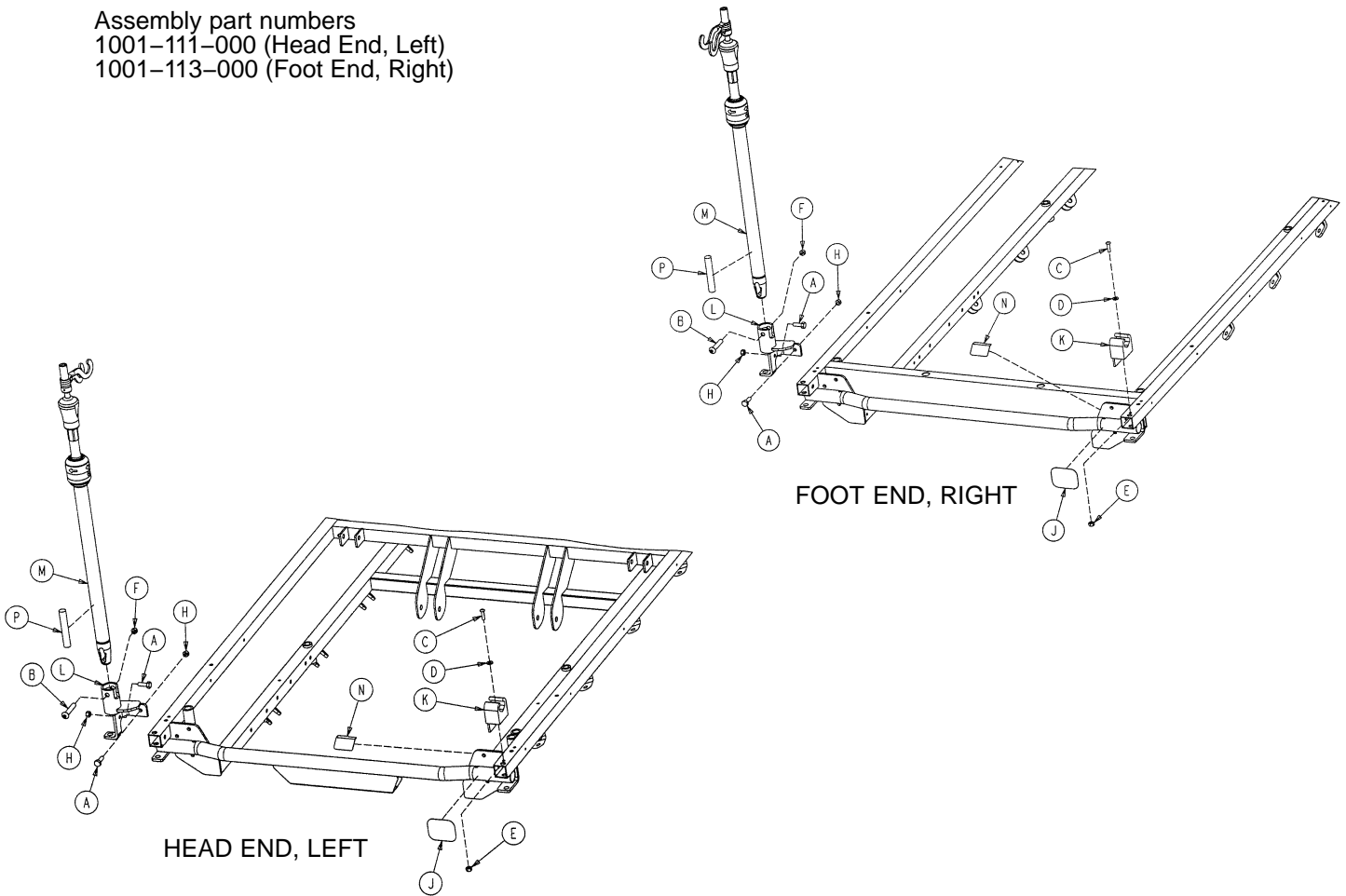


| Item | Part No.     | Part Name             | Qty. |
|------|--------------|-----------------------|------|
| A    | (page 114)   | I.V. Pole Assembly    | 1    |
| B    | 1001-059-012 | I.V. Clip             | 1    |
| C    | 1001-259-122 | I.V. Pivot            | 1    |
| D    | 0004-452-000 | But. Hd. Cap Screw    | 1    |
| E    | 0016-118-000 | Nylock Hex Nut        | 3    |
| F    | 0004-161-000 | Button Hd. Cap Screw  | 2    |
| H    | 0004-456-000 | Soc. Hd. Cap Screw    | 1    |
| J    | 0016-003-000 | Fiberlock Hex Nut     | 1    |
| K    | 0011-062-000 | Washer                | 1    |
| L    | 1001-001-056 | Round Hook Protector  | 1    |
| M    | 1001-001-058 | Hook Protector, Right | 1    |
| N    | 0016-116-000 | Flexlock Nut          | 1    |
| P    | 1501-127-019 | Plug                  | 1    |
| R    | 0004-156-000 | Soc. Hd. Cap Screw    | 1    |

# 1001 Optional 3-Stage I.V. Pole Mounting Assembly

## Litters with Fold-to-Foot Siderails

Assembly part numbers  
 1001-111-000 (Head End, Left)  
 1001-113-000 (Foot End, Right)

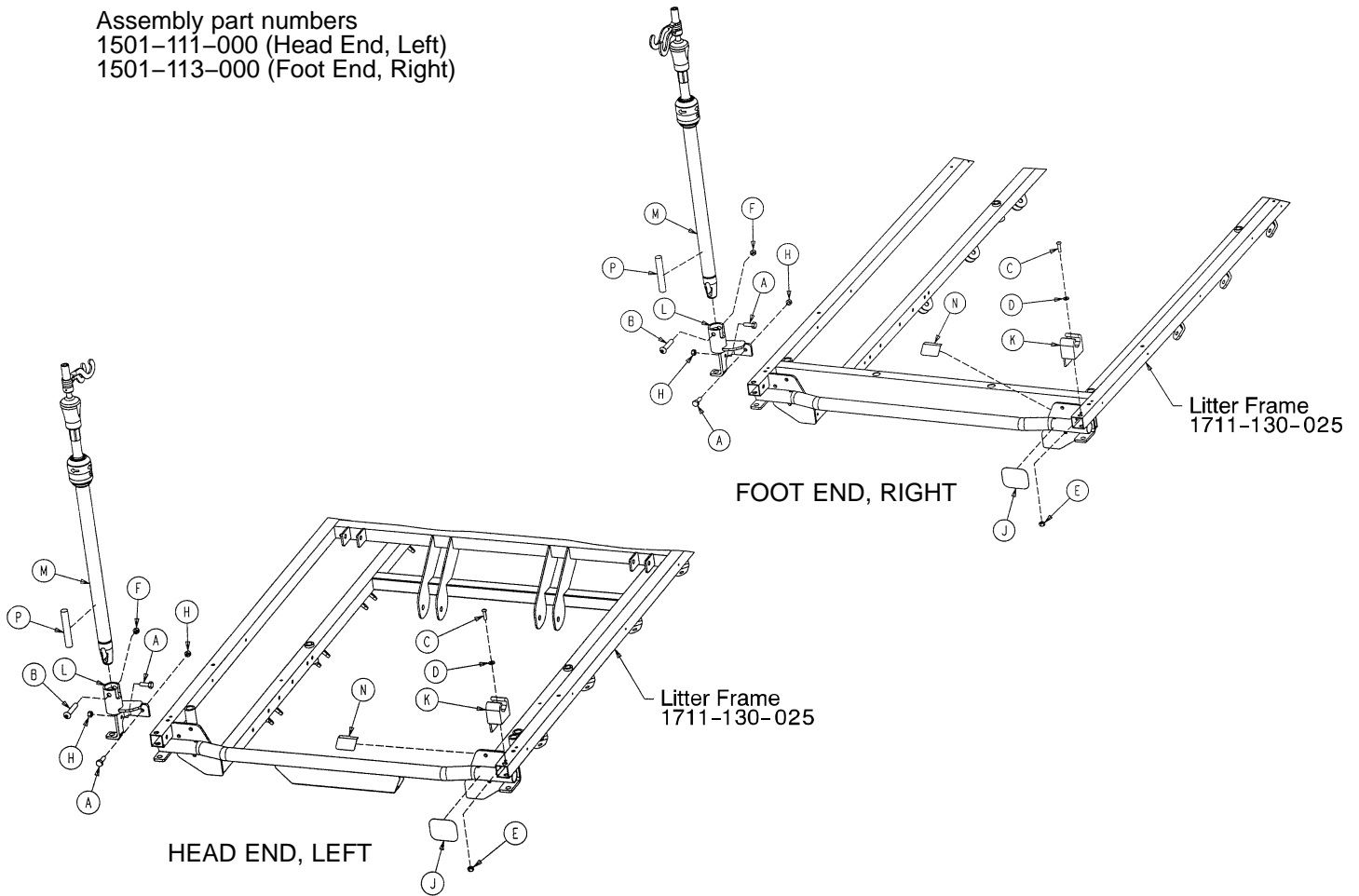


| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 0003-356-000 | Hex Hd. Cap Screw    | 2    |
| B    | 0004-452-000 | But. Hd. Cap Screw   | 1    |
| C    | 0004-169-000 | But. Hd. Cap Screw   | 1    |
| D    | 0011-062-000 | Washer               | 1    |
| E    | 0016-121-000 | Fiberlock Nut        | 1    |
| F    | 0016-116-000 | Flexlock Nut         | 1    |
| H    | 0016-118-000 | Fiberlock Nut        | 2    |
| J    | 1001-001-056 | Round Hook Protector | 1    |
| K    | 1001-059-012 | I.V. Clip            | 1    |
| L    | 1211-310-112 | I.V. Pivot           | 1    |
| M    | (page 114)   | I.V. Pole Assembly   | 1    |
| N    | 1001-001-058 | Hook Protector       | 1    |

# 1501 Optional 3-Stage I.V. Pole Mounting Assembly

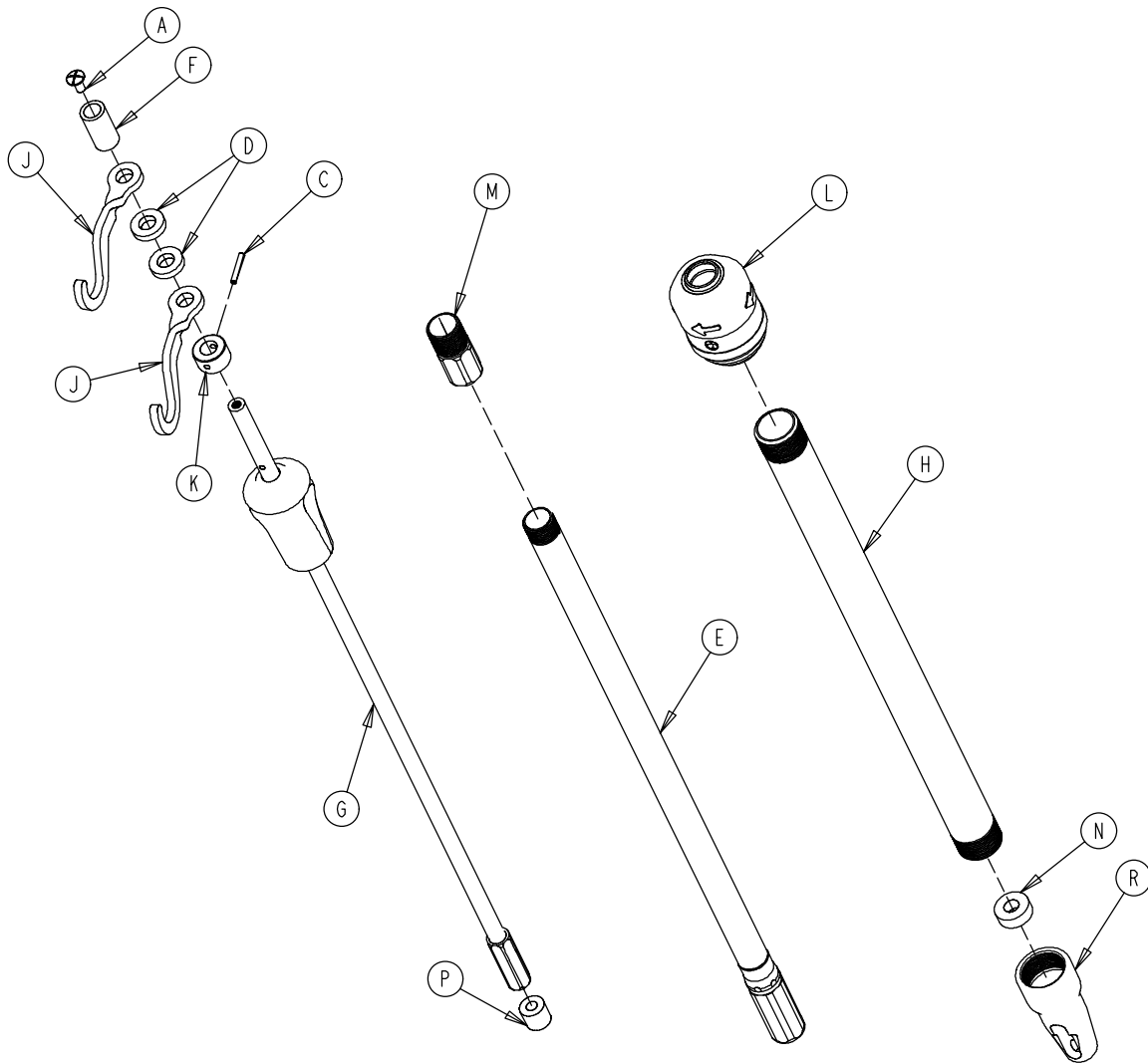
## Litters with Fold-to-Foot Siderails

Assembly part numbers  
 1501-111-000 (Head End, Left)  
 1501-113-000 (Foot End, Right)



| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 0003-356-000 | Hex Hd. Cap Screw    | 2    |
| B    | 0004-452-000 | But. Hd. Cap Screw   | 1    |
| C    | 0004-169-000 | But. Hd. Cap Screw   | 1    |
| D    | 0011-016-000 | Washer               | 1    |
| E    | 0016-003-000 | Fiberlock Nut        | 1    |
| F    | 0016-116-000 | Center Lock Nut      | 1    |
| H    | 0016-118-000 | Fiberlock Nut        | 2    |
| J    | 1001-001-056 | Round Hook Protector | 1    |
| K    | 1001-059-012 | I.V. Clip            | 1    |
| L    | 1211-110-112 | I.V. Pivot           | 1    |
| M    | (page 114)   | I.V. Pole Assembly   | 1    |
| N    | 1001-001-058 | Hook Protector       | 1    |
| P    | 1501-127-019 | Plug                 | 1    |

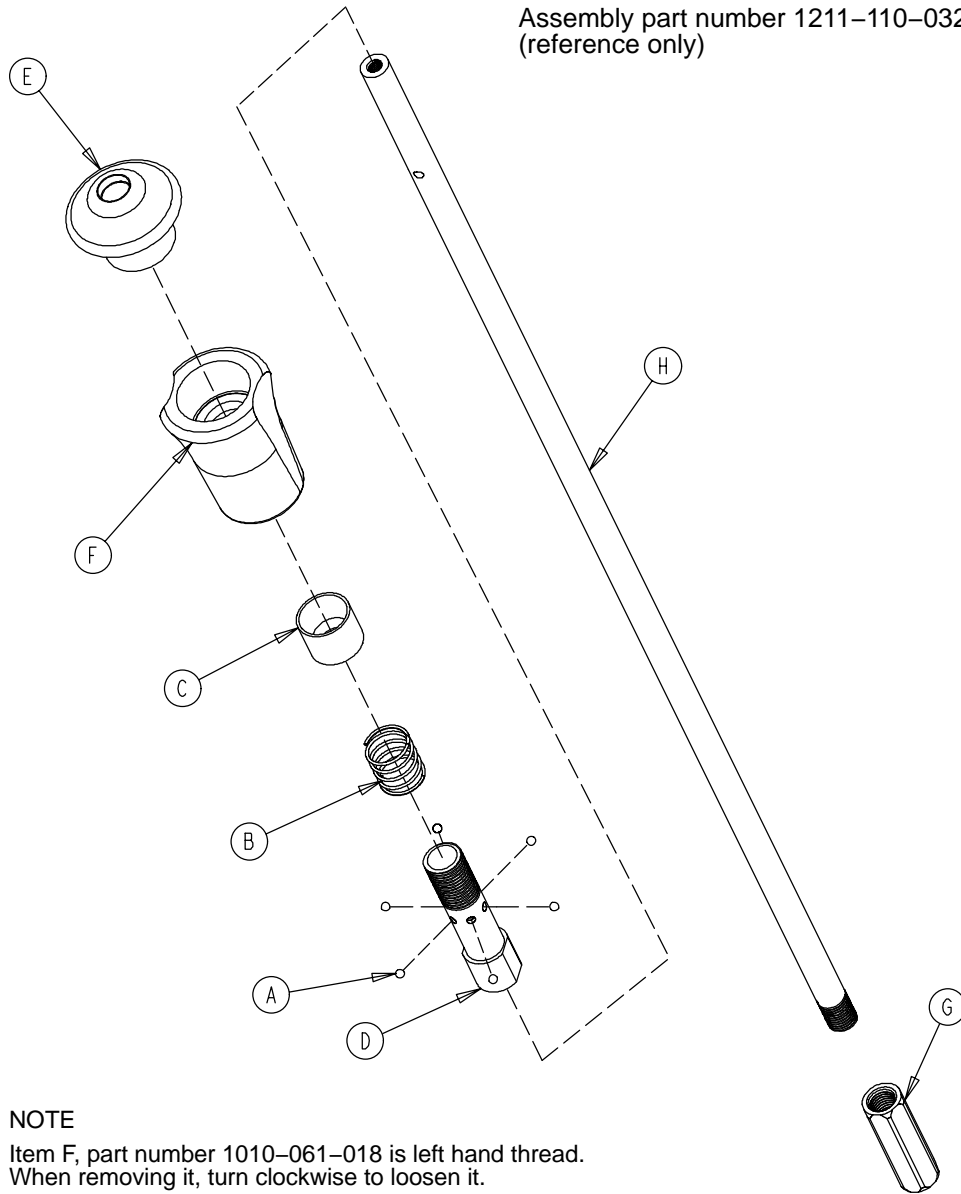
# 1211-211-010 Optional 3-Stage I.V. Pole Assembly



| Item | Part No.     | Part Name               | Qty. |
|------|--------------|-------------------------|------|
| A    | 0007-004-000 | Truss Hd. Machine Screw | 1    |
| C    | 0026-076-000 | Roll Pin                | 1    |
| D    | 0052-017-000 | Spacer                  | 2    |
| E    | 1211-210-031 | 2nd Stage Assembly      | 1    |
| F    | 0926-400-162 | Spacer                  | 1    |
| G    | (page 115)   | 3rd Stage Assembly      | 1    |
| H    | 1001-161-023 | Base Tube               | 1    |
| J    | 1010-059-016 | I.V. Hook               | 2    |
| K    | 1010-061-014 | Collar                  | 1    |
| L    | (page 109)   | I.V. Pole Latch         | 1    |
| M    | 1211-110-016 | Threaded Adaptor        | 1    |
| N    | 1001-359-013 | Dampener                | 1    |
| P    | 1001-359-014 | Dampener                | 1    |
| R    | 1001-359-112 | Pivot                   | 1    |

# 3-Stage I.V. Pole 3rd Stage Assembly

Assembly part number 1211-110-032  
(reference only)



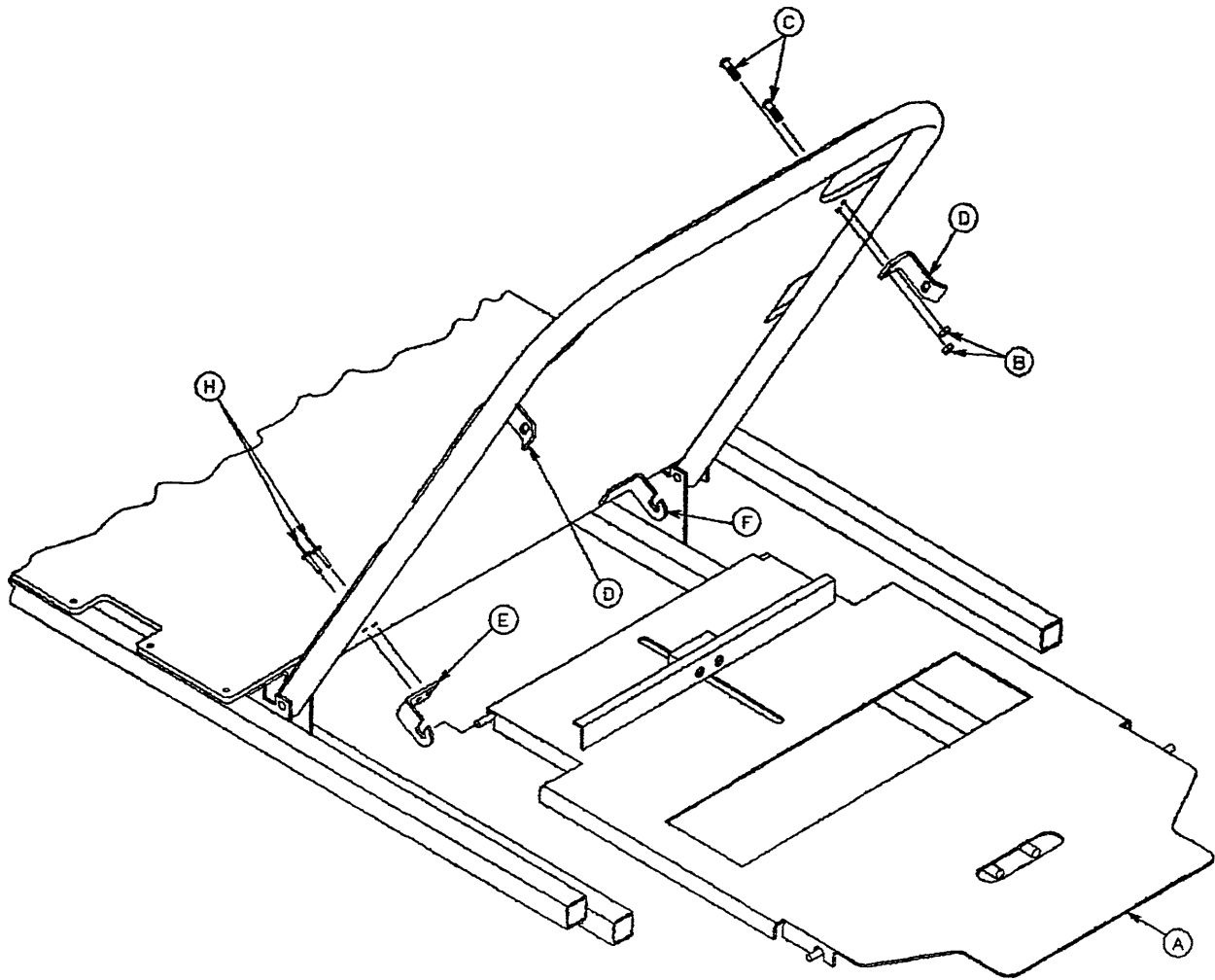
**NOTE**

Item F, part number 1010-061-018 is left hand thread.  
When removing it, turn clockwise to loosen it.

| Item | Part No.     | Part Name          | Qty. |
|------|--------------|--------------------|------|
| A    | 0031-021-000 | Ball               | 6    |
| B    | 0038-303-000 | Compression Spring | 1    |
| C    | 1010-061-013 | Ball Retainer      | 1    |
| D    | 1010-061-016 | Retaining Shaft    | 1    |
| E    | 1010-061-017 | Thumb Knob         | 1    |
| F    | 1010-061-018 | Hand Guard         | 1    |
| G    | 1211-110-117 | Nut                | 1    |
| H    | 1211-110-033 | 3rd Extension Rod  | 1    |

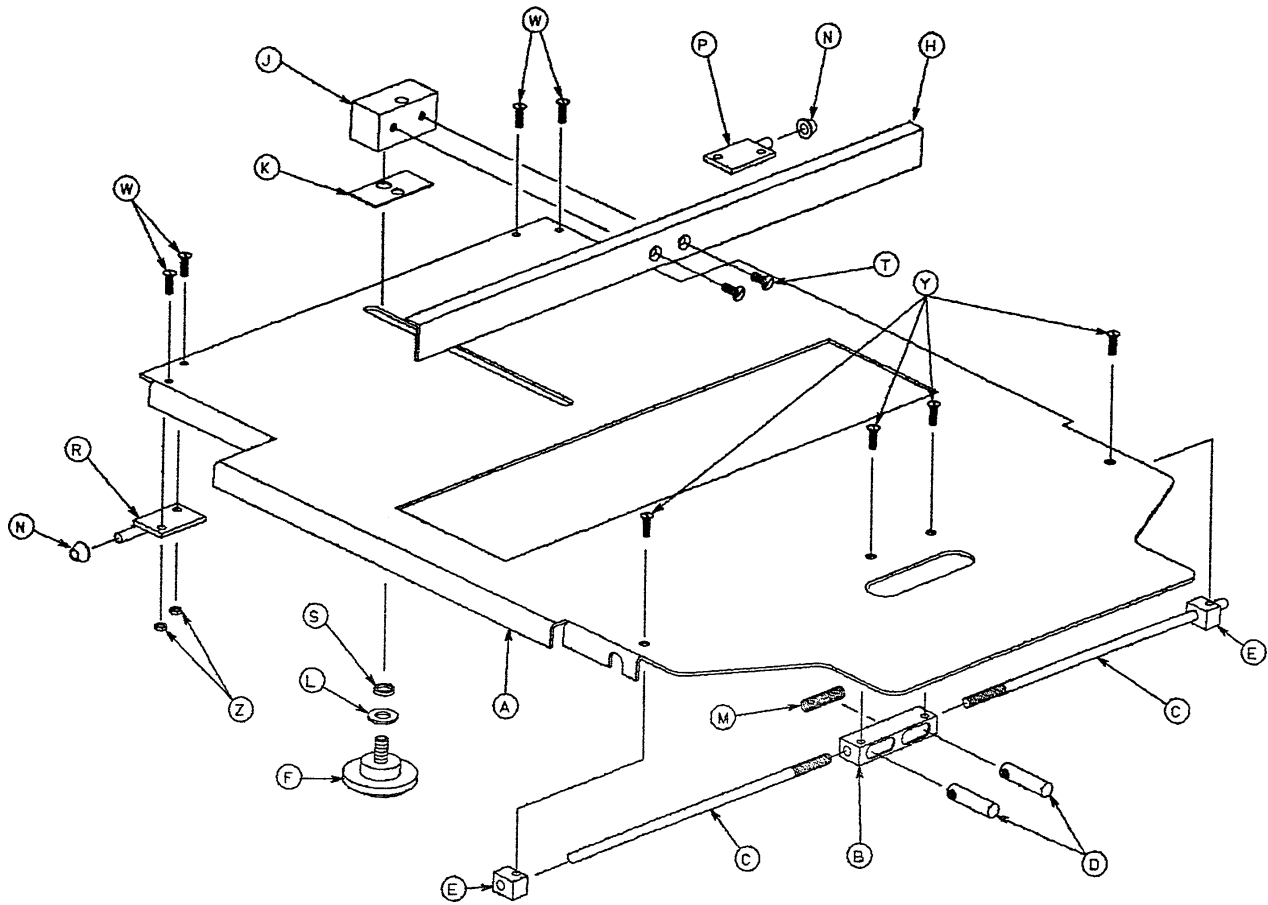


# 1001-023-000 Fowler X-Ray Cassette Mounting Ass'y Litters with Fold-to-Head Siderails



| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | (page 117)   | X-Ray Cassette Ass'y | 1    |
| B    | 0016-121-000 | Self-Locking Nut     | 4    |
| C    | 0004-456-000 | Button Hd. Cap Screw | 4    |
| D    | 1001-023-013 | Tray Latch           | 2    |
| E    | 1020-023-013 | Tray Hinge, Right    | 1    |
| F    | 1020-023-012 | Tray Hinge, Left     | 1    |
| H    | 0025-086-000 | Pop Rivet            | 4    |

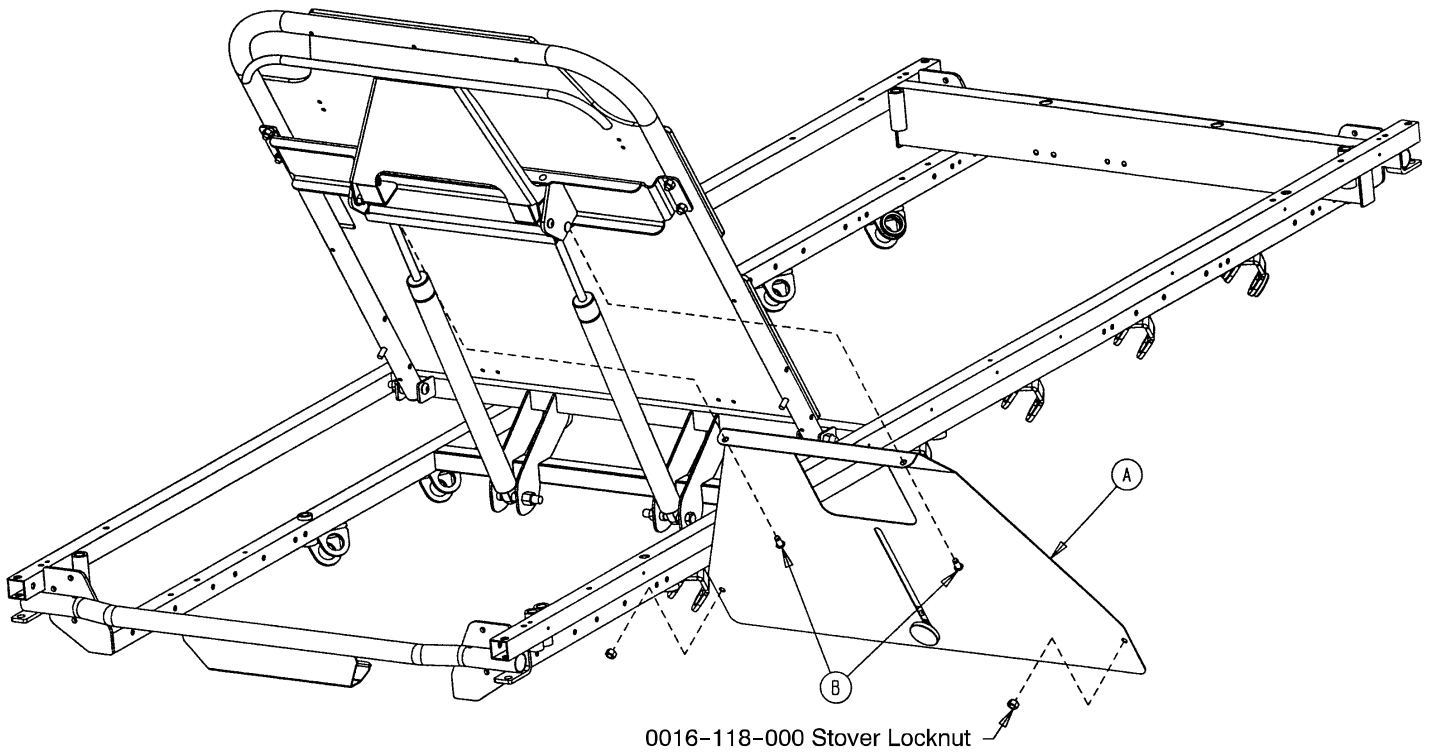
# 1001-023-010 Fowler X-Ray Cassette Assembly, Litters with Fold-to-Head Siderails



| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 1001-023-012 | Tray                 | 1    |
| B    | 1020-023-016 | Post Housing         | 1    |
| C    | 1001-023-014 | Actuating Rod        | 2    |
| D    | 0926-023-064 | Post                 | 2    |
| E    | 1010-023-037 | Rod Guide            | 2    |
| F    | 1020-023-021 | Knob                 | 1    |
| H    | 1010-023-028 | Tray Angle           | 1    |
| J    | 0926-023-070 | Block Assembly       | 1    |
| K    | 0926-023-069 | Washer               | 1    |
| L    | 0014-003-000 | Washer               | 1    |
| M    | 0038-122-000 | Compression Spring   | 1    |
| N    | 1020-023-026 | Spacer               | 2    |
| P    | 1020-023-019 | Tray Hinge, Right    | 1    |
| R    | 1020-023-020 | Tray Hinge, Left     | 1    |
| S    | 0926-023-071 | Bushing              | 1    |
| T    | 0001-020-000 | Flat Hd. Mach. Screw | 2    |
| W    | 0004-149-000 | Button Hd. Cap Screw | 4    |
| Y    | 0001-022-000 | Flat Hd. Mach. Screw | 4    |
| Z    | 0016-003-000 | Nylock Hex Nut       | 4    |
| AA   | 1010-023-019 | Instruction Label    | 1    |
| AB   | 1001-023-025 | Specification Label  | 1    |

# Fowler X-Ray Cassette Mounting Assembly, Litters with Fold-to-Foot Siderails

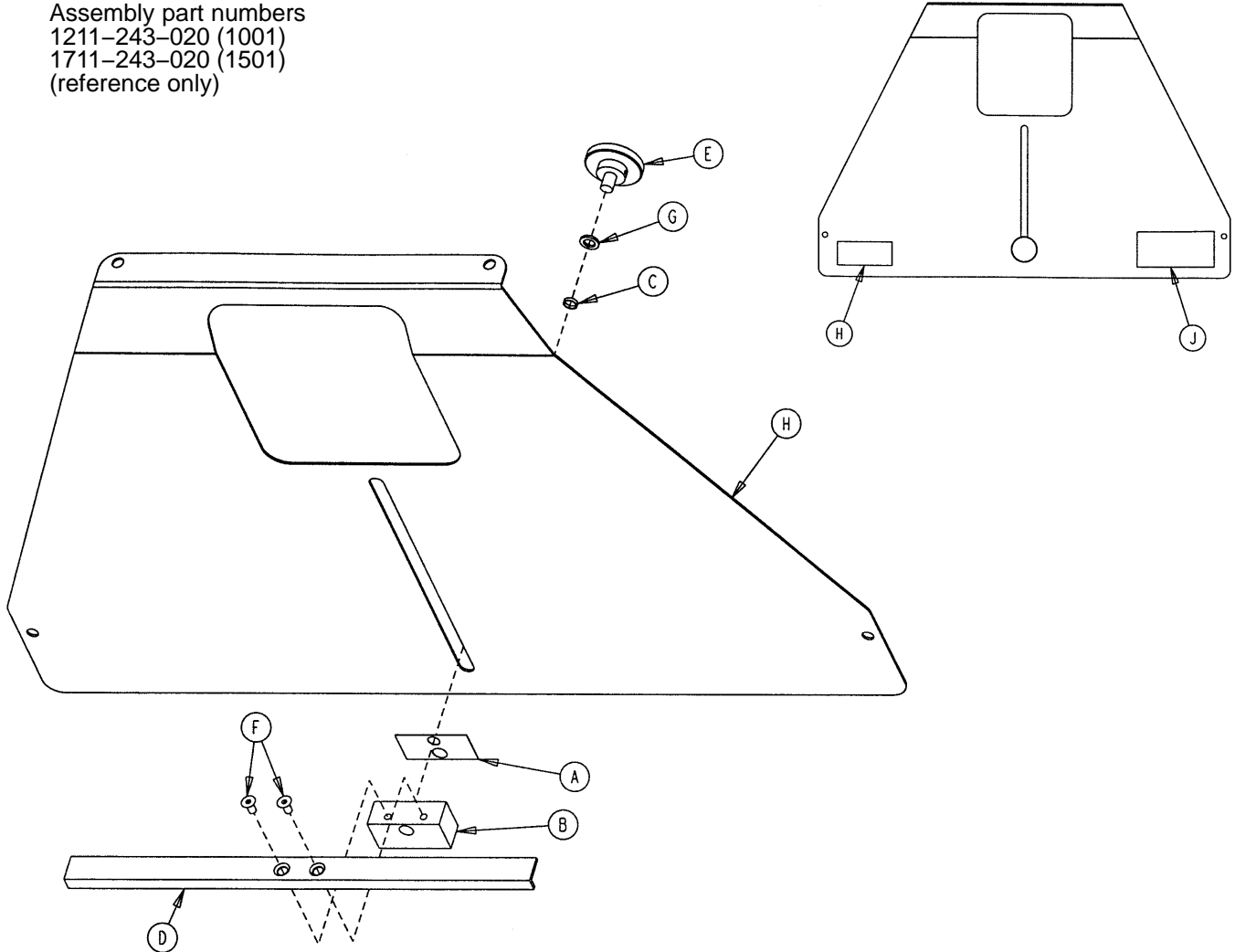
Assembly part numbers 1211-243-010 (1001) & 1711-243-010 (1501)



| Item | Part No.     | Part Name               | Qty. |
|------|--------------|-------------------------|------|
| A    | (page 119)   | X-Ray Cassette Assembly | 1    |
| B    | 0025-121-000 | Rivet                   | 2    |

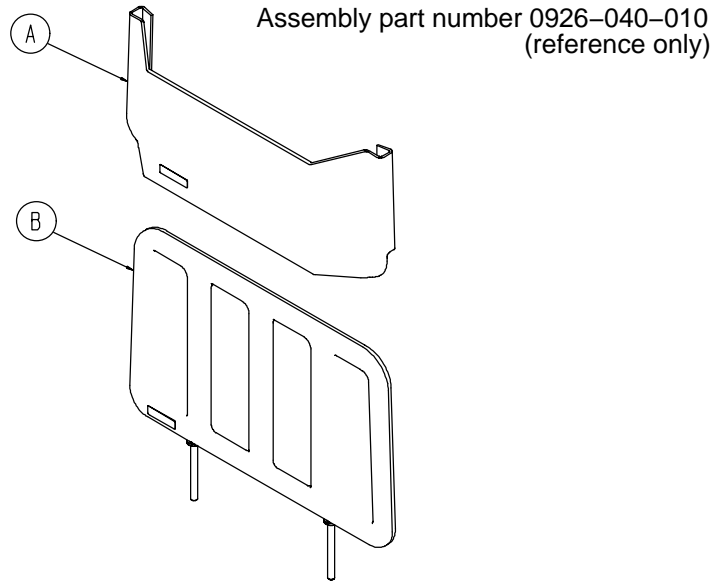
# Fowler X-Ray Cassette Assembly, Litters with Fold-to-Foot Siderails

Assembly part numbers  
 1211-243-020 (1001)  
 1711-243-020 (1501)  
 (reference only)



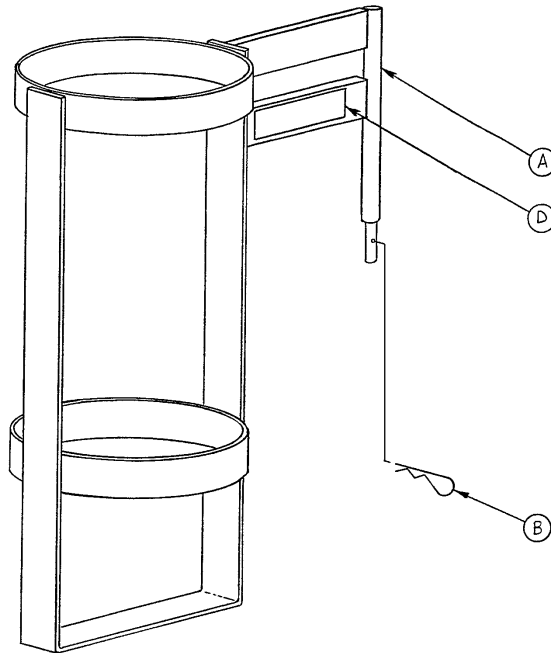
| Item | Part No.     | Part Name            | Qty. |
|------|--------------|----------------------|------|
| A    | 0926-023-069 | Washer               | 1    |
| B    | 0926-023-070 | Block Assembly       | 1    |
| C    | 0926-023-071 | Bushing              | 1    |
| D    | 1010-023-028 | Tray Angle           | 1    |
| E    | 1020-023-021 | Knob Assembly        | 1    |
| F    | 0001-030-000 | Flat Hd. Mach. Screw | 2    |
| G    | 0014-003-000 | Thrust Washer        | 1    |
| H    | 1211-243-012 | X-Ray Cassette Tray  | 1    |
| J    | 1711-243-012 | X-Ray Cassette Tray  | 1    |
| K    | 1010-023-018 | Warning Label        | 1    |
|      | 1211-243-025 | Specification Label  | 1    |
|      | 1711-243-025 | Specification Label  | 1    |

# 0926-040-100 Foot Board/Chartholder Assembly



| Item | Part No.     | Part Name    | Qty. |
|------|--------------|--------------|------|
| A    | 0946-028-011 | Chart Holder | 1    |
| B    | 0946-029-006 | Foot Board   | 1    |

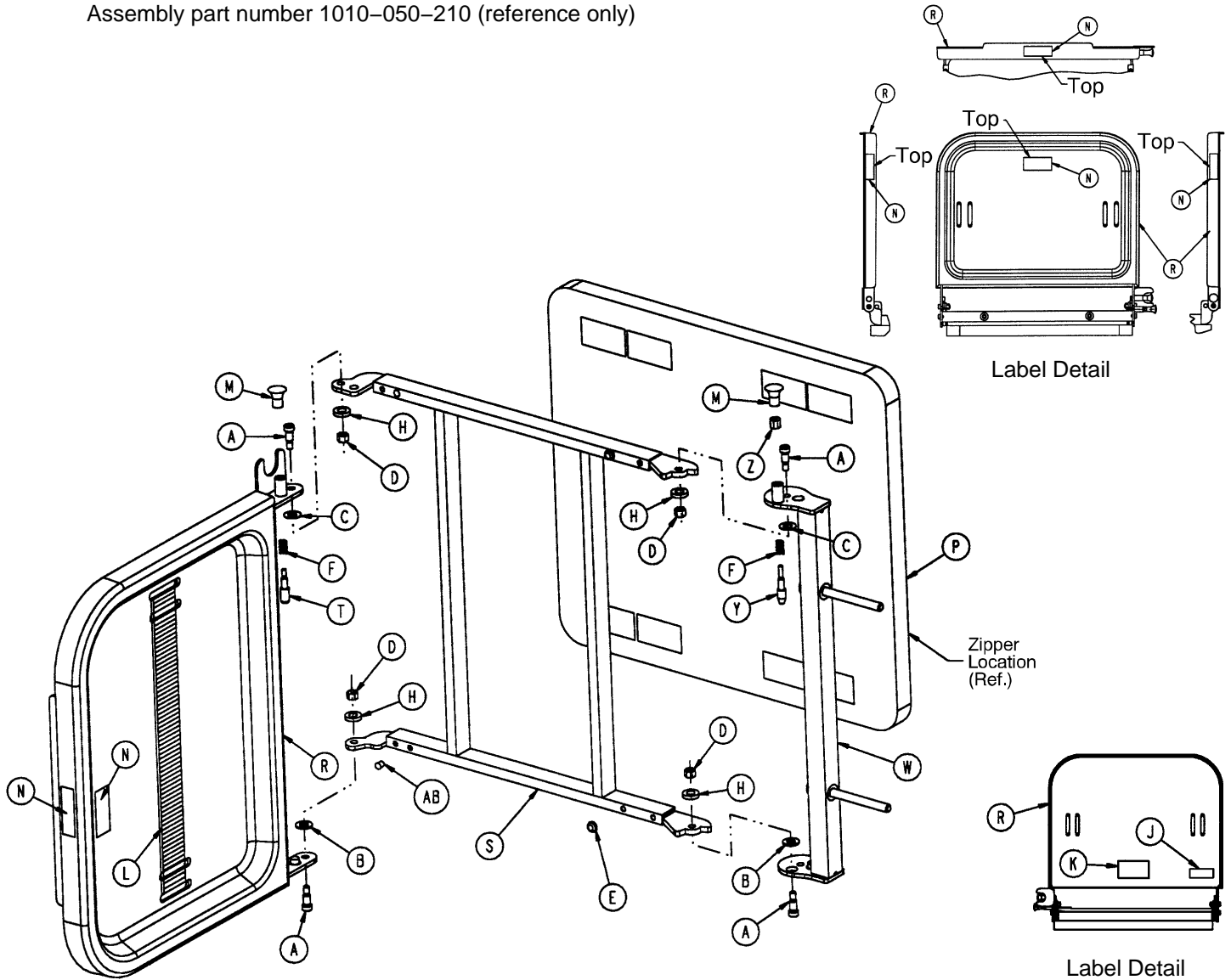
# 1020-030-000 Upright Oxygen Bottle Holder Ass'y



| Item | Part No.     | Part Name             | Qty. |
|------|--------------|-----------------------|------|
| A    | 1020-030-011 | Upright Bottle Holder | 1    |
| B    | 0027-012-000 | Cotter Pin            | 1    |
| D    | 1020-030-017 | Specification Label   | 1    |

# 1010-050-100 Foot Extension/Defibrillator Tray Ass'y

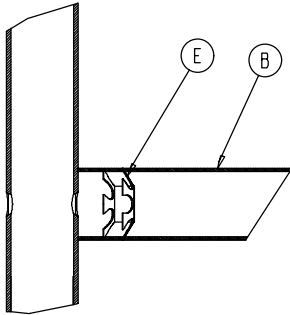
Assembly part number 1010-050-210 (reference only)



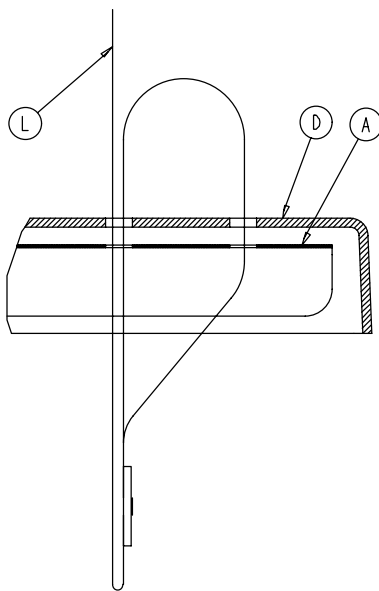
| Item | Part No.     | Part Name              | Qty. | Item | Part No.     | Part Name            | Qty. |
|------|--------------|------------------------|------|------|--------------|----------------------|------|
| A    | 0008-049-000 | Soc. Hd. Shoulder Bolt | 4    | M    | 1010-050-050 | Knob                 | 2    |
| B    | 0014-020-000 | Nylon Washer           | 2    | N    | 1010-050-057 | "Max. Weight" Label  | 4    |
| C    | 0014-021-000 | Nylon Washer           | 2    | P    | 1010-050-205 | Cushion Assembly     | 1    |
| D    | 0016-028-000 | Fiberlock Nut          | 4    | R    | 1010-050-218 | Foot & Tray Board    | 1    |
| E    | 0037-052-000 | Rubber Bumper          | 2    | S    | 1010-050-225 | Pivot Frame Weldment | 1    |
| F    | 0038-133-000 | Spring                 | 2    | T    | 1010-050-242 | Pin Lock             | 1    |
| H    | 0052-017-000 | Spacer                 | 4    | W    | 1010-050-246 | Base Mounting Ass'y  | 1    |
| J    | 1010-050-017 | Specification Label    | 1    | Y    | 1010-050-248 | Lower Pin Lock       | 1    |
| K    | 1010-050-019 | "Push/Pull" Label      | 1    | Z    | 1010-050-250 | Pin Adjuster         | 1    |
| L    | 1010-050-021 | Long Strap             | 1    | AB   | 0721-031-065 | Hole Plug            | 2    |

# 0926-039-000 Optional Defibrillator Tray Assembly

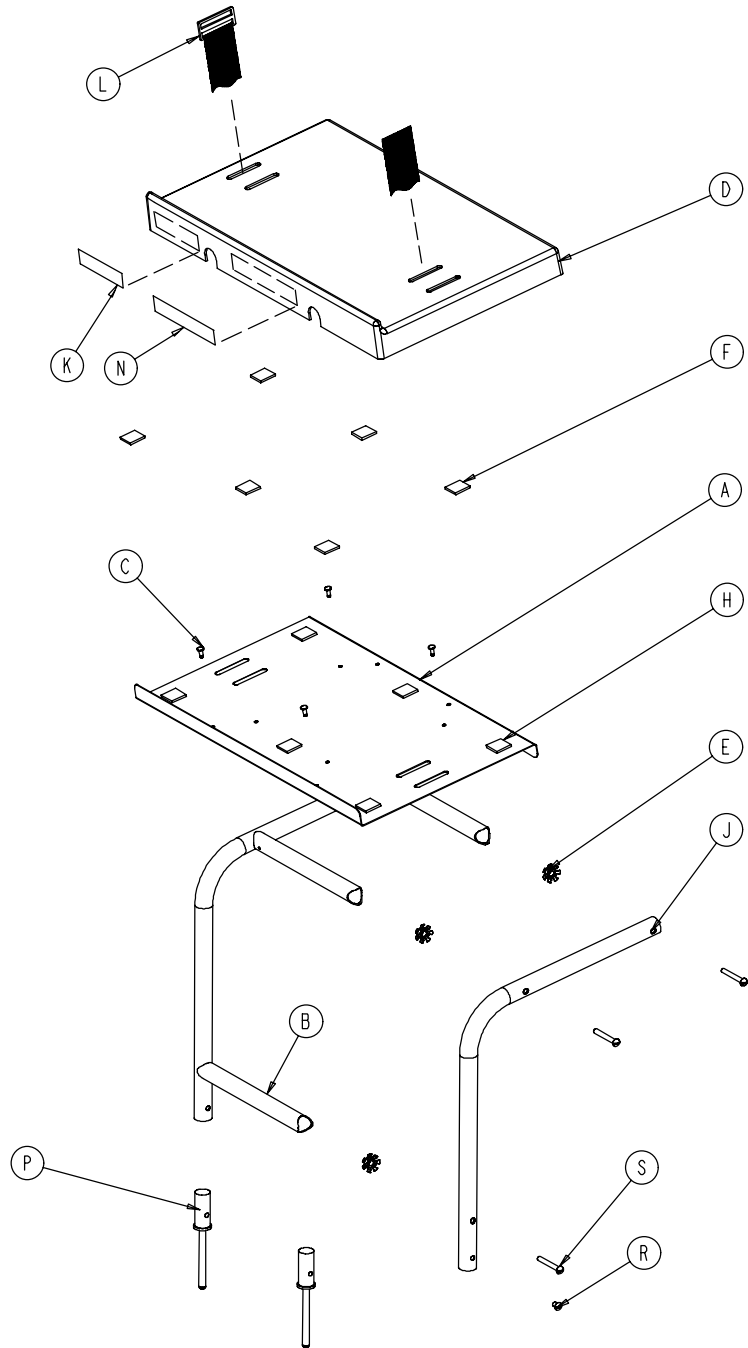
Assembly part number 0926-039-010  
(reference only)



Umbrella Nut/Crosstube Detail



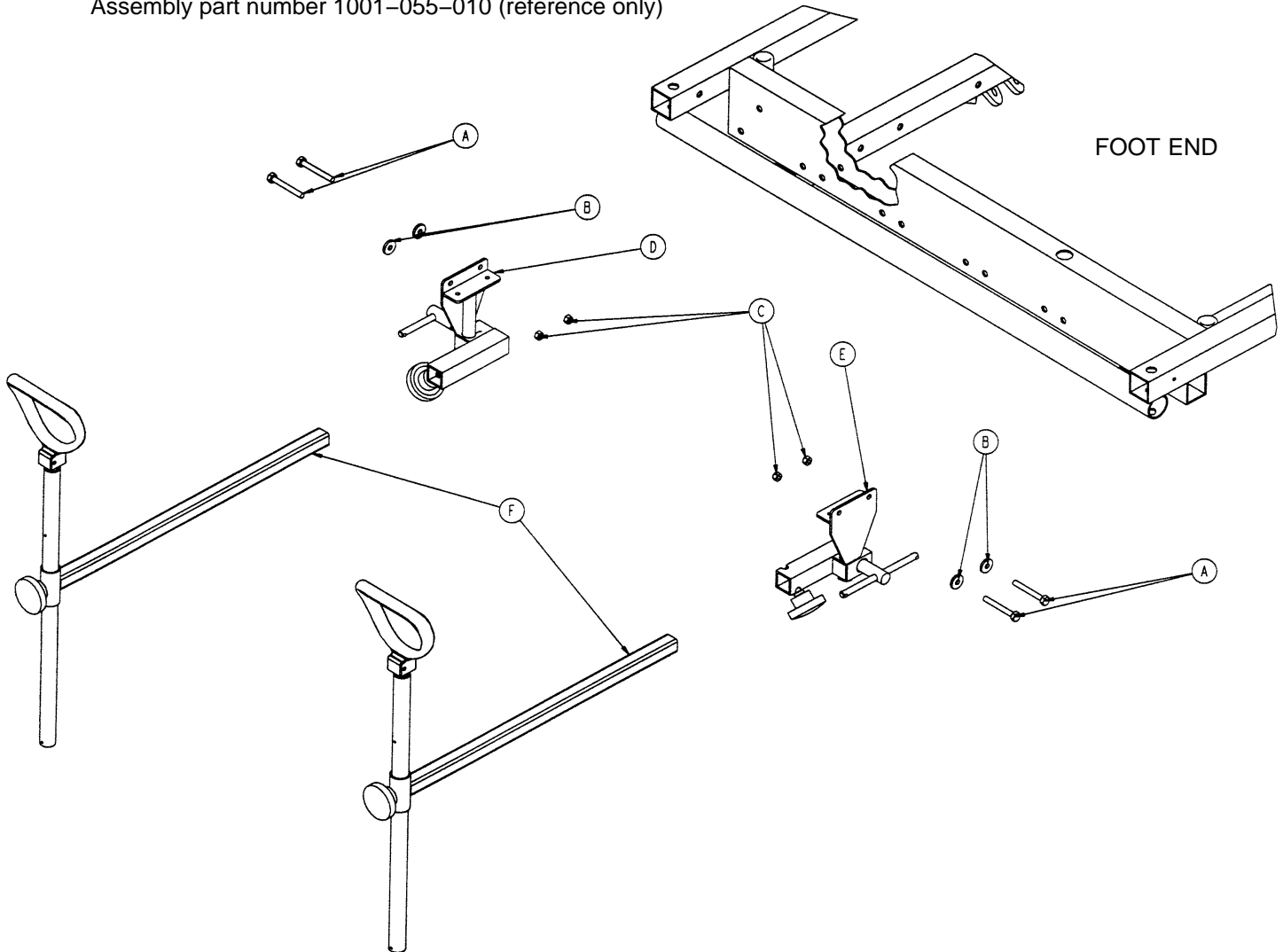
Strap Securing Detail



| Item | Part No.     | Part Name    | Qty. | Item | Part No.     | Part Name           | Qty. |
|------|--------------|--------------|------|------|--------------|---------------------|------|
| A    | 0946-039-004 | Tray         | 1    | J    | 0946-039-003 | Support Tube        | 2    |
| B    | 0926-039-016 | Crosstube    | 3    | K    | 0926-001-082 | Label               | 1    |
| C    | 0025-055-000 | Rivet        | 4    | L    | 1010-050-021 | Long Strap          | 1    |
| D    | 0926-039-009 | Cover        | 1    | N    | 0946-001-283 | Label               | 1    |
| E    | 0018-006-000 | Umbrella Nut | 6    | P    | 0926-039-015 | Holder              | 2    |
| F    | 0029-008-000 | Dual Lock    | 6    | R    | 0002-044-000 | Screw               | 2    |
| H    | 0029-010-000 | Dual Lock    | 6    | S    | 0002-105-000 | Rd. Hd. Mach. Screw | 6    |

# 1001-055-000 Heel Stirrup and Support Assembly

Assembly part number 1001-055-010 (reference only)

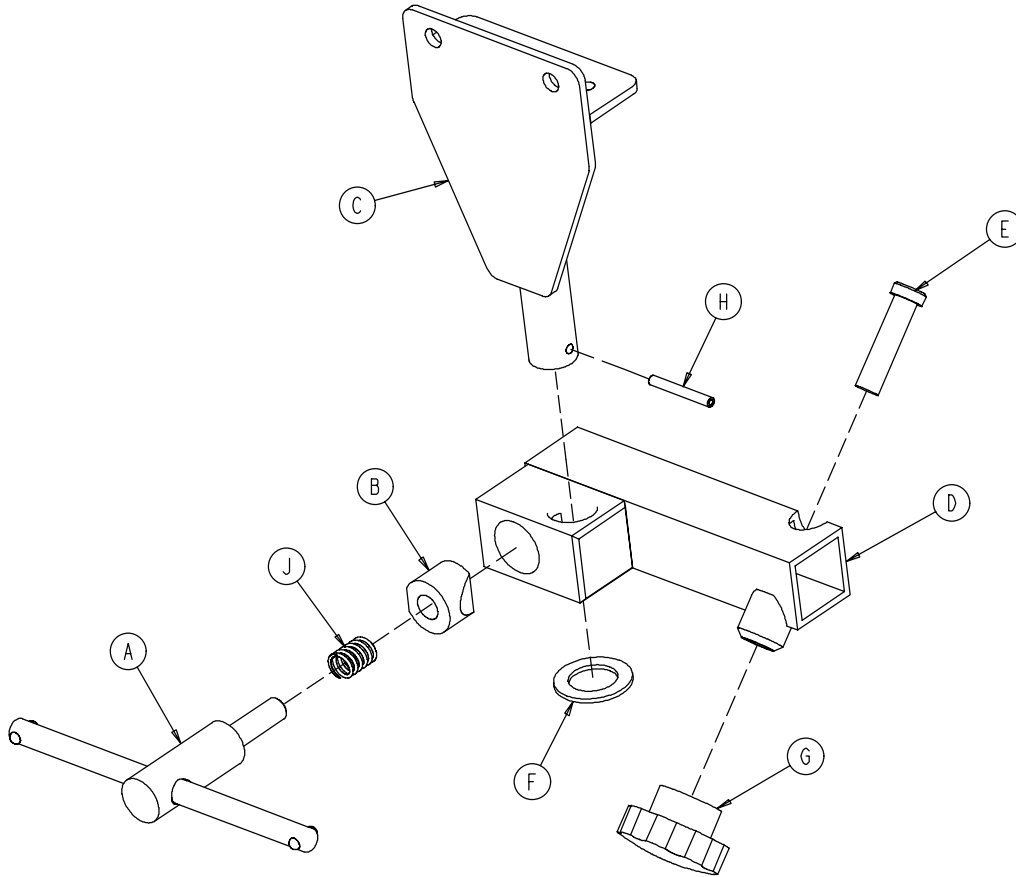


| Item | Part No.      | Part Name                  | Qty. |
|------|---------------|----------------------------|------|
| A    | 0003-359-000* | Hex Hd. Cap Screw          | 4    |
| B    | 0011-159-000  | Flat Washer                | 4    |
| C    | 0016-118-000  | Nylock Hex Nut             | 4    |
| D    | (page 124)    | Stirrup Support Ass'y, Rt. | 1    |
| E    | (page 125)    | Stirrup Support Ass'y, Lt. | 1    |
| F    | (page 126)    | Stirrup Assembly           | 2    |

\* If the stretcher has the crank Fowler and/or crank Knee Gatch option, (2) 0003-355-000 and (2) 0003-358-000 replace (4) 0003-359-000.

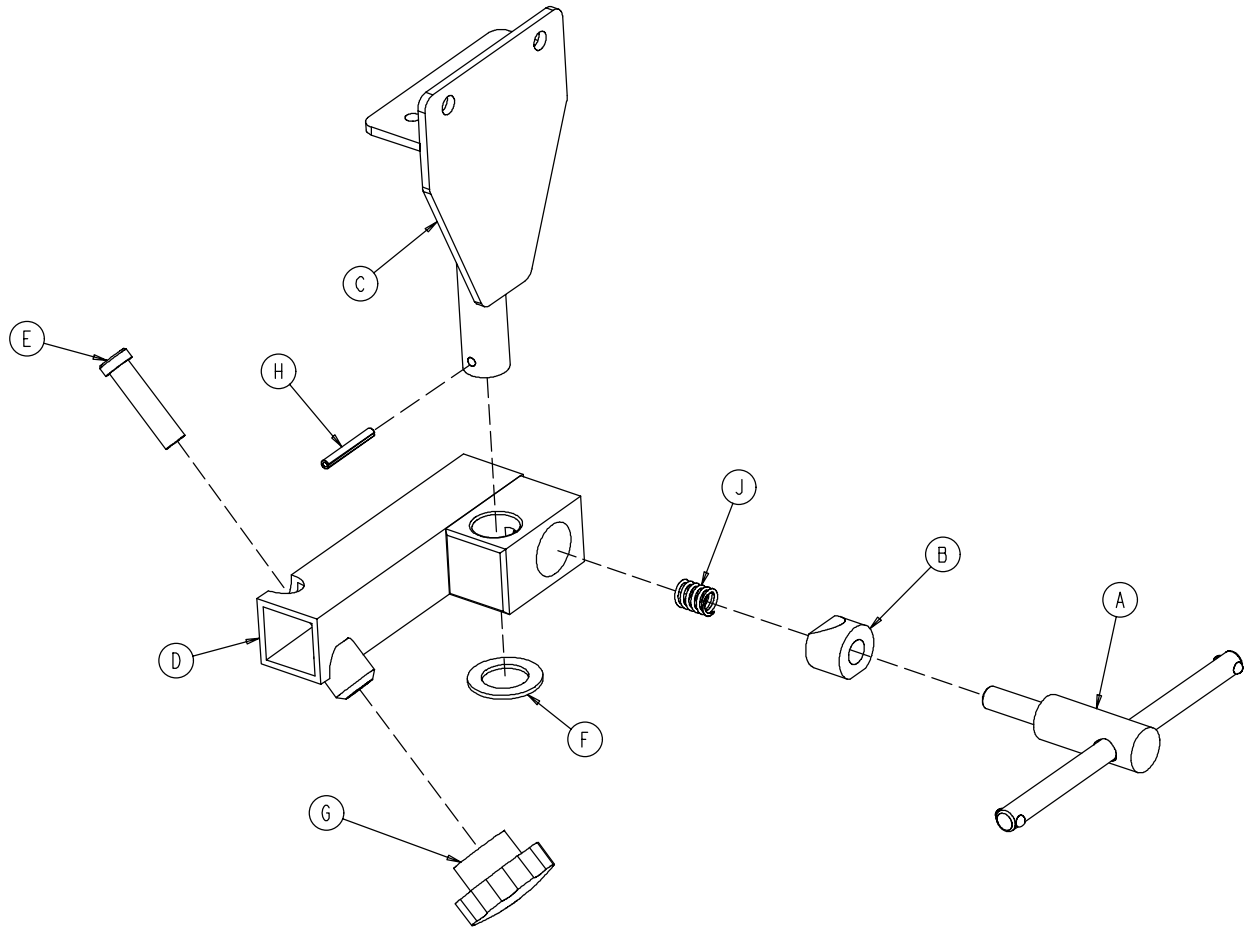


# 1001-055-015 Right Stirrup Support Assembly



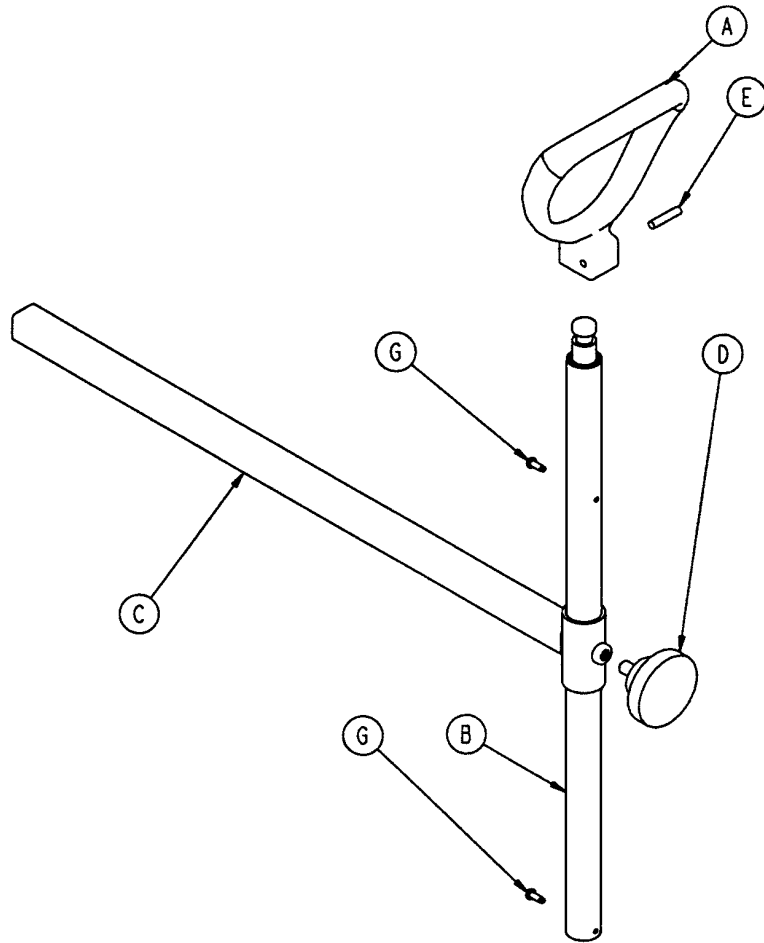
| Item | Part No.     | Part Name                 | Qty. |
|------|--------------|---------------------------|------|
| A    | 0650-002-032 | Lock Screw Assembly       | 1    |
| B    | 0966-051-019 | Wedge Lock, Modified      | 1    |
| C    | 1001-055-011 | Mounting Bracket          | 1    |
| D    | 1010-055-016 | Right Support Tube Wldmt. | 1    |
| E    | 0004-494-000 | Soc. Hd. Cap Screw        | 1    |
| F    | 0011-410-000 | Washer                    | 1    |
| G    | 1211-117-016 | Knob                      | 1    |
| H    | 0026-007-000 | Roll Pin                  | 1    |
| J    | 0038-171-000 | Compression Spring        | 1    |

# 1001-055-016 Left Stirrup Support Assembly



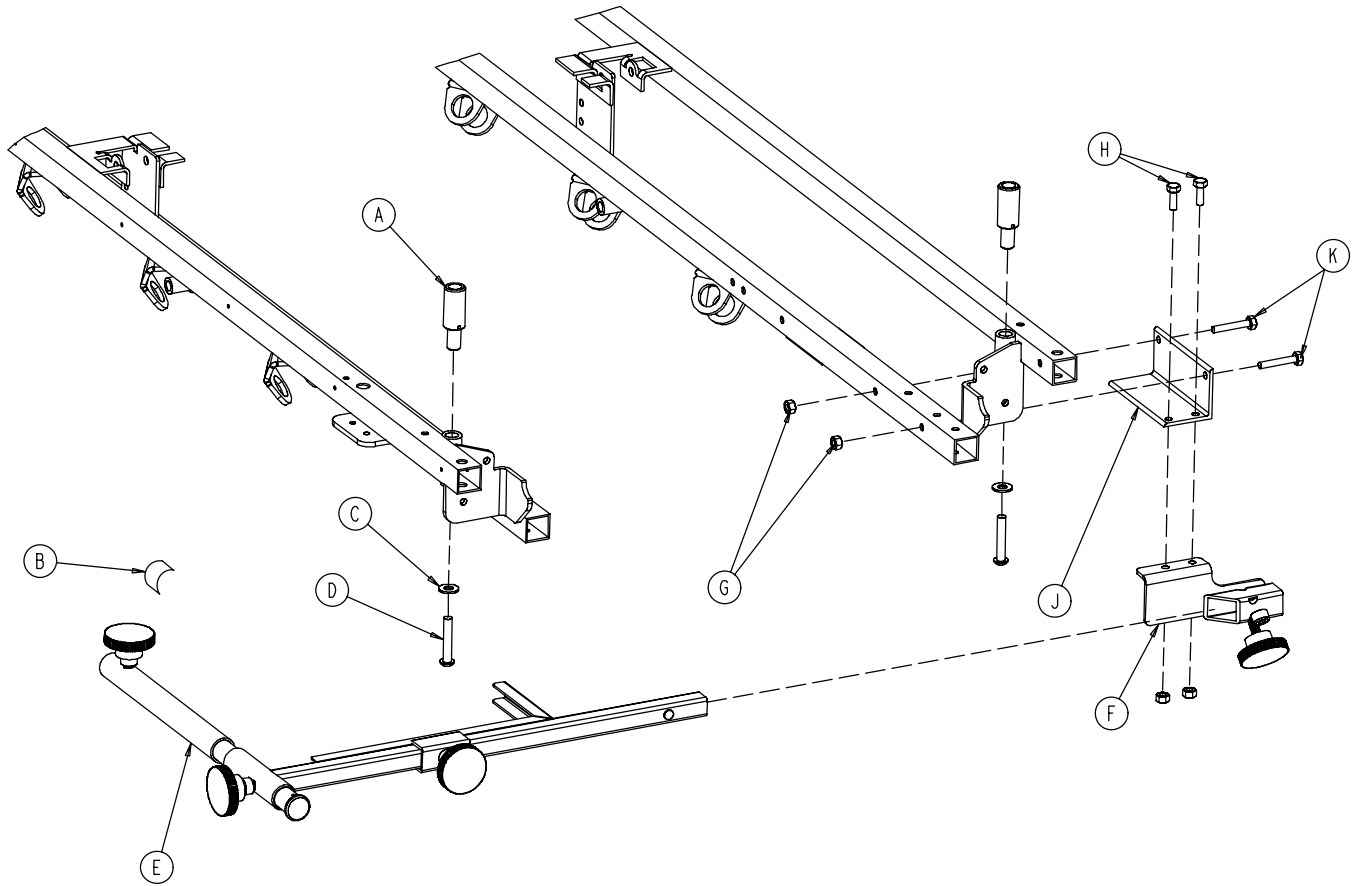
| Item | Part No.     | Part Name               | Qty. |
|------|--------------|-------------------------|------|
| A    | 0650-002-032 | Lock Screw Assembly     | 1    |
| B    | 0966-051-019 | Wedge Lock, Modified    | 1    |
| C    | 1001-055-011 | Mounting Bracket        | 1    |
| D    | 1010-055-026 | Left Support Tube Ass'y | 1    |
| E    | 0004-494-000 | Soc. Hd. Cap Screw      | 1    |
| F    | 0011-410-000 | Washer                  | 1    |
| G    | 1211-117-016 | Knob                    | 1    |
| H    | 0026-007-000 | Roll Pin                | 1    |
| J    | 0038-171-000 | Compression Spring      | 1    |

# 1010-055-029 Heel Stirrup Assembly



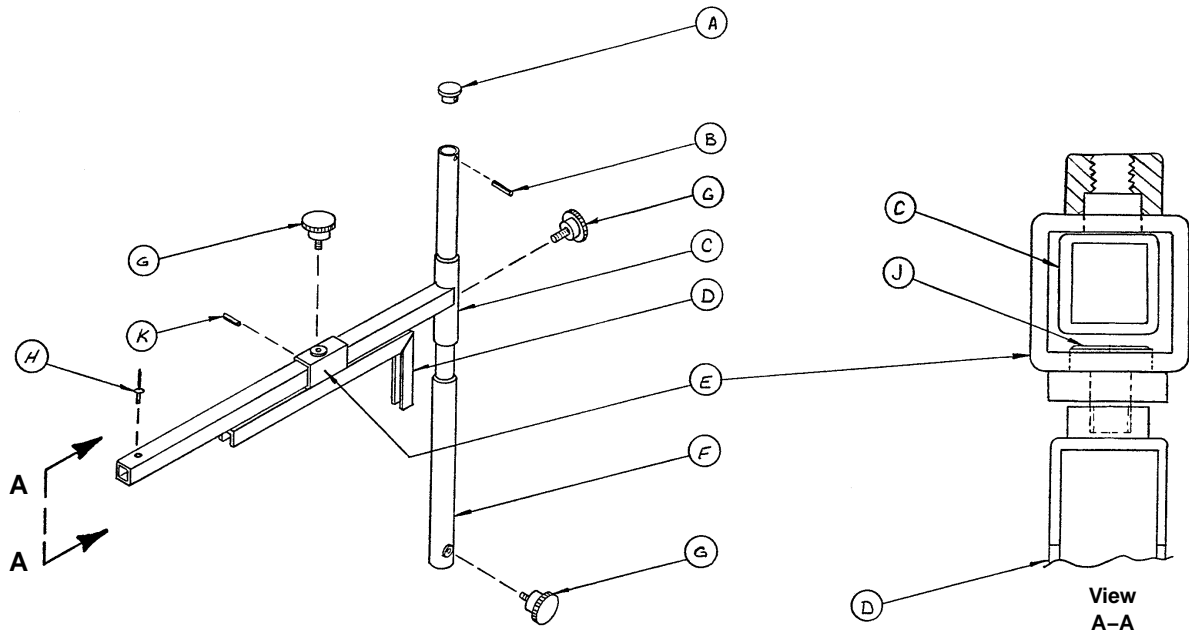
| Item | Part No.     | Part Name               | Qty. |
|------|--------------|-------------------------|------|
| A    | 0390-020-013 | Stirrup                 | 1    |
| B    | 0390-020-009 | Stirrup Holder Assembly | 1    |
| C    | 1010-055-030 | Extension Tube Assembly | 1    |
| D    | 0024-011-000 | Knob                    | 1    |
| E    | 0026-043-000 | Roll Pin                | 1    |
| G    | 0022-008-000 | Drive Screw             | 2    |

# 1001-070-000 C-Spine Cassette Holder Assembly



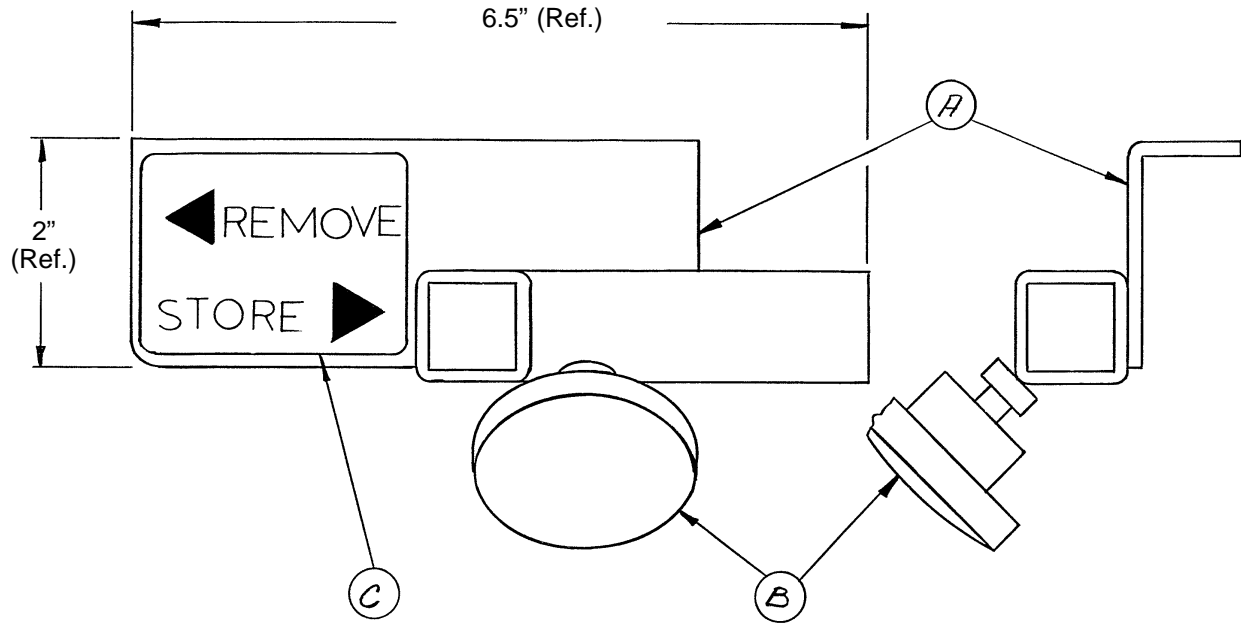
| Item | Part No.                   | Part Name             | Qty. |
|------|----------------------------|-----------------------|------|
| A    | 1010-070-025               | I.V. Adaptor          | 2    |
| B    | 1010-070-018               | Specification Label   | 1    |
| C    | 0011-447-000               | Flat Washer           | 2    |
| D    | 0004-054-000               | But. Hd. Cap Screw    | 2    |
| E    | <a href="#">(page 128)</a> | Support Pole Assembly | 1    |
| F    | <a href="#">(page 129)</a> | Storage Bracket Ass'y | 1    |
| G    | 0016-118-000               | Nylock Nut            | 4    |
| H    | 0003-356-000               | Hex Hd. Cap Screw     | 2    |
| J    | 1001-070-011               | Attachment Bracket    | 1    |
| K    | 0003-355-000               | Hex Hd. Cap Screw     | 2    |

# 1010-070-010 C-Spine Support Pole Assembly



| Item | Part No.     | Part Name                | Qty. |
|------|--------------|--------------------------|------|
| A    | 1010-070-033 | Support Tube Cap         | 1    |
| B    | 0026-006-000 | Roll Pin                 | 1    |
| C    | 1010-070-034 | Support Arm Weldment     | 1    |
| D    | 1010-070-042 | Cassette Holder Weldment | 1    |
| E    | 1010-070-050 | Adjustment Tube Weldment | 1    |
| F    | 1010-070-030 | Base Tube Weldment       | 1    |
| G    | 1010-070-045 | Knob                     | 3    |
| H    | 0025-055-000 | Pop Rivet                | 1    |
| J    | 1010-070-044 | Pivot Pin                | 1    |
| K    | 0026-005-000 | Roll Pin                 | 1    |

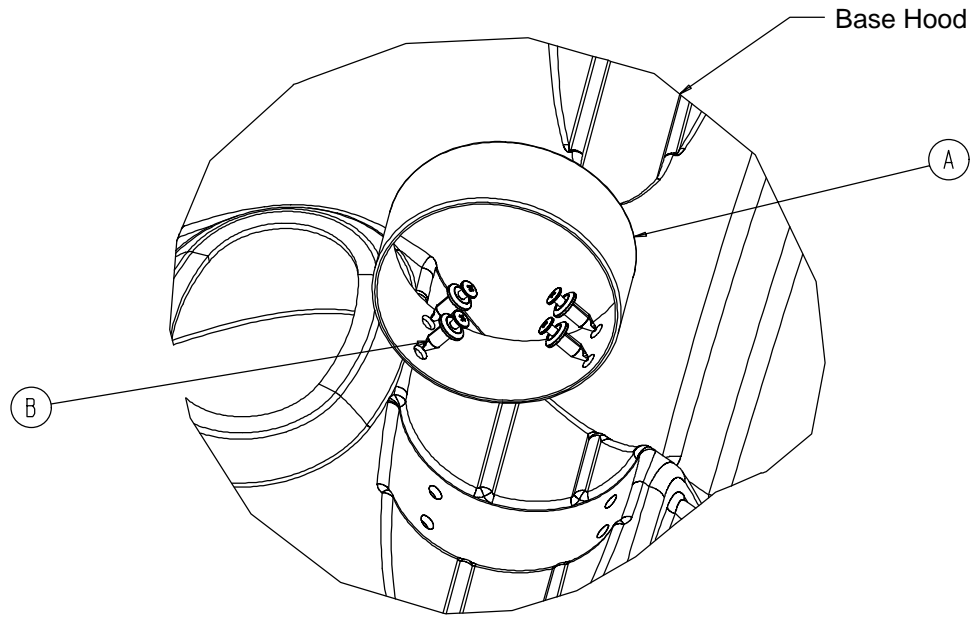
# 1010-070-019 C-Spine Storage Bracket Assembly



| Item | Part No.     | Part Name                | Qty. |
|------|--------------|--------------------------|------|
| A    | 1010-070-020 | Storage Bracket Weldment | 1    |
| B    | 1010-070-045 | Knob                     | 1    |
| C    | 1010-070-023 | Storage Label            | 1    |

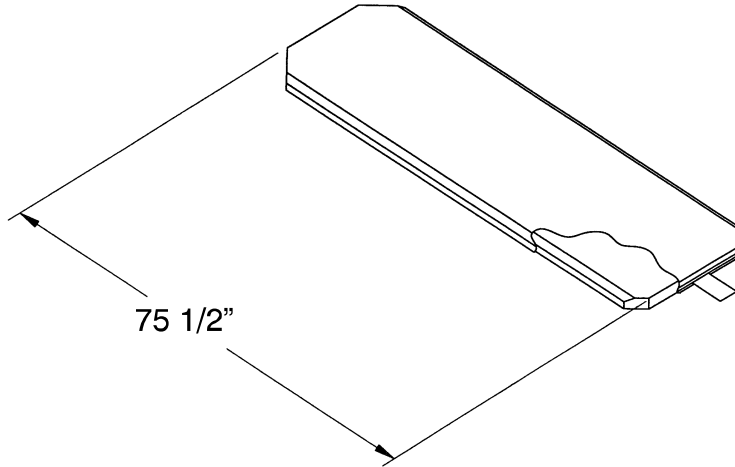
# 1040-010-090 Optional O<sub>2</sub> Bottle Retainer Assembly

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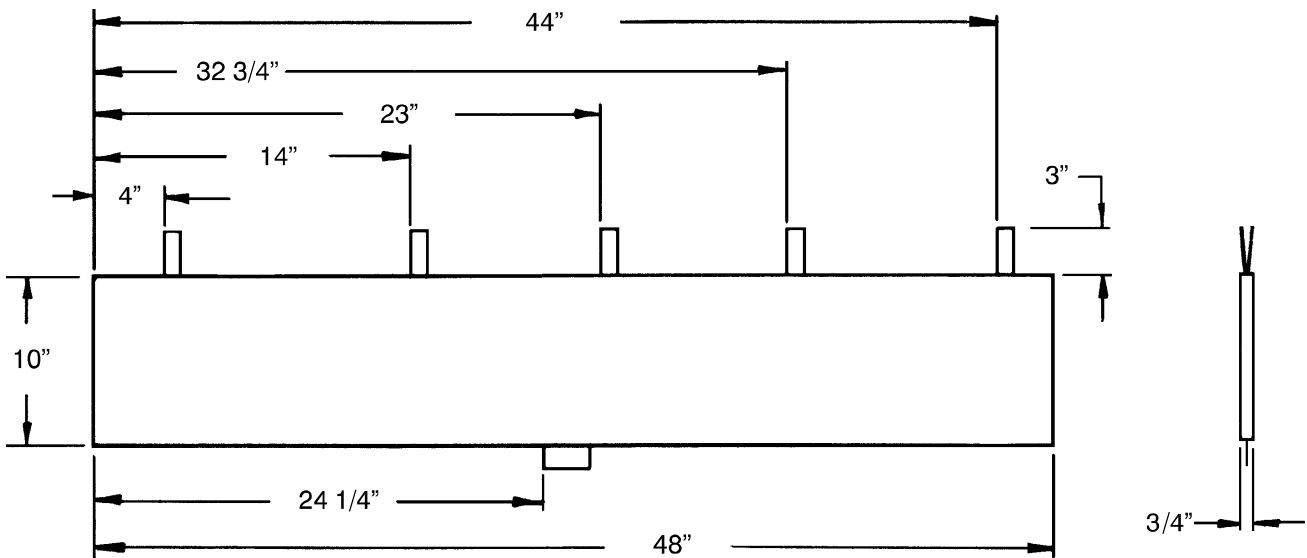


| Item | Part No.     | Part Name        | Qty. |
|------|--------------|------------------|------|
| A    | 1040-010-091 | Bottle Retainer  | 1    |
| B    | 1040-010-092 | Scrulok Fastener | 4    |

# Mattresses and Siderail Pads



|   |                     |
|---|---------------------|
| Mattress, 2" Thick x 26" Wide, Standard .....         | part # 1059-226-140 |
| Mattress, 3" Thick x 26" Wide, Standard .....         | part # 1059-326-140 |
| Mattress, 4" Thick x 26" Wide, Standard .....         | part # 1059-426-140 |
| Mattress, 3" Thick x 29" Wide, Standard .....         | part # 1059-329-140 |
| Mattress, 4" Thick x 29" Wide, Standard .....         | part # 1059-429-140 |
| Mattress, 3" Thick x 26" Wide, Enhanced Comfort ..... | part # 1001-048-106 |
| Mattress, 4" Thick x 26" Wide, Enhanced Comfort ..... | part # 1001-047-106 |
| Mattress, 3" Thick x 29" Wide, Enhanced Comfort ..... | part # 1501-048-106 |
| Mattress, 4" Thick x 29" Wide, Enhanced Comfort ..... | part # 1501-047-106 |
| Mattress, 4" Thick x 26" Wide, Ultra Comfort .....    | part # 1210-040-004 |
| Mattress, 5" Thick x 26" Wide, Ultra Comfort .....    | part # 1210-040-005 |
| Mattress, 4" Thick x 29" Wide, Ultra Comfort .....    | part # 1710-040-004 |
| Mattress, 5" Thick x 29" Wide, Ultra Comfort .....    | part # 1710-040-005 |

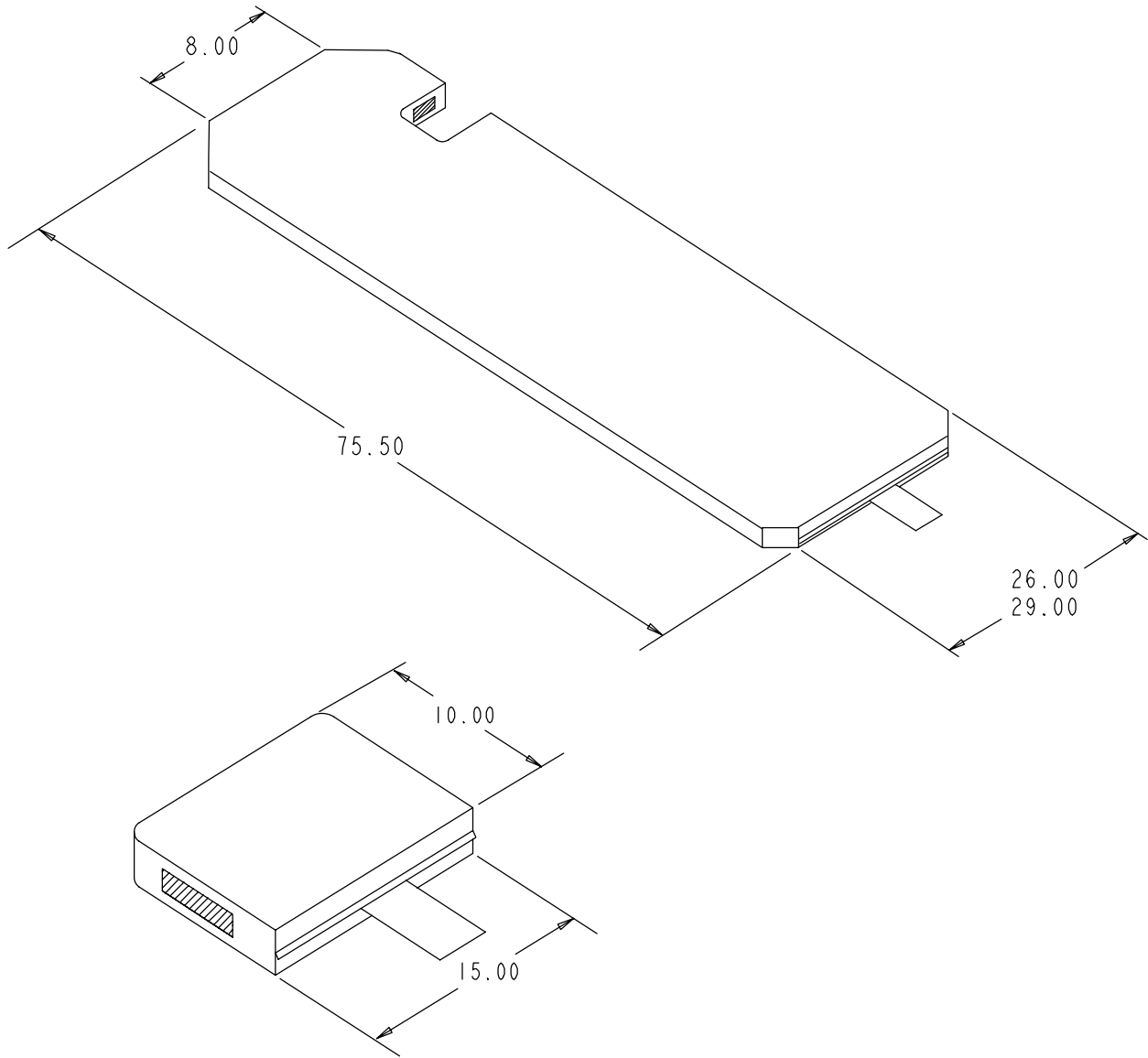


|                        |                     |
|------------------------|---------------------|
| Siderail Pad Set ..... | part # 1001-052-000 |
|------------------------|---------------------|



# Mattresses and Siderail Pads

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Mattress, 26" Wide ..... part # 1059-426-010

Mattress, 29" Wide ..... part # 1059-429-010

# Warranty

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## Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. Any repair of Stryker products using parts not provided or authorized by Stryker shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical stretchers are designed for a 10 year expected life under normal use conditions and appropriate periodic maintenance as described in the maintenance manual for each device.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

## To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

## Service Contract Coverage:

Stryker has developed a comprehensive program of service contract options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges.

## **A SERVICE CONTRACT HELPS TO:**

- Ensure equipment reliability
- Stabilize maintenance budgets
- Diminish downtime
- Establish documentation for JCAHO
- Increase product life
- Enhance trade-in value
- Address risk management and safety

# Warranty

**Stryker offers the following service contract programs:**

| <b>SPECIFICATIONS</b>  | <b>GOLD</b> | <b>SILVER</b> | <b>PM* ONLY</b> |
|--|-------------|---------------|-----------------|
| Annually scheduled preventative maintenance                              | X           |               | X               |
| All parts,** labor, and travel   | X           | X             |                 |
| Unlimited emergency service calls  | X           | X             |                 |
| Priority one contact; two hour phone response                            | X           | X             | X               |
| Most repairs will be completed within 3 business days                    | X           | X             |                 |
| JCAHO documentation  | X           | X             | X               |
| On-site log book w/ preventative maintenance & emergency service records | X           |               |                 |
| Factory-trained Stryker Service Technicians                              | X           | X             | X               |
| Stryker authorized parts   | X           | X             | X               |
| End of year summary  | X           |               |                 |
| Stryker will perform all service during regular business hours (9-5)     | X           | X             | X               |

\* Replacement parts and labor for products under PM contract will be discounted.

\*\* Does not include any disposable items, I.V. poles (except for Stryker HD permanent poles), mattresses, or damage resulting from abuse.

**Stryker Medical also offers *personalized* service contracts.**

**Pricing is determined by age, location, model and condition of product.**

***For more information on our service contracts, please call your local representative or call (800) 327-0770 (option #2).***

## **Return Authorization:**

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

## **Damaged Merchandise:**

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

## **International Warranty Clause:**

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.

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## **European Representative**

Stryker EMEA RA/QA Director  
Stryker France  
ZAC Satolas Green Pusignan  
Av. De Satolas Green  
69881 MEYZIEU Cedex  
France

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DH 6/04 1001-209-002 REV A