



Renaissance Series

1210/1211 Emergency Care Stretcher

1710/1711 PACU Stretcher

Maintenance Manual

For 1210 stretchers with serial numbers of 9803030129 and above

For 1211 stretchers with serial numbers of 9803030340 and above

For 1710 stretchers with serial numbers of 9803030251 and above

For 1711 stretchers with serial numbers of 9803030596 and above

For Parts or Technical Assistance

800-327-0770

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Introduction

INTRODUCTION

This manual is designed to assist you with the maintenance of the 1210/1211 Emergency Care Stretchers and the 1710/1711 PACU Beds. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

	1210/1211	1710/1711
Maximum Weight Capacity	500 pounds	500 pounds
Overall Bed Length \ Width	83" / 31.5", 83" / 30"	83" / 34.5", 83" / 30.5"
Minimum \ Maximum Bed Height	22" / 35.5", 22" / 35.5"	22" / 35.5", 22" / 35.5"
Fowler Angle	0 to 90°	0 to 90°
Knee Gatch Angle	0 to 35°	0 to 35°
Trendelenburg \ Reverse Trendelenburg	+18° to -18°	+18° to -18°

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

NOTE

This provides special information to make maintenance easier or important instructions clearer.

WARNING

Patients should be discouraged from sitting directly on the ends of the stretcher. Excessive weight will cause the litter surface to tip up, possibly causing patient injury.

Always apply the caster brakes when a patient is getting on or off the stretcher. Push on the stretcher to ensure the brakes are securely locked. Always engage the brakes unless the stretcher is being moved. Injury could result if the stretcher moves while a patient is getting on or off the stretcher.

Preventive Maintenance

CHECKLIST

- _____ All fasteners secure
- _____ Siderails move and latch properly
- _____ Engage brake pedal and push on the stretcher to ensure all casters lock securely (page 16)
- _____ Steer function working properly
- _____ All casters secure and swivel properly
- _____ Body restraints working properly
- _____ I.V. pole intact and operating properly
- _____ Oxygen bottle holder intact and operating properly
- _____ Fowler operates and latches properly
- _____ Knee Gatch operates properly
- _____ Trendelenburg/Reverse Trendelenburg operating properly
- _____ No rips or cracks in mattress cover
- _____ Transfer boards intact and operating properly
- _____ Arm board support levers intact and operating properly
- _____ Ground chain intact
- _____ No leaks at hydraulic connections
- _____ Hydraulic jacks holding properly
- _____ Hydraulic drop rate set properly
- _____ Hydraulic oil level sufficient
- _____ Lubricate where required, including the brake adjuster assembly and brake cam

Serial No. _____

Completed By: _____ Date: _____

NOTE

References to the right or left side of the stretcher refer to the right and left sides of a patient lying face up on the stretcher.

Cleaning

Hand wash all surfaces of the stretcher with warm water and mild detergent. Dry thoroughly. DO NOT STEAM CLEAN, PRESSURE WASH, HOSE OFF OR ULTRASONICALLY CLEAN. Using these methods of cleaning is **not** recommended and may void this product's warranty.

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used. Iodophor type disinfectants are not recommended for use. The following products have been tested and have been found not to have a harmful effect WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.*

TRADE NAME	DISINFECTANT TYPE	MANUFACTURER	*MANUFACTURER'S RECOMMENDED DILUTION
A33	Quaternary	Airwick (Professional Products Division)	2 ounces/gallon
A33 (dry)	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Beaucoup	Phenolic	Huntington Laboratories	1 ounce/gallon
Blue Chip	Quaternary	S.C. Johnson	2 ounces/gallon
Elimstaph	Quaternary	Walter G. Legge	1 ounce/gallon
Franklin Phenomysan F2500	Phenolic	Purex Corporation	1 1/4 ounce/gallon
Franklin Sentinel	Quaternary	Purex Corporation	2 ounces/gallon
Galahad	Phenolic	Puritan Churchill Chemical Company	1 ounce/gallon
Hi-Tor	Quaternary	Huntington Laboratories	1/2 ounce/gallon
LPH	Phenolic	Vestal Laboratories	1/2 ounce/gallon
Matar	Phenolic	Huntington Laboratories	1/2 ounce/gallon
Omega	Quaternary	Airwick (Professional Products Division)	1/2 ounce/gallon
Quanto	Quaternary	Huntington Laboratories	1 ounce/gallon
Sanikleen	Quaternary	West Chemical Products	2 ounces/ gallon
Sanimaster II	Quaternary	Service Master	1 ounce/gallon
Vesphene	Phenolic	Vestal Laboratories	1 1/4 ounce/ gallon

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly. If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

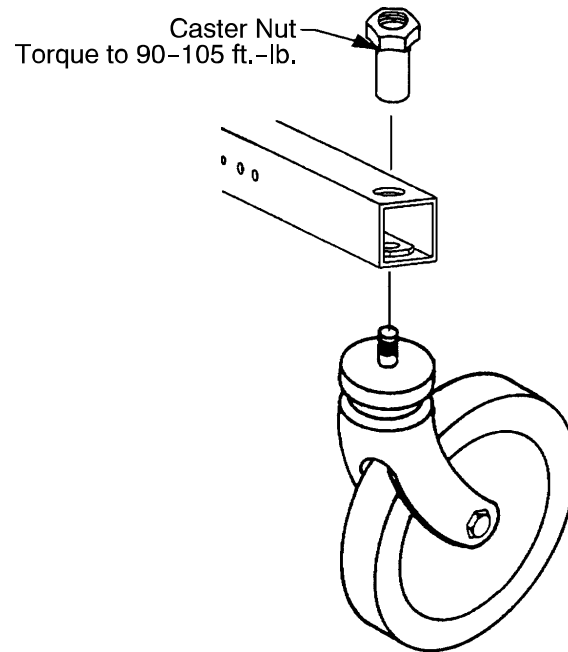
REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

Service Information

CASTER ASSEMBLY REPLACEMENT



1. Remove the old caster assembly.
2. Install the replacement caster and caster nut. Tighten the caster nut to 90–105 ft.-lb. with a torque wrench.

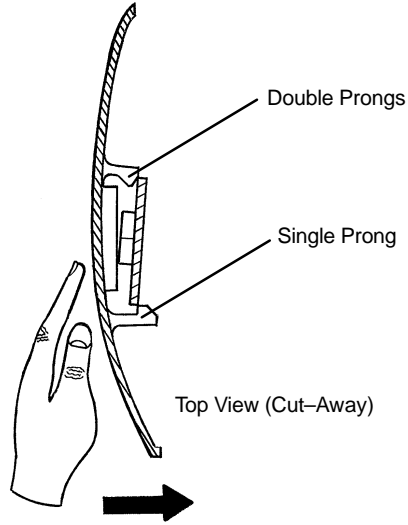
NOTE

A new caster assembly with a 3M patch does not require the application of Loctite at assembly. However, the patch is appropriate for only one installation. If the caster is removed and reassembled for any reason, apply Loctite 242 to two or three threads of both the bolt and caster nut and tighten to 90–105 ft.-lb. with a torque wrench.

Service Information

CASTER COVER INSTALLATION AND REMOVAL

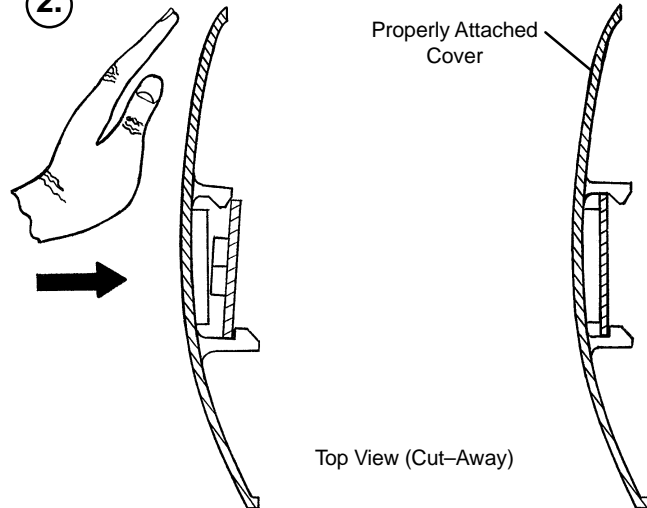
1.



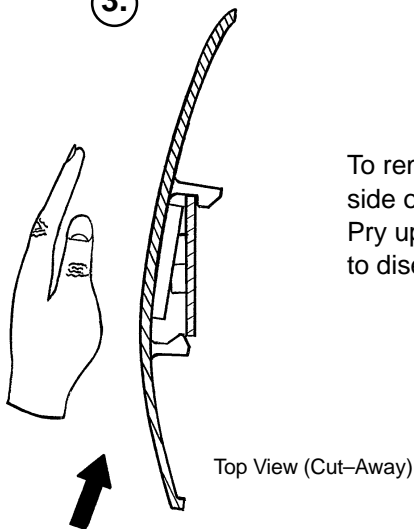
Looking through the larger of the two side cut-outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

Push with palm on cover until double prongs engage.

2.



3.



To remove wheel cover, insert large screwdriver into cut-out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.

Service Information

BRAKE CAM REPLACEMENT

Brake Cam Part Number 715-1-213

Required Tools:

Phillips Screwdriver	String or Bungee Cord	3/32" Allen Wrench
1/8" Allen Wrench		

Procedure:

1. Remove the four Phillips screws holding the base hood to the frame. Lift and support the base hood using string or bungee cord.
2. Using a 3/32" Allen wrench, loosen the set screw holding the brake adjuster to the brake ring and turn the adjuster clockwise to remove it.
3. Using a 1/8" Allen wrench, remove the shoulder bolt and nut holding the brake link on the cam and remove the cam.
4. Reverse steps 3 and 4 to install the new cam. Apply and release the brakes to ensure they operate properly. If adjustment is required, see page 15. Reinstall the base hood.

BRAKE RING REPLACEMENT

Brake Ring Part Number 715-1-61

Required Tools:

Phillips Screwdriver	String or Bungee Cord	Floor Jack, Small Crate (or equiv.)
Large Standard Screwdriver	3/32" Allen Wrench	11/16" Socket & Ratchet
5/8" Wrench	Needle-Nose Pliers	(2) 7/16" Wrenches

Procedure:

1. Remove the four Phillips screws holding the base hood to the frame. Lift and support the base hood using string or bungee cord. Put the brake/steer pedal in the neutral position. Lift the end of the base needing service until the casters are approximately 12" off the floor and support it with a jack or the equivalent.
2. Using a 3/32" Allen wrench, loosen the set screw holding the brake adjuster to the brake ring and turn the adjuster clockwise to remove it.
3. Remove the wheel covers on both casters (see page 9).
4. Remove one of the caster assemblies (see page 8). On the other caster, use an 11/16" socket and ratchet and a 5/8" wrench to remove the nut and bolt holding the wheel on the caster horn and remove only the wheel.
5. Using needle-nose pliers, carefully squeeze and remove the spring between the brake cam and the brake ring.

WARNING

The spring is tightly compressed. Use caution when removing it or personal injury could result.

6. If you are working on an end control base, remove the spring from the pump pedal.
7. Lower the brake ring and remove it from the base. Remove the brake pads and bushings and install them on the new brake ring.
8. Reverse the above steps to install the new brake ring and reinstall the caster and wheel. Apply and release the brakes to ensure they operate properly. If adjustment is required, see page 15. Reinstall the base hood.

Service Information

FIFTH WHEEL REPLACEMENT

Required Tools:

Pliers
(2) 9/16" Box End Wrenches

String or Bungee Cord

3/16" Allen Wrench

Procedure:

1. Apply the stretcher brakes.
2. Pump the litter up to full height.
3. Lift and support the base hood using string or bungee cord.
4. Using pliers, remove the cotter pin from the end of the fifth wheel pivot rod and remove the two washers.
5. Pull up on the fifth wheel arm and pull down on the tension spring to release the pressure on the arm.
6. Using a 3/16" Allen wrench, remove the hex Allen bolt from the center of the pivot rod and pull the pivot rod out of the wheel arm.
7. Reverse the above steps to install a new fifth wheel assembly.

NOTE

To replace the wheel only, use two 9/16" box end wrenches to remove the bolt and nut holding it to the wheel arm.

BASE SIDE CONTROL PEDAL LINKAGE ADJUSTMENT

Required Tools:

3/8" Wrench
Bungee Cords

5/32" Hex Allen Wrench

7/16" Wrench

Adjustment Procedure:

1. Place 150–200 pounds on the litter and pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using bungee cords, support the base hood.
3. Using a 3/8" wrench and a 5/32" hex Allen wrench, loosen the appropriate pedal linkage adjustment nut until the jack stops "drifting". Raise the litter to full up.
4. Tighten the pedal linkage adjustment nut until the jack begins to slowly descend.
5. Using a 7/16" wrench, back the pedal linkage adjustment nut out four full turns. Raise the litter to full up.
6. Loosen the pedal linkage adjustment nut and ensure no drift occurs. If the jack drifts, repeat procedure.

Service Information

BASE SIDE CONTROL BRAKE/STEER GEAR REPLACEMENT

Required Tools:

Pliers	String or Bungee Cord	Floor Jack or Equivalent
1/8" Allen Wrench	5/32" Allen Wrench	3/8" Box End Wrench
(2) 9/16" Box End Wrenches	3/16" Punch	1/4" Punch
Hammer		

Procedure:

1. Apply the stretcher brakes.
2. Pump the litter up to full height.
3. Lift and support the base hood using string or bungee cord.
4. Using pliers, remove the cotter pins from both jack pump pistons and the pump linkage.
5. Using the 9/16" box end wrenches, remove the two bearing plate bolts.
6. Remove the cotter pin on the side brake bar.
7. Remove the bearing plate and pull out the idler gear rod while holding onto the gear. Lift the gear out.
8. Slide the miter gear away from the rod spacer and remove the dowel pin.
9. Using the floor jack, raise the side of the base you are working on approximately four inches.
10. Rotate the brake bar so the pedals are upside down.
11. Using a 1/4" punch and a hammer, remove the groove pin from the side brake rod.
12. Using a 3/16" punch and hammer, remove the 3/16" groove pin from the pedal.
13. Using a 5/32" Allen wrench, remove the set screw from the collar inside the gear box.
14. Remove the brake rod while holding the gear on the rod.
15. Using a 1/8" Allen wrench and a 3/8" box end wrench, remove the nuts and bolts holding the brake link to the rod.
16. Using a 5/32" Allen wrench, remove the set screw from the collar outside of the gear box.
17. Using a 1/4" punch, remove the roll pin from the cam and brake link collar.
18. Reverse the above steps to install the replacement gear.
19. Inspect each gear for wear. Lube with MPG-2 grease or the equivalent if necessary.

Service Information

JACK REPLACEMENT (WITHOUT COMPRESSION SPRING)

Required Tools:

3/8" Wrench

1/2" Socket

1/2" Wrench

Needle-Nosed Pliers

Replacement Procedure:

1. Apply stretcher brakes. Raise litter to full up. Raise Fowler to full up and raise siderails.
2. Use a 3/8" wrench to remove the bolt in the litter support tube above black bellows on both ends.
3. With the assistance of another person, lift off the stretcher litter and set it aside, taking care not to damage the siderails, etc.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using a 1/2" socket and 1/2" wrench, remove the four bolts, washers and nuts holding the jack support straps to the base frame.
7. Using needle-nosed pliers, remove the two cotter keys on the pump link and remove the pump link.
8. Using a 1/2" socket and a 1/2" wrench, remove the four bolts holding the jack base to the base frame (using a 3" extension may be required). Remove the jack from the base frame.
9. Reverse steps 6–8 to install the replacement jack. Reinstall the base hood and the litter.

JACK REPLACEMENT (WITH COMPRESSION SPRING)

Required Tools:

3/8" Wrench

Needle-Nosed Pliers

Straight Screwdriver

Spring Compression Tool

Replacement Procedure:

1. Apply stretcher brakes. Raise litter to full up. Raise Fowler to full up and raise siderails.
2. Use a 3/8" wrench to remove the bolt in the litter support tube above black bellows on both ends.
3. With the assistance of another person, lift off the stretcher litter and set it aside, taking care not to damage the siderails, etc.
4. Push down on the jack actuator to put the jack in the full down position.
5. Lift off the plastic base hood, separating the Velcro holding it to the base frame.
6. Using needle-nosed pliers, pull cotter pin from pump cylinder.
7. Using a straight screwdriver and pump spring compression tool (available upon request), compress the pump spring and pry the pump link out of the pump cylinder.

CAUTION

Be sure not to let the pump piston come out of the jack or damage may occur.

8. Remove and replace jack as described in the procedure above.
9. Replace pump spring and pump link using the straight screwdriver and the pump compression tool.
10. Reinstall the base hood and the stretcher litter.

Service Information

JACK ASSEMBLY TORQUE SPECIFICATION

Jack Assembly with Threads Oiled

- | | |
|---|----------------------|
| 1. Jack Cap Assembly to Jack Actuator Cylinder | 75 to 85 Foot Pounds |
| 2. Jack Actuator Cylinder to Jack Base Assembly | 55 to 65 Foot Pounds |

Jack Base Assembly with Threads Oiled

- | | |
|---|----------------------|
| 1. Jack Pump Cylinder to Jack Base Machined | 45 to 55 Foot Pounds |
| 2. Jack Pin Housing to Jack Base Machined | 35 to 45 Foot Pounds |
| 3. Jack Base Plugs to Jack Base Machined | 8 to 12 Foot Pounds |
| 4. Jack Valve Plug to Jack Base Machined | 8 to 12 Foot Pounds |

HYDRAULIC SYSTEM TROUBLESHOOTING

NOTE

Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 10).

PROBLEM/SYMPTOM	SOLUTION
Jack will not raise to full height.	Add hydraulic fluid (see p.14). Check for leaks.
Jack will not hold in raised position.	Close the needle valve completely. If the jack holds, replace valve #1 (see p. 14). If the jack does not hold, replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod does not move.	Close the needle valve. If the jack will now pump up, replace valve #1. If the jack still will not pump up after closing the needle valve, replace valve #3 (see p. 15).
Jack will not pump up but the jack actuator rod does move when the pump pedal is activated.	Replace valve #2 (see p. 15).
Jack will not pump up and the jack actuator rod may or may not move.	Remove excess air (vacuum) in system (see p. 14).

Contact Stryker technical service at 1–800–327–0770 for further assistance.

Service Information

CHECKING HYDRAULIC FLUID LEVEL

Required Tools:

3/8 Open End Wrench

3/4 Open End Wrench

Procedure:

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
 2. Lift base hood off base frame and set aside.
 3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
 4. Lower the jack to the full down position.
 5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
 6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020–70–475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.
-

CAUTION

Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

JACK DESCENT RATE ADJUSTMENT

Required Tools:

Screwdriver

Bungee Cords (or equivalent)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent rate needle valve is located on the base of the jack. Turn the needle valve clockwise with a screwdriver to decrease the rate of descent. Turn it counterclockwise to increase the rate of descent.
4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

Service Information

HYDRAULIC CHECK VALVE REPLACEMENT

Required Tools:

3/8 Open End Wrench
3/4 Open End Wrench
7/32 Hex Allen Wrench

Stiff Wire (with bent, pointed end)
Torque Wrench (with Ft. Lbs. adjust.)
1/2 Inch Diameter Rod

Small Needle Nose Pliers

Replacement of Valve #1

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

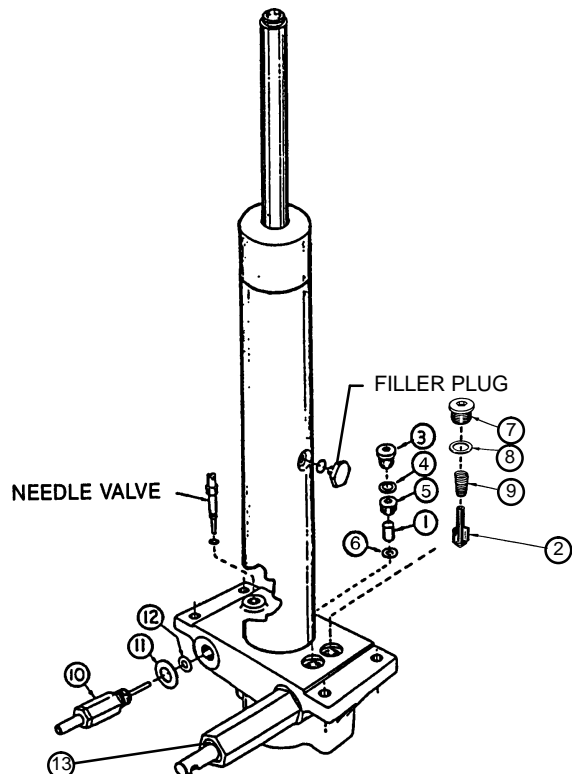
1. Remove the base plug (3) and discard the seal (4).
2. Remove the valve plug (5).
3. Using a stiff wire with a bent, pointed end, remove the valve (1) and the seal (6) and discard the seal.
4. Install the new seal (6) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (1) with the beveled end out (as shown in the illustration).
6. Install the valve plug (5) and tighten to 10 foot-pounds torque.
7. Install the new seal (4) with the base plug (3) and tighten to 10 foot-pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

ITEM	PART NO.	PART NAME
1	926-20-153	Check Valve
2	715-1-341	Poppet
3	715-1-101	Base Plug
4	926-20-156	Seal
5	715-1-309	Valve Plug
6	926-20-154	Seal
7	715-1-301	Base Plug
8	926-20-156	Seal
9	390-2-134	Conical Comp. Spring
10	1210-70-9	Valve Assembly*
10	715-270-100	Valve Assembly**
11	45-966	O-Ring
12	45-967	O-Ring
13	715-100-325	Pump Piston

* Used on jack part number 1210-70-10.

** Used on jack part number 715-270-10.

(see label on side of jack reservoir for jack part number)



Service Information

HYDRAULIC CHECK VALVE REPLACEMENT (CONT'D)

Replacement of Valve (Poppet) #2

WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

1. Remove the base plug (7) and discard the seal (8).
2. Remove the compression spring (9).
3. Using a small needle nose pliers, remove the poppet (2).
4. Install the new poppet (2).
5. Install the compression spring (9).
6. Install the new seal (8) and the base plug (7) and tighten to 10 foot-pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.

REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

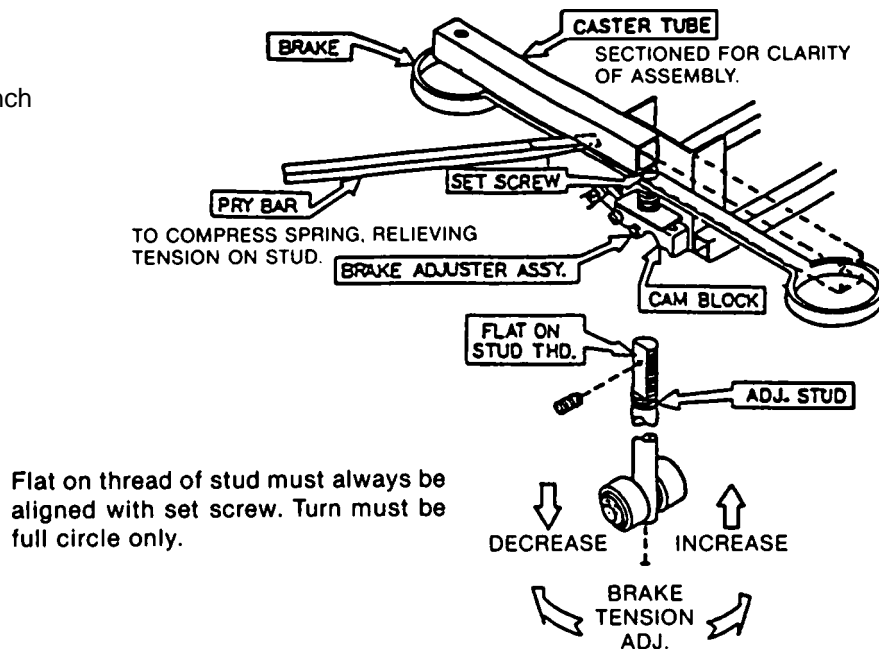
Procedure:

1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure page 10).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

BRAKE ADJUSTMENT

Required Tools:

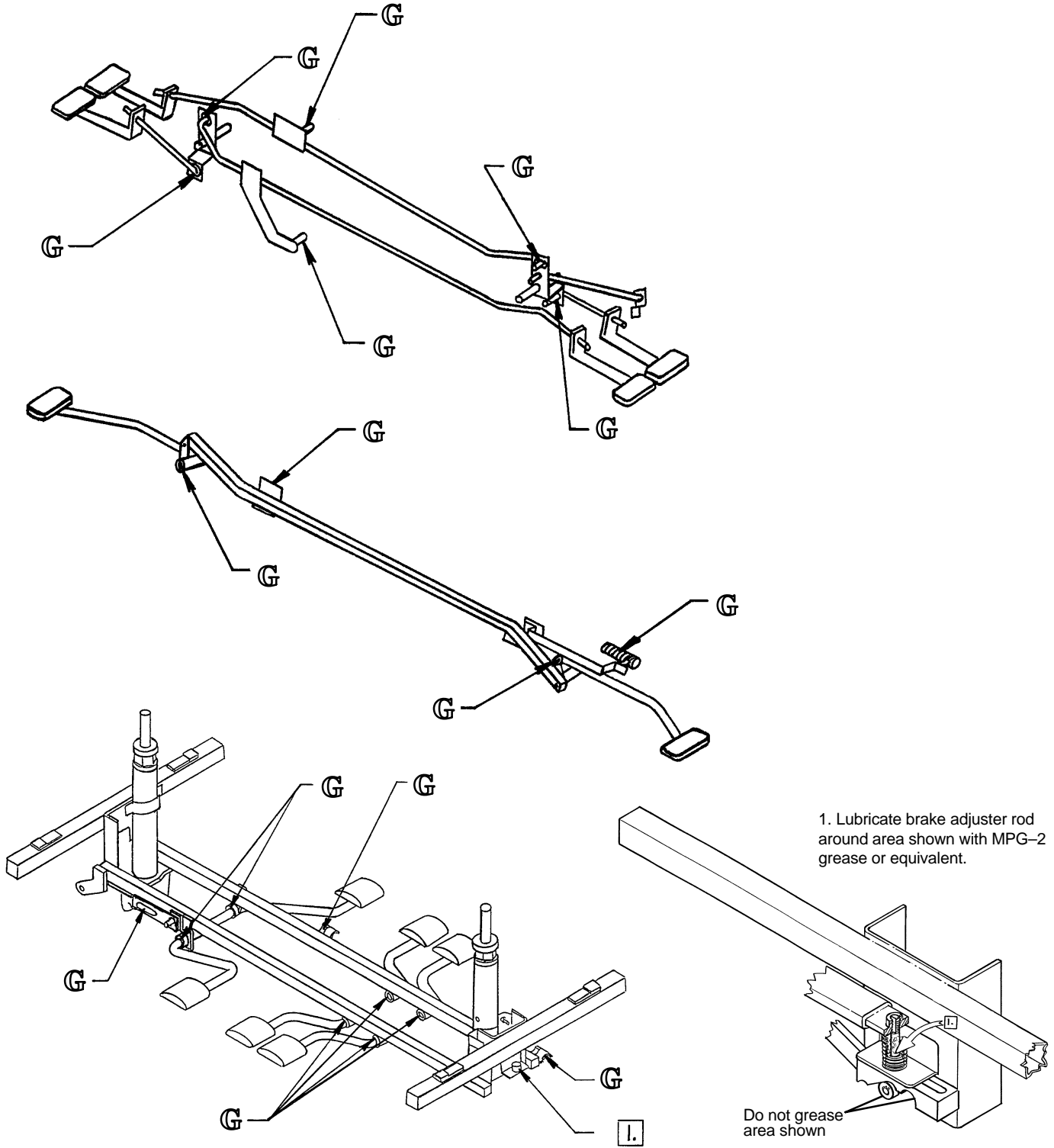
3/32" Hex Allen Wrench
Pry Bar
Thread "Locktite"



Flat on thread of stud must always be aligned with set screw. Turn must be full circle only.

Service Information

BASE LUBRICATION POINTS



Service Information

PNEUMATIC FOWLER ADJUSTMENT (OUTSIDE MOUNTED CYLINDERS)

Required Tools:

5/32" Hex Allen Wrench 1/2" Open End Wrench

Adjustment Procedure:

1. Refer to drawings 1210–31–120 or 1710–31–120 (Pneumatic Fowler Assembly, page 66 or page 68) for parts reference.
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 1/2" open end wrench, loosen the nuts (item K) in the actuator arms on the end of the trip bar (F).
4. To adjust the Fowler, use a 5/32" hex Allen wrench to turn the Allen screws (item N) 1 to 2 turns counter-clockwise if the Fowler will not move or 1 to 2 turns clockwise if the Fowler will not hold its position.
5. Retighten the nuts. Be sure the Fowler will travel from flat to 90° and down again and will hold its position when weight is applied before returning the stretcher to service.

PNEUMATIC FOWLER ADJUSTMENT (CENTER MOUNTED CYLINDERS)

Required Tools:

3/32 Hex Allen Wrench	1/2 Socket w/Ratchet	1/8 Hex Allen Wrench
Channel Lock Pliers	5/32 Hex Allen Wrench	Towel or Cloth
7/16 Open End Wrench	Thread "Loctite"	

Adjustment Procedure:

1. Refer to drawings 1211–31–10 & 1211–31–20 (page 70 & 71) for parts reference.
2. For easier access, move Fowler to 75° or higher.
3. Using a 3/32" hex Allen wrench, remove set screws (item K on page 71), located in center of yokes (item Y on p. 71).
4. Using a 9/16" box end wrench and 5/16" hex Allen wrench, remove the cap screws (item A on page 70), flat washers (item C) and hex nuts (item D) holding the gas cylinders (item K) to the litter frame.
5. To adjust the Fowler, turn the gas cylinder 1 to 2 turns counterclockwise if the Fowler will not move and 1 to 2 turns clockwise if the Fowler will not hold its position.
6. Replace the cap screw. Lower the Fowler approximately 10 to 20° Release the Fowler handle and apply weight to the Fowler to ensure it will hold its position. If the Fowler will not lower or does not hold its position, repeat step 5.
7. When the Fowler is properly adjusted, replace the washers (item C on page 70) and hex nuts (item D) to secure the pivot bolts.
8. Using thread locktite, reinstall set screws (item K on page 71).

Service Information

FOLDDOWN SIDERAIL LATCH ADJUSTMENT (1210 or 1710)

Required Tools:

1/8 Hex Allen Wrench

WARNING

The siderail latch adjustment is pre-set at the factory, and there should not normally be a need for readjustment. If adjustment must be done it is important to follow the procedure below. If it is not done properly, injury to the patient or user could occur.

Adjustment Procedure:

1. Using a 1/8 hex Allen wrench, adjust the hex Allen screw located on the latch assembly opposite the latch. Turning the Allen screw clockwise will **DECREASE** the amount of "play" in the latching mechanism. Turning counterclockwise will **INCREASE** the amount.

NOTE

The amount of "play" in the siderail, when in full up engaged position, should be approximately 1/8 to 3/16 inches.

CAUTION

Too much "play" when the siderail is in the full up engaged position will give the siderail the appearance of being unstable and could also cause premature wearing of the latch system. Too little "play" will obstruct the latch and keep it from engaging completely in the full up position, which may cause damage to the latch and/or injury to the patient or user.

Replacement Parts

1210 Parts

<u>PART NAME</u>	<u>PART NUMBER</u>
3" Low Friction Mattress	1059-326-140
4" Low Friction Mattress	1059-426-140
3" Enhanced Comfort Mattress	1001-48-106
4" Enhanced Comfort Mattress	1001-47-106
Folddown Siderail Pads	1010-52
Hydraulic Jack	1210-70-10
Hydraulic Oil, Mobil Aero HFA – 1 Quart	2020-70-475
Standard Removable I.V. Pole	390-25
Tethered I.V. Pole	1001-87-20
2-Stage Permanently Attached I.V. Pole, Head End	1010-280
2-Stage Permanently Attached I.V. Pole, Foot End	1010-281
3-Stage Permanently Attached I.V. Pole, Head End	1010-61
3-Stage Permanently Attached I.V. Pole, Foot End	1010-62
2 Piece Restraint Strap	390-19
Ankle Restraint Strap	946-43-100
Chest Restraint Strap	1010-58
Wrist Restraint Strap	946-44-100
Defibrillator/Equipment Tray	926-39
Foot Board/Chartholder	926-40
Head/Foot Board Assembly (2)	946-29-100
Head Board/Push Bar Assembly	1010-289-10
Heel Stirrups	1001-55
C-Spine Cassette Holder	1001-70
Foot Extension/Defibrillator Tray Assembly	1010-50-100
I.V. Caddy	1050-1-100
Upright Oxygen Bottle Holder Assembly	1020-30
Instrument/Serving Tray	1052-26
Wheel Cover Replacement Kit	1010-56-200
Fowler X-Ray Cassette Tray	1001-23-10
Foot End Steer Handles	1211-151
Head End Steer Handles	1711-151
Paint, Touch-Up, Gloss Black, Bottle w/Brush	7000-1-322
Paint, Touch-Up, Gloss Black, Spray Can	7000-1-319
Paint, Touch-Up, Gray, Bottle w/Brush	7000-1-320
Paint, Touch-Up, Gray, Spray Can	7000-1-317

Replacement Parts

1211 Parts

<u>PART NAME</u>	<u>PART NUMBER</u>
3" Low Friction Mattress	1059-326-140
4" Low Friction Mattress	1059-426-140
3" Enhanced Comfort Mattress	1001-48-106
4" Enhanced Comfort Mattress	1001-47-106
Glideaway™ Siderail Pads	1001-52
Hydraulic Jack	715-270-10
Hydraulic Oil, Mobil Aero HFA – 1 Quart	2020-70-475
Standard Removable I.V. Pole	390-25
Tethered I.V. Pole	1001-87-20
2-Stage Permanently Attached I.V. Pole, Head End	1211-110
2-Stage Permanently Attached I.V. Pole, Foot End	1211-112
3-Stage Permanently Attached I.V. Pole, Head End	1211-111
3-Stage Permanently Attached I.V. Pole, Foot End	1211-113
2 Piece Restraint Strap	390-19
Ankle Restraint Strap	946-43-100
Chest Restraint Strap	1010-58
Wrist Restraint Strap	946-44-100
Defibrillator/Equipment Tray	926-39
Foot Board/Chartholder	926-40
Head/Foot Board Assembly (2)	946-29-100
Head Board/Push Bar	1211-139-10
Heel Stirrups	1001-55
C-Spine Cassette Holder	1001-70
Foot Extension/Defibrillator Tray Assembly	1010-50-100
I.V. Caddy	1050-1-100
Upright Oxygen Bottle Holder Assembly	1020-30
Instrument/Serving Tray	1052-26
Wheel Cover Replacement Kit	1010-56-200
Fowler X-Ray Cassette Tray	1211-143-12
Foot End Steer Handles	1211-151
Head End Steer Handles	1711-151
Paint, Touch-Up, Gloss Black, Bottle w/Brush	7000-1-322
Paint, Touch-Up, Gloss Black, Spray Can	7000-1-319
Paint, Touch-Up, Gray, Bottle w/Brush	7000-1-320
Paint, Touch-Up, Gray, Spray Can	7000-1-317

Replacement Parts

1710 Parts

<u>PART NAME</u>	<u>PART NUMBER</u>
3" Low Friction Mattress	1059-329-140
4" Low Friction Mattress	1059-429-140
3" Enhanced Comfort Mattress	1501-48-106
4" Enhanced Comfort Mattress	1501-47-106
Folddown Siderail Pads	1010-52
Hydraulic Jack	1210-70-10
Hydraulic Oil, Mobil Aero HFA – 1 Quart	2020-70-475
Standard Removable I.V. Pole	390-25
Tethered I.V. Pole	1001-87-20
2-Stage Permanently Attached I.V. Pole, Head End	1510-280
2-Stage Permanently Attached I.V. Pole, Foot End	1510-281
3-Stage Permanently Attached I.V. Pole, Head End	1510-61
3-Stage Permanently Attached I.V. Pole, Foot End	1510-62
2 Piece Restraint Strap	390-19
Ankle Restraint Strap	946-43-100
Chest Restraint Strap	1010-58
Wrist Restraint Strap	946-44-100
Defibrillator/Equipment Tray	926-39
Foot Board/Chartholder	926-40
Head/Foot Board Assembly (2)	946-29-100
Head Board/Push Bar Assembly	1510-289-10
Heel Stirrups	1001-55
C-Spine Cassette Holder	1001-70
Foot Extension/Defibrillator Tray Assembly	1010-50-100
I.V. Caddy	1050-1-100
Upright Oxygen Bottle Holder Assembly	1020-30
Instrument/Serving Tray	1052-29
Wheel Cover Replacement Kit	1010-56-200
Fowler X-Ray Cassette Tray	1001-23-10
Foot End Steer Handles	1211-151
Head End Steer Handles	1711-151
Paint, Touch-Up, Gloss Black, Bottle w/Brush	7000-1-322
Paint, Touch-Up, Gloss Black, Spray Can	7000-1-319
Paint, Touch-Up, Gray, Bottle w/Brush	7000-1-320
Paint, Touch-Up, Gray, Spray Can	7000-1-317

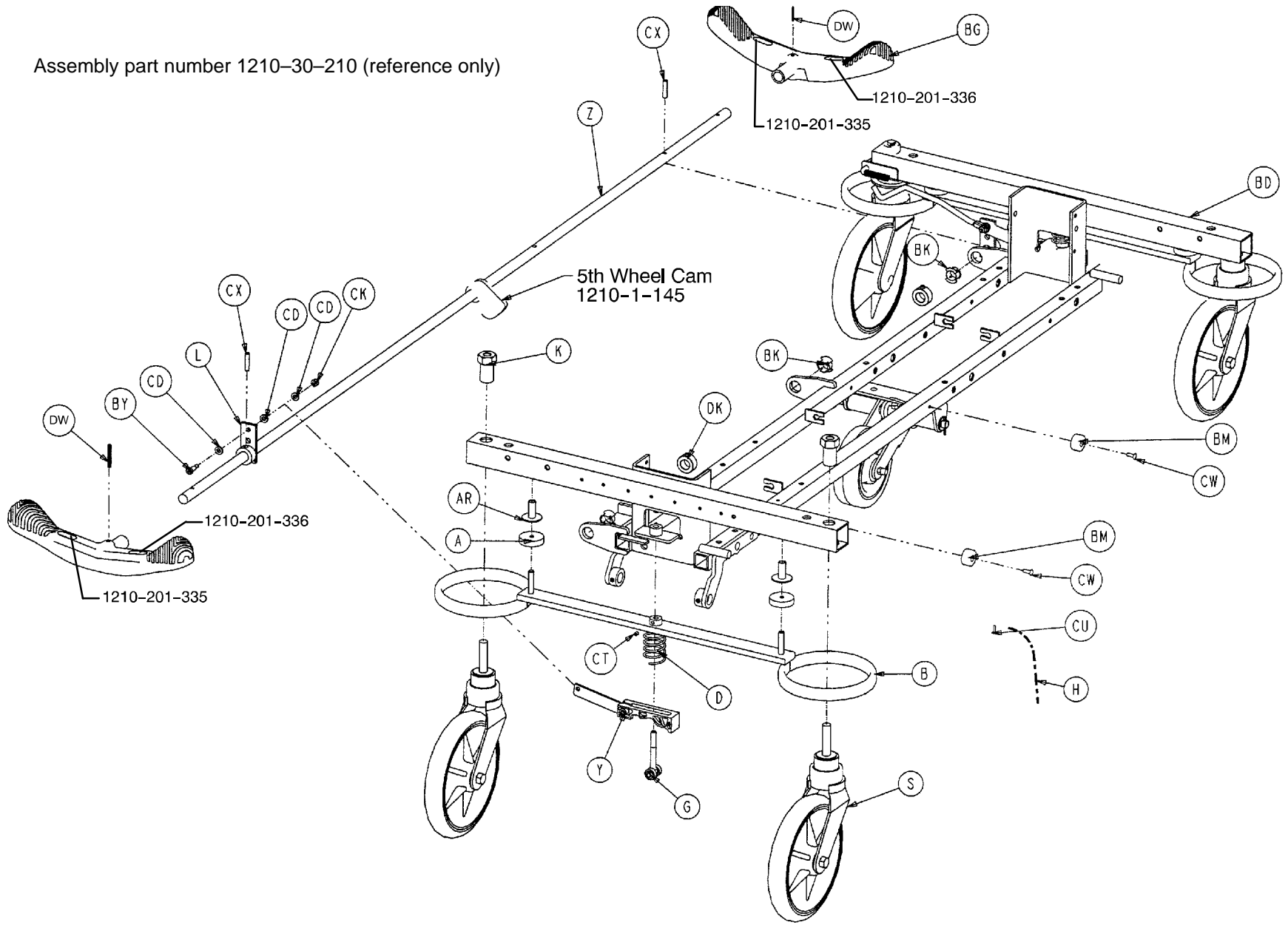
Replacement Parts

1711 Parts

<u>PART NAME</u>	<u>PART NUMBER</u>
3" Low Friction Mattress	1059-329-140
4" Low Friction Mattress	1059-429-140
3" Enhanced Comfort Mattress	1501-48-106
4" Enhanced Comfort Mattress	1501-47-106
Glideaway™ Siderail Pads	1001-52
Hydraulic Jack	715-270-10
Hydraulic Oil, Mobil Aero HFA – 1 Quart	2020-70-475
Standard Removable I.V. Pole	390-25
Tethered I.V. Pole	1001-87-20
2-Stage Permanently Attached I.V. Pole, Head End	1711-110
2-Stage Permanently Attached I.V. Pole, Foot End	1711-112
3-Stage Permanently Attached I.V. Pole, Head End	1711-111
3-Stage Permanently Attached I.V. Pole, Foot End	1711-113
2 Piece Restraint Strap	390-19
Ankle Restraint Strap	946-43-100
Chest Restraint Strap	1010-58
Wrist Restraint Strap	946-44-100
Defibrillator/Equipment Tray	926-39
Foot Board/Chartholder	926-40
Head/Foot Board Assembly (2)	946-29-100
Head Board/Push Bar	1711-139-10
Heel Stirrups	1001-55
C-Spine Cassette Holder	1001-70
Foot Extension/Defibrillator Tray Assembly	1010-50-100
I.V. Caddy	1050-1-100
Upright Oxygen Bottle Holder Assembly	1020-30
Instrument/Serving Tray	1052-29
Wheel Cover Replacement Kit	1010-56-200
Fowler X-Ray Cassette Tray	1711-143
Foot End Steer Handles	1211-151
Head End Steer Handles	1711-151
Paint, Touch-Up, Gloss Black, Bottle w/Brush	7000-1-322
Paint, Touch-Up, Gloss Black, Spray Can	7000-1-319
Paint, Touch-Up, Gray, Bottle w/Brush	7000-1-320
Paint, Touch-Up, Gray, Spray Can	7000-1-317

Assembly part number 1210-30-210 (reference only)

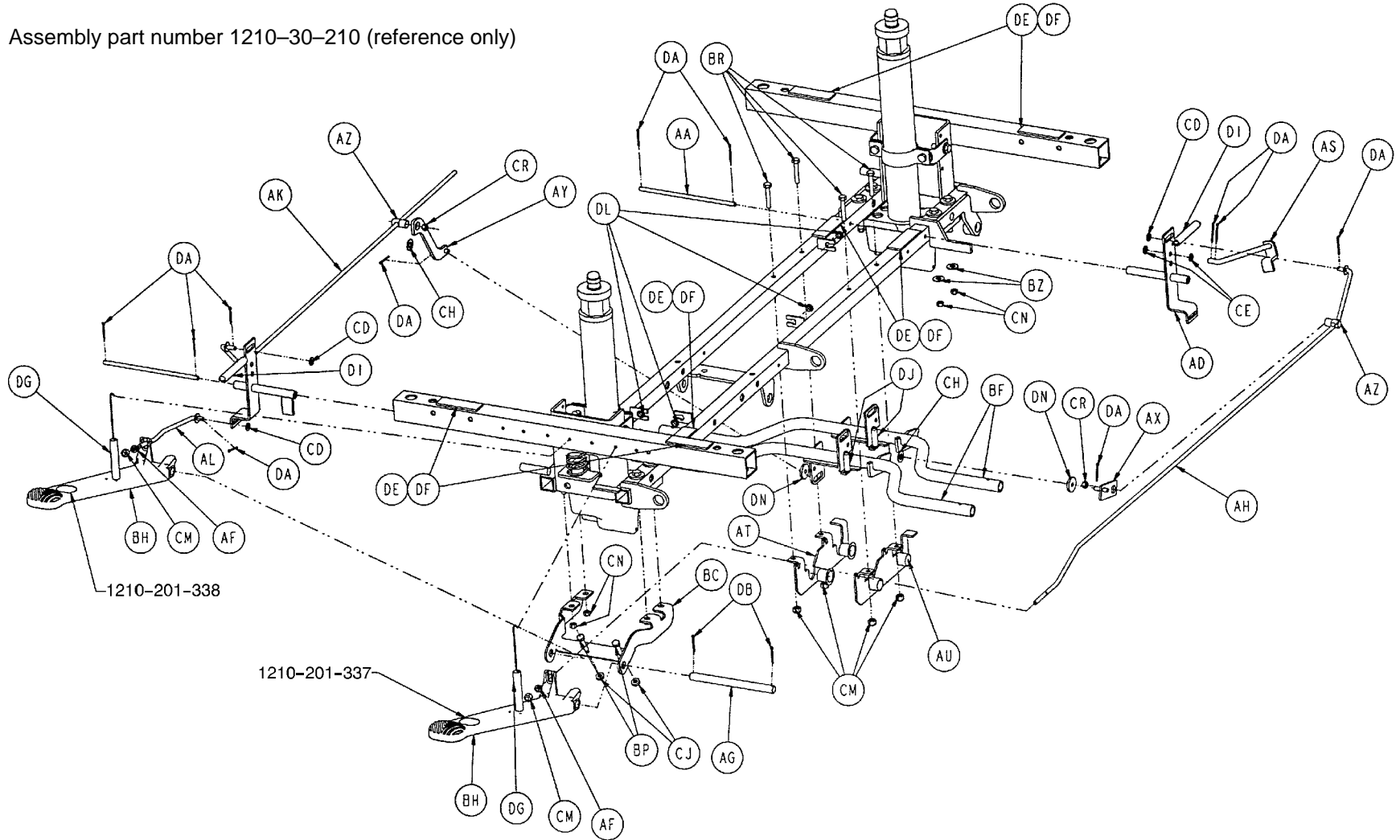
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3-Sided Control Base Assembly

3-Sided Control Base Assembly

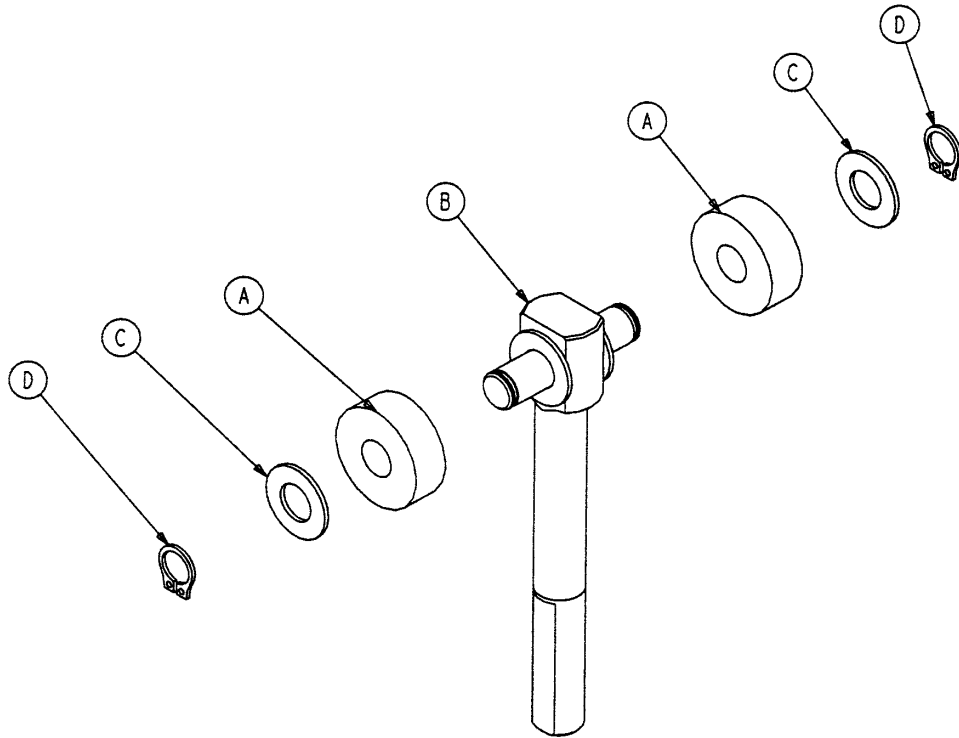
Assembly part number 1210-30-210 (reference only)



3-Sided Control Base Assembly

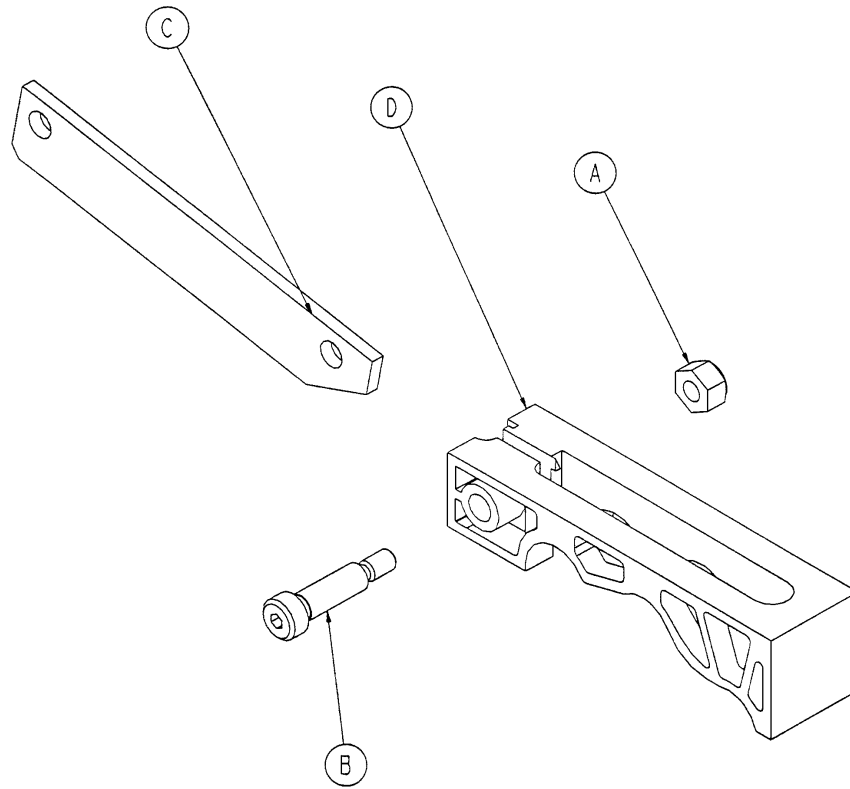
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	715-1-11	Brake Cushion	4	BM	1210-201-550	Wear Plate	2
B	715-1-61	Caster Brake Weldment	2	BN	1210-201-551	Eyebolt	1
C	715-1-92	Pump Pedal Shaft	1	BP	3-3	Hex Hd. Cap Screw	4
D	715-201-94	Compression Spring	2	BR	3-47	Hex Hd. Cap Screw	4
E	715-1-133	Collar	1	BT	3-62	Hex Hd. Cap Screw	8
F	715-1-140	Vinyl Tube	2	BU	3-85	Hex Hd. Cap Screw	8
G	(page 28)	Brake Adjuster Assembly	2	BX	4-146	Soc. Hd. Cap Screw	2
H	715-1-156	Ground Chain	1	BY	8-17	Shoulder Bolt	2
K	715-1-158	Caster Nut	4	BZ	11-3	Washer	9
L	715-1-165	Actuator Plate Wldmt.	2	CA	11-13	Washer	1
M	715-1-192	Jack Support	2	CB	11-262	Washer	11
N	715-1-193	Jack Support Clamp	2	CC	13-38	Ext. Tooth Lock Washer	4
P	715-1-333	Rel. Rod Stop Sleeve	2	CD	14-2	Washer	11
S	(page 34)	Caster Assembly	4	CE	14-3	Washer	2
U	(page 30)	Pump Pedal Assembly	1	CF	14-7	Washer	7
V	715-201-126	Slip On Pump Pedal	3	CG	14-9	Washer	2
Y	(page 29)	Brake Cam Assembly	2	CH	14-21	Washer	3
Z	715-201-230	Brake Bar	1	CJ	15-11	Hex Nut	4
AA	716-1-15	Release Pivot Bar	2	CK	16-2	Hex Nut	2
AB	716-1-52	Pivot Assembly, Foot End	1	CL	16-14	Nylock Nut	1
AC	716-1-102	Pump Link Wldmt., Ft. End	1	CM	16-28	Hex Nut	9
AD	716-1-119	Pivot Assembly, Hd. End	1	CN	16-36	Hex Nut	16
AE	716-201-281	Pump Idler Link	1	CP	16-48	Hex Nut	1
AF	716-1-286	Release Ball Spacer	2	CR	16-49	Hex Nut	2
AG	716-201-61	Release Pedal Pivot Rod	1	CS	21-22	Set Screw	2
AH	716-201-70	Long Release Rod	1	CT	21-50	Set Screw	2
AK	716-201-72	Medium Release Rod	1	CU	23-25	Self Tapping Screw	1
AL	716-201-74	Release Rod	1	CW	25-50	Rivet	2
AM	(page 31)	Pump Pedal Ass'y, Ft. End	1	CX	26-13	Spring Pin	2
AN	763-1-15	Jack Spring	1	CY	26-195	Clevis Pin	2
AP	763-1-16	Spring Holder	1	DA	27-4	Cotter Pin	11
AR	946-1-116	Brake Bar Bushing	4	DB	27-3	Cotter Pin	7
AS	1210-1-112	Rel. Rod, Head End, Lt.	1	DC	27-16	Cotter Pin	7
AT	1210-1-115	Pedal Pivot, Lt.	1	DD	28-97	Ext. Retaining Ring	1
AU	1210-1-114	Pedal Pivot, Rt.	1	DE	29-12	Velcor Loop	3
AX	1210-1-123	Rel. Pedal Trans. Wldmt.	1	DF	29-14	Velcro Pile	3
AY	1210-1-134	Rel. Pedal Linkage	1	DG	38-335	Desc. Pedal Return Spring	2
AZ	1210-1-138	Release Rod Clamp	2	DH	38-251	Pump Return Spring	1
BA	1210-201-28	Pump Rod Ass'y Angle	1	DI	38-326	Extension Spring	2
BB	1210-201-104	Slip Link Assembly	1	DJ	38-355	Extension Spring	2
BC	1210-201-111	End Rel. Pedal Bracket	1	DK	42-20	Collar	2
BD	1210-201-120	Base Frame Weldment	1	DL	52-245	Nyliner	4
BF	1210-201-152	Side Rel. Pedal Wldmt.	2	DM	52-284	Spacer	5
BG	1210-201-153	Butterfly "V" Pedal	2	DN	52-302	Flange Bearing	2
BH	1210-201-155	Foot Rel. Pedal, Offset, Lt	2	DP	52-747	Flange Bearing	4
BJ	1210-201-201	Pivot Pin Bracket, Foot End	1	DT	11-4	Washer	1
BK	1210-201-251	Insert	3	DU	11-350	Washer	1
BL	1210-301-252	Spring	1	DW	26-143	Groove Pin	5

715-201-150 Brake Adjuster Assembly



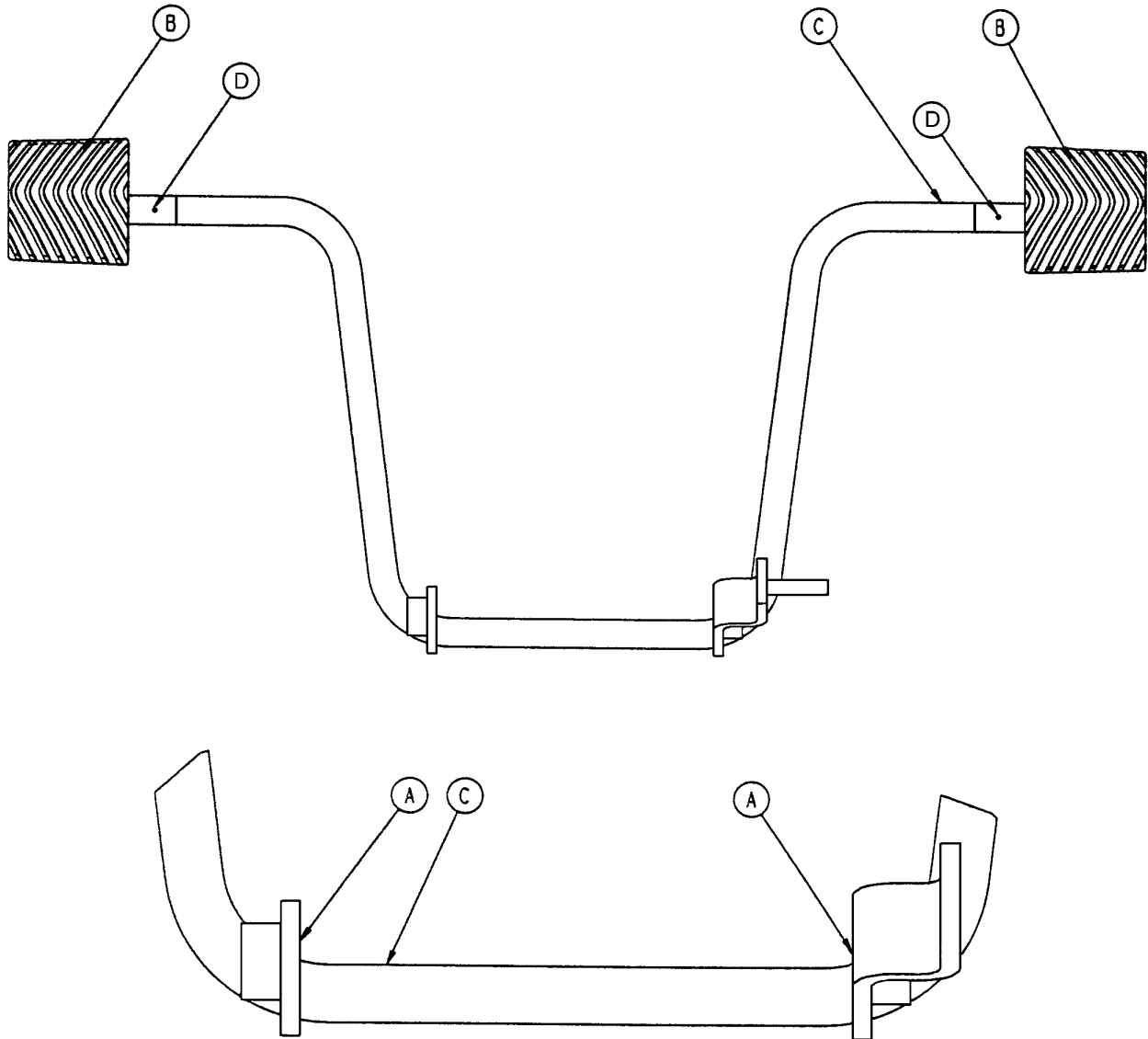
Item	Part No.	Part Name	Qty.
A	715-1-180	Cam Bearing	2
B	715-201-62	Threaded Stud Assembly	1
C	14-4	Nylon Washer	4
D	28-8	External Retaining Ring	2

715-201-213 Brake Cam Assembly



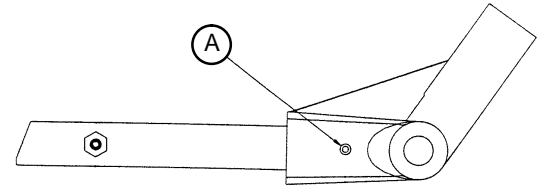
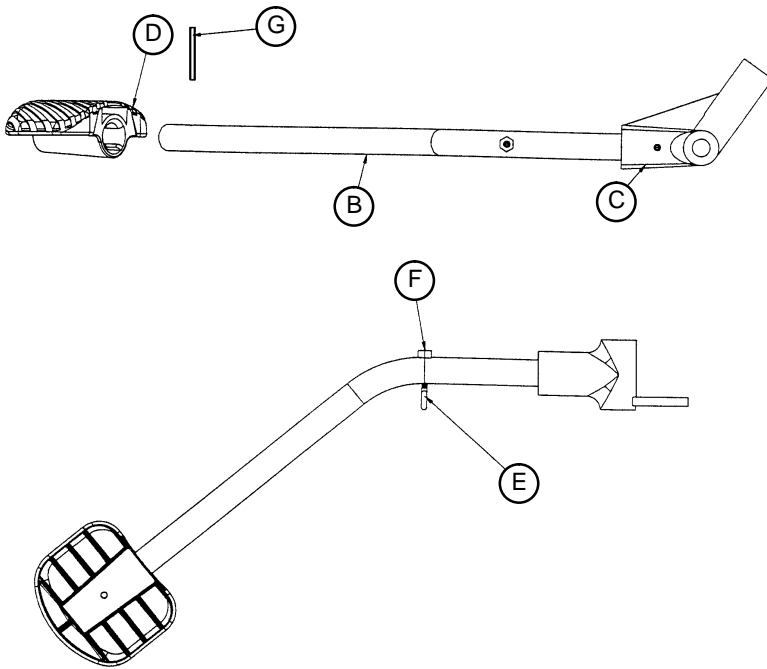
Item	Part No.	Part Name	Qty.
A	8-21	Hex Nut	1
B	16-59	Soc. Hd. Shoulder Screw	1
C	715-201-173	Brake Connecting Link	1
D	715-301-221	Brake Cam	1

Side Control Pump Pedal Assembly



Item	Part No.	Part Name	Qty.
A	81-44	Bronze Bearing	2
B	715-201-126	Slip-On Pedal Pad	2
C	715-201-83	Pump Pedal Weldment	1
D	26-143	Groove Pin	2

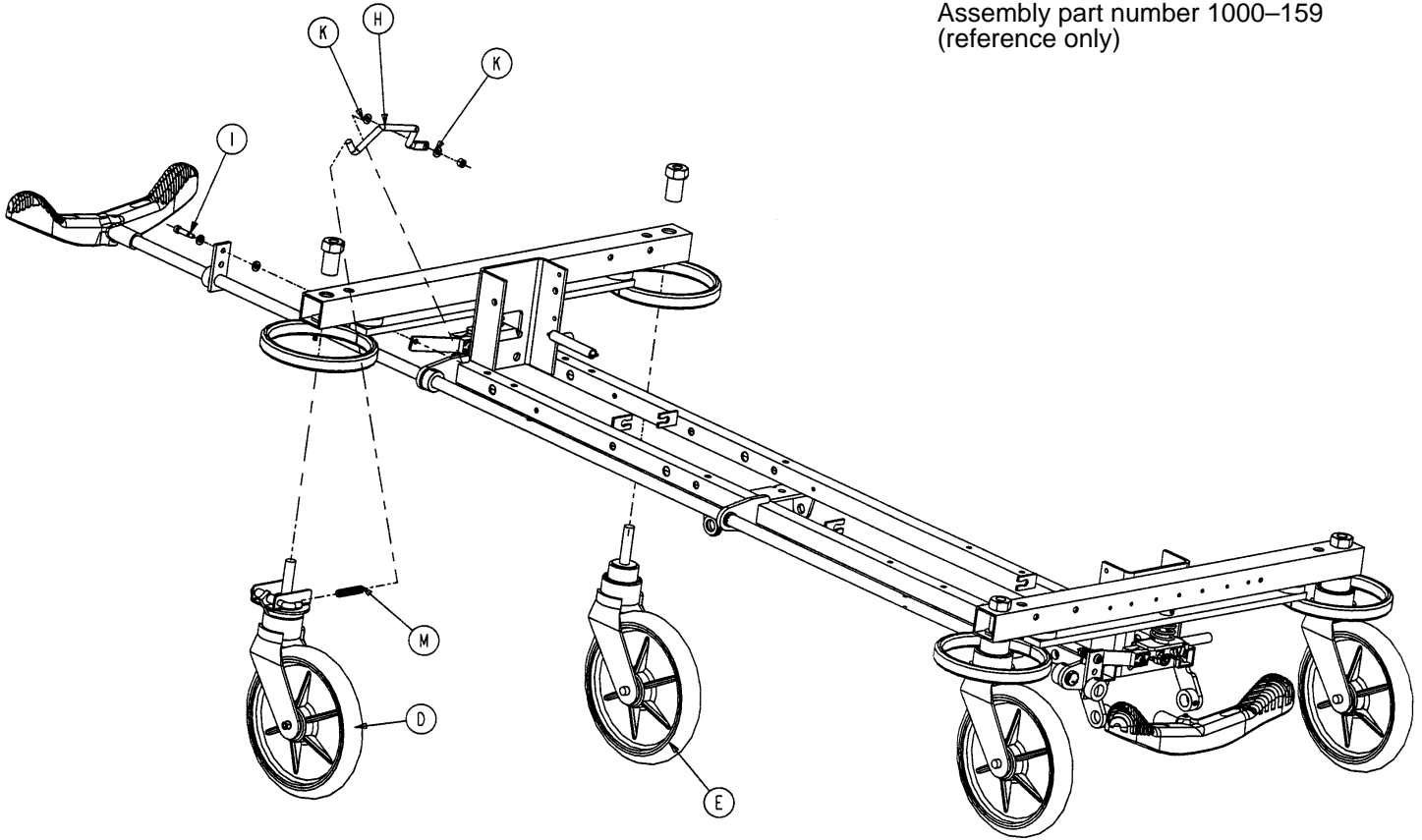
716-201-288 Foot End Pump Pedal Assembly



Item	Part No.	Part Name	Qty.
A	26-12	Spring Pin	1
B	716-201-14	Foot End Pump Rod	1
C	716-1-283	Pump Pivot Housing	1
D	715-201-126	Pedal	1
E	1210-201-551	Eye Bolt	1
F	16-14	Nylock Nut	1
G	26-261	Groove Pin	1

Base Assembly w/Steerlock Caster Option

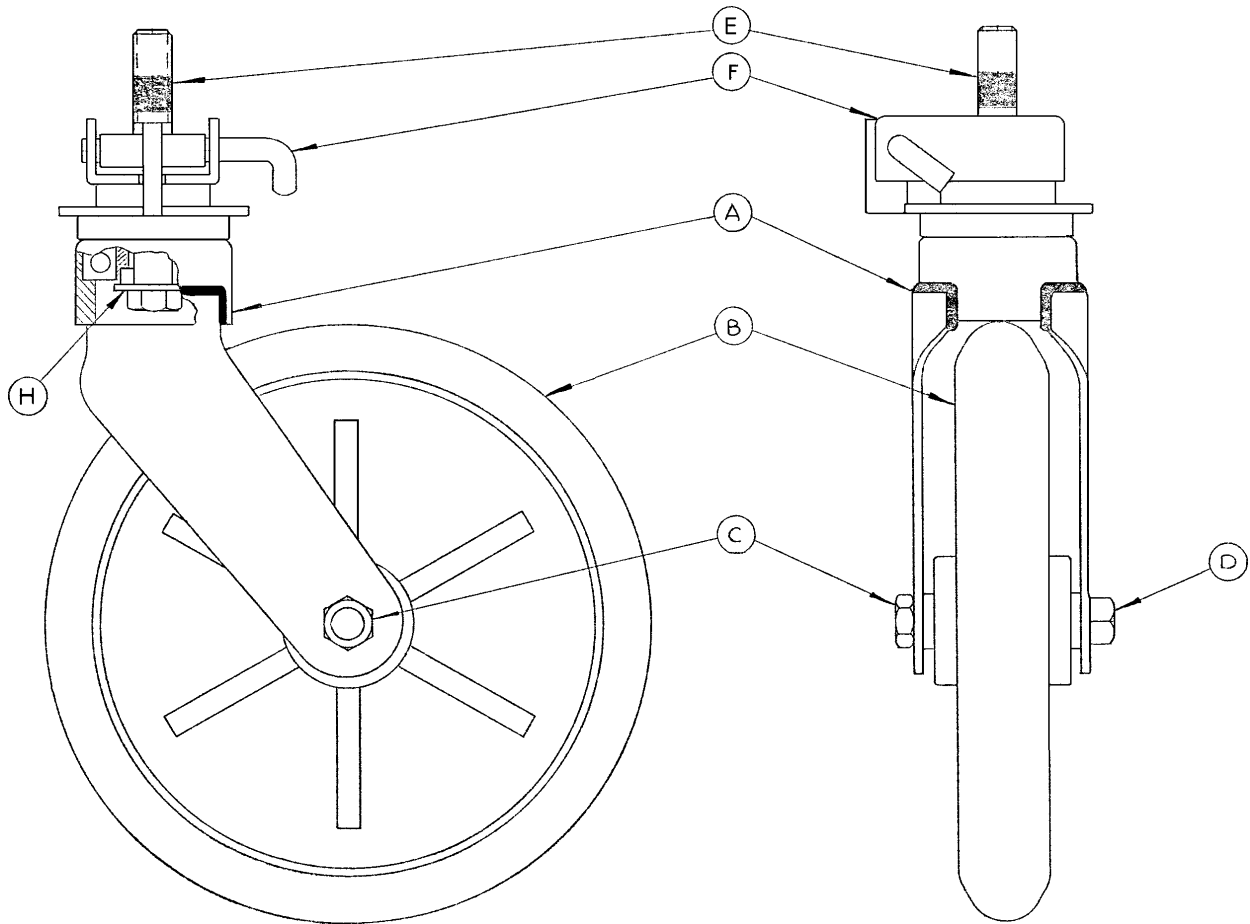
Assembly part number 1000-159
(reference only)



Item	Part No.	Part Name	Qty.
D	(page 33)	Steer Caster Assembly	1
E	(page 34)	Caster Assembly	3
H	1000-210-62	Steer Lock Linkage Bar	1
I	8-21	Shoulder Bolt	1
K	14-2	Washer	2
M	38-211	Spring	1

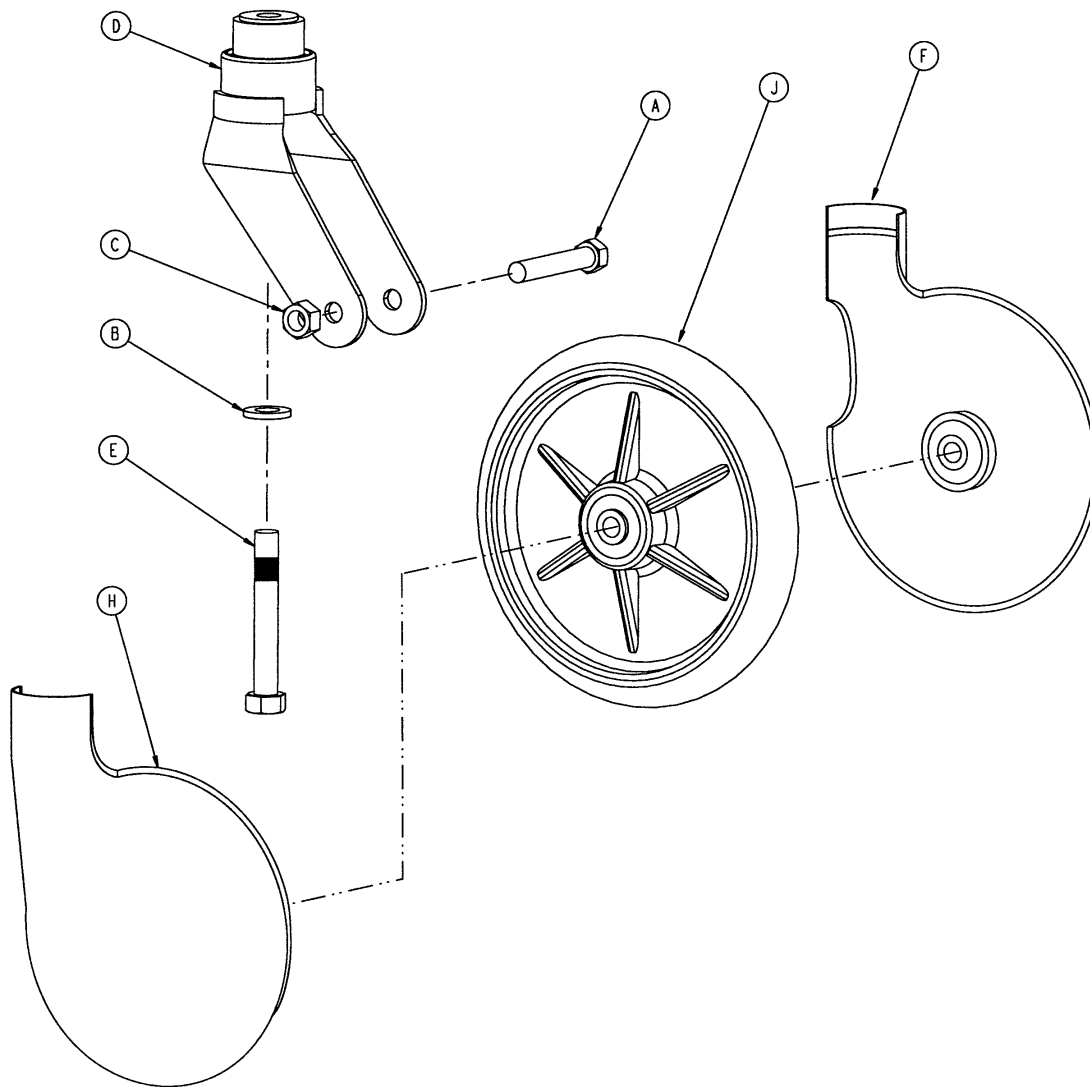
715-269-100 Caster Assembly w/Steerlock

Assembly part number 715-2-21 (reference only)



Item	Part No.	Part Name	Qty.
A	700-10-50	Steer Lock Caster Weldment	1
B	715-2-25	Caster Wheel	1
C	16-60	Hex Nut	1
D	3-99	Hex Bolt	1
E	715-3-96	Hex Bolt	1
F	1000-59-10	Latch Assembly	1
H	11-310	Flat Washer	1

Standard Caster Assembly



Item	Part No.	Part Name	Qty.
A	3-99	Hex Hd. Cap Screw	1
B	11-310	Washer	1
C	16-60	Hex Nut	1
D	715-2-16	Horn Assembly	1
E	715-3-96	Hex Hd. Cap Screw	1
F	715-1-265	Wheel Cover, Right	1
H	715-1-266	Wheel Cover, Left	1
J	715-2-25	Wheel	1
	715-1-158	Caster Nut (not shown)	1

p/n 715-259-400 – Kit to replace 4 standard caster assemblies with hardware – no caster covers.

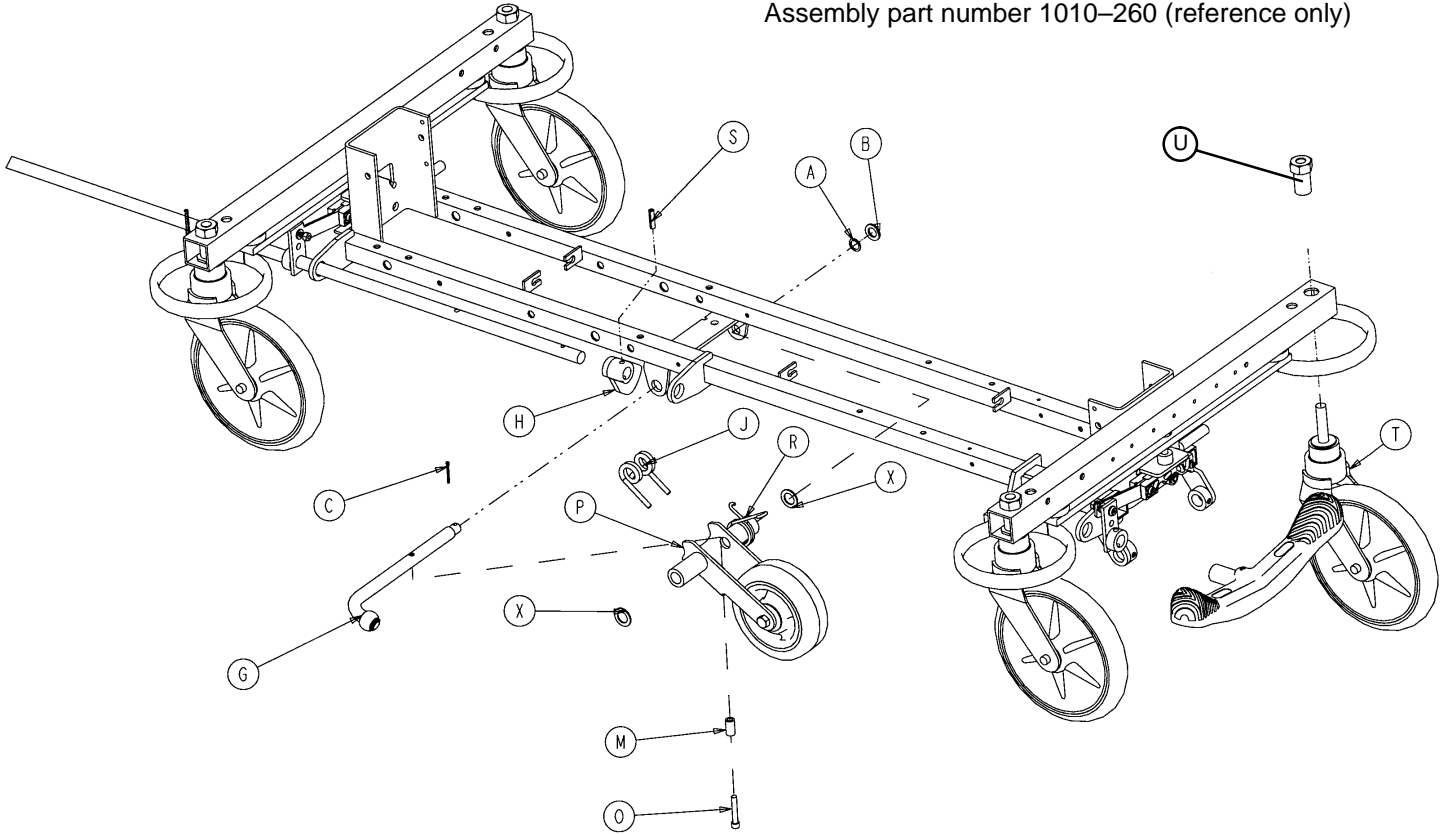
p/n 715-269-400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with hardware – no caster covers.

p/n 715-259-100 – Kit to replace 1 standard caster assembly with hardware – no caster covers.

p/n 1010-56-200 – Kit to replace both caster covers on all four wheels.

Base Assembly w/Fifth Wheel Option

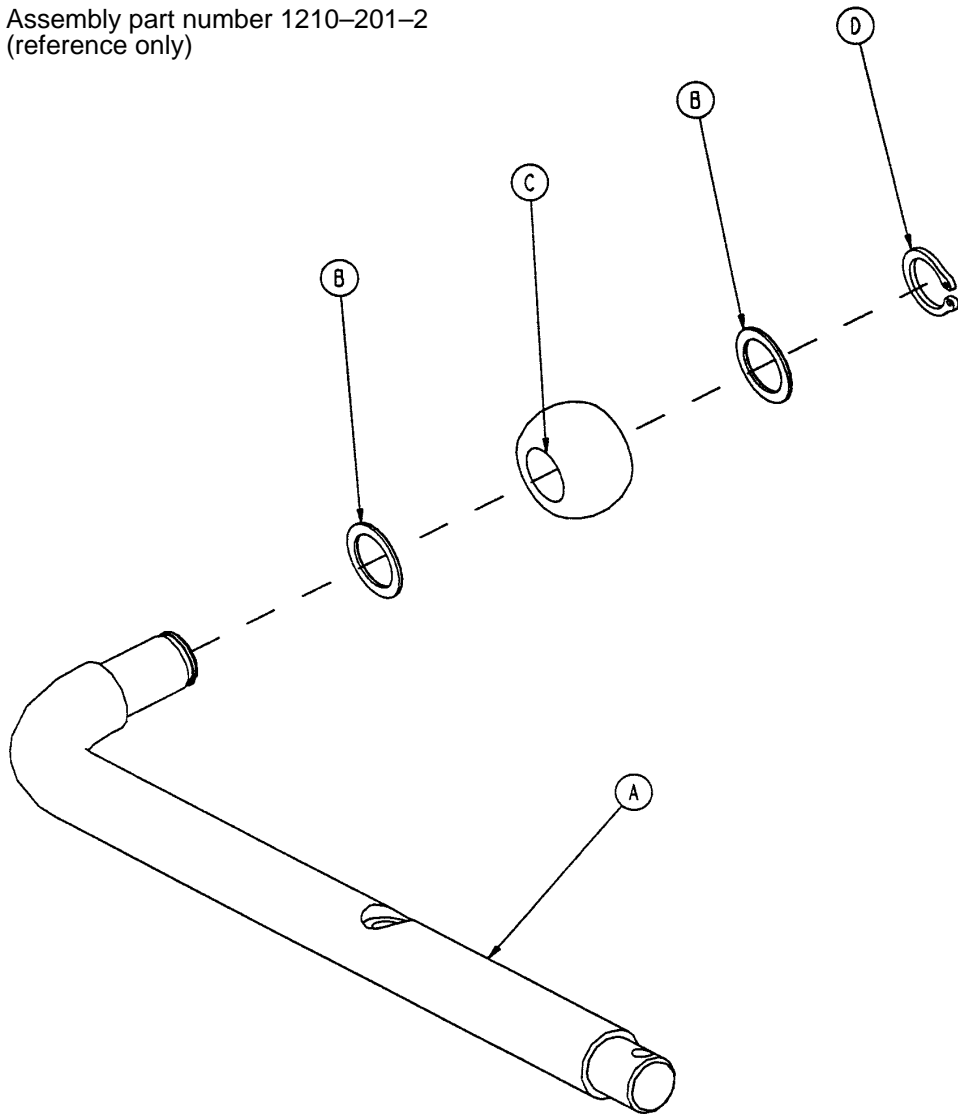
Assembly part number 1010-260 (reference only)



Item	Part No.	Part Name	Qty.
A	14-79	Nylon Washer	1
B	11-13	Washer	1
C	27-16	Cotter Pin	1
G	(page 36)	Pivot Rod Assembly	1
H	1210-1-145	Cam	1
J	1210-1-148	Torsion Spring	1
M	1210-201-149	Spring Spacer	1
O	4-10	Bolt	1
P	(page 37)	Wheel Arm Assembly	1
R	1210-1-146	Torsion Spring	1
S	26-35	Roll Pin	1
T	(page 34)	Caster Assembly	4
U	715-1-158	Caster Nut	4
X	14-80	Nylon Washer	2

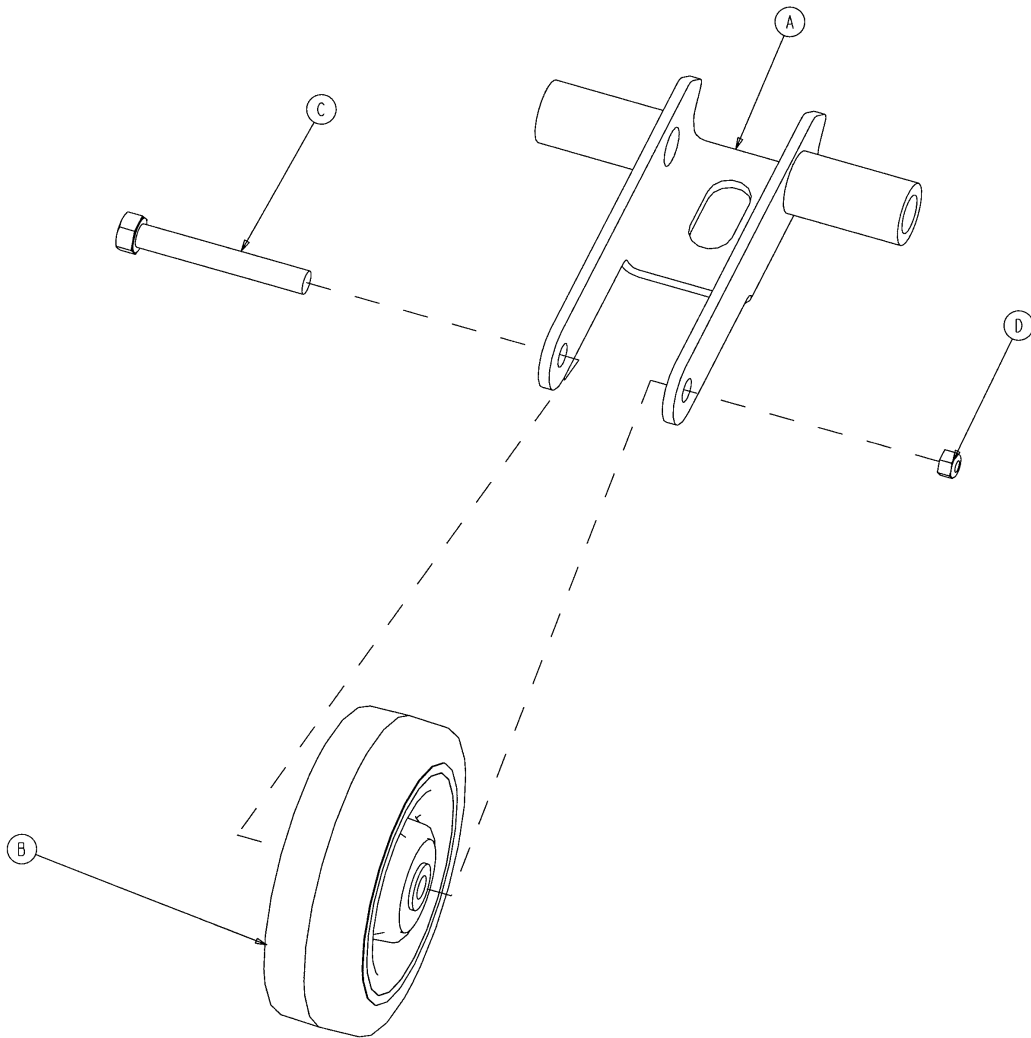
Pivot Rod Assembly

Assembly part number 1210-201-2
(reference only)



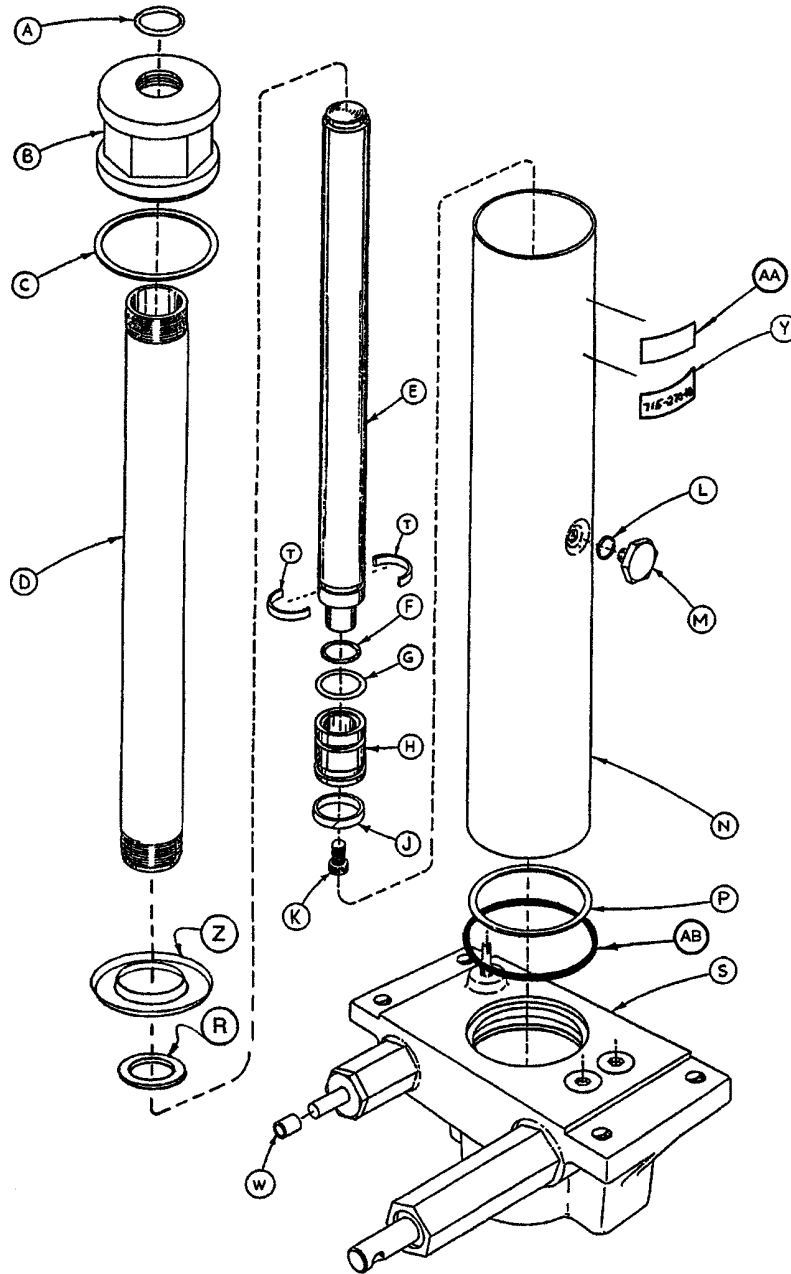
Item	Part No.	Part Name	Qty.
A	1210-1-143	Pivot Rod	1
B	14-79	Nylon Washer	2
C	1210-1-144	Roller	1
D	28-131	Snap Ring	1
E	27-16	Cotter Pin	1

715-201-125 Wheel Arm Assembly



Item	Part No.	Part Name	Qty.
A	1210-201-553	Wheel Arm	1
B	1210-1-147	Fifth Wheel	1
C	3-31	Hex Hd. Cap Screw	1
D	16-12	Nylock Nut	1

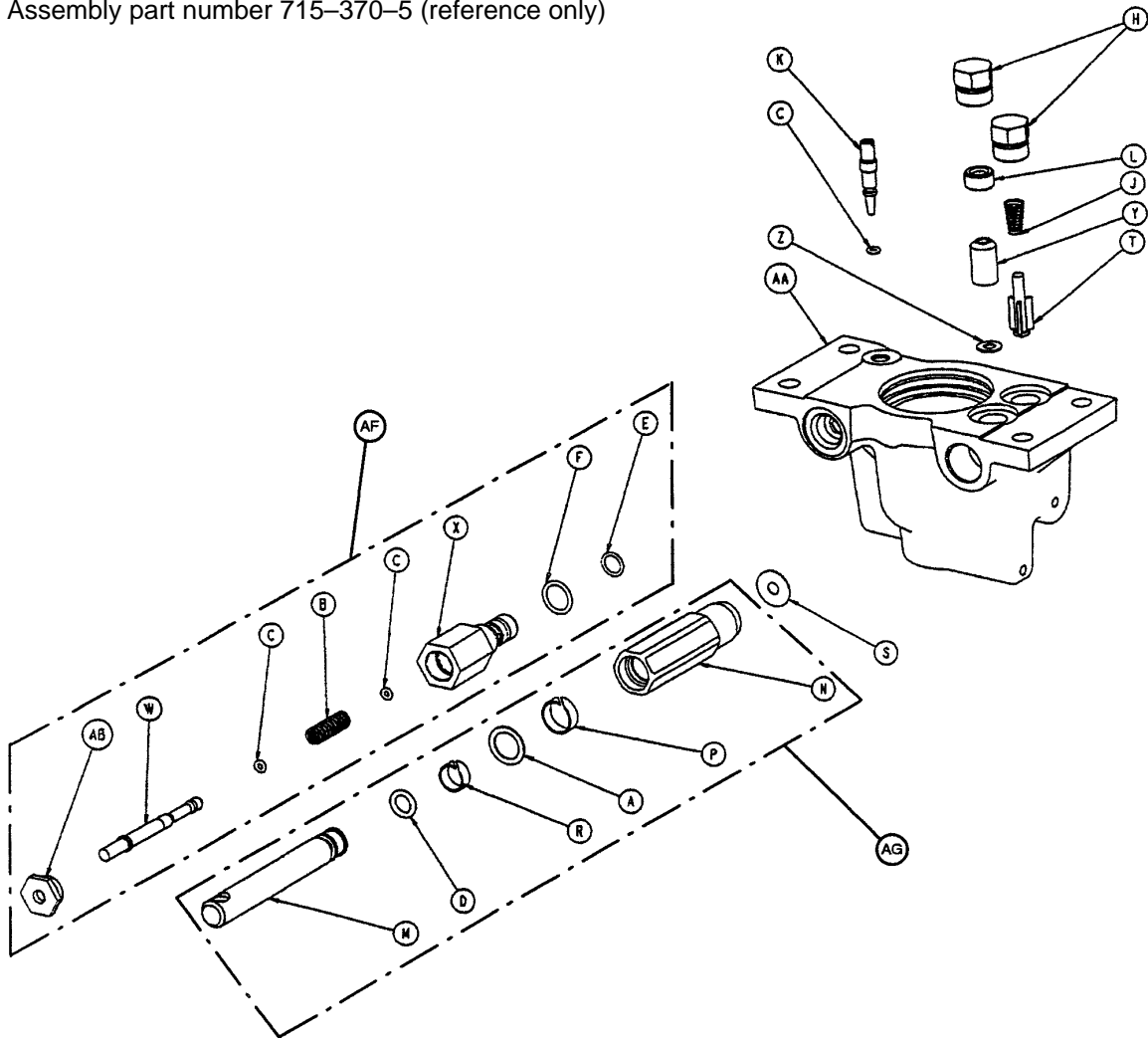
715-270-400 Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	O-Ring	1	M	388-1-38	Plug	1
B	715-1-340	Cap Assembly	1	N	715-1-322	Reservoir	1
C	390-1-243	Gasket	1	P	390-1-244	Gasket	1
D	715-1-323	Actuator Cylinder	1	R	390-1-238	Gasket, Actuator	1
E	715-1-325	Actuator	1	S	(Page 39)	Jack Base Assembly	1
F	45-14	O-Ring	1	T	390-2-139	Retaining Collar	2
G	926-20-161	Parker Packing	1	W	715-1-333	Rel. Valve Stop Sleeve	1
H	715-1-331	Piston End	1	Y	715-270-11	Label	1
J	926-20-162	Wear Ring	1	Z	715-1-320	Jack Screen	1
K	4-14	Soc. Hd. Cap Screw	1	AA	921-1-252	Serial No. Label	1
L	45-110	O-Ring	1	AB	45-978	O-Ring	1

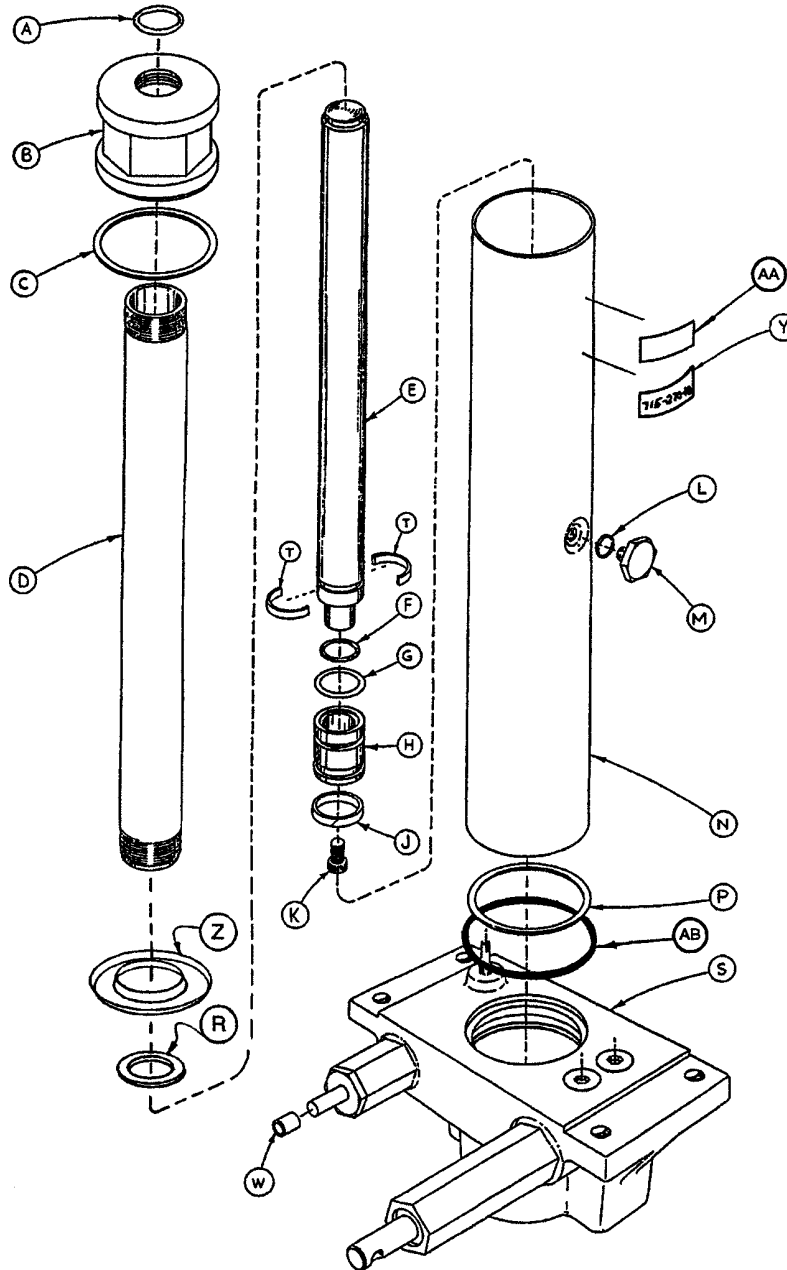
Jack Base Assembly

Assembly part number 715-370-5 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	14-50	Bearing Retainer	1	P	715-1-327	Cylinder Wear Ring	1
B	38-311	Compression Spring	1	R	715-1-328	Piston Wear Ring	1
C	45-6	O-Ring	3	S	715-1-329	Pump Seal	1
D	45-110	O-Ring	1	T	715-1-341	Poppet	1
E	45-966	O-Ring	1	W	715-270-1	Pin	1
F	45-967	O-Ring	1	X	715-270-2	Pin Housing	1
H	48-147	Base Plug	2	Y	926-20-153	Check Valve	1
J	390-2-134	Conical Comp. Spring	1	Z	926-20-154	Seal	1
K	715-1-307	Needle Valve	1	AA	1210-70-12	Jack Base	1
L	715-1-309	Valve Plug	1	AB	1210-70-13	Base Plug	1
M	715-1-318	Pump Piston	1	AF	715-270-100	Valve Assembly	1
N	715-1-316	Pump Cylinder	1	AF	715-100-325	Pump Piston Ass'y	1

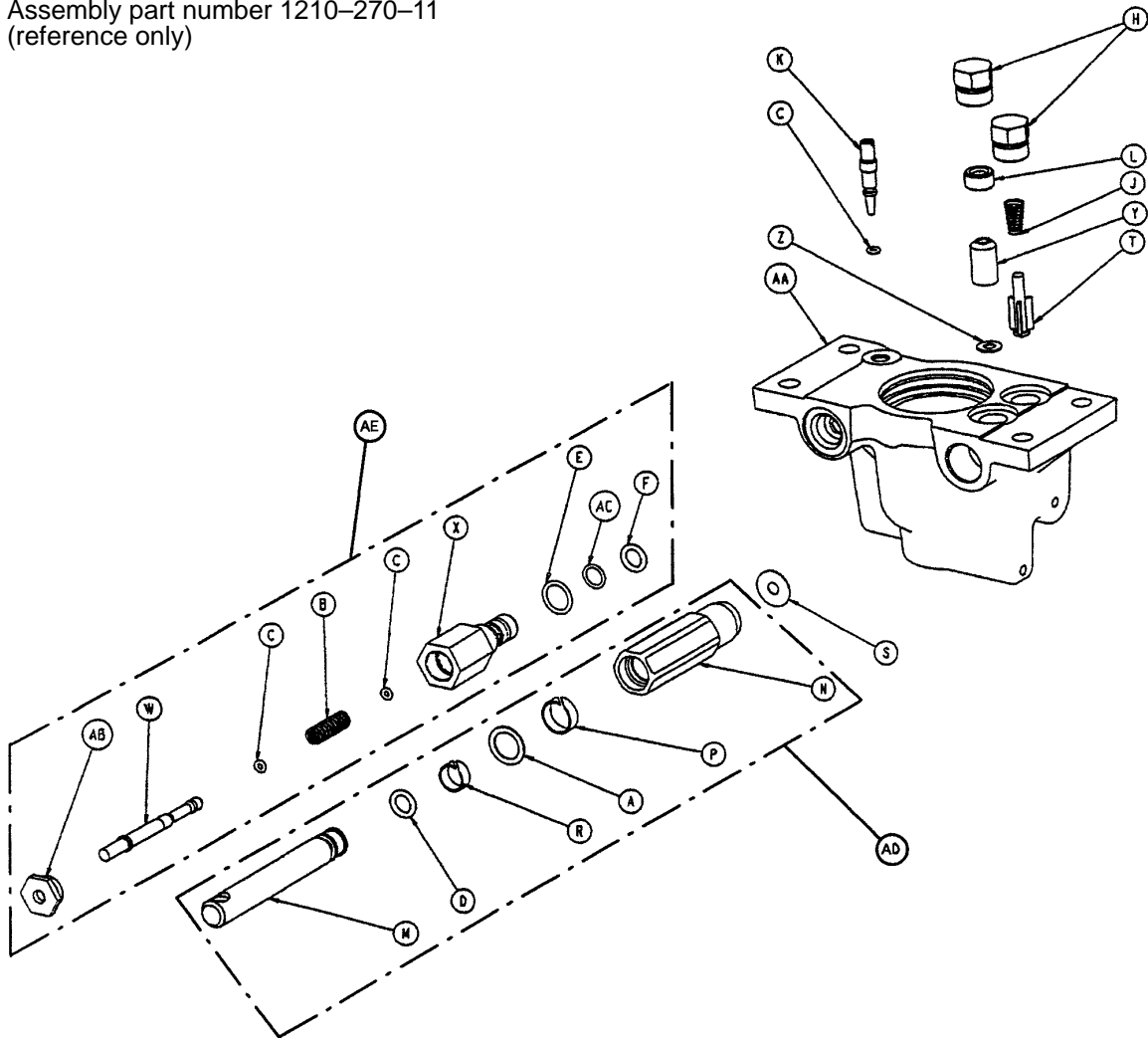
1210-70-10 Variable Descent Jack Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	45-904	O-Ring	1	N	715-1-422	Reservoir	1
B	715-1-340	Cap Assembly	1	P	390-1-244	Gasket	1
C	390-1-243	Gasket	1	R	390-1-238	Gasket, Actuator	1
D	1210-70-15	Actuator Cylinder	1	S	(Page 41)	Jack Base Assembly	1
E	715-1-325	Actuator	1	T	390-2-139	Retaining Collar	2
F	45-14	O-Ring	1	W	715-1-333	Rel. Valve Stop Sleeve	1
G	926-20-161	Parker Packing	1	Y	1210-70-7	Label	1
H	715-1-331	Piston End	1	Z	715-1-320	Jack Screen	1
J	926-20-162	Wear Ring	1	AA	921-1-252	Serial No. Label	1
K	4-14	Soc. Hd. Cap Screw	1	AB	45-978	O-Ring	1
L	45-110	O-Ring	1	AC	715-100-325	Repl. Pump Piston	1
M	388-1-38	Plug	1				

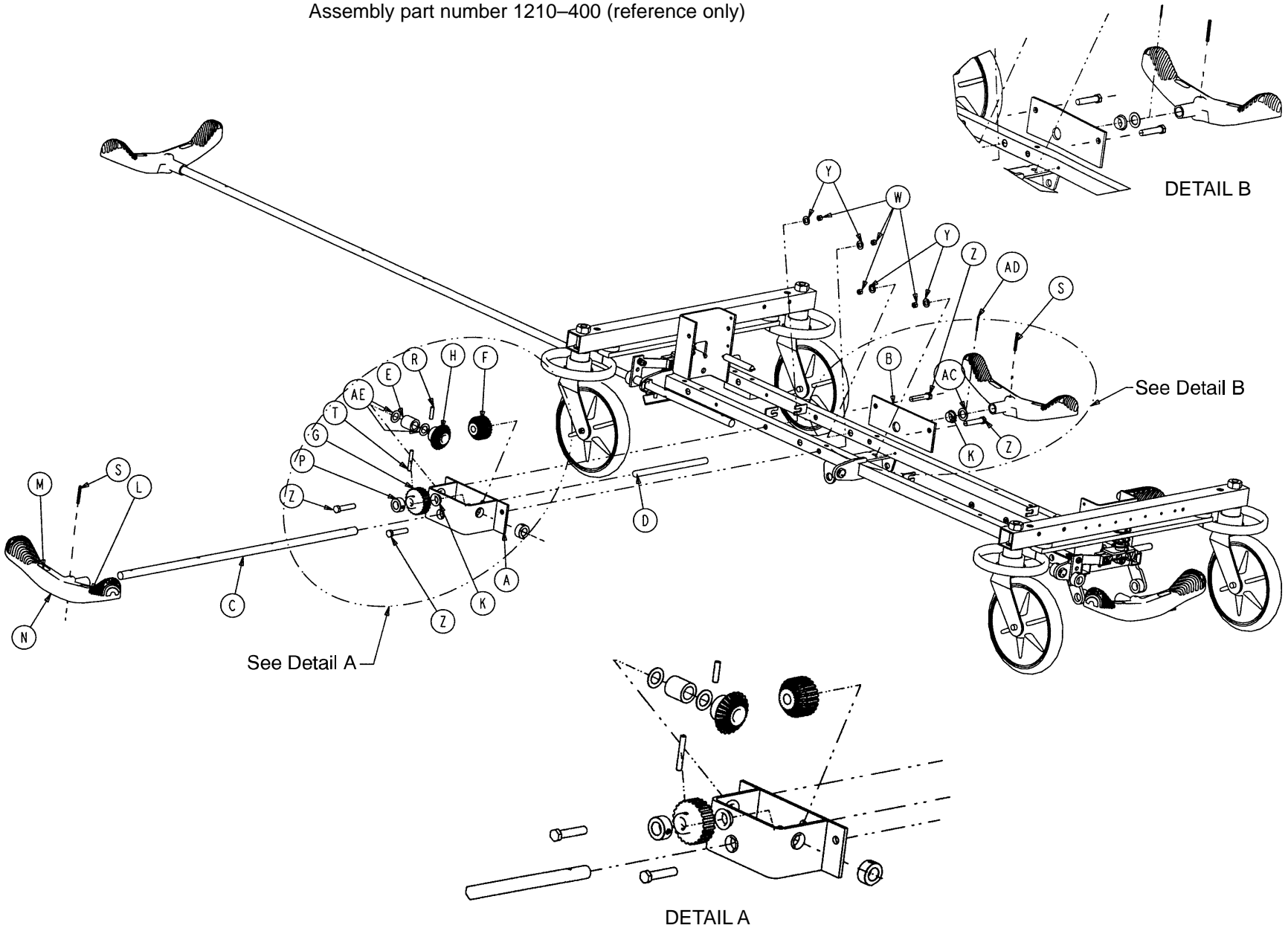
Variable Descent Jack Base Assembly

Assembly part number 1210-270-11
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	14-50	Bearing Retainer	1	R	715-1-328	Piston Wear Ring	1
B	38-311	Compression Spring	1	S	715-1-329	Pump Seal	1
C	45-6	O-Ring	3	T	715-1-341	Poppet	1
D	45-110	O-Ring	1	W	1210-70-14	Pin	1
E	45-966	O-Ring	1	X	1210-70-16	Pin Housing	1
F	45-967	O-Ring	1	Y	926-20-153	Check Valve	1
H	48-147	Base Plug	2	Z	926-20-154	Seal	1
J	390-2-134	Conical Comp. Spring	1	AA	1210-270-12	Jack Base, Machined	1
K	715-1-307	Needle Valve	1	AB	1210-70-13	Base Plug	1
L	715-1-309	Valve Plug	1	AC	45-969	O-Ring	1
M	715-1-318	Pump Piston	1	AD	715-100-325	Repl. Pump Piston	1
N	715-1-316	Pump Cylinder	1	AE	1210-70-9	Valve Assembly	1
P	715-1-327	Cylinder Wear Ring	1				

Assembly part number 1210-400 (reference only)

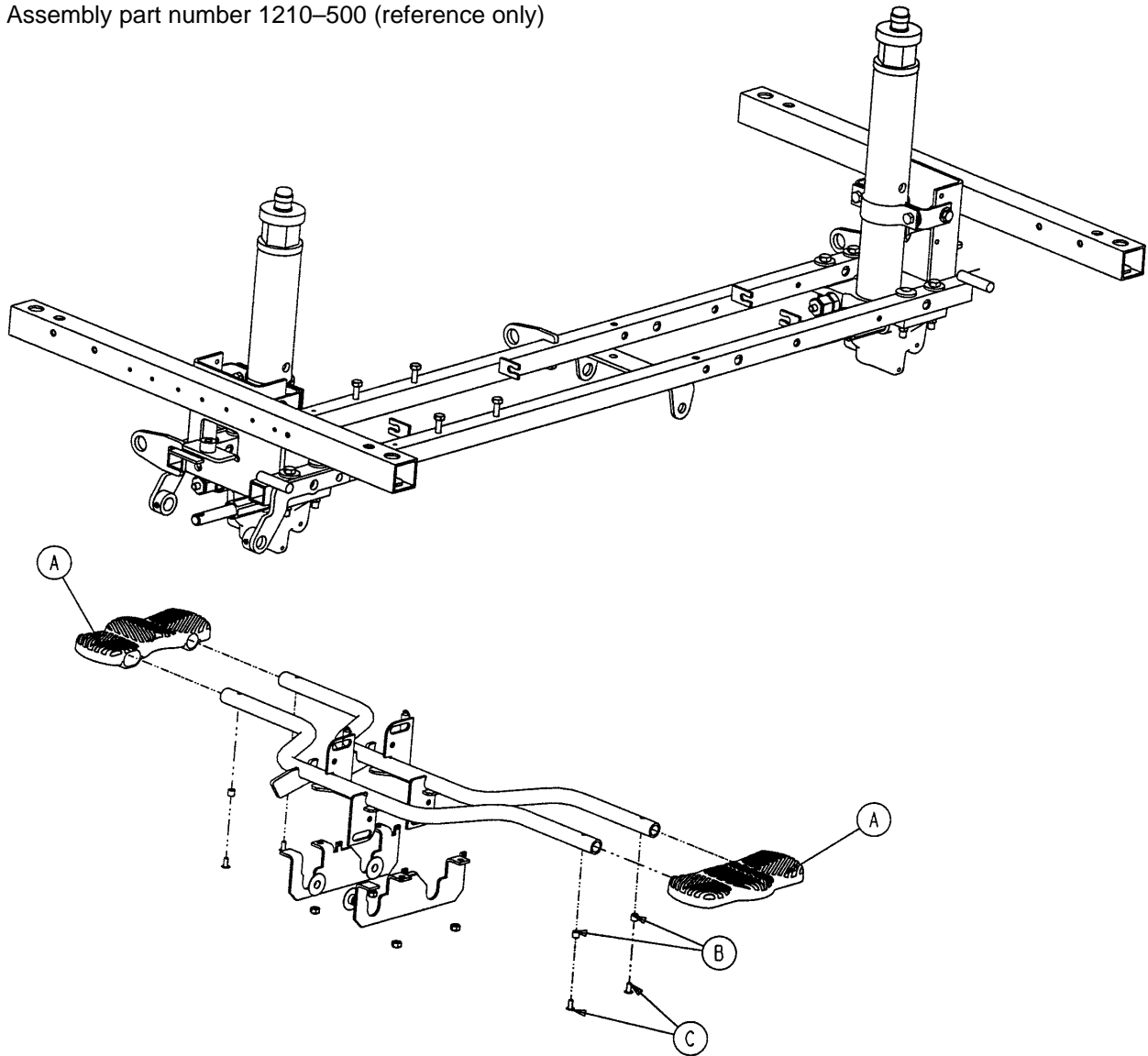


Optional Side Control Brake Assembly

Item	Part No.	Part Name	Qty.
A	1210-301-400	Gear Box Weldment	1
B	1210-301-412	Support	1
C	1210-201-409	Side Control Brake/Steer Rod	1
D	1210-201-407	Pin	1
E	1210-301-406	Spacer	1
F	1210-301-405	Miter/Spur Gear	1
G	1210-301-404	Spur Gear	1
H	1210-301-403	Miter Gear	1
K	1210-201-401	Flange Bearing	5
L	1210-201-336	Steer Label	2
M	1210-201-335	Brake Label	2
N	1210-201-153	Butterfly "V" Pedal	2
P	42-20	Collar	1
R	26-265	Gear Dowel Pin	1
S	26-143	Pedal Dowel Pin	2
T	26-166	Groove Pin	1
W	16-35	Lock Nut	4
Y	11-4	Flat Washer	4
Z	3-45	Hex Hd. Cap Screw	4
AA	1210-201-339	Brake/Steer Label, Right	1
AB	1210-201-340	Brake/Steer Label, Left	1
AC	11-410	Washer	1
AD	27-16	Cotter Pin	1
AE	14-80	Washer	2

Optional Uni-Lower Pedal Assembly

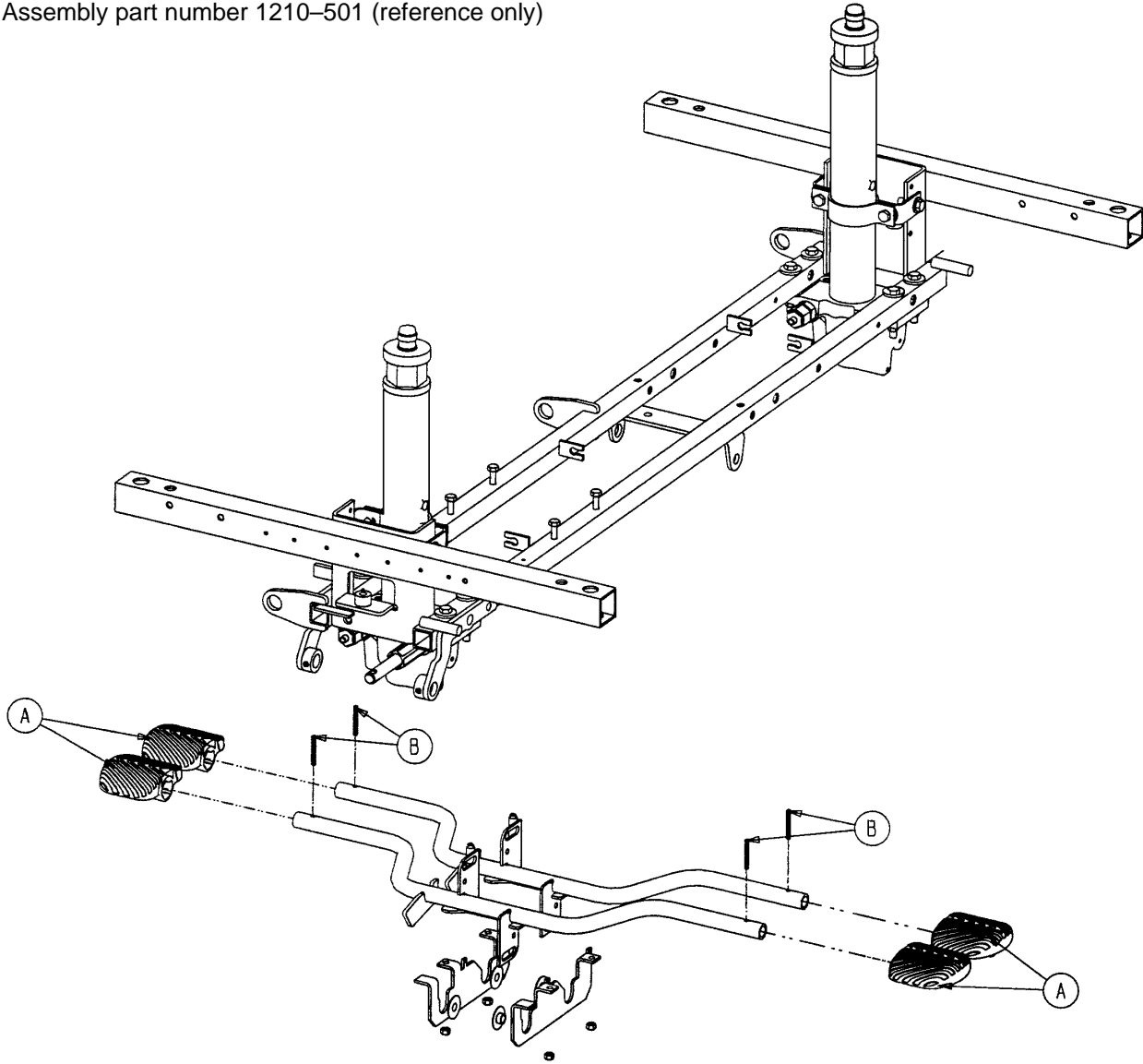
Assembly part number 1210-500 (reference only)



Item	Part No.	Part Name	Qty.
A	715-201-127	Uni-Lowering Pedal	2
B	715-1-333	Release Rod Stop Sleeve	4
C	25-50	Pop Rivet	4

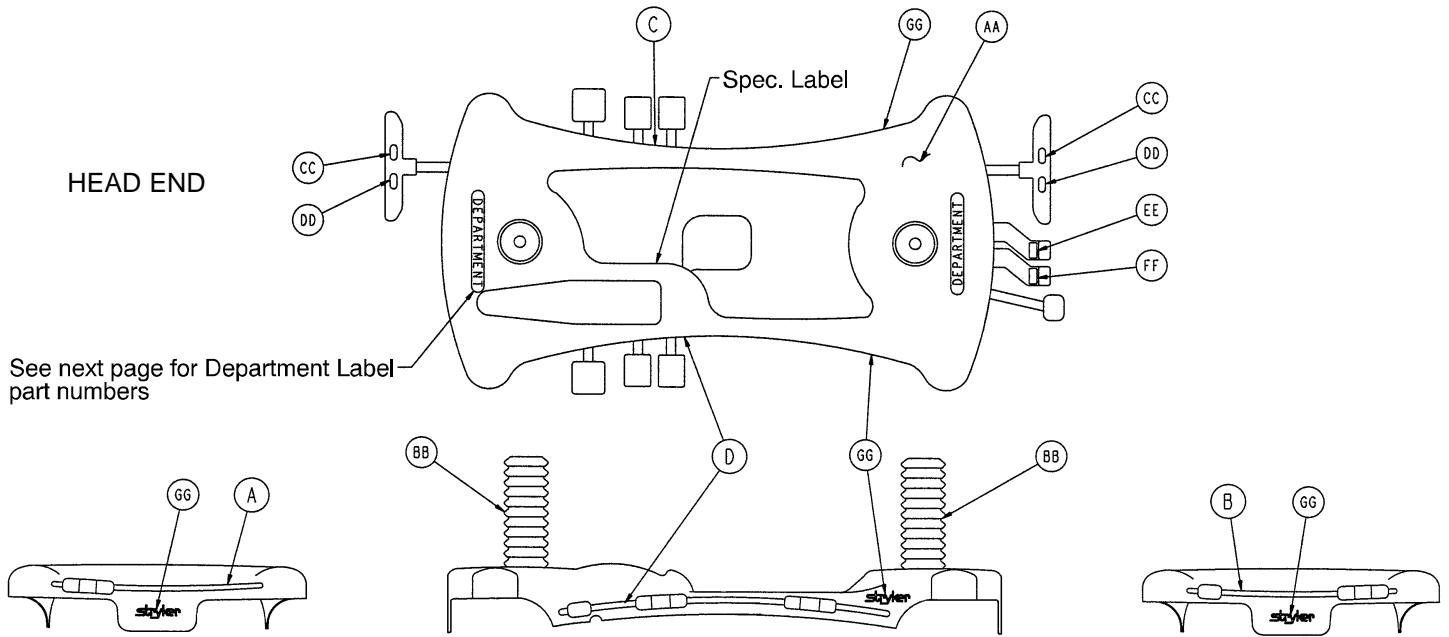
Optional Dual Lowering Pedal Assembly

Assembly part number 1210-501 (reference only)



Item	Part No.	Part Name	Qty.
A	715-201-126	Pump Pedal	4
B	26-143	Groove Pin	4

Base Hood Labeling Assembly



Item	Part No.	Part Name	Qty.
AA	1210-145-25	Base Hood	1
BB	715-1-134	Bellows	2
CC	1210-201-335	Red Brake Label	2
DD	1210-201-336	Green Steer Label	2
EE	1210-201-337	Head Down Label, Foot End	1
FF	1210-201-338	Foot Down Label, Foot End	1
GG	946-201-60	Stryker Logo Label	4

Color Set P/N	Item A Control Label, Head End	Item B Control Label, Foot End	Item C Control Label, Left	Item D Control Label, Right	Litter Bumper Strip
RED 1210-750-110	1210-800-113	1210-850-115	1210-800-111	1210-800-112	1010-700-15
PURPLE 1210-750-120	1210-800-123	1210-850-125	1210-800-121	1210-800-122	1010-700-25
GREEN 1210-750-130	1210-800-133	1210-850-135	1210-800-131	1210-800-132	1010-700-35
GRAY 1210-750-140	1210-800-143	1210-850-145	1210-800-141	1210-800-142	1010-700-45
TEAL 1210-750-150	1210-800-153	1210-850-155	1210-800-151	1210-800-152	1010-700-55
PINK 1210-750-160	1210-800-163	1210-850-165	1210-800-161	1210-800-162	1010-700-65
BLUE 1210-750-170	1210-800-173	1210-850-175	1210-800-171	1210-800-172	1010-700-75

Department Labels

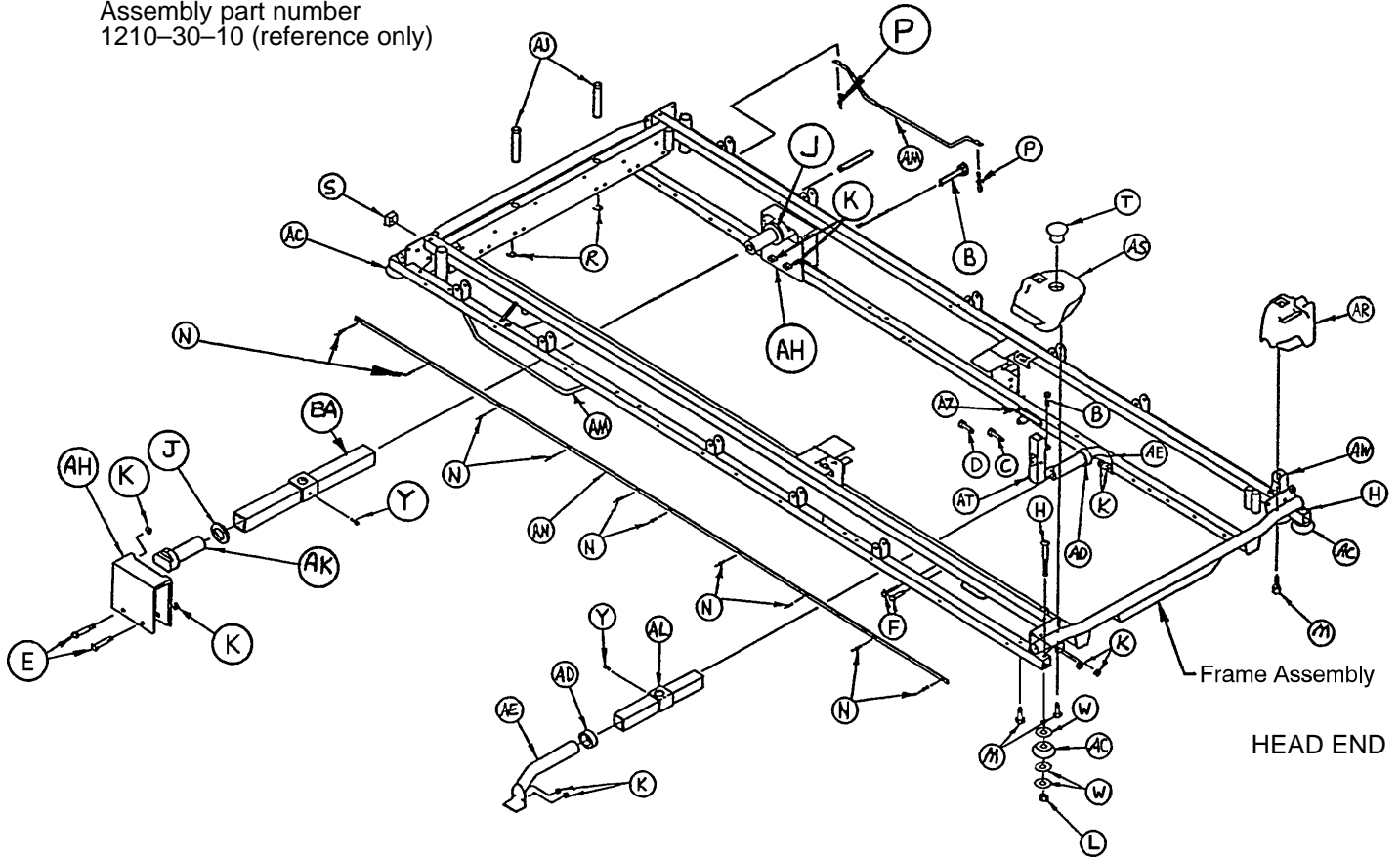
Department	Label Part Number
Emergency	1010-900-215
PACU	1010-900-220
Transport	1010-900-225
Surgery	1010-900-230
Extended Stay	1010-900-235
Maternity	1010-900-240
Endoscopy	1010-900-245
Radiology	1010-900-250
Nuclear Medicine	1010-900-255
Ambulatory Surgery	1010-900-260
G.I. Lab	1010-900-265
Cath. Lab	1010-900-270
Same Day Surgery	1010-900-275
Cardio.	1010-900-280
Ultrasound	1010-900-285

NOTE

All department labels are quantity of two.

1210 Litter Assembly

Assembly part number
1210-30-10 (reference only)

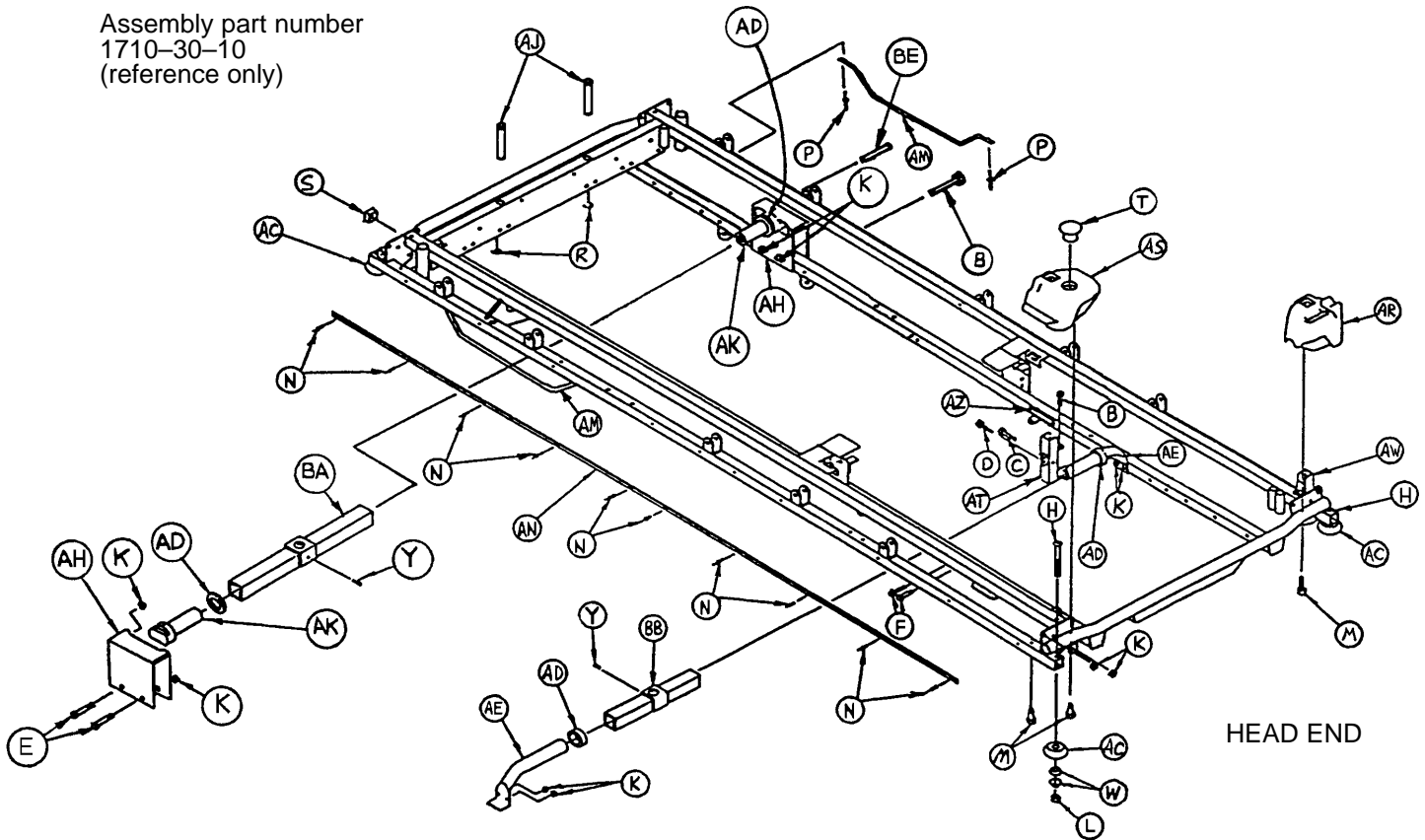


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	3-47	Hex Hd. Cap Screw	2	AC	926-400-142	Bumper Wheel	4
C	3-50	Hex Hd. Cap Screw	2	AD	938-1-401	Collar	2
D	3-54	Hex Hd. Cap Screw	2	AE	1001-1-37	Jack Supt. Tube, Head	2
E	3-76	Hex Hd. Cap Screw	4	AF	1001-1-41	Hole Plug	2
F	3-78	Hex Hd. Cap Screw	4	AH	1001-201-30	Trend. Support	2
H	4-201	Soc. Hd. Cap Screw	4	AJ	1001-40-12	Foot Board Receptacle*	2
J	11-360	Plastic Spacer	2	AK	1001-201-29	Insert	2
K	16-28	Fiberlock Nut	14	AL	1010-32-85	Support Tube Ass'y	1
L	16-35	Nylock Nut	4	AM	1010-32-92	Foley Bag Rack	2
M	23-104	Self-Tapping Screw	4	AN	1010-201-27	Bumper Channel	2
N	25-38	Pop Rivet	22	AR	1010-201-236	Corner, Hole/Slot	1
P	25-79	Pop Rivet	4	AS	1010-201-237	Corner, Hole/Hole	1
R	28-72	Retaining Ring	2	AT	1010-254-4	P.U.P. Soc. Wldmt., Lt.	1
S	37-10	Hole Plug	2	AW	1010-254-6	P.U.P. Soc. Wldmt., Rt.	1
T	37-59	Hole Plug	1	AZ	1210-800-8	Patent Label	1
W	14-21	Nylon Flat Washer	12	BA	1001-201-31	Support Tube Ass'y	1
Y	46-1	Square Hd. Screw	2	BC	37-74	Hole Plug	8
Z	721-31-65	Hole Plug	58	BD	59-100	Hole Plug	4

* Item AJ, Foot Board Receptacle Length 3 1/2".

1710 Litter Assembly

Assembly part number
1710-30-10
(reference only)

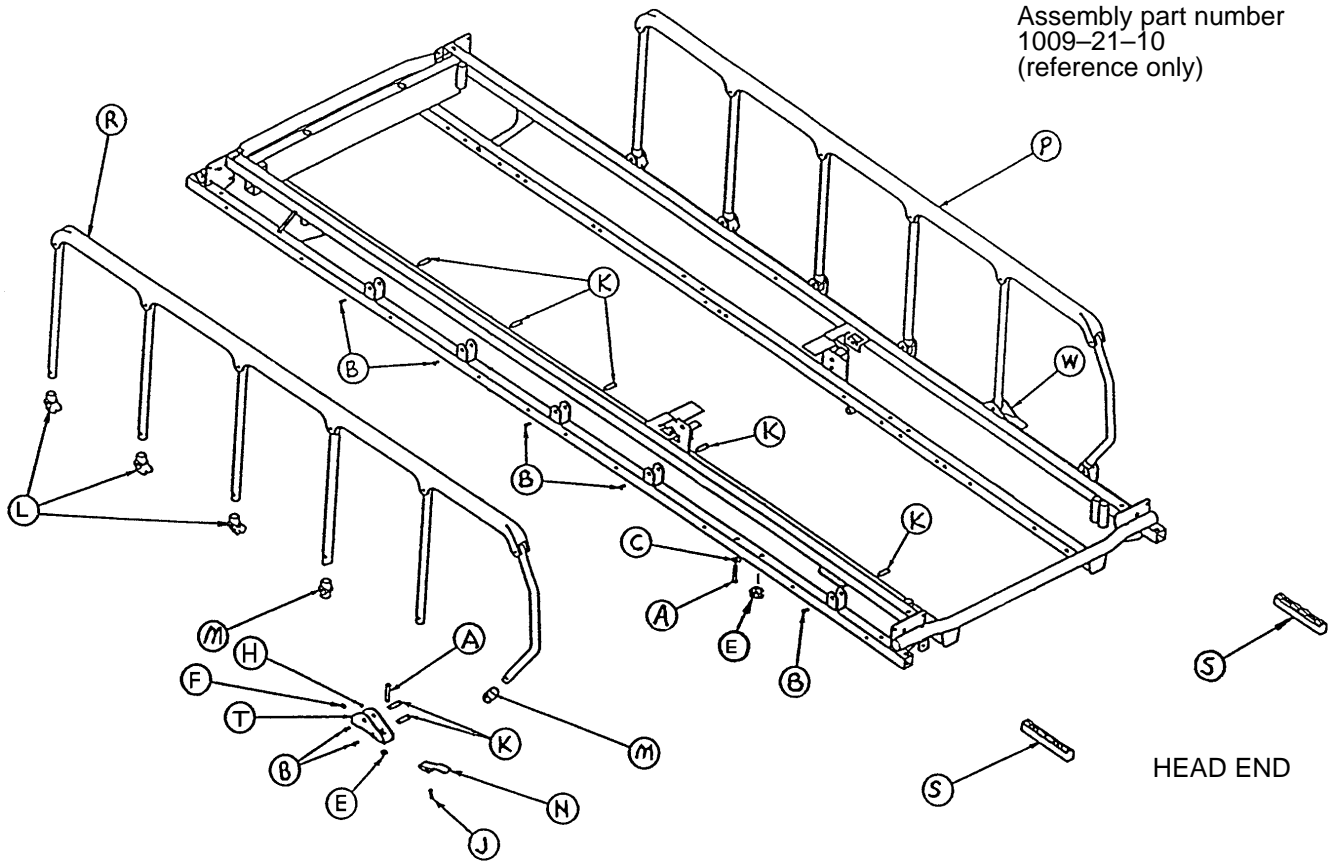


Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
B	3-47	Hex Hd. Cap Screw	2	AC	926-400-142	Bumper Wheel	4
C	3-50	Hex Hd. Cap Screw	2	AD	938-1-401	Collar	2
D	3-54	Hex Hd. Cap Screw	2	AE	1001-1-37	Jack Supt. Tube, Hd.	2
E	3-76	Hex Hd. Cap Screw	4	AH	1001-201-30	Trend. Support	2
F	3-78	Hex Hd. Cap Screw	4	AJ	1001-40-12	Foot Board Receptacle*	2
H	4-201	Soc. Hd. Cap Screw	4	AK	1001-201-29	Insert	2
J	11-360	Plastic Spacer	2	AM	1010-32-92	Foley Bag Rack	2
K	16-28	Fiberlock Nut	14	AN	1010-201-27	Bumper Channel	2
L	16-35	Nylock Nut	4	AR	1010-201-236	Corner, Hole/Slot	1
M	23-104	Self-Tapping Screw	4	AS	1010-201-237	Corner, Hole/Hole	1
N	25-38	Pop Rivet	20	AT	1010-254-4	P.U.P. Soc. Wldmt., Lt.	1
P	25-79	Pop Rivet	4	AW	1010-254-6	P.U.P. Soc. Wldmt., Rt.	1
R	28-72	Retaining Ring	2	AZ	1210-800-8	Patent Label	1
S	37-10	Hole Plug	2	BA	1501-201-31	Support Tube Ass'y	1
T	37-59	Hole Plug	1	BB	1510-32-20	Support Tube Ass'y	1
W	14-21	Nylon Flat Washer	8	BC	37-74	Hole Plug	8
Y	46-1	Square Hd. Screw	2	BD	59-100	Hole Plug	4
Z	721-31-65	Hole Plug	58				

* Item AJ, Foot Board Receptacle Length 3 1/2".

1210/1710 Two-Position Siderail to Litter Assembly, Fold to Foot

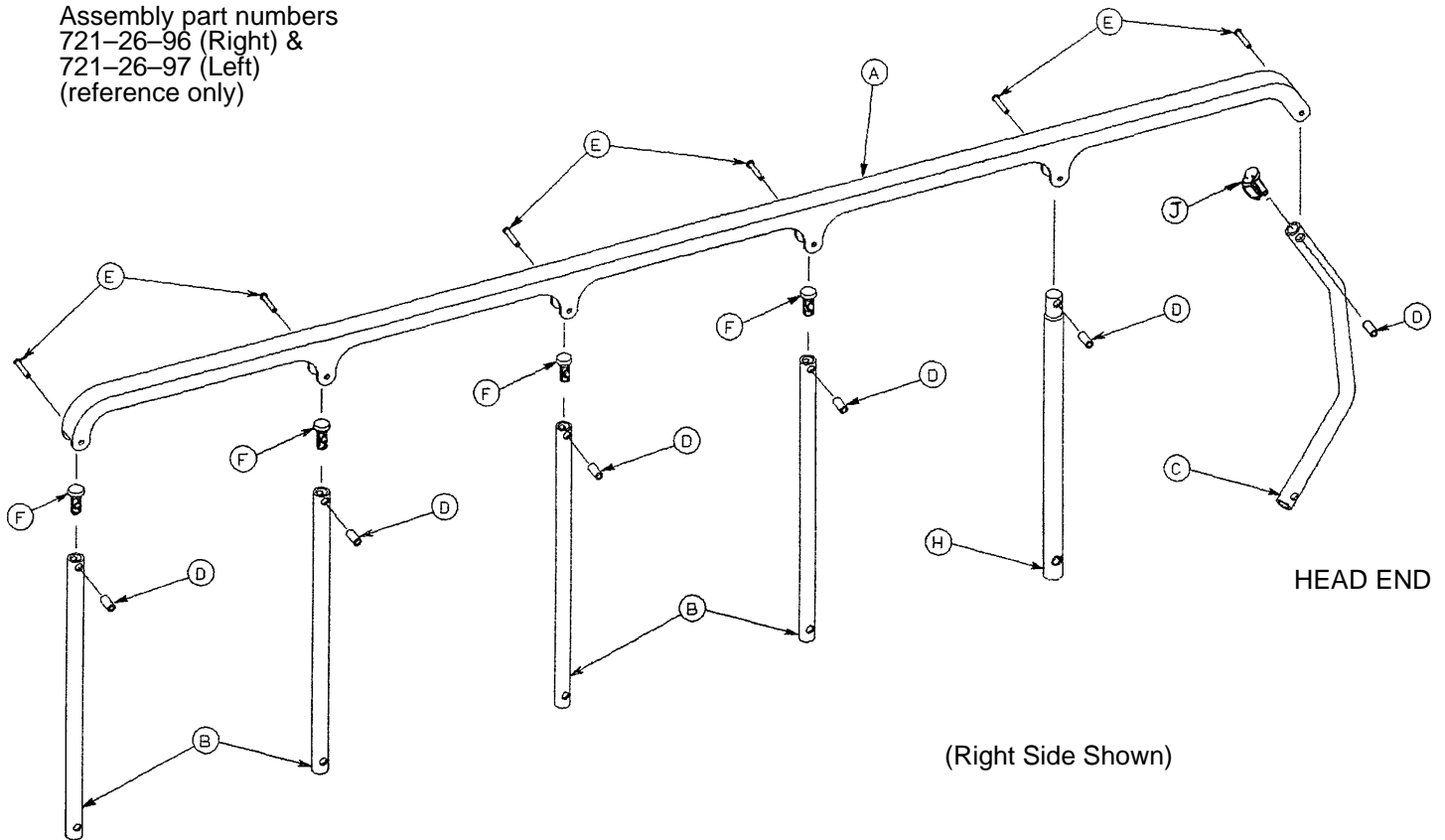
Assembly part number
1009-21-10
(reference only)



Item	Part No.	Part Name	Qty.
A	4-135	But. Hd, Cap Screw	4
B	4-136	But. Hd. Cap Screw	14
C	11-2	Flat Washer	2
E	16-28	Nylock Nut	2
F	21-104	Set Screw	2
H	37-74	Hole Plug	2
J	38-220	Compression Spring	2
K	721-26-66	Pivot Screw	14
L	721-26-68	Upright Cradle	6
M	721-26-69	Upright Sleeve	4
N	721-26-74	Lock Handle, Machined	2
P	(page 51)	Siderail Assembly, Right	1
R	(page 51)	Siderail Assembly, Left	1
S	1010-26-69	Lock Support	2
T	1010-26-80	Lock Housing Ass'y, Right	1
W	1010-26-81	Lock Housing Ass'y, Left	1

1210/1710 Two Position Siderail Ass'y, Right & Left, Fold to Foot

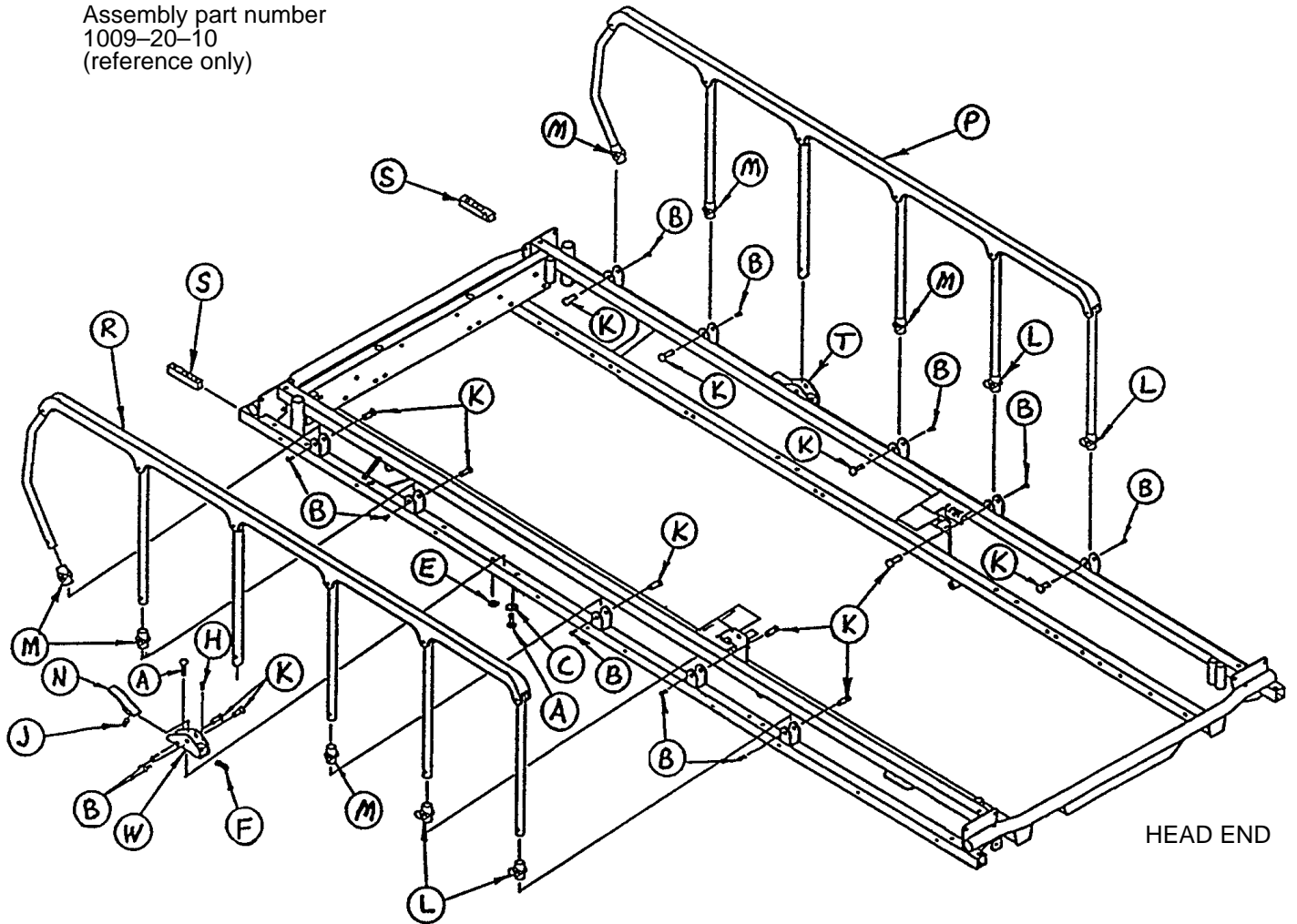
Assembly part numbers
721-26-96 (Right) &
721-26-97 (Left)
(reference only)



Item	Part No.	Part Name	Qty.
A	1010-26-15	Top Rail	1
B	1010-26-83	Upright	4
C	1010-26-84	Upright, Bent	1
D	1010-26-82	Spacer	6
E	25-106	Semi-Tubular Rivet	6
F	1010-26-10	Round Hole Plug	4
H	1010-26-85	Upright, Latch	1
J	1010-26-12	Bent Spindle Stop	1

1210/1710 Two Position Siderail to Litter Assembly, Fold to Head

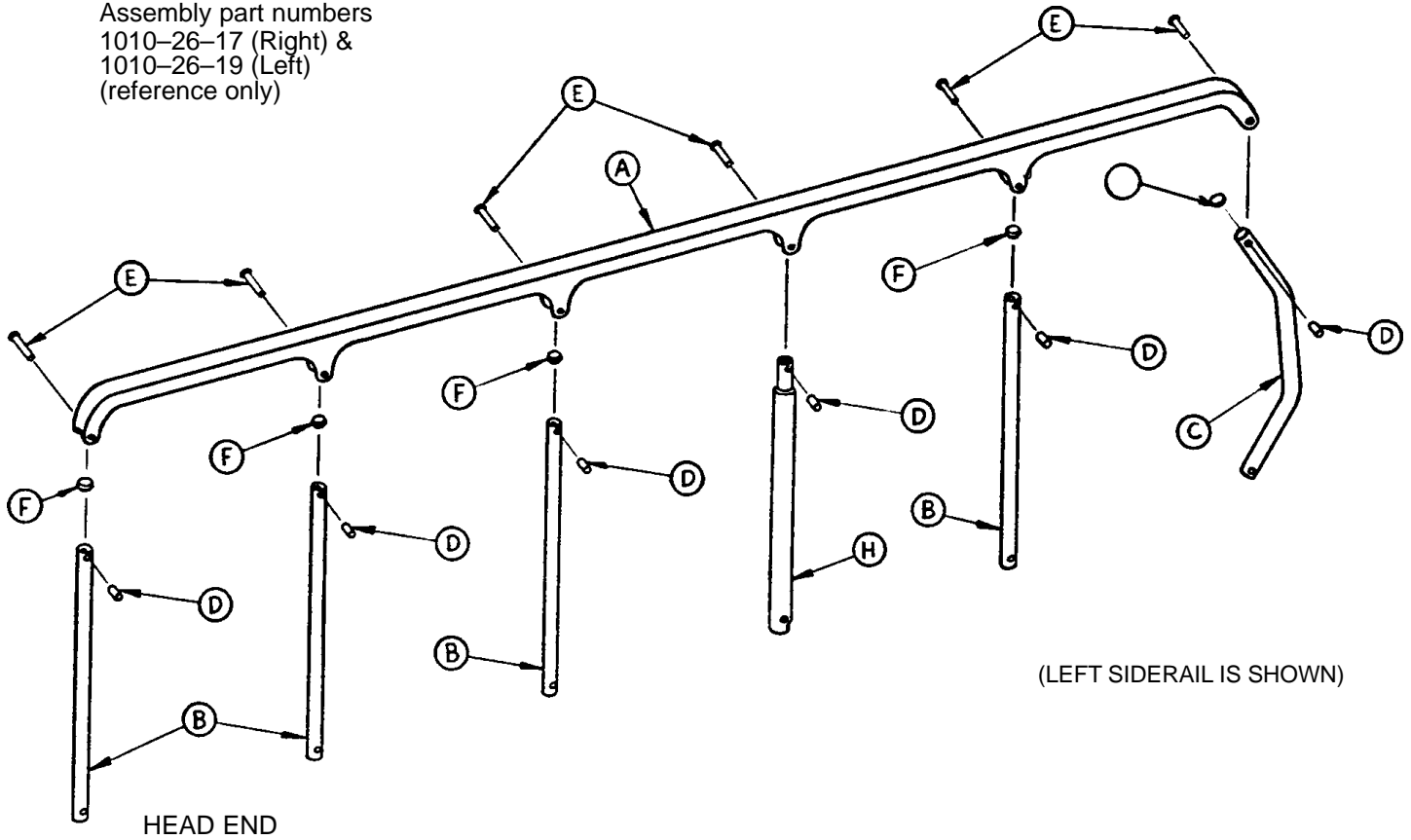
Assembly part number
1009-20-10
(reference only)



Item	Part No.	Part Name	Qty.
A	4-135	But. Hd, Cap Screw	4
B	4-136	But. Hd. Cap Screw	14
C	11-2	Flat Washer	2
E	16-28	Nylock Nut	2
F	21-104	Set Screw	2
H	37-74	Hole Plug	2
J	38-220	Compression Spring	2
K	721-26-66	Pivot Screw	14
L	721-26-68	Upright Cradle	4
M	721-26-69	Upright Sleeve	6
N	721-26-74	Lock Handle, Machined	2
P	(page 53)	Siderail Assembly, Right	1
R	(page 53)	Siderail Assembly, Left	1
S	1010-26-69	Lock Support	2
T	1010-26-80	Lock Housing Ass'y, Right	1
W	1010-26-81	Lock Housing Ass'y, Left	1

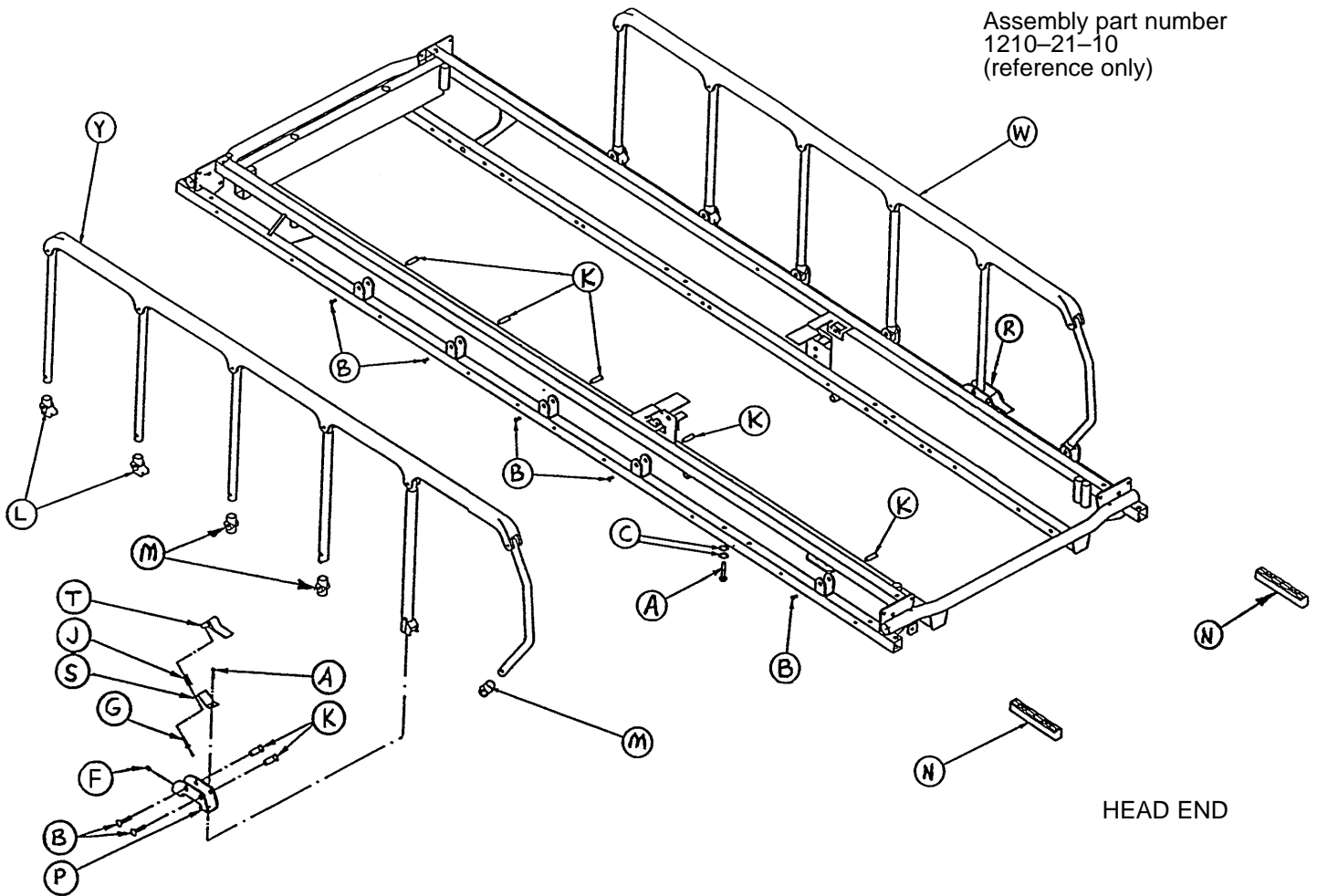
1210/1710 Two Position Siderail Ass'y, Right & Left, Fold to Head

Assembly part numbers
 1010-26-17 (Right) &
 1010-26-19 (Left)
 (reference only)



Item	Part No.	Part Name	Qty.
A	1010-26-15	Top Rail	1
B	1010-26-83	Upright	4
C	1010-26-84	Upright, Bent	1
D	1010-26-82	Sleeve Bearing	6
E	25-106	Semi-Tubular Rivet	6
F	1010-26-10	Round Hole Plug	4
H	1010-26-85	Upright, Latch	1
J	1010-26-12	Bent Spindle Rest	1

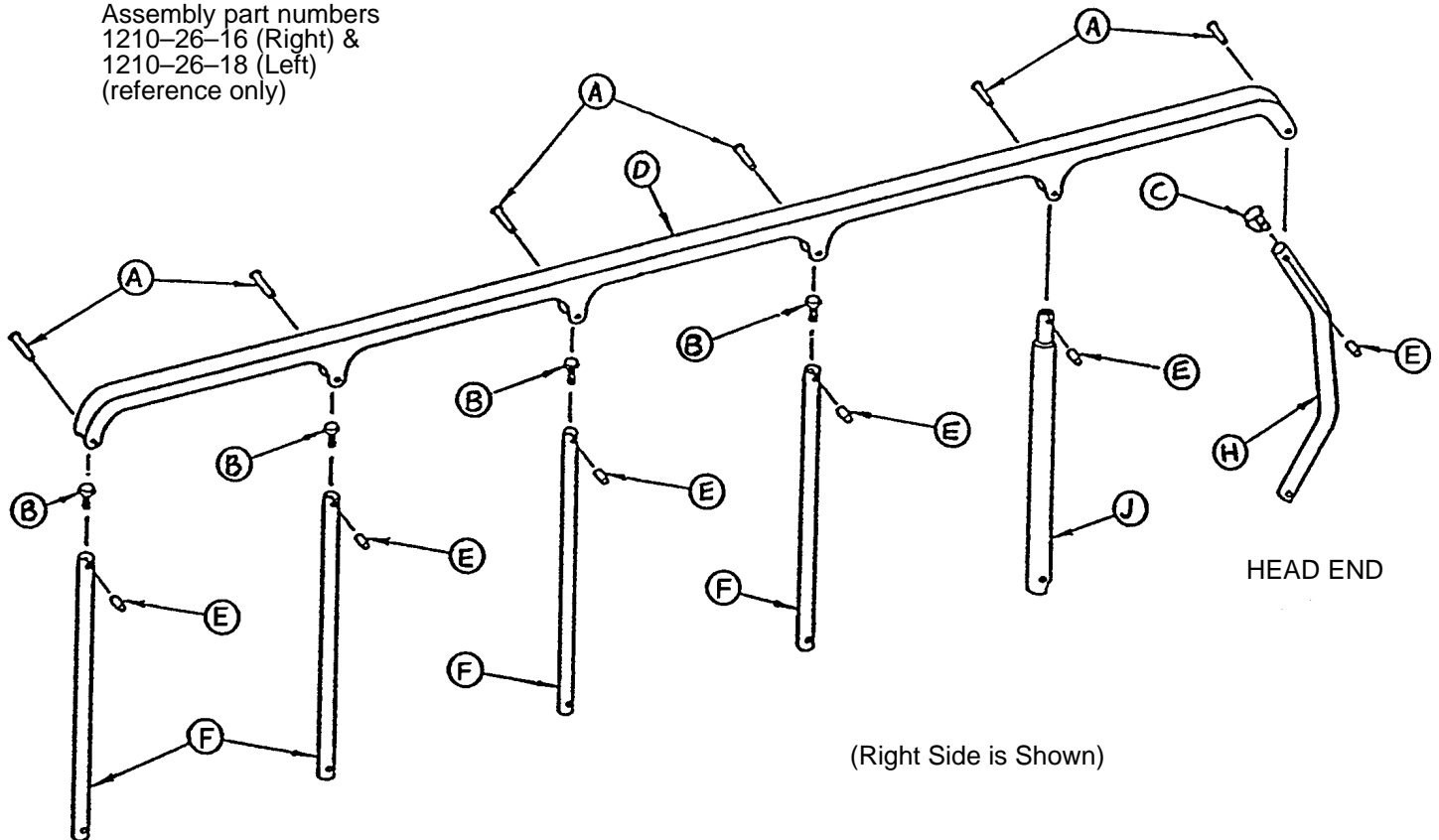
1210/1710 Three Position Siderail to Litter Ass'y, Fold to Foot



Item	Part No.	Part Name	Qty.
A	4-135	But. Hd, Cap Screw	4
B	4-136	But. Hd. Cap Screw	14
C	11-2	Flat Washer	4
E	16-28	Nylock Nut	2
F	21-104	Set Screw	2
G	25-38	Pop Rivet	2
H	37-74	Hole Plug	2
J	38-220	Compression Spring	2
K	721-26-66	Pivot Screw	14
L	721-26-68	Upright Cradle	4
M	721-26-69	Upright Sleeve	6
N	1010-26-69	Lock Support	2
P	1066-26-16	Lock Housing Ass'y, Left	1
R	1066-26-18	Lock Housing Ass'y, Right	1
S	1066-26-19	Spring Plate	2
T	1066-26-22	Lock Handle	2
W	(page 55)	Siderail Assembly, Right	1
Y	(page 55)	Siderail Assembly, Left	1

1210/1710 Three Position Siderail Ass'y, Rt. & Lt., Fold to Foot

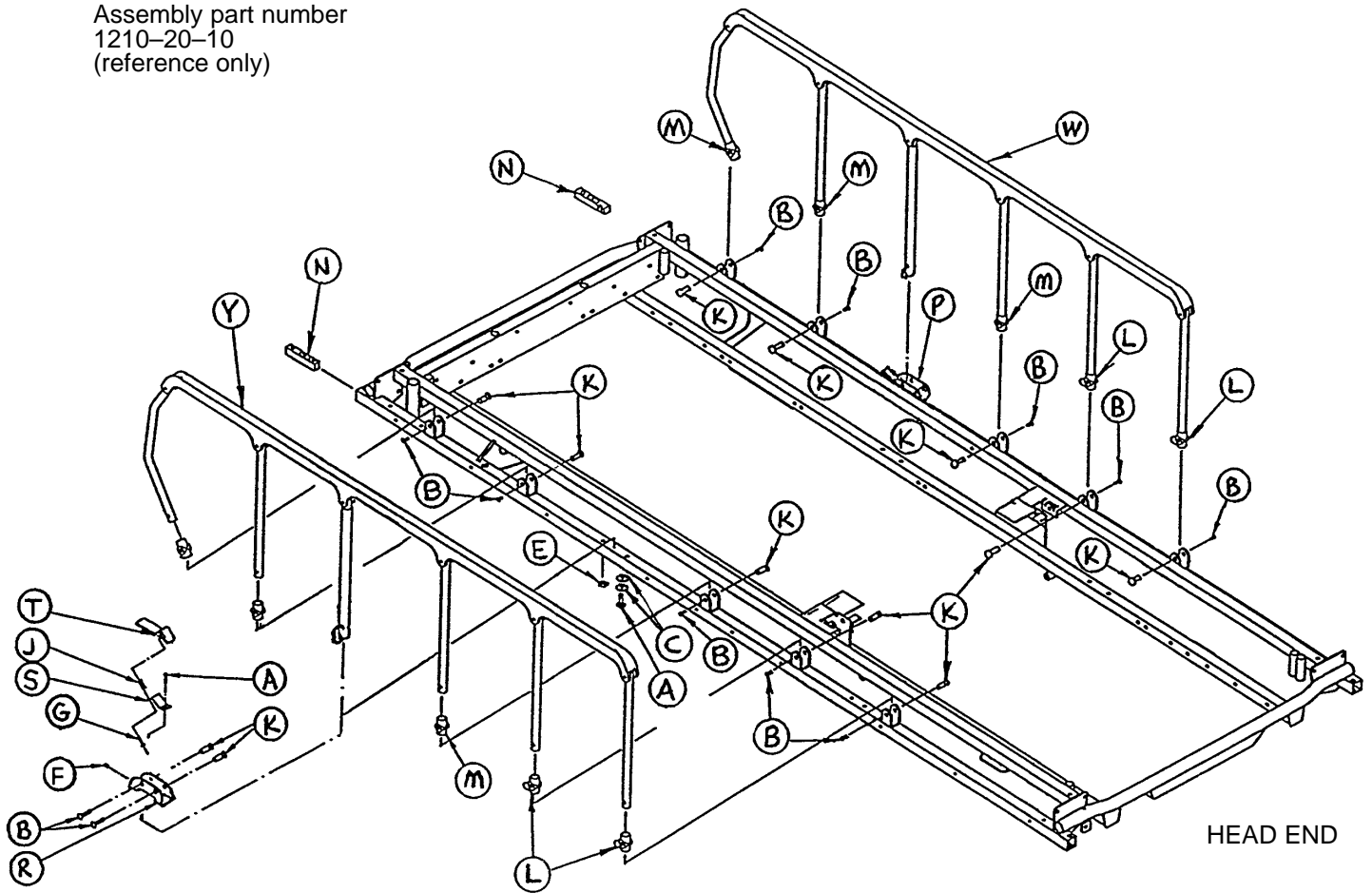
Assembly part numbers
1210-26-16 (Right) &
1210-26-18 (Left)
(reference only)



Item	Part No.	Part Name	Qty.
A	25-106	Semi-Tubular Rivet	6
B	1010-26-10	Round Hole Plug	4
C	1010-26-12	Bent Spindle Rest	1
D	1010-26-15	Top Rail	1
E	1010-26-82	Sleeve Bearing	6
F	1010-26-83	Upright	4
H	1010-26-84	Upright, Bent	1
J	1066-26-27	Upright, Latch	1

1210/1710 Three Position Siderail to Litter Ass'y, Fold to Head

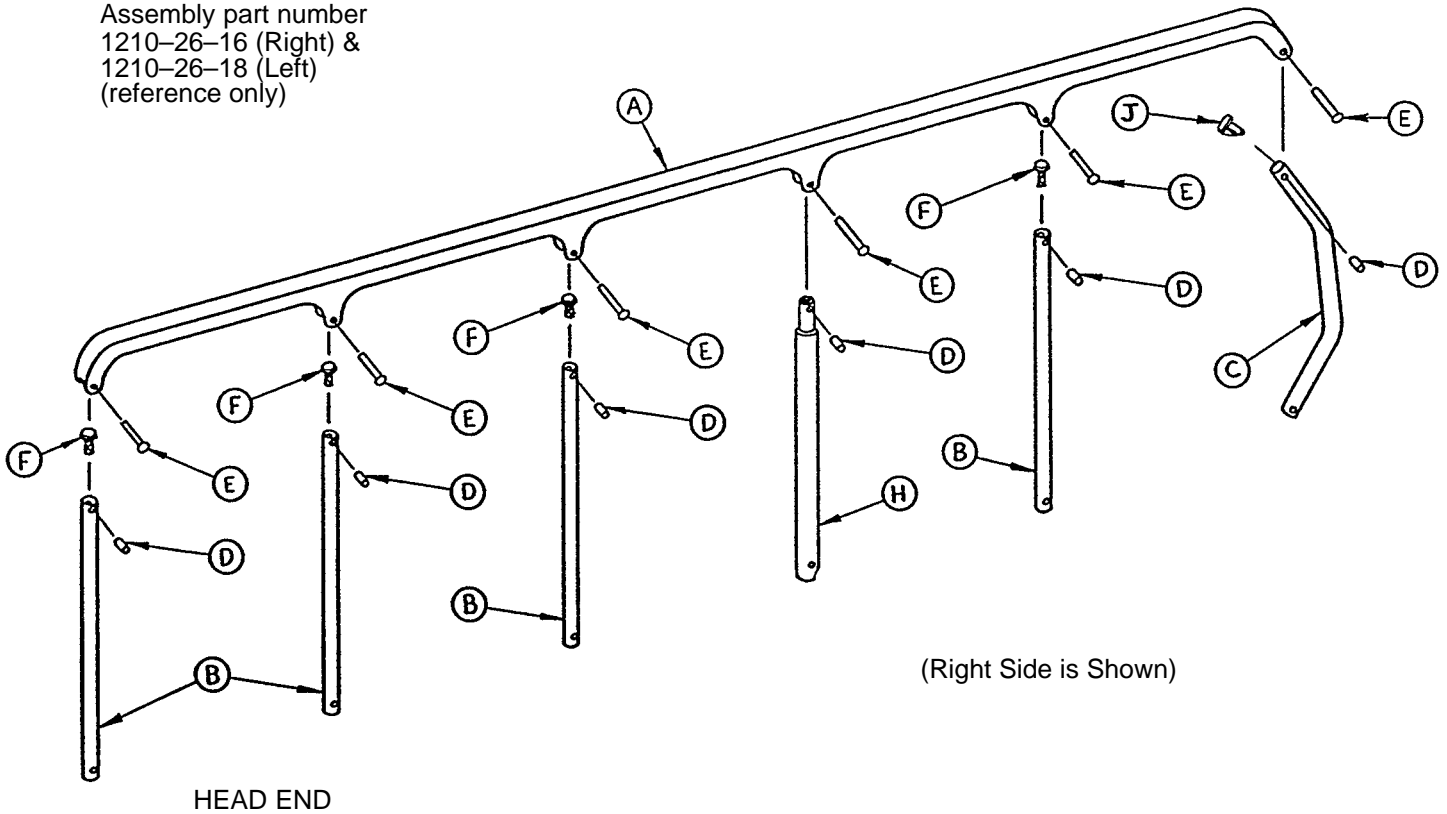
Assembly part number
1210-20-10
(reference only)



Item	Part No.	Part Name	Qty.
A	4-135	But. Hd, Cap Screw	4
B	4-136	But. Hd. Cap Screw	14
C	11-2	Flat Washer	4
E	16-28	Nylock Nut	2
F	21-104	Set Screw	2
G	25-38	Pop Rivet	2
H	37-74	Hole Plug	2
J	38-220	Compression Spring	2
K	721-26-66	Pivot Screw	14
L	721-26-68	Upright Cradle	4
M	721-26-69	Upright Sleeve	6
N	1010-26-69	Lock Support	2
P	1066-26-16	Lock Housing Ass'y, Left	1
R	1066-26-18	Lock Housing Ass'y, Right	1
S	1066-26-19	Spring Plate	2
T	1066-26-22	Lock Handle	2
W	(page 57)	Siderail Assembly, Right	1
Y	(page 57)	Siderail Assembly, Left	1

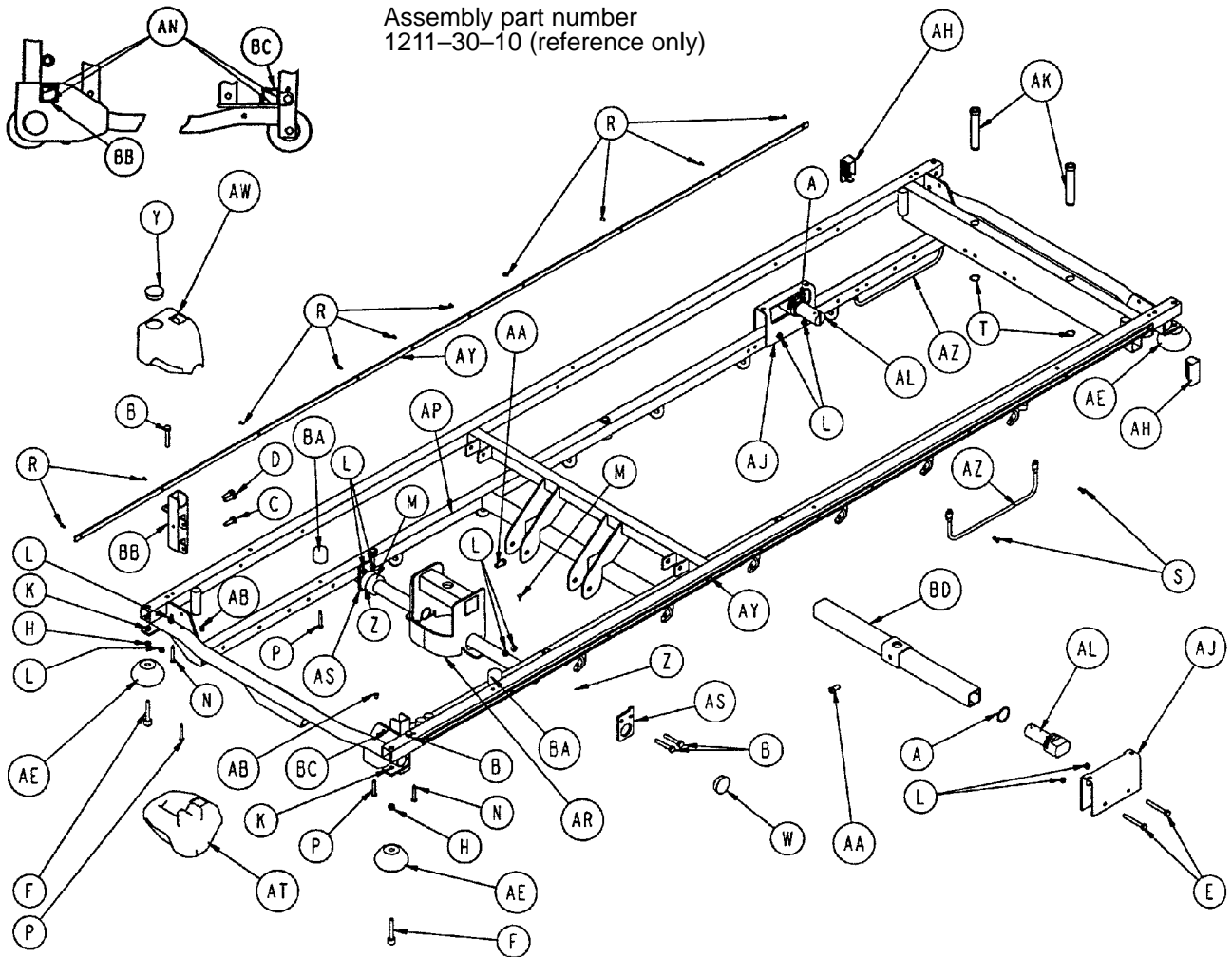
1210/1710 Three Position Siderail Assembly, Right & Left, Fold to Head

Assembly part number
 1210-26-16 (Right) &
 1210-26-18 (Left)
 (reference only)



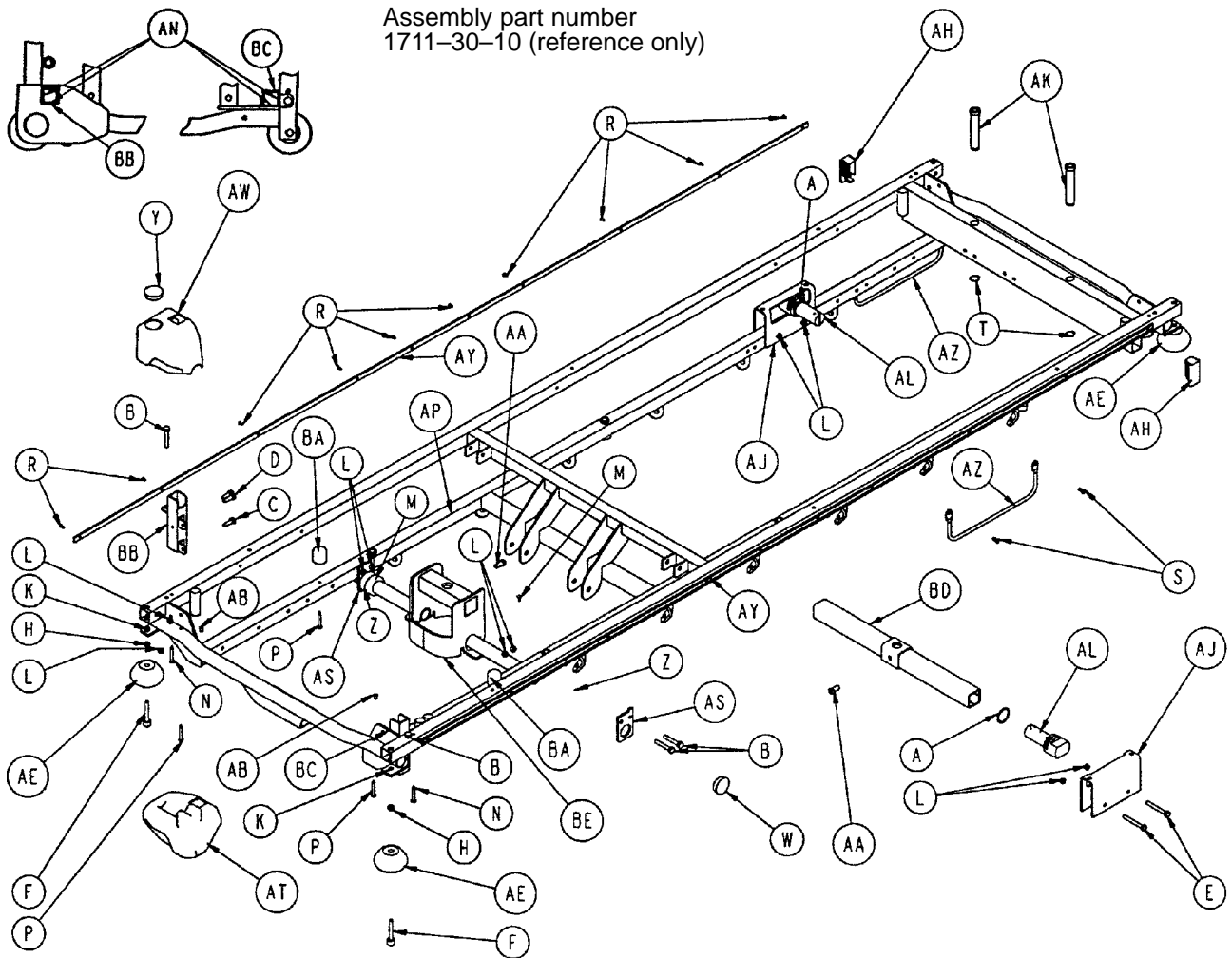
Item	Part No.	Part Name	Qty.
A	1010-26-15	Top Rail	1
B	1010-26-83	Upright	4
C	1010-26-84	Upright, Bent	1
D	1010-26-82	Sleeve Bearing	6
E	25-106	Semi-Tubular Rivet	6
F	1010-26-10	Round Hole Plug	4
H	1066-26-27	Upright, Latch	1
J	1010-26-12	Bent Spindle Rest	1

1211 Litter Assembly



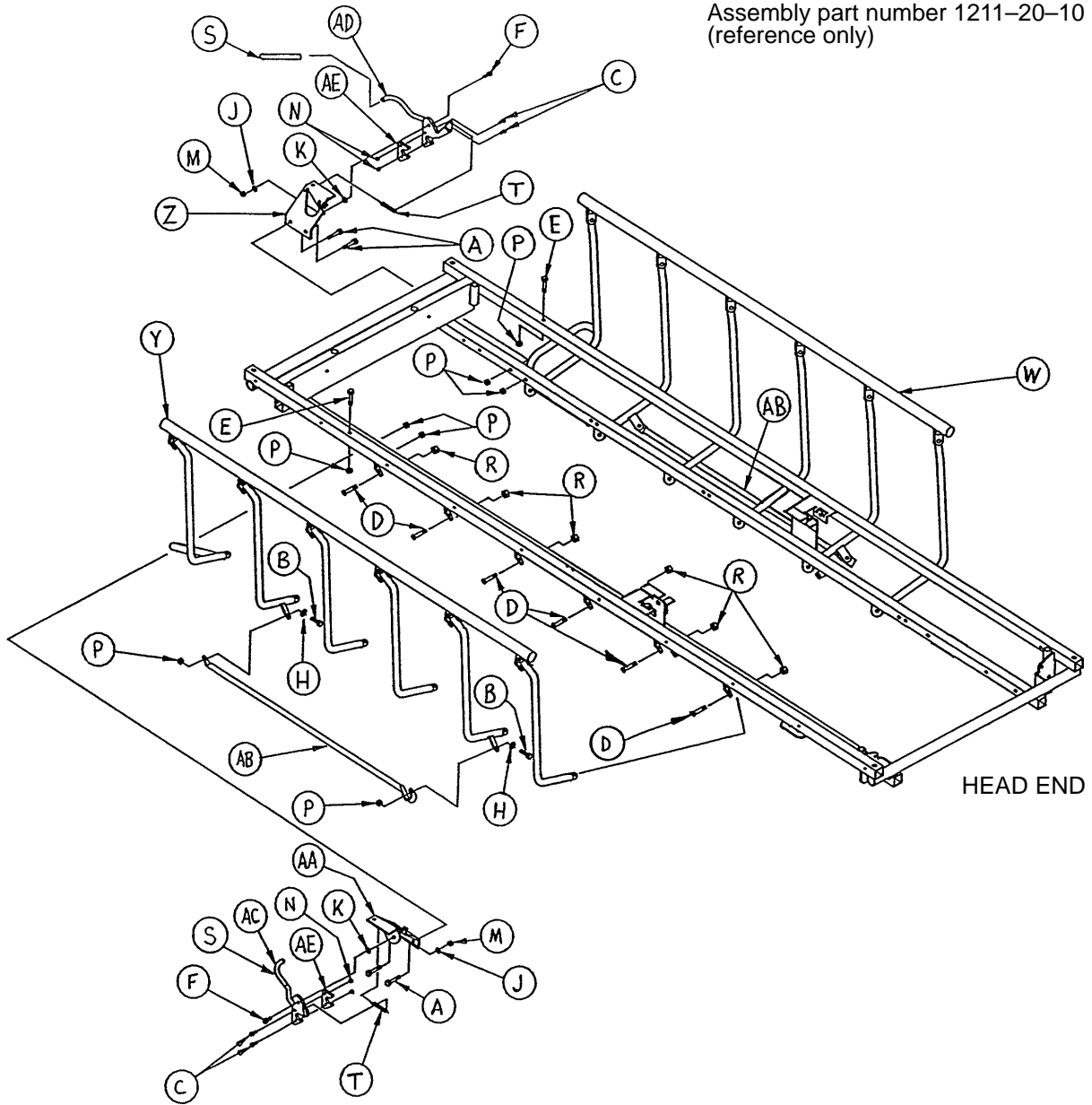
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-40	Hex Hd. Cap Screw	2	AD	919-30-28	Rack Guide	2
B	3-47	Hex Hd. Cap Screw	6	AE	926-400-142	Bumper Wheel	4
C	3-50	Hex Hd. Cap Screw	2	AF	938-1-401	Collar	2
D	3-54	Hex Hd. Cap Screw	2	AH	1001-1-41	Tube Plug	2
E	3-76	Hex Hd. Cap Screw	4	AJ	1001-30-29	End Plug	4
F	4-201	Soc. Hd. Cap Screw	4	AK	1001-40-12	Foot Board Receptacle	2
H	15-27	Jam Nut	4	AL	1010-32-64	Carrier Tube	2
K	16-12	Nylock Nut	4	AM	1010-201-50	Support Roller	4
L	16-28	Nylock Nut	14	AN	1010-254-16	P.U.P. Liner	4
M	22-10	Drive Screw	2	AP	1210-800-8	Patent Label	1
N	23-69	Self-Tapping Screw	2	AR	1211-30-7	Jack Support Wldmt.	1
P	23-104	Self-Tapping Screw	4	AS	1211-30-18	Jack Support Bracket	2
R	25-38	Pop Rivet	20	AT	1211-30-34	Corner, Hole/Slot	1
S	25-79	Pop Rivet	4	AW	1211-30-37	Corner, Hole/Hole	1
T	28-72	Retaining Ring	2	AY	1211-30-44	Bumper Channel	2
W	37-30	Hole Plug	2	AZ	1211-30-46	Foley Bag Rack	2
Y	37-59	Hole Plug	1	BA	1211-31-31	Pneumatic Fowler Rest	2
Z	42-7	Collar	2	BB	1211-151-4	P.U.P. Recept. Wldmt., Lt.	1
AA	46-1	Square Hd. Screw	2	BC	1211-151-6	P.U.P. Recept. Wldmt., Rt.	1
AB	721-31-65	Hole Plug	2	BD	1510-32-20	Support Tube Ass'y	1
AC	721-31-107	Roller Sleeve	4				

1711 Litter Assembly



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-40	Hex Hd. Cap Screw	2	AD	919-30-28	Rack Guide	2
B	3-47	Hex Hd. Cap Screw	6	AE	926-400-142	Bumper Wheel	4
C	3-50	Hex Hd. Cap Screw	2	AF	938-1-401	Collar	2
D	3-54	Hex Hd. Cap Screw	2	AH	1001-1-41	Tube Plug	2
E	3-76	Hex Hd. Cap Screw	4	AJ	1001-30-29	End Plug	2
F	4-201	Soc. Hd. Cap Screw	4	AK	1001-40-12	Foot Board Receptacle	2
H	15-27	Jam Nut	4	AL	1010-32-64	Carrier Tube	2
K	16-12	Nylock Nut	4	AM	1010-201-50	Support Roller	4
L	16-28	Nylock Nut	14	AN	1010-254-16	P.U.P. Liner	4
M	22-10	Drive Screw	2	AP	1210-800-8	Patent Label	1
N	23-69	Self-Tapping Screw	2	AS	1211-30-18	Jack Support Bracket	2
P	23-104	Self-Tapping Screw	4	AT	1211-30-34	Corner, Hole/Slot	1
R	25-38	Pop Rivet	20	AW	1211-30-37	Corner, Hole/Hole	1
S	25-79	Pop Rivet	4	AY	1211-30-44	Bumper Channel	2
T	28-72	Retaining Ring	2	AZ	1211-30-46	Foley Bag Rack	2
W	37-30	Hole Plug	2	BA	1211-31-31	Pneumatic Fowler Rest	2
Y	37-59	Hole Plug	1	BB	1211-151-4	P.U.P. Recept. Wldmt., Lt.	1
Z	42-7	Collar	2	BC	1211-151-6	P.U.P. Recept. Wldmt., Rt.	1
AA	46-1	Square Hd. Screw	2	BD	1501-27-23	Support Tube Ass'y	1
AB	721-31-65	Hole Plug	20	BE	1711-30-7	Jack Support Wldmt.	1
AC	721-31-107	Roller Sleeve	4				

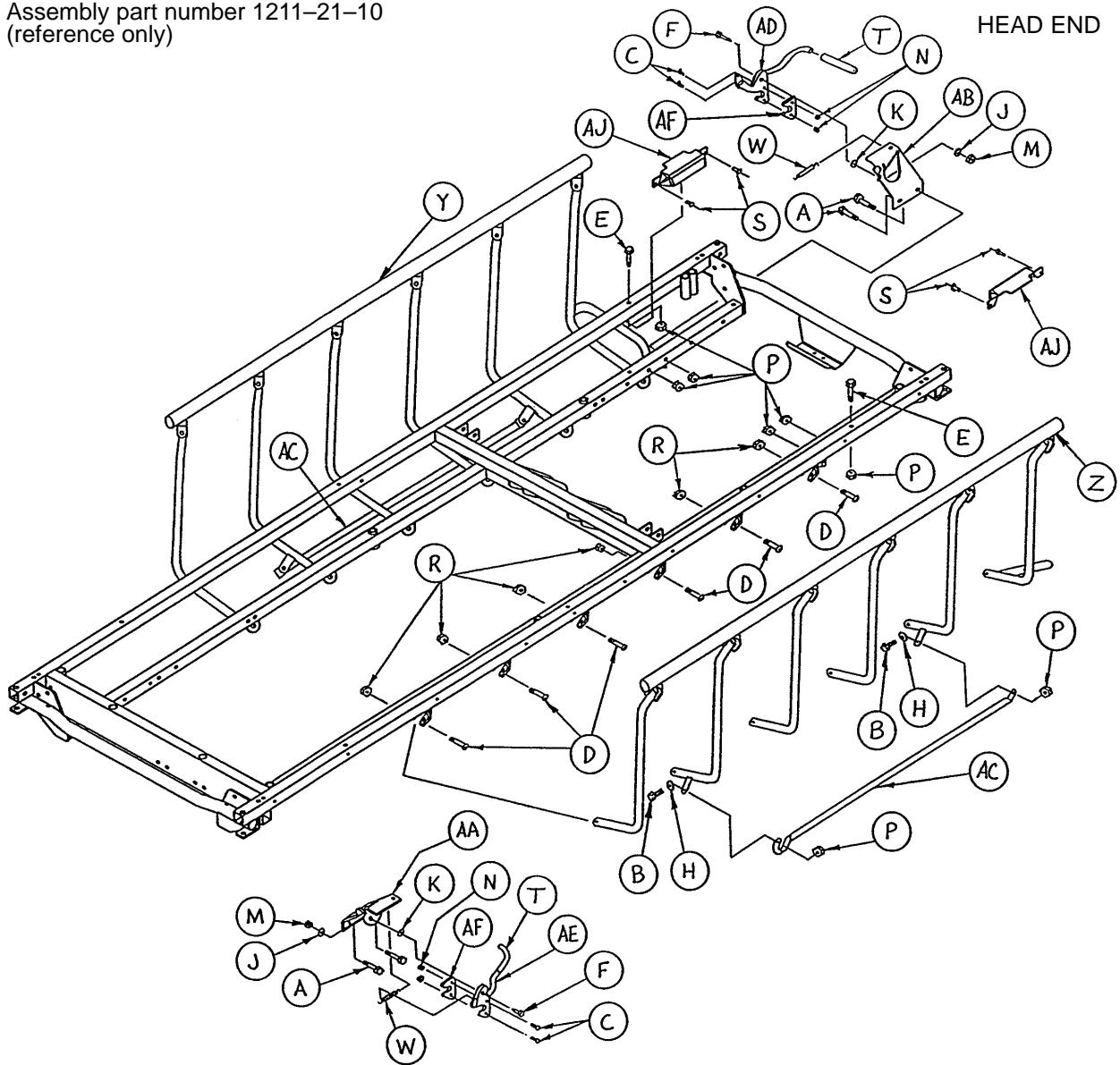
1211/1711 Siderail to Litter Assembly, Fold to Head



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-78	Hex Hd. Cap Screw	4	R	16-36	Nylock Nut	12
B	4-161	But. Hd. Cap Screw	4	S	37-200	Vinyl Sleeve	2
C	4-169	But. Hd. Cap Screw	4	T	38-271	Extension Spring	2
D	4-199	But. Hd. Cap Screw	12	W	(page 62)	Siderail Ass'y, Right	1
E	7-20	Truss Hd. Mach. Screw	2	Y	(page 63)	Siderail Ass'y, Left	1
F	8-7	Shoulder Bolt	2	Z	1001-26-46	Lock Mtg. Plate, Rt.	1
H	11-179	Nylon Washer	4	AA	1001-26-47	Lock Mtg. Plate, Lt.	1
J	14-2	Nylon Washer	2	AB	1001-26-51	Timing Link	2
K	14-19	Nylon Washer	2	AC	1001-26-53	Latch Hook Ass'y, Lt.	1
M	16-2	Fiberlock Nut	2	AD	1001-26-54	Latch Hook Ass'y, Rt.	1
N	16-3	Fiberlock Nut	4	AE	1001-26-55	Latch Guard	2
P	16-28	Fiberlock Nut	10				

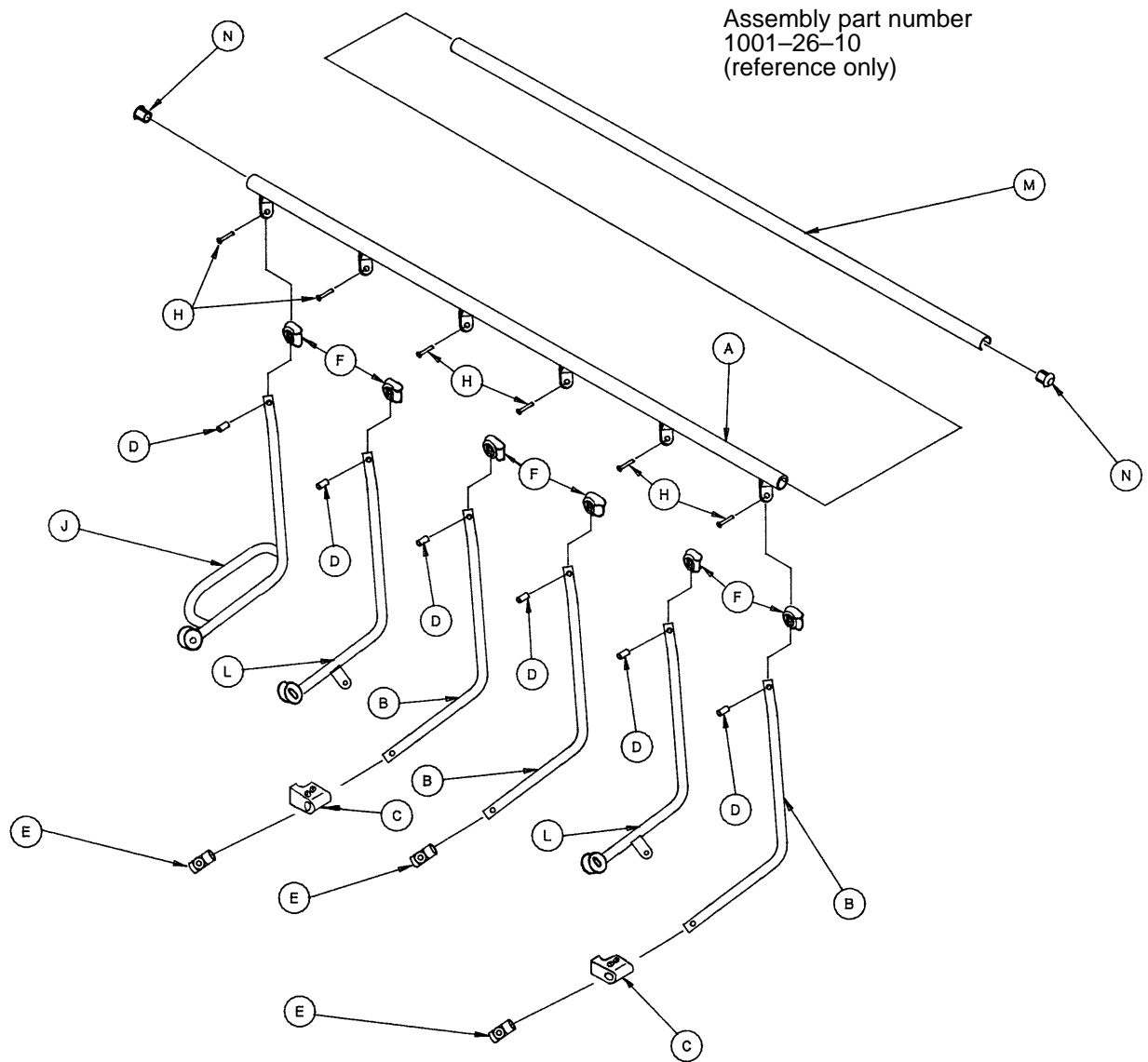
1211/1711 Siderail to Litter Assembly, Fold to Foot

Assembly part number 1211-21-10
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-78	Hex Hd. Cap Screw	4	S	25-79	Pop Rivet	4
B	4-161	But. Hd. Cap Screw	4	T	37-200	Vinyl Sleeve	2
C	4-169	But. Hd. Cap Screw	4	W	38-271	Extension Spring	2
D	4-199	But. Hd. Cap Screw	12	Y	(page 62)	Siderail Ass'y, Right	1
E	7-20	Truss Hd. Mach. Screw	2	Z	(page 63)	Siderail Ass'y, Left	1
F	8-7	Shoulder Bolt	2	AA	1001-26-46	Lock Mtg. Plate, Rt.	1
H	11-179	Nylon Washer	8	AB	1001-26-47	Lock Mtg. Plate, Lt.	1
J	14-2	Nylon Washer	2	AC	1001-26-51	Timing Link	2
K	14-19	Nylon Washer	2	AD	1001-26-53	Latch Hook Ass'y, Lt.	1
M	16-2	Fiberlock Nut	2	AE	1001-26-54	Latch Hook Ass'y, Rt.	1
N	16-3	Fiberlock Nut	4	AF	1001-26-55	Latch Guard	2
P	16-28	Fiberlock Nut	10	AJ	1001-34-48	Latch Cover	2
R	16-36	Nylock Nut	12				

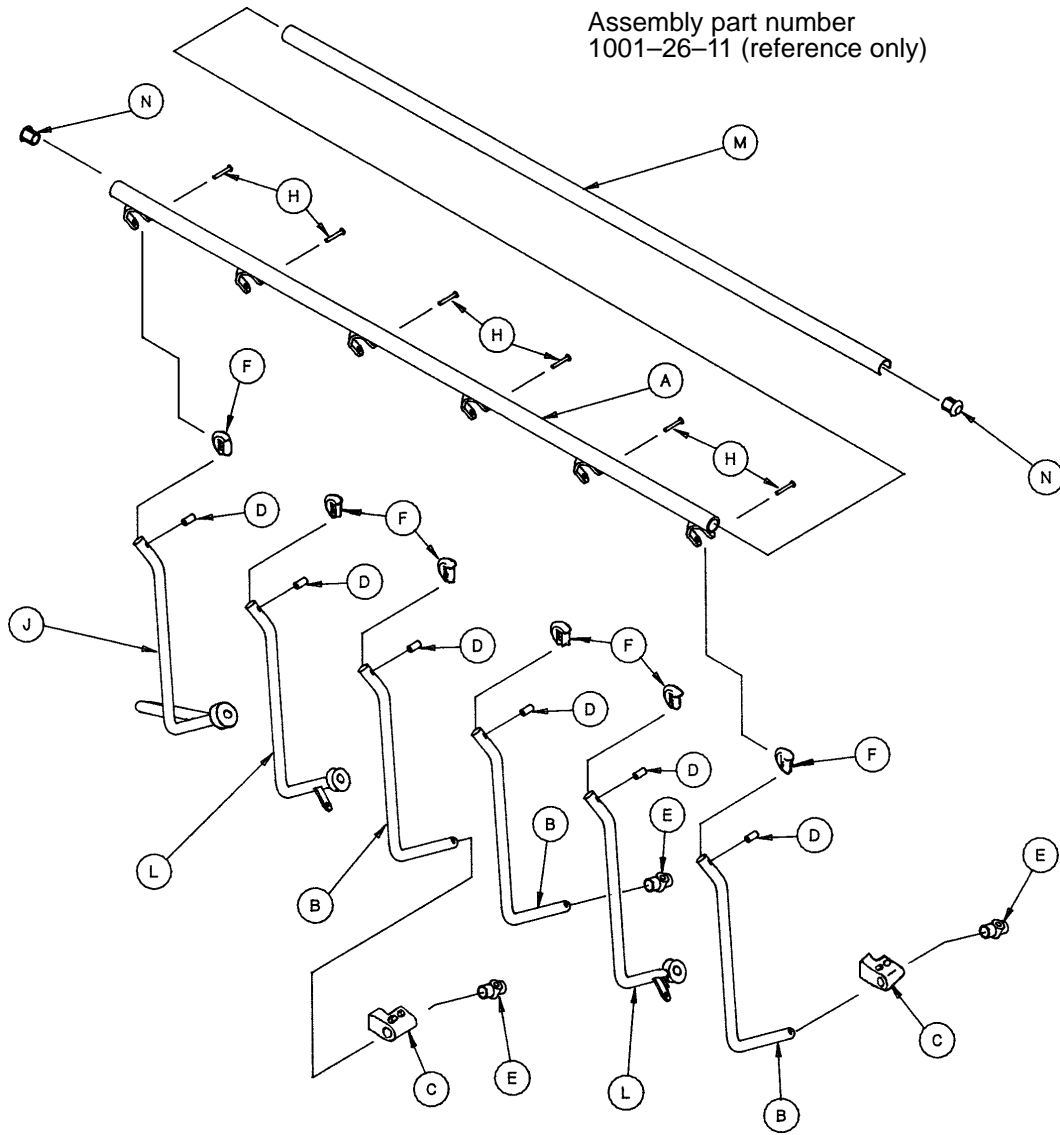
1211/1711 Glideaway Siderail Assembly, Right



Assembly part number
1001-26-10
(reference only)

Item	Part No.	Part Name	Qty.
A	1001-26-40	Top Rail, Right	1
B	1001-226-41	Upright, Plated, Right	3
C	(page 64)	Ring Spacer Assembly	2
D	1010-26-82	Sleeve Bearing	6
E	721-26-69	Upright Sleeve	3
F	123-20-52	Spindle Plug	6
H	25-114	Semi-Tubular Rivet	6
J	1001-226-31	Lock Upright Ass'y, Rt.	1
L	1001-226-37	Upright Assembly, Rt.	2
M	1001-26-63	Top Rail Cap	1
N	1001-26-66	End Plug	2

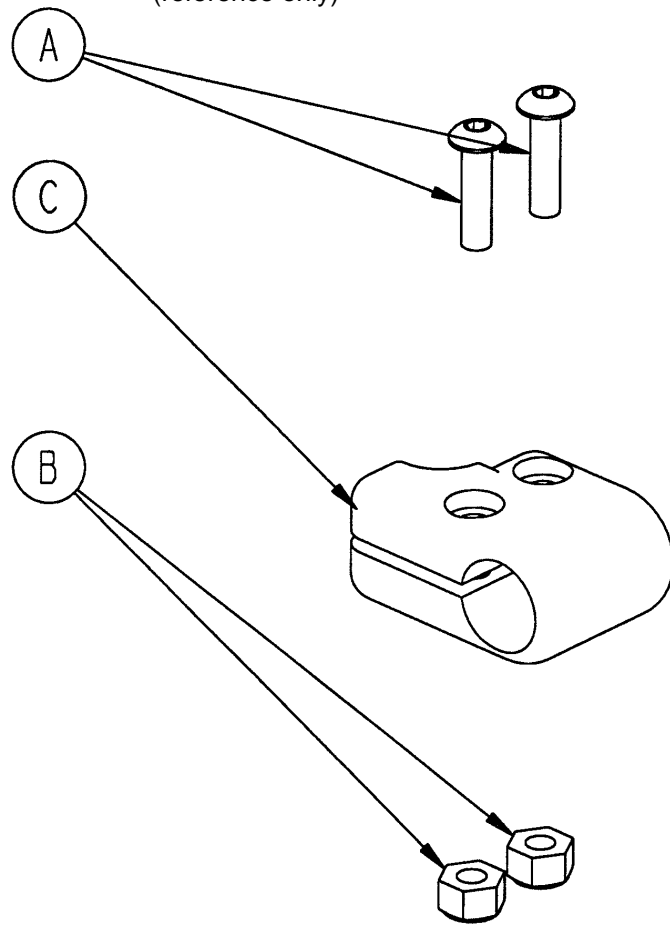
1211/1711 Glideaway Siderail Assembly, Left



Item	Part No.	Part Name	Qty.
A	1001-26-30	Top Rail, Left	1
B	1001-226-42	Upright, Plated, Left	3
C	(page 64)	Ring Spacer Assembly	2
D	1010-26-82	Sleeve Bearing	6
E	721-26-69	Upright Sleeve	3
F	123-20-52	Spindle Plug	6
H	25-114	Semi-Tubular Rivet	6
J	1001-226-33	Lock Upright Ass'y, Left	1
L	1001-226-38	Upright Assembly, Left	2
M	1001-26-63	Top Rail Cap	1
N	1001-26-66	End Cap	2

1211/1711 Siderail Ring Spacer Assembly

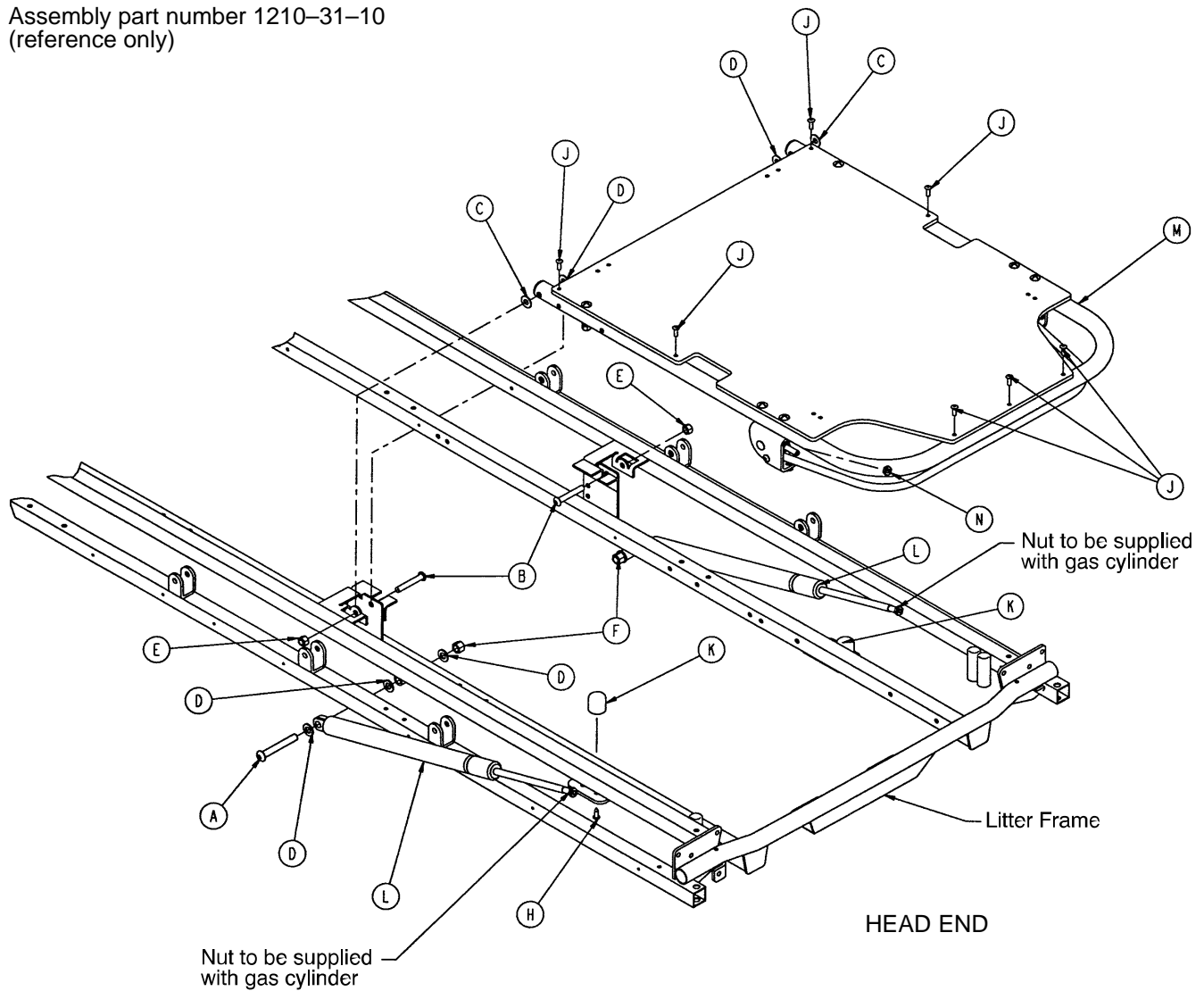
Assembly part number 1001-26-39
(reference only)



Item	Part No.	Part Name	Qty.
A	4-169	Socket Button Hd. Cap Screw	2
B	16-3	Hex Nut	2
C	1001-26-32	Ring Spacer	1

1210 Pneumatic Fowler to Frame Assembly

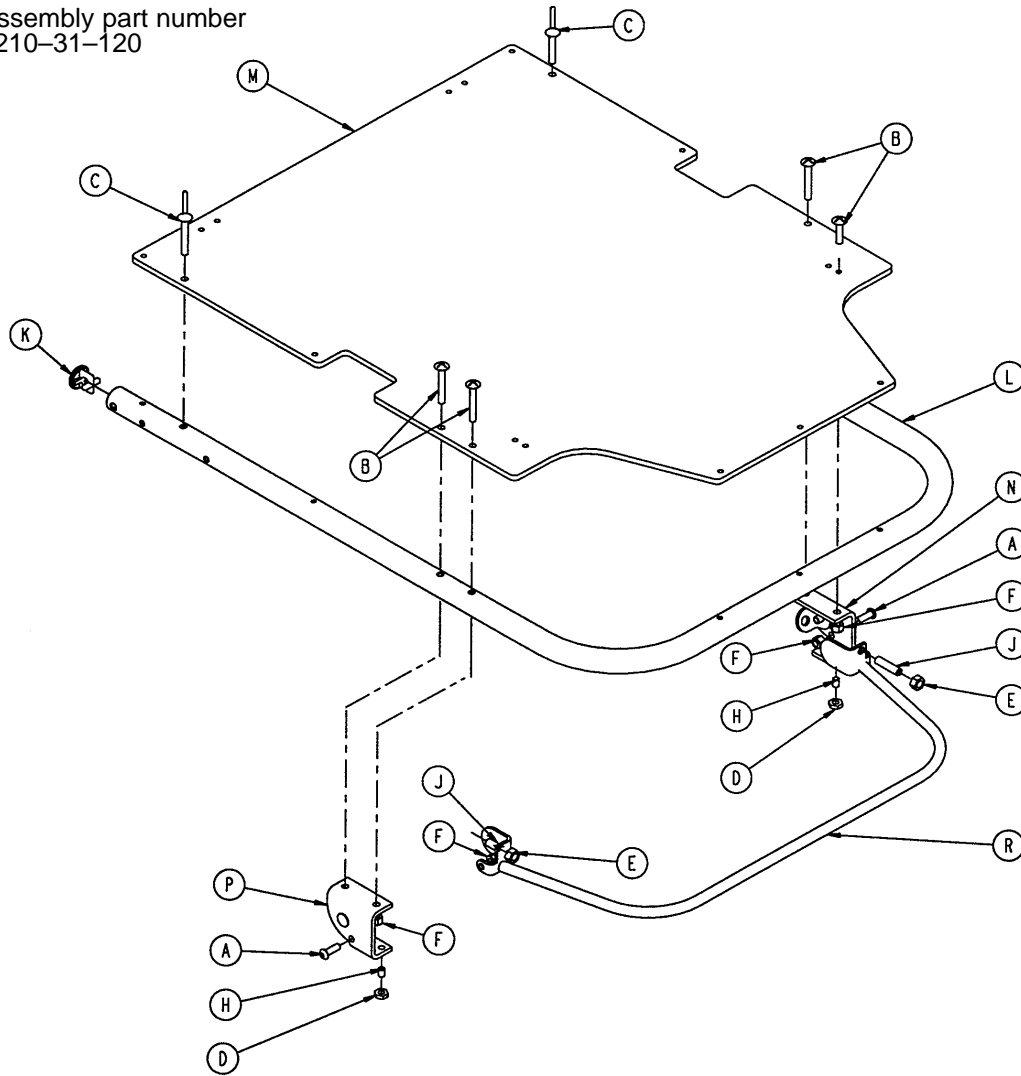
Assembly part number 1210-31-10
(reference only)



Item	Part No.	Part Name	Qty.
A	4-182	But. Hd. Cap Screw	2
B	4-183	But. Hd. Cap Screw	2
C	11-179	Nylon Washer	2
D	14-21	Nylon Washer	8
E	16-11	Nylock Hex Nut	2
F	16-35	Nylock Hex Nut	2
H	23-100	Self-Tapping Screw	2
J	25-50	Pop Rivet	7
K	1211-31-31	Pneumatic Fowler Rest	2
L	1010-31-78	Gas Cylinder	2
M	(page 66)	Pneumatic Fowler Ass'y	1
N	15-59	Hex Jam Nut	2

1210 Pneumatic Fowler Assembly (Fiberresin)

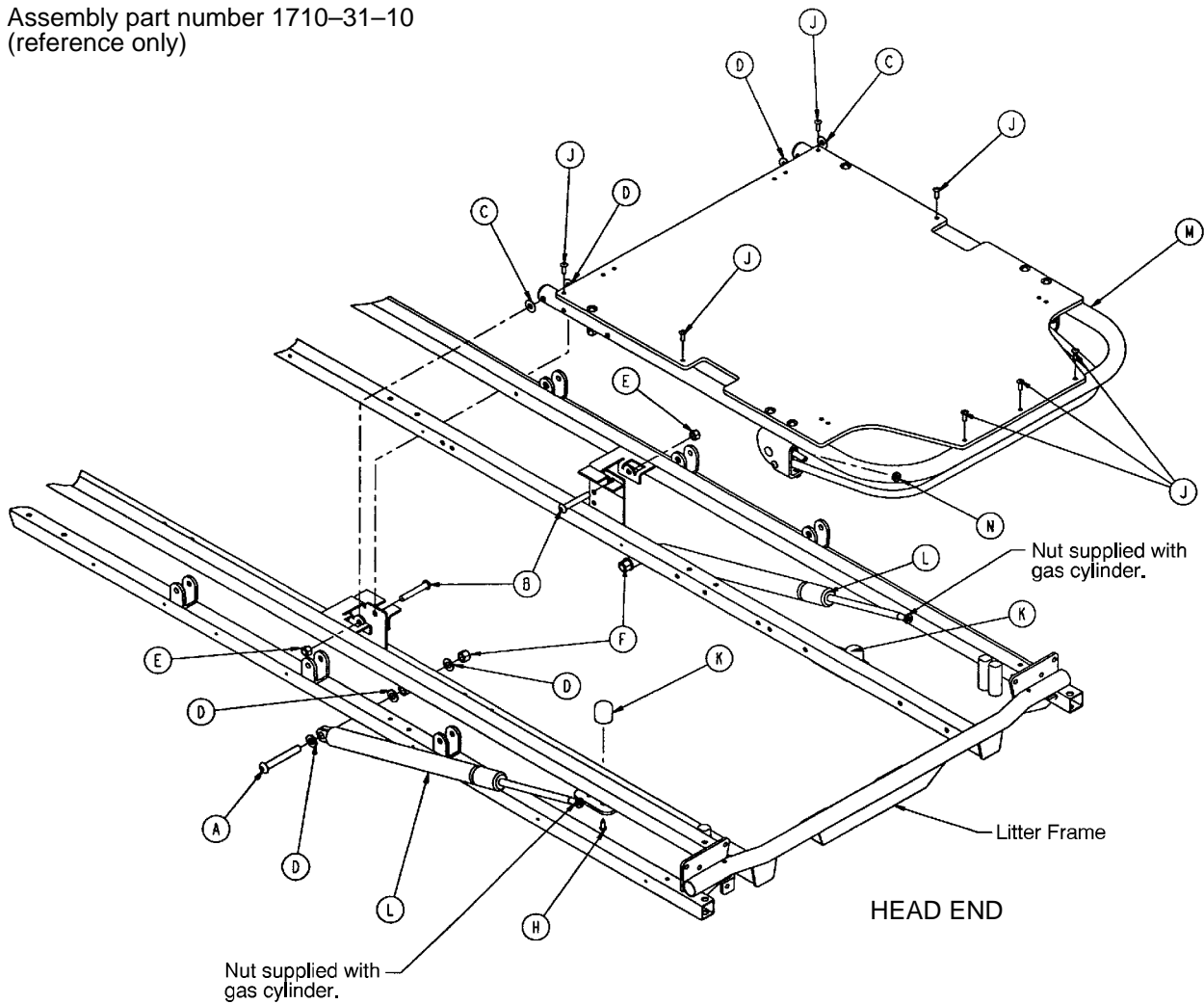
Assembly part number
1210-31-120



Item	Part No.	Part Name	Qty.
A	4-161	Hex Soc. But. Hd. Cap Screw	2
B	7-20	Truss Hd. Mach. Screw	4
C	25-124	Pop Rivet	2
D	15-37	Jam Nut	2
E	15-50	Hex Nut	2
F	16-28	Nylock Nut	6
H	21-125	Set Screw	2
J	21-126	Set Screw	2
K	1001-1-36	Hole Plug	2
L	1001-31-13	Fowler Tube	1
M	1010-231-12	Fowler Skin (Fiberresin)	1
N	(page 69)	Outer Housing Ass'y, Right	1
P	(page 69)	Outer Housing Ass'y, Left	1
R	1210-31-118	Trip Bar Assembly	1

1710 Pneumatic Fowler to Frame Assembly

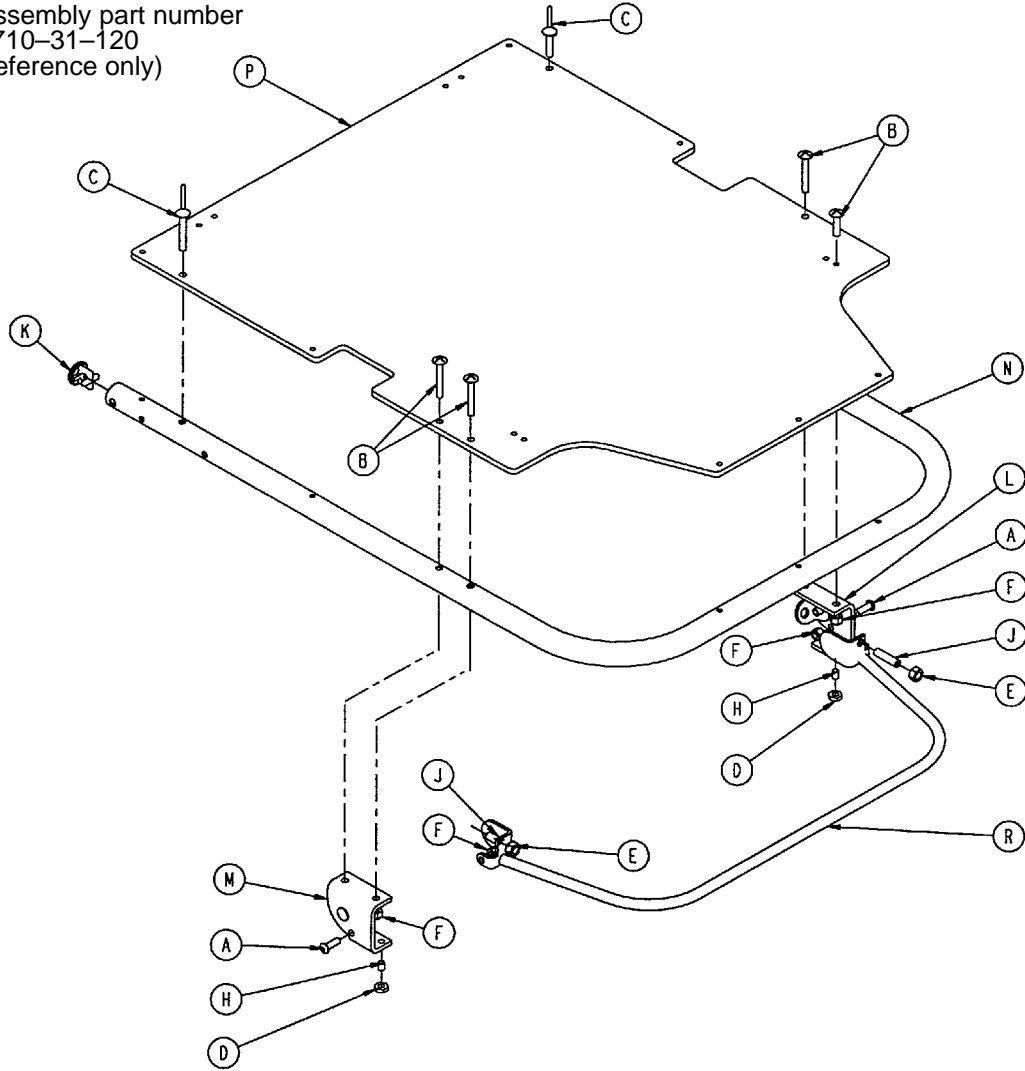
Assembly part number 1710-31-10
(reference only)



Item	Part No.	Part Name	Qty.
A	4-182	But. Hd. Cap Screw	2
B	4-183	But. Hd. Cap Screw	2
C	11-179	Nylon Washer	2
D	14-21	Nylon Washer	8
E	16-11	Nylock Hex Nut	2
F	16-35	Nylock Hex Nut	2
H	23-100	Self-Tapping Screw	2
J	25-50	Pop Rivet	7
K	1211-31-31	Pneumatic Fowler Rest	2
L	1010-31-78	Gas Cylinder	2
M	(page 68)	Pneumatic Fowler Ass'y	1
N	15-59	Hex Jam Nut	2

1710 Pneumatic Fowler Assembly (Fiberresin)

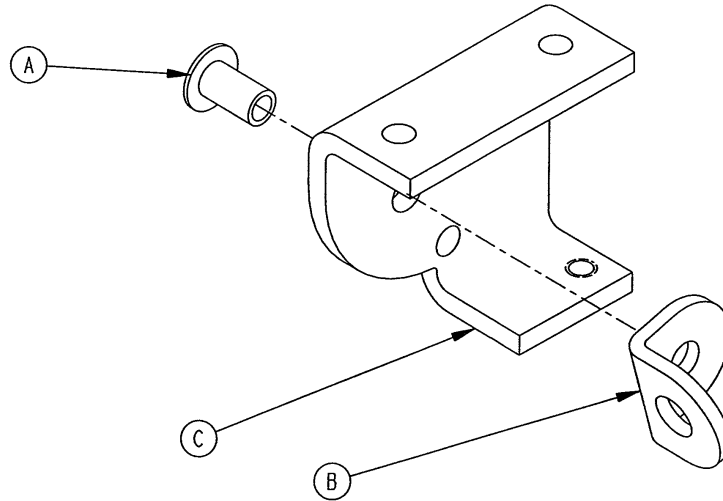
Assembly part number
1710-31-120
(reference only)



Item	Part No.	Part Name	Qty.
A	4-161	Hex Soc. But. Hd. Cap Screw	2
B	7-20	Truss Hd. Mach. Screw	4
C	25-124	Pop Rivet	2
D	15-37	Jam Nut	2
E	15-50	Hex Nut	2
F	16-28	Nylock Nut	6
H	21-125	Set Screw	2
J	21-126	Set Screw	2
K	1001-1-36	Hole Plug	2
L	(page 69)	Outer Housing Ass'y, Right	1
M	(page 69)	Outer Housing Ass'y, Left	1
N	1501-31-13	Fowler Tube	1
P	1510-231-12	Fowler Skin (Fiberresin)	1
R	1710-31-118	Trip Bar Assembly	1

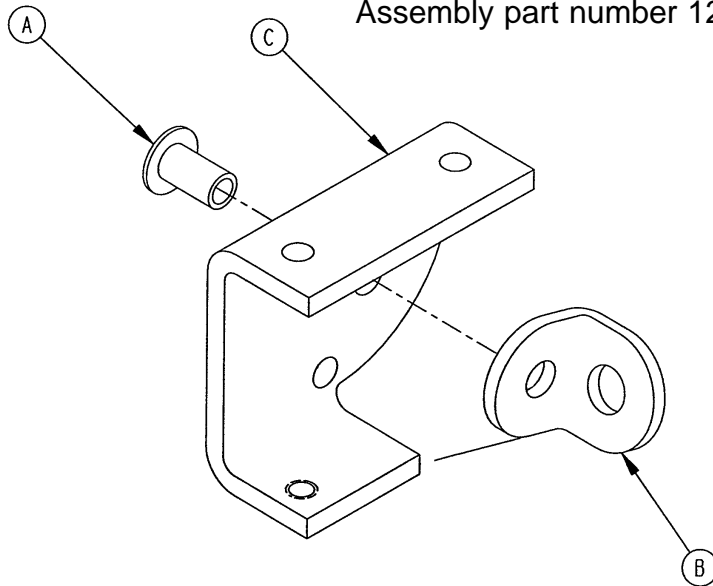
Outer Housing Assembly, Right and Left

Assembly part number 1210-31-106 (Right)



Item	Part No.	Part Name	Qty.
A	25-144	Semi-Tubular Rivet	1
B	1210-31-103	Pivot Tab	1
C	1210-31-104	Outer Housing, Right	1

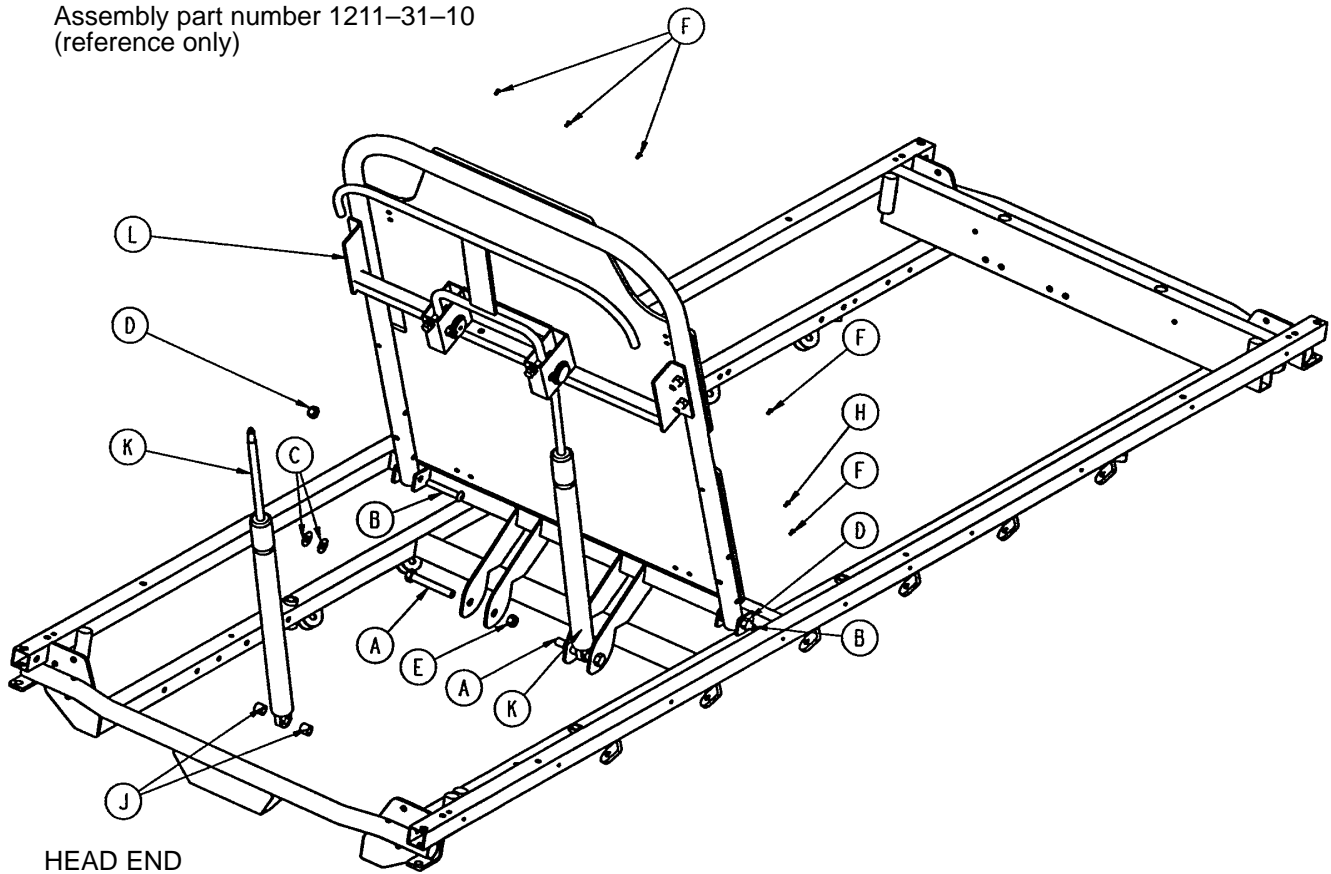
Assembly part number 1210-31-107 (Left)



Item	Part No.	Part Name	Qty.
A	25-144	Semi-Tubular Rivet	1
B	1210-31-103	Pivot Tab	1
C	1210-31-105	Outer Housing, Left	1

1211 Pneumatic Fowler to Frame Assembly

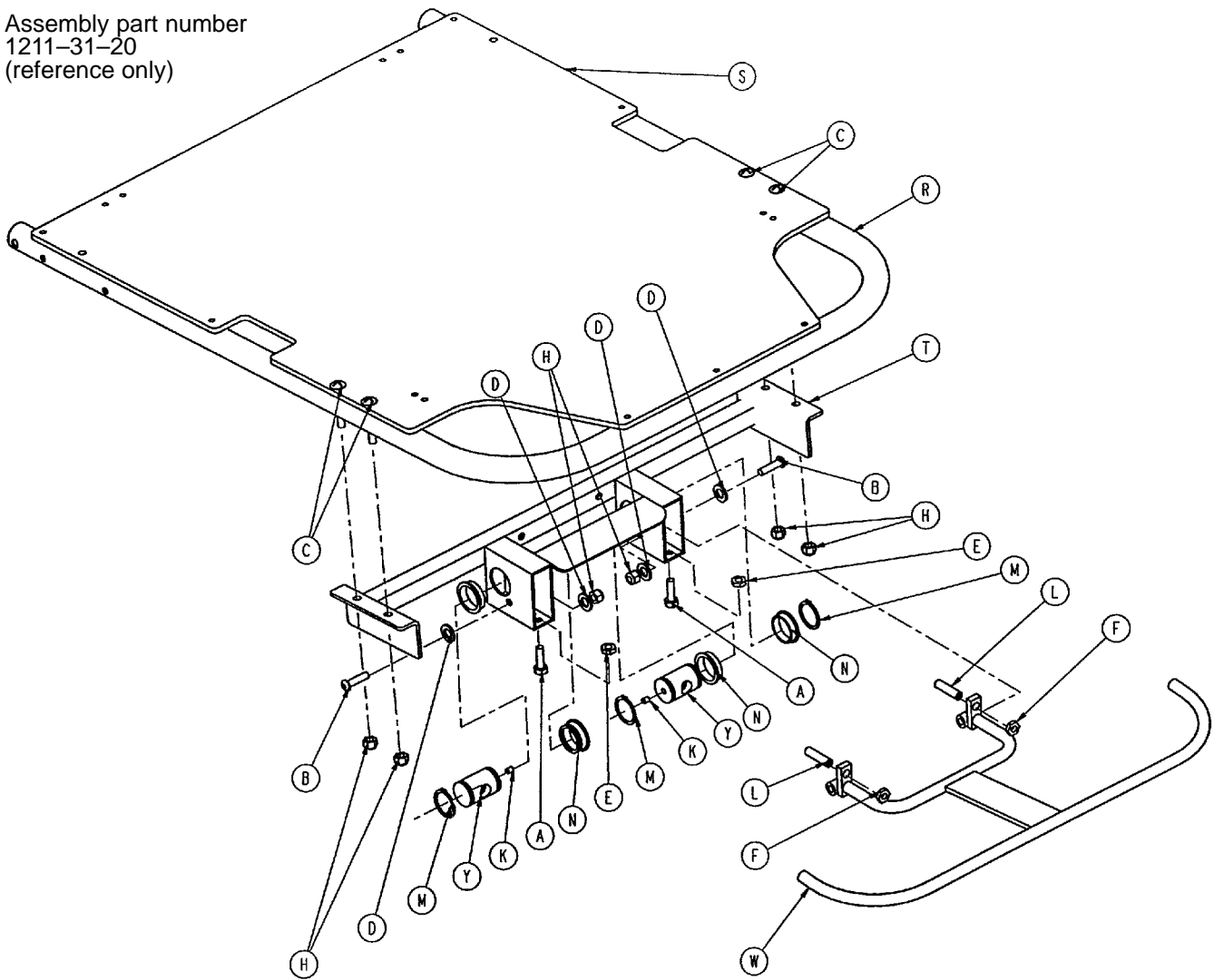
Assembly part number 1211-31-10
(reference only)



Item	Part No.	Part Name	Qty.
A	3-199	Hex Hd. Cap Screw	2
B	4-183	But. Hd. Cap Screw	2
C	11-179	Washer	4
D	16-11	Nylock Hex Nut	2
E	16-86	Nylock Hex Nut	2
F	25-50	Pop Rivet	7
H	25-124	Pop Rivet	2
J	52-284	Nylon Spacer	4
K	1010-31-78	Gas Cylinder	2
L	(page 71)	Pneumatic Fowler Ass'y	1

1211 Pneumatic Fowler Assembly (Fiberresin)

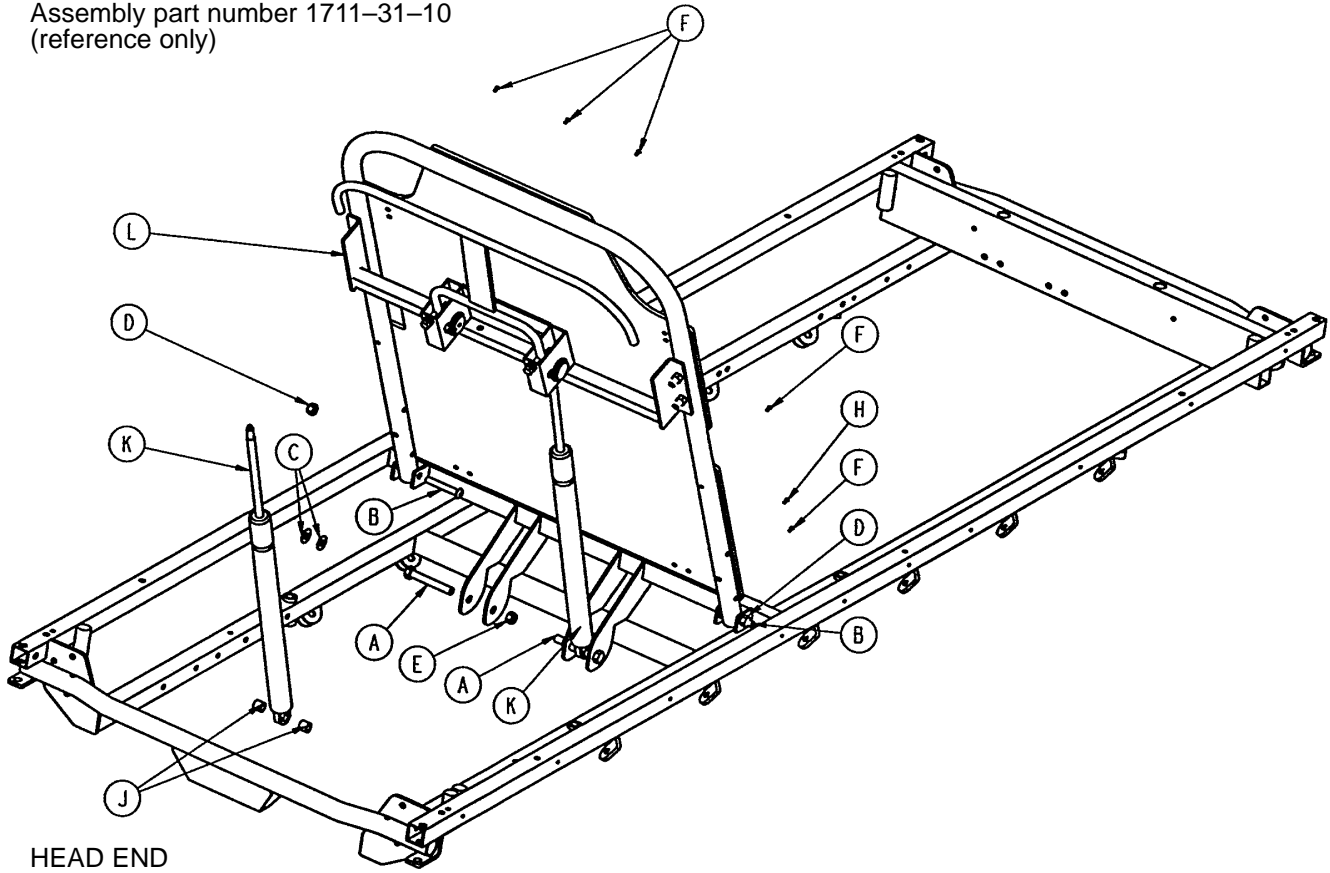
Assembly part number
1211-31-20
(reference only)



Item	Part No.	Part Name	Qty.
A	3-200	Hex Hd. Cap Screw	2
B	4-135	But. Hd. Cap Screw	2
C	7-20	Truss Hd. Mach. Screw	4
D	11-132	Nylon Washer	4
E	15-37	Jam Nut	2
F	15-50	Hex Nut	2
H	16-28	Nylock Nut	6
K	21-119	Set Screw	2
L	21-126	Set Screw	2
M	28-76	Retaining Ring	4
N	946-35-25	Liner	4
P	1001-1-36	Hole Plug	2
R	1001-31-13	Fowler Tube	1
S	1010-231-12	Fowler Skin (Fiberresin)	1
T	1211-31-14	Pneu. Pivot Bar Weldment	1
W	1211-31-18	Trip Bar Weldment	1
Y	1510-31-28	Yoke	2

1711 Pneumatic Fowler to Frame Assembly

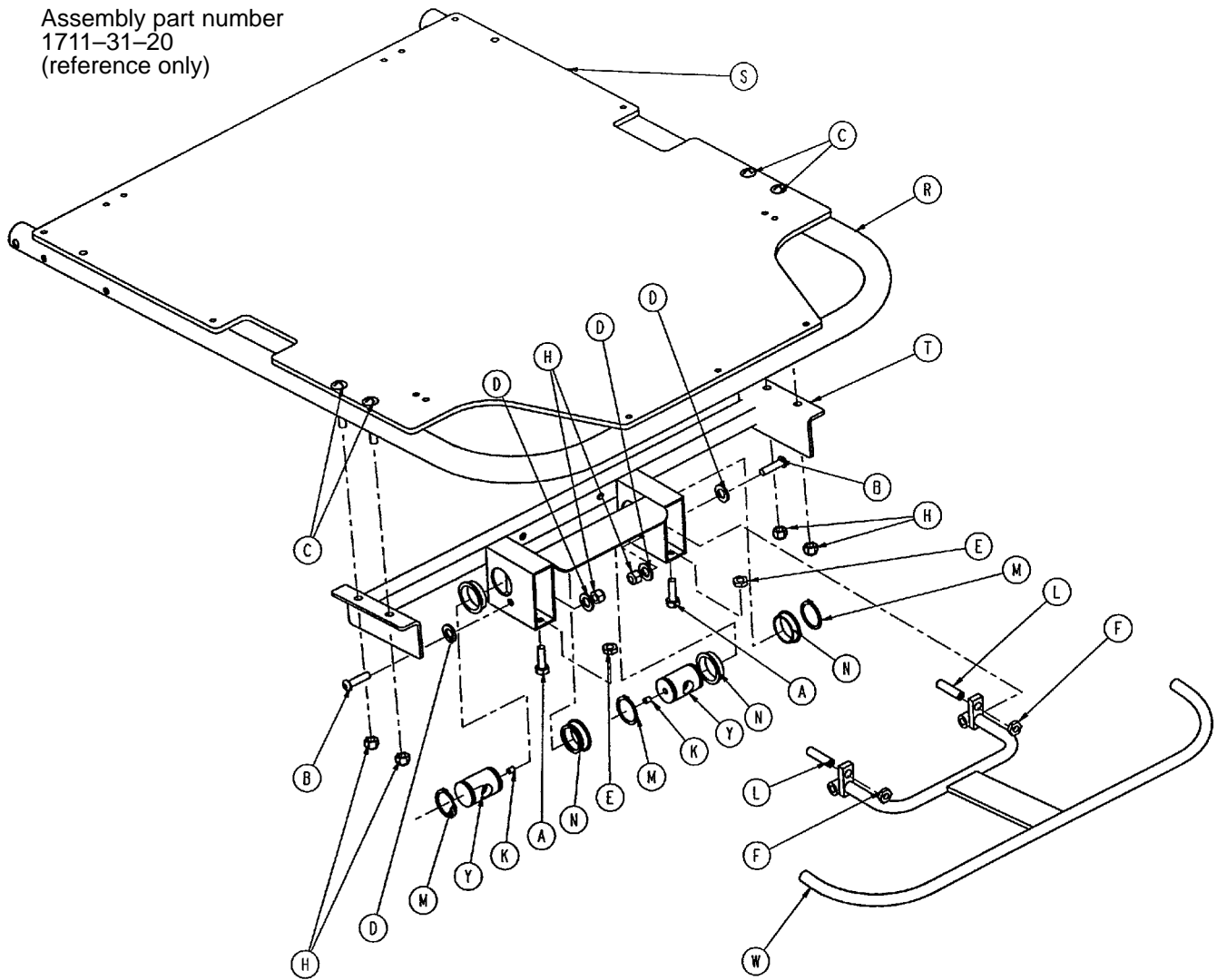
Assembly part number 1711-31-10
(reference only)



Item	Part No.	Part Name	Qty.
A	3-199	Hex Hd. Cap Screw	2
B	4-183	But. Hd. Cap Screw	2
C	11-179	Washer	4
D	16-11	Nylock Hex Nut	2
E	16-86	Nylock Hex Nut	2
F	25-50	Pop Rivet	7
H	25-124	Pop Rivet	2
J	52-284	Nylon Spacer	4
K	1010-31-78	Gas Cylinder	2
L	(page 73)	Pneumatic Fowler Ass'y	1

1711 Pneumatic Fowler Assembly (Fiberresin)

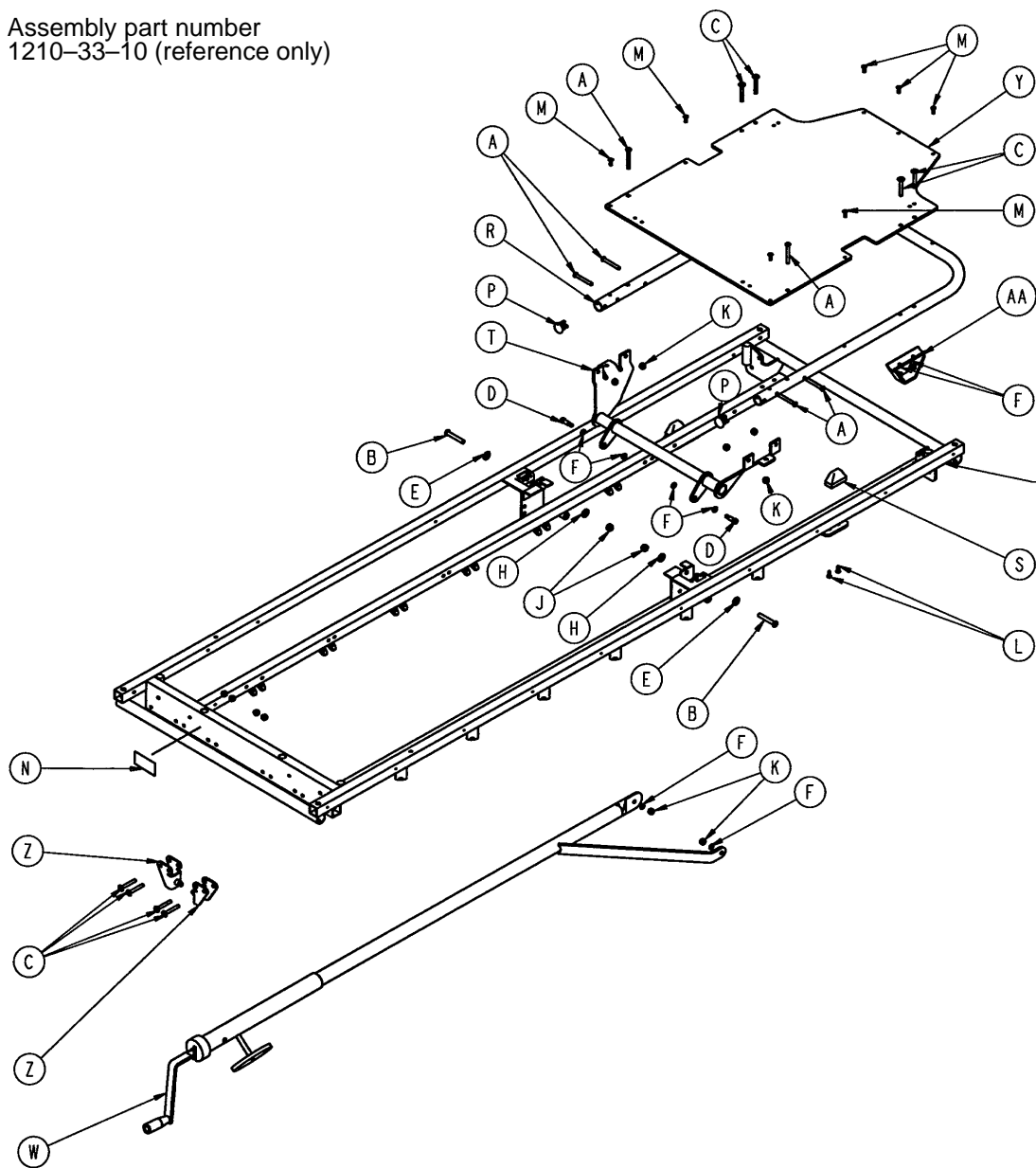
Assembly part number
1711-31-20
(reference only)



Item	Part No.	Part Name	Qty.
A	3-200	Hex Hd. Cap Screw	2
B	4-135	But. Hd. Cap Screw	2
C	7-20	Truss Hd. Mach. Screw	4
D	11-132	Nylon Washer	4
E	15-37	Jam Nut	2
F	15-50	Hex Nut	2
H	16-28	Nylock Nut	6
K	21-119	Set Screw	2
L	21-126	Set Screw	2
M	28-76	Retaining Ring	4
N	946-35-25	Liner	4
P	1001-1-36	Hole Plug	2
R	1501-31-13	Fowler Tube	1
S	1510-231-12	Fowler Skin (Fiberresin)	1
T	1711-31-14	Pneu. Pivot Bar Wldmt.	1
W	1711-31-18	Trip Bar Weldment	1
Y	1510-31-28	Yoke	2

1210 Crank Fowler Assembly (Fiberresin)

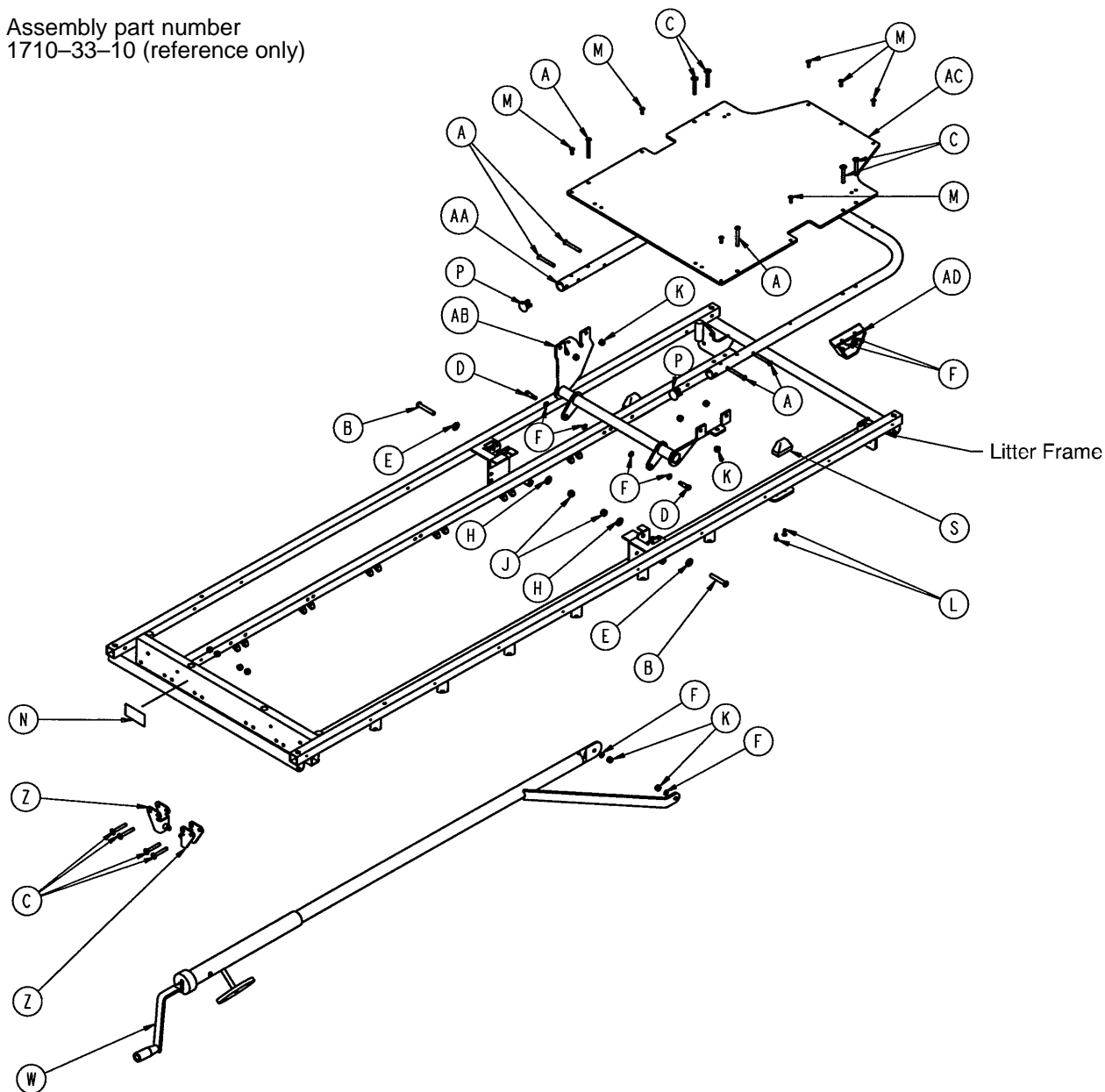
Assembly part number
1210-33-10 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	4-97	Hex But. Hd. Cap Screw	6	M	25-50	Pop Rivet	7
B	4-183	But. Hd. Cap Screw	2	N	946-1-64	Fowler Operation Label	1
C	7-20	Truss Hd. Mach. Screw	8	P	1001-1-36	Hole Plug	2
D	8-15	Shoulder Bolt	2	R	1001-31-13	Fowler Tube	1
E	11-179	Washer	2	S	1001-31-31	Pneumatic Fowler Rest	2
F	14-3	Thrust Washer	8	T	1001-33-24	Fowler Lever Assembly	1
H	14-21	Washer	2	W	(page 76)	Crankscrew Assembly	1
J	16-11	Nylock Hex Nut	2	Y	1010-231-12	Fowler Skin (Fiberresin)	1
K	16-28	Fiberlock Hex Nut	16	Z	1010-234-15	Mounting Bracket Ass'y	2
L	23-100	Ph. Hd. Self-Tap. Screw	4	AA	1550-33-31	Fowler Support Ass'y	2

1710 Crank Fowler Assembly (Fiberresin)

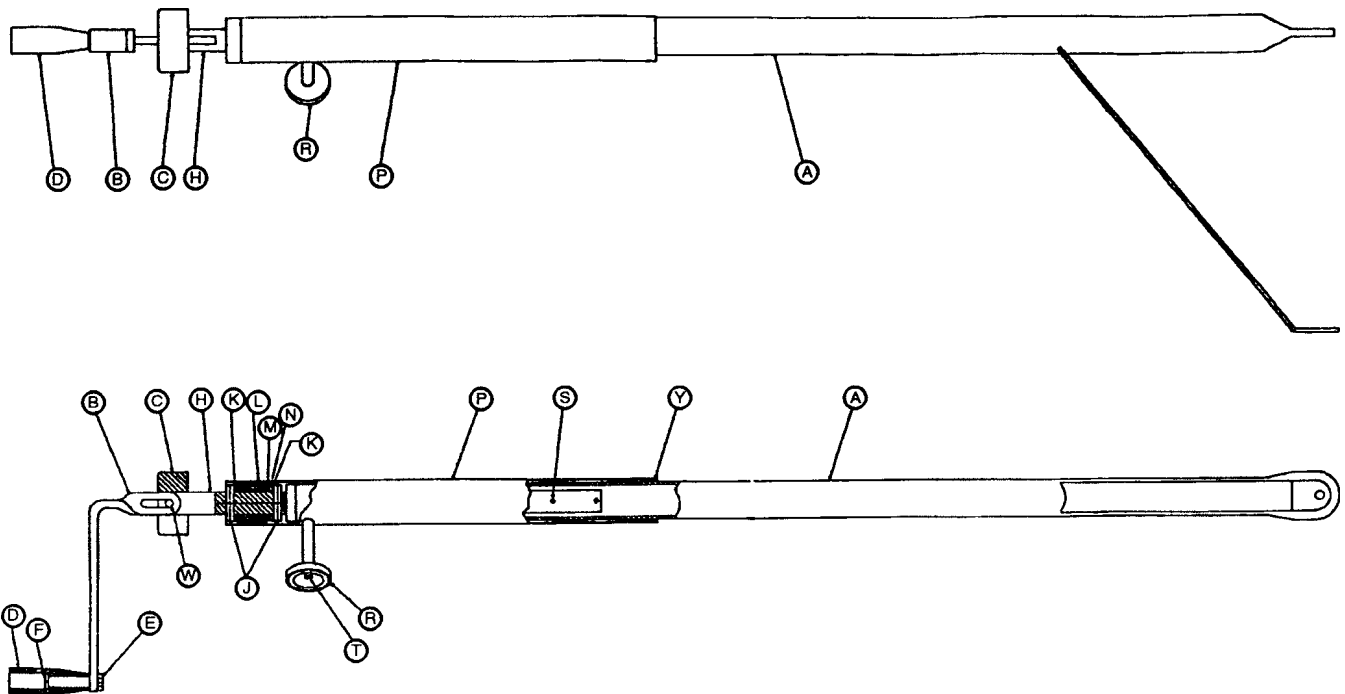
Assembly part number
1710-33-10 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	4-97	Hex But. Hd. Cap Screw	6	M	25-50	Pop Rivet	7
B	4-183	But. Hd. Cap Screw	2	N	946-1-64	Fowler Operation Label	1
C	7-20	Truss Hd. Mach. Screw	8	P	1001-1-36	Hole Plug	2
D	8-15	Shoulder Bolt	2	S	1001-31-31	Pneumatic Fowler Rest	2
E	11-179	Washer	2	W	(page 76)	Crankscrew Assembly	1
F	14-3	Thrust Washer	8	Z	1010-234-15	Mounting Bracket Ass'y	2
H	14-21	Washer	2	AA	1501-31-13	Fowler Tube	1
J	16-11	Nylock Hex Nut	2	AB	1501-33-24	Fowler Lever Ass'y	1
K	16-28	Fiberlock Hex Nut	16	AC	1510-231-12	Fowler Skin (Fiberresin)	1
L	23-100	Ph. Hd. Self-Tap. Screw	4	AD	1550-33-31	Fowler Support Ass'y	2

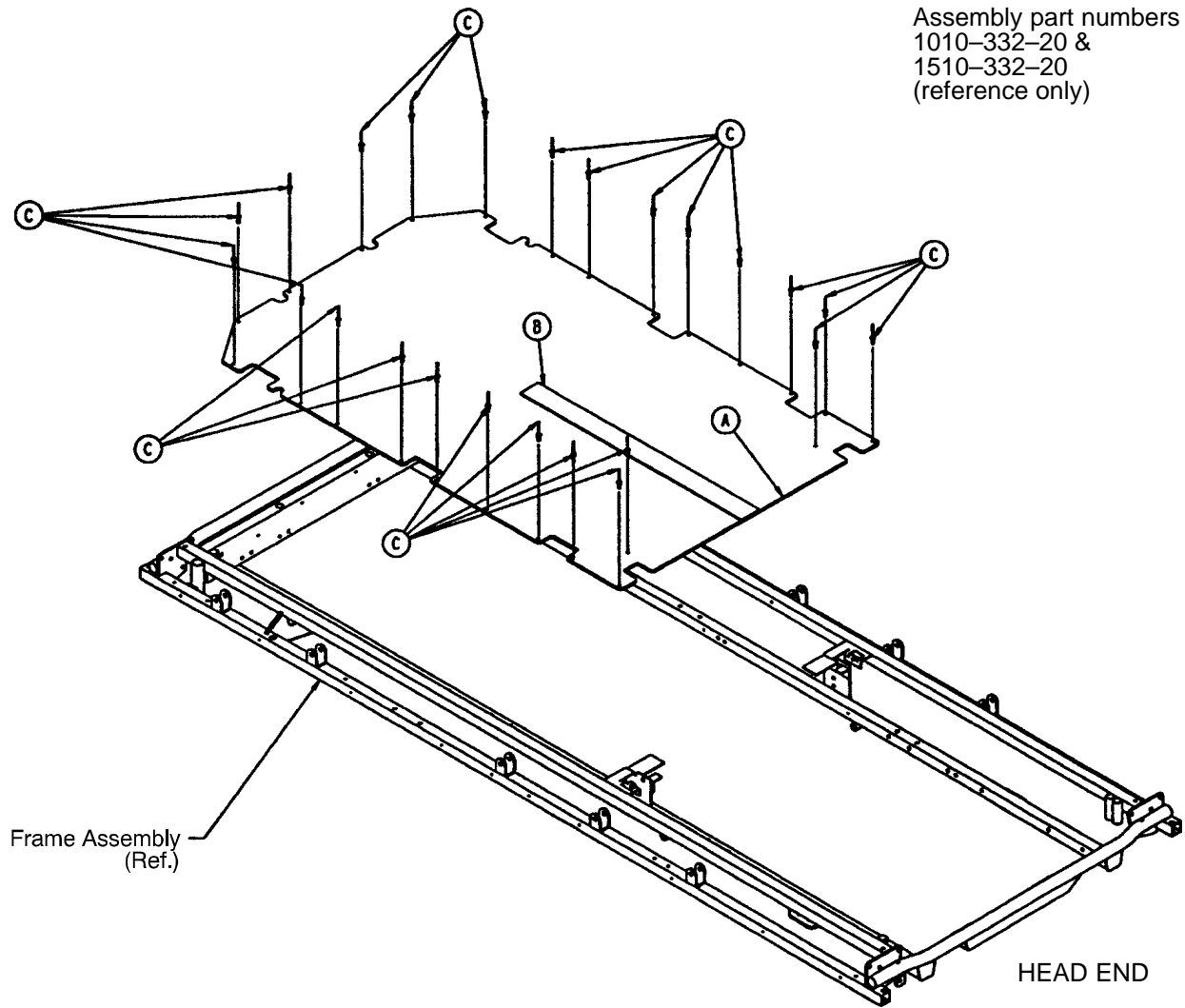
1001-33-25 1210/1211 Fowler Crankscrew Assembly

1501-33-25 1710/1711 Fowler Crankscrew Assembly



Item	Part No.	Part Name	Qty.
A	1001-33-26	Drive Bar Assembly	1
	1501-33-26	Drive Bar Assembly	1
B	1550-1-16	Crank Assembly	1
C	946-33-18	Crank Disc	1
D	938-1-177	Knob	1
E	16-5	Kep Nut	1
F	378-24-29	Shoulder Bolt	1
H	946-33-35	Fowler Screw	1
J	26-14	Roll Pin	2
K	81-174	Thrust Washer	2
L	938-1-175	Bearing Assembly	1
M	81-176	Thrust Washer	1
N	81-175	Thrust Bearing	1
P	1510-34-84	Screw Cover Assembly	1
R	1550-1-14	Magnet	1
S	26-10	Roll Pin	1
T	4-7	Soc. Hd. Cap Screw	1
W	26-45	Roll Pin	1
Y	7900-1-102	Velcro Pile	1

1210/1710 Stationary Foot Section Ass'y (Fiberresin)

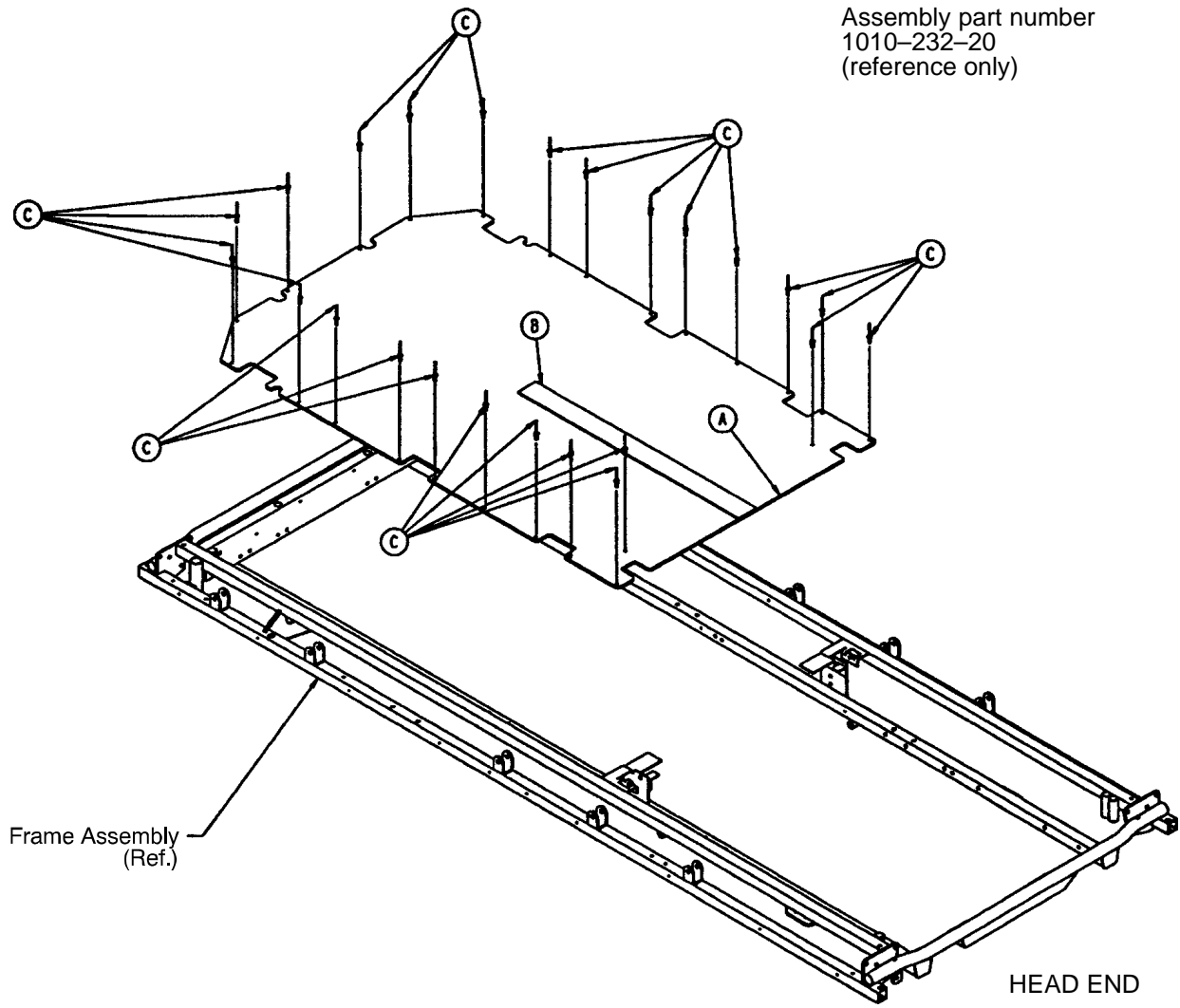


Assembly part numbers
1010-332-20 &
1510-332-20
(reference only)

Item	Part No.	Part Name	Qty.
A	1010-332-21	Footsection Skin, Fiberresin (24")	1
	1510-332-21	Footsection Skin, Fiberresin (29")	1
B	381-24-7	Velcro Pile	1
C	25-50	Pop Rivet	24

1210 Stationary Foot End Assembly (Steel)

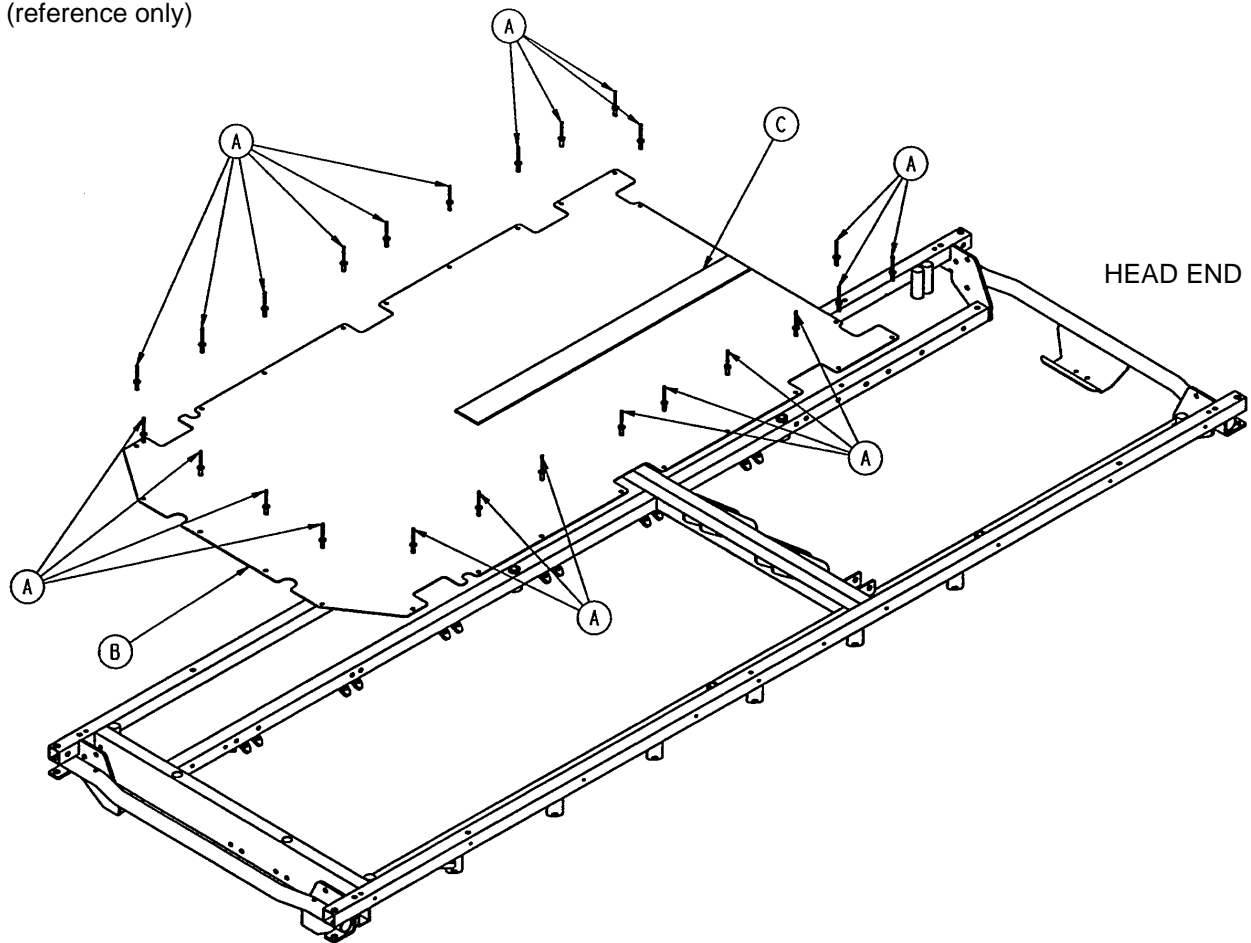
Assembly part number
1010-232-20
(reference only)



Item	Part No.	Part Name	Qty.
A	1010-232-21	Ftsec. Skin, Fiberresin	1
B	381-24-7	Velcro Pile	1
C	25-122	Pop Rivet	24

1211 Stationary Foot End Assembly (Steel)

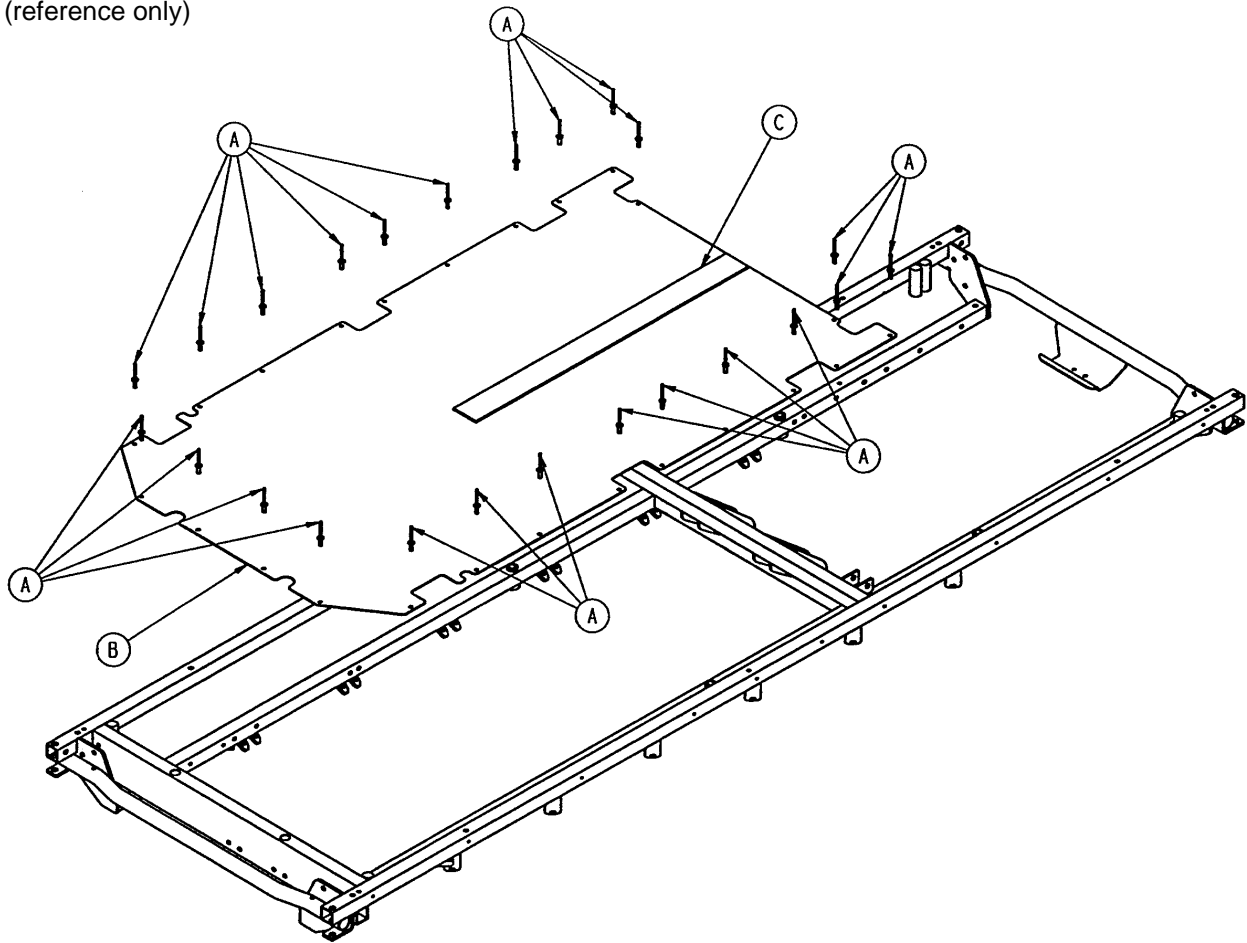
Assembly part number
1001-132-20
(reference only)



Item	Part No.	Part Name	Qty.
A	25-122	Pop Rivet	22
B	1001-132-21	Footsection Skin (Steel)	1
C	381-24-7	Velcro Pile	1

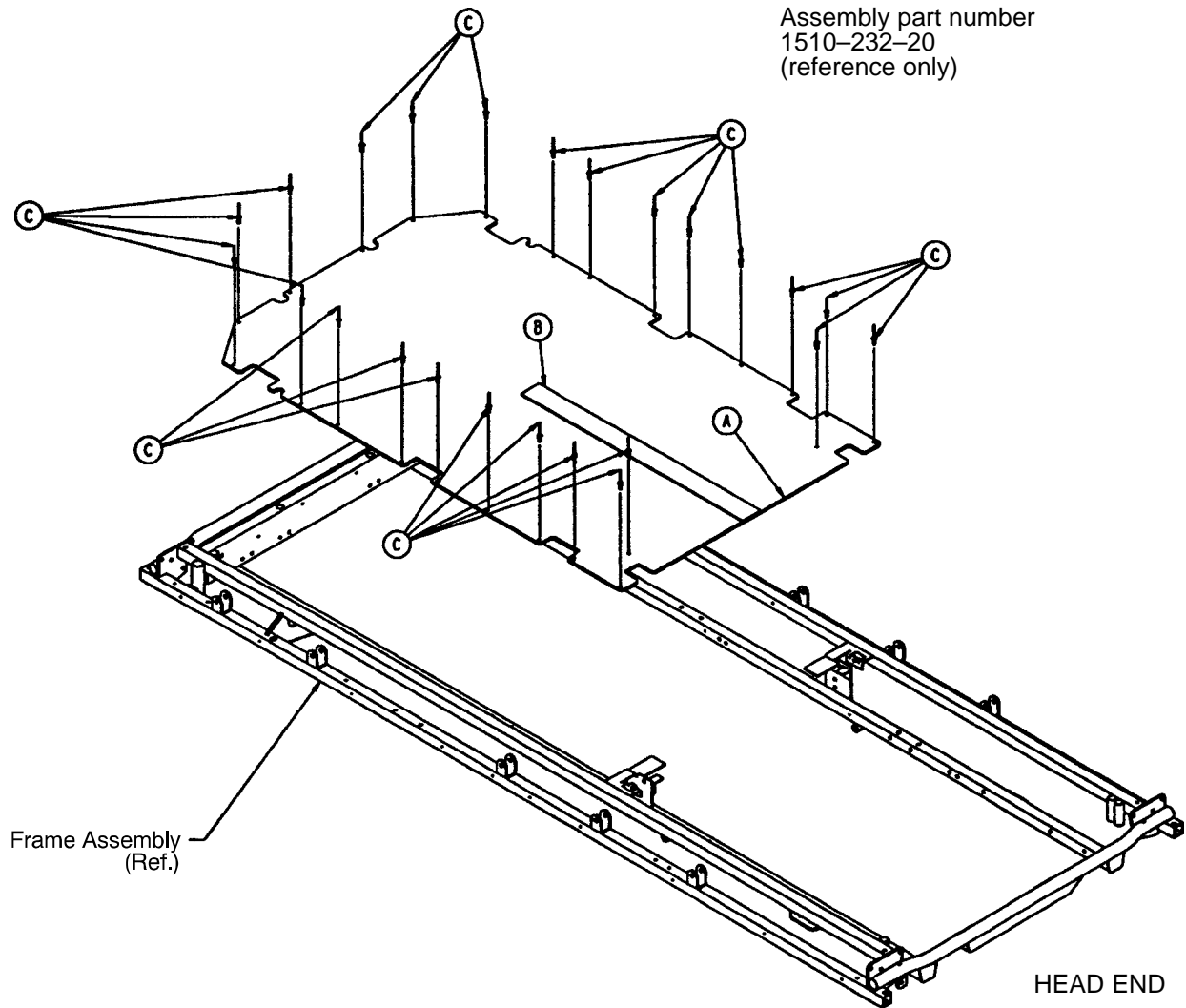
1711 Stationary Foot End Assembly (Steel)

Assembly part number
1501-132-20
(reference only)



Item	Part No.	Part Name	Qty.
A	25-122	Pop Rivet	22
B	1501-132-21	Footsection Skin (Steel)	1
C	381-24-7	Velcro Pile	1

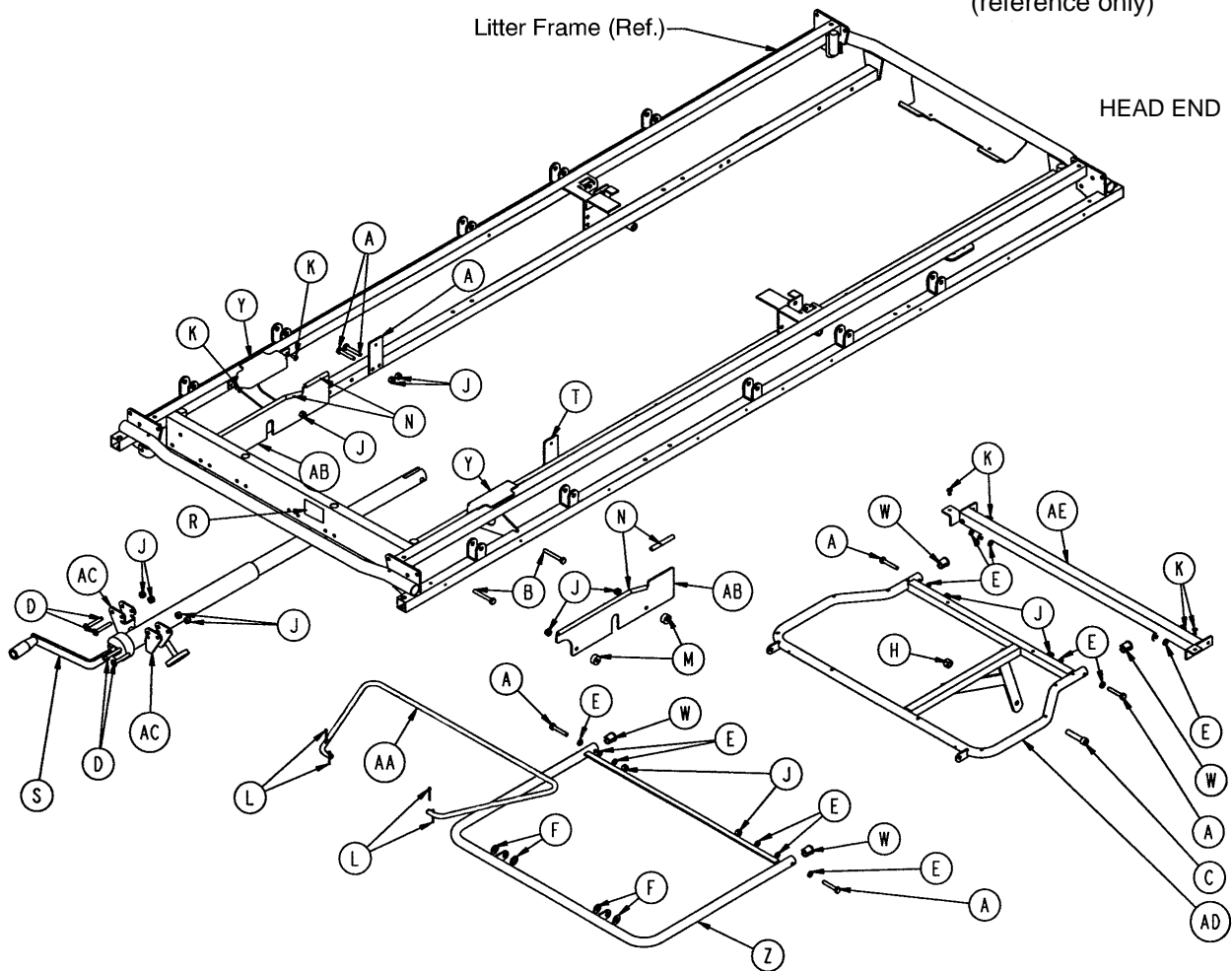
1710 Stationary Foot End Assembly (Steel)



Item	Part No.	Part Name	Qty.
A	1510-232-21	Ftsec. Skin, Fiberresin	1
B	381-24-7	Velcro Pile	1
C	25-122	Pop Rivet	24

1210 Knee Gatch Assembly

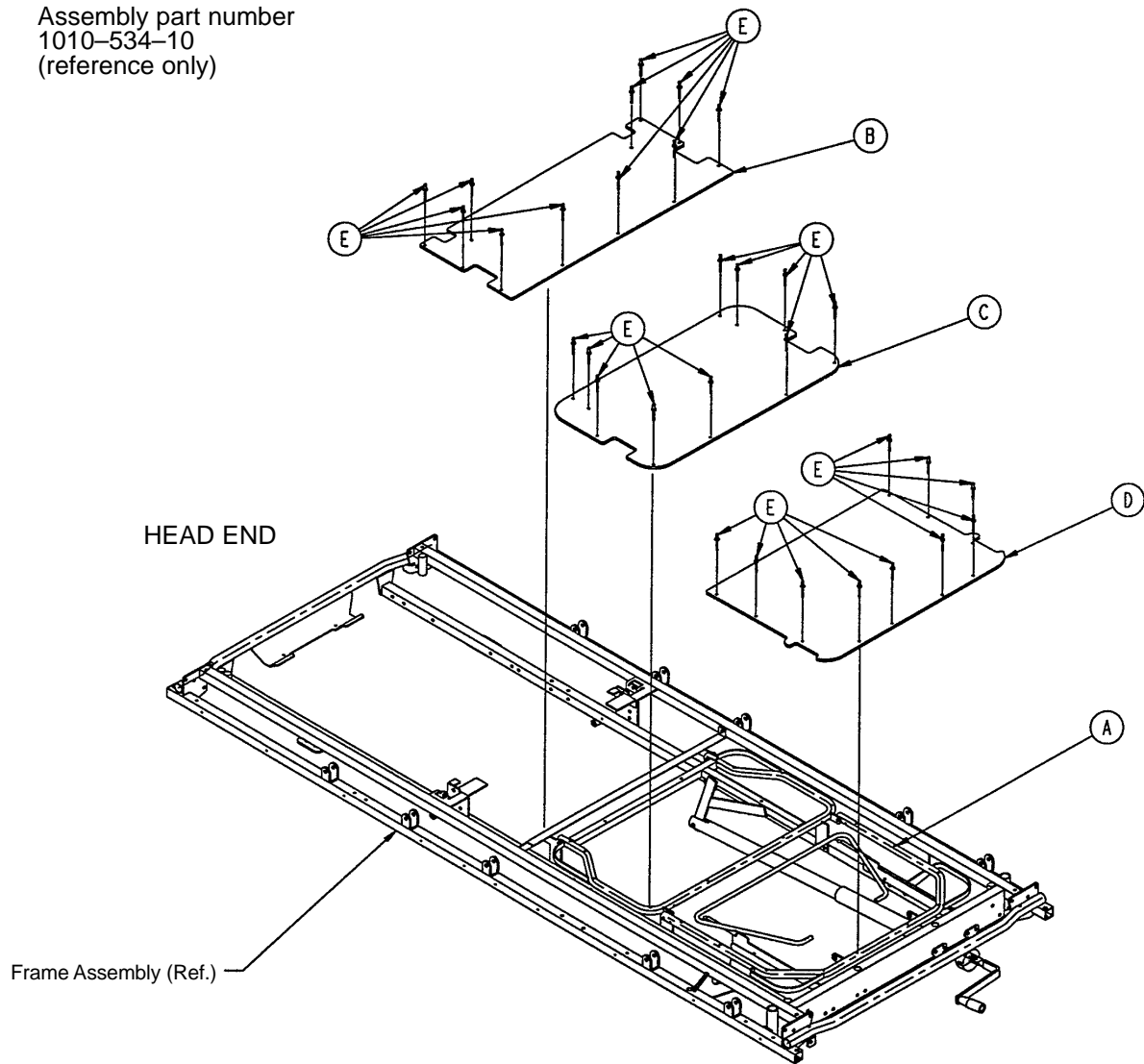
Assembly part number
1010-434-20
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-47	Hex Hd. Cap Screw	8	P	721-31-65	Litter Hole Plug (not shown)	2
B	3-76	Hex Hd. Cap Screw	4	R	946-1-65	Label, Gatch Symbol	1
C	4-105	Soc. Hd. Cap Screw	1	S	(page 94)	Gatch Crankscrew Ass'y	1
D	7-20	Truss Hd. Cap Screw	4	T	1001-34-24	Thigh Support	2
E	14-2	Flat Washer	12	W	1001-34-25	End Plug	4
F	14-21	Nylon Washer	4	Y	1001-34-48	Latch Cover	2
H	16-12	Flexlock Nut	1	Z	1001-34-112	Calf Frame	1
J	16-28	Nylock Hex Nut	16	AA	1001-34-120	Gatch Riser	1
K	25-79	Pop Rivet	8	AB	1001-34-131	Slider Support	2
L	27-4	Cotter Pin	4	AC	1010-234-15	Mounting Bracket	2
M	52-291	Round Spacer	4	AD	1211-34-11	Thigh Frame	1
N	58-56	Edge Cover	1.3'	AE	1211-34-23	Midsection Supt.	1

1210 Knee Gatch Assembly (Fiberresin)

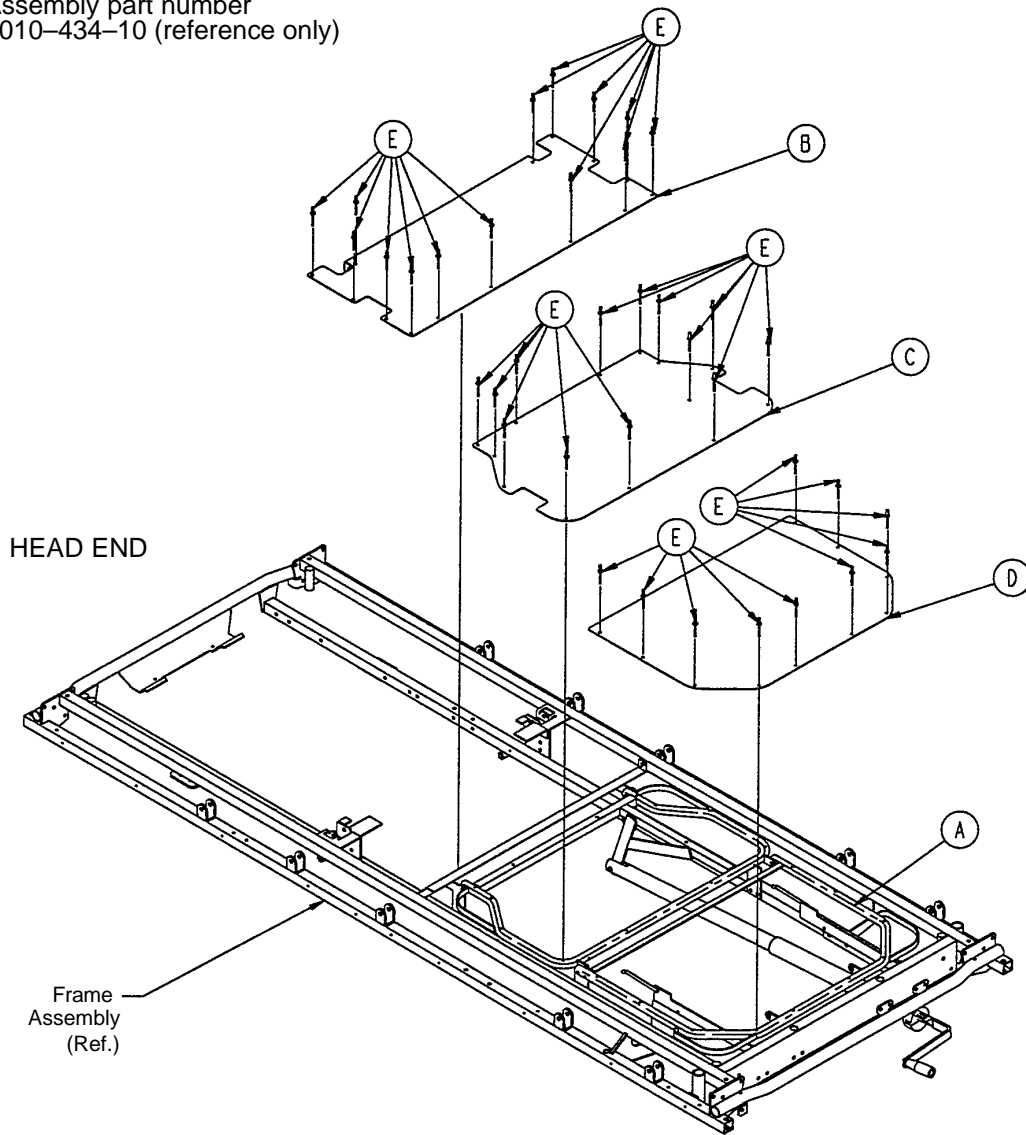
Assembly part number
1010-534-10
(reference only)



Item	Part No.	Part Name	Qty.
A	(page 82)	Knee Gatch Assembly	1
B	1010-334-27	Midsection Skin (Fiberresin)	1
C	1010-334-28	Thigh Skin (Fiberresin)	1
D	1010-334-126	Calf Skin (Fiberresin)	1
E	25-50	Pop Rivet	31
F	381-24-7	Velcro Pile (not shown)	1

1210 Crank Knee Gatch Assembly (Steel)

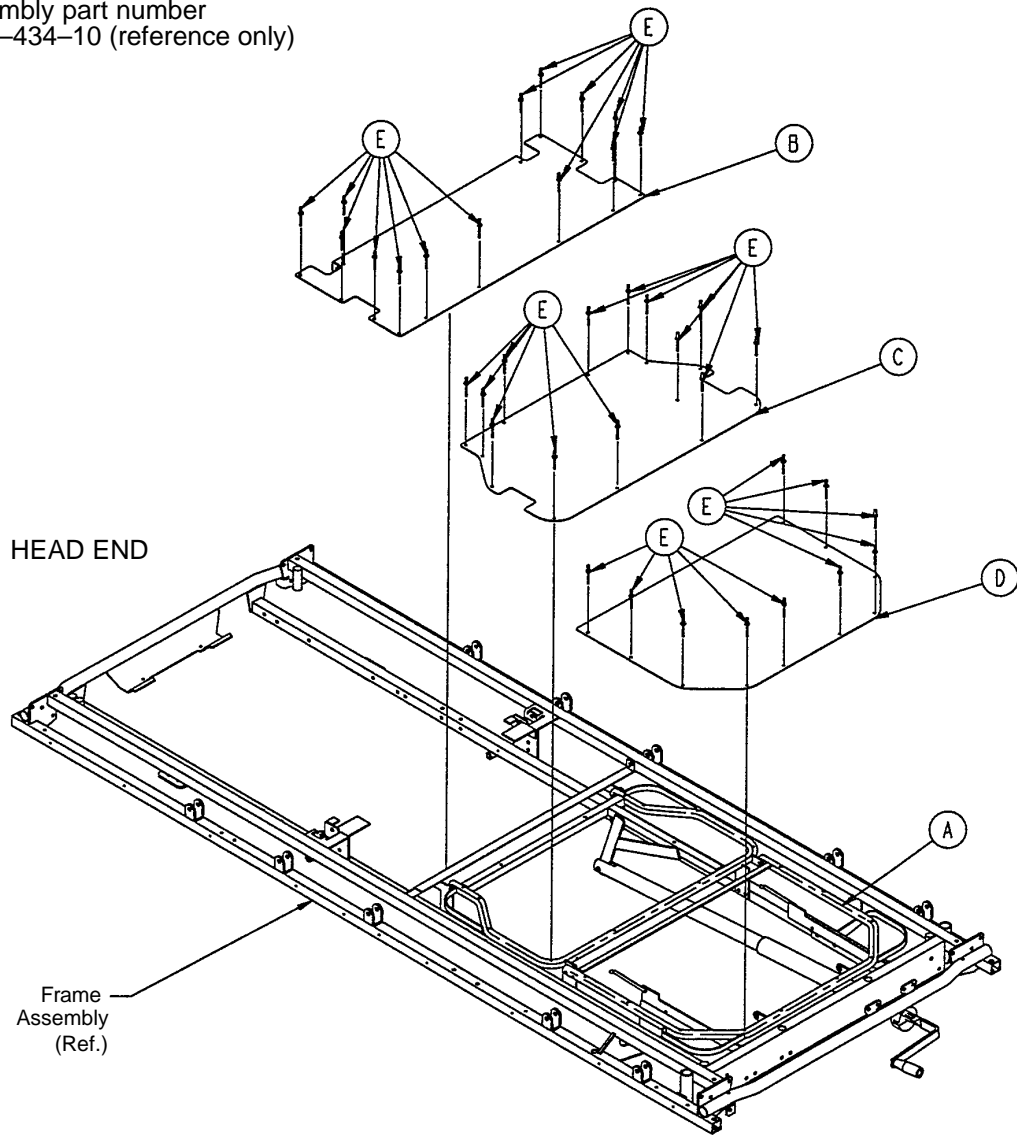
Assembly part number
1010-434-10 (reference only)



Item	Part No.	Part Name	Qty.
A	(page 82)	Knee Gatch Assembly	1
B	1010-234-27	Midsection Skin	1
C	1010-234-28	Thigh Skin	1
D	1010-234-126	Calf Skin	1
E	25-122	Pop Rivet	37
F	381-24-7	Velcro (not shown)	1

1710 Crank Knee Gatch Assembly (Steel)

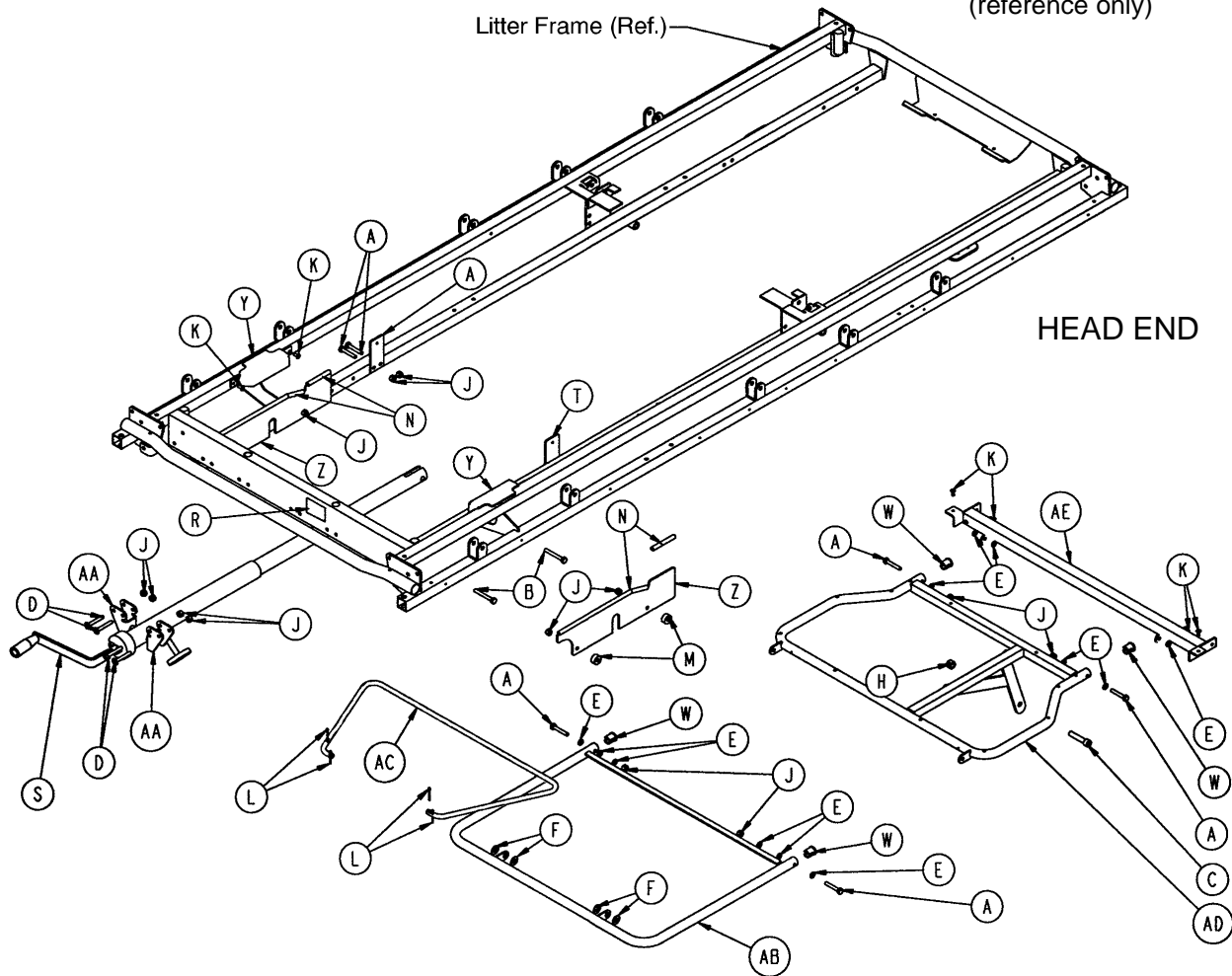
Assembly part number
1510-434-10 (reference only)



Item	Part No.	Part Name	Qty.
A	(page 86)	Knee Gatch Assembly	1
B	1510-234-27	Midsection Skin	1
C	1510-234-28	Thigh Skin	1
D	1510-234-126	Calf Skin	1
E	25-122	Pop Rivet	37
F	381-24-7	Velcro (not shown)	1

1710 Knee Gatch Assembly

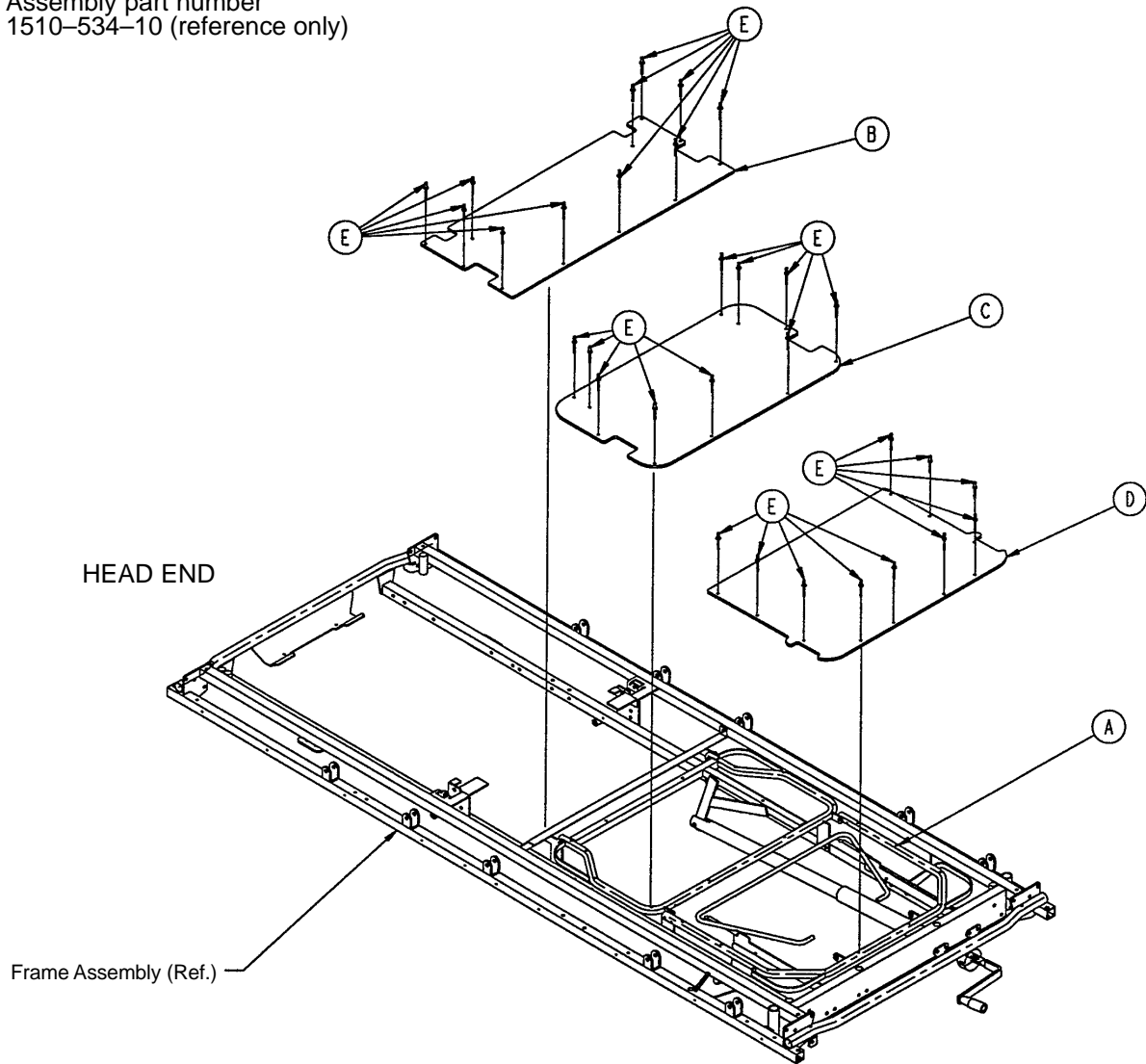
Assembly part number
1510-434-20
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-47	Hex Hd. Cap Screw	8	P	721-31-65	Litter Hole Plug (not shown)	2
B	3-76	Hex Hd. Cap Screw	4	R	946-1-65	Label, Gatch Symbol	1
C	4-105	Soc. Hd. Cap Screw	1	S	(page 94)	Gatch Crankscrew Ass'y	1
D	7-20	Truss Hd. Cap Screw	4	T	1001-34-24	Thigh Support	2
E	14-2	Flat Washer	12	W	1001-34-25	End Plug	4
F	14-21	Nylon Washer	4	Y	1001-34-48	Latch Cover	2
H	16-12	Flexlock Nut	1	Z	1001-34-131	Slider Support	2
J	16-28	Nylock Hex Nut	16	AA	1010-234-15	Mounting Bracket Ass'y	2
K	25-79	Pop Rivet	8	AB	1501-34-112	Calf Frame	1
L	27-4	Cotter Pin	4	AC	1501-34-120	Gatch Riser	1
M	52-291	Round Spacer	4	AD	1711-34-11	Thigh Frame	1
N	58-56	Edge Cover	1.3'	AE	1711-34-23	Midsection Support	1

1710 Knee Gatch Assembly (Fiberresin)

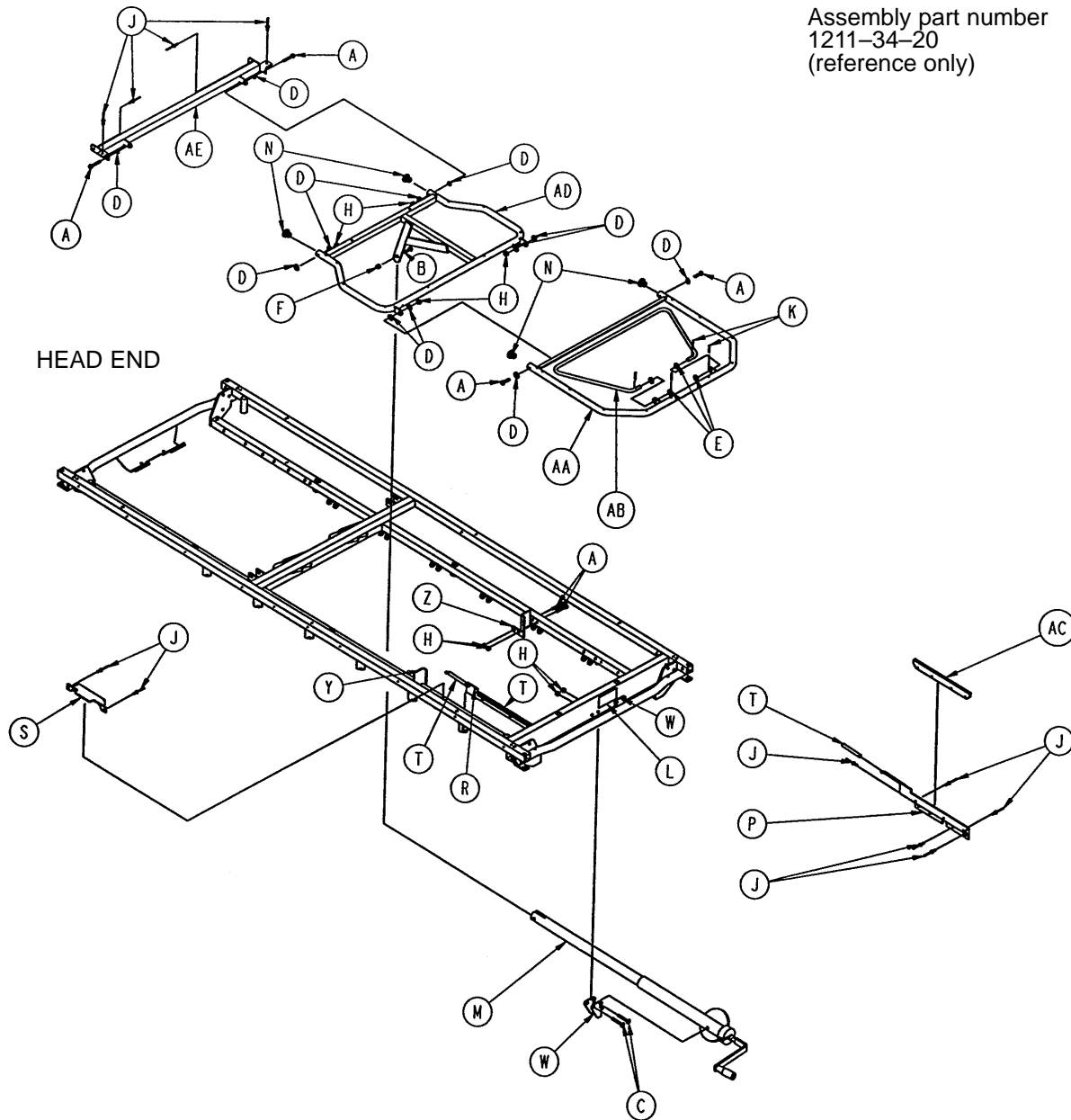
Assembly part number
1510-534-10 (reference only)



Item	Part No.	Part Name	Qty.
A	(page 86)	Knee Gatch Assembly	1
B	1510-334-27	Midsection Skin (Fiberresin)	1
C	1510-334-28	Thigh Skin (Fiberresin)	1
D	1510-334-126	Calf Skin (Fiberresin)	1
E	25-50	Pop Rivet	31
F	381-24-7	Velcro Pile (not shown)	1

1211 Knee Gatch Assembly

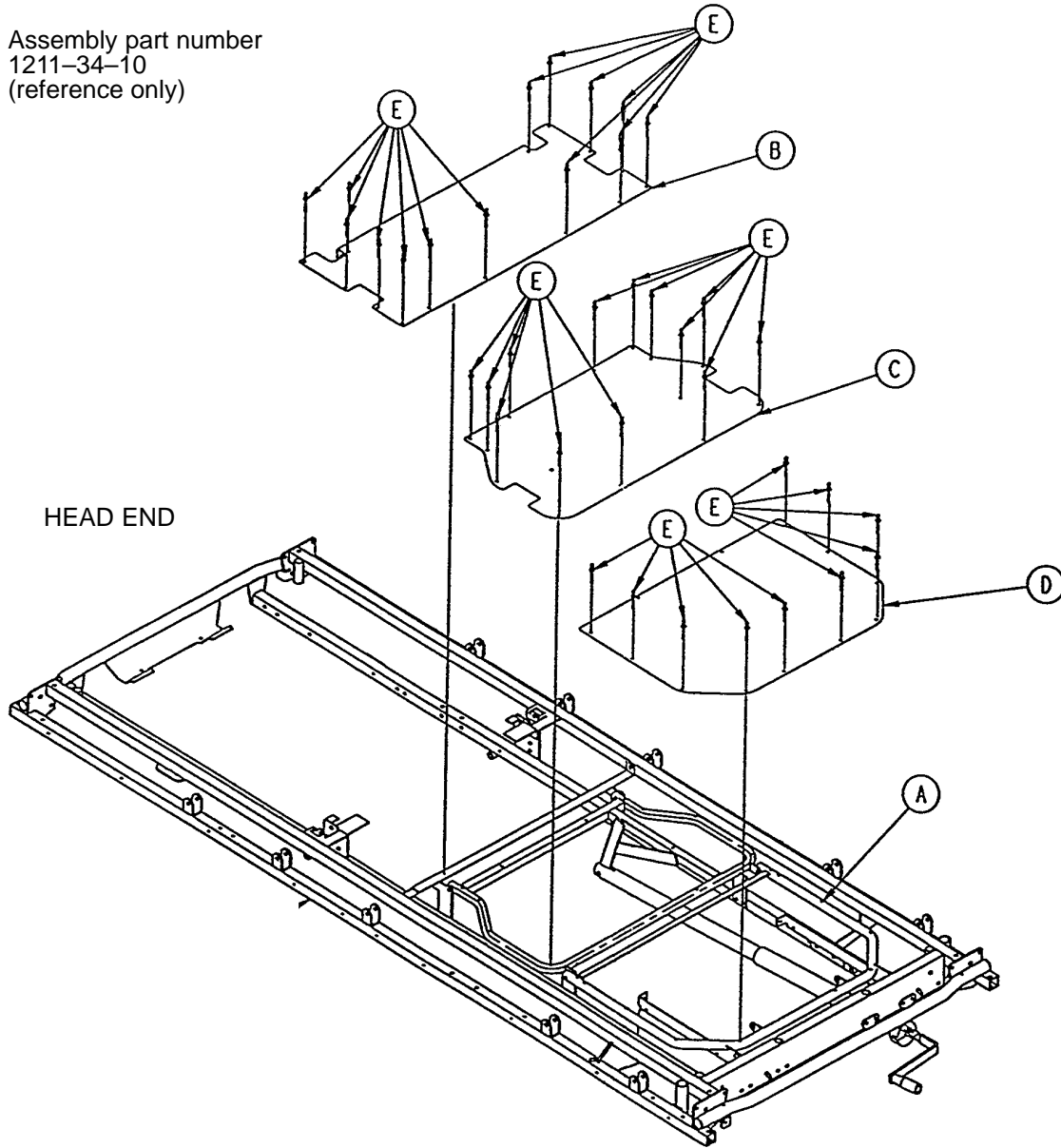
Assembly part number
1211-34-20
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-47	Hex Hd. Cap Screw	8	P	1001-34-29	Slider Supt. Wldmt., Lt.	1
B	4-105	Soc. Hd. Cap Screw	1	R	1001-34-30	Slider Supt. Wldmt., Rt.	1
C	7-20	Truss Hd. Cap Screw	4	S	1001-34-48	Latch Cover	2
D	14-2	Flat Washer	12	T	1001-34-49	Slider Support Sleeve	2
E	14-21	Nylon Washer	4	W	1010-234-15	Mtg. Bracket Wldmt.	2
F	16-12	Flexlock Nut	1	Y	1211-34-24	Thigh Support, Left	1
H	16-28	Fiberlock Nut	12	Z	1211-34-25	Thigh Support, Right	1
J	25-79	Pop Rivet	18	AA	1501-34-12	Calf Frame Weldment	1
K	27-7	Cotter Pin	4	AB	1501-34-20	Gatch Riser	1
L	946-1-65	Label	1	AC	1510-34-90	Slider Pad	2
M	(page 94)	Crankscrew Assembly	1	AD	1211-34-11	Thigh Frame Wldmt.	1
N	1001-34-25	End Plug	4	AE	1211-34-23	Midsection Supt. Wldmt.	1

1211 Knee Gatch Assembly (Fiberresin)

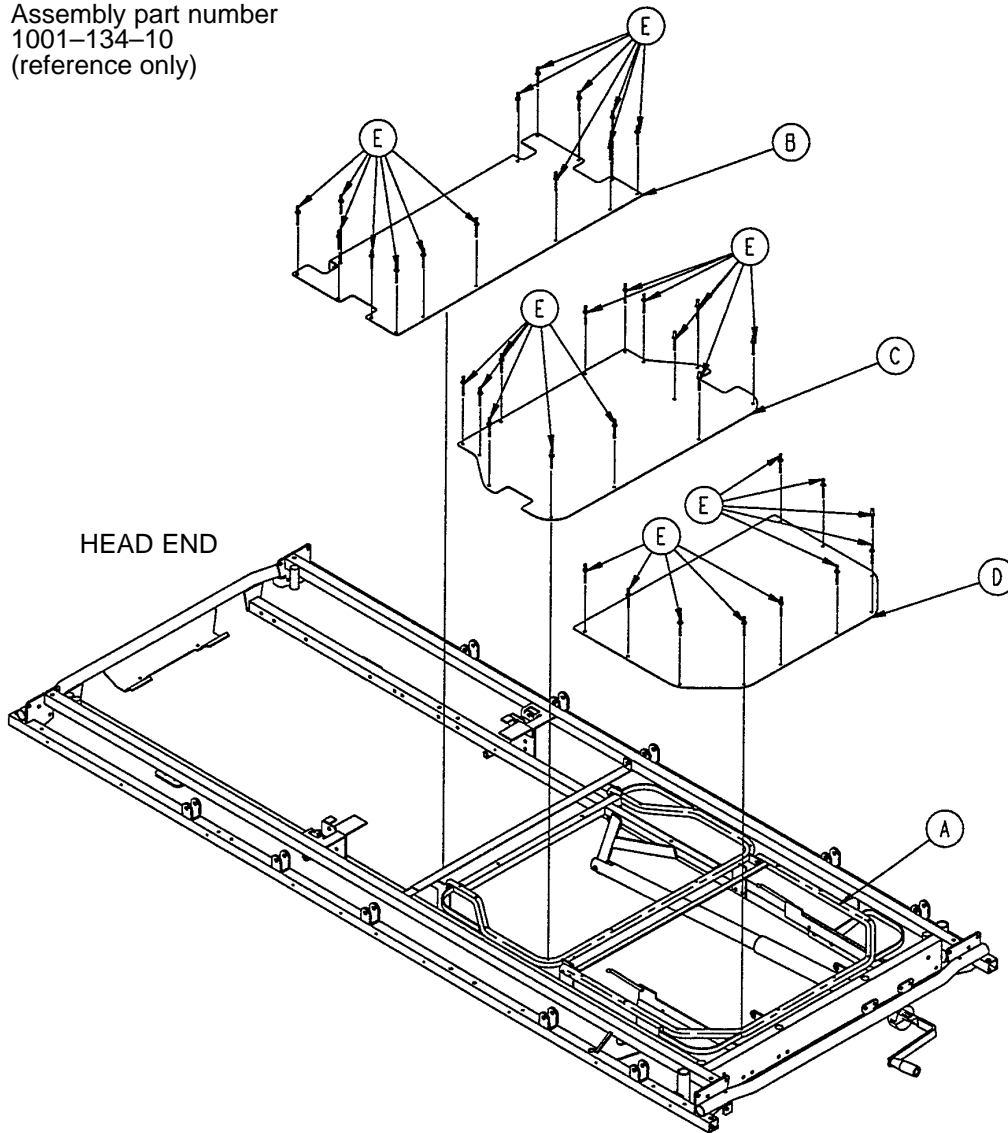
Assembly part number
1211-34-10
(reference only)



Item	Part No.	Part Name	Qty.
A	(page 88)	Knee Gatch Assembly	1
B	1010-334-27	Midsection Skin (Fiberresin)	1
C	1010-334-28	Thigh Skin (Fiberresin)	1
D	1010-334-126	Calf Skin (Fiberresin)	1
E	25-50	Pop Rivet	31
F	381-24-7	Velcro Pile (not shown)	1

1211 Crank Knee Gatch Assembly (Steel)

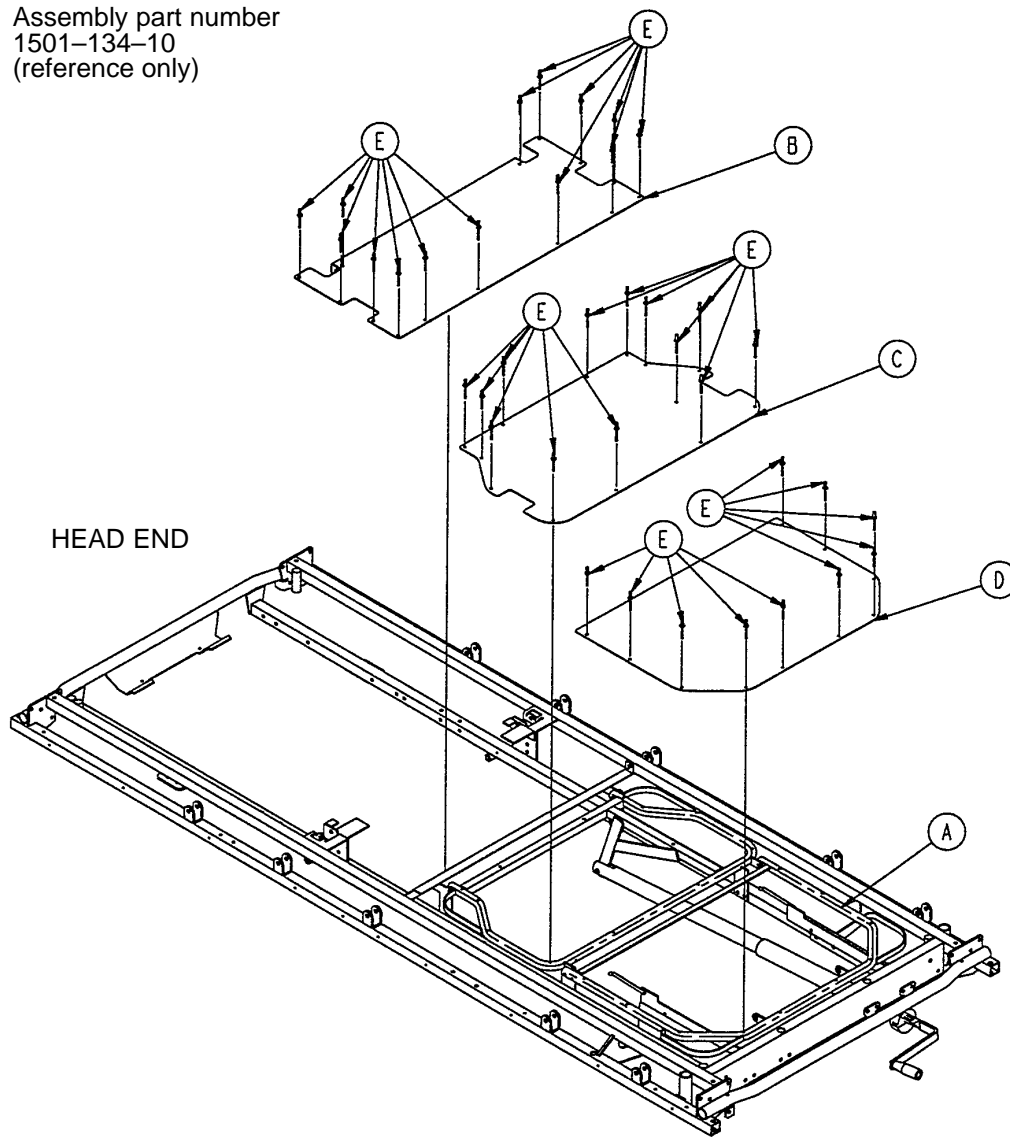
Assembly part number
1001-134-10
(reference only)



Item	Part No.	Part Name	Qty.
A	(page 88)	Knee Gatch Assembly	1
B	1001-134-27	Midsection Skin	1
C	1010-234-28	Thigh Skin	1
D	1010-234-126	Calf Skin	1
E	25-122	Pop Rivet	31
F	381-24-7	Velcro (not shown)	1

1711 Crank Knee Gatch Assembly (Steel)

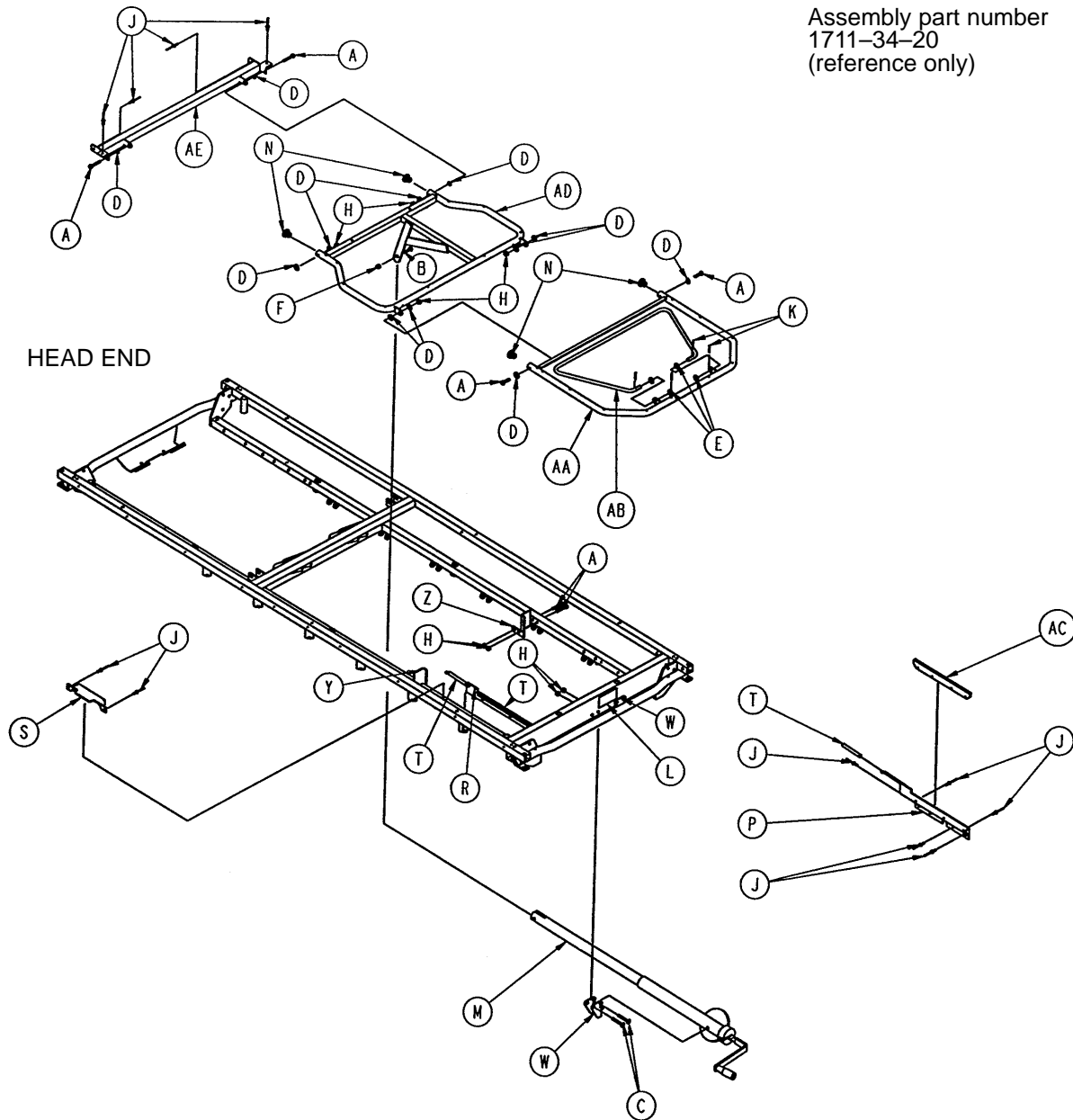
Assembly part number
1501-134-10
(reference only)



Item	Part No.	Part Name	Qty.
A	(page 92)	Knee Gatch Assembly	1
B	1501-134-27	Midsection Skin	1
C	1510-234-28	Thigh Skin	1
D	1510-234-126	Calf Skin	1
E	25-122	Pop Rivet	31
F	381-24-7	Velcro Pile (not shown)	1

1711 Knee Gatch Assembly

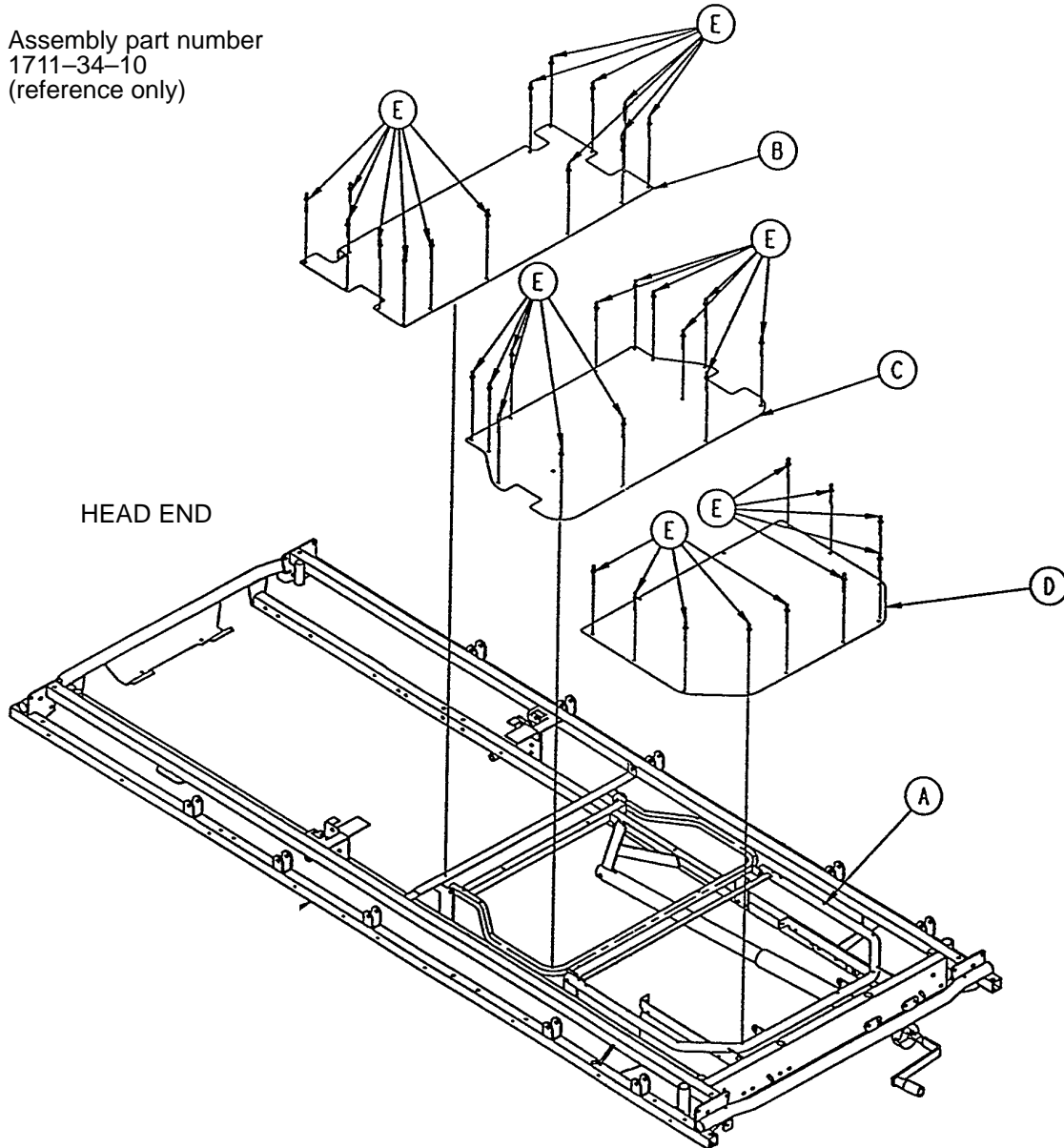
Assembly part number
1711-34-20
(reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	3-47	Hex Hd. Cap Screw	8	P	1001-34-29	Slider Supt. Wldmt., Lt.	1
B	4-105	Soc. Hd. Cap Screw	1	R	1001-34-30	Slider Supt. Wldmt., Rt.	1
C	7-20	Truss Hd. Cap Screw	4	S	1001-34-48	Latch Cover	2
D	14-2	Flat Washer	12	T	1001-34-49	Slider Support Sleeve	2
E	14-21	Nylon Washer	4	W	1010-234-15	Mtg. Bracket Wldmt.	2
F	16-12	Flexlock Nut	1	Y	1211-34-24	Thigh Support, Left	1
H	16-28	Fiberlock Nut	12	Z	1211-34-25	Thigh Support, Right	1
J	25-79	Pop Rivet	18	AA	1501-34-12	Calf Frame Weldment	1
K	27-7	Cotter Pin	4	AB	1501-34-20	Gatch Riser	1
L	946-1-65	Label	1	AC	1510-34-90	Slider Pad	2
M	(page 94)	Crankscrew Assembly	1	AD	1711-34-11	Thigh Frame Wldmt.	1
N	1001-34-25	End Plug	4	AE	1711-34-23	Midsection Supt. Wldmt.	1

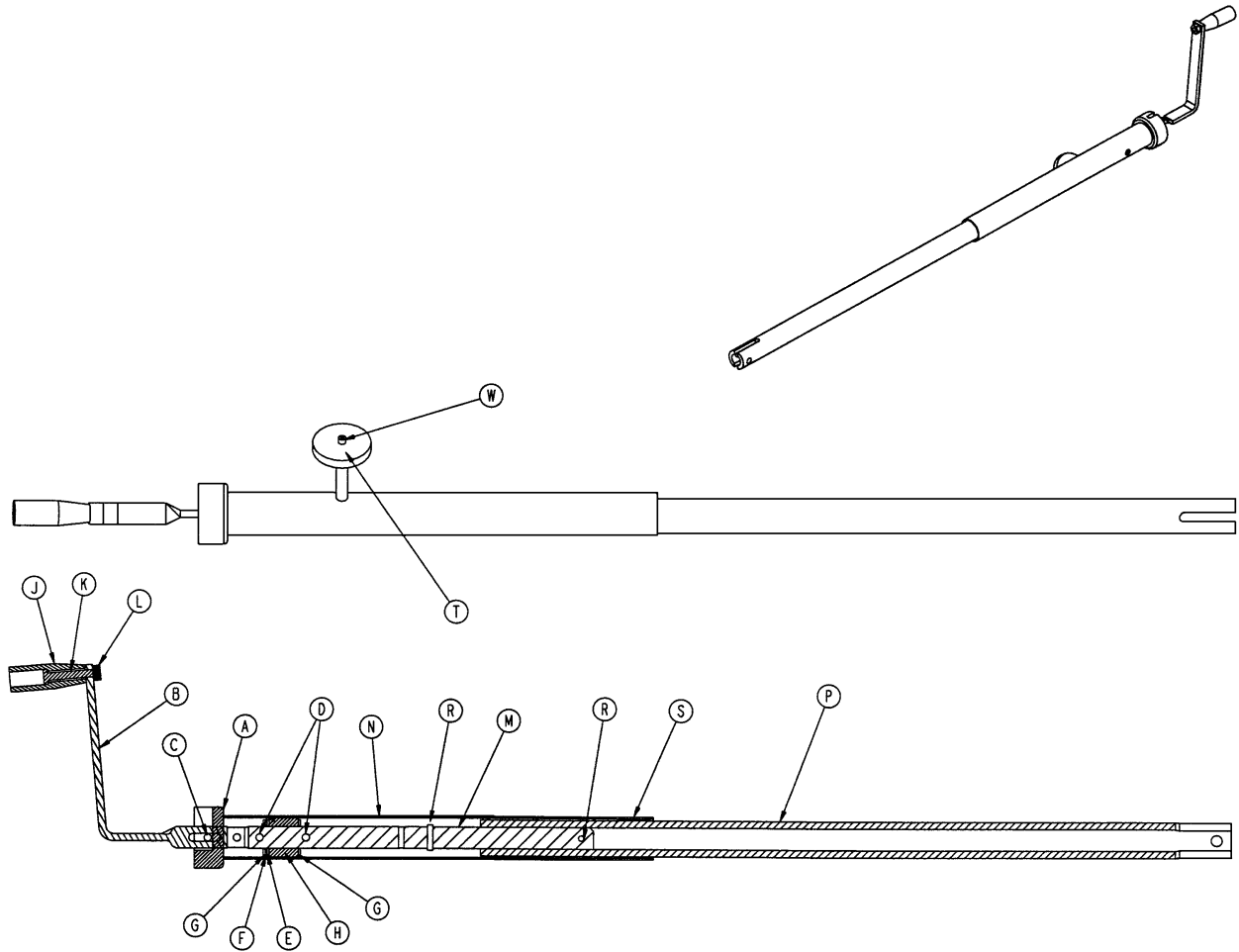
1711 Knee Gatch Assembly, Fiberresin

Assembly part number
1711-34-10
(reference only)



Item	Part No.	Part Name	Qty.
A	(page 92)	Knee Gatch Assembly	1
B	1510-334-27	Midsection Skin (Fiberresin)	1
C	1510-334-28	Thigh Skin (Fiberresin)	1
D	1510-334-126	Calf Skin (Fiberresin)	1
E	25-50	Pop Rivet	31
F	381-24-7	Velcro Pile (not shown)	1

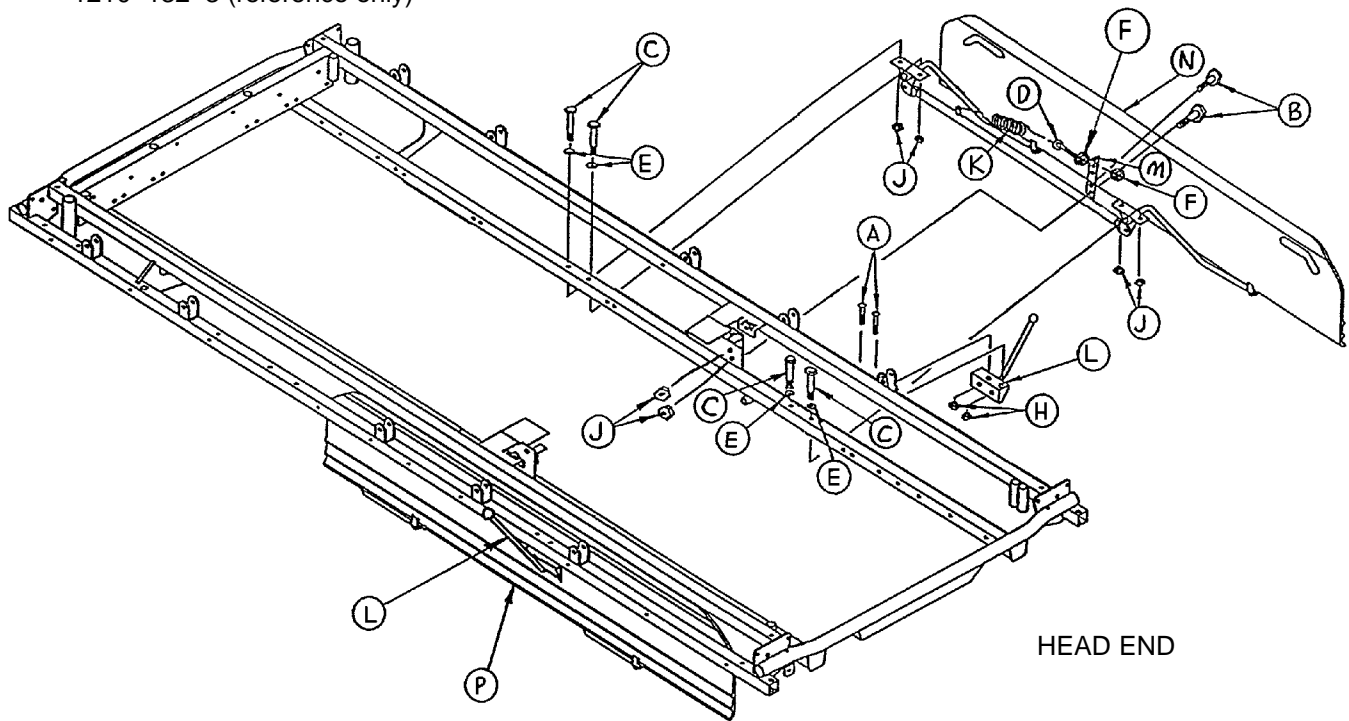
1001-34-19 Knee Gatch Crankscrew Assembly



Item	Part No.	Part Name	Qty.
A	946-33-18	Crank Disk	1
B	1550-1-16	Crank Assembly	1
C	26-45	Roll Pin	1
D	26-14	Roll Pin	2
E	81-176	Thrust Washer	1
F	81-175	Thrust Bearing	1
G	81-174	Thrust Washer	2
H	938-1-175	Bearing Assembly	1
J	938-1-177	Knob	1
K	378-24-29	Shoulder Bolt	1
L	16-5	Conelock Nut	1
M	1001-34-47	Knee Gatch Screw	1
N	1510-34-84	Screw Cover Assembly	1
P	1510-34-55	Gatch Drive Tube Assembly	1
R	26-10	Roll Pin	2
S	7900-1-102	Velcro Pile Tape	1
T	1550-1-14	Magnet	1
W	4-7	Soc. Head Cap Screw	1

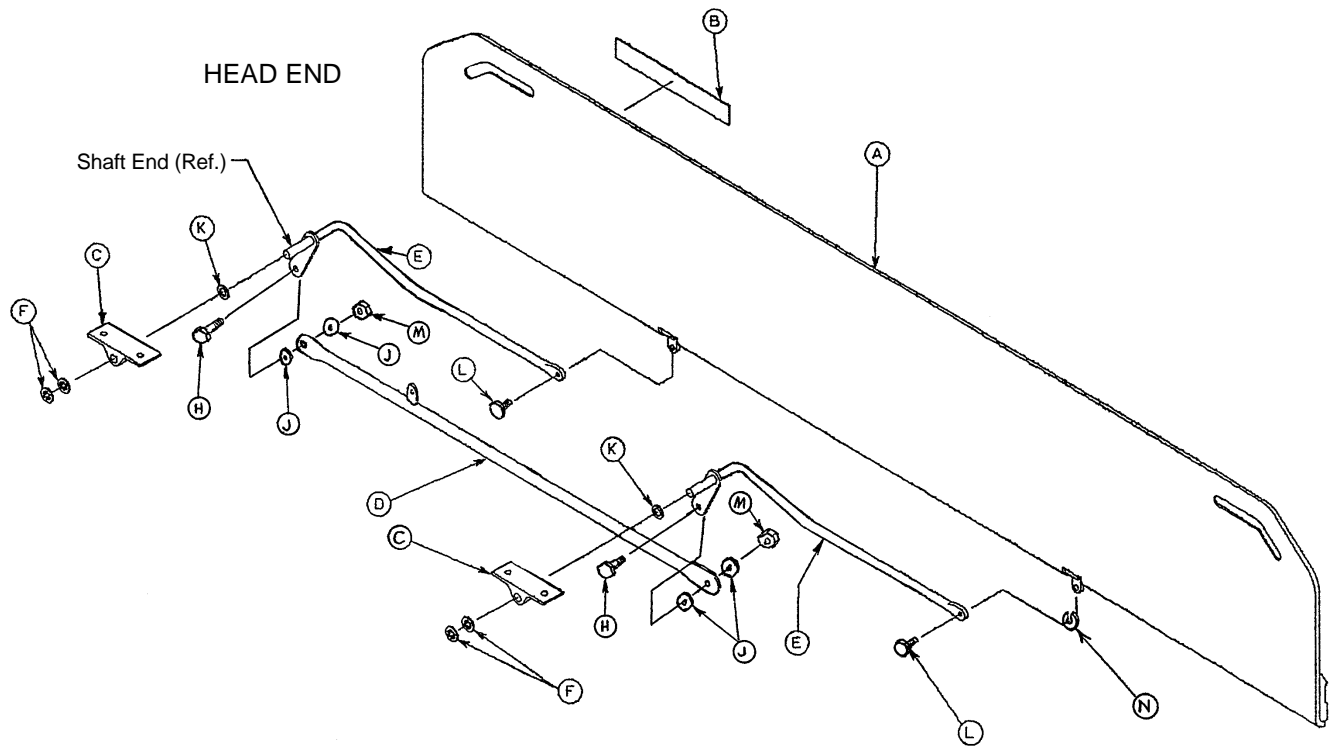
1210/1710 Short Transfer System to Litter Assembly

Assembly part number
1210-132-3 (reference only)



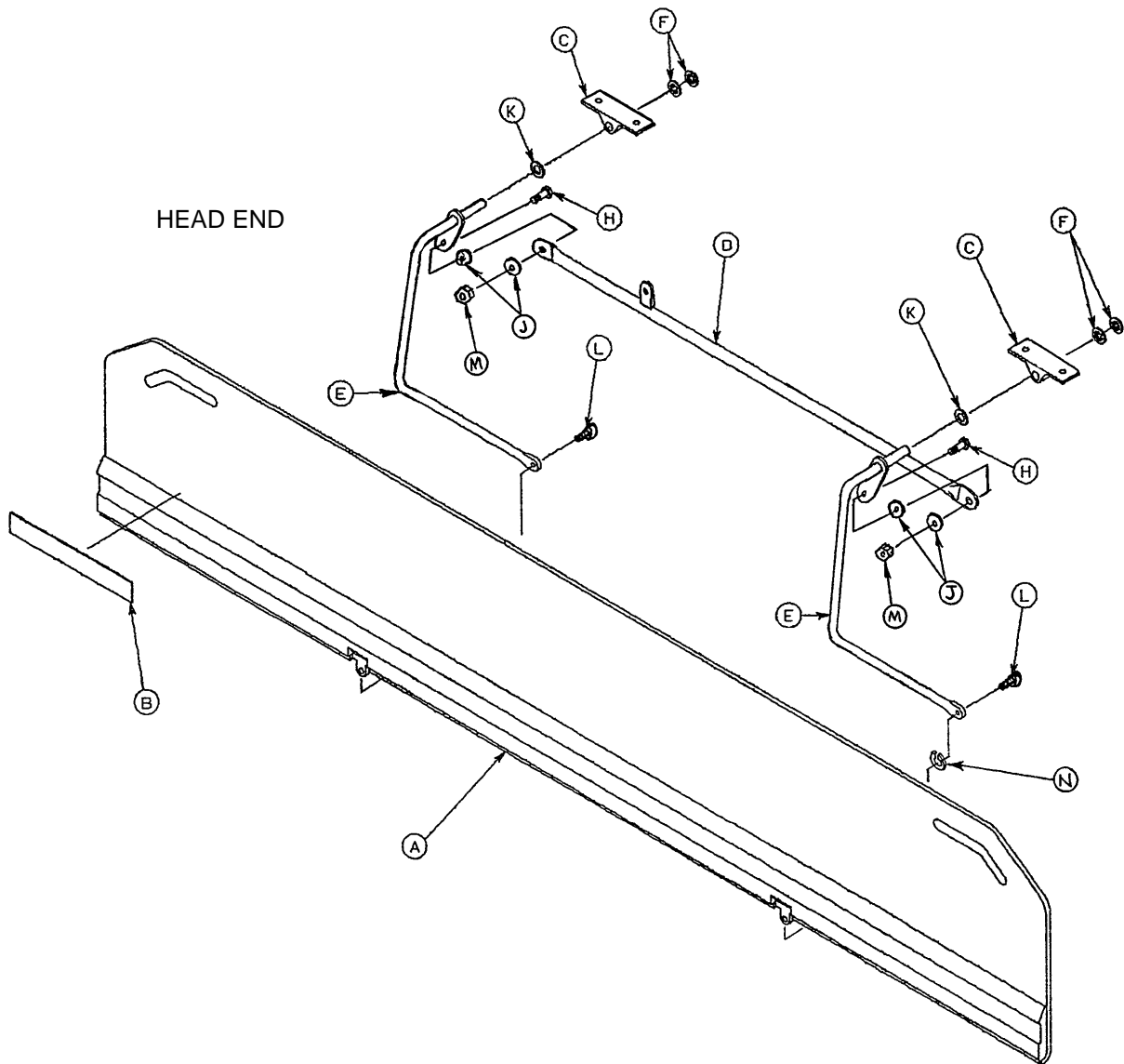
Item	Part No.	Part Name	Qty.
A	2-100	Pan Hd. Screw	4
B	3-50	Hex Hd. Cap Screw	4
C	3-78	Hex Hd. Cap Screw	8
D	10-11	Eye Bolt	2
E	11-180	Washer	8
F	15-28	Jam Nut	4
H	16-3	Fiberlock Nut	4
J	16-28	Fiberlock Nut	12
K	38-218	Extension Spring	2
L	(page 102)	Board Support Assembly	2
M	1010-224-25	Spring Retainer	2
N	(page 96)	Transfer System Ass'y, Rt.	1
P	(page 97)	Transfer System Ass'y, Lt.	1

1010-232-10 1210/1710 Short Transfer System Assembly, Right



Item	Part No.	Part Name	Qty.
A	1020-32-100	Transfer Board Ass'y	1
B	721-24-46	Label	1
C	1010-32-98	Pivot	2
D	1010-224-33	Connecting Link Ass'y, Rt.	1
E	1010-232-16	Pivot Arm Ass'y, Right	2
F	28-93	Retaining Ring	4
H	3-50	Hex Hd. Cap Screw	2
J	11-224	Nylon Flat Washer	4
K	14-21	Nylon Flat Washer	2
L	4-156	Soc. Hd. Cap Screw	2
M	16-28	Nylock Hex Nut	2
N	14-2	Washer	1

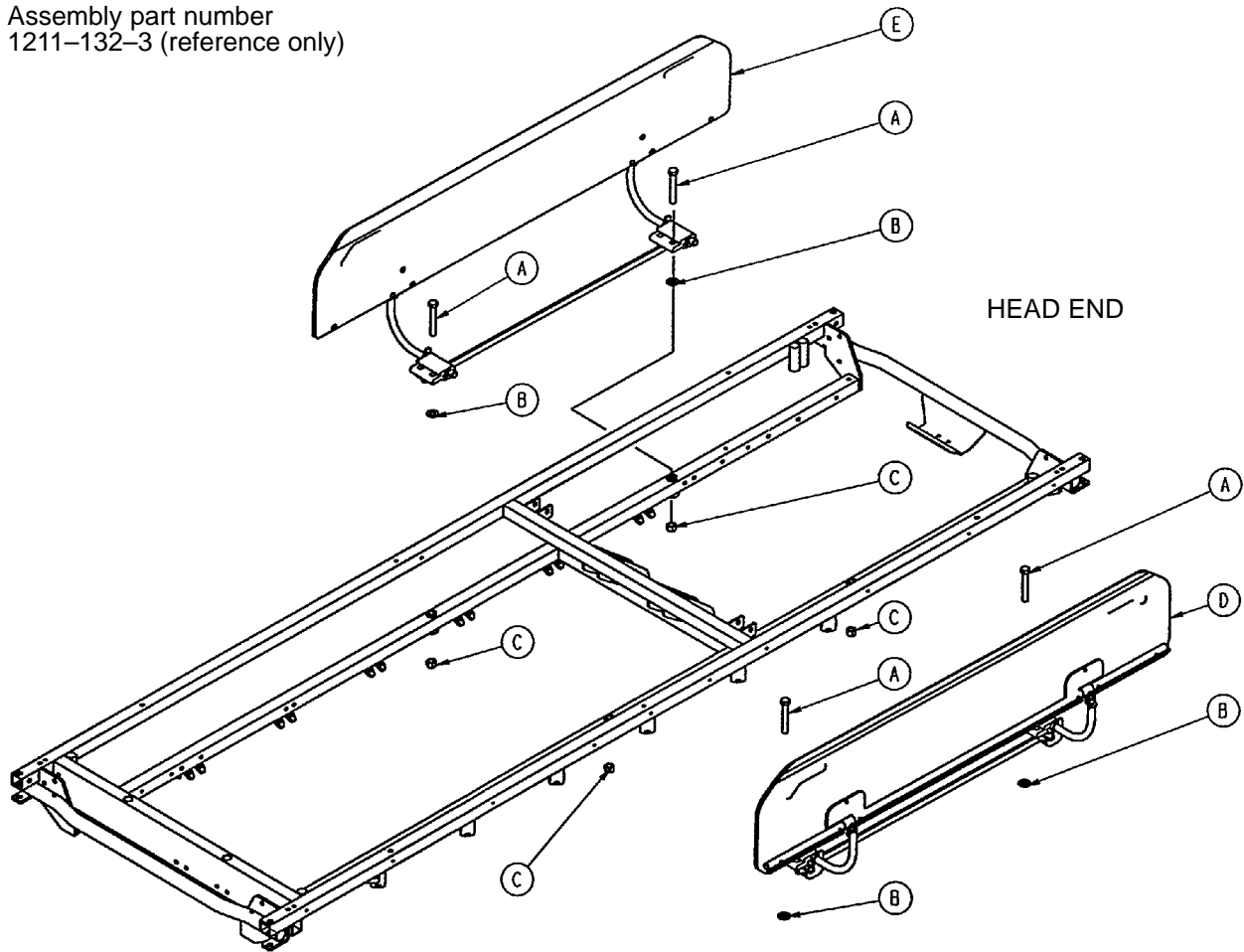
1010-232-11 1210/1710 Short Transfer System Assembly, Left



Item	Part No.	Part Name	Qty.
A	1020-32-100	Transfer Board Ass'y	1
B	721-24-46	Label	1
C	1010-32-98	Pivot	2
D	1010-224-33	Connecting Link Ass'y	1
E	1010-232-17	Pivot Arm Ass'y, Lt.	2
F	28-93	Retaining Ring	4
H	3-50	Hex Hd. Cap Screw	2
J	11-224	Nylon Flat Washer	4
K	14-21	Nylon Flat Washer	2
L	4-156	Soc. Hd. Cap Screw	2
M	16-28	Nylock Hex Nut	2
N	14-2	Washer	1

1211/1711 Transfer System to Litter Assembly

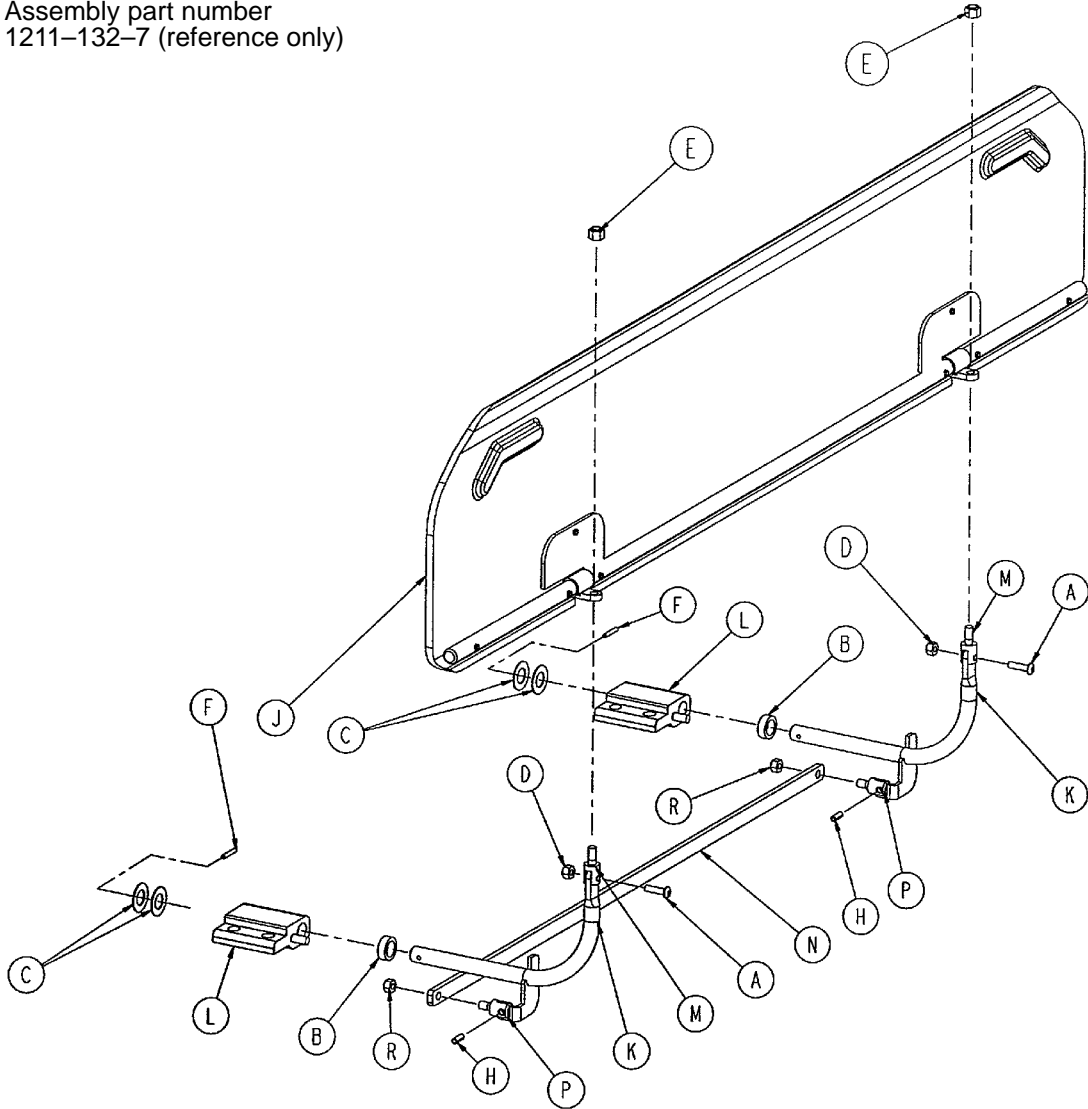
Assembly part number
1211-132-3 (reference only)



Item	Part No.	Part Name	Qty.
A	3-199	Hex Hd. Cap Screw	4
B	11-4	Washer	4
C	16-86	Nylock Nut	4
D	(page 99)	Transfer System Ass'y, Lt.	1
E	(page 100)	Transfer System Ass'y, Rt.	1

1211/1711 Transfer System Assembly, Left

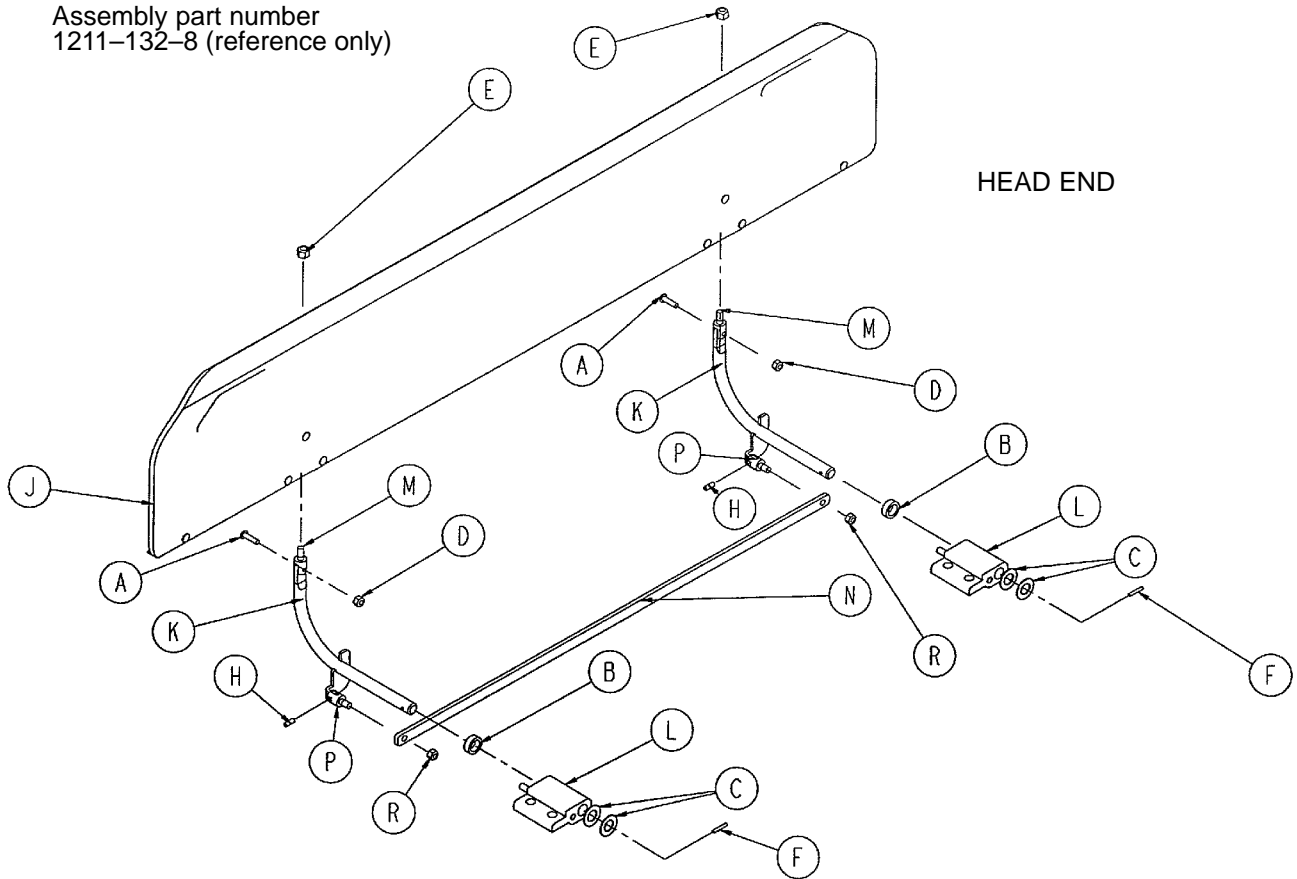
Assembly part number
1211-132-7 (reference only)



Item	Part No.	Part Name	Qty.
A	4-169	But. Hd. Cap Screw	2
B	11-350	Washer	2
C	14-7	Washer	4
D	16-3	Fiberlock Nut	2
E	16-28	Fiberlock Nut	2
F	26-6	Roll Pin	2
H	26-233	Roll Pin	2
J	(page 101)	Transfer Board Assembly	1
K	1211-132-11	Transfer Bd. Arm Wldmt.	2
L	1211-132-31	Transfer Bd. Pivot Ass'y, Lt.	2
M	1211-132-16	Transfer Bd. Swivel	2
N	1211-132-20	Transfer Bd. Link	1
P	1211-132-29	Link Swivel	2
R	16-102	Fiberlock Nut	2

1211/1711 Transfer System Assembly, Right

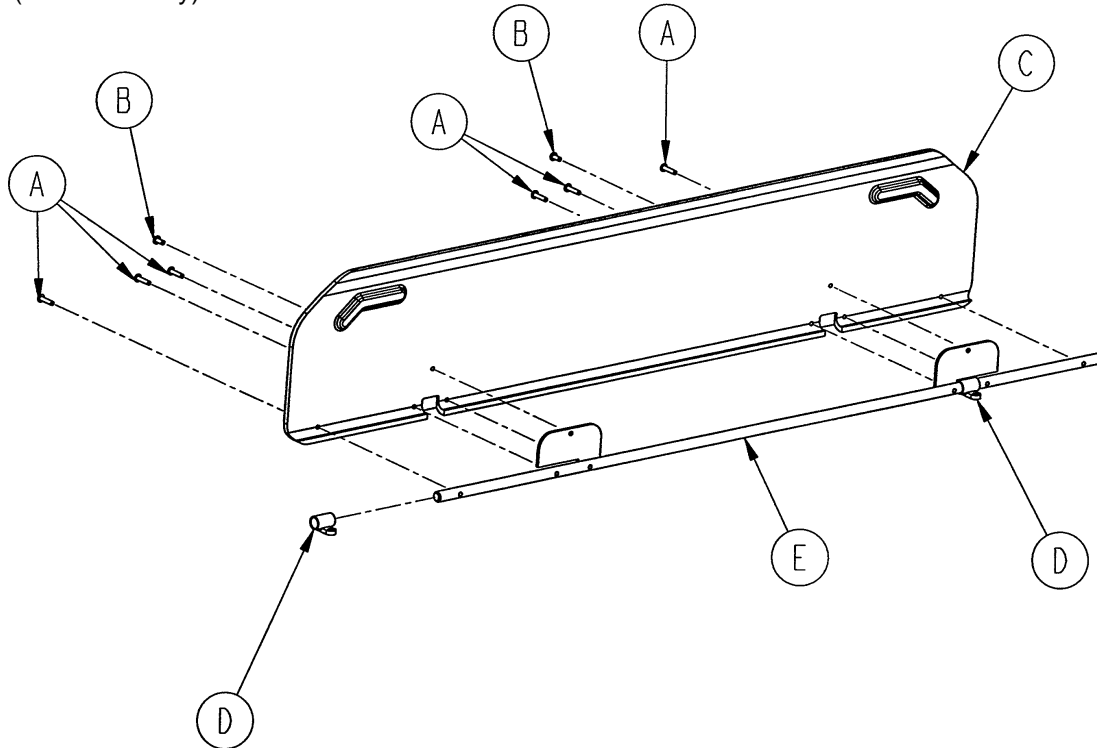
Assembly part number
1211-132-8 (reference only)



Item	Part No.	Part Name	Qty.
A	4-169	But. Hd. Cap Screw	2
B	11-350	Washer	2
C	14-7	Washer	4
D	16-3	Fiberlock Nut	2
E	16-28	Fiberlock Nut	2
F	26-6	Roll Pin	2
H	26-233	Roll Pin	2
J	(page 101)	Transfer Board Assembly	1
K	1211-132-12	Transfer Bd. Arm Wldmt.	2
L	1211-132-30	Transfer Bd. Pivot Ass'y, Rt.	2
M	1211-132-16	Transfer Bd. Swivel	2
N	1211-132-20	Transfer Bd. Link	1
P	1211-132-29	Link Swivel	2
R	16-102	Fiberlock Nut	2

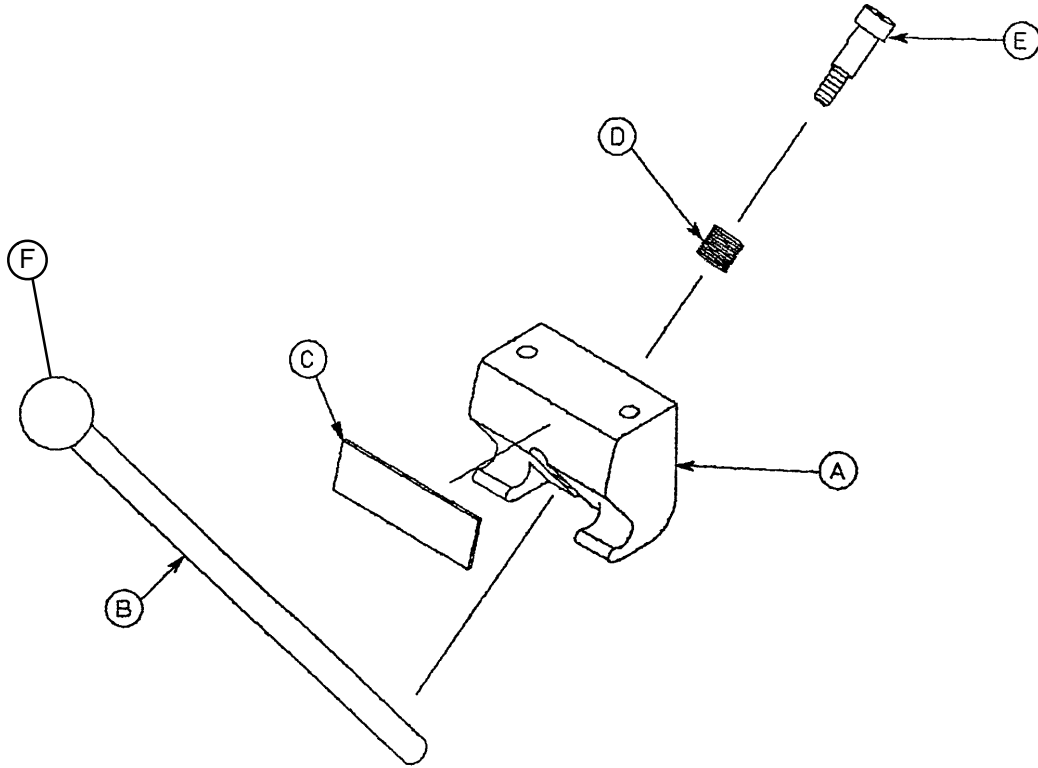
Transfer Board Assembly

Assembly part number 1211-132-9
(reference only)



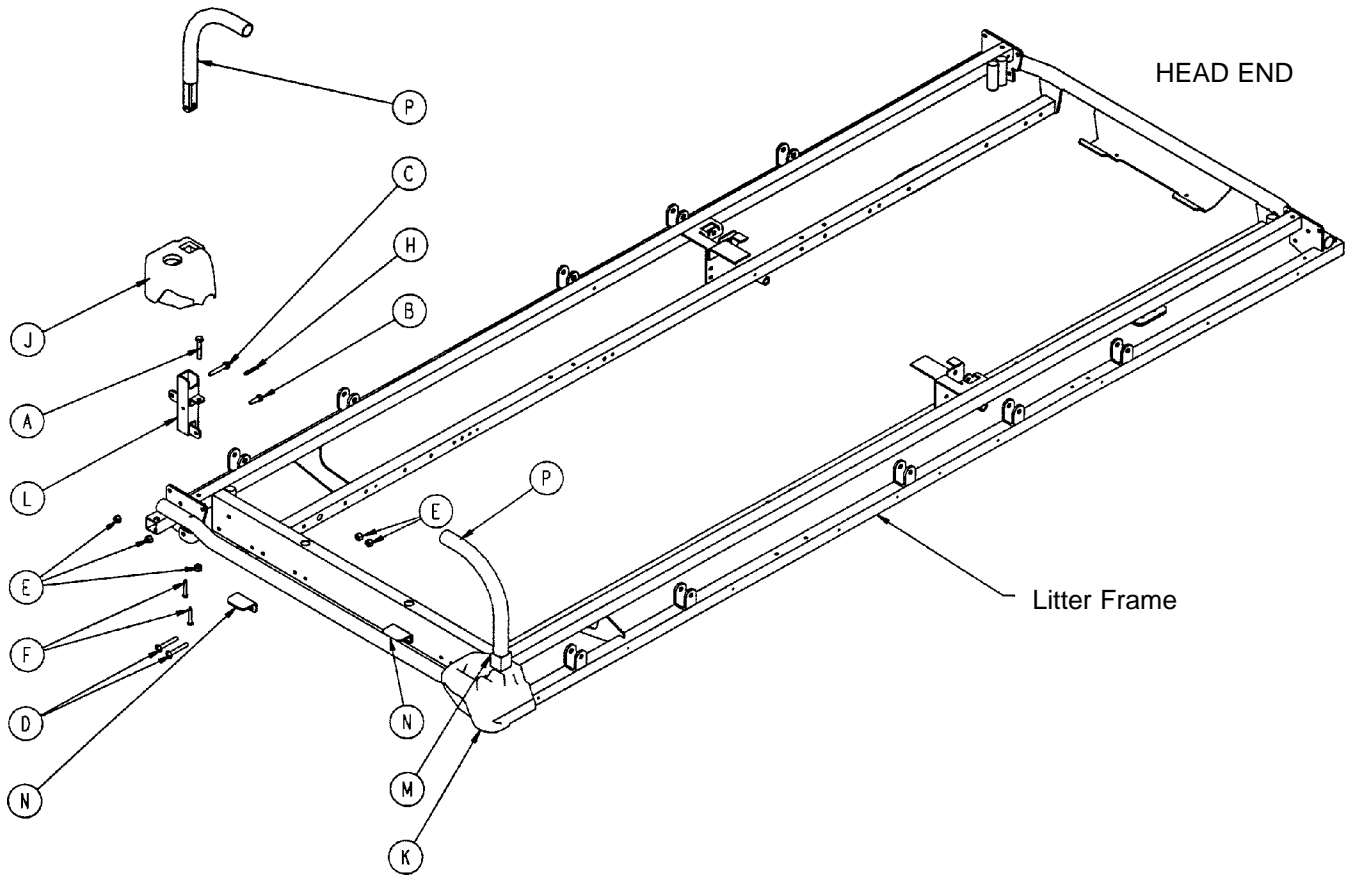
Item	Part No.	Part Name	Qty.
A	25-125	Pop Rivet	6
B	25-126	Pop Rivet	2
C	1211-132-4	Transfer Board	1
D	1211-132-17	Transfer Bd. Sleeve Wldmt.	2
E	1211-132-19	Stiffener Weldment	1

1010-24-30 Board Support Assembly



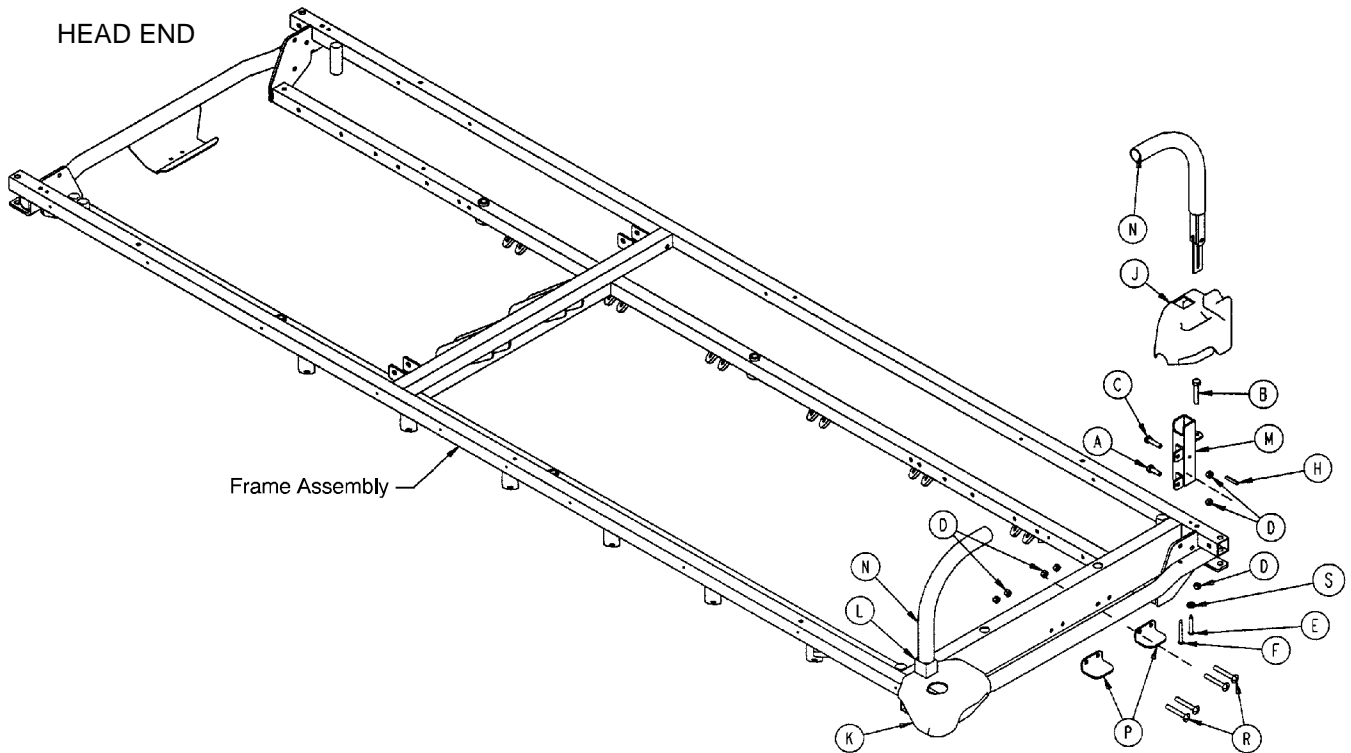
Item	Part No.	Part Name	Qty.
A	1010-24-15	Support Block	1
B	1010-24-16	Support Arm	1
C	1010-24-14	Warning Label	1
D	38-263	Spring	1
E	8-17	Shoulder Bolt	1
F	1010-26-46	Ball Knob	1

1210-151 1210/1710 Foot End Steering Handles Assembly



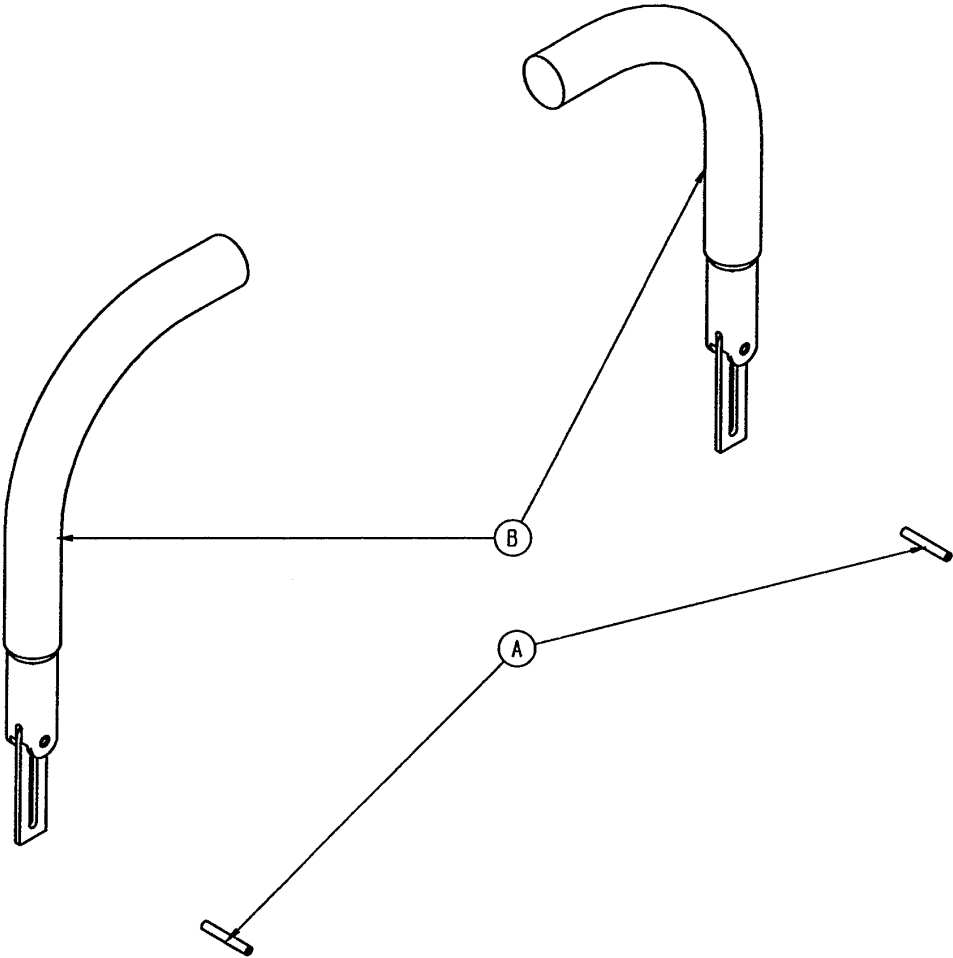
Item	Part No.	Part Name	Qty.
A	3-47	Hex Hd. Cap Screw	2
B	3-50	Hex Hd. Cap Screw	2
C	3-54	Hex Hd. Cap Screw	2
D	7-20	Truss Hd. Mach. Screw	4
E	16-28	Nylock Nut	10
F	23-104	Self-Tapping Screw	4
H	26-11	Roll Pin	2
J	1010-201-236	Corner, Hole/Slot	1
K	1010-201-237	Corner, Hole/Hole	1
L	1010-254-4	P.U.P. Receptacle Wldmt., Lt.	1
M	1010-254-6	P.U.P. Receptacle Wldmt., Rt.	1
N	1010-281-11	Handle Rest	2
P	(page 106)	Push Handle Assembly	2

1211-151 1211/1711 Foot End Steering Handles Assembly



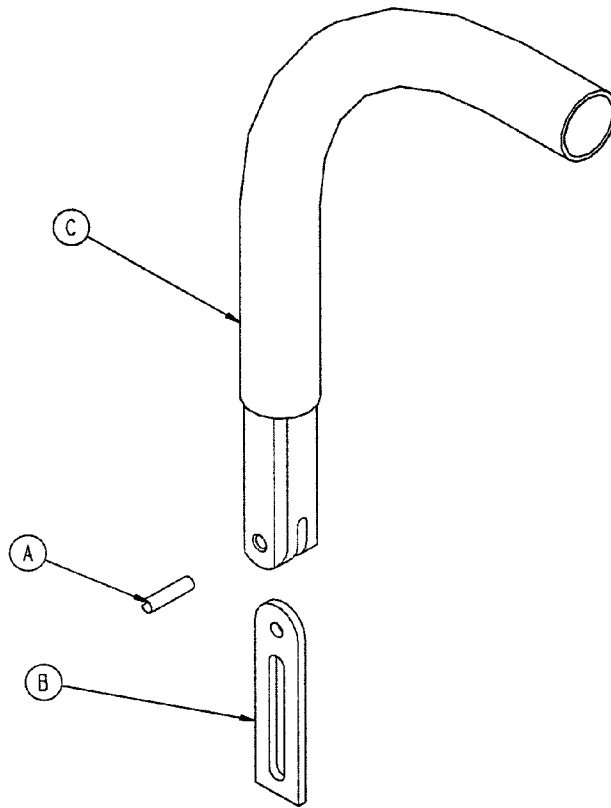
Item	Part No.	Part Name	Qty.
A	3-50	Hex Hd. Cap Screw	2
B	3-47	Hex Hd. Cap Screw	2
C	3-54	Hex Hd. Cap Screw	2
D	16-28	Nylock Nut	10
E	23-69	Self-Tapping Screw	2
F	23-104	Self-Tapping Screw	2
H	26-11	Roll Pin	2
J	1211-30-34	Cover, Hole/Slot	1
K	1211-30-37	Cover, Hole/Hole	1
L	1211-151-4	P.U.P. Receptacle Wldmt., Lt.	1
M	1211-151-6	P.U.P. Receptacle Wldmt., Rt.	1
N	(page 106)	Push Handle Assembly	2
P	1010-281-11	Handle Rest	2
R	7-20	Truss Hd. Mach. Screw	4

1711-151 Head End Steering Handles Assembly



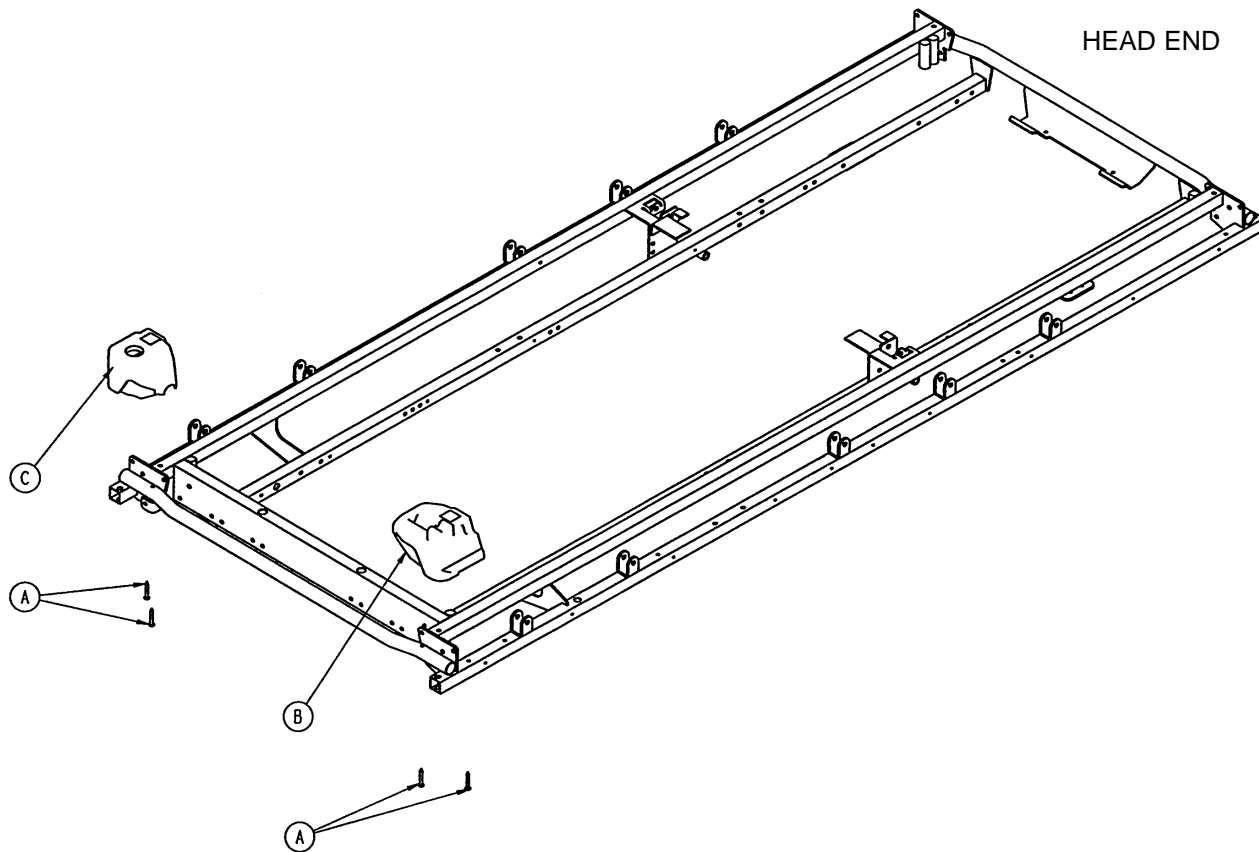
Item	Part No.	Part Name	Qty.
A	26-11	Roll Pin	2
B	(page 106)	Push Handle Assembly	2

1211-351-10 Push Handle Assembly



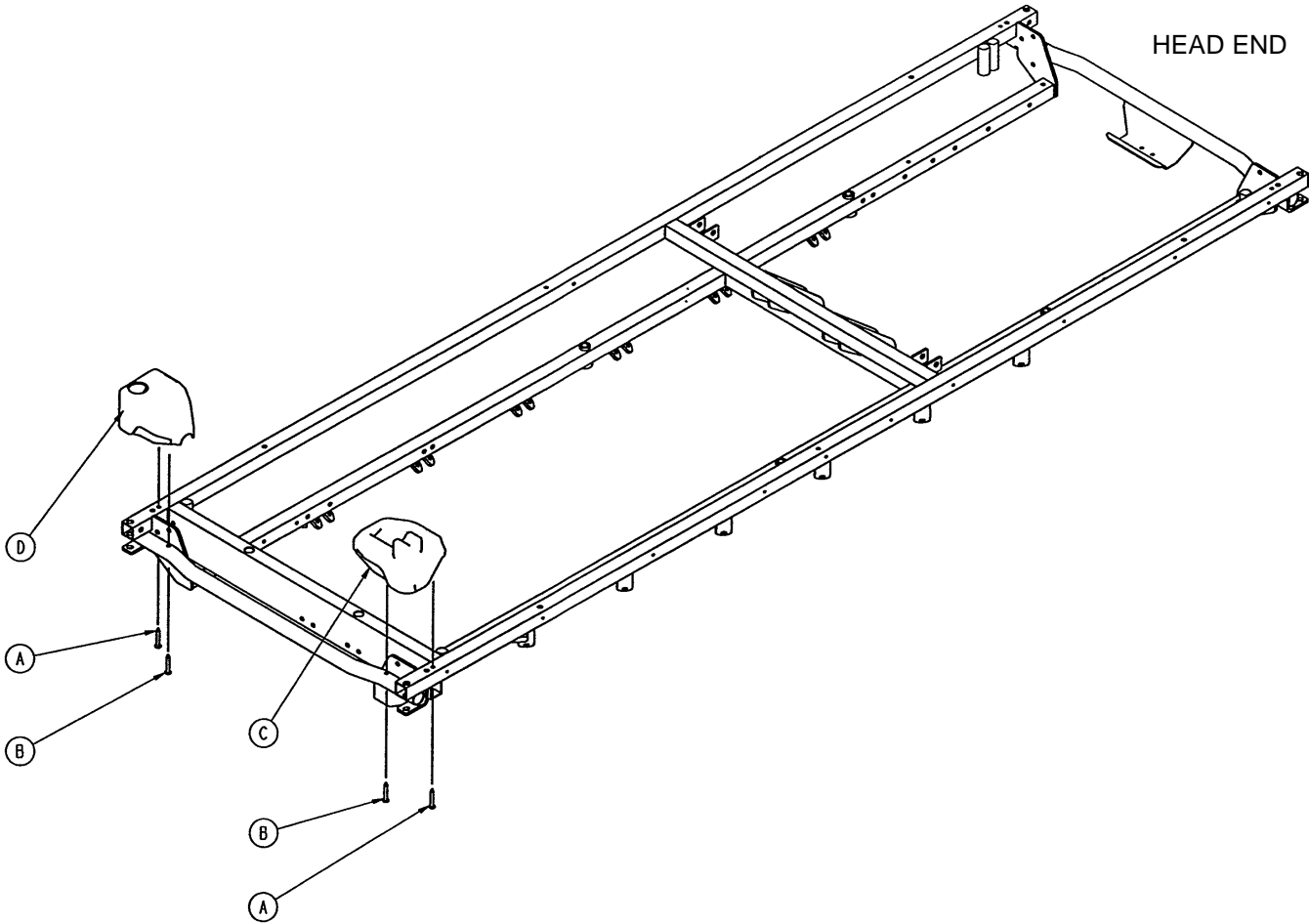
Item	Part No.	Part Name	Qty.
A	26-10	Roll Pin	1
B	1010-354-24	Stop Link	1
C	1211-151-18	Sleeve Assembly	1

1210–153 Ft. End Corner Ass’y w/o Steering Handles



Item	Part No.	Part Name	Qty.
A	23-104	Self-Tapping Screw	4
B	1010-201-238	Corner, Slot	1
C	1010-201-239	Corner, Hole	1

1211-153 Ft. End Corner Ass'y, w/o Steering Handles

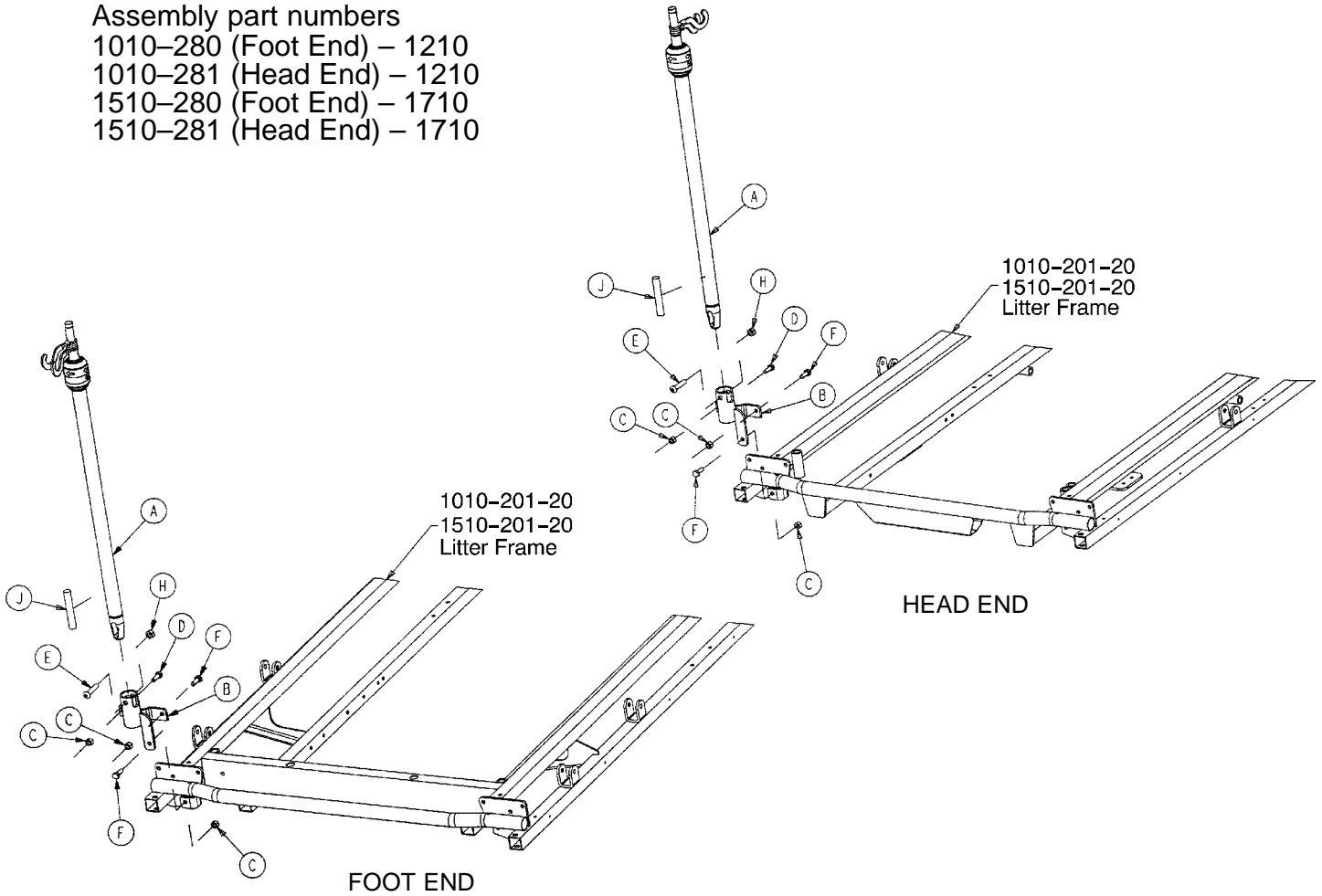


Item	Part No.	Part Name	Qty.
A	23-69	Self-Tapping Screw	2
B	23-104	Self-Tapping Screw	2
C	1211-30-38	Corner, Slot	1
D	1211-30-39	Corner, Hole	1

2-Stage I.V. Mounting Assembly

Assembly part numbers

- 1010-280 (Foot End) – 1210
- 1010-281 (Head End) – 1210
- 1510-280 (Foot End) – 1710
- 1510-281 (Head End) – 1710



Item	Part No.	Part Name	Qty.
A	(page 111)	I.V. Pole Assembly	1
B	1001-259-103	I.V. Pivot	1
C	16-28	Fiberlock Nut	3
D	3-54	Hex Hd. Cap Screw	1
E	4-199	But. Hd. Cap Screw	1
F	3-50	Hex Hd. Cap Screw	2
H	16-11	Flexlock Nut	1
J	1501-27-19	I.V. Plug	1

2-Stage I.V. Mounting Assembly

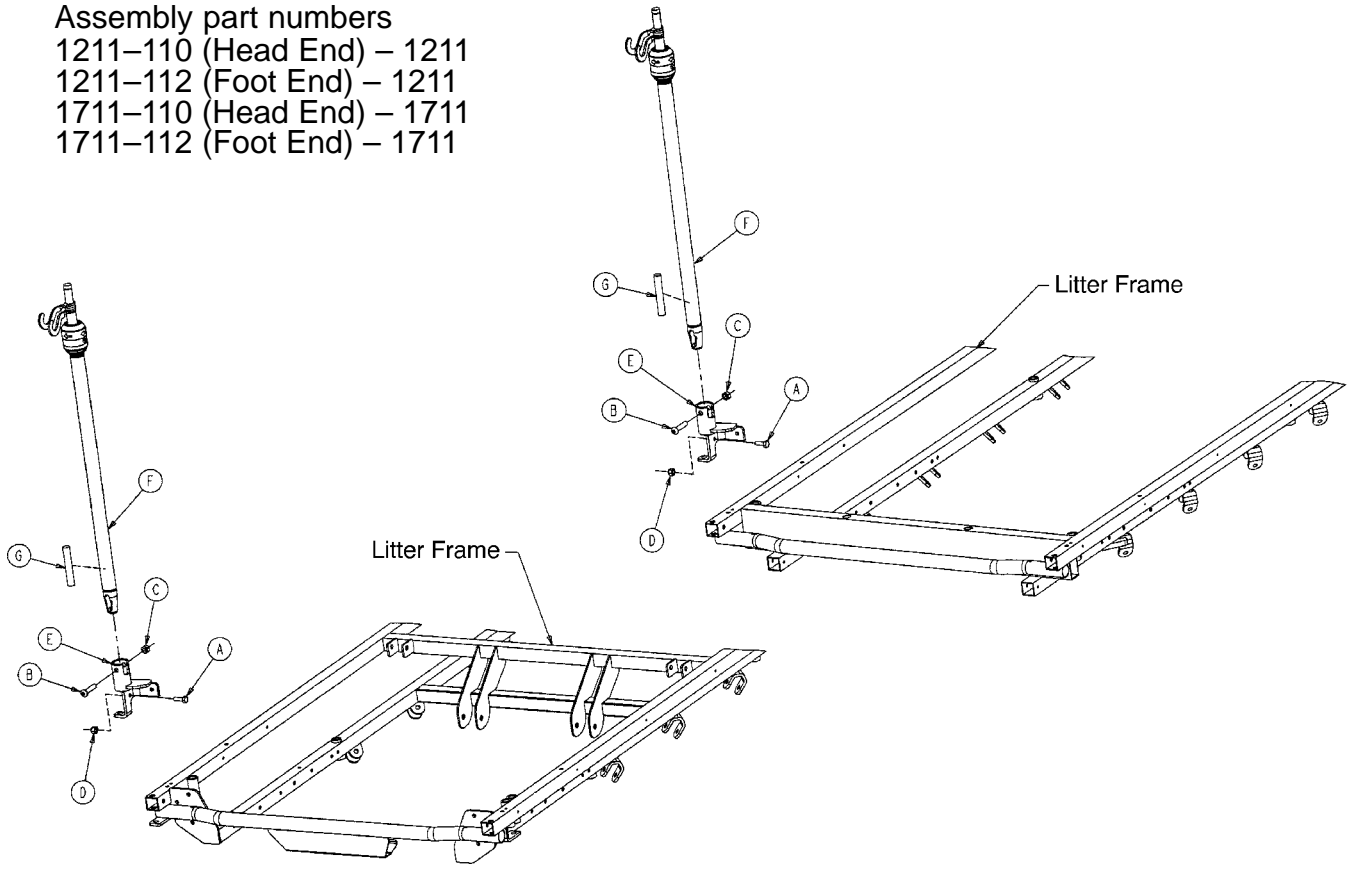
Assembly part numbers

1211-110 (Head End) – 1211

1211-112 (Foot End) – 1211

1711-110 (Head End) – 1711

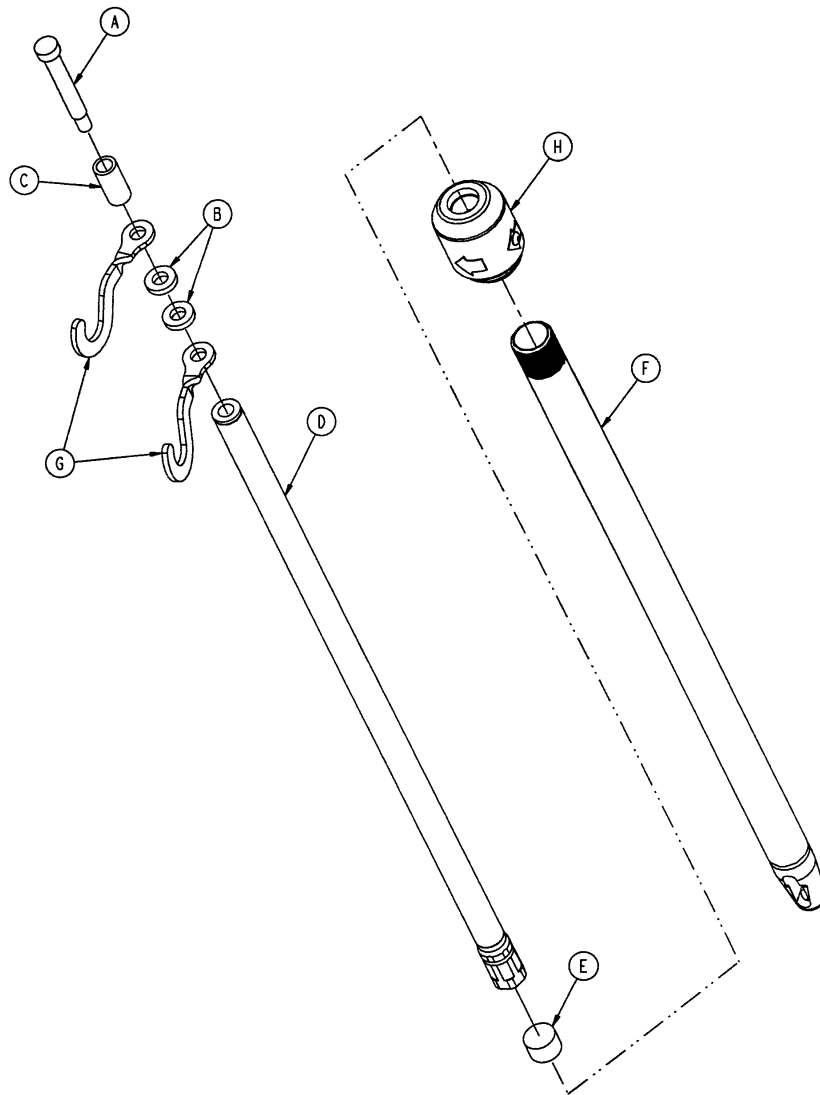
1711-112 (Foot End) – 1711



Item	Part No.	Part Name	Qty.
A	3-50	Hex Hd. Cap Screw	1
B	4-199	But. Hd. Cap Screw	1
C	16-11	Flexlock Nut	1
D	16-28	Fiberlock Nut	1
E	1211-110-112	I.V. Pivot Weldment	1
F	(page 111)	I.V. Pole Assembly	1
G	1501-27-19	I.V. Plug	1*

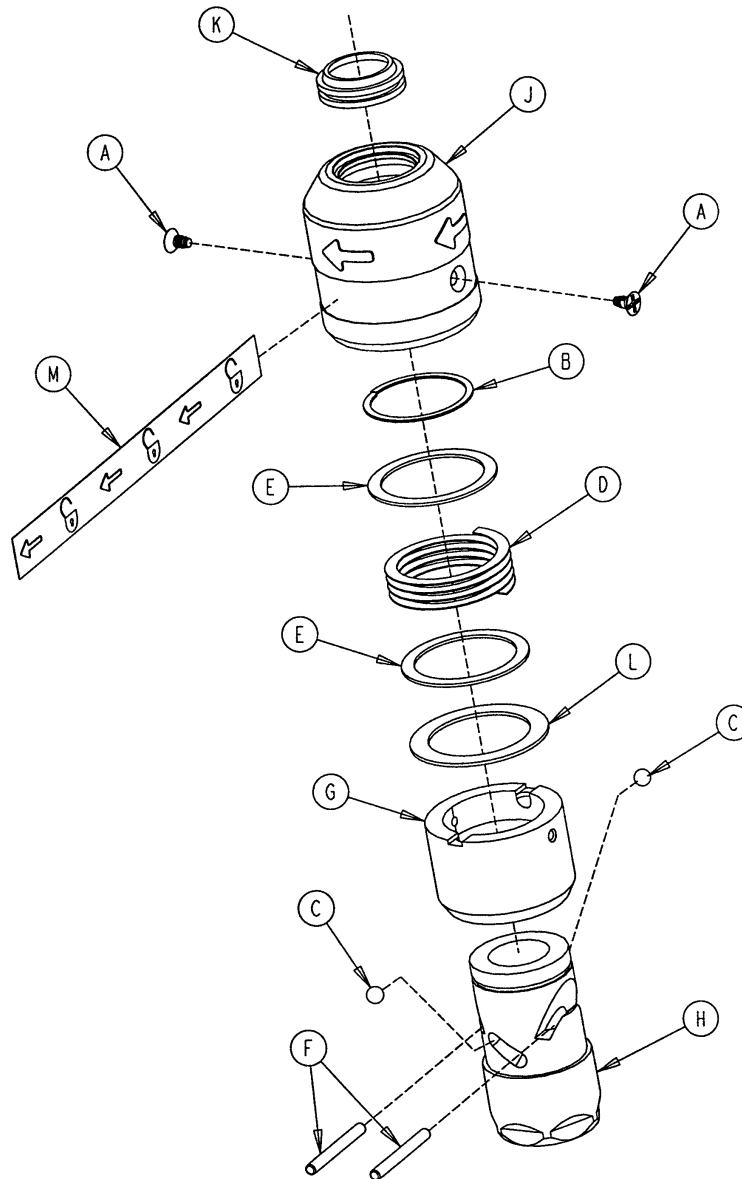
*Used with 1711-110 and 1711-112 only.

1211-210-10 Optional 2-Stage I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	8-31	Soc. Hd. Cap Screw	1
B	52-17	Washer	2
C	926-400-162	Spacer	1
D	1211-110-29	2nd Stage Assembly	1
E	1001-259-13	Dampener	1
F	1001-259-32	Base Tube	1
G	1010-259-16	I.V. Hook	2
H	(page 112)	I.V. Pole Latch	1

1211-110-26 I.V. Pole Latch Assembly

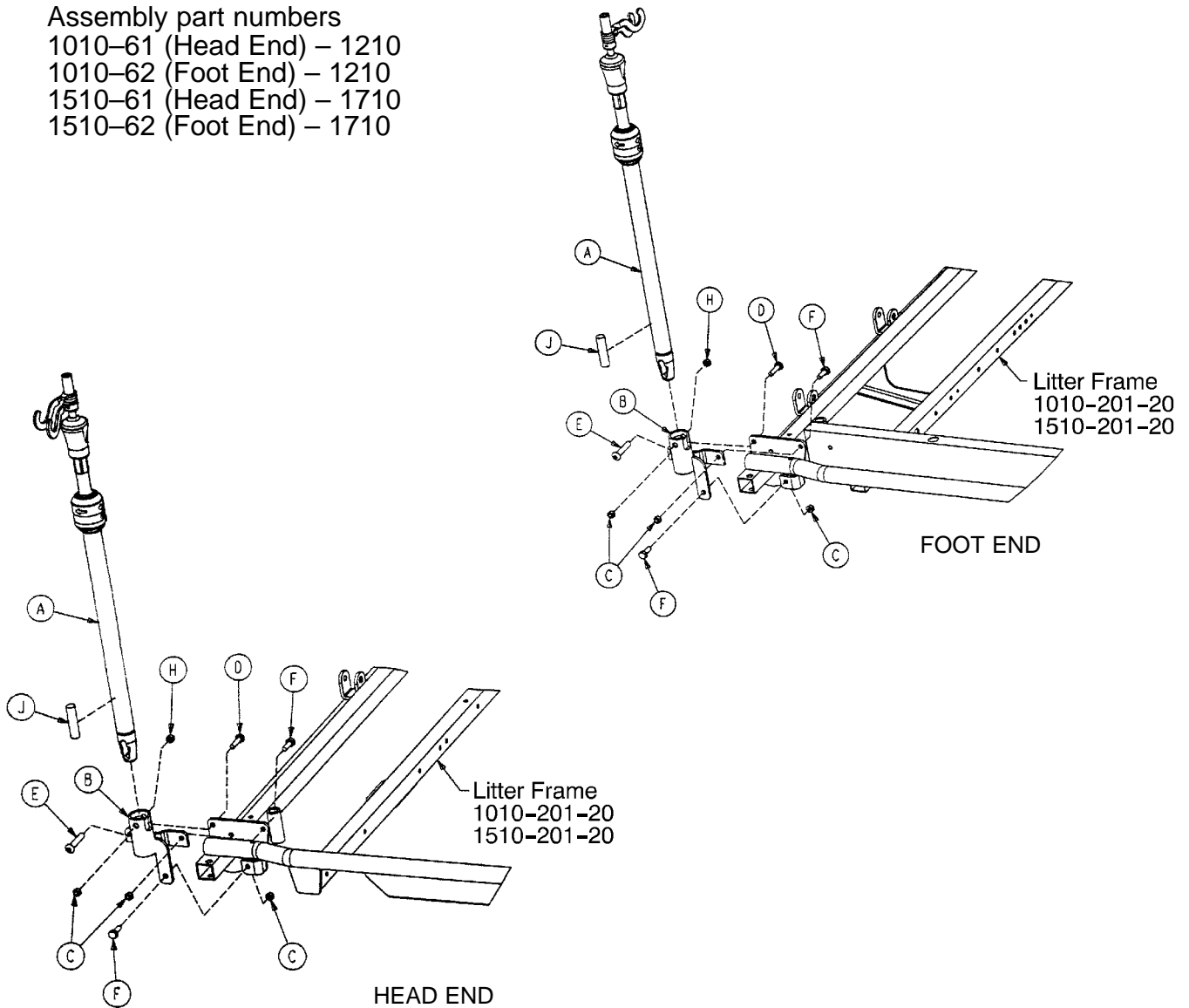


Item	Part No.	Part Name	Qty.
A	1211-110-36	Self-Tapping Screw	2
B	28-167	Retaining Ring	1
C	31-4	Steel Ball	2
D	38-392	Crest-to-Crest Spring	1
E	1211-110-20	Washer	2
F	1211-110-21	I.V. Latch Locking Pin	2
G	1211-110-22	I.V. Latch Guide	1
H	1211-110-23	I.V. Latch I.D. Housing	1
J	1211-110-24	I.V. Latch O.D. Housing	1
K	1211-110-18	I.V. Latch Seal	1
L	1211-110-35	Washer	1
M	1211-91-34	Release Label	1

Optional 3-Stage I.V. Mounting Assembly

Assembly part numbers

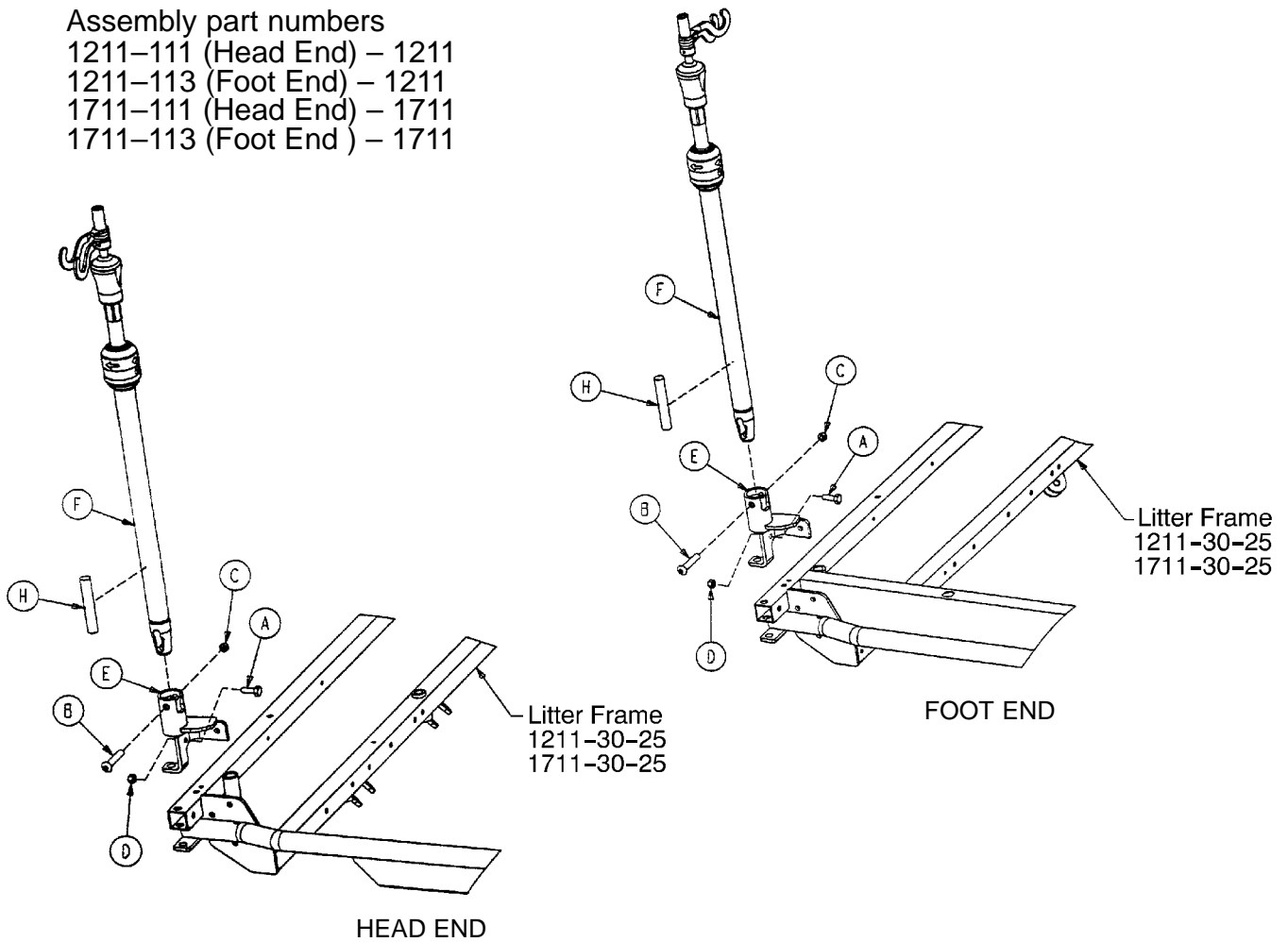
- 1010-61 (Head End) – 1210
- 1010-62 (Foot End) – 1210
- 1510-61 (Head End) – 1710
- 1510-62 (Foot End) – 1710



Item	Part No.	Part Name	Qty.
A	(page 115)	I.V. Pole Assembly	1
B	1001-259-103	I.V. Pivot	1
C	16-28	Fiberlock Nut	3
D	3-54	Hex Hd. Cap Screw	1
E	4-199	But. Hd. Cap Screw	1
F	3-50	Hex Hd. Cap Screw	2
H	16-11	Flexlock Nut	1
J	1001-59-42	I.V. Plug	1

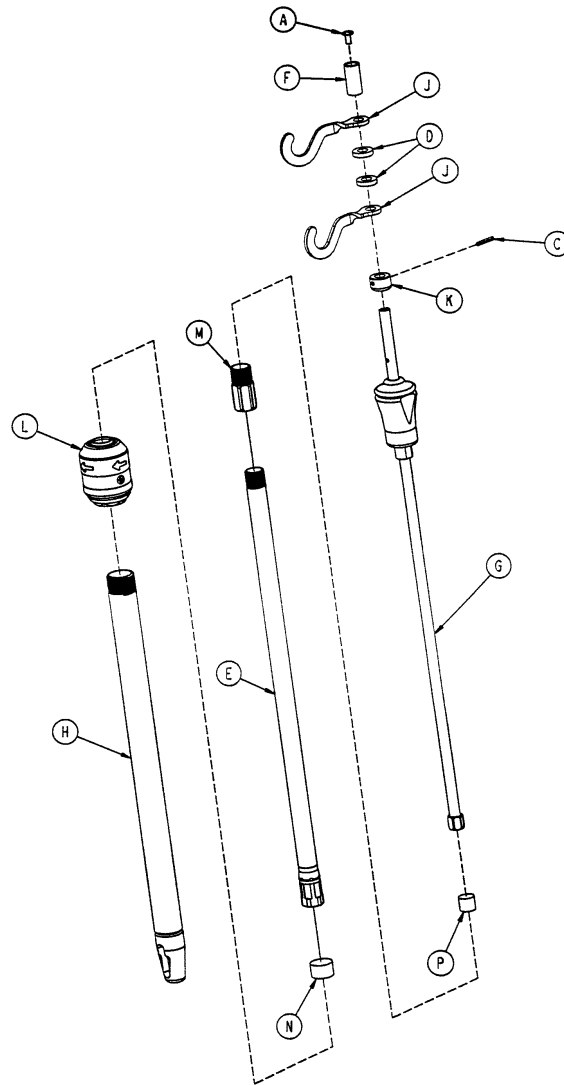
Optional 3-Stage I.V. Mounting Assembly

Assembly part numbers
 1211-111 (Head End) – 1211
 1211-113 (Foot End) – 1211
 1711-111 (Head End) – 1711
 1711-113 (Foot End) – 1711



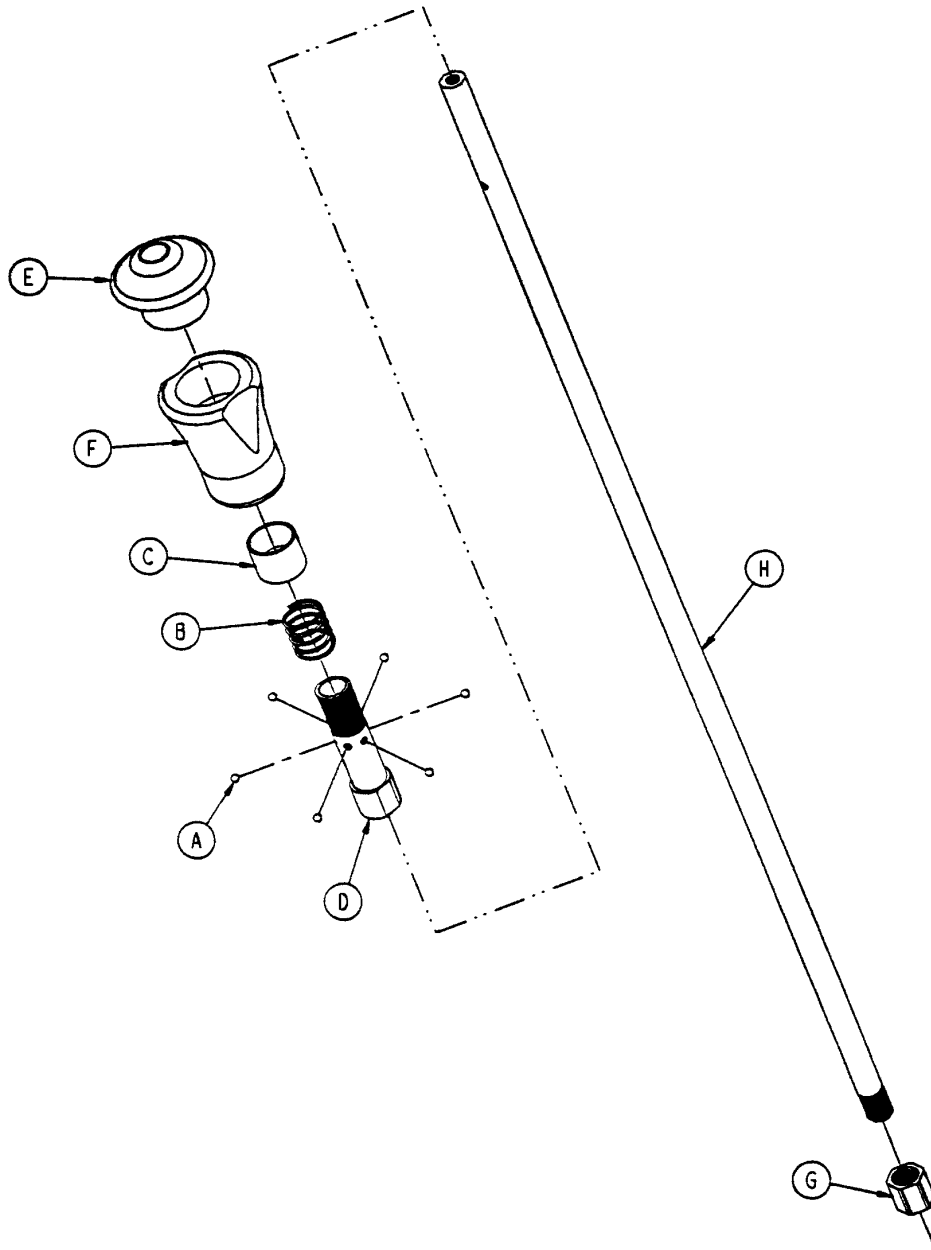
Item	Part No.	Part Name	Qty.
F	3-50	Hex Hd. Cap Screw	1
E	4-199	But. Hd. Cap Screw	1
H	16-11	Flexlock Nut	1
C	16-28	Fiberlock Nut	1
B	1211-110-112	I.V. Pivot	1
A	(page 115)	I.V. Pole Assembly	1
J	1501-27-19	I.V. Plug	1

1211-211-10 Optional 3-Stage I.V. Pole Assembly



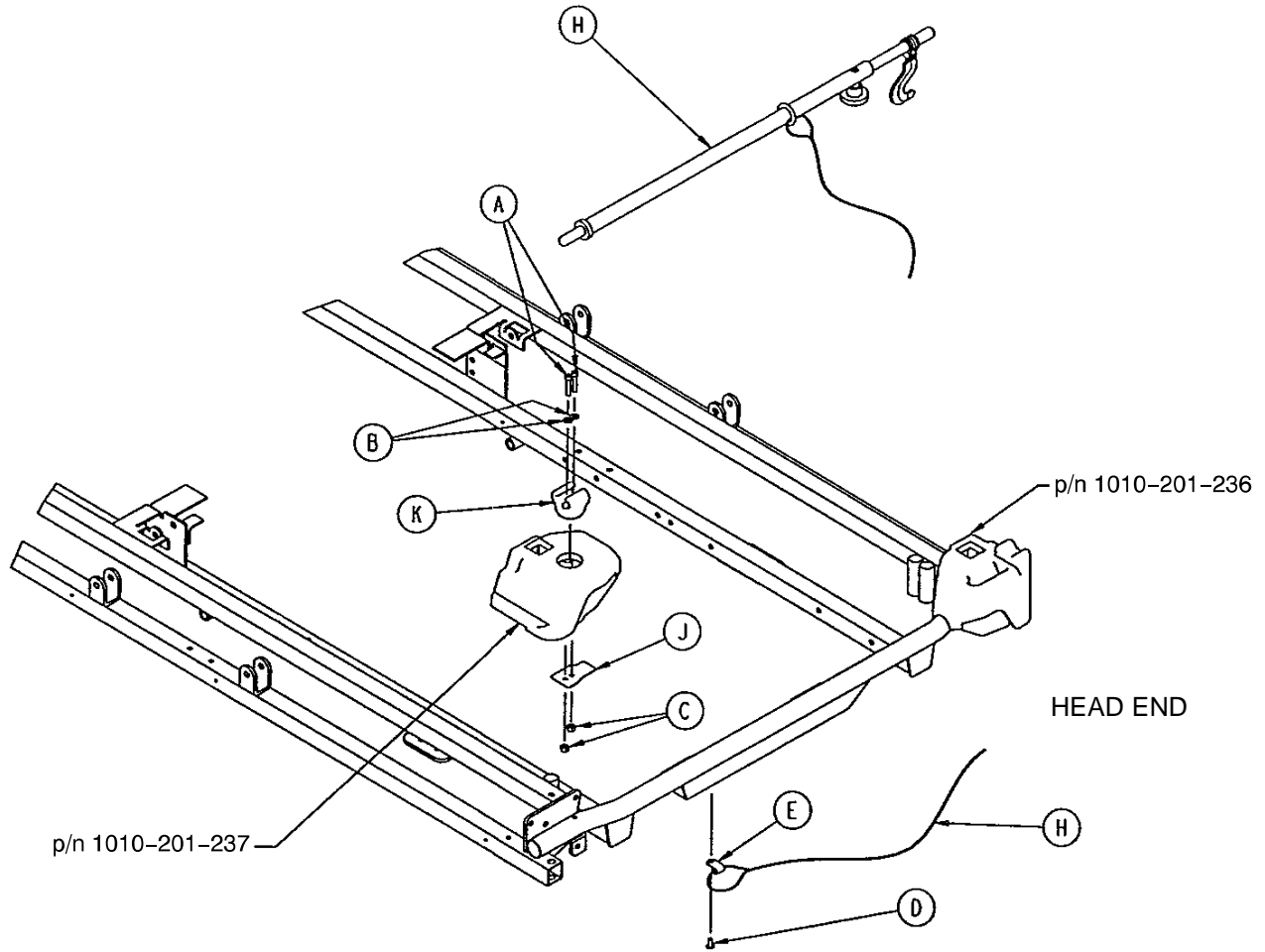
Item	Part No.	Part Name	Qty.
A	7-4	Truss Hd. Machine Screw	1
C	26-6	Roll Pin	1
D	52-17	Spacer	2
E	1211-110-31	2nd Stage Assembly	1
F	926-400-162	Spacer	1
G	(page 116)	3rd Stage Assembly	1
H	1001-161-34	Base Tube Weldment	1
J	1010-259-16	I.V. Hook	2
K	1010-61-14	Collar	1
L	(page 112)	I.V. Pole Latch	1
M	1211-110-16	Threaded Adaptor	1
N	1001-259-13	Dampener	1
P	1001-259-14	Dampener	1

1211-110-32 Optional 3rd Stage Assembly



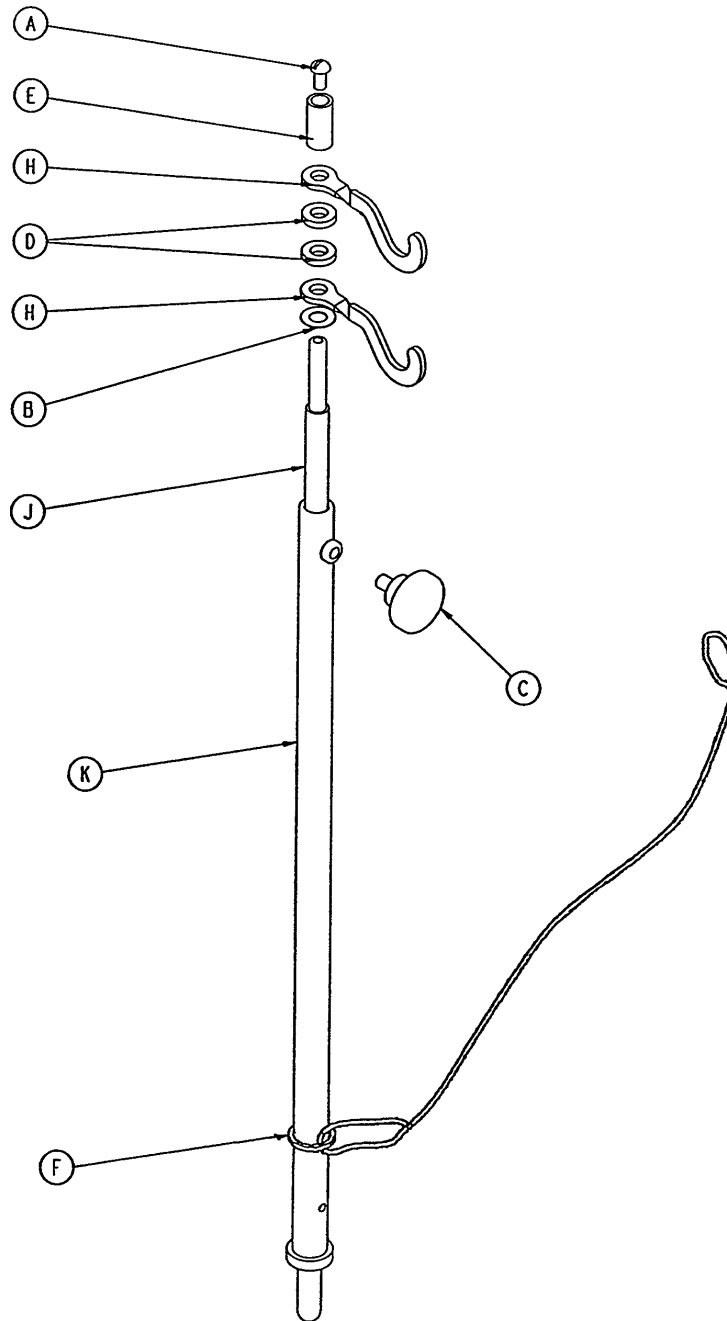
Item	Part No.	Part Name	Qty.
A	31-21	Ball	6
B	38-303	Compression Spring	1
C	1010-61-13	Ball Retainer	1
D	1010-61-16	Retaining Shaft	1
E	1010-61-17	Thumb Knob	1
F	1010-61-18	Hand Guard	1
G	1211-110-17	Nut	1
H	1211-110-33	3rd Extension Rod	1

1210-117 Tethered I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	4-66	Soc. Hd. Cap Screw	2
B	11-16	Washer	2
C	16-3	Fiberlock Nut	2
D	25-79	Rivet	1
E	34-22	Cable Clamp	1
F	1001-59-41	I.V. Plug	1
H	(page 118)	Tethered I.V. Pole Assembly	1
J	1211-117-21	Backing Plate	1
K	1211-117-22	I.V. Clip	1

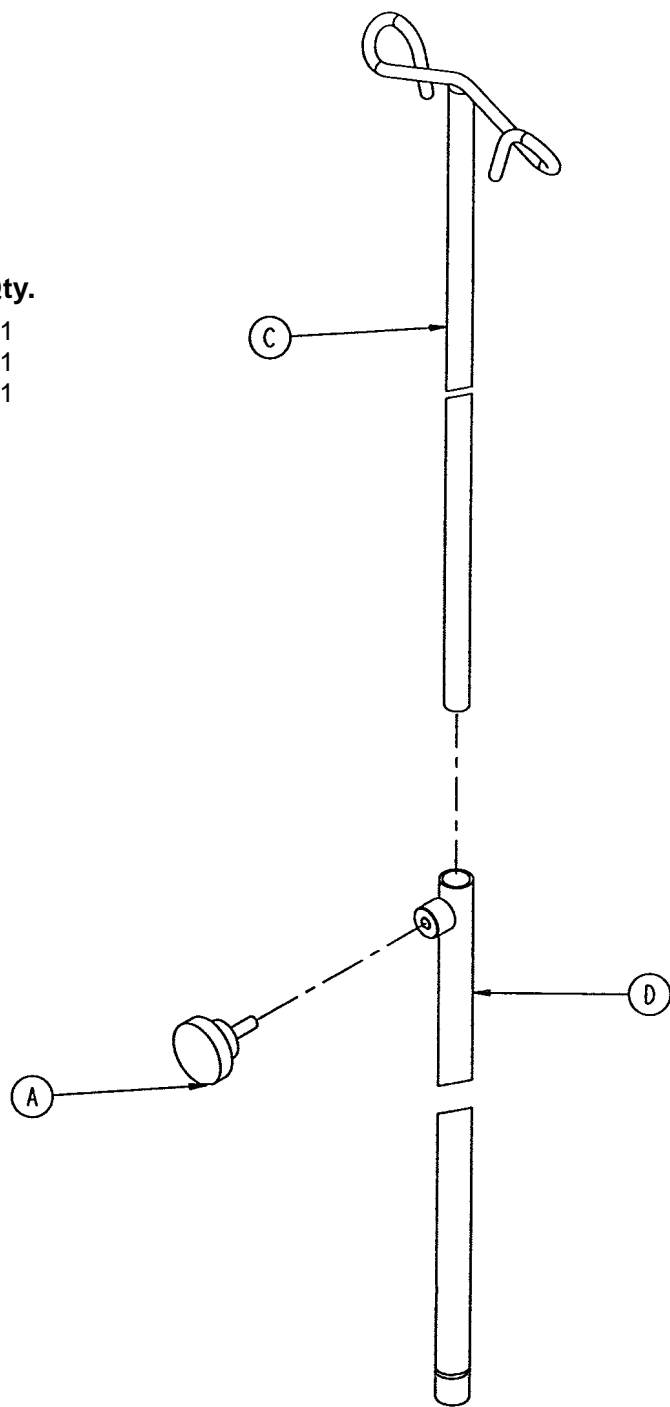
1211-117-10 Tethered I.V. Pole Assembly



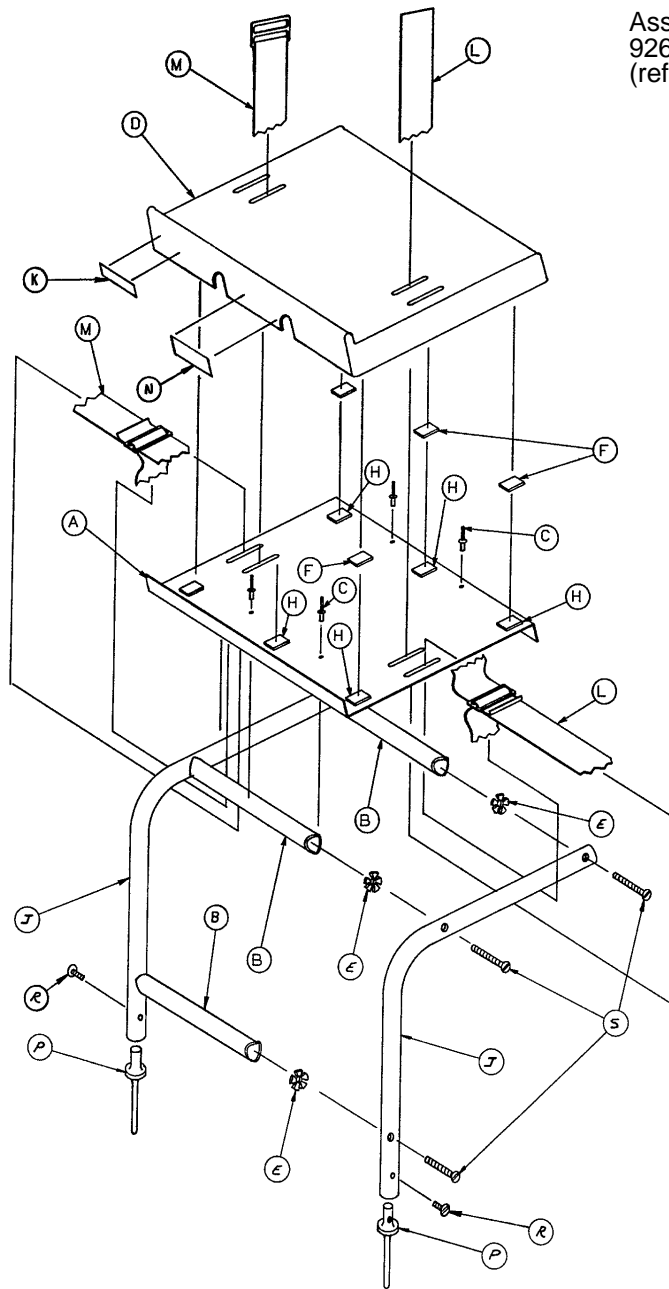
Item	Part No.	Part Name	Qty.
A	4-232	Button Hd. Cap Screw	1
B	14-20	Nylon Washer	1
C	24-53	Knob	1
D	52-17	Spacer	2
E	926-400-62	Stop Sleeve	1
F	1010-22-27	Cable Assembly	1
H	1010-59-16	I.V. Hook	2
J	1211-117-11	Extension Rod	1
K	1211-117-12	Base Tube Weldment	1

390-25 Standard, Removable I.V. Pole Assembly

Item	Part No.	Part Name	Qty.
A	24-23	Plastic Knob	1
C	390-3-53	Double I.V. Ass'y	1
D	393-3-43	Tube Assembly	1



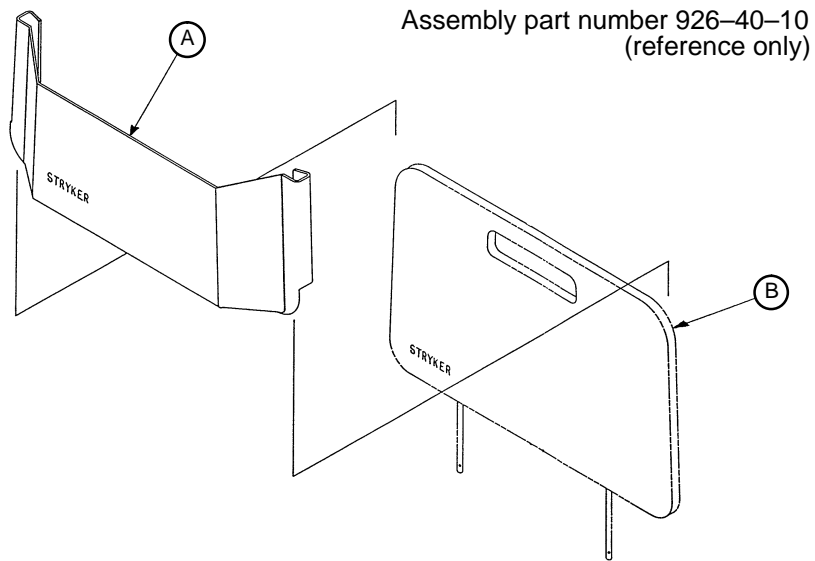
926-39 Optional Defibrillator Tray Assembly



Assembly part number
926-39-10
(reference only)

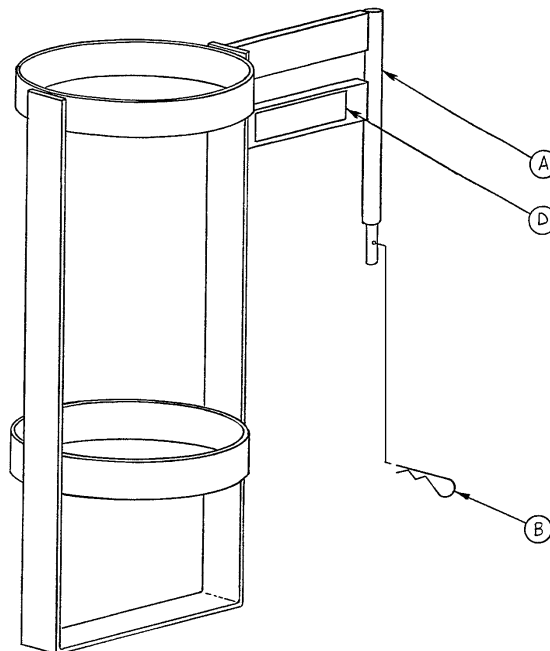
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	946-39-4	Tray	1	K	926-1-82	Label	1
B	926-39-16	Crosstube	3	L	390-57-12	Long Strap	1
C	25-55	Rivet	4	M	390-57-13	Short Strap	1
D	926-39-9	Cover	1	N	946-1-283	Label	1
E	18-6	Umbrella Nut	6	P	926-39-15	Holder	2
F	29-8	Dual Lock	6	R	2-44	Screw	2
H	29-10	Dual Lock	6	S	2-25	Rd. Hd. Mach. Screw	6
J	946-39-3	Support Tube	2				

926-40-100 Foot Board/Chartholder Assembly



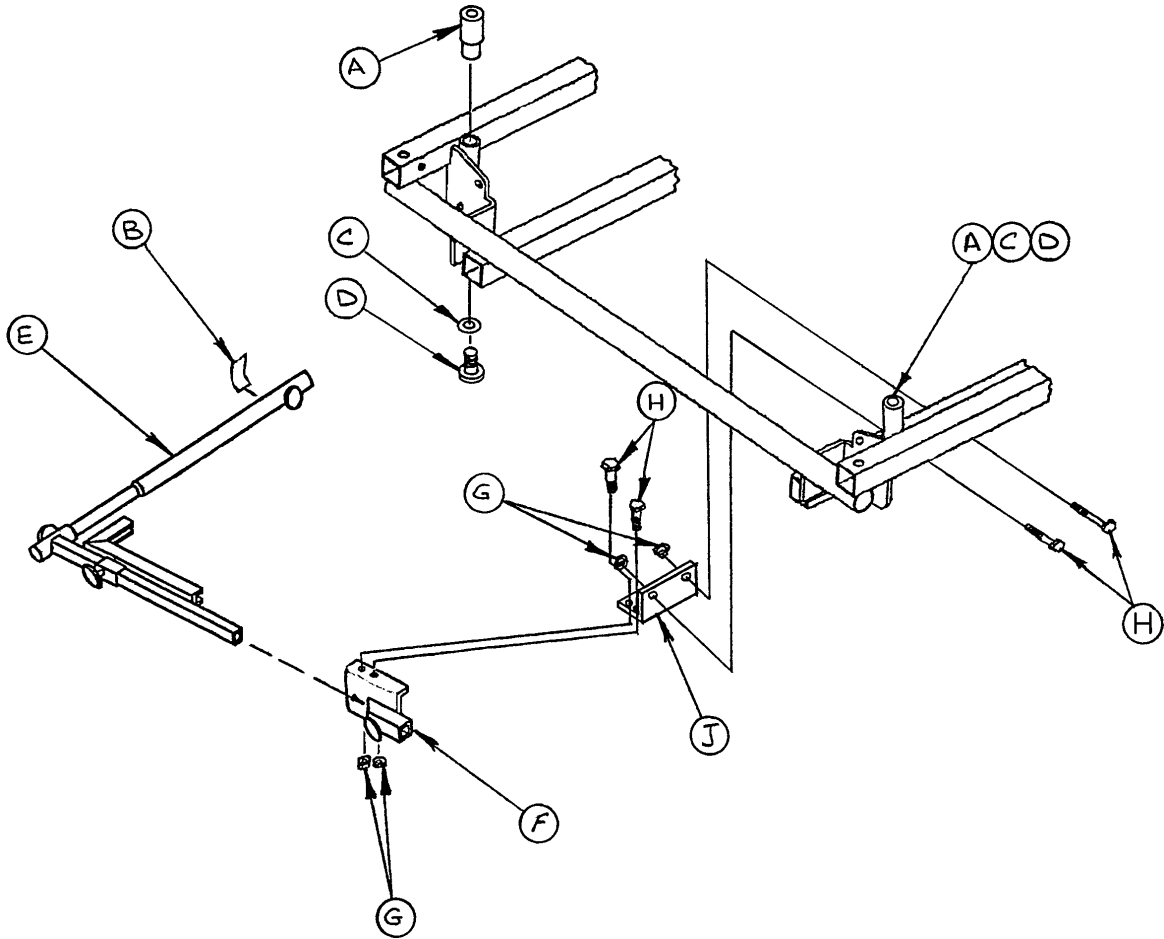
Item	Part No.	Part Name	Qty.
A	946-28-11	Chart Holder	1
B	946-29-6	Foot Board	1

1020-30 Upright Oxygen Bottle Holder Assembly



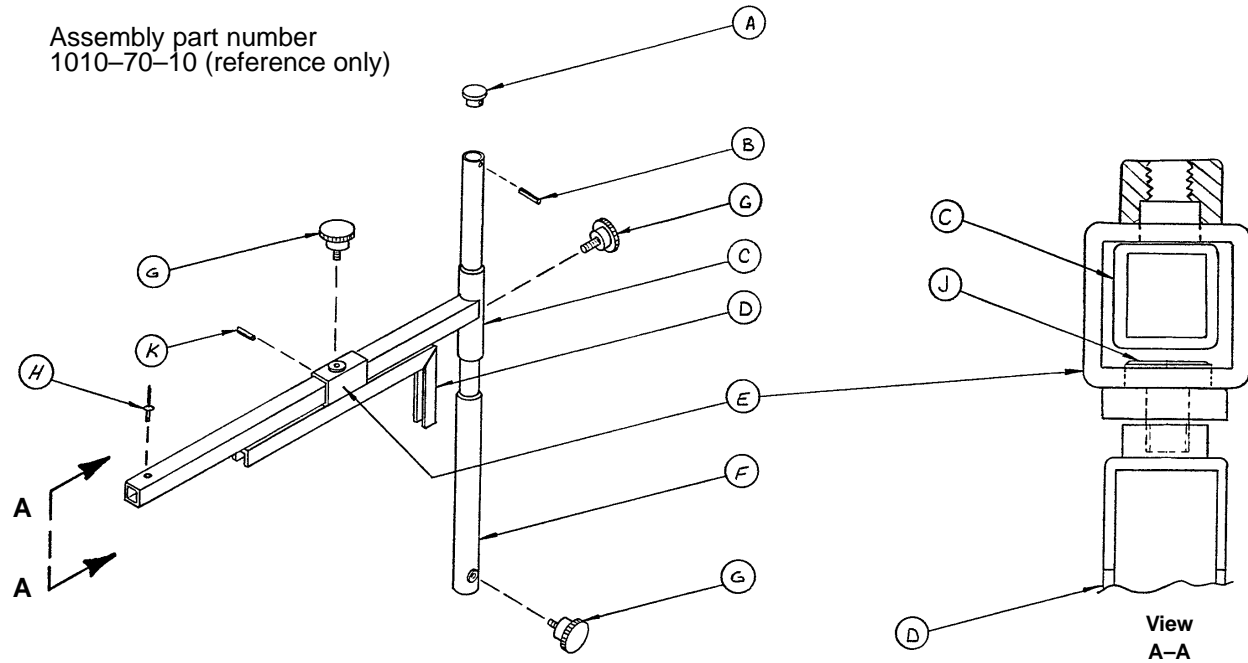
Item	Part No.	Part Name	Qty.
A	1020-30-11	Upright Bottle Holder	1
B	27-12	Cotter Pin	1
D	1020-30-17	Specification Label	1

1001-70 C-Spine Cassette Holder Assembly



Item	Part No.	Part Name	Qty.
A	1010-70-25	I.V. Adaptor	2
B	1010-70-18	Specification Label	1
C	11-3	Flat Washer	2
D	4-91	Soc. Hd. Cap Screw	2
E	(page 123)	Support Pole Assembly	1
F	(page 124)	Storage Bracket Ass'y	1
G	16-5	Conelock Nut	4
H	3-50	Hex Hd. Cap Screw	4
J	1001-70-11	Attachment Bracket	1

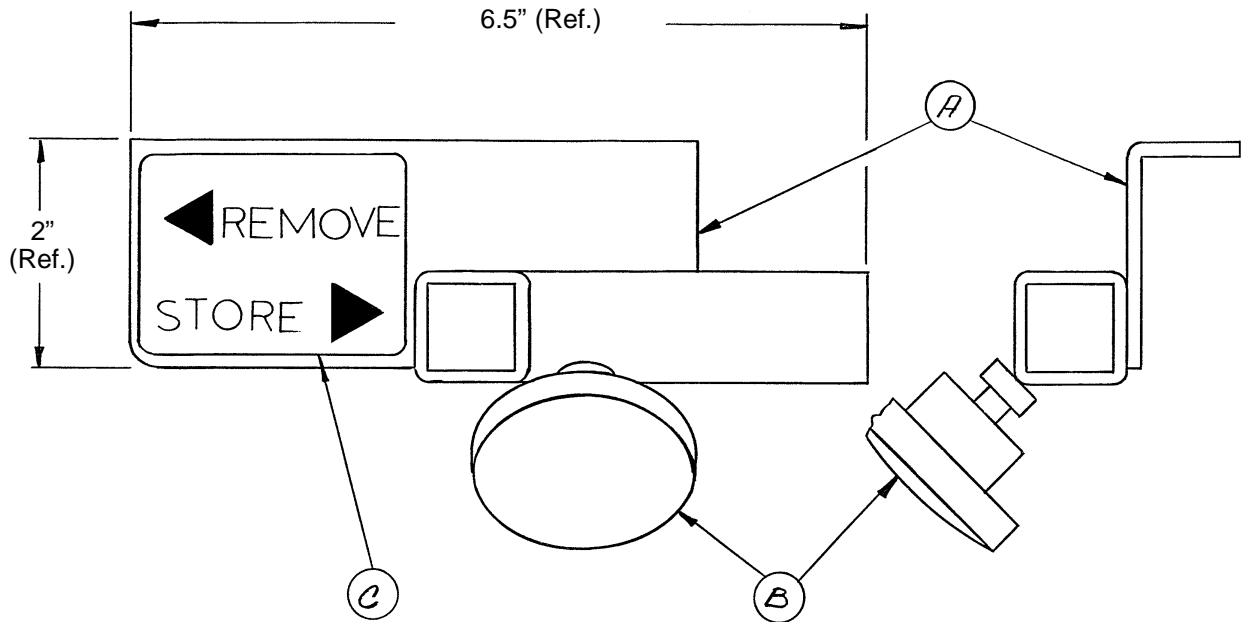
C-Spine Support Pole Assembly



Item	Part No.	Part Name	Qty.
A	1010-70-33	Support Tube Cap	1
B	26-6	Roll Pin	1
C	1010-70-34	Support Arm Weldment	1
D	1010-70-42	Cassette Holder Weldment	1
E	1010-70-50	Adjustment Tube Weldment	1
F	1010-70-30	Base Tube Weldment	1
G	1010-70-45	Knob	3
H	25-55	Pop Rivet	1
J	1010-70-44	Pivot Pin	1
K	26-5	Roll Pin	1

C-Spine Storage Bracket Assembly

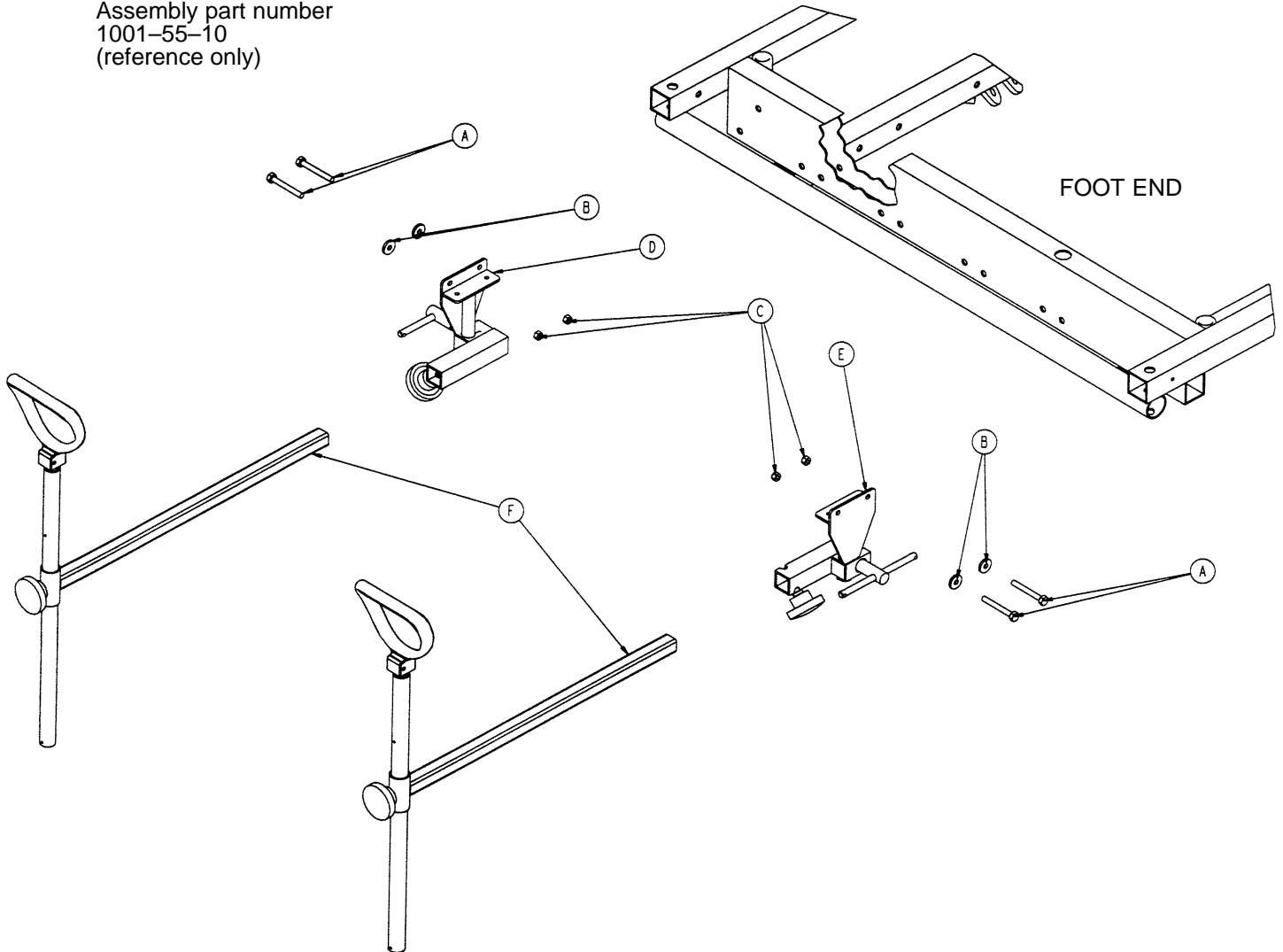
Assembly part number
1010-70-19



Item	Part No.	Part Name	Qty.
A	1010-70-20	Storage Bracket Weldment	1
B	1010-70-45	Knob	1
C	1010-70-23	Storage Label	1

1001-55 Heel Stirrup and Support Assembly

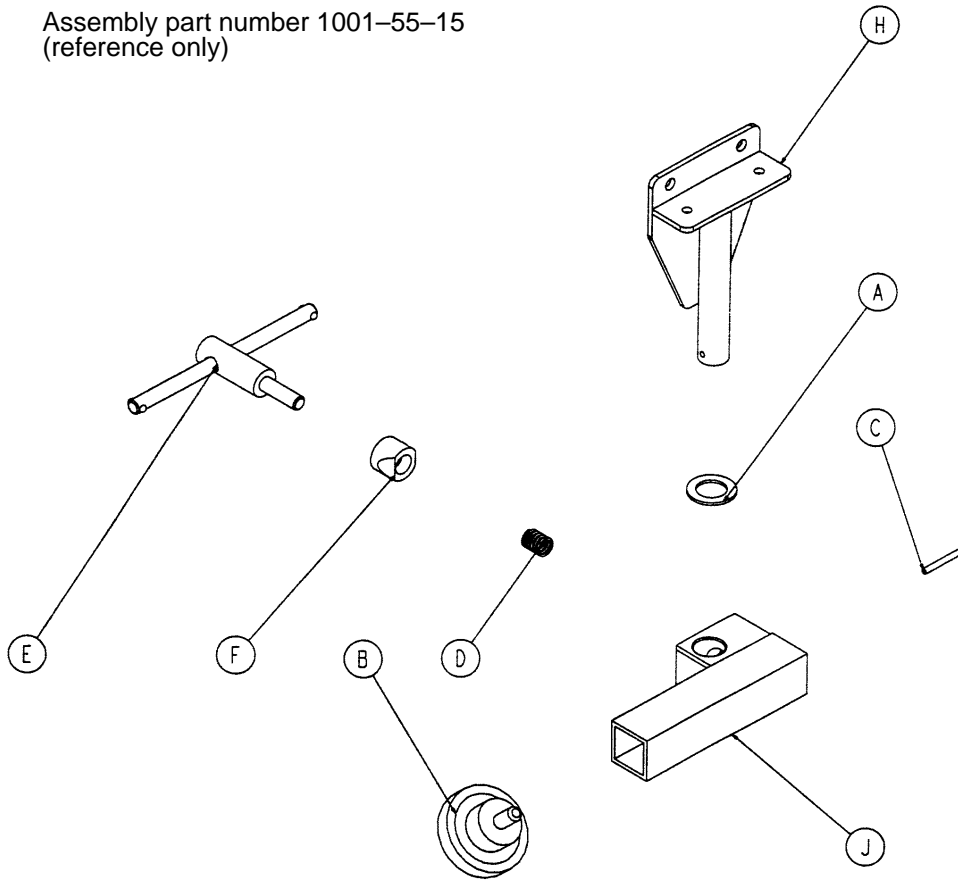
Assembly part number
1001-55-10
(reference only)



Item	Part No.	Part Name	Qty.
A	3-76	Hex Hd. Cap Screw	4
B	11-158	Flat Washer	4
C	16-28	Nylock Hex Nut	4
D	(page 126)	Stirrup Support Ass'y, Rt.	1
E	(page 127)	Stirrup Support Ass'y, Lt.	1
F	(page 128)	Stirrup Assembly	2

Right Stirrup Support Assembly

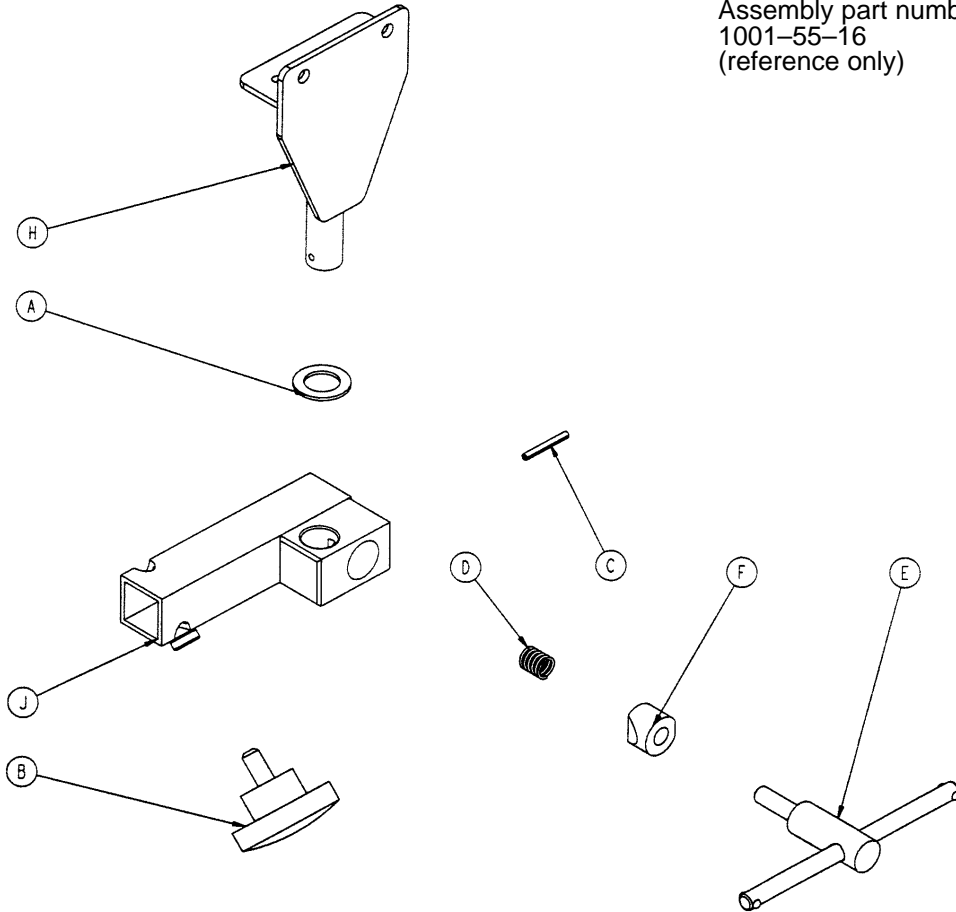
Assembly part number 1001-55-15
(reference only)



Item	Part No.	Part Name	Qty.
A	14-40	Nylon Flat Washer	1
B	24-11	Knob	1
C	26-7	Roll Pin	1
D	38-171	Compression Spring	1
E	650-2-32	Lock Screw Assembly	1
F	966-51-19	Wedge Lock, Modified	1
H	1001-55-11	Mounting Bracket	1
J	1010-55-16	Right Support Tube Ass'y	1

Left Stirrup Support Assembly

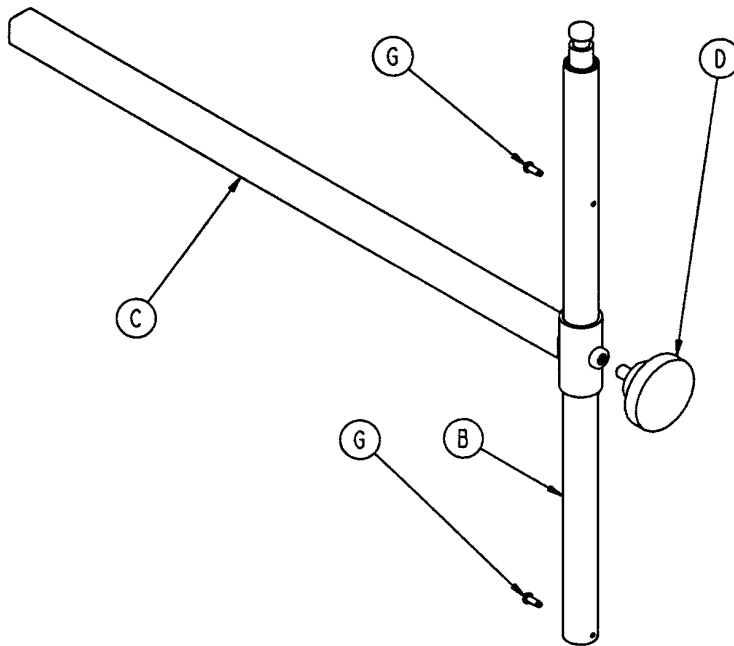
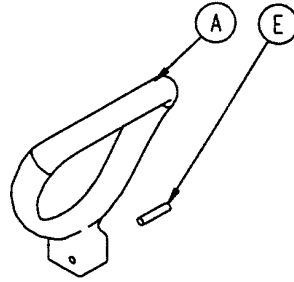
Assembly part number
1001-55-16
(reference only)



Item	Part No.	Part Name	Qty.
A	14-40	Nylon Flat Washer	1
B	24-11	Knob	1
C	26-7	Roll Pin	1
D	38-171	Compression Spring	1
E	650-2-32	Lock Screw Assembly	1
F	966-51-19	Wedge Lock, Modified	1
H	1001-55-11	Mounting Bracket	1
J	1010-55-26	Left Support Tube Ass'y	1

Heel Stirrup Assembly

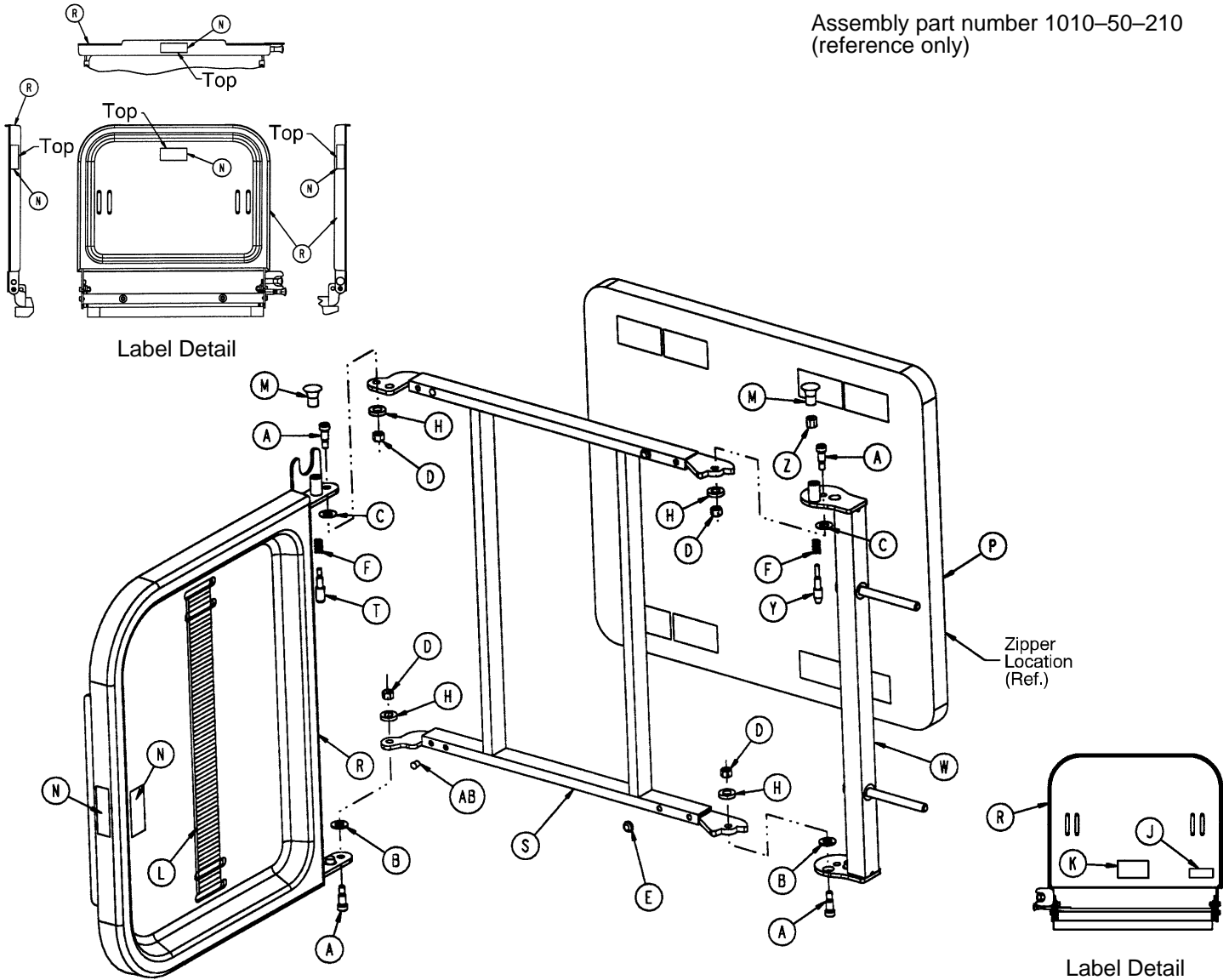
Assembly part number
1010-55-29 (reference only)



Item	Part No.	Part Name	Qty.
A	390-20-13	Stirrup	1
B	390-20-9	Stirrup Holder Assembly	1
C	1010-55-30	Extension Tube Assembly	1
D	24-11	Knob	1
E	26-43	Roll Pin	1
G	22-8	Drive Screw	2

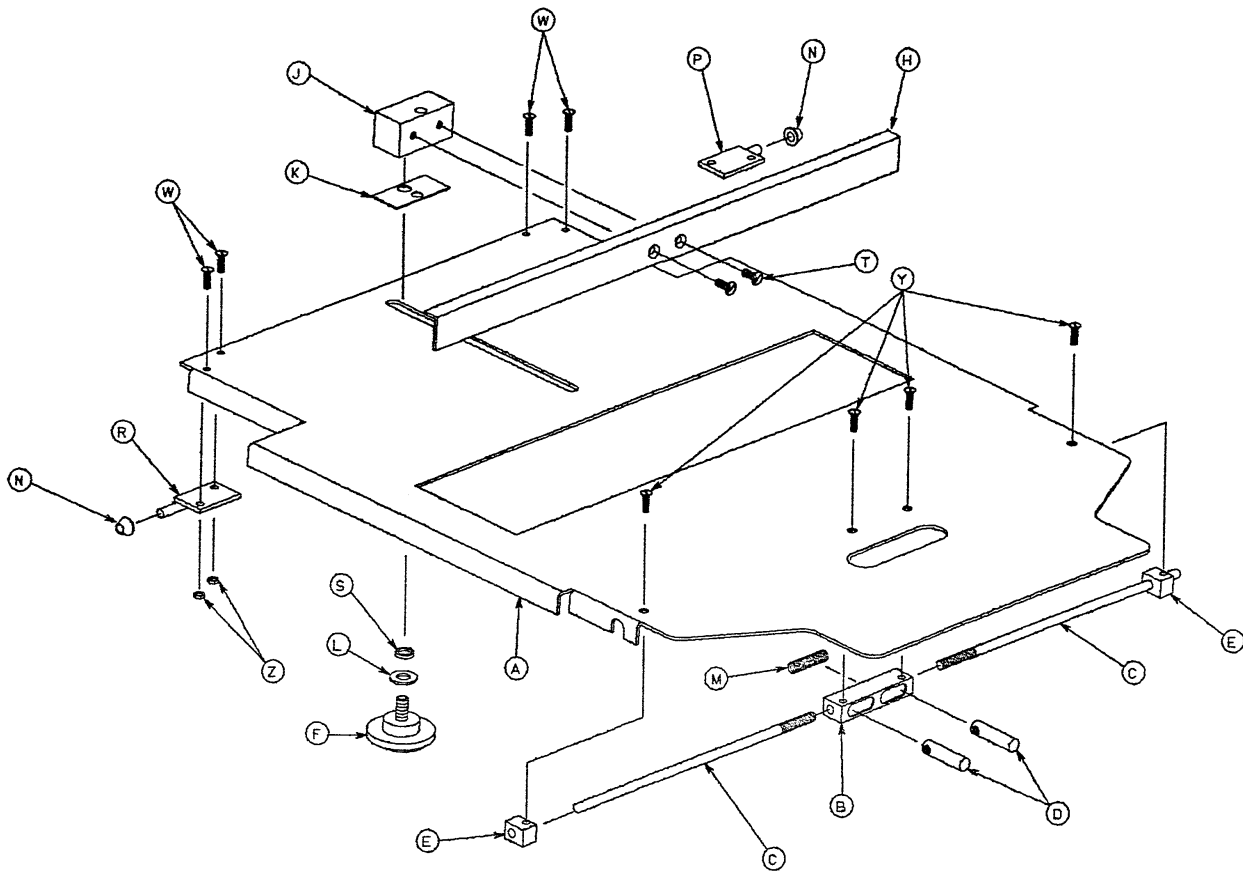
1010-50-100 Foot Extension/Defibrillator Tray Ass'y

Assembly part number 1010-50-210
(reference only)



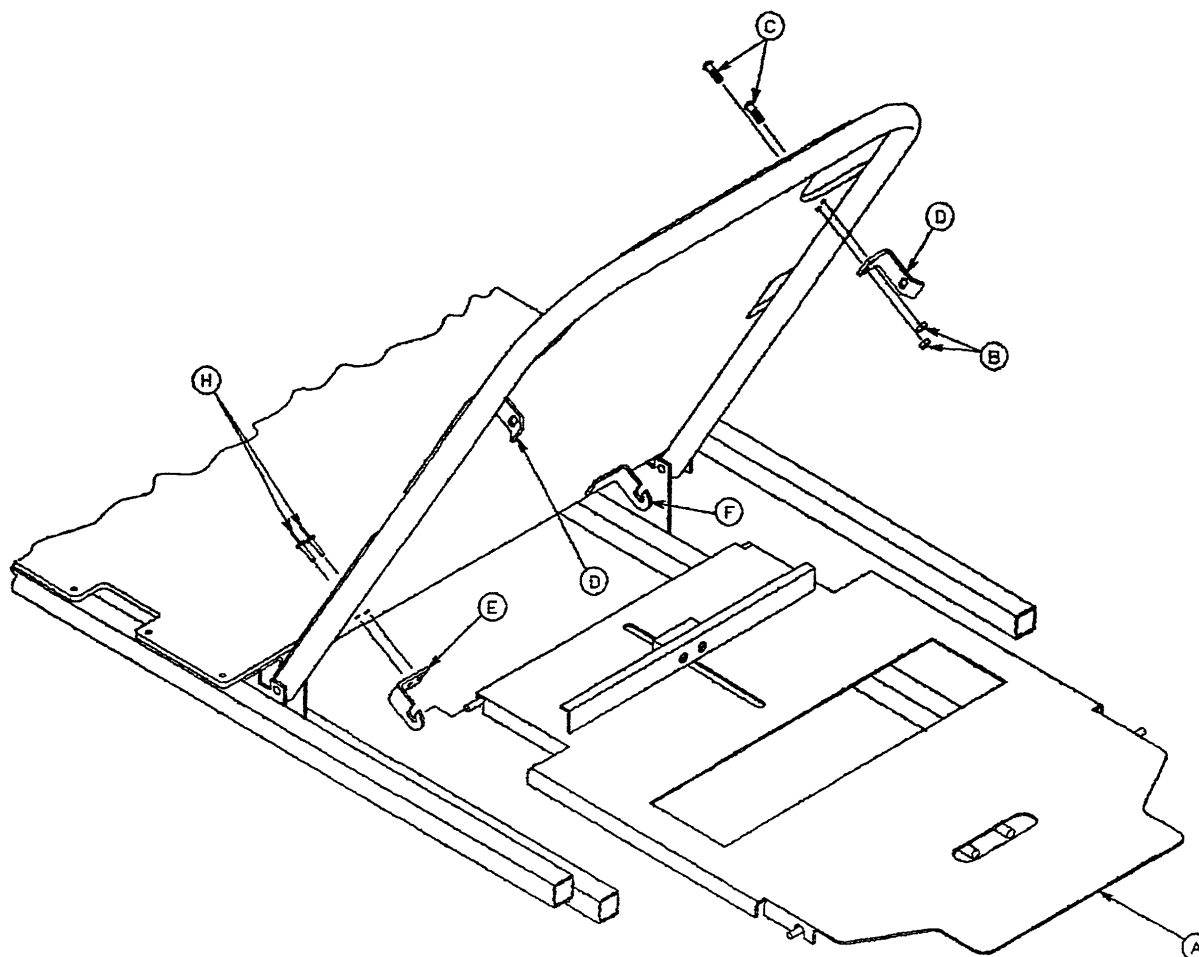
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	8-49	Socket Hd. Shoulder Bolt	4	M	1010-50-50	Knob	2
B	14-20	Nylon Washer	2	N	1010-50-57	"Max. Weight" Label	4
C	14-21	Nylon Washer	2	P	1010-50-205	Cushion Assembly	1
D	16-28	Fiberlock Nut	4	R	1010-50-218	Foot & Tray Board	1
E	37-52	Rubber Bumper	2	S	1010-50-225	Pivot Frame Weldment	1
F	38-133	Spring	2	T	1010-50-242	Pin Lock	1
H	52-17	Spacer	4	W	1010-50-246	Base Mounting Ass'y	1
J	1010-50-17	Specification Label	1	Y	1010-50-248	Lower Pin Lock	1
K	1010-50-19	"Push/Pull" Label	1	Z	1010-50-250	Pin Adjuster	1
L	1010-50-21	Long Strap	1	AB	721-31-65	Hole Plug	2

1001-23-10 Fowler X-Ray Cassette Assembly, (1210 & 1710)



Item	Part No.	Part Name	Qty.
A	1001-23-12	Tray	1
B	1020-23-16	Post Housing	1
C	1001-23-14	Actuating Rod	2
D	926-23-64	Post	2
E	1010-23-37	Rod Guide	2
F	1020-23-21	Knob	1
H	1010-23-28	Tray Angle	1
J	926-23-70	Block Assembly	1
K	926-23-69	Washer	1
L	14-3	Washer	1
M	38-122	Compression Spring	1
N	1020-23-26	Spacer	2
P	1020-23-19	Tray Hinge, Right	1
R	1020-23-20	Tray Hinge, Left	1
S	926-23-71	Bushing	1
T	1-20	Flat Hd. Mach. Screw	2
W	4-149	Button Hd. Cap Screw	4
Y	1-22	Flat Hd. Mach. Screw	4
Z	16-3	Nylock Hex Nut	4
AA	1010-23-19	Instruction Label	1
AB	1001-23-25	Specification Label	1

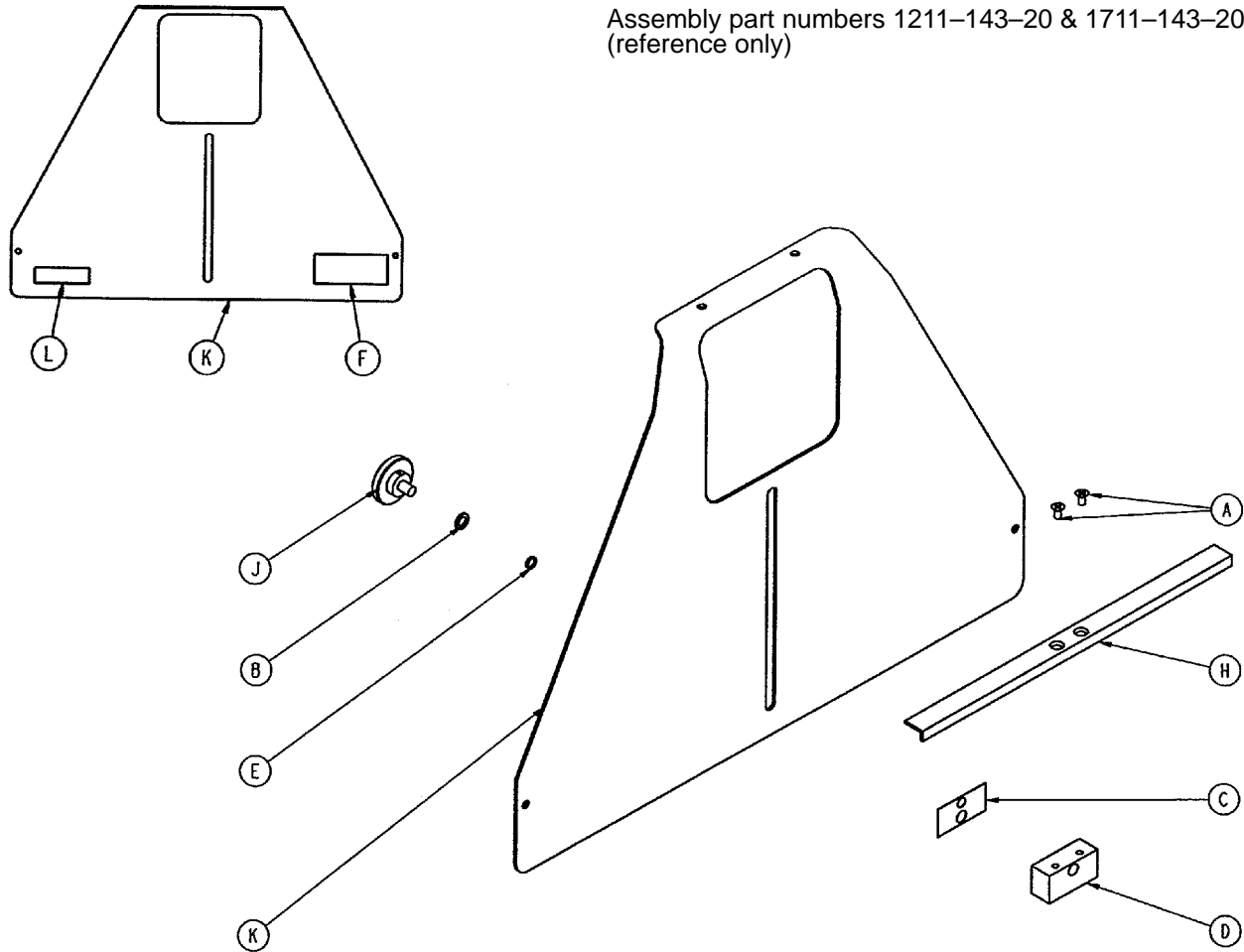
1001-23 Fowler X-Ray Cassette Mounting Assembly, (1210 & 1710)



Item	Part No.	Part Name	Qty.
A	(page 130)	X-Ray Cassette Ass'y	1
B	16-3	Self-Locking Nut	4
C	4-149	Button Hd. Cap Screw	4
D	1001-23-13	Tray Latch	2
E	1020-23-13	Tray Hinge, Right	1
F	1020-23-12	Tray Hinge, Left	1
H	25-69	Pop Rivet	4

1211/1711 X-Ray Cassette Assembly

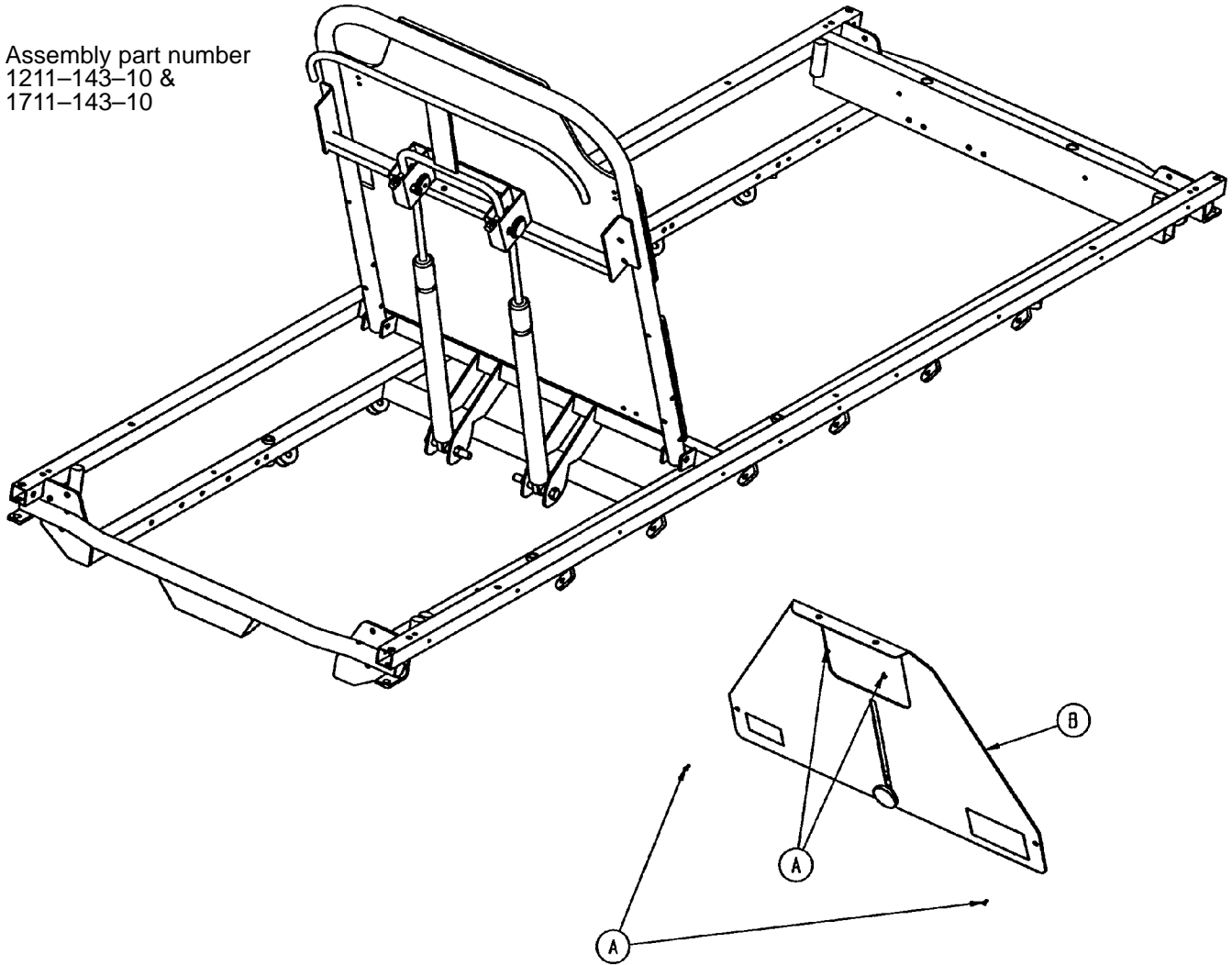
Assembly part numbers 1211-143-20 & 1711-143-20
(reference only)



Item	Part No.	Part Name	Qty.
A	1-20	Flat Hd. Mach. Screw	2
B	14-3	Thrust Washer	1
C	926-23-69	Washer	1
D	926-23-70	Block Assembly	1
E	926-23-71	Bushing	1
F	1010-23-18	Warning Label	1
H	1010-23-28	Tray Angle	1
J	1020-23-21	Knob Assembly	1
K	1211-143-12	X-Ray Cassette Tray	1
	1711-143-12	X-Ray Cassette Tray	1
L	1211-143-25	Specification Label	1
	1711-143-25	Specification Label	1

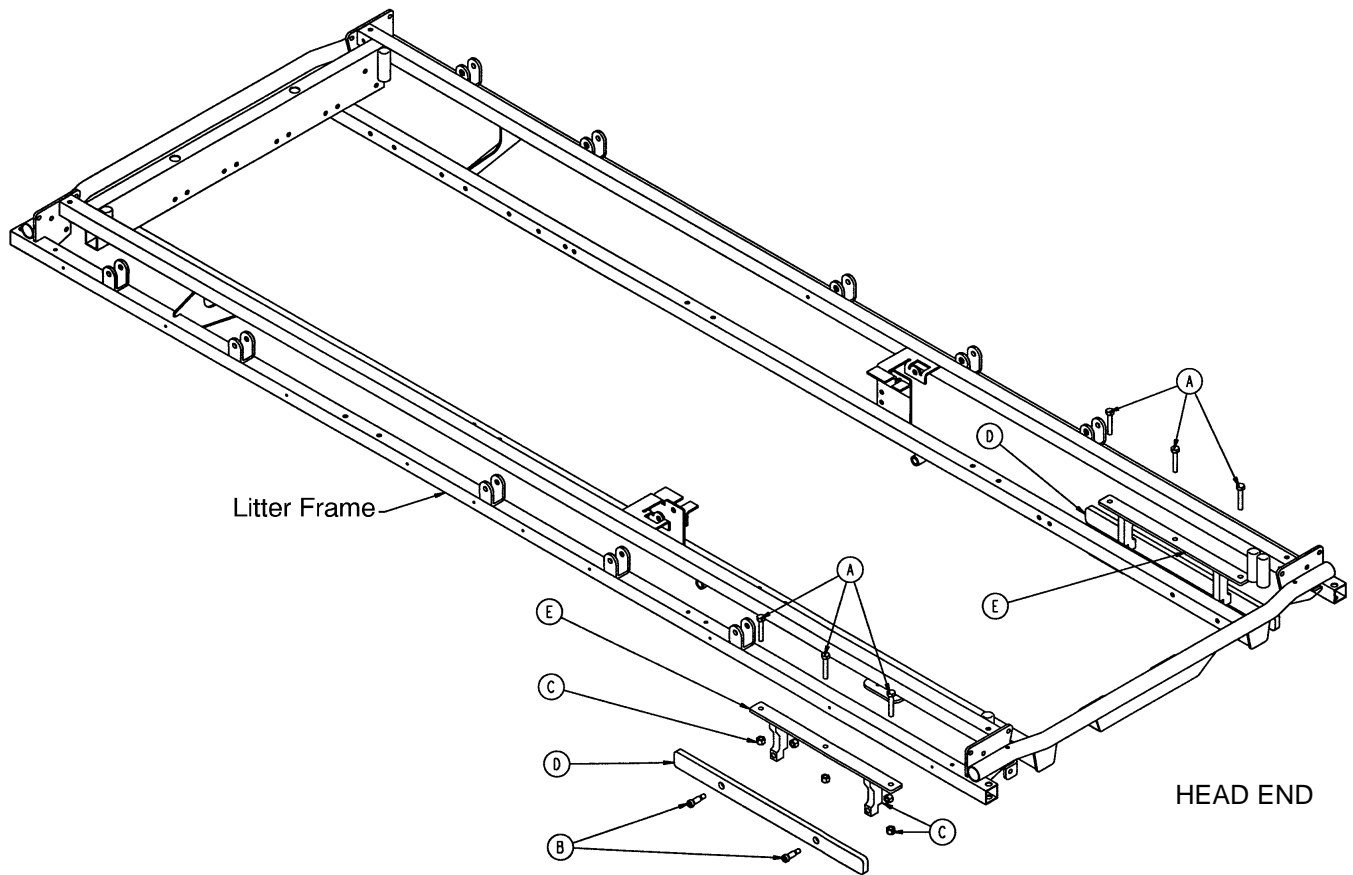
1211/1711 X-Ray Cassette to Fowler Assembly

Assembly part number
1211-143-10 &
1711-143-10



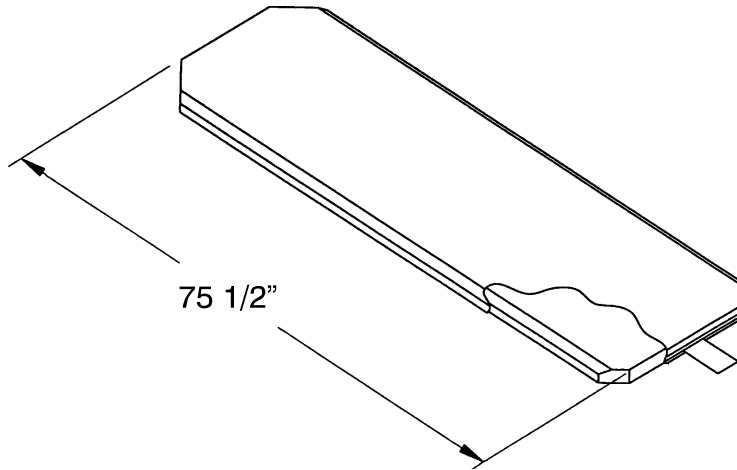
Item	Part No.	Part Name	Qty.
A	25-124	Pop Rivet	4
B	(page 110)	X-Ray Cassette Assembly	1

1210-136 Accessory Rail Assembly (1210/1710)

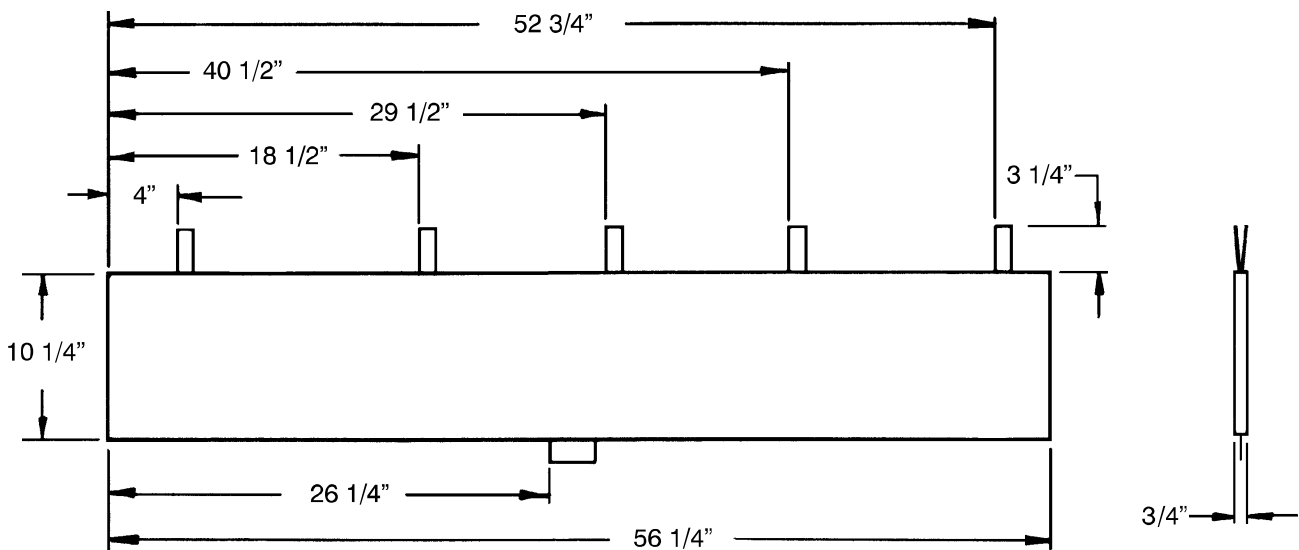


Item	Part No.	Part Name	Qty.
A	3-47	Hex Hd. Cap Screw	6
B	8-15	Shoulder Bolt	4
C	16-28	Nylock Hex Nut	10
D	1068-66-42	Option Bar Rail	2
E	1068-266-50	Mounting Bracket Weldment	2

Mattresses and Siderail Pads



- Mattress, 3" Thick x 26" Wide with Enhanced Comfort Cover part # 1001-48-106
- Mattress, 4" Thick x 26" Wide with Enhanced Comfort Cover part # 1001-47-106
- Mattress, 3" Thick x 26" Wide with Enhanced Comfort Cover part # 1501-48-106
- Mattress, 4" Thick x 26" Wide with Enhanced Comfort Cover part # 1501-47-106
- Mattress, 3" Thick x 26" Wide with Low Friction Cover part # 1059-326-140
- Mattress, 4" Thick x 26" Wide with Low Friction Cover part # 1059-426-140
- Mattress, 3" Thick x 26" Wide with Low Friction Cover part # 1059-329-140
- Mattress, 4" Thick x 26" Wide with Low Friction Cover part # 1059-429-140
- Mattress, 4" Thick x 26" Wide with Enhanced Comfort Cover part # 1210-40-4
- Mattress, 5" Thick x 26" Wide with Enhanced Comfort Cover part # 1210-40-5
- Mattress, 4" Thick x 29" Wide with Enhanced Comfort Cover part # 1710-40-4
- Mattress, 5" Thick x 29" Wide with Enhanced Comfort Cover part # 1710-40-5



- Siderail Pad Set part # 1010-52

Warranty

Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that the 1210 and 1710 stretchers should be free from defects in material and workmanship for a period of three (3) years after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for three years, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical stretchers are designed for a 10 year expected life under normal use conditions and appropriate periodic maintenance as described in the maintenance manual for each device.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

Extended (Parts and Labor)

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventative Maintenance Inspections and repairs
- JCAHO paperwork for preventative maintenance
- Priority Emergency Service

Standard (Labor Only):

- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventative Maintenance Inspections and repairs
- JCAHO paperwork for preventative maintenance
- Priority Emergency Service

Basic (Parts Only):

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

Please call your local representative, or call (800) 327-0770 for further information

Warranty

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Stryker Customer Service must be notified immediately. Stryker will aid the customer in filing a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

International Warranty Clause:

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.



European Representative

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BP 50040-95946 Roissy Ch. de Gaulle
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