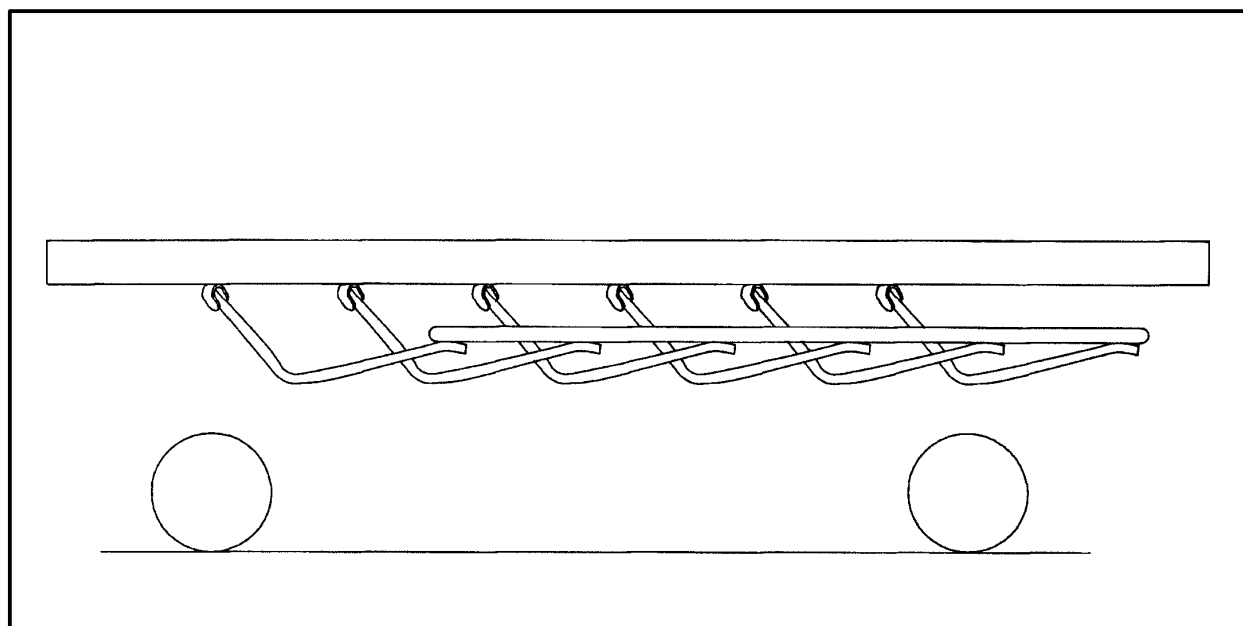

IMPORTANT
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maintenance
records

stryker[®]
Patient Handling



Advantage Series

1002 Full-Length X-Ray Stretcher

MAINTENANCE MANUAL

For Parts or Technical Assistance
1-800-327-0770

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- Obtaining Parts and Service
- Supplemental Warranty Coverage
- Return Authorization
- Freight Damage Claims

Introduction

INTRODUCTION

This manual is designed to assist you with the operation and maintenance of the 1002 Full–Length X–Ray Stretcher. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

Maximum Weight Capacity	500 pounds
Overall Bed Length \ Width	83 1/2" \ 34"
Minimum \ Maximum Bed Height	22" \ 35"
Fowler Angle	0 to 90 degrees
Trendelenberg \ Reverse Trendelenberg	+12 to –18 degrees

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

Preventive Maintenance

CLEANING

1. Hand wash all surfaces of the stretcher with warm water and mild detergent. Dry thoroughly.
2. Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

CHECKLIST (PERFORM A MINIMUM OF TWICE A YEAR)

- _____ All fasteners secure (reference all assembly prints)
- _____ Siderails move and latch properly (page 42 & 43)
- _____ All casters lock with brake pedal engaged (page 14)
- _____ Steer function working properly
- _____ All casters secure and swivel properly
- _____ Body restraints working properly
- _____ I.V. pole intact and operating properly (page 46–56)
- _____ Oxygen bottle holder intact and operating properly (page 35, 38 or 57)
- _____ Fowler operates and latches properly
- _____ Trendelenberg/Reverse Trendelenberg operating properly
- _____ No rips or cracks in mattress cover
- _____ Ground chain intact
- _____ No leaks at hydraulic connections
- _____ Hydraulic jacks holding properly (page 10)
- _____ Hydraulic drop rate set properly (page 11)
- _____ Hydraulic oil level sufficient (page 11)
- _____ Lubricate where required, including the brake adjuster assembly and brake cam (page 14)

Serial No. _____

Completed By: _____

Date: _____

Service Information

PNEUMATIC FOWLER ADJUSTMENT

Required Tools:

3/32 Hex Allen Wrench	1/2 Socket w/Ratchet
1/8 Hex Allen Wrench	Channel Lock Pliers
5/32 Hex Allen Wrench	Towel or Cloth
7/16 Open End Wrench	Thread "Locktite"

Adjustment Procedure:

1. Refer to drawing 1002-1-10 (Litter Assembly p. 39-41) for parts reference.
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 3/32 hex Allen wrench, remove set screws (CP), located in center of yokes (CK).
4. Wrap a towel or cloth around the gas cylinder actuator shaft(s) so as not to mark the shaft. Using channel lock pliers, turn actuator shaft(s) into yoke(s) (CK) until tight.
5. Using thread locktite, reinstall set screws (CP).
6. While holding the hex nuts (CH) with a 5/8 open end wrench, turn the adjustment screws (CJ) using a 3/16 hex Allen wrench until they JUST touch the cylinder pins.
7. Bring the Fowler fully down, and with the handle fully released, using a 1/8 hex Allen wrench, tighten the bottom set screws (CT) so the handle is lifted 1/8-1/4 inch above the spine tube. Both set screws must touch the handle. Using a 7/16 open end wrench, tighten the jam nuts (CS) on these set screws.
8. Be sure the Fowler will travel from flat to at least 90 degrees. If it doesn't, turn each adjustment screw (CJ) clockwise 1/2 turn. Repeat until at least 90 degrees of travel is achieved.
9. Lower the Fowler to a 5-10 degree angle and release the handle. Apply approximately 50 pounds downward to the end of the Fowler. If either side drifts down, turn the adjustment screw (CJ) on that side 1/4 turn counterclockwise. Repeat until the Fowler is firm with 50 pounds applied.
10. While holding the adjustment screws (CJ), tighten the jam nut spacers (CH).

Service Information

PEDAL LINKAGE ADJUSTMENT – DUAL SIDE CONTROL BASE

Required Tools:

3/32 Hex Allen Wrench

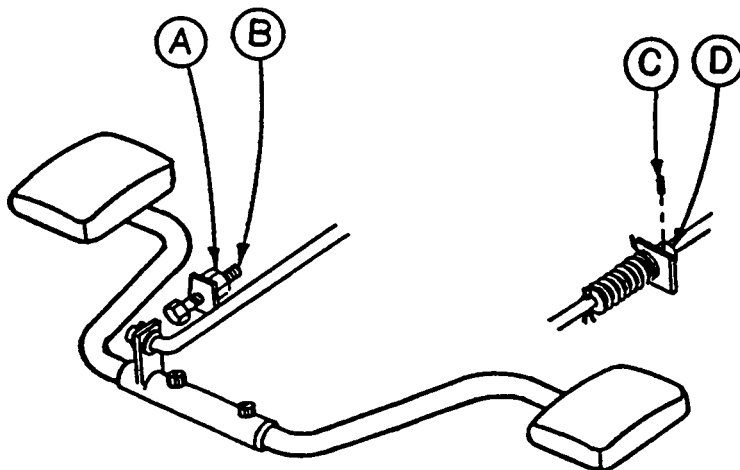
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. To adjust the foot end descent pedal, use a 5/32 hex Allen wrench to loosen the set screw (C) in the stop collar (D) on the release rod. Hold the pedal parallel to the floor and slide the collar up to the bracket on the release rod. Tighten the set screw on the stop collar. Be sure the head end and foot end descent pedals are level with each other. Repeat for the head end pedal, if necessary.
4. Once the pedals are level, be sure the paddle on the end of the release rod for the foot end jack is slightly touching the actuating stem on the jack base. If it is not, use a 3/32 hex Allen wrench to loosen the set screw on the paddle hub. Adjust the paddle to **JUST** touch the stem of the jack. Tighten the set screw in the paddle hub. Repeat for the head end jack, if necessary.
5. Depress the pedal for the foot end jack. The jack should start to descend about the same time the paddle on the end of the rod contacts the sleeve on the jack actuating stem. The bracket on the foot pedal body should hit the stop screw (B). Any further movement could cause damage to the stem components inside the jack housing. To adjust the stop screw, use a 1/2 open end wrench to loosen the hex jam nut (A). Turn the screw and re-tighten the hex jam nut. Repeat for the head end jack.
6. Pump the litter up to full height.
7. Step on both descent pedals at the same time. Both ends of the litter should lower with the foot end lowering slightly faster than the head end. If it does not, refer to the procedure for adjusting the jack descent rate.
8. Remove the wooden blocks supporting the base hood. Use the pedal cut-outs on the side of the hood as a guide for proper re-positioning.



Service Information

PEDAL LINKAGE ADJUSTMENT – DUAL END CONTROL BASE

Required Tools:

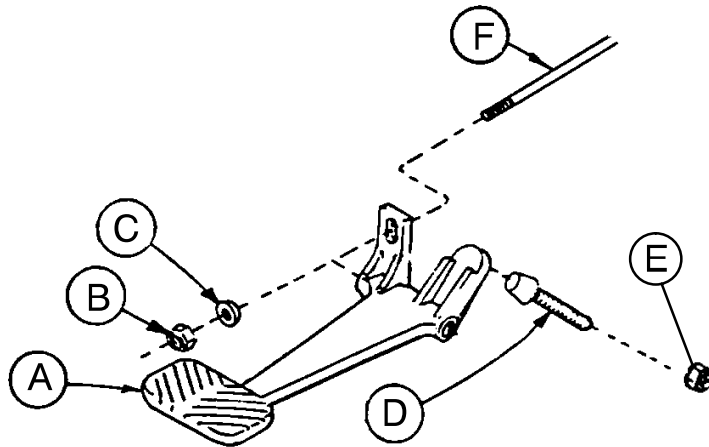
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden Blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent pedals should be level with each other and there should be approximately 4 inches between the floor and the bottom of the pedal. To raise the pedal height, use a 1/2 open end wrench to loosen the hex jam nut (E). Using your hand, turn the screw (D) into the bracket. To lower the pedal height, loosen the screw. Tighten the hex jam nut (E) after the correct height is achieved.
4. Once the pedals are level, the release rod can be adjusted. Using a 7/16 wrench, turn nut (B) clockwise to shorten the release length and counterclockwise to increase the length.
5. Depress the pedal and be sure the jack descent is triggered when the pedal is approximately one inch from the floor. The descent should stop when the pedal is released and the jack height should hold. Repeat the above procedures for the descent pedal at the other end of the bed.
6. After adjusting each descent pedal individually, depress both pedals at the same time. Both jacks should start descending when the pedals are approximately one inch from the floor. The foot end should lower slightly faster than the head end. If it does not, see procedure for adjusting the jack descent rate.
7. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.



Service Information

CASTER ASSEMBLY REPLACEMENT*

Required Tools:

1/8 Roll Pin Punch	Drill with 1/8 inch Drill Bit
Flat Punch (any size larger than 1/8)	Hammer
Needle Nose Pliers	Floor Jack
3/4 Inch Wrench	(2) Wooden Blocks (10 – 12 inches in length)
1 Inch Wrench	Torque Wrench (w/ Ft. Lbs. Adjust.)

Replacement Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using wooden blocks, support the base hood.
3. Using a 1/8 roll pin punch and hammer, remove roll pin located in center of lug nut holding wheel assembly to base frame.
4. Carefully remove plastic wheel covers.
5. Using a floor jack, lift base frame approximately 4 inches off the ground.
6. While holding cap screw with a 3/4 inch wrench, turn lug nut with a 1 inch wrench to loosen wheel assembly from base frame. Remove wheel.
7. Install the new wheel assembly with new lug nut and tighten down to 60 – 65 foot-pounds torque.

WARNING

Never reuse the old lug nut, cap screw or roll pin once removed from base frame.

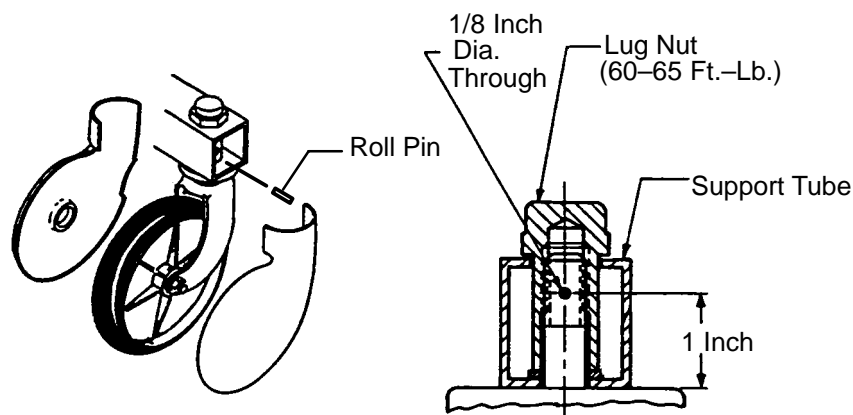
8. Lower the floor jack and set aside to be used, if needed, with another wheel.
9. Drill a 1/8 hole in center of lug nut, going completely through the lug nut.

CAUTION

Be careful not to "oblong" the hole in the lug nut when drilling.

10. Using needle nose pliers, hold on to roll pin and tap into place. Finish driving roll pin with a flat head punch and a hammer until flush with the lug nut.
11. Install plastic wheel covers onto wheel.
12. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

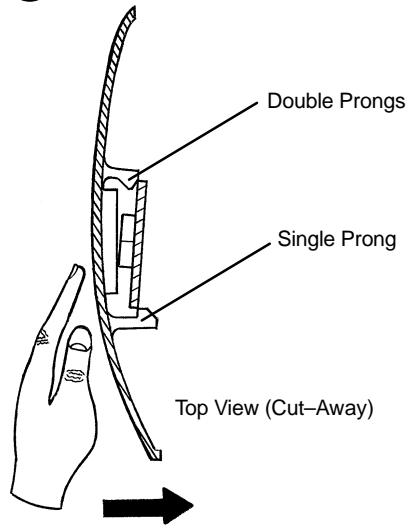
*See page 24 for Replacement Part Numbers (Caster and Caster Cover Assemblies).



Service Information

CASTER COVER INSTALLATION AND REMOVAL

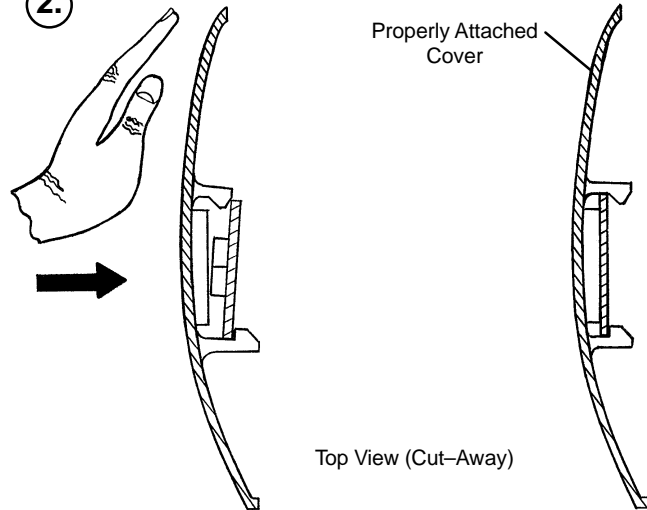
1.



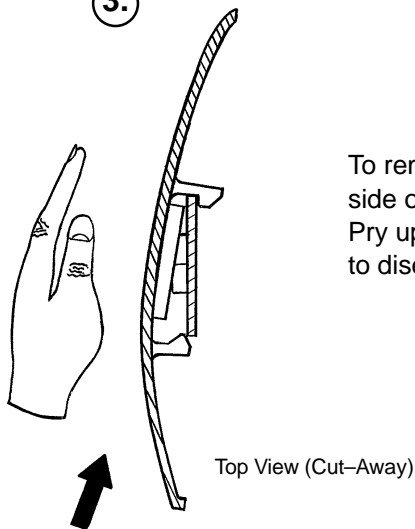
Looking through the larger of the two side cut-outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

Push with palm on cover until double prongs engage.

2.



3.



To remove wheel cover, insert large screwdriver into cut-out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.

Service Information

HYDRAULIC SYSTEM TROUBLESHOOTING

NOTE

Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 6 or page 7).

PROBLEM/SYMPTOM	SOLUTION
Jack will not raise to full height.	Add hydraulic fluid (see p.11). Check for leaks.
Jack will not hold in raised position.	Close the needle valve completely. If the jack holds, replace valve #1 (see p. 12). If the jack does not hold, replace valve #2 (see p. 13).
Jack will not pump up and the jack actuator rod does not move.	Close the needle valve. If the jack will now pump up, replace valve #1. If the jack still will not pump up after closing the needle valve, replace valve #3 (see p. 13).
Jack will not pump up but the jack actuator rod does move when the pump pedal is activated.	Replace valve #2 (see p. 13).
Jack will not pump up and the jack actuator rod may or may not move.	Remove excess air (vacuum) in system (see p. 13).

Contact Stryker technical service at 1-800-327-0770 for further assistance.

Service Information

CHECKING HYDRAULIC FLUID LEVEL

Required Tools:

3/8 Open End Wrench 3/4 Open End Wrench

Procedure:

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
 2. Lift base hood off base frame and set aside.
 3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
 4. Lower the jack to the full down position.
 5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
 6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020-70-475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.
-

CAUTION

Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

JACK DESCENT RATE ADJUSTMENT

Required Tools:

Screwdriver (2) Wooden Blocks (10 – 12 inches in length)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.
4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

Service Information

HYDRAULIC CHECK VALVE REPLACEMENT

Required Tools:

3/8 Open End Wrench
3/4 Open End Wrench
7/32 Hex Allen Wrench

Stiff Wire (with bent, pointed end)
Torque Wrench (with Ft. Lbs. adjust.)
1/2 Inch Diameter Rod

Small Needle Nose Pliers

Replacement of Valve #1

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the stretcher.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Lower the jack to full down position. The actuator must be manually lowered while depressing the appropriate release pedal.
4. Remove the pin body assembly (4) with a 3/4 open end wrench and discard the housing gasket (5).

NOTE

Although the hydraulic fluid is not under pressure, some fluid loss will occur. The fluid loss should be minimal but covering the floor is advisable.

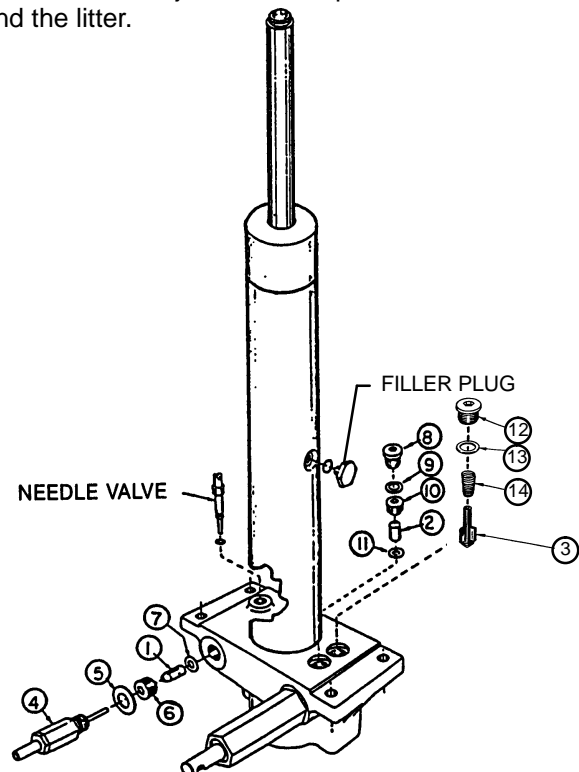
5. Using a 7/32 hex Allen wrench, remove the valve plug (6).
6. Using a stiff wire with a bent, pointed end, remove and discard the valve (1) and the seal (7).
7. Install the new seal (7) flat to the bottom of its hole with a 1/2 inch diameter rod and install the new valve (1) with the beveled end out (as shown in the illustration).
8. Install the valve plug (6) with the countersunk end first and the beveled end out. Tighten to 10 foot pounds torque.
9. Install the pin body assembly (4) with the new housing gasket (5) and tighten to 10 foot pounds torque.
10. Pump up the jack to the maximum height. Apply weight to be sure the jack holds its position and there are no hydraulic leaks before replacing the base hood and the litter.

ITEM	PART NO.	PART NAME
1	926-20-153	Check Valve
2	926-20-153	Check Valve
3	715-1-341	Poppet
4	715-100-312	Pin Housing Assembly*
	715-270-100	Valve Assembly**
5	715-1-330	Housing Gasket
6	715-1-309	Valve Plug
7	926-20-154	Seal
8	715-1-101	Base Plug
9	926-20-156	Seal
10	715-1-309	Valve Plug
11	926-20-154	Seal
12	715-1-301	Base Plug
13	926-20-156	Seal
14	390-2-134	Conical Comp. Spring

* Used on jack part number 715-100-310.

** Used on jack part number 715-270-10.

(see label on side of jack reservoir for jack part number)



Service Information

HYDRAULIC CHECK VALVE REPLACEMENT (CONT'D)

Replacement of Valve #2

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (8) and discard the seal (9).
2. Remove the valve plug (10).
3. Using a stiff wire with a bent, pointed end, remove the valve (2) and the seal (11) and discard the seal.
4. Install the new seal (11) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (2) with the beveled end out (as shown in the illustration).
6. Install the valve plug (10) and tighten to 10 foot-pounds torque.
7. Install the new seal (9) with the base plug (8) and tighten to 10 foot-pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

Replacement of Valve (Poppet) #3

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (12) and discard the seal (13).
2. Remove the compression spring (14).
3. Using a small needle nose pliers, remove the poppet (3).
4. Install the new poppet (3).
5. Install the compression spring (14).
6. Install the new seal (13) and the base plug (12) and tighten to 10 foot-pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.

REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

Procedure:

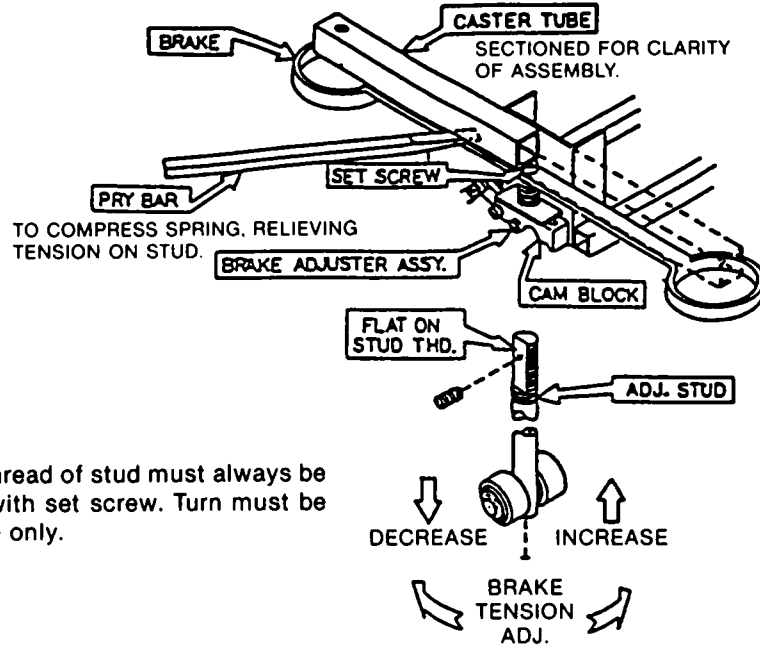
1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure page 6 or 7).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

Service Information

BRAKE ADJUSTMENT

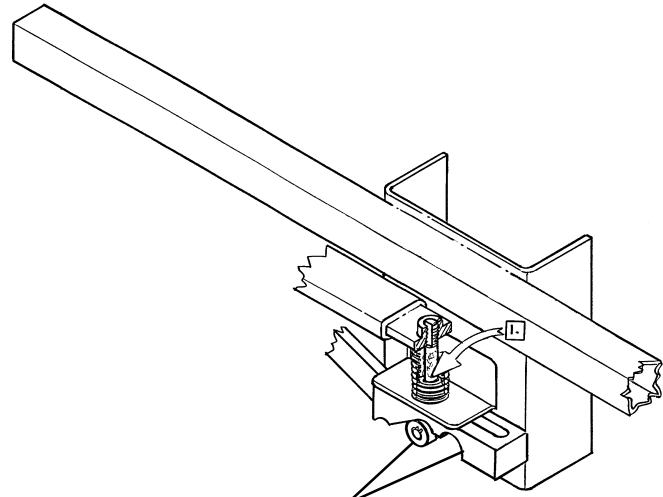
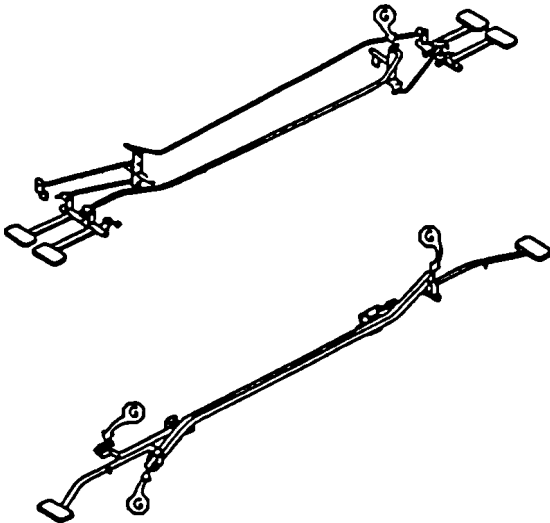
Required Tools:

- 3/32" Hex Allen Wrench
- Pry Bar
- Thread "Locktite"



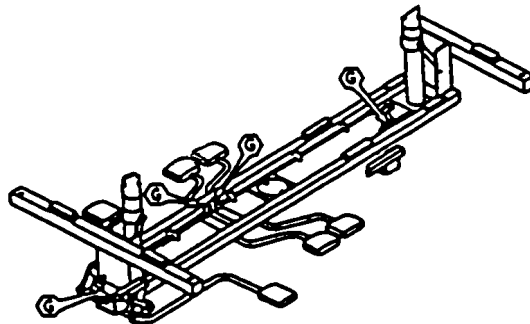
Flat on thread of stud must always be aligned with set screw. Turn must be full circle only.

BASE LUBRICATION



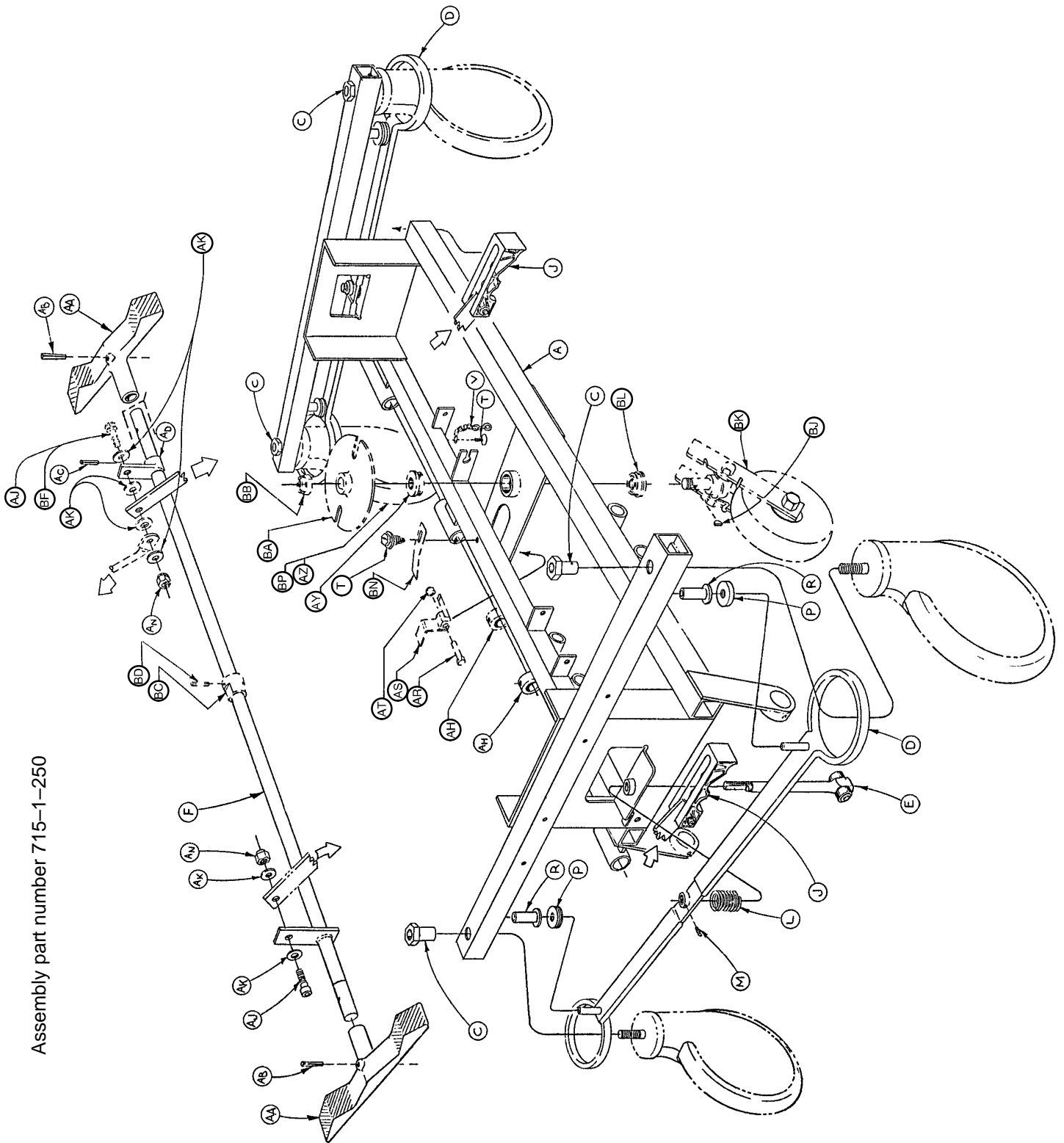
Do not grease area shown.

1. Lubricate brake adjuster rod around area shown with MPG-2 grease or equivalent.



Notes

Side Control Base Assembly (with Brakes)



Assembly part number 715-1-250

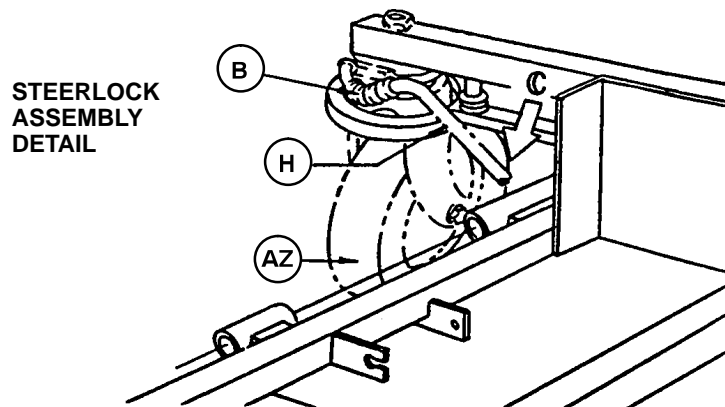
715-1-250 Side Control Base Assembly (with Brakes)

Item	Part No.	Part Name	Qty.
A	715-1-245	Base Weldment Assembly	1
B	38-211	Spring	1
C	715-1-158	Caster Nut	4
D	715-1-61	Caster Brake Assembly	2
E	(Page 18)	Brake Adjuster Assembly	2
F	715-1-231	Brake/Steering Rod Assembly	1
H	1000-10-62	Steering Lock Linkage Bar	1
J	(Page 19)	Brake Cam Assembly	2
L	715-1-94	Compression Spring	2
M	21-50	Set Screw	2
P	715-1-11	Brake Cushion	4
R	946-1-116	Brake Bar Bushing	4
T	23-25	Self-Tapping Screw	2
V	715-1-156	Grounding Chain	1
AA	715-201-201	Brake/Steer Pedal	2
AB	26-261	Groove Pin	2
AC	26-13	Roll Pin	1
AD	715-1-165	Actuator Plate Assembly	1
AH	42-20	Collar w/ Set Screw	2
AJ	8-17	Soc. Hd. Cap Screw	2*
AK	14-2	Nylon Washer	4
AN	16-2	Fiberlock Nut	2
AR	3-20	Hex Hd. Cap Screw	1
AS	715-1-217	Fifth Wheel Latch	1
AT	16-16	Nylock Nut	1
AY	715-1-157	Fifth Wheel Bearing	1
AZ	(Page 23)	Steering Caster Assembly	1**
BA	715-1-337	Fifth Wheel Plate Assembly	1
BB	16-49	Flexlock Nut	1
BC	715-1-161	Fifth Wheel Cam	1
BD	26-8	Roll Pin	1
BF	8-21	Soc. Hd. Cap Screw	1**
BJ	715-1-149	Woodruff Key	1
BK	(Page 25)	Fifth Wheel Assembly	1
BL	81-219	Bearing	1
BN	715-1-136	Fifth Wheel Spring	1
BP	(Page 24)	Caster Wheel Assembly	3***

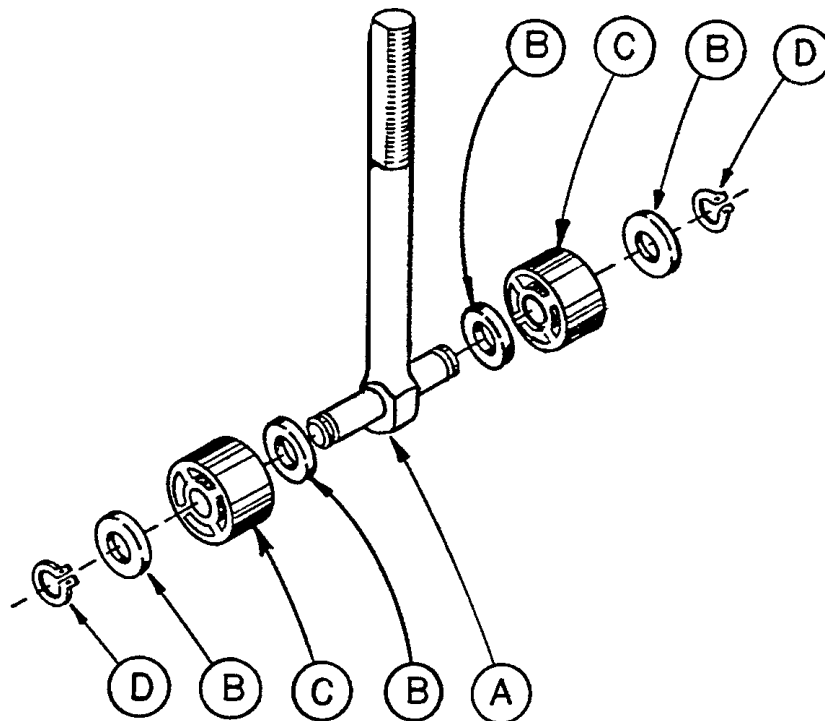
* Item AJ to be used only when fifth wheel is ordered.

**Items AZ and BF to be used only when steerlock caster is ordered.

*** Item BP quantity of four when fifth wheel is ordered.

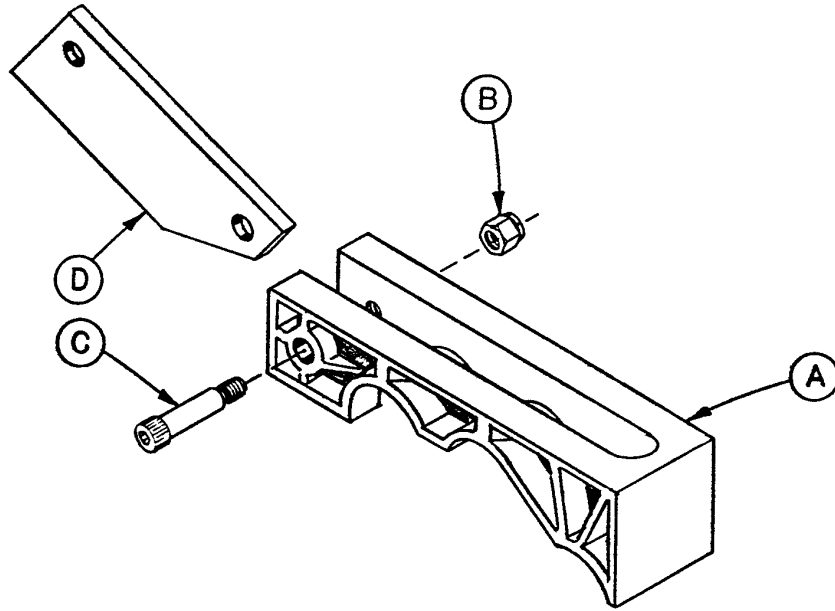


715-1-150 Brake Adjuster Assembly



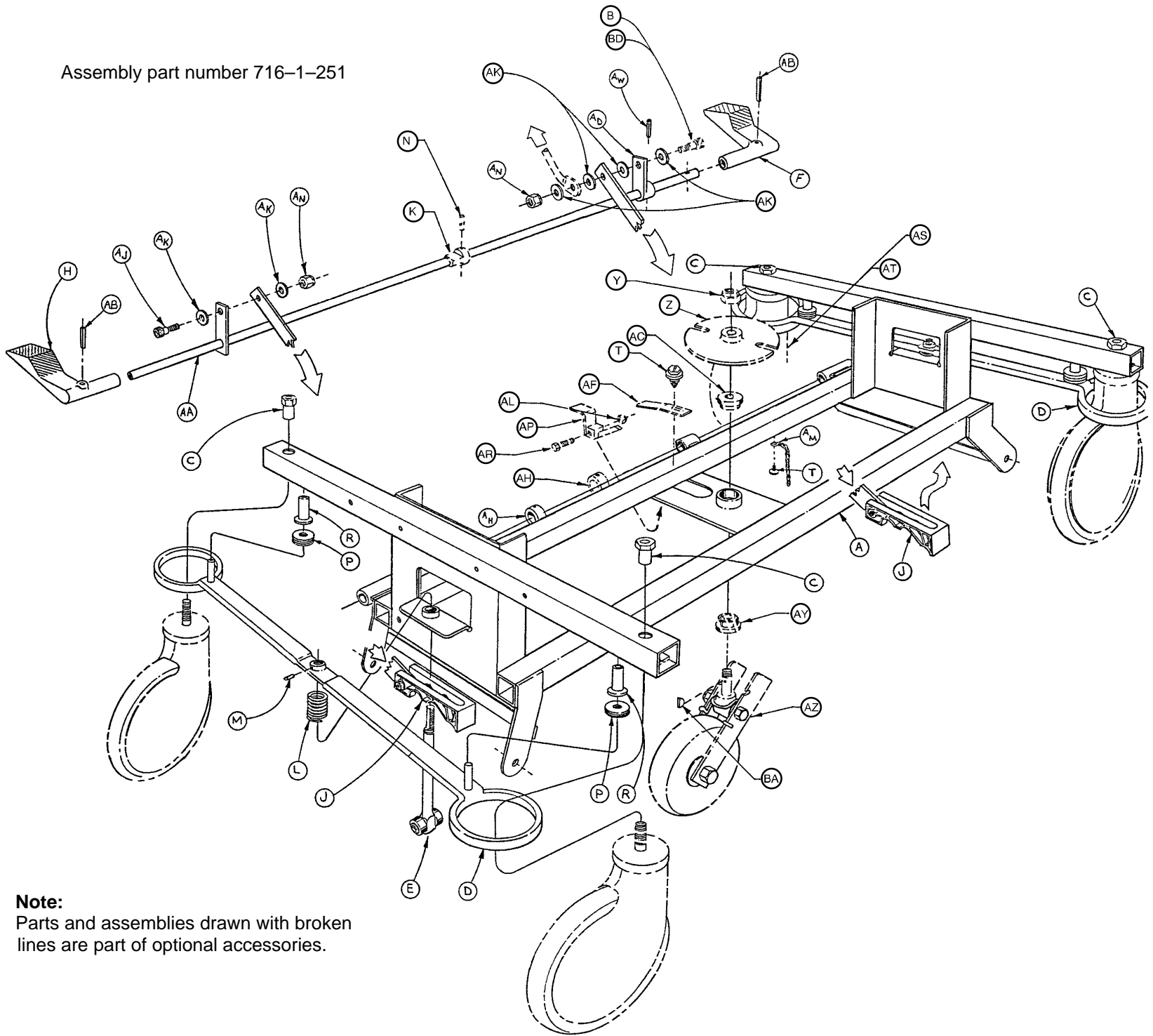
Item	Part No.	Part Name	Qty.
A	715-1-62	Threaded Stud Assembly	1
B	14-4	Nylon Washer	4
C	715-1-180	Bearing	2
D	28-8	Retaining Ring	2

715-1-213 Brake Cam Assembly



Item	Part No.	Part Name	Qty.
A	715-1-221	Brake Cam	1
B	16-59	Fiberlock Nut	1
C	8-21	Soc. Hd. Cap Screw	1
D	715-1-173	Brake Connecting Link	1

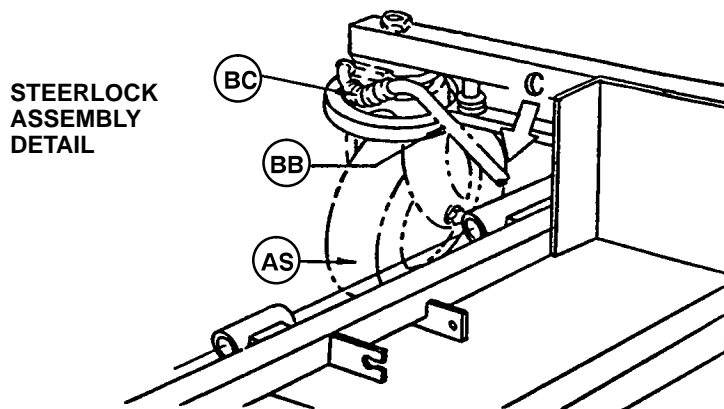
Assembly part number 716-1-251



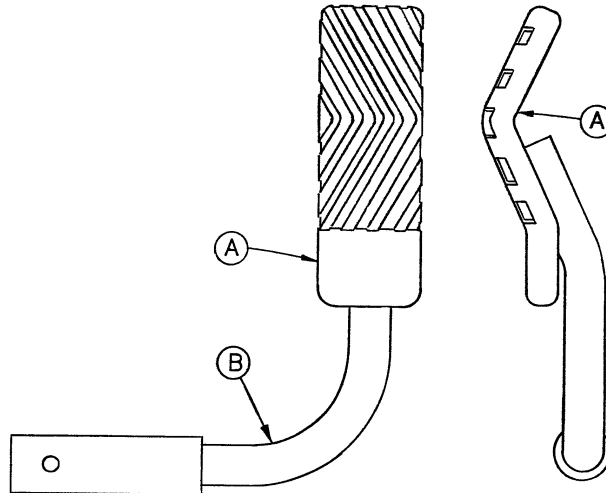
Note:
Parts and assemblies drawn with broken lines are part of optional accessories.

End Control Base Assembly (with Wheels and Brakes)

Item	Part No.	Part Name	Qty.
A	716-1-246	Base Weldment Ass'y	1
B	8-17	Soc. Hd. Shoulder Bolt	1
C	715-1-158	Caster Nut	4
D	715-1-61	Caster Brake Assembly	2
E	(Page 18)	Brake Adjuster Assembly	2
F	1210-1-345	Brake/Steer Pedal, Ft. End	1
H	1210-1-346	Brake/Steer Pedal, Hd. End	1
J	(Page 19)	Brake Cam Assembly	2
K	26-8	Roll Pin	1
L	715-1-94	Compression Spring	2
M	21-50	Set Screw	2
N	715-1-161	Fifth Wheel Cam	1
P	715-1-11	Brake Cushion	4
R	946-1-116	Brake Bar Bushing	4
T	23-25	Self-Tapping Screw	2
Y	16-49	Flexlock Nut	1
Z	715-1-337	Fifth Wheel Plate Ass'y	1
AA	715-1-231	Brake/Steer Rod Weldment	1
AB	26-261	Clevis Pin	2
AC	715-1-157	Fifth Wheel Bearing	1
AD	715-1-165	Actuator Plate Assembly	1
AF	715-1-136	Fifth Wheel Spring	1
AH	42-20	Collar w/ Set Screw	2
AJ	8-17	Soc. Hd. Shoulder Bolt	1
AK	14-2	Nylon Washer	6
AL	16-16	Nylock Nut	1
AM	715-1-156	Grounding Chain	1
AN	16-2	Fiberlock Nut	2
AP	715-1-217	Fifth Wheel Latch	1
AR	3-20	Hex Hd. Cap Screw	1
AS	(Page 23)	Steering Caster Ass'y	1
AT	(Page 24)	Caster Wheel Ass'y	3
AY	81-219	Bearing	1
AW	26-13	Roll Pin	1
AZ	(Page 25)	Fifth Wheel Ass'y	1
BA	715-1-149	Woodruff Key	1
BB	1000-10-62	Steering Lock Linkage Bar	1
BC	38-211	Spring	1
BD	8-21	Soc. Hd. Shoulder Bolt	1

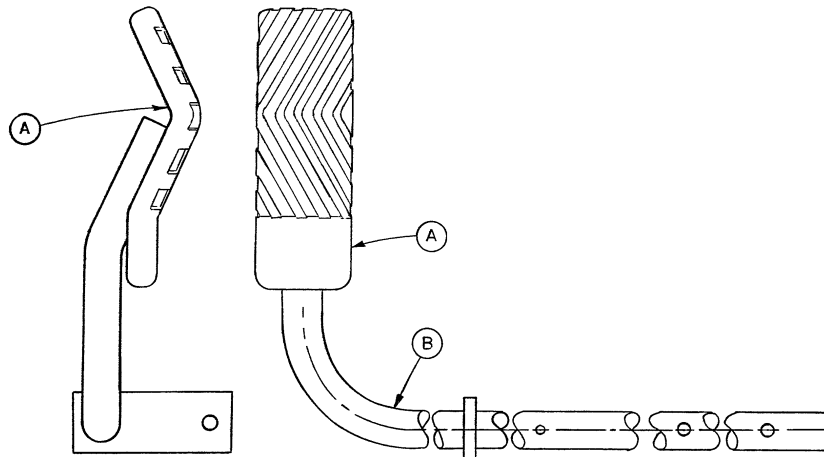


716-1-263 End Control Brake Pedal Assembly, Foot



Item	Part No.	Part Name	Qty.
A	716-1-275	Brake Pedal	1
B	716-1-262	Brake Rod Ass'y, Ft. End	1

716-1-269 End Control Brake Pedal Assembly, Head

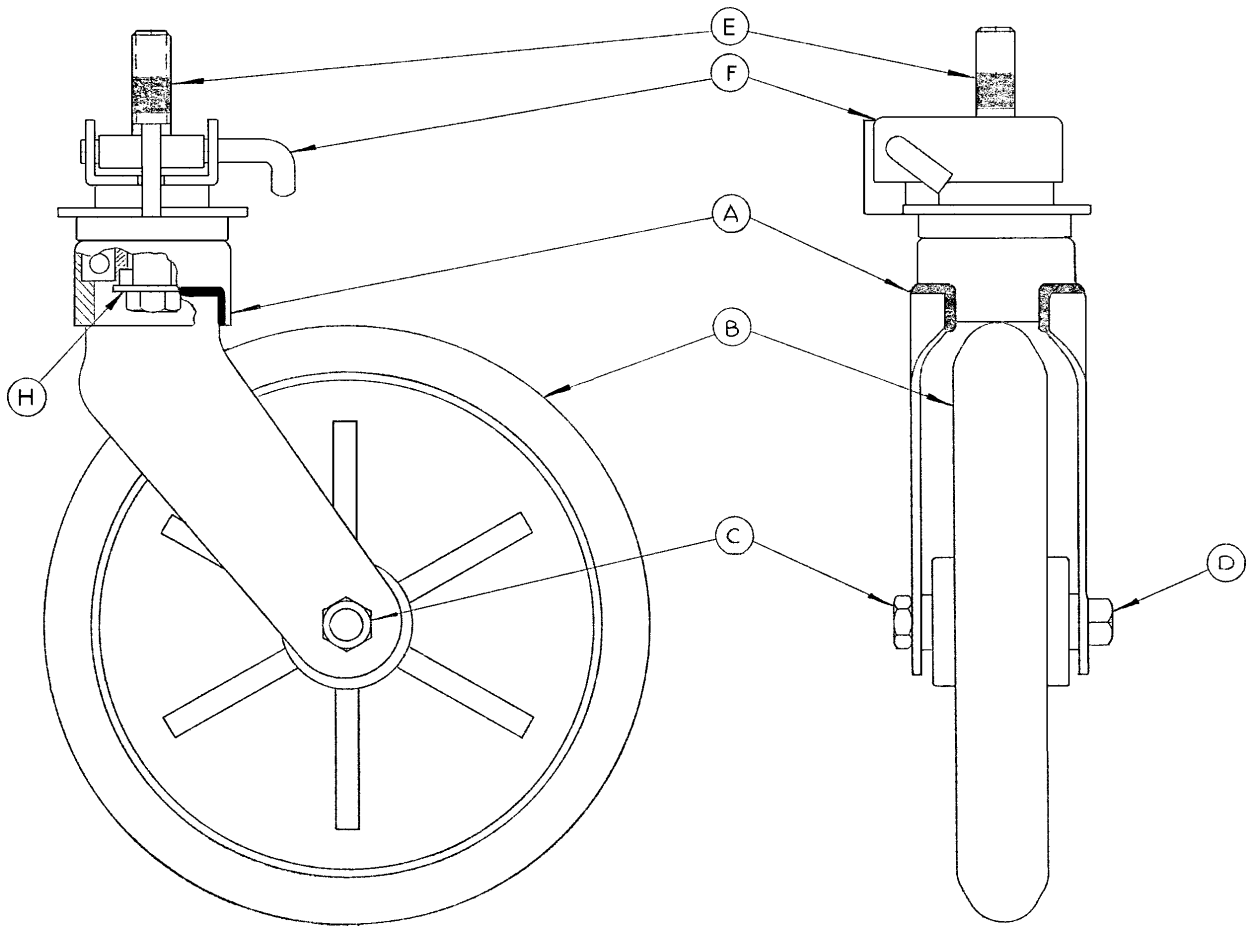


Item	Part No.	Part Name	Qty.
A	716-1-275	Brake Pedal	1
B	716-1-267	Brake Rod Ass'y, Welded	1

NOTE

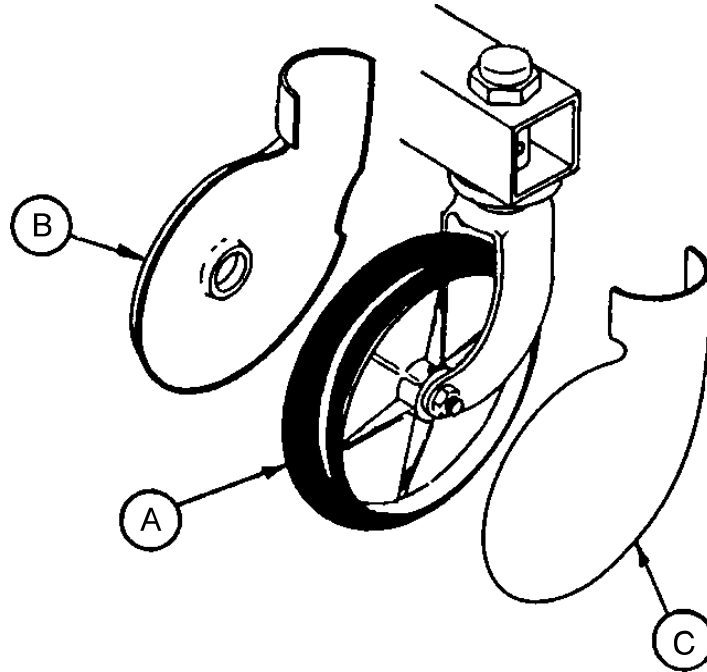
Apply plastic adhesive to the mating surfaces of item A prior to assembly.

715-2-21 Caster Assembly with Steerlock



Item	Part No.	Part Name	Qty.
A	700-10-50	Steer Lock Caster Weldment	1
B	715-2-25	Caster Wheel	1
C	16-60	Hex Nut	1
D	3-99	Hex Bolt	1
E	715-3-96	Hex Bolt	1
F	1000-59-10	Latch Assembly	1
H	11-310	Flat Washer	1

Caster and Caster Cover Replacement Kits



Item	Part No.	Part Name	Qty.
A	715-2-20	Caster Assembly	1
B	715-1-266	Caster Cover, Left	1
C	715-1-265	Caster Cover, Right	1

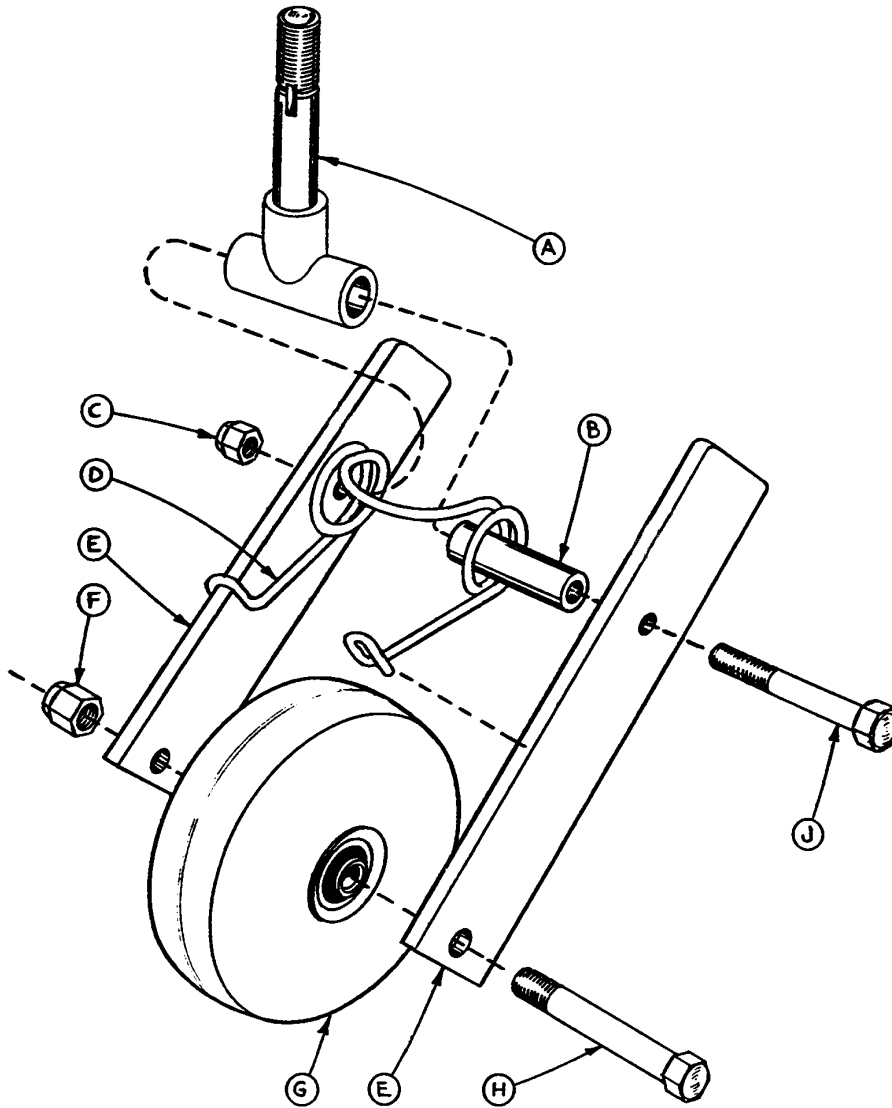
P/N 715-259-400 – Kit to replace 4 standard caster assemblies with necessary hardware – no caster covers.

P/N 715-269-400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with necessary hardware – no caster covers.

P/N 715-259-100 – Kit to replace 1 standard caster assembly with necessary hardware – no caster covers.

P/N 1010-56-200 – Kit to replace both caster covers on all four wheels.

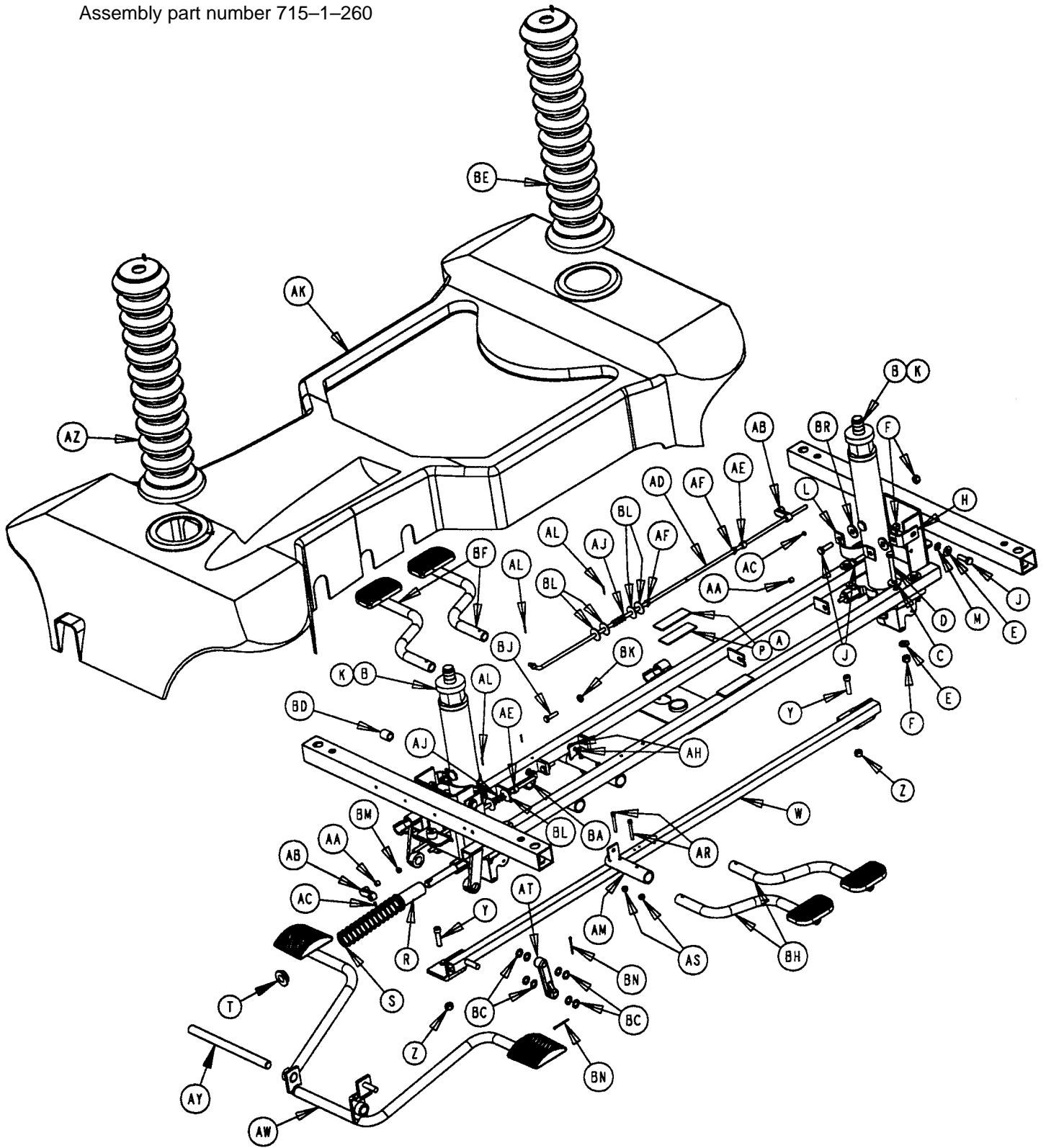
715-1-25 Fifth Wheel Assembly



Item	Part No.	Part Name	Qty.
A	715-1-339	Fifth Wheel Pivot Assembly	1
B	715-1-17	Fifth Wheel Bushing	1
C	16-11	Flexlock Nut	1
D	715-1-15	Spring	1
E	715-1-13	Fifth Wheel Bracket	2
F	16-12	Flexlock Nut	1
G	390-1-54	Wheel	1
H	3-31	Hex Head Cap Screw	1
J	3-82	Hex Head Cap Screw	1

Side Control Base Assembly (with Jacks)

Assembly part number 715-1-260

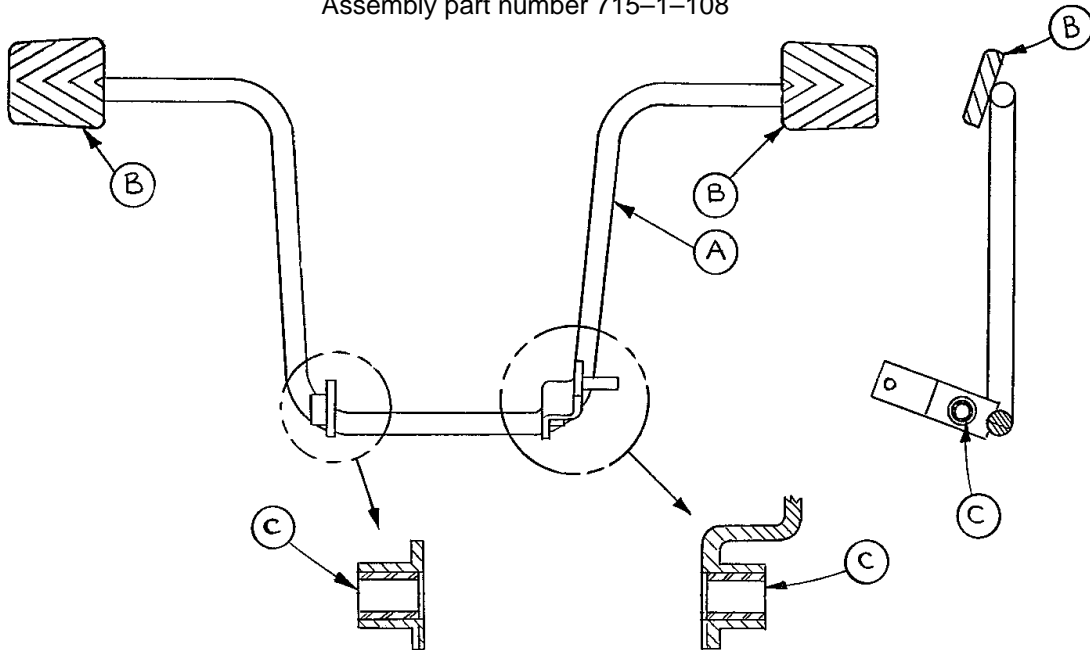


Side Control Base Assembly (with Jacks)

Item	Part No.	Part Name	Qty.
A	29-7	Dual Lock	2
B	(Page 33)	Jack Assembly	2
C	11-262	Flat Washer	8
D	3-62	Hex Hd. Cap Screw	8
E	11-3	Flat Washer	12
F	16-36	Nylock Hex Nut	16
H	715-1-192	Jack Support	2
J	3-85	Hex Hd. Cap Screw	8
L	715-1-193	Jack Support Clamp	2
M	13-38	Ext. Tooth Lock Washer	4
P	29-9	Dual Lock	2
R	763-1-16	Spring Holder	1
S	38-246	Jack Spring	1
T	715-1-133	Collar	1
W	715-1-27	Pump Connect. Rod Ass'y	1
Y	4-146	Hex Socket Hd. Cap Screw	2
Z	16-48	Nylock Hex Nut	2
AA	715-1-333	Release Rod Stop Sleeve	2
AB	715-1-346	Release Paddle	2
AC	21-50	Hex Socket Set Screw	2
AD	715-1-40	Release Rod Ass'y, Ft. End	1
AE	42-13	Shaft Collar w/ Set Screw	2
AF	52-245	Nyliner	2
AH	14-4	Nylon Washer	4
AJ	38-234	Compression Spring	2
AK	(page 38)	Hood	1
AL	27-4	Cotter Pin	3
AM	715-1-187	Rel. Pedal Sleeve Ass'y	2
AR	4-85	Soc. Hd. Cap Screw	4
AS	16-3	Fiberlock Nut	4
AT	715-1-214	Connector Link, Mach'd	1
AW	(Page 28)	Pedal Base Assembly	1
AY	715-1-92	Pump Pedal Shaft	1
AZ	715-1-134	Bellows	2
BA	715-1-46	Rel. Rod Ass'y, Hd. End	1
BC	14-9	Nylon Washer	8
BD	715-1-140	Raufilam Braid Tubing	1
BF	(Page 29)	Pedal Base Ass'y, Hd. Left	2
BH	(Page 29)	Pedal Base Ass'y, Hd. Right	2
BJ	3-3	Hex Hd. Cap Screw	2
BK	15-11	Fiberlock Nut	2
BL	11-53	Washer	8
BM	21-22	Set Screw	2
BN	27-3	Cotter Pin	2
BP	921-1-252	Serial Number Label	1
BR	11-262	Washer	4

Pedal Base Assembly, Pump

Assembly part number 715-1-108

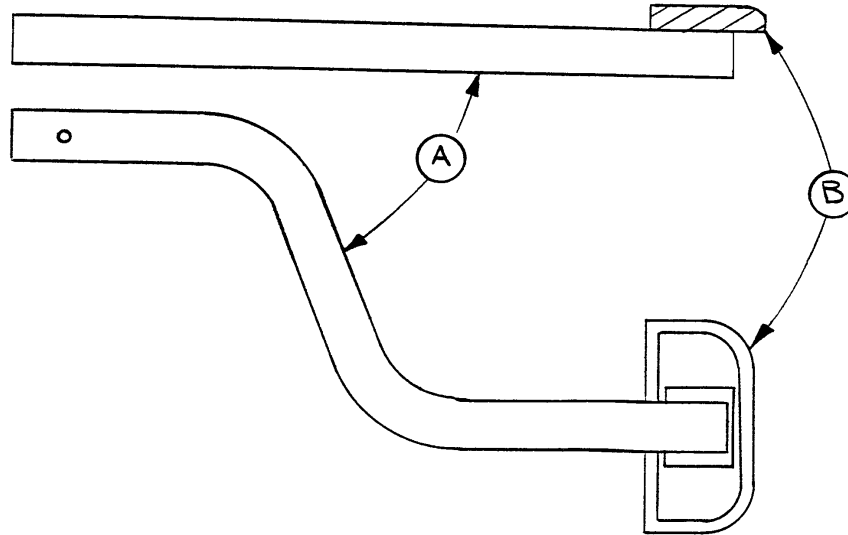


Item	Part No.	Part Name	Qty.
A	715-1-83	Pedal Ass'y Weldm't, Pump	1
B	715-1-126	Side Control Pedal Pad	2
C	81-44	Bearing, Bronze	2

NOTE

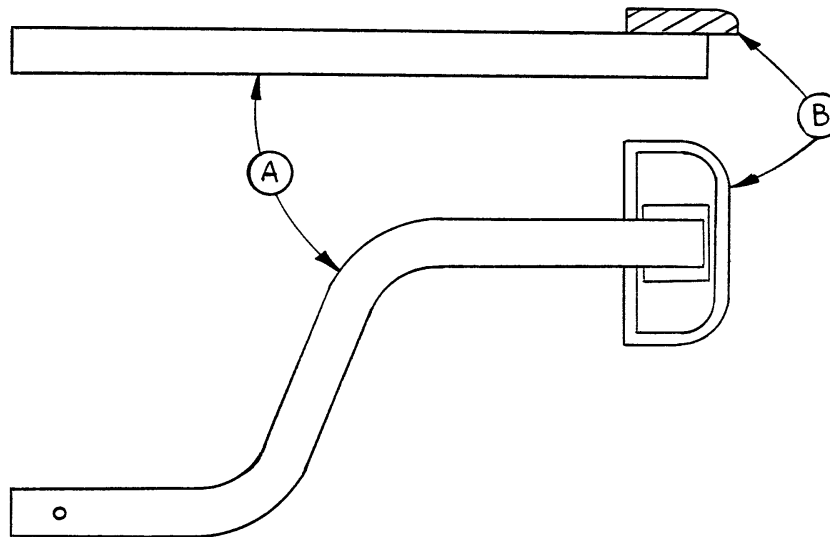
Apply plastic adhesive to the mating surfaces of item B prior to assembly.

715-1-110 Pedal Base Assembly, Head End, Right



Item	Part No.	Part Name	Qty.
A	715-1-97	Release Pedal Weldment	1
B	721-40-25	Pedal	1

715-1-109 Pedal Base Assembly, Head End, Left



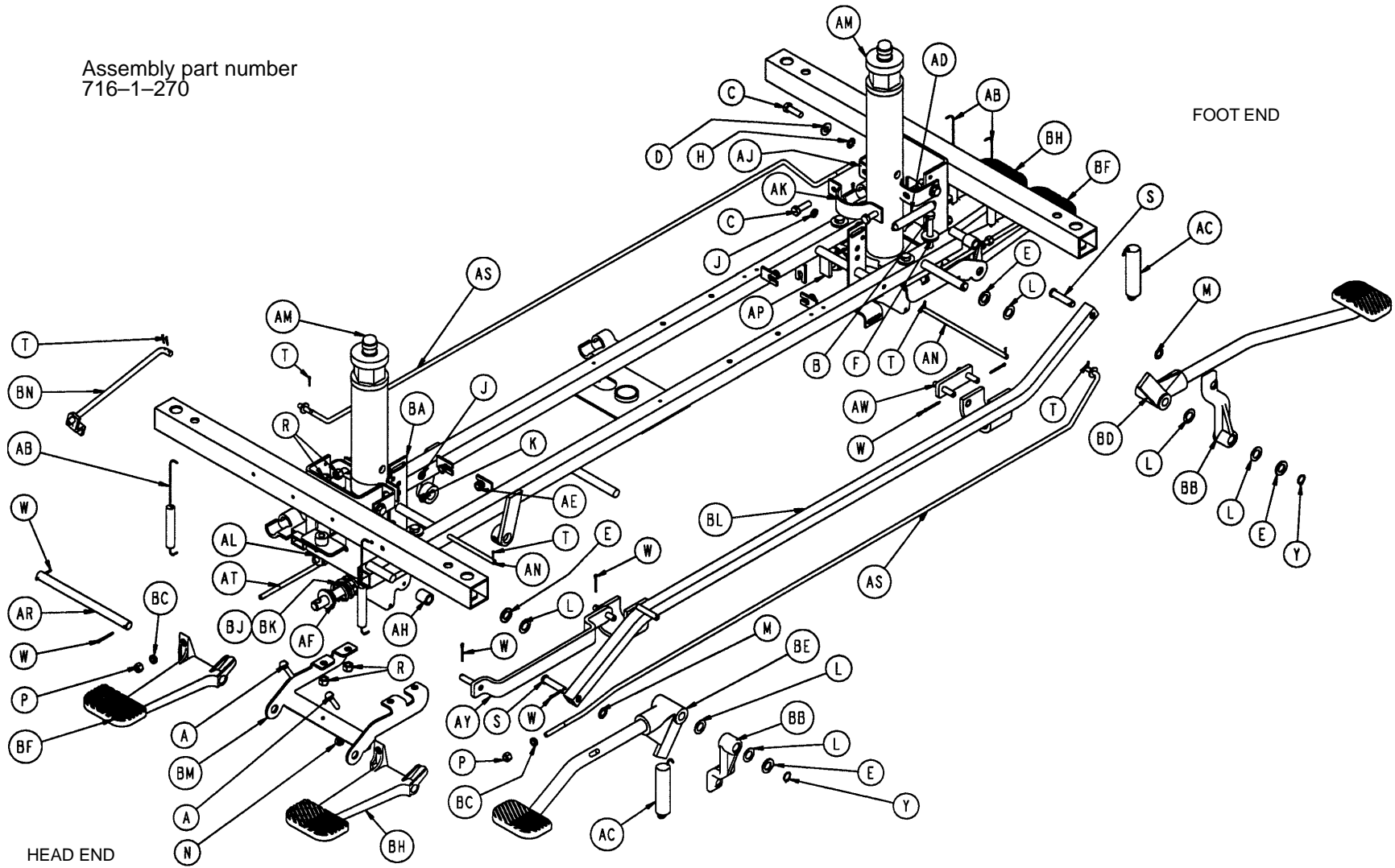
Item	Part No.	Part Name	Qty.
A	715-1-98	Release Ped. Wldmt., Hd. Lt.	1
B	721-40-25	Pedal	1

NOTE

Apply plastic adhesive to the mating surfaces of item B prior to assembly.

Assembly part number
716-1-270

30



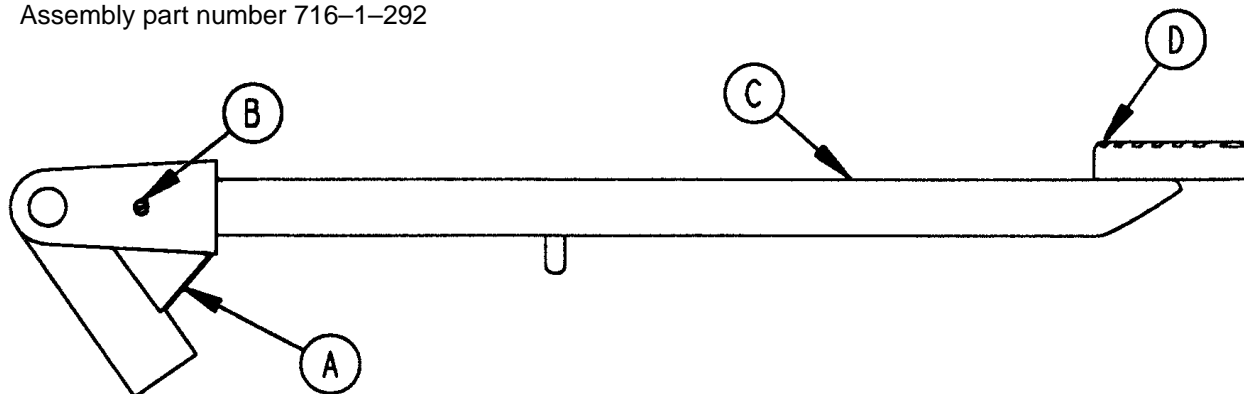
End Control Base Assembly (with Jacks)

End Control Base Assembly (with Jacks)

Item	Part No.	Part Name	Qty.
A	3-4	Hex Head Cap Screw	4
B	3-62	Hex Hd. Cap Screw	8
C	3-85	Hex Hd. Cap Screw	8
D	11-3	Washer	4
E	11-13	Flat Washer	4
F	11-262	Flat Washer	8
H	13-38	Ext. Tooth Lock Washer	4
J	14-2	Washer	4
K	14-3	Washer	2
L	14-7	Nylon Flat Washer	6
M	14-9	Washer	2
N	15-11	Hex Jam Nut	4
P	16-16	Nylock Nut	4
R	16-36	Nylock Hex Nut	16
S	26-195	Clevis Pin	2
T	27-4	Cotter Pin	10
W	27-3	Cotter Pin	10
Y	28-97	Snap Ring	2
Z	29-7	Dual Lock	3
AA	29-9	Dual Lock	3
AB	38-235	Spring	4
AC	38-251	Spring	2
AD	38-326	Extension Spring	2
AE	52-245	Nyliner	4
AF	715-1-133	Spring Collar	1
AH	715-1-140	PVC Tubing	2
AJ	715-1-192	Jack Support	2
AK	715-1-193	Jack Clamp	2
AL	715-1-333	Release Rod Stop Sleeve	2
AM	(Page 33)	Jack Assembly	2
AN	716-1-15	Release Pivot Bar	2
AP	716-1-52	Pivot Assembly, Foot	1
AR	716-1-61	Pedal Shaft	2
AS	716-1-71	Release Rod Ass'y	2
AT	716-1-75	Release Rod	2
AW	716-1-102	Pump Link Wldmt. Ass'y, Ft.	1
AY	716-1-109	Pump Link Bar Wldmt., Hd.	1
BA	716-1-119	Pivot Assembly, Head End	1
BB	716-1-281	Pump Idler Link	2
BC	716-1-286	Cam, Release Pedal	4
BD	(Page 32)	Pump Pedal Ass'y, Foot	1
BE	(Page 32)	Pump Pedal Ass'y, Head	1
BF	716-1-293	Rel Pedal, Hd. Lt. & Ft. Rt.	2
BH	716-1-294	Rel. Pedal, Hd. Rt. & Ft. Lt.	2
BJ	763-1-15	Spring	1
BK	763-1-16	Spring Guide	1
BL	1210-1-27	Pump Conn. Rod Ass'y	1
BM	1210-1-111	End Release Pedal Bracket	2
BN	1210-1-112	Release Rod Wldmt., Head, Left	1

End Control Pump Pedal Assembly, Head

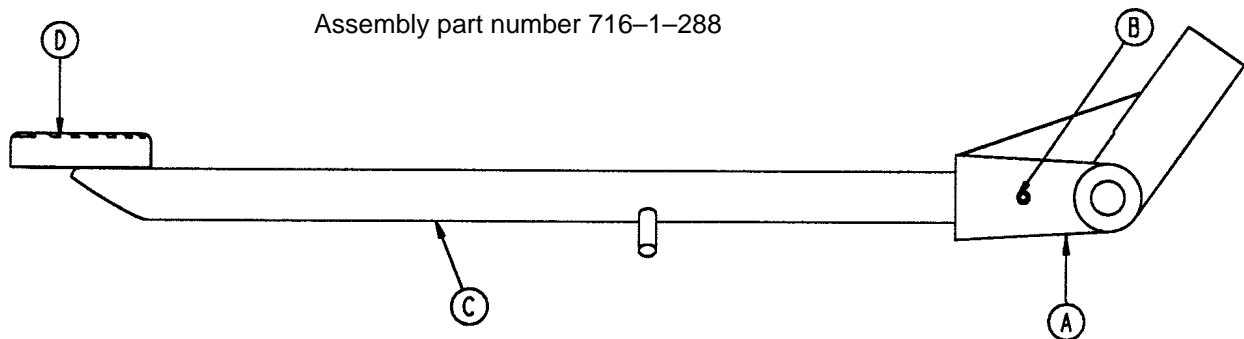
Assembly part number 716-1-292



Item	Part No.	Part Name	Qty.
A	716-1-285	Pump Pivot, Head End	1
B	26-12	Roll Pin	1
C	716-1-290	Pump Ped. Wldmt., Head	1
D	721-40-25	Pedal	1

End Control Pump Pedal Assembly, Foot

Assembly part number 716-1-288

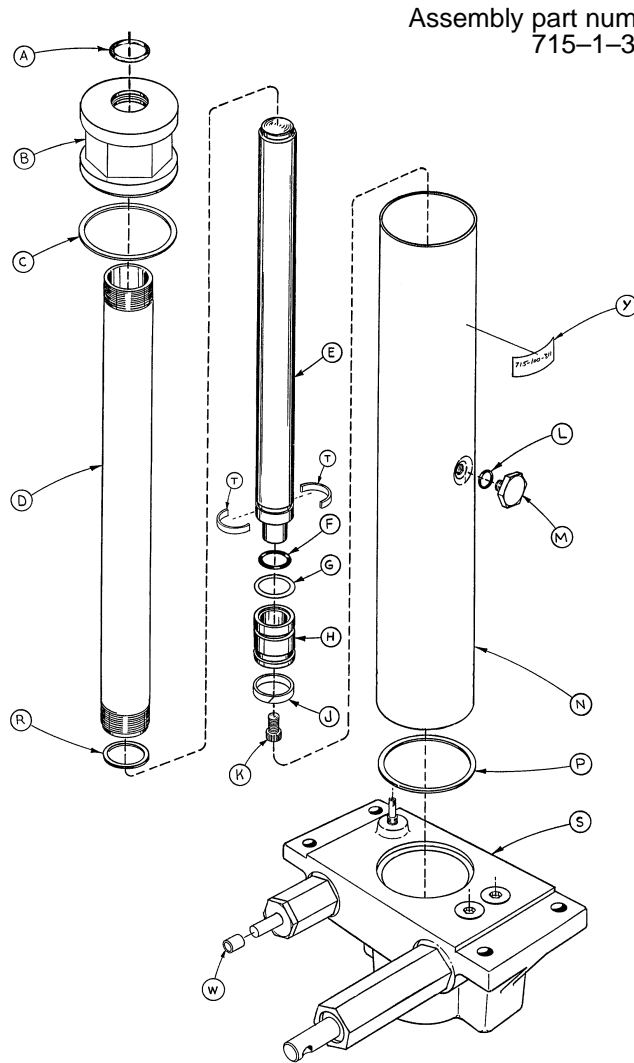


Item	Part No.	Part Name	Qty.
A	716-1-283	Pump Pivot, Foot End	1
B	26-12	Roll Pin	1
C	716-1-289	Pump Ped. Wldmt., Foot	1
D	721-40-25	Pedal	1

NOTE

Apply plastic adhesive to the mating surfaces of item D prior to assembly.

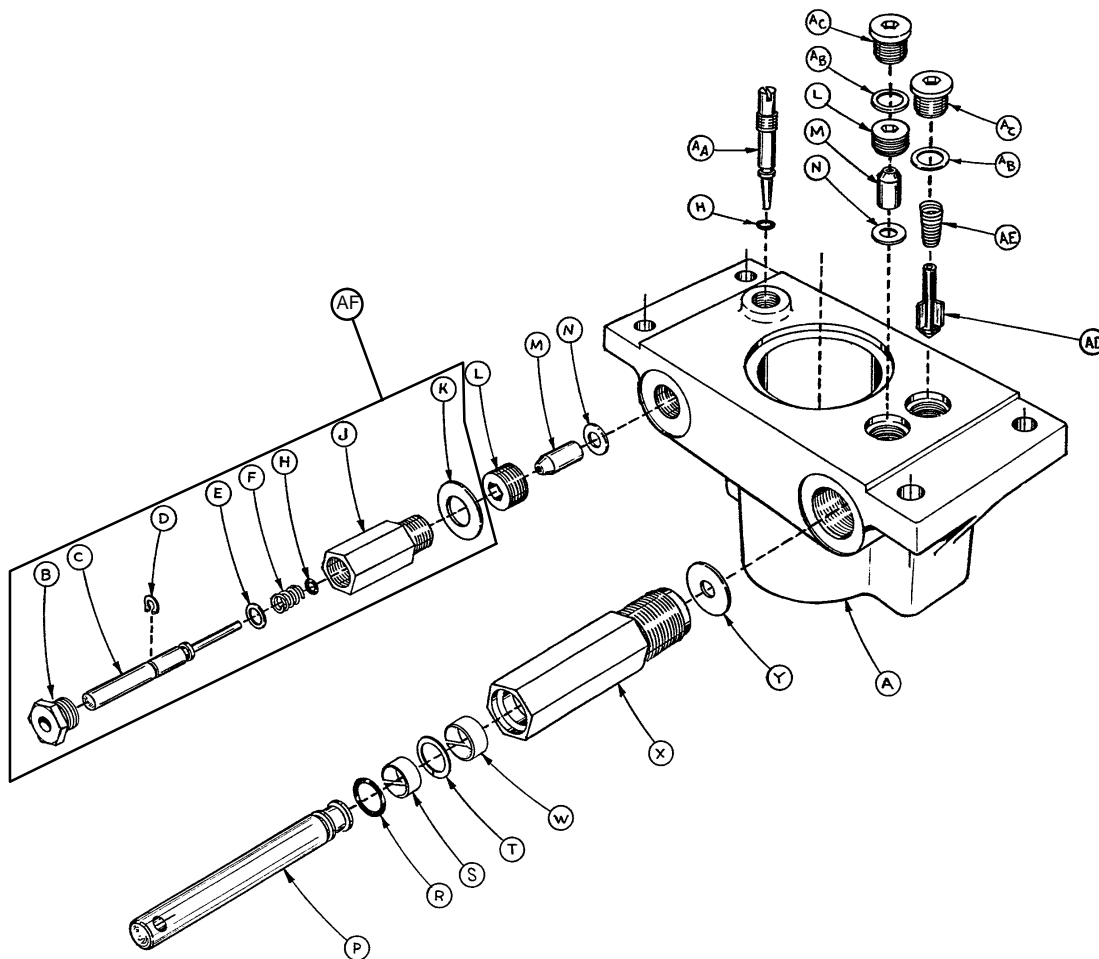
Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	O-Ring	1	L	45-110	O-Ring	1
B	715-1-340	Cap Assembly	1	M	388-1-38	Plug	1
C	390-1-243	Gasket	1	N	715-1-322	Reservoir	1
D	715-1-323	Actuator Cylinder	1	P	390-1-244	Gasket	1
E	715-1-325	Actuator	1	R	390-1-238	Gasket, Actuator	1
F	45-14	O-Ring	1	S	(Page 34)	Jack Base Assembly	1
G	926-20-161	Parker Packing	1	T	390-2-139	Retaining Collar	2
H	715-1-331	Piston End	1	W	715-1-333	Rel. Valve Stop Sleeve	1
J	926-20-162	Wear Ring	1	Y	715-100-311	Label	1
K	4-14	Soc. Hd. Cap Screw	1	Z	715-100-325	Repl. Pump Piston Ass'y	1

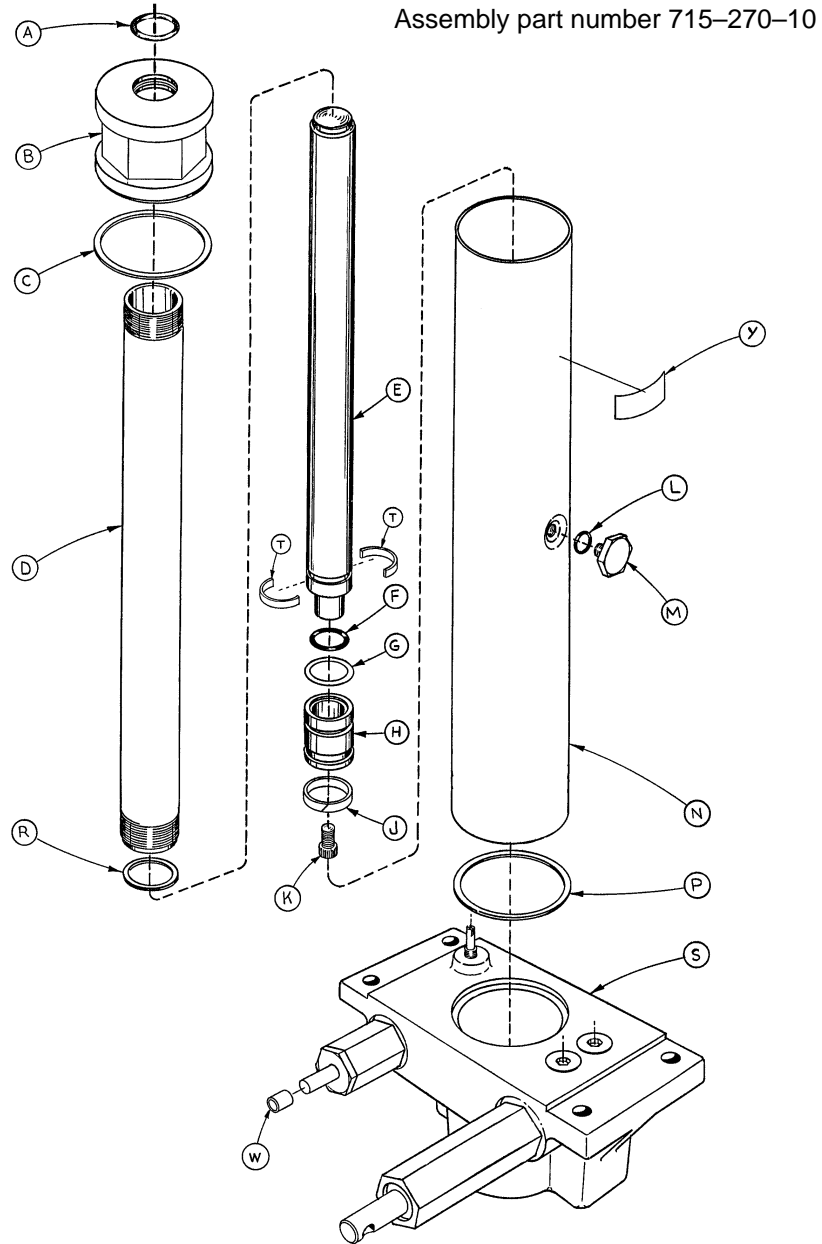
*Replacement Part Number 715-100-310.

715-1-300 Jack Base Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	715-1-312	Base, Machined	1	R	45-110	O-Ring	1
B	715-1-308	Base Plug	1	S	715-1-328	Piston Wear Ring	1
C	715-1-306	Pin	1	T	14-50	Bearing Retainer	1
D	28-8	Snap Ring	1	W	715-1-327	Cylinder Wear Ring	1
E	390-2-176	Washer	1	X	715-1-316	Pump Cylinder	1
F	38-231	Compression Spring	1	Y	715-1-329	Pump Seal	1
H	45-6	O-Ring	2	AA	715-1-307	Needle Valve	1
J	715-1-305	Pin Housing	1	AB	926-20-156	Seal	2
K	715-1-330	Housing Gasket	1	AC	715-1-301	Base Plug	2
L	715-1-309	Valve Plug	2	AD	715-1-341	Poppet	1
M	926-20-153	Check Valve	2	AE	390-2-134	Conical Comp. Spring	1
N	926-20-154	Seal	2	AF	715-100-312	Pin Housing Assembly	1
P	715-1-318	Pump Piston	1				

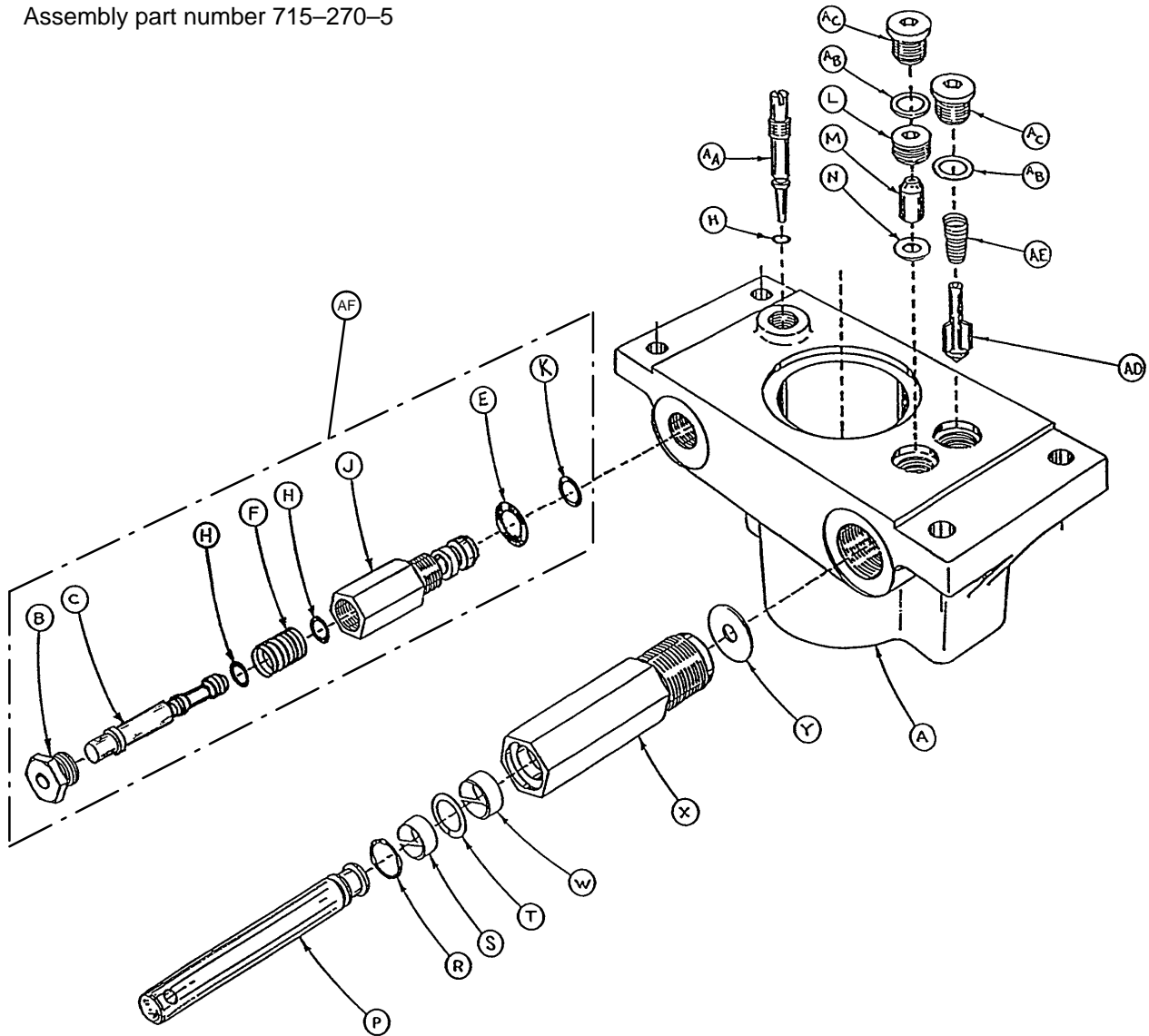
Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	O-Ring	1	L	45-110	O-Ring	1
B	715-1-340	Cap Assembly	1	M	388-1-38	Plug	1
C	390-1-243	Gasket	1	N	715-1-322	Reservoir	1
D	715-1-323	Actuator Cylinder	1	P	390-1-244	Gasket	1
E	715-1-325	Actuator	1	R	390-1-238	Gasket, Actuator	1
F	45-14	O-Ring	1	S	(page 34.2)	Jack Base Assembly	1
G	926-20-161	Parker Packing	1	T	390-2-139	Retaining Collar	2
H	715-1-331	Piston End	1	W	715-1-333	Rel. Valve Stop Sleeve	1
J	926-20-162	Wear Ring	1	Y	715-270-11	Label	1
K	4-14	Soc. Hd. Cap Screw	1				

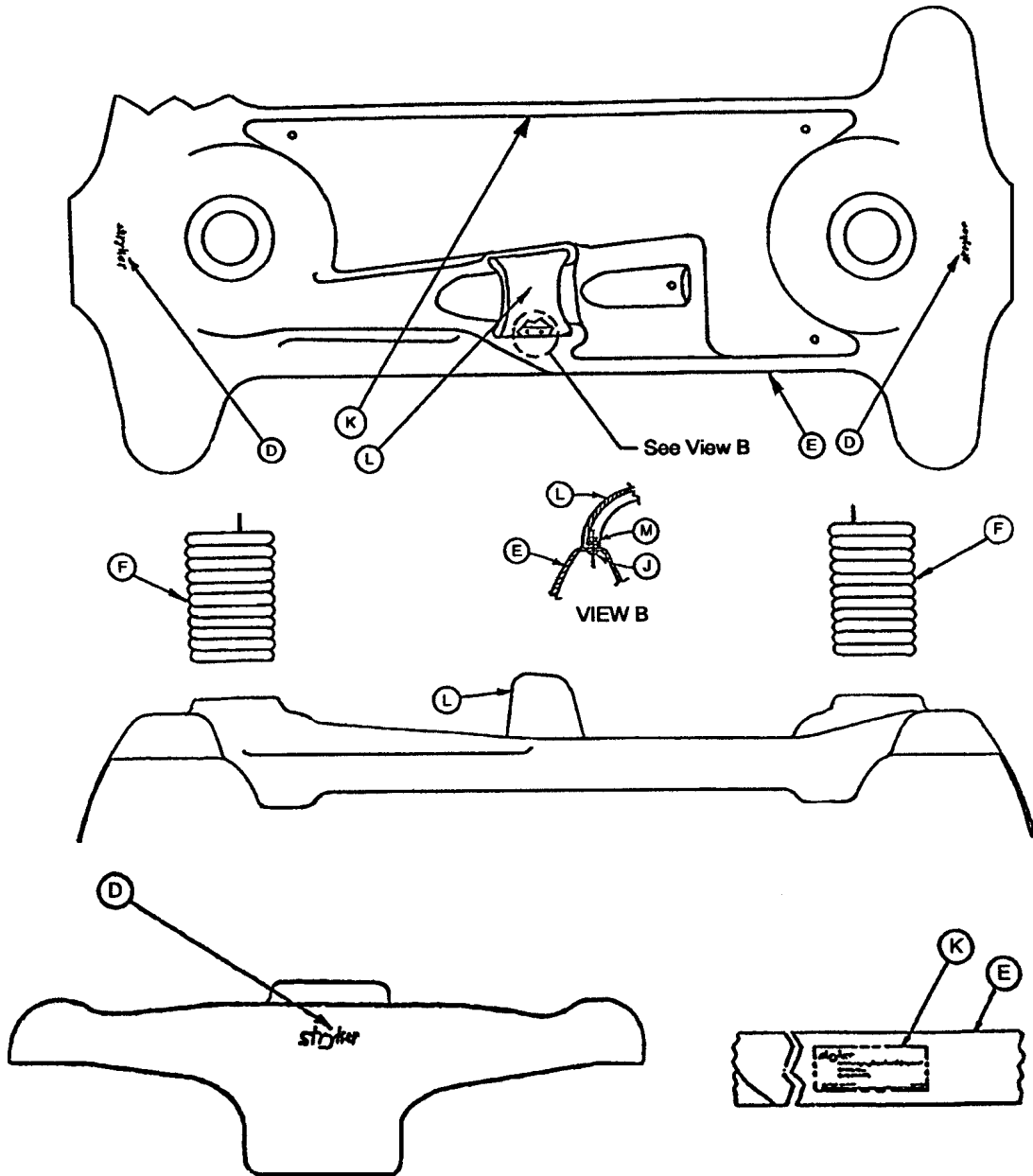
Jack Base Assembly

Assembly part number 715-270-5



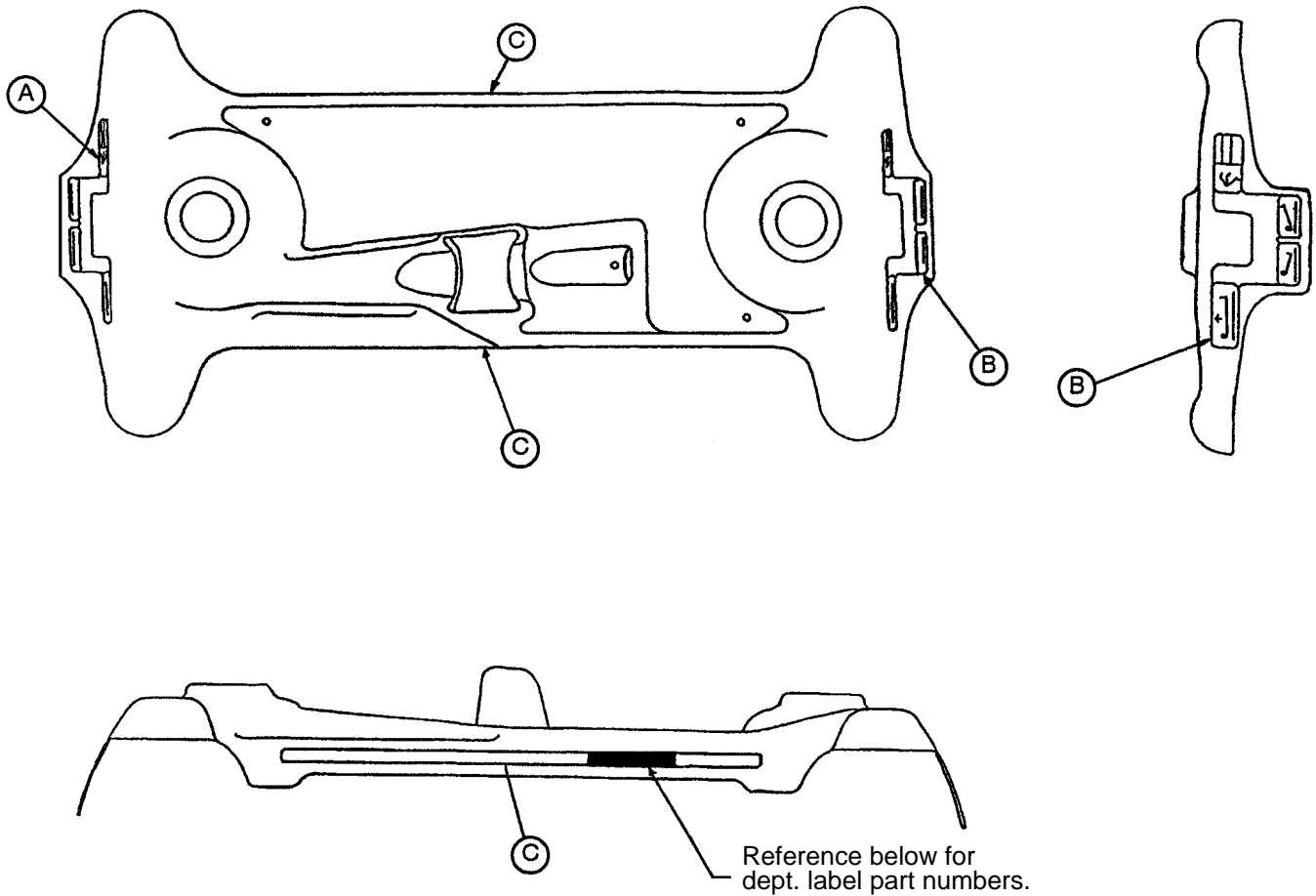
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1210-70-12	Jack Base	1	R	45-110	O-Ring	1
B	1210-70-13	Base Plug	1	S	715-1-328	Piston Wear Ring	1
C	715-270-1	Pin	1	T	14-50	Bearing Retainer	1
E	45-966	O-Ring	1	W	715-1-327	Cylinder Wear Ring	1
F	38-311	Compression Spring	1	X	715-1-316	Pump Cylinder	1
H	45-006	O-Ring	3	Y	715-1-329	Pump Seal	1
J	715-270-2	Pin Housing	1	AA	715-1-307	Needle Valve	1
K	43-967	O-Ring	1	AB	926-20-156	Seal	2
L	715-1-309	Valve Plug	1	AC	715-1-301	Base Plug	2
M	926-20-153	Check Valve	1	AD	715-1-341	Poppet	1
N	926-20-154	Seal	1	AE	390-2-134	Conical Comp. Spring	1
P	715-1-310	Pump Piston	1	AF	715-270-100	Valve Assembly	1

End Control Base Labeling Assembly



Item	Part No.	Part Name	Qty.
D	946-1-60	Stryker Logo Label	2
E	1001-1-135	Hood	1
F	715-1-134	Bellows	2
H	29-7	Dual Lock (not shown)	23
J	25-77	Rivet	2
K	1002-44-20	Specification Label	1
L	715-1-176	Oxygen Bottle Holder	1
M	11-16	Washer	2

End Control Graphics

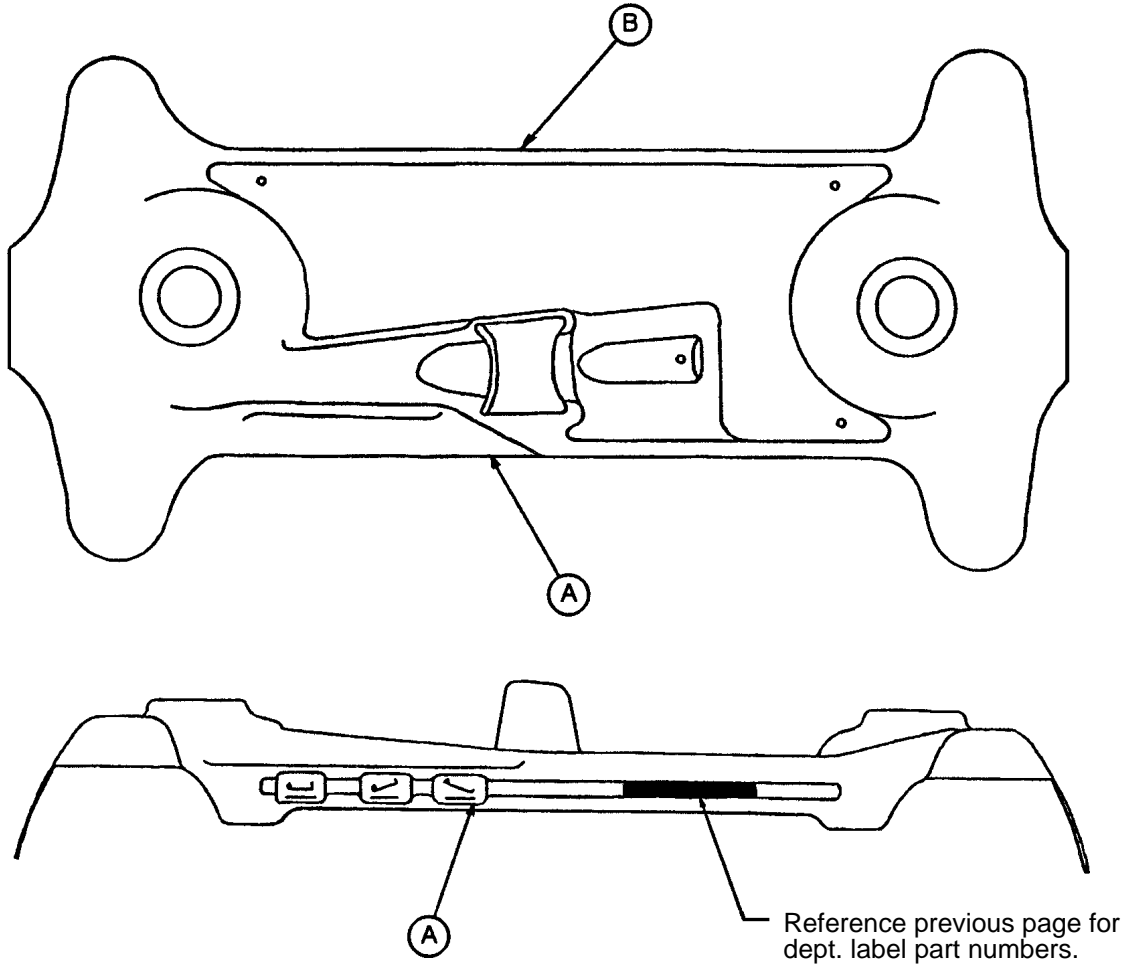


Color	Item A Control Label, Head	Item B Control Label, Foot	Item C Stripe Label	Litter Bumper Strip
RED	1010-800-11	1010-800-12	1010-800-13	1010-700-15
PURPLE	1010-800-21	1010-800-22	1010-800-23	1010-700-25
GREEN	1010-800-31	1010-800-32	1010-800-33	1010-700-35
GRAY	1010-800-41	1010-800-42	1010-800-43	1010-700-45
TEAL	1010-800-51	1010-800-52	1010-800-53	1010-700-55
PINK	1010-800-61	1010-800-62	1010-800-63	1010-700-65
BLUE	1010-800-71	1010-800-72	1010-800-73	1010-700-75

Department	Label Part Number
Emergency	1010-900-1
P.A.C.U.	1010-900-2
Transport	1010-900-3
Surgery	1010-900-4
Extended Stay	1010-900-5
Maternity	1010-900-6

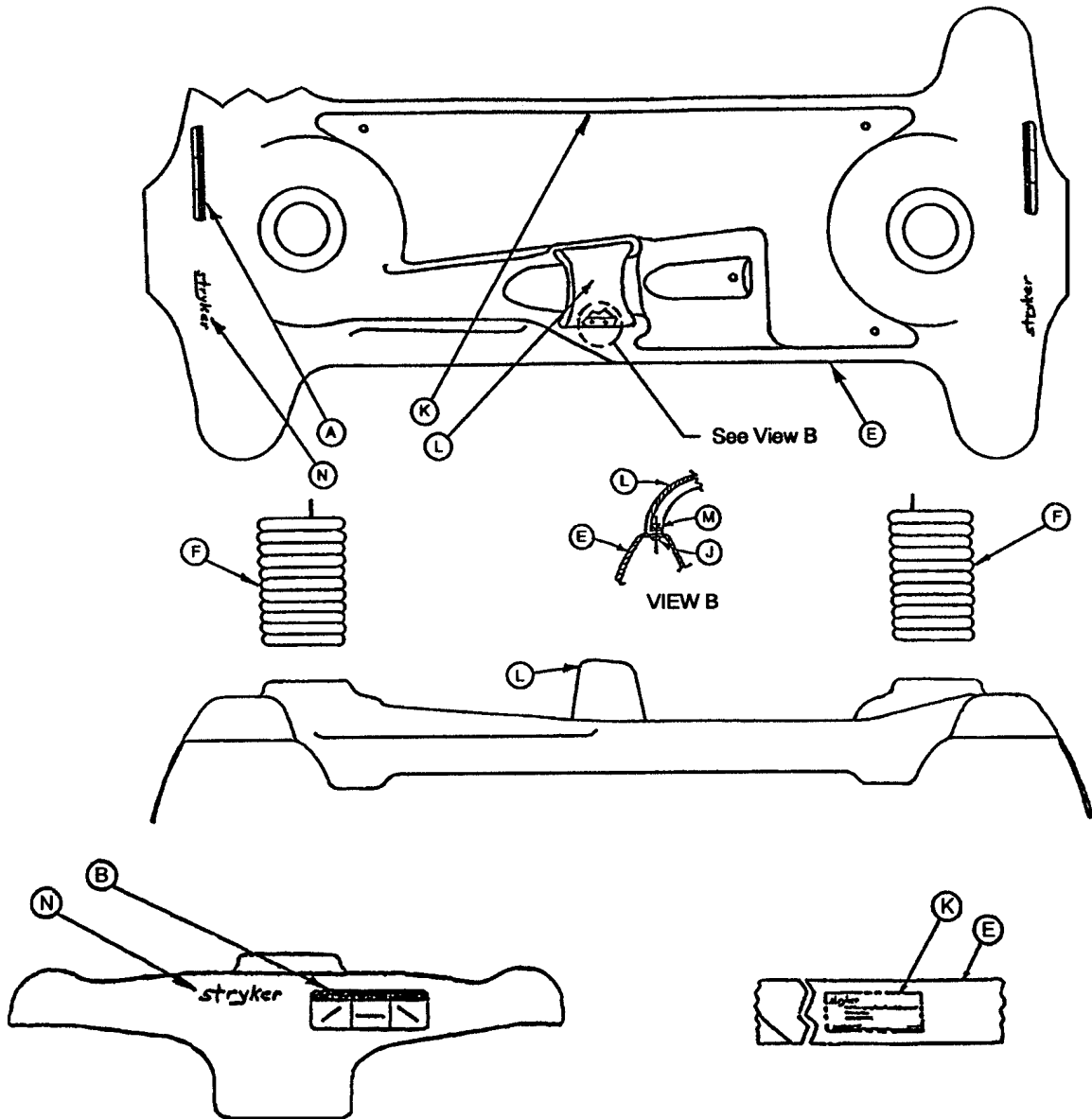
Department	Label Part Number
Endoscopy	1010-900-7
Radiology	1010-900-8
Nuclear Medicine	1010-900-9
Ambulatory Surgery	1010-900-10
G.I. Lab	1010-900-11
Cath. Lab	1010-900-12

Side Control Graphics



Color	Item A Control Label, Right	Item B Control Label, Left	Litter Bumper Strip
RED	1001-700-11	1001-700-12	1010-700-15
PURPLE	1001-700-21	1001-700-22	1010-700-25
GREEN	1001-700-31	1001-700-32	1010-700-35
GRAY	1001-700-41	1001-700-42	1010-700-45
TEAL	1001-700-51	1001-700-52	1010-700-55
PINK	1001-700-61	1001-700-62	1010-700-65
BLUE	1001-700-71	1001-700-72	1010-700-75

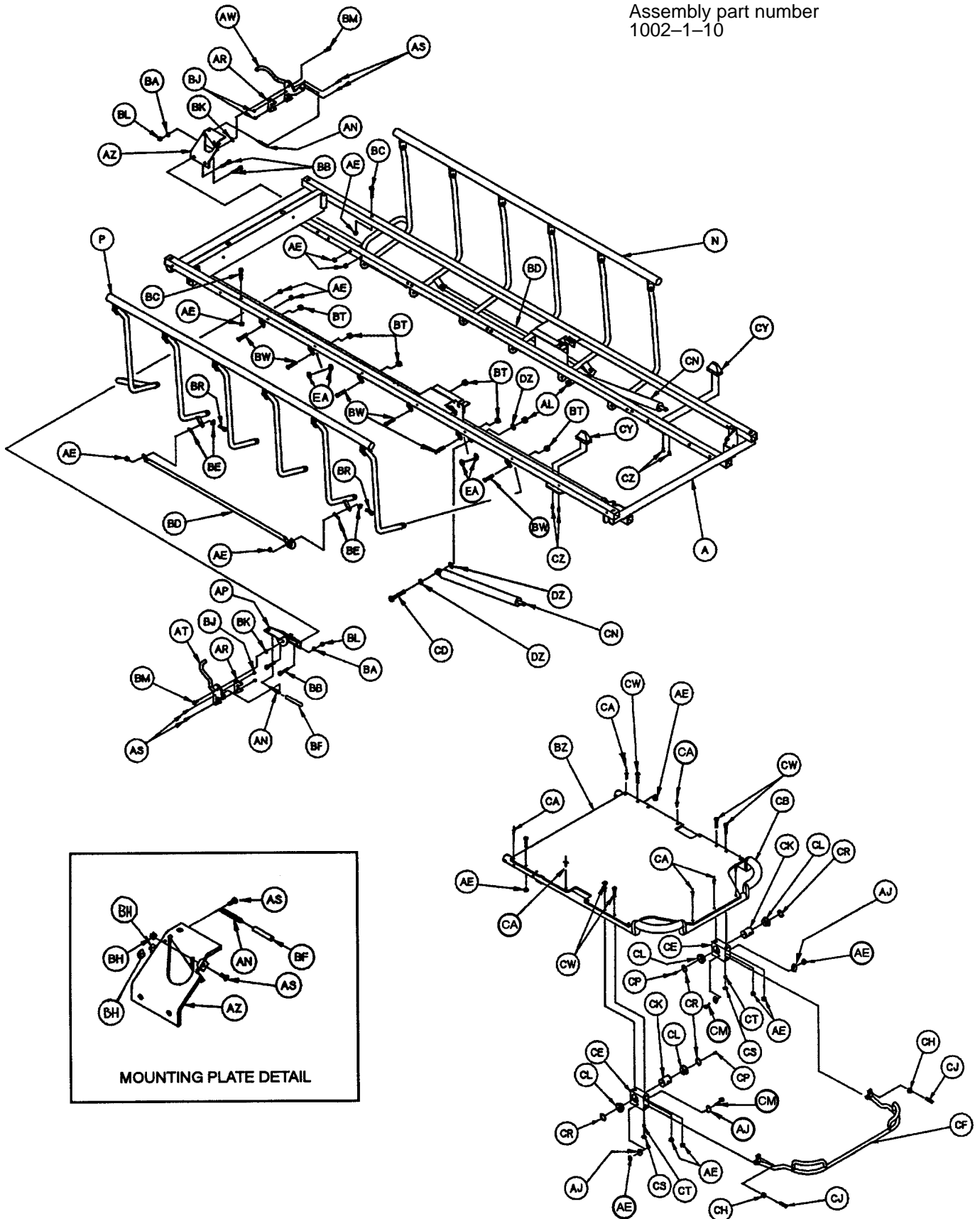
Side Control Base Labeling Assembly



Item	Part No.	Part Name	Qty.
A	741-1-145	Brake/Steer Label, Hd.	1
B	741-1-146	Brake/Steer Label, Ft.	1
E	1001-1-135	Hood	1
F	715-1-134	Bellows	2
H	29-7	Dual Lock (not shown)	23
J	25-77	Rivet	2
K	1002-44-20	Specification Label	1
L	715-1-176	Oxygen Bottle Holder	1
M	11-16	Washer	2
N	946-1-60	Stryker Logo Label	2

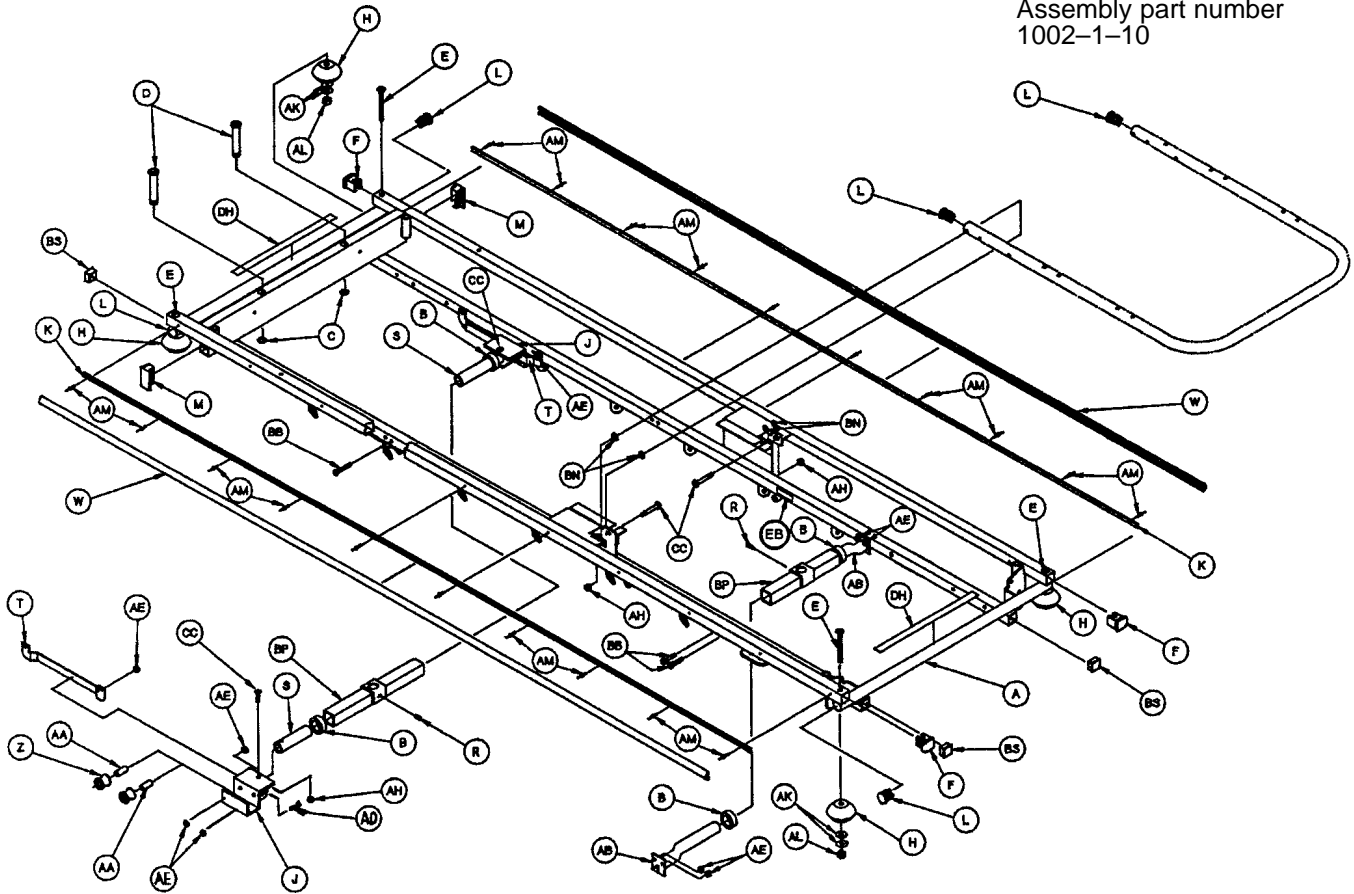
Litter Assembly

Assembly part number
1002-1-10



Litter Assembly

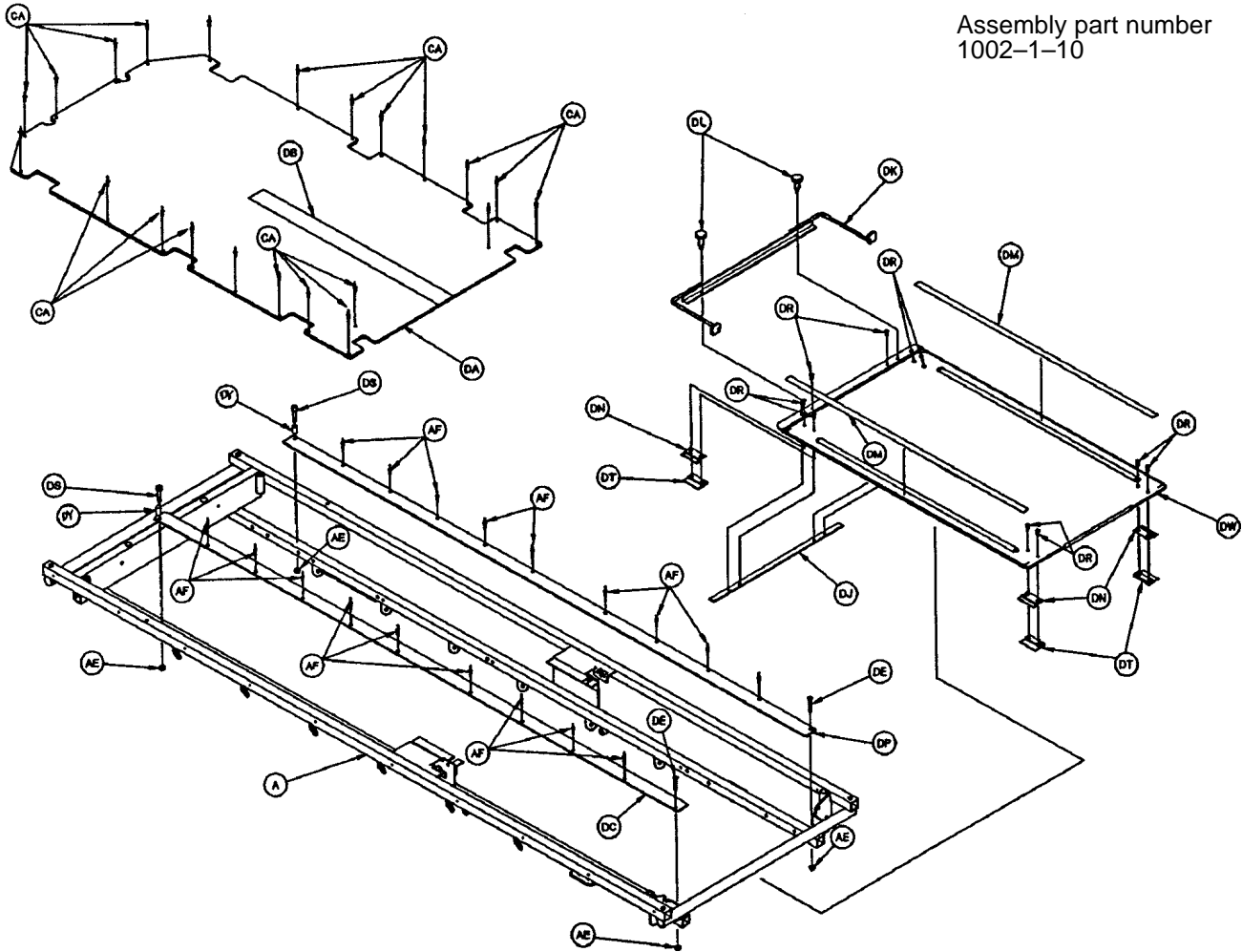
Assembly part number
1002-1-10



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1001-1-20	Frame Assembly	1	AE	16-28	Nylock Hex Nut	32
B	938-1-401	Collar	4	AF	25-115	Pop Rivet	18
C	28-23	Retaining Ring	2	AH	16-11	Flexlock Nut	4
D	1001-40-12	Foot Board Receptacle	2	AJ	11-132	Washer	4
E	4-181	But. Hd. Cap Screw	4	AK	14-21	Washer	8
F	1001-30-29	End Plug	4	AL	16-35	Nylock Nut	6
H	926-400-42	Corner Wheel	4	AM	25-38	Pop Rivet	20
J	1002-32-19	Wheel Hsg., Mach.	2	AN	28-271	Latch Spring	2
K	1001-26-34	Bumper Channel	2	AP	1001-26-47	Lock Mtg. Plate, Lt.	1
L	1001-1-36	End Plug	6	AR	1001-26-55	Latch Guard	2
M	1001-1-41	Tube Plug	2	AS	4-169	But. Hd. Cap Screw	8
N	(page 42)	Siderail Ass'y, Rt.	1	AT	1001-26-53	Latch Ass'y, Lt.	1
P	(page 43)	Siderail Ass'y, Lt.	1	AW	1001-26-54	Latch Ass'y, Rt.	1
R	46-1	Sq. Hd. Set Screw	2	AZ	1001-26-46	Lock Mtg. Plate, Rt.	1
S	1010-32-64	Carrier Tube, Std.	2	BA	14-2	Flat Washer	2
T	1002-32-17	Retainer Bar	2	BB	3-78	Hex Hd. Cap Screw	10
W	(page 36)	Litter Bumper Strip	2	BC	7-20	Truss Hd. Mach. Screw	2
Z	1010-201-50	Support Roller	4	BD	1001-26-51	Timing Link	2
AA	721-32-107	Roller Sleeve	4	BE	11-224	Nylon Flat Washer	8
AB	1002-1-27	Support Assembly	2	BF	1001-26-67	Latch Spring Cover	2
AD	1-23	Flat. Csk. Hd. Mach. Screw	4	BH	15-4	Hex Nut	6
				BJ	16-3	Lock Nut	4

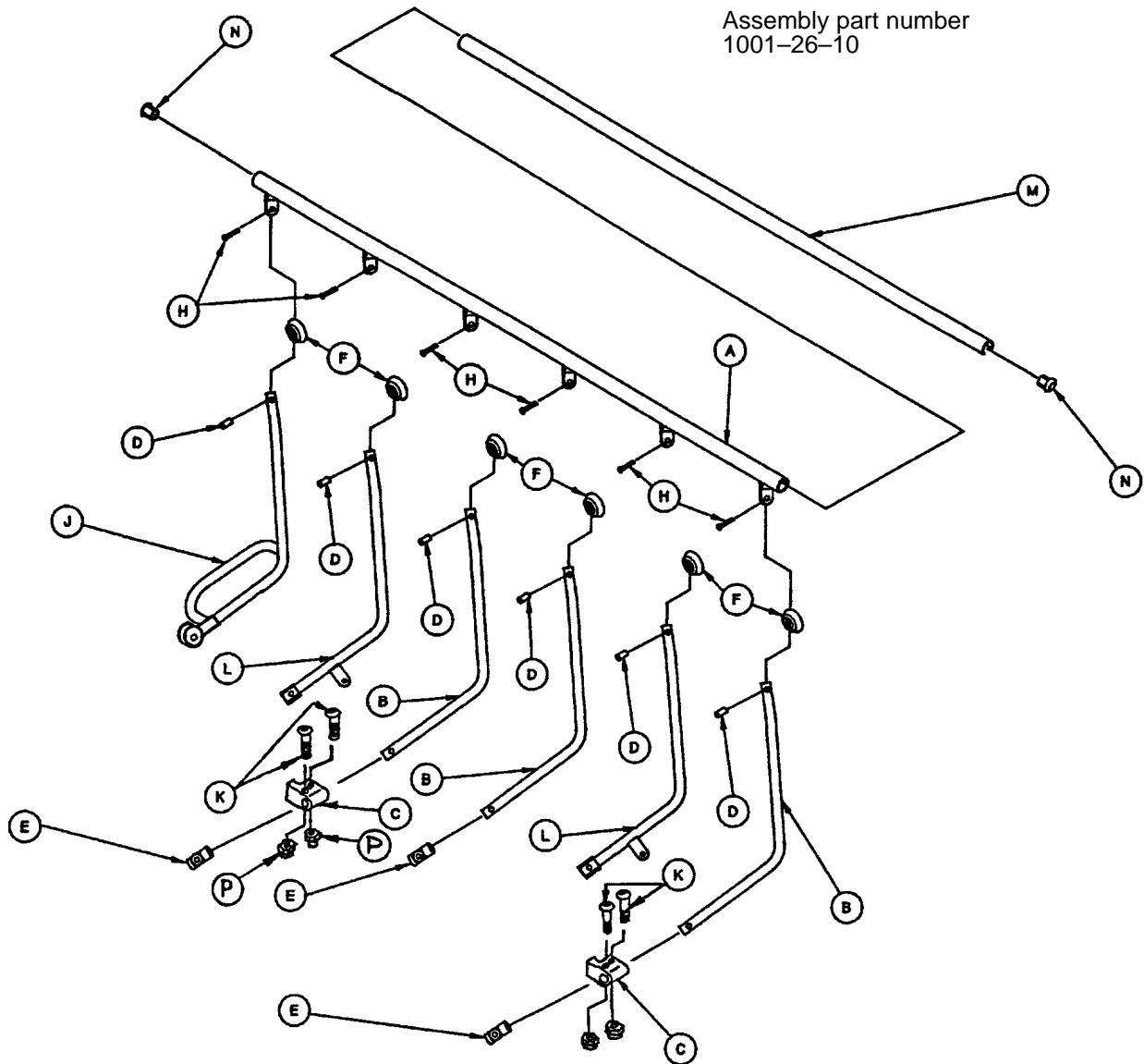
Litter Assembly

Assembly part number
1002-1-10



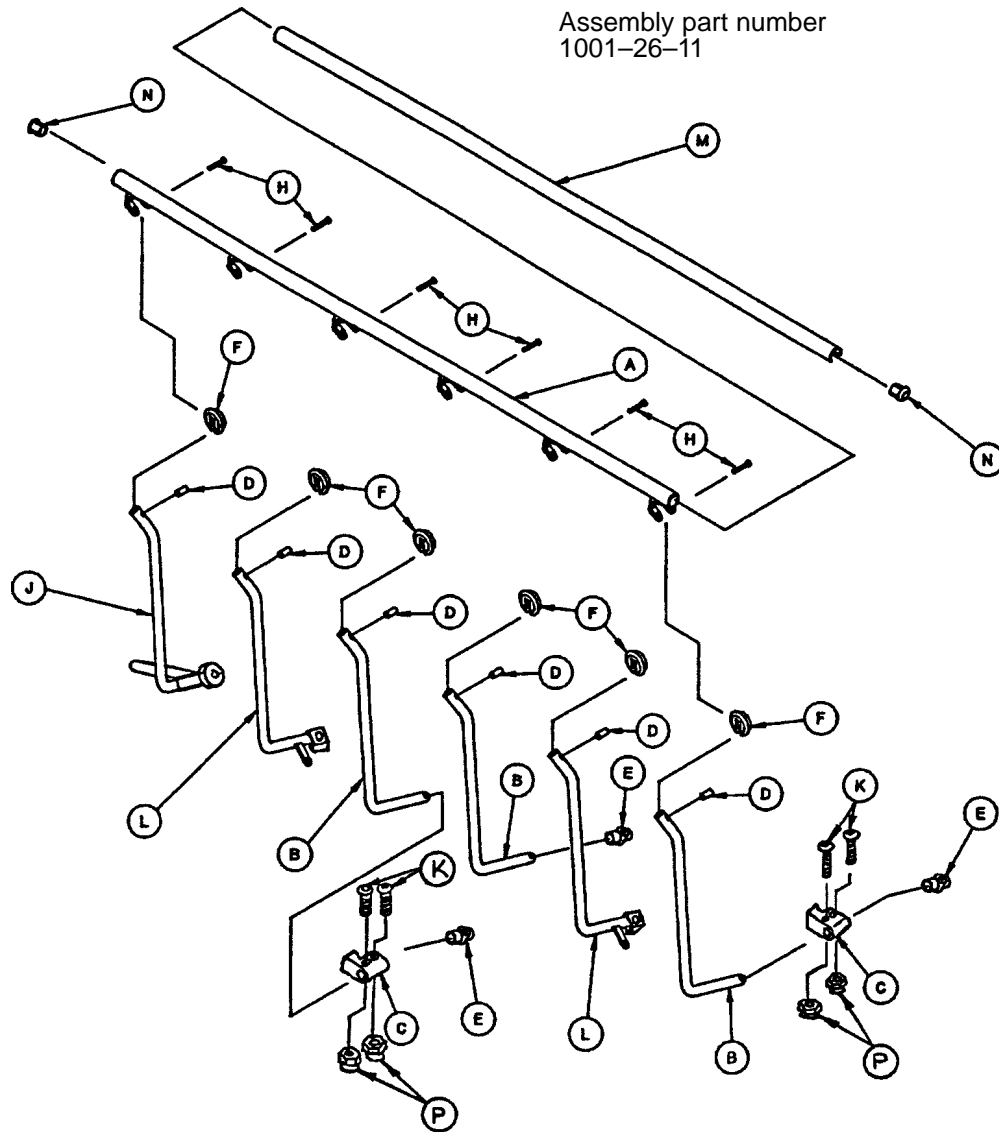
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
BK	14-19	Flat Washer	2	CS	15-37	Jam Nut	2
BL	16-2	Lock Nut	2	CT	21-104	Set Screw	2
BM	8-7	Shoulder Bolt	2	CW	7-34	Truss Hd. Mach. Screw	6
BN	11-179	Washer	4	CY	1001-31-31	Pneu. Fowler Rest	2
BP	721-32-160	Supt. Tube Ass'y	2	CZ	23-100	Self-Tapping Screw	4
BR	4-161	But. Hd. Cap Screw	4	DA	1010-332-21	Footsection Skin	1
BS	37-10	Hole Plug	4	DB	7900-1-102	Velcro Pile	24.5"
BT	16-36	Lock Nut	12	DC	1002-1-58	Runner, Left	1
BW	4-199	But. Hd. Cap Screw	12	DE	1-96	Flat Hd. Mach. Screw	2
BZ	1010-231-12	Fowler Skin	1	DH	1020-1-52	Center Label	2
CA	25-50	Pop Rivet	31	DJ	1002-1-60	Support	1
CB	1002-31-13	Fowler Tube	1	DK	1002-1-54	Handle Weldment	1
CC	4-183	Fowler Pivot Bolt	4	DL	1002-1-62	Knob	2
CD	4-182	Pivot Bolt	4	DM	1002-1-51	Label	2
CE	1001-31-30	Yoke Housing	2	DN	1002-1-53	Guide	4
CF	1002-31-18	Trip Bar Assembly	1	DP	1002-1-59	Runner, Rt.	1
CH	15-50	Hex Nut	2	DR	1-11	Flat Hd. Mach. Screw	10
CJ	21-126	Set Screw	2	DS	4-24	Soc. Hd. Cap Screw	2
CK	1510-31-28	Yoke	2	DT	1002-1-61	Guide Backer	4
CL	946-35-25	Liner	4	DW	1002-1-52	Tray	1
CM	4-135	But. Hd. Cap Screw	2	DY	52-4	Spacer	2
CN	1010-31-78	Gas Spring	2	DZ	14-21	Washer	6
CP	21-119	Set Screw	2	EA	11-23	Washer	8
CR	28-76	Retaining Ring	4	EB	1210-800-8	Patent Label	1

Glideaway Siderail Assembly, Right



Item	Part No.	Part Name	Qty.
A	1001-26-40	Top Rail, Right	1
B	1001-226-41	Upright, Plated, Right	3
C	1001-26-35	Ring Spacer	2
D	1010-26-82	Sleeve Bearing	6
E	721-26-69	Upright Sleeve	3
F	1001-26-52	Hole Plug	6
H	25-114	Semi-Tubular Rivet	6
J	1001-226-31	Lock Upright Ass'y, Rt.	1
K	4-169	But. Hd. Cap Screw	4
L	1001-226-37	Upright Assembly, Rt.	2
M	1001-26-63	Top Rail Cap	1
N	1001-26-66	End Plug	2
P	16-3	Fiberlock Hex Nut	4

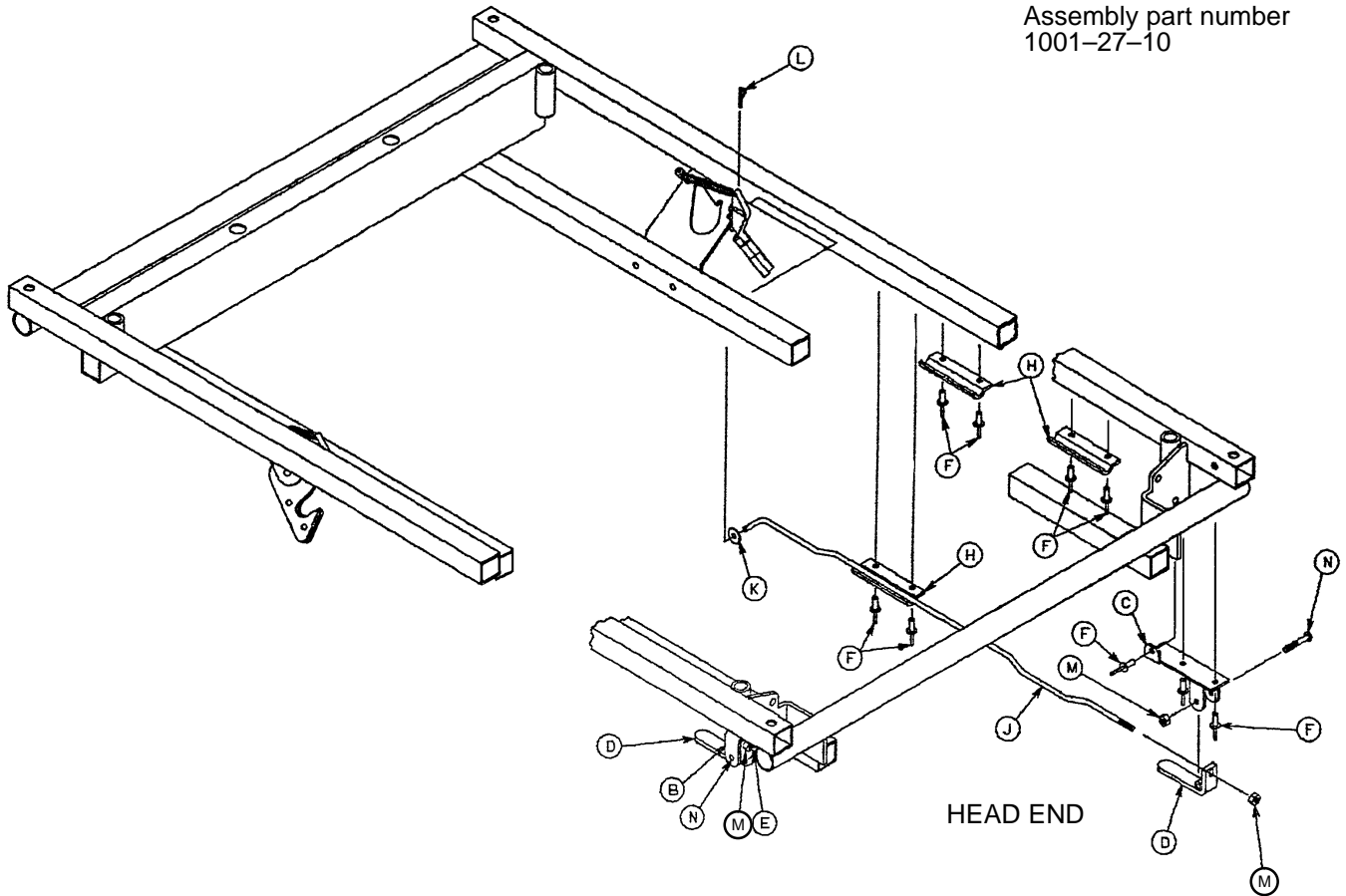
Glideaway Siderail Assembly, Left



Item	Part No.	Part Name	Qty.
A	1001-26-30	Top Rail, Left	1
B	1001-226-42	Upright, Plated, Left	3
C	1001-26-35	Ring Spacer	2
D	1010-26-82	Sleeve Bearing	6
E	721-26-69	Upright Sleeve	3
F	1001-26-52	Hole Plug	6
H	25-114	Semi-Tubular Rivet	6
J	1001-226-33	Lock Upright Ass'y, Left	1
K	4-169	But. Hd. Cap Screw	4
L	1001-226-38	Upright Assembly, Left	2
M	1001-26-63	Top Rail Cap	1
N	1001-26-66	End Plug	2
P	16-3	Fiberlock Hex Nut	4

Head End Siderail Latch Assembly

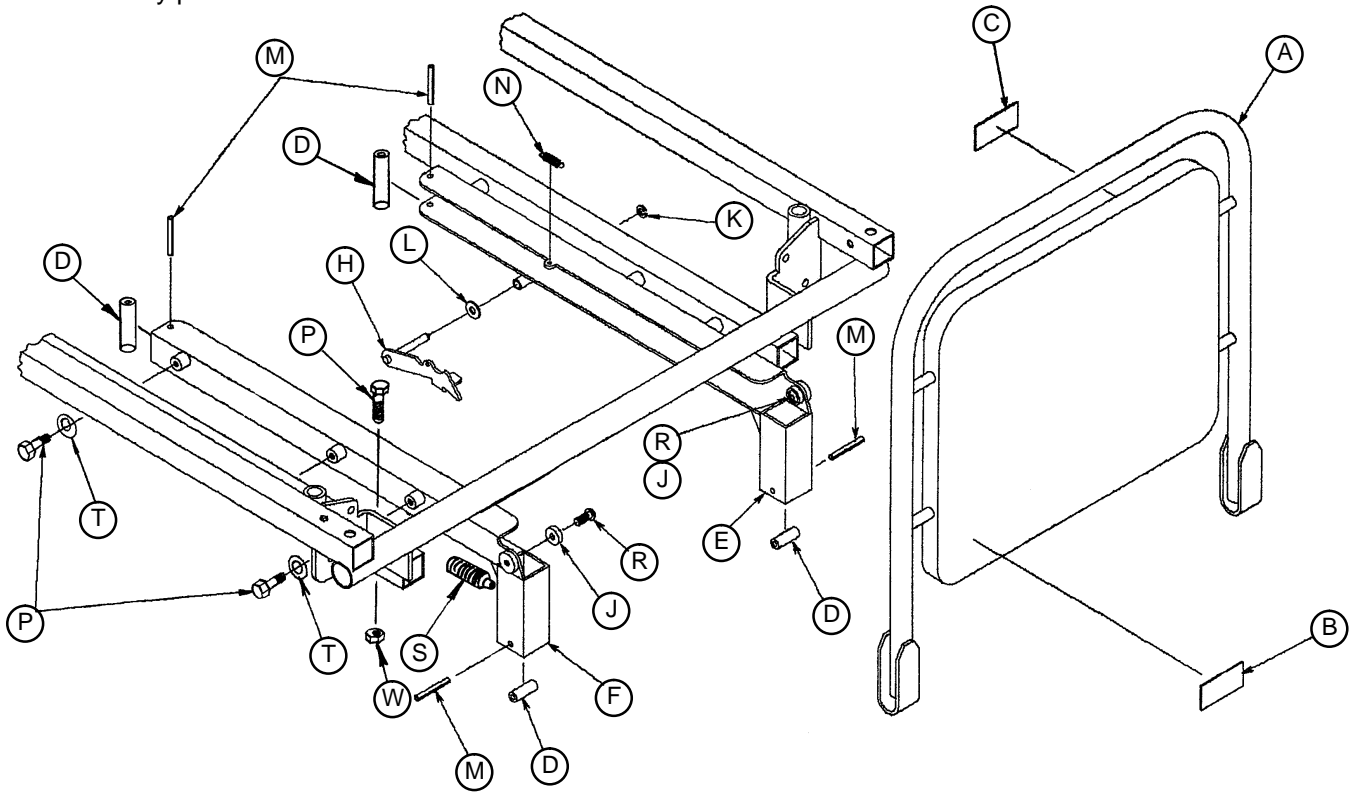
Assembly part number
1001-27-10



Item	Part No.	Part Name	Qty.
B	1001-27-17	Handle Bracket, Left	1
C	1001-27-18	Handle Bracket, Right	1
D	1001-27-15	Handle Weldment	2
E	1001-27-24	Link, Left	1
F	25-79	Pop Rivet	18
H	1001-27-19	Link Channel	6
J	1001-27-23	Link, Right	1
K	11-16	Flat Washer	2
L	27-8	Cotter Pin	2
M	16-3	Nylock Nut	4
N	2-89	Rd. Hd. Machine Screw	2

Head Board/Pushbar Assembly

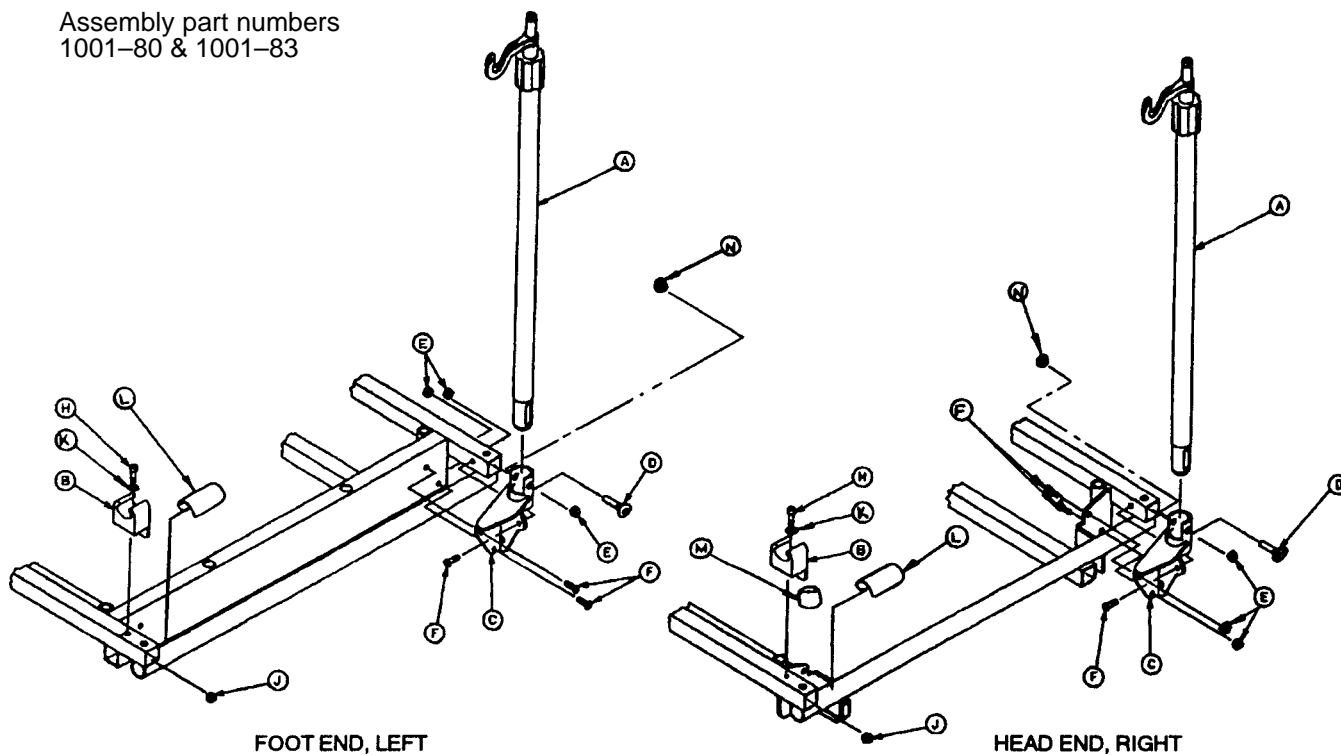
Assembly part number 1001-42-10



Item	Part No.	Part Name	Qty.
A	1001-42-15	Headboard Assembly	1
B	1001-42-14	Specification Label	1
C	1010-50-57	Weight Limit Label	1
D	1066-1-80	Sound Bumper	4
E	1001-42-25	Channel Weldment, Rt.	1
F	1001-42-26	Channel Weldment, Lt.	1
H	1001-42-30	Lock Assembly	1
J	1001-42-34	Spacer Guide	2
K	28-8	Snap Ring	1
L	14-46	Nylon Washer	1
M	26-12	Roll Pin	4
N	38-274	Extension Spring	1
P	3-5	Hex Hd. Cap Screw	8
R	4-78	Hex Soc. Flat Hd. Screw	2
S	21-132	Spring Plunger	1
T	14-2	Washer	6
W	16-28	Nylock Nut	2

2-Stage I.V. Ass'y, Foot End, Left & Head End, Right

Assembly part numbers
1001-80 & 1001-83

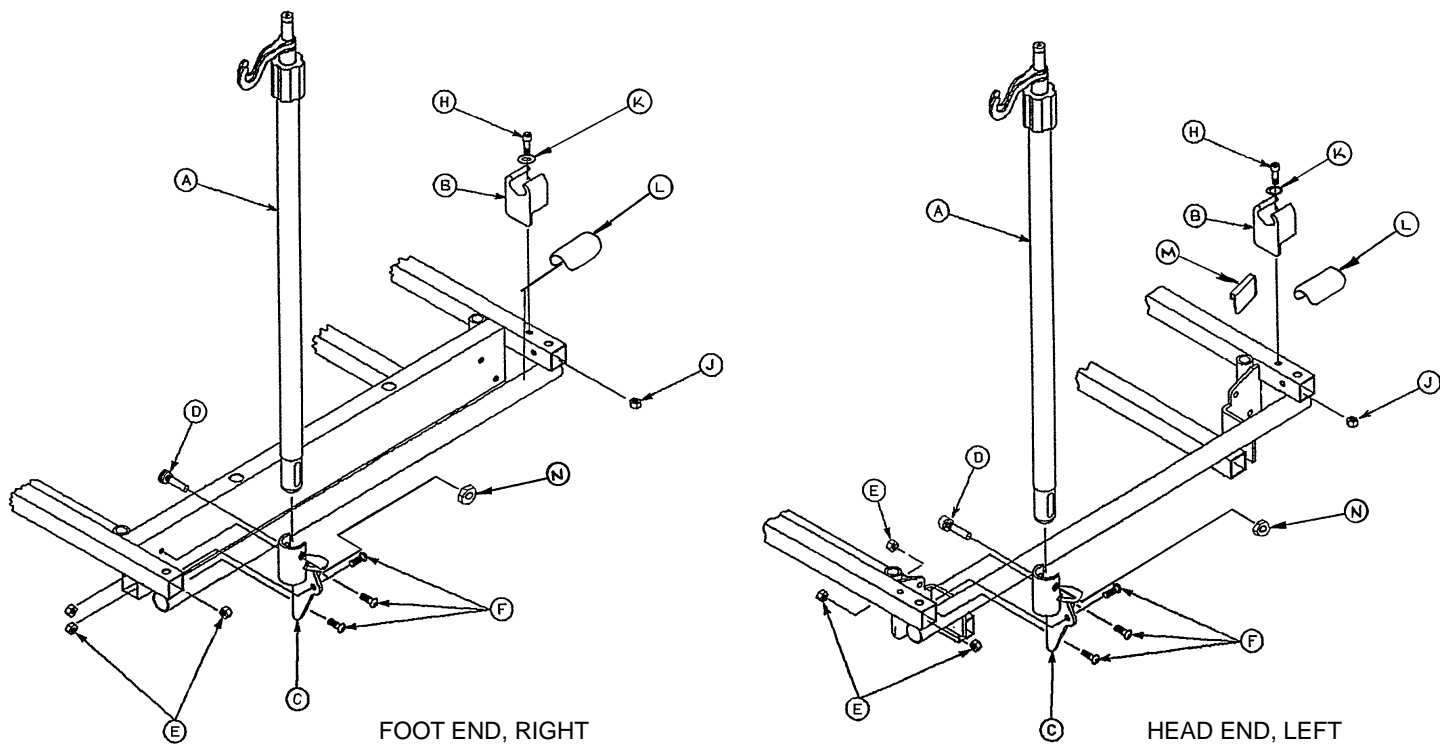


Item	Part No.	Part Name	Qty.
A	(page 48)	I.V. Pole Assembly	1
B	1001-59-12	I.V. Clip	1
C	1001-259-16	Socket Ass'y, Right	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	3
F	4-161	Button Hd. Cap Screw	3
H	4-169	Soc. Hd. Cap Screw	1
J	16-3	Fiberlock Hex Nut	1
K	11-16	Washer	1
L	1001-1-56	Round Hook Protector	1
M	1001-1-57	Hook Protector, Lt.	1*
N	16-20	Self-Locking Nut	1
P	1001-59-39	I.V. Plug (not shown)	1

*Used only on 1001-83.

2-Stage I.V. Ass'y, Head End, Left & Foot End, Right

Assembly part number 1001-81 & 1001-82

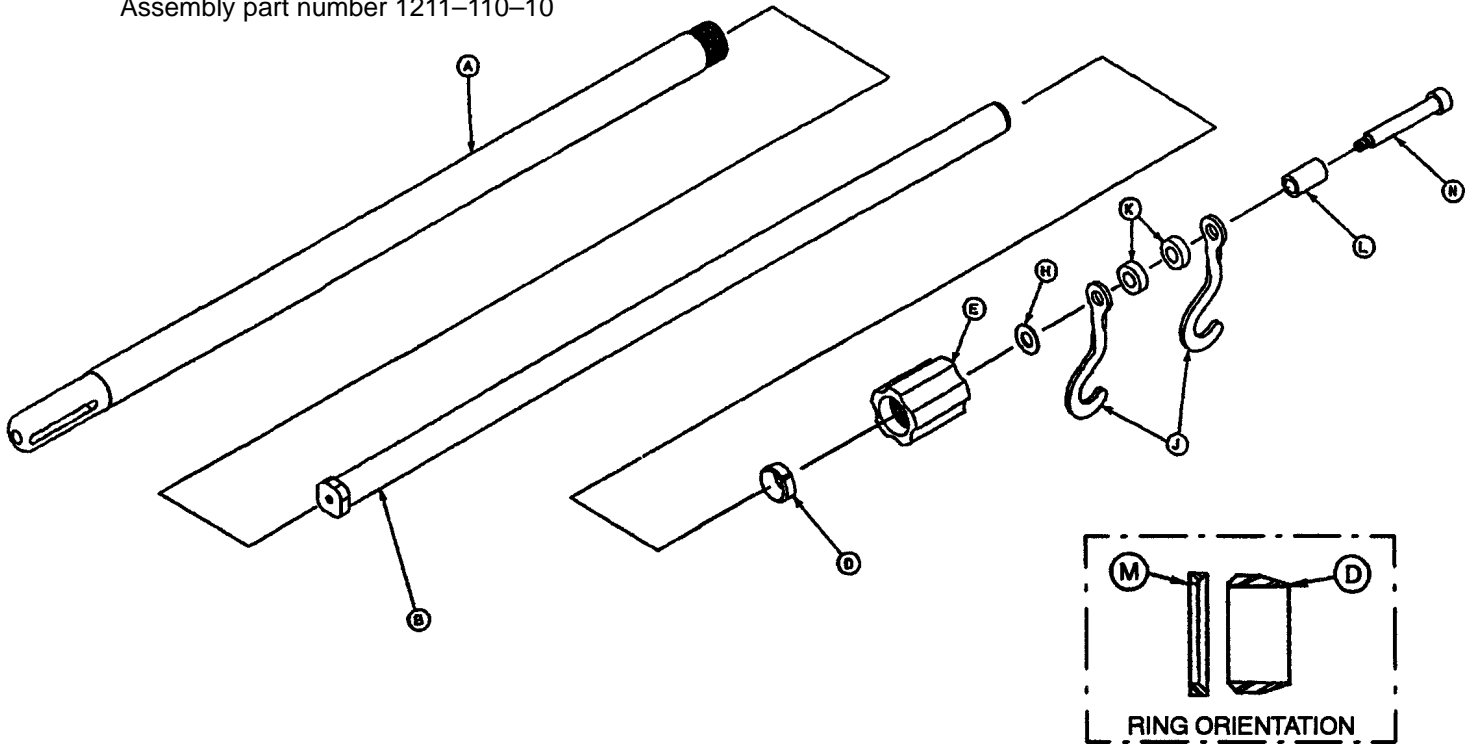


Item	Part No.	Part Name	Qty.
A	(page 48)	I.V. Pole Assembly	1
B	1001-59-12	I.V. Clip	1
C	1001-259-17	Socket Ass'y, Left	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	3
F	4-161	Button Hd. Cap Screw	3
H	4-169	Soc. Hd. Cap Screw	1
J	16-3	Fiberlock Hex Nut	1
K	11-16	Washer	1
L	1001-1-56	Round Hook Protector	1
M	1001-1-58	Hook Protector, Rt.	1*
N	16-20	Self-Locking Nut	1
P	1001-59-39	I.V. Plug (not shown)	1

*Used only on 1001-81.

2-Stage I.V. Pole Assembly

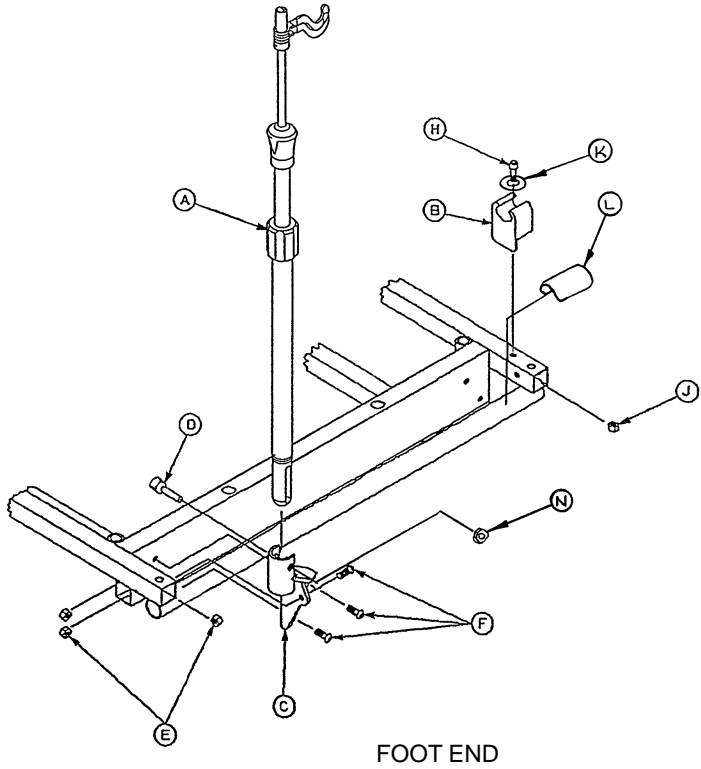
Assembly part number 1211-110-10



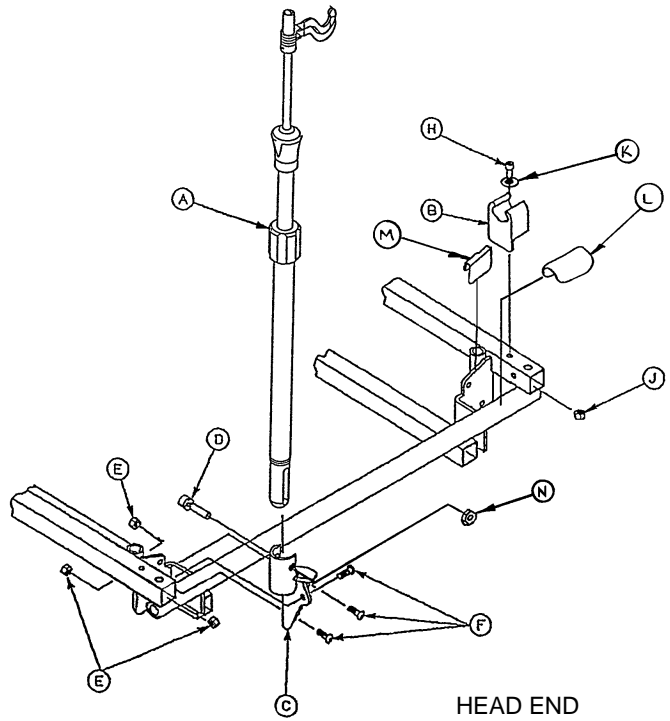
Item	Part No.	Part Name	Qty.
A	1001-59-32	Base Tube Assembly	1
B	1001-59-31	Extension Tube Assembly	1
D	1001-59-47	Lock Ring	1
E	1001-59-46	Lock Actuator	1
H	14-20	Nylon Flat Washer	As Req'd
J	1010-59-16	I.V. Hook	2
K	52-17	Nylon Spacer	2
L	926-400-62	Stop Sleeve	1
N	8-31	Shoulder Bolt	1

3-Stage I.V. Assembly, Head & Foot

Assembly part numbers 1001-61 & 1001-62



FOOT END



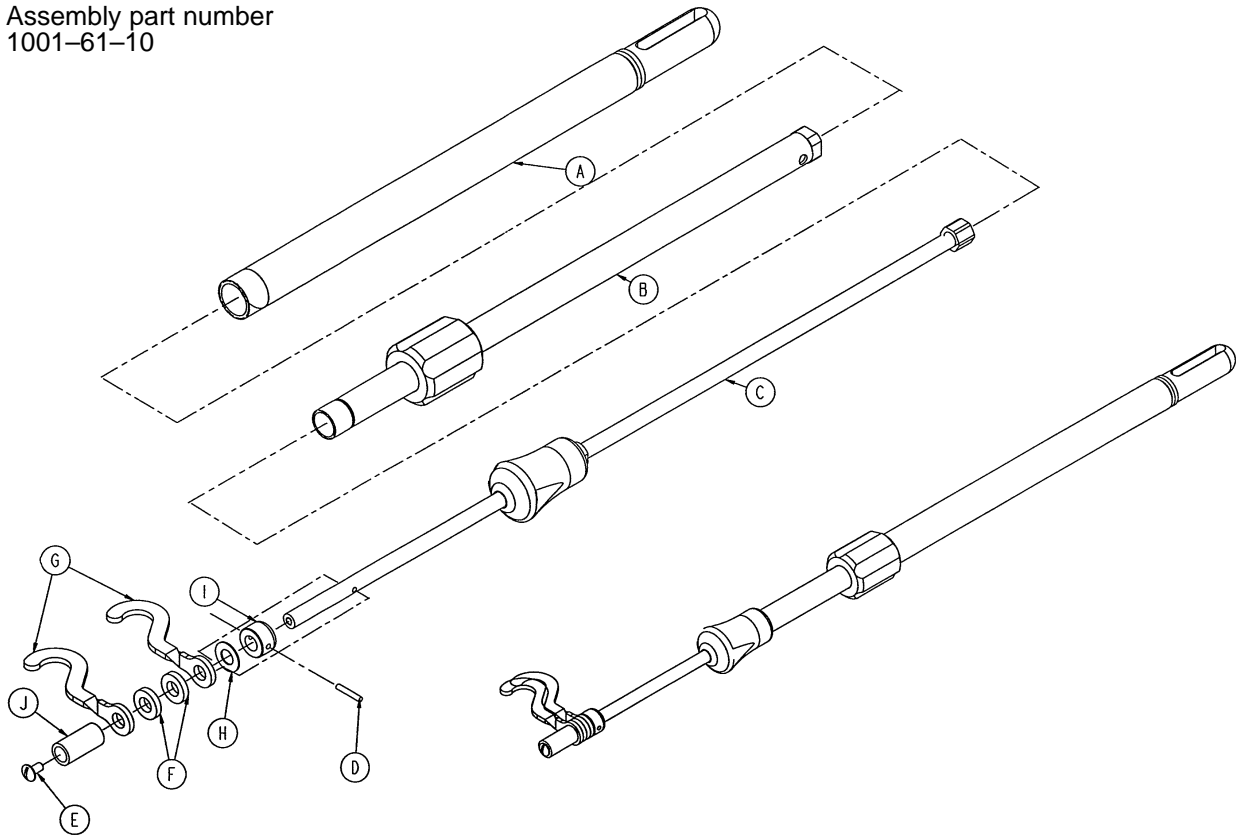
HEAD END

Item	Part No.	Part Name	Qty.
A	(page 50)	I.V. Pole Assembly	1
B	1001-59-12	I.V. Clip	1
C	1001-259-17	Socket Assembly	1
D	4-91	But. Hd. Cap Screw	1
E	16-28	Nylock Hex Nut	3
F	4-161	Button Hd. Cap Screw	3
H	4-26	Soc. Hd. Cap Screw	1
J	16-3	Fiberlock Hex Nut	1
K	11-16	Washer	1
L	1001-1-56	Round Hook Protector	1
M	1001-1-58	Hook Protector	1*
N	16-20	Self-Locking Nut	1

*Used only on 1001-61

3-Stage I.V. Pole Assembly

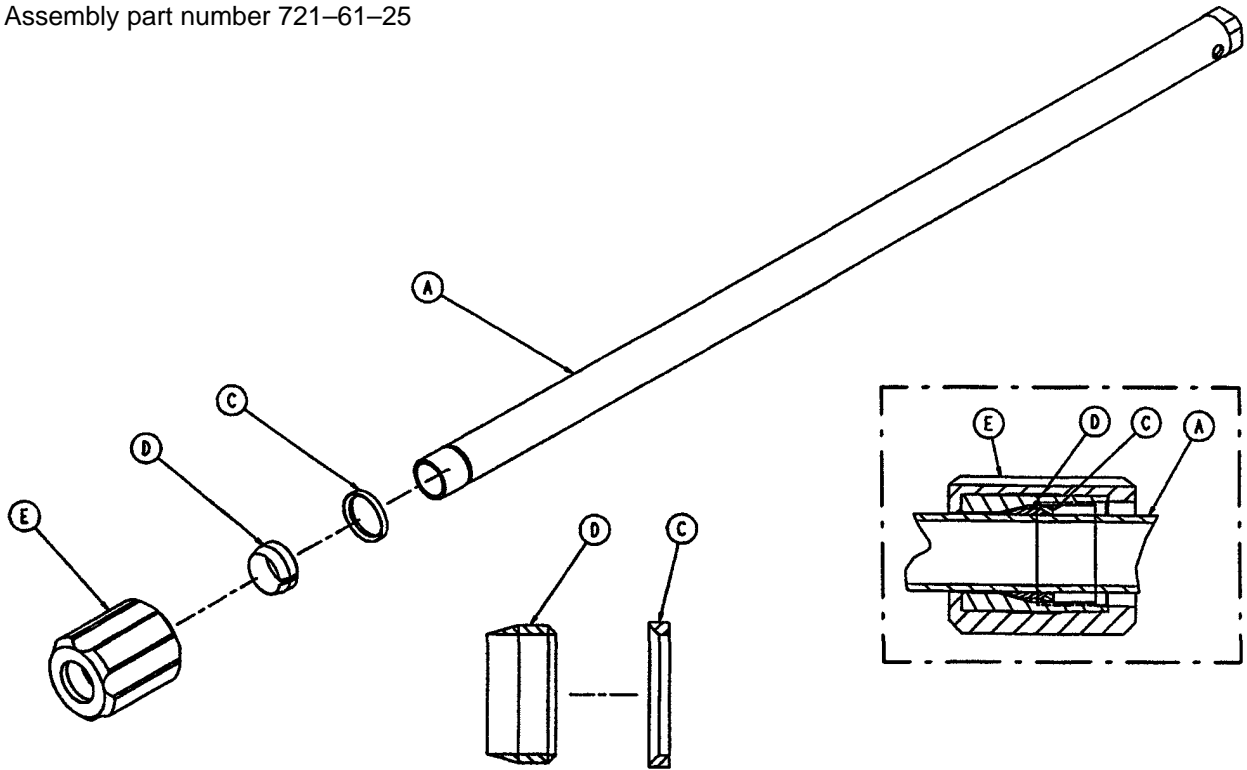
Assembly part number
1001-61-10



Item	Part No.	Part Name	Qty.
A	1001-61-34	Base Tube Assembly	1
B	(page 51)	2nd Stage Assembly	1
C	(page 52)	3rd Stage Assembly	1
D	26-6	Roll Pin	1
E	7-4	Truss Hd. Mach. Screw	1
F	52-17	Nylon Spacer	2
G	1010-59-16	I.V. Hook	2
H	14-20	Nylon Flat Washer	1
I	1010-61-14	Collar	1
J	926-400-62	Stop Sleeve	1

2nd Stage Assembly

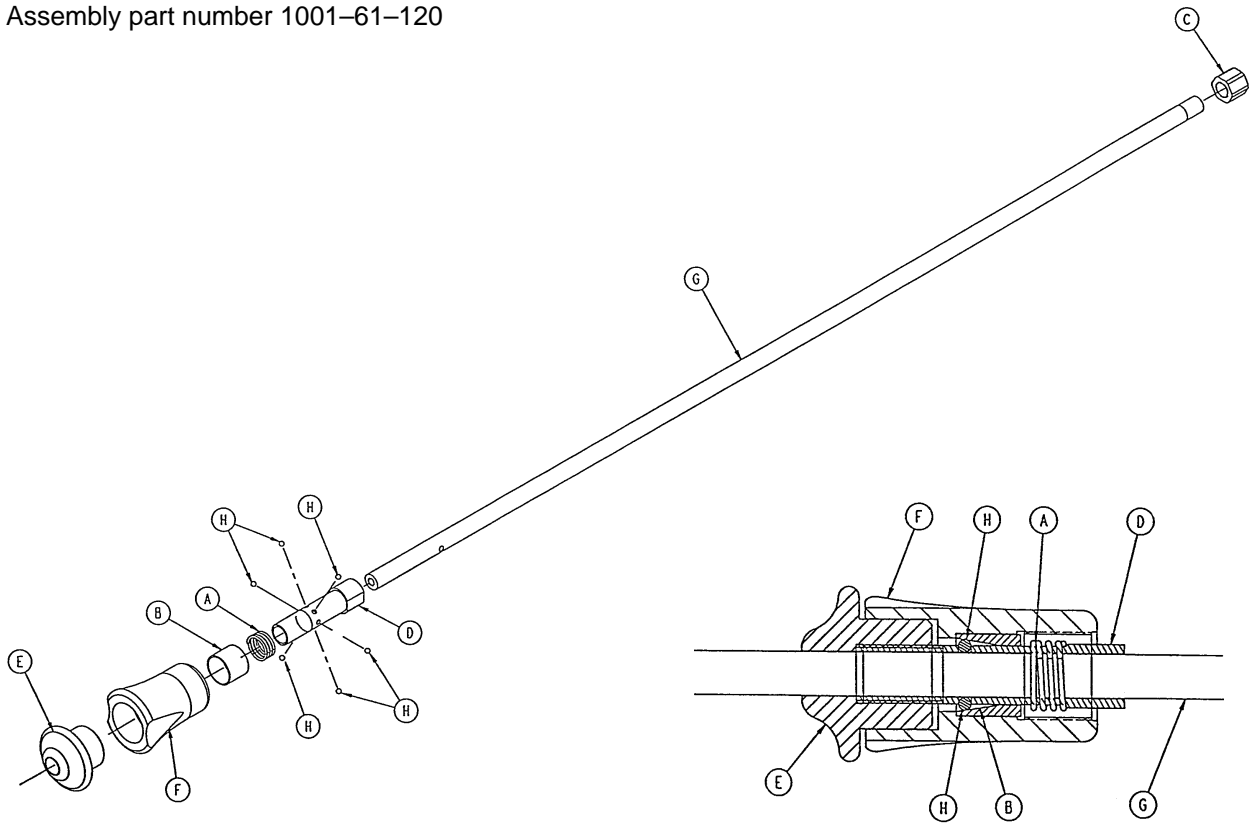
Assembly part number 721-61-25



Item	Part No.	Part Name	Qty.
A	721-61-30	2nd Tube Assembly	1
C	1210-110-46	Back-Up Ring	1
D	1210-110-47	Lock Ring	1
E	1210-110-49	Lock Actuator	1

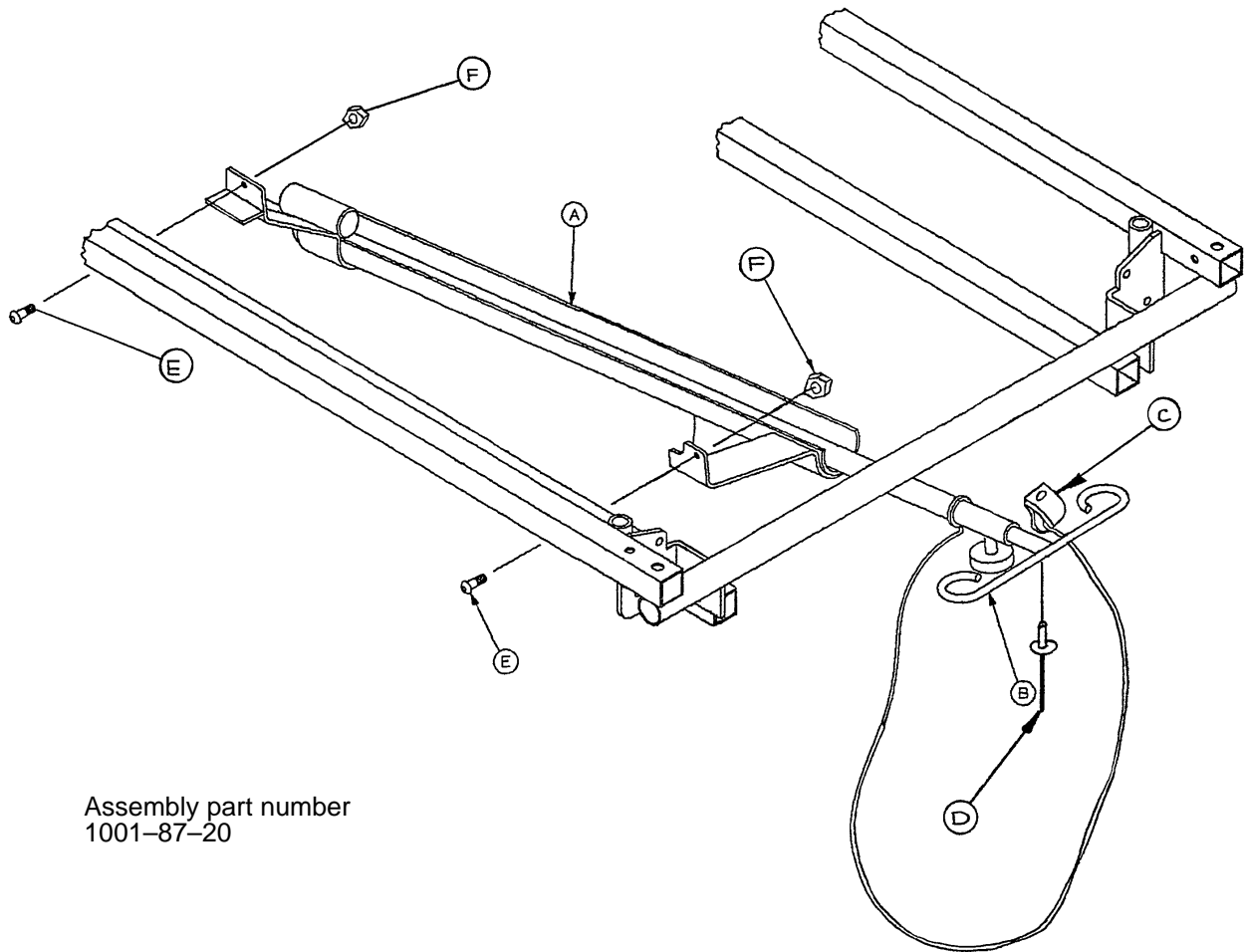
3rd Stage Assembly

Assembly part number 1001-61-120



Item	Part No.	Part Name	Qty.
A	38-303	Spring	1
B	1010-61-23	Ball Retainer	1
C	1010-61-15	Stop Nut	1
D	1010-61-16	Retaining Shaft	1
E	1010-61-17	Thumb Knob	1
F	1010-61-18	Hand Guard	1
G	1001-61-119	3rd Extension Rod	1
H	31-21	Ball	6

Tethered I.V. Pole Mounting Assembly

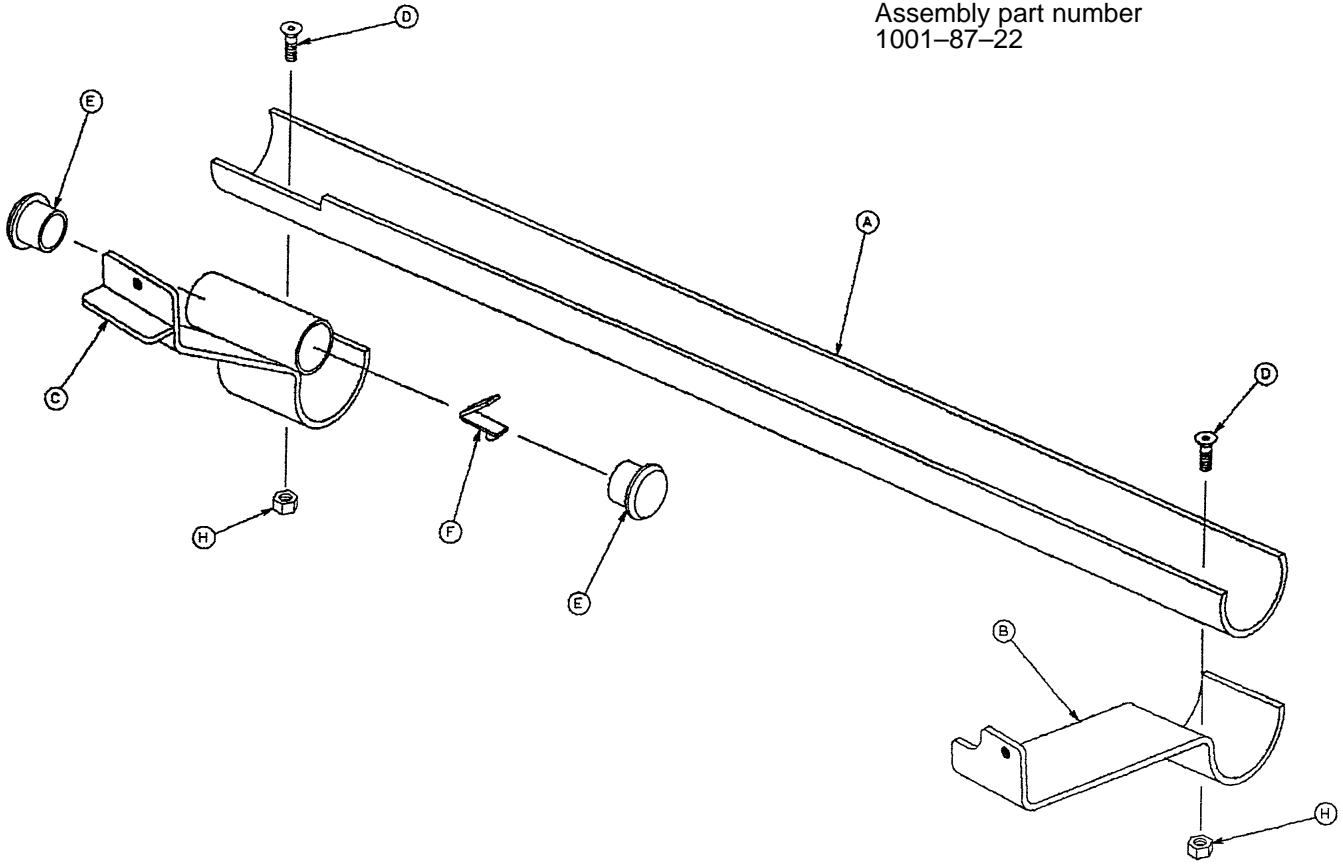


Assembly part number
1001-87-20

Item	Part No.	Part Name	Qty.
A	(page 54)	Trough Assembly	1
B	(page 55)	I.V. Pole Assembly	1
C	34-22	Cord Clamp	1
D	25-79	Pop Rivet	1
E	4-85	Soc. Hd. Cap Screw	2
F	16-3	Nylock Nut	2

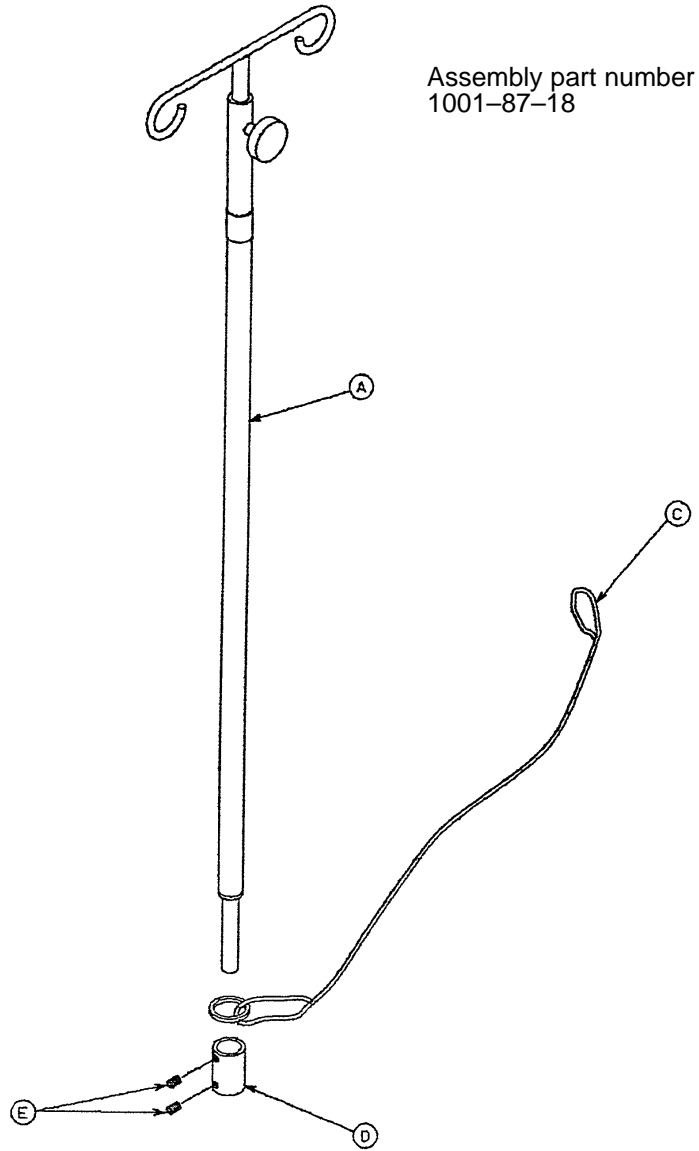
Tethered I.V. Pole Trough Assembly

Assembly part number
1001-87-22



Item	Part No.	Part Name	Qty.
A	1001-87-23	Machined Sleeve	1
B	1001-87-16	Front Mounting Bracket	1
C	1001-87-15	Mounting Bracket Ass'y	1
D	1-22	Flat Hd. Mach Screw	2
E	37-2	Tube Plug	2
F	946-40-110	Lock Clip	1
H	16-14	Dynalock Hex Nut	2

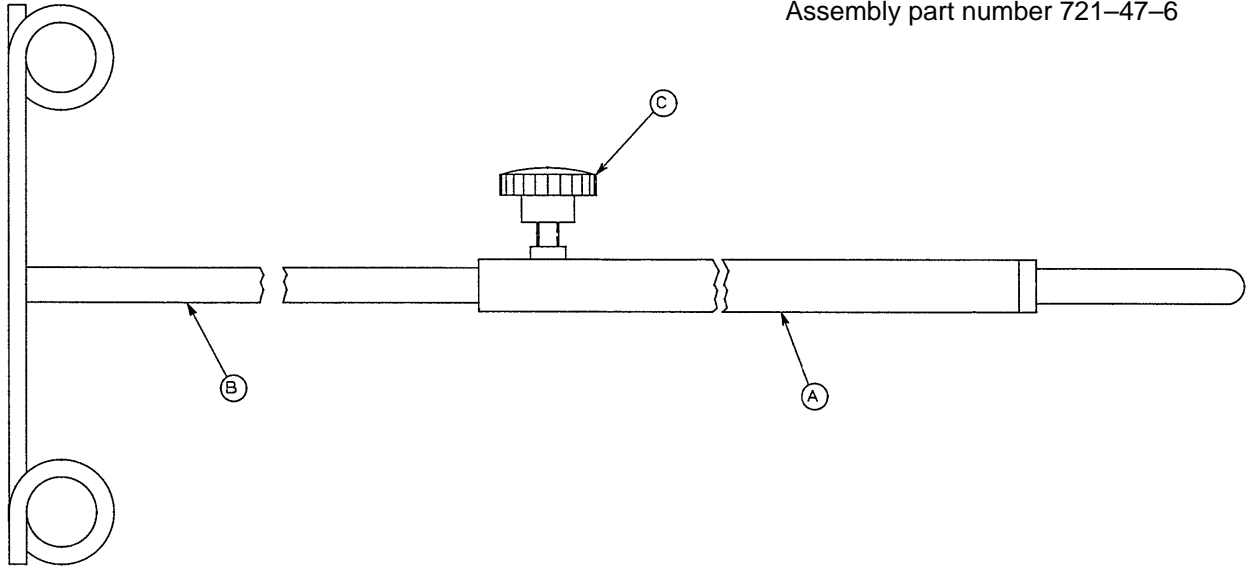
Tethered I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	(page 56)	I.V. Holder	1
C	1010-22-27	Cable Assembly	1
D	741-47-14	Retainer	1
E	21-16	Set Screw	2

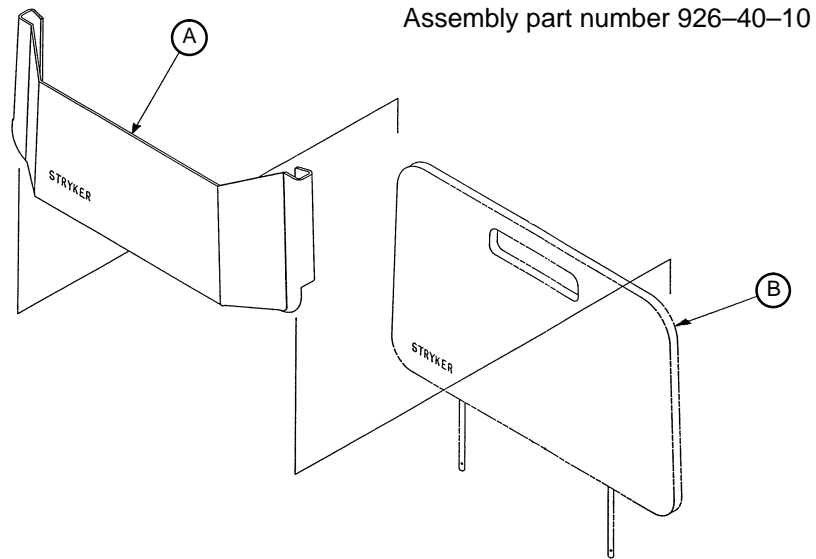
I.V. Holder Assembly

Assembly part number 721-47-6



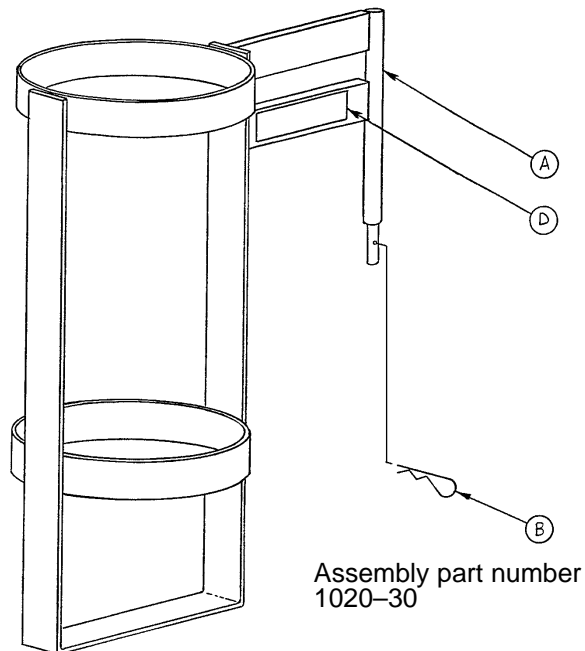
Item	Part No.	Part Name	Qty.
A	1010-22-44	Pole Socket Assembly	1
B	1010-22-42	Pole Assembly	1
C	24-53	Knob	1

Foot Board/Chartholder Assembly



Item	Part No.	Part Name	Qty.
A	946-28-11	Chart Holder	1
B	946-29-6	Foot Board	1

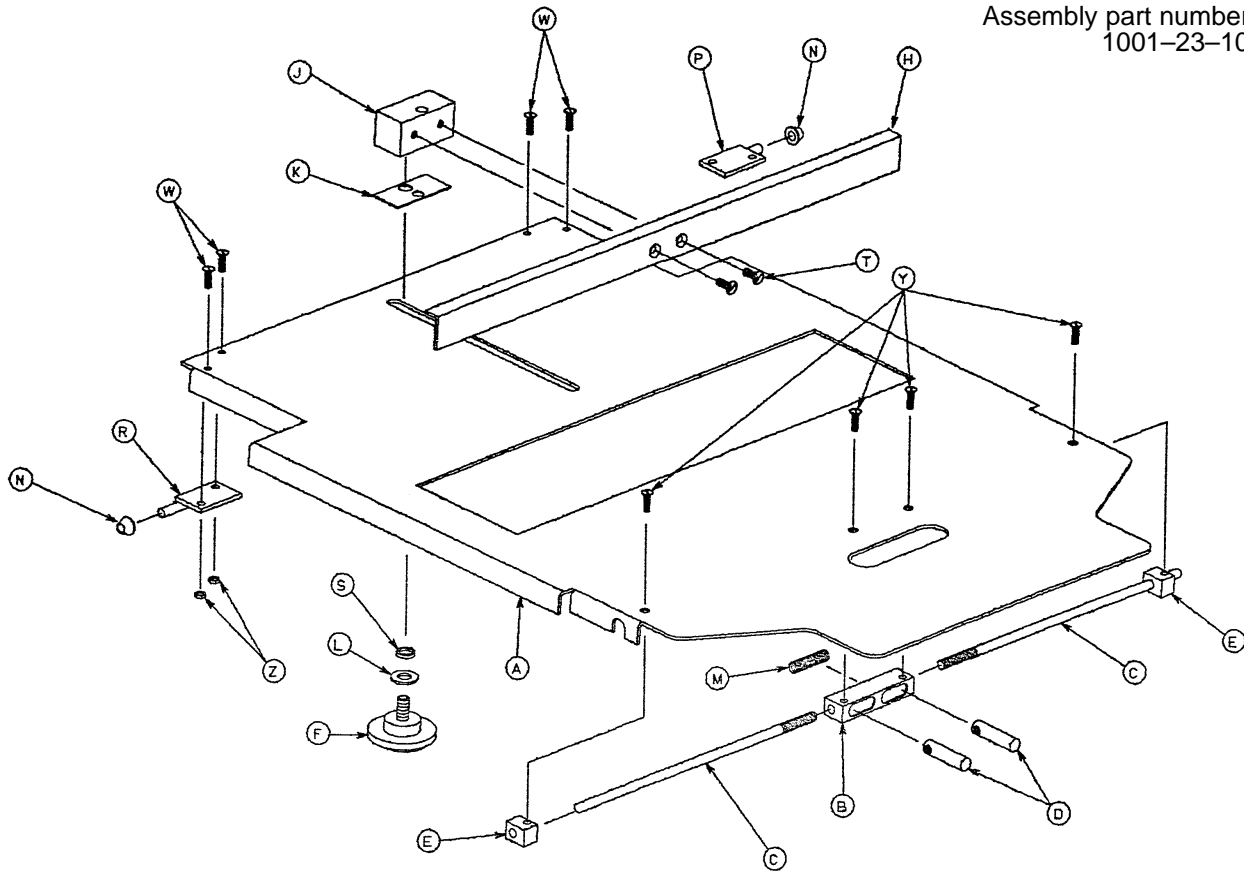
Upright Oxygen Bottle Holder Assembly



Item	Part No.	Part Name	Qty.
A	1020-30-11	Upright Bottle Holder	1
B	27-12	Cotter Pin	1
D	1020-30-17	Specification Label	1

Fowler X-Ray Cassette Assembly

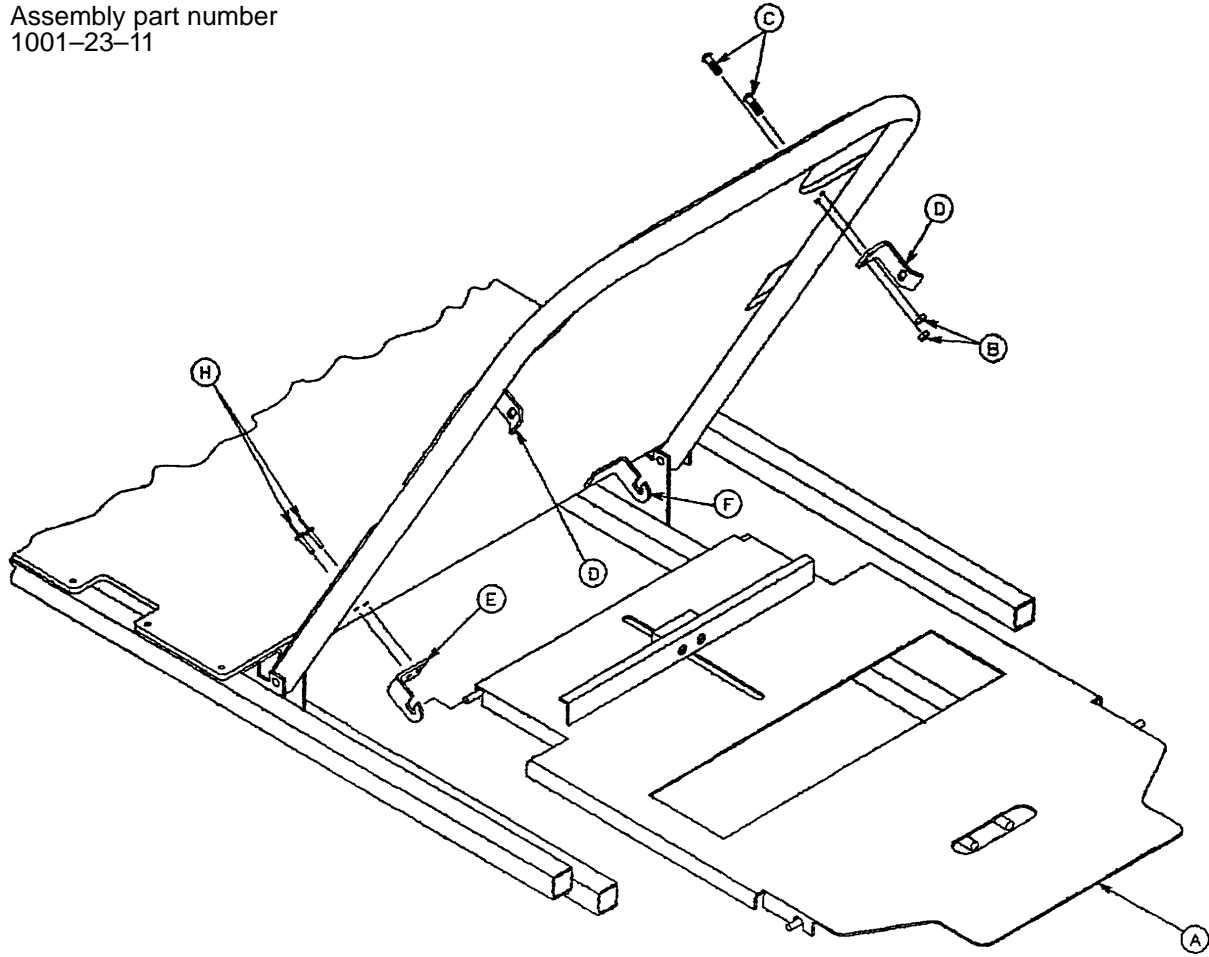
Assembly part number
1001-23-10



Item	Part No.	Part Name	Qty.
A	1001-23-12	Tray	1
B	1020-23-16	Post Housing	1
C	1001-23-14	Actuating Rod	2
D	926-23-64	Post	2
E	1010-23-37	Rod Guide	2
F	1020-23-21	Knob	1
H	1010-23-28	Tray Angle	1
J	926-23-70	Block Assembly	1
K	926-23-69	Washer	1
L	14-3	Washer	1
M	38-122	Compression Spring	1
N	1020-23-26	Spacer	2
P	1020-23-19	Tray Hinge, Right	1
R	1020-23-20	Tray Hinge, Left	1
S	926-23-71	Bushing	1
T	1-20	Flat Hd. Mach. Screw	2
W	4-149	Button Hd. Cap Screw	4
Y	1-22	Flat Hd. Mach. Screw	4
Z	16-3	Nylock Hex Nut	4
AA	1010-23-19	Instruction Label	1
AB	1001-23-25	Specification Label	1

X-Ray Cassette Mounting Assembly

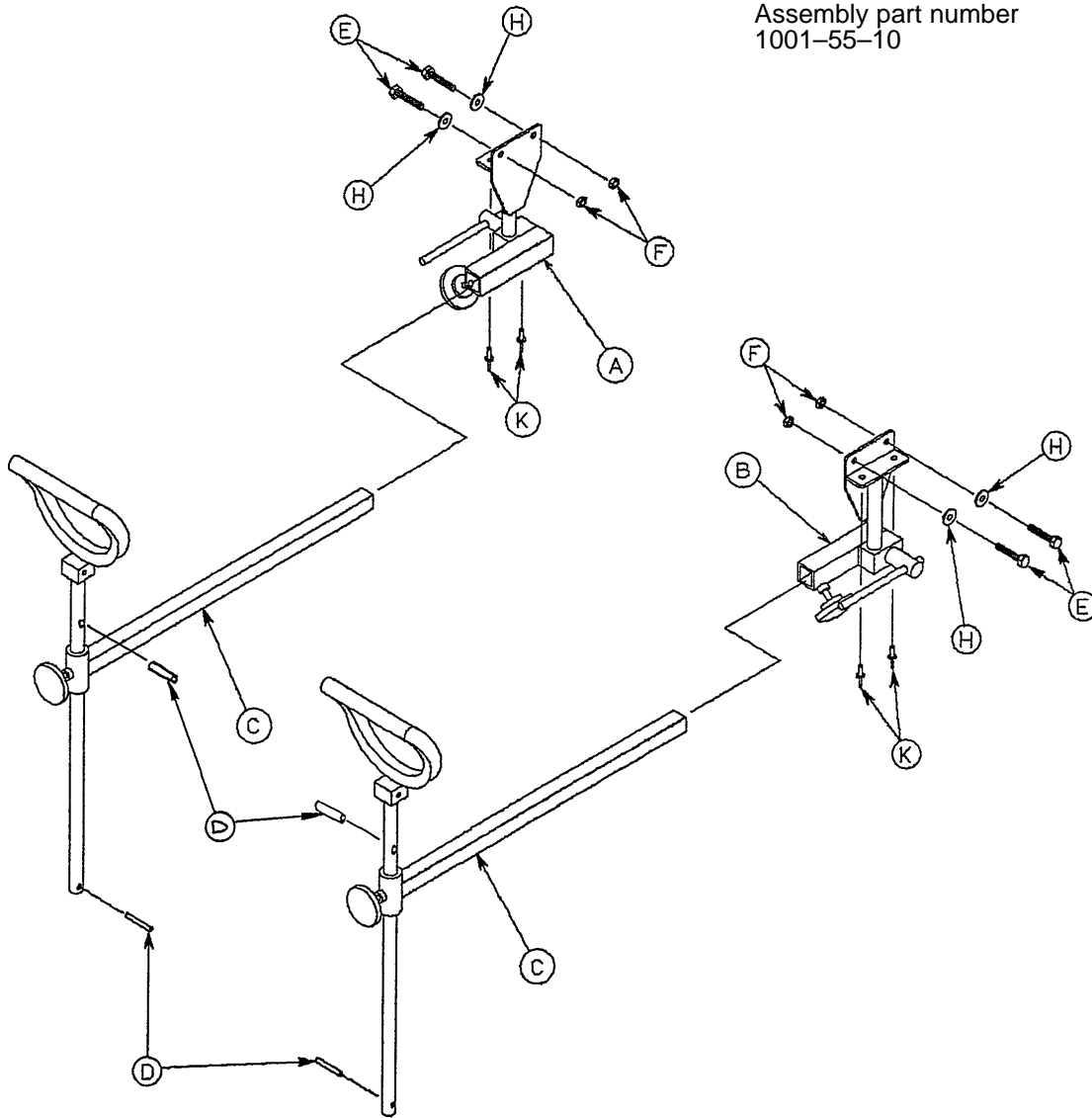
Assembly part number
1001-23-11



Item	Part No.	Part Name	Qty.
A	(page 58)	X-Ray Cassette Ass'y	1
B	16-3	Self-Locking Nut	4
C	4-149	Button Hd. Cap Screw	4
D	1001-23-13	Tray Latch	2
E	1020-23-13	Tray Hinge, Right	1
F	1020-23-12	Tray Hinge, Left	1
H	25-69	Pop Rivet	4

Heel Stirrup and Support Assembly

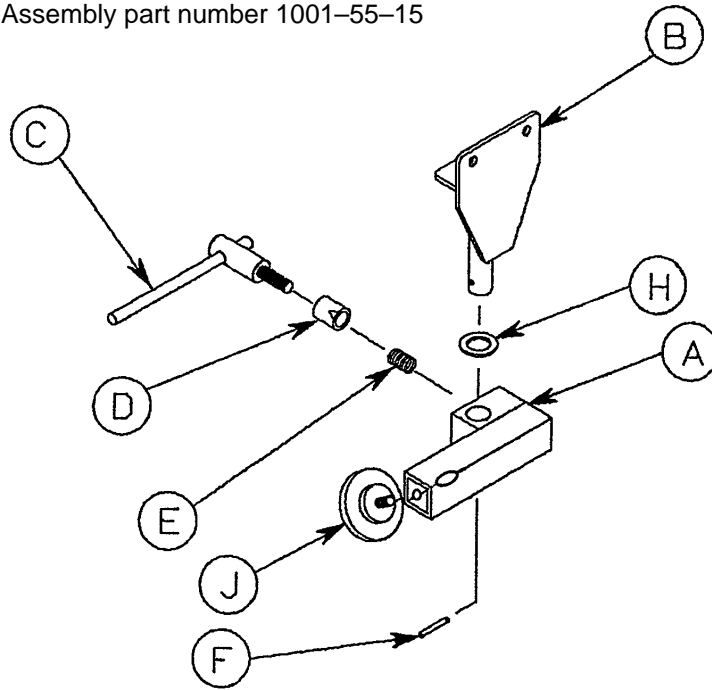
Assembly part number
1001-55-10



Item	Part No.	Part Name	Qty.
A	(Page 61)	Rt. Stirrup Support Ass'y	1
B	(Page 62)	Lt. Stirrup Support Ass'y	1
C	(Page 63)	Stirrup Assembly	2
D	22-8	Drive Screw	4
E	3-78	Hex Head Cap Screw	4
F	16-28	Nylock Hex Nut	4
H	11-158	Flat Washer	4
K	25-79	Pop Rivet	4

Right Stirrup Support Assembly

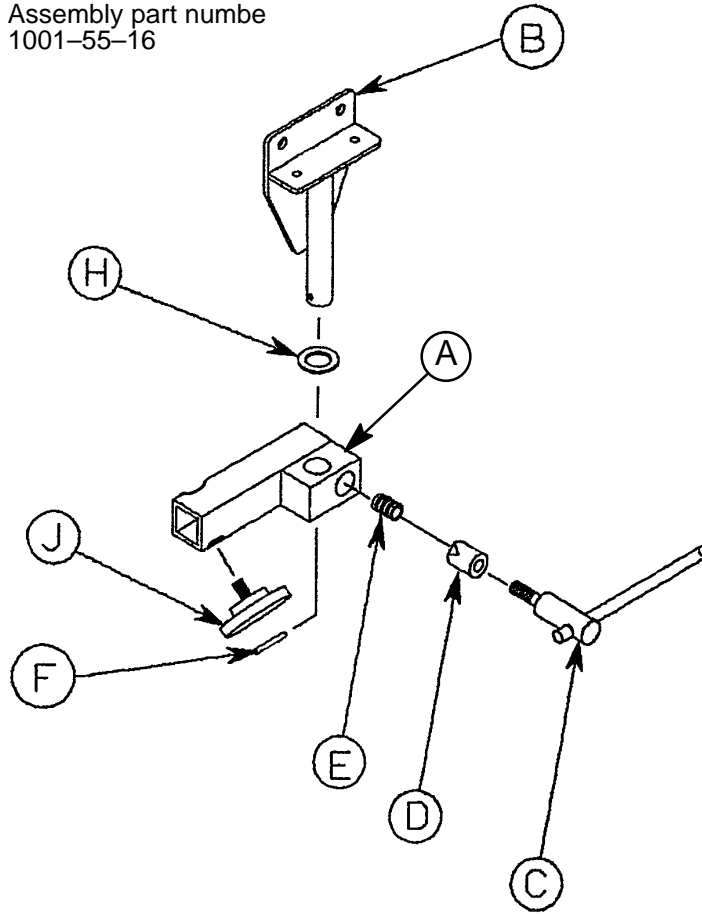
Assembly part number 1001-55-15



Item	Part No.	Part Name	Qty.
A	1010-55-16	Right Support Tube Ass'y	1
B	1001-55-11	Mounting Bracket	1
C	650-2-32	Lock Screw Assembly	1
D	966-51-19	Wedge Lock, Modified	1
E	38-171	Compression Spring	1
F	26-7	Roll Pin	1
H	14-40	Nylon Flat Washer	1
J	24-11	Knob	1

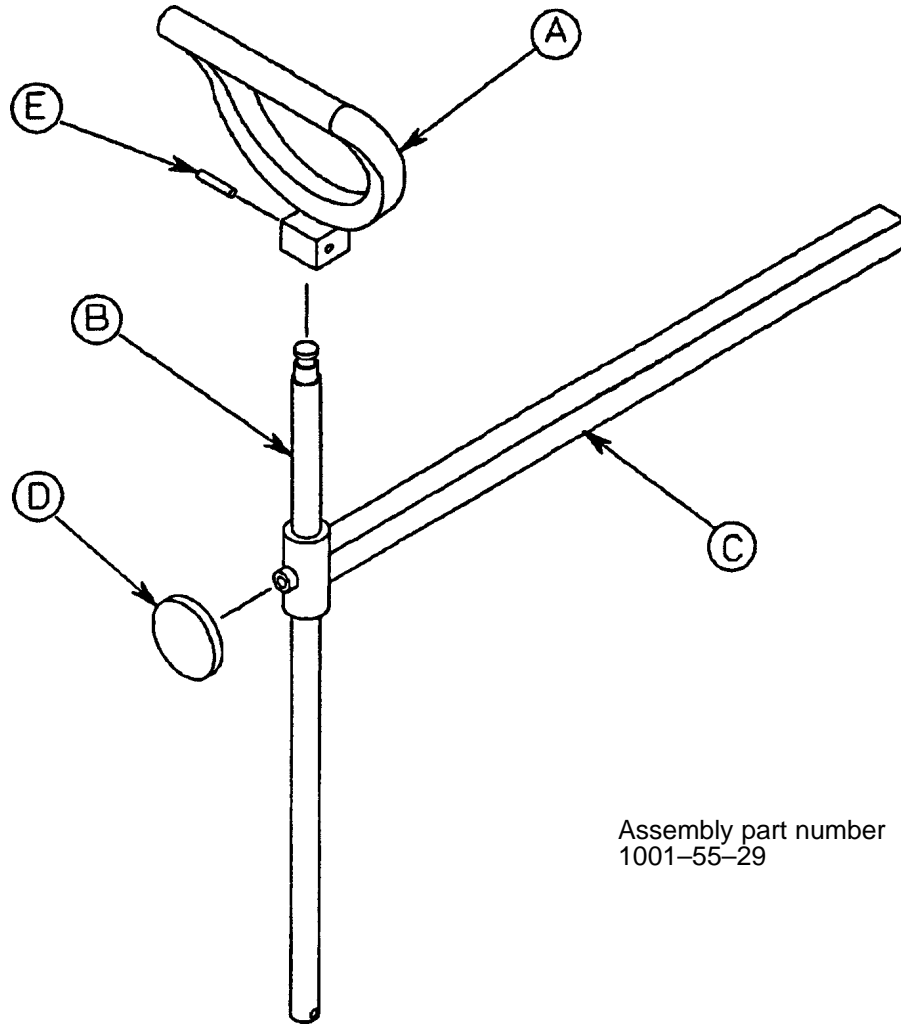
Left Stirrup Support Assembly

Assembly part number
1001-55-16



Item	Part No.	Part Name	Qty.
A	1010-55-26	Left Support Tube Ass'y	1
B	1001-55-11	Mounting Bracket	1
C	650-2-32	Lock Screw Assembly	1
D	966-51-19	Wedge Lock, Modified	1
E	38-171	Compression Spring	1
F	26-7	Roll Pin	1
H	14-40	Nylon Flat Washer	1
J	24-11	Knob	1

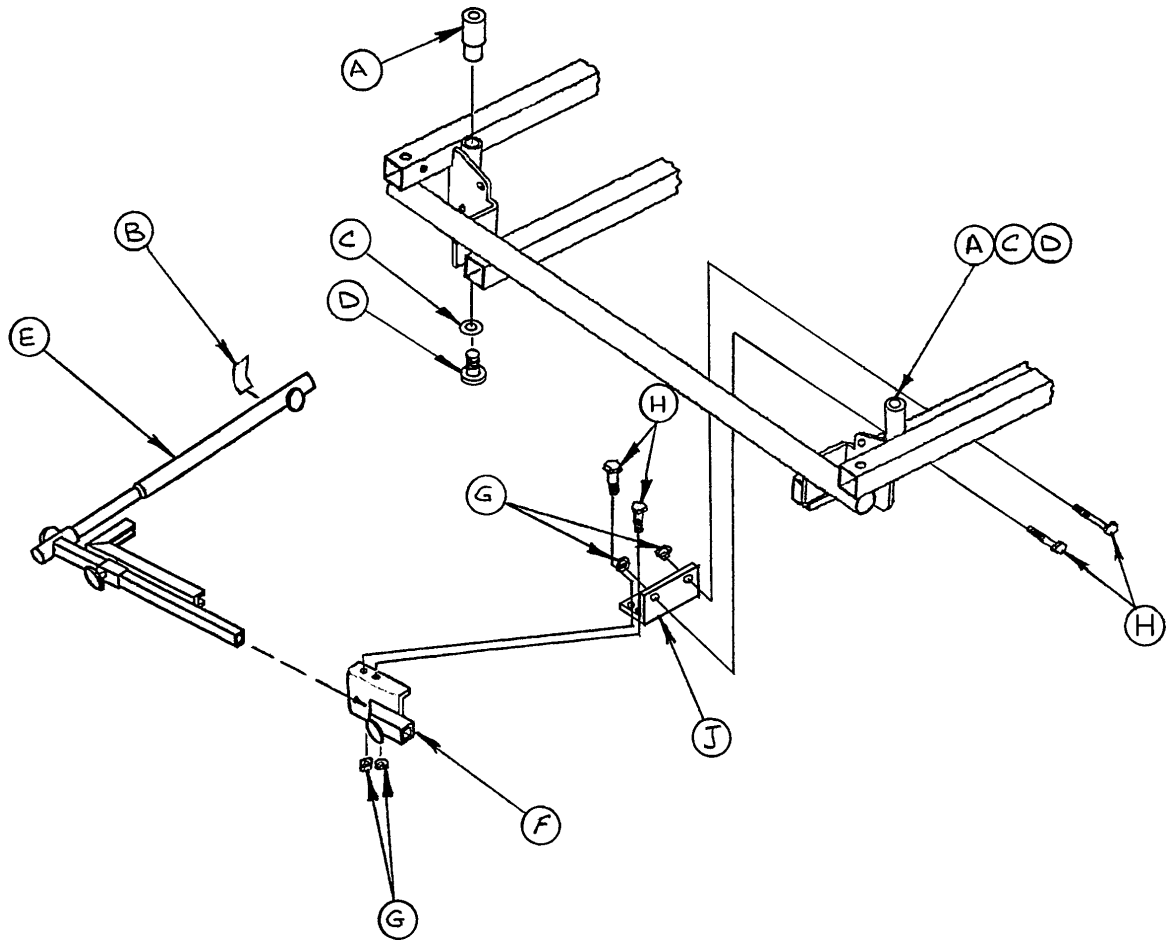
Heel Stirrup Assembly



Assembly part number
1001-55-29

Item	Part No.	Part Name	Qty.
A	390-20-13	Stirrup	1
B	390-20-9	Stirrup Holder Assembly	1
C	1010-55-30	Extension Tube Assembly	1
D	24-11	Knob	1
E	26-43	Roll Pin	1

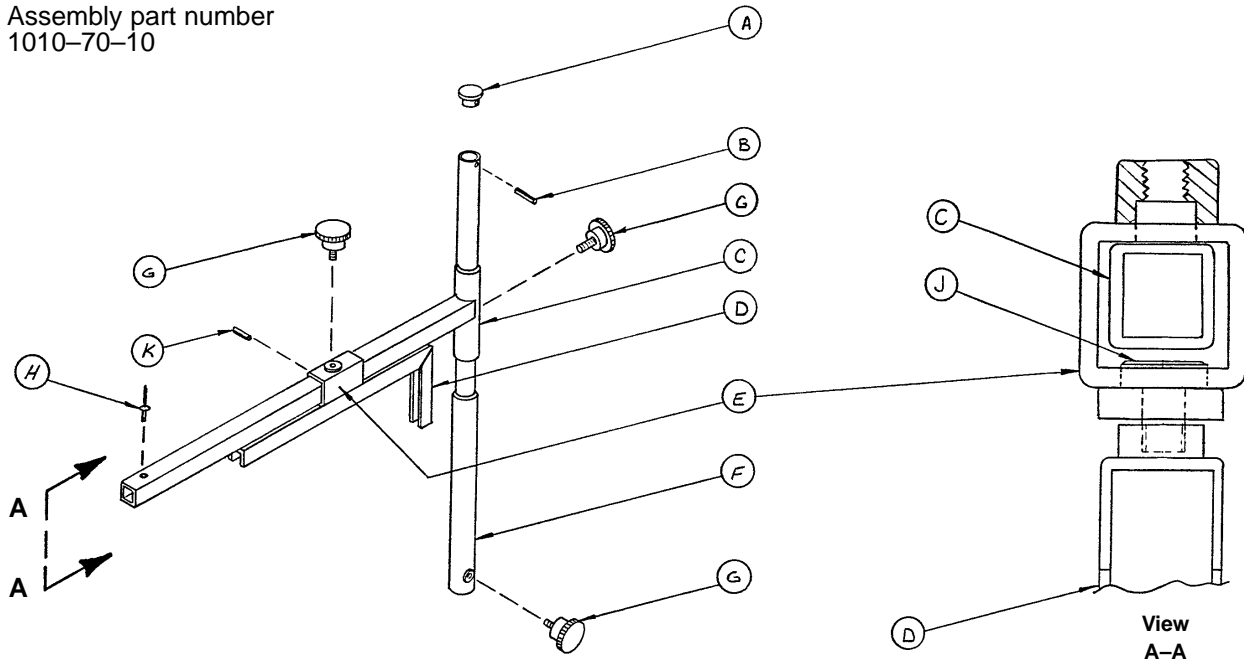
1001-70-1 C-Spine Cassette Holder Assembly



Item	Part No.	Part Name	Qty.
A	1010-70-25	I.V. Adaptor	2
B	1010-70-18	Specification Label	1
C	11-3	Flat Washer	2
D	4-91	Soc. Hd. Cap Screw	2
E	(page 65)	Support Pole Assembly	1
F	(page 66)	Storage Bracket Ass'y	1
G	16-5	Conelock Nut	4
H	3-50	Hex Hd. Cap Screw	4
J	1001-70-11	Attachment Bracket	1

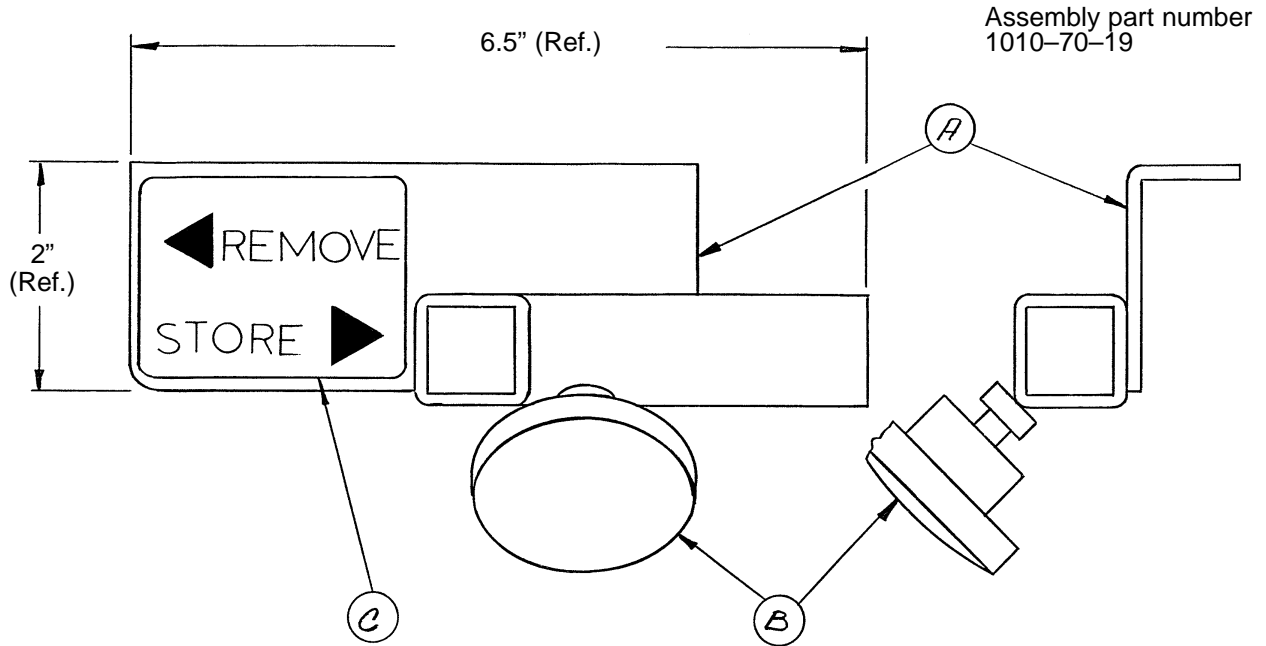
C-Spine Support Pole Assembly

Assembly part number
1010-70-10



Item	Part No.	Part Name	Qty.
A	1010-70-33	Support Tube Cap	1
B	26-6	Roll Pin	1
C	1010-70-34	Support Arm Weldment	1
D	1010-70-42	Cassette Holder Weldment	1
E	1010-70-50	Adjustment Tube Weldment	1
F	1010-70-30	Base Tube Weldment	1
G	1010-70-45	Knob	3
H	25-55	Pop Rivet	1
J	1010-70-44	Pivot Pin	1
K	26-5	Roll Pin	1

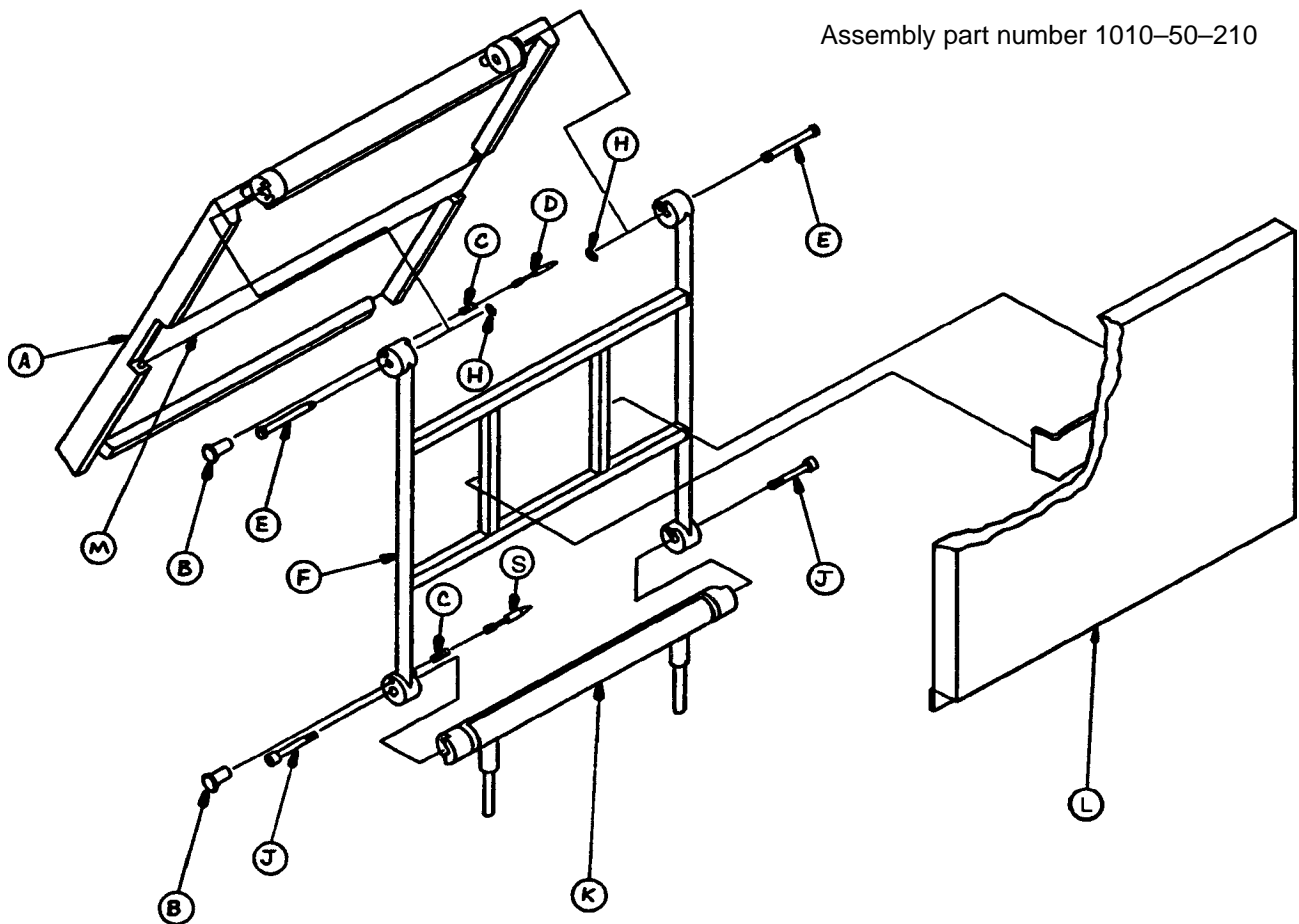
C-Spine Storage Bracket Assembly



Item	Part No.	Part Name	Qty.
A	1010-70-20	Storage Bracket Weldment	1
B	1010-70-45	Knob	1
C	1010-70-23	Storage Label	1

Foot Extension/Defibrillator Tray Ass'y

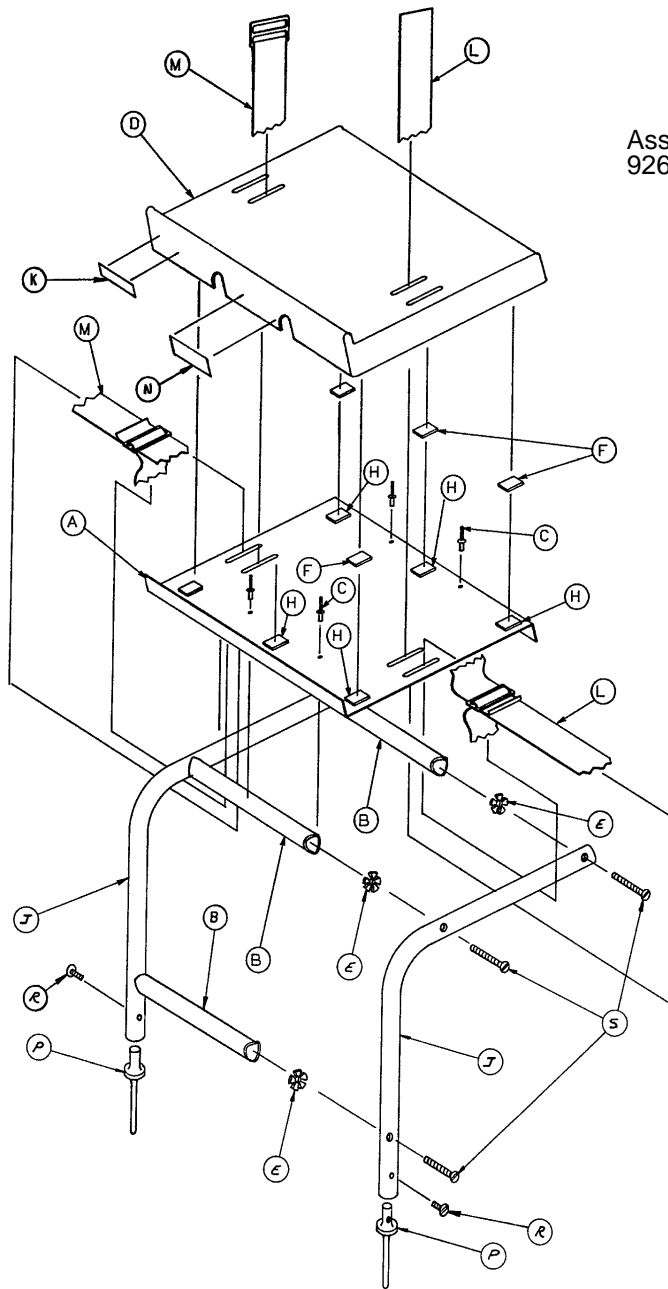
Assembly part number 1010-50-210



Item	Part No.	Part Name	Qty.
A	2020-139-525	Foot & Tray Board	1
B	1010-50-50	Knob	2
C	38-239	Spring	2
D	1010-50-47	Pin, Lock	1
E	1010-50-48	Pin	2
F	1010-50-25	Frame, Pivot	1
H	28-95	Retaining Ring	2
J	8-12	Shoulder Bolt	2
K	1010-50-60	Base Mtg. Assembly	1
L	1010-50-15	Cushion Assembly	1
M	1010-50-21	Long Strap	1
N	1010-50-17	Spec. Label	1
P	1010-50-57	Weight Label	4
R	1010-50-19	Push/Pull Label	1
S	1010-50-62	Pin, Lock, Bottom	1

* Replacement part number 1010-50-100

Defibrillator Tray Assembly



Assembly part number
926-39-10

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-39-4	Tray	1	K	926-1-82	Label	1
B	926-39-16	Crosstube	3	L	390-57-12	Long Strap	1
C	25-55	Rivet	4	M	390-57-13	Short Strap	1
D	926-39-9	Cover	1	N	946-1-283	Label	1
E	18-6	Umbrella Nut	6	P	926-39-15	Holder	2
F	7900-1-143	Dual Lock	6	R	2-44	Screw	2
H	7900-1-145	Dual Lock	6	S	2-25	Rd. Hd. Mach. Screw	6
J	946-39-3	Support Tube	2				

Warranty

Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

Extended (Parts and Labor)

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Standard (Labor Only):

- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Basic (Parts Only):

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

Please call your local representative, or call (800) 327-0770 for further information

Warranty

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.



6300 Sprinkle Road, Kalamazoo, MI 49001-9799

(800) 327-0770

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