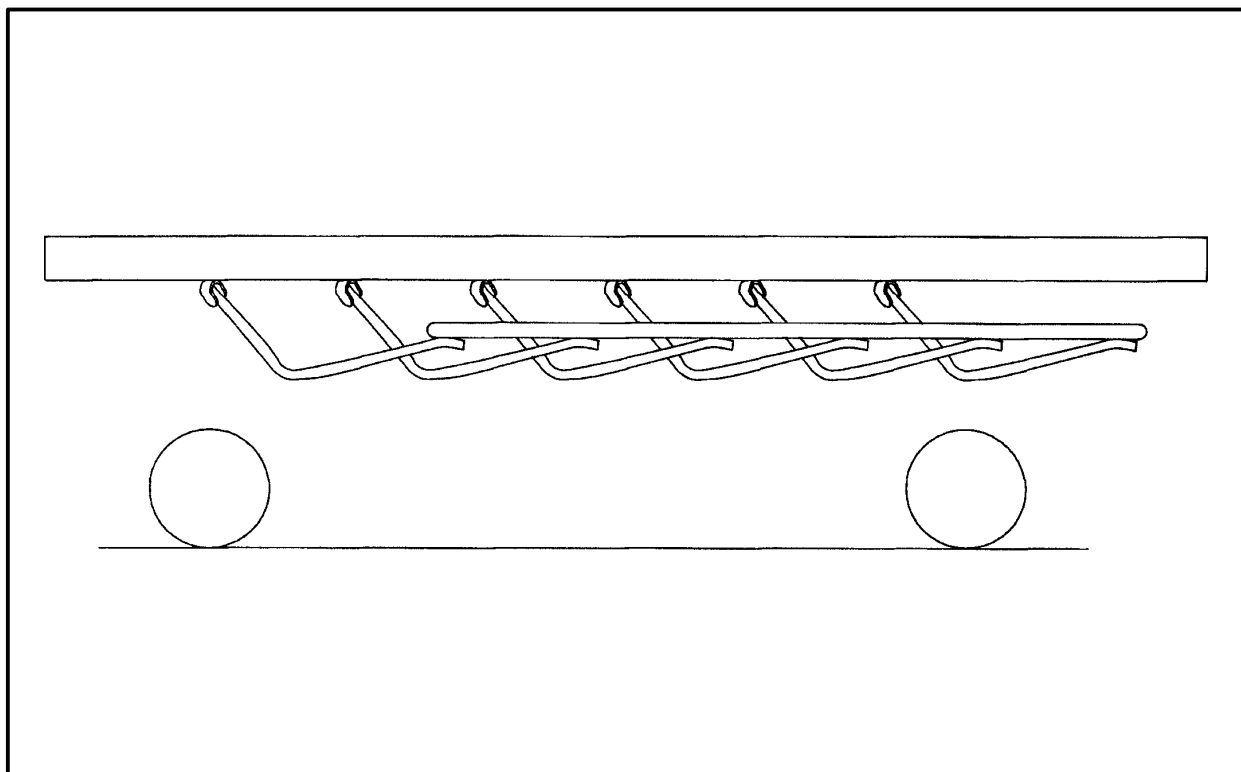

IMPORTANT
File in your
maintenance
records

stryker[®]
Medical



Advantage Series

1001 Emergency Care Stretcher

1501 PACU Stretcher

1002 Full-Length X-Ray Stretcher

MAINTENANCE MANUAL

For Parts or Technical Assistance

1-800-327-0770

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Introduction

INTRODUCTION

This manual is designed to assist you with the operation and maintenance of the 1001 Emergency Care Stretcher, the 1501 PACU Bed and the 1002 Full–Length X–Ray Stretcher. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

	1001	1501	1002
Maximum Weight Capacity	500 pounds	500 pounds	500 pounds
Overall Bed Length \ Width	83 1/2" \ 31 1/2"	83 1/2" \ 34"	83 1/2"/31 1/2"
Minimum \ Maximum Bed Height	22" \ 35"	22" \ 35"	22"/35"
Fowler Angle	0 to 90 degrees	0 to 90 degrees	0 to 90 degrees
Knee Gatch Angle	0 to 35 degrees	0 to 35 degrees	N/A
Trendelenberg \ Reverse Trendelenberg	+12 to –18 degrees	+12 to –18 degrees	+12 to –18 degrees

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

Preventive Maintenance

CLEANING

1. Hand wash all surfaces of the bed with warm water and mild detergent. Dry thoroughly.
2. Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

NOTE

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly. If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

BIANNUAL CHECKLIST

- _____ All fasteners secure (reference all assembly prints)
- _____ Siderails move and latch properly (page 52 & 53)
- _____ All casters lock with brake pedal engaged (page 15)
- _____ Steer function working properly
- _____ All casters secure and swivel properly
- _____ Body restraints working properly
- _____ I.V. pole intact and operating properly (page 55–62)
- _____ Oxygen bottle holder intact and operating properly (page 35, 36, 64, 79 or 80)
- _____ Fowler operates and latches properly
- _____ Knee Gatch operates properly (page 48 & 49)
- _____ Trendelenburg/Reverse Trendelenburg operating properly
- _____ No rips or cracks in mattress cover
- _____ Ground chain intact
- _____ No leaks at hydraulic connections
- _____ Hydraulic jacks holding properly (page 10)
- _____ Hydraulic drop rate set properly (page 12)
- _____ Hydraulic oil level sufficient (page 11)
- _____ Lubricate where required, including the brake adjuster assembly and brake cam (page 15)

Serial No. _____

Completed By: _____

Date: _____

Service Information

PNEUMATIC FOWLER ADJUSTMENT

Required Tools:

3/32 Hex Allen Wrench	5/8 Open End Wrench
1/8 Hex Allen Wrench	Channel Lock Pliers
3/16 Hex Allen Wrench	Towel or Cloth
7/16 Open End Wrench	Thread "Locktite"

Adjustment Procedure:

1. Refer to drawings 1001-31-10 and 1501-31-10 (Pneumatic Fowler Assembly, page 44 & 45) or 1002-1-10 (Litter Assembly, page 76-78).
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 3/32 hex Allen wrench, remove set screws (N), located in center of yokes (D).
4. Wrap a towel or cloth around the gas cylinder actuator shaft(s) so as not to mark the shaft. Using channel lock pliers, turn actuator shaft(s) into yoke(s) (D) until tight.
5. Using thread locktite, reinstall set screws (N).
6. While holding the jam nut spacers (R) with a 5/8 open end wrench, turn the adjustment screws (P) using a 3/16 hex Allen wrench until they JUST touch the cylinder pins.
7. Bring the Fowler fully down, and with the handle fully released, using a 1/8 hex Allen wrench, tighten the bottom set screws (S) so the handle is lifted 1/8-1/4 inch above the spine tube. Both set screws must touch the handle. Using a 7/16 open end wrench, tighten the jam nuts (Y) on these set screws.
8. Be sure the Fowler will travel from flat to at least 90 degrees. If it doesn't, turn each adjustment screw (P) clockwise 1/2 turn. Repeat until at least 90 degrees of travel is achieved.
9. Lower the Fowler to a 5-10 degree angle and release the handle. Apply approximately 50 pounds downward to the end of the Fowler. If either side drifts down, turn the adjustment screw (P) on that side 1/4 turn counterclockwise. Repeat until the Fowler is firm with 50 pounds applied.
10. While holding the adjustment screws (P), tighten the jam nut spacers (R).

Service Information

PEDAL LINKAGE ADJUSTMENT – DUAL SIDE CONTROL BASE

Required Tools:

3/32 Hex Allen Wrench

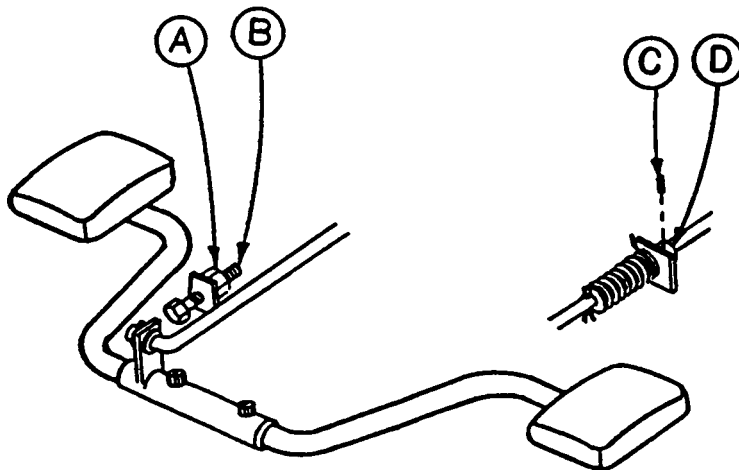
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. To adjust the foot end descent pedal, use a 5/32 hex Allen wrench to loosen the set screw (C) in the stop collar (D) on the release rod. Hold the pedal parallel to the floor and slide the collar up to the bracket on the release rod. Tighten the set screw on the stop collar. Be sure the head end and foot end descent pedals are level with each other. Repeat for the head end pedal, if necessary.
4. Once the pedals are level, be sure the paddle on the end of the release rod for the foot end jack is slightly touching the actuating stem on the jack base. If it is not, use a 3/32 hex Allen wrench to loosen the set screw on the paddle hub. Adjust the paddle to **JUST** touch the stem of the jack. Tighten the set screw in the paddle hub. Repeat for the head end jack, if necessary.
5. Depress the pedal for the foot end jack. The jack should start to descend about the same time the paddle on the end of the rod contacts the sleeve on the jack actuating stem. The bracket on the foot pedal body should hit the stop screw (B). Any further movement could cause damage to the stem components inside the jack housing. To adjust the stop screw, use a 1/2 open end wrench to loosen the hex jam nut (A). Turn the screw and re-tighten the hex jam nut. Repeat for the head end jack.
6. Pump the litter up to full height.
7. Step on both descent pedals at the same time. Both ends of the litter should lower with the foot end lowering slightly faster than the head end. If it does not, refer to the procedure for adjusting the jack descent rate.
8. Remove the wooden blocks supporting the base hood. Use the pedal cut-outs on the side of the hood as a guide for proper re-positioning.



Service Information

PEDAL LINKAGE ADJUSTMENT – DUAL END CONTROL BASE

Required Tools:

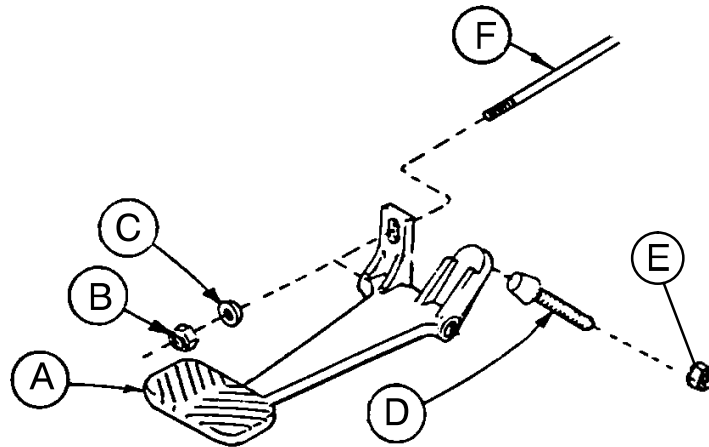
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden Blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent pedals should be level with each other and there should be approximately 4 inches between the floor and the bottom of the pedal. To raise the pedal height, use a 1/2 open end wrench to loosen the hex jam nut (E). Using your hand, turn the screw (D) into the bracket. To lower the pedal height, loosen the screw. Tighten the hex jam nut (E) after the correct height is achieved.
4. Once the pedals are level, the release rod can be adjusted. Using a 7/16 wrench, turn nut (B) clockwise to shorten the release length and counterclockwise to increase the length.
5. Depress the pedal and be sure the jack descent is triggered when the pedal is approximately one inch from the floor. The descent should stop when the pedal is released and the jack height should hold. Repeat the above procedures for the descent pedal at the other end of the bed.
6. After adjusting each descent pedal individually, depress both pedals at the same time. Both jacks should start descending when the pedals are approximately one inch from the floor. The foot end should lower slightly faster than the head end. If it does not, see procedure for adjusting the jack descent rate.
7. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.



Service Information

CASTER ASSEMBLY REPLACEMENT*

Required Tools:

1/8 Roll Pin Punch

Flat Punch (any size larger than 1/8)

Needle Nose Pliers

3/4 Inch Wrench

1 Inch Wrench

Drill with 1/8 inch Drill Bit

Hammer

Floor Jack

(2) Wooden Blocks (10 – 12 inches in length)

Torque Wrench (w/ Ft. Lbs. Adjust.)

Replacement Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. Using a 1/8 roll pin punch and hammer, remove roll pin located in center of lug nut holding wheel assembly to base frame.
4. Carefully remove plastic wheel covers.
5. Using a floor jack, lift base frame approximately 4 inches off the ground.
6. While holding cap screw with a 3/4 inch wrench, turn lug nut with a 1 inch wrench to loosen wheel assembly from base frame. Remove wheel.
7. Install the new wheel assembly with new lug nut and tighten down to 60 – 65 foot-pounds torque.

WARNING

Never reuse the old lug nut, cap screw or roll pin once removed from base frame.

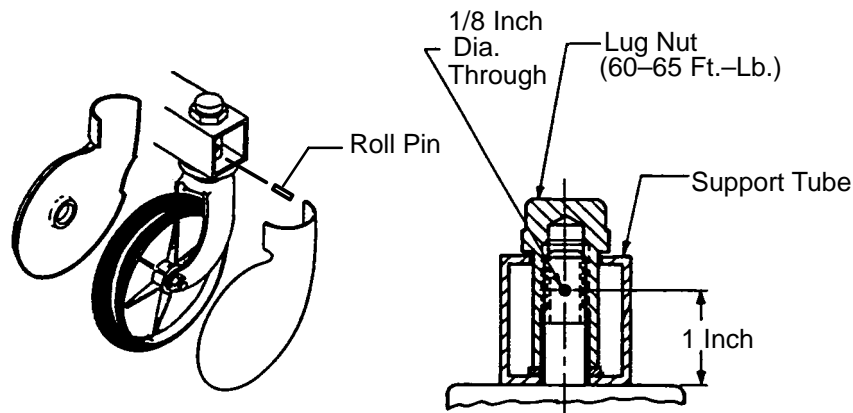
8. Lower the floor jack and set aside to be used, if needed, with another wheel.
9. Drill a 1/8 hole in center of lug nut, going completely through the lug nut.

CAUTION

Be careful not to "oblong" the hole in the lug nut when drilling.

10. Using needle nose pliers, hold on to roll pin and tap into place. Finish driving roll pin with a flat head punch and a hammer until flush with the lug nut.
11. Install plastic wheel covers onto wheel.
12. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

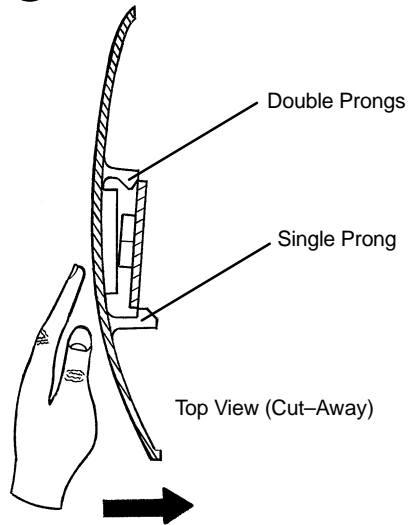
*Replacement Part Number 715-100-127 (Caster and Cover Assembly)



Service Information

CASTER COVER INSTALLATION AND REMOVAL

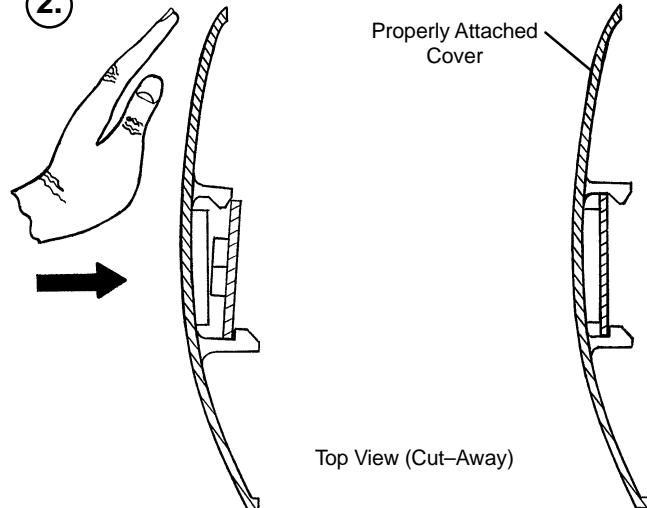
1.



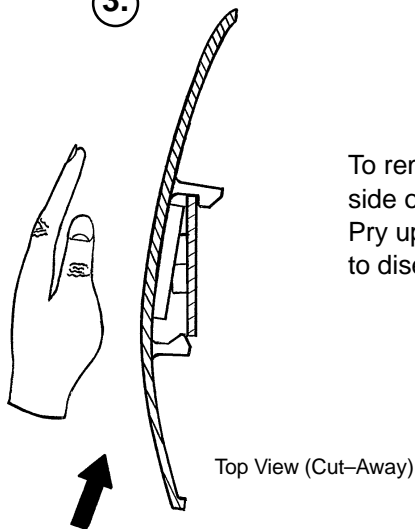
Looking through the larger of the two side cut-outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

Push with palm on cover until double prongs engage.

2.



3.



To remove wheel cover, insert large screwdriver into cut-out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.

Service Information

HYDRAULIC SYSTEM TROUBLESHOOTING

NOTE

Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 6 or page 7).

PROBLEM/SYMPTOM	SOLUTION
Jack will not raise to full height.	Add hydraulic fluid (see p.11). Check for leaks.
Jack will not hold in raised position.	Close the needle valve completely. If the jack holds, replace valve #1 (see p. 14). If the jack does not hold, replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod does not move.	Close the needle valve. If the jack will now pump up, replace valve #1. If the jack still will not pump up after closing the needle valve, replace valve #3 (see p. 15).
Jack will not pump up but the jack actuator rod does move when the pump pedal is activated.	Replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod may or may not move.	Remove excess air (vacuum) in system (see p. 11).

Contact Stryker technical service at 1-800-327-0770 for further assistance.

Service Information

CHECKING HYDRAULIC FLUID LEVEL

Required Tools:

3/8 Open End Wrench

3/4 Open End Wrench

Procedure:

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
 2. Lift base hood off base frame and set aside.
 3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
 4. Lower the jack to the full down position.
 5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
 6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020-70-475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.
-

CAUTION

Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

Procedure:

1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure page 6 or 7).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

Service Information

JACK DESCENT RATE ADJUSTMENT

Required Tools:

Screwdriver

(2) Wooden Blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.
4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

Service Information

HYDRAULIC CHECK VALVE REPLACEMENT

Required Tools:

3/8 Open End Wrench
3/4 Open End Wrench
7/32 Hex Allen Wrench

Stiff Wire (with bent, pointed end)
Torque Wrench (with Ft. Lbs. adjust.)
1/2 Inch Diameter Rod

Small Needle Nose Pliers

Replacement of Valve #1

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the stretcher.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Lower the jack to full down position. The actuator must be manually lowered while depressing the appropriate release pedal.
4. Remove the pin body assembly (4) with a 3/4 open end wrench and discard the housing gasket (5).

NOTE

Although the hydraulic fluid is not under pressure, some fluid loss will occur. The fluid loss should be minimal but covering the floor is advisable.

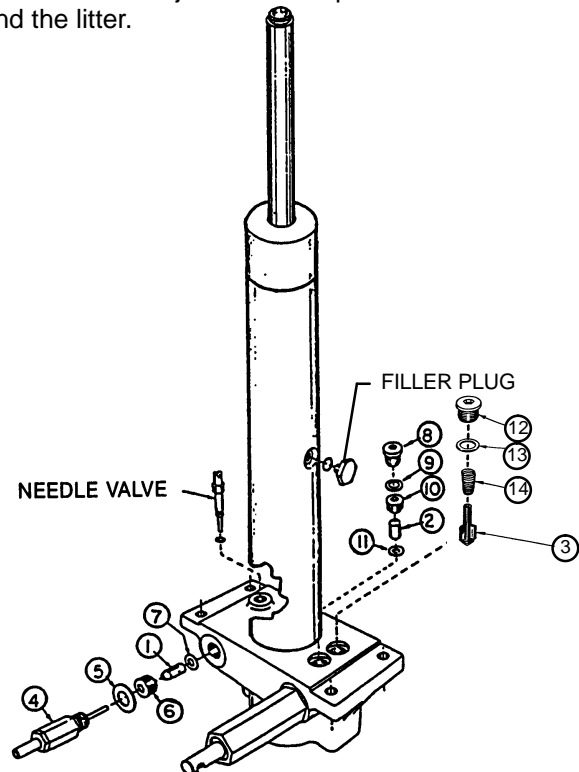
5. Using a 7/32 hex Allen wrench, remove the valve plug (6).
6. Using a stiff wire with a bent, pointed end, remove and discard the valve (1) and the seal (7).
7. Install the new seal (7) flat to the bottom of its hole with a 1/2 inch diameter rod and install the new valve (1) with the beveled end out (as shown in the illustration).
8. Install the valve plug (6) with the countersunk end first and the beveled end out. Tighten to 10 foot pounds torque.
9. Install the pin body assembly (4) with the new housing gasket (5) and tighten to 10 foot pounds torque.
10. Pump up the jack to the maximum height. Apply weight to be sure the jack holds its position and there are no hydraulic leaks before replacing the base hood and the litter.

ITEM	PART NO.	PART NAME
1	926-20-153	Check Valve
2	926-20-153	Check Valve
3	715-1-341	Poppet
4	715-100-312	Pin Housing Assembly*
	715-270-100	Valve Assembly**
5	715-1-330	Housing Gasket
6	715-1-309	Valve Plug
7	926-20-154	Seal
8	715-1-101	Base Plug
9	926-20-156	Seal
10	715-1-309	Valve Plug
11	926-20-154	Seal
12	715-1-301	Base Plug
13	926-20-156	Seal
14	390-2-134	Conical Comp. Spring

* Used on jack part number 715-100-310.

** Used on jack part number 715-270-10.

(see label on side of jack reservoir for jack part number)



Service Information

HYDRAULIC CHECK VALVE REPLACEMENT (CONT'D)

Replacement of Valve #2

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (8) and discard the seal (9).
2. Remove the valve plug (10).
3. Using a stiff wire with a bent, pointed end, remove the valve (2) and the seal (11) and discard the seal.
4. Install the new seal (11) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (2) with the beveled end out (as shown in the illustration).
6. Install the valve plug (10) and tighten to 10 foot-pounds torque.
7. Install the new seal (9) with the base plug (8) and tighten to 10 foot-pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

Replacement of Valve (Poppet) #3

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

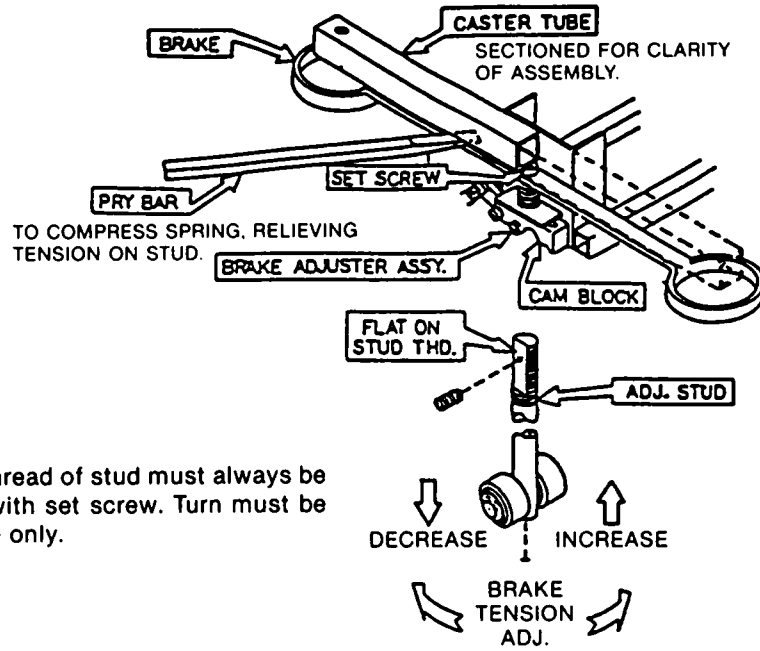
1. Remove the base plug (12) and discard the seal (13).
2. Remove the compression spring (14).
3. Using a small needle nose pliers, remove the poppet (3).
4. Install the new poppet (3).
5. Install the compression spring (14).
6. Install the new seal (13) and the base plug (12) and tighten to 10 foot-pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.

Service Information

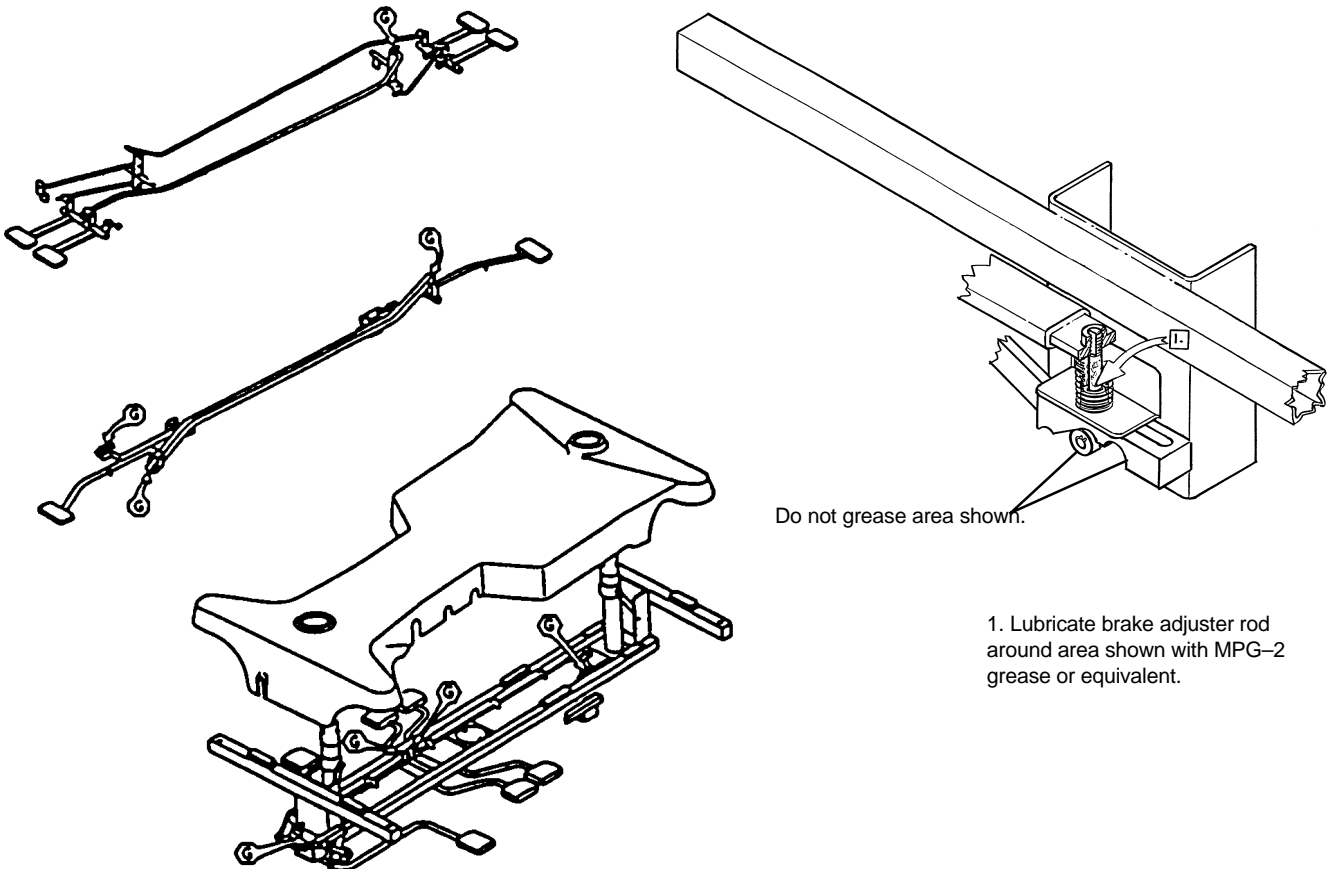
BRAKE ADJUSTMENT

Required Tools:

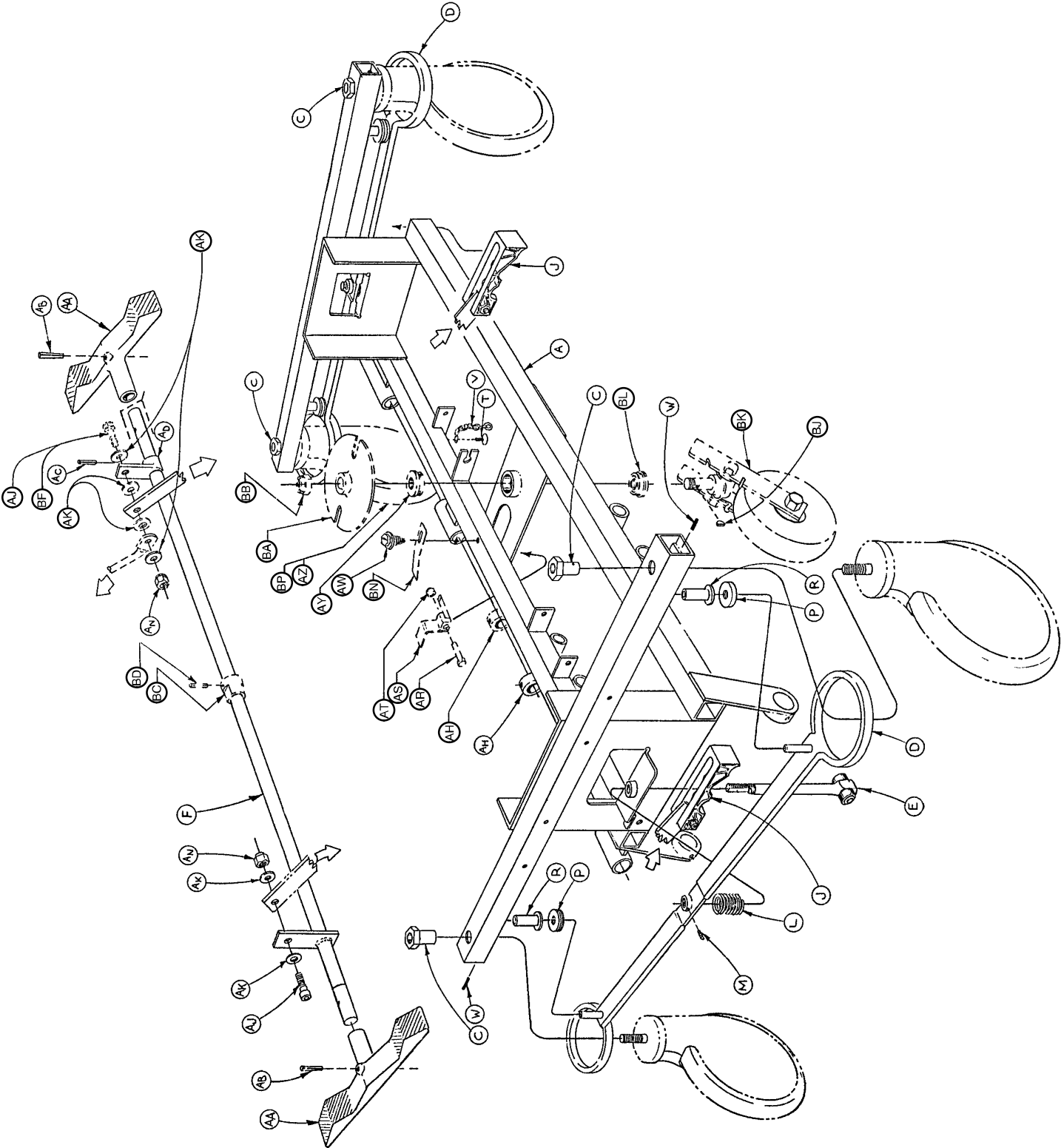
- 3/32" Hex Allen Wrench
- Pry Bar
- Thread "Locktite"



BASE LUBRICATION



715-1-250 Side Control Base Assembly (with Brakes)



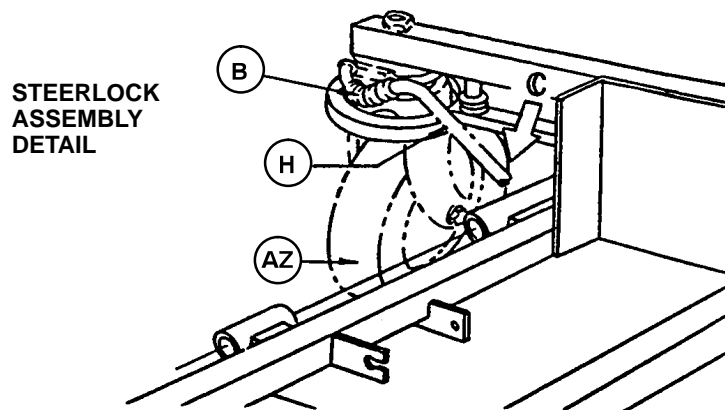
715-1-250 Side Control Base Assembly (with Brakes)

Item	Part No.	Part Name	Qty.
A	715-1-245	Base Weldment Assembly	1
B	38-211	Spring	1
C	715-1-158	Caster Nut	4
D	715-1-61	Caster Brake Assembly	2
E	(Page 18)	Brake Adjuster Assembly	2
F	715-1-231	Brake/Steering Rod Assembly	1
H	1000-10-62	Steering Lock Linkage Bar	1
J	(Page 19)	Brake Cam Assembly	2
L	715-1-94	Compression Spring	2
M	21-50	Set Screw	2
P	715-1-11	Brake Cushion	4
R	946-1-116	Brake Bar Bushing	4
T	23-25	Self-Tapping Screw	1
V	715-1-156	Grounding Chain	1
W	26-5	Roll Pin	4
AA	715-1-201	Brake/Steer Pedal	2
AB	26-196	Groove Pin	1
AC	26-13	Roll Pin	1
AD	715-1-165	Actuator Plate Assembly	1
AH	42-20	Collar w/ Set Screw	2
AJ	8-17	Soc. Hd. Cap Screw	2*
AK	14-2	Nylon Washer	4
AN	16-2	Fiberlock Nut	2
AR	3-20	Hex Hd. Cap Screw	1
AS	715-1-217	Fifth Wheel Latch	1
AT	16-16	Nylock Nut	1
AW	7-4	Truss Hd. Mach. Screw	1
AY	715-1-157	Fifth Wheel Bearing	1
AZ	(Page 23)	Steering Caster Assembly	1**
BA	715-1-337	Fifth Wheel Plate Assembly	1
BB	16-49	Flexlock Nut	1
BC	715-1-161	Fifth Wheel Cam	1
BD	26-8	Roll Pin	1
BF	8-21	Soc. Hd. Cap Screw	1**
BJ	715-1-149	Woodruff Key	1
BK	(Page 25)	Fifth Wheel Assembly	1
BL	81-219	Bearing	1
BN	715-1-136	Fifth Wheel Spring	1
BP	(Page 24)	Caster Wheel Assembly	3***

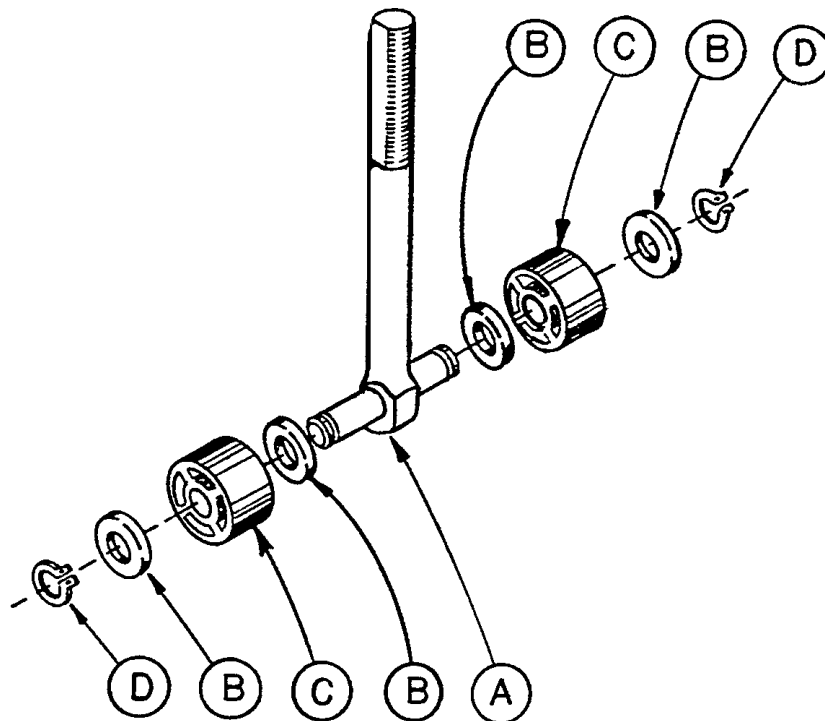
* Item AJ to be used only when fifth wheel is ordered.

** Items AZ and BF to be used only when steerlock caster is ordered.

*** Item BP quantity of four when fifth wheel is ordered.

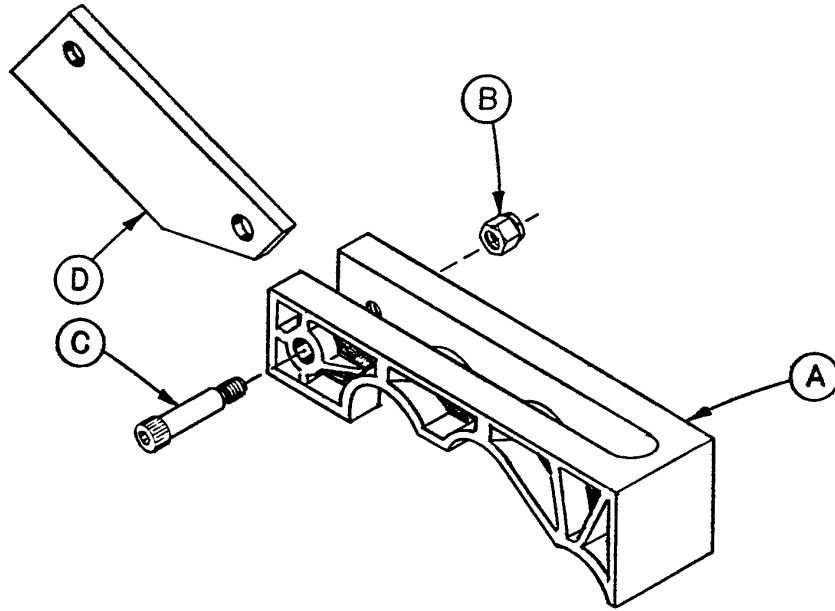


715-1-150 Brake Adjuster Assembly



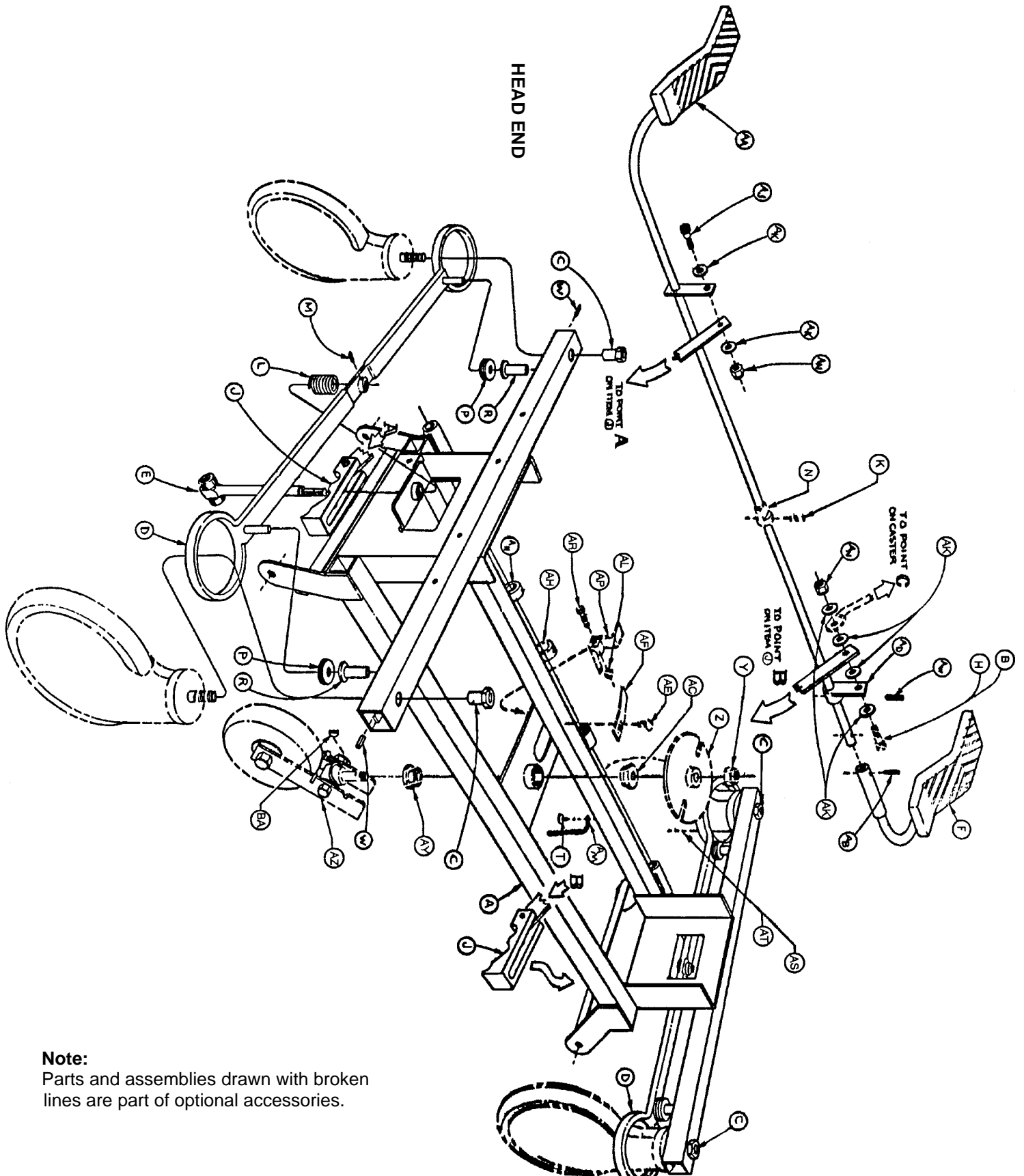
Item	Part No.	Part Name	Qty.
A	715-1-62	Threaded Stud Assembly	1
B	14-4	Nylon Washer	4
C	715-1-180	Bearing	2
D	28-8	Retaining Ring	2

715-1-213 Brake Cam Assembly



Item	Part No.	Part Name	Qty.
A	715-1-221	Brake Cam	1
B	16-59	Fiberlock Nut	1
C	8-21	Soc. Hd. Cap Screw	1
D	715-1-173	Brake Connecting Link	1

716-1-251 End Control Base Assembly (with Wheels)



Note:
Parts and assemblies drawn with broken lines are part of optional accessories.

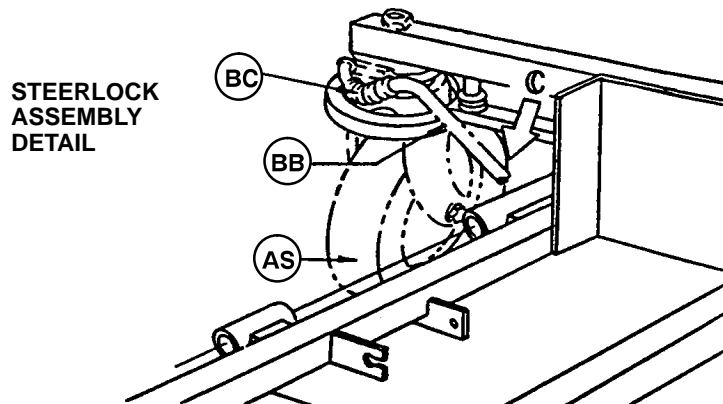
716-1-251 End Control Base Assembly (with Wheels)

Item	Part No.	Part Name	Qty.
A	716-1-246	Base Weldment Ass'y	1
B	8-17	Soc. Hd. Shoulder Bolt	1*
C	715-1-158	Caster Nut	4
D	715-1-61	Caster Brake Assembly	2
E	(Page 18)	Brake Adjuster Assembly	2
F	(Page 22)	Brake Pedal Ass'y, Ft. End	1
H	8-21	Soc. Hd. Shoulder Bolt	1**
J	(Page 19)	Brake Cam Assembly	2
K	26-8	Roll Pin	1
L	715-1-94	Compression Spring	2
M	21-50	Set Screw	2
N	715-1-161	Fifth Wheel Cam	1
P	715-1-11	Brake Cushion	4
R	946-1-116	Brake Bar Bushing	4
T	23-25	Self-Tapping Screw	1
W	26-5	Roll Pin	4
Y	16-49	Flexlock Nut	1
Z	715-1-337	Fifth Wheel Plate Ass'y	1
AA	(Page 22)	Brake Pedal Ass'y, Hd. End	1
AB	26-35	Roll Pin	1
AC	715-1-157	Fifth Wheel Bearing	1
AD	715-1-165	Actuator Plate Assembly	1
AE	7-4	Truss Hd. Mach. Screw	1
AF	715-1-136	Fifth Wheel Spring	1
AH	42-20	Collar w/ Set Screw	2
AJ	8-17	Soc. Hd. Shoulder Bolt	1
AK	14-2	Nylon Washer	6
AL	16-16	Nylock Nut	1
AM	715-1-156	Grounding Chain	1
AN	16-2	Fiberlock Nut	2
AP	715-1-217	Fifth Wheel Latch	1
AR	3-20	Hex Hd. Cap Screw	1
AS	(Page 23)	Steering Caster Ass'y	1**
AT	(Page 24)	Caster Wheel Ass'y	3***
AY	81-219	Bearing	1
AW	26-13	Roll Pin	1
AZ	(Page 25)	Fifth Wheel Ass'y	1
BA	715-1-149	Woodruff Key	1
BB	1000-10-62	Steering Lock Linkage Bar	1
BC	38-211	Spring	1

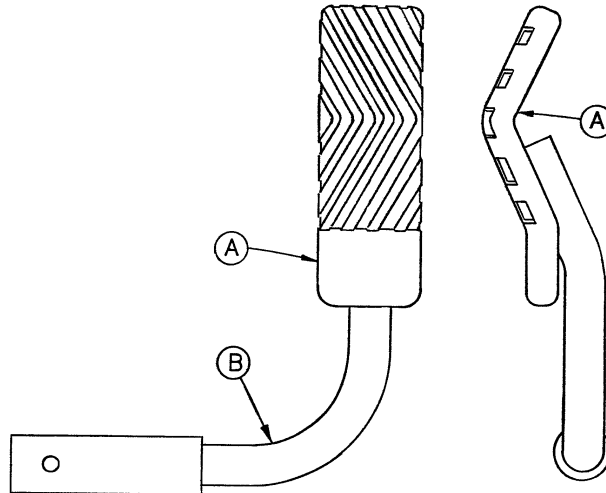
* Item B to be used only when fifth wheel is ordered.

**Items H and AS to be used only when steerlock caster is ordered.

*** Item AT quantity of four when fifth wheel is ordered.

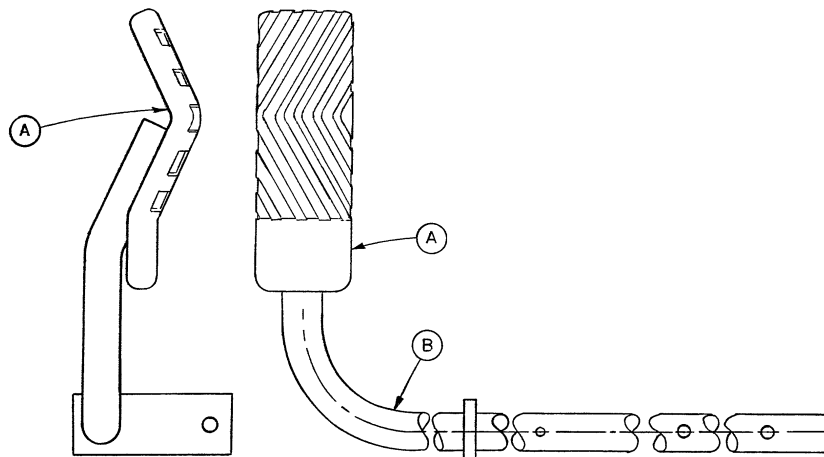


716-1-263 End Control Brake Pedal Assembly, Foot



Item	Part No.	Part Name	Qty.
A	716-1-275	Brake Pedal	1
B	716-1-262	Brake Rod Ass'y, Ft. End	1

716-1-269 End Control Brake Pedal Assembly, Head

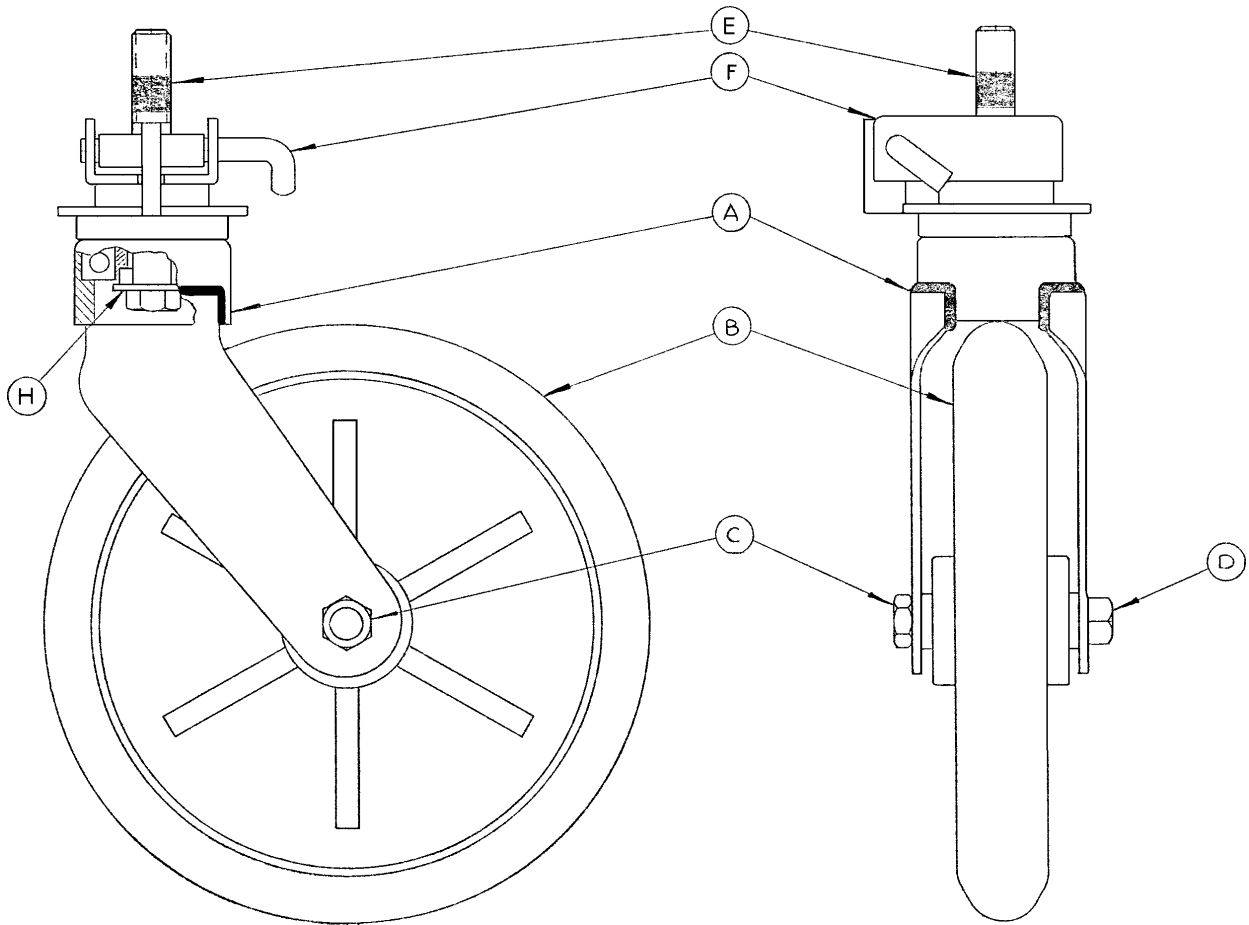


Item	Part No.	Part Name	Qty.
A	716-1-275	Brake Pedal	1
B	716-1-267	Brake Rod Ass'y, Welded	1

NOTE

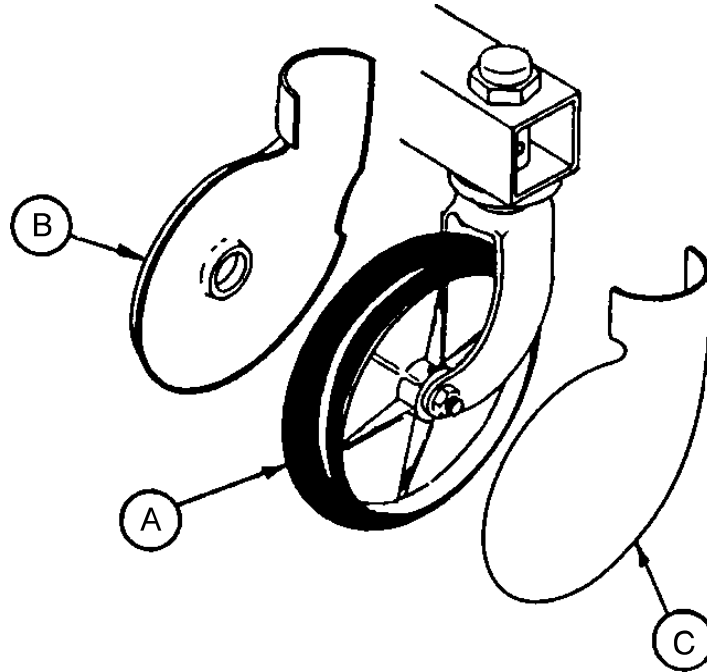
Apply plastic adhesive to the mating surfaces of item A prior to assembly.

715-2-21 Caster Assembly with Steerlock



Item	Part No.	Part Name	Qty.
A	700-10-50	Steer Lock Caster Weldment	1
B	715-2-25	Caster Wheel	1
C	16-60	Hex Nut	1
D	3-99	Hex Bolt	1
E	715-3-96	Hex Bolt	1
F	1000-59-10	Latch Assembly	1
H	11-310	Flat Washer	1

Caster and Caster Cover Replacement Kits



Item	Part No.	Part Name	Qty.
A	715-2-20	Caster Assembly	1
B	715-1-266	Caster Cover, Left	1
C	715-1-265	Caster Cover, Right	1

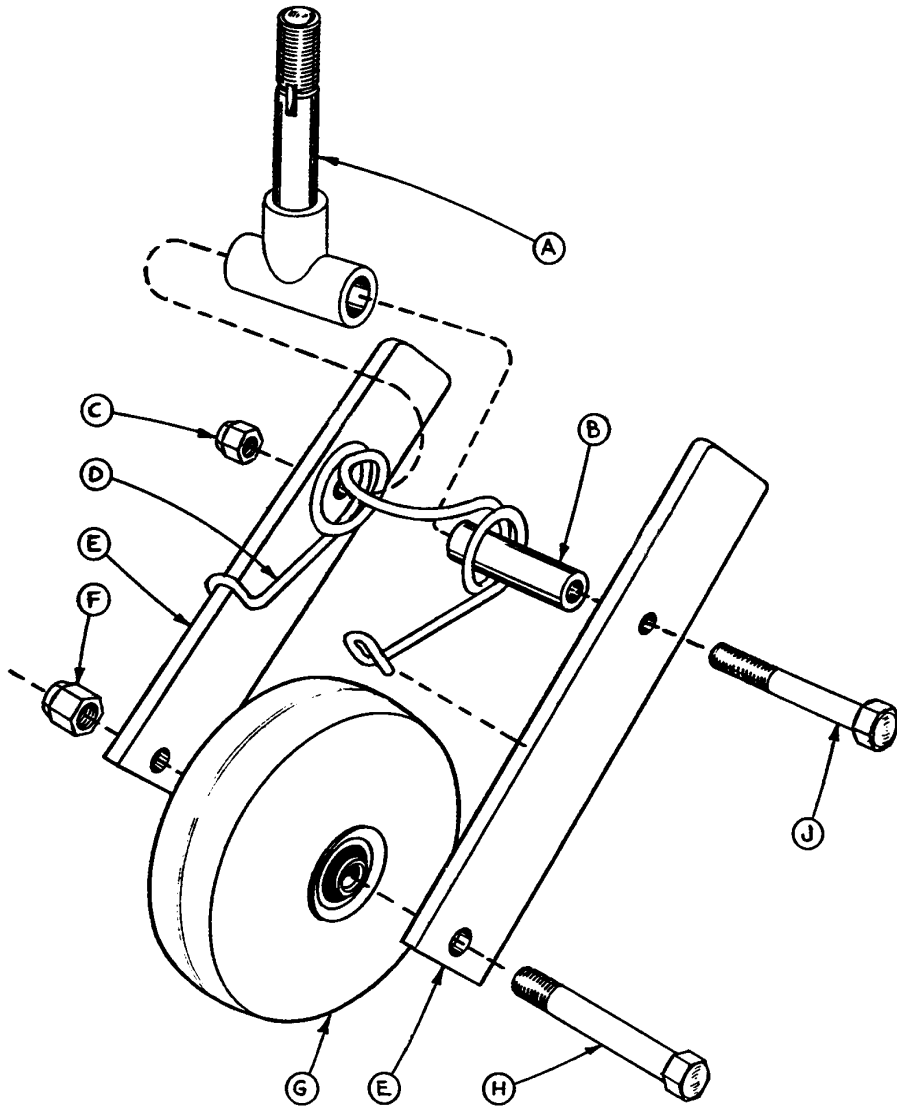
P/N 715-259-400 – Kit to replace 4 standard caster assemblies with necessary hardware – no caster covers.

P/N 715-269-400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with necessary hardware – no caster covers.

P/N 715-259-100 – Kit to replace 1 standard caster assembly with necessary hardware – no caster covers.

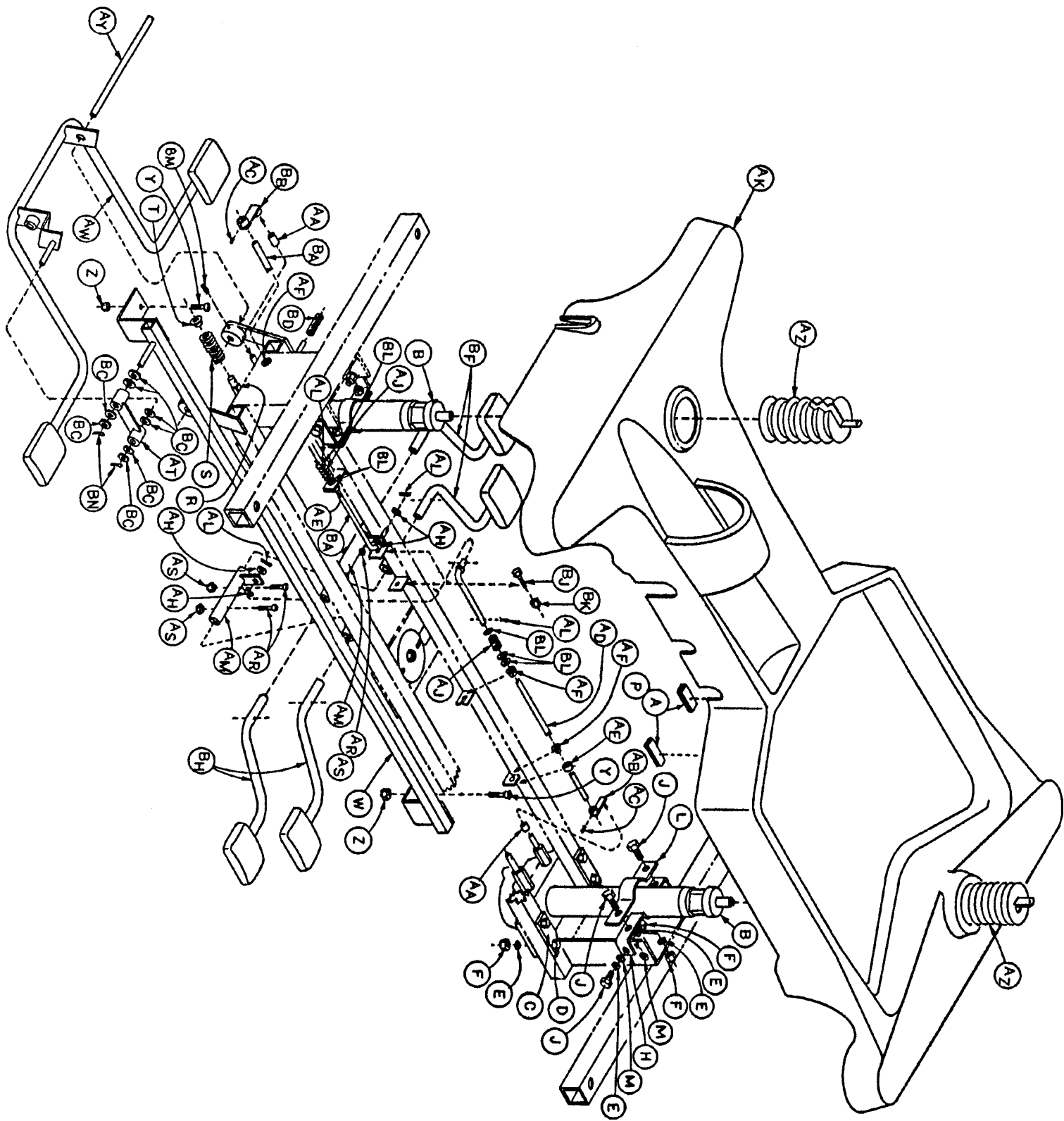
P/N 1010-56-200 – Kit to replace both caster covers on all four wheels.

715-1-25 Fifth Wheel Assembly



Item	Part No.	Part Name	Qty.
A	715-1-339	Fifth Wheel Pivot Assembly	1
B	715-1-17	Fifth Wheel Bushing	1
C	16-11	Flexlock Nut	1
D	715-1-15	Spring	1
E	715-1-13	Fifth Wheel Bracket	2
F	16-12	Flexlock Nut	1
G	390-1-54	Wheel	1
H	3-31	Hex Head Cap Screw	1
J	3-82	Hex Head Cap Screw	1

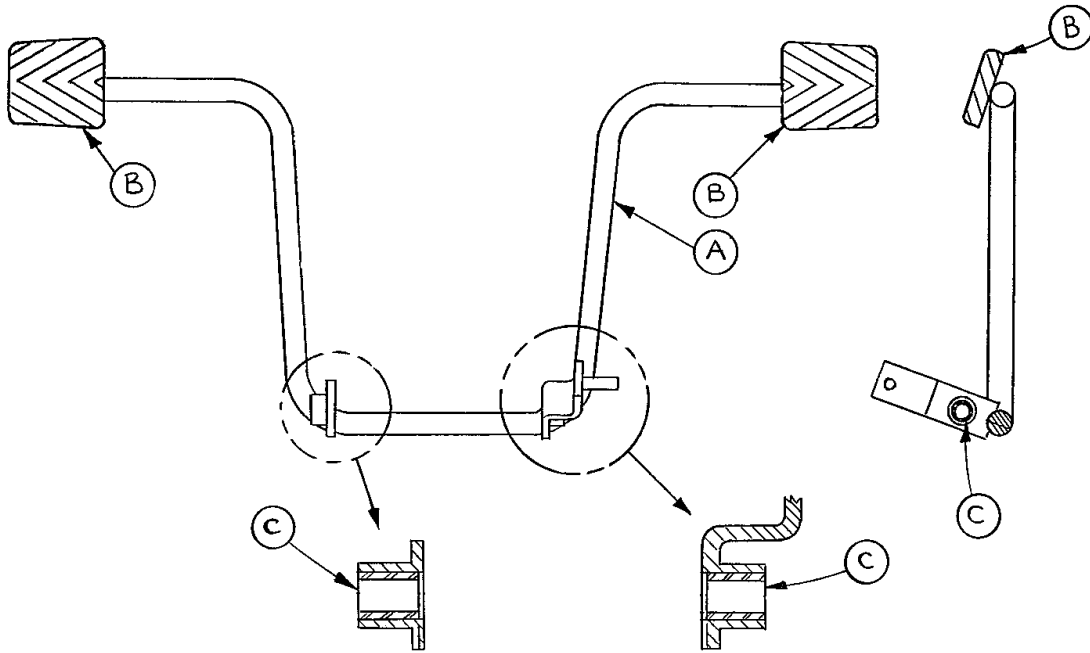
715-1-260 Side Control Base Assembly (with Jacks)



715-1-260 Side Control Base Assembly (with Jacks)

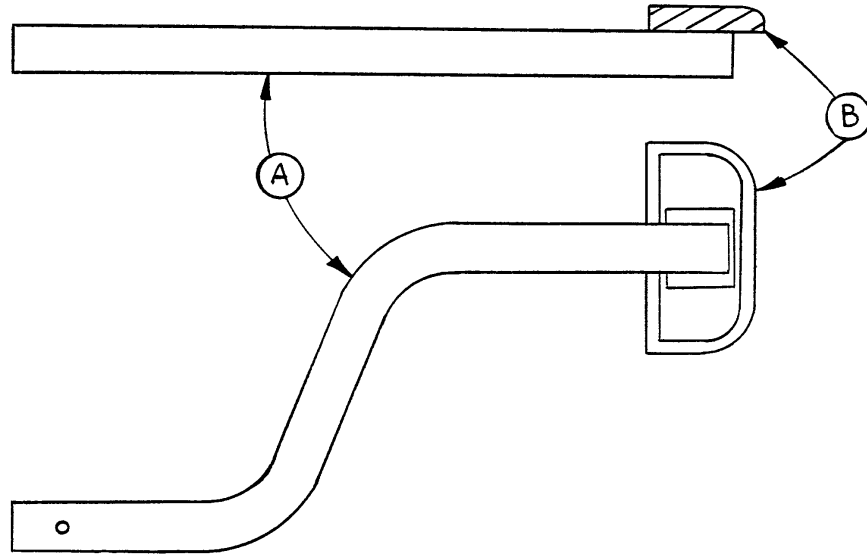
Item	Part No.	Part Name	Qty.
A	29-7	Dual Lock	2
B	(Page 33)	Jack Assembly	2
C	715-1-55	Jack Base Mounting Plate	4
D	3-62	Hex Hd. Cap Screw	8
E	11-3	Flat Washer	12
F	16-36	Nylock Hex Nut	16
H	715-1-192	Jack Support	2
J	3-85	Hex Hd. Cap Screw	8
L	715-1-193	Jack Support Clamp	2
M	13-38	Ext. Tooth Lock Washer	4
P	29-9	Dual Lock	2
R	763-1-16	Spring Holder	1
S	38-246	Jack Spring	1
T	715-1-133	Collar	1
W	715-1-27	Pump Connect. Rod Ass'y	1
Y	4-146	Hex Socket Hd. Cap Screw	2
Z	16-48	Nylock Hex Nut	2
AA	715-1-333	Release Rod Stop Sleeve	2
AB	715-1-346	Release Paddle Assembly	2
AC	21-50	Hex Socket Set Screw	2
AD	715-1-40	Release Rod Ass'y, Ft. End	1
AE	42-13	Shaft Collar w/ Set Screw	2
AF	52-245	Nyliner	4
AH	14-4	Nylon Washer	4
AJ	38-234	Compression Spring	2
AK	(Page 36)	Hood	1
AL	27-4	Cotter Pin	4
AM	715-1-187	Rel. Pedal Sleeve Ass'y	2
AR	4-85	Soc. Hd. Cap Screw	4
AS	16-3	Fiberlock Nut	4
AT	715-1-214	Connector Link, Mach'd	1
AW	(Page 28)	Pedal Base Assembly	1
AY	715-101-92	Pump Pedal Shaft	2
AZ	715-2-5	Bellows, Head End	2
BA	715-1-46	Rel. Rod Ass'y, Hd. End	1
BC	14-9	Nylon Washer	8
BD	715-1-140	Raufilam Braid Tubing	1
BF	(Page 29)	Pedal Base Ass'y, Hd. Left	2
BH	(Page 29)	Pedal Base Ass'y, Hd. Right	2
BJ	3-3	Hex Hd. Cap Screw	2
BK	15-11	Fiberlock Nut	2
BL	11-53	Washer	10
BM	21-22	Set Screw	2
BN	27-15	Cotter Pin	2

715-1-108 Pedal Base Assembly, Pump



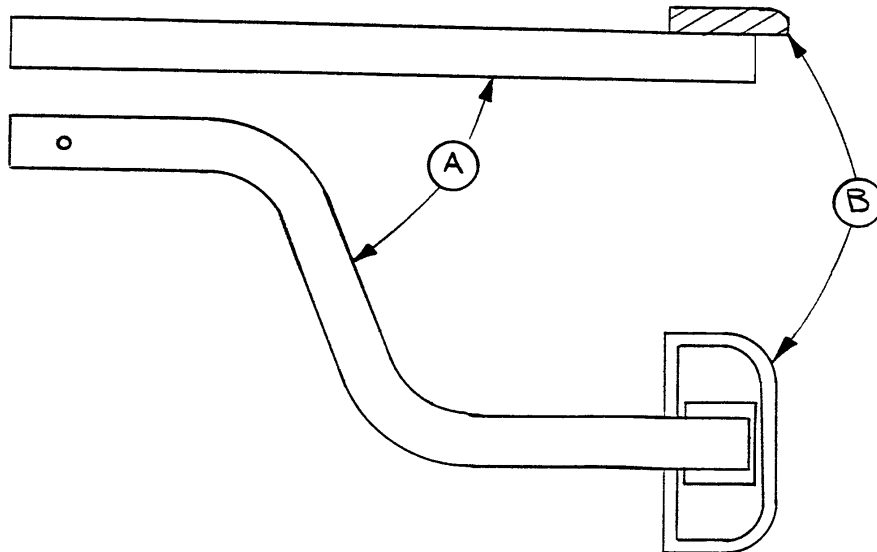
Item	Part No.	Part Name	Qty.
A	715-1-83	Pedal Ass'y Weldm't, Pump	1
B	715-1-126	Side Control Pedal Pad	2
C	81-44	Bearing, Bronze	2

715-1-109 Pedal Base Assembly, Head End, Left



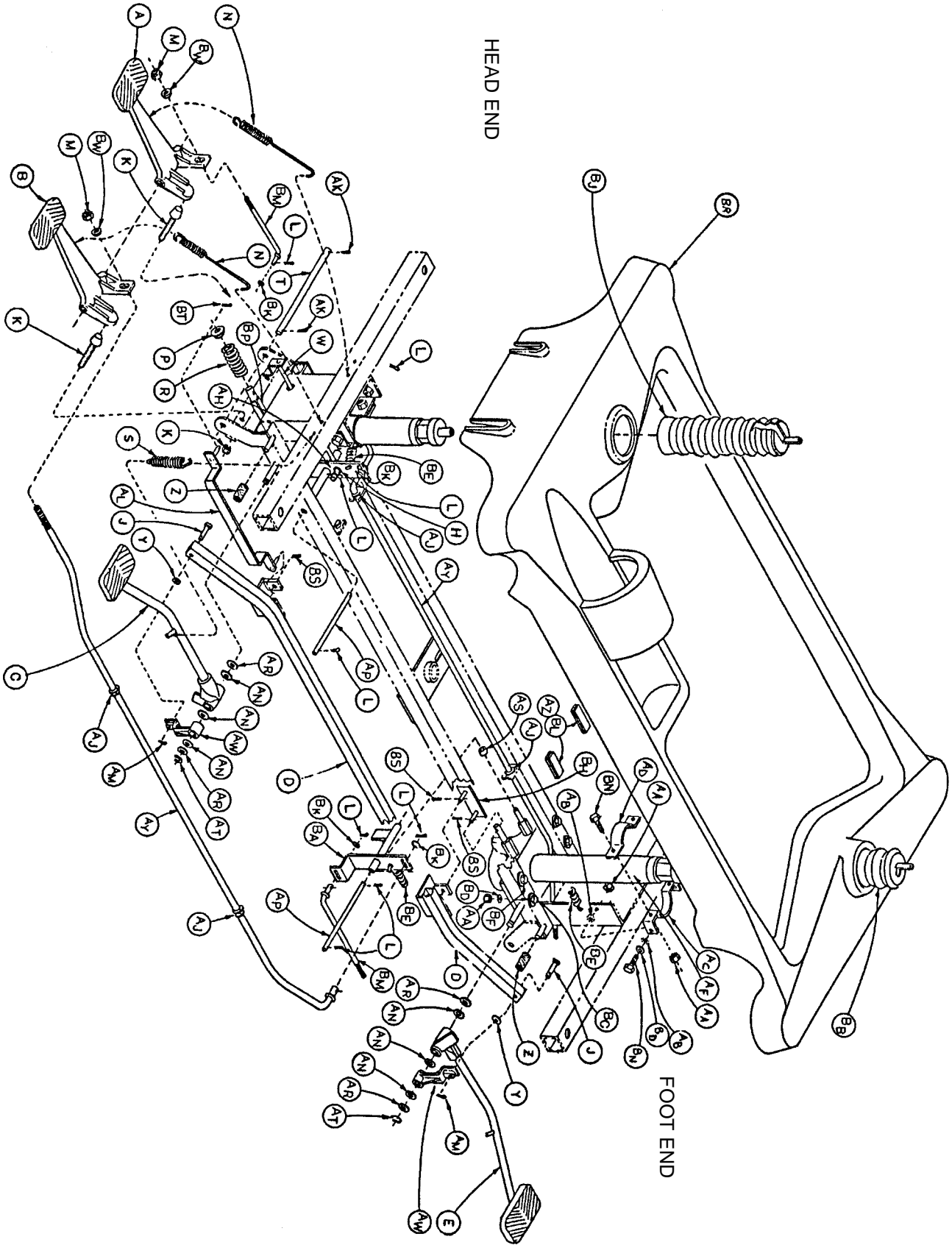
Item	Part No.	Part Name	Qty.
A	715-1-98	Release Ped. Wldmt., Hd. Lt.	1
B	721-40-25	Pedal	1

715-1-110 Pedal Base Assembly, Head End, Right



Item	Part No.	Part Name	Qty.
A	715-1-97	Release Pedal Weldment	1
B	721-40-25	Pedal	1

716-1-270 End Control Base Assembly (with Jacks)

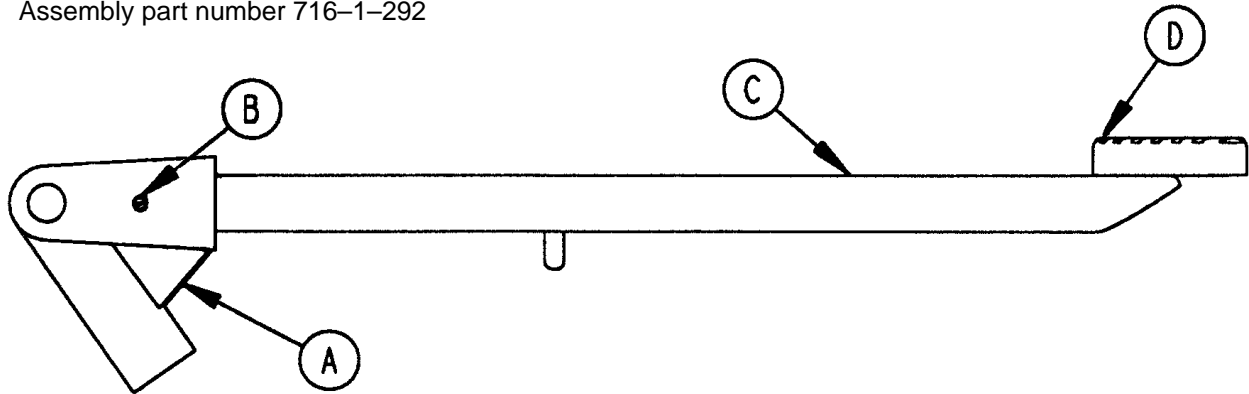


716-1-270 End Control Base Assembly (with Jacks)

Item	Part No.	Part Name	Qty.
A	716-1-293	Rel Pedal, Hd. Lt. & Ft. Rt.	2
B	716-1-294	Rel. Pedal, Hd. Rt. & Ft. Lt.	2
C	(Page 32)	Pump Pedal Ass'y, Foot	1
D	715-1-115	Pump Conn. Rod Ass'y	1
E	(Page 32)	Pump Pedal Ass'y, Head	1
H	14-3	Washer	2
J	26-195	Clevis Pin	2
K	37-68	Flat Cushion Spindle Ass'y	4
L	27-4	Cotter Pin	10
M	16-16	Nylock Nut	4
N	38-235	Spring	4
P	715-1-133	Spring Collar	1
R	763-1-15	Spring	1
S	38-251	Spring	2
T	716-1-61	Pedal Shaft	2
W	716-1-112	Rel. Rod Wldmt., Hd., Lt.	1
Y	14-9	Washer	2
Z	715-1-140	PVC Tubing	2
AA	16-36	Nylock Hex Nut	16
AB	13-38	Ext. Tooth Lock Washer	4
AC	715-1-192	Jack Support	2
AD	715-1-193	Jack Clamp	2
AF	(Page 33)	Jack Assembly	2
AH	716-1-119	Pivot Assembly, Head End	1
AJ	52-245	Nyliner	3
AK	27-7	Cotter Pin	4
AL	716-1-109	Pump Link Bar Wldmt., Hd.	1
AM	27-16	Cotter Pin	2
AN	14-7	Nylon Flat Washer	6
AP	716-1-15	Release Pivot Bar	2
AR	11-13	Flat Washer	4
AS	715-1-333	Release Rod Stop Sleeve	2
AT	28-97	Snap Ring	2
AW	716-1-281	Pump Idler Link	2
AY	716-1-71	Release Rod Ass'y	2
AZ	29-7	Dual Lock	2
BA	716-1-52	Pivot Assembly, Foot	1
BB	716-1-134	Bellows, Ft. End	1
BC	3-62	Hex Hd. Cap Screw	8
BD	11-3	Washer	12
BE	38-259	Extension Spring	2
BF	11-262	Flat Washer	8
BH	716-1-102	Pump Link Wldmt. Ass'y, Ft.	1
BJ	715-1-95	Bellows, Head End	1
BK	14-2	Washer	4
BL	29-9	Dual Lock	2
BM	716-1-75	Release Rod	2
BN	3-85	Hex Hd. Cap Screw	8
BP	763-1-16	Spring Guide	1
BR	(Page 35)	Hood	1
BS	27-13	Cotter Pin	3
BT	27-3	Cotter Pin	1
BW	716-1-286	Cam, Release Pedal	4

End Control Pump Pedal Assembly, Head

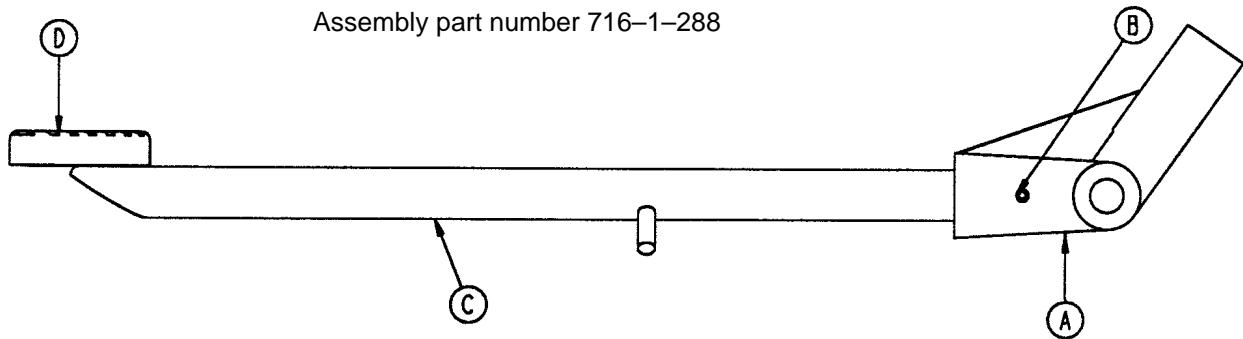
Assembly part number 716-1-292



Item	Part No.	Part Name	Qty.
A	716-1-285	Pump Pivot, Head End	1
B	26-12	Roll Pin	1
C	716-1-290	Pump Ped. Wldmt., Head	1
D	721-40-25	Pedal	1

End Control Pump Pedal Assembly, Foot

Assembly part number 716-1-288

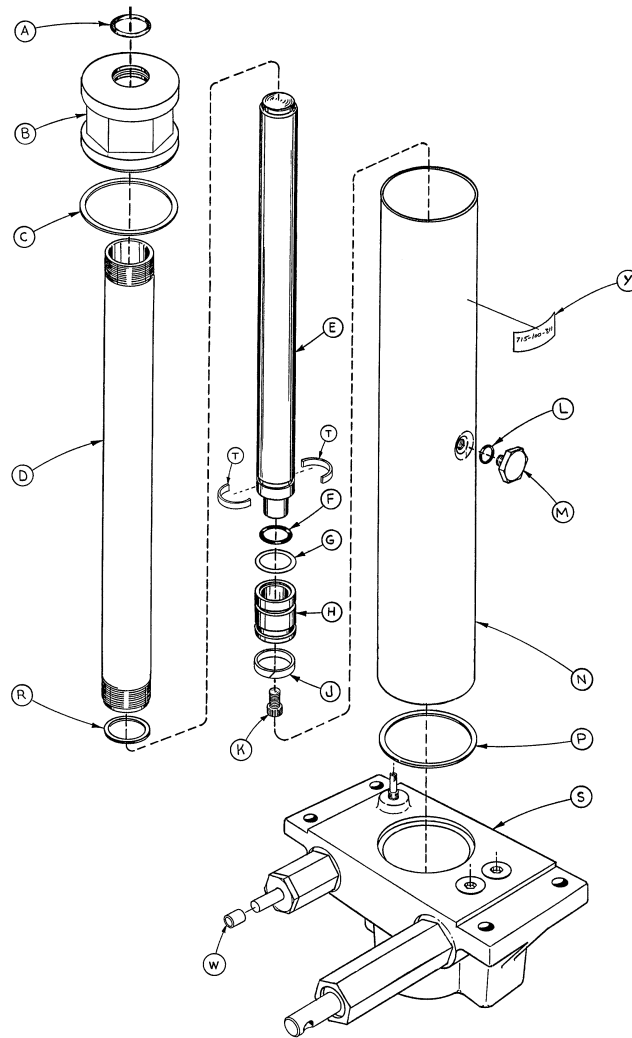


Item	Part No.	Part Name	Qty.
A	716-1-283	Pump Pivot, Foot End	1
B	26-12	Roll Pin	1
C	716-1-289	Pump Ped. Wldmt., Foot	1
D	721-40-25	Pedal	1

NOTE

Apply plastic adhesive to the mating surfaces of item D prior to assembly.

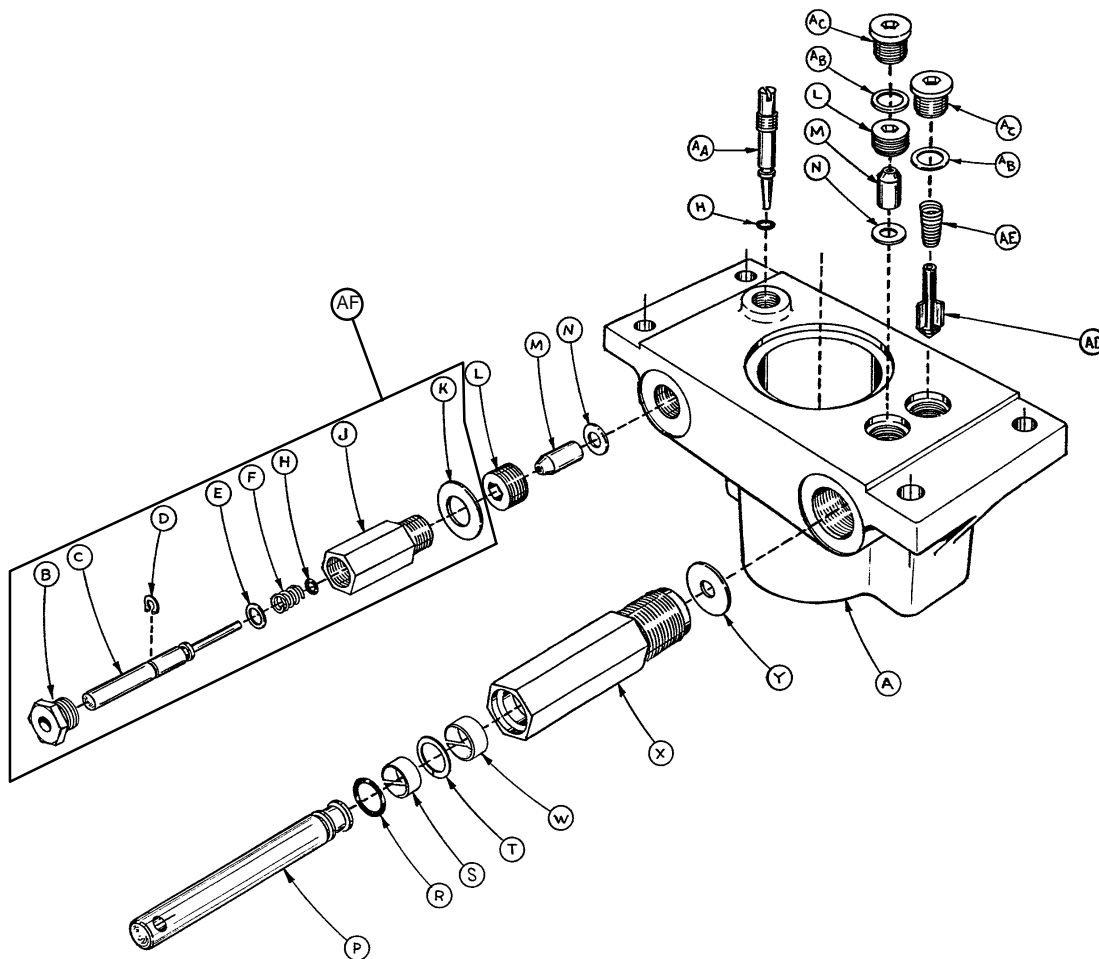
715-1-310* Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	O-Ring	1	L	45-110	O-Ring	1
B	715-1-340	Cap Assembly	1	M	388-1-38	Plug	1
C	390-1-243	Gasket	1	N	715-1-322	Reservoir	1
D	715-1-323	Actuator Cylinder	1	P	390-1-244	Gasket	1
E	715-1-325	Actuator	1	R	390-1-238	Gasket, Actuator	1
F	45-14	O-Ring	1	S	(Page 34)	Jack Base Assembly	1
G	926-20-161	Parker Packing	1	T	390-2-139	Retaining Collar	2
H	715-1-331	Piston End	1	W	715-1-333	Rel. Valve Stop Sleeve	1
J	926-20-162	Wear Ring	1	Y	715-100-311	Label	1
K	4-14	Soc. Hd. Cap Screw	1				

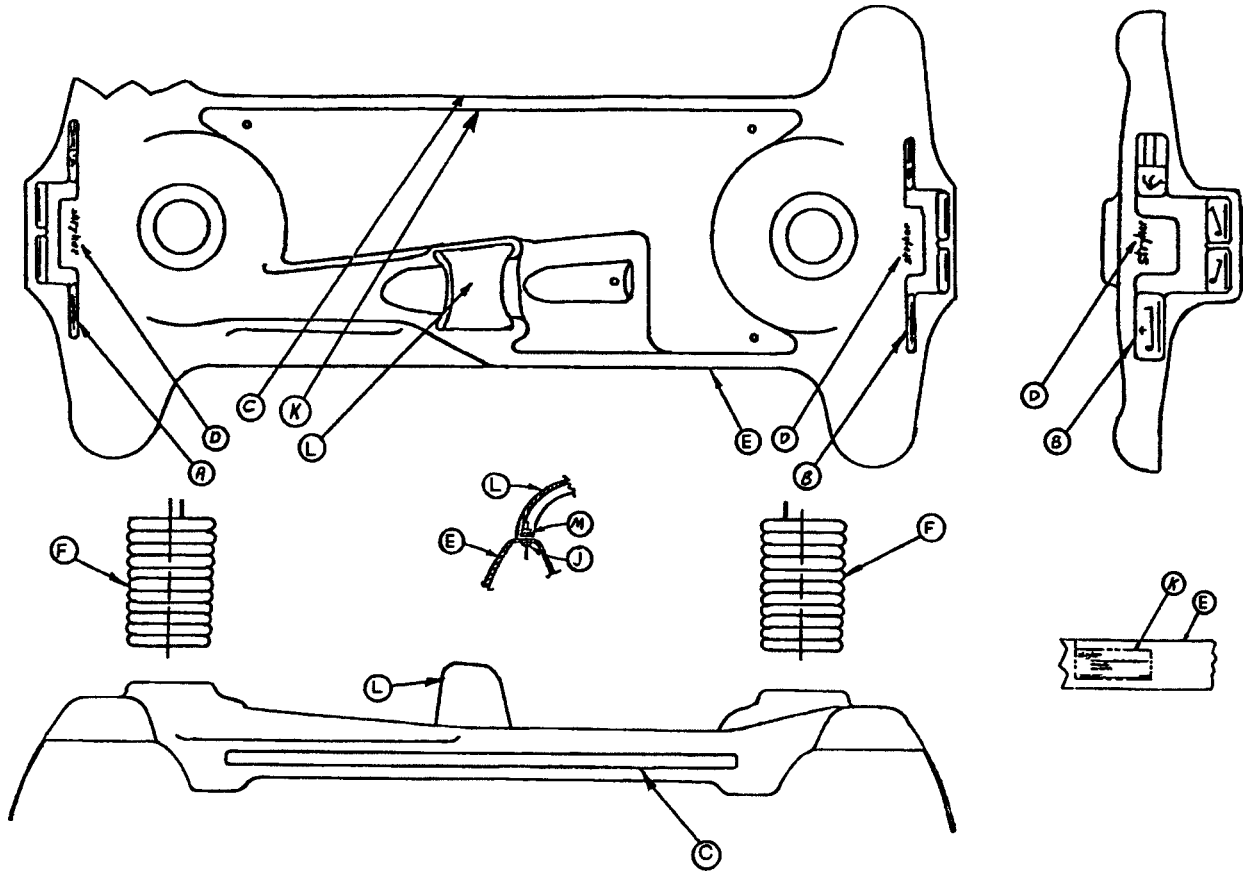
*Replacement Part Number 715-100-310.

715-1-300 Jack Base Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	715-1-312	Base, Machined	1	R	45-110	O-Ring	1
B	715-1-308	Base Plug	1	S	715-1-328	Piston Wear Ring	1
C	715-1-306	Pin	1	T	14-50	Bearing Retainer	1
D	28-8	Snap Ring	1	W	715-1-327	Cylinder Wear Ring	1
E	390-2-176	Washer	1	X	715-1-316	Pump Cylinder	1
F	38-231	Compression Spring	1	Y	715-1-329	Pump Seal	1
H	45-6	O-Ring	2	AA	715-1-307	Needle Valve	1
J	715-1-305	Pin Housing	1	AB	926-20-156	Seal	2
K	715-1-330	Housing Gasket	1	AC	715-1-301	Base Plug	2
L	715-1-309	Valve Plug	2	AD	715-1-341	Poppet	1
M	926-20-153	Check Valve	2	AE	390-2-134	Conical Comp. Spring	1
N	926-20-154	Seal	2	AF	715-100-312	Pin Housing Assembly	1
P	715-1-318	Pump Piston	1				

End Control Stretcher Base Labeling Assembly

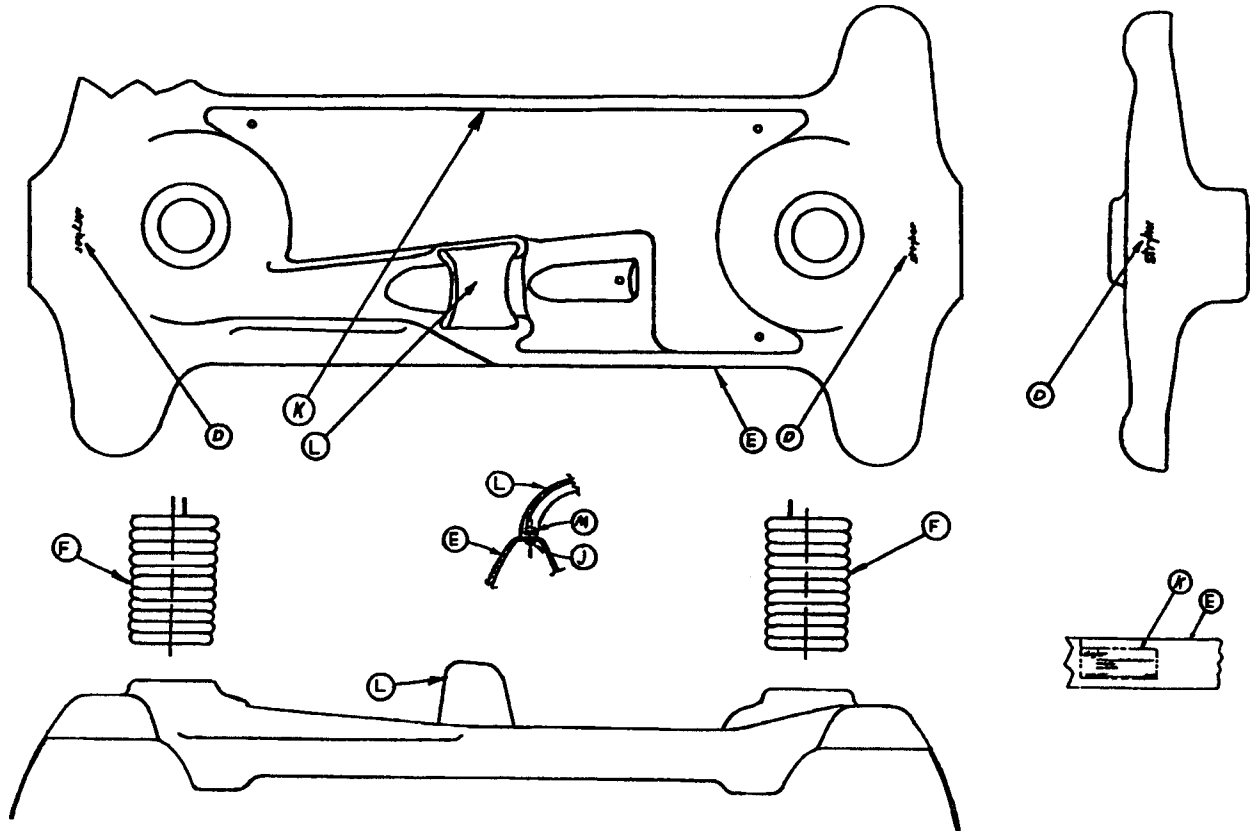


1001 (Red)

1501 (Purple)

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1001-44-21	Brake/Steer Label, Hd.	1	A	1501-44-21	Brake/Steer Label, Hd.	1
B	1001-44-22	Brake/Steer Label, Ft.	1	B	1501-44-22	Brake/Steer Label, Ft.	1
C	1000-30-21	Side Strip Label	2	C	1500-30-21	Side Strip Label	2
D	946-1-60	Stryker Logo Label	2	D	946-1-60	Stryker Logo Label	2
E	1001-1-135	Hood	1	E	1001-1-135	Hood	1
F	715-2-5	Bellows	2	F	715-2-5	Bellows	2
H	29-9	Dual Lock (not shown)	1	H	29-9	Dual Lock (not shown)	1
J	25-77	Rivet	2	J	25-77	Rivet	2
K	1001-44-20	Specification Label	1	K	1501-44-20	Specification Label	1
L	715-1-176	Oxygen Bottle Holder	1	L	715-1-176	Oxygen Bottle Holder	1
M	11-16	Washer	2	M	11-16	Washer	2
N	29-7	Dual Lock (not shown)	1	N	29-7	Dual Lock (not shown)	1

End Control Stretcher Base Labeling Assembly

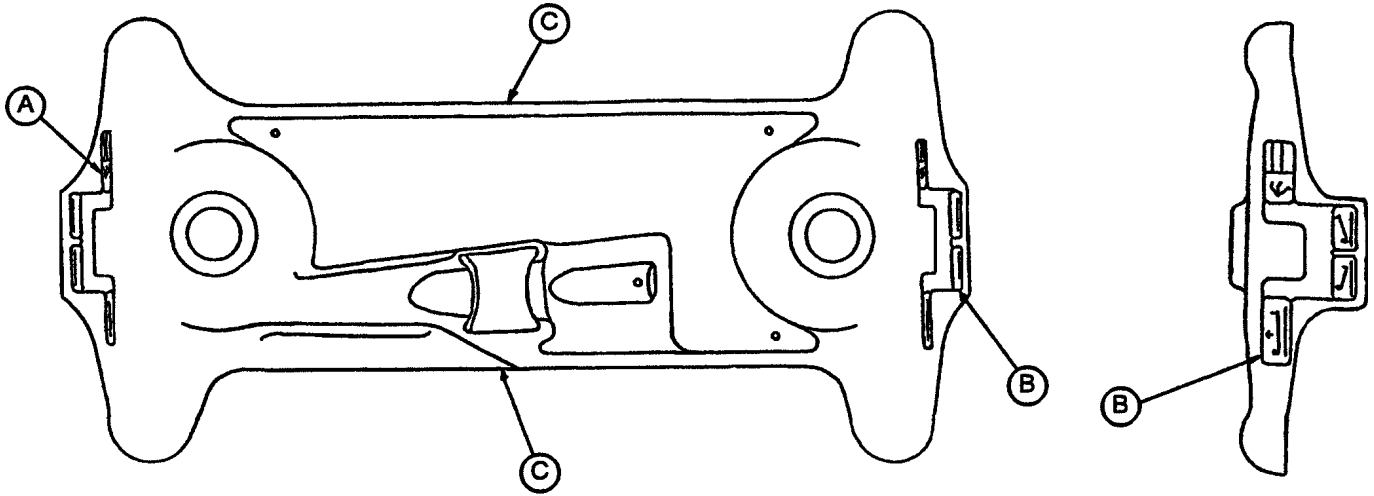


1001

1501

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
D	946-1-60	Stryker Logo Label	2	D	946-1-60	Stryker Logo Label	2
E	1001-1-135	Hood	1	E	1001-1-135	Hood	1
F	715-2-5	Bellows	2	F	715-2-5	Bellows	2
H	29-9	Dual Lock (not shown)	1	H	29-9	Dual Lock (not shown)	1
J	25-77	Rivet	2	J	25-77	Rivet	2
K	1001-44-20	Specification Label	1	K	1501-44-20	Specification Label	1
L	715-1-176	Oxygen Bottle Holder	1	L	715-1-176	Oxygen Bottle Holder	1
M	11-16	Washer	2	M	11-16	Washer	2
N	29-7	Dual Lock (not shown)	1	N	29-7	Dual Lock (not shown)	1

End Control Graphics

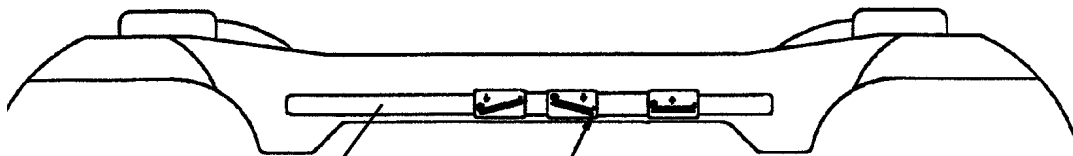
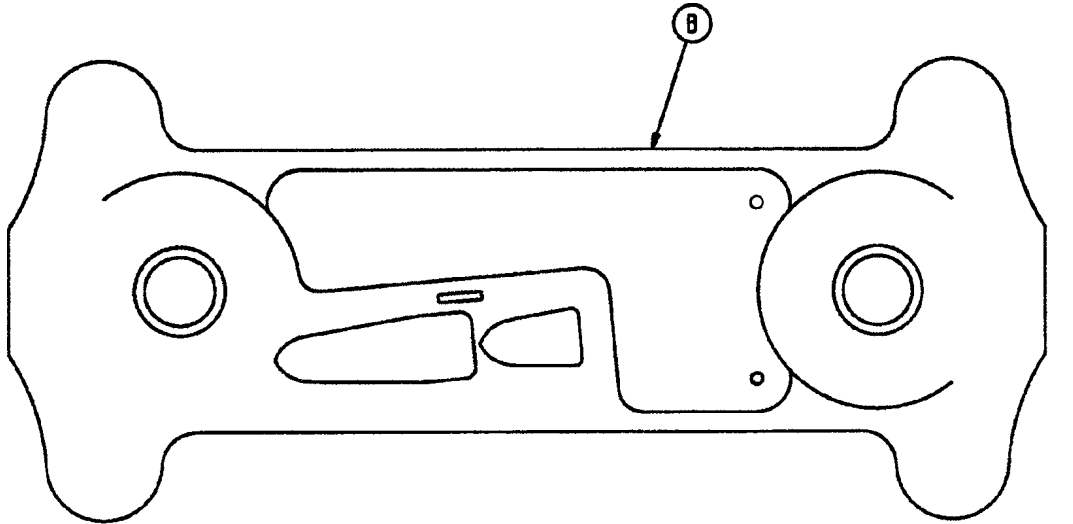


Reference below for dept.
label part numbers.

Color	Item A Control Label, Head	Item B Control Label, Foot	Item C Stripe Label	Litter Bumper Strip
RED	1001-800-11	1001-800-12	1001-800-13	1010-700-15
PURPLE	1001-800-21	1001-800-22	1001-800-23	1010-700-25
GREEN	1001-800-31	1001-800-32	1001-800-33	1010-700-35
GRAY	1001-800-41	1001-800-42	1001-800-43	1010-700-45
TEAL	1001-800-51	1001-800-52	1001-800-53	1010-700-55
PINK	1001-800-61	1001-800-62	1001-800-63	1010-700-65
BLUE	1001-800-71	1001-800-72	1001-800-73	1010-700-75

Department	Label Part Number	Department	Label Part Number
Emergency	1010-900-215	Endoscopy	1010-900-245
PACU	1010-900-220	Radiology	1010-900-250
Transport	1010-900-225	Nuclear Medicine	1010-900-255
Surgery	1010-900-230	Ambulatory Surgery	1010-900-260
Extended Stay	1010-900-235	G.I. Lab	1010-900-265
Maternity	1010-900-240	Cath. Lab	1010-900-270

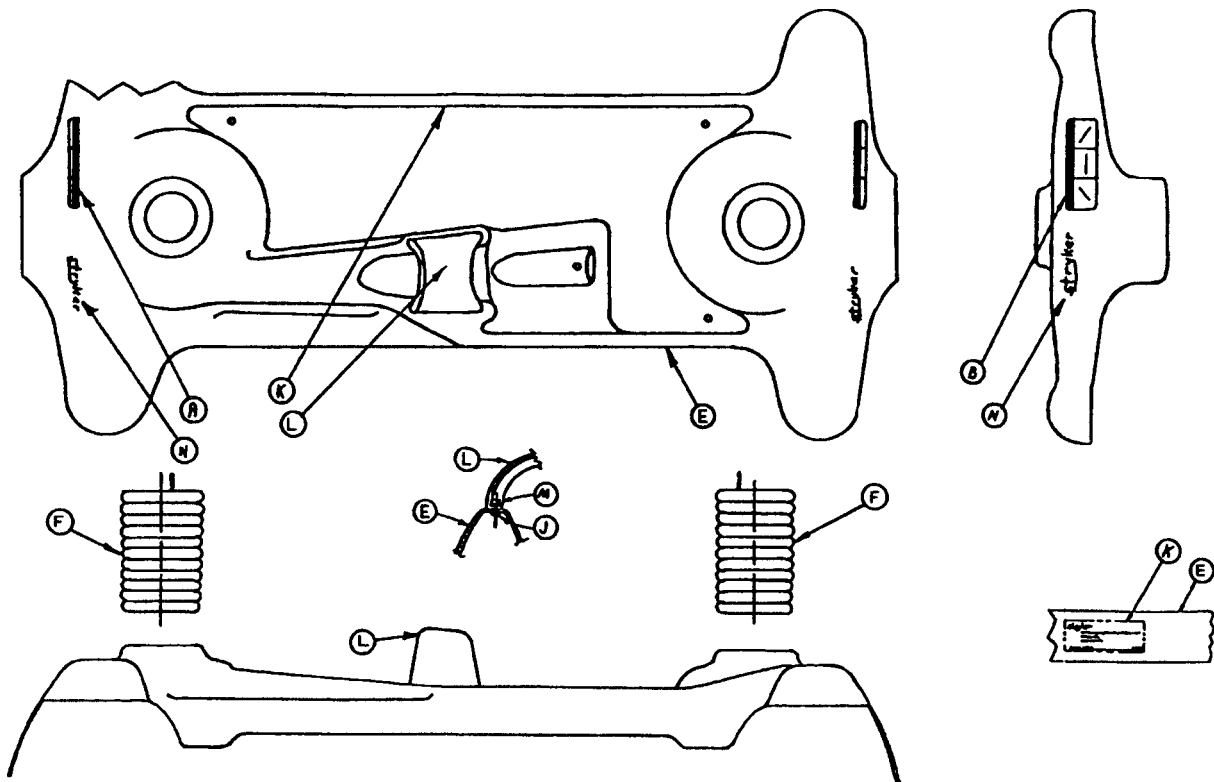
Side Control Graphics



Reference previous page
for dept. label part numbers

Color	Item A Control Label, Right	Item B Control Label, Left	Litter Bumper Strip
RED	1001-700-11	1001-700-12	1010-700-15
PURPLE	1001-700-21	1001-700-22	1010-700-25
GREEN	1001-700-31	1001-700-32	1010-700-35
GRAY	1001-700-41	1001-700-42	1010-700-45
TEAL	1001-700-51	1001-700-52	1010-700-55
PINK	10001-700-61	1001-700-62	1010-700-65
BLUE	10001-700-71	1001-700-72	1010-700-75

Side Control Stretcher Base Labeling Assembly



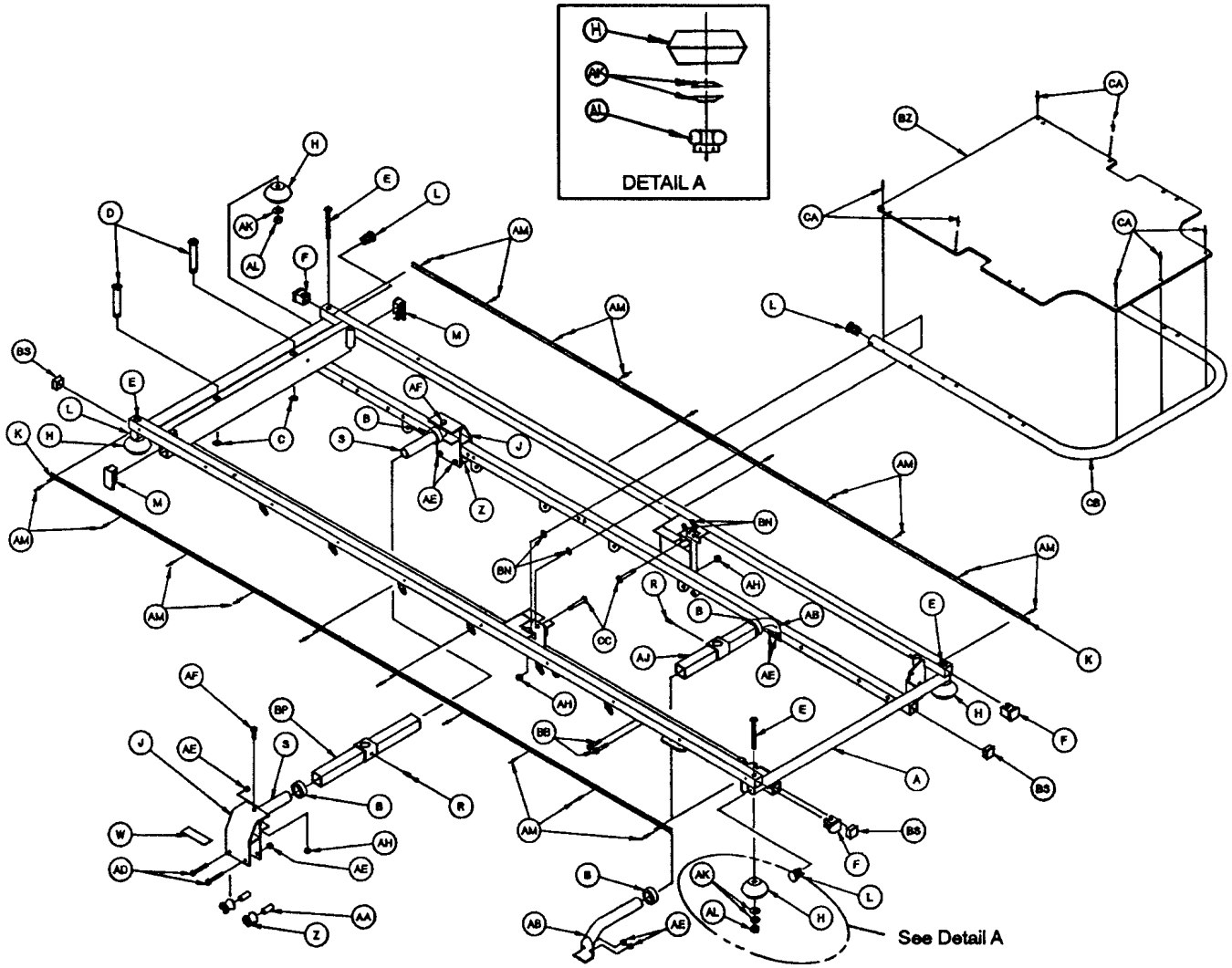
1001 (Red)

Item	Part No.	Part Name	Qty.
A	741-1-145	Brake/Steer Label, Hd.	1
B	741-1-146	Brake/Steer Label, Ft.	1
E	1001-1-135	Hood	1
F	715-2-5	Bellows	2
H	29-9	Dual Lock (not shown)	1
J	25-77	Rivet	2
K	1001-44-20	Specification Label	1
L	715-1-176	Oxygen Bottle Holder	1
M	11-16	Washer	2
N	946-1-60	Stryker Logo Label	2
P	29-7	Dual Lock (not shown)	1

1501 (Purple)

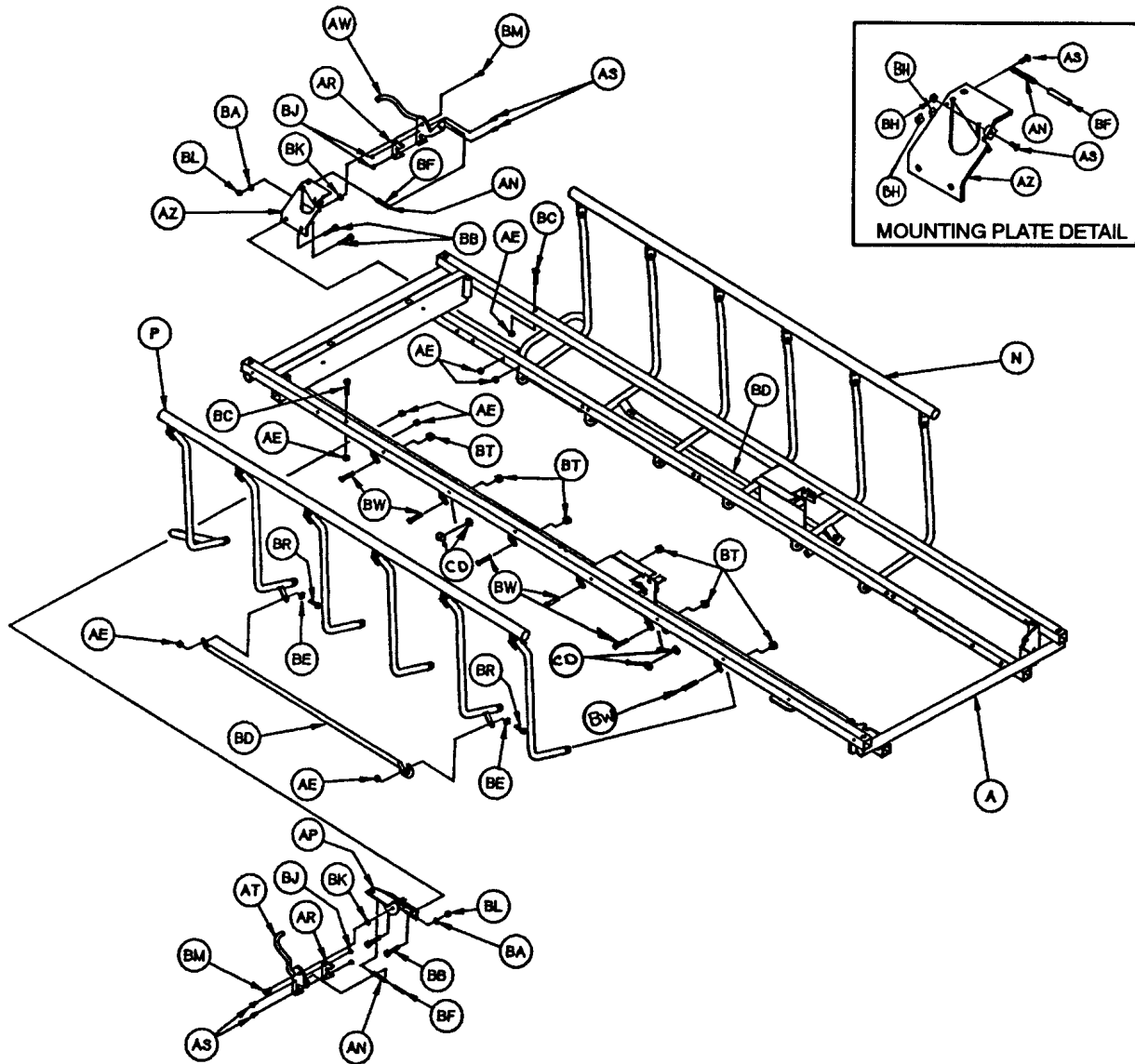
Item	Part No.	Part Name	Qty.
A	1501-44-21	Brake/Steer Label, Hd.	1
B	1501-44-22	Brake/Steer Label, Ft.	1
E	1001-1-135	Hood	1
F	715-2-5	Bellows	2
H	29-9	Dual Lock (not shown)	1
J	25-77	Rivet	2
K	1501-44-20	Specification Label	1
L	715-1-176	Oxygen Bottle Holder	1
M	11-16	Washer	2
N	946-1-60	Stryker Logo Label	2
P	29-7	Dual Lock (not shown)	1

1001-1-10 Litter Assembly



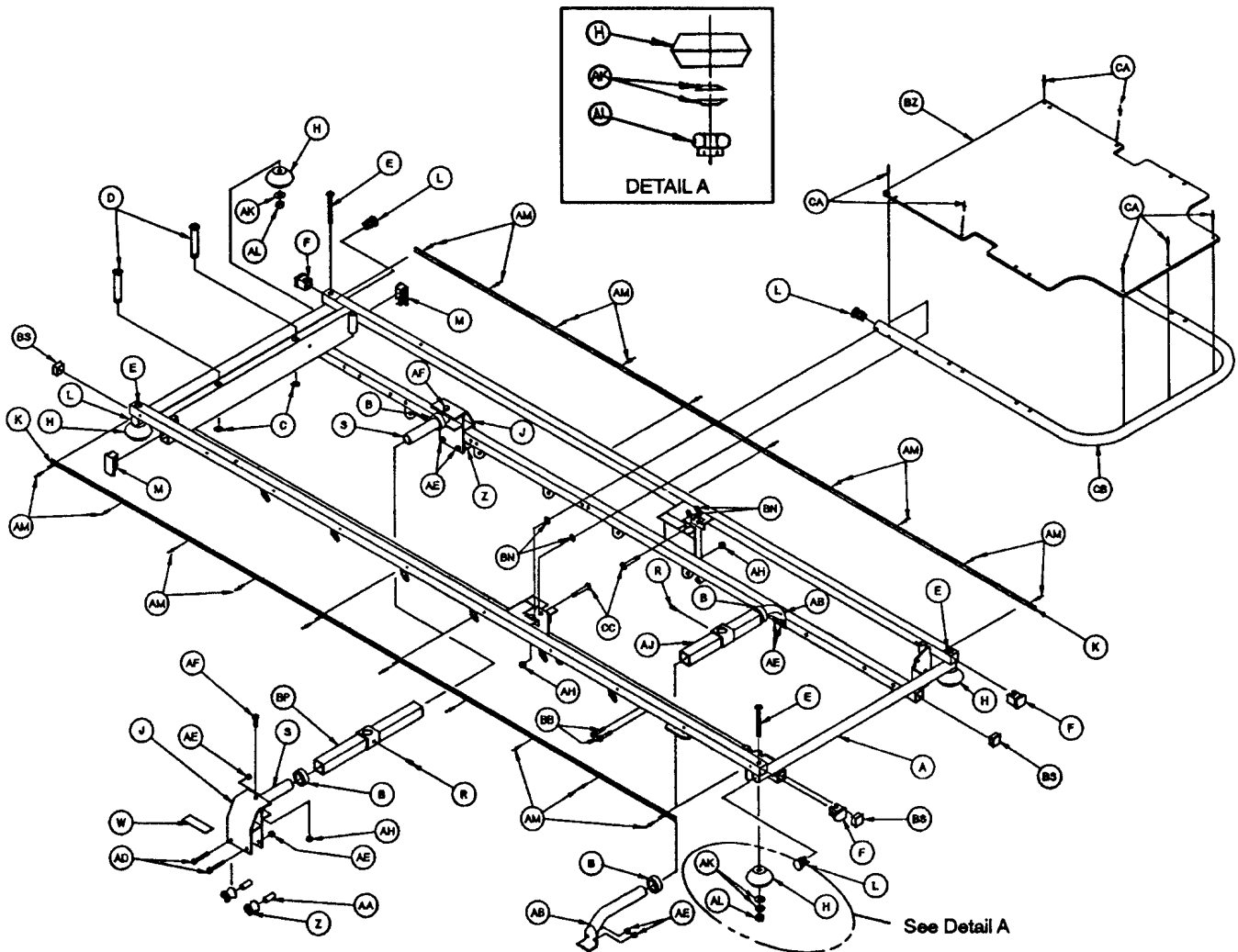
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1001-1-20	Frame Assembly	1	P	(page 53)	Siderail Ass'y, Lt.	1
B	938-1-401	Collar	4	R	46-1	Sq. Hd. Set Screw	2
C	28-23	Retaining Ring	2	S	1010-32-64	Carrier Tube, Std.	2
D	1001-40-12	Foot Board Receptacle	2	W	919-30-28	Rack Guide	2
E	4-181	But. Hd. Cap Screw	4	Z	1010-201-50	Support Roller	4
F	1001-1-29	End Plug	4	AA	721-32-107	Roller Sleeve	4
H	926-400-42	Corner Wheel	4	AB	1001-1-37	Jack Supt. Tube, Hd.	2
J	1001-32-29	Wheel Housing	2	AD	3-76	Hex Hd. Cap Screw	4
K	1001-26-34	Bumper Channel	2	AE	16-28	Nylock Hex Nut	18
L	1001-1-36	End Plug	6	AF	3-40	Hex Hd. Cap Screw	2
M	1001-1-41	Tube Plug	2	AH	16-11	Flexlock Nut	4
N	(page 52)	Siderail Ass'y, Rt.	1	AJ	1010-32-85	Support Tube Ass'y	1

1001-1-10 Litter Assembly



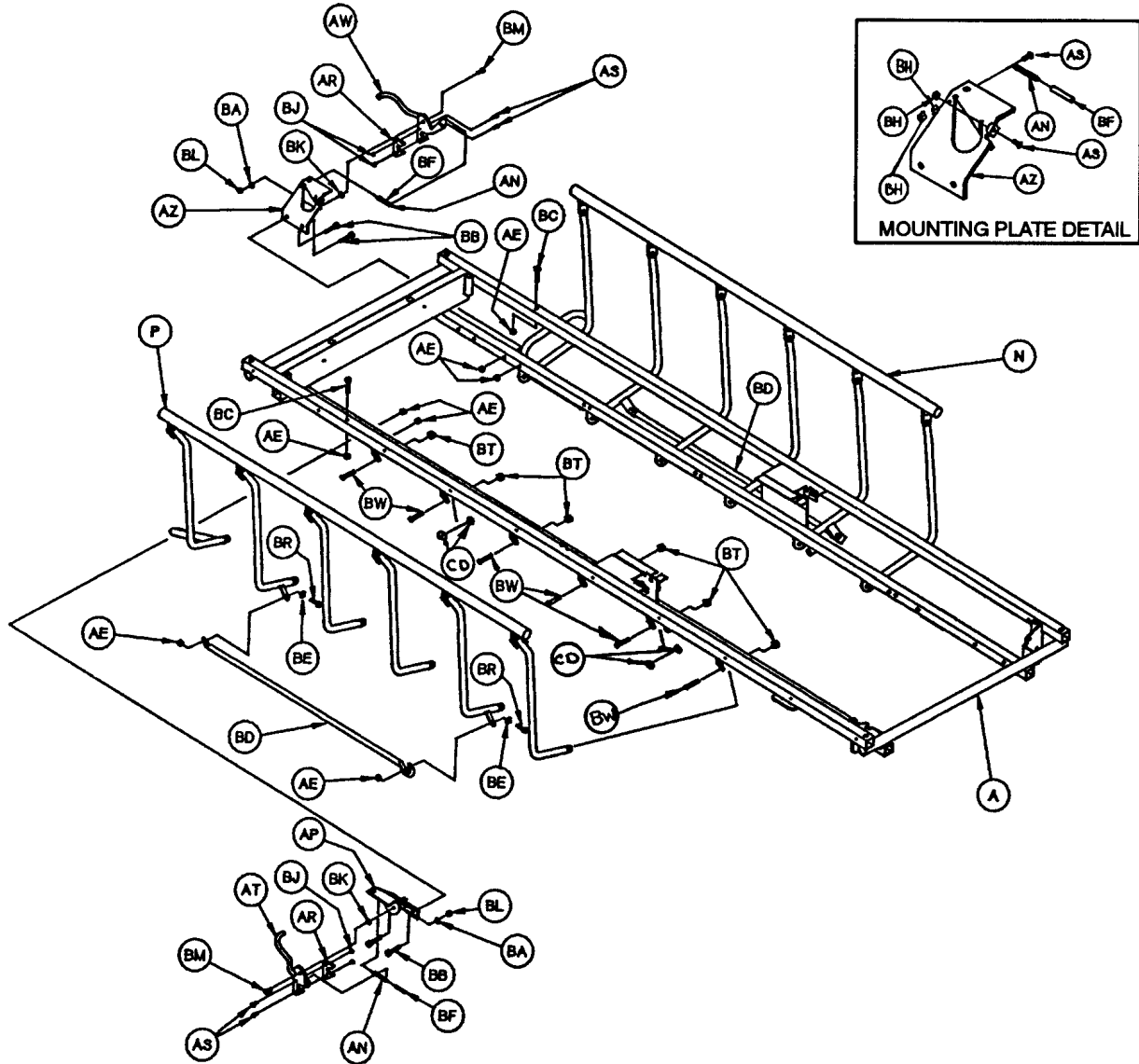
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
AK	38-282	Disc Washer	8	BH	15-4	Hex Nut	6
AL	16-35	Lock Nut	4	BJ	16-3	Lock Nut	4
AM	25-38	Pop Rivet	20	BK	14-19	Flat Washer	2
AN	38-271	Latch Spring	2	BL	16-2	Lock Nut	2
AP	1001-26-47	Lock Mtg. Plate, Lt.	1	BM	8-7	Shoulder Bolt	2
AR	1001-26-55	Latch Guard	2	BN	11-179	Washer	4
AS	4-169	But. Hd. Cap Screw	8	BP	1510-32-20	Support Tube Ass'y	1
AT	1001-26-53	Latch Assembly, Lt.	1	BR	4-161	But. Hd. Cap Screw	4
AW	1001-26-54	Latch Assembly, Rt.	1	BS	37-10	Hole Plug	4
AZ	1001-26-46	Lock Mtg. Plate, Rt.	1	BT	16-36	Nylock Nut	12
BA	14-2	Flat Washer	2	BW	4-199	But. Hd. Cap Screw	12
BB	3-78	Hex Hd. Cap Screw	8	BZ	1010-231-12	Fowler Skin	1
BC	7-20	Tr. Hd. Mach. Screw	2	CA	25-50	Pop Rivet	7
BD	1001-26-51	Timing Link	2	CB	1001-31-13	Fowler Tube	1
BE	11-224	Nylon Flat Washer	4	CC	4-183	Fowler Pivot Bolt	2
BF	1001-26-67	Latch Spring Cover	2	CD	11-23	Washer	8
				CE	1001-26-35	Bumper (not shown)	2

1501-1-10 Litter Assembly



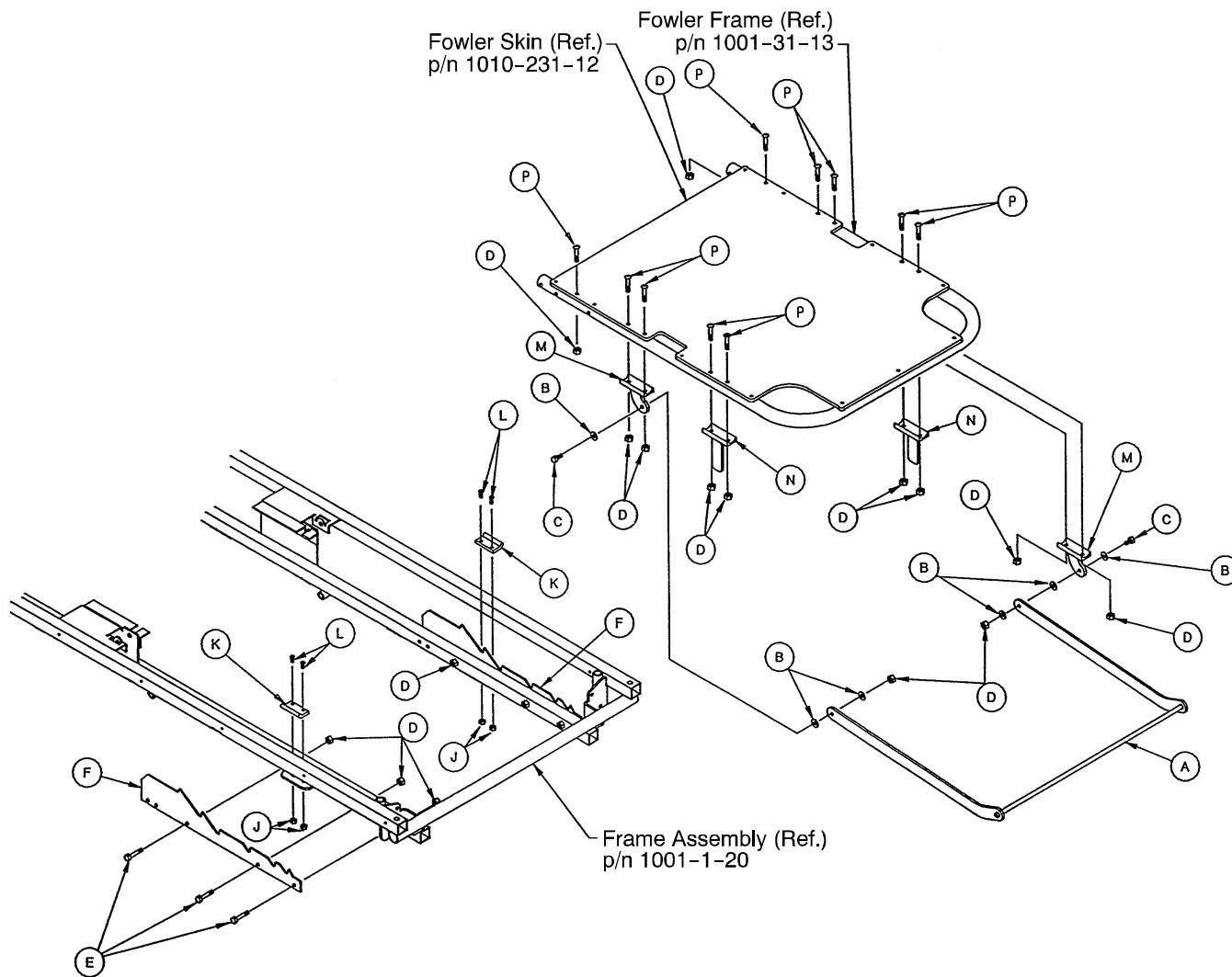
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1501-1-20	Frame Assembly	1	S	1010-32-64	Carrier Tube, Std.	2
B	938-1-401	Collar	4	W	919-30-28	Rack Guide	2
C	28-23	Retaining Ring	2	Z	1010-201-50	Support Roller	4
D	1001-40-12	Foot Board Receptacle	2	AA	721-32-107	Roller Sleeve	4
E	4-181	But. Hd. Cap Screw	4	AB	1001-1-37	Jack Supt. Tube, Hd.	2
F	1001-1-29	End Plug	4	AD	3-76	Hex Hd. Cap Screw	4
H	926-400-42	Corner Wheel	4	AE	16-28	Nylock Hex Nut	18
J	1001-32-29	Wheel Housing	2	AF	3-40	Hex Hd. Cap Screw	2
K	1001-26-34	Bumper Channel	2	AH	16-11	Flexlock Nut	4
L	1001-1-36	End Plug	6	AJ	1510-32-20	Support Tube Ass'y	1
M	1001-1-41	Tube Plug	2	AK	38-282	Disc Washer	8
N	(page 52)	Siderail Ass'y, Rt.	1	AL	16-35	Lock Nut	4
P	(page 53)	Siderail Ass'y, Lt.	1	AM	25-38	Pop Rivet	20
R	46-1	Sq. Hd. Set Screw	2	AN	38-271	Latch Spring	2

1501-1-10 Litter Assembly



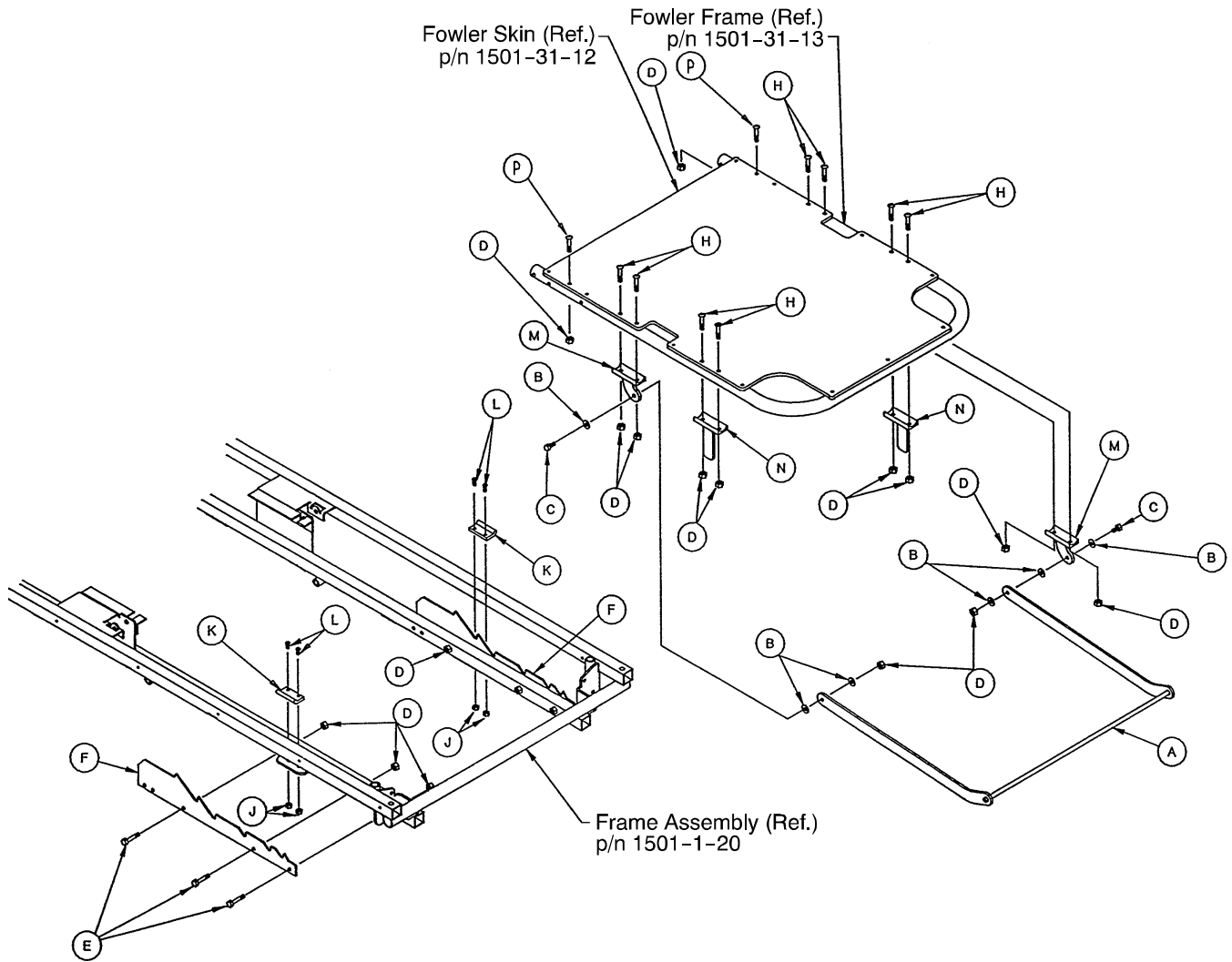
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
AP	1001-26-47	Lock Mtg. Plate, Lt.	1	BK	14-19	Flat Washer	2
AR	1001-26-55	Latch Guard	2	BL	16-2	Lock Nut	2
AS	4-169	But. Hd. Cap Screw	8	BM	8-7	Shoulder Bolt	2
AT	1001-26-53	Latch Assembly, Lt.	1	BN	11-179	Washer	4
AW	1001-26-54	Latch Assembly, Rt.	1	BP	1501-27-23	Support Tube Ass'y	1
AZ	1001-26-46	Lock Mtg. Plate, Rt.	1	BR	4-161	But. Hd. Cap Screw	4
BA	14-2	Flat Washer	2	BS	37-10	Hole Plug	4
BB	3-78	Hex Hd. Cap Screw	8	BT	16-36	Nylock Nut	12
BC	7-20	Tr. Hd. Mach. Screw	2	BW	4-199	But. Hd. Cap Screw	12
BD	1001-26-51	Timing Link	2	BZ	1510-231-12	Fowler Skin	1
BE	11-224	Nylon Flat Washer	4	CA	25-50	Pop Rivet	7
BF	1001-26-67	Latch Spring Cover	2	CB	1501-31-13	Fowler Tube	1
BH	15-4	Hex Nut	6	CC	4-183	Fowler Pivot Bolt	2
BJ	16-3	Lock Nut	4	CD	11-23	Washer	8
				CE	1501-44-23	Bumper (not shown)	2

1001-32-10 Manual Fowler Assembly



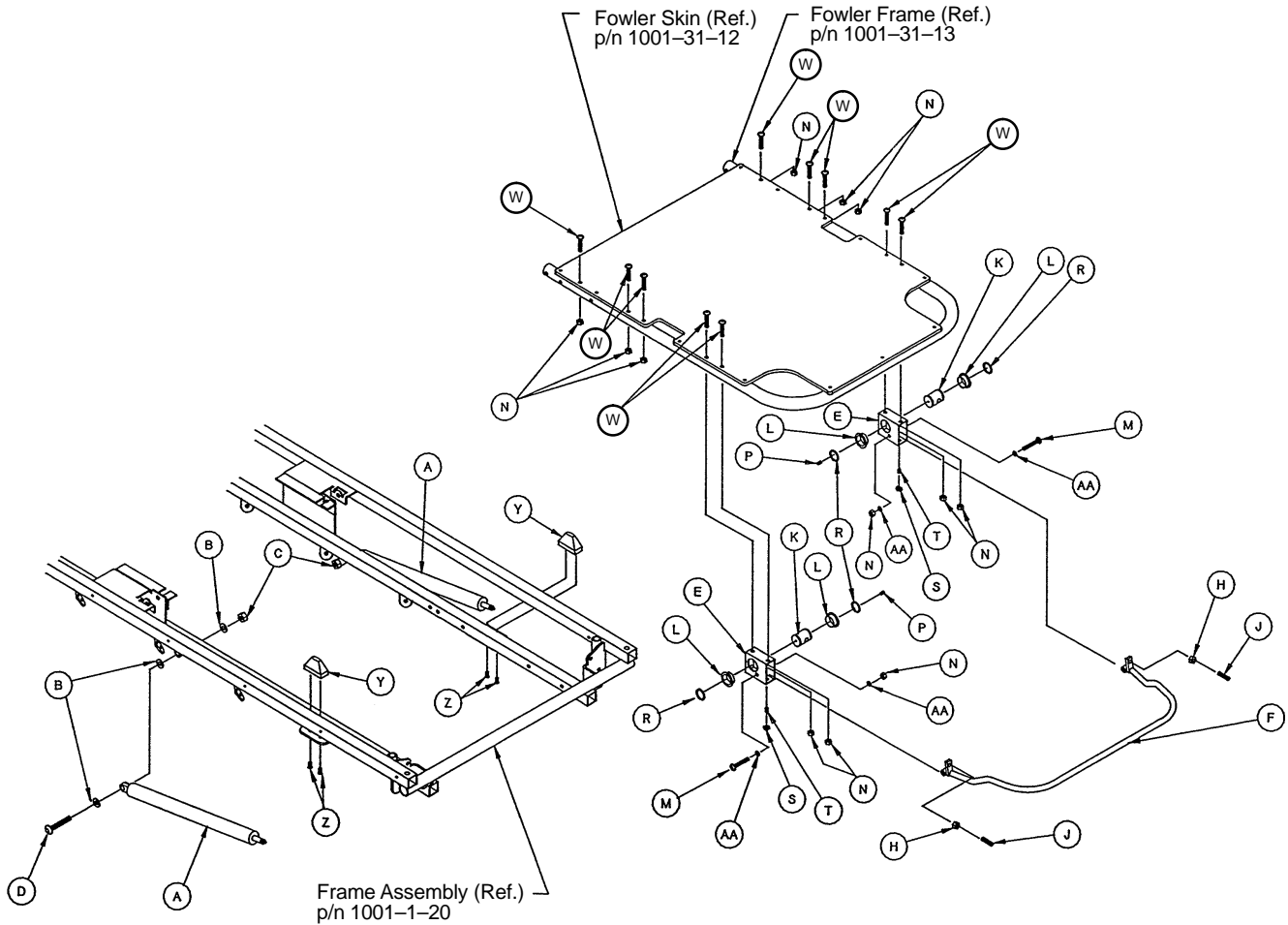
Item	Part No.	Part Name	Qty.
A	1001-32-19	Brace Assembly	1
B	14-2	Nylon Flat Washer	6
C	3-54	Hex Hd. Cap Screw	2
D	16-28	Nylock Hex Nut	18
E	3-47	Hex Hd. Cap Screw	6
F	1001-32-22	Position Bar Rest	2
J	16-3	Lock Nut	4
K	1001-32-26	Manual Fowler Rest	2
L	4-169	But. Hd. Cap Screw	4
M	1001-32-23	Tab Assembly	2
N	1001-32-28	Riser Assembly	2
P	7-20	But. Hd. Cap Screw	10

1501-32-10 Manual Fowler Assembly



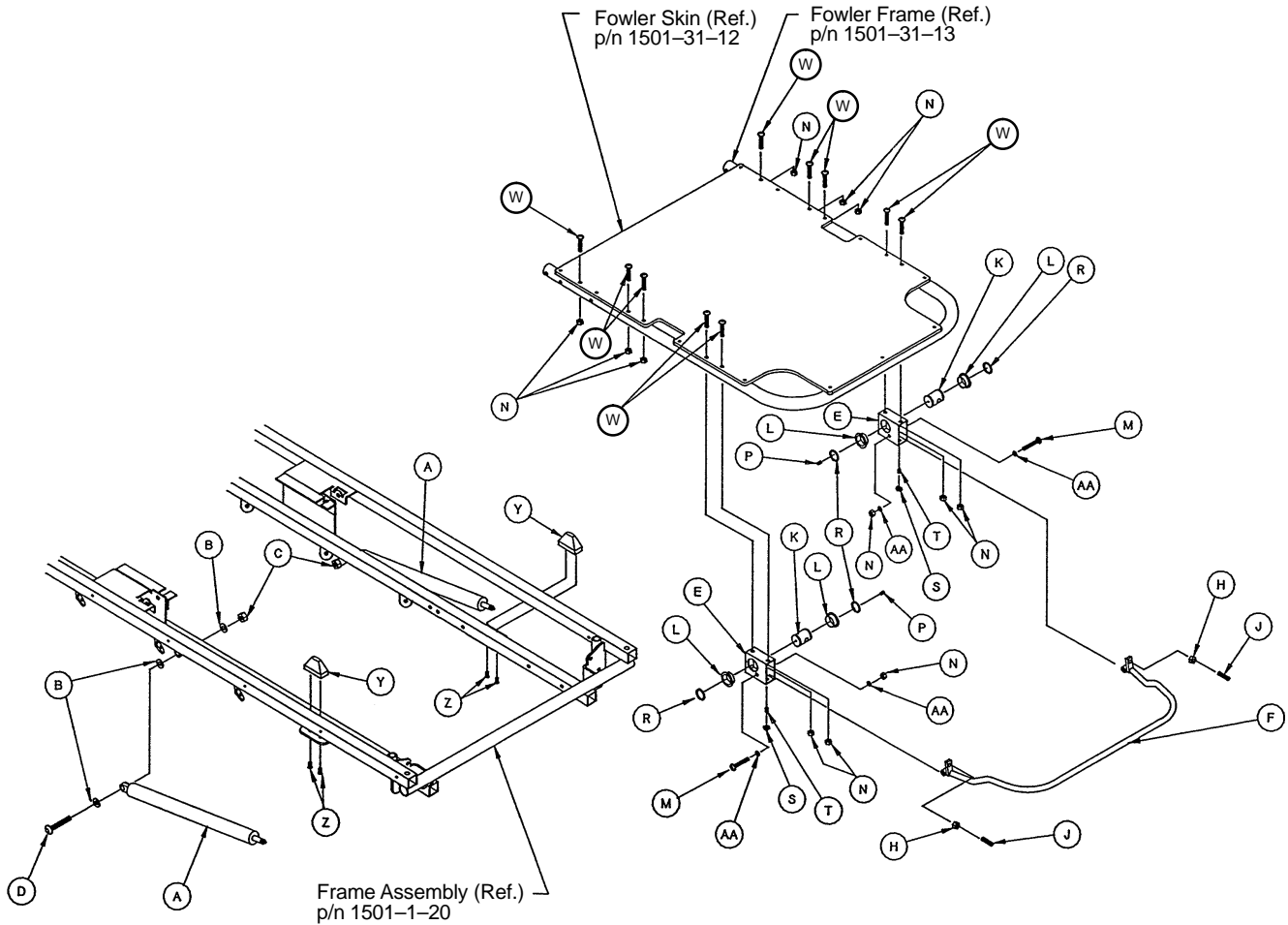
Item	Part No.	Part Name	Qty.
A	1501-32-19	Brace Assembly	1
B	14-2	Nylon Flat Washer	6
C	3-54	Hex Hd. Cap Screw	2
D	16-28	Nylock Hex Nut	18
E	3-47	Hex Hd. Cap Screw	6
F	1001-32-22	Position Bar Rest	2
H	7-20	Truss Hd. Mach. Screw	8
J	16-3	Lock Nut	4
K	1001-32-26	Manual Fowler Rest	2
L	4-169	But. Hd. Cap Screw	4
M	1001-32-23	Tab Assembly	2
N	1001-32-28	Riser Assembly	2
P	7-34	Truss Hd. Mach. Screw	2

1001-31-10 Pneumatic Fowler Assembly



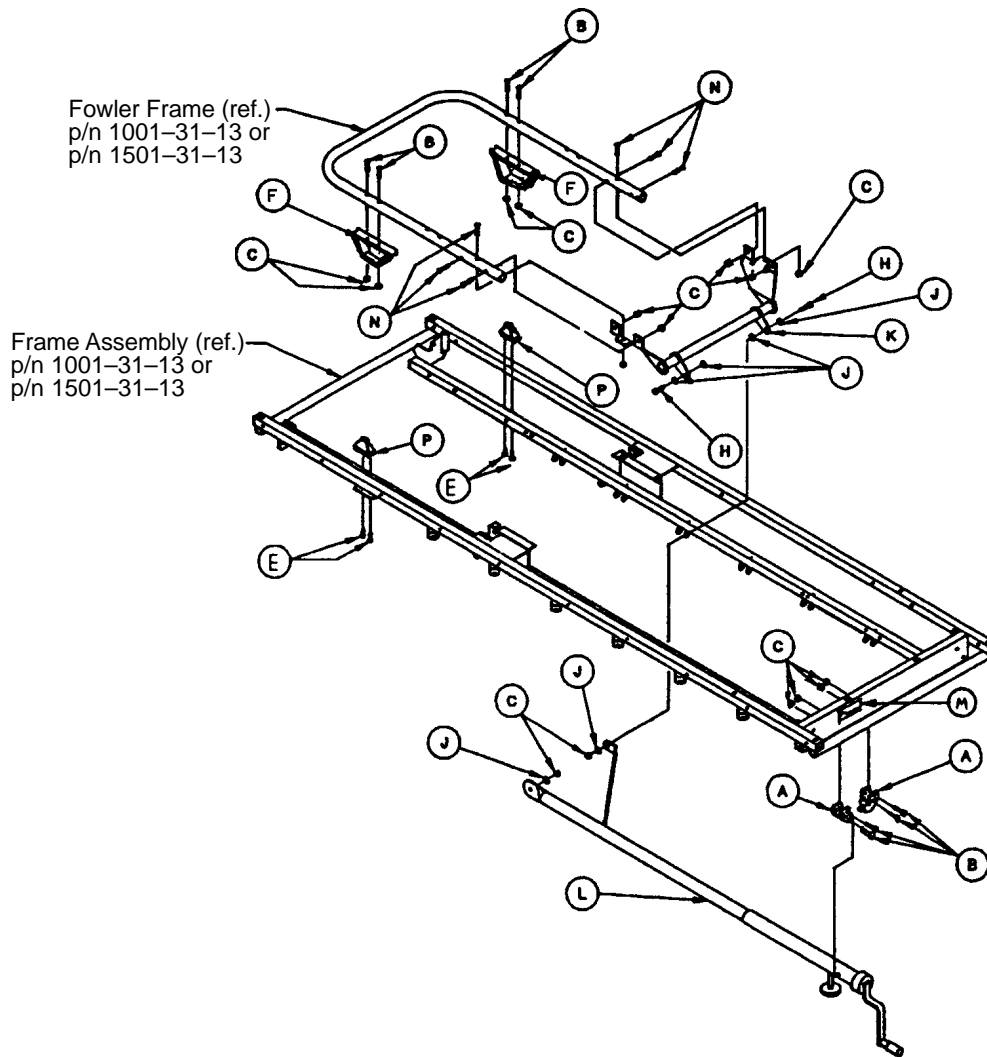
Item	Part No.	Part Name	Qty.
A	1010-31-78	Gas Spring	2
B	14-21	Nylon Flat Washer	6
C	16-35	Nylock Hex Nut	2
D	4-182	Pivot Bolt	2
E	1001-31-30	Yoke Housing	2
F	1001-31-18	Trip Bar Assembly	1
H	15-50	Hex Nut	2
J	21-126	Set Screw	2
K	1510-31-28	Yoke	2
L	946-35-25	Liner	4
M	4-135	But. Hd. Cap Screw	2
N	16-28	Fiberlock Nut	12
P	21-119	Set Screw	2
R	28-76	Retaining Ring	4
S	15-37	Jam Nut	2
T	21-104	Set Screw	2
W	7-34	Button Hd. Cap Screw	10
Y	1001-31-31	Pneumatic Fowler Rest	2
Z	23-100	Self-Tapping Screw	4
AA	11-132	Washer	4

1501-31-10 Pneumatic Fowler Assembly



Item	Part No.	Part Name	Qty.
A	1010-31-78	Gas Spring	2
B	14-21	Nylon Flat Washer	6
C	16-35	Nylock Hex Nut	2
D	4-182	Pivot Bolt	2
E	1001-31-30	Yoke Housing	2
F	1501-31-18	Trip Bar Assembly	1
H	15-50	Hex Nut	2
J	21-126	Set Screw	2
K	1510-31-28	Yoke	2
L	946-35-25	Liner	4
M	4-135	But. Hd. Cap Screw	2
N	16-28	Fiberlock Nut	12
P	21-119	Set Screw	2
R	28-76	Retaining Ring	4
S	15-37	Jam Nut	2
T	21-104	Set Screw	2
W	7-34	Button Hd. Cap Screw	10
Y	1001-31-31	Pneumatic Fowler Rest	2
Z	23-100	Self-Tapping Screw	4
AA	11-132	Washer	4

1001-33-10 & 1501-33-10 Crank Fowler Assembly

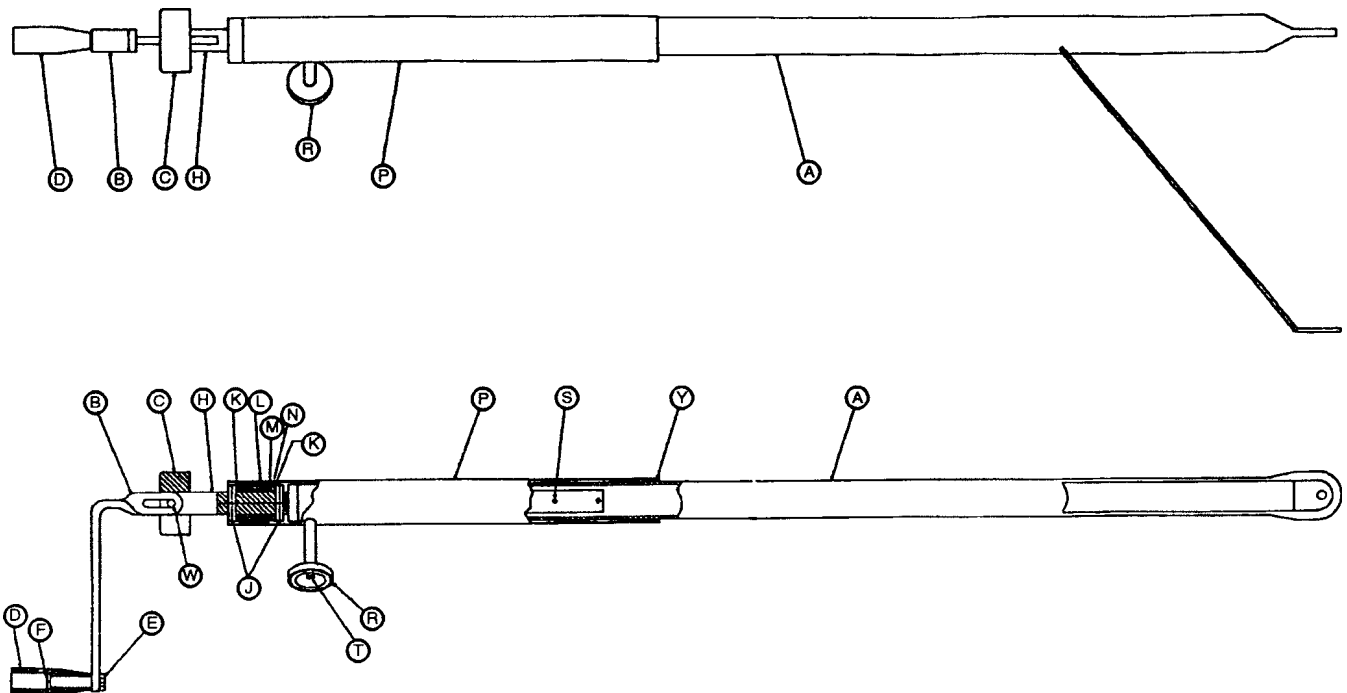


1001

1501

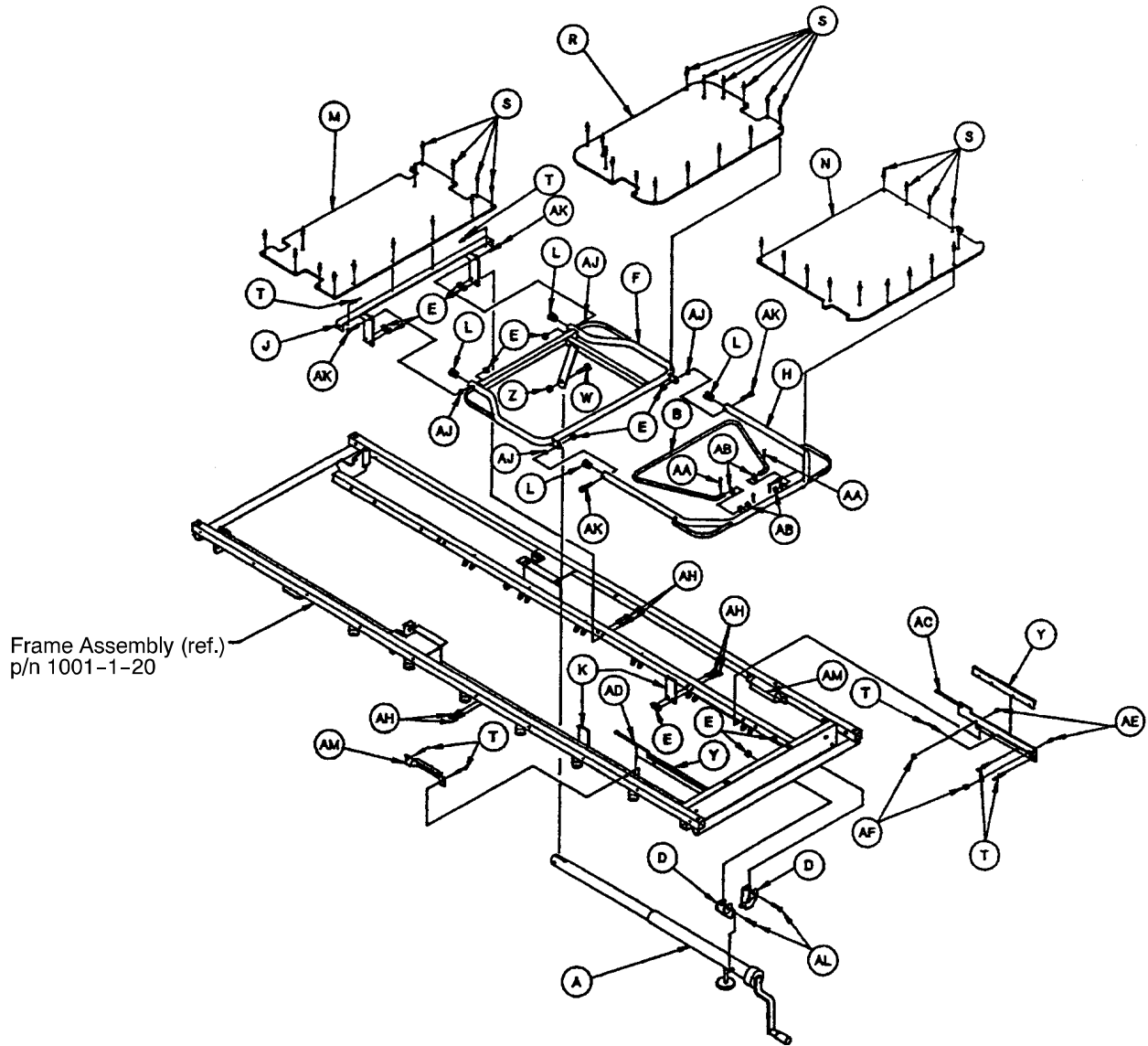
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1010-234-15	Mounting Brkt. Ass'y	2	A	1010-234-15	Mounting Brkt. Ass'y	2
B	7-20	Truss Hd. Cap Screw	8	B	7-20	Truss Hd. Cap Screw	8
C	16-28	Nylock Hex Nut	16	C	16-28	Nylock Hex Nut	16
E	23-100	Self-Tapping Screw	4	E	23-100	Self-Tapping Screw	4
F	1550-33-31	Fowler Supt. Ass'y	2	F	1550-33-31	Fowler Supt. Ass'y	2
H	8-15	Shoulder Bolt	2	H	8-15	Shoulder Bolt	2
J	14-3	Flat Washer	6	J	14-3	Flat Washer	6
K	1001-33-24	Fowler Lever Ass'y	1	K	1001-33-24	Fowler Lever Ass'y	1
L	(page 47)	Crankscrew Assembly	1	L	(page 47)	Crankscrew Assembly	1
M	946-1-64	Fowler Label	1	M	946-1-64	Fowler Label	1
N	4-97	Button Hd. Cap Screw	6	N	4-97	Button Hd. Cap Screw	6
P	1001-31-31	Pneu. Fowler Rest	2	P	1001-31-31	Pneu. Fowler Rest	2

1001-33-25 & 1501-33-25 Fowler Crankscrew Ass'y



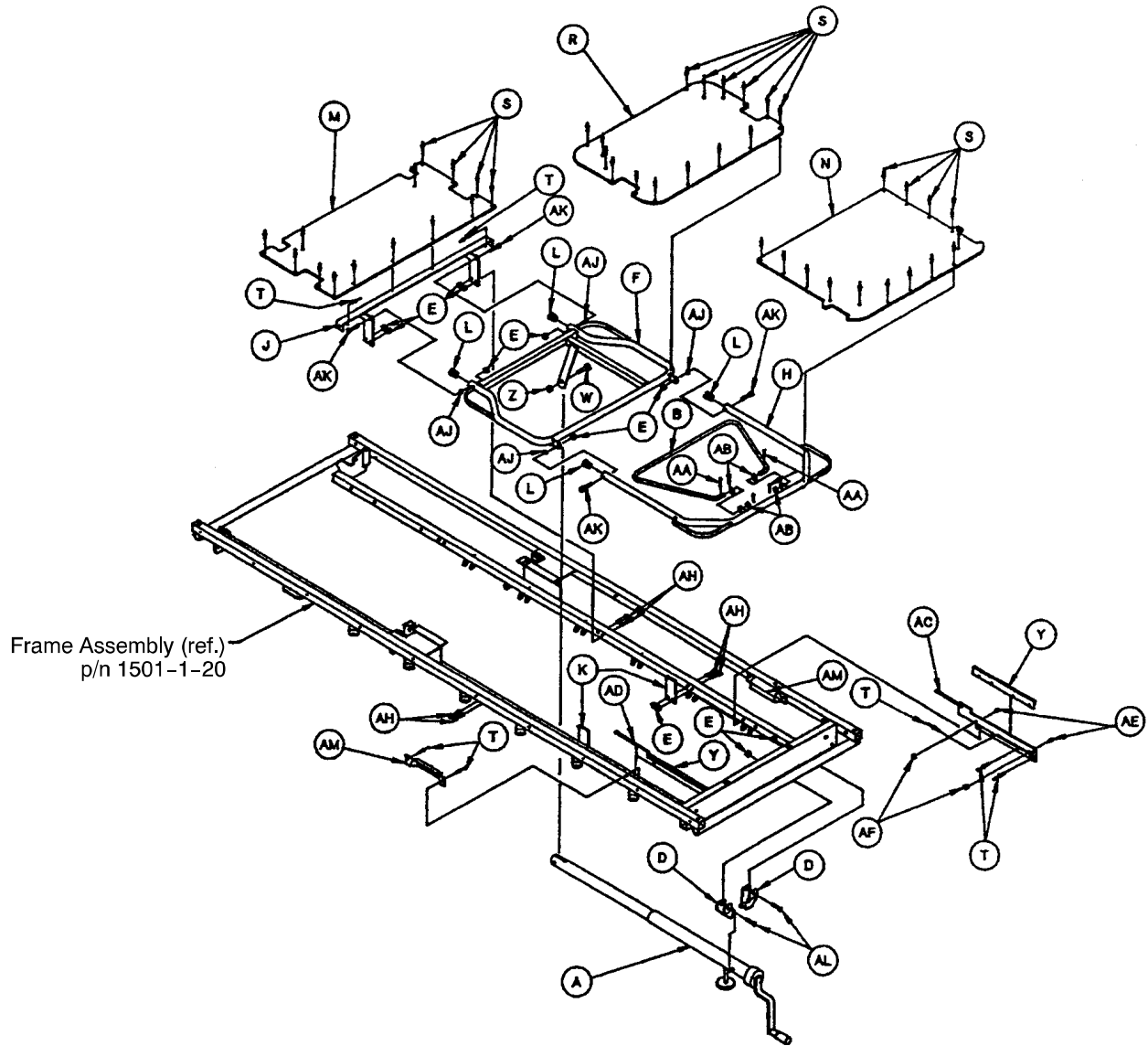
Item	Part No.	Part Name	Qty.
A	1001-33-26	Drive Bar Assembly	1
	1501-33-26	Drive Bar Assembly	1
B	958-34-718	Crank Assembly (1001)	1
	1550-1-16	Crank Assembly (1501)	1
C	946-33-18	Crank Disc	1
D	938-1-177	Knob	1
E	16-5	Kep Nut	1
F	378-24-29	Shoulder Bolt	1
H	946-33-35	Fowler Screw	1
J	26-14	Roll Pin	2
K	81-174	Thrust Washer	2
L	938-1-175	Bearing Assembly	1
M	81-176	Thrust Washer	1
N	81-175	Thrust Bearing	1
P	1510-34-84	Screw Cover Assembly	1
R	1550-1-14	Magnet	1
S	26-10	Roll Pin	1
T	4-7	Soc. Hd. Cap Screw	1
W	26-45	Roll Pin	1
Y	7900-1-102	Velcro Pile	1

1001-34-10 Crank Knee Gatch Assembly



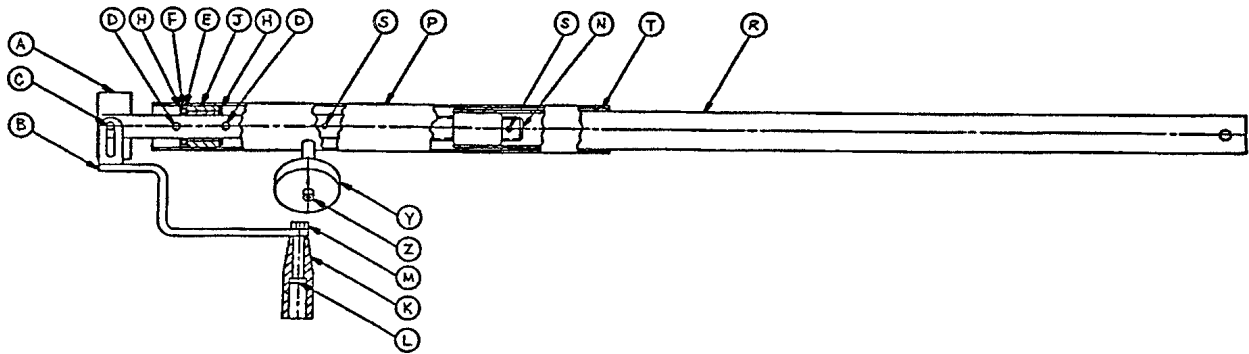
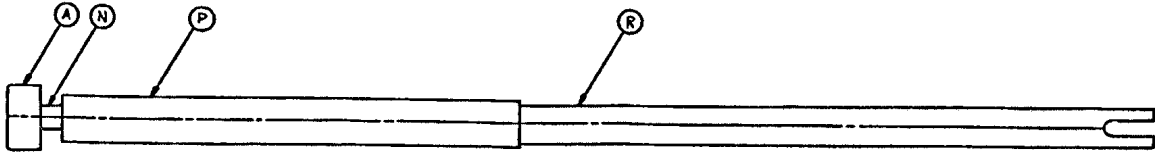
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 50)	Gatch Crankscrew Ass'y	1	W	4-105	Soc. Hd. Cap Screw	1
B	1001-34-20	Gatch Riser	1	Y	1510-34-90	Slider Pad	2
C	946-1-65	Label	1	Z	16-12	Flexlock Nut	1
D	1010-34-15	Mounting Bracket Ass'y	2	AA	27-7	Cotter Pin	4
E	16-28	Nylock Hex Nut	14	AB	14-21	Nylon Washer	4
F	1001-34-21	Thigh Frame	1	AC	1001-34-29	Slide Supt. Ass'y, Lt.	1
H	1001-34-22	Calf Frame	1	AD	1001-34-30	Slide Supt. Ass'y, Rt.	1
J	1001-34-23	Midsection Support Ass'y	1	AE	4-32	Soc. Hd. Cap Screw	4
K	1001-34-24	Thigh Support	2	AF	16-3	Lock Nut	4
L	1001-34-25	End Plug	4	AH	3-47	Hex Hd. Cap Screw	8
M	1001-34-27	Midsection Skin	1	AJ	14-4	Flat Washer	4
N	1001-34-26	Calf Skin	1	AK	3-78	Hex Hd. Cap Screw	4
R	1001-34-28	Thigh Skin	1	AL	7-20	Truss Hd. Cap Screw	2
S	25-50	Pop Rivet	43	AM	1001-34-48	Latch Cover	2
T	25-79	Pop Rivet	12				

1501-34-10 Crank Knee Gatch Assembly



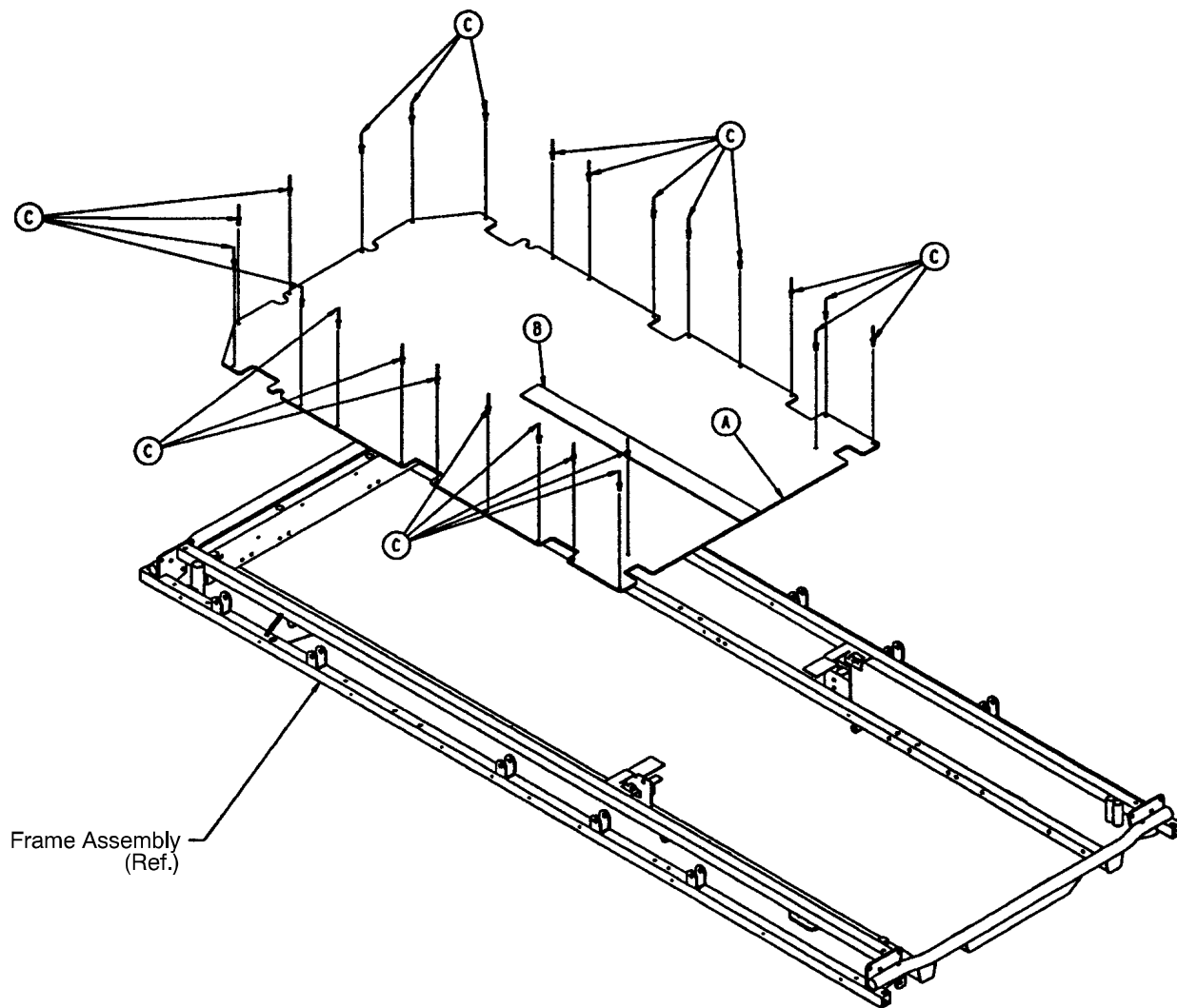
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 50)	Gatch Crankscrew Ass'y	1	W	4-105	Soc. Hd. Cap Screw	1
B	1501-34-20	Gatch Riser	1	Y	1510-34-90	Slider Pad	2
C	946-1-65	Label	1	Z	16-12	Flexlock Nut	1
D	1010-234-15	Mounting Bracket Ass'y	2	AA	27-7	Cotter Pin	4
E	16-28	Nylock Hex Nut	16	AB	14-21	Nylon Washer	4
F	1501-34-21	Thigh Frame	1	AC	1001-34-29	Slide Supt. Ass'y, Lt.	1
H	1501-34-22	Calf Frame	1	AD	1001-34-30	Slide Supt. Ass'y, Rt.	1
J	1501-34-23	Midsection Support Ass'y	1	AE	4-32	Soc. Hd. Cap Screw	4
K	1001-34-24	Thigh Support	2	AF	16-3	Lock Nut	4
L	1001-34-25	End Plug	4	AH	3-47	Hex Hd. Cap Screw	8
M	1501-34-27	Midsection Skin	1	AJ	14-4	Flat Washer	4
N	1501-34-26	Calf Skin	1	AK	3-78	Hex Hd. Cap Screw	4
R	1501-34-28	Thigh Skin	1	AL	7-20	Truss Hd. Cap Screw	4
S	25-50	Pop Rivet	43	AM	1001-34-48	Latch Cover	2
T	25-79	Pop Rivet	12				

1001-34-19 Knee Gatch Crankscrew Assembly



Item	Part No.	Part Name	Qty.
A	946-33-18	Crank Disc	1
B	1550-1-16	Crank Assembly	1
C	26-45	Roll Pin	1
D	26-14	Roll Pin	2
E	81-176	Thrust Washer	1
F	81-175	Thrust Bearing	1
H	81-174	Thrust Washer	2
J	938-1-175	Bearing Assembly	1
K	938-1-177	Knob	1
L	378-24-29	Shoulder Bolt	1
M	16-5	Conelock Nut	1
N	1001-34-47	Gatch Screw	1
P	1510-34-84	Screw Cover Assembly	1
R	1510-34-55	Gatch Drive Tube Assembly	1
S	26-10	Roll Pin	2
T	7900-1-102	Velcro Pile Tape	1
Y	1550-1-14	Magnet	1
Z	4-7	Soc. Hd. Cap Screw	1

1010-332-20 & 1510-332-20 Stationary Foot End Ass'y

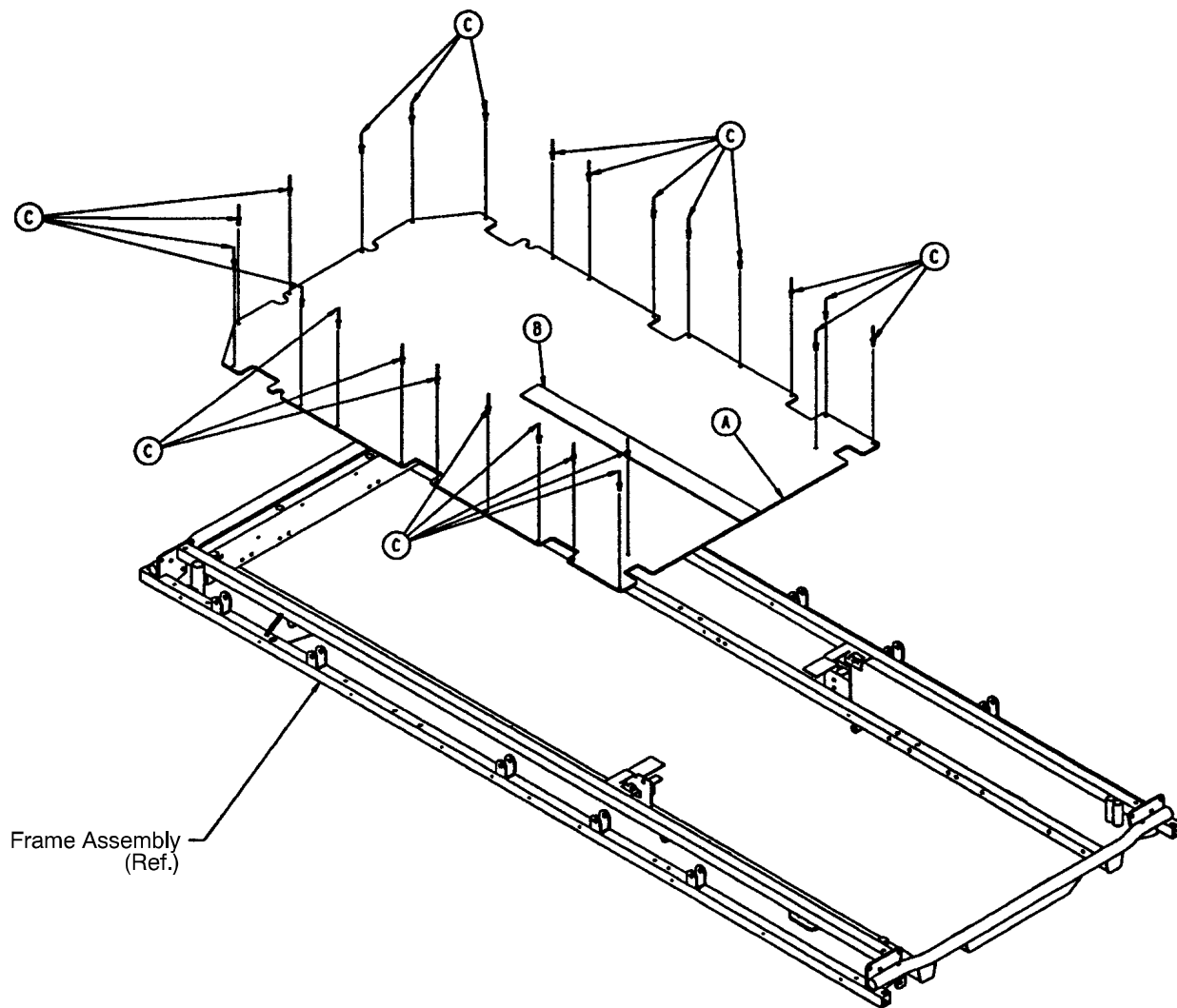


1010-332-20

1510-332-20

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1010-332-21	Ftsec. Skin, Fiberresin	1	A	1510-332-21	Ftsec. Skin, Fiberresin	1
B	7900-1-102	Velcro Pile	24 1/2"	B	7900-1-102	Velcro Pile	24 1/2"
C	25-50	Pop Rivet	24	C	25-50	Pop Rivet	24

1010-232-20 & 1510-232-20 Stationary Foot End Ass'y

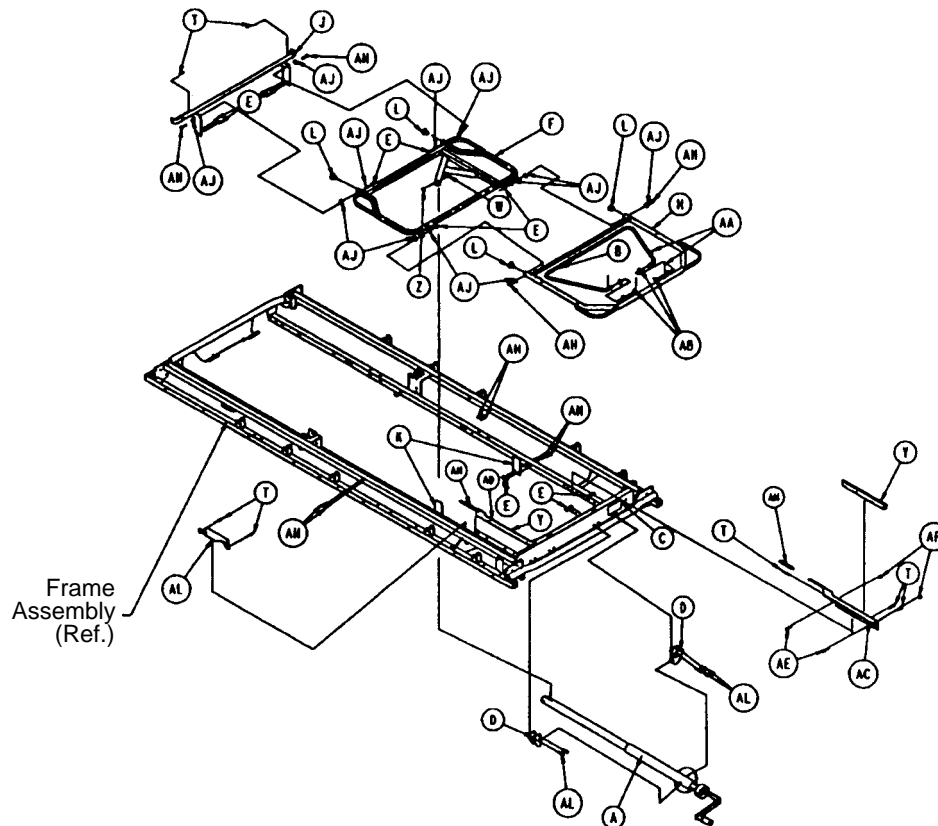


1010-232-20

1510-232-20

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1010-232-21	Ftsec. Skin, Fiberresin	1	A	1510-232-21	Ftsec. Skin, Fiberresin	1
B	7900-1-102	Velcro Pile	24 1/2"	B	7900-1-102	Velcro Pile	24 1/2"
C	25-122	Pop Rivet	24	C	25-122	Pop Rivet	24

1010-234-20* & 1510-234-20** Knee Gatch Assembly

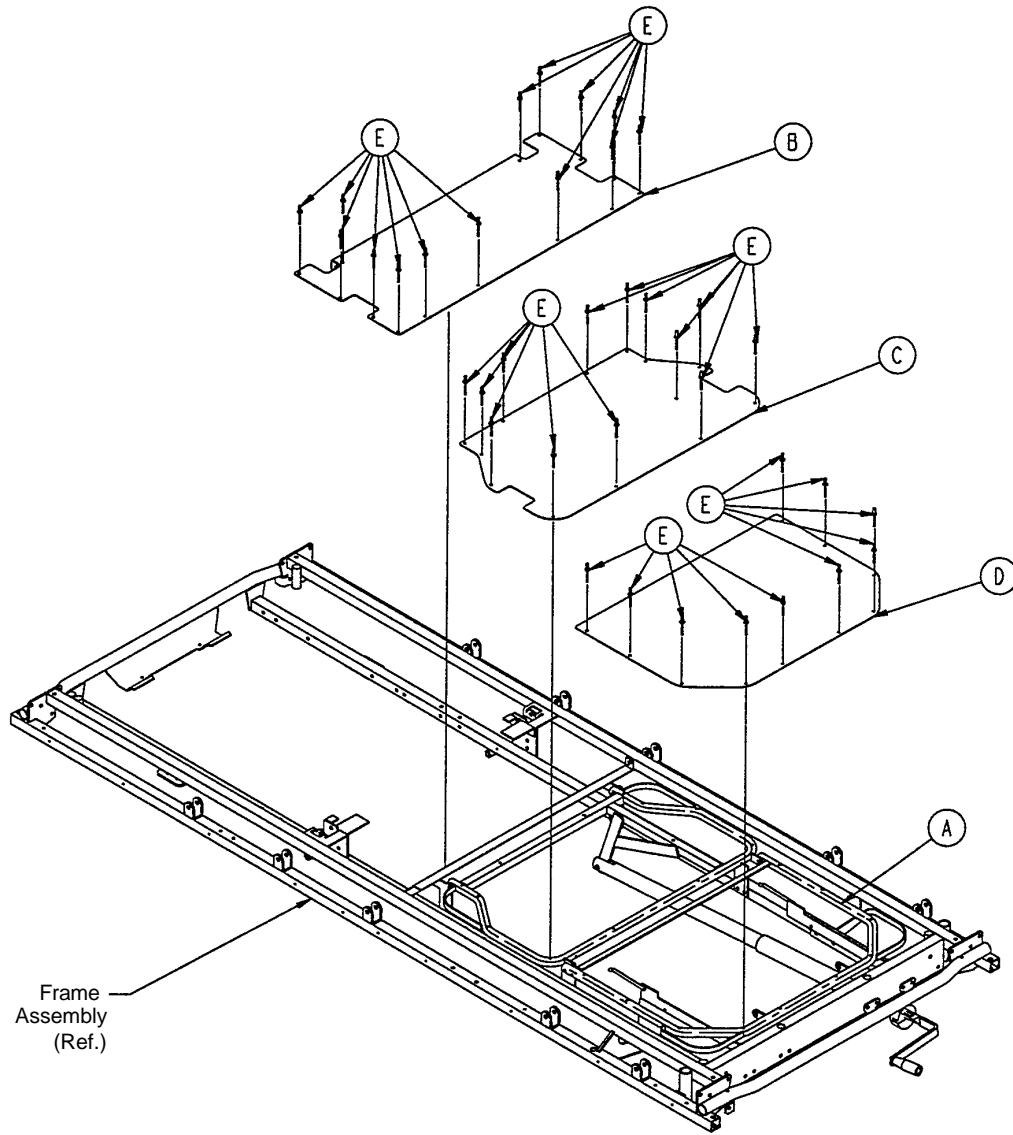


1010*				1510*			
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 50)	Gatch Crankscrew Ass'y	1	A	(page 50)	Gatch Crankscrew Ass'y	1
B	1001-34-20	Gatch Riser	1	B	1501-34-20	Gatch Riser	1
C	946-1-65	Label	1	C	946-1-65	Label	1
D	1010-234-15	Mounting Bracket Ass'y	2	D	1010-234-15	Mounting Bracket Ass'y	2
E	16-28	Nylock Hex Nut	16	E	16-28	Nylock Hex Nut	16
F	1001-34-21	Thigh Frame	1*	F	1501-34-21	Thigh Frame	1**
H	1001-34-22	Calf Frame	1*	H	1501-34-22	Calf Frame	1**
J	1001-34-23	Midsection Support Ass'y	1	J	1501-34-23	Midsection Supt. Ass'y	1
K	1001-34-24	Thigh Support	2	K	1001-34-24	Thigh Support	2
L	1001-34-25	End Plug	4	L	1001-34-25	End Plug	4
T	25-79	Pop Rivet	12	T	25-79	Pop Rivet	12
W	4-105	Soc. Hd. Cap Screw	1	W	4-105	Soc. Hd. Cap Screw	1
Y	1510-34-90	Slider Pad	2	Y	1510-34-90	Slider Pad	2
Z	16-12	Flexlock Nut	1	Z	16-12	Flexlock Nut	1
AA	27-7	Cotter Pin	4	AA	27-7	Cotter Pin	4
AB	14-21	Nylon Washer	4	AB	14-21	Nylon Washer	4
AC	1001-34-29	Slide Supt. Ass'y, Lt.	1	AC	1001-34-29	Slide Supt. Ass'y, Lt.	1
AD	1001-34-30	Slide Supt. Ass'y, Rt.	1	AD	1001-34-30	Slide Supt. Ass'y, Rt.	1
AE	4-32	Soc. Hd. Cap Screw	4	AE	4-32	Soc. Hd. Cap Screw	4
AF	16-3	Lock Nut	4	AF	16-3	Lock Nut	4
AH	3-47	Hex Hd. Cap Screw	12	AH	3-47	Hex Hd. Cap Screw	12
AJ	14-2	Flat Washer	12	AJ	14-2	Flat Washer	12
AK	1001-34-48	Latch Cover	2	AK	1001-34-48	Latch Cover	2
AL	7-20	Truss Hd. Cap Screw	4	AL	7-20	Truss Hd. Cap Screw	4
AM	1001-34-49	Slide Support Sleeve	2	AM	1001-34-49	Slide Support Sleeve	2

*For stretchers with serial numbers 94030000 and higher, the assembly part number is 1010-434-20, the thigh frame is part number 1001-34-11 and the calf frame is part number 1001-34-12.

** For stretchers with serial numbers 94030000 and higher, the assembly part number is 1510-434-20, the thigh frame is part number 1501-34-11 and the calf frame is part number 1501-34-12.

1010-234-10* & 1510-234-10** Knee Gatch Ass'y (Alum.)



1010*

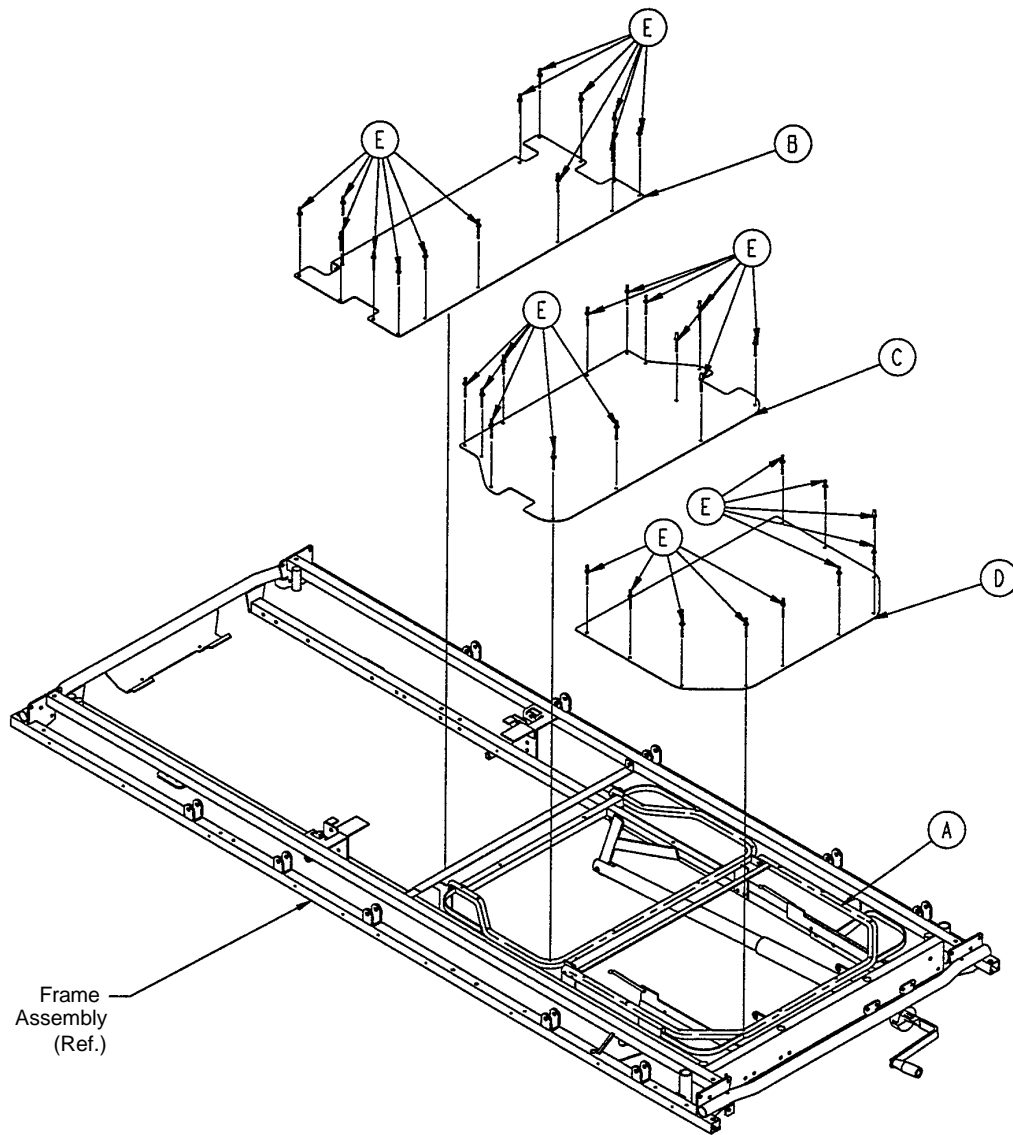
1510**

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 51.2)	Knee Gatch Assembly	1	A	(page 51.2)	Knee Gatch Assembly	1
B	1010-234-27	Midsection Skin	1	B	1510-234-27	Midsection Skin	1
C	1010-234-28	Thigh Skin	1	C	1510-234-28	Thigh Skin	1
D	1010-234-26	Calf Skin	1	D	1510-234-26	Calf Skin	1
E	25-122	Pop Rivet	37	E	25-122	Pop Rivet	37

*For stretchers with serial numbers 94030000 and higher, the assembly part number is 1010-434-10.

** For stretchers with serial numbers 94030000 and higher, the assembly part number is 1510-434-10.

1010-334-10* & 1510-334-10** Knee Gatch Ass'y (Fiberresin)



1010*

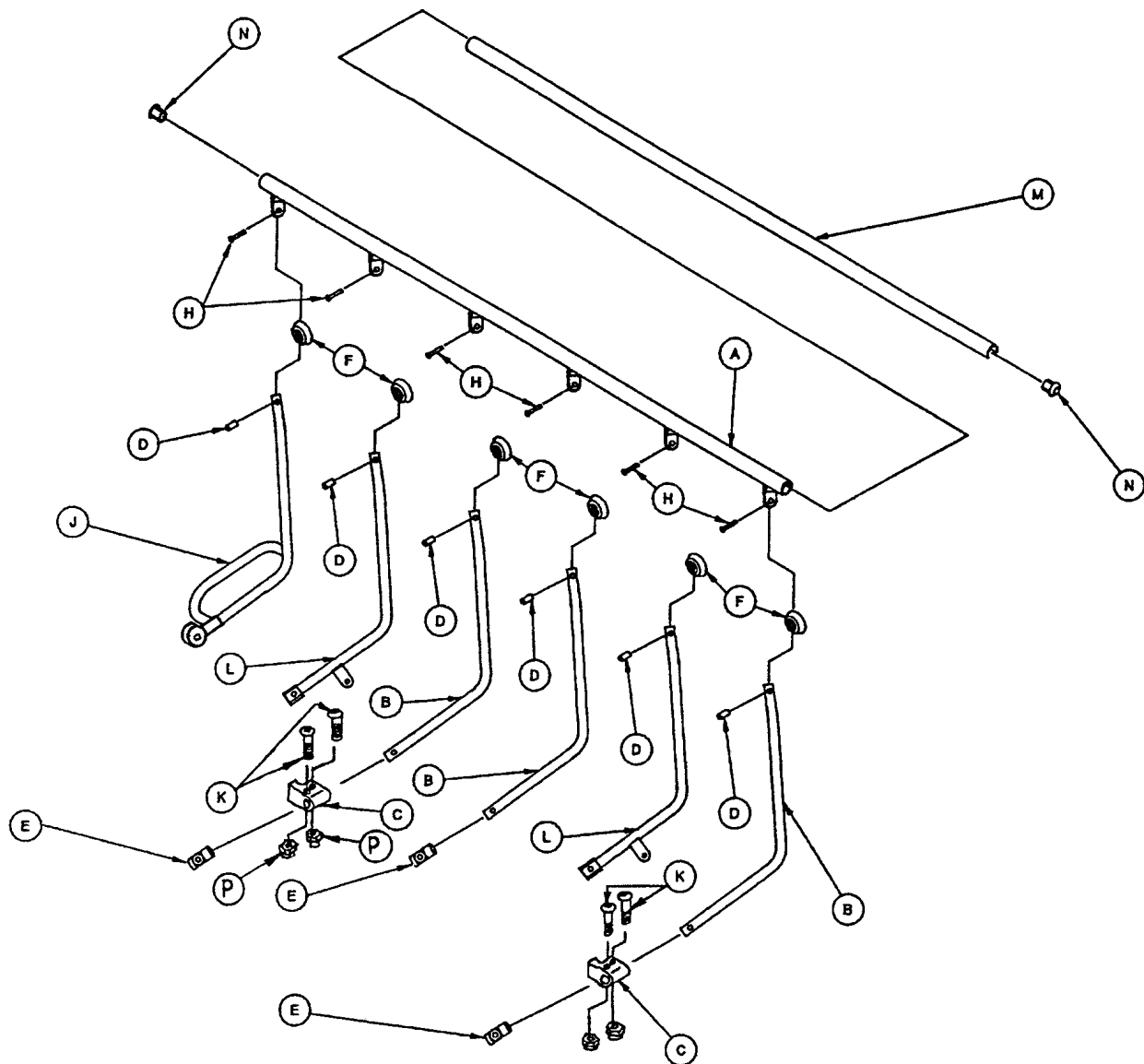
1510**

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	(page 51.2)	Knee Gatch Assembly	1	A	(page 51.2)	Knee Gatch Assembly	1
B	1010-334-27	Midsection Skin	1	B	1510-334-27	Midsection Skin	1
C	1010-334-28	Thigh Skin	1	C	1510-334-28	Thigh Skin	1
D	1010-334-26	Calf Skin	1	D	1510-334-26	Calf Skin	1
E	25-50	Pop Rivet	31	E	25-50	Pop Rivet	31

*For stretchers with serial numbers 94030000 and higher, the assembly part number is 1010-534-10.

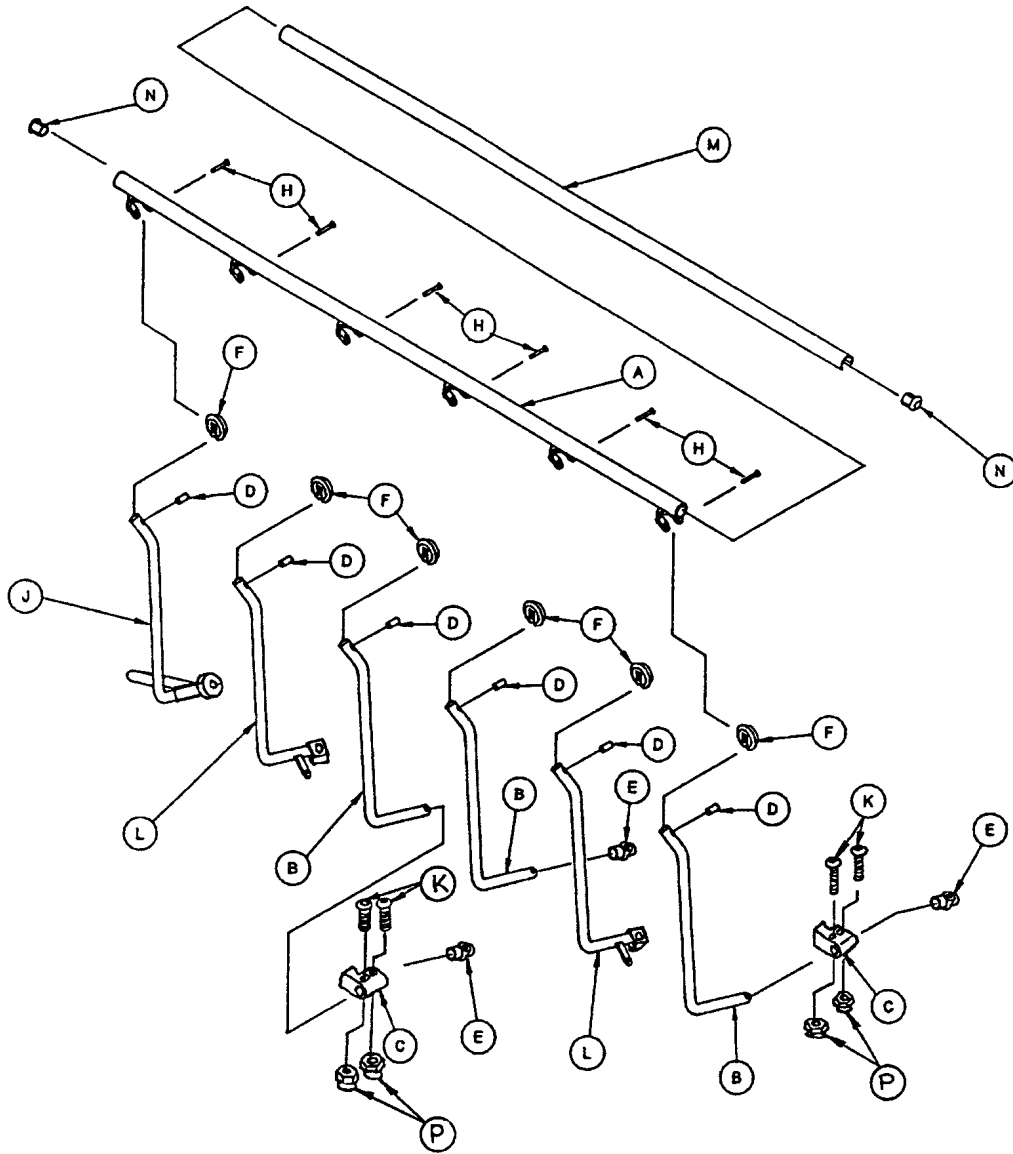
** For stretchers with serial numbers 94030000 and higher, the assembly part number is 1510-534-10.

1001-26-10 Siderail Assembly, Right



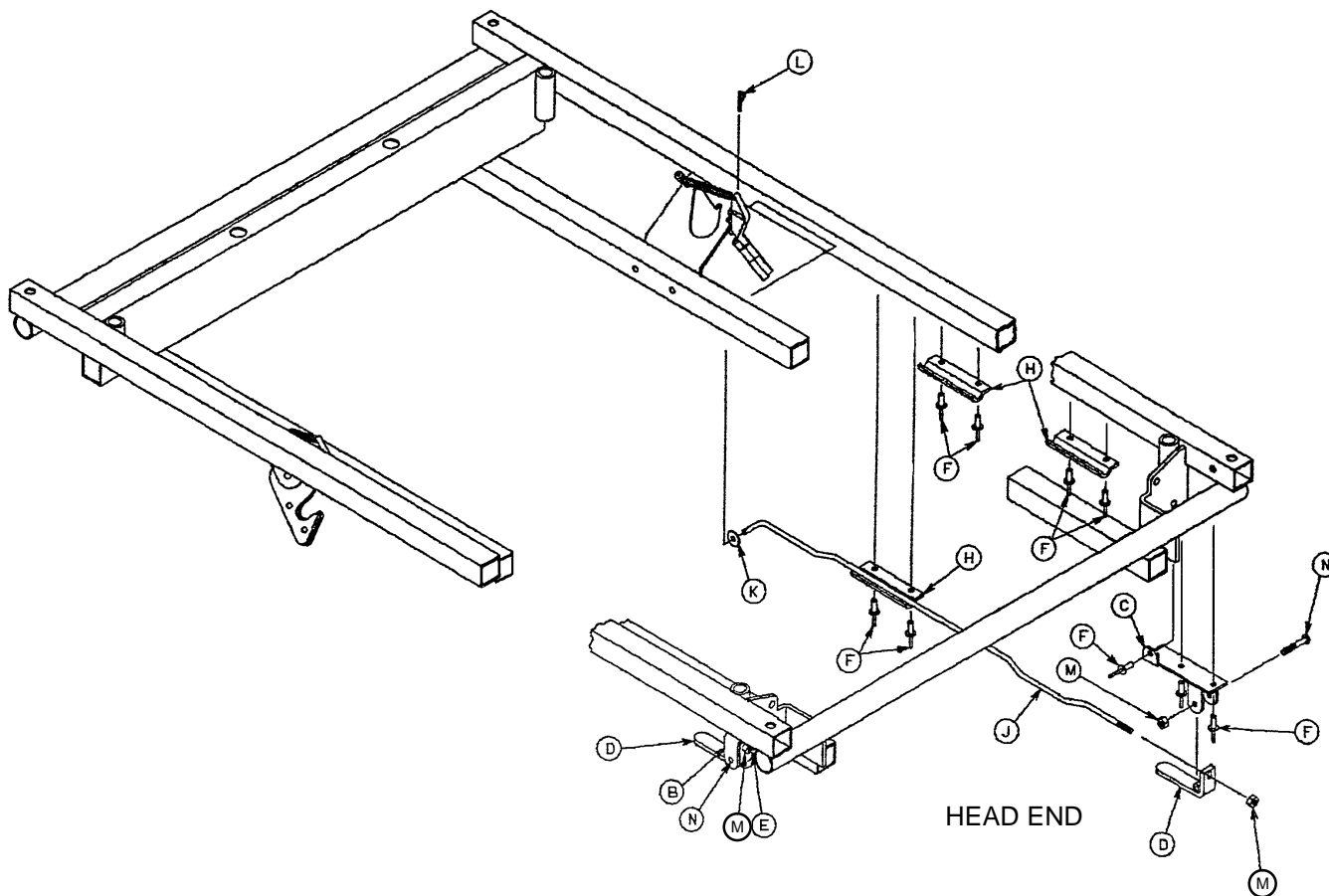
Item	Part No.	Part Name	Qty.
A	1001-26-40	Top Rail, Right	1
B	1001-26-41	Upright, Plated, Right	3
C	1001-26-32	Ring Spacer	2
D	1010-26-82	Sleeve Bearing	6
E	721-26-69	Upright Sleeve	3
F	1001-26-52	Hole Plug	6
H	25-114	Semi-Tubular Rivet	6
J	1001-26-31	Lock Upright Ass'y, Right	1
K	4-169	But. Hd. Cap Screw	4
L	1001-26-37	Upright Assembly, Right	2
M	1001-26-63	Top Rail Cap	1
N	1001-26-66	End Plug	2
P	16-3	Fiberlock Hex Nut	4

1001-26-11 Siderail Assembly, Left



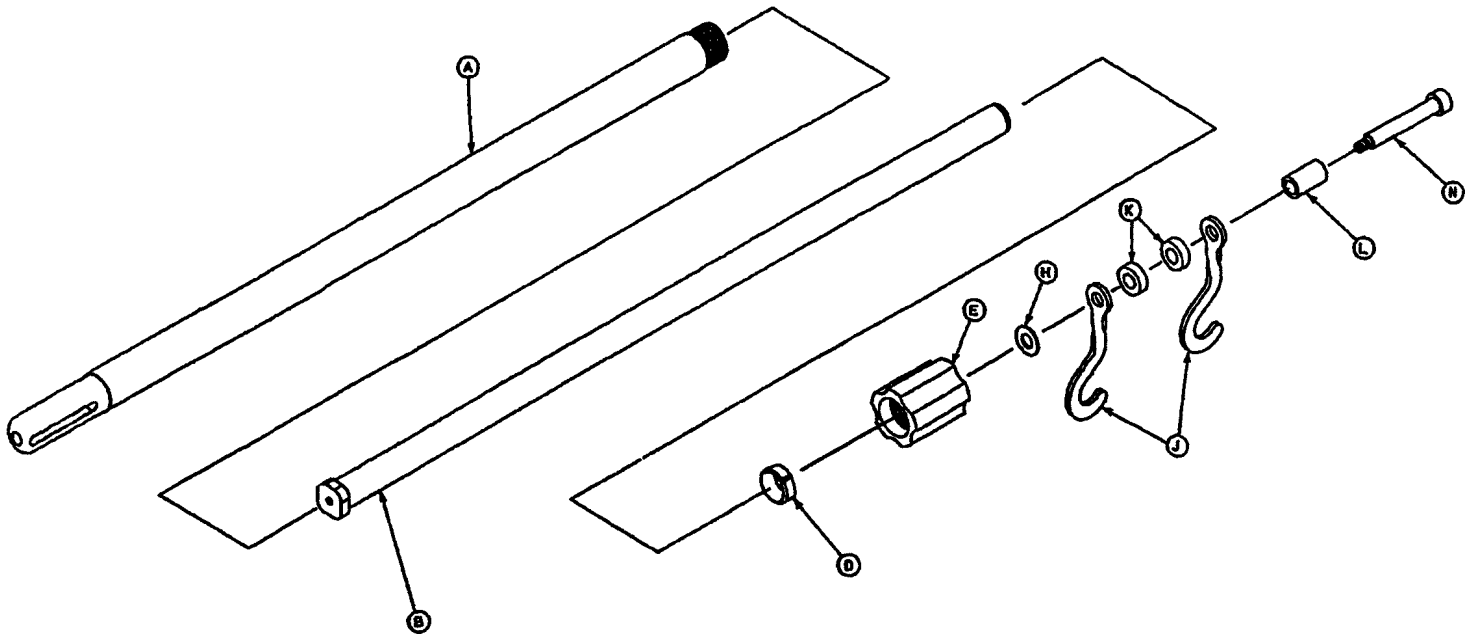
Item	Part No.	Part Name	Qty.
A	1001-26-30	Top Rail, Left	1
B	1001-26-42	Upright, Plated, Left	3
C	1001-26-32	Ring Spacer	2
D	1010-26-82	Sleeve Bearing	6
E	721-26-69	Upright Sleeve	3
F	1001-26-52	Hole Plug	6
H	25-114	Semi-Tubular Rivet	6
J	1001-26-33	Lock Upright Ass'y, Left	1
K	4-169	But. Hd. Cap Screw	4
L	1001-26-38	Upright Assembly, Left	2
M	1001-26-63	Top Rail Cap	1
N	1001-26-66	End Plug	2
P	16-3	Fiberlock Hex Nut	4

1001-27-10 Head End Siderail Latch Option Assembly



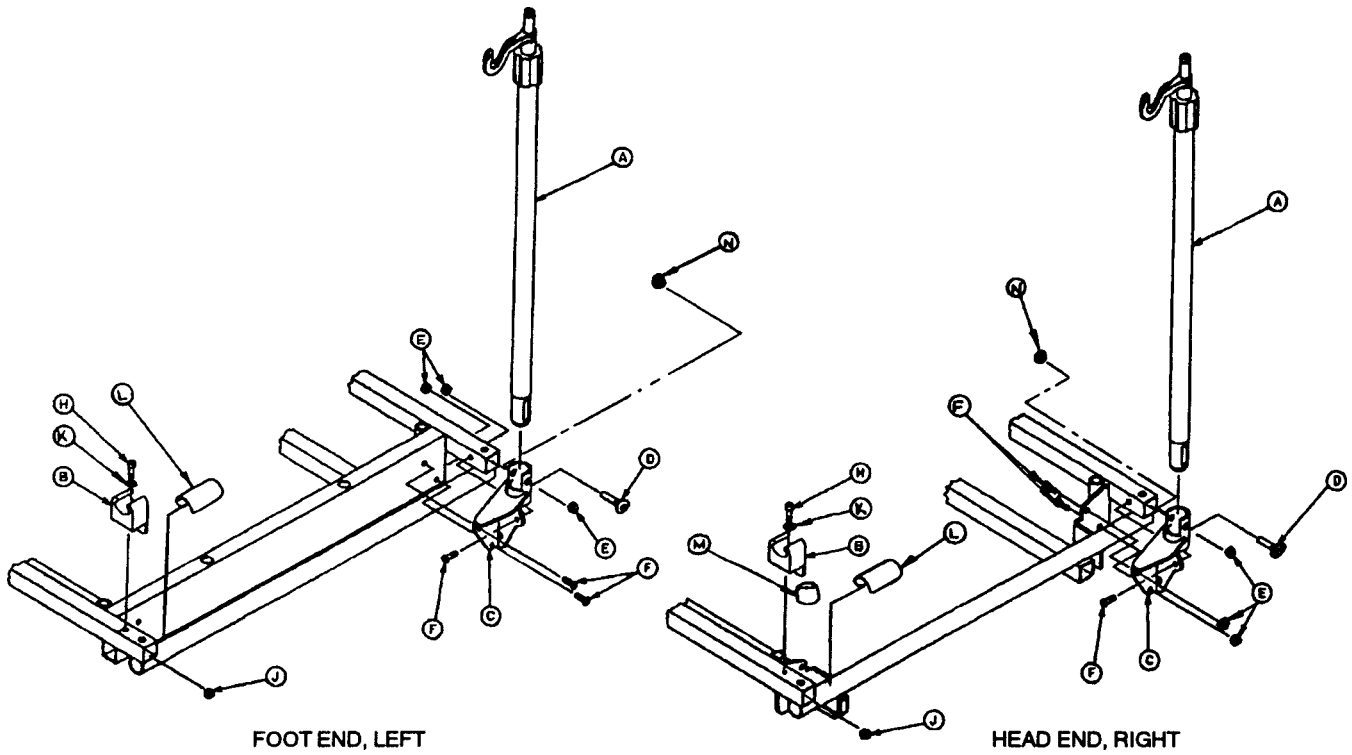
Item	Part No.	Part Name	Qty.
B	1001-27-17	Handle Bracket, Left	1
C	1001-27-18	Handle Bracket, Right	1
D	1001-27-15	Handle Weldment	2
E	1001-27-24	Link, Left	1
F	25-79	Pop Rivet	18
H	1001-27-19	Link Channel	6
J	1001-27-23	Link, Right	1
K	11-16	Flat Washer	2
L	27-8	Cotter Pin	2
M	16-3	Nylock Nut	4
N	2-89	Rd. Hd. Machine Screw	2

1001-80-14 I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	1001-59-32	Base Tube Assembly	1
B	1001-59-31	Extension Tube Assembly	1
D	1001-59-47	Lock Ring	1
E	1001-59-46	Lock Actuator	1
H	14-20	Nylon Flat Washer	As Req'd
J	1010-59-16	I.V. Hook	2
K	52-17	Nylon Spacer	2
L	926-400-62	Stop Sleeve	1
N	8-31	Shoulder Bolt	1

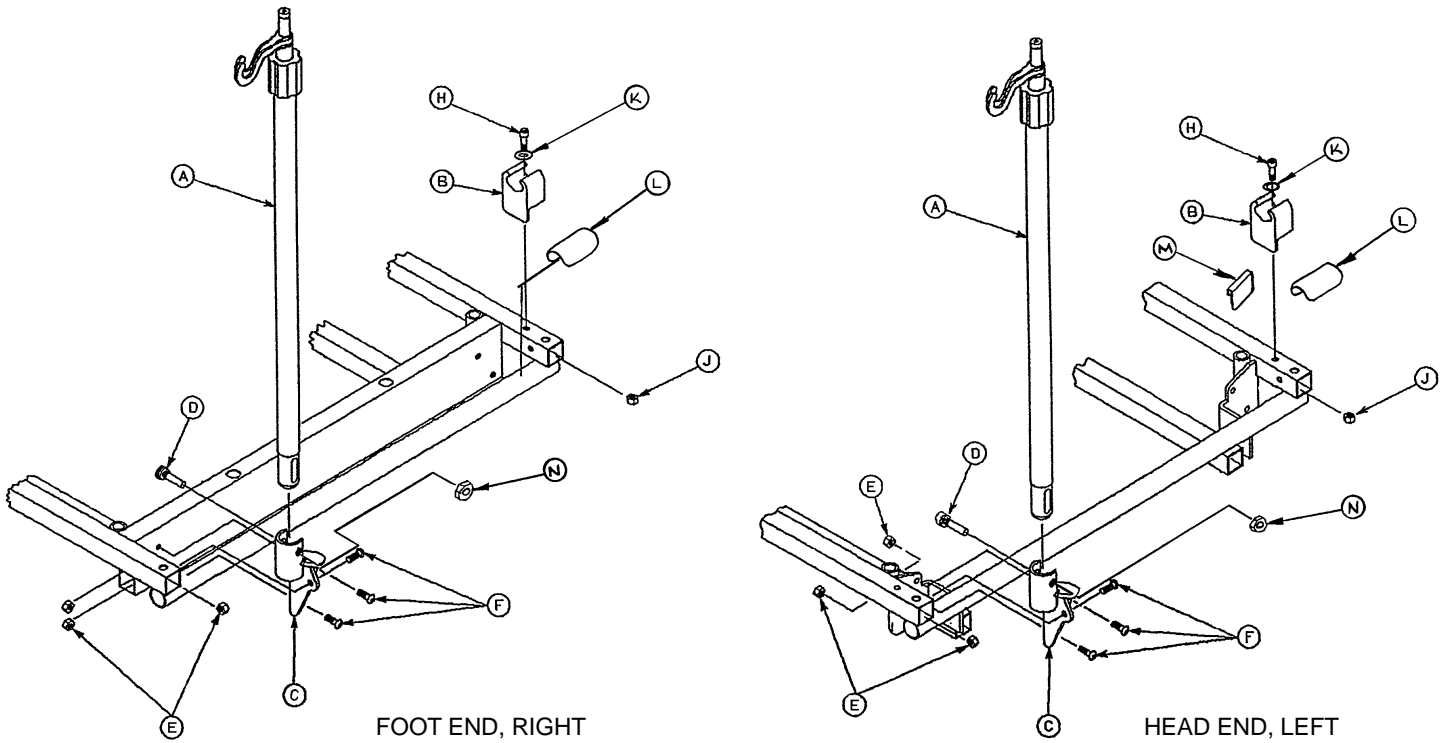
1001-80 & 1001-83 I.V. Ass'y, Ft. End Lt. & Hd. End Rt.



Item	Part No.	Part Name	Qty.
A	(page 55)	I.V. Pole Assembly	1
B	1001-59-12	I.V. Clip	1
C	1001-259-16	Socket Ass'y, Right	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	3
F	4-156	Button Hd. Cap Screw	3
H	4-169	Soc. Hd. Cap Screw	1
J	16-3	Fiberlock Hex Nut	1
K	11-16	Washer	1
L	1001-1-56	Round Hook Protector	1
M	1001-1-57	Hook Protector, Lt.	1*
N	16-20	Self-Locking Nut	1

*Used only on 1001-83.

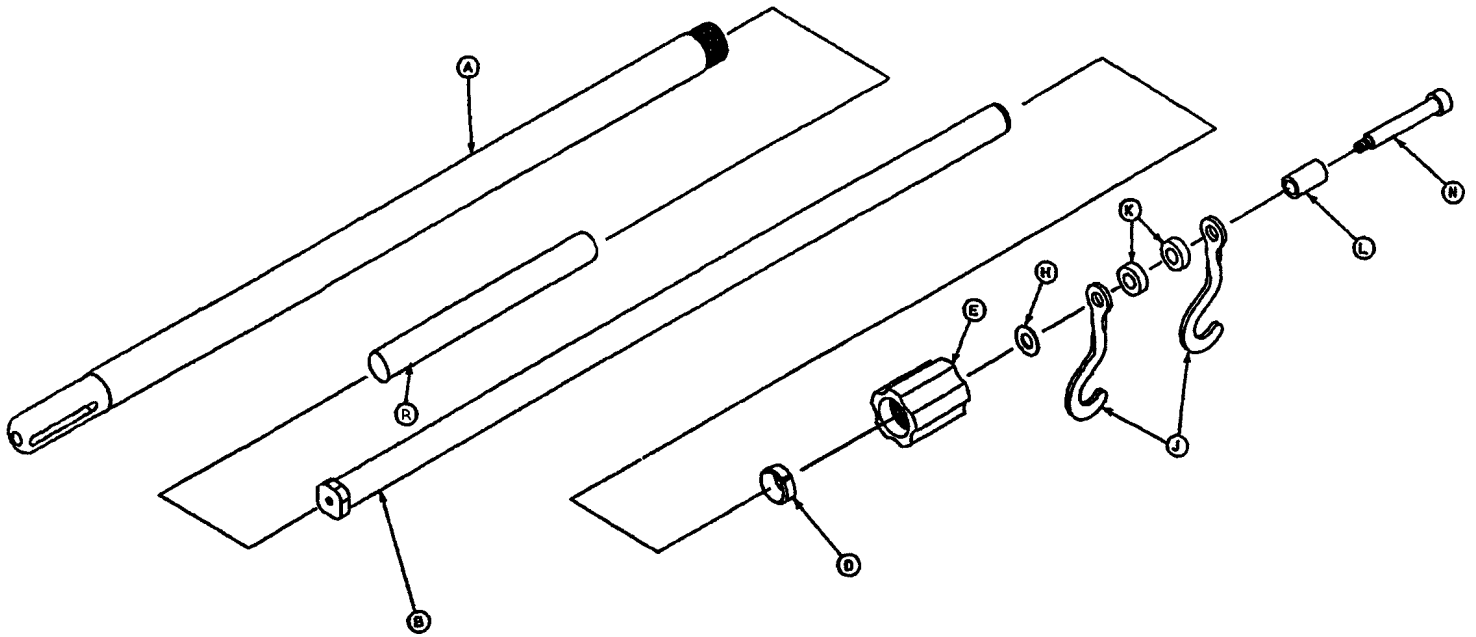
1001-81 & 1001-82 I.V. Ass'y, Hd. End Lt. & Ft. End Rt.



Item	Part No.	Part Name	Qty.
A	(page 55)	I.V. Pole Assembly	1
B	1001-59-12	I.V. Clip	1
C	1001-259-17	Socket Ass'y, Left	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	3
F	4-156	Button Hd. Cap Screw	3
H	4-169	Soc. Hd. Cap Screw	1
J	16-3	Fiberlock Hex Nut	1
K	11-16	Washer	1
L	1001-1-56	Round Hook Protector	1
M	1001-1-58	Hook Protector, Rt.	1*
N	16-20	Self-Locking Nut	1

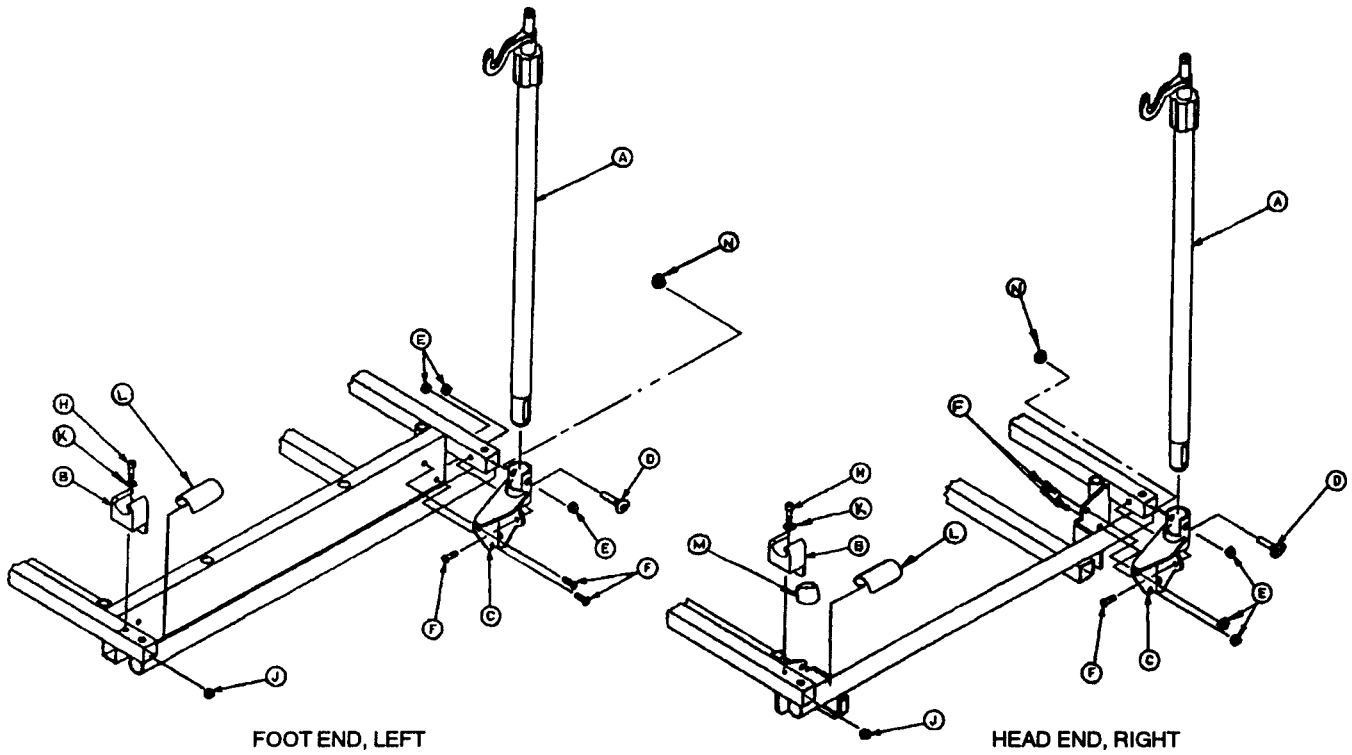
*Used only on 1001-81.

1501-80-14 I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	1001-59-32	Base Tube Assembly	1
B	1001-59-31	Extension Tube Assembly	1
D	1001-59-47	Lock Ring	1
E	1001-59-46	Lock Actuator	1
H	14-20	Nylon Flat Washer	As Req'd
J	1010-59-16	I.V. Hook	2
K	52-17	Nylon Spacer	2
L	926-400-62	Stop Sleeve	1
N	8-31	Shoulder Bolt	1
R	1501-27-19	Plug	1

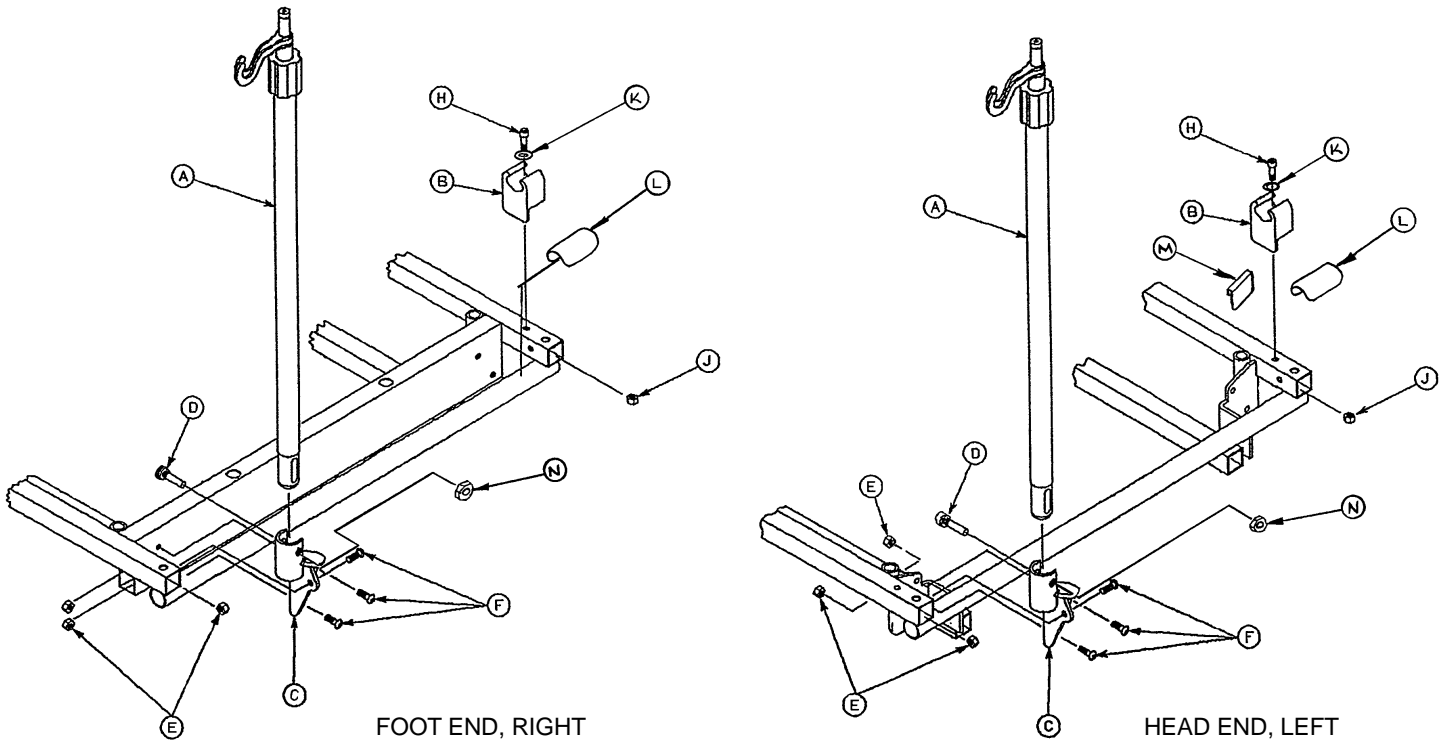
1501-80 & 1501-83 I.V. Ass'y, Ft. End Lt. & Hd. End Rt.



Item	Part No.	Part Name	Qty.
A	(page 58)	I.V. Pole Assembly	1
B	1001-59-12	I.V. Clip	1
C	1001-259-16	Socket Ass'y, Right	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	3
F	4-156	Button Hd. Cap Screw	3
H	4-26	Soc. Hd. Cap Screw	1
J	16-3	Fiberlock Hex Nut	1
K	11-16	Washer	1
L	1001-1-56	Round Hook Protector	1
M	1001-1-57	Hook Protector, Lt.	1*
N	16-20	Self-Locking Nut	1

*Used only on 1501-83.

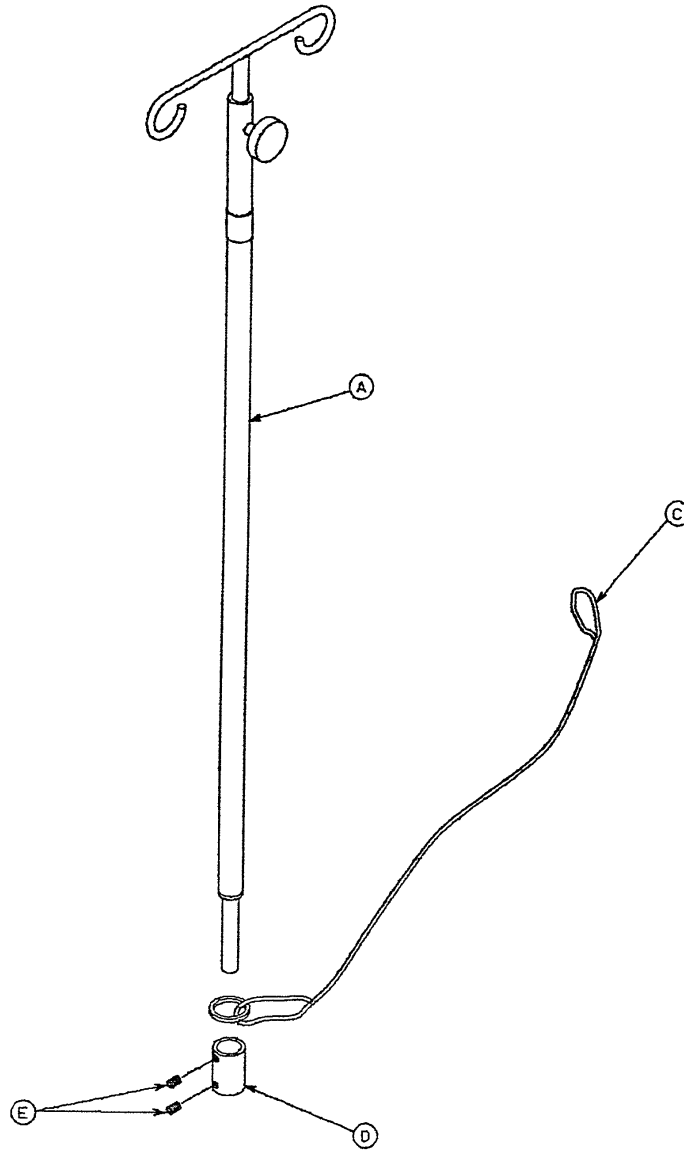
1501-81 & 1501-82 I.V. Ass'y, Ft. End Rt. & Hd. End Lt.



Item	Part No.	Part Name	Qty.
A	(page 58)	I.V. Pole Assembly	1
B	1001-59-12	I.V. Clip	1
C	1001-259-17	Socket Ass'y, Left	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	3
F	4-156	Button Hd. Cap Screw	3
H	4-26	Soc. Hd. Cap Screw	1
J	16-3	Fiberlock Hex Nut	1
K	11-16	Washer	1
L	1001-1-56	Round Hook Protector	1
M	1001-1-58	Hook Protector, Rt.	1*
N	16-20	Self-Locking Nut	1

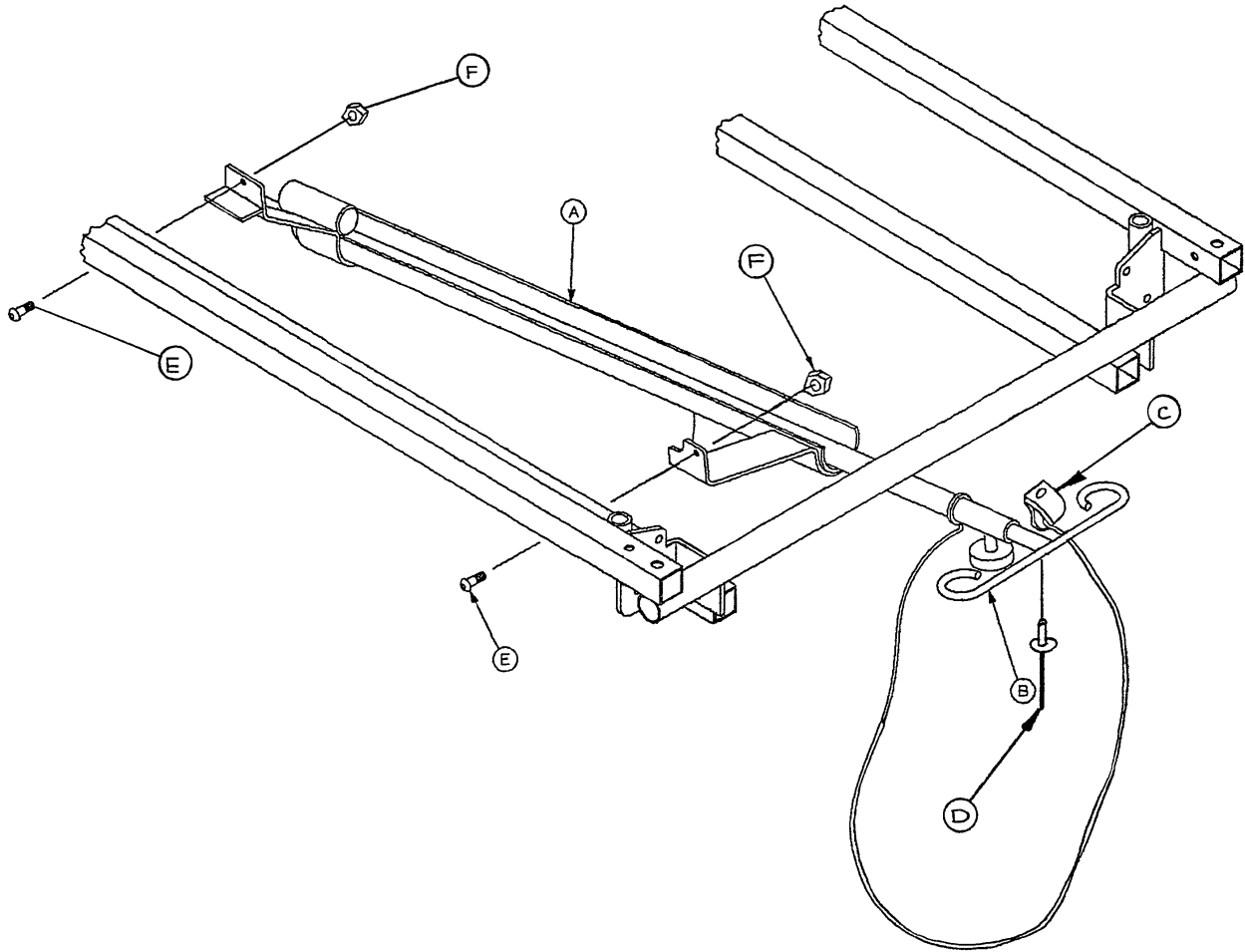
*Used only on 1501-81.

1001-87-18 Tethered I.V. Pole Assembly



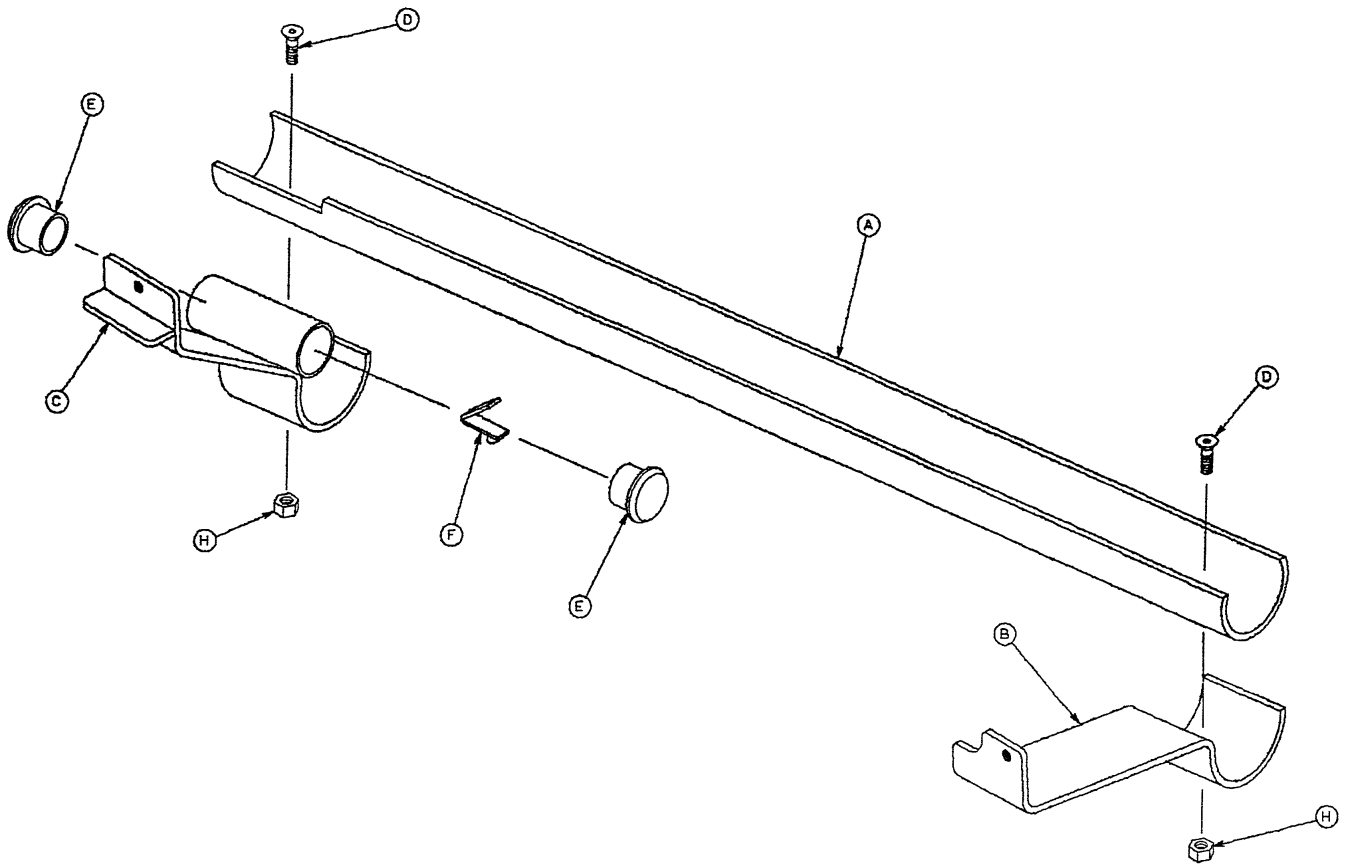
Item	Part No.	Part Name	Qty.
A	721-47-6	I.V. Holder	1
B	1001-87-14	Specification Label	1
C	1010-22-27	Cable Assembly	1
D	741-47-14	Retainer	1
E	21-16	Set Screw	2

1001-87-20 Tethered I.V. Pole to Frame Assembly



Item	Part No.	Part Name	Qty.
A	(page 63)	Trough Assembly	1
B	(page 61)	I.V. Pole Assembly	1
C	34-22	Cord Clamp	1
D	25-79	Pop Rivet	1
E	2-36	Round Hd. Screw	2
F	16-3	Nylock Nut	2

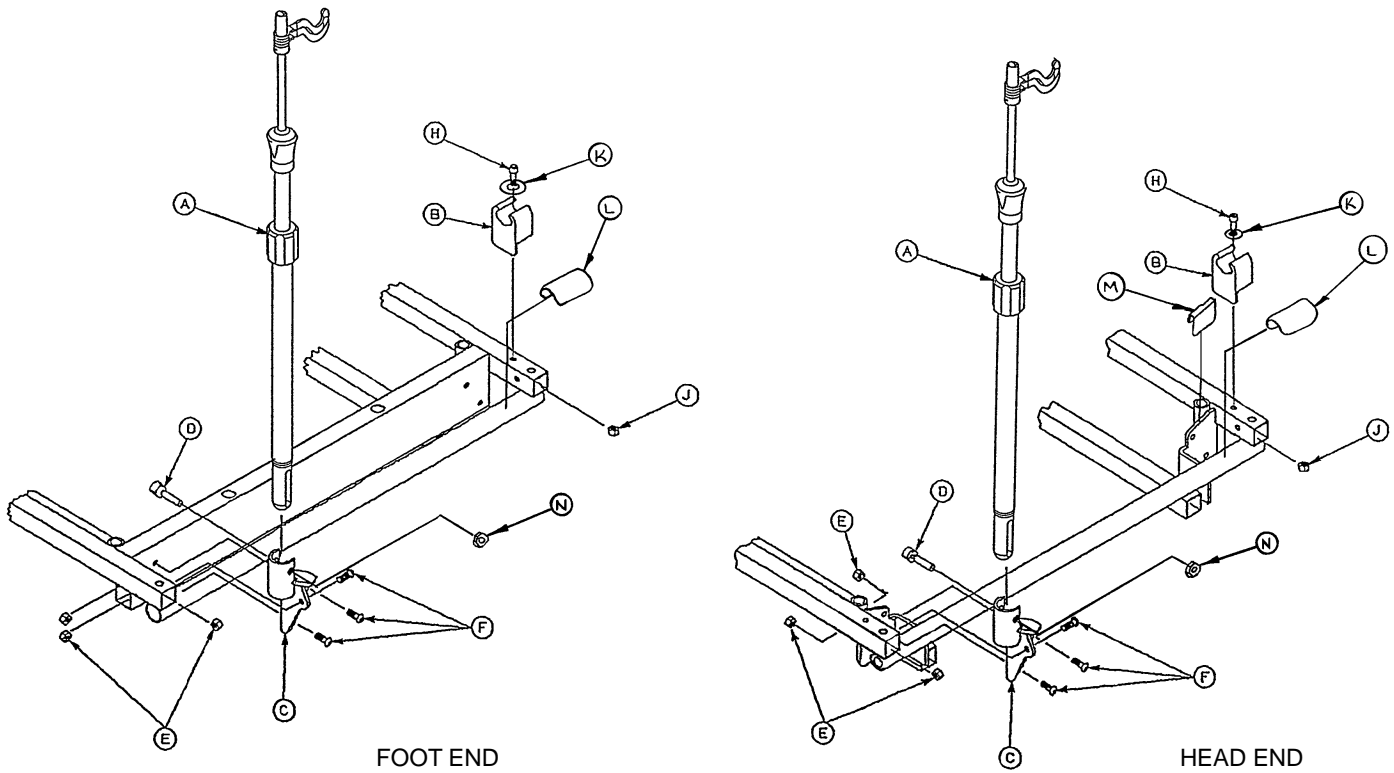
1001-87-22 Tethered I.V. Pole Trough Assembly



Item	Part No.	Part Name	Qty.
A	1001-87-23	Machined Sleeve	1
B	1001-87-16	Front Mounting Bracket	1
C	1001-87-15	Mounting Bracket Ass'y	1
D	1-22	Flat Hd. Mach Screw	2
E	37-2	Tube Plug	2
F	946-40-110	Lock Clip	1
H	16-14	Dynalock Hex Nut	2

1001-61 & 1001-62 3-Stage I.V. Assembly, Hd. & Ft.

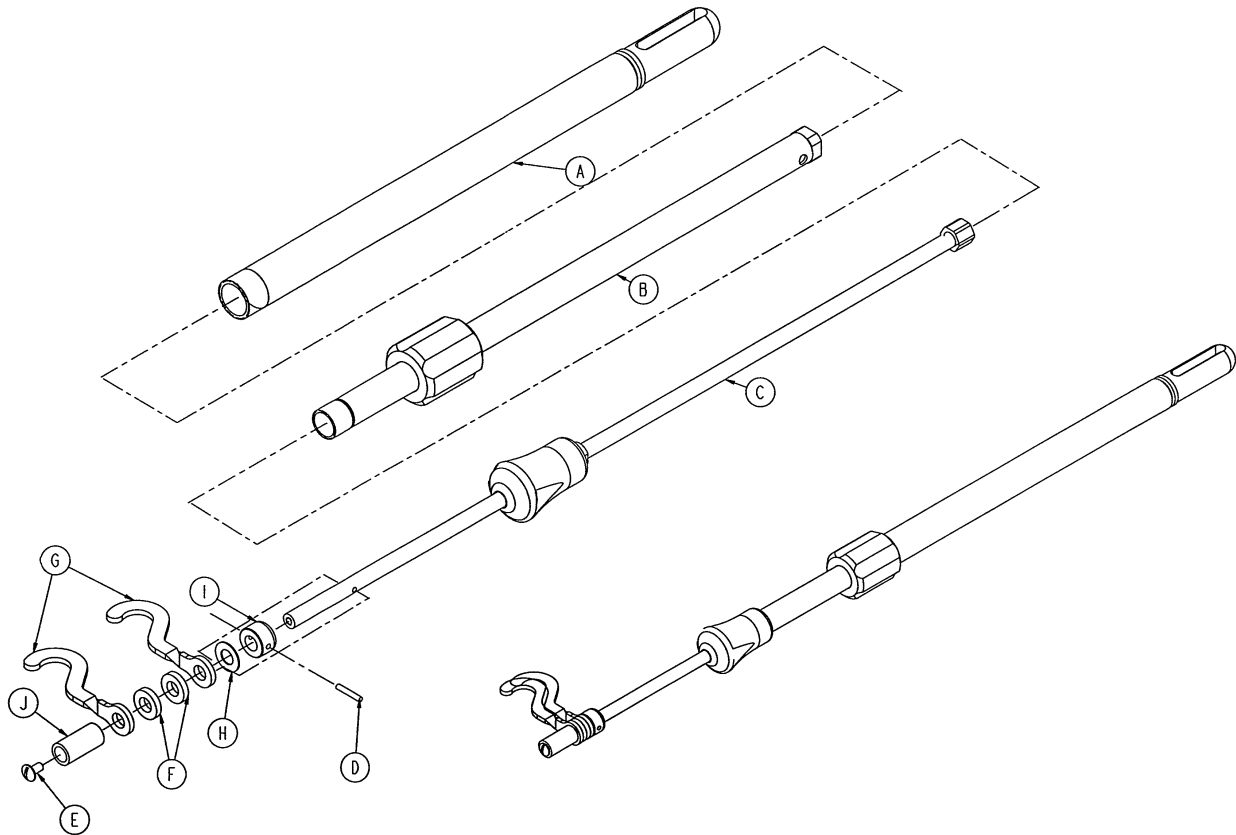
1501-61 & 1501-62 3-Stage I.V. Assembly, Hd. & Ft.



Item	Part No.	Part Name	Qty.
A	(page 63.2 or 63.3)	I.V. Pole Assembly	1
B	1001-59-12	I.V. Clip	1
C	1001-259-17	Socket Assembly	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	3
F	4-156	Button Hd. Cap Screw	3
H	4-26	Soc. Hd. Cap Screw	1
J	16-3	Fiberlock Hex Nut	1
K	11-16	Washer	1
L	1001-1-56	Round Hook Protector	1
M	1001-1-58	Hook Protector	1*
N	16-20	Self-Locking Nut	1

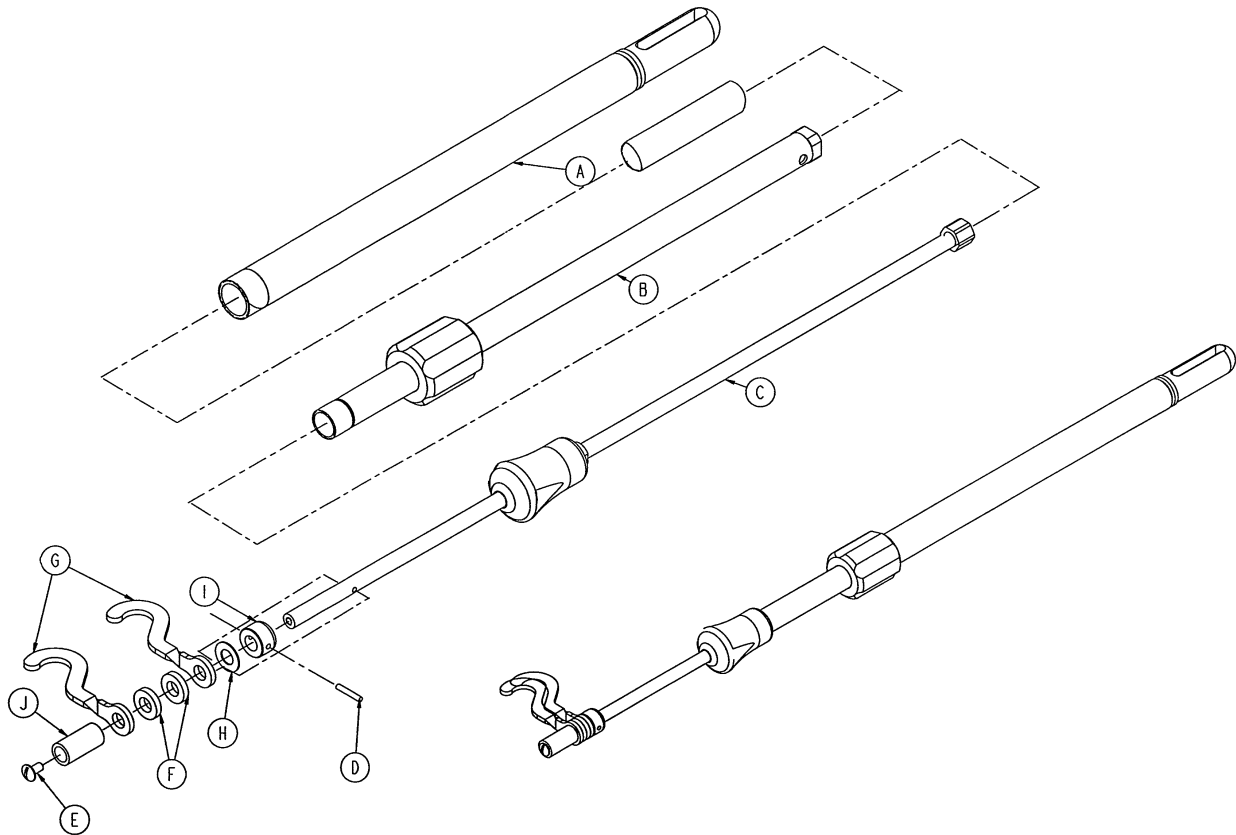
*Used only on 1001-61 and 1501-61.

1001-61-10 3-Stage I.V. Pole Assembly



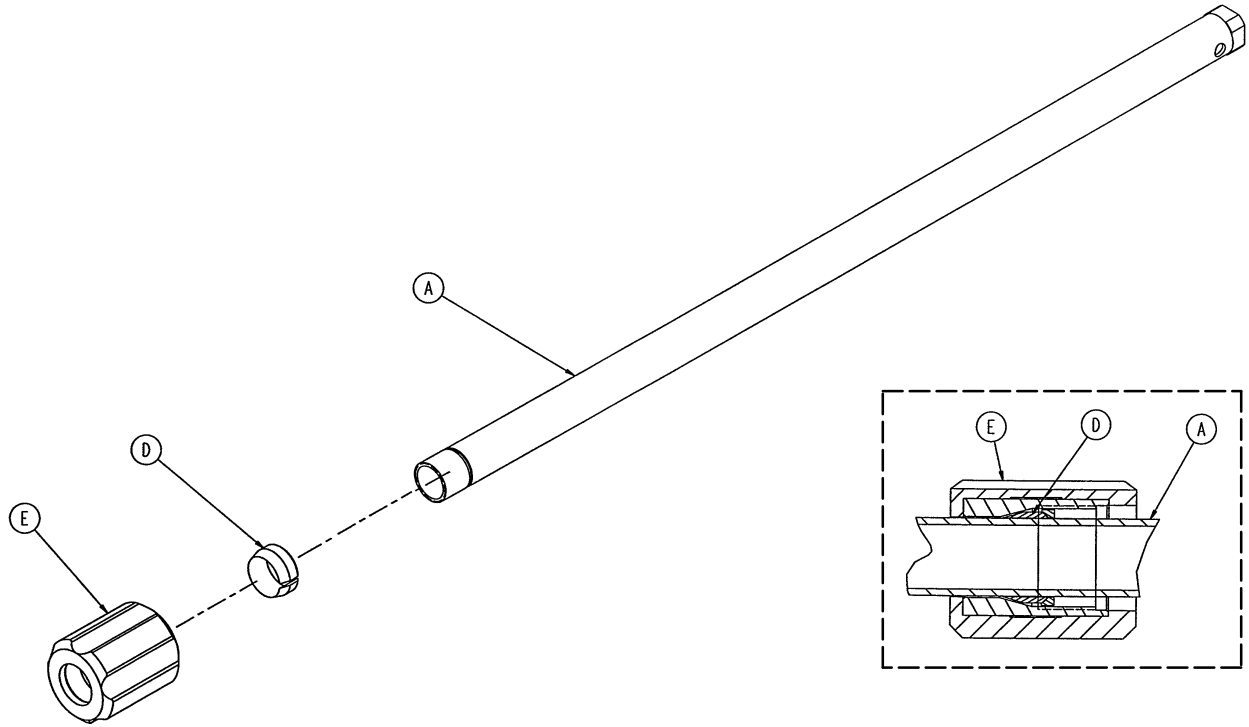
Item	Part No.	Part Name	Qty.
A	1001-61-34	Base Tube Assembly	1
B	(page 63.4)	2nd Stage Assembly	1
C	(page 63.5)	3rd Stage Assembly	1
D	26-6	Roll Pin	1
E	7-4	Truss Hd. Mach. Screw	1
F	52-17	Nylon Spacer	2
G	1010-59-16	I.V. Hook	2
H	14-20	Nylon Flat Washer	1
I	1010-61-14	Collar	1
J	926-400-62	Stop Sleeve	1

1501-61-10 3-Stage I.V. Pole Assembly



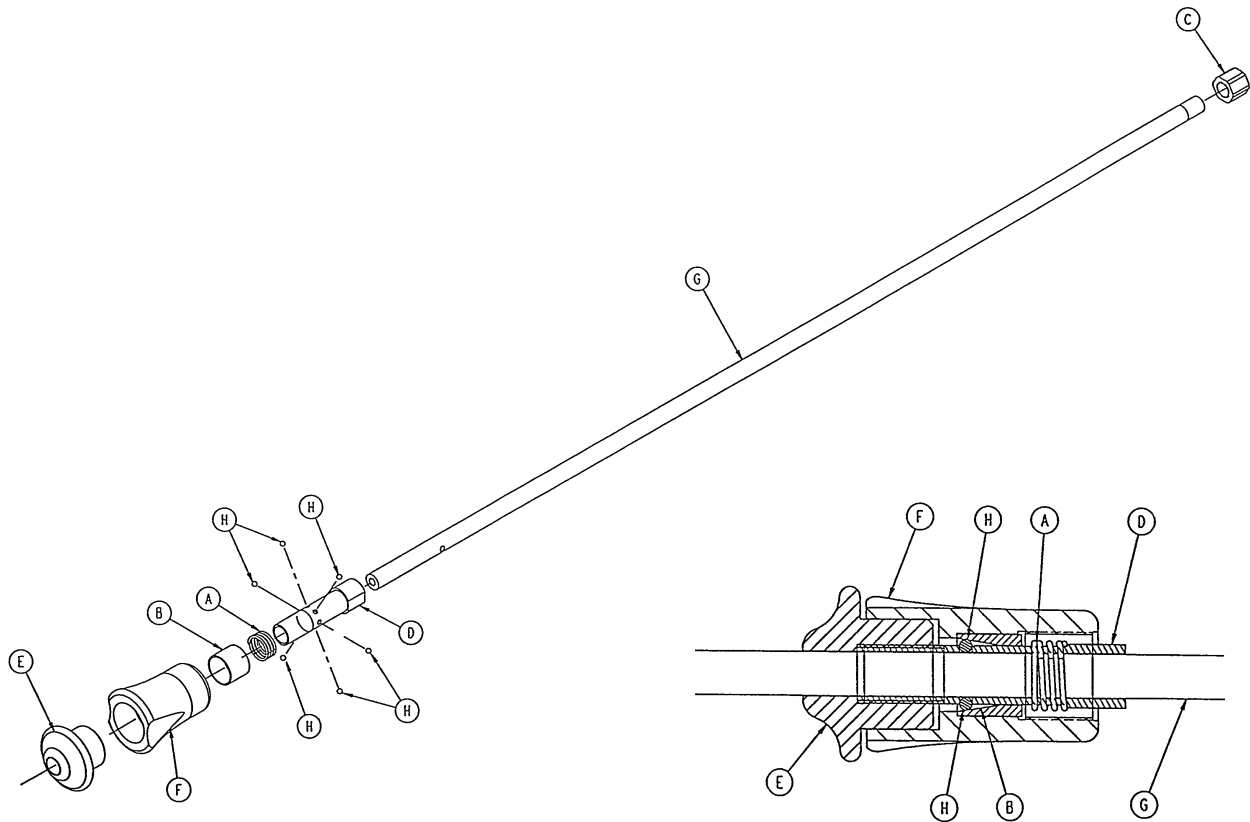
Item	Part No.	Part Name	Qty.
A	721-61-34	Base Tube Assembly	1
B	(page 63.4)	2nd Stage Assembly	1
C	(page 63.5)	3rd Stage Assembly	1
D	26-6	Roll Pin	1
E	7-4	Truss Hd. Mach. Screw	1
F	52-17	Nylon Spacer	2
G	1010-59-16	I.V. Hook	2
H	14-20	Nylon Flat Washer	1
I	1010-61-14	Collar	1
J	926-400-62	Stop Sleeve	1
K	1501-27-19	Plug	1

721-61-25 2nd Stage Assembly



Item	Part No.	Part Name	Qty.
A	721-61-30	2nd Tube Assembly	1
D	1001-59-47	Lock Ring	1
E	1001-59-46	Lock Actuator	1

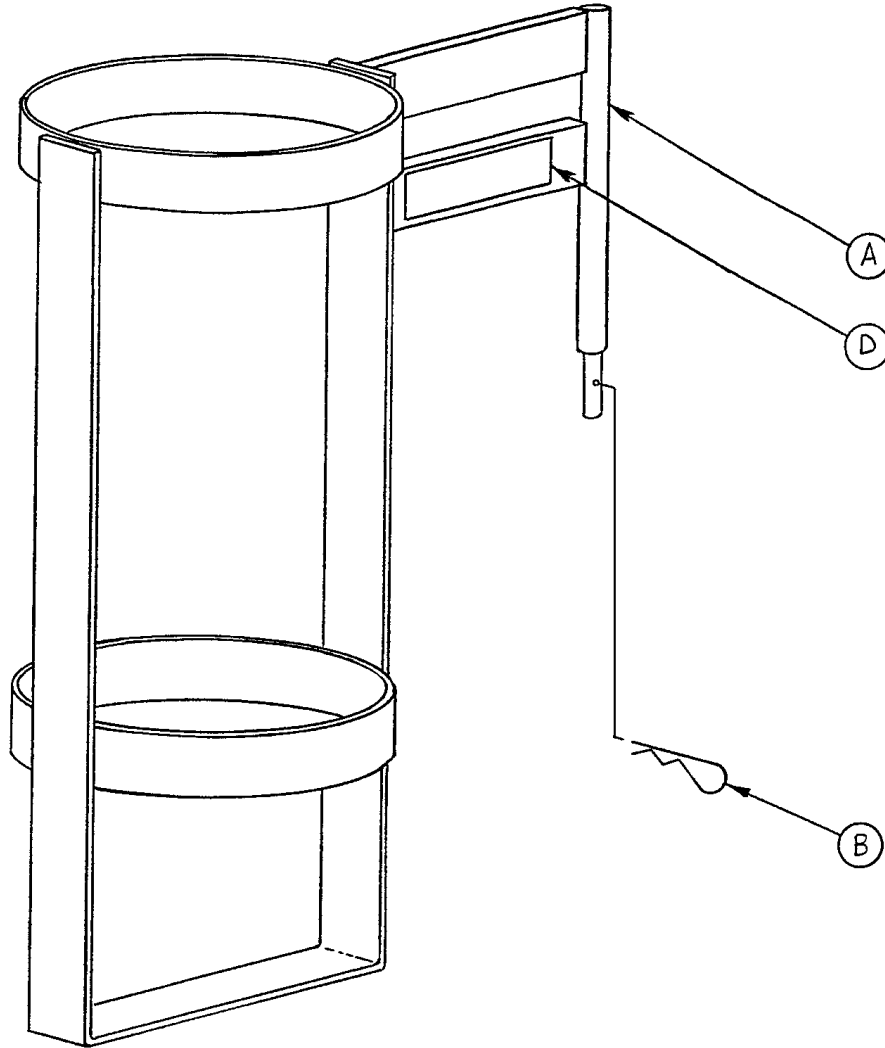
721-61-20 3rd Stage Assembly



Item	Part No.	Part Name	Qty.
A	38-303	Spring	1
B	1010-61-23	Ball Retainer	1
C	1010-61-15	Stop Nut	1
D	1010-61-16	Retaining Shaft	1
E	1010-61-17	Thumb Knob	1
F	1010-61-18	Hand Guard	1
G	721-61-19	3rd Extension Rod	1
H	31-21	Ball	6

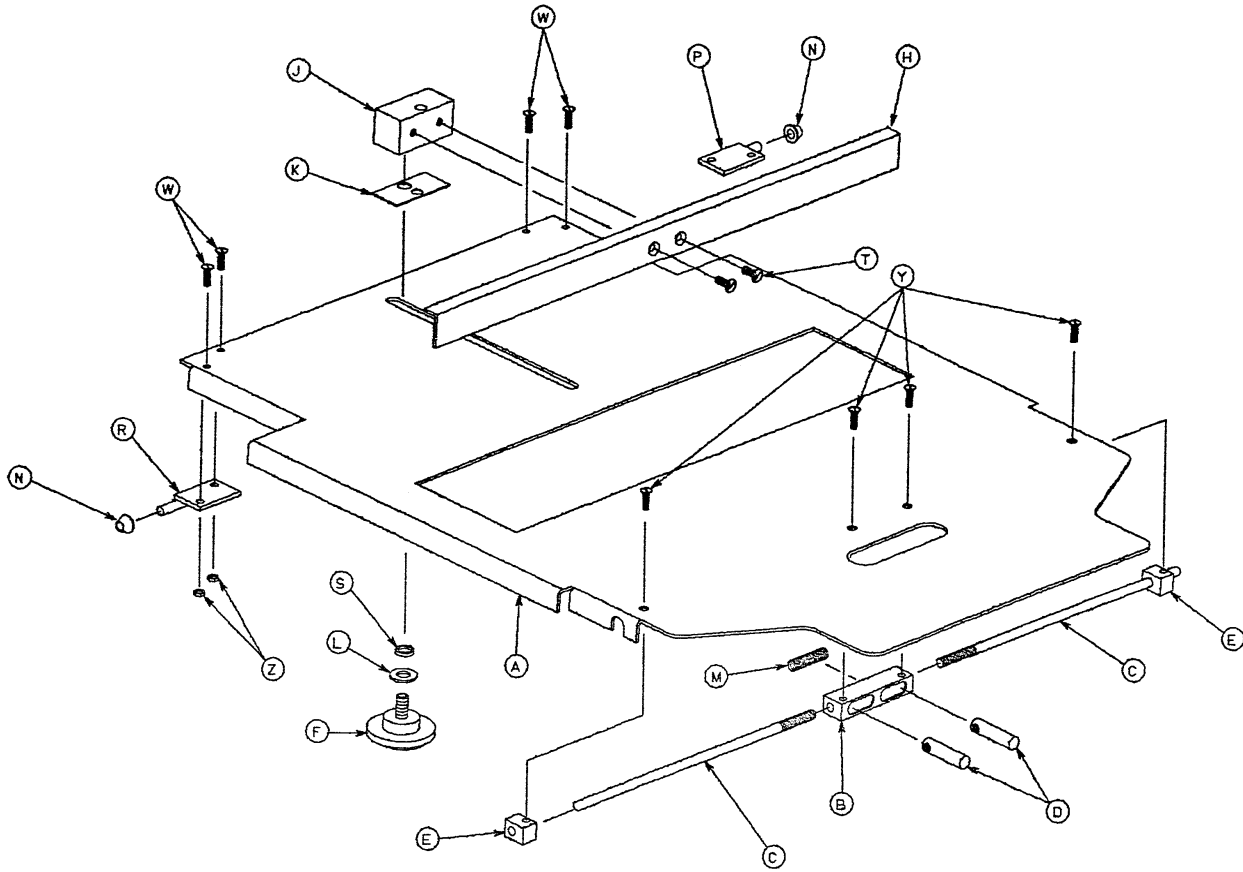
Notes

1020-30 Upright Oxygen Bottle Holder Assembly



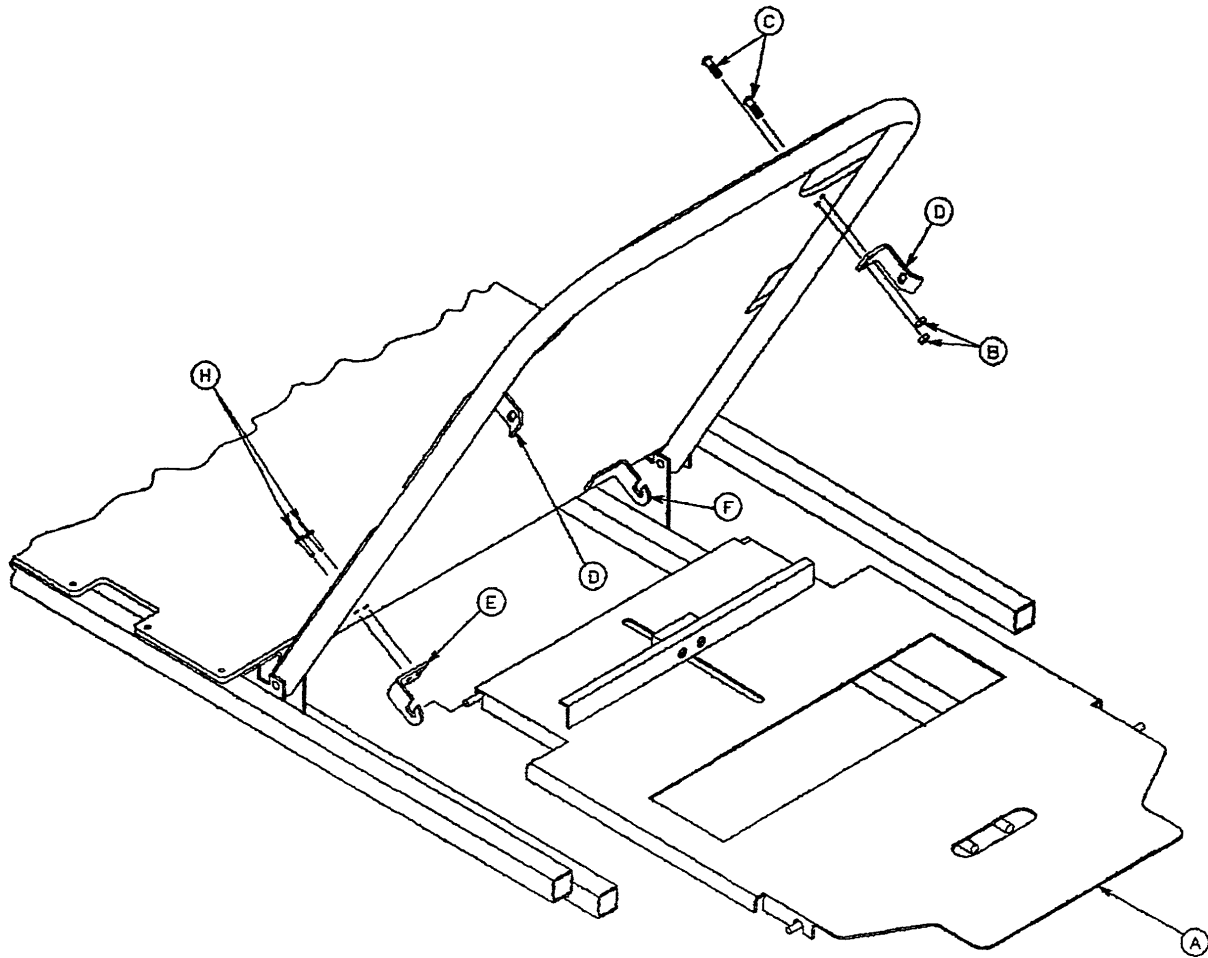
Item	Part No.	Part Name	Qty.
A	1020-30-11	Upright Bottle Holder	1
B	27-12	Cotter Pin	1
D	1020-30-17	Specification Label	1

1001-23-10 Fowler X-Ray Cassette Assembly



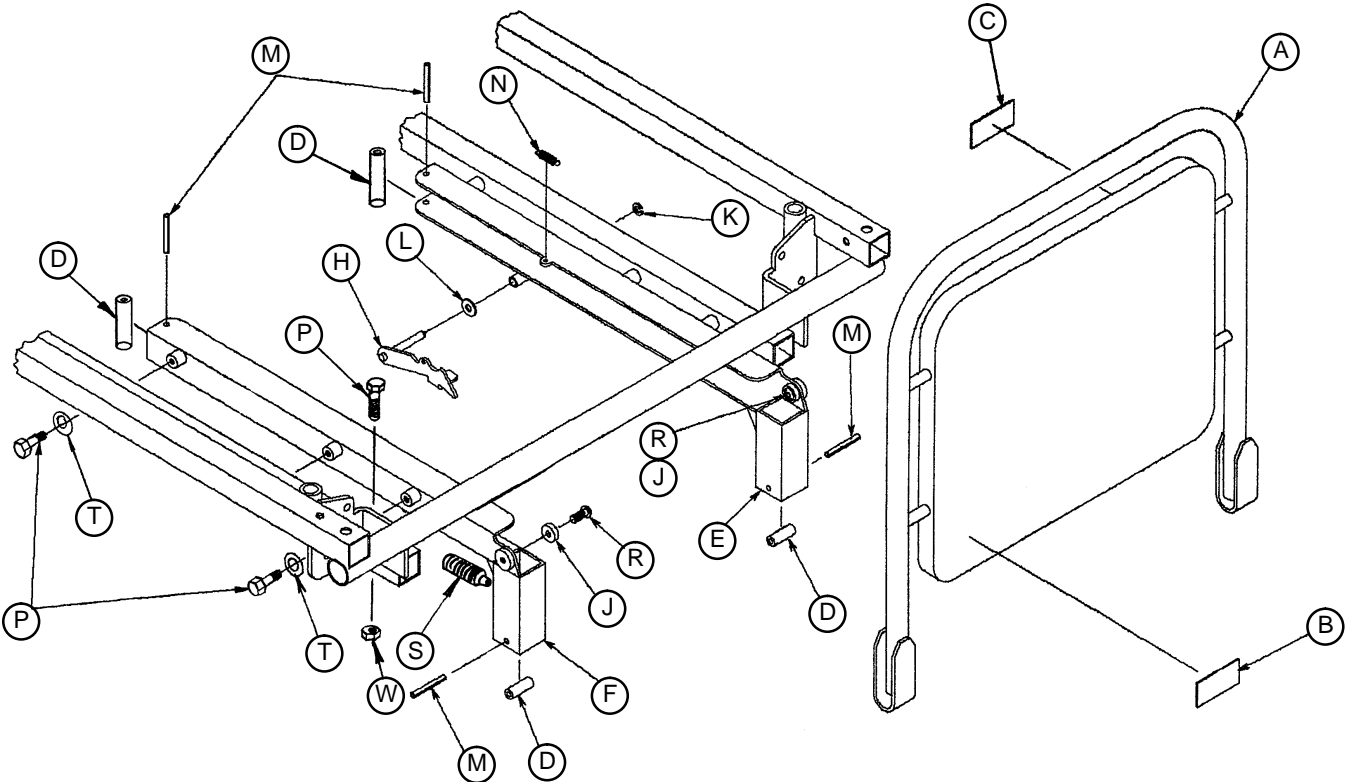
Item	Part No.	Part Name	Qty.
A	1001-23-12	Tray	1
B	1020-23-16	Post Housing	1
C	1001-23-14	Actuating Rod	2
D	926-23-64	Post	2
E	1010-23-37	Rod Guide	2
F	1020-23-21	Knob	1
H	1010-23-28	Tray Angle	1
J	926-23-70	Block Assembly	1
K	926-23-69	Washer	1
L	14-3	Washer	1
M	38-122	Compression Spring	1
N	1020-23-26	Spacer	2
P	1020-23-19	Tray Hinge, Right	1
R	1020-23-20	Tray Hinge, Left	1
S	926-23-71	Bushing	1
T	1-20	Flat Hd. Mach. Screw	2
W	4-149	Button Hd. Cap Screw	4
Y	1-22	Flat Hd. Mach. Screw	4
Z	16-3	Nylock Hex Nut	4
AA	1010-23-19	Instruction Label	1
AB	1001-23-25	Specification Label	1

1001-23-11 X-Ray Cassette Installation Assembly



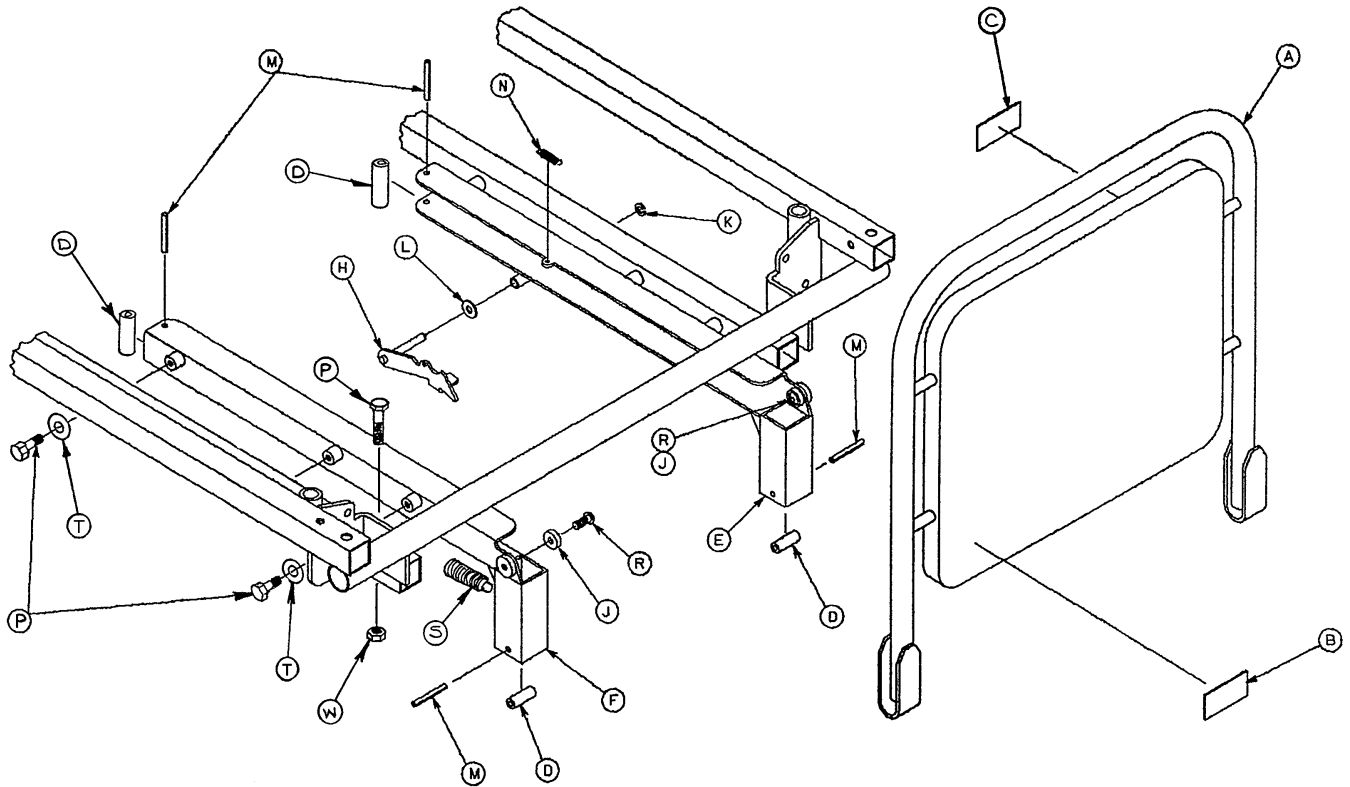
Item	Part No.	Part Name	Qty.
A	(page 65)	X-Ray Cassette Ass'y	1
B	16-3	Self-Locking Nut	4
C	4-147	Button Hd. Cap Screw	4
D	1001-23-13	Tray Latch	2
E	1020-23-13	Tray Hinge, Right	1
F	1020-23-12	Tray Hinge, Left	1
H	25-69	Pop Rivet	4

1001-42-10 Head Board/Pushbar Assembly



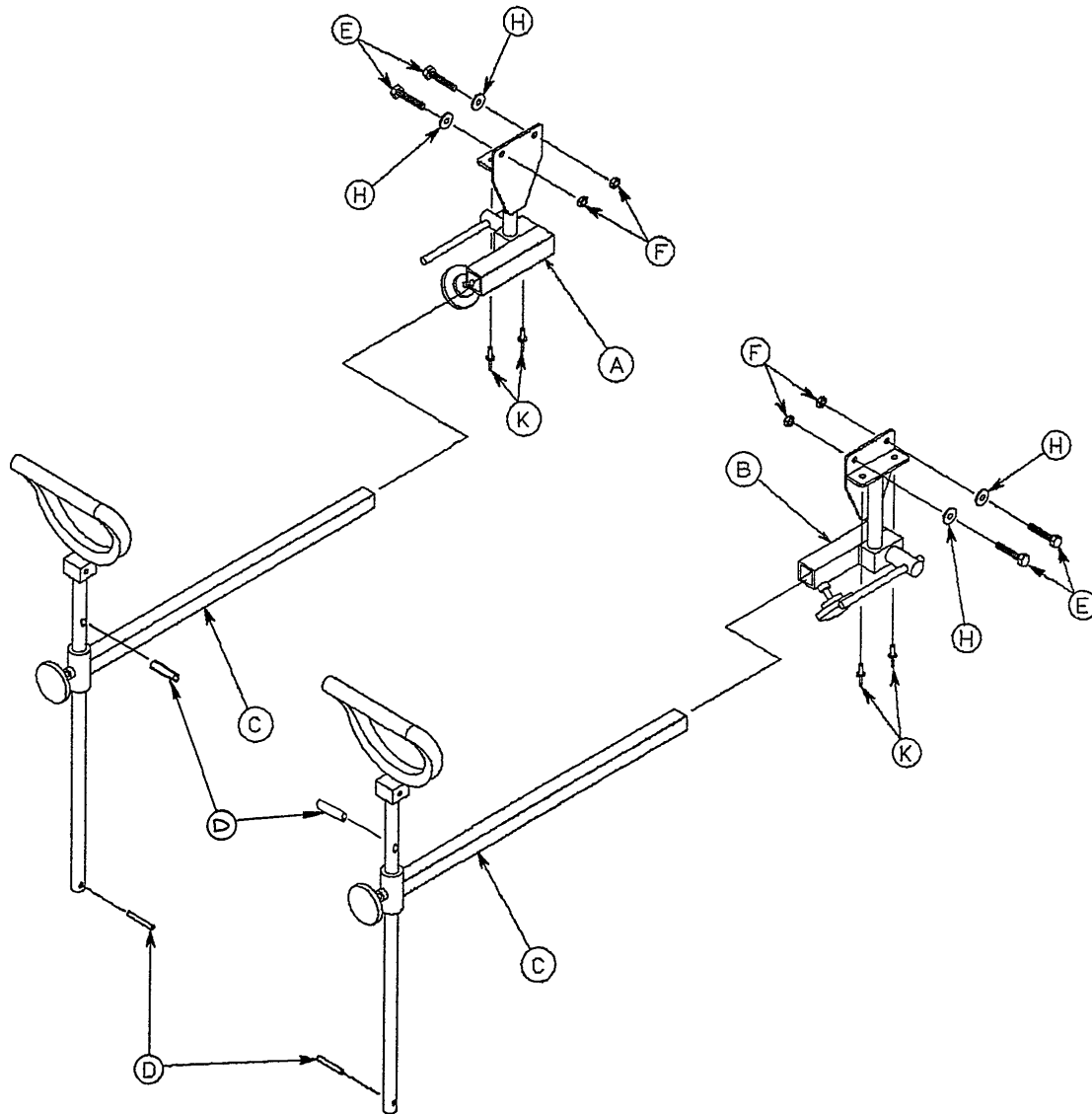
Item	Part No.	Part Name	Qty.
A	1001-42-15	Headboard Assembly	1
B	1001-42-14	Specification Label	1
C	1010-50-57	Weight Limit Label	1
D	1066-1-80	Sound Bumper	4
E	1001-42-25	Channel Weldment, Rt.	1
F	1001-42-26	Channel Weldment, Lt.	1
H	1001-42-30	Lock Assembly	1
J	1001-42-34	Spacer Guide	2
K	28-8	Snap Ring	1
L	14-46	Nylon Washer	1
M	26-12	Roll Pin	4
N	38-274	Extension Spring	1
P	3-5	Hex Hd. Cap Screw	8
R	4-78	Hex Soc. Flat Hd. Screw	2
S	21-132	Spring Plunger	1
T	14-2	Washer	6
W	16-28	Nylock Nut	2

1501-42-10 Head Board/Pushbar Assembly



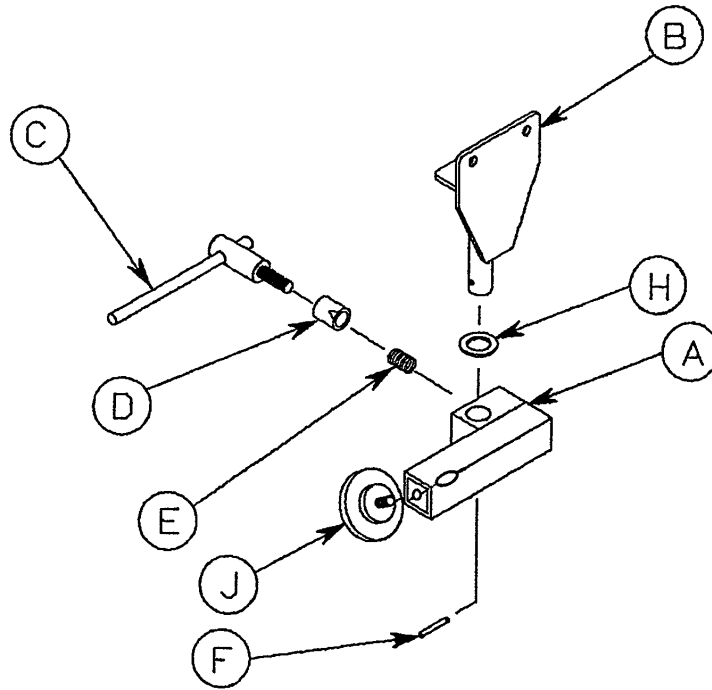
Item	Part No.	Part Name	Qty.
A	1501-42-15	Headboard Assembly	1
B	1501-42-14	Specification Label	1
C	1010-50-57	Weight Limit Label	1
D	1066-1-80	Sound Bumper	4
E	1001-42-25	Channel Weldment, Rt.	1
F	1001-42-26	Channel Weldment, Lt.	1
H	1001-42-30	Lock Assembly	1
J	1001-42-34	Spacer Guide	2
K	28-8	Snap Ring	1
L	14-46	Nylon Washer	1
M	26-12	Roll Pin	4
N	38-274	Extension Spring	1
P	3-5	Hex Hd. Cap Screw	8
R	4-78	Hex Soc. Flat Hd. Screw	2
S	21-132	Spring Plunger	1
T	14-2	Washer	6
W	16-28	Nylock Nut	2

1001-55-10 Heel Stirrup and Support Assembly



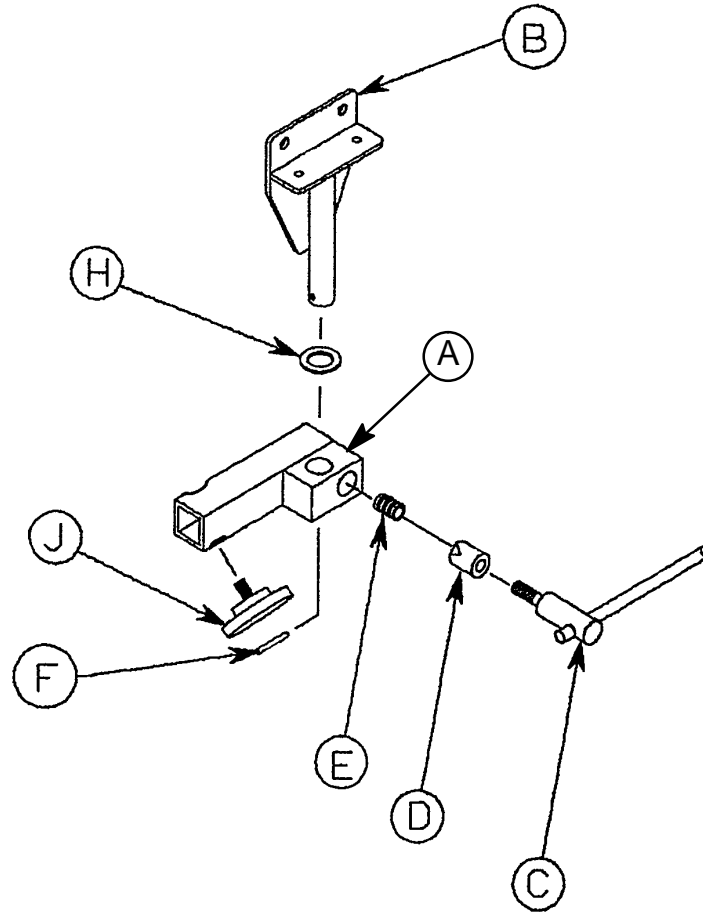
Item	Part No.	Part Name	Qty.
A	(Page 70)	Rt. Stirrup Support Ass'y	1
B	(Page 71)	Lt. Stirrup Support Ass'y	1
C	(Page 72)	Stirrup Assembly	2
D	26-7	Roll Pin	4
E	3-78	Hex Head Cap Screw	4
F	16-28	Nylock Hex Nut	4
H	11-158	Flat Washer	4
K	25-79	Pop Rivet	4

1001-55-15 Right Stirrup Support Assembly



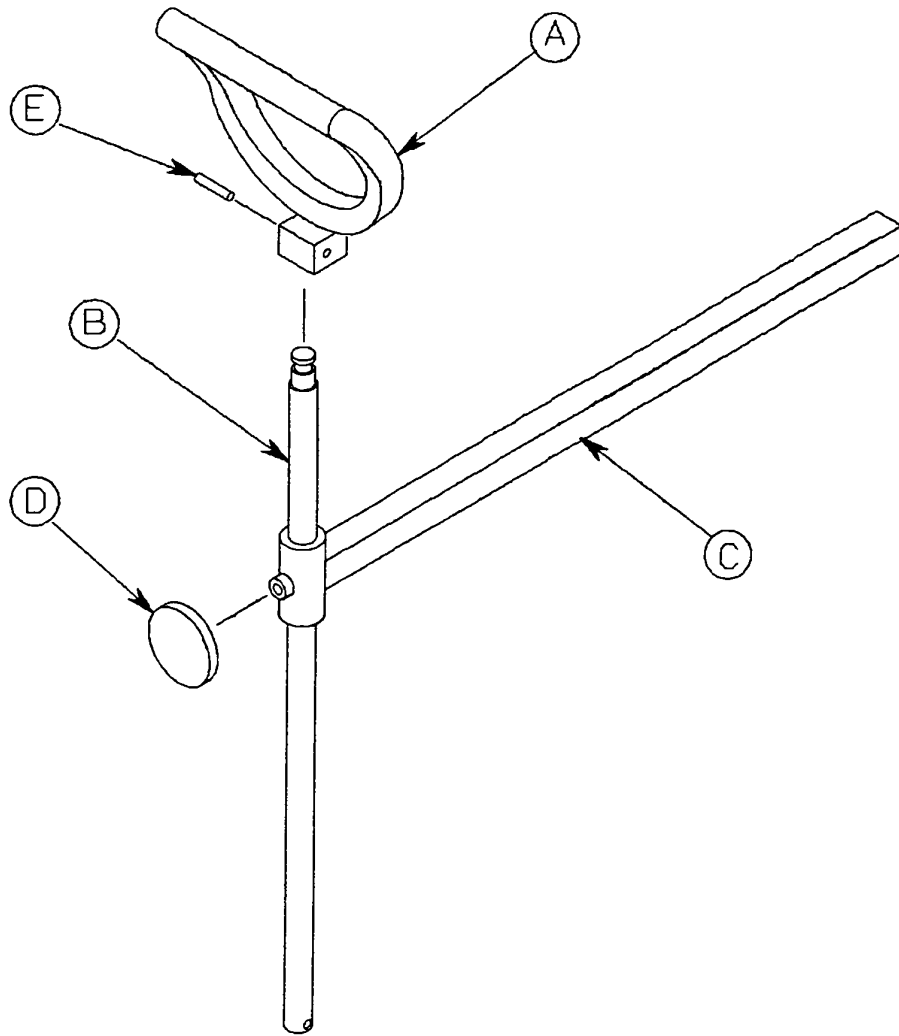
Item	Part No.	Part Name	Qty.
A	1010-55-16	Right Support Tube Ass'y	1
B	1001-55-11	Mounting Bracket	1
C	650-2-32	Lock Screw Assembly	1
D	966-51-19	Wedge Lock, Modified	1
E	38-171	Compression Spring	1
F	26-7	Roll Pin	1
H	14-40	Nylon Flat Washer	1
J	24-11	Knob	1

1001-55-16 Left Stirrup Support Assembly



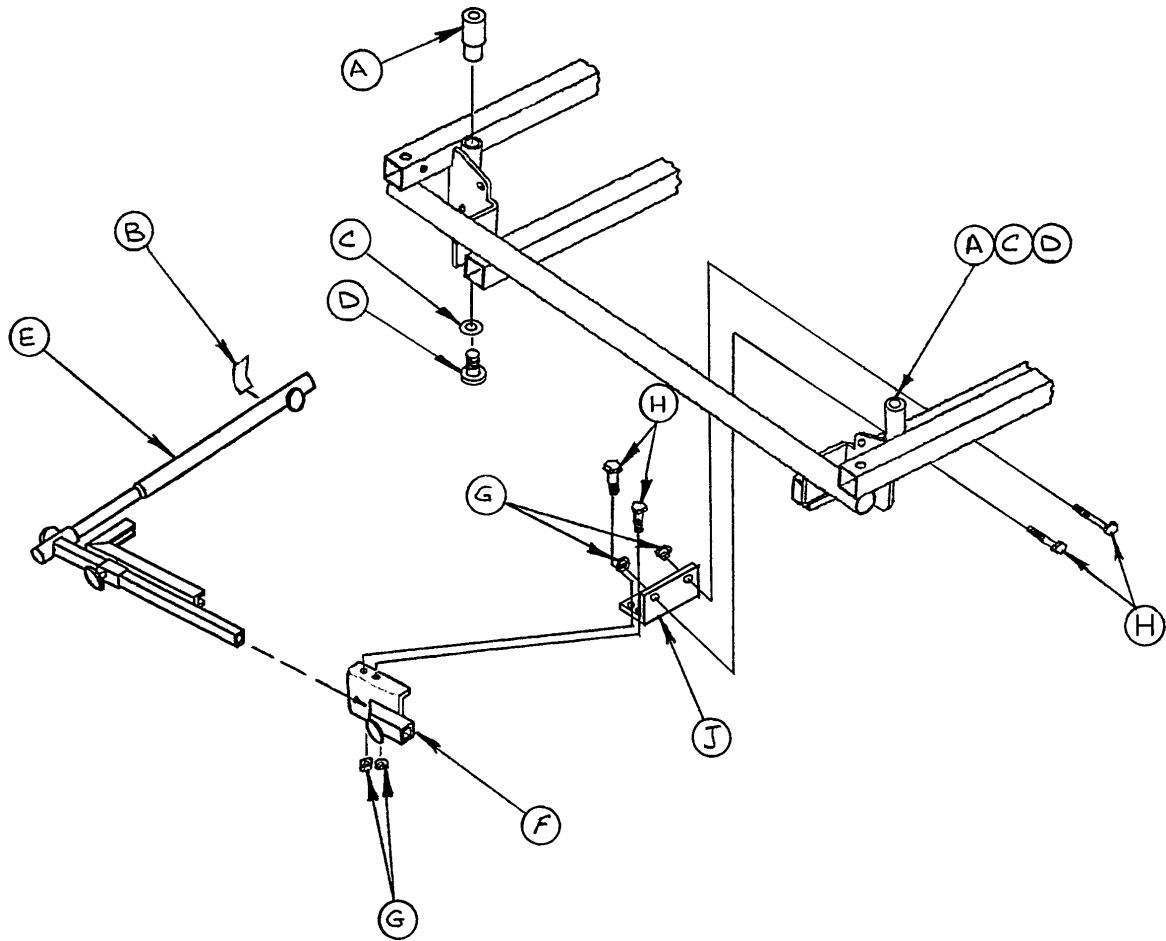
Item	Part No.	Part Name	Qty.
A	1010-55-26	Left Support Tube Ass'y	1
B	1001-55-11	Mounting Bracket	1
C	650-2-32	Lock Screw Assembly	1
D	966-51-19	Wedge Lock, Modified	1
E	38-171	Compression Spring	1
F	26-7	Roll Pin	1
H	14-40	Nylon Flat Washer	1
J	24-11	Knob	1

1010-55-29 Stirrup Assembly



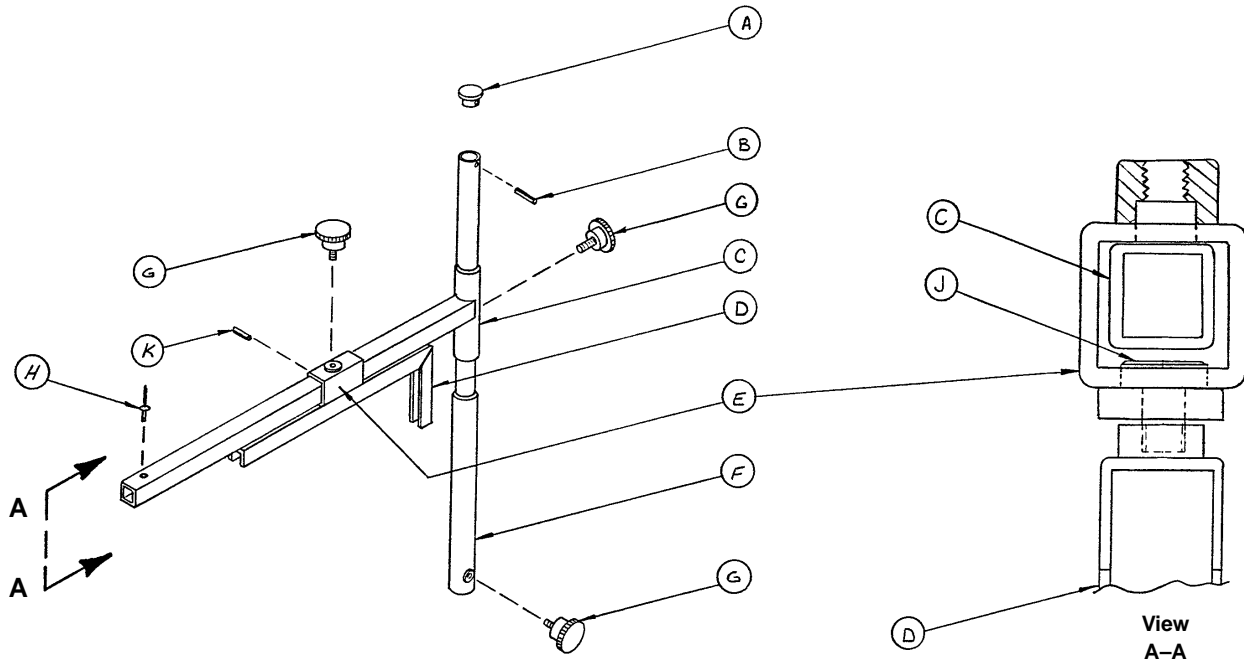
Item	Part No.	Part Name	Qty.
A	390-20-13	Stirrup	1
B	390-20-9	Stirrup Holder Assembly	1
C	1010-55-30	Extension Tube Assembly	1
D	24-11	Knob	1
E	26-43	Roll Pin	1
G	26-7	Roll Pin	1

1001-70-1 C-Spine Cassette Holder Assembly



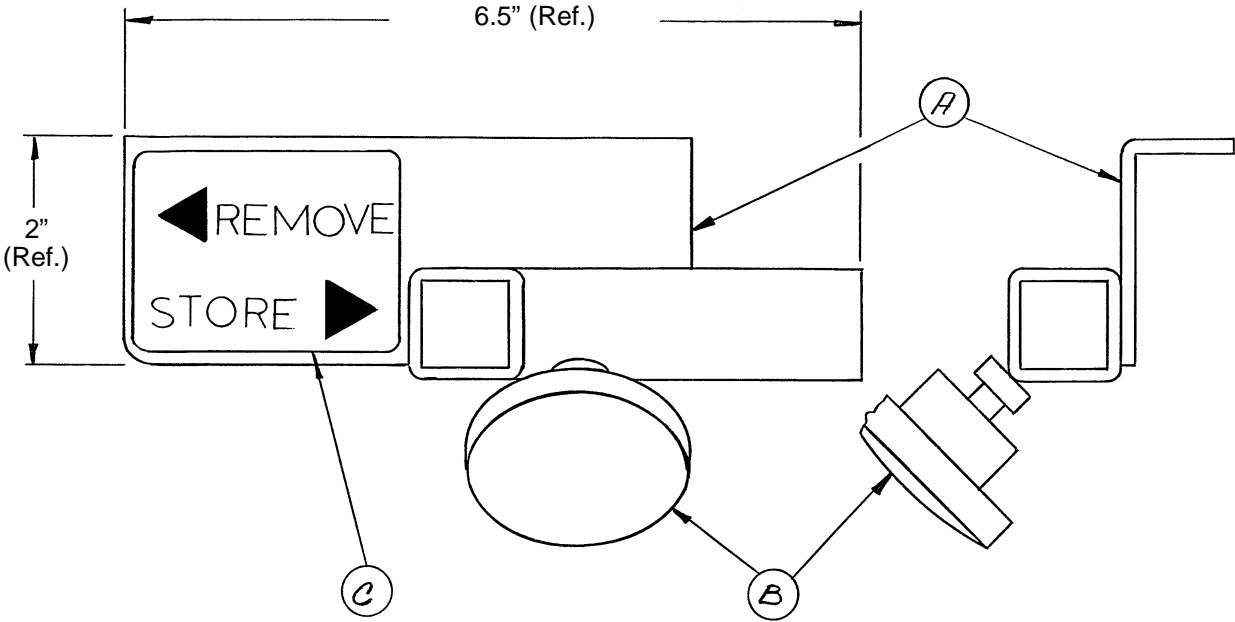
Item	Part No.	Part Name	Qty.
A	1010-70-25	I.V. Adaptor	2
B	1010-70-18	Specification Label	1
C	11-3	Flat Washer	2
D	4-91	Soc. Hd. Cap Screw	2
E	(page 74)	Support Pole Assembly	1
F	(page 75)	Storage Bracket Ass'y	1
G	16-5	Conelock Nut	4
H	3-47	Hex Hd. Cap Screw	4
J	1001-70-11	Attachment Bracket	1

1010-70-10 C-Spine Support Pole Assembly



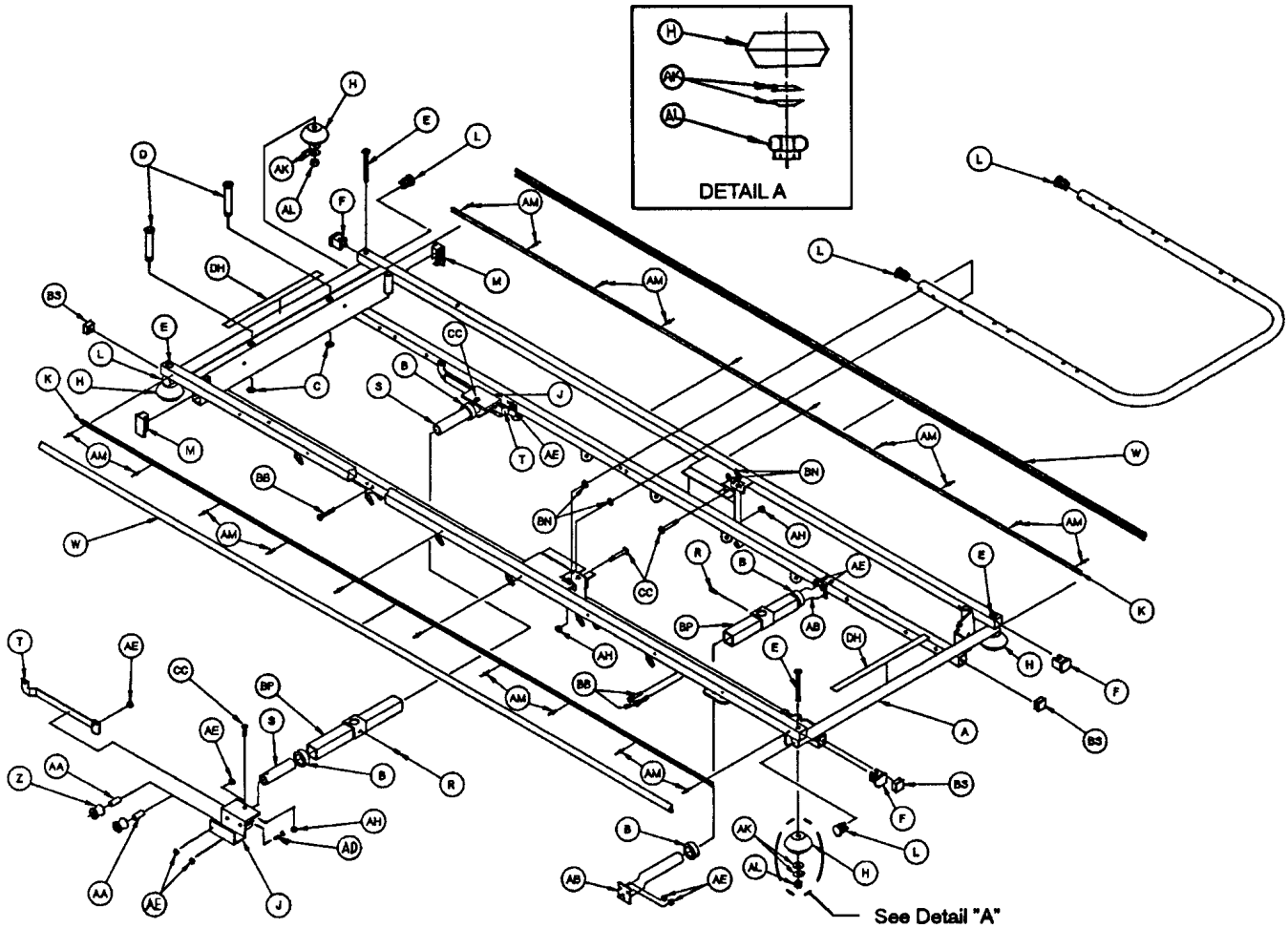
Item	Part No.	Part Name	Qty.
A	1010-70-33	Support Tube Cap	1
B	26-6	Roll Pin	1
C	1010-70-34	Support Arm Weldment	1
D	1010-70-42	Cassette Holder Weldment	1
E	1010-70-50	Adjustment Tube Weldment	1
F	1010-70-30	Base Tube Weldment	1
G	1010-70-45	Knob	3
H	25-55	Pop Rivet	1
J	1010-70-44	Pivot Pin	1
K	26-5	Roll Pin	1

1010-70-19 C-Spine Storage Bracket Assembly



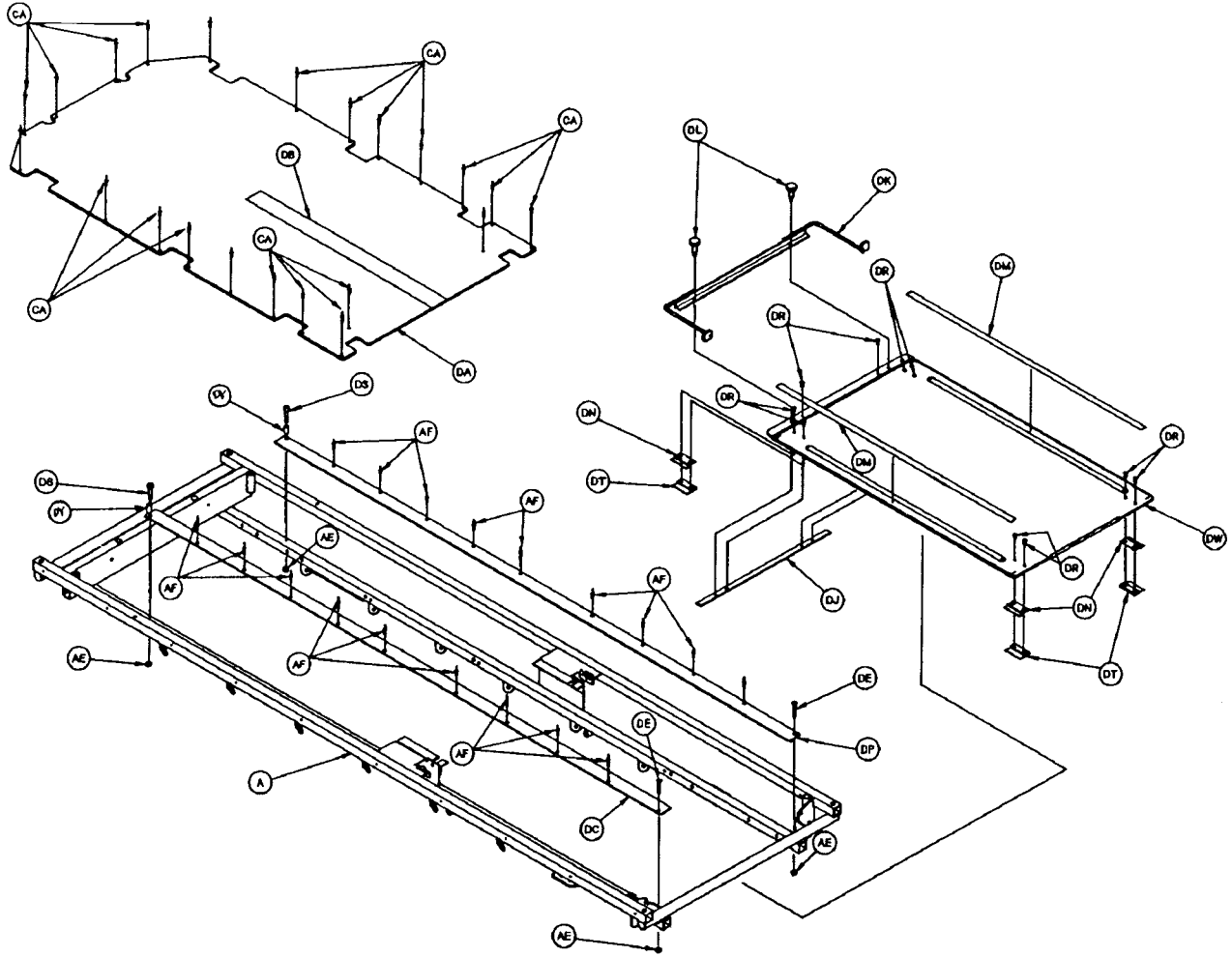
Item	Part No.	Part Name	Qty.
A	1010-70-20	Storage Bracket Weldment	1
B	1010-70-45	Knob	1
C	1010-70-23	Storage Label	1

1002-1-10 Litter Assembly



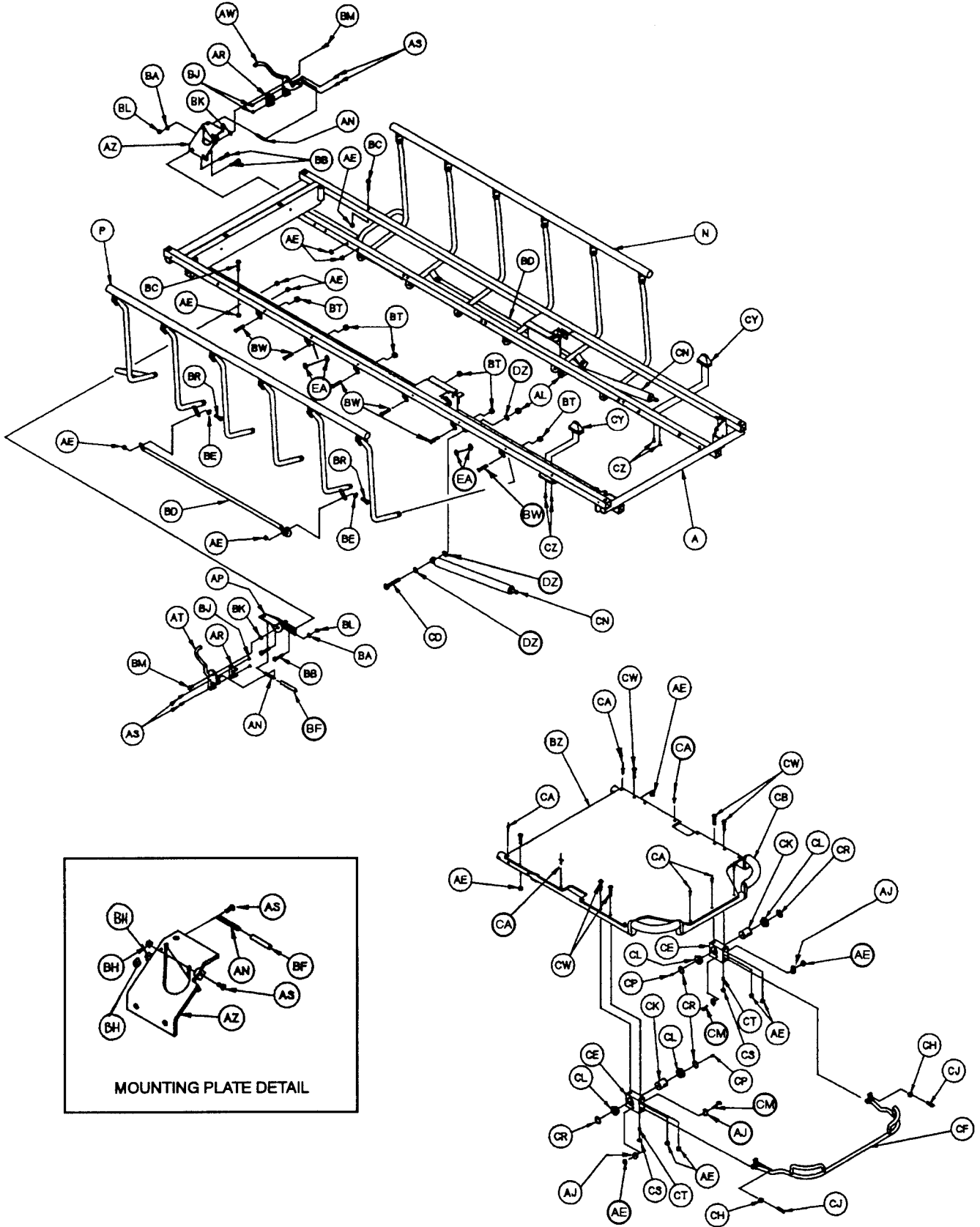
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1001-1-20	Frame Assembly	1	AE	16-28	Nylock Hex Nut	32
B	938-1-401	Collar	4	AF	25-115	Pop Rivet	18
C	28-23	Retaining Ring	2	AH	16-11	Flexlock Nut	4
D	1001-40-12	Foot Board Receptacle	2	AJ	11-132	Washer	4
E	4-181	But. Hd. Cap Screw	4	AK	38-282	Disc Washer	8
F	1001-1-29	End Plug	4	AL	16-35	Lock Nut	6
H	926-400-42	Corner Wheel	4	AM	25-38	Pop Rivet	20
J	1002-32-19	Wheel Housing	2	AN	38-271	Latch Spring	2
K	1001-26-34	Bumper Channel	2	AP	1001-26-47	Lock Mtg. Plate, Lt.	1
L	1001-1-36	End Plug	6	AR	1001-26-55	Latch Guard	2
M	1001-1-41	Tube Plug	2	AS	4-169	But. Hd. Cap Screw	8
N	(page 52)	Siderail Ass'y, Rt.	1	AT	1001-26-53	Latch Assembly, Lt.	1
P	(page 53)	Siderail Ass'y, Lt.	1	AW	1001-26-54	Latch Assembly, Rt.	1
R	46-1	Sq. Hd. Set Screw	2	AZ	1001-26-46	Lock Mtg. Plate, Rt.	1
S	1010-32-64	Carrier Tube, Std.	2	BA	14-2	Flat Washer	2
T	1002-32-17	Retainer Bar	2	BB	3-78	Hex Hd. Cap Screw	10
W	1001-26-35	Bumper Strip	2	BC	7-20	Tr. Hd. Mach. Screw	2
Z	1010-201-50	Support Roller	4	BD	1001-26-51	Timing Link	2
AA	721-32-107	Roller Sleeve	4	BE	11-224	Nylon Flat Washer	4
AB	1002-1-27	Support Assembly	2	BF	1001-26-67	Latch Spring Cover	2
AD	1-23	Flat Csk. Hd. Mach. Screw	4	BH	15-4	Hex Nut	6
				BJ	16-3	Lock Nut	4

1002-1-10 Litter Assembly

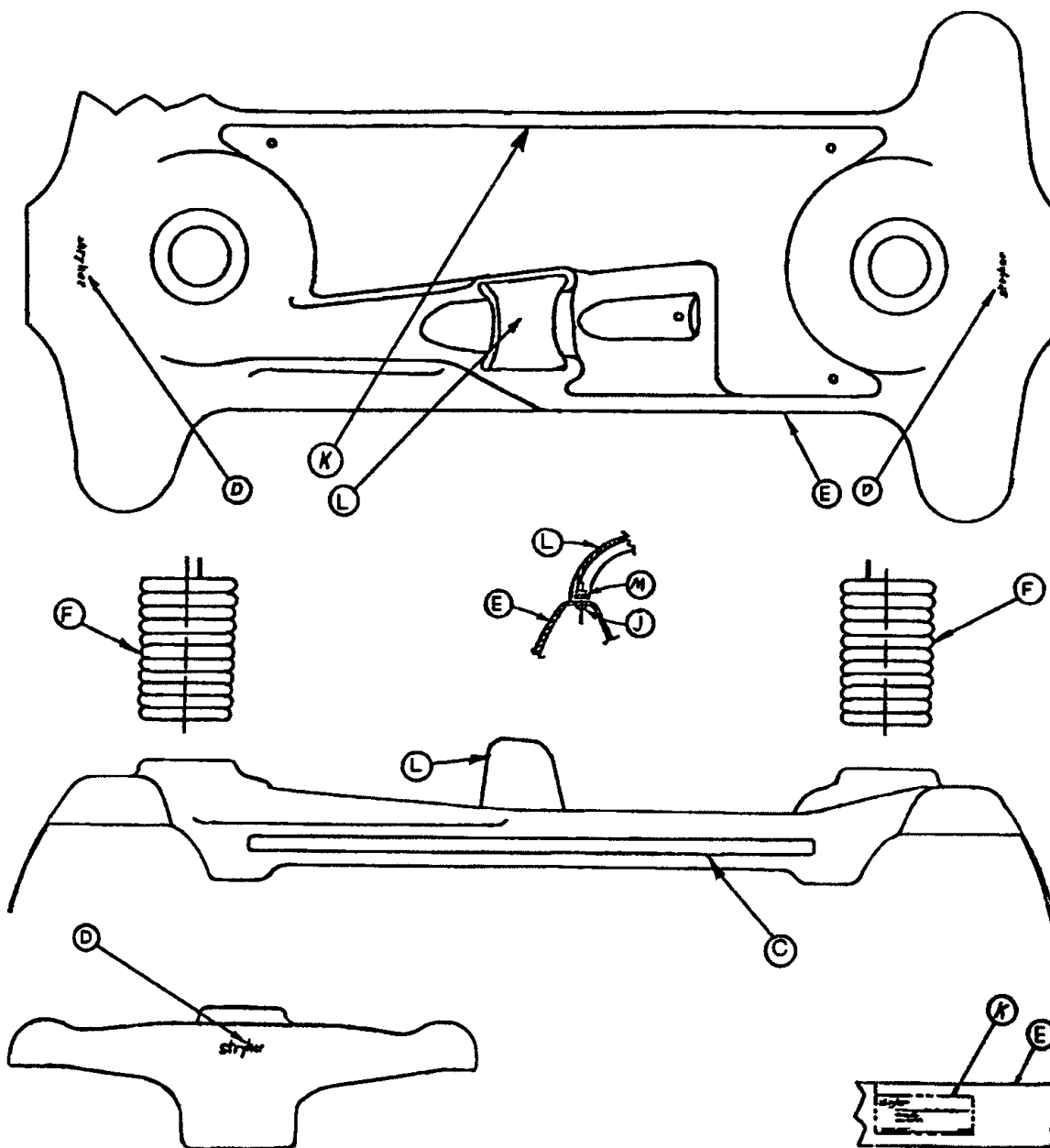


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
BK	14-19	Flat Washer	2	CR	28-76	Retaining Ring	4
BL	16-2	Lock Nut	2	CS	15-37	Jam Nut	2
BM	8-7	Shoulder Bolt	2	CT	21-104	Set Screw	2
BN	11-179	Washer	4	CW	7-34	Truss Hd. Mach. Screw	6
BP	721-32-160	Support Tube Ass'y	2	CY	1001-31-31	Pneu. Fowler Rest	2
BR	4-161	But. Hd. Cap Screw	4	CZ	23-100	Self-Tapping Screw	4
BS	37-10	Hole Plug	4	DA	1010-332-21	Footsection Skin	1
BT	16-36	Nylock Nut	12	DB	7900-1-102	Velcro Pile	24.5"
BW	4-199	But. Hd. Cap Screw	12	DC	1002-1-58	Runner, Left	1
BZ	1010-231-12	Fowler Skin	1	DE	1-96	Flat Hd. Mach. Screw	2
CA	25-50	Pop Rivet	31	DH	1020-1-52	Center Label	2
CB	1002-31-13	Fowler Tube	1	DJ	1002-1-60	Support	1
CC	4-183	Fowler Pivot Bolt	4	DK	1002-1-54	Handle Weldment	1
CD	4-182	Pivot Bolt	4	DL	1002-1-62	Knob	2
CE	1001-31-30	Yoke Housing	2	DM	1002-1-51	Label	2
CF	1002-31-18	Trip Bar Assembly	1	DN	1002-1-53	Guide	4
CH	15-50	Hex Nut	2	DP	1002-1-59	Runner, Right	1
CJ	21-126	Set Screw	2	DR	1-11	Flat Hd. Mach. Screw	10
CK	1510-31-28	Yoke	2	DS	4-20	Soc. Hd. Cap Screw	2
CL	946-35-25	Liner	4	DT	1002-1-61	Guide Backer	4
CM	4-135	But. Hd. Cap Screw	2	DW	1002-1-52	Tray	1
CN	1010-31-78	Gas Spring	2	DY	52-4	Spacer	2
CP	21-119	Set Screw	2	DZ	14-21	Washer	6
				EA	11-23	Washer	8

1002-1-10 Litter Assembly



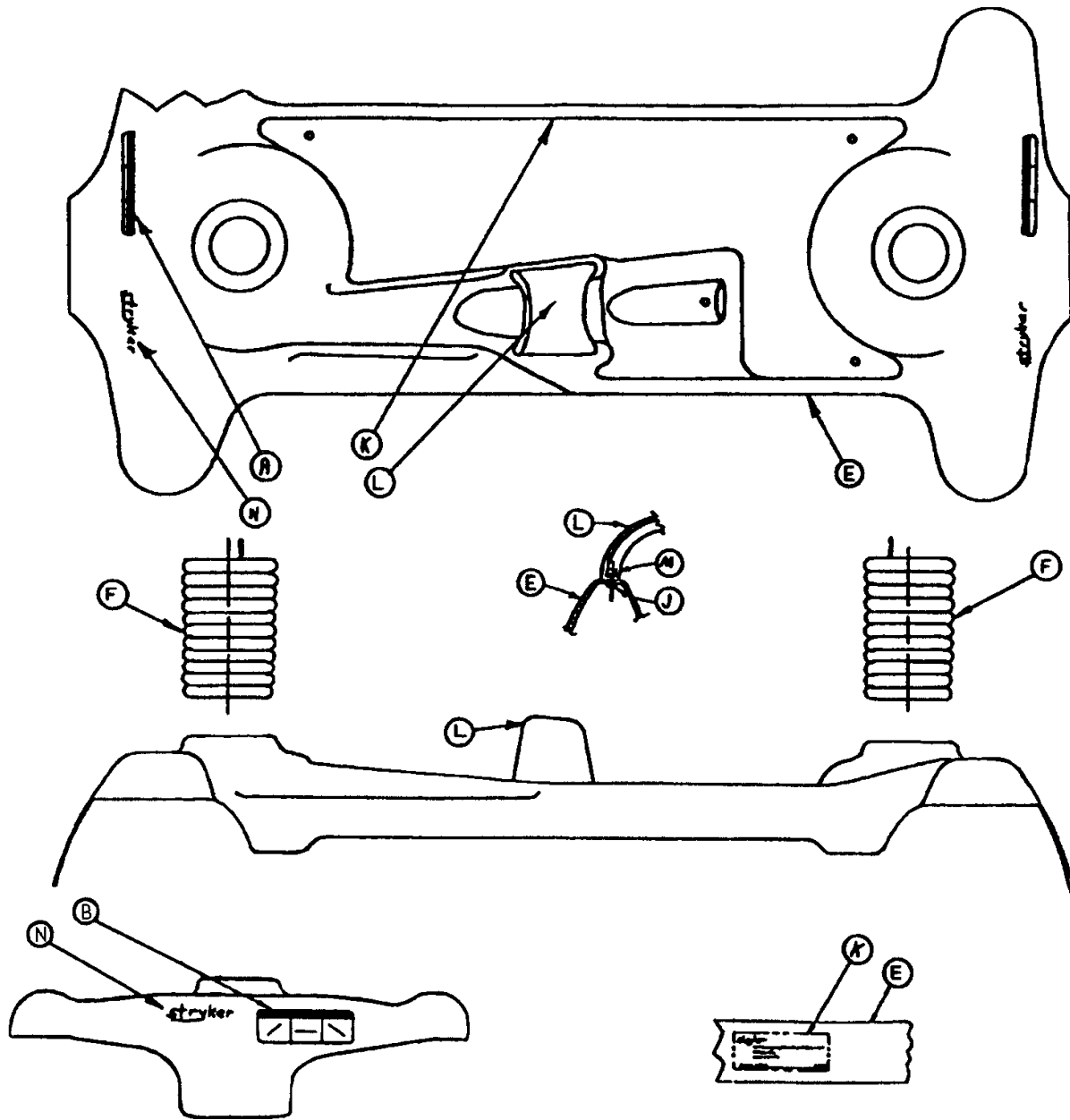
1002 End Control Base Labeling Assembly



Item	Part No.	Part Name	Qty.
D	946-1-60	Stryker Logo Label	2
E	1001-1-135	Hood	1
F	715-2-5	Bellows	2
H	29-7	Dual Lock (not shown)	23
J	25-77	Rivet	2
K	1002-44-20	Specification Label	1
L	715-1-176	Oxygen Bottle Holder	1
M	11-16	Washer	2

See page 36.2 for colored label part numbers.

1002 Side Control Base Labeling Assembly



Item	Part No.	Part Name	Qty.
A	741-1-145	Brake/Steer Label, Hd.	1
B	741-1-146	Brake/Steer Label, Ft.	1
E	1001-1-135	Hood	1
F	715-2-5	Bellows	2
H	29-7	Dual Lock (not shown)	23
J	25-77	Rivet	2
K	1002-44-20	Specification Label	1
L	715-1-176	Oxygen Bottle Holder	1
M	11-16	Washer	2
N	946-1-60	Stryker Logo Label	2

See page 36.2 for colored label part numbers.

Warranty

Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

Extended (Parts and Labor)

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Standard (Labor Only):

- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Basic (Parts Only):

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

Please call your local representative, or call (800) 327-0770 for further information

Warranty

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.



6300 Sprinkle Road, Kalamazoo, MI 49001-9799

(800) 327-0770

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