

stryker[®]
Medical

Head/Neck Surgery Series

1068 Head/Neck Surgery Stretcher
Maintenance Manual

For stretchers with serial numbers of 9803034839 and above

For Parts or Technical Assistance
800-327-0770

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Introduction

INTRODUCTION

This manual is designed to assist you with the maintenance of the 1068 Head/Neck SurgiBed. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

Maximum Weight Capacity	500 pounds
Overall Bed Length/Width	88"/31.5"
Minimum/Maximum Bed Height	22.5"/36"
Fowler Angle	0 to 90°
Knee Gatch Angle	0 to 35°
Trendelenburg/Reverse Trendelenburg	-15° to +17°

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

WARNING

Patients should be discouraged from sitting directly on the ends of the stretcher. Excessive weight will cause the litter surface to tip up, possibly causing patient injury.

Always apply the caster brakes when a patient is getting on or off the stretcher. Push on the stretcher to ensure the brakes are securely locked. Always engage the brakes unless the stretcher is being moved. Injury could result if the stretcher moves while a patient is getting on or off the stretcher.

Preventative Maintenance

CHECKLIST

- _____ All fasteners secure (reference all assembly prints)
- _____ Siderails move and latch properly (page 20)
- _____ Engage brake pedal and push on the stretcher to ensure all casters lock securely (page 9)
- _____ Steer function working properly
- _____ All casters secure and swiveling properly
- _____ Body restraints working properly
- _____ I.V. pole intact and operating properly (page 81 – 86)
- _____ Oxygen bottle holder intact and operating properly
- _____ Fowler operating properly (page 65)
- _____ Knee Gatch operating properly (page 74)
- _____ Trendelenberg/Reverse Trendelenberg operating properly
- _____ No rips or cracks in mattress cover
- _____ Arm boards intact and operating properly (page 20)
- _____ Arm board support levers intact and operating properly (page 63)
- _____ Ground chain intact
- _____ No leaks at hydraulic connections
- _____ Hydraulic jacks holding properly (page 12)
- _____ Hydraulic drop rate set properly (page 13)
- _____ Hydraulic oil level sufficient (page 13)
- _____ Lubricate where required, including the brake adjuster assembly and brake cam (page 16), and the pin and block ("U" joint) on the Fowler assembly (page 66 & 67)

Serial No. _____

Completed By: _____ Date: _____

NOTE

References to the right or left side of the stretcher refer to the right and left sides of a patient lying face up on the stretcher.

Cleaning

Hand wash all surfaces of the stretcher with warm water and mild detergent. Dry thoroughly. **DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN.** Using these methods of cleaning is **not** recommended and may void this product's warranty.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use because staining may result. The following products have been tested and have been found not to have a harmful effect **WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.***

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi-Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in **dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly.** If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components.

NOTE

Failure to follow the above directions when using these types of cleaners may void this product's warranty.

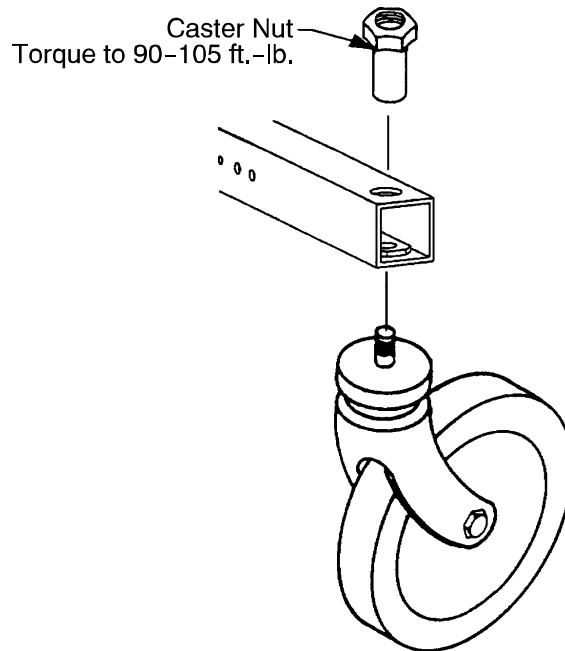
REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

Service Information

CASTER ASSEMBLY REPLACEMENT



1. Remove the old caster assembly.
2. Install the replacement caster and caster nut. Tighten the caster nut to 90–105 ft.-lb. with a torque wrench.

NOTE

A new caster assembly with a 3M patch does not require the application of Loctite at assembly. However, the patch is appropriate for only one installation. If the caster is removed and reassembled for any reason, apply Loctite 242 to two or three threads of both the bolt and caster nut and tighten to 90–105 ft.-lb. with a torque wrench.

FIFTH WHEEL REPLACEMENT

Required Tools:

Pliers
(2) 9/16" Box End Wrenches

String or Bungee Cord

3/16" Allen Wrench

Procedure:

1. Apply the stretcher brakes.
2. Pump the litter up to full height.
3. Lift and support the base hood using string or bungee cord.
4. Using pliers, remove the cotter pin from the end of the fifth wheel pivot rod and remove the two washers.
5. Pull up on the fifth wheel arm and pull down on the tension spring to release the pressure on the arm.
6. Using a 3/16" Allen wrench, remove the hex Allen bolt from the center of the pivot rod and pull the pivot rod out of the wheel arm.
7. Reverse the above steps to install a new fifth wheel assembly.

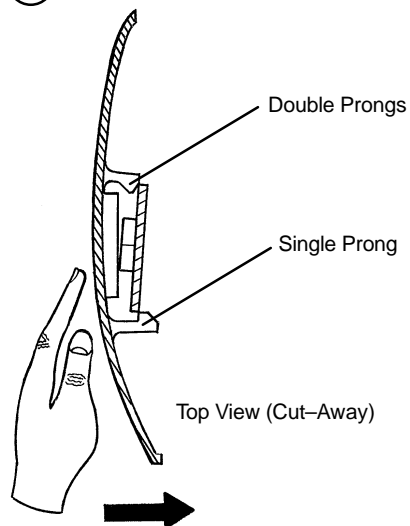
NOTE

To replace the wheel only, use two 9/16" box end wrenches to remove the bolt and nut holding it to the wheel arm.

Service Information

CASTER COVER INSTALLATION AND REMOVAL

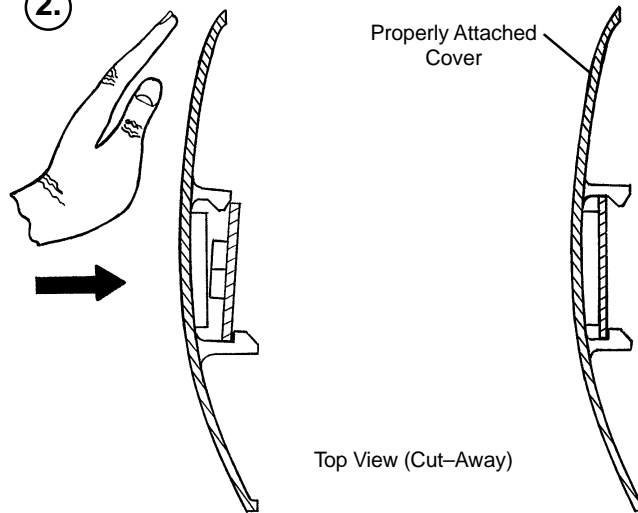
1.



Looking through the larger of the two side cut-outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

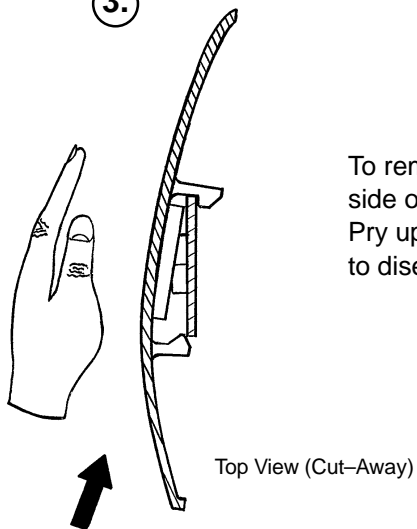
Push with palm on cover until double prongs engage.

2.



Top View (Cut-Away)

3.



To remove wheel cover, insert large screwdriver into cut-out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.

Service Information

BRAKE CAM REPLACEMENT

Brake Cam Part Number 715–201–213

Required Tools:

Phillips Screwdriver	String or Bungee Cord	3/32" Allen Wrench
1/8" Allen Wrench		

Procedure:

1. Remove the four Phillips screws holding the base hood to the frame. Lift and support the base hood using string or bungee cord.
2. Using a 3/32" Allen wrench, loosen the set screw holding the brake adjuster to the brake ring and turn the adjuster clockwise to remove it.
3. Using a 1/8" Allen wrench, remove the shoulder bolt and nut holding the brake link on the cam and remove the cam.
4. Reverse steps 3 and 4 to install the new cam. Verify the brakes are operating properly. If adjustment is required, see page 9. Reinstall the base hood.

BRAKE RING REPLACEMENT

Brake Ring Part Number 715–1–61

Required Tools:

Phillips Screwdriver	String or Bungee Cord	Floor Jack, Small Crate (or equiv.)
Large Standard Screwdriver	3/32" Allen Wrench	11/16" Socket & Ratchet
5/8" Wrench	Needle–Nose Pliers	(2) 7/16" Wrenches

Procedure:

1. Remove the four Phillips screws holding the base hood to the frame. Lift and support the base hood using string or bungee cord. Put the brake/steer pedal in the neutral position. Lift the end of the base needing service until the casters are approximately 12" off the floor and support it with a jack or the equivalent.
2. Using a 3/32" Allen wrench, loosen the set screw holding the brake adjuster to the brake ring and turn the adjuster clockwise to remove it.
3. Remove the caster covers on both casters (see page 7).
4. Remove one of the casters (see page 6). On the other caster, use an 11/16" socket and ratchet and a 5/8" wrench to remove the nut and bolt holding the wheel on the caster horn and remove only the wheel.
5. Using needle–nose pliers, carefully squeeze and remove the spring between the brake cam and the brake ring.

WARNING

The spring is tightly compressed. Use caution when removing it or personal injury could result.

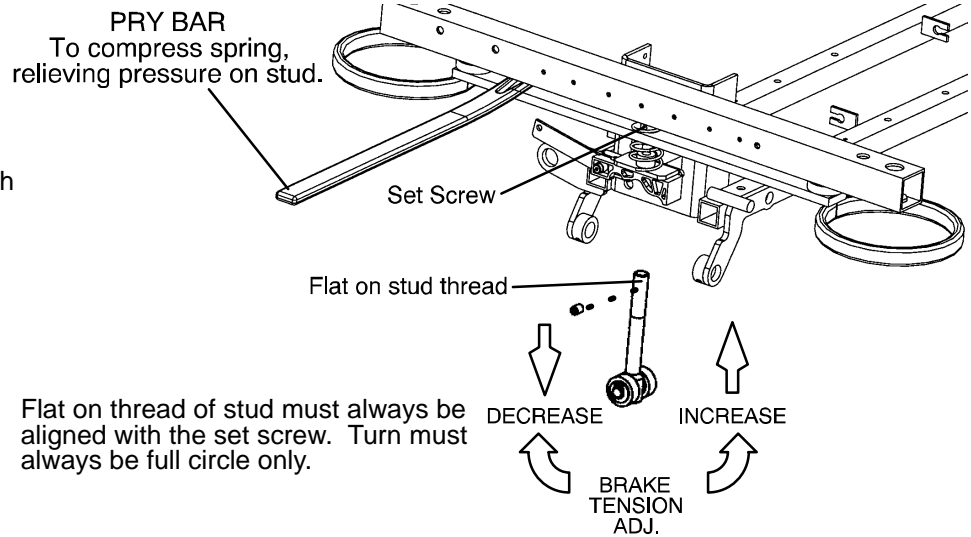
6. If you are working on an end control base, remove the spring from the pump pedal.
7. Lower the brake ring and remove it from the base. Remove the brake pads and bushings and install them on the new brake ring.
8. Reverse the above steps to install the new brake ring and reinstall the caster and wheel. Apply and release the brakes to verify they operate properly. If adjustment is required, see page 9. Reinstall the base hood.

Service Information

BRAKE ADJUSTMENT

Required Tools:

3/32" Hex Allen Wrench
Pry Bar
Thread "Locktite"



BASE SIDE CONTROL PEDAL LINKAGE ADJUSTMENT

Required Tools:

3/8" Wrench 5/32" Hex Allen Wrench 7/16" Wrench
Bungee Cords

Adjustment Procedure:

1. Place 150–200 pounds on the litter and pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the bungee cords, support the base hood.
3. Using a 3/8" wrench and a 5/32" hex Allen wrench, loosen the appropriate pedal linkage adjustment nut until the jack stops "drifting". Raise the litter to full up.
4. Tighten the pedal linkage adjustment nut until the jack begins to slowly descend.
5. Using a 7/16" wrench, back the pedal linkage adjustment nut out four full turns. Raise the litter to full up.
6. Loosen the pedal linkage adjustment nut and ensure no drift occurs. If the jack drifts, repeat procedure.

Service Information

BASE SIDE CONTROL BRAKE/STEER GEAR REPLACEMENT

Required Tools:

Pliers	String or Bungee Cord	Floor Jack or Equivalent
1/8" Allen Wrench	5/32" Allen Wrench	3/8" Box End Wrench
(2) 9/16" Box End Wrenches	3/16" Punch	1/4" Punch
Hammer		

Procedure:

1. Apply the stretcher brakes.
2. Pump the litter up to full height.
3. Lift and support the base hood using string or bungee cord.
4. Using pliers, remove the cotter pins from both jack pump pistons and the pump linkage.
5. Using the 9/16" box end wrenches, remove the two bearing plate bolts.
6. Remove the cotter pin on the side brake bar.
7. Remove the bearing plate and pull out the idler gear rod while holding onto the gear. Lift the gear out.
8. Slide the miter gear away from the rod spacer and remove the dowel pin.
9. Using the floor jack, raise the side of the base you are working on approximately four inches.
10. Rotate the brake bar so the pedals are upside down.
11. Using a 1/4" punch and a hammer, remove the groove pin from the side brake rod.
12. Using a 3/16" punch and hammer, remove the 3/16" groove pin from the pedal.
13. Using a 5/32" Allen wrench, remove the set screw from the collar inside the gear box.
14. Remove the brake rod while holding the gear on the rod.
15. Using a 1/8" Allen wrench and a 3/8" box end wrench, remove the nuts and bolts holding the brake link to the rod.
16. Using a 5/32" Allen wrench, remove the set screw from the collar outside of the gear box.
17. Using a 1/4" punch, remove the roll pin from the cam and brake link collar.
18. Reverse the above steps to install the replacement gear.
19. Inspect each gear for wear. Lube with MPG-2 grease or the equivalent if necessary.

UNI-PEDAL REPLACEMENT

Required Tools:

Drill w/3/16" Drill Bit	Floor Jack	Pop Rivet Tool
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Replacement Procedure:

1. Set the stretcher brake and pump the litter up fully.
2. Use the floor jack to raise the side of the base frame off the floor approximately four inches.
3. Using a drill with a 3/16" drill bit, drill out the rivets on the bottom of the pedal to be replaced.
4. Using a pop rivet tool and rivets, install the replacement pedal.
5. Lower the stretcher to the floor. Test the operation of the pedal before returning the stretcher to service.

Service Information

JACK REPLACEMENT (WITHOUT COMPRESSION SPRING)

Required Tools:

3/8" Wrench

1/2" Socket

1/2" Wrench

Needle-Nosed Pliers

Replacement Procedure:

1. Apply stretcher brakes. Raise litter to full up. Raise Fowler to full up and raise siderails.
2. Use a 3/8" wrench to remove the bolt in the litter support tube above black bellows on both ends.
3. With the assistance of another person, lift off the stretcher litter and set it aside, taking care not to damage the siderails, etc.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using a 1/2" socket and 1/2" wrench, remove the four bolts, washers and nuts holding the jack support straps to the base frame.
7. Using needle-nosed pliers, remove the two cotter keys on the pump link and remove the pump link.
8. Using a 1/2" socket and a 1/2" wrench, remove the four bolts holding the jack base to the base frame (using a 3" extension may be required). Remove the jack from the base frame.
9. Reverse steps 6–8 to install the replacement jack. Reinstall the base hood and the stretcher litter.

JACK REPLACEMENT (WITH COMPRESSION SPRING)

Required Tools:

3/8" Wrench

Needle-Nosed Pliers

Straight Screwdriver

Spring Compression Tool

Replacement Procedure:

1. Apply stretcher brakes. Raise litter to full up. Raise Fowler to full up and raise siderails.
2. Use a 3/8" wrench to remove the bolt in the litter support tube above black bellows on both ends.
3. With the assistance of another person, lift off the stretcher litter and set it aside, taking care not to damage the siderails, etc.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using needle-nosed pliers, pull cotter pin from pump cylinder.
7. Using a straight screwdriver and pump spring compression tool (available upon request), compress the pump spring and pry the pump link out of the pump cylinder.

CAUTION

Be sure not to let the pump piston come out of the jack or damage may occur.

8. Remove and replace jack as described in the procedure above.
9. Replace pump spring and pump link using the straight screwdriver and the pump compression tool.
10. Reinstall the base hood and the stretcher litter.

Service Information

JACK ASSEMBLY TORQUE SPECIFICATION

Jack Assembly with Threads Oiled

- | | |
|---|----------------------|
| 1. Jack Cap Assembly to Jack Actuator Cylinder | 75 to 85 Foot Pounds |
| 2. Jack Actuator Cylinder to Jack Base Assembly | 55 to 65 Foot Pounds |

Jack Base Assembly with Threads Oiled

- | | |
|---|----------------------|
| 1. Jack Pump Cylinder to Jack Base Machined | 45 to 55 Foot Pounds |
| 2. Jack Pin Housing to Jack Base Machined | 35 to 45 Foot Pounds |
| 3. Jack Base Plugs to Jack Base Machined | 8 to 12 Foot Pounds |
| 4. Jack Valve Plug to Jack Base Machined | 8 to 12 Foot Pounds |

HYDRAULIC TROUBLESHOOTING

Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 9).

PROBLEM/SYMPTOM	SOLUTION
Jack will not raise to full height.	Add hydraulic fluid (see p.13). Check for leaks.
Jack will not hold in raised position.	Close the needle valve completely. If the jack holds, replace valve #1 (see p. NO TAG). If the jack does not hold, replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod does not move.	Close the needle valve. If the jack will now pump up, replace valve #1. If the jack still will not pump up after closing the needle valve, replace valve #3 (see p. 15).
Jack will not pump up but the jack actuator rod does move when the pump pedal is activated.	Replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod may or may not move.	Remove excess air (vacuum) in system (see below).

Contact Stryker technical service at 1–800–327–0770 for further assistance.

REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

Procedure:

1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure page 9).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

Service Information

CHECKING HYDRAULIC FLUID LEVEL

Required Tools:

3/8 Open End Wrench

3/4 Open End Wrench

Procedure:

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
4. Lower the jack to the full down position.
5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020–70–475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.

CAUTION

Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

JACK DESCENT RATE ADJUSTMENT

Required Tools:

Screwdriver

Bungee Cords (or equivalent)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the bungee cords, support the base hood.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.
4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

Service Information

CONSTANT FLOW JACK DESCENT RATE ADJUSTMENT

Required Tools:

Bungee Cords

Adjustment Procedure:

1. Pump the litter up to full height
2. Lift the base hood, separating the Velcro holding it to the base frame.
3. The adjustable descent valve is located on the base of the jack and has a blue knob on the end. To adjust, loosen the silver locking ring by turning it counterclockwise. Turning the blue knob clockwise will increase the rate of litter descent. Turning it counterclockwise will decrease the rate of descent.
4. Adjust the valve so that the jack at the foot end of the stretcher will descend slightly faster than the jack at the head end.
5. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

ADJUSTABLE PRESSURE COMPENSATED (P.C.) VALVE REPLACEMENT

P.C. valve part number 5050-70-50

WARNING

To avoid personal injury or damage to the stretcher, always remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack.

Required Tools:

3/8" Wrench

13/16" Wrench

Replacement Procedure:

NOTE

It requires two people to safely perform this procedure.

1. Apply the stretcher brakes. Raise the litter to full up. Raise the Fowler and the siderails.
2. Using a 3/8" wrench, remove the bolts in the litter support tubes above the black bellows on both ends of the litter.
3. With the assistance of another person, lift the litter off the base and set it aside, taking care not to damage the leg section linkages and other litter components.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using a 13/16" wrench, remove the adjustable P.C. valve (see page 37.3 for part reference).
7. Check for any contaminants in the valve as well as in the jack base.

Service Information

ADJUSTABLE PRESSURE COMPENSATED (P.C.) VALVE REPLACEMENT (CONTINUED)

8. Install the replacement P.C. valve. Moisten the O-ring seal with hydraulic fluid to ensure a tight seal.
9. Tighten the valve manually and then an additional 1/8–1/4 turn with a 13/16" wrench. **Do not over-tighten** or damage may occur to the O-ring seal.
10. Pump up the jack to the maximum height and press the release pedal to lower it to check the jack's operation.
11. Check for any hydraulic fluid leaks before replacing the base hood and litter.

NOTE

The jack descent rate was preset at the factory to lower the foot end 3–7 seconds faster than the head. It is recommended to have the foot end lower faster to avoid patient disorientation.

Service Information

HYDRAULIC CHECK VALVE REPLACEMENT

Required Tools:

3/8 Open End Wrench
3/4 Open End Wrench
1/2 Inch Diameter Rod

Stiff Wire (with bent, pointed end)
Torque Wrench (with Ft. Lbs. adjust.)

Small Needle Nose Pliers
7/32 Hex Allen Wrench

Replacement of Valve #1

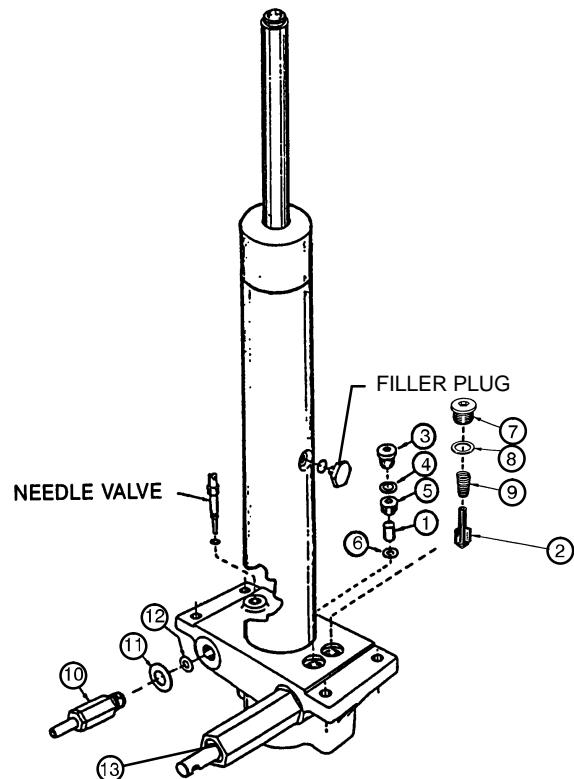
WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (3) and discard the seal (4).
2. Remove the valve plug (5).
3. Using a stiff wire with a bent, pointed end, remove the valve (1) and the seal (6) and discard the seal.
4. Install the new seal (6) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (1) with the beveled end out (as shown in the illustration).
6. Install the valve plug (5) and tighten to 10 foot-pounds torque.
7. Install the new seal (4) with the base plug (3) and tighten to 10 foot-pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

ITEM	PART NO.	PART NAME
1	926-20-153	Check Valve
2	715-1-341	Poppet
3	715-1-301	Base Plug
4	926-20-156	Seal
5	715-1-309	Valve Plug
6	926-20-154	Seal
7	715-1-301	Base Plug
8	926-20-156	Seal
9	390-2-134	Con. Comp. Spring
10	1210-70-9	Valve Assembly*
10	715-270-100	Valve Assembly**
11	45-966	O-Ring
12	45-967	O-Ring
13	715-100-325	Pump Piston

* Used on jack part number 1210-70-10.
** Used on jack part number 715-270-10.
(See label on side of jack reservoir for jack part number).



Service Information

HYDRAULIC CHECK VALVE REPLACEMENT (CONTINUED)

Replacement of Valve #2

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (8) and discard the seal (9).
2. Remove the valve plug (10).
3. Using a stiff wire with a bent, pointed end, remove the valve (2) and the seal (11) and discard the seal.
4. Install the new seal (11) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (2) with the beveled end out (as shown in the illustration).
6. Install the valve plug (10) and tighten to 10 foot-pounds torque.
7. Install the new seal (9) with the base plug (8) and tighten to 10 foot-pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

Replacement of Valve (Poppet) #3

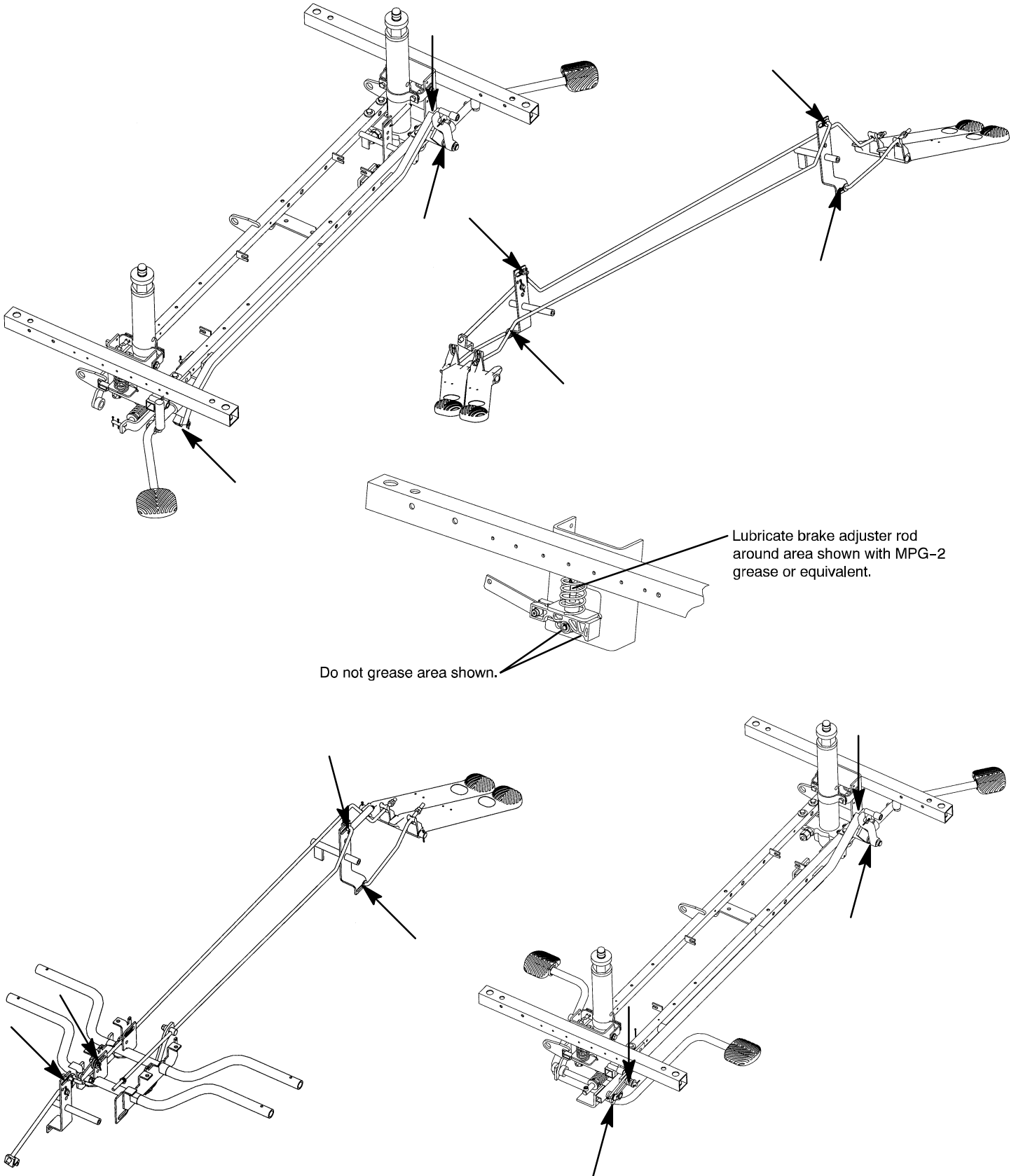
WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (12) and discard the seal (13).
2. Remove the compression spring (14).
3. Using a small needle nose pliers, remove the poppet (3).
4. Install the new poppet (3).
5. Install the compression spring (14).
6. Install the new seal (13) and the base plug (12) and tighten to 10 foot-pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.

Service Information

BASE LUBRICATION



Service Information

ENHANCED CLEARANCE HEAD/NECK ASSEMBLY REPLACEMENT

Required Tools

Two 3/4" Open End Wrenches (preferably one thin one)
1/8" Roll Pin Punch
Combination 3/8" Wrench or Socket
Hammer
Small Standard Screwdriver (1/16" max. blade thickness x 1/4" width)
7/16" Diameter Rod, Dowel or Punch (Optional)

HEAD SECTION REMOVAL PROCEDURE

(Refer to drawing number 1068-232-10 pages 70 & 71 for part reference)

1. Raise the bed to a comfortable working height.
2. Remove the plastic neck piece cover (item X). Rotate the neck piece so it is parallel to the ground.
3. Using an 1/8" roll pin punch, punch out the 1/8" roll pin (item AX) in the back of the anti-rotation gear (item K).
4. To loosen the anti-rotation adjustment wedge, use the screwdriver to hold the anti-rotation adjustment screw (item M) from underneath the neck section and, using the 3/8" wrench or socket, loosen the lock nut on top (item AK). (It is not necessary to completely remove the lock nut or adjustment screw).
5. Allow the head and neck assembly to drop down for easier access to the jam nuts (item AL) and flange nuts (item AF) on the neck pivot rod (item T). Loosen the jam nut and the flange nut closest to the left side (the gear and wedge side) on the pivot rod and spin the nuts as far to the left as possible.

WARNING

Support the head/neck assembly to prevent it from falling and causing damage or injury during the removal of the neck pivot rod.

6. From the left side, push the neck pivot rod (item T) as far right as possible. A thin nylon washer (item AT) may fall out from between the neck assembly and the Fowler adapter bracket on the left.
7. Spin the the jam nut and flange nut that were loosened in step 5 to the left and remove them from the rod. Remove the second jam nut and flange nut. **Being sure to support the head/neck assembly**, push the pivot rod out to the right. Another thin nylon washer may fall out from between the neck assembly and the Fowler adapter bracket on the right.

Service Information

ENHANCED CLEARANCE HEAD/NECK ASSEMBLY REPLACEMENT (CONTINUED)

HEAD SECTION INSTALLATION PROCEDURE

(Refer to drawing number 1068–232–10 pages 70 & 71 for part reference)

1. Put some grease on one of the thin nylon washers (item AT) and stick it to the left side of the Fowler adapter bracket.
2. Slip the new head/neck assembly around both ends of the Fowler adapter bracket, keeping the nylon washer in place between the assembly and the Fowler adapter bracket.
3. Align the holes on the left side of the head/neck assembly, the adapter bracket and the nylon washer. If you have the optional 7/16" diameter rod, insert it through the holes to keep the parts in place.

CAUTION

It is important to put only one of the thin nylon washers on the left side. More than one can adversely affect adjustability and functionality of the head/neck assembly.

4. On the right side of the assembly, insert nylon washers (items AS and AT) as needed to fill the gap between the head/neck assembly and the Fowler adapter bracket.
5. Align the holes in the right side of the head/neck assembly with the Fowler adapter bracket and the nylon washers. Insert the pivot rod (item T) from the right side with the small diameter end of the rod going in first. With the pivot rod part way through, slip a jam nut (item AL) and a flange nut (item AF) with the flange facing to the left and spin them on as far to the right side of the rod as possible.
6. Push the pivot rod just past the left side of the transfer link (item R) and insert the other flange nut (with the flange facing to the right) and the other jam nut. Be sure both of these nuts are on the left side of the transfer link and the two nuts put on in step 5 are on the right. Push the pivot rod through the support tab.
7. Put grease on the angled surface of the back of the anti-rotation gear (item K). Put the gear in place with the angle side of the anti-rotation gear facing the adjustment wedge (item N) and the anti-rotation gear teeth engaging the teeth of the gear on the Fowler adapter bracket.
8. Push the pivot rod through as far as it will go. Adjust the jam and flange nuts as necessary to allow the pivot rod to move through the left side of the assembly. (If you used the optional 7/16" rod, the pivot rod will push it out at this time. The 7/16" rod does allow the pivot rod to go through with minimal effort).
9. Rotate the head/neck assembly to a level position if you haven't already done so.
10. Place a punch or other object through the hole on the right side of the pivot rod to provide something to grasp when moving and aligning the rod. Align the hole on the back of the anti-rotation gear with the hole in the left side of the pivot rod. The alignment can be checked by inserting a 1/8" roll pin punch through the holes. Hammer the roll pin (item AX) into the holes through the gear and rod until it is flush with the surface of the gear.
11. Spin the flange nut on the left side until it is touching the transfer link (item R). Pull the left release handle and spin the flange nut closer to the transfer link. Let go of the release handle and see if the anti-rotation gear is in full contact with the other gear. Continue this procedure until the handle snaps into the locked position when released. There should be some resistance on the handle just before it reaches the locked position to ensure full engagement of the gear teeth, but not so much that the handle doesn't reach the locked position.
12. Pull the left release handle again and adjust the flange nut on the right side inward until it touches the right side of the transfer link. Release the handle. While holding the flange nut with a thin 3/4" wrench, use the other 3/4" wrench to bring the jam nut up tight to the flange nut.

Service Information

ENHANCED CLEARANCE HEAD/NECK ASSEMBLY REPLACEMENT (CONTINUED)

HEAD SECTION INSTALLATION PROCEDURE (CONTINUED)

(Refer to drawing number 1068–232–10 pages 70 & 71 for part reference)

13. Pull the left release handle again and be sure the anti-rotation gear pulls back as far as the adjustment wedge will allow it to go. If it doesn't go all the way, adjust the right side flange nut and jam nut to the left until the anti-rotation gear reaches its full travel. While holding the flange nut with a thin 3/4" wrench, use the other 3/4" wrench to bring the jam nut up tight to the flange nut. Repeat steps 11–13 until proper adjustment of the release handle is achieved. When the adjustments are finished, be sure all the flange and jam nuts are firmly locked together.
14. From under the head section, turn the anti-rotation adjustment screw (item M) counterclockwise until it stops. *Do not force it tighter!* (You can adjust the neck section up high enough to see both sides of the head section if it is easier).
15. While lifting lightly up and down on the head piece, push the adjustment wedge down as far as you can. While holding the wedge down, turn the adjustment screw clockwise until you feel it contact the bottom of the wedge. Holding the adjustment screw in this spot, tighten down the nut (item AK) on top of the adjustment wedge.
16. Check the wedge adjustment by pulling and releasing the left handle and verifying the anti-rotation gear has returned to its locked position against the other gear. If it hasn't, the wedge is too tight. Adjust the wedge by holding the adjustment screw and loosening the nut on top of the wedge. Turn the adjustment screw clockwise in small amounts and tighten the nut again. Repeat the adjustment until the anti-rotation gear is locking properly against the other gear.
17. If the neck section seems loose when it is lifted up and down, the adjustment wedge is too loose. The adjustment procedure is the same as above except the adjustment screw is turned counterclockwise to adjust the wedge tighter.
18. When all adjustments are complete, reinstall the plastic neck piece cover (item X).

Service Information

SIDERAIL LATCH ADJUSTMENT

Required Tools:

1/8 Hex Allen Wrench

WARNING

The siderail latch adjustment is pre-set at the factory, and there should not normally be a need for readjustment. If adjustment must be done it is important to follow the procedure below. If it is not done properly, injury to the patient or user could occur.

Adjustment Procedure:

1. Using a 1/8" hex Allen wrench, adjust the hex Allen screw located on the latch assembly opposite the latch. Turning the screw clockwise will **DECREASE** the amount of play in the latching mechanism. Turning counterclockwise will **INCREASE** the amount.

NOTE

The amount of play in the siderail, when in full up engaged position, should be approximately 1/8 to 3/16 inches.

CAUTION

Too much play when the siderail is in the full up engaged position will give the siderail the appearance of being unstable and could also cause premature wearing of the latch system.

Too little play will obstruct the latch and keep it from engaging completely in the full up position, which may cause damage to the latch and/or injury to the patient or user.

ARM BOARD COUNTERBALANCE ADJUSTMENT

Required Tools:

7/16 Open End Wrench

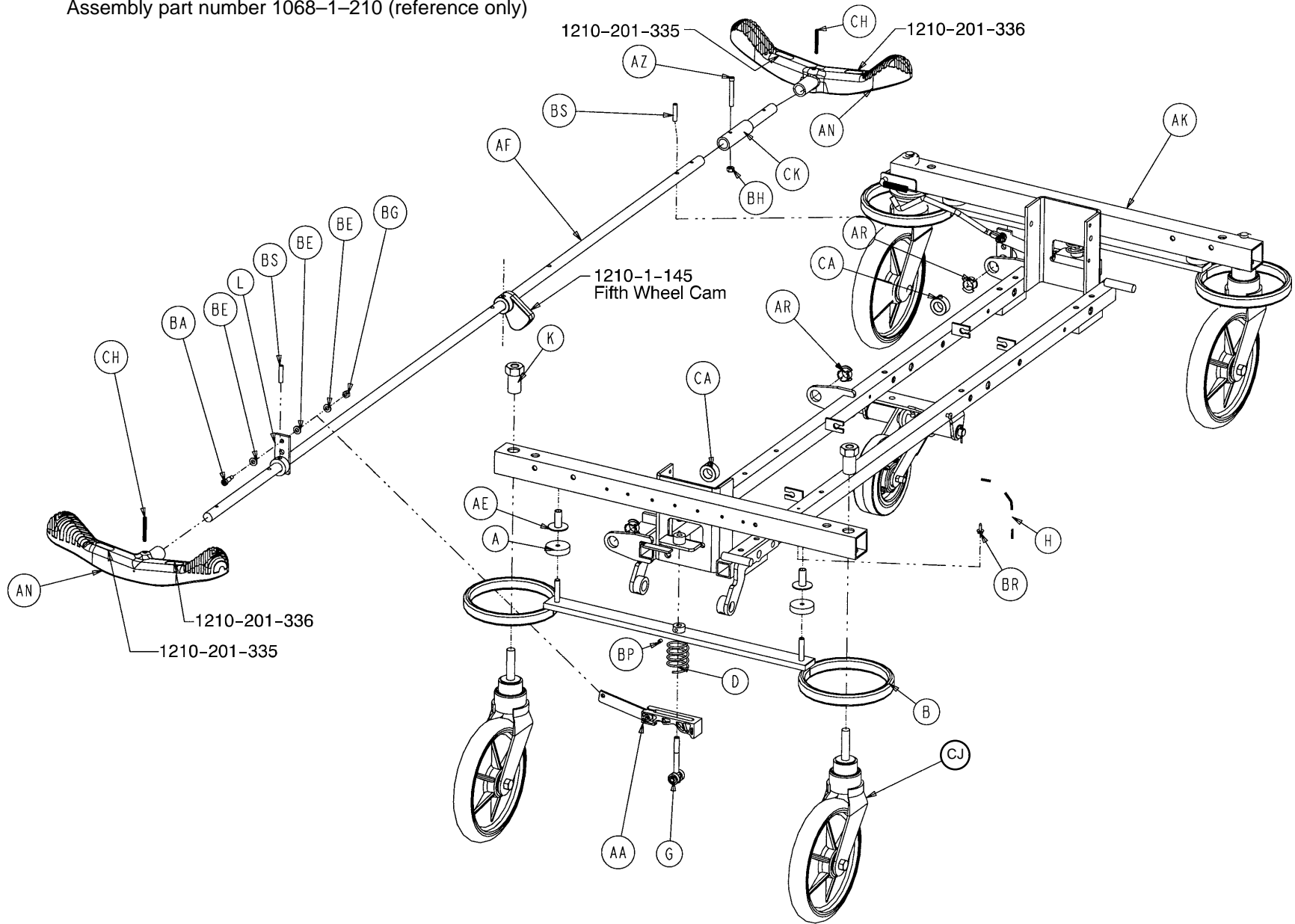
Adjustment Procedure:

1. Raise the arm board to the full up position.
2. Unhook the extension spring at the eye bolt.
3. Using a 7/16 open end wrench, loosen the jam nut at the eye bolt.
4. Adjust the eye bolt to the desired position.
5. Tighten the jam nut.
6. Hook the extension spring to the eye bolt.
7. Allow the arm board to lower on its own.
8. Repeat steps 1–7 until the desired counterbalance is achieved.

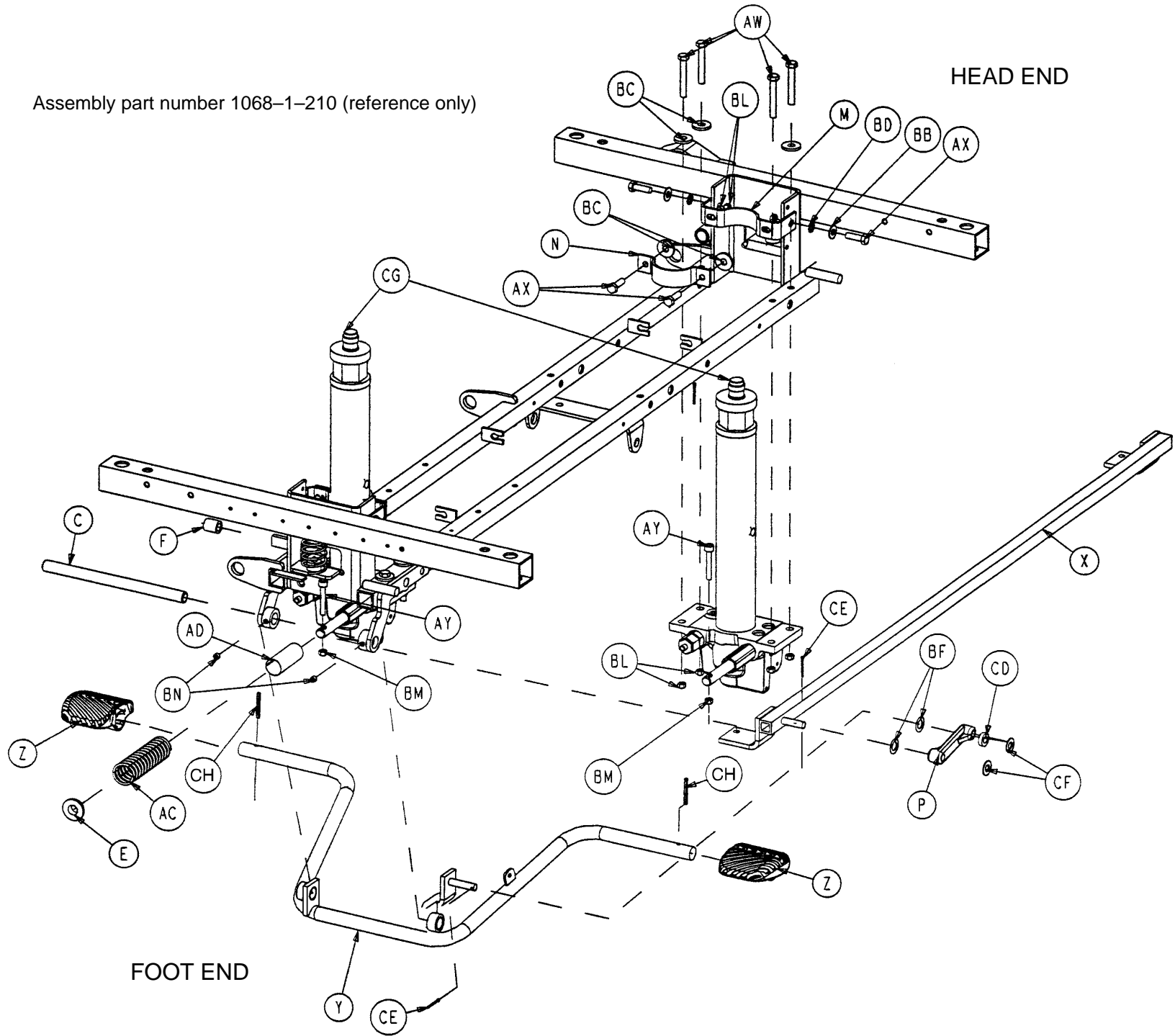
Replacement Parts

<u>PART NAME</u>	<u>PART NUMBER</u>
Arm Board	1068-55-10
Arm Board (with Direct Clamp)	1068-56-110
Caster Cover Kit	1010-56-100
Defibrillator Tray	741-48
Drape Support	1068-68
Foot Board/Chartholder	741-34-100
Foot Board/Defibrillator Tray	1010-50-100
Head/Foot Board	741-29-100
Head Pad, Concave	1066-81
Head Pad, Flat	1066-80
Head Pad, Inflatable Concave	1068-82
Hydraulic Oil, Mobil Aero HFA – 1 Quart	2020-70-475
Instrument/Serving Tray	1052-26
I.V. Caddy	1050-1-100
I.V. Caddy w/Mounting Clip	1050-2
I.V. Pole, Standard Removable	390-25
I.V. Pole, 2-Stage Permanent, Foot End	1010-80-100
I.V. Pole, 3-Stage Permanent, Foot End	1020-62
Mattress, 3", Standard	1066-38
Mattress, 4", Standard	1066-37
Mattress, 3", Enhanced Comfort	1066-326-40
Mattress, 4", Enhanced Comfort	1066-426-40
Neck Pad, Enhanced Clearance Only	1068-236-10
Oxygen Bottle Holder	1010-30
Paint, Touch-Up, Gloss Black, Bottle w/Brush	7000-1-322
Paint, Touch-Up, Gloss Black, Spray Can	7000-1-319
Paint, Touch-Up, Gray, Bottle w/Brush	7000-1-320
Paint, Touch-Up, Gray, Spray Can	7000-1-317
Restraint Strap, Ankle	946-43-100
Restraint Strap, Body	390-19
Restraint Strap, Chest	1010-58
Restraint Strap, Wrist	946-44-100
Restraint Straps, Full Patient Security Package	1010-77
Siderail Pads	1010-52
Split Head Extension, 3"	1068-60
Split Head Extension, 4"	1068-61
Transfer Board Assembly	1060-58
Wrist Rest	1068-50
Wrist Rest, Temporal	1068-51

Assembly part number 1068-1-210 (reference only)



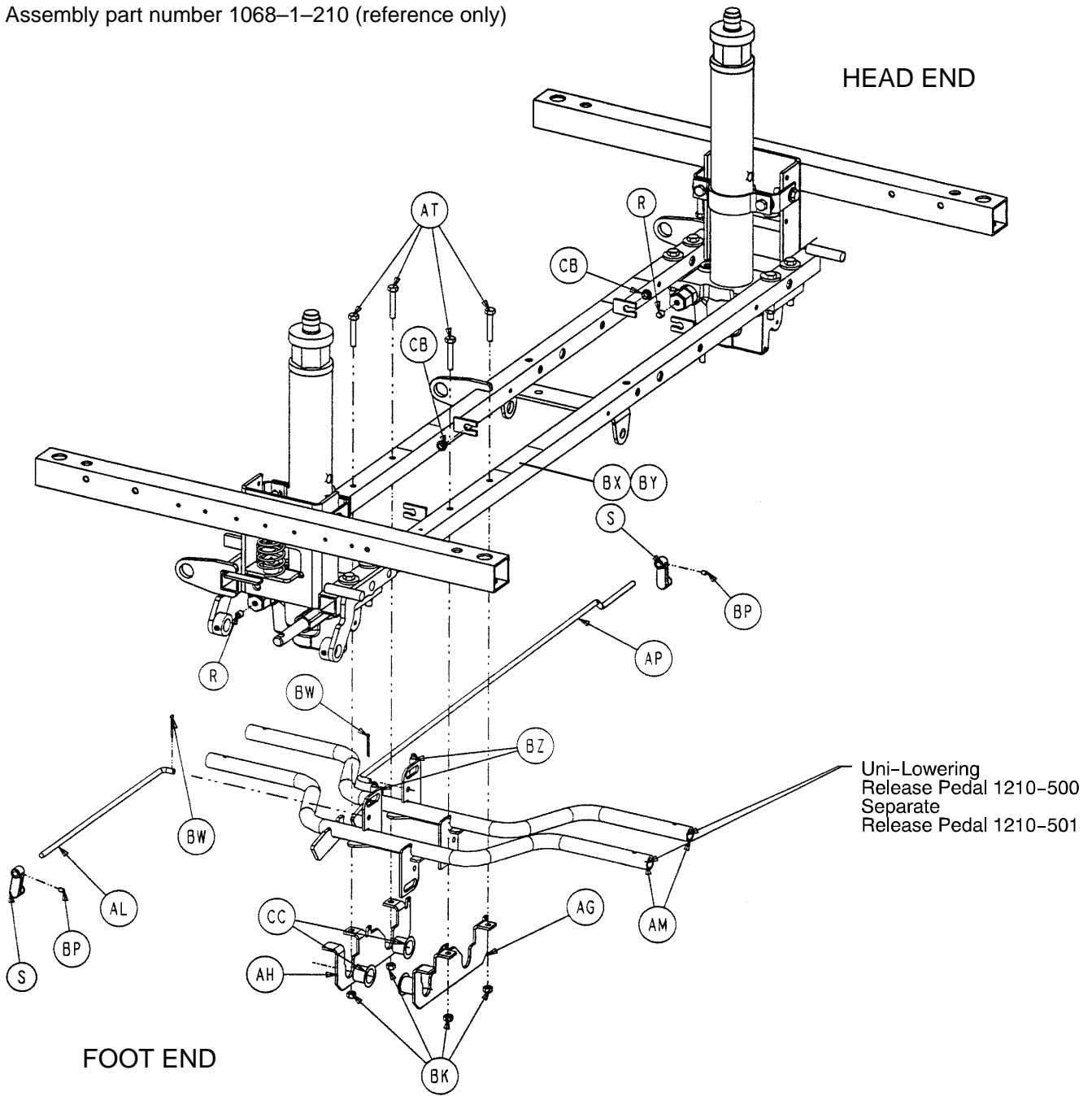
Assembly part number 1068-1-210 (reference only)



Side Control Base Assembly

Side Control Base Assembly

Assembly part number 1068-1-210 (reference only)

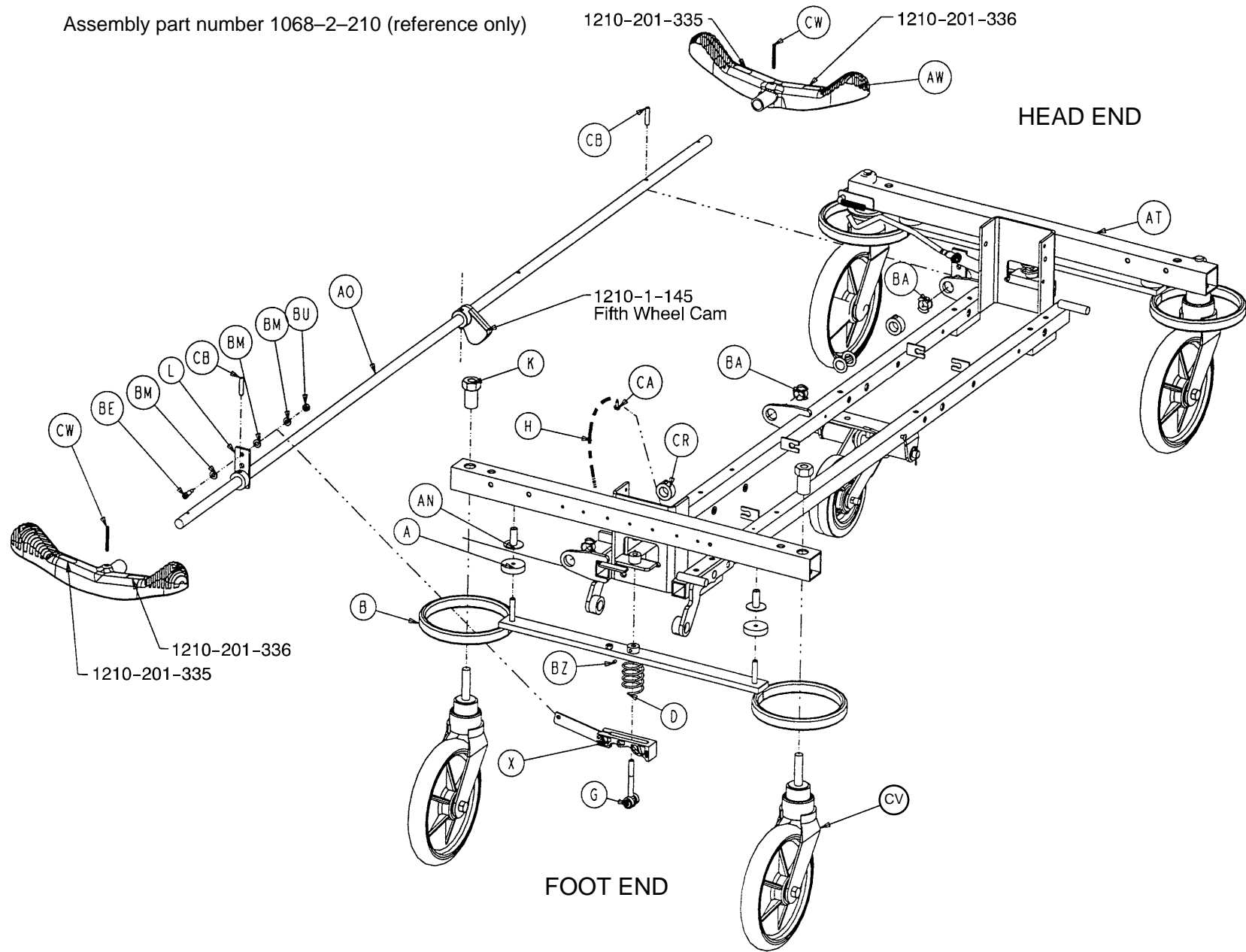


Side Control Base Assembly

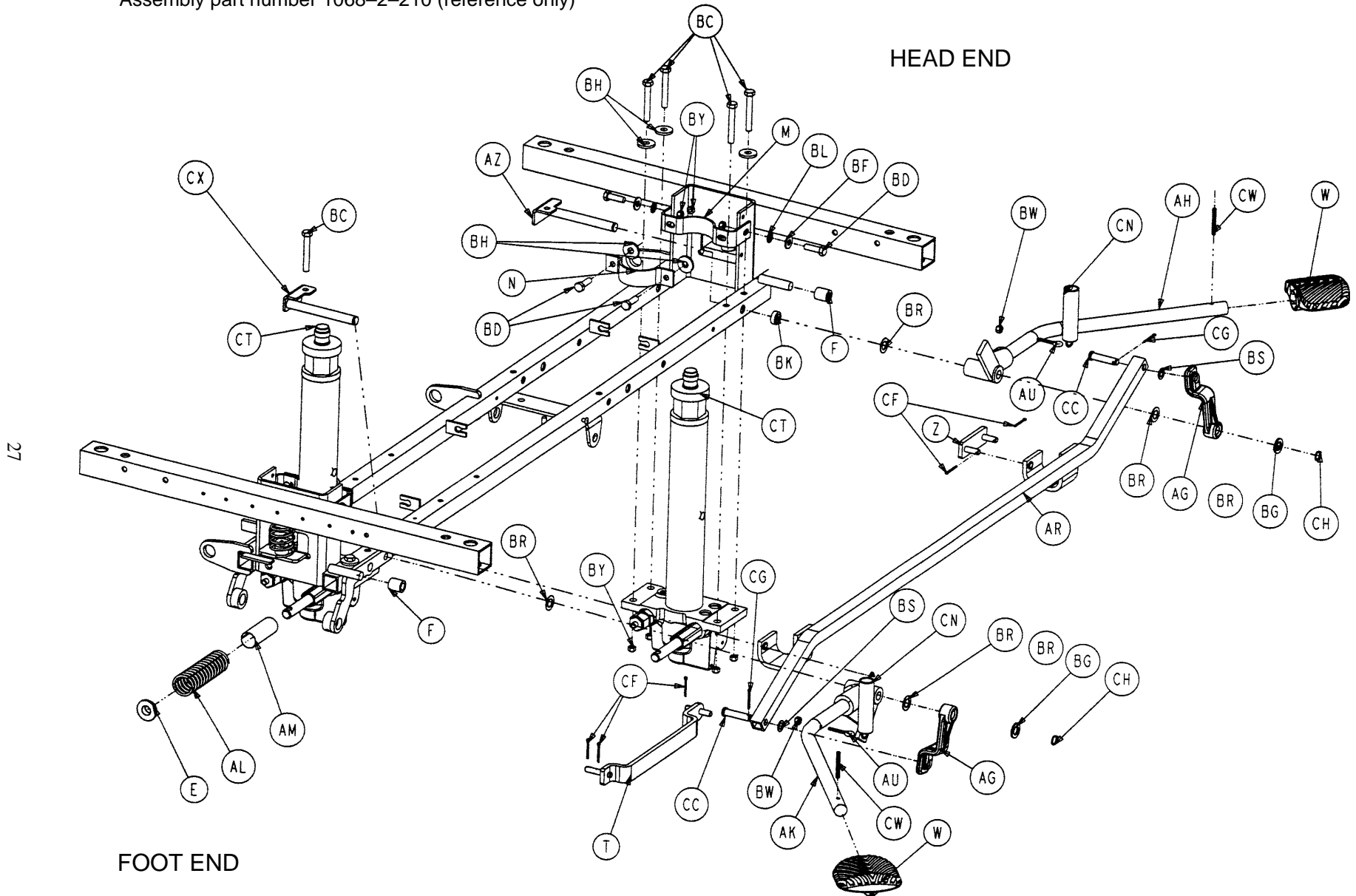
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	715-1-11	Brake Cushion	4	AW	3-62	Hex Hd. Cap Screw	8
B	715-1-61	Caster Brake Weldment	2	AX	3-85	Hex Hd. Cap Screw	8
C	715-1-92	Pump Pedal Shaft	1	AY	4-146	Soc. Hd. Cap Screw	2
D	715-201-94	Compression Spring	2	AZ	4-160	Soc. Hd. Cap Screw	1
E	715-1-133	Collar	1	BA	8-17	Shoulder Bolt	2
F	715-1-140	Vinyl Tube	1	BB	11-3	Washer	12
G	(page 30)	Brake Adjuster	2	BC	11-262	Washer	12
H	715-1-156	Ground Chain	1	BD	13-38	Ext. Tooth Lock Washer	4
K	715-1-158	Caster Nut	4	BE	14-2	Washer	6
L	715-1-165	Actuator Plate Weldment	2	BF	14-9	Washer	2
M	715-1-192	Jack Support	2	BG	16-2	Hex Nut	2
N	715-1-193	Jack Support Clamp	2	BH	16-3	Fiberlock Nut	1
P	715-1-214	Connecting Link	1	BK	16-28	Hex Nut	4
R	715-1-333	Release Rod Stop Sleeve	2	BL	16-36	Hex Nut	16
S	715-1-346	Release Paddle	2	BM	16-48	Hex Nut	2
X	715-201-27	Pump Rod Assembly	1	BN	21-22	Set Screw	2
Y	(page 33)	Pump Pedal Assembly	1	BP	21-50	Set Screw	4
Z	715-201-126	Slip-On Pump Pedal	2	BR	23-25	Self-Tapping Screw	1
AA	(page 31)	Brake Cam Assembly	2	BS	26-13	Spring Pin	2
AC	38-246	Jack Spring	1	BW	27-4	Cotter Pin	2
AD	763-1-16	Spring Holder	1	BX	29-12	Velcro Loop	3
AE	946-1-116	Brake Bar Bushing	4	BY	29-14	Velcro Pile	3
AF	1068-201-45	Brake/Steer Rod Ass'y	1	BZ	38-355	Extension Spring	2
AG	1210-1-114	Pedal Pivot, Left	1	CA	42-20	Collar	2
AH	1210-1-115	Pedal Pivot, Right	1	CB	52-245	Nyliner	2
AK	1210-201-120	Base Frame Weldment	1	CC	52-747	Flange Bearing	4
AL	1210-201-139	Pull Release Rod, Head	1	CD	52-284	Spacer Washer	1
AM	1210-201-152	Release Pedal Weldment	2	CE	27-3	Cotter Pin	2
AN	1210-201-153	Butterfly "V" Pedal	2	CF	11-4	Washer	2
AP	1210-201-222	Push Release Rod	1	CG	(p. 36 or 37.2)	Jack Assembly	2
AR	1210-201-251	Insert	3	CH	26-143	Groove Pin	4
AT	3-47	Hex Hd. Cap Screw	4	CJ	(page 40)	Caster Assembly	*
				CK	1068-300	Removable Pedal Adapter	1

* Caster assembly is quantity of 4 if the fifth wheel option is present on the stretcher and quantity of 3 if the steering caster option is present.

Assembly part number 1068-2-210 (reference only)



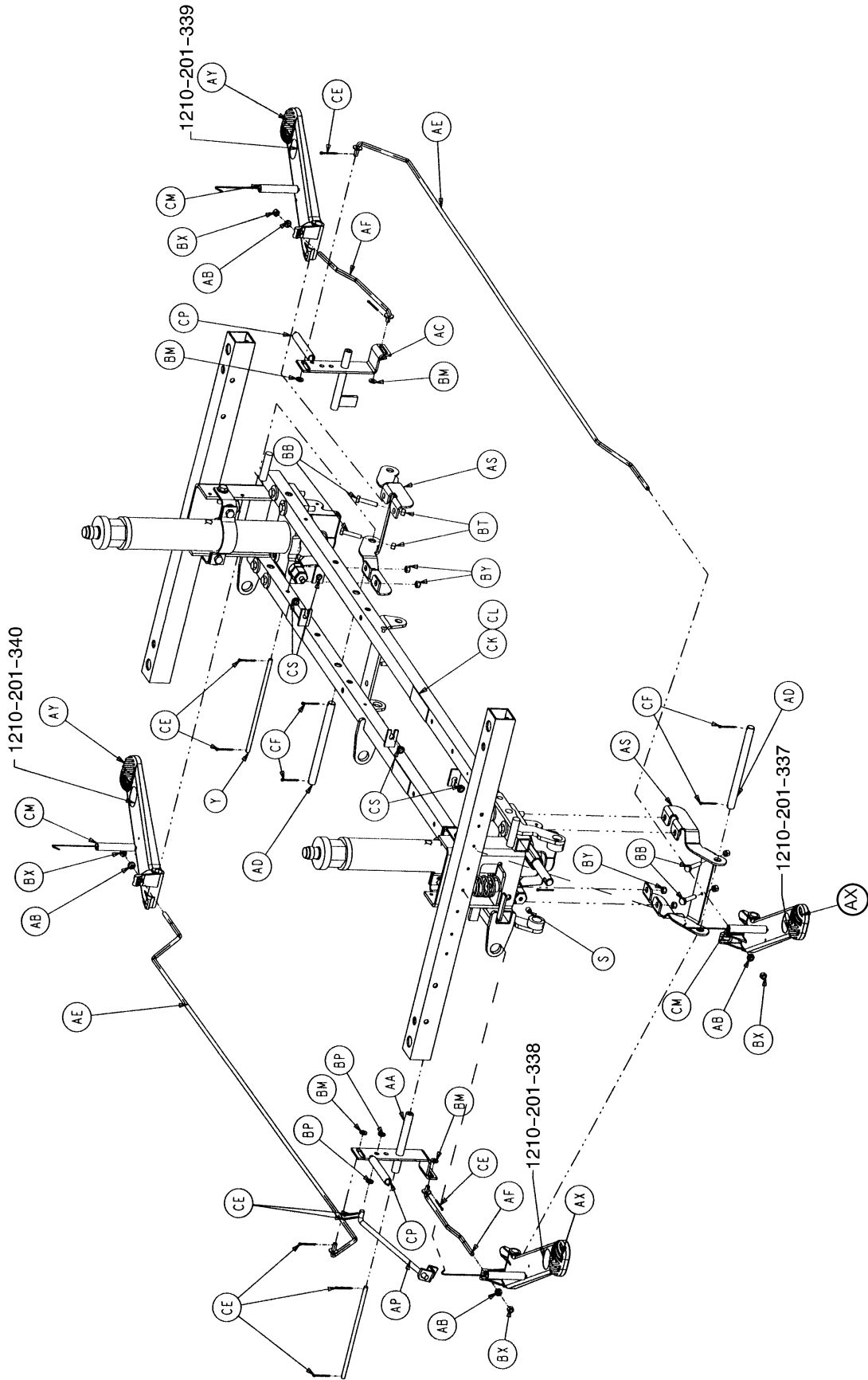
Assembly part number 1068-2-210 (reference only)



27

End Control Base Assembly

End Control Base Assembly

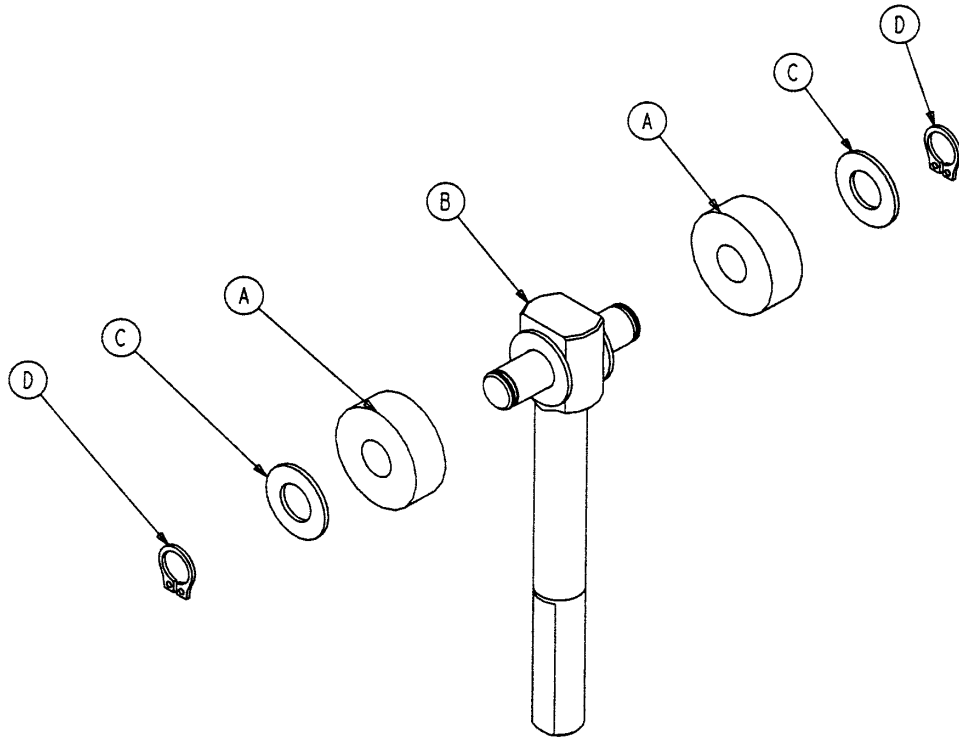


End Control Base Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	715-1-11	Brake Cushion	4	AZ	1210-201-201	Pivot Pin Bracket, Foot	1
B	715-1-61	Caster Brake Weldment	2	BA	1210-201-251	Insert	3
D	715-201-94	Compression Spring	2	BB	3-3	Hex Hd. Cap Screw	4
E	715-1-133	Collar	2	BC	3-62	Hex Hd. Cap Screw	8
F	715-1-140	Vinyl Tube	2	BD	3-85	Hex Hd. Cap Screw	8
G	(page 30)	Brake Adjuster	2	BE	8-17	Shoulder Bolt	2
H	715-1-156	Ground Chain	1	BF	11-3	Washer	4
K	715-1-158	Caster Nut	4	BG	11-13	Washer	2
L	715-1-165	Actuator Plate Weldment	2	BH	11-262	Washer	10
M	715-1-192	Jack Support	2	BK	11-350	Spacer Washer	1
N	715-1-193	Jack Support Clamp	2	BL	13-38	Ext. Tooth Lock Washer	4
S	715-1-333	Release Rod Stop Sleeve	2	BM	14-2	Washer	7
T	716-1-109	Pump Link, Head End	1	BP	14-3	Washer	2
W	715-201-126	Slip-On Pump Pedal	2	BR	14-7	Washer	4
X	(page 31)	Brake Cam Assembly	2	BS	14-9	Washer	2
Y	716-1-15	Release Pivot Bar	2	BT	15-11	Hex Nut	4
Z	716-1-102	Pump Link, Foot End	1	BU	16-2	Hex Nut	2
AA	716-1-119	Pivot Ass'y, Head End	1	BW	16-14	Nylock Nut	2
AB	716-1-286	Release Ball Spacer	4	BX	16-28	Hex Nut	4
AC	716-1-52	Pivot Ass'y, Foot End	1	BY	16-36	Hex Nut	16
AD	716-201-61	Rel. Pedal Pivot Rod	2	BZ	21-50	Set Screw	2
AE	716-201-70	Long Release Rod	2	CA	23-25	Self-Tapping Screw	1
AF	716-201-74	Release Rod	2	CB	26-13	Spring Pin	2
AG	716-201-281	Pump Idler Link	2	CC	26-195	Clevis Pin	2
AH	(page 34)	Pump Pedal Ass'y, Ft. End	1	CE	27-4	Cotter Pin	9
AK	(page 35)	Pump Pedal Ass'y, Hd. End	1	CF	27-3	Cotter Pin	9
AL	763-1-15	Jack Spring	1	CG	27-16	Cotter Pin	2
AM	763-1-16	Spring Holder	1	CH	28-97	External Retaining Ring	2
AN	946-1-116	Brake Bar Bushing	4	CK	29-7	Dual Lock	3
AO	715-201-230	Brake/Steer Rod Ass'y	1	CL	29-9	Dual Lock	3
AP	1210-1-112	Rel. Rod, Head End, Left	1	CM	38-235	Descent Pedal Ret. Spring	4
AR	1210-201-27	Pump Rod Angle	1	CN	38-251	Pump Return Spring	2
AS	1210-201-111	End Rel. Pedal Bracket	2	CP	38-326	Extension Spring	2
AT	1210-201-120	Base Frame Weldment	1	CR	42-20	Collar	2
AU	1210-201-551	Eye Bolt	2	CS	52-245	Nyliner	4
AW	1210-201-153	Butterfly "V" Pedal	2	CT	(p. 36 or 37.2)	Jack Assembly	2
AX	1210-201-154	Rel. Pedal, Offset, Hd., Rt.	2	CV	(page 40)	Caster Assembly	*
AY	1210-201-155	Rel. Pedal, Offset, Ft., Lt.	2	CW	26-143	Groove Pin	4

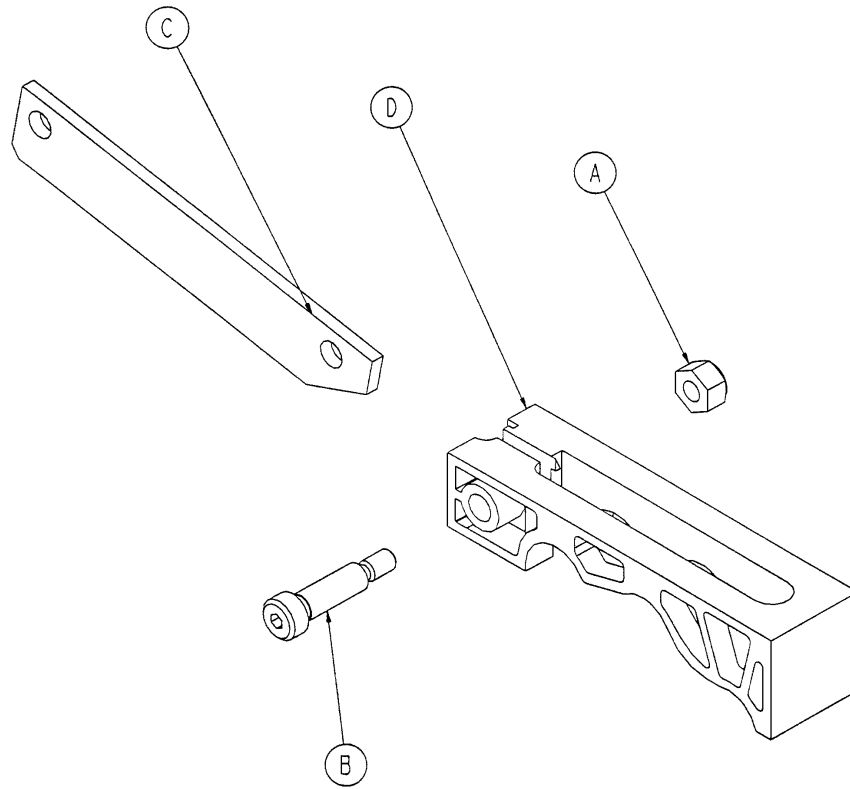
* Caster assembly is quantity of 4 if the fifth wheel option is present on the stretcher and quantity of 3 if the steering caster option is present.

715-201-150 Brake Adjuster Assembly



Item	Part No.	Part Name	Qty.
A	715-1-180	Cam Bearing	2
B	715-201-62	Threaded Stud Assembly	1
C	14-4	Nylon Washer	4
D	28-8	External Retaining Ring	2

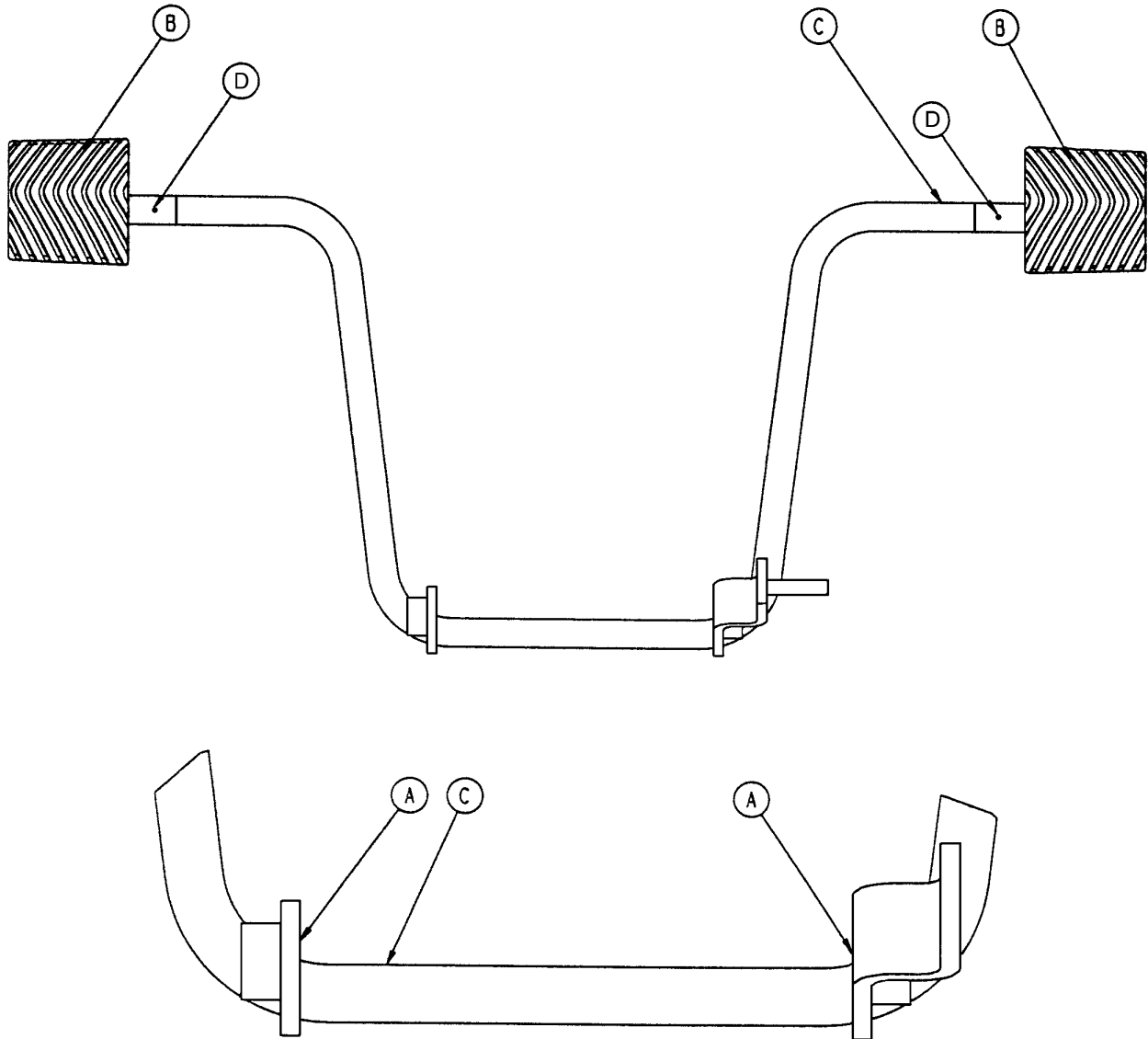
715-201-213 Brake Cam Assembly



Item	Part No.	Part Name	Qty.
A	16-59	Hex Nut	1
B	8-21	Soc. Hd. Shoulder Screw	1
C	715-201-173	Brake Connecting Link	1
D	715-301-221	Brake Cam	1

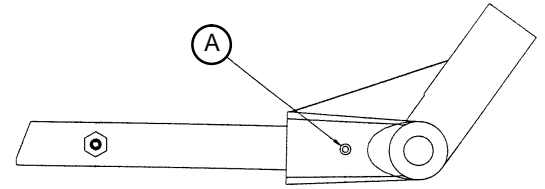
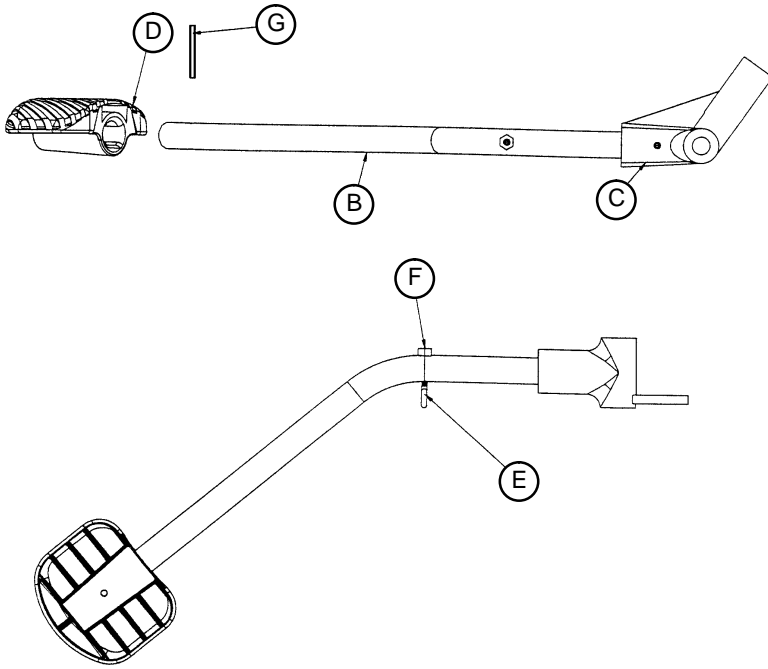
Notes

Side Control Pump Pedal Assembly



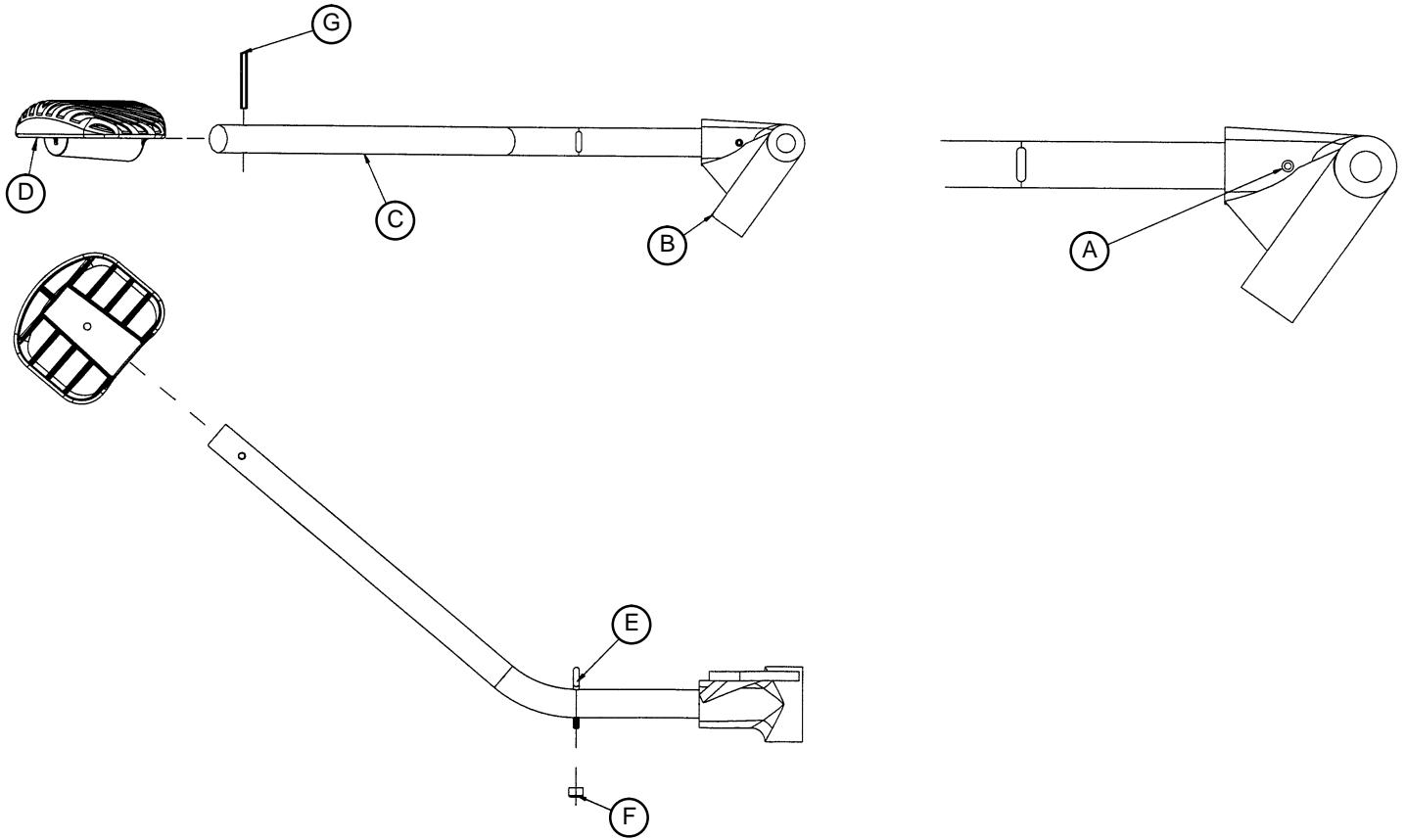
Item	Part No.	Part Name	Qty.
A	81-44	Bronze Bearing	2
B	715-201-126	Slip-On Pedal Pad	2
C	715-201-83	Pump Pedal Weldment	1
D	26-143	Groove Pin	2

716-201-288 Foot End Pump Pedal Assembly



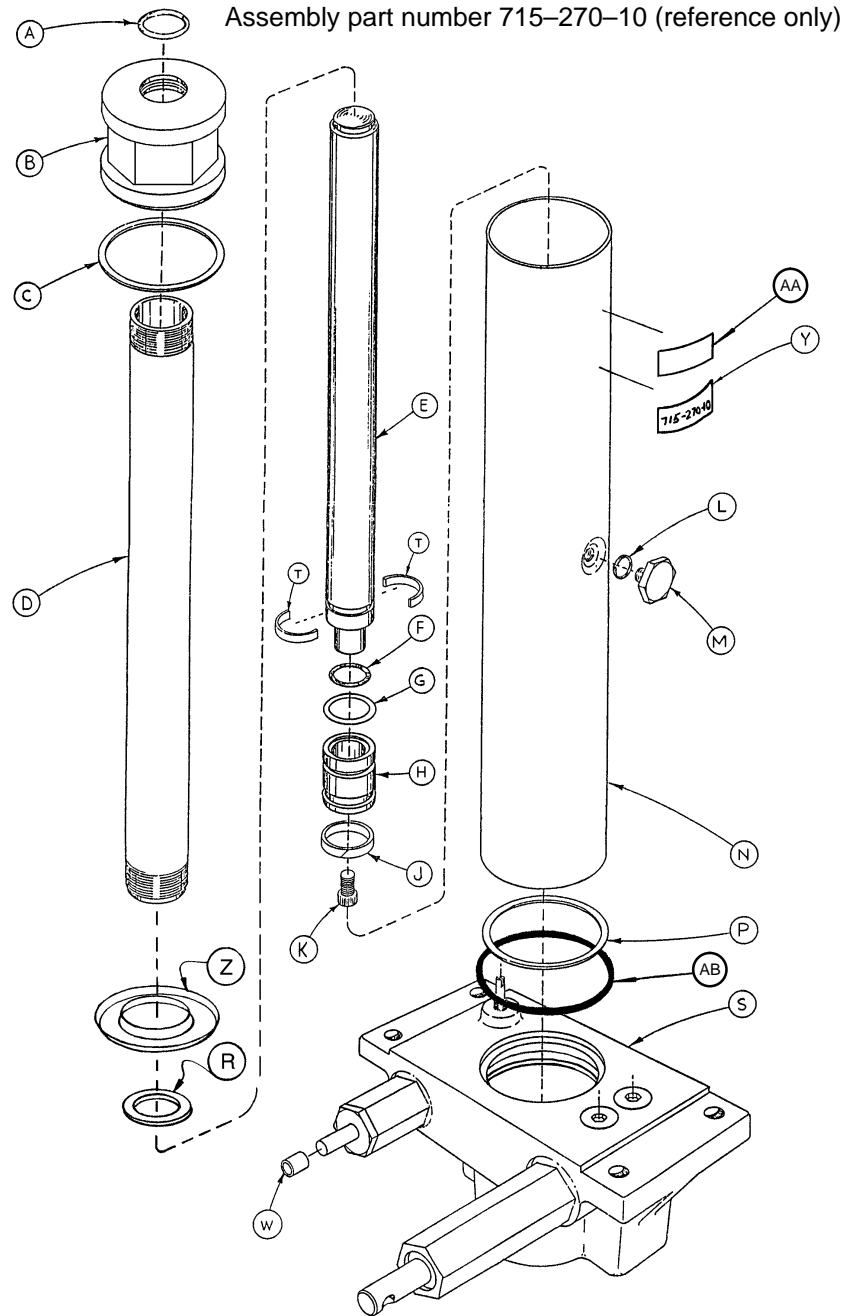
Item	Part No.	Part Name	Qty.
A	26-12	Spring Pin	1
B	716-201-14	Foot End Pump Rod	1
C	716-1-283	Pump Pivot Housing	1
D	715-201-126	Pedal	1
E	1210-201-551	Eye Bolt	1
F	16-14	Nylock Nut	1
G	26-261	Groove Pin	1

716-201-292 Head End Pump Pedal Assembly



Item	Part No.	Part Name	Qty.
A	26-12	Spring Pin	1
B	716-1-285	Pump Pivot Housing, Hd. End	1
C	716-201-14	Head End Pump Rod	1
D	715-201-126	Pedal	1
E	1210-201-551	Eye Bolt	1
F	16-14	Nylock Nut	1
G	26-261	Groove Pin	1

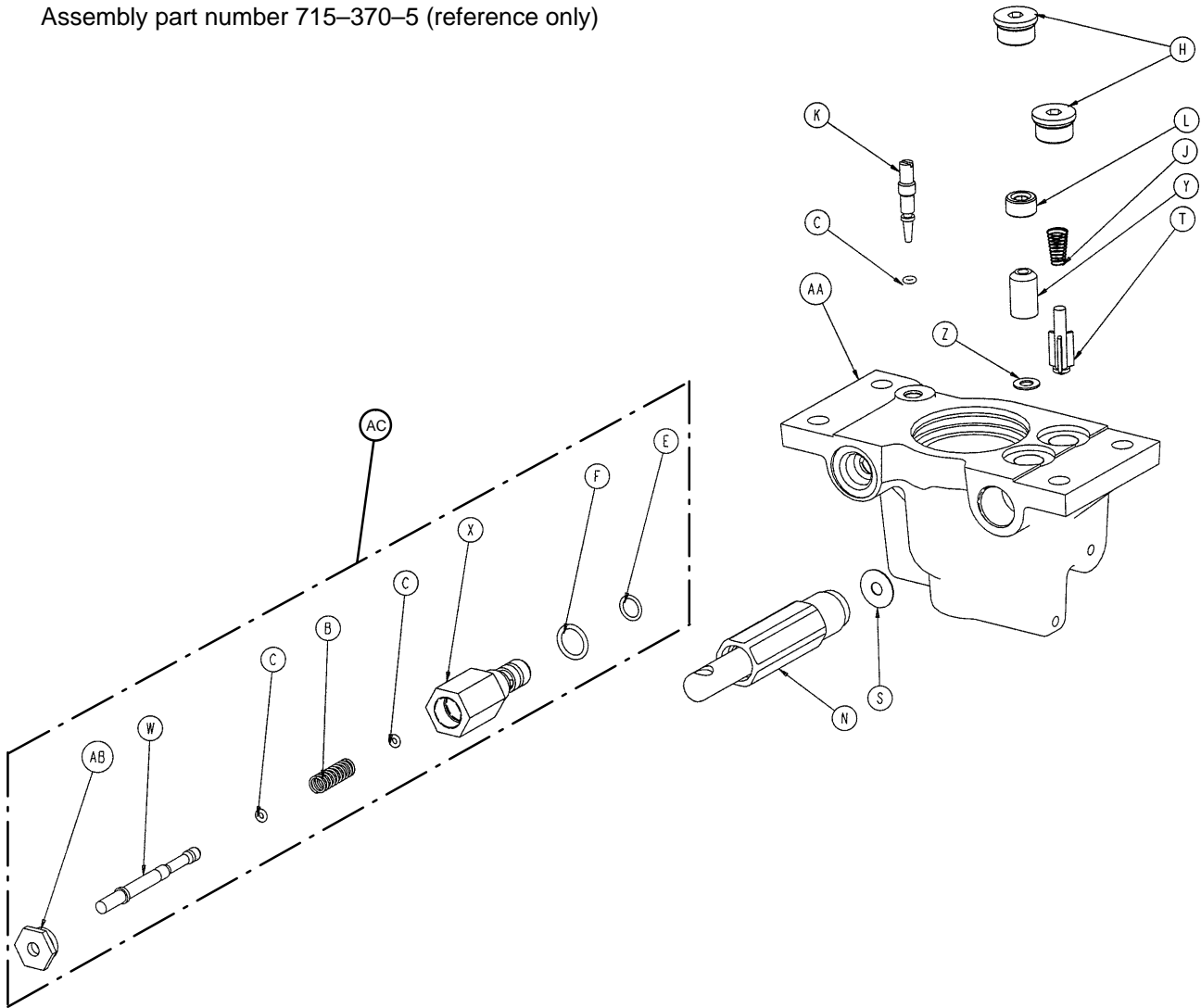
715-270-400 Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	O-Ring	1	M	388-1-38	Plug	1
B	715-1-340	Cap Assembly	1	N	715-1-422	Reservoir	1
C	390-1-243	Gasket	1	P	390-1-244	Gasket	1
D	715-1-323	Actuator Cylinder	1	R	390-1-238	Gasket, Actuator	1
E	715-1-325	Actuator	1	S	(page 37)	Jack Base Assembly	1
F	45-14	O-Ring	1	T	390-2-139	Retaining Collar	2
G	926-20-161	Parker Packing	1	W	715-1-333	Rel. Valve Stop Sleeve	1
H	715-1-331	Piston End	1	Y	715-270-11	Label	1
J	926-20-162	Wear Ring	1	Z	715-1-320	Jack Screen	1
K	4-14	Soc. Hd. Cap Screw	1	AA	921-1-252	Serial No. Label	1
L	45-110	O-Ring	1	AB	45-978	O-Ring	1

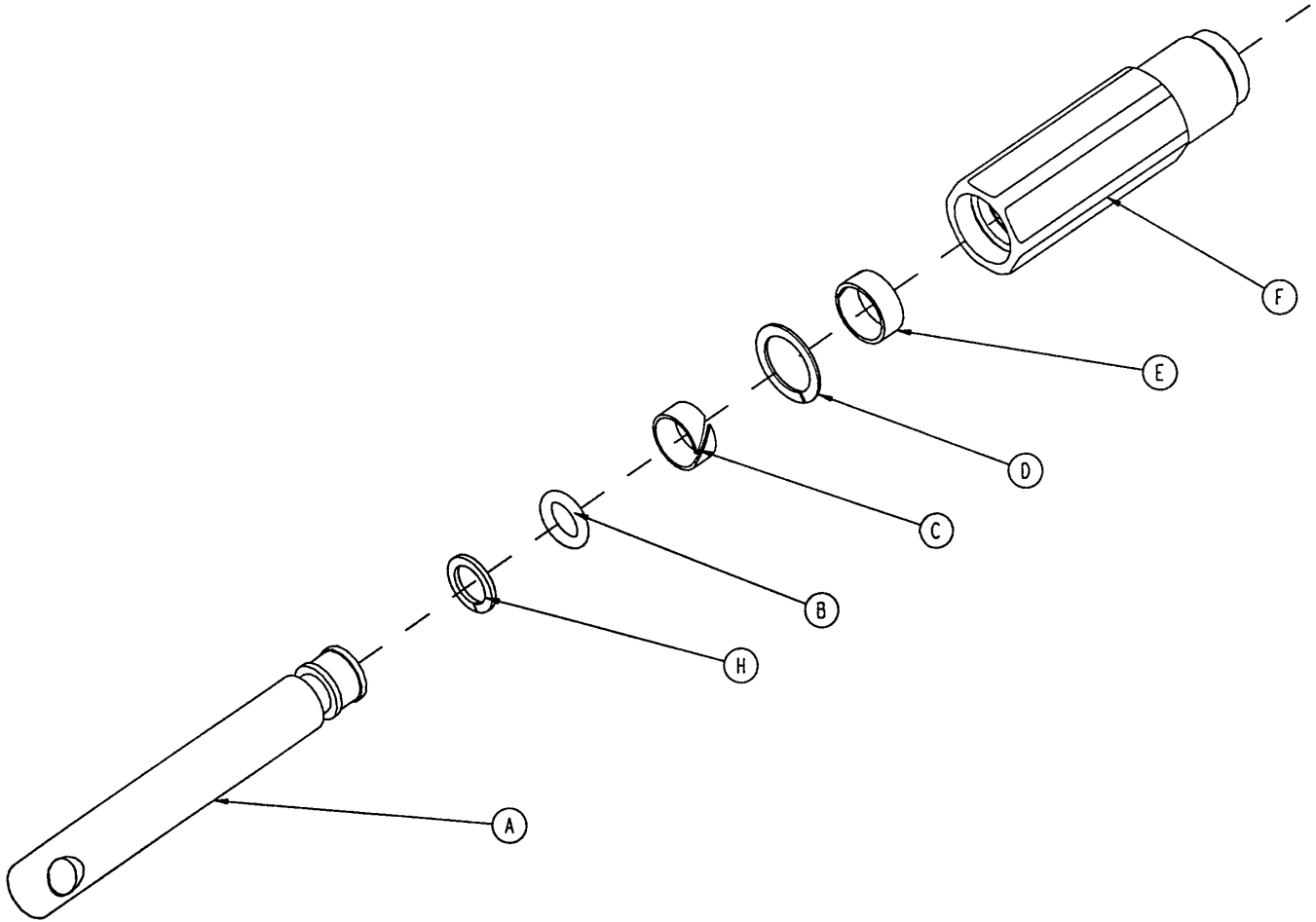
Jack Base Assembly

Assembly part number 715-370-5 (reference only)



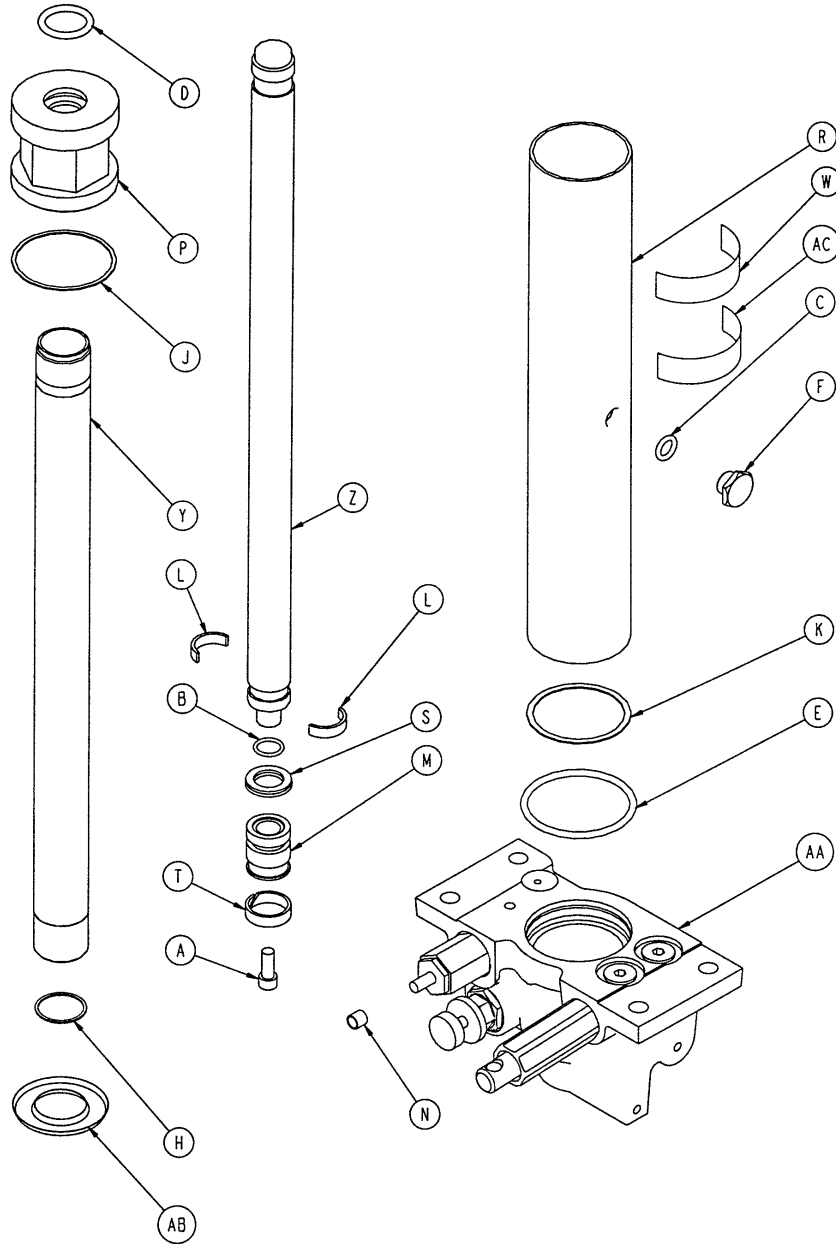
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	38-311	Compression Spring	1	S	715-1-329	Pump Seal	1
C	45-6	O-Ring	3	T	715-1-341	Poppet	1
E	45-966	O-Ring	1	W	715-270-1	Pin	1
F	45-967	O-Ring	1	X	715-270-2	Pin Housing	1
H	48-147	Base Plug	2	Y	926-20-153	Check Valve	1
J	390-2-134	Conical Comp. Spring	1	Z	926-20-154	Seal	1
K	715-1-307	Needle Valve	1	AA	1210-270-12	Jack Base	1
L	715-1-309	Valve Plug	1	AB	1210-70-13	Base Plug	1
N	(page 37.1)	Pump Piston Assembly	1	AC	715-270-100	Valve Assembly	1

715-200-325 Jack Pump Piston Assembly



Item	Part No.	Part Name	Qty.
A	715-201-318	Pump Piston	1
B	45-110	O-Ring	1
C	715-1-328	Piston Wear Ring	1
D	14-50	Bearing Retainer	1
E	715-201-327	Cylinder Wear Ring	1
F	715-1-316	Pump Cylinder	1
H	715-1-400	O-Ring Back Up	1

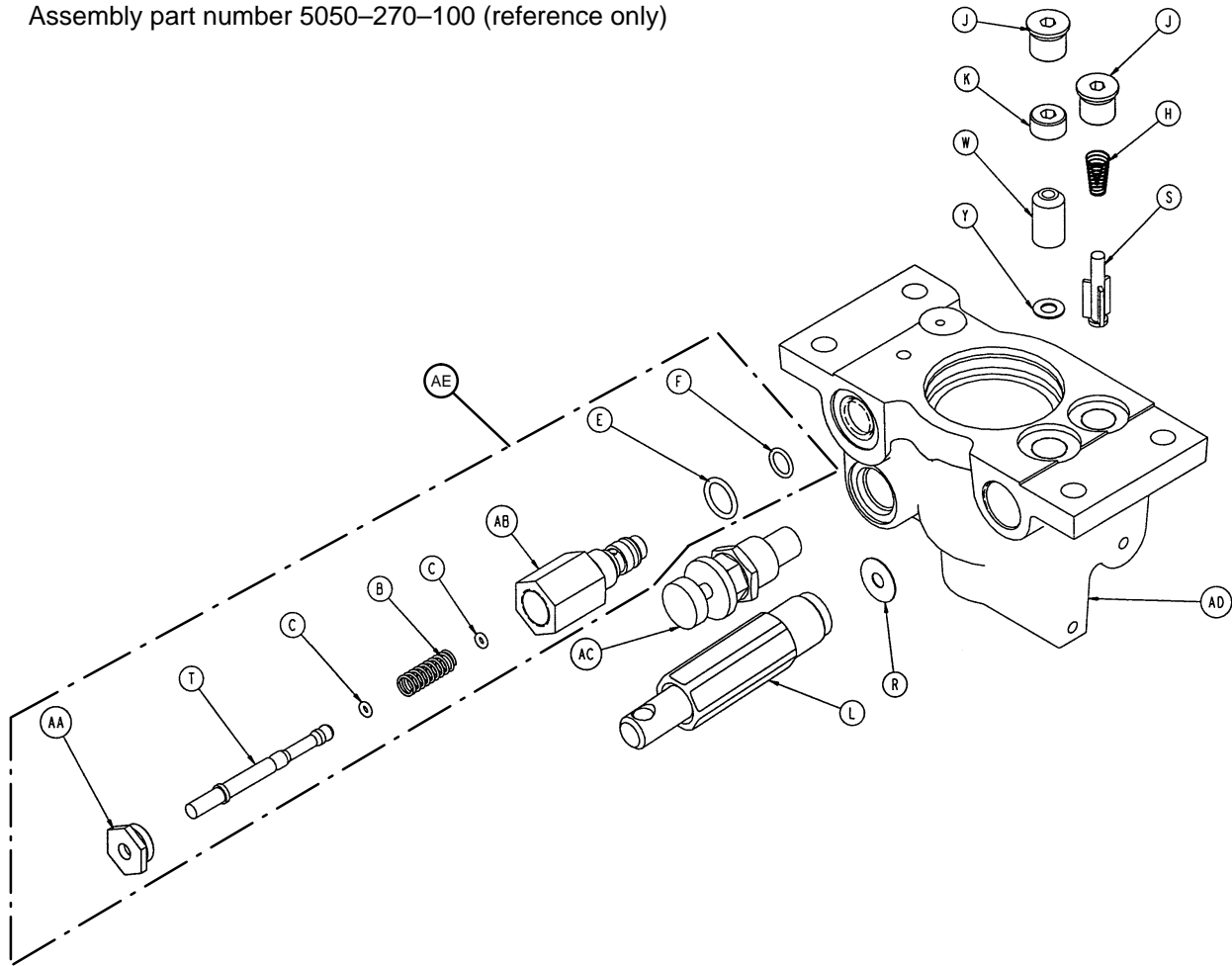
715-270-210 Constant Flow Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	4-14	Soc. Hd. Cap Screw	1	N	715-1-333	Rel. Rod Stop Sleeve	1
B	45-14	O-Ring	1	P	715-1-340	Jack Cap Assembly	1
C	45-110	O-Ring	1	R	715-1-422	Reservoir	1
D	45-904	O-Ring	1	S	926-20-161	Parker Packing	1
E	45-978	O-Ring	1	T	926-20-162	Wear Ring	1
F	388-1-38	Plug	1	W	715-270-11	Label	1
H	390-1-238	Actuator Gasket	1	Y	715-1-323	Actuator Cylinder	1
J	390-1-243	Gasket	1	Z	715-1-325	Actuator	1
K	390-1-244	Base Gasket	1	AA	(page 37.3)	Jack Base Ass'y	1
L	390-2-139	Retaining Ring	2	AB	715-1-320	Jack Screen	1
M	715-1-331	Piston End	1	AC	921-1-252	Serial Number Label	1

Constant Flow Jack Base Assembly

Assembly part number 5050-270-100 (reference only)

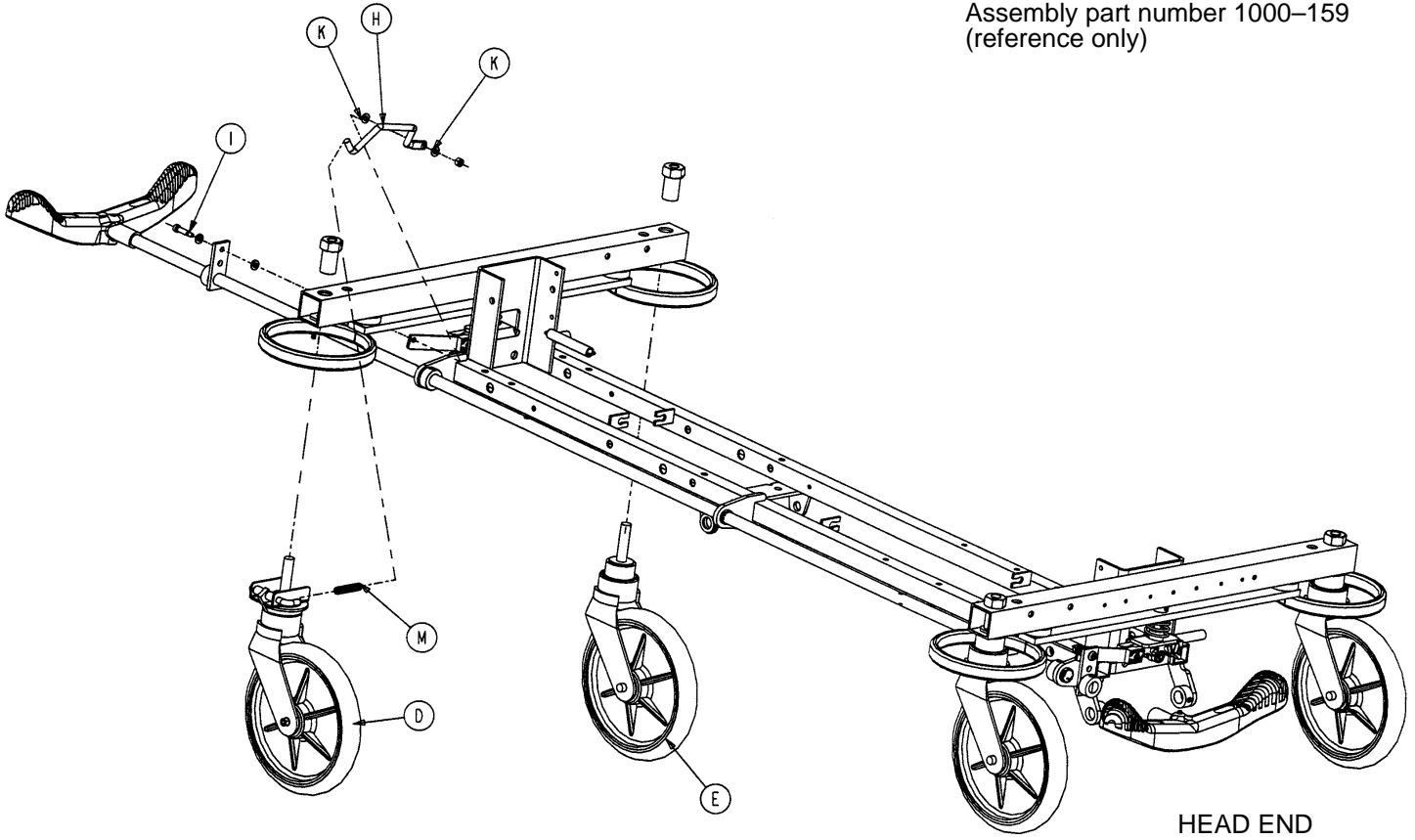


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	38-311	Compression Spring	1	S	715-1-341	Poppet	1
C	45-6	O-Ring	2	T	715-270-1	Pin	1
E	45-966	O-Ring	1	W	926-20-153	Check Valve	1
F	45-967	O-Ring	1	Y	926-20-154	Seal	1
H	390-2-134	Conical Comp. Spring	1	AA	1210-70-13	Base Plug	1
J	48-147	Base Plug	2	AB	2025-75-87	Pin Housing	1
K	715-1-309	Valve Plug	1	AC	5050-70-50	Adj. P.C. Valve Cartridge	1
L	(page 37.1)	Pump Piston Assembly	1	AD	5050-370-110	Jack Base	1
R	715-1-329	Pump Seal	1	AE	715-270-100	Relief Valve Assembly	1

Notes

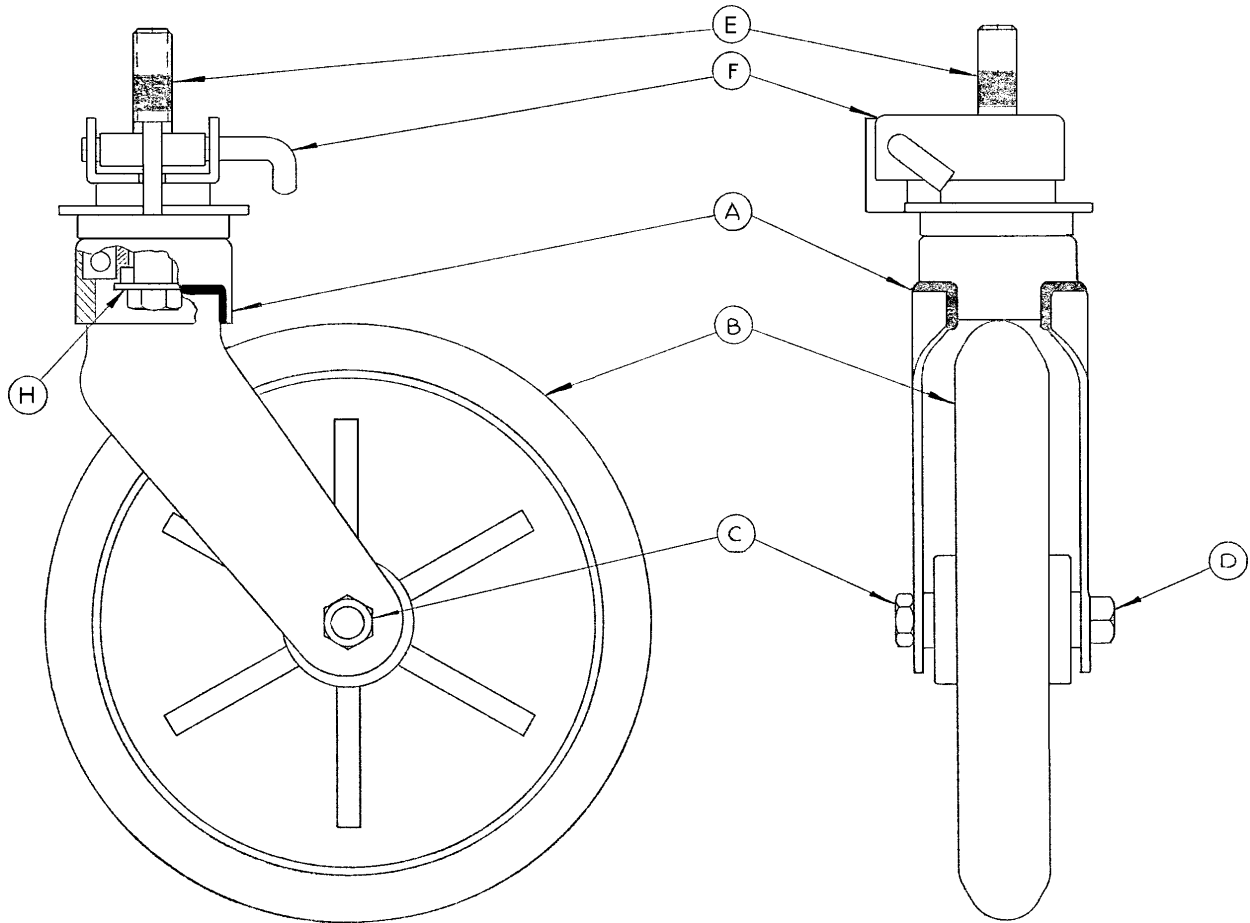
Base Assembly w/Steerlock Caster Option

Assembly part number 1000-159
(reference only)



Item	Part No.	Part Name	Qty.
D	(page 39)	Steer Caster Assembly	1
E	(page 40)	Caster Assembly	3
H	1000-210-62	Steer Lock Linkage Bar	1
I	8-21	Shoulder Bolt	1
K	14-2	Washer	2
M	38-211	Spring	1

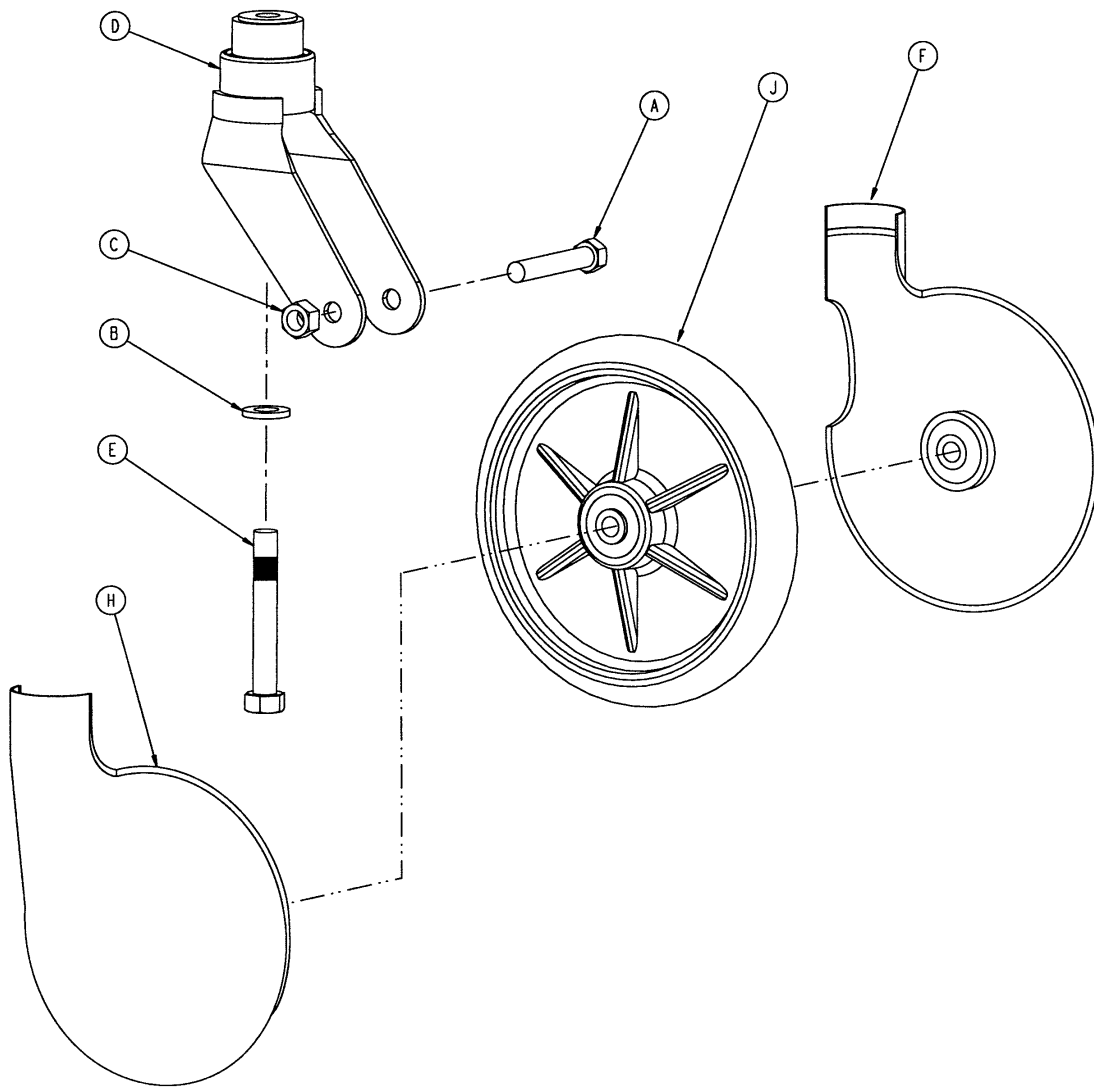
715-269-100 Caster Assembly w/Steerlock



Assembly part number 715-2-21 (reference only)

Item	Part No.	Part Name	Qty.
A	700-10-50	Steer Lock Caster Weldment	1
B	715-2-25	Caster Wheel	1
C	16-60	Hex Nut	1
D	3-99	Hex Bolt	1
E	715-3-96	Hex Bolt	1
F	1000-59-10	Latch Assembly	1
H	11-310	Flat Washer	1

Standard Caster Assembly



Item	Part No.	Part Name	Qty.
A	3-99	Hex Hd. Cap Screw	1
B	11-310	Washer	1
C	16-60	Hex Nut	1
D	715-2-16	Horn Assembly	1
E	715-3-96	Hex Hd. Cap Screw	1
F	715-1-265	Wheel Cover, Right	1
H	715-1-266	Wheel Cover, Left	1
J	715-2-25	Wheel	1
	715-1-158	Caster Nut (not shown)	1

p/n 715-259-400 – Kit to replace 4 standard caster assemblies with hardware – no caster covers.

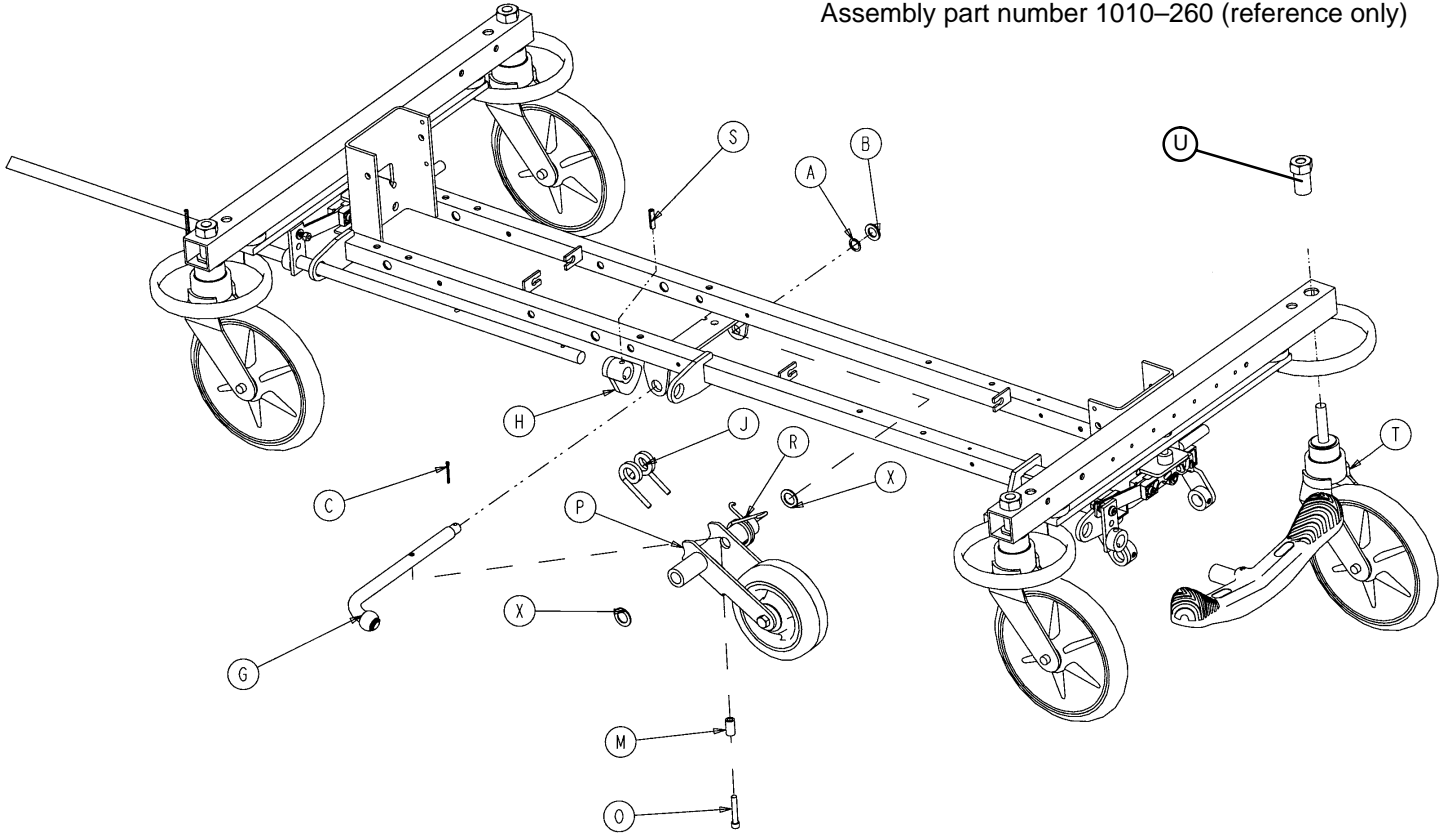
p/n 715-269-400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with hardware – no caster covers.

p/n 715-259-100 – Kit to replace 1 standard caster assembly with hardware – no caster covers.

p/n 1010-56-200 – Kit to replace both caster covers on all four wheels.

Base Assembly w/Fifth Wheel Option

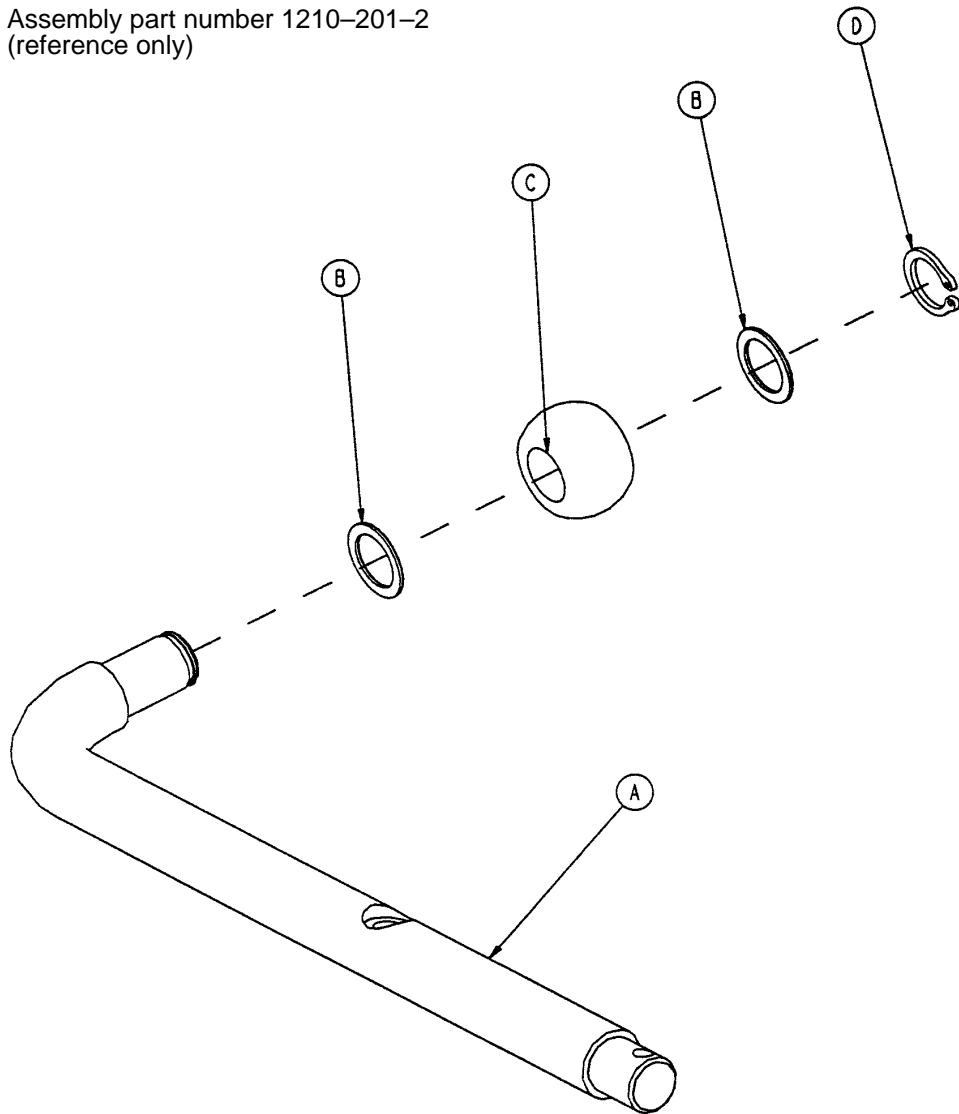
Assembly part number 1010-260 (reference only)



Item	Part No.	Part Name	Qty.
A	14-79	Nylon Washer	1
B	11-13	Washer	1
C	27-16	Cotter Pin	1
G	(page 42)	Pivot Rod Assembly	1
H	1210-1-145	Cam	1
J	1210-1-148	Torsion Spring	1
M	1210-201-149	Spring Spacer	1
O	4-10	Bolt	1
P	(page 43)	Wheel Arm Assembly	1
R	1210-1-146	Torsion Spring	1
S	26-35	Roll Pin	1
T	(page 40)	Caster Assembly	4
U	715-1-158	Caster Nut	4
X	14-80	Nylon Washer	2

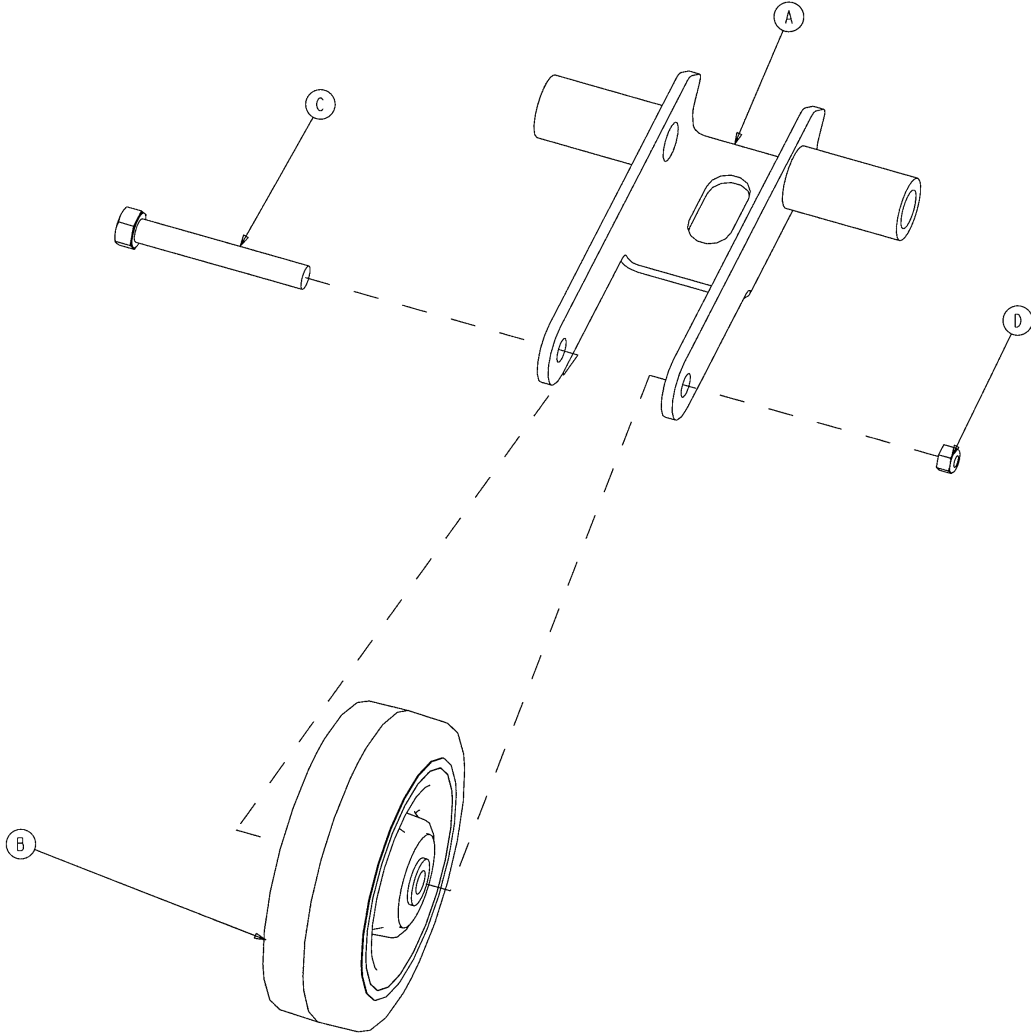
Pivot Rod Assembly

Assembly part number 1210-201-2
(reference only)



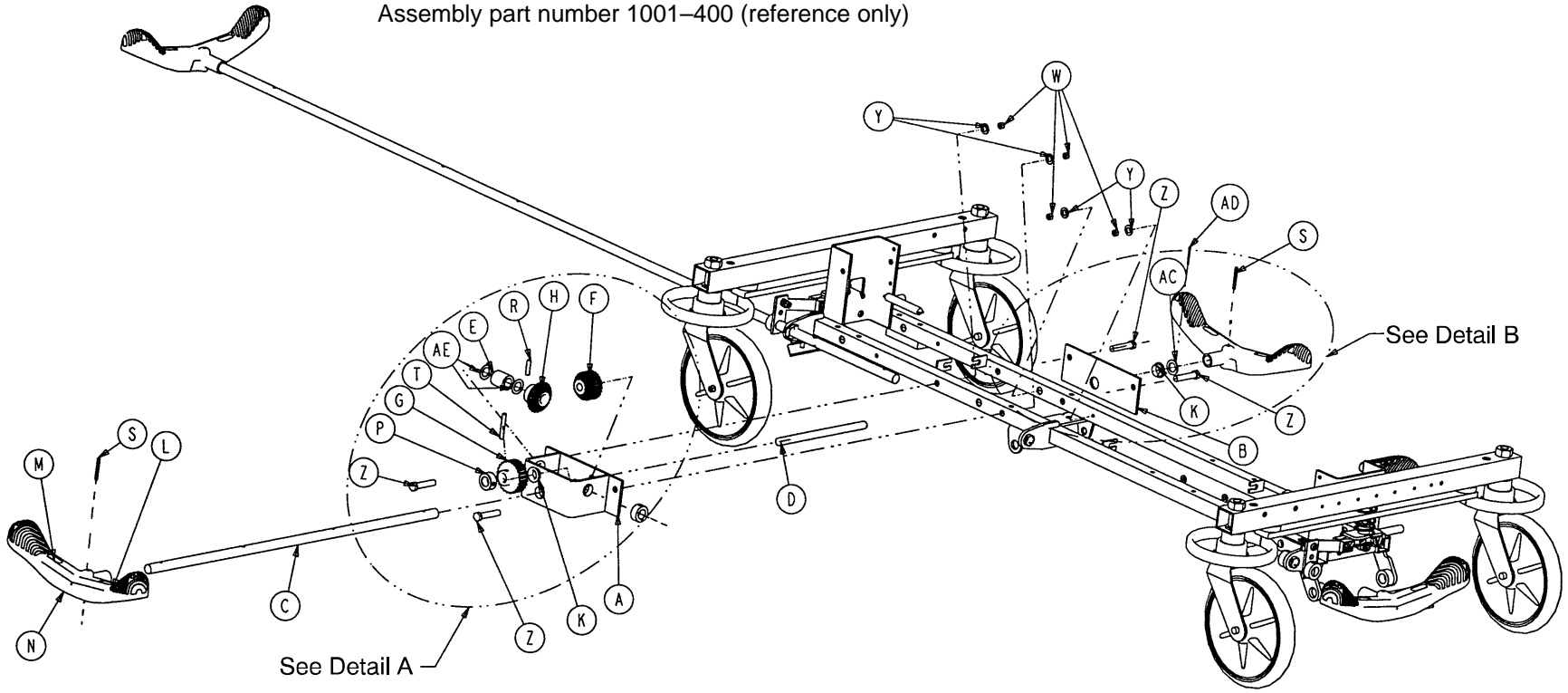
Item	Part No.	Part Name	Qty.
A	1210-1-143	Pivot Rod	1
B	14-79	Nylon Washer	2
C	1210-1-144	Roller	1
D	28-131	Snap Ring	1
E	27-16	Cotter Pin	1

715-201-125 Wheel Arm Assembly



Item	Part No.	Part Name	Qty.
A	1210-201-553	Wheel Arm	1
B	1210-1-147	Fifth Wheel	1
C	3-31	Hex Hd. Cap Screw	1
D	16-12	Nylock Nut	1

Assembly part number 1001-400 (reference only)



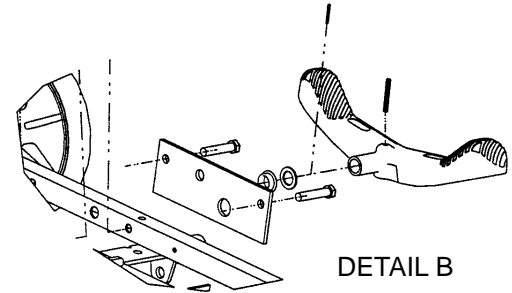
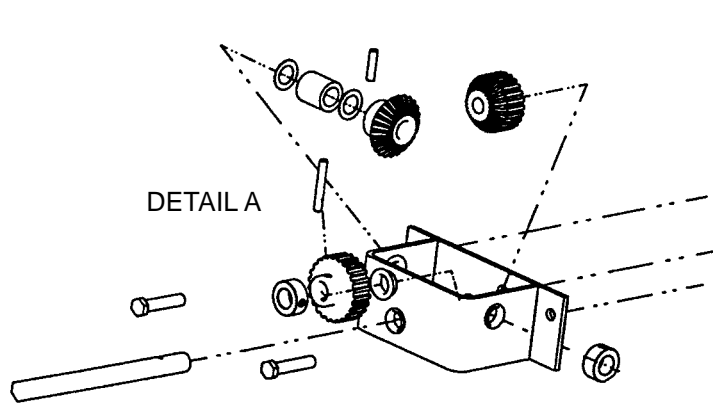
44

See Detail A

See Detail B

DETAIL A

DETAIL B



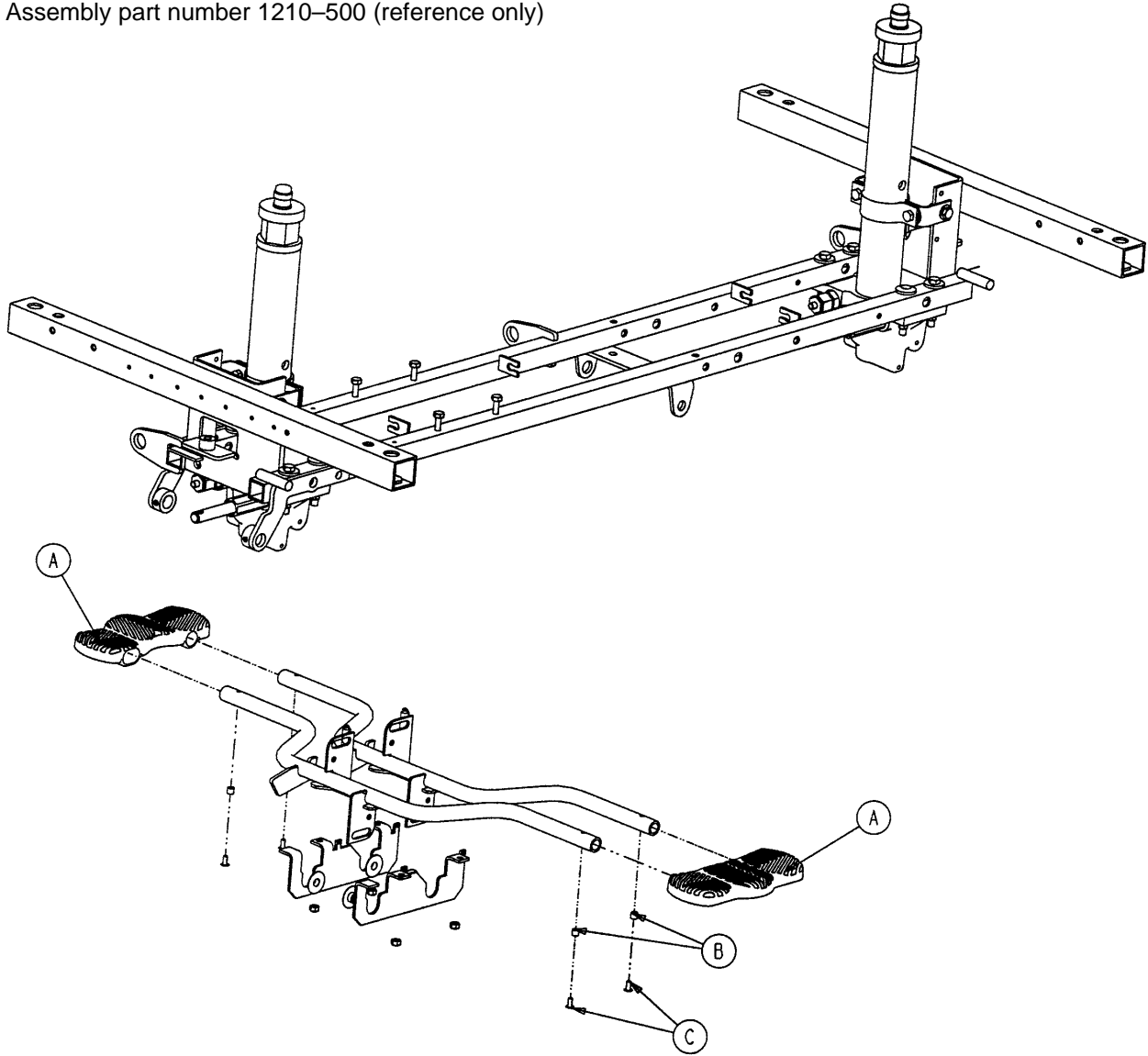
Optional Side Control Brake Assembly

Item	Part No.	Part Name	Qty.
A	1210-301-400	Gear Box Weldment	1
B	1210-301-412	Support	1
C	1210-201-409	Side Control Brake/Steer Rod	1
D	1210-201-407	Pin	1
E	1210-301-406	Spacer	1
F	1210-301-405	Miter/Spur Gear	1
G	1210-301-404	Spur Gear	1
H	1210-301-403	Miter Gear	1
K	1210-201-401	Flange Bearing	5
L	1210-201-336	Steer Label	2
M	1210-201-335	Brake Label	2
N	1210-201-153	Butterfly "V" Pedal	2
P	42-20	Collar	1
R	26-265	Gear Dowel Pin	1
S	26-143	Pedal Dowel Pin	2
T	26-166	Groove Pin	1
W	16-35	Lock Nut	4
Y	11-4	Flat Washer	4
Z	3-45	Hex Hd. Cap Screw	4
AA	1210-201-341	Brake/Steer Label, Right*	1
AB	1210-201-342	Brake/Steer Label, Left*	1
AC	14-71	Washer	1
AD	27-16	Cotter Pin	1
AE	14-80	Washer	2

* Reference hood/label assembly drawing (page NO TAG) for label positioning.

Optional Uni-Lower Pedal Assembly

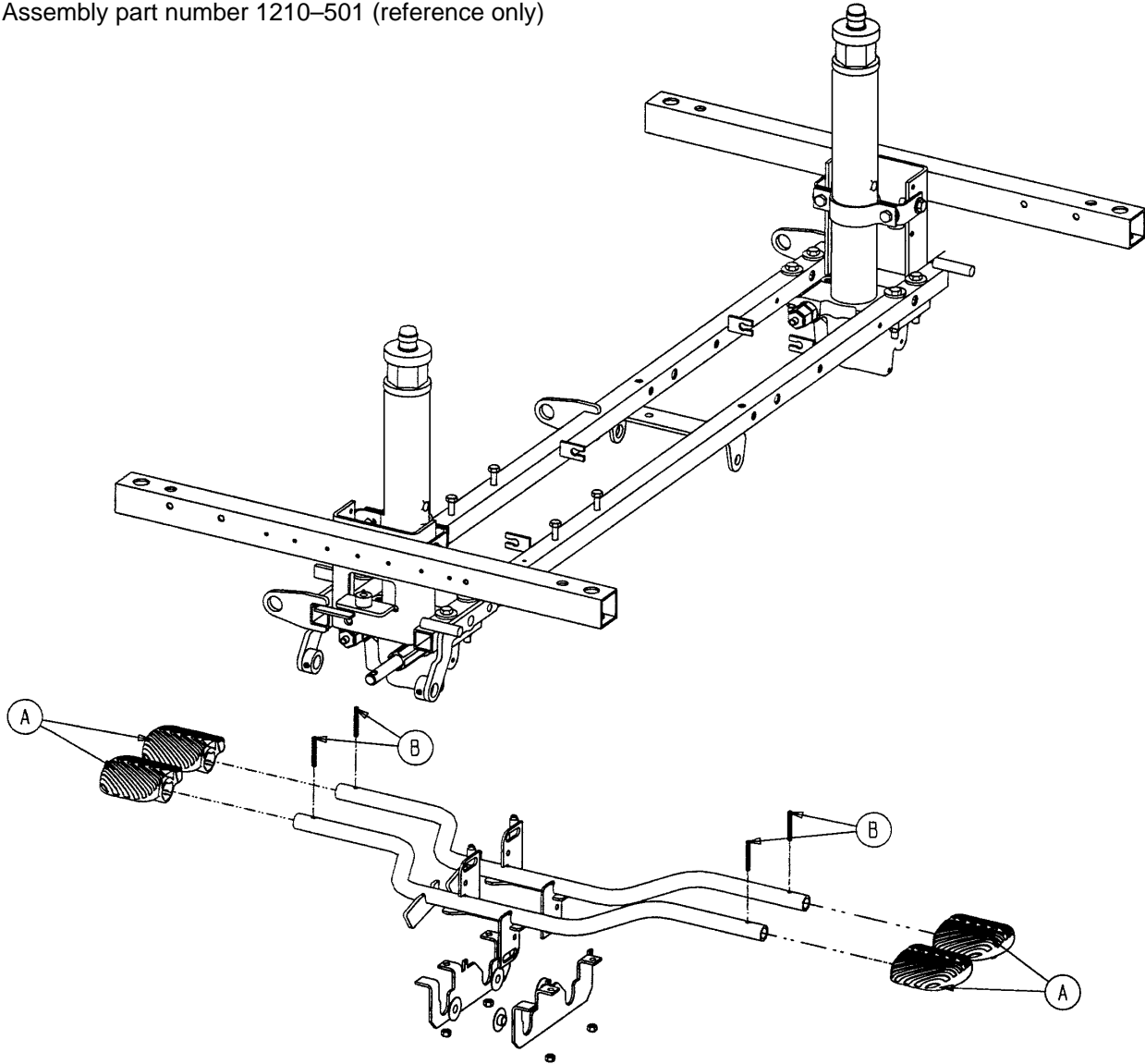
Assembly part number 1210-500 (reference only)



Item	Part No.	Part Name	Qty.
A	715-201-127	Uni-Lowering Pedal	2
B	715-1-333	Release Rod Stop Sleeve	4
C	25-50	Pop Rivet	4

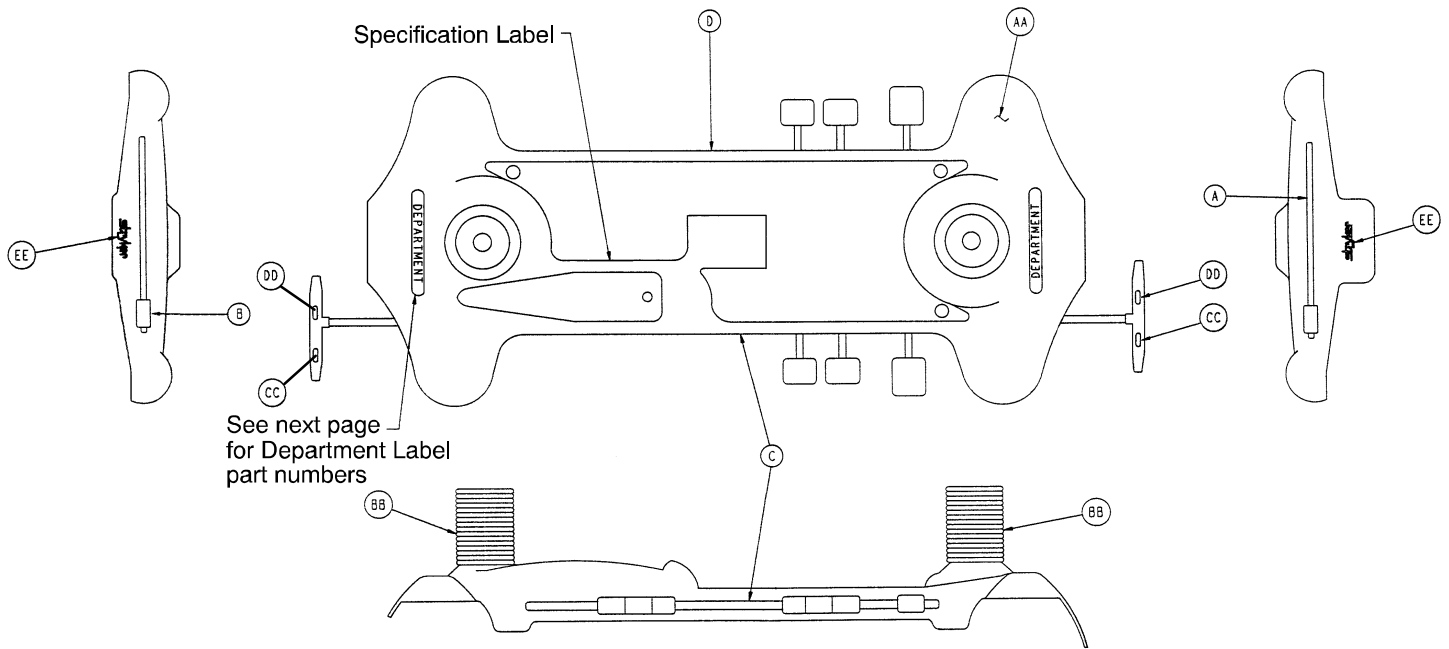
Optional Dual Lowering Pedal Assembly

Assembly part number 1210-501 (reference only)



Item	Part No.	Part Name	Qty.
A	715-201-126	Pump Pedal	4
B	26-143	Groove Pin	4

Side Control Base Labeling Assembly



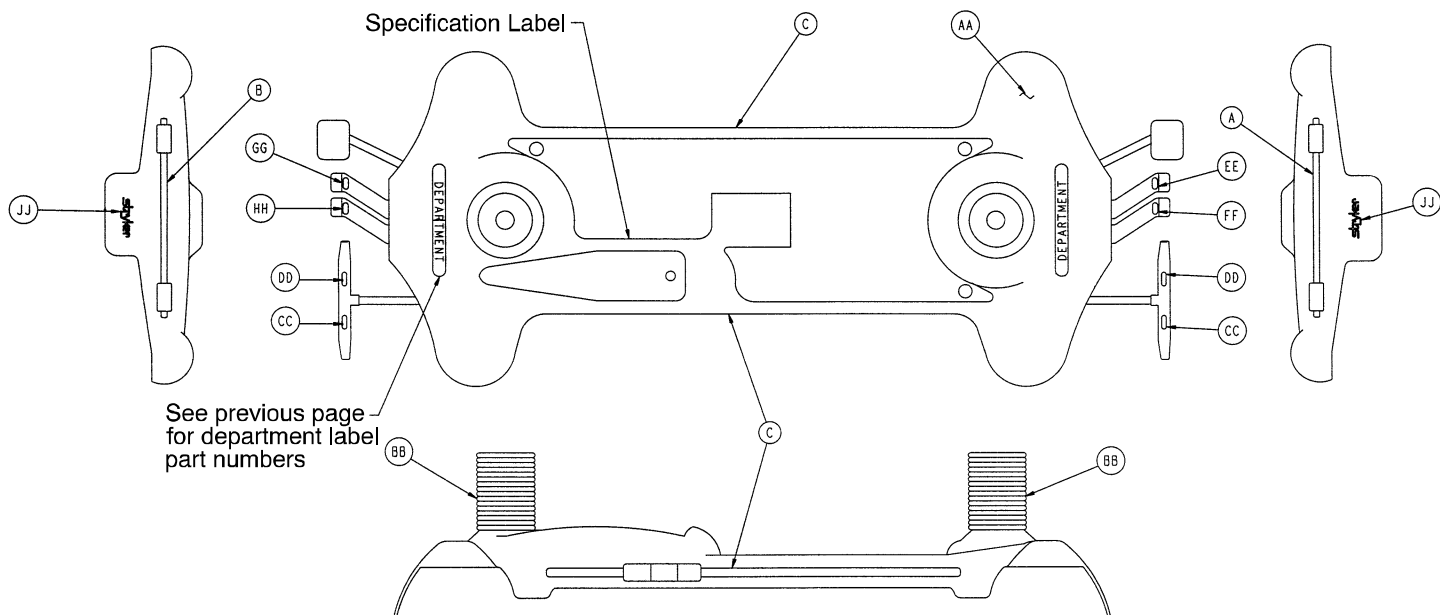
Item	Part No.	Part Name	Qty.
AA	1001-200-2	Base Hood	1
BB	715-1-134	Bellows	2
CC	1210-201-335	Red Brake Label	2
DD	1210-201-336	Green Steer Label	2
EE	946-201-60	Stryker Logo Label	2

Color Set P/N	Item A Control Label, Head End	Item B Control Label, Foot End	Item C Control Label, Right	Item D Control Label, Left	Litter Bumper Strip
RED 1068-702-210	1001-700-113	1001-700-114	1068-702-211	1068-702-212	1010-700-15
PURPLE 1068-702-220	1001-700-123	1001-700-124	1068-702-221	1068-702-222	1010-700-25
GREEN 1068-702-230	1001-700-133	1001-700-134	1068-702-231	1068-702-232	1010-700-35
GRAY 1068-702-240	1001-700-143	1001-700-144	1068-702-241	1068-702-242	1010-700-45
TEAL 1068-702-250	1001-700-153	1001-700-154	1068-702-251	1068-702-252	1010-700-55
PINK 1068-702-260	1001-700-163	1001-700-164	1068-702-261	1068-702-262	1010-700-65
BLUE 1068-702-270	1001-700-173	1001-700-174	1068-702-271	1068-702-272	1010-700-75

Department Labels

Department	Label Part Number
Emergency	1010-900-215
PACU	1010-900-220
Transport	1010-900-225
Surgery	1010-900-230
Extended Stay	1010-900-235
Maternity	1010-900-240
Endoscopy	1010-900-245
Radiology	1010-900-250
Nuclear Medicine	1010-900-255
Ambulatory Surgery	1010-900-260
G.I. Lab	1010-900-265
Cath. Lab	1010-900-270
Same Day Surgery	1010-900-275
Cardio.	1010-900-280
Ultrasound	1010-900-285

End Control Base Labeling Assembly



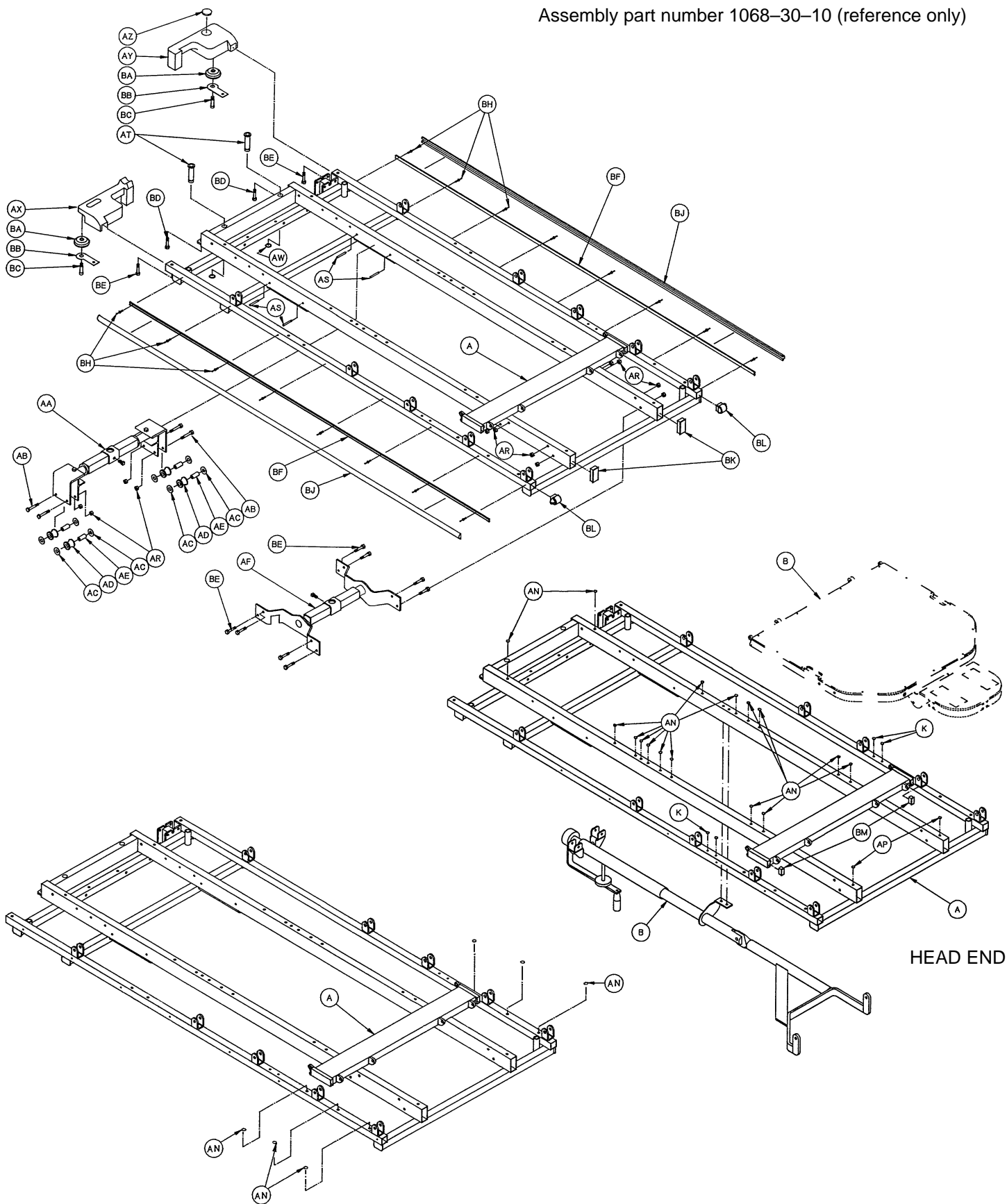
Item	Part No.	Part Name	Qty.
AA	1001-200-1	Hood	1
BB	715-1-134	Bellows	2
CC	1210-201-335	Red Brake Label	2
DD	1210-201-336	Green Steer Label	2
EE	1210-201-337	Head Down Label, Foot End	1
FF	1210-201-338	Foot Down Label, Foot End	1
GG	1210-201-339	Head Down Label, Head End	1
HH	1210-201-340	Foot Down Label, Head End	1
JJ	946-201-6	Stryker Logo Label	2

Color Set P/N	Item A Control Label, Head End	Item B Control Label, Foot End	Item C Side Control Label	Litter Bumper Strip
RED 1001-800-110	1001-800-111	1001-800-112	1001-800-13	1010-700-15
PURPLE 1001-800-120	1001-800-121	1001-800-122	1001-800-23	1010-700-25
GREEN 1001-800-130	1001-800-131	1001-800-132	1001-800-33	1010-700-35
GRAY 1001-800-140	1001-800-141	1001-800-142	1001-800-43	1010-700-45
TEAL 1001-800-150	1001-800-151	1001-800-152	1001-800-53	1010-700-55
PINK 1001-800-160	1001-800-161	1001-800-162	1001-800-63	1010-700-65
BLUE 1001-800-170	1001-800-171	1001-800-172	1001-800-73	1010-700-75

Notes

Litter Assembly

Assembly part number 1068-30-10 (reference only)

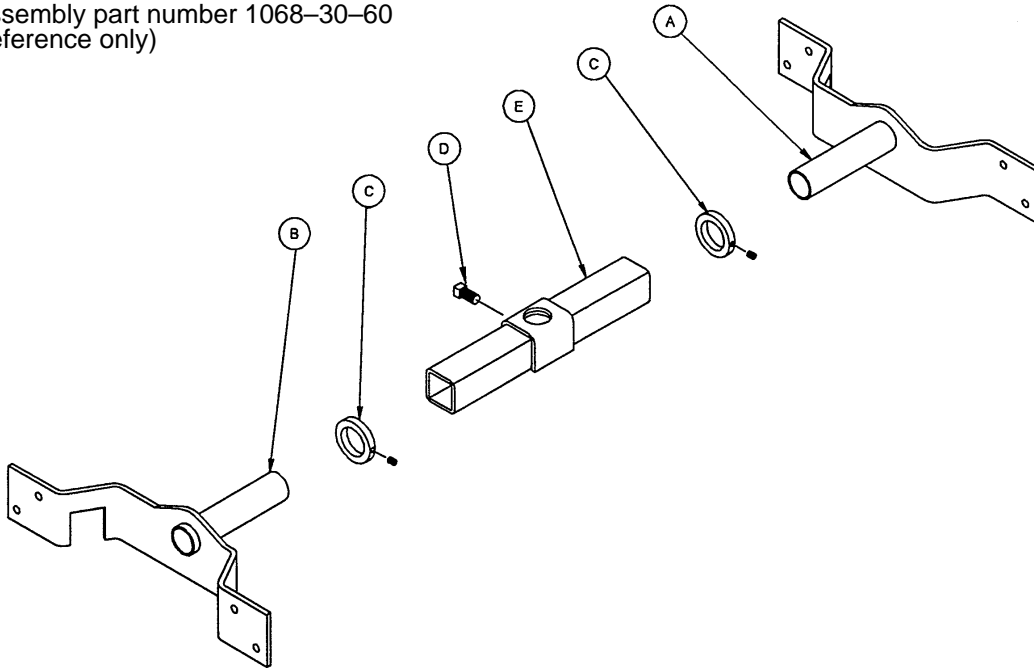


Litter Assembly

Item	Part No.	Part Name	Qty.
A	1068-30-50	Litter Frame Weldment	1
B	(page 65)	Crank Fowler Ass'y	1
K	37-74	Hole Plug	4
AA	(page 55)	Jack Supt. Ass'y, Ft.	1
AB	3-76	Hex Hd. Cap Screw	4
AC	11-14	Flat Washer	8
AD	721-32-108	Support Roller	4
AE	721-32-107	Roller Sleeve	4
AF	(page 54)	Jack Support Ass'y, Hd.	1
AN	721-31-65	Hole Plug	22
AP	37-52	Rubber Bumper	2
AR	16-28	Nylock Hex Nut	12
AS	26-57	Roll Pin	4
AT	721-40-26	Foot Board Receptacle	2
AW	28-23	Retaining Ring	2
AX	1010-1-14	Cover, Foot, Left	1
AY	1010-1-13	Cover, Foot, Right	1
AZ	37-59	Hole Plug	1
BA	721-32-49	Bumper Roller	2
BB	1010-1-17	Roller Plate	2
BC	8-24	Shoulder Bolt	2
BD	3-54	Hex Hd. Cap Screw	2
BE	3-47	Hex Hd. Cap Screw	10
BF	1068-20-38	Bumper Channel	2
BH	25-38	Pop Rivet	16
BJ	(page 48)	Siderail Bumper	2
BK	37-49	Hole Plug	2
BL	1001-30-29	End Hole Plug	2
BM	1010-32-66	End Plug	2

Jack Support Assembly, Head End

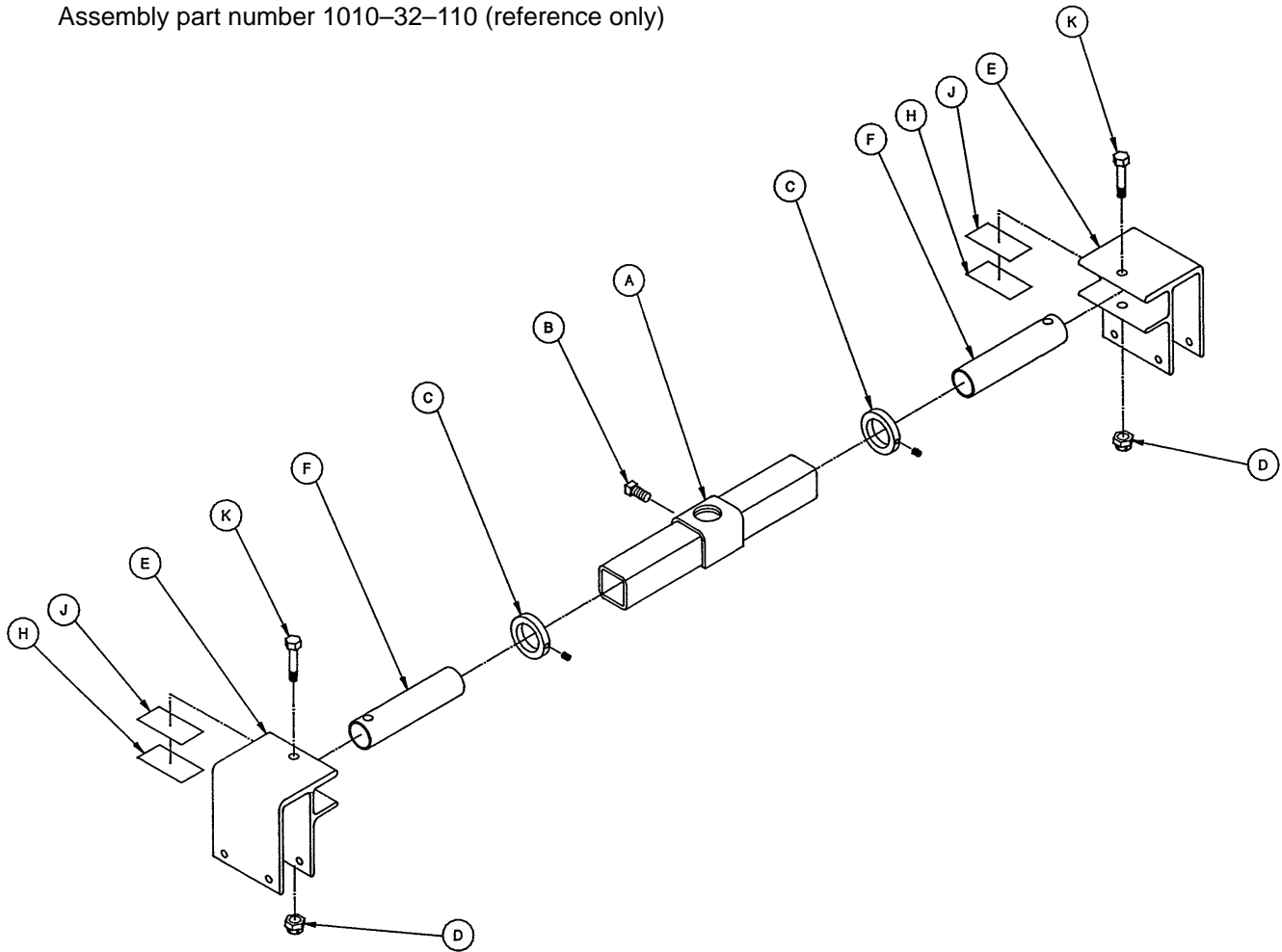
Assembly part number 1068-30-60
(reference only)



Item	Part No.	Part Name	Qty.
A	1068-30-64	Hd. Jack Mount Wldmt., Rt.	1
B	1068-30-62	Hd. Jack Mount Wldmt., Lt.	1
C	938-1-401	Collar	2
D	46-1	Set Screw	1
E	721-32-160	Support Tube Assembly	1

Jack Support Assembly, Foot End

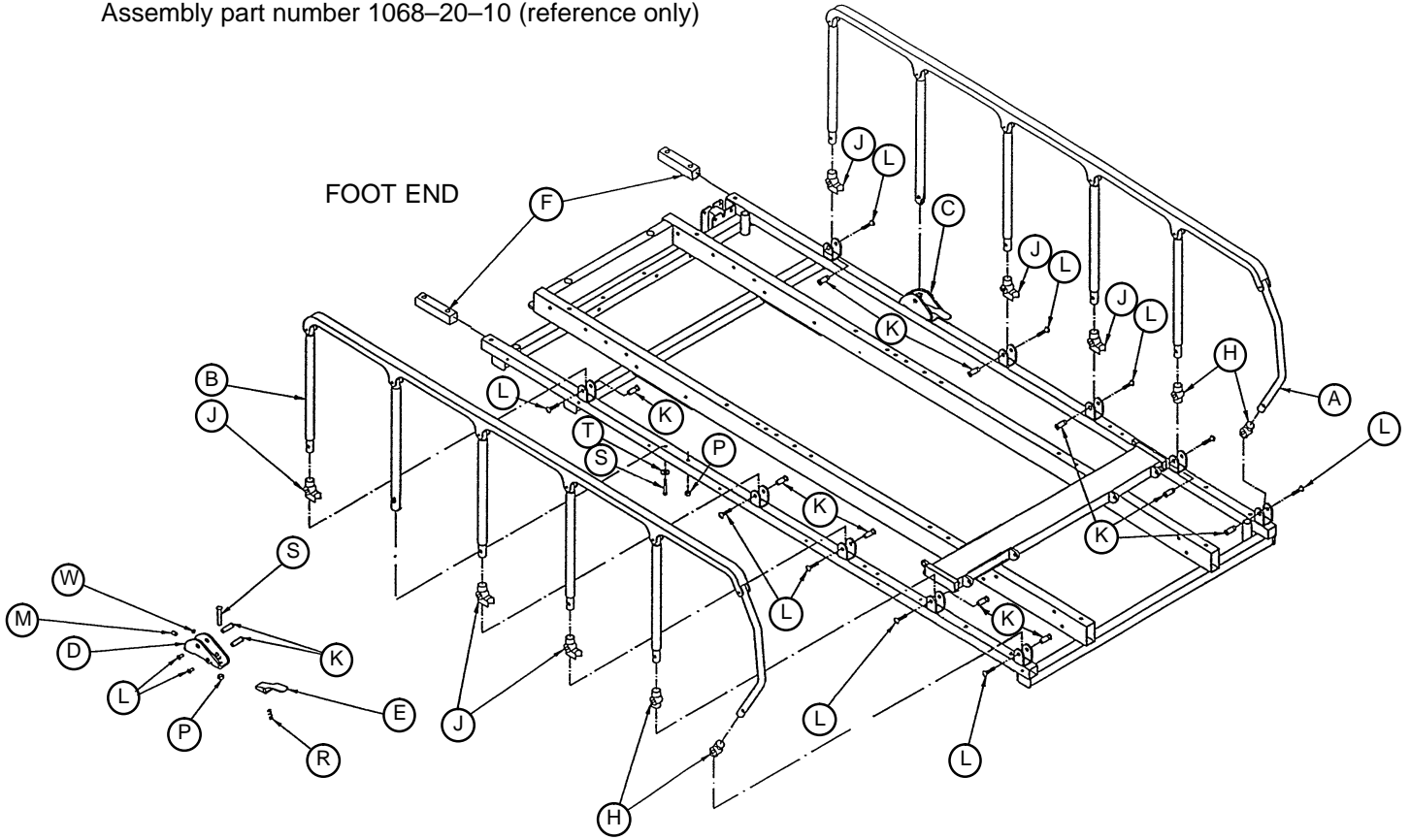
Assembly part number 1010-32-110 (reference only)



Item	Part No.	Part Name	Qty.
A	1010-32-85	Support Tube Assembly	1
B	46-1	Sq. Hd. Set Screw	1
C	938-1-401	Collar Assembly	2
D	16-11	Flexlock Nut	2
E	1010-32-108	Roller Assembly	2
F	1010-32-64	Carrier Tube, Std.	2
H	919-30-28	Rack Guide	2
J	44-29	Double-Sided Foam Tape	6"
K	3-40	Hex Hd. Cap Screw	2

Siderail to Litter Assembly, Standard Siderails

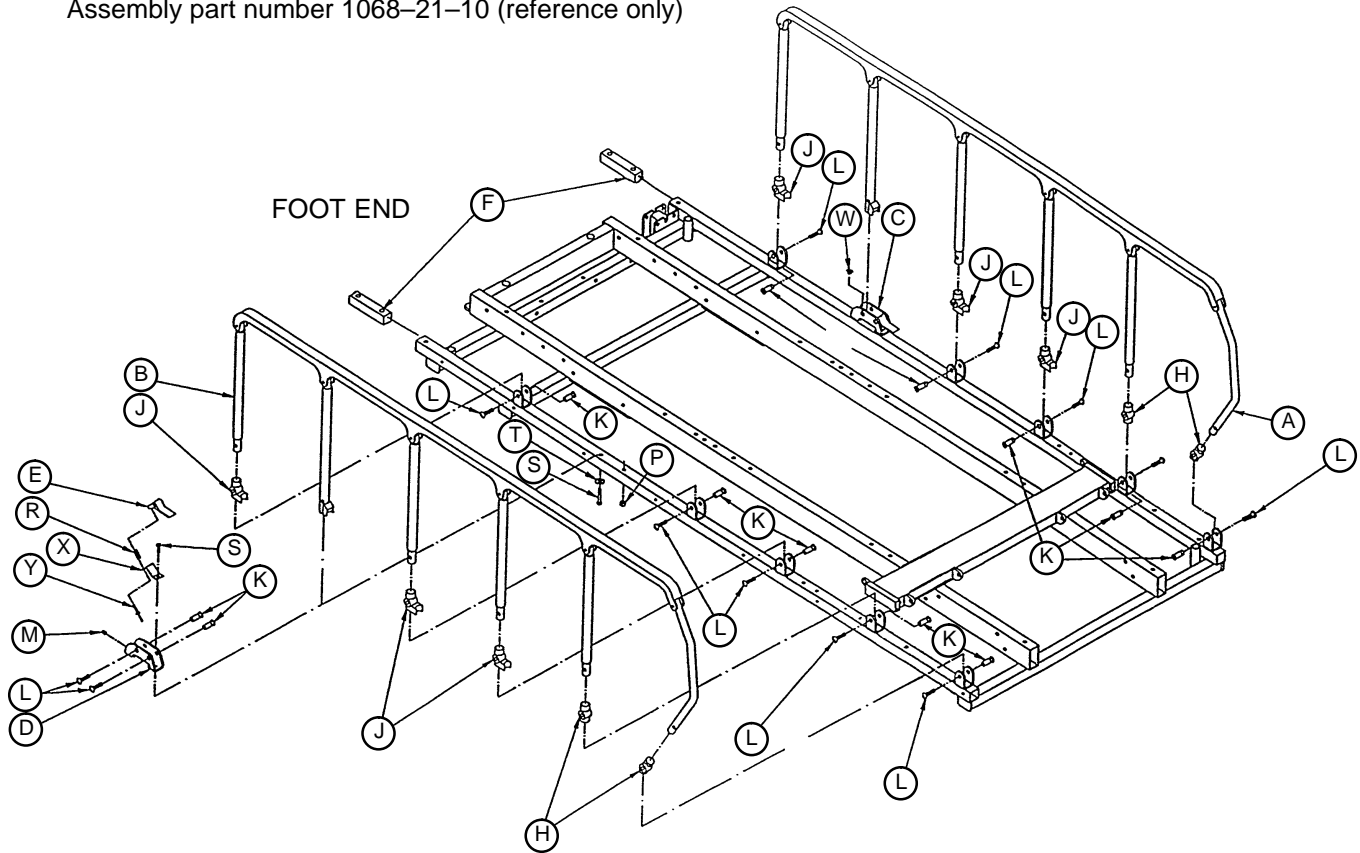
Assembly part number 1068-20-10 (reference only)



Item	Part Number	Part Name	Qty.
A	(page 58)	Siderail Assembly, Right	1
B	(page 58)	Siderail Assembly, Left	1
C	1010-26-80	Lock Housing, Right	1
D	1010-26-81	Lock Housing, Left	1
E	721-26-74	Lock Handle	2
F	1010-26-69	Lock Support	2
H	721-26-69	Sleeve Upright	4
J	721-26-68	Cradle Upright	6
K	721-26-66	Pivot Screw	14
L	4-136	Button Hd. Cap Screw	14
M	21-104	Set Screw	2
P	16-28	Nylock Hex Nut	2
R	38-220	Compression Spring	2
S	4-135	Button Hd. Cap Screw	4
T	11-2	Flat Washer	4
W	37-74	Hole Plug	2

Siderail to Litter Assembly, Three Position Siderails

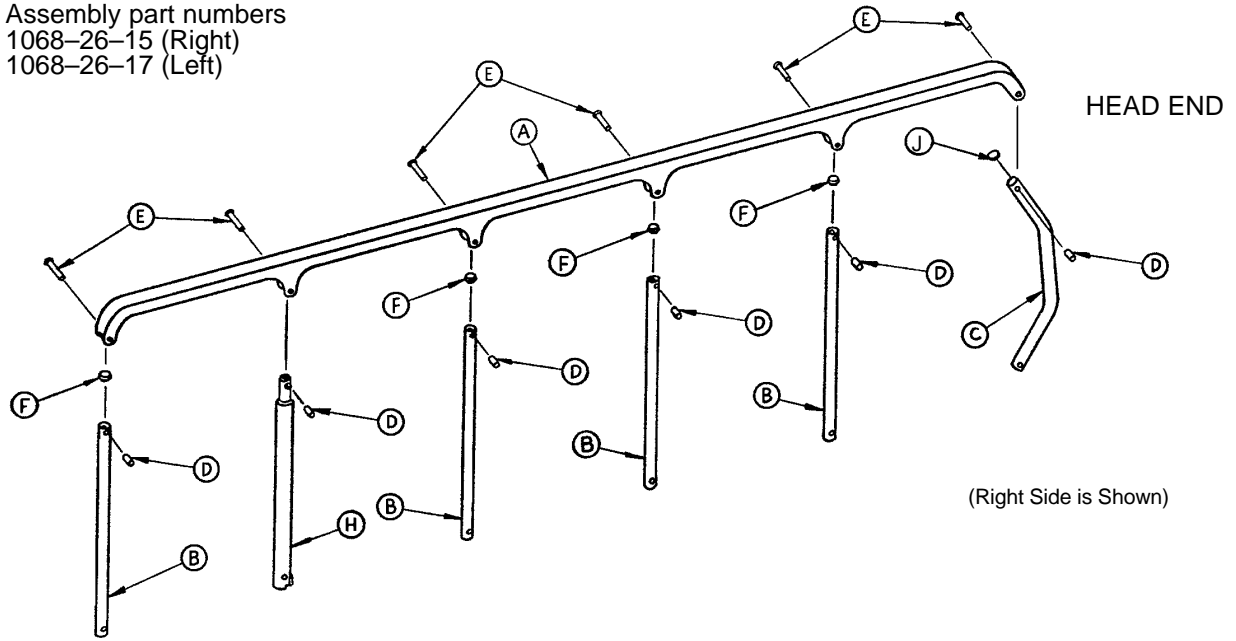
Assembly part number 1068-21-10 (reference only)



Item	Part Number	Part Name	Qty.
A	(page 59)	Siderail Assembly, Right	1
B	(page 59)	Siderail Assembly, Left	1
C	1066-26-18	Lock Housing, Right	1
D	1066-26-16	Lock Housing, Left	1
E	1066-26-22	Lock Handle	2
F	1010-26-69	Lock Support	2
H	721-26-69	Sleeve Upright	4
J	721-26-68	Cradle Upright	6
K	721-26-66	Pivot Screw	14
L	4-136	Button Hd. Cap Screw	14
M	21-104	Set Screw	2
P	16-28	Nylock Hex Nut	2
R	38-220	Compression Spring	2
S	4-135	Button Hd. Cap Screw	4
T	11-2	Flat Washer	4
W	37-74	Hole Plug	2
X	1066-26-19	Spring Plate	2
Y	25-38	Pop Rivet	2

Standard Siderail Assembly, Right & Left

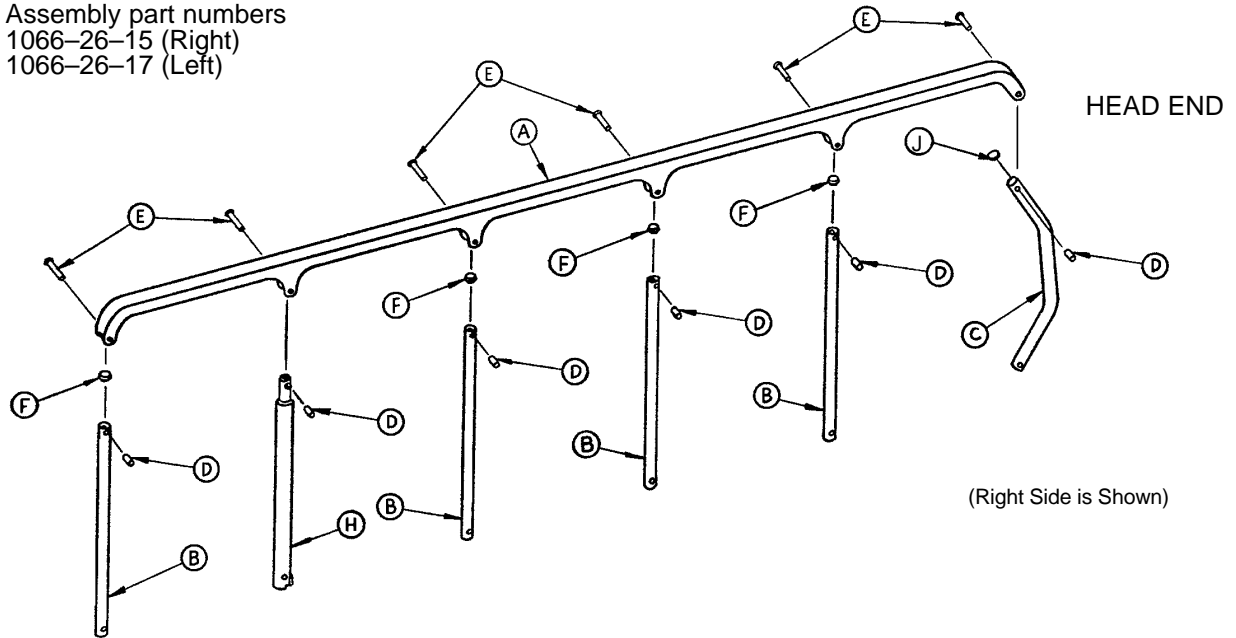
Assembly part numbers
 1068-26-15 (Right)
 1068-26-17 (Left)



Item	Part No.	Part Name	Qty.
A	1010-26-15	Top Rail	1
B	1010-26-83	Upright	4
C	1010-26-84	Upright, Bent	1
D	1010-26-82	Sleeve, Bearing	6
E	25-106	Semi-Tubular Rivet	6
F	1010-26-10	Round Hole Plug	4
H	1010-26-85	Latch Upright Ass'y	1
J	1010-26-12	Bent Spindle Rest	1

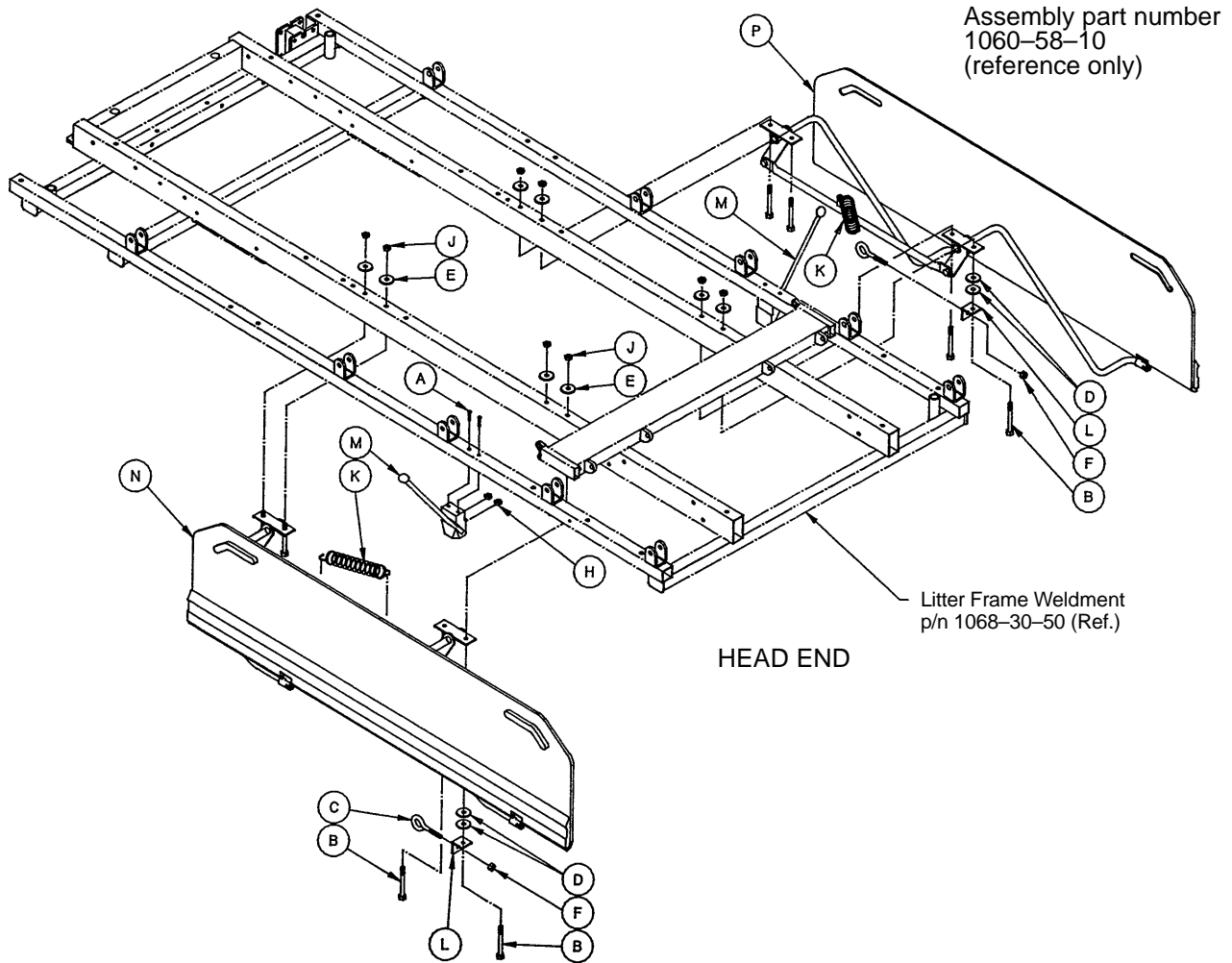
Three Position Siderail Assembly, Right & Left

Assembly part numbers
 1066-26-15 (Right)
 1066-26-17 (Left)



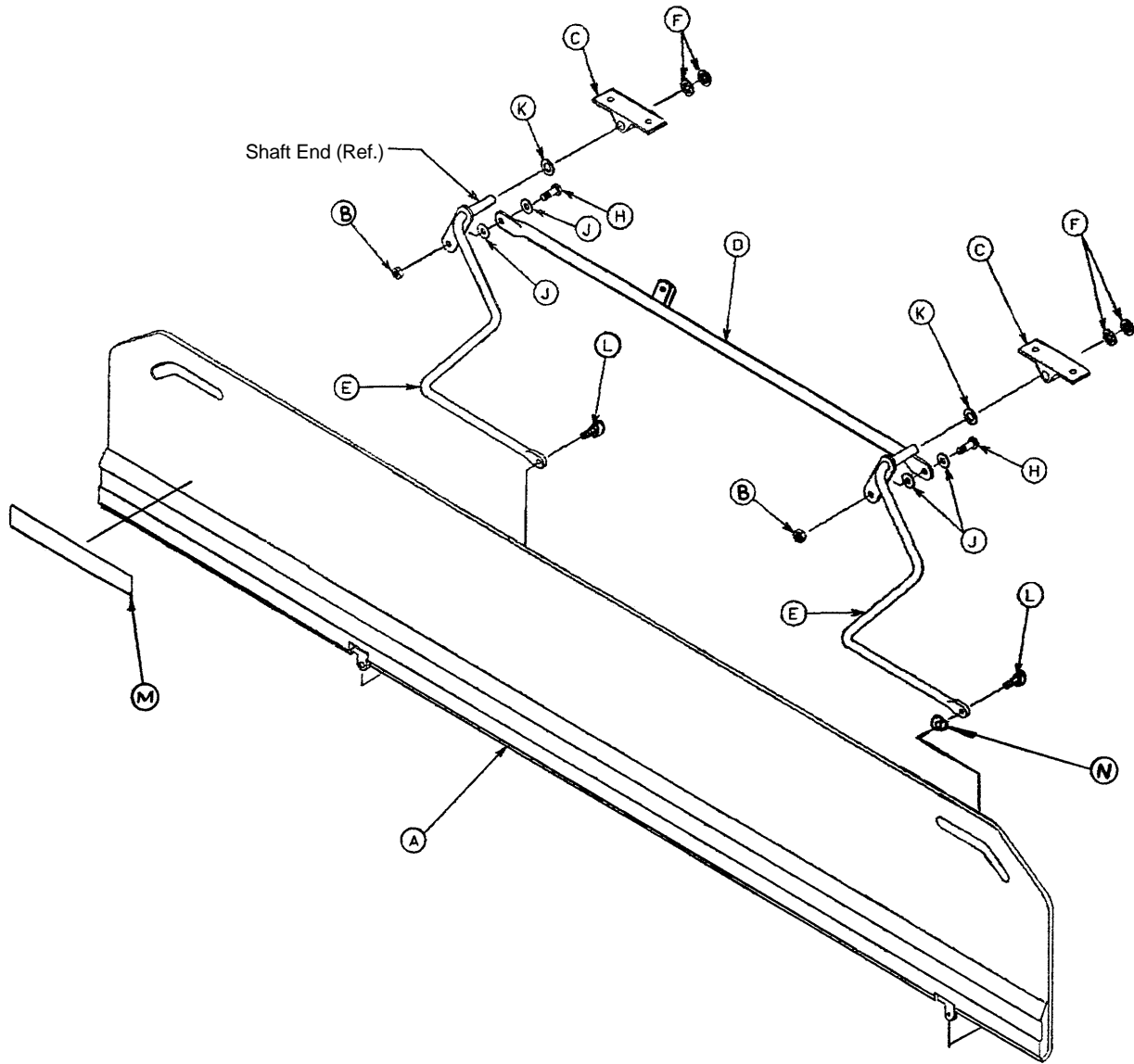
Item	Part No.	Part Name	Qty.
A	1010-26-15	Top Rail	1
B	1010-26-83	Upright	4
C	1010-26-84	Upright, Bent	1
D	1010-26-82	Sleeve, Bearing	6
E	25-106	Semi-Tubular Rivet	6
F	1010-26-10	Round Hole Plug	4
H	1066-26-27	Latch Upright Ass'y	1
J	1010-26-12	Bent Spindle Rest	1

Optional Transfer System Assembly



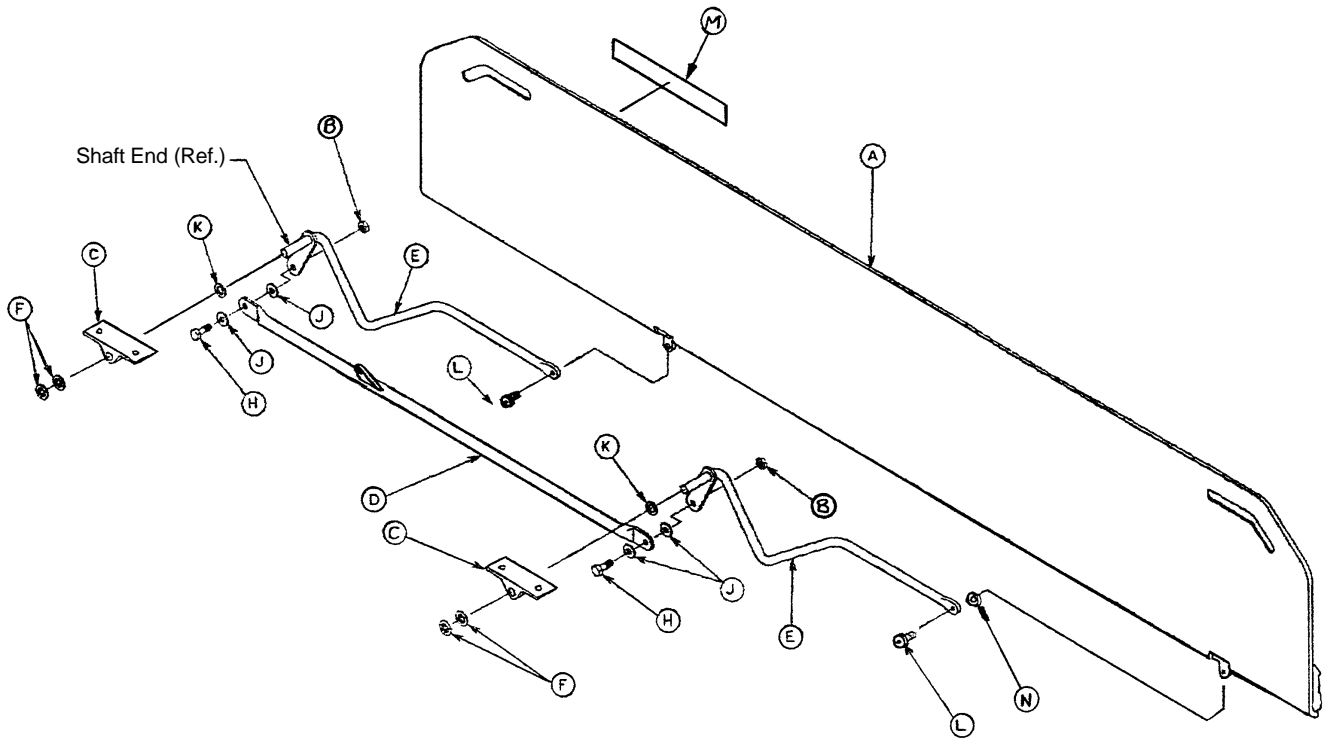
Item	Part No.	Part Name	Qty.
A	2-100	Pan Hd. Mach. Screw	4
B	3-73	Hex Hd. Cap Screw	8
C	10-11	Eye Bolt	2
D	11-2	Washer	4
E	11-180	Washer	8
F	15-21	Hex Jam Nut	2
H	16-3	Fiberlock Nut	4
J	16-28	Nylock Nut	8
K	38-218	Extension Spring	2
L	1010-24-25	Spring Retainer	2
M	(page 63)	Board Support Assembly	2
N	(page 61)	Arm Board Ass'y, Left	1
P	(page 62)	Arm Board Ass'y, Right	1

1060-1-114 Optional Transfer System Assembly, Left



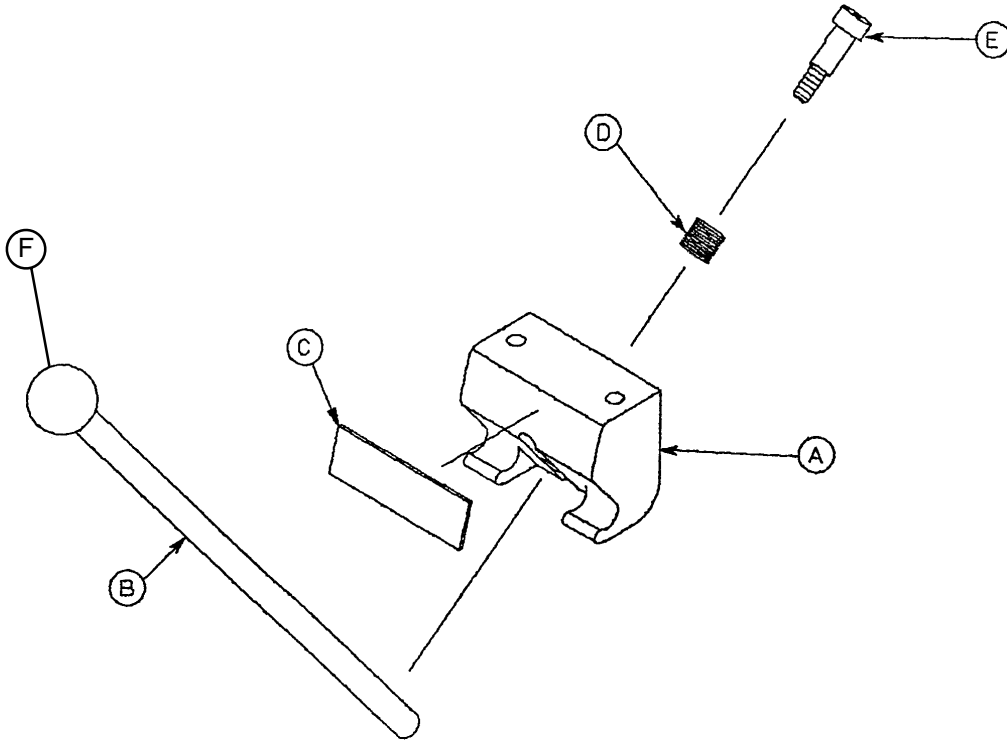
Item	Part No.	Part Name	Qty.
A	1060-1-77	Arm Board Ass'y, Left	1
B	16-28	Nylock Hex Nut	2
C	1010-32-98	Pivot	2
D	1060-1-74	Connecting Link Ass'y	1
E	1010-32-94	Pivot Arm Ass'y, Left	2
F	28-93	Retaining Ring	4
H	3-50	Hex Hd. Cap Screw	2
J	11-224	Nylon Flat Washer	4
K	14-21	Nylon Flat Washer	2
L	4-156	Soc. Hd. Cap Screw	2
M	721-24-46	Label	1
N	14-2	Washer	1

1060-1-115 Optional Transfer System Ass'y, Right



Item	Part No.	Part Name	Qty.
A	1060-1-76	Arm Board Ass'y, Right	1
B	16-28	Nylock Hex Nut	2
C	1010-32-98	Pivot	2
D	1060-1-74	Connecting Link Ass'y	1
E	1010-32-96	Pivot Arm Ass'y, Right	2
F	28-93	Retaining Ring	4
H	3-50	Hex Hd. Cap Screw	2
J	11-224	Nylon Flat Washer	4
K	14-21	Nylon Flat Washer	2
L	4-156	Soc. Hd. Cap Screw	2
M	721-24-46	Label	1
N	14-2	Washer	1

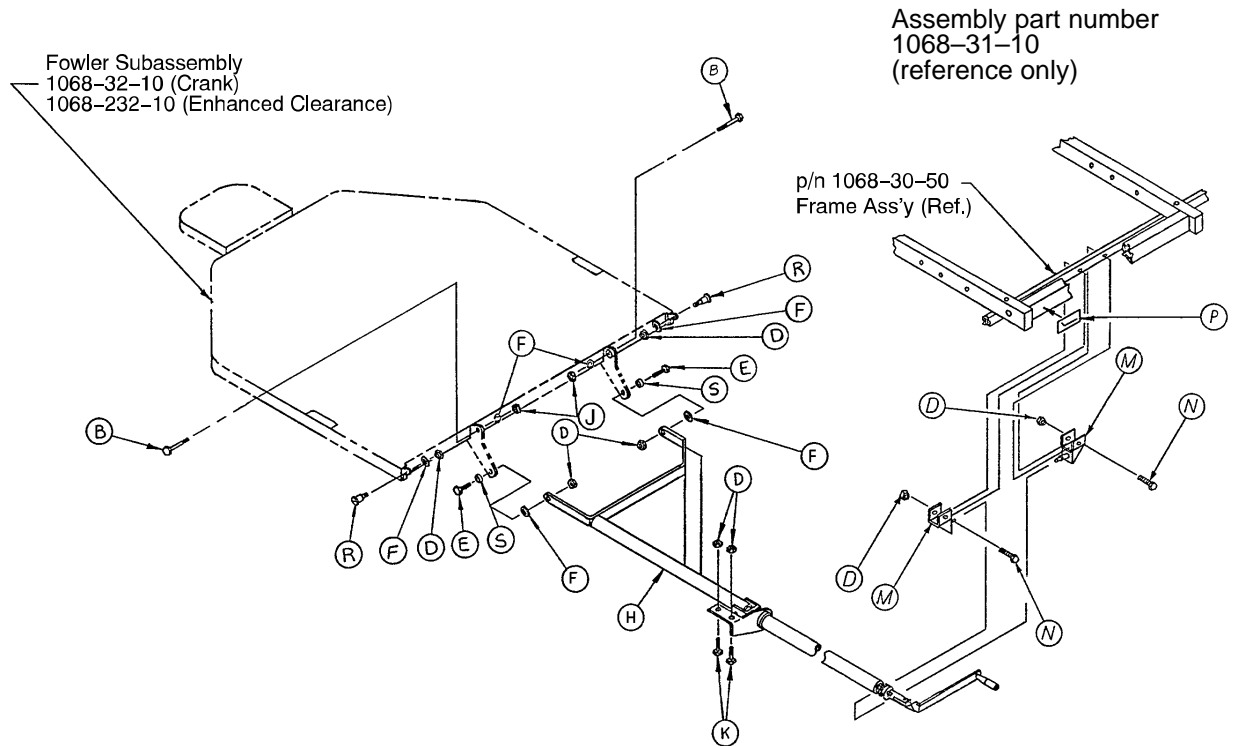
1010-24-30 Arm Board Support Assembly



Item	Part No.	Part Name	Qty.
A	1010-24-15	Support Block	1
B	1010-24-16	Support Arm	1
C	1010-24-14	Warning Label	1
D	38-263	Spring	1
E	8-17	Shoulder Bolt	1
F	1010-26-46	Ball Knob	1

Notes

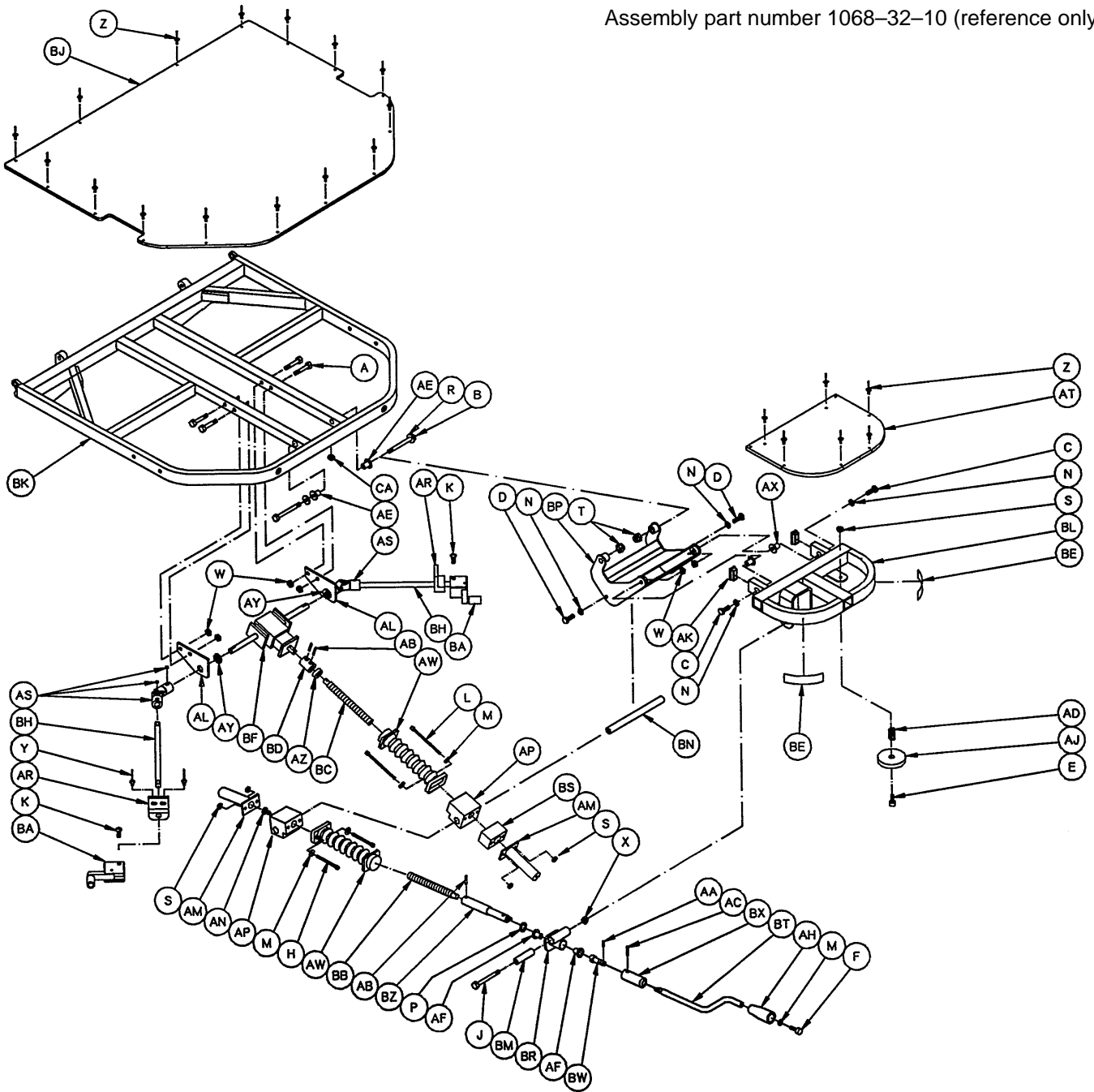
Crank Fowler Assembly



Item	Part No.	Part Name	Qty.
A	(page 66 & 67) (page 70 & 71)	Crank Fowler Subassembly Enhanced Clear. Fowler Subass'y	1 1
B	3-68	Shoulder Bolt	2
D	16-28	Lock Nut	8
E	8-15	Shoulder Bolt	2
F	14-3	Flat Washer	6
H	(page 72)	Crankscrew Assembly	1
J	16-36	Nylock Nut	2
K	3-73	Hex Hd. Cap Screw	2
M	1010-34-15	Mounting Bracket Ass'y	2
N	3-78	Hex Hd. Cap Screw	2
P	946-1-64	Fowler Symbol Label	1
R	1010-32-60	Pivot Bolt	2
S	1066-33-68	Sleeve	2

Crank Fowler Head Assembly

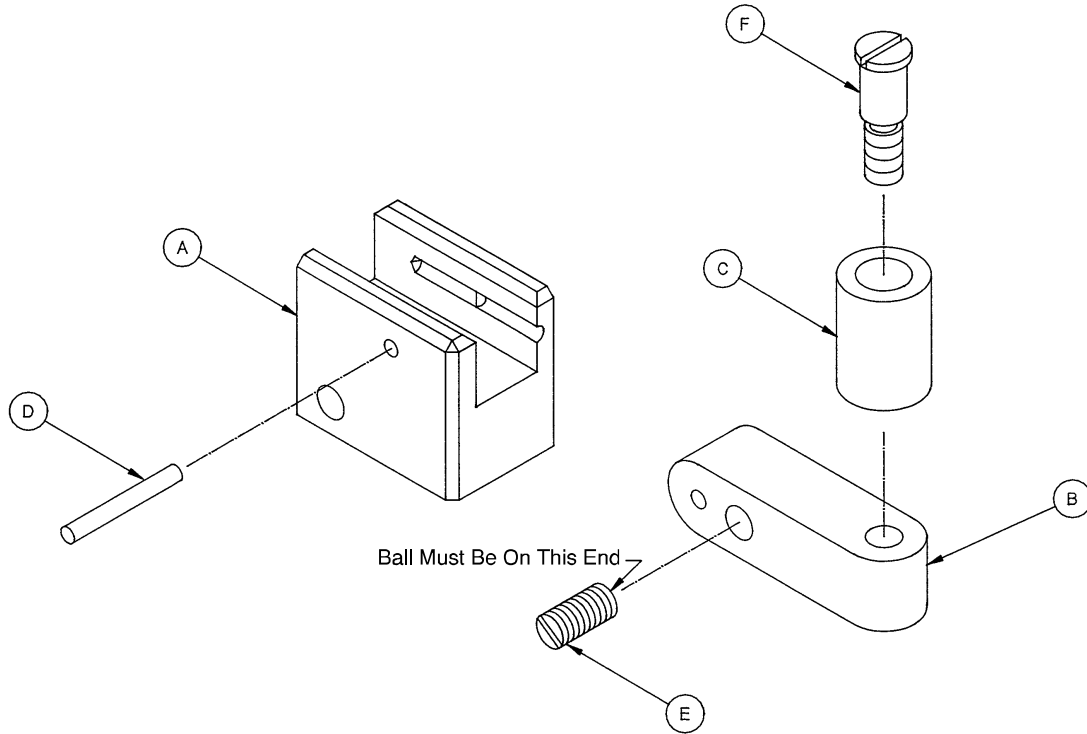
Assembly part number 1068-32-10 (reference only)



Crank Fowler Head Assembly

Item	Part No.	Part Name	Qty.
A	3-4	Hex Hd. Cap Screw	4
B	3-27	Hex Hd. Cap Screw	2
C	3-47	Hex Hd. Cap Screw	2
D	3-75	Hex Hd. Cap Screw	2
E	4-26	Soc. Hd. Cap Screw	1
F	4-32	Soc. Hd. Cap Screw	1
H	4-83	Hex Soc. Hd. Cap Screw	2
J	4-163	Hex Soc. Hd. Cap Screw	1
K	4-184	Hex Soc. But. Hd. Screw	2
L	4-190	Phillips Pan Hd. Screw	2
M	11-1	Washer	5
N	11-64	Stainless Steel Washer	4
P	14-10	Nylatron Washer	2
R	14-20	Nylon Washer	2
S	16-3	Fiberlock Nut	5
T	16-12	Flexlock Nut	2
W	16-28	Nylock Nut	6
X	17-4	Acorn Nut	1
Y	25-50	Rivet	4
Z	25-103	Rivet	21
AA	26-3	Roll Pin	1
AB	26-6	Roll Pin	3
AC	26-10	Roll Pin	1
AD	38-239	Compression Spring	1
AE	81-66	Flange Bearing	2
AF	81-213	Flange Bearing	2
AH	378-24-30	Black Nylon Knob	1
AJ	1550-1-14	Magnet	1
AK	1010-32-66	Hole Plug	2
AL	1066-33-30	Gear Drive Mtg. Bracket	2
AM	1068-34-39	Screw Cover	2
AN	1066-33-43	Screw Stop	1
AP	1066-33-45	Bearing Nut	2
AR	1066-33-48	Lift Handle Bushing	2
AS	1066-33-58	Pin & Block ("U" Joint)	2
AT	1066-33-61	Head Section Skin	1
AW	1066-33-63	Bellows	2
AX	1066-33-64	Flange Bearing	2
AY	81-240	Flange Bearing	2
AZ	1066-33-66	Lift Screw Spacer	1
BA	(page 68)	Crank Assembly	2
BB	1066-33-86	Tilt Screw	1
BC	1066-33-87	Lift Screw	1
BD	1066-33-88	Screw Collar	1
BE	1066-75-21	Weight Label	2
BF	1068-32-37	Right Angle Gear Drive	1
BH	1068-32-38	Lift Control Rod	2
BJ	1068-32-41	Fowler Skin	1
BK	1068-132-50	Crank Fowler Weldment	1
BL	1068-34-50	Head Piece Weldment	1
BM	1068-36-37	Head Piece Spacer Pivot	1
BN	1068-36-38	Cross Bar	1
BP	1068-36-50	Head Piece "J" Pivot Wldmt.	1
BR	1068-62-50	Folding Crank Pivot Wldmt.	1
BS	1068-64-41	Screw Cover Spacer	1
BT	1068-64-42	Folding Crank Handle	1
BW	1068-64-43	Folding Crank Clevis	1
BX	1068-64-44	Folding Crank Guide Tube	1
BZ	1068-64-45	Fldg. Crk. Screw/Crank Adaptor	1
CA	37-52	Rubber Bumper	1
CB	7900-1-102	Velcro Adhesive Pile	.84"

1066-33-80 Head Section Crank Assembly

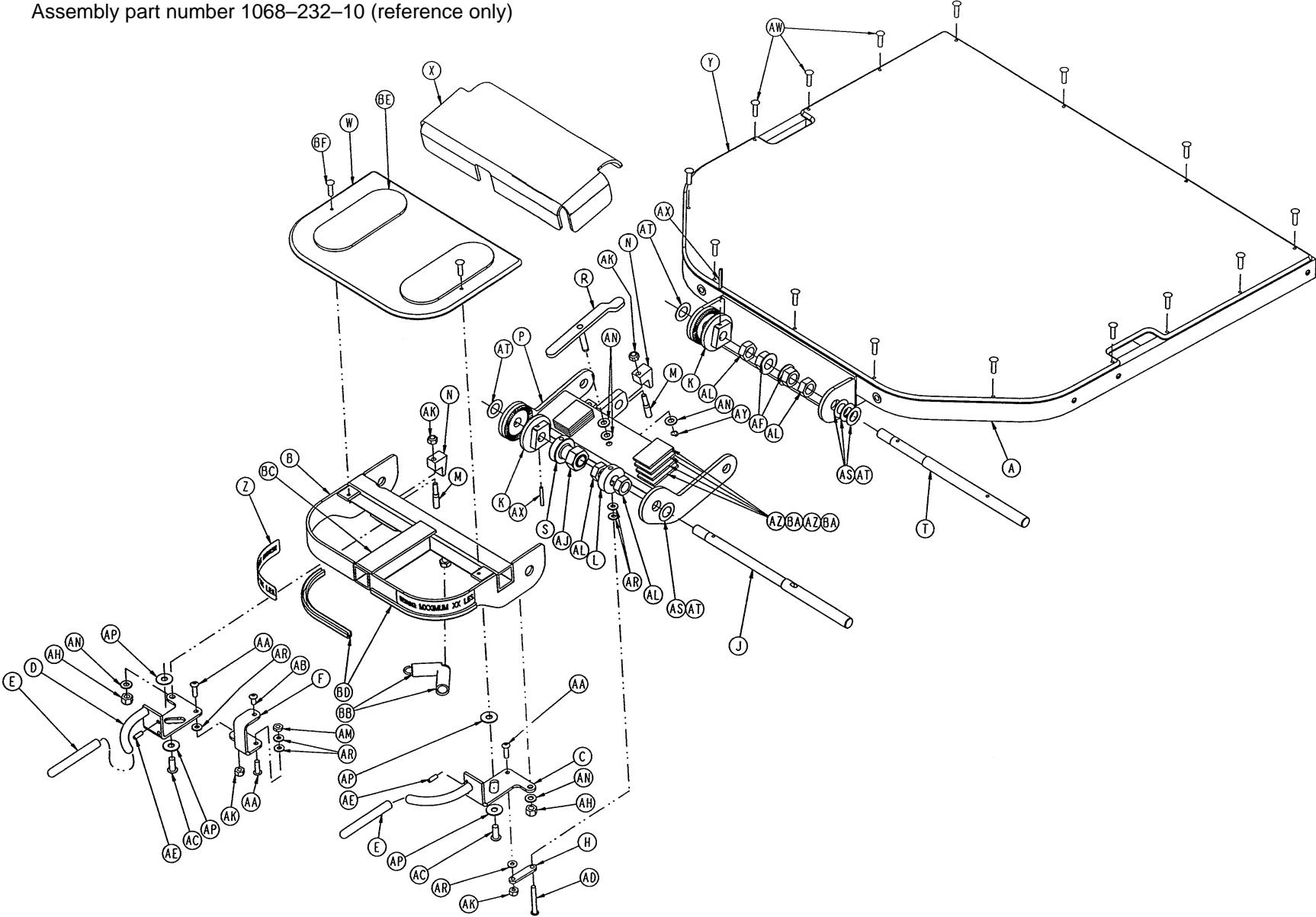


Item	Part No.	Part Name	Qty.
A	1066-33-70	Crank Pivot	1
B	1066-33-71	Crank Pivot Shaft	1
C	1066-33-72	Crank Handle	1
D	26-7	Roll Pin	1
E	21-128	Ball Spring Plunger	1
F	1010-32-60	Pivot Bolt	1

Set of two crank assemblies – p/n 1066-33-85.

Notes

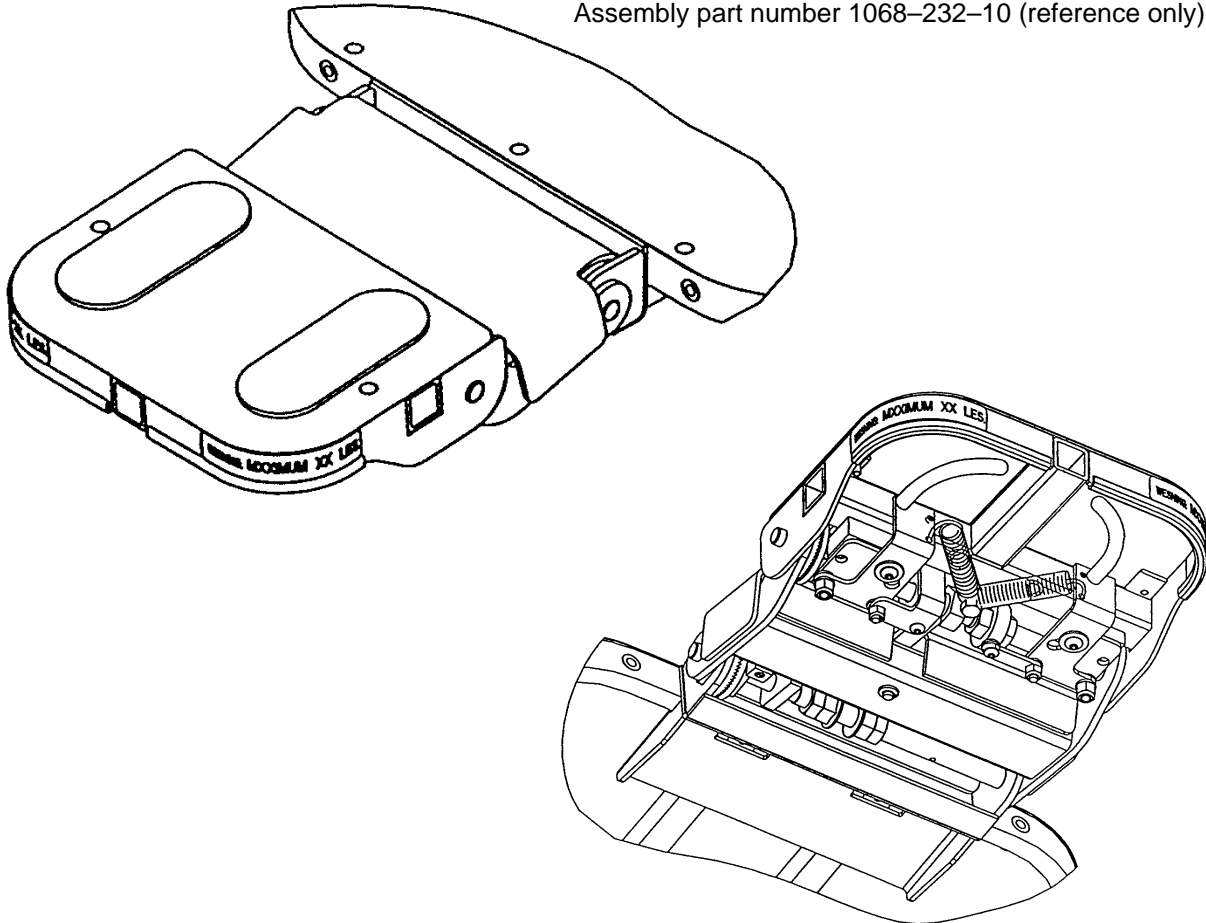
Assembly part number 1068-232-10 (reference only)



Enhanced Clearance Fowler Head Assembly

Enhanced Clearance Fowler Head Assembly

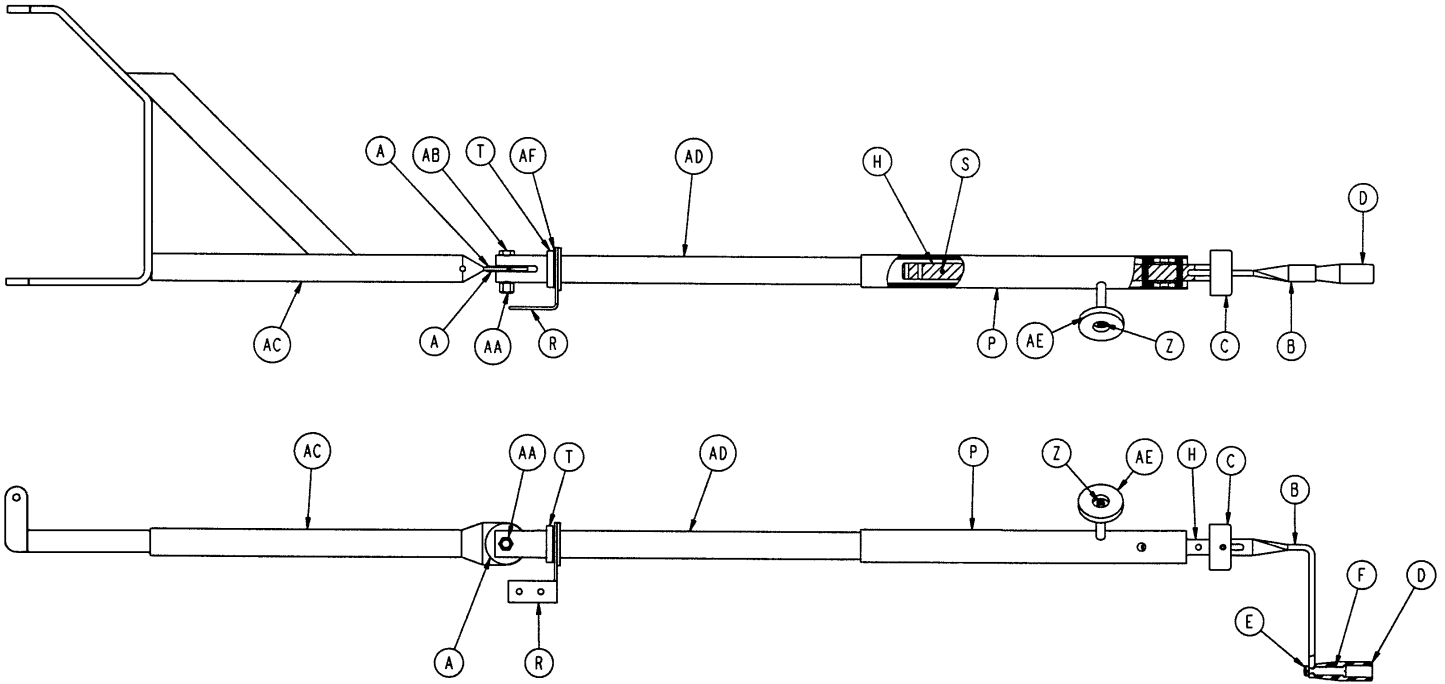
Assembly part number 1068-232-10 (reference only)



BOTTOM VIEW SHOWING ASSEMBLY OF ITEM BB EXTENSION SPRINGS

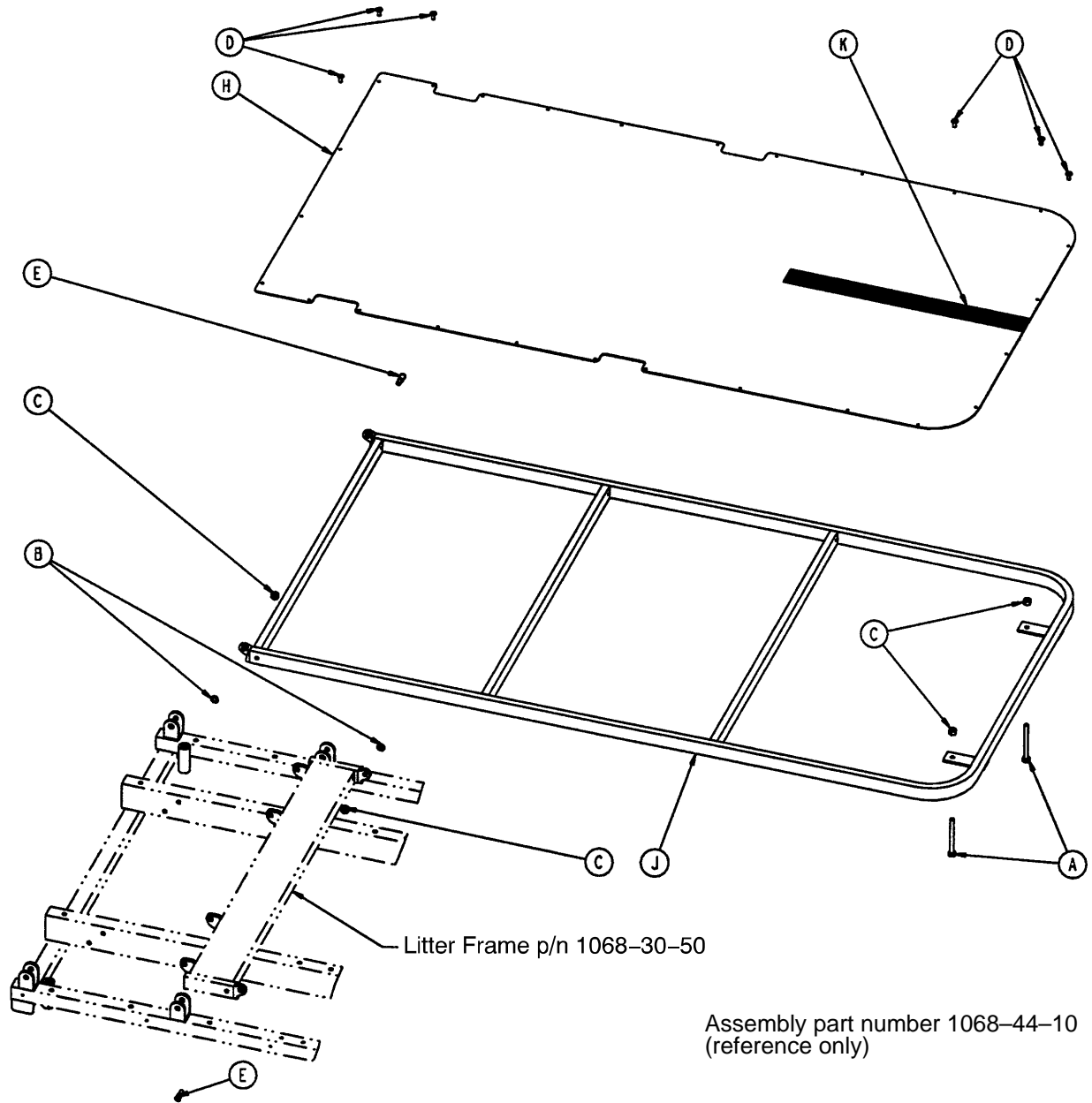
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	1068-232-50	Fowler Frame Wldm't	1	AD	4-215	But. Hd. Cap Screw	1
B	1068-334-50	Head Piece Weldment	1	AE	21-51	Set Screw	2
C	1068-234-52	Rel. Handle Wldm't, Rt.	1	AF	16-88	Flange Nut	2
D	1068-234-54	Rel. Handle Wldm't, Lt.	1	AH	16-28	Fiberlock Nut	2
E	1068-234-36	Release Handle Grip	2	AJ	16-19	Fiberlock Nut	1
F	1068-334-34	Anti-Rotation Link	1	AK	16-3	Fiberlock Nut	4
H	1068-234-34	Hd. Section Release Link	1	AL	15-41	Jam Nut	4
J	1068-234-31	Head Piece Pivot Rod	1	AM	15-4	Jam Nut	1
K	1068-334-29	Anti-Rotation Gear	2	AN	14-2	Nylon Washer	5
L	1068-234-27	Head Piece Pivot Ring	1	AP	14-46	Nylon Washer	4
M	1068-234-25	Anti-Rotation Adj. Screw	2	AR	14-56	Nylon Washer	6
N	1068-234-26	Anti-Rotation Adj. Wedge	2	AS	14-7	Thrust Washer	4
P	1068-336-50	Neck Piece Weldment	1	AT	14-10	Thrust Washer	4
R	1068-236-52	Transfer Link Weldment	1	AW	25-103	Rivet	15
S	1068-336-35	Neck Piece Slide Pivot	1	AX	26-7	Roll Pin	2
T	1068-236-31	Neck Piece Pivot Rod	1	AY	28-8	External Retaining Ring	1
W	1068-233-61	Head Piece Skin	1	AZ	29-7	Dual Lock	2
X	1068-236-25	Neck Piece Cover	1	BA	29-8	Dual Lock	2
Y	1068-32-41	Crank Fowler Skin	1	BB	38-294	Extension Spring	2
Z	1068-275-21	Warning Label	2	BC	44-29	4" Piece Dbl.-Sided Tape	1
AA	4-149	But. Hd. Cap Screw	3	BD	58-56	6" Piece Edge Trim	2
AB	4-136	But. Hd. Cap Screw	1	BE	7900-1-102	5" Piece Velcro Adh. Pile	2
AC	4-184	But. Hd. Cap Screw	2	BF	25-99	Pop Rivet	2

1068-42-10 Fowler Crankscrew Assembly



Item	Part No.	Part Name	Qty.
A	14-55	Nylon Washer	2
B	1550-1-16	Crank Assembly	1
C	946-33-18	Crank Disc	1
D	938-1-177	Knob	1
E	16-5	Conelock Nut	1
F	378-24-29	Shoulder Bolt	1
H	946-33-35	Fowler Screw	1
J	26-14	Roll Pin	2
K	81-174	Thrust Washer	2
L	938-1-175	Bearing Assembly	1
M	81-176	Thrust Washer	1
N	81-175	Thrust Bearing	1
P	1510-34-84	Screw Cover Assembly	1
R	1510-33-37	Brace	1
S	26-10	Roll Pin	1
T	1510-33-45	Slide Bearing	1
W	26-45	Roll Pin	1
Y	7900-1-102	Velcro Pile Tape	4"
Z	4-7	Soc. Hd. Cap Screw	1
AA	16-35	Nylon Hex Nut	1
AB	3-45	Hex Hd. Cap Screw	1
AC	1068-42-50	Pivot Tube Assembly	1
AD	1510-33-9	Drive Tube Assembly	1
AE	1550-1-14	Magnet	1
AF	28-94	Retaining Ring	1

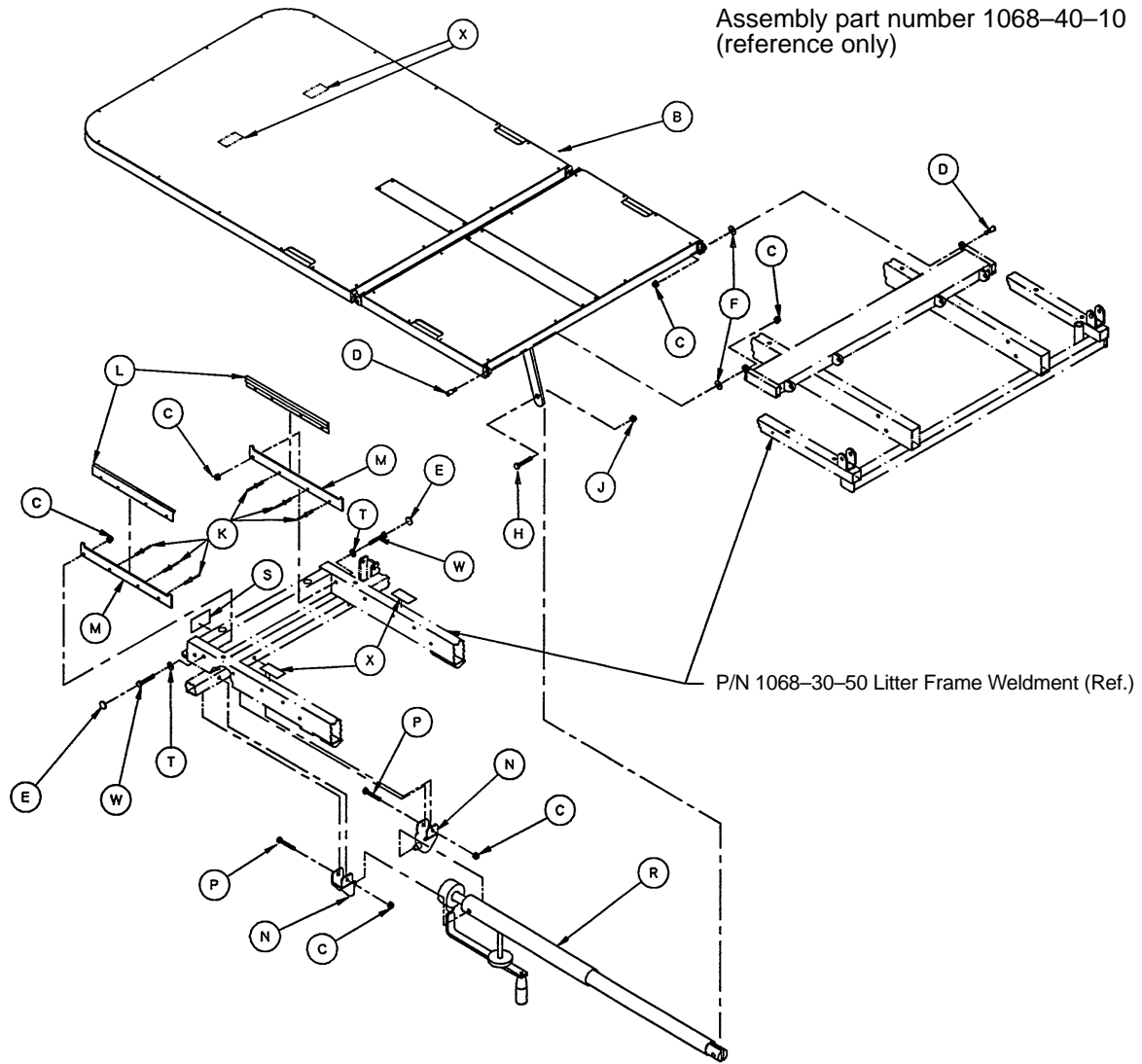
Stationary Foot Section Assembly



Item	Part No.	Part Name	Qty.
A	3-73	Hex Hd. Cap Screw	2
B	14-3	Washer	2
C	16-28	Nylock Hex Nut	4
D	25-101	Rivet	26
E	1010-32-60	Pivot Bolt	2
H	1068-44-44	Stationary Foot Skin	1
J	1068-44-50	Stationary Foot Weldment	1
K	381-24-7	Velcro Adhesive Pile	1

Knee Gatch Assembly

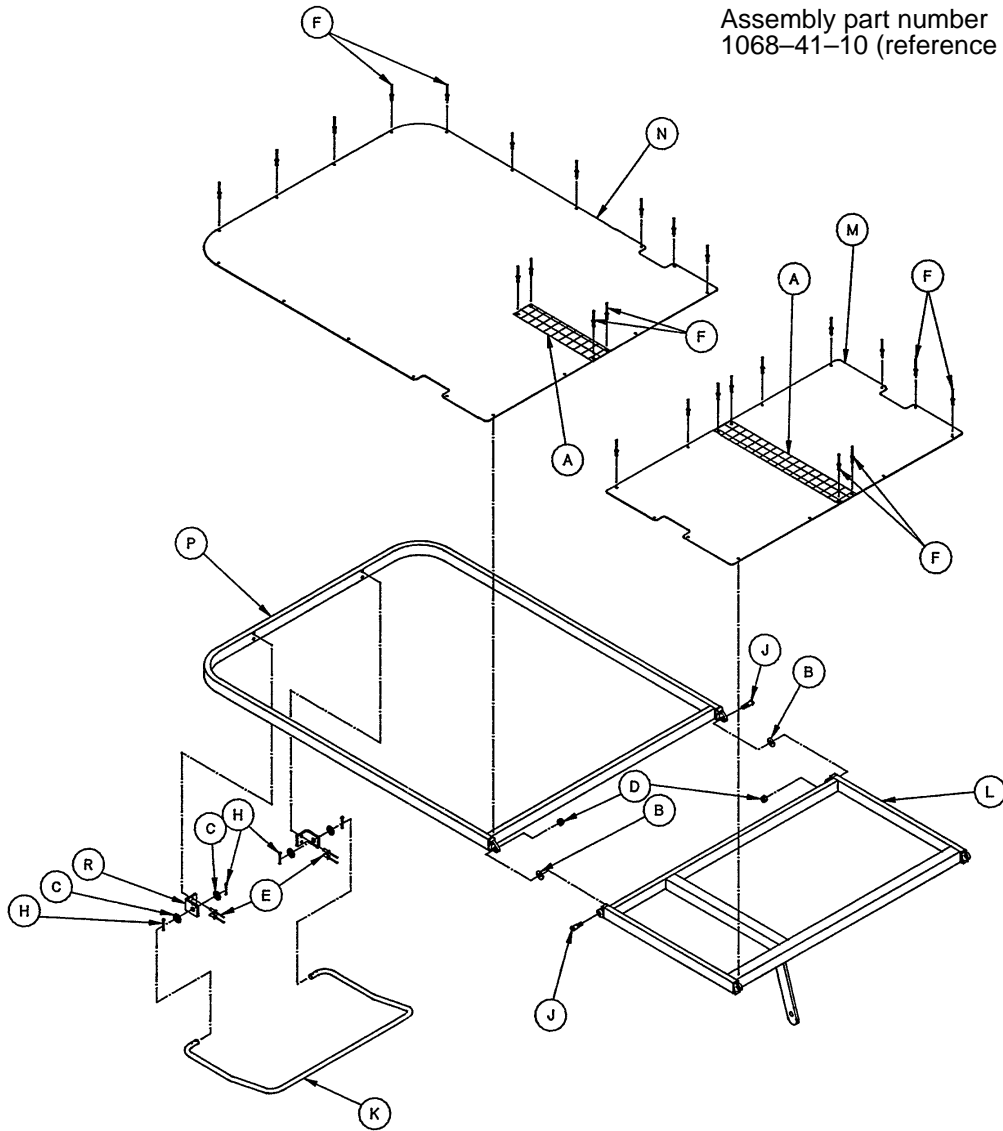
Assembly part number 1068-40-10
(reference only)



Item	Part No.	Part Name	Qty.
A	721-31-65	Hole Plug	2
B	(page 75)	Foot/Thigh Subassembly	1
C	16-28	Nylock Hex Nut	6
D	1010-32-60	Pivot Bolt	2
E	37-55	Protective Cap	2
F	14-3	Washer	2
H	4-105	Soc Hd. Cap Screw	1
J	16-12	Flexlock Nut	1
K	25-79	Pop Rivet	6
L	1510-34-90	Slider Pad	2
M	1510-34-94	Calf Stand Rest	2
N	1010-34-15	Mounting Bracket Assembly	2
P	3-78	Hex Hd. Cap Screw	2
R	(page 76)	Knee Gatch Crankscrew	1
S	946-1-65	Knee Gatch Label	1
T	37-56	Retaining Washer	2
W	3-47	Hex Hd. Cap Screw	2
X	7900-1-102	Velcro Pile	.33'

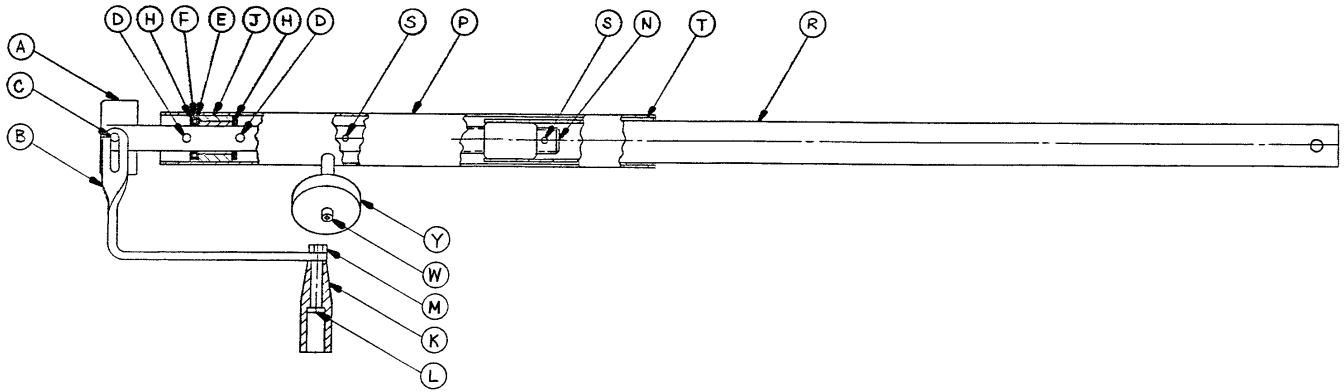
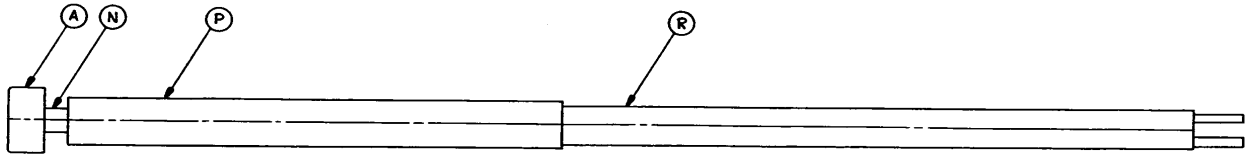
Foot & Thigh Section Assembly

Assembly part number
1068-41-10 (reference only)



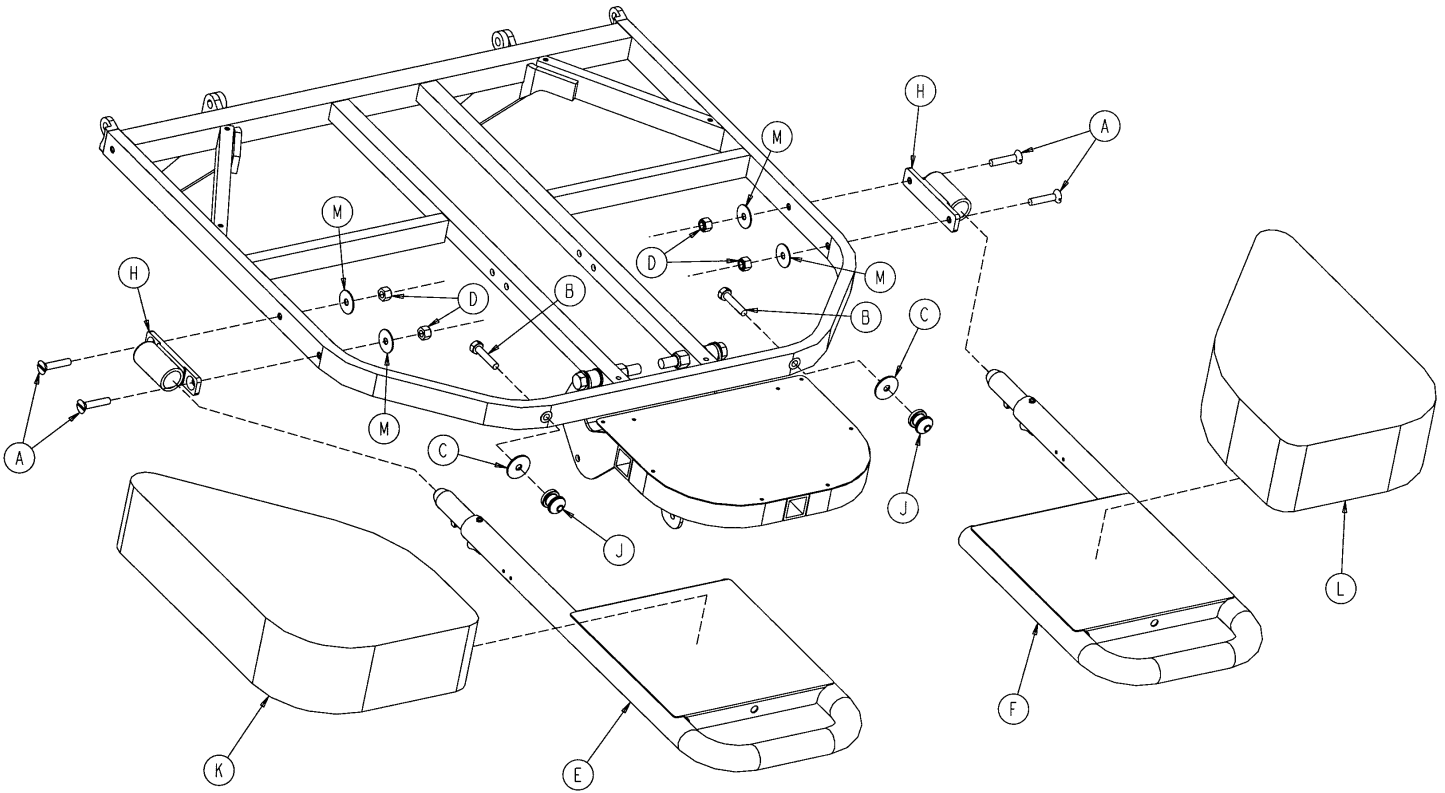
Item	Part No.	Part Name	Qty.
A	7900-1-102	Velcro Adhesive Pile	1.92'
B	14-3	Washer	2
C	14-21	Nylon Washer	4
D	16-28	Nylock Hex Nut	2
E	25-79	Rivet	4
F	25-101	Rivet	38
H	27-7	Cotter Pin	4
J	1010-32-60	Pivot Bolt	2
K	1010-34-23	Calf Stand Bar	1
L	1010-34-25	Thigh Section Weldment	1
M	1066-34-59	Thigh Section Skin	1
N	1068-40-44	Calf Section Skin	1
P	1068-40-50	Calf Section Weldment	1
R	1510-34-88	Calf Stand Bracket	2

1068-46-10 Knee Gatch Crankscrew Assembly



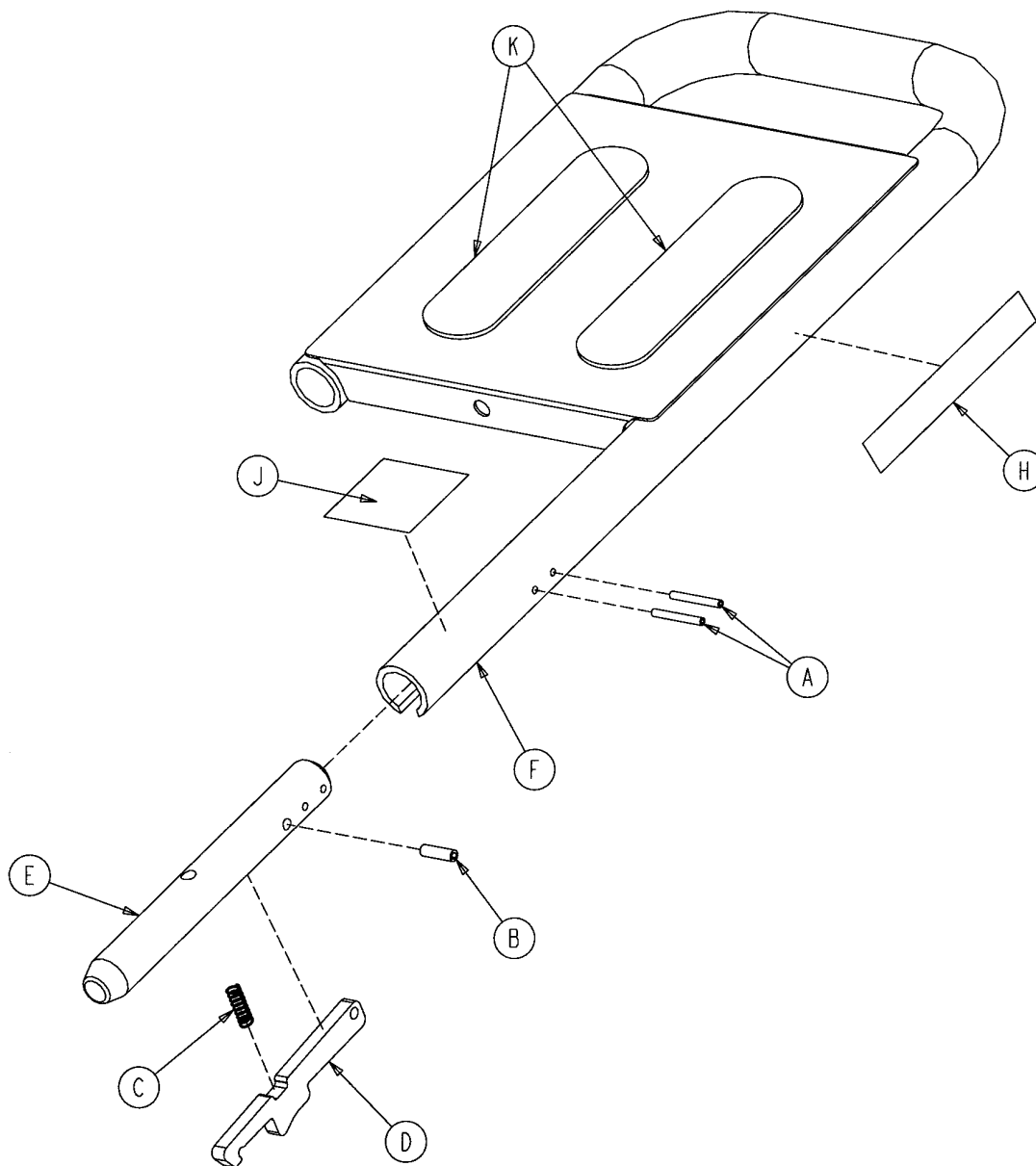
Item	Part No.	Part Name	Qty.
A	946-33-18	Crank Disk	1
B	1550-1-16	Crank Handle	1
C	26-45	Roll Pin	1
D	26-14	Roll Pin	2
E	81-176	Thrust Washer	1
F	81-175	Thrust Bearing	1
H	81-174	Thrust Washer	2
J	938-1-175	Bearing Assembly	1
K	938-1-177	Knob	1
L	378-24-29	Shoulder Bolt	1
M	16-5	Conelock Nut	1
N	946-34-25	Knee Gatch Screw	1
P	1510-34-84	Screw Cover Assembly	1
R	1068-46-12	Gatch Drive Tube Assembly	1
S	26-10	Roll Pin	2
T	7900-1-102	Velcro Pile Tape	.3'
W	4-7	Soc. Head Cap Screw	1
Y	1550-1-14	Magnet	1

1068-260-10, 1068-261-10, 1068-262-10 Split Head Extension Assembly



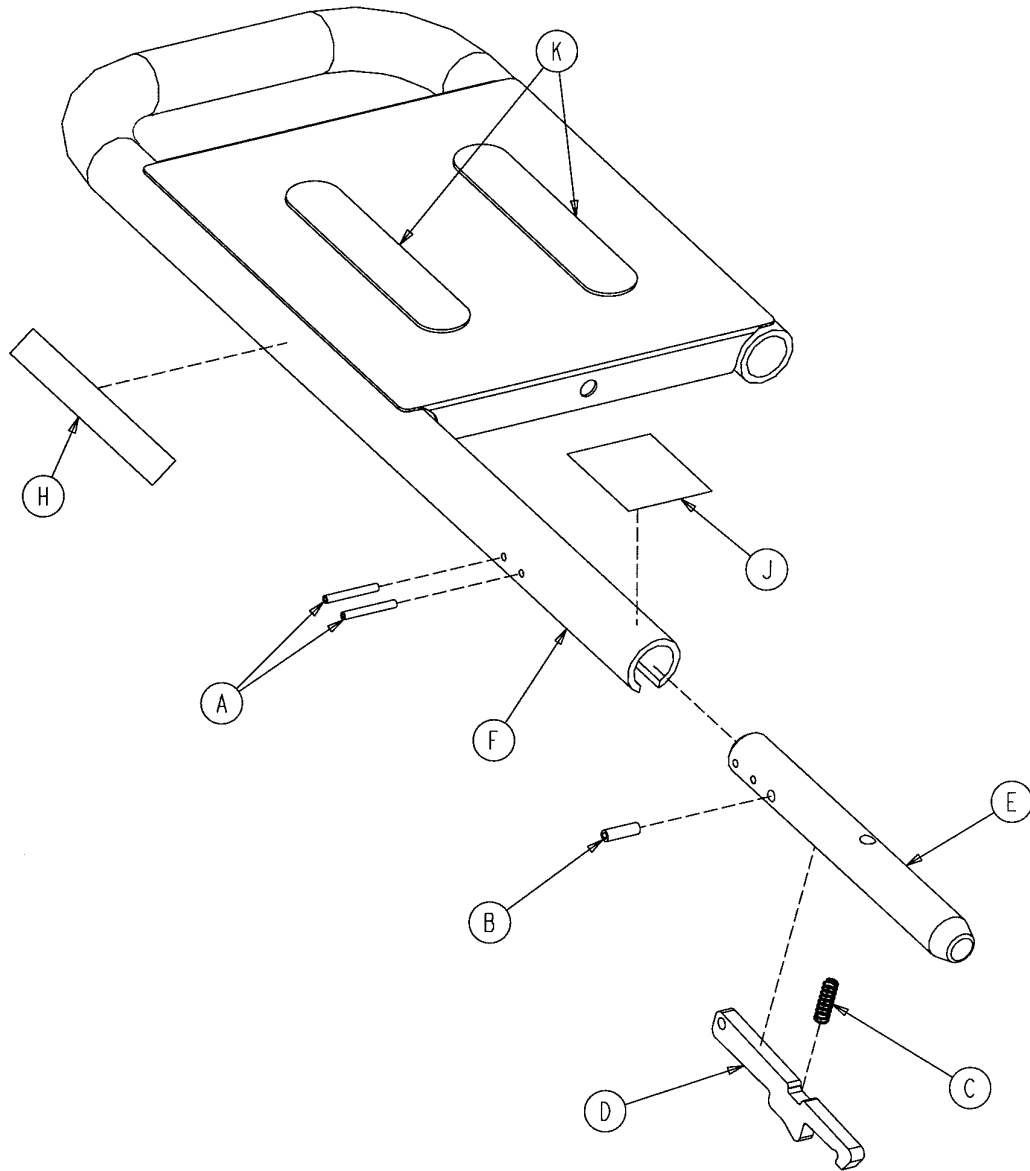
Item	Part No.	Part Name	Qty.
A	1-27	Flat Hd. Mach. Screw	4
B	3-74	Hex Hd. Cap Screw	2
C	11-53	Washer	2
D	16-28	Nylock Nut	4
E	(page 78)	Head Extension Ass'y, Lt.	1
F	(page 79)	Head Extension Ass'y, Rt.	1
H	1068-60-35	Receptacle Weldment	2
J	1068-60-36	Lock Post	2
K	1068-162-37	2" Pad Assembly, Left	1
	1068-60-37	3" Pad Assembly, Left	1
	1068-161-37	4" Pad Assembly, Left	1
L	1068-162-38	2" Pad Assembly, Right	1
	1068-60-38	3" Pad Assembly, Right	1
	1068-161-38	4" Pad Assembly, Right	1
M	11-180	Washer	4

1068-260-20 Split Head Extension Assembly, Left



Item	Part No.	Part Name	Qty.
A	26-7	Roll Pin	2
B	26-172	Roll Pin	1
C	38-327	Compression Spring	1
D	1068-260-41	Latch Lever	1
E	1068-260-44	Large Bullet	1
F	1068-260-50	J-Tube Weldment, Left	1
H	1068-260-90	Specification Label	1
J	1068-260-91	Latch Release Label	1
K	7900-1-102	Velcro Pile	2

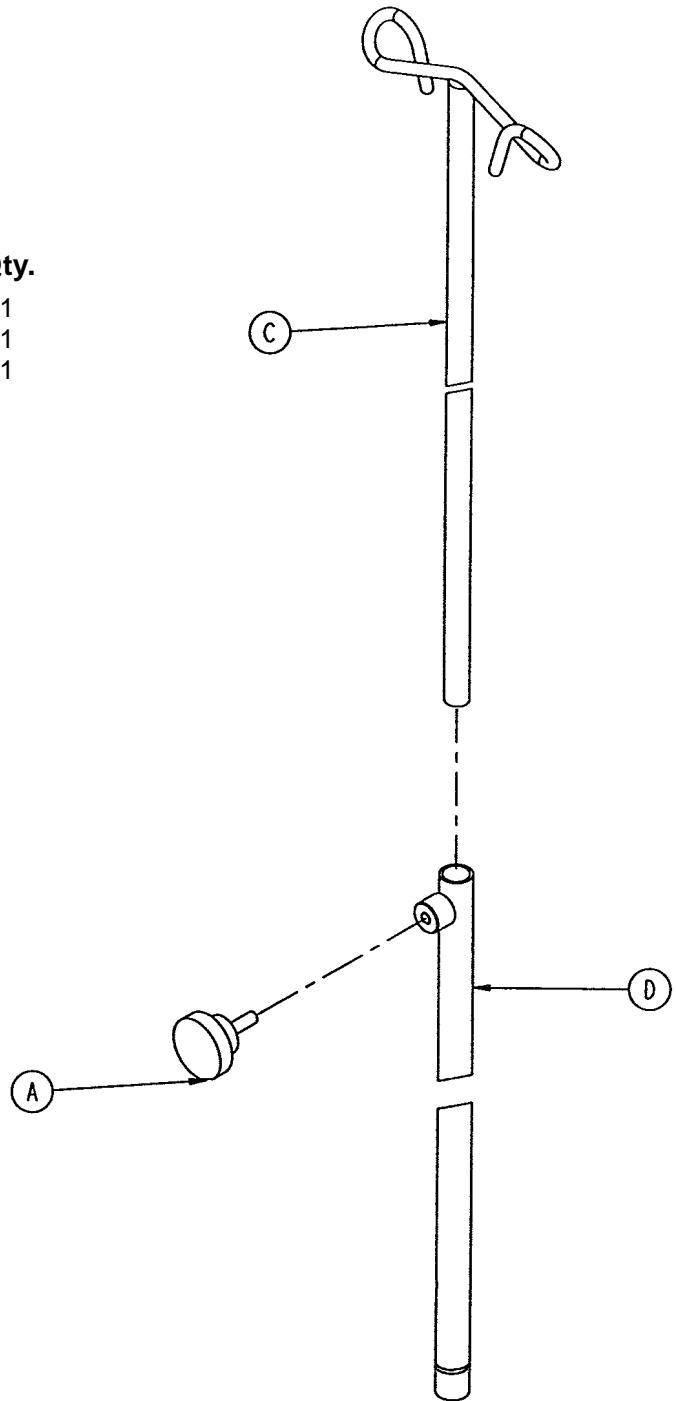
1068-260-30 Split Head Extension Assembly, Right



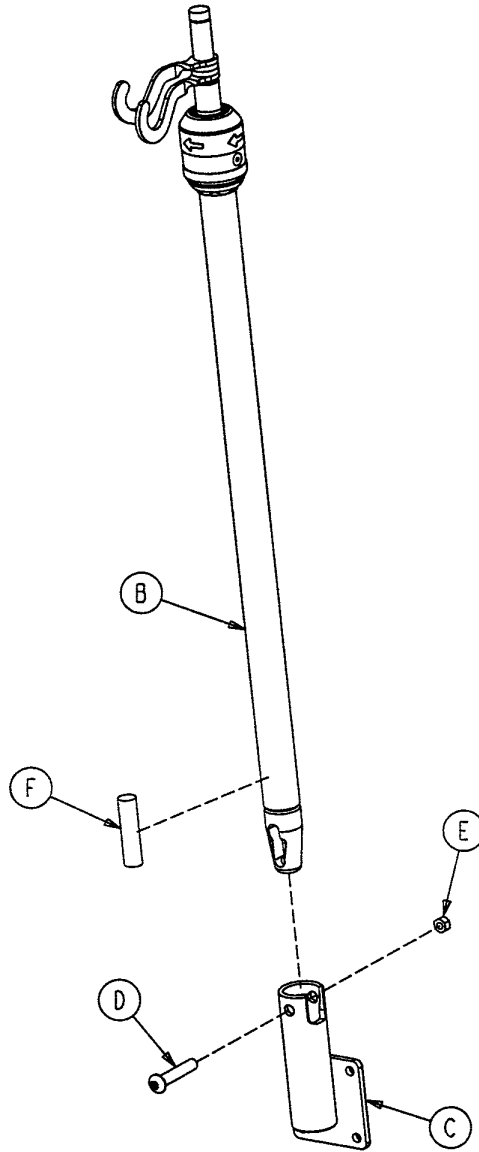
Item	Part No.	Part Name	Qty.
A	26-7	Roll Pin	2
B	26-172	Roll Pin	1
C	38-327	Compression Spring	1
D	1068-260-41	Latch Lever	1
E	1068-260-44	Large Bullet	1
F	1068-260-60	J-Tube Weldment, Left	1
H	1068-260-90	Specification Label	1
J	1068-260-91	Latch Release Label	1
K	7900-1-102	Velcro Pile	2

390-25 Standard, Removable I.V. Pole Assembly

Item	Part No.	Part Name	Qty.
A	24-23	Plastic Knob	1
C	390-3-53	Double I.V. Ass'y	1
D	393-3-43	Tube Assembly	1

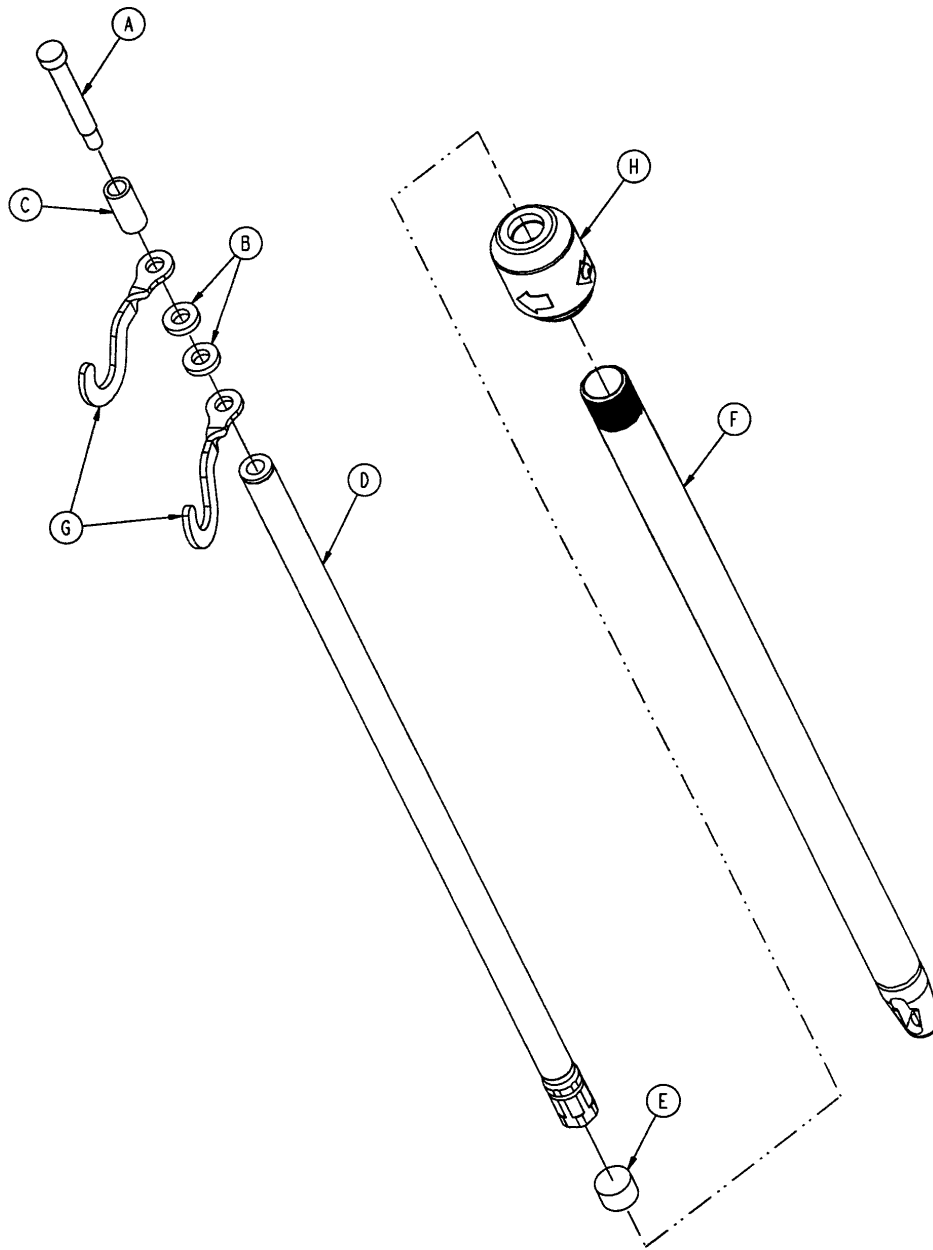


1010-80 2-Stage I.V. Mounting Assembly



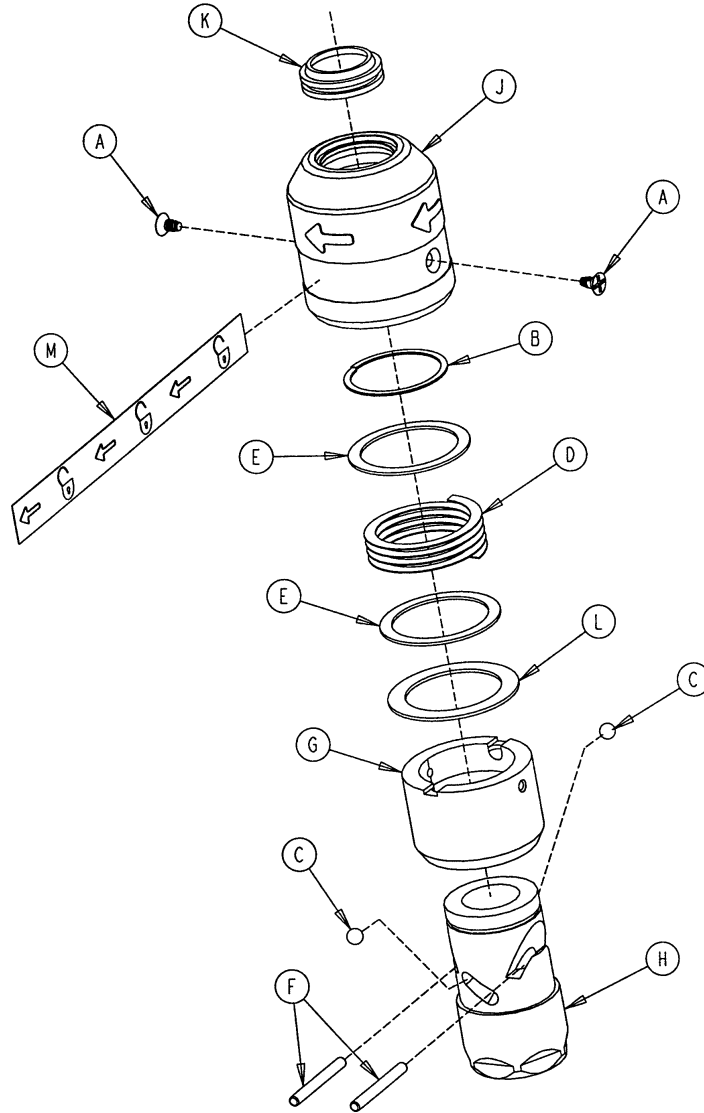
Item	Part No.	Part Name	Qty.
B	(page 82)	I.V. Pole Assembly	1
C	1001-259-111	I.V. Socket Assembly	1
D	4-199	But. Hd. Cap Screw	1
E	16-11	Fiberlock Nut	1
F	1001-59-42	I.V. Plug	1

1211-210-10 Optional 2-Stage I.V. Pole Assembly



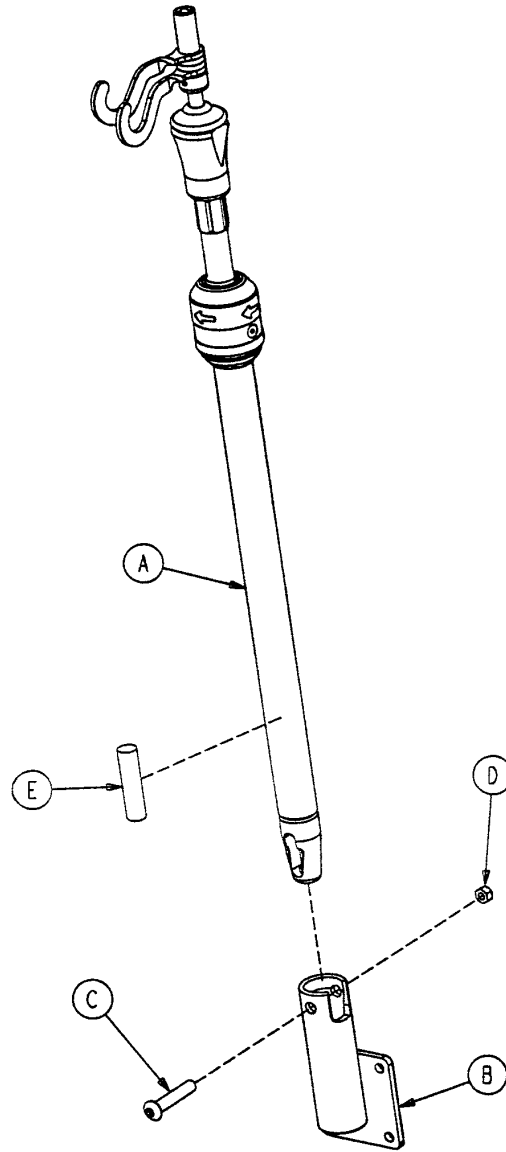
Item	Part No.	Part Name	Qty.
A	8-31	Soc. Hd. Cap Screw	1
B	52-17	Washer	2
C	926-400-162	Spacer	1
D	1211-110-29	2nd Stage Assembly	1
E	1001-259-13	Dampener	1
F	1001-259-32	Base Tube Weldment	1
G	1010-259-16	I.V. Hook	2
H	(page 83)	I.V. Pole Latch	1

1211-110-26 I.V. Pole Latch Assembly



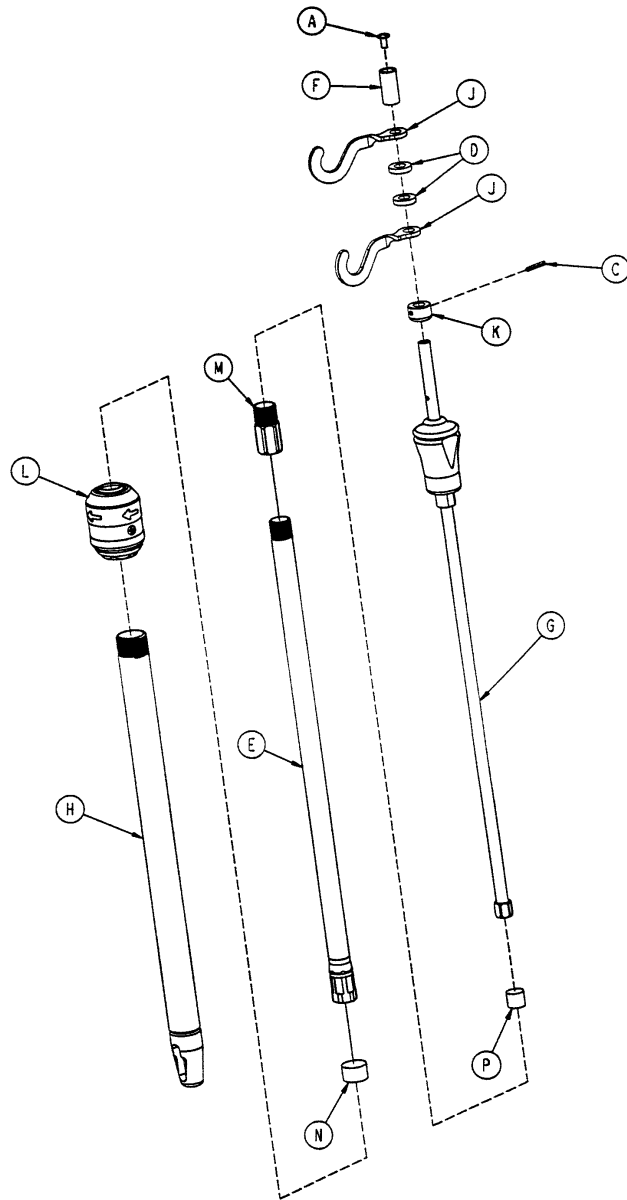
Item	Part No.	Part Name	Qty.
A	1211-110-36	Self-Tapping Screw	2
B	28-167	External Retaining Ring	1
C	31-4	Steel Ball	2
D	38-392	Crest-to Crest Spring	1
E	1211-110-20	Washer	2
F	1211-110-21	Locking Pin	2
G	1211-110-22	Guide	1
H	1211-110-23	I. D. Housing	1
J	1211-110-24	O. D. Housing	1
K	1211-110-18	I.V. Latch Seal	1
L	1211-110-35	Washer	1
M	1211-91-34	Release Label	1

1020-62 3-Stage I.V. Pole Mounting Ass'y



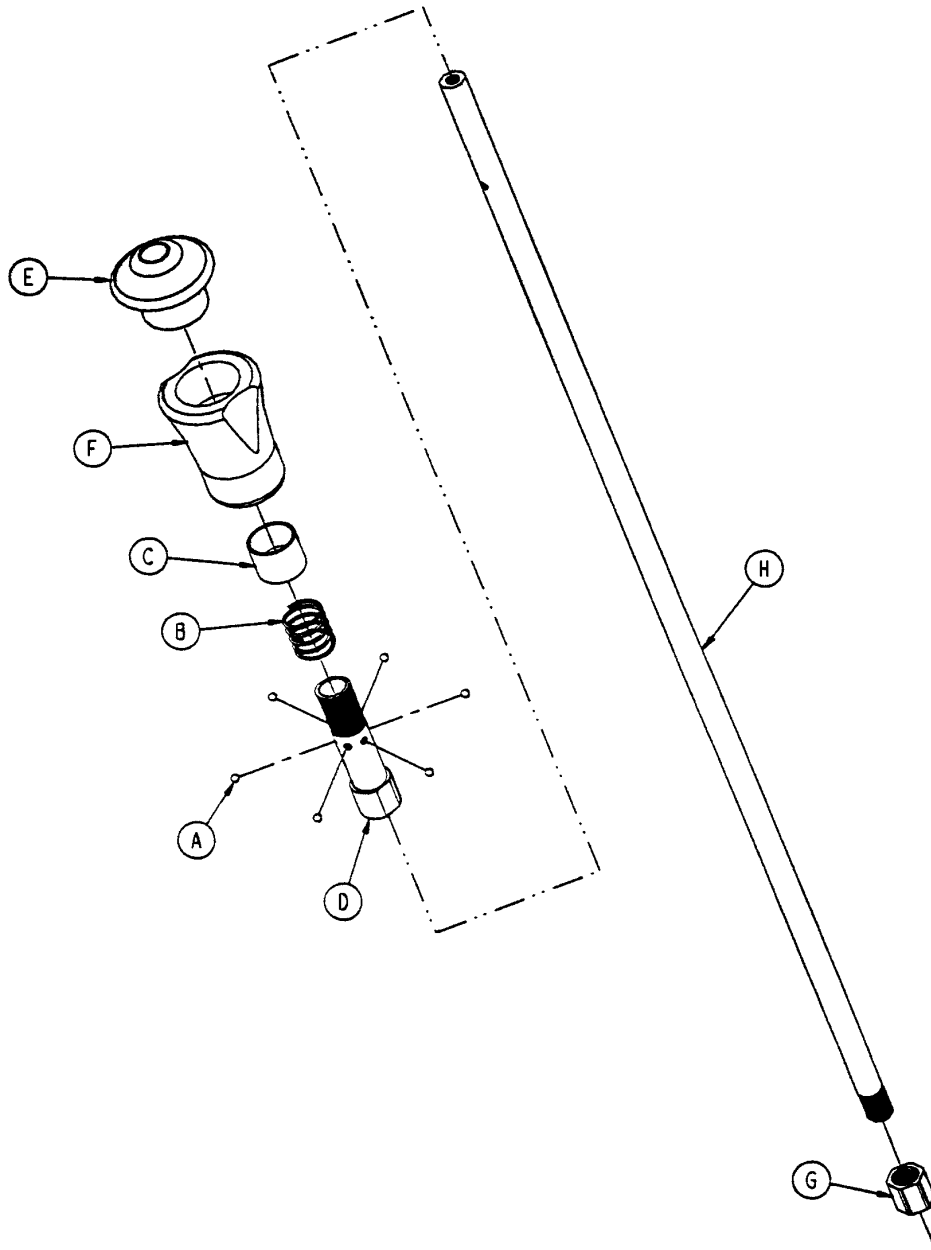
Item	Part No.	Part Name	Qty.
A	(page 85)	I.V. Pole Assembly	1
B	1001-259-111	I.V. Socket Assembly	1
C	4-199	But. Hd. Cap Screw	1
D	16-11	Flexlock Nut	1
E	1001-59-42	Plug	1

1211-211-10 Optional 3-Stage I.V. Pole Assembly



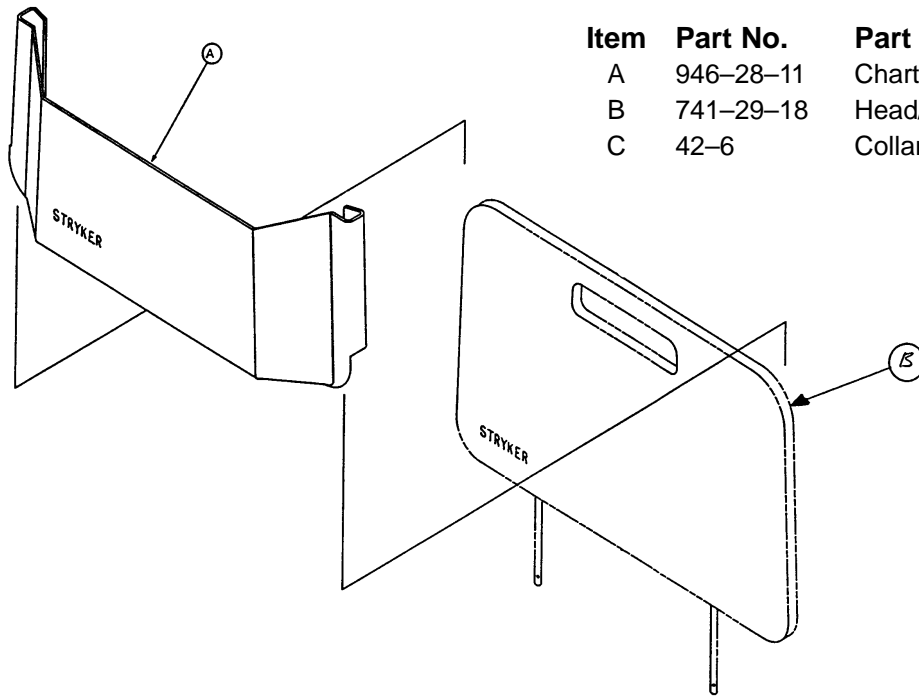
Item	Part No.	Part Name	Qty.
A	7-4	Truss Hd. Machine Screw	1
C	26-6	Roll Pin	1
D	52-17	Spacer	2
E	1211-110-31	2nd Stage Assembly	1
F	926-400-162	Spacer	1
G	(page 86)	3rd Stage Assembly	1
H	1001-161-34	Base Tube Weldment	1
J	1010-259-16	I.V. Hook	2
K	1010-61-14	Collar	1
L	(page 83)	I.V. Pole Latch	1
M	1211-110-16	Threaded Adaptor	1
N	1001-259-13	Dampener	1
P	1001-259-14	Dampener	1

1211-110-32 Optional 3rd Stage Assembly



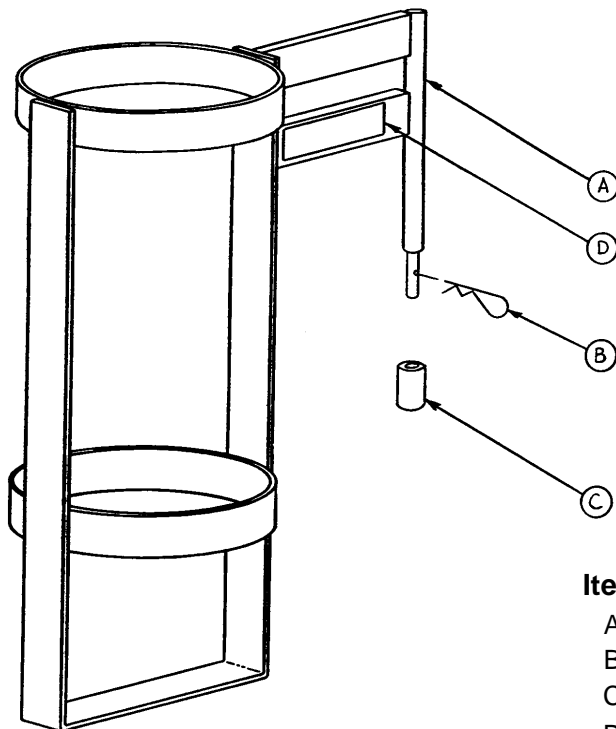
Item	Part No.	Part Name	Qty.
A	31-21	Ball	6
B	38-303	Compression Spring	1
C	1010-61-13	Ball Retainer	1
D	1010-61-16	Retaining Shaft	1
E	1010-61-17	Thumb Knob	1
F	1010-61-18	Hand Guard	1
G	1211-110-17	Nut	1
H	1211-110-33	3rd Extension Rod	1

741-34-100 Foot Board/Chartholder Assembly



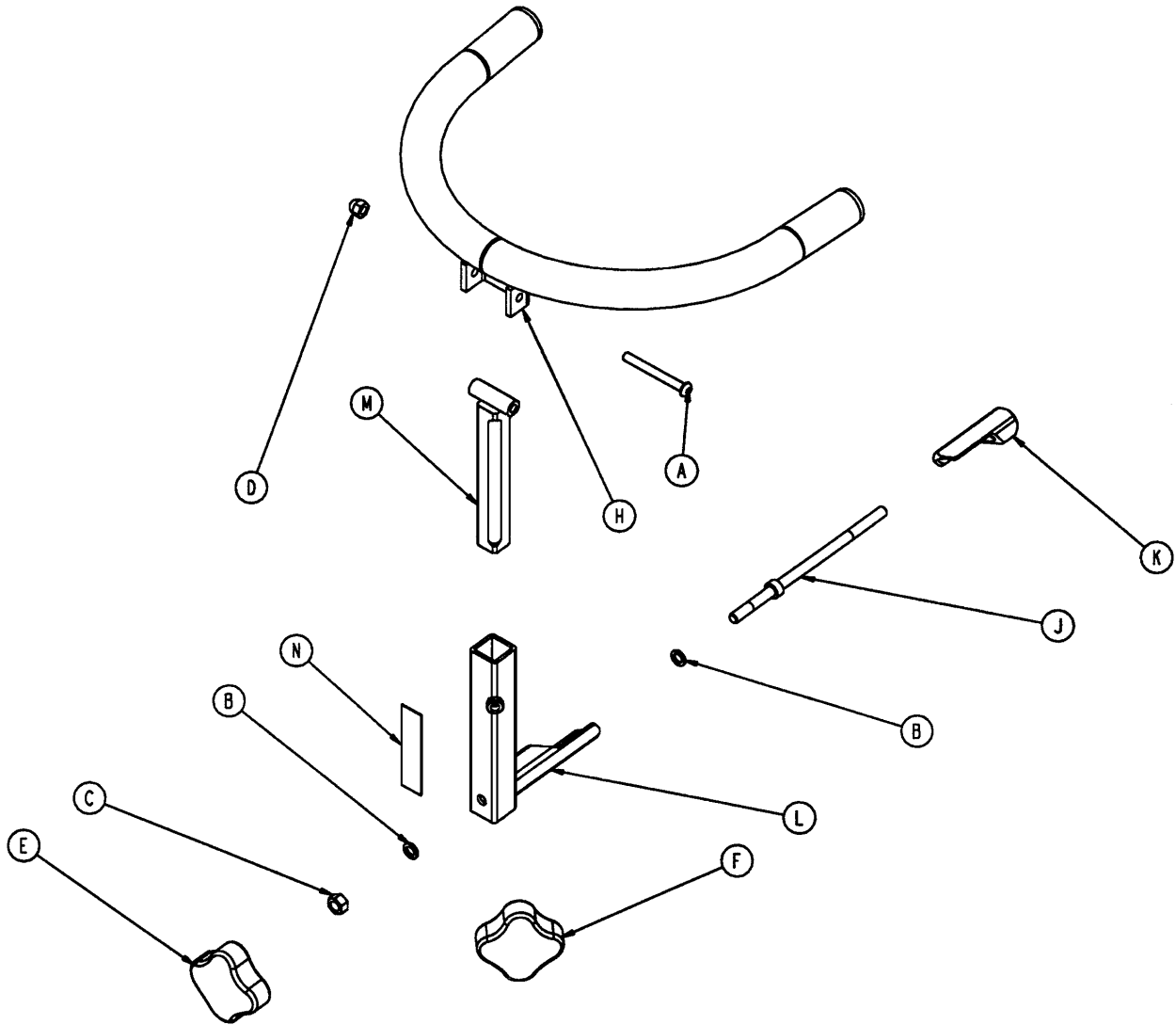
Item	Part No.	Part Name	Qty.
A	946-28-11	Chart Holder	1
B	741-29-18	Head/Foot Board	1
C	42-6	Collar	2

1010-30 Upright Oxygen Bottle Holder Assembly



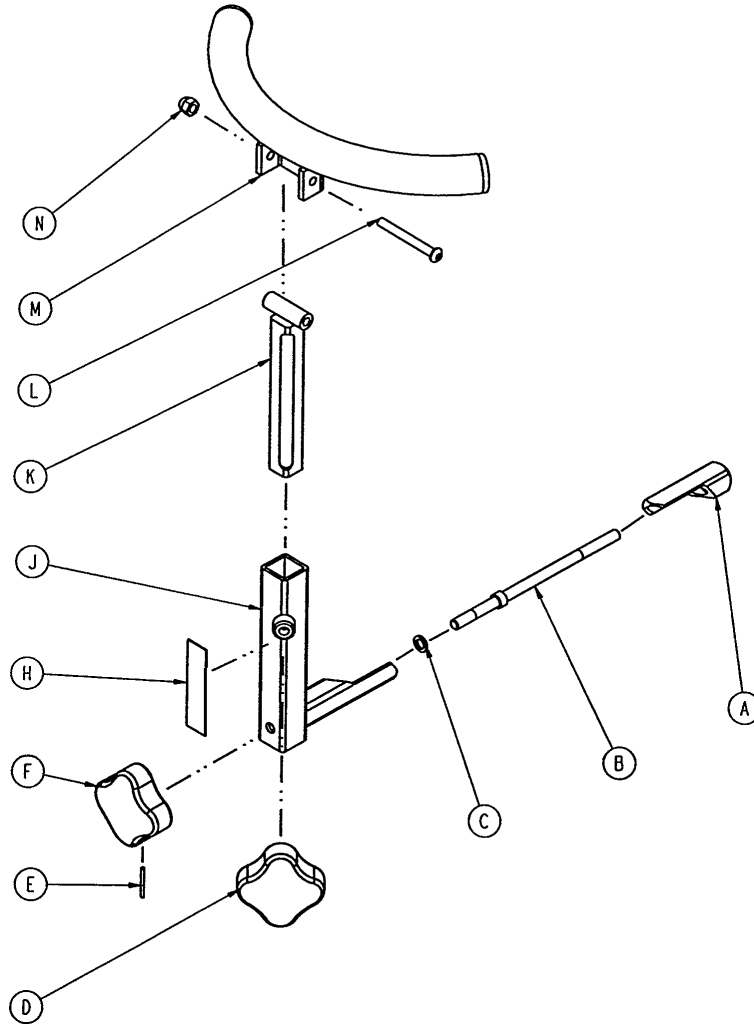
Item	Part Name	Part Name	Qty.
A	1010-30-11	Upright Bottle Holder	1
B	27-12	Cotter Pin	1
C	741-30-24	Nylon Stand-Off	1
D	1010-30-17	Spec. Label	1

1068-250 Wrist Rest Assembly



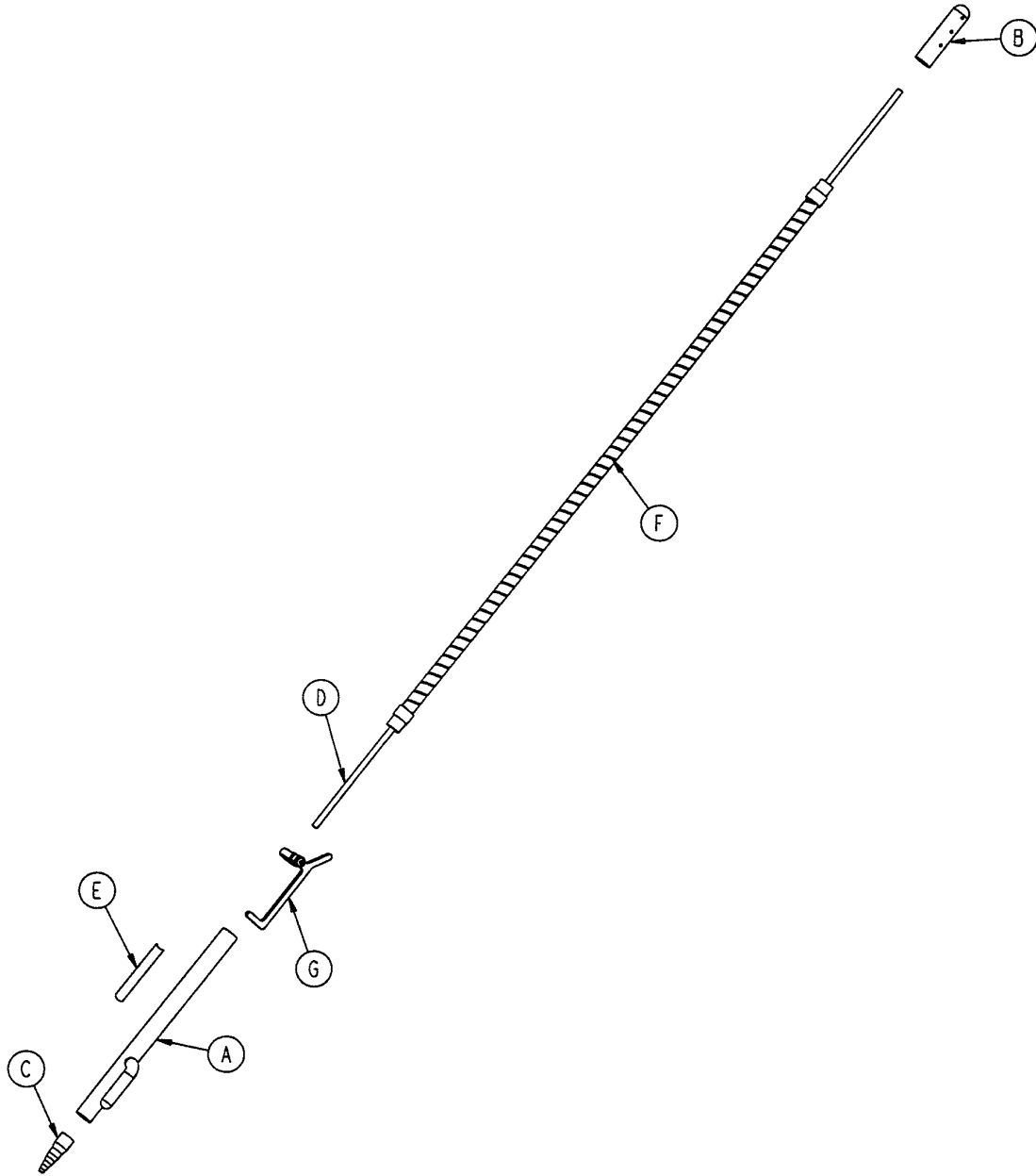
Item	Part No.	Part Name	Qty.
A	4-163	But. Hd. Cap Screw	1
B	14-3	Fiber Washer	2
C	15-12	Hex Nut	1
D	17-4	Acorn Nut	1
E	24-54	Knob, Female	1
F	24-55	Knob, Male	1
H	1068-50-55	Tube Weldment	1
J	1068-250-41	Wedge Bolt	1
K	1068-250-42	Locking Wedge	1
L	1068-250-50	Base Tube Weldment	1
M	1068-252-55	Support Bar Weldment	1
N	1068-290-50	Specification Label	1

1068–251 Wrist Rest Assembly, Temporal



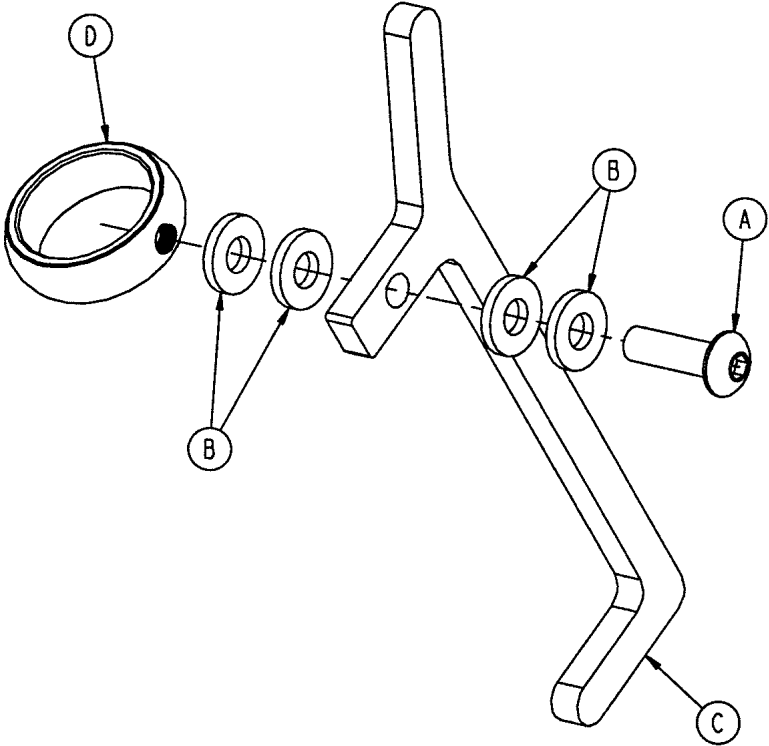
Item	Part No.	Part Name	Qty.
A	1068–250–42	Locking Wedge	1
B	1068–250–41	Wedge Bolt	1
C	14–3	Fiber Washer	1
D	24–55	Knob, Male	1
E	26–42	Roll Pin	1
F	24–54	Knob, Female	1
H	1068–290–51	Specification Label	1
J	1068–250–50	Base Tube Weldment	1
K	1068–252–55	Support Bar Weldment	1
L	4–163	But. Hd. Cap Screw	1
M	1068–51–50	Tube Weldment	1
N	17–4	Acorn Nut	1

1068-68 Drape Support Assembly



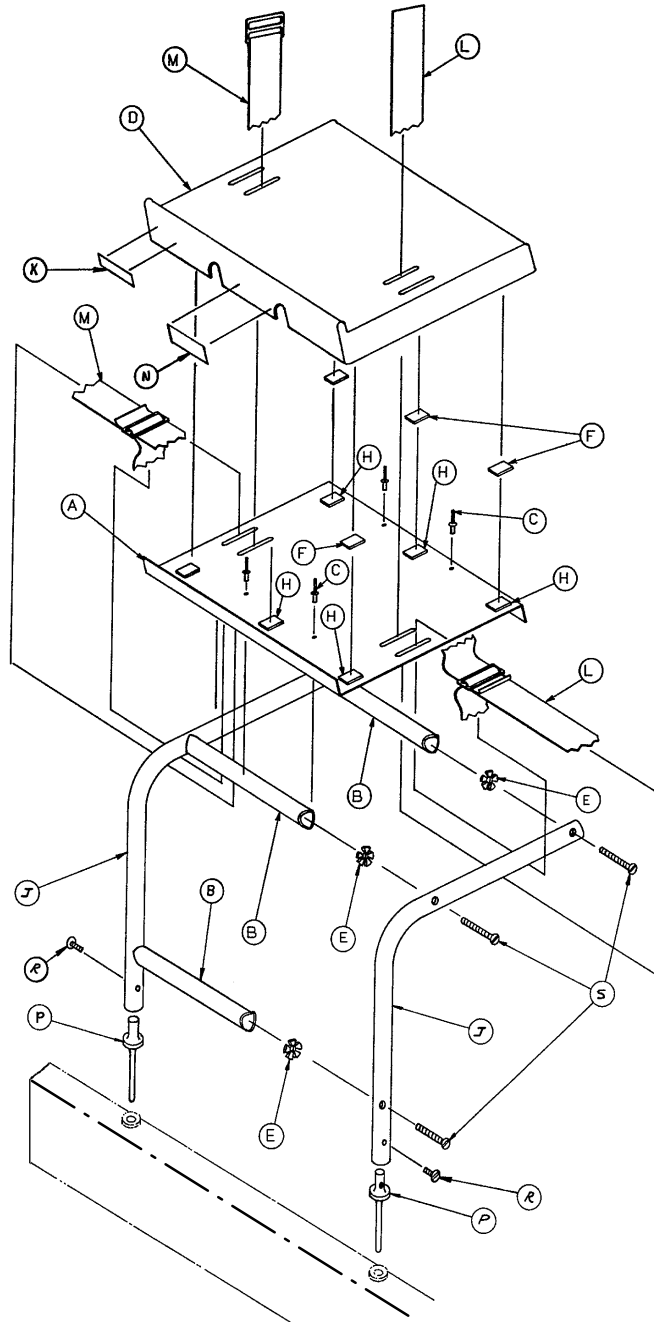
Item	Part No.	Part Name	Qty.
A	1068-68-50	Drape Support Weldment	1
B	1068-68-43	Oxygen Tube Cap	1
C	1068-268-42	Oxygen Tube Receptacle	1
D	1068-68-41	Oxygen Supply Line	1
E	1068-90-68	Specification Label	1
F	1066-85-13	Goose Neck	1
G	(page 91)	O2 Latch Assembly	1

1068-21-12 O2 Latch Assembly



Item	Part No.	Part Name	Qty.
A	4-149	But. Hd. Cap Screw	1
B	14-56	Nylon Washer	4
C	1068-21-13	O ² Latch	1
D	1068-21-14	O ² Collar	1

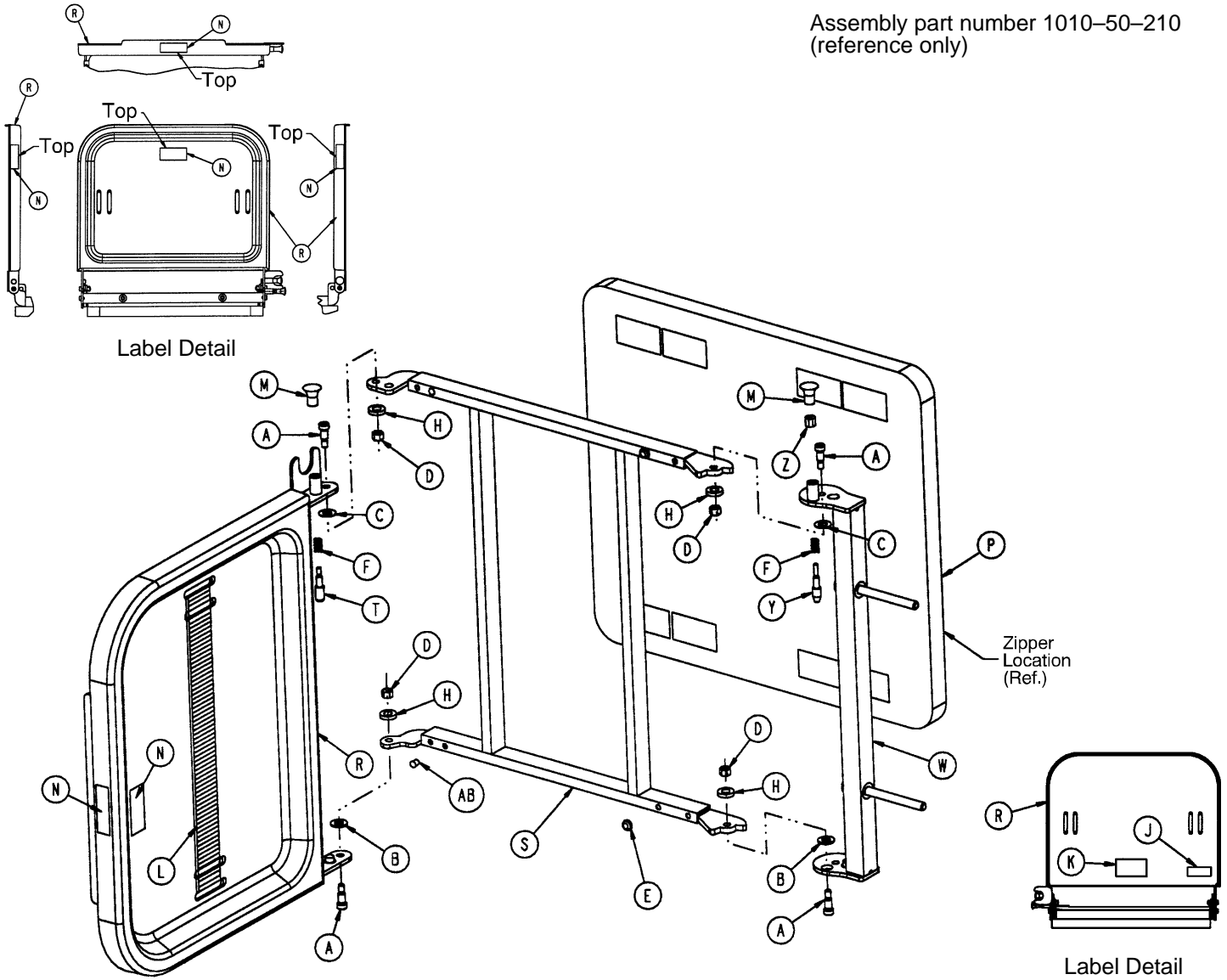
741-48 Defibrillator Tray Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-39-4	Tray	1	K	741-48-12	Label	1
B	926-39-16	Crosstube	3	L	390-57-12	Long Strap	1
C	25-55	Rivet	4	M	390-57-13	Short Strap	1
D	926-39-9	Cover	1	N	946-1-283	Label	1
E	18-6	Umbrella Nut	6	P	741-48-20	Holder	2
F	29-8	Dual Lock	6	R	2-44	Screw	2
H	29-10	Dual Lock	6	S	2-25	Screw	6
J	946-39-3	Support Tube	2				

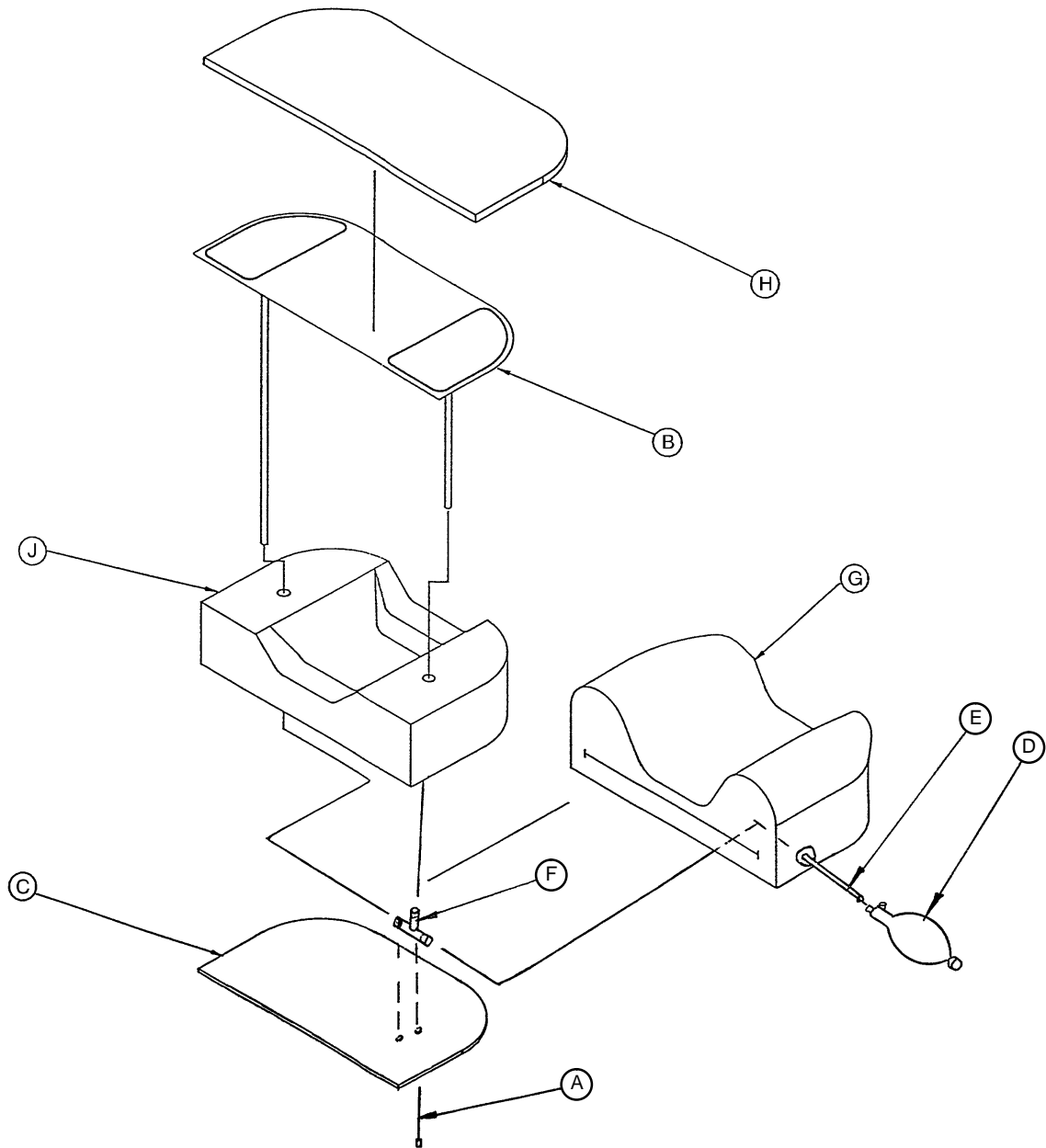
1010-50-100 Foot Extension/Defibrillator Tray Ass'y

Assembly part number 1010-50-210
(reference only)



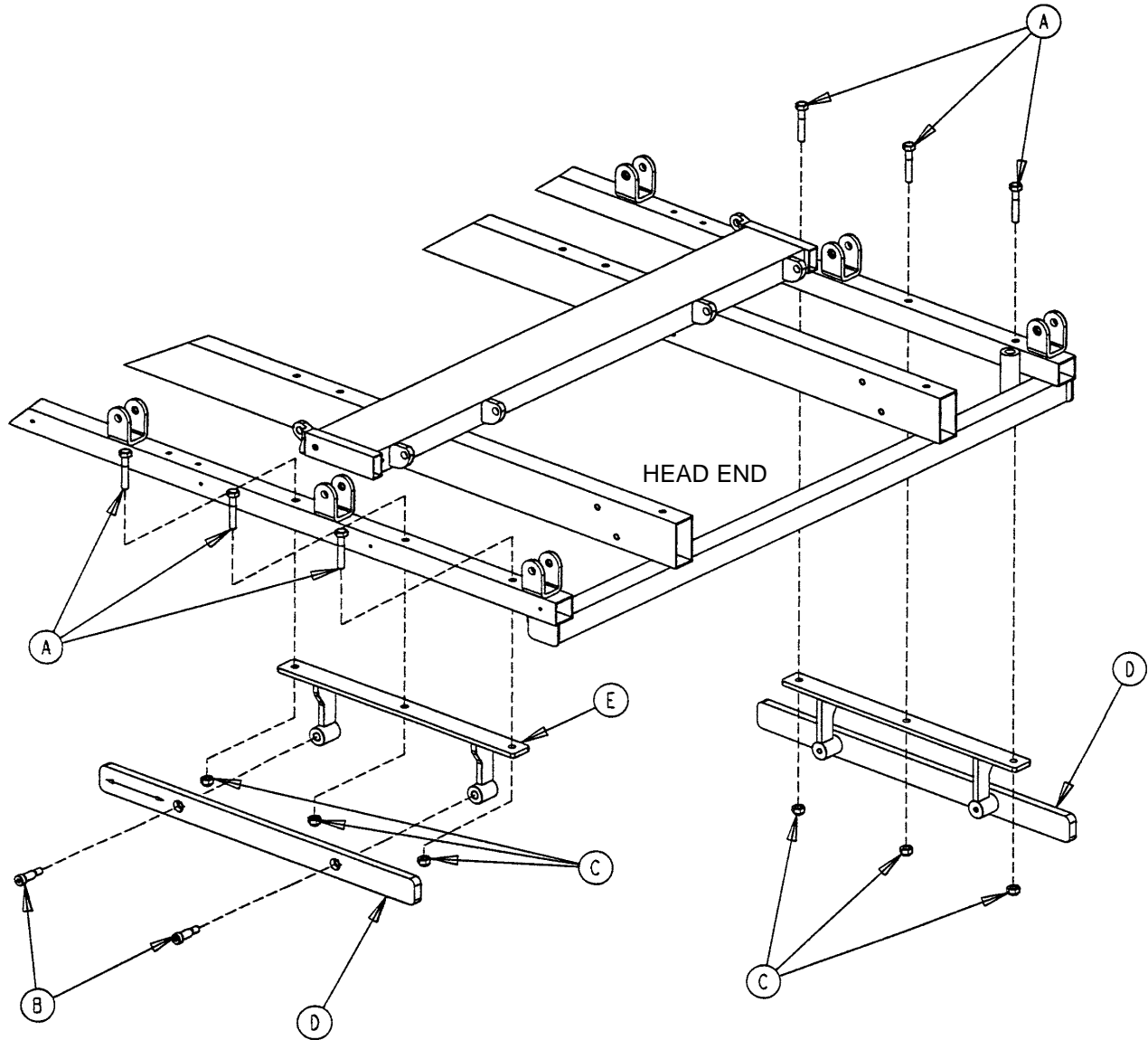
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	8-49	Socket Hd. Shoulder Bolt	4	M	1010-50-50	Knob	2
B	14-20	Nylon Washer	2	N	1010-50-57	"Max. Weight" Label	4
C	14-21	Nylon Washer	2	P	1010-50-205	Cushion Assembly	1
D	16-28	Fiberlock Nut	4	R	1010-50-218	Foot & Tray Board	1
E	37-52	Rubber Bumper	2	S	1010-50-225	Pivot Frame Weldment	1
F	38-133	Spring	2	T	1010-50-242	Pin Lock	1
H	52-17	Spacer	4	W	1010-50-246	Base Mounting Ass'y	1
J	1010-50-17	Specification Label	1	Y	1010-50-248	Lower Pin Lock	1
K	1010-50-19	"Push/Pull" Label	1	Z	1010-50-250	Pin Adjuster	1
L	1010-50-21	Long Strap	1	AB	721-31-65	Hole Plug	1

1068-182 Inflatable Head Pad Assembly



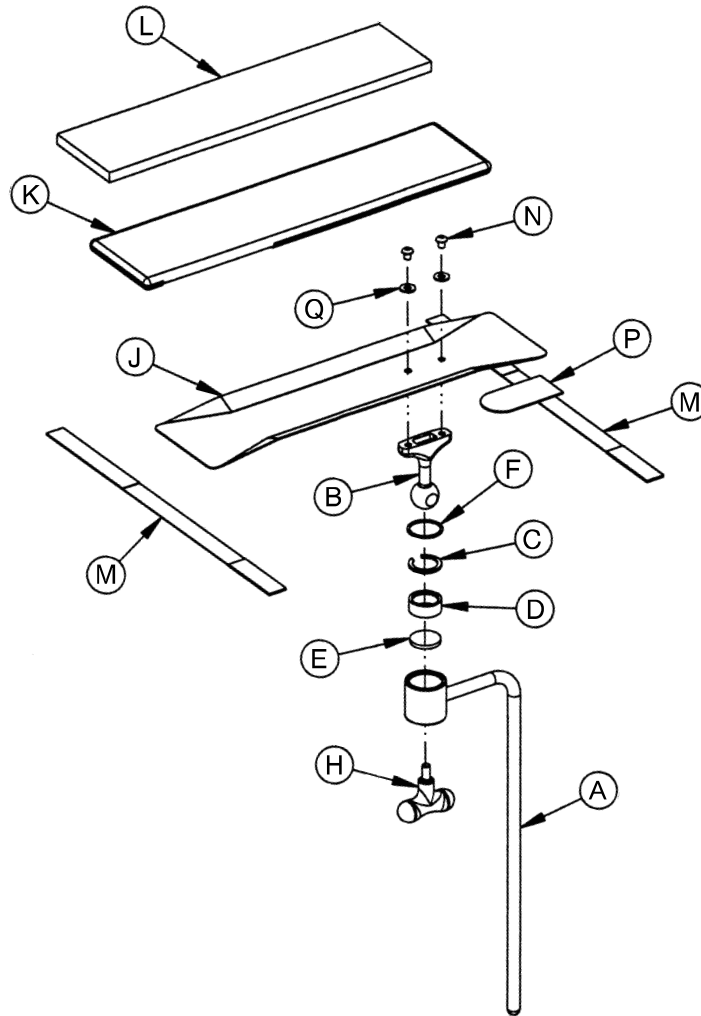
Item	Part No.	Part Name	Qty.
A	58-14	Cable Tie	1
B	1066-82-14	Bladder	1
C	1068-82-15	Head Piece Base	1
D	1066-82-20	Latex Bulb	1
E	1066-82-21	Connector	1
F	1066-82-22	"T" Connector	1
G	1068-182-9	Cover Assembly	1
H	1068-182-12	Top Foam	1
J	1068-182-13	Bottom Foam	1

1068-266 Accessory Rail Assembly



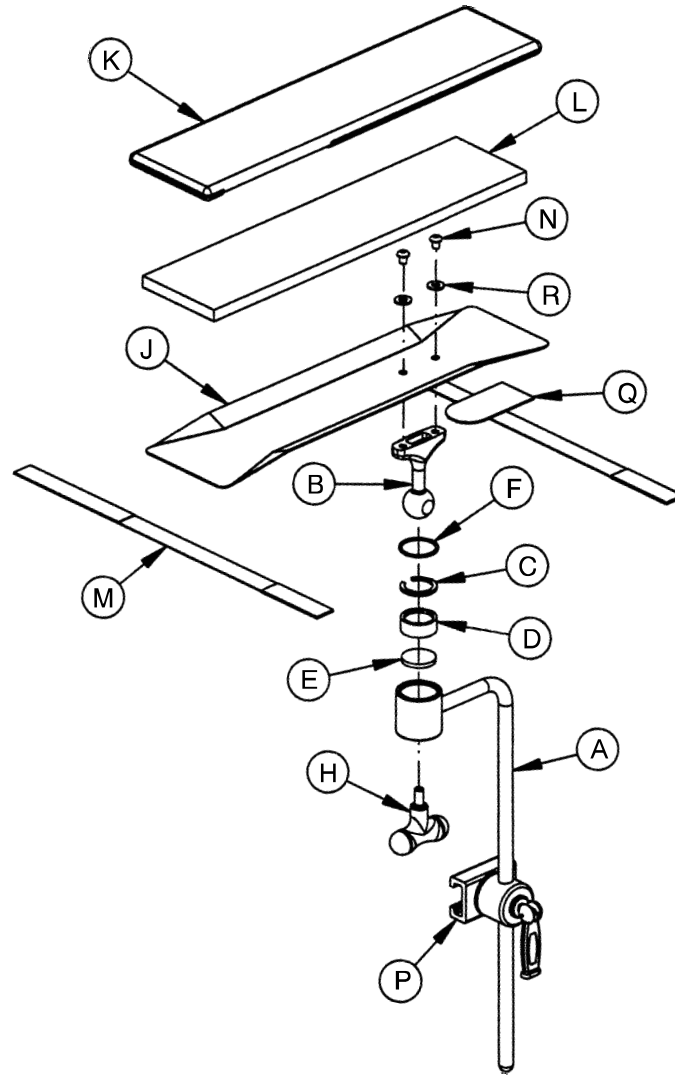
Item	Part No.	Part Name	Qty.
A	3-47	Hex Hd. Cap Screw	6
B	8-15	Shoulder Bolt	4
C	16-28	Nylock Hex Nut	6
D	1068-66-42	Option Bar Rail	2
E	1068-266-50	Mounting Bracket Weldment	2

1068-55-10 Arm Board Assembly



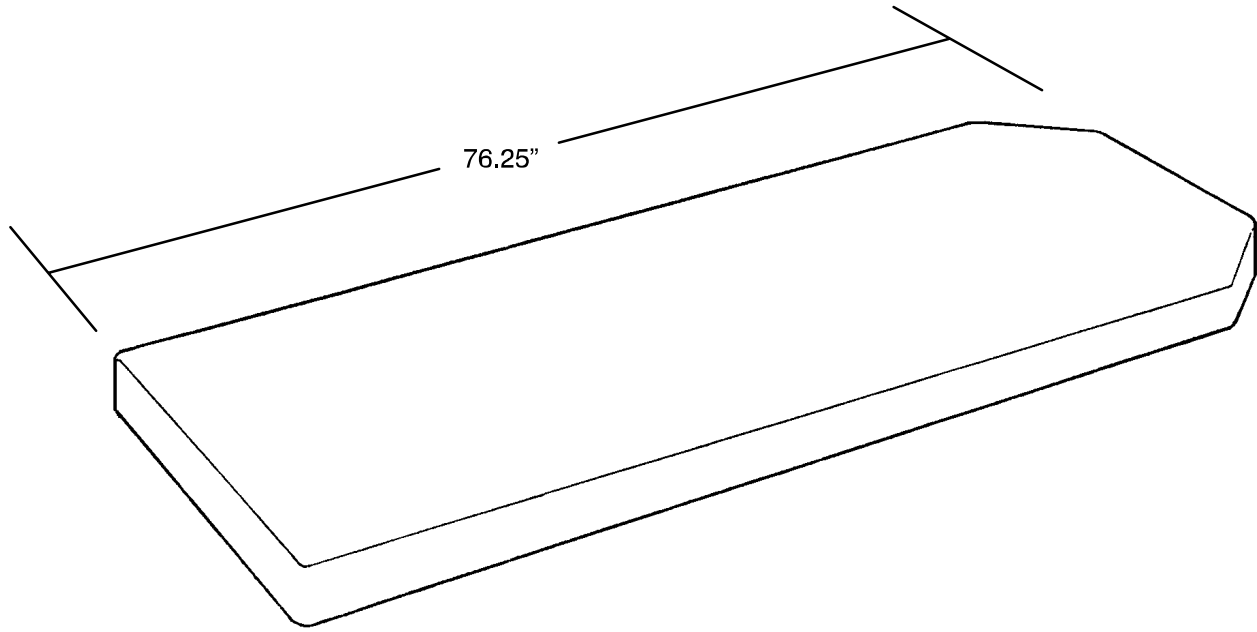
Item	Part No.	Part Name	Qty.
A	1060-1-159	Leg Support Bar	1
B	1060-1-155	Ball Post	1
C	1060-1-154	Split Ring	1
D	1060-1-153	Jaw	1
E	1060-1-152	Disc	1
F	28-104	Retaining Ring	1
H	24-44	T-Handle	1
J	1068-56-15	Arm Board	1
K	1068-56-13	Arm Board Cover	1
L	390-11-12	Foam Pad	1
M	1068-56-16	Restraint Strap Assembly	2
N	4-269	Button Hd. Cap Screw	2
P	7900-1-102	Adhesive Velcro Pile	4"
Q	11-3	Flat Washer	2

1068-56-110 Arm Board Assembly (with Direct Clamp)

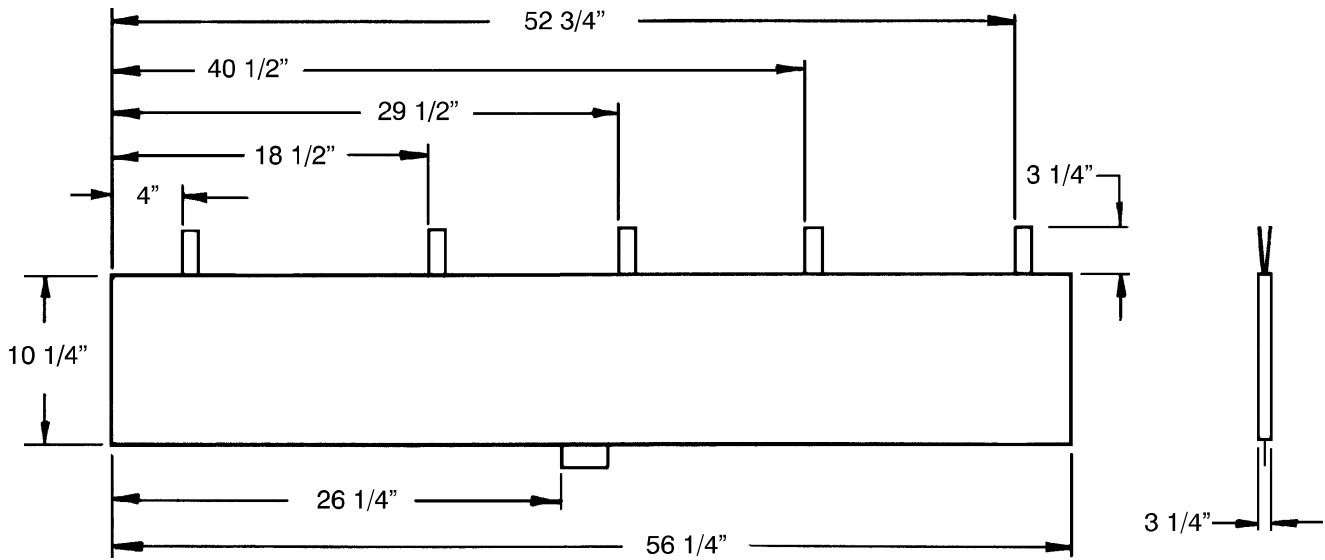


Item	Part No.	Part Name	Qty.
A	1060-1-159	Leg Support Bar	1
B	1060-1-155	Ball Post	1
C	1060-1-154	Split Ring	1
D	1060-1-153	Jaw	1
E	1060-1-152	Disc	1
F	28-104	Retaining Ring	1
H	24-44	T-Handle	1
J	1068-56-15	Arm Board	1
K	1068-56-13	Arm Board Cover	1
L	390-11-12	Foam Pad	1
M	1068-56-16	Restraint Strap Assembly	2
N	4-269	Button Hd. Cap Screw	2
P	1068-54-10	Direct Clamp	1
Q	7900-1-102	Adhesive Velcro Pile	4"
R	11-3	Flat Washer	2

Mattresses and Siderail Pads



- Mattress, 2" Thick x 26" Wide, Standard part # 1066-39
- Mattress, 3" Thick x 26" Wide, Standard part # 1066-38
- Mattress, 3" Thick x 26" Wide, Enhanced Comfort part # 1066-326-40
- Mattress, 4" Thick x 26" Wide, Enhanced Comfort part # 1066-426-40



- Siderail Pad Set part # 1010-52

Warranty

Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical stretchers are designed for a 10 year expected life under normal use conditions and appropriate periodic maintenance as described in the maintenance manual for each device.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

Extended (Parts and Labor)

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Standard (Labor Only):

- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

Basic (Parts Only):

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

Please call your local representative, or call (800) 327-0770 for further information

Warranty

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

International Warranty Clause:

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.



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